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6D(6H8)
8C(6G1)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 6C'88(6H6), 6D'88(6H8) and 8C'88(6G1). When you are ordering replacement parts for the 6C'88(6H6), 6D'88(6H8) and 8C'88(6G1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

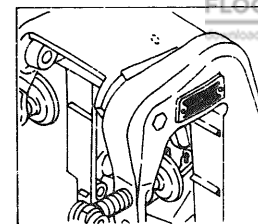
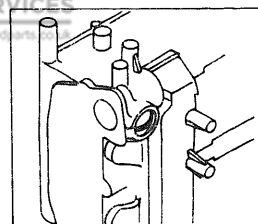
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	
6CM	S:013485 and following L:308330 and following UL:700192 and following
6CEM	S:100366 and following L:400498 and following
6DM	S:001562 and following L:300442 and following
6DEM	S:100231 and following L:400186 and following
8CM	S:033277 and following L:320098 and following UL:701035 and following
8CEM	S:101120 and following L:401187 and following UL:750276 and following



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

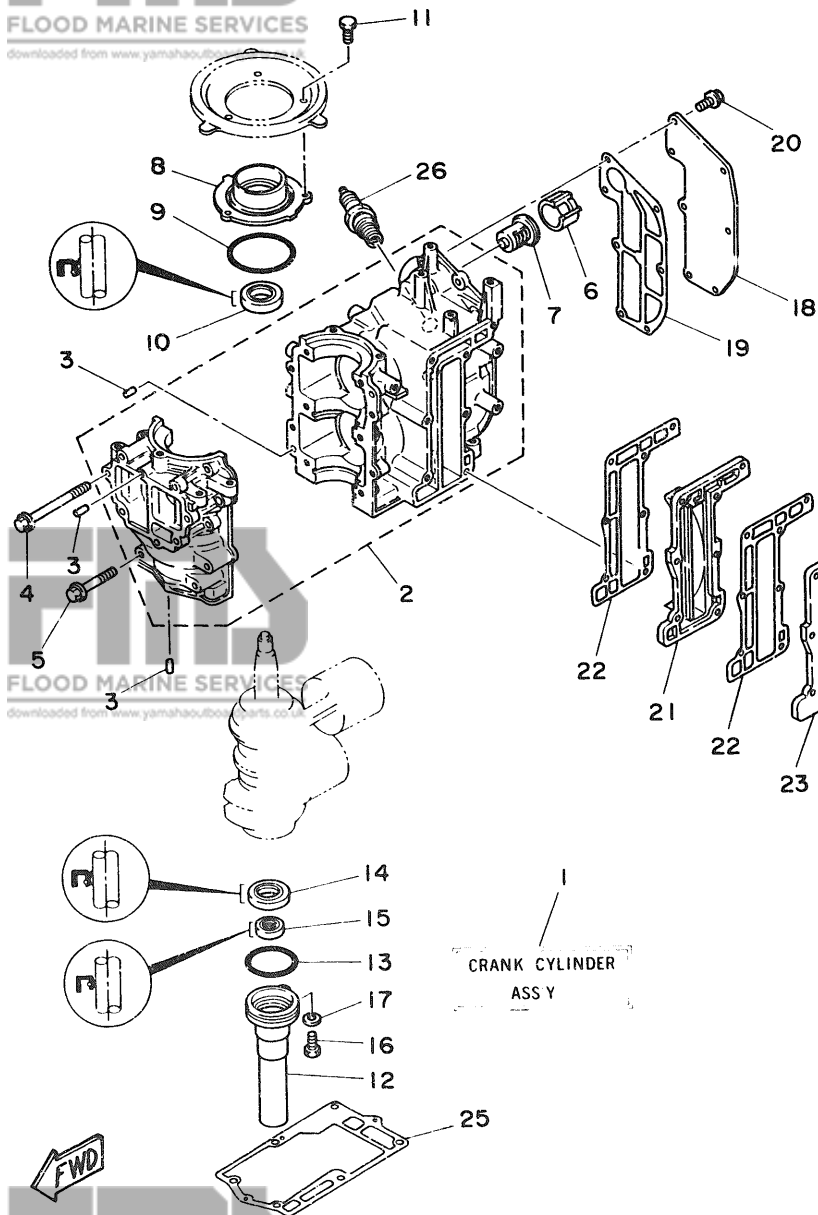


Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0090-02-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 25 and Fig. 2, Ref.No. 1 to 19)	1	16	97395-06016	BOLT	1
2	6G1-15107-00-94	CRANKCASE ASSY	1	17	92990-06600	WASHER, plate	1
3	93604-08062	PIN, dowel	4	18	6G1-11191-00-9M	COVER, cylinder head 1	1
4	90105-06M26	BOLT, washer based	6	19	6G1-11193-00	GASKET, head cover 1	1
5	90105-06M25	BOLT, washer based	4	20	90105-06M14	BOLT, washer based	7
6	90387-22M50	COLLAR	1	21	6G1-41111-01-9M	INNER COVER, exhaust	1
7	6E5-12411-00	THERMOSTAT	1	22	6G1-41112-01	GASKET, exhaust inner cover	2
8	6G1-15359-01-94	HOUSING, oil seal	1	23	6G1-41113-01-9M	OUTER COVER, exhaust	1
9	93210-54M54	O-RING	1	24	90105-06M24	BOLT, washer based	7
10	93102-20M25	OIL SEAL	1	25	6G1-45113-00	GASKET, upper casing	1
11	97313-06016	BOLT	3	26	94702-00271	PLUG, spark (NGK BR7HS 10) (6C/8C Model)	2 UR
12	6G1-15396-01-9M	HOUSING, oil seal	1		94702-00274	PLUG, spark (NGK BR6HS 10) (6D Model)	2 UR
13	93210-42159	O-RING	1				
14	93101-20M34	OIL SEAL	1				
15	93101-12M26	OIL SEAL	1				

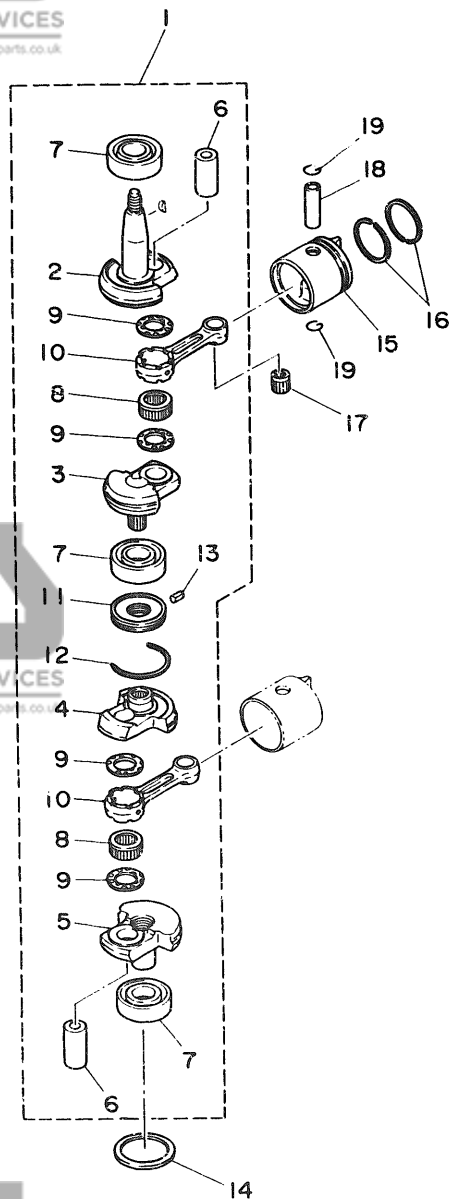
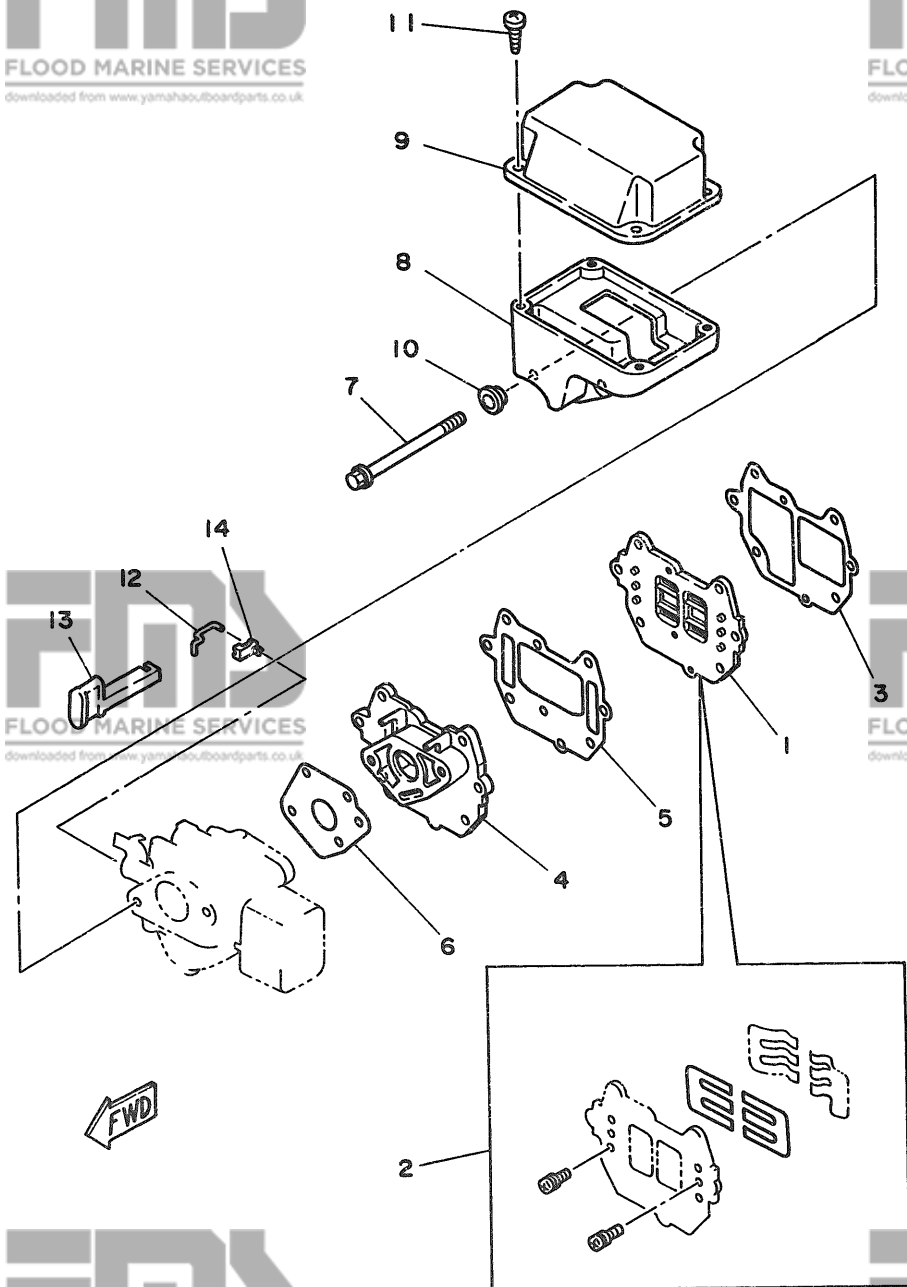


Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-11400-00	CRANKSHAFT ASSY	1	11	6G1-11515-00	.SEAL, labyrinth 1	1
2	6G1-11412-00	.CRANK 1	1	12	93440-47055	.CIRCLIP	1
3	6G1-11422-00	.CRANK 2	1	13	91609-20008	.PIN, spring	1
4	6G1-11432-00	.CRANK 3	1	14	90201-41528	WASHER, plate	1
5	6G1-11442-00	.CRANK 4	1	15	6G1-11631-00-98	PISTON (STD)	2
6	6G1-11681-00	.PIN, crank 1	2	16	6G1-11610-00	PISTON RING SET (STD)	2
7	93306-204U0	.BEARING	3	17	93310-112V0	BEARING, cylindrical	2
8	93310-418V1	.BEARING, cylindrical	2	18	6G1-11633-00	PIN, piston	2
9	90209-18112	.WASHER	4	19	93450-13022	CIRCLIP	4
10	6G1-11651-01	.ROD, connecting	2				

Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-13610-00	REED VALVE ASSY	1	8	6G1-14417-00	COVER 1	1
2	6G1-W0004-00	.REED SET	1	9	6G1-14418-00	COVER 2	1
3	6G1-13621-00	GASKET, valve seat	1	10	90387-06M70	COLLAR	2
4	6G1-13641-00-94	MANIFOLD 1	1	11	97780-50514	SCREW, tapping	4
5	6G1-13645-00	GASKET, manifold 1	1	12	6G1-41256-00	ROD, choke 1	1
6	6G1-14198-00	GASKET	1	13	6G1-41271-00	KNOB, choke	1
7	90105-06M27	BOLT, washer based	2	14	6G1-41262-02	JOINT, choke lever	1



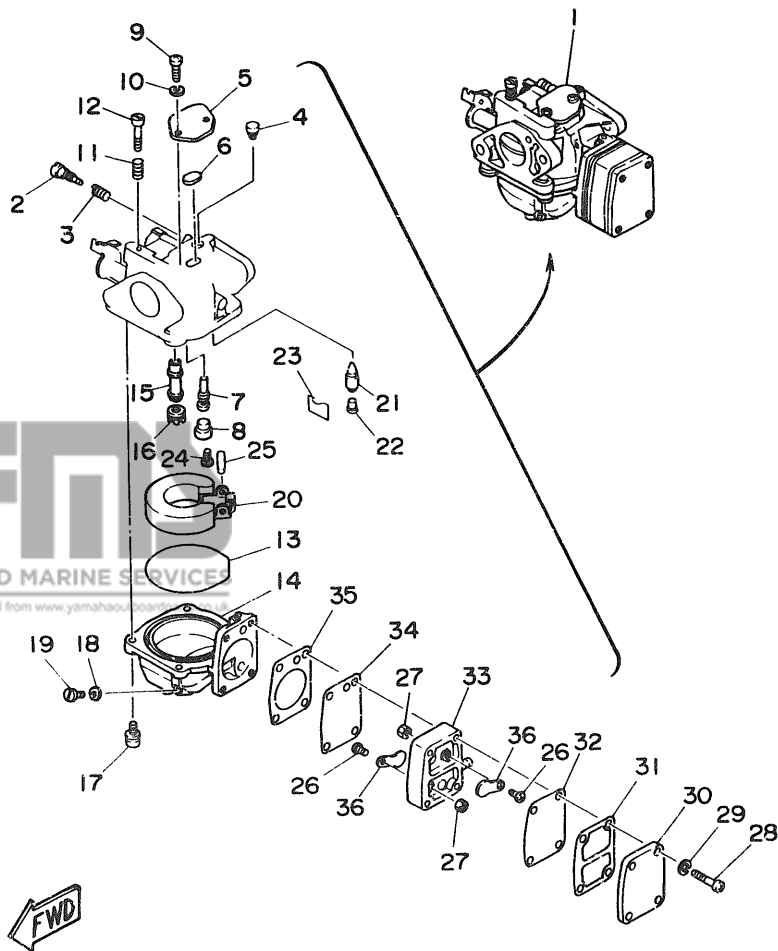


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-14301-00	CARBURETOR ASSY 1 (8C Model)	1 UR	16	676-14943-27	.JET, main (#100) (6D Model)	1 UR
	6H6-14301-00	CARBURETOR ASSY 1 (6C Model)	1 UR	17	90159-04M00	.SCREW, with washer	1
	6H8-14301-00	CARBURETOR ASSY 1 (6D Model)	1 UR	18	6G1-14398-00	.WASHER	1
2	679-14923-00	.SCREW, pilot	1	19	6G1-14992-00	.SCREW, drain	1
3	679-14555-00	.SPRING	1	20	6G1-14985-00	.FLOAT	1
4	6G1-14966-00	.CAP	1	21	6G1-14546-00	.VALVE, needle	1
5	6G1-14527-00	.PLATE	1	22	676-14186-00	.PIN, float	1
6	6G1-14126-00	.GASKET	1	23	663-14159-00	.CLIP	1
7	6G1-14948-05	.JET (#45)	1	24	98501-04008	.SCREW, pan head	1
8	676-14966-00	.CAP	1	25	688-14548-00	.PIN, float arm	1
9	97803-04010	.SCREW, pan head	2	26	98902-03006	.SCREW, bind	2
10	92903-04100	.WASHER, spring	2	27	90179-03478	.NUT	2
11	90501-10326	.SPRING, compression	1	28	98580-04025	.SCREW, pan head	4
12	663-14523-00	.SCREW, stop	1	29	92903-04100	.WASHER, spring	4
13	6G1-14984-00	.O-RING	1	30	6G1-24452-00	.COVER	1
14	6G1-14980-01	.BODY, float chamber	1	31	6G1-24432-00	.GASKET, fuel pump 2	1
15	6G1-14947-00	.JET, needle (8C Model)	1 UR	32	6G1-24471-00	.DIAPHRAGM	1
	6H6-14947-00	.JET, needle (6C Model)	1 UR	33	6G1-24412-00	.BODY 1	1
	6H8-14947-00	.JET, needle (6D Model)	1 UR	34	6G1-24411-00	.DIAPHRAGM	1
16	676-14943-26	.JET, main (#98) (8C Model)	1 UR	35	6G1-24431-00	.GASKET, fuel pump 1	1
	676-14943-19	.JET, main (#80) (6C Model)	1 UR	36	6G1-24421-00	.VALVE, check	2

Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-15710-81	STARTER ASSY	1	19	6G1-15723-00-94	PULLEY, starter	1
2	6G1-15711-80-94	.CASE, starter	1	20	90105-06M29	BOLT, washer based	3
3	6G1-15714-00	.DRUM, sheave	1	21	6G1-15771-00-94	STAY 1	1
4	90510-08M03	.SPRING, spiral	1	22	6G1-15772-00-94	STAY 2	1
5	6G1-15717-00	.SHAFT, starter	1	23	97313-06020	BOLT	4
6	97013-06035	.BOLT	1	24	92990-06600	WASHER, plate	4
7	90201-06M30	.WASHER, plate	1	25	6G1-15746-81	ARM	1
8	95303-06600	.NUT	1	26	6G1-15764-00	COLLAR 1	1
9	677-15741-01	.PAWL, drive	1	27	90105-06M24	BOLT, washer based	1
10	93430-06M02	.CIRCLIP	1	28	6G1-15770-81	CABLE COMP., starter stop	1
11	6G1-15705-00	.SPRING, drive pawl	1	29	6G1-15774-81	STAY 4	1
12	*	.WIRE (L1350)	1	30	656-15748-00	PLUNGER, starter stop	1
13	6G1-15755-00	.HANDLE, starter	1	31	90501-10227	SPRING, compression	1
14	689-15779-01	.COVER	1	32	6G1-44125-80	LEVER, shift rod	1
15	6G1-15758-00	.GUIDE, rope	1	33	98580-05016	SCREW pan head	1
16	6G1-15762-00	.SEAL, rubber 2	1	34	92990-05600	WASHER, plate	1
17	90105-06M14	.BOLT, washer based	2	35	6G1-15747-80	LINK	1
18	90105-06M15	BOLT, washer based	3				

* Cut from 50m rolls, Parts No. 90890-44372, cutting length 1.85m.

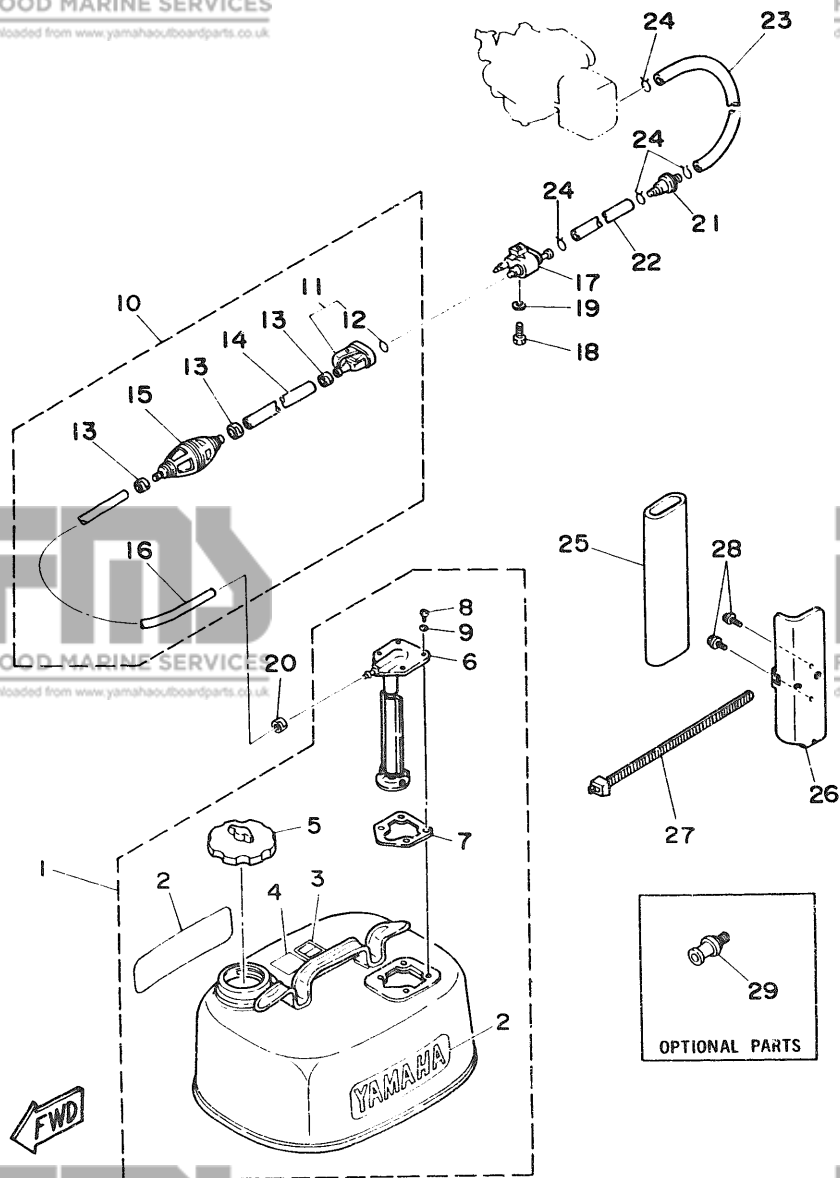


Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-24203-81-24	FUEL TANK ASSY	1	16	90445-11M79	.HOSE	1
2	6Y1-24246-00	.GRAPHIC, side	2	17	661-24304-02	FUEL PIPE JOINT COMP. 1	1
3	6Y1-24255-80	.GRAPHIC, fuel tank 8	1	18	97313-06025	BOLT	1
4	6Y1-24257-00	.GRAPHIC	1	19	92990-06600	WASHER, plate	1
5	6Y0-24610-00	.CAP ASSY	1	20	650-24351-01	BAND 1	1
6	6Y0-24275-60	.FUEL METER COMP.	1	21	646-24251-01	STRAINER 1	1
7	663-24268-00	.GASKET, fuel meter	1	22	90445-09094	HOSE	1
8	98586-05016	.SCREW, pan head	4	23	90445-09220	HOSE	1
9	6Y1-24329-00	.SEAL	4	24	90467-08004	CLIP	4
10	6Y0-24306-04	FUEL PIPE COMP. 1	1	25	656-W2810-01	TOOL KIT	1
11	661-24305-00	.FUEL PIPE JOINT COMP. 2	1	26	661-28170-00	TOOL, holder	1
12	93210-08287	.O-RING	1	27	90465-13154	CLAMP	1
13	650-24351-01	.BAND 1	3	28	90105-06M23	BOLT, washer based	2
14	90445-11M05	.HOSE (L850)	1	29	6E0-28193-00-94	PLUG, water check	1
15	6Y1-24360-02	.PRIMER PUMP ASSY	1				

Also available in 30m rolls. (Parts No. 90890-56878)

FWD

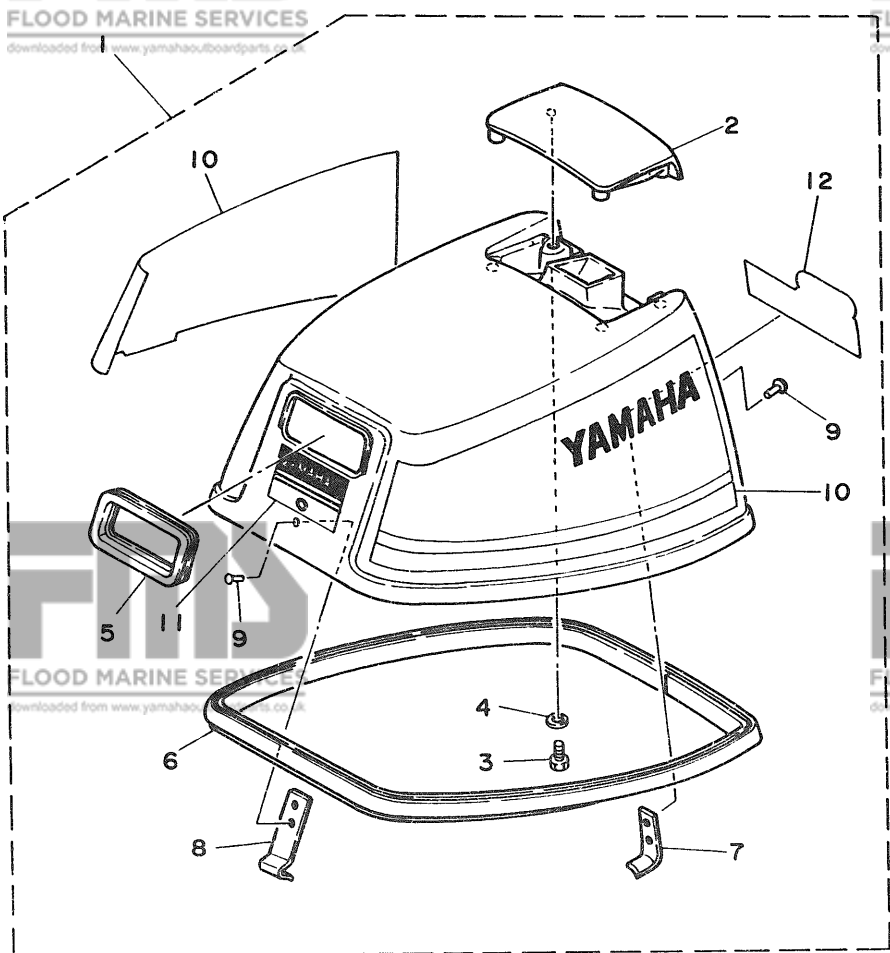


Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42610-24-EJ	TOP COWLING ASSY (8C Model)	1 UR	9	90266-04M00	.RIVET	4
2	6H6-42610-23-EJ	TOP COWLING ASSY (6C/6D Model)	1 UR	10	6G1-W0070-22	.GRAPHIC SET	1
3	97313-06016	.BOLT	4	11	6G1-42677-01	.GRAPHIC, front	1
4	92990-06600	.WASHER, plate	4	12	6G1-42678-20	.GRAPHIC, rear (8C Model)	1 UR
5	6G1-15761-00	.SEAL, rubber 1	1	13	6G1-42683-00	.MARK, cowling (6CEM/6DEM/8CEM Model)	1
6	6G1-42615-00	.SEAL	1				
7	6G1-42647-00	.HOLDER, clamp band	1				
8	6G1-42651-01	.HOOK	1				

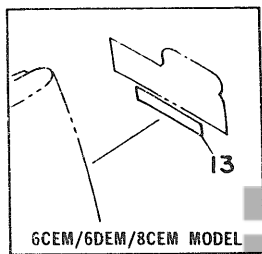
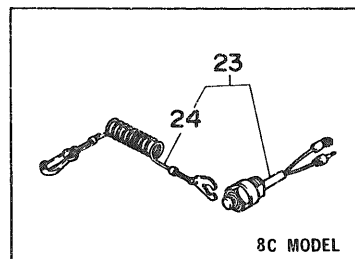
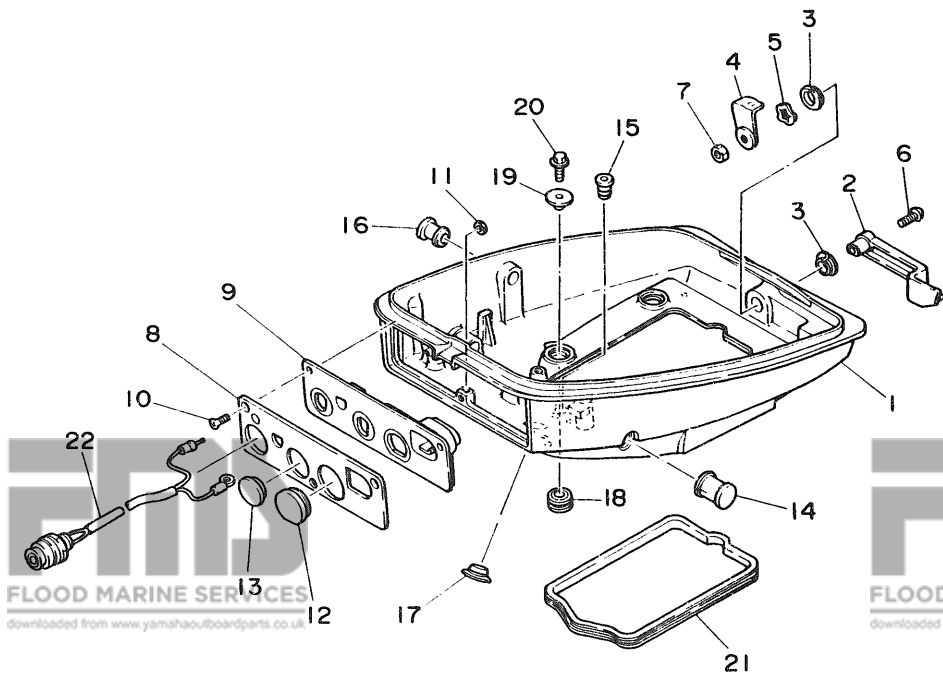


Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42711-01-EJ	COWLING, bottom	1	13	6G1-42725-00	GROMMET	1
2	6G1-42815-00-EJ	LEVER, clamp	1	14	6G1-42726-00	GROMMET	1
3	90386-12H45	BUSH	2	15	6G1-42727-00	GROMMET	1
4	6E0-42816-00	LEVER, clamp	1	16	6G1-42748-00	GROMMET	1
5	90206-12052	WASHER, wave	1	17	6G1-26326-00	GROMMET	1
6	97895-06030	SCREW, pan head	1	18	90480-15H31	GROMMET	4
7	95303-06700	NUT	1	19	90387-06M52	COLLAR	4
8	6G1-42719-81	PANEL, front lower	1	20	90105-06M15	BOLT, washer based	4
9	6G1-42767-00	BRACKET	1	21	6G1-42716-00	RUBBER, seal 1	1
10	90149-05M02	SCREW	3	22	6A0-82550-01	STOP SWITCH ASSY (6C/6D Model)	1
11	95303-05700	NUT	1	23	6E9-82575-00	KILL SWITCH ASSY (8C Model)	1
12	6G1-42724-00	GROMMET	1	24	682-82556-00	.STOPPER ASSY	1



FWD

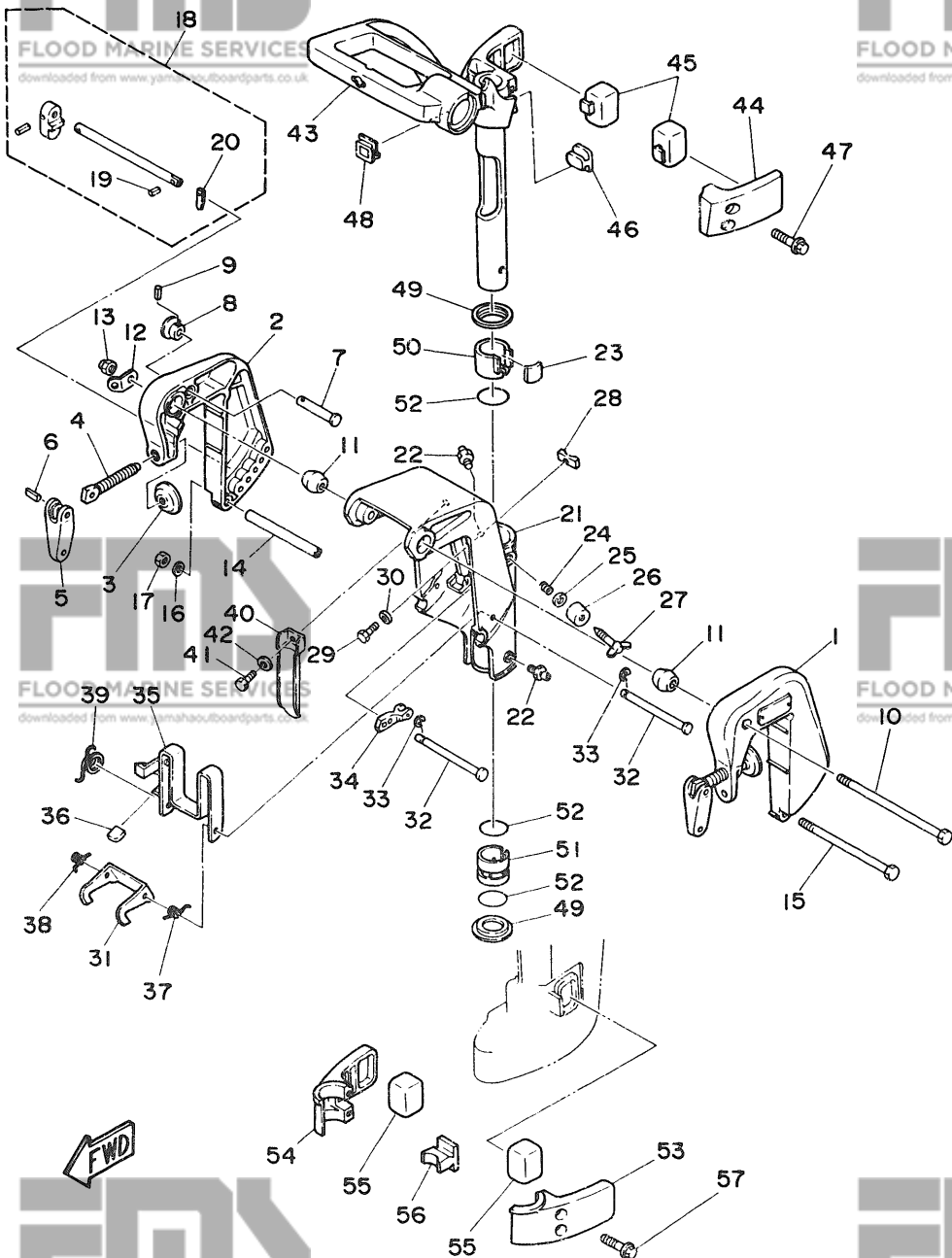


Fig. 9 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-43111-01-EJ	BRACKET, clamp	1	30	92990-06600	WASHER, plate	1
2	6G1-43112-01-EJ	BRACKET, clamp	1	31	6G1-43614-00	PLATE, tilt lock	1
3	648-43114-01	PAD, transom clamp	2	32	6G1-43659-00	SHAFT, reverse lock	2
4	6G1-43116-01	SCREW, transom clamp	2	33	99080-0560G	CIRCLIP	2
5	6E0-43118-00	HANDLE, transom clamp	2	34	6G1-43615-01	PLATE, tilt lock	1
6	90254-04M00	PIN, spring	2	35	6G1-43681-00	LEVER, shallow water drive	1
7	689-43191-00	SHAFT, stopper	1	36	6G1-43318-01	COVER	1
8	689-43192-01	KNOB, stopper	1	37	90508-10M15	SPRING, torsion	1
9	91690-30016	PIN, spring	1	38	90508-10M16	SPRING, torsion	1
10	90101-08M08	BOLT	1	39	90508-14M17	SPRING, torsion	1
11	6G1-43136-00	PIECE, friction	2	40	6G1-42731-00-EL	CARRYING HANDLE	1
12	6A1-43113-00	PLATE, clamp bracket	1	41	97395-08016	BOLT	1
13	90185-08057	NUT, self-locking	1	42	92990-08600	WASHER, plate	1
14	90387-06M13	COLLAR	1	43	6G1-42511-03-EJ	BRACKET, steering	1
15	97395-06135	BOLT	1	44	6G1-44511-00-EJ	COVER, upper mount	1
16	92990-06600	WASHER, plate	1	45	6G1-44514-00	MOUNT DAMPER, upper side	2
17	95380-06600	NUT	1	46	6G1-44516-00	MOUNT DAMPER, upper front	1
18	6G1-43160-00	TILT ROD ASSY	1	47	95895-06035	BOLT, flange	2
19	91690-30008	PIN, spring	1	48	6G1-42551-00	GROMMET	1
20	656-43165-01	PLATE, tilt lock	1	49	6G1-42535-00	WASHER, thrust	2
21	6G1-43311-12-EJ	BRACKET, swivel	1	50	6G1-42537-00	BUSHING, pivot shaft	1
22	93700-06004	NIPPLE, grease	2	51	6G1-42538-01	BUSHING, pivot shaft	1
23	6G1-42528-00	PLATE, friction	1	52	93210-30M31	O-RING	3
24	90501-18M00	SPRING, compression	1	53	6G1-44551-01-EJ	HOUSING, lower mount rubber	1
25	92990-08600	WASHER, plate	1	54	6G1-44552-01-EJ	HOUSING, lower mount rubber	1
26	6G1-43373-00	SEAL, damper	1	55	6G1-44555-00	MOUNT DAMPER, lower side	2
27	6G1-42529-00	SCREW, friction piece	1	56	6G1-44557-00	MOUNT DAMPER, lower front	1
28	6G1-44532-00	STOPPER, upper mount	1	57	95895-06035	BOLT, flange	2
29	97395-06010	BOLT	1				

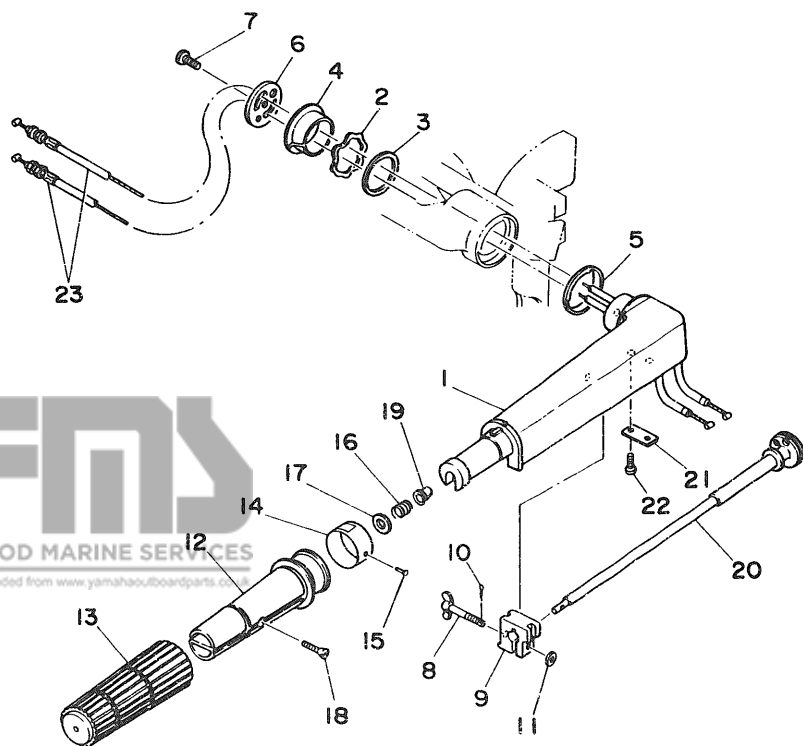


Fig. 10 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42111-03-EJ	HANDLE, steering	1	13	6G1-42177-00	RUBBER, handle	1
2	90206-35M11	WASHER, wave	1	14	6G1-42137-10	INDICATOR, throttle	1
3	90202-35M24	WASHER, plate	1	15	90269-02001	RIVET	1
4	90386-34M40	BUSH	1	16	90501-23215	SPRING, compression	1
5	90386-43M55	BUSH	1	17	92990-10600	WASHER, plate	1
6	6G1-42131-01	COVER, handle steering	1	18	90149-05M06	SCREW	1
7	97395-06016	BOLT	1	19	90386-08032	BUSH	1
8	6G1-42125-01	BOLT, friction adjusting	1	20	6G1-42138-01	LEVER, throttle	1
9	6G1-42126-00	FRICTION, steering handle grip	1	21	6E0-42159-01	STAY	1
10	91490-16010	PIN, cotter	1	22	98580-05012	SCREW, pan head	2
11	90202-05088	WASHER, plate	1	23	6G1-26301-02	THROTTLE CABLE ASSY	2
12	664-42119-00	GRIP, steering handle	1				





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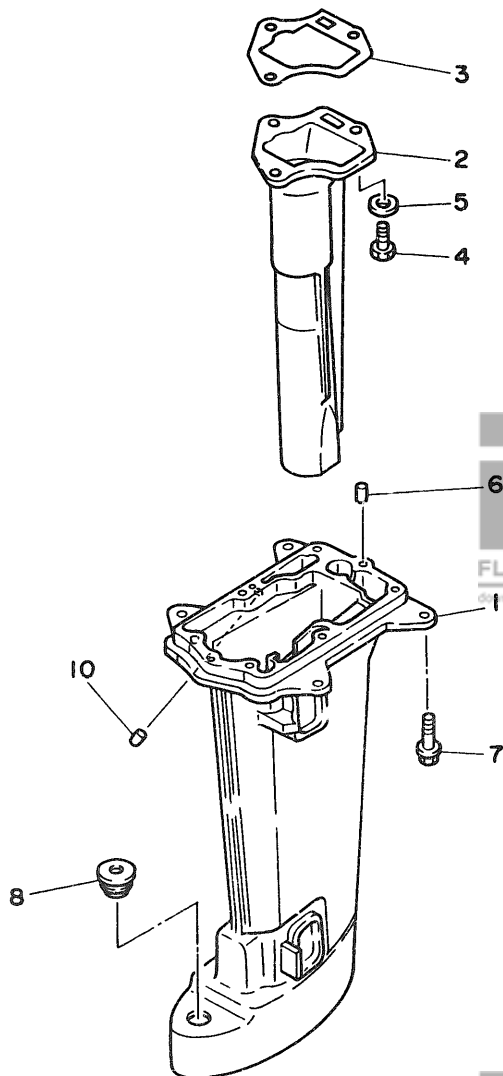
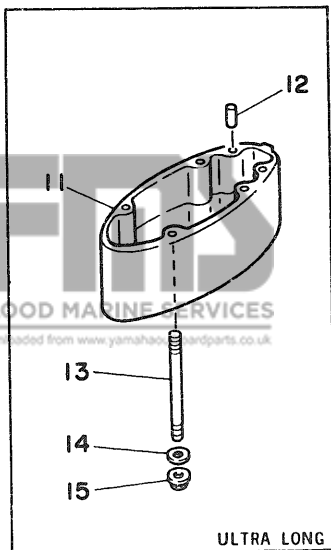
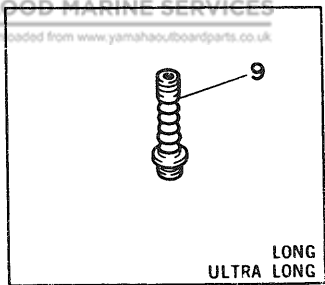


Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-45111-00-EJ CASING, upper (Short)		1 UR	8	90480-20M29	GROMMET	1
	661-45111-10-EJ CASING, upper (Long)		1 UR	9	661-44147-00	BOOT, shift rod	1
2	661-41131-00-9M MANIFOLD, ext. 1 (8C Model)		1 UR			(Long/Ultra Long)	1
	6H6-41131-00-9M MANIFOLD, ext. 1 (6C Model)		1 UR	10	661-45135-00	PIPE	1
	6H8-41131-00-9M MANIFOLD, ext. 1 (6D Model)		1 UR	11	661-45211-20-EJ EXTENSION (Ultra Long)		1
3	661-41133-00	GASKET, exhaust manifold 1	1	12	93604-08062	PIN, dowel (Ultra Long)	2
4	97395-06020	BOLT	3	13	90116-06M18	BOLT, stud (Ultra Long)	4
5	92990-06600	WASHER, plate	3	14	92990-06600	WASHER, plate (Ultra Long)	4
6	93604-08062	PIN, dowel	2	15	95780-06300	NUT, flange (Ultra Long)	4
7	95895-06030	BOLT, flange	6				

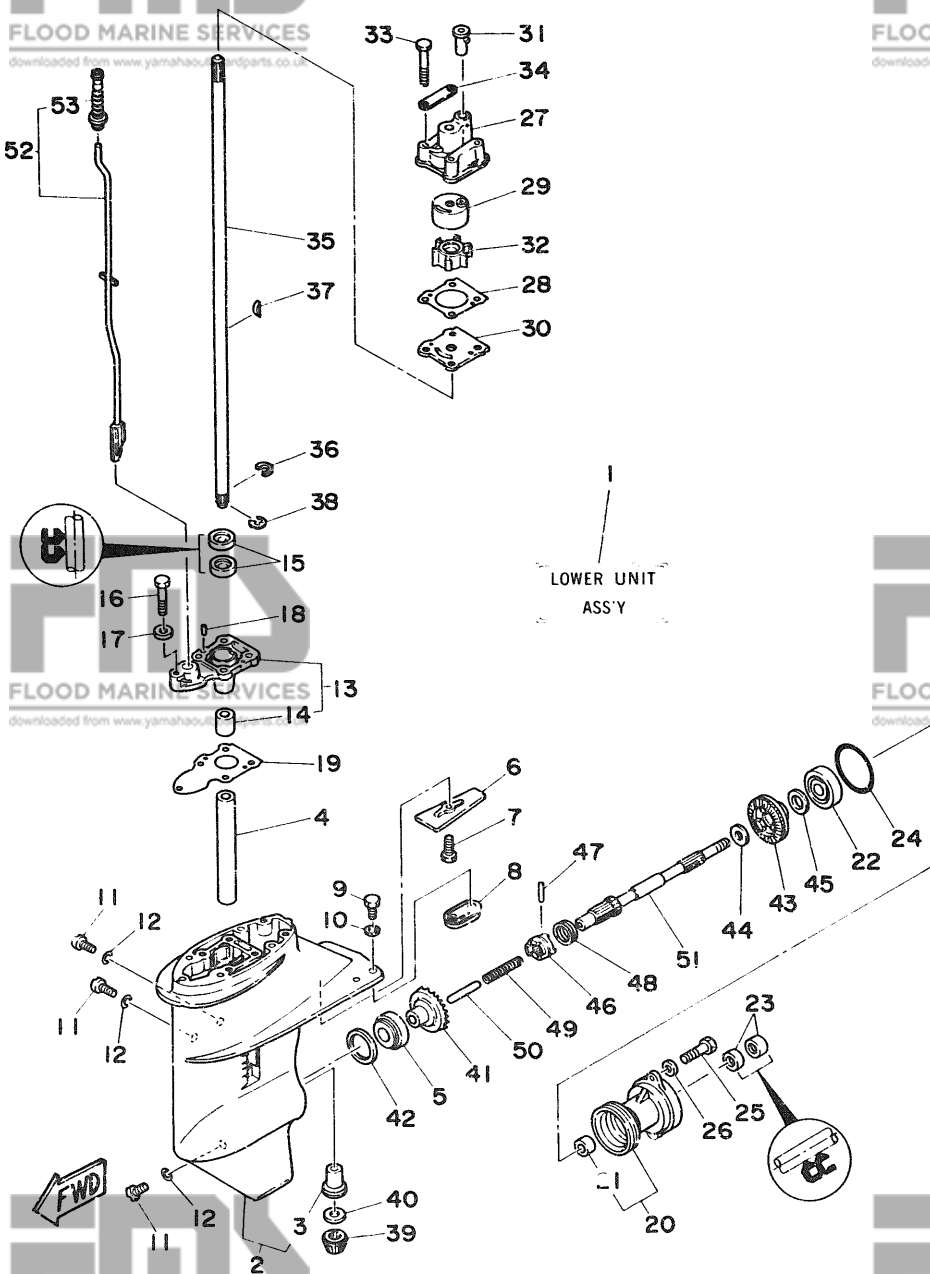


Fig. 13 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45300-01-EJ	LOWER UNIT ASSY (Short) (Ref.No. 2 to 53)	1 UR	33	97395-06045	BOLT	4
	6G1-45300-11-EJ	LOWER UNIT ASSY (Long) (Ref.No. 2 to 53)	1 UR	34	6G1-44328-00	PLATE	2
2	6G1-45311-01-EJ	CASING, lower	1	35	6G1-45511-00	SHAFT, drive (Short)	1 UR
3	6G1-45317-09	.BUSHING, drive shaft	1		6G1-45511-10	SHAFT, drive (Long)	1 UR
4	90387-14M49	COLLAR	1		6G1-45511-20	SHAFT, drive (Ultra Long)	1 UR
5	93332-000U4	BEARING	1	36	90467-09M05	CLIP	1
6	6G1-45251-01	ANODE	1	37	90280-03024	KEY, woodruff	1
7	97395-06012	BOLT	1	38	99001-06600	CIRCLIP	1
8	6E0-45251-10	ANODE	1	39	6G1-45551-00	PINION	1
9	97395-06016	BOLT	2	40	6G1-45533-00-19	SHIM (T1.9)	1 UR
10	92990-06600	WASHER, plate	2		6G1-45533-00-20	SHIM (T2.0)	1 UR
11	90340-08M04	PLUG, straight screw	3		6G1-45533-00-21	SHIM (T2.1)	1 UR
12	90430-08020	GASKET	3		6G1-45533-00-22	SHIM (T2.2)	1 UR
13	6G1-45331-01-9M	HOUSING, bearing	1	41	6G1-45560-00	GEAR	1
14	6G1-45316-09	.BUSHING, drive shaft	1	42	664-45587-01-10	SHIM (T:0.10MM)	1 UR
15	93101-11M23	OIL SEAL	2		664-45587-01-12	SHIM (T:0.12MM)	1 UR
16	97395-06030	BOLT	1		664-45587-01-15	SHIM (T:0.15MM)	1 UR
17	92990-06600	WASHER, plate	1		664-45587-01-18	SHIM (T:0.18MM)	1 UR
18	93604-08062	PIN, dowel	2		664-45587-01-30	SHIM (T:0.3MM)	1 UR
19	6G1-45315-00	PACKING, lower casing	1		664-45587-01-40	SHIM (T:0.4MM)	1 UR
20	6G1-45361-00-EJ	CAP, lower casing	1		664-45587-01-50	SHIM (T:0.50MM)	1 UR
21	6G1-45362-09	.BUSHING	1	43	6G1-45571-00	GEAR	1
22	93306-004U0	BEARING	1	44	90201-15M89	WASHER, plate	1
23	93101-15074	OIL SEAL	2	45	647-45567-00	SHIM	1 UN
24	93210-49046	O-RING	1	46	6G1-45631-00	CLUTCH, dog	1
25	97395-06016	BOLT	2	47	6G1-45632-00	PIN, cross	1
26	92990-06600	WASHER, plate	2	48	654-45633-00	RING, cross pin	1
27	6G1-44311-00	HOUSING, water pump	1	49	90501-12M38	SPRING, compression	1
28	6G1-44315-00	GASKET, water pump	1	50	6G1-45635-00	PLUNGER, shift	1
29	6G1-44322-00	INSERT, cartridge	1 UR	51	6G1-45611-01	SHAFT, propeller	1
	6G1-44322-40	INSERT, cartridge (Chromate)	1 UR	52	6G1-44150-01	SHIFT CAM ASSY (Short)	1 UR
30	6G1-44323-00	OUTER PLATE, cartridge	1 UR		6G1-44150-11	SHIFT CAM ASSY (Long)	1 UR
	6G1-44323-40	OUTER PLATE, cartridge (Chromate)	1 UR		6G1-44150-21	SHIFT CAM ASSY (Ultra Long)	1 UR
31	647-44366-00	DAMPER, water seal	1	53	6G1-44147-00	.BOOT, shift rod	1
32	6G1-44352-00	IMPELLER	1				

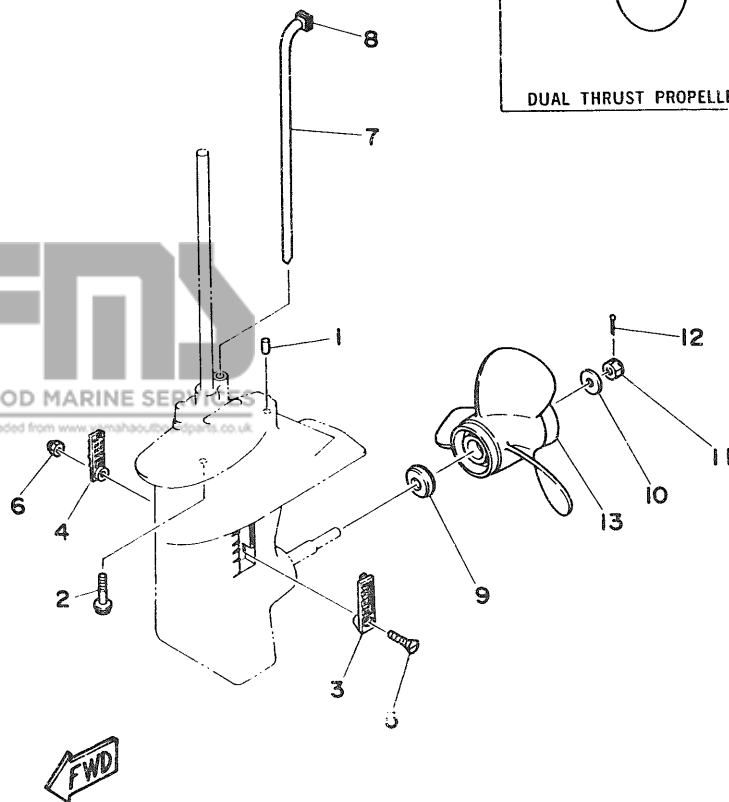
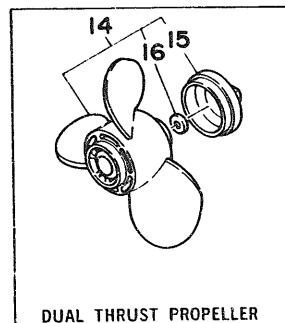


Fig. 14 LOWER CASIG. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93604-08062	PIN, dowel	2	10	90201-10M14	WASHER, plate	1
2	95895-06030	BOLT, flange	4	11	90171-10M01	NUT, castle	1
3	6G1-45214-00	COVER, water inlet	1	12	91490-30020	PIN, cotter	1
4	6G1-45215-00	COVER, water inlet	1	13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N)	1 UR
5	98180-05020	SCREW, oval head	1		6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N)	1 UR
6	90185-05002	NUT, self-locking	1		6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N)	1 UR
7	6G1-44361-00	TUBE, water (Short)	1	DUAL THRUST PROPELLER			
	6G1-44361-10	TUBE, water (Long)	1	14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N)	1 UR
	6G1-44361-20	TUBE, water (Ultra Long)	1	15	6G1-45616-01	NUT, propeller	1
8	6G1-44365-00	DAMPER, water seal	1	16	90201-10M15	WASHER, plate	1
9	6G1-45987-00	SPACER	1				

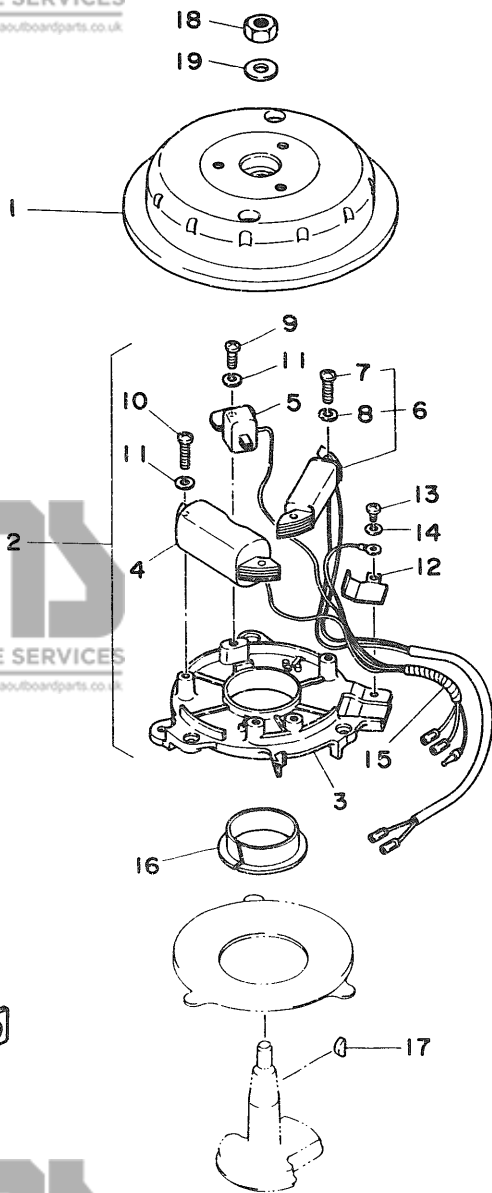
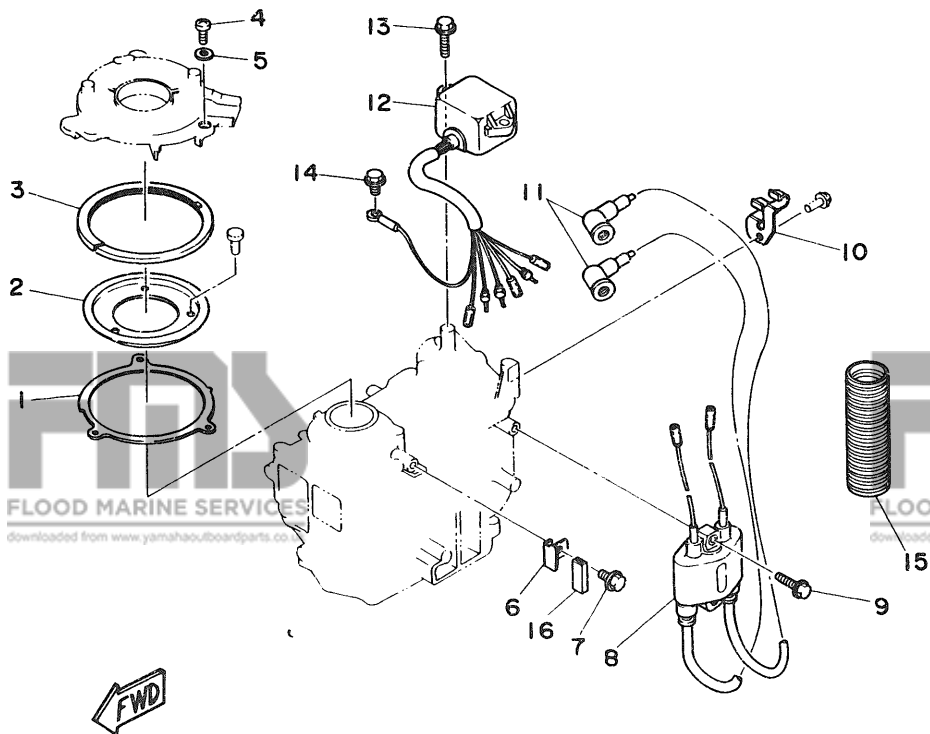


Fig. 15 MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85550-71	ROTOR ASSY	1	11	92990-05100	.WASHER, spring	3
2	6G1-85560-F0	BASE ASSY	1	12	6G1-85548-70	.HOLDER	1
3	6G1-85509-70	.BASE, magneto	1	13	97802-04008	.SCREW, pan head	1
4	6E7-85520-70	.COIL, charge	1	14	92902-04100	.WASHER, spring	1
5	6E7-85580-70	.COIL, pulser	1	15	6G1-85515-70	.LEAD WIRE ASSY	1
6	6E7-81303-A0	.LIGHTING COIL ASSY	1	16	90386-44M42	BUSH	1
7	98503-05025	.SCREW, pan head	2	17	90280-04M06	KEY, woodruff	1
8	92990-05100	.WASHER, spring	2	18	90170-10113	NUT	1
9	98580-05016	.SCREW, pan head	1	19	90201-10269	WASHER, plate	1
10	98501-05020	.SCREW, pan head	2				

Fig. 16 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41611-00	RETAINER, magneto base	1	9	90105-06M24	BOLT, washer based	2
2	6G1-41612-00	RETAINER, magneto base	1	10	90465-08M17	CLAMP	2
3	695-41613-00	PLATE, base friction	1	11	6G1-82370-20	PLUG, CAP ASSY	2
4	98580-05010	SCREW, pan head	3	12	696-85540-11	C.D.I. UNIT ASSY	1
5	92990-05600	WASHER, plate	3	13	90105-06M15	BOLT, washer based	2
6	6G1-41615-00	STOPPER, magneto base	1	14	90105-06M23	BOLT, washer based	1
7	90105-06M23	BOLT, washer based	1	15	6G1-83557-00	TUBE	1
8	6G1-85570-00	IGNITION COIL ASSY	1	16	6G1-44194-00	CAP	1



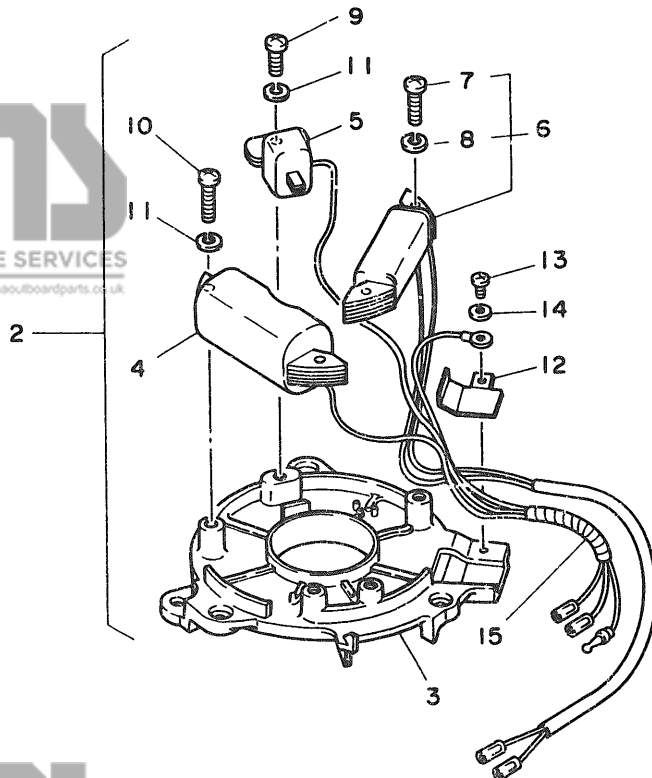
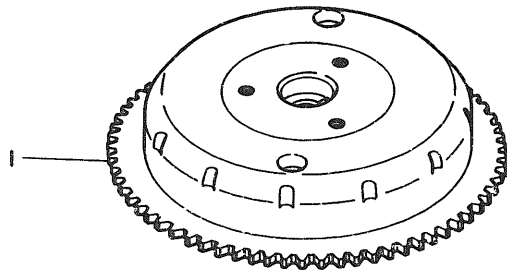


Fig. 17 ALTERNATE 1 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85550-A0	ROTOR ASSY	1	9	98580-05016	.SCREW, pan head	1
2	6G1-85560-F0	BASE ASSY	1	10	98501-05020	.SCREW, pan head	2
3	6G1-85509-70	.BASE, magneto	1	11	92990-05100	.WASHER, spring	3
4	6E7-85520-70	.COIL, charge	1	12	6G1-85548-70	.HOLDER	1
5	6E7-85580-70	.COIL, pulser	1	13	97802-04008	.SCREW, pan head	1
6	6E7-81303-A0	.LIGHTING COIL ASSY	1	14	92902-04100	.WASHER, spring	1
7	98503-05025	.SCREW, pan head	2	15	6G1-85515-70	.LEAD WIRE ASSY	1
8	92990-05100	.WASHER, spring	2				

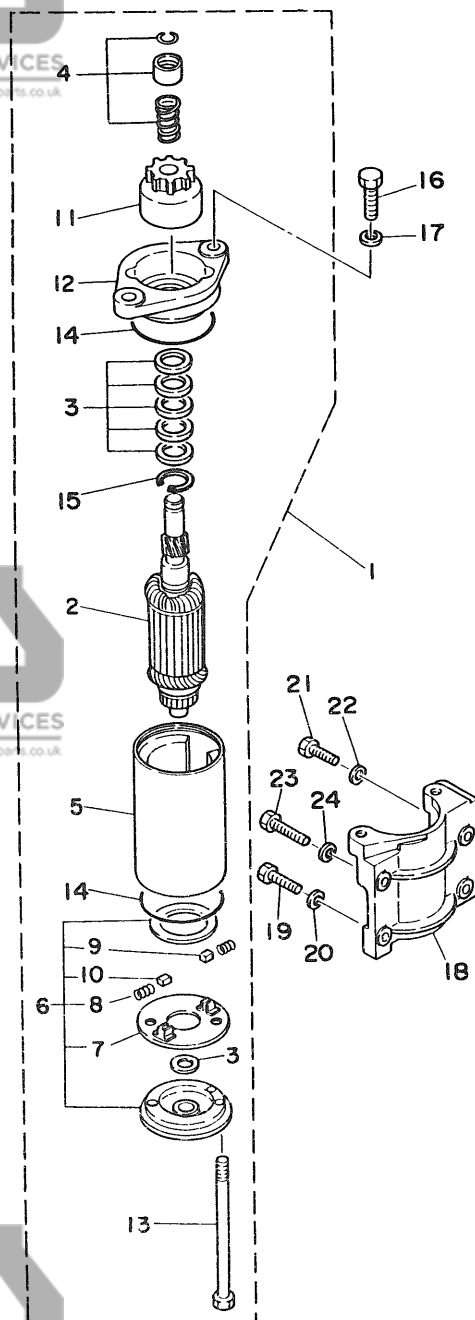


Fig. 18 ALTERNATE 2 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-81800-11	STARTING MOTOR ASSY	1	13	682-81826-10	.BOLT	2
2	682-81850-10	.ARMATURE ASSY	1	14	682-81847-10	.O-RING	2
3	682-81809-10	.WASHER KIT	1	15	682-81834-10	.RING	1
4	682-81833-10	.RING, stop	1	16	97013-08025	BOLT	2
5	682-81810-11	.STATOR ASSY	1	17	92990-08600	WASHER, plate	2
6	682-81820-10	.REAR BRACKET ASSY	1	18	682-81822-43-94	BRACKET, starting motor	1
7	682-81840-10	.BRUSH HOLDER ASSY	1	19	97313-06020	BOLT	2
8	682-81813-10	..SPRING, brush	2	20	92990-06600	WASHER, plate	2
9	682-81811-10	..BRUSH 1	1	21	97313-06025	BOLT	1
10	682-81812-10	..BRUSH 2	1	22	92990-06600	WASHER, plate	1
11	682-81832-10	.CLUTCH, over run	1	23	97313-06030	BOLT	1
12	682-81830-10	.FRONT BRACKET ASSY	1	24	92990-06600	WASHER, plate	1



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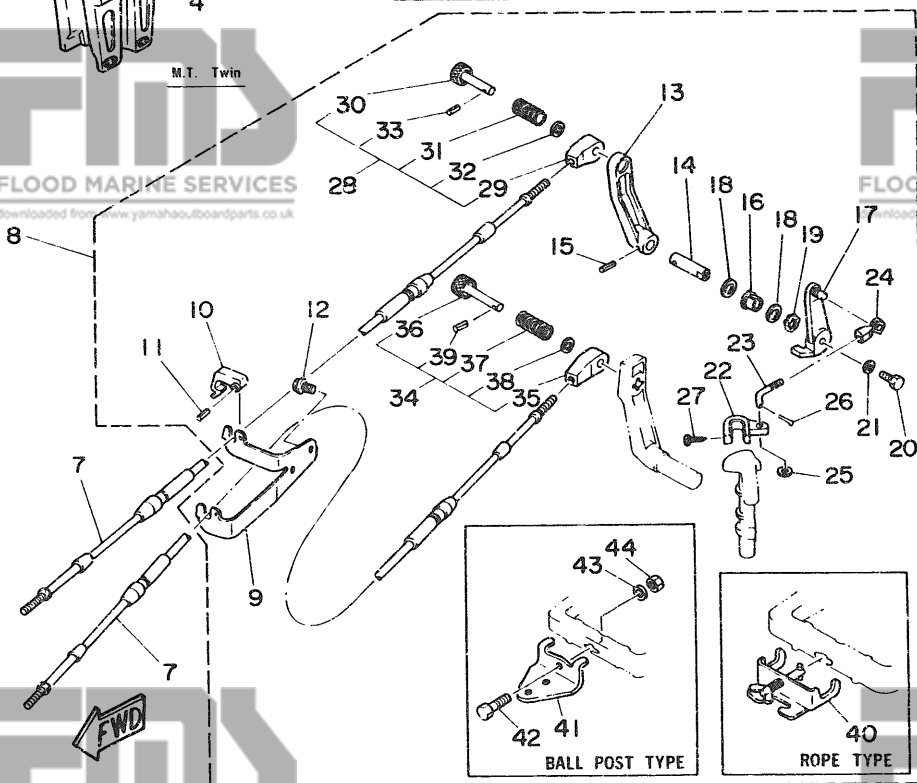
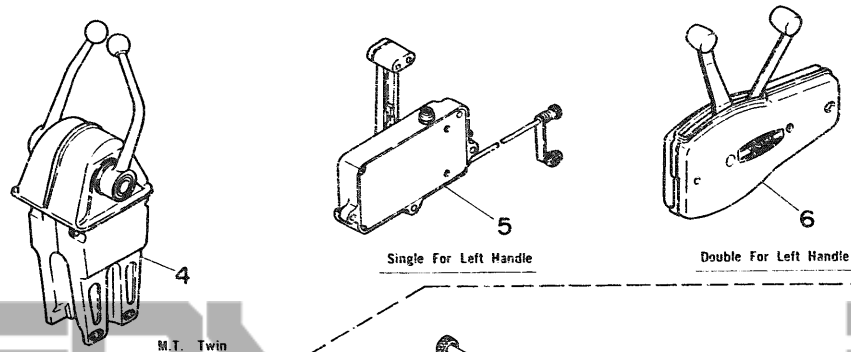
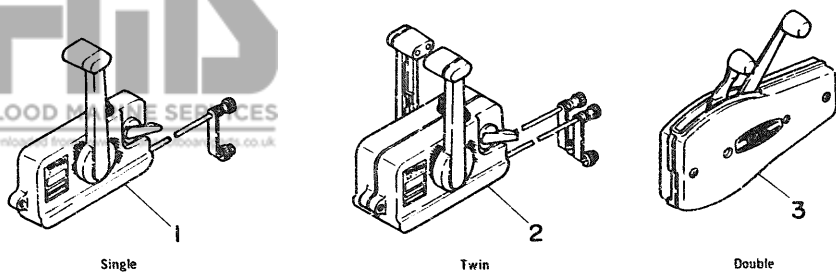


Fig. 20 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
* 1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	14	661-41635-50	.SHAFT, link connecting	1
* 2	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR	15	91690-40016	.PIN, spring	1
3	701-48110-31	REMOTE CONTROL ASSY	1 UR	16	90386-10009	.BUSH	1
4	701-48110-80	REMOTE CONTROL ASSY	1 UR	17	661-41632-50-94	.LEVER, magneto control	1
* 5	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR	18	90202-10024	.WASHER, plate	2
6	701-48120-31	REMOTE CONTROL ASSY	1 UR	19	90206-10M12	.WASHER, wave	1
7	701-48310-10	CABLE, remote control (L:6F)	2 UR	20	97313-05014	.BOLT	1
	701-48310-20	CABLE, remote control (L:7F)	2 UR	21	92990-05600	.WASHER, plate	1
	701-48310-40	CABLE, remote control (L:8F)	2 UR	22	661-41633-50-94	.LEVER, magneto control	1
	701-48310-60	CABLE, remote control (L:9F)	2 UR	23	661-41238-50	.JOINT, link	1
	701-48310-80	CABLE, remote control (L:10F)	2 UR	24	6H1-41237-00	.JOINT, link	1
	701-48310-90	CABLE, remote control (L:11F)	2 UR	25	90202-05088	.WASHER, plate	1
	701-48320-00	CABLE, remote control (L:12F)	2 UR	26	91490-25015	.PIN, cotter	1
	701-48320-20	CABLE, remote control (L:13F)	2 UR	27	97780-50520	.SCREW, tapping	1
	701-48320-30	CABLE, remote control (L:14F)	2 UR	28	682-48340-50	.CABLE END ASSY	1
	701-48320-50	CABLE, remote control (L:15F)	2 UR	29	682-48344-50	.CABLE END, remote control	1
	701-48320-60	CABLE, remote control (L:16F)	2 UR	30	617-48361-90	.HOOK, cable	1
	701-48320-80	CABLE, remote control (L:17F)	2 UR	31	90501-10264	.SPRING, compression	1
	701-48320-90	CABLE, remote control (L:18F)	2 UR	32	92990-08600	.WASHER, plate	1
	701-48320-40	CABLE, remote control (L:19F)	2 UR	33	91690-30012	.PIN, spring	1
	701-48320-70	CABLE, remote control (L:20F)	2 UR	34	682-48330-50	.CABLE END ASSY	1
	701-48350-00	CABLE, remote control (L:21F)	2 UR	35	682-48346-50	.CABLE END, remote control	1
	701-48350-10	CABLE, remote control (L:22F)	2 UR	36	617-48331-90	.HOOK, cable	1
	701-48350-20	CABLE, remote control (L:23F)	2 UR	37	90501-10071	.SPRING, compression	1
8	661-48501-00-EJ	REMOTE CONT. ATTACHMENT ASSY. (Rope Type) (Ref.No. 9 to 40)	1 UR	38	92990-08600	.WASHER, plate	1
	661-48501-10-EJ	REMOTE CONT. ATTACHMENT ASSY. (Ball Post Type) (Ref.No. 9 to 39 and 41 to 44)	1 UR	39	91690-30012	.PIN, spring	1
9	661-48531-50	.BRACKET, remote control 1	1	40	700-48510-12	.STEERING HOOK ASSY (Rope Type)	1
10	682-48538-50	.CLAMP, cable 1	2	41	676-48511-10	.HOOK, steering (Ball Post Type)	1
11	91690-30012	.PIN, spring	2	42	97375-10040	.BOLT (Ball Post Type)	1
12	90105-06M23	.BOLT, washer based	2	43	92990-10600	.WASHER, plate (Ball Post Type)	1
13	661-41631-50-EJ	.LEVER, magneto control	1	44	90185-10051	.NUT, self-locking (Ball Post Type)	1

* See Fig. 21 for detail service parts.

Fig. 21 REMOTE CONTROL ASSY 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	24	701-48246-00	.SPACER	2
	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR	25	92990-06300	.WASHER, internal tooth	1
	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR	26	701-48223-00	.GRIP, control lever	1
2	701-48235-00	.BUSHING	1	27	701-48222-00	.GRIP, control lever	1
3	701-48197-10	.WASHER, wave	1	28	701-48282-00	.SCREW	2
4	701-48252-00	.ROLLER, cam	1	29	701-48239-00	.SET PIN, plate	1
5	701-48234-00	.BUSHING 1	1	30	701-48266-00	.SPACER	1
6	701-48221-00	.LEVER, control	1	31	701-48232-00	.GEAR	1
7	701-48196-11	.WASHER, wave	1	32	701-48189-11	.RETAINER	1
8	701-48236-00	.ROLLER, detent	1	33	98580-05010	.SCREW, pan head	2
9	702-48237-00	.ADAPTOR	1	34	701-48153-12	.WASHER, free accel.	1
10	702-48238-00	.SPRING, detent	1	35	701-48271-00	.ARM, shift (Right)	1 UR
11	701-48249-00	.ADAPTOR, spring	1		701-48271-10	.ARM, shift (Left)	1 UR
12	701-48248-00	.ROLLER, free accel.	1	36	93430-06024	.CIRCLIP	3
13	701-48152-11	.KNOB, free accel. (Right)	1 UR	37	703-48345-01	.CABLE END, remote control 2	2
	701-48152-20	.KNOB, free accel. (Left)	1 UR	38	701-48261-00	.ARM, throttle (Right)	1 UR
14	701-48243-00	.BUSHING	1		701-48261-10	.ARM, throttle (Left)	1 UR
15	701-48198-10	.WASHER, wave	1	39	701-48358-00	.ANCHOR, cable	1
16	701-48281-00	.SCREW (For Single)	3	40	701-82550-50	.STOP SWITCH ASSY	1
17	701-48289-00	.SCREW	4	41	701-48126-00	.GRAPHIC	1
18	701-48268-00	.SPACER	1	42	701-48283-00	.SCREW	1
19	701-48213-00	.PLATE	1	43	701-82594-00	.CLAMP	1
20	92780-06025	.SCREW, flat head	2	44	701-48291-00	.ATTACHMENT (For Twin)	1
21	701-48255-00	.COLLAR	1	45	701-48287-00	.WASHER (For Single)	3
22	97395-06018	.BOLT	2	46	95380-06600	.NUT (For Single)	3
23	702-48288-00	.WASHER, plain	1	47	701-48280-00	NEUTRAL LOCK KIT	1 AP

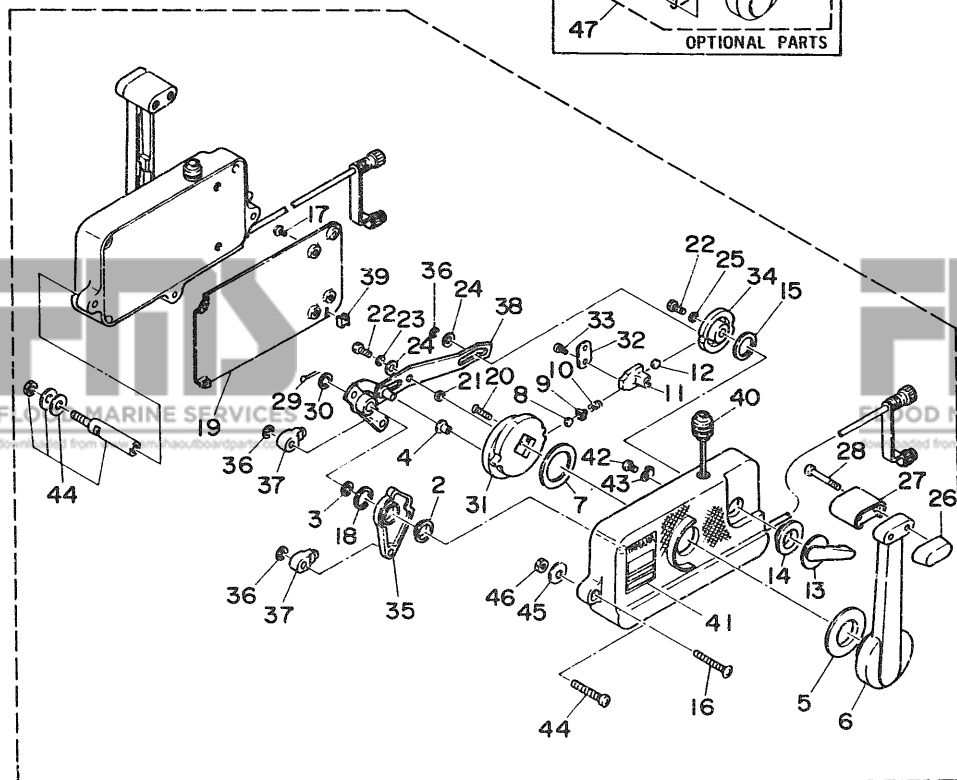
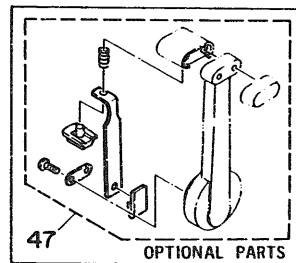
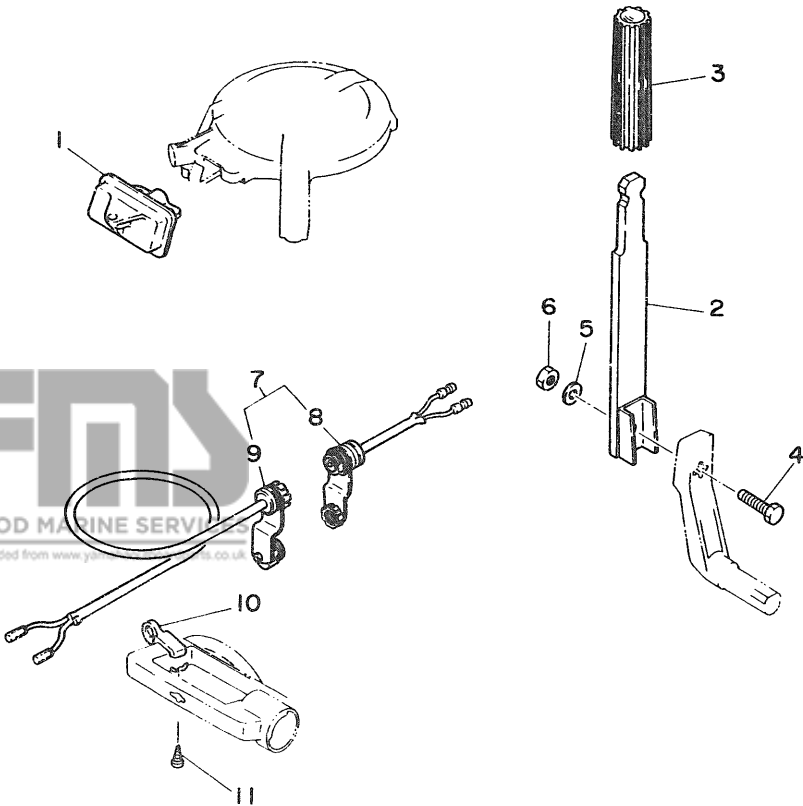


Fig. 22 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	631-15758-80-EJ	GUIDE, rope	1	7	682-84380-00	CONCENT 2P	1
2	661-44159-00-EJ	HANDLE, gear shift	1	8	682-84381-00	.2P CONCENT	1
3	646-42119-02	GRIP, steering handle	1	9	682-84382-00	.2P CONCENT	1
4	97313-06025	BOLT	1	10	682-84387-00	HOLDER	1
5	92990-06600	WASHER, plate	1	11	97780-50512	SCREW, tapping	1
6	95380-06600	NUT	1				



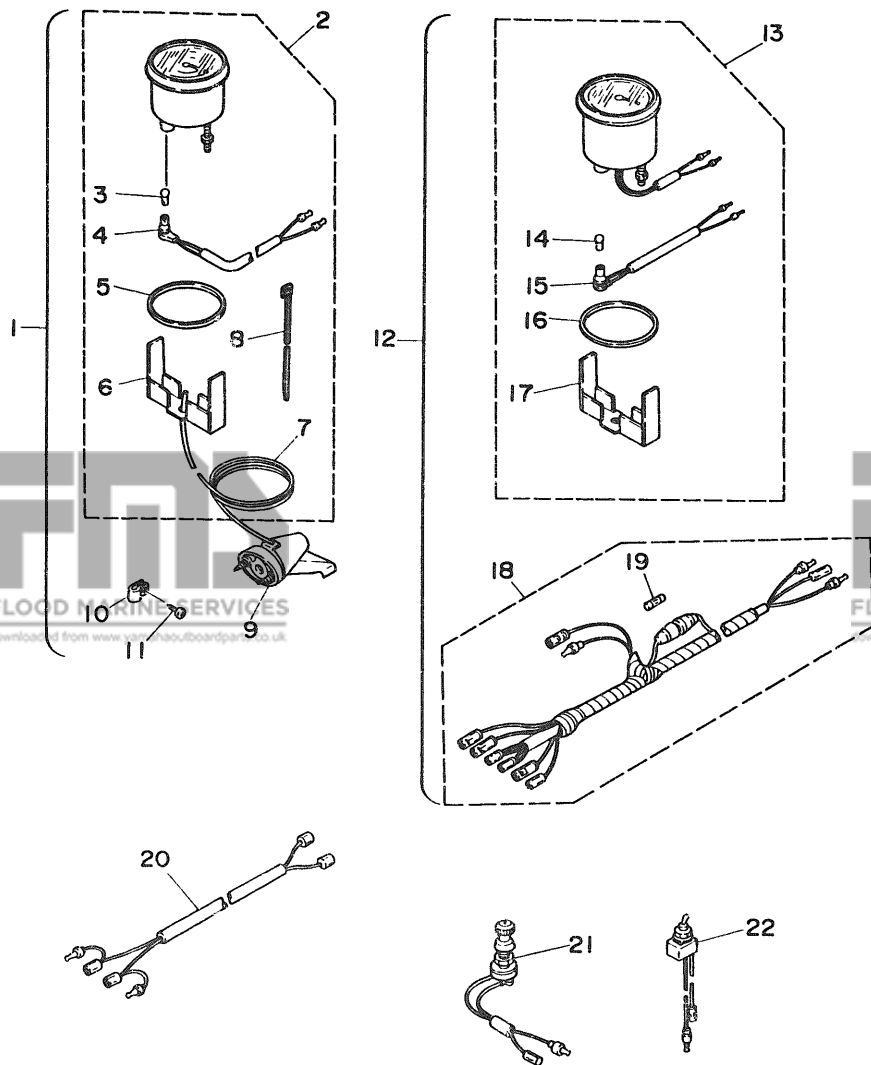


Fig. 23 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0081-40	SPEEDOMETER KIT	1	12	6Y5-W0080-11	TACHOMETER KIT	1
2	6Y5-83510-30	..SPEEDOMETER ASSY	1	13	6Y5-83540-12	..TACHOMETER ASSY	1
3	688-83516-00	..BULB	1	14	688-83516-00	..BULB	1
4	688-83536-00	..SOCKET, meter	1	15	688-83536-00	..SOCKET, meter	1
5	6Y5-83523-00	..DAMPER	1	16	6Y5-83523-00	..DAMPER	1
6	6Y5-83514-00	..PLATE, fitting	1	17	6Y5-83514-00	..PLATE, fitting	1
7	688-83557-00	..TUBE	1	18	6Y5-83553-00	..WIRE, lead	1
8	90465-11M10	..CLAMP	2	19	1E6-82151-00	..FUSE (10A)	1
9	688-83556-01	..SENDER	1	20	6Y5-83553-10	WIRE, lead	1
10	90601-31402	..NYLON CLIP 1	5	21	688-82520-00	LIGHT SWITCH ASSY	1 UR
11	97780-40116	..SCREW, tapping	5	22	688-82526-00	SWITCH, Tamp	1 UR

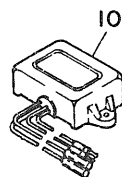
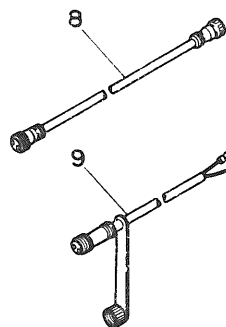
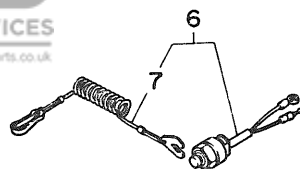
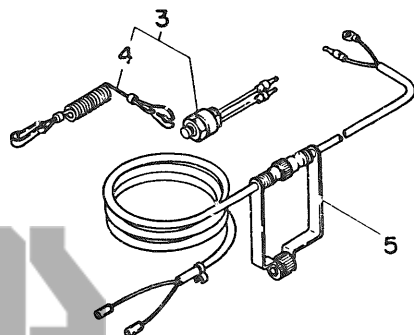
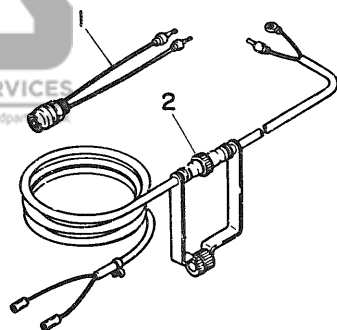


Fig. 24 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-82550-11	STOP SWITCH ASSY	1	7	682-82556-00	STOPPER	1
2	6A0-82553-20	EXTENSION, wire lead	1	8	689-82553-10	EXTENSION, wire lead (For Stop Switch)	1
3	689-82575-12	KILL SWITCH ASSY	1	9	689-84340-00	SOCKET CORD ASSY 1 (For Stop Switch Extension)	1
4	682-82556-00	STOPPER	1	10	663-81910-10	VOLTAGE REGULATOR ASSY	1
5	6A0-82553-20	EXTENSION, wire lead	1				
6	6E9-82575-00	KILL SWITCH ASSY	1				

15
**CARBURETOR
REPAIR KIT**

1
**POWER HEAD
GASKET KIT**

26
**LOWER UNIT
GASKET KIT**

34
**WATER PUMP
REPAIR KIT**

42
**CHROME PUMP
KIT**

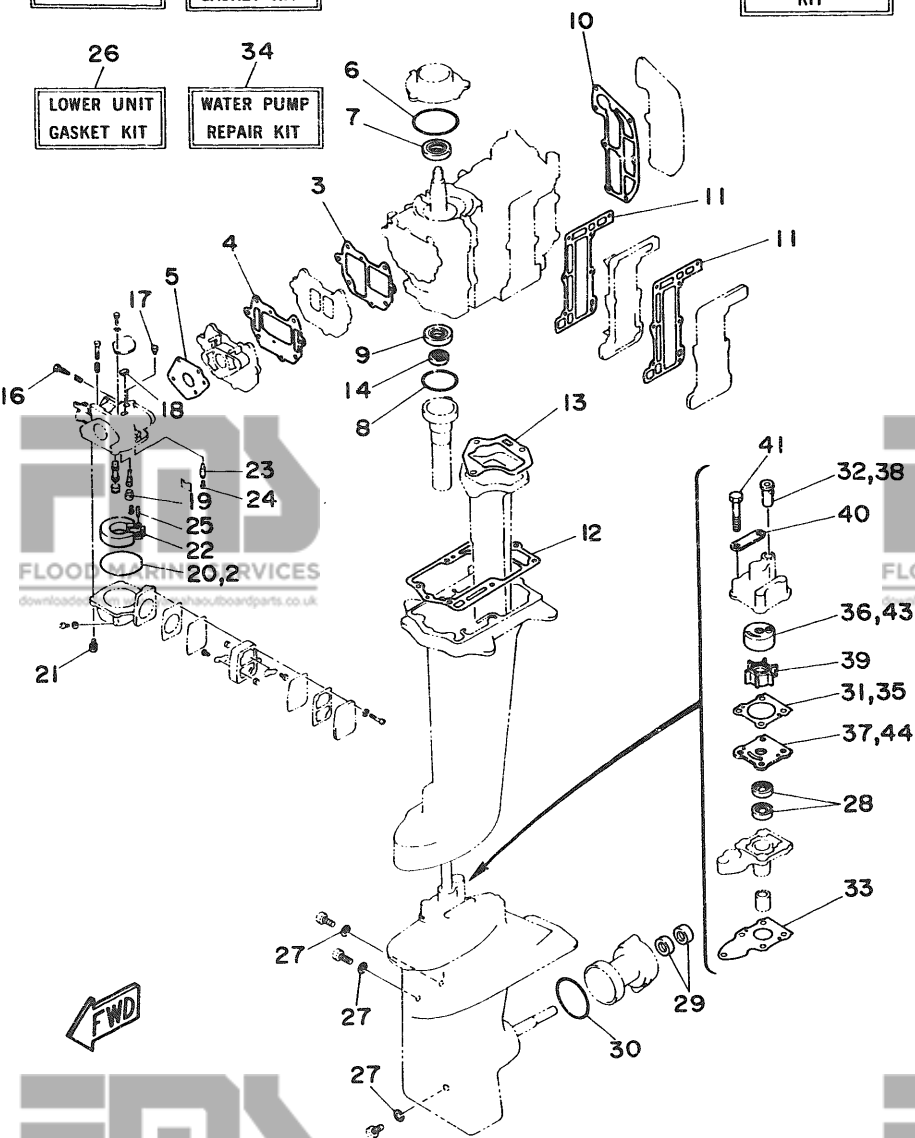


Fig. 25 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-W0001-01	POWER HEAD GASKET KIT	1	24	676-11186-00	.PIN, float	1
2	661-14984-00	.O-RING	1	25	688-14548-00	.PIN, float arm	1
3	661-13621-00	.GASKET, valve seat	1	26	661-W0001-20	LOWER UNIT GASKET KIT	1
4	661-13645-00	.GASKET, manifold 1	1	27	90430-08020	.GASKET	3
5	661-14198-00	.GASKET	1	28	93101-11M23	.OIL SEAL	2
6	93210-54M54	.O-RING	1	29	93101-15074	.OIL SEAL	2
7	93102-20M25	.OIL SEAL	1	30	93210-49046	.O-RING	1
8	93210-42159	.O-RING	1	31	661-44315-00	.GASKET, water pump	1
9	93101-20M34	.OIL SEAL	1	32	647-44366-00	.DAMPER, water seal	1
10	661-11193-00	.GASKET, head cover 1	1	33	661-45315-00	.PACKING, lower casing	1
11	661-41112-01	.GASKET, exhaust inner cover	2	34	661-W0078-00	WATER PUMP REPAIR KIT	1
12	661-45113-00	.GASKET, upper casing	1	35	661-44315-00	.GASKET, water pump	1
13	661-41133-00	.GASKET, exhaust manifold 1	1	36	661-44322-00	.INSERT, cartridge	1
14	93101-12M26	.OIL SEAL	1	37	661-44323-00	.OUTER PLATE, cartridge	1
15	661-W0093-00	CARBURETOR REPAIR KIT	1	38	647-44366-00	.DAMPER, water seal	1
16	679-14923-00	.SCREW, pilot	1	39	661-44352-00	.IMPELLER	1
17	661-14966-00	.CAP	1	40	661-44328-00	.PLATE	2
18	661-14126-00	.GASKET	1	41	97395-06045	.BOLT	4
19	676-14966-00	.CAP	1	42	661-W0078-0A	CHROME PUMP KIT	1
20	661-14984-00	.O-RING	1	43	661-44322-40	.INSERT, cartridge (Chromate)	1
21	90159-04M00	.SCREW, with washer	1	44	661-44323-40	.OUTER PLATE, cartridge (Chromate)	1
22	661-14985-00	.FLOAT	1				
23	661-14546-00	.VALVE, needle	1				

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6G1-W0001-01	25- 1	6G1-14527-00	4- 5	6G1-15774-81	5-29	6G1-41611-00	16- 1	6G1-42748-00	8-16	6G1-44323-40	25-44	6G1-44323-40	25-44
6G1-W0001-20	25-26	6G1-14546-00	4-21	689-15779-01	5-14	6G1-41612-00	16- 2	6G1-42767-00	8- 9	6G1-44328-00	13-34	6G1-44328-00	13-34
6G1-W0004-00	3- 2		25-23	6Y0-24203-81-24	6- 1	695-41613-00	16- 3	6G1-42815-00-EJ	8- 2		25-40		25-40
6G1-W0070-22	7-10	688-14548-00	4-25	6Y1-24246-00	6- 2	6G1-41615-00	16- 6	6E0-42816-00	8- 4	6G1-44352-00	13-32	6G1-44352-00	13-32
6G1-W0078-0A	25-42		25-25	646-24251-01	6-21	6G1-41631-00	11- 1	6G1-43111-01-EJ	9- 1		25-39		25-39
6G1-W0078-00	25-34	679-14555-00	4- 3	6Y1-24255-80	6- 3	6G1-41631-50-EJ	20-13	6G1-43112-01-EJ	9- 2	6G1-44361-00	14- 7	6G1-44361-00	14- 7
6Y5-W0080-11	23-12	679-14923-00	4- 2	6Y1-24257-00	6- 4	6G1-41632-50-94	20-17	6A1-43113-00	9-12	6G1-44361-10	14- 7	6G1-44361-10	14- 7
6Y5-W0081-40	23- 1		25-16	663-24268-00	6- 7	6G1-41633-50-94	20-22	648-43114-01	9- 3	6G1-44361-20	14- 7	6G1-44361-20	14- 7
6G1-W0090-02-EJ	1- 1	676-14943-19	4-16	6Y0-24275-60	6- 6	6G1-41635-50	20-14	6G1-43116-01	9- 4	6G1-44365-00	14- 8	6G1-44365-00	14- 8
6G1-W0093-00	25-15	676-14943-26	4-16	6G1-24304-02	6-17	6G1-41638-00	11- 2	6E0-43118-00	9- 5	647-44366-00	13-31	647-44366-00	13-31
656-W2810-01	6-25	676-14943-27	4-16	6G1-24305-00	6-11	6G1-41661-00	11- 4	6G1-43136-00	9-11		25-32		25-32
6G1-W4591-01-EL	14-14	6G1-14947-00	4-15	6Y0-24306-04	6-10	6G1-41662-01-94	11-19	6G1-43160-00	9-18		25-38		25-38
6G1-11191-00-9M	1-18	6H6-14947-00	4-15	6Y1-24329-00	6- 9	6G1-42111-03-EJ	10- 1	656-43165-01	9-20	6G1-44511-00-EJ	9-44	6G1-44511-00-EJ	9-44
6G1-11193-00	1-19	6H8-14947-00	4-15	650-24351-01	6-13	646-42119-02	22- 3	689-43191-00	9- 7	6G1-44514-00	9-45	6G1-44514-00	9-45
	25-10	6G1-14948-05	4- 7		6-20	664-42119-00	10-12	689-43192-01	9- 8	6G1-44516-00	9-46	6G1-44516-00	9-46
6G1-11400-00	2- 1	6G1-14966-00	4- 4	6Y1-24360-02	6-15	6G1-42125-01	10- 8	6G1-43311-12-EJ	9-21	6G1-44532-00	9-28	6G1-44532-00	9-28
6G1-11412-00	2- 2		25-17	6G1-24411-00	4-34	6G1-42126-00	10- 9	6G1-43318-01	9-36	6G1-44551-01-EJ	9-53	6G1-44551-01-EJ	9-53
6G1-11422-00	2- 3	676-14966-00	4- 8	6G1-24412-00	4-33	6G1-42131-01	10- 6	6G1-43373-00	9-26	6G1-44552-01-EJ	9-54	6G1-44552-01-EJ	9-54
6G1-11432-00	2- 4		25-19	6G1-24421-00	4-36	6G1-42137-10	10-14	6G1-43614-00	9-31	6G1-44555-00	9-55	6G1-44555-00	9-55
6G1-11442-00	2- 5	6G1-14980-01	4-14	6G1-24431-00	4-35	6G1-42138-01	10-20	6G1-43615-01	9-34	6G1-44557-00	9-56	6G1-44557-00	9-56
6G1-11515-00	2-11	6G1-14984-00	4-13	6G1-24432-00	4-31	6E0-42159-01	10-21	6G1-43659-00	9-32	6G1-45111-00-EJ	12- 1	6G1-45111-00-EJ	12- 1
6G1-11610-00	2-16		25- 2	6G1-24452-00	4-30	6G1-42177-00	10-13	6G1-43681-00	9-35	6G1-45111-10-EJ	12- 1	6G1-45111-10-EJ	12- 1
6G1-11631-00-98	2-15		25-20	6G1-24471-00	4-32	6G1-42511-03-EJ	9-43	6G1-44110-00	11-25	6G1-45113-00	1-25	6G1-45113-00	1-25
6G1-11633-00	2-18	6G1-14985-00	4-20	6Y0-24610-00	6- 5	6G1-42528-00	9-23	6G1-44111-00	11-14		25-12		25-12
6G1-11651-01	2-10		25-22	6G1-26301-02	10-23	6G1-42529-00	9-27	6G1-44116-01	11-22	6G1-45135-00	12-10	6G1-45135-00	12-10
6G1-11681-00	2- 6	6G1-14992-00	4-19	6G1-26326-00	8-17	6G1-42535-00	9-49	6G1-44121-01	11-18	6G1-45211-20-EJ	12-11	6G1-45211-20-EJ	12-11
6E5-12411-00	1- 7	6G1-15100-00-94	1- 2	6G1-28170-00	6-26	6G1-42537-00	9-50	6G1-44125-00	19-19	6G1-45214-00	14- 3	6G1-45214-00	14- 3
6G1-13610-00	3- 1	6G1-15359-01-94	1- 8	6E0-28193-00-94	6-29	6G1-42538-01	9-51	6G1-44125-80	5-32	6G1-45215-00	14- 4	6G1-45215-00	14- 4
6G1-13621-00	3- 3	6G1-15396-01-9M	1-12	6G1-41111-01-9M	1-21	6G1-42551-00	9-48	6G1-44145-00	11-28	6E0-45251-10	13- 8	6E0-45251-10	13- 8
	25- 3	6G1-15705-00	5-11	6G1-41112-01	1-22	6G1-42610-24-EJ	7- 1	6G1-44146-00	11-29	6G1-45251-01	13- 6	6G1-45251-01	13- 6
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	25- 4	6G1-15714-00	5- 3	6G1-41131-00-9M	12- 2	6G1-42615-00	7- 6	6G1-44150-01	13-52	6G1-45311-01-EJ	13- 2	6G1-45311-01-EJ	13- 2
6G1-14126-00	4- 6	6G1-15717-00	5- 5	6H6-41131-00-9M	12- 2	6G1-42647-00	7- 7	6G1-44150-11	13-52	6G1-45315-00	13-19	6G1-45315-00	13-19
	25-18	6G1-15723-00-94	5-19	6H8-41131-00-9M	12- 2	6G1-42651-01	7- 8	6G1-44150-21	13-52		25-33		25-33
663-14159-00	4-23	677-15741-01	5- 9	6G1-41133-00	12- 3	6G1-42677-01	7-11	6G1-44159-00-EJ	22- 2	6G1-45316-09	13-14	6G1-45316-09	13-14
676-14186-00	4-22	6G1-15746-81	5-25		25-13	6G1-42678-20	7-12	6G1-44194-00	16-16	6G1-45317-09	13- 3	6G1-45317-09	13- 3
	25-24	6G1-15747-80	5-35	6G1-41211-00	11-12	6H6-42678-20	7-12	6G1-44311-00	13-27	6G1-45331-01-9M	13-13	6G1-45331-01-9M	13-13
6G1-14198-00	3- 6	656-15748-00	5-30	6E9-41237-00	11-11	6G1-42683-00	7-13	6G1-44315-00	13-28	6G1-45361-00-EJ	13-20	6G1-45361-00-EJ	13-20
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6G1-14301-00	4- 1	6G1-15755-00	5-15		20-24	6G1-42716-00	3-21		25-35	6G1-45511-00	13-35	6G1-45511-00	13-35
6H6-14301-00	4- 1	6G1-15755-80-EJ	22- 1	6G1-41238-00	11- 9	6G1-42719-81	8- 8	6G1-44322-00	13-29	6G1-45511-10	13-35	6G1-45511-10	13-35
6H8-14301-00	4- 1	6G1-15761-00	7- 5	6G1-41238-50	20-23	6G1-42724-00	8-12		25-36	6G1-45511-20	13-35	6G1-45511-20	13-35
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6G1-14497-80	11- 7	6G1-15771-00-94	5-21	6G1-41271-00	3-13	6G1-42727-00	8-15		25-37	6G1-45533-00-22	13-40	6G1-45533-00-22	13-40
663-14523-00	4-12	6G1-15772-00-94	5-22	6G1-41283-01	11- 3	6G1-42731-00-EL	9-40	6G1-44323-40	13-30	6G1-45551-00	13-39	6G1-45551-00	13-39

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661-45631-00	13-46
661-45632-00	13-47
654-45633-00	13-48
661-45635-00	13-50
661-45941-00-EL	14-13
661-45943-00-EL	14-13
661-45947-00-EL	14-13
661-45987-00	14-9
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701-48221-00	21-6
701-48222-00	21-27
701-48229-00	21-26
701-48232-00	21-31
701-48234-00	21-5
701-48235-00	21-2
701-48236-00	21-8
702-48237-00	21-9
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701-48239-00	21-29

PART NO.	REF. NO.
701-48243-00	21-14
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701-48248-00	21-12
701-48249-00	21-11
701-48252-00	21-4
701-48255-00	21-21
701-48261-00	21-38
701-48261-10	21-38
701-48266-00	21-30
701-48268-00	21-18
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701-48287-00	21-45
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701-48289-00	21-17
701-48291-00	21-44
701-48310-10	20-7
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701-48320-90	20-7
682-48330-50	20-34
617-48331-90	20-36
682-48340-50	20-28
682-48344-50	20-29
703-48345-01	21-37
682-48346-50	20-35
701-48350-00	20-7
701-48350-10	20-7
701-48350-20	20-7
701-48358-00	21-39
617-48361-90	20-30
661-48501-00-EJ	20-8
661-48501-10-EJ	20-8

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700-48510-12	20-40
676-48511-10	20-41
661-48531-50	20-9
682-48538-50	20-10
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682-81800-11	18-1
682-81809-10	18-3
682-81810-11	18-5
682-81811-10	18-9
682-81812-10	18-10
682-81813-10	18-8
682-81820-10	18-6
682-81822-43-94	18-18
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682-81847-10	18-14
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689-81870-00	19-5
663-81910-10	24-10
661-81941-10	19-1
661-81945-00	19-3
661-81952-00	19-2
661-81970-60	19-12
661-82105-00	19-7
661-82117-00	19-8
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661-82151-00	19-13
661-82362-00	19-10
661-82370-20	16-11
688-82520-00	23-21
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