

**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

**9.9D'94 (6E7)
15D '94 (6E8)**

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 9.9D'94 (6E7)/15D'94(6E8). When you are ordering replacement parts for the 9.9D'94(6E7)/15D'94(6E8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

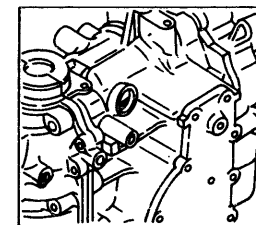
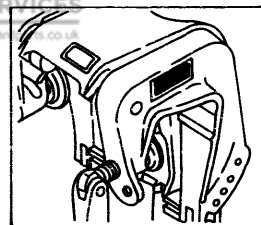
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	9.9D	S : 093428 and following L : 401956 and following SUL : 803306 and following
	9.9DE	S : 252979 and following L : 558304 and following SUL : 880576 and following
	15D	S : 115096 and following L : 366827 and following SUL : 801686 and following
	15DE	S : 254267 and following L : 555878 and following SUL : 880337 and following



Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 9.9D(6E7)/15D(6E8) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à Ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)

.GICLEUR de ralenti

.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

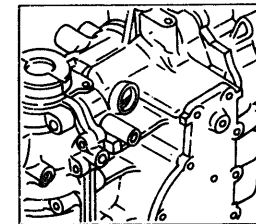
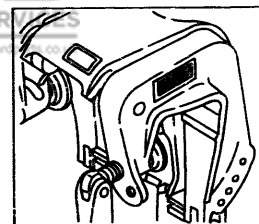
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	9.9D	S : 093428 et suivants L : 401956 et suivants SUL : 803306 et suivants
	9.9DE	S : 252979 et suivants L : 558304 et suivants SUL : 880576 et suivants
	15D	S : 115096 et suivants L : 366827 et suivants SUL : 801686 et suivants
	15DE	S : 254267 et suivants L : 555878 et suivants SUL : 880337 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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CRANK CYLINDER
ASSY

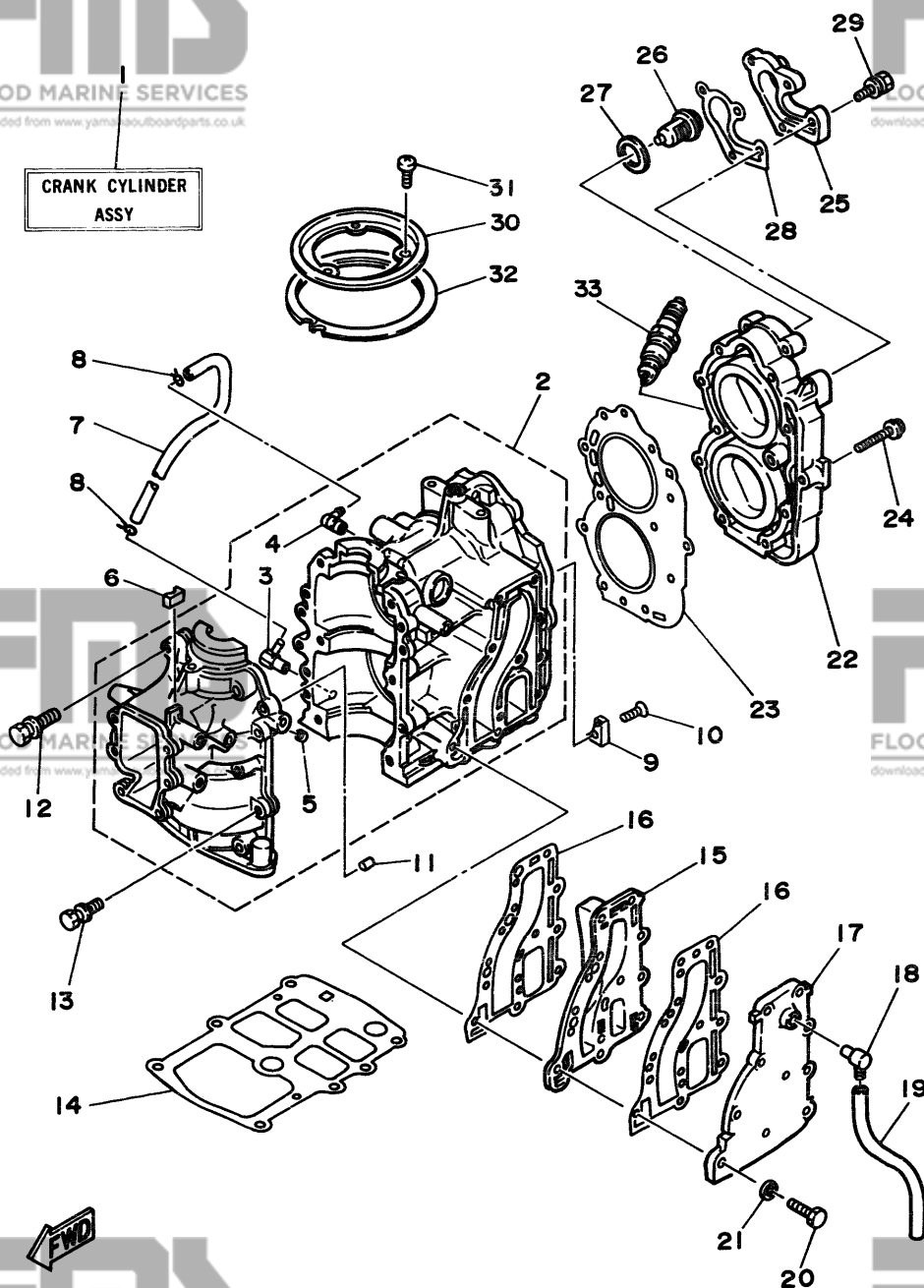


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 32, FIG. 2, REF.NO. 1 ~ 30)	1	
2	6E7-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
4	650-14485-02	.PIPE, JOINT .DURITE	1	
5	624-11379-00	.VALVE, CHECK .CLAPET	1	
6	682-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
7	90445-07M08	HOSE	1	
8	90467-06016	DURITE CLIP	2	
9	682-11325-00	JONC ANODE	1	
10	98780-05016	ANODE SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
11	93606-12019	PIN, DOWEL GOUPILLE	2	
12	90119-08M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
13	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
14	682-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1	
15	682-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
16	682-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
17	682-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
18	676-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	
19	90445-09095	HOSE DURITE	1	
20	97095-06025	BOLT BOULON	10	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
22	6E7-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
23	6E7-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
24	90105-07M05	BOLT, WASHER BASED BOULON, AVEC RONDELLE	11	
25	682-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	6F5-12411-02	THERMOSTAT THERMOSTAT	1	

CRANK CYLINDER
ASSY

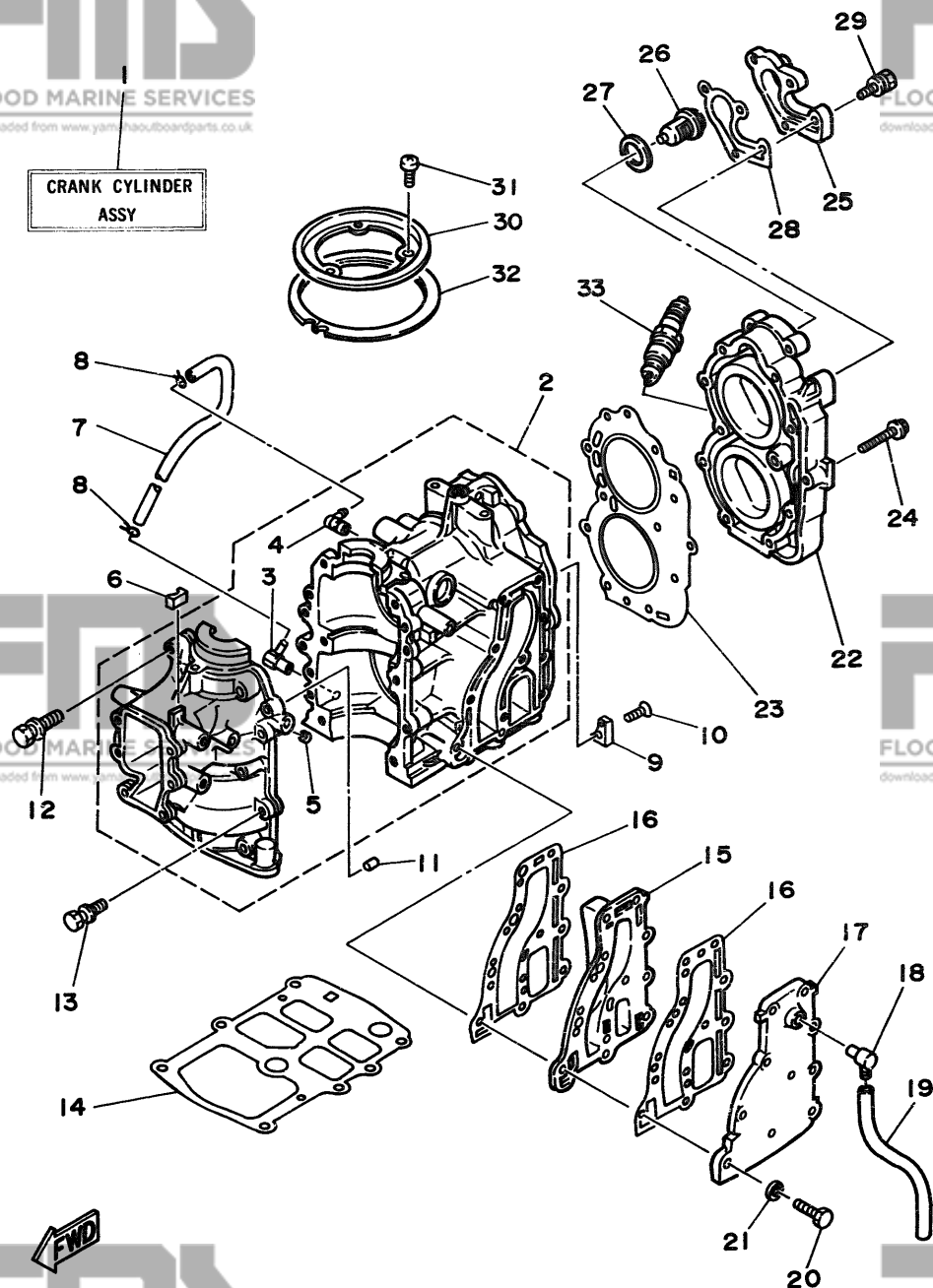


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	90201-21567	WASHER, PLATE RONDELLE, PLATE	1	
28	682-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
29	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
30	682-41612-01	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
31	97890-06010	SCREW, PAN HEAD VIS, CRUCIFORME	3	
32	682-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
33	94702-00271	PLUG, SPARK (NGK BR7HS 10) BOUGIE D'ALLUMAGE (NGK BR7HS 10)	2	

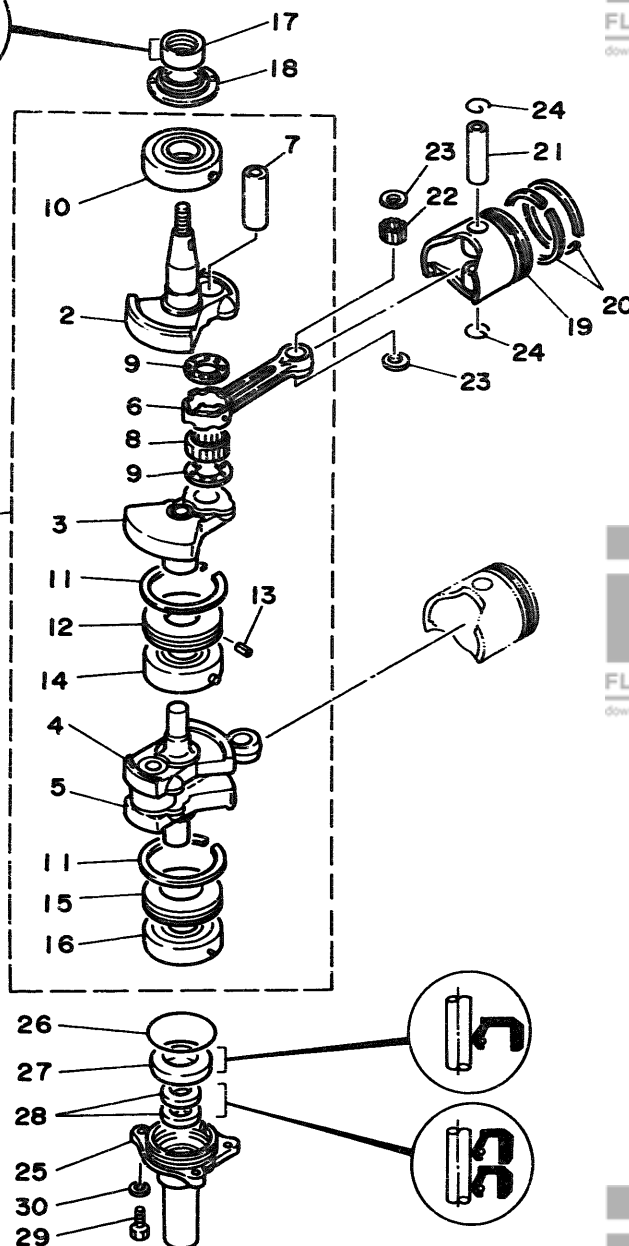


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-11400-03	CRANKSHAFT ASSY	1	
2	682-11412-02	VILEBREQUIN COMPLET	1	
3	6K4-11432-01	.CRANK 1	1	
4	6K4-11422-01	.MASSOLOTTE DE VILEBREQUIN 1	1	
5	682-11442-02	.CRANK 3	1	
6	650-11651-04	.MASSOLOTTE DE VILEBREQUIN 3	1	
7	682-11681-00	.CRANK 2	1	
8	93310-620V5	.MASSOLOTTE DE VILEBREQUIN 2	1	
9	90209-20159	.CRANK 4	1	
10	93306-205U2	.MASSOLOTTE DE VILEBREQUIN 4	1	
11	93440-57M01	.ROD, CONNECTING	2	
12	682-11515-03	.BIELLE NUE	2	
13	91609-20008	.PIN, CRANK 1	2	
14	93304-205U0	.MANETON, VILEBREQUIN 1	2	
15	682-11525-00	.BEARING, CYLINDRICAL	2	
16	93306-304U0	.ROULEMENT	4	
17	93110-23M00	.WASHER	1	
18	682-11445-00	.RONDELLE	4	
19	6E7-11631-00-97	.BEARING	1	
20	682-11610-01	.ROULEMENT	1	
21	682-11610-11	.CIRCLIP	2	
22	682-11610-21	.CIRCLIP	2	
23	634-11633-00	.SEAL, LABYRINTH 1	1	
24	93602-14104	.JOINT, LABYRINTHE 1	1	
25	90201-14377	.PIN, SPRING	1	
26	93450-15023	.AXE DE RESSORT	1	
27		.BEARING	1	
28		.ROULEMENT	1	
29		.OIL SEAL	1	
30		.JOINT D'HUILE	1	
		.SPACER	1	
		.ENTRETOISE	2	
		.PISTON (STD)	2	
		.PISTON (0.25MM O/S)	2	AP
		.PISTON (0.25MM O/S)	2	AP
		.PISTON (0.50MM O/S)	2	AP
		.PISTON (0.50MM O/S)	2	AP
		.PISTON RING SET (STD)	2	
		.JEU DE SEGMENTS (STD)	2	AP
		.PISTON RING SET (0.25MM O/S)	2	AP
		.JEU DE SEGMENTS (0.25MM O/S)	2	AP
		.PISTON RING SET (0.50MM O/S)	2	AP
		.JEU DE SEGMENTS (0.50MM O/S)	2	AP
		.PIN, PISTON	2	
		.AXE, PISTON	50	
		.PIN, DOWEL	4	
		.GOIJON	4	
		.WASHER, PLATE	4	
		.RONDELLE, PLATE	4	
		.CIRCLIP	4	
		.CIRCLIP	4	

B1

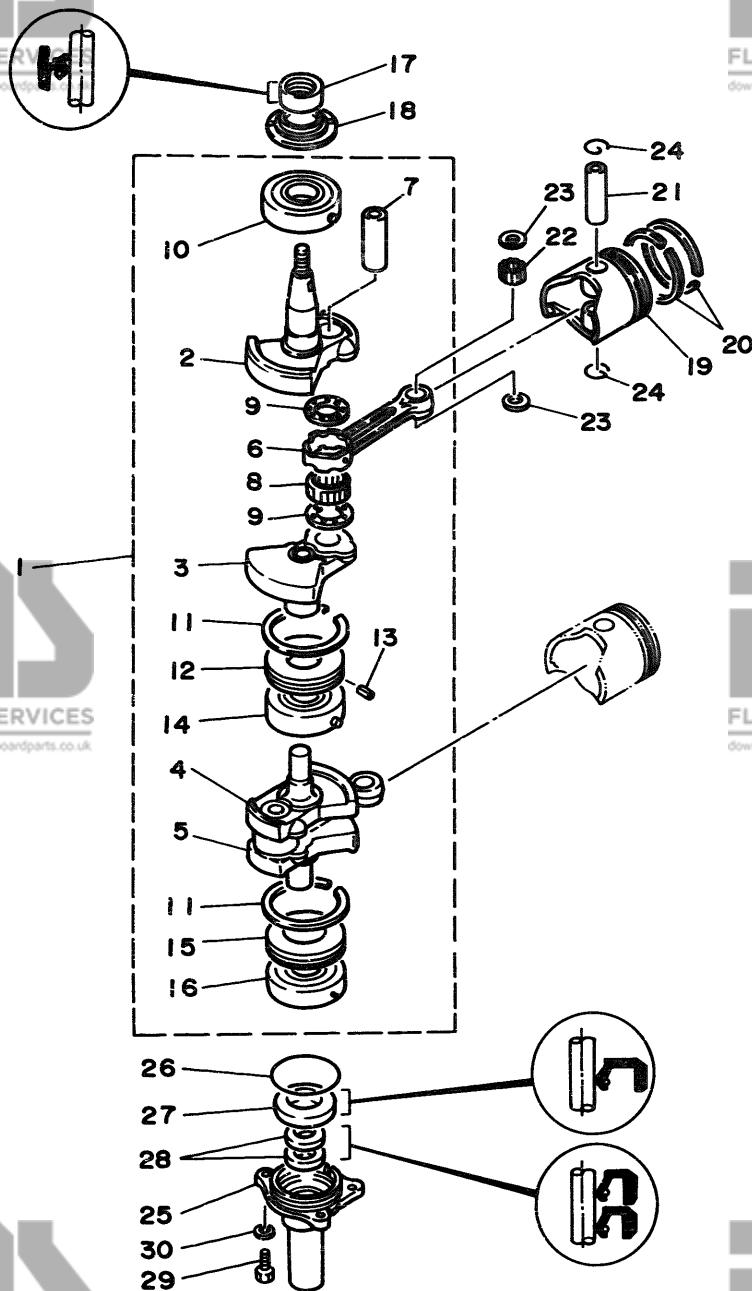


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	682-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
26	93210-53679	O-RING JOINT TORIQUE	1	
27	93101-20M29	OIL SEAL JOINT SPY	1	
28	93101-13M11	OIL SEAL JOINT SPY	2	
29	97095-06016	BOLT BOULON	3	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	

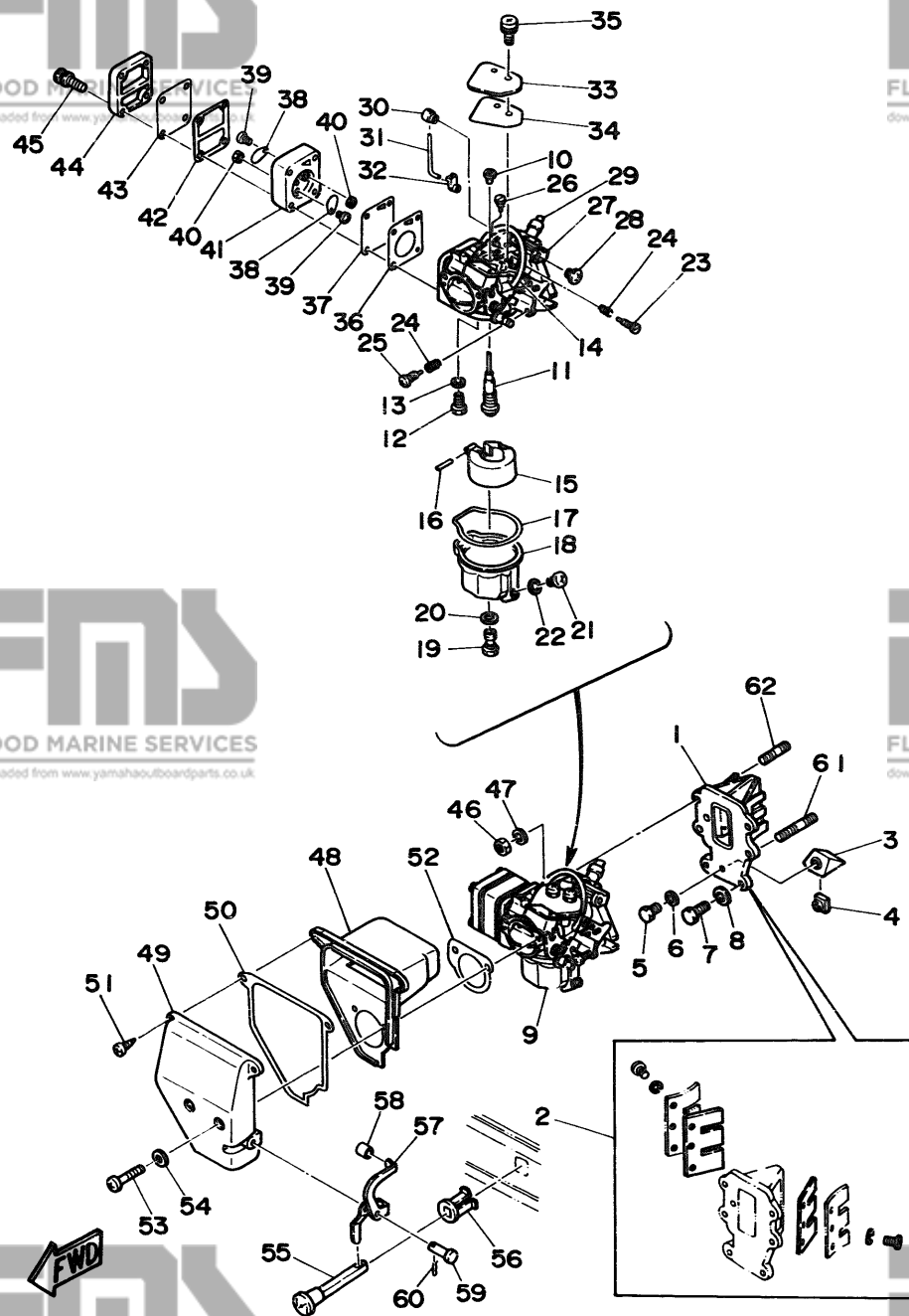


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-13610-01	REED VALVE ASSY CLAPET COMPLET	1 UR 9.9D	FLOOD MARINE SERVICES
	6E8-13610-01	REED VALVE ASSY CLAPET COMPLET	1 UR 15D	downloaded from www.yamahaoutboardparts.co.uk
2	682-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E7-13625-00	SPACER, REED VALVE ENTRETOISE, CLAPET FLEXIBLE	1	
4	6E7-13588-01	NUT ECROU	1	
5	97013-06012	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	97095-06016	BOLT BOULON	4	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
9	6E7-14301-04	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1 UR 9.9D	
	6E8-14301-05	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1 UR 15D	
10	6E7-14342-29	.JET, PILOT (# 58) .GICLEUR, RALENTI (# 58)	1 UR 9.9D	
	6E7-14342-28	.JET, PILOT (# 56) .GICLEUR, RALENTI (# 56)	1 UR 15D	
11	6E7-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1 UR 9.9D	
	6E8-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1 UR 15D	
12	6E8-14390-12	.NEEDLE VALVE ASSY .POINTEAU	1 UR 9.9D	
	61J-14390-00	.NEEDLE VALVE ASSY .POINTEAU	1 UR 15D	
13	367-14195-00	.GASKET .JOINT	1	
14	367-14396-00	.PIPE .DURITE	1	
15	6E7-14385-00	.FLOAT .FLOTTEUR	1	
16	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
17	677-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
18	6E7-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
19	677-14343-52	.JET, MAIN (#104) .GICLEUR, PRINCIPAL (#104)	1 UR 9.9D	
	677-14343-68	.JET, MAIN (#136) .GICLEUR, PRINCIPAL (#136)	1 UR 15D	
20	1J2-14398-00	.GASKET .JOINT	1	
21	97890-04005	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
22	655-14398-00	.GASKET .JOINT	1	

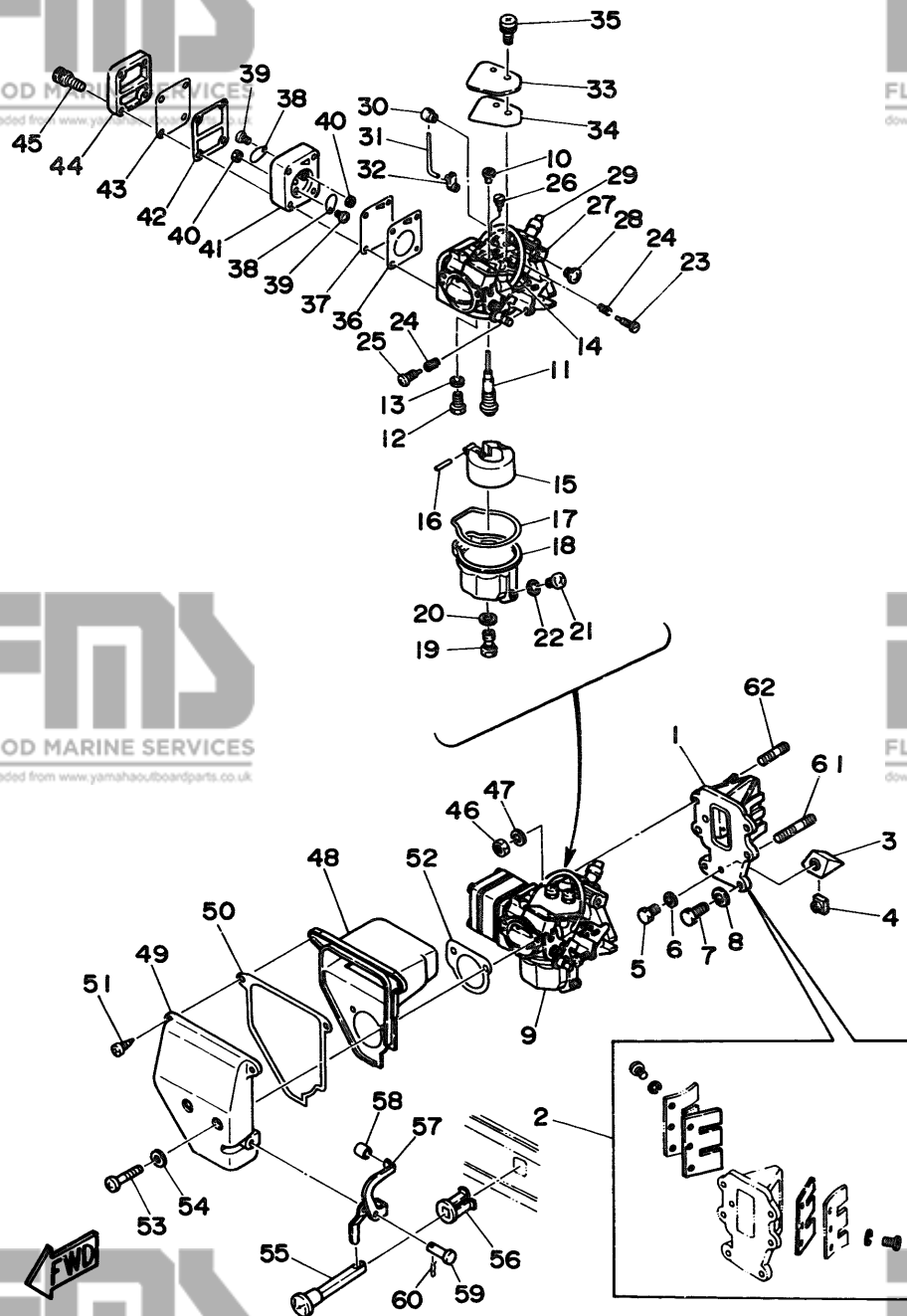


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	647-14323-00	.SCREW, AIR ADJUSTING	1	
24	646-14212-01	.VIS DE DOSEUR D'AIR	2	
25	664-14321-01	.SPRING, PILOT ADJUSTING	1	
26	647-14326-00	.RESSORT, VIS DE RALENTI	1	
27	682-41210-00	.SCREW, THROTTLE	1	
28	677-14327-01	.VIS, ACCELERATEUR	1	
29	682-41291-00	.SCREW, GUIDE	1	
30	677-41226-00	.GUIDE DE VIS	1	
31	682-41219-00	.ACCEL. ARM ASSY	1	
32	661-41262-02	.LEVIER D'ACCELERATION	1	
33	6E7-14157-00	.SCREW	1	
34	6E7-14227-00	.VIS	1	
35	97980-04108	.BUSHING	1	
36	677-24434-02	.COUSSINET	1	
37	677-24411-02	.END, THROTTLE LEVER	1	
38	6A0-24421-01	.RACCORD, LEVIER D'ACCELERATIO	1	
39	6E7-14325-00	.ROD	1	
40	95380-03600	.TIGE	1	
41	682-24412-00	.JOINT, CHOKE LEVER	1	
42	677-24435-02	.RACCORD, LEVIER DE STARTER	1	
43	677-24471-01	.COVER, MIXING	1	
44	677-24413-01	.COUVERCLE DE CHAMBRE	1	
45	677-24444-01	.GASKET	1	
46	95380-06700	.JOINT	1	
47	92990-06600	.SCREW, WITH WASHER	2	
48	682-14417-02	.VIS, AVEC RONDELLE	1	
49	682-14418-01	.GASKET, BODY	1	
50	682-14416-A0	.JOINT, CORPS	1	
51		.DIAPHRAGM	1	
52		.DIAPHRAGME	1	
53		.VALVE, CHECK	2	
54		.SOUPAPE, RETENUE	2	
55		.SCREW, PAN HEAD	2	
56		.VIS TETE CONIQUE	2	
57		.NUT	2	
58		.ECROU	1	
59		.BODY 1	1	
60		.CORPS 1	1	
61		.GASKET, BODY 2	1	
62		.JOINT, CORPS 2	1	

B4

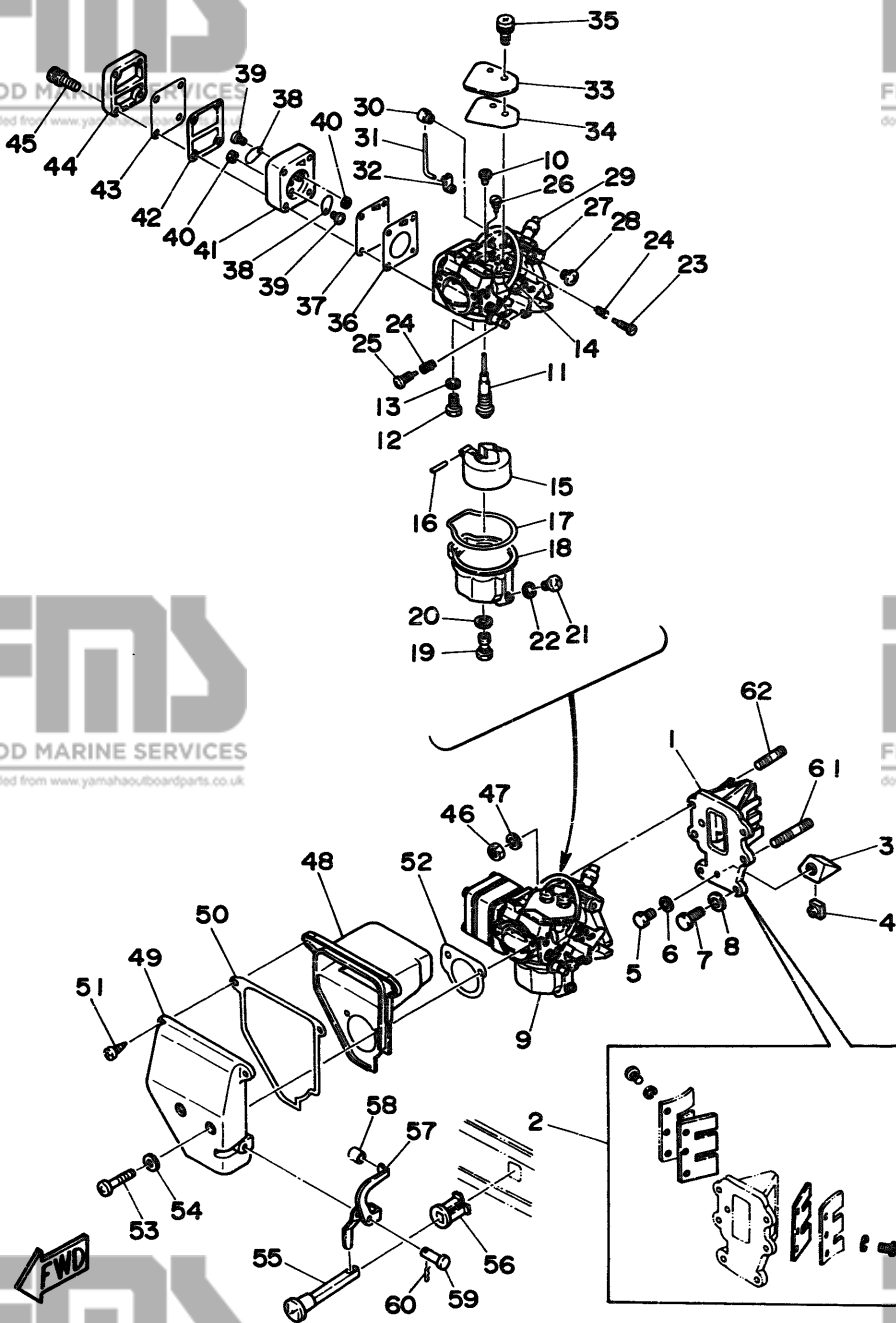


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
51	97780-50514	SCREW, TAPPING	2	
52	682-14483-A0	VIS, TETE BOMBEE	1	
53	98580-05530	GASKET	2	
54	92990-05600	JOINT	2	
55	682-41271-00	SCREW, PAN HEAD	1	
56	682-41273-00	VIS	2	
57	682-41252-01	WASHER, PLATE	1	
58	682-41267-00	RONDELLE, PLATE	1	
59	682-41263-00	NOB, CHOKE	1	
60	90468-10005	BOUTON DE STARTER	1	
61	90116-06130	GROMMET	1	
62	90116-06M04	PASSE-FIL	1	
		LEVER, CHOKE	1	
		LEVIER	1	
		BUSHING, JOINT	1	
		COUSSINET	1	
		PIN, CHOKELEVER	1	
		PION	1	
		CLIP	1	
		JONC	1	
		BOLT, STUD	1	
		GOUJON	1	
		BOLT, STUD	1	
		GOUJON	1	

FIG. 4 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6E7-15710-05-4D	STARTER ASSY	1	
2	682-15711-71-94	DEMARREUR COMPLET	1	
3	648-15773-00	CASE, STARTER	1	
4	91690-40016	CARTER DE DEMARREUR	1	
5	90510-08M04	STAY 3	1	
6	677-15714-00-94	SUPPORT 3	1	
7	91690-40020	PIN, SPRING	1	
8	677-15717-01	AGRAFFE	1	
9	90201-065F3	SPRING, SPIRAL	1	
10	90119-06M34	RESSORT, HELICOIDAL	1	
11	95380-06600	DRUM, SHEAVE	1	
12	677-15705-02	TAMBOUR, POULIE	1	
13	677-15741-01	PIN, SPRING	1	
14	93430-06M02	AGRAFFE	1	
15	*	SHAFT, STARTER	1	
16	689-15755-01	AXE DE DEMARREUR	1	
17	6F5-15779-02	WASHER, PLATE	1	
18	682-15758-00-4D	RONDELLE, PLATE	1	
19	682-15761-10	BOLT, WITH WASHER	1	
20	97095-06016	BOULON, AVEC RONDELLE	1	
21	92990-06600	NUT	1	
22	689-15789-00	ECROU	1	
23	97095-06035	SPRING, DRIVE PAWL	1	
24	92990-06600	RESSORT DE CLIQUET	1	
25	97595-06520	PAWL, DRIVE	1	
26		CLIQUE, ENTRAINEMENT	1	
27		CIRCLIP	1	
28		CLIPS	1	
29		WIRE (L1650)	1	
30		FIL (L1650)	1	
31		HANDLE, STARTER	1	
32		POIGNEE, DE DEMARREUR	1	
33		COVER	1	
34		COUVERCLE	1	
35		GUIDE, ROPE	1	
36		GUIDE DE CABLE	1	
37		SEAL, RUBBER 1	1	
38		JOINT CAOUTCHOUC 1	1	
39		BOLT	2	
40		BOULON	2	
41		WASHER, PLATE	2	
42		RONDELLE, PLATE	1	
43		DAMPER	1	
44		AMORTISSEUR	1	
45		BOLT	1	
46		BOULON	1	
47		WASHER, PLATE	1	
48		RONDELLE, PLATE	1	
49		BOLT, WITH WASHER	2	
50		VIS HEXAGONAL		

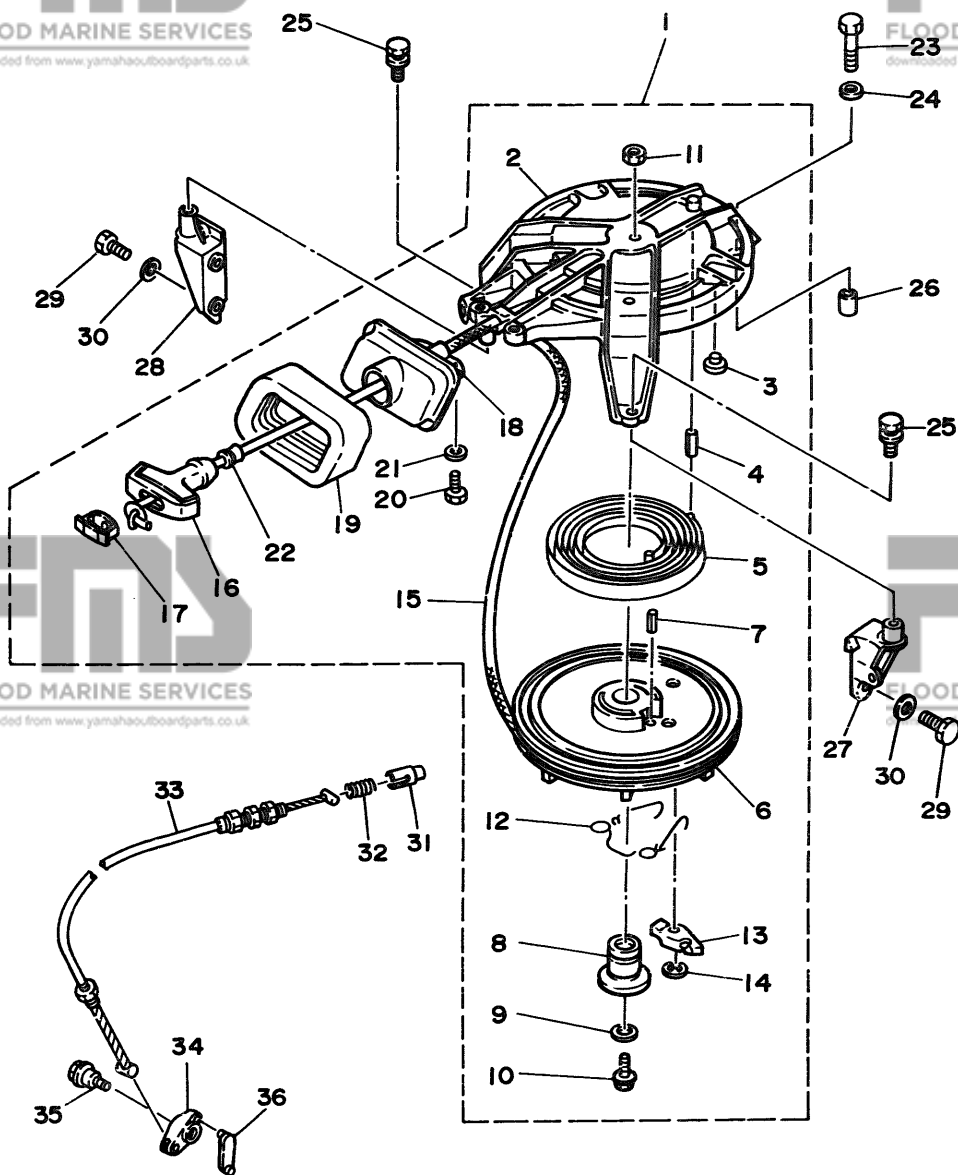
* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.65M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.65M.

FIG. 4 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	
27	6E7-15771-01-94	STAY 1 SUPPORT 1	1	
28	6E7-15771-80-94	STAY 1 SUPPORT 1	1	
29	97313-06018	BOLT BOULON	4	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
31	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BUTEE DE DEMAR	1	
32	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
33	682-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
34	682-15746-00	ARM BRAS	1	
35	90109-06M04	BOLT BOULON	1	
36	682-15747-00	LINK BIELLETTE	1	



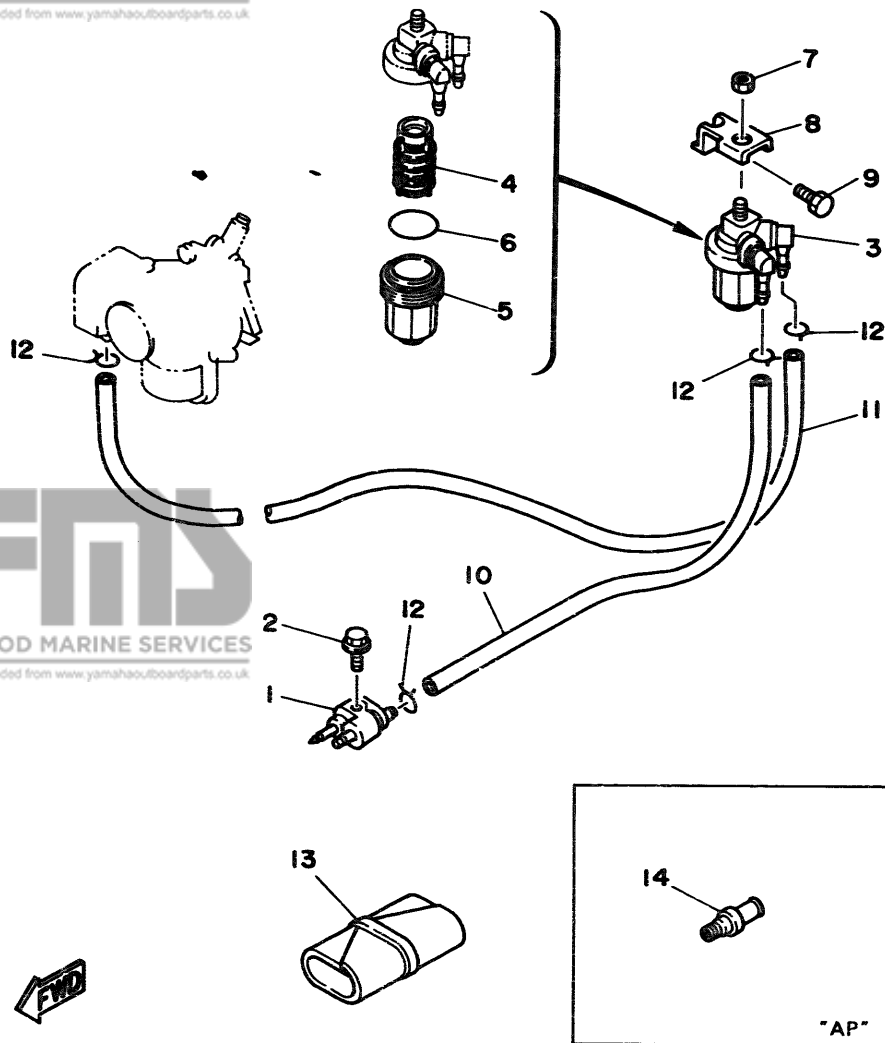


FIG. 5 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDENT. A ESSENCE	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
3	61N-24560-00	FILTER ASSY ENS FILTRE	1	
4	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
5	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
6	93210-32738	.O-RING .JOINT TORIQUE	1	
7	95380-08600	NUT ECROU	1	
8	682-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	
9	97313-06010	BOLT BOULON	1	
10	90445-09M53	HOSE DURITE	1	
11	90445-09100	HOSE DURITE	1	
12	90467-08004	CLIP JONC	4	
13	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
14	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	

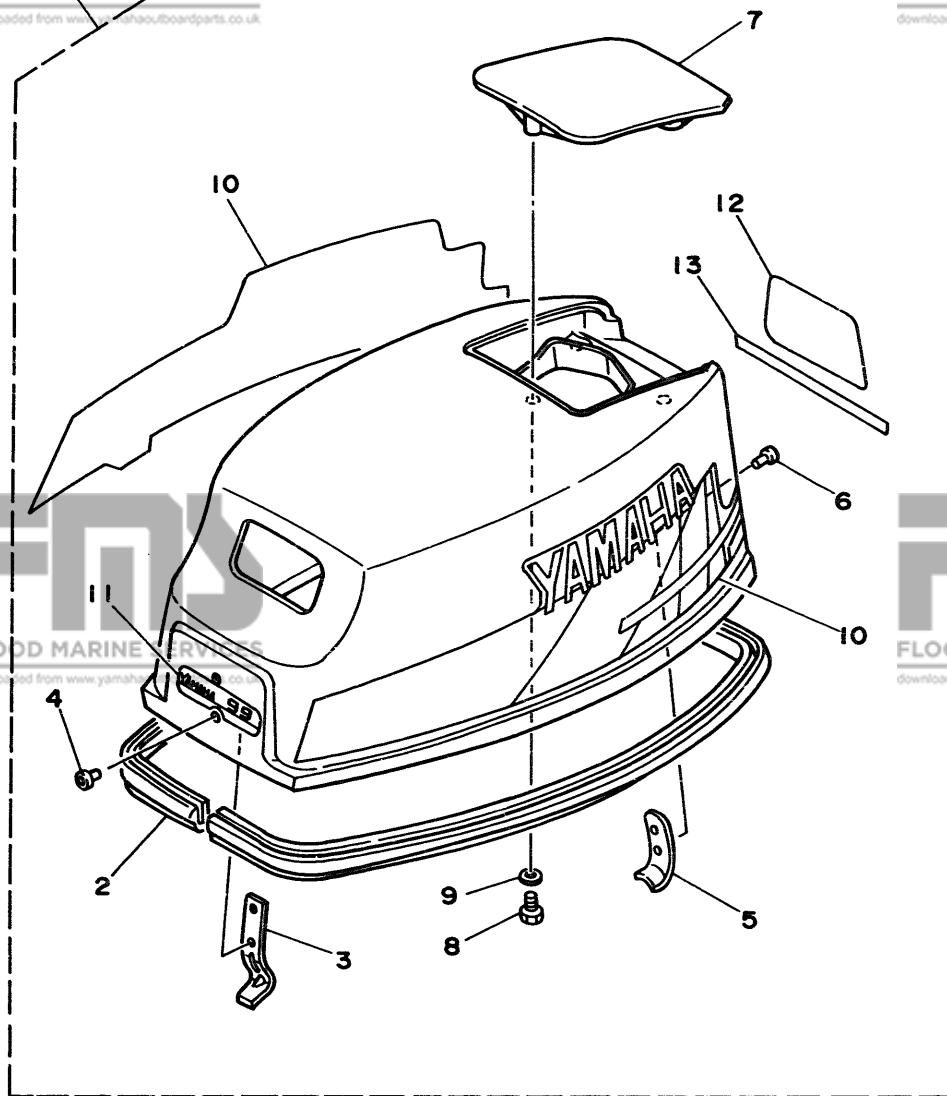


FIG. 6 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-42610-52-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 9.9D	
	6E8-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 15D	
2	682-42615-00	.SEAL	1	
3	6E7-42651-02	.HOOK	1	
		.CROCHET		
4	90266-04M00	.RIVET	2	
		.RIVET		
5	6E7-42652-00	.HOOK	1	
		.CROCHET		
6	90266-04M04	.RIVET	2	
		.RIVET		
7	6E7-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	97095-06016	.BOLT	3	
		.BOULON		
9	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	3	
10	6E7-W0070-50	.GRAPHIC SET .JEU D'EMBLEMES	1	
11	6E7-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 9.9D	
	6E8-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 15D	
12	6E7-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 9.9D	
	6E8-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 15D	
13	6E7-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	

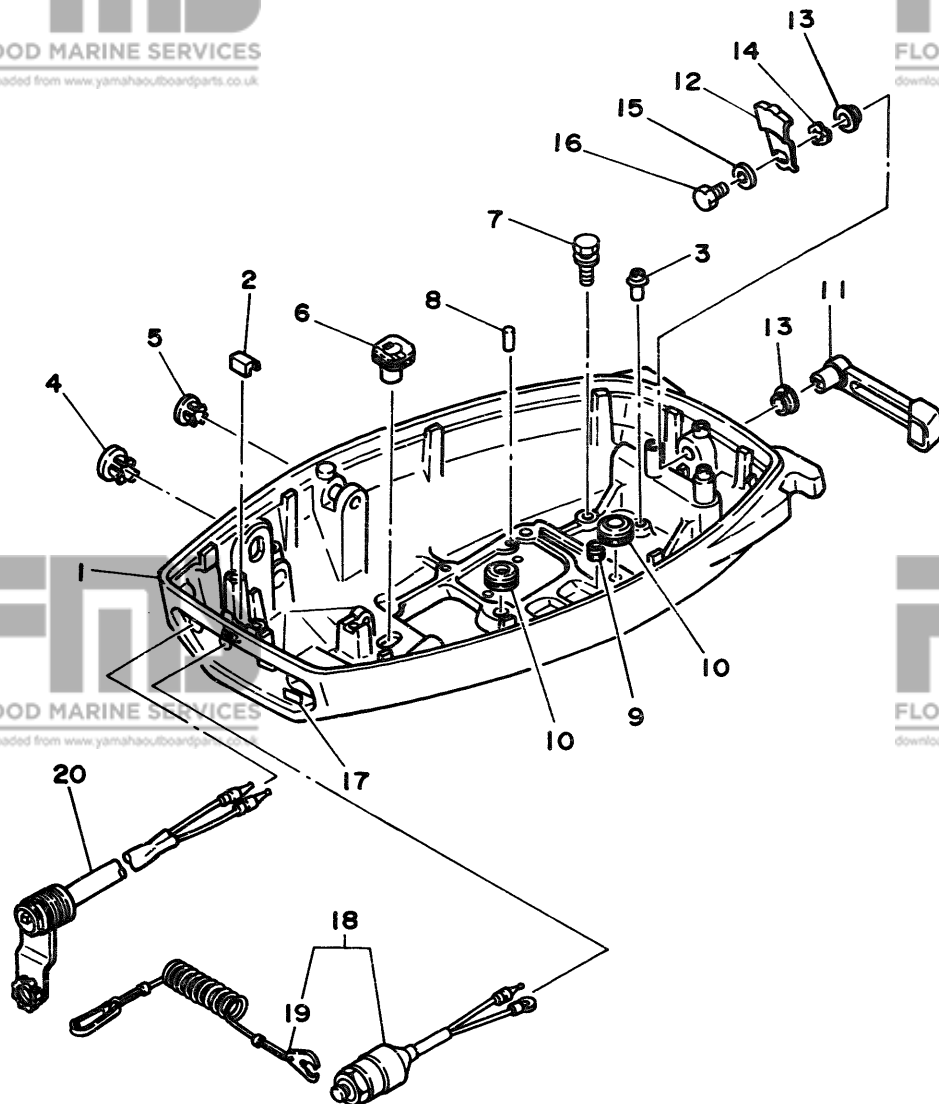


FIG. 7 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	6K4-42629-00	SEAL	1	
3	650-24378-00	JOINT	1	
4	682-42725-02	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
5	682-42726-00	GROMMET PASSE-FIL	1	
6	682-42727-00	GROMMET PASSE-FIL	1	
7	97595-06520	GROMMET PASSE-FIL	1	
8	93606-12019	BOLT, WITH WASHER VIS HEXAGONAL	2	
9	682-44366-00	PIN, DOWEL GOUPILLE	2	
10	682-44367-00	DAMPER, WATER SEAL	1	
11	682-42815-00-4D	JOINT, TUBE D'EAU	2	
12	682-42816-00	DAMPER, WATER SEAL	1	
13	90386-12069	JOINT TUBE D'EAU	1	
14	90206-12052	LEVER, CLAMP	1	
15	90201-06M02	LEVIER, PRESSE	1	
16	97313-06010	LEVIER, PRESSE	1	
17	6A1-42792-01	BUSH	2	
18	6E9-82575-02	DOUILLE	1	
19	682-82556-00	WASHER, WAVE	1	
20	682-84381-00	RONDELLE, ONDULEE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		BOLT	1	
		BOULON	1	
		MARK (100 : 1)	1	
		ETIQUETTE (100 : 1)	1	
		ENGINE STOP SWITCH ASSY	1	
		COUPE CIRCUIT CPLT	1	
		.STOPPER	1	
		.PLAQUETTE	1	
		2P CONCENT	1	
		RALLONGE 2 FILS	1	

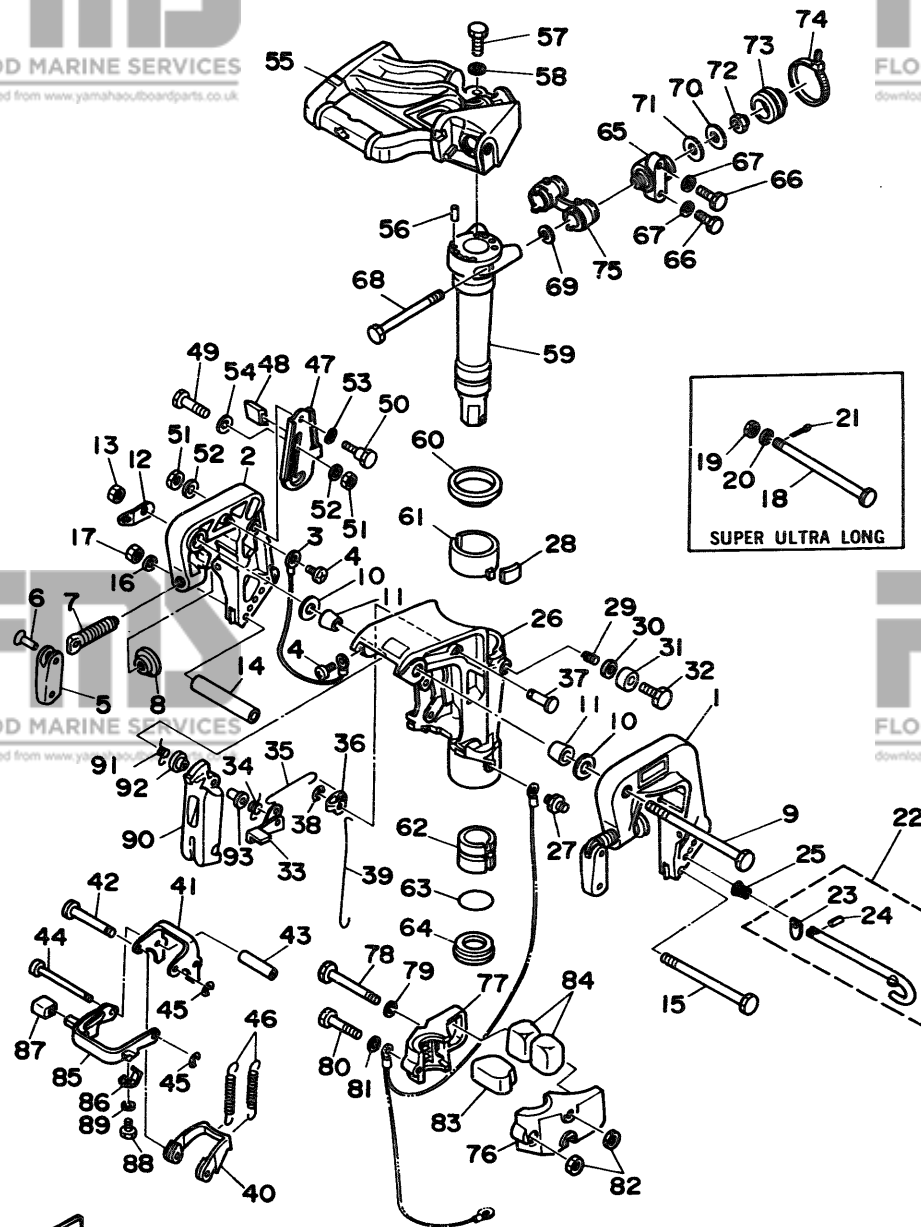


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	682-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	98580-06008	SCREW, PAN HEAD VIS	2	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	90101-10M01	BOLT BOULON	1	
10	90201-10M03	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-10M91	BUSH DOUILLE	2	
12	6E7-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	95780-10300	NUT, FLANGE ECROU	1	
14	90387-06M13	COLLAR COLLERETTE	1	
15	90101-06M29	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	95380-06700	NUT ECROU	1	
18	90102-08M01	BOLT, WITH HOLE BOULON, AVEC TROU	1	SUPER ULTRA LONG
19	90171-08M00	NUT, CASTLE ECROU, CRENELE	1	SUPER ULTRA LONG
20	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	SUPER ULTRA LONG
21	91490-20015	PIN, COTTER GOUPILLE	1	SUPER ULTRA LONG
22	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
23	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
24	91690-30008	.PIN, SPRING .AGRAFFE	1	
25	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
26	682-43311-05-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	1	
28	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	

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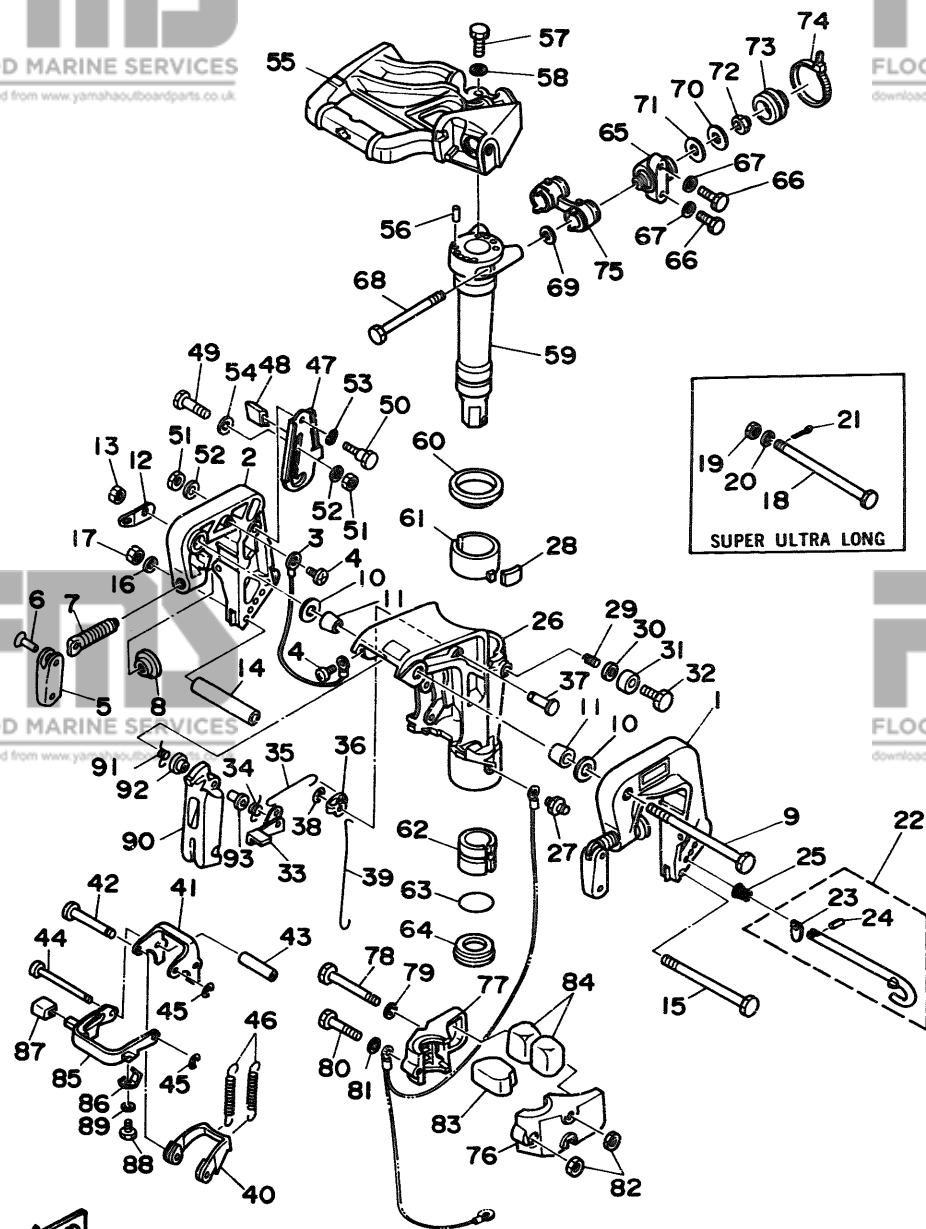


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
30	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
31	676-43373-00	SEAL, DAMPER JOINT	1	
32	97395-08025	BOLT BOULON	1	
33	682-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
34	90508-12M03	SPRING, TORSION RESSORT, TORSION	1	
35	682-43616-00	ROD, TILT LOCK TIGE	1	
36	682-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
37	90249-06M23	PIN GOUPILLE	1	
38	99080-05600	CIRCLIP CIRCLIP	1	
39	682-43617-00	ROD, TILT LOCK TIGE	1	
40	682-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	682-43615-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
42	682-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
43	90387-06M20	COLLAR COLLERETTE	1	
44	682-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
45	99080-05600	CIRCLIP CIRCLIP	2	
46	90506-26M01	SPRING, TENSION RESSORT, TENSION	2 UR	
	90506-26M07	SPRING, TENSION RESSORT, TENSION	2	UR FOR DUAL THRUST PROP.
47	6E7-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
48	682-43318-01	COVER CAPUCHON	1	
49	90109-06M03	BOLT BOULON	1	
50	90109-06M05	BOLT BOULON	1	
51	95680-06100	NUT, U ECROU, U	2	
52	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
53	90206-10M15	WASHER, WAVE RONDELLE, ONDULEE	1	
54	682-43339-01	WASHER RONDELLE	1	
55	6K4-42511-01-4D	BRACKET, STEERING CADRE, DIRECTION	1	

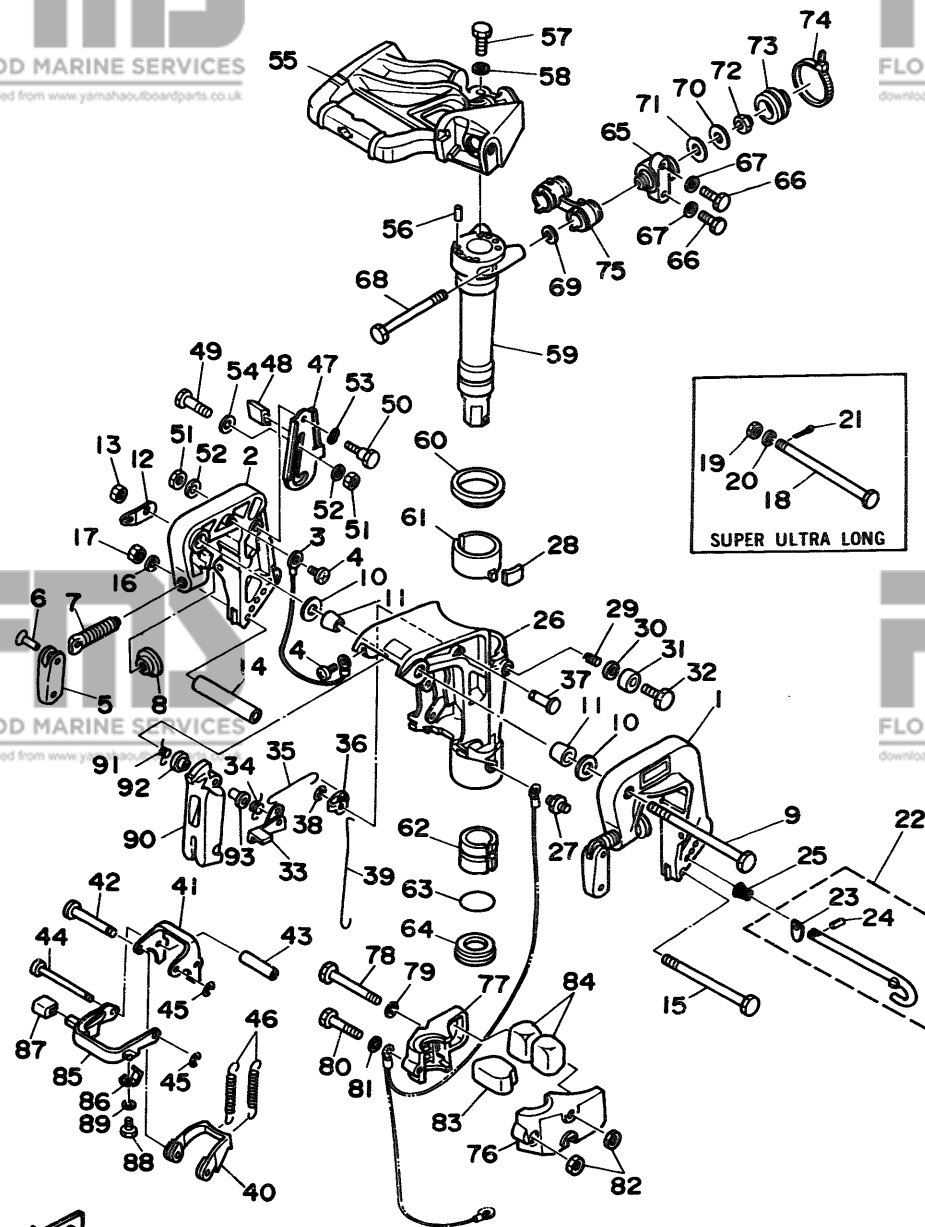


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	93606-12019	PIN, DOWEL GOUILLE	2	
57	97095-06025	BOLT BOULON	3	
58	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
59	682-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
60	90209-52M01	WASHER RONDELLE	1	
61	682-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
62	90386-40M09	BUSH DOUILLE	1	
63	93210-40M10	O-RING JOINT TORIQUE	1	
64	90386-40M08	BUSH DOUILLE	1	
65	682-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	UR SHORT/LONG
	682-44514-30-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	UR SUPER ULTRA LONG
66	97095-06025	BOLT BOULON	4	
67	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
68	90101-08M30	BOLT BOULON	2	
69	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
70	90201-08M13	WASHER, PLATE RONDELLE, PLATE	2	
71	90202-13M02	WASHER, PLATE RONDELLE, PLATE	2	
72	95780-08300	NUT, FLANGE ECROU	2	
73	682-44522-00	SEAL JOINT	2	
74	90465-11M52	CLAMP BRIDE	2	
75	682-44521-01	SEAL JOINT	1	
76	682-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
77	682-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
78	97395-08085	BOLT BOULON	2	
79	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
80	97395-08055	BOLT BOULON	1	
81	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
82	95380-08700	NUT ECROU	3	

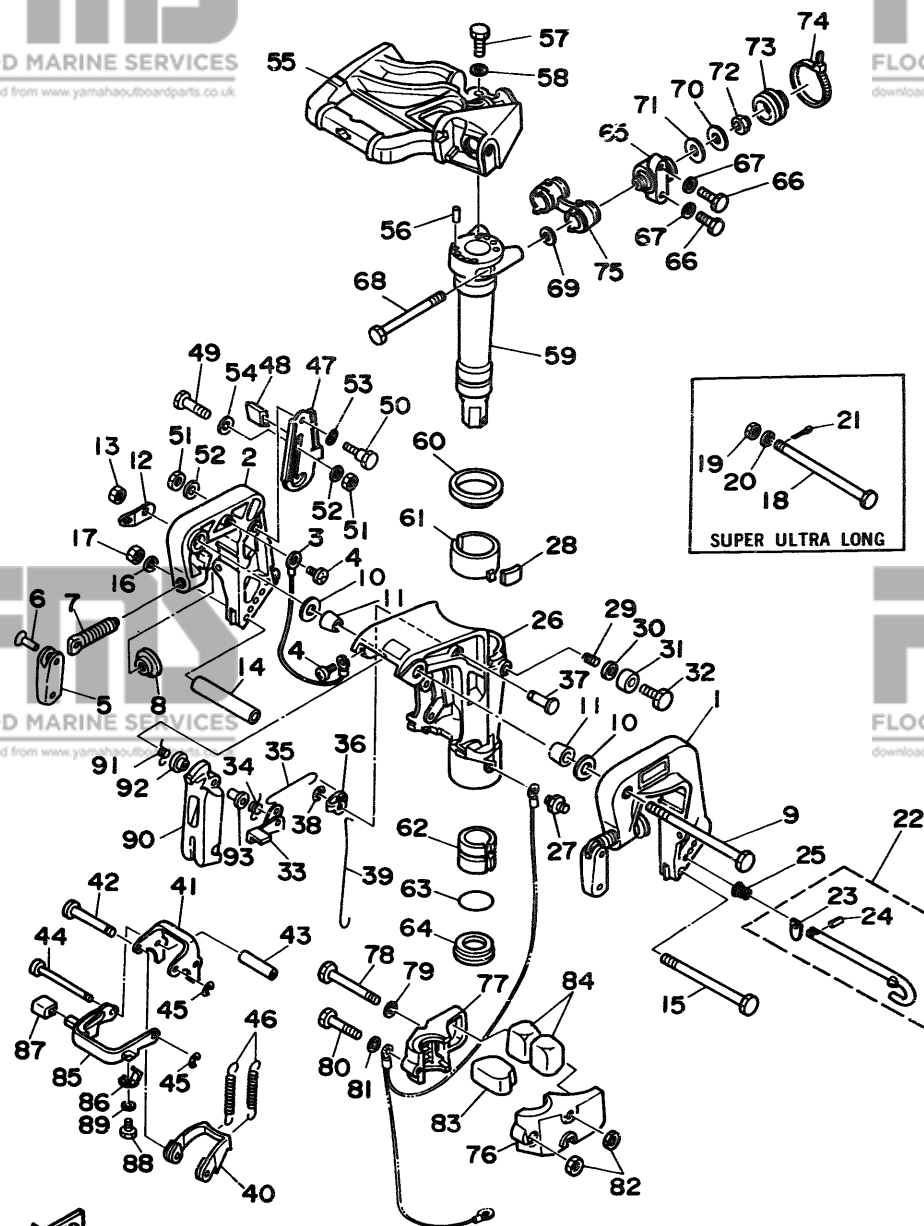


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
83	682-44557-00	MOUNT DAMPER, LOWER FRONT	1	
84	682-44555-00	SILENT-BLOC, INFÉRIEUR AVANT	2	UR SHORT/LONG
	682-44555-30	MOUNT DAMPER, LOWER SIDE	2	UR SUPER ULTRA LONG
85	682-43681-01	SILENT-BLOC, INFÉRIEUR LATERAL	1	
86	682-43643-00	MOUNT DAMPER, LOWER SIDE	1	
87	682-43318-01	LEVER, SHALLOW WATER DRIVE	1	
88	97095-06008	LEVIER	1	
89	92990-06600	SPRING	1	
90	682-42731-01-4D	RESSORT	1	
91	90508-16M04	COVER	1	
92	90386-10025	CAPUCHON	1	
93	90386-10045	BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CARRYING HANDLE	1	
		POIGNEE DE PORTAGE	1	
		SPRING, TORSION	1	
		RESSORT, TORSION	1	
		BUSH	1	
		DOUILLE	1	
		BUSH	1	
		DOUILLE	1	

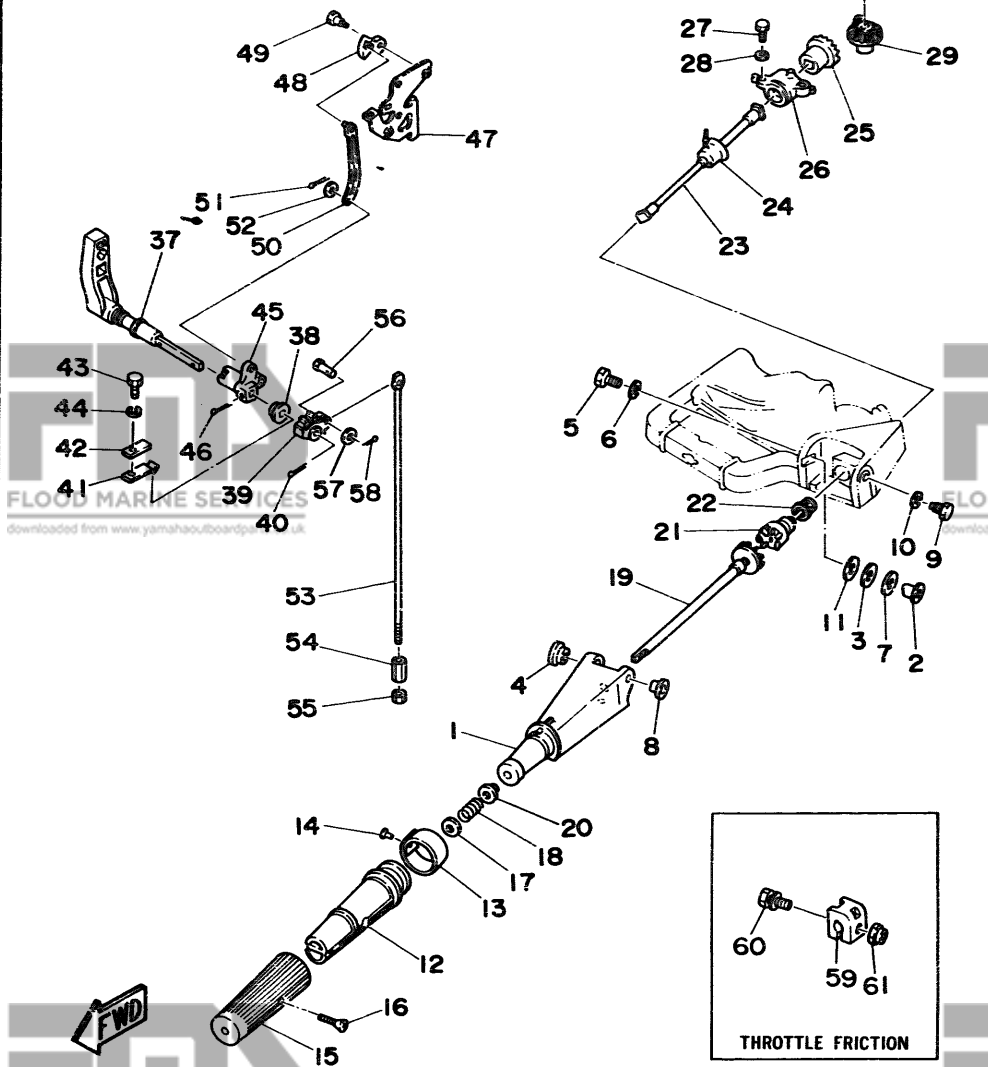


FIG. 9 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-42111-00-4D	HANDLE, STEERING POIGNEE	1	
2	682-42123-02	BOLT, HANDLE JOINT BOULON	1	
3	90206-12M06	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90386-12M07	BUSH DOUILLE	1	
5	97095-06025	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	90201-12181	WASHER, PLATE RONDELLE, PLATE	1	
8	90386-06M06	BUSH DOUILLE	1	
9	90109-08M01	BOLT BOULON	1	
10	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
11	90202-12031	WASHER, PLATE RONDELLE, PLATE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	6E8-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
14	90269-02M09	RIVET RIVET	1	
15	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
16	90149-05M13	SCREW VIS	1	
17	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
18	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
19	6E7-42141-00-94	GEAR, KNEE 1 ENGRENAGE 1	1	
20	90386-08032	BUSH DOUILLE	1	
21	682-42142-01	GEAR, KNEE 2 ENGRENAGE 2	1	
22	90386-20M71	BUSH DOUILLE	1	
23	682-42116-00	SHAFT, STEERING HANDLE 2 AXE, BARRE FRANCHE 2	1	
24	682-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
25	682-42151-01	PINION PIGNON D'ATTAQUE	1	
26	682-42171-02	BUSHING COUSSINET	1	
27	97095-06016	BOLT BOULON	2	
28	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	

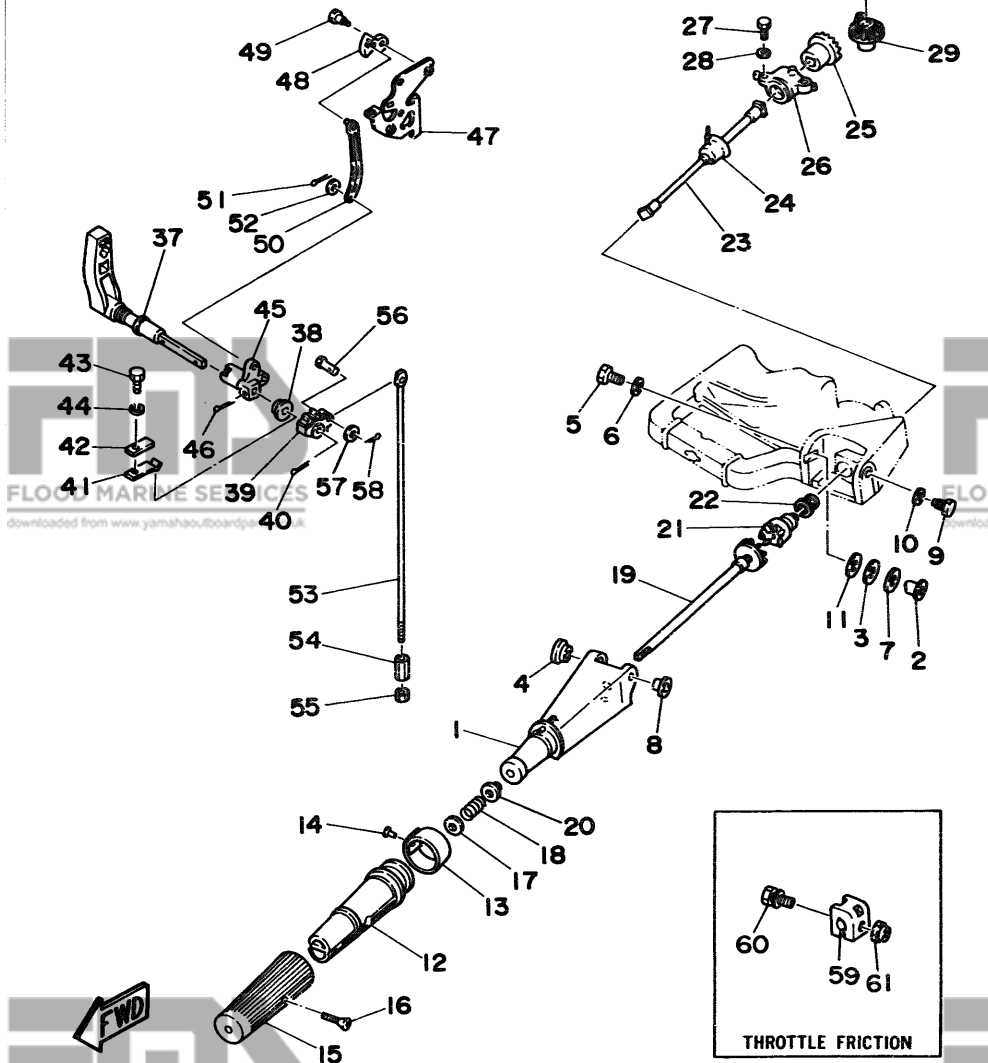


FIG. 9 CONTROL

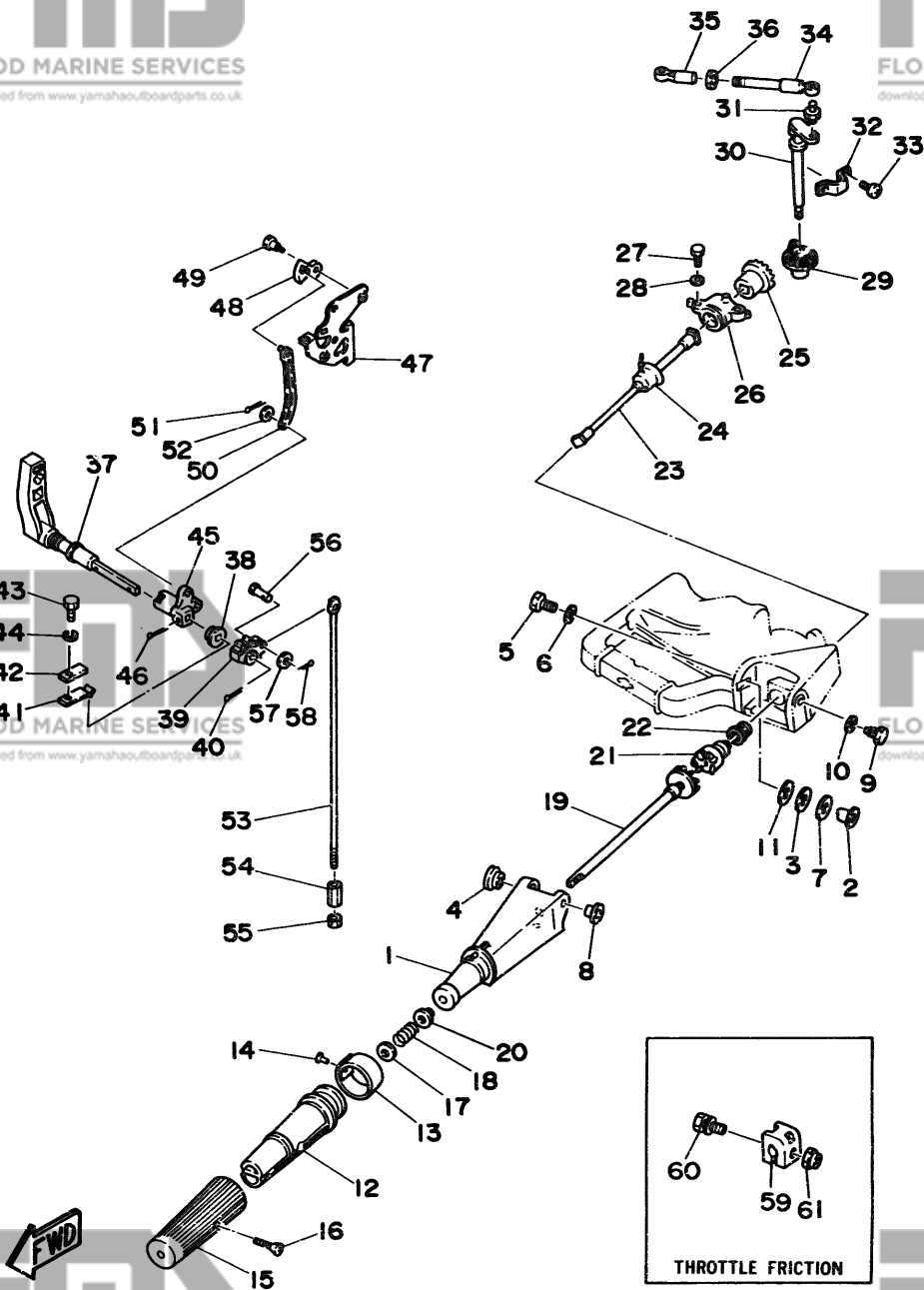
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-42152-01	GEAR PIGNON	1	
30	682-41631-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
31	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	
32	682-41661-00	BRACKET SUPPORT	1	
33	97890-06010	SCREW, PAN HEAD VIS, CRUCIFORME	2	
34	682-41238-01	JOINT, LINK RACCORD	1	
35	682-41237-00	JOINT, LINK RACCORD	1	
36	95380-05700	NUT ECROU	1	
37	682-44111-01-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
38	682-44132-00	BUSHING COUSSINET	1	
39	682-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
40	91490-25020	PIN, COTTER GOUPILLE	1	
41	682-44116-00	SPRING RESSORT	1	
42	682-44117-00	BRACKET SUPPORT	1	
43	97395-06014	BOLT BOULON	1	
44	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
45	682-44125-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
46	91490-25020	PIN, COTTER GOUPILLE	1	
47	682-44118-01	BRACKET SUPPORT	1	
48	682-41666-00	STOPPER, MAGNETO CONTROL LEVER BUTEE, COMMANDE D'AVANCE	1	
49	90109-06M04	BOLT BOULON	1	
50	682-44124-00	LINK, SHIFT ROD BIELLETTE	1	
51	91490-20010	PIN, COTTER GOUPILLE	1	
52	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
53	682-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
54	95380-06700	NUT ECROU	1	
55	90170-06015	NUT ECROU	1	
56	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	

FIG. 9 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	92990-05600	WASHER, PLATE	1	
58	91490-16010	RONDELLE, PLATE	1	
59	656-42126-01	PIN, COTTER	1	
59	656-42126-01	GOUPILLE	1	
60	97595-06520	FRICTION, STEERING HANDLE GRIP	1	
60	97595-06520	CUVETTE, POIGNEE DE DIRECTION	1	
61	90185-06062	BOLT, WITH WASHER	1	
61	90185-06062	VIS HEXAGONAL	1	
61	90185-06062	NUT, SELF-LOCKING	1	
61	90185-06062	ECROU, AUTO-BLOCANT	1	



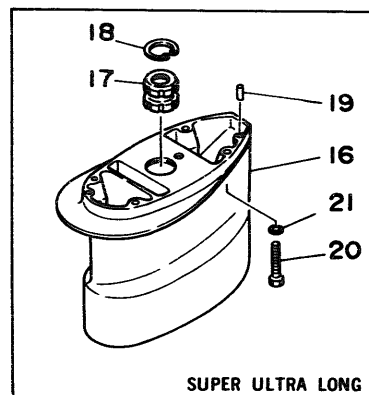
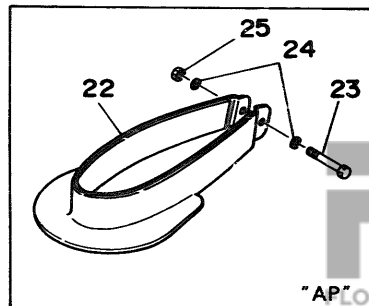
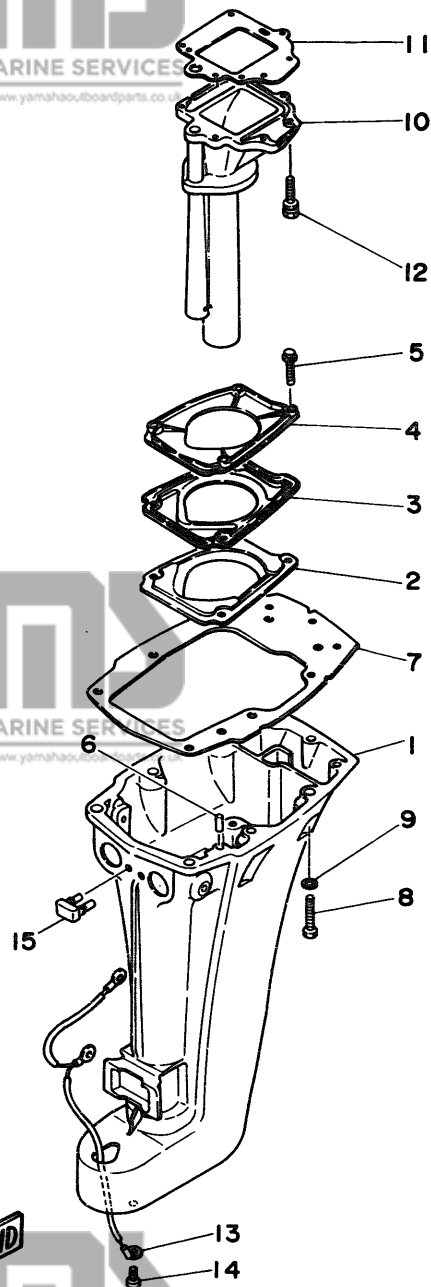


FIG. 10 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-45111-04-4D	CASING, UPPER FOURREAU	1	UR SHORT
	682-45111-14-4D	CASING, UPPER FOURREAU	1	UR LONG/SUPER ULTRA LON
2	682-45126-00-5B	PLATE, SEAL DAMPER PLAQUETTE	1	
3	682-45127-00	SEAL JOINT	1	
4	682-41116-00-5B	PROTECTOR PROTECTEUR	1	
5	90105-06M01	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	682-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	97395-08040	BOLT BOULON	6	
9	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
10	682-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
11	682-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
12	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	6	
13	6E7-82127-00	WIRE, LEAD 2 FIL 2	1	
14	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
15	682-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
16	682-45211-30-4D	EXTENSION EXTENSION	1	SUPER ULTRA LONG
17	682-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	SUPER ULTRA LONG
18	93420-30042	CIRCLIP CIRCLIP TYPE R	1	SUPER ULTRA LONG
19	93606-12019	PIN, DOWEL GOUPILLE	2	SUPER ULTRA LONG
20	97090-08035	BOLT BOULON	4	SUPER ULTRA LONG
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	SUPER ULTRA LONG
22	682-45158-00-4D	PLATE, SPLASH PLAQUE, EAU	1	AP
23	97395-06040	BOLT VIS	1	AP
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	AP
25	95380-06700	NUT ECROU	1	AP

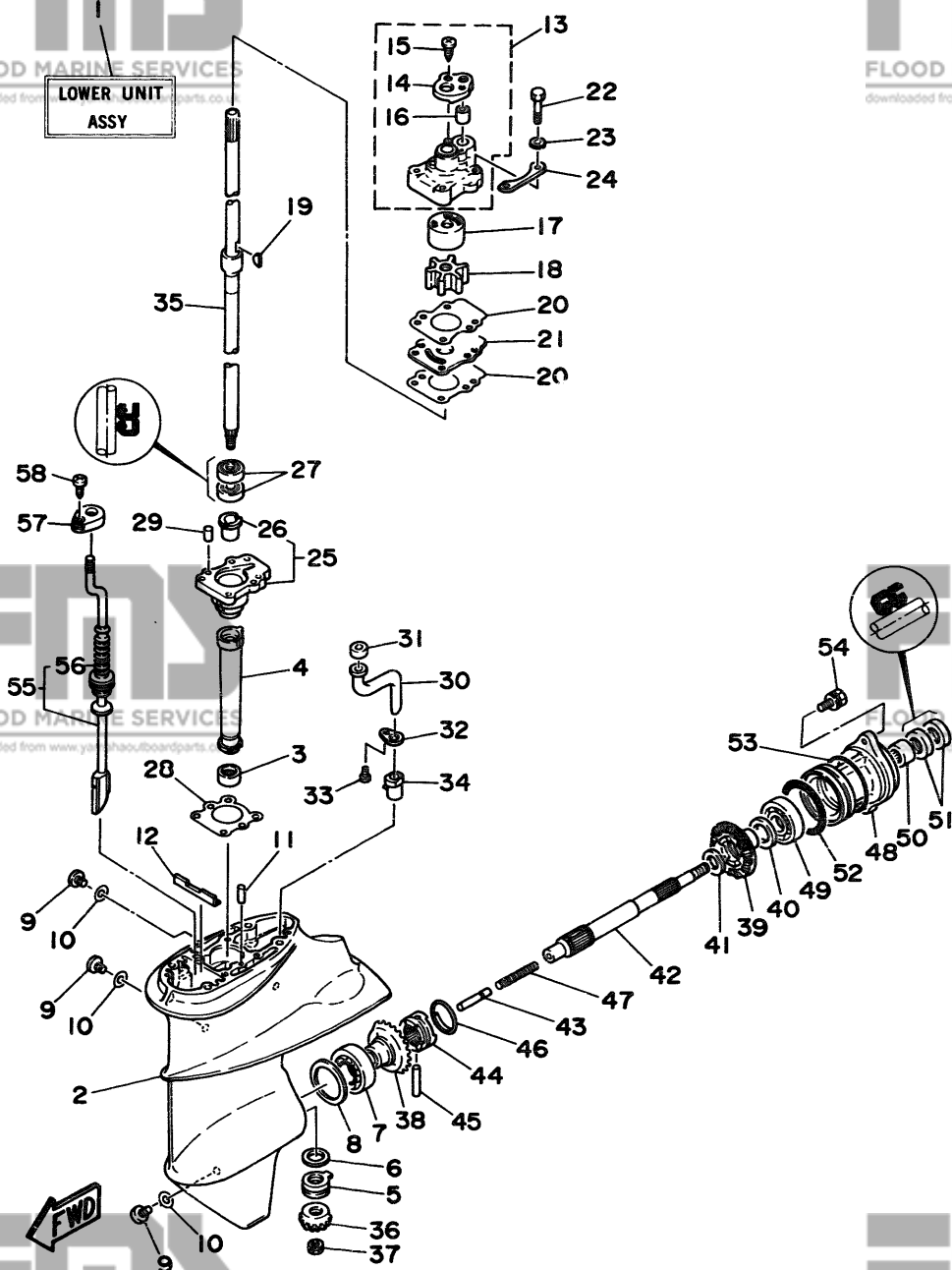


FIG. 11 LOWER CASING. DRIVE 1

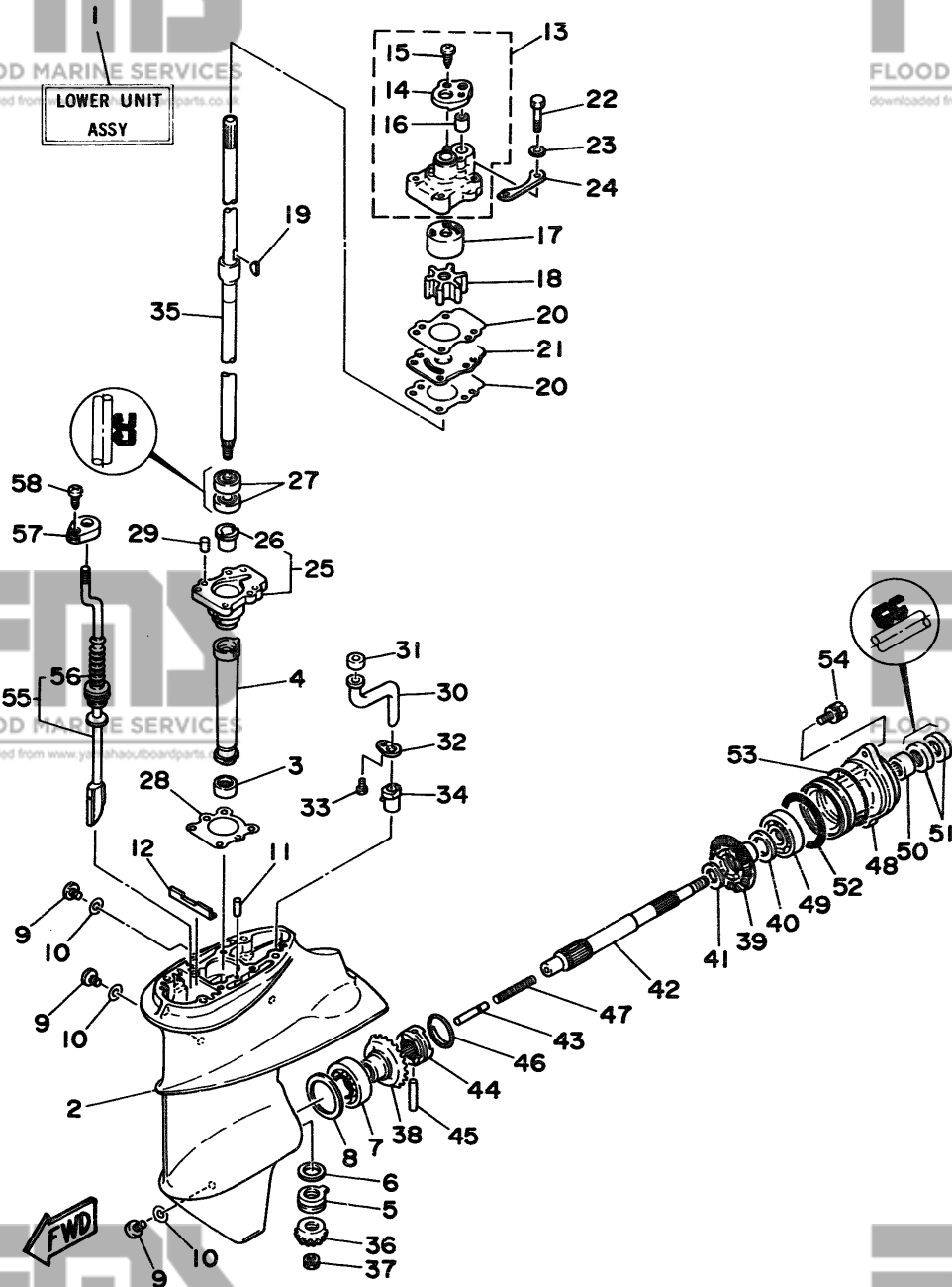
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-45300-06-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 58)	1	UR SHORT
	6E7-45300-16-4D	UNITE INFERIEURE (ENS.) LOWER UNIT ASSY (REF.NO. 2 ~ 58)	1	UR LONG
2	6E8-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-314V8	BEARING, CYLINDRICAL ROULEMENT	1	
4	6E7-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	93341-414V1	BEARING, THRUST CEREAUX DE DIRECTION	1	
6	6E8-45587-00-13	SHIM (T:1.13MM) CALE (T:1.13MM)	1	UR
	6E8-45587-00-20	SHIM (T:1.20MM) CALE (T:1.20MM)	1	UR
7	93332-00005	BEARING ROULEMENT	1	
8	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
10	90430-08020	GASKET JOINT	3	
11	93604-08062	PIN, DOWEL CLAVETTE	1	
12	682-45376-01	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
13	682-44300-01	HOUSING WATER PUMP ASSY CORPS POMPE A EAU (ENS)	1	
14	682-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
15	97780-40112	.SCREW, TAPPING .VIS, TETE BOMBEE	2	
16	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	682-44322-00	INSERT, CARTRIDGE CUVETTE	1	
18	682-44352-01	IMPELLER TURBINE	1	
19	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
20	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	

FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
22	97095-06045	BOLT BOULON	4	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
24	682-44328-00	PLATE PLAQUETTE	2	
25	6E7-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
26	626-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
27	93101-20048	OIL SEAL JOINT SPY	2	
28	683-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
29	93606-12019	PIN, DOWEL GOUILLE	2	
30	683-44362-01	TUBE, WATER TUBE D'EAU	1	
31	683-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
32	683-44373-00	SET PLATE, WATER TUBE BRIDE, TUBE D'EAU	1	
33	97095-06010	BOLT BOULON	1	
34	6E7-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
35	6E7-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6E7-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6E7-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SUPER ULTRA LONG
36	6E7-45551-00	PINION PIGNON D'ATTAQUE	1	
37	90179-08M06	NUT ECROU	1	
38	6E7-45560-00	GEAR PIGNON	1	
39	6E7-45571-00	GEAR PIGNON	1	
40	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
41	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
42	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
43	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
44	682-45631-00	CLUTCH, DOG CRABOT	1	



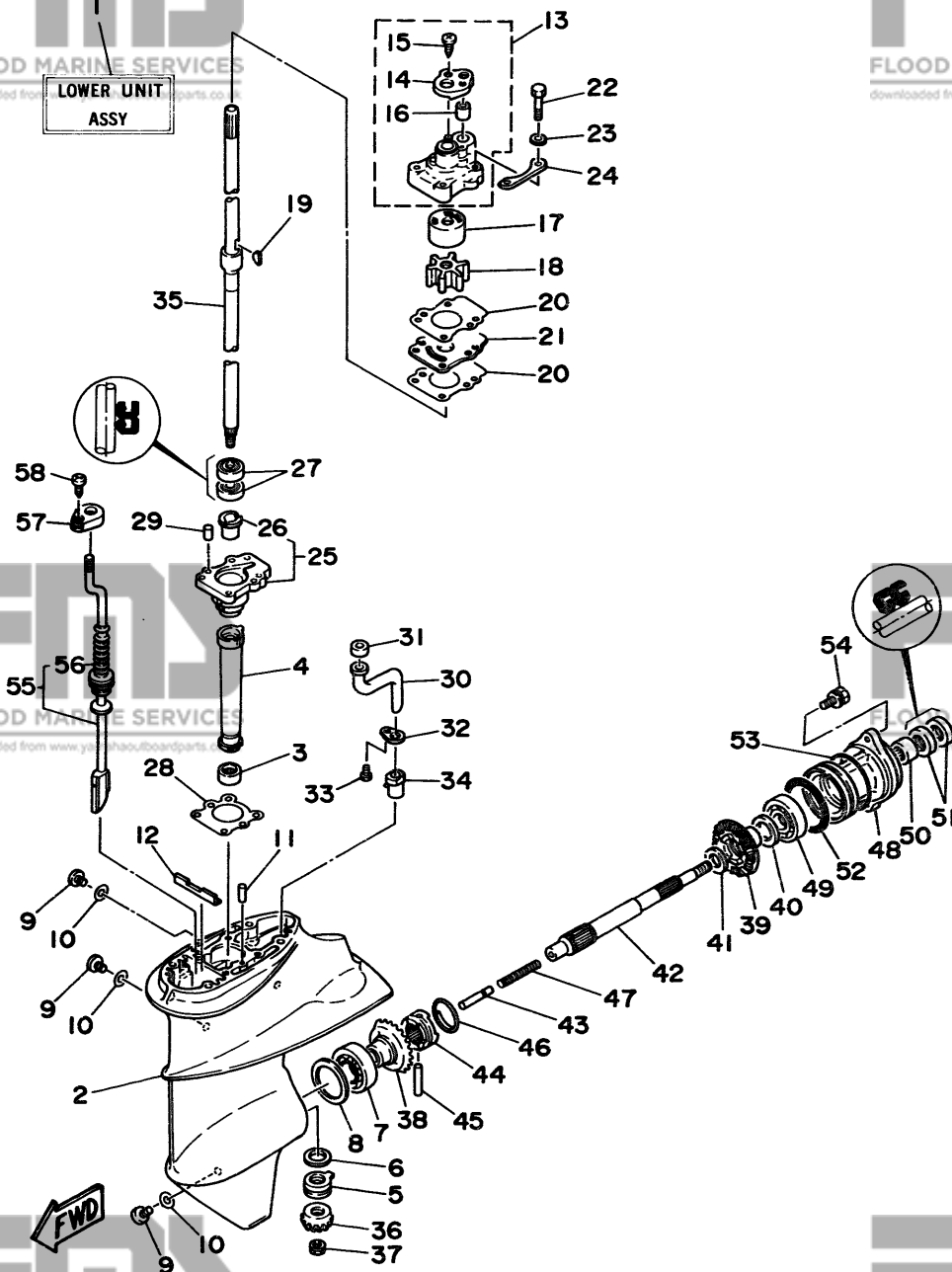


FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	90250-05010	PIN, STRAIGHT	1	
46	648-45633-00	GOUPILLE, DROITE	1	
47	90501-14M06	RING, CROSS PIN	1	
48	683-45361-01-4D	JONG, GOUPILLE CRABOT	1	
49	93306-00518	SPRING, COMPRESSION	1	
50	93315-317U2	RESSORT, COMPRESSION	1	
51	93101-17054	CAP, LOWER CASING	1	
52	93210-57M09	COUVERCLE, BOITIER D'HELICE	1	
53	93210-56M80	BEARING	1	
54	97595-06520	ROULEMENT	1	
55	682-44150-00	BEARING, CYLINDRICAL	1	
56	682-44150-10	ROULEMENT	1	
57	682-44150-30	OIL SEAL	2	
58	97780-50110	JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT, WITH WASHER	2	
		VIS HEXAGONAL	1	UR SHORT
		SHIFT CAM ASSY	1	UR LONG
		CAME D'INVERSION	1	UR SUPER ULTRA LONG
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		.BOOT, SHIFT ROD	1	
		.SOUFFLET, TIGE D'INVERSION	1	
		BRACKET	1	
		SUPPORT	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	

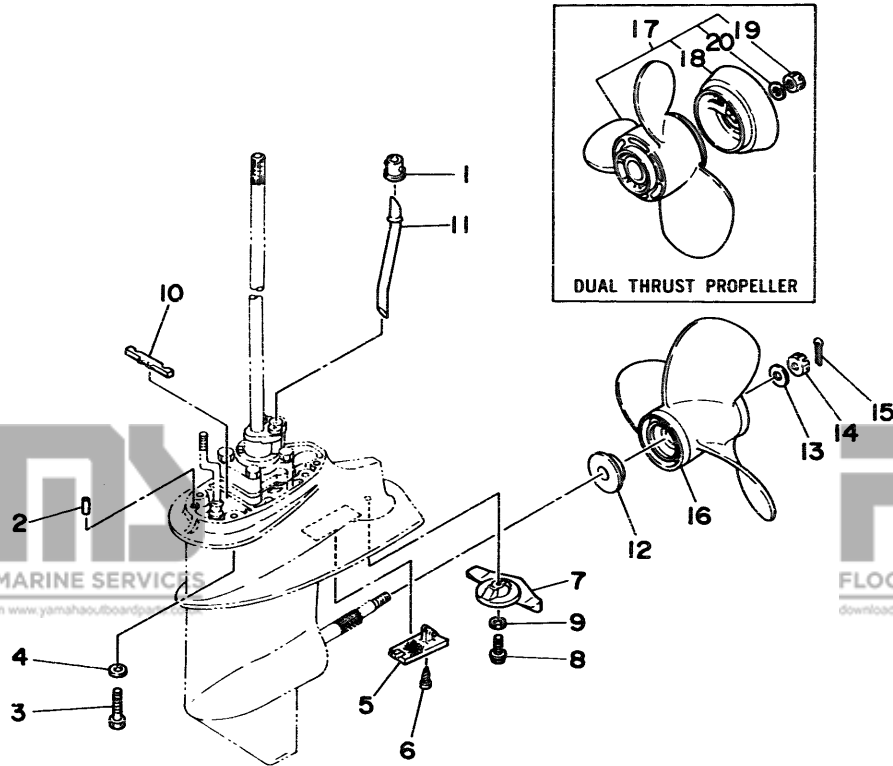


FIG. 12 LOWER CASING. DRIVE 2

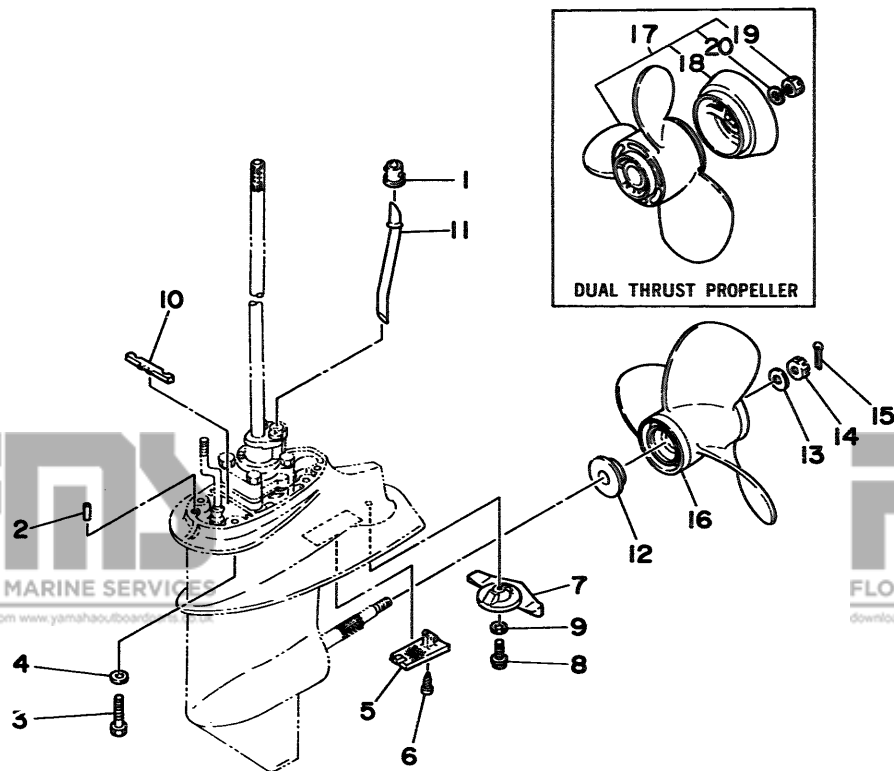
BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	626-44365-01	DAMPER, WATER SEAL	1	
2	93606-12019	JOINT, TUBE D'EAU	2	
3	97090-08035	PIN, DOWEL	4	
4	92990-08600	GOUPILLE	4	
5	6E7-45214-00	BOLT	1	
6	98580-05012	BOULON	1	
7	6E8-45251-01	WASHER, PLATE	1	
8	95895-06020	RONDELLE, PLATE	1	
9	92990-06300	COVER, WATER INLET	1	
10	682-45375-01	GRILLE, ENTREE D'EAU	1	
11	682-44361-00	SCREW, PAN HEAD	1	
12	6E7-45987-01	VIS	1	
13	90201-10M01	ANODE	1	
14	90171-10M01	ANODE	1	
15	91490-30020	BOLT, FLANGE	1	
16	683-45949-00-EL	BOULON	1	UR SHORT
17	683-45947-00-EL	WASHER, INTERNAL TOOTH	1	UR LONG
18	683-45945-00-EL	RONDELLE, DENTURE INTERNE	1	UR SUPER ULTRA LONG
19	6E7-45986-00	DAMPER, SEAL	1	
20	90171-10M07	BOURRELET, CAOUTCHOUC	1	
21	683-45952-00-EL	TUBE, WATER	1	UR SHORT
22	683-45952-00-EL	TUBE, WATER	1	UR LONG
23	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
24	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
25	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
26	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
27	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
28	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
29	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
30	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
31	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
32	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
33	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
34	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
35	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
36	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
37	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
38	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
39	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
40	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
41	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
42	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
43	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
44	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
45	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
46	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
47	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
48	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
49	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
50	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
51	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
52	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
53	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
54	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
55	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
56	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
57	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
58	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
59	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
60	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
61	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
62	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
63	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
64	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
65	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
66	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
67	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
68	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
69	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
70	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
71	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
72	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
73	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
74	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
75	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
76	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
77	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
78	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
79	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
80	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
81	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
82	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
83	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
84	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
85	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
86	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
87	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
88	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
89	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
90	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
91	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
92	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
93	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
94	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
95	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
96	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
97	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
98	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
99	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG
100	683-45952-00-EL	TUBE, WATER	1	UR SUPER ULTRA LONG

FIG. 12 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	



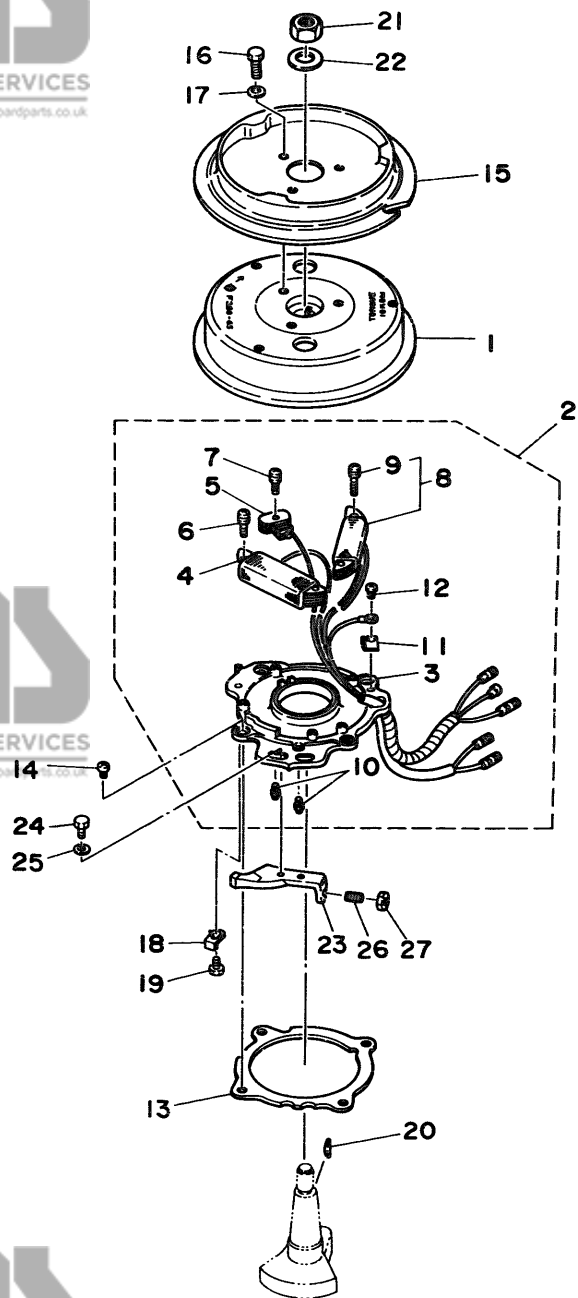


FIG. 13 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-85550-70	ROTOR ASSY	1	
2	6E7-85560-A0	ROTOR CPLT	1	80W
3	6E7-85509-70	BASE ASSY	1	
4	6E7-85520-70	ENS. FLASQUE	1	
5	6E7-85580-70	.BASE, MAGNETO	1	
6	90159-05039	.BASE, MAGNETO	1	
7	90159-05038	.COIL, CHARGE	1	
8	6E7-81303-A0	.BOBINE, CHARGE	1	
9	90159-05039	.COIL, PULSER	1	
10	663-85518-00	.BOBINE, PULSEUR	1	
11	6E7-81328-70	.SCREW, WITH WASHER	2	
12	98501-04006	.VIS, AVEC RONDELLE	1	
13	682-41613-02	.SCREW, WITH WASHER	1	
14	97890-05008	.VIS, AVEC RONDELLE	1	
15	6E7-15723-00-94	.LIGHTING COIL ASSY	1	
16	97013-06012	.BOBINE D'ECLAIRAGE	1	
17	92990-06600	..SCREW, WITH WASHER	2	
18	682-41616-00	..VIS, AVEC RONDELLE	1	
19	97095-05010	.JOINT, BALL	2	
20	90280-16053	.JOINT SPHERIQUE	1	
21	90170-12066	.CLAMP	1	
22	90201-12472	.COLLIER	1	
23	6E8-41213-00-94	.SCREW, PAN HEAD	1	
24	90113-05M04	.VIS	1	
25	95380-05700	PLATE, BASE FRICTION	1	
26		PLAQUE, FRICTION DE BASE	5	
27		SCREW, PAN HEAD	1	
28		VIS, CRUCIFORME	1	
29		PULLEY, STARTER	1	
30		POULIE DE DEMARREUR	3	
31		BOLT	3	
32		BOULON	3	
33		WASHER, PLATE	1	
34		RONDELLE, PLATE	1	
35		STOPPER, MAGNETO BASE	1	
36		BUTEE, PLATEAU D'AVANCE	1	
37		BOLT	1	
38		BOULON	1	
39		KEY, WOODRUFF	1	
40		CLAVETTE, DEMI-LUNE	1	
41		NUT	1	
42		ECROU	1	
43		WASHER, PLATE	1	
44		RONDELLE, PLATE	1	
45		CAM, ACCEL.	1	
46		CAME, ACCELERATION	2	
47		BOLT	2	
48		BOULON	2	
49		WASHER, PLATE	1	
50		RONDELLE, PLATE	1	
51		BOLT, SET	1	
52		BOULON, BLOCAGE	1	
53		NUT	1	
54		ECROU	1	

E3

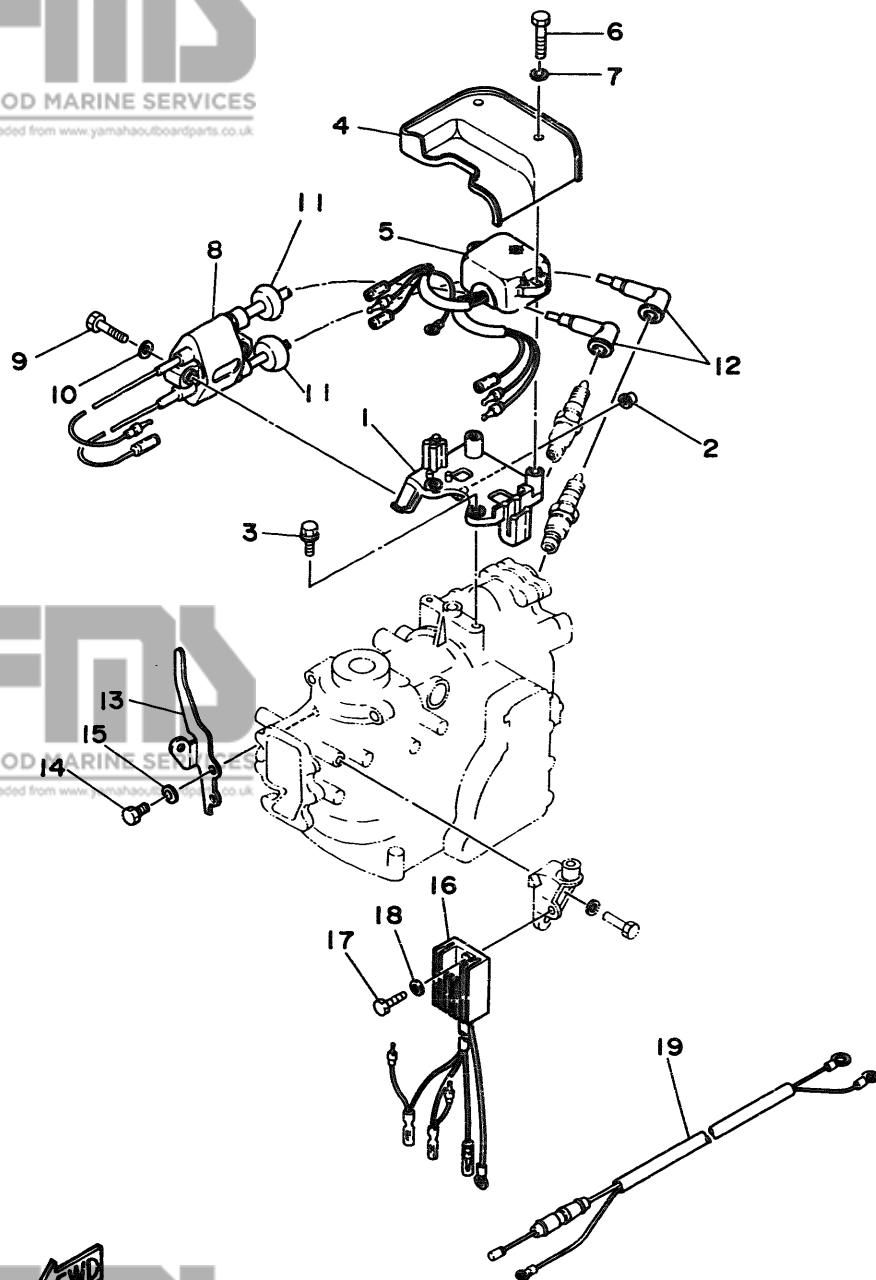


FIG. 14 ELECTRIC PARTS

PIECES ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-85542-00-94	BRACKET SUPPORT	1	
2	6E7-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
3	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
4	6E7-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
5	695-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
6	97095-06030	BOLT BOULON	2	
7	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	
8	6E7-85570-19	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
9	97095-06030	BOLT BOULON	2	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
11	90480-25161	GROMMET RONDELLE CAOUTCHOUC	2	
12	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
13	682-81332-02	PLATE, TIMING PLATEAU, ALLUMAGE	1	
14	97095-06016	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
17	97095-06016	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	6J8-82105-10	WIRE HARNESS FAISCEAU DE FILS	1	

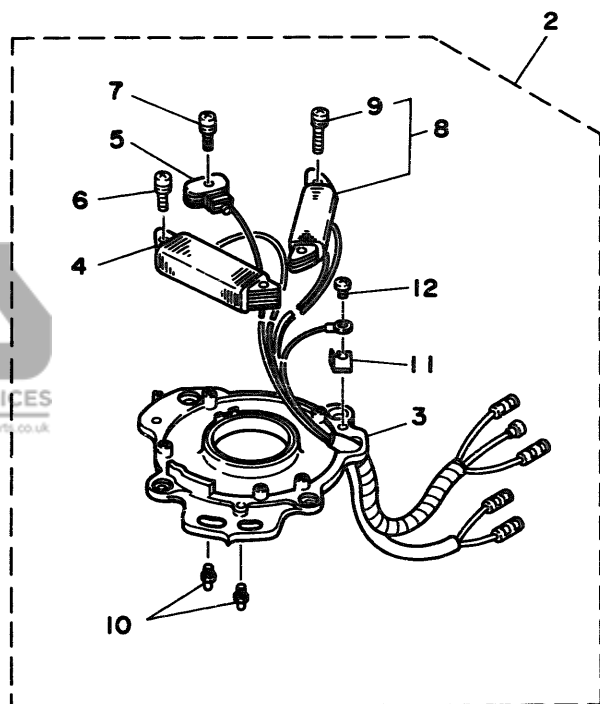
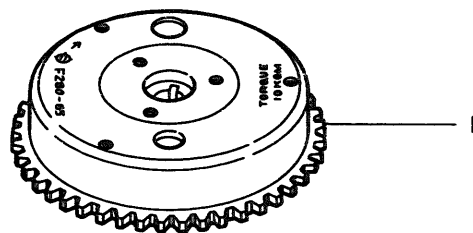


FIG. 15 ALTERNATE 1 (9.9DE/15DE)

OPTIONNELLES 1 (9.9DE/15DE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-85550-A0	ROTOR ASSY	1	
2	6E7-85560-A0	ROTOR CPLT	1	80W
3	6E7-85509-70	ENS. FLASQUE	1	
4	6E7-85520-70	.BASE, MAGNETO	1	
5	6E7-85580-70	.BASE, MAGNETO	1	
6	90159-05039	.COIL, CHARGE	1	
7	90159-05038	.BOBINE, CHARGE	1	
8	6E7-81303-A0	.COIL, PULSER	1	
9	90159-05039	.BOBINE, PULSEUR	1	
10	663-85518-00	.SCREW, WITH WASHER	2	
11	6E7-81328-70	.VIS, AVEC RONDELLE	1	
12	98501-04006	.SCREW, WITH WASHER	1	
		.VIS, AVEC RONDELLE	2	
		.LIGHTING COIL ASSY	1	
		.BOBINE D'ECLAIRAGE	1	
		.SCREW, WITH WASHER	2	
		.VIS, AVEC RONDELLE	2	
		.JOINT, BALL	1	
		.JOINT SPHERIQUE	1	
		.CLAMP	1	
		.COLLIER	1	
		.SCREW, PAN HEAD	1	
		.VIS	1	



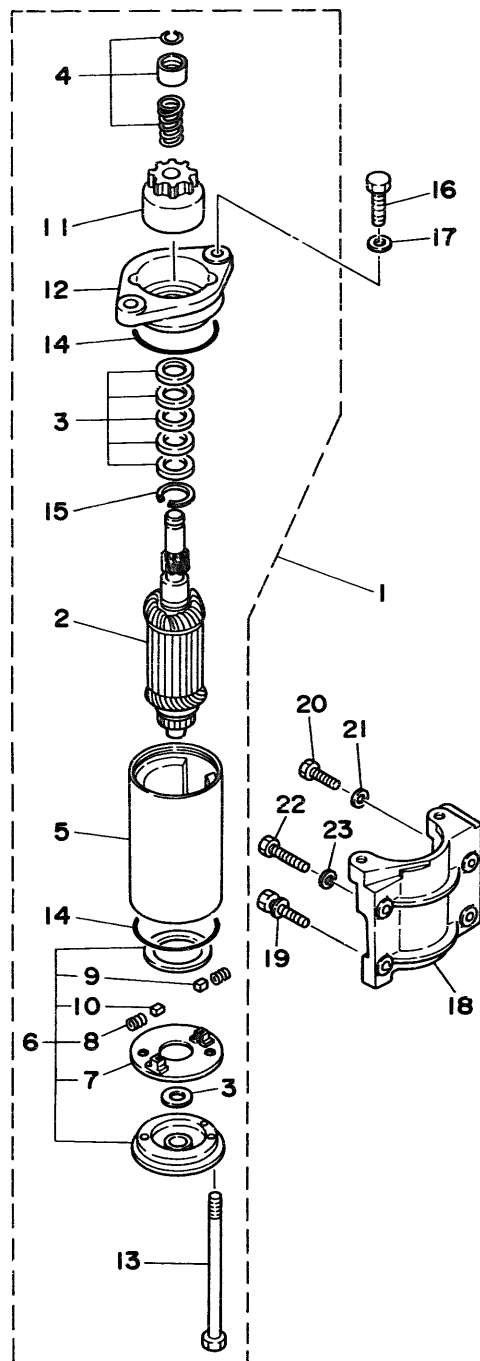


FIG. 16 ALTERNATE 2 (9.9DE/15DE)

OPTIONNELLES 2 (9.9DE/15DE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	682-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	
8	682-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	2	
9	682-81811-10	..BRUSH 1 ..CHARBON 1	1	
10	682-81812-10	..BRUSH 2 ..CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81826-10	.BOLT .BOULON	2	
14	682-81847-10	.O-RING .JOINT TORIQUE	2	
15	682-81834-10	.RING .BAGUE	1	
16	97013-08025	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
19	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
20	97095-06025	BOLT BOULON	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
22	97095-06030	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

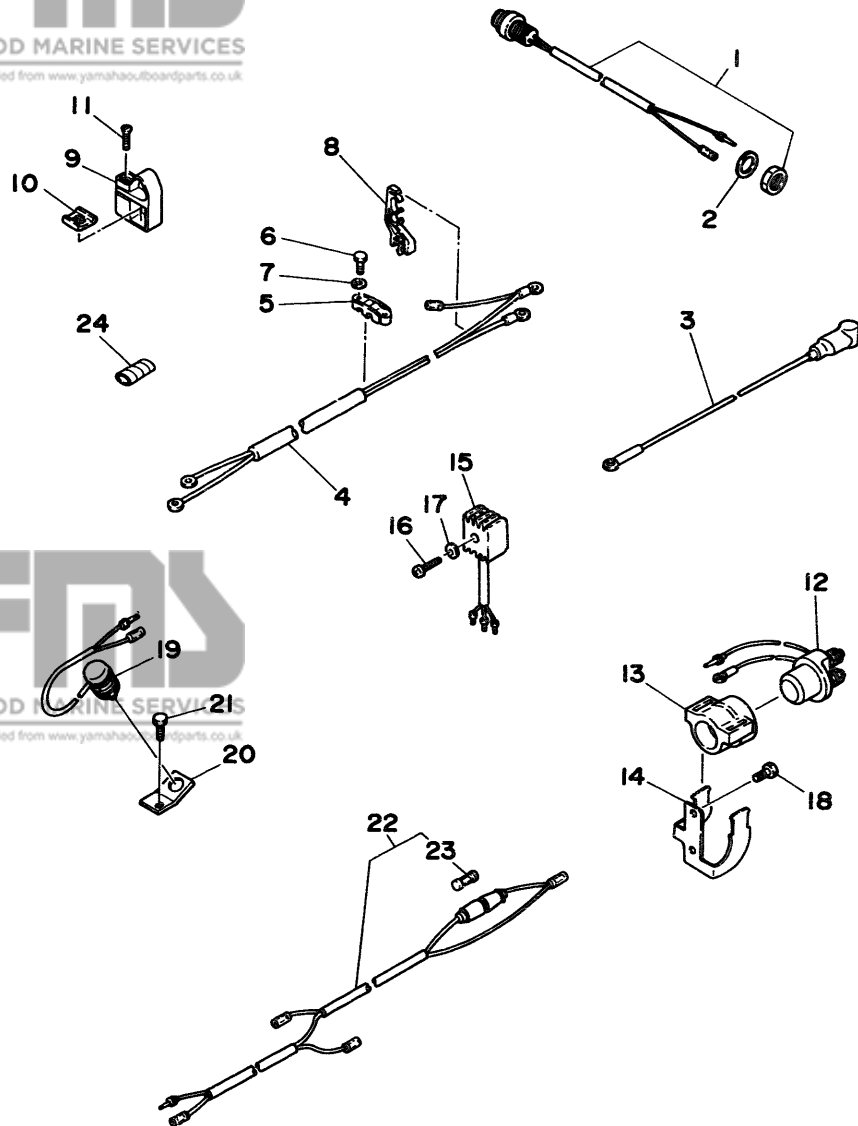
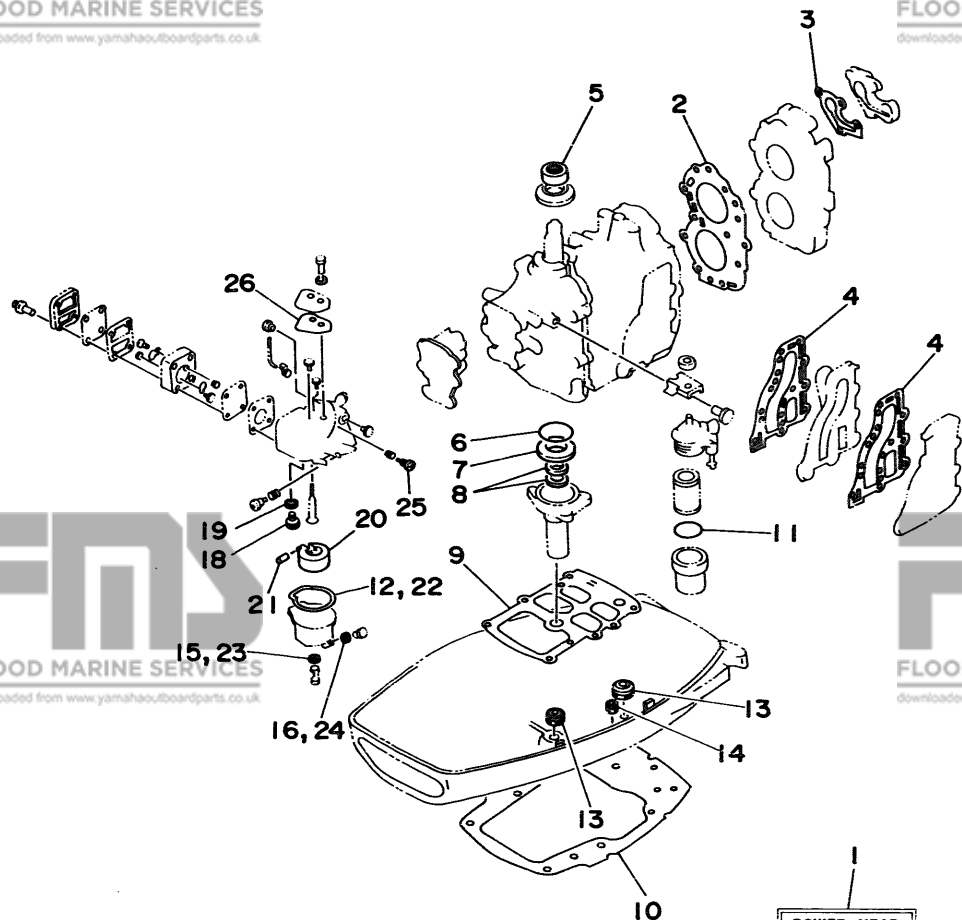


FIG. 17 ALTERNATE 3 (9.9DE/15DE)

OPTIONNELLES 3 (9.9DE/15DE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81870-00	STARTING SWITCH ASSY	1	
2	90201-16M36	CONTACT A CLEF	1	
3	6E7-82117-00	WASHER, PLATE	1	
4	6E7-82105-10	RONDELLE, PLATE	1	
5	90464-08M03	WIRE, LEAD	1	
6	97095-06016	FIL	1	
7	92990-06600	WIRE HARNESS	1	
8	682-82594-01	FAISCEAU DE FILS	1	
9	689-82594-00	CLAMP	1	
10	682-42525-00	BRIDE	1	
11	90161-06M00	BOLT	2	
12	6G1-81941-10	BOULON	2	
13	6G1-81952-00	WASHER, PLATE	2	
14	6E7-81945-00	RONDELLE, PLATE	1	
15	664-81970-61	CLAMP	1	
16	98580-05525	BRIDE	1	
17	92990-05600	PLATE, FRICTION	1	
18	97313-06014	PLAQUE, FRICTION	1	
19	689-82540-01	SCREW, TAPPING	1	
20	682-82554-00	VIS, TETE FRAISEE	1	
21	97013-06012	STARTER RELAY ASSY	1	
22	6E7-82541-00	LANCEUR RELAIS (ENS.)	1	
23	682-82151-00	HOLDER, RELAY	1	
24	90446-10M02	SUPPORT, RELAIS	1	
		PLATE, SWITCH FITTING	1	
		PLAQUE, FIXATION DU RELAIS	1	
		RECTIFIER ASSY	1	
		REDRESSEUR COMPLET	1	
		SCREW, PAN HEAD	1	
		VIS	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		BOLT	2	
		BOULON	2	
		NEUTRAL SWITCH ASSY	1	
		CONTACTEUR DE POINT-MORT	1	
		STAY, NEUTRAL SWITCH	1	
		SUPPORT, CONT DE POINT-MORT	1	
		BOLT	1	
		BOULON	1	
		WIRE, LEAD	1	
		FIL	1	
		.FUSE (20A)	1	
		.FUSIBLE (20A)	1	
		HOSE	1	
		DURITE	1	



POWER HEAD
GASKET KIT

CARBURETOR
REPAIR KIT

FIG. 18 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-W0001-06	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	6E7-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	682-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
4	682-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
5	93110-23M00	.OIL SEAL .JOINT D'HUILE	1	
6	93210-53679	.O-RING .JOINT TORIQUE	1	
7	93101-20M29	.OIL SEAL .JOINT SPY	1	
8	93101-13M11	.OIL SEAL .JOINT SPY	2	
9	682-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
10	682-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
11	93210-32738	.O-RING .JOINT TORIQUE	1	
12	677-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
13	682-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	2	
14	682-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
15	1J2-14398-00	.GASKET .JOINT	1	
16	655-14398-00	.GASKET .JOINT	1	
17	677-W0093-12	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 9.9D
	6E8-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 15D
18	6E8-14390-12	.NEEDLE VALVE ASSY .POINTEAU	1	UR 9.9D
	61J-14390-00	.NEEDLE VALVE ASSY .POINTEAU	1	UR 15D
19	367-14195-00	.GASKET .JOINT	1	
20	6E7-14385-00	.FLOAT .FLOTTEUR	1	
21	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
22	677-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
23	1J2-14398-00	.GASKET .JOINT	1	
24	655-14398-00	.GASKET .JOINT	1	
25	98503-04014	.SCREW, PAN HEAD .VIS	1	
26	677-14227-01	.GASKET .JOINT	1	

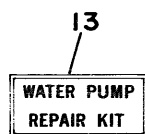
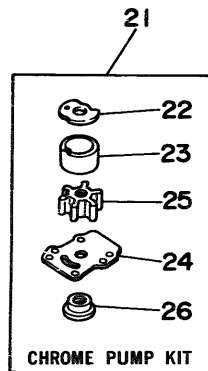
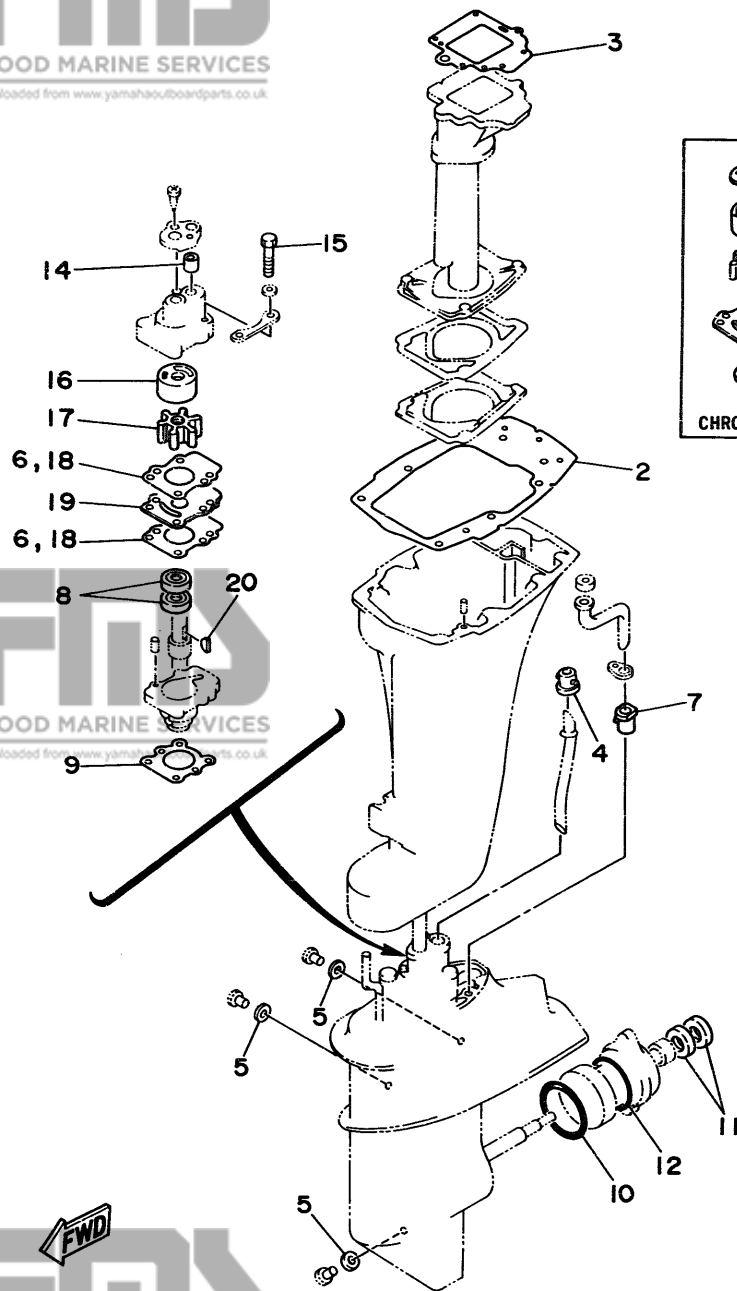


FIG. 19 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	683-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS	1	
2	682-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	682-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
4	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
5	90430-08020	.GASKET .JOINT	3	
6	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
7	6E7-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
8	93101-20048	.OIL SEAL .JOINT SPY	2	
9	683-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
10	93210-57M09	.O-RING .JOINT TORIQUE	1	
11	93101-17054	.OIL SEAL .JOINT SPY	2	
12	93210-56M80	.O-RING .JOINT TORIQUE	1	
13	682-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
14	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
15	97095-06040	.BOLT .BOULON	4	
16	682-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	682-44352-01	.IMPELLER .TURBINE	1	
18	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
19	682-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
20	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
21	682-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
22	682-44321-40	.INNER PLATE, CARTRIDGE .CUVETTE	1	
23	682-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
24	682-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
25	682-44352-01	.IMPELLER .TURBINE	1	
26	682-45344-00	.COVER, OIL SEAL .FLASQUE, JOINT D'HUILE	1	

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683-W0001-22	19- 1
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682-W0078-0A	19-21
682-W0078-01	19-13
6E7-W0090-04-4D	1- 1
6E8-W0093-00	18-17
677-W0093-12	18-17
656-W2810-02	5-13
683-W4591-02-EL	12-17
683-W4592-02-EL	12-17
6E7-11111-00-94	1-22
6E7-11181-A0	1-23
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682-11325-00	1- 9
682-11351-A0	1-14
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650-11370-00	1- 3
676-11372-00	1-18
624-11379-00	1- 5
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682-11445-00	2-18
682-11515-03	2-12
682-11525-00	2-15
682-11610-01	2-20
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682-11610-21	2-20
6E7-11631-00-97	2-19
634-11633-00	2-21
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367-14195-00	3-13

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6E7-14325-00	3-39
647-14326-00	3-26
677-14327-01	3-28
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6E8-14341-00	3-11
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6E8-14390-12	3-12
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682-14418-01	3-49
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677-15714-00-94	4- 6
677-15717-01	4- 8

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682-15747-00	4-36	682-41612-01	1-30
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677-24413-01	3-44	682-42151-01	9-25
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677-24434-02	3-36	682-42171-02	9-26
677-24435-02	3-42	6G1-42177-00	9-15
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677-24471-01	3-43	682-42521-00-94	8-59
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682-45158-00-4D	10-22
682-45211-30-4D	10-16
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