

40H(6H4)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 40H'92 (6H4). When you are ordering replacement parts for the 40H'92(6H4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

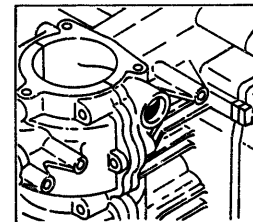
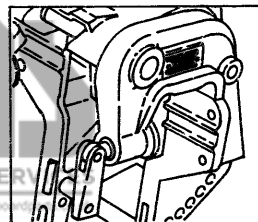
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	
40HMO	S : 186102 and following L : 484160 and following
40HEO	S : 104690 and following L : 423030 and following
40HRO	S : 281185 and following L : 591047 and following
40HEPO	S : 250719 and following L : 561818 and following
40HETO	S : 230631 and following L : 531578 and following



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0090-41-EJ	CRANK CYLINDER ASSY		15	6H4-11193-A1	GASKET, head cover 1	1
	(Ref.No. 2 to 29 and Fig. 2, Ref.No. 1 to 19)		1	16	90119-08M29	BOLT, with washer	14
2	6H4-15100-11-94	CRANKCASE ASSY	1	17	6E5-12411-20	THERMOSTAT	1
3	90119-08M19	BOLT, with washer	8	18	6H4-12413-00-9M	COVER, thermostat	1
4	90119-06M13	BOLT, with washer	6	19	6J8-12414-A0	GASKET, cover	1
5	93606-12019	PIN, dowel	2	20	97313-06025	BOLT	2
6	6H4-11119-00	HANGER, engine	1	21	92990-06600	WASHER, plate	2
7	97313-06014	BOLT	2	22	6H4-41113-00-9M	OUTER COVER, exhaust	1
8	688-11325-00	ANODE	2	23	6H4-41111-00-9M	INNER COVER, exhaust	1
9	98680-04016	SCREW, oval head	2	24	6H4-41112-A0	GASKET, exhaust inner cover	1
10	6H4-11111-00-94	HEAD, cylinder 1	1	25	6H4-41114-A0	GASKET, exhaust outer cover	1
11	6H4-11181-A0	GASKET, cylinder head 1	1	26	90445-09M37	HOSE	1
12	90340-14M00	PLUG, straight screw	1	27	90467-08004	CLIP	2
13	90430-14115	GASKET	1	28	97013-06035	BOLT	14
14	6H4-11191-00-9M	COVER, cylinder head 1	1	29	92990-06600	WASHER, plate	14
				30	94702-00271	PLUG, spark (NGK BR7HS 10)	3

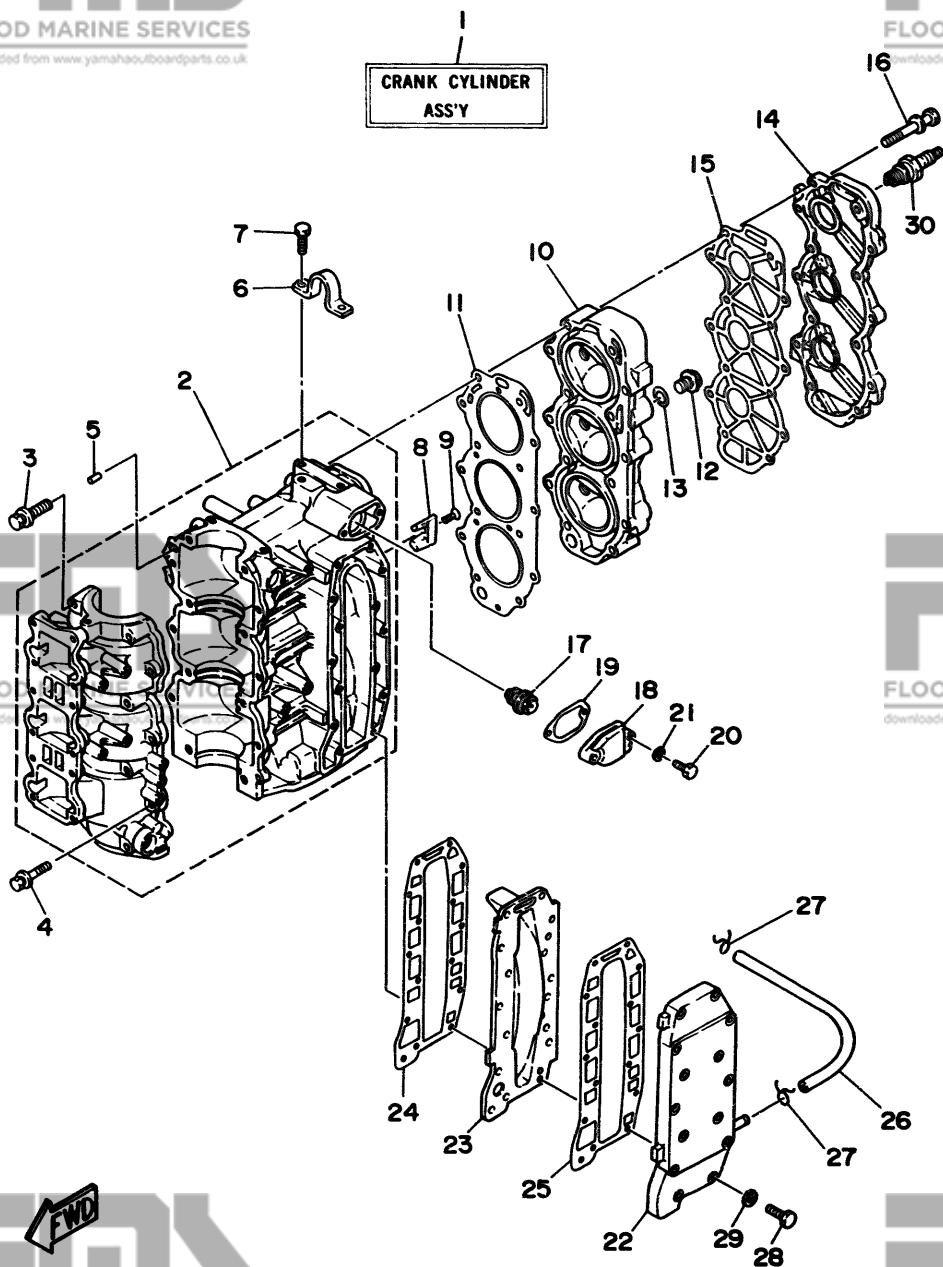
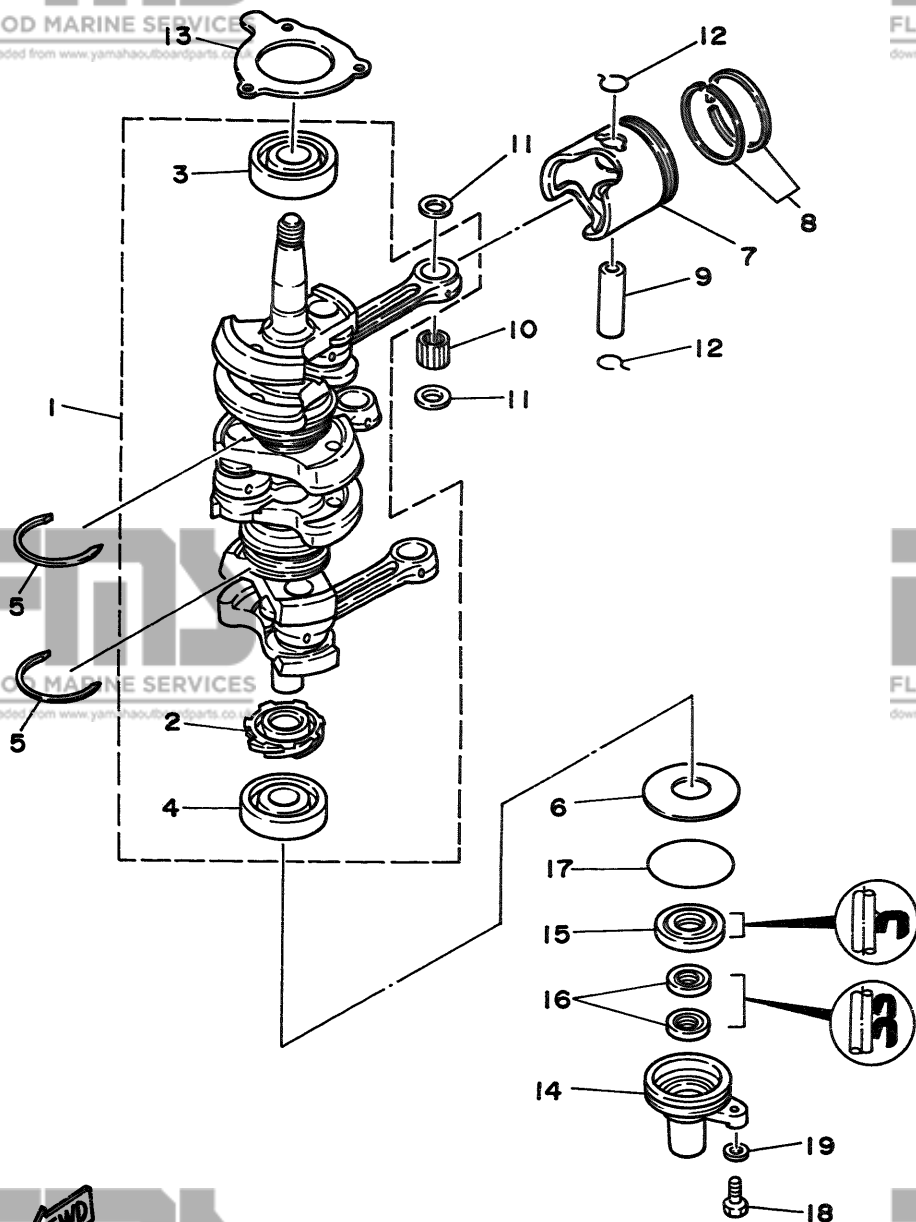


Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-11400-14	CRANKSHAFT ASSY	1	9	648-11633-00	PIN, piston	3
2	6H4-11536-00	.GEAR, drive	1	10	93602-20M02	PIN, dowel	93
3	93306-305U8	.BEARING	1	11	6H4-11641-00	WASHER, piston pin	6
4	93306-305U8	.BEARING	1	12	6H4-11634-01	CLIP, piston pin	6
5	93440-62057	CIRCLIP	2	13	6H4-15369-A1	GASKET, oil seal housing	1
6	90201-50306	WASHER, plate	1	14	6H4-15396-02-5B	HOUSING, oil seal	1
7	6H4-11631-01-95	PISTON (STD)	3	15	93102-25M28	OIL SEAL	1
	6H4-11635-01	PISTON (0.25MM O/S)	3 AP	16	93104-16M04	OIL SEAL	2
	6H4-11636-01	PISTON (0.50MM O/S)	3 AP	17	93210-57M09	O-RING	1
8	6H4-11601-00	PISTON RING SET (STD)	3	18	97313-06020	BOLT	1
	6H4-11601-10	PISTON RING SET (1ST O/S)	3 AP	19	92990-06600	WASHER, plate	1
	6H4-11601-20	PISTON RING SET (2ND O/S)	3 AP				



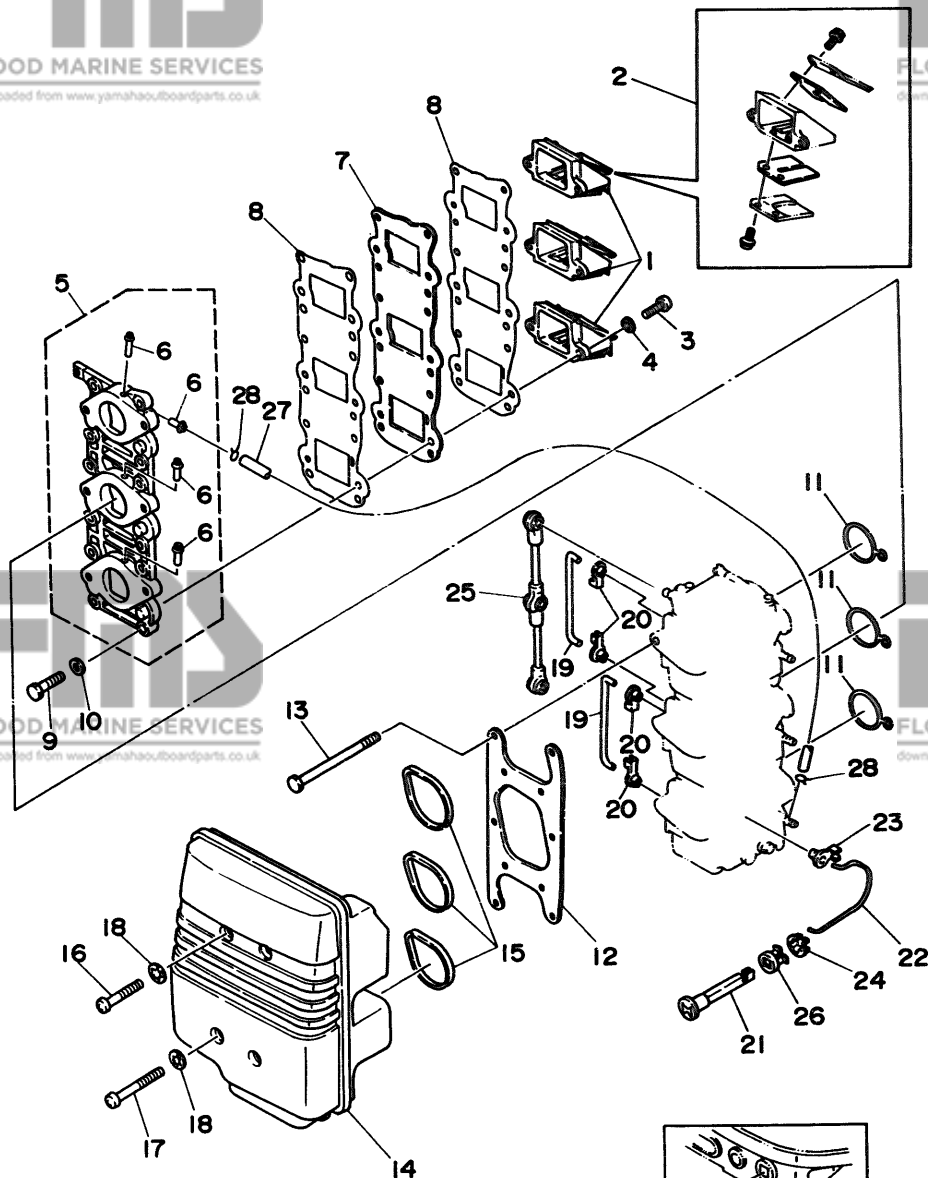


Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-13610-00	REED VALVE ASSY	3	15	6H3-14457-01	SEAL	3
2	6H4-W0004-00	REED SET	1	16	97895-06040	SCREW, pan head	2
3	98580-05016	SCREW, pan head	6	17	97895-06055	SCREW, pan head	2
4	92990-05600	WASHER, plate	6	18	90209-06M05	WASHER	4
5	6H4-13641-30-94	MANIFOLD 1 (40HMO/40HRO Model)	1 UR	19	6H4-41257-00	ROD, choke 2 (40HMO/40HRO Model)	2
	6H4-13641-12-94	MANIFOLD 1 (40HEO/40HEPO/40HETO Model)	1 UR	20	661-41262-02	JOINT, choke lever (40HMO/40HRO Model)	4
6	6H1-14485-00	.PIPE, joint (40HMO/40HRO Model)	3 UR	21	6H4-41271-01	KNOB, choke (40HMO/40HRO Model)	1
	6H1-14485-00	.PIPE, joint (40HEO/40HEPO/40HETO Model)	4 UR	22	6H4-41259-01	ROD, choke 3 (40HMO/40HRO Model)	1
7	6H4-13624-01-94	PLATE, reed valve	1	23	6J8-41262-00	JOINT, choke lever (40HMO/40HRO Model)	1
8	6H4-13621-A1	GASKET, valve seat	2	24	6J8-41274-00	GROMMET 2 (40HMO/40HRO Model)	1
9	97313-06020	BOLT	12	25	6H4-41217-01	ROD, accel. lever (40HMO/40HRO Model)	1
10	92990-06600	WASHER, plate	12	26	689-41273-00	GROMMET (40HMO/40HRO Model)	1 UR
11	6H4-14198-01	GASKET	3		6G1-42748-00	GROMMET (40HEO/40HEPO/40HETO Model)	1 UR
12	6H4-14406-00	HINGE	1	27	90445-07M24	HOSE (40HEO/40HEPO/40HETO Model)	1
13	97313-06095	BOLT	6	28	90467-06016	CLIP (40HEO/40HEPO/40HETO Model)	2
14	6H4-14431-01	SILENCER, intake 1	1				



Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-14301-08	CARBURETOR ASSY 1 (40HMO/40HRO Model)	1 UR	21	676-14943-30	.JET, main (#115) (Upper/Lower) (40HMO/40HRO Model)	2 UR
	6H4-14301-11	CARBURETOR ASSY 1 (40HEO/40HEPO/40HETO Model)	1 UR		676-14943-31	.JET, main (#120) (Upper/Lower) (40HEO/40HEPO/40HETO Model)	2 UR
2	6H4-14302-08	CARBURETOR ASSY 2 (40HMO/40HRO Model)	1 UR		676-14943-31	.JET, main (#120) (Center) (40HMO/40HRO Model)	1 UR
	6H4-14302-11	CARBURETOR ASSY 2 (40HEO/40HEPO/40HETO Model)	1 UR		676-14943-32	.JET, main (#125) (Center) (40HEO/40HEPO/40HETO Model)	1 UR
3	6H4-14303-08	CARBURETOR ASSY 3 (40HMO/40HRO Model)	1 UR	22	676-14966-00	.CAP	3
	6H4-14303-11	CARBURETOR ASSY 3 (40HEO/40HEPO/40HETO Model)	1	23	6H4-14948-11	.JET (#60)	3
4	97980-04114	.SCREW, with washer	21	24	679-14555-00	.SPRING	3
5	663-14592-00	.SCREW	3	25	692-14923-00	.SCREW, pilot	3
6	90201-05652	.WASHER, plate	3	26	6H3-14590-00	.NEEDLE VALVE ASSY	3
7	663-14523-00	.SCREW, stop	1	27	93210-04228	.O-RING	3
8	90501-10326	.SPRING, compression	1	28	6H4-14147-00	.O-RING	3
9	6H2-14578-00	.COLLAR	1	29	6H4-24452-01	.COVER (40HEO/40HEPO/40HETO Model)	1
10	6H4-14548-00	.PIN, float arm	3	30	6H4-14567-00	.SCREW (40HEO/40HEPO/40HETO Model)	4
11	98580-04008	.SCREW, pan head	3	31	6H4-24412-00	.BODY 1 (40HEO/40HEPO/40HETO Model)	1
12	663-14159-00	.CLIP	3	32	6H4-14592-10	.SCREW (40HEO/40HEPO/40HETO Model)	2
13	676-14186-00	.PIN, float	3	33	6H4-14561-00	.O-RING (40HEO/40HEPO/40HETO Model)	1
14	6H4-14985-01	.FLOAT	3	34	6H4-14562-00	.O-RING (40HEO/40HEPO/40HETO Model)	1
15	6H4-14146-00	.PLATE	3	35	6H4-24413-00	.BODY 2 (40HEO/40HEPO/40HETO Model)	1
16	6H4-14984-00	.GASKET, float chamber	3	36	6H4-24486-00	.O-RING (40HEO/40HEPO/40HETO Model)	1
17	6H4-14980-00	.BODY, float chamber (40HMO/40HRO Model)	3 UR	37	6L5-24421-00	.VALVE, check (40HEO/40HEPO/40HETO Model)	2
	6H4-14980-00	.BODY, float chamber (Upper/Center) (40HEO/40HEPO/40HETO Model)	2 UR	38	98980-03006	.SCREW, bind (40HEO/40HEPO/40HETO Model)	2
	6H4-14980-10	.BODY, float chamber (Lower) (40HEO/40HEPO/40HETO Model)	1 UR	39	95380-03600	.NUT (40HEO/40HEPO/40HETO Model)	2
18	6H3-14992-00	.SCREW, drain	3	40	97980-05310	.SCREW, with washer (40HEO/40HEPO/40HETO Model)	2
19	93210-04230	.O-RING	3	41	6H4-86120-00	.SOLENOID VALVE ASSY (40HEO/40HEPO/40HETO Model)	1
20	6H4-14947-07	.JET, needle	3	42	6H5-24434-00	.GASKET, body (40HEO/40HEPO/40HETO Model)	2
				43	6H5-24411-00	.DIAPHRAGM (40HEO/40HEPO/40HETO Model)	1

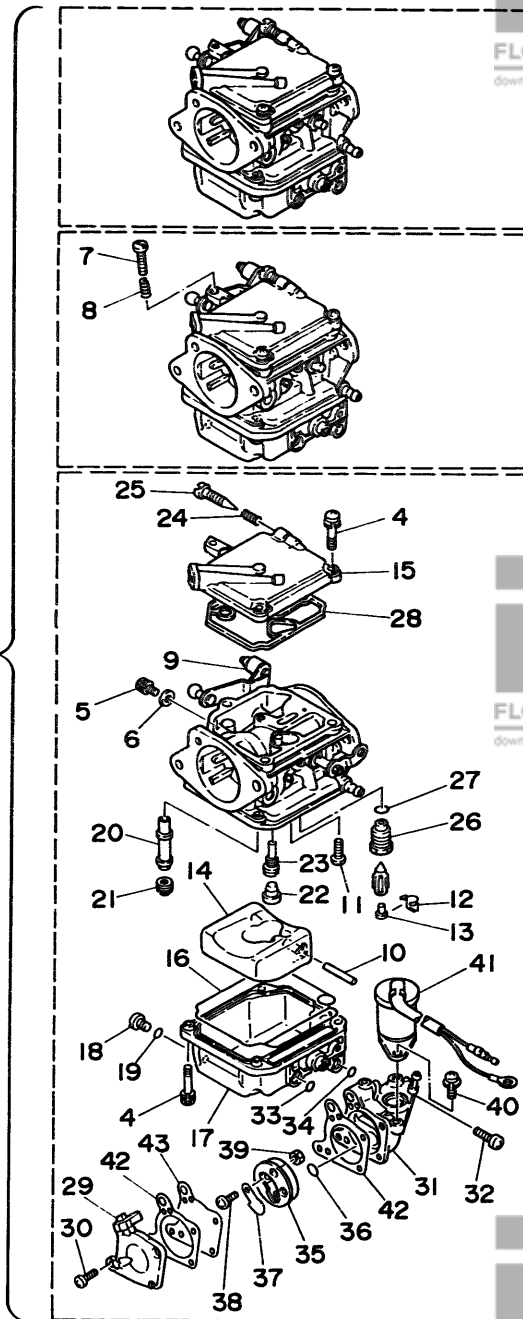


Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90201-08M93	WASHER, plate	1	23	90467-08004	CLIP	2
2	6H4-11537-01	GEAR, driven	1	24	6H4-21773-00	GROMMET	1
3	6H1-13117-01	COLLAR, distance	1	25	6H1-21756-00	NET, filter	1
4	93210-13595	O-RING	1	26	6H4-21770-00	OIL TANK CAP ASSY	1
5	6H4-13200-04	OIL INJECTION PUMP ASSY	1	27	6H4-24633-00	CHAIN, ball	1
6	93210-19M47	O-RING	1	28	6H4-24634-00	HOOK, chain ball	1
7	90109-06M39	BOLT	1	29	6H4-21757-00	WASHER, special 1	1
8	90109-06M40	BOLT	1	30	90445-09M37	HOSE	1
9	90445-07M44	HOSE	1	31	90467-08004	CLIP	2
10	90445-07M23	HOSE	1	32	6A0-82317-00	DAMPER, ignition coil	3
11	90445-07M46	HOSE	1	33	624-42542-00	PIPE	3
12	90468-07M02	CLIP	3	34	90119-06M65	BOLT, with washer	2
13	90468-07M02	CLIP	3	35	90119-06M67	BOLT, with washer	1
14	90464-07M20	CLAMP	1	36	90445-07M87	HOSE	3
15	6H4-41241-01	ROD, link	1	37	6E9-13183-70	VALVE, check	3
16	6H1-41237-00	JOINT, link	1	38	90468-07M02	CLIP	6
17	90202-05088	WASHER, plate	1	39	90445-11M17	HOSE	1
18	90468-05M03	CLIP	1	40	90446-10M01	HOSE	2
19	95380-05600	NUT	1	41	90467-10M04	CLIP	1
20	6R5-41237-00	JOINT, link	1	42	6J8-21744-00	BREATHER	1
21	6H4-21707-12	OIL TANK COMP.	1	43	90445-11M23	HOSE	1
22	90446-09M08	HOSE	1	44	6H4-85720-21	OIL LEVEL GAUGE ASSY	1

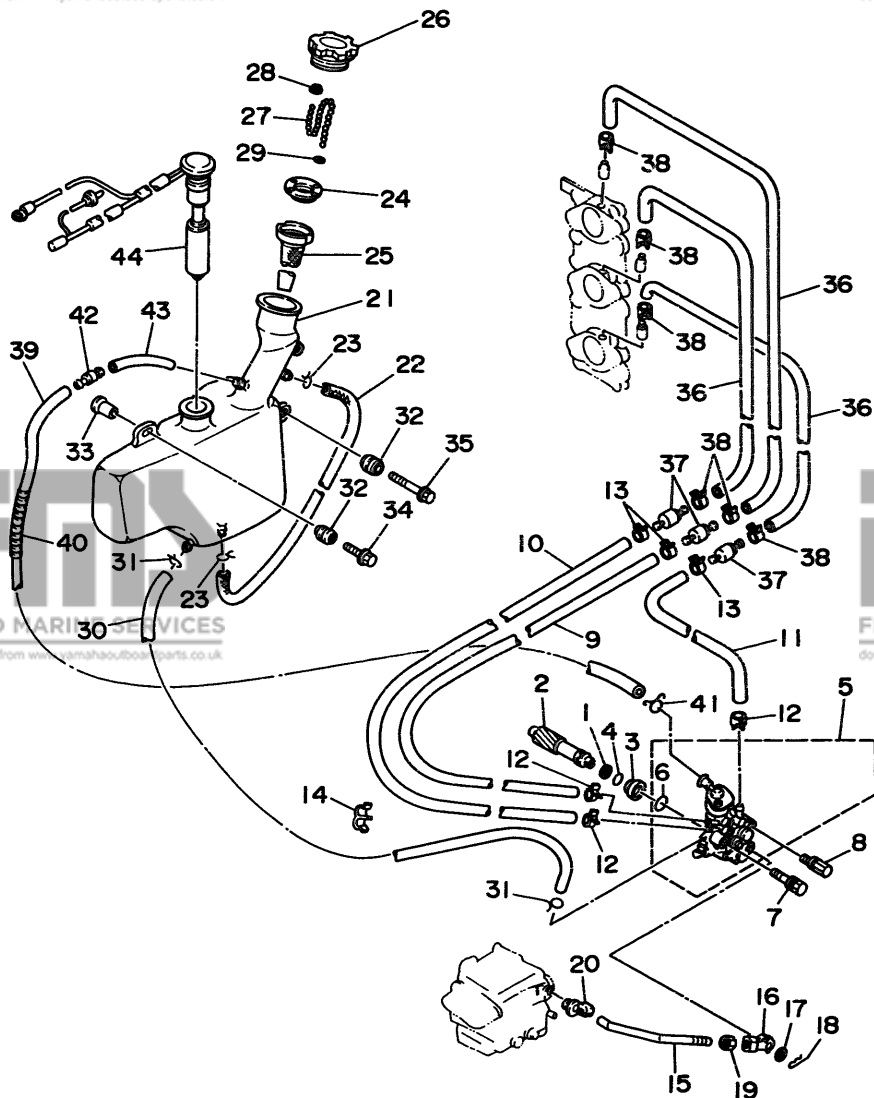
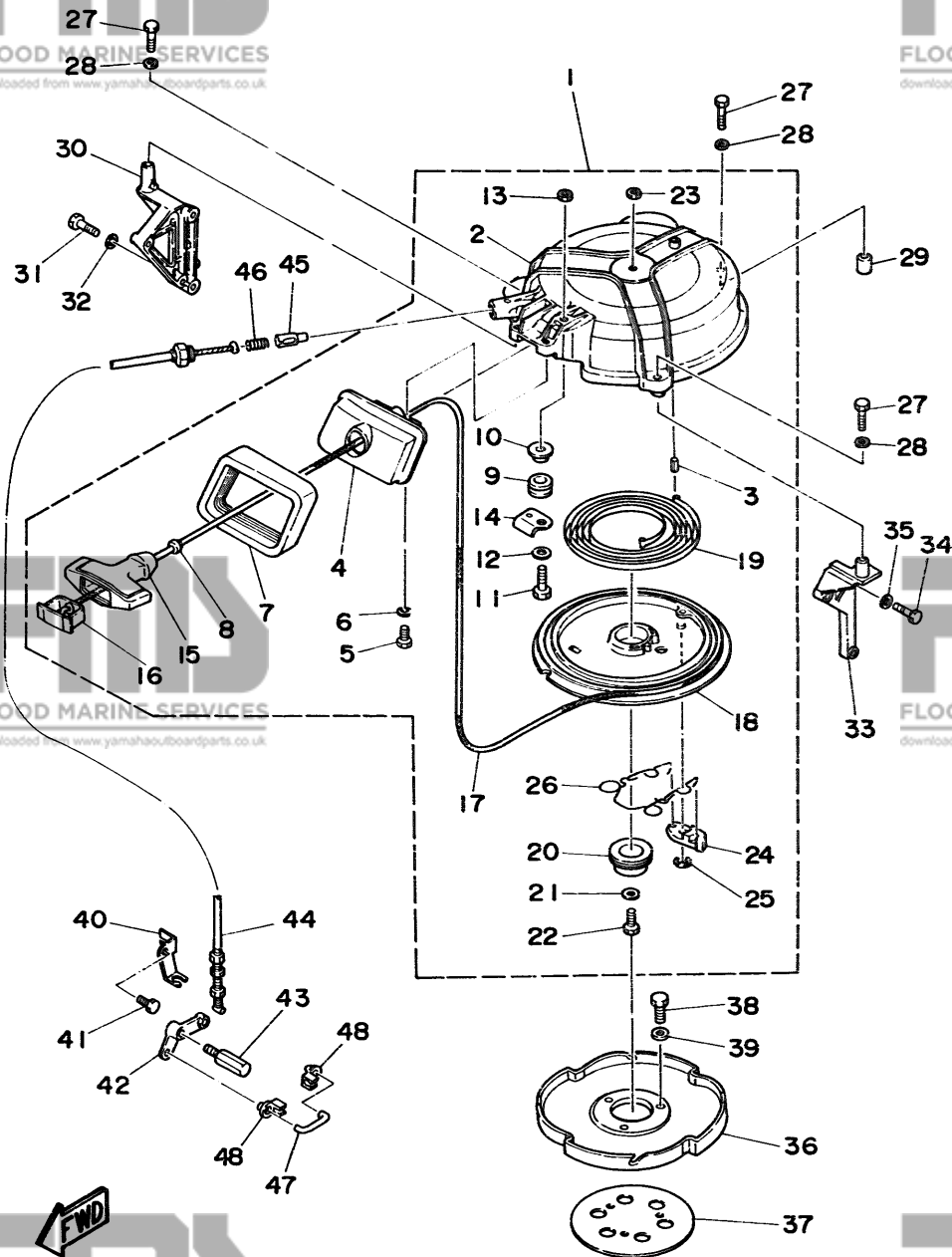


Fig. 6 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-15710-02-94	STARTER ASSY	1	25	93430-06M02	.CIRCLIP	1
2	6H4-15711-02-94	CASE, starter	1	26	6H4-15705-00	.SPRING, drive pawl	1
3	91690-40018	.PIN, spring	1	27	97395-06035	BOLT	3
4	6H4-15758-00-94	.GUIDE, rope	1	28	92990-06600	WASHER, plate	3
5	97395-06016	.BOLT	2	29	99530-10014	PIN, dowel	1
6	92990-06600	.WASHER, plate	2	30	6H4-15771-01-94	STAY 1	1
7	6H4-15762-00	.SEAL, rubber 2	1	31	97313-08030	BOLT	2
8	6A0-15789-00	.DAMPER	1	32	92990-08600	WASHER, plate	2
9	6F5-15752-00	.ROLLER, wire	1	33	6H4-15772-02-94	STAY 2	1
10	90387-06M69	.COLLAR	1	34	97313-06025	BOLT	3
11	97313-06030	.BOLT	1	35	92990-06600	WASHER, plate	3
12	92990-06600	.WASHER, plate	1	36	6H4-15723-01-94	PULLEY, starter	1
13	95380-06600	.NUT	1	37	6J8-81365-A0	GASKET, hole cover	1
14	6H4-15787-01	.ADAPTOR	1	38	97313-08020	BOLT	3
15	689-15755-01	.HANDLE, starter	1	39	92990-08600	WASHER, plate	3
16	6F5-15779-02	.COVER	1	40	6H4-15774-10	STAY 4	1
17	*	.WIRE (L:2095mm)	1	41	97395-06012	BOLT	1
18	6H4-15714-00	.DRUM, sheave	1	42	6H4-15746-00	ARM	1
19	90510-08002	.SPRING, spiral	1	43	90109-06M04	BOLT	1
20	6H4-15717-00	.SHAFT, starter	1	44	6H4-15770-10	CABLE COMP., starter stop	1
21	90201-06060	.WASHER, plate	1	45	656-15748-00	PLUNGER, starter stop	1
22	97313-06020	.BOLT	1	46	90501-10227	SPRING, compression	1
23	95303-06600	.NUT	1	47	6H4-15747-10	LINK	1
24	676-15741-03	.PAML, drive	1	48	661-41262-02	JOINT, choke lever	2

*Cut from 50m rolls, parts No. 90890-44373, cutting length 2.095m.



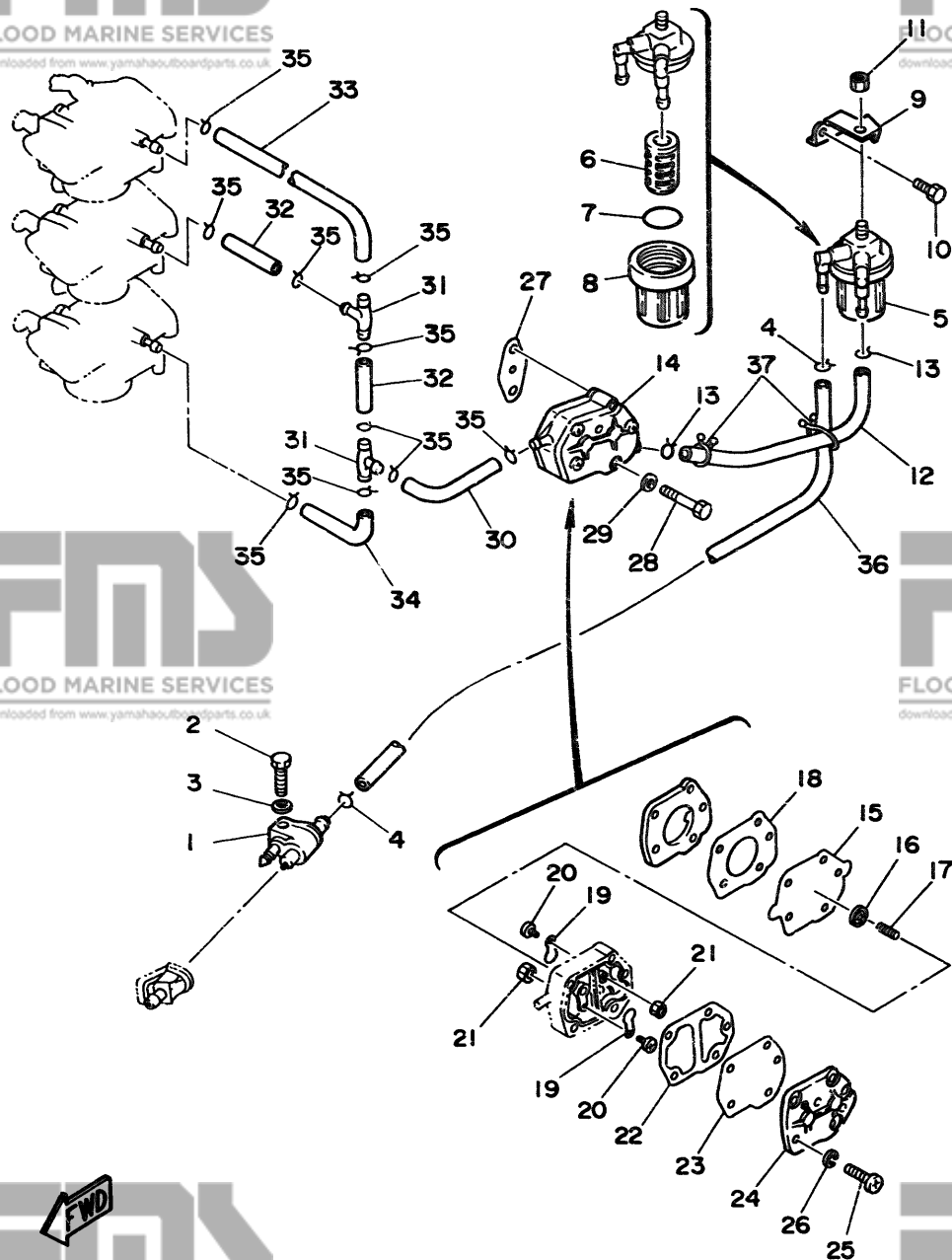


Fig. 7 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	20	6A0-14325-00	.SCREW, pan head	2
2	97395-06025	BOLT	1	21	95380-03600	.NUT	2
3	92990-06600	WASHER, plate	1	22	648-24435-02	.GASKET, body 2	1
4	90467-08004	CLIP	2	23	663-24411-00	.DIAPHRAGM	1
5	655-24560-01	FILTER ASSY	1	24	648-24413-01	.BODY 2	1
6	6F5-24563-00	.ELEMENT, filter	1	25	98580-05530	.SCREW, pan head	3
7	93210-37M25	.O-RING	1	26	92990-05100	.WASHER, spring	3
8	655-24521-01	.CUP, filter	1	27	650-24431-A0	GASKET, fuel pump 1	1
9	6H4-24566-01	BRACKET, filter	1	28	97395-06040	BOLT	2
10	97013-06012	BOLT	1	29	92990-06600	WASHER, plate	2
11	95380-08600	NUT	1	30	90445-09063	HOSE	1
12	6H4-24314-00	PIPE 4	1	31	688-24378-00	PIPE, joint 4	2
13	90467-08004	CLIP	2	32	90445-09057	HOSE	2
14	6A0-24410-05	FUEL PUMP ASSY	1	33	6H4-24313-00	PIPE 3	1
15	648-24411-00	.DIAPHRAGM	1	34	6H4-24312-00	PIPE 2	1
16	648-24424-00	.SEAT, spring	1	35	90467-08004	CLIP	10
17	648-24423-00	.SPRING, diaphragm	1	36	6H4-24311-00	PIPE, fuel 1	1
18	648-24434-01	.GASKET, body	1	37	90464-16039	CLAMP	3
19	6A0-24421-01	.VALVE, check	2				

Fig. 8 FUEL 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y1-W2420-62-24	FUEL TANK ASSY	1	#12	90445-11M06	.HOSE (L:2050mm)	1
2	6Y1-24246-00	.GRAPHIC, side	2	13	6Y1-24360-02	.PRIMER PUMP ASSY	1
3	6Y1-24257-00	.GRAPHIC	1	#14	90445-11M05	.HOSE (L:850mm)	1
4	6Y1-24260-02	.FUEL METER ASSY	1	15	650-24351-51	.BAND 1	4
5	6Y1-24268-00	.GASKET, fuel meter	1	16	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1
6	98586-05016	.SCREW, pan head	4	17	93210-08287	..O-RING	1
7	6Y1-24329-00	.SEAL	4	18	6Y1-24305-01	.FUEL PIPE JOINT COMP. 2	1
8	6Y1-24610-00	.CAP ASSY	1	19	93210-08287	..O-RING	1
9	6Y1-24167-00	.STRAINER	1	20	656-W2810-01	TOOL KIT	1
10	6Y1-24256-80	.GRAPHIC, fuel tank 9	1	21	6E0-28193-00-94	PLUG, water check	1
11	6Y1-24306-05	FUEL PIPE COMP. 1	1				

Also available in 30m rolls. (Parts No. 90890-56878)

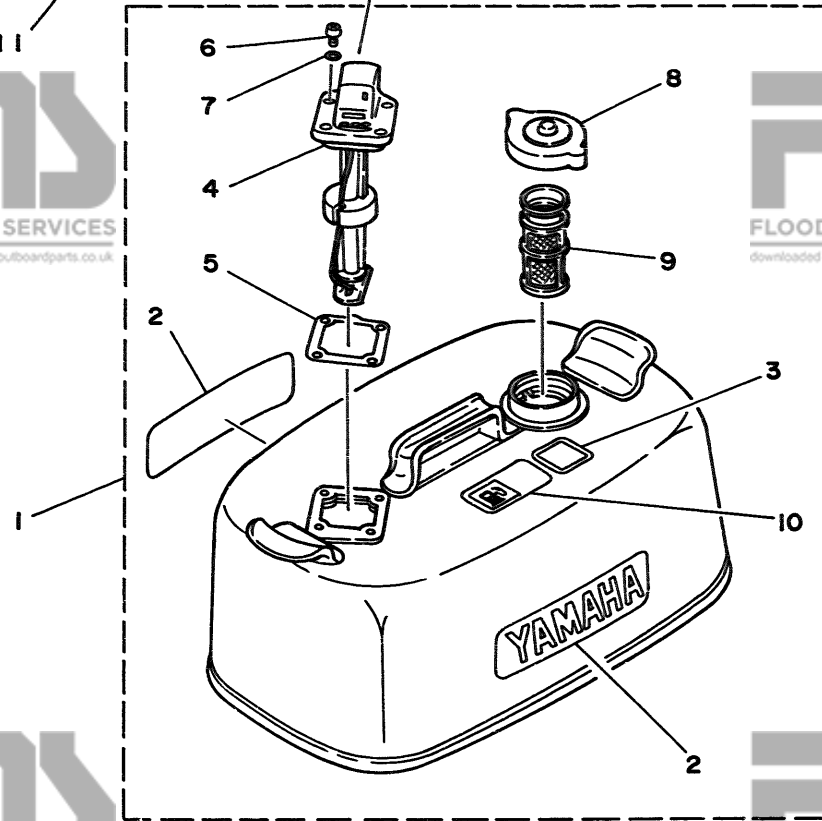
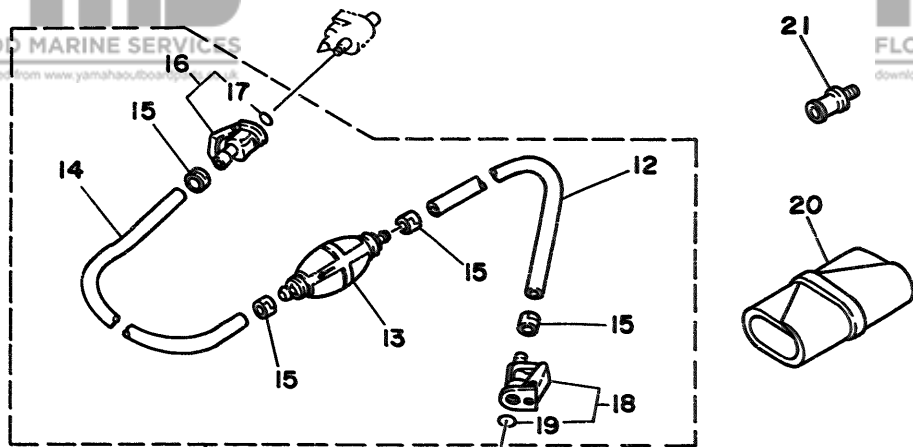


Fig. 9 TOP COMLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42610-N3-EJ	TOP COMLING ASSY (40HRO Model)	1 UR	7	97395-06016	.BOLT	4
	6H4-42610-V2-EJ	TOP COMLING ASSY (40HMO Model)	1 UR	8	92990-06600	.WASHER, plate	4
2	6H4-42615-00	.SEAL	1	9	6H4-42686-02	.EMBLEM, front	1
3	6H4-42651-00	.HOOK	1	10	6H4-42687-01	.EMBLEM, rear	1
4	6H4-42652-00	.HOOK	1	11	6H4-M0070-N2	.GRAPHIC SET (40HRO Model)	1 UR
5	90266-04M01	.RIVET	4		6H4-M0070-V1	.GRAPHIC SET (40HMO Model)	1 UR
6	6H4-42613-00-EJ	.MOLDING, air duct	1	12	6H4-15761-00	.SEAL, rubber 1	1

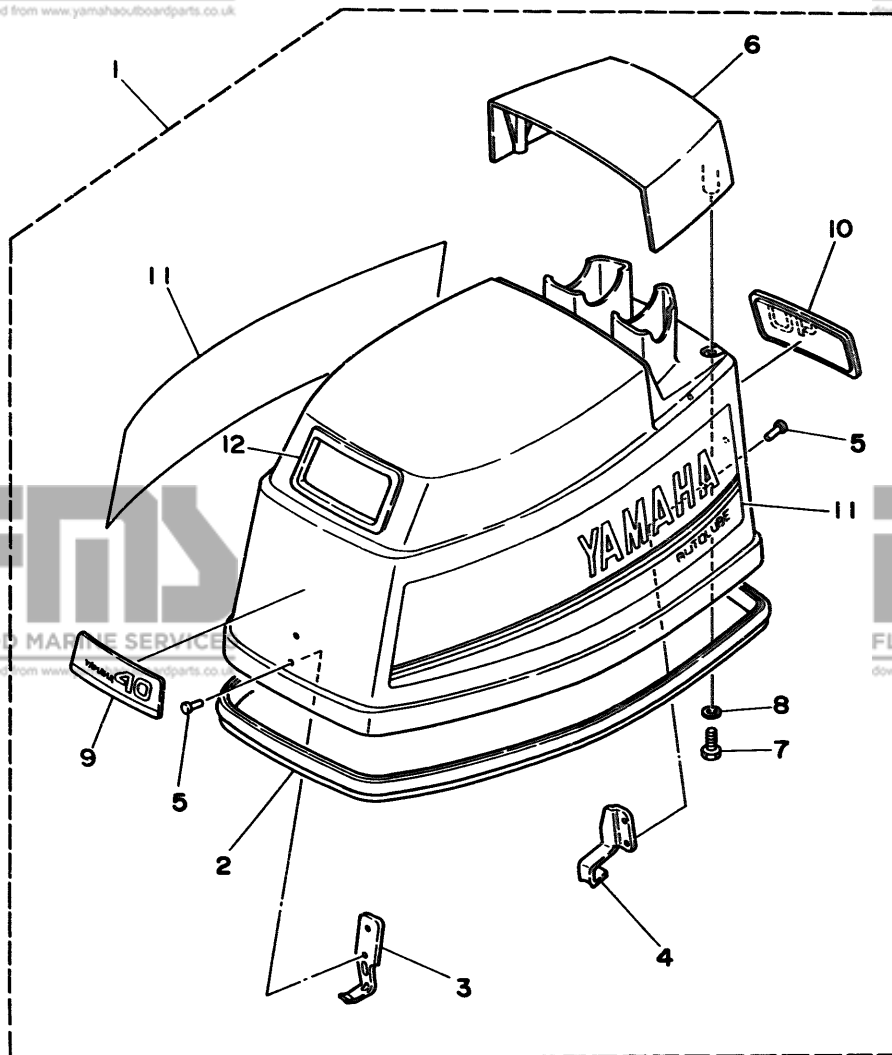
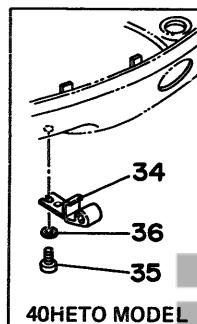
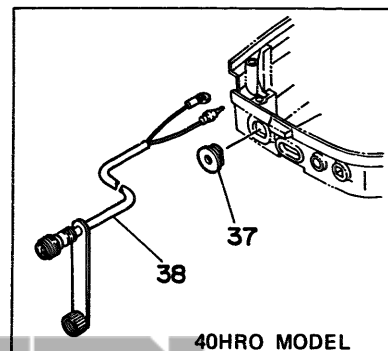
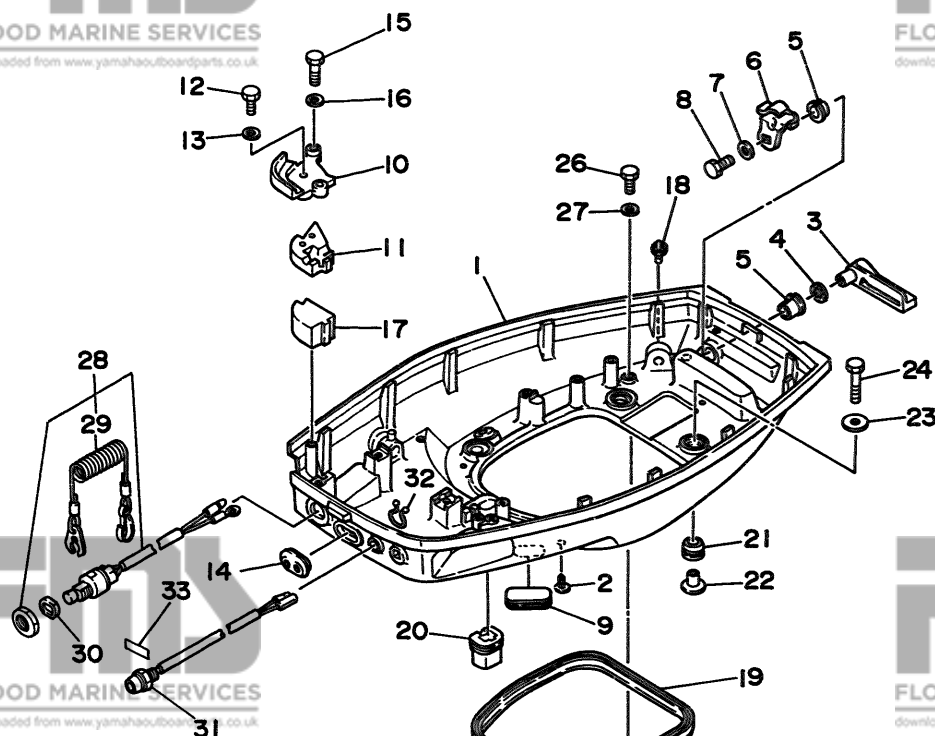


Fig. 10 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42711-05-EJ	COWLING, bottom	1 UR	17	6H4-42724-20	GROMMET	1 UR
	6H4-42711-23-EJ	COWLING, bottom (40HETO Model)	1 UR			(40HEO/40HEPO/40HETO Model)	1 UR
2	90338-05M03	PLUG (40HMO/40HEO/40HRO Model)	1	18	6E5-44391-00	NIPPLE, hose	1
3	6H4-42815-00	LEVER, clamp	1	19	6H4-42716-00	RUBBER, seal 1	1
4	90206-12052	WASHER, wave	1	20	682-42727-00	GROMMET	1
5	90386-12069	BUSH	2	21	90480-09M21	GROMMET	4
6	6H4-42816-00	LEVER, clamp	1	22	90387-06M41	COLLAR	4
7	90201-06M02	WASHER, plate	1	23	90201-06416	WASHER, plate	4
8	97313-06010	BOLT	1	24	97313-06030	BOLT	4
9	6H4-42726-00	GROMMET	1 UR	25	6H4-42741-20	APRON	1
	6H5-42726-00	GROMMET (40HEPO Model)	1 UR	26	97395-06016	BOLT	4
	6H1-42726-10	GROMMET (40HETO Model)	1 UR	27	92990-06600	WASHER, plate	4
10	6H4-48531-00-94	BRACKET, remote control 1	1 UR	28	6H4-82575-00	ENGINE STOP SWITCH ASSY	1
	6H4-48531-10-94	BRACKET, remote control 1 (40HETO Model)	1 UR	29	682-82556-00	.STOPPER	1
11	6H4-48532-00-94	BRACKET, remote control 2	1 UR	30	6H4-82537-00	ATTACHMENT, stop switch	1
	6H4-48532-10-94	BRACKET, remote control 2 (40HETO Model)	1 UR	31	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY	1
12	97395-05016	BOLT	1	32	90465-18147	CLAMP	1
13	92990-05600	WASHER, plate	1	33	6H4-85415-10	MARK, signal lamp	1
14	6H3-42727-00	GROMMET	1	34	6E5-24367-01	CLAMP, fuel pipe 2 (40HETO Model)	1
15	97395-06020	BOLT	2	35	90157-06M01	SCREW, pan head (40HETO Model)	1
16	92990-06600	WASHER, plate	2	36	92990-06600	WASHER, plate (40HETO Model)	1
17	6H4-42724-00	GROMMET	1 UR	37	6H4-42726-40	GROMMET (40HRO Model)	1
				38	6F5-84340-00	SOCKET CORD ASSY (40HRO Model)	1



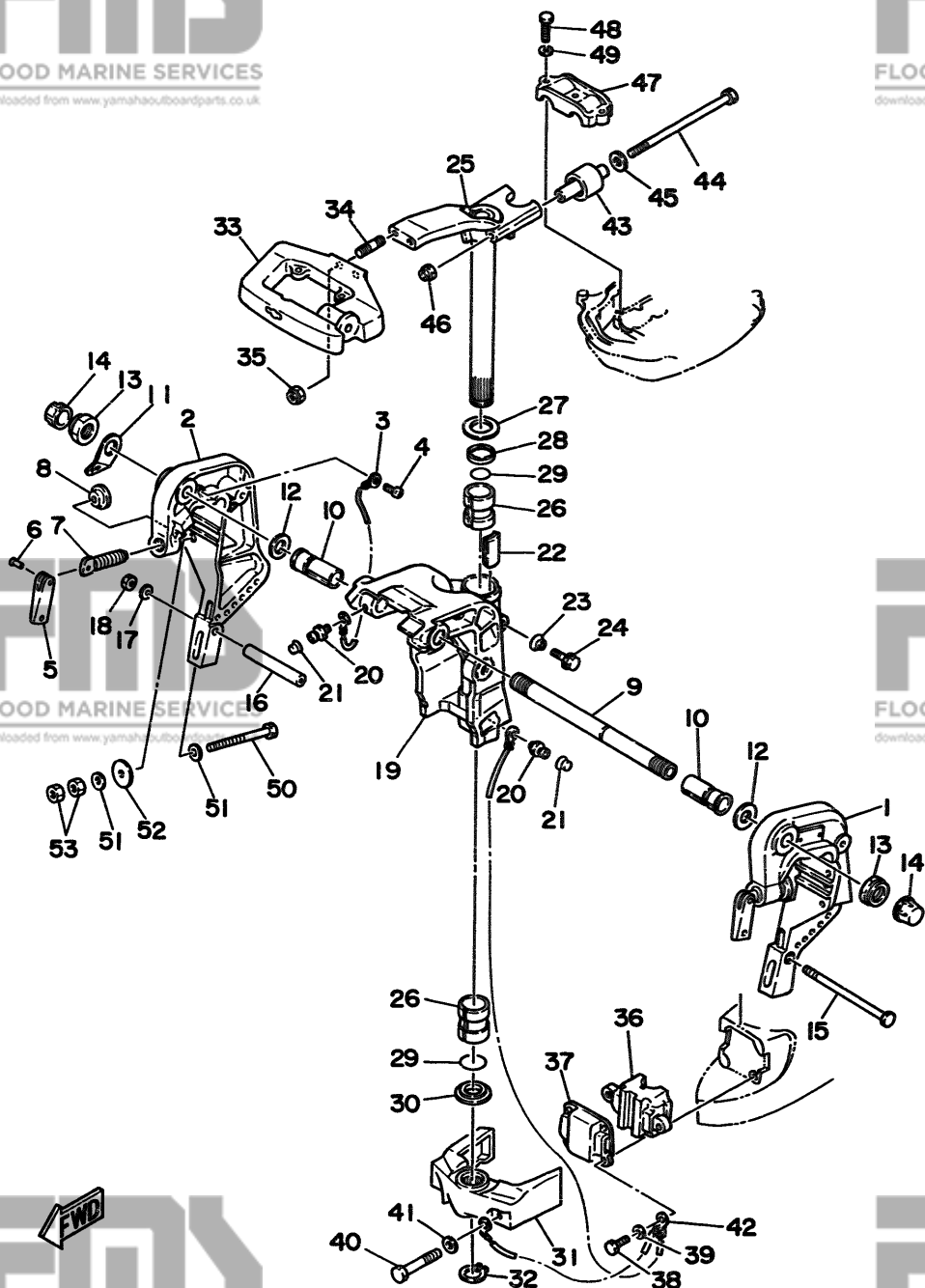


Fig. 11 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-04-EJ	BRACKET, clamp	1	28	90386-30M78	BUSH	1
2	6H4-43112-04-EJ	BRACKET, clamp	1	29	93210-29M94	O-RING	2
3	6E5-82148-00	WIRE, lead 4	1	30	90386-30M60	BUSH	1
4	97895-06008	SCREW, pan head	1	31	6H4-44551-01-EJ	HOUSING, lower mount rubber	1
5	616-43118-00-EJ	HANDLE, transom clamp	2	32	93410-28M06	CIRCLIP	1
6	90243-04M00	PIN	2	33	6H4-42121-02-5B	BRACKET	1
7	90149-14M12	SCREW	2	34	90116-10175	BOLT, stud	2
8	648-43114-01	PAD, transom clamp	2	35	90185-10051	NUT, self-locking	2
9	6J8-43131-01	BOLT, clamp bracket	1	36	6H4-44557-00	MOUNT DAMPER, lower front (Short)	1 UR
10	90386-22M69	BUSH	2		6H4-44557-10	MOUNT DAMPER, lower front (Long)	1 UR
11	6J8-43113-01	PLATE, clamp bracket	1	37	6H4-44553-01	COVER, lower mount	1
12	90201-22428	WASHER, plate	2	38	97395-08025	BOLT	4
13	90185-22043	NUT, self-locking	2	39	92990-08600	WASHER, plate	4
14	665-43145-00	CAP, clamp bracket	2	40	97395-10060	BOLT	2
15	90101-08339	BOLT	1	41	92990-10600	WASHER, plate	2
16	90387-08M03	COLLAR	1	42	6H4-82127-00	WIRE, lead 2	1
17	92990-08600	WASHER, plate	1	43	6H4-44514-00	MOUNT DAMPER, upper side	2
18	95380-08600	NUT	1	44	90101-08M86	BOLT	2
19	6J8-43311-04-EJ	BRACKET, swivel	1	45	90201-09425	WASHER, plate	2
20	93700-06004	NIPPLE, grease	3	46	90185-08045	NUT, self-locking	2
21	663-45119-00	CAP, grease nipple	3	47	6H4-44511-00-94	COVER, upper mount	1
22	6J8-42528-00	PLATE, friction	1	48	97090-08035	BOLT	3
23	689-43373-01	SEAL, damper	1	49	92990-08100	WASHER, spring	3
24	90105-06M18	BOLT, washer based	1	50	90101-10M58	BOLT	4
25	6H4-42510-11-EJ	STEERING BRACKET ASSY	1	51	92995-10600	WASHER	8
26	90386-30M77	BUSH	2	52	90201-12426	WASHER, plate	4
27	90201-30M00	WASHER, plate	1	53	95380-10600	NUT	8

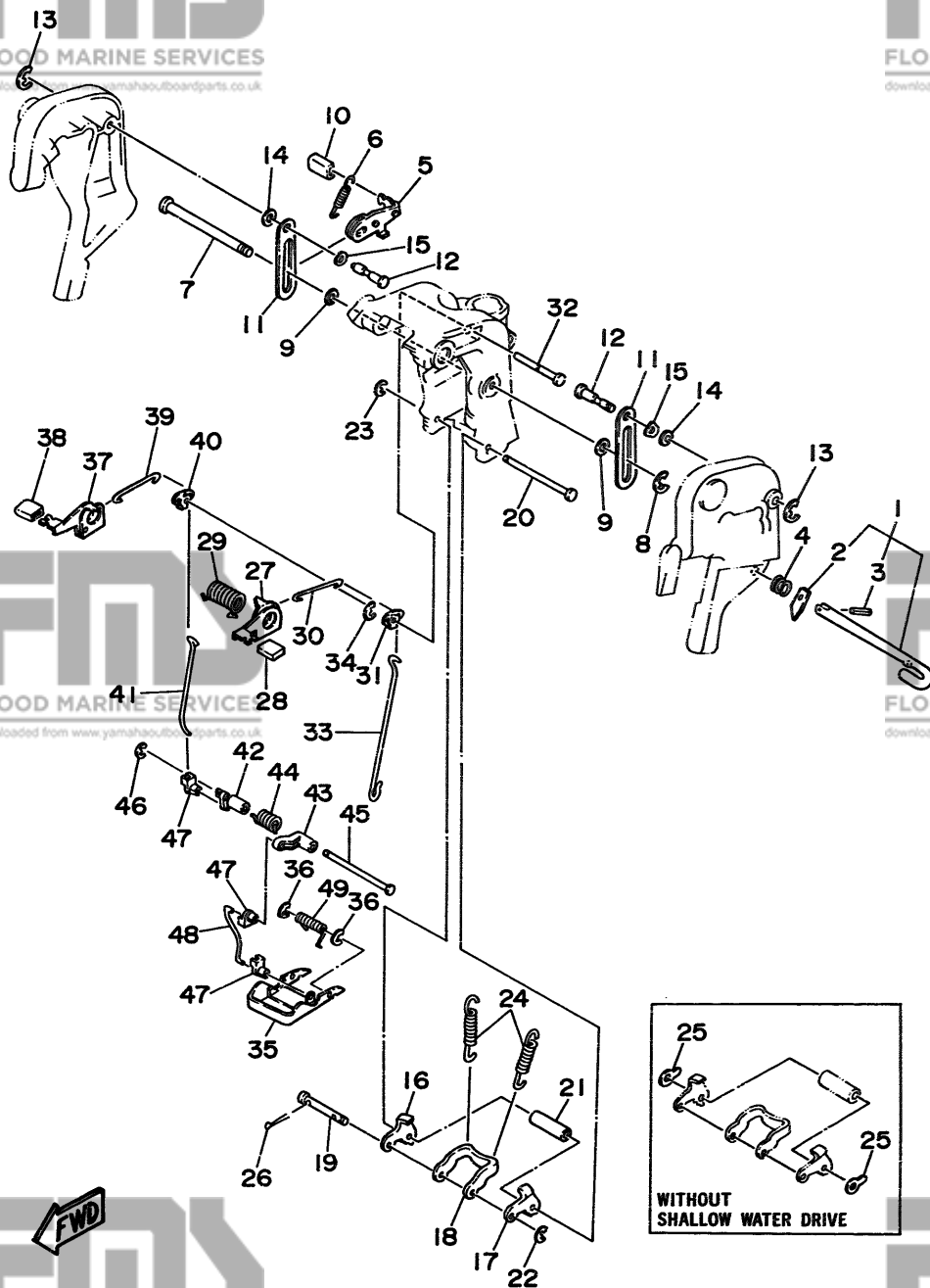
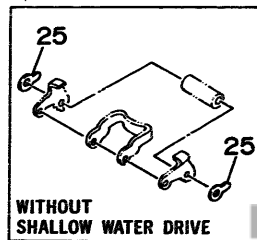


Fig. 12 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43160-01	TILT ROD ASSY	1	27	6J8-43631-00	LEVER, tilt	1
2	676-43165-00	PLATE, tilt lock	1	28	6J8-43633-00	COVER, tilt lever	1
3	91690-30010	PIN, spring	1	29	90508-18M24	SPRING, torsion	1 UR
4	90502-10M04	SPRING, conical	1		90508-18M23	SPRING, torsion (For Shallow Water Drive)	1 UR
5	6J8-43181-01	LEVER, tilt stop	1	30	6H4-43616-00	ROD, tilt lock	1
6	90506-12M25	SPRING, tension	1	31	6J8-43641-00	LEVER, tilt	1
7	90249-12M28	PIN	1	32	90249-06M23	PIN	1 UR
8	93430-10M00	CIRCLIP	1		90249-06M24	PIN (For Shallow Water Drive)	1 UR
9	90202-12031	WASHER, plate	2	33	6J8-43617-00	ROD, tilt lock	1
10	682-43318-01	COVER	1	34	99080-05600	CIRCLIP	1
11	6J8-43627-00	STOPPER	2	35	6J8-43681-01	LEVER, shallow water drive	1
12	90249-12M27	PIN	2	36	6J8-43673-00	WASHER 1	2
13	93430-10M00	CIRCLIP	2	37	6J8-43631-10	LEVER, tilt	1
14	90202-12031	WASHER, plate	2	38	6J8-43633-00	COVER, tilt lever	1
15	90206-12M16	WASHER, wave	2	39	6H4-43616-00	ROD, tilt lock	1
16	6J8-43614-00	PLATE, tilt lock	1	40	6J8-43641-00	LEVER, tilt	1
17	6J8-43615-00	PLATE, tilt lock	1	41	6J8-43617-10	ROD, tilt lock	1
18	6J8-43613-01	ARM, tilt lock	1	42	6J8-43186-00	LEVER	1
19	6H4-43659-00	SHAFT, reverse lock	1	43	6J8-43187-00	LEVER 2	1
20	6J8-43611-01	SHAFT, tilt lock	1	44	90508-25M21	SPRING, torsion	1
21	90387-07M64	COLLAR	1	45	90249-07M25	PIN	1
22	93430-06M02	CIRCLIP	1	46	99080-05600	CIRCLIP	1
23	99080-05600	CIRCLIP	1	47	6J8-41262-00	JOINT, choke lever	3
24	90506-32M22	SPRING, tension	2	48	6J8-43616-10	ROD, tilt lock	1
25	6H4-43674-00	WASHER (Without Shallow water Drive)	2	49	90508-20M22	SPRING, torsion	1
26	91490-20010	PIN, cotter	2				



FWD

**HANDLE STEERING
ASS'Y**

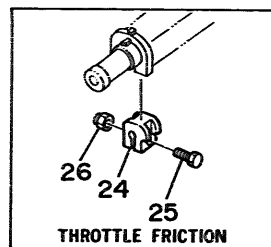
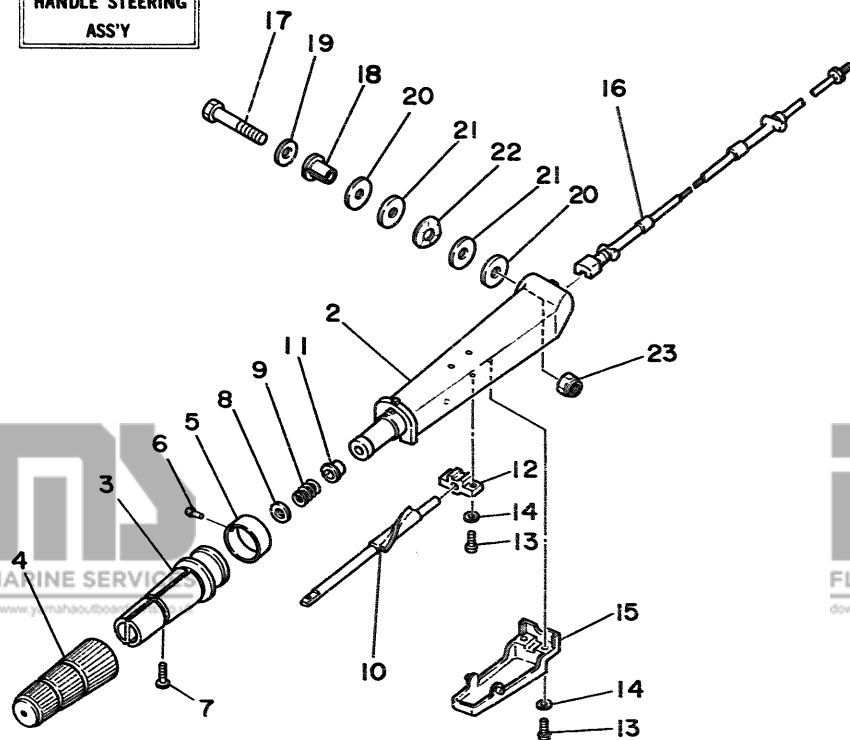


Fig. 13 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0084-04-EJ	HANDLE STEERING ASSY		14	92901-05600	WASHER, plate	4
2	6H4-42111-01-EJ	HANDLE, steering	1	15	6H4-42131-00	COVER, handle steering	1
3	664-42119-00	GRIP, steering handle	1	16	6H4-26311-03	CABLE, throttle 1	1
4	6G1-42177-00	RUBBER, handle	1	17	90101-12M37	BOLT	1
5	6L2-42137-00	INDICATOR, throttle	1	18	90386-12089	BUSH	1
6	90269-02M09	RIVET	1	19	92990-12200	WASHER, plain	1
7	90149-05M13	SCREW	1	20	90202-12092	WASHER, plate	2
8	92990-10600	WASHER, plate	1	21	90201-12537	WASHER, plate	2
9	90501-23215	SPRING, compression	1	22	90206-12054	WASHER, wave	1
10	6H4-42138-01	LEVER, throttle	1	23	90185-12058	NUT, self-locking	1
11	90386-08032	BUSH	1	24	656-42126-01	FRICTION, steering handle grip	1
12	6H4-42159-00	STAY	1	25	97395-06020	BOLT	1
13	97880-05016	SCREW, pan head	4	26	90185-06062	NUT, self-locking	1

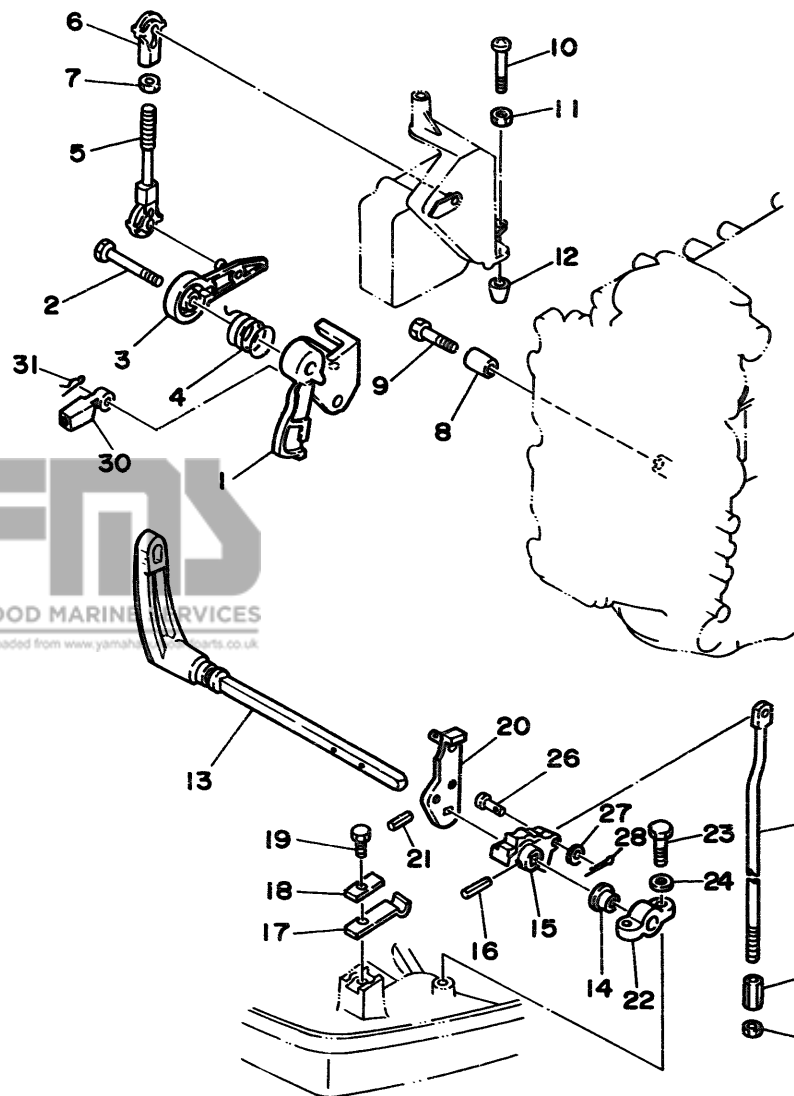


Fig. 14 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-41213-14	CAM, accel. (40HMO Model)	1 UR	15	6H4-44121-02	LEVER, shift rod	1
	6H4-41213-04	CAM, accel.		16	91690-30318	PIN, spring	1
		(40HEO/40HEPO/40HRO/40HETO Model)	1 UR	17	6H4-44116-00	SPRING	1
2	90109-06M43	ROLT	1	18	682-44117-00	BRACKET	1
3	6H4-41632-01	LEVER, magneto control	1	19	97313-06016	BOLT	1
4	90508-26M20	SPRING, torsion	1	20	6H4-44125-01	LEVER, shift rod	1
5	6G5-41636-01	ROD, magneto control	1	21	91690-30316	PIN, spring	1
6	6H4-41237-00	JOINT, link	1	22	6F5-41662-00	BRACKET	1
7	95380-05600	NUT	1	23	97313-06020	BOLT	2
8	90387-06M19	COLLAR	1	24	92990-06600	WASHER, plate	2
9	97313-06025	BOLT	1	25	6H4-44143-00	ROD, shift	1
10	90157-06M13	SCREW, pan head	1	26	91790-05020	PIN, clevis	1
11	95303-06600	NUT	1	27	92990-05600	WASHER, plate	1
12	688-44194-00	CAP	1	28	91490-16010	PIN, cotter	1
13	6H4-44111-00	HANDLE, gear shift		29	648-44146-00	CONNECTOR, shift rod	1
		(40HMO/40HRO Model)	1 UR	30	663-48344-00	CABLE END, remote control	1
	6H4-44111-10	HANDLE, gear shift		31	90468-18008	CLIP	1
		(40HEO/40HEPO/40HETO Model)	1 UR	32	90170-07021	NUT	1
14	682-44132-00	BUSHING	1				

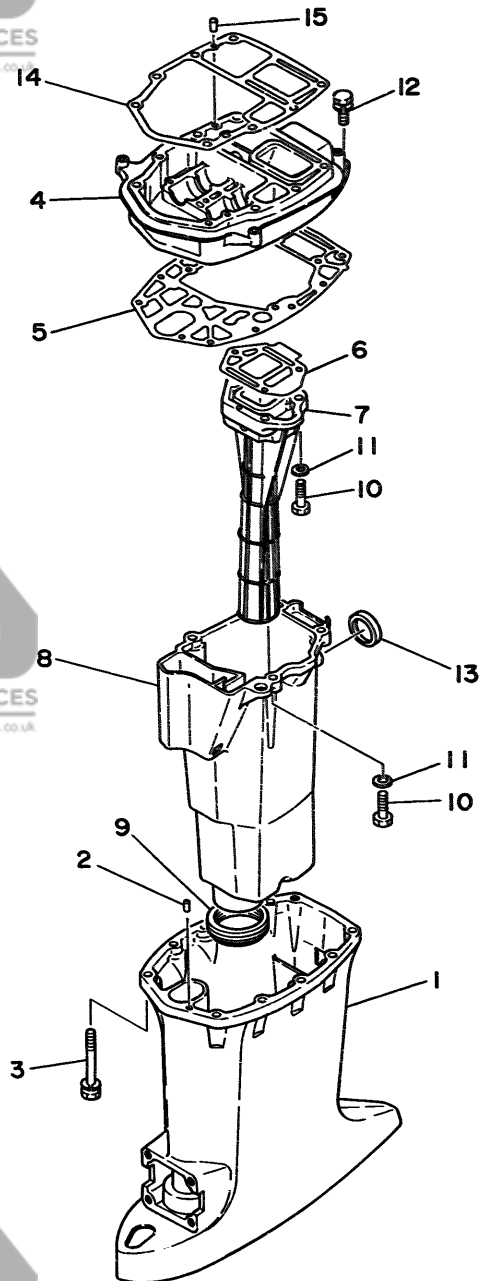


Fig. 15 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45111-00-EJ	CASING, upper (Short)	1 UR	8	6H4-14711-00-58	MUFFLER 1 (Short)	1 UR
	6H4-45111-10-EJ	CASING, upper (Long)	1 UR		6H4-14711-10-58	MUFFLER 1 (Long)	1 UR
2	93606-12019	PIN, dowel	2	9	663-45123-00	GASKET, muffler	1
3	90119-08M83	BOLT, with washer	8	10	97395-08030	BOLT	7
4	6H4-41137-00-94	GUIDE, exhaust	1	11	92990-08600	WASHER, plate	7
5	6H4-45114-A1	GASKET, upper casing	1	12	90119-08M79	BOLT, with washer	2
6	6H4-41134-A0	GASKET, exhaust manifold	1	13	6H4-41133-00	GASKET, exhaust manifold 1	1
7	6H4-41131-01-58	MANIFOLD, ext. 1	1	14	6H4-45113-A0	GASKET, upper casing	1
				15	93606-12019	PIN, dowel	2

LOWER UNIT
ASSY

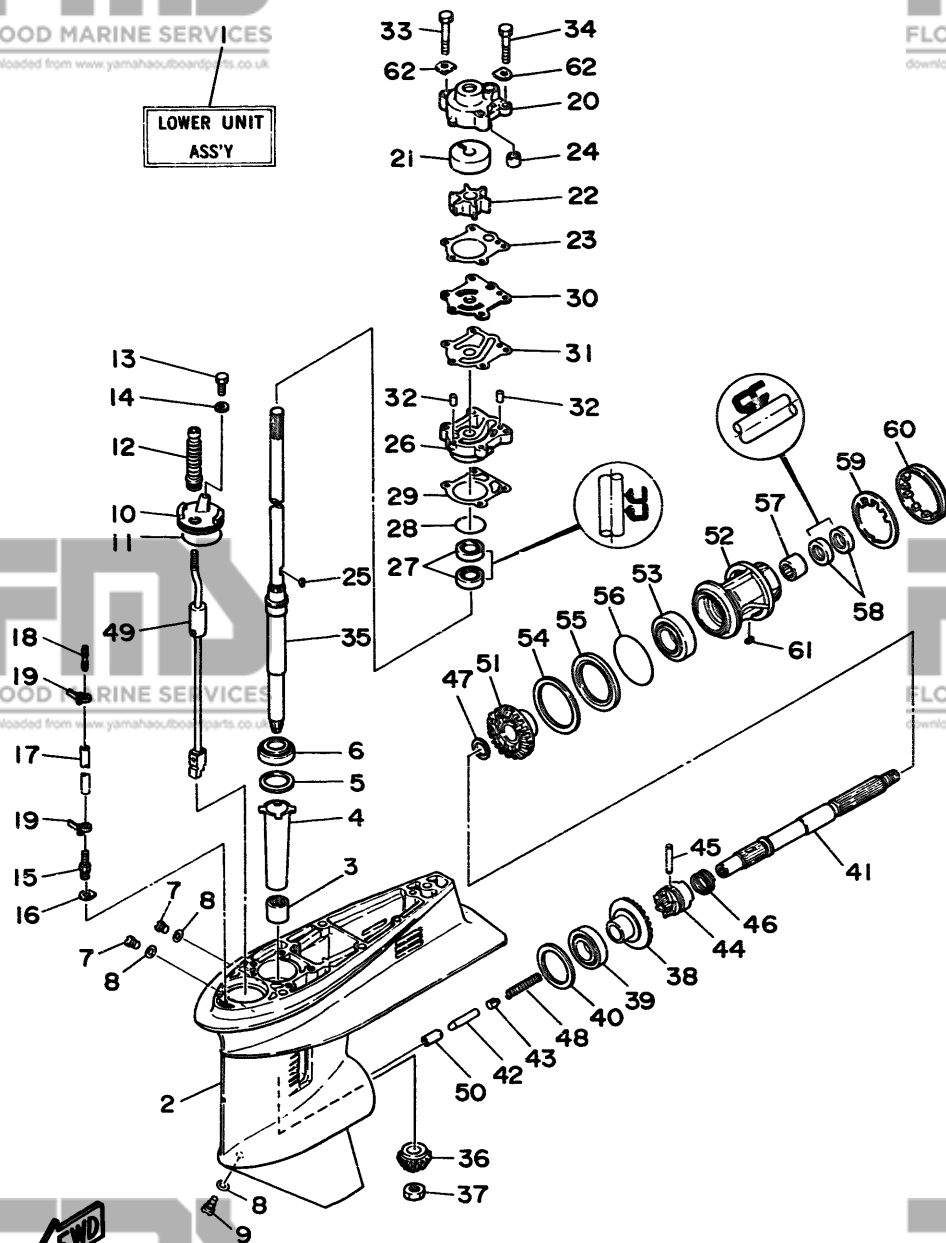


Fig. 16 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45300-02-EJ	LOWER UNIT ASSY (Short)	1	34	97395-08045	BOLT	2
	(Ref. No. 2 to 62)		UR	35	6H4-45501-00	DRIVE SHAFT COMP. (Short)	1
	6H4-45300-12-EJ	LOWER UNIT ASSY (Long)	1		6H4-45501-10	DRIVE SHAFT COMP. (Long)	1
	(Ref. No. 2 to 62)		UR	36	6H4-45551-00	PINION	1
2	6H4-45301-01-EJ	CASING, lower	1	37	90170-12138	NUT	1
3	93315-32224	BEARING, cylindrical	1	38	6H4-45560-00	GEAR	1
4	6H4-45536-00	SLEEVE, drive shaft	1	39	93332-000V4	BEARING	1
5	663-45587-01-10	SHIM (T:0.10MM)	1	40	6H4-45567-01-10	SHIM (T:0.10MM)	1
	663-45587-01-12	SHIM (T:0.12MM)	1		6H4-45567-01-12	SHIM (T:0.12MM)	1
	663-45587-01-15	SHIM (T:0.15MM)	1		6H4-45567-01-15	SHIM (T:0.15MM)	1
	663-45587-01-18	SHIM (T:0.18MM)	1		6H4-45567-01-18	SHIM (T:0.18MM)	1
	663-45587-01-30	SHIM (T:0.30MM)	1		6H4-45567-01-30	SHIM (T:0.30MM)	1
	663-45587-01-40	SHIM (T:0.40MM)	1		6H4-45567-01-40	SHIM (T:0.40MM)	1
	663-45587-01-50	SHIM (T:0.50MM)	1		6H4-45567-01-50	SHIM (T:0.50MM)	1
6	93332-00023	BEARING	1	41	679-45611-01	SHAFT, propeller	1
7	90340-08M04	PLUG, straight screw	2	42	676-45635-00	PLUNGER, shift	1
8	90430-08020	GASKET	3	43	663-45634-00	SLIDE, shift	1
9	688-45341-00	PLUG, drain	1	44	6H4-45631-00	CLUTCH, dog	1
10	6H4-45321-01	PLATE	1	45	90250-06023	PIN, straight	1
11	93210-49ME0	O-RING	1	46	663-45633-00	RING, cross pin	1
12	661-44147-00	BOOT, shift rod	1	47	90201-22429	WASHER, plate	1
13	97395-06016	BOLT	1	48	90501-16M01	SPRING, compression	1
14	92990-06600	WASHER, plate	1	49	6H4-44150-01	SHIFT CAM ASSY (Short)	1
15	6H4-45378-00	NIPPLE, hose	1		6H4-44150-12	SHIFT CAM ASSY (Long)	1
16	90209-10M14	WASHER	1	50	6H4-44160-00	DETENT COMP.	1
17	90445-07ME9	HOSE (Short)	1	51	6H4-45571-00	GEAR	1
	90445-07M31	HOSE (Long)	1	52	679-45331-00-94	HOUSING, bearing	1
18	6E5-83558-00	END, nipple	1	53	93306-00702	BEARING	1
	6E5-83558-10	END, nipple (40HETO Model)	1	54	663-45577-01-10	SHIM (T:0.10MM)	1
19	90465-11M10	CLAMP	2		663-45577-01-12	SHIM (T:0.12MM)	1
20	6J8-44311-00	HOUSING, water pump	1		663-45577-01-15	SHIM (T:0.15MM)	1
21	663-44322-00	INSERT, cartridge	1		663-45577-01-18	SHIM (T:0.18MM)	1
22	6H4-44352-02	IMPELLER	1		663-45577-01-30	SHIM (T:0.30MM)	1
23	663-44315-A0	GASKET, water pump	1		663-45577-01-40	SHIM (T:0.40MM)	1
24	663-44366-00	DAMPER, water seal	1		663-45577-01-50	SHIM (T:0.50MM)	1
25	90280-03024	KEY, woodruff	1	55	663-45576-00	WASHER, thrust	1
26	663-44341-00-94	HOUSING, water pump	1	56	93210-66M98	O-RING	1
27	93101-23070	OIL SEAL	2	57	93317-22204	BEARING, cylindrical	1
28	93210-41042	O-RING	1	58	93101-22067	OIL SEAL	2
29	663-44316-A0	GASKET, water pump	1	59	90214-48M03	WASHER, claw	1
30	663-44323-00	OUTER PLATE, cartridge	1	60	697-45384-00	NUT	1
31	663-44324-A0	GASKET, cartridge	1	61	90282-04010	KEY, straight	1
32	93604-08062	PIN, dowel	2	62	90209-08M02	WASHER	4
33	97395-08055	BOLT	2				

Fig. 17 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	663-45376-00-94	GUIDE, seal damper	1	27	90171-16011	NUT, castle	1
2	688-45375-00	DAMPER, seal	1	28	91490-30030	PIN, cotter	1
3	688-45214-02	COVER, water inlet	1	29	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1 UR
4	688-45215-02	COVER, water inlet	1		663-45943-02-EL	PROPELLER (3X11"X15"-G)	1 UR
5	98680-05535	SCREW, oval head	1		663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G)	1 UR
6	90185-05002	NUT, self-locking	1		663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G)	1 UR
7	664-45371-01	TAB-TRIM	1		663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1 UR
8	97375-08075	BOLT	1		663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G)	1 UR
9	92990-08100	WASHER, spring	1		663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G)	1 UR
10	92990-08600	WASHER, plate	1		663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G)	1 UR
11	95380-08600	NUT	1		663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1 UR
12	93606-12019	PIN, dowel	2		6H5-45943-00-EL	PROPELLER (3X10"X15"-G)	
13	97395-10040	BOLT	4			(With Lip Cup)	1 UR
14	92990-10100	WASHER, spring	4		6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G)	
15	92990-10600	WASHER, plate	4			(With Lip Cup)	1 UR
16	90119-08M92	BOLT, with washer	1		6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G)	
17	90202-12060	WASHER, plate	1			(With Lip Cup)	1 UR
18	6H4-44361-00	TUBE, water (Short)	1 UR		6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G)	
	6H4-44361-10	TUBE, water (Long)	1 UR			(With Lip Cup)	1 UR
19	90430-12072	GASKET	1			STAINLESS STEEL PROPELLER	
20	663-44367-00	DAMPER, water seal	1		663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1 UR
21	90465-11M10	CLAMP (40HETO Model)	2 UR		663-45972-60-98	PROPELLER (3X12"X11"-G)	1 UR
22	90445-07MF1	HOSE (40HETO Model)	1 UR		663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1 UR
23	6E5-83558-00	END, nipple (40HETO Model)	1 UR		663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1 UR
24	663-45987-02	SPACER	1		663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1 UR
25	670-45997-02	SPACER	1		663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1 UR
26	92990-16200	WASHER, plain	1				

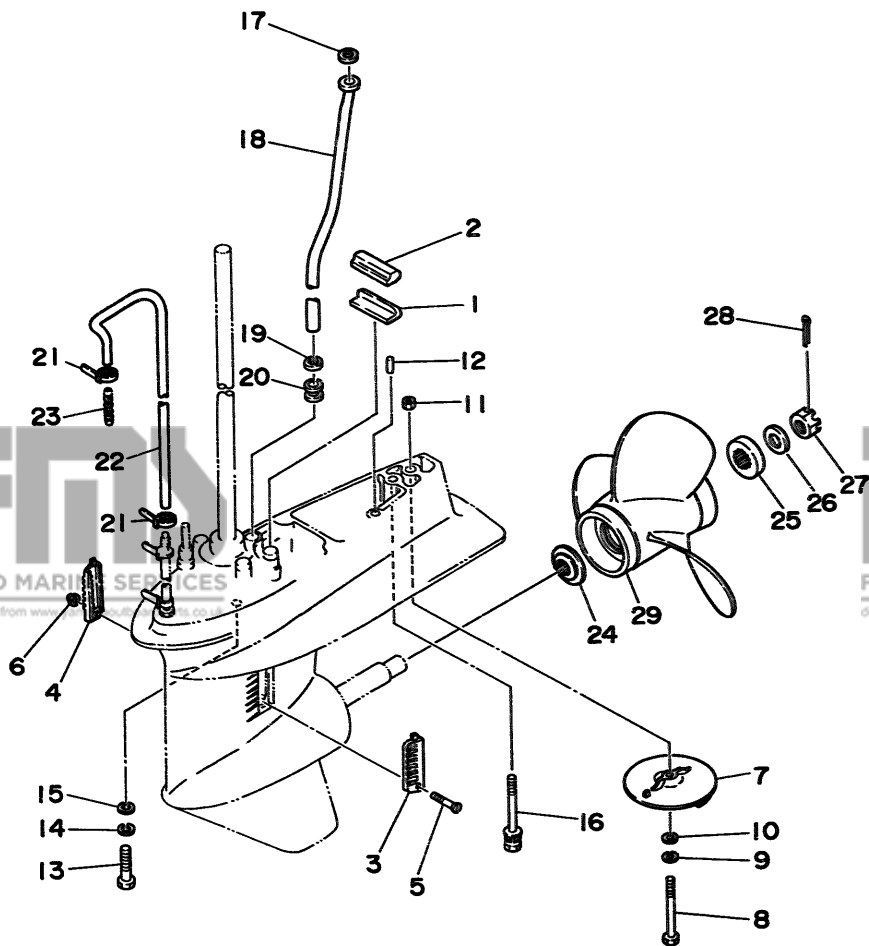
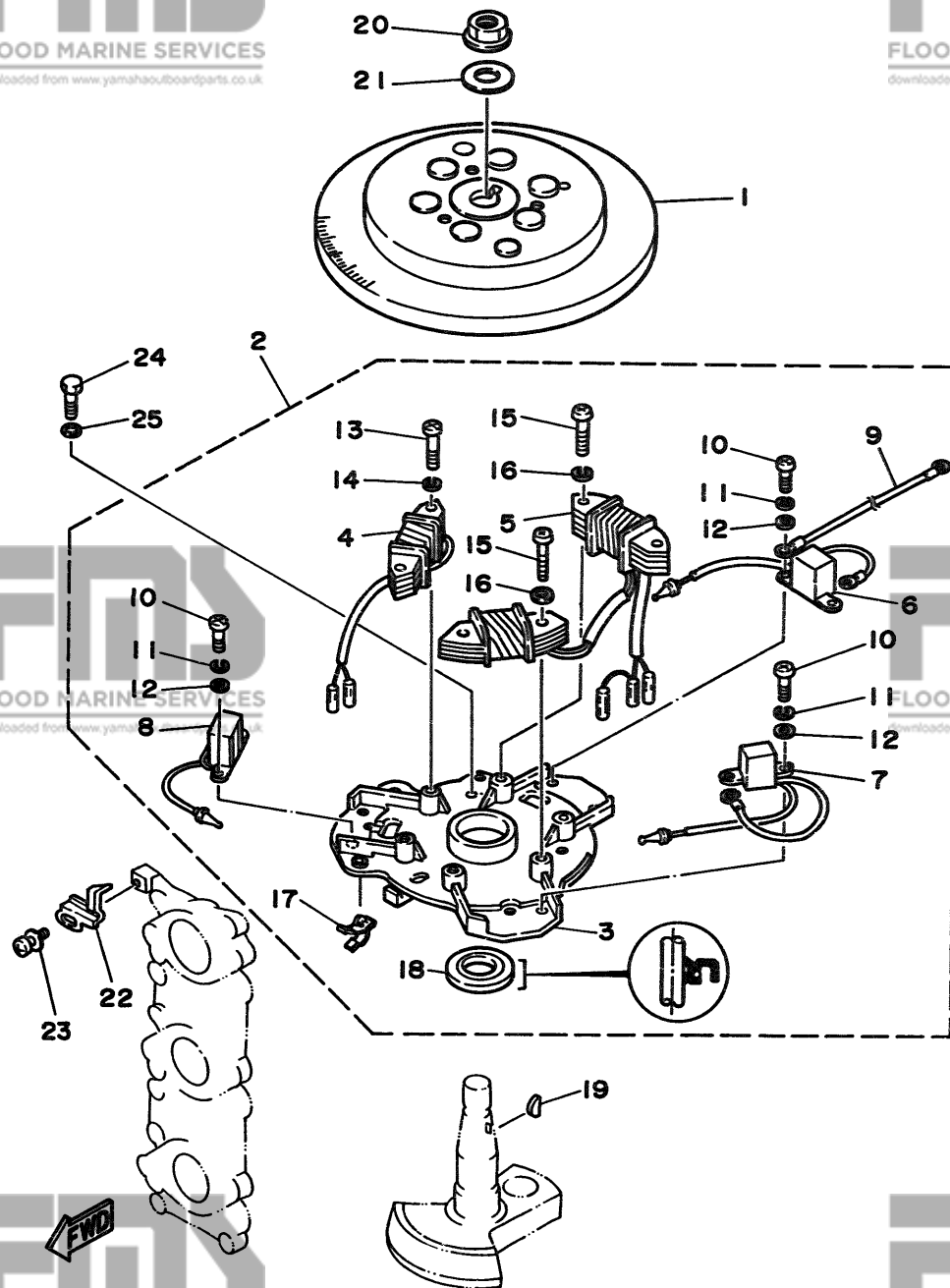


Fig. 18 MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-85550-10	ROTOR ASSY	1	14	92990-06100	.WASHER, spring	2
2	6H5-85560-01	BASE ASSY	1	15	98501-06030	.SCREW, pan head	4
3	6H4-15359-03-94	.HOUSING, oil seal	1	16	92990-06100	.WASHER, spring	4
4	6H5-85520-00	.COIL, charge	1	17	90464-03M15	.CLAMP	2
5	6H5-85533-01	.COIL, lighting	1	18	93102-23096	.OIL SEAL	1
6	6H5-85580-00	.COIL, pulser	1	19	6H4-11545-00	KEY, woodruff	1
7	6H5-85580-10	.COIL, pulser	1	20	90179-16M05	NUT	1
8	6H5-85580-20	.COIL, pulser	1	21	90201-16M44	WASHER, plate	1
9	6H4-83354-00	.WIRE, earth lead 1	1	22	6H4-81332-00	PLATE, timing	1
10	98501-05012	.SCREW, pan head	6	23	97985-05210	SCREW, with washer	1
11	92901-05100	.WASHER, spring	6	24	97313-06018	BOLT	3
12	92901-05600	.WASHER, plate	6	25	92990-06600	WASHER, plate	3
13	98501-06025	.SCREW, pan head	2				



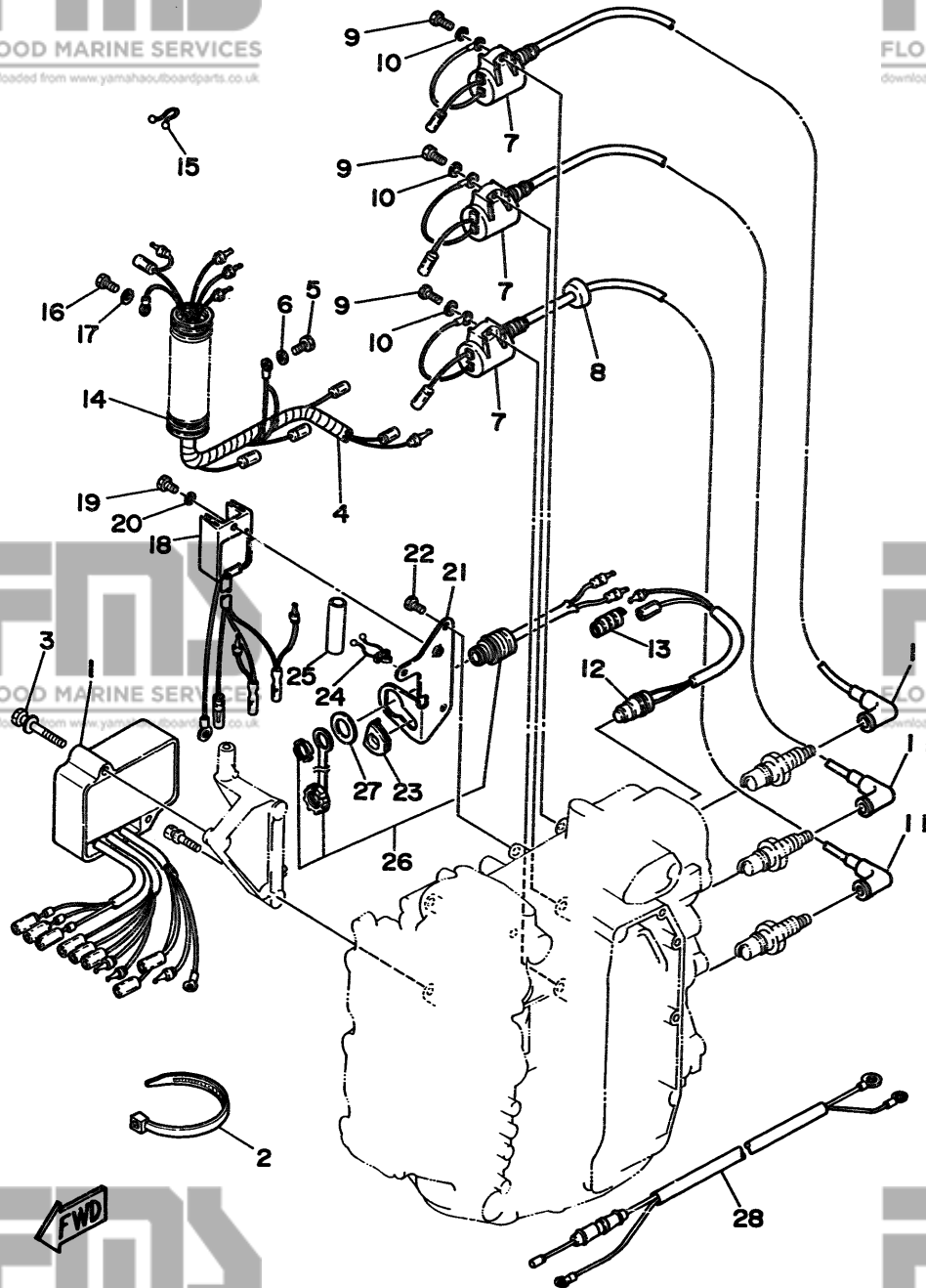


Fig. 19 ELECTRICAL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-85540-01	C.D.I. UNIT ASSY	1	16	97313-06014	BOLT	1
2	90465-13M36	CLAMP	1	17	92990-06600	WASHER, plate	1
3	90119-06M51	BOLT, with washer	2	18	6J8-81967-00	RECTIFIER & REGULATOR ASSY (40HMO/40HRO Model)	1
4	6H4-82531-02	WIRE, lead	1	19	97395-06012	BOLT (40HMO/40HRO Model)	1
5	97313-06014	BOLT	1	20	92990-06600	WASHER, plate (40HMO/40HRO Model)	1
6	92990-06600	WASHER, plate	1	21	6H4-81975-02	PLATE, rectifier fitting (40HMO/40HRO Model)	1
7	6H5-85570-00	IGNITION COIL ASSY	3	22	97013-06012	BOLT (40HMO/40HRO Model)	2
8	90480-25161	GROMMET	1	23	6F5-81922-00	GROMMET (40HMO/40HRO Model)	1
9	97313-06020	BOLT	3	24	90464-12M35	CLAMP (40HMO/40HRO Model)	1
10	92990-06600	WASHER, plate	3	25	90440-14M00	PIPE (40HMO/40HRO Model)	1
11	6G1-82370-20	PLUG CAP ASSY	3	26	682-84381-00	2P CONCENT (40HMO/40HRO Model)	1
12	689-82560-00	THERMO SWITCH ASSY	1	27	90202-26M45	WASHER, plate (40HMO/40HRO Model)	1
13	90446-10M02	HOSE	1	28	6J8-82105-10	WIRE, harness (40HMO/40HRO Model)	1 AP
14	6G1-83557-00	TUBE	1				
15	90464-05M16	CLAMP	1				

Fig. 20 ALTERNATE 1 (40HEO/40HEPO/40HETO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90201-08M93	WASHER, plate	1	29	6H5-24633-00	CHAIN, ball	1
2	6H4-11537-01	GEAR, driven	1	30	6J8-21758-00	WASHER, special 2	1
3	6H1-13117-01	COLLAR, distance	1	31	6H1-21757-00	WASHER, special 1	2
4	93210-13595	O-RING	1	32	90445-11M23	HOSE	1
5	6H4-13200-03	OIL INJECTION PUMP ASSY	1	33	90445-11M07	HOSE	1
6	93210-19MA7	O-RING	1	34	6J8-21744-00	BREATHER	1
7	90109-06M39	BOLT	1	35	6E5-24378-00	PIPE, joint 4	1
8	90109-06M40	BOLT	1	36	90467-10M04	CLIP	1
9	90445-07M44	HOSE	1	37	90445-11M17	HOSE	1
10	90445-07M23	HOSE	1	38	90446-10M01	HOSE	2
11	90445-07MA6	HOSE	1	39	6J8-13411-00	STRAINER, oil	1
12	90468-07M02	CLIP	3	40	6J8-13414-00	GASKET, strainer cover	1
13	90468-07M02	CLIP	3	41	6L2-13416-00	PIPE, oil 1	1
14	90464-07M20	CLAMP	1	42	90467-08004	CLIP	1
15	6H4-41241-01	ROD, link	1	43	6A0-82317-00	DAMPER, ignition coil	3
16	6H1-41237-00	JOINT, link	1	44	624-42542-00	PIPE	3
17	90202-05088	WASHER, plate	1	45	90119-06M65	BOLT, with washer	3
18	90468-05M03	CLIP	1	46	90445-07M87	HOSE	3
19	95380-05600	NUT	1	47	6E9-13183-70	VALVE, check	3
20	6R5-41237-00	JOINT, link	1	48	90468-07M02	CLIP	6
21	6H4-21707-04	OIL TANK COMP.	1	49	90467-11M08	CLIP	1
22	90445-11M17	HOSE	1	50	6H4-85720-30	OIL LEVEL GAUGE ASSY	1
23	90464-11M23	CLAMP	1	51	6H4-84342-00	SEAT, emblem	1
24	90467-11M08	CLIP	2	52	6H4-83589-00	GASKET	1
25	6H4-21752-00	TUBE, filler 1	1	53	92503-06015	SCREW, pan head	1
26	90465-13M30	CLAMP	1	54	92990-06600	WASHER, plate	1
27	6H1-2176M-01	HOOK	1	55	6H4-84301-01	PILOT LIGHT ASSY 1	1
28	6H4-21770-00	OIL TANK CAP ASSY	1				

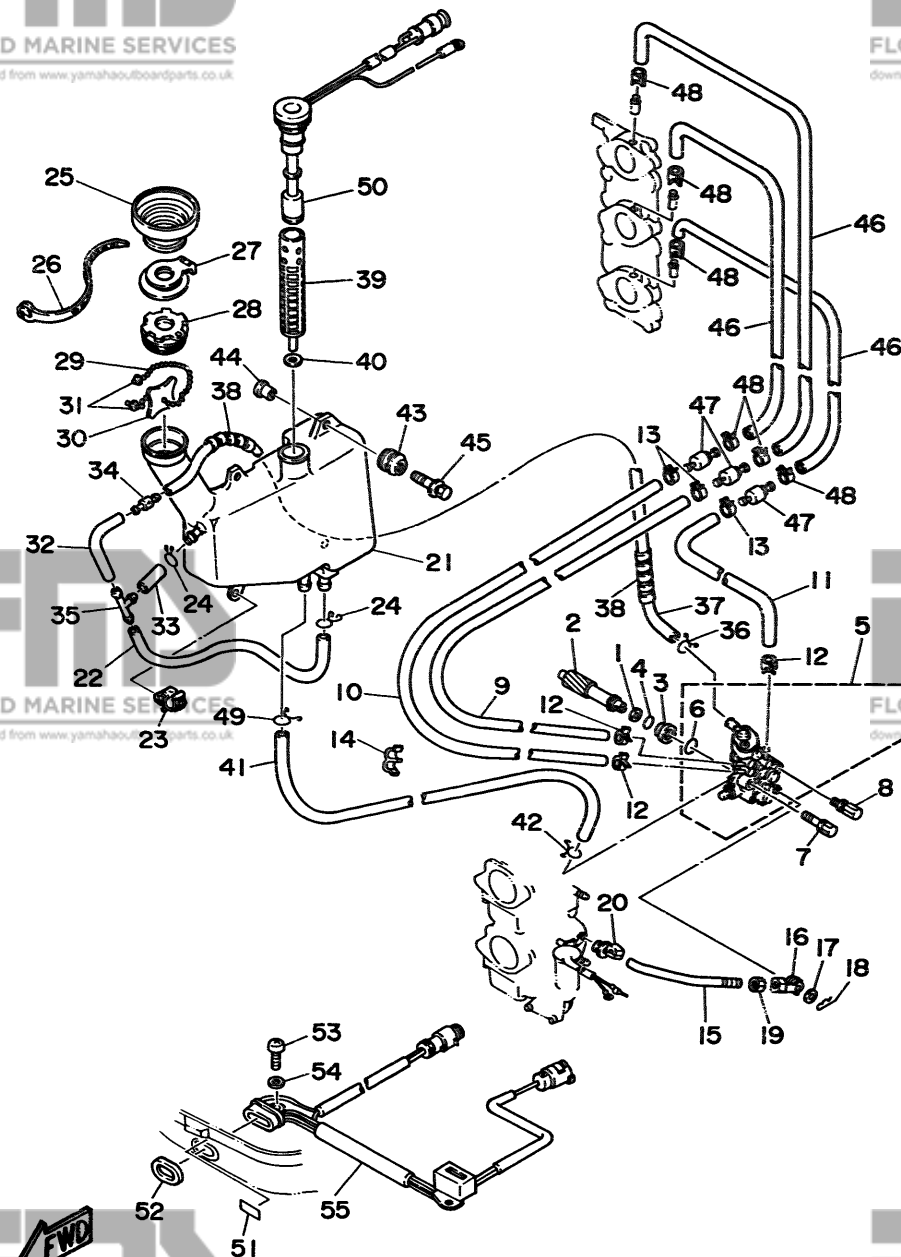
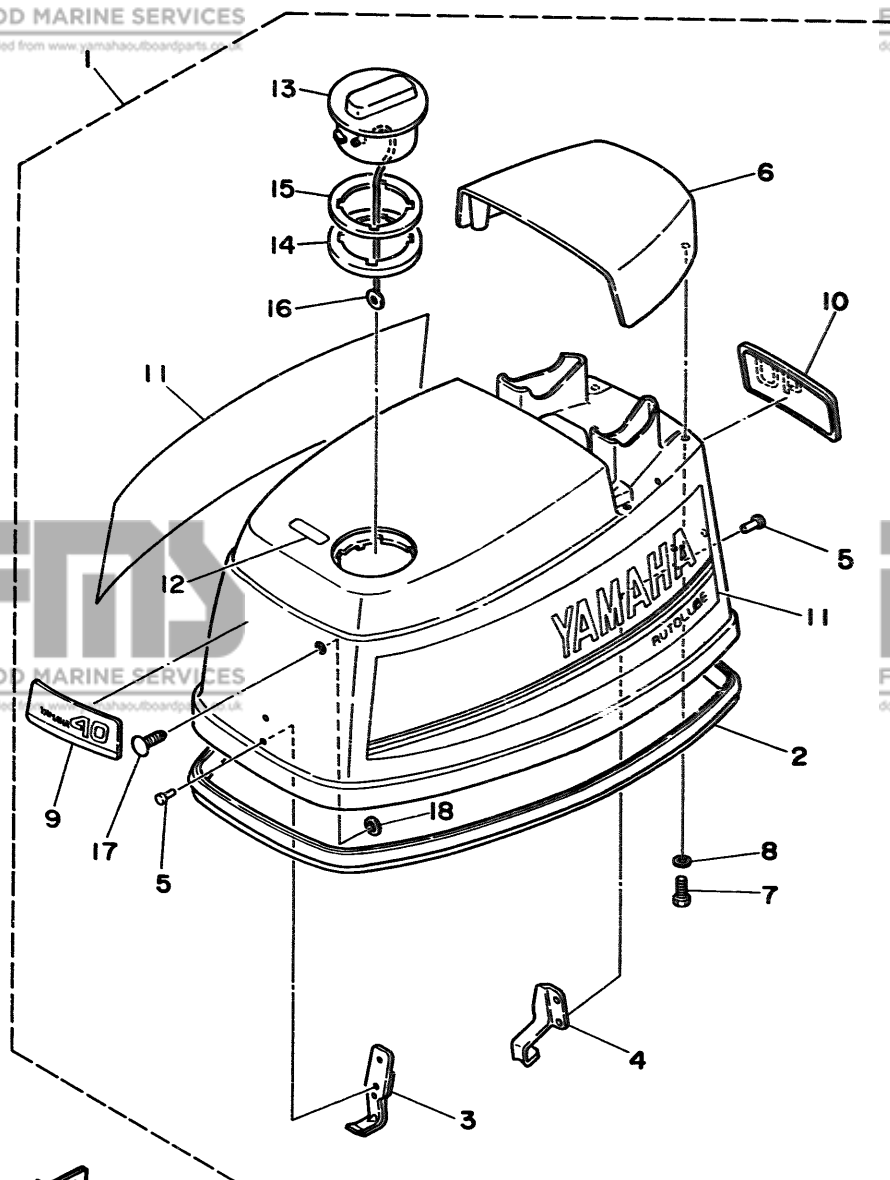


Fig. 21 ALTERNATE 2 (40HE0/40HEP0/40HET0 MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42630-60-EJ	TOP COWLING ASSY	1	10	6H4-42687-10	.EMBLEM, rear	1
2	6H4-42615-00	.SEAL	1	11	6H4-W0070-60	.GRAPHIC SET	9
3	6H4-42651-00	.HOOK	1	12	6H4-13436-00	.MARK	1
4	6H4-42652-00	.HOOK	1	13	6H1-2177H-01	.DISK CAP 2	1
5	90266-04M01	.RIVET	4	14	6H3-21732-00	.SEAL 1	1
6	6H4-42613-10-EJ	.MOLDING, air duct	1	15	6H3-21735-00	.SEAL 2	1
7	97395-06016	.BOLT	4	16	6H1-42694-00	.BAND	1
8	92990-06600	.WASHER, plate	4	17	90338-05M12	.PLUG	1
9	6H4-42686-11	.EMBLEM, front	1	18	90183-05M06	.NUT, spring	1



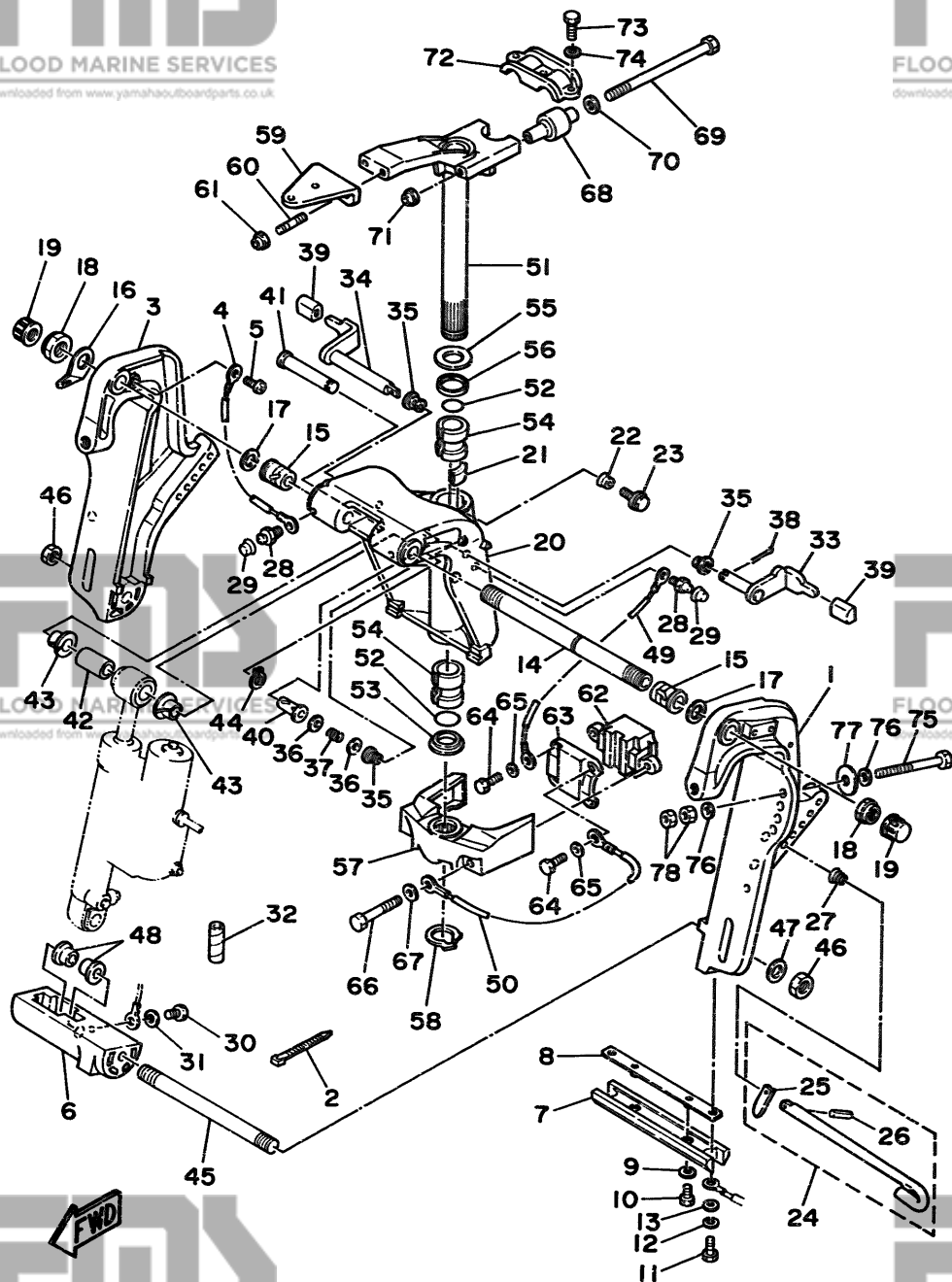
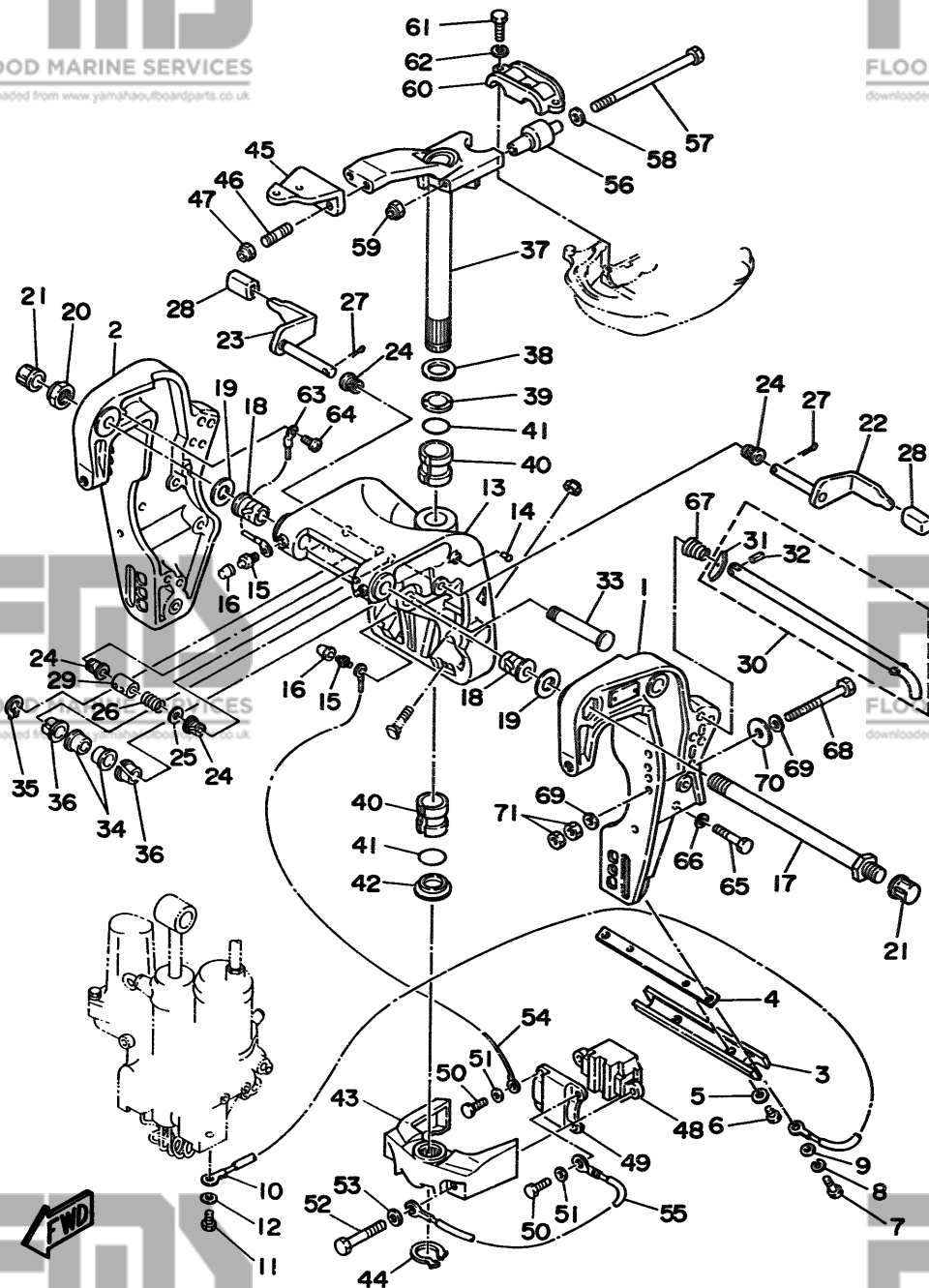


Fig. 22 ALTERNATE 3 (40HEPO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-43111-02-EJ	BRACKET, clamp	1	41	6H5-43126-02	PIN, upper shock mount	1
2	90465-13M11	CLAMP	1	42	90386-12M65	BUSH	1
3	6H5-43112-02-EJ	BRACKET, clamp	1	43	90386-12M64	BUSH	2
4	6E5-82148-00	WIRE, lead 4	1	44	93410-12M08	CIRCLIP	1
5	97895-06008	SCREW, pan head	1	45	90116-18M21	BOLT, stud	1
6	6H5-43128-01-EJ	SPACER, clamp bracket	1	46	90170-18M10	NUT	2
7	6H1-45251-02	ANODE	1	47	92990-18600	WASHER	1
8	6H1-44526-00	PLATE	1	48	90386-18M44	BUSH	2
9	90201-06M31	WASHER, plate	2	49	6H5-82127-00	WIRE, lead 2	1
10	97395-06012	BOLT	2	50	6H5-82149-00	WIRE, lead 3	1
11	97395-06016	BOLT	2	51	6H4-42510-01-EJ	STEERING BRACKET ASSY	1
12	92990-06100	WASHER, spring	2	52	93210-29M94	O-RING	2
13	92990-06600	WASHER, plate	2	53	90386-30M60	BUSH	1
14	6J8-43131-01	BOLY, clamp bracket	1	54	90386-30M77	BUSH	2
15	90386-22M15	BUSH	2	55	90201-30M00	WASHER, plate	1
16	6J8-43113-01	PLATE, clamp bracket	1	56	90386-30M78	BUSH	1
17	90201-22428	WASHER, plate	2	57	6H4-44551-01-EJ	HOUSING, lower mount rubber	1
18	90185-22043	NUT, self-locking	2	58	93410-28M06	CIRCLIP	1
19	6G5-43145-00	CAP, clamp bracket	2	59	6H4-48511-50-EJ	HOOK, steering	1
20	6H5-43311-03-EJ	BRACKET, swivel	1	60	90116-10175	BOLT, stud	2
21	6J8-42528-00	PLATE, friction	1	61	90185-10051	NUT, self-locking	2
22	689-43373-01	SEAL, damper	1	62	6H4-44557-00	MOUNT DAMPER, lower front (Short)	1 UR
23	90105-06M18	BOLT, washer based	1		6H4-44557-10	MOUNT DAMPER, lower front (Long)	1 UR
24	676-43160-02	TILT ROD ASSY	1	63	6H4-44553-01	COVER, lower mount	1
25	676-43165-00	PLATE, tilt lock	1	64	97395-08025	BOLT	4
26	91690-30012	PIN, spring	1	65	92990-08600	WASHER, plate	4
27	90502-10M04	SPRING, conical	1	66	97395-10060	BOLT	2
28	93700-06004	NIPPLE, grease	3	67	92990-10600	WASHER, plate	2
29	563-45119-00	CAP, grease nipple	3	68	6H4-44514-00	MOUNT DAMPER, upper side	2
30	97395-06010	BOLT	1	69	90101-08M86	BOLT	2
31	92990-06600	WASHER, plate	1	70	90201-09425	WASHER, plate	2
32	90446-10M01	HOSE	2	71	90185-08045	NUT, self-locking	2
33	6H5-43181-02	LEVER, tilt stop	1	72	6H4-44511-00-94	COVER, upper mount	1
34	6H5-43185-02	LEVER, tilt stop	1	73	97090-08035	BOLT	3
35	90386-10M16	BUSH	3	74	92990-08100	WASHER, spring	3
36	92990-10600	WASHER, plate	2	75	90101-12M65	BOLT	4
37	90501-10M21	SPRING, compression	1	76	92990-12200	WASHER, plain	8
38	91490-30030	PIN, cotter	1	77	90201-12426	WASHER, plate	4
39	663-43318-00	COVER	2	78	95380-12600	NUT	8
40	90386-10M19	BUSH	1				

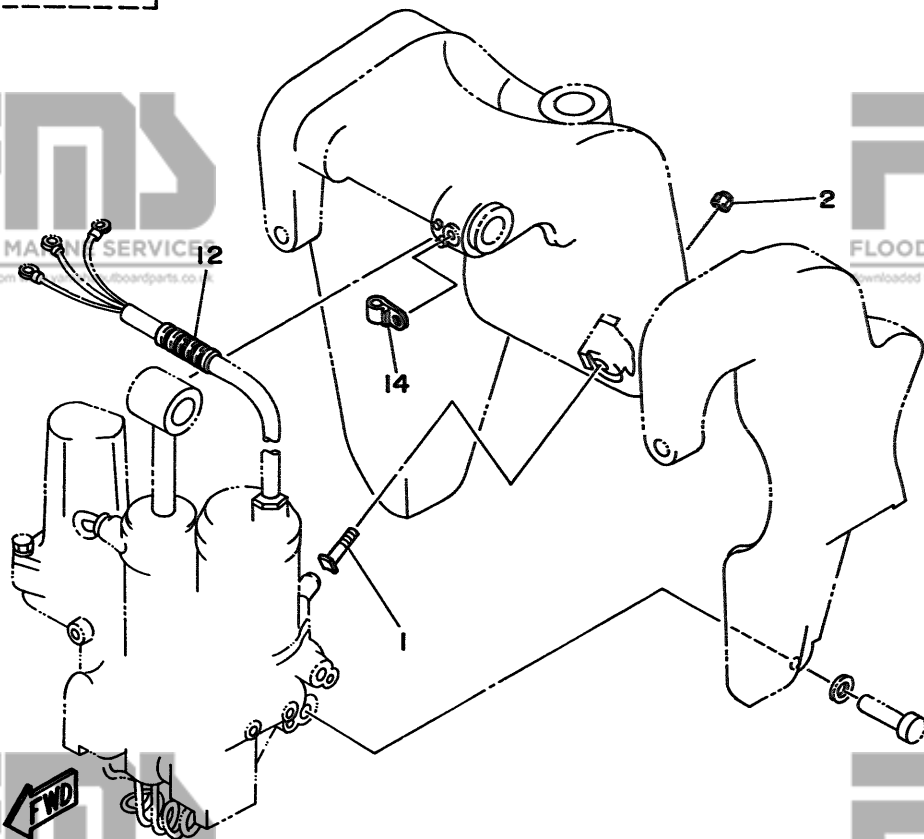
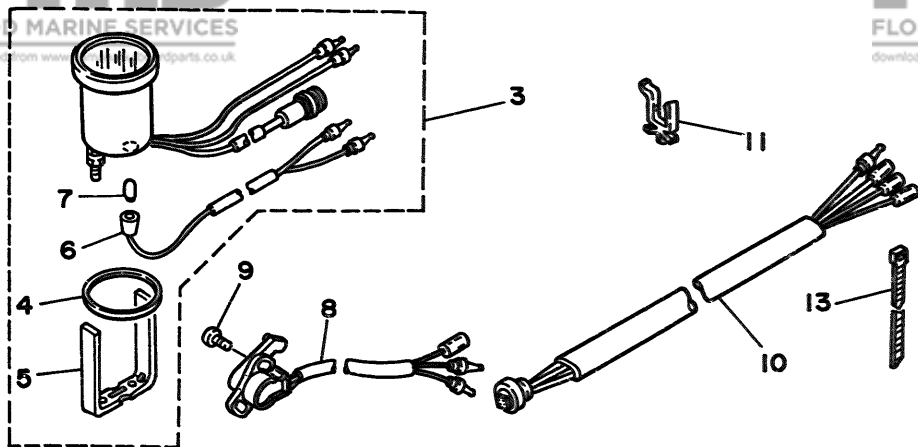
Fig. 23 ALTERNATE 4 (40HETO MODEL)



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	697-43111-04-EJ	BRACKET, clamp	1	37	6H4-42510-01-EJ	STEERING BRACKET ASSY	1
2	697-43112-03-EJ	BRACKET, clamp	1	38	90201-30M00	WASHER, plate	1
3	6H1-45251-02	ANODE	1	39	90386-30M78	BUSH	1
4	6H1-44526-00	PLATE	1	40	90386-30M77	BUSH	2
5	90201-06M31	WASHER, plate	2	41	93210-29M94	O-RING	2
6	97395-06012	BOLT	2	42	90386-30M60	BUSH	1
7	97395-06016	BOLT	2	43	6H4-44551-01-EJ	HOUSING, lower mount rubber	1
8	92990-06100	WASHER, spring	2	44	93410-28M06	CIRCLIP	1
9	92990-06600	WASHER, plate	2	45	6H5-48511-50-EJ	HOOK, steering	1
10	6H1-82148-00	WIRE, lead 4	1	46	90116-10175	BOLT, stud	2
11	97395-06010	BOLT	1	47	90185-10051	NUT, self-locking	2
12	92990-06600	WASHER, plate	1	48	6H4-44557-00	MOUNT DAMPER, lower front (Short)	1 UR
13	697-43311-03-EJ	BRACKET, swivel	1	49	6H4-44557-10	MOUNT DAMPER, lower front (Long)	1 UR
14	90269-03010	RIVET	1	50	6H4-44553-01	COVER, lower mount	1
15	93700-06004	NIPPLE, grease	3	51	97395-08025	BOLT	4
16	663-45119-00	CAP, grease nipple	3	52	92990-08600	WASHER, plate	4
17	688-43131-03	BOLT, clamp bracket	1	53	97395-10060	BOLT	2
18	90386-22M15	BUSH	2	54	92990-10600	WASHER, plate	2
19	90201-22M67	WASHER, plate	2	55	6H5-82117-00	WIRE, lead	1
20	90185-22043	NUT, self-locking	1	56	6H5-82149-00	WIRE, lead 3	1
21	665-43145-00	CAP, clamp bracket	2	57	6H4-44514-00	MOUNT DAMPER, upper side	2
22	688-43181-04	LEVER, tilt stop	1	58	90101-08M86	BOLT	2
23	688-43185-04	LEVER, tilt stop	1	59	90201-09425	WASHER, plate	2
24	90386-10M16	BUSH	4	60	90185-08045	NUT, self-locking	2
25	92990-10600	WASHER, plate	1	61	6H4-44511-00-94	COVER, upper mount	1
26	90501-10M21	SPRING, compression	1	62	97090-08035	BOLT	3
27	91490-30030	PIN, cotter	2	63	92990-08100	WASHER, spring	3
28	663-43318-00	COVER	2	64	6E5-82148-00	WIRE, lead 4	1
29	90387-10M38	COLLAR	1	65	92580-06012	SCREW, pan head	1
30	697-43160-00	TILT ROD ASSY	1	66	97395-10045	BOLT	6
31	688-43165-00	PLATE, tilt lock	1	67	92990-10100	WASHER, spring	6
32	91690-30012	PIN, spring	1	68	90502-20M03	SPRING, conical	1
33	6E5-43126-01	PIN, upper shock mount	1	69	90101-12M65	BOLT	4
34	90386-18M63	BUSH	2	70	92995-12200	WASHER	8
35	93410-18M02	CIRCLIP	1	71	90201-12426	WASHER, plate	4
36	90386-18M35	BUSH	2		95380-12600	NUT	8

Fig. 24 ALTERNATE 5 (40HETO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-43376-01	BOLT, thrust receiver	2	8	6H5-83672-00	TRIM SENDER	1
2	95780-08300	NUT, flange	2	9	92580-06016	SCREW, pan head	2
3	6Y5-83670-10	TRIM GAUGE	1	10	6E5-82553-10	EXTENSION, wire lead	1
4	688-83664-00	.DAMPER	1	11	90464-09M13	CLAMP	1
5	6Y5-83577-00	.PLATE, fitting	1	12	90440-14M00	PIPE	1
6	6Y5-83536-20	.SOCKET, meter	1	13	90465-11M10	CLAMP	3
7	6Y5-83518-00	.BULB, meter	1	14	90465-08028	CLAMP	1



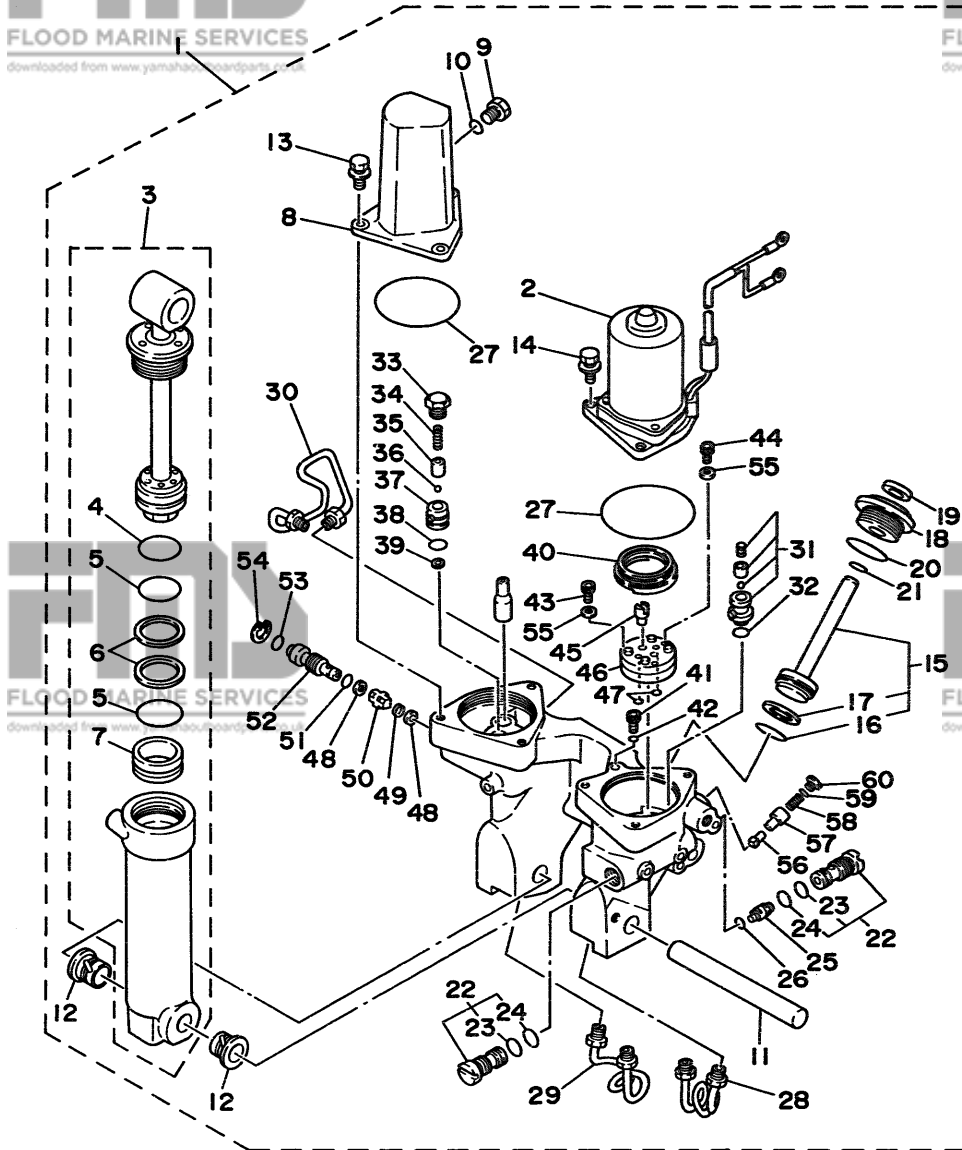


Fig. 25 ALTERNATE 6 (40HETO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H3-43800-07-EJ	POWER TRIM & TILT ASSY	1	31	6G5-43808-02	.SEAT, valve comp. 1	1
2	6H1-43880-02	.MOTOR ASSY	1	32	6E5-43883-00	.O-RING	1
3	697-4380E-01	.TILT CYLINDER ASSY	1	33	6E5-43843-00	.SCREW, valve lock	1
4	6E5-43861-00	..O-RING	1	34	6H3-43855-00	.SPRING, up relief	1
5	6E5-43862-00	..O-RING	2	35	6E5-43859-00	.PIN, valve support	1
6	6E5-43872-00	..RING, back up	2	36	6E5-43877-01	.BALL	1
7	6E5-43814-01	..PISTON, free	1	37	6E5-43895-00	.SEAT, relief valve	1
8	6E5-43828-00	.BODY, reservoir	1	38	6E5-43896-00	.O-RING	1
9	6E5-43829-00	.PLUG, reservoir	1	39	6E5-43816-10	.FILTER 1	1
10	6E5-43863-00	.O-RING	1	40	6E5-43817-10	.FILTER 2	1
11	6E5-43818-00	.PIN, lower shock mount	1	41	90109-06M21	.BOLT	1
12	90386-18M14	.BUSH	2	42	6E5-43897-00	.O-RING	1
13	90119-06M42	.BOLT, with washer	3	43	6E5-43878-01	.BOLT, socket	2
14	90119-06M71	.BOLT, with washer	3	44	6E5-43888-01	.BOLT, socket	1
15	6E5-43820-03	.PISTON SUB ASSY	2	45	6E5-43831-00	.CONNECTOR, shaft	1
16	6E5-43864-00	..O-RING	1	46	6E5-43830-00	.GEAR PUMP ASSY	1
17	6E5-43874-01	..RING, back up	1	47	95210-07M78	.O-RING	2
18	6E5-43821-01	.SCREW, trim cylinder end	2	48	6E5-43847-00	.SEAT, manual valve	2
19	6E5-43822-01	.SEAL, trim dust	2	49	6E5-43854-01	.SPRING, manual release	1
20	6E5-43862-00	.O-RING	2	50	6E5-4382A-00	.ADAPTOR 1	1
21	6E5-43865-00	.O-RING	2	51	93210-10M74	.O-RING	1
22	6E5-43802-00	.VALVE SUB ASSY	2	52	6E5-43845-01	.SCREW, manual release	1
23	6E5-43866-00	..O-RING	1	53	93210-18M75	.O-RING	1
24	6E5-43867-00	..O-RING	1	54	6H1-43875-00	.RING, snap	1
25	6E5-43841-01	.PISTON, shuttle	1	55	90201-05M00	.WASHER, plate	3
26	6E5-43868-00	.O-RING	1	56	6E5-4381A-00	.SHAFT	1
27	6E5-43869-00	.O-RING	2	57	6E5-43849-01	.PIN, valve support	1
28	6E5-43833-01	.PIPE	1	58	6E5-43824-01	.SPRING, compression	1
29	6E5-43834-01	.PIPE	1	59	93210-06M77	.O-RING	1
30	6E5-43835-01	.PIPE	1	60	6E5-43842-00	.SCREW, valve seat	1

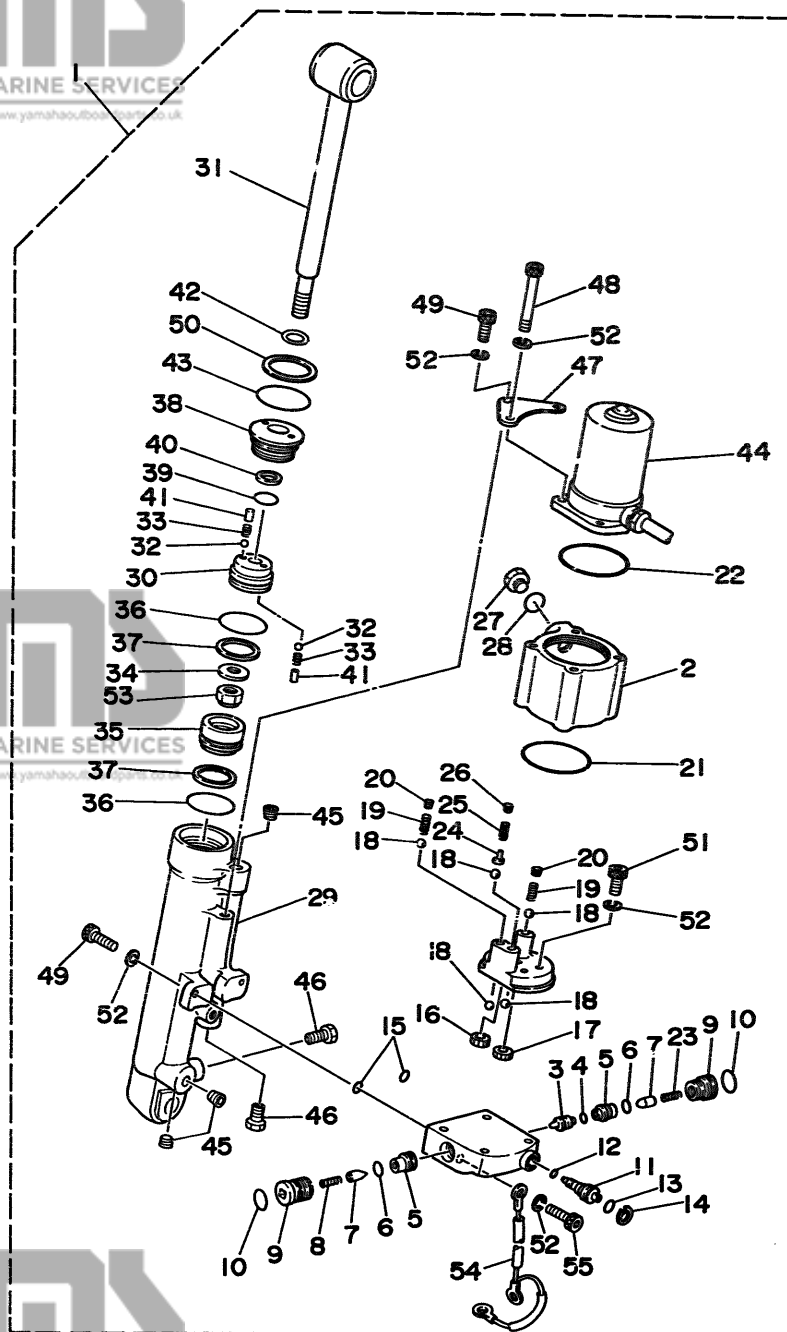


Fig. 26 ALTERNATE 7 (40HEPO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-43840-03-EJ	POWER TILT ASSY	1	29	6H5-43813-00	.CYLINDER, tilt	1
2	6H5-43828-00	.BODY, reservoir	1	30	6H5-4385A-00	.PISTON, tilt	1
3	6H5-43841-00	.PISTON, shuttle	1	31	6H5-43801-00	.ROD	1
4	6H5-43861-00	.O-RING	1	32	6H5-43858-00	.BALL	5
5	6H5-43891-00	.BRUSH	2	33	6H5-43857-00	.SPRING, absorber valve	5
6	6H5-43862-00	.O-RING	2	34	6H5-43893-00	.WASHER	1
7	6H5-43849-00	.PIN, valve support	2	35	6H5-43814-00	.PISTON, free	1
8	6H5-43853-00	.SPRING, main valve	1	36	6H5-43883-00	.O-RING	2
9	6H5-4382E-00	.ADAPTOR 2	2	37	6H5-43871-00	.RING, back up	2
10	6H5-43863-00	.O-RING	2	38	6H5-4381E-00	.BRACKET	1
11	6H5-43846-02	.SCREW, manual valve seat	1	39	6H5-43896-00	.O-RING	1
12	6H5-43864-00	.O-RING	1	40	6H5-43873-00	.RING, back up	1
13	6H5-43865-00	.O-RING	1	41	6H5-4381A-00	.SHAFT	5
14	6H5-43875-00	.RING, snap	1	42	6H5-43812-00	.SEAL, dust	1
15	6H5-43866-00	.O-RING	2	43	6H5-43897-00	.O-RING	1
16	6H5-43837-00	.GEAR, driven	1	44	6H5-43880-01	.MOTOR ASSY	1
17	6H5-43836-00	.GEAR, drive	1	45	6H5-43826-00	.PLUG, taper screw	3
18	6H5-43858-10	.BALL	5	46	6H5-43811-00	.SCREW, cylinder end	2
19	6H5-43856-00	.SPRING, down relief	2	47	6H5-4381F-00	.BRACKET	1
20	6H5-43844-00	.PIN, valve support	2	48	6H5-43887-00	.BOLT, through	4
21	6H5-43867-00	.O-RING	1	49	6H5-43886-00	.BOLT	3
22	6H5-43868-00	.O-RING	1	50	6H5-43872-00	.RING, back up	1
23	6H5-43853-10	.SPRING, main valve	1	51	91316-06020	.BOLT	4
24	6H5-43859-00	.PIN, valve support	6	52	92990-06100	.WASHER, spring	12
25	6H5-4385E-01	.SPRING, up relief	1	53	95600-12100	.NUT, u	1
26	6H5-4386F-00	.RING, straight	1	54	661-82127-00	.WIRE, lead 2	1
27	6H5-43829-00	.PLUG, reservoir	1	55	6H5-4388A-00	.BOLT	1
28	6H5-43865-00	.O-RING	1				

Fig. 27 ALTERNATE 8 (40HE0/40HEP0/40HET0 MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-85550-00	ROTOR ASSY	1	10	98501-05012	.SCREW, pan head	6
2	6H5-85560-01	BASE ASSY	1	11	92901-05100	.WASHER, spring	6
3	6H4-15359-03-94	.HOUSING, oil seal	1	12	92901-05600	.WASHER, plate	6
4	6H5-85520-00	.COIL, charge	1	13	98501-06025	.SCREW, pan head	2
5	6H5-85533-01	.COIL, lighting	1	14	92990-06100	.WASHER, spring	2
6	6H5-85580-00	.COIL, pulser	1	15	98501-06030	.SCREW, pan head	4
7	6H5-85580-10	.COIL, pulser	1	16	92990-06100	.WASHER, spring	4
8	6H5-85580-20	.COIL, pulser	1	17	90464-03M15	.CLAMP	2
9	6H4-83354-00	.WIRE, earth lead 1	1	18	93102-23096	.OIL SEAL	1

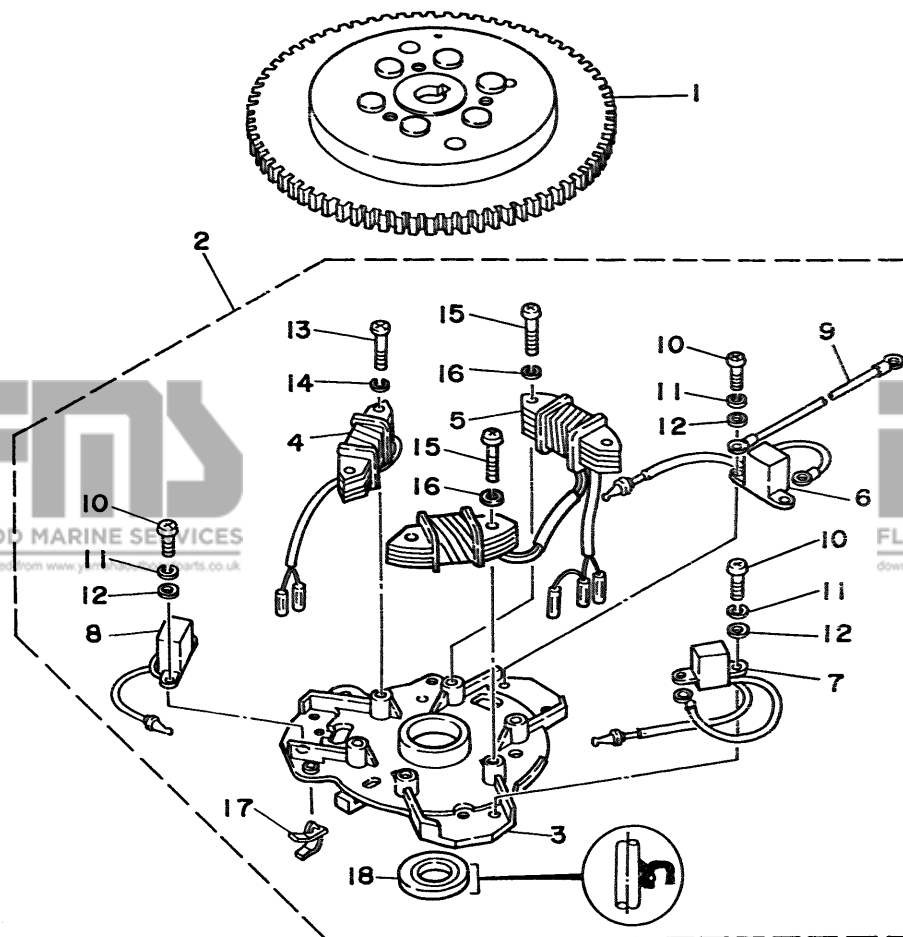


Fig. 28 ALTERNATE 9 (40HEO/40HEPO/40HETO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6F5-81800-11	STARTING MOTOR ASSY	1	23	97895-06040	SCREW, pan head	1
2	689-81857-11	PISTON STOPPER SET	1	24	97895-06035	SCREW, pan head	2
3	689-81807-12	GEAR ASSY, starting motor	1	25	6J8-15723-E1	PULLEY, starter	1
4	6F5-81830-11	FRONT BRACKET ASSY	1	26	6J8-81365-A0	GASKET, hole cover	1
5	689-81847-11	O-RING	2	27	97021-08014	BOLT	3
6	689-81809-11	WASHER KIT	1	28	92990-08600	WASHER, plate	3
7	689-81850-12	ARMATURE ASSY	1	29	6H4-81822-01-98	BRACKET, starting motor	1
8	689-81810-11	STATOR ASSY	1	30	97313-06030	BOLT	4
9	689-81811-11	BRUSH 1	1	31	92990-06600	WASHER, plate	4
10	689-81840-11	BRUSH HOLDER ASSY	1	32	97313-08050	BOLT	1
11	689-81812-11	BRUSH 2	1	33	92990-08600	WASHER, plate	1
12	689-81813-10	SPRING, brush	2	34	95670-06640	BOLT, stud	1
13	689-81820-11	REAR BRACKET ASSY	1	35	90179-06M24	NUT	1
14	689-81826-10	BOLT	2	36	97313-06014	BOLT	2
15	97313-08030	BOLT	2	37	92990-06600	WASHER, plate	2
16	92990-08600	WASHER, plate	2	38	90338-05M11	PLUG	1
17	97313-08016	BOLT	1	39	6G1-81941-10	STARTER RELAY ASSY	1
18	92990-08600	WASHER, plate	1	40	6H4-81952-00	HOLDER, relay	1
19	6H4-82117-00	WIRE, lead	1	41	6H4-81945-00	PLATE, switch fitting	1
20	6H4-81337-01	COVER, flywheel	1	42	90116-06M22	BOLT, stud	1
21	90387-06M65	COLLAR	3	43	95380-06600	NUT	2
22	90209-06M04	WASHER	3	44	92990-06600	WASHER, plate	1

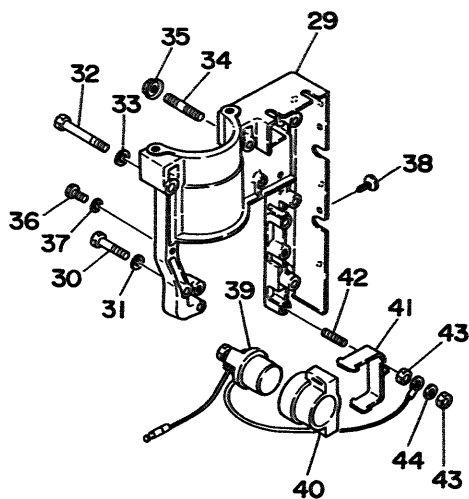
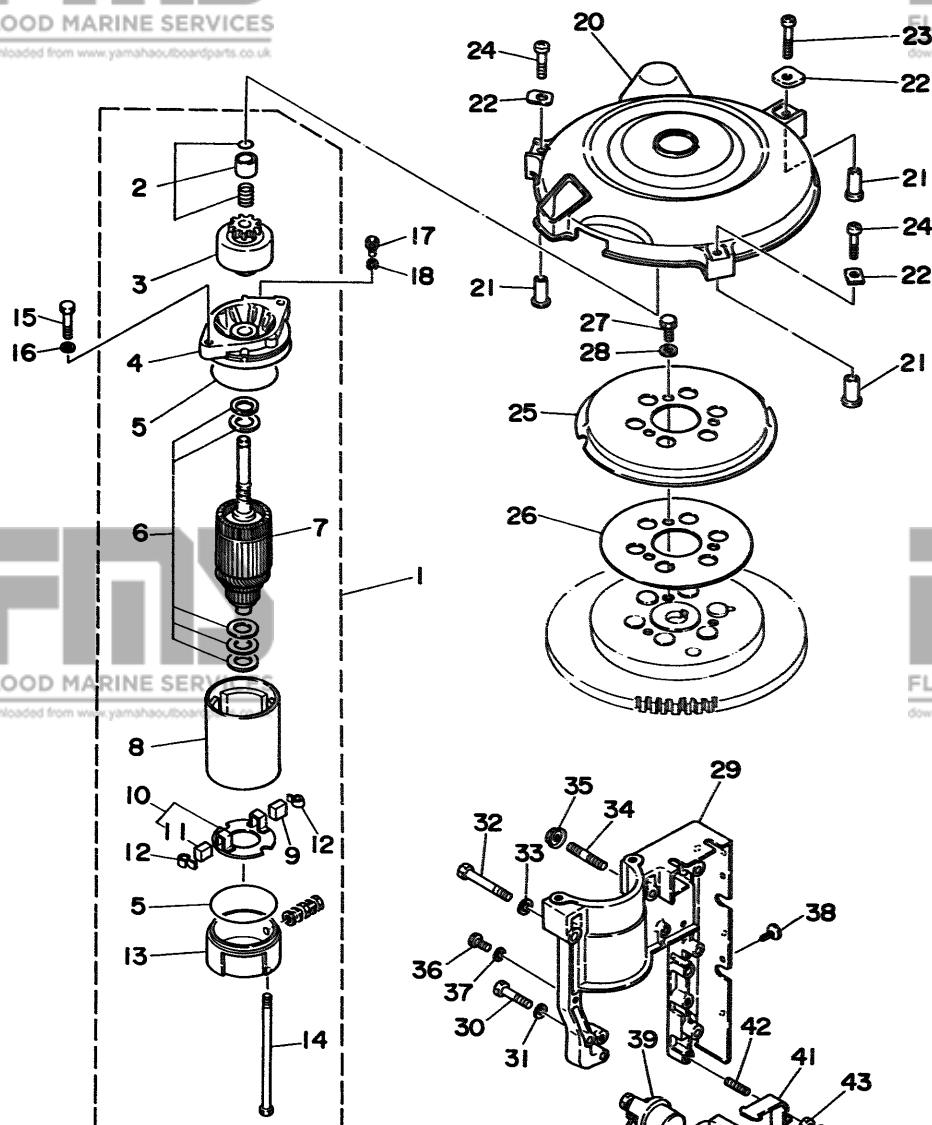


Fig. 29 ALTERNATE 10 (40HEO/40HEPO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-01	WIRE HARNESS	1	16	6H4-82588-00	PLATE	1
2	6G1-81970-61	RECTIFIER ASSY	1	17	97013-06012	BOLT	1
3	6G1-82151-00	.FUSE	1	18	6H4-82590-22	WIRE HARNESS ASSY (40HEPO Model)	1 UR
4	98503-05025	SCREW, pan head	1		6H4-82590-11	WIRE HARNESS ASSY (40HEO Model)	1 UR
5	92990-05600	WASHER, plate	1	19	6H5-81950-00	RELAY ASSY (40HEPO Model)	1
6	90465-18147	CLAMP	1	20	92990-06200	WASHER, plain (40HEPO Model)	2
7	6H4-48531-10-94	BRACKET, remote control 1	1	21	97313-06025	BOLT (40HEO Model)	2
8	6H4-48532-10-94	BRACKET, remote control 2	1	22	92990-06600	WASHER, plate (40HEPO Model)	2
9	6H4-42724-20	GROMMET	1	23	90387-06M05	COLLAR (40HEPO Model)	2
10	6H4-42725-00	GROMMET	1	24	6H5-81920-00	TERMINAL ASSY (40HEPO Model)	1
11	676-42726-00	GROMMET	1	25	97013-06012	BOLT (40HEPO Model)	1
12	6H4-82554-00	STAY, neutral switch	1	26	92990-06600	WASHER, plate (40HEPO Model)	1
13	6H4-44173-01	LEVER, shift control	1	27	6E5-82582-00	COVER, wire harness (40HEPO Model)	1
14	91690-30020	PIN, spring	1	28	90464-07M20	CLAMP (40HEPO Model)	1
15	90464-15M27	CLAMP	1				

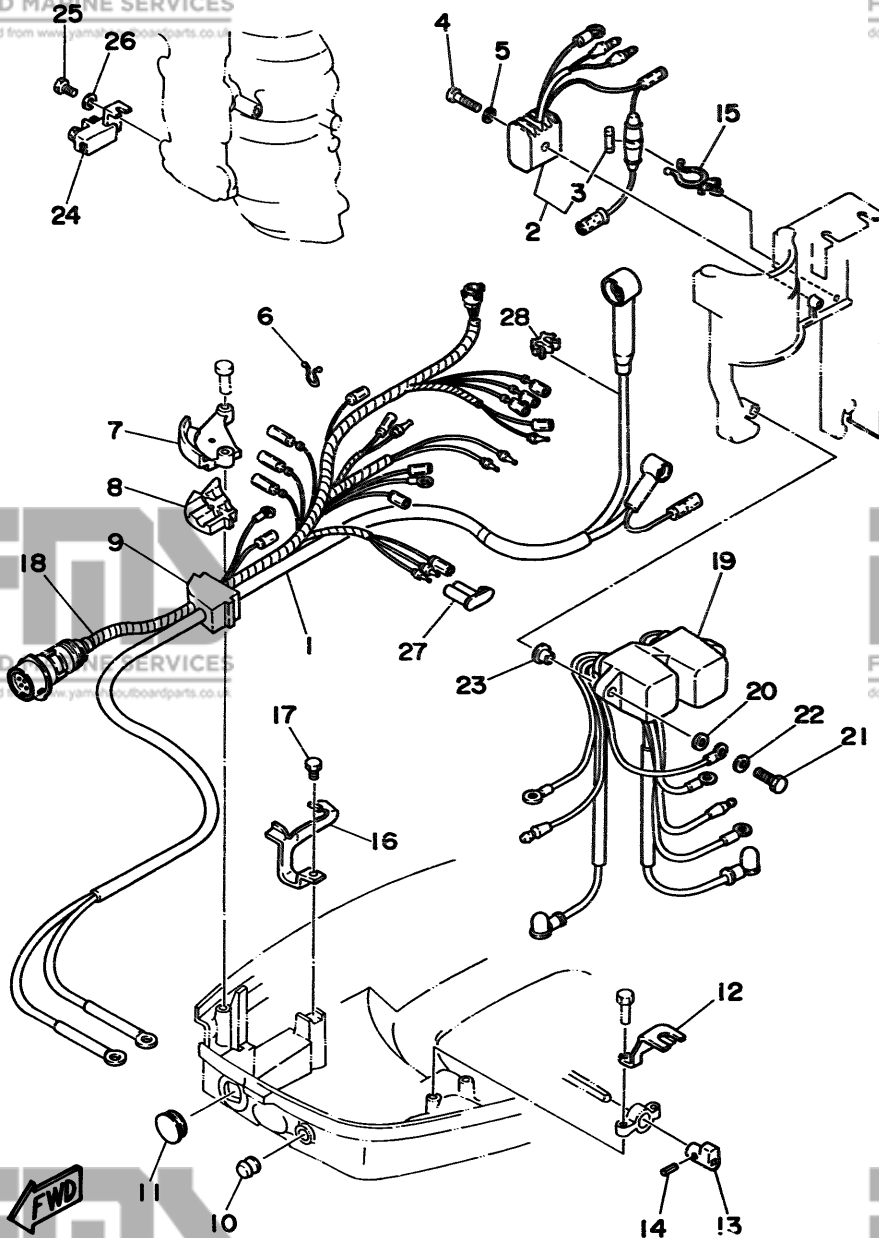


Fig. 30 ALTERNATE 11 (40HETO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-01	WIRE HARNESS	1	18	6H5-81949-00	WIRE, lead	1
2	90464-07M20	CLAMP	1	19	61A-81949-00	WIRE, lead	1
3	6G1-81970-61	RECTIFIER ASSY	1	20	682-82119-00	COVER, lead wire	4
4	6G1-82151-00	.FUSE	1	21	6H1-82563-00	TRIM & TILT SWITCH ASSY	1
5	98503-05025	SCREW, pan head	1	22	6E5-82587-00	GASKET	1
6	92990-05600	WASHER, plate	1	23	6E5-83614-01	BRACKET	1
7	90465-18147	CLAMP	1	24	97313-06016	BOLT	2
8	6H4-82590-22	WIRE HARNESS ASSY	1	25	90464-07M05	CLAMP	1
9	6H4-82588-00	PLATE	1	26	97013-06012	BOLT	1
10	6H1-81950-00	RELAY ASSY	1	27	6H4-42725-00	GROMMET	1
11	97395-06025	BOLT	2	28	676-42726-00	GROMMET	1
12	92990-06600	WASHER, plate	2	29	6H4-42724-20	GROMMET	1
13	6H4-81945-20	PLATE, switch fitting	1	30	6H4-82554-00	STAY, neutral switch	1
14	90480-13M24	GROMMET	3	31	6H4-44173-01	LEVER, shift control	1
15	90387-06M05	COLLAR	3	32	91690-30020	PIN, spring	1
16	90105-06M15	BOLT, washer based	2	33	90464-15M27	CLAMP	1
17	90105-06M16	BOLT, washer based	1				

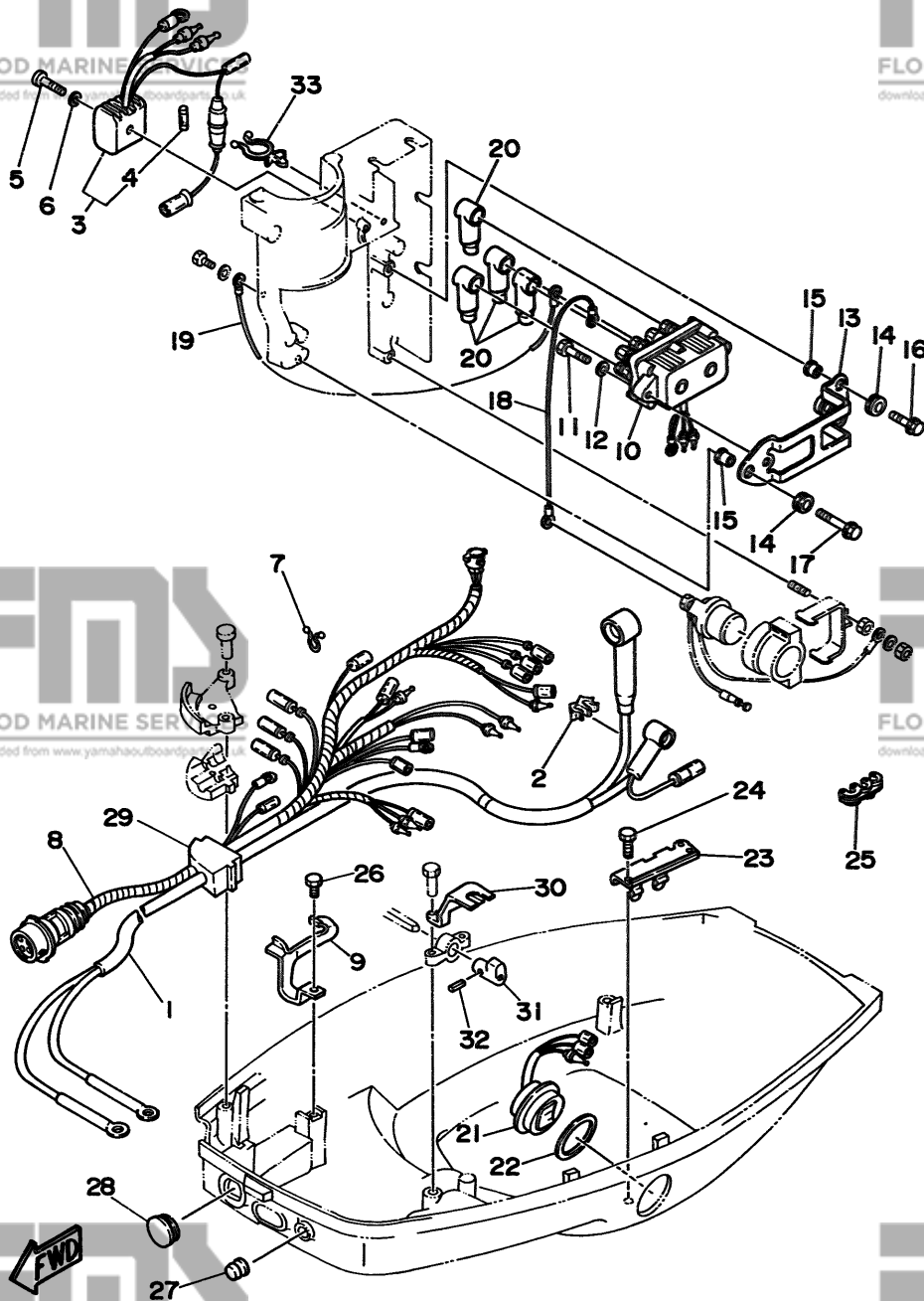
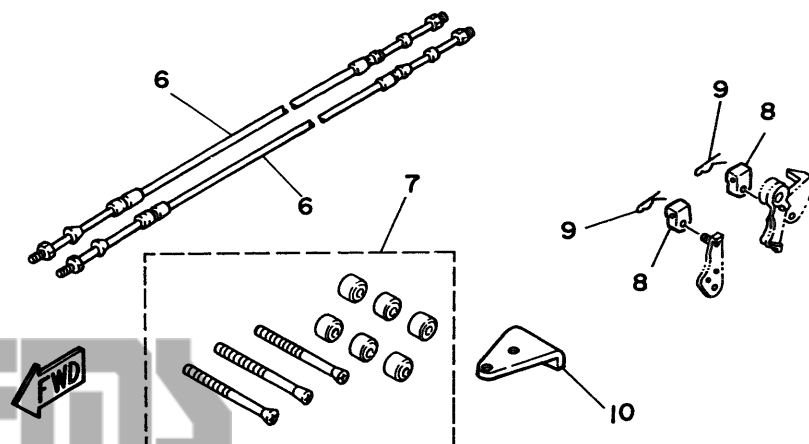
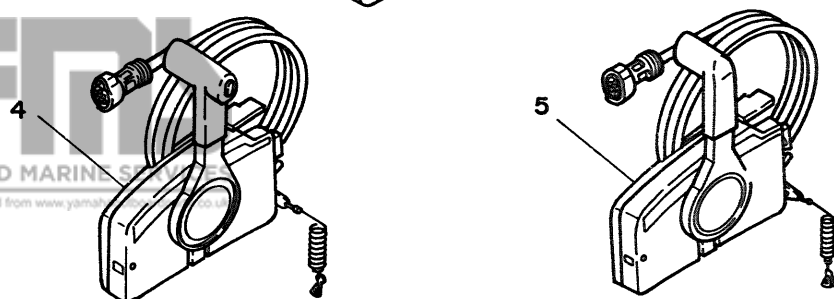
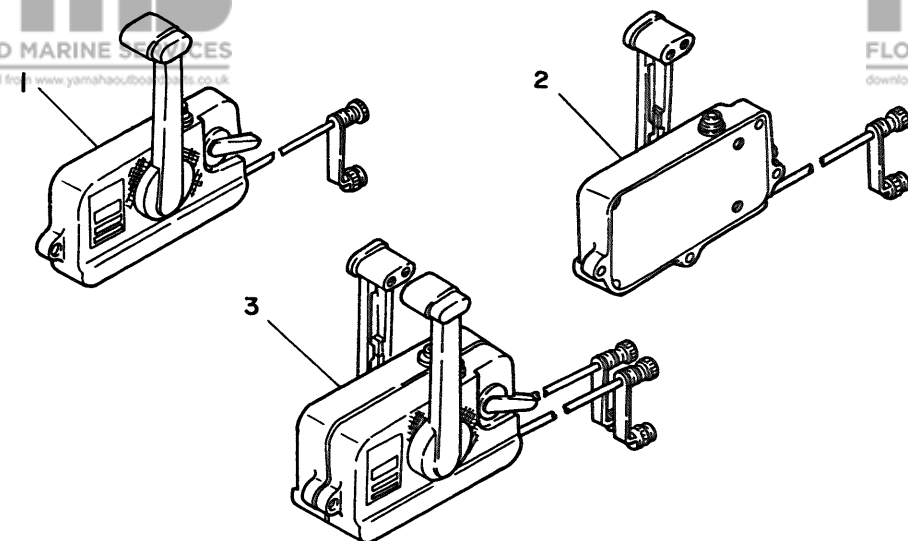


Fig. 31 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
*1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	6	701-48320-30	CABLE, remote control (L:14F)	2 UR
*2	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR		701-48320-50	CABLE, remote control (L:15F)	2 UR
*3	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR		701-48320-60	CABLE, remote control (L:16F)	2 UR
*4	703-48210-12	REMOTE CONTROL ASSY (10P) (Single)	1 UR		701-48320-80	CABLE, remote control (L:17F)	2 UR
*	703-48250-12	REMOTE CONTROL ASSY (10P) (With Trim & Tilt Switch)	1 UR		701-48320-90	CABLE, remote control (L:18F)	2 UR
*5	703-48280-12	REMOTE CONTROL ASSY (10P) (Twin Lever)	1 UR		701-48320-40	CABLE, remote control (L:19F)	2 UR
					701-48320-70	CABLE, remote control (L:20F)	2 UR
6	701-48310-10	CABLE, remote control (L:6F)	2 UR		701-48350-00	CABLE, remote control (L:21F)	2 UR
	701-48310-20	CABLE, remote control (L:7F)	2 UR		701-48350-10	CABLE, remote control (L:22F)	2 UR
	701-48310-40	CABLE, remote control (L:8F)	2 UR		701-48350-20	CABLE, remote control (L:23F)	2 UR
	701-48310-60	CABLE, remote control (L:9F)	2 UR	7	703-48290-01	TWIN ATTACHMENT	1
	701-48310-80	CABLE, remote control (L:10F)	2 UR	8	6H4-48344-00	CABLE END, remote control	2
	701-48310-90	CABLE, remote control (L:11F)	2 UR	9	90468-18008	CLIP	2
	701-48320-00	CABLE, remote control (L:12F)	2 UR	10	6H4-48511-50-EJ	HOOK, steering (Steering Guide Type)	1 UR
	701-48320-20	CABLE, remote control (L:13F)	2 UR		688-48511-00-EJ	HOOK, steering (Ball Post Type)	1 UR

* See Fig. 33 and 34 for detail service parts.



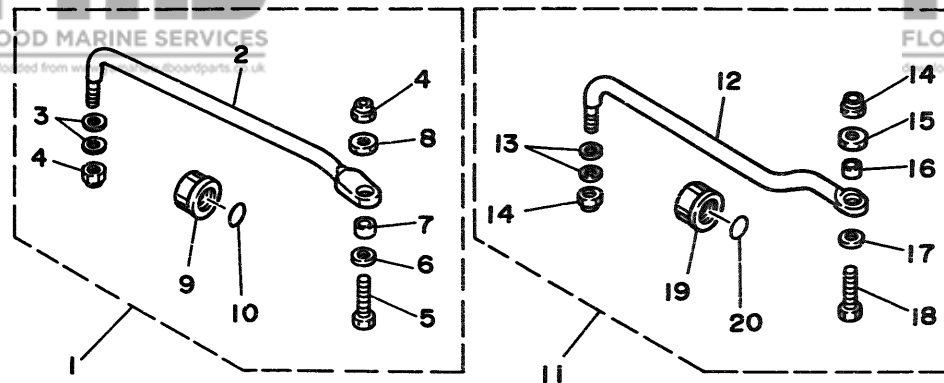


Fig. 32 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-61350-02	STEERING GUIDE ATTACHMENT KIT	1 UR	17	90201-10M63	.WASHER	1
2	689-61351-01	.ROD, steering link	1	18	6E5-61355-00	.BOLT	1
3	90201-10M20	.WASHER, plate	2	19	6E5-43145-00	.CAP, clamp bracket	1
4	90185-09M01	.NUT, self-locking	2	20	93210-16275	.O-RING	1
5	6E5-61355-00	.BOLT	1	21	6E5-61301-01	TWIN KIT (L:600-800mm)	1 UR
6	90201-10M63	.WASHER, plate	1		688-61301-01	TWIN KIT (L:430-630mm)	1 UR
7	90387-10M42	.COLLAR	1	22	90185-09M01	.NUT, self-locking	2
8	90170-09M03	.NUT	1	23	90201-10M76	.WASHER, plate	2
9	6E5-43145-00	.CAP, clamp bracket	1	24	90101-09M70	.BOLT	2
10	93210-16275	.O-RING	1	25	90170-09M05	.NUT	2
11	688-61350-10	STEERING GUIDE ATTACHMENT KIT (40HETO Model)	1 UR	26	6E5-61303-00	.STEERING EYE COMP.	2
12	688-61351-10	.ROD, steering link	1	27	6E5-61311-11	.TIE BAR (L:600-800mm)	1 UR
13	90201-10M20	.WASHER	2		688-61311-11	.TIE BAR (L:430-630mm)	1 UR
14	90185-09M01	.NUT, self-locking	2	28	95380-14700	.NUT	2
15	90170-09M03	.NUT	1	29	6E5-61315-00	.TIE BAR	1
16	90387-10M42	.COLLAR	1	30	6E5-61313-00	.ADJUSTER	1
				31	90170-14M06	.NUT	1

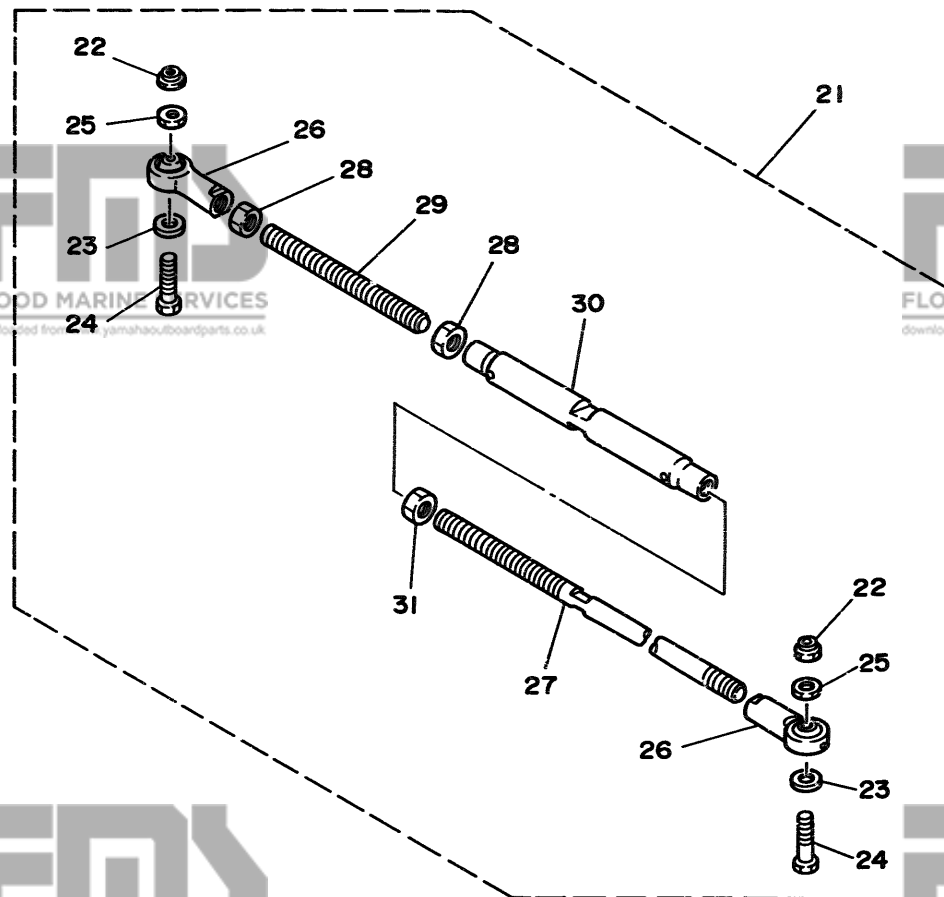
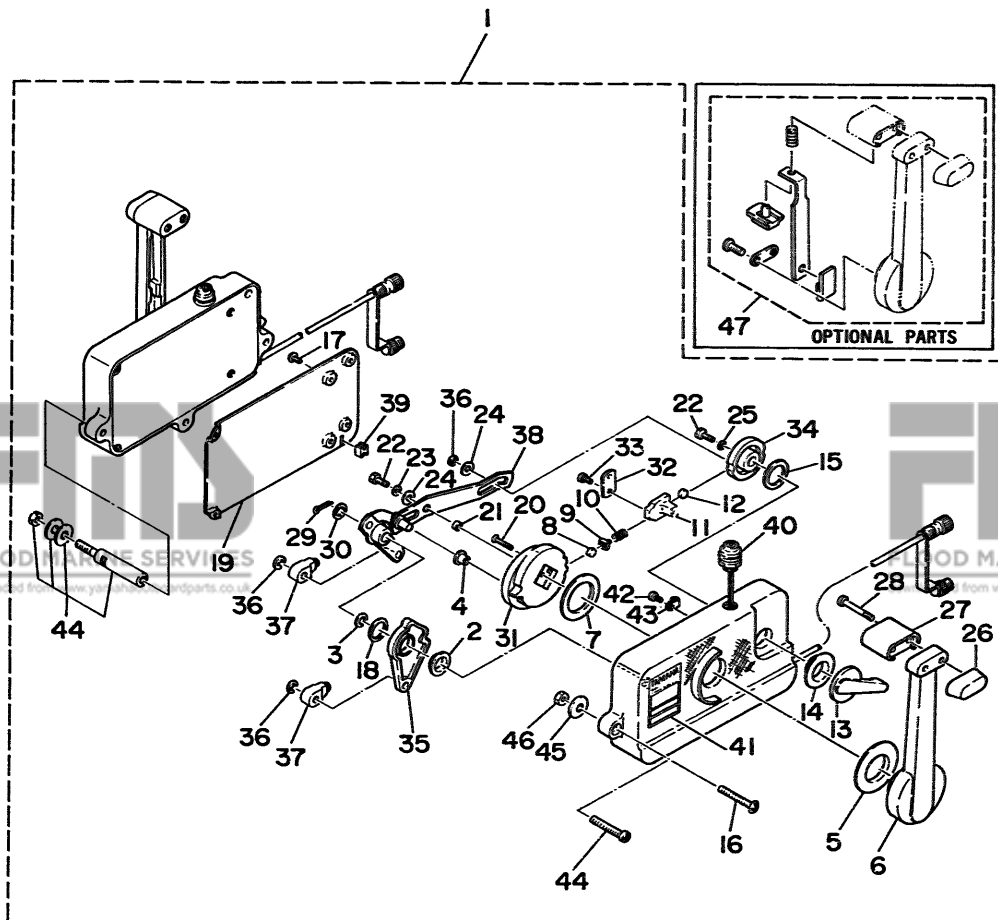


Fig. 33 REMOTE CONTROL ASSY 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	24	701-48246-00	.SPACER	2
	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR	25	92990-06300	.WASHER, internal tooth	1
	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR	26	701-48229-00	.GRIP, control lever	1
2	701-48235-00	.BUSHING	1	27	701-48222-00	.GRIP, control lever	1
3	701-48197-10	.WASHER, wave	1	28	701-48282-00	.SCREW	2
4	701-48252-00	.ROLLER, cam	1	29	701-48239-00	.SET PIN, plate	1
5	701-48234-00	.BUSHING 1	1	30	701-48266-00	.SPACER	1
6	701-48221-00	.LEVER, control	1	31	701-48232-00	.GEAR	1
7	701-48196-11	.WASHER, wave	1	32	701-48189-11	.RETAINER	1
8	701-48236-00	.ROLLER, detent	1	33	98580-05010	.SCREW, pan head	2
9	702-48237-00	.ADAPTOR	1	34	701-48153-12	.SHAFT, free accel.	1
10	702-48238-00	.SPRING, detent	1	35	701-48271-00	.ARM, shift (Right)	1 UR
11	701-48249-00	.ADAPTOR, spring	1		701-48271-10	.ARM, shift (Left)	1 UR
12	701-48248-00	.ROLLER, free accel.	1	36	93430-06024	.CIRCLIP	3
13	701-48152-11	.KNOB, free accel. (Right)	1 UR	37	703-48345-01	.CABLE END, remote control 2	2
	701-48152-20	.KNOB, free accel. (Left)	1 UR	38	701-48261-00	.ARM, throttle (Right)	1 UR
14	701-48243-00	.BUSHING	1		701-48261-10	.ARM, throttle (Left)	1 UR
15	701-48198-10	.WASHER, wave	1	39	701-48358-00	.ANCHOR, cable	1
16	701-48281-00	.SCREW (For Single)	3	40	701-82550-50	.ENGINE STOP SWITCH ASSY	1
17	98580-05010	.SCREW	4	41	701-48126-00	.GRAPHIC	1
18	701-48268-00	.SPACER	1	42	701-48283-00	.SCREW	1
19	701-48213-00	.PLATE	1	43	701-82594-00	.CLAMP	1
20	92780-06025	.SCREW, flat head	2	44	701-48291-00	.ATTACHMENT (For Twin)	1
21	701-48255-00	.COLLAR	1	45	701-48287-00	.WASHER (For Single)	3
22	97395-06018	.BOLT	2	46	95380-06600	.NUT (For Single)	3
23	702-48288-00	.WASHER, plain	1	47	701-48280-00	NEUTRAL LOCK KIT	1 AP



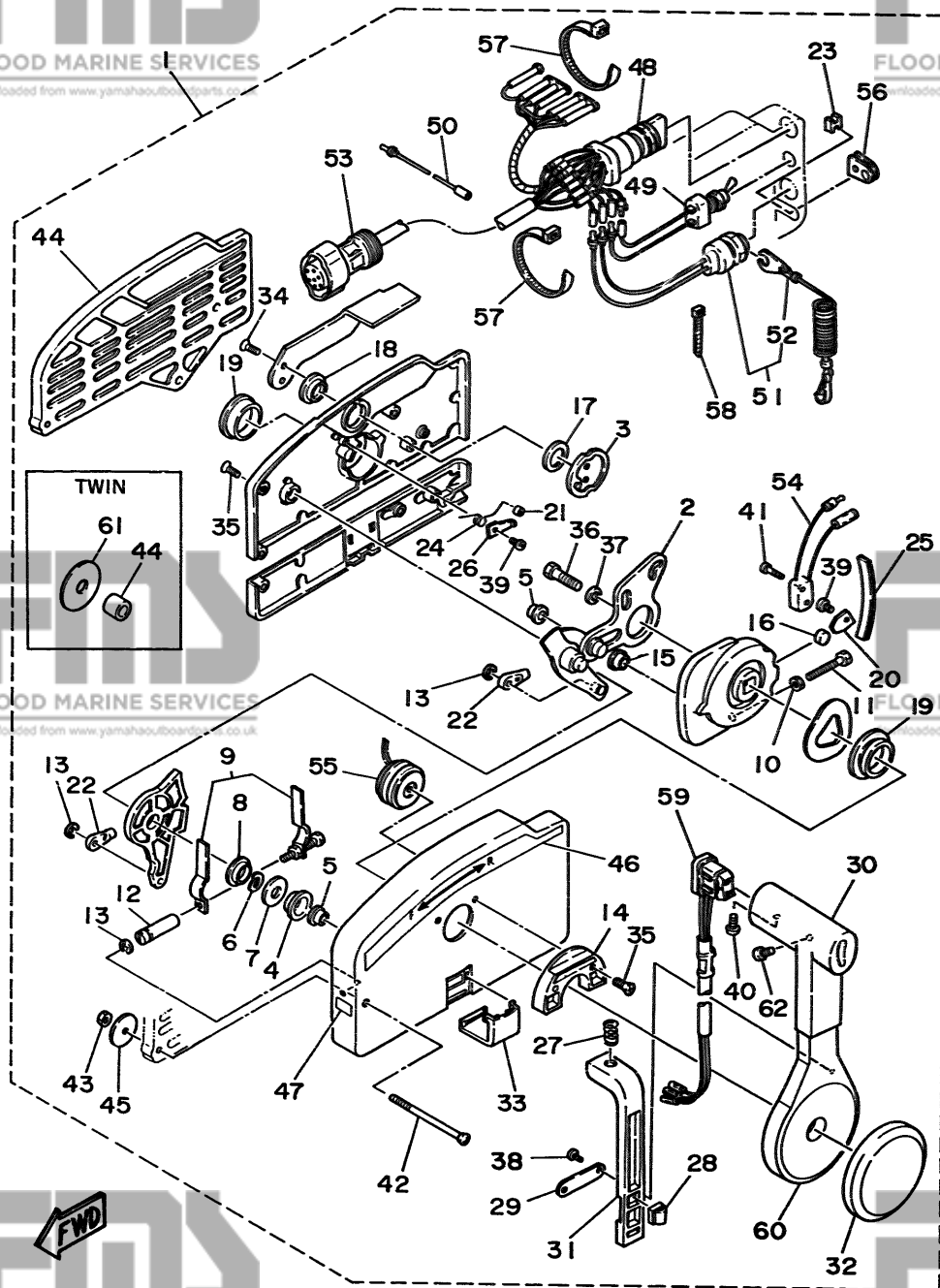


Fig. 34 REMOTE CONTROL ASSY 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	703-48210-12	REMOTE CONTROL ASSY (10P) (Single)	1 UR	31	703-48223-00	.LOCK, neutral	1
	703-48250-12	REMOTE CONTROL ASSY (10P) (With Trim & Tilt Switch)	1 UR	32	703-48225-00	.COVER	1
	703-48280-12	REMOTE CONTROL ASSY (10P) (Twin Lever)	1 UR	33	703-48219-00	.COVER, lead	1
2	703-48261-10	.ARM, throttle	1	34	98780-05012	.SCREW, flat head	2
3	703-48153-00	.SHAFT, free accel.	1	35	98780-05016	.SCREW, flat head	7
4	703-48235-00	.BUSHING	1	36	97395-08030	.BOLT	1
5	703-48273-00	.BUSHING	2	37	92990-08600	.WASHER, plate	1
6	703-48197-00	.WASHER, wave	1	38	98580-04010	.SCREW, pan head	3
7	703-48268-00	.SPACER	1	39	98580-04006	.SCREW, pan head	2
8	703-48263-00	.BUSHING	1	40	98580-05010	.SCREW, pan head	1
9	703-48264-00	.THROTTLE, friction	1	41	98580-03015	.SCREW, pan head	2
10	95380-05600	.NUT	1	42	92680-06090	.SCREW, oval head	3
11	97380-05025	.BOLT	1	43	95380-06600	.NUT	3
12	703-48265-00	.SHAFT, friction	1	44	703-48293-10	.SPACER, remote control (Single)	1 UR
13	93430-06024	.CIRCLIP	3		703-48293-00	.SPACER, remote control (Twin)	3 UR
14	703-48245-00	.PLATE, lock	1	45	701-48287-00	.WASHER	3
15	703-48252-00	.ROLLER, cam	1	46	703-48215-00	.GRAPHIC	1
16	701-48248-00	.ROLLER, free accel.	1	47	702-48217-00	.MARK	1
17	703-48198-00	.WASHER, wave	1	48	703-82510-10	.MAIN SWITCH ASSY	1
18	703-48243-00	.BUSHING	1	49	703-82574-00	.SWITCH, choke	1
19	703-48236-00	.BUSHING 1	2	50	703-82531-00	.WIRE, lead	1
20	703-48189-00	.RETAINER	1	51	688-82575-01	.ENGINE STOP SWITCH ASSY	1
21	703-48234-00	.ROLLER, detent	1	52	682-82556-00	.STOPPER	1
22	703-48345-01	.CABLE END, remote control 2	2	53	688-8258A-20	.EXTENSION, wire harness (10P) (L:5m)	1
23	703-48358-00	.ANCHOR, cable	1	54	703-82540-00	.NEUTRAL SWITCH ASSY	1
24	703-48244-00	.SPRING, free accel.	1	55	703-83383-01	.BUZZER	1
25	703-48238-00	.SPRING, detent	5	56	703-48284-00	.GROMMET	1
26	703-48246-00	.SPACER	1	57	90465-13169	.CLAMP	2
27	703-48227-00	.SPRING, neutral lock	1	58	80L-26397-00	.BAND	1
28	703-82594-00	.CLAMP	1	59	703-82563-01	.TRIM & TILT SWITCH ASSY	1 UR
29	703-48226-00	.PLATE, stopper	1		703-48224-00	.COVER, control lever (Without Trim & Tilt Switch)	1 UR
30	703-48222-00	.GRIP, control lever (Single)	1 UR	60	703-48221-00	.LEVER, control	1
	703-48222-10	.GRIP, control lever (Twin)	1 UR	61	702-48287-00	.WASHER (Twin)	3
				62	98580-04010	.SCREW (Single)	1

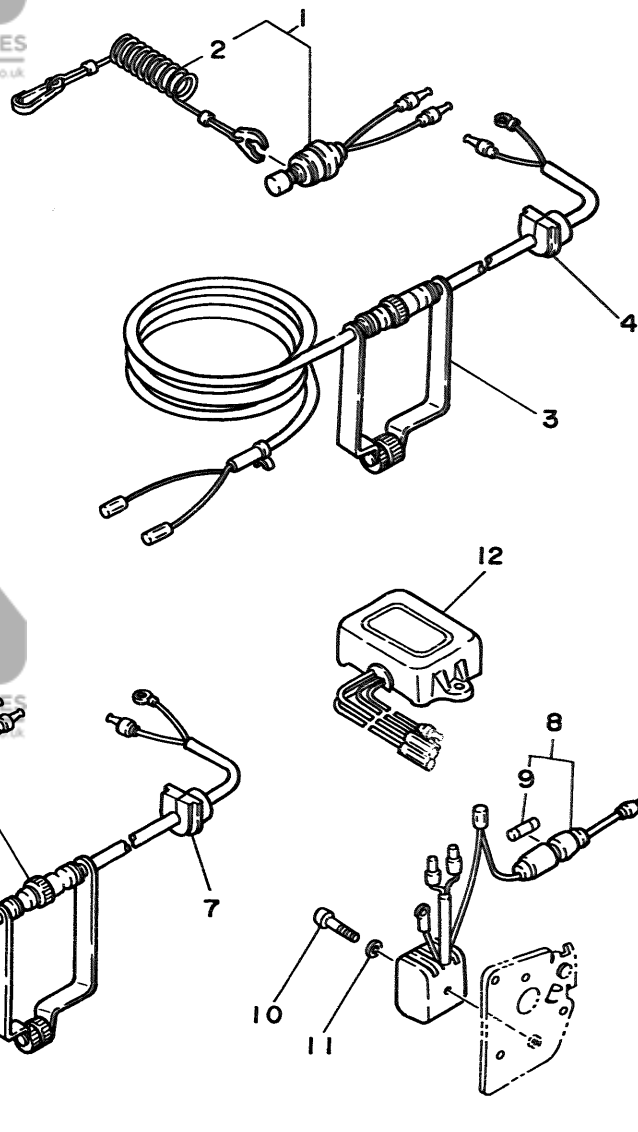


Fig. 35 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-82575-12	ENGINE STOP SWITCH ASSY	1	7	676-42726-00	GROMMET	1
2	682-82556-00	STOPPER	1	8	661-81970-61	RECTIFIER ASSY	1
3	6A0-82553-20	EXTENSION, wire lead	1	9	661-82151-00	FUSE	1
4	676-42726-00	GROMMET	1	10	98503-05025	SCREW, pan head	1
5	689-82550-11	ENGINE STOP SWITCH ASSY	1	11	92990-05600	WASHER, plate	1
6	6A0-82553-20	EXTENSION, wire lead	1	12	663-81910-10	VOLTAGE REGULATOR ASSY	1

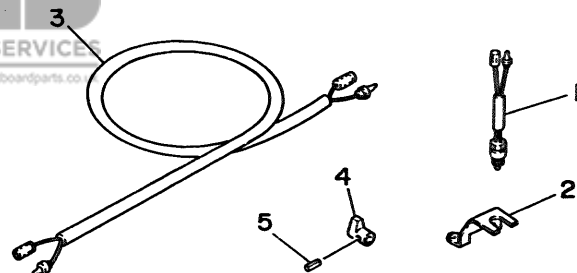


Fig. 36 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H3-82540-00	NEUTRAL SWITCH ASSY	1	13	98303-04008	.SCREW, cylinder head	1
2	6H4-82554-00	STAY, neutral switch	1	14	92901-04100	.WASHER, spring	1
3	6H4-82553-00	EXTENSION, wire lead	1	15	90149-05M05	SCREW	4
4	6H4-44173-00	LEVER, shift control	1	16	95380-05600	NUT	4
5	91690-30020	PIN, spring	1	17	92990-05100	WASHER, spring	4
6	689-82570-15	PANEL SWITCH ASSY	1	18	92990-05600	WASHER, plate	4
7	689-82510-00	.MAIN SWITCH ASSY	1	19	688-8258A-50	EXTENSION, wire harness (10P) (L:5m)	1
8	703-82574-00	.SWITCH, choke	1	20	688-8258A-10	EXTENSION, wire harness (10P) (L:2m)	1 UR
9	688-82575-01	.ENGINE STOP SWITCH ASSY	1		688-8258A-30	EXTENSION, wire harness (10P) (L:3m)	1 UR
10	682-82556-00	.STOPPER	1				
11	689-82571-02	.PANEL, switch	1				
12	663-82581-01	.STAY, cord clamp	1				

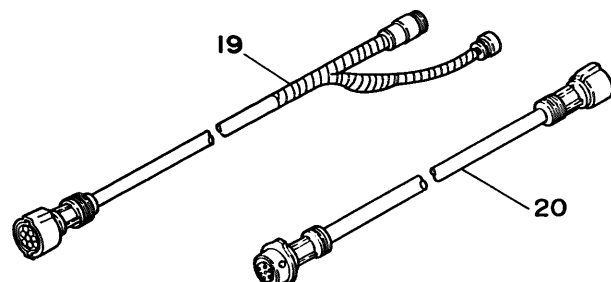
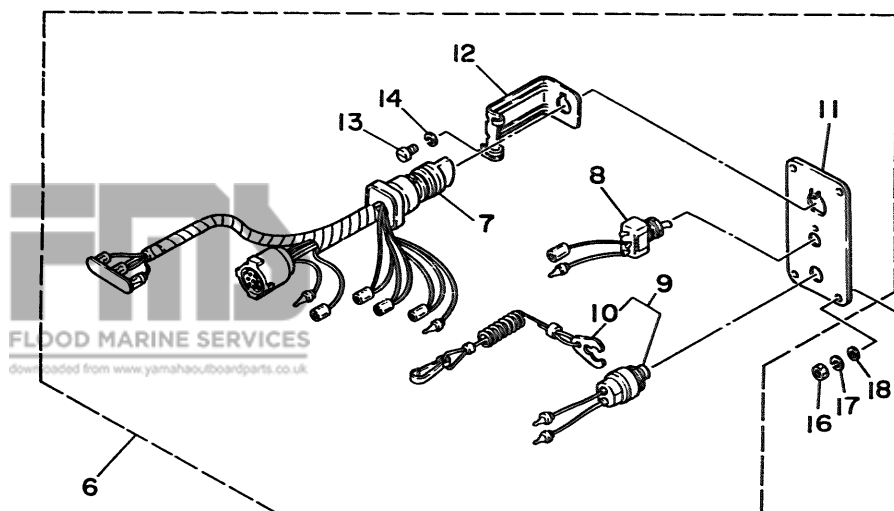


Fig. 37 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0080-11	TACHOMETER KIT	1	16	90465-11M10	..CLAMP	2
2	6Y5-83540-12	TACHOMETER ASSY	1	17	90601-31402	..NYLON CLIP 1	5
3	688-83516-00	..BULB	1	18	97780-40116	..SCREW, tapping	5
4	6Y5-83536-10	..SOCKET, meter	1	19	6Y5-W0088-00	WATER PRESSURE METER KIT	1
5	6Y5-83523-00	..DAMPER	1	20	6Y5-83660-00	..WATER PRESSURE METER ASSY	1
6	6Y5-83514-00	..PLATE, fitting	1	21	6Y5-83518-00	..BULB, meter	1
7	6Y5-83553-00	..WIRE, lead	1	22	6Y5-83536-00	..SOCKET, meter	1
8	1E6-82151-00	..FUSE (10A)	1	23	688-83664-00	..DAMPER	1
9	6Y5-W0081-30	SPEEDOMETER KIT	1	24	688-83665-00	..PLATE, fitting	1
10	6Y5-83510-30	..SPEEDOMETER ASSY	1	25	688-83667-00	..SENDER	1
11	688-83516-00	..BULB	1	26	688-83666-00	..TUBE	1
12	6Y5-83536-10	..SOCKET, meter	1	27	663-83668-00	..NUT, nipple	2
13	6Y5-83523-00	..DAMPER	1	28	90430-14115	..GASKET	1
14	6Y5-83514-00	..PLATE, fitting	1	29	90601-31402	..NYLON CLIP 1	5
15	688-83557-00	..TUBE	1	30	97780-40116	..SCREW, tapping	5

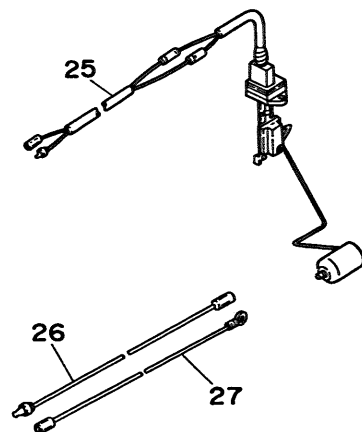
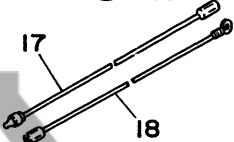
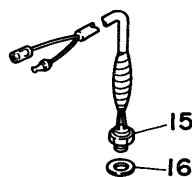
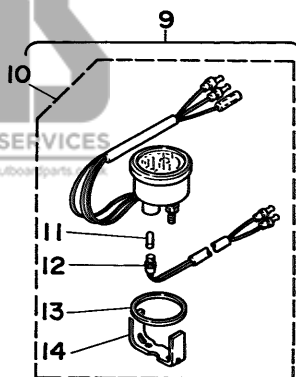
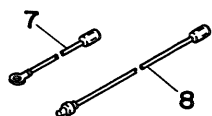
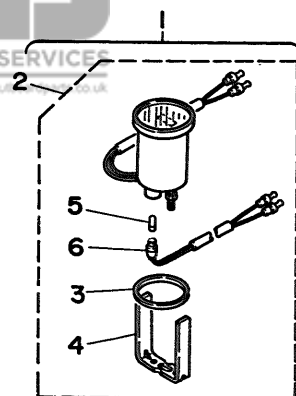


Fig. 38 OPTIONAL PARTS 4

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0088-31	.. HOUR METER KIT	1	15	688-83591-00	.. THERMO UNIT	1
2	6Y5-83504-01	.. HOUR METER ASSY	1	16	90430-14115	.. GASKET	1
3	688-83664-00	.. DAMPER	1	17	663-83553-Y0	.. WIRE, lead	1
4	6Y5-83577-00	.. PLATE, fitting	1	18	663-83553-A0	.. WIRE, lead	1
5	6Y5-83518-00	.. BULB, meter	1	19	6Y5-W0088-20	FUEL METER KIT	1
6	6Y5-83536-00	.. SOCKET, meter	1	20	6Y5-85750-00	.. FUEL METER ASSY	1
7	663-83553-A0	.. WIRE, lead	1	21	6Y5-83518-00	.. BULB, meter	1
8	663-83553-Y0	.. WIRE, lead	1	22	6Y5-83536-00	.. SOCKET, meter	1
9	6Y5-W0088-10	WATER TEMP. METER KIT	1	23	688-83664-00	.. DAMPER	1
10	6Y5-83590-00	.. WATER TEMPERATURE ASSY	1	24	6Y5-83544-00	.. PLATE, fitting	1
11	6Y5-83518-00	.. BULB, meter	1	25	688-85752-01	.. SENDER UNIT ASSY, fuel meter	1
12	6Y5-83536-00	.. SOCKET, meter	1	26	663-83553-Y0	.. WIRE, lead	1
13	688-83664-00	.. DAMPER	1	27	663-83553-A0	.. WIRE, lead	1
14	6Y5-83544-00	.. PLATE, fitting	1				

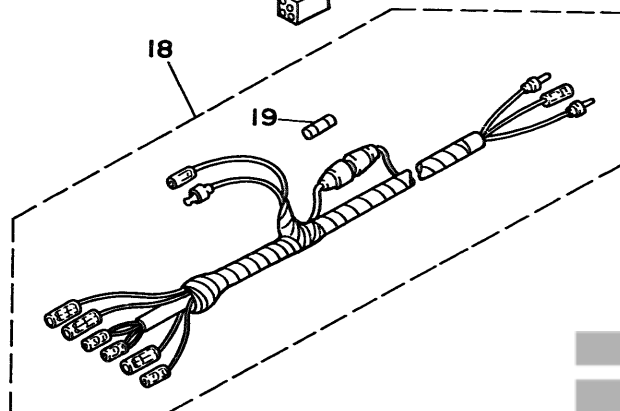
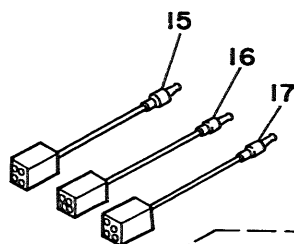
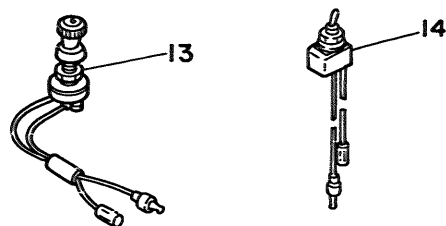
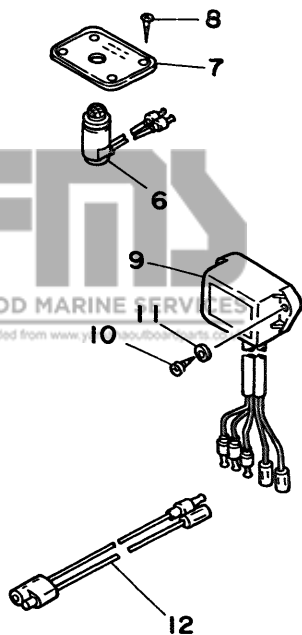
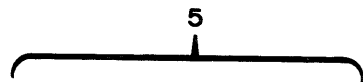
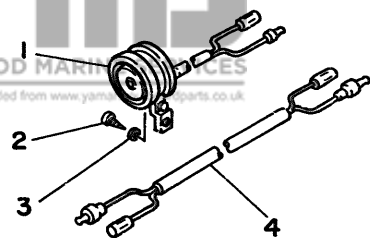
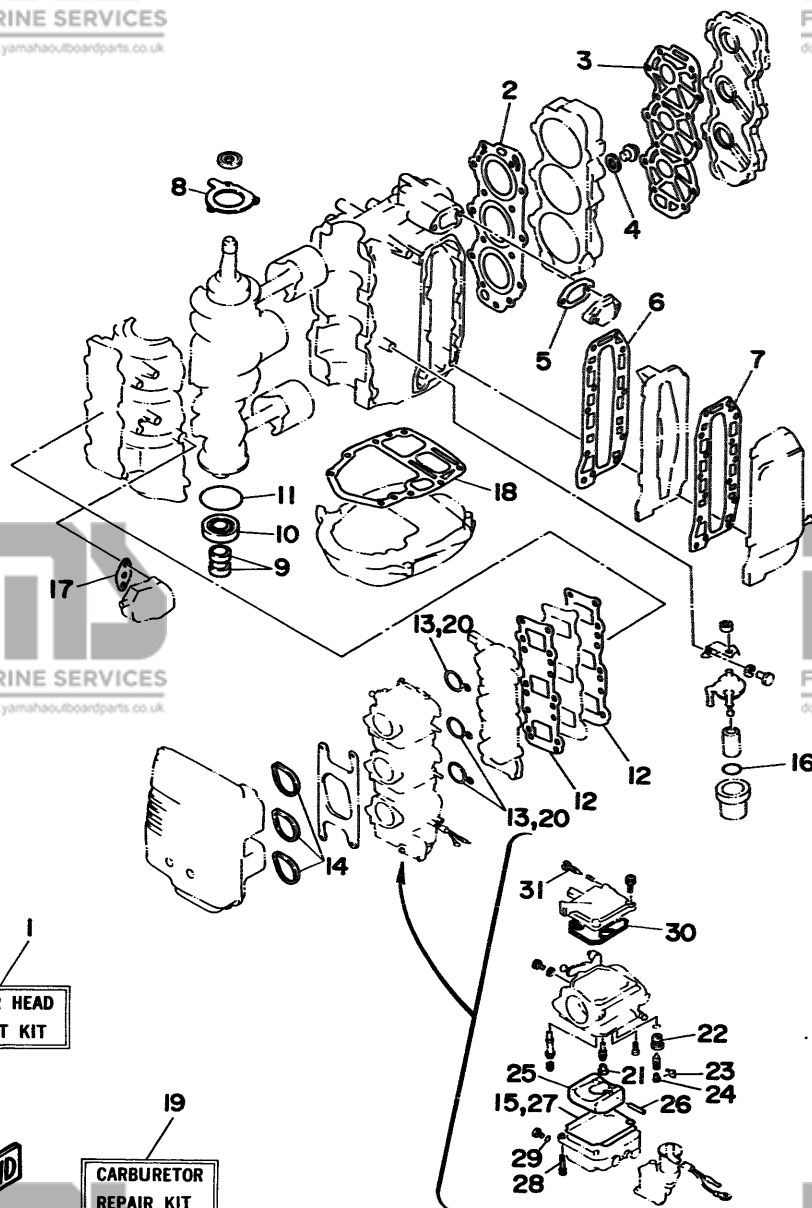


Fig. 39 OPTIONAL PARTS 5

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-83383-11	BUZZER	1	11	92990-06600	.WASHER, plate	2
2	97780-60516	SCREW, tapping	1	12	663-82521-09	.WIRE, lead	1
3	92990-05600	WASHER, plate	1	13	688-82520-00	LIGHT SWITCH ASSY	1 UR
4	688-83373-10	LEAD, horn	1	14	688-82526-00	SWITCH, lamp	1 UR
5	688-W0088-40	PILOT LAMP KIT	1	15	6Y5-82149-00	WIRE, lead (BLUE)	1 UR
6	663-84301-01	.PILOT LIGHT ASSY 1	1	16	6Y5-82117-00	WIRE, lead (BLACK)	1 UR
7	663-84309-00	.PLATE, set	1	17	6Y5-82521-00	WIRE, lead (YELLOW)	1 UR
8	95428-31316	.SCREW, wood	4	18	6Y5-83553-00	WIRE, lead	1
9	697-81901-60	.CHARGE WARNING UNIT ASSY	1	19	1E6-82151-00	.FUSE (10A)	1
10	97780-60120	.SCREW, tapping	2				

Fig. 40 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-03	POWER HEAD GASKET KIT	1	17	650-24431-A0	.GASKET, fuel pump 1	1
2	6H4-11181-A0	.GASKET, cylinder head 1	1	18	6H4-45113-A0	.GASKET, upper casing	1
3	6H4-11193-A1	.GASKET, head cover 1	1	19	6H4-W0093-02	CARBURETOR REPAIR KIT	1
4	90430-14115	.GASKET	1	20	6H4-14198-01	.GASKET	3
5	6J8-12414-A0	.GASKET, cover	1	21	676-14966-00	.CAP	3
6	6H4-41112-A0	.GASKET, exhaust inner cover	1	22	6H3-14590-00	.NEEDLE VALVE ASSY	3
7	6H4-41114-A0	.GASKET, exhaust outer cover	1	23	663-14159-00	.CLIP	3
8	6H4-15369-A1	.GASKET, oil seal housing	1	24	676-14186-00	.PIN, float	3
9	93104-16M04	.OIL SEAL	2	25	6H4-14985-00	.FLOAT	3
10	93102-25M28	.OIL SEAL	1	26	6H4-14548-00	.PIN, float arm	3
11	93210-57M09	.O-RING	1	27	6H4-14984-00	.GASKET, float chamber	3
12	6H4-13621-A1	.GASKET, valve seat	2	28	97980-04114	.SCREW, with washer	3
13	6H4-14198-01	.GASKET	3	29	93210-04230	.O-RING	3
14	6H3-14457-01	.SEAL	3	30	6H4-14147-00	.O-RING	3
15	6H4-14984-00	.GASKET, float chamber	3	31	692-14923-00	.SCREW, pilot	3
16	93210-37M25	.O-RING	1				

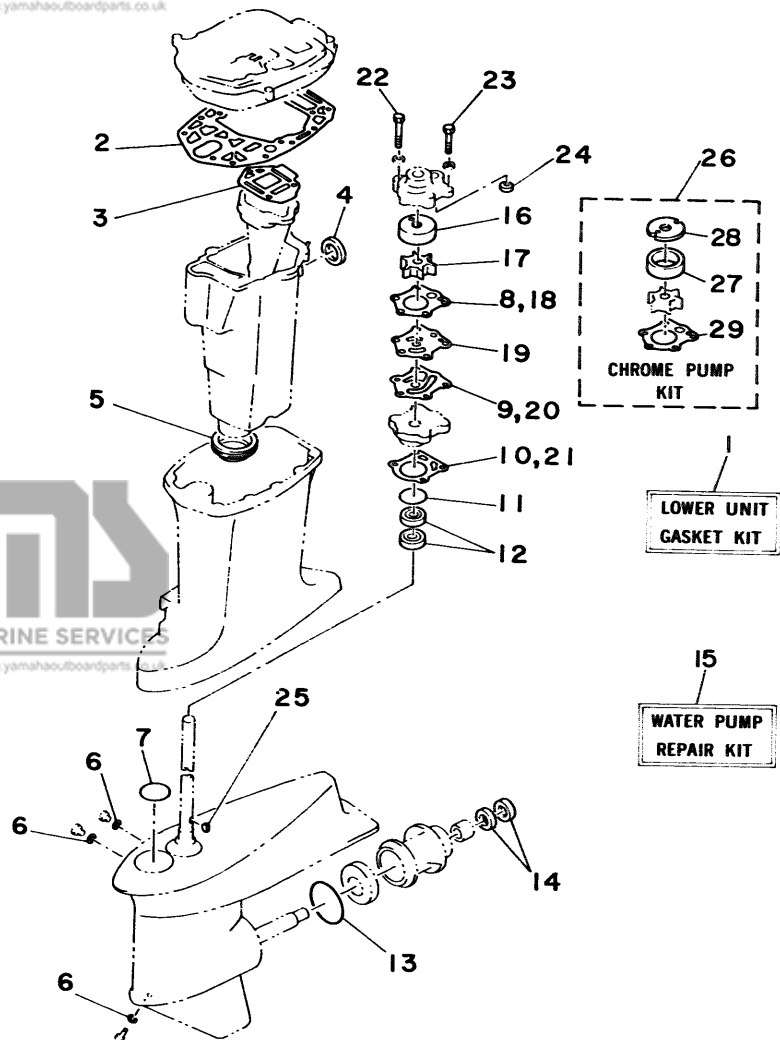


**POWER HEAD
GASKET KIT**

**CARBURETOR
REPAIR KIT**

Fig. 41 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-21	LOWER UNIT GASKET KIT	1	16	663-44322-00	.INSERT, cartridge	1
2	6H4-45114-AT	.GASKET, upper casing	1	17	6H4-44352-02	.IMPELLER	1
3	6H4-41134-A0	.GASKET, exhaust manifold	1	18	663-44315-A0	.GASKET, water pump	1
4	6H4-41133-00	.GASKET, exhaust manifold 1	1	19	663-44323-00	.OUTER PLATE, cartridge	1
5	663-45123-00	.GASKET, muffler	1	20	663-44324-A0	.GASKET, cartridge	1
6	90430-08020	.GASKET	3	21	663-44316-A0	.GASKET, water pump	1
7	93210-49ME0	.O-RING	1	22	97395-08055	.BOLT	2
8	663-44315-A0	.GASKET, water pump	1	23	97395-08045	.BOLT	2
9	663-44324-A0	.GASKET, cartridge	1	24	663-44366-00	.DAMPER, water seal	1
10	663-44316-A0	.GASKET, water pump	1	25	90280-03024	.KEY, woodruff	1
11	93210-41042	.O-RING	1	26	6H4-W0078-0A	CHROME PUMP KIT	1
12	93101-23070	.OIL SEAL	2	27	670-44322-01	.INSERT, cartridge	1
13	93210-66M98	.O-RING	1	28	670-44321-00	.INNER PLATE, cartridge	1
14	93101-22067	.OIL SEAL	2	29	670-44323-00	.OUTER PLATE, cartridge	1
15	6H4-W0078-01	WATER PUMP REPAIR KIT	1				



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