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6D(6H8)
8C(6G1)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 6C'89(6H6), 6D'89(6H8) and 8C'89(6G1). When you are ordering replacement parts for the 6C'89(6H6), 6D'89(6H8) and 8C'89(6G1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

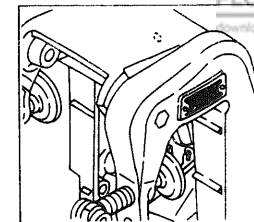
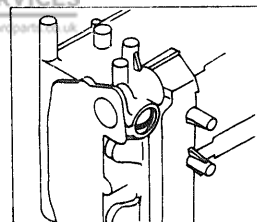
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	
6CM	S:016446 and following L:310039 and following UL:700192 and following
6CEM	S:100368 and following L:400593 and following
6DM	S:001812 and following L:300482 and following
6DEM	S:100247 and following L:400199 and following
8CM	S:037557 and following L:323727 and following UL:701237 and following
8CEM	S:101237 and following L:401412 and following UL:750276 and following



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

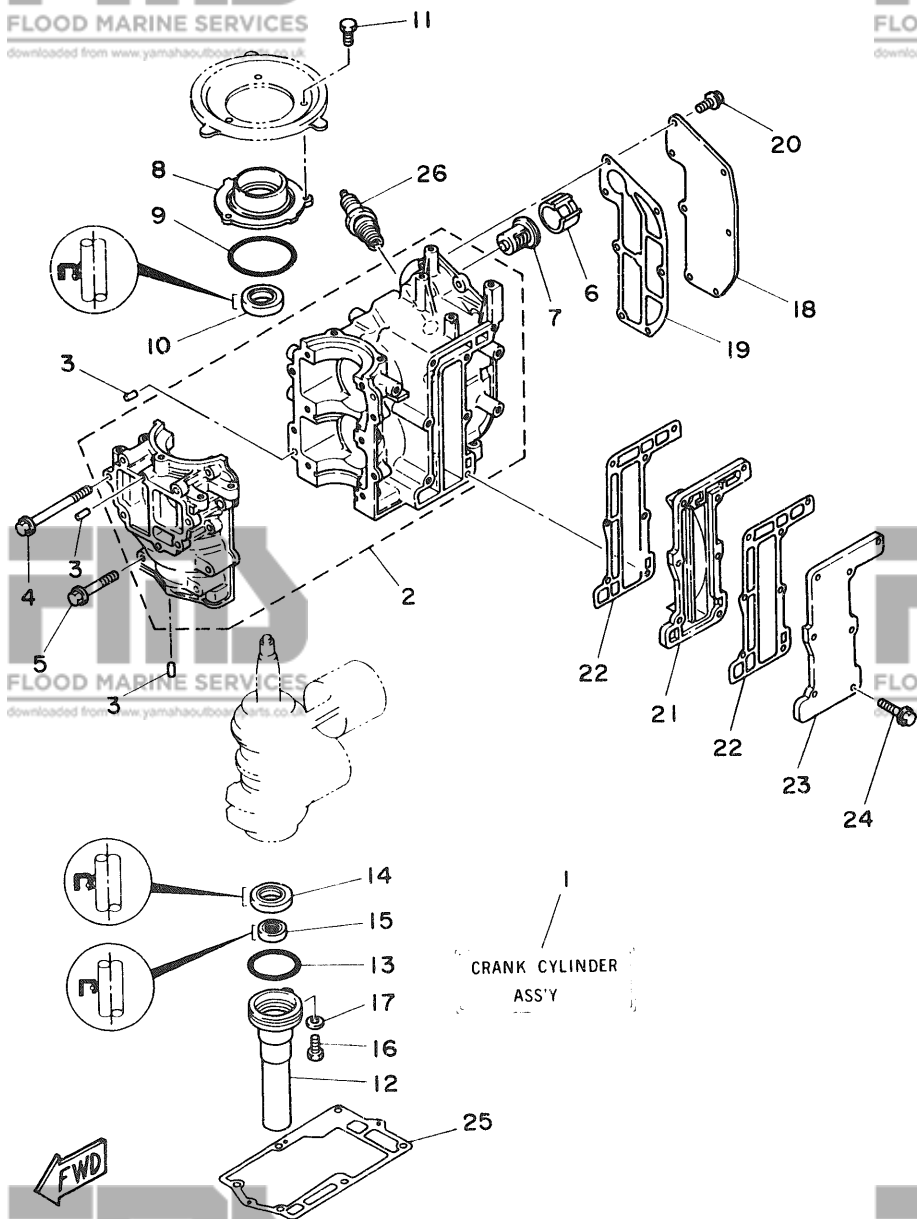


Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0090-02-EJ	CRANK CYLINDER ASSY	1	16	97395-06016	BOLT	1
(Ref.No. 2 to 25 and Fig. 2, Ref.No. 1 to 19)				17	92990-06600	WASHER, plate	1
2	6G1-15100-00-94	CRANKCASE ASSY	1	18	6G1-11191-00-9M	COVER, cylinder head 1	1
3	93604-08062	PIN, dowel	4	19	6G1-11193-00	GASKET, head cover 1	1
4	90105-06M26	BOLT, washer based	6	20	90105-06M14	BOLT, washer based	7
5	90105-06M25	BOLT, washer based	4	21	6G1-41111-01-9M	INNER COVER, exhaust	1
6	90387-22M50	COLLAR	1	22	6G1-41112-01	GASKET, exhaust inner cover	2
7	6E5-12411-00	THERMOSTAT	1	23	6G1-41113-01-9M	OUTER COVER, exhaust	1
8	6G1-15359-01-94	HOUSING, oil seal	1	24	90105-06M24	BOLT, washer based	7
9	93210-54M54	O-RING	1	25	6G1-45113-00	GASKET, upper casing	1
10	93102-20M25	OIL SEAL	1	26	94702-00271	PLUG, spark (NGK BR7HS 10)	2 UR
11	97313-06016	BOLT	3		(6C/8C Model)		
12	6G1-15396-01-9M	HOUSING, oil seal	1	94702-00274	PLUG, spark (NGK BR6HS 10)	2 UR	
13	93210-42159	O-RING	1		(6D Model)		
14	93101-20M34	OIL SEAL	1				
15	93101-12M26	OIL SEAL	1				

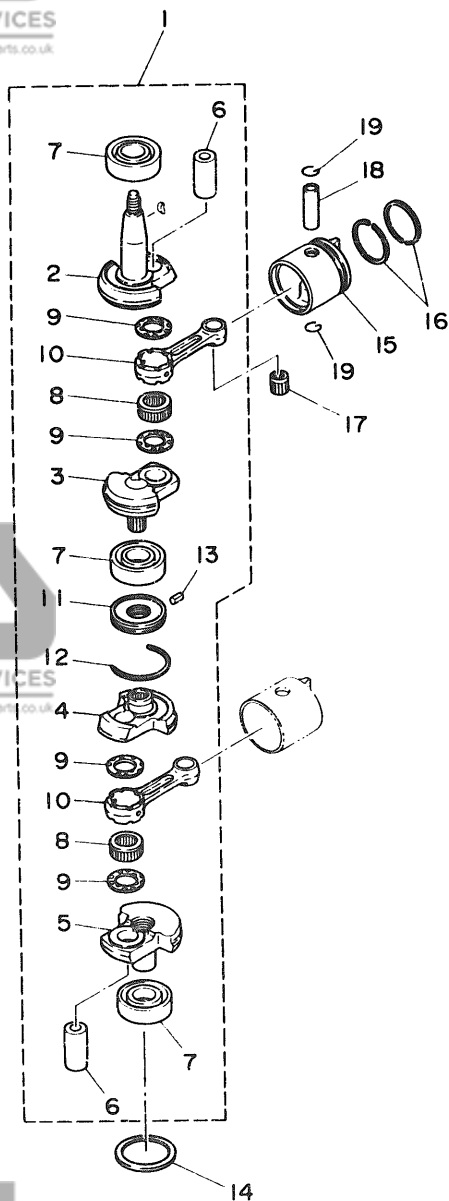
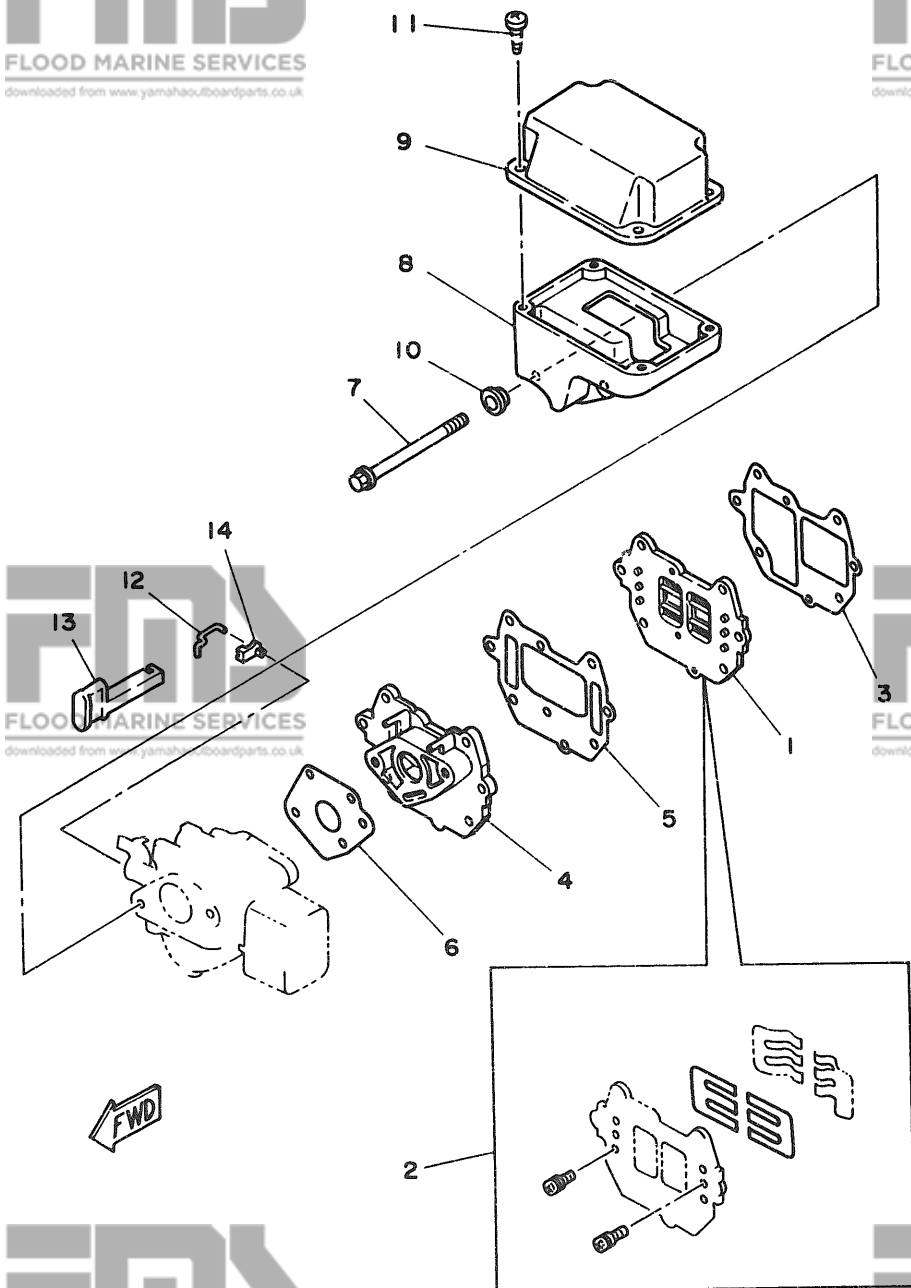


Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-11400-00	CRANKSHAFT ASSY	1	11	6G1-11515-00	.SEAL, labyrinth 1	1
2	6G1-11412-00	.CRANK 1	1	12	93440-47055	.CIRCLIP	1
3	6G1-11422-00	.CRANK 2	1	13	91609-20008	.PIN, spring	1
4	6G1-11432-00	.CRANK 3	1	14	90201-41528	WASHER, plate	1
5	6G1-11442-00	.CRANK 4	1	15	6G1-11631-00-98	PISTON (STD)	2
6	6G1-11681-00	.PIN, crank 1	2	16	6G1-11610-00	PISTON RING SET (STD)	2
7	93306-204U0	.BEARING	3	17	93310-112V0	BEARING, cylindrical	2
8	93310-418V1	.BEARING, cylindrical	2	18	6G1-11633-00	PIN, piston	2
9	90209-18112	.WASHER	4	19	93450-13022	CIRCLIP	4
10	6G1-11651-01	.ROD, connecting	2				

Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-13610-00	REED VALVE ASSY	1	8	6G1-14417-00	COVER 1	1
2	6G1-W0004-00	.REED SET	1	9	6G1-14418-00	COVER 2	1
3	6G1-13621-00	GASKET, valve seat	1	10	90387-06M70	COLLAR	2
4	6G1-13641-00-94	MANIFOLD 1	1	11	97780-50514	SCREW, tapping	4
5	6G1-13645-00	GASKET, manifold 1	1	12	6G1-41256-00	ROD, choke 1	1
6	6G1-14198-00	GASKET	1	13	6G1-41271-00	KNOB, choke	1
7	90105-06M27	BOLT, washer based	2	14	6G1-41262-02	JOINT, choke lever	1



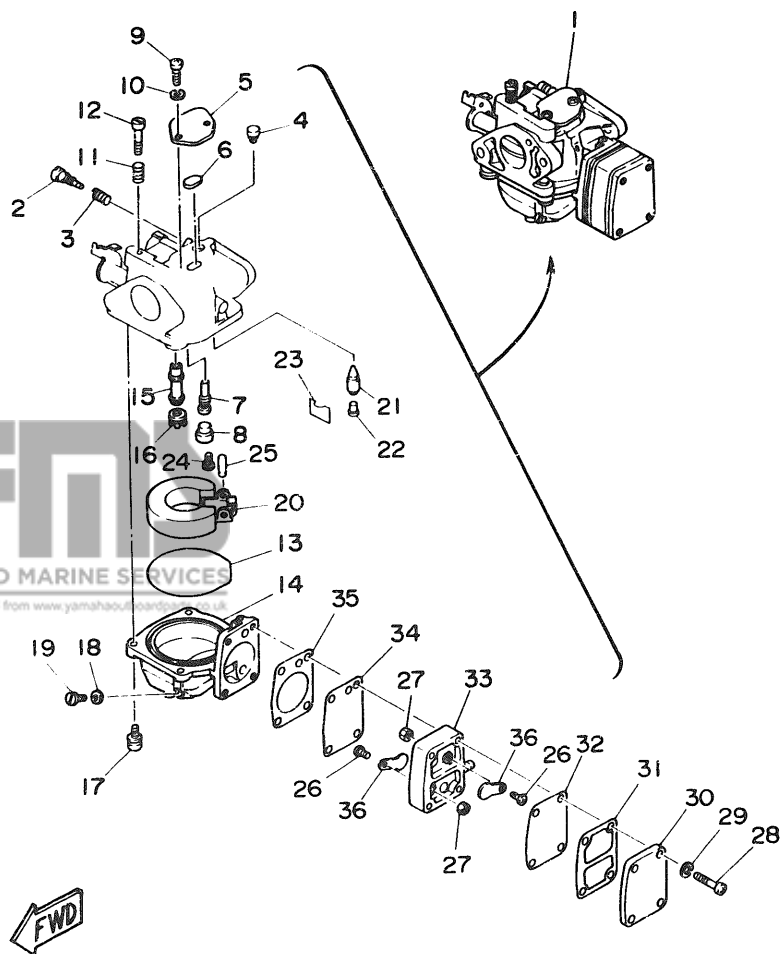


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-14301-00	CARBURETOR ASSY 1 (8C Model)	1 UR	16	676-14943-27	.JET, main (#100) (6D Model)	1 UR
	6H6-14301-00	CARBURETOR ASSY 1 (6C Model)	1 UR	17	97980-04114	.SCREW, with washer	4
	6H8-14301-00	CARBURETOR ASSY 1 (6D Model)	1 UR	18	6G1-14398-00	.WASHER	1
2	679-14923-00	.SCREW, pilot	1	19	6G1-14992-00	.SCREW, drain	1
3	679-14555-00	.SPRING	1	20	6G1-14985-00	.FLOAT	1
4	6G1-14965-00	.CAP	1	21	6G1-14546-00	.VALVE, needle	1
5	6G1-14527-00	.PLATE	1	22	676-14186-00	.PIN, float	1
6	6G1-14126-00	.GASKET	1	23	663-14159-00	.CLIP	1
7	6G1-14948-05	.JET (#45)	1	24	98501-04008	.SCREW, pan head	1
8	676-14966-00	.CAP	1	25	688-14548-00	.PIN, float arm	1
9	97803-04010	.SCREW, pan head	2	26	98902-03006	.SCREW, bind	2
10	92903-04100	.WASHER, spring	2	27	90179-03478	.NUT	2
11	90501-10326	.SPRING, compression	1	28	98580-04025	.SCREW, pan head	4
12	663-14523-00	.SCREW, stop	1	29	92903-04100	.WASHER, spring	4
13	6G1-14984-00	.O-RING	1	30	6G1-24452-00	.COVER	1
14	6G1-14980-01	.BODY, float chamber	1	31	6G1-24432-00	.GASKET, fuel pump 2	1
15	6G1-14947-00	.JET, needle (8C Model)	1 UR	32	6G1-24471-00	.DIAPHRAGM	1
	6H6-14947-00	.JET, needle (6C Model)	1 UR	33	6G1-24412-00	.BODY 1	1
	6H8-14947-00	.JET, needle (6D Model)	1 UR	34	6G1-24411-00	.DIAPHRAGM	1
16	676-14943-26	.JET, main (#98) (8C Model)	1 UR	35	6G1-24431-00	.GASKET, fuel pump 1	1
	676-14943-19	.JET, main (#80) (6C Model)	1 UR	36	6G1-24421-00	.VALVE, check	2

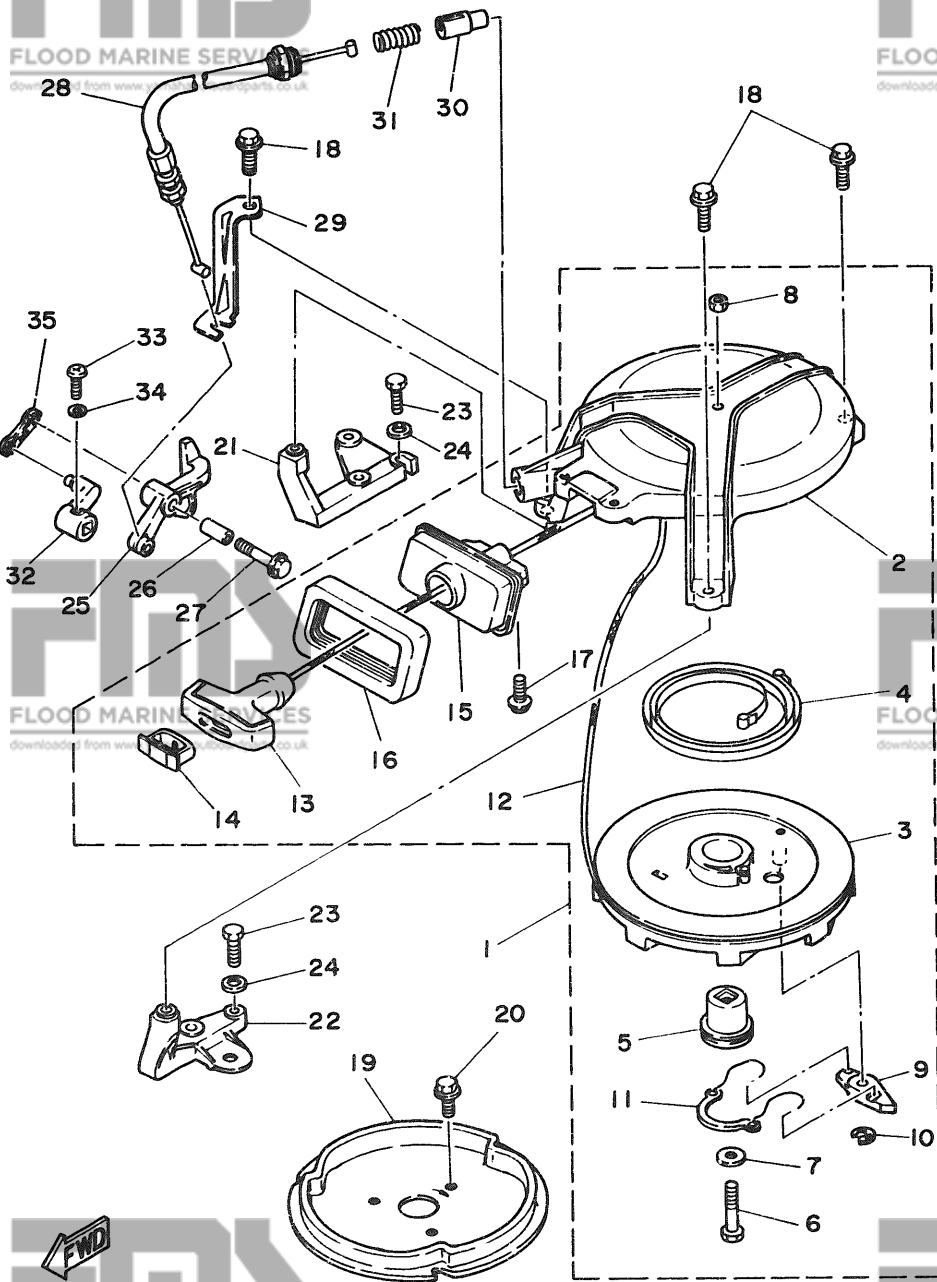


Fig. 5 STARTER

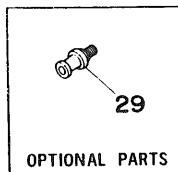
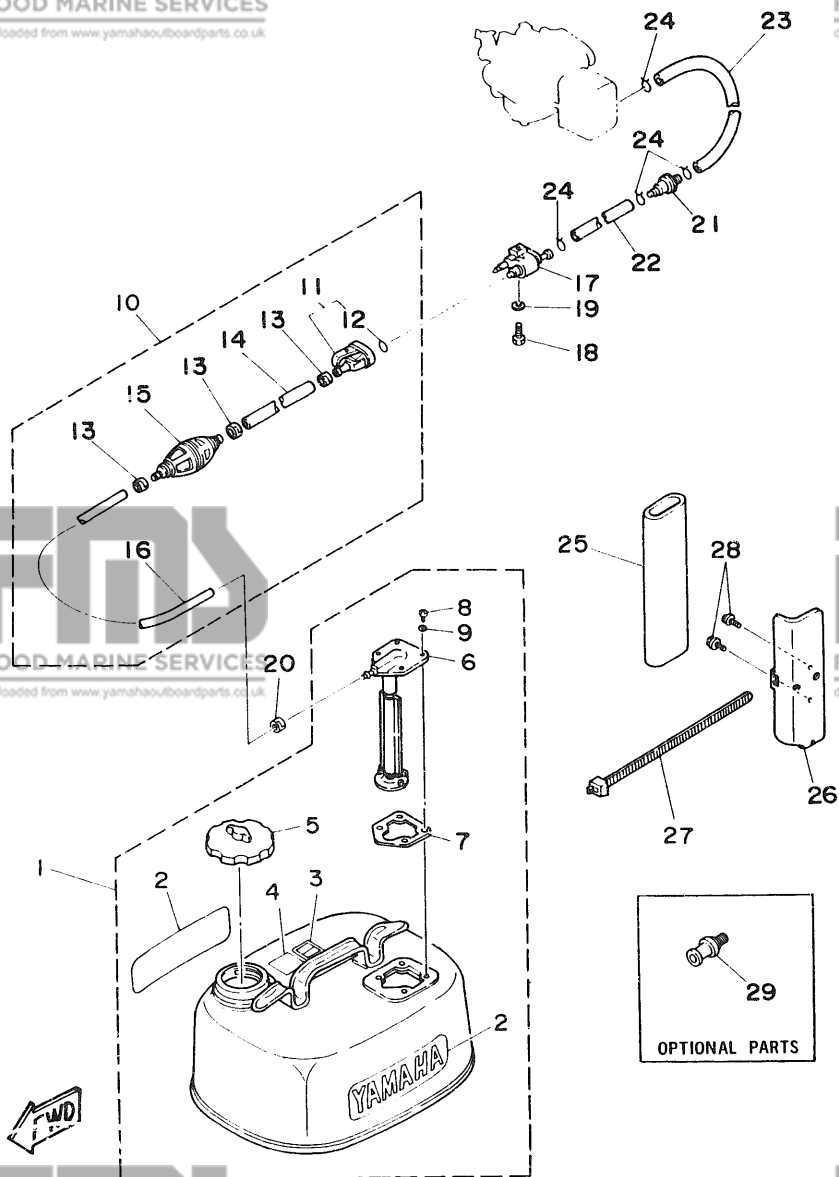
Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6G1-15710-81	STARTER ASSY	1	19	6G1-15723-00-94	PULLEY, starter	1
2	6G1-15711-80-94	.CASE, starter	1	20	90105-06M29	BOLT, washer based	3
3	6G1-15714-00	.DRUM, sheave	1	21	6G1-15771-00-94	STAY 1	1
4	90510-08M03	.SPRING, spiral	1	22	6G1-15772-00-94	STAY 2	1
5	6G1-15717-00	.SHAFT, starter	1	23	97313-06020	BOLT	4
6	97013-06035	.BOLT	1	24	92990-06600	WASHER, plate	4
7	90201-06M30	.WASHER, plate	1	25	6G1-15746-81	ARM	1
8	95303-06600	.NUT	1	26	6G1-15764-00	COLLAR 1	1
9	677-15741-01	.PAWL, drive	1	27	90105-06M24	BOLT, washer based	1
10	93430-06M02	.CIRCLIP	1	28	6G1-15770-81	CABLE COMP., starter stop	1
11	6G1-15705-00	.SPRING, drive pawl	1	29	6G1-15774-81	STAY 4	1
12	*	.WIRE (L1850)	1	30	656-15748-00	PLUNGER, starter stop	1
13	6G1-15755-00	.HANDLE, starter	1	31	90501-10227	SPRING, compression	1
14	6G1-15779-00	.COVER	1	32	6G1-44125-80	LEVER, shift rod	1
15	6G1-15758-00	.GUIDE, rope	1	33	98580-05016	SCREW, pan head	1
16	6G1-15762-00	.SEAL, rubber 2	1	34	92990-05600	WASHER, plate	1
17	90105-06M14	.BOLT, washer based	2	35	6G1-15747-80	LINK	1
18	90105-06M15	BOLT, washer based	3				

* Cut from 50m rolls, Parts No. 90890-44372, cutting length 1.85m.

Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-W2420-63-24	FUEL TANK ASSY	1	#16	90445-11M79	.HOSE	1
2	6Y1-24246-00	.GRAPHIC, side	2	17	661-24304-02	FUEL PIPE JOINT COMP. 1	1
3	6Y1-24255-80	.GRAPHIC, fuel tank 8	1	18	97313-06025	BOLT	1
4	6Y1-24257-00	.GRAPHIC	1	19	92990-06600	WASHER, plate	1
5	6Y0-24610-00	.CAP ASSY	1	20	650-24351-01	BAND 1	1
6	6Y0-24275-60	.FUEL METER COMP.	1	21	646-24251-02	STRAINER 1	1
7	663-24268-00	.GASKET, fuel meter	1	22	90445-09094	HOSE	1
8	98586-05016	.SCREW, pan head	4	23	90445-09220	HOSE	1
9	6Y1-24329-00	.SEAL	4	24	90467-08004	CLIP	4
10	6Y0-24306-04	FUEL PIPE COMP. 1	1	25	656-W2810-01	TOOL KIT	1
11	661-24305-00	.FUEL PIPE JOINT COMP. 2	1	26	661-28170-00	TOOL, holder	1
12	93210-08287	..O-RING	1	27	90465-13154	CLAMP	1
13	650-24351-01	.BAND 1	3	28	90105-06M23	BOLT, washer based	2
#14	90445-11M05	.HOSE (L850)	1	29	6E0-28193-00-93	PLUG, water check	1 AP
15	6Y1-24360-02	.PRIMER PUMP ASSY	1				

Also available in 30m rolls. (Parts No. 90890-56878)



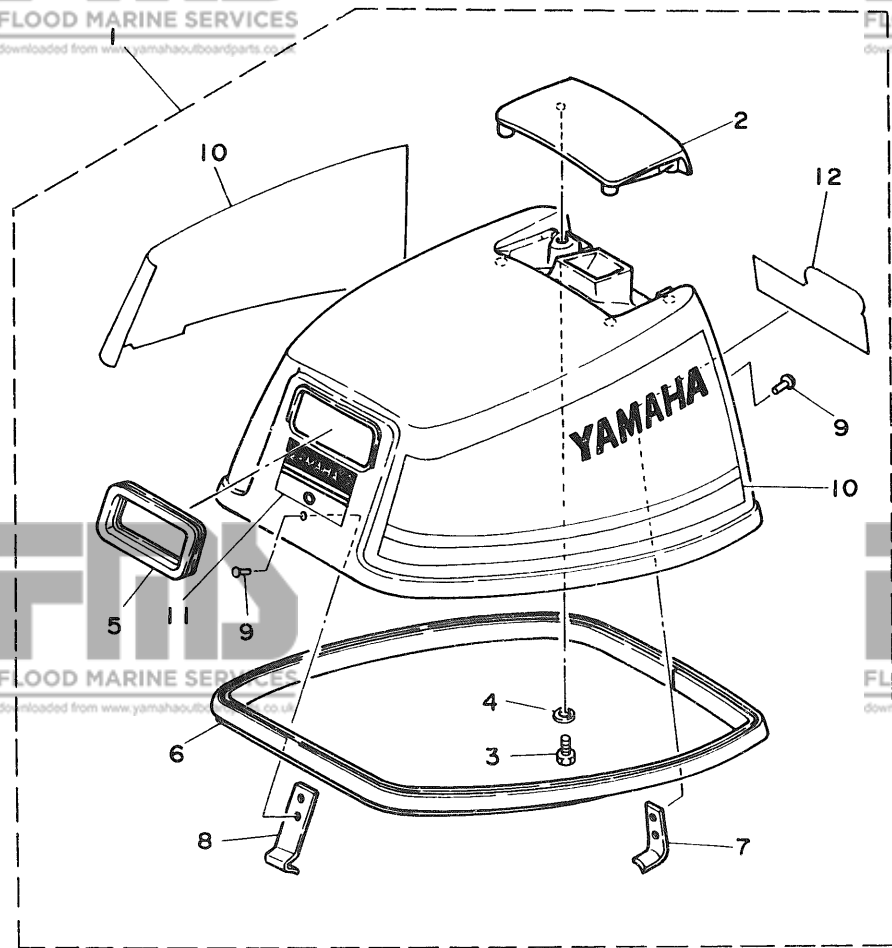


Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42610-24-EJ	TOP COWLING ASSY (8C Model)	1 UR	9	90266-04M00	.RIVET	4
	6H6-42610-23-EJ	TOP COWLING ASSY (6C/6D Model)	1 UR	10	6G1-W0070-22	.GRAPHIC SET	1
2	6G1-42613-00-EJ	.MOLDING, air duct	1	11	6G1-42677-01	.GRAPHIC, front	1
3	97313-06016	.BOLT	4	12	6G1-42678-20	.GRAPHIC, rear (8C Model)	1 UR
4	92990-06600	.WASHER, plate	4		6H6-42678-20	.GRAPHIC, rear (6C/6D Model)	1 UR
5	6G1-15761-00	.SEAL, rubber 1	1	13	6G1-42683-00	MARK, cowling (6CEM/6DEM/8CEM Model)	1
6	6G1-42615-00	.SEAL	1				
7	6G1-42647-00	.HOLDER, clamp band	1				
8	6G1-42651-01	.HOOK	1				

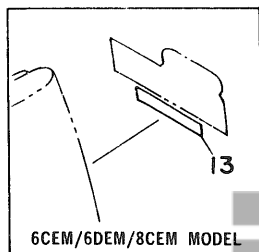
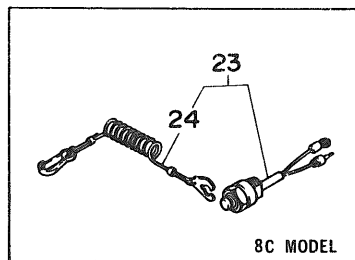
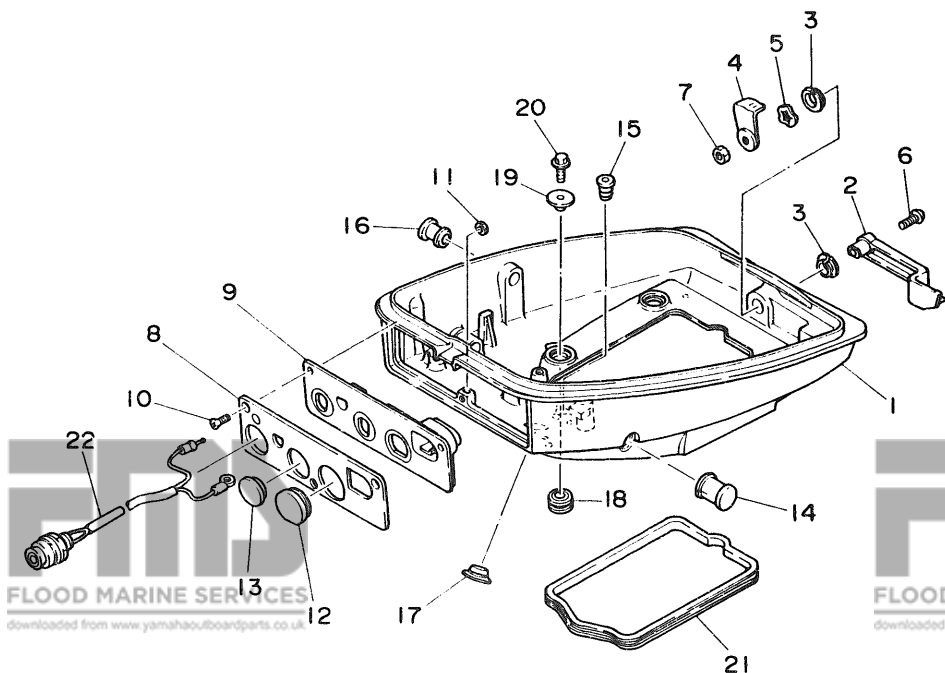


Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42711-01-EJ	COWLING, bottom	1	14	6G1-42726-00	GROMMET	1
2	6G1-42815-00-EJ	LEVER, clamp	1	15	6G1-42727-00	GROMMET	1
3	90386-12M45	BUSH	2	16	6G1-42748-00	GROMMET	1
4	6E0-42816-00	LEVER, clamp	1	17	6G1-26326-00	GROMMET	1
5	90206-12052	WASHER, wave	1	18	90480-15M31	GROMMET	4
6	97895-06030	SCREW, pan head	1	19	90387-06M52	COLLAR	4
7	95303-06700	NUT	1	20	90105-06M15	BOLT, washer based	4
8	6G1-42719-81	PANEL, front lower	1	21	6G1-42716-00	RUBBER, seal 1	1
9	6G1-42767-00	BRACKET	1	22	6A0-82550-01	ENGINE STOP SWITCH ASSY (6C/6D Model)	1
10	90149-05M02	SCREW	3	23	6E9-82575-00	ENGINE STOP SWITCH ASSY (8C Model)	1
11	95303-05700	NUT	1	24	682-82556-00	.STOPPER ASSY	1
12	6G1-42724-00	GROMMET	1				
13	6G1-42725-00	GROMMET	1				



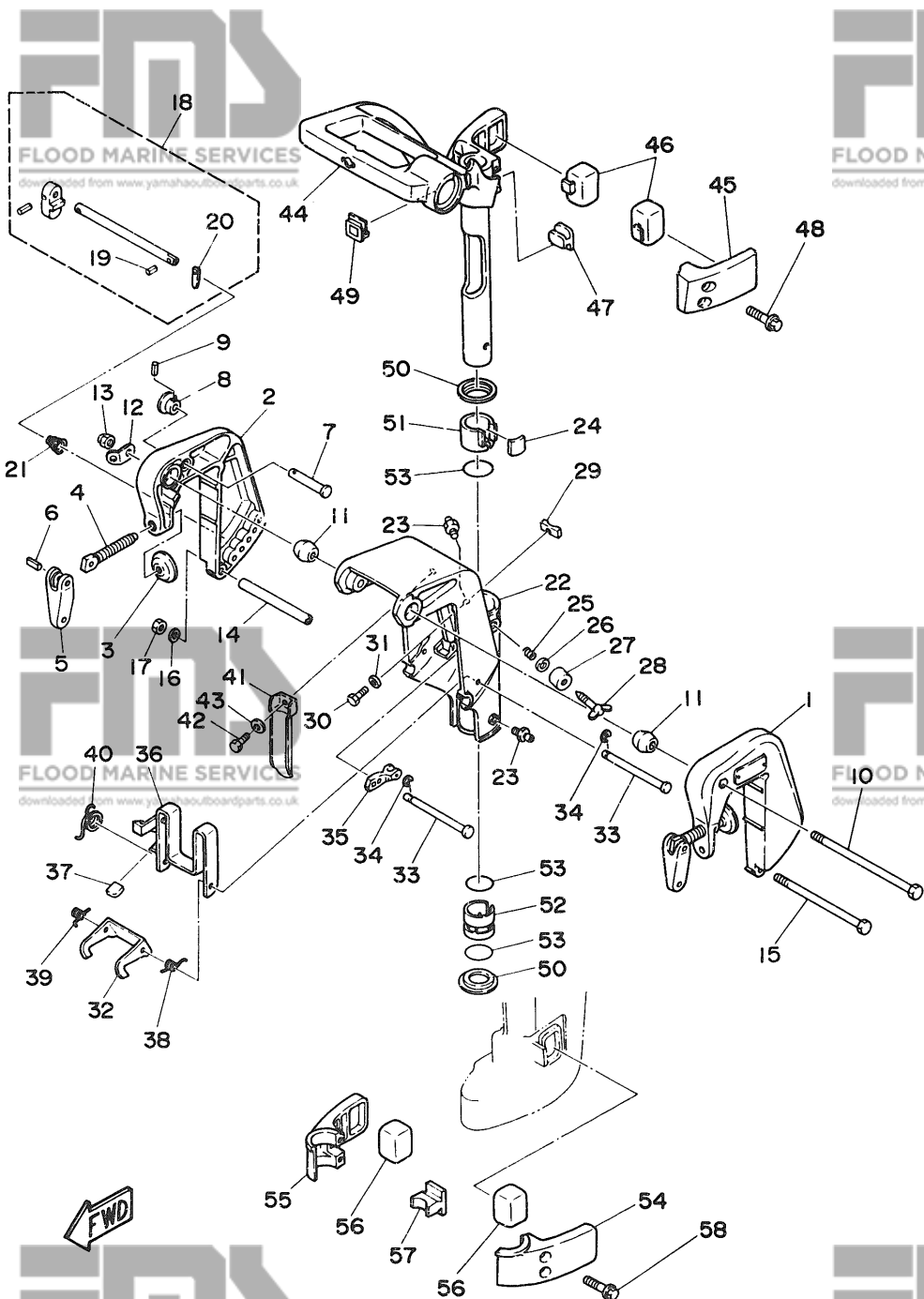
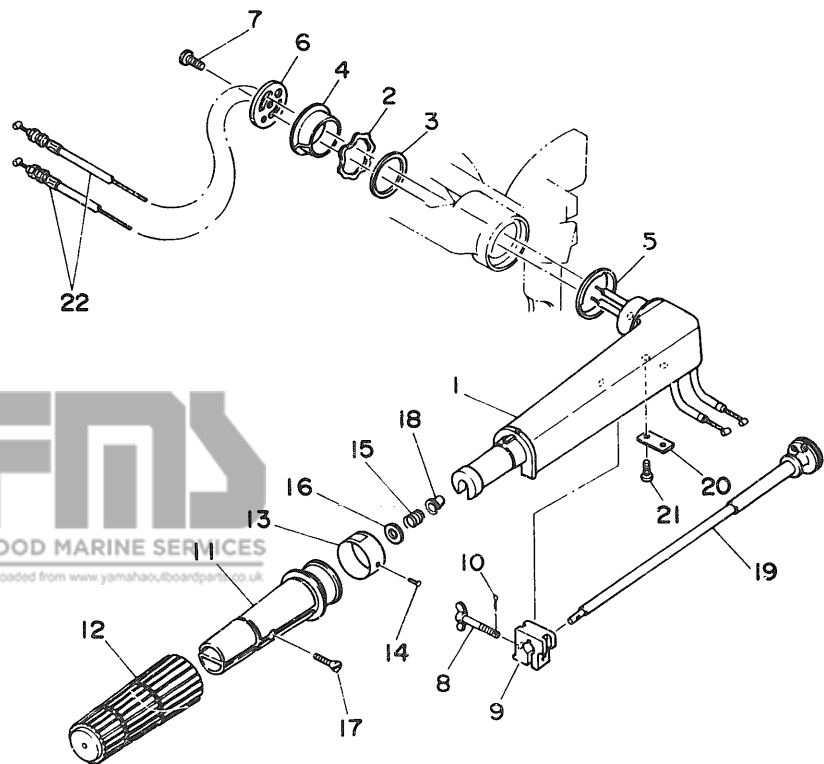


Fig. 9 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-43111-01-EJ	BRACKET, clamp	1	30	97395-06010	BOLT	1
2	6G1-43112-01-EJ	BRACKET, clamp	1	31	92990-06600	WASHER, plate	1
3	648-43114-01	PAD, transom clamp	2	32	6G1-43614-00	PLATE, tilt lock	1
4	6G1-43116-01	SCREW, transom clamp	2	33	6G1-43659-00	SHAFT, reverse lock	2
5	6E0-43118-00	HANDLE, transom clamp	2	34	99080-05600	CIRCLIP	2
6	90254-04M00	PIN, spring	2	35	6G1-43615-01	PLATE, tilt lock	1
7	689-43191-00	SHAFT, stopper	1	36	6G1-43681-00	LEVER, shallow water drive	1
8	689-43192-01	KNOB, stopper	1	37	6G1-43318-01	COVER	1
9	91690-30016	PIN, spring	1	38	90508-10M15	SPRING, torsion	1
10	90101-08M08	BOLT	1	39	90508-10M16	SPRING, torsion	1
11	6G1-43136-00	PIECE, friction	2	40	90508-14M17	SPRING, torsion	1
12	6A1-43113-00	PLATE, clamp bracket	1	41	6G1-42731-00-EL	CARRYING HANDLE	1
13	95780-08300	NUT, flange	1	42	97395-08016	BOLT	1
14	90387-06M13	COLLAR	1	43	92990-08600	WASHER, plate	1
15	97395-06135	BOLT	1	44	6G1-42511-03-EJ	BRACKET, steering	1
16	92990-06600	WASHER, plate	1	45	6G1-44511-00-EJ	COVER, upper mount	1
17	95380-06600	NUT	1	46	6G1-44514-00	MOUNT DAMPER, upper side	2
18	6G1-43160-00	TILT ROD ASSY	1	47	6G1-44516-00	MOUNT DAMPER, upper front	1
19	91690-30008	PIN, spring	1	48	95895-06035	BOLT, flange	2
20	656-43165-01	PLATE, tilt lock	1	49	6G1-42551-00	GROMMET	1
21	90502-10M06	SPRING, conical	1	50	6G1-42535-00	WASHER, thrust	2
22	6G1-43311-12-EJ	BRACKET, swivel	1	51	6G1-42537-00	BUSHING, pivot shaft	1
23	93700-06004	NIPPLE, grease	2	52	6G1-42538-01	BUSHING, pivot shaft	1
24	6G1-42528-00	PLATE, friction	1	53	93210-30M31	O-RING	3
25	90501-18M00	SPRING, compression	1	54	6G1-44551-01-EJ	HOUSING, lower mount rubber	1
26	92990-08600	WASHER, plate	1	55	6G1-44552-01-EJ	HOUSING, lower mount rubber	1
27	6G1-43373-00	SEAL, damper	1	56	6G1-44555-00	MOUNT DAMPER, lower side	2
28	6G1-42529-00	SCREW, friction piece	1	57	6G1-44557-00	MOUNT DAMPER, lower front	1
29	6G1-44532-00	STOPPER, upper mount	1	58	95895-06035	BOLT, flange	2

Fig. 10 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42111-03-EJ	HANDLE, steering	1	12	6G1-42177-00	RUBBER, handle	1
2	90206-35M11	WASHER, wave	1	13	6G1-42137-10	INDICATOR, throttle	1
3	90202-35M24	WASHER, plate	1	14	90269-02001	RIVET	1
4	90386-34M40	BUSH	1	15	90501-23215	SPRING, compression	1
5	90386-43M79	BUSH	1	16	92990-10600	WASHER, plate	1
6	6G1-42131-01	COVER, handle steering	1	17	90149-05M06	SCREW	1
7	97395-06016	BOLT	1	18	90396-08032	BUSH	1
8	6G1-42125-01	BOLT, friction adjusting	1	19	6G1-42138-01	LEVER, throttle	1
9	6G1-42126-00	FRICTION, steering handle grip	1	20	6E0-42159-01	STAY	1
10	91490-16010	PIN, cotter	1	21	98580-05012	SCREW, pan head	2
11	664-42119-00	GRIP, steering handle	1	22	6G1-26301-02	THROTTLE CABLE ASSY	2



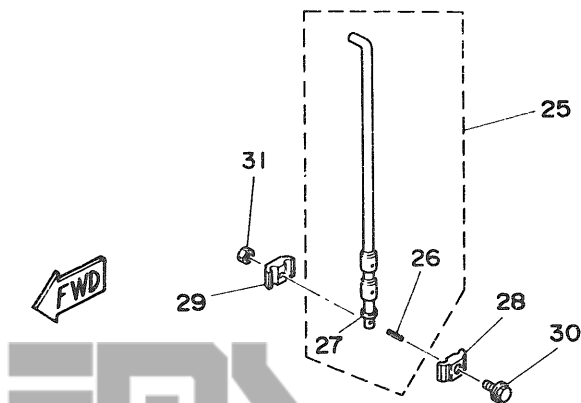
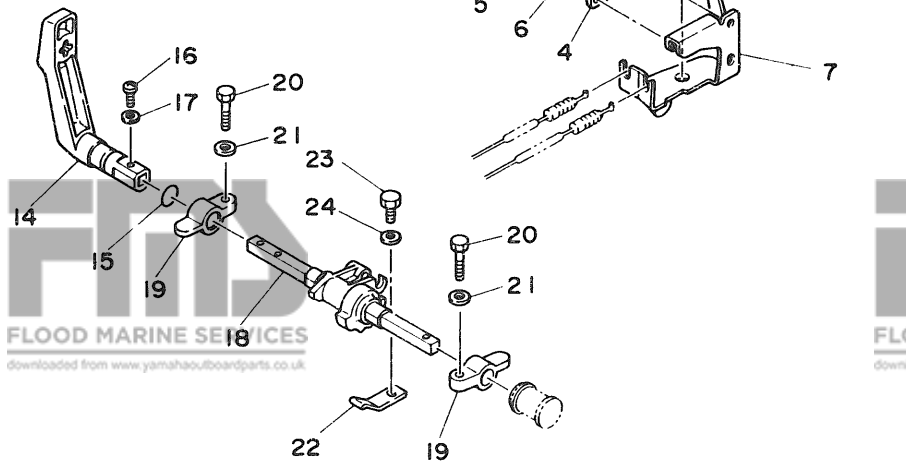


Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41631-00	LEVER, magneto control	1	17	92990-05600	WASHER, plate	1
2	6G1-41638-00	PULLEY	1	18	6G1-44121-01	LEVER, shift rod	1
3	6G1-41283-01	LEVER, free accel.	1	19	6G1-41662-01-94	BRACKET	2
4	6G1-41661-00	BRACKET	1	20	97313-06020	BOLT	2
5	98580-05010	SCREW, pan head	2	21	92990-06600	WASHER, plate	2
6	92990-05100	WASHER, spring	2	22	6G1-44116-01	SPRING	1
7	6G1-14497-80	STAY, throttle wire	1	23	97395-06012	BOLT	1
8	90105-06M23	BOLT, washer based	2	24	92990-06600	WASHER, plate	1
9	6G1-41238-00	JOINT, link	1	25	6G1-44110-00	SHIFT ROD ASSY	1
10	6H1-41237-00	JOINT, link	1	26	91690-20010	PIN, spring	1
11	6E9-41237-00	JOINT, link	1	27	92990-05600	WASHER, plate	1
12	6G1-41211-00	LINK, accel.	1	28	6G1-44145-00	CONNECTOR, shift rod	1
13	6G1-41262-02	JOINT, choke lever	2	29	6G1-44146-00	CONNECTOR, shift rod	1
14	6G1-44111-00	HANDLE, gear shift	1	30	90109-06M17	BOLT	1
15	93210-12327	O-RING	1	31	95380-06600	NUT	1
16	98580-05016	SCREW, pan head	1				

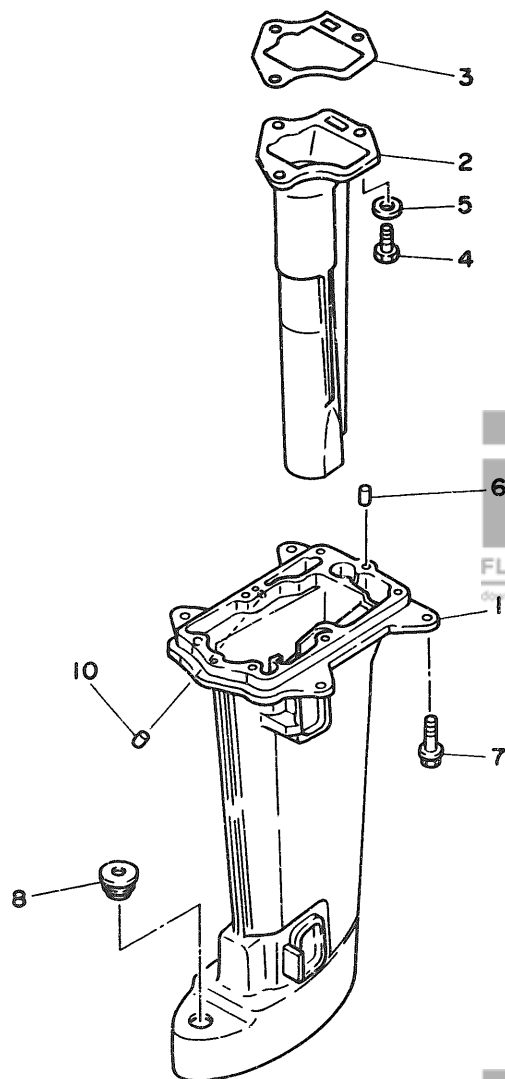
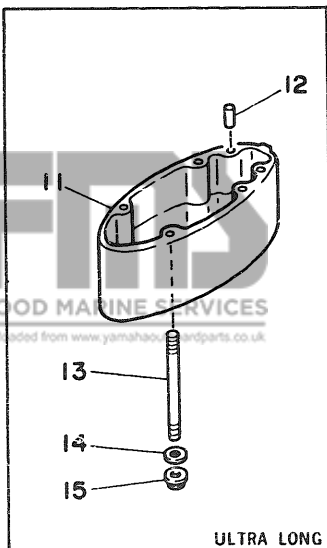
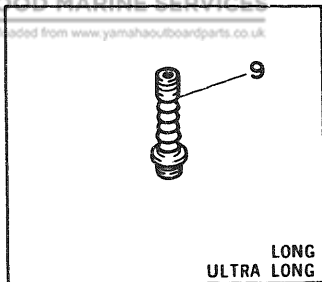


Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45111-00-EJ	CASING, upper (Short)	1 UR	8	90480-20M29	GROMMET	1
	6G1-45111-10-EJ	CASING, upper (Long)	1 UR	9	6G1-44147-00	BOOT, shift rod (Long/Ultra Long)	1
2	6G1-41131-00-9M	MANIFOLD, ext. 1 (8C Model)	1 UR	10	6G1-45135-00	PIPE	1
	6H6-41131-00-9M	MANIFOLD, ext. 1 (6C Model)	1 UR	11	6G1-45211-20-EJ	EXTENSION (Ultra Long)	1
	6H8-41131-00-9M	MANIFOLD, ext. 1 (6D Model)	1 UR	12	93604-08062	PIN, dowel (Ultra Long)	2
3	6G1-41133-00	GASKET, exhaust manifold 1	1	13	90116-06M18	BOLT, stud (Ultra Long)	4
4	97395-06020	BOLT	3	14	92990-06600	WASHER, plate (Ultra Long)	4
5	92990-06600	WASHER, plate	3	15	95780-06300	NUT, flange (Ultra Long)	4
6	93604-08062	PIN, dowel	2				
7	95895-06030	BOLT, flange	6				

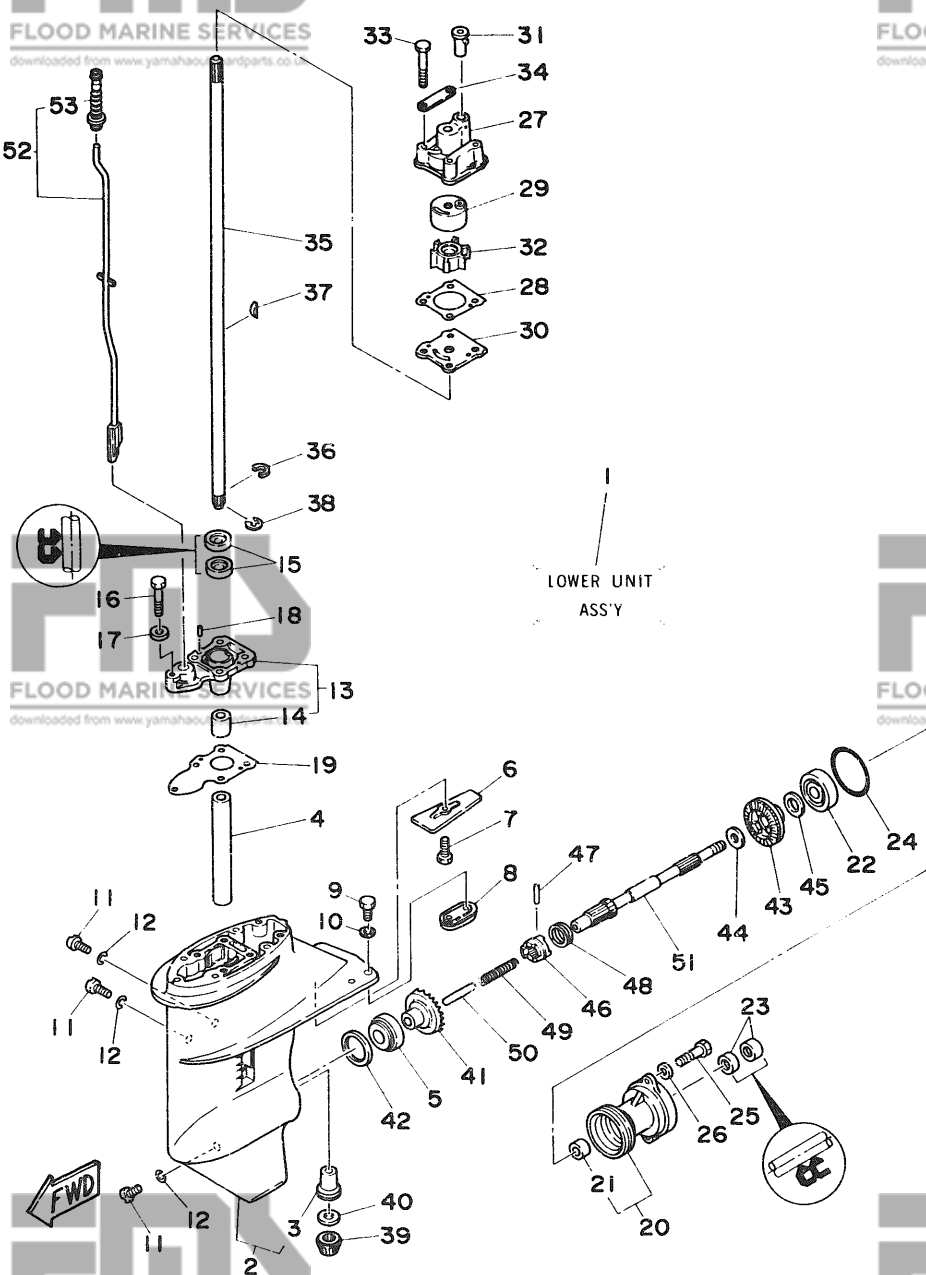


Fig. 13 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45300-01-EJ	LOWER UNIT ASSY (Short) (Ref.No. 2 to 53)	1 UR	33	97395-06045	BOLT	4
	6G1-45300-11-EJ	LOWER UNIT ASSY (Long) (Ref.No. 2 to 53)	1 UR	34	6G1-44328-00	PLATE	2
2	6G1-45311-01-EJ	CASING, lower	1	35	6G1-45511-00	SHAFT, drive (Short)	1 UR
3	6G1-45317-09	.BUSHING, drive shaft	1		6G1-45511-10	SHAFT, drive (Long)	1 UR
4	90387-14M49	COLLAR	1		6G1-45511-20	SHAFT, drive (Ultra Long)	1 UR
5	93332-000U4	BEARING	1	36	90467-09M05	CLIP	1
6	6G1-45251-02	ANODE	1	37	90280-03024	KEY, woodruff	1
7	97395-06012	BOLT	1	38	99001-06600	CIRCLIP	1
8	6E0-45251-11	ANODE	1	39	6G1-45551-00	PINION	1
9	97395-06016	BOLT	2	40	6G1-45533-00-19	SHIM (T1.9)	1 UR
10	92990-06600	WASHER, plate	2		6G1-45533-00-20	SHIM (T2.0)	1 UR
11	90340-08M04	PLUG, straight screw	3		6G1-45533-00-21	SHIM (T2.1)	1 UR
12	90430-08020	GASKET	3		6G1-45533-00-22	SHIM (T2.2)	1 UR
13	6G1-45331-01-9M	HOUSING, bearing	1	41	6G1-45560-00	GEAR	1
14	6G1-45316-09	.BUSHING, drive shaft	1	42	664-45587-01-10	SHIM (T:0.10MM)	1 UR
15	93101-11M23	OIL SEAL	1		664-45587-01-12	SHIM (T:0.12MM)	1 UR
16	97395-06030	BOLT	2		664-45587-01-15	SHIM (T:0.15MM)	1 UR
17	92990-06600	WASHER, plate	1		664-45587-01-18	SHIM (T:0.18MM)	1 UR
18	93604-08062	PIN, dowel	1		664-45587-01-30	SHIM (T:0.3MM)	1 UR
19	6G1-45315-00	PACKING, lower casing	2		664-45587-01-40	SHIM (T:0.4MM)	1 UR
20	6G1-45361-00-EJ	CAP, lower casing	1		664-45587-01-50	SHIM (T:0.50MM)	1 UR
21	6G1-45362-09	.BUSHING	1	43	6G1-45571-00	GEAR	1
22	93306-004U0	BEARING	1	44	90201-15M89	WASHER, plate	1
23	93101-15074	OIL SEAL	2	45	647-45567-00	SHIM	1 UR
24	93210-49046	O-RING	1	46	6G1-45631-00	CLUTCH, dog	1
25	97395-06016	BOLT	2	47	6G1-45632-00	PIN, cross	1
26	92990-06600	WASHER, plate	2	48	654-45633-00	RING, cross pin	1
27	6G1-44311-00	HOUSING, water pump	1	49	90501-12M38	SPRING, compression	1
28	6G1-44315-00	GASKET, water pump	1	50	6G1-45635-00	PLUNGER, shift	1
29	6G1-44322-00	INSERT, cartridge	1 UR	51	6G1-45611-01	SHAFT, propeller	1 UR
	6G1-44322-40	INSERT, cartridge (Chromate)	1 AP	52	6G1-44150-01	SHIFT CAM ASSY (Short)	1 UR
30	6G1-44323-00	OUTER PLATE, cartridge	1 UR		6G1-44150-11	SHIFT CAM ASSY (Long)	1 UR
	6G1-44323-40	OUTER PLATE, cartridge (Chromate)	1 AP		6G1-44150-21	SHIFT CAM ASSY (Ultra Long)	1 UR
31	647-44366-00	DAMPER, water seal	1	53	6G1-44147-00	.BOOT, shift rod	1
32	6G1-44352-00	IMPELLER	1				

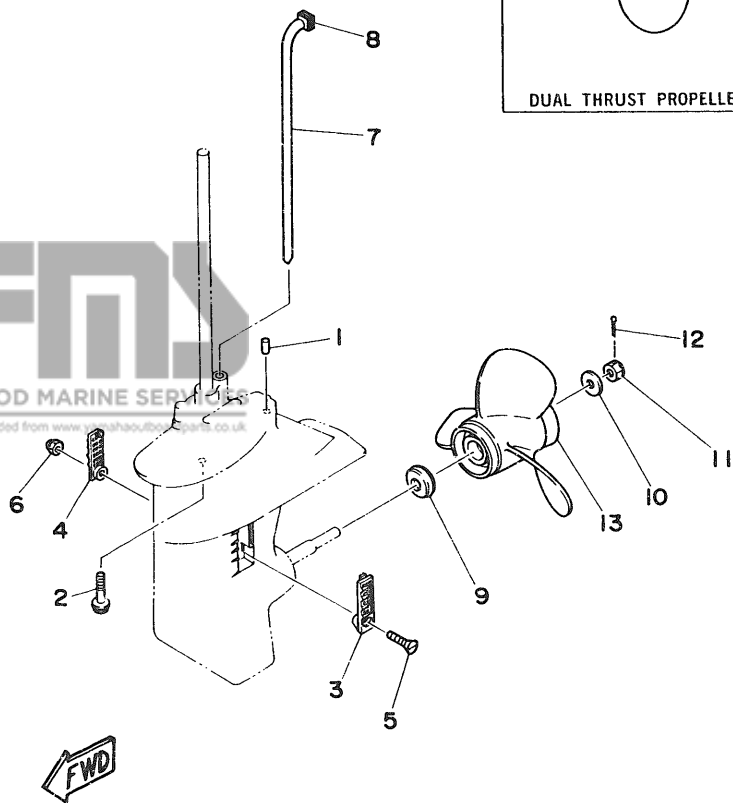
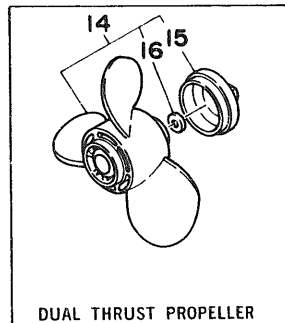


Fig. 14 LOWER CASIG. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93604-08062	PIN, dowel	2	10	90201-10M14	WASHER, plate	1
2	95895-05030	BOLT, flange	4	11	90171-10M01	NUT, castle	1
3	6G1-45214-00	COVER, water inlet	1	12	91490-30020	PIN, cotter	1
4	6G1-45215-00	COVER, water inlet	1	13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N)	1 UR
5	98180-05020	SCREW, oval head	1		6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N)	1 UR
6	90185-05002	NUT, self-locking	1		6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N)	1 UR
7	6G1-44361-00	TUBE, water (Short)	1			DUAL THRUST PROPELLER	
	6G1-44361-10	TUBE, water (Long)	1	14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N)	1 UR
	6G1-44361-20	TUBE, water (Ultra Long)	1	15	6G1-45616-01	NUT, propeller	1
8	6G1-44365-00	DAMPER, water seal	1	16	90201-10M15	WASHER, plate	1
9	6G1-45987-01	SPACER	1				

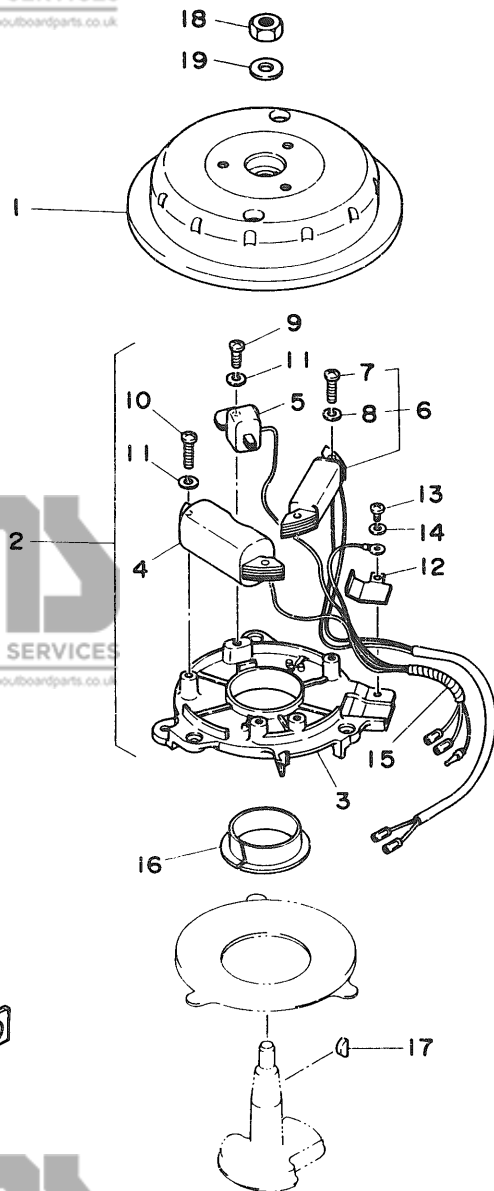
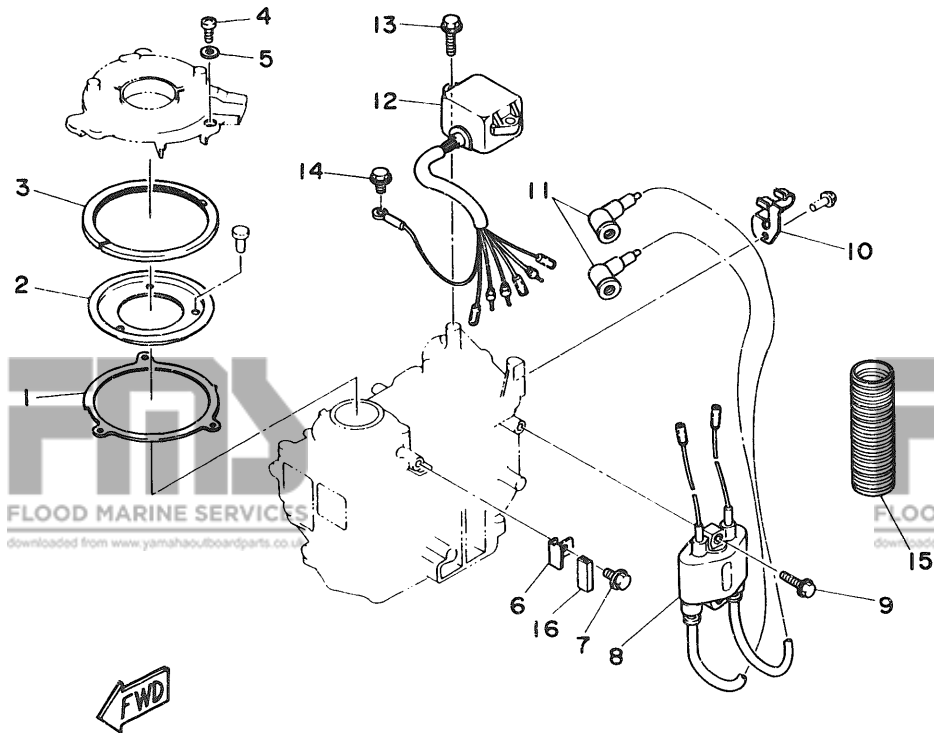


Fig. 15 MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85550-71	ROTOR ASSY	1	11	92990-05100	.WASHER, spring	3
2	6G1-85560-F0	BASE ASSY	1	12	6G1-85548-70	.HOLDER	1
3	6G1-85509-70	.BASE, magneto	1	13	97802-04008	.SCREW, pan head	1
4	6E7-85520-70	.COIL, charge	1	14	92902-04100	.WASHER, spring	1
5	6E7-85580-70	.COIL, pulser	1	15	6G1-85515-70	.LEAD WIRE ASSY	1
6	6E7-81303-A0	.LIGHTING COIL ASSY	1	16	90386-44M42	BUSH	1
7	98503-05025	.SCREW, pan head	2	17	90280-04M06	KEY, woodruff	1
8	92990-05100	.WASHER, spring	2	18	90170-10113	NUT	1
9	98580-05016	.SCREW, pan head	1	19	90201-10269	WASHER, plate	1
10	98501-05020	.SCREW, pan head	2				

Fig. 16 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41611-00	RETAINER, magneto base	1	9	90105-06M24	BOLT, washer based	2
2	6G1-41612-00	RETAINER, magneto base	1	10	90465-08M17	CLAMP	1
3	695-41613-00	PLATE, base friction	1	11	6G1-82370-20	PLUG CAP ASSY	2
4	98580-05010	SCREW, pan head	3	12	696-85540-11	C.D.I. UNIT ASSY	1
5	92990-05600	WASHER, plate	3	13	90105-06M15	BOLT, washer based	2
6	6G1-41615-00	STOPPER, magneto base	1	14	90105-06M23	BOLT, washer based	1
7	90105-06M23	BOLT, washer based	1	15	6G1-83557-00	TUBE	1
8	6G1-85570-00	IGNITION COIL ASSY	1	16	6G1-44194-00	CAP	1



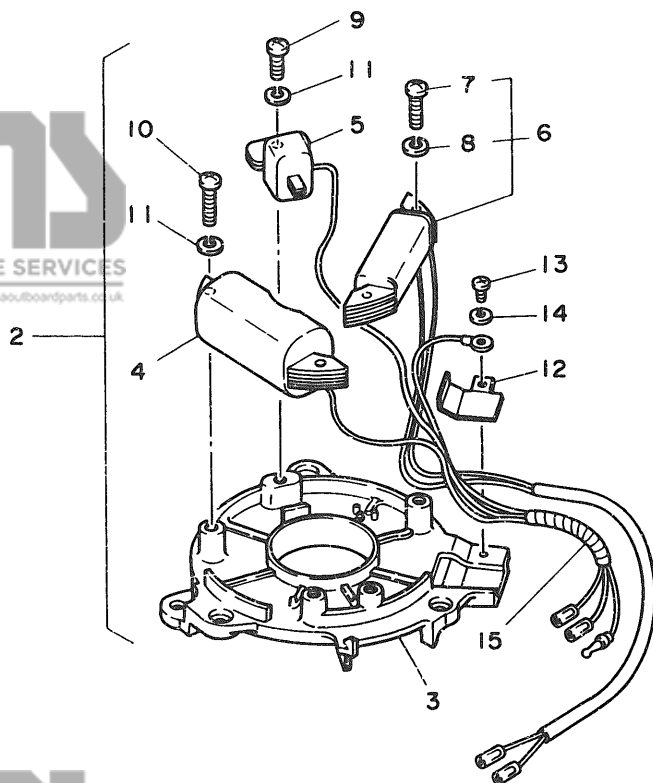
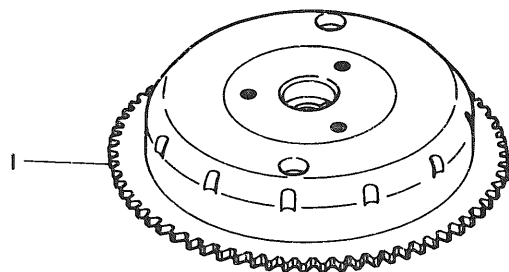


Fig. 17 ALTERNATE 1 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85550-A0	ROTOR ASSY	1	9	98580-05016	.SCREW, pan head	1
2	6G1-85560-F0	BASE ASSY	1	10	98501-05020	.SCREW, pan head	2
3	6G1-85509-70	.BASE, magneto	1	11	92990-05100	.WASHER, spring	3
4	6E7-85520-70	.COIL, charge	1	12	6G1-85548-70	.HOLDER	1
5	6E7-85580-70	.COIL, pulser	1	13	97802-04008	.SCREW, pan head	1
6	6E7-81303-A0	.LIGHTING COIL ASSY	1	14	92902-04100	.WASHER, spring	1
7	98503-05025	.SCREW, pan head	2	15	6G1-85515-70	.LEAD WIRE ASSY	1
8	92990-05100	.WASHER, spring	2				

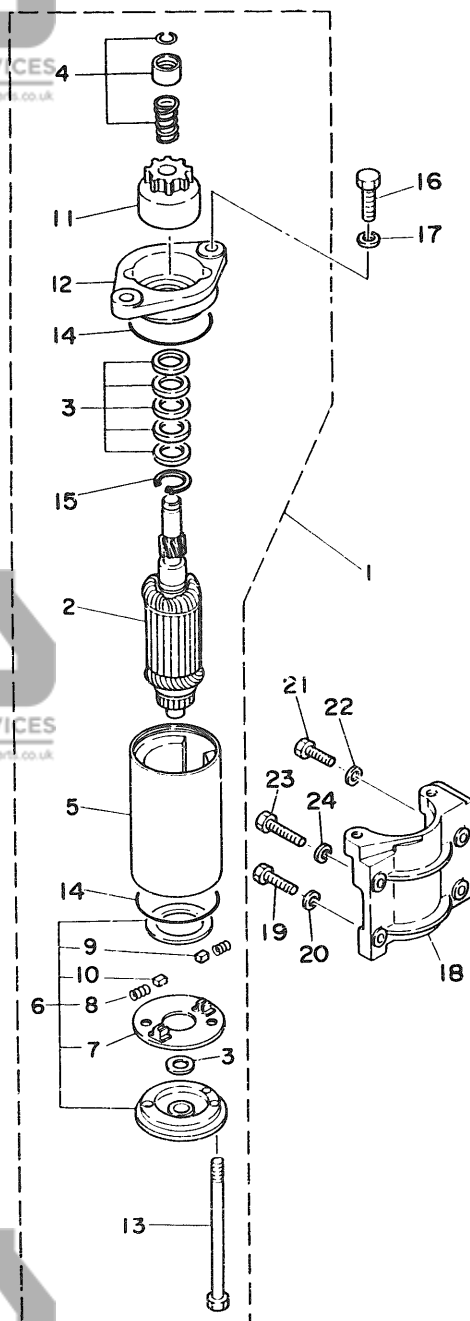


Fig. 18 ALTERNATE 2 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-81800-11	STARTING MOTOR ASSY	1	13	682-81826-10	.BOLT	2
2	682-81850-10	.ARMATURE ASSY	1	14	682-81847-10	.O-RING	2
3	682-81809-10	.WASHER KIT	1	15	682-81814-10	.RING	1
4	682-81833-10	.RING, stop	1	16	97013-08025	BOLT	2
5	682-81810-11	.STATOR ASSY	1	17	92990-08600	WASHER, plate	2
6	682-81820-10	.REAR BRACKET ASSY	1	18	682-81822-43-94	BRACKET, starting motor	1
7	682-81840-10	.BRUSH HOLDER ASSY	1	19	97313-06020	BOLT	2
8	682-81813-10	.SPRING, brush	2	20	92990-06600	WASHER, plate	2
9	682-81811-10	.BRUSH 1	1	21	97313-06025	BOLT	1
10	682-81812-10	.BRUSH 2	1	22	92990-06600	WASHER, plate	1
11	682-81832-10	.CLUTCH, over run	1	23	97313-06030	BOLT	1
12	682-81830-10	.FRONT BRACKET ASSY	1	24	92990-06600	WASHER, plate	1

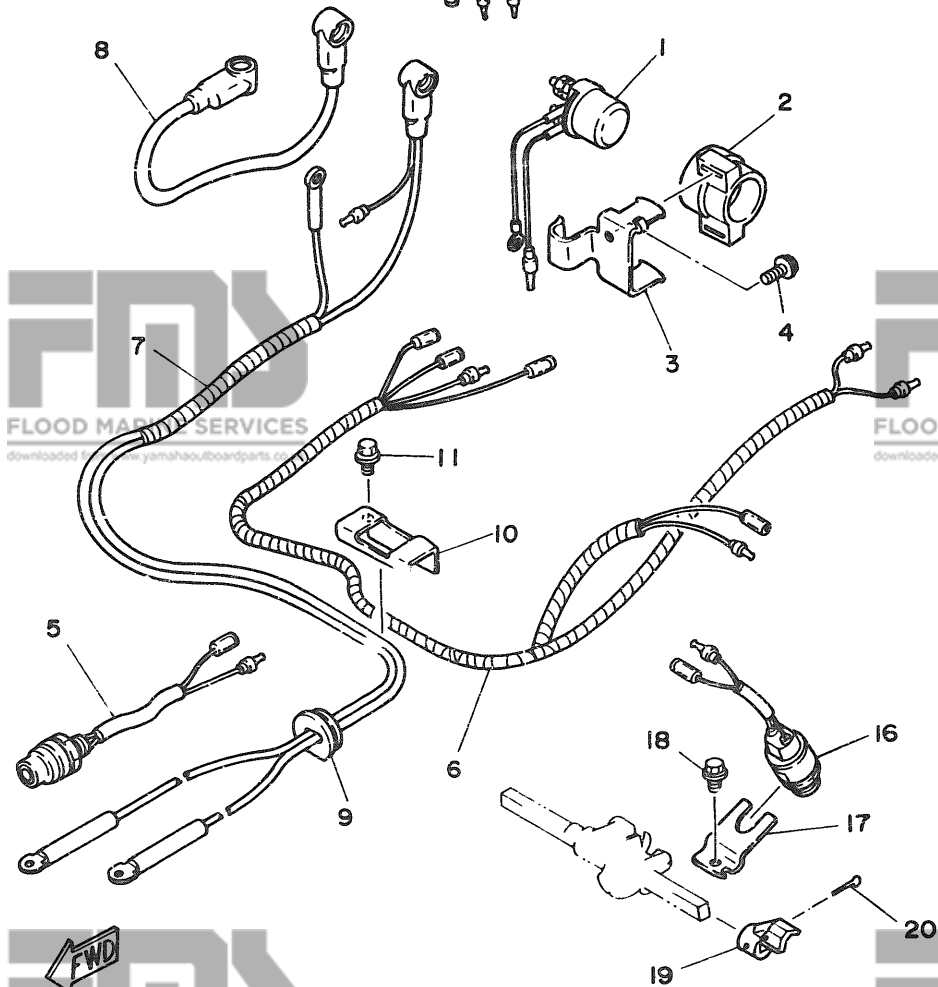


Fig. 19 ALTERNATE 3 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-81941-10	STARTER RELAY ASSY	1	11	90105-06M23	BOLT, washer based	1
2	6G1-81952-00	HOLDER, relay	1	12	6G1-81970-61	RECTIFIER ASSY	1
3	6G1-81945-00	PLATE, switch fitting	1	13	6G1-82151-00	.FUSE	1
4	90105-06M14	BOLT, washer based	1	14	98503-05025	SCREW, pan head	1
5	689-81870-00	STARTING SWITCH ASSY	1	15	92990-05600	WASHER, plate	1
6	6G1-82590-00	WIRE HARNESS ASSY	1	16	6F5-82540-00	NEUTRAL SWITCH ASSY	1
7	6G1-82105-00	WIRE HARNESS	1	17	6G1-82554-00	STAY, neutral switch	1
8	6G1-82117-00	WIRE, lead	1	18	90105-06M23	BOLT, washer based	1
9	682-42724-40	GROMMET	1	19	6G1-44125-00	LEVER, shift rod	1
10	6G1-82362-00	CLAMP, cord 2	1	20	91490-25020	PIN, cotter	1

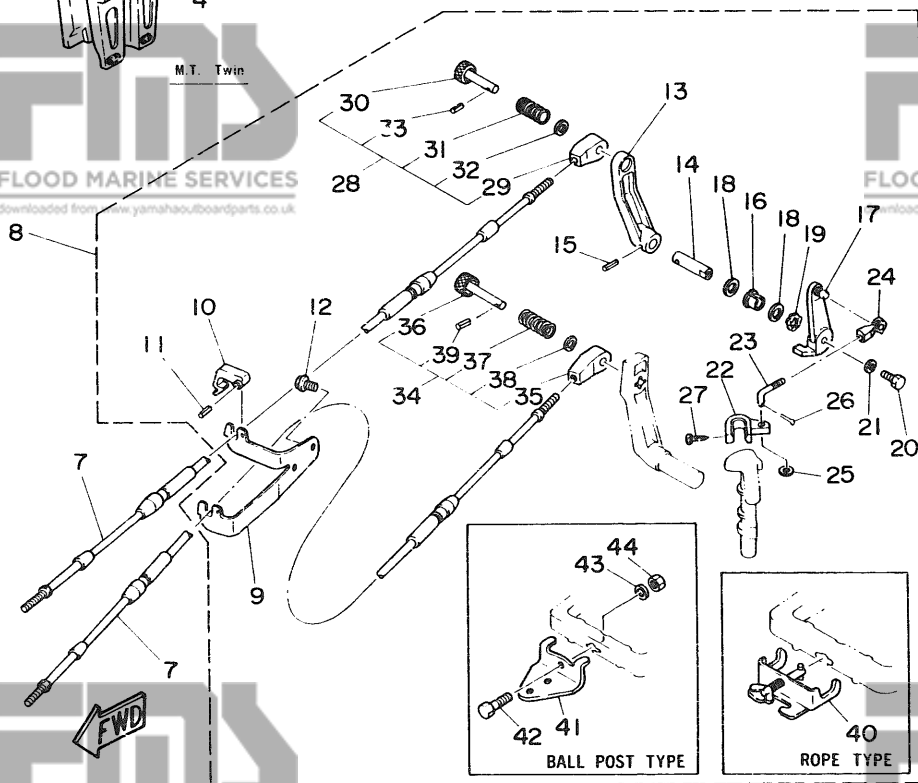
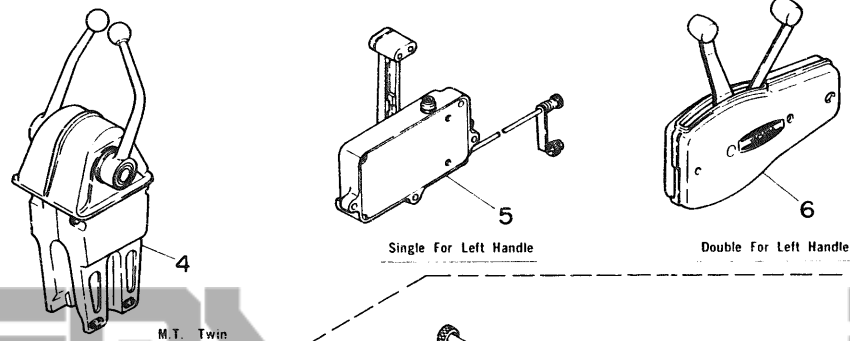
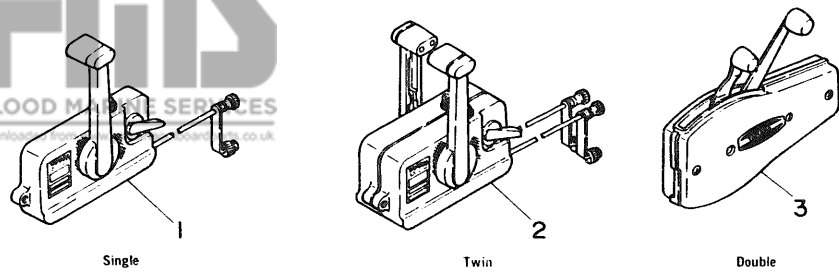


Fig. 20 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
* 1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	14	661-41635-50	.SHAFT, link connecting	1
* 2	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR	15	91690-40016	.PIN, spring	1
3	701-48110-31	REMOTE CONTROL ASSY	1 UR	16	90386-10009	.BUSH	1
4	701-48110-80	REMOTE CONTROL ASSY	1 UR	17	661-41632-50-94	.LEVER, magneto control	1
* 5	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR	18	90202-10024	.WASHER, plate	2
6	701-48120-31	REMOTE CONTROL ASSY	1 UR	19	90206-10M12	.WASHER, wave	1
7	701-48310-10	CABLE, remote control (L:6F)	2 UR	20	97313-05014	.BOLT	1
	701-48310-20	CABLE, remote control (L:7F)	2 UR	21	92990-05600	.WASHER, plate	1
	701-48310-40	CABLE, remote control (L:8F)	2 UR	22	661-41633-50-94	.LEVER, magneto control	1
	701-48310-60	CABLE, remote control (L:9F)	2 UR	23	661-41238-50	.JOINT, link	1
	701-48310-80	CABLE, remote control (L:10F)	2 UR	24	6H1-41237-00	.JOINT, link	1
	701-48310-90	CABLE, remote control (L:11F)	2 UR	25	90202-05088	.WASHER, plate	1
	701-48320-00	CABLE, remote control (L:12F)	2 UR	26	91490-25015	.PIN, cotter	1
	701-48320-20	CABLE, remote control (L:13F)	2 UR	27	97780-50520	.SCREW, tapping	1
	701-48320-30	CABLE, remote control (L:14F)	2 UR	28	682-48340-50	.CABLE END ASSY	1
	701-48320-50	CABLE, remote control (L:15F)	2 UR	29	682-48344-50	.CABLE END, remote control	1
	701-48320-60	CABLE, remote control (L:16F)	2 UR	30	617-48361-91	.HOOK, cable	1
	701-48320-80	CABLE, remote control (L:17F)	2 UR	31	90501-10264	.SPRING, compression	1
	701-48320-90	CABLE, remote control (L:18F)	2 UR	32	92990-08600	.WASHER, plate	1
	701-48320-40	CABLE, remote control (L:19F)	2 UR	33	91690-30012	.PIN, spring	1
	701-48320-70	CABLE, remote control (L:20F)	2 UR	34	682-48330-50	.CABLE END ASSY	1
	701-48350-00	CABLE, remote control (L:21F)	2 UR	35	682-48346-50	.CABLE END, remote control	1
	701-48350-10	CABLE, remote control (L:22F)	2 UR	36	617-48331-91	.HOOK, cable	1
	701-48350-20	CABLE, remote control (L:23F)	2 UR	37	90501-10071	.SPRING, compression	1
8	661-48501-00-EJ	REMOTE CONT. ATTACHMENT ASSY. (Rope Type) (Ref.No. 9 to 40)	1 UR	38	92990-08600	.WASHER, plate	1
	661-48501-10-EJ	REMOTE CONT. ATTACHMENT ASSY. (Ball Post Type) (Ref.No. 9 to 39 and 41 to 44)	1 UR	39	91690-30012	.PIN, spring	1
9	661-48531-50	.BRACKET, remote control 1	1	40	700-48510-12	.STEERING HOOK ASSY (Rope Type)	1 UR
10	682-48538-50	.CLAMP, cable 1	2	41	676-48511-10	.HOOK, steering (Ball Post Type)	1 UR
11	91690-30012	.PIN, spring	2	42	97375-10040	.BOLT (Ball Post Type)	1 UR
12	90105-06M23	.BOLT, washer based	2	43	92990-10600	.WASHER, plate (Ball Post Type)	1 UR
13	661-41631-50-EJ	.LEVER, magneto control	1	44	90185-10051	.NUT, self-locking (Ball Post Type)	1 UR

* See Fig. 21 for detail service parts.

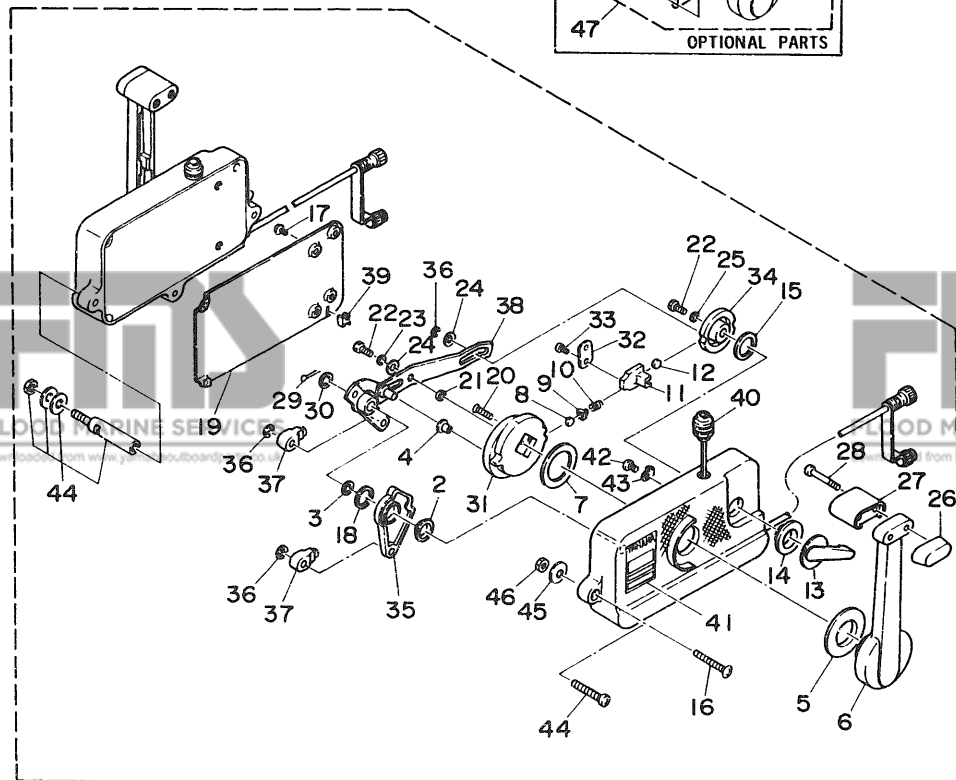
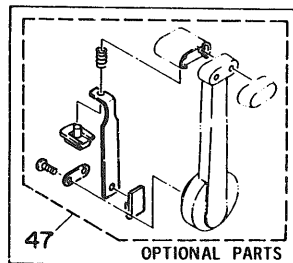


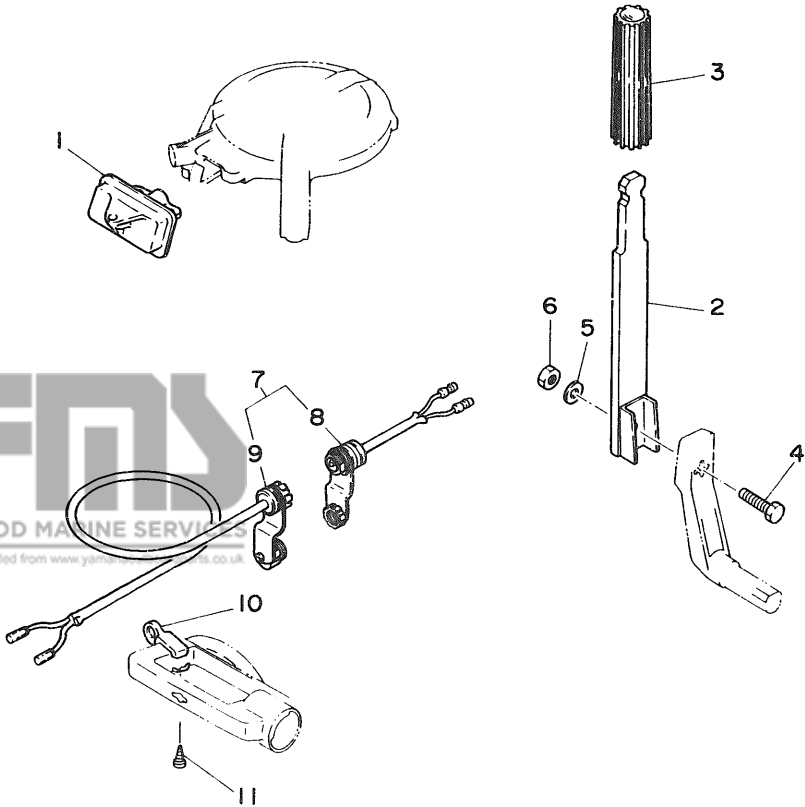
Fig. 21 REMOTE CONTROL ASSY 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	24	701-48246-00	.SPACER	2
	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR	25	92990-06300	.WASHER, internal tooth	1
	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR	26	701-48229-00	.GRIP, control lever	1
2	701-48235-00	.BUSHING	1	27	701-48222-00	.GRIP, control lever	1
3	701-48197-10	.WASHER, wave	1	28	701-48282-00	.SCREW	2
4	701-48252-00	.ROLLER, cam	1	29	701-48239-00	.SET PIN, plate	1
5	701-48234-00	.BUSHING 1	1	30	701-48266-00	.SPACER	1
6	701-48221-00	.LEVER, control	1	31	701-48232-00	.GEAR	1
7	701-48196-11	.WASHER, wave	1	32	701-48189-11	.RETAINER	1
8	701-48236-00	.ROLLER, detent	1	33	98580-05010	.SCREW, pan head	2
9	702-48237-00	.ADAPTOR	1	34	701-48153-12	.SHAFT, free accel.	1
10	702-48238-00	.SPRING, detent	1	35	701-48271-00	.ARM, shift (Right)	1 UR
11	701-48249-00	.ADAPTOR, spring	1		701-48271-10	.ARM, shift (Left) (Twin)	1 UR
12	701-48248-00	.ROLLER, free accel.	1	36	93430-06024	.CIRCLIP	3
13	701-48152-11	.KNOB, free accel. (Right)	1 UR	37	703-48345-01	.CABLE END, remote control 2	2
	701-48152-20	.KNOB, free accel. (Left) (Twin)	1 UR	38	701-48261-00	.ARM, throttle (Right)	1 UR
14	701-48243-00	.BUSHING	1		701-48261-10	.ARM, throttle (Left)	1 UR
15	701-48198-10	.WASHER, wave	1	39	701-48358-00	.ANCHOR, cable	1
16	701-48281-00	.SCREW (For Single)	3	40	701-82550-50	.ENGINE STOP SWITCH ASSY	1
17	701-48289-00	.SCREW	4	41	701-48126-00	.GRAPHIC	1
18	701-48268-00	.SPACER	1	42	701-48283-00	.SCREW	1
19	701-48213-00	.PLATE	1	43	701-82594-00	.CLAMP	1
20	92780-06025	.SCREW, flat head	2	44	701-48291-00	.ATTACHMENT (For Twin)	1
21	701-48255-00	.COLLAR	1	45	701-48287-00	.WASHER (For Single)	3
22	97395-06018	.BOLT	2	46	95380-06600	.NUT (For Single)	3
23	702-48288-00	.WASHER, plain	1	47	701-48280-00	NEUTRAL LOCK KIT	1 AP



Fig. 22 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-15758-80-EJ	GUIDE, rope	1	7	682-84380-00	CONCENT 2P	1
2	6G1-44159-00-EJ	HANDLE, gear shift	1	8	682-84381-00	.2P CONCENT	1
3	646-42119-02	GRIP, steering handle	1	9	682-84382-00	.2P CONCENT	1
4	97313-06025	BOLT	1	10	682-84387-00	HOLDER	1
5	92990-06600	WASHER, plate	1	11	97780-50512	SCREW, tapping	1
6	95380-06600	NUT	1				



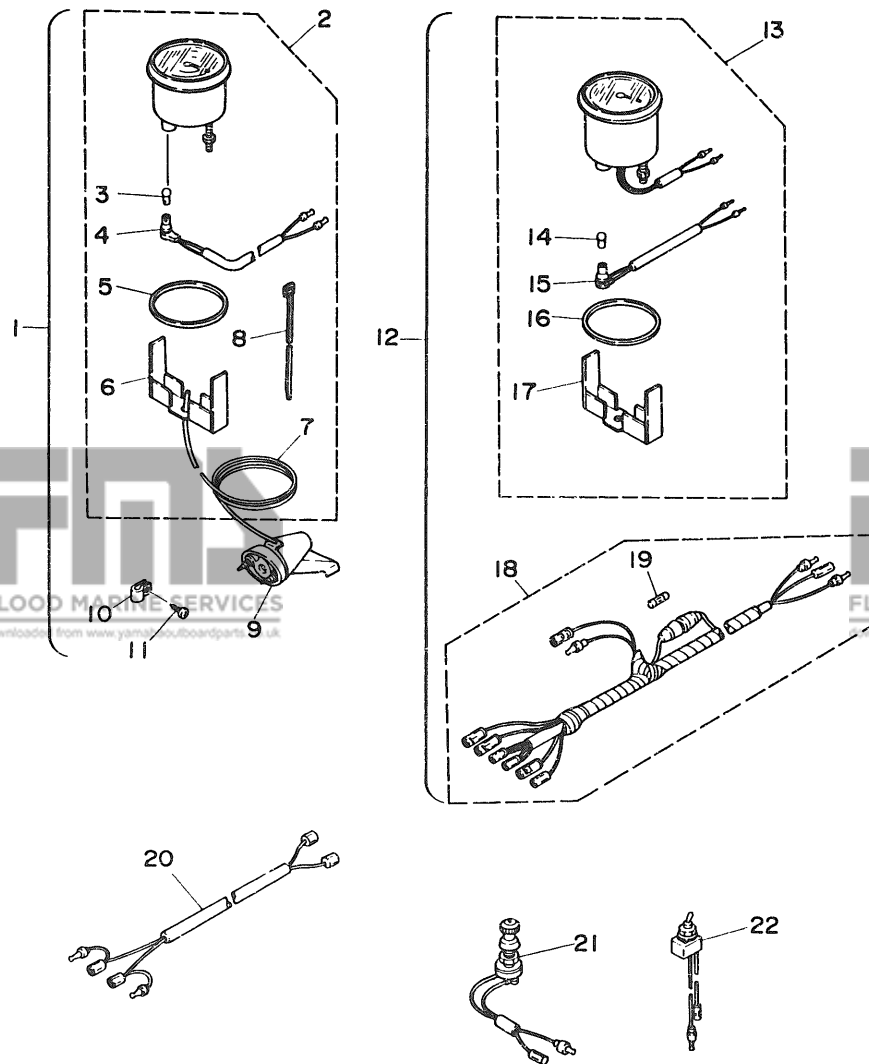


Fig. 23 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0081-40	SPEEDOMETER KIT	1	12	6Y5-W0080-11	TACHOMETER KIT	1
2	6Y5-83510-30	.SPEEDOMETER ASSY	1	13	6Y5-83540-12	.TACHOMETER ASSY	1
3	688-83516-00	..BULB	1	14	688-83516-00	..BULB	1
4	6Y5-83536-10	..SOCKET, meter	1	15	6Y5-83536-10	..SOCKET, meter	1
5	6Y5-83523-00	..DAMPER	1	16	6Y5-83523-00	..DAMPER	1
6	6Y5-83514-00	..PLATE, fitting	1	17	6Y5-83514-00	..PLATE, fitting	1
7	688-83557-00	..TUBE	1	18	6Y5-83553-00	..WIRE, lead	1
8	90465-11M10	..CLAMP	2	19	1E6-82151-00	..FUSE (10A)	1
9	688-83556-01	..SENDER	1	20	6Y5-83553-10	WIRE, lead	1
10	90601-31402	..NYLON CLIP 1	5	21	688-82520-00	LIGHT SWITCH ASSY	1 UR
11	97780-40116	..SCREW, tapping	5	22	688-82526-00	SWITCH, Tamp	1 UR

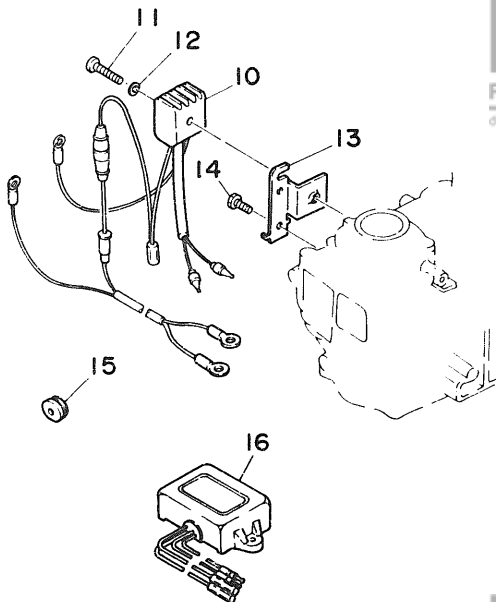
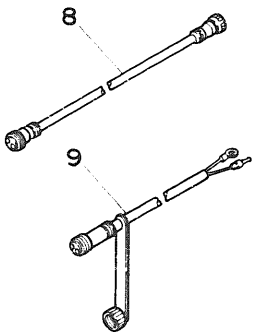
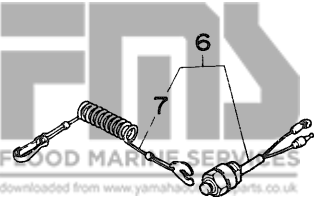
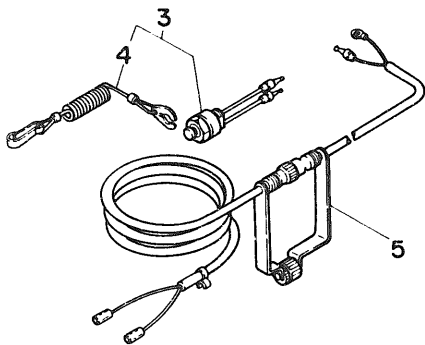
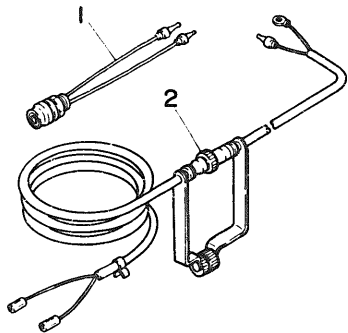


Fig. 24 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-82550-11	ENGINE STOP SWITCH ASSY	1	9	689-84340-00	SOCKET CORD ASSY 1 (For Stop Switch Extension)	1
2	6A0-82553-20	EXTENSION, wire lead	1	10	6G1-81970-00	RECTIFIER ASSY	1
3	689-82575-12	ENGINE STOP SWITCH ASSY	1	11	98503-05025	SCREW, pan head	1
4	682-82556-00	.STOPPER	1	12	92990-05600	WASHER, plate	1
5	6A0-82553-20	EXTENSION, wire lead	1	13	6G1-81975-00	PLATE, rectifier fitting	1
6	6E9-82575-00	ENGINE STOP SWITCH ASSY	1	14	90105-06M23	BOLT, washer based	2
7	682-82556-00	.STOPPER	1	15	6G1-42724-10	GROMMET	1
8	689-82553-10	EXTENSION, wire lead (For Stop Switch)	1	16	663-81910-10	VOLTAGE REGULATOR ASSY	1

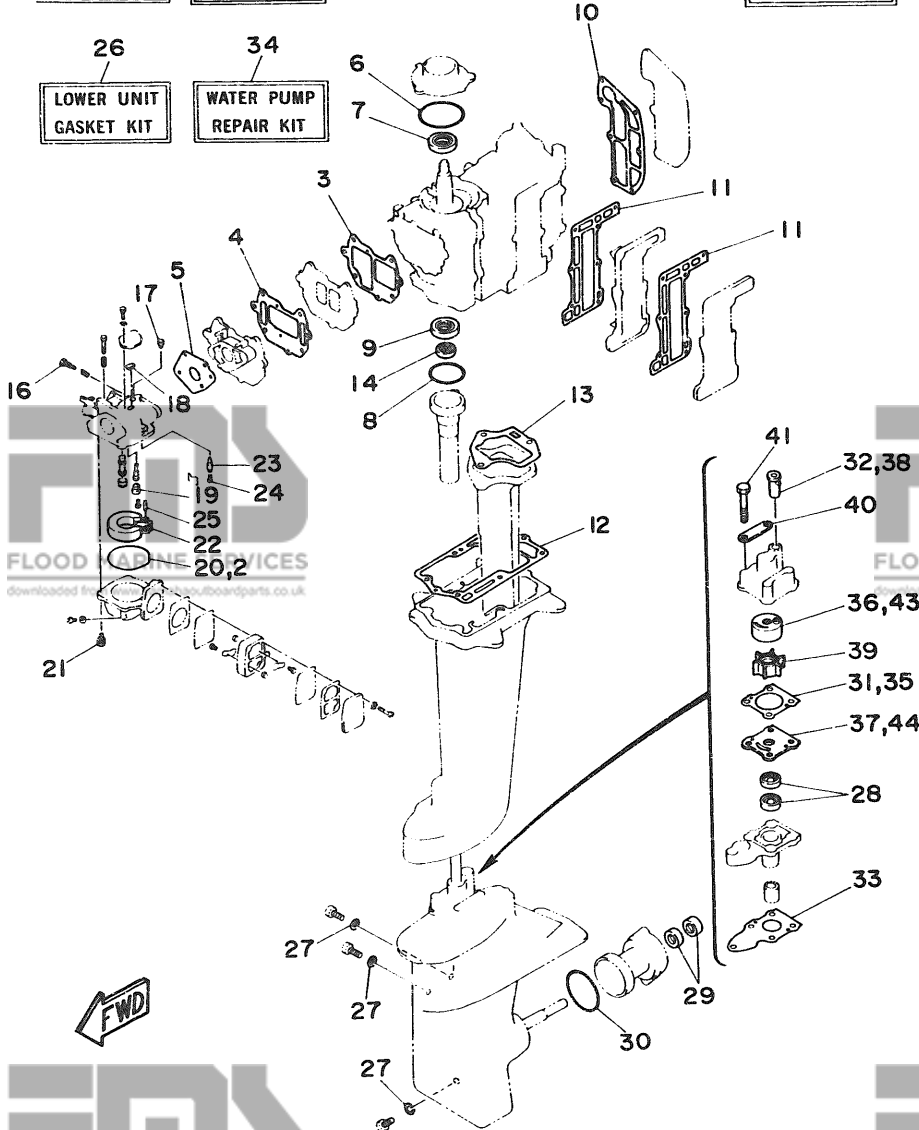


Fig. 25 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0001-01	POWER HEAD GASKET KIT	1	24	676-14186-00	.PIN, float	1
2	6G1-14984-00	.O-RING	1	25	688-14548-00	.PIN, float arm	1
3	6G1-13621-00	.GASKET, valve seat	1	26	6G1-W0001-20	LOWER UNIT GASKET KIT	1
4	6G1-13645-00	.GASKET, manifold 1	1	27	90430-08020	.GASKET	3
5	6G1-14198-00	.GASKET	1	28	93101-11M23	.OIL SEAL	2
6	93210-54M54	.O-RING	1	29	93101-15074	.OIL SEAL	2
7	93102-20M25	.OIL SEAL	1	30	93210-49046	.O-RING	1
8	93210-42159	.O-RING	1	31	6G1-44315-00	.GASKET, water pump	1
9	93101-20M34	.OIL SEAL	1	32	647-44366-00	.DAMPER, water seal	1
10	6G1-11193-00	.GASKET, head cover 1	1	33	6G1-45315-00	.PACKING, lower casing	1
11	6G1-41112-01	.GASKET, exhaust inner cover	2	34	6G1-W0078-00	WATER PUMP REPAIR KIT	1
12	6G1-45113-00	.GASKET, upper casing	1	35	6G1-44315-00	.GASKET, water pump	1
13	6G1-41133-00	.GASKET, exhaust manifold 1	1	36	6G1-44322-00	.INSERT, cartridge	1
14	93101-12M26	.OIL SEAL	1	37	6G1-44323-00	.OUTER PLATE, cartridge	1
15	6G1-W0093-00	CARBURETOR REPAIR KIT	1	38	647-41366-00	.DAMPER, water seal	1
16	679-14923-00	.SCREW, pilot	1	39	6G1-44352-00	.IMPELLER	1
17	6G1-14966-00	.CAP	1	40	6G1-44328-00	.PLATE	2
18	6G1-14126-00	.GASKET	1	41	97395-06045	.BOLT	4
19	676-14966-00	.CAP	1	42	6G1-W0078-0A	CHROME PUMP KIT	1
20	6G1-14984-00	.O-RING	1	43	6G1-44322-40	.INSERT, cartridge (Chromate)	1
21	97980-04114	.SCREW, with washer	1	44	6G1-44323-40	.OUTER PLATE, cartridge (Chromate)	1
22	6G1-14985-00	.FLOAT	1				
23	6G1-14546-00	.VALVE, needle	1				

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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6G1-W0001-01	25- 1	663-14523-00	4-12	6G1-15772-00-94	5-22	6G1-41611-00	16- 1	6G1-42731-00-EL	9-41	6G1-44323-40	13-30		
6G1-W0001-20	25-26	6G1-14527-00	4- 5	6G1-15774-81	5-29	6G1-41612-00	16- 2	6G1-42748-00	8-16		25-44		
6G1-W0004-00	3- 2	6G1-14546-00	4-21	6G1-15779-00	5-14	695-41613-00	16- 3	6G1-42767-00	8- 9	6G1-44328-00	13-34		
6G1-W0070-22	7-10		25-23	6Y1-24246-00	6- 2	6G1-41615-00	16- 6	6G1-42815-00-EJ	8- 2		25-40		
6G1-W0078-0A	25-42	688-14548-00	4-25	646-24251-02	6-21	6G1-41631-00	11- 1	6E0-42816-00	8- 4	6G1-44352-00	13-32		
6G1-W0078-00	25-34		25-25	6Y1-24255-80	6- 3	6G1-41631-50-EJ	20-13	6G1-43111-01-EJ	9- 1		25-39		
6Y5-W0080-11	23-12	679-14555-00	4- 3	6Y1-24257-00	6- 4	6G1-41632-50-94	20-17	6G1-43112-01-EJ	9- 2	6G1-44361-00	14- 7		
6Y5-W0081-40	23- 1	679-14923-00	4- 2	663-24268-00	6- 7	6G1-41633-50-94	20-22	6A1-43113-00	9-12	6G1-44361-10	14- 7		
6G1-W0090-02-EJ	1- 1		25-16	6Y0-24275-60	6- 6	6G1-41635-50	20-14	648-43114-01	9- 3	6G1-44361-20	14- 7		
6G1-W0093-00	25-15	676-14943-19	4-16	6G1-24304-02	6-17	6G1-41638-00	11- 2	6G1-43116-01	9- 4	6G1-44365-00	14- 8		
6Y0-W2420-63-24	6- 1	676-14943-26	4-16	6G1-24305-00	6-11	6G1-41661-00	11- 4	6E0-43118-00	9- 5	647-44366-00	13-31		
656-W2810-01	6-25	676-14943-27	4-16	6Y0-24306-04	6-10	6G1-41662-01-94	11-19	6G1-43136-00	9-11		25-32		
6G1-W4591-01-EL	14-14	6G1-14947-00	4-15	6Y1-24329-00	6- 9	6G1-42111-03-EJ	10- 1	6G1-43160-00	9-18		25-38		
6G1-11191-00-9M	1-18	6H6-14947-00	4-15	650-24351-01	6-13	646-42119-02	22- 3	656-43165-01	9-20	6G1-44511-00-EJ	9-45		
6G1-11193-00	1-19	6H8-14947-00	4-15		6-20	664-42119-00	10-11	689-43191-00	9- 7	6G1-44514-00	9-46		
	25-10	6G1-14948-05	4- 7	6Y1-24360-02	6-15	6G1-42125-01	10- 8	689-43192-01	9- 8	6G1-44516-00	9-47		
6G1-11400-00	2- 1	6G1-14966-00	4- 4	6G1-24411-00	4-34	6G1-42126-00	10- 9	6G1-43311-12-EJ	9-22	6G1-44532-00	9-29		
6G1-11412-00	2- 2		25-17	6G1-24412-00	4-33	6G1-42131-01	10- 6	6G1-43318-01	9-37	6G1-44551-01-EJ	9-54		
6G1-11422-00	2- 3	676-14966-00	4- 8	6G1-24421-00	4-36	6G1-42137-10	10-13	6G1-43373-00	9-27	6G1-44552-01-EJ	9-55		
6G1-11432-00	2- 4		25-19	6G1-24431-00	4-35	6G1-42138-01	10-19	6G1-43614-00	9-32	6G1-44555-00	9-56		
6G1-11442-00	2- 5	6G1-14980-01	4-14	6G1-24432-00	4-31	6E0-42159-01	10-20	6G1-43615-01	9-35	6G1-44557-00	9-57		
6G1-11515-00	2-11	6G1-14984-00	4-13	6G1-24452-00	4-30	6G1-42177-00	10-12	6G1-43659-00	9-33	6G1-45111-00-EJ	12- 1		
6G1-11610-00	2-16		25- 2	6G1-24471-00	4-32	6G1-42511-03-EJ	9-44	6G1-43681-00	9-36	6G1-45111-10-EJ	12- 1		
6G1-11631-00-98	2-15		25-20	6Y0-24610-00	6- 5	6G1-42528-00	9-24	6G1-44110-00	11-25	6G1-45113-00	1-25		
6G1-11633-00	2-18	6G1-14985-00	4-20	6G1-26301-02	10-22	6G1-42529-00	9-28	6G1-44111-00	11-14		25-12		
6G1-11651-01	2-10		25-22	6G1-26326-00	8-17	6G1-42535-00	9-50	6G1-44116-01	11-22	6G1-45135-00	12-10		
6G1-11681-00	2- 6	6G1-14992-00	4-19	6G1-28170-00	6-26	6G1-42537-00	9-51	6G1-44121-01	11-18	6G1-45211-20-EJ	12-11		
6E5-12411-00	1- 7	6G1-15100-00-94	1- 2	6E0-28193-00-93	6-29	6G1-42538-01	9-52	6G1-44125-00	19-19	6G1-45214-00	14- 3		
6G1-13610-00	3- 1	6G1-15359-01-94	1- 8	6G1-41111-01-9M	1-21	6G1-42551-00	9-49	6G1-44125-80	5-32	6G1-45215-00	14- 4		
6G1-13621-00	3- 3	6G1-15396-01-9M	1-12	6G1-41112-01	1-22	6G1-42610-24-EJ	7- 1	6G1-44145-00	11-28	6E0-45251-11	13- 8		
	25- 3	6G1-15705-00	5-11		25-11	6H6-42610-23-EJ	7- 1	6G1-44146-00	11-29	6G1-45251-02	13- 6		
6G1-13641-00-94	3- 4	6G1-15710-81	5- 1	6G1-41113-01-9M	1-23	6G1-42613-00-EJ	7- 2	6G1-44147-00	12- 9	6G1-45300-01-EJ	13- 1		
6G1-13645-00	3- 5	6G1-15711-80-94	5- 2	6G1-41131-00-9M	12- 2	6G1-42615-00	7- 6		13-53	6G1-45300-11-EJ	13- 1		
	25- 4	6G1-15714-00	5- 3	6H6-41131-00-9M	12- 2	6G1-42647-00	7- 7	6G1-44150-01	13-52	6G1-45311-01-EJ	13- 2		
6G1-14126-00	4- 6	6G1-15717-00	5- 5	6H8-41131-00-9M	12- 2	6G1-42651-01	7- 8	6G1-44150-11	13-52	6G1-45315-00	13-19		
	25-18	6G1-15723-00-94	5-19	6G1-41133-00	12- 3	6G1-42677-01	7-11	6G1-44150-21	13-52		25-33		
663-14159-00	4-23	677-15741-01	5- 9		25-13	6G1-42678-20	7-12	6G1-44159-00-EJ	22- 2	6G1-45316-09	13-14		
676-14186-00	4-22	6G1-15746-81	5-25	6G1-41211-00	11-12	6H6-42678-20	7-12	6G1-44194-00	16-16	6G1-45317-09	13- 3		
	25-24	6G1-15747-80	5-35	6E9-41237-00	11-11	6G1-42683-00	7-13	6G1-44311-00	13-27	6G1-45331-01-9M	13-13		
6G1-14198-00	3- 6	656-15748-00	5-30	6H1-41237-00	11-10	6G1-42711-01-EJ	8- 1	6G1-44315-00	13-28	6G1-45361-00-EJ	13-20		
	25- 5	6G1-15755-00	5-13		20-24	6G1-42716-00	8-21		25-31	6G1-45362-09	13-21		
6G1-14301-00	4- 1	6G1-15758-00	5-15	6G1-41238-00	11- 9	6G1-42719-81	8- 8		25-35	6G1-45511-00	13-35		
6H6-14301-00	4- 1	6G1-15758-80-EJ	22- 1	6G1-41238-50	20-23	6G1-42724-00	8-12	6G1-44322-00	13-29	6G1-45511-10	13-35		
6H8-14301-00	4- 1	6G1-15761-00	7- 5	6G1-41256-00	3-12	6G1-42724-10	24-15		25-36	6G1-45511-20	13-35		
6G1-14398-00	4-18	6G1-15762-00	5-16	6G1-41262-02	3-14	682-42724-40	19- 9	6G1-44322-40	13-29	6G1-45533-00-19	13-40		
6G1-14417-00	3- 8	6G1-15764-00	5-26		11-13	6G1-42725-00	8-13		25-43	6G1-45533-00-20	13-40		
6G1-14418-00	3- 9	6G1-15770-81	5-28	6G1-41271-00	3-13	6G1-42726-00	8-14	6G1-44323-00	13-30	6G1-45533-00-21	13-40		
6G1-14497-80	11- 7	6G1-15771-00-94	5-21	6G1-41283-01	11- 3	6G1-42727-00	8-15		25-37	6G1-45533-00-22	13-40		

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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
661-45551-00	13-39	701-48239-00	21-29	661-48501-10-EJ	20- 8	682-82556-00	24- 4	90105-06M15	8-20	90386-34M40	10- 4		
661-45560-00	13-41	701-48243-00	21-14	700-48510-12	20-40		24- 7		16-13	90386-43M79	10- 5		
647-45567-00	13-45	701-48246-00	21-24	676-48511-10	20-41	6E9-82557-00	8-23		6-28	90386-44M42	15-16		
661-45571-00	13-43	701-48248-00	21-12	661-48531-50	20- 9	6E9-82575-00	24- 6	90105-06M23	11- 8	90387-06M13	9-14		
664-45587-01-10	13-42	701-48249-00	21-11	682-48538-50	20-10	689-82575-12	24- 3		16- 7	90387-06M52	8-19		
664-45587-01-12	13-42	701-48252-00	21- 4	6E7-81303-A0	15- 6	6G1-82590-00	19- 6		16-14	90387-06M70	3-10		
664-45587-01-15	13-42	701-48255-00	21-21		17- 6	701-82594-00	21-43		19-11	90387-14M49	13- 4		
664-45587-01-18	13-42	701-48261-00	21-38	682-81800-11	18- 1	6Y5-83510-30	23- 2		19-18	90387-22M50	1- 6		
664-45587-01-30	13-42	701-48261-10	21-38	682-81809-10	18- 3	6Y5-83514-00	23- 6		20-12	90430-08020	13-12		
664-45587-01-40	13-42	701-48266-00	21-30	682-31810-11	18- 5		23-17		24-14		25-27		
664-45587-01-50	13-42	701-48268-00	21-18	682-81811-10	18- 9	688-83516-00	23- 3	90105-06M24	1-24	90445-09094	6-22		
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