

PARTS CATALOGUE

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3A'93 (6L5)

2R6L5-300E1

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 3A'93 (6L5). When you are ordering replacement parts for the 3A'93(6L5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

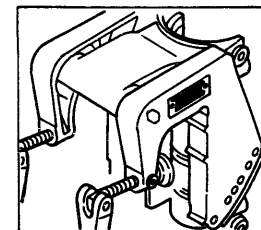
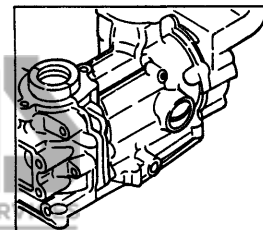
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	3A S : 034519 and following L : 306816 and following
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Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

CRANK CYLINDER
ASS'Y

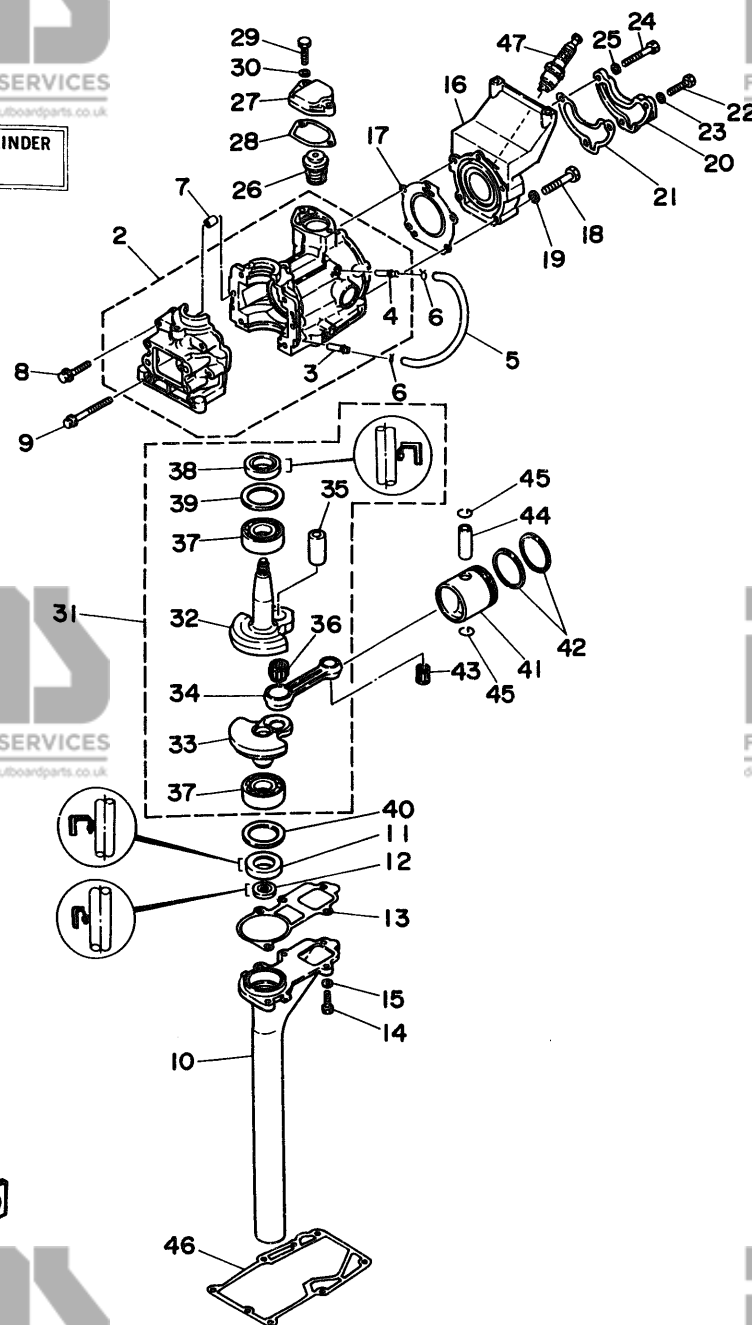


Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-W0090-01-EJ	CRANK CYLINDER ASSY (Ref. No. 2 to 46)	1	26	6E5-12411-01	THERMOSTAT	1
2	6L5-15100-00-94	CRANKCASE ASSY	1	27	6L5-12413-00-9M	COVER, thermostat	1
3	624-14485-00	.PIPE, joint	1	28	6L5-12414-A1	GASKET, cover	1
4	6E5-11372-00	.NIPPLE, hose	1	29	97313-06020	BOLT	2
5	90445-07M29	HOSE	1	30	92990-06600	WASHER, plate	2
6	90467-06016	CLIP	2	31	6L5-11400-00	CRANKSHAFT ASSY	1
7	93606-12019	PIN, dowel	2	32	6L5-11412-00	.CRANK 1	1
8	90105-06M16	BOLT, washer based	4	33	6L5-11422-00	.CRANK 2	1
9	90105-06M40	BOLT, washer based	2	34	6L5-11651-00	.ROD, connecting	1
10	6L5-15396-00-94	HOUSING, oil seal	1	35	6L5-11681-00	.PIN, crank 1	1
11	93101-20M29	OIL SEAL	1	36	93310-416N7	.BEARING, cylindrical	1
12	93101-09M42	OIL SEAL	1	37	93306-204U0	.BEARING	2
13	6L5-15369-A0	GASKET, oil seal housing	1	38	93101-20M29	.OIL SEAL	1
14	97395-06020	BOLT	5	39	90201-32M00	.WASHER, plate	1
15	92990-06600	WASHER, plate	5	40	90201-32M01	WASHER, plate	1
16	6L5-11111-00-94	HEAD, cylinder 1	1	41	6L5-11631-00-96	PISTON (STD)	1
17	6L5-11181-A1	GASKET, cylinder head 1	1		6L5-11635-00	PISTON (0.25MM O/S)	1 AP
18	97313-06028	BOLT	3		6L5-11636-00	PISTON (0.50MM O/S)	1 AP
19	92990-06600	WASHER, plate	3	42	6L5-11610-00	PISTON RING SET (STD)	1
20	6L5-11191-00-9M	COVER, cylinder head 1	1		6L5-11610-10	PISTON RING SET (1ST O/S)	1 AP
21	6L5-11193-A1	GASKET, head cover 1	1		6L5-11610-20	PISTON RING SET (2ND O/S)	1 AP
22	97313-06020	BOLT	1	43	93310-112U0	BEARING, cylindrical	1
23	92990-06600	WASHER, plate	1	44	6L5-11633-00	PIN, piston	1
24	97313-06050	BOLT	2	45	93450-13022	CIRCLIP	2
25	92990-06600	WASHER, plate	2	46	6L5-45113-A1	GASKET, upper casing	1
				47	94702-00274	PLUG SPARK (NGK BR6HS-10)	1

Fig. 2 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-13610-02	REED VALVE ASSY	1	25	6G1-14546-00	.VALVE, needle	1
2	6L5-W0004-02	.REED SET	1	26	676-14186-00	.PIN, float	1
3	6L5-13621-A1	GASKET, valve seat	1	27	663-14159-00	.CLIP	1
4	95895-06016	BOLT, flange	2	28	98580-04008	.SCREW, pan head	1
5	6L5-14301-03	CARBURETOR ASSY 1	1	29	688-14548-00	.PIN, float arm	1
6	679-14923-00	.SCREW, pilot	1	30	98580-03006	.SCREW, pan head	2
7	679-14555-00	.SPRING	1	31	95380-03600	.NUT	2
8	6G1-14966-00	.CAP	1	32	97980-04125	.SCREW, with washer	4
9	6G1-14527-00	.PLATE	1	33	6G1-24452-00	.COVER	1
10	6G1-14126-00	.GASKET	1	34	6G1-24432-00	.GASKET, fuel pump 2	1
11	6L5-14948-03	.JET (#40)	1	35	6G1-24471-00	.DIAPHRAGM	1
12	676-14966-00	.CAP	1	36	6G1-24412-01	.BODY 1	1
13	98580-04010	.SCREW, pan head	2	37	6G1-24411-00	.DIAPHRAGM	1
14	92990-04100	.WASHER, spring	2	38	6G1-24431-01	.GASKET, fuel pump 1	1
15	90501-10326	.SPRING, compression	1	39	6G1-24421-00	.VALVE, check	2
16	663-14523-00	.SCREW, stop	1	40	6L5-14198-A1	GASKET	1
17	6G1-14984-00	.O-RING	1	41	6L5-14440-00	SILENCER ASSY, intake	1
18	6G1-14980-01	.BODY, float chamber	1	42	97780-40716	.SCREW, tapping	3
19	6L5-14947-01	.JET, needle	1	43	95895-06095	BOLT, flange	2
20	676-14943-14	.JET, main (#68)	1	44	6L5-41271-20	KNOB, choke	1
21	97980-04114	.SCREW, with washer	4	45	6L5-41252-00	LEVER, choke	1
22	6G1-14398-00	.WASHER	1	46	91690-40048	PIN, spring	1
23	6G1-14992-00	.SCREW, drain	1	47	689-41273-00	GROMMET	1
24	6G1-14985-00	.FLOAT	1	48	638-41274-00	GROMMET 2	1

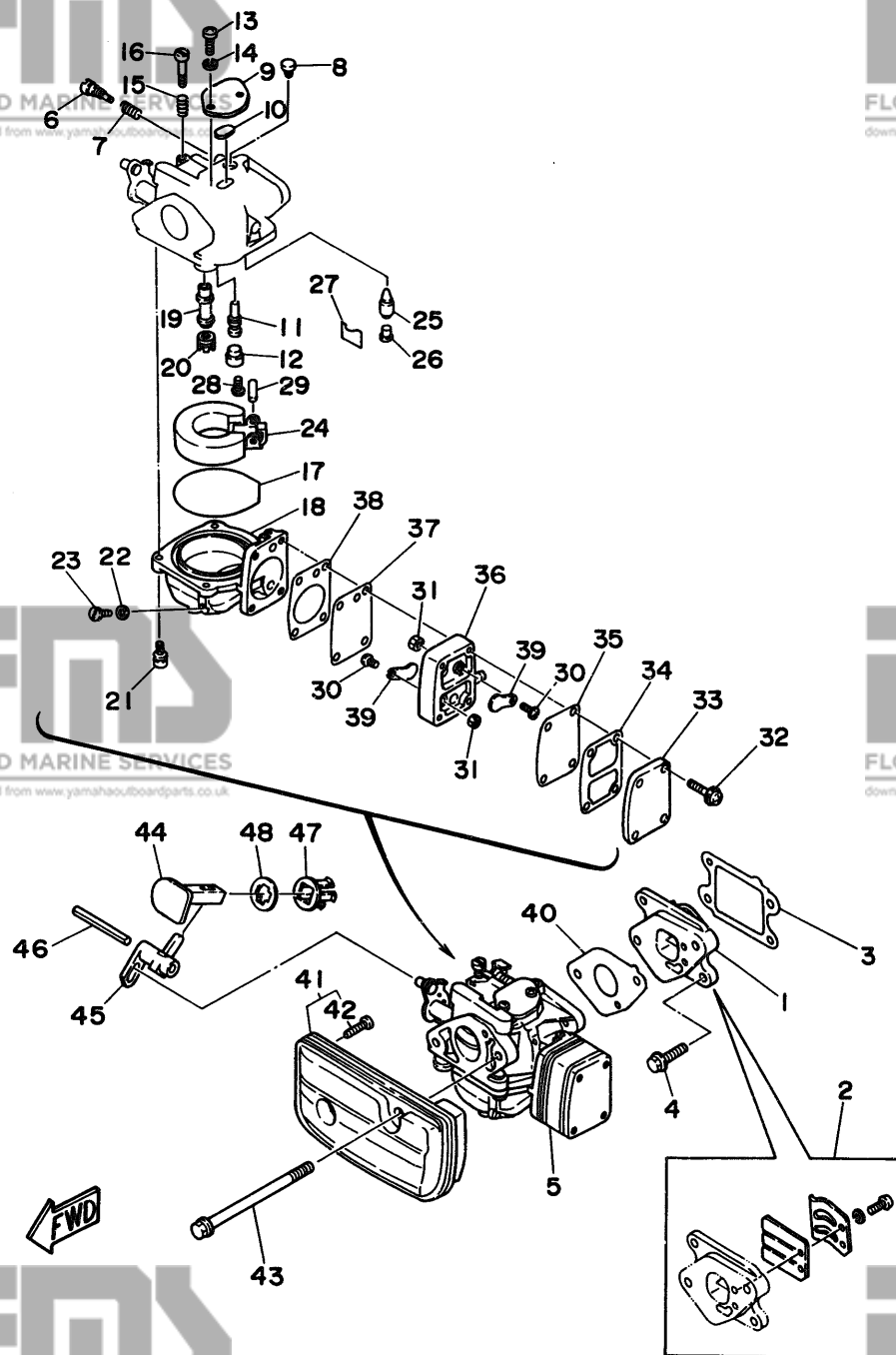
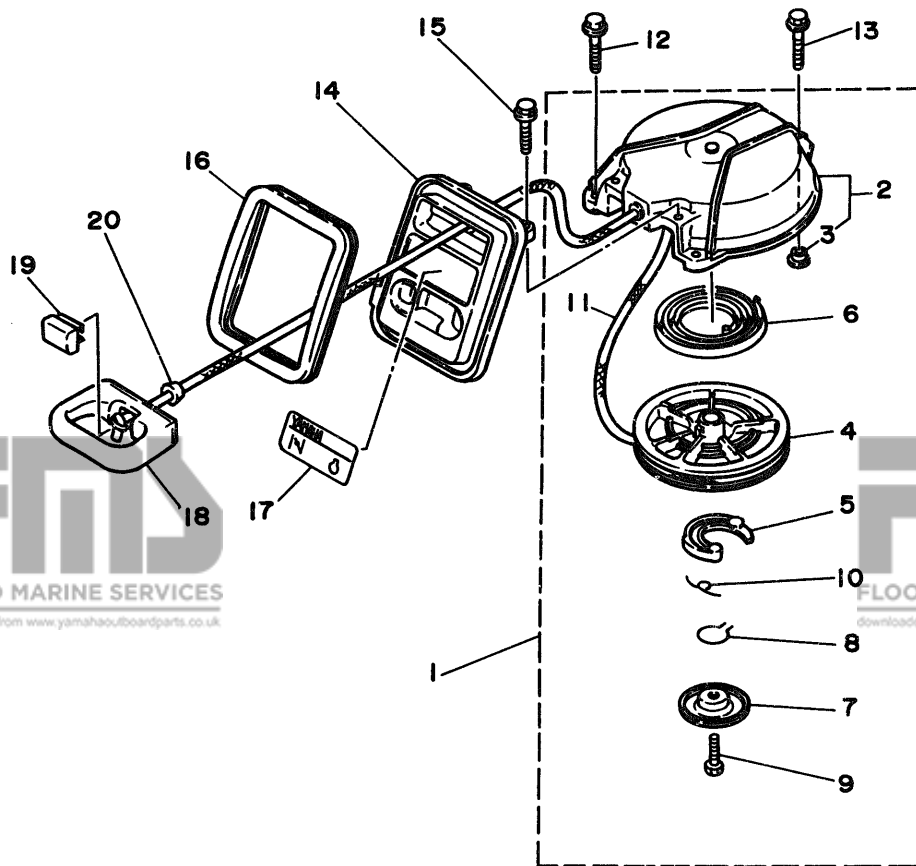


Fig. 3 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-15710-00	STARTER ASSY	1	11	*	.WIRE (L:1650MM)	1
2	6L5-15711-00	.CASE, starter	1	12	95895-06020	BOLT, flange	2
3	90387-06M70	..COLLAR	1	13	95895-06035	BOLT, flange	1
4	6L5-15714-00	.DRUM, sheave	1	14	6L5-15758-00-98	GUIDE, rope	1
5	6L5-15741-00	.PAWL, drive	1	15	95895-06016	BOLT, flange	2
6	6L5-15713-00	.SPRING, starter	1	16	6L5-15761-00	SEAL, rubber 1	1
7	6L5-15716-00	.PLATE, drive	1	17	6L5-42677-00	GRAPHIC, front	1
8	6A1-15705-00	.SPRING, drive pawl	1	18	6L5-15755-00	HANDLE, starter	1
9	97013-06012	.BOLT	1	19	6L5-15779-00	COVER	1
10	6A1-15767-00	.SPRING	1	20	6L5-15789-00	DAMPER	1

* Cut from 50m rolls, parts No. 90790-77002, cutting length 1.65m.



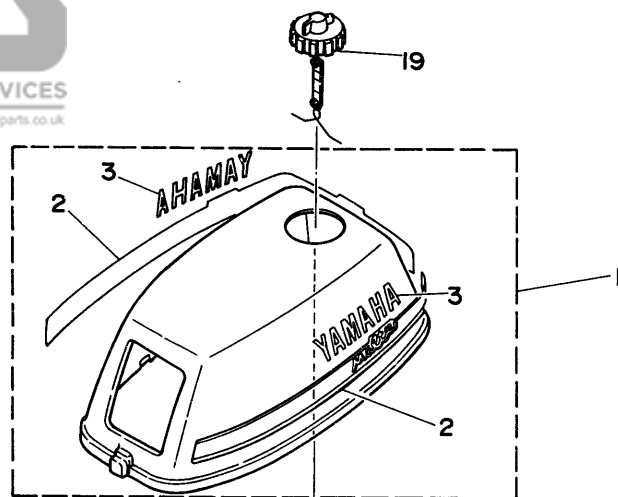


Fig. 4 COWLING. FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-42610-21	TOP COWLING ASSY	1	18	6L5-24111-02	TANK, fuel	1
2	6L5-W0070-20	.GRAPHIC SET	1	19	6L5-24610-20	CAP ASSY	1
3	6L5-42681-20	.MARK, cowling	2	20	6A0-82317-00	DAMPER, ignition coil	3
4	6L5-42711-20	COWLING, bottom	1	21	624-42542-00	PIPE	3
5	6L5-42712-21	COWLING, bottom	1	22	90119-06M65	BOLT, with washer	2
6	6L5-42774-00	STAY, apron 1	1	23	6L5-24641-00	GASKET, cap 1	1
7	6L5-42775-00	STAY, apron 2	1	24	6L5-24500-60	FUEL COCK ASSY 1	1
8	98580-05010	SCREW, pan head	2	25	90159-06M10	SCREW, with washer	1
9	97395-06016	BOLT	4	26	6L5-44196-20	INDICATOR 3	1
10	92990-06600	WASHER, plate	4	27	6L5-44197-20	INDICATOR 4	1
11	6L5-42647-00	HOLDER, clamp band	2	28	6L5-24251-00	STRAINER 1	1
12	6L5-42823-00	PLATE, stop	2	29	6L5-24311-00	PIPE, fuel 1	1
13	90167-03M02	SCREW, tapping	2	30	90467-08004	CLIP	2
14	6L5-44191-00	INDICATOR, shift	1	31	6L5-24312-00	PIPE 2	1
15	6L5-24591-00	EMBLEM, fuel cock	1	32	90465-13M11	CLAMP	2
16	6L5-42662-00	DAMPER	1	33	656-W2810-02	TOOL KIT	1
17	6L5-42663-00	DAMPER	1				

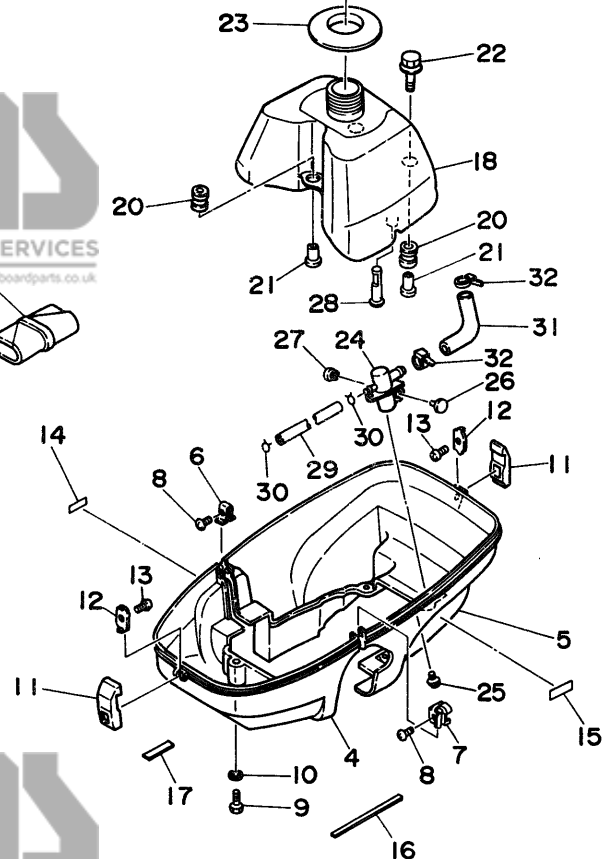


Fig. 5 UPPER CASING. BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-45111-01-EJ	CASING, upper	1	30	92990-06600	WASHER, plate	4
2	93604-10M03	PIN, dowel	2	31	6E0-43313-00-94	BRACKET, swivel	1
3	97395-06030	BOLT	6	32	620-43189-00	BUSHING	2
4	92990-06600	WASHER, plate	6	33	95895-06020	BOLT, flange	2
5	93700-06M03	NIPPLE, grease	1	34	6L5-43181-00	LEVER, tilt stop	1
6	6L5-45152-00	COVER, upper casing 2	1	35	6L5-44196-20	INDICATOR 3	1
7	6L5-45115-A0	GASKET, upper casing	1	36	6L5-44197-20	INDICATOR 4	1
8	90149-05M08	SCREW	1	37	90508-16020	SPRING, torsion	1
9	647-45151-01	COVER, upper casing	1	38	90508-16021	SPRING, torsion	1
10	6L5-43111-00-EJ	BRACKET, clamp	1	39	6L5-43160-00	TILT ROD ASSY	1
11	6L5-43112-00-EJ	BRACKET, clamp	1	40	6L5-43614-00	PLATE, tilt lock	1
12	648-43114-01	PAD, transom clamp	2	41	90508-08M26	SPRING, torsion	1
13	6E0-43116-00	SCREW, transom clamp	2	42	90508-08M27	SPRING, torsion	1
14	6E0-43118-00	HANDLE, transom clamp	2	43	6L5-43659-00	SHAFT, reverse lock	1
15	90254-04M00	PIN, spring	2	44	99080-05600	CIRCLIP	1
16	90101-08M10	BOLT	1	45	6L5-42537-00	BUSHING, pivot shaft	1
17	668-43136-00	PIECE, friction	2	46	6L5-42538-00	BUSHING, pivot shaft	1
18	6L5-42121-00	BRACKET	1	47	6L5-42539-00	BUSHING, pivot shaft	1
19	90508-16M30	SPRING, torsion	1	48	6L5-42549-00	BUSHING, pivot shaft	1
20	95780-08300	NUT, flange	1	49	6E0-42528-03	PLATE, friction	1
21	6A1-43113-01	PLATE, clamp bracket	1	50	6L5-42529-01	SCREW, friction piece	1
22	90387-06M11	COLLAR	1	51	6L5-42561-00	KNOB, steering lock	1
23	90101-06335	BOLT	1	52	90266-04M05	RIVET	1
24	92990-06600	WASHER, plate	1	53	6L5-44196-20	INDICATOR 3	1
25	95380-06600	NUT	1	54	6L5-44197-20	INDICATOR 4	1
26	6L5-43311-01-EJ	BRACKET, swivel	1	55	6L5-43318-20	COVER	1
27	6L5-45111-00-EJ	COVER, upper mount	1	56	90159-06M10	SCREW, with washer	4
28	6L5-44553-00-EJ	COVER, lower mount	1	57	6A1-42792-01	MARK	1
29	97395-06035	BOLT	4				

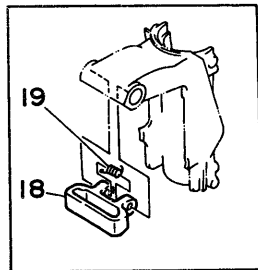
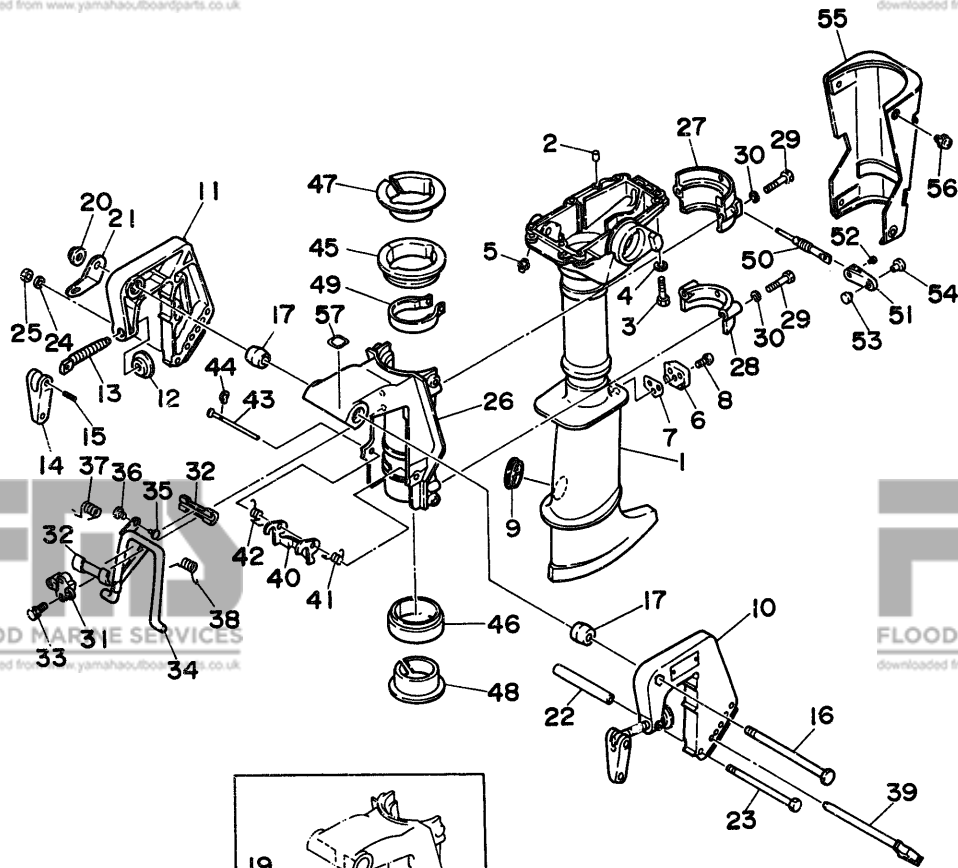
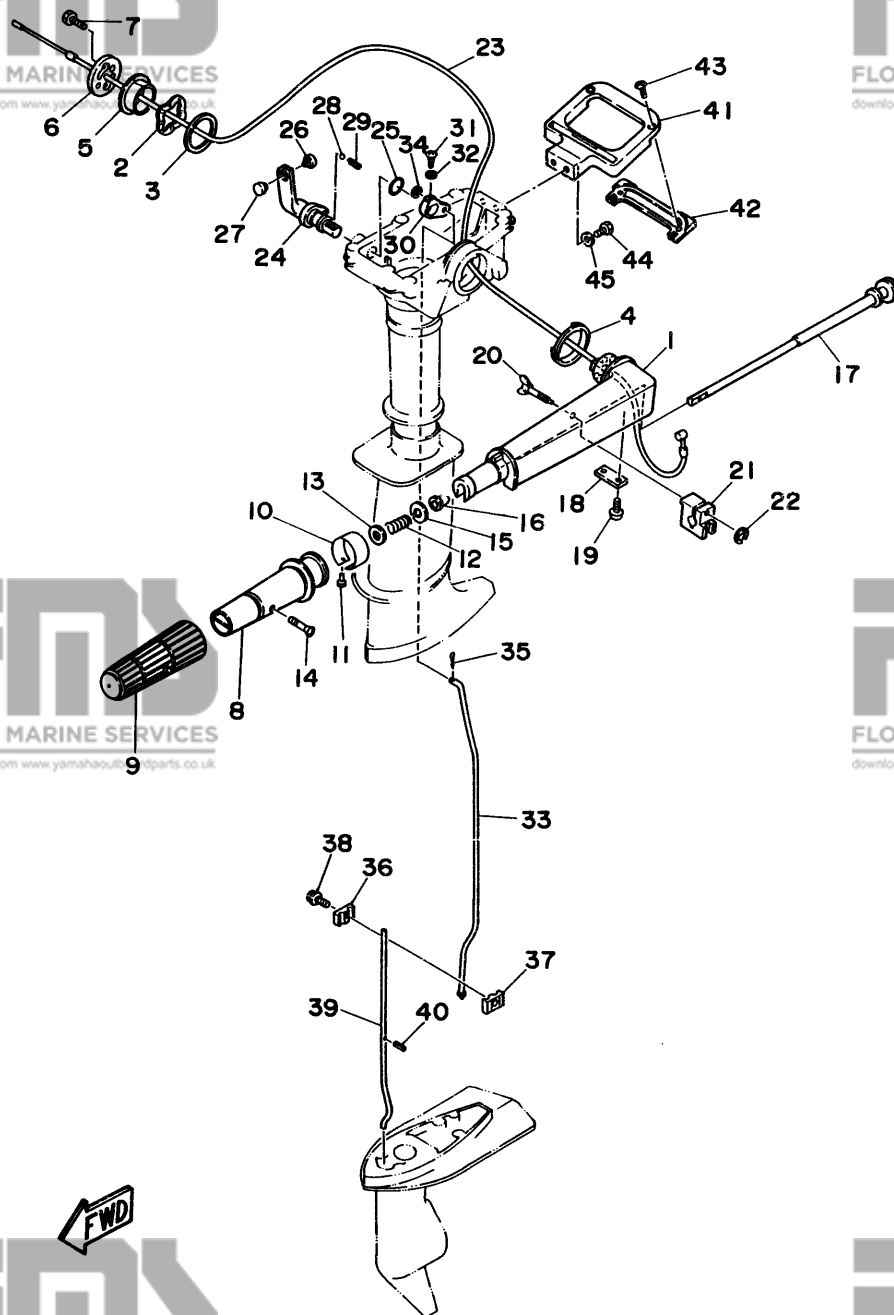


Fig. 6 CONTROL

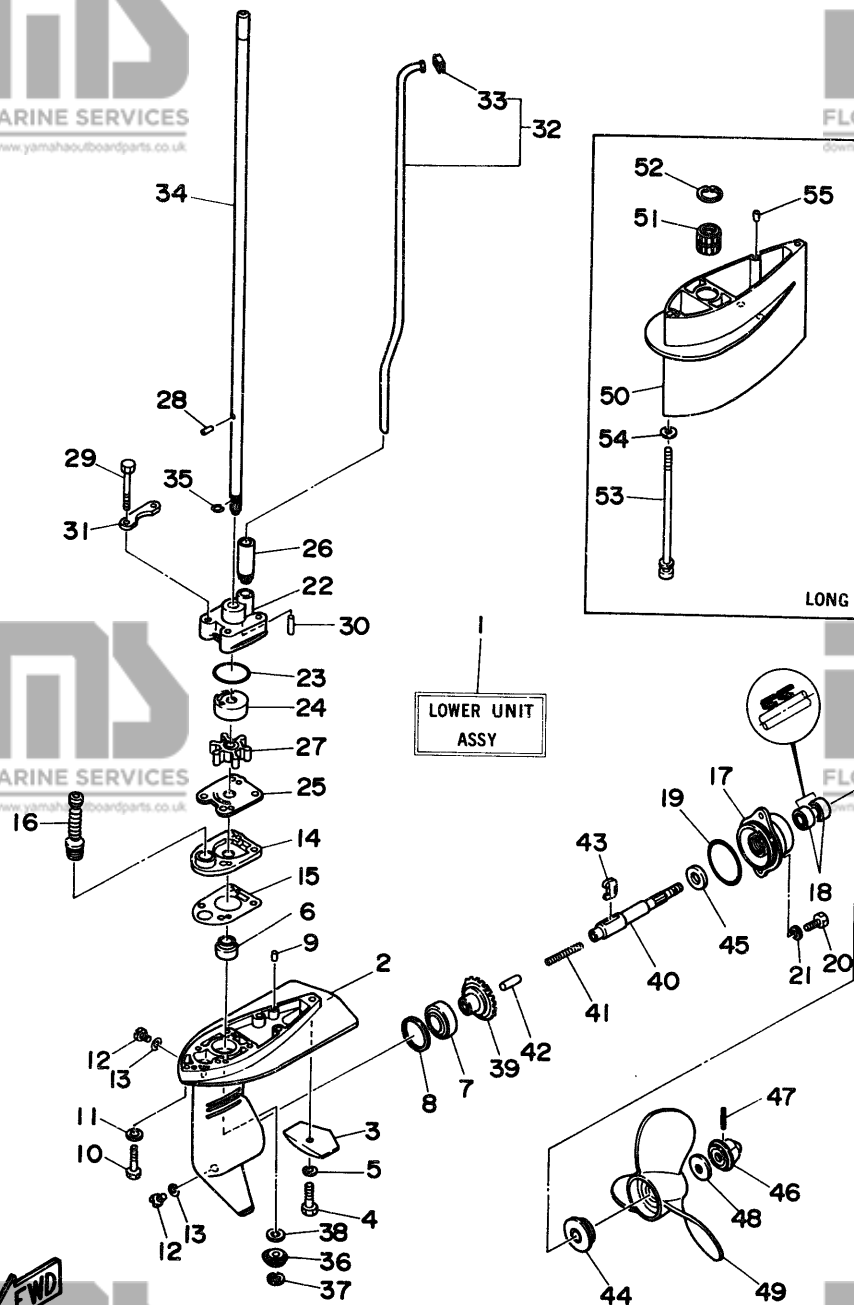
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42111-03-EJ	HANDLE, steering	1	24	6L5-44111-00	HANDLE, gear shift	1
2	90206-35M11	WASHER, wave	1	25	93210-12327	O-RING	1
3	90202-35M24	WASHER, plate	1	26	6L5-44196-20	INDICATOR 3	1
4	90386-43M79	BUSH	1	27	6L5-44197-20	INDICATOR 4	1
5	90386-34M40	BUSH	1	28	93505-16024	BALL	1
6	6G1-42131-01	COVER, handle steering	1	29	90501-12274	SPRING, compression	1
7	97395-06016	BOLT	1	30	6L5-44121-00	LEVER, shift rod	1
8	664-42119-00	GRIP, steering handle	1	31	97780-40120	SCREW, tapping	1
9	6G1-42177-00	RUBBER, handle	1	32	92990-04600	WASHER, plate	1
10	6L5-42137-20	INDICATOR, throttle	1	33	6L5-44143-00	ROD, shift	1
11	90269-02M09	RIVET	1	34	92990-05600	WASHER, plate	1
12	90501-23215	SPRING, compression	1	35	91490-16010	PIN, cotter	1
13	92990-10600	WASHER, plate	1	36	6E0-44145-00	CONNECTOR, shift rod	1
14	50149-05M13	SCREW	1	37	6E0-44146-00	CONNECTOR, shift rod	1
15	90209-08M17	WASHER	1	38	95895-06020	BOLT, flange	1
16	90386-08032	BUSH	1	39	6L5-44144-00	ROD, shift (Short)	1
17	6G1-42138-01	LEVER, throttle	1	40	6L5-44144-10	ROD, shift (Long)	1
18	6E0-42159-02	STAY	1	41	91609-25014	PIN, spring	1
19	97895-05012	SCREW, pan head	2	42	6L5-42731-00-EJ	CARRYING HANDLE	1
20	6L5-42125-00	BOLT, friction adjusting	1	43	6L5-42735-20	PROTECTOR	1
21	6G1-42126-00	FRICTION, steering handle grip	1	44	90161-04M02	SCREW, tapping	2
22	99080-03600	CIRCLIP	1	45	97395-06020	BOLT	2
23	6L5-26301-01	THROTTLE CABLE ASSY	1		92990-06600	WASHER, plate	2



FWD

B1

Fig. 7 LOWER CASING. DRIVE 1



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-45300-01-EJ	LOWER UNIT ASSY (Short)		30	93604-18080	PIN, dowel	2
	(Ref. No. 2 to 8, 12 to 31 and 34 to 43)		1 UR	31	6L5-44328-00	PLATE	2
	6L5-45300-11-EJ	LOWER UNIT ASSY (Long)		32	6L5-44360-01	TUBE, water ASSY (Short)	1 UR
	(Ref. No. 2 to 8, 12 to 31 and 34 and 43)		1 UR		6L5-44360-11	TUBE, water ASSY (Long)	1 UR
2	6L5-45311-00-EJ	CASING, lower	1	33	646-44365-00	DAMPER, water seal	1
3	6L5-45251-02	ANODE	1	34	6L5-45511-00	SHAFT, drive (Short)	1 UR
4	97395-06030	BOLT (Short)	1 UR		6L5-45511-10	SHAFT, drive (Long)	1 UR
	90101-06M18	BOLT (Long)	1 UR	35	90467-07M12	CLIP	1
5	92990-06600	WASHER, plate (Short)	1	36	6L5-45551-00	PINION	1
6	93103-09M41	OIL SEAL	1	37	99009-06600	CIRCLIP	1
7	93316-003U0	BEARING, cylindrical	1	38	6L5-45533-00-20	SHIM (T:2.0MM)	1 UR
8	6L5-45567-00	SHIM	1 UN		6L5-45533-00-21	SHIM (T:2.1MM)	1 UR
9	93604-10M03	PIN, dowel	2		6L5-45533-00-22	SHIM (T:2.2MM)	1 UR
10	97395-06030	BOLT	3		6L5-45533-00-23	SHIM (T:2.3MM)	1 UR
11	92990-06600	WASHER, plate	3	39	6L5-45560-00	GEAR	1
12	90340-08M04	PLUG, straight screw	2	40	6L5-45611-00	SHAFT, propeller	1
13	90430-08020	GASKET	2	41	90501-10064	SPRING, compression	1
14	6L5-45321-00-5B	PLATE	1	42	6L5-45635-00	PLUNGER, shift	1
15	6L5-45315-A0	PACKING, lower casing	1	43	6L5-45631-00	CLUTCH, dog	1
16	6L2-44147-00	BOOT, shift rod	1	44	6L5-45987-01	SPACER	1
17	6L5-45361-00-EJ	CAP, lower casing	1	45	90201-13198	WASHER, plate	1
18	93101-13M12	OIL SEAL	2	46	6L5-45616-00	NUT, propeller	1
19	93210-48214	O-RING	1	47	91490-25030	PIN, cotter	1
20	97395-06016	BOLT	2	48	90201-08M54	WASHER, plate	1
21	92990-06600	WASHER, plate	2	49	6L5-45943-00-EL	PROPELLER (3X7-1/4"X6"-BS)	1 UR
22	6L5-44311-00	HOUSING, water pump	1		6L5-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BS)	1 UR
23	93210-33M85	O-RING	1		6L5-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-B)	1 UR
24	6L5-44322-00	INSERT, cartridge	1		6L5-45949-00-EL	PROPELLER (3X7-1/4"X5"-BS)	1 UR
25	6L5-44323-00	OUTER PLATE, cartridge	1	50	6L5-45211-00-EJ	EXTENSION (Long)	1
26	6E0-44366-00	DAMPER, water seal	1	51	6L5-45318-00	BUSHING, drive shaft (Long)	1
27	6L5-44352-00	IMPELLER	1	52	93420-22M03	CIRCLIP	1
28	93604-07M13	PIN, dowel	1	53	90101-06M18	BOLT	3
29	97395-06040	BOLT	4	54	92990-06600	WASHER, plate	3
				55	93604-10M03	PIN, dowel	2

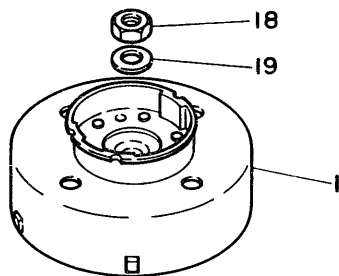


Fig. 8 GENERATOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-85550-M0	ROTOR ASSY	1	11	90159-04035	.SCREW, with washer	1
2	6L5-85560-M1	BASE ASSY	1	12	6L5-15771-01-94	.STAY 1	1
3	6E0-85520-70	.COIL, charge	1	13	90446-10M01	.HOSE	1
4	6L5-85595-M0	.COIL, pulser	1	14	98580-05008	.SCREW, pan head	1
5	6L5-85592-M0	.PULSER COIL ASSY	1	15	90465-10M34	.CLAMP	1
6	6E0-81336-70	.GROMMET	1	16	95895-06016	BOLT, flange	2
7	6E0-81328-70	.CLAMP	1	17	90280-04M06	KEY, woodruff	1
8	90159-05038	.SCREW, with washer	2	18	90170-10113	NUT	1
9	90159-05037	.SCREW, with washer	2	19	90201-10269	WASHER, plate	1
10	90159-04036	.SCREW, with washer	2				

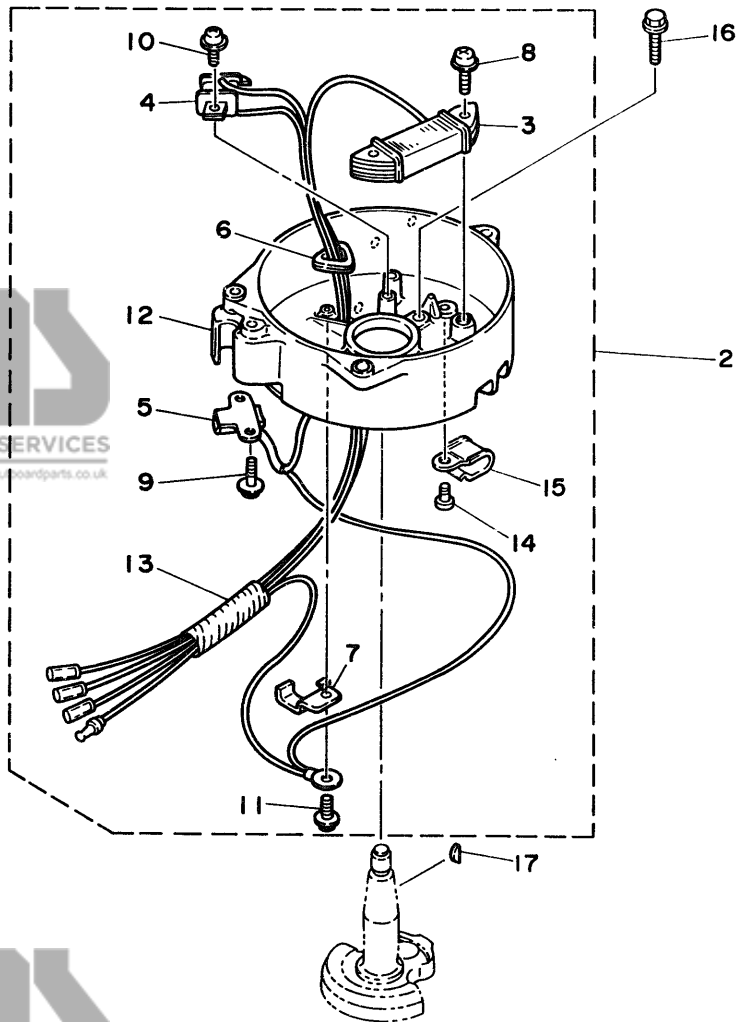


Fig. 9 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-82370-20	PLUG CAP ASSY	1	8	6L5-85540-M0	C.D.I. UNIT ASSY	1
2	6L5-82316-00	BRACKET, ignition coil	1	9	97395-06016	BOLT	1
3	97395-06016	BOLT	2	10	92990-06600	WASHER, plate	1
4	92990-06600	WASHER, plate	2	11	90465-18147	CLAMP	1
5	6L5-85570-N0	IGNITION COIL ASSY	1	12	6L5-82550-00	STOP SWITCH ASSY	1
6	98580-06016	SCREW, pan head	2	13	97395-06012	BOLT	1
7	92990-06600	WASHER, plate	2	14	92990-06600	WASHER, plate	1

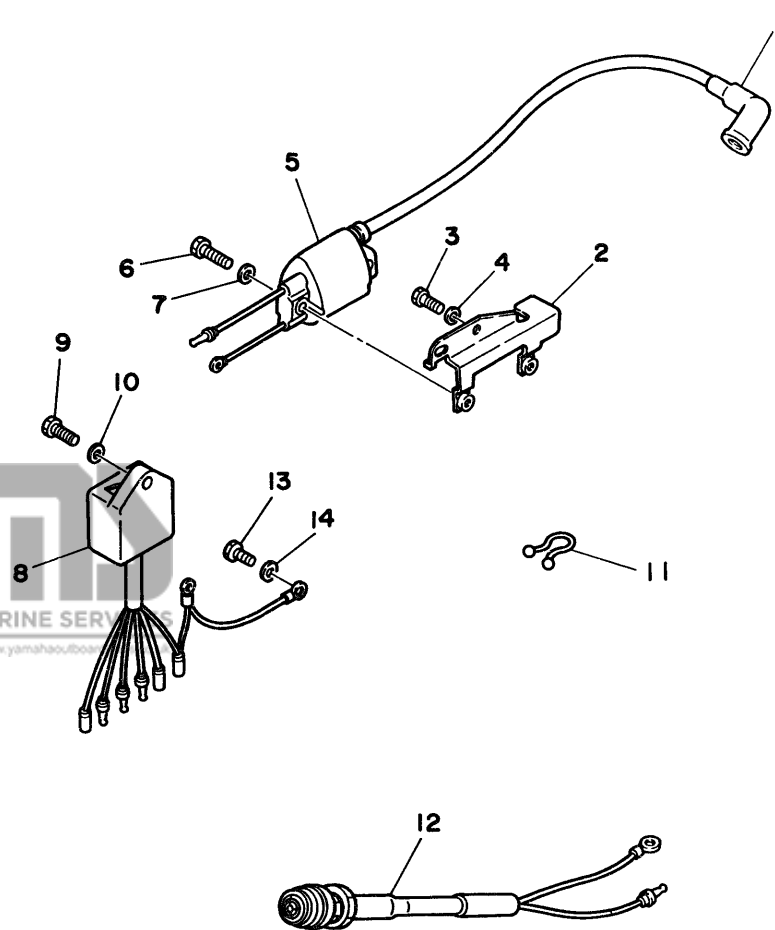
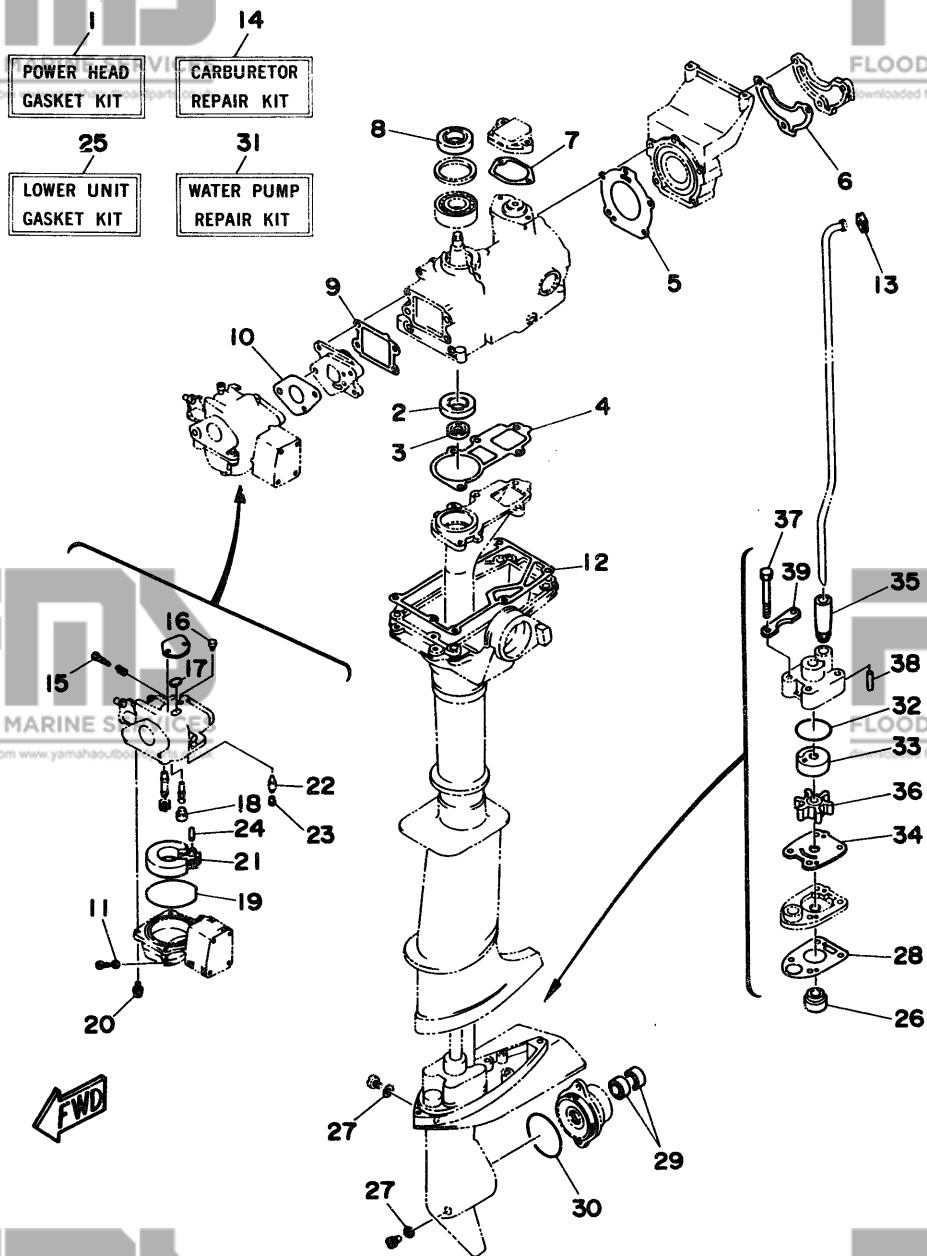


Fig. 10 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-W0001-02	POWER HEAD GASKET KIT	1	21	6G1-14985-00	.FLOAT	1
2	93101-20M29	.OIL SEAL	1	22	6G1-14546-00	.VALVE, needle	1
3	93101-09M42	.OIL SEAL	1	23	676-14186-00	.PIN, float	1
4	6L5-15369-A0	.GASKET, oil seal housing	1	24	688-14548-00	.PIN, float arm	1
5	6L5-11181-A1	.GASKET, cylinder head 1	1	25	6L5-W0001-21	LOWER UNIT GASKET KIT	1
6	6L5-11193-A1	.GASKET, head cover 1	1	26	93103-09M41	.OIL SEAL	1
7	6L5-12414-A1	.GASKET, cover	1	27	90430-08020	.GASKET	2
8	93101-20M29	.OIL SEAL	1	28	6L5-45315-A0	.PACKING, lower casing	1
9	6L5-13621-A1	.GASKET, valve seat	1	29	93101-13M12	.OIL SEAL	2
10	6L5-14198-A1	.GASKET	1	30	93210-48214	.O-RING	1
11	6G1-14398-00	.WASHER	1	31	6L5-W0078-00	WATER PUMP REPAIR KIT	1
12	6L5-45113-A1	.GASKET, upper casing	1	32	93210-33M85	.O-RING	1
13	646-44365-00	.DAMPER, water seal	1	33	6L5-44322-00	.INSERT, cartridge	1
14	6G1-W0093-00	CARBURETOR REPAIR KIT	1	34	6L5-44323-00	.OUTER PLATE, cartridge	1
15	679-14923-00	.SCREW, pilot	1	35	6E0-44366-00	.DAMPER, water seal	1
16	6G1-14966-00	.CAP	1	36	6L5-44352-00	.IMPELLER	1
17	6G1-14126-00	.GASKET	1	37	97395-06040	.BOLT	4
18	676-14966-00	.CAP	1	38	93604-18080	.PIN, dowel	2
19	6G1-14984-00	.O-RING	1	39	6L5-44328-00	.PLATE	2
20	97980-04114	.SCREW, with washer	1				



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6L5-W0070-20	4- 2
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6L5-W0090-01-EJ	1- 1
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6L5-15711-00	3- 2
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