20D (6L3)
25N (6L2)

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 20D'91 (6L3)/25N'91(6L2). When you are ordering replacement parts for the 20D'91(6L3)/25N'91 (6L2), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

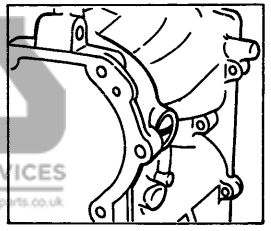
4. Indication of No. of constituent parts for assembly.
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

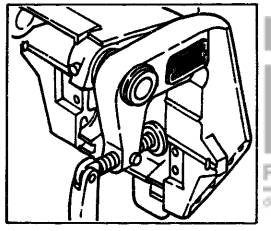
EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	20DMO	S : 103917 and following
		L : 401496 and following
	20DEO	S : 153219 and following
		L : 451077 and following
	25NMO	S : 105689 and following
		L : 402705 and following
	25NEO	S : 150717 and following
		L : 450935 and following





Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

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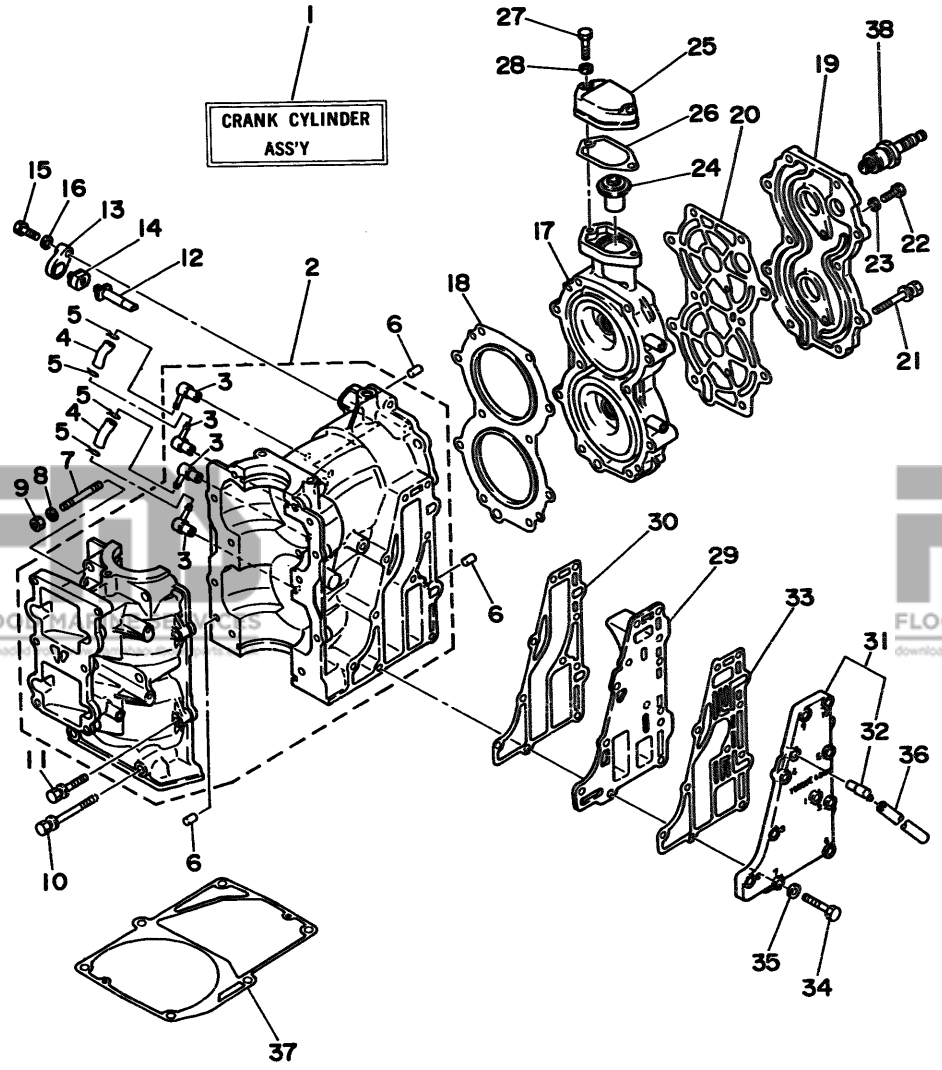
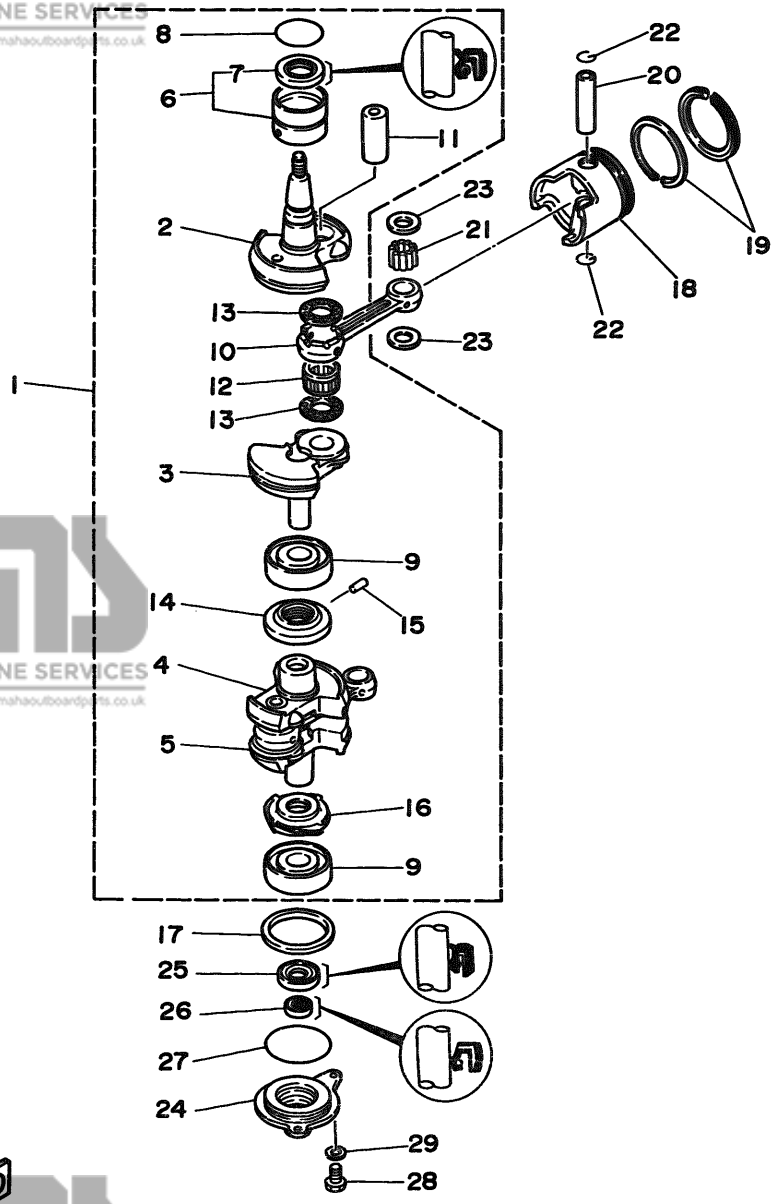
Fig. 1 CYLINDER. CRANKCASE



Ref.No.	Parts No.	Description	Q'ty
1	6L2-W0090-10-EJ	CRANK CYLINDER ASSY	1
		(Ref.No. 2 to 37 and Fig. 2, Ref.No. 1 to 29)	
2	6L2-15100-10-94	CRANKCASE ASSY	1
3	6E5-11372-00	.NIPPLE, hose	4
4	90445-07M15	HOSE	2
5	90467-06016	CLIP	4
6	93604-10M03	PIN, dowel	4
7	95612-08645	BOLT, stud	2
8	90201-08086	WASHER, plate	2
9	95333-08600	NUT	2
10	90119-08M21	BOLT, with washer	4
11	90119-06M14	BOLT, with washer	4
12	6J8-11325-00	ANODE	1
13	6H3-11327-00-94	COVER, anode	1
14	6H3-11328-00	GROMMET, anode	1
15	97313-06016	BOLT	1
16	92990-06600	WASHER, plate	1
17	6L2-11111-00-94	HEAD, cylinder 1	1
18	6L2-11181-00	GASKET, cylinder head 1	1
19	6L2-11191-00-9M	COVER, cylinder head 1	1
20	6L2-11193-00	GASKET, head cover 1	1
21	90119-08M20	BOLT, with washer	10
22	97313-06016	BOLT	2
23	92990-06600	WASHER, plate	2
24	6E5-12411-01	THERMOSTAT	1
25	6H4-12413-00-9M	COVER, thermostat	1
26	6H4-12414-00	GASKET, cover	1
27	97313-06025	BOLT	2
28	92990-06600	WASHER, plate	2
29	6L2-41111-00-9M	INNER COVER, exhaust	1
30	6L2-41112-00	GASKET, exhaust inner cover	1
31	6L2-41113-00-9M	OUTER COVER, exhaust	1
32	676-11372-00	.NIPPLE, hose	1
33	6L2-41114-00	GASKET, exhaust outer cover	1
34	97313-06030	BOLT	10
35	92990-06600	WASHER, plate	10
36	90445-10M40	HOSE	1
37	6L2-45113-00	GASKET, upper casing	1
38	94702-00271	PLUG, spark (NGK BR7HS 10)	2

Fig. 2 CRANKSHAFT. PISTON



Ref.No.	Parts No.	Description	Q'ty
1	6L2-11400-10	CRANKSHAFT ASSY	1
2	6L2-11412-00	.CRANK 1	1
3	6L2-11422-00	.CRANK 2	1
4	6L2-11432-00	.CRANK 3	1
5	6L2-11442-00	.CRANK 4	1
6	93313-628U0	.BEARING, cylindrical	1
7	93102-26M27	..OIL SEAL	1
8	93210-42159	.O-RING	1
9	93306-305U5	.BEARING	2
10	6L2-11651-00	.ROD, connecting	2
11	6L2-11681-00	.PIN, crank 1	2
12	93310-424W9	.BEARING, cylindrical	2
13	90209-24M15	.WASHER	4
14	6L2-11515-00	.SEAL, labyrinth 1	1
15	91690-30010	.PIN, spring	1
16	6J8-11536-00	.GEAR, drive	1
17	90201-50306	WASHER, plate	1

Ref.No.	Parts No.	Description	Q'ty
18	6L2-11631-00-97	PISTON (STD)	2
	6L2-11635-00	PISTON (0.25MM O/S)	2 AP
	6L2-11636-00	PISTON (0.50MM O/S)	2 AP
19	6L2-11610-00	PISTON RING SET (STD)	2
	6L2-11610-10	PISTON RING SET (1ST O/S)	2 AP
	6L2-11610-20	PISTON RING SET (2ND O/S)	2 AP
20	648-11633-00	PIN, piston	2
21	93602-18M12	PIN, dowel	62
22	93450-20026	CIRCLIP	4
23	90201-18522	WASHER, plate	4
24	6L2-15396-00-5B	HOUSING, oil seal	1
25	93102-25142	OIL SEAL	1
26	93101-13M37	OIL SEAL	1
27	93210-56M80	O-RING	1
28	97395-06016	BOLT	2
29	92990-06600	WASHER, plate	2

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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6L2-13610-00	REED VALVE ASSY	2
2	6L2-W0004-00	.REED SET	1
3	98580-05016	SCREW, pan head	4
4	92990-05600	WASHER, plate	4
5	6L2-13641-10-94	MANIFOLD 1	1
6	676-14485-00	.PIPE, joint	2
7	6L2-13621-00	GASKET, valve seat	1
8	97313-06025	BOLT	6
9	92990-06600	WASHER, plate	6
10	90445-09061	HOSE	1
11	90467-08004	CLIP	2
12	6L2-14198-00	GASKET	2
13	6L2-14417-00-94	COVER 1	1
14	6L2-14476-00	SEAL	1
15	93210-35M86	O-RING	2
16	97313-05012	BOLT	4
17	92990-05600	WASHER, plate	4
18	97390-06085	BOLT	4
19	92990-06600	WASHER, plate	4
20	6L2-14476-11	SEAL	1
21	6L2-14418-00	COVER 2	1
22	97886-05016	SCREW, pan head	4
23	92990-05600	WASHER, plate	4
24	6J8-41259-00	ROD, choke 3	1
25	661-41262-02	JOINT, choke lever	3
26	6J8-41271-01	KNOB, choke	1
27	6L2-41257-00	ROD, choke 2	1
28	6L2-41217-00	ROD, accel. lever	1

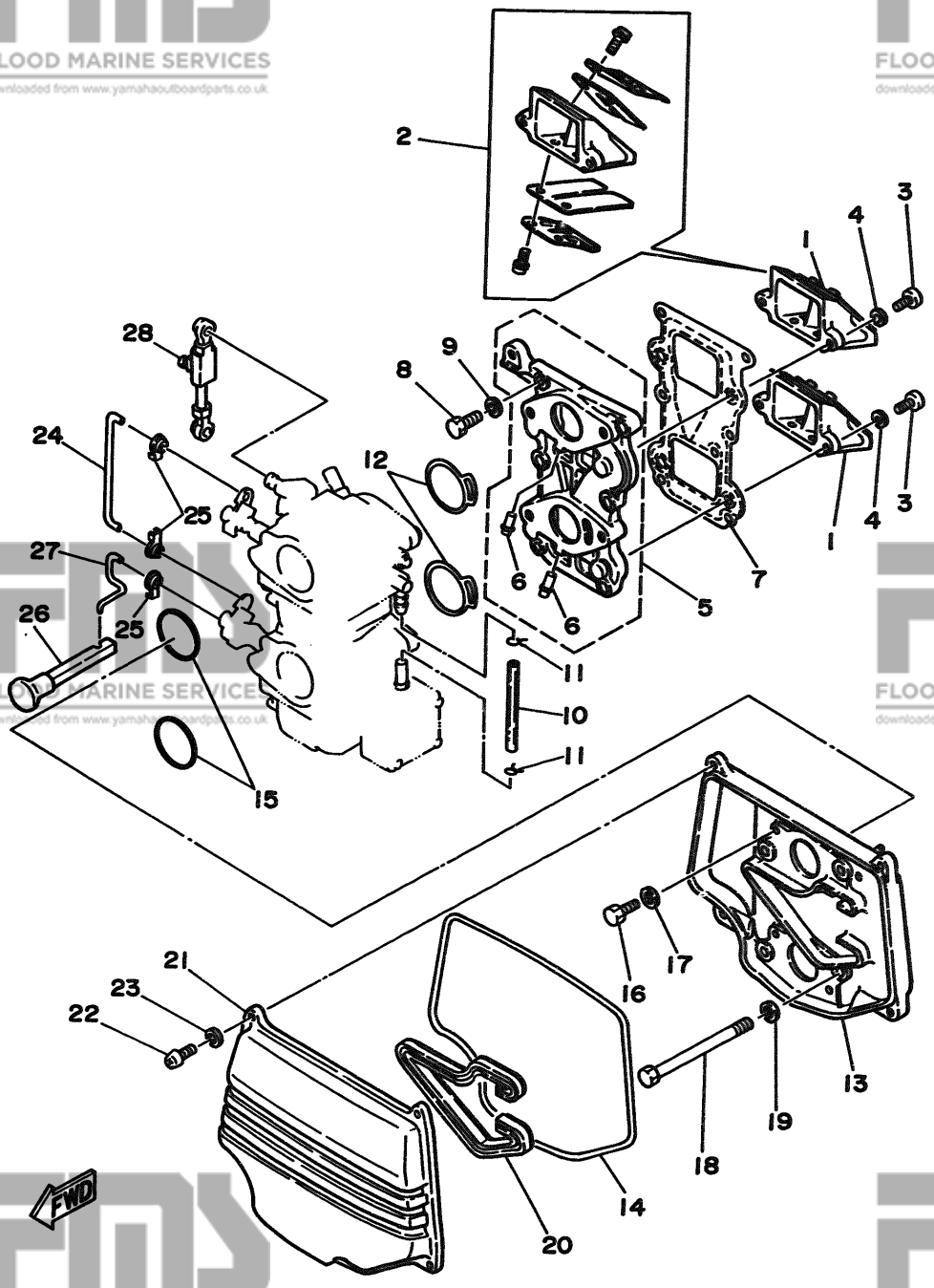
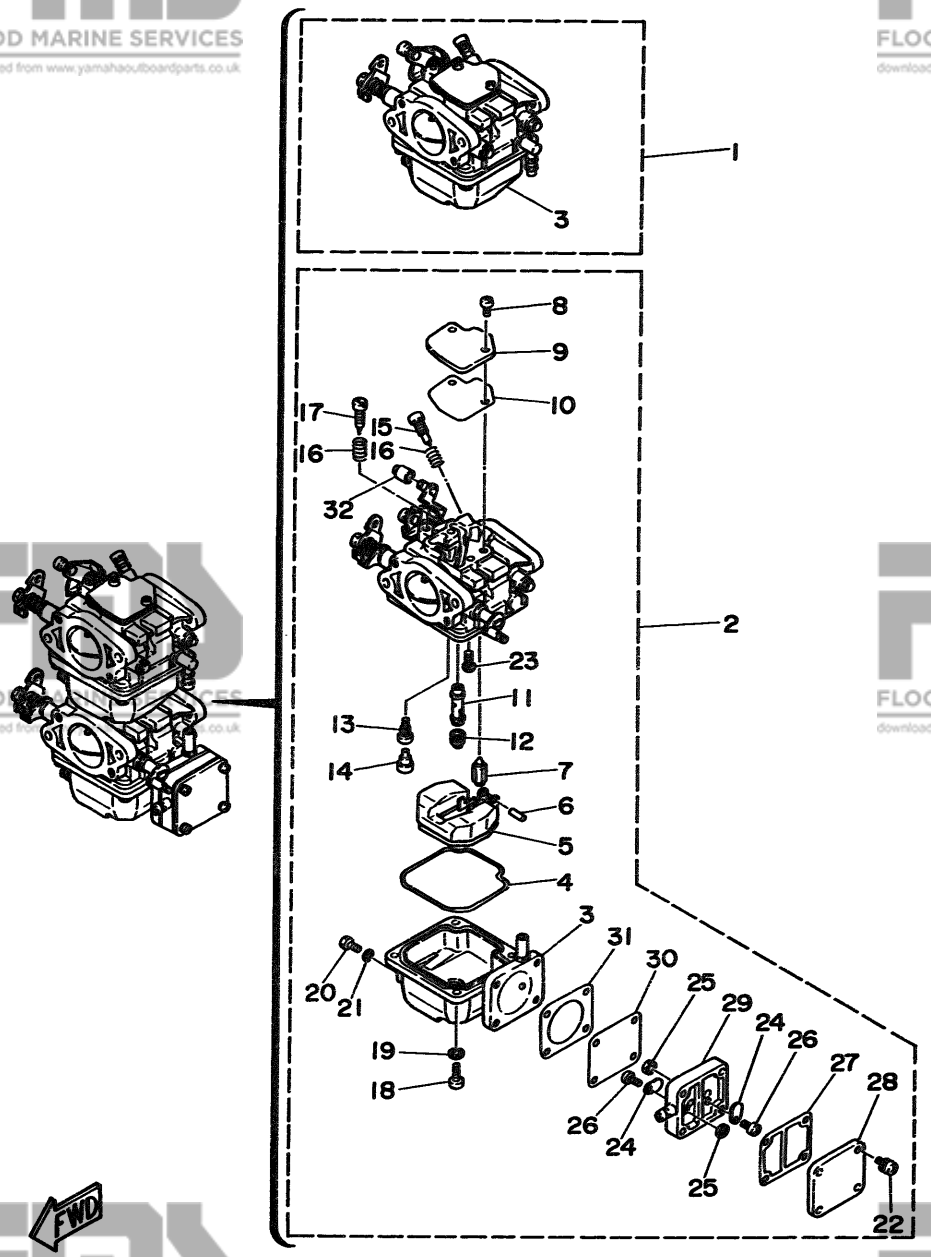


Fig. 4 CARBURETOR



Ref.No.	Parts No.	Description	Q'ty
1	6L2-14301-01	CARBURETOR ASSY 1 (Upper) (25N MODEL)	1 UR
	6L3-14301-00	CARBURETOR ASSY 1 (Upper) (20D MODEL)	1 UR
2	6L2-14302-01	CARBURETOR ASSY 2 (Lower) (25N MODEL)	1 UR
	6L3-14302-00	CARBURETOR ASSY 2 (Lower) (20D MODEL)	1 UR
3	6L2-14381-00	.BODY, float chamber 1 (Upper)	1 UR
	6L2-14383-00	.BODY, float chamber 2 (Lower)	1 UR
4	6L2-14384-00	.GASKET, float chamber	2
5	6L2-14385-00	.FLOAT	2
6	6E5-14386-01	.PIN, float	2
7	6L2-14392-00	.VALVE, needle	2
8	98580-04010	.SCREW, pan head	4
9	6L2-14157-00	.COVER, mixing	2
10	6L2-14399-00	.GASKET	2
11	6L2-14341-00	.NOZZLE, main	2
12	30X-14343-63	.JET, main (#125)	2
13	6L2-14342-30	.JET, pilot (# 60)	2
14	50M-14355-00	.PLUG	2
15	6L2-14323-00	.SCREW, air adjusting	2
16	646-14212-01	.SPRING, pilot adjusting	4
17	98503-04014	.SCREW, pan head	2
18	98580-04012	.SCREW, pan head	8
19	92903-04100	.WASHER, spring	8
20	677-14383-01	.SCREW, drain	2
21	6L2-14398-00	.GASKET	2
22	677-24444-00	.SCREW	4
23	98980-04006	.SCREW, bind	2
24	6A0-24421-01	.VALVE, check	2
25	95380-03600	.NUT (25N MODEL)	2 UR
	98813-03100	.NUT (20D MODEL)	2 UR
26	6E7-14325-00	.SCREW, pan head	2
27	6L2-24435-00	.GASKET, body 2 (25N MODEL)	1 UR
	677-24435-01	.GASKET, body 2 (20D MODEL)	1 UR
28	6L2-24413-00	.BODY 2	1
29	682-24412-01	.BODY 1	1
30	677-24411-02	.DIAPHRAGM	1
31	677-24434-02	.GASKET, body	1
32	6L2-14578-00	.COLLAR	1

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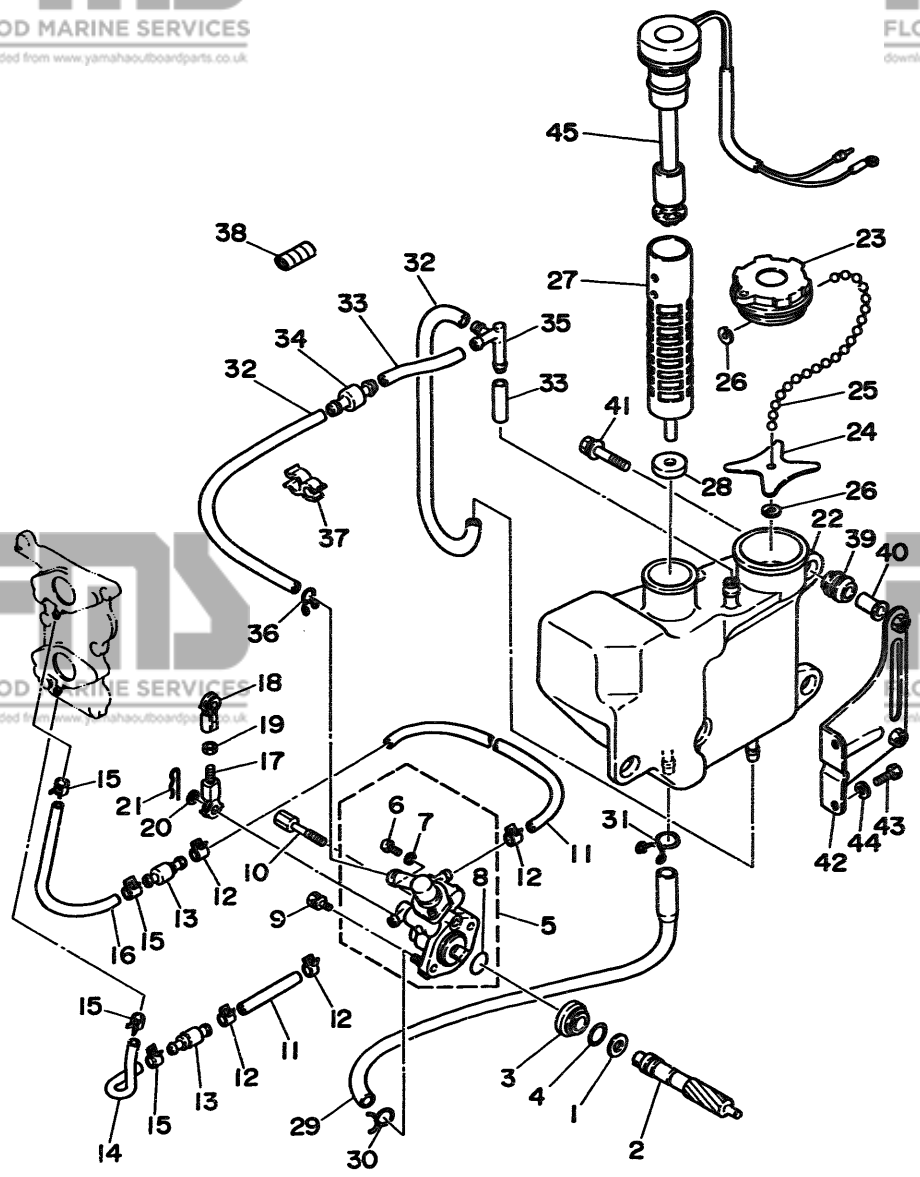
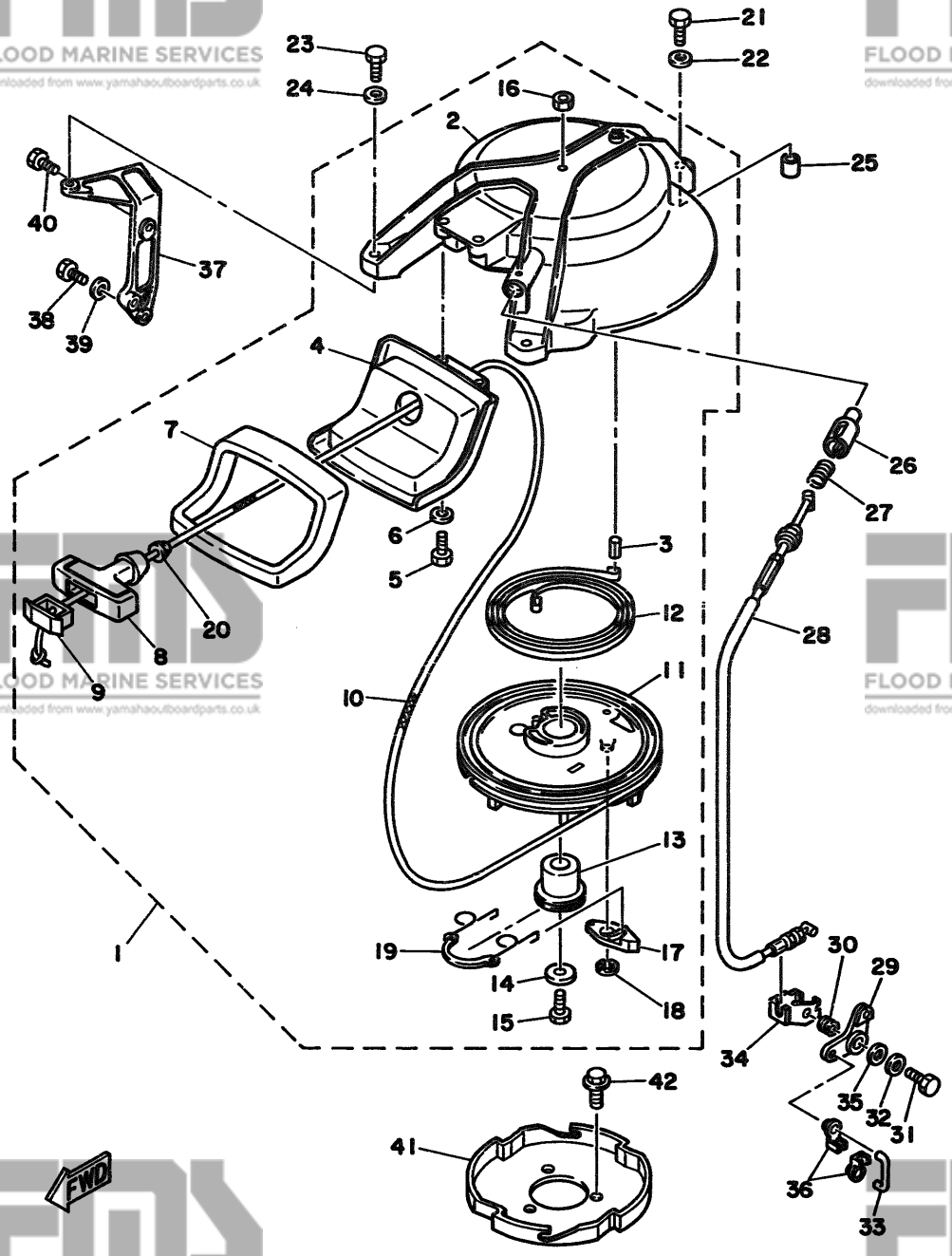
Fig. 5 OIL PUMP



Ref.No.	Parts No.	Description	Q'ty
1	90201-08M93	WASHER, plate	1
2	6L2-11537-00	GEAR, driven	1
3	6J8-13117-00	COLLAR, distance	1
4	93210-13595	O-RING	1
5	6L2-13200-00	OIL INJECTION PUMP ASSY	1
6	6L2-13471-00	.PLUG, drain	1
7	6L2-13475-00	.GASKET	1
8	93210-19M82	.O-RING	1
9	97513-05218	BOLT, with washer	1
10	90109-05M33	BOLT	1
11	90445-07M51	HOSE	2
12	90468-07M02	CLIP	4
13	6J8-13183-00	VALVE, check	2
14	90445-07M04	HOSE	1
15	90468-07M02	CLIP	4
16	90445-07M16	HOSE	1
17	682-41237-50	JOINT, link	1
18	6H1-41237-00	JOINT, link	1
19	95380-05700	NUT	1
20	90202-05088	WASHER, plate	1
21	90468-05M03	CLIP	1
22	6L2-21707-01	OIL TANK COMP.	1
23	6H4-21770-00	OIL TANK CAP ASSY	1
24	6L2-21758-00	WASHER, special 2	1
25	6H1-24633-00	CHAIN, ball	1
26	6H1-21757-00	WASHER, special 1	2
27	6J8-13411-00	STRAINER, oil	1
28	6J8-13414-00	GASKET, strainer cover	1
29	6L2-13416-00	PIPE, oil 1	1
30	90467-08004	CLIP	1
31	90467-11M08	CLIP	1
32	90445-11M03	HOSE	2
33	90445-11M07	HOSE	2
34	6J8-21744-00	BREATHER	1
35	6E5-24376-10	PIPE, joint 1	1
36	90467-10M04	CLIP	1
37	90464-11M24	CLAMP	1
38	90446-10M02	HOSE	1
39	6A0-82317-00	DAMPER, ignition coil	3
40	624-42542-00	PIPE	3
41	90119-06M65	BOLT, with washer	3
42	6L2-21798-00	BRACKET, damper	1
43	97313-06016	BOLT	2
44	92990-06600	WASHER, plate	2
45	6L2-85720-01	OIL LEVEL GAUGE ASSY	1

Fig. 6 STARTER



Ref.No.	Parts No.	Description	Q'ty
1	6L2-15710-01	STARTER ASSY	1
2	6L2-15711-00-94	.CASE, starter	1
3	91690-40014	.PIN, spring	1
4	6L2-15758-00-94	.GUIDE, rope	1
5	97395-06016	.BOLT	2
6	92990-06600	.WASHER, plate	2
7	6L2-15762-00	.SEAL, rubber 2	1
8	689-15755-01	.HANDLE, starter	1
9	6F5-15779-02	.COVER	1
10	*	.WIRE (L1950)	1
11	6J8-15714-00	.DRUM, sheave	1
12	90510-08M04	.SPRING, spiral	1
13	677-15717-01	.SHAFT, starter	1
14	90201-065F3	.WASHER, plate	1
15	97313-06025	.BOLT	1
16	95303-06700	.NUT	1
17	676-15741-03	.PAWL, drive	1
18	93430-06M02	.CIRCLIP	1
19	6J8-15705-00	.SPRING, drive pawl	1
20	6A0-15789-00	.DAMPER	1
21	97395-06035	BOLT	1
22	92990-06600	WASHER, plate	1
23	97395-06025	BOLT	2
24	92990-06600	WASHER, plate	2
25	99530-10014	PIN, dowel	1
26	656-15748-00	PLUNGER, starter stop	1
27	90501-10227	SPRING, compression	1
28	6L2-15770-00	CABLE COMP., starter stop	1
29	6L2-15746-00	ARM	1
30	90387-06M51	COLLAR	1
31	97313-06020	BOLT	1
32	92990-06100	WASHER, spring	1
33	6L2-15747-00	LINK	1
34	6L2-15774-00	STAY 4	1
35	90201-06M62	WASHER, plate	1
36	661-41262-02	JOINT, choke lever	2
37	6L2-15772-00-94	STAY 2	1
38	97313-06020	BOLT	1
39	92990-06600	WASHER, plate	1
40	97313-06020	BOLT	1
41	6L2-15723-00	PULLEY, starter	1
42	97516-08212	BOLT, with washer	3

* Cut from 50m rolls, parts No.90890-44373, cutting length 1.95m.

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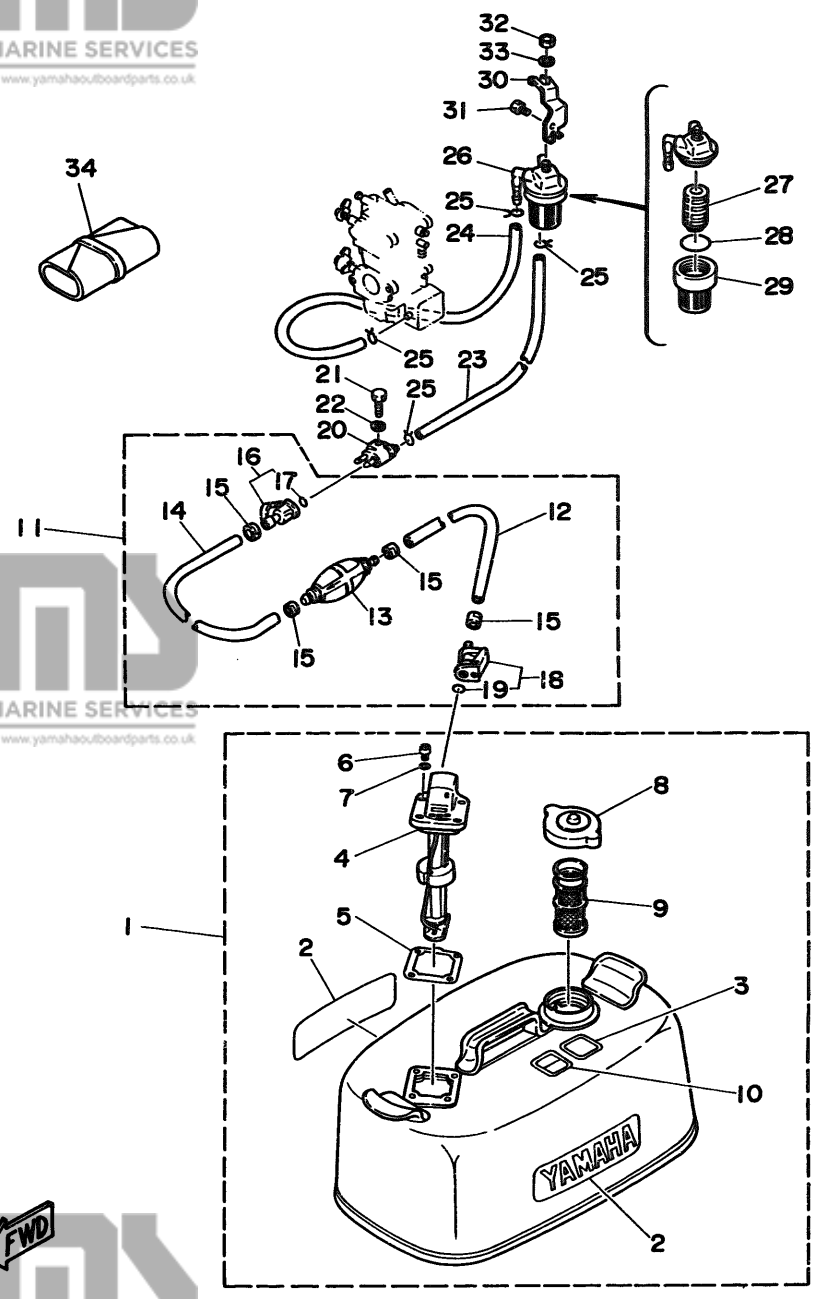

Fig. 7 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-W2420-62-24	FUEL TANK ASSY	1
2	6Y1-24246-00	.GRAPHIC, side	2
3	6Y1-24257-00	.GRAPHIC	1
4	6Y1-24260-02	.FUEL METER ASSY	1
5	6Y1-24268-00	.GASKET, fuel meter	1
6	98586-05016	.SCREW, pan head	4
7	6Y1-24329-00	.SEAL	4
8	6Y1-24610-00	.CAP ASSY	1
9	6Y1-24167-00	.STRAINER	1
10	6Y1-24256-80	.GRAPHIC, fuel tank 9	1
11	6Y1-24306-05	FUEL PIPE COMP. 1	1
# 12	90445-11M06	.HOSE (L2050)	1
13	6Y1-24360-02	.PRIMER PUMP ASSY	1
# 14	90445-11M05	.HOSE (L850)	1
15	650-24351-01	.BAND 1	4
16	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1
17	93210-08287	..O-RING	1
18	6Y1-24305-02	.FUEL PIPE JOINT COMP. 2	1
19	93210-08287	..O-RING	1
20	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1
21	97395-06020	BOLT	1
22	92990-06600	WASHER, plate	1
23	6H4-24311-00	PIPE, fuel 1	1
24	90445-09M25	HOSE	1
25	90467-08004	CLIP	4
26	655-24560-01	FILTER ASSY	1
27	6F5-24563-00	.ELEMENT, filter	1
28	93210-37M25	.O-RING	1
29	655-24521-01	.CUP, filter	1
30	6L2-24566-00	BRACKET, filter	1
31	97013-06012	BOLT	1
32	95380-08600	NUT	1
33	92990-08100	WASHER, spring	1
34	656-W2810-01	TOOL KIT	1

Also available in 30m rolls. (Parts No. 90890-56878)

Fig. 8 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6L2-42610-V2-EJ	TOP COWLING ASSY (25NO Model)	1 UR
	6L3-42610-V2-EJ	TOP COWLING ASSY (20DO Model)	1 UR
2	6L2-42615-00	.SEAL	1
3	6G1-42651-71	.HOOK	1
4	6L2-42647-00	.HOLDER, clamp band	1
5	90266-04M00	.RIVET	2
6	6L2-42613-00-EJ	.MOLDING, air duct	1
7	97395-06016	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	6L2-W0070-E1	.GRAPHIC SET	1
10	6L2-42677-10	.GRAPHIC, front (25NO Model)	1 UR
	6L3-42677-10	.GRAPHIC, front (20DO Model)	1 UR
11	6L2-42678-10	.GRAPHIC, rear (25NO Model)	1 UR
	6L3-42678-10	.GRAPHIC, rear (20DO Model)	1 UR
12	90266-04M04	.RIVET	2

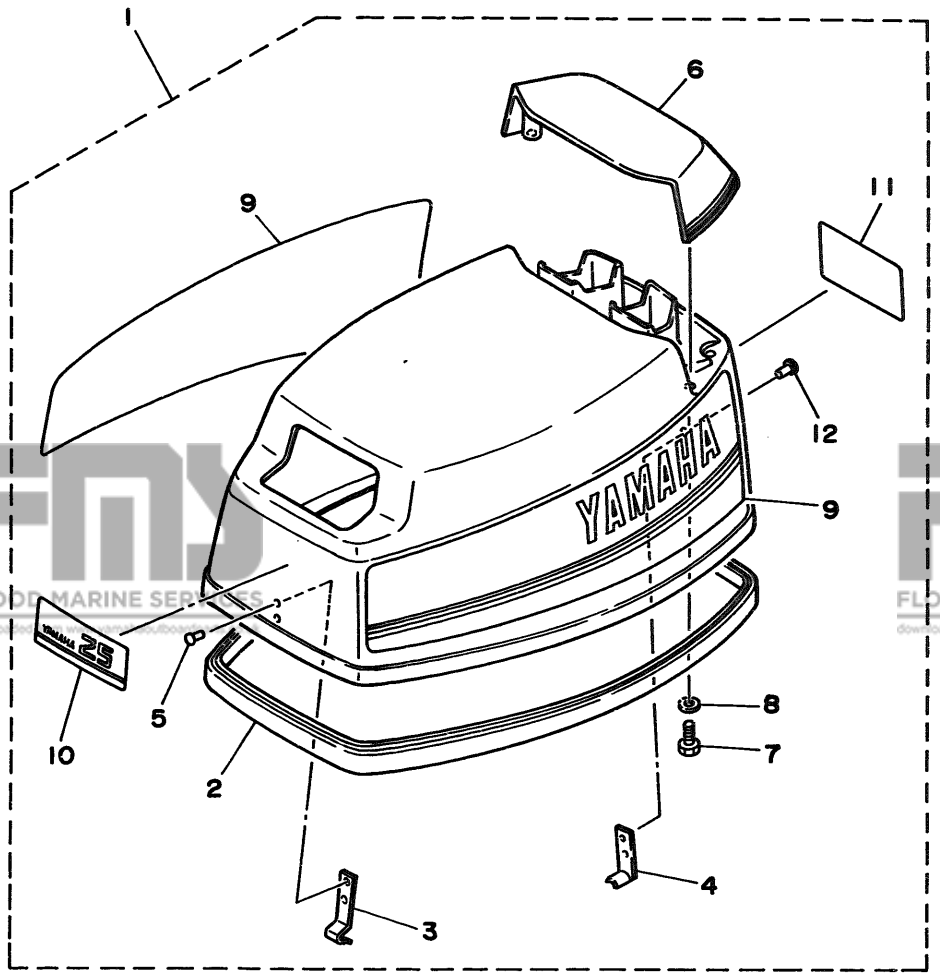

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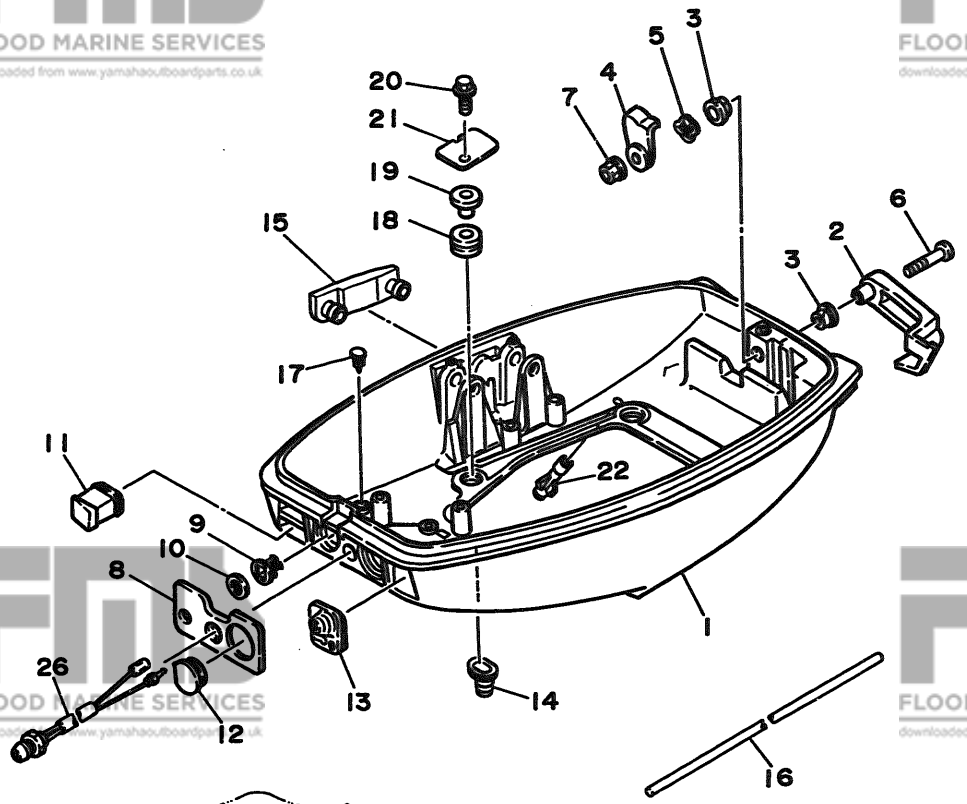
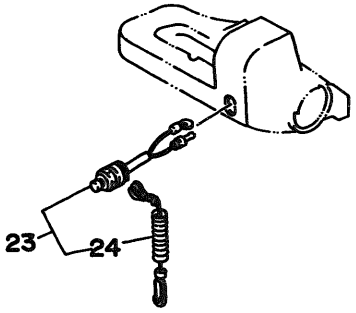
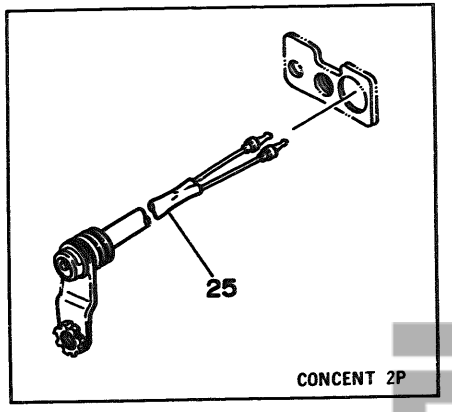
Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6L2-42711-01-EJ	COWLING, bottom	1
2	6L2-42815-00-EJ	LEVER, clamp	1
3	90386-12M45	BUSH	2
4	6L2-42816-00	LEVER, clamp	1
5	90206-12052	WASHER, wave	1
6	97890-06035	SCREW, pan head	1
7	95780-06300	NUT, flange	1
8	6L2-42719-A0	PANEL, front lower	1
9	689-41273-00	GROMMET	1
10	6J8-41274-00	GROMMET 2	1
11	6L2-42725-00	GROMMET	1
12	6G1-42724-00	GROMMET	1
13	6L2-42726-01	GROMMET	1
14	6G1-42727-00	GROMMET	1
15	6L2-42748-01	GROMMET	1
16	6L2-42716-00	RUBBER, seal 1	1
17	90338-05M03	PLUG	2
18	90480-15M31	GROMMET	4
19	90387-06M52	COLLAR	4
20	90105-06M15	BOLT, washer based	4
21	6L2-42738-01	PLATE, fitting	2
22	6H3-44391-01	NIPPLE, hose	1
23	689-82575-02	ENGINE STOP SWITCH ASSY	1
24	682-82556-00	.STOPPER	1
25	682-84381-00	2P CONCENT	1
26	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY	1







FWD

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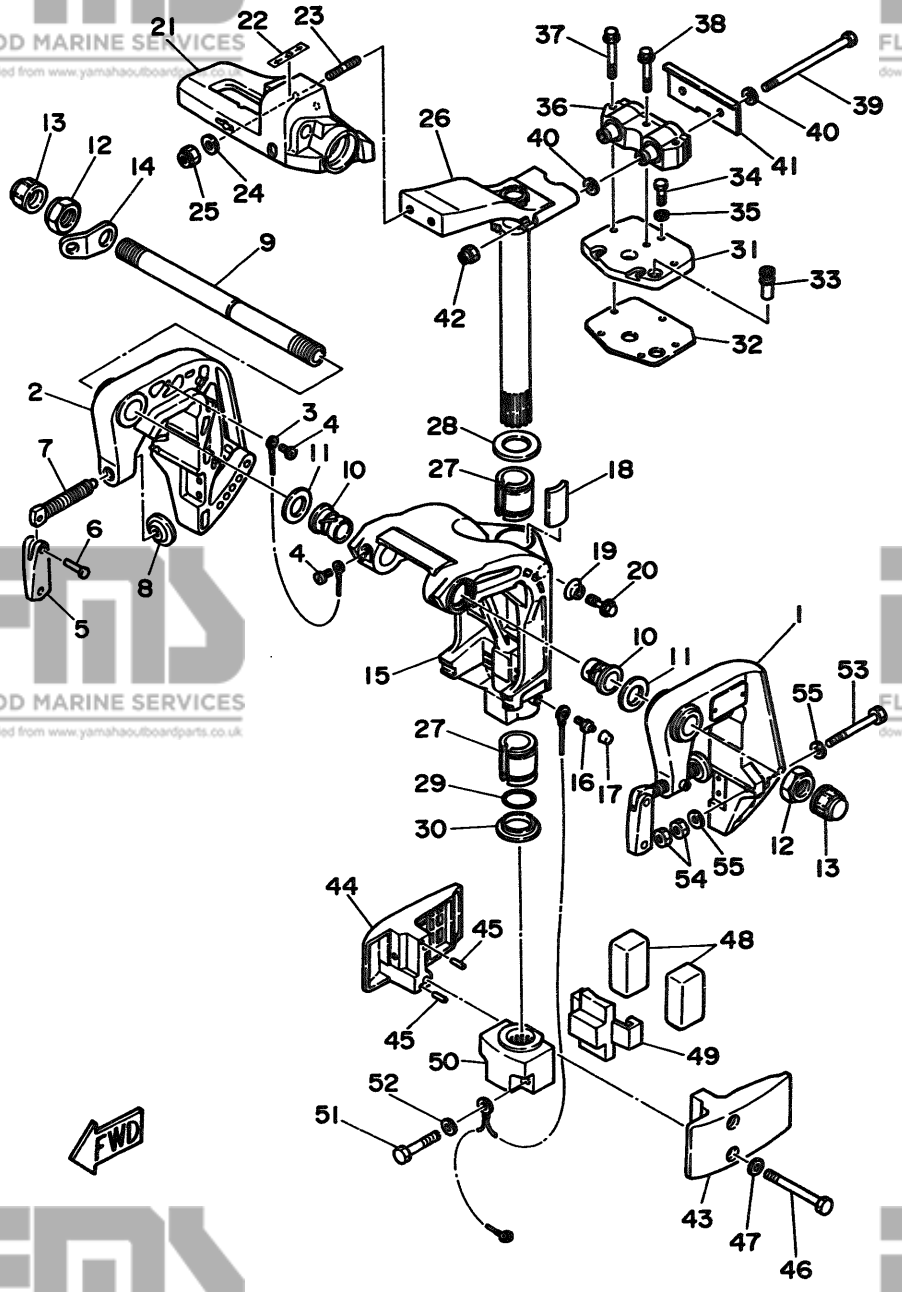
Fig. 10 BRACKET 1



Ref.No.	Parts No.	Description	Q'ty
1	6L2-43111-01-EJ	BRACKET, clamp	1
2	6L2-43112-02-EJ	BRACKET, clamp	1
3	6E5-82148-00	WIRE, lead 4	1
4	97895-06008	SCREW, pan head	2
5	616-43118-00-EJ	HANDLE, transom clamp	2
6	90243-04M00	PIN	2
7	90149-14M07	SCREW	2
8	648-43114-01	PAD, transom clamp	2
9	6J8-43131-01	BOLT, clamp bracket	1
10	90386-22M67	BUSH	2
11	90201-22428	WASHER, plate	2
12	90185-22043	NUT, self-locking	2
13	663-43145-00	CAP, clamp bracket	2
14	6J8-43113-01	PLATE, clamp bracket	1
15	6L2-43311-02-EJ	BRACKET, swivel	1
16	93700-06004	NIPPLE, grease	1
17	663-45119-00	CAP, grease nipple	1
18	6H4-42528-00	PLATE, friction	1
19	689-43373-01	SEAL, damper	1
20	90105-06M18	BOLT, washer based	1
21	6L2-42121-00-EJ	BRACKET	1
22	6E0-44191-11	INDICATOR,shift	1
23	90116-10M28	BOLT, stud	2
24	92990-10600	WASHER, plate	2
25	90185-10051	NUT, self-locking	2
26	6L2-42510-00-EJ	STEERING BRACKET ASSY	1
27	90386-30M75	BUSH	2
28	90201-30M00	WASHER, plate	1
29	93210-29375	O-RING	1
30	90386-30M60	BUSH	1
31	6L2-44512-00-EJ	COVER, upper mount	1
32	6L2-45114-00	GASKET, upper casing	1
33	6L2-44365-00	DAMPER, water seal	1
34	97395-06020	BOLT	3
35	92990-06600	WASHER, plate	3
36	6L2-44514-00	MOUNT DAMPER, upper side	1
37	97515-06250	BOLT, with washer	2
38	97515-06240	BOLT, with washer	1
39	90101-08M09	BOLT	2
40	90201-08M01	WASHER, plate	4
41	6L2-44526-00	PLATE	1
42	95780-08300	NUT, flange	2
43	6L2-44551-00-EJ	HOUSING, lower mount rubber	1
44	6L2-44552-00-EJ	HOUSING, lower mount rubber	1
45	93604-10M03	PIN, dowel	2
46	97395-08085	BOLT	2
47	92990-08600	WASHER, plate	2
48	6L2-44555-00	MOUNT DAMPER, lower side	2
49	6L2-44557-00	MOUNT DAMPER, lower front	1
50	6L2-44553-00-EJ	COVER, lower mount	1
51	97395-08045	BOLT	2
52	92990-08600	WASHER, plate	2
53	97395-08070	BOLT	2
54	95380-08600	NUT	4
55	92990-08600	WASHER, plate	4

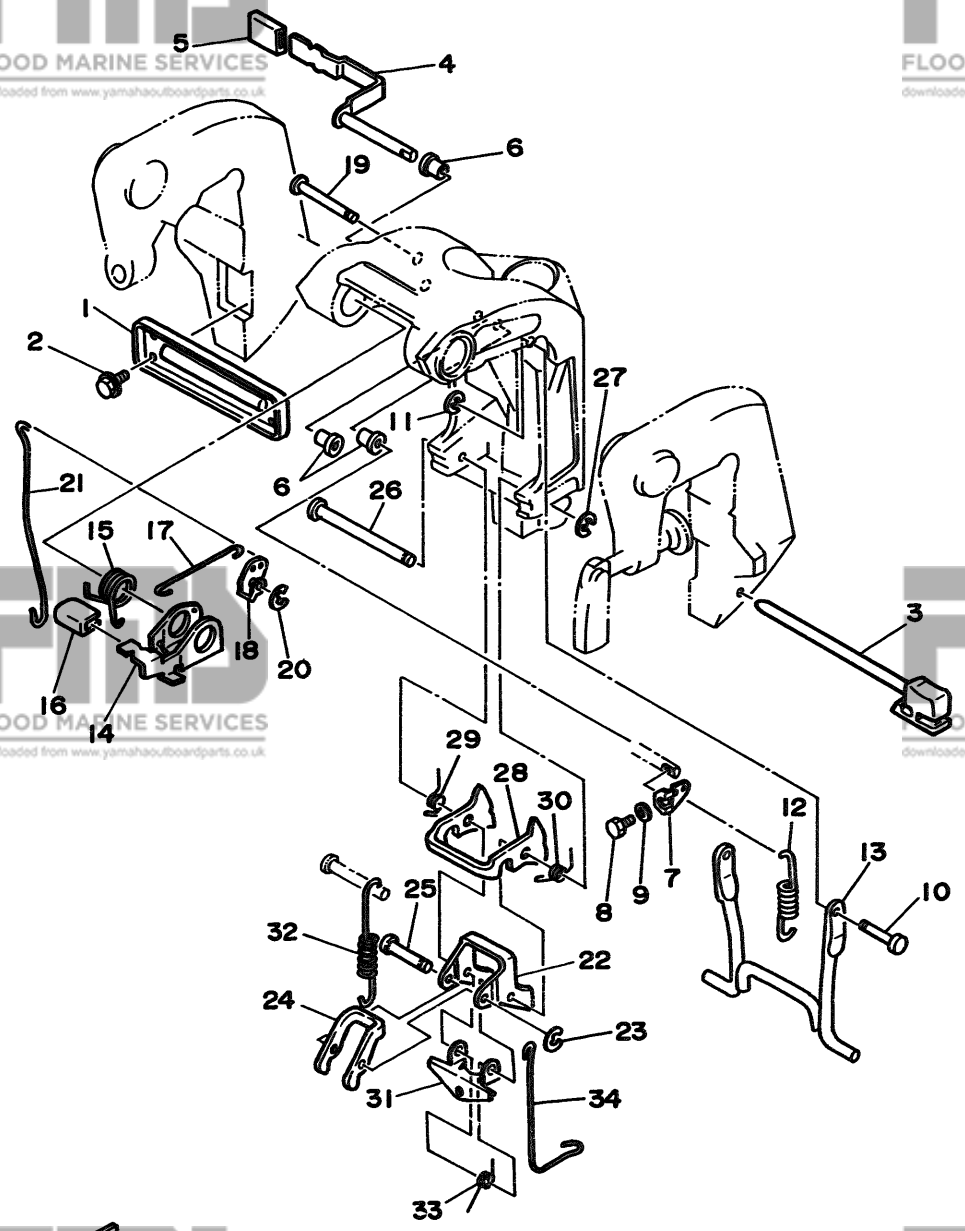


Fig. 11 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	6L2-43165-00	PLATE, tilt lock	1
2	97515-06210	BOLT, with washer	4
3	6L2-43160-00	TILT ROD ASSY	1
4	6L2-43630-00	TILT LEVER ASSY	1
5	682-43318-01	COVER	1
6	90386-08032	BUSH	3
7	6L2-43682-01	LEVER, shallow water drive 2	1
8	97395-05010	BOLT	1
9	92990-05600	WASHER, plate	1
10	6L2-43191-01	SHAFT, stopper	1
11	99080-05600	CIRCLIP	1
12	90506-20M27	SPRING, tension	1
13	6L2-43350-01	RECEIVER ASSY	1
14	6L2-43631-00	LEVER, tilt	1
15	6L2-43188-00	SPRING	1
16	6L2-43633-10	COVER, tilt lever	1
17	6L2-43611-00	SHAFT, tilt lock	1

Ref.No.	Parts No.	Description	Q'ty
18	6L2-43641-00	LEVER, tilt	1
19	6L2-43659-00	SHAFT, reverse lock	1
20	99080-05600	CIRCLIP	1
21	6L2-43617-00	ROD, tilt lock	1
22	6L2-43613-00	ARM, tilt lock	1
23	99080-05600	CIRCLIP	1
24	6L2-43624-00	PLATE, tilt rock	1
25	6L2-43336-00	PIN	1
26	6J8-43611-01	SHAFT, tilt lock	1
27	99080-05600	CIRCLIP	1
28	6L2-43614-00	PLATE, tilt lock	1
29	90508-12M28	SPRING, torsion	1
30	90508-12M29	SPRING, torsion	1
31	6L2-43615-00	PLATE, tilt lock	1
32	90506-23M11	SPRING, tension	1
33	6L2-43657-00	SPRING, lock	1
34	6L2-43676-00	HOOK	1

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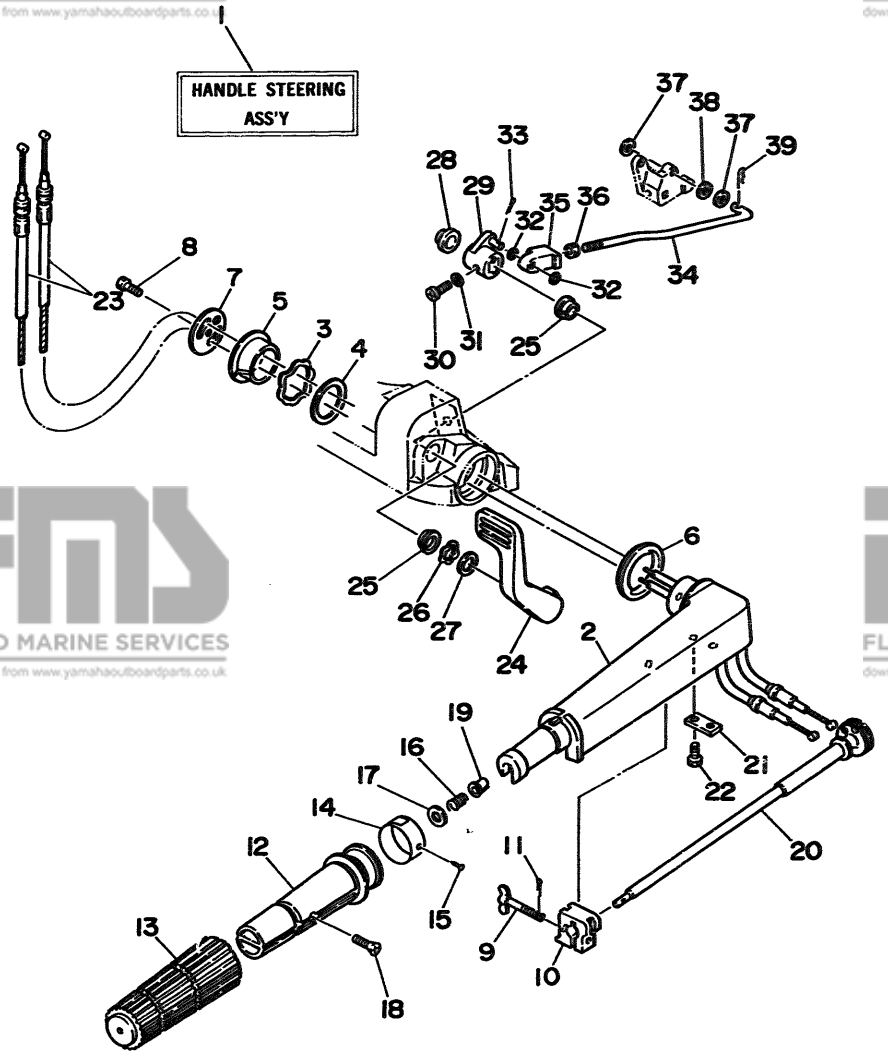
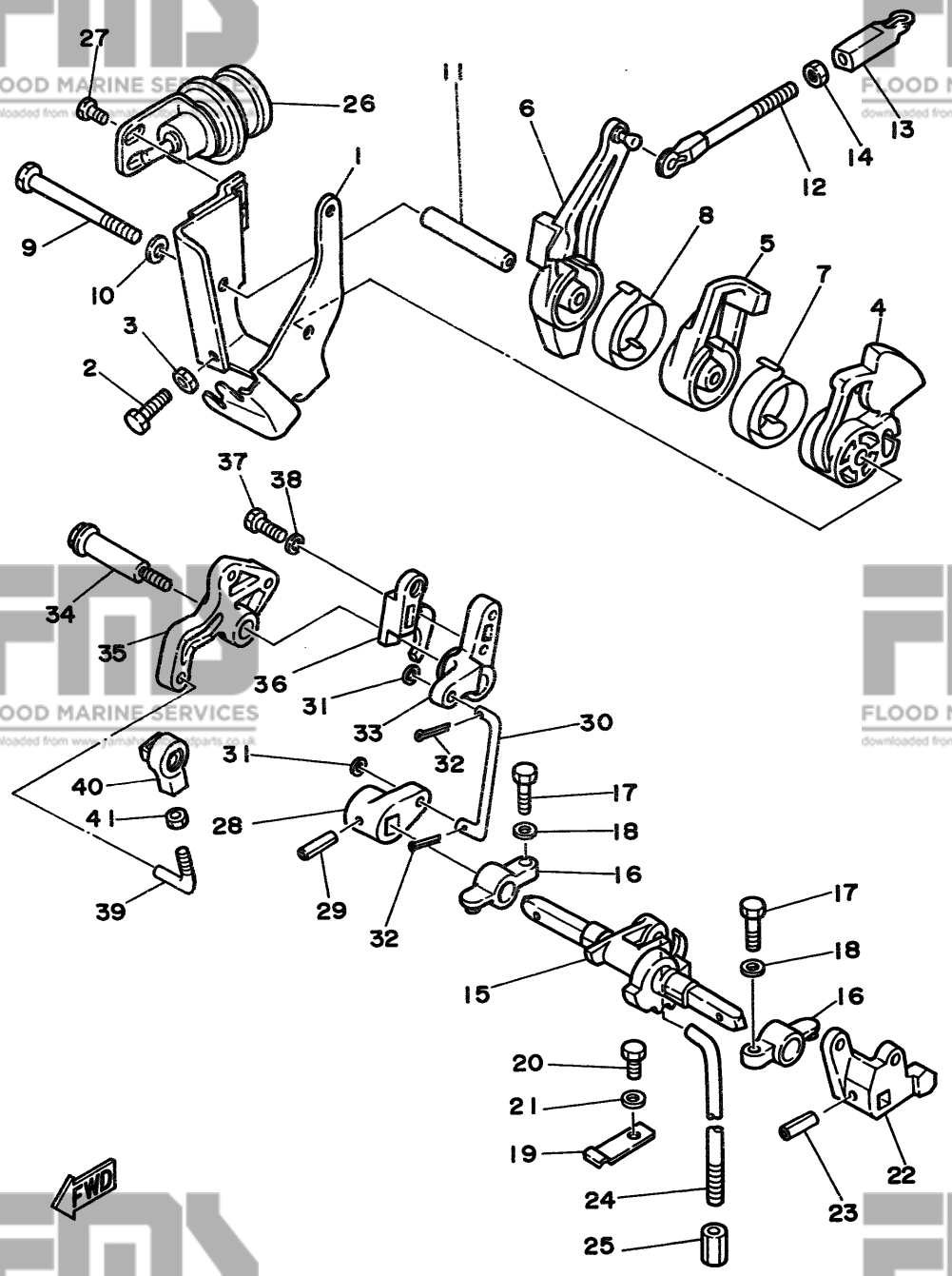
Fig. 12 STEERING



Ref.No.	Parts No.	Description	Q'ty
1	6L2-W0084-00-EJ	HANDLE STEERING ASSY (Ref. No. 2 to 24)	1
2	6G1-42111-03-EJ	HANDLE, steering	1
3	90206-35M20	WASHER, wave	1
4	90202-35M24	WASHER, plate	1
5	90386-34M40	BUSH	1
6	90386-43M79	BUSH	1
7	6G1-42131-01	COVER, handle steering	1
8	97395-06016	BOLT	1
9	6G1-42125-01	BOLT, friction adjusting	1
10	6G1-42126-00	FRICTION, steering handle grip	1
11	91490-16010	PIN, cotter	1
12	664-42119-00	GRIP, steering handle	1
13	6G1-42177-00	RUBBER, handle	1
14	6L2-42137-00	INDICATOR, throttle	1
15	90269-02M09	RIVET	1
16	90501-23215	SPRING, compression	1
17	92990-10600	WASHER, plate	1
18	90149-05M06	SCREW	1
19	90386-08032	BUSH	1
20	6G1-42138-01	LEVER, throttle	1
21	6E0-42159-02	STAY	1
22	97395-05012	BOLT	2
23	6L2-26301-00	THROTTLE CABLE ASSY	2
24	6L2-44111-00-94	HANDLE, gear shift	1
25	90386-15M73	BUSH	2
26	90206-15M18	WASHER, wave	1
27	90202-15M37	WASHER, plate	1
28	90386-12M72	BUSH	1
29	6L2-44125-00	LEVER, shift rod	1
30	97395-06020	BOLT	1
31	92990-06600	WASHER, plate	1
32	90202-06009	WASHER, plate	2
33	91490-20010	PIN, cotter	1
34	6L2-44124-00	LINK, shift rod	1
35	6L2-26363-00	END, cable	1
36	95380-06700	NUT	1
37	90202-05088	WASHER, plate	2
38	90202-05M38	WASHER, plate	1
39	90468-05M03	CLIP	1

Fig. 13 CONTROL



Ref.No.	Parts No.	Description	Q'ty
1	6L2-14497-00	STAY, throttle wire	1
2	97313-06020	BOLT	1
3	95380-06700	NUT	1
4	6L2-41213-00	CAM, accel.	1
5	6L2-41283-00	LEVER, free accel.	1
6	6L2-41631-00	LEVER, magneto control	1
7	6J8-42167-00	SPRING 1	1
8	6L2-42167-00	SPRING 1	1
9	97395-06075	BOLT	1
10	92990-06600	WASHER, plate	1
11	90387-06M18	COLLAR	1
12	689-42169-01	JOINT	1
13	6H1-41237-00	JOINT, link	1
14	95380-05600	NUT	1
15	6L2-44121-00	LEVER, shift rod	1
16	6G1-41662-01-94	BRACKET	2
17	97313-06020	BOLT	2
18	92990-06600	WASHER, plate	2
19	6J8-44116-00	SPRING	1
20	97395-06012	BOLT	1
21	92990-06600	WASHER, plate	1
22	6L2-44123-00	ARM, shift rod	1
23	91690-30318	PIN, spring	1
24	6L2-44143-00	ROD, shift	1
25	90170-06015	NUT	1
26	6L2-14368-00	DIAPHRAGM ASSY 1	1
27	97313-06008	BOLT	2
28	6L2-44122-00	BUSHING, shift rod lever	1
29	91690-30318	PIN, spring	1
30	6L2-42192-00	ROD 2	1
31	90202-05088	WASHER, plate	2
32	91490-20010	PIN, cotter	2
33	6L2-44141-01	LINK, shift rod	1
34	90109-06M28	BOLT	1
35	6L2-41212-00	ARM, accel.	1
36	6L2-44141-10-94	LINK, shift rod	1
37	97313-05016	BOLT	1
38	92990-05600	WASHER, plate	1
39	6L2-41237-00	JOINT, link	1
40	6L2-41238-00	JOINT, link	1
41	95380-05700	NUT	1

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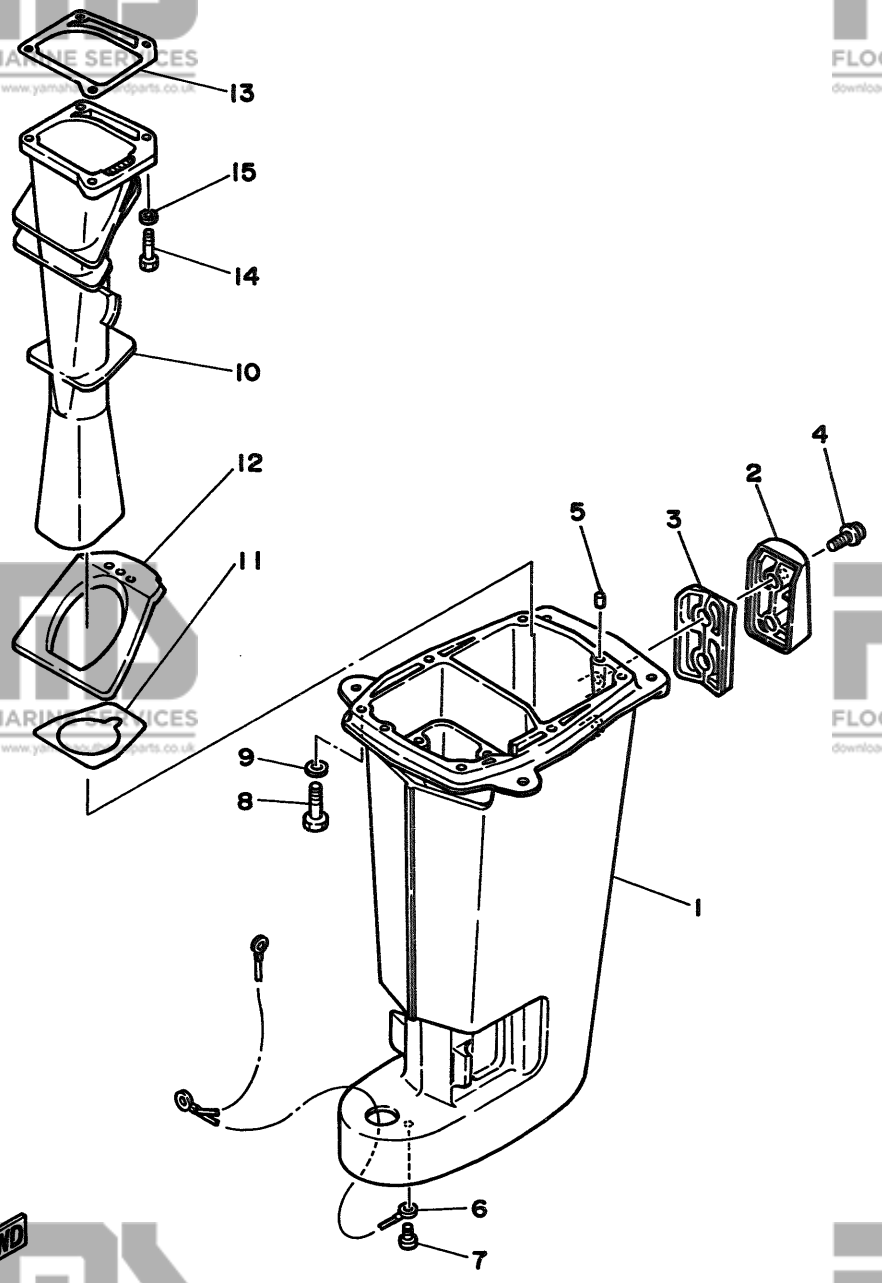
Fig. 14 UPPER CASING



Ref.No.	Parts No.	Description	Q'ty
1	6L2-45111-01-EJ	CASING, upper (Short)	1 UR
	6L2-45111-11-EJ	CASING, upper (long)	1 UR
2	6L2-45151-00-EJ	COVER, upper casing	1
3	6L2-45115-00	GASKET, upper casing	1
4	90159-06M11	SCREW, with washer	2
5	93604-10M03	PIN, dowel	2
6	6L2-82127-00	WIRE, lead 2	1
7	90157-06M06	SCREW, pan head	1
8	97395-08030	BOLT	6
9	92990-08600	WASHER, plate	6
10	6L2-41131-00-5B	MANIFOLD, ext. 1 (25N Model)	1 UR
	6L3-41131-00-9M	MANIFOLD, ext. 1 (20D Model)	1 UR
11	6L2-41134-00	GASKET, exhaust manifold	1
12	6L2-45123-00	GASKET, muffler	1
13	6L2-41133-01	GASKET,exhaust manifold 1	1
14	97395-06020	BOLT	4
15	92990-06600	WASHER, plate	4

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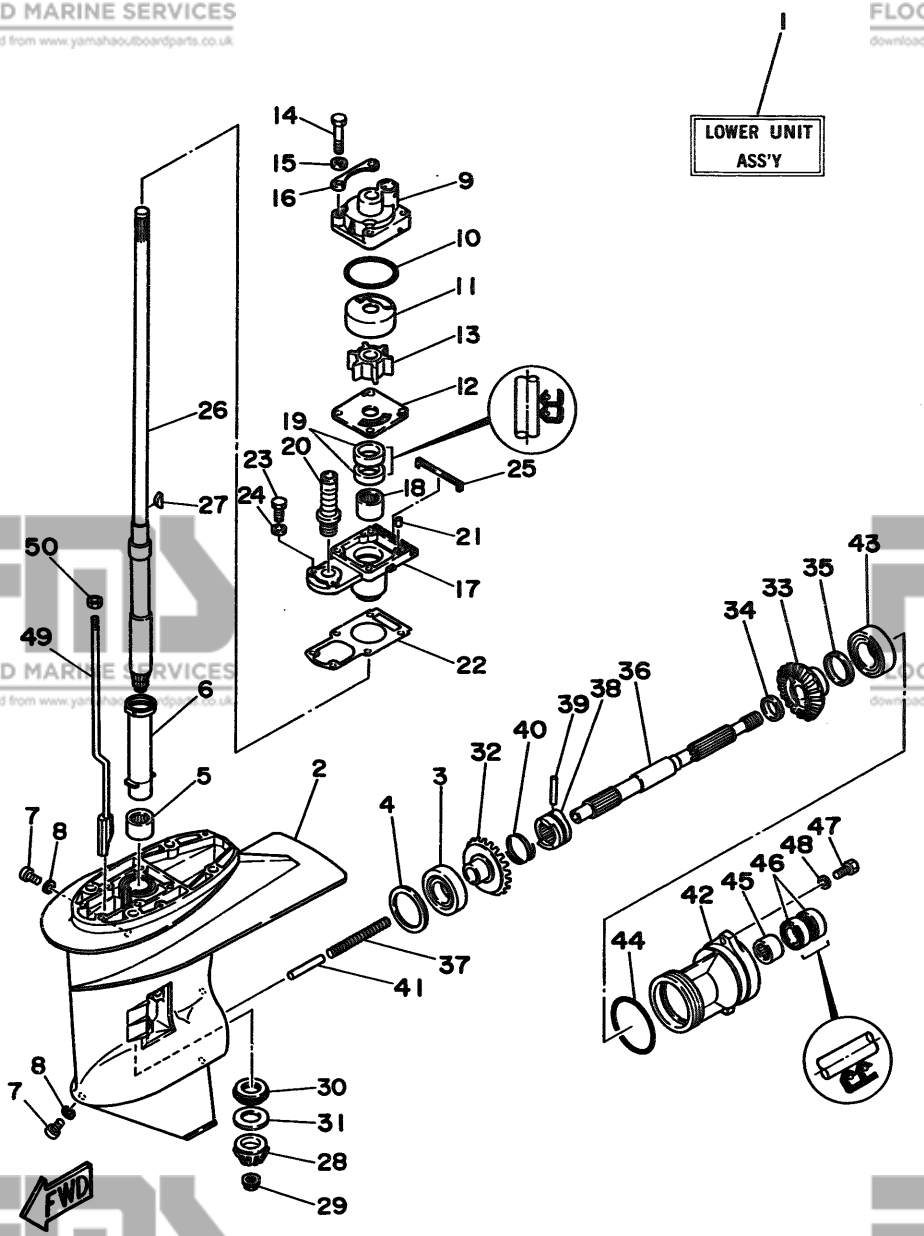
Fig. 15 LOWER CASING. DRIVE 1



Ref.No.	Parts No.	Description	Q'ty
1	6L2-45300-01-EJ	LOWER UNIT ASSY (Short) (Ref. No. 2 to 50)	1 UR
	6L2-45300-11-EJ	LOWER UNIT ASSY (Long) (Ref. No. 2 to 50)	1 UR
2	6L2-45311-01-EJ	CASING, lower	1
3	93332-00005	BEARING	1
4	6L2-45567-00-10	SHIM (T:1.0MM)	1 UR
	6L2-45567-00-11	SHIM (T:1.1MM)	1 UR
	6L2-45567-00-12	SHIM (T:1.2MM)	1 UR
	6L2-45567-00-14	SHIM (T:1.4MM)	1 UR
5	93315-220V9	BEARING, cylindrical	1
6	6L2-45536-00	SLEEVE, drive shaft	1
7	90340-08M04	PLUG, straight screw	2
8	90430-08020	GASKET	2
9	6L2-44311-00	HOUSING, water pump	1
10	93210-45161	O-RING	1
11	6L2-44322-00	INSERT, cartridge	1
12	6L2-44323-00	OUTER PLATE, cartridge	1
13	6L2-44352-00	IMPELLER	1
14	97395-06040	BOLT	4
15	92990-06600	WASHER, plate	4
16	6L2-44328-00	PLATE	2
17	6L2-45331-00-5B	HOUSING, bearing	1
18	93315-22004	BEARING, cylindrical	1
19	93101-20048	OIL SEAL	2
20	6L2-44147-00	BOOT, shift rod	1
21	93604-10M03	PIN, dowel	2
22	6L2-45315-00	PACKING, lower casing	1
23	97395-06020	BOLT	2
24	92990-06600	WASHER, plate	2
25	6L2-45375-00	DAMPER, seal	1
26	6L2-45510-00	DRIVE SHAFT ASSY (Short)	1 UR

Ref.No.	Parts No.	Description	Q'ty
26	6L2-45510-10	DRIVE SHAFT ASSY (Long)	1 UR
27	90280-03024	KEY, woodruff	1
28	6L2-45551-01	PINION	1
29	90179-10M14	NUT	1
30	93341-320U0	BEARING	1
31	6L2-45587-00-15	SHIM (T:1.5MM)	1 UR
	6L2-45587-00-16	SHIM (T:1.6MM)	1 UR
32	6L2-45560-00	GEAR	1
33	6L2-45571-00	GEAR	1
34	90201-20417	WASHER, plate	1
35	6L2-45577-00-10	SHIM (T:1.0MM)	1 UR
	6L2-45577-00-11	SHIM (T:1.1MM)	1 UR
	6L2-45577-00-12	SHIM (T:1.2MM)	1 UR
	6L2-45577-00-13	SHIM (T:1.3MM)	1 UR
36	6L2-45611-00	SHAFT, propeller	1
37	90501-10065	SPRING, compression	1
38	6L2-45631-00	CLUTCH, dog	1
39	90250-05010	PIN, straight	1
40	648-45633-00	RING, cross pin	1
41	648-45635-00	PLUNGER, shift	1
42	6L2-45361-01-EJ	CAP, lower casing	1
43	93306-00609	BEARING	1
44	93210-60MA3	O-RING	1
45	93315-22004	BEARING, cylindrical	1
46	93101-20M07	OIL SEAL	2
47	97395-06020	BOLT	2
48	92990-06600	WASHER, plate	2
49	6L2-44150-00	SHIFT CAM ASSY (Short)	1 UR
	6L2-44150-10	SHIFT CAM ASSY (Long)	1 UR
50	95380-06600	NUT	1

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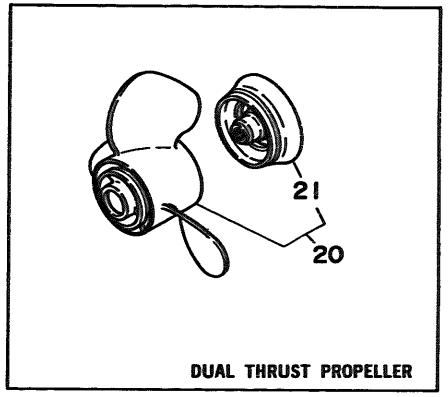
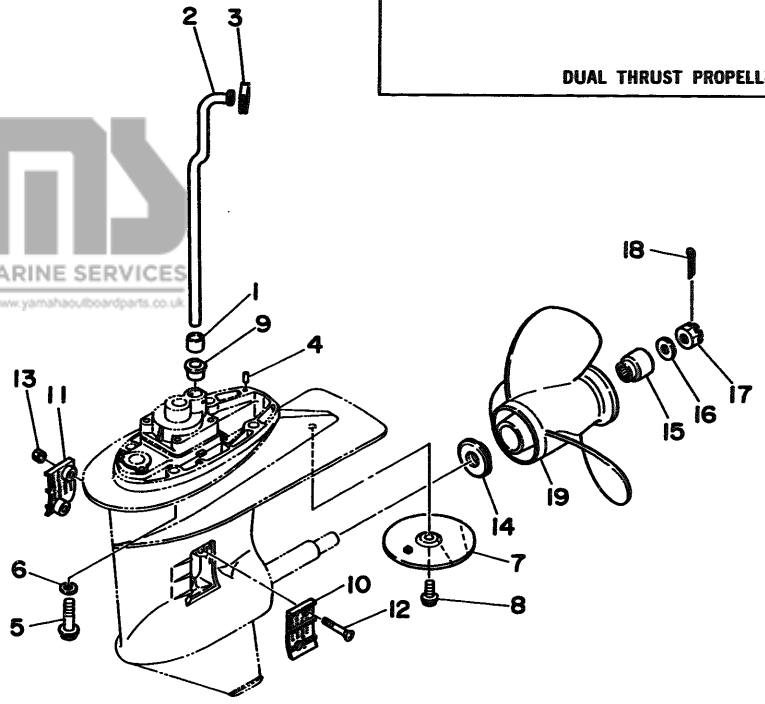
Fig. 16 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	6L2-44368-00	RUBBER, water seal 4	1
2	6L2-44361-00	TUBE, water (Short)	1 UR
	6L2-44361-10	TUBE, water (Long)	1 UR
3	6L2-44366-00	DAMPER, water seal	1
4	93604-10M03	PIN, dowel	2
5	90105-10M12	BOLT, washer based	4
6	92990-10600	WASHER, plate	4
7	664-45371-01	TAB-TRIM	1
8	90105-08M02	BOLT, washer based	1
9	6L2-44367-00	DAMPER, water seal	1
10	6L2-45214-00	COVER, water inlet	1
11	6L2-45215-00	COVER, water inlet	1
12	98680-05030	SCREW, oval head	2
13	90185-05002	NUT, self-locking	2
14	6L2-45987-01	SPACER	1
15	689-45997-00	SPACER	1
16	92990-14200	WASHER, plain	1
17	90171-14013	NUT, castle	1
18	91490-30030	PIN, cotter	1
19	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F)	1 UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F)	1 UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F)	1 UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F)	1 UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F)	1 UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F)	1 UR
		STAINLESS STEEL PROPELLER	
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F)	1 UR
	664-45972-00-98	PROPELLER (3X9-1/8"X12"-F)	1 UR
		DUAL THRUST PROPELLER	
20	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F)	1 UR
21	6J8-45986-10-98	.RING, deflector	1



DUAL THRUST PROPELLER



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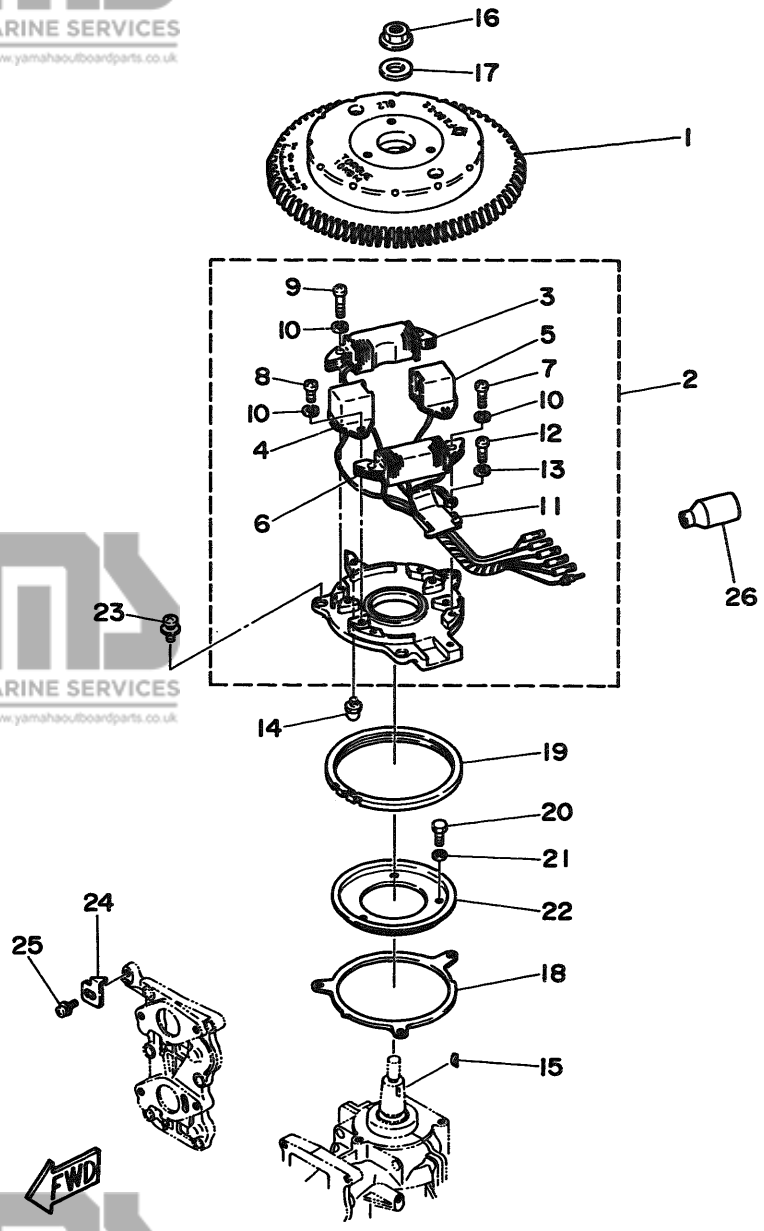

Fig. 17 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6L2-85550-A0	ROTOR ASSY	1
2	6L2-85560-F0	BASE ASSY	1
3	6L2-85520-F0	.COIL, charge	1
4	6L2-85592-F0	.PULSER COIL ASSY	1
5	6L2-85595-F0	.COIL, pulser	1
6	6L2-85533-F0	.COIL, lighting	1
7	98501-05020	.SCREW, pan head	2
8	98501-05010	.SCREW, pan head	4
9	98503-05025	.SCREW, pan head	2
10	92990-05100	.WASHER, spring	8
11	6G1-85548-70	.HOLDER	1
12	98580-04008	.SCREW, pan head	1
13	92902-04100	.WASHER, spring	1
14	663-85518-00	JOINT, ball	1
15	90280-05013	KEY, woodruff	1
16	90179-12M04	NUT	1
17	90201-13M42	WASHER, plate	1
18	6G1-41611-00	RETAINER, magneto base	1
19	695-41613-00	PLATE, base friction	1
20	97013-06012	BOLT	3
21	92990-06600	WASHER, plate	3
22	6G1-41612-00	RETAINER, magneto base	1
23	97985-05210	SCREW, with washer	3
24	6L2-81332-00	PLATE, timing	1
25	97985-05210	SCREW, with washer	1
26	6L2-82599-00	COVER, connecter	1

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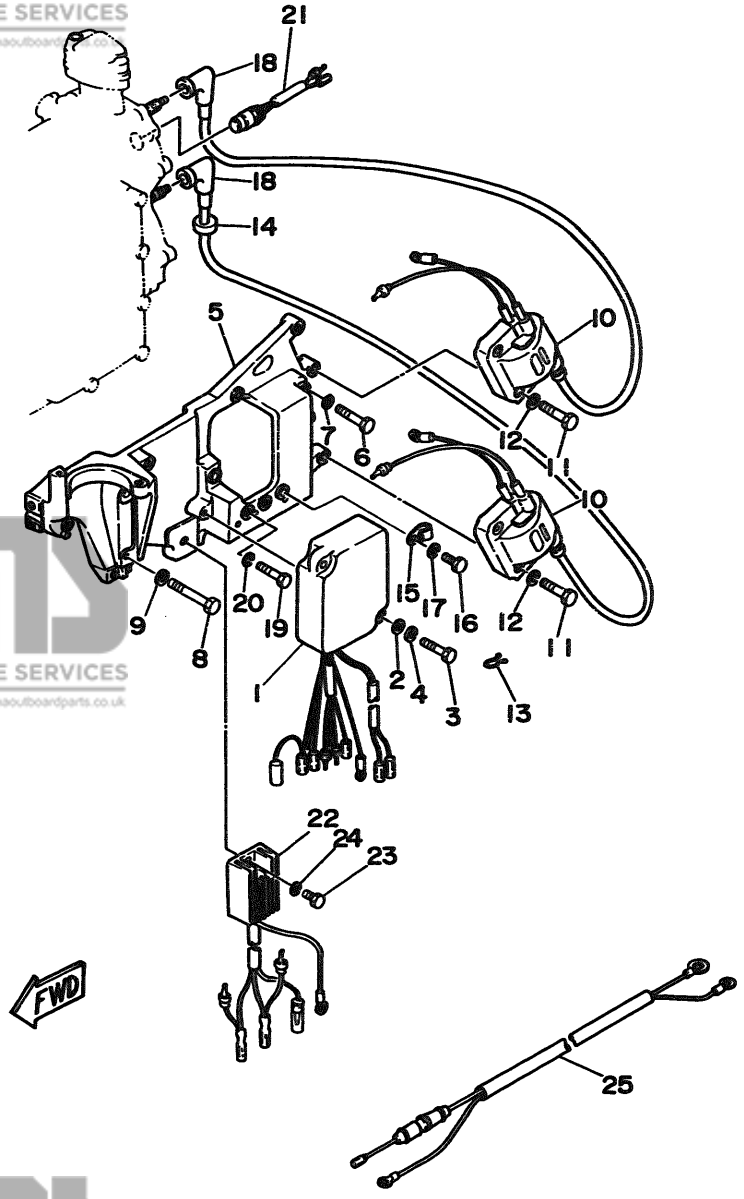

Fig. 18 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	6L2-85540-10	C.D.I. UNIT ASSY	1
2	92990-06200	WASHER, plain	2
3	97395-06030	BOLT	2
4	92990-06100	WASHER, spring	2
5	6L2-85542-01-94	BRACKET	1
6	97313-06030	BOLT	3
7	92990-06600	WASHER, plate	3
8	90101-06M16	BOLT	2
9	92990-06600	WASHER, plate	2
10	6L2-85570-N0	IGNITION COIL ASSY	2
11	97313-06030	BOLT	4
12	92990-06100	WASHER, spring	4
13	90465-18147	CLAMP	1
14	90480-25161	GROMMET	1
15	90465-08028	CLAMP	1
16	97013-06012	BOLT	1
17	92990-06100	WASHER, spring	1
18	6G1-82370-20	PLUG CAP ASSY	2
19	97013-06012	BOLT	2
20	92990-06100	WASHER, spring	2
21	689-82560-00	THERMO SWITCH ASSY	1
22	6J8-81960-00	RECTIFIER & REGULATOR ASSY	1
23	97395-06016	BOLT	1
24	92990-06600	WASHER, plate	1
25	6J8-82105-10	WIRE, harness	1 AP

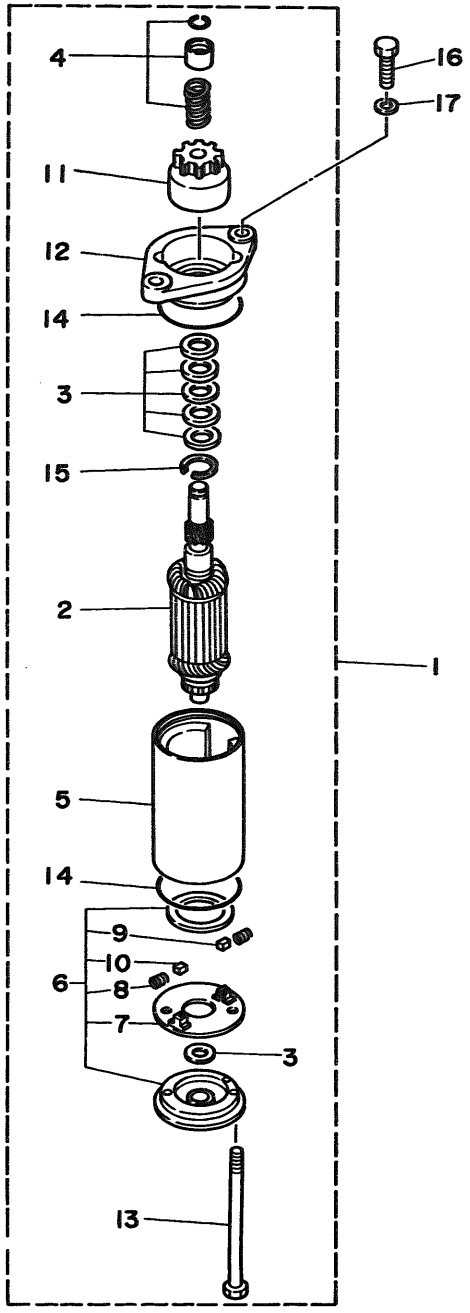

Fig. 19 ALTERNATE 1 (20DEO/25NEO MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6L2-81800-10	STARTING MOTOR ASSY	1
2	6L2-81850-10	.ARMATURE ASSY	1
3	682-81809-10	.WASHER KIT	1
4	6L2-81833-10	.RING, stop	1
5	682-81810-11	.STATOR ASSY	1
6	6L2-81820-10	.REAR BRACKET ASSY	1
7	6L2-81840-10	..BRUSH HOLDER ASSY	1
8	682-81813-10	..SPRING, brush	2
9	6L2-81811-10	..BRUSH 1	1
10	6L2-81812-10	..BRUSH 2	1
11	682-81832-10	.CLUTCH, over run	1
12	682-81830-10	.FRONT BRACKET ASSY	1
13	682-81826-10	.BOLT	2
14	682-81847-10	.O-RING	2
15	682-81834-10	.RING	1
16	97013-08025	BOLT	2
17	92990-08600	WASHER, plate	2

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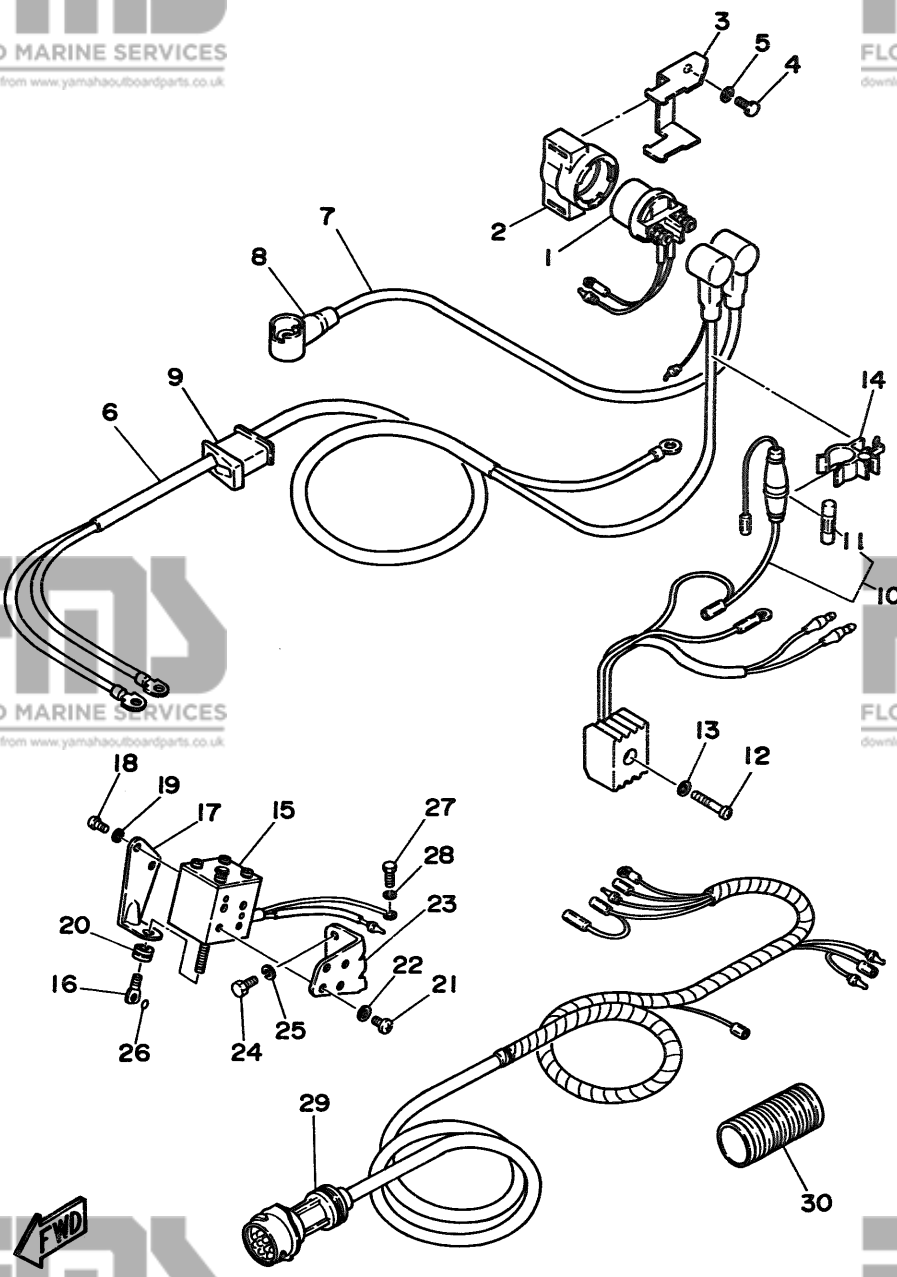
Fig. 20 ALTERNATE 2 (20DEO/25NEO MODEL)



Ref.No.	Parts No.	Description	Q'ty
1	6G1-81941-10	STARTER RELAY ASSY	1
2	6G1-81952-00	HOLDER, relay	1
3	6L2-81945-00	PLATE, switch fitting	1
4	97013-06012	BOLT	1
5	92990-06100	WASHER, spring	1
6	6G1-82105-00	WIRE HARNESS	1
7	6G1-82117-00	WIRE, lead	1
8	6G1-82119-00	COVER, lead wire	1
9	6L2-42725-50	GROMMET	1
10	6G1-81970-61	RECTIFIER ASSY	1
11	6G1-82151-00	.FUSE	1
12	98503-05025	SCREW, pan head	1
13	92990-05600	WASHER, plate	1
14	6G5-82152-00	HOLDER, fuse	1
15	6L2-86111-00	COIL, solenoid	1

Ref.No.	Parts No.	Description	Q'ty
16	682-86117-00	HOOK, wire pull	1
17	6L2-86115-00	HOLDER, solenoid	1
18	98580-05008	SCREW, pan head	2
19	92990-05600	WASHER, plate	2
20	90480-10155	GROMMET	1
21	98580-04008	SCREW, pan head	4
22	92990-04200	WASHER, plain	4
23	6L2-86112-00	STAY, solenoid	1
24	97013-06012	BOLT	2
25	92990-06100	WASHER, spring	2
26	93210-03261	O-RING	1
27	97013-06012	BOLT	1
28	92990-06100	WASHER, spring	1
29	6L2-82590-00	WIRE HARNESS ASSY	1
30	6K3-83557-00	TUBE	1

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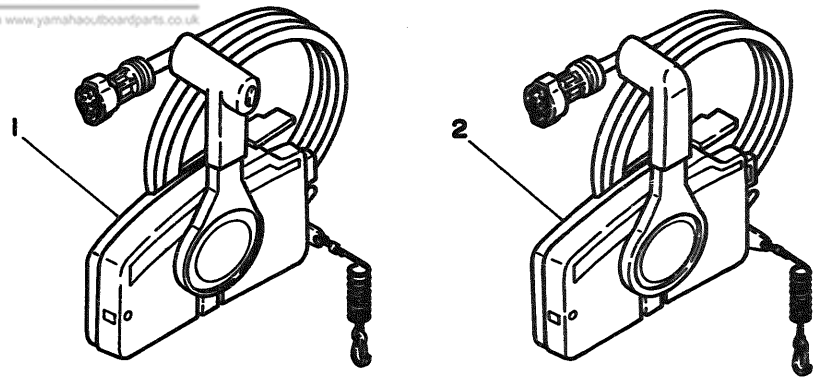

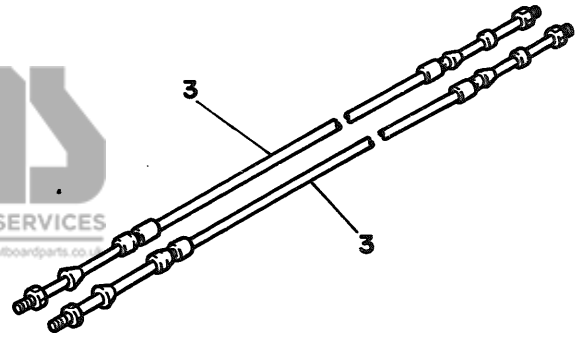

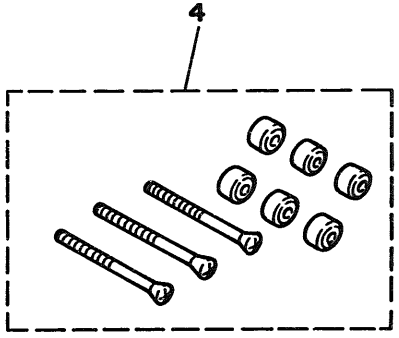

Fig. 21 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty
*1	703-48230-11	REMOTE CONTROL ASSY (Single)	1 UR
*2	703-48220-11	REMOTE CONTROL ASSY (Twin Lever)	1 UR
3	701-48310-40	CABLE, remote control (L:8f)	2 UR
	701-48310-60	CABLE, remote control (L:9f)	2 UR
	701-48310-80	CABLE, remote control (L:10f)	2 UR
	701-48310-90	CABLE, remote control (L:11f)	2 UR
	701-48320-00	CABLE, remote control (L:12f)	2 UR
	701-48320-20	CABLE, remote control (L:13f)	2 UR
	701-48320-30	CABLE, remote control (L:14f)	2 UR
	701-48320-50	CABLE, remote control (L:15f)	2 UR
	701-48320-60	CABLE, remote control (L:16f)	2 UR
	701-48320-80	CABLE, remote control (L:17f)	2 UR
	701-48320-90	CABLE, remote control (L:18f)	2 UR
	701-48320-40	CABLE, remote control (L:19f)	2 UR
	701-48320-70	CABLE, remote control (L:20f)	2 UR
	701-48350-00	CABLE, remote control (L:21f)	2 UR
	701-48350-10	CABLE, remote control (L:22f)	2 UR
	701-48350-20	CABLE, remote control (L:23f)	2 UR
4	703-48290-01	TWIN ATTACHMENT	1

* See Fig. 24 for detail service parts.

Fig. 22 REMO-CON ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty
1	6L2-48501-11	REMOTE CONT. ATTACHMENT ASSY	1
2	6L2-48544-01	.LEVER, shiftcontrol	1
3	6L2-48534-01	.THROTTLE LEVER, control	1
4	90386-10009	.BUSH	4
5	95780-08300	.NUT, flange	4
6	6L2-42154-01	.LEVER, throttle control	2
7	6L2-42191-01	.ROD 1	1
8	6L2-42192-20	.ROD 2	1
9	90202-05088	.WASHER, plate	2
10	91490-20010	.PIN, cotter	2
11	6L2-48531-00	.BRACKET, remote control 1	1
12	682-48538-50	.CLAMP, cable 1	2
13	91690-30012	.PIN, spring	2
14	90105-06M23	.BOLT, washer based	2
15	6G8-26363-00	.END, cable	2
16	6G8-26364-00	.END, cable 2	2
17	6L2-48511-00	HOOK, steering	1
18	90185-10051	NUT, self-locking	1
19	92990-10600	WASHER, plate	1
20	97395-10040	BOLT	1

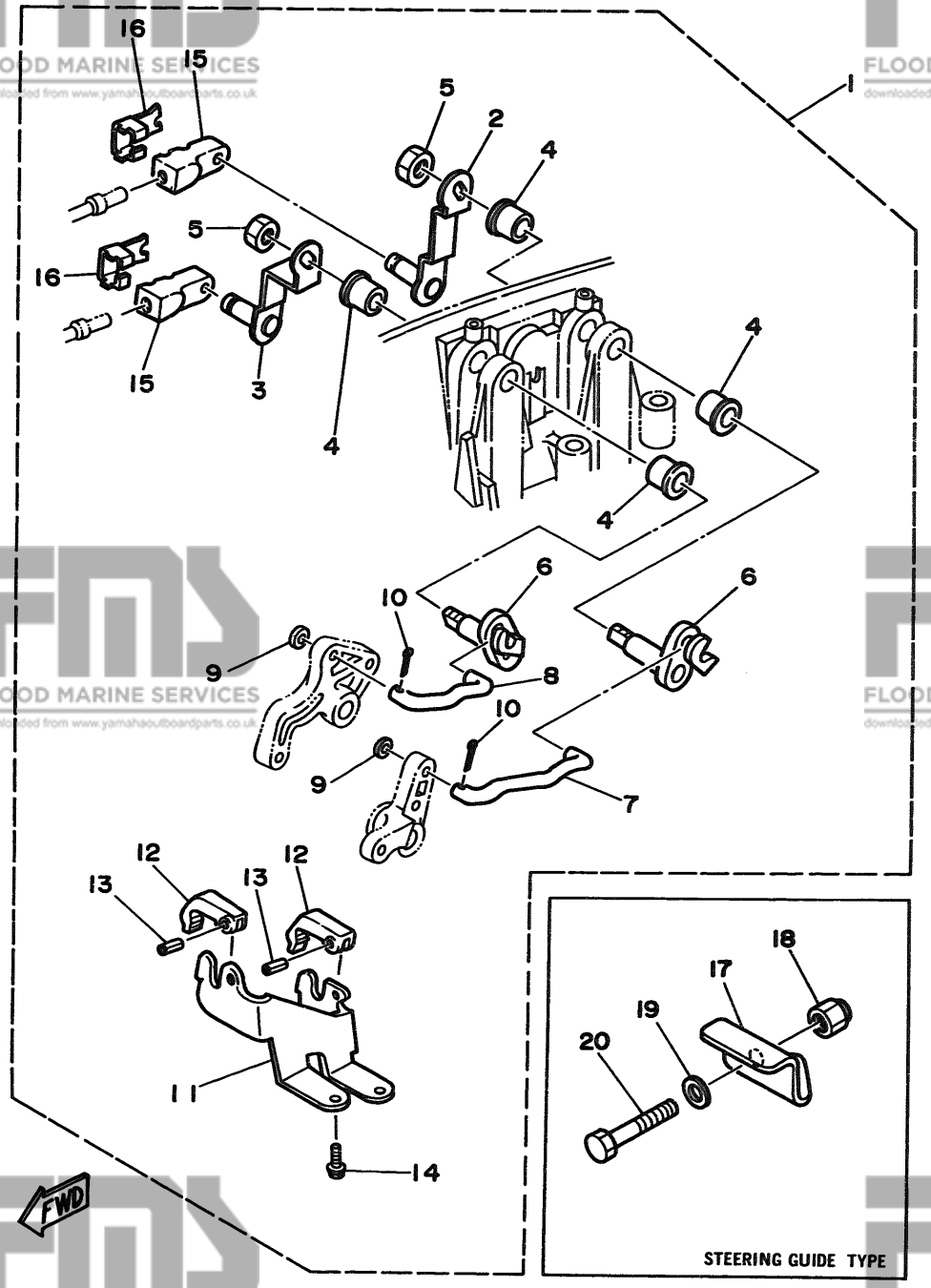

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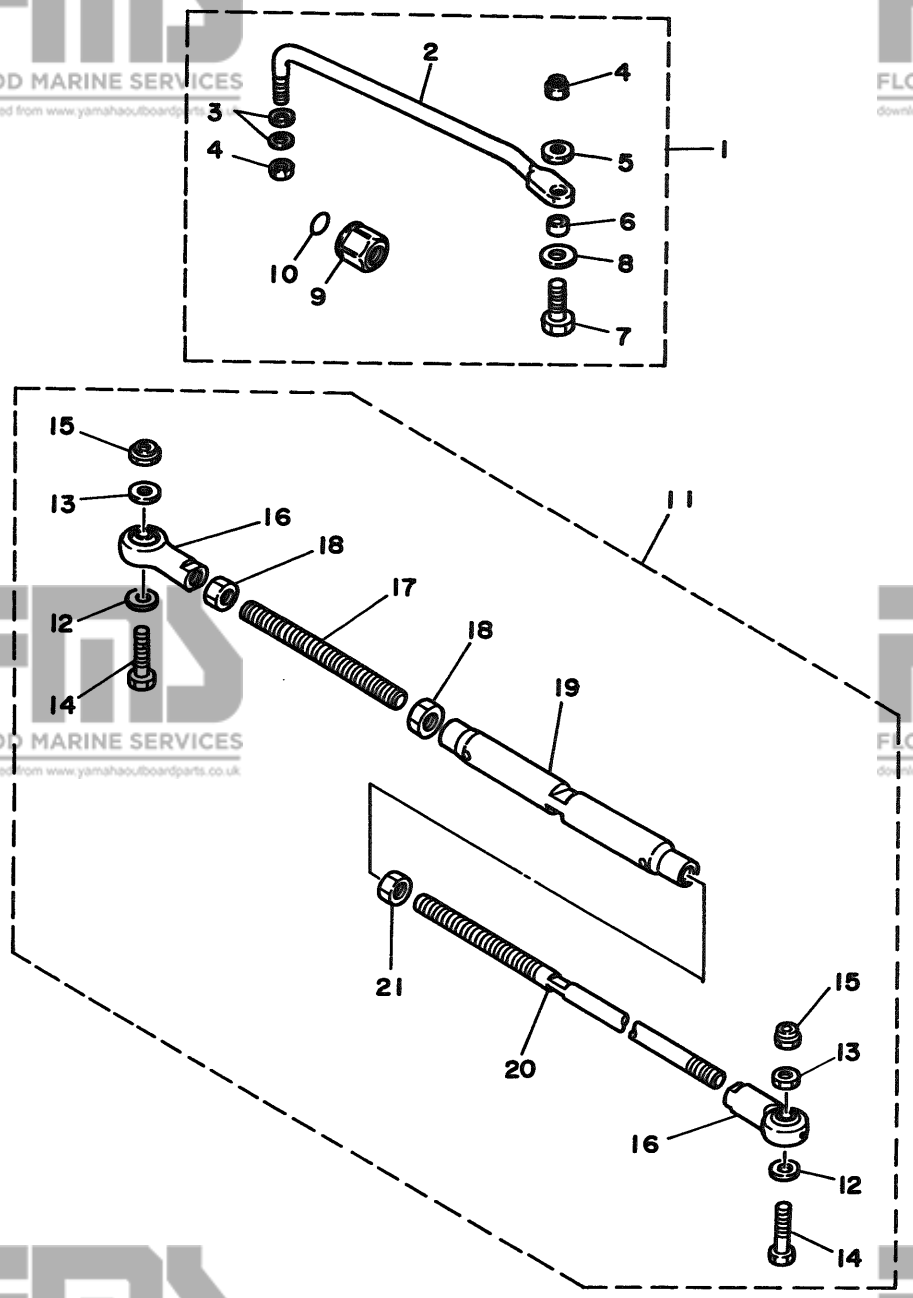
Fig. 23 STEERING GUIDE ATTACHMENT



Ref.No.	Parts No.	Description	Q'ty
1	689-61350-02	STEERING GUIDE ATTACHMENT KIT	1
2	689-61351-01	.ROD, steering link	1
3	90201-10M20	.WASHER, plate	2
4	90185-09M01	.NUT, self-locking	2
5	90170-09M03	.NUT	1
6	90387-10M42	.COLLAR	1
7	90101-09M66	.BOLT	1
8	90201-10M63	.WASHER, plate	1
9	6E5-43145-00	.CAP, clamp bracket	1
10	93210-16275	.O-RING	1
11	688-61301-01	TWIN KIT (L:430-630MM)	1
12	90201-10M76	.WASHER, plate	2
13	90170-09M05	.NUT	2
14	90101-09M70	.BOLT	2
15	90185-09M01	.NUT, self-locking	2
16	6E5-61303-00	.STEERING EYE COMP.	2
17	6E5-61315-00	.TIE BAR	1
18	95380-14700	.NUT	2
19	6E5-61313-00	.ADJUSTER	1
20	688-61311-11	.TIE BAR	1
21	90170-14M06	.NUT	1

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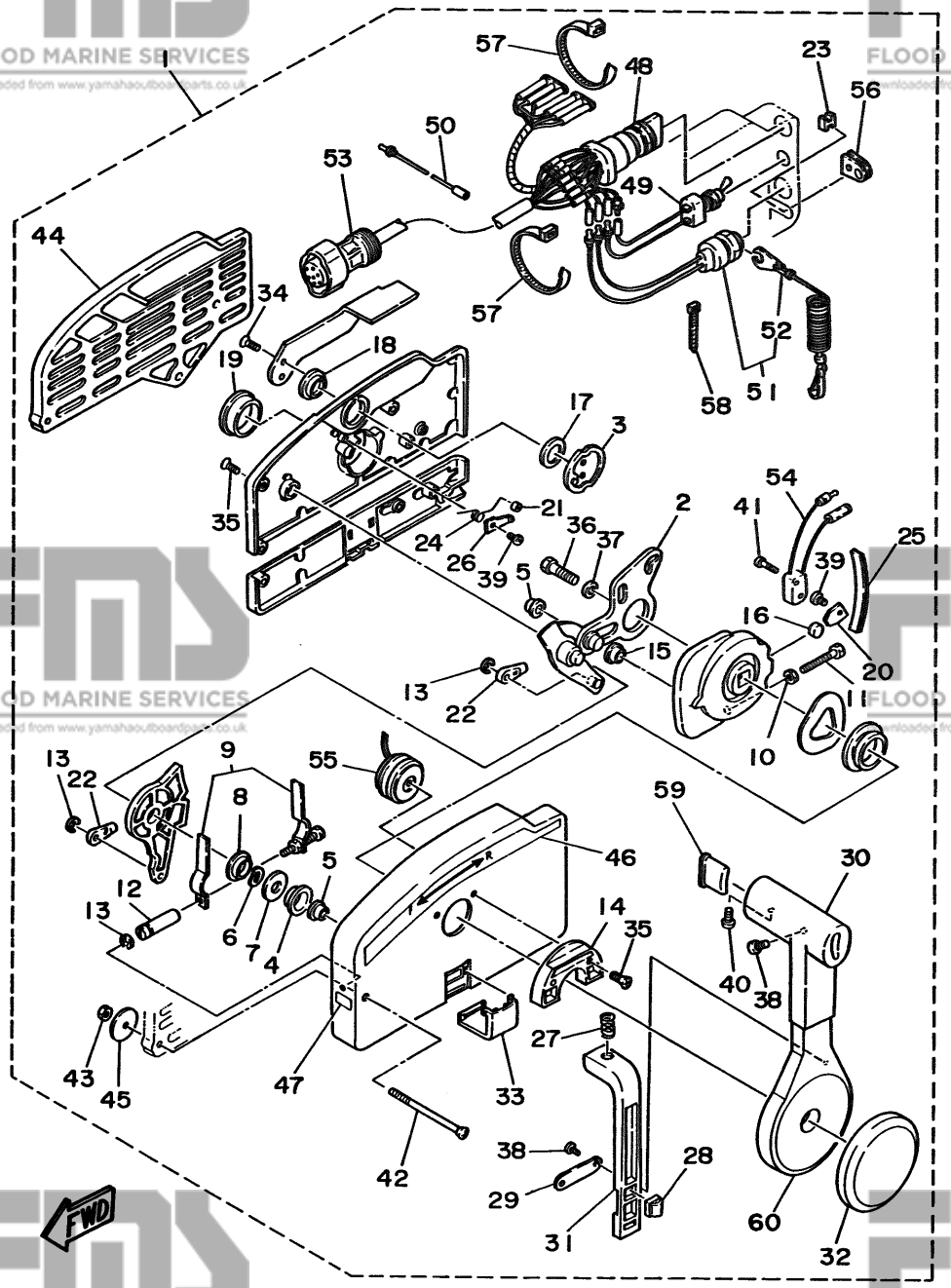
Fig. 24 REMOTE CONTROL ASSY 1



Ref.No.	Parts No.	Description	Q'ty
1	703-48230-11	REMOTE CONTROL ASSY (Single)	1 UR
	703-48220-11	REMOTE CONTROL ASSY (Twin Lever)	1 UR
2	703-48261-10	.ARM, throttle	1
3	703-48153-00	.SHAFT, free accel.	1
4	703-48235-00	.BUSHING	1
5	703-48273-00	.BUSHING	2
6	703-48197-00	.WASHER, wave	1
7	703-48268-00	.SPACER	1
8	703-48263-00	.BUSHING	1
9	703-48264-00	.THROTTLE, friction	1
10	95380-05600	.NUT	1
11	97380-05025	.BOLT	1
12	703-48265-00	.SHAFT, friction	1
13	93430-06024	.CIRCLIP	3
14	703-48245-00	.PLATE, lock	1
15	703-48252-00	.ROLLER, cam	1
16	701-48248-00	.ROLLER, free accel.	1
17	703-48198-00	.WASHER, wave	1
18	703-48243-00	.BUSHING	1
19	703-48236-00	.BUSHING 1	2
20	703-48189-00	.RETAINER	1
21	703-48234-00	.ROLLER, detent	1
22	703-48345-01	.CABLE END, remote control 2	2
23	703-48358-00	.ANCHOR, cable	1
24	703-48244-00	.SPRING, free accel.	1
25	703-48238-00	.SPRING, detent	5
26	703-48246-00	.SPACER	1
27	703-48227-00	.SPRING, neutral lock	1
28	703-82594-00	.CLAMP	1
29	703-48226-00	.PLATE, stopper	1
30	703-48222-00	.GRIP, control lever (Single)	1 UR
	703-48222-10	.GRIP, control lever (Twin)	1 UR

Ref.No.	Parts No.	Description	Q'ty
31	703-48223-00	.LOCK, neutral	1
32	703-48225-00	.COVER	1
33	703-48219-00	.COVER, lead	1
34	98780-05012	.SCREW, flat head	2
35	98780-05016	.SCREW, flat head	7
36	97395-08030	.BOLT	1
37	92990-08600	.WASHER, plate	1
38	98580-04010	.SCREW, pan head	3
39	98580-04006	.SCREW, pan head	2
40	98580-05010	.SCREW, pan head	1
41	98580-03015	.SCREW, pan head	2
42	92680-06090	.SCREW, oval head	3
43	95380-06600	.NUT	3
44	703-48293-10	.SPACER, remote control (Single)	1 UR
	703-48293-00	.SPACER, remote control (Twin)	3 UR
45	701-48287-00	.WASHER	3
46	703-48215-00	.GRAPHIC	1
47	702-48217-00	.MARK	1
48	703-82510-10	.MAIN SWITCH ASSY	1
49	703-82574-00	.SWITCH, choke	1
50	703-82531-00	.WIRE, lead	1
51	688-82575-01	.ENGINE STOP SWITCH ASSY	1
52	682-82556-00	..STOPPER	1
53	688-82586-21	.EXTENSION, wire harness (L:5M 7P)	1
54	703-82540-00	.NEUTRAL SWITCH ASSY	1
55	703-83383-01	.BUZZER	1
56	703-48284-00	.GROMMET	1
57	90465-13169	.CLAMP	2
58	80L-26397-00	.BAND	1
59	703-48224-00	.COVER, control lever	1
60	703-48221-00	.LEVER, control	1

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Fig. 25 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty
1	689-82550-01	ENGINE STOP SWITCH ASSY	1
2	689-82575-12	ENGINE STOP SWITCH ASSY	1
3	682-82556-00	.STOPPER	1
4	689-82553-20	EXTENSION, wire lead	1
5	689-42725-40	GROMMET	1
6	689-82550-11	ENGINE STOP SWITCH ASSY	1
7	689-82553-20	EXTENSION, wire lead	1
8	689-42725-40	GROMMET	1
9	6G1-81970-61	RECTIFIER ASSY	1
10	6G1-82151-00	.FUSE	1
11	98503-05025	SCREW, pan head	1
12	92990-05600	WASHER, plate	1
13	663-81910-10	VOLTAGE REGULATOR ASSY	1

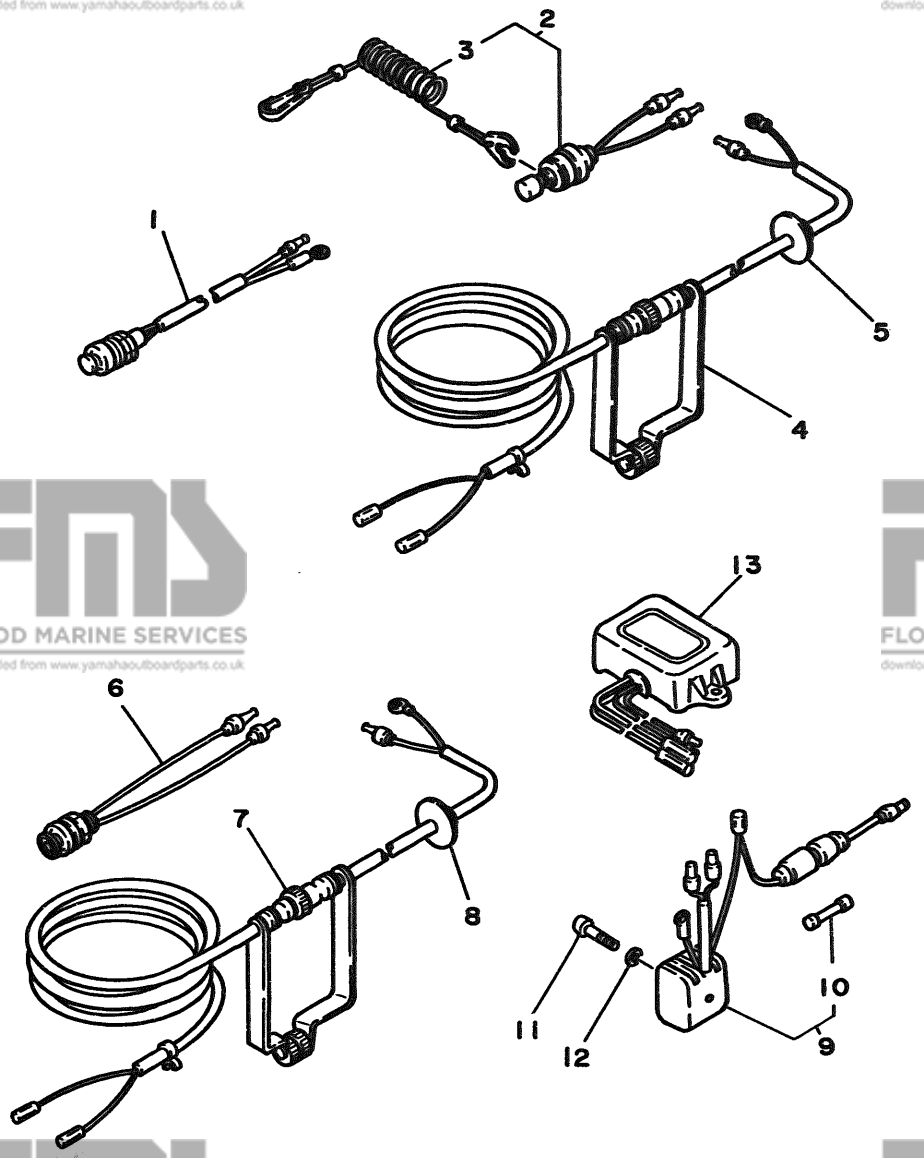

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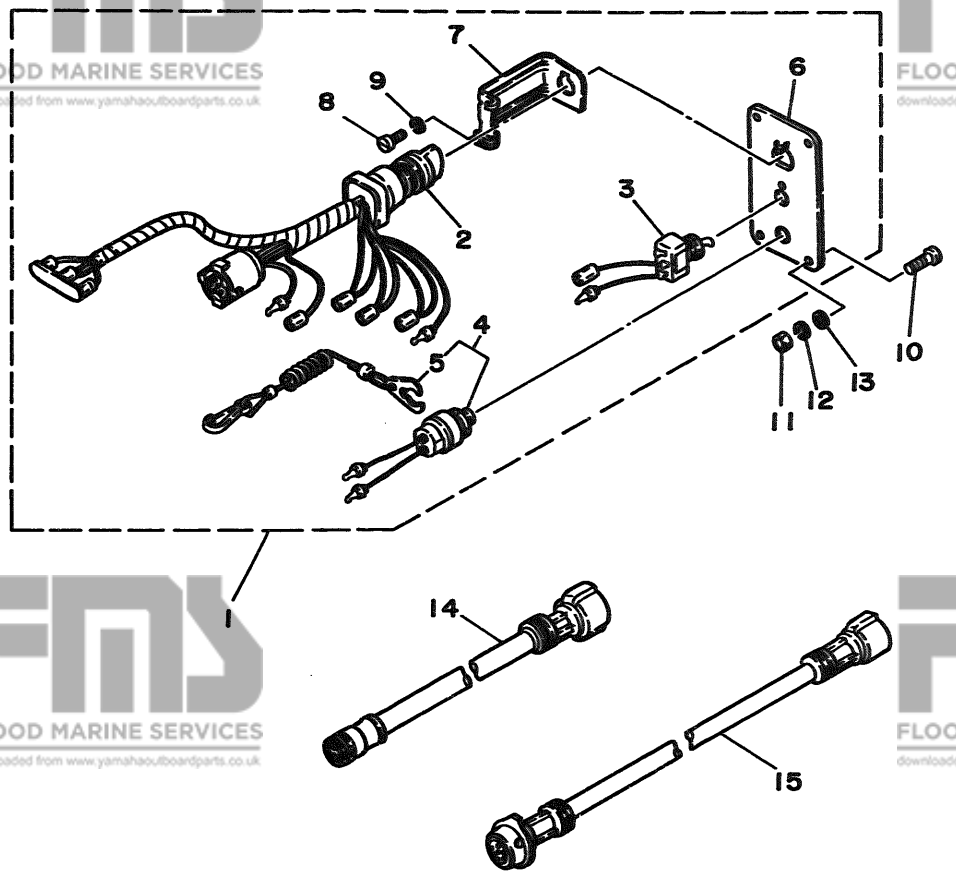
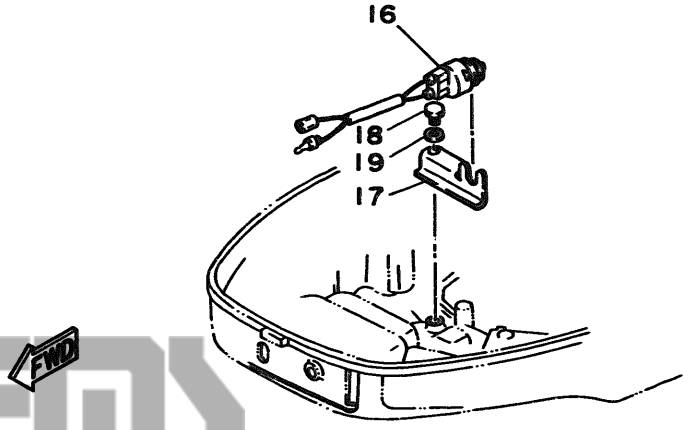
Fig. 26 OPTIONAL PARTS 2





Ref.No.	Parts No.	Description	Q'ty
1	689-82570-15	PANEL SWITCH ASSY	1
2	689-82510-00	.MAIN SWITCH ASSY	1
3	703-82574-00	.SWITCH, choke	1
4	688-82575-01	.ENGINE STOP SWITCH ASSY	1
5	682-82556-00	..STOPPER	1
6	689-82571-02	.PANEL, switch	1
7	663-82581-01	.STAY, cord clamp	1
8	98303-04008	.SCREW, cylinder head	1
9	92901-04100	.WASHER, spring	1
10	90149-05M05	SCREW	4
11	95380-05600	NUT	4
12	92990-05100	WASHER, spring	4
13	92990-05600	WASHER, plate	4
14	688-82586-50	EXTENSION, wireharness (L:5m 7P)	1
15	688-82586-11	EXTENSION, wireharness (L:2m 7P)	1 UR
	688-82586-31	EXTENSION, wireharness (L:3m 7P)	1 UR
16	6H3-82540-00	NEUTRAL SWITCH ASSY	1
17	6L2-82554-00	STAY, neutral switch	1
18	97013-06012	BOLT	1
19	92990-06100	WASHER, spring	1

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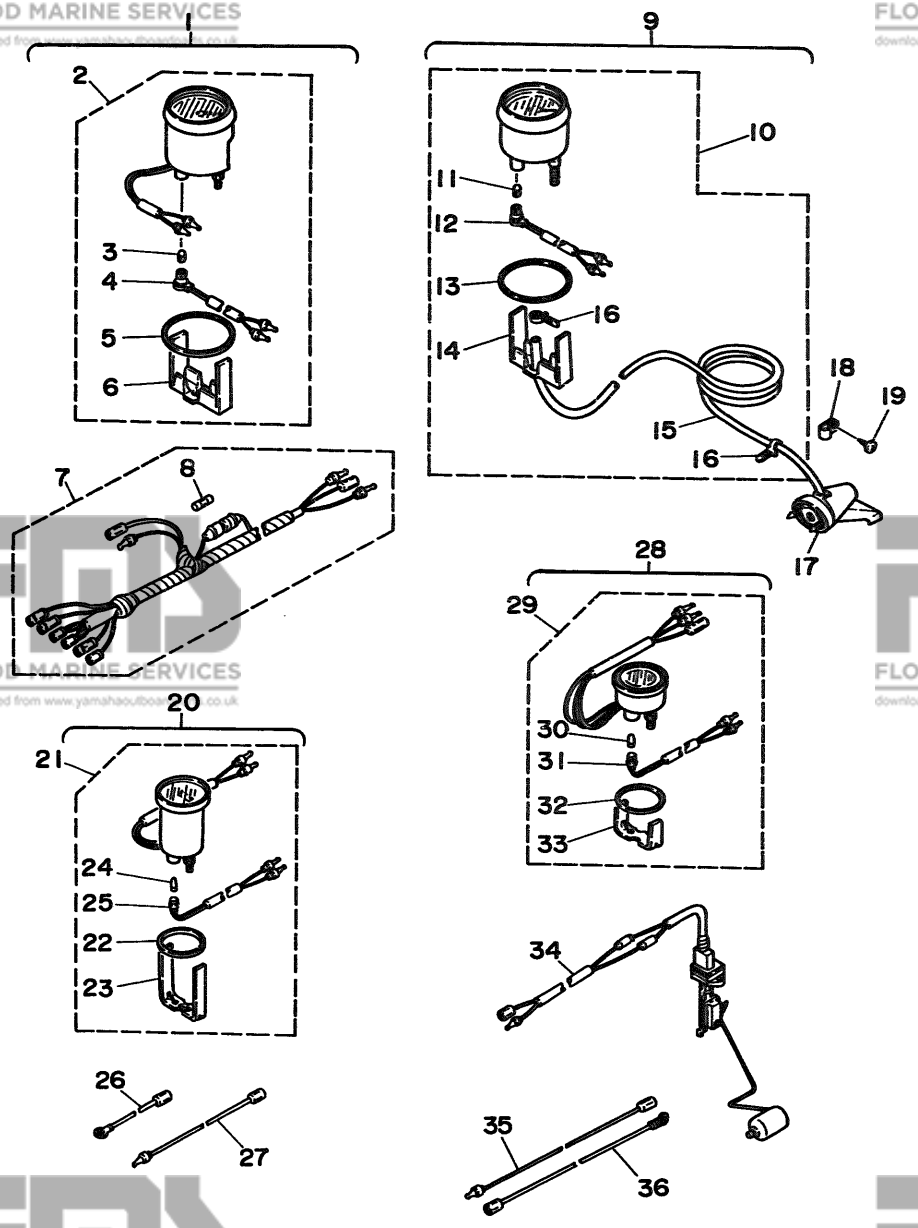
Fig. 27 OPTIONAL PARTS 3



Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0080-12	TACHOMETER KIT	1
2	6Y5-83540-12	.TACHOMETER ASSY	1
3	688-83516-00	..BULB	1
4	6Y5-83536-10	..SOCKET, meter	1
5	6Y5-83523-00	..DAMPER	1
6	6Y5-83514-00	..PLATE, fitting	1
7	6Y5-83553-00	.WIRE, lead	1
8	1E6-82151-00	..FUSE (10A)	1
9	6Y5-W0081-40	SPEEDOMETER KIT	1
10	6Y5-83510-30	.SPEEDOMETER ASSY	1
11	688-83516-00	..BULB	1
12	6Y5-83536-10	..SOCKET, meter	1
13	6Y5-83523-00	..DAMPER	1
14	6Y5-83514-00	..PLATE, fitting	1
15	688-83557-00	..TUBE	1
16	90465-11M10	..CLAMP	2
17	688-83556-01	.SENDER	1
18	90601-31402	.NYLON CLIP 1	5
19	97780-40116	.SCREW, tapping	5
20	6Y5-W0088-31	HOUR METER KIT	1
21	6Y5-83504-01	.HOUR METER ASSY	1
22	688-83664-00	..DAMPER	1
23	6Y5-83577-00	..PLATE, fitting	1
24	6Y5-83518-00	..BULB, meter	1
25	6Y5-83536-00	..SOCKET, meter	1
26	663-83553-A0	.WIRE, lead	1
27	663-83553-Y0	.WIRE, lead	1
28	6Y5-W0088-20	FUEL METER KIT	1
29	6Y5-85750-00	.FUEL METER ASSY	1
30	6Y5-83518-00	..BULB, meter	1
31	6Y5-83536-00	..SOCKET, meter	1
32	688-83664-00	..DAMPER	1
33	6Y5-83544-00	..PLATE, fitting	1
34	688-85752-01	.SENDER UNIT ASSY, fuel meter	1
35	663-83553-Y0	.WIRE, lead	1
36	663-83553-A0	.WIRE, lead	1

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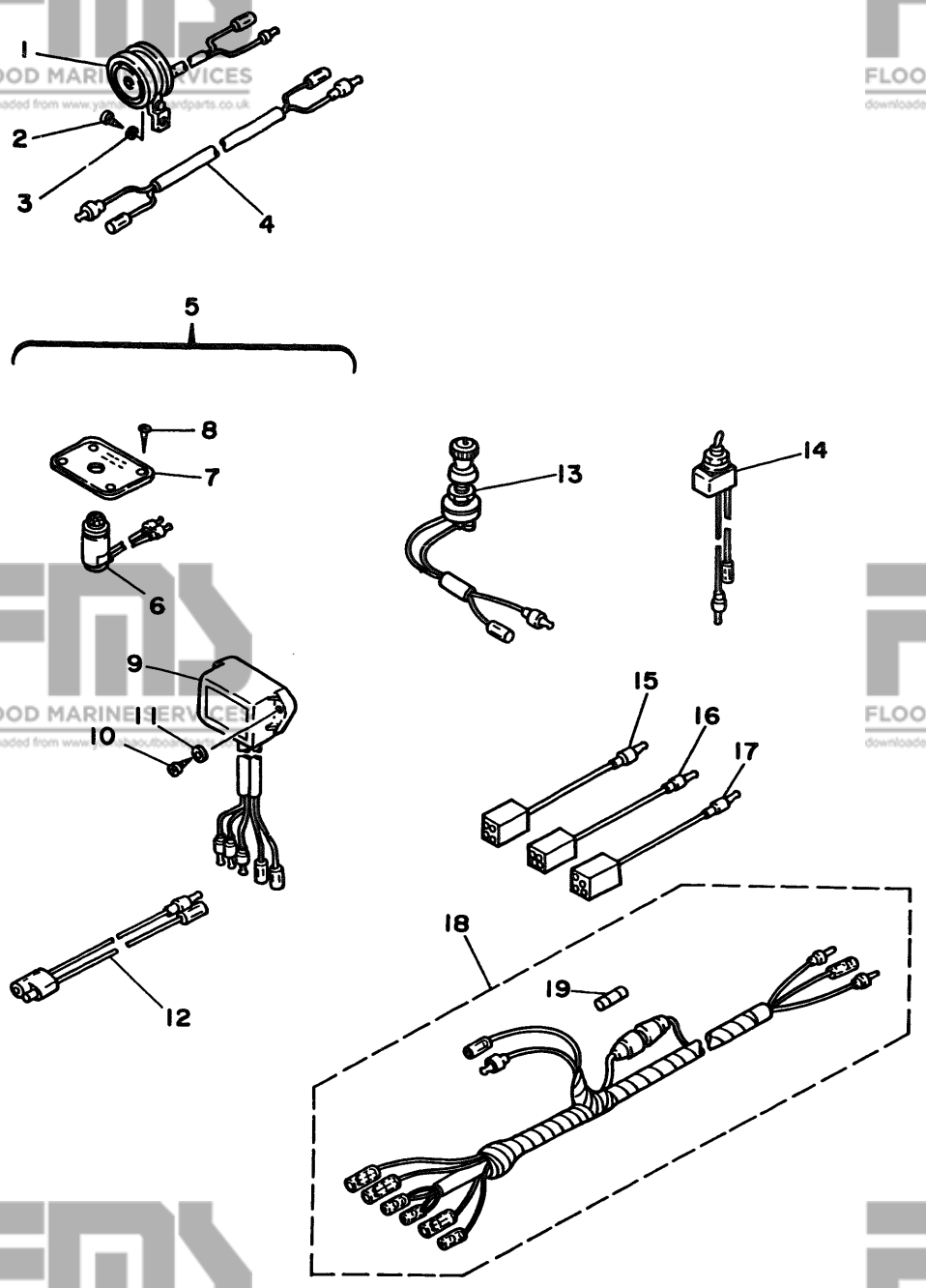
Fig. 28 OPTIONAL PARTS 4



Ref.No.	Parts No.	Description	Q'ty
1	688-83383-11	BUZZER	1
2	97780-60516	SCREW, tapping	1
3	92990-05600	WASHER, plate	1
4	688-83373-10	LEAD, horn	1
5	688-W0088-40	PILOT LAMP KIT	1
6	663-84301-01	.PILOT LIGHT ASSY 1	1
7	663-84309-00	.PLATE, set	1
8	95428-31316	.SCREW, wood	4
9	697-81901-60	.CHARGE WARNING UNIT ASSY	1
10	97780-60120	.SCREW, tapping	2

Ref.No.	Parts No.	Description	Q'ty
11	92990-06600	.WASHER, plate	2
12	663-82521-09	.WIRE, lead	1
13	688-82520-00	LIGHT SWITCH ASSY	1
14	688-82526-00	SWITCH, lamp	1
15	6Y5-82149-00	WIRE, lead (BLUE)	1
16	6Y5-82117-00	WIRE, lead (BLACK)	1
17	6Y5-82521-00	WIRE, lead (YELLOW)	1
18	6Y5-83553-00	WIRE, lead	1
19	1E6-82151-00	.FUSE (10A)	1

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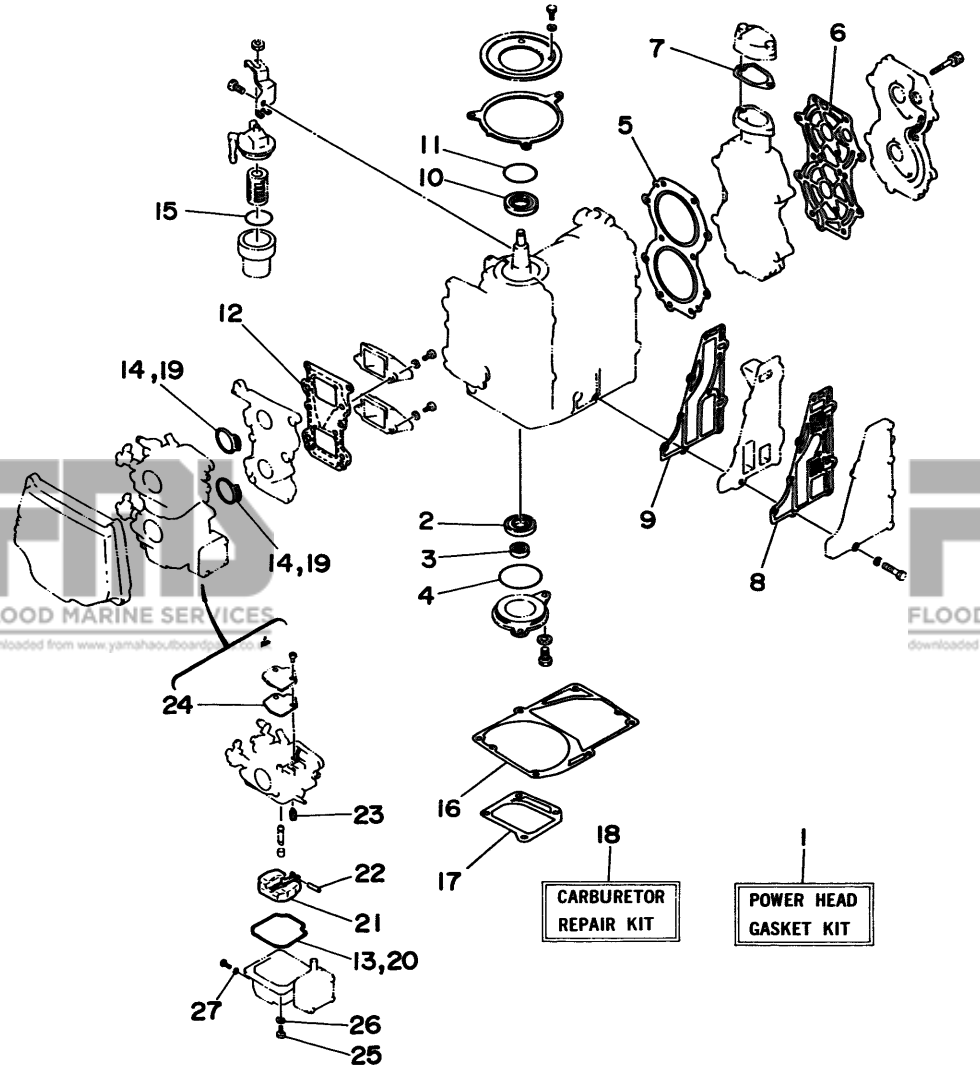
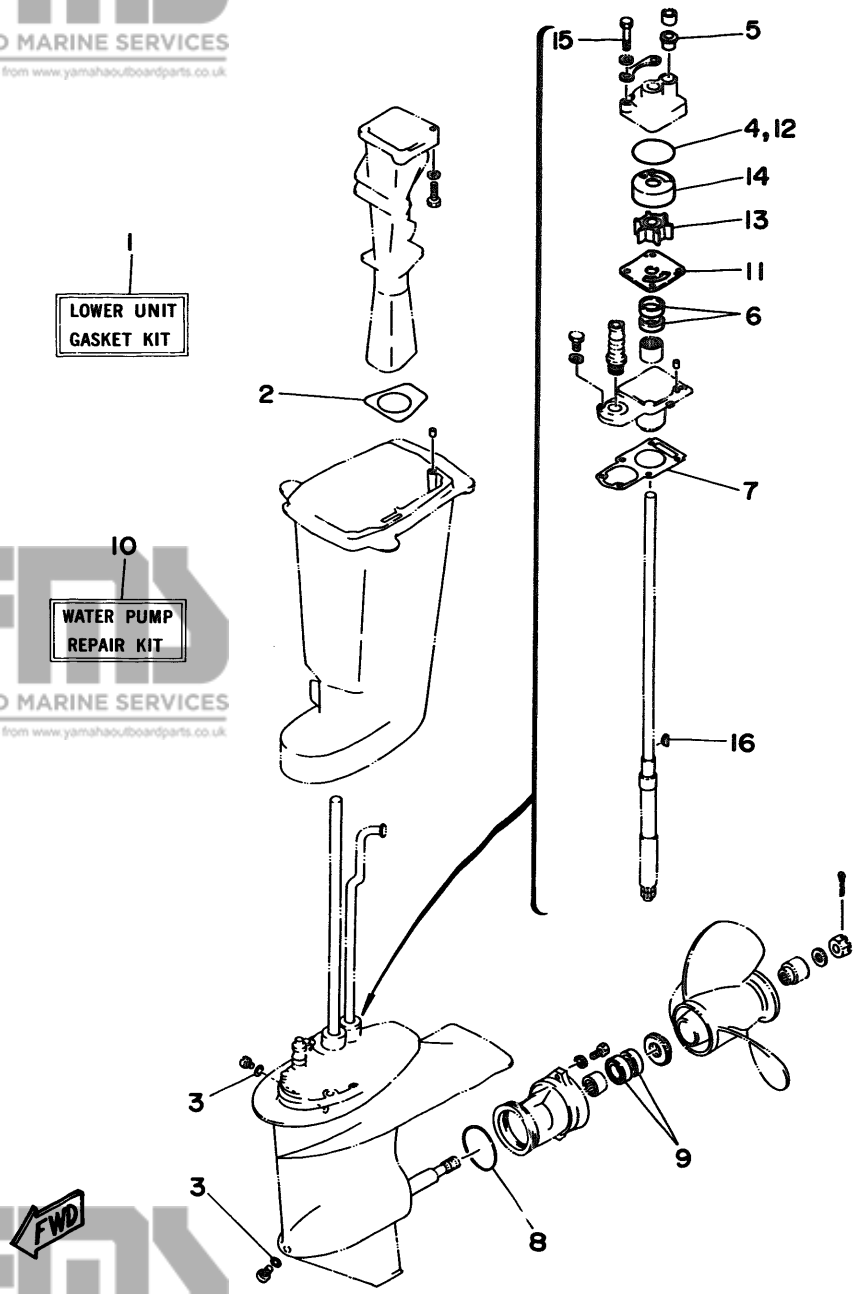
Fig. 29 REPAIR KIT 1



Ref.No.	Parts No.	Description	Q'ty
1	6L2-W0001-01	POWER HEAD GASKET KIT	1
2	93102-25142	.OIL SEAL	1
3	93101-13M37	.OIL SEAL	1
4	93210-56M80	.O-RING	1
5	6L2-11181-00	.GASKET, cylinder head 1	1
6	6L2-11193-00	.GASKET, head cover 1	1
7	6H4-12414-00	.GASKET, cover	1
8	6L2-41114-00	.GASKET, exhaust outer cover	1
9	6L2-41112-00	.GASKET, exhaust inner cover	1
10	93102-26M27	.OIL SEAL	1
11	93210-42159	.O-RING	1
12	6L2-13621-00	.GASKET, valve seat	1
13	6L2-14384-00	.GASKET, float chamber	2
14	6L2-14198-00	.GASKET	2
15	93210-37M25	.O-RING	1
16	6L2-45113-00	.GASKET, upper casing	1
17	6L2-41133-01	.GASKET, exhaust manifold 1	1
18	6L2-W0093-00	CARBURETOR REPAIR KIT	1
19	6L2-14198-00	.GASKET	2
20	6L2-14384-00	.GASKET, float chamber	2
21	6L2-14385-00	.FLOAT	2
22	6E5-14386-01	.PIN, float	2
23	6L2-14392-00	.VALVE, needle	2
24	6L2-14399-00	.GASKET	2
25	98580-04012	.SCREW, pan head	2
26	92903-04100	.WASHER, spring	2
27	6L2-14398-00	.GASKET	2

Fig. 30 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	6L2-W0001-22	LOWER UNIT GASKET KIT	1
2	6L2-41134-00	.GASKET, exhaust manifold	1
3	90430-08020	.GASKET	2
4	93210-45161	.O-RING	1
5	6L2-44367-00	.DAMPER, water seal	1
6	93101-20048	.OIL SEAL	2
7	6L2-45315-00	.PACKING, lower casing	1
8	93210-60MA3	.O-RING	1
9	93101-20M07	.OIL SEAL	2
10	6L2-W0078-00	WATER PUMP REPAIR KIT	1
11	6L2-44323-00	.OUTER PLATE, cartridge	1
12	93210-45161	.O-RING	1
13	6L2-44352-00	.IMPELLER	1
14	6L2-44322-00	.INSERT, cartridge	1
15	97395-06040	.BOLT	4
16	90280-03024	.KEY, woodruff	1



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