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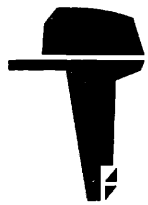
YAMAHA
Marine

Outboards

for '90 model

V4/V6

PARTS CATALOGUE



YAMAHA MOTOR CO.,LTD.
106N6-300E1

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor V4/V6'90 model. When you are ordering replacement parts for the V4/V6'90 model, refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

   EXAMPLE

   CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

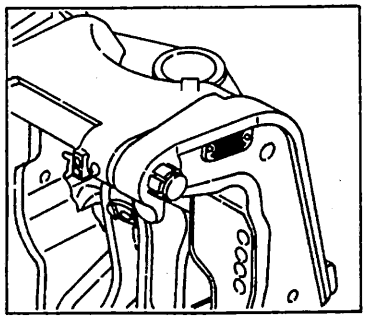
4. Indication of No. of constituent parts for assembly.
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

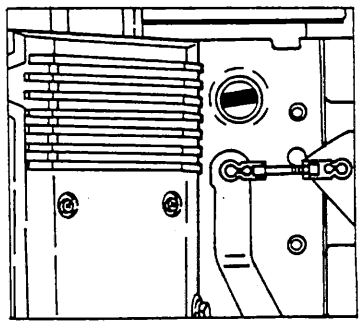
   EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	115CEO L:480300 and following UL: — 115CETO L:386181 and following UL:721216 and following 130BETO L:302560 and following UL:701587 and following L130BETO UL:700591 and following 150CETO L:406020 and following UL:755604 and following 175BETO L:402814 and following UL:753520 and following 200BETO L:403524 and following UL:757410 and following L150CETO L: — UL:702024 and following L200BETO L:300300 and following UL:702760 and following 225BETO L:350101 and following UL:750315 and following 250AETO UL:700101 and following L250AETO UL:700101 and following





Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

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115C (6N6)
130B (6N7)

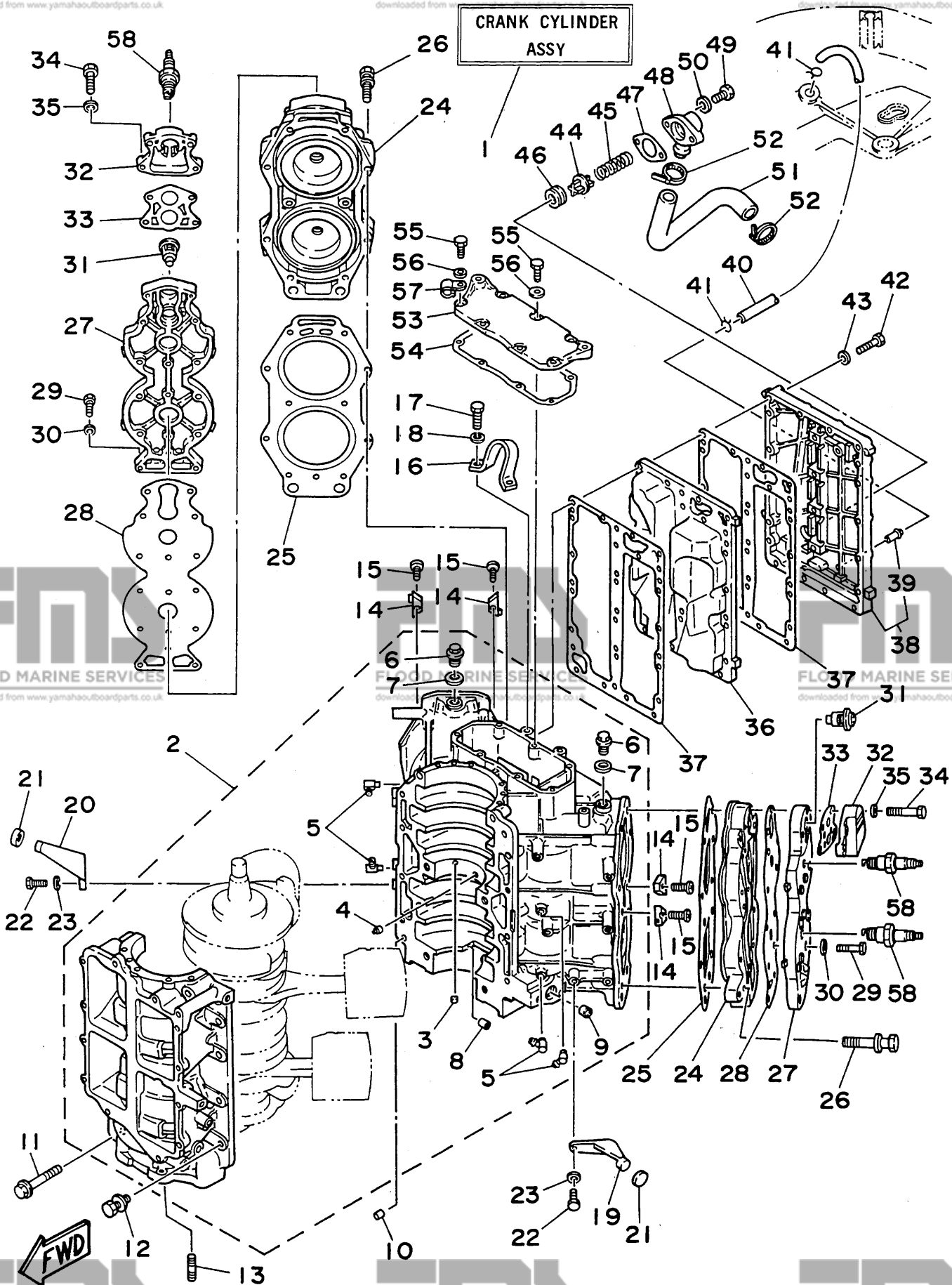
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Fig. 1 CYLINDER. CRANKCASE



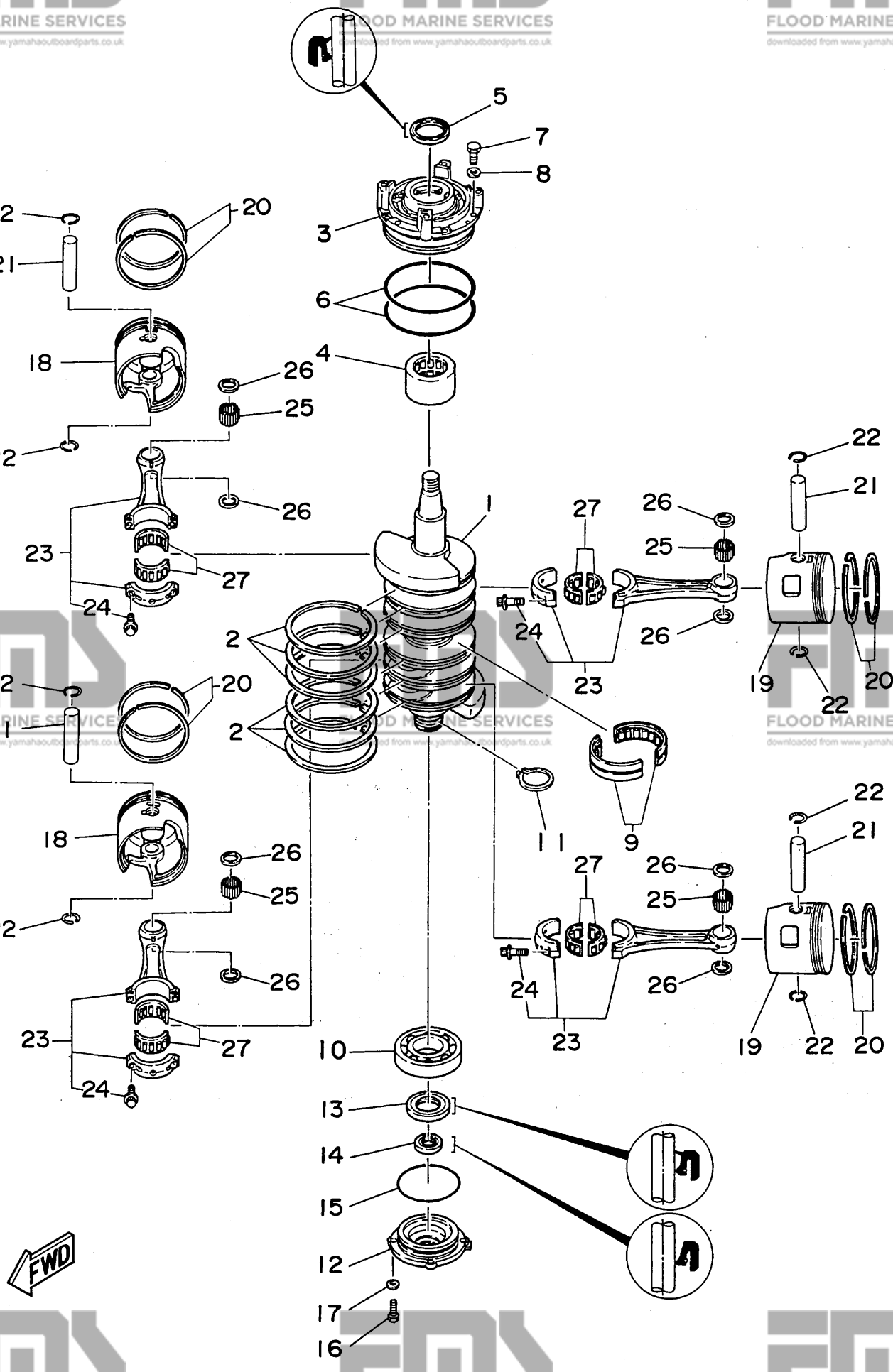
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Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty
1	6N6-W0090-10-EJ	CRANK CYLINDER ASSY (115C MODEL) (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR
	6N7-W0090-10-EJ	CRANK CYLINDER ASSY (130B MODEL) (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR
2	6N6-15100-00-94	CRANKCASE ASSY (115C MODEL)	1 UR
	6N7-15100-00-94	CRANKCASE ASSY (130B MODEL)	1 UR
3	624-11379-00	.VALVE, check	1
4	663-11518-01	.LOCK, bearing	1
5	6E5-11372-00	.NIPPLE, hose	4
6	90340-14M00	.PLUG, straight screw	2
7	90430-14115	.GASKET	2
8	90384-06M07	.BUSH, bimetal formed	1
9	90384-14M09	.BUSH, bimetal formed	1
10	93608-12063	PIN, dowel	2
11	90105-10M20	BOLT, washer based	6
12	90119-08M23	BOLT, with washer	8
13	90116-08M14	BOLT, stud	2
14	6E5-11325-00	ANODE	4
15	98680-04016	SCREW, oval head	4
16	6E5-11119-00	HANGER, engine	1
17	97313-08020	BOLT	2
18	92990-08100	WASHER, spring	2
19	6E5-42761-00-94	STOPPER	1
20	6E5-42762-00-94	STOPPER	1
21	663-44533-00	DAMPER, upper mount rubber	2
22	97313-06020	BOLT	4
23	92990-06600	WASHER, plate	4
24	6E5-11111-10-94	HEAD, cylinder 1 (115C MODEL)	2 UR
	6L1-11111-00-94	HEAD, cylinder 1 (130B MODEL)	2 UR
25	6E5-11181-02	GASKET, cylinder head 1	2
26	90119-08M21	BOLT, with washer	20
27	6E5-11191-01-9M	COVER, cylinder head 1	2
28	6E5-11193-01	GASKET, head cover 1	2
29	97313-06030	BOLT	24
30	92990-06600	WASHER, plate	24
31	6E5-12411-10	THERMOSTAT	2
32	6G5-12413-00-9M	COVER, thermostat	2
33	688-12414-00	GASKET, cover	2
34	97313-06040	BOLT	8
35	92990-06600	WASHER, plate	8
36	6E5-41111-00-9M	INNER COVER, exhaust (115C MODEL)	1 UR
	6L1-41111-00-9M	INNER COVER, exhaust (130B MODEL)	1 UR
37	6E5-41112-00	GASKET, exhaust inner cover	2
38	6N7-41113-00-9M	OUTER COVER, exhaust	1
39	650-24378-00	.PIPE, joint 4	1
40	6E5-24312-00	PIPE 2	1
41	90467-08004	CLIP	2
42	97013-06035	BOLT	23
43	92990-06600	WASHER, plate	23
44	6G5-12416-00	VALVE, pressure control	1
45	90501-16M11	SPRING, compression	1
46	90480-20M05	GROMMET	1
47	6G5-11382-00	GASKET 2	1
48	6G5-11372-00-5B	COVER, bypass 2	1
49	97313-06020	BOLT	2
50	92990-06600	WASHER, plate	2
51	6E5-12576-00	HOSE 1	1
52	90465-13M18	CLAMP	2
53	6K7-11371-01-9M	COVER	1
54	6E5-11381-00	GASKET 1	1
55	97313-06020	BOLT	7
56	92990-06600	WASHER, plate	7
57	90465-08028	CLAMP	1
58	94702-00247	PLUG, spark (NGK BR8HS 10) (115C MODEL)	4 UR
	94702-00309	PLUG, spark (NGK BR9HS 10) (130B MODEL)	4 UR

Fig. 2 CRANKSHAFT. PISTON

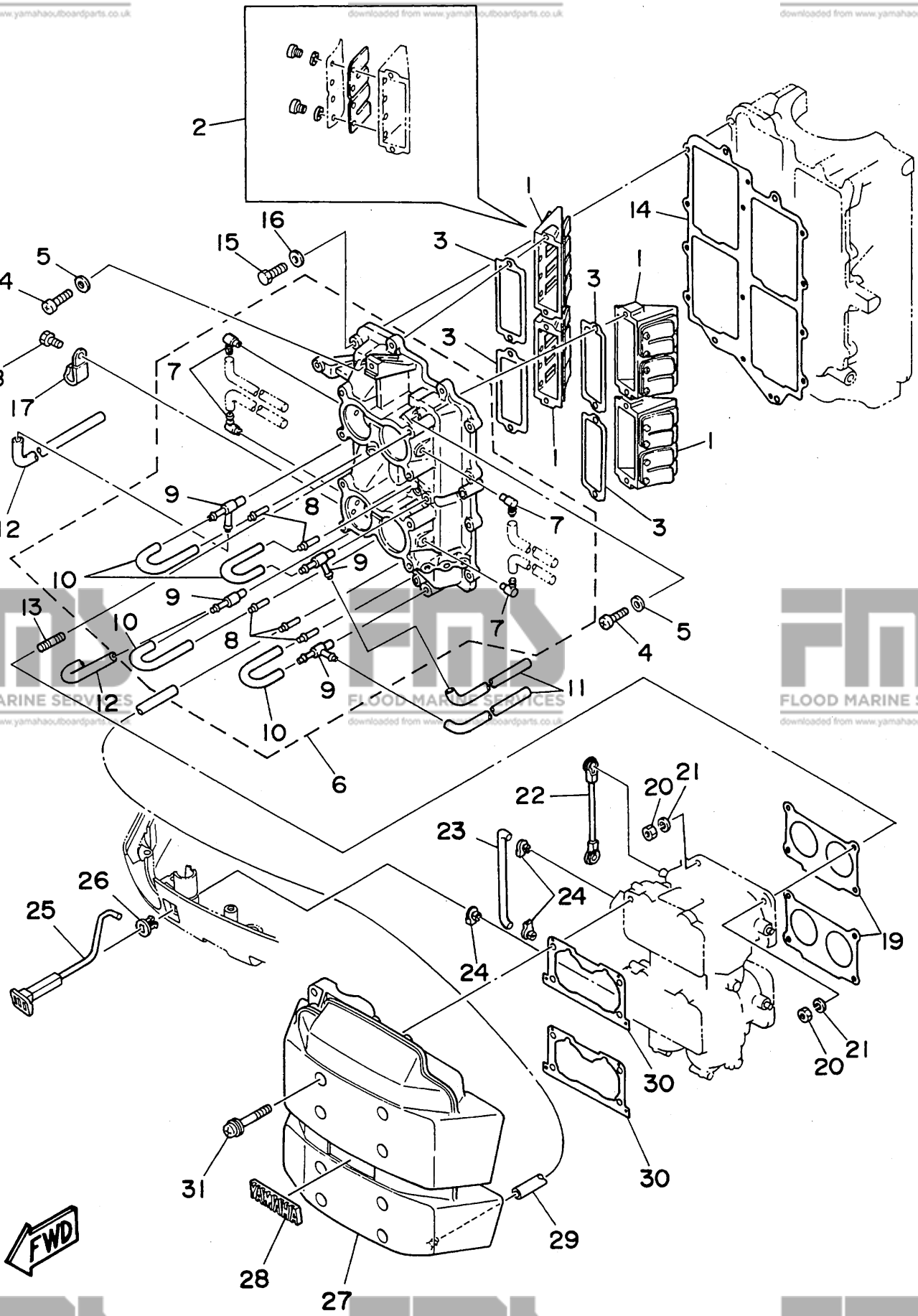


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Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6N7-11411-00	CRANKSHAFT	1
2	6E5-11447-00	SEAL, crank	6
3	6R3-15163-00-94	HOUSING, bearing 1	1
4	93311-940U3	BEARING, cylindrical	1
5	93102-40M14	OIL SEAL	1
6	93211-04384	O-RING	2
7	97313-06020	BOLT	3
8	92990-06600	WASHER, plate	3
9	93310-954V3	BEARING, cylindrical	1
10	93306-208U0	BEARING	1
11	93410-40M03	CIRCLIP	1
12	6G5-15359-00-94	HOUSING, oil seal	1
13	93102-35M13	OIL SEAL	1
14	93101-22M15	OIL SEAL	1
15	93210-74M35	O-RING	1
16	97395-06020	BOLT	4
17	92990-06600	WASHER, plate	4
18	6L1-11631-01-93	PISTON (STD)	2
	6L1-11635-01	PISTON (0.25MM O/S)	2 AP
	6L1-11636-01	PISTON (0.50MM O/S)	2 AP
19	6L1-11642-01-93	PISTON 2 (STD)	2
	6L1-11645-01	PISTON 2 (0.25MM O/S)	2 AP
	6L1-11646-01	PISTON 2 (0.50MM O/S)	2 AP
20	6K7-11601-02	PISTON RING SET (STD)	4
	6K7-11601-12	PISTON RING SET (0.25MM O/S)	4 AP
	6K7-11601-22	PISTON RING SET (0.50MM O/S)	4 AP
21	6K7-11633-00	PIN, piston	4
22	6E5-11634-00	CLIP, piston pin	8
23	6E5-11650-01	CONNECTING ROD ASSY	4
24	90109-08462	.BOLT	2
25	93603-21111	PIN, dowel	120
26	90201-21M75	WASHER, plate	8
27	93310-836V2	BEARING, cylindrical	4

Fig. 3 INTAKE

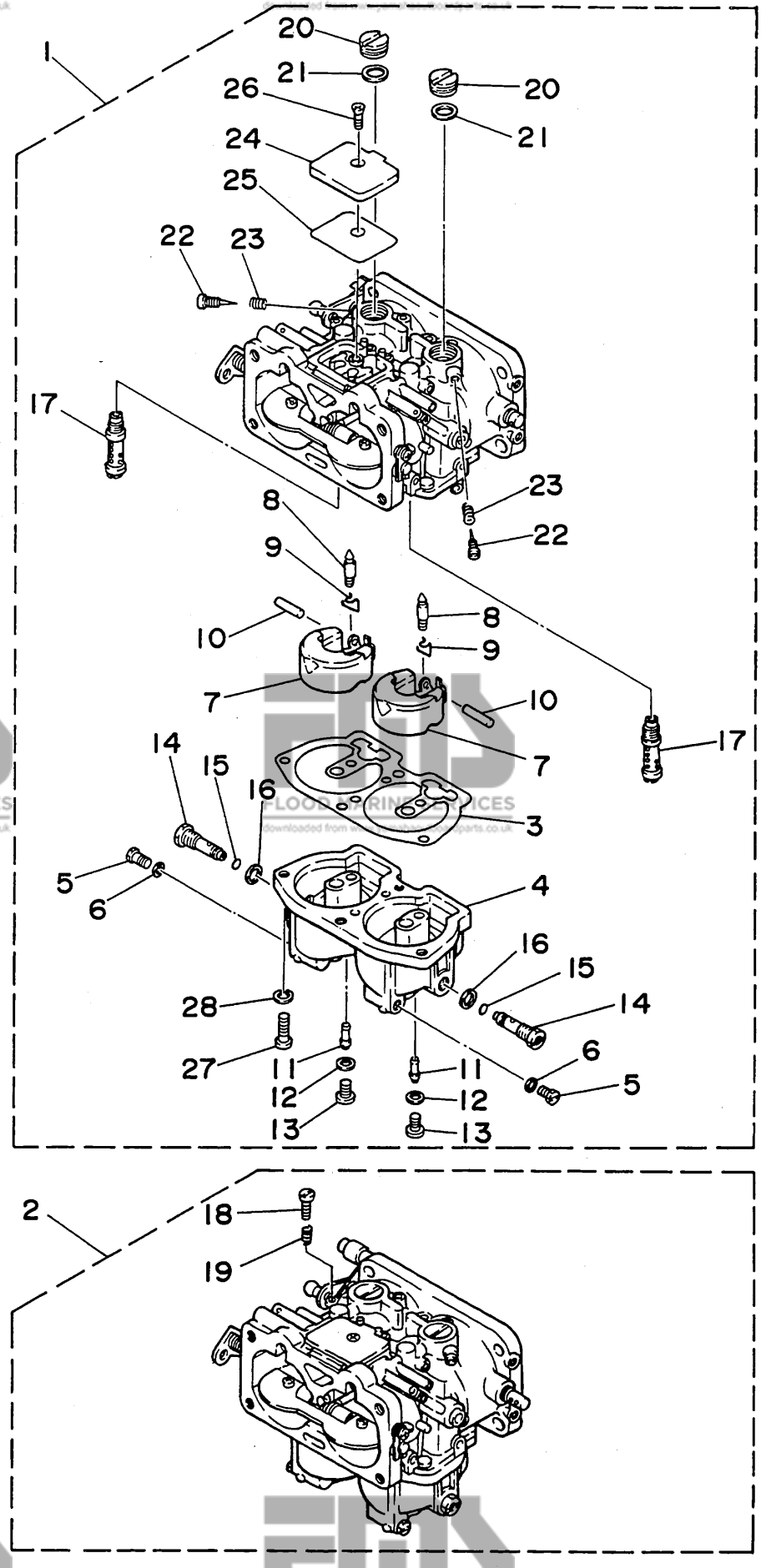

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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6E5-13610-00	REED VALVE ASSY	4
2	6E5-W0004-00	.REED SET	1
3	6E5-13621-00	GASKET, valve seat	4
4	98503-05025	SCREW, pan head	8
5	92990-05600	WASHER, plate	8
6	6E5-13641-10-94	MANIFOLD 1	1
7	6E5-13552-00	.NOZZLE	4
8	624-14485-00	.PIPE, joint	5
9	6E5-11370-00	.CHECK VALVE ASSY	4
10	90445-07M28	.HOSE	4
11	90445-07M24	HOSE	2
12	90445-07M46	HOSE	2
13	90116-06M30	BOLT, stud	8
14	6E5-13645-00	GASKET, manifold 1	1
15	97313-06025	BOLT	12
16	92990-06600	WASHER, plate	12
17	90465-08028	CLAMP	1
18	97013-06012	BOLT	1
19	6E5-14198-00	GASKET	2
20	95380-06600	NUT	8
21	92995-06100	WASHER	8
22	6E5-41217-01	ROD, accel. lever	1
23	6E5-41256-01	ROD, choke 1	1
24	661-41262-02	JOINT, choke lever	3
25	6N7-41271-00	KNOB, choke	1
26	689-41273-00	GROMMET	1
27	6N7-14440-00	SILENCER ASSY, intake	1
28	6E5-1441K-00	EMBLEM	1
29	90445-07M08	HOSE	1
30	6K7-14483-00	GASKET	2
31	90159-06M14	SCREW, with washer	8

Fig. 4 CARBURETOR

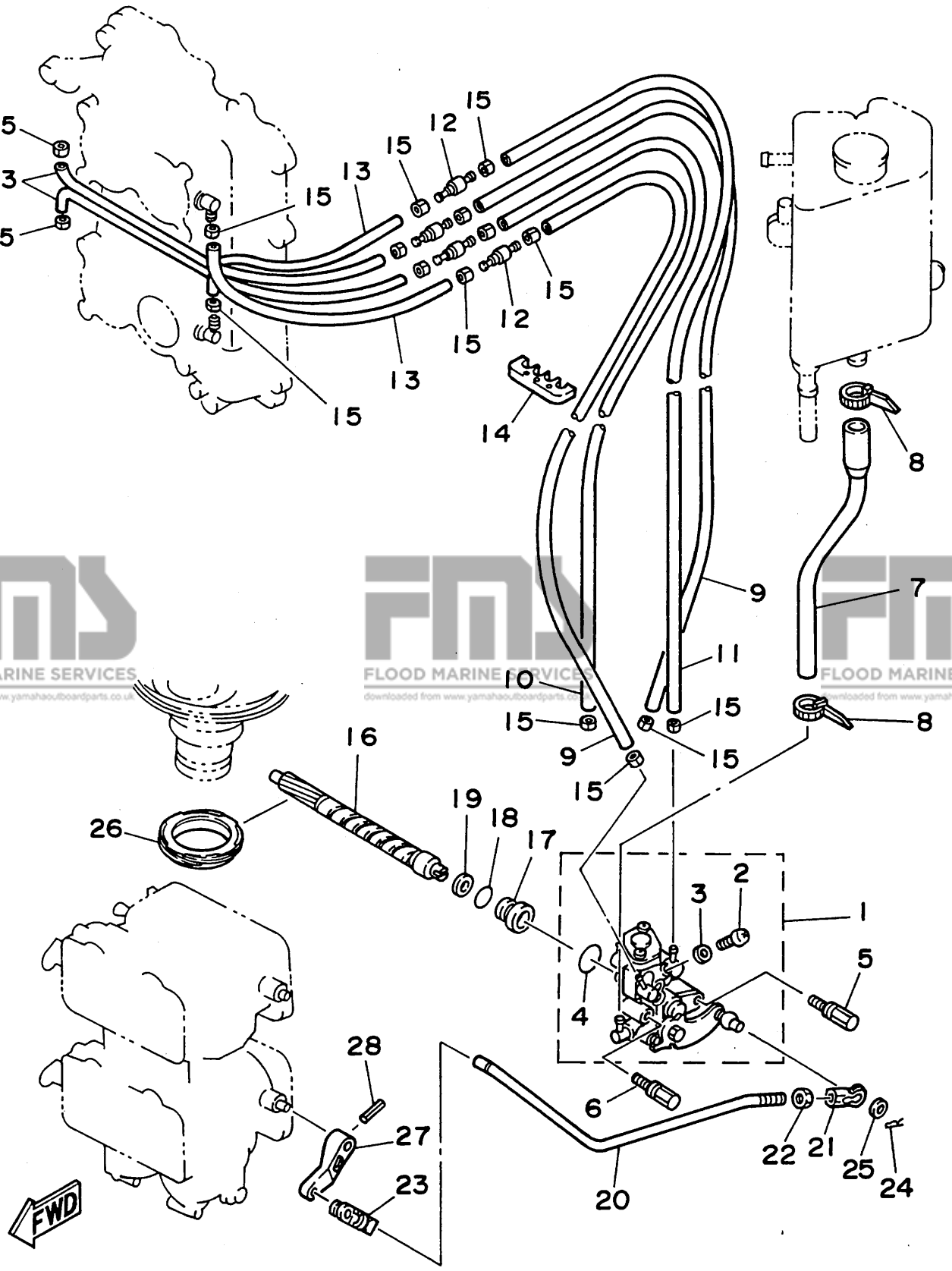


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Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6E5-14301-12	CARBURETOR ASSY 1 (115C MODEL)	1 UR
	6L1-14301-00	CARBURETOR ASSY 1 (130B MODEL)	1 UR
2	6E5-14302-12	CARBURETOR ASSY 2 (115C MODEL)	1 UR
	6L1-14302-00	CARBURETOR ASSY 2 (130B MODEL)	1 UR
3	6E5-14384-03	.GASKET, float chamber	2
4	6E5-14381-03	.BODY, float chamber	2
5	6E5-14383-01	.SCREW, drain	4
6	6J8-14995-00	.GASKET	4
7	6E5-14385-02	.FLOAT	4
8	6E5-14546-00	.VALVE, needle	4
9	6E5-14159-00	.CLIP	4
10	6E5-14386-02	.PIN, float	4
11	6E5-1492F-39	.JET, air slow (#78) (115C MODEL)	4 UR
	6E5-1492F-41	.JET, air slow (#82) (130B MODEL)	4 UR
12	6E5-14397-00	.GASKET	4
13	6E5-14394-00	.PLUG, slow jet	4
14	6E5-1492E-90	.JET, main (#180)	4
15	6E5-14997-00	.O-RING	4
16	6E5-14398-01	.GASKET	4
17	6E5-1492A-00	.NOZZLE, main	4
18	6E5-14321-00	.SCREW, throttle (LOWER)	1
19	6J8-14334-00	.SPRING, throttle (LOWER)	1
20	6E5-14328-01	.PLUG	4
21	6E5-14979-00	.GASKET	4
22	6E5-14323-03	.SCREW, air adjusting	4
23	6E5-14223-00	.SPRING, air adjusting	4
24	6E5-14527-00	.PLATE	2
25	6E5-14959-00	.GASKET	2
26	98701-05008	.SCREW, flat head	2
27	98580-05016	.SCREW, pan head	8
28	92990-05100	.WASHER, spring	8

Fig. 5 OIL PUMP



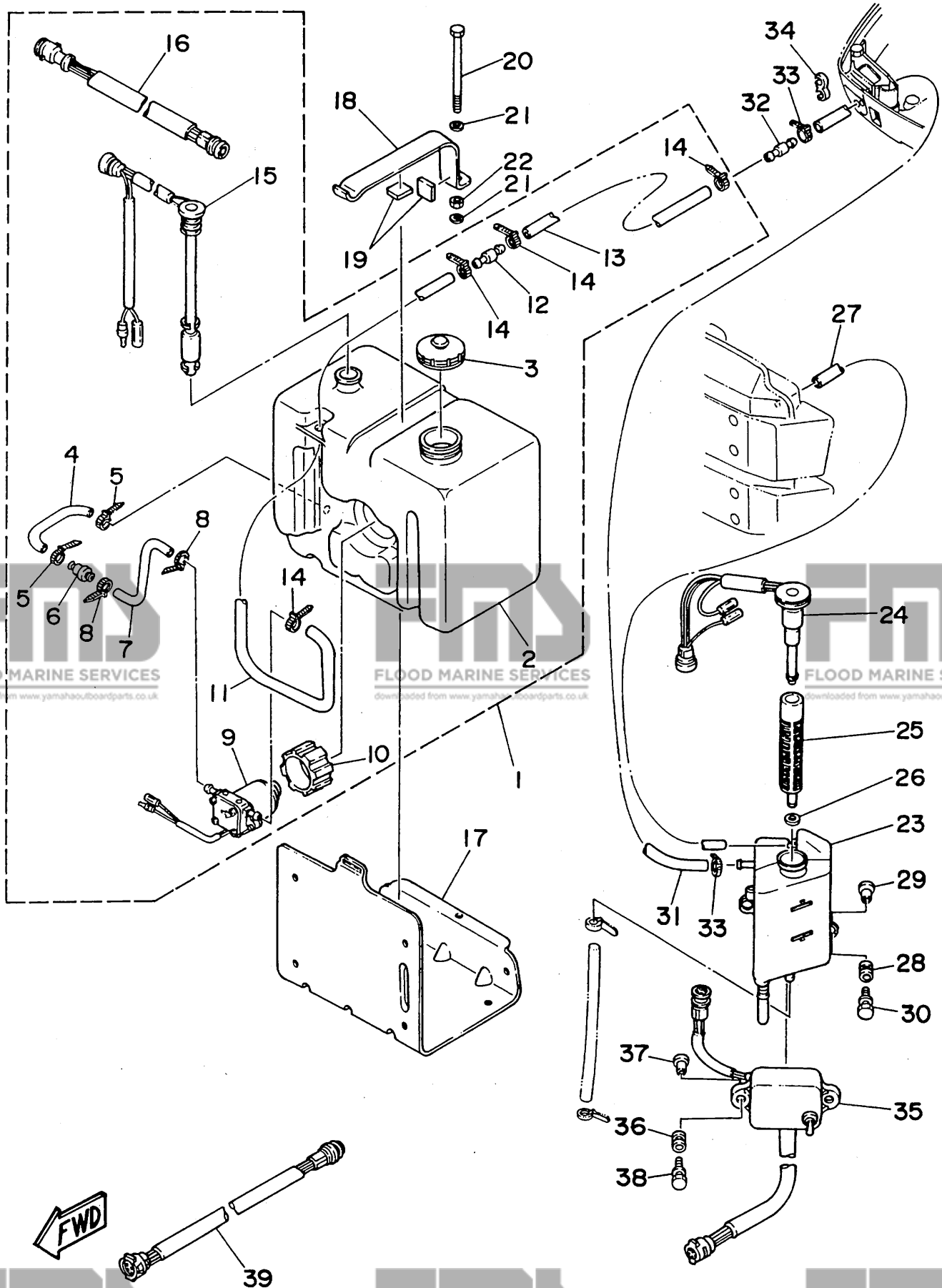
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Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty
1	6N6-13200-00	OIL INJECTION PUMP ASSY (115C MODEL)	1 UR
	6N7-13200-00	OIL INJECTION PUMP ASSY (130B MODEL)	1 UR
2	6H1-13471-00	.PLUG, drain	1
3	6L2-13475-00	.GASKET	1
4	93210-19MA7	.O-RING	1
5	90109-06M40	BOLT	1
6	90109-06M39	BOLT	1
7	6N7-13416-00	PIPE, oil 1	1
8	90465-11M10	CLAMP	2
9	90445-07M85	HOSE	2
10	90445-07M84	HOSE	1
11	90445-07M73	HOSE	1
12	6R3-13183-00	VALVE, check	4
13	90445-07M87	HOSE	4
14	90464-07M06	CLAMP	1
15	90468-07M02	CLIP	16
16	6R3-11537-00	GEAR, driven	1
17	6R3-13117-00	COLLAR, distance	1
18	93210-13595	O-RING	1
19	90202-08M44	WASHER, plate	1
20	6R3-41241-00	ROD, link	1
21	6H1-41237-00	JOINT, link	1
22	95380-05600	NUT	1
23	6R5-41237-00	JOINT, link	1
24	90468-05M03	CLIP	1
25	90202-05088	WASHER, plate	1
26	6R3-11536-00	GEAR, drive	1
27	6E5-14276-00	LEVER	1
28	91690-30016	PIN, spring	1

Fig. 6 OIL TANK



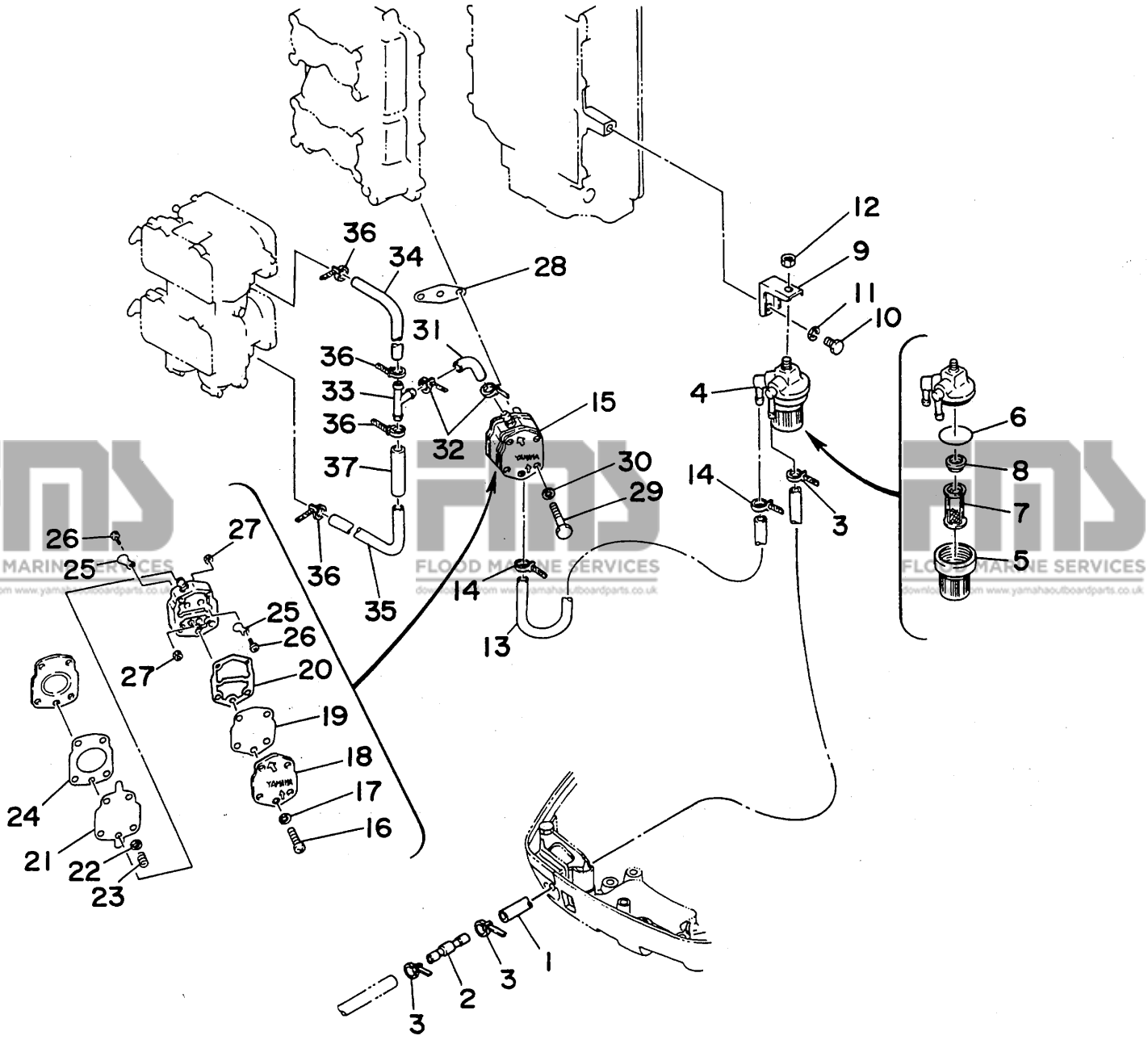
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Fig. 6 OIL TANK

Ref.No.	Parts No.	Description	Q'ty
1	6E5-21708-04	OIL TANK SUB-ASSY	1
2	6E5-21733-02	.SUB TANK, oil	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1
4	6E5-24322-00	.PIPE 11	1
5	90465-13M11	.CLAMP	2
6	646-24251-02	.STRAINER 1	1
7	6E5-24319-01	.PIPE, oil	1
8	90465-13M11	.CLAMP	2
9	6E5-81900-01	.OIL FEED PUMP ASSY	1
10	6E5-81922-00	.GROMMET	1
11	6E5-24321-01	.PIPE 10	1
12	6E5-24379-00	.PIPE, joint 4	1
13	90445-11M81	.HOSE (L3000)	1
14	90465-13M11	.CLAMP	4
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1
16	6E5-85721-01	.WIRE, lead	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1
18	6E5-21798-01-33	BRACKET, damper	1
19	6E5-21746-00	DAMPER	2
20	97380-06100	BOLT	1
21	92990-06600	WASHER, plate	2
22	95380-06600	NUT	1
23	6E5-21750-03	OIL TANK ASSY	1
24	6G7-85730-02	OIL LEVEL GAUGE ASSY	1
25	6E5-13411-00	STRAINER, oil	1
26	6E5-13414-00	GASKET, strainer cover	1
27	90445-05M02	HOSE	1
28	6A0-82317-00	DAMPER, ignition coil	3
29	624-42542-00	PIPE	3
30	90119-06M65	BOLT, with washer	3
31	6N7-24323-00	PIPE 12	1
32	6E5-24379-00	PIPE, joint 4	1
33	90465-11M10	CLAMP	2
34	90464-13M34	CLAMP	1
35	6E5-85740-02	CONTROL UNIT ASSY	1
36	6A0-82317-00	DAMPER, ignition coil	2
37	624-42542-00	PIPE	2
38	90119-06M65	BOLT, with washer	2
39	6E5-82521-03	WIRE, lead	1

Fig. 7 FUEL



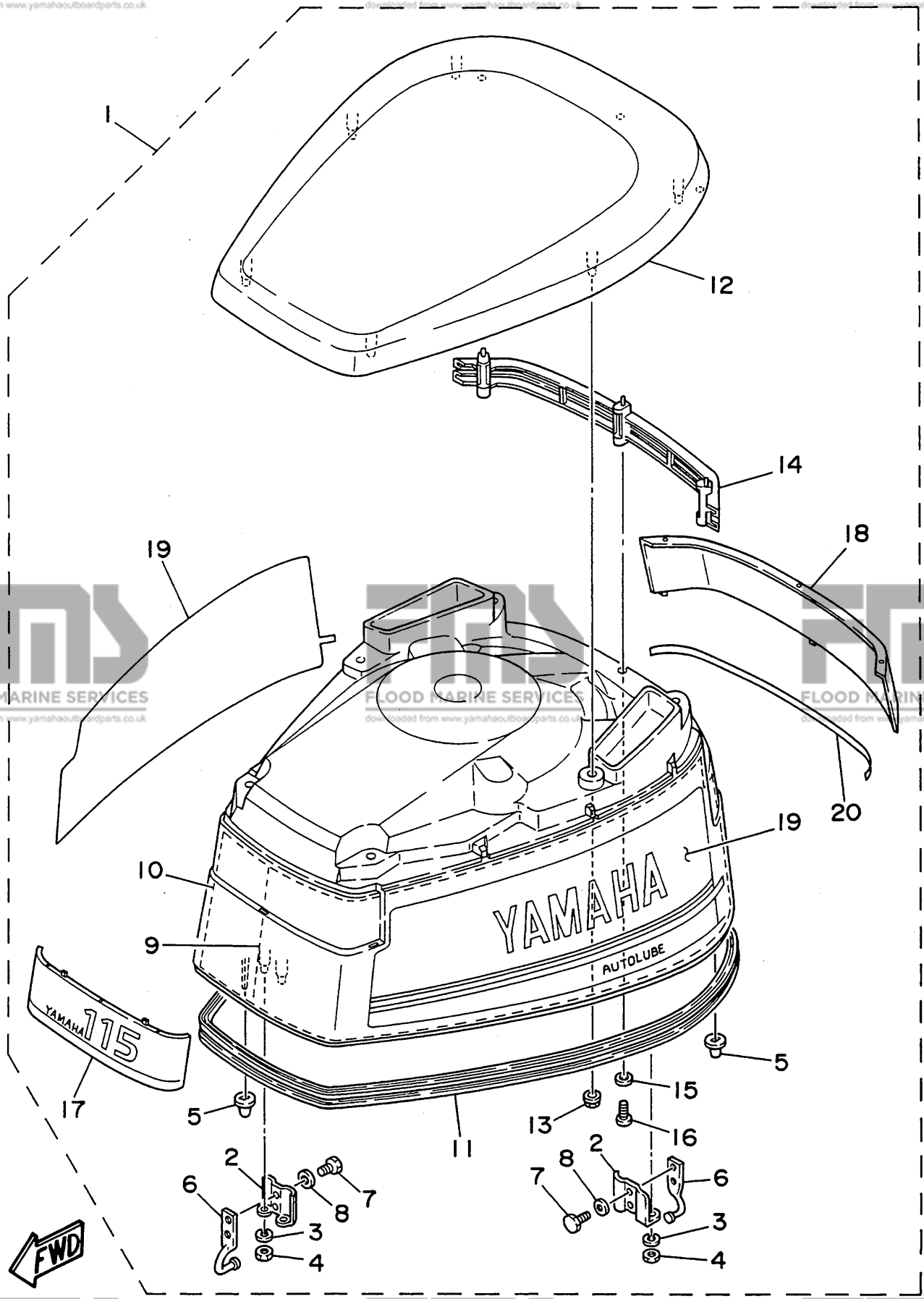
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Fig. 7 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6N7-24313-00	PIPE 3	1
2	6R3-24377-00	PIPE, joint 3	1
3	90465-11M10	CLAMP	3
4	6E5-24560-00	FILTER ASSY	1
5	655-24521-01	.CUP, filter	1
6	93210-37M25	.O-RING	1
7	6F5-24563-00	.ELEMENT, filter	1
8	655-24564-00	.GASKET	1
9	6E5-24566-00	BRACKET, filter	1
10	97313-06014	BOLT	1
11	92990-06100	WASHER, spring	1
12	95380-08600	NUT	1
13	6E5-24314-00	PIPE 4	1
14	90465-11M10	CLAMP	2
15	6E5-24410-02	FUEL PUMP ASSY	1
16	98503-05035	.SCREW, pan head	3
17	92990-05600	.WASHER, plate	3
18	6E5-24413-00	.BODY 2	1
19	6E5-24471-00	.DIAPHRAGM	1
20	6E5-24435-00	.GASKET, body 2	1
21	6E5-24411-00	.DIAPHRAGM	1
22	648-24424-00	.SEAT, spring	1
23	6E5-24423-00	.SPRING, diaphragm	1
24	6E5-24434-02	.GASKET, body	1
25	6A0-24421-01	.VALVE, check	4
26	6A0-14325-00	.SCREW, pan head	4
27	95380-03600	.NUT	4
28	650-24431-00	GASKET, fuel pump 1	1
29	97395-06050	BOLT	2
30	92990-06600	WASHER, plate	2
31	6G5-24316-10	PIPE 6	1
32	90465-11M10	CLAMP	2
33	6E5-24376-10	PIPE, joint 1	1
34	6G5-24318-10	PIPE, overflow	1
35	6G5-24319-10	PIPE, oil	1
36	90465-11M10	CLAMP	4
37	90446-15M07	HOSE	1

Fig. 8 TOP COWLING

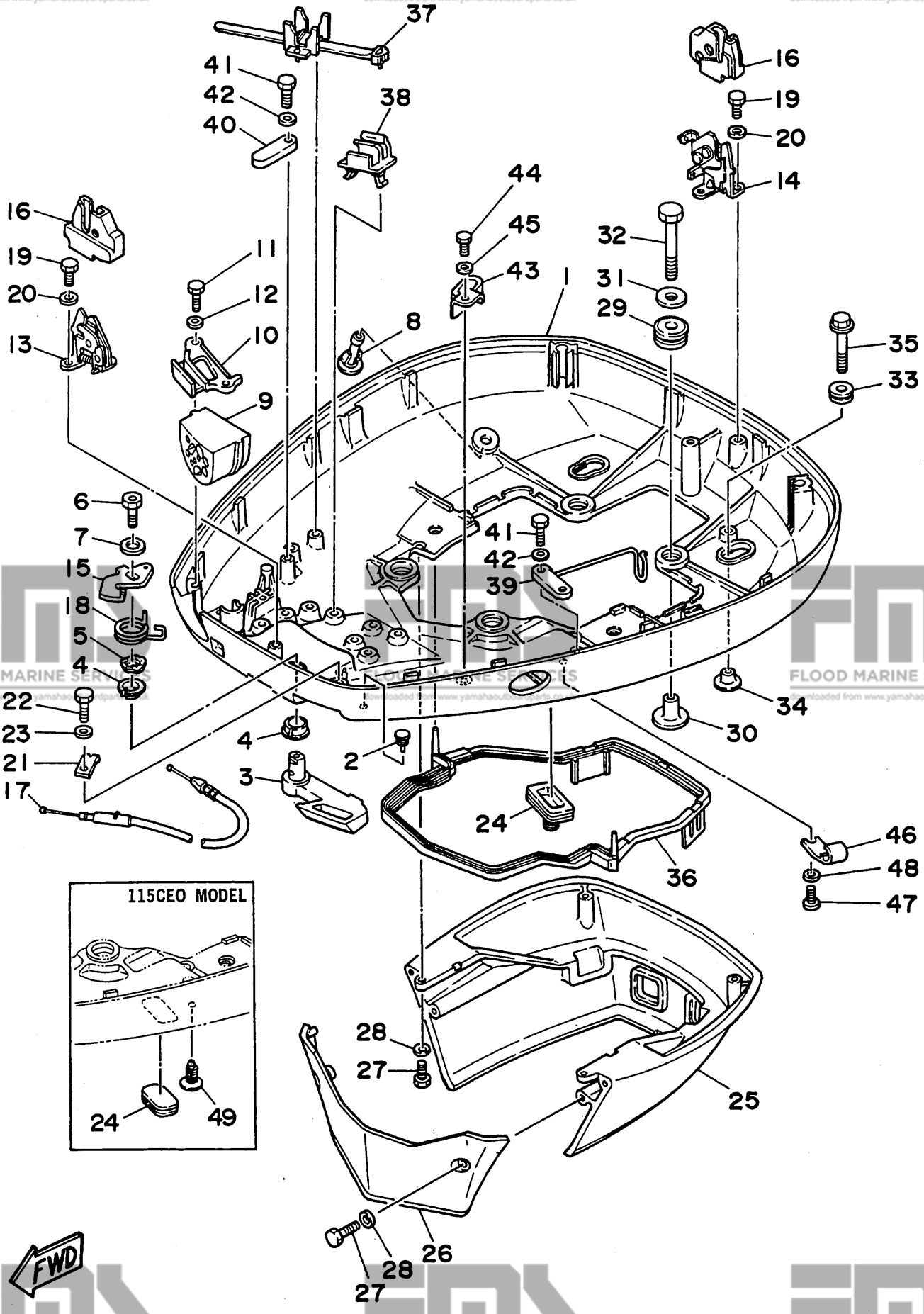


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Fig. 8 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6N6-42610-G0-EJ	TOP COWLING ASSY (115C MODEL)	1 UR
	6N7-42610-G0-EJ	TOP COWLING ASSY (130B MODEL)	1 UR
2	6R3-42647-00	.HOLDER, clamp band	2
3	92990-06100	.WASHER, spring	4
4	95380-06600	.NUT	4
5	6R3-42662-00	.DAMPER	3
6	6R3-42814-00	.HOOK, clamp	2
7	97395-06012	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	6N7-42619-00	.DAMPER, form	1
10	6N7-42627-00	.DAMPER, form	1
11	6R3-42615-00	.SEAL	1
12	6N7-42613-00-EJ	.MOLDING, air duct	1
13	90179-06M12	.NUT	6
14	6N7-42636-00	.LOUVER, 2	1
15	92990-04600	.WASHER, plate	3
16	97780-40520	.SCREW, tapping	3
17	6N6-42686-00	.EMBLEM, front (115C MODEL)	1 UR
	6N7-42686-00	.EMBLEM, front (130B MODEL)	1 UR
18	6N6-42687-00	.EMBLEM, rear (115C MODEL)	1 UR
	6N7-42687-00	.EMBLEM, rear (130B MODEL)	1 UR
19	6N7-W0070-G0	.GRAPHIC SET	1
20	6N7-42678-G0	.GRAPHIC, rear	1

Fig. 9 BOTTOM COWLING

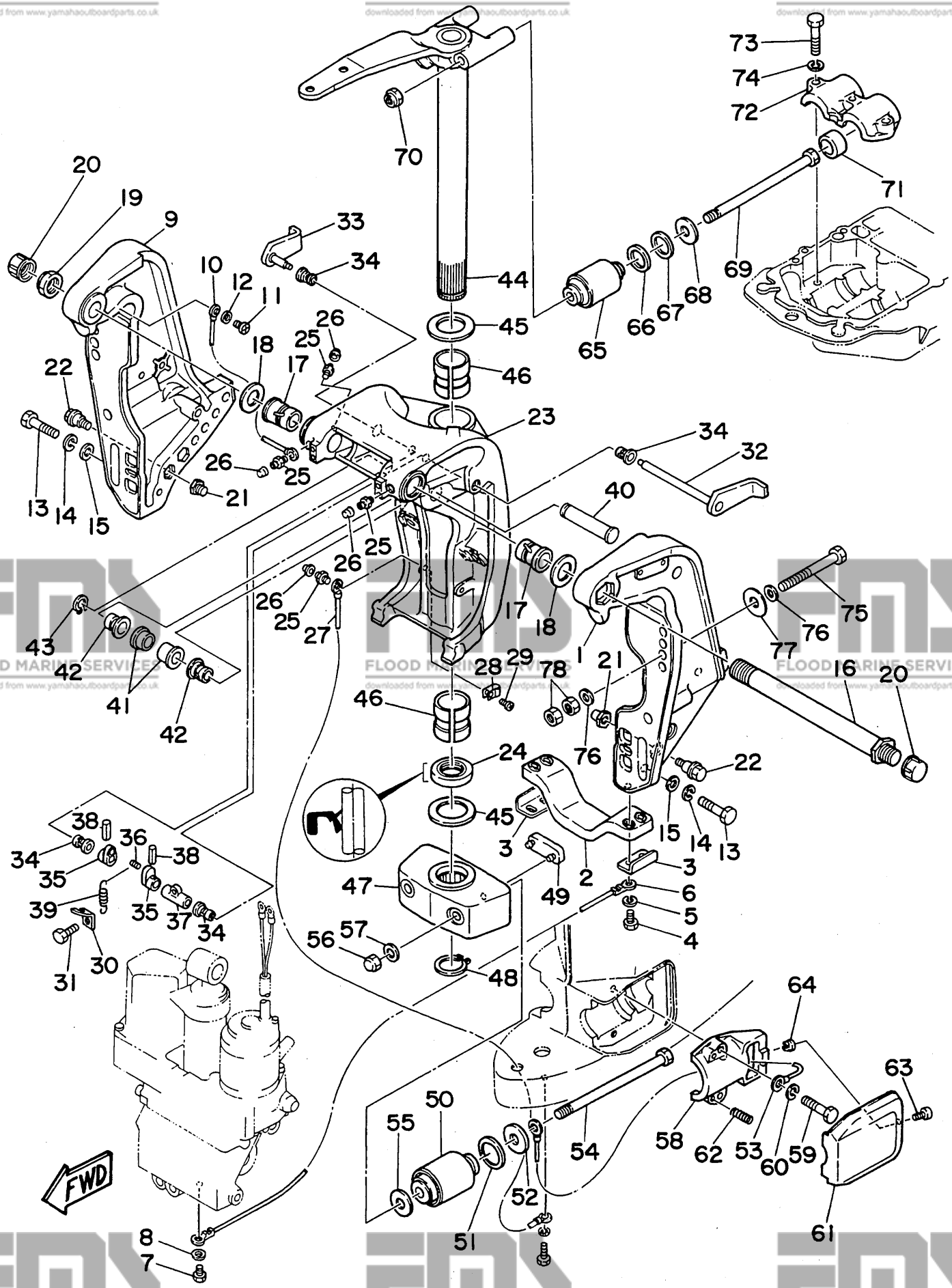


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Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6N7-42711-40-EJ	COWLING, bottom	1
2	6H4-42748-00	GROMMET	1
3	6N7-42815-00-EJ	LEVER, clamp	1
4	90386-13M88	BUSH	2
5	90206-13M10	WASHER, wave	1
6	90109-08M45	BOLT	1
7	92990-08200	WASHER, plain	1
8	6E5-44391-00	NIPPLE, hose	1
9	6N7-42725-10	GROMMET (115CETO/130BETO MODEL)	1 UR
	6N6-42725-10	GROMMET (115CEO MODEL)	1 UR
10	6N7-42738-00-5B	PLATE, fitting	1
11	97395-06016	BOLT	2
12	92990-06600	WASHER, plate	2
13	6R3-42824-00	BASE, clamp lever	1
14	6R3-42811-00	STAY	1
15	6R3-42816-00	LEVER, clamp	1
16	6R3-42851-00	COVER, clamp	2
17	6R3-42850-00	WIRE, complete	1
18	6R3-42813-00	SPRING, clamp lever	1
19	97395-06016	BOLT	4
20	92990-06600	WASHER, plate	4
21	6R3-42828-00	PLATE, clamp	1
22	97395-06010	BOLT	1
23	92990-06600	WASHER, plate	1
24	688-42726-10	GROMMET (115CETO/130BETO MODEL)	1 UR
	6H4-42726-00	GROMMET (115CEO MODEL)	1 UR
25	6N7-42741-00-EJ	APRON	1
26	6R3-42771-00-EJ	APRON	1
27	97395-06020	BOLT	4
28	92990-06600	WASHER, plate	4
29	90480-22M15	GROMMET	4
30	90387-08M37	COLLAR	4
31	90201-08M54	WASHER, plate	4
32	97090-08035	BOLT	4
33	90480-14M45	GROMMET	2
34	90387-06M52	COLLAR	2
35	90119-06M64	BOLT, with washer	2
36	6E5-42716-00	RUBBER, seal 1	1
37	688-82594-00	CLAMP	1
38	6E5-82594-00	CLAMP	4
39	6K7-82588-00	PLATE	1
40	6E5-82588-00	PLATE	1
41	97395-06020	BOLT	2
42	92990-06600	WASHER, plate	2
43	90465-12M25	CLAMP	1
44	97395-06012	BOLT	1
45	92990-06600	WASHER, plate	1
46	6E5-24367-10	CLAMP, fuel pipe 2 (115CETO/130BETO MODEL)	1
47	90157-06M01	SCREW, pan head (115CETO/130BETO MODEL)	1
48	92990-06600	WASHER, plate (115CETO/130BETO MODEL)	1
49	90338-05M03	PLUG (115CEO MODEL)	1

Fig. 10 BRACKET



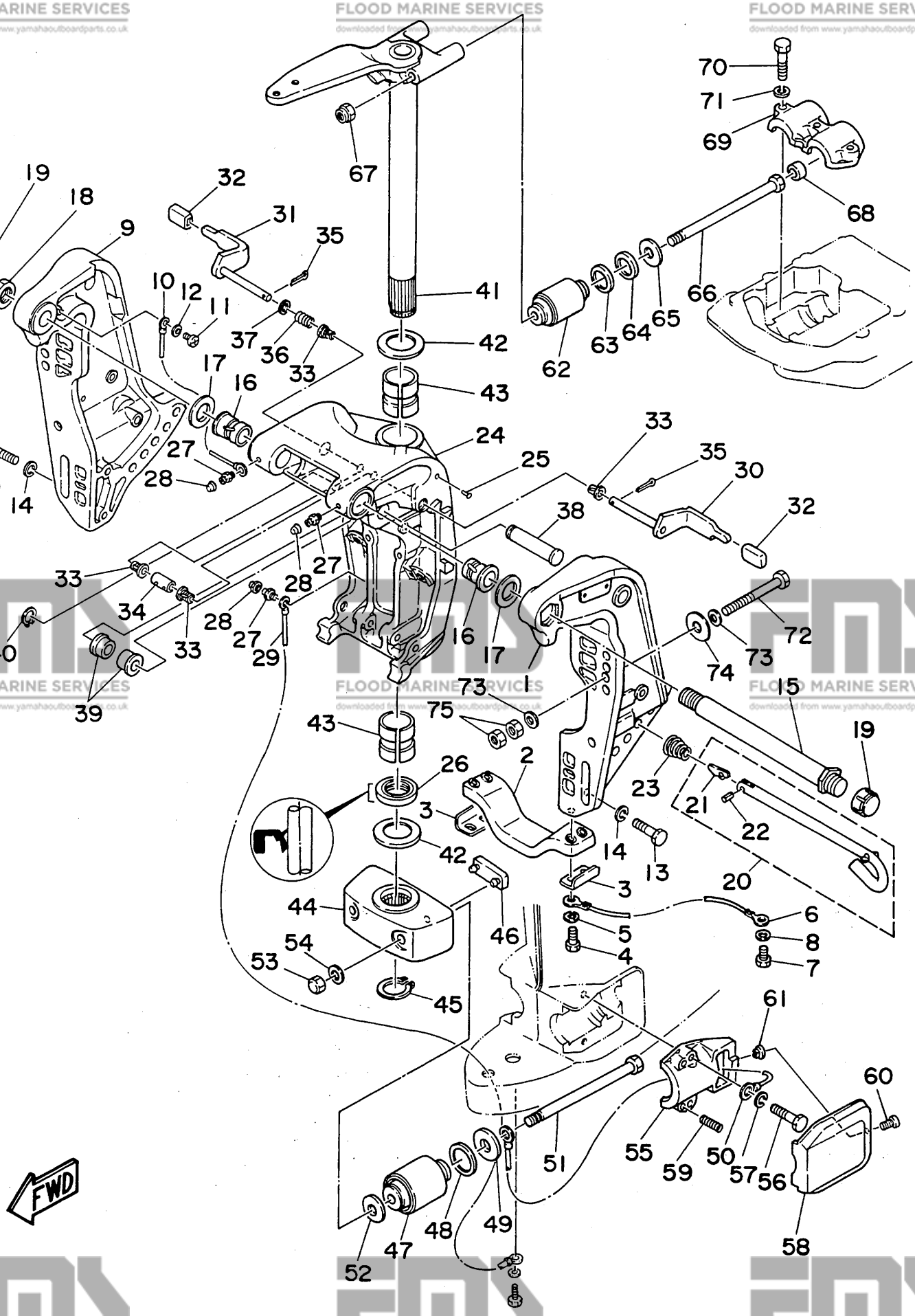
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Fig. 10 BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43111-01-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97395-06030	BOLT	4
5	92990-06100	WASHER, spring	4
6	6E5-82148-00	WIRE, lead 4	1
7	97395-06010	BOLT	1
8	92990-06600	WASHER, plate	1
9	6G5-43112-01-EJ	BRACKET, clamp	1
10	6E5-82148-00	WIRE, lead 4	1
11	98580-06012	SCREW, pan head	1
12	92990-06600	WASHER, plate	1
13	97395-10050	BOLT	6
14	92990-10100	WASHER, spring	6
15	92990-10600	WASHER, plate	6
16	6E5-43131-01	BOLT, clamp bracket	1
17	90386-25M31	BUSH	2
18	90201-26M59	WASHER, plate	2
19	90185-22043	NUT, self-locking	1
20	663-43145-00	CAP, clamp bracket	2
21	6G5-43164-00	ROD, tilt lock	2
22	90109-12M35	BOLT	2
23	6G5-43311-00-EJ	BRACKET, swivel (LONG)	1 UR
	6G5-43311-20-EJ	BRACKET, swivel (ULTRA LONG)	1 UR
24	93109-38M02	OIL SEAL	1
25	93700-06004	NIPPLE, grease	5
26	663-45119-00	CAP, grease nipple	5
27	6E5-82147-00	WIRE, lead 4 (LONG)	1 UR
	6E5-82147-20	WIRE, lead 4 (ULTRA LONG)	1 UR
28	90464-11M18	CLAMP	1
29	98580-04008	SCREW, pan head	1
30	6G5-43144-00	HOOK, spring	1
31	97395-06010	BOLT	1
32	6G5-43181-01	LEVER, tilt stop	1
33	6G5-43185-01	LEVER, tilt stop	1
34	90386-10M16	BUSH	4
35	6G5-43148-00	COLLAR, distance	2
36	90249-06M19	PIN	1
37	90387-10M02	COLLAR	1
38	91690-30020	PIN, spring	2
39	90506-14M24	SSRING, tension	1
40	6E5-43126-01	PIN, upper shock mount	1
41	90386-18M63	BUSH	2
42	90386-18M14	BUSH	2
43	93410-18M02	CIRCLIP	1
44	6E5-42510-03-EJ	STEERING BRACKET ASSY (LONG)	1 UR
	6E5-42510-23-EJ	STEERING BRACKET ASSY (ULTRA LONG)	1 UR
45	90201-38M60	WASHER, plate	2
46	90386-38M32	BUSH	2
47	6G5-44551-00-EJ	HOUSING, lower mount rubber	1
48	93410-37M04	CIRCLIP	1
49	6E5-44575-00	DAMPER, lower mount rubber	1
50	6E5-44555-00-94	MOUNT DAMPER, lower side	2
51	90202-32M19	WASHER, plate	2
52	90201-16M55	WASHER, plate	2
53	6E5-82149-00	WIRE, lead 3	1
54	90109-14M34	BOLT	2
55	90201-15M58	WASHER, plate	2
56	95380-14800	NUT	2
57	92990-14600	WASHER	2
58	6E5-44552-00-94	HOUSING, lower mount rubber	2
59	97395-10045	BOLT	4
60	92990-10100	WASHER, spring	4
61	6E5-44553-00-EJ	COVER, lower mount	2
62	90501-16M28	SPRING, compression	4
63	92380-06015	SCREW, cylinder head	2
64	90179-06066	NUT	2
65	6E5-44514-00-94	MOUNT DAMPER, upper side	2
66	90201-26M57	WASHER, plate	2
67	90202-26M18	WASHER, plate	2
68	90201-14M56	WASHER, plate	2
69	90109-12M37	BOLT	2
70	90185-12058	NUT, self-locking	2
71	663-44575-00	DAMPER, lower mount rubber	2
72	6E5-44511-00-5B	COVER, upper mount	1
73	97395-10045	BOLT	3
74	92990-10100	WASHER, spring	3
75	90101-12M03	BOLT (L:115MM)	4
76	90201-13M01	WASHER, plate	8
77	90201-12426	WASHER, plate	4
78	95380-12600	NUT	8

Fig. 11 BRACKET I (115CEO MODEL)

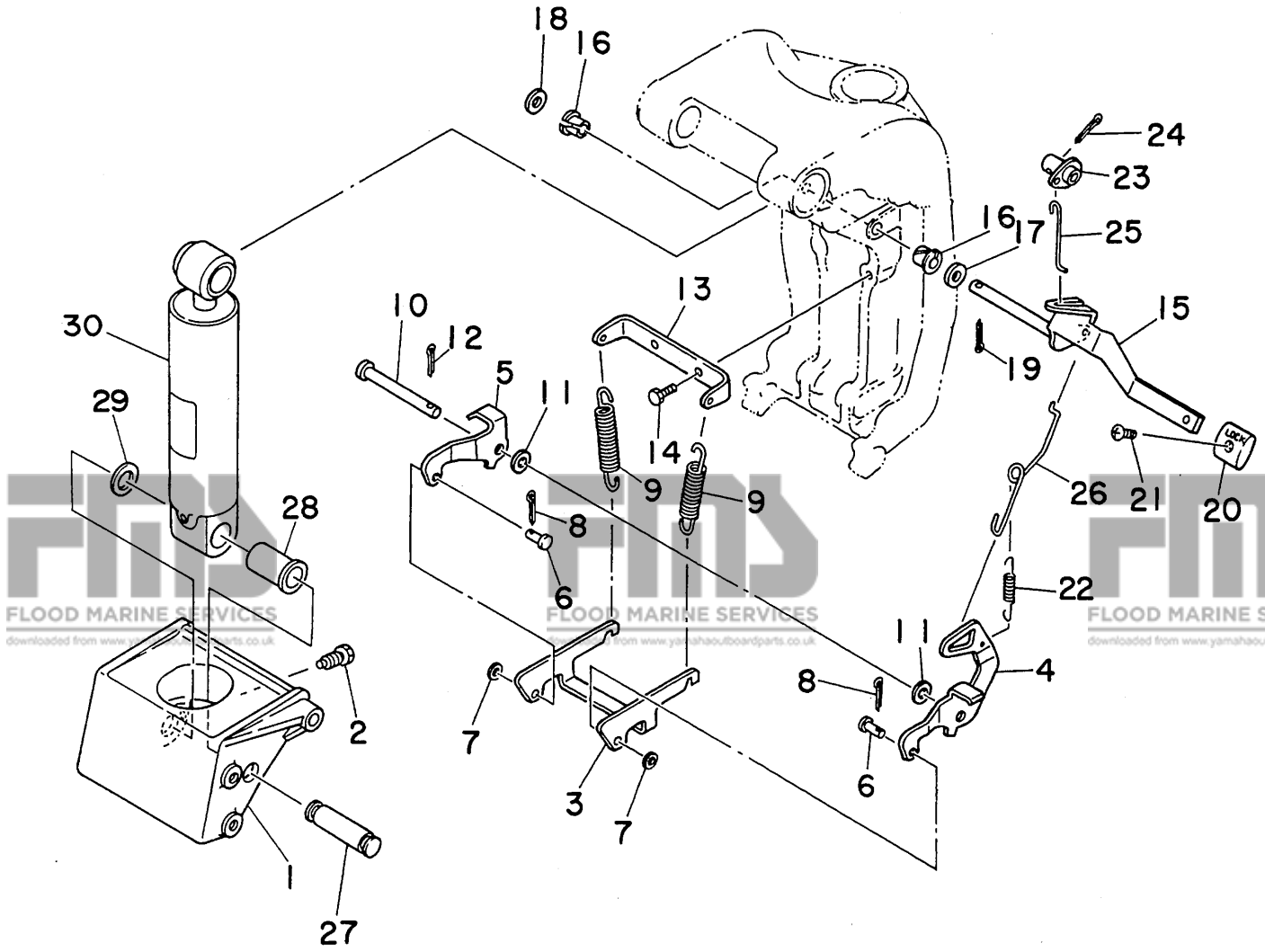


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Fig. 11 BRACKET 1 (115CEO MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6E5-43111-02-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97395-06030	BOLT	4
5	92990-06100	WASHER, spring	4
6	6E5-82148-00	WIRE, lead 4	1
7	97395-06010	BOLT	1
8	92990-06600	WASHER, plate	1
9	6E5-43112-02-EJ	BRACKET, clamp	1
10	6E5-82148-00	WIRE, lead 4	1
11	98580-06012	SCREW, pan head	1
12	92990-06600	WASHER, plate	1
13	97395-10045	BOLT	6
14	92990-10100	WASHER, spring	6
15	6E5-43131-01	BOLT, clamp bracket	1
16	90386-25M31	BUSH	2
17	90201-26M59	WASHER, plate	2
18	90185-22043	NUT, self-locking	1
19	663-43145-00	CAP, clamp bracket	2
20	6E5-43160-00	TILT ROD ASSY	1
21	688-43165-00	.PLATE, tilt lock	1
22	91690-30014	.PIN, spring	1
23	90502-20M03	SPRING, conical	1
24	6E5-43311-A0-EJ	BRACKET, swivel (LONG)	1 UR
	6E5-43311-E0-EJ	BRACKET, swivel (ULTRA LONG)	1 UR
25	90269-03010	RIVET	1
26	93109-38M02	OIL SEAL	1
27	93700-06004	NIPPLE, grease	3
28	663-45119-00	CAP, grease nipple	3
29	6E5-82147-00	WIRE, lead 4 (LONG)	1 UR
	6E5-82147-20	WIRE, lead 4 (ULTRA LONG)	1 UR
30	6E5-43181-01	LEVER, tilt stop	1
31	6E5-43185-01	LEVER, tilt stop	1
32	663-43318-00	COVER	2
33	90386-10M16	BUSH	4
34	90387-10M38	COLLAR	1
35	91490-30030	PIN, cotter	2
36	90501-10M21	SPRING, compression	1
37	92990-10600	WASHER, plate	1
38	6E5-43126-01	PIN, upper shock mount	1
39	90386-18M44	BUSH	2
40	93410-18M02	CIRCLIP	1
41	6E5-42510-03-EJ	STEERING BRACKET ASSY (LONG)	1 UR
	6E5-42510-23-EJ	STEERING BRACKET ASSY (ULTRA LONG)	1 UR
42	90201-38M60	WASHER, plate	2
43	90386-38M32	BUSH	2
44	6G5-44551-00-EJ	HOUSING, lower mount rubber	1
45	93410-37M04	CIRCLIP	1
46	6E5-44575-00	DAMPER, lower mount rubber	1
47	6E5-44555-00-94	MOUNT DAMPER, lower side	2
48	90202-32M19	WASHER, plate	2
49	90201-16M55	WASHER, plate	2
50	6E5-82149-00	WIRE, lead 3	1
51	90109-14M34	BOLT	2
52	90201-15M58	WASHER, plate	2
53	95380-14800	NUT	2
54	92990-14600	WASHER	2
55	6E5-44552-00-94	HOUSING, lower mount rubber	2
56	97395-10045	BOLT	4
57	92990-10100	WASHER, spring	4
58	6E5-44553-00-EJ	COVER, lower mount	2
59	90501-16M28	SPRING, compression	4
60	92380-06015	SCREW, cylinder head	2
61	90179-06066	NUT	2
62	6E5-44514-00-94	MOUNT DAMPER, upper side	2
63	90201-26M57	WASHER, plate	2
64	90202-26M18	WASHER, plate	2
65	90201-14M56	WASHER, plate	2
66	90109-12M37	BOLT	2
67	90185-12058	NUT, self-locking	2
68	663-44575-00	DAMPER, lower mount rubber	2
69	6E5-44511-00-5B	COVER, upper mount	1
70	97395-10045	BOLT	3
71	92990-10100	WASHER, spring	3
72	90101-12M03	BOLT (L:115MM)	4
73	90201-13M01	WASHER, plate	8
74	90201-12426	WASHER, plate	4
75	95380-12600	NUT	8

Fig. 12 BRACKET 2 (115CEO MODEL)

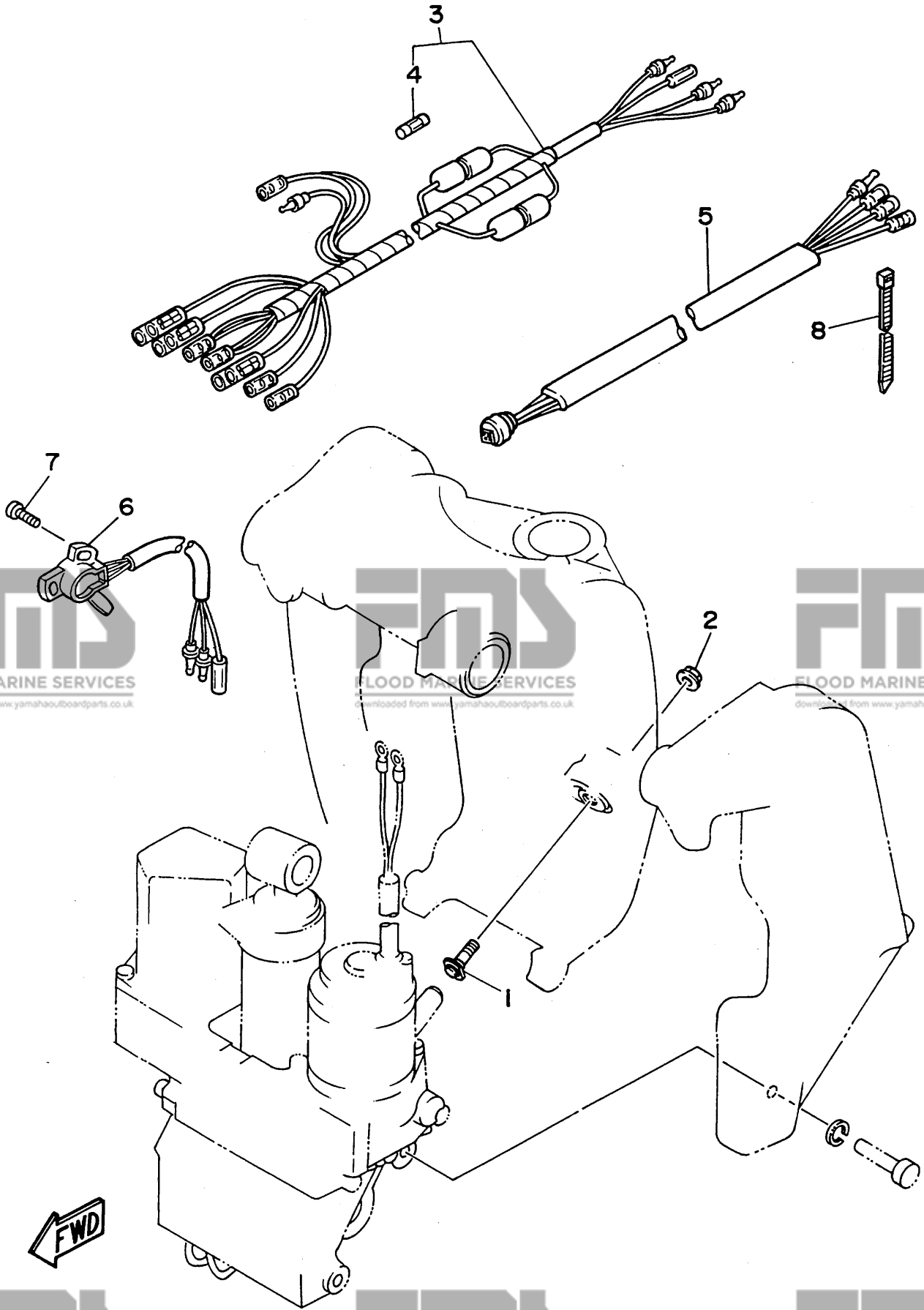


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Fig. 12 BRACKET 2 (115CEO MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6E5-43128-00-EJ	SPACER, clamp bracket	1
2	90109-06M07	BOLT	1
3	6E5-43613-00	ARM, tilt lock	1
4	6E5-43614-00	PLATE, tilt lock	1
5	6E5-43615-00	PLATE, tilt lock	1
6	90240-06M07	PIN, clevis	2
7	92990-06600	WASHER, plate	2
8	91490-25015	PIN, cotter	2
9	90506-23M10	SPRING, tension	2
10	6E5-43659-00	SHAFT, reverse lock	1
11	92990-08600	WASHER, plate	2
12	91490-25015	PIN, cotter	1
13	6E5-43679-00	STOPPER, hook	1
14	97395-06016	BOLT	2
15	6E5-43630-00	TILT LEVER ASSY	1
16	90386-08032	BUSH	2
17	90202-08M08	WASHER, plate	1
18	92990-08600	WASHER, plate	1
19	91490-20015	PIN, cotter	1
20	6E5-43317-00	GRIP	1
21	98680-05008	SCREW, oval head	1
22	90506-09M09	SPRING, tension	1
23	688-43184-00	COLLAR, anchor lever	1
24	91490-30030	PIN, cotter	1
25	6E5-43676-00	HOOK	1
26	6E5-43616-00	ROD, tilt lock	1
27	6E5-43124-00	PIN, lower shock mount	1
28	90385-18M03	BUSH	1
29	90202-18M21	WASHER, plate	1
30	6E5-43170-00-EJ	SHOCK ABSORBER ASSY	1

Fig. 13 POWER TRIM. TILT



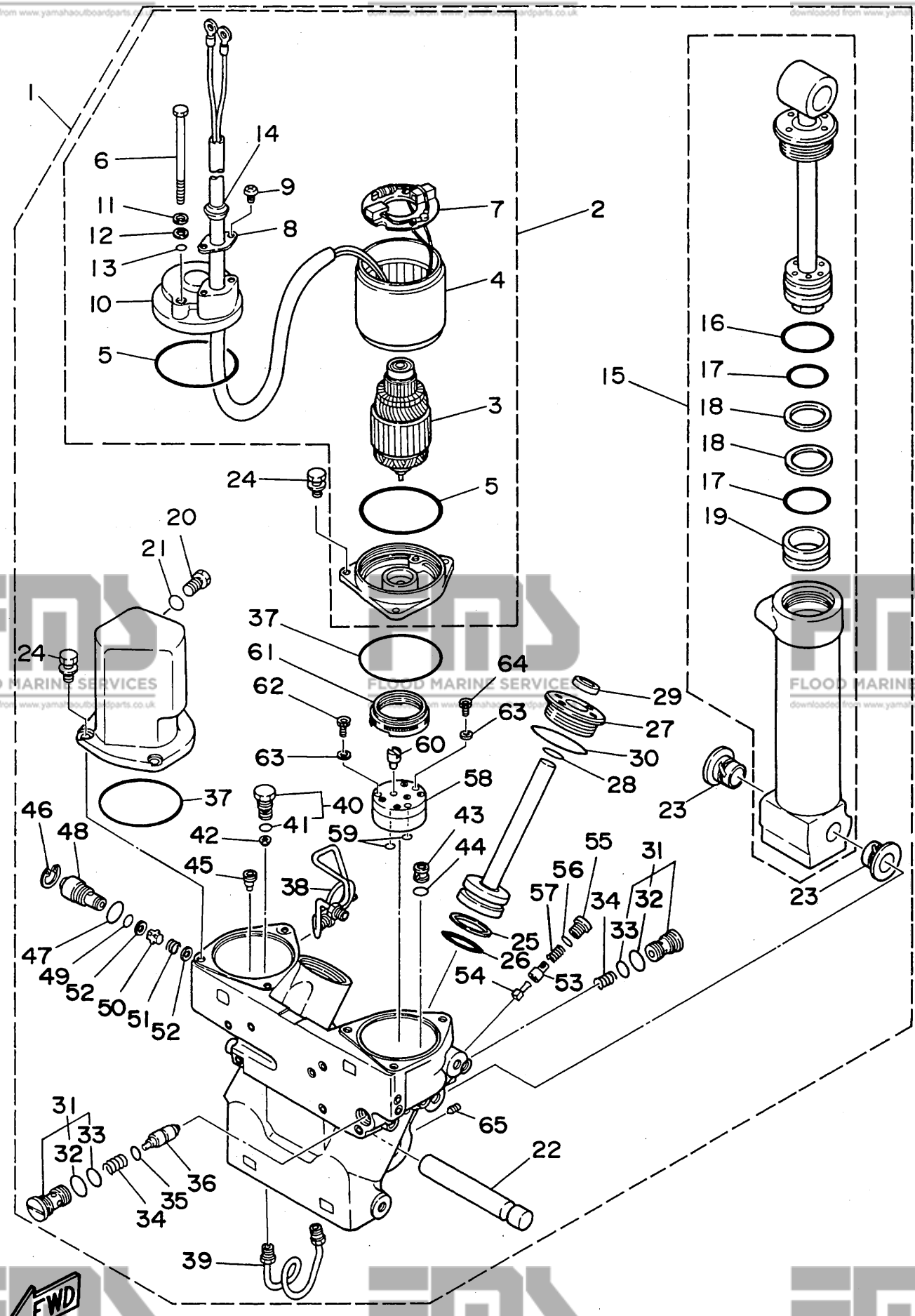
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Fig. 13 POWER TRIM. TILT

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43376-00	BOLT, thrust receiver	2
2	95780-10300	NUT, flange	2
3	6Y5-83553-M0	WIRE, lead	1
4	1E6-82151-00	.FUSE (10A)	2
5	6E5-82553-10	EXTENSION, wire lead	1
6	6R3-83672-00	TRIM SENDER	1
7	98580-06016	SCREW, pan head	2
8	90465-11M10	CLAMP	3

Fig. 14 POWER TRIM & TILT ASSY



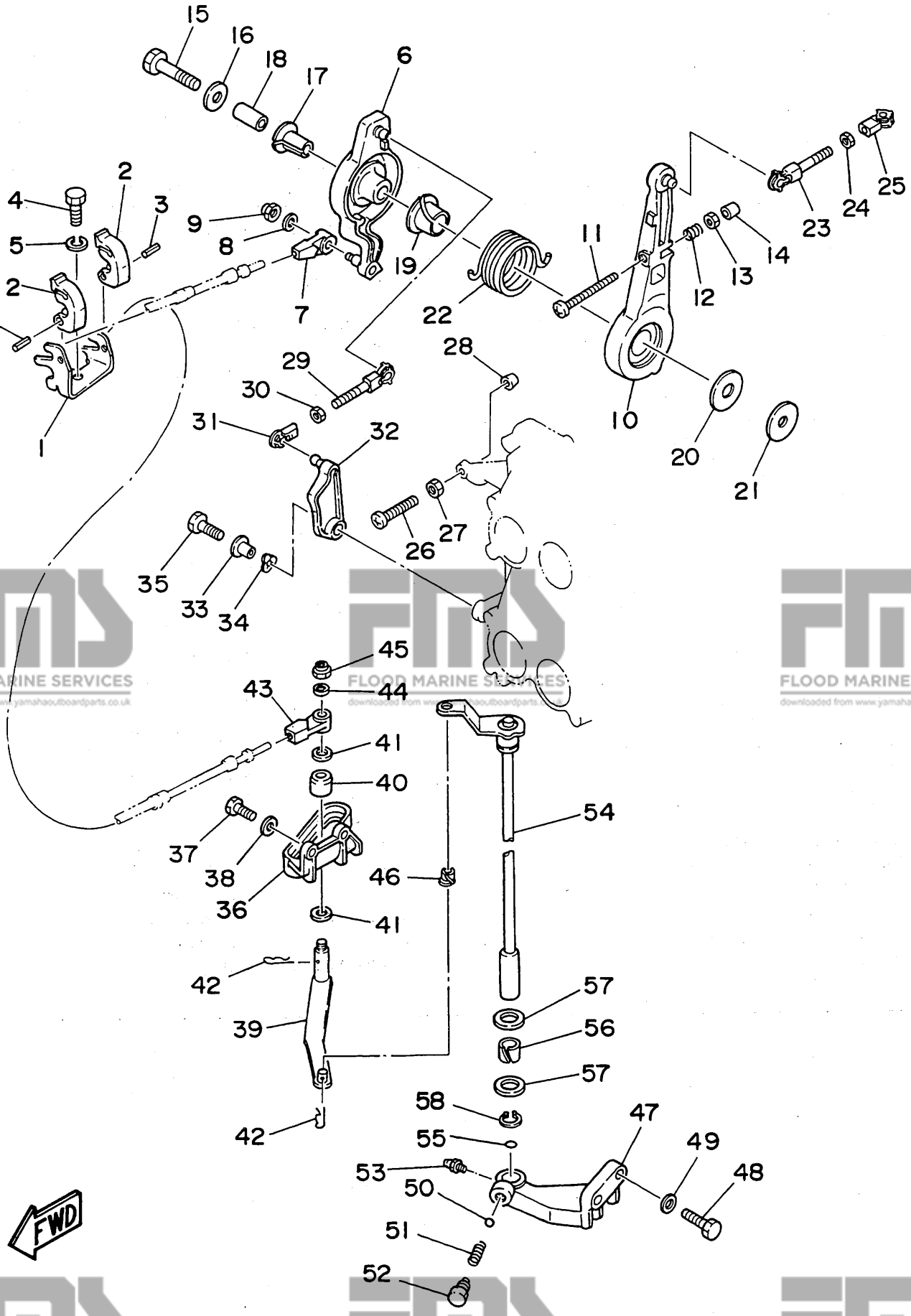
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Fig. 14 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43800-02-EJ	POWER TRIM & TILT ASSY	1
2	6G5-43880-00	.MOTOR ASSY	1
3	6G5-43805-00	..ARMATURE ASSY	1
4	6G5-43804-00	..STATOR ASSY	1
5	6G5-43865-00	..O-RING	2
6	6G5-43887-00	..BOLT, through	2
7	6G5-43806-00	..BRUSH HOLDER ASSY	1
8	6G5-43899-00	..PLATE STOPPER	1
9	6G5-43886-00	..BOLT	2
10	6G5-43884-00	..FRAME, commutator end	1
11	6G5-43893-00	..WASHER	2
12	6G5-43889-10	..PLATE SEAT	2
13	6G5-43867-00	..O-RING	2
14	6G5-43885-00	..GROMMET	1
15	6G5-4380E-01	.TILT CYLINDER ASSY	1
16	6E5-43861-00	..O-RING	1
17	6G5-43862-00	..O-RING	2
18	6E5-43872-00	..RING, back up	2
19	6E5-43814-02	..PISTON, free	1
20	6E5-43829-00	.PLUG, reservoir	1
21	6E5-43863-00	.O-RING	1
22	6G5-43818-00	.PIN, lower shock mount	1
23	90386-18M14	.BUSH	2
24	90119-06M42	.BOLT, with washer	6
25	6G5-43874-00	.RING, back up	2
26	6G5-43864-00	.O-RING	2
27	6G5-43821-00	.SCREW, trim cylinder end	2
28	6E5-43865-00	.O-RING	2
29	6E5-43822-01	.SEAL, trim dust	2
30	6G5-43861-00	.O-RING	2
31	6G5-43802-01	.VALVE SUB ASSY	2
32	6E5-43866-00	..O-RING	1
33	6E5-43867-00	..O-RING	1
34	6G5-43894-00	.SPRING, shuttle return	2
35	6E5-43868-00	.O-RING	1
36	6G5-43841-00	.PISTON, shuttle	1
37	6E5-43869-00	.O-RING	2
38	6G5-43835-00	.PIPE	1
39	6G5-43833-00	.PIPE	1
40	6G5-43809-00	.SEAT VALVE COMP. 2	1
41	6E5-43896-00	..O-RING	1
42	6G5-43816-00	.FILTER 1	1
43	6G5-43808-01	.SEAT VALVE COMP. 1	1
44	6E5-43883-00	.O-RING	1
45	6G5-43803-00	.CASE VALVE COMP.	1
46	6E5-43875-00	.RING, snap	1
47	93210-18M75	.O-RING	1
48	6G5-43845-00	.SCREW, manual release	1
49	93210-10M74	.O-RING	1
50	6E5-4382A-00	.ADAPTOR 1	1
51	6E5-43854-01	.SPRING, manual release	1
52	6E5-43847-00	.SEAT, manual valve	2
53	6G5-43849-00	.PIN, valve support	1
54	6G5-4381A-00	.SHAFT	1
55	6G5-43842-00	.SCREW, valve seat	1
56	6G5-43866-00	.O-RING	1
57	6E5-43824-01	.SPRING, compression	1
58	6G5-43830-00	.GEAR PUMP ASSY	1
59	6G5-43863-00	.O-RING	2
60	6G5-43831-00	.CONNECTOR, shaft	1
61	6E5-43817-10	.FILTER 2	1
62	6G5-43878-01	.BOLT, socket	2
63	90201-05M00	.WASHER, plate	3
64	6G5-43888-01	.BOLT, socket	1
65	6G5-43878-10	.BOLT, socket	1

Fig. 15 CONTROL

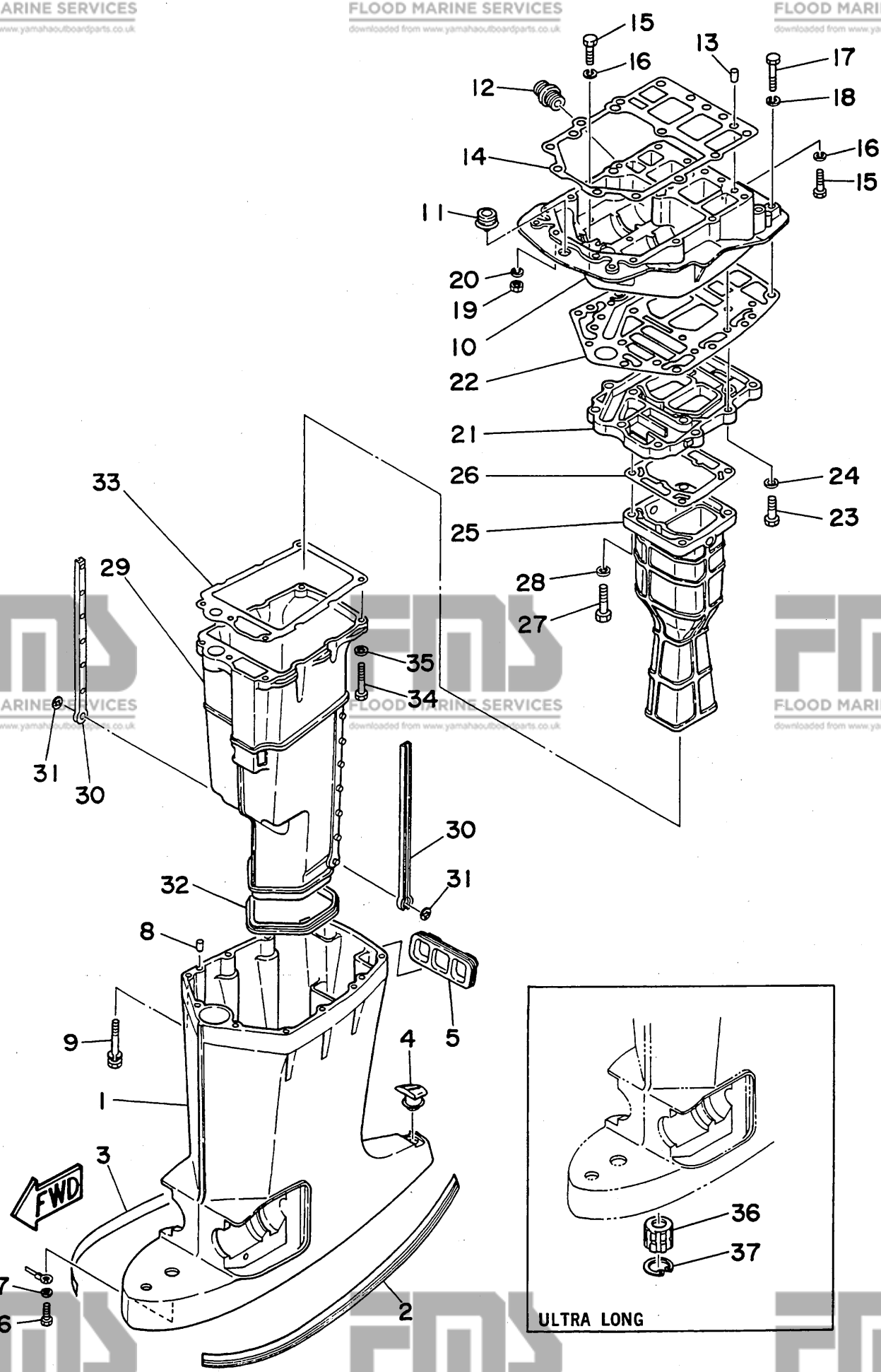


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Fig. 15 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6E5-48531-00	BRACKET, remote control 1	1
2	6E5-48538-00	CLAMP, cable 1	2
3	91690-30012	PIN, spring	2
4	97395-08020	BOLT	1
5	92990-08100	WASHER, spring	1
6	6E5-41632-01-94	LEVER, magneto control	1
7	6E5-48344-00	CABLE END, remote control	1
8	92990-06200	WASHER, plain	1
9	90185-06062	NUT, self-locking	1
10	6E5-41631-01-94	LEVER, magneto control	1
11	90157-06013	SCREW, pan head	1
12	90501-16M12	SPRING, compression	1
13	95303-06600	NUT	1
14	688-44194-00	CAP	1
15	97313-08045	BOLT	1
16	90201-08M54	WASHER, plate	1
17	90386-12089	BUSH	1
18	90387-08M16	COLLAR	1
19	90386-22M13	BUSH	1
20	90202-12092	WASHER, plate	1
21	90201-08M13	WASHER, plate	1
22	90508-29M12	SPRING, torsion	1
23	6E5-41636-01	ROD, magneto control	1
24	95380-05600	NUT	1
25	6H1-41237-00	JOINT, link	1
26	90157-06013	SCREW, pan head	1
27	95303-06600	NUT	1
28	688-44194-00	CAP	1
29	688-41636-00	ROD, magneto control	1
30	95380-05600	NUT	1
31	6H1-41237-00	JOINT, link	1
32	6E5-41213-00	CAM, accel.	1
33	90387-06M29	COLLAR	1
34	90206-10M04	WASHER, wave	1
35	97395-06025	BOLT	1
36	6E5-44117-00-94	BRACKET	1
37	97313-06020	BOLT	2
38	92990-06600	WASHER, plate	2
39	6E5-44121-00	LEVER, shift rod	1
40	6E5-44122-00	BUSHING, shift rod lever	1
41	90202-08M20	WASHER, plate	2
42	90468-18008	CLIP	2
43	6E5-48344-00	CABLE END, remote control	1
44	92990-06200	WASHER, plain	1
45	90185-06062	NUT, self-locking	1
46	90386-06M12	BUSH	1
47	6E5-44118-01-94	BRACKET	1
48	97313-08030	BOLT	2
49	92990-08600	WASHER, plate	2
50	93501-04M02	BALL	1
51	90501-12082	SPRING, compression	1
52	648-42715-00	BUSHING	1
53	93700-06004	NIPPLE, grease	1
54	6E5-44120-01	HANDLE GEAR SHIFT ASSY (LONG)	1 UR
	6E5-44120-21	HANDLE GEAR SHIFT ASSY (ULTRA LONG)	1 UR
55	93210-09350	O-RING	1
56	90386-16M66	BUSH	1
57	90202-16061	WASHER, plate	2
58	99009-16400	CIRCLIP	1

Fig. 16 UPPER CASING

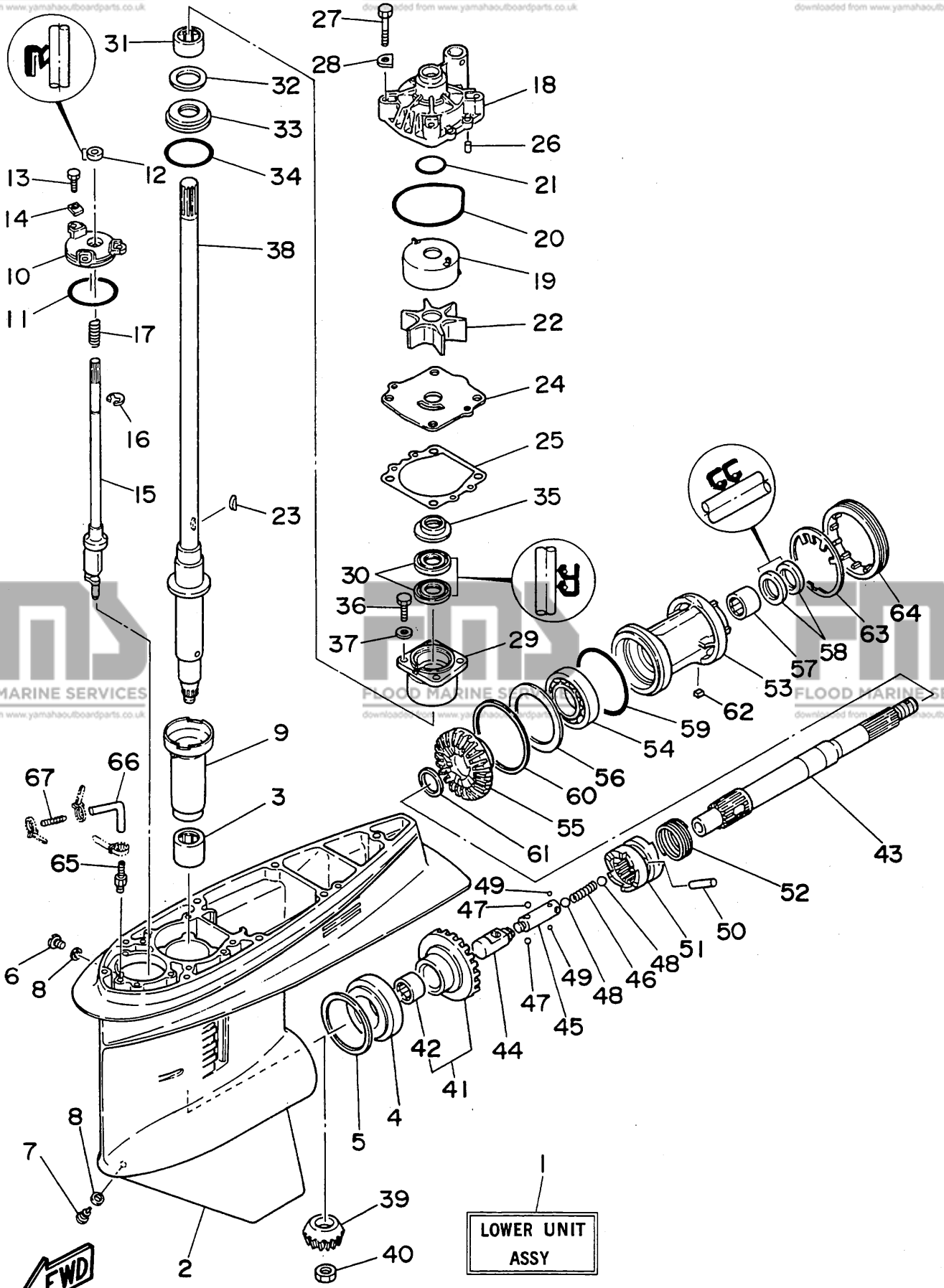


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Fig. 16 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6E5-45111-00-EJ	CASING, upper (LONG)	1 UR
	6E5-45111-20-EJ	CASING, upper (ULTRA LONG)	1 UR
2	6R3-42791-20	MARK 1	1
3	6R3-42792-20	MARK	1
4	6E5-45155-00	CAP	1
5	6E5-42769-00	SEAL, rubber	1
6	97395-06010	BOLT	1
7	92990-06600	WASHER, plate	1
8	93608-12M05	PIN, dowel	2
9	90119-08M04	BOLT, with washer	6
10	6G5-41137-00-94	GUIDE, exhaust	1
11	6E5-42724-00	GROMMET	1
12	6G5-12581-00	JOINT, hose 1	1
13	93608-12M05	PIN, dowel	2
14	6G5-45113-00	GASKET, upper casing	1
15	97395-08030	BOLT	6
16	92990-08100	WASHER, spring	6
17	97395-08045	BOLT	2
18	92990-08100	WASHER, spring	2
19	95380-08700	NUT	2
20	92990-08100	WASHER, spring	2
21	6G5-41131-00-5B	MANIFOLD, ext. 1	1
22	6G5-45114-00	GASKET, upper casing	1
23	97395-08030	BOLT	4
24	92990-08600	WASHER, plate	4
25	6E5-41132-10-5B	MANIFOLD, exhaust (115C MODEL)	1 UR
	6L1-41132-00-9M	MANIFOLD, exhaust (130B MODEL)	1 UR
26	6E5-41134-10	GASKET, exhaust manifold (115C MODEL)	1 UR
	6G5-41134-00	GASKET, exhaust manifold (130B MODEL)	1 UR
27	97395-08045	BOLT	4
28	92990-08600	WASHER, plate	4
29	6E5-14711-00-5B	MUFFLER 1	1
30	6E5-14737-00	DAMPER, muffler	2
31	90183-05M02	NUT, spring	2
32	6E5-45123-00	GASKET, muffler	1
33	6E5-41135-00	GASKET, exhaust manifold	1
34	97395-08045	BOLT	5
35	92990-08600	WASHER, plate	5
36	6E5-45318-00	BUSHING, drive shaft (ULTRA LONG)	1
37	93420-36M01	CIRCLIP (ULTRA LONG)	1

Fig. 17 LOWER CASING. DRIVE 1



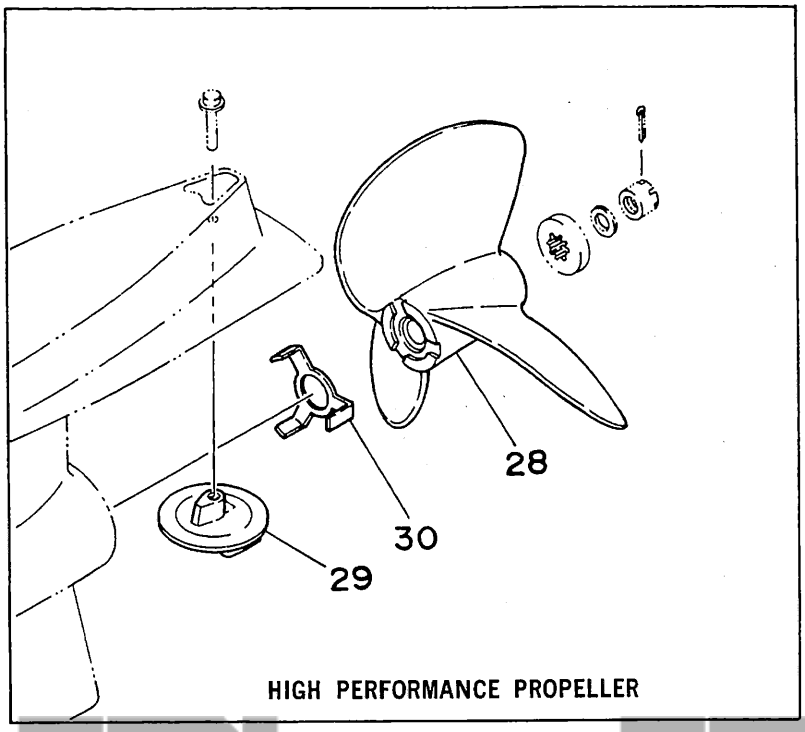
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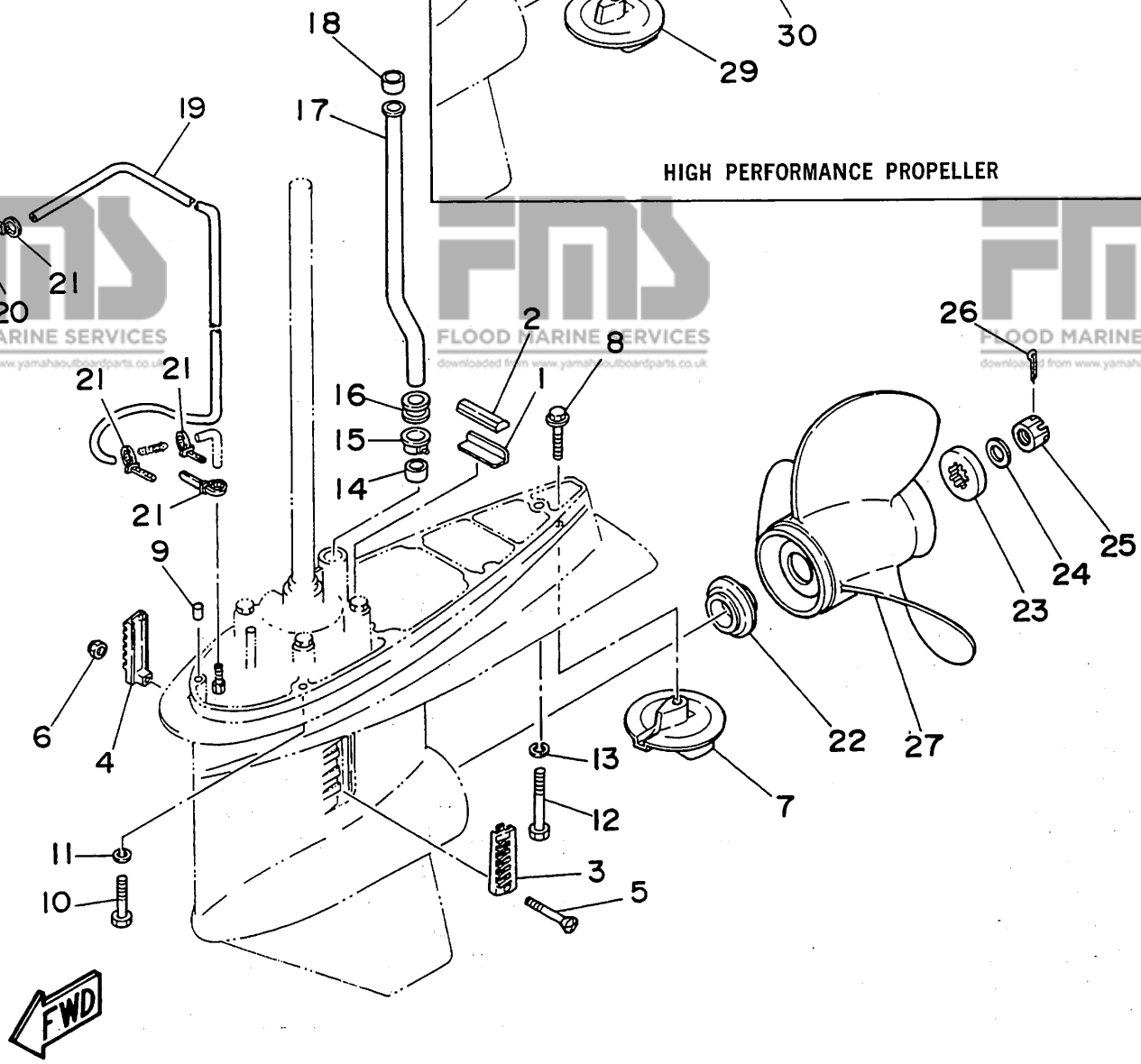
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Fig. 17 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6E5-45300-12-EJ	LOWER UNIT ASSY (LONG) (Ref.No. 2 to 67)	1 UR
	6E5-45300-22-EJ	LOWER UNIT ASSY (ULTRA LONG) (Ref.No. 2 to 67)	1 UR
2	6E5-45301-02-EJ	CASING, lower	1
3	93315-628U9	BEARING, cylindrical	1
4	93332-000U7	BEARING	1
5	6E5-45567-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45567-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45567-01-15	SHIM (T:0.15MM)	1 UR
	6E5-45567-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45567-01-30	SHIM (T:0.30MM)	1 UR
	6E5-45567-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45567-01-50	SHIM (T:0.50MM)	1 UR
6	90340-08M04	PLUG, straight screw	1
7	688-45341-00	PLUG, drain	1
8	90430-08020	GASKET	2
9	6E5-45536-00	SLEEVE, drive shaft	1
10	6E5-45321-00	PLATE	1
11	93210-58677	O-RING	1
12	93106-09014	OIL SEAL	1
13	97395-06020	BOLT	3
14	90209-06M04	WASHER	3
15	6E5-44150-01	SHIFT CAM ASSY	1
16	99001-08600	CIRCLIP	1
17	90501-11M10	SPRING, compression	1
18	6E5-44311-00	HOUSING, water pump	1
19	6E5-44322-00	INSERT, cartridge	1
20	93210-86M38	O-RING	1
21	93210-37160	O-RING	1
22	6E5-44352-00	IMPELLER	1
23	90280-04M05	KEY, woodruff	1
24	6E5-44323-00	OUTER PLATE, cartridge	1
25	6E5-44315-00	GASKET, water pump	1
26	93606-12019	PIN, dowel	2
27	97395-08045	BOLT	4
28	90209-08M02	WASHER	4
29	6E5-45331-00-94	HOUSING, bearing	1
30	93101-28M16	OIL SEAL	2
31	93317-330U2	BEARING, cylindrical	1
32	6E5-45587-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1 UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1 UR
32	6E5-45587-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1 UR
33	93341-930U0	BEARING	1
34	93210-54534	O-RING	1
35	6E5-45344-00	COVER, oil seal	1
36	97395-08025	BOLT	4
37	92990-08600	WASHER, plate	4
38	6E5-45501-00	DRIVE SHAFT COMP. (LONG)	1 UR
	6E5-45501-20	DRIVE SHAFT COMP. (ULTRA LONG)	1 UR
39	6E5-45551-02	PINION	1
40	90170-16M01	NUT	1
41	6E5-45560-01	GEAR	1
42	93315-425U7	.BEARING, cylindrical	1
43	6E5-45611-01	SHAFT, propeller	1
44	6E5-45641-01	SHIFTER	1
45	6E5-45634-01	SLIDE, shift	1
46	90501-16M37	SPRING, compression	1
47	93507-32031	BALL	2
48	93511-32027	BALL	2
49	93503-16010	BALL	2
50	90250-08M07	PIN, straight	1
51	6E5-45631-01	CLUTCH, dog	1
52	6E5-45633-01	RING, cross pin	1
53	6E5-45332-00-94	HOUSING, bearing	1
54	93306-208U0	BEARING	1
55	6E5-45571-01	GEAR	1
56	6E5-45576-00	WASHER, thrust	1
57	93315-430U8	BEARING, cylindrical	1
58	93101-30M17	OIL SEAL	2
59	93210-86M39	O-RING	1
60	6E5-45577-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45577-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45577-01-15	SHIM (T:0.15MM)	1 UR
	6E5-45577-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45577-01-30	SHIM (T:0.30MM)	1 UR
	6E5-45577-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45577-01-50	SHIM (T:0.50MM)	1 UR
61	90201-30M92	WASHER, plate	1
62	90282-04010	KEY, straight	1
63	688-45383-02	WASHER, claw	1
64	688-45384-00	NUT	1
65	6E5-45378-00	NIPPLE, hose	1
66	90445-07ME8	HOSE (LONG)	1 UR
	90445-07ME9	HOSE (ULTRA LONG)	1 UR
67	6E5-83558-10	END, nipple	1

Fig. 18 LOWER CASING. DRIVE 2





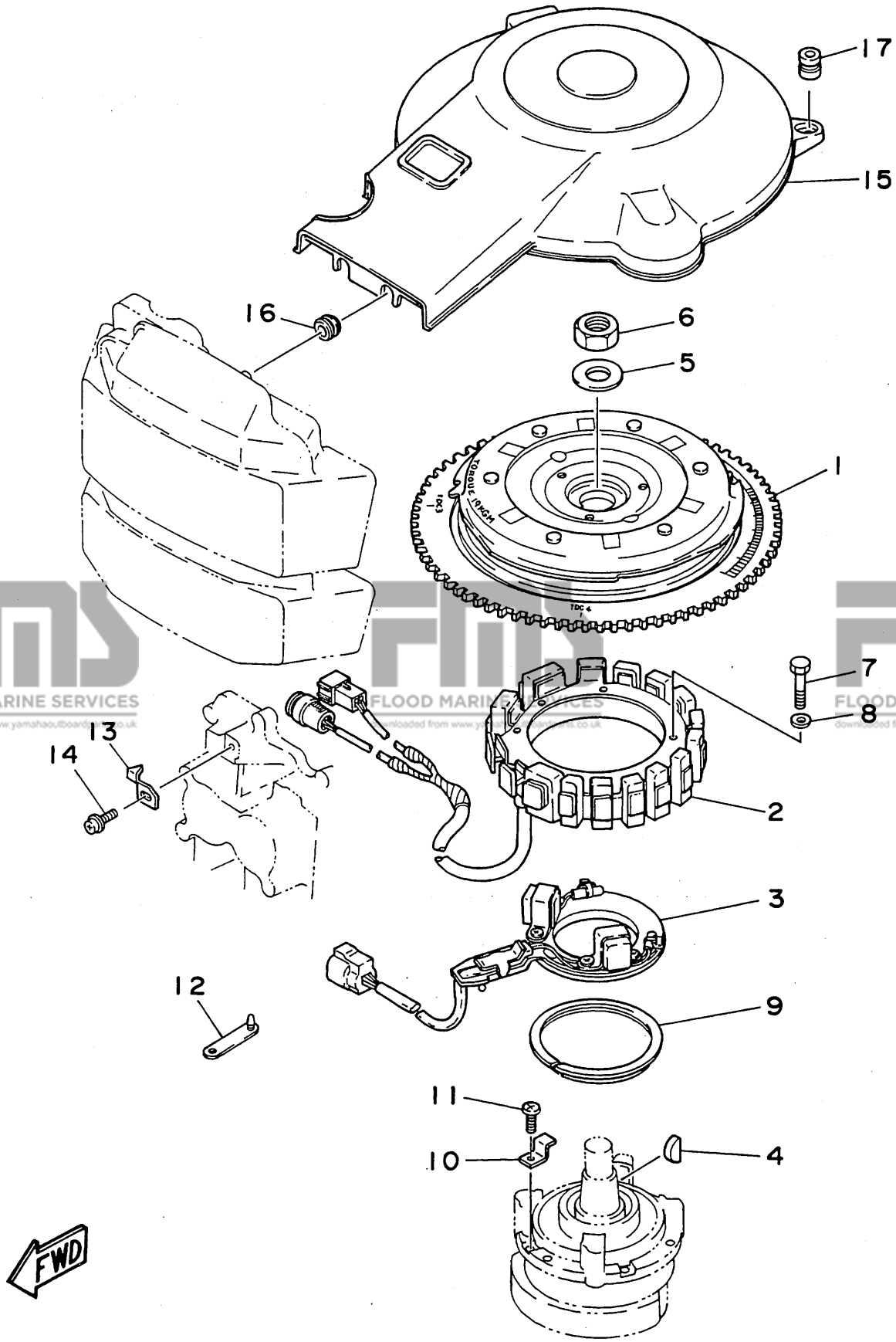
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Fig. 18 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
* 1	663-45376-00-94	GUIDE, seal damper	1
* 2	688-45375-00	DAMPER, seal	1
3	688-45214-02	COVER, water inlet	1
4	688-45215-02	COVER, water inlet	1
5	90142-05M03	SCREW, countersunk	1
6	90185-05002	NUT, self-locking	1
7	6E5-45371-01	TAB-TRIM	1
8	90105-10M00	BOLT, washer based	1
9	93608-12M05	PIN, dowel	2
10	97395-10045	BOLT	6
11	92990-10100	WASHER, spring	6
12	97395-10070	BOLT	1
13	92990-10100	WASHER, spring	1
*14	6E5-44365-00	DAMPER, water seal	1
*15	6E5-44312-00	COVER, water pump housing	1
16	6E5-44366-00	DAMPER, water seal	1
17	6E5-44361-00	TUBE, water (LONG)	1 UR
	6E5-44361-20	TUBE, water (ULTRA LONG)	1 UR
18	6E5-44365-00	DAMPER, water seal	1
19	90445-07MF0	HOSE	1
20	6E5-83558-00	END, nipple	1
21	90465-11M10	CLAMP	4
22	6E5-45987-00	SPACER	1
23	688-45997-01	SPACER	1
24	92990-18200	WASHER	1
25	90171-18M04	NUT, castle	1
26	91490-40030	PIN, cotter	1
27	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1 UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1 UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1 UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1 UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1 UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1 UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1 UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1 UR
		STAINLESS STEEL PROPELLER	
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1 UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1 UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1 UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1 UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1 UR
	688-45930-01-98	PROPELLER (3X13"X17"-K)	1 UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1 UR
		HIGH PERFORMANCE PROPELLER	
28	6E5-45970-10	PROPELLER (3X14"X20"-P)	1 UR
	6E5-45972-10	PROPELLER (3X14"X24"-P)	1 UR
	6E5-45974-10	PROPELLER (3X14"X28"-P)	1 UR
	6E5-45976-10	PROPELLER (3X14"X22"-P)	1 UR
	6E5-45978-10	PROPELLER (3X14"X26"-P)	1 UR
29	6E5-45371-10	TAB-TRIM	1
30	6E5-45994-10	PLATE, tooth	1

* Contents of lower unit assy. (Parts No. 6E5-45300-12-EJ, 6E5-45300-22-EJ)

Fig. 19 MAGNETO



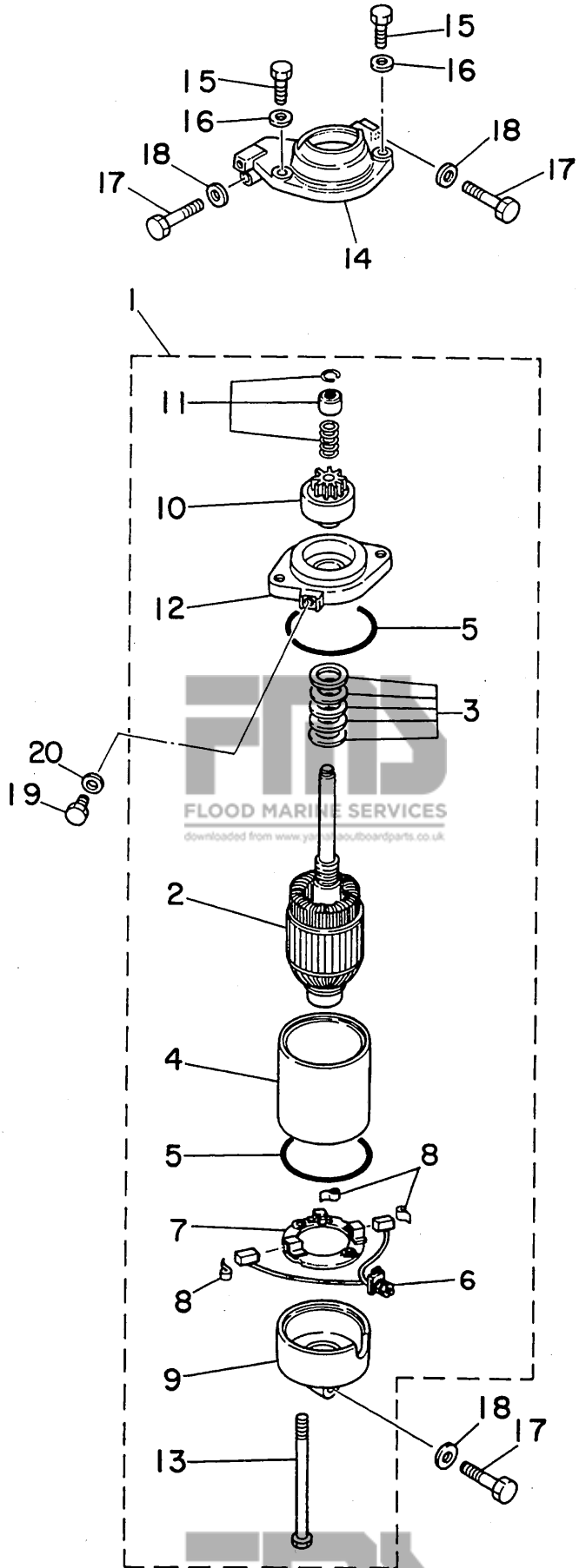
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Fig. 19 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6N7-85550-00	ROTOR ASSY	1
2	6N7-85510-00	STATOR ASSY	1
3	6N7-85580-00	COIL, pulser	1
4	90280-05049	KEY, woodruff	1
5	90201-21M18	WASHER, plate	1
6	90170-20137	NUT	1
7	97313-06065	BOLT	4
8	92990-06600	WASHER, plate	4
9	688-41611-00	RETAINER, magneto base	1
10	688-41612-00	RETAINER, magneto base	4
11	92503-06018	SCREW, pan head	4
12	90464-12M00	CLAMP	1
13	6E5-81332-00	PLATE, timing	1
14	97985-06210	SCREW, with washer	1
15	6N7-81337-00	COVER, flywheel	1
16	90480-12M11	GROMMET	2
17	663-82317-00	DAMPER, ignition coil	2

Fig. 20 STARTING MOTOR

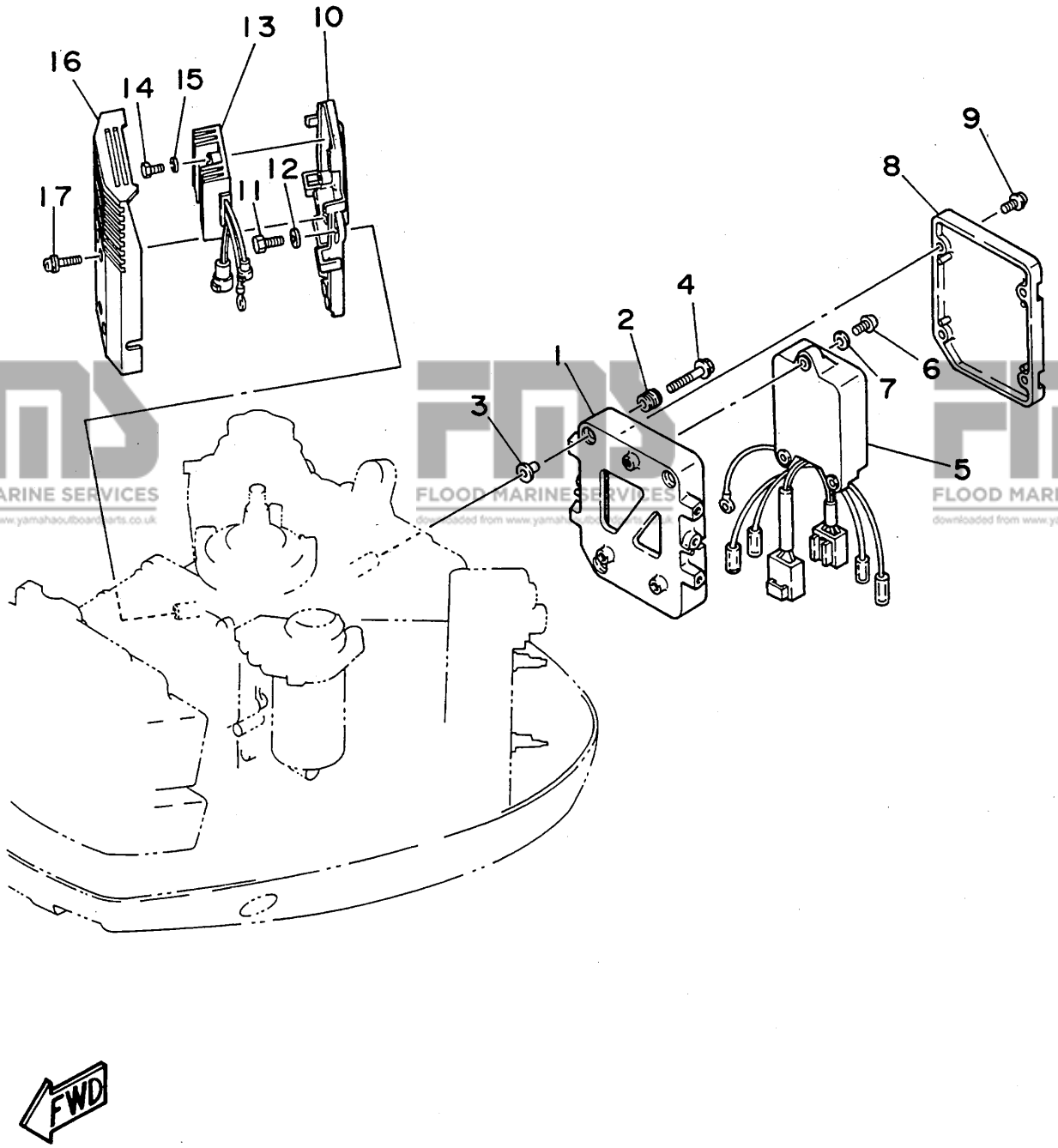


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Fig. 20 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	6E5-81800-11	STARTING MOTOR ASSY	1
2	6E5-81850-10	.ARMATURE ASSY	1
3	6E5-81809-10	.WASHER KIT	1
4	6E5-81810-10	.STATOR ASSY	1
5	6E5-81847-10	.O-RING	2
6	6E5-81801-10	.BRUSH SET	1
7	6E5-81840-10	.BRUSH HOLDER ASSY	1
8	6E5-81813-10	.SPRING, brush	3
9	6E5-81820-10	.REAR BRACKET ASSY	1
10	6E5-81807-11	.GEAR ASSY, starting motor	1
11	6E5-81857-10	.RETAINER	1
12	6E5-81830-10	.FRONT BRACKET ASSY	1
13	6E5-81826-10	.BOLT	2
14	6R3-81822-00-94	BRACKET, starting motor	1
15	97013-08025	BOLT	2
16	92990-08600	WASHER, plate	2
17	97313-08045	BOLT	3
18	92990-08600	WASHER, plate	3
19	97395-08016	BOLT	1
20	92990-08600	WASHER, plate	1

Fig. 21 ELECTRICAL 1



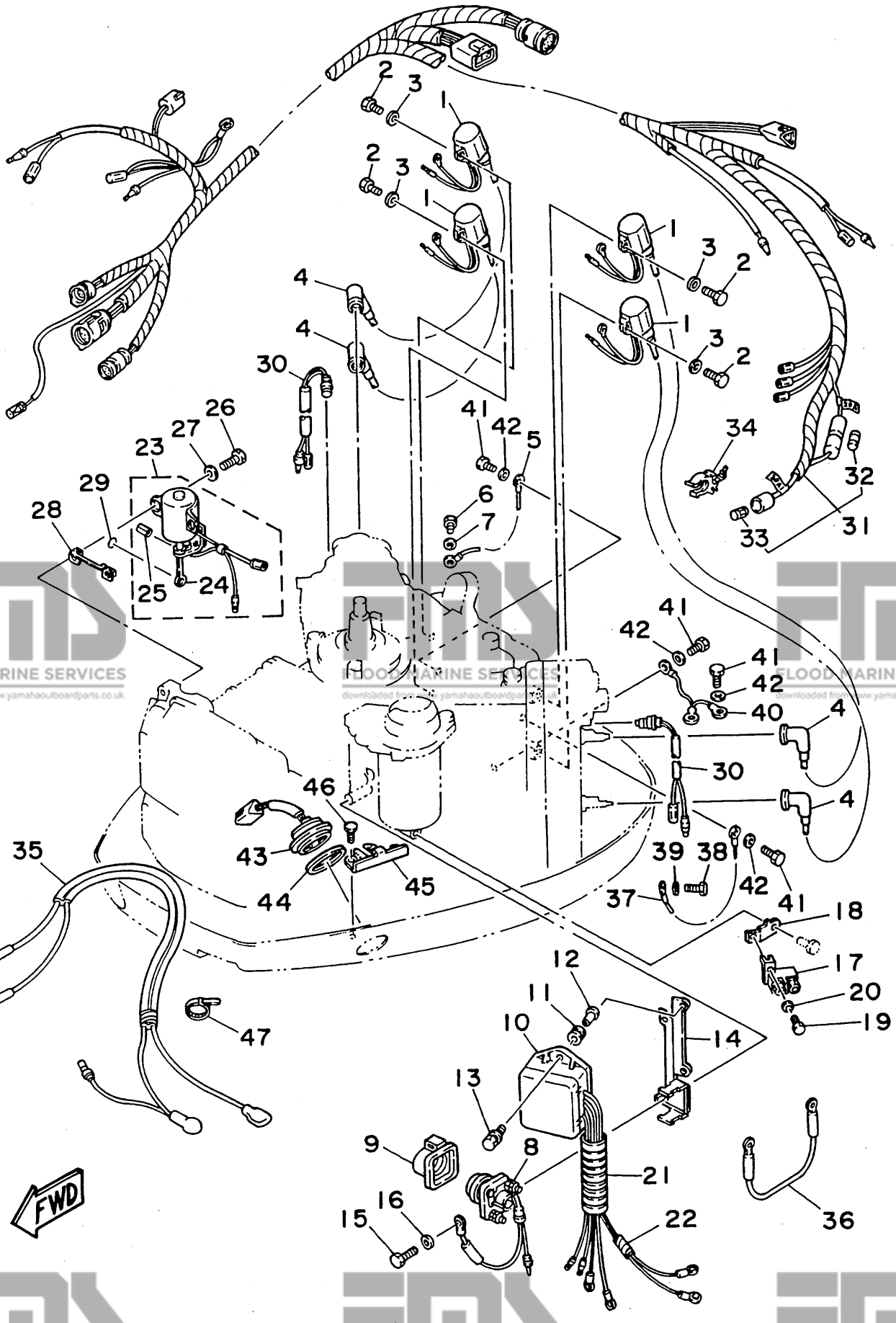
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Fig. 21 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	6N7-85542-00-EJ	BRACKET	1
2	6A0-82317-00	DAMPER, ignition coil	3
3	624-42542-00	PIPE	3
4	90119-06M59	BOLT, with washer	3
5	6N7-85540-00	C.D.I. UNIT ASSY	1
6	92580-06020	SCREW, pan head	3
7	92990-06600	WASHER, plate	3
8	6N7-85537-00	COVER	1
9	90159-06M11	SCREW, with washer	4
10	6N7-81948-00-94	BRACKET	1
11	97313-06016	BOLT	3
12	92990-06600	WASHER, plate	3
13	6R3-81960-00	RECTIFIER & REGULATOR ASSY	1
14	97313-06025	BOLT	2
15	92990-06600	WASHER, plate	2
16	6R3-81942-00	COVER	1
17	90159-06M08	SCREW, with washer	4

Fig. 22 ELECTRICAL 2



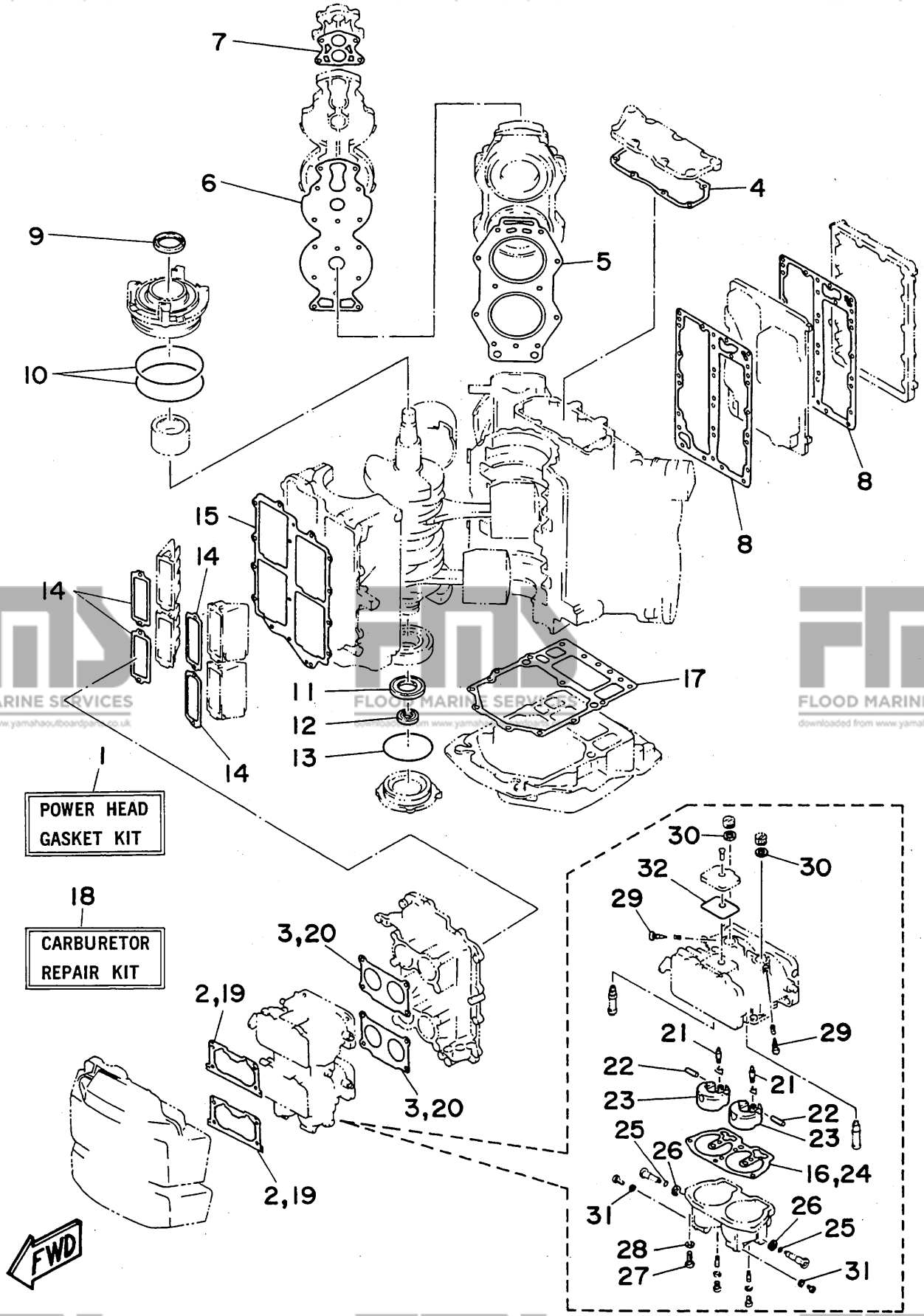
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Fig. 22 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85570-00	IGNITION COIL ASSY	4
2	97313-06020	BOLT	4
3	92990-06600	WASHER, plate	4
4	6G1-82370-20	PLUG CAP ASSY	4
5	662-82519-00	WIRE, earth lead	1
6	97395-06012	BOLT	1
7	92990-06600	WASHER, plate	1
8	6E5-81941-11	STARTER RELAY ASSY	1
9	689-81952-10	HOLDER, relay	1
10	6G5-81950-01	RELAY ASSY (115CETO/130BETO MODEL)	1
11	6A0-82317-00	DAMPER, ignition coil	2
		(115CETO/130BETO MODEL)	2
12	624-42542-00	PIPE (115CETO/130BETO MODEL)	2
13	90119-06M64	BOLT, with washer (115CETO/130BETO MODEL)	2
14	6E5-81948-20	BRACKET (115CETO/130BETO MODEL)	1 UR
	6E5-81948-10	BRACKET (115CEO MODEL)	1 UR
15	97395-06016	BOLT	2
16	92990-06600	WASHER, plate	2
17	6H5-81920-00	TERMINAL ASSY	1
18	6G5-81929-00	BRACKET, terminal	1
19	97395-06012	BOLT	1
20	92990-06600	WASHER, plate	1
21	6N7-83557-00	TUBE	1
22	90446-10M01	HOSE	3
23	6N7-86110-00	SOLENOID	1
24	6N7-86116-00	.WIRE, pull	1
25	91609-30010	.PIN, spring	1
26	97313-06030	BOLT	2
27	92990-06600	WASHER, plate	2
28	6N7-86112-00	STAY, solenoid	1
29	93210-03261	O-RING	1
30	688-82560-10	THERMO SWITCH ASSY	2
31	6N7-82590-10	WIRE HARNESS ASSY	1
32	682-82151-00	.FUSE	1
33	705-82151-00	.FUSE (30A)	1
34	6G5-82152-00	HOLDER, fuse	2
35	6N7-82105-00	WIRE HARNESS	1
36	6E5-82117-00	WIRE, lead	1
37	6R3-82519-00	WIRE, earth lead	1
38	97395-06012	BOLT	1
39	92990-06600	WASHER, plate	1
40	6E5-82531-00	WIRE, lead	1
41	97395-06012	BOLT	4
42	92990-06600	WASHER, plate	4
43	6R3-82563-00	TRIM & TILT SWITCH ASSY (115CETO/130BETO MODEL)	1
44	6E5-82587-00	GASKET (115CETO/130BETO MODEL)	1
45	6R3-83614-00	BRACKET (115CETO/130BETO MODEL)	1
46	97395-06016	BOLT (115CETO/130BETO MODEL)	2
47	90465-13M18	CLAMP	1

Fig. 23 REPAIR KIT 1

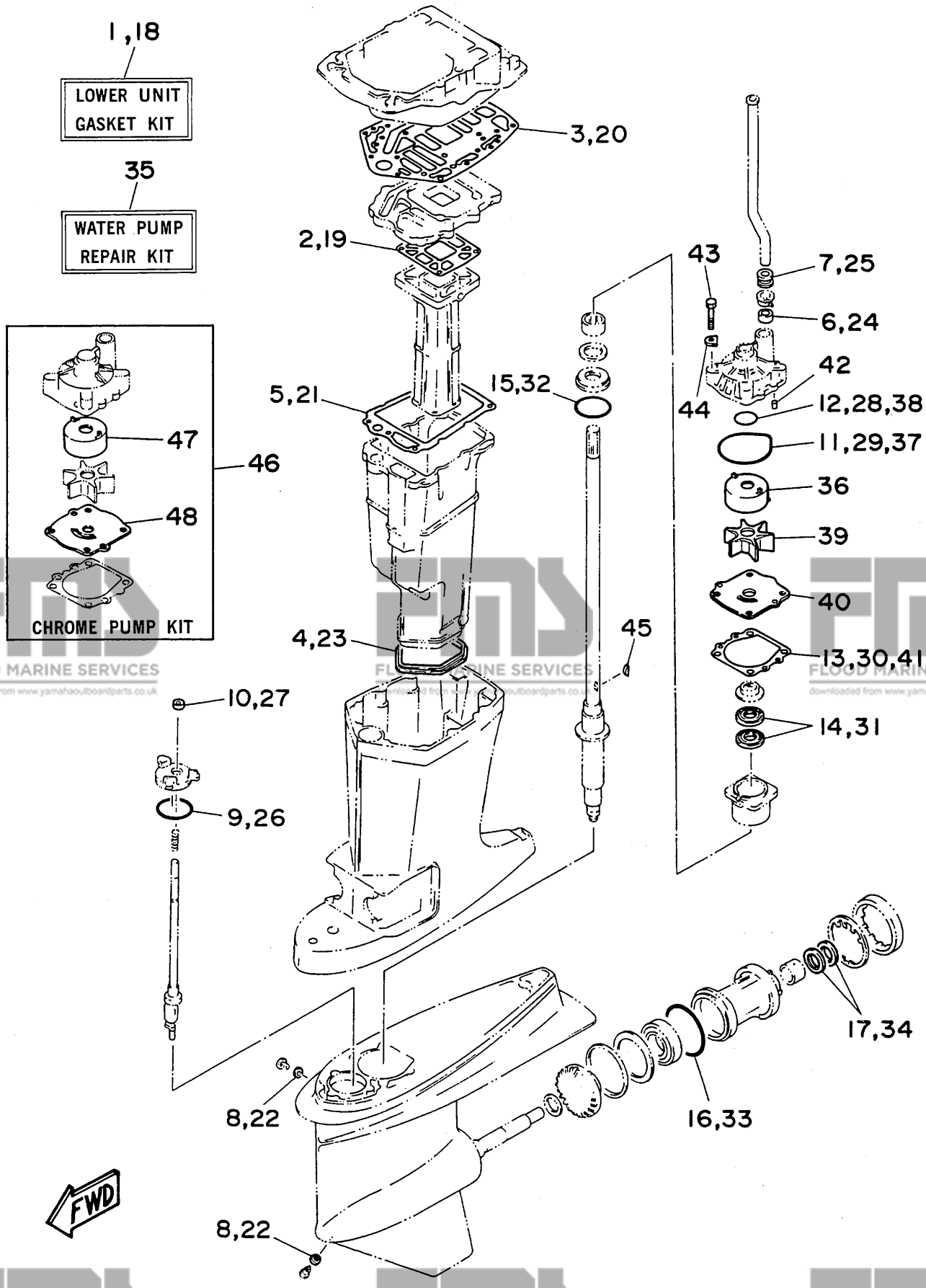


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Fig. 23 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty
1	6N6-W0001-00	POWER HEAD GASKET KIT	1
2	6K7-14483-00	.GASKET	2
3	6E5-14198-00	.GASKET	2
4	6E5-11381-00	.GASKET 1	1
5	6E5-11181-02	.GASKET, cylinder head 1	2
6	6E5-11193-01	.GASKET, head cover 1	2
7	688-12414-00	.GASKET, cover	2
8	6E5-41112-00	.GASKET, exhaust inner cover	2
9	93102-40M14	.OIL SEAL	1
10	93211-04384	.O-RING	2
11	93102-35M13	.OIL SEAL	1
12	93101-22M15	.OIL SEAL	1
13	93210-74M35	.O-RING	1
14	6E5-13621-00	.GASKET, valve seat	4
15	6E5-13645-00	.GASKET, manifold 1	1
16	6E5-14384-03	.GASKET, float chamber	2
17	6G5-45113-00	.GASKET, upper casing	1
18	6N6-W0093-00	CARBURETOR REPAIR KIT	1
19	6K7-14483-00	.GASKET	1
20	6E5-14198-00	.GASKET	2
21	6E5-14546-00	.VALVE, needle	4
22	6E5-14386-02	.PIN, float	4
23	6E5-14385-02	.FLOAT	4
24	6E5-14384-03	.GASKET, float chamber	2
25	6E5-14997-00	.O-RING	4
26	6E5-14398-01	.GASKET	4
27	98580-05016	.SCREW, pan head	2
28	92990-05100	.WASHER, spring	2
29	6E5-14323-03	.SCREW, air adjusting	4
30	6E5-14979-00	.GASKET	4
31	6J8-14995-00	.GASKET	4
32	6E5-14959-00	.GASKET	2

Fig. 24 REPAIR KIT 2



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Fig. 24 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	6E5-W0001-50	LOWER UNIT GASKET KIT (115C MODEL)	1 UR
2	6E5-41134-10	.GASKET, exhaust manifold	1
3	6G5-45114-00	.GASKET, upper casing	1
4	6E5-45123-00	.GASKET, muffler	1
5	6E5-41135-00	.GASKET, exhaust manifold	1
6	6E5-44365-00	.DAMPER, water seal	1
7	6E5-44366-00	.DAMPER, water seal	1
8	90430-08020	.GASKET	2
9	93210-58677	.O-RING	1
10	93106-09014	.OIL SEAL	1
11	93210-86M38	.O-RING	1
12	93210-37160	.O-RING	1
13	6E5-44315-00	.GASKET, water pump	1
14	93101-28M16	.OIL SEAL	2
15	93210-54534	.O-RING	1
16	93210-86M39	.O-RING	1
17	93101-30M17	.OIL SEAL	2
18	6F3-W0001-20	LOWER UNIT GASKET KIT (130B MODEL)	1 UR
19	6G5-41134-00	.GASKET, exhaust manifold	1
20	6G5-45114-00	.GASKET, upper casing	1
21	6E5-41135-00	.GASKET, exhaust manifold	1
22	90430-08020	.GASKET	2
23	6E5-45123-00	.GASKET, muffler	1
24	6E5-44365-00	.DAMPER, water seal	1
25	6E5-44366-00	.DAMPER, water seal	1
26	93210-58677	.O-RING	1
27	93106-09014	.OIL SEAL	1
28	93210-37160	.O-RING	1
29	93210-86M38	.O-RING	1
30	6E5-44315-00	.GASKET, water pump	1
31	93101-28M16	.OIL SEAL	2
32	93210-54534	.O-RING	1
33	93210-86M39	.O-RING	1
34	93101-30M17	.OIL SEAL	2
35	6E5-W0078-00	WATER PUMP REPAIR KIT	1
36	6E5-44322-00	.INSERT, cartridge	1
37	93210-86M38	.O-RING	1
38	93210-37160	.O-RING	1
39	6E5-44352-00	.IMPELLER	1
40	6E5-44323-00	.OUTER PLATE, cartridge	1
41	6E5-44315-00	.GASKET, water pump	1
42	93606-12019	.PIN, dowel	2
43	97395-08045	.BOLT	4
44	90209-08M02	.WASHER	4
45	90280-04M05	.KEY, woodruff	1
46	6E5-W0078-0A	CHROME PUMP KIT	1
47	6E5-44322-41	.INSERT, cartridge	1
48	6E5-44323-40	.OUTER PLATE, cartridge	1

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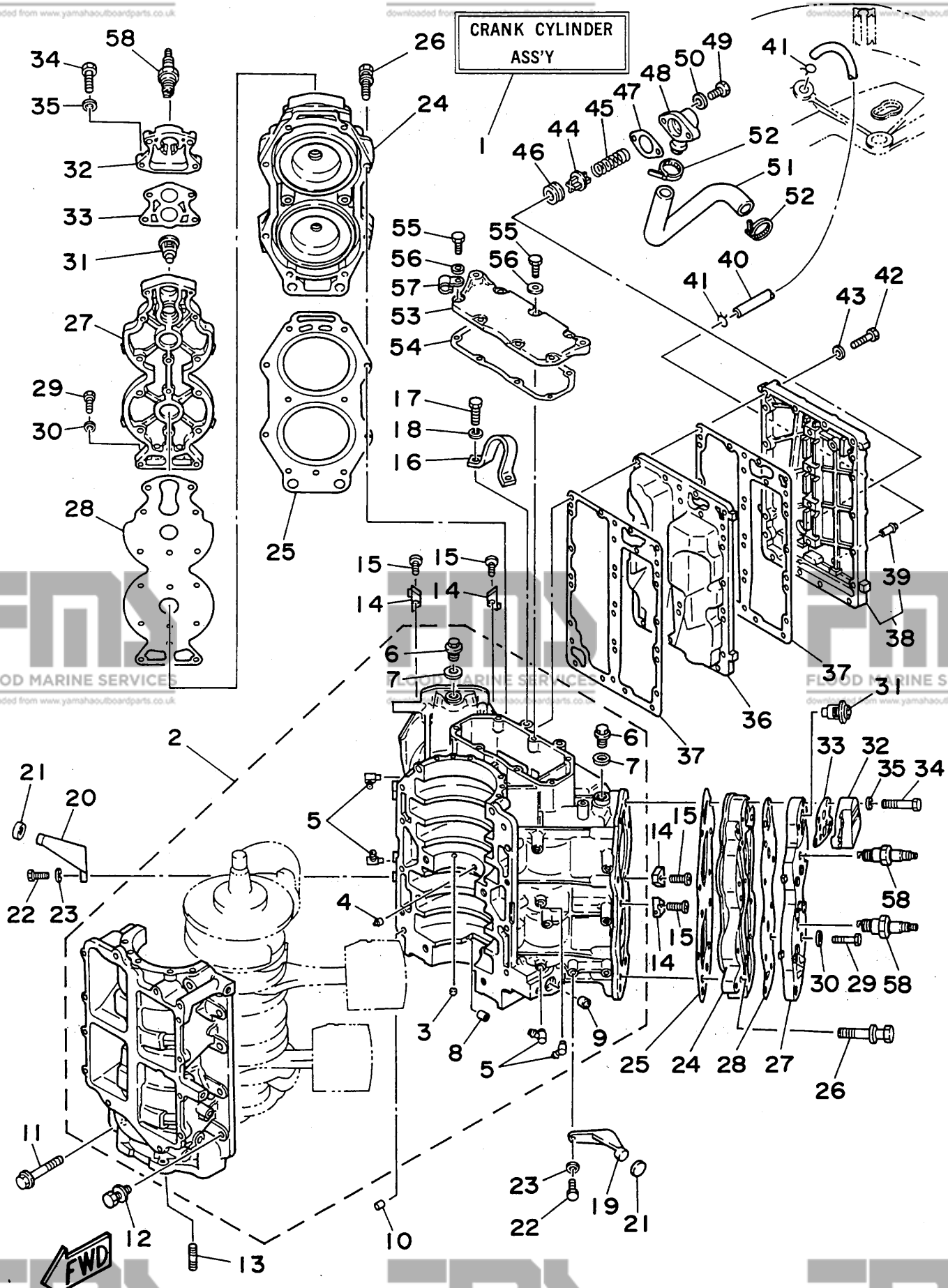
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Fig. 1 CYLINDER. CRANKCASE



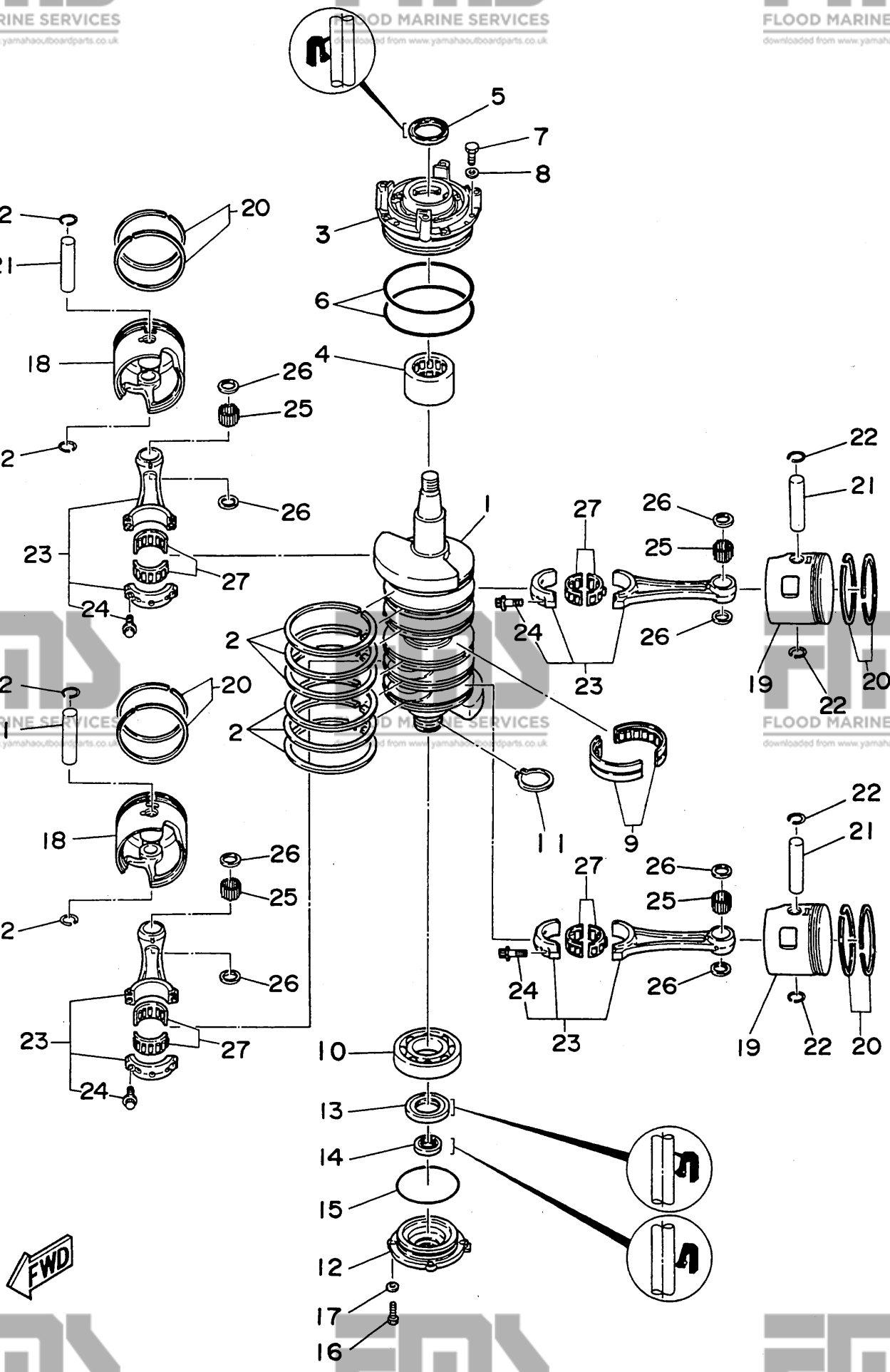
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Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty
1	6N7-W0090-10-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1
2	6N7-15100-00-94	CRANKCASE ASSY	1
3	624-11379-00	.VALVE, check	1
4	663-11518-01	.LOCK, bearing	1
5	6E5-11372-00	.NIPPLE, hose	4
6	90340-14M00	.PLUG, straight screw	2
7	90430-14115	.GASKET	2
8	90384-06M07	.BUSH, bimetal formed	1
9	90384-14M09	.BUSH, bimetal formed	1
10	93608-12063	PIN, dowel	2
11	90105-10M20	BOLT, washer based	6
12	90119-08M23	BOLT, with washer	8
13	90116-08M14	BOLT, stud	2
14	6E5-11325-00	ANODE	4
15	98680-04016	SCREW, oval head	4
16	6E5-11119-00	HANGER, engine	1
17	97313-08020	BOLT	2
18	92990-08100	WASHER, spring	2
19	6E5-42761-00-94	STOPPER	1
20	6E5-42762-00-94	STOPPER	1
21	663-44533-00	DAMPER, upper mount rubber	2
22	97313-06020	BOLT	4
23	92990-06600	WASHER, plate	4
24	6L1-11111-00-94	HEAD, cylinder 1	2
25	6E5-11181-02	GASKET, cylinder head 1	2
26	90119-08M21	BOLT, with washer	20
27	6E5-11191-01-9M	COVER, cylinder head 1	2
28	6E5-11193-01	GASKET, head cover 1	2
29	97313-06030	BOLT	24
30	92990-06600	WASHER, plate	24
31	6E5-12411-10	THERMOSTAT	2
32	6G5-12413-00-9M	COVER, thermostat	2
33	688-12414-00	GASKET, cover	2
34	97313-06040	BOLT	8
35	92990-06600	WASHER, plate	8
36	6L1-41111-00-9M	INNER COVER, exhaust	1
37	6E5-41112-00	GASKET, exhaust inner cover	2
38	6N7-41113-00-9M	OUTER COVER, exhaust	1
39	650-24378-00	.PIPE, joint 4	1
40	6E5-24312-00	PIPE 2	1
41	90467-08004	CLIP	2
42	97013-06035	BOLT	23
43	92990-06600	WASHER, plate	23
44	6G5-12416-00	VALVE, pressure control	1
45	90501-16M11	SPRING, compression	1
46	90480-20M05	GROMMET	1
47	6G5-11382-00	GASKET 2	1
48	6G5-11372-00-5B	COVER, bypass 2	1
49	97313-06020	BOLT	2
50	92990-06600	WASHER, plate	2
51	6E5-12576-00	HOSE 1	1
52	90465-13M18	CLAMP	2
53	6K7-11371-01-9M	COVER	1
54	6E5-11381-00	GASKET 1	1
55	97313-06020	BOLT	7
56	92990-06600	WASHER, plate	7
57	90465-08028	CLAMP	1
58	94702-00309	PLUG, spark (NGK BR9HS 10)	4

Fig. 2 CRANKSHAFT. PISTON

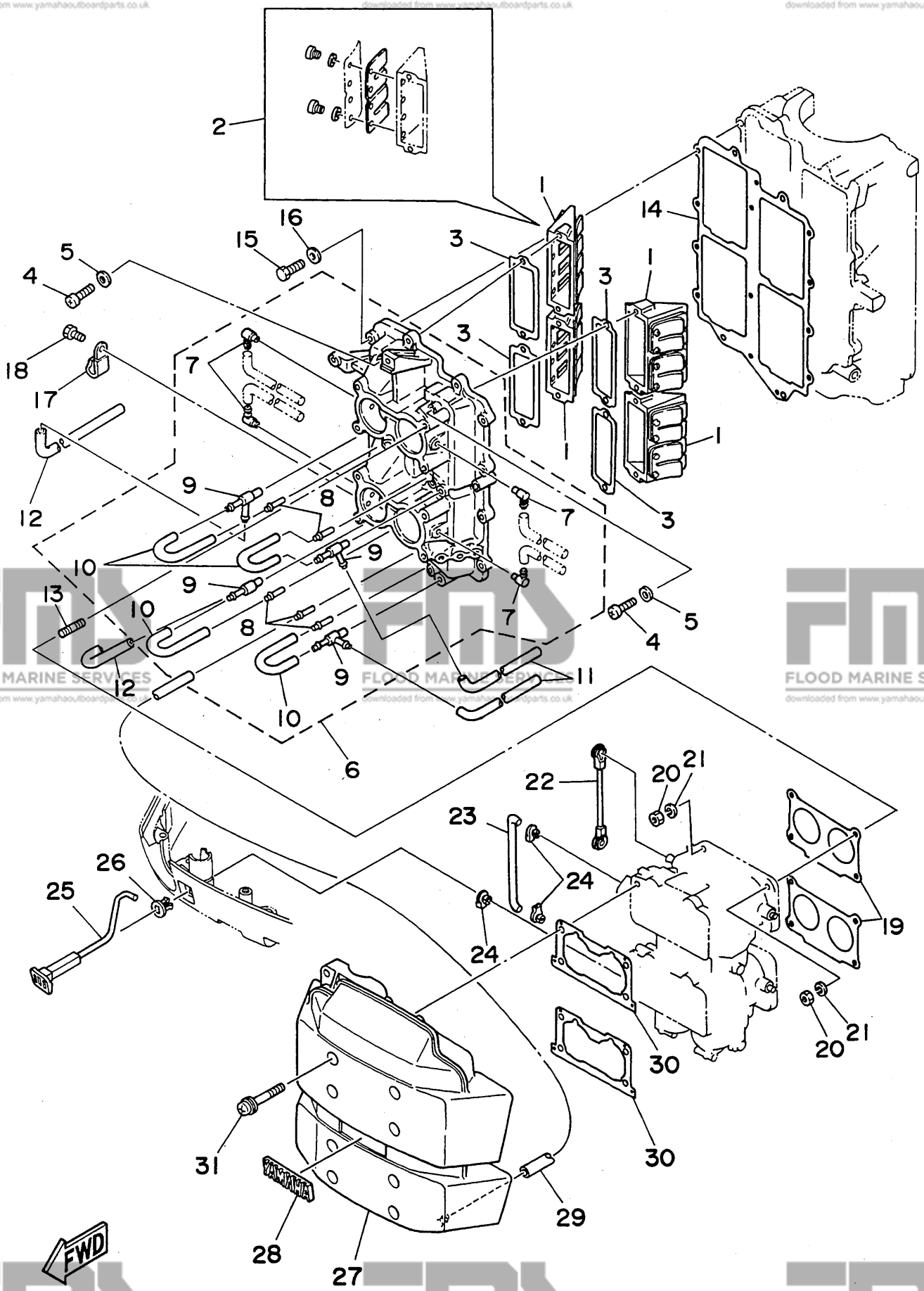


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Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6N7-11411-00	CRANKSHAFT	1
2	6E5-11447-00	SEAL, crank	6
3	6R3-15163-00-94	HOUSING, bearing 1	1
4	93311-940U3	BEARING, cylindrical	1
5	93102-40M14	OIL SEAL	1
6	93211-04384	O-RING	2
7	97313-06020	BOLT	3
8	92990-06600	WASHER, plate	3
9	93310-954V3	BEARING, cylindrical	1
10	93306-208U0	BEARING	1
11	93410-40M03	CIRCLIP	1
12	6G5-15359-00-94	HOUSING, oil seal	1
13	93102-35M13	OIL SEAL	1
14	93101-22M15	OIL SEAL	1
15	93210-74M35	O-RING	1
16	97395-06020	BOLT	4
17	92990-06600	WASHER, plate	4
18	6L1-11631-01-93	PISTON (STD)	2
	6L1-11635-01	PISTON (0.25MM O/S)	2 AP
	6L1-11636-01	PISTON (0.50MM O/S)	2 AP
19	6L1-11642-01-93	PISTON 2 (STD)	2
	6L1-11645-01	PISTON 2 (0.25MM O/S)	2 AP
	6L1-11646-01	PISTON 2 (0.50MM O/S)	2 AP
20	6K7-11601-02	PISTON RING SET (STD)	4
	6K7-11601-12	PISTON RING SET (0.25MM O/S)	4 AP
	6K7-11601-22	PISTON RING SET (0.50MM O/S)	4 AP
21	6K7-11633-00	PIN, piston	4
22	6E5-11634-00	CLIP, piston pin	8
23	6E5-11650-01	CONNECTING ROD ASSY	4
24	90109-08462	.BOLT	2
25	93603-21111	PIN, dowel	120
26	90201-21M75	WASHER, plate	8
27	93310-836V2	BEARING, cylindrical	4

Fig. 3 INTAKE

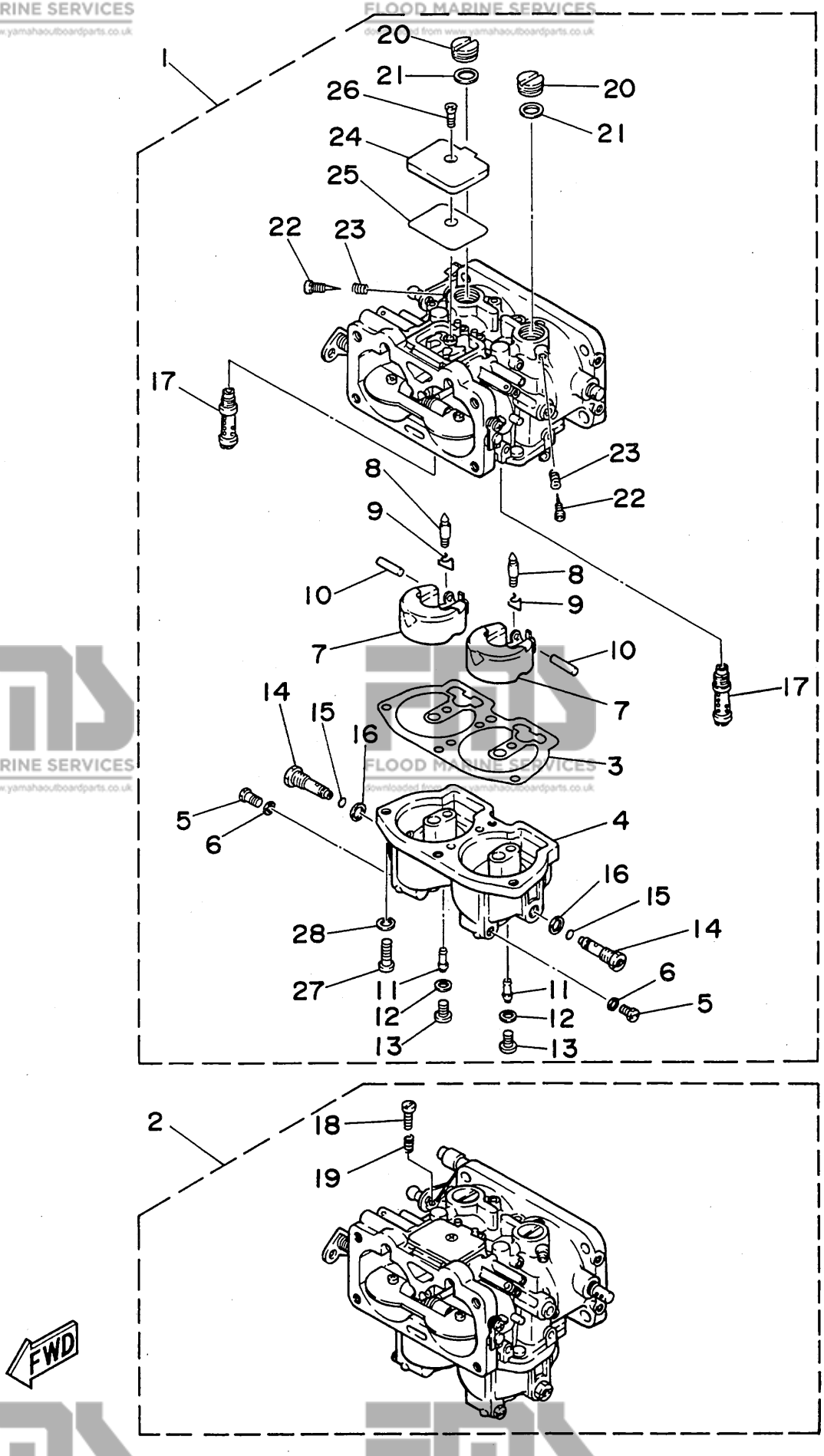

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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6E5-13610-00	REED VALVE ASSY	4
2	6E5-W0004-00	.REED SET	1
3	6E5-13621-00	GASKET, valve seat	4
4	98503-05025	SCREW, pan head	8
5	92990-05600	WASHER, plate	8
6	6E5-13641-10-94	MANIFOLD 1	1
7	6E5-13552-00	.NOZZLE	4
8	624-14485-00	.PIPE, joint	5
9	6E5-11370-00	.CHECK VALVE ASSY	4
10	90445-07M28	.HOSE	4
11	90445-07M24	HOSE	2
12	90445-07M46	HOSE	2
13	90116-06M30	BOLT, stud	8
14	6E5-13645-00	GASKET, manifold 1	1
15	97313-06025	BOLT	12
16	92990-06600	WASHER, plate	12
17	90465-08028	CLAMP	1
18	97013-06012	BOLT	1
19	6E5-14198-00	GASKET	2
20	95380-06600	NUT	8
21	92995-06100	WASHER	8
22	6E5-41217-01	ROD, accel. lever	1
23	6E5-41256-01	ROD, choke 1	1
24	661-41262-02	JOINT, choke lever	3
25	6N7-41271-00	KNOB, choke	1
26	689-41273-00	GROMMET	1
27	6N7-14440-00	SILENCER ASSY, intake	1
28	6E5-1441K-00	EMBLEM	1
29	90445-07M08	HOSE	1
30	6K7-14483-00	GASKET	2
31	90159-06M14	SCREW, with washer	8

Fig. 4 CARBURETOR



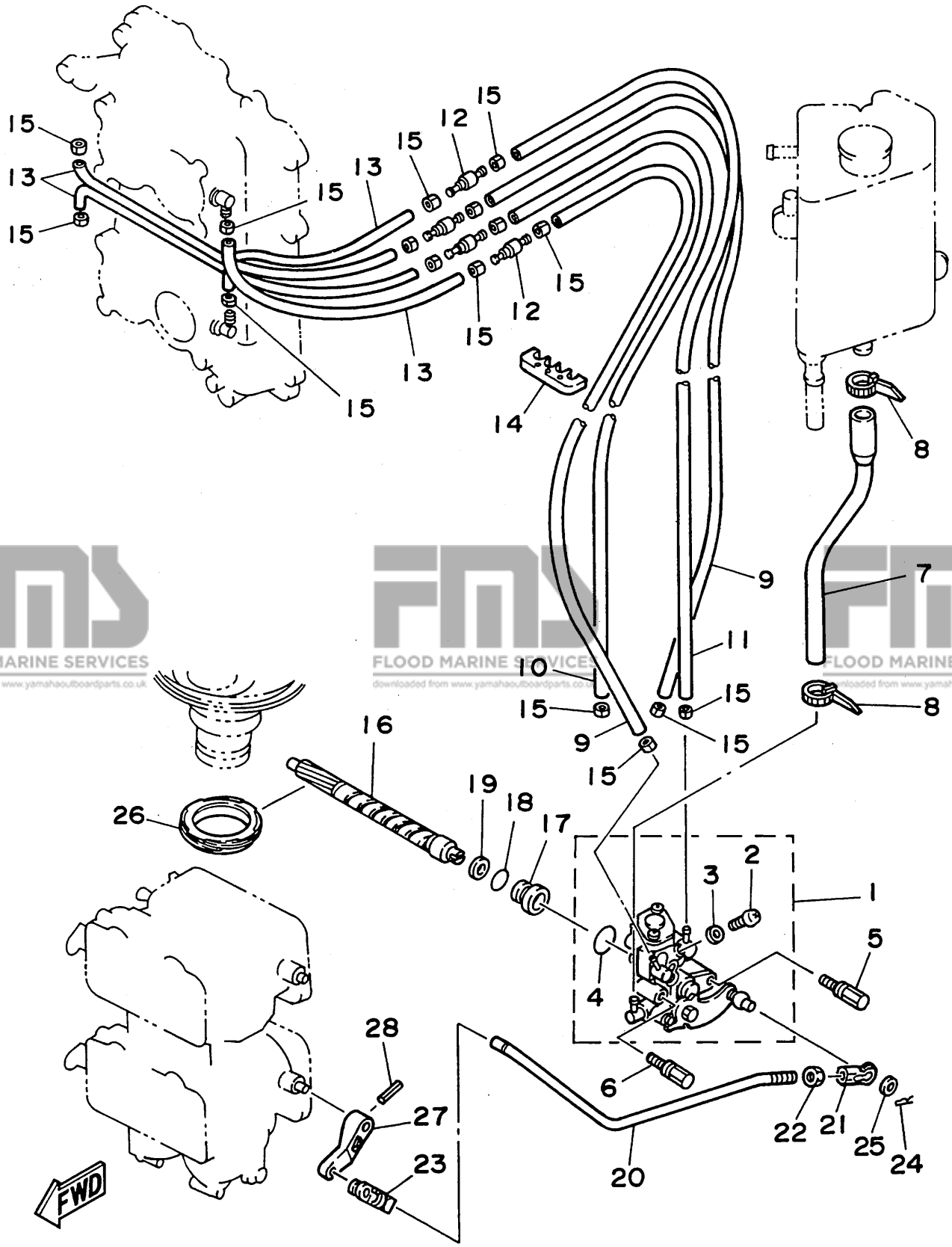
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Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6L1-14301-00	CARBURETOR ASSY 1	1
2	6L1-14302-00	CARBURETOR ASSY 2	1
3	6E5-14384-03	.GASKET, float chamber	2
4	6E5-14381-03	.BODY, float chamber	2
5	6E5-14383-01	.SCREW, drain	4
6	6J8-14995-00	.GASKET	4
7	6E5-14385-02	.FLOAT	4
8	6E5-14546-00	.VALVE, needle	4
9	6E5-14159-00	.CLIP	4
10	6E5-14386-02	.PIN, float	4
11	6E5-1492F-41	.JET, air slow (#82)	4
12	6E5-14397-00	.GASKET	4
13	6E5-14394-00	.PLUG, slow jet	4
14	6E5-1492E-90	.JET, main (#180)	4
15	6E5-14997-00	.O-RING	4
16	6E5-14398-01	.GASKET	4
17	6E5-1492A-00	.NOZZLE, main	4
18	6E5-14321-00	.SCREW, throttle (LOWER)	1
19	6J8-14334-00	.SPRING, throttle (LOWER)	1
20	6E5-14328-01	.PLUG	4
21	6E5-14979-00	.GASKET	4
22	6E5-14323-03	.SCREW, air adjusting	4
23	6E5-14223-00	.SPRING, air adjusting	4
24	6E5-14527-00	.PLATE	2
25	6E5-14959-00	.GASKET	2
26	98701-05008	.SCREW, flat head	2
27	98580-05016	.SCREW, pan head	8
28	92990-05100	.WASHER, spring	8

Fig. 5 OIL PUMP



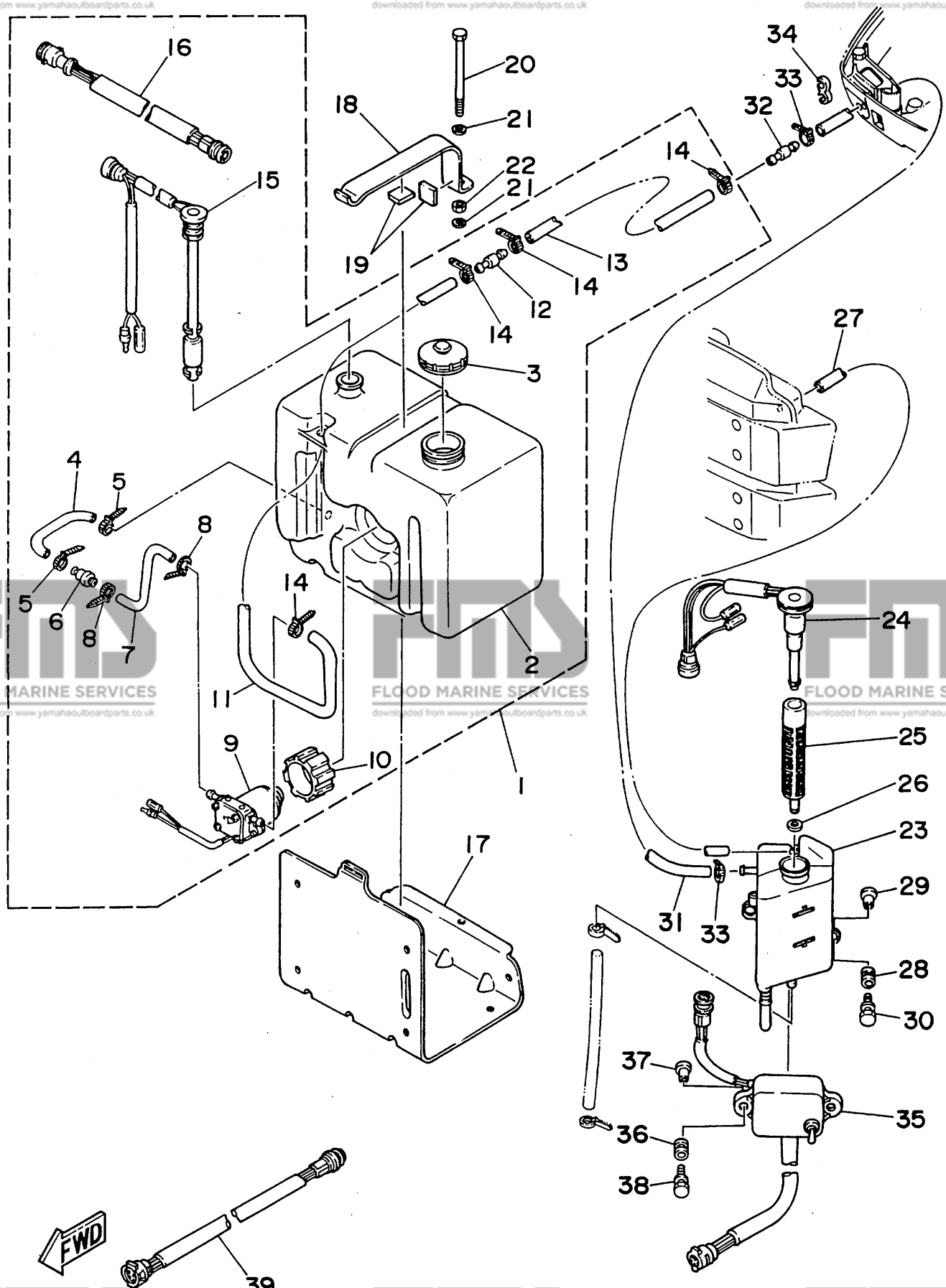
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Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty
1	6N7-13200-00	OIL INJECTION PUMP ASSY	1
2	6H1-13471-00	.PLUG, drain	1
3	6L2-13475-00	.GASKET	1
4	93210-19MA7	.O-RING	1
5	90109-06M40	BOLT	1
6	90109-06M39	BOLT	1
7	6N7-13416-00	PIPE, oil 1	1
8	90465-11M10	CLAMP	2
9	90445-07M85	HOSE	2
10	90445-07M84	HOSE	1
11	90445-07M73	HOSE	1
12	6R3-13183-00	VALVE, check	4
13	90445-07M87	HOSE	4
14	90464-07M06	CLAMP	1
15	90468-07M02	CLIP	16
16	6R3-11537-00	GEAR, driven	1
17	6R3-13117-00	COLLAR, distance	1
18	93210-13595	O-RING	1
19	90202-08M44	WASHER, plate	1
20	6R3-41241-00	ROD, link	1
21	6H1-41237-00	JOINT, link	1
22	95380-05600	NUT	1
23	6R5-41237-00	JOINT, link	1
24	90468-05M03	CLIP	1
25	90202-05088	WASHER, plate	1
26	6R3-11536-00	GEAR, drive	1
27	6E5-14276-00	LEVER	1
28	91690-30016	PIN, spring	1

Fig. 6 OIL TANK



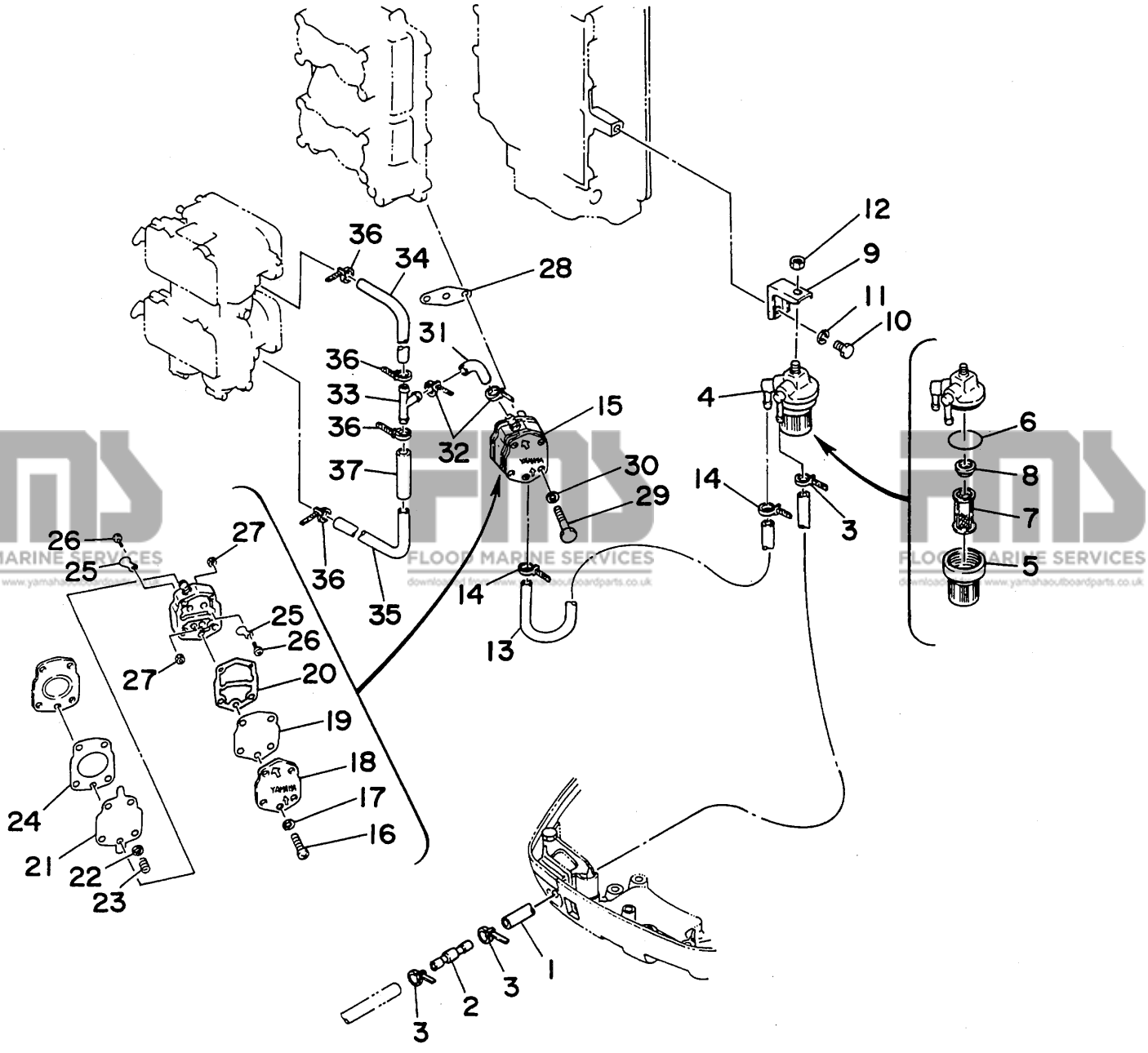
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Fig. 6 OIL TANK

Ref.No.	Parts No.	Description	Q'ty
1	6K1-21708-01	OIL TANK SUB-ASSY	1
2	6E5-21733-02	.SUB TANK, oil	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1
4	6E5-24322-00	.PIPE 11	1
5	90465-13M11	.CLAMP	2
6	646-24251-02	.STRAINER 1	1
7	6E5-24319-01	.PIPE, oil	1
8	90465-13M11	.CLAMP	2
9	6E5-81900-01	.OIL FEED PUMP ASSY	1
10	6E5-81922-00	.GROMMET	1
11	6E5-24321-01	.PIPE 10	1
12	6E5-24379-00	.PIPE, joint 4	1
13	90445-11M00	.HOSE	1
14	90465-13M11	.CLAMP	4
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1
16	6E5-85721-10	.WIRE, lead	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1
18	6E5-21798-01-33	BRACKET, damper	1
19	6E5-21746-00	DAMPER	2
20	97380-06100	BOLT	1
21	92990-06600	WASHER, plate	2
22	95380-06600	NUT	1
23	6E5-21750-03	OIL TANK ASSY	1
24	6G7-85730-02	OIL LEVEL GAUGE ASSY	1
25	6E5-13411-00	STRAINER, oil	1
26	6E5-13414-00	GASKET, strainer cover	1
27	90445-05M02	HOSE	1
28	6A0-82317-00	DAMPER, ignition coil	3
29	624-42542-00	PIPE	3
30	90119-06M65	BOLT, with washer	3
31	6N7-24323-00	PIPE 12	1
32	6E5-24379-00	PIPE, joint 4	1
33	90465-11M10	CLAMP	2
34	90464-13M34	CLAMP	1
35	6E5-85740-02	CONTROL UNIT ASSY	1
36	6A0-82317-00	DAMPER, ignition coil	2
37	624-42542-00	PIPE	2
38	90119-06M65	BOLT, with washer	2
39	6E5-82521-10	WIRE, lead	2

Fig. 7 FUEL

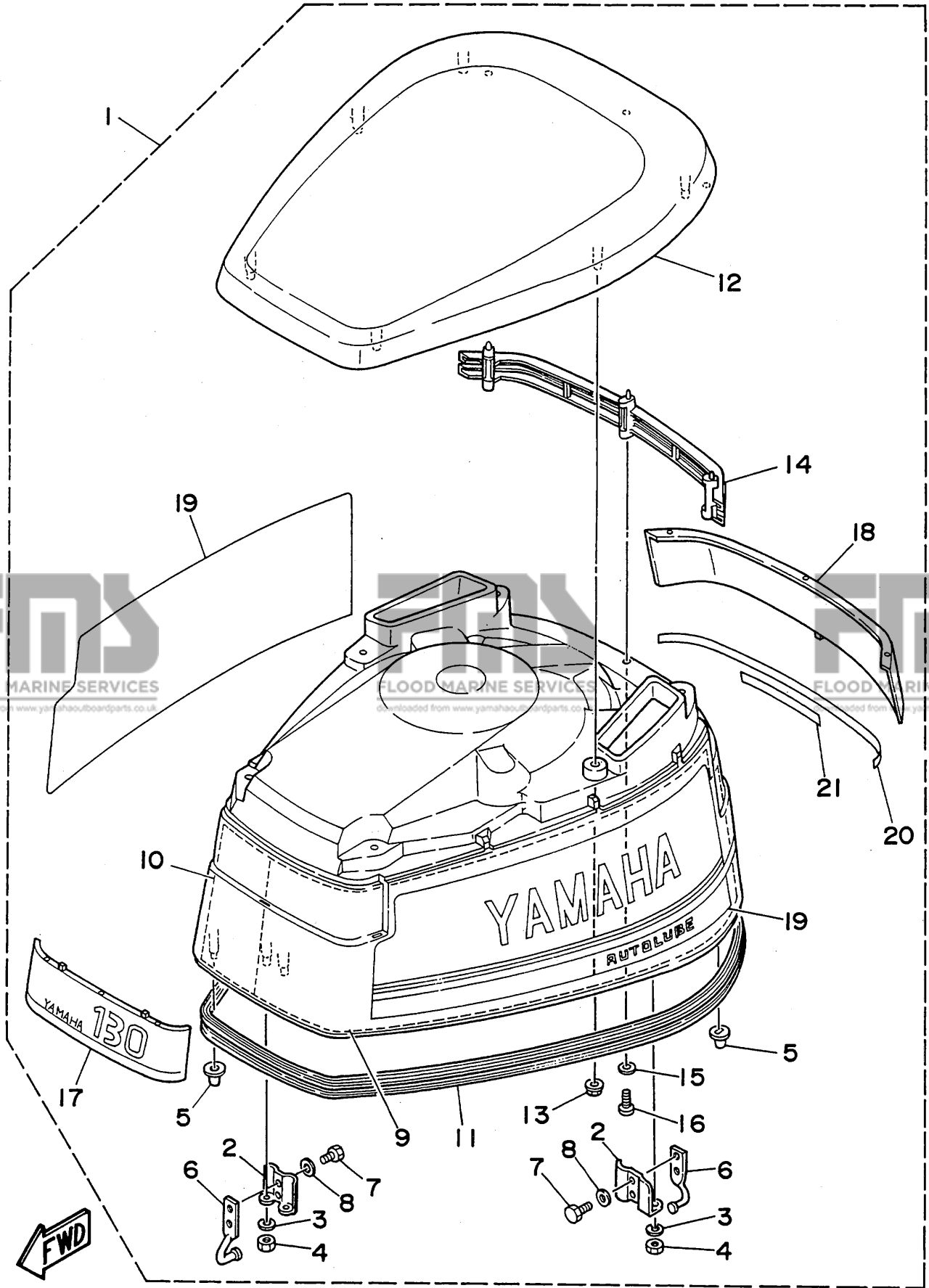

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Fig. 7 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6N7-24313-00	PIPE 3	1
2	6R3-24377-00	PIPE, joint 3	1
3	90465-11M10	CLAMP	3
4	6E5-24560-00	FILTER ASSY	1
5	655-24521-01	.CUP, filter	1
6	93210-37M25	.O-RING	1
7	6F5-24563-00	.ELEMENT, filter	1
8	655-24564-00	.GASKET	1
9	6E5-24566-00	BRACKET, filter	1
10	97313-06014	BOLT	1
11	92990-06100	WASHER, spring	1
12	95380-08600	NUT	1
13	6E5-24314-00	PIPE 4	1
14	90465-11M10	CLAMP	2
15	6E5-24410-02	FUEL PUMP ASSY	1
16	98503-05035	.SCREW, pan head	3
17	92990-05600	.WASHER, plate	3
18	6E5-24413-00	.BODY 2	1
19	6E5-24471-00	.DIAPHRAGM	1
20	6E5-24435-00	.GASKET, body 2	1
21	6E5-24411-00	.DIAPHRAGM	1
22	648-24424-00	.SEAT, spring	1
23	6E5-24423-00	.SPRING, diaphragm	1
24	6E5-24434-02	.GASKET, body	1
25	6A0-24421-01	.VALVE, check	4
26	6A0-14325-00	.SCREW, pan head	4
27	95380-03600	.NUT	4
28	650-24431-00	GASKET, fuel pump 1	1
29	97395-06050	BOLT	2
30	92990-06600	WASHER, plate	2
31	6G5-24316-10	PIPE 6	1
32	90465-11M10	CLAMP	2
33	6E5-24376-10	PIPE, joint 1	1
34	6G5-24318-10	PIPE, overflow	1
35	6G5-24319-10	PIPE, oil	1
36	90465-11M10	CLAMP	4
37	90446-15M07	HOSE	1

Fig. 8 TOP COWLING



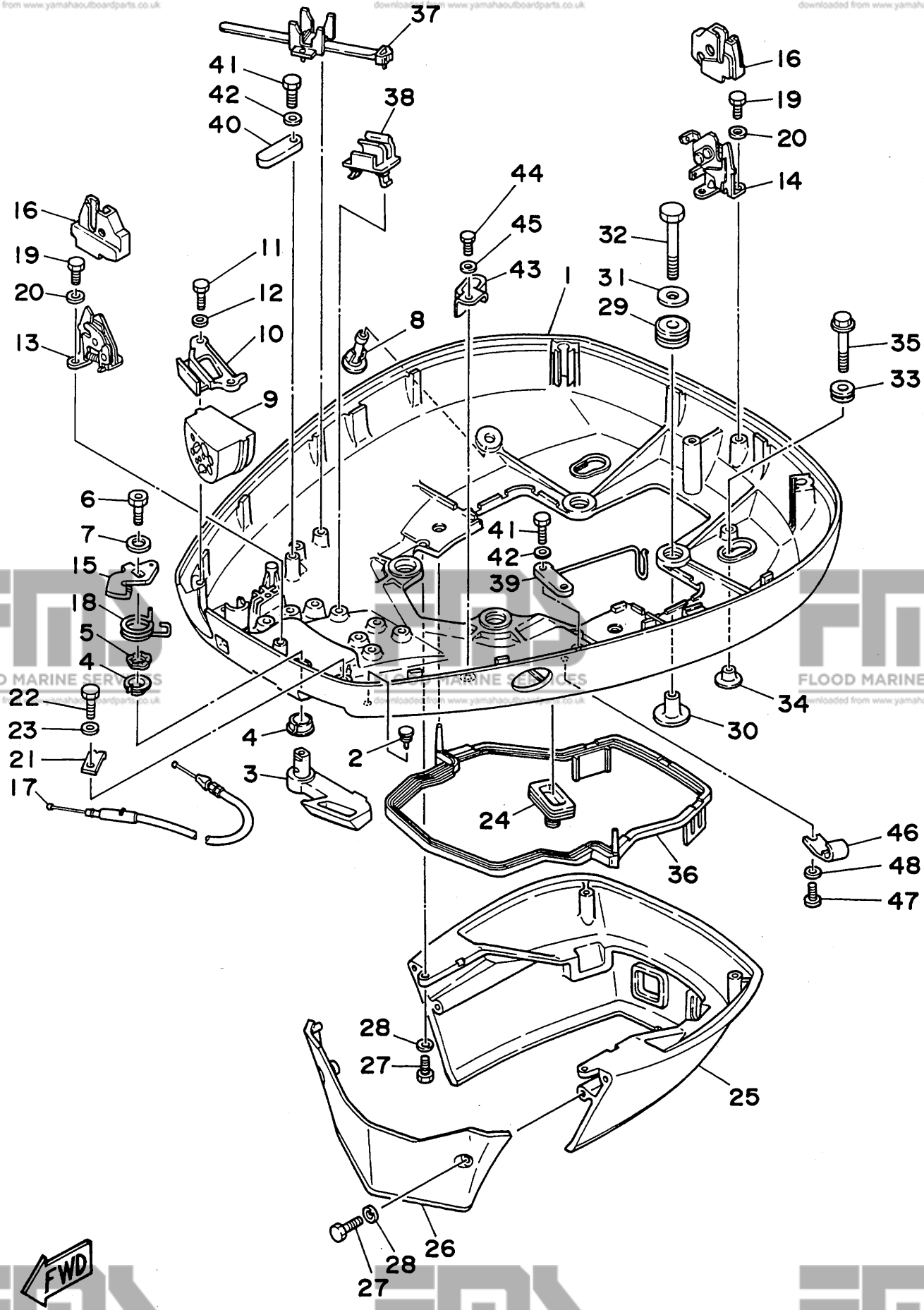
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Fig. 8 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6N4-42610-G0-EJ	TOP COWLING ASSY	1
2	6R3-42647-00	.HOLDER, clamp band	2
3	92990-06100	.WASHER, spring	4
4	95380-06600	.NUT	4
5	6R3-42662-00	.DAMPER	3
6	6R3-42814-00	.HOOK, clamp	2
7	97395-06012	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	6N7-42619-00	.DAMPER, form	1
10	6N7-42627-00	.DAMPER, form	1
11	6R3-42615-00	.SEAL	1
12	6N7-42613-00-EJ	.MOLDING, air duct	1
13	90179-06M12	.NUT	6
14	6N7-42636-00	.LOUVER, 2	1
15	92990-04600	.WASHER, plate	3
16	97780-40520	.SCREW, tapping	3
17	6N7-42686-00	.EMBLEM, front	1
18	6N7-42687-00	.EMBLEM, rear	1
19	6N7-W0070-G0	.GRAPHIC SET	1
20	6N7-42678-G0	.GRAPHIC, rear	1
21	6N4-42678-G0	.GRAPHIC, rear	1

Fig. 9 BOTTOM COWLING

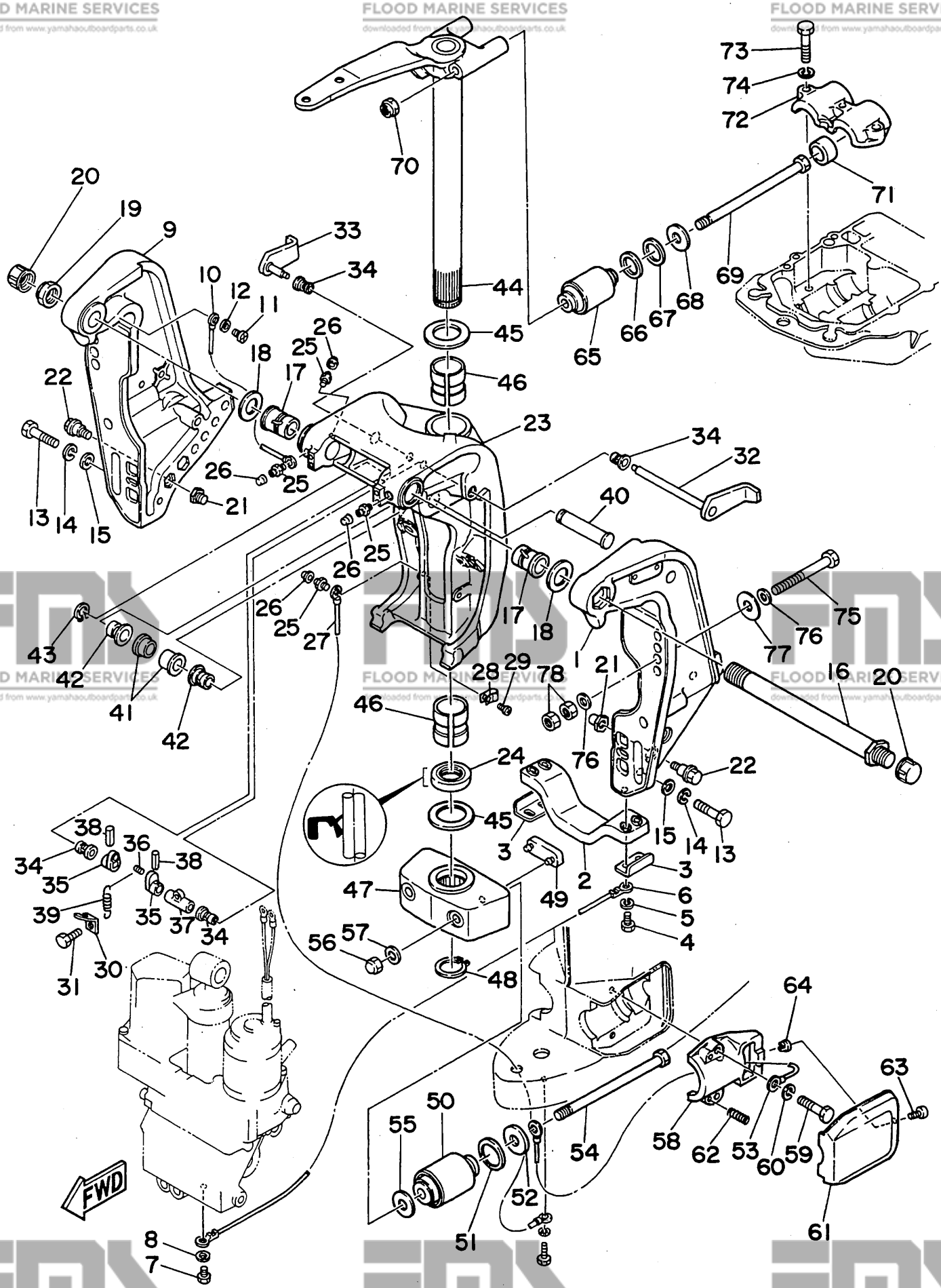


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Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6N7-42711-40-EJ	COWLING, bottom	1
2	6H4-42748-00	GROMMET	1
3	6N7-42815-00-EJ	LEVER, clamp	1
4	90386-13M88	BUSH	2
5	90206-13M10	WASHER, wave	1
6	90109-08M45	BOLT	1
7	92990-08200	WASHER, plain	1
8	6E5-44391-00	NIPPLE, hose	1
9	6N7-42725-10	GROMMET	1
10	6N7-42738-00-5B	PLATE, fitting	1
11	97395-06016	BOLT	2
12	92990-06600	WASHER, plate	2
13	6R3-42824-00	BASE, clamp lever	1
14	6R3-42811-00	STAY	1
15	6R3-42816-00	LEVER, clamp	1
16	6R3-42851-00	COVER, clamp	2
17	6R3-42850-00	WIRE, complete	1
18	6R3-42813-00	SPRING, clamp lever	1
19	97395-06016	BOLT	4
20	92990-06600	WASHER, plate	4
21	6R3-42828-00	PLATE, clamp	1
22	97395-06010	BOLT	1
23	92990-06600	WASHER, plate	1
24	688-42726-10	GROMMET	1
25	6N7-42741-00-EJ	APRON	1
26	6R3-42771-00-EJ	APRON	1
27	97395-06020	BOLT	4
28	92990-06600	WASHER, plate	4
29	90480-22M15	GROMMET	4
30	90387-08M37	COLLAR	4
31	90201-08M54	WASHER, plate	4
32	97090-08035	BOLT	4
33	90480-14M45	GROMMET	2
34	90387-06M52	COLLAR	2
35	90119-06M64	BOLT, with washer	2
36	6E5-42716-00	RUBBER, seal 1	1
37	688-82594-00	CLAMP	1
38	6E5-82594-00	CLAMP	2
39	6K7-82588-00	PLATE	1
40	6E5-82588-00	PLATE	1
41	97395-06020	BOLT	2
42	92990-06600	WASHER, plate	2
43	90465-12M25	CLAMP	1
44	97395-06012	BOLT	1
45	92990-06600	WASHER, plate	1
46	6E5-24367-10	CLAMP, fuel pipe 2	1
47	90157-06M01	SCREW, pan head	1
48	92990-06600	WASHER, plate	1

Fig. 10 BRACKET 1



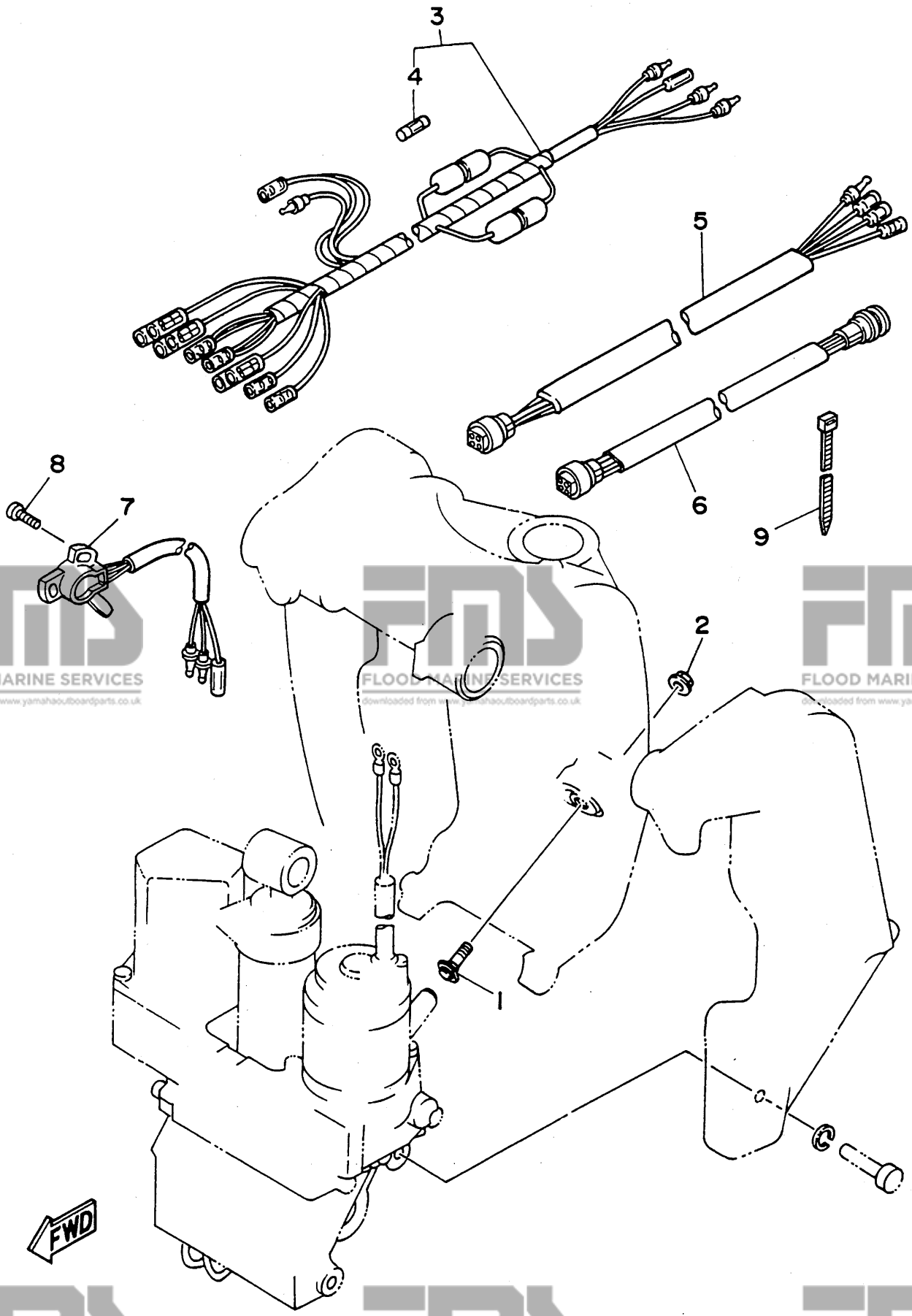
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Fig. 10 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43111-01-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97395-06030	BOLT	4
5	92990-06100	WASHER, spring	4
6	6E5-82148-00	WIRE, lead 4	1
7	97395-06010	BOLT	1
8	92990-06600	WASHER, plate	1
9	6G5-43112-01-EJ	BRACKET, clamp	1
10	6E5-82148-00	WIRE, lead 4	1
11	98580-06012	SCREW, pan head	1
12	92990-06600	WASHER, plate	1
13	97395-10050	BOLT	6
14	92990-10100	WASHER, spring	6
15	92990-10600	WASHER, plate	6
16	6E5-43131-01	BOLT, clamp bracket	1
17	90386-25M31	BUSH	2
18	90201-26M59	WASHER, plate	2
19	90185-22043	NUT, self-locking	1
20	663-43145-00	CAP, clamp bracket	2
21	6G5-43164-00	ROD, tilt lock	2
22	90109-12M35	BOLT	2
23	6G5-43311-20-EJ	BRACKET, swivel	1
24	93109-38M02	OIL SEAL	1
25	93700-06004	NIPPLE, grease	5
26	663-45119-00	CAP, grease nipple	5
27	6E5-82147-20	WIRE, lead 4	1
28	90464-11M18	CLAMP	1
29	98580-04008	SCREW, pan head	1
30	6G5-43144-00	HOOK, spring	1
31	97395-06010	BOLT	1
32	6G5-43181-01	LEVER, tilt stop	1
33	6G5-43185-01	LEVER, tilt stop	1
34	90386-10M16	BUSH	4
35	6G5-43148-00	COLLAR, distance	2
36	90249-06M19	PIN	1
37	90387-10M02	COLLAR	1
38	91690-30020	PIN, spring	2
39	90506-14M24	SPRING, tension	1
40	6E5-43126-01	PIN, upper shock mount	1
41	90386-18M63	BUSH	2
42	90386-18M14	BUSH	2
43	93410-18M02	CIRCLIP	1
44	6E5-42510-23-EJ	STEERING BRACKET ASSY	1
45	90201-38M60	WASHER, plate	2
46	90386-38M32	BUSH	2
47	6G5-44551-00-EJ	HOUSING, lower mount rubber	1
48	93410-37M04	CIRCLIP	1
49	6E5-44575-00	DAMPER, lower mount rubber	1
50	6E5-44555-00-94	MOUNT DAMPER, lower side	2
51	90202-32M19	WASHER, plate	2
52	90201-16M55	WASHER, plate	2
53	6E5-82149-00	WIRE, lead 3	1
54	90109-14M34	BOLT	2
55	90201-15M58	WASHER, plate	2
56	95380-14800	NUT	2
57	92990-14600	WASHER	2
58	6E5-44552-00-94	HOUSING, lower mount rubber	2
59	97395-10045	BOLT	4
60	92990-10100	WASHER, spring	4
61	6E5-44553-00-EJ	COVER, lower mount	2
62	90501-16M28	SPRING, compression	4
63	92380-06015	SCREW, cylinder head	2
64	90179-06066	NUT	2
65	6E5-44514-00-94	MOUNT DAMPER, upper side	2
66	90201-26M57	WASHER, plate	2
67	90202-26M18	WASHER, plate	2
68	90201-14M56	WASHER, plate	2
69	90109-12M37	BOLT	2
70	90185-12058	NUT, self-locking	2
71	663-44575-00	DAMPER, lower mount rubber	2
72	6E5-44511-00-5B	COVER, upper mount	1
73	97395-10045	BOLT	3
74	92990-10100	WASHER, spring	3
75	90101-12M03	BOLT (L:115MM)	4
76	90201-13M01	WASHER, plate	8
77	90201-12426	WASHER, plate	4
78	95380-12600	NUT	8

Fig. 11 BRACKET 2



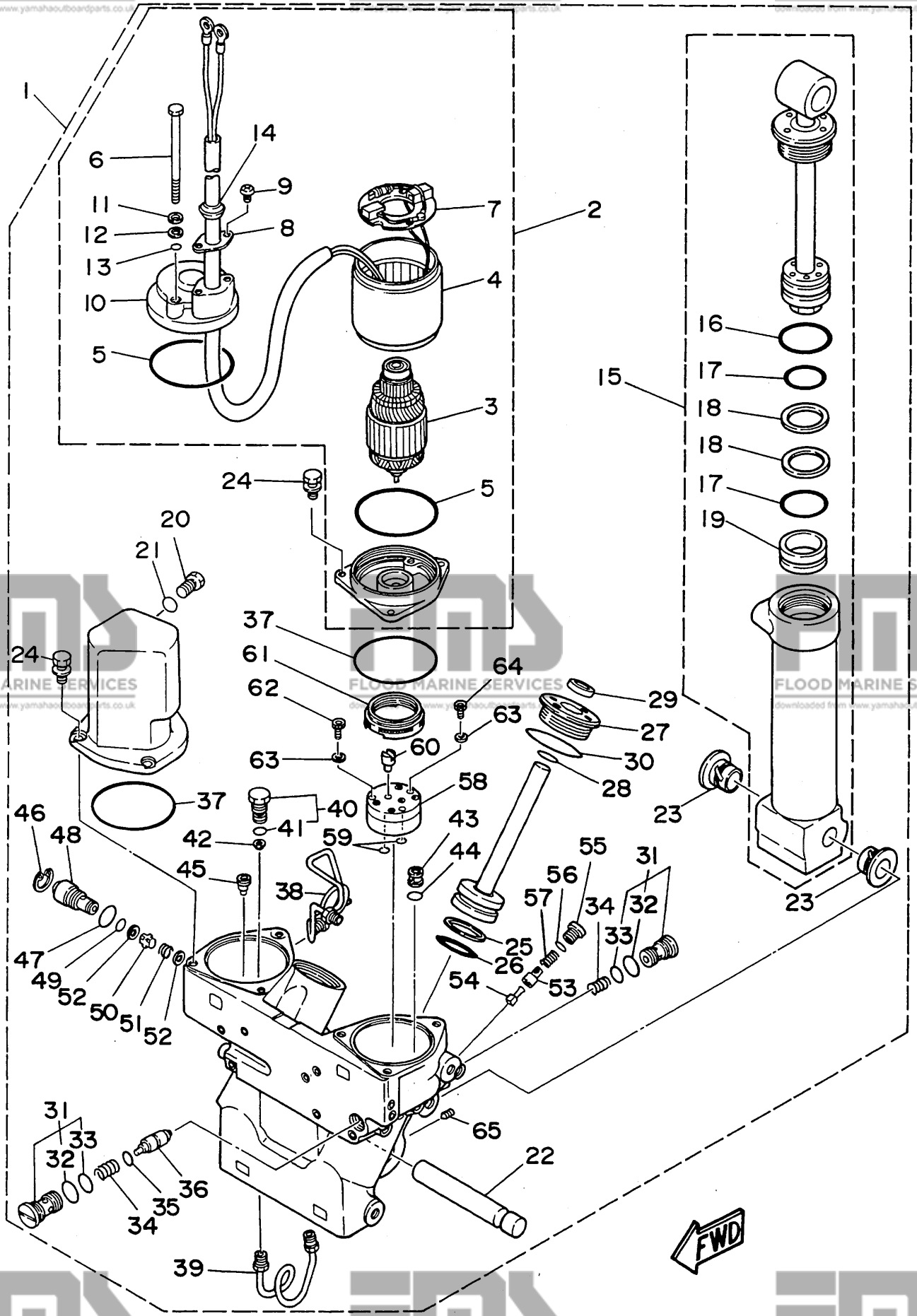
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Fig. 11 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43376-00	BOLT, thrust receiver	2
2	95780-10300	NUT, flange	2
3	6Y5-83553-M0	WIRE, lead	1
4	1E6-82151-00	.FUSE (10A)	2
5	6E5-82553-10	EXTENSION, wire lead	1
6	6E5-82553-20	EXTENSION, wire lead	2
7	6R3-83672-00	TRIM SENDER	1
8	92580-06016	SCREW, pan head	2
9	90465-11M10	CLAMP	3

Fig. 12 POWER TRIM & TILT ASSY

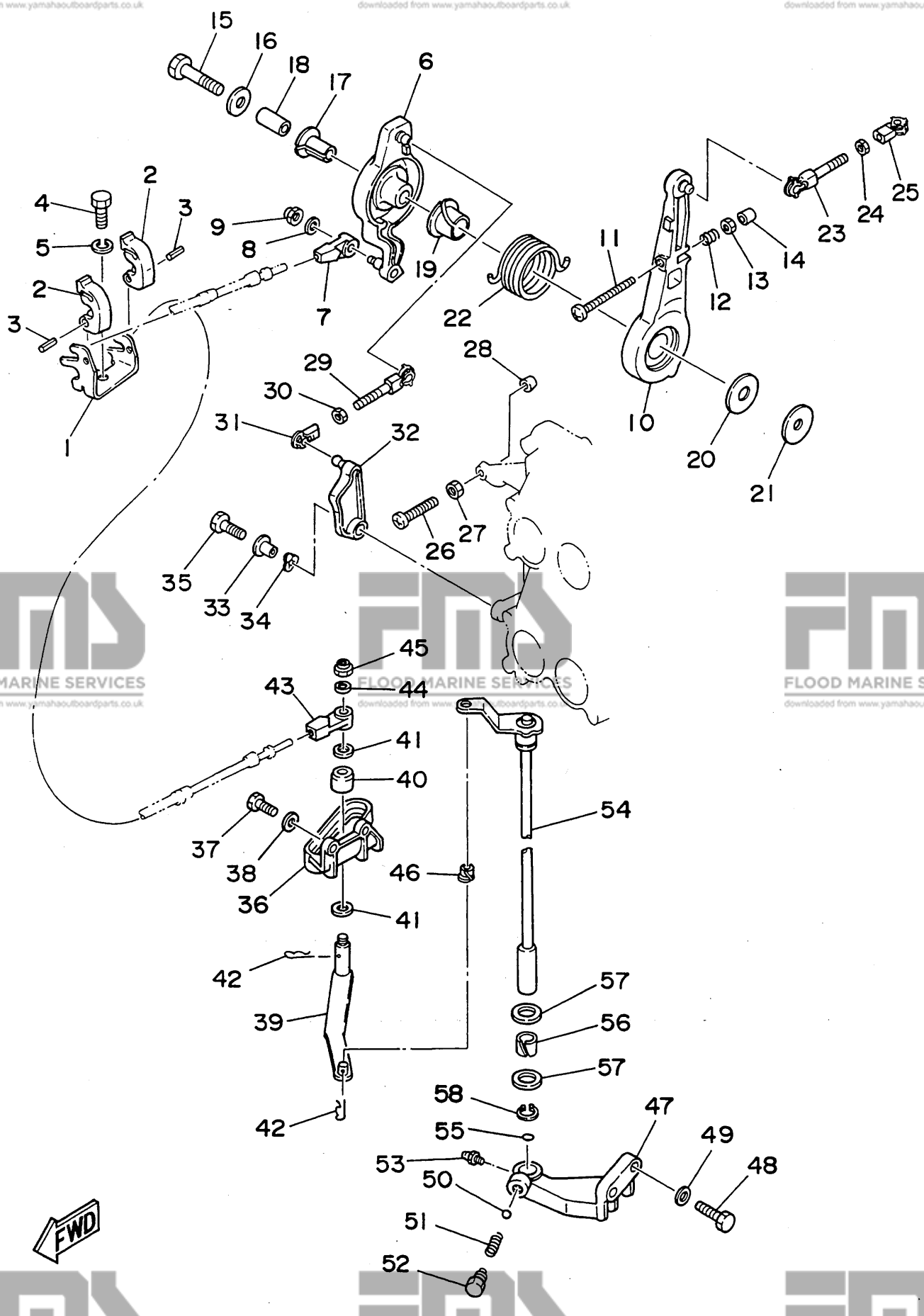


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Fig. 12 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43800-02-EJ	POWER TRIM & TILT ASSY	1
2	6G5-43880-00	.MOTOR ASSY	1
3	6G5-43805-00	..ARMATURE ASSY	1
4	6G5-43804-00	..STATOR ASSY	1
5	6G5-43865-00	..O-RING	2
6	6G5-43887-00	..BOLT, through	2
7	6G5-43806-00	..BRUSH HOLDER ASSY	1
8	6G5-43899-00	..PLATE STOPPER	1
9	6G5-43886-00	..BOLT	2
10	6G5-43884-00	..FRAME, commutator end	1
11	6G5-43893-00	..WASHER	2
12	6G5-43889-10	..PLATE SEAT	2
13	6G5-43867-00	..O-RING	2
14	6G5-43885-00	..GROMMET	1
15	6G5-4380E-01	.TILT CYLINDER ASSY	1
16	6E5-43861-00	..O-RING	1
17	6G5-43862-00	..O-RING	2
18	6E5-43872-00	..RING, back up	2
19	6E5-43814-02	..PISTON, free	1
20	6E5-43829-00	.PLUG, reservoir	1
21	6E5-43863-00	.O-RING	1
22	6G5-43818-00	.PIN, lower shock mount	1
23	90386-18M14	.BUSH	2
24	90119-06M42	.BOLT, with washer	6
25	6G5-43874-00	.RING, back up	2
26	6G5-43864-00	.O-RING	2
27	6G5-43821-01	.SCREW, trim cylinder end	2
28	6E5-43865-00	.O-RING	2
29	6E5-43822-01	.SEAL, trim dust	2
30	6G5-43861-00	.O-RING	2
31	6G5-43802-01	.VALVE SUB ASSY	2
32	6E5-43866-00	..O-RING	1
33	6E5-43867-00	..O-RING	1
34	6G5-43894-00	.SPRING, shuttle return	2
35	6E5-43868-00	.O-RING	1
36	6G5-43841-00	.PISTON, shuttle	1
37	6E5-43869-00	.O-RING	2
38	6G5-43835-00	.PIPE	1
39	6G5-43833-00	.PIPE	1
40	6G5-43809-00	.SEAT VALVE COMP. 2	1
41	6E5-43896-00	..O-RING	1
42	6G5-43816-00	.FILTER 1	1
43	6G5-43808-01	.SEAT VALVE COMP. 1	1
44	6E5-43883-00	.O-RING	1
45	6G5-43803-00	.CASE VALVE COMP.	1
46	6E5-43875-00	.RING, snap	1
47	93210-18M75	.O-RING	1
48	6G5-43845-00	.SCREW, manual release	1
49	93210-10M74	.O-RING	1
50	6E5-4382A-00	.ADAPTOR 1	1
51	6E5-43854-01	.SPRING, manual release	1
52	6E5-43847-00	.SEAT, manual valve	2
53	6G5-43849-00	.PIN, valve support	1
54	6G5-4381A-00	.SHAFT	1
55	6G5-43842-00	.SCREW, valve seat	1
56	6G5-43866-00	.O-RING	1
57	6E5-43824-01	.SPRING, compression	1
58	6G5-43830-00	.GEAR PUMP ASSY	1
59	6G5-43863-00	.O-RING	2
60	6G5-43831-00	.CONNECTOR, shaft	1
61	6E5-43817-10	.FILTER 2	1
62	6G5-43878-01	.BOLT, socket	2
63	90201-05M00	.WASHER, plate	3
64	6G5-43888-01	.BOLT, socket	1
65	6G5-43878-10	.BOLT, socket	1

Fig. 13 CONTROL

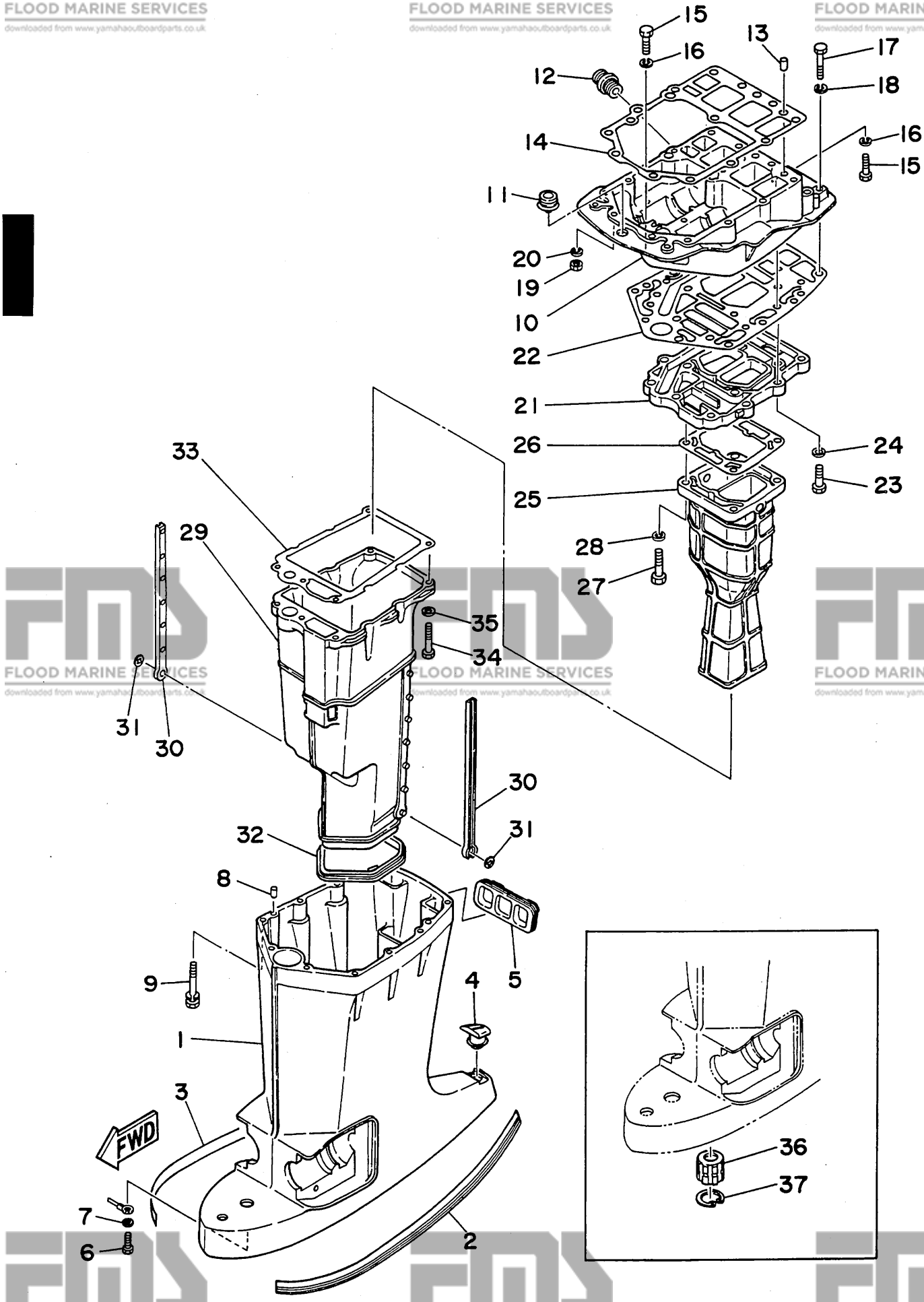


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Fig. 13 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6E5-48531-00	BRACKET, remote control 1	1
2	6E5-48538-00	CLAMP, cable 1	2
3	91690-30012	PIN, spring	2
4	97395-08020	BOLT	1
5	92990-08100	WASHER, spring	1
6	6E5-41632-01-94	LEVER, magneto control	1
7	6E5-48344-00	CABLE END, remote control	1
8	92990-06200	WASHER, plain	1
9	90185-06062	NUT, self-locking	1
10	6E5-41631-01-94	LEVER, magneto control	1
11	90157-06013	SCREW, pan head	1
12	90501-16M12	SPRING, compression	1
13	95303-06600	NUT	1
14	688-44194-00	CAP	1
15	97313-08045	BOLT	1
16	90201-08M54	WASHER, plate	1
17	90386-12089	BUSH	1
18	90387-08M16	COLLAR	1
19	90386-22M13	BUSH	1
20	90202-12092	WASHER, plate	1
21	90201-08M13	WASHER, plate	1
22	90508-29M12	SPRING, torsion	1
23	6E5-41636-01	ROD, magneto control	1
24	95380-05600	NUT	1
25	6H1-41237-00	JOINT, link	1
26	90157-06013	SCREW, pan head	1
27	95303-06600	NUT	1
28	688-44194-00	CAP	1
29	688-41636-00	ROD, magneto control	1
30	95380-05600	NUT	1
31	6H1-41237-00	JOINT, link	1
32	6E5-41213-00	CAM, accel.	1
33	90387-06M29	COLLAR	1
34	90206-10M04	WASHER, wave	1
35	97395-06025	BOLT	1
36	6E5-44117-00-94	BRACKET	1
37	97313-06020	BOLT	2
38	92990-06600	WASHER, plate	2
39	6E5-44121-00	LEVER, shift rod	1
40	6E5-44122-00	BUSHING, shift rod lever	1
41	90202-08M20	WASHER, plate	2
42	90468-18008	CLIP	2
43	6E5-48344-00	CABLE END, remote control	1
44	92990-06200	WASHER, plain	1
45	90185-06062	NUT, self-locking	1
46	90386-06M12	BUSH	1
47	6E5-44118-01-94	BRACKET	1
48	97313-08030	BOLT	2
49	92990-08600	WASHER, plate	2
50	93501-04M02	BALL	1
51	90501-12082	SPRING, compression	1
52	648-42715-00	BUSHING	1
53	93700-06004	NIPPLE, grease	1
54	6E5-44120-21	HANDLE GEAR SHIFT ASSY	1
55	93210-09350	O-RING	1
56	90386-16M66	BUSH	1
57	90202-16061	WASHER, plate	2
58	99009-16400	CIRCLIP	1

Fig. 14 UPPER CASING

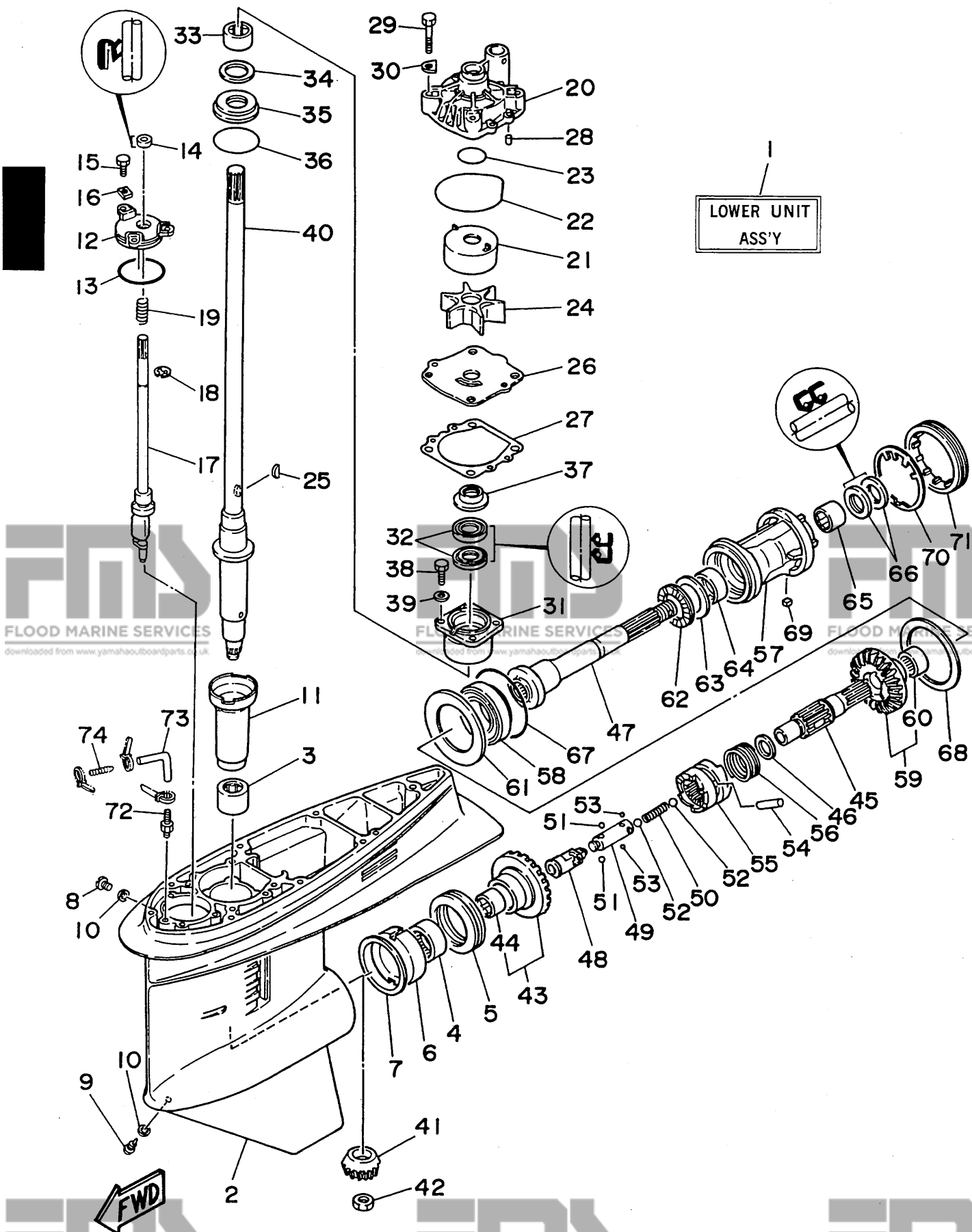


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Fig. 14 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6E5-45111-20-EJ	CASING, upper	1
2	6R3-42791-20	MARK 1	1
3	6R3-42792-20	MARK	1
4	6E5-45155-00	CAP	1
5	6E5-42769-00	SEAL, rubber	1
6	97395-06010	BOLT	1
7	92990-06600	WASHER, plate	1
8	93608-12M05	PIN, dowel	2
9	90119-08M04	BOLT, with washer	6
10	6G5-41137-00-94	GUIDE, exhaust	1
11	6E5-42724-00	GROMMET	1
12	6G5-12581-00	JOINT, hose 1	1
13	93608-12M05	PIN, dowel	2
14	6G5-45113-00	GASKET, upper casing	1
15	97395-08030	BOLT	6
16	92990-08100	WASHER, spring	6
17	97395-08045	BOLT	2
18	92990-08100	WASHER, spring	2
19	95380-08700	NUT	2
20	92990-08100	WASHER, spring	2
21	6G5-41131-00-5B	MANIFOLD, ext. 1	1
22	6G5-45114-00	GASKET, upper casing	1
23	97395-08030	BOLT	4
24	92990-08600	WASHER, plate	4
25	6L1-41132-00-5B	MANIFOLD, exhaust	1
26	6G5-41134-00	GASKET, exhaust manifold	1
27	97395-08045	BOLT	4
28	92990-08600	WASHER, plate	4
29	6E5-14711-00-5B	MUFFLER 1	1
30	6E5-14737-00	DAMPER, muffler	2
31	90183-05M02	NUT, spring	2
32	6E5-45123-00	GASKET, muffler	1
33	6E5-41135-00	GASKET, exhaust manifold	1
34	97395-08045	BOLT	5
35	92990-08600	WASHER, plate	5
36	6E5-45318-00	BUSHING, drive shaft	1
37	93420-36M01	CIRCLIP	1

Fig. 15 LOWER CASING. DRIVE 1

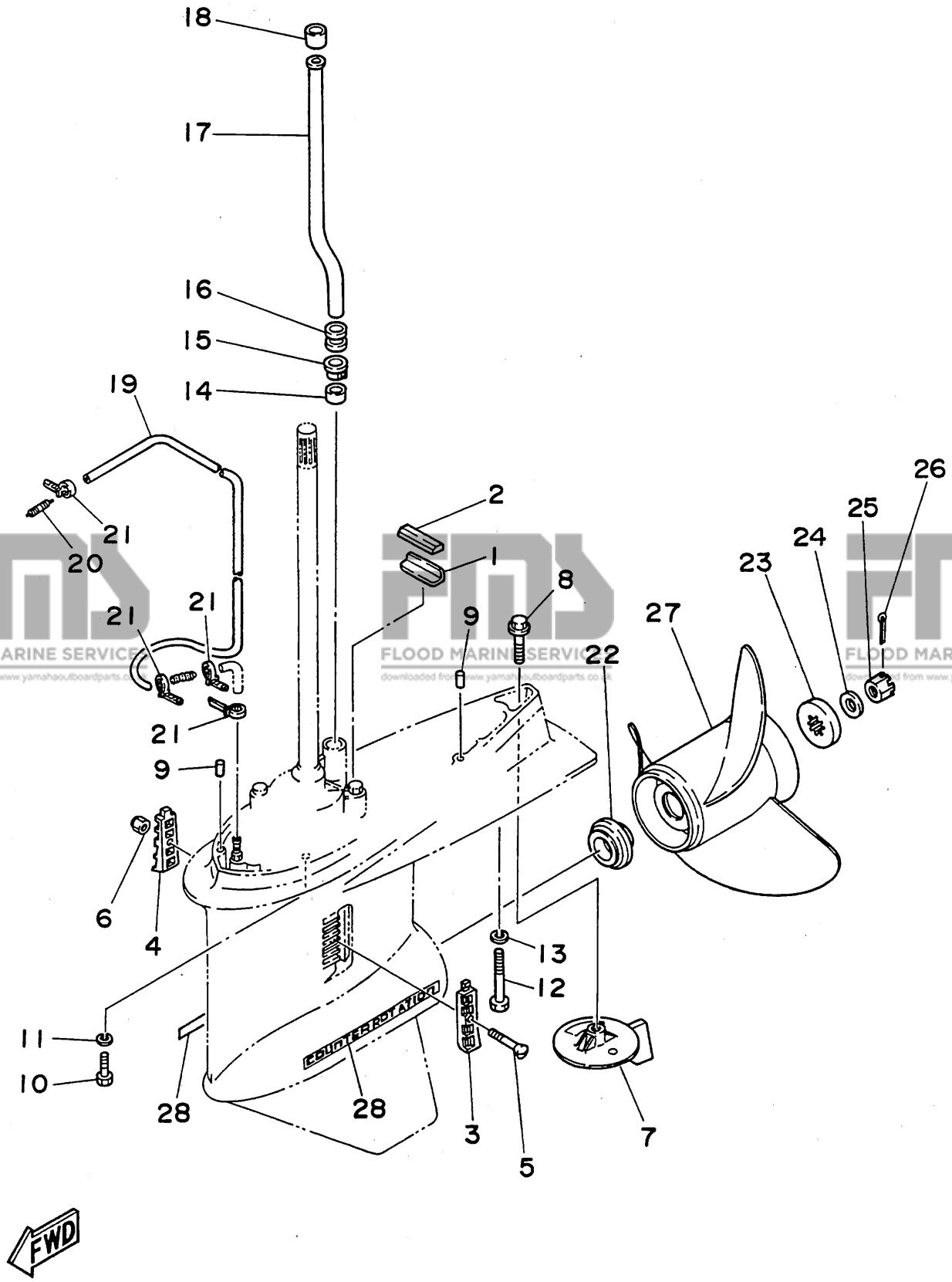


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Fig. 15 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6L6-45300-20-EJ	LOWER UNIT ASSY (Ref.No. 2 to 74 and Fig.17, Ref.No. 1, 2, 14, 15)	1
2	6E5-45301-02-EJ	CASING, lower	1
3	93315-628U9	BEARING, cylindrical	1
4	93315-345W0	BEARING, cylindrical	1
5	93341-360U8	BEARING	1
6	6L6-45538-00	SPACER, 1	1
7	6E5-45567-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45567-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45567-01-15	SHIM (T:0.15MM)	1 UR
	6E5-45567-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45567-01-30	SHIM (T:0.30MM)	1 UR
	6E5-45567-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45567-01-50	SHIM (T:0.50MM)	1 UR
8	90340-08M04	PLUG, straight screw	1
9	688-45341-00	PLUG, drain	1
10	90430-08020	GASKET	2
11	6E5-45536-00	SLEEVE, drive shaft	1
12	6E5-45321-00	PLATE	1
13	93210-58677	O-RING	1
14	93106-09014	OIL SEAL	1
15	97395-06020	BOLT	3
16	90209-06M04	WASHER	3
17	6L6-44150-00	SHIFT CAM ASSY	1
18	99001-08600	CIRCLIP	1
19	90501-11M10	SPRING, compression	1
20	6E5-44311-00	HOUSING, water pump	1
21	6E5-44322-00	INSERT, cartridge	1
22	93210-86M38	O-RING	1
23	93210-37160	O-RING	1
24	6E5-44352-00	IMPELLER	1
25	90280-04M05	KEY, woodruff	1
26	6E5-44323-00	OUTER PLATE, cartridge	1
27	6E5-44315-00	GASKET, water pump	1
28	93606-12019	PIN, dowel	2
29	97395-08045	BOLT	4
30	90209-08M02	WASHER	4
31	6E5-45331-00-94	HOUSING, bearing	1
32	93101-28M16	OIL SEAL	2
33	93317-330U2	BEARING, cylindrical	1
34	6E5-45587-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1 UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1 UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1 UR
35	93341-930U0	BEARING	1
36	93210-54534	O-RING	1
37	6E5-45344-00	COVER, oil seal	1
38	97395-08025	BOLT	4
39	92990-08600	WASHER, plate	4
40	6E5-45501-20	DRIVE SHAFT COMP.	1
41	6E5-45551-02	PINION	1
42	90170-16M01	NUT	1
43	6L6-45560-00	GEAR	1
44	93315-425U7	.BEARING, cylindrical	1
45	6K1-45611-00	SHAFT, propeller	1
46	90201-26M00	WASHER, plate	1
47	6L6-45611-20	SHAFT, propeller	1
48	6K1-45641-00	SHIFTER	1
49	6E5-45634-01	SLIDE, shift	1
50	90501-16M37	SPRING, compression	1
51	93507-32031	BALL	2
52	93511-32027	BALL	2
53	93503-16010	BALL	2
54	90250-08M07	PIN, straight	1
55	6E5-45631-01	CLUTCH, dog	1
56	6E5-45633-01	RING, cross pin	1
57	6L6-45332-00-94	HOUSING, bearing	1
58	93332-000V7	BEARING	1
59	6L6-45570-00	GEAR	1
60	93315-430V5	.BEARING, cylindrical	1
61	6L6-45576-00	WASHER, thrust	1
62	93341-440U5	BEARING	1
63	6K1-45578-01-10	SHIM (T:0.10MM)	1 UR
	6K1-45578-01-12	SHIM (T:0.12MM)	1 UR
	6K1-45578-01-15	SHIM (T:0.15MM)	1 UR
	6K1-45578-01-18	SHIM (T:0.18MM)	1 UR
	6K1-45578-01-30	SHIM (T:0.30MM)	1 UR
	6K1-45578-01-40	SHIM (T:0.40MM)	1 UR
	6K1-45578-01-50	SHIM (T:0.50MM)	1 UR
64	93315-440V6	BEARING, cylindrical	1
65	93317-330U5	BEARING, cylindrical	1
66	93101-30M17	OIL SEAL	2
67	93210-86M39	O-RING	1
68	6L6-45577-00-10	SHIM (T:0.10MM)	1 UR
	6L6-45577-00-12	SHIM (T:0.12MM)	1 UR
	6L6-45577-00-15	SHIM (T:0.15MM)	1 UR
	6L6-45577-00-18	SHIM (T:0.18MM)	1 UR
	6L6-45577-00-30	SHIM (T:0.30MM)	1 UR
	6L6-45577-00-40	SHIM (T:0.40MM)	1 UR
	6L6-45577-00-50	SHIM (T:0.50MM)	1 UR
69	90282-04010	KEY, straight	1
70	688-45383-02	WASHER, claw	1
71	688-45384-00	NUT	1
72	6E5-45378-00	NIPPLE, hose	1
73	90445-07ME9	HOSE	1
74	6E5-83558-10	END, nipple	1

Fig. 16 LOWER CASING. DRIVE 2



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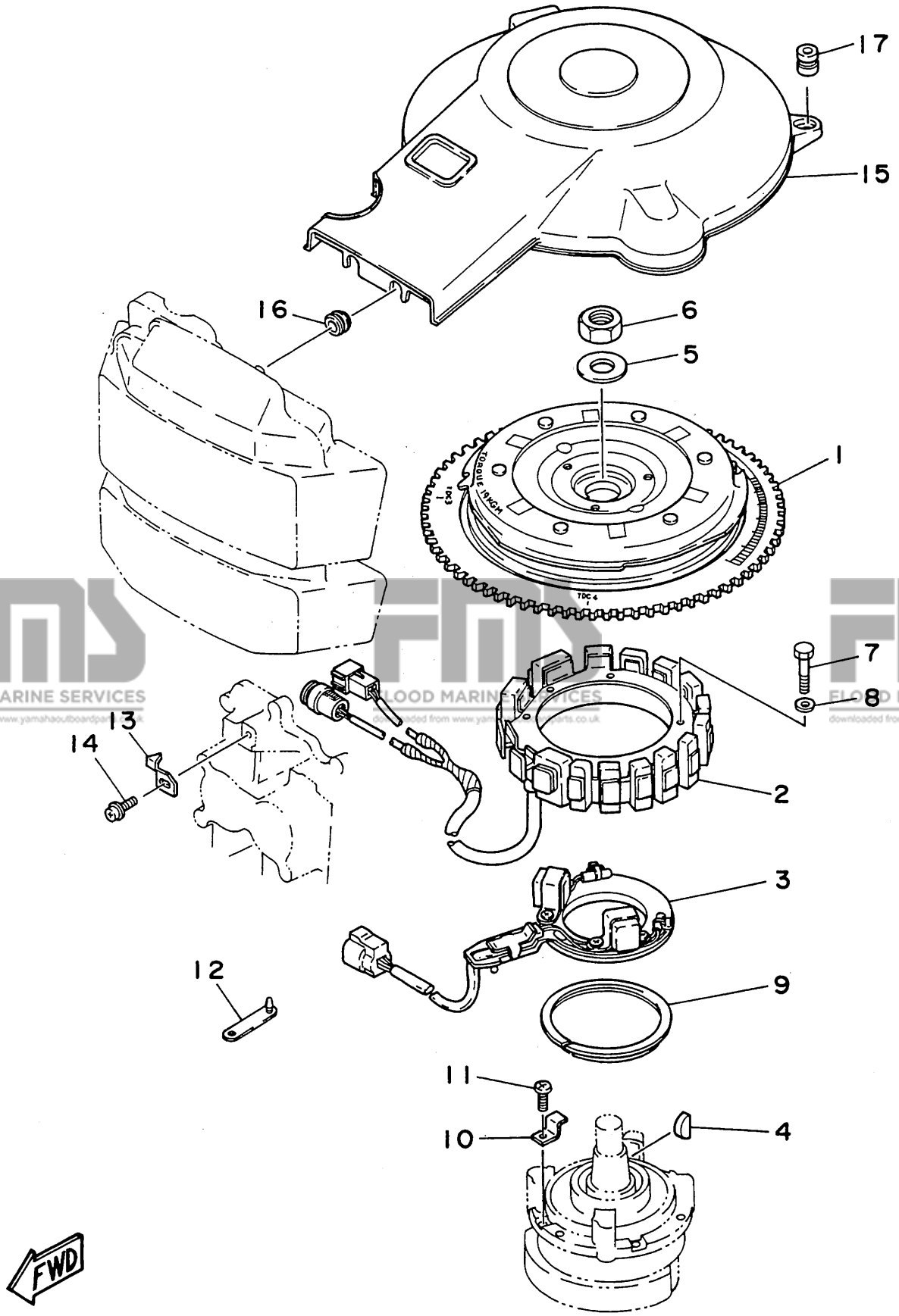
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Fig. 16 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
*1	663-45376-00-94	GUIDE, seal damper	1
*2	688-45375-00	DAMPER, seal	1
3	688-45214-02	COVER, water inlet	1
4	688-45215-02	COVER, water inlet	1
5	90142-05M03	SCREW, countersunk	1
6	90185-05002	NUT, self-locking	1
7	6L6-45371-00	TAB-TRIM	1
8	90105-10M00	BOLT, washer based	1
9	93608-12M05	PIN, dowel	2
10	97395-10045	BOLT	6
11	92990-10100	WASHER, spring	6
12	97395-10070	BOLT	1
13	92990-10100	WASHER, spring	1
*14	6E5-44365-00	DAMPER, water seal	1
*15	6E5-44312-00	COVER, water pump housing	1
16	6E5-44366-00	DAMPER, water seal	1
17	6E5-44361-20	TUBE, water	1
18	6E5-44365-00	DAMPER, water seal	1
19	90445-07MF0	HOSE	1
20	6E5-83558-00	END, nipple	1
21	90465-11M10	CLAMP	4
22	6E5-45987-00	SPACER	1
23	688-45997-01	SPACER	1
24	92990-18200	WASHER	1
25	90171-18M04	NUT, castle	1
26	91490-40030	PIN, cotter	1
27	6L6-45930-00-98	PROPELLER (3X13"X17"-KL)	1 UR
	6L6-45970-00-98	PROPELLER (3X13"X19"-KL)	1 UR
	6L6-45972-00-98	PROPELLER (3X13"X21"-KL)	1 UR
28	6K1-45392-00	GRAPHIC, lower	2

* Contents of lower unit assy. (Parts No. 6L6-45300-20-EJ)

Fig. 17 MAGNETO



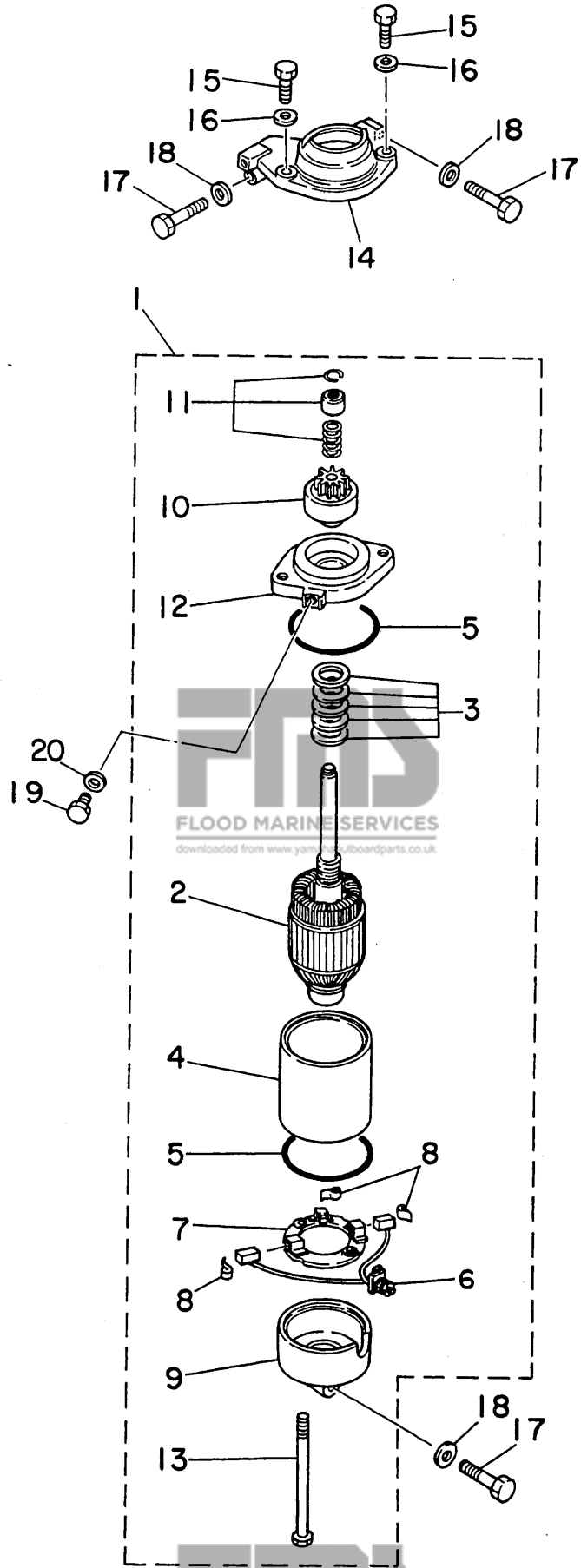
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Fig. 17 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6N7-85550-00	ROTOR ASSY	1
2	6N7-85510-00	STATOR ASSY	1
3	6N7-85580-00	COIL, pulser	1
4	90280-05049	KEY, woodruff	1
5	90201-21M18	WASHER, plate	1
6	90170-20137	NUT	1
7	97313-06065	BOLT	4
8	92990-06600	WASHER, plate	4
9	688-41611-00	RETAINER, magneto base	1
10	688-41612-00	RETAINER, magneto base	4
11	98503-06018	SCREW, pan head	4
12	90464-12M00	CLAMP	1
13	6E5-81332-00	PLATE, timing	1
14	97985-06210	SCREW, with washer	1
15	6N7-81337-00	COVER, flywheel	1
16	90480-12M11	GROMMET	2
17	663-82317-00	DAMPER, ignition coil	2

Fig. 18 STARTING MOTOR



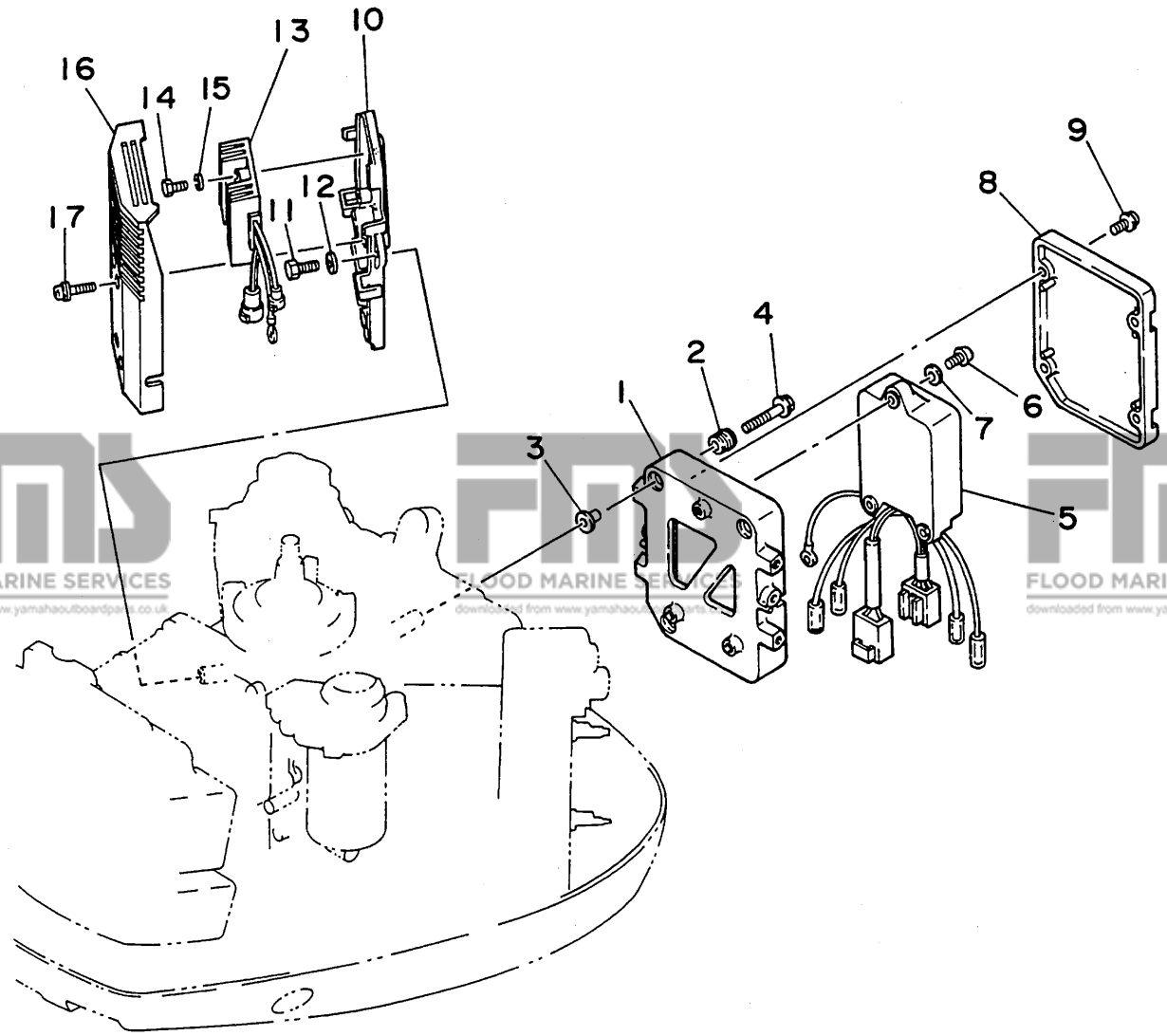
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Fig. 18 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	6E5-81800-11	STARTING MOTOR ASSY	1
2	6E5-81850-10	.ARMATURE ASSY	1
3	6E5-81809-10	.WASHER KIT	1
4	6E5-81810-10	.STATOR ASSY	1
5	6E5-81847-10	.O-RING	2
6	6E5-81801-10	.BRUSH SET	1
7	6E5-81840-10	.BRUSH HOLDER ASSY	1
8	6E5-81813-10	.SPRING, brush	3
9	6E5-81820-10	.REAR BRACKET ASSY	1
10	6E5-81807-11	.GEAR ASSY, starting motor	1
11	6E5-81857-10	.RETAINER	1
12	6E5-81830-10	.FRONT BRACKET ASSY	1
13	6E5-81826-10	.BOLT	2
14	6R3-81822-00-94	BRACKET, starting motor	1
15	97013-08025	BOLT	2
16	92990-08600	WASHER, plate	2
17	97313-08045	BOLT	3
18	92990-08600	WASHER, plate	3
19	97395-08016	BOLT	1
20	92990-08600	WASHER, plate	1

Fig. 19 ELECTRICAL 1



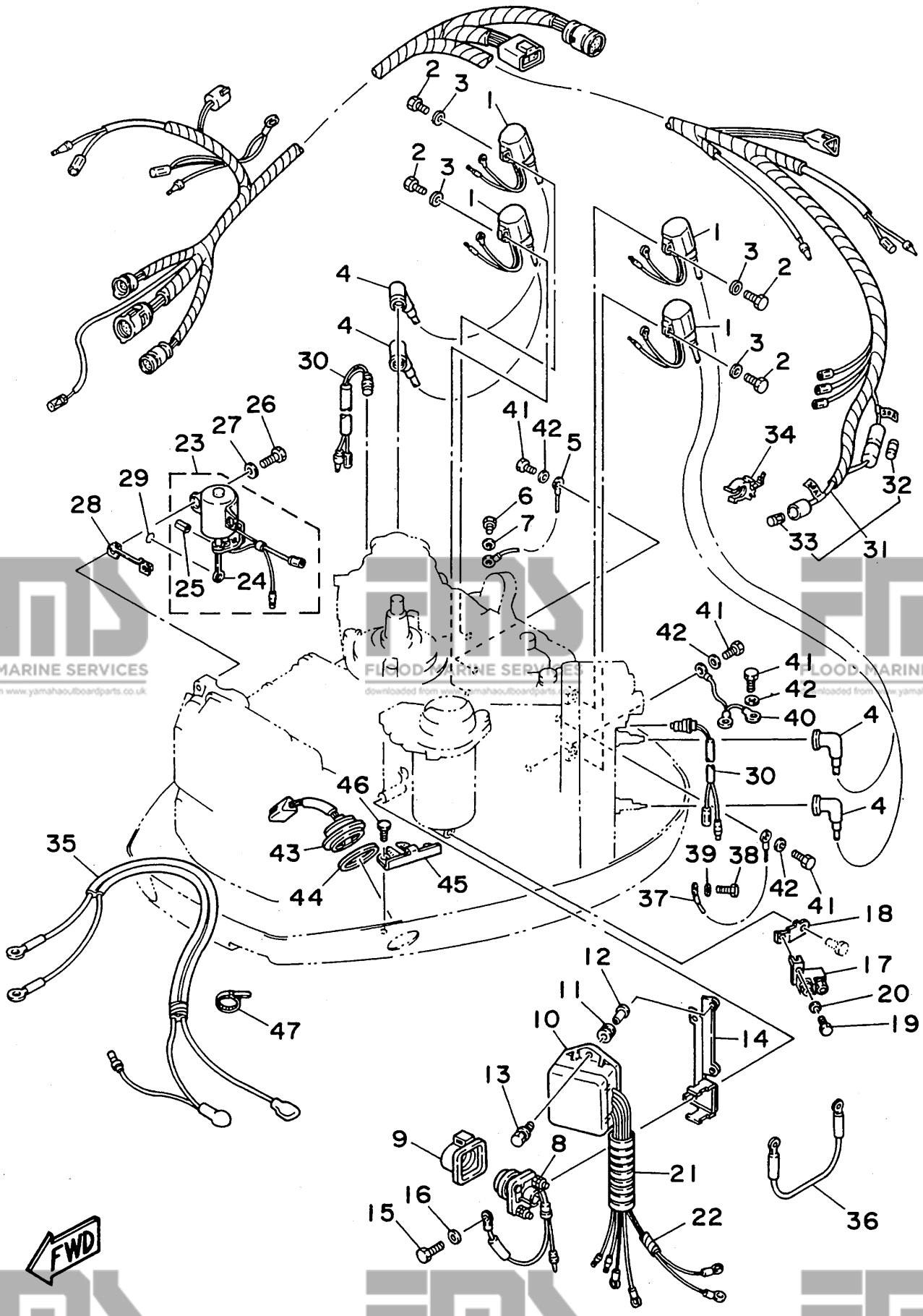
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Fig. 19 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	6N7-85542-00-EJ	BRACKET	1
2	6A0-82317-00	DAMPER, ignition coil	3
3	624-42542-00	PIPE	3
4	90119-06M59	BOLT, with washer	3
5	6N7-85540-00	C.D.I. UNIT ASSY	1
6	92580-06020	SCREW, pan head	3
7	92990-06600	WASHER, plate	3
8	6N7-85537-00	COVER	1
9	90159-06M11	SCREW, with washer	4
10	6N7-81948-00-94	BRACKET	1
11	97313-06016	BOLT	3
12	92990-06600	WASHER, plate	3
13	6R3-81960-00	RECTIFIER & REGULATOR ASSY	1
14	97313-06025	BOLT	2
15	92990-06600	WASHER, plate	2
16	6R3-81942-00	COVER	1
17	90159-06M08	SCREW, with washer	4

Fig. 20 ELECTRICAL 2



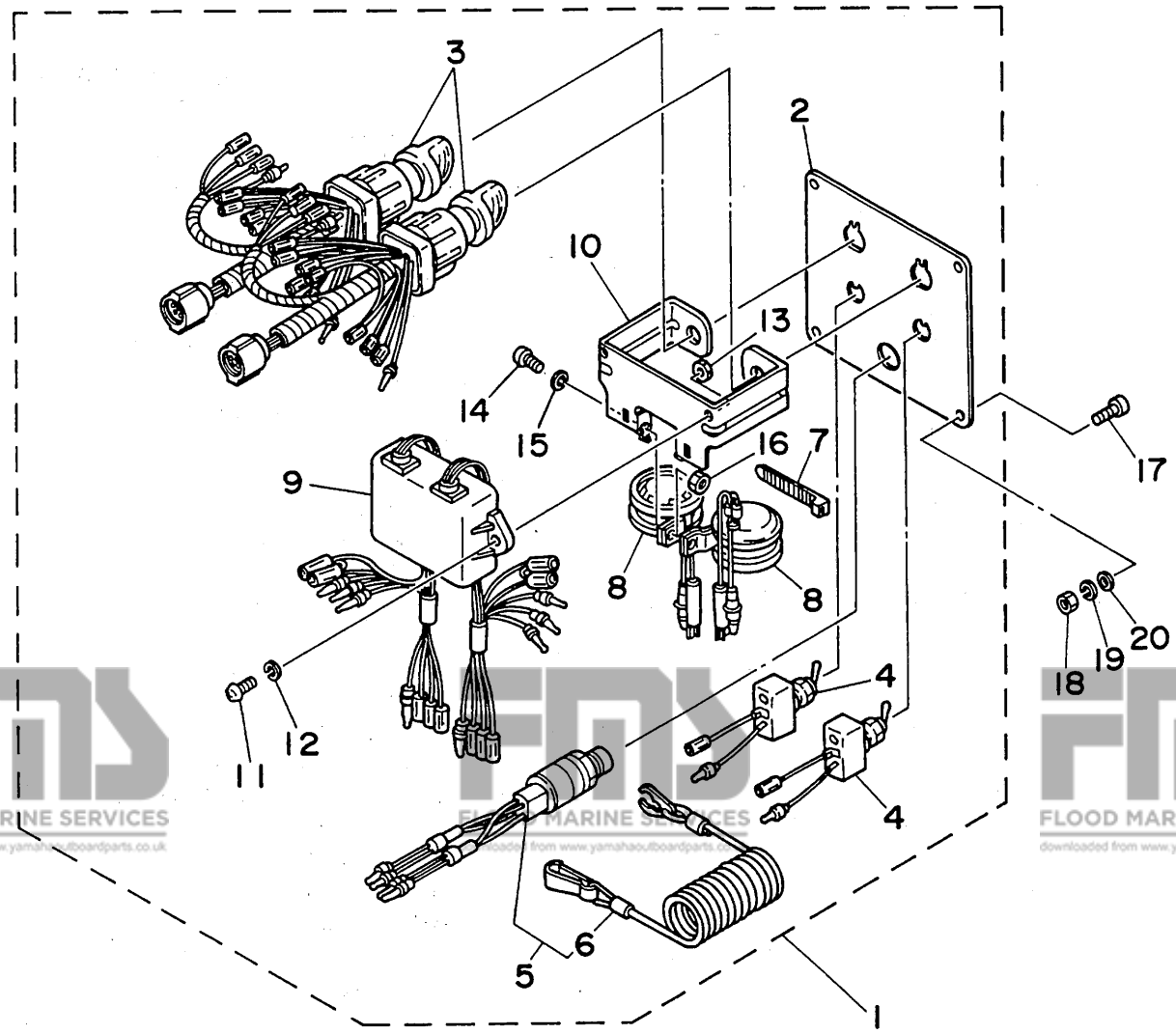
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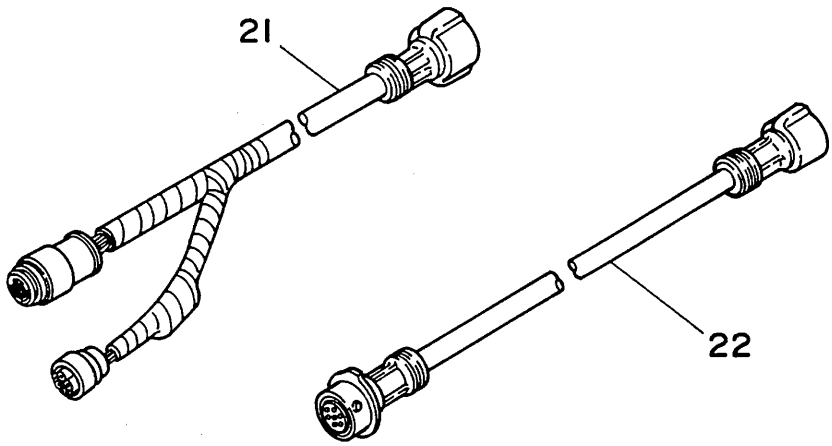
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Fig. 20 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85570-00	IGNITION COIL ASSY	4
2	97313-06020	BOLT	4
3	92990-06600	WASHER, plate	4
4	6G1-82370-20	PLUG CAP ASSY	4
5	662-82519-00	WIRE, earth lead	1
6	97395-06012	BOLT	1
7	92990-06600	WASHER, plate	1
8	6E5-81941-11	STARTER RELAY ASSY	1
9	689-81952-10	HOLDER, relay	1
10	6G5-81950-01	RELAY ASSY	1
11	6A0-82317-00	DAMPER, ignition coil	2
12	624-42542-00	PIPE	2
13	90119-06M64	BOLT, with washer	2
14	6E5-81948-20	BRACKET	1
15	97395-06016	BOLT	2
16	92990-06600	WASHER, plate	2
17	6H5-81920-00	TERMINAL ASSY	1
18	6G5-81929-00	BRACKET, terminal	1
19	97395-06012	BOLT	1
20	92990-06600	WASHER, plate	1
21	6N7-83557-00	TUBE	1
22	90446-10M01	HOSE	3
23	6N7-86110-00	SOLENOID	1
24	6N7-86116-00	.WIRE, pull	1
25	91609-30010	.PIN, spring	1
26	97313-06030	BOLT	2
27	92990-06600	WASHER, plate	2
28	6N7-86112-00	STAY, solenoid	1
29	93210-03261	O-RING	1
30	688-82560-10	THERMO SWITCH ASSY	2
31	6N7-82590-10	WIRE HARNESS ASSY	1
32	682-82151-00	.FUSE	1
33	705-82151-00	.FUSE (30A)	1
34	6G5-82152-00	HOLDER, fuse	2
35	6N7-82105-00	WIRE HARNESS	1
36	6E5-82117-00	WIRE, lead	1
37	6R3-82519-00	WIRE, earth lead	1
38	97395-06012	BOLT	1
39	92990-06600	WASHER, plate	1
40	6E5-82531-00	WIRE, lead	1
41	97395-06012	BOLT	4
42	92990-06600	WASHER, plate	4
43	6R3-82563-00	TRIM & TILT SWITCH ASSY	1
44	6E5-82587-00	GASKET	1
45	6R3-83614-00	BRACKET	1
46	97395-06016	BOLT	2
47	90465-13M18	CLAMP	1

Fig. 21 ELECTRICAL 3



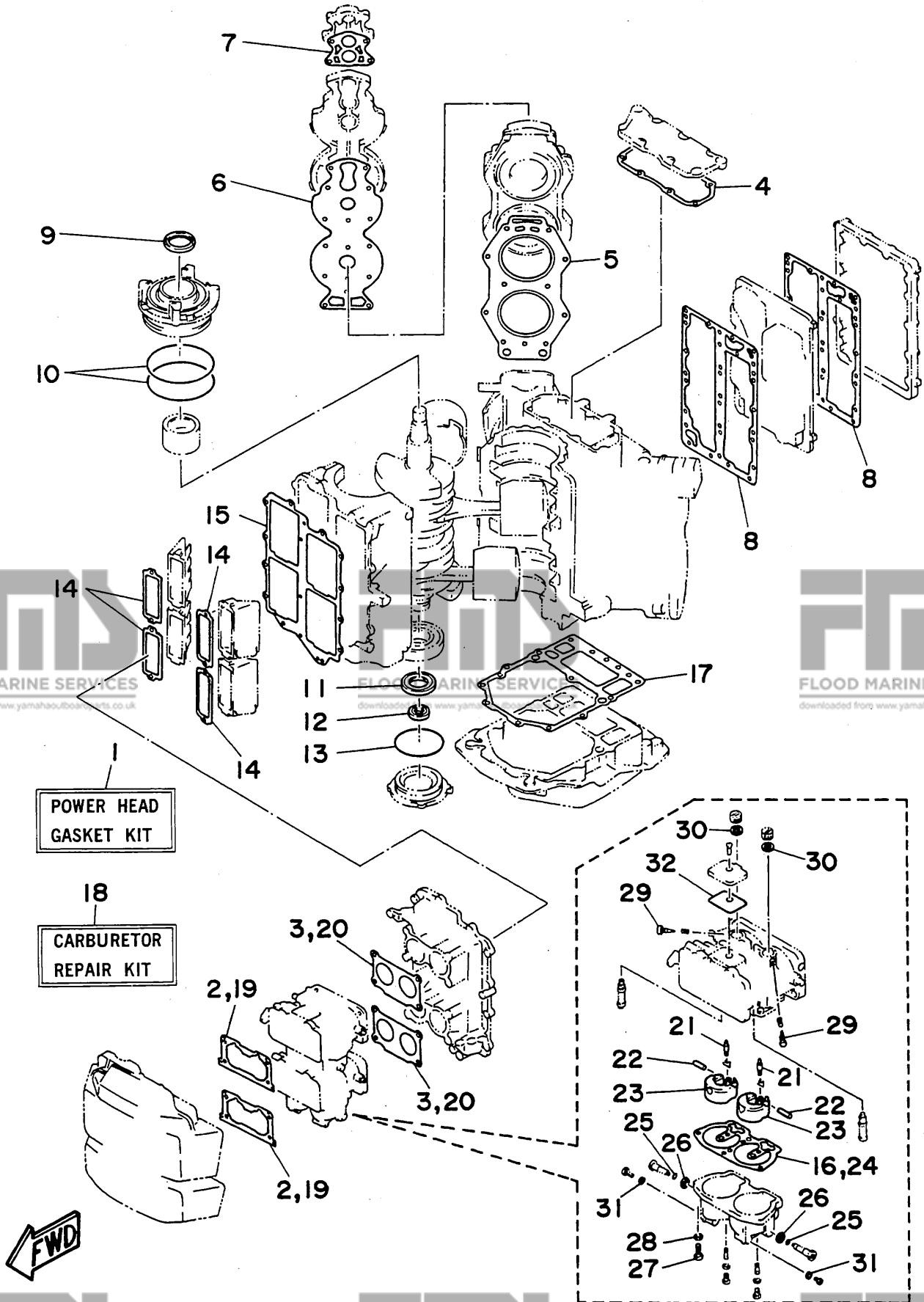


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Fig. 21 ELECTRICAL 3

Ref.No.	Parts No.	Description	Q'ty
1	6K1-82570-02	PANEL SWITCH ASSY	1
2	6K1-82571-00	.PANEL, switch	1
3	6K1-82510-02	.MAIN SWITCH ASSY	2
4	703-82574-00	.SWITCH, choke	2
5	6K1-82575-00	.ENGINE STOP SWITCH ASSY	1
6	682-82556-00	..STOPPER	1
7	704-82581-00	.STAY, cord clamp	2
8	688-83383-11	.BUZZER	2
9	6K1-85830-01	.CONTROL UNIT ASSY	1
10	6K1-83614-00	.BRACKET	1
11	92580-06020	.SCREW, pan head	2
12	92990-06100	.WASHER, spring	2
13	95380-06600	.NUT	2
14	98580-05010	.SCREW, pan head	2
15	92990-05100	.WASHER, spring	2
16	95380-05600	.NUT	2
17	90149-05M05	SCREW	4
18	95380-05600	NUT	4
19	92990-05100	WASHER, spring	4
20	92990-05600	WASHER, plate	4
21	6K1-8258A-40	EXTENSION, wire harness	2
22	688-8258A-10	EXTENSION, wire harness (10P) (L:2M)	1 UR
	688-8258A-30	EXTENSION, wire harness (10P) (L:3M)	1 UR

Fig. 22 REPAIR KIT 1

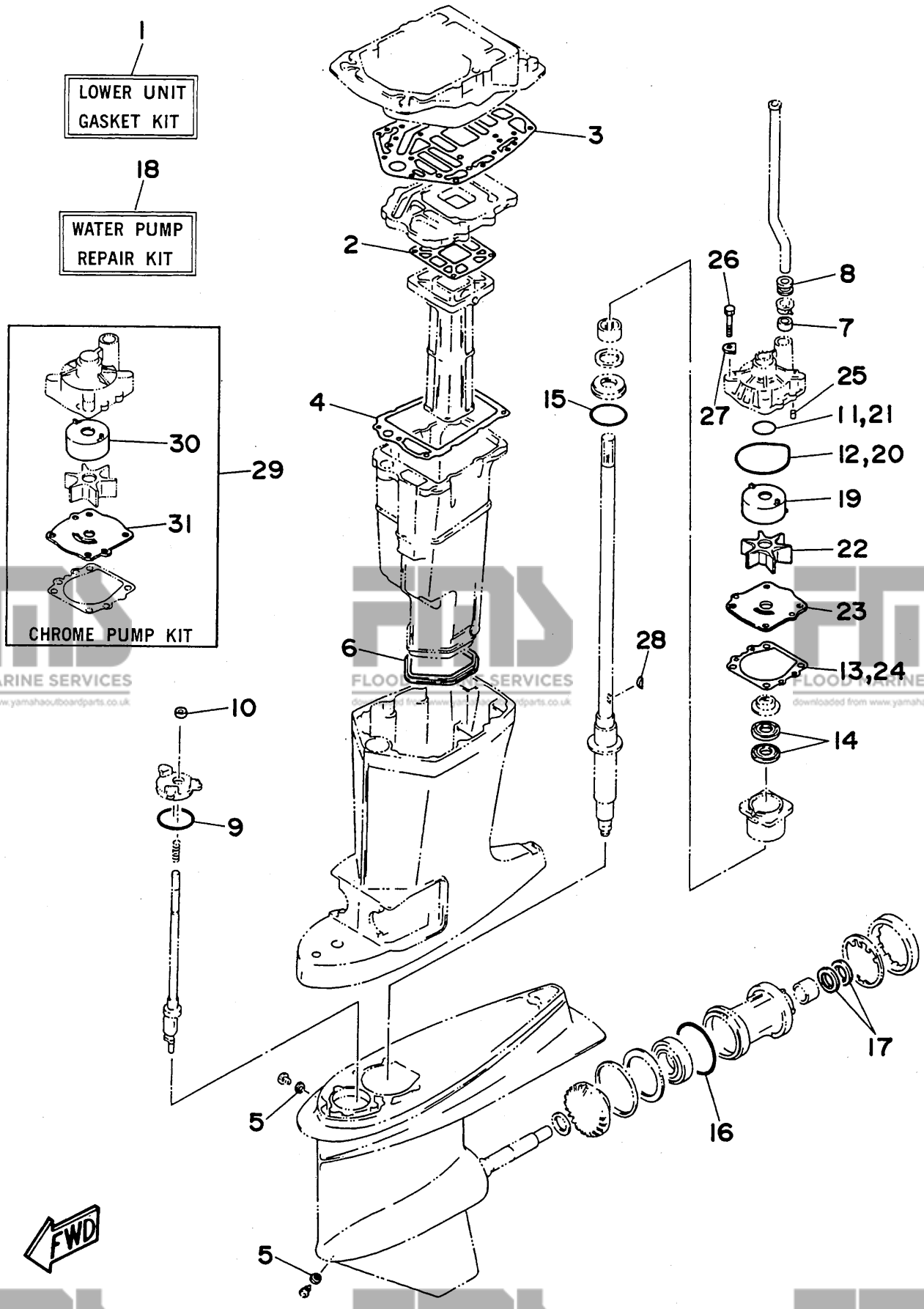


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Fig. 22 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty
1	6N6-W0001-00	POWER HEAD GASKET KIT	1
2	6K7-14483-00	.GASKET	2
3	6E5-14198-00	.GASKET	2
4	6E5-11381-00	.GASKET 1	1
5	6E5-11181-02	.GASKET, cylinder head 1	2
6	6E5-11193-01	.GASKET, head cover 1	2
7	688-12414-00	.GASKET, cover	2
8	6E5-41112-00	.GASKET, exhaust inner cover	2
9	93102-40M14	.OIL SEAL	1
10	93211-04384	.O-RING	2
11	93102-35M13	.OIL SEAL	1
12	93101-22M15	.OIL SEAL	1
13	93210-74M35	.O-RING	1
14	6E5-13621-00	.GASKET, valve seat	4
15	6E5-13645-00	.GASKET, manifold 1	1
16	6E5-14384-03	.GASKET, float chamber	2
17	6G5-45113-00	.GASKET, upper casing	1
18	6N6-W0093-00	CARBURETOR REPAIR KIT	1
19	6K7-14483-00	.GASKET	1
20	6E5-14198-00	.GASKET	2
21	6E5-14546-00	.VALVE, needle	4
22	6E5-14386-02	.PIN, float	4
23	6E5-14385-02	.FLOAT	4
24	6E5-14384-03	.GASKET, float chamber	2
25	6E5-14997-00	.O-RING	4
26	6E5-14398-01	.GASKET	4
27	98580-05016	.SCREW, pan head	2
28	92990-05100	.WASHER, spring	2
29	6E5-14323-03	.SCREW, air adjusting	4
30	6E5-14979-00	.GASKET	4
31	6J8-14995-00	.GASKET	4
32	6E5-14959-00	.GASKET	2

Fig. 23 REPAIR KIT 2



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Fig. 23 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	6F3-W0001-20	LOWER UNIT GASKET KIT	1
2	6G5-41134-00	.GASKET, exhaust manifold	1
3	6G5-45114-00	.GASKET, upper casing	1
4	6E5-41135-00	.GASKET, exhaust manifold	1
5	90430-08020	.GASKET	2
6	6E5-45123-00	.GASKET, muffler	1
7	6E5-44365-00	.DAMPER, water seal	1
8	6E5-44366-00	.DAMPER, water seal	1
9	93210-58677	.O-RING	1
10	93106-09014	.OIL SEAL	1
11	93210-37160	.O-RING	1
12	93210-86M38	.O-RING	1
13	6E5-44315-00	.GASKET, water pump	1
14	93101-28M16	.OIL SEAL	2
15	93210-54534	.O-RING	1
16	93210-86M39	.O-RING	1
17	93101-30M17	.OIL SEAL	2
18	6E5-W0078-00	WATER PUMP REPAIR KIT	1
19	6E5-44322-00	.INSERT, cartridge	1
20	93210-86M38	.O-RING	1
21	93210-37160	.O-RING	1
22	6E5-44352-00	.IMPELLER	1
23	6E5-44323-00	.OUTER PLATE, cartridge	1
24	6E5-44315-00	.GASKET, water pump	1
25	93606-12019	.PIN, dowel	2
26	97395-08045	.BOLT	4
27	90209-08M02	.WASHER	4
28	90280-04M05	.KEY, woodruff	1
29	6E5-W0078-0A	CHROME PUMP KIT	1
30	6E5-44322-41	.INSERT, cartridge	1
31	6E5-44323-40	.OUTER PLATE, cartridge	1

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150C (6R2)
175B (6R3)
200B (6R4)

150C
175B
200B

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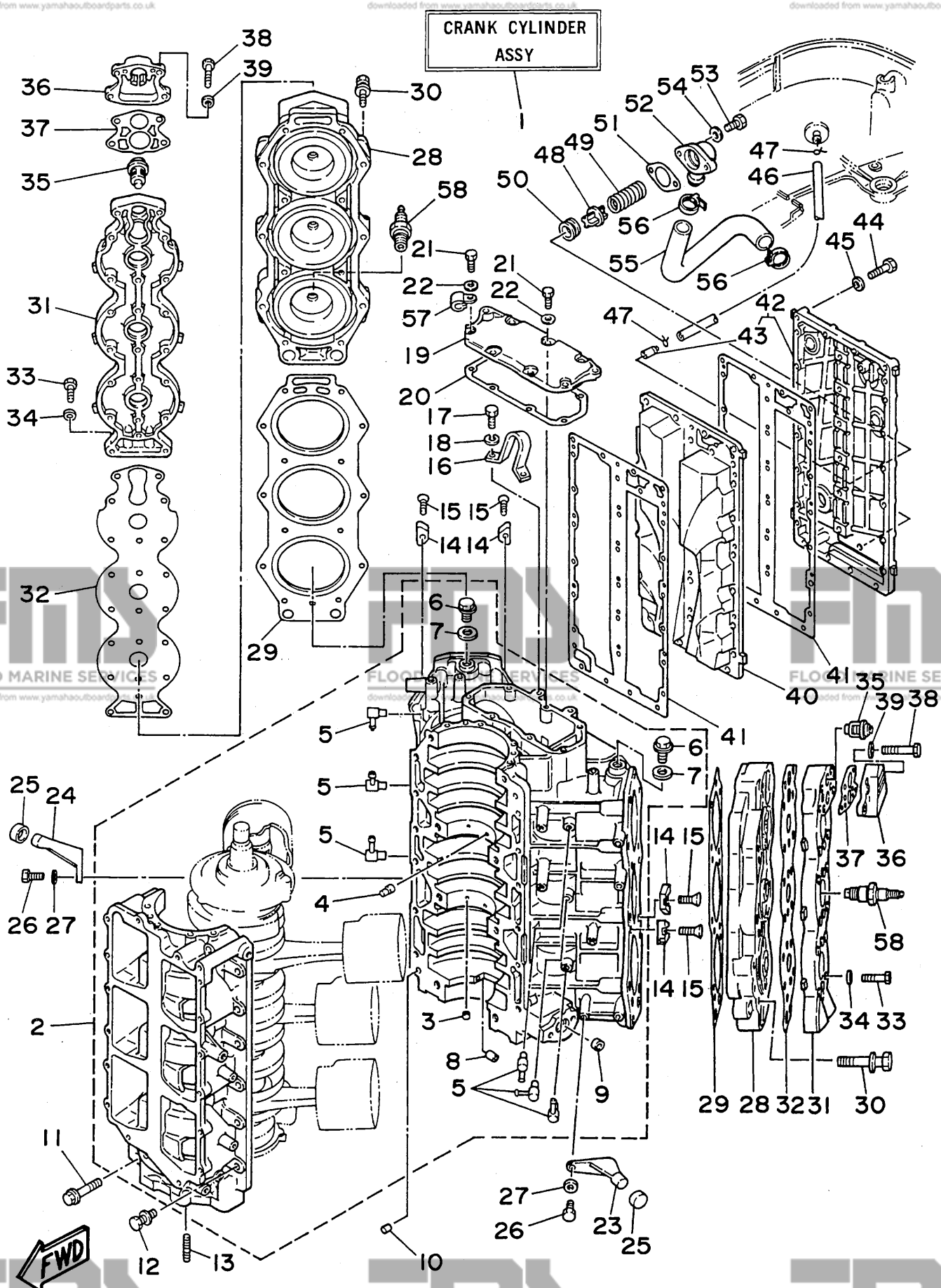
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Fig. 1 CYLINDER. CRANKCASE

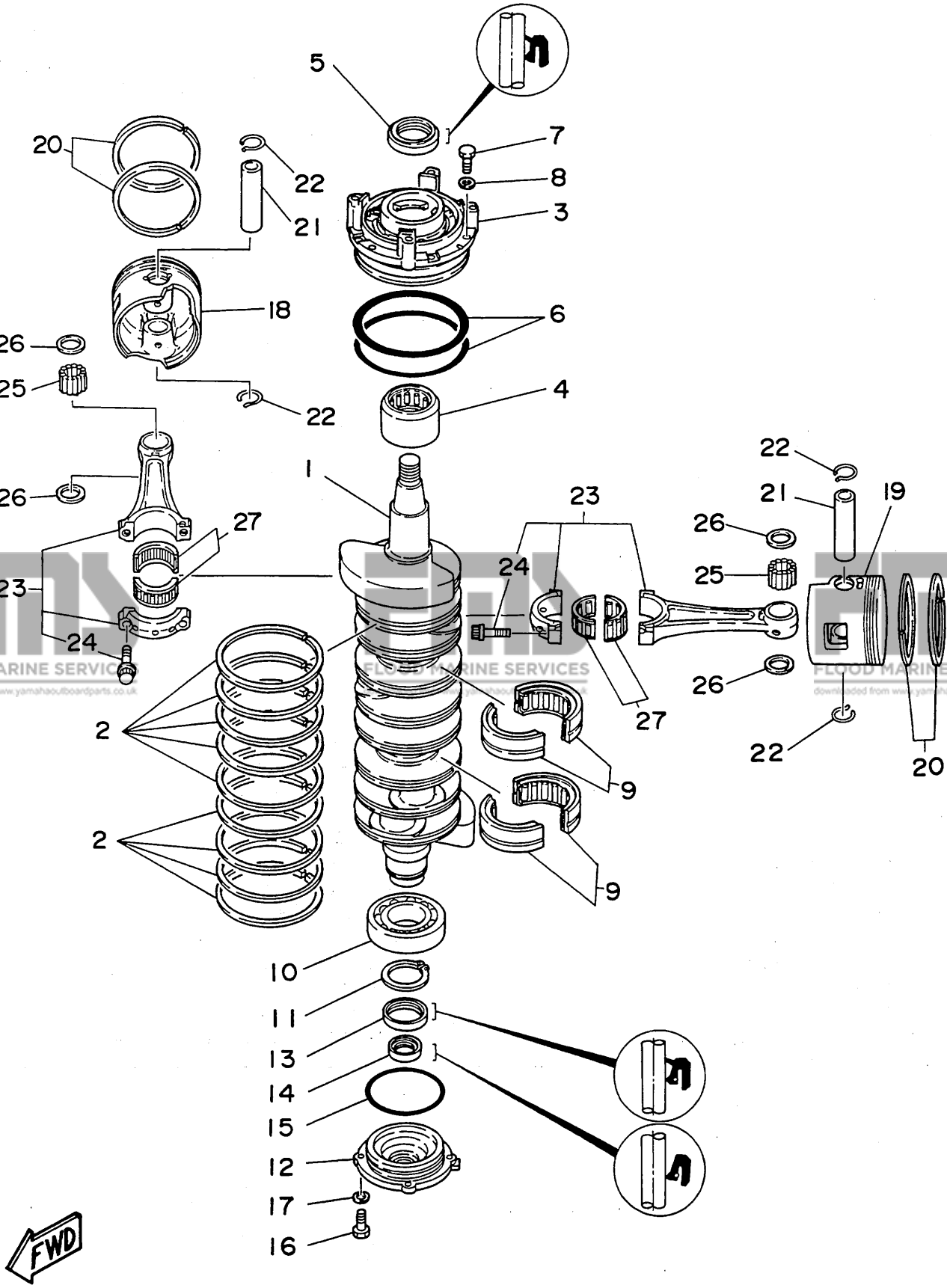


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Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty
1	6R2-W0090-10-EJ	CRANK CYLINDER ASSY (150C MODEL) (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR
	6R3-W0090-10-EJ	CRANK CYLINDER ASSY (175B MODEL) (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR
	6R4-W0090-10-EJ	CRANK CYLINDER ASSY (200B MODEL) (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR
2	6R2-15100-00-94	CRANKCASE ASSY (150C MODEL)	1 UR
	6R3-15100-00-94	CRANKCASE ASSY (175B/200B MODEL)	1 UR
3	624-11379-00	.VALVE, check	2
4	663-11518-01	.LOCK, bearing	2
5	646-11370-00	.CHECK VALVE ASSY	6
6	90340-14M00	.PLUG, straight screw	2
7	90430-14115	.GASKET	2
8	90384-06M07	.BUSH, bimetal formed	1
9	90384-14M09	.BUSH, bimetal formed	1
10	93608-12063	PIN, dowel	2
11	90105-10M20	BOLT, washer based	8
12	90119-08M23	BOLT, with washer	12
13	90116-08M14	BOLT, stud	2
14	6E5-11325-00	ANODE	8
15	98680-04016	SCREW, oval head	8
16	6E5-11119-00	HANGER, engine	1
17	97313-08020	BOLT	2
18	92990-08100	WASHER, spring	2
19	6K7-11371-01-9M	COVER	1
20	6E5-11381-00	GASKET 1	1
21	97313-06020	BOLT	7
22	92990-06600	WASHER, plate	7
23	6E5-42761-00-94	STOPPER	1
24	6E5-42762-00-94	STOPPER	1
25	663-44533-00	DAMPER, upper mount rubber	2
26	97313-06020	BOLT	4
27	92990-06600	WASHER, plate	4
28	6G4-11111-02-94	HEAD, cylinder 1 (150C MODEL)	2 UR
	6G5-11111-02-94	HEAD, cylinder 1 (175B/200B MODEL)	2 UR
29	6G5-11181-01	GASKET, cylinder head 1	2
30	90119-08M21	BOLT, with washer	28
31	6G5-11191-00-9M	COVER, cylinder head 1	2
32	6G5-11193-01	GASKET, head cover 1	2
33	97313-06030	BOLT	36
34	92990-06600	WASHER, plate	36
35	6E5-12411-10	THERMOSTAT	2
36	6G5-12413-00-9M	COVER, thermostat	2
37	688-12414-00	GASKET, cover	2
38	97313-06045	BOLT	8
39	92990-06600	WASHER, plate	8
40	6G5-41111-00-9M	INNER COVER, exhaust	1
41	6G5-41112-00	GASKET, exhaust inner cover	2
42	6R3-41113-00-9M	OUTER COVER, exhaust	1
43	650-24378-00	.PIPE, joint 4	1
44	97013-06035	BOLT	29
45	92990-06600	WASHER, plate	29
46	6E5-24312-00	PIPE 2	1
47	90467-08004	CLIP	2
48	6G5-12416-00	VALVE, pressure control	1
49	90501-16M11	SPRING, compression	1
50	90480-20M05	GROMMET	1
51	6G5-11382-00	GASKET 2	1
52	6G5-11372-00-5B	COVER, bypass 2	1
53	97313-06020	BOLT	2
54	92990-06600	WASHER, plate	2
55	6G5-12576-00	HOSE 1	1
56	90465-13M18	CLAMP	2
57	90465-08028	CLAMP	1
58	94702-00247	PLUG, spark (NGK BR8HS 10)	6

Fig. 2 CRANKSHAFT. PISTON



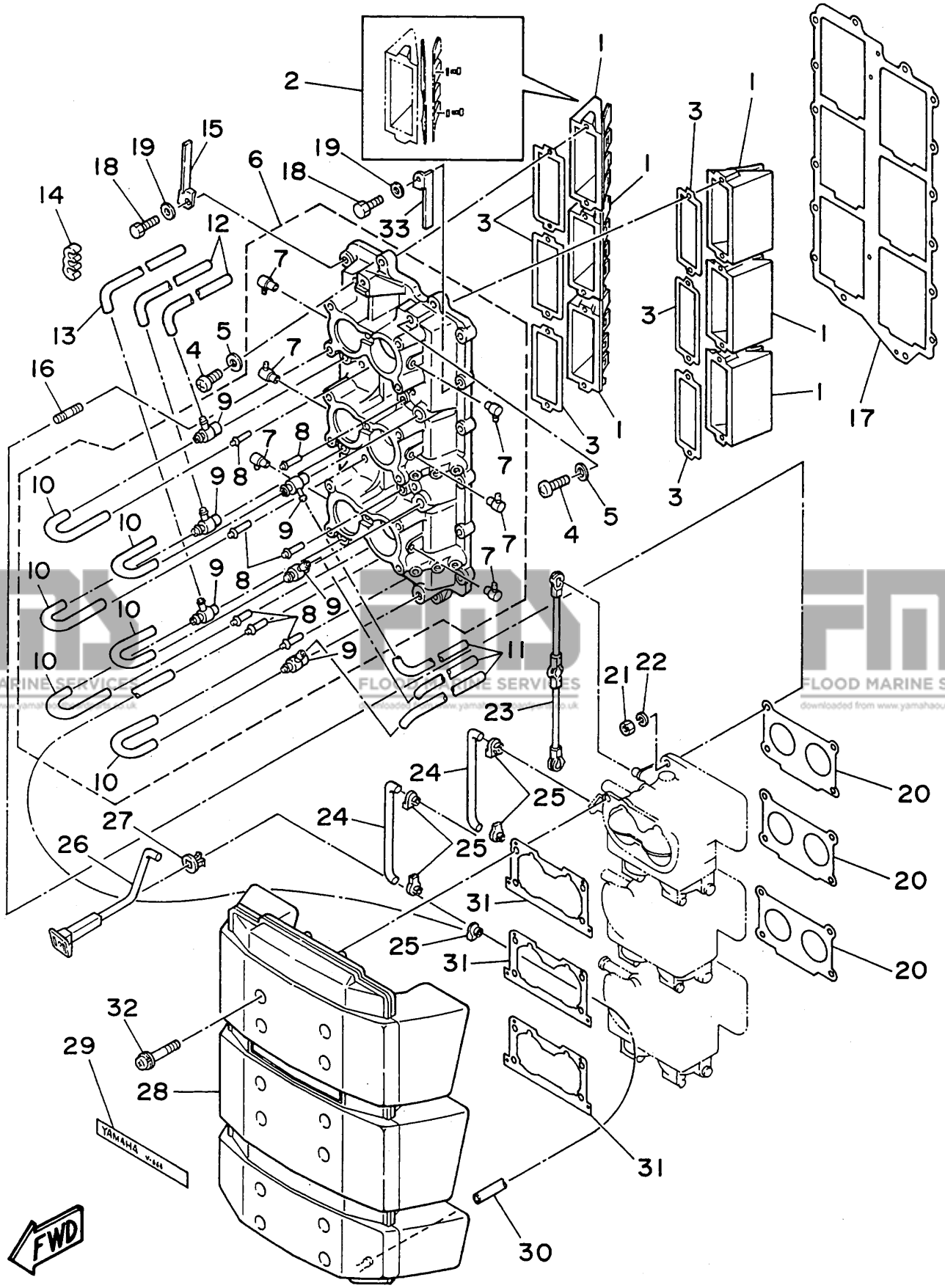
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Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6R3-11411-00	CRANKSHAFT	1
2	6E5-11447-00	SEAL, crank	9
3	6R3-15163-00-94	HOUSING, bearing 1	1
4	93311-940U3	BEARING, cylindrical	1
5	93102-40M14	OIL SEAL	1
6	93211-04384	O-RING	2
7	97313-06020	BOLT	3
8	92990-06600	WASHER, plate	3
9	93310-954V3	BEARING, cylindrical	2
10	93306-208U0	BEARING	1
11	93410-40M03	CIRCLIP	1
12	6G5-15359-00-94	HOUSING, oil seal	1
13	93102-35M13	OIL SEAL	1
14	93101-22M15	OIL SEAL	1
15	93210-74M35	O-RING	1
16	97395-06020	BOLT	4
17	92990-06600	WASHER, plate	4
18	6L1-11631-01-93	PISTON (STD) (150C/175B MODEL)	3 UR
	6R5-11631-00-93	PISTON (STD) (200B MODEL)	3 UR
	6L1-11635-01	PISTON (0.25MM O/S) (150C/175B MODEL)	3 AP
	6R5-11635-00	PISTON (0.25MM O/S) (200B MODEL)	3 AP
18	6L1-11636-01	PISTON (0.50MM O/S) (150C/175B MODEL)	3 AP
	6R5-11636-00	PISTON (0.50MM O/S) (200B MODEL)	3 AP
19	6L1-11642-01-93	PISTON 2 (STD) (150C/175B MODEL)	3 UR
	6R5-11642-00-93	PISTON 2 (STD) (200B MODEL)	3 UR
	6L1-11645-01	PISTON 2 (0.25MM O/S) (150C/175B MODEL)	3 AP
	6R5-11645-00	PISTON 2 (0.25MM O/S) (200B MODEL)	3 AP
	6L1-11646-01	PISTON 2 (0.50MM O/S) (150C/175B MODEL)	3 AP
	6R5-11646-00	PISTON 2 (0.50MM O/S) (200B MODEL)	3 AP
20	6K7-11601-02	PISTON RING SET (STD)	6
	6K7-11601-12	PISTON RING SET (0.25MM O/S)	6 AP
	6K7-11601-22	PISTON RING SET (0.50MM O/S)	6 AP
21	6K7-11633-00	PIN, piston	6
22	6E5-11634-00	CLIP, piston pin	12
23	6E5-11650-01	CONNECTING ROD ASSY	6
24	90109-08462	.BOLT	2
25	93603-21111	PIN, dowel	180
26	90201-21M75	WASHER, plate	12
27	93310-836V2	BEARING, cylindrical	6

Fig. 3 INTAKE



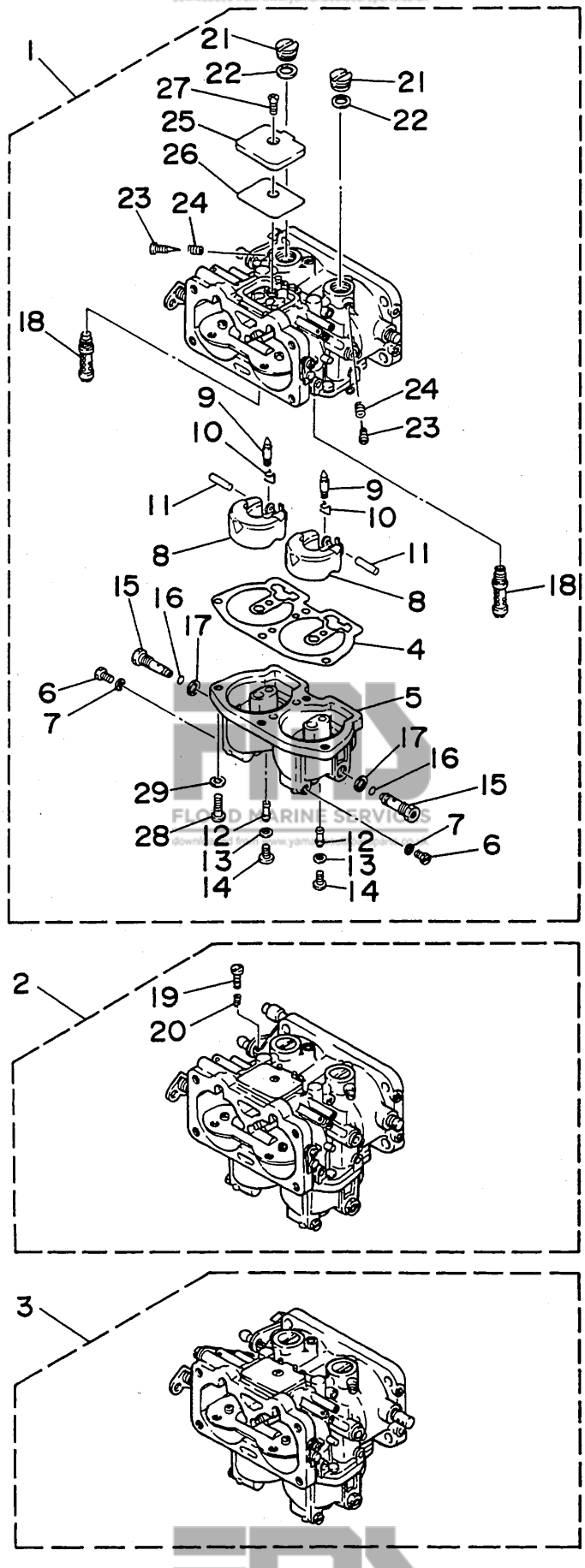
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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6G5-13610-00	REED VALVE ASSY (150C MODEL)	6 UR
	6E5-13610-00	REED VALVE ASSY (175B/200B MODEL)	6 UR
2	6E5-W0004-00	.REED SET	1
3	6E5-13621-00	GASKET, valve seat	6
4	98580-05016	SCREW, pan head	12
5	92990-05600	WASHER, plate	12
6	6G5-13641-10-94	MANIFOLD 1	1
7	6E5-13552-00	.NOZZLE	6
8	624-14485-00	.PIPE, joint	7
9	6E5-11370-00	.CHECK VALVE ASSY	6
10	90445-07M28	.HOSE	6
11	90445-07M45	HOSE	3
12	90445-07M46	HOSE	2
13	90445-07M59	HOSE	1
14	90464-07M05	CLAMP	2
15	90465-07M20	CLAMP	2
16	90116-06M30	BOLT, stud	12
17	6G5-13645-00	GASKET, manifold 1	1
18	97313-06025	BOLT	16
19	92990-06600	WASHER, plate	16
20	6E5-14198-00	GASKET	3
21	95380-06600	NUT	12
22	92990-06100	WASHER, spring	12
23	6G5-41217-01	ROD, accel. lever	1
24	6E5-41256-01	ROD, choke 1	2
25	661-41262-02	JOINT, choke lever	5
26	6R3-41271-00	KNOB, choke	1
27	689-41273-00	GROMMET	1
28	6R3-14440-00	SILENCER ASSY, intake	1
29	6G5-1441K-00	EMBLEM	1
30	90445-07M08	HOSE	1
31	6K7-14483-00	GASKET	3
32	90159-06M14	SCREW, with washer	12
33	90465-07M20	CLAMP	2

Fig. 4 CARBURETOR

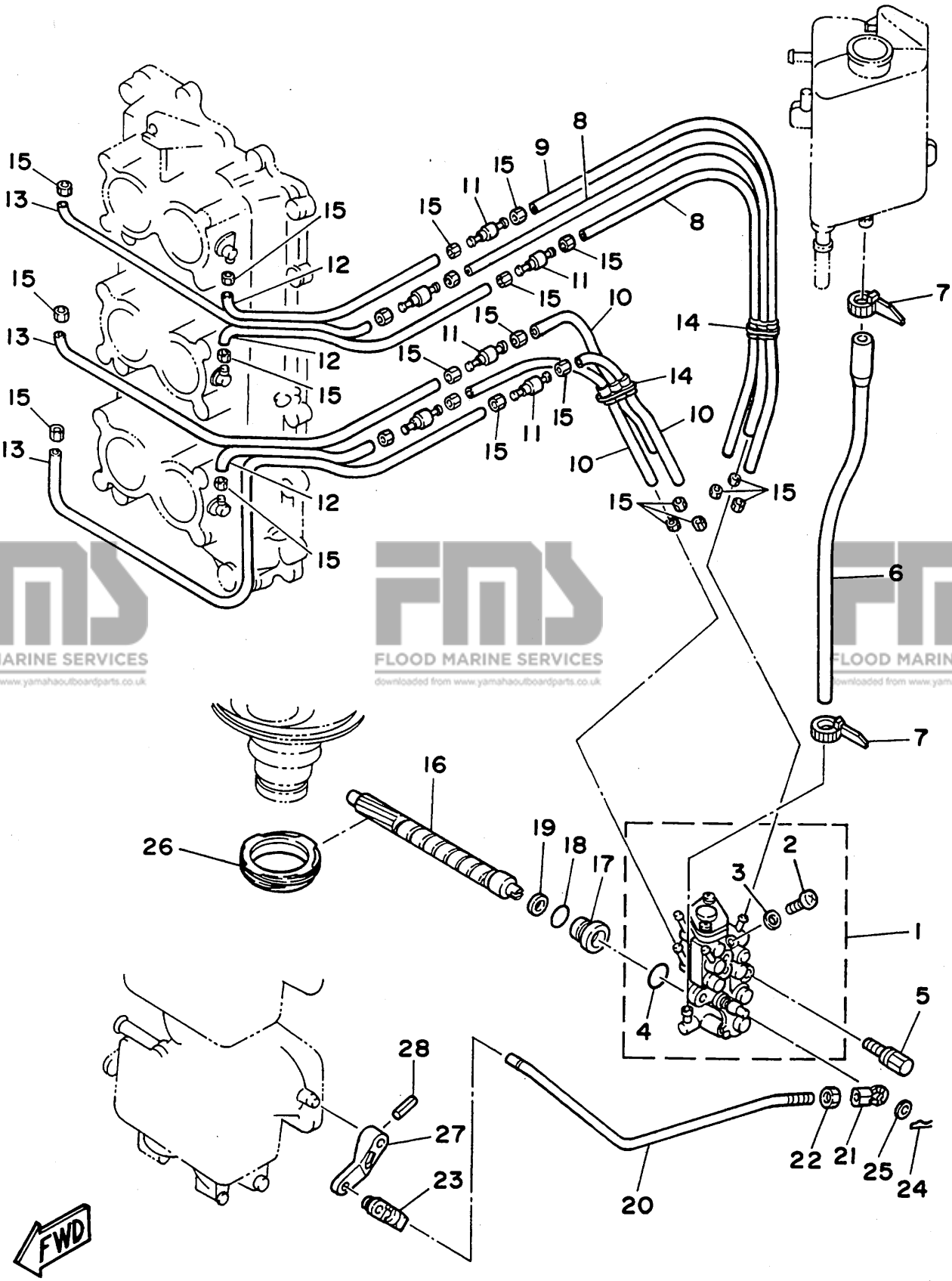


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Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6R2-14301-00	CARBURETOR ASSY 1 (150C MODEL)	1 UR
	6R3-14301-00	CARBURETOR ASSY 1 (175B MODEL)	1 UR
	6R4-14301-00	CARBURETOR ASSY 1 (200B MODEL)	1 UR
2	6R2-14302-00	CARBURETOR ASSY 2 (150C MODEL)	1 UR
	6R3-14302-00	CARBURETOR ASSY 2 (175B MODEL)	1 UR
	6R4-14302-00	CARBURETOR ASSY 2 (200B MODEL)	1 UR
3	6R2-14303-00	CARBURETOR ASSY 3 (150C MODEL)	1 UR
	6R3-14303-00	CARBURETOR ASSY 3 (175B MODEL)	1 UR
	6R4-14303-00	CARBURETOR ASSY 3 (200B MODEL)	1 UR
4	6E5-14384-03	.GASKET, float chamber	3
5	6E5-14381-03	.BODY, float chamber	3
6	6E5-14383-01	.SCREW, drain	6
7	6J8-14995-00	.GASKET	6
8	6E5-14385-02	.FLOAT	6
9	6E5-14546-00	.VALVE, needle	6
10	6E5-14159-00	.CLIP	6
11	6E5-14386-02	.PIN, float	6
12	6E5-1492F-40	.JET, air slow (#80) (150C MODEL)	6 UR
	6E5-1492F-38	.JET, air slow (#76) (175B MODEL)	6 UR
	6E5-1492F-42	.JET, air slow (#84) (200B MODEL)	6 UR
13	6E5-14397-00	.GASKET	6
14	6E5-14394-00	.PLUG, slow jet	6
15	6E5-1492E-62	.JET, main (#124) (150C MODEL)	6 UR
	6E5-1492E-63	.JET, main (#126) (175B MODEL)	6 UR
	6E5-1492E-77	.JET, main (#154) (200B MODEL)	6 UR
16	6E5-14997-00	.O-RING	6
17	6E5-14398-01	.GASKET	6
18	6G5-1492A-00	.NOZZLE, main (150C MODEL)	6 UR
	6J9-1492A-00	.NOZZLE, main (175B MODEL)	6 UR
	6G6-1492A-00	.NOZZLE, main (200B MODEL)	6 UR
19	6E5-14321-00	.SCREW, throttle	1
20	6J8-14334-00	.SPRING, throttle	1
21	6E5-14328-01	.PLUG	6
22	6E5-14979-00	.GASKET	6
23	6E5-14323-03	.SCREW, air adjusting	6
24	6E5-14223-00	.SPRING, air adjusting	6
25	6E5-14527-00	.PLATE	3
26	6E5-14959-00	.GASKET	3
27	98701-05008	.SCREW, flat head	3
28	98580-05016	.SCREW, pan head	12
29	92990-05100	.WASHER, spring	12

Fig. 5 OIL PUMP



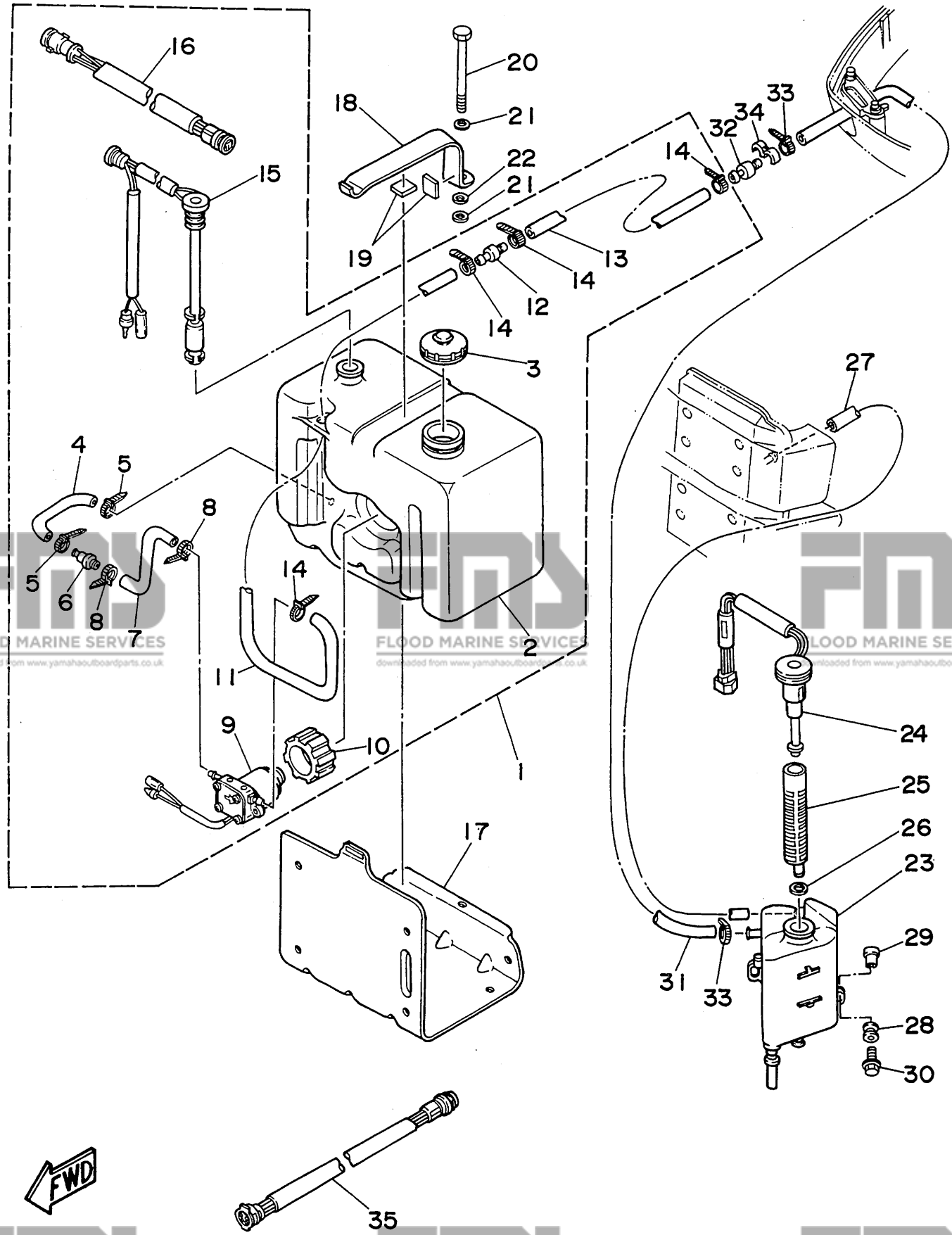
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Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty
1	6R3-13200-00	OIL INJECTION PUMP ASSY (150C/175B MODEL)	1 UR
	6R4-13200-00	OIL INJECTION PUMP ASSY (200B MODEL)	1 UR
2	6H1-13471-00	.PLUG, drain	1
3	6L2-13475-00	.GASKET	1
4	93210-19MA7	.O-RING	1
5	90109-06M40	BOLT	2
6	6R3-13416-00	PIPE, oil 1	1
7	90465-11M10	CLAMP	2
8	90445-07M73	HOSE	2
9	90445-07M85	HOSE	1
10	90445-07M83	HOSE	3
11	6R3-13183-00	VALVE, check	6
12	90445-07M87	HOSE	3
13	90445-07M96	HOSE	3
14	90464-07M05	CLAMP	2
15	90468-07M02	CLIP	24
16	6R3-11537-00	GEAR, driven	1
17	6R3-13117-00	COLLAR, distance	1
18	93210-13595	O-RING	1
19	90202-08M44	WASHER, plate	1
20	6R3-41241-00	ROD, link	1
21	6H1-41237-00	JOINT, link	1
22	95380-05600	NUT	1
23	6R5-41237-00	JOINT, link	1
24	90468-05M03	CLIP	1
25	90202-05088	WASHER, plate	1
26	6R3-11536-00	GEAR, drive	1
27	6E5-14276-00	LEVER	1
28	91690-30016	PIN, spring	1

Fig. 6 OIL TANK

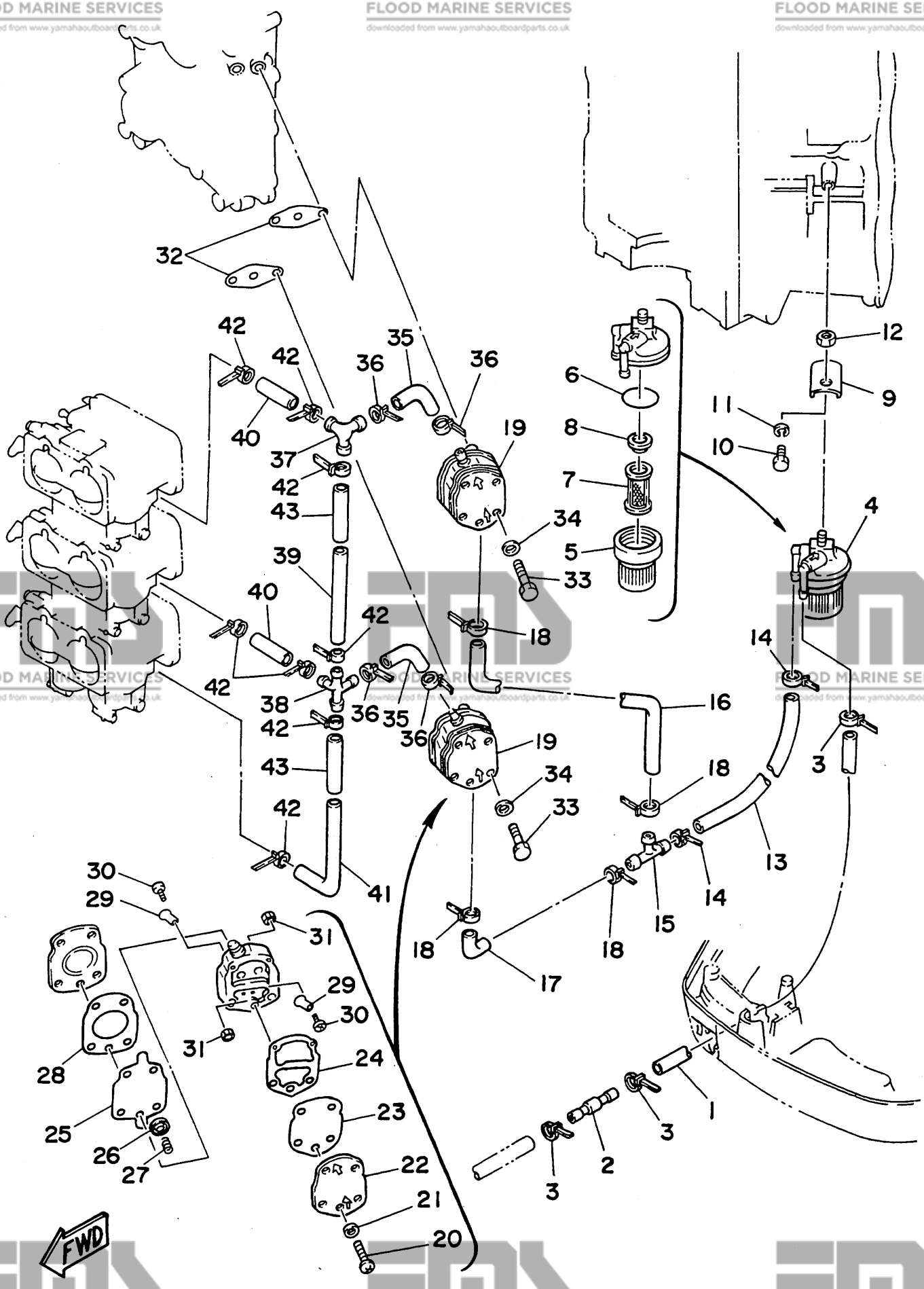


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Fig. 6 OIL TANK

Ref.No.	Parts No.	Description	Q'ty
1	6E5-21708-04	OIL TANK SUB-ASSY	1
2	6E5-21733-02	.SUB TANK, oil	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1
4	6E5-24322-00	.PIPE 11	1
5	90465-13M11	.CLAMP	2
6	646-24251-02	.STRAINER 1	1
7	6E5-24319-01	.PIPE, oil	1
8	90465-13M11	.CLAMP	2
9	6E5-81900-01	.OIL FEED PUMP ASSY	1
10	6E5-81922-00	.GROMMET	1
11	6E5-24321-01	.PIPE 10	1
12	6E5-24379-00	.PIPE, joint 4	1
13	90445-11M81	.HOSE (L3000)	1
14	90465-13M11	.CLAMP	4
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1
16	6E5-85721-01	.WIRE, lead	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1
18	6E5-21798-01-33	BRACKET, damper	1
19	6E5-21746-00	DAMPER	2
20	97380-06100	BOLT	1
21	92990-06600	WASHER, plate	2
22	95380-06600	NUT	1
23	6E5-21750-03	OIL TANK ASSY	1
24	6R3-85730-00	OIL LEVEL GAUGE ASSY	1
25	6E5-13411-00	STRAINER, oil	1
26	6E5-13414-00	GASKET, strainer cover	1
27	90445-05M02	HOSE	1
28	6A0-82317-00	DAMPER, ignition coil	3
29	624-42542-00	PIPE	3
30	90119-06M65	BOLT, with washer	3
31	6R3-24323-00	PIPE 12	1
32	6E5-24379-00	PIPE, joint 4	1
33	90465-11M10	CLAMP	2
34	90464-13M34	CLAMP	1
35	6E5-82521-03	WIRE, lead	1

Fig. 7 FUEL

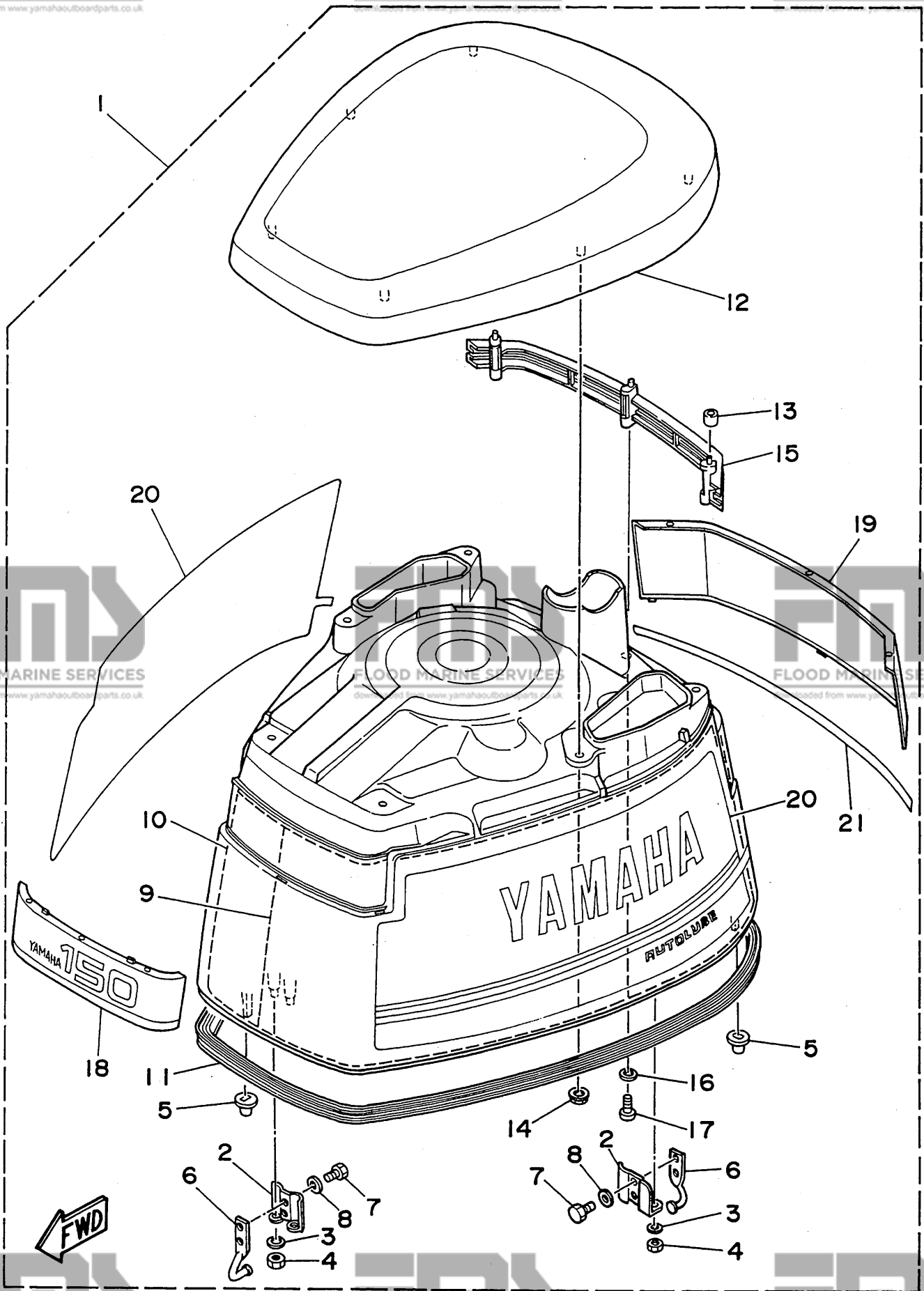

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Fig. 7 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6R3-24313-00	PIPE 3	1
2	6R3-24377-00	PIPE, joint 3	1
3	90465-11M10	CLAMP	3
4	6E5-24560-00	FILTER ASSY	1
5	655-24521-01	.CUP, filter	1
6	93210-37M25	.O-RING	1
7	6F5-24563-00	.ELEMENT, filter	1
8	655-24564-00	.GASKET	1
9	648-24566-01	BRACKET, filter	1
10	97313-06014	BOLT	1
11	92990-06100	WASHER, spring	1
12	95380-08600	NUT	1
13	6G5-24314-00	PIPE 4	1
14	90465-11M10	CLAMP	2
15	6E5-24378-00	PIPE, joint 4	1
16	6G5-24315-00	PIPE 5	1
17	6E5-24315-00	PIPE 5	1
18	90465-11M10	CLAMP	4
19	6E5-24410-02	FUEL PUMP ASSY	2
20	98503-05035	.SCREW, pan head	3
21	92990-05600	.WASHER, plate	3
22	6E5-24413-00	.BODY 2	1
23	6E5-24471-00	.DIAPHRAGM	1
24	6E5-24435-00	.GASKET, body 2	1
25	6E5-24411-00	.DIAPHRAGM	1
26	648-24424-00	.SEAT, spring	1
27	6E5-24423-00	.SPRING, diaphragm	1
28	6E5-24434-02	.GASKET, body	1
29	6A0-24421-01	.VALVE, check	4
30	6A0-14325-00	.SCREW, pan head	4
31	95380-03600	.NUT	4
32	650-24431-00	GASKET, fuel pump 1	2
33	97395-06050	BOLT	4
34	92990-06600	WASHER, plate	4
35	6G5-24316-10	PIPE 6	2
36	90465-11M10	CLAMP	4
37	6G5-24376-00	PIPE, joint 1	1
38	6G5-24377-00	PIPE, joint 3	1
39	6G5-24317-01	PIPE 7	1
40	6G5-24318-10	PIPE, overflow	2
41	6G5-24319-10	PIPE, oil	1
42	90465-11M10	CLAMP	8
43	90446-15M07	HOSE	2

Fig. 8 TOP COWLING

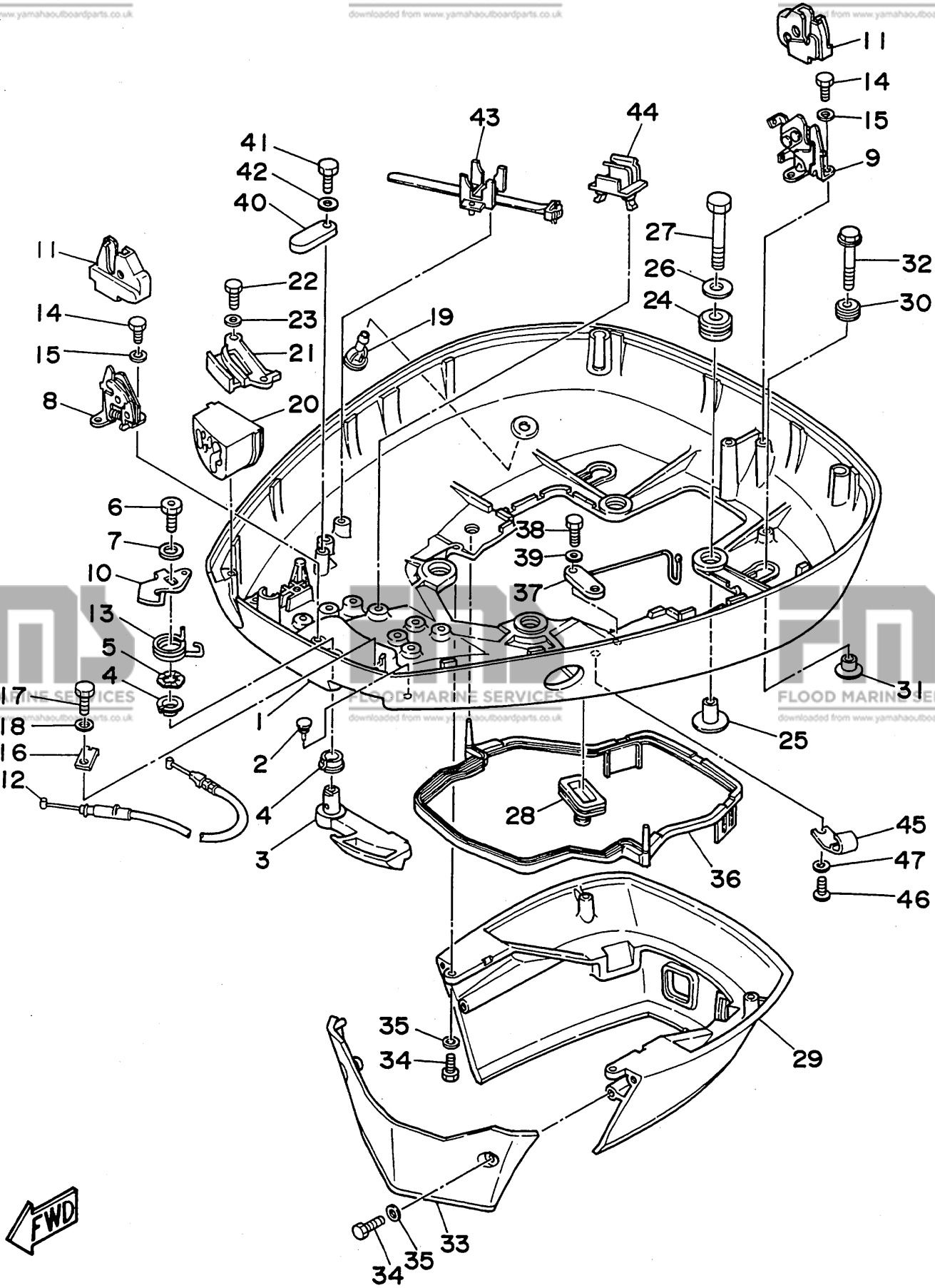


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Fig. 8 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6R2-42610-G0-EJ	TOP COWLING ASSY (150C MODEL)	1 UR
	6R3-42610-G0-EJ	TOP COWLING ASSY (175B MODEL)	1 UR
	6R4-42610-G0-EJ	TOP COWLING ASSY (200B MODEL)	1 UR
2	6R3-42647-00	.HOLDER, clamp band	2
3	92990-06100	.WASHER, spring	4
4	95380-06600	.NUT	4
5	6R3-42662-00	.DAMPER	3
6	6R3-42814-00	.HOOK, clamp	2
7	97395-06012	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	6R3-42619-00	.DAMPER, form	1
10	6R3-42627-00	.DAMPER, form	1
11	6R3-42615-00	.SEAL	1
12	6R3-42613-00-EJ	.MOLDING, air duct	1
13	90385-04M05	.BUSH	3
14	90179-06M12	.NUT	6
15	6R3-42636-00	.LOUVER, 2	1
16	92990-04600	.WASHER, plate	3
17	97780-40520	.SCREW, tapping	3
18	6R2-42686-00	.EMBLEM, front (150C MODEL)	1 UR
	6R3-42686-00	.EMBLEM, front (175B MODEL)	1 UR
	6R4-42686-00	.EMBLEM, front (200B MODEL)	1 UR
19	6R2-42687-00	.EMBLEM, rear (150C MODEL)	1 UR
	6R3-42687-00	.EMBLEM, rear (175B MODEL)	1 UR
	6R4-42687-00	.EMBLEM, rear (200B MODEL)	1 UR
20	6R3-W0070-G0	.GRAPHIC SET	1
21	6R3-42678-G0	.GRAPHIC, rear	1

Fig. 9 BOTTOM COWLING

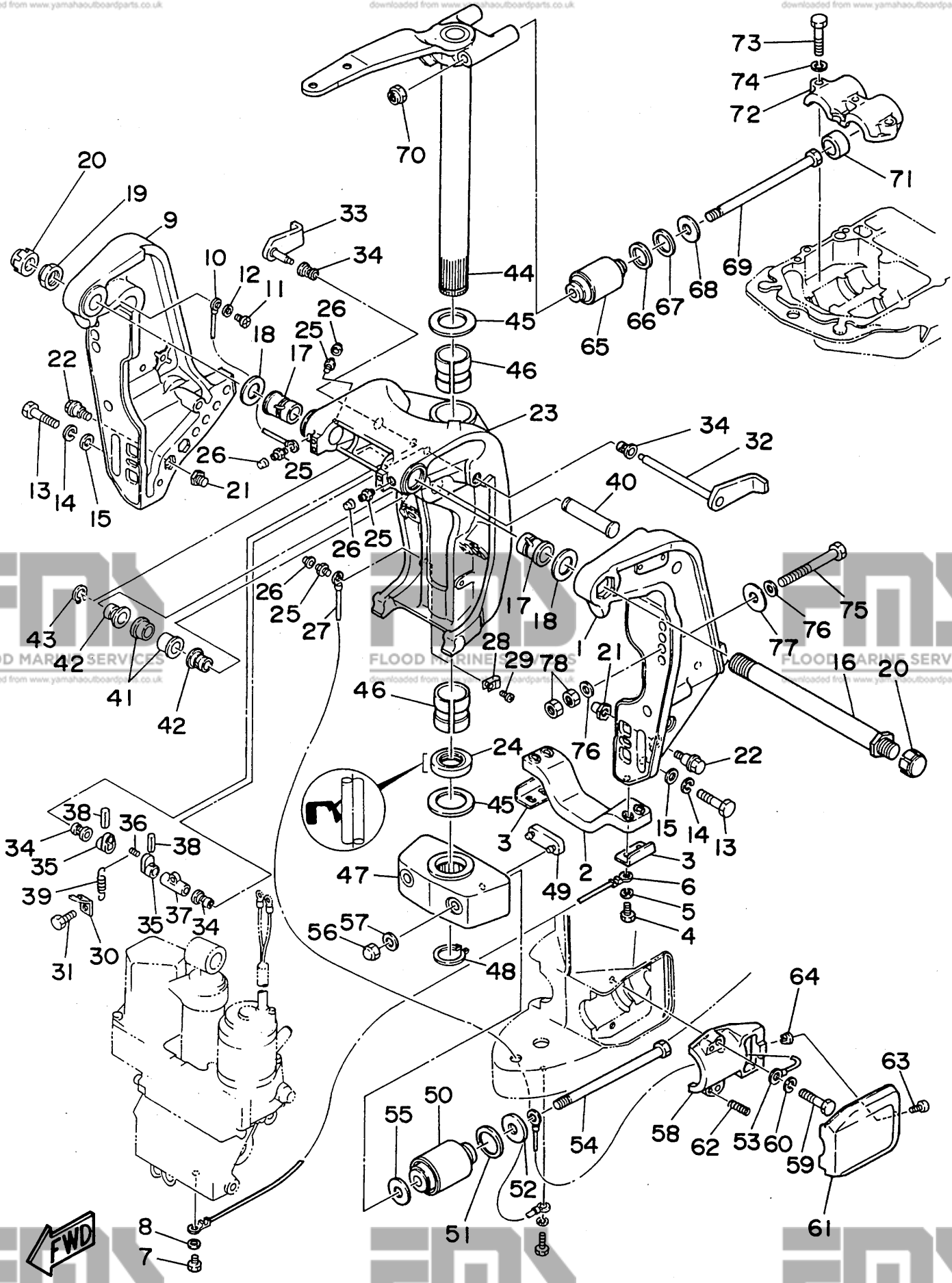


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Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6R3-42711-40-EJ	COWLING, bottom	1
2	6H4-42748-00	GROMMET	1
3	6R3-42815-00-EJ	LEVER, clamp	1
4	90386-13M88	BUSH	2
5	90206-13M10	WASHER, wave	1
6	90109-08M45	BOLT	1
7	92990-08200	WASHER, plain	1
8	6R3-42824-00	BASE, clamp lever	1
9	6R3-42811-00	STAY	1
10	6R3-42816-00	LEVER, clamp	1
11	6R3-42851-00	COVER, clamp	2
12	6R3-42850-00	WIRE, complete	1
13	6R3-42813-00	SPRING, clamp lever	1
14	97395-06016	BOLT	4
15	92990-06600	WASHER, plate	4
16	6R3-42828-00	PLATE, clamp	1
17	97395-06010	BOLT	1
18	92990-06600	WASHER, plate	1
19	6E5-44391-00	NIPPLE, hose	1
20	6R3-42725-10	GROMMET	1
21	6R3-42738-00-5B	PLATE, fitting	1
22	97395-06016	BOLT	2
23	92990-06600	WASHER, plate	2
24	90480-22M15	GROMMET	4
25	90387-08M37	COLLAR	4
26	90201-08M54	WASHER, plate	4
27	97090-08035	BOLT	4
28	688-42726-10	GROMMET	1
29	6R3-42741-00-EJ	APRON	1
30	90480-14M45	GROMMET	2
31	90387-06M52	COLLAR	2
32	90119-06M64	BOLT, with washer	2
33	6R3-42771-00-EJ	APRON	1
34	97395-06020	BOLT	4
35	92990-06600	WASHER, plate	4
36	6E5-42716-00	RUBBER, seal 1	1
37	6K7-82588-00	PLATE	1
38	97395-06020	BOLT	1
39	92990-06600	WASHER, plate	1
40	6E5-82588-00	PLATE	1
41	97395-06020	BOLT	1
42	92990-06600	WASHER, plate	1
43	688-82594-00	CLAMP	1
44	6E5-82594-00	CLAMP	4
45	6E5-24367-10	CLAMP, fuel pipe 2	1
46	90157-06M01	SCREW, pan head	1
47	92990-06600	WASHER, plate	1

Fig. 10 BRACKET 1



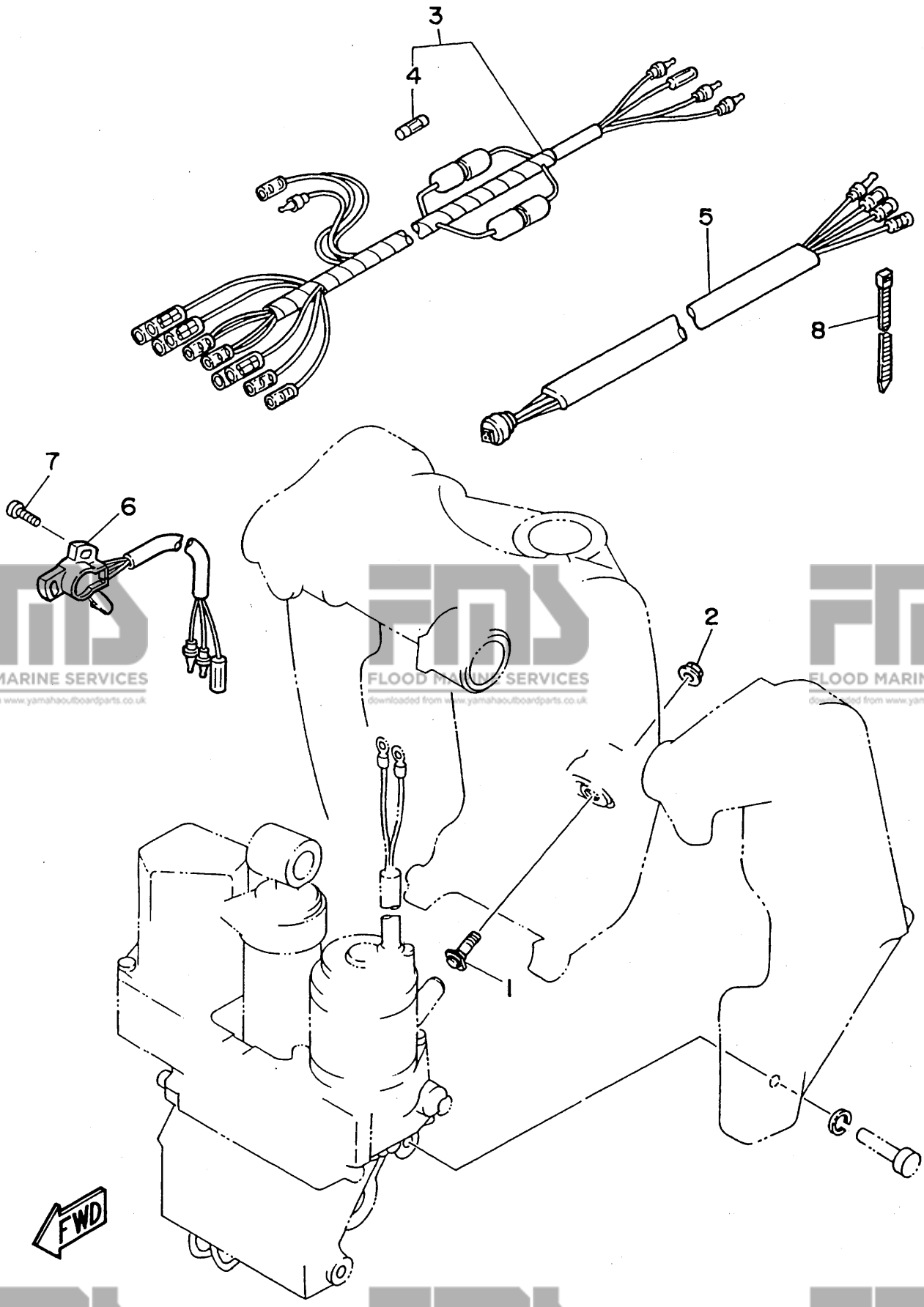
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Fig. 10 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43111-01-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97395-06030	BOLT	4
5	92990-06100	WASHER, spring	4
6	6E5-82148-00	WIRE, lead 4	1
7	97395-06010	BOLT	1
8	92990-06600	WASHER, plate	1
9	6G5-43112-01-EJ	BRACKET, clamp	1
10	6E5-82148-00	WIRE, lead 4	1
11	98580-06012	SCREW, pan head	1
12	92990-06600	WASHER, plate	1
13	97395-10050	BOLT	6
14	92990-10100	WASHER, spring	6
15	92990-10600	WASHER, plate	6
16	6E5-43131-01	BOLT, clamp bracket	1
17	90386-25M31	BUSH	2
18	90201-26M59	WASHER, plate	2
19	90185-22043	NUT, self-locking	1
20	663-43145-00	CAP, clamp bracket	2
21	6G5-43164-00	ROD, tilt lock	2
22	90109-12M35	BOLT	2
23	6G5-43311-00-EJ	BRACKET, swivel (LONG)	1 UR
	6G5-43311-20-EJ	BRACKET, swivel (ULTRA LONG)	1 UR
24	93109-38M02	OIL SEAL	1
25	93700-06004	NIPPLE, grease	5
26	663-45119-00	CAP, grease nipple	5
27	6E5-82147-00	WIRE, lead 4 (LONG)	1 UR
	6E5-82147-20	WIRE, lead 4 (ULTRA LONG)	1 UR
28	90464-11M18	CLAMP	1
29	98580-04008	SCREW, pan head	1
30	6G5-43144-00	HOOK, spring	1
31	97395-06010	BOLT	1
32	6G5-43181-01	LEVER, tilt stop	1
33	6G5-43185-01	LEVER, tilt stop	1
34	90386-10M16	BUSH	4
35	6G5-43148-00	COLLAR, distance	2
36	90249-06M19	PIN	1
37	90387-10M02	COLLAR	1
38	91690-30020	PIN, spring	2
39	90506-14M24	SPRING, tension	1
40	6E5-43126-01	PIN, upper shock mount	1
41	90386-18M63	BUSH	2
42	90386-18M14	BUSH	2
43	93410-18M02	CIRCLIP	1
44	6E5-42510-03-EJ	STEERING BRACKET ASSY (LONG)	1 UR
	6E5-42510-23-EJ	STEERING BRACKET ASSY (ULTRA LONG)	1 UR
45	90201-38M60	WASHER, plate	2
46	90386-38M32	BUSH	2
47	6G5-44551-00-EJ	HOUSING, lower mount rubber	1
48	93410-37M04	CIRCLIP	1
49	6E5-44575-00	DAMPER, lower mount rubber	1
50	6G5-44555-00-94	MOUNT DAMPER, lower side	2
51	90202-32M19	WASHER, plate	2
52	90201-16M55	WASHER, plate	2
53	6E5-82149-00	WIRE, lead 3	1
54	90109-14M34	BOLT	2
55	90201-15M58	WASHER, plate	2
56	95380-14800	NUT	2
57	92990-14600	WASHER	2
58	6E5-44552-00-94	HOUSING, lower mount rubber	2
59	97395-10045	BOLT	4
60	92990-10100	WASHER, spring	4
61	6E5-44553-00-EJ	COVER, lower mount	2
62	90501-16M28	SPRING, compression	4
63	92380-06015	SCREW, cylinder head	2
64	90179-06066	NUT	2
65	6G5-44514-00-94	MOUNT DAMPER, upper side	2
66	90201-26M57	WASHER, plate	2
67	90202-26M18	WASHER, plate	2
68	90201-14M56	WASHER, plate	2
69	90109-12M37	BOLT	2
70	90185-12058	NUT, self-locking	2
71	663-44575-00	DAMPER, lower mount rubber	2
72	6E5-44511-00-5B	COVER, upper mount	1
73	97395-10045	BOLT	3
74	92990-10100	WASHER, spring	3
75	90101-12M03	BOLT (L:115MM)	4
76	90201-13M01	WASHER, plate	8
77	90201-12426	WASHER, plate	4
78	95380-12600	NUT	8

Fig. 11 BRACKET 2



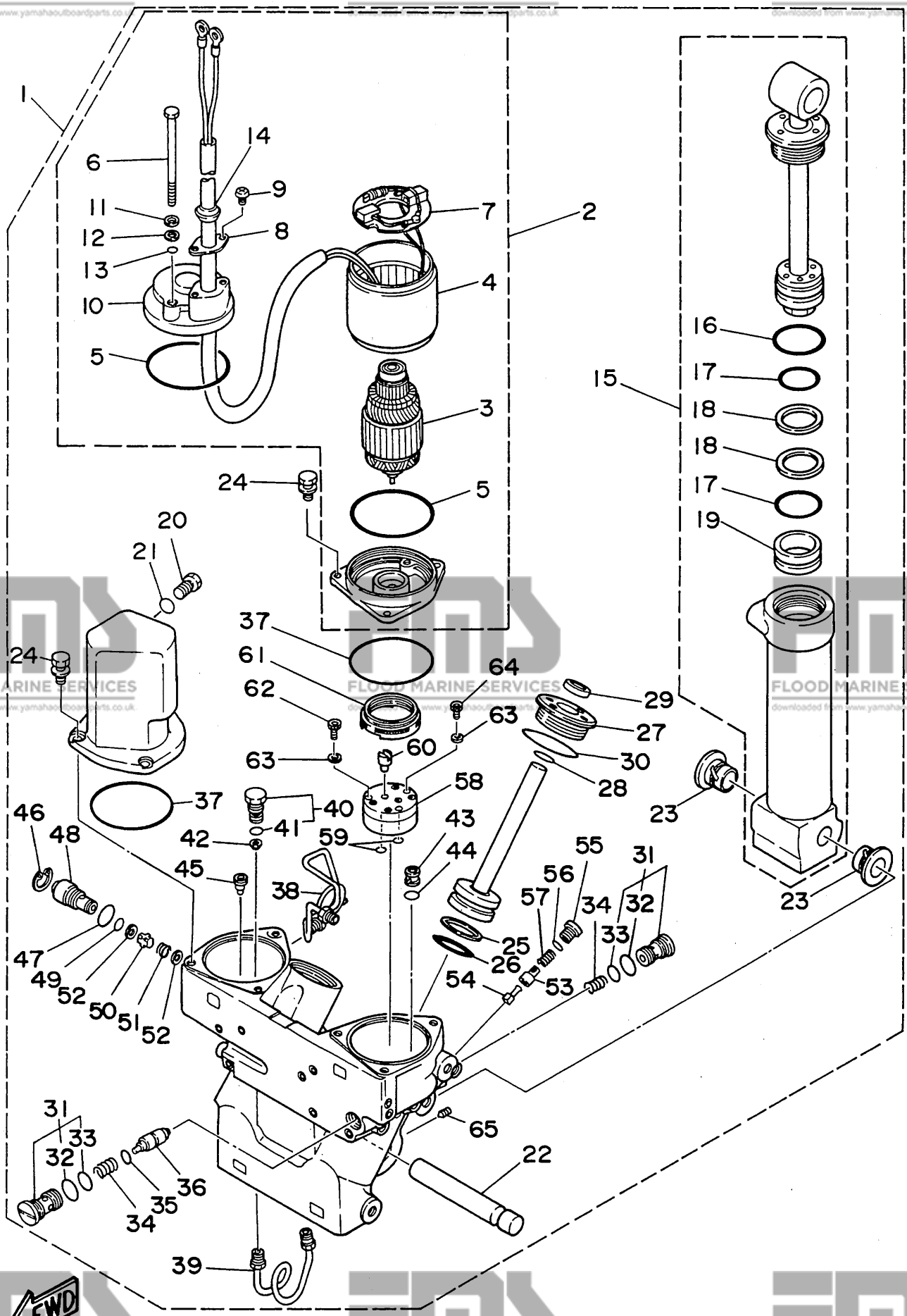
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Fig. 11 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G5-43376-00	BOLT, thrust receiver	2	5	6E5-82553-10	EXTENSION, wire lead	1
2	95780-10300	NUT, flange	2	6	6R3-83672-00	TRIM SENDER	1
3	6Y5-83553-M0	WIRE, lead	1	7	98580-06016	SCREW, pan head	2
4	1E6-82151-00	.FUSE (10A)	2	8	90465-11M10	CLAMP	3

Fig. 12 POWER TRIM & TILT ASSY



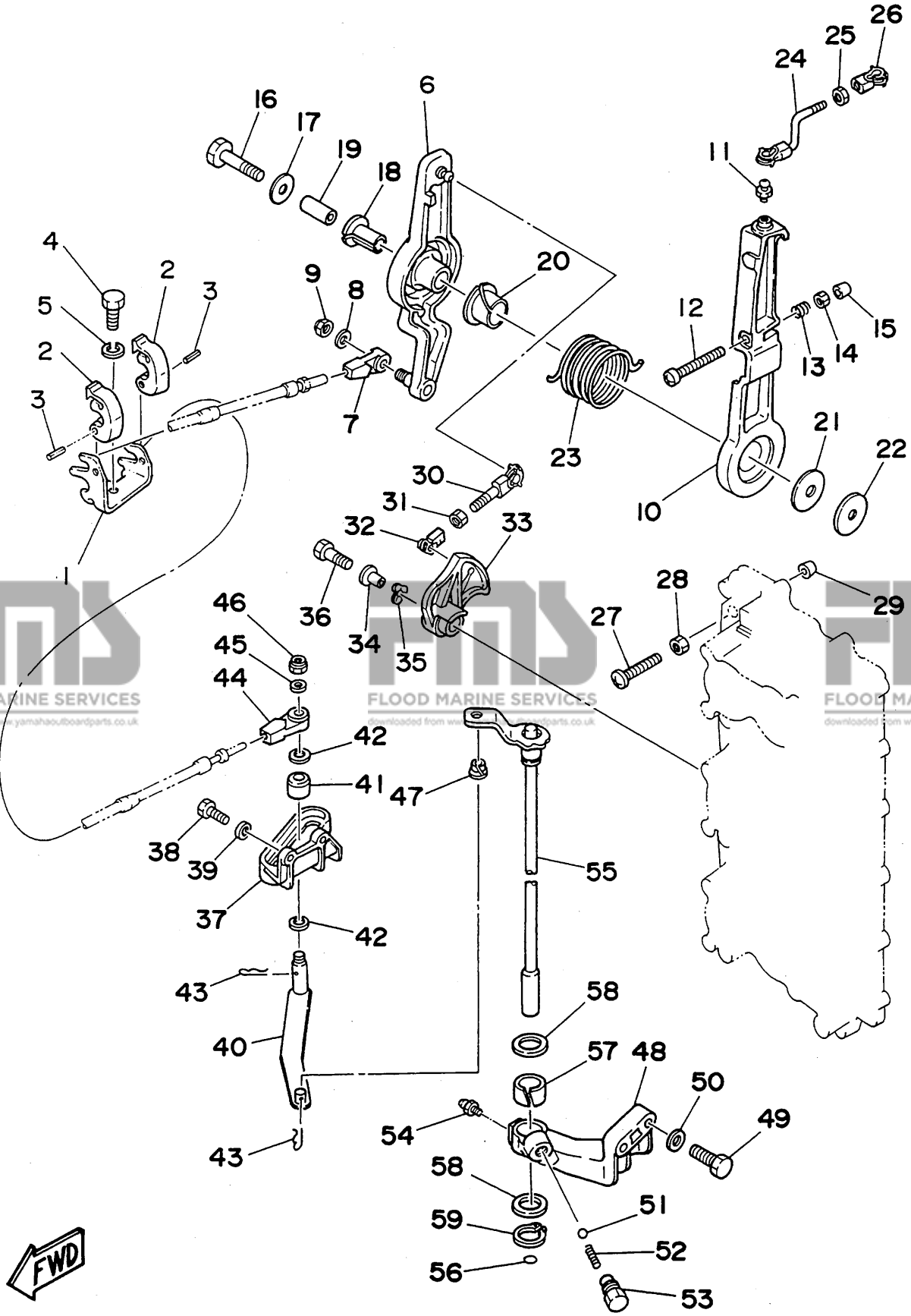
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Fig. 12 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43800-02-EJ	POWER TRIM & TILT ASSY	1
2	6G5-43880-00	.MOTOR ASSY	1
3	6G5-43805-00	..ARMATURE ASSY	1
4	6G5-43804-00	..STATOR ASSY	1
5	6G5-43865-00	..O-RING	2
6	6G5-43887-00	..BOLT, through	2
7	6G5-43806-00	..BRUSH HOLDER ASSY	1
8	6G5-43899-00	..PLATE STOPPER	1
9	6G5-43886-00	..BOLT	2
10	6G5-43884-00	..FRAME, commutator end	1
11	6G5-43893-00	..WASHER	2
12	6G5-43889-10	..PLATE SEAT	2
13	6G5-43867-00	..O-RING	2
14	6G5-43885-00	..GROMMET	1
15	6G5-4380E-01	.TILT CYLINDER ASSY	1
16	6E5-43861-00	..O-RING	1
17	6G5-43862-00	..O-RING	2
18	6E5-43872-00	..RING, back up	2
19	6E5-43814-02	..PISTON, free	1
20	6E5-43829-00	.PLUG, reservoir	1
21	6E5-43863-00	.O-RING	1
22	6G5-43818-00	.PIN, lower shock mount	1
23	90386-18M14	.BUSH	2
24	90119-06M42	.BOLT, with washer	6
25	6G5-43874-00	.RING, back up	2
26	6G5-43864-00	.O-RING	2
27	6G5-43821-01	.SCREW, trim cylinder end	2
28	6E5-43865-00	.O-RING	2
29	6E5-43822-01	.SEAL, trim dust	2
30	6G5-43861-00	.O-RING	2
31	6G5-43802-01	.VALVE SUB ASSY	2
32	6E5-43866-00	..O-RING	1
33	6E5-43867-00	..O-RING	1
34	6G5-43894-00	.SPRING, shuttle return	2
35	6E5-43868-00	.O-RING	1
36	6G5-43841-00	.PISTON, shuttle	1
37	6E5-43869-00	.O-RING	2
38	6G5-43835-00	.PIPE	1
39	6G5-43833-00	.PIPE	1
40	6G5-43809-00	.SEAT VALVE COMP. 2	1
41	6E5-43896-00	..O-RING	1
42	6G5-43816-00	.FILTER 1	1
43	6G5-43808-01	.SEAT VALVE COMP. 1	1
44	6E5-43883-00	.O-RING	1
45	6G5-43803-00	.CASE VALVE COMP.	1
46	6E5-43875-00	.RING, snap	1
47	93210-18M75	.O-RING	1
48	6G5-43845-00	.SCREW, manual release	1
49	93210-10M74	.O-RING	1
50	6E5-4382A-00	.ADAPTOR 1	1
51	6E5-43854-01	.SPRING, manual release	1
52	6E5-43847-00	.SEAT, manual valve	2
53	6G5-43849-00	.PIN, valve support	1
54	6G5-4381A-00	.SHAFT	1
55	6G5-43842-00	.SCREW, valve seat	1
56	6G5-43866-00	.O-RING	1
57	6E5-43824-01	.SPRING, compression	1
58	6G5-43830-00	.GEAR PUMP ASSY	1
59	6G5-43863-00	.O-RING	2
60	6G5-43831-00	.CONNECTOR, shaft	1
61	6E5-43817-10	.FILTER 2	1
62	6G5-43878-01	.BOLT, socket	2
63	90201-05M00	.WASHER, plate	3
64	6G5-43888-01	.BOLT, socket	1
65	6G5-43878-10	.BOLT, socket	1

Fig. 13 CONTROL

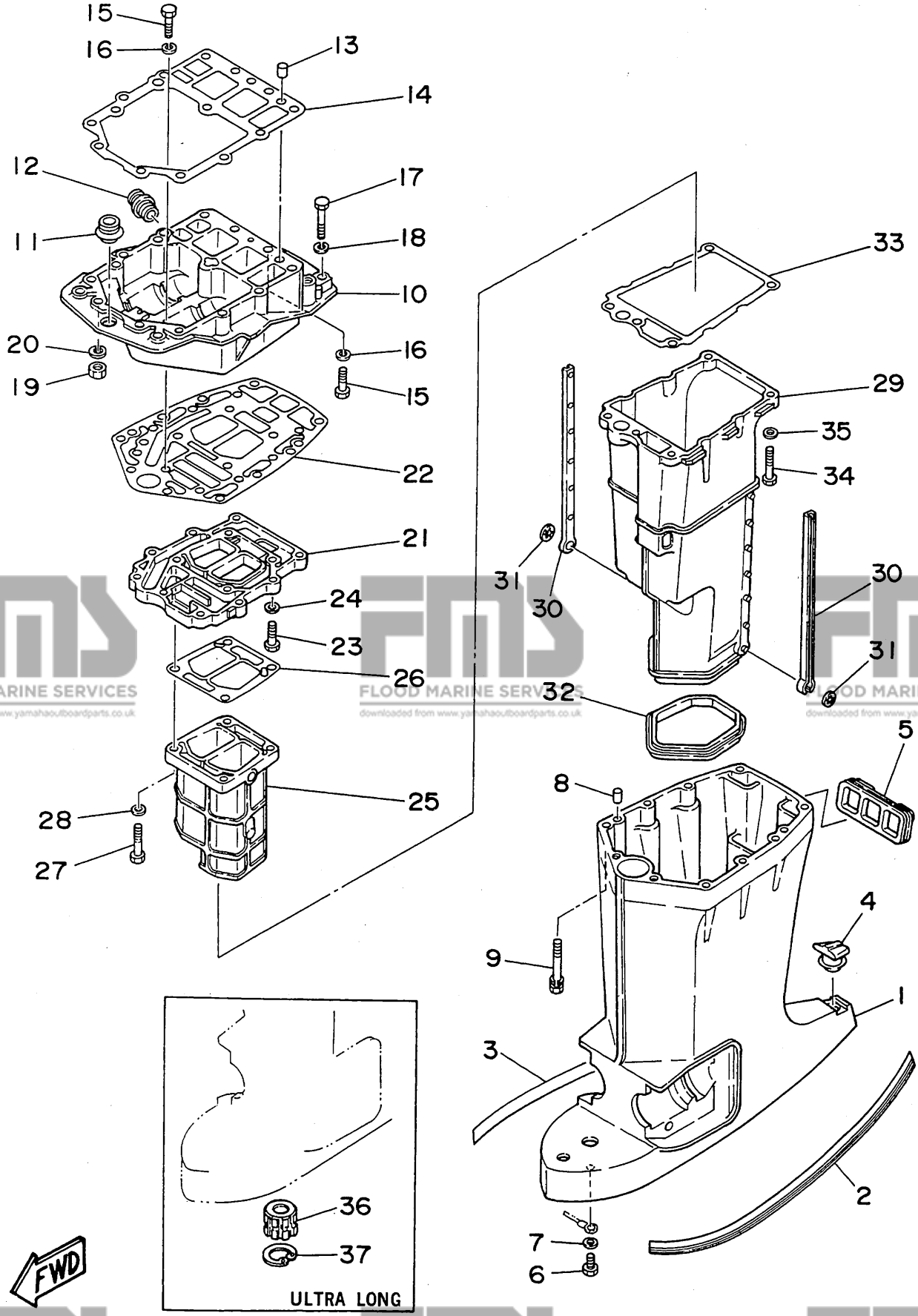


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Fig. 13 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6E5-48531-00	BRACKET, remote control 1	1
2	6E5-48538-00	CLAMP, cable 1	2
3	91690-30012	PIN, spring	2
4	97395-08020	BOLT	1
5	92990-08100	WASHER, spring	1
6	6G5-41632-01-94	LEVER, magneto control	1
7	6E5-48344-00	CABLE END, remote control	1
8	92990-06200	WASHER, plain	1
9	90185-06062	NUT, self-locking	1
10	6G5-41631-01-94	LEVER, magneto control	1
11	663-85518-00	JOINT, ball	1
12	90157-06013	SCREW, pan head	1
13	90501-16M12	SPRING, compression	1
14	95303-06600	NUT	1
15	688-44194-00	CAP	1
16	97313-08045	BOLT	1
17	90201-08M54	WASHER, plate	1
18	90386-12089	BUSH	1
19	90387-08M16	COLLAR	1
20	90386-22M13	BUSH	1
21	90202-12092	WASHER, plate	1
22	90201-08M13	WASHER, plate	1
23	90508-29M12	SPRING, torsion	1
24	6G5-41636-01	ROD, magneto control	1
25	95380-05600	NUT	1
26	6H1-41237-00	JOINT, link	1
27	90157-06M00	SCREW, pan head	1
28	95303-06600	NUT	1
29	688-44194-00	CAP	1
30	6G5-41211-01	LINK, accel.	1
31	95380-05600	NUT	1
32	6H1-41237-00	JOINT, link	1
33	6G5-41213-00	CAM, accel.	1
34	90387-06M29	COLLAR	1
35	90206-10M04	WASHER, wave	1
36	97395-06025	BOLT	1
37	6E5-44117-00-94	BRACKET	1
38	97313-06020	BOLT	2
39	92990-06600	WASHER, plate	2
40	6E5-44121-00	LEVER, shift rod	1
41	6E5-44122-00	BUSHING, shift rod lever	1
42	90202-08M20	WASHER, plate	2
43	90468-18008	CLIP	2
44	6E5-48344-00	CABLE END, remote control	1
45	92990-06200	WASHER, plain	1
46	90185-06062	NUT, self-locking	1
47	90386-06M12	BUSH	1
48	6E5-44118-01-94	BRACKET	1
49	97313-08030	BOLT	2
50	92990-08600	WASHER, plate	2
51	93501-04M02	BALL	1
52	90501-12082	SPRING, compression	1
53	648-42715-00	BUSHING	1
54	93700-06004	NIPPLE, grease	1
55	6E5-44120-01	HANDLE GEAR SHIFT ASSY (LONG)	1 UR
	6E5-44120-21	HANDLE GEAR SHIFT ASSY (ULTRA LONG)	1 UR
56	93210-09350	O-RING	1
57	90386-16M66	BUSH	1
58	90202-16061	WASHER, plate	2
59	99009-16400	CIRCLIP	1

Fig. 14 UPPER CASING

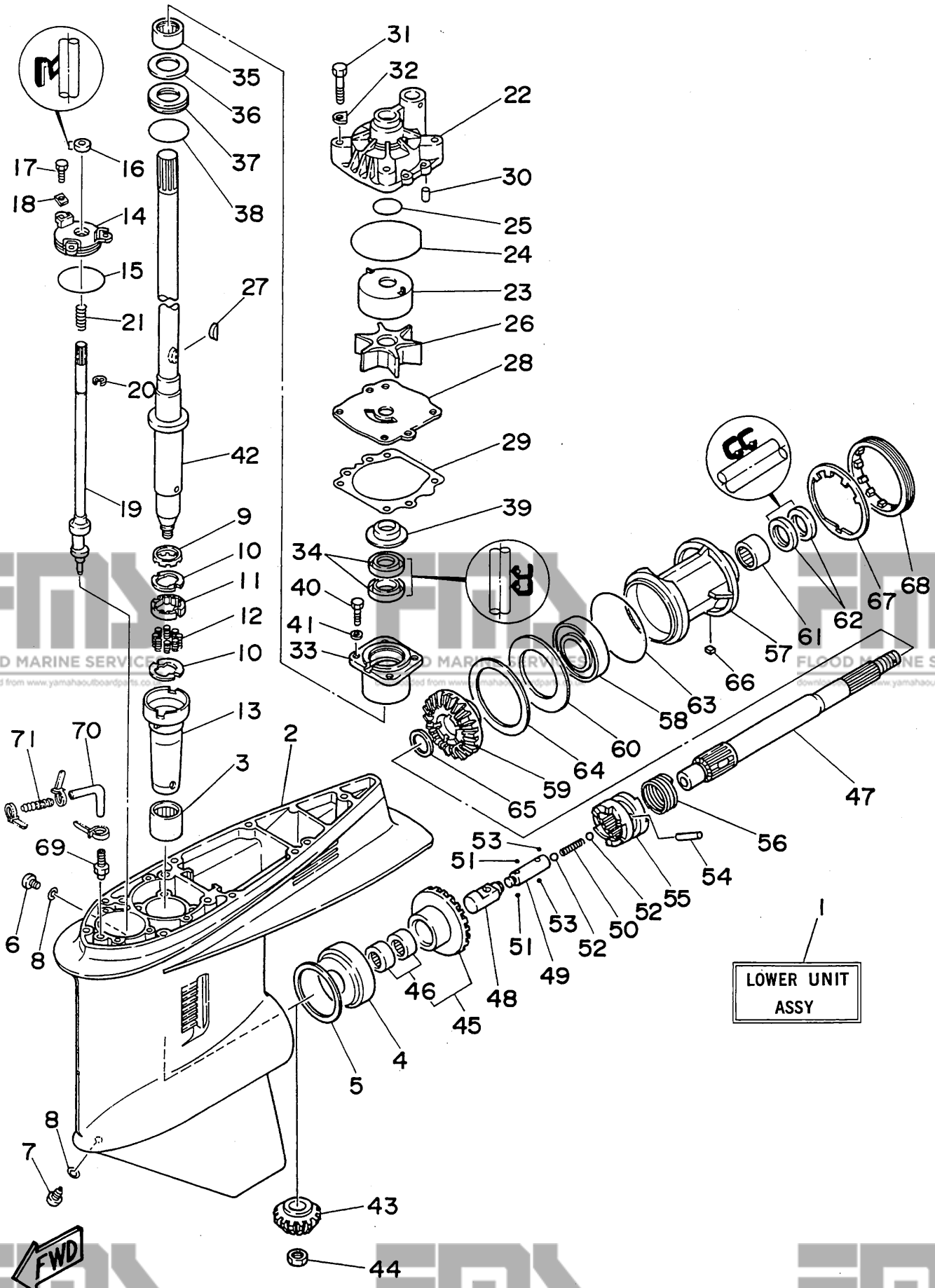


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Fig. 14 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6E5-45111-00-EJ	CASING, upper (LONG)	1 UR
	6E5-45111-20-EJ	CASING, upper (ULTRA LONG)	1 UR
2	6R3-42791-20	MARK 1	1
3	6R3-42792-20	MARK	1
4	6E5-45155-00	CAP	1
5	6E5-42769-00	SEAL, rubber	1
6	97395-06010	BOLT	1
7	92990-06600	WASHER, plate	1
8	93608-12M05	PIN, dowel	2
9	90119-08M04	BOLT, with washer	6
10	6G5-41137-00-94	GUIDE, exhaust	1
11	6E5-42724-00	GROMMET	1
12	6G5-12581-00	JOINT, hose 1	1
13	93608-12M05	PIN, dowel	2
14	6G5-45113-00	GASKET, upper casing	1
15	97395-08030	BOLT	6
16	92990-08100	WASHER, spring	6
17	97395-08045	BOLT	2
18	92990-08100	WASHER, spring	2
19	95380-08700	NUT	2
20	92990-08100	WASHER, spring	2
21	6G5-41131-00-5B	MANIFOLD, ext. 1	1
22	6G5-45114-00	GASKET, upper casing	1
23	97395-08030	BOLT	4
24	92990-08600	WASHER, plate	4
25	6G5-41132-00-5B	MANIFOLD, exhaust	1
26	6G5-41134-00	GASKET, exhaust manifold	1
27	97395-08045	BOLT	4
28	92990-08600	WASHER, plate	4
29	6E5-14711-00-5B	MUFFLER 1	1
30	6E5-14737-00	DAMPER, muffler	2
31	90183-05M02	NUT, spring	2
32	6E5-45123-00	GASKET, muffler	1
33	6E5-41135-00	GASKET, exhaust manifold	1
34	97395-08045	BOLT	5
35	92990-08600	WASHER, plate	5
36	6E5-45318-00	BUSHING, drive shaft (ULTRA LONG)	1
37	93420-36M01	CIRCLIP (ULTRA LONG)	1

Fig. 15 LOWER CASING. DRIVE 1



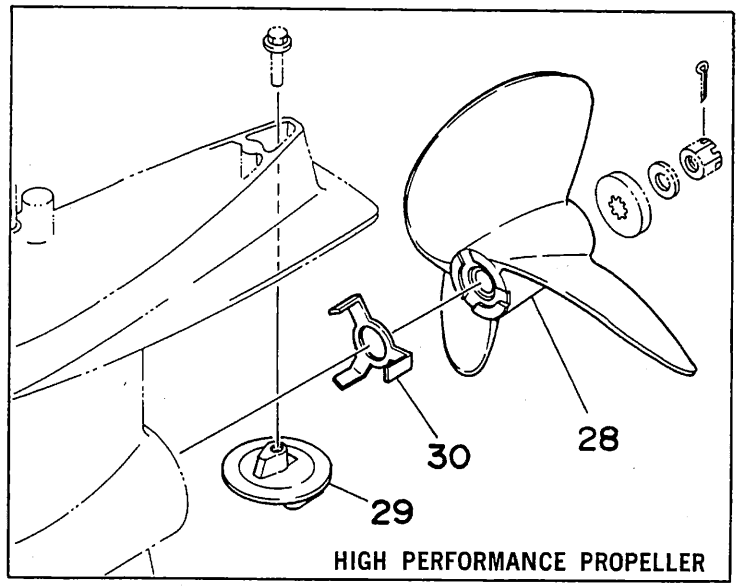
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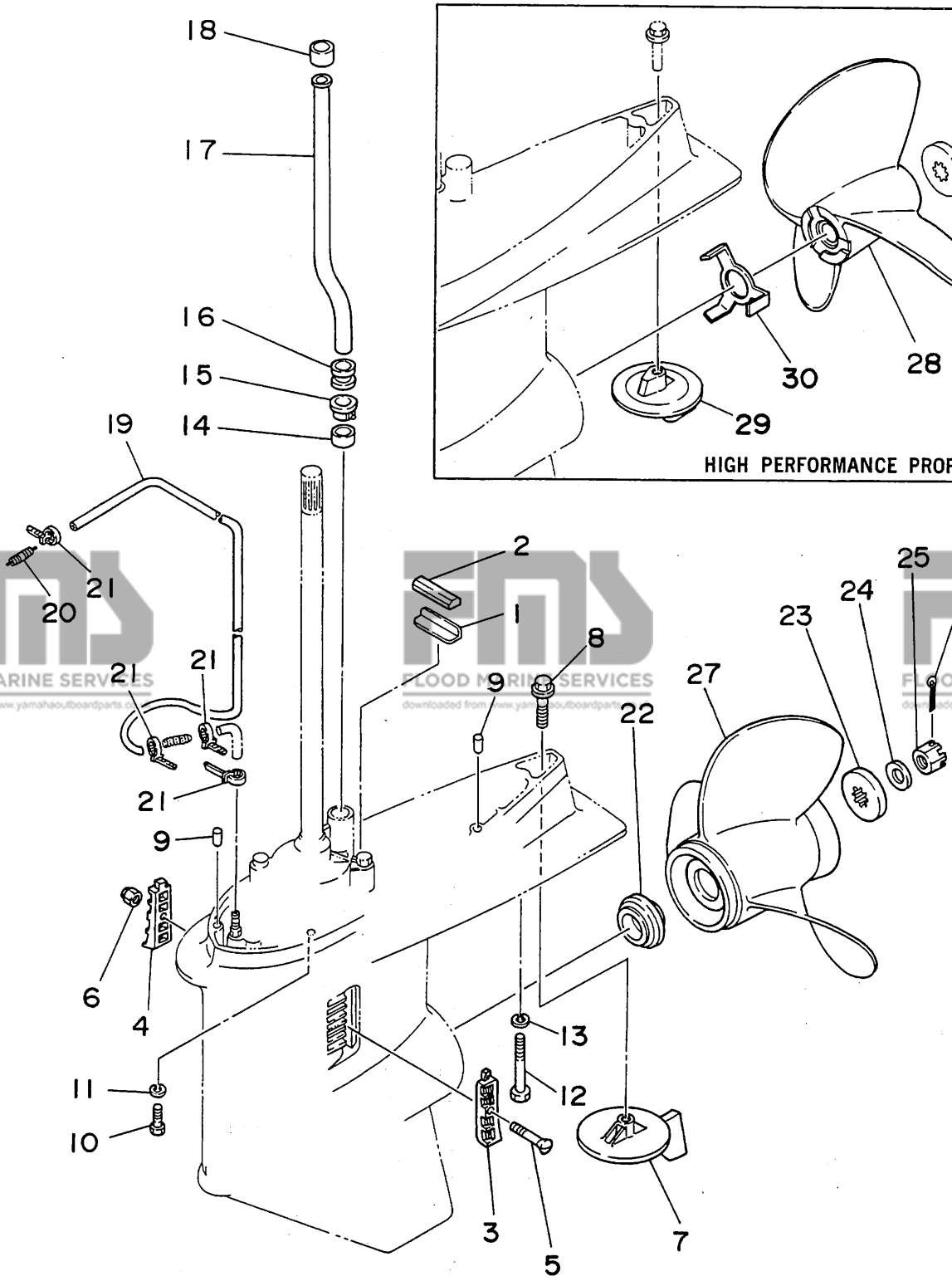
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Fig. 15 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6G5-45300-12-EJ	LOWER UNIT ASSY (LONG) (Ref.No. 2 to 71)	1 UR
	6G5-45300-22-EJ	LOWER UNIT ASSY (ULTRA LONG) (Ref.No. 2 to 71)	1 UR
2	6J9-45301-01-EJ	CASING, lower	1
3	93311-928U5	BEARING, cylindrical	1
4	93332-000V3	BEARING	1
5	6G5-45567-01-10	SHIM (T:0.10MM)	1 UR
	6G5-45567-01-12	SHIM (T:0.12MM)	1 UR
	6G5-45567-01-15	SHIM (T:0.15MM)	1 UR
	6G5-45567-01-18	SHIM (T:0.18MM)	1 UR
	6G5-45567-01-30	SHIM (T:0.30MM)	1 UR
	6G5-45567-01-40	SHIM (T:0.40MM)	1 UR
	6G5-45567-01-50	SHIM (T:0.50MM)	1 UR
6	90340-08M04	PLUG, straight screw	1
7	688-45341-00	PLUG, drain	1
8	90430-08020	GASKET	2
9	90209-33M12	WASHER	1
10	90209-33M13	WASHER	2
11	90387-33M00	COLLAR	1
12	90501-05M64	SPRING, compression	8
13	6G5-45536-01	SLEEVE, drive shaft	1
14	6E5-45321-00	PLATE	1
15	93210-58677	O-RING	1
16	93106-09014	OIL SEAL	1
17	97395-06020	BOLT	3
18	90209-06M04	WASHER	3
19	6G5-44150-01	SHIFT CAM ASSY	1
20	99001-08600	CIRCLIP	1
21	90501-11M10	SPRING, compression	1
22	6E5-44311-00	HOUSING, water pump	1
23	6E5-44322-00	INSERT, cartridge	1
24	93210-86M38	O-RING	1
25	93210-37160	O-RING	1
26	6E5-44352-00	IMPELLER	1
27	90280-04M05	KEY, woodruff	1
28	6G5-44323-00	OUTER PLATE, cartridge	1
29	6E5-44315-00	GASKET, water pump	1
30	93606-12019	PIN, dowel	2
31	97395-08045	BOLT	4
32	90209-08M02	WASHER	4
33	6E5-45331-00-94	HOUSING, bearing	1
34	93101-28M16	OIL SEAL	2
35	93317-330U2	BEARING, cylindrical	1
36	6E5-45587-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1 UR
36	6E5-45587-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1 UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1 UR
37	93341-930U0	BEARING	1
38	93210-54534	O-RING	1
39	6E5-45344-00	COVER, oil seal	1
40	97395-08025	BOLT	4
41	92990-08600	WASHER, plate	4
42	6G5-45501-00	DRIVE SHAFT COMP. (LONG)	1 UR
	6G5-45501-20	DRIVE SHAFT COMP. (ULTRA LONG)	1 UR
43	6G5-45551-00	PINION	1
44	90170-16M01	NUT	1
45	6G5-45560-00	GEAR	1
46	93315-425V3	.BEARING, cylindrical	2
47	6J9-45611-01	SHAFT, propeller	1
48	6E5-45641-01	SHIFTER	1
49	6E5-45634-01	SLIDE, shift	1
50	90501-16M37	SPRING, compression	1
51	93507-32031	BALL	2
52	93511-32027	BALL	2
53	93503-16010	BALL	2
54	90250-08M07	PIN, straight	1
55	6G5-45631-00	CLUTCH, dog	1
56	6E5-45633-01	RING, cross pin	1
57	6J9-45332-00-94	HOUSING, bearing	1
58	93306-209U0	BEARING	1
59	6G5-45571-00	GEAR	1
60	6G5-45576-00	WASHER, thrust	1
61	93315-430U8	BEARING, cylindrical	1
62	93101-30M17	OIL SEAL	2
63	93210-97M55	O-RING	1
64	6G5-45577-02-10	SHIM (T:0.10MM)	1 UR
	6G5-45577-02-12	SHIM (T:0.12MM)	1 UR
	6G5-45577-02-15	SHIM (T:0.15MM)	1 UR
	6G5-45577-02-18	SHIM (T:0.18MM)	1 UR
	6G5-45577-02-30	SHIM (T:0.30MM)	1 UR
	6G5-45577-02-40	SHIM (T:0.40MM)	1 UR
	6G5-45577-02-50	SHIM (T:0.50MM)	1 UR
65	90201-30M92	WASHER, plate	1
66	90282-04M00	KEY, straight	1
67	6G5-45383-01	WASHER, claw	1
68	6G5-45384-00	NUT	1
69	6E5-45378-00	NIPPLE, hose	1
70	90445-07ME8	HOSE (LONG)	1 UR
	90445-07ME9	HOSE (ULTRA LONG)	1 UR
71	6E5-83558-10	END, nipple	1

Fig. 16 LOWER CASING. DRIVE 2





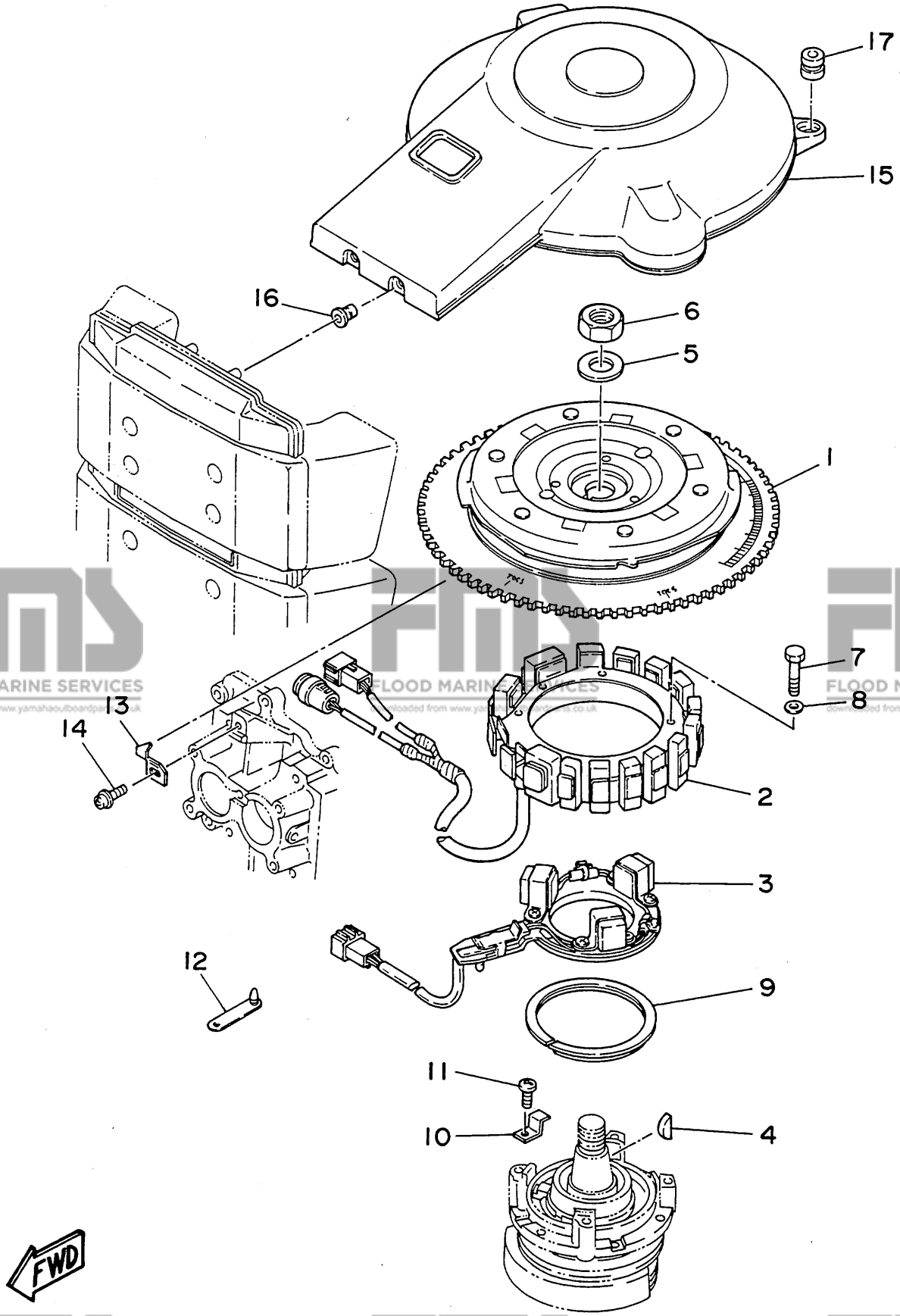
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Fig. 16 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
* 1	663-45376-00-94	GUIDE, seal damper	1
* 2	688-45375-00	DAMPER, seal	1
3	6J9-45214-00	COVER, water inlet	1
4	6J9-45215-00	COVER, water inlet	1
5	90142-05M04	SCREW, countersunk	1
6	90185-05002	NUT, self-locking	1
7	6J9-45371-01	TAB-TRIM	1
8	90105-10M00	BOLT, washer based	1
9	93608-12M05	PIN, dowel	2
10	97395-10045	BOLT	6
11	92990-10100	WASHER, spring	6
12	97395-10070	BOLT	1
13	92990-10100	WASHER, spring	1
*14	6E5-44365-00	DAMPER, water seal	1
*15	6E5-44312-00	COVER, water pump housing	1
16	6E5-44366-00	DAMPER, water seal	1
17	6E5-44361-00	TUBE, water (LONG)	1 UR
	6E5-44361-20	TUBE, water (ULTRA LONG)	1 UR
18	6E5-44365-00	DAMPER, water seal	1
19	90445-07MF0	HOSE	1
20	6E5-83558-00	END, nipple	1
21	90465-11M10	CLAMP	4
22	6E5-45987-00	SPACER	1
23	688-45997-01	SPACER	1
24	92990-18200	WASHER	1
25	90171-18M04	NUT, castle	1
26	91490-40030	PIN, cotter	1
27	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M)	1 UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1 UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1 UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1 UR
		STAINLESS STEEL PROPELLER	
	6G5-45970-01-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
	6G5-45972-01-98	PROPELLER (3X13-3/4"X21"-M)	1 UR
	6G5-45974-01-98	PROPELLER (3X13-3/4"X19"-M)	1 UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1 UR
	6G5-45978-01-98	PROPELLER (3X13-3/4"X17"-M)	1 UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1 UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1 UR
		HIGH PERFORMANCE PROPELLER	
28	6E5-45970-10	PROPELLER (3X14"X20"-P)	1 UR
	6E5-45972-10	PROPELLER (3X14"X24"-P)	1 UR
	6E5-45974-10	PROPELLER (3X14"X28"-P)	1 UR
	6E5-45976-10	PROPELLER (3X14"X22"-P)	1 UR
	6E5-45978-10	PROPELLER (3X14"X26"-P)	1 UR
29	6E5-45371-10	TAB-TRIM	1
30	6E5-45994-10	PLATE, tooth	1

* Contents of lower unit assy. (Parts No. 6G5-45300-12-EJ, 6G5-45300-22-EJ)

Fig. 17 MAGNETO



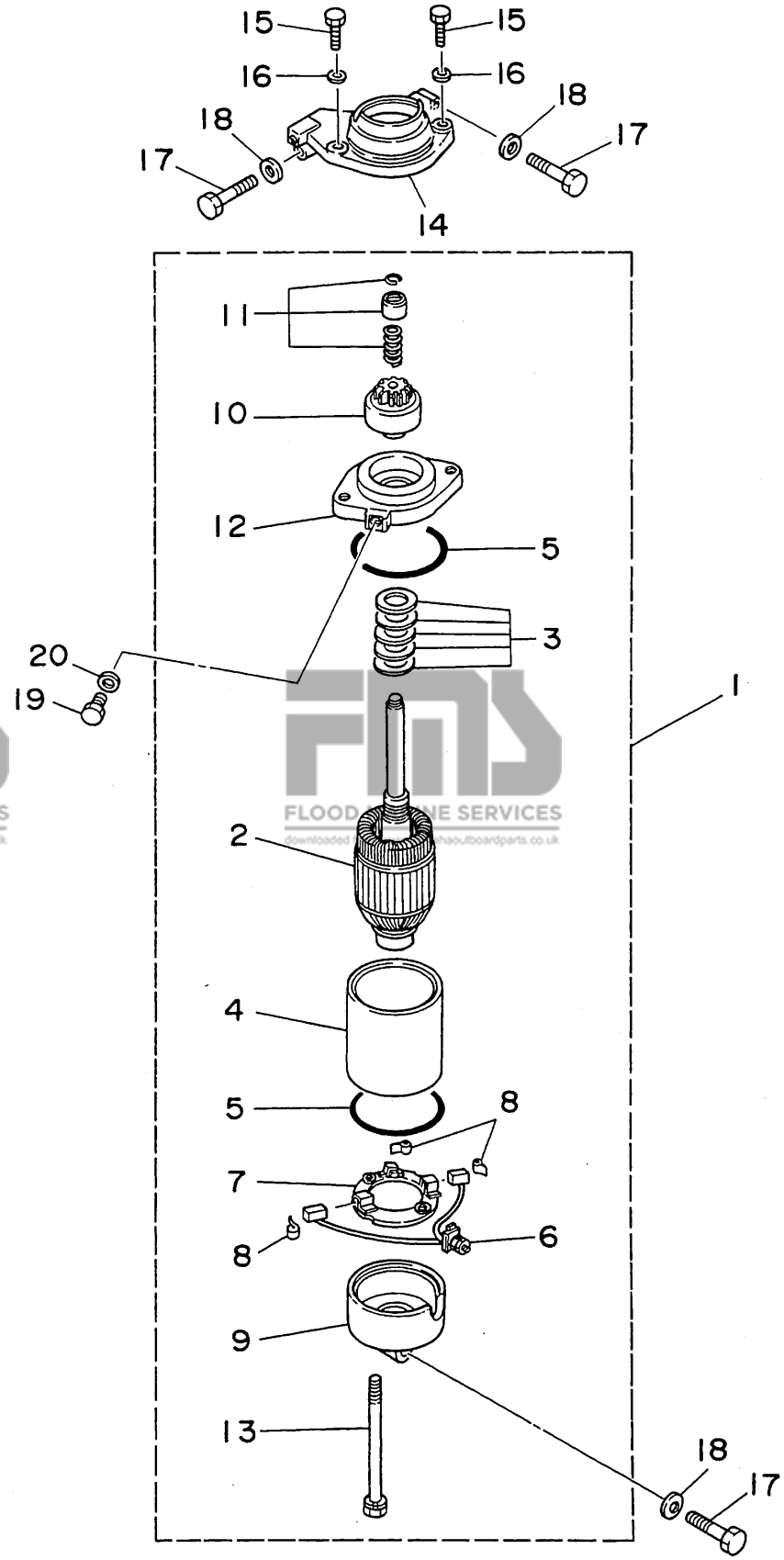
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Fig. 17 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85550-00	ROTOR ASSY	1
2	6R3-85510-00	STATOR ASSY	1
3	6R3-85580-00	COIL, pulser	1
4	90280-05049	KEY, woodruff	1
5	90201-21M18	WASHER, plate	1
6	90170-20137	NUT	1
7	97313-06070	BOLT	4
8	92990-06600	WASHER, plate	4
9	688-41611-00	RETAINER, magneto base	1
10	688-41612-00	RETAINER, magneto base	4
11	98503-06018	SCREW, pan head	4
12	90464-12M00	CLAMP	1
13	6E5-81332-00	PLATE, timing	1
14	97985-06210	SCREW, with washer	1
15	6R3-81337-00	COVER, flywheel	1
16	6G5-82317-00	DAMPER, ignition coil	2
17	663-82317-00	DAMPER, ignition coil	2

Fig. 18 STARTING MOTOR

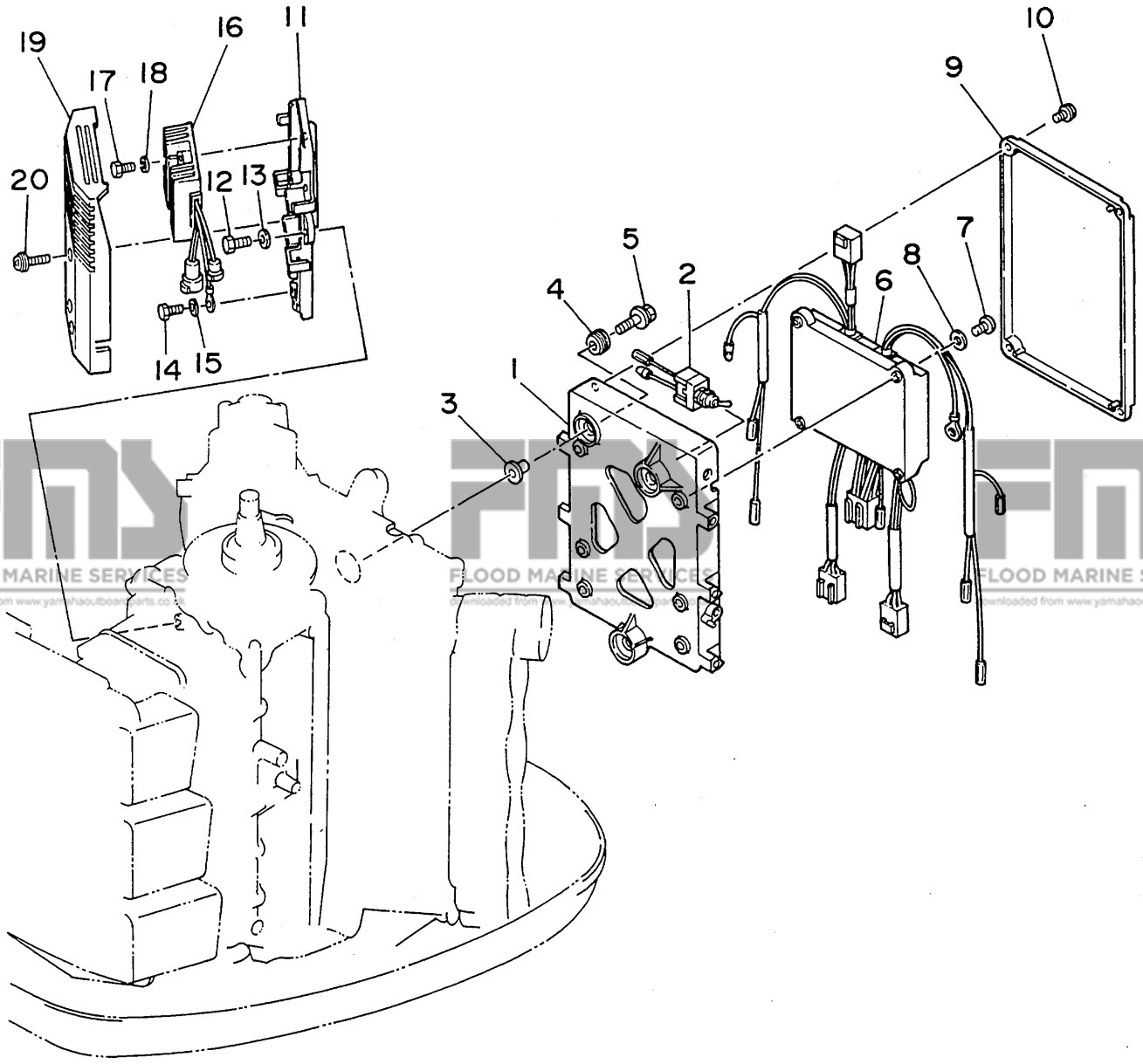


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Fig. 18 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	6E5-81800-11	STARTING MOTOR ASSY	1
2	6E5-81850-10	.ARMATURE ASSY	1
3	6E5-81809-10	.WASHER KIT	1
4	6E5-81810-10	.STATOR ASSY	1
5	6E5-81847-10	.O-RING	2
6	6E5-81801-10	.BRUSH SET	1
7	6E5-81840-10	.BRUSH HOLDER ASSY	1
8	6E5-81813-10	.SPRING, brush	3
9	6E5-81820-10	.REAR BRACKET ASSY	1
10	6E5-81807-11	.GEAR ASSY, starting motor	1
11	6E5-81857-10	.RETAINER	1
12	6E5-81830-10	.FRONT BRACKET ASSY	1
13	6E5-81826-10	.BOLT	2
14	6R3-81822-00-94	BRACKET, starting motor	1
15	97013-08025	BOLT	2
16	92990-08600	WASHER, plate	2
17	97313-08045	BOLT	3
18	92990-08600	WASHER, plate	3
19	97395-08016	BOLT	1
20	92990-08600	WASHER, plate	1

Fig. 19 ELECTRICAL 1



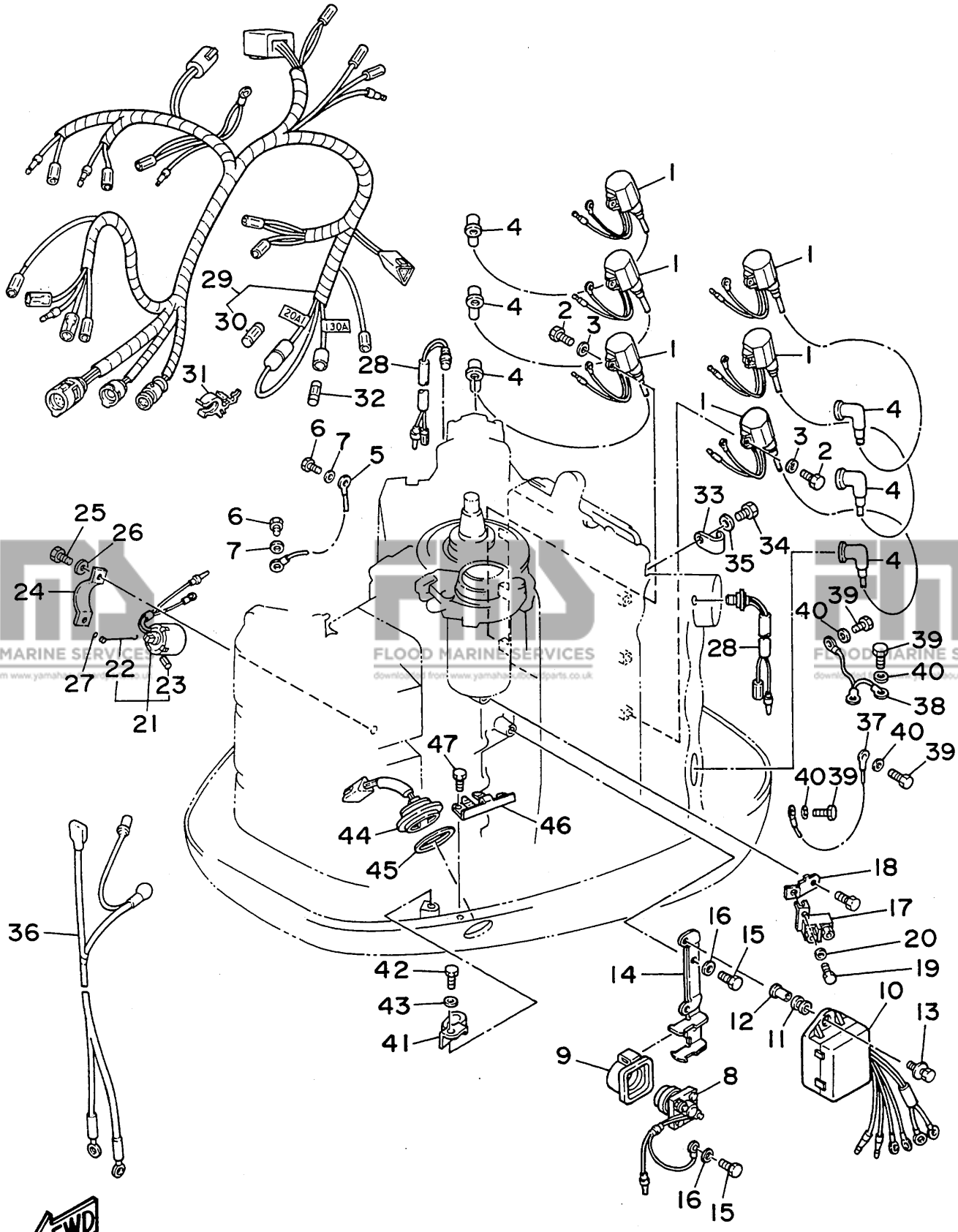
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Fig. 19 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85542-00-EJ	BRACKET	1
2	6R3-8259E-00	SWITCH ASSY	1
3	90387-06M03	COLLAR	3
4	90480-09M12	GROMMET	3
5	90119-06M60	BOLT, with washer	3
6	6R3-85540-01	C.D.I. UNIT ASSY	1
7	92580-06020	SCREW, pan head	4
8	92990-06600	WASHER, plate	4
9	6R3-85537-00	COVER	1
10	90159-06M11	SCREW, with washer	4
11	6R3-81948-00-94	BRACKET	1
12	97313-06016	BOLT	3
13	92990-06600	WASHER, plate	3
14	97013-06012	BOLT	1
15	92990-06600	WASHER, plate	1
16	6R3-81960-00	RECTIFIER & REGULATOR ASSY	1
17	97313-06025	BOLT	2
18	92990-06600	WASHER, plate	2
19	6R3-81942-00	COVER	1
20	90159-06M08	SCREW, with washer	4

Fig. 20 ELECTRICAL 2



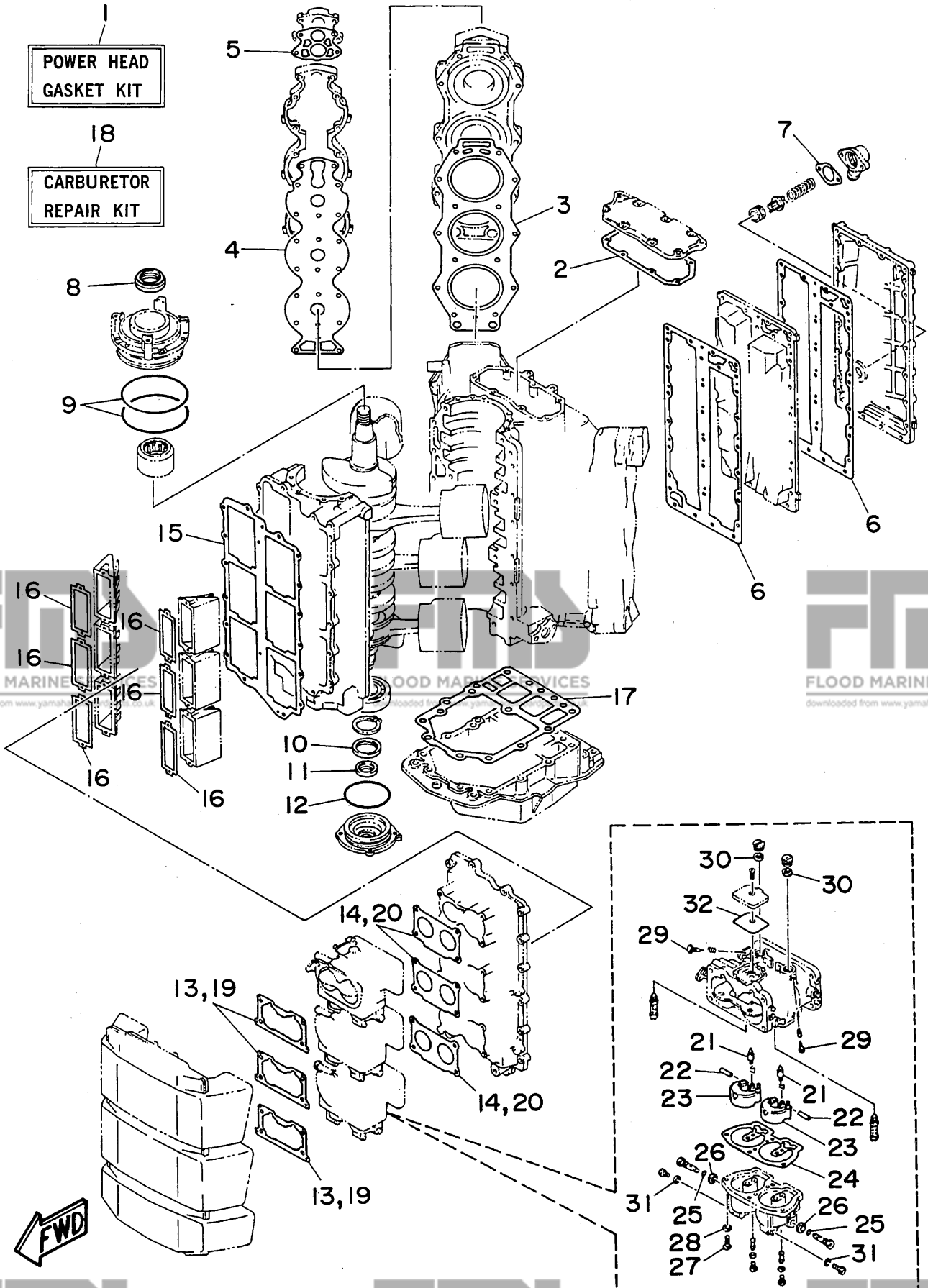
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Fig. 20 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85570-00	IGNITION COIL ASSY	6
2	97313-06020	BOLT	6
3	92990-06600	WASHER, plate	6
4	6E3-82370-20	PLUG CAP ASSY	6
5	662-82519-00	WIRE, earth lead	1
6	97395-06012	BOLT	2
7	92990-06600	WASHER, plate	2
8	6E5-81941-11	STARTER RELAY ASSY	1
9	689-81952-10	HOLDER, relay	1
10	6K7-81950-01	RELAY ASSY	1
11	6A0-82317-00	DAMPER, ignition coil	2
12	624-42542-00	PIPE	2
13	90119-06M64	BOLT, with washer	2
14	6G5-81948-10	BRACKET	1
15	97395-06016	BOLT	2
16	92990-06600	WASHER, plate	2
17	6H5-81920-00	TERMINAL ASSY	1
18	6G5-81929-00	BRACKET, terminal	1
19	97395-06012	BOLT	1
20	92990-06600	WASHER, plate	1
21	6G5-86110-01	SOLENOID	1
22	6G5-86119-00	.WIRE, pull	1
23	91690-30010	.PIN, spring	1
24	6G5-86115-00	HOLDER, solenoid	1
25	97313-06016	BOLT	2
26	92990-06600	WASHER, plate	2
27	93210-03261	O-RING	1
28	688-82560-10	THERMO SWITCH ASSY	2
29	6R3-82590-10	WIRE HARNESS ASSY	1
30	682-82151-00	.FUSE	1
31	6G5-82152-00	HOLDER, fuse	2
32	705-82151-00	FUSE (30A)	1
33	90465-08028	CLAMP	2
34	97395-06012	BOLT	2
35	92990-06600	WASHER, plate	2
36	6R3-82105-00	WIRE HARNESS	1
37	6R3-82519-00	WIRE, earth lead	1
38	6E5-82531-00	WIRE, lead	1
39	97395-06012	BOLT	4
40	92990-06600	WASHER, plate	4
41	90465-12M25	CLAMP	1
42	97395-06012	BOLT	1
43	92990-06600	WASHER, plate	1
44	6R3-82563-00	TRIM & TILT SWITCH ASSY	1
45	6E5-82587-00	GASKET	1
46	6R3-83614-00	BRACKET	1
47	97395-06016	BOLT	2

Fig. 21 REPAIR KIT 1



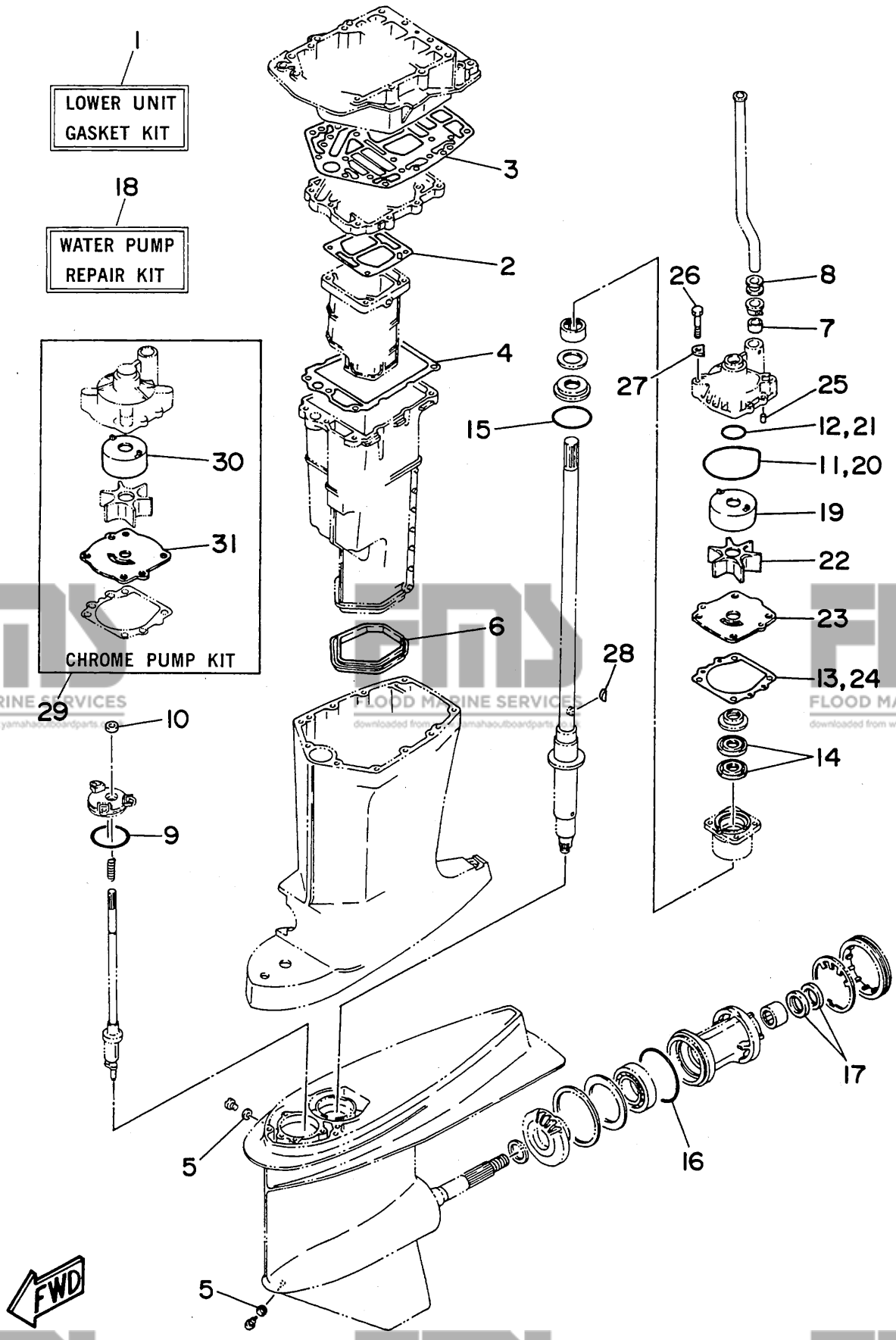
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Fig. 21 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty
1	6R3-W0001-00	POWER HEAD GASKET KIT	1
2	6E5-11381-00	.GASKET 1	1
3	6G5-11181-01	.GASKET, cylinder head 1	2
4	6G5-11193-01	.GASKET, head cover 1	2
5	688-12414-00	.GASKET, cover	2
6	6G5-41112-00	.GASKET, exhaust inner cover	2
7	6G5-11382-00	.GASKET 2	1
8	93102-40M14	.OIL SEAL	1
9	93211-04384	.O-RING	2
10	93102-35M13	.OIL SEAL	1
11	93101-22M15	.OIL SEAL	1
12	93210-74M35	.O-RING	1
13	6K7-14483-00	.GASKET	3
14	6E5-14198-00	.GASKET	3
15	6G5-13645-00	.GASKET, manifold 1	1
16	6E5-13621-00	.GASKET, valve seat	6
17	6G5-45113-00	.GASKET, upper casing	1
18	6K7-W0093-02	CARBURETOR REPAIR KIT	1
19	6K7-14483-00	.GASKET	1
20	6E5-14198-00	.GASKET	1
21	6E5-14546-00	.VALVE, needle	6
22	6E5-14386-02	.PIN, float	6
23	6E5-14385-02	.FLOAT	6
24	6E5-14384-03	.GASKET, float chamber	3
25	6E5-14997-00	.O-RING	6
26	6E5-14398-01	.GASKET	6
27	98580-05016	.SCREW, pan head	3
28	92990-05100	.WASHER, spring	3
29	6E5-14323-03	.SCREW, air adjusting	6
30	6E5-14979-00	.GASKET	6
31	6J8-14995-00	.GASKET	6
32	6E5-14959-00	.GASKET	3

Fig. 22 REPAIR KIT 2



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Fig. 22 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	6G5-W0001-20	LOWER UNIT GASKET KIT	1
2	6G5-41134-00	.GASKET, exhaust manifold	1
3	6G5-45114-00	.GASKET, upper casing	1
4	6E5-41135-00	.GASKET, exhaust manifold	1
5	90430-08020	.GASKET	2
6	6E5-45123-00	.GASKET, muffler	1
7	6E5-44365-00	.DAMPER, water seal	1
8	6E5-44366-00	.DAMPER, water seal	1
9	93210-58677	.O-RING	1
10	93106-09014	.OIL SEAL	1
11	93210-86M38	.O-RING	1
12	93210-37160	.O-RING	1
13	6E5-44315-00	.GASKET, water pump	1
14	93101-28M16	.OIL SEAL	2
15	93210-54534	.O-RING	1
16	93210-97M55	.O-RING	1
17	93101-30M17	.OIL SEAL	2
18	6G5-W0078-00	WATER PUMP REPAIR KIT	1
19	6E5-44322-00	.INSERT, cartridge	1
20	93210-86M38	.O-RING	1
21	93210-37160	.O-RING	1
22	6E5-44352-00	.IMPELLER	1
23	6G5-44323-00	.OUTER PLATE, cartridge	1
24	6E5-44315-00	.GASKET, water pump	1
25	93606-12019	.PIN, dowel	1
26	97395-08045	.BOLT	4
27	90209-08M02	.WASHER	4
28	90280-04M05	.KEY, woodruff	1
29	6G5-W0078-0A	CHROME PUMP KIT	1
30	6E5-44322-41	.INSERT, cartridge	1
31	6G5-44323-40	.OUTER PLATE, cartridge	1

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L150C(6R0)
L200B(6R1)

L150C
L200B

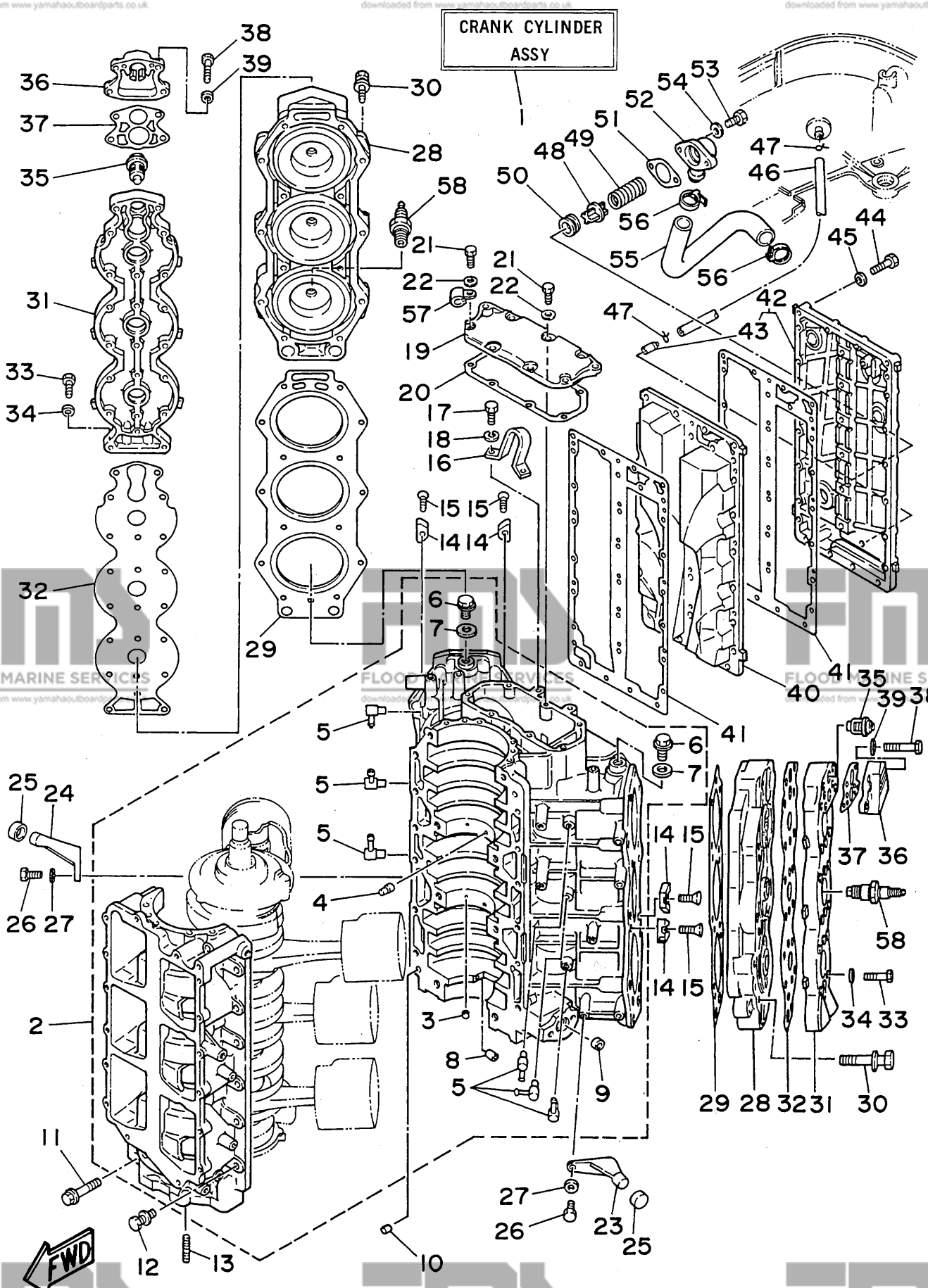
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Fig. 1 CYLINDER. CRANKCASE

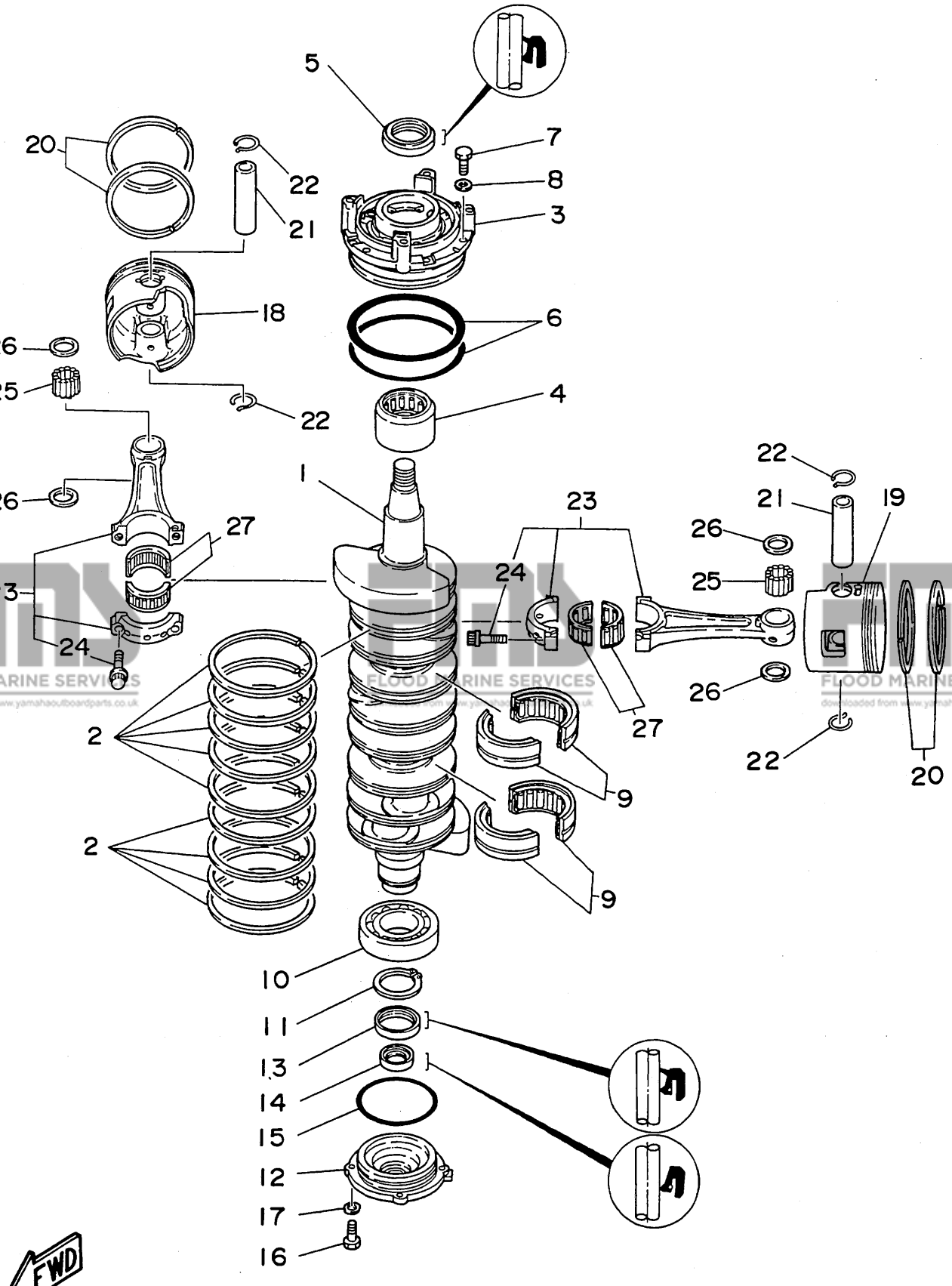


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Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty
1	6R2-W0090-10-EJ	CRANK CYLINDER ASSY (L150C MODEL) (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR
	6R4-W0090-10-EJ	CRANK CYLINDER ASSY (L200B MODEL) (Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR
2	6R2-15100-00-94	CRANKCASE ASSY (L150C MODEL)	1 UR
	6R3-15100-00-94	CRANKCASE ASSY (L200B MODEL)	1 UR
3	624-11379-00	.VALVE, check	2
4	663-11518-01	.LOCK, bearing	2
5	646-11370-00	.CHECK VALVE ASSY	6
6	90340-14M00	.PLUG, straight screw	2
7	90430-14115	.GASKET	2
8	90384-06M07	.BUSH, bimetal formed	1
9	90384-14M09	.BUSH, bimetal formed	1
10	93608-12063	PIN, dowel	2
11	90105-10M20	BOLT, washer based	8
12	90119-08M23	BOLT, with washer	12
13	90116-08M14	BOLT, stud	2
14	6E5-11325-00	ANODE	8
15	98680-04016	SCREW, oval head	8
16	6E5-11119-00	HANGER, engine	1
17	97313-08020	BOLT	2
18	92990-08100	WASHER, spring	2
19	6K7-11371-01-9M	COVER	1
20	6E5-11381-00	GASKET 1	1
21	97313-06020	BOLT	7
22	92990-06600	WASHER, plate	7
23	6E5-42761-00-94	STOPPER	1
24	6E5-42762-00-94	STOPPER	1
25	663-44533-00	DAMPER, upper mount rubber	2
26	97313-06020	BOLT	4
27	92990-06600	WASHER, plate	4
28	6G4-11111-02-94	HEAD, cylinder 1 (L150C MODEL)	2 UR
	6G5-11111-02-94	HEAD, cylinder 1 (L200B MODEL)	2 UR
29	6G5-11181-01	GASKET, cylinder head 1	2
30	90119-08M21	BOLT, with washer	28
31	6G5-11191-00-9M	COVER, cylinder head 1	2
32	6G5-11193-01	GASKET, head cover 1	2
33	97313-06030	BOLT	36
34	92990-06600	WASHER, plate	36
35	6E5-12411-10	THERMOSTAT	2
36	6G5-12413-00-9M	COVER, thermostat	2
37	688-12414-00	GASKET, cover	2
38	97313-06045	BOLT	8
39	92990-06600	WASHER, plate	8
40	6G5-41111-00-9M	INNER COVER, exhaust	1
41	6G5-41112-00	GASKET, exhaust inner cover	2
42	6R3-41113-00-9M	OUTER COVER, exhaust	1
43	650-24378-00	.PIPE, joint 4	1
44	97013-06035	BOLT	29
45	92990-06600	WASHER, plate	29
46	6E5-24312-00	PIPE 2	1
47	90467-08004	CLIP	2
48	6G5-12416-00	VALVE, pressure control	1
49	90501-16M11	SPRING, compression	1
50	90480-20M05	GROMMET	1
51	6G5-11382-00	GASKET 2	1
52	6G5-11372-00-5B	COVER, bypass 2	1
53	97313-06020	BOLT	2
54	92990-06600	WASHER, plate	2
55	6G5-12576-00	HOSE 1	1
56	90465-13M18	CLAMP	2
57	90465-08028	CLAMP	1
58	94702-00247	PLUG, spark (NGK BR8HS 10)	6

Fig. 2 CRANKSHAFT. PISTON

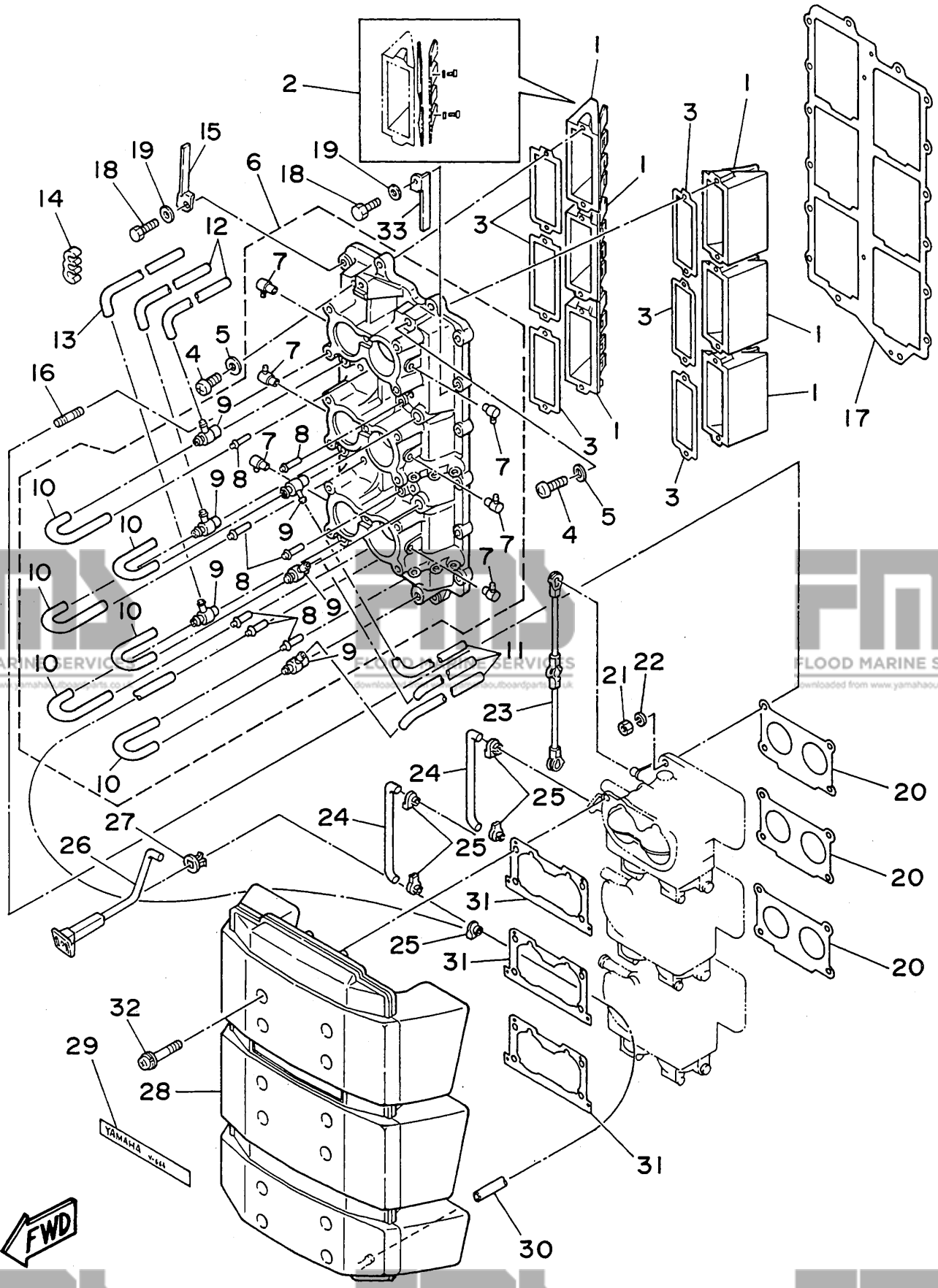


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Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6R3-11411-00	CRANKSHAFT	1
2	6E5-11447-00	SEAL, crank	9
3	6R3-15163-00-94	HOUSING, bearing 1	1
4	93311-940U3	BEARING, cylindrical	1
5	93102-40M14	OIL SEAL	1
6	93211-04384	O-RING	2
7	97313-06020	BOLT	3
8	92990-06600	WASHER, plate	3
9	93310-954V3	BEARING, cylindrical	2
10	93306-208U0	BEARING	1
11	93410-40M03	CIRCLIP	1
12	6G5-15359-00-94	HOUSING, oil seal	1
13	93102-35M13	OIL SEAL	1
14	93101-22M15	OIL SEAL	1
15	93210-74M35	O-RING	1
16	97395-06020	BOLT	4
17	92990-06600	WASHER, plate	4
18	6L1-11631-01-93	PISTON (STD) (L150C MODEL)	3 UR
	6R5-11631-00-93	PISTON (STD) (L200B MODEL)	3 UR
	6L1-11635-01	PISTON (0.25MM O/S) (L150C MODEL)	3 AP
	6R5-11635-00	PISTON (0.25MM O/S) (L200B MODEL)	3 AP
	6L1-11636-01	PISTON (0.50MM O/S) (L150C MODEL)	3 AP
18	6R5-11636-00	PISTON (0.50MM O/S) (L200B MODEL)	3 AP
19	6L1-11642-01-93	PISTON 2 (STD) (L150C MODEL)	3 UR
	6R5-11642-00-93	PISTON 2 (STD) (L200B MODEL)	3 UR
	6L1-11645-01	PISTON 2 (0.25MM O/S) (L150C MODEL)	3 AP
	6R5-11645-00	PISTON 2 (0.25MM O/S) (L200B MODEL)	3 AP
	6L1-11646-01	PISTON 2 (0.50MM O/S) (L150C MODEL)	3 AP
	6R5-11646-00	PISTON 2 (0.50MM O/S) (L200B MODEL)	3 AP
20	6K7-11601-02	PISTON RING SET (STD)	6
	6K7-11601-12	PISTON RING SET (0.25MM O/S)	6 AP
	6K7-11601-22	PISTON RING SET (0.50MM O/S)	6 AP
21	6K7-11633-00	PIN, piston	6
22	6E5-11634-00	CLIP, piston pin	12
23	6E5-11650-01	CONNECTING ROD ASSY	6
24	90109-08462	.BOLT	2
25	93603-21111	PIN, dowel	180
26	90201-21M75	WASHER, plate	12
27	93310-836V2	BEARING, cylindrical	6

Fig. 3 INTAKE



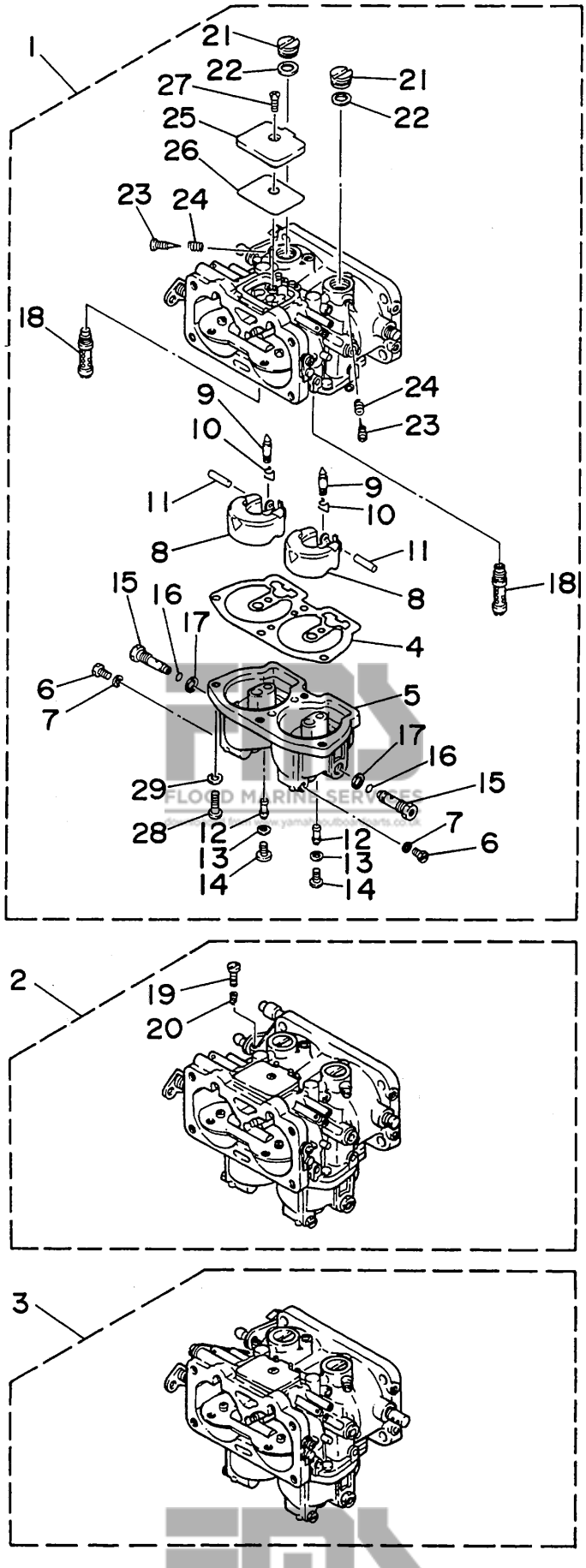
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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6G5-13610-00	REED VALVE ASSY (L150C MODEL)	6 UR
	6E5-13610-00	REED VALVE ASSY (L200B MODEL)	6 UR
2	6E5-W0004-00	.REED SET	1
3	6E5-13621-00	GASKET, valve seat	6
4	98580-05016	SCREW, pan head	12
5	92990-05600	WASHER, plate	12
6	6G5-13641-10-94	MANIFOLD 1	1
7	6E5-13552-00	.NOZZLE	6
8	624-14485-00	.PIPE, joint	7
9	6E5-11370-00	.CHECK VALVE ASSY	6
10	90445-07M28	.HOSE	6
11	90445-07M45	HOSE	3
12	90445-07M46	HOSE	2
13	90445-07M59	HOSE	1
14	90464-07M05	CLAMP	2
15	90465-07M20	CLAMP	2
16	90116-06M30	BOLT, stud	12
17	6G5-13645-00	GASKET, manifold 1	1
18	97313-06025	BOLT	16
19	92990-06600	WASHER, plate	16
20	6E5-14198-00	GASKET	3
21	95380-06600	NUT	12
22	92990-06100	WASHER, spring	12
23	6G5-41217-01	ROD, accel. lever	1
24	6E5-41256-01	ROD, choke 1	2
25	661-41262-02	JOINT, choke lever	5
26	6R3-41271-00	KNOB, choke	1
27	689-41273-00	GROMMET	1
28	6R3-14440-00	SILENCER ASSY, intake	1
29	6G5-1441K-00	EMBLEM	1
30	90445-07M08	HOSE	1
31	6K7-14483-00	GASKET	3
32	90159-06M14	SCREW, with washer	12
33	90465-07M20	CLAMP	2

Fig. 4 CARBURETOR

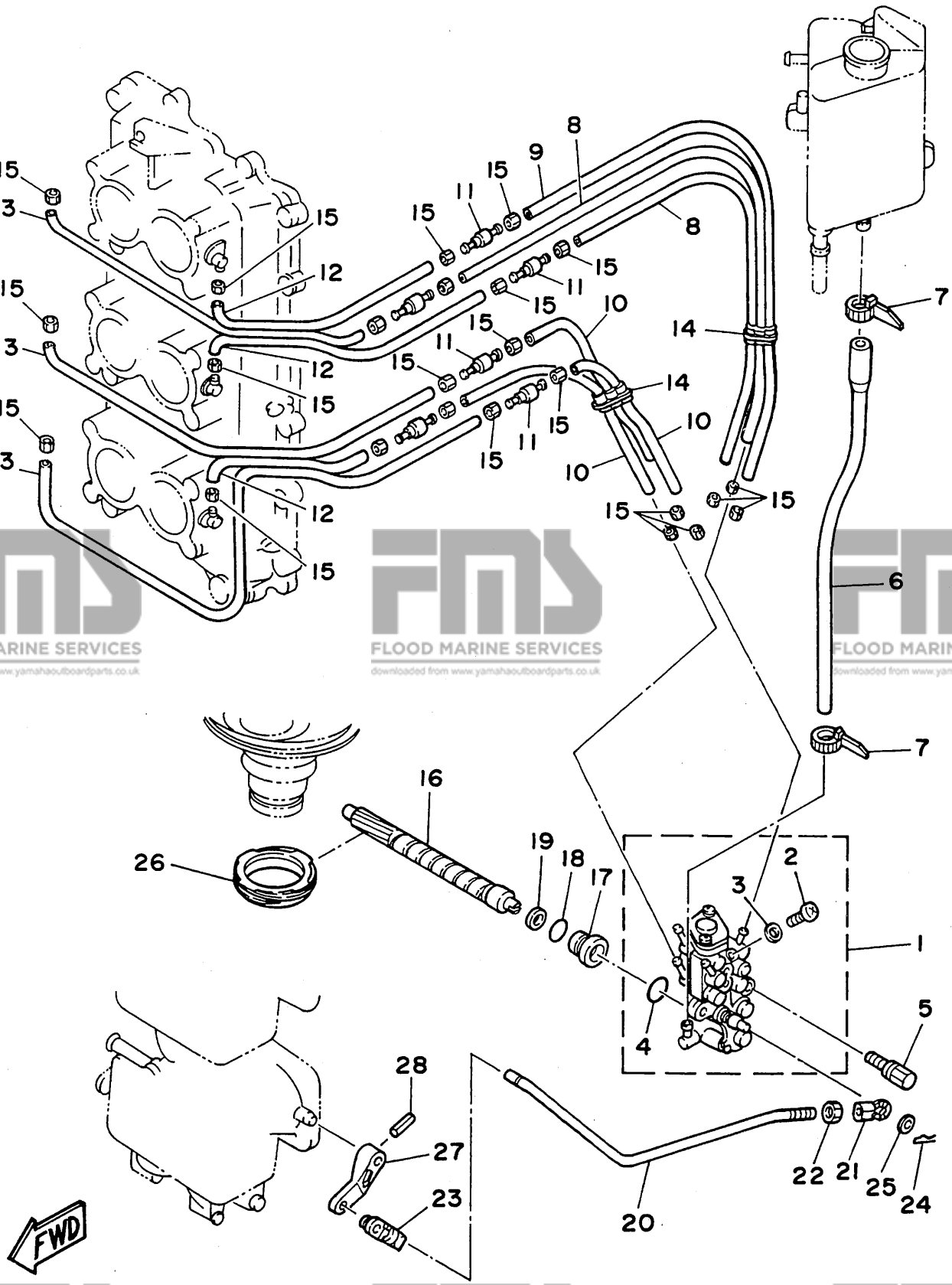


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Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6R2-14301-00	CARBURETOR ASSY 1 (L150C MODEL)	1 UR
	6R4-14301-00	CARBURETOR ASSY 1 (L200B MODEL)	1 UR
2	6R2-14302-00	CARBURETOR ASSY 2 (L150C MODEL)	1 UR
	6R4-14302-00	CARBURETOR ASSY 2 (L200B MODEL)	1 UR
3	6R2-14303-00	CARBURETOR ASSY 3 (L150C MODEL)	1 UR
	6R4-14303-00	CARBURETOR ASSY 3 (L200B MODEL)	1 UR
4	6E5-14384-03	.GASKET, float chamber	3
5	6E5-14381-03	.BODY, float chamber	3
6	6E5-14383-01	.SCREW, drain	6
7	6J8-14995-00	.GASKET	6
8	6E5-14385-02	.FLOAT	6
9	6E5-14546-00	.VALVE, needle	6
10	6E5-14159-00	.CLIP	6
11	6E5-14386-02	.PIN, float	6
12	6E5-1492F-40	.JET, air slow (#80)(L150C MODEL)	6 UR
	6E5-1492F-42	.JET, air slow (#84)(L200B MODEL)	6 UR
13	6E5-14397-00	.GASKET	6
14	6E5-14394-00	.PLUG, slow jet	6
15	6E5-1492E-62	.JET, main (#124)(L150C MODEL)	6 UR
	6E5-1492E-77	.JET, main (#154)(L200B MODEL)	6 UR
16	6E5-14997-00	.O-RING	6
17	6E5-14398-01	.GASKET	6
18	6G5-1492A-00	.NOZZLE, main (L150C MODEL)	6 UR
	6G6-1492A-00	.NOZZLE, main (L200B MODEL)	6 UR
19	6E5-14321-00	.SCREW, throttle (CENTER)	1
20	6J8-14334-00	.SPRING, throttle (CENTER)	1
21	6E5-14328-01	.PLUG	6
22	6E5-14979-00	.GASKET	6
23	6E5-14323-03	.SCREW, air adjusting	6
24	6E5-14223-00	.SPRING, air adjusting	6
25	6E5-14527-00	.PLATE	3
26	6E5-14959-00	.GASKET	3
27	98701-05008	.SCREW, flat head	3
28	98580-05016	.SCREW, pan head	12
29	92990-05100	.WASHER, spring	12

Fig. 5 OIL PUMP



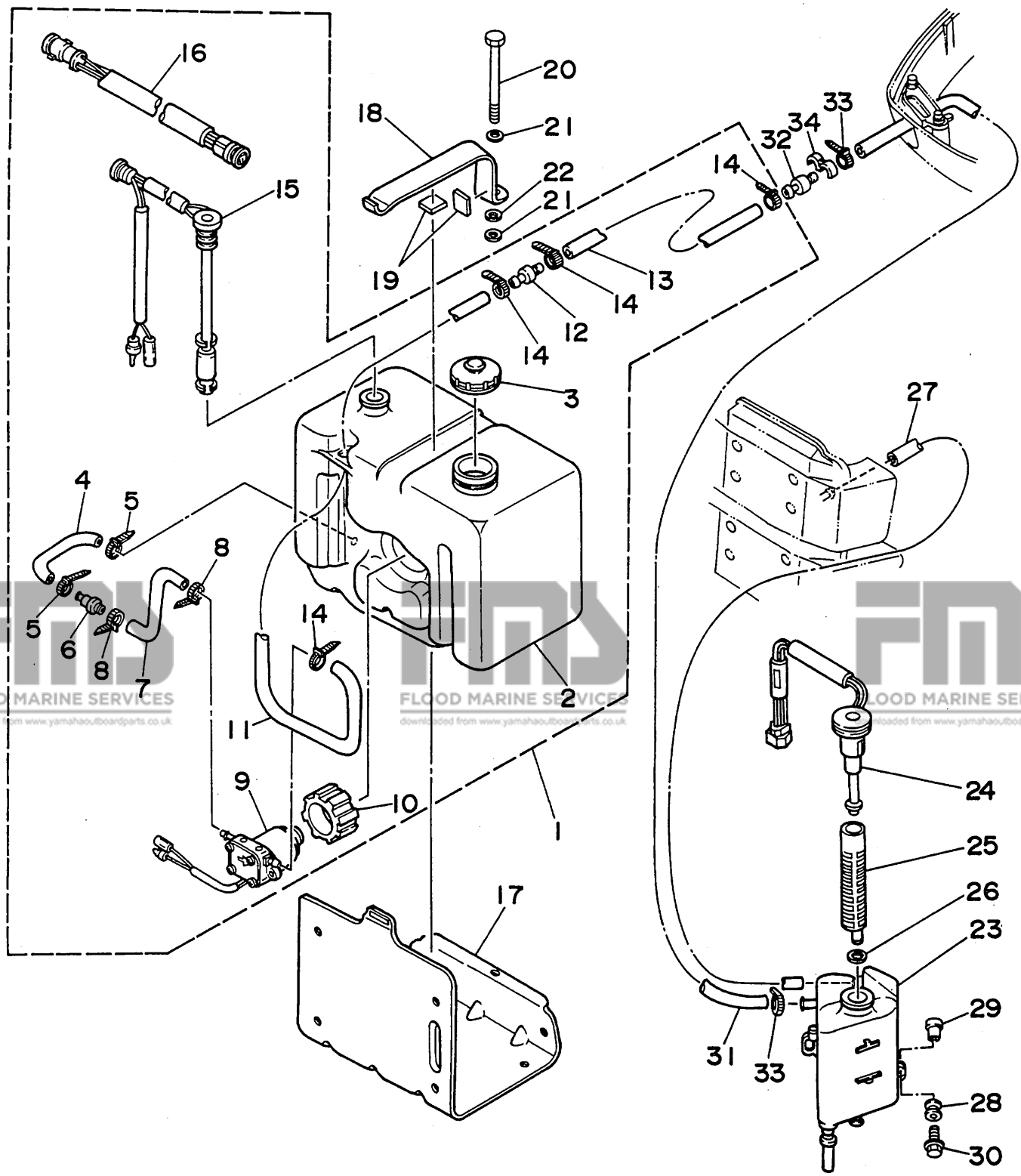
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Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty
1	6R3-13200-00	OIL INJECTION PUMP ASSY (L150C MODEL)	1 UR
	6R4-13200-00	OIL INJECTION PUMP ASSY (L200B MODEL)	1 UR
2	6H1-13471-00	.PLUG, drain	1
3	6L2-13475-00	.GASKET	1
4	93210-19MA7	.O-RING	1
5	90109-06M40	BOLT	2
6	6R3-13416-00	PIPE, oil 1	1
7	90465-11M10	CLAMP	2
8	90445-07M73	HOSE	2
9	90445-07M85	HOSE	1
10	90445-07M83	HOSE	3
11	6R3-13183-00	VALVE, check	6
12	90445-07M87	HOSE	3
13	90445-07M96	HOSE	3
14	90464-07M05	CLAMP	2
15	90468-07M02	CLIP	24
16	6R3-11537-00	GEAR, driven	1
17	6R3-13117-00	COLLAR, distance	1
18	93210-13595	O-RING	1
19	90202-08M44	WASHER, plate	1
20	6R3-41241-00	ROD, link	1
21	6H1-41237-00	JOINT, link	1
22	95380-05600	NUT	1
23	6R5-41237-00	JOINT, link	1
24	90468-05M03	CLIP	1
25	90202-05088	WASHER, plate	1
26	6R3-11536-00	GEAR, drive	1
27	6E5-14276-00	LEVER	1
28	91690-30016	PIN, spring	1

Fig. 6 OIL TANK



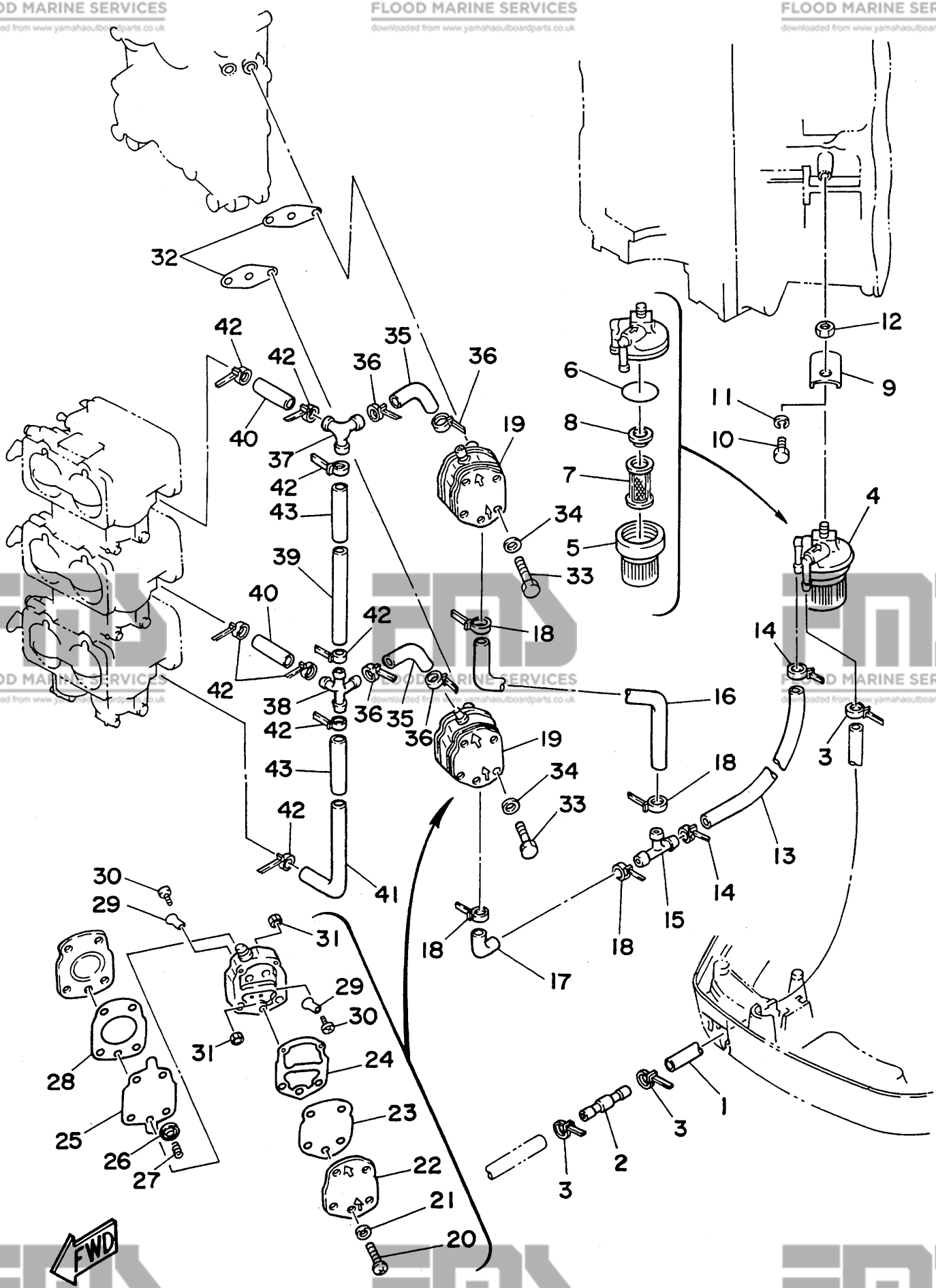
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Fig. 6 OIL TANK

Ref.No.	Parts No.	Description	Q'ty
1	6K1-21708-01	OIL TANK SUB-ASSY	1
2	6E5-21733-02	.SUB TANK, oil	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1
4	6E5-24322-00	.PIPE 11	1
5	90465-13M11	.CLAMP	2
6	646-24251-02	.STRAINER 1	1
7	6E5-24319-01	.PIPE, oil	1
8	90465-13M11	.CLAMP	2
9	6E5-81900-01	.OIL FEED PUMP ASSY	1
10	6E5-81922-00	.GROMMET	1
11	6E5-24321-01	.PIPE 10	1
12	6E5-24379-00	.PIPE, joint 4	1
13	90445-11M00	.HOSE	1
14	90465-13M11	.CLAMP	4
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1
16	6E5-85721-10	.WIRE, lead	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1
18	6E5-21798-01-33	BRACKET, damper	1
19	6E5-21746-00	DAMPER	2
20	97380-06100	BOLT	1
21	92990-06600	WASHER, plate	2
22	95380-06600	NUT	1
23	6E5-21750-03	OIL TANK ASSY	1
24	6R3-85730-00	OIL LEVEL GAUGE ASSY	1
25	6E5-13411-00	STRAINER, oil	1
26	6E5-13414-00	GASKET, strainer cover	1
27	90445-05M02	HOSE	1
28	6A0-82317-00	DAMPER, ignition coil	3
29	624-42542-00	PIPE	3
30	90119-06M65	BOLT, with washer	3
31	6R3-24323-00	PIPE 12	1
32	6E5-24379-00	PIPE, joint 4	1
33	90465-11M10	CLAMP	2
34	90464-13M34	CLAMP	1

Fig. 7 FUEL

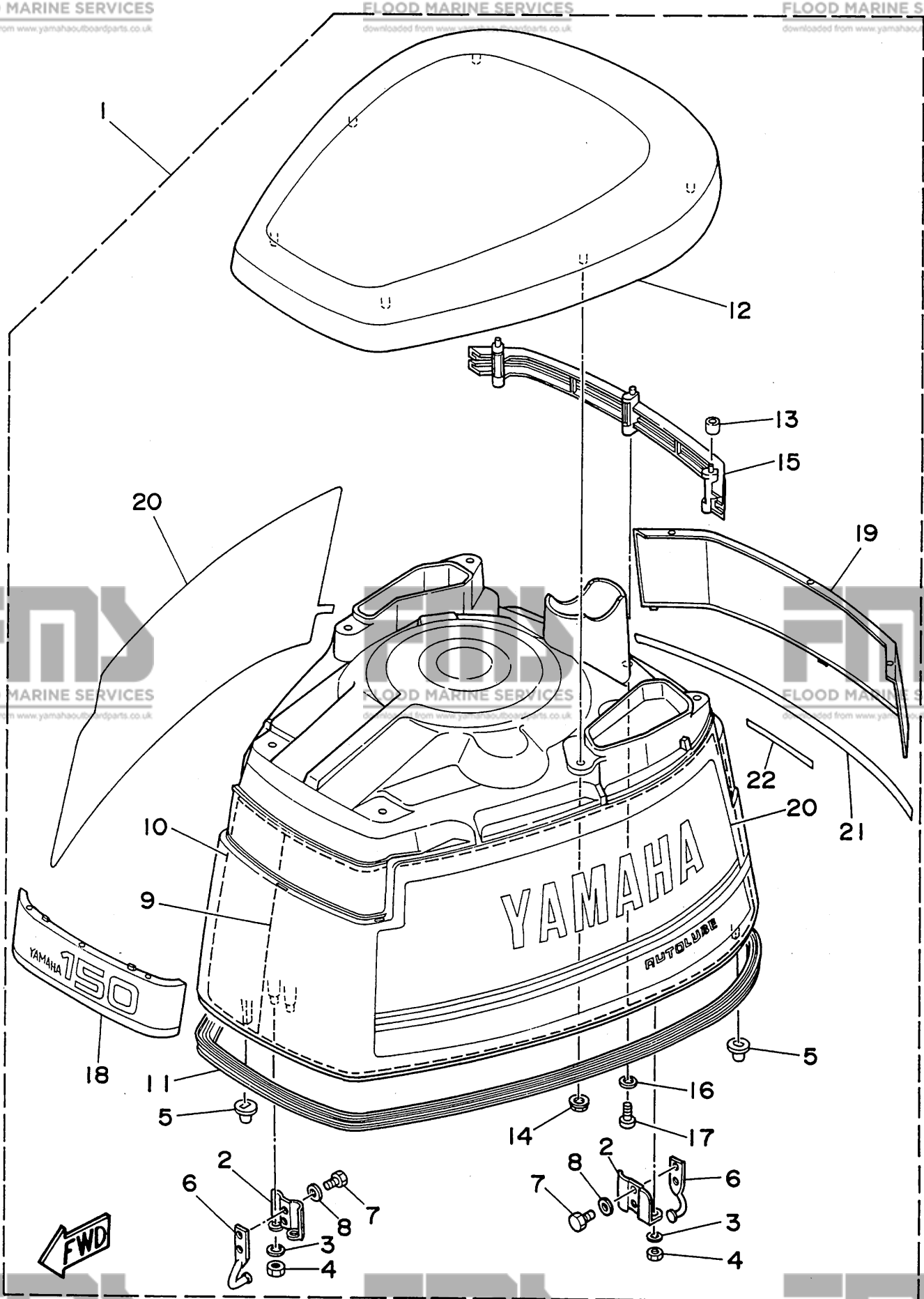

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Fig. 7 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6R3-24313-00	PIPE 3	1
2	6R3-24377-00	PIPE, joint 3	1
3	90465-11M10	CLAMP	3
4	6E5-24560-00	FILTER ASSY	1
5	655-24521-01	.CUP, filter	1
6	93210-37M25	.O-RING	1
7	6F5-24563-00	.ELEMENT, filter	1
8	655-24564-00	.GASKET	1
9	648-24566-01	BRACKET, filter	1
10	97313-06014	BOLT	1
11	92990-06100	WASHER, spring	1
12	95380-08600	NUT	1
13	6G5-24314-00	PIPE 4	1
14	90465-11M10	CLAMP	2
15	6E5-24378-00	PIPE, joint 4	1
16	6G5-24315-00	PIPE 5	1
17	6E5-24315-00	PIPE 5	1
18	90465-11M10	CLAMP	4
19	6E5-24410-02	FUEL PUMP ASSY	2
20	98503-05035	.SCREW, pan head	3
21	92990-05600	.WASHER, plate	3
22	6E5-24413-00	.BODY 2	1
23	6E5-24471-00	.DIAPHRAGM	1
24	6E5-24435-00	.GASKET, body 2	1
25	6E5-24411-00	.DIAPHRAGM	1
26	648-24424-00	.SEAT, spring	1
27	6E5-24423-00	.SPRING, diaphragm	1
28	6E5-24434-02	.GASKET, body	1
29	6A0-24421-01	.VALVE, check	4
30	6A0-14325-00	.SCREW, pan head	4
31	95380-03600	.NUT	4
32	650-24431-00	GASKET, fuel pump 1	2
33	97395-06050	BOLT	4
34	92990-06600	WASHER, plate	4
35	6G5-24316-10	PIPE 6	2
36	90465-11M10	CLAMP	4
37	6G5-24376-00	PIPE, joint 1	1
38	6G5-24377-00	PIPE, joint 3	1
39	6G5-24317-01	PIPE 7	1
40	6G5-24318-10	PIPE, overflow	2
41	6G5-24319-10	PIPE, oil	1
42	90465-11M10	CLAMP	8
43	90446-15M07	HOSE	2

Fig. 8 TOP COWLING



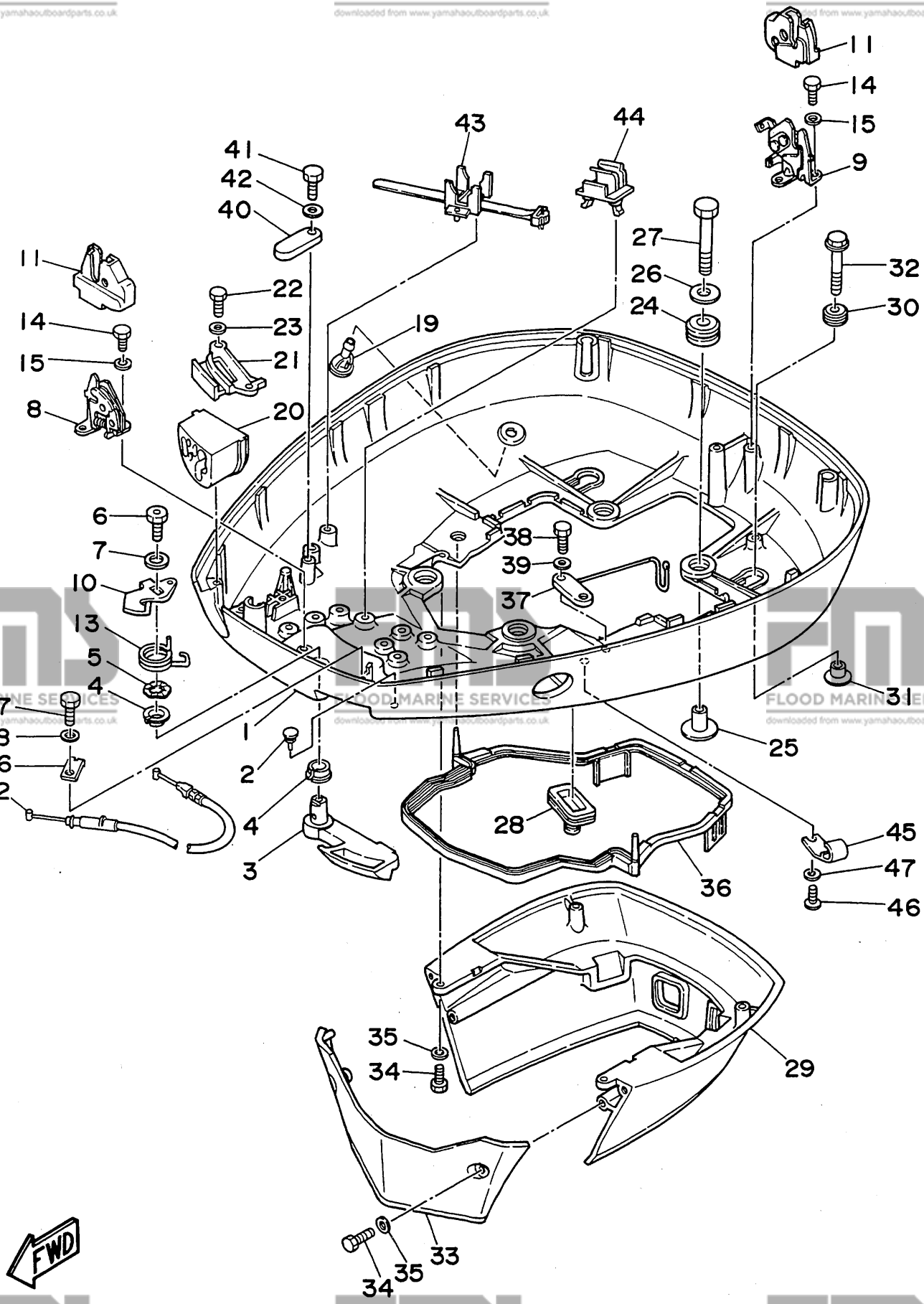
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Fig. 8 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6R0-42610-G0-EJ	TOP COWLING ASSY (L150C MODEL)	1 UR
	6R1-42610-G0-EJ	TOP COWLING ASSY (L200B MODEL)	1 UR
2	6R3-42647-00	.HOLDER, clamp band	2
3	92990-06100	.WASHER, spring	4
4	95380-06600	.NUT	4
5	6R3-42662-00	.DAMPER	3
6	6R3-42814-00	.HOOK, clamp	2
7	97395-06012	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	6R3-42619-00	.DAMPER, form	1
10	6R3-42627-00	.DAMPER, form	1
11	6R3-42615-00	.SEAL	1
12	6R3-42613-00-EJ	.MOLDING, air duct	1
13	90385-04M05	.BUSH	3
14	90179-06M12	.NUT	6
15	6R3-42636-00	.LOUVER, 2	1
16	92990-04600	.WASHER, plate	3
17	97780-40520	.SCREW, tapping	3
18	6R2-42686-00	.EMBLEM, front (L150C MODEL)	1 UR
	6R4-42686-00	.EMBLEM, front (L200B MODEL)	1 UR
19	6R2-42687-00	.EMBLEM, rear (L150C MODEL)	1 UR
	6R4-42687-00	.EMBLEM, rear (L200B MODEL)	1 UR
20	6R3-W0070-G0	.GRAPHIC SET	1
21	6R3-42678-G0	.GRAPHIC, rear	1
22	6R1-42678-G0	.GRAPHIC, rear	1

Fig. 9 BOTTOM COWLING

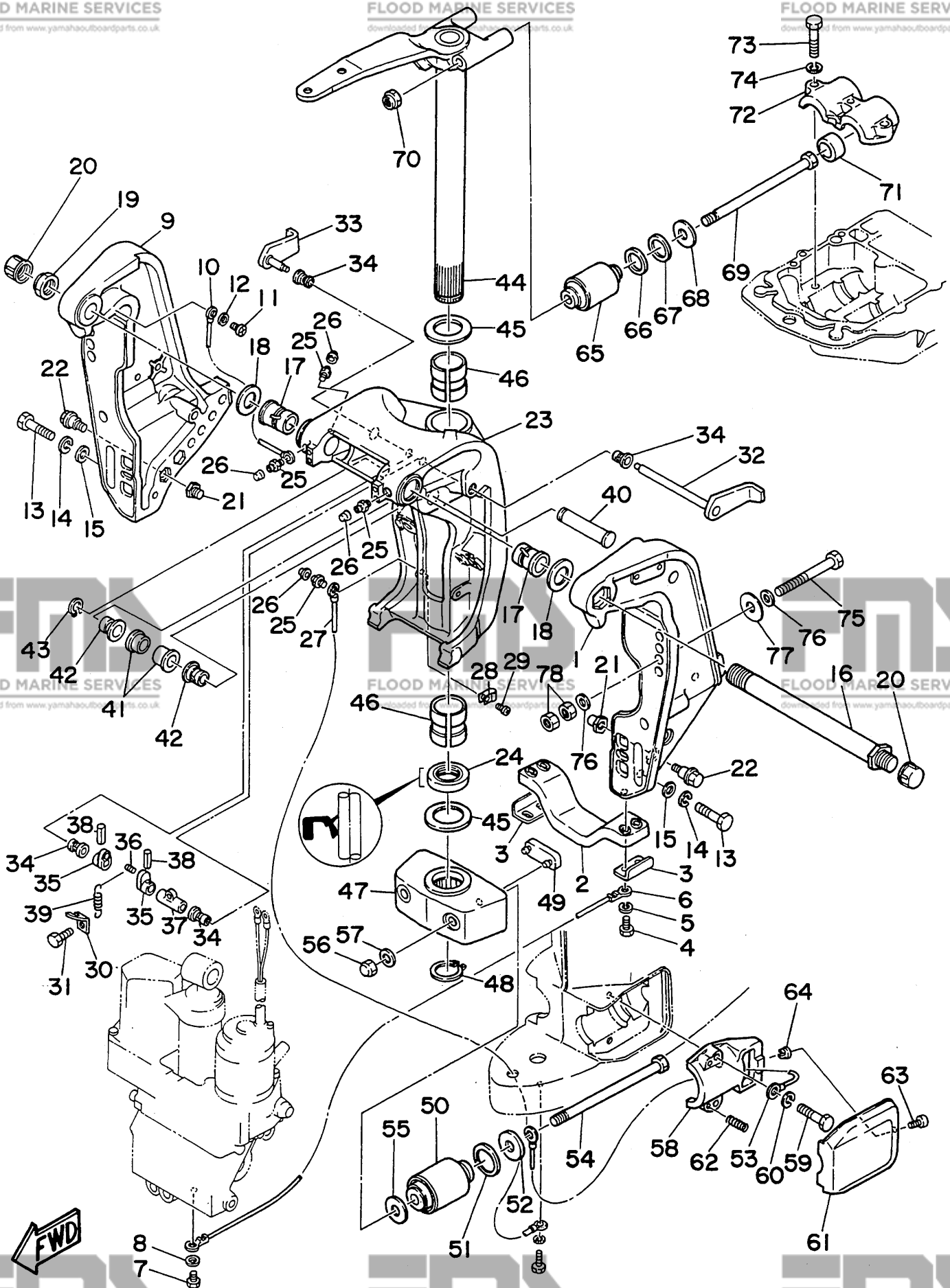


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Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6R3-42711-40-EJ	COWLING, bottom	1
2	6H4-42748-00	GROMMET	1
3	6R3-42815-00-EJ	LEVER, clamp	1
4	90386-13M88	BUSH	2
5	90206-13M10	WASHER, wave	1
6	90109-08M45	BOLT	1
7	92990-08200	WASHER, plain	1
8	6R3-42824-00	BASE, clamp lever	1
9	6R3-42811-00	STAY	1
10	6R3-42816-00	LEVER, clamp	1
11	6R3-42851-00	COVER, clamp	2
12	6R3-42850-00	WIRE, complete	1
13	6R3-42813-00	SPRING, clamp lever	1
14	97395-06016	BOLT	4
15	92990-06600	WASHER, plate	4
16	6R3-42828-00	PLATE, clamp	1
17	97395-06010	BOLT	1
18	92990-06600	WASHER, plate	1
19	6E5-44391-00	NIPPLE, hose	1
20	6R3-42725-10	GROMMET	1
21	6R3-42738-00-5B	PLATE, fitting	1
22	97395-06016	BOLT	2
23	92990-06600	WASHER, plate	2
24	90480-22M15	GROMMET	4
25	90387-08M37	COLLAR	4
26	90201-08M54	WASHER, plate	4
27	97090-08035	BOLT	4
28	688-42726-10	GROMMET	1
29	6R3-42741-00-EJ	APRON	1
30	90480-14M45	GROMMET	2
31	90387-06M52	COLLAR	2
32	90119-06M64	BOLT, with washer	2
33	6R3-42771-00-EJ	APRON	1
34	97395-06020	BOLT	4
35	92990-06600	WASHER, plate	4
36	6E5-42716-00	RUBBER, seal 1	1
37	6K7-82588-00	PLATE	1
38	97395-06020	BOLT	1
39	92990-06600	WASHER, plate	1
40	6E5-82588-00	PLATE	1
41	97395-06020	BOLT	1
42	92990-06600	WASHER, plate	1
43	688-82594-00	CLAMP	1
44	6E5-82594-00	CLAMP	4
45	6E5-24367-10	CLAMP, fuel pipe 2	1
46	90157-06M01	SCREW, pan head	1
47	92990-06600	WASHER, plate	1

Fig. 10 BRACKET 1



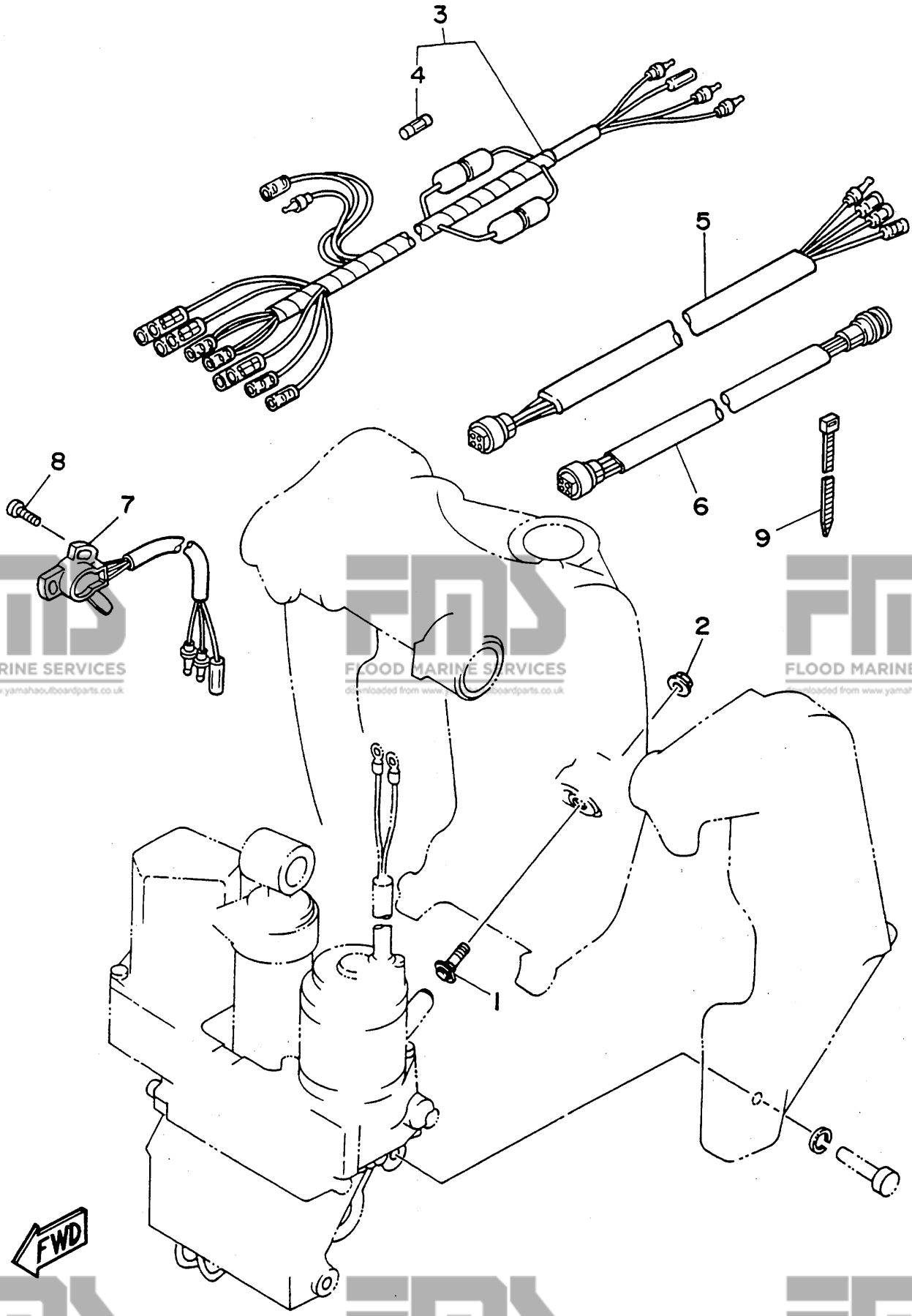
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Fig. 10 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43111-01-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97395-06030	BOLT	4
5	92995-06100	WASHER	4
6	6E5-82148-00	WIRE, lead 4	1
7	97395-06010	BOLT	1
8	92990-06600	WASHER, plate	1
9	6G5-43112-01-EJ	BRACKET, clamp	1
10	6E5-82148-00	WIRE, lead 4	1
11	98580-06012	SCREW, pan head	1
12	92990-06600	WASHER, plate	1
13	97395-10050	BOLT	6
14	92990-10100	WASHER, spring	6
15	92990-10600	WASHER, plate	6
16	6E5-43131-01	BOLT, clamp bracket	1
17	90386-25M31	BUSH	2
18	90201-26M59	WASHER, plate	2
19	90185-22043	NUT, self-locking	1
20	663-43145-00	CAP, clamp bracket	2
21	6G5-43164-00	ROD, tilt lock	2
22	90109-12M35	BOLT	2
23	6G5-43311-00-EJ	BRACKET, swivel (LONG)	1 UR
	6G5-43311-20-EJ	BRACKET, swivel (ULTRA LONG)	1 UR
24	93109-38M02	OIL SEAL	1
25	93700-06004	NIPPLE, grease	5
26	663-45119-00	CAP, grease nipple	5
27	6E5-82147-00	WIRE, lead 4 (LONG)	1 UR
	6E5-82147-20	WIRE, lead 4 (ULTRA LONG)	1 UR
28	90464-11M18	CLAMP	1
29	98580-04008	SCREW, pan head	1
30	6G5-43144-00	HOOK, spring	1
31	97395-06010	BOLT	1
32	6G5-43181-01	LEVER, tilt stop	1
33	6G5-43185-01	LEVER, tilt stop	1
34	90386-10M16	BUSH	4
35	6G5-43148-00	COLLAR, distance	2
36	90249-06M19	PIN	1
37	90387-10M02	COLLAR	1
38	91690-30020	PIN, spring	2
39	90506-14M24	SPRING, tension	1
40	6E5-43126-01	PIN, upper shock mount	1
41	90386-18M63	BUSH	2
42	90386-18M14	BUSH	2
43	93410-18M02	CIRCLIP	1
44	6E5-42510-03-EJ	STEERING BRACKET ASSY (LONG)	1 UR
	6E5-42510-23-EJ	STEERING BRACKET ASSY (ULTRA LONG)	1 UR
45	90201-38M60	WASHER, plate	2
46	90386-38M32	BUSH	2
47	6G5-44551-00-EJ	HOUSING, lower mount rubber	1
48	93410-37M04	CIRCLIP	1
49	6E5-44575-00	DAMPER, lower mount rubber	1
50	6G5-44555-00-94	MOUNT DAMPER, lower side	2
51	90202-32M19	WASHER, plate	2
52	90201-16M55	WASHER, plate	2
53	6E5-82149-00	WIRE, lead 3	1
54	90109-14M34	BOLT	2
55	90201-15M58	WASHER, plate	2
56	95380-14800	NUT	2
57	92990-14600	WASHER	2
58	6E5-44552-00-94	HOUSING, lower mount rubber	2
59	97395-10045	BOLT	4
60	92990-10100	WASHER, spring	4
61	6E5-44553-00-EJ	COVER, lower mount	2
62	90501-16M28	SPRING, compression	4
63	92380-06015	SCREW, cylinder head	2
64	90179-06066	NUT	2
65	6G5-44514-00-94	MOUNT DAMPER, upper side	2
66	90201-26M57	WASHER, plate	2
67	90202-26M18	WASHER, plate	2
68	90201-14M56	WASHER, plate	2
69	90109-12M37	BOLT	2
70	90185-12058	NUT, self-locking	2
71	663-44575-00	DAMPER, lower mount rubber	2
72	6E5-44511-00-5B	COVER, upper mount	1
73	97395-10045	BOLT	3
74	92990-10100	WASHER, spring	3
75	90101-12M03	BOLT (L:115MM)	4
76	90201-13M01	WASHER, plate	8
77	90201-12426	WASHER, plate	4
78	95380-12600	NUT	8

Fig. 11 BRACKET 2



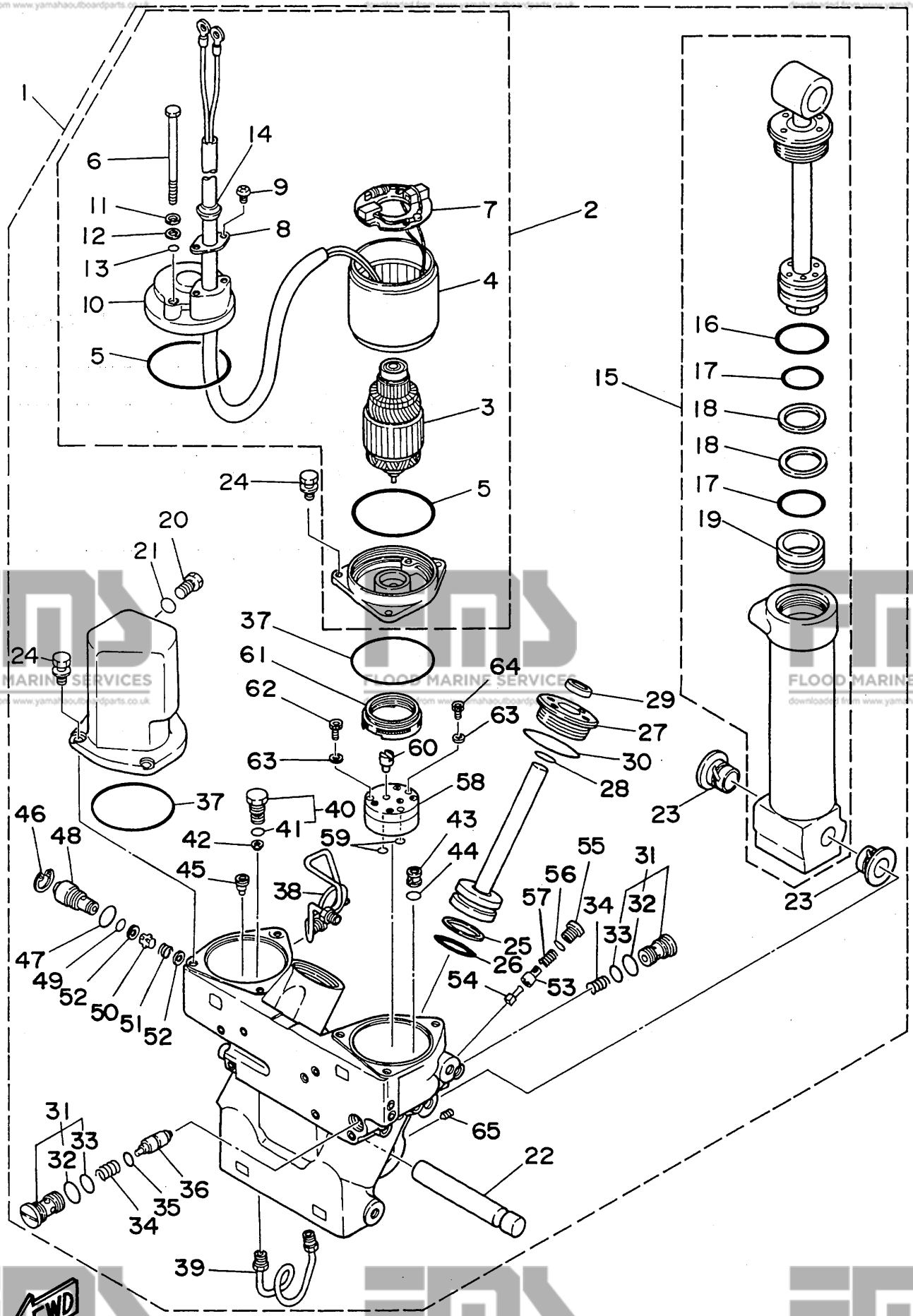
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Fig. 11 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43376-00	BOLT, thrust receiver	2
2	95780-10300	NUT, flange	2
3	6Y5-83553-M0	WIRE, lead	1
4	1E6-82151-00	.FUSE (10A)	2
5	6E5-82553-10	EXTENSION, wire lead	1
6	6E5-82553-20	EXTENSION, wire lead	2
7	6R3-83672-00	TRIM SENDER	1
8	98580-06016	SCREW, pan head	2
9	90465-11M10	CLAMP	3

Fig. 12 POWER TRIM & TILT ASSY



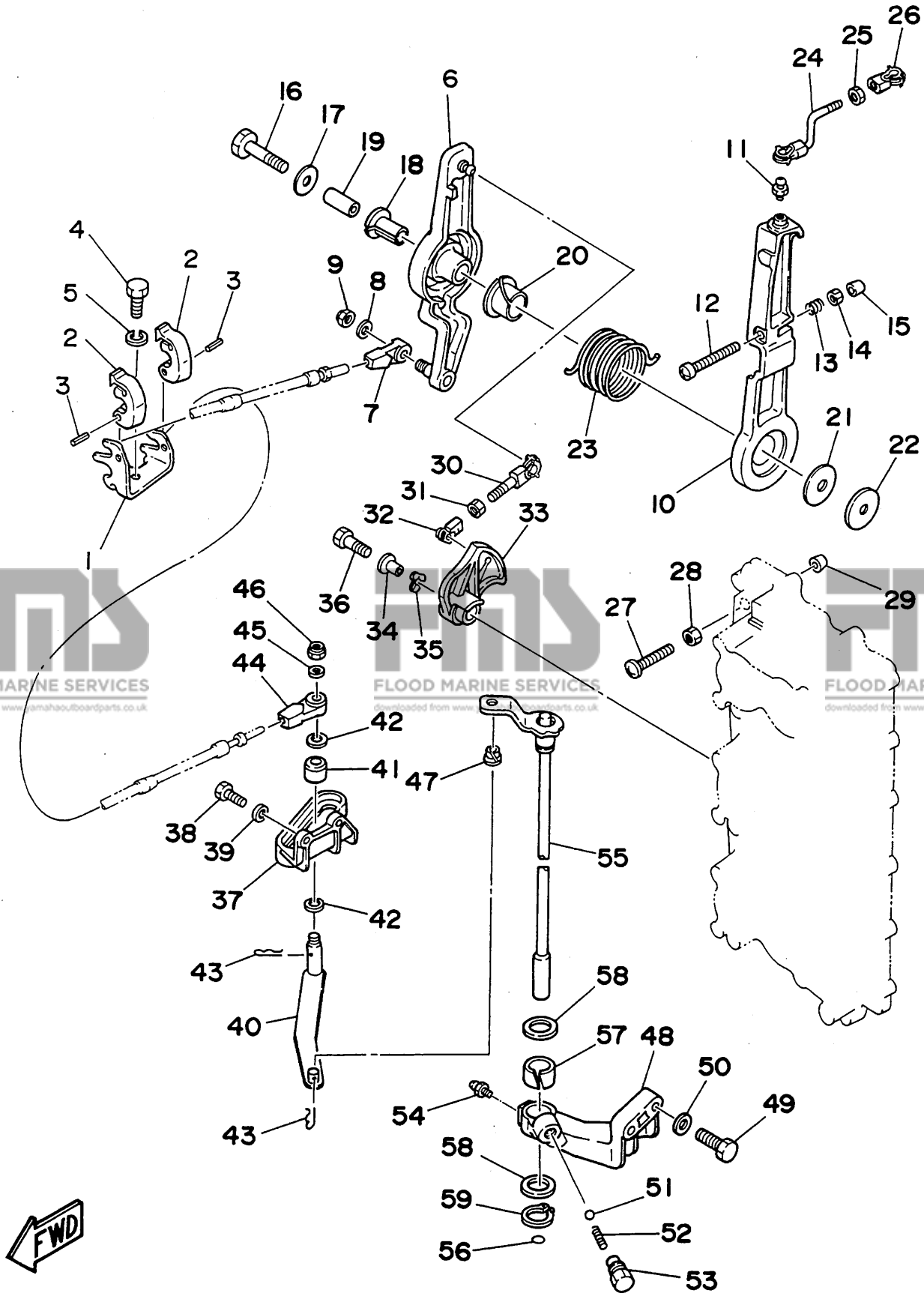
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Fig. 12 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43800-02-EJ	POWER TRIM & TILT ASSY	1
2	6G5-43880-00	.MOTOR ASSY	1
3	6G5-43805-00	..ARMATURE ASSY	1
4	6G5-43804-00	..STATOR ASSY	1
5	6G5-43865-00	..O-RING	2
6	6G5-43887-00	..BOLT, through	2
7	6G5-43806-00	..BRUSH HOLDER ASSY	1
8	6G5-43899-00	..PLATE STOPPER	1
9	6G5-43886-00	..BOLT	2
10	6G5-43884-00	..FRAME, commutator end	1
11	6G5-43893-00	..WASHER	2
12	6G5-43889-10	..PLATE SEAT	2
13	6G5-43867-00	..O-RING	2
14	6G5-43885-00	..GROMMET	1
15	6G5-4380E-01	.TILT CYLINDER ASSY	1
16	6E5-43861-00	..O-RING	1
17	6G5-43862-00	..O-RING	2
18	6E5-43872-00	..RING, back up	2
19	6E5-43814-02	..PISTON, free	1
20	6E5-43829-00	.PLUG, reservoir	1
21	6E5-43863-00	.O-RING	1
22	6G5-43818-00	.PIN, lower shock mount	1
23	90386-18M14	.BUSH	2
24	90119-06M42	.BOLT, with washer	6
25	6G5-43874-00	.RING, back up	2
26	6G5-43864-00	.O-RING	2
27	6G5-43821-01	.SCREW, trim cylinder end	2
28	6E5-43865-00	.O-RING	2
29	6E5-43822-01	.SEAL, trim dust	2
30	6G5-43861-00	.O-RING	2
31	6G5-43802-01	.VALVE SUB ASSY	2
32	6E5-43866-00	..O-RING	1
33	6E5-43867-00	..O-RING	1
34	6G5-43894-00	.SPRING, shuttle return	2
35	6E5-43868-00	.O-RING	1
36	6G5-43841-00	.PISTON, shuttle	1
37	6E5-43869-00	.O-RING	2
38	6G5-43835-00	.PIPE	1
39	6G5-43833-00	.PIPE	1
40	6G5-43809-00	.SEAT VALVE COMP. 2	1
41	6E5-43896-00	..O-RING	1
42	6G5-43816-00	.FILTER 1	1
43	6G5-43808-01	.SEAT VALVE COMP. 1	1
44	6E5-43883-00	.O-RING	1
45	6G5-43803-00	.CASE VALVE COMP.	1
46	6E5-43875-00	.RING, snap	1
47	93210-18M75	.O-RING	1
48	6G5-43845-00	.SCREW, manual release	1
49	93210-10M74	.O-RING	1
50	6E5-4382A-00	.ADAPTOR 1	1
51	6E5-43854-01	.SPRING, manual release	1
52	6E5-43847-00	.SEAT, manual valve	2
53	6G5-43849-00	.PIN, valve support	1
54	6G5-4381A-00	.SHAFT	1
55	6G5-43842-00	.SCREW, valve seat	1
56	6G5-43866-00	.O-RING	1
57	6E5-43824-01	.SPRING, compression	1
58	6G5-43830-00	.GEAR PUMP ASSY	1
59	6G5-43863-00	.O-RING	2
60	6G5-43831-00	.CONNECTOR, shaft	1
61	6E5-43817-10	.FILTER 2	1
62	6G5-43878-01	.BOLT, socket	2
63	90201-05M00	.WASHER, plate	3
64	6G5-43888-01	.BOLT, socket	1
65	6G5-43878-10	.BOLT, socket	1

Fig. 13 CONTROL

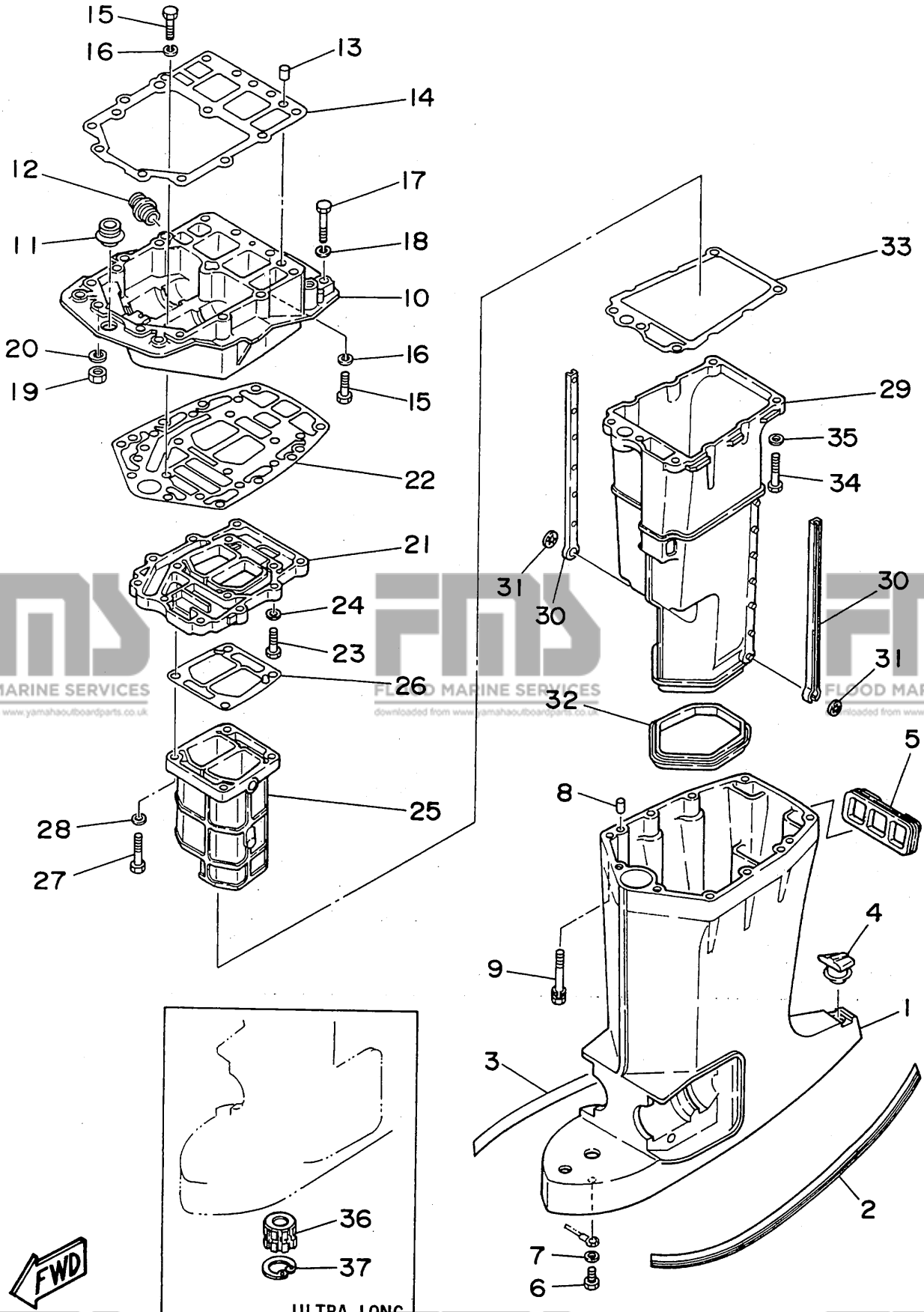


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Fig. 13 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6E5-48531-00	BRACKET, remote control 1	1
2	6E5-48538-00	CLAMP, cable 1	2
3	91690-30012	PIN, spring	2
4	97395-08020	BOLT	1
5	92990-08100	WASHER, spring	1
6	6G5-41632-01-94	LEVER, magneto control	1
7	6E5-48344-00	CABLE END, remote control	1
8	92990-06200	WASHER, plain	1
9	90185-06062	NUT, self-locking	1
10	6G5-41631-01-94	LEVER, magneto control	1
11	663-85518-00	JOINT, ball	1
12	90157-06013	SCREW, pan head	1
13	90501-16M12	SPRING, compression	1
14	95303-06600	NUT	1
15	688-44194-00	CAP	1
16	97313-08045	BOLT	1
17	90201-08M54	WASHER, plate	1
18	90386-12089	BUSH	1
19	90387-08M16	COLLAR	1
20	90386-22M13	BUSH	1
21	90202-12092	WASHER, plate	1
22	90201-08M13	WASHER, plate	1
23	90508-29M12	SPRING, torsion	1
24	6G5-41636-01	ROD, magneto control	1
25	95380-05600	NUT	1
26	6H1-41237-00	JOINT, link	1
27	90157-06M00	SCREW, pan head	1
28	95303-06600	NUT	1
29	688-44194-00	CAP	1
30	6G5-41211-01	LINK, accel.	1
31	95380-05600	NUT	1
32	6H1-41237-00	JOINT, link	1
33	6G5-41213-00	CAM, accel.	1
34	90387-06M29	COLLAR	1
35	90206-10M04	WASHER, wave	1
36	97395-06025	BOLT	1
37	6E5-44117-00-94	BRACKET	1
38	97313-06020	BOLT	2
39	92990-06600	WASHER, plate	2
40	6E5-44121-00	LEVER, shift rod	1
41	6E5-44122-00	BUSHING, shift rod lever	1
42	90202-08M20	WASHER, plate	2
43	90468-18008	CLIP	2
44	6E5-48344-00	CABLE END, remote control	1
45	92990-06200	WASHER, plain	1
46	90185-06062	NUT, self-locking	1
47	90386-06M12	BUSH	1
48	6E5-44118-01-94	BRACKET	1
49	97313-08030	BOLT	2
50	92990-08600	WASHER, plate	2
51	93501-04M02	BALL	1
52	90501-12082	SPRING, compression	1
53	648-42715-00	BUSHING	1
54	93700-06004	NIPPLE, grease	1
55	6E5-44120-01	HANDLE GEAR SHIFT ASSY (LONG)	1 UR
	6E5-44120-21	HANDLE GEAR SHIFT ASSY (ULTRA LONG)	1 UR
56	93210-09350	O-RING	1
57	90386-16M66	BUSH	1
58	90202-16061	WASHER, plate	2
59	99009-16400	CIRCLIP	1

Fig. 14 UPPER CASING



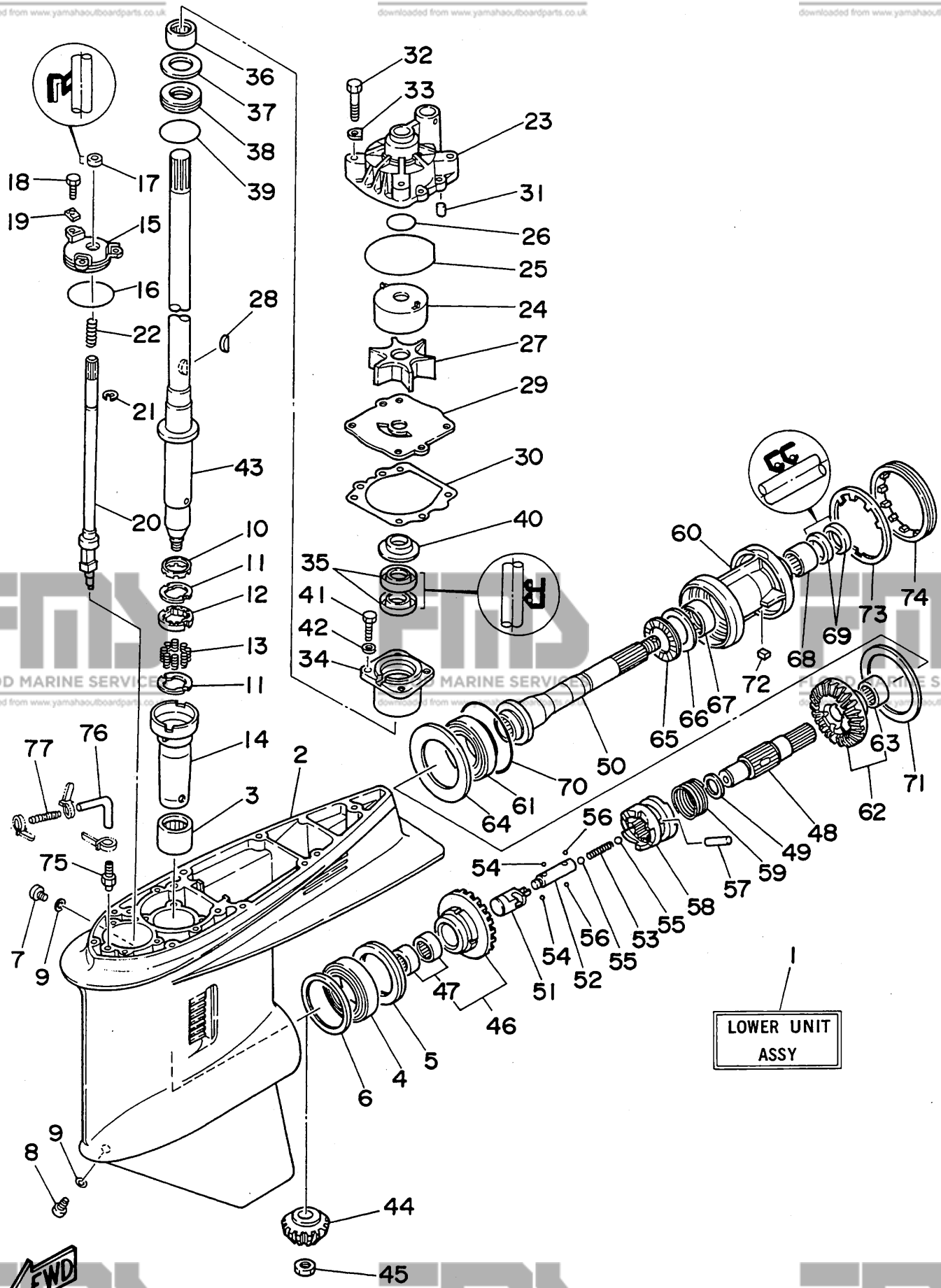
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Fig. 14 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6E5-45111-00-EJ	CASING, upper (LONG)	1 UR
	6E5-45111-20-EJ	CASING, upper (ULTRA LONG)	1 UR
2	6R3-42791-40	MARK 1	1
3	6R3-42792-40	MARK	1
4	6E5-45155-00	CAP	1
5	6E5-42769-00	SEAL, rubber	1
6	97395-06010	BOLT	1
7	92990-06600	WASHER, plate	1
8	93608-12M05	PIN, dowel	2
9	90119-08M04	BOLT, with washer	6
10	6G5-41137-00-94	GUIDE, exhaust	1
11	6E5-42724-00	GROMMET	1
12	6G5-12581-00	JOINT, hose 1	1
13	93608-12M05	PIN, dowel	2
14	6G5-45113-00	GASKET, upper casing	1
15	97395-08030	BOLT	6
16	92990-08100	WASHER, spring	6
17	97395-08045	BOLT	2
18	92990-08100	WASHER, spring	2
19	95380-08700	NUT	2
20	92990-08100	WASHER, spring	2
21	6G5-41131-00-5B	MANIFOLD, ext. 1	1
22	6G5-45114-00	GASKET, upper casing	1
23	97395-08030	BOLT	4
24	92990-08600	WASHER, plate	4
25	6G5-41132-00-5B	MANIFOLD, exhaust	1
26	6G5-41134-00	GASKET, exhaust manifold	1
27	97395-08045	BOLT	4
28	92990-08600	WASHER, plate	4
29	6E5-14711-00-5B	MUFFLER 1	1
30	6E5-14737-00	DAMPER, muffler	2
31	90183-05M02	NUT, spring	2
32	6E5-45123-00	GASKET, muffler	1
33	6E5-41135-00	GASKET, exhaust manifold	1
34	97395-08045	BOLT	5
35	92990-08600	WASHER, plate	5
36	6E5-45318-00	BUSHING, drive shaft (ULTRA LONG)	1
37	93420-36M01	CIRCLIP (ULTRA LONG)	1

Fig. 15 LOWER CASING. DRIVE 1

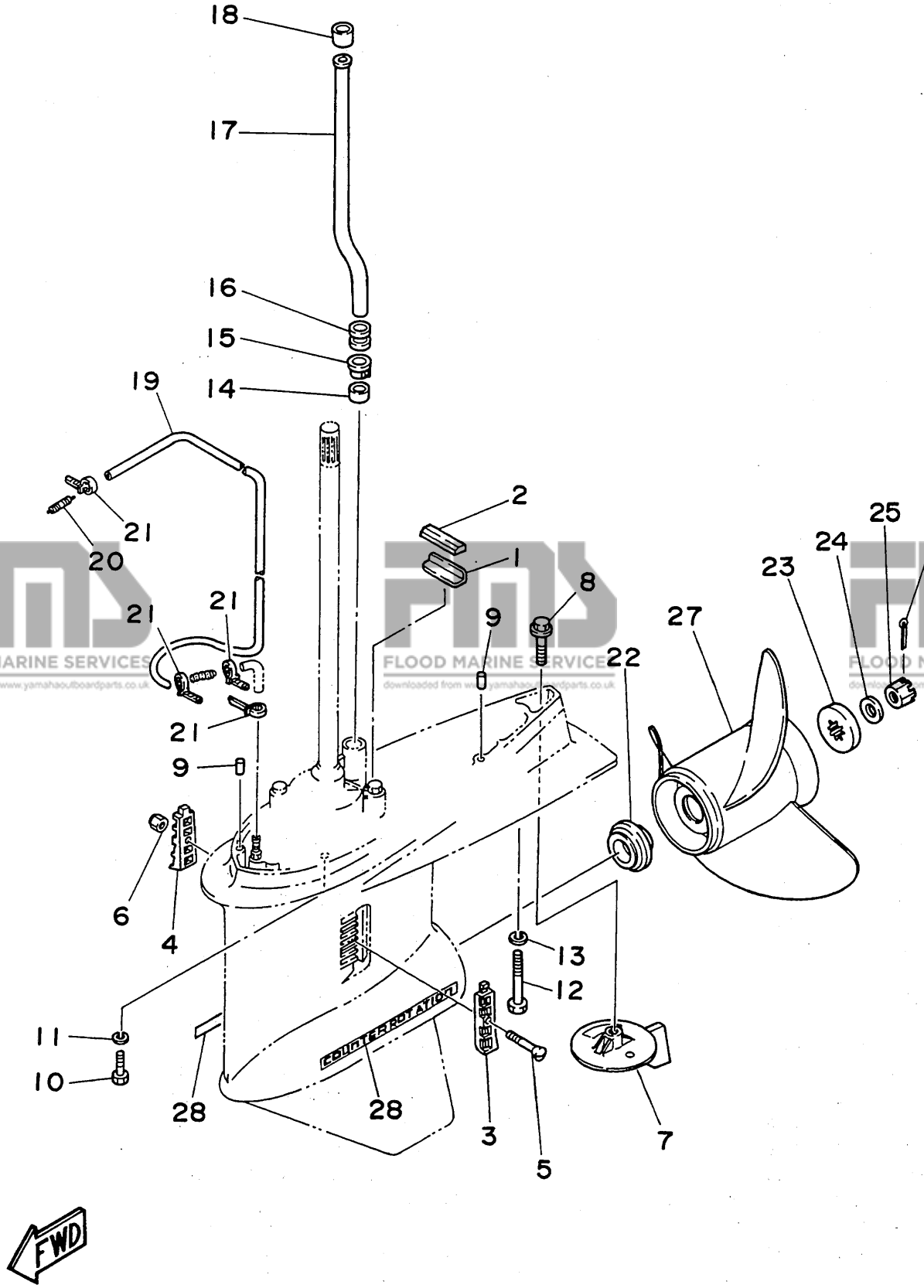


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Fig. 15 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6K1-45300-12-EJ	LOWER UNIT ASSY (LONG) (Ref.No. 2 to 77)	1 UR
	6K1-45300-22-EJ	LOWER UNIT ASSY (ULTRA LONG) (Ref.No. 2 to 77)	1 UR
2	6J9-45301-01-EJ	CASING, lower	1
3	93311-928U5	BEARING, cylindrical	1
4	93390-000U2	BEARING	1
5	93341-465U4	BEARING	1
6	6G5-45567-01-10	SHIM (T:0.10MM)	1 UR
	6G5-45567-01-12	SHIM (T:0.12MM)	1 UR
	6G5-45567-01-15	SHIM (T:0.15MM)	1 UR
	6G5-45567-01-18	SHIM (T:0.18MM)	1 UR
	6G5-45567-01-30	SHIM (T:0.30MM)	1 UR
	6G5-45567-01-40	SHIM (T:0.40MM)	1 UR
	6G5-45567-01-50	SHIM (T:0.50MM)	1 UR
7	90340-08M04	PLUG, straight screw	1
8	688-45341-00	PLUG, drain	1
9	90430-08020	GASKET	2
10	90209-33M12	WASHER	1
11	90209-33M13	WASHER	2
12	90387-33M00	COLLAR	1
13	90501-05M64	SPRING, compression	8
14	6G5-45536-01	SLEEVE, drive shaft	1
15	6E5-45321-00	PLATE	1
16	93210-58677	O-RING	1
17	93106-09014	OIL SEAL	1
18	97395-06020	BOLT	3
19	90209-06M04	WASHER	3
20	6K1-44150-00	SHIFT CAM ASSY	1
21	99001-08600	CIRCLIP	1
22	90501-11M10	SPRING, compression	1
23	6E5-44311-00	HOUSING, water pump	1
24	6E5-44322-00	INSERT, cartridge	1
25	93210-86M38	O-RING	1
26	93210-37160	O-RING	1
27	6E5-44352-00	IMPELLER	1
28	90280-04M05	KEY, woodruff	1
29	6G5-44323-00	OUTER PLATE, cartridge	1
30	6E5-44315-00	GASKET, water pump	1
31	93606-12019	PIN, dowel	2
32	97395-08045	BOLT	4
33	90209-08M02	WASHER	4
34	6E5-45331-00-94	HOUSING, bearing	1
35	93101-28M16	OIL SEAL	2
36	93317-330U2	BEARING, cylindrical	1
37	6E5-45587-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1 UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1 UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1 UR
38	93341-930U0	BEARING	1
39	93210-54534	O-RING	1
40	6E5-45344-00	COVER, oil seal	1
41	97395-08025	BOLT	4
42	92990-08600	WASHER, plate	4
43	6G5-45501-00	DRIVE SHAFT COMP. (LONG)	1 UR
	6G5-45501-20	DRIVE SHAFT COMP. (ULTRA LONG)	1 UR
44	6G5-45551-00	PINION	1
45	90170-16M01	NUT	1
46	6K1-45560-00	GEAR	1
47	93315-425V3	.BEARING, cylindrical	2
48	6K1-45611-00	SHAFT, propeller	1
49	90201-26M00	WASHER, plate	1
50	6K1-45611-21	SHAFT, propeller	1
51	6K1-45641-00	SHIFTER	1
52	6E5-45634-01	SLIDE, shift	1
53	90501-16M37	SPRING, compression	1
54	93507-32031	BALL	2
55	93511-32027	BALL	2
56	93503-16010	BALL	2
57	90250-08M07	PIN, straight	1
58	6G5-45631-00	CLUTCH, dog	1
59	6E5-45633-01	RING, cross pin	1
60	6K1-45332-01-94	HOUSING, bearing	1
61	93332-00048	BEARING	1
62	6K1-45570-00	GEAR	1
63	93315-430V5	.BEARING, cylindrical	1
64	6K1-45576-00	WASHER, thrust	1
65	93341-440U5	BEARING	1
66	6K1-45578-01-10	SHIM (T:0.10MM)	1 UR
	6K1-45578-01-12	SHIM (T:0.12MM)	1 UR
	6K1-45578-01-15	SHIM (T:0.15MM)	1 UR
	6K1-45578-01-18	SHIM (T:0.18MM)	1 UR
	6K1-45578-01-30	SHIM (T:0.30MM)	1 UR
	6K1-45578-01-40	SHIM (T:0.40MM)	1 UR
	6K1-45578-01-50	SHIM (T:0.50MM)	1 UR
67	93315-440V6	BEARING, cylindrical	1
68	93315-430U8	BEARING, cylindrical	1
69	93101-30M17	OIL SEAL	2
70	93210-97M55	O-RING	1
71	6G5-45577-02-10	SHIM (T:0.10MM)	1 UR
	6G5-45577-02-12	SHIM (T:0.12MM)	1 UR
	6G5-45577-02-15	SHIM (T:0.15MM)	1 UR
	6G5-45577-02-18	SHIM (T:0.18MM)	1 UR
	6G5-45577-02-30	SHIM (T:0.30MM)	1 UR
	6G5-45577-02-40	SHIM (T:0.40MM)	1 UR
	6G5-45577-02-50	SHIM (T:0.50MM)	1 UR
72	90282-04M00	KEY, straight	1
73	6G5-45383-01	WASHER, claw	1
74	6G5-45384-00	NUT	1
75	6E5-45378-00	NIPPLE, hose	1
76	90445-07ME8	HOSE (LONG)	1 UR
	90445-07ME9	HOSE (ULTRA LONG)	1 UR
77	6E5-83558-10	END, nipple	1

Fig. 16 LOWER CASING. DRIVE 2



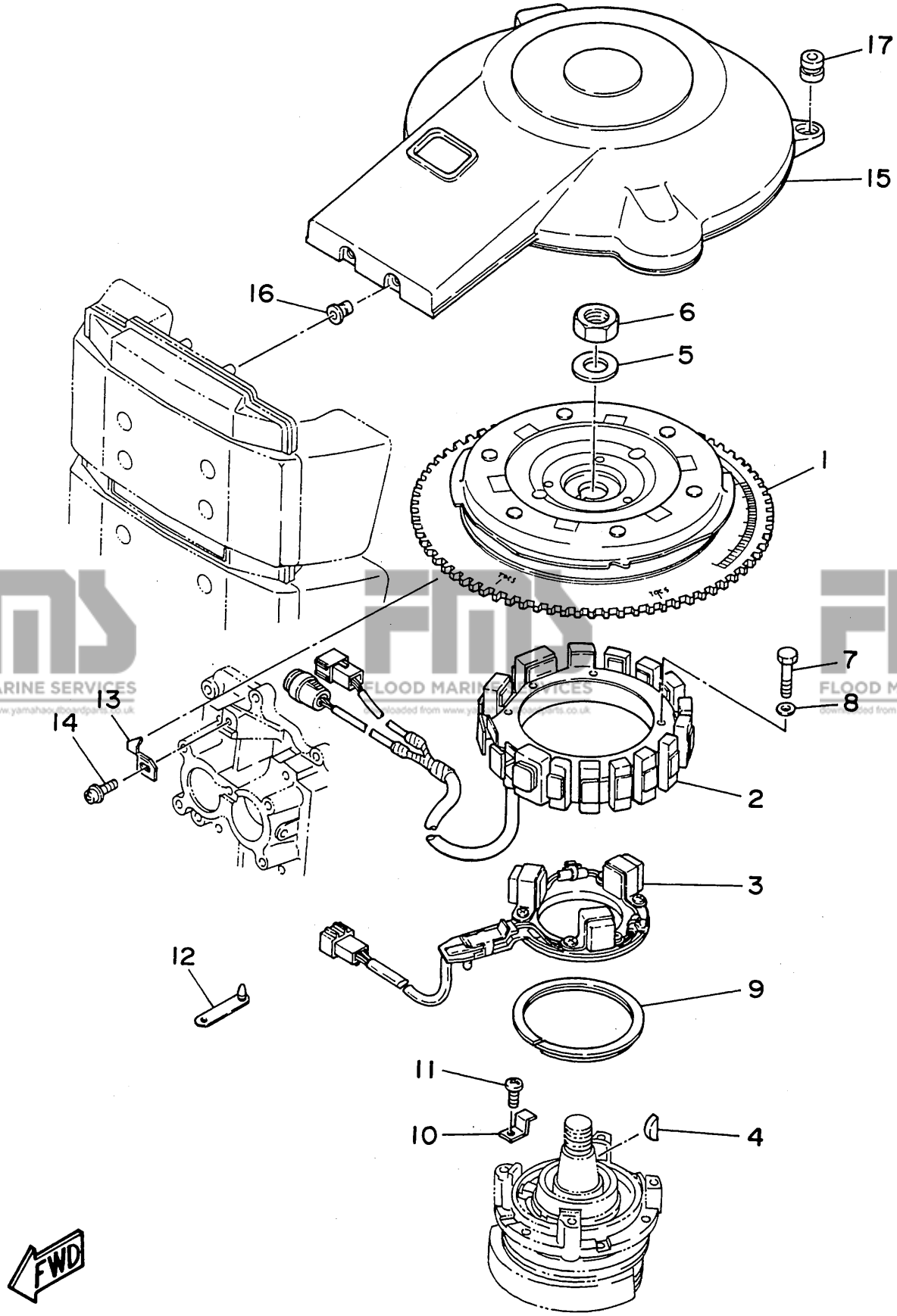
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Fig. 16 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
*1	663-45376-00-94	GUIDE, seal damper	1
*2	688-45375-00	DAMPER, seal	1
3	6J9-45214-00	COVER, water inlet	1
4	6J9-45215-00	COVER, water inlet	1
5	90142-05M04	SCREW, countersunk	1
6	90185-05002	NUT, self-locking	1
7	6K1-45371-02	TAB-TRIM	1
8	90105-10M00	BOLT, washer based	1
9	93608-12M05	PIN, dowel	2
10	97395-10045	BOLT	6
11	92990-10100	WASHER, spring	6
12	97395-10070	BOLT	1
13	92990-10100	WASHER, spring	1
*14	6E5-44365-00	DAMPER, water seal	1
*15	6E5-44312-00	COVER, water pump housing	1
16	6E5-44366-00	DAMPER, water seal	1
17	6E5-44361-00	TUBE, water (LONG)	1 UR
	6E5-44361-20	TUBE, water (ULTRA LONG)	1 UR
18	6E5-44365-00	DAMPER, water seal	1
19	90445-07MF0	HOSE	1
20	6E5-83558-00	END, nipple	1
21	90465-11M10	CLAMP	4
22	6E5-45987-00	SPACER	1
23	688-45997-01	SPACER	1
24	92990-18200	WASHER	1
25	90171-18M04	NUT, castle	1
26	91490-40030	PIN, cotter	1
27	6K1-45972-00-98	PROPELLER (3X13-3/4"X21"-ML)	1 UR
	6K1-45974-00-98	PROPELLER (3X13-3/4"X19"-ML)	1 UR
	6K1-45978-00-98	PROPELLER (3X13-3/4"X17"-ML)	1 UR
	6K1-45970-00-98	PROPELLER (3X15-1/4"X15"-ML)	1 UR
28	6K1-45392-00	GRAPHIC, lower	2

* Contents of lower unit assy. (Parts No. 6K1-45300-12-EJ, 6K1-45300-22-EJ)

Fig. 17 MAGNETO

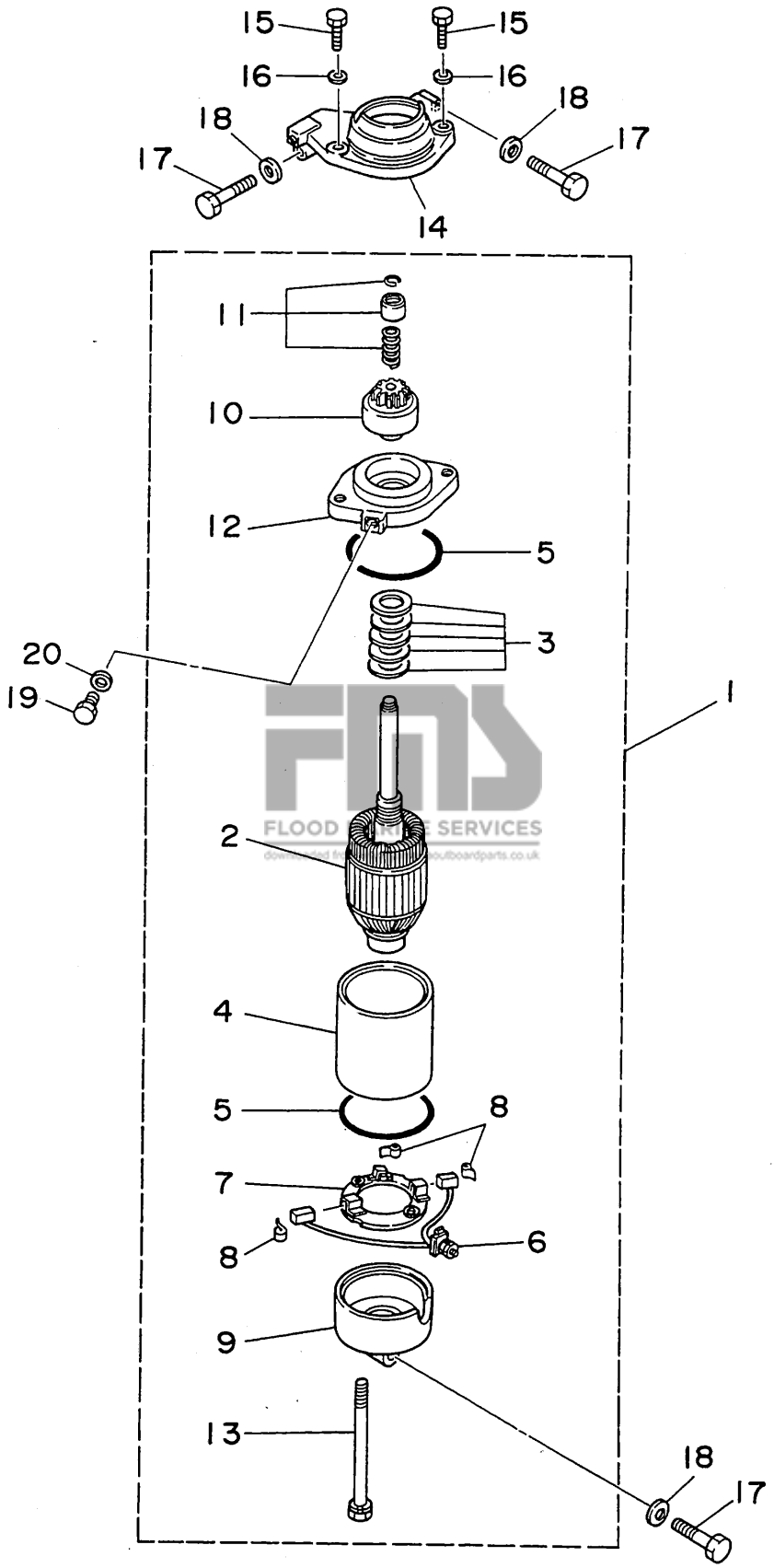


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Fig. 17 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85550-00	ROTOR ASSY	1
2	6R3-85510-00	STATOR ASSY	1
3	6R3-85580-00	COIL, pulser	1
4	90280-05049	KEY, woodruff	1
5	90201-21M18	WASHER, plate	1
6	90170-20137	NUT	1
7	97313-06070	BOLT	4
8	92990-06600	WASHER, plate	4
9	688-41611-00	RETAINER, magneto base	1
10	688-41612-00	RETAINER, magneto base	4
11	98503-06018	SCREW, pan head	4
12	90464-12M00	CLAMP	1
13	6E5-81332-00	PLATE, timing	1
14	97985-06210	SCREW, with washer	1
15	6R3-81337-00	COVER, flywheel	1
16	6G5-82317-00	DAMPER, ignition coil	2
17	663-82317-00	DAMPER, ignition coil	2

Fig. 18 STARTING MOTOR

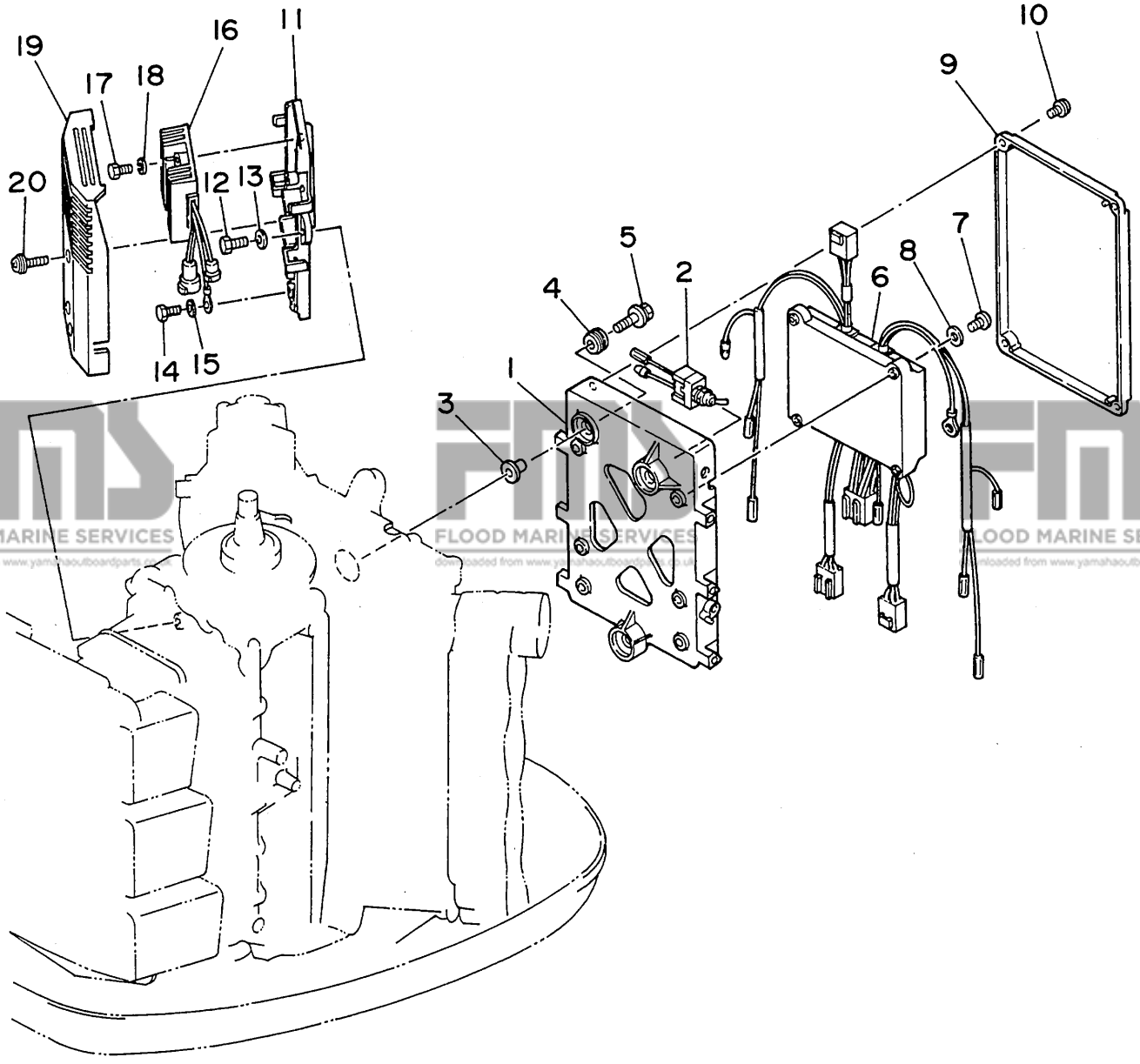


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Fig. 18 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	6E5-81800-11	STARTING MOTOR ASSY	1
2	6E5-81850-10	.ARMATURE ASSY	1
3	6E5-81809-10	.WASHER KIT	1
4	6E5-81810-10	.STATOR ASSY	1
5	6E5-81847-10	.O-RING	2
6	6E5-81801-10	.BRUSH SET	1
7	6E5-81840-10	.BRUSH HOLDER ASSY	1
8	6E5-81813-10	.SPRING, brush	3
9	6E5-81820-10	.REAR BRACKET ASSY	1
10	6E5-81807-11	.GEAR ASSY, starting motor	1
11	6E5-81857-10	.RETAINER	1
12	6E5-81830-10	.FRONT BRACKET ASSY	1
13	6E5-81826-10	.BOLT	2
14	6R3-81822-00-94	BRACKET, starting motor	1
15	97013-08025	BOLT	2
16	92990-08600	WASHER, plate	2
17	97313-08045	BOLT	3
18	92990-08600	WASHER, plate	3
19	97395-08016	BOLT	1
20	92990-08600	WASHER, plate	1

Fig. 19 ELECTRICAL 1



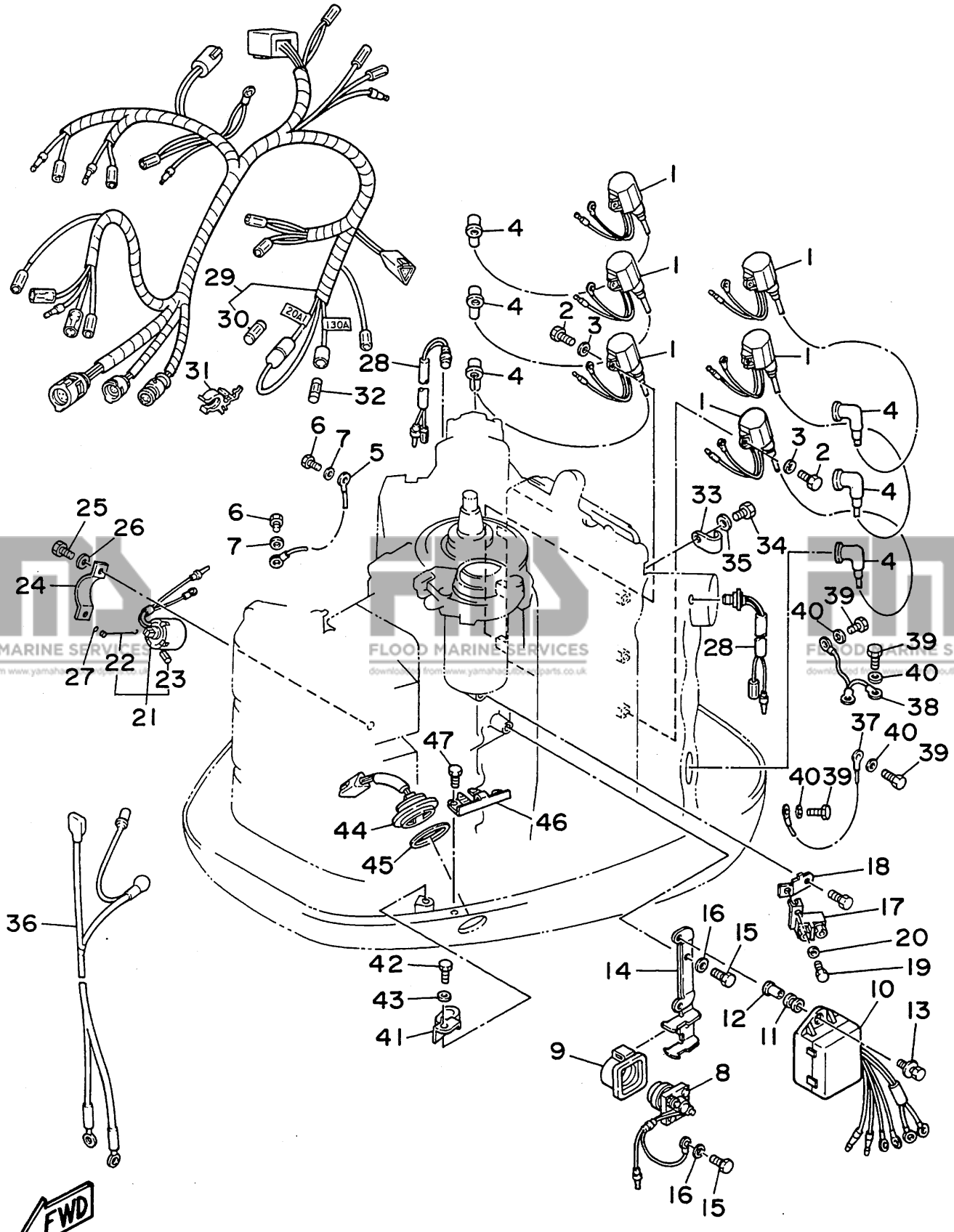
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Fig. 19 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85542-00-EJ	BRACKET	1
2	6R3-8259E-00	SWITCH ASSY	1
3	90387-06M03	COLLAR	3
4	90480-09M12	GROMMET	3
5	90119-06M60	BOLT, with washer	3
6	6R3-85540-01	C.D.I. UNIT ASSY	1
7	92580-06020	SCREW, pan head	4
8	92990-06600	WASHER, plate	4
9	6R3-85537-00	COVER	1
10	90159-06M11	SCREW, with washer	4
11	6R3-81948-00-94	BRACKET	1
12	97313-06016	BOLT	3
13	92990-06600	WASHER, plate	3
14	97013-06012	BOLT	1
15	92990-06600	WASHER, plate	1
16	6R3-81960-00	RECTIFIER & REGULATOR ASSY	1
17	97313-06025	BOLT	2
18	92990-06600	WASHER, plate	2
19	6R3-81942-00	COVER	1
20	90159-06M08	SCREW, with washer	4

Fig. 20 ELECTRICAL 2

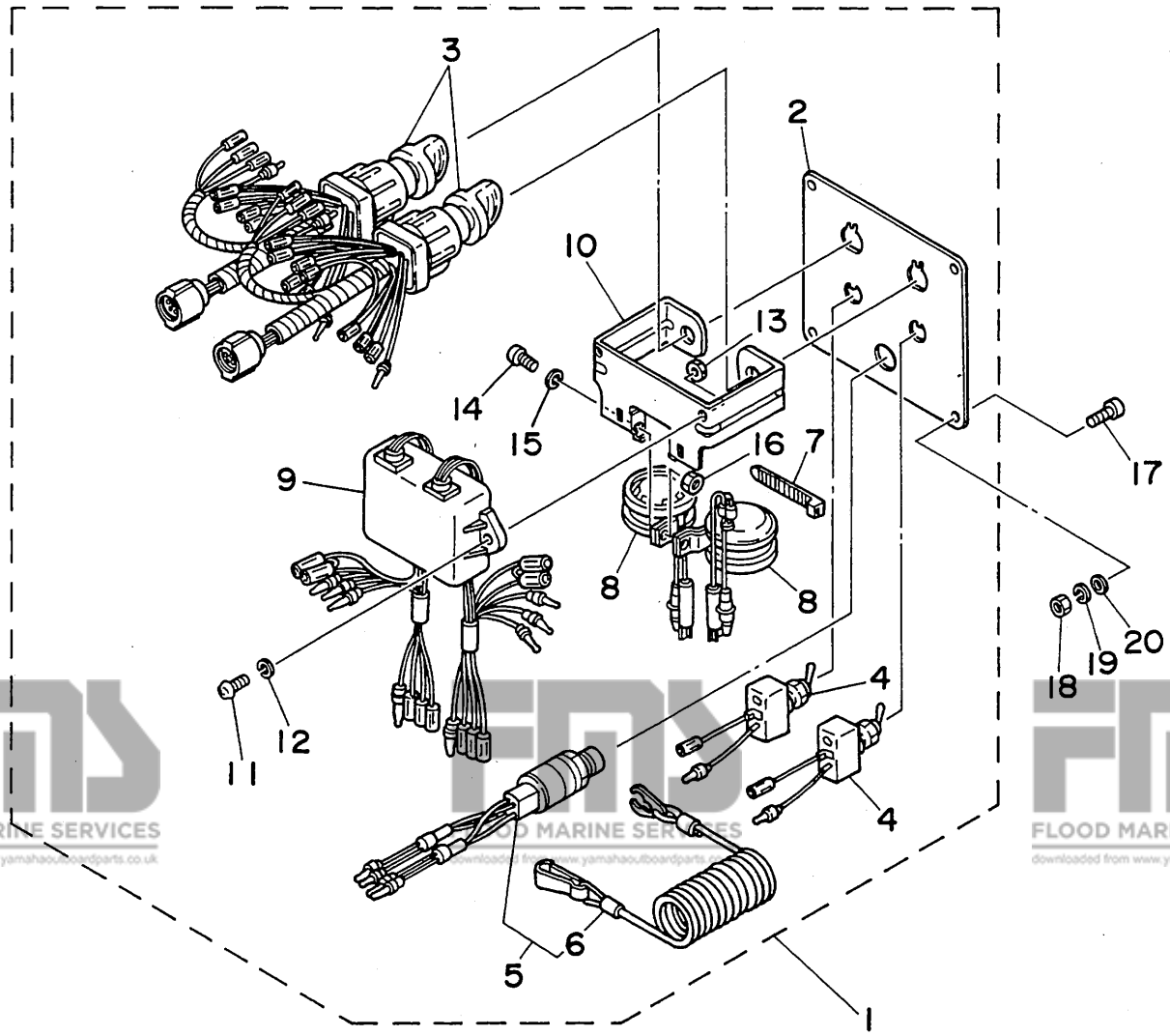


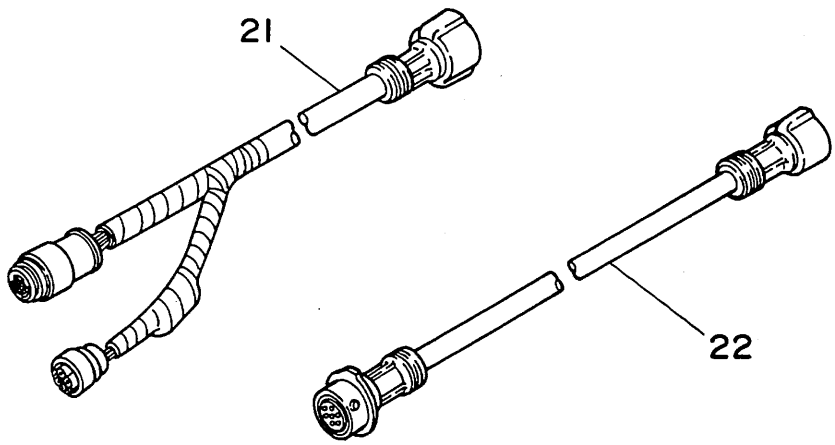
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Fig. 20 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85570-00	IGNITION COIL ASSY	6
2	97313-06020	BOLT	6
3	92990-06600	WASHER, plate	6
4	6E3-82370-20	PLUG CAP ASSY	6
5	662-82519-00	WIRE, earth lead	1
6	97395-06012	BOLT	2
7	92990-06600	WASHER, plate	2
8	6E5-81941-11	STARTER RELAY ASSY	1
9	689-81952-10	HOLDER, relay	1
10	6K7-81950-01	RELAY ASSY	1
11	6A0-82317-00	DAMPER, ignition coil	2
12	624-42542-00	PIPE	2
13	90119-06M64	BOLT, with washer	2
14	6G5-81948-10	BRACKET	1
15	97395-06016	BOLT	2
16	92990-06600	WASHER, plate	2
17	6H5-81920-00	TERMINAL ASSY	1
18	6G5-81929-00	BRACKET, terminal	1
19	97395-06012	BOLT	1
20	92990-06600	WASHER, plate	1
21	6G5-86110-01	SOLENOID	1
22	6G5-86119-00	.WIRE, pull	1
23	91690-30010	.PIN, spring	1
24	6G5-86115-00	HOLDER, solenoid	1
25	97313-06016	BOLT	2
26	92990-06600	WASHER, plate	2
27	93210-03261	O-RING	1
28	688-82560-10	THERMO SWITCH ASSY	2
29	6R3-82590-10	WIRE HARNESS ASSY	1
30	682-82151-00	.FUSE	1
31	6G5-82152-00	HOLDER, fuse	2
32	705-82151-00	FUSE (30A)	1
33	90465-08028	CLAMP	2
34	97395-06012	BOLT	2
35	92990-06600	WASHER, plate	2
36	6R3-82105-00	WIRE HARNESS	1
37	6R3-82519-00	WIRE, earth lead	1
38	6E5-82531-00	WIRE, lead	1
39	97395-06012	BOLT	4
40	92990-06600	WASHER, plate	4
41	90465-12M25	CLAMP	1
42	97395-06012	BOLT	1
43	92990-06600	WASHER, plate	1
44	6R3-82563-00	TRIM & TILT SWITCH ASSY	1
45	6E5-82587-00	GASKET	1
46	6R3-83614-00	BRACKET	1
47	97395-06016	BOLT	2

Fig. 21 ELECTRICAL 3





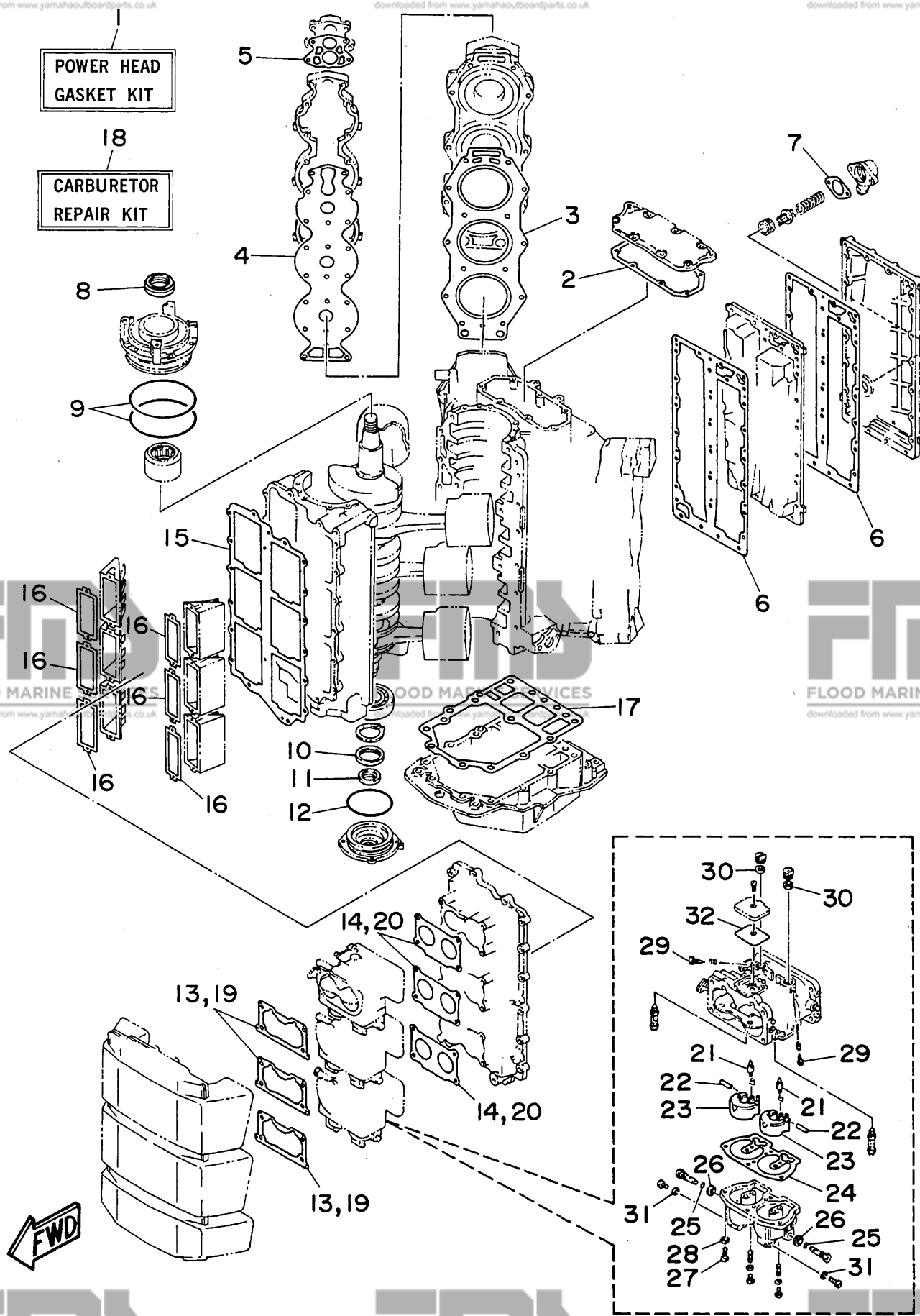
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Fig. 21 ELECTRICAL 3

Ref.No.	Parts No.	Description	Q'ty
1	6K1-82570-02	PANEL SWITCH ASSY	1
2	6K1-82571-00	.PANEL, switch	1
3	6K1-82510-02	.MAIN SWITCH ASSY	2
4	703-82574-00	.SWITCH, choke	2
5	6K1-82575-00	.ENGINE STOP SWITCH ASSY	1
6	682-82556-00	..STOPPER	1
7	704-82581-00	.STAY, cord clamp	2
8	688-83383-11	.BUZZER	2
9	6K1-85830-01	.CONTROL UNIT ASSY	1
10	6K1-83614-00	.BRACKET	1
11	92580-06020	.SCREW, pan head	2
12	92990-06100	.WASHER, spring	2
13	95380-06600	.NUT	2
14	98580-05010	.SCREW, pan head	2
15	92990-05100	.WASHER, spring	2
16	95380-05600	.NUT	2
17	90149-05M05	SCREW	4
18	95380-05600	NUT	4
19	92990-05100	WASHER, spring	4
20	92990-05600	WASHER, plate	4
21	6K1-8258A-40	EXTENSION, wire harness	2
22	688-8258A-10	EXTENSION, wire harness (10P) (L:2M)	1 UR
	688-8258A-30	EXTENSION, wire harness (10P) (L:3M)	1 UR

Fig. 22 REPAIR KIT 1

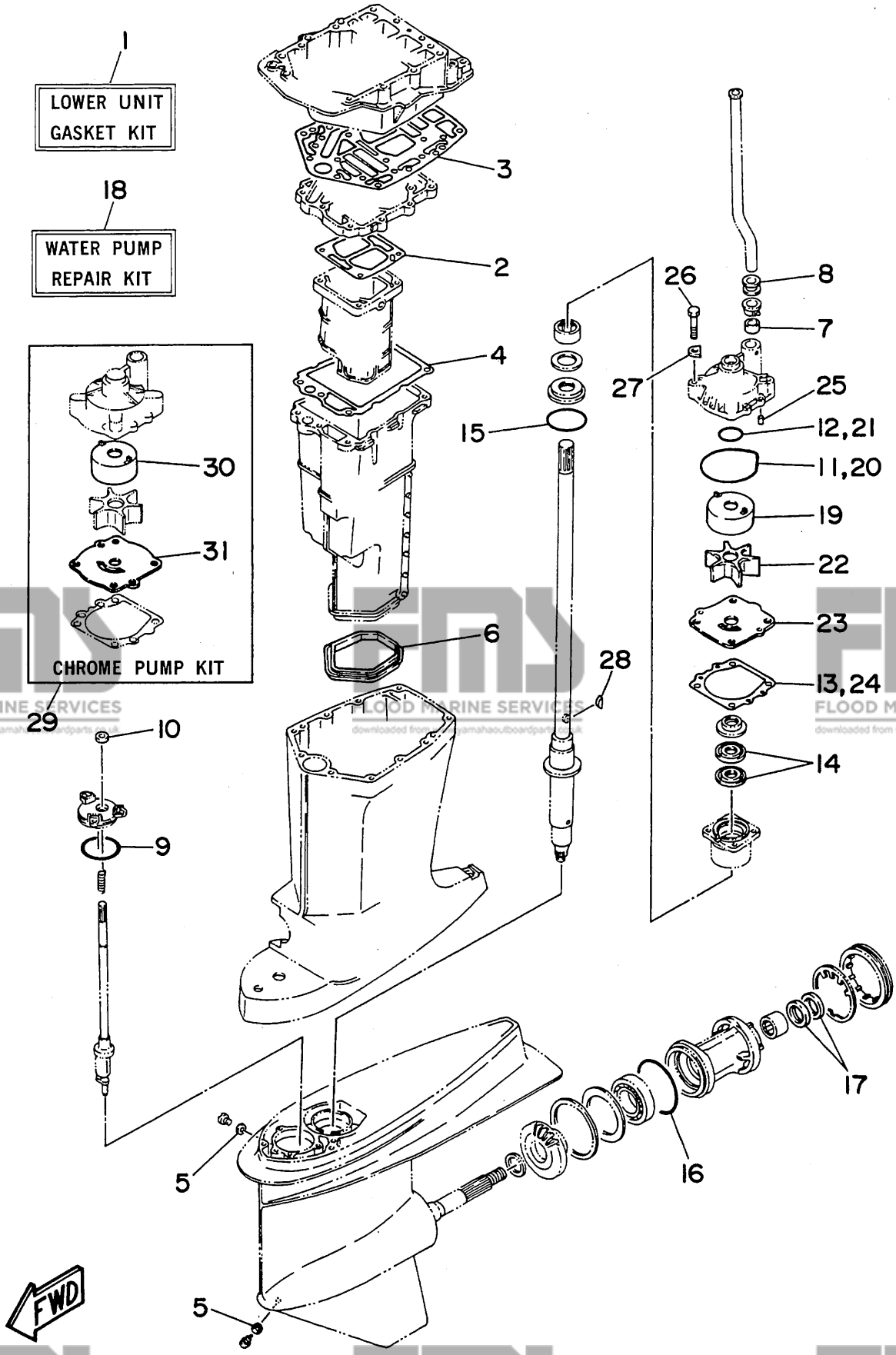


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Fig. 22 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty
1	6R3-W0001-00	POWER HEAD GASKET KIT	1
2	6E5-11381-00	.GASKET 1	1
3	6G5-11181-01	.GASKET, cylinder head 1	2
4	6G5-11193-01	.GASKET, head cover 1	2
5	688-12414-00	.GASKET, cover	2
6	6G5-41112-00	.GASKET, exhaust inner cover	2
7	6G5-11382-00	.GASKET 2	1
8	93102-40M14	.OIL SEAL	1
9	93211-04384	.O-RING	2
10	93102-35M13	.OIL SEAL	1
11	93101-22M15	.OIL SEAL	1
12	93210-74M35	.O-RING	1
13	6K7-14483-00	.GASKET	3
14	6E5-14198-00	.GASKET	3
15	6G5-13645-00	.GASKET, manifold 1	1
16	6E5-13621-00	.GASKET, valve seat	6
17	6G5-45113-00	.GASKET, upper casing	1
18	6K7-W0093-02	CARBURETOR REPAIR KIT	1
19	6K7-14483-00	.GASKET	1
20	6E5-14198-00	.GASKET	1
21	6E5-14546-00	.VALVE, needle	6
22	6E5-14386-02	.PIN, float	6
23	6E5-14385-02	.FLOAT	6
24	6E5-14384-03	.GASKET, float chamber	3
25	6E5-14997-00	.O-RING	6
26	6E5-14398-01	.GASKET	6
27	98580-05016	.SCREW, pan head	3
28	92990-05100	.WASHER, spring	3
29	6E5-14323-03	.SCREW, air adjusting	6
30	6E5-14979-00	.GASKET	6
31	6J8-14995-00	.GASKET	6
32	6E5-14959-00	.GASKET	3

Fig. 23 REPAIR KIT 2



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Fig. 23 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	6G5-W0001-20	LOWER UNIT GASKET KIT	1
2	6G5-41134-00	.GASKET, exhaust manifold	1
3	6G5-45114-00	.GASKET, upper casing	1
4	6E5-41135-00	.GASKET, exhaust manifold	1
5	90430-08020	.GASKET	2
6	6E5-45123-00	.GASKET, muffler	1
7	6E5-44365-00	.DAMPER, water seal	1
8	6E5-44366-00	.DAMPER, water seal	1
9	93210-58677	.O-RING	1
10	93106-09014	.OIL SEAL	1
11	93210-86M38	.O-RING	1
12	93210-37160	.O-RING	1
13	6E5-44315-00	.GASKET, water pump	1
14	93101-28M16	.OIL SEAL	2
15	93210-54534	.O-RING	1
16	93210-97M55	.O-RING	1
17	93101-30M17	.OIL SEAL	2
18	6G5-W0078-00	WATER PUMP REPAIR KIT	1
19	6E5-44322-00	.INSERT, cartridge	1
20	93210-86M38	.O-RING	1
21	93210-37160	.O-RING	1
22	6E5-44352-00	.IMPELLER	1
23	6G5-44323-00	.OUTER PLATE, cartridge	1
24	6E5-44315-00	.GASKET, water pump	1
25	93606-12019	.PIN, dowel	1
26	97395-08045	.BOLT	4
27	90209-08M02	.WASHER	4
28	90280-04M05	.KEY, woodruff	1
29	6G5-W0078-0A	CHROME PUMP KIT	1
30	6E5-44322-41	.INSERT, cartridge	1
31	6G5-44323-40	.OUTER PLATE, cartridge	1

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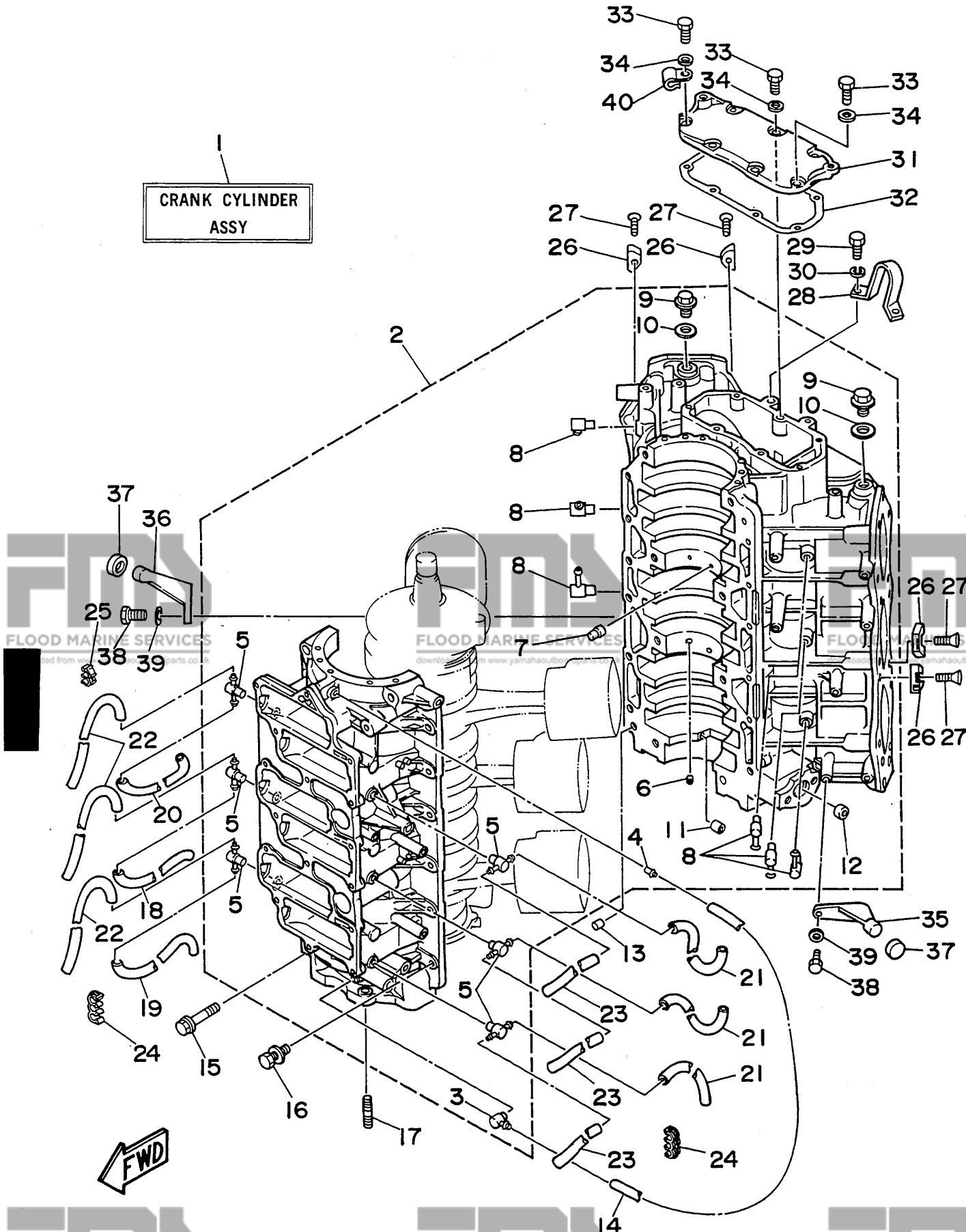
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Fig. 1 CYLINDER. CRANKCASE 1



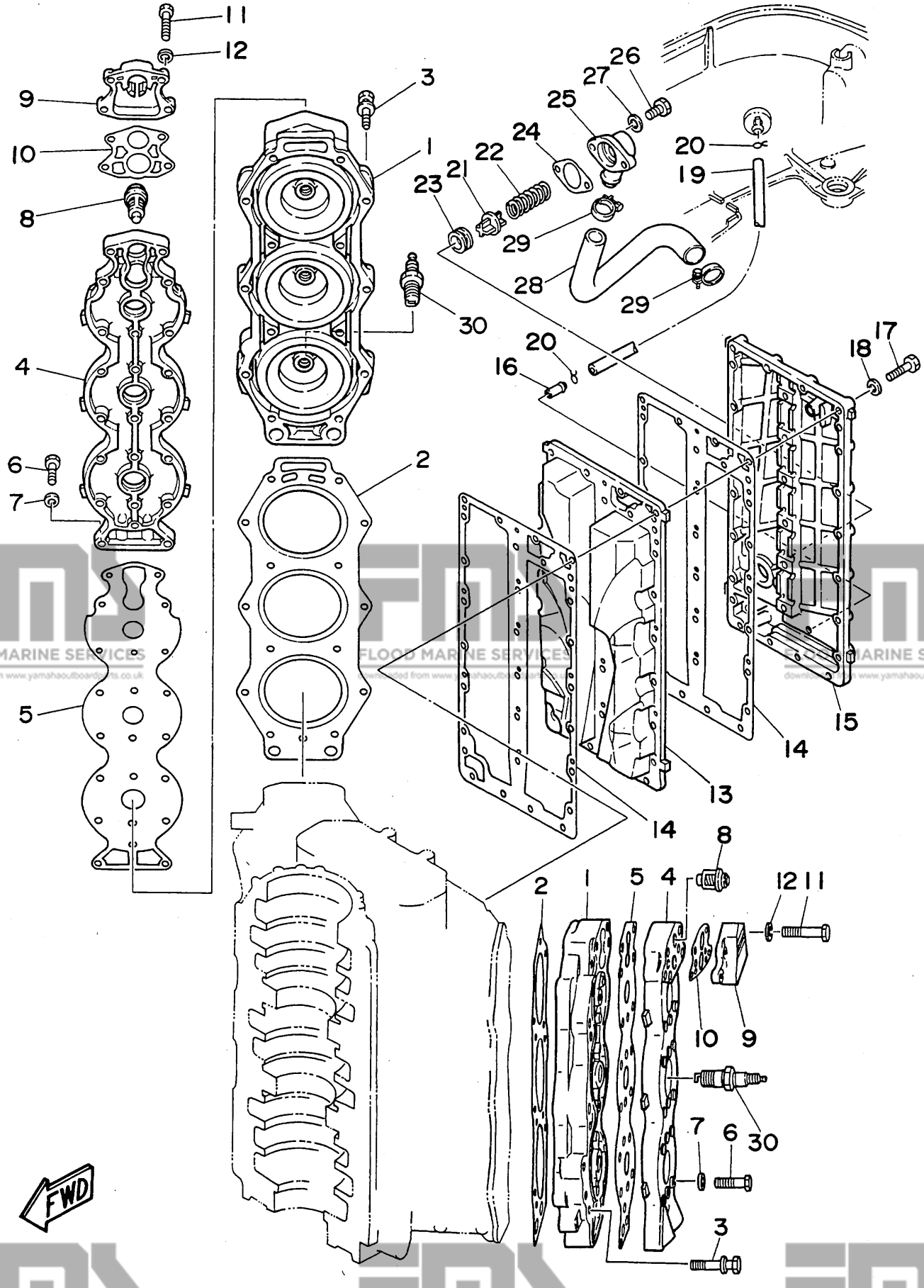
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Fig. 1 CYLINDER. CRANKCASE 1

Ref.No.	Parts No.	Description	Q'ty
1	6R5-W0090-10-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 38, Fig. 2, Ref.No. 1 to 29 Fig. 3, Ref.No. 1 to 27)	1
2	6R5-15100-00-94	CRANKCASE ASSY	1
3	6E5-11372-00	.NIPPLE, hose	1
4	624-14485-00	.PIPE, joint	1
5	6F6-11372-00	.NIPPLE, hose	6
6	624-11379-00	.VALVE, check	2
7	663-11518-01	.LOCK, bearing	2
8	646-11370-00	.CHECK VALVE ASSY	6
9	90340-14M00	.PLUG, straight screw	2
10	90430-14115	.GASKET	2
11	90384-06M07	.BUSH, bimetal formed	1
12	90384-14M09	.BUSH, bimetal formed	1
13	93608-12063	PIN, dowel	2
14	90445-07M10	HOSE	1
15	90105-10M20	BOLT, washer based	8
16	90119-08M23	BOLT, with washer	12
17	90116-08M14	BOLT, stud	2
18	90445-07M11	HOSE	1
19	90445-07M09	HOSE	1
20	90445-07240	HOSE	1
21	90445-07MA4	HOSE	3
22	90445-07257	HOSE	3
23	90445-07M03	HOSE	3
24	90464-07M05	CLAMP	2
25	90464-07M20	CLAMP	1
26	6E5-11325-00	ANODE	8
27	98680-04016	SCREW, oval head	8
28	6E5-11119-00	HANGER, engine	1
29	97313-08020	BOLT	2
30	92990-08100	WASHER, spring	2
31	6K7-11371-01-9M	COVER	1
32	6E5-11381-00	GASKET 1	1
33	97313-06020	BOLT	7
34	92990-06600	WASHER, plate	7
35	6E5-42761-00-94	STOPPER	1
36	6E5-42762-00-94	STOPPER	1
37	663-44533-00	DAMPER, upper mount rubber	2
38	97313-06020	BOLT	4
39	92990-06600	WASHER, plate	4
40	90465-08028	CLAMP	2

Fig. 2 CYLINDER. CRANKCASE 2



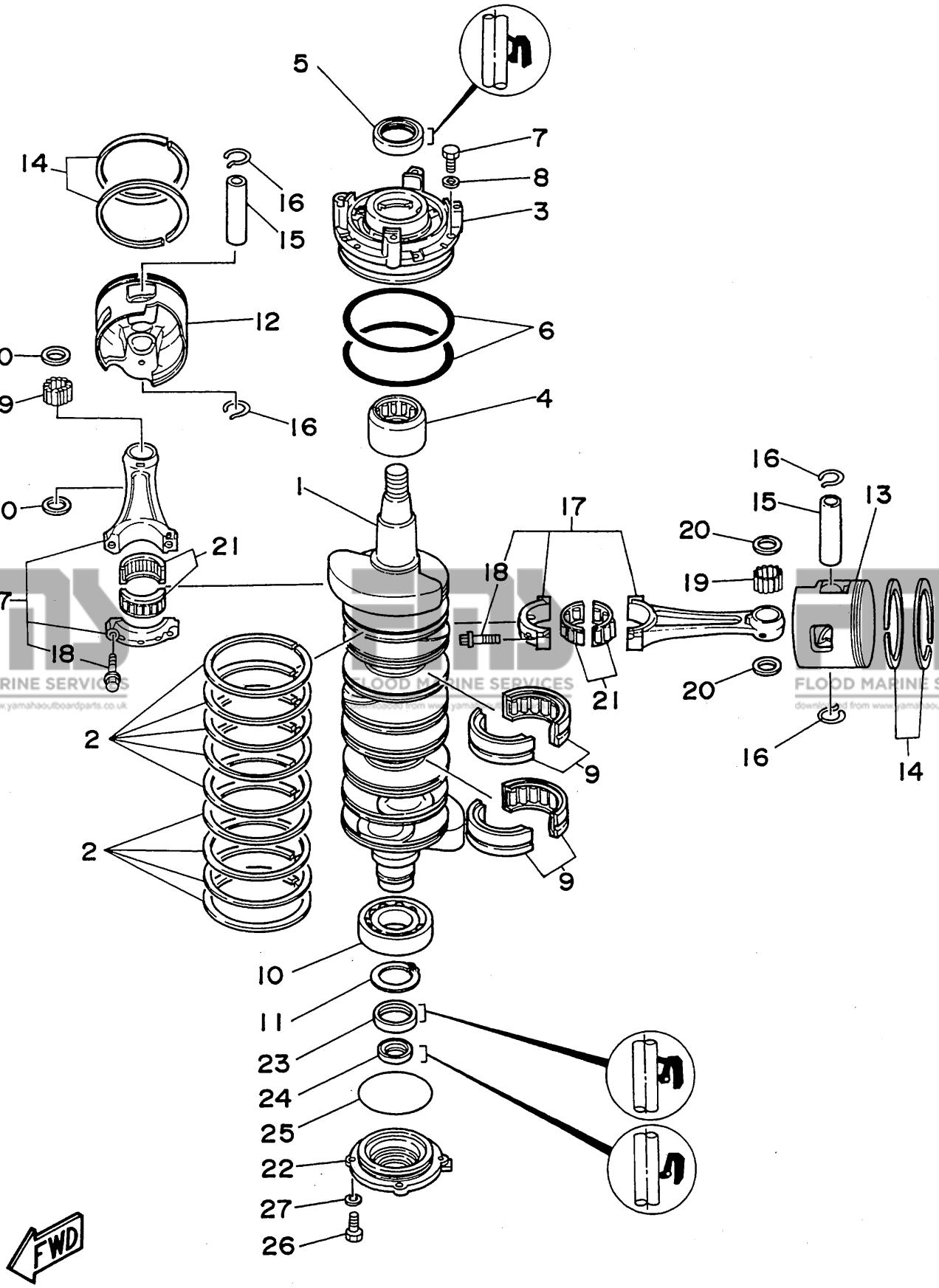
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Fig. 2 CYLINDER. CRANKCASE 2

Ref.No.	Parts No.	Description	Q'ty
1	6R5-11111-00-94	HEAD, cylinder 1	2
2	6G5-11181-01	GASKET, cylinder head 1	2
3	90119-08M21	BOLT, with washer	28
4	6G5-11191-00-9M	COVER, cylinder head 1	2
5	6G5-11193-01	GASKET, head cover 1	2
6	97313-06030	BOLT	36
7	92990-06600	WASHER, plate	36
8	6E5-12411-10	THERMOSTAT	2
9	6G5-12413-00-9M	COVER, thermostat	2
10	688-12414-00	GASKET, cover	2
11	97313-06045	BOLT	8
12	92990-06600	WASHER, plate	8
13	6G5-41111-00-9M	INNER COVER, exhaust	1
14	6G5-41112-00	GASKET, exhaust inner cover	2
15	6R3-41113-00-9M	OUTER COVER, exhaust	1
16	650-24378-00	PIPE, joint 4	1
17	97013-06035	BOLT	29
18	92990-06600	WASHER, plate	29
19	6E5-24312-00	PIPE 2	1
20	90467-08004	CLIP	2
21	6G5-12416-00	VALVE, pressure control	1
22	90501-16M11	SPRING, compression	1
23	90480-20M05	GROMMET	1
24	6G5-11382-00	GASKET 2	1
25	6G5-11372-00-5B	COVER, bypass 2	1
26	97313-06020	BOLT	2
27	92990-06600	WASHER, plate	2
28	6G5-12576-00	HOSE 1	1
29	90465-13M18	CLAMP	2
30	94702-00309	PLUG, spark (NGK BR9HS 10)	6

Fig. 3 CRANKSHAFT. PISTON



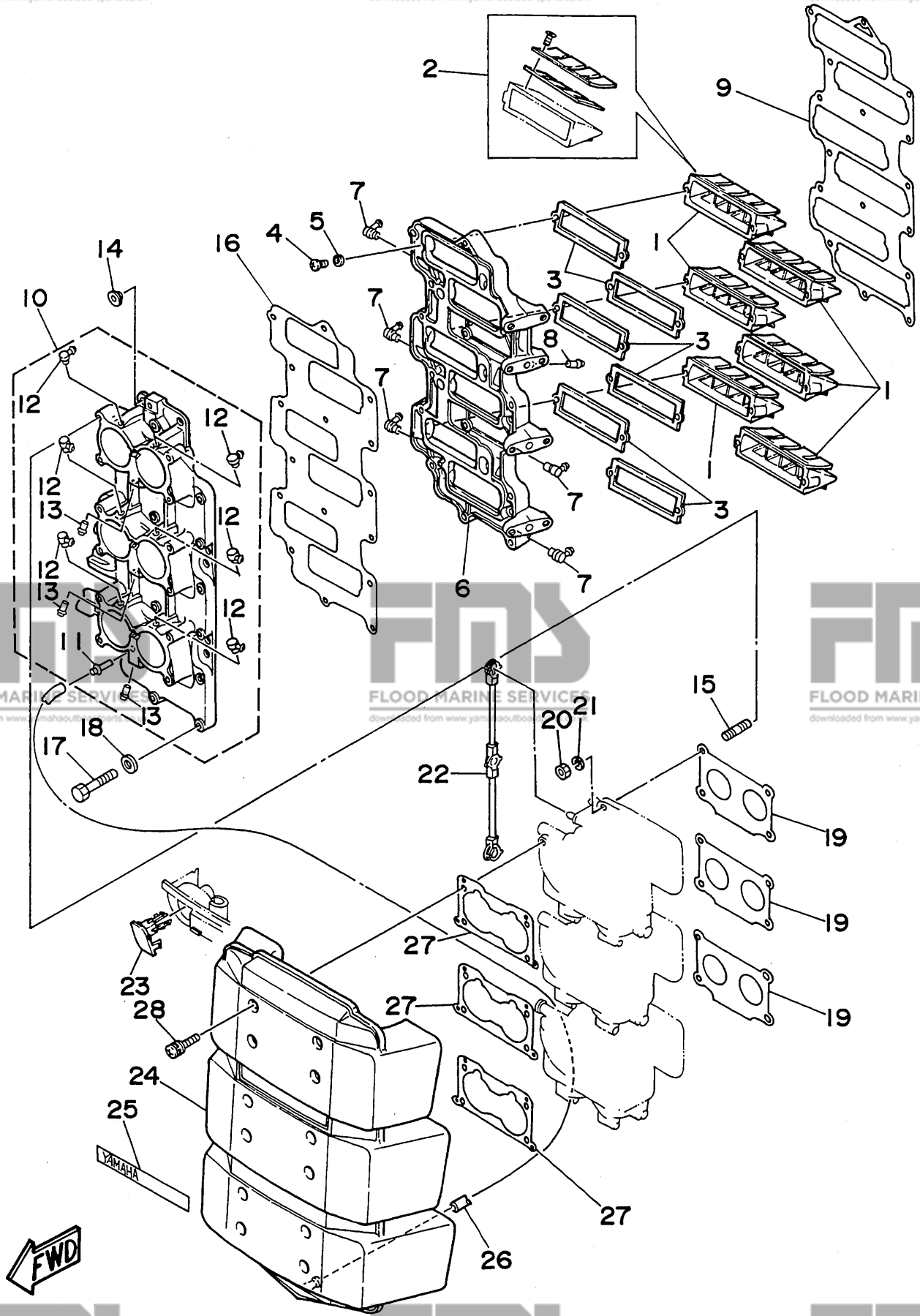
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Fig. 3 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6R3-11411-00	CRANKSHAFT	1
2	6E5-11447-00	SEAL, crank	9
3	6R3-15163-00-94	HOUSING, bearing 1	1
4	93311-940U3	BEARING, cylindrical	1
5	93102-40M14	OIL SEAL	1
6	93211-04384	O-RING	2
7	97313-06020	BOLT	3
8	92990-06600	WASHER, plate	3
9	93310-954V3	BEARING, cylindrical	2
10	93306-208U0	BEARING	1
11	93410-40M03	CIRCLIP	1
12	6R5-11631-00-93	PISTON (STD)	3
	6R5-11635-00	PISTON (0.25MM O/S)	3 AP
	6R5-11636-00	PISTON (0.50MM O/S)	3 AP
13	6R5-11642-00-93	PISTON 2 (STD)	3
	6R5-11645-00	PISTON 2 (0.25MM O/S)	3 AP
	6R5-11646-00	PISTON 2 (0.50MM O/S)	3 AP
14	6K7-11601-02	PISTON RING SET (STD)	6
	6K7-11601-12	PISTON RING SET (0.25MM O/S)	6 AP
	6K7-11601-22	PISTON RING SET (0.50MM O/S)	6 AP
15	6K7-11633-00	PIN, piston	6
16	6E5-11634-00	CLIP, piston pin	12
17	6E5-11650-01	CONNECTING ROD ASSY	6
18	90109-08462	.BOLT	2
19	93603-21111	PIN, dowel	80
20	90201-21M75	WASHER, plate	12
21	93310-836V2	BEARING, cylindrical	6
22	6G5-15359-00-94	HOUSING, oil seal	1
23	93102-35M13	OIL SEAL	1
24	93101-22M15	OIL SEAL	1
25	93210-74M35	O-RING	1
26	97395-06020	BOLT	4
27	92990-06600	WASHER, plate	4

Fig. 4 INTAKE



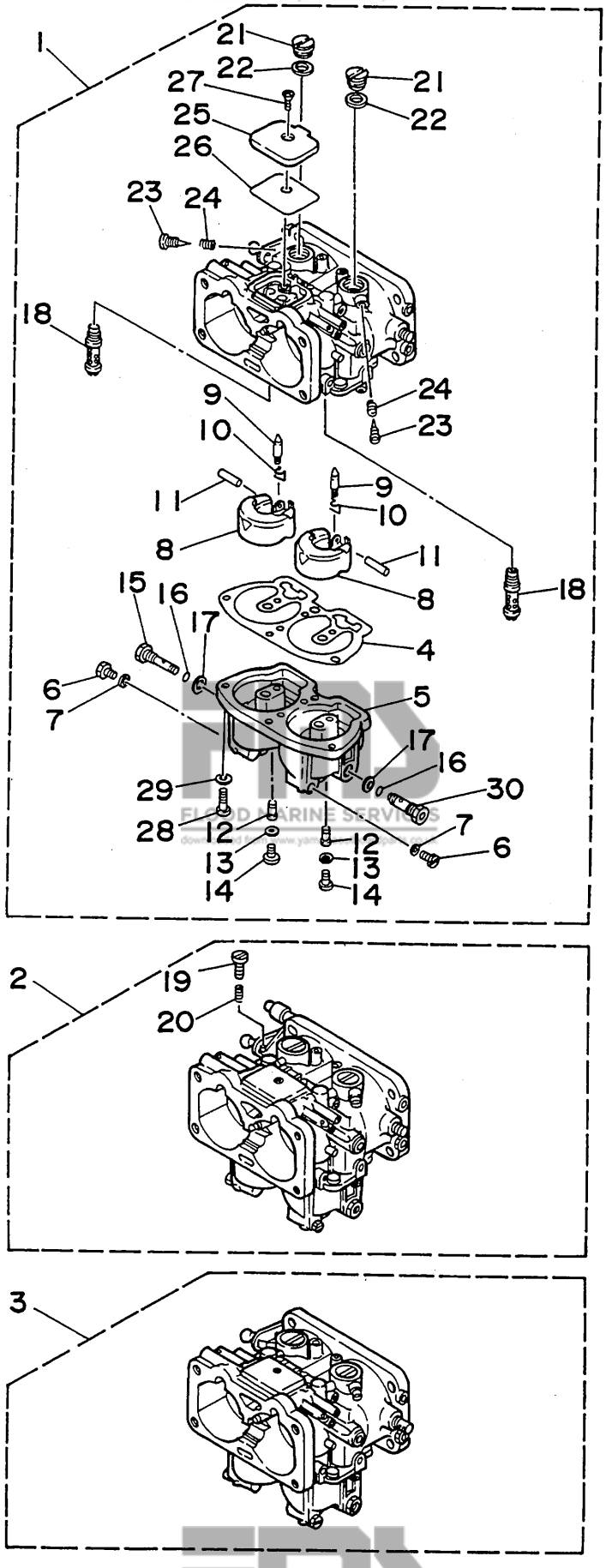
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Fig. 4 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6K7-13610-00	REED VALVE ASSY	6
2	6E5-W0004-00	.REED SET	1
3	6K7-13621-00	GASKET, valve seat	6
4	98580-05016	SCREW, pan head	12
5	92990-05600	WASHER, plate	12
6	6R5-13624-00-94	PLATE, reed valve	1
7	688-11372-00	NIPPLE, hose	5
8	6R5-14485-00	PIPE, joint	1
9	6K7-13646-00	GASKET, manifold 2	1
10	6R5-13641-00-94	MANIFOLD 1	1
11	624-14485-00	.PIPE, joint	1
12	6E5-13552-00	.NOZZLE	6
13	6R5-14485-00	.PIPE, joint	3
14	90480-10M28	GROMMET	6
15	90116-06M30	BOLT, stud	12
16	6K7-13645-00	GASKET, manifold 1	1
17	97313-06050	BOLT	16
18	92990-06600	WASHER, plate	16
19	6E5-14198-00	GASKET	3
20	95380-06600	NUT	12
21	92995-06100	WASHER	12
22	6G5-41217-01	ROD, accel. lever	1
23	6R5-42723-00	COVER, bottom	1
24	6K7-14440-00	SILENCER ASSY, intake	1
25	6G5-1441K-00	EMBLEM	1
26	90445-07M02	HOSE	1
27	6K7-14483-00	GASKET	3
28	90159-06M08	SCREW, with washer	12

Fig. 5 CARBURETOR

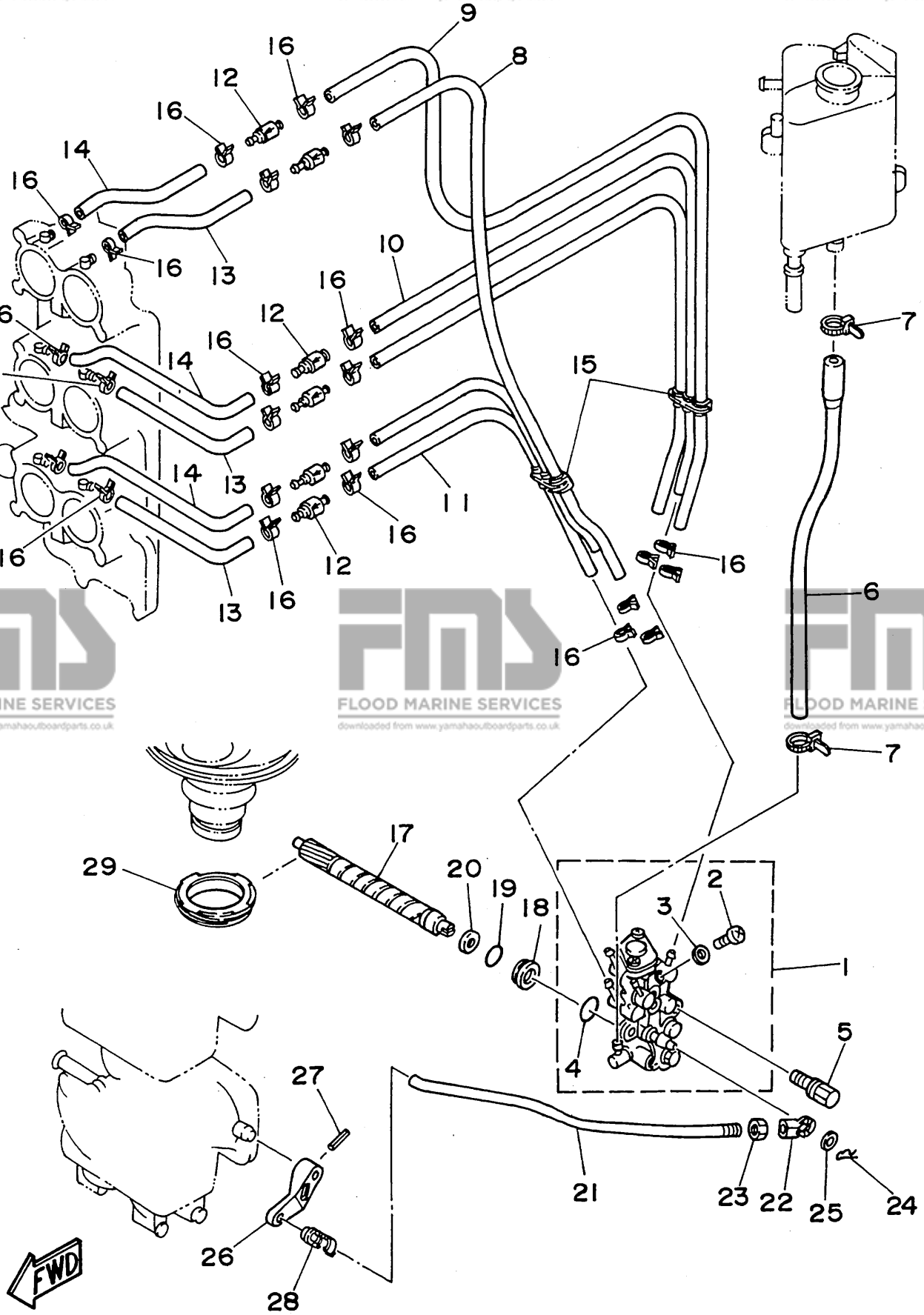


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Fig. 5 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6R5-14301-00	CARBURETOR ASSY 1	1
2	6R5-14302-00	CARBURETOR ASSY 2	1
3	6R5-14303-00	CARBURETOR ASSY 3	1
4	6E5-14384-03	.GASKET, float chamber	3
5	6E5-14381-03	.BODY, float chamber	3
6	6E5-14383-01	.SCREW, drain	6
7	6J8-14995-00	.GASKET	6
8	6E5-14385-02	.FLOAT	6
9	6E5-14546-00	.VALVE, needle	6
10	6E5-14159-00	.CLIP	6
11	6E5-14386-02	.PIN, float	6
12	6E5-1492F-38	.JET, air slow (#76)	6
13	6E5-14397-00	.GASKET	6
14	6E5-14394-00	.PLUG, slow jet	6
15	6E5-1492E-82	.JET, main	3
16	6E5-14997-00	.O-RING	6
17	6E5-14398-01	.GASKET	6
18	6R5-1492A-00	.NOZZLE, main	6
19	6E5-14321-00	.SCREW, throttle (CENTER)	1
20	6J8-14334-00	.SPRING, throttle (CENTER)	1
21	6E5-14328-01	.PLUG	6
22	6E5-14979-00	.GASKET	6
23	6E5-14323-03	.SCREW, air adjusting	6
24	6E5-14223-00	.SPRING, air adjusting	6
25	6E5-14527-00	.PLATE	3
26	6E5-14959-00	.GASKET	3
27	98701-05008	.SCREW, flat head	3
28	98580-05016	.SCREW, pan head	12
29	92990-05100	.WASHER, spring	12
30	6E5-1492E-87	.JET, main (#174)	3

Fig. 6 OIL PUMP



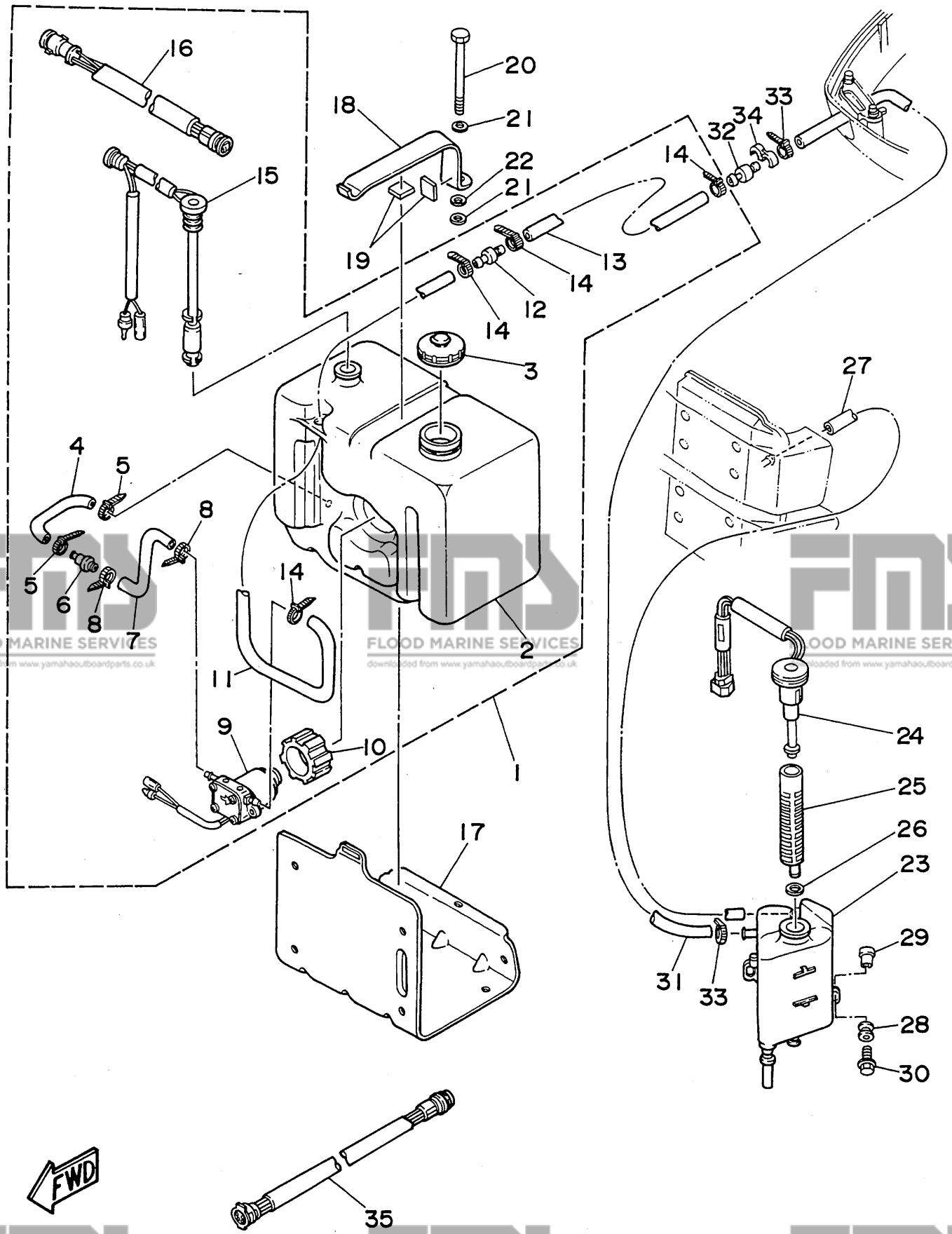
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Fig. 6 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty
1	6R5-13200-00	OIL INJECTION PUMP ASSY	1
2	6H1-13471-00	.PLUG, drain	1
3	6L2-13475-00	.GASKET	1
4	93210-19MA7	.O-RING	1
5	90109-06M40	BOLT	2
6	6R3-13416-00	PIPE, oil 1	1
7	90465-11M10	CLAMP	2
8	90445-07M46	HOSE	1
9	90445-07M45	HOSE	1
10	90445-07MA4	HOSE	2
11	90445-07M23	HOSE	2
12	6R3-13183-00	VALVE, check	6
13	90445-07M87	HOSE	3
14	90445-07M07	HOSE	3
15	90464-07M05	CLAMP	2
16	90468-07M02	CLIP	24
17	6R3-11537-00	GEAR, driven	1
18	6R3-13117-00	COLLAR, distance	1
19	93210-13595	O-RING	1
20	90202-08M44	WASHER, plate	1
21	6R5-41241-00	ROD, link	1
22	6H1-41237-00	JOINT, link	1
23	95380-05600	NUT	1
24	90468-05M03	CLIP	1
25	90202-05088	WASHER, plate	1
26	6E5-14276-00	LEVER	1
27	91690-30016	PIN, spring	1
28	6R5-41237-00	JOINT, link	1
29	6R3-11536-00	GEAR, drive	1

Fig. 7 OIL TANK

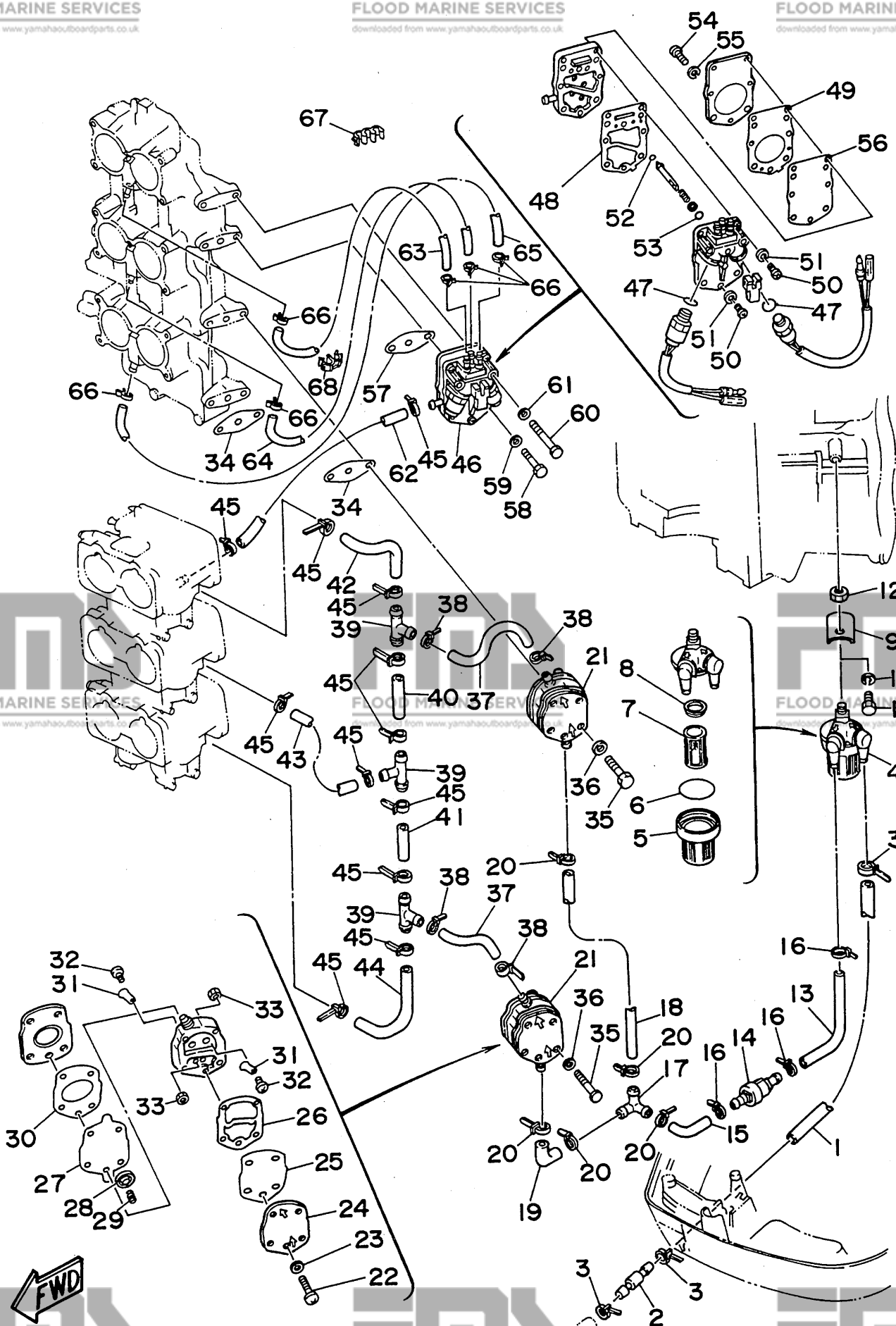


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Fig. 7 OIL TANK

Ref.No.	Parts No.	Description	Q'ty
1	6E5-21708-04	OIL TANK SUB-ASSY	1
2	6E5-21733-02	.SUB TANK, oil	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1
4	6E5-24322-00	.PIPE 11	1
5	90465-13M11	.CLAMP	2
6	646-24251-02	.STRAINER 1	1
7	6E5-24319-01	.PIPE, oil	1
8	90465-13M11	.CLAMP	2
9	6E5-81900-01	.OIL FEED PUMP ASSY	1
10	6E5-81922-00	.GROMMET	1
11	6E5-24321-01	.PIPE 10	1
12	6E5-24379-00	.PIPE, joint 4	1
13	90445-11M81	.HOSE (L3000)	1
14	90465-13M11	.CLAMP	4
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1
16	6E5-85721-01	.WIRE, lead	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1
18	6E5-21798-01-33	BRACKET, damper	1
19	6E5-21746-00	DAMPER	2
20	97380-06100	BOLT	1
21	92990-06600	WASHER, plate	2
22	95380-06600	NUT	1
23	6E5-21750-03	OIL TANK ASSY	1
24	6R3-85730-00	OIL LEVEL GAUGE ASSY	1
25	6E5-13411-00	STRAINER, oil	1
26	6E5-13414-00	GASKET, strainer cover	1
27	90445-05M02	HOSE	1
28	6A0-82317-00	DAMPER, ignition coil	3
29	624-42542-00	PIPE	3
30	90119-06M65	BOLT, with washer	3
31	6R3-24323-00	PIPE 12	1
32	6E5-24379-00	PIPE, joint 4	1
33	90465-11M10	CLAMP	2
34	90464-13M34	CLAMP	1
35	6E5-82521-03	WIRE, lead	1

Fig. 8 FUEL



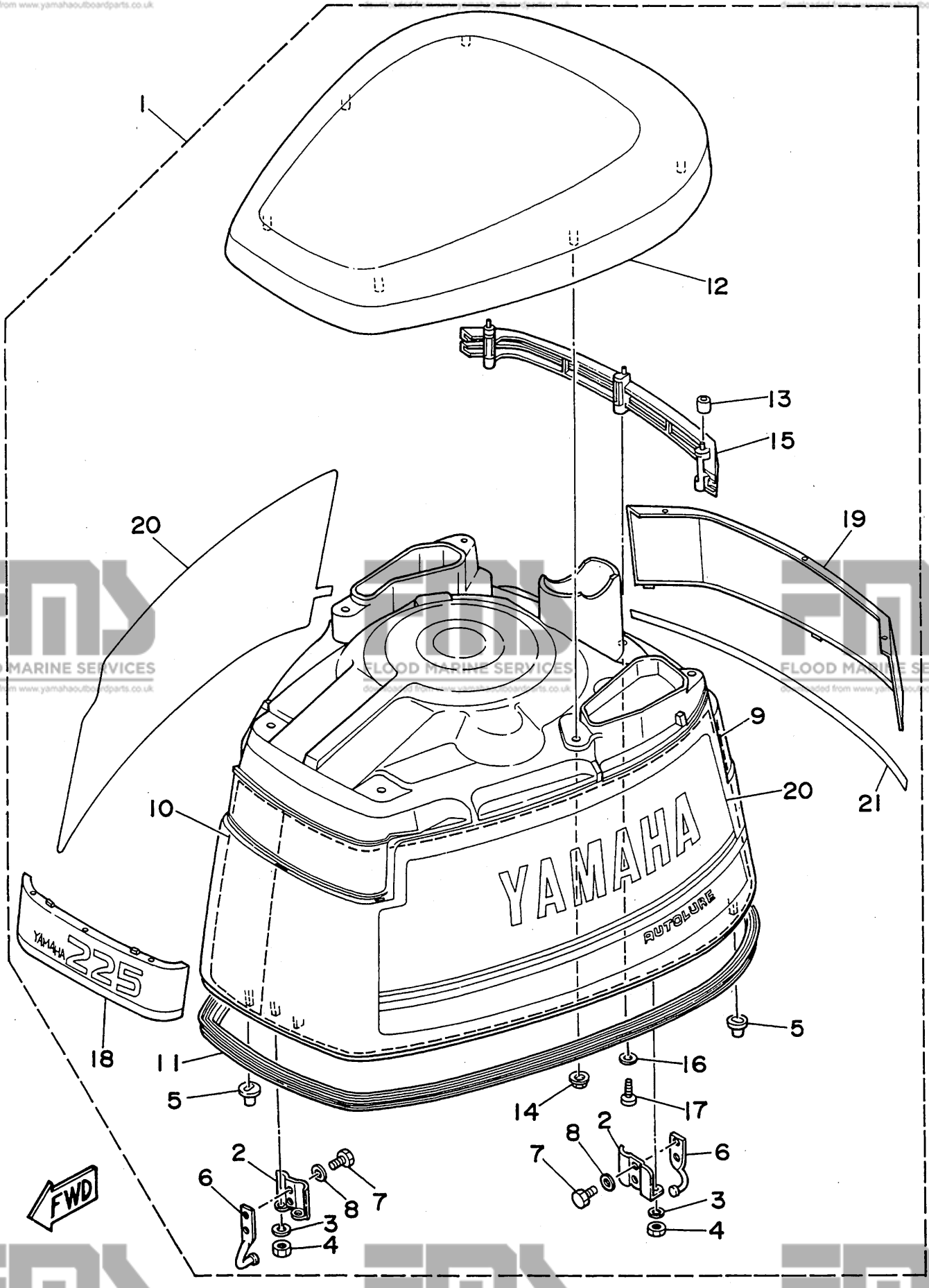
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Fig. 8 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6R3-24313-00	PIPE 3	1
2	6R3-24377-00	PIPE, joint 3	1
3	90465-11M10	CLAMP	3
4	6E5-24560-00	FILTER ASSY	1
5	655-24521-01	.CUP, filter	1
6	93210-37M25	.O-RING	1
7	6F5-24563-00	.ELEMENT, filter	1
8	655-24564-00	.GASKET	1
9	648-24566-01	BRACKET, filter	1
10	97313-06014	BOLT	1
11	92990-06100	WASHER, spring	1
12	95380-08600	NUT	1
13	6R5-24315-00	PIPE 5	1
14	6R5-24408-00	FUEL FEED ASSY	1
15	6R5-24314-00	PIPE 4	1
16	90465-11M10	CLAMP	3
17	6G5-24376-00	PIPE, joint 1	1
18	6K7-24315-00	PIPE 5	1
19	6E5-24315-00	PIPE 5	1
20	90465-11M10	CLAMP	5
21	6E5-24410-02	FUEL PUMP ASSY	2
22	98503-05035	.SCREW, pan head	3
23	92990-05600	.WASHER, plate	3
24	6E5-24413-00	.BODY 2	1
25	6E5-24471-00	.DIAPHRAGM	1
26	6E5-24435-00	.GASKET, body 2	1
27	6E5-24411-00	.DIAPHRAGM	1
28	648-24424-00	.SEAT, spring	1
29	6E5-24423-00	.SPRING, diaphragm	1
30	6E5-24434-02	.GASKET, body	1
31	6A0-24421-01	.VALVE, check	4
32	6A0-14325-00	.SCREW, pan head	4
33	95380-03600	.NUT	4
34	650-24431-00	GASKET, fuel pump 1	2
35	97395-06050	BOLT	4
36	92990-06600	WASHER, plate	4
37	6G5-24316-10	PIPE 6	2
38	90465-11M10	CLAMP	4
39	6E5-24378-00	PIPE, joint 4	3
40	90445-13M03	HOSE	1
41	90445-13M02	HOSE	1
42	6K7-24317-00	PIPE 7	1
43	6K7-24318-00	PIPE, overflow	1
44	6K7-24319-00	PIPE, oil	1
45	90465-11M10	CLAMP	12
46	6R5-13921-00	PRIME STARTER	1
47	6R5-24479-00	.O-RING, separater 1	2
48	6R5-24435-00	.GASKET, body 2	1
49	6R5-24434-00	.GASKET, body	1
50	98503-05025	.SCREW, pan head	3
51	92990-05100	.WASHER, spring	3
52	6R5-24489-00	.O-RING, separater 2	1
53	6R5-14397-00	.O-RING	1
54	98580-04025	.SCREW, pan head	2
55	92903-04100	.WASHER, spring	2
56	6R5-24411-00	.DIAPHRAGM	1
57	650-24431-00	GASKET, fuel pump 1	1
58	97395-06035	BOLT	2
59	92990-06600	WASHER, plate	2
60	97395-06055	BOLT	2
61	92990-06600	WASHER, plate	2
62	6R5-24316-00	PIPE 6	1
63	90445-07M24	HOSE	1
64	90445-07M46	HOSE	1
65	90445-07M10	HOSE	1
66	90468-07M02	CLIP	6
67	90464-07M05	CLAMP	1
68	90464-07M20	CLAMP	1

Fig. 9 TOP COWLING



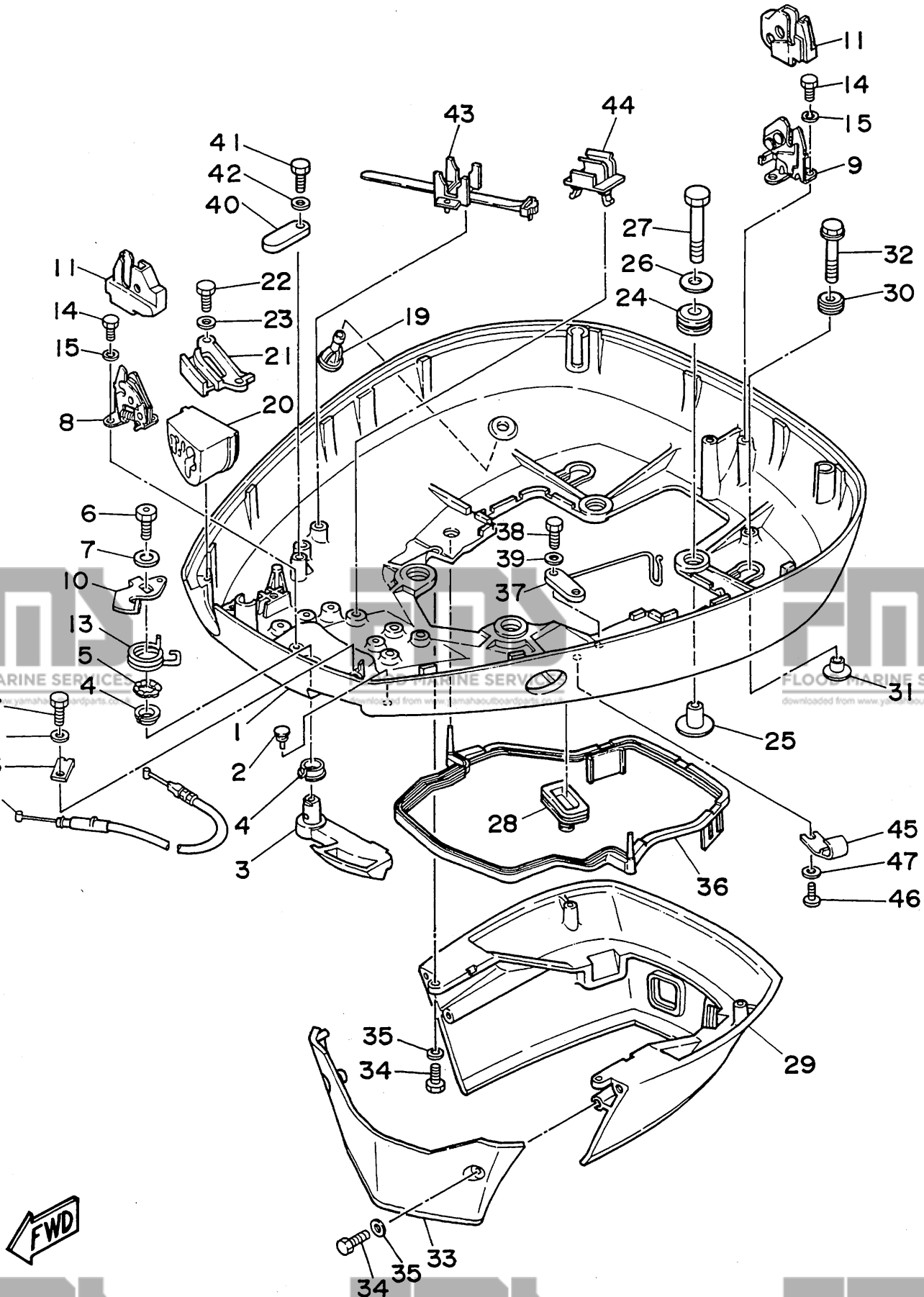
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Fig. 9 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6R5-42610-G0-EJ	TOP COWLING ASSY	1
2	6R3-42647-00	.HOLDER, clamp band	2
3	92990-06100	.WASHER, spring	4
4	95380-06600	.NUT	4
5	6R3-42662-00	.DAMPER	3
6	6R3-42814-00	.HOOK, clamp	2
7	97395-06012	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	6R3-42619-00	.DAMPER, form	1
10	6R3-42627-00	.DAMPER, form	1
11	6R3-42615-00	.SEAL	1
12	6R3-42613-00-EJ	.MOLDING, air duct	1
13	90385-04M05	.BUSH	3
14	90179-06M12	.NUT	6
15	6R3-42636-00	.LOUVER, 2	1
16	92990-04600	.WASHER, plate	3
17	97780-40520	.SCREW, tapping	3
18	6R5-42686-00	.EMBLEM, front	1
19	6R5-42687-00	.EMBLEM, rear	1
20	6R3-W0070-G0	.GRAPHIC SET	1
21	6R3-42678-G0	.GRAPHIC, rear	1

Fig. 10 BOTTOM COWLING

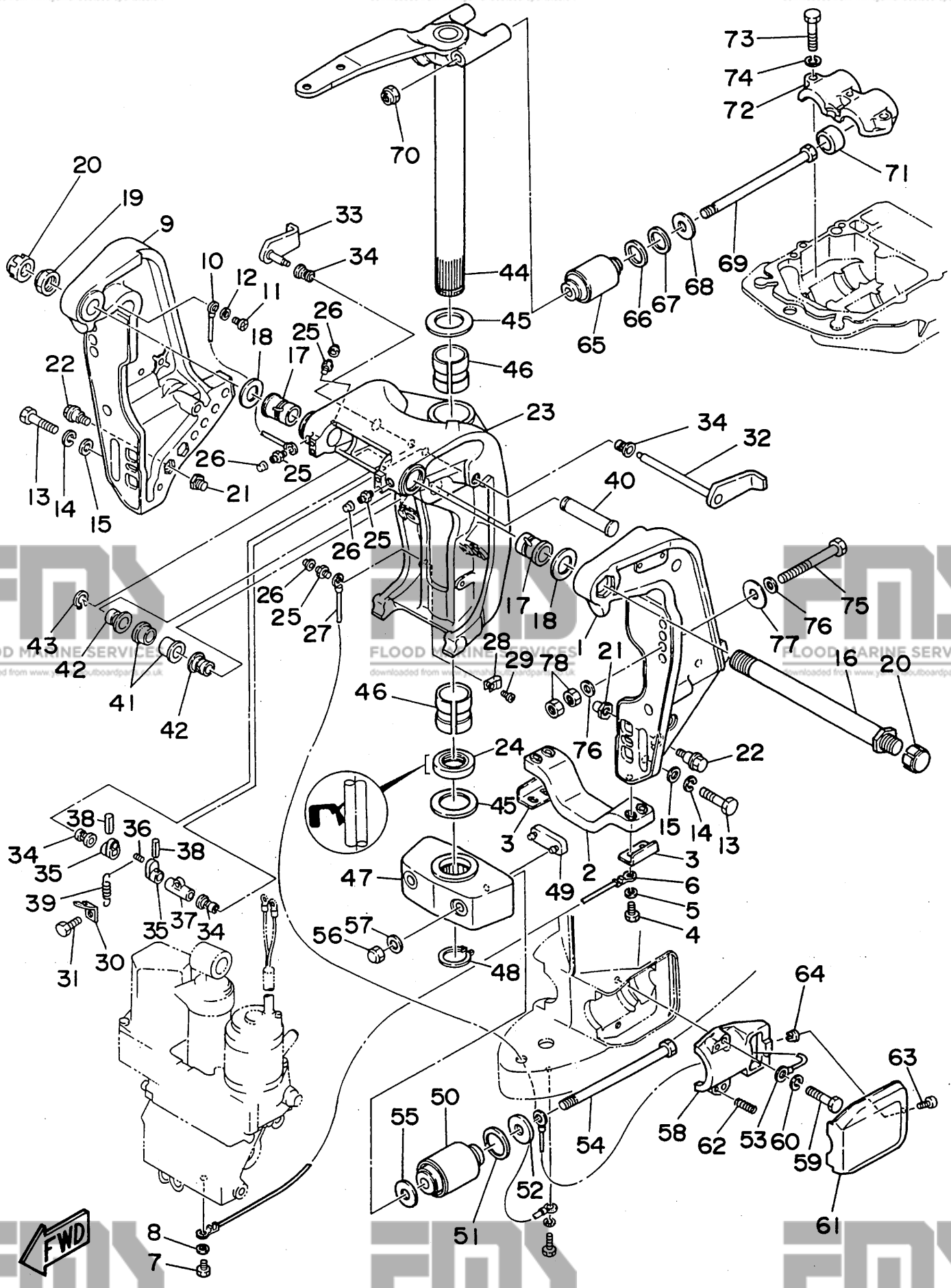


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Fig. 10 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6R3-42711-40-EJ	COWLING, bottom	1
2	6H4-42748-00	GROMMET	1
3	6R3-42815-00-EJ	LEVER, clamp	1
4	90386-13M88	BUSH	2
5	90206-13M10	WASHER, wave	1
6	90109-08M45	BOLT	1
7	92990-08200	WASHER, plain	1
8	6R3-42824-00	BASE, clamp lever	1
9	6R3-42811-00	STAY	1
10	6R3-42816-00	LEVER, clamp	1
11	6R3-42851-00	COVER, clamp	2
12	6R3-42850-00	WIRE COMP.	1
13	6R3-42813-00	SPRING, clamp lever	1
14	97395-06016	BOLT	4
15	92990-06600	WASHER, plate	4
16	6R3-42828-00	PLATE, clamp	1
17	97395-06010	BOLT	1
18	92990-06600	WASHER, plate	1
19	6E5-44391-00	NIPPLE, hose	1
20	6R3-42725-10	GROMMET	1
21	6R3-42738-00-5B	PLATE, fitting	1
22	97395-06016	BOLT	2
23	92990-06600	WASHER, plate	2
24	90480-22M15	GROMMET	4
25	90387-08M37	COLLAR	4
26	90201-08M54	WASHER, plate	4
27	97090-08035	BOLT	4
28	688-42726-10	GROMMET	1
29	6R3-42741-00-EJ	APRON	1
30	90480-14M45	GROMMET	2
31	90387-06M52	COLLAR	2
32	90119-06M64	BOLT, with washer	2
33	6R3-42771-00-EJ	APRON	1
34	97395-06020	BOLT	4
35	92990-06600	WASHER, plate	4
36	6E5-42716-00	RUBBER, seal 1	1
37	6K7-82588-00	PLATE	1
38	97395-06020	BOLT	1
39	92990-06600	WASHER, plate	1
40	6E5-82588-00	PLATE	1
41	97395-06020	BOLT	1
42	92990-06600	WASHER, plate	1
43	688-82594-00	CLAMP	1
44	6E5-82594-00	CLAMP	4
45	6E5-24367-10	CLAMP, fuel pipe 2	1
46	90157-06M01	SCREW, pan head	1
47	92990-06600	WASHER, plate	1

Fig. 11 BRACKET 1



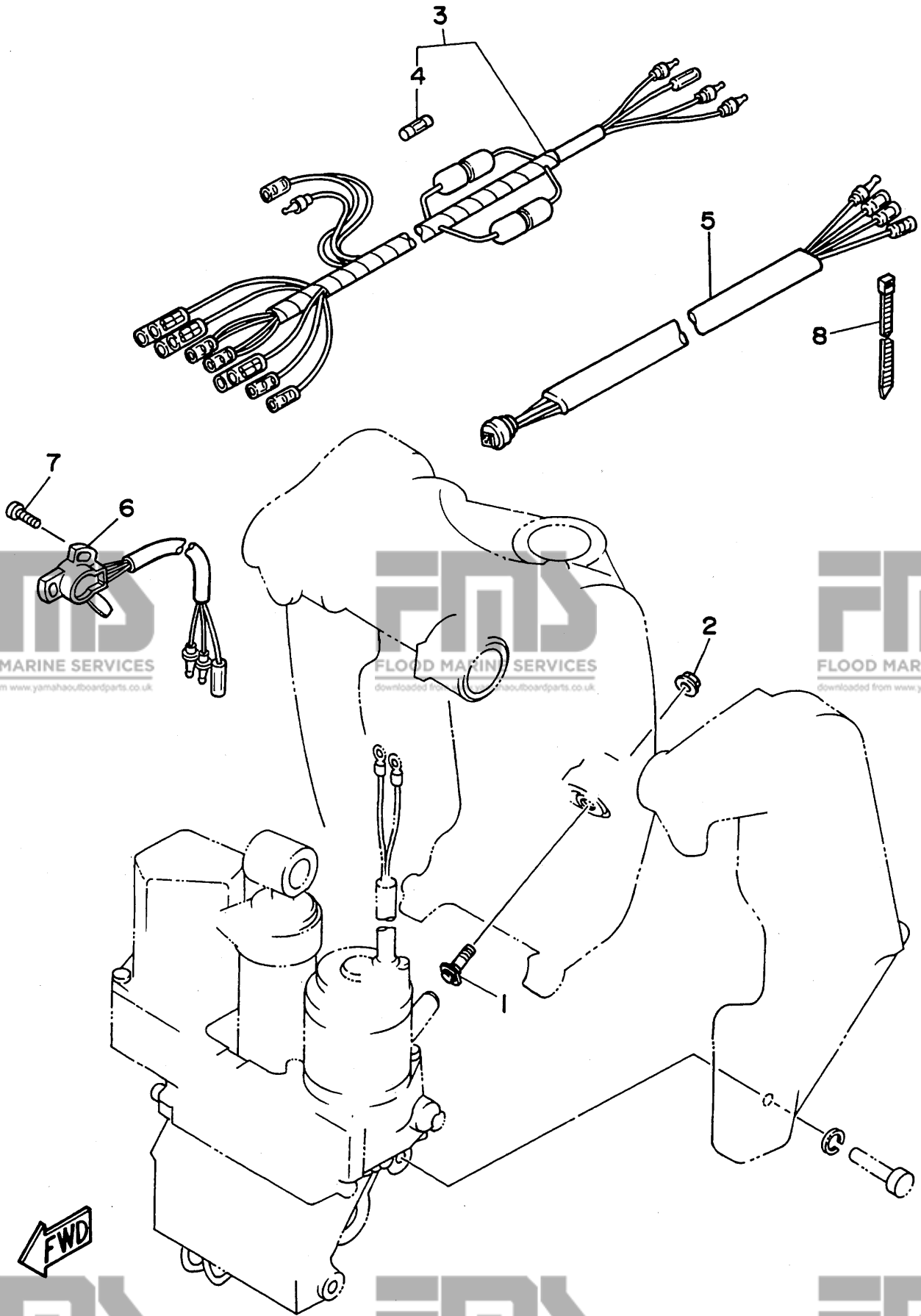
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Fig. 11 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43111-01-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97395-06030	BOLT	4
5	92995-06100	WASHER	4
6	6E5-82148-00	WIRE, lead 4	1
7	97395-06010	BOLT	1
8	92990-06600	WASHER, plate	1
9	6G5-43112-01-EJ	BRACKET, clamp	1
10	6E5-82148-00	WIRE, lead 4	1
11	98580-06012	SCREW, pan head	1
12	92990-06600	WASHER, plate	1
13	97395-10050	BOLT	6
14	92990-10100	WASHER, spring	6
15	92990-10600	WASHER, plate	6
16	6E5-43131-01	BOLT, clamp bracket	1
17	90386-25M31	BUSH	2
18	90201-26M59	WASHER, plate	2
19	90185-22043	NUT, self-locking	1
20	663-43145-00	CAP, clamp bracket	2
21	6G5-43164-00	ROD, tilt lock	2
22	90109-12M35	BOLT	2
23	6G5-43311-00-EJ	BRACKET, swivel (LONG)	1 UR
	6G5-43311-20-EJ	BRACKET, swivel (ULTRA LONG)	1 UR
24	93109-38M02	OIL SEAL	1
25	93700-06004	NIPPLE, grease	5
26	663-45119-00	CAP, grease nipple	5
27	6E5-82147-00	WIRE, lead 4 (LONG)	1 UR
	6E5-82147-20	WIRE, lead 4 (ULTRA LONG)	1 UR
28	90464-11M18	CLAMP	1
29	98580-04008	SCREW, pan head	1
30	6G5-43144-00	HOOK, spring	1
31	97395-06010	BOLT	1
32	6G5-43181-01	LEVER, tilt stop	1
33	6G5-43185-01	LEVER, tilt stop	1
34	90386-10M16	BUSH	4
35	6G5-43148-00	COLLAR, distance	2
36	90249-06M19	PIN	1
37	90387-10M02	COLLAR	1
38	91690-30020	PIN, spring	2
39	90506-14M24	SPRING, tension	1
40	6E5-43126-01	PIN, upper shock mount	1
41	90386-18M63	BUSH	2
42	90386-18M14	BUSH	2
43	93410-18M02	CIRCLIP	1
44	6E5-42510-03-EJ	STEERING BRACKET ASSY (LONG)	1 UR
	6E5-42510-23-EJ	STEERING BRACKET ASSY (ULTRA LONG)	1 UR
45	90201-38M60	WASHER, plate	2
46	90386-38M32	BUSH	2
47	6G5-44551-00-EJ	HOUSING, lower mount rubber	1
48	93410-37M04	CIRCLIP	1
49	6E5-44575-00	DAMPER, lower mount rubber	1
50	6G5-44555-00-94	MOUNT DAMPER, lower side	2
51	90202-32M19	WASHER, plate	2
52	90201-16M55	WASHER, plate	2
53	6E5-82149-00	WIRE, lead 3	1
54	90109-14M34	BOLT	2
55	90201-15M58	WASHER, plate	2
56	95380-14800	NUT	2
57	92990-14600	WASHER	2
58	6E5-44552-00-94	HOUSING, lower mount rubber	2
59	97395-10045	BOLT	4
60	92990-10100	WASHER, spring	4
61	6E5-44553-00-EJ	COVER, lower mount	2
62	90501-16M28	SPRING, compression	4
63	92380-06015	SCREW, cylinder head	2
64	90179-06066	NUT	2
65	6G5-44514-00-94	MOUNT DAMPER, upper side	2
66	90201-26M57	WASHER, plate	2
67	90202-26M18	WASHER, plate	2
68	90201-14M56	WASHER, plate	2
69	90109-12M37	BOLT	2
70	90185-12058	NUT, self-locking	2
71	663-44575-00	DAMPER, lower mount rubber	2
72	6E5-44511-00-5B	COVER, upper mount	1
73	97395-10045	BOLT	3
74	92990-10100	WASHER, spring	3
75	90101-12M03	BOLT (L:115MM)	4
76	90201-13M01	WASHER, plate	8
77	90201-12426	WASHER, plate	4
78	95380-12600	NUT	8

Fig. 12 BRACKET 2



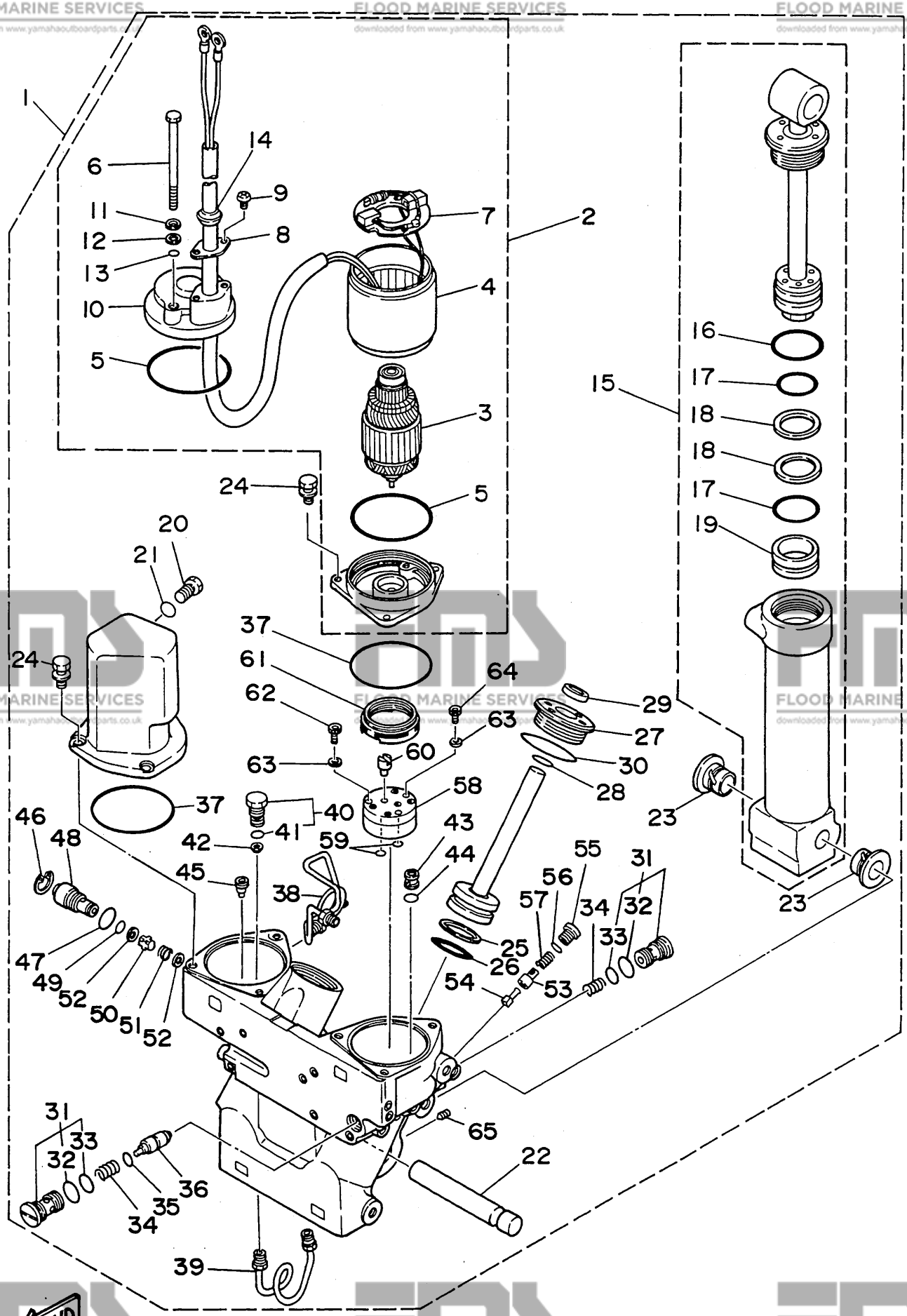
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Fig. 12 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43376-00	BOLT, thrust receiver	2
2	95780-10300	NUT, flange	2
3	6Y5-83553-M0	WIRE, lead	1
4	1E6-82151-00	.FUSE (10A)	2
5	6E5-82553-10	EXTENSION, wire lead	1
6	6R3-83672-00	TRIM SENDER	1
7	98580-06016	SCREW, pan head	2
8	90465-11M10	CLAMP	3

Fig. 13 POWER TRIM & TILT ASSY



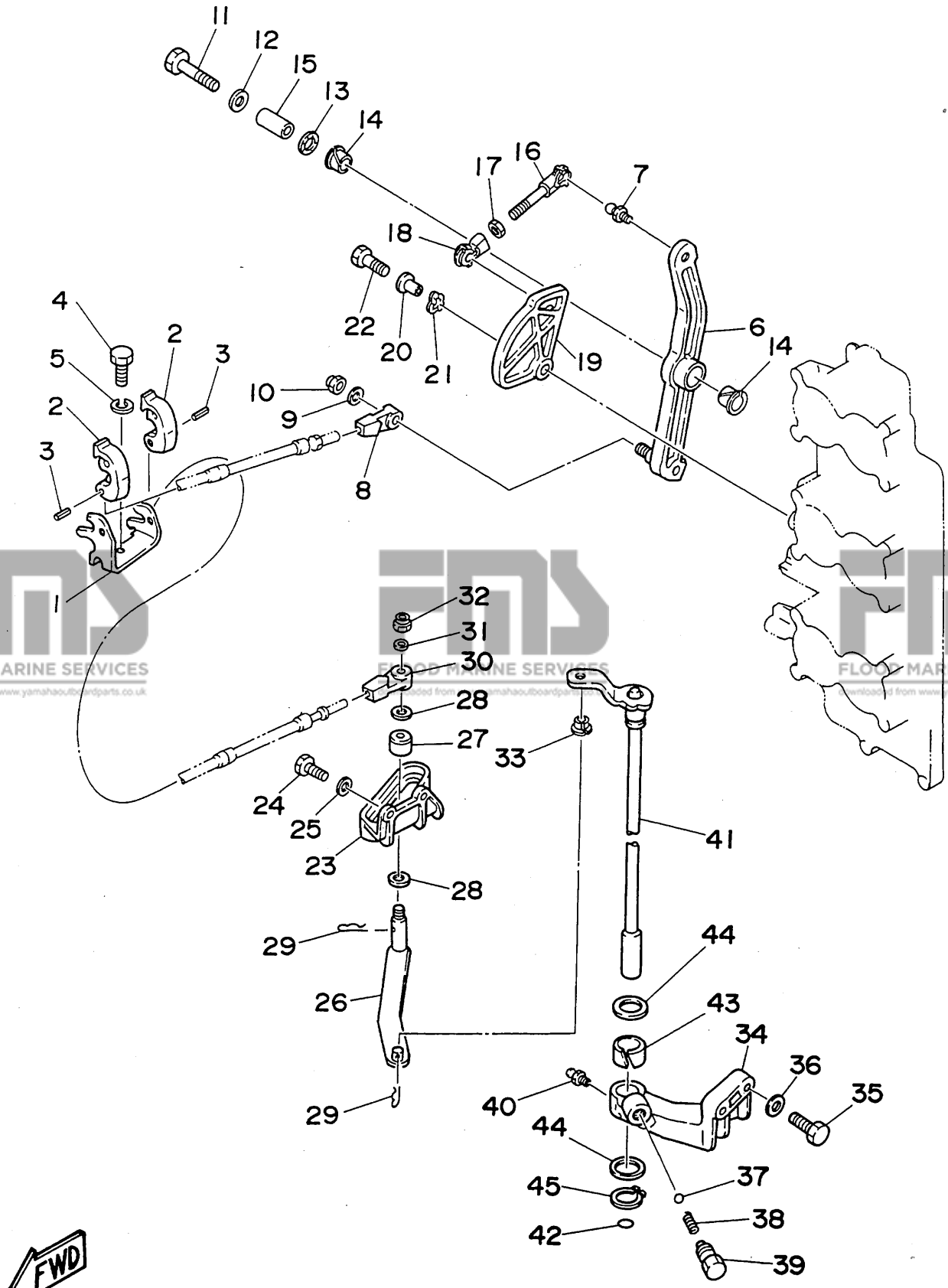
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Fig. 13 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty
1	6G5-43800-02-EJ	POWER TRIM & TILT ASSY	1
2	6G5-43880-00	.MOTOR ASSY	1
3	6G5-43805-00	..ARMATURE ASSY	1
4	6G5-43804-00	..STATOR ASSY	1
5	6G5-43865-00	..O-RING	2
6	6G5-43887-00	..BOLT, through	2
7	6G5-43806-00	..BRUSH HOLDER ASSY	1
8	6G5-43899-00	..PLATE STOPPER	1
9	6G5-43886-00	..BOLT	2
10	6G5-43884-00	..FRAME, commutator end	1
11	6G5-43893-00	..WASHER	2
12	6G5-43889-10	..PLATE SEAT	2
13	6G5-43867-00	..O-RING	2
14	6G5-43885-00	..GROMMET	1
15	6G5-4380E-01	.TILT CYLINDER ASSY	1
16	6E5-43861-00	..O-RING	1
17	6G5-43862-00	..O-RING	2
18	6E5-43872-00	..RING, back up	2
19	6E5-43814-02	..PISTON, free	1
20	6E5-43829-00	.PLUG, reservoir	1
21	6E5-43863-00	.O-RING	1
22	6G5-43818-00	.PIN, lower shock mount	1
23	90386-18M14	.BUSH	2
24	90119-06M42	.BOLT, with washer	6
25	6G5-43874-00	.RING, back up	2
26	6G5-43864-00	.O-RING	2
27	6G5-43821-01	.SCREW, trim cylinder end	2
28	6E5-43865-00	.O-RING	2
29	6E5-43822-01	.SEAL, trim dust	2
30	6G5-43861-00	.O-RING	2
31	6G5-43802-01	.VALVE SUB ASSY	2
32	6E5-43866-00	..O-RING	1
33	6E5-43867-00	..O-RING	1
34	6G5-43894-00	.SPRING, shuttle return	2
35	6E5-43868-00	.O-RING	1
36	6G5-43841-00	.PISTON, shuttle	1
37	6E5-43869-00	.O-RING	2
38	6G5-43835-00	.PIPE	1
39	6G5-43833-00	.PIPE	1
40	6G5-43809-00	.SEAT VALVE COMP. 2	1
41	6E5-43896-00	..O-RING	1
42	6G5-43816-00	.FILTER 1	1
43	6G5-43808-01	.SEAT VALVE COMP. 1	1
44	6E5-43883-00	.O-RING	1
45	6G5-43803-00	.CASE VALVE COMP.	1
46	6E5-43875-00	.RING, snap	1
47	93210-18M75	.O-RING	1
48	6G5-43845-00	.SCREW, manual release	1
49	93210-10M74	.O-RING	1
50	6E5-4382A-00	.ADAPTOR 1	1
51	6E5-43854-01	.SPRING, manual release	1
52	6E5-43847-00	.SEAT, manual valve	2
53	6G5-43849-00	.PIN, valve support	1
54	6G5-4381A-00	.SHAFT	1
55	6G5-43842-00	.SCREW, valve seat	1
56	6G5-43866-00	.O-RING	1
57	6E5-43824-01	.SPRING, compression	1
58	6G5-43830-00	.GEAR PUMP ASSY	1
59	6G5-43863-00	.O-RING	2
60	6G5-43831-00	.CONNECTOR, shaft	1
61	6E5-43817-10	.FILTER 2	1
62	6G5-43878-01	.BOLT, socket	2
63	90201-05M00	.WASHER, plate	3
64	6G5-43888-01	.BOLT, socket	1
65	6G5-43878-10	.BOLT, socket	1

Fig. 14 CONTROL

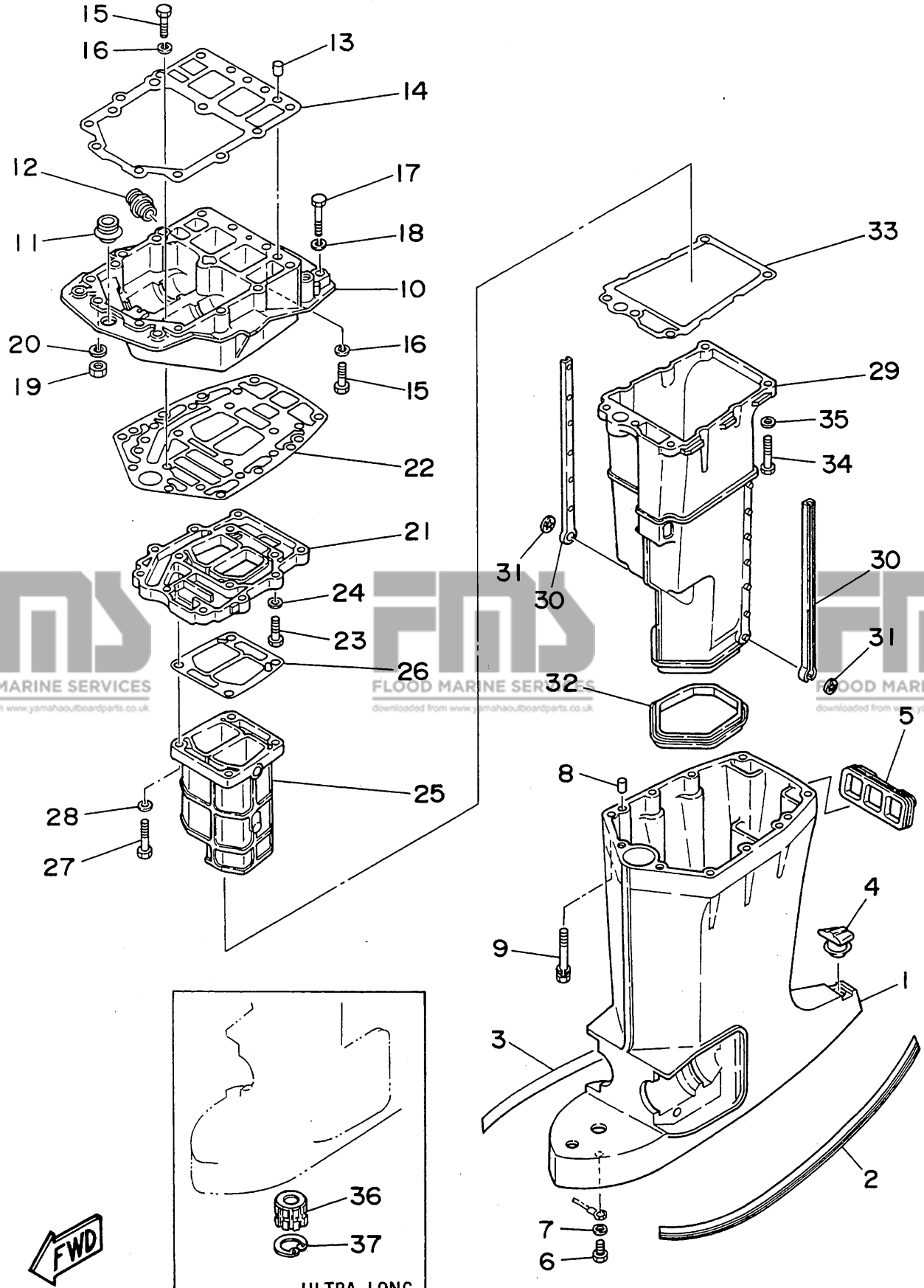


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Fig. 14 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6E5-48531-00	BRACKET, remote control 1	1
2	6E5-48538-00	CLAMP, cable 1	2
3	91690-30012	PIN, spring	2
4	97395-08020	BOLT	1
5	92990-08100	WASHER, spring	1
6	6K7-41632-00-94	LEVER, magneto control	1
7	663-85518-00	JOINT, ball	1
8	6E5-48344-00	CABLE END, remote control	1
9	92990-06200	WASHER, plain	1
10	90185-06062	NUT, self-locking	1
11	97313-08045	BOLT	1
12	90201-08M61	WASHER, plate	1
13	90206-12M00	WASHER, wave	1
14	90386-12069	BUSH	2
15	90387-08M16	COLLAR	1
16	6K7-41211-00	LINK, accel.	1
17	95380-05600	NUT	1
18	6H1-41237-00	JOINT, link	1
19	6K7-41213-00	CAM, accel.	1
20	90387-06M29	COLLAR	1
21	90206-10M04	WASHER, wave	1
22	97395-06025	BOLT	1
23	6E5-44117-00-94	BRACKET	1
24	97313-06020	BOLT	2
25	92990-06600	WASHER, plate	2
26	6E5-44121-00	LEVER, shift rod	1
27	6E5-44122-00	BUSHING, shift rod lever	1
28	90202-08M20	WASHER, plate	2
29	90468-18008	CLIP	2
30	6E5-48344-00	CABLE END, remote control	1
31	92990-06200	WASHER, plain	1
32	90185-06062	NUT, self-locking	1
33	90386-06M12	BUSH	1
34	6E5-44118-01-94	BRACKET	1
35	97313-08030	BOLT	2
36	92990-08600	WASHER, plate	2
37	93501-04M02	BALL	1
38	90501-12082	SPRING, compression	1
39	648-42715-00	BUSHING	1
40	93700-06004	NIPPLE, grease	1
41	6E5-44120-01	HANDLE GEAR SHIFT ASSY (LONG)	1 UR
	6E5-44120-21	HANDLE GEAR SHIFT ASSY (ULTRA LONG)	1 UR
42	93210-09350	O-RING	1
43	90386-16M66	BUSH	1
44	90202-16061	WASHER, plate	2
45	99009-16400	CIRCLIP	1

Fig. 15 UPPER CASING



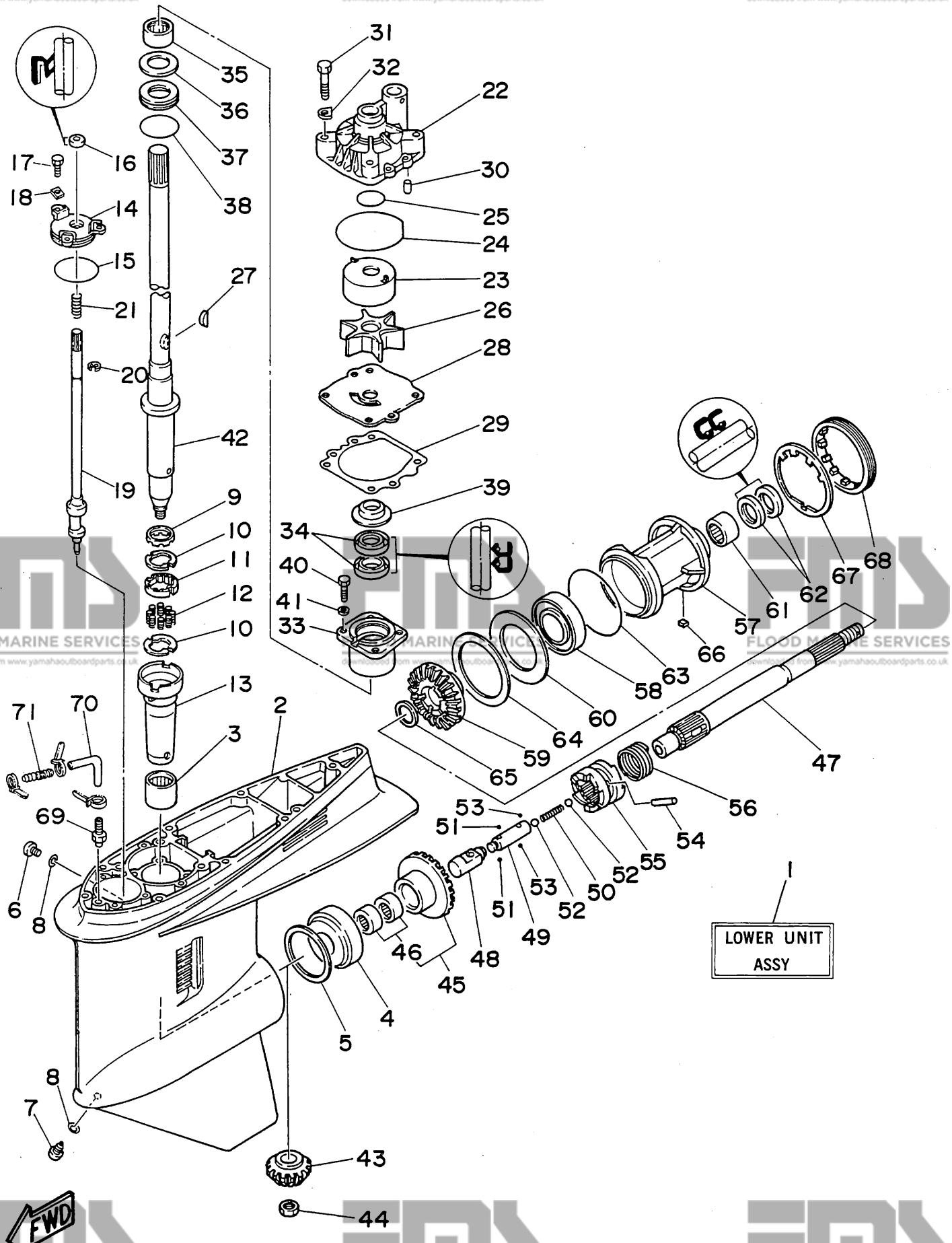
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Fig. 15 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6E5-45111-00-EJ	CASING, upper (LONG)	1 UR
	6E5-45111-20-EJ	CASING, upper (ULTRA LONG)	1 UR
2	6R3-42791-20	MARK 1	1
3	6R3-42792-20	MARK	1
4	6E5-45155-00	CAP	1
5	6E5-42769-00	SEAL, rubber	1
6	97395-06010	BOLT	1
7	92990-06600	WASHER, plate	1
8	93608-12M05	PIN, dowel	2
9	90119-08M04	BOLT, with washer	6
10	6G5-41137-00-94	GUIDE, exhaust	1
11	6E5-42724-00	GROMMET	1
12	6G5-12581-00	JOINT, hose 1	1
13	93608-12M05	PIN, dowel	2
14	6G5-45113-00	GASKET, upper casing	1
15	97395-08030	BOLT	6
16	92990-08100	WASHER, spring	6
17	97395-08045	BOLT	2
18	92990-08100	WASHER, spring	2
19	95380-08700	NUT	2
20	92990-08100	WASHER, spring	2
21	6G5-41131-00-5B	MANIFOLD, ext. 1	1
22	6G5-45114-00	GASKET, upper casing	1
23	97395-08030	BOLT	4
24	92995-08600	WASHER	4
25	6G5-41132-00-5B	MANIFOLD, exhaust	1
26	6G5-41134-00	GASKET, exhaust manifold	1
27	97395-08045	BOLT	4
28	92995-08600	WASHER	4
29	6E5-14711-00-5B	MUFFLER 1	1
30	6E5-14737-00	DAMPER, muffler	2
31	90183-05M02	NUT, spring	2
32	6E5-45123-00	GASKET, muffler	1
33	6E5-41135-00	GASKET, exhaust manifold	1
34	97395-08045	BOLT	5
35	92995-08600	WASHER	5
36	6E5-45318-00	BUSHING, drive shaft (ULTRA LONG)	1
37	93420-36M01	CIRCLIP (ULTRA LONG)	1

Fig. 16 LOWER CASING. DRIVE 1



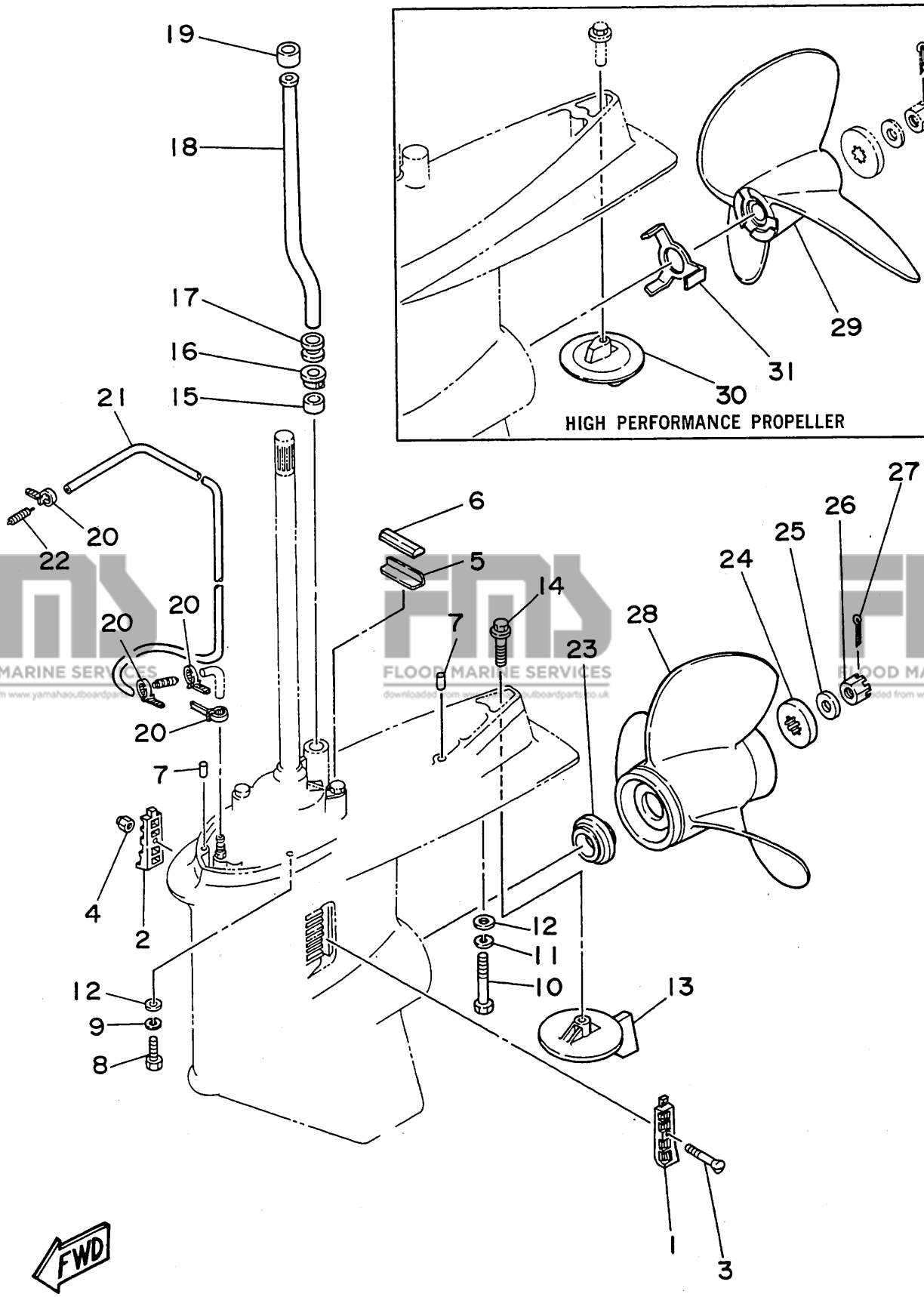
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Fig. 16 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6K7-45300-11-EJ	LOWER UNIT ASSY (LONG) (Ref.No. 2 to 71)	1 UR
	6K7-45300-21-EJ	LOWER UNIT ASSY (ULTRA LONG) (Ref.No. 2 to 71)	1 UR
2	6J9-45301-01-EJ	CASING, lower	1
3	93311-928U5	BEARING, cylindrical	1
4	93332-000V3	BEARING	1
5	6G5-45567-01-10	SHIM (T:0.10MM)	1 UR
	6G5-45567-01-12	SHIM (T:0.12MM)	1 UR
	6G5-45567-01-15	SHIM (T:0.15MM)	1 UR
	6G5-45567-01-18	SHIM (T:0.18MM)	1 UR
	6G5-45567-01-30	SHIM (T:0.30MM)	1 UR
	6G5-45567-01-40	SHIM (T:0.40MM)	1 UR
	6G5-45567-01-50	SHIM (T:0.50MM)	1 UR
6	90340-08M04	PLUG, straight screw	1
7	688-45341-00	PLUG, drain	1
8	90430-08020	GASKET	2
9	90209-33M12	WASHER	1
10	90209-33M13	WASHER	2
11	90387-33M00	COLLAR	1
12	90501-05M64	SPRING, compression	8
13	6G5-45536-01	SLEEVE, drive shaft	1
14	6E5-45321-00	PLATE	1
15	93210-58677	O-RING	1
16	93106-09014	OIL SEAL	1
17	97395-06020	BOLT	3
18	90209-06M04	WASHER	3
19	6G5-44150-01	SHIFT CAM ASSY	1
20	99001-08600	CIRCLIP	1
21	90501-11M10	SPRING, compression	1
22	6E5-44311-00	HOUSING, water pump	1
23	6E5-44322-00	INSERT, cartridge	1
24	93210-86M38	O-RING	1
25	93210-37160	O-RING	1
26	6E5-44352-00	IMPELLER	1
27	90280-04M05	KEY, woodruff	1
28	6G5-44323-00	OUTER PLATE, cartridge	1
29	6E5-44315-00	GASKET, water pump	1
30	93606-12019	PIN, dowel	2
31	97395-08045	BOLT	4
32	90209-08M02	WASHER	4
33	6E5-45331-00-94	HOUSING, bearing	1
34	93101-28M16	OIL SEAL	2
35	93317-330U2	BEARING, cylindrical	1
36	6E5-45587-01-10	SHIM (T:0.10MM)	1 UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1 UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1 UR
36	6E5-45587-01-18	SHIM (T:0.18MM)	1 UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1 UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1 UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1 UR
37	93341-930U0	BEARING	1
38	93210-54534	O-RING	1
39	6E5-45344-00	COVER, oil seal	1
40	97395-08025	BOLT	4
41	92995-08600	WASHER	4
42	6G5-45501-00	DRIVE SHAFT COMP. (LONG)	1 UR
	6G5-45501-20	DRIVE SHAFT COMP. (ULTRA LONG)	1 UR
43	6K7-45551-00	PINION	1
44	90170-16M01	NUT	1
45	6K7-45560-00	GEAR	1
46	93315-425V3	.BEARING, cylindrical	2
47	6J9-45611-01	SHAFT, propeller	1
48	6E5-45641-01	SHIFTER	1
49	6E5-45634-01	SLIDE, shift	1
50	90501-16M37	SPRING, compression	1
51	93507-32031	BALL	2
52	93511-32027	BALL	2
53	93503-16010	BALL	2
54	90250-08M07	PIN, straight	1
55	6G5-45631-00	CLUTCH, dog	1
56	6E5-45633-01	RING, cross pin	1
57	6J9-45332-00-94	HOUSING, bearing	1
58	93306-209U0	BEARING	1
59	6K7-45571-00	GEAR	1
60	6G5-45576-00	WASHER, thrust	1
61	93315-430U8	BEARING, cylindrical	1
62	93101-30M17	OIL SEAL	2
63	93210-97M55	O-RING	1
64	6G5-45577-02-10	SHIM (T:0.10MM)	1 UR
	6G5-45577-02-12	SHIM (T:0.12MM)	1 UR
	6G5-45577-02-15	SHIM (T:0.15MM)	1 UR
	6G5-45577-02-18	SHIM (T:0.18MM)	1 UR
	6G5-45577-02-30	SHIM (T:0.30MM)	1 UR
	6G5-45577-02-40	SHIM (T:0.40MM)	1 UR
	6G5-45577-02-50	SHIM (T:0.50MM)	1 UR
65	90201-30M92	WASHER, plate	1
66	90282-04M00	KEY, straight	1
67	6G5-45383-01	WASHER, claw	1
68	6G5-45384-00	NUT	1
69	6E5-45378-00	NIPPLE, hose	1
70	90445-07ME8	HOSE (LONG)	1 UR
	90445-07ME9	HOSE (ULTRA LONG)	1 UR
71	6E5-83558-10	END, nipple	1

Fig. 17 LOWER CASING. DRIVE 2



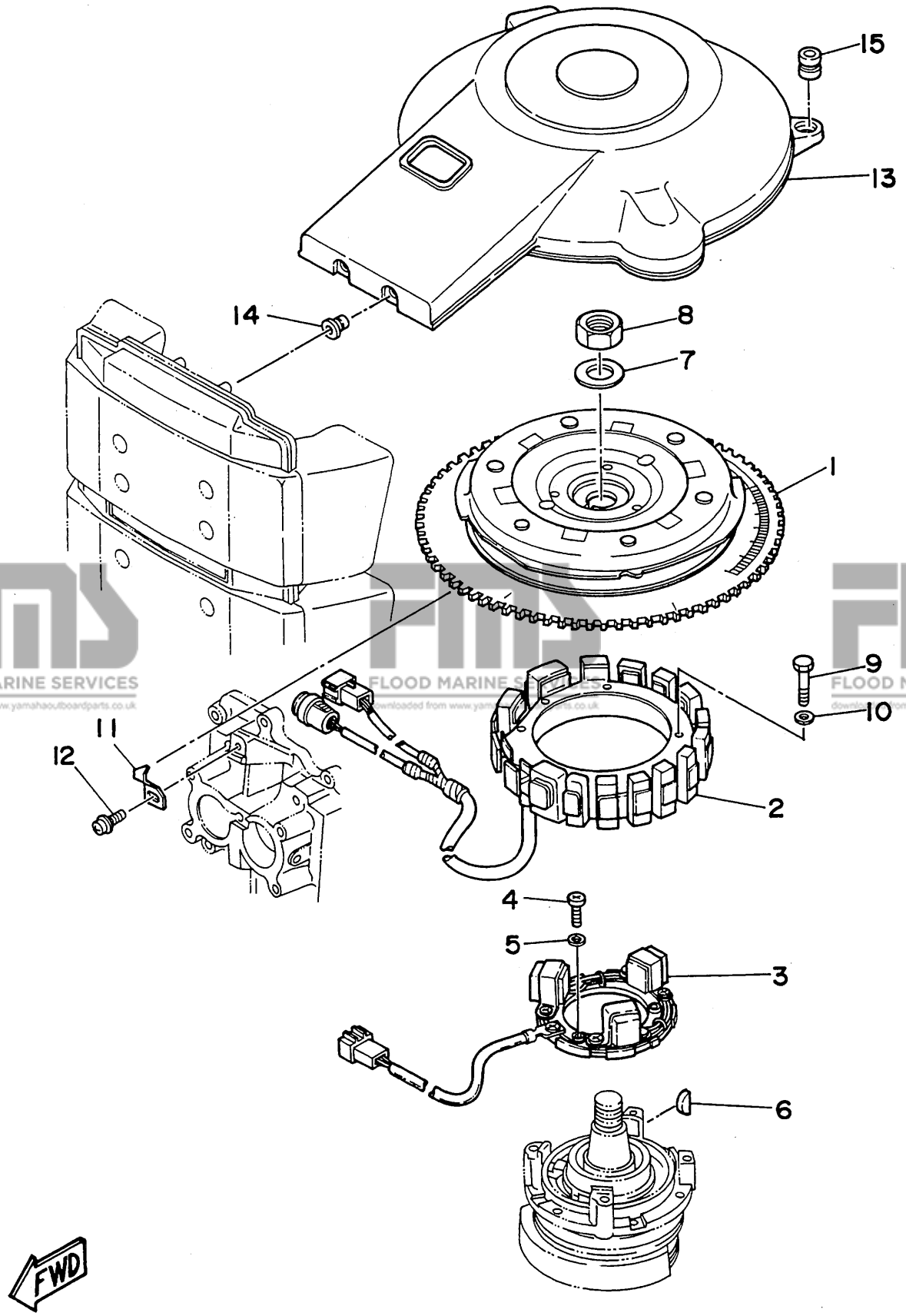
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Fig. 17 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	6J9-45214-00	COVER, water inlet	1
2	6J9-45215-00	COVER, water inlet	1
3	90142-05M04	SCREW, countersunk	1
4	90185-05002	NUT, self-locking	1
* 5	663-45376-00-94	GUIDE, seal damper	1
* 6	688-45375-00	DAMPER, seal	1
7	93608-12M05	PIN, dowel	2
8	97395-10045	BOLT	6
9	92990-10100	WASHER, spring	6
10	97395-10070	BOLT	1
11	92990-10100	WASHER, spring	1
12	92990-10600	WASHER, plate	7
13	6J9-45371-01	TAB-TRIM	1
14	90105-10M00	BOLT, washer based	1
* 15	6E5-44365-00	DAMPER, water seal	1
* 16	6E5-44312-00	COVER, water pump housing	1
17	6E5-44366-00	DAMPER, water seal	1
18	6E5-44361-00	TUBE, water (LONG)	1 UR
	6E5-44361-20	TUBE, water (ULTRA LONG)	1 UR
19	6E5-44365-00	DAMPER, water seal	1
20	90465-11M10	CLAMP	4
21	90445-07MF0	HOSE	1
22	6E5-83558-00	END, nipple	1
23	6E5-45987-00	SPACER	1
24	688-45997-01	SPACER	1
25	92990-18200	WASHER	1
26	90171-18M04	NUT, castle	1
27	91490-40030	PIN, cotter	1
28	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M)	1 UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1 UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1 UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1 UR
		STAINLESS STEEL PROPELLER	
	6G5-45970-01-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
	6G5-45972-01-98	PROPELLER (3X13-3/4"X21"-M)	1 UR
	6G5-45974-01-98	PROPELLER (3X13-3/4"X19"-M)	1 UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1 UR
	6G5-45978-01-98	PROPELLER (3X13-3/4"X17"-M)	1 UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1 UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1 UR
		HIGH PERFORMANCE PROPELLER	
29	6E5-45970-10	PROPELLER (3X14"X20"-P)	1 UR
	6E5-45972-10	PROPELLER (3X14"X24"-P)	1 UR
	6E5-45974-10	PROPELLER (3X14"X28"-P)	1 UR
	6E5-45976-10	PROPELLER (3X14"X22"-P)	1 UR
	6E5-45978-10	PROPELLER (3X14"X26"-P)	1 UR
30	6E5-45371-10	TAB-TRIM	1
31	6E5-45994-10	PLATE, tooth	1

* Contents of lower unit assy. (Parts No. 6K7-45300-11-EJ, 6K7-45300-21-EJ)

Fig. 18 MAGNETO



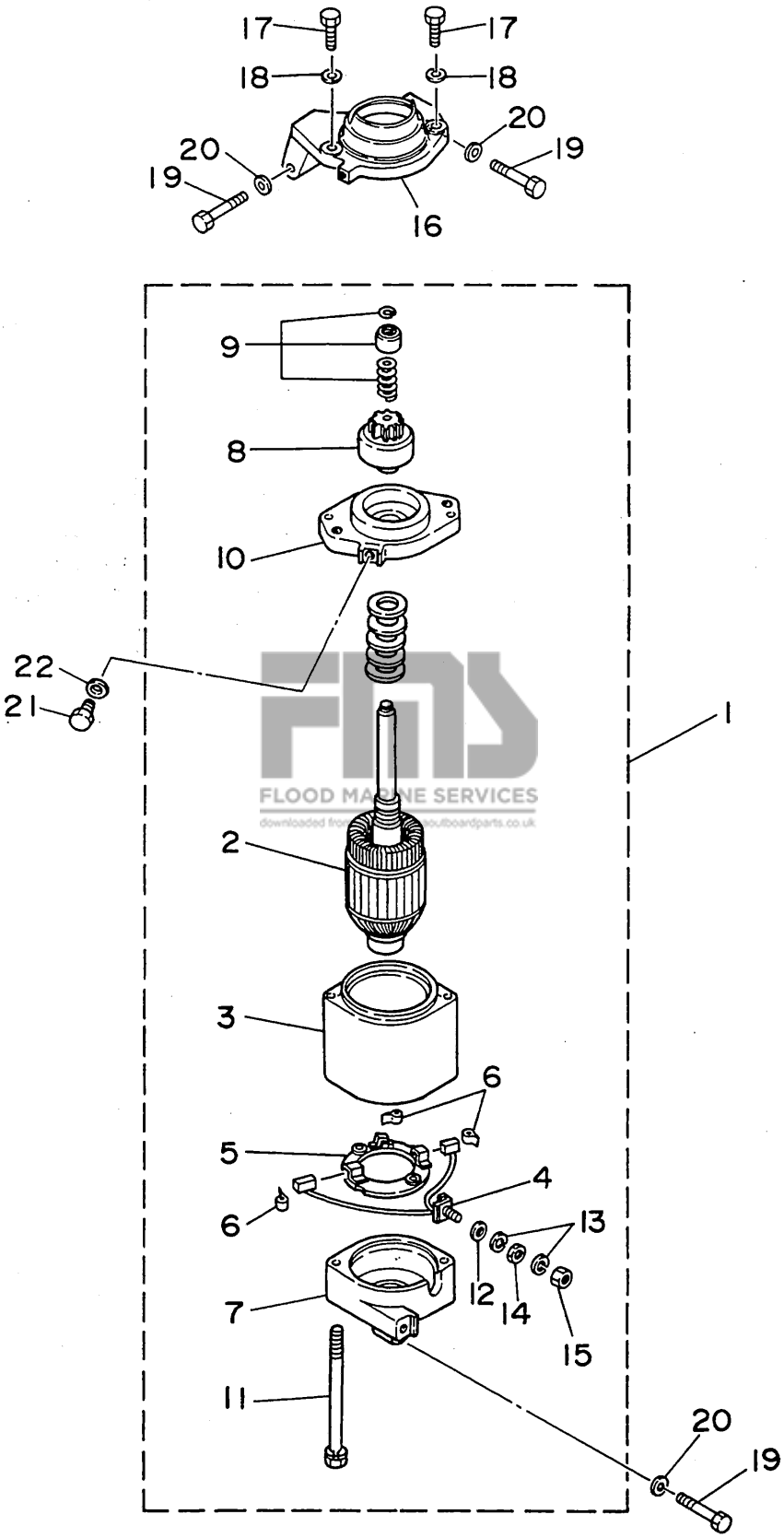
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Fig. 18 GENERATOR

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85550-00	ROTOR ASSY	1
2	6R3-85510-00	STATOR ASSY	1
3	6R5-85580-00	COIL, pulser	1
4	98580-06030	SCREW, pan head	3
5	92990-06600	WASHER, plate	3
6	90280-05049	KEY, woodruff	1
7	90201-21M18	WASHER, plate	1
8	90170-20137	NUT	1
9	97313-06070	BOLT	4
10	92990-06600	WASHER, plate	4
11	6E5-81332-00	PLATE, timing	1
12	97985-06210	SCREW, with washer	1
13	6R3-81337-00	COVER, flywheel	1
14	6G5-82317-00	DAMPER, ignition coil	2
15	663-82317-00	DAMPER, ignition coil	2

Fig. 19 STARTING MOTOR

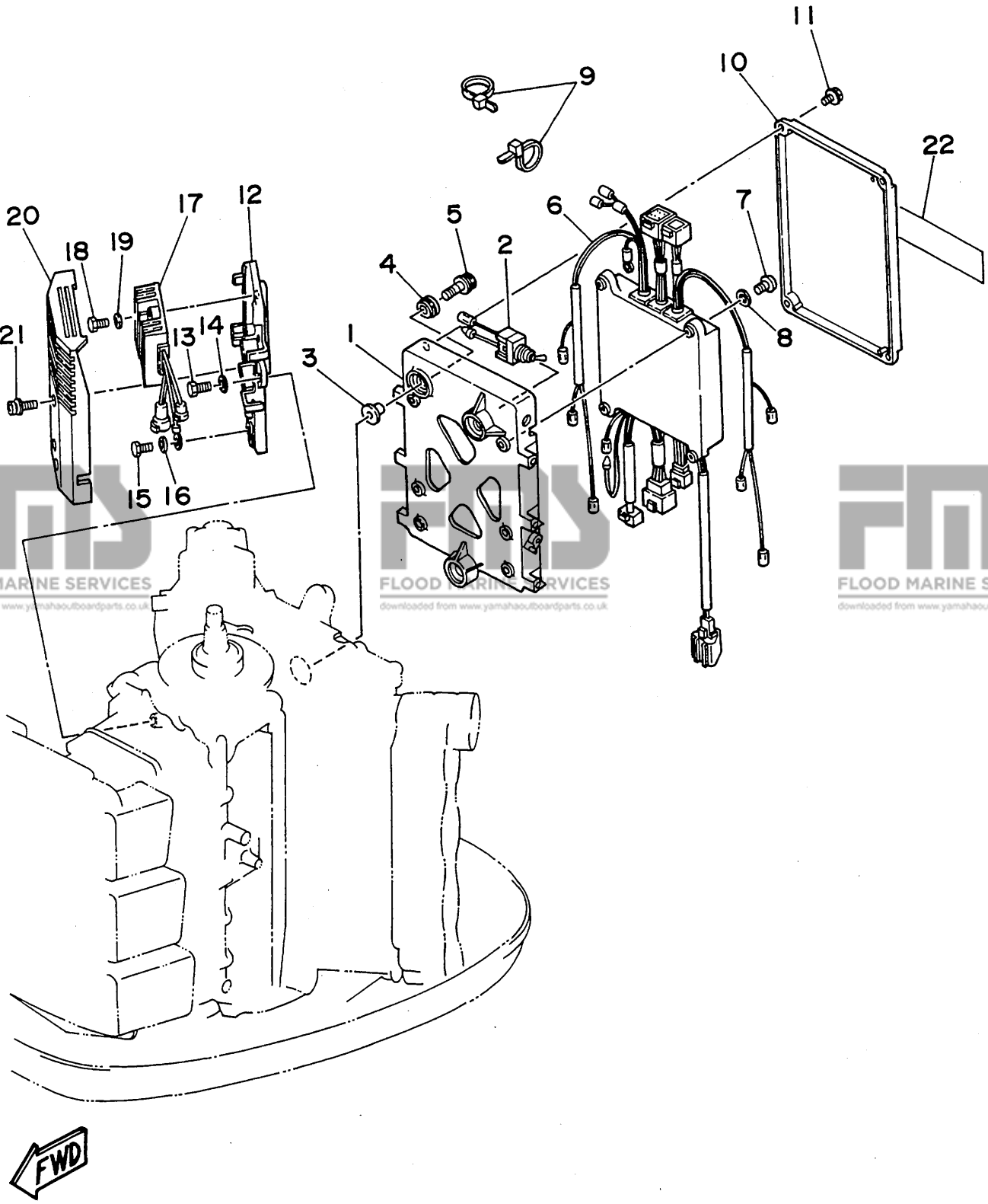


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Fig. 19 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	6K7-81800-10	STARTING MOTOR ASSY	1
2	6K7-81850-10	.ARMATURE ASSY	1
3	6K7-81810-10	.STATOR ASSY	1
4	6K7-81801-10	.BRUSH SET	1
5	6K7-81840-10	.BRUSH HOLDER ASSY	1
6	6E5-81813-10	.SPRING, brush	3
7	6K7-81820-10	.REAR BRACKET ASSY	1
8	6K7-81807-10	.GEAR ASSY, starting motor	1
9	6E5-81857-10	.RETAINER	1
10	6K7-81830-10	.FRONT BRACKET ASSY	1
11	6K7-81826-10	.BOLT	2
12	6E5-8182E-10	.WASHER	1
13	6E5-8182F-10	.WASHER	2
14	6E5-8182A-10	.NUT	1
15	6E5-8182K-10	.NUT	1
16	6K7-81822-00-94	BRACKET, starting motor	1
17	97013-08025	BOLT	2
18	92990-08600	WASHER, plate	2
19	97313-08045	BOLT	3
20	92990-08600	WASHER, plate	3
21	97395-08016	BOLT	1
22	92995-08600	WASHER	1

Fig. 20 ELECTRICAL 1

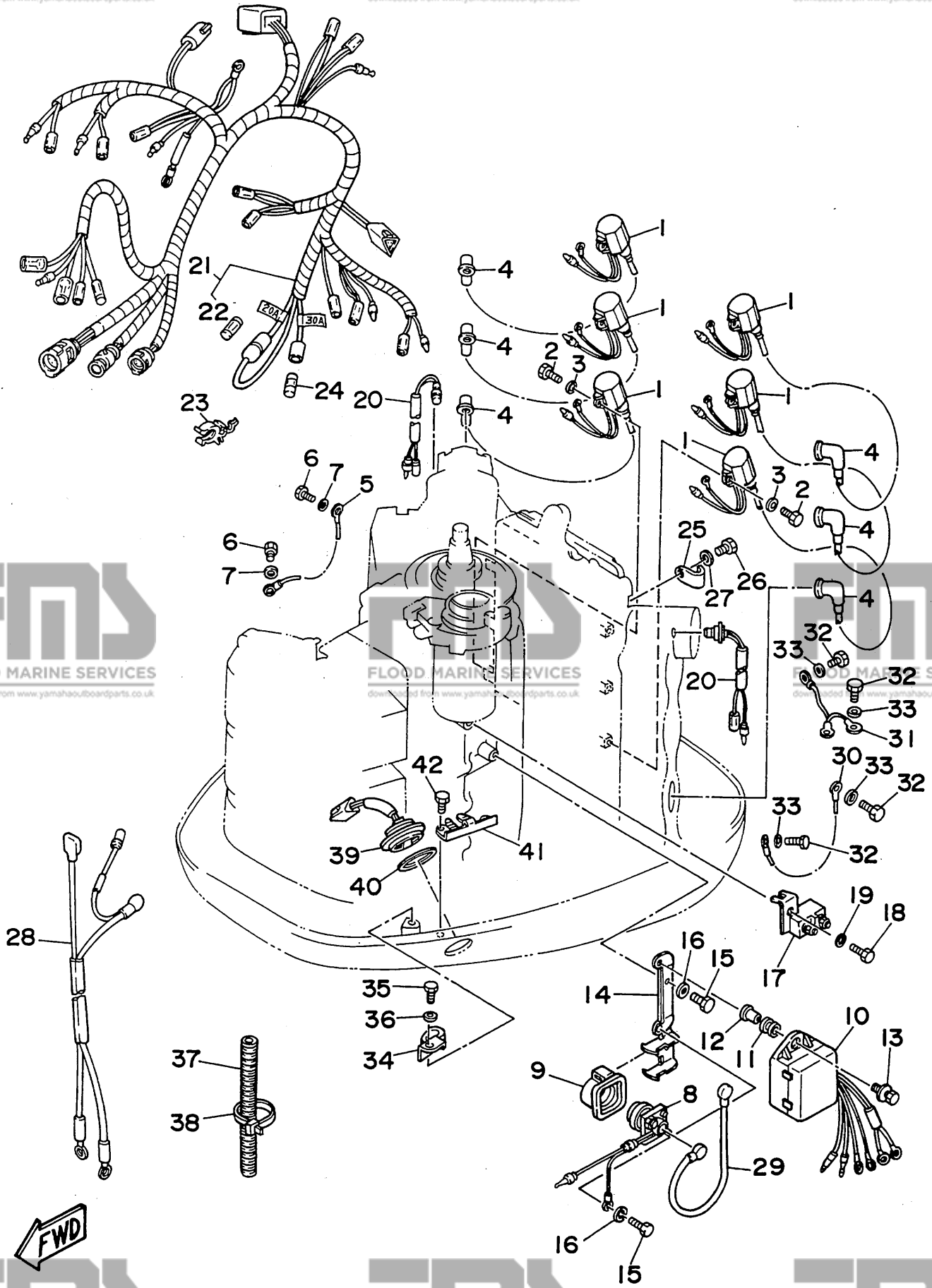


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Fig. 20 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85542-00-EJ	BRACKET	1
2	6R3-8259E-00	SWITCH ASSY	1
3	90387-06M03	COLLAR	3
4	90480-09M12	GROMMET	3
5	90119-06M60	BOLT, with washer	3
6	6R5-85540-00	C.D.I. UNIT ASSY	1
7	92580-06020	SCREW, pan head	4
8	92990-06600	WASHER, plate	4
9	90465-13M18	CLAMP	2
10	6R3-85537-00	COVER	1
11	90159-06M11	SCREW, with washer	4
12	6R3-81948-00-94	BRACKET	1
13	97313-06016	BOLT	3
14	92990-06600	WASHER, plate	3
15	97013-06012	BOLT	1
16	92990-06600	WASHER, plate	1
17	6R3-81960-00	RECTIFIER & REGULATOR ASSY	1
18	97313-06025	BOLT	2
19	92990-06600	WASHER, plate	2
20	6R3-81942-00	COVER	1
21	90159-06M08	SCREW, with washer	4
22	6R5-84341-00	EMBLEM	1

Fig. 21 ELECTRICAL 2



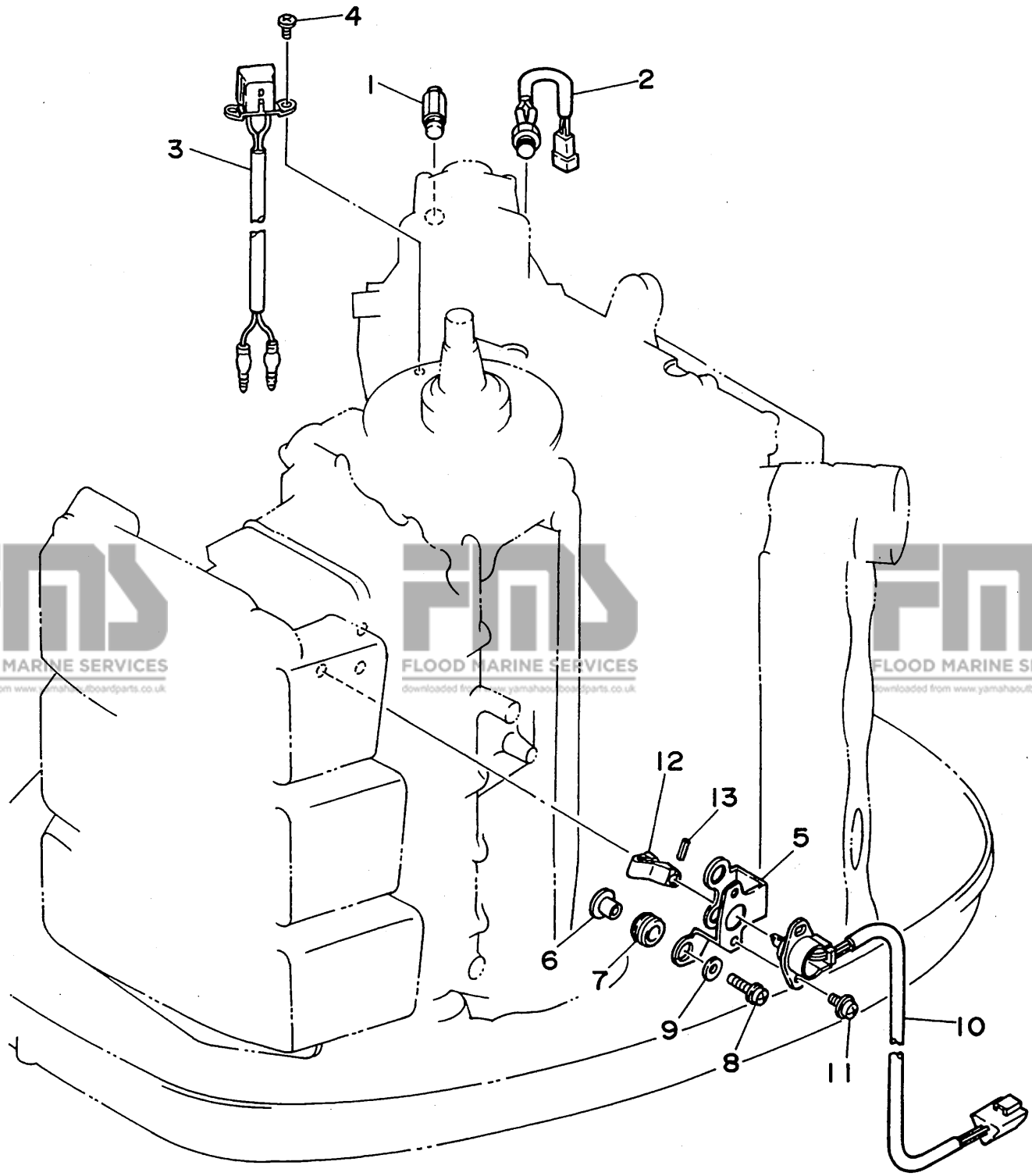
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Fig. 21 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty
1	6R3-85570-00	IGNITION COIL ASSY	6
2	97313-06020	BOLT	6
3	92990-06600	WASHER, plate	6
4	6E3-82370-20	PLUG CAP ASSY	6
5	662-82519-00	WIRE, earth lead	1
6	97395-06012	BOLT	2
7	92990-06600	WASHER, plate	2
8	6E5-81941-11	STARTER RELAY ASSY	1
9	689-81952-10	HOLDER, relay	1
10	6K7-81950-01	RELAY ASSY	1
11	6A0-82317-00	DAMPER, ignition coil	2
12	624-42542-00	PIPE	2
13	90119-06M64	BOLT, with washer	2
14	6K7-81948-00	BRACKET	1
15	97395-06016	BOLT	2
16	92990-06600	WASHER, plate	2
17	6H5-81920-00	TERMINAL ASSY	1
18	97395-06012	BOLT	1
19	92990-06600	WASHER, plate	1
20	688-82560-10	THERMO SWITCH ASSY	2
21	6R5-82590-10	WIRE HARNESS ASSY	1
22	682-82151-00	.FUSE	1
23	6G5-82152-00	HOLDER, fuse	2
24	705-82151-00	FUSE (30A)	1
25	90465-08028	CLAMP	1
26	97395-06012	BOLT	1
27	92990-06600	WASHER, plate	1
28	6R5-82105-00	WIRE HARNESS	1
29	6K7-82117-00	WIRE, lead	1
30	6R3-82519-00	WIRE, earth lead	1
31	6E5-82531-00	WIRE, lead	1
32	97395-06012	BOLT	4
33	92990-06600	WASHER, plate	4
34	90465-12M25	CLAMP	1
35	97395-06012	BOLT	1
36	92990-06600	WASHER, plate	1
37	6K8-83557-00	TUBE	1
38	90465-13M18	CLAMP	1
39	6R3-82563-00	TRIM & TILT SWITCH ASSY	1
40	6E5-82587-00	GASKET	1
41	6R3-83614-00	BRACKET	1
42	97395-06016	BOLT	2

Fig. 22 ELECTRICAL 3



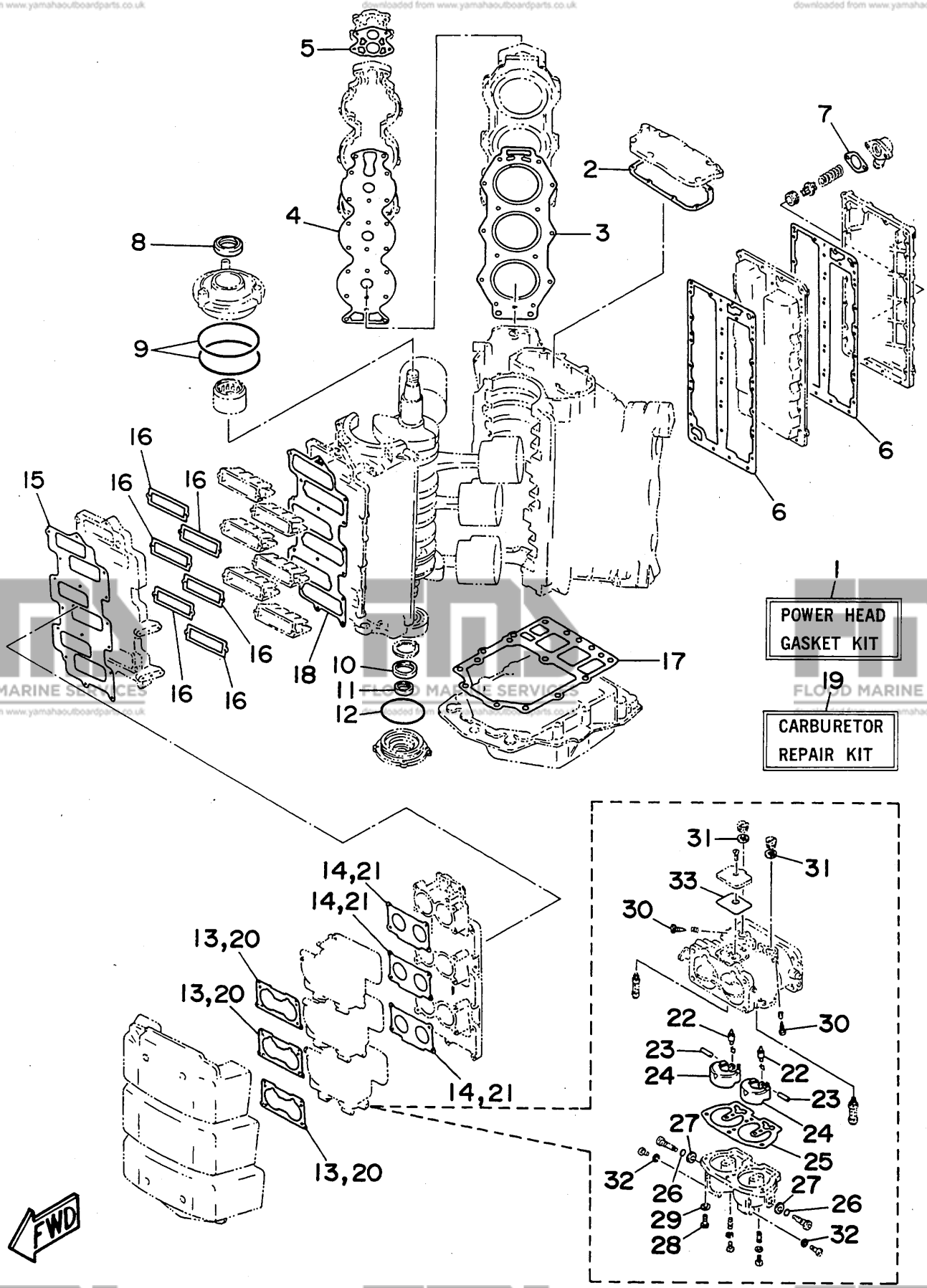
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Fig. 22 ELECTRICAL 3

Ref.No.	Parts No.	Description	Q'ty
1	6G7-85780-00	SENSOR, knock	1
2	6R5-85790-00	THERMOSENSOR ASSY	1
3	6R5-85895-00	CRANK POSITION SENDER	1
4	98580-05012	SCREW, pan head	2
5	6K7-85886-00	BRACKET	1
6	90387-05M00	COLLAR	3
7	90480-10M23	GROMMET	3
8	97985-05325	SCREW, with washer	3
9	90201-05M03	WASHER, plate	3
10	6R5-85885-01	THROTTLE SENSOR ASSY	1
11	97985-05212	SCREW, with washer	2
12	6K7-14573-00	LEVER	1
13	91690-30016	PIN, spring	1

Fig. 23 REPAIR KIT 1



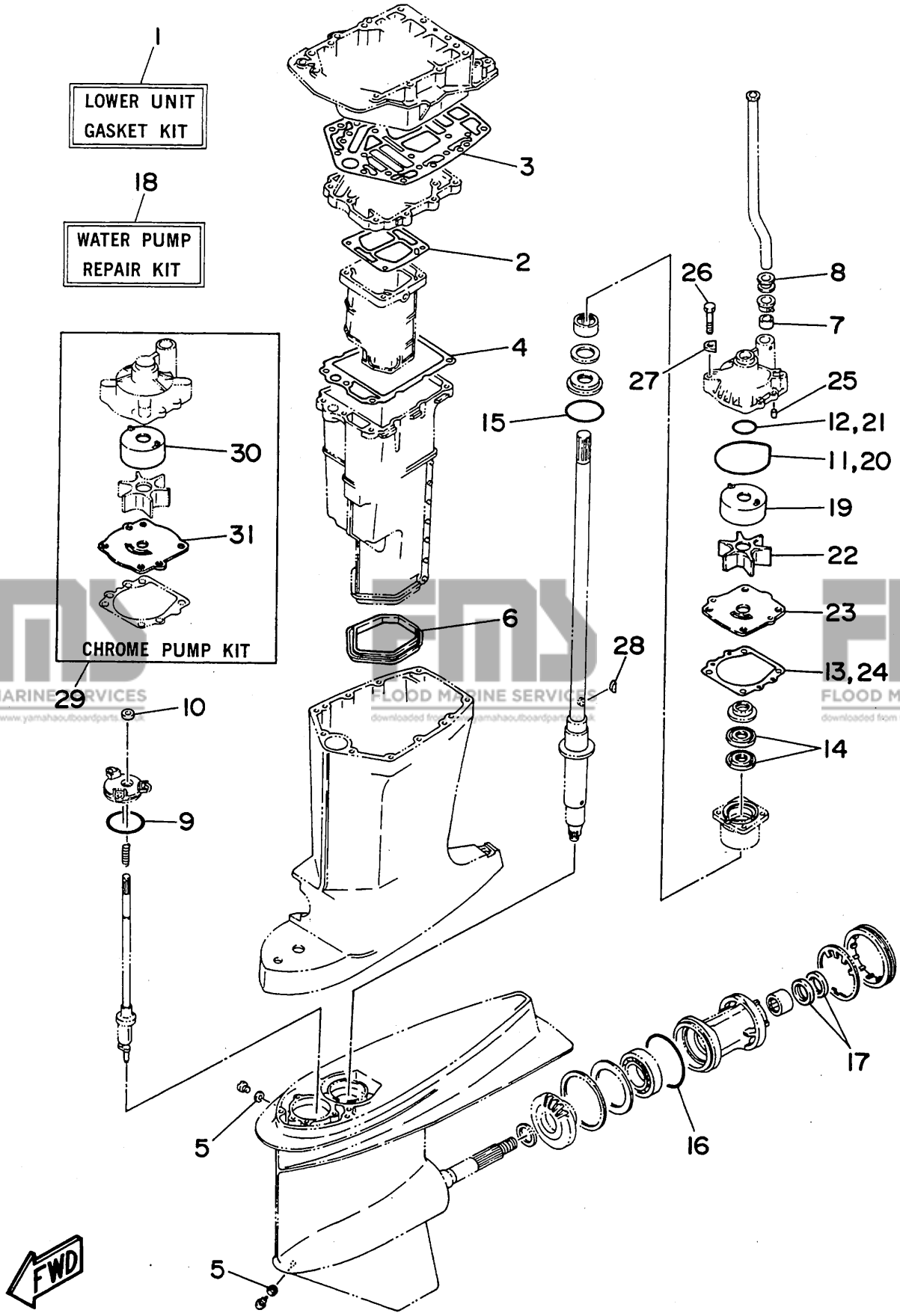
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Fig. 23 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty
1	6K7-W0001-01	POWER HEAD GASKET KIT	1
2	6E5-11381-00	.GASKET 1	1
3	6G5-11181-01	.GASKET, cylinder head 1	2
4	6G5-11193-01	.GASKET, head cover 1	2
5	688-12414-00	.GASKET, cover	2
6	6G5-41112-00	.GASKET, exhaust inner cover	2
7	6G5-11382-00	.GASKET 2	1
8	93102-40M14	.OIL SEAL	1
9	93211-04384	.O-RING	2
10	93102-35M13	.OIL SEAL	1
11	93101-22M15	.OIL SEAL	1
12	93210-74M35	.O-RING	1
13	6K7-14483-00	.GASKET	1
14	6E5-14198-00	.GASKET	3
15	6K7-13645-00	.GASKET, manifold 1	1
16	6K7-13621-00	.GASKET, valve seat	6
17	6G5-45113-00	.GASKET, upper casing	1
18	6K7-13646-00	.GASKET, manifold 2	1
19	6K7-W0093-02	CARBURETOR REPAIR KIT	1
20	6K7-14483-00	.GASKET	1
21	6E5-14198-00	.GASKET	1
22	6E5-14546-00	.VALVE, needle	6
23	6E5-14386-02	.PIN, float	6
24	6E5-14385-02	.FLOAT	6
25	6E5-14384-03	.GASKET, float chamber	3
26	6E5-14997-00	.O-RING	6
27	6E5-14398-01	.GASKET	6
28	98580-05016	.SCREW, pan head	3
29	92990-05100	.WASHER, spring	3
30	6E5-14323-03	.SCREW, air adjusting	6
31	6E5-14979-00	.GASKET	6
32	6J8-14995-00	.GASKET	6
33	6E5-14959-00	.GASKET	3

Fig. 24 REPAIR KIT 2



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Fig. 24 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	6G5-W0001-20	LOWER UNIT GASKET KIT	1
2	6G5-41134-00	.GASKET, exhaust manifold	1
3	6G5-45114-00	.GASKET, upper casing	1
4	6E5-41135-00	.GASKET, exhaust manifold	1
5	90430-08020	.GASKET	2
6	6E5-45123-00	.GASKET, muffler	1
7	6E5-44365-00	.DAMPER, water seal	1
8	6E5-44366-00	.DAMPER, water seal	1
9	93210-58677	.O-RING	1
10	93106-09014	.OIL SEAL	1
11	93210-86M38	.O-RING	1
12	93210-37160	.O-RING	1
13	6E5-44315-00	.GASKET, water pump	1
14	93101-28M16	.OIL SEAL	2
15	93210-54534	.O-RING	1
16	93210-97M55	.O-RING	1
17	93101-30M17	.OIL SEAL	2
18	6G5-W0078-00	WATER PUMP REPAIR KIT	1
19	6E5-44322-00	.INSERT, cartridge	1
20	93210-86M38	.O-RING	1
21	93210-37160	.O-RING	1
22	6E5-44352-00	.IMPELLER	1
23	6G5-44323-00	.OUTER PLATE, cartridge	1
24	6E5-44315-00	.GASKET, water pump	1
25	93606-12019	.PIN, dowel	1
26	97395-08045	.BOLT	4
27	90209-08M02	.WASHER	4
28	90280-04M05	.KEY, woodruff	1
29	6G5-W0078-0A	CHROME PUMP KIT	1
30	6E5-44322-41	.INSERT, cartridge	1
31	6G5-44323-40	.OUTER PLATE, cartridge	1

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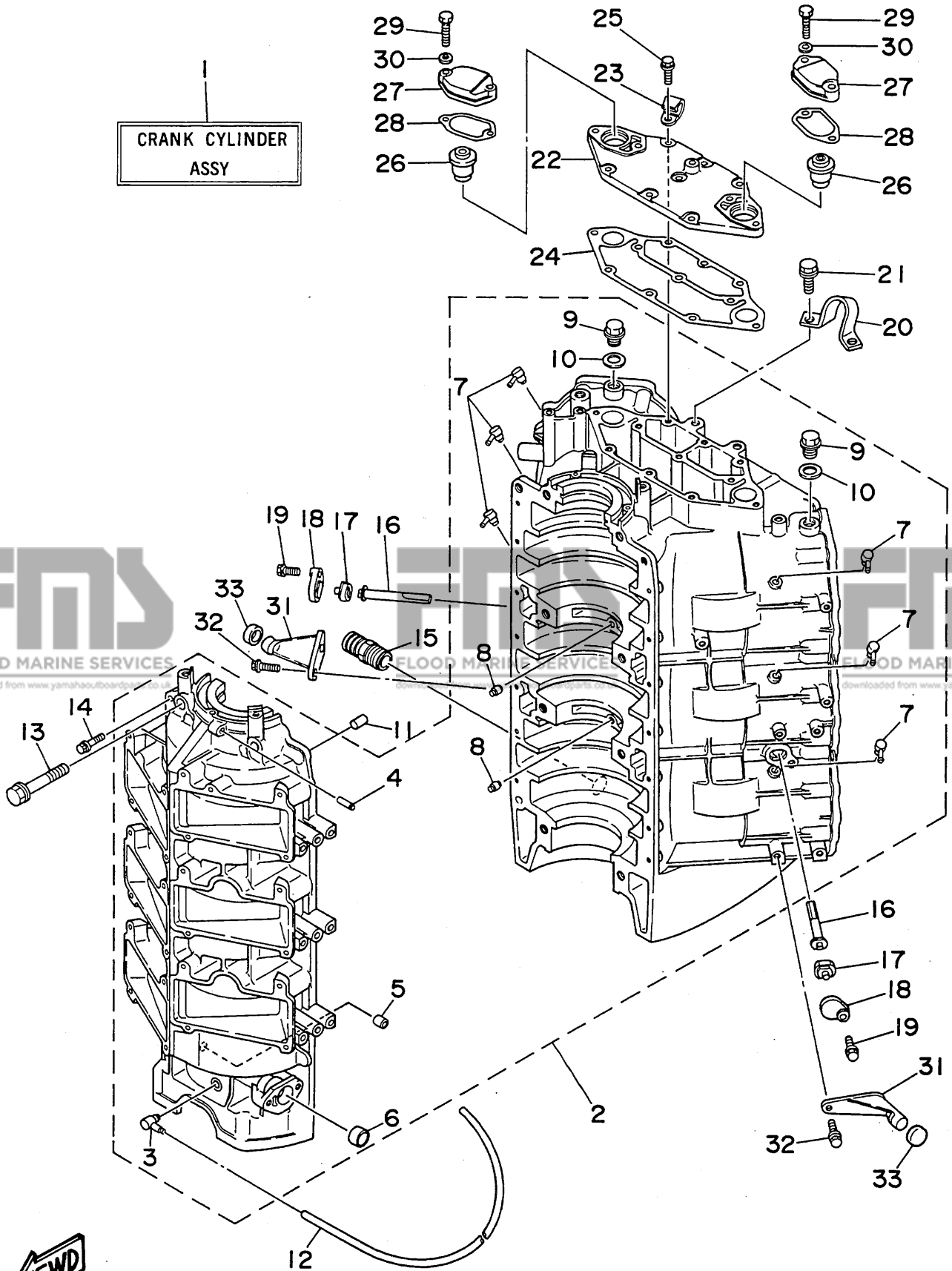
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Fig. 27	REPAIR KIT 3	312

Fig. 1 CYLINDER. CRANKCASE 1



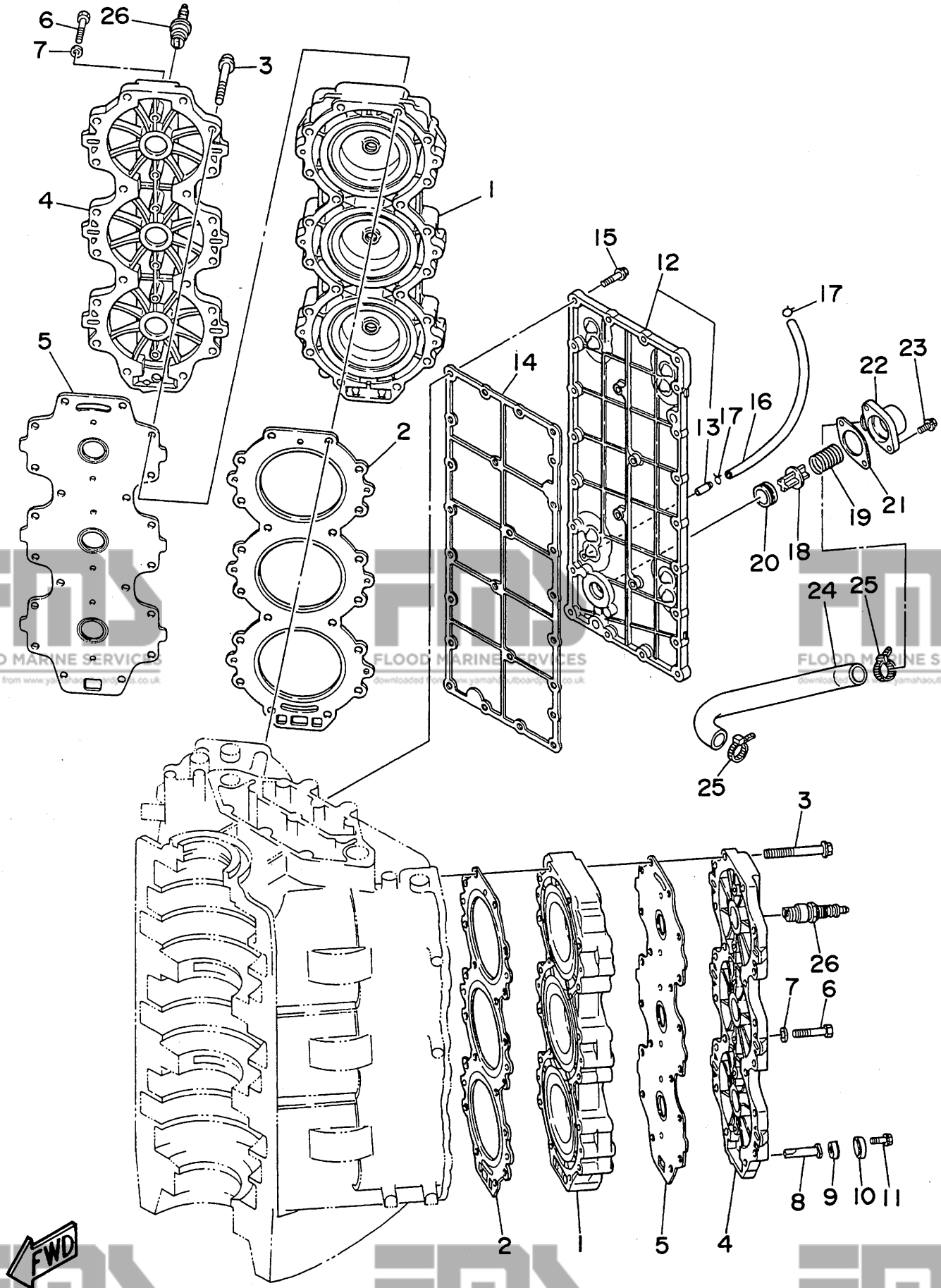
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Fig. 1 CYLINDER. CRANKCASE 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0090-10-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 33, Fig. 2, Ref.No. 1 to 25, Fig. 3, Ref.No. 1 to 27)	1
2	61A-15100-00-94	CRANKCASE ASSY	1
3	6E5-11372-00	.NIPPLE, hose	1
4	624-14485-00	.PIPE, joint	1
5	90384-06M07	.BUSH, bimetal formed	1
6	90383-16M01	.BUSH, formed	1
7	6E5-11372-00	.NIPPLE, hose	6
8	663-11518-01	.LOCK, bearing	2
9	90340-14M00	.PLUG, straight screw	2
10	90430-14115	.GASKET	2
11	93608-12063	PIN, dowel	2
12	90445-07M11	HOSE	1
13	90105-10M20	BOLT, washer based	8
14	90119-06M13	BOLT, with washer	14
15	6G5-12581-00	JOINT, hose 1	1
16	61A-11325-00	ANODE	2
17	6H3-11328-00	GROMMET, anode	2
18	6H3-11327-00-94	COVER, anode	2
19	97513-06516	BOLT, with washer	2
20	6E5-11119-00	HANGER,engine	1
21	97513-08520	BOLT, with washer	2
22	61A-11371-00-9M	COVER	1
23	90465-08028	CLAMP	2
24	61A-11381-00	GASKET 1	1
25	97513-06520	BOLT, with washer	7
26	6E5-12411-10	THERMOSTAT	2
27	6H4-12413-00-9M	COVER, thermostat	2
28	6H4-12414-00	GASKET, cover	2
29	97013-06035	BOLT	4
30	92990-06600	WASHER, plate	4
31	6E5-42761-00-94	STOPPER	2
32	97513-06520	BOLT, with washer	4
33	663-44533-00	DAMPER, upper mount rubber	2

Fig. 2 CYLINDER. CRANKCASE 2

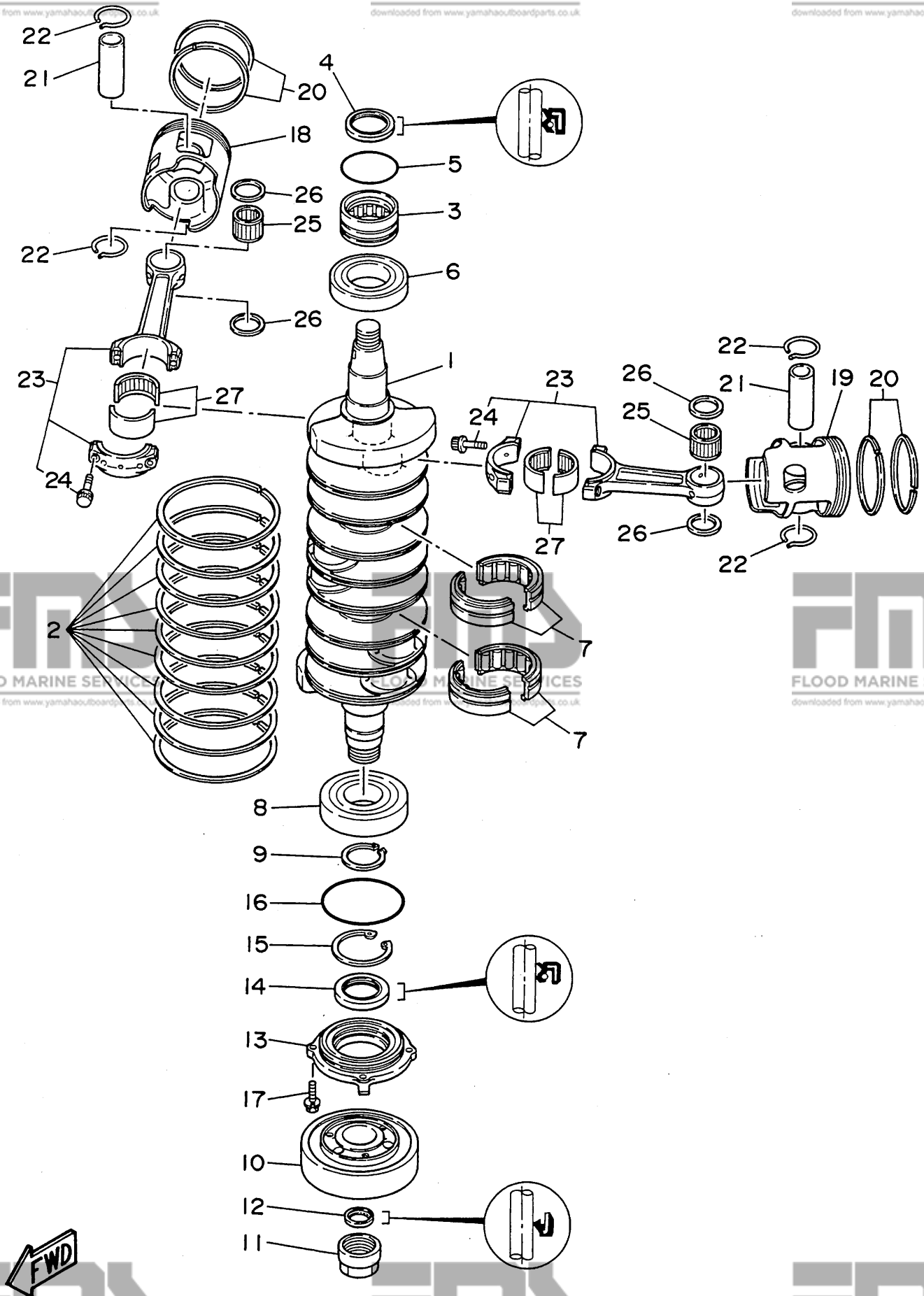


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Fig. 2 CYLINDER. CRANKCASE 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-11111-00-94	HEAD, cylinder 1	2
2	61A-11181-00	GASKET, cylinder head 1	2
3	90119-08M61	BOLT, with washer	40
4	61A-11191-00-9M	COVER, cylinder head 1	2
5	61A-11193-00	GASKET, head cover 1	2
6	97013-06035	BOLT	12
7	92990-06600	WASHER, plate	12
8	6J8-11325-00	ANODE	2
9	6H3-11328-00	GROMMET, anode	2
10	6H3-11327-00-94	COVER, anode	2
11	97513-06516	BOLT, with washer	2
12	61A-41113-00-9M	OUTER COVER, exhaust	1
13	650-24378-00	.PIPE, joint 4	1
14	61A-41112-00	GASKET, exhaust inner cover	1
15	97513-06525	BOLT, with washer	25
16	61A-24312-00	PIPE 2	1
17	90467-08004	CLIP	2
18	6G5-12416-00	VALVE, pressure control	1
19	90501-16M11	SPRING, compression	1
20	90480-20M05	GROMMET	1
21	6G5-11382-00	GASKET 2	1
22	6G5-11372-00-5B	COVER, bypass 2	1
23	97513-06520	BOLT, with washer	2
24	61A-12576-00	HOSE 1	1
25	90465-13M18	CLAMP	2
26	94702-00247	PLUG, spark (NGK BR8HS 10)	6

Fig. 3 CRANKSHAFT. PISTON



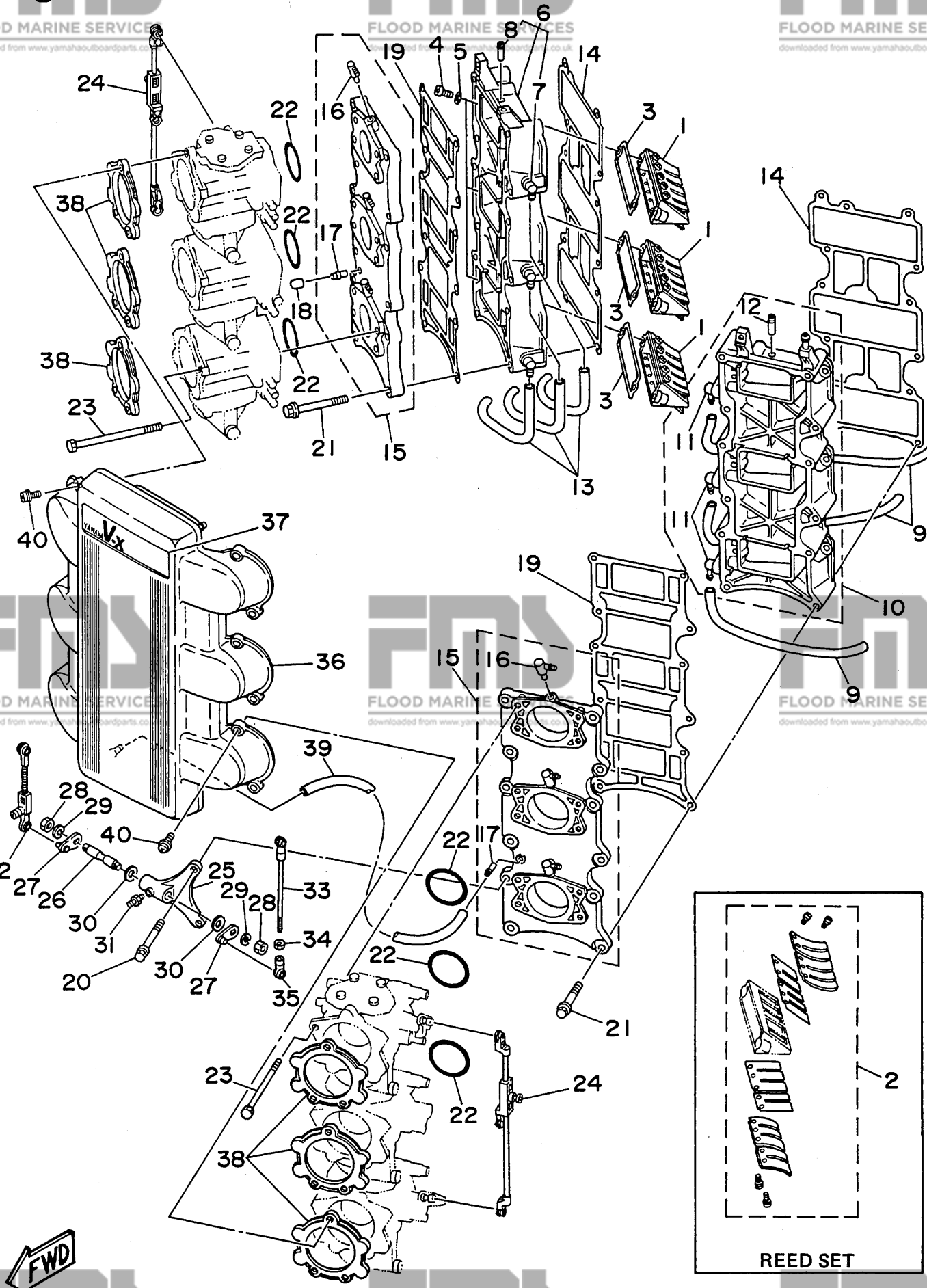
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Fig. 3 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty
1	61A-11411-00	CRANKSHAFT	1
2	61A-11447-00	SEAL, crank	9
3	93311-940V0	BEARING, cylindrical	1
4	93102-40M14	OIL SEAL	1
5	93210-54M54	O-RING	1
6	93306-209U1	BEARING	1
7	93310-959V3	BEARING, cylindrical	2
8	93306-308U0	BEARING	1
9	93410-40M03	CIRCLIP	1
10	61A-11586-00	PULLEY, crankshaft balance	1
11	61A-11555-00	NUT, crankshaft 1	1
12	93104-22M07	OIL SEAL	1
13	61A-15359-00-94	HOUSING, oil seal	1
14	93102-40M36	OIL SEAL	1
15	93420-61M07	CIRCLIP	1
16	93210-81MA6	O-RING	1
17	97595-06420	BOLT, with washer	4
18	61A-11631-00-87	PISTON (STD)	3
	61A-11635-00	PISTON (0.25MM O/S)	3 AP
	61A-11636-00	PISTON (0.50MM O/S)	3 AP
19	61A-11642-00-87	PISTON 2 (STD)	3
	61A-11645-00	PISTON 2 (0.25MM O/S)	3 AP
	61A-11646-00	PISTON 2 (0.50MM O/S)	3 AP
20	6K7-11601-02	PISTON RING SET (STD)	6
	6K7-11601-12	PISTON RING SET (0.25MM O/S)	6 AP
	6K7-11601-22	PISTON RING SET (0.50MM O/S)	6 AP
21	61A-11633-00	PIN, piston	6
22	61A-11634-00	CLIP, piston pin	12
23	61A-11650-00	CONNECTING ROD ASSY	6
24	90109-09M49	.BOLT	2
25	93310-326V4	BEARING, cylindrical	6
26	90201-26M03	WASHER, plate	12
27	93310-840V5	BEARING, cylindrical	6

Fig. 4 INTAKE

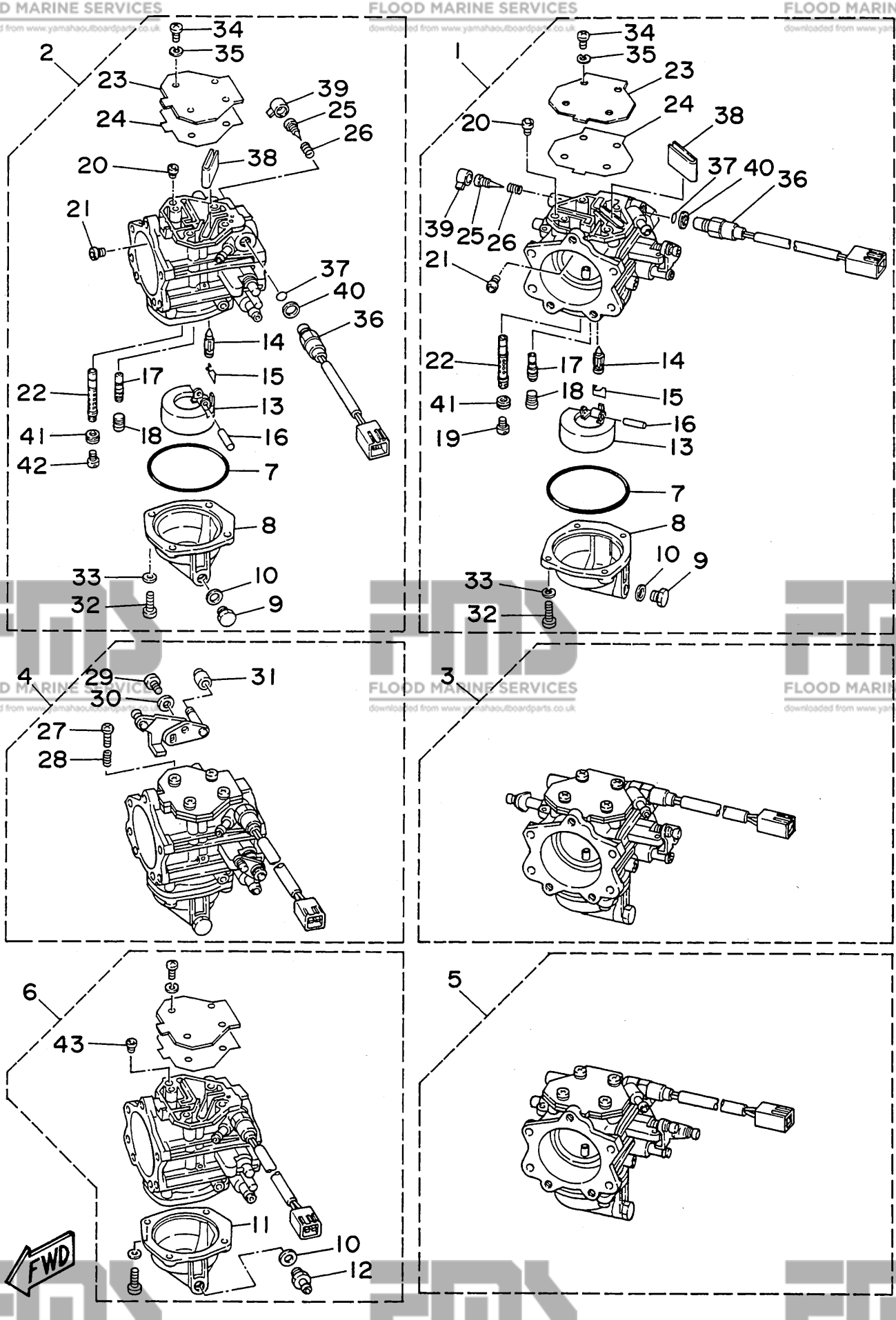

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Fig. 4 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	61A-13610-00	REED VALVE ASSY	6
2	61A-W0004-00	.REED SET	1
3	61A-13621-00	GASKET, valve seat	6
4	98580-05016	SCREW, pan head	12
5	92990-05600	WASHER, plate	12
6	61A-13624-00-94	PLATE, reed valve	1
7	6E5-11372-00	.NIPPLE, hose	3
8	650-24378-00	.PIPE, joint 4	1
9	90445-07M20	HOSE	3
10	61A-13624-10-94	PLATE, reed valve	1
11	6E5-11372-00	.NIPPLE, hose	3
12	650-24378-00	.PIPE, joint 4	1
13	90445-07M45	HOSE	3
14	61A-13646-00	GASKET, manifold 2	2
15	61A-13641-00-94	MANIFOLD 1	2
16	61A-13552-00	.NOZZLE	3
17	624-14485-00	.PIPE, joint	1
18	647-14395-60	CAP, overflow pipe	1
19	61A-13645-00	GASKET, manifold 1	2
20	97513-06570	BOLT, with washer	2
21	97513-06565	BOLT, with washer	22
22	93210-50MA8	O-RING	6
23	90101-06M21	BOLT	24
24	61A-41217-00	ROD, accel. lever	2
25	61A-41663-00	BRACKET 3	1
26	61A-41242-00	ROD 2	1
27	61A-41280-00	ACCEL. LEVER ASSY	2
28	95380-06600	NUT	2
29	92990-06100	WASHER, spring	2
30	90202-08M41	WASHER, plate	2
31	93700-06004	NIPPLE, grease	1
32	61A-41211-00	LINK, accel.	1
33	6J8-41237-00	JOINT, link	1
34	95380-05600	NUT	1
35	6H4-41237-00	JOINT, link	1
36	61A-14440-00	SILENCER ASSY, intake	1
37	61A-1441K-00	EMBLEM	1
38	61A-14457-00	SEAL	6
39	90445-07240	HOSE	1
40	97986-06325	SCREW, with washer	12

Fig. 5 CARBURETOR

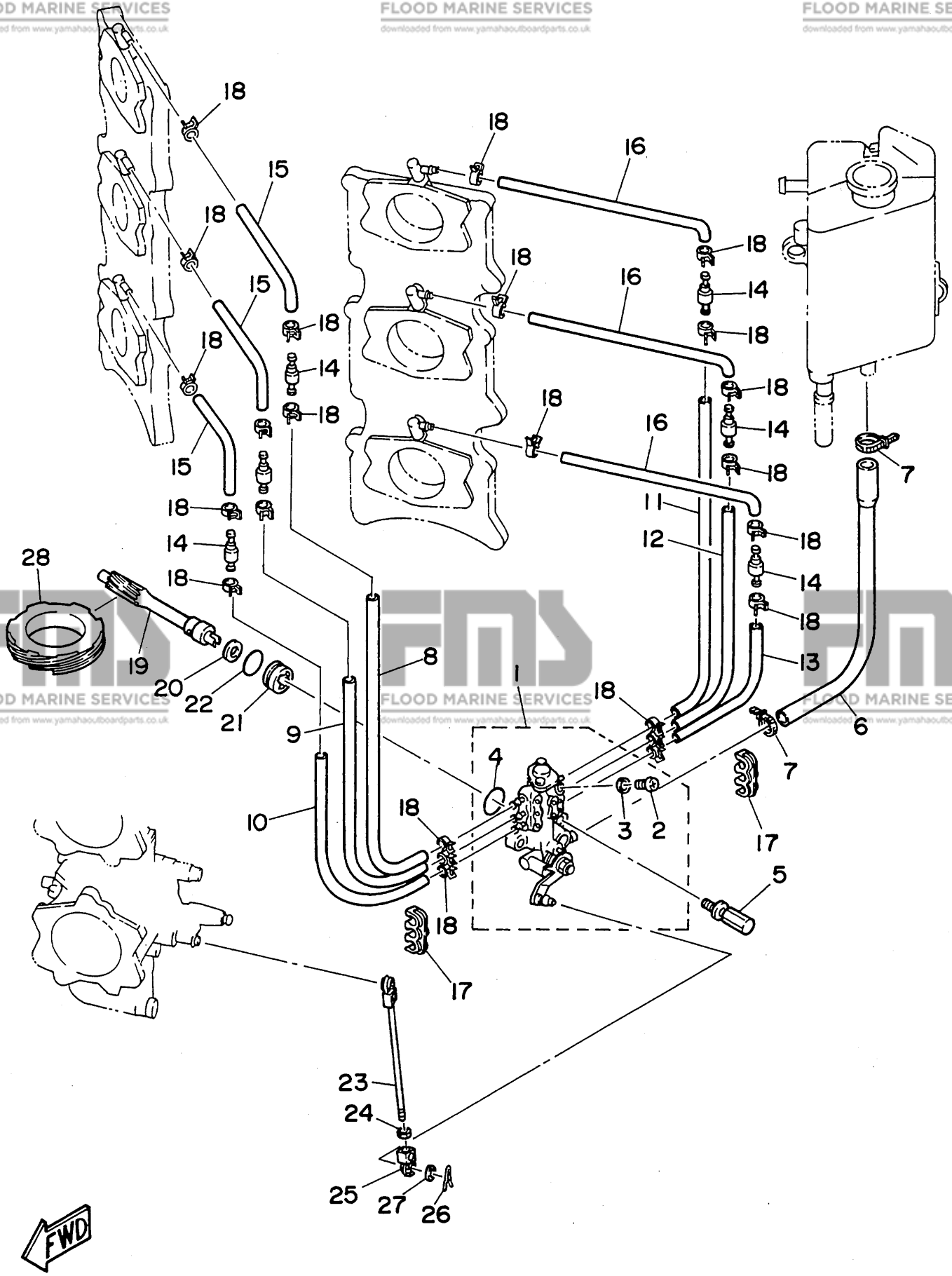


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Fig. 5 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	61A-14100-00	CARBURETOR ASSY 1	1
2	61A-14301-00	CARBURETOR ASSY 2	1
3	61A-14101-00	CARBURETOR ASSY 3	1
4	61A-14302-00	CARBURETOR ASSY 4	1
5	61A-14102-00	CARBURETOR ASSY 5	1
6	61A-14303-00	CARBURETOR ASSY 6	1
7	61A-14384-00	.GASKET, float chamber	6
8	61A-14381-10	.BODY, float chamber	5
9	61A-14383-00	.SCREW, drain	5
10	61A-14995-00	.GASKET	6
11	61A-14381-00	.BODY, float chamber (CARB. #6)	1
12	61A-14383-10	.SCREW, drain (CARB. #6)	1
13	61A-14385-00	.FLOAT	6
14	6E5-14546-00	.VALVE, needle	6
15	6E5-14159-00	.CLIP	6
16	61A-14386-00	.PIN, float	6
17	61A-1492F-50	.JET, air slow	6
18	61A-14394-00	.VALVE, drain	6
19	61A-1492E-85	.JET, main	5
20	61A-1492G-44	.JET, main air bleed	5
21	61A-1492H-12	.JET, slow air bleed	6
22	61A-1492A-00	.NOZZLE, main	6
23	61A-14527-00	.PLATE	6
24	61A-14959-00	.GASKET	6
25	6E5-14323-03	.SCREW, air adjusting	6
26	6E5-14223-00	.SPRING, air adjusting	6
27	6E5-14321-00	.SCREW, throttle (CARB. #4)	1
28	6J8-14334-00	.SPRING, throttle (CARB. #4)	1
29	6J8-14592-00	.SCREW (CARB. #4)	1
30	92990-05600	.WASHER, plate (CARB. #4)	1
31	6J8-14578-00	.COLLAR (CARB. #4)	1
32	98580-05016	.SCREW, pan head	24
33	92990-05100	.WASHER, spring	24
34	98580-05010	.SCREW, pan head	24
35	92990-05100	.WASHER, spring	24
36	61A-86120-00	.SOLENOID VALVE ASSY	6
37	61A-14561-00	.O-RING	6
38	61A-14163-00	.SPACER	6
39	61A-14118-00	.CAP	6
40	61A-14198-00	.GASKET	6
41	61A-14164-00	.NUT, holding	6
42	61A-1492E-87	.JET, main (CARB. #2)	1
43	61A-1492G-40	.JET, main air bleed (CARB. #6)	1

Fig. 6 OIL PUMP



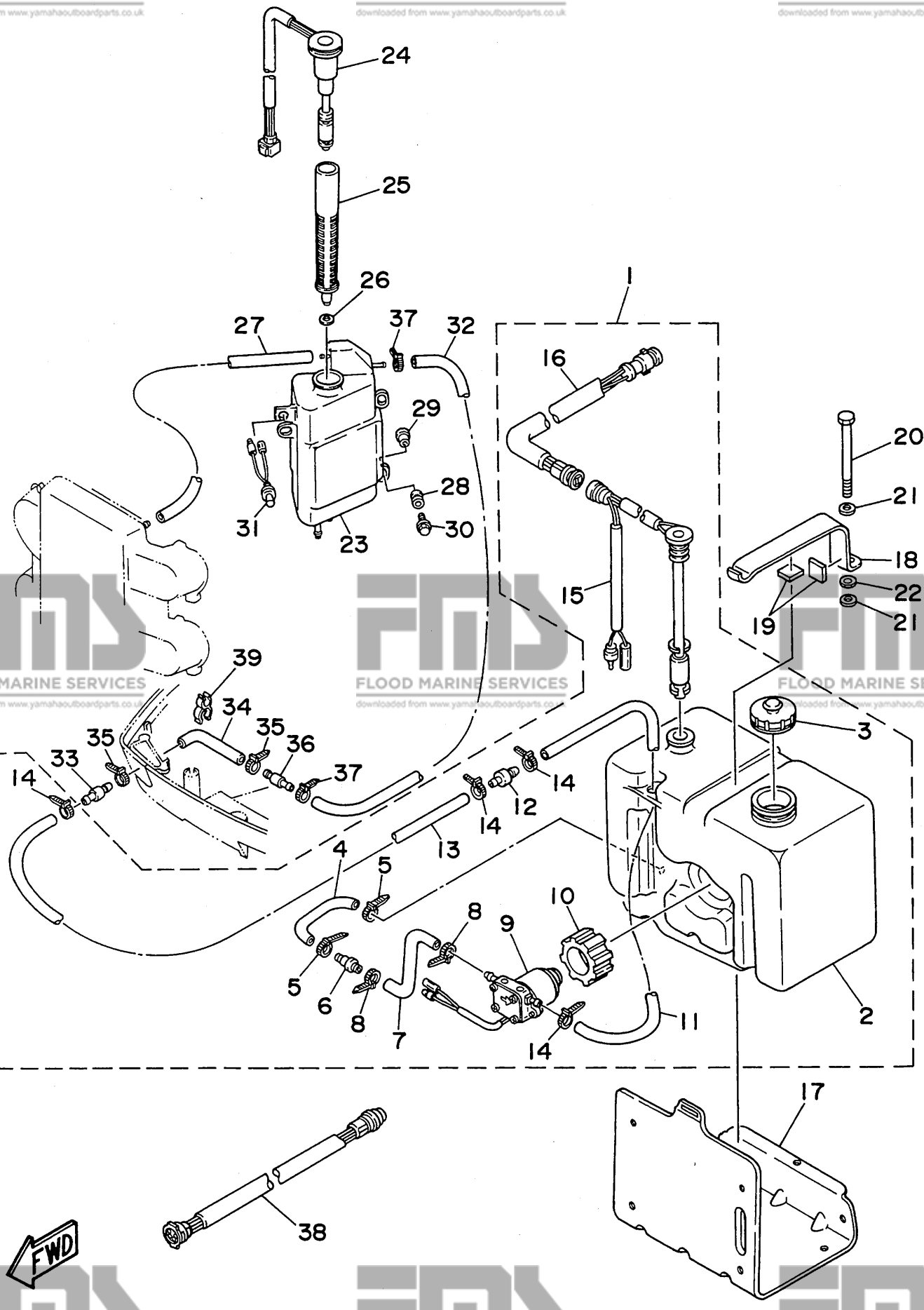
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Fig. 6 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty
1	61A-13200-00	OIL INJECTION PUMP ASSY	1
2	6H1-13471-00	.PLUG, drain	1
3	6L2-13475-00	.GASKET	1
4	93210-19M82	.O-RING	1
5	90109-06M40	BOLT	2
6	61A-13416-00	PIPE, oil 1	1
7	90465-11M10	CLAMP	2
8	90445-07M46	HOSE	1
9	90445-07260	HOSE	1
10	90445-07M02	HOSE	1
11	90445-07M46	HOSE	1
12	90445-07260	HOSE	1
13	90445-07M02	HOSE	1
14	6R3-13183-00	VALVE, check	6
15	90445-07M87	HOSE	3
16	90445-07M07	HOSE	3
17	90464-07M05	CLAMP	2
18	90468-07M02	CLIP	24
19	61A-11537-00	GEAR, driven	1
20	90201-09M01	WASHER, plate	1
21	61A-13117-00	COLLAR, distance	1
22	93210-18MA9	O-RING	1
23	61A-41237-00	JOINT, link	1
24	95380-05600	NUT	1
25	6H1-41237-00	JOINT, link	1
26	90468-05M03	CLIP	1
27	90202-05088	WASHER, plate	1
28	61A-11536-00	GEAR, drive	1

Fig. 7 OIL TANK



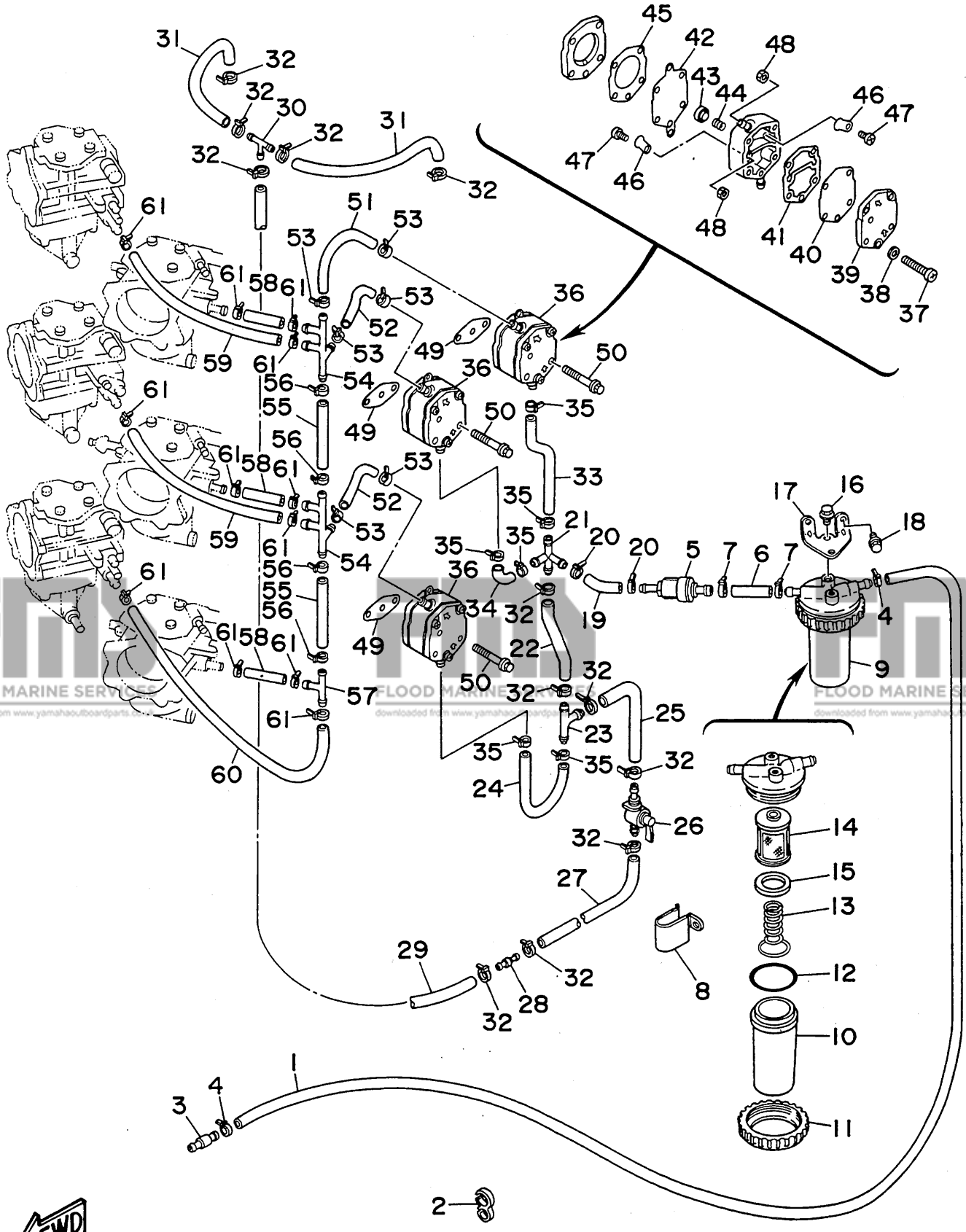
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Fig. 7 OIL TANK

Ref.No.	Parts No.	Description	Q'ty
1	6E5-21708-04	OIL TANK SUB-ASSY	1
2	6E5-21733-02	.SUB TANK, oil	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1
4	6E5-24322-00	.PIPE 11	1
5	90465-13M11	.CLAMP	2
6	646-24251-02	.STRAINER 1	1
7	6E5-24319-01	.PIPE, oil	1
8	90465-13M11	.CLAMP	2
9	6E5-81900-01	.OIL FEED PUMP ASSY	1
10	6E5-81922-00	.GROMMET	1
11	6E5-24321-01	.PIPE 10	1
12	6E5-24379-00	.PIPE, joint 4	1
13	90445-11M81	.HOSE (L3000)	1
14	90465-13M11	.CLAMP	4
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1
16	6E5-85721-01	.WIRE, lead	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1
18	6E5-21798-01-33	BRACKET, damper	1
19	6E5-21746-00	DAMPER	2
20	97380-06100	BOLT	1
21	92990-06600	WASHER, plate	2
22	95380-06600	NUT	1
23	61A-21750-00	OIL TANK ASSY	1
24	61A-85730-00	OIL LEVEL GAUGE ASSY	1
25	61A-13411-00	STRAINER, oil	1
26	6E5-13414-00	GASKET, strainer cover	1
27	90445-05M02	HOSE	1
28	6A0-82317-00	DAMPER, ignition coil	3
29	624-42542-00	PIPE	3
30	90119-06M65	BOLT, with washer	3
31	6R3-8259E-00	SWITCH ASSY	1
32	6E5-24323-00	PIPE 12	1
33	6E5-24379-00	PIPE, joint 4	1
34	90445-12M04	HOSE	1
35	90465-11M10	CLAMP	2
36	6E5-24379-00	PIPE, joint 4	1
37	90465-11M10	CLAMP	2
38	6E5-82521-03	WIRE, lead	1
39	90464-11M24	CLAMP	1

Fig. 8 FUEL 1



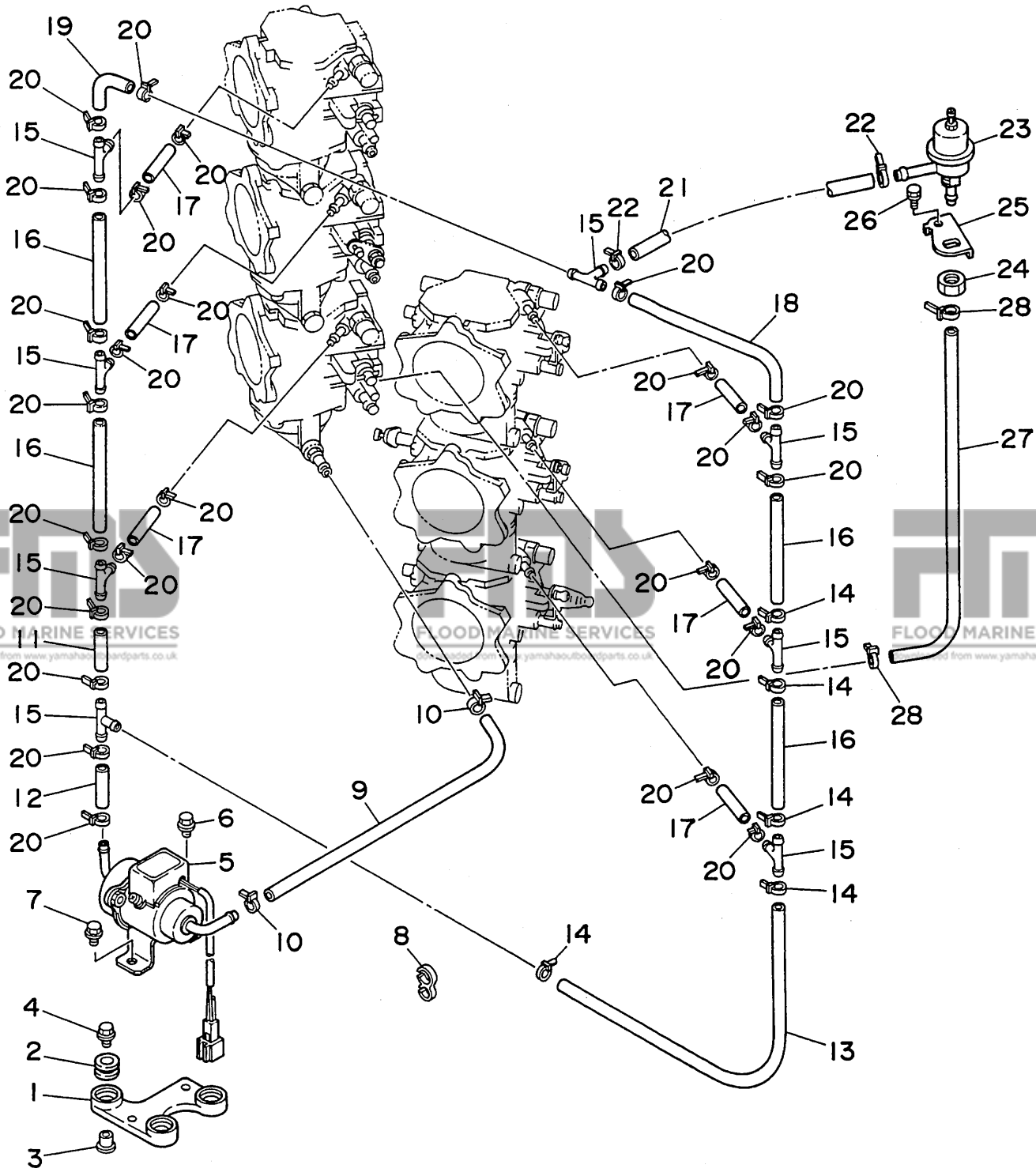
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Fig. 8 FUEL 1

Ref.No.	Parts No.	Description	Q'ty
1	90445-13M16	HOSE	1
2	90464-13M34	CLAMP	2
3	6R3-24377-00	PIPE, joint 3	1
4	90465-11M10	CLAMP	2
5	6R5-24408-00	FUEL FEED ASSY	1
6	6E5-24315-00	PIPE 5	1
7	90465-11M10	CLAMP	2
8	90465-10M14	CLAMP	1
9	61A-24560-00	FILTER ASSY	1
10	61A-24521-00	.CUP, filter	1
11	61A-24531-00	.NUT	1
12	61A-24564-00	.GASKET	1
13	61A-24577-00	.SPRING	1
14	61A-24563-00	.ELEMENT, filter	1
15	61A-24469-00	.FLOAT, water level	1
16	97595-06514	BOLT, with washer	2
17	61A-24566-00	BRACKET, filter	1
18	97513-06516	BOLT, with washer	2
19	6E5-24315-00	PIPE 5	1
20	90465-11M10	CLAMP	2
21	6G5-24377-00	PIPE, joint 3	1
22	90445-13M03	HOSE	1
23	6E5-24378-00	PIPE, joint 4	1
24	6E5-24314-00	PIPE 4	1
25	6E5-24313-00	PIPE 3	1
26	61A-24500-00	FUEL COCK ASSY 1	1
27	90445-10M53	HOSE	1
28	6E5-21744-00	BREATHER	1
29	90445-10M49	HOSE	1
30	688-24378-00	PIPE, joint 4	1
31	90445-10M17	HOSE	2
32	90465-11M10	CLAMP	12
33	6G5-24315-00	PIPE 5	1
34	61A-24311-00	PIPE, fuel 1	1
35	90465-11M10	CLAMP	6
36	6E5-24410-02	FUEL PUMP ASSY	3
37	98503-05035	.SCREW, pan head	3
38	92990-05600	.WASHER, plate	3
39	6E5-24413-00	.BODY 2	1
40	6E5-24471-00	.DIAPHRAGM	1
41	6E5-24435-00	.GASKET, body 2	1
42	6E5-24411-00	.DIAPHRAGM	1
43	648-24424-00	.SEAT, spring	1
44	6E5-24423-00	.SPRING, diaphragm	1
45	6E5-24434-02	.GASKET, body	1
46	6A0-24421-01	.VALVE, check	4
47	6A0-14325-00	.SCREW, pan head	4
48	95380-03600	.NUT	4
49	650-24431-00	GASKET, fuel pump 1	3
50	97595-06550	BOLT, with washer	6
51	6G5-24317-01	PIPE 7	1
52	90445-13M31	HOSE	2
53	90465-11M10	CLAMP	6
54	61A-24377-00	PIPE, joint 3	2
55	90445-13M14	HOSE	2
56	90465-11M10	CLAMP	4
57	6E5-24378-00	PIPE, joint 4	1
58	90445-13M02	HOSE	3
59	90445-13M12	HOSE	2
60	90445-13M11	HOSE	1
61	90465-11M10	CLAMP	12

Fig. 9 FUEL 2



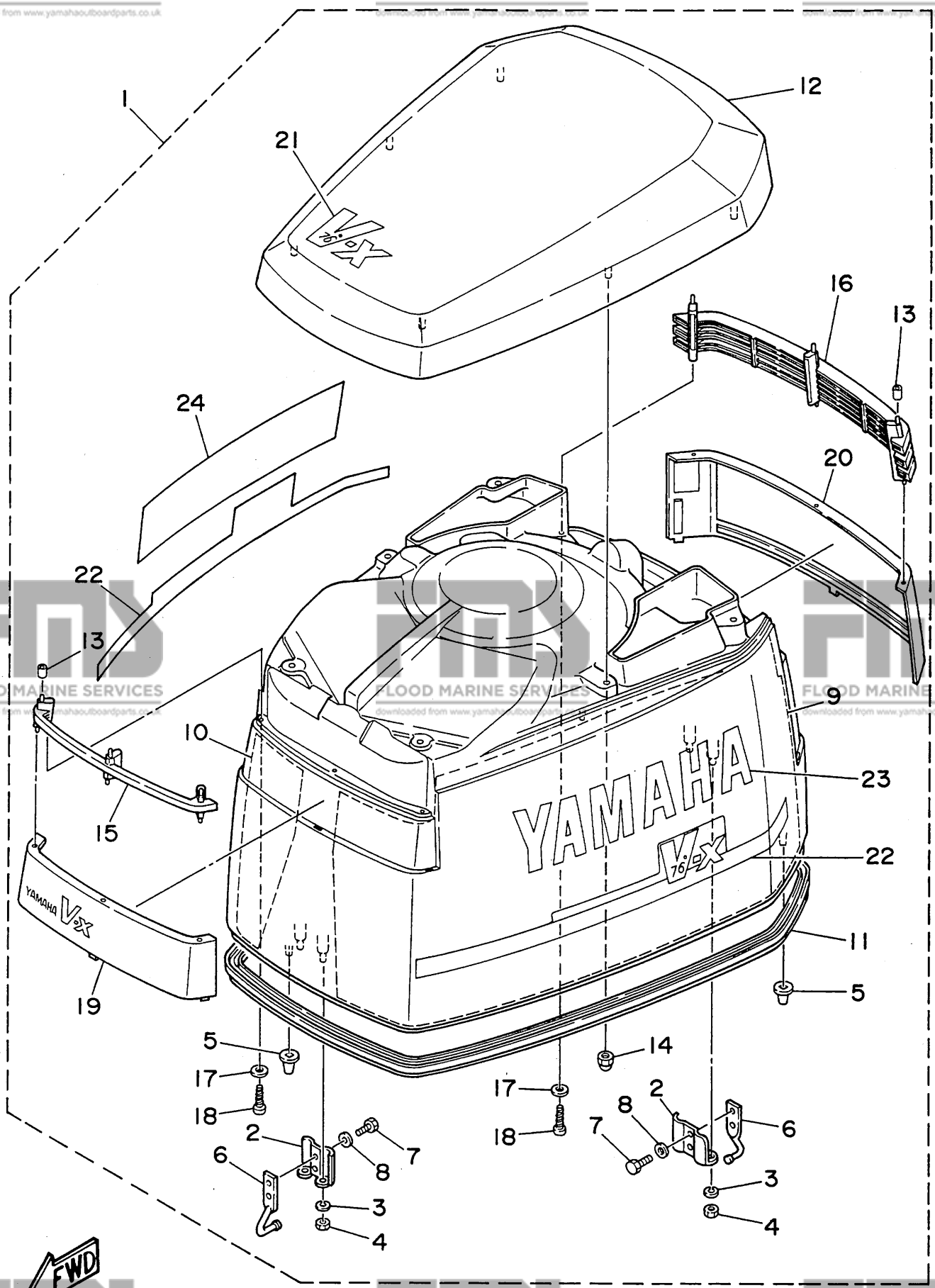
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Fig. 9 FUEL 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-24491-00	BRACKET, fuel pump	1
2	6A0-82317-00	DAMPER, ignition coil	3
3	624-42542-00	PIPE	3
4	90119-06M65	BOLT, with washer	3
5	61A-13910-00	FUEL PUMP ASSY	1
6	97595-08514	BOLT, with washer	1
7	97595-06514	BOLT, with washer	1
8	90464-13M34	CLAMP	1
9	6A4-24315-00	PIPE 5	1
10	90465-11M10	CLAMP	2
11	90445-10M31	HOSE	1
12	90445-10M14	HOSE	1
13	90445-10M40	HOSE	1
14	90465-11M10	CLAMP	6
15	688-24378-00	PIPE, joint 4	8
16	90445-10M53	HOSE	4
17	61A-24316-00	PIPE 6	6
18	6A4-24315-00	PIPE 5	1
19	90445-10M16	HOSE	1
20	90465-11M10	CLAMP	24
21	61A-24315-00	PIPE 5	1
22	90465-11M10	CLAMP	2
23	61A-24470-00	FUEL REGULATOR ASSY	1
24	95380-12600	NUT	1
25	61A-24422-00	PLATE	1
26	97595-06516	BOLT, with washer	1
27	90445-10M92	HOSE	1
28	90465-11M10	CLAMP	2

Fig. 10 TOP COWLING



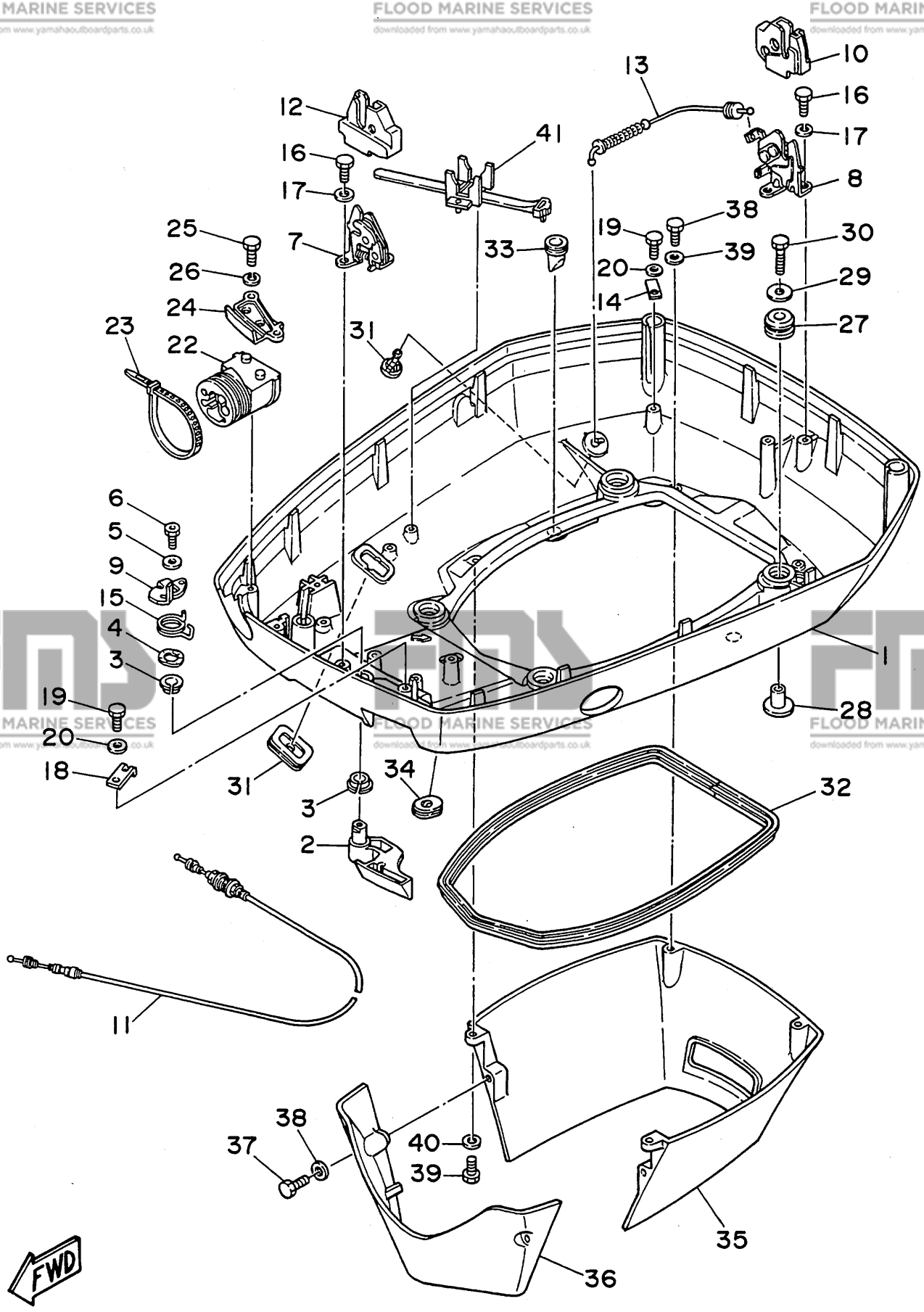
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Fig. 10 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	61A-42610-G0-EJ	TOP COWLING ASSY	1
2	6R3-42647-00	.HOLDER, clamp band	2
3	92990-06100	.WASHER, spring	4
4	95380-06600	.NUT	4
5	6R3-42662-00	.DAMPER	3
6	6R3-42814-00	.HOOK, clamp	2
7	97395-06012	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	61A-42619-00	.DAMPER, form	1
10	61A-42627-00	.DAMPER, form	1
11	61A-42615-00	.SEAL	1
12	61A-42613-00-EJ	MOLDING, air duct	1
13	90385-04M05	.BUSH	3
14	90179-06M12	.NUT	6
15	61A-42626-00	.LOUVER 1	1
16	61A-42636-00	.LOUVER 2	1
17	92990-04600	.WASHER, plate	6
18	97780-40520	.SCREW, tapping	6
19	61A-42686-G0	.EMBLEM, front	1
20	61A-42687-G0	.EMBLEM, rear	1
21	61A-42683-G0	.MARK, cowling	1
22	61A-W0070-G0	.GRAPHIC SET	1
23	61A-42681-G0	.MARK, cowling	1
24	61A-42682-G0	.MARK, cowling	1

Fig. 11 BOTTOM COWLING



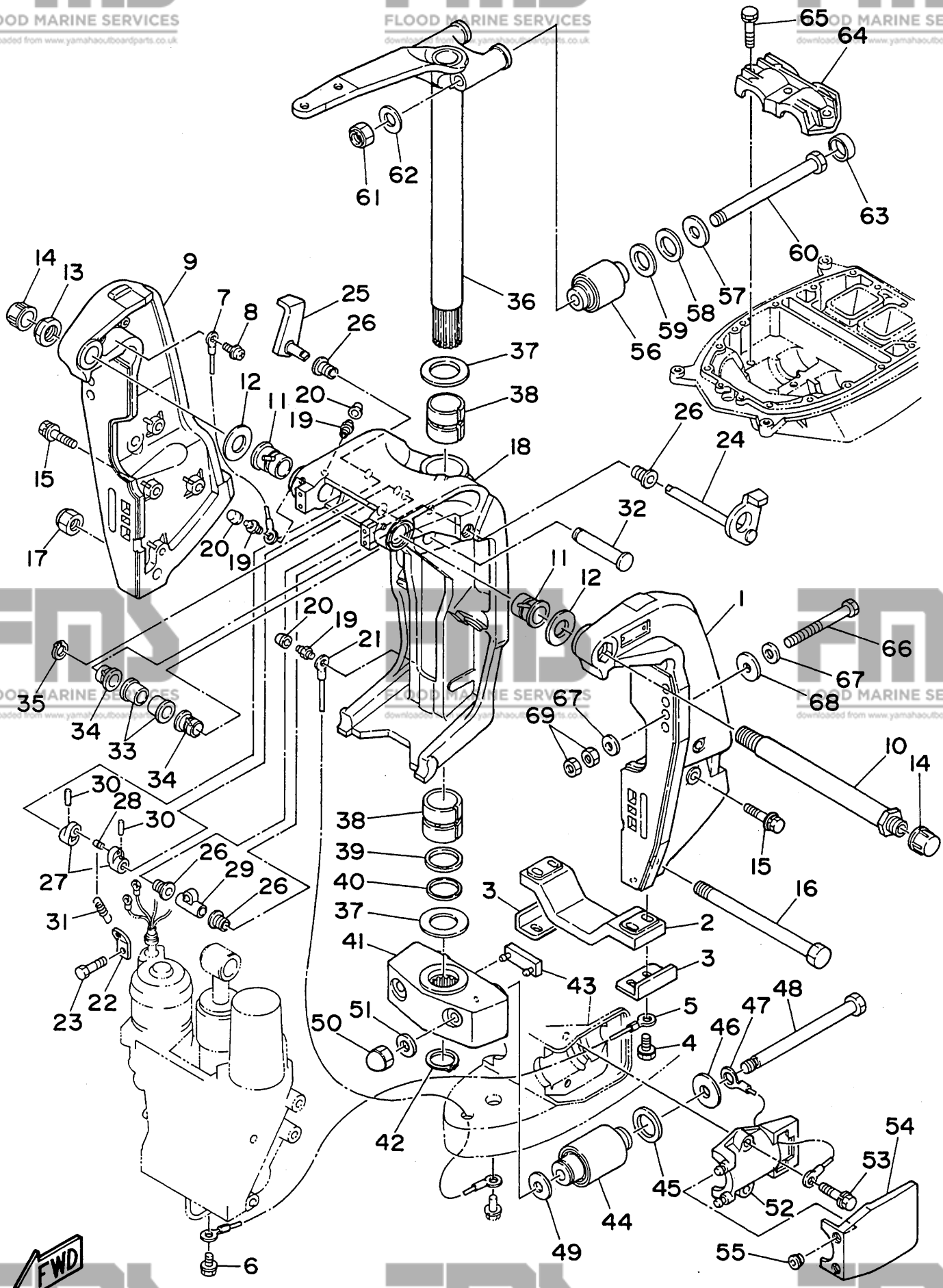
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Fig. 11 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	61A-42711-00-EJ	COWLING, bottom	1
2	61A-42815-00-EJ	LEVER, clamp	1
3	90386-13M88	BUSH	2
4	90206-13M10	WASHER, wave	1
5	90201-06M30	WASHER, plate	1
6	90109-06M50	BOLT	1
7	6R3-42824-00	BASE, clamp lever	1
8	6R3-42811-00	STAY	1
9	6R3-42816-00	LEVER, clamp	1
10	61A-42851-00	COVER, clamp	1
11	6R3-42850-00	WIRE COMP.	1
12	6R3-42851-00	COVER, clamp	1
13	61A-42850-00	WIRE COMP.	1
14	682-44117-00	BRACKET	1
15	6R3-42813-00	SPRING, clamp lever	1
16	97395-06016	BOLT	4
17	92990-06600	WASHER, plate	4
18	6R3-42828-00	PLATE, clamp	1
19	97395-06010	BOLT	2
20	92990-06600	WASHER, plate	2
21	6E5-44391-00	NIPPLE, hose	1
22	61A-42725-00	GROMMET	1
23	90465-13M30	CLAMP	1
24	61A-42738-00-5B	PLATE, fitting	1
25	97395-06016	BOLT	2
26	92990-06600	WASHER, plate	2
27	90480-22M15	GROMMET	4
28	90387-08M37	COLLAR	4
29	90201-08M54	WASHER, plate	4
30	97090-08035	BOLT	4
31	688-42726-10	GROMMET	1
32	61A-42716-00	RUBBER, seal 1	1
33	61A-42717-00	RUBBER, seal 2	4
34	61A-42727-00	GROMMET	1
35	61A-42741-00-EJ	APRON	1
36	61A-42771-00-EJ	APRON	1
37	97395-06030	BOLT	2
38	92990-06600	WASHER, plate	2
39	97395-06020	BOLT	4
40	92990-06600	WASHER, plate	4
41	688-82594-00	CLAMP	1

Fig. 12 BRACKET I

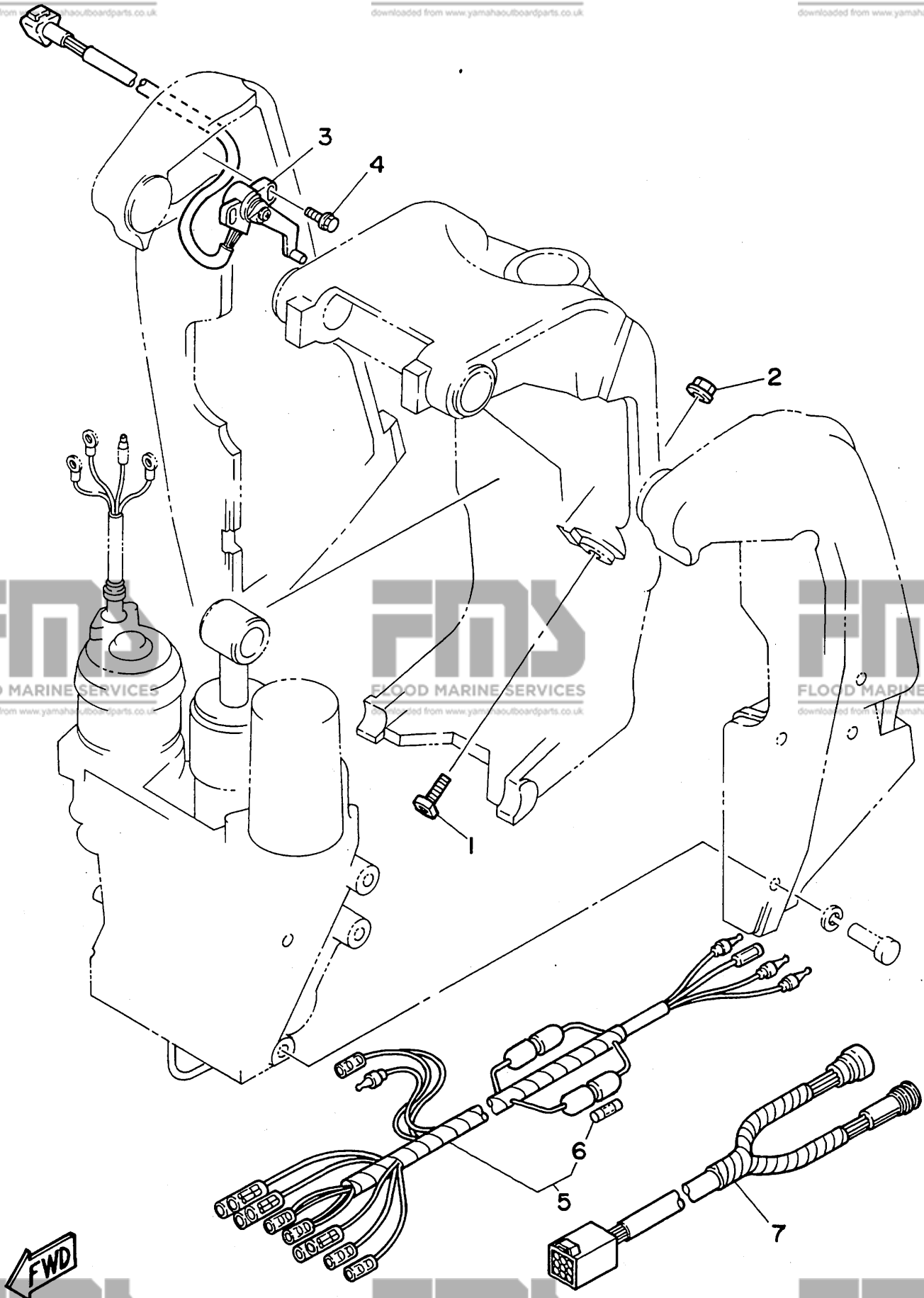


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Fig. 12 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-43111-20-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97595-06525	BOLT, with washer	4
5	6H1-82148-00	WIRE, lead 4	1
6	97595-06510	BOLT, with washer	1
7	6E5-82148-00	WIRE, lead 4	1
8	97985-06212	SCREW, with washer	1
9	61A-43112-20-EJ	BRACKET, clamp	1
10	6E5-43131-01	BOLT, clamp bracket	1
11	90386-25M31	BUSH	2
12	90201-26M59	WASHER, plate	2
13	90185-22043	NUT, self-locking	1
14	663-43145-00	CAP, clamp bracket	2
15	97595-10645	BOLT, with washer	8
16	61A-43164-00	ROD, tilt lock	1
17	95780-16300	NUT, flange	1
18	61A-43311-20-EJ	BRACKET, swivel	1
19	93700-06004	NIPPLE, grease	5
20	663-45119-00	CAP, grease nipple	5
21	61A-82147-20	WIRE, lead 4	1
22	6G5-43144-00	HOOK, spring	1
23	97395-06010	BOLT	1
24	61A-43181-00	LEVER, tilt stop	1
25	6G5-43185-01	LEVER, tilt stop	1
26	90386-10M16	BUSH	4
27	6G5-43148-00	COLLAR, distance	2
28	90249-06M19	PIN	1
29	90387-10M02	COLLAR	1
30	91690-30020	PIN, spring	2
31	90506-14M24	SPRING, tension	1
32	6E5-43126-01	PIN, upper shock mount	1
33	90386-18M63	BUSH	2
34	90386-18M14	BUSH	2
35	93410-18M02	CIRCLIP	1
36	61A-42510-20-EJ	STEERING BRACKET ASSY	1
37	90201-40M00	WASHER, plate	2
38	90386-39M89	BUSH	2
39	93210-35321	O-RING	1
40	90202-40M47	WASHER, plate	1
41	61A-44551-00-EJ	HOUSING, lower mount rubber	1
42	93410-37M04	CIRCLIP	1
43	6E5-44575-00	DAMPER, lower mount rubber	1
44	61A-44555-00-94	MOUNT DAMPER, lower side	2
45	90202-32M19	WASHER, plate	2
46	90201-16M55	WASHER, plate	2
47	6E5-82149-00	WIRE, lead 3	1
48	90109-14M48	BOLT	2
49	90201-15M58	WASHER, plate	2
50	95380-14800	NUT	2
51	92990-14600	WASHER	2
52	61A-44552-00-94	HOUSING, lower mount rubber	2
53	97595-10545	BOLT, with washer	4
54	61A-44553-00-EJ	COVER, lower mount	2
55	6A0-15789-00	DAMPER	4
56	61A-44514-00-94	MOUNT DAMPER, upper side	2
57	90201-16M01	WASHER, plate	2
58	90202-28M46	WASHER, plate	2
59	90201-28M01	WASHER, plate	2
60	90109-14M10	BOLT	2
61	90185-14M00	NUT, self-locking	2
62	92990-14600	WASHER	2
63	61A-44533-00	DAMPER, upper mount rubber	2
64	61A-44511-00-94	COVER, upper mount	1
65	97595-10545	BOLT, with washer	3
66	90101-12M03	BOLT (L:115MM)	4
67	90201-13M01	WASHER, plate	8
68	90201-12426	WASHER, plate	4
69	95380-12600	NUT	8

Fig. 13 BRACKET 2



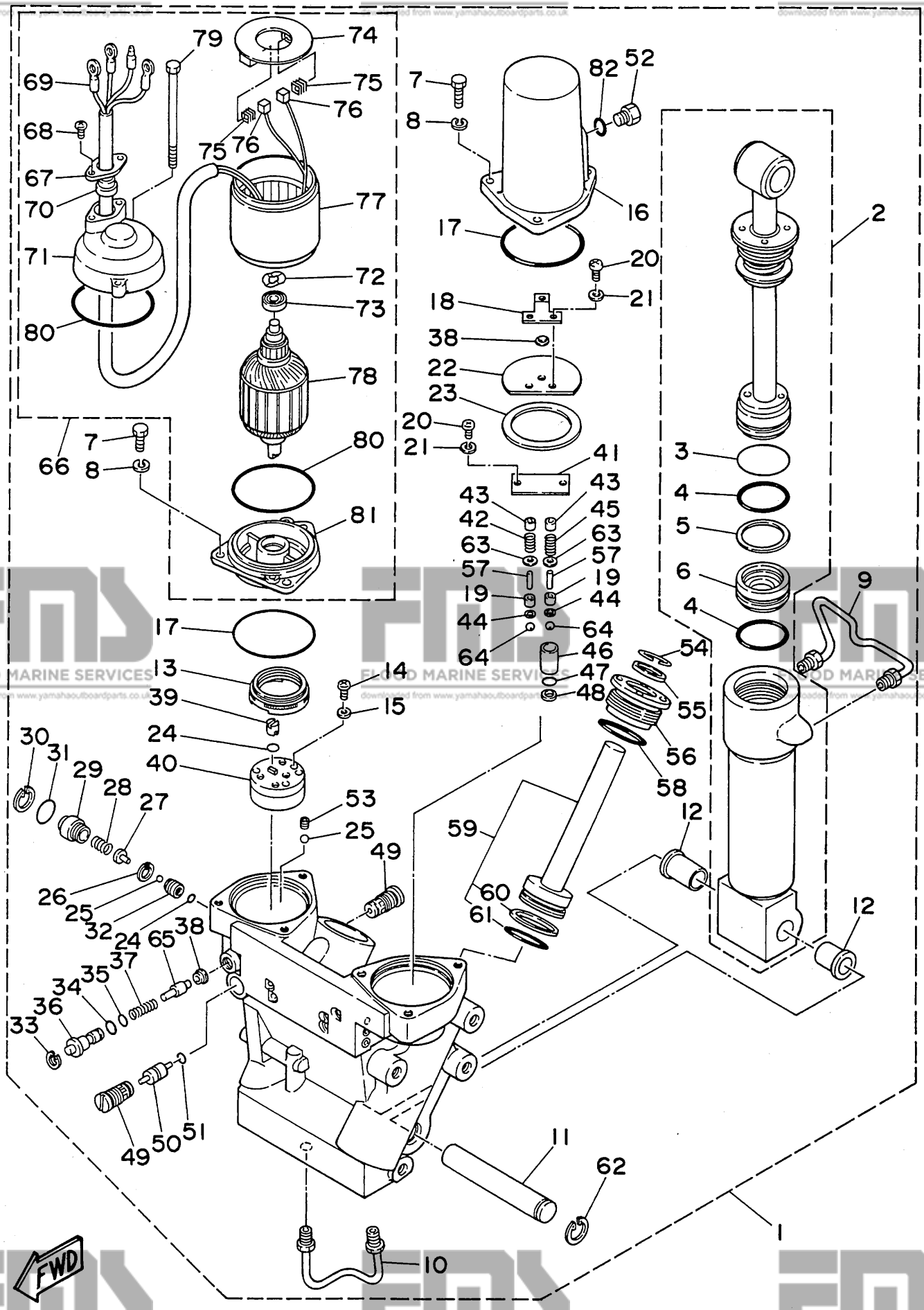
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Fig. 13 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-43376-00	BOLT, thrust receiver	2
2	95780-10300	NUT, flange	2
3	61A-83672-00	TRIM SENDER	1
4	95895-06016	BOLT, flange	2
5	6Y5-83553-M0	WIRE, lead	1
6	1E6-82151-00	.FUSE (10A)	2
7	61A-82553-00	EXTENSION, wire lead	1

Fig. 14 POWER TRIM & TILT ASSY

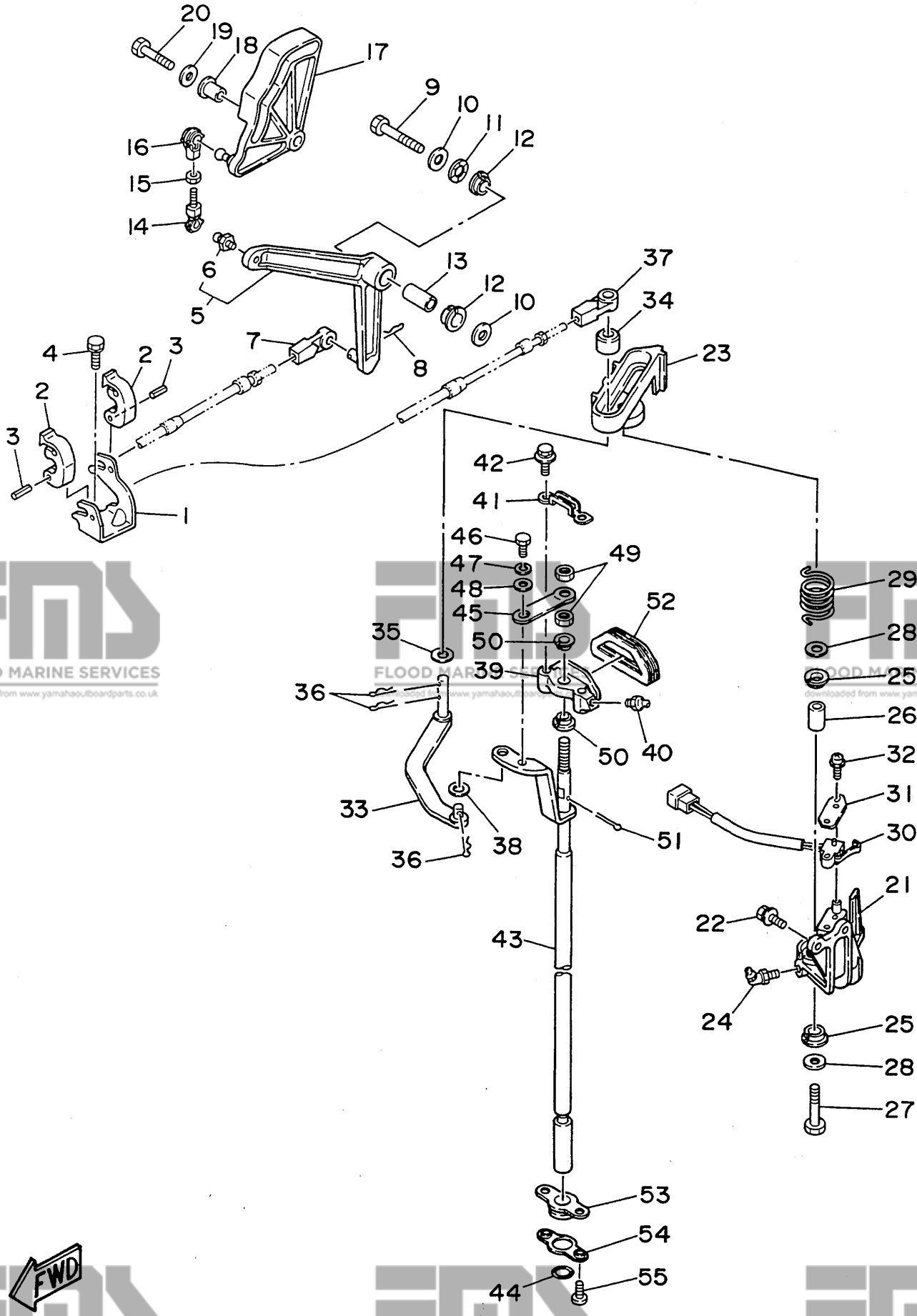


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Fig. 14 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty
1	61A-43800-20-EJ	POWER TRIM & TILT ASSY	1
2	61A-43840-00	.POWER TILT ASSY	1
3	6H1-43861-00	..O-RING	1
4	61A-43861-00	..O-RING	2
5	61A-43871-00	..RING, back up	1
6	6H1-43814-00	..PISTON, free	1
7	97395-06020	.BOLT	6
8	92990-06100	.WASHER, spring	6
9	61A-43835-00	.PIPE	1
10	61A-43833-00	.PIPE	1
11	61A-43818-00	.PIN, lower shock mount	1
12	90386-18M14	.BUSH	2
13	6H1-43817-00	.FILTER 2	1
14	98501-04030	.SCREW, pan head	3
15	92901-04100	.WASHER, spring	3
16	61A-43828-00	.BODY, reservoir	1
17	6H1-43869-00	.O-RING	2
18	61A-4384L-00	.SPRING, trim down	1
19	6T4-43851-00	.SEAT, relief valve	2
20	98501-05010	.SCREW, pan head	4
21	92901-05100	.WASHER, spring	4
22	61A-4384K-00	.PLATE, trim down	1
23	61A-4384J-00	.SEAL, trim down	1
24	93210-06519	.O-RING	2
25	93505-32038	.BALL	2
26	61A-43875-00	.RING, snap	1
27	61A-43848-00	.ROD, manual release	1
28	61A-43854-00	.SPRING, manual release	1
29	61A-43845-00	.SCREW, manual release	1
30	6H1-43875-00	.RING, snap	1
31	93210-18M75	.O-RING	1
32	61A-43847-00	.SEAT, manual valve	1
33	6T4-43876-00	.RING, snap	1
34	6H1-43868-00	.O-RING	1
35	93210-06632	.O-RING	1
36	6T4-43849-00	.PIN, valve support	1
37	61A-4385H-00	.SPRING, seal	1
38	61A-4384F-00	.SEAL, main valve	2
39	6H1-43831-00	.CONNECTOR, shaft	1
40	6T4-43830-00	.GEAR PUMP ASSY	1
41	61A-4382K-00	.CAP, relief valve	1
42	61A-43856-00	.SPRING, down relief	1
43	6T4-43844-00	.PIN, valve support	2
44	6T4-4384G-00	.SEAL, relief valve	2
45	6T4-43855-00	.SPRING, up relief	1
46	6T4-43895-00	.SEAT, relief valve	1
47	93210-10M74	.O-RING	1
48	6H1-43816-00	.FILTER 1	1
49	6T4-43802-00	.VALVE SUB ASSY	2
50	6T4-43841-00	.PISTON, shuttle	1
51	93210-09350	.O-RING	1
52	6H1-43829-00	.PLUG, reservoir	1
53	61A-43878-00	.BOLT, socket	1
54	6T4-43875-00	.RING, snap	2
55	61A-43822-00	.SEAL, trim dust	2
56	61A-43821-00	.SCREW, trim cylinder end	2
57	91609-10014	.PIN, spring	2
58	61A-43861-00	.O-RING	2
59	61A-43820-00	.PISTON SUB ASSY	2
60	61A-43874-00	..RING, back up	1
61	61A-43864-00	..O-RING	1
62	61A-43876-00	.RING, snap	1
63	6T4-43893-00	.WASHER	2
64	93501-08001	.BALL	2
65	61A-4382A-00	.ADAPTOR 1	1
66	61A-43880-00	.MOTOR ASSY	1
67	6T4-4386J-00	..WASHER, special	1
68	90157-05107	..SCREW, pan head	2
69	61A-43807-00	..WIRE SUB ASSY	1
70	6T4-43885-00	..GROMMET	1
71	61A-43884-00	..FRAME, commutator end	1
72	90206-14086	..WASHER, wave	3
73	93300-60820	..BEARING	1
74	61A-43806-00	..BRUSH HOLDER ASSY	1
75	61A-4386K-00	..SPRING, brush	4
76	61A-43891-00	..BRUSH	2
77	61A-43804-00	..STATOR ASSY	1
78	61A-43805-00	..ARMATURE ASSY	1
79	61A-43887-00	..BOLT, through	2
80	93210-72789	..O-RING	2
81	61A-43881-00	..FRAME, end	1
82	93210-09350	.O-RING	1

Fig. 15 CONTROL



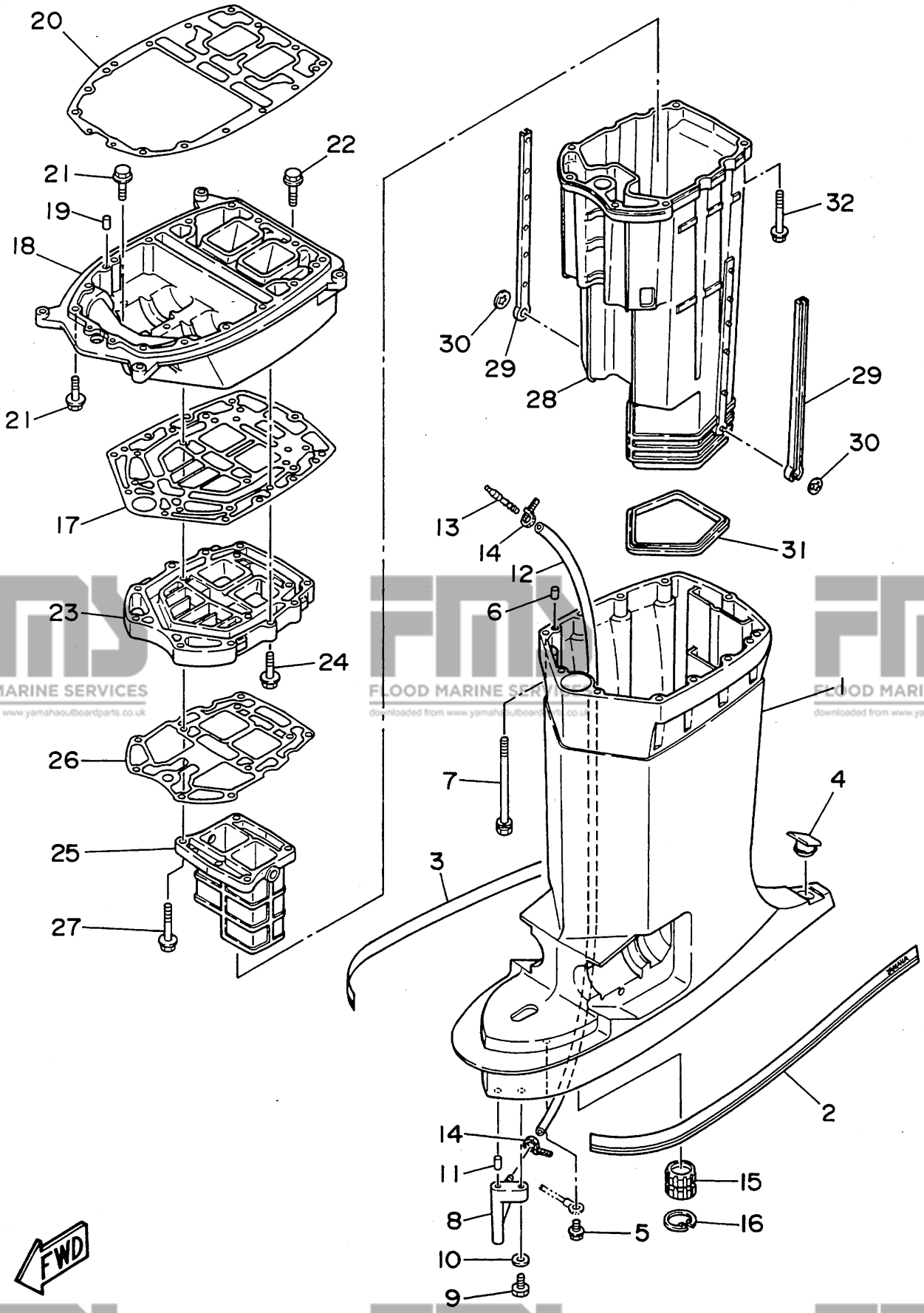
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Fig. 15 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	61A-48531-00	BRACKET, remote control 1	1
2	6E5-48538-00	CLAMP,cable 1	2
3	91690-30012	PIN, spring	2
4	97595-08420	BOLT, with washer	1
5	61A-41632-00-94	LEVER, magneto control	1
6	663-85518-00	.JOINT, ball	1
7	6E5-48344-00	CABLE END, remote control	1
8	90468-18008	CLIP	1
9	97313-08045	BOLT	1
10	92990-08200	WASHER, plain	2
11	90206-12M00	WASHER, wave	1
12	90386-12069	BUSH	2
13	90387-08M16	COLLAR	1
14	6G5-41211-01	LINK, accel.	1
15	95380-05600	NUT	1
16	6H4-41237-00	JOINT, link	1
17	61A-41213-00	CAM, accel.	1
18	90387-06M29	COLLAR	1
19	90206-10M04	WASHER, wave	1
20	97395-06025	BOLT	1
21	61A-44117-00-EJ	BRACKET	1
22	97595-06516	BOLT, with washer	2
23	61A-44176-00-EJ	BRACKET	1
24	93700-06M01	NIPPLE, grease	1
25	90386-12069	BUSH	2
26	90387-08M09	COLLAR	1
27	97090-08035	BOLT	1
28	92990-08200	WASHER, plain	2
29	90508-20M31	SPRING, torsion	1
30	61A-8259F-00	SWITCH ASSY	1
31	61A-82588-00	PLATE	1
32	97985-04116	SCREW, with washer	2
33	61A-44121-00	LEVER, shift rod	1
34	6E5-44122-00	BUSHING, shift rod lever	1
35	90202-08M20	WASHER, plate	1
36	90468-18008	CLIP	3
37	6E5-48344-00	CABLE END, remote control	1
38	90202-06007	WASHER, plate	1
39	61A-44118-00-EJ	BRACKET	1
40	93700-06004	NIPPLE, grease	1
41	61A-44116-00	SPRING	1
42	97595-06630	BOLT, with washer	2
43	61A-44120-20	HANDLE GEAR SHIFT ASSY	1
44	93210-09350	O-RING	1
45	61A-44112-00	STAY, handle gear shift	1
46	97013-06012	BOLT	1
47	92990-06100	WASHER, spring	1
48	92990-06600	WASHER, plate	1
49	95303-08600	NUT	2
50	90386-90M90	BUSH	2
51	91490-20015	PIN, cotter	1
52	61A-15315-00	SEAL, crankcase	1
53	61A-42724-00	GROMMET	1
54	61A-44138-00	WASHER	1
55	97895-06008	SCREW, pan head	2

Fig. 16 UPPER CASING



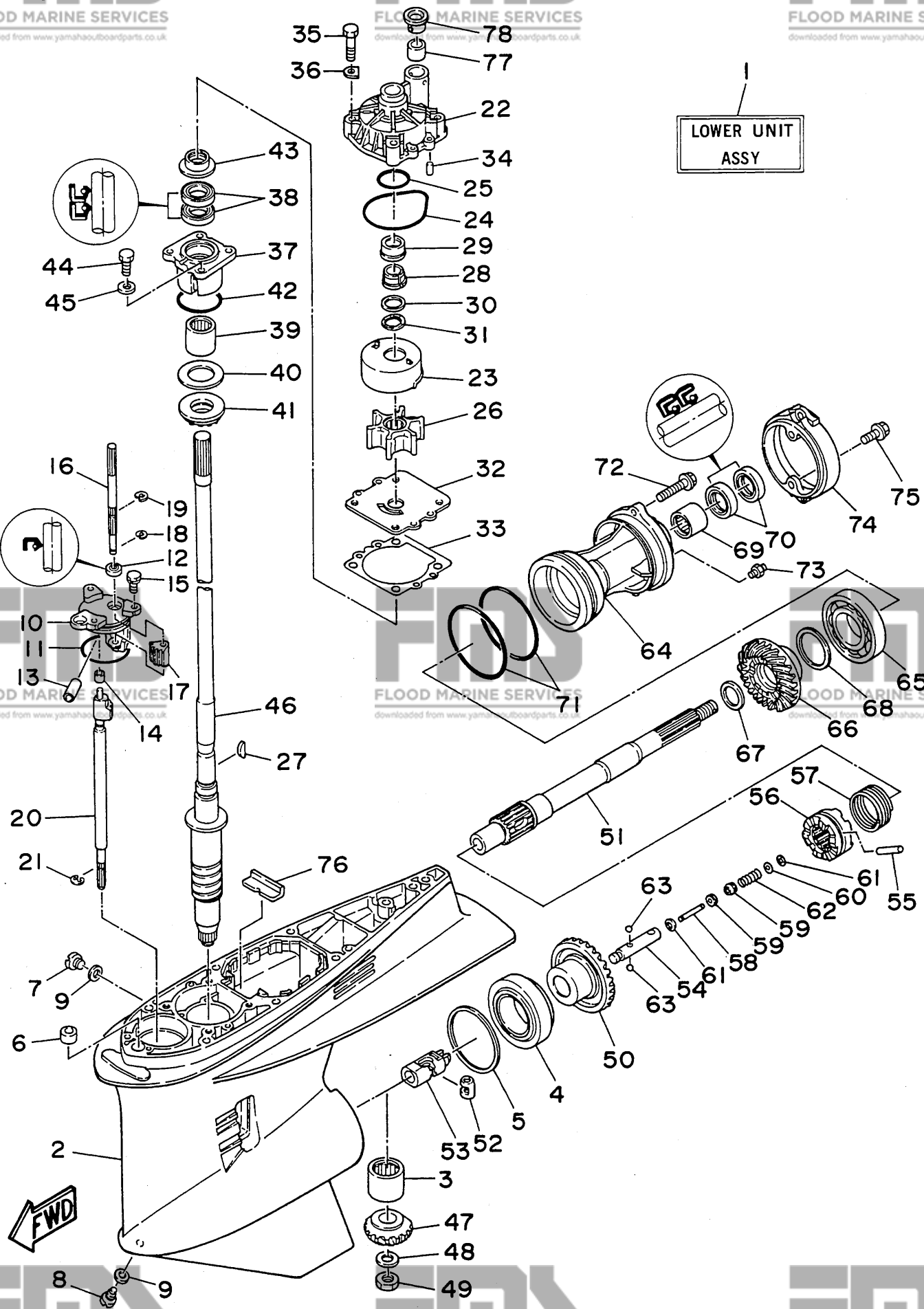
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Fig. 16 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	61A-45111-20-EJ	CASING, upper	1
2	61A-42791-G0	MARK 1	1
3	61A-42792-G0	MARK	1
4	61A-45155-00	CAP	1
5	97595-06510	BOLT, with washer	1
6	93608-12M05	PIN, dowel	2
7	90119-08M04	BOLT, with washer	8
8	61A-45378-00	NIPPLE, hose	1
9	97395-06025	BOLT	1
10	90201-06M31	WASHER, plate	1
11	93606-12019	PIN, dowel	1
12	90445-07MF0	HOSE	1
13	6E5-83558-00	END, nipple	1
14	90465-11M10	CLAMP	2
15	6E5-45318-00	BUSHING, drive shaft	1
16	93420-36M01	CIRCLIP	1
17	61A-45114-00	GASKET, upper casing	1
18	61A-41137-00-94	GUIDE, exhaust	1
19	93608-12M05	PIN, dowel	2
20	61A-45113-00	GASKET, upper casing	1
21	97595-08530	BOLT, with washer	8
22	97595-08535	BOLT, with washer	1
23	61A-41131-00-5B	MANIFOLD, ext. 1	1
24	97595-08535	BOLT, with washer	4
25	61A-41132-00-5B	MANIFOLD, exhaust	1
26	61A-41134-00	GASKET, exhaust manifold	1
27	97595-08550	BOLT, with washer	4
28	61A-14711-20-5B	MUFFLER 1	1
29	6E5-14737-00	DAMPER, muffler	2
30	90183-05M02	NUT, spring	2
31	61A-45123-00	GASKET, muffler	1
32	97595-08550	BOLT, with washer	6

Fig. 17 LOWER CASING. DRIVE 1

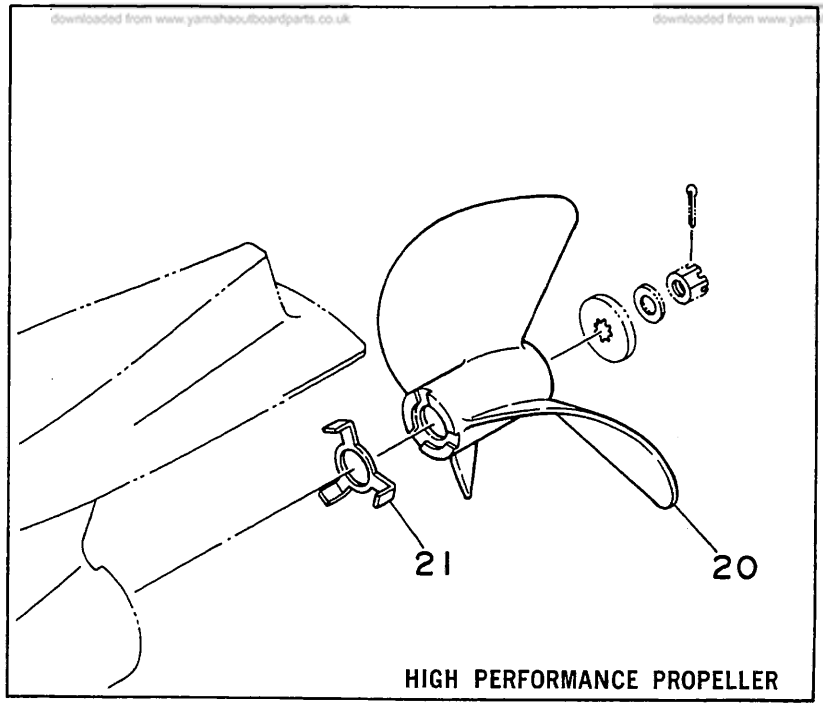


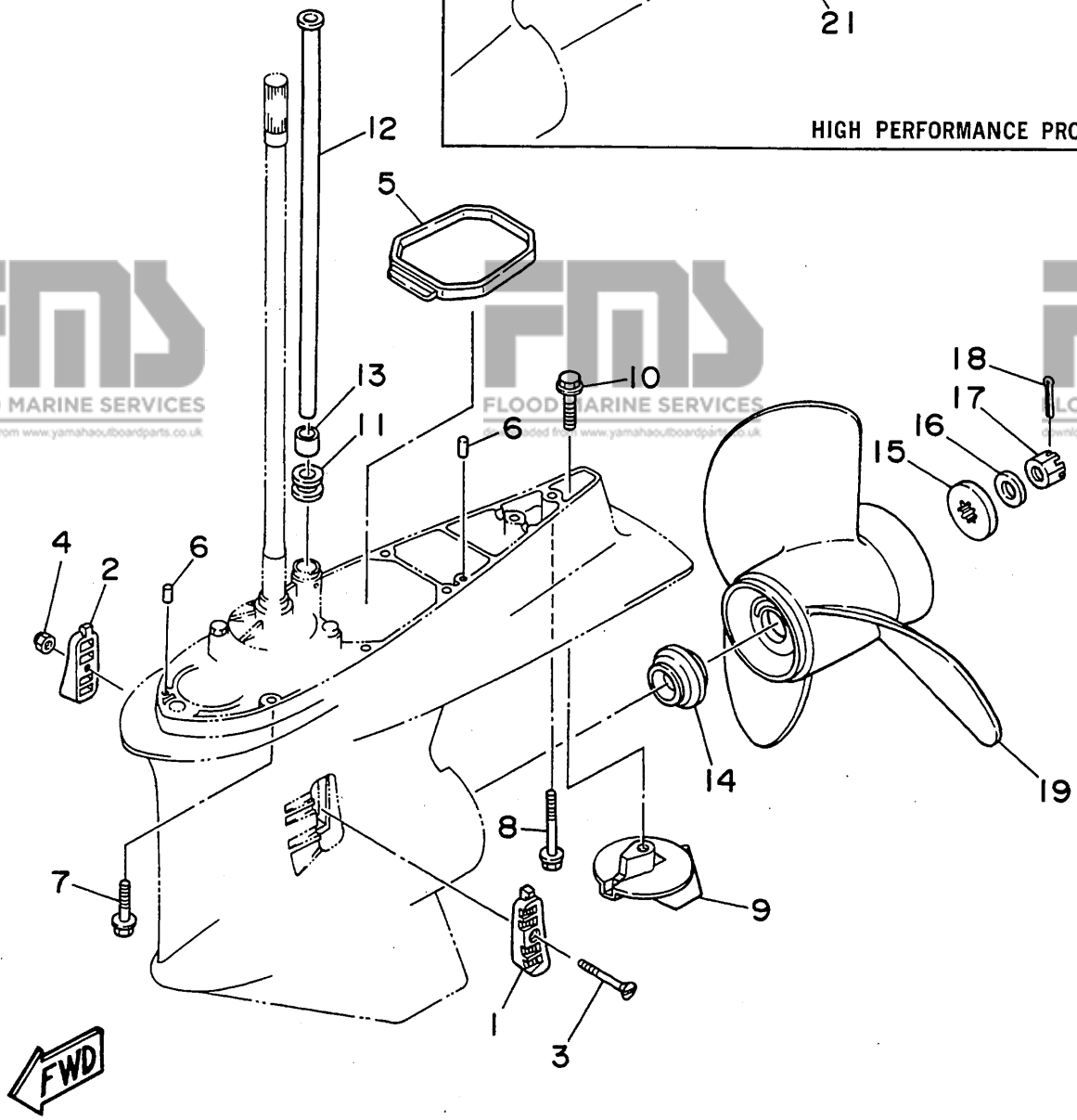
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Fig. 17 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-45300-20-EJ	LOWER UNIT ASSY (Ref.No. 2 to 78)	1
2	61A-45301-00-EJ	CASING, lower	1
3	93311-832U9	BEARING, cylindrical	1
4	93332-000W1	BEARING	1
5	61A-45567-00-10	SHIM	1 UR
	61A-45567-00-12	SHIM	1 UR
	61A-45567-00-15	SHIM	1 UR
	61A-45567-00-18	SHIM	1 UR
	61A-45567-00-30	SHIM	1 UR
	61A-45567-00-40	SHIM	1 UR
	61A-45567-00-50	SHIM	1 UR
6	663-44366-00	DAMPER, water seal	1
7	90340-08M04	PLUG, straight screw	1
8	688-45341-00	PLUG, drain	1
9	90430-08020	GASKET	2
10	61A-45321-00-5B	PLATE	1
11	93210-64488	O-RING	1
12	93106-09014	OIL SEAL	1
13	61A-44160-00	DETENT COMP.	1
14	90384-06M07	BUSH, bimetal formed	1
15	97595-06520	BOLT, with washer	3
16	61A-44144-00	ROD, shift	1
17	61A-44173-00	LEVER, shift control	1
18	99080-05600	CIRCLIP	1
19	93450-07M00	CIRCLIP	1
20	61A-44150-00	SHIFT CAM ASSY	1
21	93450-07M00	CIRCLIP	1
22	61A-44311-00	HOUSING, water pump	1
23	61A-44322-00	INSERT, cartridge	1
24	93210-86M38	O-RING	1
25	93210-37160	O-RING	1
26	6E5-44352-00	IMPELLER	1
27	90280-04M05	KEY, woodruff	1
28	61A-45538-00	SPACER, 1	1
29	61A-45527-00	COLLAR, drive shaft	1
30	90201-22M01	WASHER, plate	2
31	90206-22M19	WASHER, wave	1
32	6G5-44323-00	OUTER PLATE, cartridge	1
33	6E5-44315-00	GASKET, water pump	1
34	93606-12019	PIN, dowel	2
35	97395-08045	BOLT	4
36	90209-08M02	WASHER	4
37	61A-45331-00-94	HOUSING, bearing	1
38	93101-28M16	OIL SEAL	2
39	93317-330U2	BEARING, cylindrical	1
40	61A-45587-00-10	SHIM	1 UR
	61A-45587-00-12	SHIM	1 UR
	61A-45587-00-15	SHIM	1 UR
40	61A-45587-00-18	SHIM	1 UR
	61A-45587-00-30	SHIM	1 UR
	61A-45587-00-40	SHIM	1 UR
	61A-45587-00-50	SHIM	1 UR
41	93341-930U9	BEARING	1
42	93210-54534	O-RING	1
43	6E5-45344-00	COVER, oil seal	1
44	97395-08025	BOLT	4
45	92990-08600	WASHER, plate	4
46	61A-45501-20	DRIVE SHAFT COMP.	1
47	61A-45551-00	PINION	1
48	90201-16M00	WASHER, plate	1
49	90170-16M19	NUT	1
50	61A-45560-00	GEAR	1
51	61A-45611-00	SHAFT, propeller	1
52	61A-44151-00	CAM, shift	1
53	61A-45641-00	SHIFTER	1
54	61A-45634-00	SLIDE, shift	1
55	61A-45632-00	PIN, cross	1
56	61A-45631-00	CLUTCH, dog	1
57	61A-45633-00	RING, cross pin	1
58	6H1-45668-00	SHAFT, free	1
59	61A-45635-00	PLUNGER, shift	2
60	90201-02M00	WASHER, plate	1
61	90183-02M03	NUT, spring	2
62	90501-10M77	SPRING, compression	1
63	93501-04011	BALL	2
64	61A-45332-00-94	HOUSING, bearing	1
65	93306-210U0	BEARING	1
66	61A-45571-00	GEAR	1
67	90201-31M00	WASHER, plate	1
68	61A-45577-00-10	SHIM	1 UR
	61A-45577-00-12	SHIM	1 UR
	61A-45577-00-15	SHIM	1 UR
	61A-45577-00-18	SHIM	1 UR
	61A-45577-00-30	SHIM	1 UR
	61A-45577-00-40	SHIM	1 UR
	61A-45577-00-50	SHIM	1 UR
69	93317-330U5	BEARING, cylindrical	1
70	93101-30M17	OIL SEAL	2
71	93211-04384	O-RING	2
72	90105-08M48	BOLT, washer based	2
73	93700-09M00	NIPPLE, grease	1
74	61A-45361-00-5B	CAP, lower casing	1
75	97595-08520	BOLT, with washer	2
76	61A-45376-00-94	GUIDE, seal damper	1
77	6E5-44365-00	DAMPER, water seal	1
78	6E5-44312-00	COVER, water pump housing	1

Fig. 18 LOWER CASING. DRIVE 2





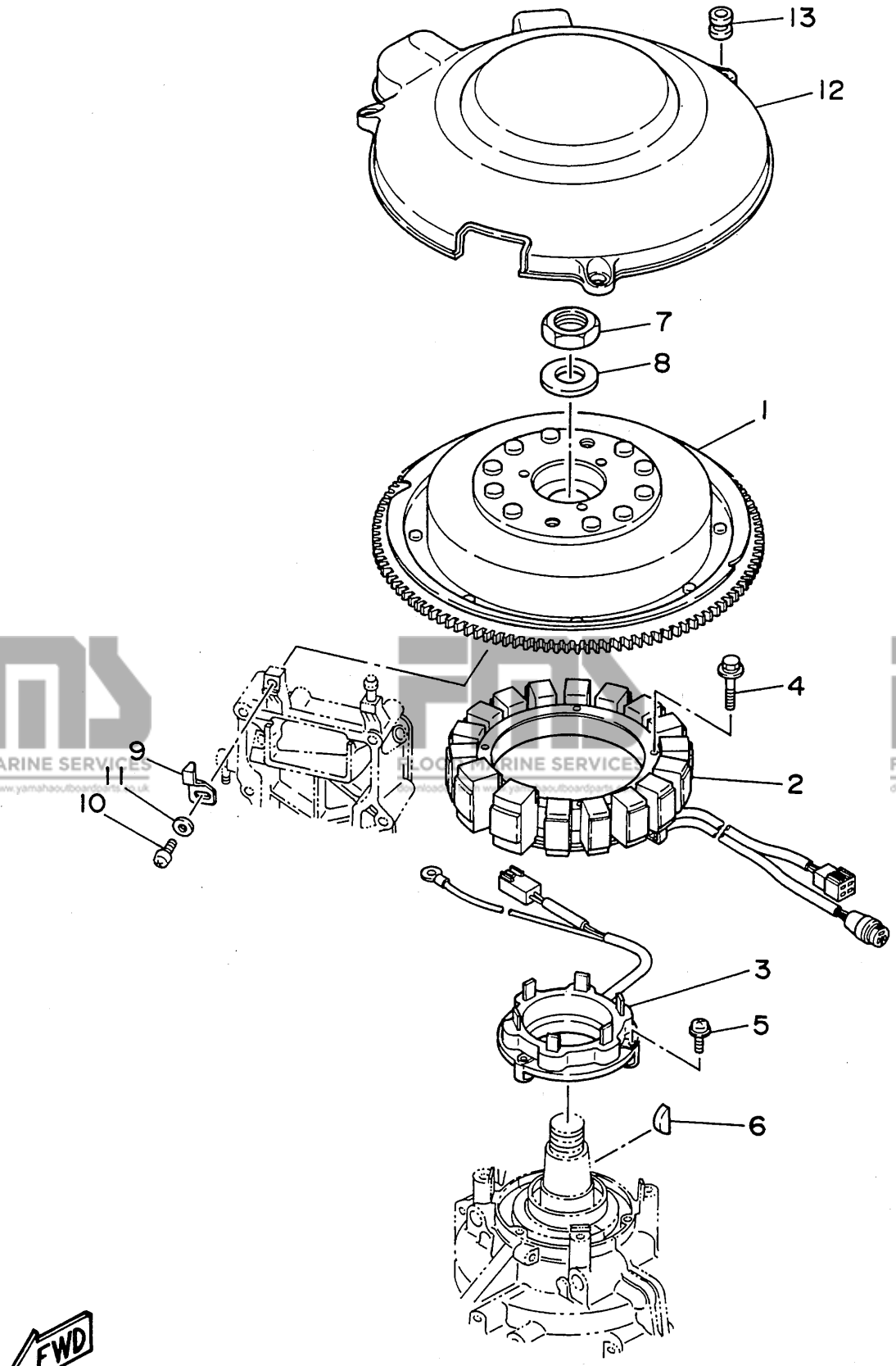
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Fig. 18 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-45214-00	COVER, water inlet	1
2	61A-45215-00	COVER, water inlet	1
3	90142-05M04	SCREW, countersunk	1
4	90185-05002	NUT, self-locking	1
5	61A-45375-00	DAMPER, seal	1
6	93608-12M05	PIN, dowel	2
7	97595-10645	BOLT, with washer	7
8	97595-10670	BOLT, with washer	1
9	61A-45371-00	TAB-TRIM	1
10	90105-10M00	BOLT, washer based	1
11	6E5-44366-00	DAMPER, water seal	1
12	61A-44361-20	TUBE, water	1
13	6E5-44365-00	DAMPER, water seal	1
14	6E5-45987-00	SPACER	1
15	688-45997-01	SPACER	1
16	92990-18200	WASHER	1
17	90171-18M04	NUT, castle	1
18	91490-40030	PIN, cotter	1
19	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1 UR
19	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1 UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1 UR
		STAINLESS STEEL PROPELLER	
	6G5-45970-01-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
	6G5-45972-01-98	PROPELLER (3X13-3/4"X21"-M)	1 UR
	6G5-45974-01-98	PROPELLER (3X13-3/4"X19"-M)	1 UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1 UR
	6G5-45978-01-98	PROPELLER (3X13-3/4"X17"-M)	1 UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1 UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1 UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T)	1 UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T)	1 UR
		HIGH PERFORMANCE PROPELLER	
20	6E5-45970-10	PROPELLER (3X14"X20"-P)	1 UR
	6E5-45972-10	PROPELLER (3X14"X24"-P)	1 UR
	6E5-45974-10	PROPELLER (3X14"X28"-P)	1 UR
	6E5-45976-10	PROPELLER (3X14"X22"-P)	1 UR
	6E5-45978-10	PROPELLER (3X14"X26"-P)	1 UR
21	6E5-45994-10	PLATE, tooth	1

Fig. 19 MAGNETO



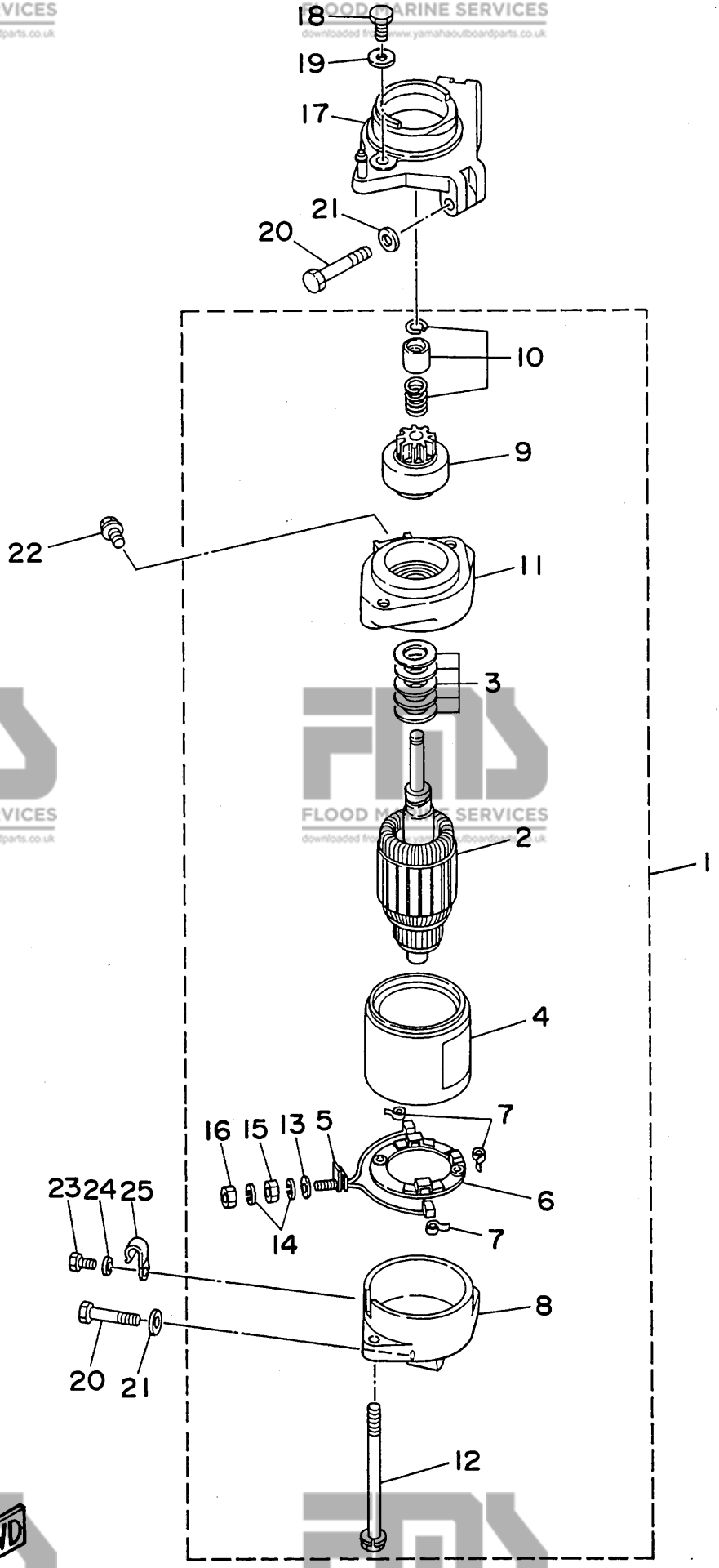
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Fig. 19 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	61A-85550-00	ROTOR ASSY	1
2	61A-85510-00	STATOR ASSY	1
3	61A-85580-00	COIL, pulser	1
4	97313-06030	BOLT	4
5	97985-05330	SCREW, with washer	3
6	90280-05049	KEY, woodruff	1
7	90170-24M22	NUT	1
8	90201-25M02	WASHER, plate	1
9	6E5-81332-00	PLATE, timing	1
10	97985-06210	SCREW, with washer	1
11	92990-06600	WASHER, plate	1
12	61A-81337-00	COVER, flywheel	1
13	663-82317-00	DAMPER, ignition coil	3

Fig. 20 STARTING MOTOR



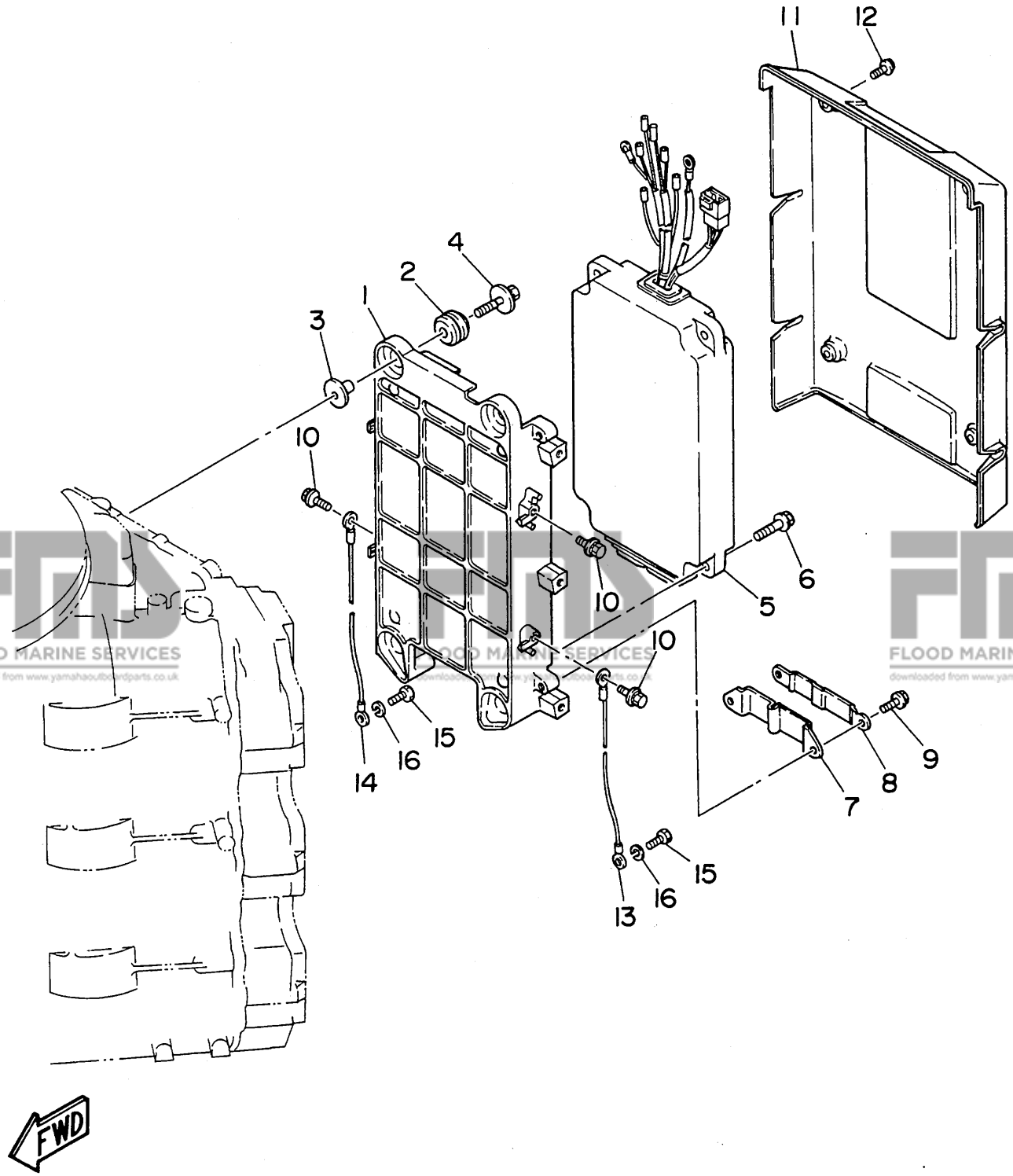
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Fig. 20 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	61A-81800-00	STARTING MOTOR ASSY	1
2	61A-81850-00	.ARMATURE ASSY	1
3	61A-81809-00	.WASHER KIT	1
4	6K7-81810-10	.STATOR ASSY	1
5	6K7-81801-10	.BRUSH SET	1
6	61A-81840-00	.BRUSH HOLDER ASSY	1
7	6E5-81813-10	.SPRING, brush	3
8	61A-81820-00	.REAR BRACKET ASSY	1
9	61A-81807-00	.GEAR ASSY, starting motor	1
10	6E5-81857-10	.RETAINER	1
11	61A-81830-00	.FRONT BRACKET ASSY	1
12	6K7-81826-10	.BOLT	2
13	6E5-8182E-10	.WASHER	1
14	6E5-8182F-10	.WASHER	2
15	6E5-8182A-10	.NUT	1
16	6E5-8182K-10	.NUT	1
17	61A-81822-00-94	BRACKET, starting motor	1
18	97013-08025	BOLT	2
19	92990-08600	WASHER, plate	2
20	97313-08045	BOLT	3
21	92990-08600	WASHER, plate	3
22	97513-08516	BOLT, with washer	1
23	97395-06012	BOLT	1
24	92990-06600	WASHER, plate	1
25	90465-08028	CLAMP	1

Fig. 21 ELECTRICAL 1



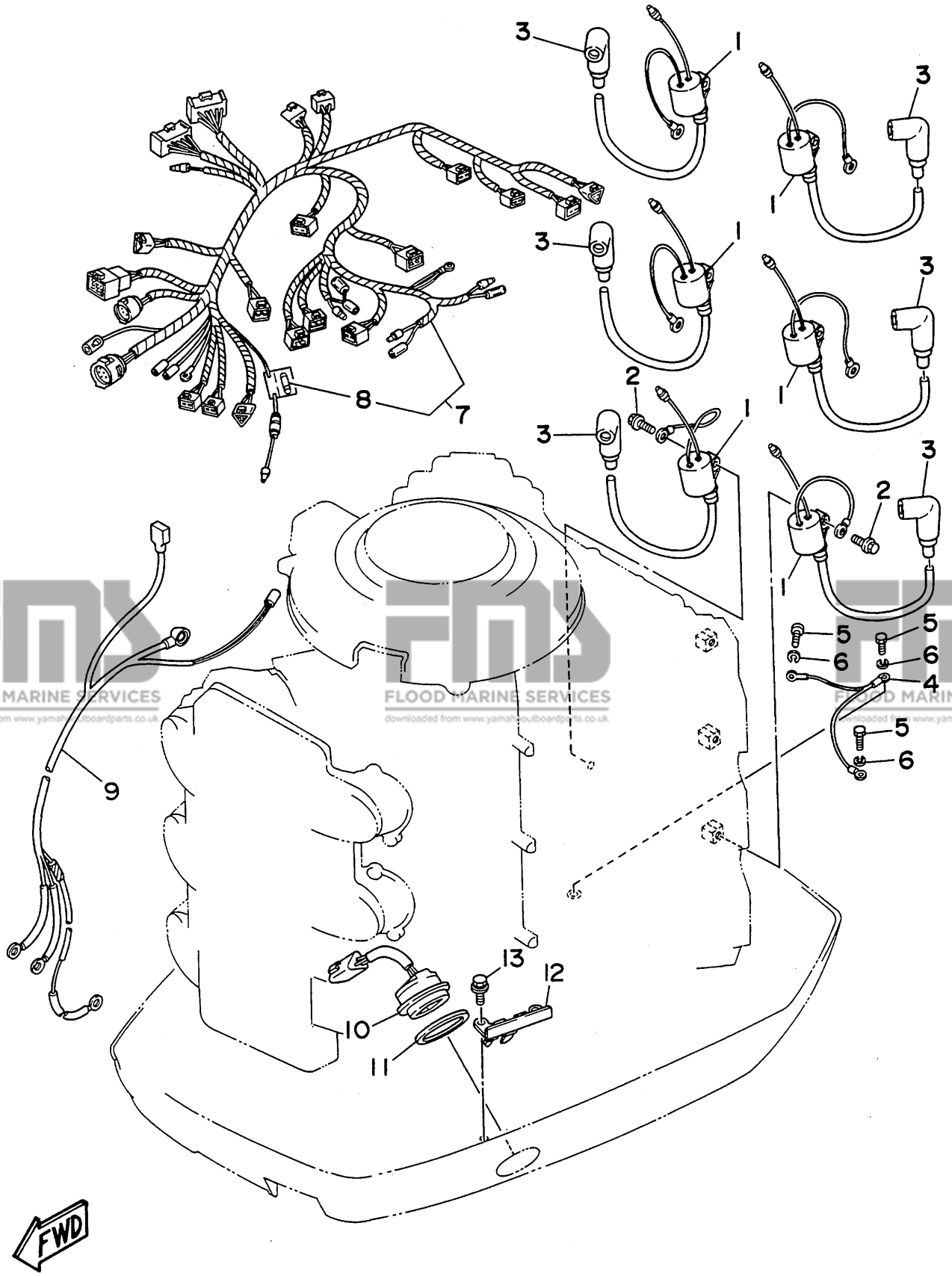
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Fig. 21 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-85542-00-EJ	BRACKET	1
2	90480-09M12	GROMMET	4
3	90387-06M03	COLLAR	4
4	90119-06M28	BOLT, with washer	4
5	61A-85540-00	C.D.I. UNIT ASSY	1
6	97513-06525	BOLT, with washer	4
7	61A-85548-00	HOLDER	1
8	61A-85525-00	COVER	1
9	97595-06516	BOLT, with washer	2
10	97513-06514	BOLT, with washer	4
11	61A-85537-00	COVER	1
12	97986-06220	SCREW, with washer	4
13	61A-82519-00	WIRE, earth lead	1
14	6G0-82519-00	WIRE, earth lead	1
15	97013-06012	BOLT	2
16	92990-06100	WASHER, spring	2

Fig. 22 ELECTRICAL 2



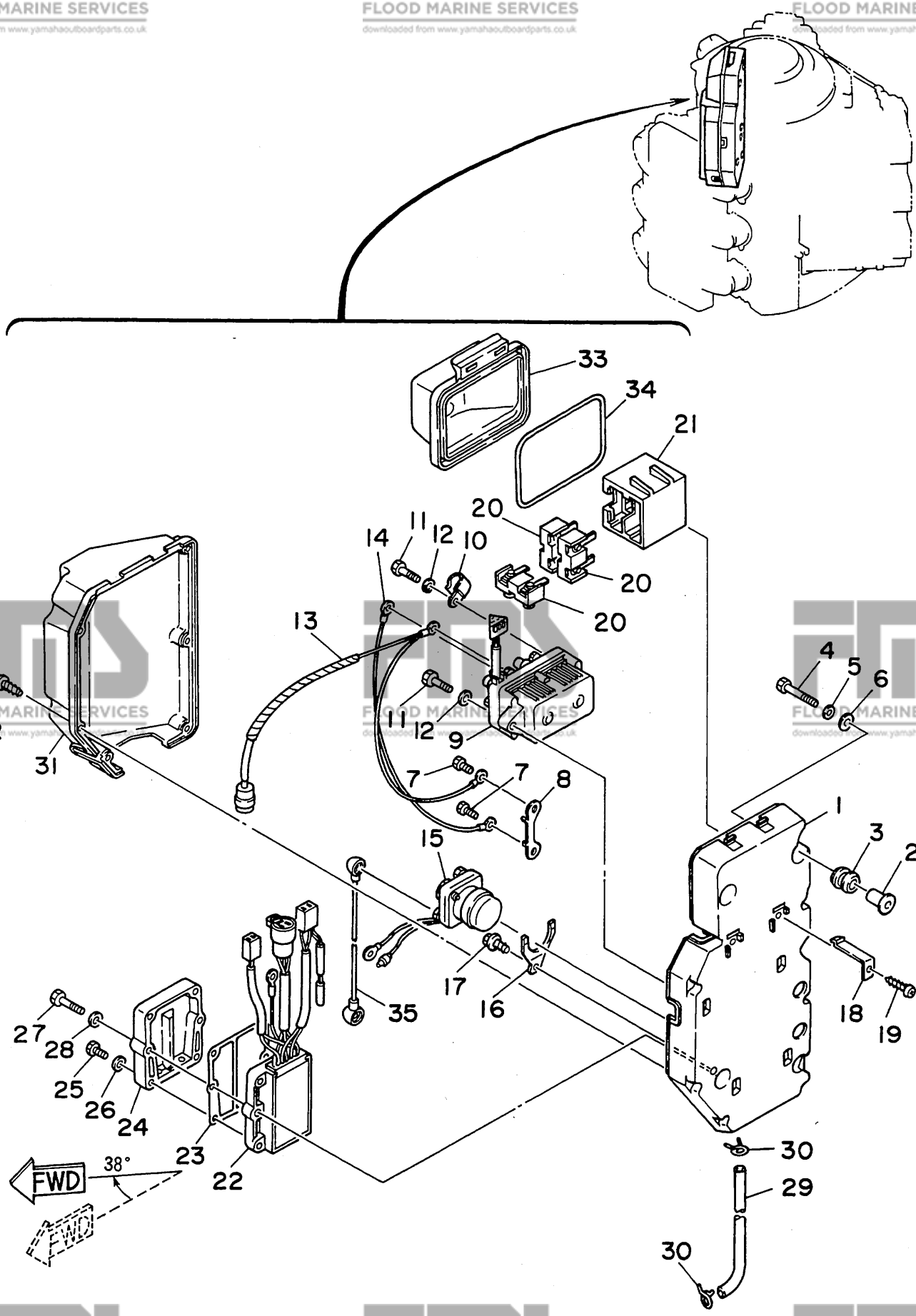
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Fig. 22 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-85570-00	IGNITION COIL ASSY	6
2	97513-06520	BOLT, with washer	6
3	6E3-82370-20	PLUG CAP ASSY	6
4	61A-82531-00	WIRE, lead	1
5	97013-06012	BOLT	3
6	92990-06100	WASHER, spring	3
7	61A-82590-00	WIRE HARNESS ASSY	1
8	682-82151-00	.FUSE	1
9	61A-82105-00	WIRE HARNESS	1
10	61A-82563-00	TRIM & TILT SWITCH ASSY	1
11	6E5-82587-00	GASKET	1
12	61A-83614-00	BRACKET	1
13	97395-06016	BOLT	2

Fig. 23 ELECTRICAL 3

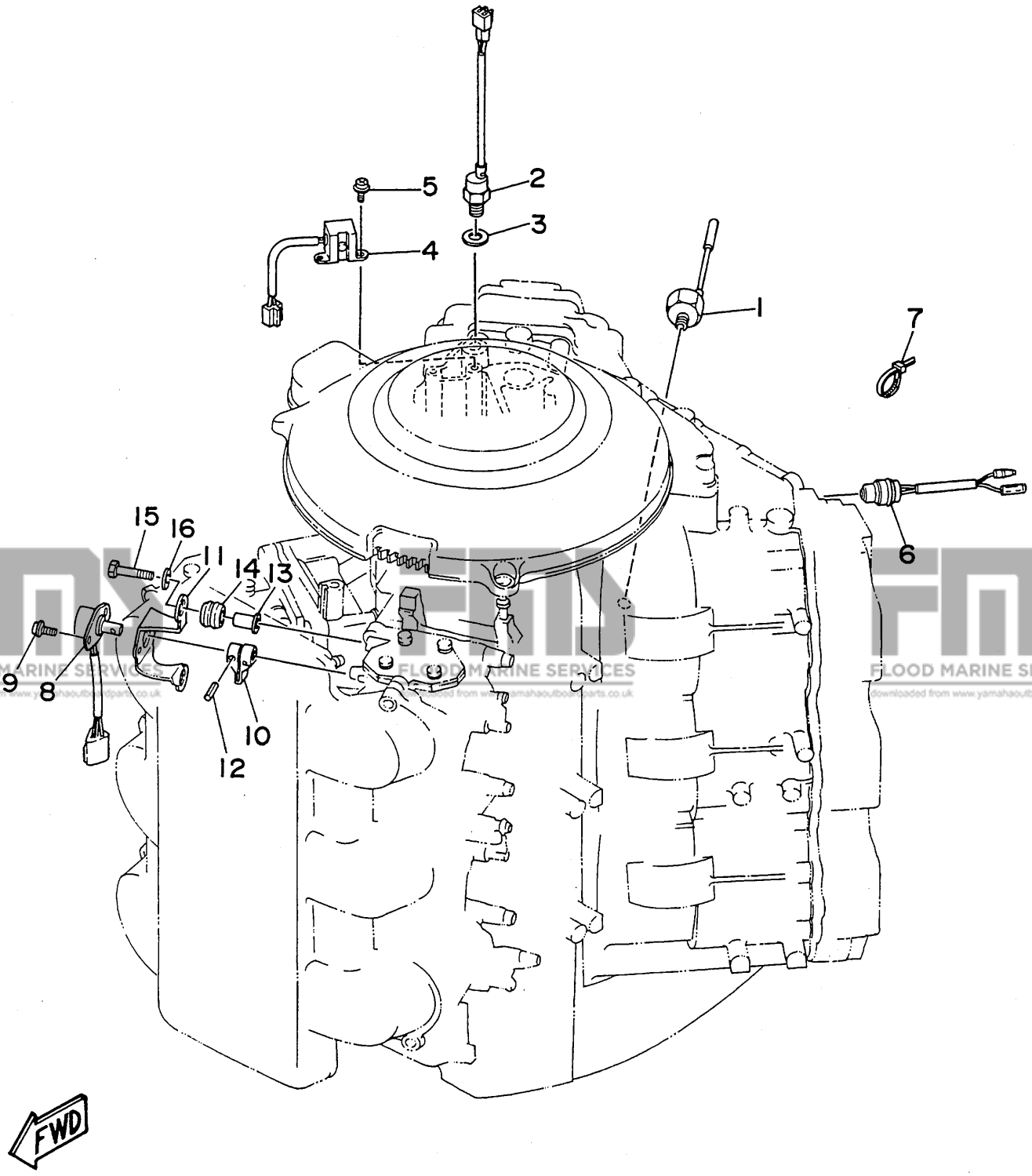


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Fig. 23 ELECTRICAL 3

Ref.No.	Parts No.	Description	Q'ty
1	61A-81948-00	BRACKET	1
2	624-42542-00	PIPE	4
3	6A0-82317-00	DAMPER, ignition coil	4
4	97313-06030	BOLT	4
5	92990-06600	WASHER, plate	4
6	90201-06M62	WASHER, plate	4
7	97313-06014	BOLT	2
8	61A-87149-00	CONNECTOR	1
9	61A-81950-00	RELAY ASSY	1
10	90465-08028	CLAMP	1
11	97313-06030	BOLT	2
12	92990-06600	WASHER, plate	2
13	61A-81949-10	WIRE, lead	1
14	61A-81949-00	WIRE, lead	1
15	61A-81941-00	STARTER RELAY ASSY	1
16	61A-81952-00	HOLDER, relay	1
17	97780-50612	SCREW, tapping	1
18	61A-82171-00	STAY, fuse box	2
19	97780-50612	SCREW, tapping	2
20	61A-82150-00	FUSE HOLDER ASSY	3
21	61A-82153-00	STAY, fuse holder	1
22	61A-81960-00	RECTIFIER & REGULATOR ASSY	1
23	61A-81975-00	PLATE, rectifier fitting	1
24	61A-81972-00-9M	COVER, rectifier	1
25	97313-06025	BOLT	4
26	92990-06600	WASHER, plate	4
27	97313-06030	BOLT	2
28	92990-06600	WASHER, plate	2
29	61A-24314-00	PIPE 4	1
30	90467-08004	CLIP	2
31	61A-81942-00	COVER	1
32	90164-05M00	SCREW, tapping	6
33	61A-82154-00	CASE	1
34	61A-82176-00	DAMPER	1
35	61A-82117-00	WIRE, lead	1

Fig. 24 ELECTRICAL 4



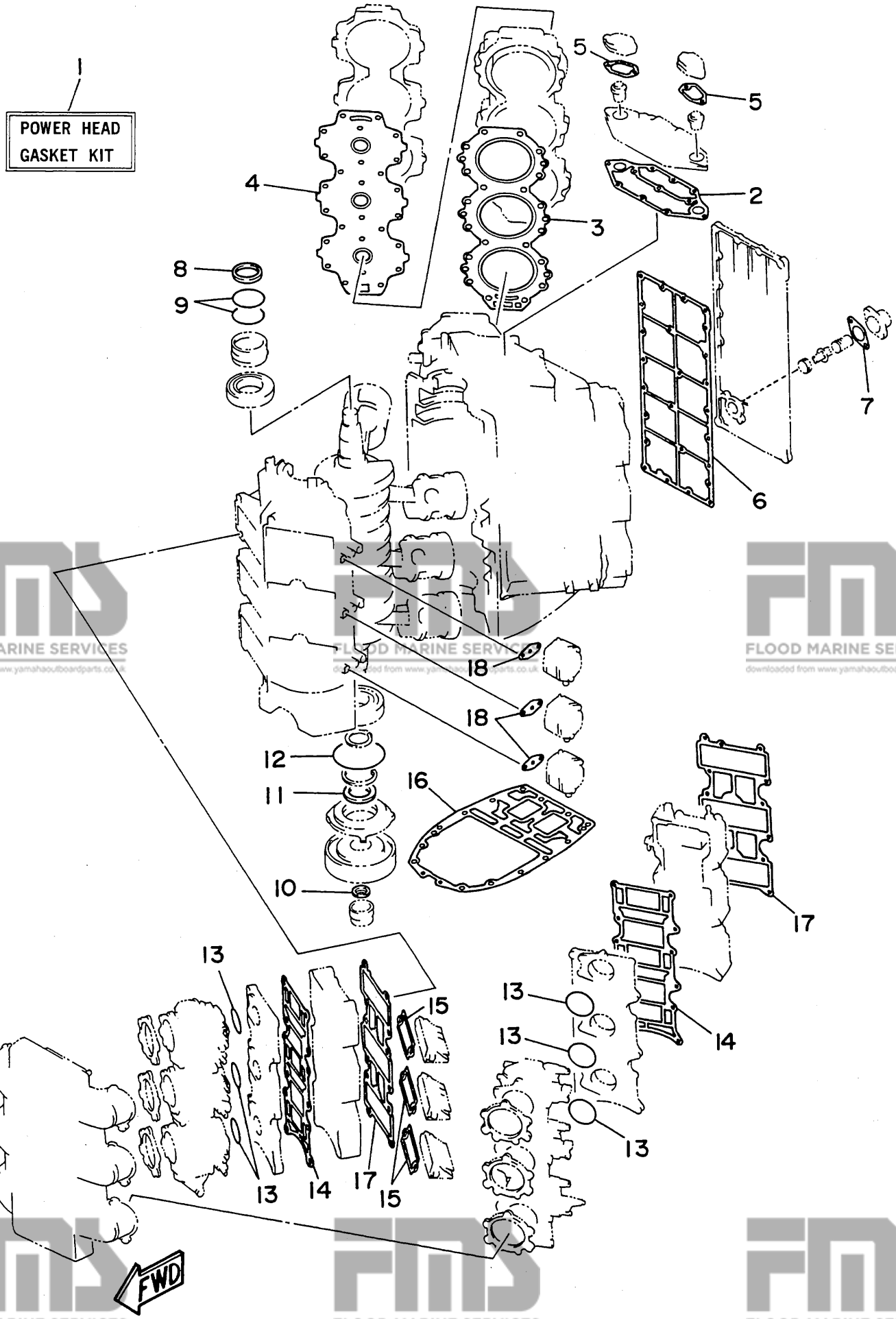
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Fig. 24 ELECTRICAL 4

Ref.No.	Parts No.	Description	Q'ty
1	61A-85780-00	SENSOR, knock	1
2	61A-85790-00	THERMOSENSOR ASSY	1
3	92990-10600	WASHER, plate	1
4	61A-85895-00	CRANK POSITION SENDER	1
5	97895-05012	SCREW, pan head	2
6	688-82560-10	THERMO SWITCH ASSY	2
7	90465-11M10	CLAMP	2
8	61A-85885-00	THROTTLE SENSOR ASSY	1
9	97985-05210	SCREW, with washer	2
10	6K7-14573-00	LEVER	1
11	61A-85886-00	BRACKET	1
12	91690-30016	PIN, spring	1
13	90387-05M00	COLLAR	2
14	90480-10M23	GROMMET	2
15	97985-05325	SCREW, with washer	2
16	90201-05M03	WASHER, plate	2

Fig. 25 REPAIR KIT 1



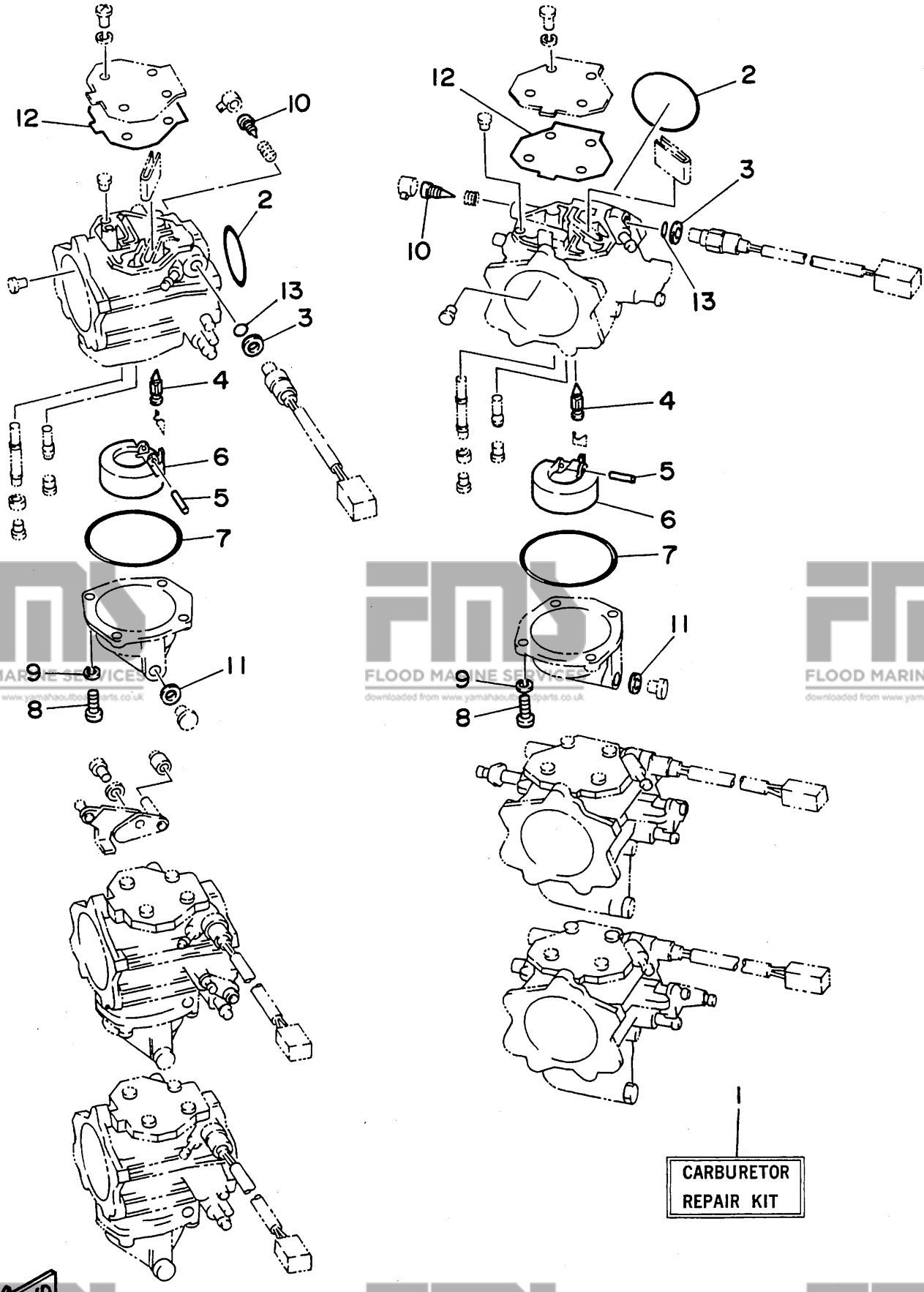
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Fig. 25 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0001-00	POWER HEAD GASKET KIT	1
2	61A-11381-00	.GASKET 1	1
3	61A-11181-00	.GASKET, cylinder head 1	2
4	61A-11193-00	.GASKET, head cover 1	2
5	6H4-12414-00	.GASKET, cover	2
6	61A-41112-00	.GASKET, exhaust inner cover	2
7	6G5-11382-00	.GASKET 2	1
8	93102-40M14	.OIL SEAL	1
9	93210-54M54	.O-RING	2
10	93104-22M07	.OIL SEAL	1
11	93102-40M36	.OIL SEAL	1
12	93210-81MA6	.O-RING	1
13	93210-50MA8	.O-RING	6
14	61A-13645-00	.GASKET, manifold 1	2
15	61A-13621-00	.GASKET, valve seat	6
16	61A-45113-00	.GASKET, upper casing	1
17	61A-13646-00	.GASKET, manifold 2	2
18	650-24431-00	.GASKET, fuel pump 1	3

Fig. 26 REPAIR KIT 2



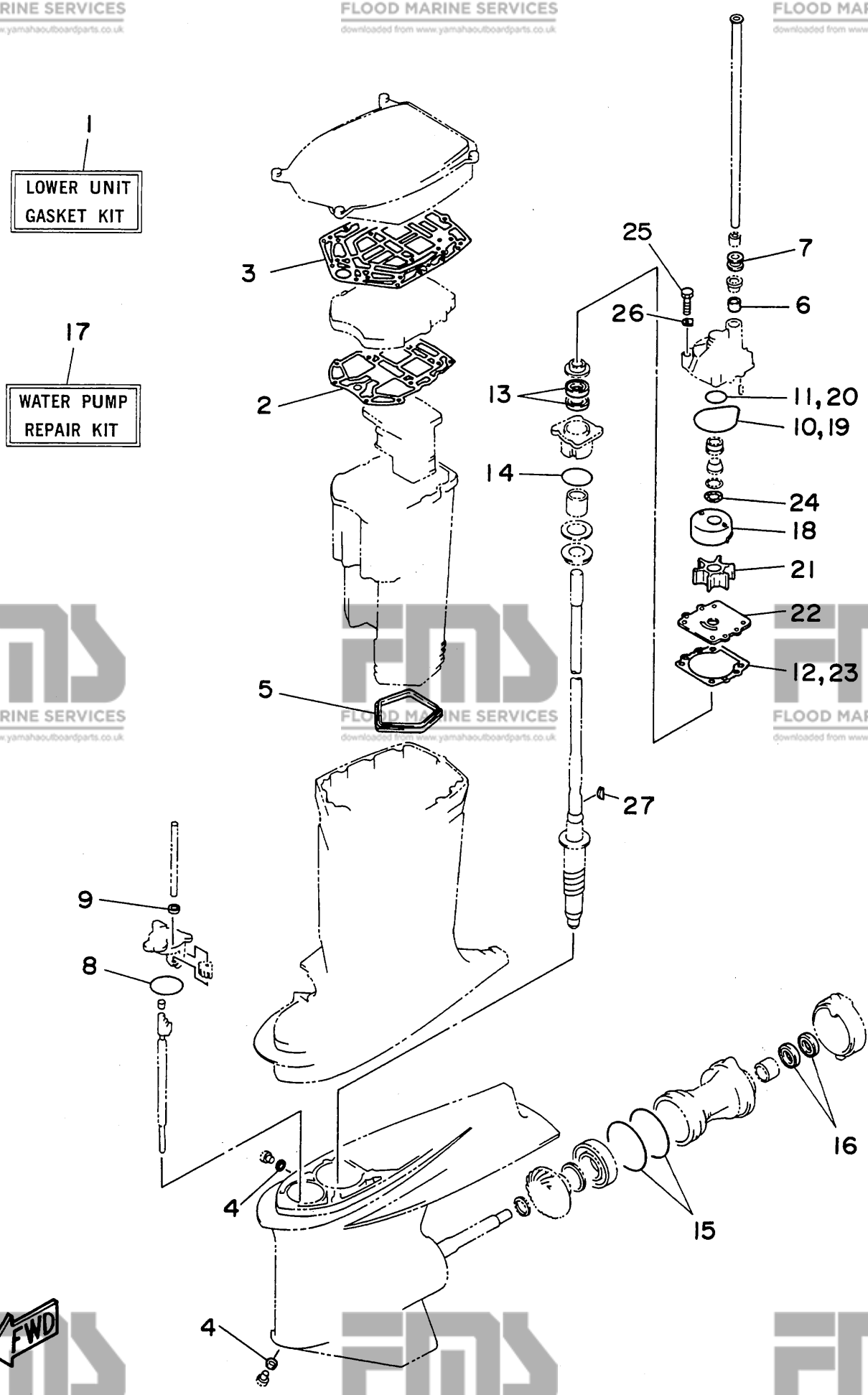
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Fig. 26 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0093-00	CARBURETOR REPAIR KIT	1
2	93210-50MA8	.O-RING	6
3	61A-14198-00	.GASKET	6
4	6E5-14546-00	.VALVE, needle	6
5	61A-14386-00	.PIN, float	6
6	61A-14385-00	.FLOAT	6
7	61A-14384-00	.GASKET, float chamber	6
8	98580-05016	.SCREW, pan head	24
9	92990-05100	.WASHER, spring	24
10	6E5-14323-03	.SCREW, air adjusting	6
11	61A-14995-00	.GASKET	6
12	61A-14959-00	.GASKET	6
13	61A-14561-00	.O-RING	6

Fig. 27 REPAIR KIT 3



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Fig. 27 REPAIR KIT 3

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0001-20	LOWER UNIT GASKET KIT	1
2	61A-41134-00	.GASKET, exhaust manifold	1
3	61A-45114-00	.GASKET, upper casing	1
4	90430-08020	.GASKET	2
5	61A-45123-00	.GASKET, muffler	1
6	6E5-44365-00	.DAMPER, water seal	1
7	6E5-44366-00	.DAMPER, water seal	1
8	93210-64488	.O-RING	1
9	93106-09014	.OIL SEAL	1
10	93210-86M38	.O-RING	1
11	93210-37160	.O-RING	1
12	6E5-44315-00	.GASKET, water pump	1
13	93101-28M16	.OIL SEAL	2
14	93210-54534	.O-RING	1
15	93211-04384	.O-RING	2
16	93101-30M17	.OIL SEAL	2
17	61A-W0078-00	WATER PUMP REPAIR KIT	1
18	61A-44322-00	.INSERT, cartridge	1
19	93210-86M38	.O-RING	1
20	93210-37160	.O-RING	1
21	6E5-44352-00	.IMPELLER	1
22	6G5-44323-00	.OUTER PLATE, cartridge	1
23	6E5-44315-00	.GASKET, water pump	1
24	93606-12019	.PIN, dowel	1
25	97395-08045	.BOLT	4
26	90209-08M02	.WASHER	4
27	90280-04M05	.KEY, woodruff	1

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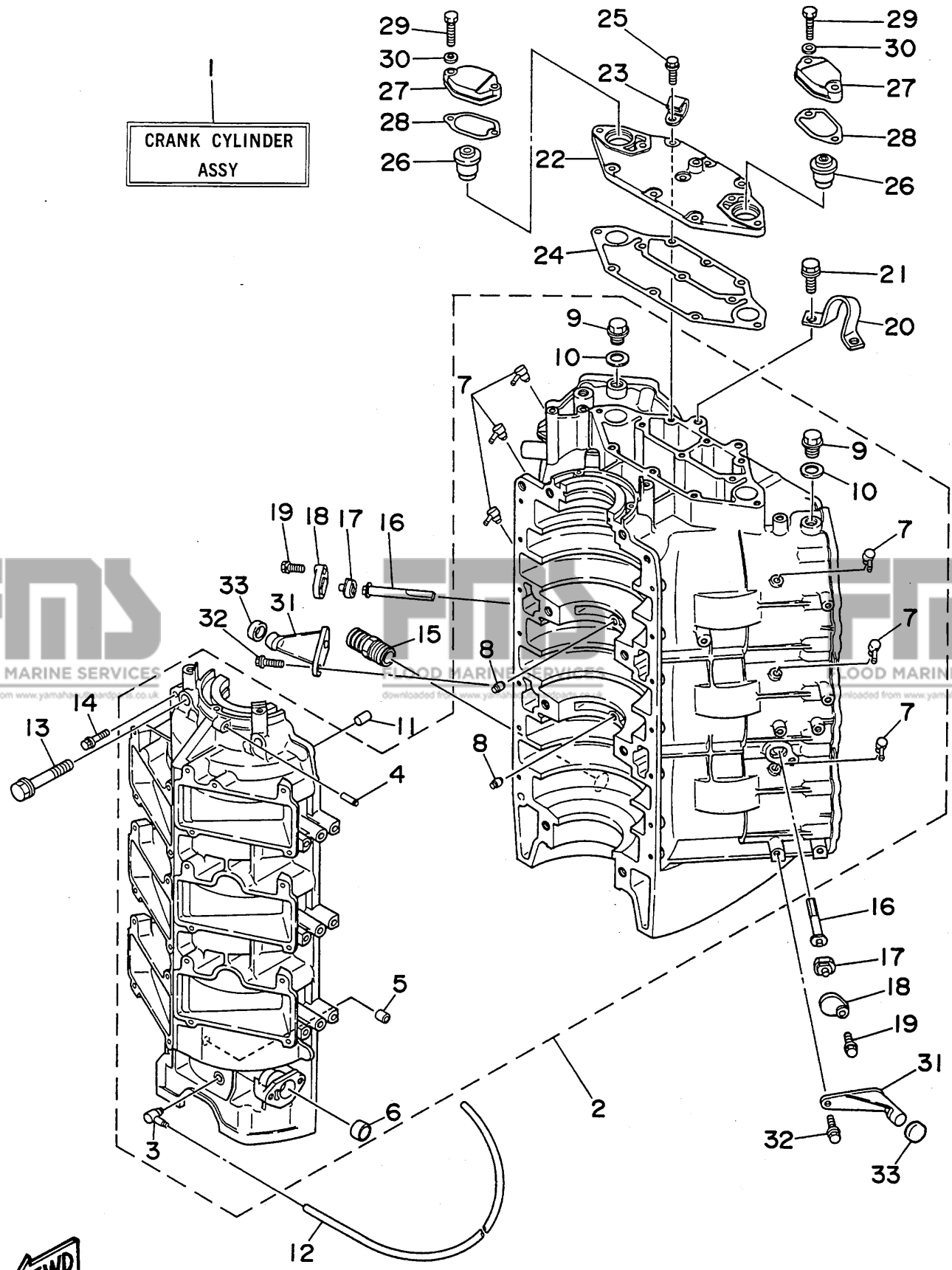
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Fig. 1 CYLINDER. CRANKCASE 1



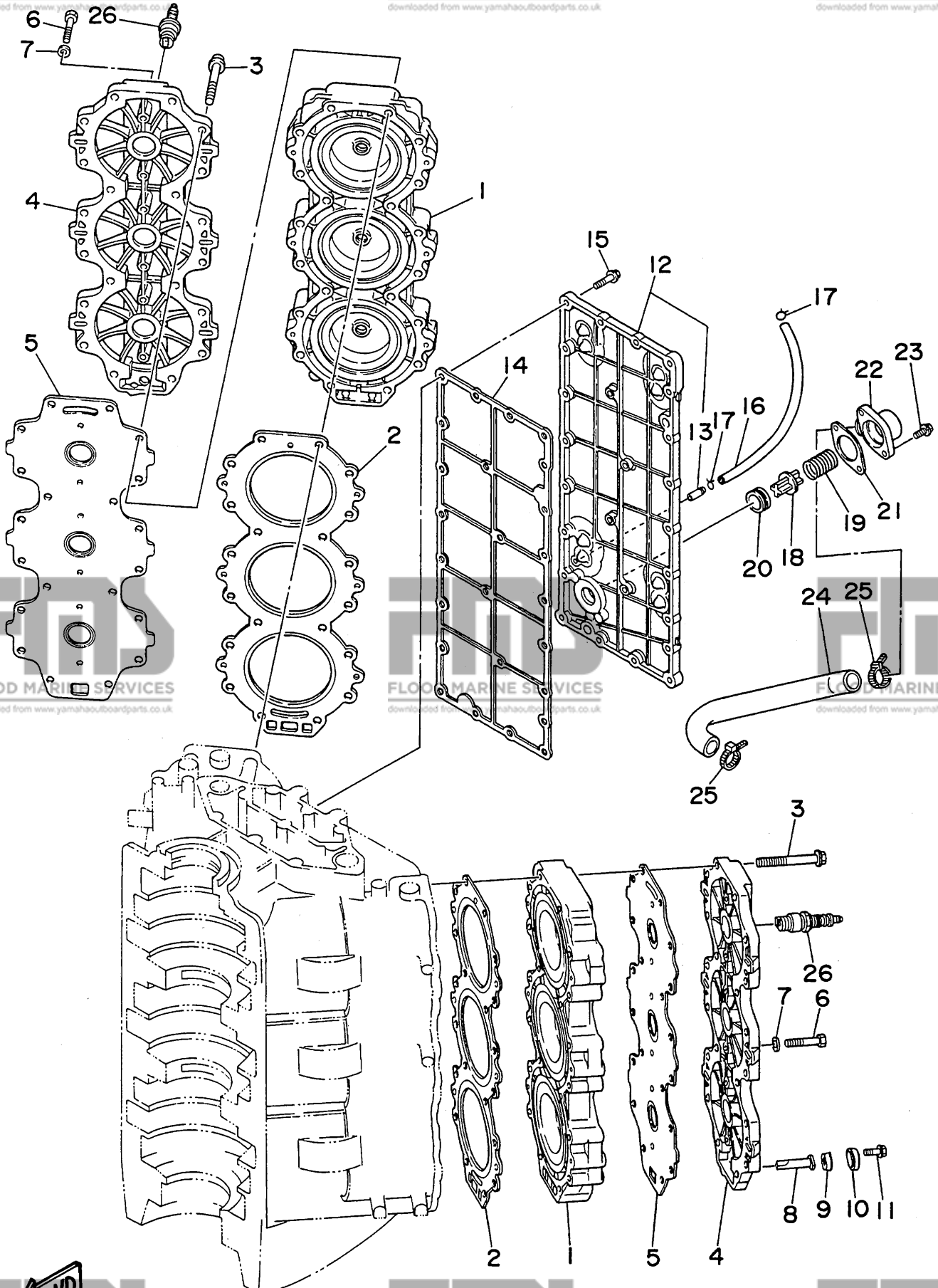
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Fig. 1 CYLINDER. CRANKCASE 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0090-10-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 33, Fig. 2, Ref.No. 1 to 25, Fig. 3, Ref.No. 1 to 27)	1
2	61A-15100-00-94	CRANKCASE ASSY	1
3	6E5-11372-00	.NIPPLE, hose	1
4	624-14485-00	.PIPE, joint	1
5	90384-06M07	.BUSH, bimetal formed	1
6	90383-16M01	.BUSH, formed	1
7	6E5-11372-00	.NIPPLE, hose	6
8	663-11518-01	.LOCK, bearing	2
9	90340-14M00	.PLUG, straight screw	2
10	90430-14115	.GASKET	2
11	93608-12063	PIN, dowel	2
12	90445-07M11	HOSE	1
13	90105-10M20	BOLT, washer based	8
14	90119-06M13	BOLT, with washer	14
15	6G5-12581-00	JOINT, hose 1	1
16	61A-11325-00	ANODE	2
17	6H3-11328-00	GROMMET, anode	2
18	6H3-11327-00-94	COVER, anode	2
19	97513-06516	BOLT, with washer	2
20	6E5-11119-00	HANGER,engine	1
21	97513-08520	BOLT, with washer	2
22	61A-11371-00-9M	COVER	1
23	90465-08028	CLAMP	2
24	61A-11381-00	GASKET 1	1
25	97513-06520	BOLT, with washer	7
26	6E5-12411-10	THERMOSTAT	2
27	6H4-12413-00-9M	COVER, thermostat	2
28	6H4-12414-00	GASKET, cover	2
29	97013-06035	BOLT	4
30	92990-06600	WASHER, plate	4
31	6E5-42761-00-94	STOPPER	2
32	97513-06520	BOLT, with washer	4
33	663-44533-00	DAMPER, upper mount rubber	2

Fig. 2 CYLINDER. CRANKCASE 2

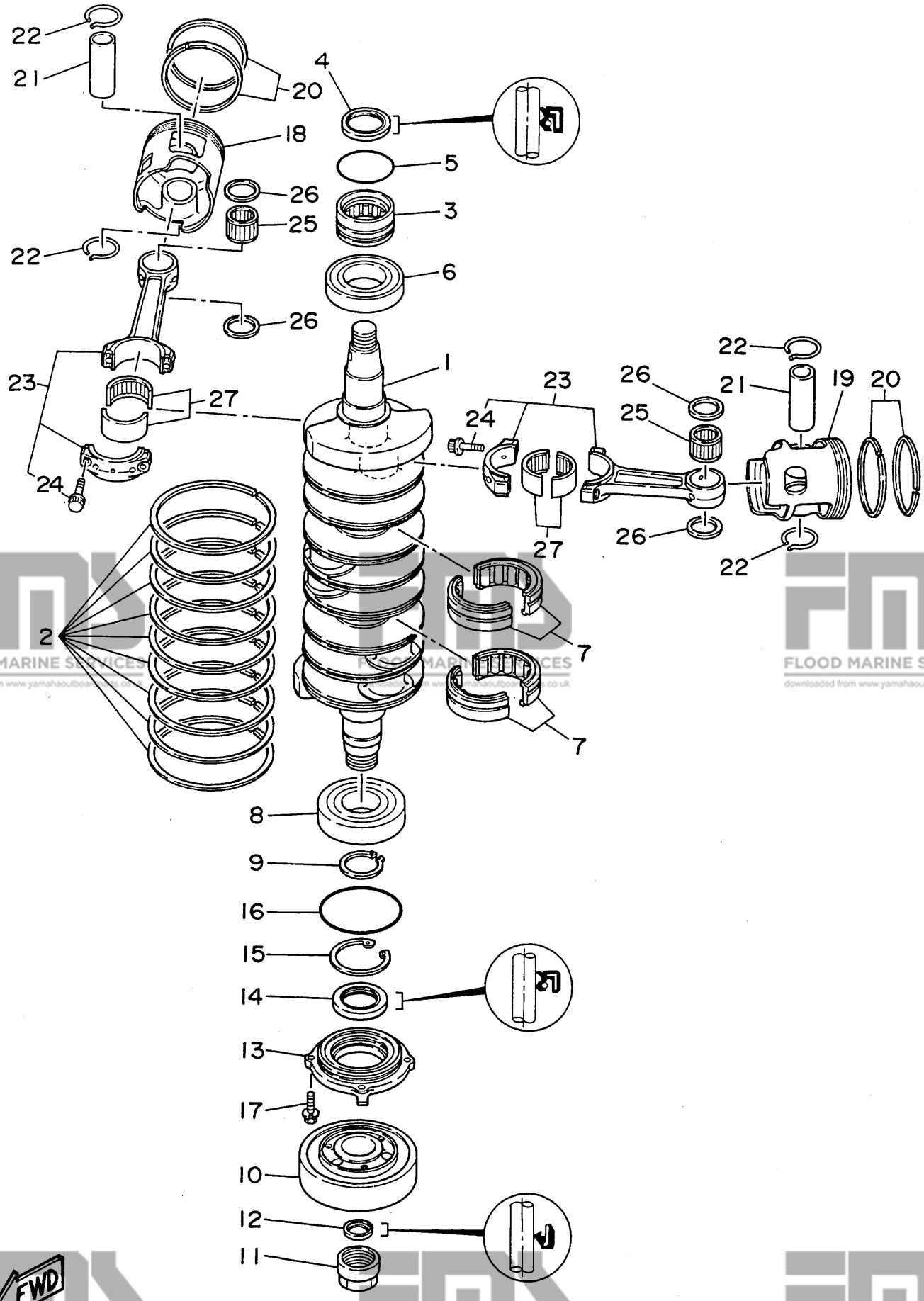


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Fig. 2 CYLINDER. CRANKCASE 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-11111-00-94	HEAD, cylinder 1	2
2	61A-11181-00	GASKET, cylinder head 1	2
3	90119-08M61	BOLT, with washer	40
4	61A-11191-00-9M	COVER, cylinder head 1	2
5	61A-11193-00	GASKET, head cover 1	2
6	97013-06035	BOLT	12
7	92990-06600	WASHER, plate	12
8	6J8-11325-00	ANODE	2
9	6H3-11328-00	GROMMET, anode	2
10	6H3-11327-00-94	COVER, anode	2
11	97513-06516	BOLT, with washer	2
12	61A-41113-00-9M	OUTER COVER, exhaust	1
13	650-24378-00	.PIPE, joint 4	1
14	61A-41112-00	GASKET, exhaust inner cover	1
15	97513-06525	BOLT, with washer	25
16	61A-24312-00	PIPE 2	1
17	90467-08004	CLIP	2
18	6G5-12416-00	VALVE, pressure control	1
19	90501-16M11	SPRING, compression	1
20	90480-20M05	GROMMET	1
21	6G5-11382-00	GASKET 2	1
22	6G5-11372-00-5B	COVER, bypass 2	1
23	97513-06520	BOLT, with washer	2
24	61A-12576-00	HOSE 1	1
25	90465-13M18	CLAMP	2
26	94702-00247	PLUG, spark (NGK BR8HS 10)	6

Fig. 3 CRANKSHAFT. PISTON

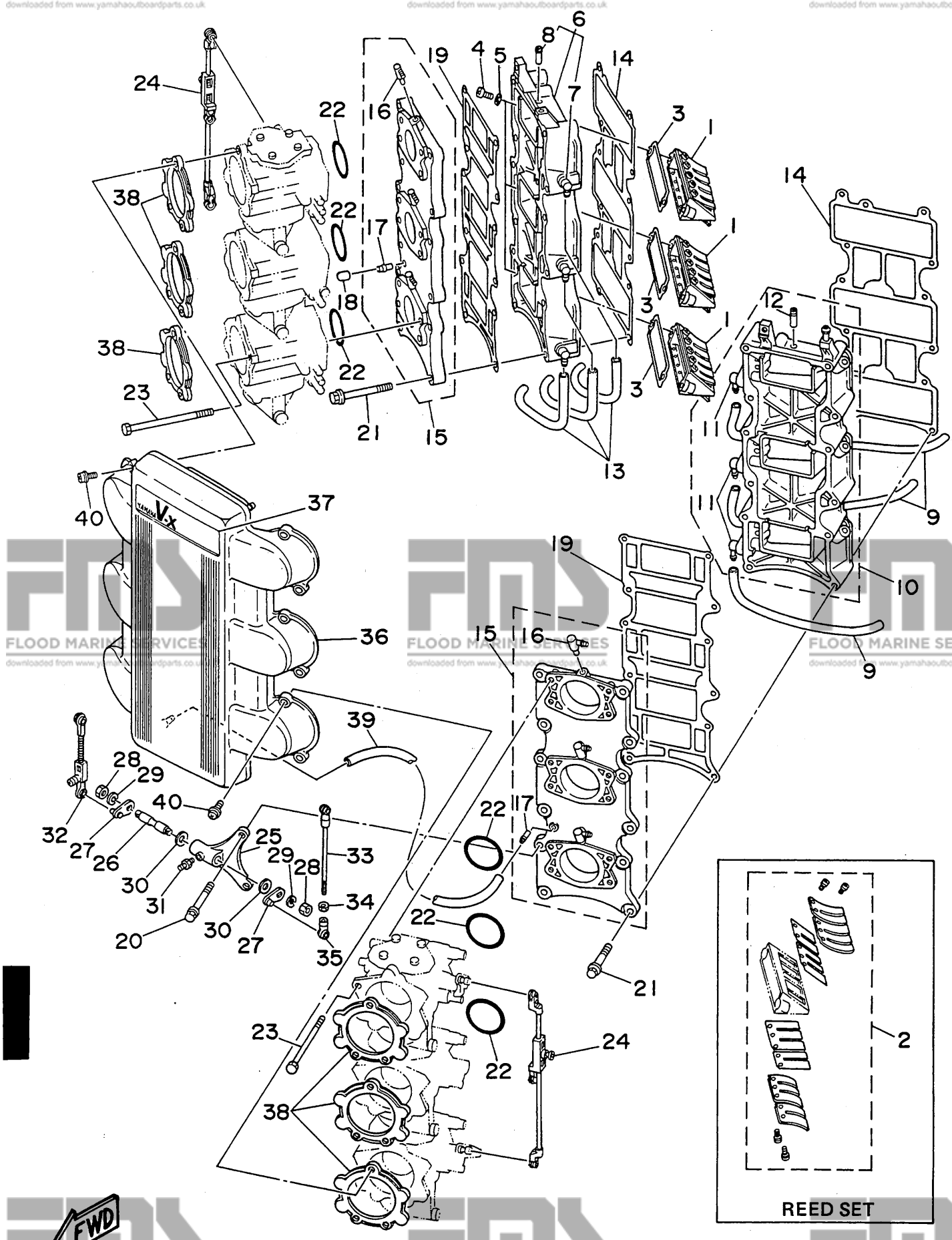


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Fig. 3 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty
1	61A-11411-00	CRANKSHAFT	1
2	61A-11447-00	SEAL, crank	9
3	93311-940V0	BEARING, cylindrical	1
4	93102-40M14	OIL SEAL	1
5	93210-54M54	O-RING	1
6	93306-209U1	BEARING	1
7	93310-959V3	BEARING, cylindrical	2
8	93306-308U0	BEARING	1
9	93410-40M03	CIRCLIP	1
10	61A-11586-00	PULLEY, crankshaft balance	1
11	61A-11555-00	NUT, crankshaft 1	1
12	93104-22M07	OIL SEAL	1
13	61A-15359-00-94	HOUSING, oil seal	1
14	93102-40M36	OIL SEAL	1
15	93420-61M07	CIRCLIP	1
16	93210-81MA6	O-RING	1
17	97595-06420	BOLT, with washer	4
18	61A-11631-00-87	PISTON (STD)	3
	61A-11635-00	PISTON (0.25MM O/S)	3 AP
	61A-11636-00	PISTON (0.50MM O/S)	3 AP
19	61A-11642-00-87	PISTON 2 (STD)	3
	61A-11645-00	PISTON 2 (0.25MM O/S)	3 AP
	61A-11646-00	PISTON 2 (0.50MM O/S)	3 AP
20	6K7-11601-02	PISTON RING SET (STD)	6
	6K7-11601-12	PISTON RING SET (0.25MM O/S)	6 AP
	6K7-11601-22	PISTON RING SET (0.50MM O/S)	6 AP
21	61A-11633-00	PIN, piston	6
22	61A-11634-00	CLIP, piston pin	12
23	61A-11650-00	CONNECTING ROD ASSY	6
24	90109-09M49	.BOLT	2
25	93310-326V4	BEARING, cylindrical	6
26	90201-26M03	WASHER, plate	12
27	93310-840V5	BEARING, cylindrical	6

Fig. 4 INTAKE

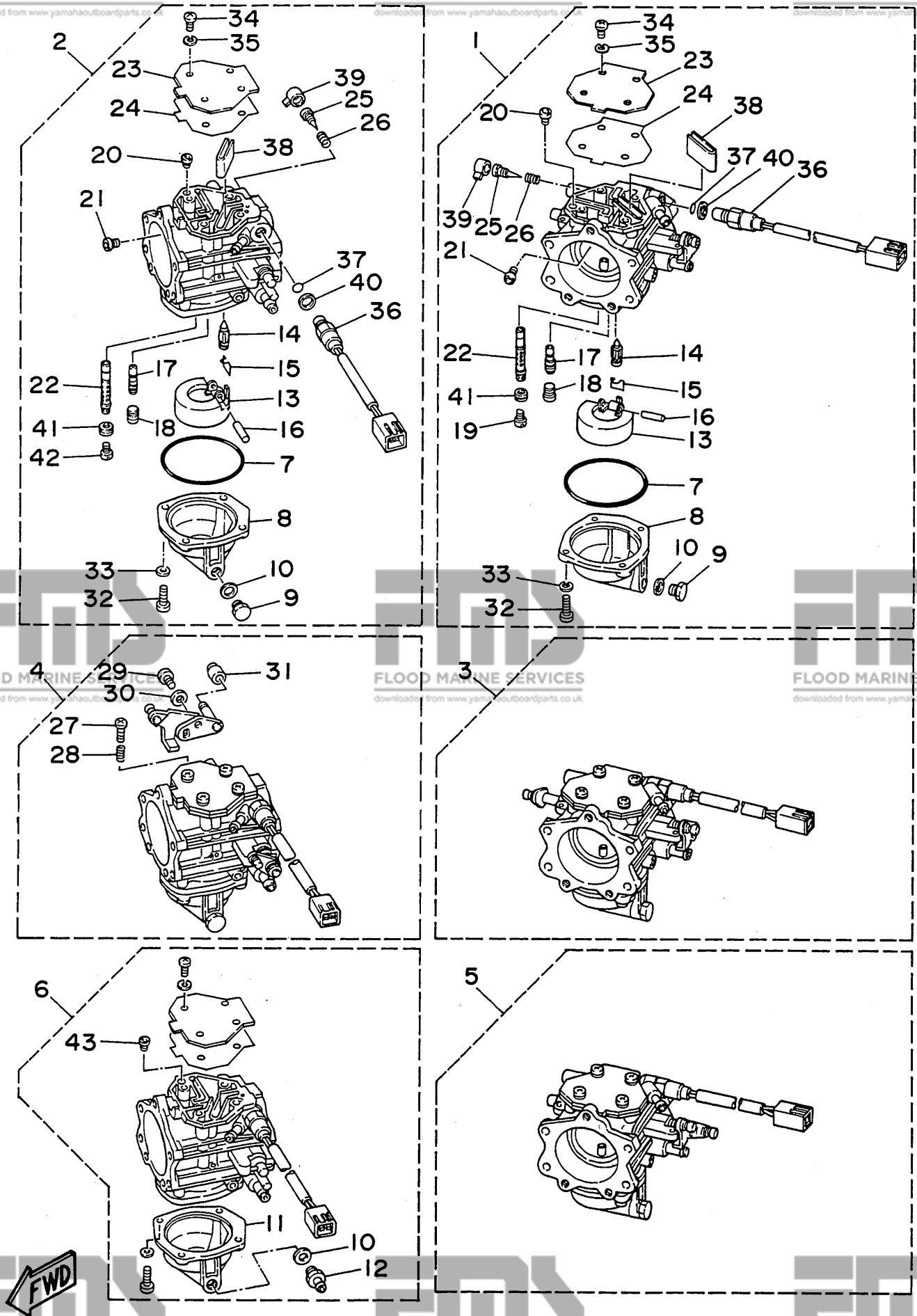

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Fig. 4 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	61A-13610-00	REED VALVE ASSY	6
2	61A-W0004-00	.REED SET	1
3	61A-13621-00	GASKET, valve seat	6
4	98580-05016	SCREW, pan head	12
5	92990-05600	WASHER, plate	12
6	61A-13624-00-94	PLATE, reed valve	1
7	6E5-11372-00	.NIPPLE, hose	3
8	650-24378-00	.PIPE, joint 4	1
9	90445-07M20	HOSE	3
10	61A-13624-10-94	PLATE, reed valve	1
11	6E5-11372-00	.NIPPLE, hose	3
12	650-24378-00	.PIPE, joint 4	1
13	90445-07M45	HOSE	3
14	61A-13646-00	GASKET, manifold 2	2
15	61A-13641-00-94	MANIFOLD 1	2
16	61A-13552-00	.NOZZLE	3
17	624-14485-00	.PIPE, joint	1
18	647-14395-60	CAP, overflow pipe	1
19	61A-13645-00	GASKET, manifold 1	2
20	97513-06570	BOLT, with washer	2
21	97513-06565	BOLT, with washer	22
22	93210-50MA8	O-RING	6
23	90101-06M21	BOLT	24
24	61A-41217-00	ROD, accel. lever	2
25	61A-41663-00	BRACKET 3	1
26	61A-41242-00	ROD 2	1
27	61A-41280-00	ACCEL. LEVER ASSY	2
28	95380-06600	NUT	2
29	92990-06100	WASHER, spring	2
30	90202-08M41	WASHER, plate	2
31	93700-06004	NIPPLE, grease	1
32	61A-41211-00	LINK, accel.	1
33	6J8-41237-00	JOINT, link	1
34	95380-05600	NUT	1
35	6H4-41237-00	JOINT, link	1
36	61A-14440-00	SILENCER ASSY, intake	1
37	61A-1441K-00	EMBLEM	1
38	61A-14457-00	SEAL	6
39	90445-07240	HOSE	1
40	97986-06325	SCREW, with washer	12

Fig. 5 CARBURETOR

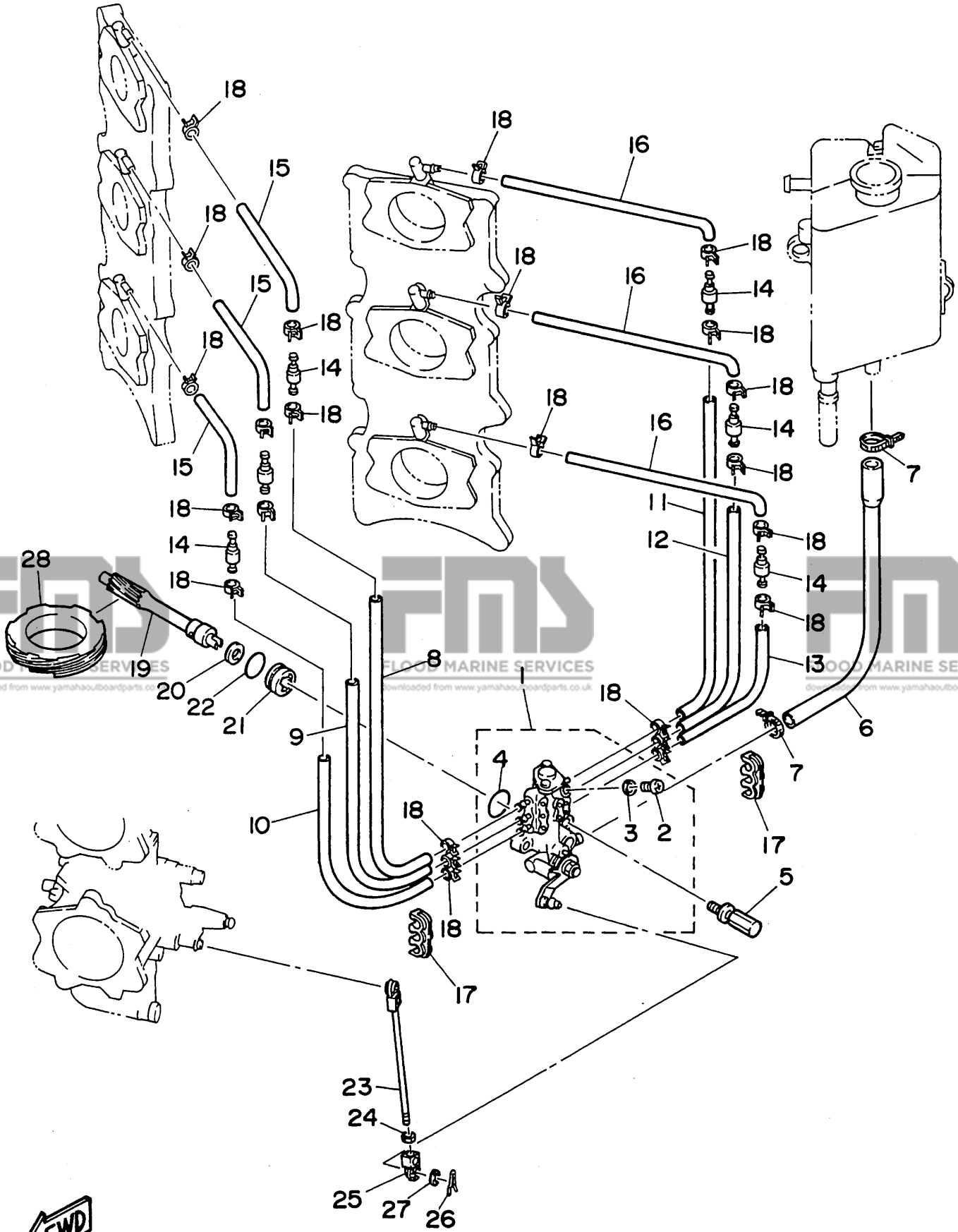


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Fig. 5 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	61A-14100-00	CARBURETOR ASSY 1	1
2	61A-14301-00	CARBURETOR ASSY 2	1
3	61A-14101-00	CARBURETOR ASSY 3	1
4	61A-14302-00	CARBURETOR ASSY 4	1
5	61A-14102-00	CARBURETOR ASSY 5	1
6	61A-14303-00	CARBURETOR ASSY 6	1
7	61A-14384-00	.GASKET, float chamber	6
8	61A-14381-10	.BODY, float chamber	5
9	61A-14383-00	.SCREW, drain	5
10	61A-14995-00	.GASKET	6
11	61A-14381-00	.BODY, float chamber (CARB. #6)	1
12	61A-14383-10	.SCREW, drain (CARB. #6)	1
13	61A-14385-00	.FLOAT	6
14	6E5-14546-00	.VALVE, needle	6
15	6E5-14159-00	.CLIP	6
16	61A-14386-00	.PIN, float	6
17	61A-1492F-50	.JET, air slow	6
18	61A-14394-00	.VALVE, drain	6
19	61A-1492E-85	.JET, main	5
20	61A-1492G-44	.JET, main air bleed	5
21	61A-1492H-12	.JET, slow air bleed	6
22	61A-1492A-00	.NOZZLE, main	6
23	61A-14527-00	.PLATE	6
24	61A-14959-00	.GASKET	6
25	6E5-14323-03	.SCREW, air adjusting	6
26	6E5-14223-00	.SPRING, air adjusting	6
27	6E5-14321-00	.SCREW, throttle (CARB. #4)	1
28	6J8-14334-00	.SPRING, throttle (CARB. #4)	1
29	6J8-14592-00	.SCREW (CARB. #4)	1
30	92990-05600	.WASHER, plate (CARB. #4)	1
31	6J8-14578-00	.COLLAR (CARB. #4)	1
32	98580-05016	.SCREW, pan head	24
33	92990-05100	.WASHER, spring	24
34	98580-05010	.SCREW, pan head	24
35	92990-05100	.WASHER, spring	24
36	61A-86120-00	.SOLENOID VALVE ASSY	6
37	61A-14561-00	.O-RING	6
38	61A-14163-00	.SPACER	6
39	61A-14118-00	.CAP	6
40	61A-14198-00	.GASKET	6
41	61A-14164-00	.NUT, holding	6
42	61A-1492E-87	.JET, main (CARB. #2)	1
43	61A-1492G-40	.JET, main air bleed (CARB. #6)	1

Fig. 6 OIL PUMP



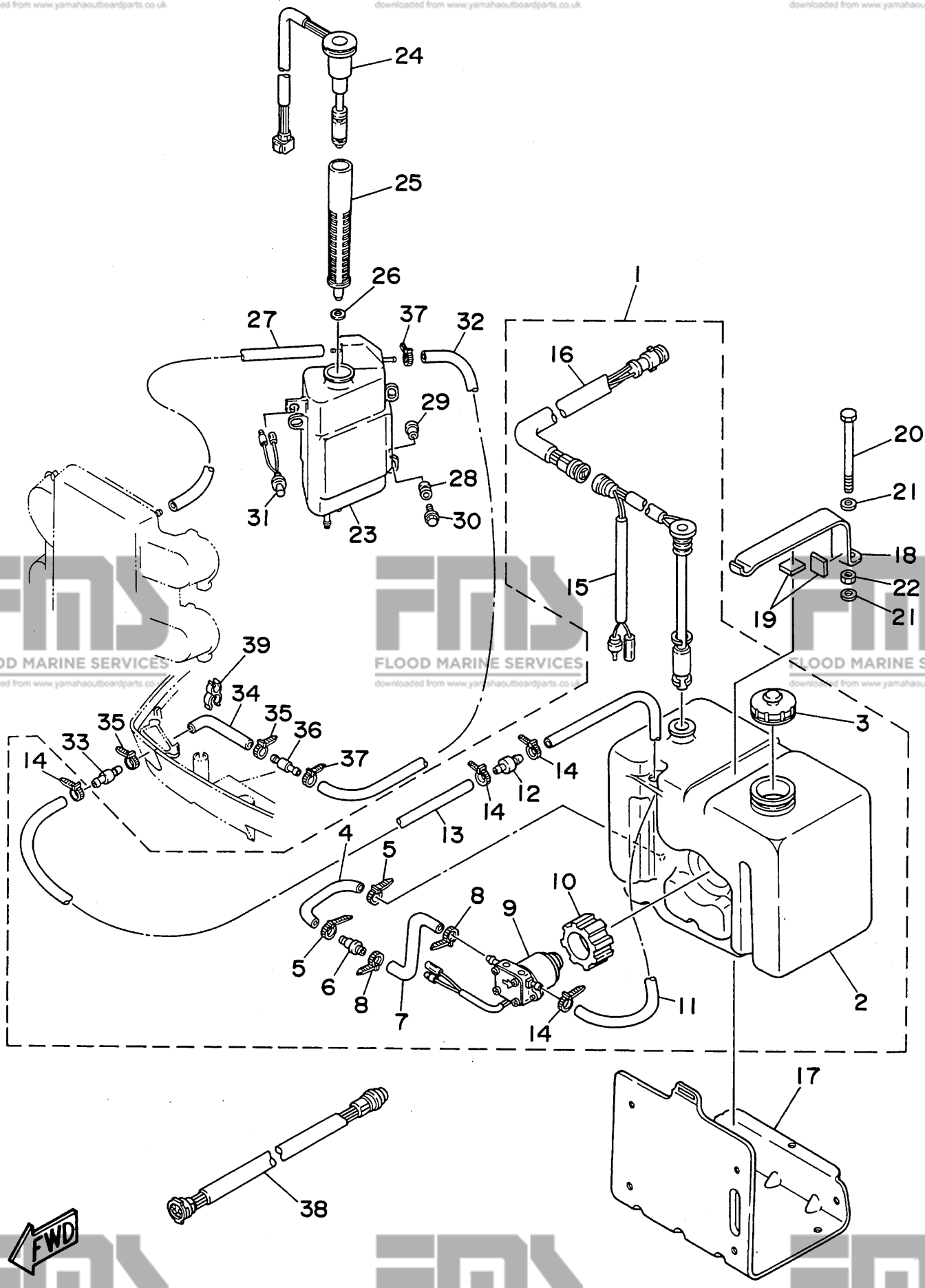
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Fig. 6 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty
1	61A-13200-00	OIL INJECTION PUMP ASSY	1
2	6H1-13471-00	.PLUG, drain	1
3	6L2-13475-00	.GASKET	1
4	93210-19M82	.O-RING	1
5	90109-06M40	BOLT	2
6	61A-13416-00	PIPE, oil 1	1
7	90465-11M10	CLAMP	2
8	90445-07M46	HOSE	1
9	90445-07260	HOSE	1
10	90445-07M02	HOSE	1
11	90445-07M46	HOSE	1
12	90445-07260	HOSE	1
13	90445-07M02	HOSE	1
14	6R3-13183-00	VALVE, check	6
15	90445-07M87	HOSE	3
16	90445-07M07	HOSE	3
17	90464-07M05	CLAMP	2
18	90468-07M02	CLIP	24
19	61A-11537-00	GEAR, driven	1
20	90201-09M01	WASHER, plate	1
21	61A-13117-00	COLLAR, distance	1
22	93210-18MA9	O-RING	1
23	61A-41237-00	JOINT, link	1
24	95380-05600	NUT	1
25	6H1-41237-00	JOINT, link	1
26	90468-05M03	CLIP	1
27	90202-05088	WASHER, plate	1
28	61A-11536-00	GEAR, drive	1

Fig. 7 OIL TANK



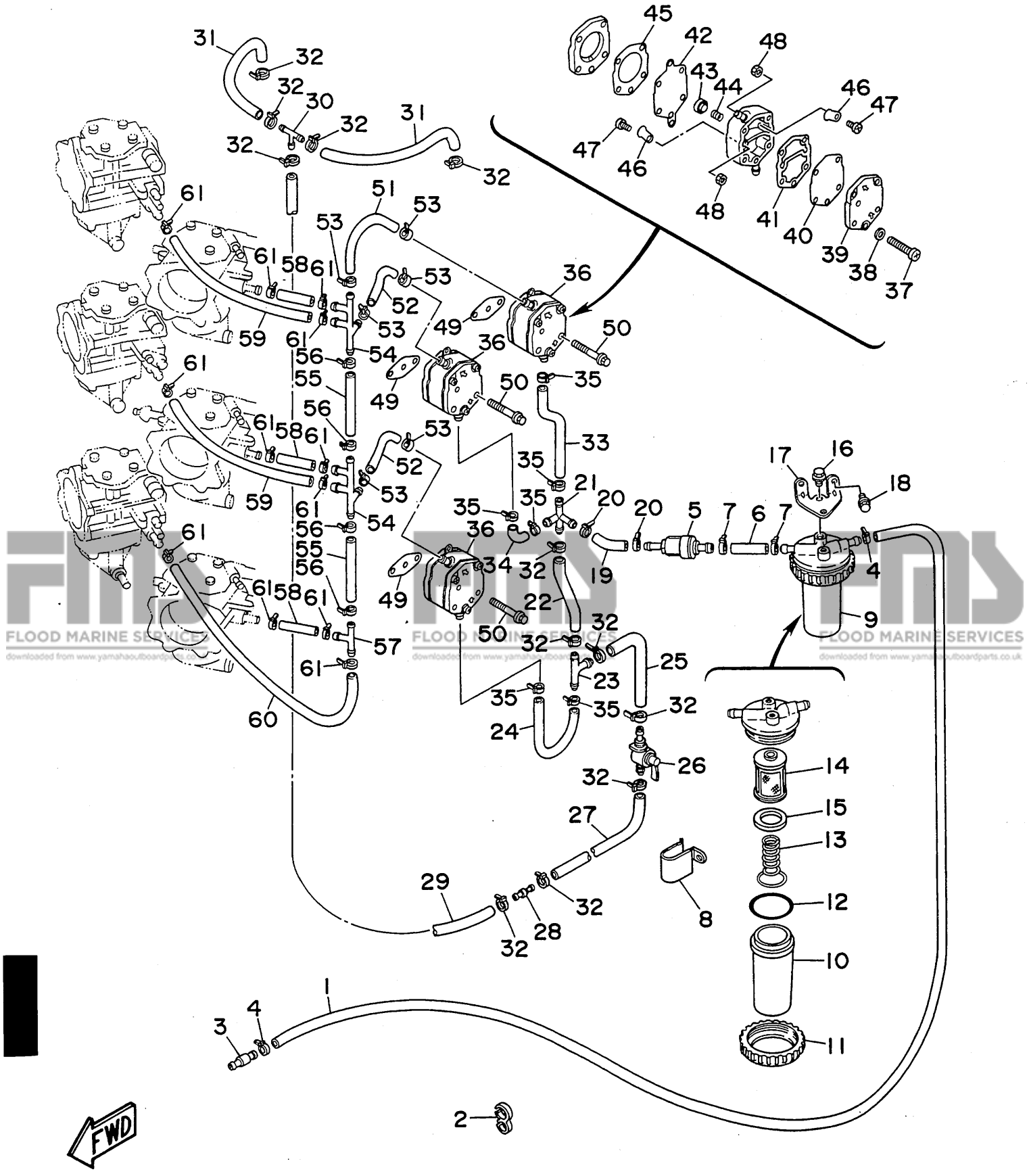
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Fig. 7 OIL TANK

Ref.No.	Parts No.	Description	Q'ty
1	6E5-21708-04	OIL TANK SUB-ASSY	1
2	6E5-21733-02	.SUB TANK, oil	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1
4	6E5-24322-00	.PIPE 11	1
5	90465-13M11	.CLAMP	2
6	646-24251-02	.STRAINER 1	1
7	6E5-24319-01	.PIPE, oil	1
8	90465-13M11	.CLAMP	2
9	6E5-81900-01	.OIL FEED PUMP ASSY	1
10	6E5-81922-00	.GROMMET	1
11	6E5-24321-01	.PIPE 10	1
12	6E5-24379-00	.PIPE, joint 4	1
13	90445-11M81	.HOSE (L3000)	1
14	90465-13M11	.CLAMP	4
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1
16	6E5-85721-01	.WIRE, lead	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1
18	6E5-21798-01-33	BRACKET, damper	1
19	6E5-21746-00	DAMPER	2
20	97380-06100	BOLT	1
21	92990-06600	WASHER, plate	2
22	95380-06600	NUT	1
23	61A-21750-00	OIL TANK ASSY	1
24	61A-85730-00	OIL LEVEL GAUGE ASSY	1
25	61A-13411-00	STRAINER, oil	1
26	6E5-13414-00	GASKET, strainer cover	1
27	90445-05M02	HOSE	1
28	6A0-82317-00	DAMPER, ignition coil	3
29	624-42542-00	PIPE	3
30	90119-06M65	BOLT, with washer	3
31	6R3-8259E-00	SWITCH ASSY	1
32	6E5-24323-00	PIPE 12	1
33	6E5-24379-00	PIPE, joint 4	1
34	90445-12M04	HOSE	1
35	90465-11M10	CLAMP	2
36	6E5-24379-00	PIPE, joint 4	1
37	90465-11M10	CLAMP	2
38	6E5-82521-03	WIRE, lead	1
39	90464-11M24	CLAMP	1

Fig. 8 FUEL 1



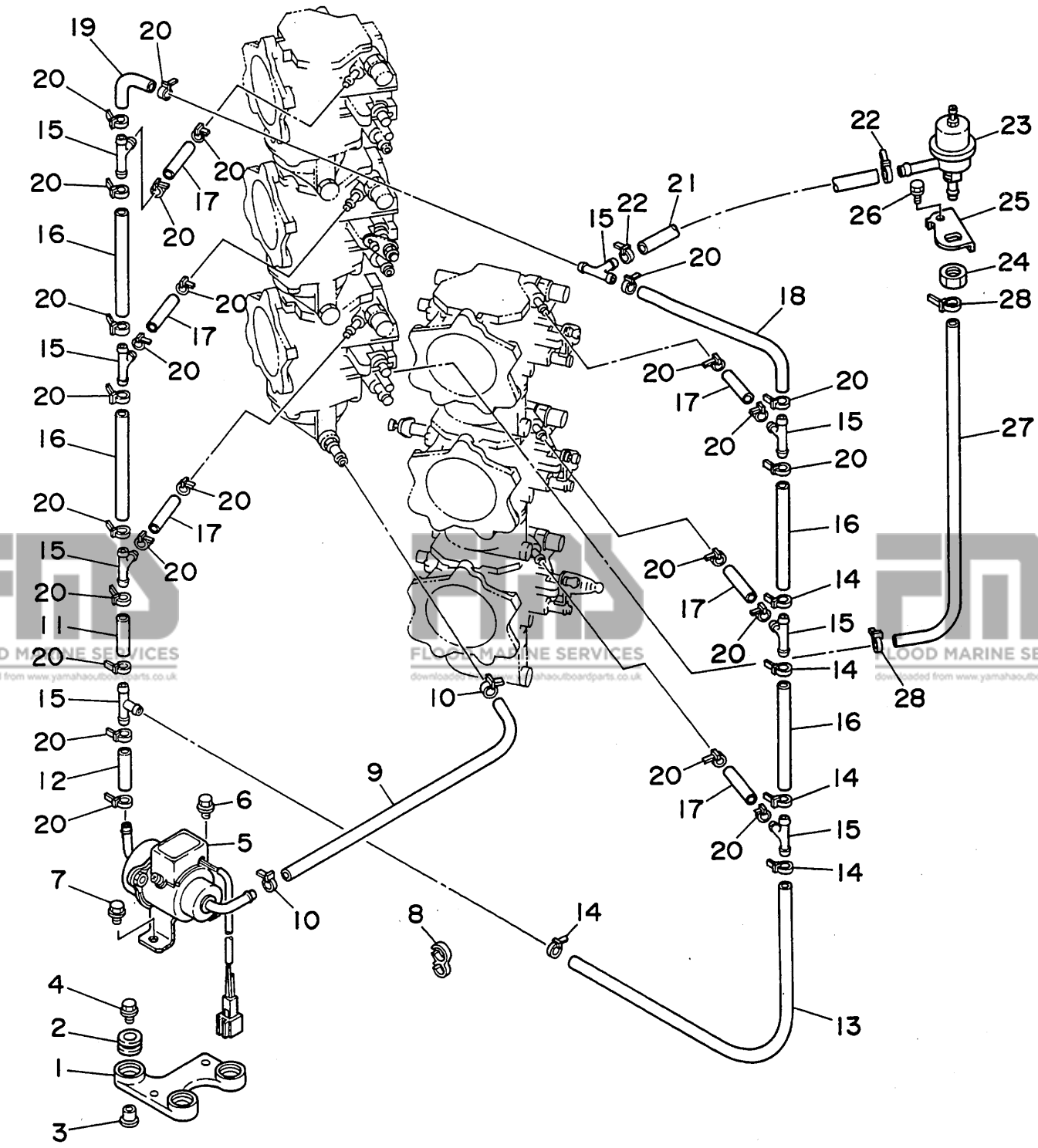
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Fig. 8 FUEL 1

Ref.No.	Parts No.	Description	Q'ty
1	90445-13M16	HOSE	1
2	90464-13M34	CLAMP	2
3	6R3-24377-00	PIPE, joint 3	1
4	90465-11M10	CLAMP	2
5	6R5-24408-00	FUEL FEED ASSY	1
6	6E5-24315-00	PIPE 5	1
7	90465-11M10	CLAMP	2
8	90465-10M14	CLAMP	1
9	61A-24560-00	FILTER ASSY	1
10	61A-24521-00	.CUP, filter	1
11	61A-24531-00	.NUT	1
12	61A-24564-00	.GASKET	1
13	61A-24577-00	.SPRING	1
14	61A-24563-00	.ELEMENT, filter	1
15	61A-24469-00	.FLOAT, water level	1
16	97595-06514	BOLT, with washer	2
17	61A-24566-00	BRACKET, filter	1
18	97513-06516	BOLT, with washer	2
19	6E5-24315-00	PIPE 5	1
20	90465-11M10	CLAMP	2
21	6G5-24377-00	PIPE, joint 3	1
22	90445-13M03	HOSE	1
23	6E5-24378-00	PIPE, joint 4	1
24	6E5-24314-00	PIPE 4	1
25	6E5-24313-00	PIPE 3	1
26	61A-24500-00	FUEL COCK ASSY 1	1
27	90445-10M53	HOSE	1
28	6E5-21744-00	BREATHER	1
29	90445-10M49	HOSE	1
30	688-24378-00	PIPE, joint 4	1
31	90445-10M17	HOSE	2
32	90465-11M10	CLAMP	12
33	6G5-24315-00	PIPE 5	1
34	61A-24311-00	PIPE, fuel 1	1
35	90465-11M10	CLAMP	6
36	6E5-24410-02	FUEL PUMP ASSY	3
37	98503-05035	.SCREW, pan head	3
38	92990-05600	.WASHER, plate	3
39	6E5-24413-00	.BODY 2	1
40	6E5-24471-00	.DIAPHRAGM	1
41	6E5-24435-00	.GASKET, body 2	1
42	6E5-24411-00	.DIAPHRAGM	1
43	648-24424-00	.SEAT, spring	1
44	6E5-24423-00	.SPRING, diaphragm	1
45	6E5-24434-02	.GASKET, body	1
46	6A0-24421-01	.VALVE, check	4
47	6A0-14325-00	.SCREW, pan head	4
48	95380-03600	.NUT	4
49	650-24431-00	GASKET, fuel pump 1	3
50	97595-06550	BOLT, with washer	6
51	6G5-24317-01	PIPE 7	1
52	90445-13M31	HOSE	2
53	90465-11M10	CLAMP	6
54	61A-24377-00	PIPE, joint 3	2
55	90445-13M14	HOSE	2
56	90465-11M10	CLAMP	4
57	6E5-24378-00	PIPE, joint 4	1
58	90445-13M02	HOSE	3
59	90445-13M12	HOSE	2
60	90445-13M11	HOSE	1
61	90465-11M10	CLAMP	12

Fig. 9 FUEL 2



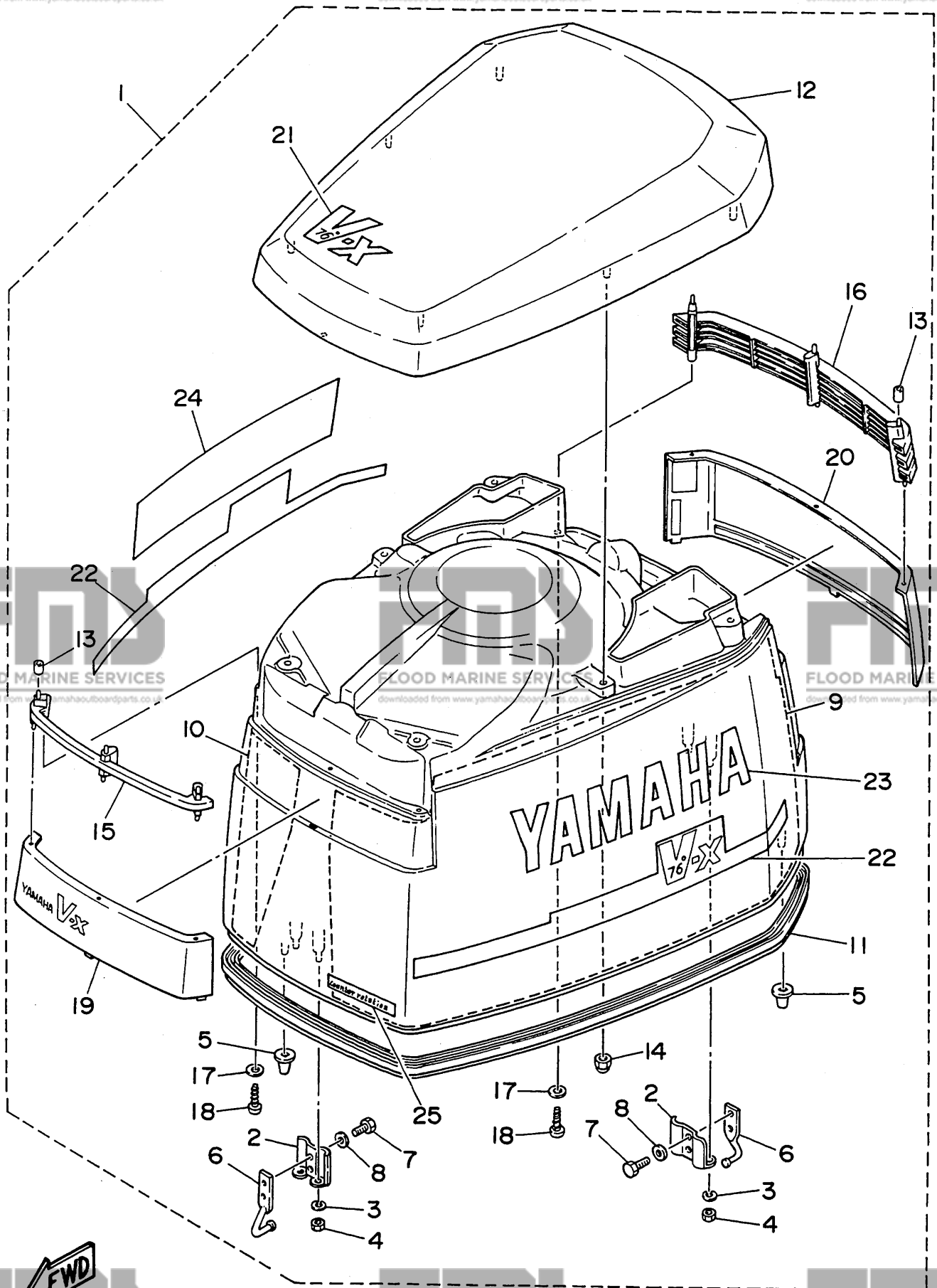
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Fig. 9 FUEL 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-24491-00	BRACKET, fuel pump	1
2	6A0-82317-00	DAMPER, ignition coil	3
3	624-42542-00	PIPE	3
4	90119-06M65	BOLT, with washer	3
5	61A-13910-00	FUEL PUMP ASSY	1
6	97595-08514	BOLT, with washer	1
7	97595-06514	BOLT, with washer	1
8	90464-13M34	CLAMP	1
9	6A4-24315-00	PIPE 5	1
10	90465-11M10	CLAMP	2
11	90445-10M31	HOSE	1
12	90445-10M14	HOSE	1
13	90445-10M40	HOSE	1
14	90465-11M10	CLAMP	6
15	688-24378-00	PIPE, joint 4	8
16	90445-10M53	HOSE	4
17	61A-24316-00	PIPE 6	6
18	6A4-24315-00	PIPE 5	1
19	90445-10M16	HOSE	1
20	90465-11M10	CLAMP	24
21	61A-24315-00	PIPE 5	1
22	90465-11M10	CLAMP	2
23	61A-24470-00	FUEL REGULATOR ASSY	1
24	95380-12600	NUT	1
25	61A-24422-00	PLATE	1
26	97595-06516	BOLT, with washer	1
27	90445-10M92	HOSE	1
28	90465-11M10	CLAMP	2

Fig. 10 TOP COWLING



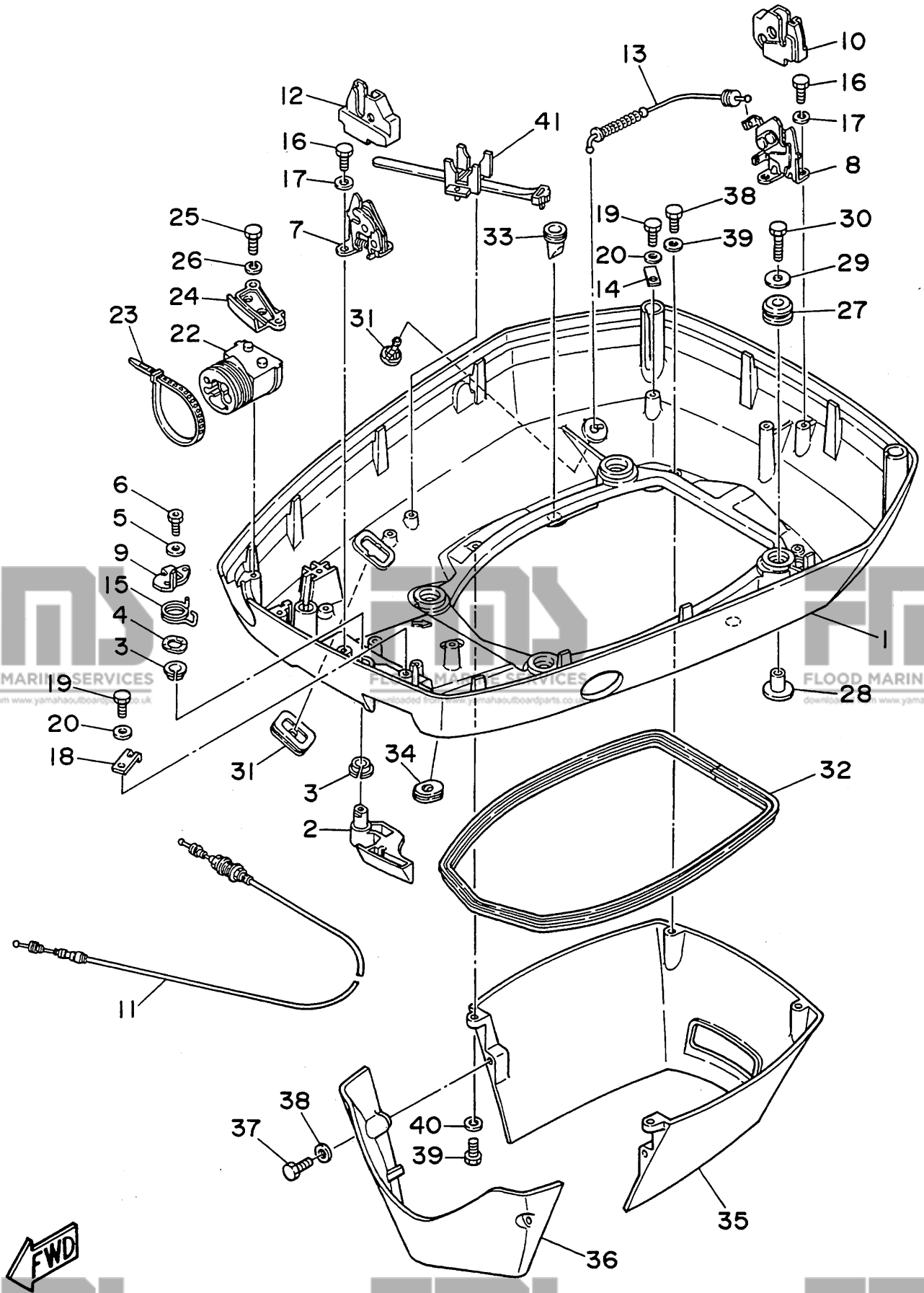
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Fig. 10 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	61B-42610-G0-EJ	TOP COWLING ASSY	1
2	6R3-42647-00	.HOLDER, clamp band	2
3	92990-06100	.WASHER, spring	4
4	95380-06600	.NUT	4
5	6R3-42662-00	.DAMPER	3
6	6R3-42814-00	.HOOK, clamp	2
7	97395-06012	.BOLT	4
8	92990-06600	.WASHER, plate	4
9	61A-42619-00	.DAMPER, form	1
10	61A-42627-00	.DAMPER, form	1
11	61A-42615-00	.SEAL	1
12	61A-42613-00-EJ	.MOLDING, air duct	1
13	90385-04M05	.BUSH	6
14	90179-06M12	.NUT	6
15	61A-42626-00	.LOUVER 1	1
16	61A-42636-00	.LOUVER 2	1
17	92990-04600	.WASHER, plate	6
18	97780-40520	.SCREW, tapping	6
19	61A-42686-G0	.EMBLEM, front	1
20	61A-42687-G0	.EMBLEM, rear	1
21	61A-42683-G0	.MARK, cowling	1
22	61A-W0070-G0	.GRAPHIC SET	1
23	61A-42681-G0	.MARK, cowling	1
24	61A-42682-G0	.MARK, cowling	1
25	61B-42677-00	.GRAPHIC, front	1

Fig. 11 BOTTOM COWLING



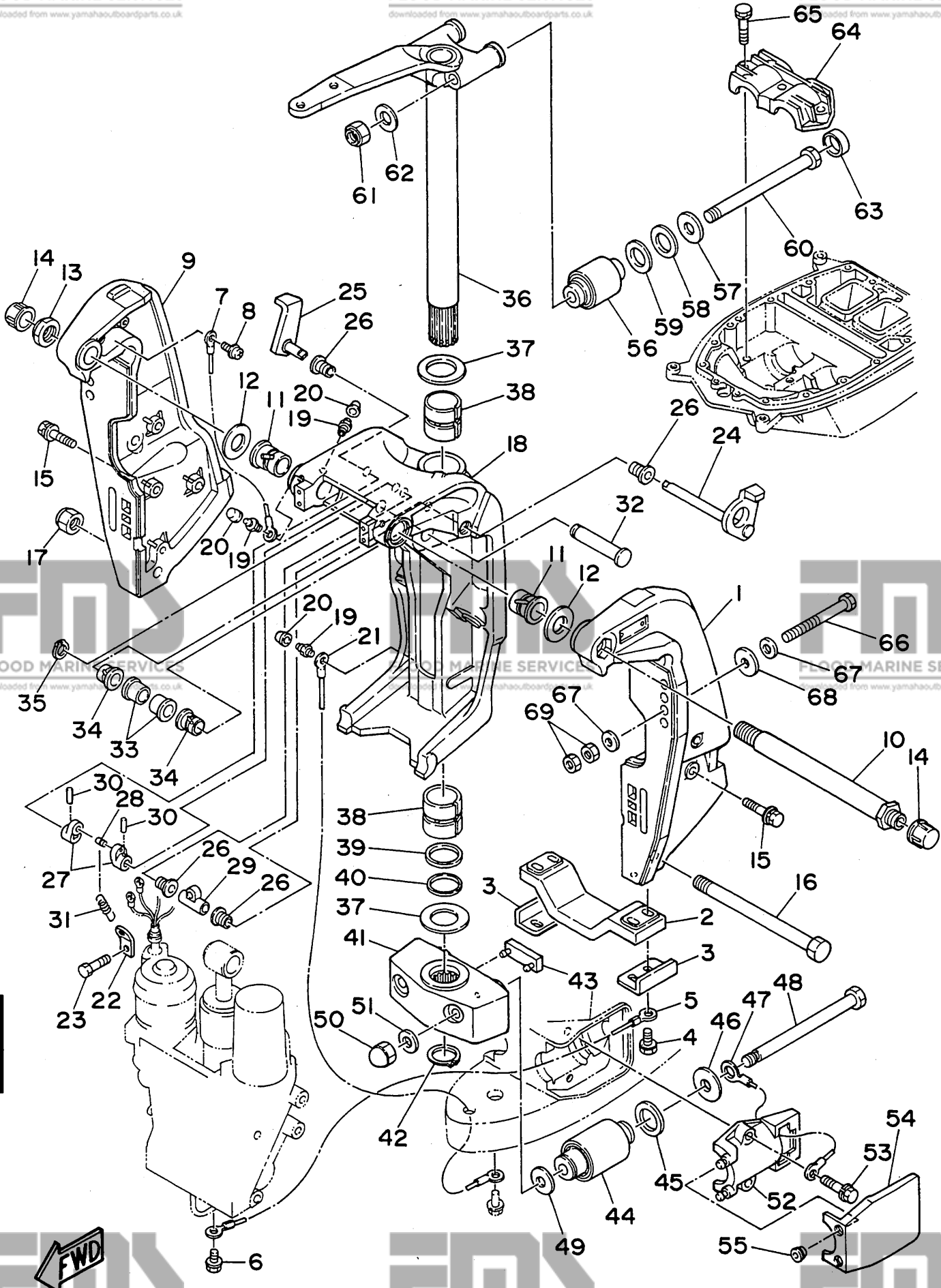
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Fig. 11 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	61A-42711-00-EJ	COWLING, bottom	1
2	61A-42815-00-EJ	LEVER, clamp	1
3	90386-13M88	BUSH	2
4	90206-13M10	WASHER, wave	1
5	90201-06M30	WASHER, plate	1
6	90109-06M50	BOLT	1
7	6R3-42824-00	BASE, clamp lever	1
8	6R3-42811-00	STAY	1
9	6R3-42816-00	LEVER, clamp	1
10	61A-42851-00	COVER, clamp	1
11	6R3-42850-00	WIRE COMP.	1
12	6R3-42851-00	COVER, clamp	1
13	61A-42850-00	WIRE COMP.	1
14	682-44117-00	BRACKET	1
15	6R3-42813-00	SPRING, clamp lever	1
16	97395-06016	BOLT	4
17	92990-06600	WASHER, plate	4
18	6R3-42828-00	PLATE, clamp	1
19	97395-06010	BOLT	2
20	92990-06600	WASHER, plate	2
21	6E5-44391-00	NIPPLE, hose	1
22	61A-42725-00	GROMMET	1
23	90465-13M30	CLAMP	1
24	61A-42738-00-5B	PLATE, fitting	1
25	97395-06016	BOLT	2
26	92990-06600	WASHER, plate	2
27	90480-22M15	GROMMET	4
28	90387-08M37	COLLAR	4
29	90201-08M54	WASHER, plate	4
30	97090-08035	BOLT	4
31	688-42726-10	GROMMET	1
32	61A-42716-00	RUBBER, seal 1	1
33	61A-42717-00	RUBBER, seal 2	4
34	61A-42727-00	GROMMET	1
35	61A-42741-00-EJ	APRON	1
36	61A-42771-00-EJ	APRON	1
37	97395-06030	BOLT	2
38	92990-06600	WASHER, plate	2
39	97395-06020	BOLT	4
40	92990-06600	WASHER, plate	4
41	688-82594-00	CLAMP	1

Fig. 12 BRACKET 1

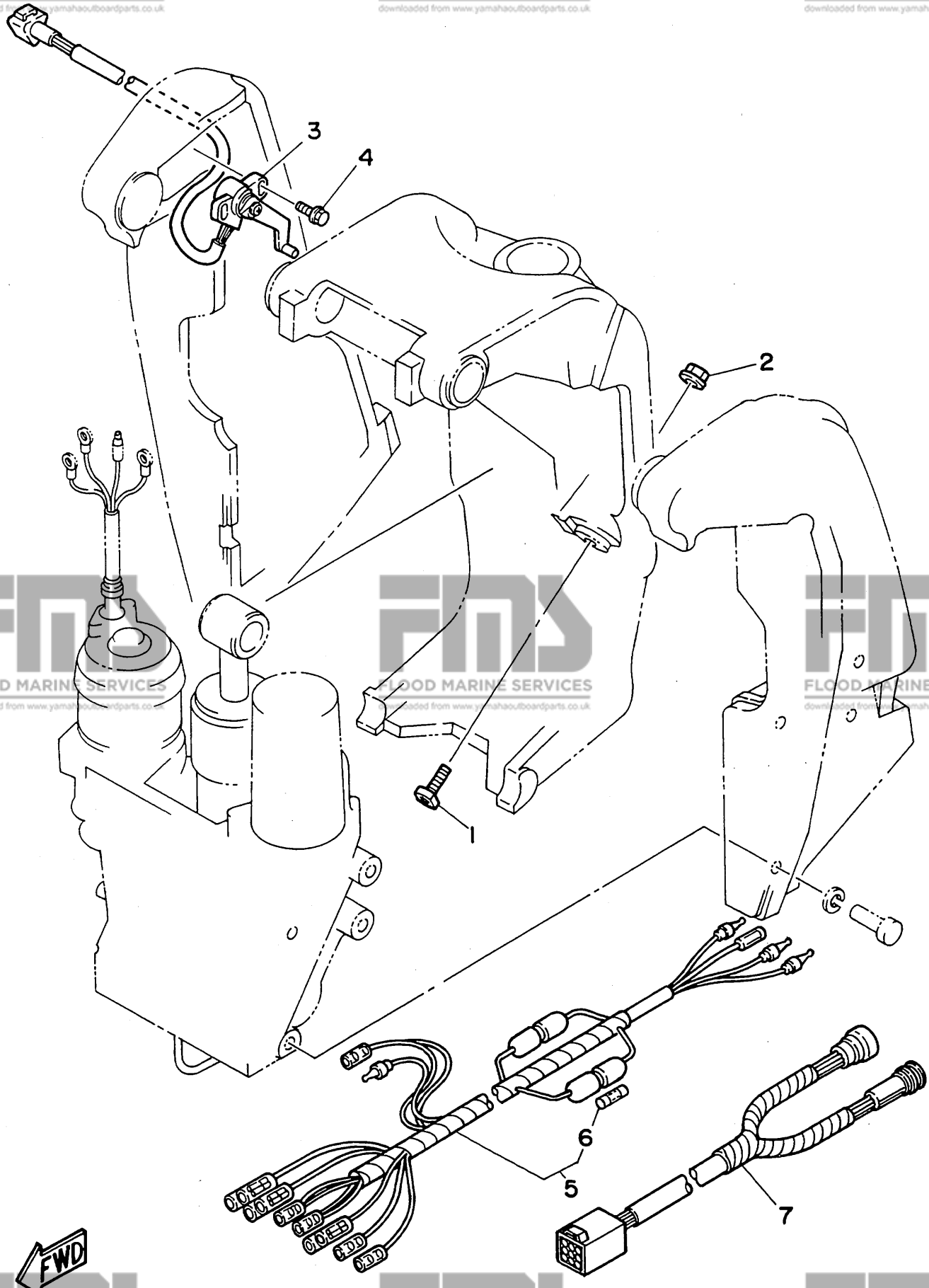


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Fig. 12 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-43111-20-EJ	BRACKET, clamp	1
2	6G5-45251-01	ANODE	1
3	6G5-44526-00	PLATE	2
4	97595-06525	BOLT, with washer	4
5	6H1-82148-00	WIRE, lead 4	1
6	97595-06510	BOLT, with washer	1
7	6E5-82148-00	WIRE, lead 4	1
8	97985-06212	SCREW, with washer	1
9	61A-43112-20-EJ	BRACKET, clamp	1
10	6E5-43131-01	BOLT, clamp bracket	1
11	90386-25M31	BUSH	2
12	90201-26M59	WASHER, plate	2
13	90185-22043	NUT, self-locking	1
14	663-43145-00	CAP, clamp bracket	2
15	97595-10645	BOLT, with washer	8
16	61A-43164-00	ROD, tilt lock	1
17	95780-16300	NUT, flange	1
18	61A-43311-20-EJ	BRACKET, swivel	1
19	93700-06004	NIPPLE, grease	5
20	663-45119-00	CAP, grease nipple	5
21	61A-82147-20	WIRE, lead 4	1
22	6G5-43144-00	HOOK, spring	1
23	97395-06010	BOLT	1
24	61A-43181-00	LEVER, tilt stop	1
25	6G5-43185-01	LEVER, tilt stop	1
26	90386-10M16	BUSH	4
27	6G5-43148-00	COLLAR, distance	2
28	90249-06M19	PIN	1
29	90387-10M02	COLLAR	1
30	91690-30020	PIN, spring	2
31	90506-14M24	SPRING, tension	1
32	6E5-43126-01	PIN, upper shock mount	1
33	90386-18M63	BUSH	2
34	90386-18M14	BUSH	2
35	93410-18M02	CIRCLIP	1
36	61A-42510-20-EJ	STEERING BRACKET ASSY	1
37	90201-40M00	WASHER, plate	2
38	90386-39M89	BUSH	2
39	93210-35321	O-RING	1
40	90202-40M47	WASHER, plate	1
41	61A-44551-00-EJ	HOUSING, lower mount rubber	1
42	93410-37M04	CIRCLIP	1
43	6E5-44575-00	DAMPER, lower mount rubber	1
44	61A-44555-00-94	MOUNT DAMPER, lower side	2
45	90202-32M19	WASHER, plate	2
46	90201-16M55	WASHER, plate	2
47	6E5-82149-00	WIRE, lead 3	1
48	90109-14M48	BOLT	2
49	90201-15M58	WASHER, plate	2
50	95380-14800	NUT	2
51	92990-14600	WASHER	2
52	61A-44552-00-94	HOUSING, lower mount rubber	2
53	97595-10545	BOLT, with washer	4
54	61A-44553-00-EJ	COVER, lower mount	2
55	6A0-15789-00	DAMPER	4
56	61A-44514-00-94	MOUNT DAMPER, upper side	2
57	90201-16M01	WASHER, plate	2
58	90202-28M46	WASHER, plate	2
59	90201-28M01	WASHER, plate	2
60	90109-14M10	BOLT	2
61	90185-14M00	NUT, self-locking	2
62	92990-14600	WASHER	2
63	61A-44533-00	DAMPER, upper mount rubber	2
64	61A-44511-00-94	COVER, upper mount	1
65	97595-10545	BOLT, with washer	3
66	90101-12M03	BOLT (L:115MM)	4
67	90201-13M01	WASHER, plate	8
68	90201-12426	WASHER, plate	4
69	95380-12600	NUT	8

Fig. 13 BRACKET 2



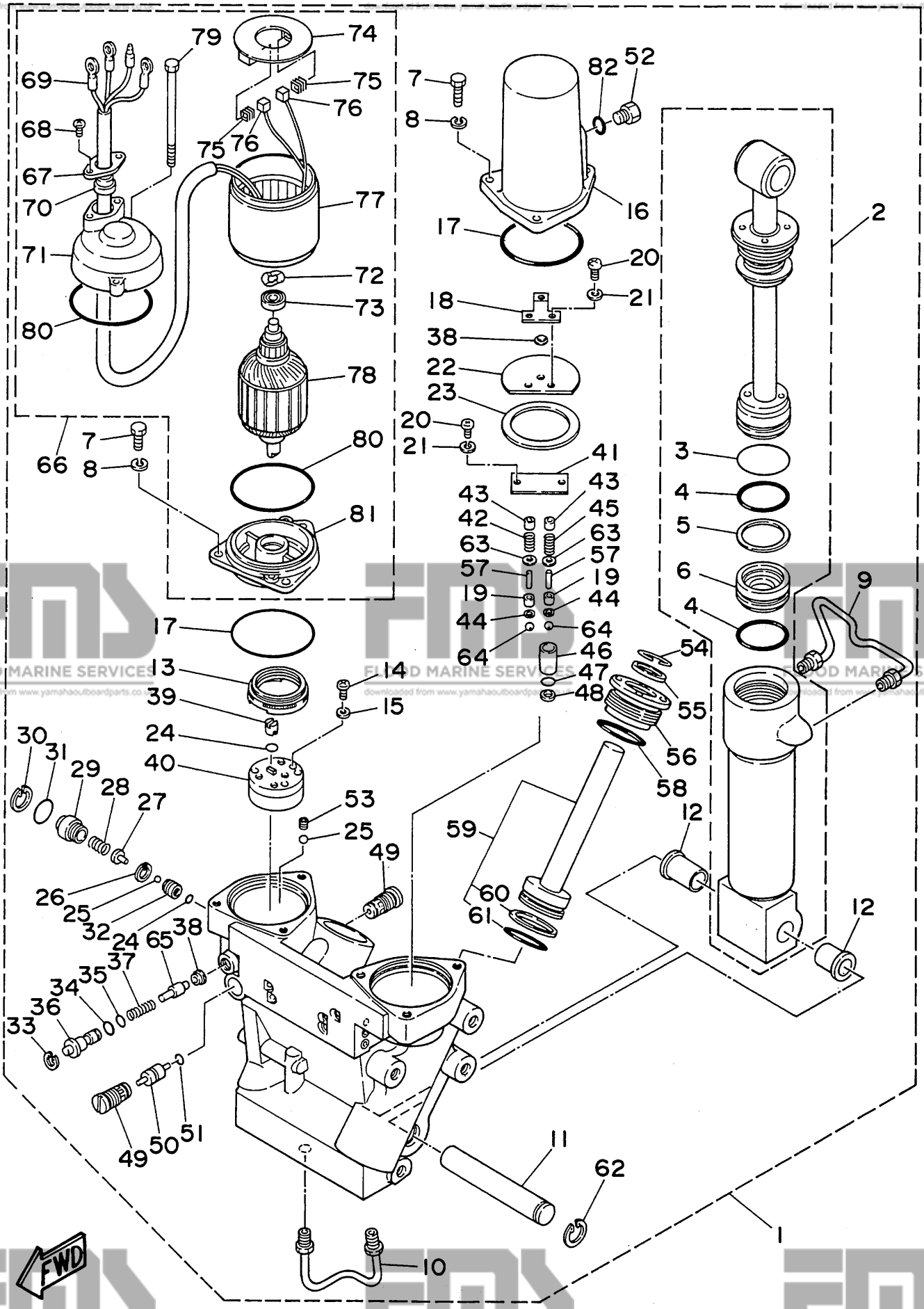
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Fig. 13 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-43376-00	BOLT, thrust receiver	2
2	95780-10300	NUT, flange	2
3	61A-83672-00	TRIM SENDER	1
4	95895-06016	BOLT, flange	2
5	6Y5-83553-M0	WIRE, lead	1
6	1E6-82151-00	.FUSE (10A)	2
7	61B-82553-00	EXTENSION, wire lead	1

Fig. 14 POWER TRIM & TILT ASSY

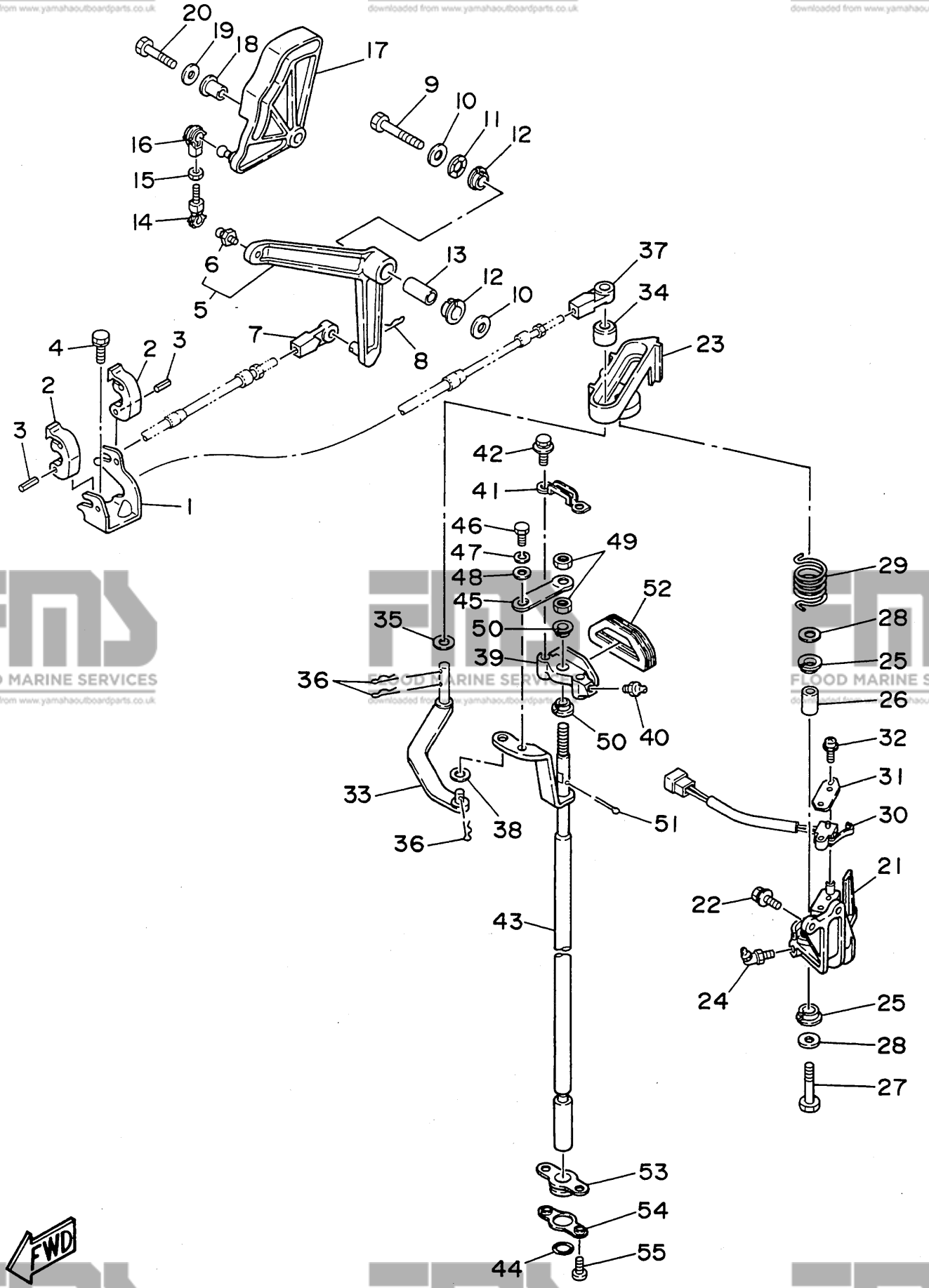


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Fig. 14 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty
1	61A-43800-20-EJ	POWER TRIM & TILT ASSY	1
2	61A-43840-00	.POWER TILT ASSY	1
3	6H1-43861-00	..O-RING	1
4	61A-43861-00	..O-RING	2
5	61A-43871-00	..RING, back up	1
6	6H1-43814-00	..PISTON, free	1
7	97395-06020	.BOLT	6
8	92990-06100	.WASHER, spring	6
9	61A-43835-00	.PIPE	1
10	61A-43833-00	.PIPE	1
11	61A-43818-00	.PIN, lower shock mount	1
12	90386-18M14	.BUSH	2
13	6H1-43817-00	.FILTER 2	1
14	98501-04030	.SCREW, pan head	3
15	92901-04100	.WASHER, spring	3
16	61A-43828-00	.BODY, reservoir	1
17	6H1-43869-00	.O-RING	2
18	61A-4384L-00	.SPRING, trim down	1
19	6T4-43851-00	.SEAT, relief valve	2
20	98501-05010	.SCREW, pan head	4
21	92901-05100	.WASHER, spring	4
22	61A-4384K-00	.PLATE, trim down	1
23	61A-4384J-00	.SEAL, trim down	1
24	93210-06519	.O-RING	2
25	93505-32038	.BALL	2
26	61A-43875-00	.RING, snap	1
27	61A-43848-00	.ROD, manual release	1
28	61A-43854-00	.SPRING, manual release	1
29	61A-43845-00	.SCREW, manual release	1
30	6H1-43875-00	.RING, snap	1
31	93210-18M75	.O-RING	1
32	61A-43847-00	.SEAT, manual valve	1
33	6T4-43876-00	.RING, snap	1
34	6H1-43868-00	.O-RING	1
35	93210-06632	.O-RING	1
36	6T4-43849-00	.PIN, valve support	1
37	61A-4385H-00	.SPRING, seal	1
38	61A-4384F-00	.SEAL, main valve	2
39	6H1-43831-00	.CONNECTOR, shaft	1
40	6T4-43830-00	.GEAR PUMP ASSY	1
41	61A-4382K-00	.CAP, relief valve	1
42	61A-43856-00	.SPRING, down relief	1
43	6T4-43844-00	.PIN, valve support	2
44	6T4-4384G-00	.SEAL, relief valve	2
45	6T4-43855-00	.SPRING, up relief	1
46	6T4-43895-00	.SEAT, relief valve	1
47	93210-10M74	.O-RING	1
48	6H1-43816-00	.FILTER 1	1
49	6T4-43802-00	.VALVE SUB ASSY	2
50	6T4-43841-00	.PISTON, shuttle	1
51	93210-09350	.O-RING	1
52	6H1-43829-00	.PLUG, reservoir	1
53	61A-43878-00	.BOLT, socket	1
54	6T4-43875-00	.RING, snap	2
55	61A-43822-00	.SEAL, trim dust	2
56	61A-43821-00	.SCREW, trim cylinder end	2
57	91609-10014	.PIN, spring	2
58	61A-43861-00	.O-RING	2
59	61A-43820-00	.PISTON SUB ASSY	2
60	61A-43874-00	..RING, back up	1
61	61A-43864-00	..O-RING	1
62	61A-43876-00	.RING, snap	1
63	6T4-43893-00	.WASHER	2
64	93501-08001	.BALL	2
65	61A-4382A-00	.ADAPTOR 1	1
66	61A-43880-00	.MOTOR ASSY	1
67	6T4-4386J-00	..WASHER, special	1
68	90157-05107	..SCREW, pan head	2
69	61A-43807-00	..WIRE SUB ASSY	1
70	6T4-43885-00	..GROMMET	1
71	61A-43884-00	..FRAME, commutator end	1
72	90206-14086	..WASHER, wave	3
73	93300-60820	..BEARING	1
74	61A-43806-00	..BRUSH HOLDER ASSY	1
75	61A-4386K-00	..SPRING, brush	4
76	61A-43891-00	..BRUSH	2
77	61A-43804-00	..STATOR ASSY	1
78	61A-43805-00	..ARMATURE ASSY	1
79	61A-43887-00	..BOLT, through	2
80	93210-72789	..O-RING	2
81	61A-43881-00	..FRAME, end	1
82	93210-09350	.O-RING	1

Fig. 15 CONTROL

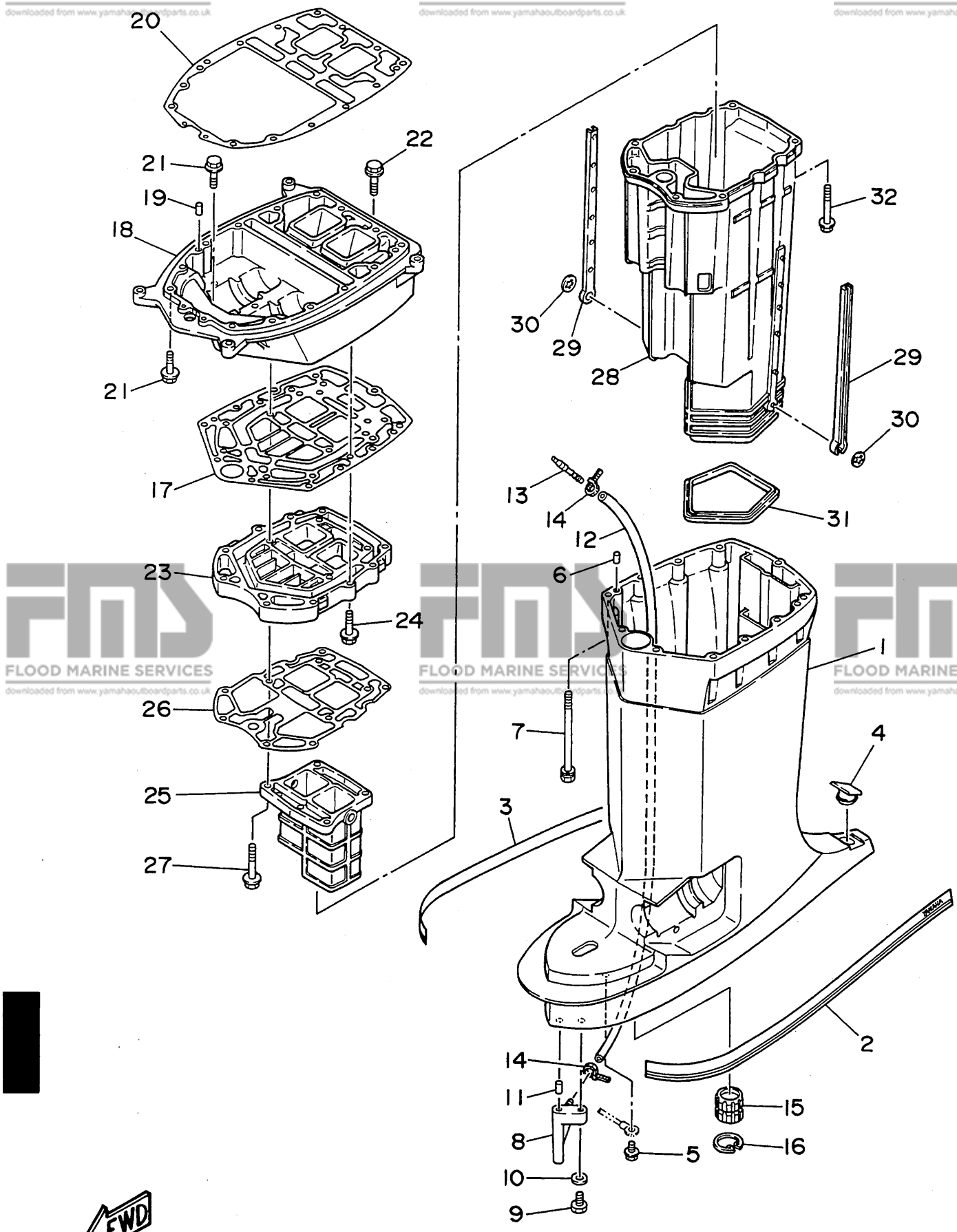


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Fig. 15 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	61A-48531-00	BRACKET, remote control 1	1
2	6E5-48538-00	CLAMP,cable 1	2
3	91690-30012	PIN, spring	2
4	97595-08420	BOLT, with washer	1
5	61A-41632-00-94	LEVER, magneto control	1
6	663-85518-00	.JOINT, ball	1
7	6E5-48344-00	CABLE END, remote control	1
8	90468-18008	CLIP	1
9	97313-08045	BOLT	1
10	92990-08200	WASHER, plain	2
11	90206-12M00	WASHER, wave	1
12	90386-12069	BUSH	2
13	90387-08M16	COLLAR	1
14	6G5-41211-01	LINK, accel.	1
15	95380-05600	NUT	1
16	6H4-41237-00	JOINT, link	1
17	61A-41213-00	CAM, accel.	1
18	90387-06M29	COLLAR	1
19	90206-10M04	WASHER, wave	1
20	97395-06025	BOLT	1
21	61A-44117-00-EJ	BRACKET	1
22	97595-06516	BOLT, with washer	2
23	61A-44176-00-EJ	BRACKET	1
24	93700-06M01	NIPPLE, grease	1
25	90386-12069	BUSH	2
26	90387-08M09	COLLAR	1
27	97090-08035	BOLT	1
28	92990-08200	WASHER, plain	2
29	90508-20M31	SPRING, torsion	1
30	61A-8259F-00	SWITCH ASSY	1
31	61A-82588-00	PLATE	1
32	97985-04116	SCREW, with washer	2
33	61A-44121-00	LEVER, shift rod	1
34	6E5-44122-00	BUSHING, shift rod lever	1
35	90202-08M20	WASHER, plate	1
36	90468-18008	CLIP	3
37	6E5-48344-00	CABLE END, remote control	1
38	90202-06007	WASHER, plate	1
39	61A-44118-00-EJ	BRACKET	1
40	93700-06004	NIPPLE, grease	1
41	61A-44116-00	SPRING	1
42	97595-06630	BOLT, with washer	2
43	61A-44120-20	HANDLE GEAR SHIFT ASSY	1
44	93210-09350	O-RING	1
45	61A-44112-00	STAY, handle gear shift	1
46	97013-06012	BOLT	1
47	92990-06100	WASHER, spring	1
48	92990-06600	WASHER, plate	1
49	95303-08600	NUT	2
50	90386-90M90	BUSH	2
51	91490-20015	PIN, cotter	1
52	61A-15315-00	SEAL, crankcase	1
53	61A-42724-00	GROMMET	1
54	61A-44138-00	WASHER	1
55	97895-06008	SCREW, pan head	2

Fig. 16 UPPER CASING



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Fig. 16 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	61A-45111-20-EJ	CASING, upper	1
2	61A-42791-40	MARK 1	1
3	61A-42792-40	MARK	1
4	61A-45155-00	CAP	1
5	97595-06510	BOLT, with washer	1
6	93608-12M05	PIN, dowel	2
7	90119-08M04	BOLT, with washer	8
8	61A-45378-00	NIPPLE, hose	1
9	97395-06025	BOLT	1
10	90201-06M31	WASHER, plate	1
11	93606-12019	PIN, dowel	1
12	90445-07MF0	HOSE	1
13	6E5-83558-00	END, nipple	1
14	90465-11M10	CLAMP	2
15	6E5-45318-00	BUSHING, drive shaft	1
16	93420-36M01	CIRCLIP	1
17	61A-45114-00	GASKET, upper casing	1
18	61A-41137-00-94	GUIDE, exhaust	1
19	93608-12M05	PIN, dowel	2
20	61A-45113-00	GASKET, upper casing	1
21	97595-08530	BOLT, with washer	8
22	97595-08535	BOLT, with washer	1
23	61A-41131-00-5B	MANIFOLD, ext. 1	1
24	97595-08535	BOLT, with washer	4
25	61A-41132-00-5B	MANIFOLD, exhaust	1
26	61A-41134-00	GASKET, exhaust manifold	1
27	97595-08550	BOLT, with washer	4
28	61A-14711-20-5B	MUFFLER 1	1
29	6E5-14737-00	DAMPER, muffler	2
30	90183-05M02	NUT, spring	2
31	61A-45123-00	GASKET, muffler	1
32	97595-08550	BOLT, with washer	6

Fig. 17 LOWER CASING. DRIVE 1

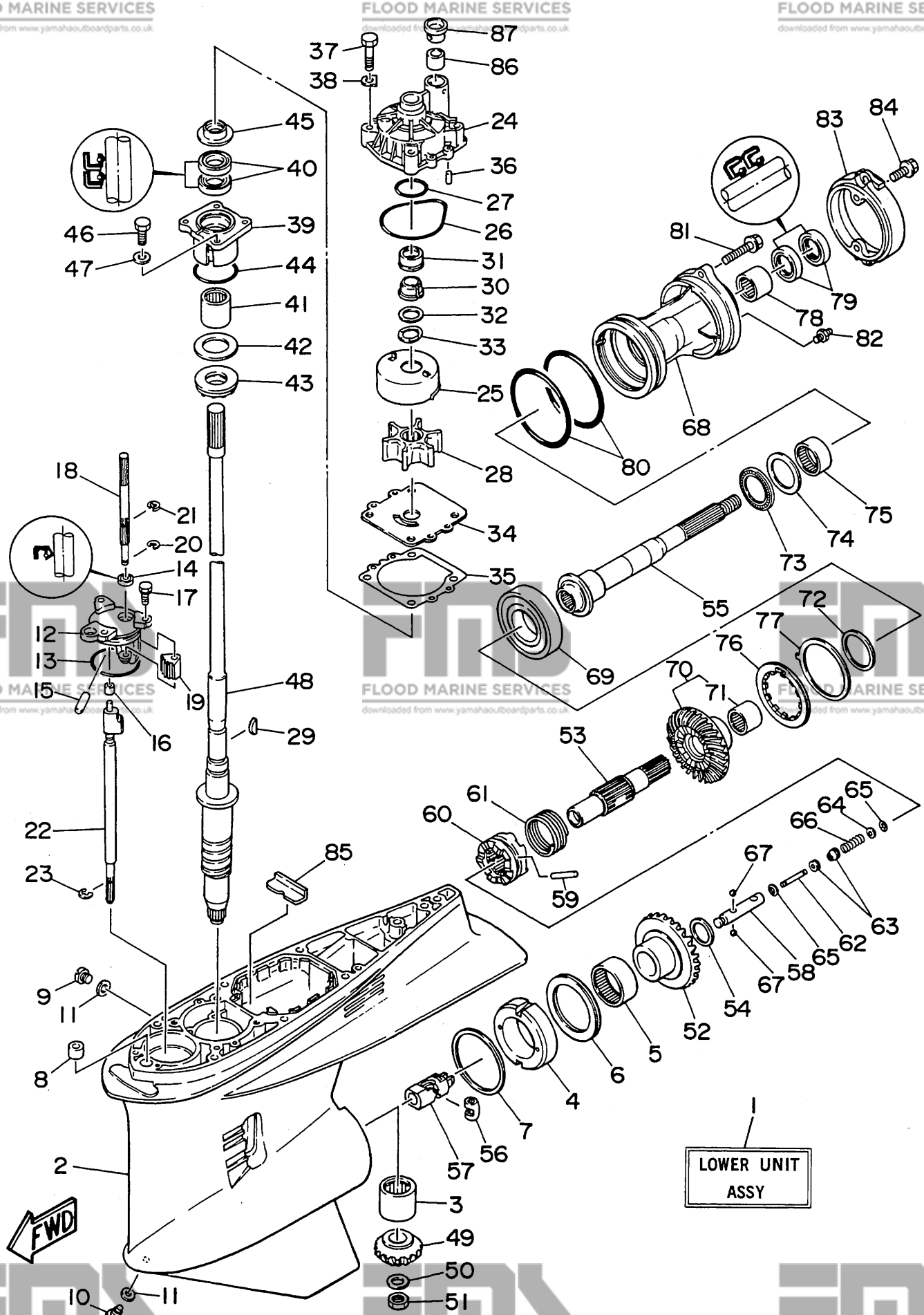
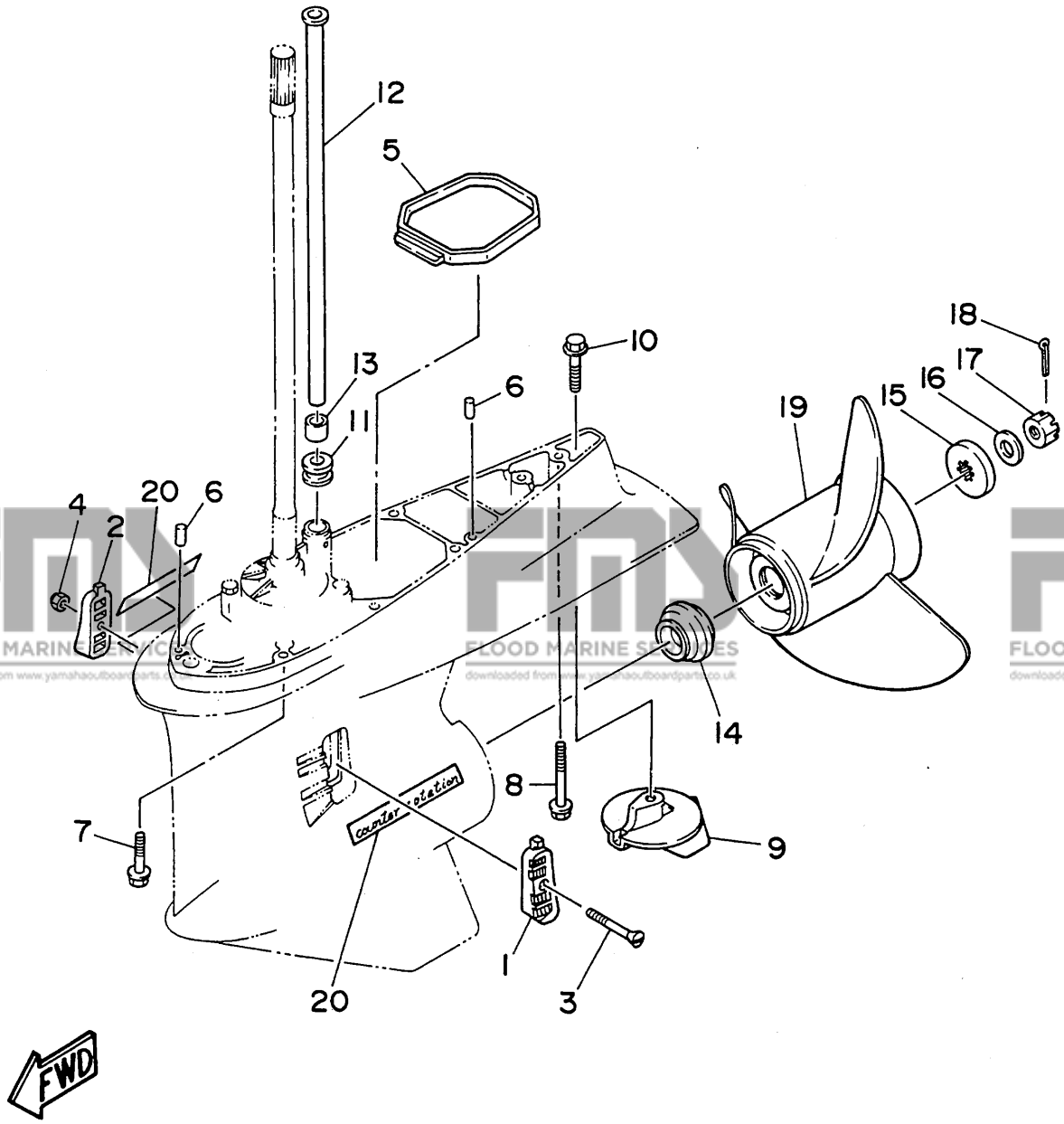


Fig. 17 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	61B-45300-20-EJ	LOWER UNIT ASSY (Ref.No. 2 to 87)	1
2	61A-45301-00-EJ	CASING, lower	1
3	93311-832U9	BEARING, cylindrical	1
4	61B-45538-00	SPACER, 1	1
5	93315-660W3	BEARING, cylindrical	1
6	93341-670V0	BEARING	1
7	61A-45567-00-10	SHIM	1 UR
	61A-45567-00-12	SHIM	1 UR
	61A-45567-00-15	SHIM	1 UR
	61A-45567-00-18	SHIM	1 UR
	61A-45567-00-30	SHIM	1 UR
	61A-45567-00-40	SHIM	1 UR
	61A-45567-00-50	SHIM	1 UR
8	663-44366-00	DAMPER, water seal	1
9	90340-08M04	PLUG, straight screw	1
10	688-45341-00	PLUG, drain	1
11	90430-08020	GASKET	2
12	61A-45321-00-5B	PLATE	1
13	93210-64488	O-RING	1
14	93106-09014	OIL SEAL	1
15	61A-44160-00	DETENT COMP.	1
16	90384-06M07	BUSH, bimetal formed	1
17	97595-06520	BOLT, with washer	3
18	61A-44144-00	ROD, shift	1
19	61A-44173-00	LEVER, shift control	1
20	99080-05600	CIRCLIP	1
21	93450-07M00	CIRCLIP	1
22	61A-44150-00	SHIFT CAM ASSY	1
23	93450-07M00	CIRCLIP	1
24	61A-44311-00	HOUSING, water pump	1
25	61A-44322-00	INSERT, cartridge	1
26	93210-86M38	O-RING	1
27	93210-37160	O-RING	1
28	6E5-44352-00	IMPELLER	1
29	90280-04M05	KEY, woodruff	1
30	61A-45538-00	SPACER, 1	1
31	61A-45527-00	COLLAR, drive shaft	1
32	90201-22M01	WASHER, plate	2
33	90206-22M19	WASHER, wave	1
34	6G5-44323-00	OUTER PLATE, cartridge	1
35	6E5-44315-00	GASKET, water pump	1
36	93606-12019	PIN, dowel	2
37	97395-08045	BOLT	4
38	90209-08M02	WASHER	4
39	61A-45331-00-94	HOUSING, bearing	1
40	93101-28M16	OIL SEAL	2
41	93317-330U2	BEARING, cylindrical	1
42	61A-45587-00-10	SHIM	1 UR
	61A-45587-00-12	SHIM	1 UR
	61A-45587-00-15	SHIM	1 UR
	61A-45587-00-18	SHIM	1 UR
	61A-45587-00-30	SHIM	1 UR
	61A-45587-00-40	SHIM	1 UR
	61A-45587-00-50	SHIM	1 UR
43	93341-930U9	BEARING	1
44	93210-54534	O-RING	1
45	6E5-45344-00	COVER, oil seal	1
46	97395-08025	BOLT	4
47	92990-08600	WASHER, plate	4
48	61A-45501-20	DRIVE SHAFT COMP.	1
49	61A-45551-00	PINION	1
50	90201-16M00	WASHER, plate	1
51	90170-16M19	NUT	1
52	61B-45560-00	GEAR	1
53	61B-45611-00	SHAFT, propeller	1
54	90201-29M01	WASHER, plate	1
55	61B-45611-20	SHAFT, propeller	1
56	61A-44151-00	CAM, shift	1
57	61A-45641-00	SHIFTER	1
58	61A-45634-00	SLIDE, shift	1
59	61A-45632-00	PIN, cross	1
60	61A-45631-00	CLUTCH, dog	1
61	61A-45633-00	RING, cross pin	1
62	6H1-45668-00	SHAFT, free	1
63	61A-45635-00	PLUNGER, shift	2
64	90201-02M00	WASHER, plate	1
65	90183-02M03	NUT, spring	2
66	90501-10M77	SPRING, compression	1
67	93501-04011	BALL	2
68	61B-45332-00-94	HOUSING, bearing	1
69	93332-000W2	BEARING	1
70	61B-45570-00	GEAR	1
71	93315-430U8	.BEARING, cylindrical	1
72	61A-45577-00-10	SHIM	1 UR
	61A-45577-00-12	SHIM	1 UR
	61A-45577-00-15	SHIM	1 UR
	61A-45577-00-18	SHIM	1 UR
	61A-45577-00-30	SHIM	1 UR
	61A-45577-00-40	SHIM	1 UR
	61A-45577-00-50	SHIM	1 UR
73	93341-440U5	BEARING	1
74	6K1-45578-01-10	SHIM (T:0.10MM)	1 UR
	6K1-45578-01-12	SHIM (T:0.12MM)	1 UR
	6K1-45578-01-15	SHIM (T:0.15MM)	1 UR
	6K1-45578-01-18	SHIM (T:0.18MM)	1 UR
	6K1-45578-01-30	SHIM (T:0.30MM)	1 UR
	6K1-45578-01-40	SHIM (T:0.40MM)	1 UR
	6K1-45578-01-50	SHIM (T:0.50MM)	1 UR
75	93315-440V6	BEARING, cylindrical	1
76	61B-45384-00	NUT	1
77	61B-45383-00	WASHER, claw	1
78	93317-330U5	BEARING, cylindrical	1
79	93101-30M17	OIL SEAL	2
80	93211-04384	O-RING	2
81	90105-08M48	BOLT, washer based	2
82	93700-09M00	NIPPLE, grease	1
83	61A-45361-00-5B	CAP, lower casing	1
84	97595-08520	BOLT, with washer	2
85	61A-45376-00-94	GUIDE, seal damper	1
86	6E5-44365-00	DAMPER, water seal	1
87	6E5-44312-00	COVER, water pump housing	1

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Fig. 18 LOWER CASING. DRIVE 2

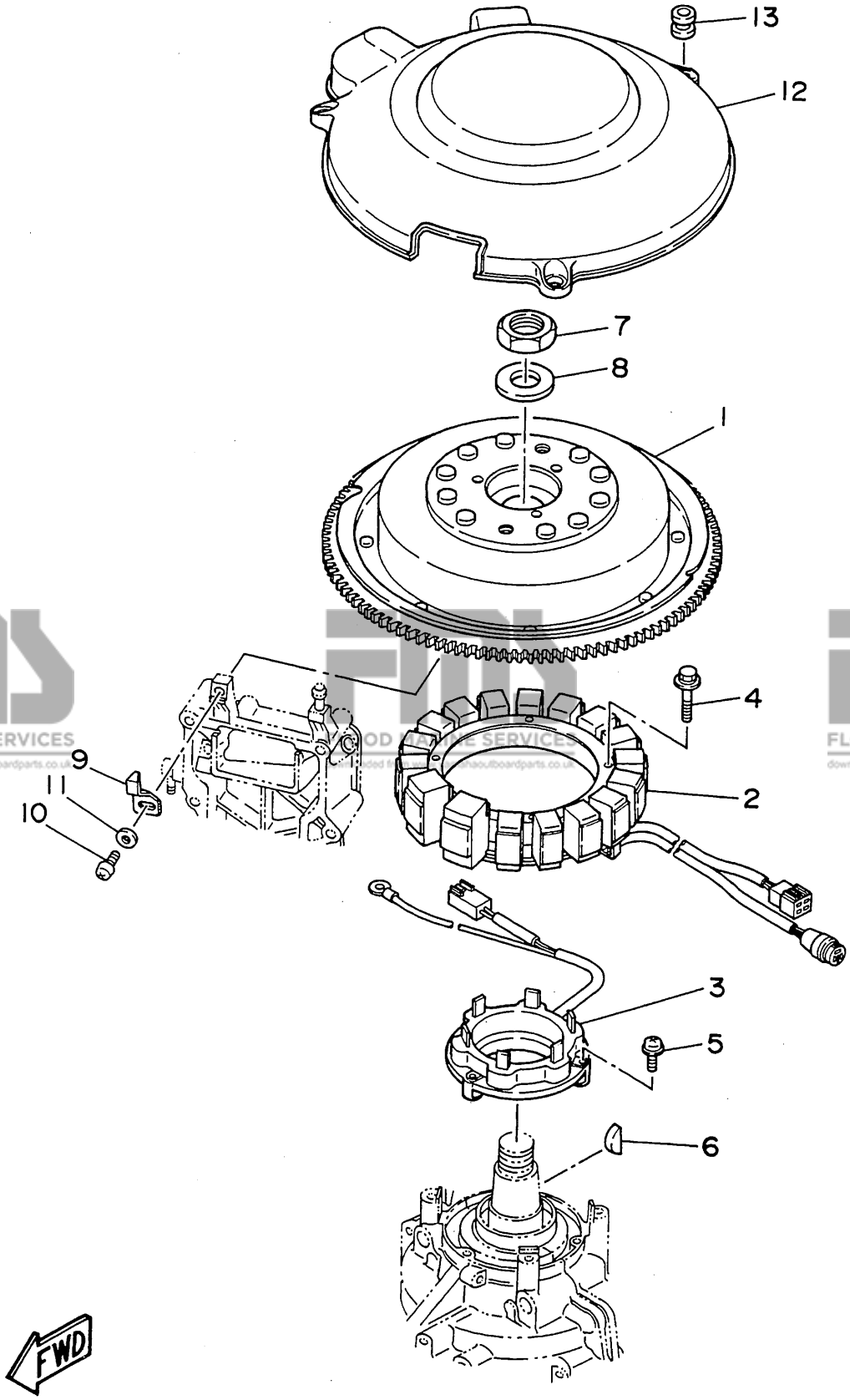


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Fig. 18 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-45214-00	COVER, water inlet	1
2	61A-45215-00	COVER, water inlet	1
3	90142-05M04	SCREW, countersunk	1
4	90185-05002	NUT, self-locking	1
5	61A-45375-00	DAMPER, seal	1
6	93608-12M05	PIN, dowel	2
7	97595-10645	BOLT, with washer	7
8	97595-10670	BOLT, with washer	1
9	61A-45371-00	TAB-TRIM	1
10	90105-10M00	BOLT, washer based	1
11	6E5-44366-00	DAMPER, water seal	1
12	61A-44361-20	TUBE, water	1
13	6E5-44365-00	DAMPER, water seal	1
14	6E5-45987-00	SPACER	1
15	688-45997-01	SPACER	1
16	92990-18200	WASHER	1
17	90171-18M04	NUT, castle	1
18	91490-40030	PIN, cotter	1
19	6K1-45972-00-98	PROPELLER (3X13-3/4"X21"-ML)	1 UR
	6K1-45974-00-98	PROPELLER (3X13-3/4"X19"-ML)	1 UR
	6K1-45978-00-98	PROPELLER (3X13-3/4"X17"-ML)	1 UR
	6K1-45970-00-98	PROPELLER (3X15-1/4"X15"-ML)	1 UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL)	1 UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL)	1 UR
20	61B-45392-00	GRAPHIC, lower	2

Fig. 19 MAGNETO

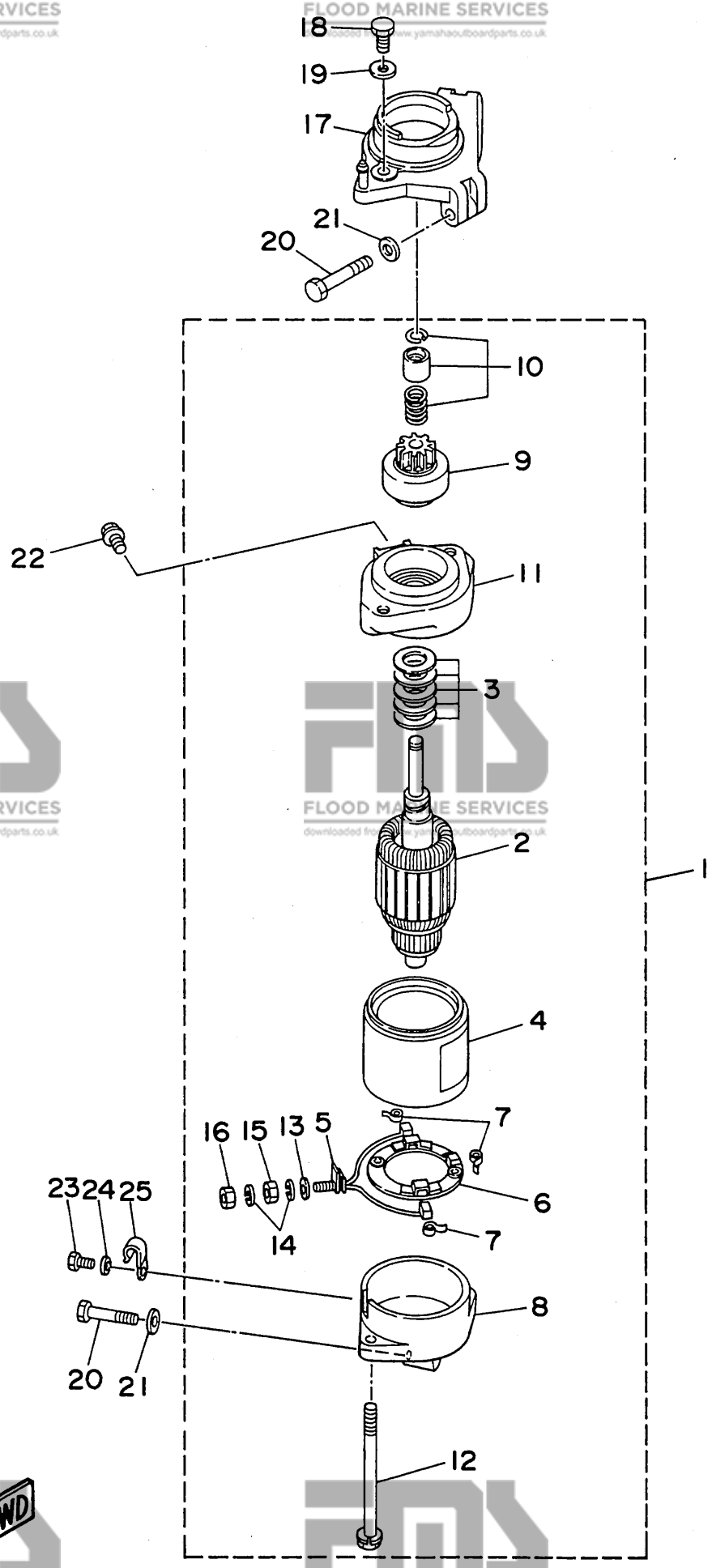


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Fig. 19 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	61A-85550-00	ROTOR ASSY	1
2	61A-85510-00	STATOR ASSY	1
3	61A-85580-00	COIL, pulser	1
4	97313-06030	BOLT	4
5	97985-05330	SCREW, with washer	3
6	90280-05049	KEY, woodruff	1
7	90170-24M22	NUT	1
8	90201-25M02	WASHER, plate	1
9	6E5-81332-00	PLATE, timing	1
10	97985-06210	SCREW, with washer	1
11	92990-06600	WASHER, plate	1
12	61A-81337-00	COVER, flywheel	1
13	663-82317-00	DAMPER, ignition coil	3

Fig. 20 STARTING MOTOR

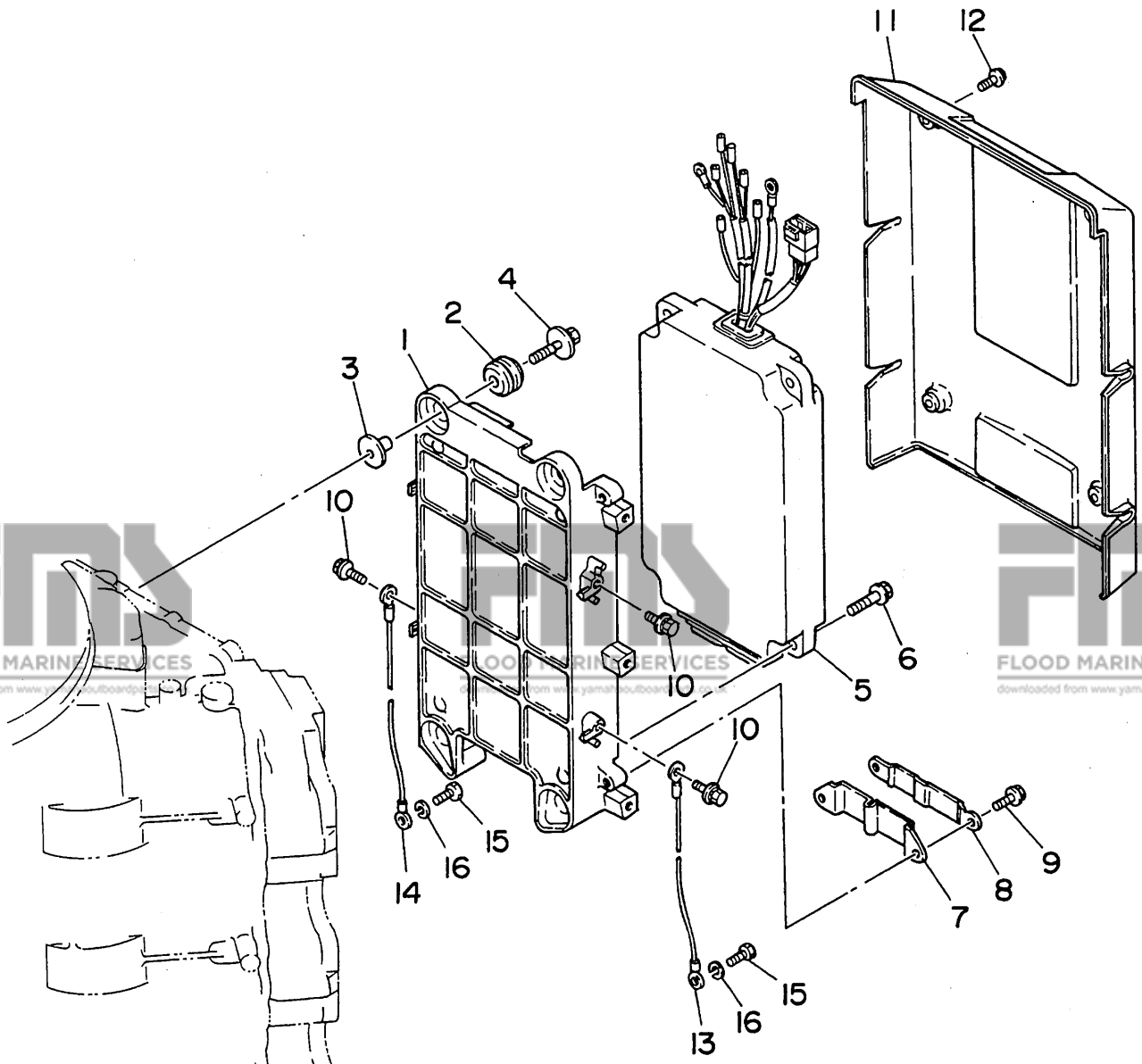


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Fig. 20 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	61A-81800-00	STARTING MOTOR ASSY	1
2	61A-81850-00	.ARMATURE ASSY	1
3	61A-81809-00	.WASHER KIT	1
4	6K7-81810-10	.STATOR ASSY	1
5	6K7-81801-10	.BRUSH SET	1
6	61A-81840-00	.BRUSH HOLDER ASSY	1
7	6E5-81813-10	.SPRING, brush	3
8	61A-81820-00	.REAR BRACKET ASSY	1
9	61A-81807-00	.GEAR ASSY, starting motor	1
10	6E5-81857-10	.RETAINER	1
11	61A-81830-00	.FRONT BRACKET ASSY	1
12	6K7-81826-10	.BOLT	2
13	6E5-8182E-10	.WASHER	1
14	6E5-8182F-10	.WASHER	2
15	6E5-8182A-10	.NUT	1
16	6E5-8182K-10	.NUT	1
17	61A-81822-00-94	BRACKET, starting motor	1
18	97013-08025	BOLT	2
19	92990-08600	WASHER, plate	2
20	97313-08045	BOLT	3
21	92990-08600	WASHER, plate	3
22	97513-08516	BOLT, with washer	1
23	97395-06012	BOLT	1
24	92990-06600	WASHER, plate	1
25	90465-08028	CLAMP	1

Fig. 21 ELECTRICAL 1



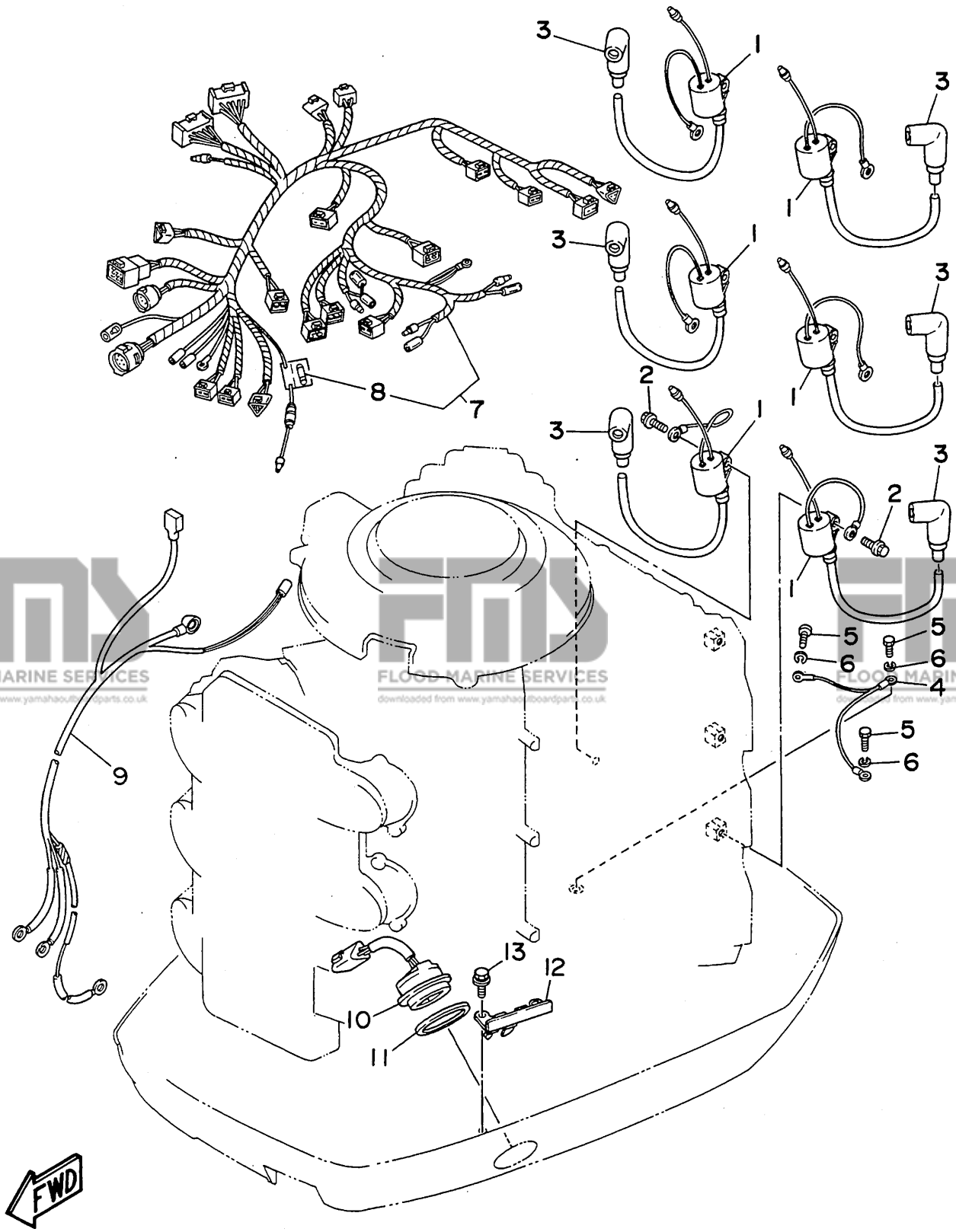
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Fig. 21 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-85542-00-EJ	BRACKET	1
2	90480-09M12	GROMMET	4
3	90387-06M03	COLLAR	4
4	90119-06M28	BOLT, with washer	4
5	61A-85540-00	C.D.I. UNIT ASSY	1
6	97513-06525	BOLT, with washer	4
7	61A-85548-00	HOLDER	1
8	61A-85525-00	COVER	1
9	97595-06516	BOLT, with washer	2
10	97513-06514	BOLT, with washer	4
11	61A-85537-00	COVER	1
12	97986-06220	SCREW, with washer	4
13	61A-82519-00	WIRE, earth lead	1
14	6G0-82519-00	WIRE, earth lead	1
15	97013-06012	BOLT	2
16	92990-06100	WASHER, spring	2

Fig. 22 ELECTRICAL 2



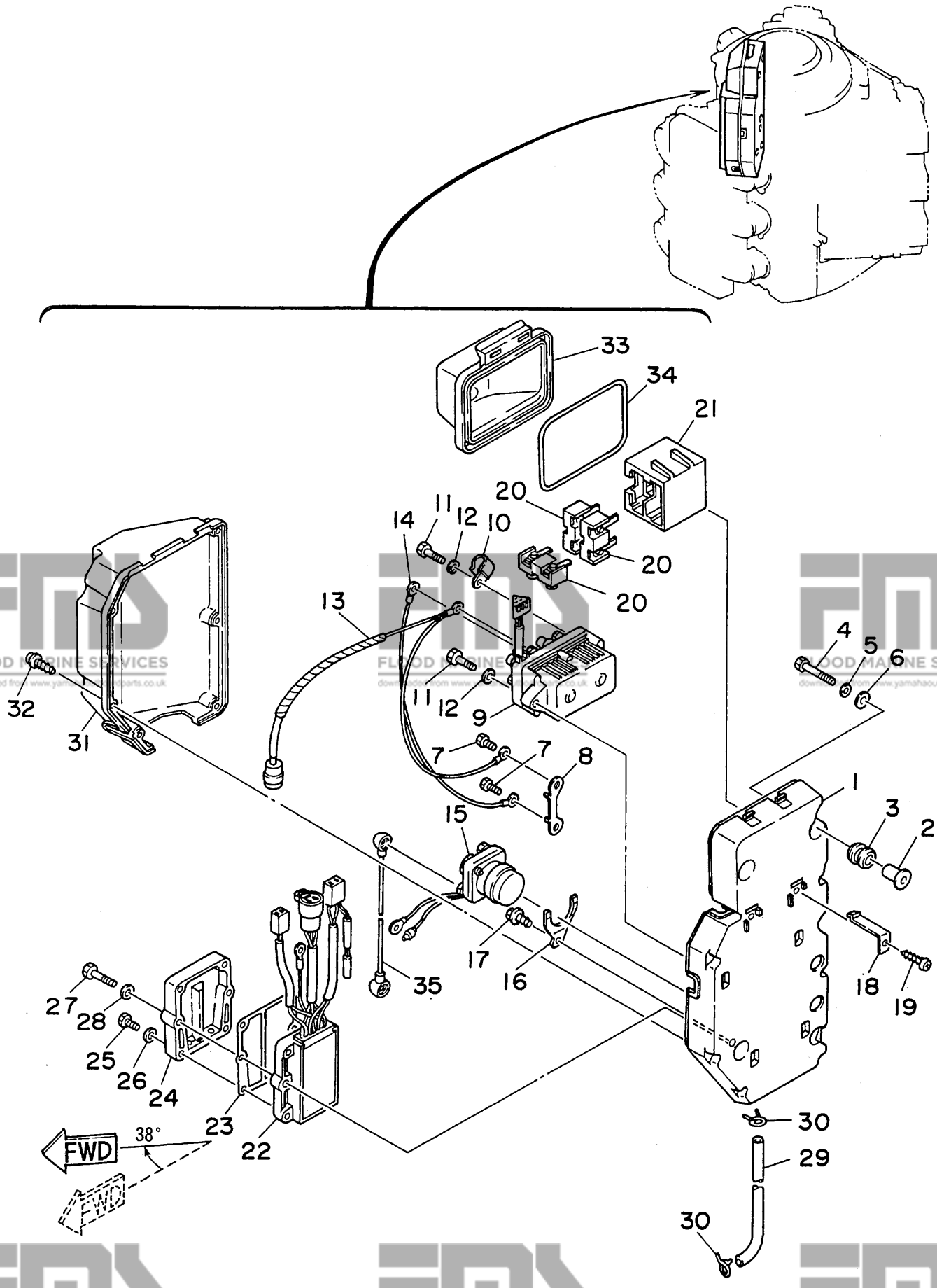
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Fig. 22 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-85570-00	IGNITION COIL ASSY	6
2	97513-06520	BOLT, with washer	6
3	6E3-82370-20	PLUG CAP ASSY	6
4	61A-82531-00	WIRE, lead	1
5	97013-06012	BOLT	1
6	92990-06100	WASHER, spring	1
7	61A-82590-00	WIRE HARNESS ASSY	1
8	682-82151-00	.FUSE	1
9	61A-82105-00	WIRE HARNESS	1
10	61A-82563-00	TRIM & TILT SWITCH ASSY	1
11	6E5-82587-00	GASKET	1
12	61A-83614-00	BRACKET	1
13	97395-06016	BOLT	2

Fig. 23 ELECTRICAL 3



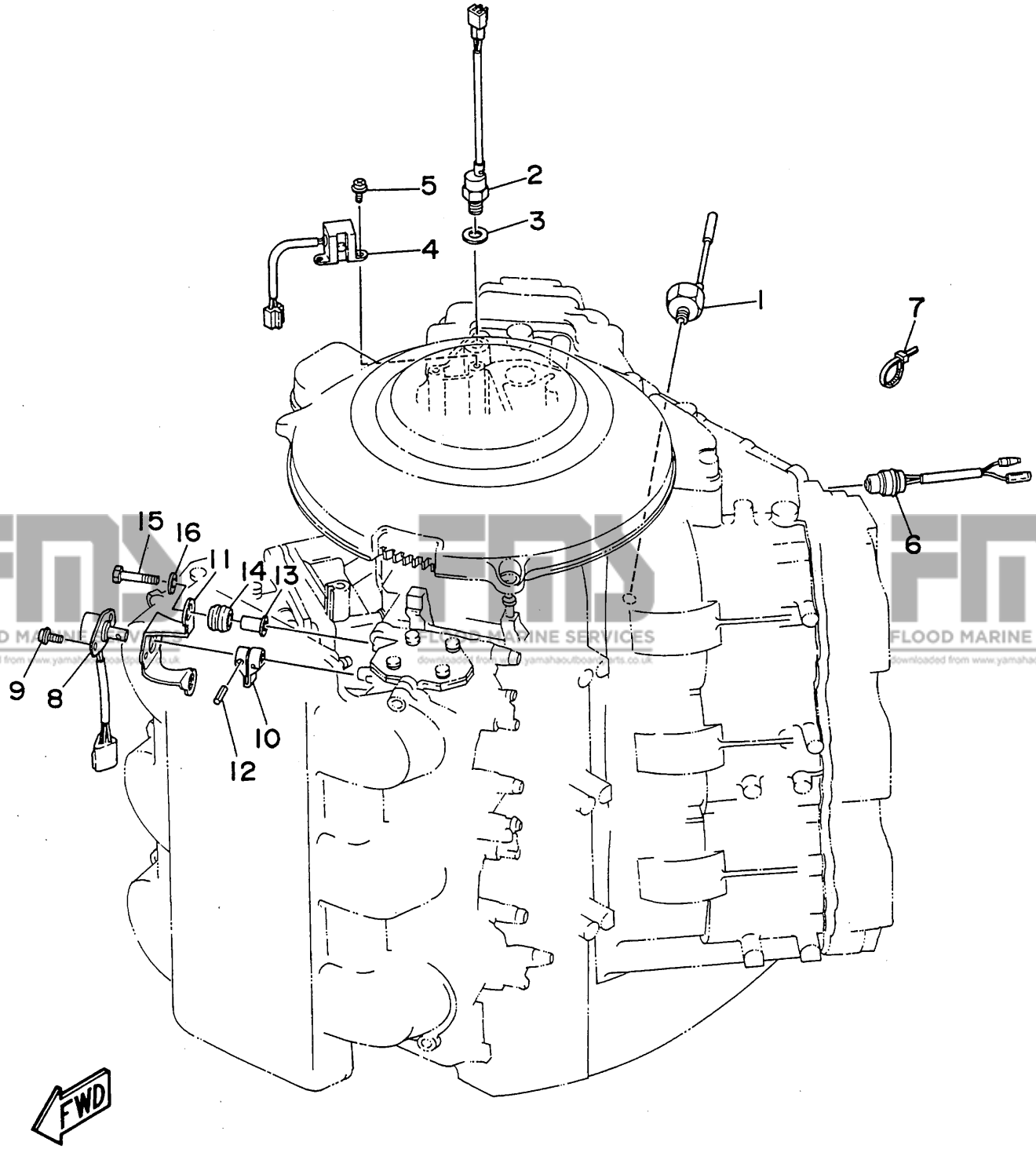
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Fig. 23 ELECTRICAL 3

Ref.No.	Parts No.	Description	Q'ty
1	61A-81948-00	BRACKET	1
2	624-42542-00	PIPE	4
3	6A0-82317-00	DAMPER, ignition coil	4
4	97313-06030	BOLT	4
5	92990-06600	WASHER, plate	4
6	90201-06M62	WASHER, plate	4
7	97313-06014	BOLT	2
8	61A-87149-00	CONNECTOR	1
9	61A-81950-00	RELAY ASSY	1
10	90465-08028	CLAMP	1
11	97313-06030	BOLT	2
12	92990-06600	WASHER, plate	2
13	61A-81949-10	WIRE, lead	1
14	61A-81949-00	WIRE, lead	1
15	61A-81941-00	STARTER RELAY ASSY	1
16	61A-81952-00	HOLDER, relay	1
17	97780-50612	SCREW, tapping	1
18	61A-82171-00	STAY, fuse box	2
19	97780-50612	SCREW, tapping	2
20	61A-82150-00	FUSE HOLDER ASSY	3
21	61A-82153-00	STAY, fuse holder	1
22	61A-81960-00	RECTIFIER & REGULATOR ASSY	1
23	61A-81975-00	PLATE, rectifier fitting	1
24	61A-81972-00-9M	COVER, rectifier	1
25	97313-06025	BOLT	4
26	92990-06600	WASHER, plate	4
27	97313-06030	BOLT	2
28	92990-06600	WASHER, plate	2
29	61A-24314-00	PIPE 4	1
30	90467-08004	CLIP	2
31	61A-81942-00	COVER	1
32	90169-05M00	SCREW, truss head tapping	6
33	61A-82154-00	CASE	1
34	61A-82176-00	DAMPER	1
35	61A-82117-00	WIRE, lead	1

Fig. 24 ELECTRICAL 4



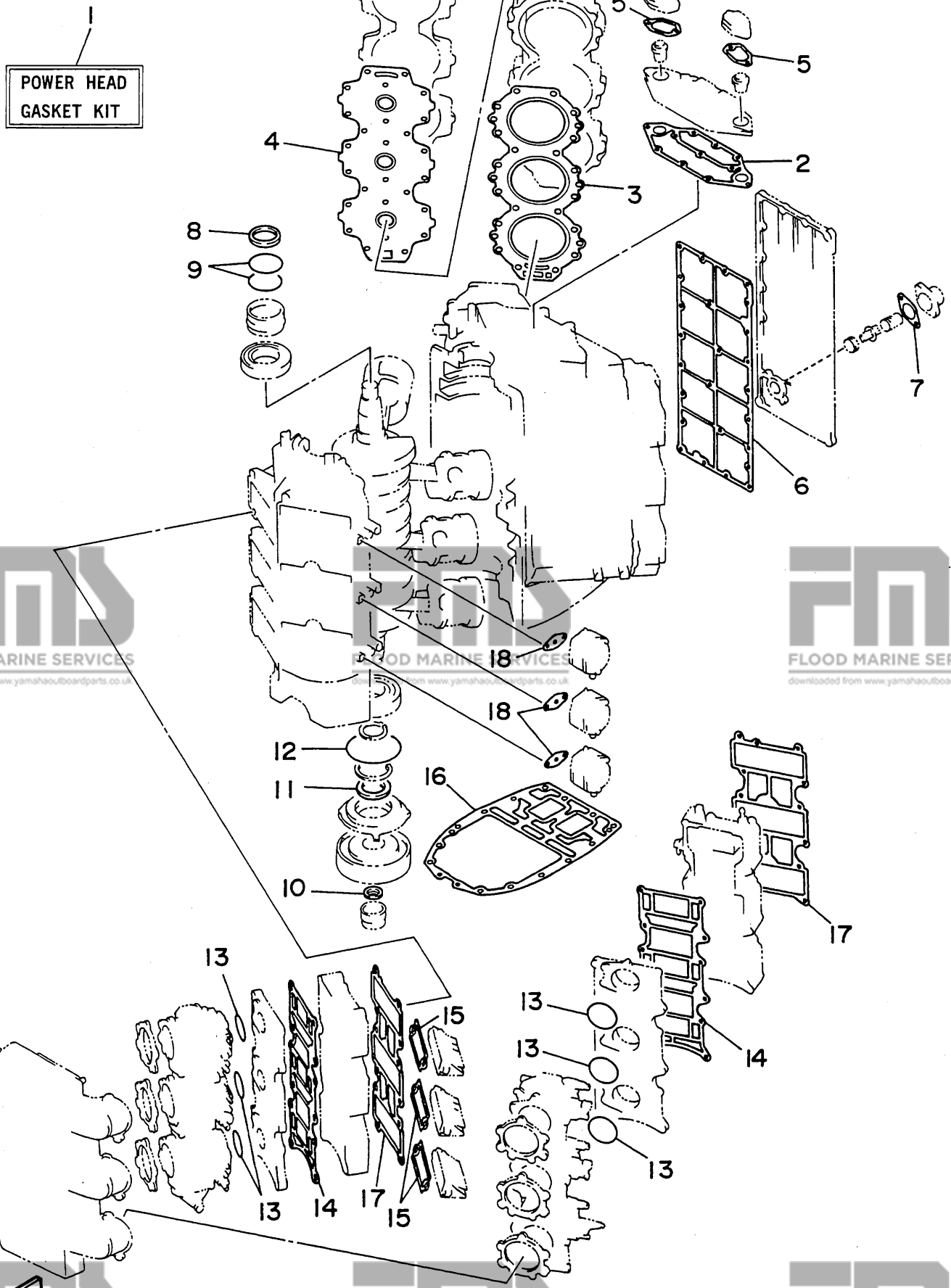
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Fig. 24 ELECTRICAL 4

Ref.No.	Parts No.	Description	Q'ty
1	61A-85780-00	SENSOR, knock	1
2	61A-85790-00	THERMOSENSOR ASSY	1
3	92990-10600	WASHER, plate	1
4	61A-85895-00	CRANK POSITION SENDER	1
5	97895-05012	SCREW, pan head	2
6	688-82560-10	THERMO SWITCH ASSY	2
7	90465-11M10	CLAMP	2
8	61A-85885-00	THROTTLE SENSOR ASSY	1
9	97985-05210	SCREW, with washer	2
10	6K7-14573-00	LEVER	1
11	61A-85886-00	BRACKET	1
12	91690-30016	PIN, spring	1
13	90387-05M00	COLLAR	2
14	90480-10M23	GROMMET	2
15	97985-05325	SCREW, with washer	2
16	90201-05M03	WASHER, plate	2

Fig. 25 REPAIR KIT 1



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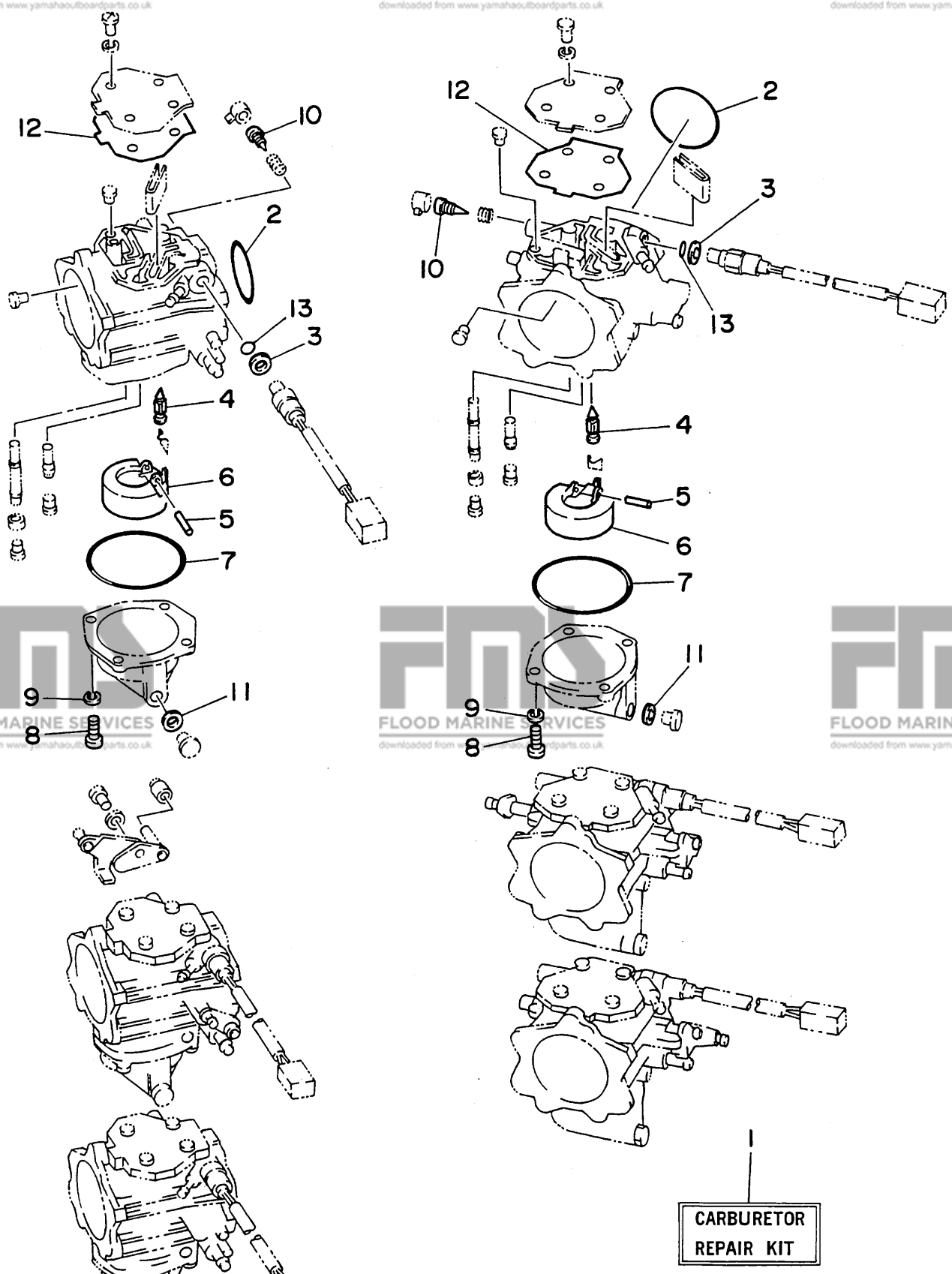
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Fig. 25 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0001-00	POWER HEAD GASKET KIT	1
2	61A-11381-00	.GASKET 1	1
3	61A-11181-00	.GASKET, cylinder head 1	2
4	61A-11193-00	.GASKET, head cover 1	2
5	6H4-12414-00	.GASKET, cover	2
6	61A-41112-00	.GASKET, exhaust inner cover	2
7	6G5-11382-00	.GASKET 2	1
8	93102-40M14	.OIL SEAL	1
9	93210-54M54	.O-RING	2
10	93104-22M07	.OIL SEAL	1
11	93102-40M36	.OIL SEAL	1
12	93210-81MA6	.O-RING	1
13	93210-50MA8	.O-RING	6
14	61A-13645-00	.GASKET, manifold 1	2
15	61A-13621-00	.GASKET, valve seat	6
16	61A-45113-00	.GASKET, upper casing	1
17	61A-13646-00	.GASKET, manifold 2	2
18	650-24431-00	.GASKET, fuel pump 1	3

Fig. 26 REPAIR KIT 2

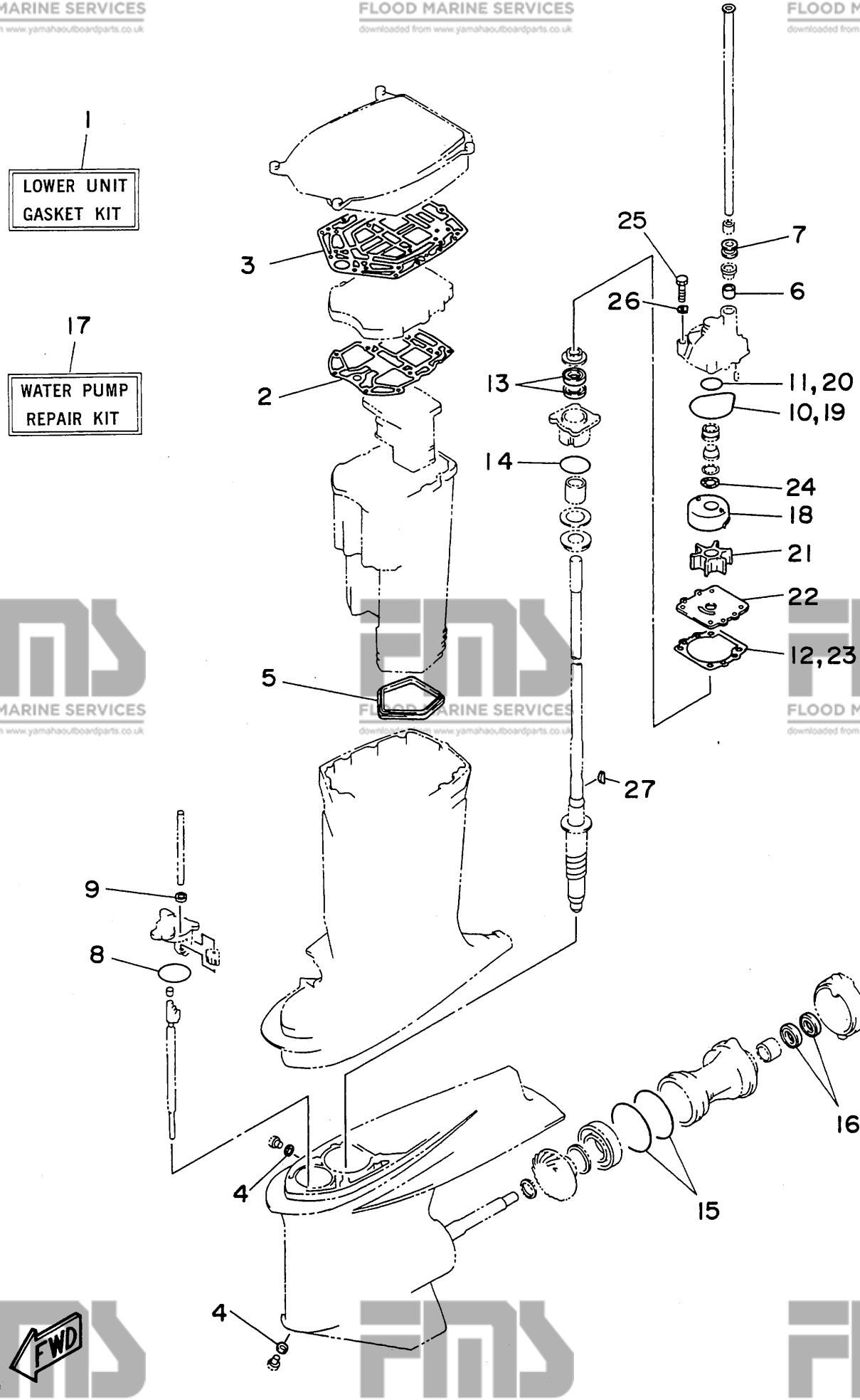


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Fig. 26 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0093-00	CARBURETOR REPAIR KIT	1
2	93210-50MA8	.O-RING	6
3	61A-14198-00	.GASKET	6
4	6E5-14546-00	.VALVE, needle	6
5	61A-14386-00	.PIN, float	6
6	61A-14385-00	.FLOAT	6
7	61A-14384-00	.GASKET, float chamber	6
8	98580-05016	.SCREW, pan head	24
9	92990-05100	.WASHER, spring	24
10	6E5-14323-03	.SCREW, air adjusting	6
11	61A-14995-00	.GASKET	6
12	61A-14959-00	.GASKET	6
13	61A-14561-00	.O-RING	6

Fig. 27 REPAIR KIT 3



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Fig. 27 REPAIR KIT 3

Ref.No.	Parts No.	Description	Q'ty
1	61A-W0001-20	LOWER UNIT GASKET KIT	1
2	61A-41134-00	.GASKET, exhaust manifold	1
3	61A-45114-00	.GASKET, upper casing	1
4	90430-08020	.GASKET	2
5	61A-45123-00	.GASKET, muffler	1
6	6E5-44365-00	.DAMPER, water seal	1
7	6E5-44366-00	.DAMPER, water seal	1
8	93210-64488	.O-RING	1
9	93106-09014	.OIL SEAL	1
10	93210-86M38	.O-RING	1
11	93210-37160	.O-RING	1
12	6E5-44315-00	.GASKET, water pump	1
13	93101-28M16	.OIL SEAL	2
14	93210-54534	.O-RING	1
15	93211-04384	.O-RING	2
16	93101-30M17	.OIL SEAL	2
17	61A-W0078-00	WATER PUMP REPAIR KIT	1
18	61A-44322-00	.INSERT, cartridge	1
19	93210-86M38	.O-RING	1
20	93210-37160	.O-RING	1
21	6E5-44352-00	.IMPELLER	1
22	6G5-44323-00	.OUTER PLATE, cartridge	1
23	6E5-44315-00	.GASKET, water pump	1
24	93606-12019	.PIN, dowel	1
25	97395-08045	.BOLT	4
26	90209-08M02	.WASHER	1
27	90280-04M05	.KEY, woodruff	1

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ALTERNATE PARTS

A.P.

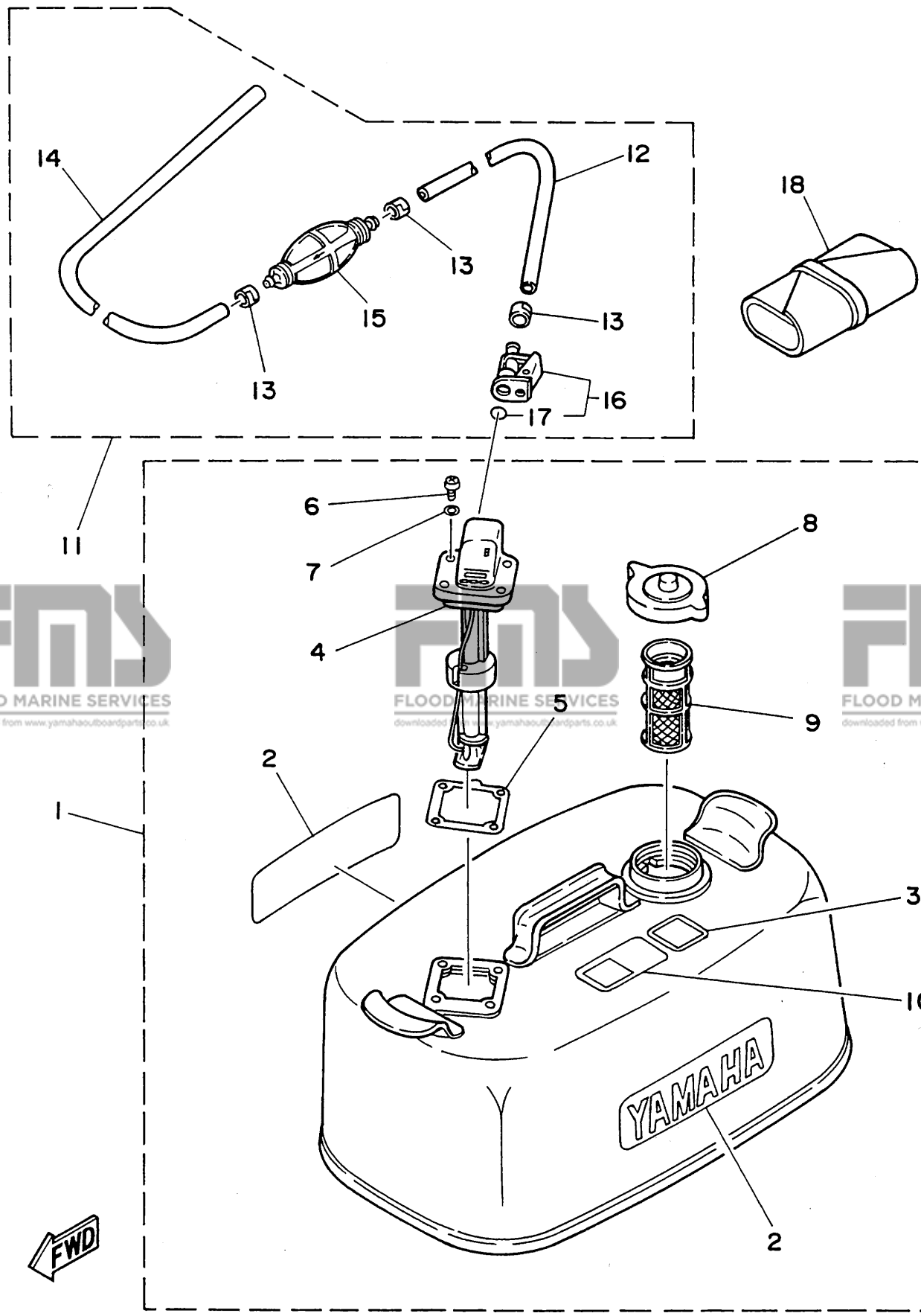
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Fig. 1 FUEL TANK & FUEL PIPE



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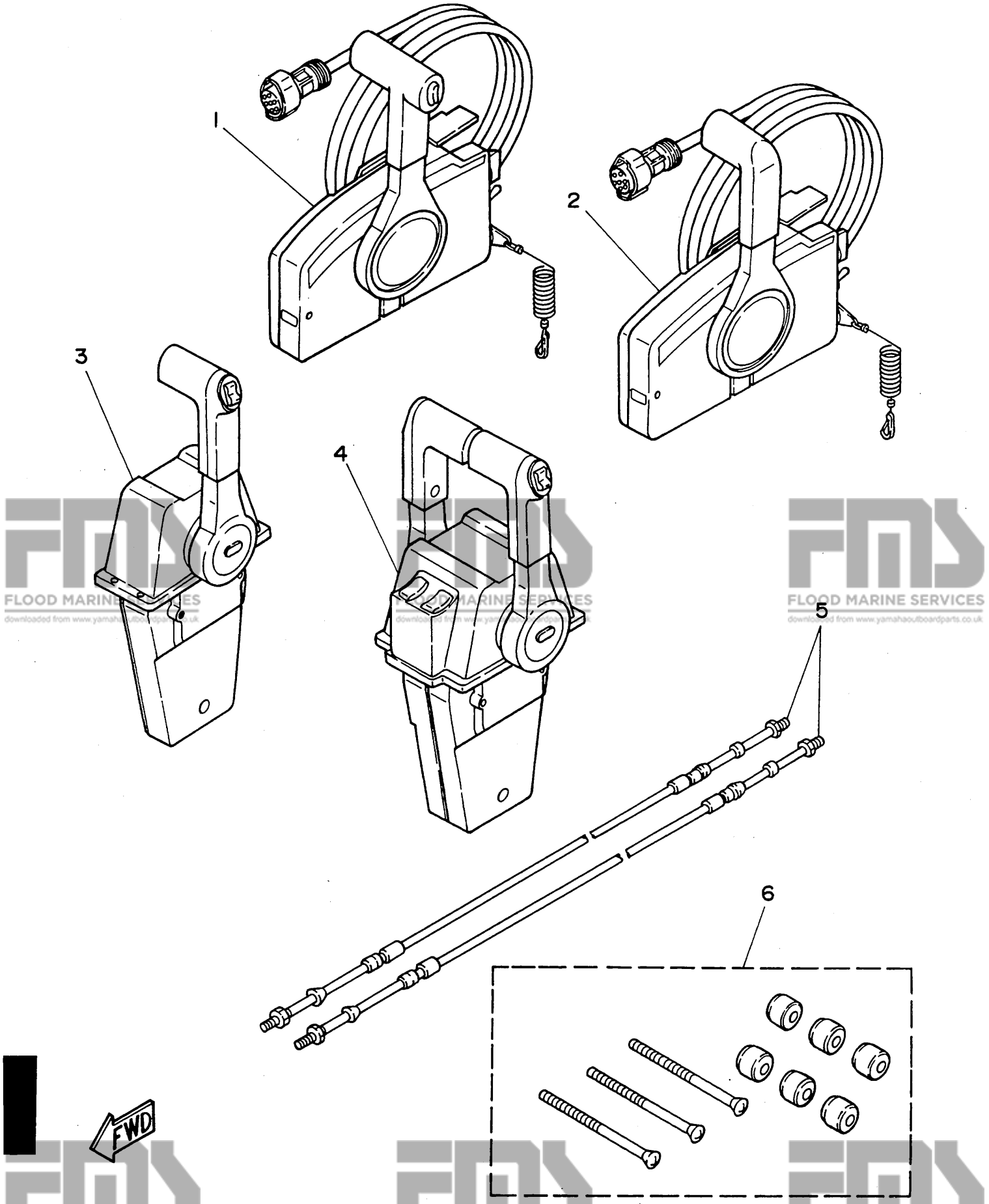
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Fig. 1 FUEL TANK & FUEL PIPE

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-W2420-62-24	FUEL TANK ASSY	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24257-00	. GRAPHIC	1
4	6Y1-24260-02	. FUEL METER ASSY	1
5	6Y1-24268-00	. GASKET, fuel meter	1
6	98586-05016	. SCREW, pan head	4
7	6Y1-24329-00	. SEAL	4
8	6Y1-24610-00	. CAP ASSY	1
9	6Y1-24167-00	. STRAINER	1
10	6Y1-24256-80	. GRAPHIC	1
11	6Y2-24306-40	FUEL PIPE COMP. 1	1
# 12	90445-13M01	. HOSE (1:2050mm)	1
13	6E5-24351-01	. BAND, fuel pipe 1	4
# 14	90445-13M35	. HOSE (L:2500mm)	1
15	6Y2-24360-51	. PRIMARY PUMP ASSY	1
16	6Y2-24305-01	. FUEL PIPE JOINT COMP.	1
17	93210-08287	. . O-RING	1
18	656-W2810-01	TOOL ASSY	1

Also available in 30m rolls. (Parts No. 90790-77001)

Fig. 2 REMOTE CONTROL



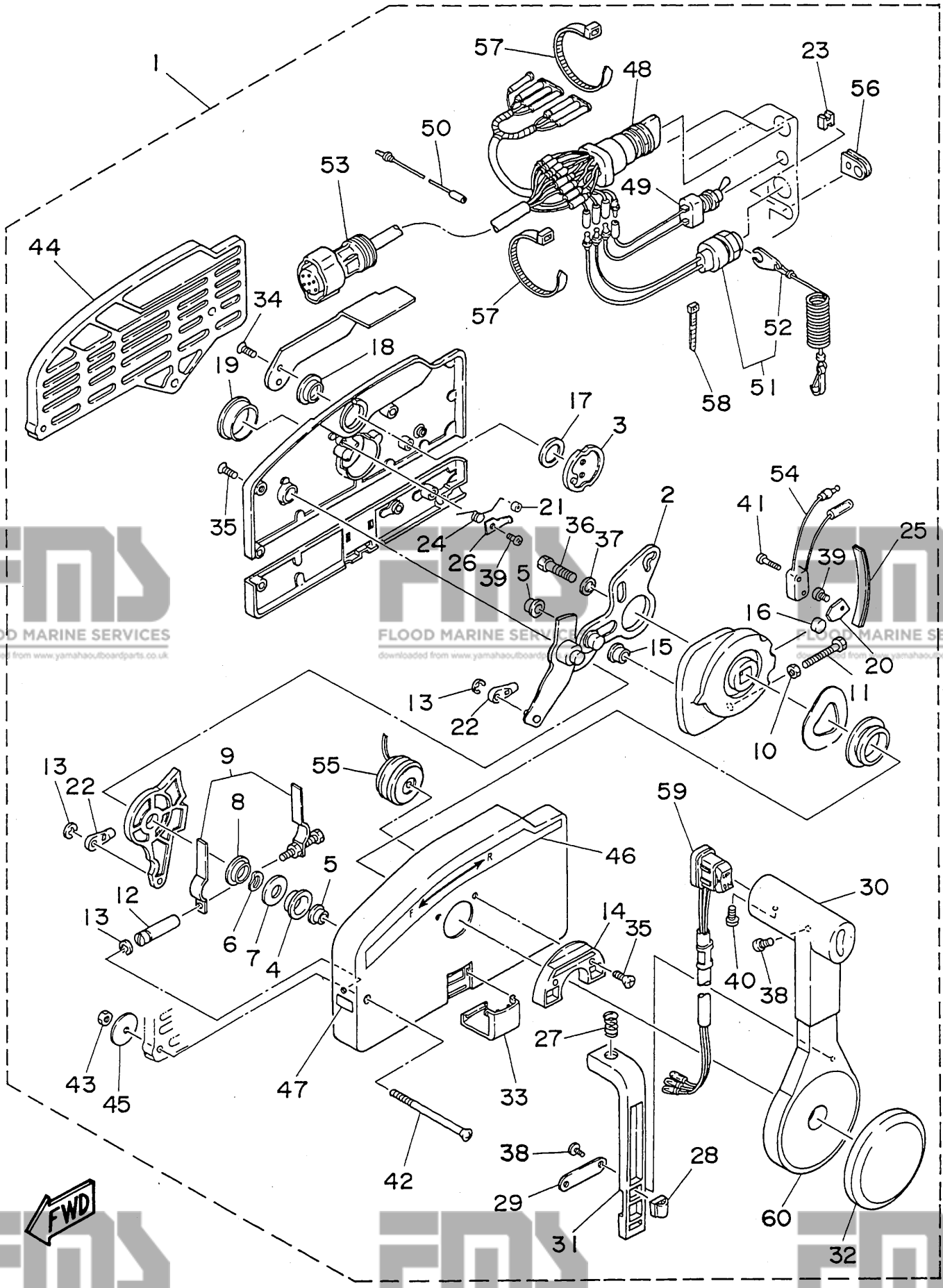
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Fig. 2 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty
*1	703-48205-12	REMOTE CONTROL ASSY	1 UR
*	703-48205-A0	REMOTE CONTROL ASSY	1 UR
*	703-48201-12	REMOTE CONTROL ASSY (Without Trim & Tilt Switch)	1 UR
*2	703-48208-12	REMOTE CONTROL ASSY (Twin Lever)	1 UR
*	703-48208-A0	REMOTE CONTROL ASSY (Twin Lever)	1 UR
*3	704-48205-12	REMOTE CONTROL ASSY (Single)	1 UR
4	704-48207-30	REMOTE CONTROL ASSY (Twin)	1 UR
		REMOTE CONTROL CABLE	
5	701-48310-10	CABLE, remote control 6F	2 UR
	701-48310-20	CABLE, remote control 7F	2 UR
	701-48310-40	CABLE, remote control 8F	2 UR
	701-48310-60	CABLE, remote control 9F	2 UR
5	701-48310-80	CABLE, remote control 10F	2 UR
	701-48310-90	CABLE, remote control 11F	2 UR
	701-48320-00	CABLE, remote control 12F	2 UR
	701-48320-20	CABLE, remote control 13F	2 UR
	701-48320-30	CABLE, remote control 14F	2 UR
	701-48320-50	CABLE, remote control 15F	2 UR
	701-48320-60	CABLE, remote control 16F	2 UR
	701-48320-80	CABLE, remote control 17F	2 UR
	701-48320-90	CABLE, remote control 18F	2 UR
	701-48320-40	CABLE, remote control 19F	2 UR
	701-48320-70	CABLE, remote control 20F	2 UR
	701-48350-00	CABLE, remote control 21F	2 UR
	701-48350-10	CABLE, remote control 22F	2 UR
	701-48350-20	CABLE, remote control 23F	2 UR
6	703-48290-01	TWIN ATTACHMENT (703 Type)	1

* See Fig. 3,4,5 and 6 for detail service parts.

Fig. 3 REMOTE CONTROL ASSY (703 TYPE)

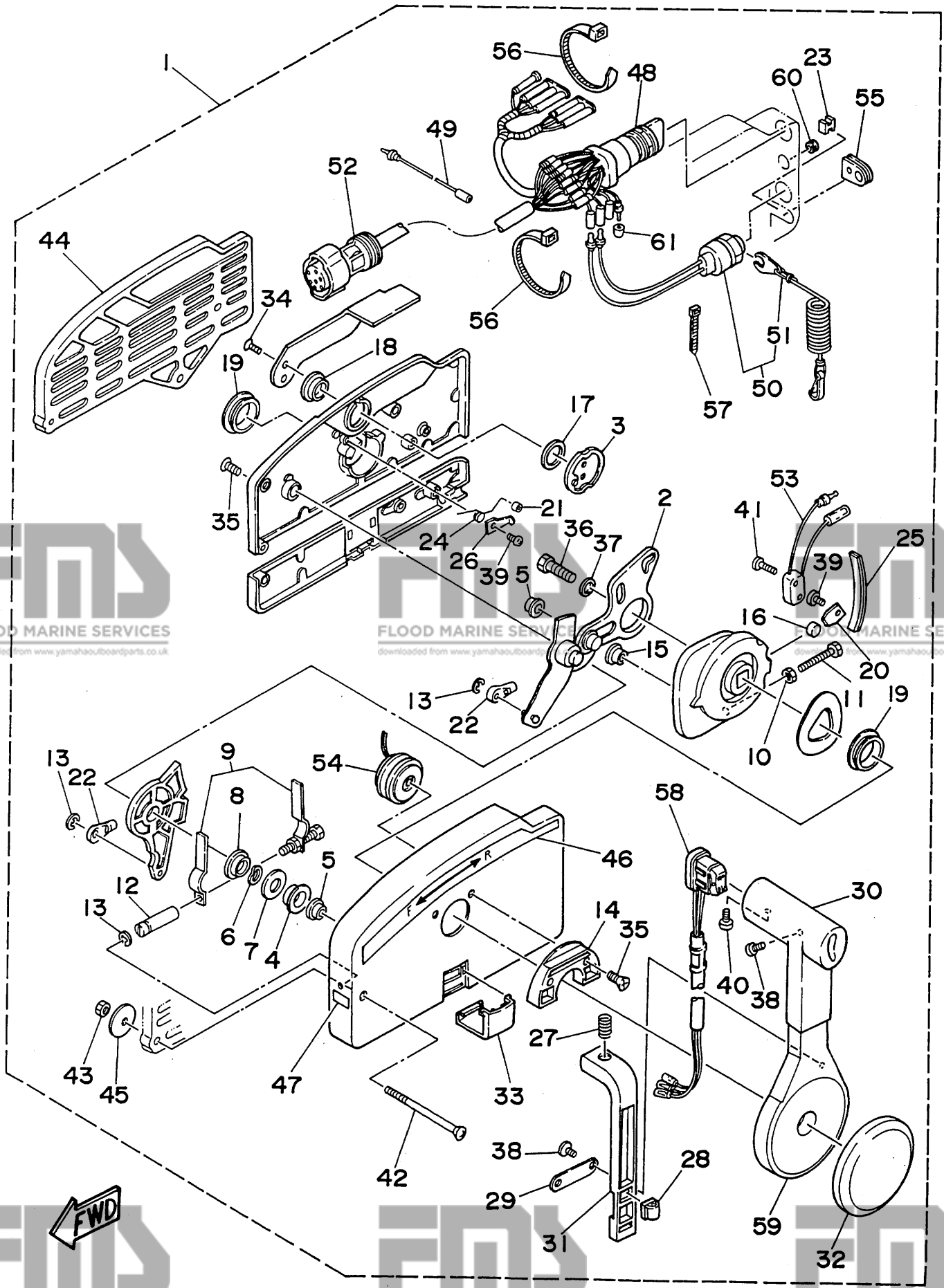


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Fig. 3 REMOTE CONTROL ASSY (703 TYPE)

Ref.No.	Parts No.	Description	Q'ty
1	703-48205-12	REMOTE CONTROL ASSY	1 UR
	703-48201-12	REMOTE CONTROL ASSY (Without Trim & Tilt Switch)	1 UR
	703-48208-12	REMOTE CONTROL ASSY (Twin Lever)	1 UR
2	703-48261-00	. ARM, throttle	1
3	703-48153-00	. SHAFT, free accel.	1
4	703-48235-00	. BUSHING 2	1
5	703-48273-00	. BUSHING 5	2
6	703-48197-00	. WASHER, wave 2	1
7	703-48268-00	. SPACER 3	1
8	703-48263-00	. BUSHING 4	1
9	703-48264-00	. THROTTLE, friction	1
10	95380-05600	. NUT	1
11	97380-05025	. BOLT	1
12	703-48265-00	. SHAFT, friction	1
13	93430-06024	. CIRCLIP	3
14	703-48245-00	. PLATE, lock	1
15	703-48252-00	. ROLLER, cam	1
16	701-48248-00	. ROLLER, free accel.	1
17	703-48198-00	. WASHER, wave 3	1
18	703-48243-00	. BUSHING 3	1
19	703-48236-00	. BUSHING 1	2
20	703-48189-00	. RETAINER	1
21	703-48234-00	. ROLLER, detent	1
22	703-48345-01	. CABLE END, remote control 2	2
23	703-48358-00	. ANCHOR, cable 2	1
24	703-48244-00	. SPRING, free accel.	1
25	703-48238-00	. SPRING, detent	5
26	703-48246-00	. SPACER 1	1
27	703-48227-00	. SPRING, neutral lock	1
28	703-82594-00	. CLAMP	1
29	703-48226-00	. PLATE, stopper	1
30	703-48222-00	. GRIP, control lever	1 UR
	703-48222-10	. GRIP, control lever (For Twin Lever)	1 UR
31	703-48223-00	. LOCK, neutral	1
32	703-48225-00	. COVER	1
33	703-48219-00	. COVER, lead	1
34	98780-05012	. SCREW	2
35	98780-05016	. SCREW	7
36	97395-08030	. BOLT	1
37	92990-08600	. WASHER	1
38	98580-04010	. SCREW	3
39	98580-04006	. SCREW	2
40	98580-05010	. SCREW	1
41	98580-03015	. SCREW	2
42	92680-06090	. SCREW	3
43	95380-06600	. NUT	3
44	703-48293-10	. SPACER, remote control	1 UR
	703-48293-00	. SPACER, remote control (For Twin Lever)	3 UR
45	701-48287-00	. WASHER	3
46	703-48215-00	. GRAPHIC	1
47	702-48217-00	. MARK 1	1
48	703-82510-10	. MAIN SWITCH ASSY	1
49	703-82574-00	. SWITCH, choke	1
50	703-82531-00	. WIRE, lead	1
51	688-82575-01	. ENGINE STOP SWITCH ASSY	1
52	682-82556-00	. . STOPPER ASSY	1
53	688-8258A-20	. EXTENSION, wire harness	1
54	703-82540-00	. NEUTRAL SWITCH ASSY	1
55	703-83383-01	. BUZZER	1
56	703-48284-00	. GROMMET 1	1
57	90465-13169	. CLAMP	2
58	80L-26397-00	. BAND	1
59	703-82536-01	. TRIM & TILT SWITCH ASSY	1 UR
	703-48224-00	. COVER, control lever (Without Trim & Tilt Switch)	1 UR
60	703-48221-00	. GRIP	1

Fig. 4 REMOTE CONTROL ASSY (225B/250A/L250A MODEL)

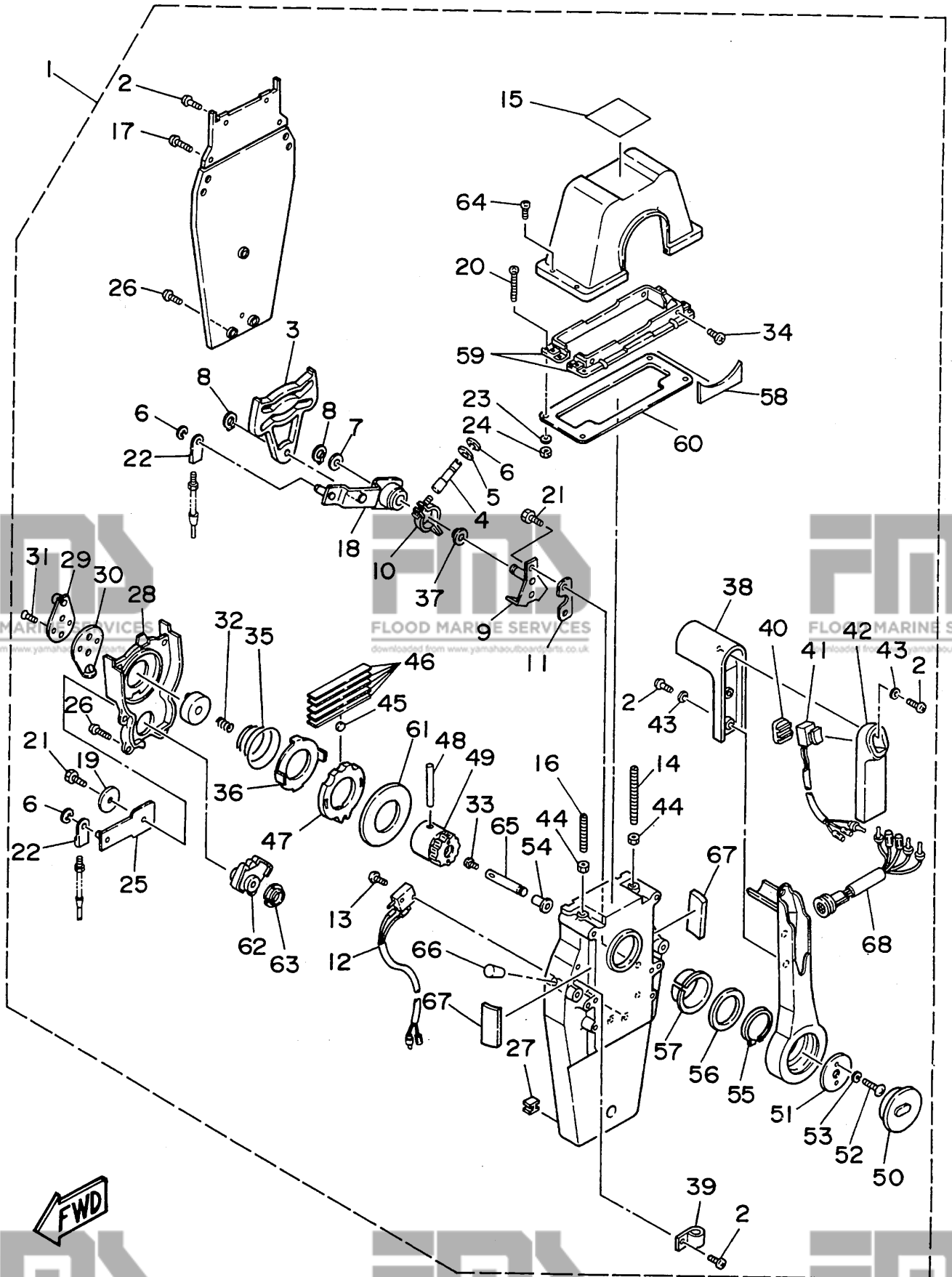


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Fig. 4 REMOTE CONTROL ASSY (225B/250A/L250A MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	703-48205-A0	REMOTE CONTROL ASSY (10P)	
		(With Trim & Tilt Swich)	1 UR
	703-48208-A0	REMOTE CONTROL ASSY (10P)	
		(Twin Lever)	1 UR
2	703-48261-00	. ARM, throttle	1
3	703-48153-00	. SHAFT, free accel.	1
4	703-48235-00	. BUSHING	1
5	703-48273-00	. BUSHING	2
6	703-48197-00	. WASHER, wave	1
7	703-48268-00	. SPACER	1
8	703-48263-00	. BUSHING	1
9	703-48264-00	. THROTTLE, friction	1
10	95380-05600	. NUT	1
11	97380-05025	. BOLT	1
12	703-48265-00	. SHAFT, friction	1
13	93430-06024	. CIRCLIP	3
14	703-48245-00	. PLATE, lock	1
15	703-48252-00	. ROLLER, cam	1
16	701-48248-00	. ROLLER, free accel.	1
17	703-48198-00	. WASHER, wave	1
18	703-48243-00	. BUSHING	1
19	703-48236-00	. BUSHING 1	2
20	703-48189-00	. RETAINER	1
21	703-48234-00	. ROLLER, detent	1
22	703-48345-01	. CABLE END, remote control 2	2
23	703-48358-00	. ANCHOR, cable	1
24	703-48244-00	. SPRING, free accel.	1
25	703-48238-00	. SPRING, detent	5
26	703-48246-00	. SPACER	1
27	703-48227-00	. SPRING, neutral lock	1
28	703-82594-00	. CLAMP	1
29	703-48226-00	. PLATE, stopper	1
30	703-48222-00	. GRIP, control lever (Single)	1 UR
	703-48222-10	. GRIP, control lever (Twin)	1 UR
31	703-48223-00	. LOCK, neutral	1
32	703-48225-00	. COVER	1
33	703-48219-00	. COVER, lead	1
34	98780-05012	. SCREW, flat head	2
35	98780-05016	. SCREW, flat head	7
36	97395-08030	. BOLT	1
37	92990-08600	. WASHER, plate	1
38	98580-04010	. SCREW, pan head	3
39	98580-04006	. SCREW, pan head	2
40	98580-05010	. SCREW, pan head	1
41	98580-03015	. SCREW, pan head	2
42	92680-06090	. SCREW, oval head	3
43	95380-06600	. NUT	3
44	703-48293-10	. SPACER, remote control (Single)	1 UR
	703-48293-00	. SPACER, remote control (Twin)	3 UR
45	701-48287-00	. WASHER	3
46	703-48215-00	. GRAPHIC	1
47	702-48217-00	. MARK	1
48	703-82510-10	. MAIN SWITCH ASSY	1
49	703-82531-00	. WIRE, lead	1
50	688-82575-01	. ENGINE STOP SWITCH ASSY	1
51	682-82556-00	. . STOPPER	1
52	688-8258A-20	. EXTENSION, wire harness (10P)	
		(L:5m)	1
53	703-82540-00	. NEUTRAL SWITCH ASSY	1
54	703-83383-01	. BUZZER	1
55	703-48284-00	. GROMMET	1
56	90465-13169	. CLAMP	2
57	80L-26397-00	. BAND	1
58	703-82563-01	. TRIM & TILT SWITCH ASSY	1
59	703-48221-00	. LEVER, control	1
60	703-48285-00	. GROMMET 2	1
61	703-82542-00	. CAP	1

Fig. 5 REMOTE CONTROL ASSY (704 TYPE SINGLE)

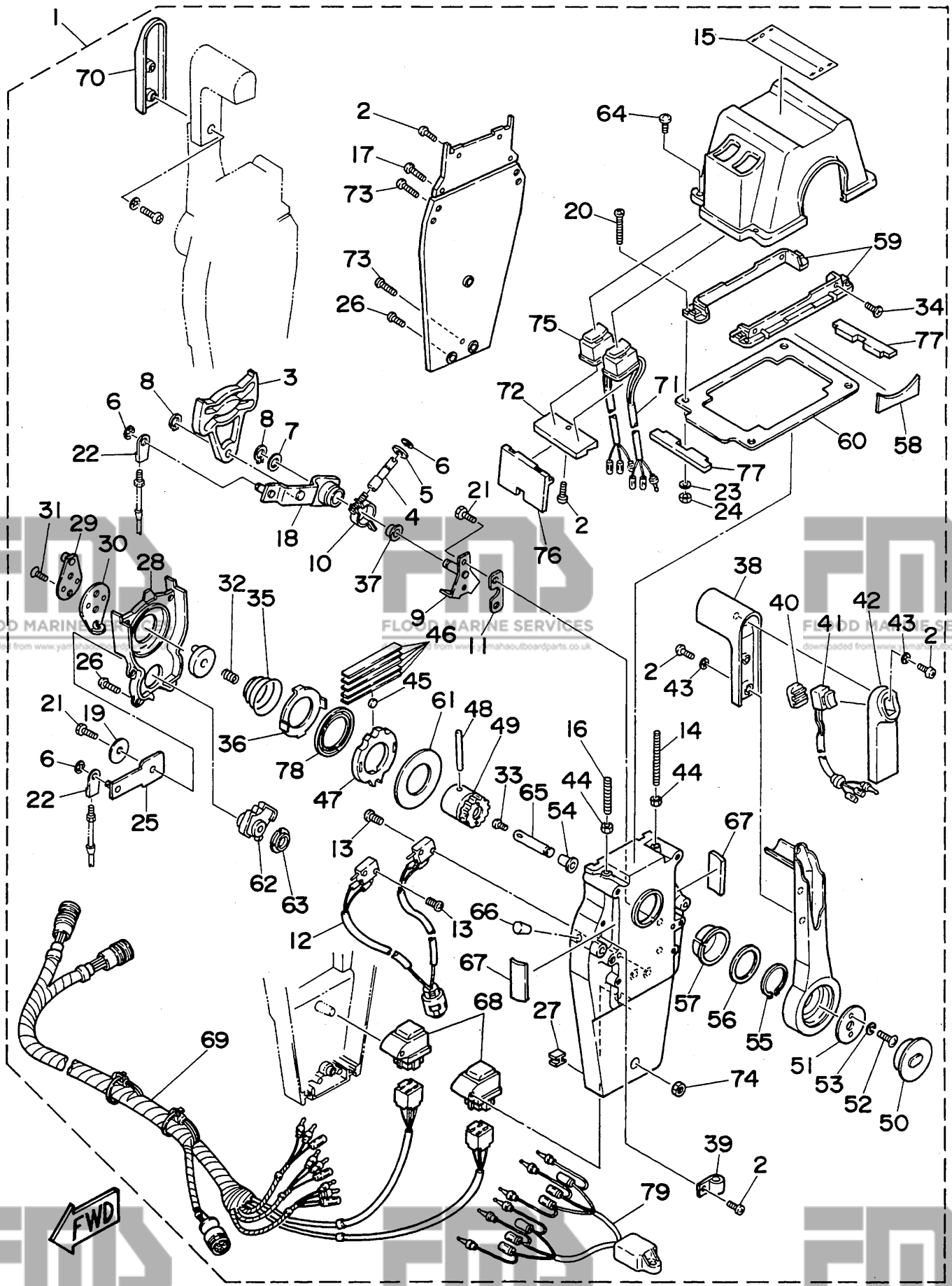


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Fig. 5 REMOTE CONTROL ASSY (704 TYPE SINGLE)

Ref.No.	Parts No.	Description	Q'ty
1	704-48205-12	REMOTE CONTROL ASSY	1
2	98580-05016	. SCREW 2	6
3	EL8-48251-00	. PLATE, cam	1
4	704-48265-00	. SHAFT, friction	1
5	701-48246-00	. SPACER 1	1
6	93430-06024	. CIRCLIP	3
7	92990-10600	. WASHER	1
8	EL8-48259-00	. CIRCLIP	2
9	704-48262-00	. SHAFT, throttle	1
10	704-48264-00	. THROTTLE, friction	1
11	704-48266-00	. SPACER 2	1
12	704-82540-00	. NEUTRAL SWITCH ASSY	1
13	6A5-48129-10	. SCREW 3	2
14	EL8-48281-00	. SCREW 1	1
15	704-48215-00	. GRPHIC	1
16	704-48281-00	. SCREW 1	1
17	98580-05525	. SCREW	2
18	704-48261-00	. ARM, throttle	1
19	EL8-48191-00	. WASHER 1	1
20	704-48283-00	. SCREW 3	4
21	97395-06018	. BOLT	3
22	703-48345-01	. CABLE END, remote control 2	2
23	704-48287-00	. WASHER 1	4
24	95380-05600	. NUT	4
25	EL8-48271-00	. ARM, shift	1
26	EL8-48127-00	. SCREW 1	9
27	703-48358-00	. ANCHOR, cable	1
28	EL8-48231-00	. HOUSING, gear	1
29	EL8-48241-00	. ARM, drive	1
30	EL8-48254-00	. STOPPER, throttle adjust	1
31	92780-06020	. SCREW	2
32	EL8-48158-00	. SPRING 1	1
33	98580-04006	. SCREW	1
34	98780-05018	. SCREW	4
35	EL8-48244-00	. SPRING, free accel.	1
36	EL8-48245-00	. PLATE, lock	1
37	703-48263-00	. BUSHING 4	1
38	704-48222-00	. GRIP, control lever	1
39	704-82594-00	. CLAMP	1
40	704-48228-00	. HOLDER, switch	1
41	704-82563-00	. TRIM & TILT SWITCH	1
42	704-48229-00	. GRIP, control lever 2	1
43	92990-05300	. WASHER	3
44	95380-06600	. NUT	2
45	701-48248-00	. ROLLER, free accel.	1
46	703-48238-00	. SPRING, detent	5
47	EL8-48232-00	. GEAR 1	1
48	EL8-48164-00	. PIN 2	1
49	704-48242-00	. SHAFT, drive	1
50	704-48225-00	. COVER	1
51	704-48192-00	. WASHER 2	1
52	97890-06018	. SCREW	2
53	92990-06300	. WASHER	2
54	702-48263-00	. BUSHING 4	1
55	EL8-48279-00	. CIRCLIP 2	1
56	704-48193-00	. WASHER 3	1
57	EL8-48234-00	. BUSH 1	1
58	704-48219-00	. COVER, lead	1
59	704-48144-00	. PLATE, stopper 2	2
60	704-48176-00	. CROMMET	1
61	703-48192-00	. WASHER 2	1
62	EL8-48233-00	. GEAR 2	1
63	702-48235-00	. BUSHING 2	1
64	704-48282-00	. SCREW 2	4
65	EL8-48153-10	. SHAFT, free accel.	1
66	704-48166-00	. PLUG	1
67	704-48284-00	. GROMMET	2
68	704-82541-10	. EXTENSION, wire lead	1

Fig. 6 REMOTE CONTROL ASSY (704 TYPE TWIN)

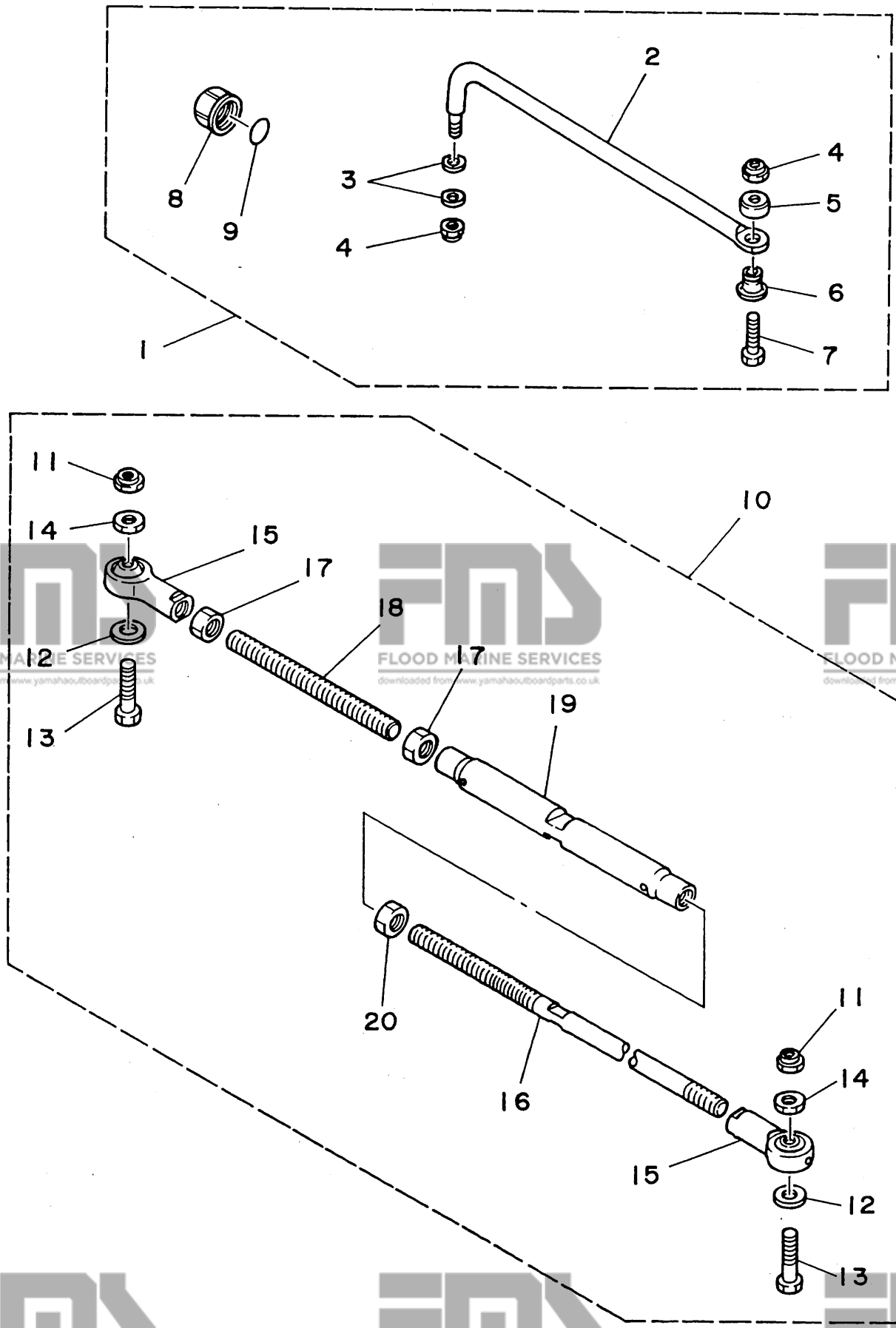


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Fig. 6 REMOTE CONTROL ASSY (704 TYPE TWIN)

Ref.No.	Parts No.	Description	Q'ty
1	704-48207-30	REMOTE CONTROL ASSY	1
2	98580-05016	. SCREW 2	12
3	EL8-48251-00	. PLATE, cam	2
4	704-48265-00	. SHAFT, friction	2
5	701-48246-00	. SPACER 1	2
6	93430-06024	. CIRCLIP	8
7	92990-10600	. WASHER	2
8	EL8-48259-00	. CIRCLIP	4
9	704-48262-00	. SHAFT, throttle	2
10	704-48264-00	. THROTTLE, friction	2
11	704-48266-00	. SPACER 2	2
12	704-82540-10	. NEUTRAL SWITCH ASSY	1
13	6A5-48129-10	. SCREW 3	4
14	EL8-48281-00	. SCREW 1	2
15	704-48215-10	. GRAPHIC	1
16	704-48281-00	. SCREW 1	2
17	98580-05525	. SCREW	4
18	704-48261-00	. ARM, throttle	2
19	EL8-48191-00	. WASHER 1	2
20	704-48283-00	. SCREW 3	4
21	97395-06018	. BOLT	6
22	703-48345-01	. CABLE END, remote control 2	4
23	704-48287-00	. WASHER 1	4
24	95380-05600	. NUT	4
25	EL8-48271-00	. ARM, shift	2
26	EL8-48127-00	. SCREW 1	16
27	703-48358-00	. ANCHOR, cable	2
28	EL8-48231-00	. HOUSING, gear	2
29	EL8-48241-00	. ARM, drive	2
30	EL8-48254-00	. STOPPER, throttle adjust	2
31	92780-06020	. SCREW	4
32	EL8-48158-00	. SPRING 1	2
33	98580-04006	. SCREW	2
34	98780-05018	. SCREW	4
35	EL8-48244-00	. SPRING, free accel.	2
36	EL8-48245-00	. PLATE, lock	2
37	703-48263-00	. BUSHING 4	2
38	704-48222-00	. GRIP, control lever	2
39	704-82594-00	. CLAMP	2
40	704-48228-00	. HOLDER, switch	1
41	704-82563-30	. TRIM & TILT SWITCH	1
42	704-48229-00	. GRIP, control lever 2	1
43	92990-05300	. WASHER	6
44	95380-06600	. NUT	4
45	701-48248-00	. ROLLER, free accel.	2
46	703-48238-00	. SPRING, detent	10
47	EL8-48232-00	. GEAR 1	2
48	EL8-48164-00	. PIN 2	2
49	704-48242-00	. SHAFT, drive	2
50	704-48225-00	. COVER	2
51	704-48192-00	. WASHER 2	2
52	97890-06018	. SCREW	4
53	92990-06300	. WASHER	4
54	702-48263-00	. BUSHING 4	2
55	EL8-48279-00	. CIRCLIP 2	2
56	704-48193-00	. WASHER 3	2
57	EL8-48234-00	. BUSHING 1	2
58	704-48219-00	. COVER, lead	2
59	704-48144-00	. PLATE, stopper 2	2
60	704-48176-10	. GROMMET	1
61	703-48192-00	. WASHER 2	2
62	EL8-48233-00	. GEAR 2	2
63	702-48235-00	. BUSHING 2	2
64	704-48282-00	. SCREW 2	4
65	EL8-48153-10	. SHAFT, free accel.	2
66	704-48166-00	. PLUG	2
67	704-48284-00	. GROMMET	4
68	704-81950-00	. RELAY ASSY	2
69	704-82590-10	. WIRE HARNESS ASSY	1
70	704-48229-10	. GRIP, control lever	1
71	704-82563-10	. TRIM & TILT SWITCH 8	1
72	704-48228-10	. HOLDER, switch	1
73	704-48128-00	. SCREW 2	3
74	704-48156-00	. NUT 1	1
75	704-82563-20	. TRIM & TILT SWITCH	1
76	704-48285-00	. GROMMET 2	1
77	704-48286-00	. GROMMET 3	2
78	704-48178-00	. PLATE, shaft	2
79	704-87107-00	. CONDENSER ASSY	1

Fig. 7 STEERING GUIDE ATTACHMENT



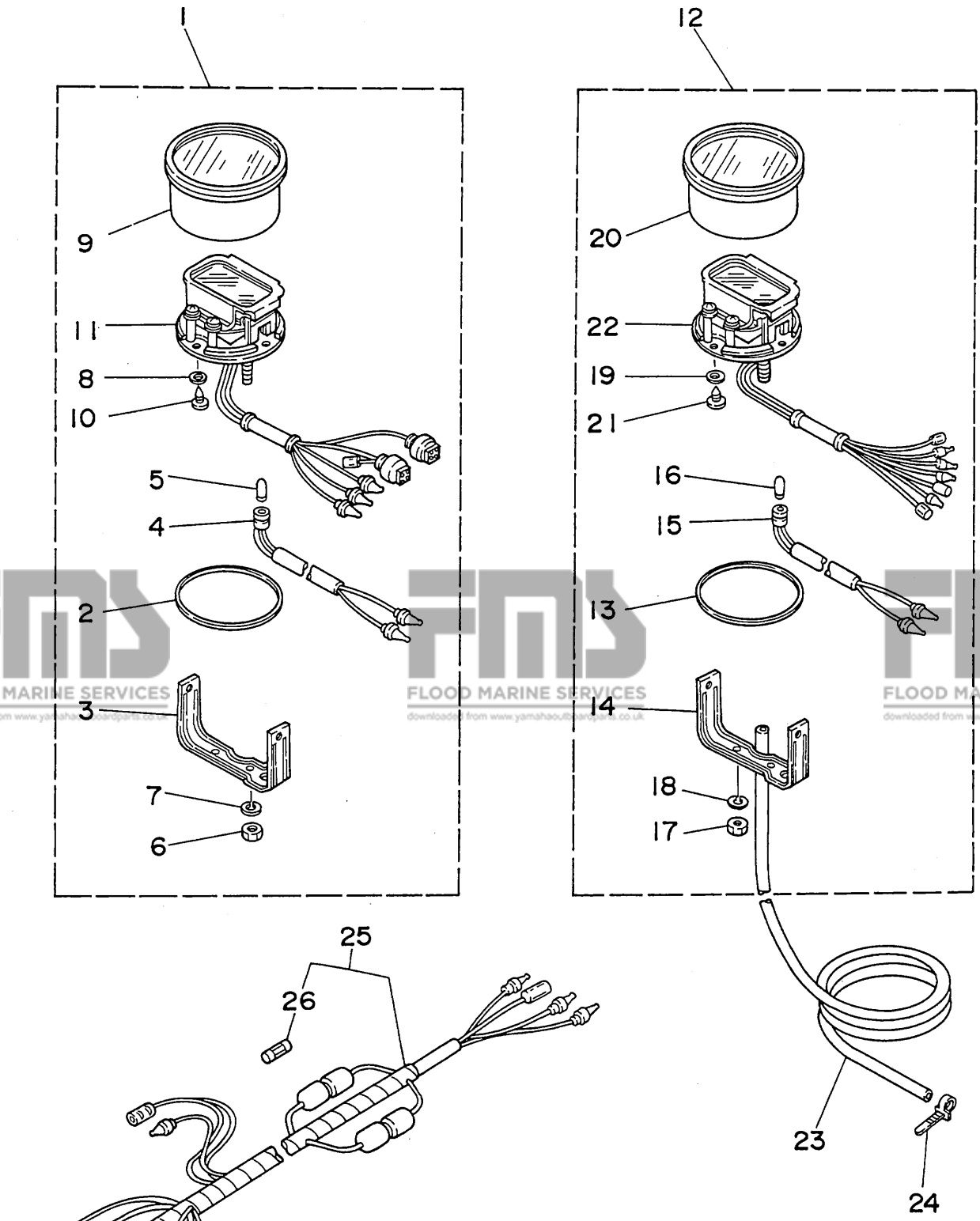
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Fig. 7 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty
1	6E5-61350-01	STEERING GUIDE ATTACHMENT KIT	1
2	6E5-61351-00	. ROD, steering link	1
3	90201-10M20	. WASHER	2
4	90185-09M01	. NUT, self-locking	2
5	90560-12M01	. SPACER	1
6	90387-10M61	. COLLAR	1
7	90101-09M66	. BOLT	1
8	6E5-43145-00	. CAP, clamp bracket	1
9	93210-16275	. O-RING	1
10	6E5-61301-01	TWIN KIT (L:600-800mm)	1
11	90185-09M01	. NUT, self-locking	2
12	90201-10M76	. WASHER	2
13	90101-09M70	. BOLT	2
14	90170-09M05	. NUT	2
15	6E5-61303-00	. STEERING EYE COMP.	2
16	6E5-61311-11	. TIE BAR	1
17	95380-14700	. NUT	2
18	6E5-61315-00	. TIE BAR 2	1
19	6E5-61313-00	. ADJUSTER	1
20	90170-14M06	. NUT	1

Fig. 8 METER 1

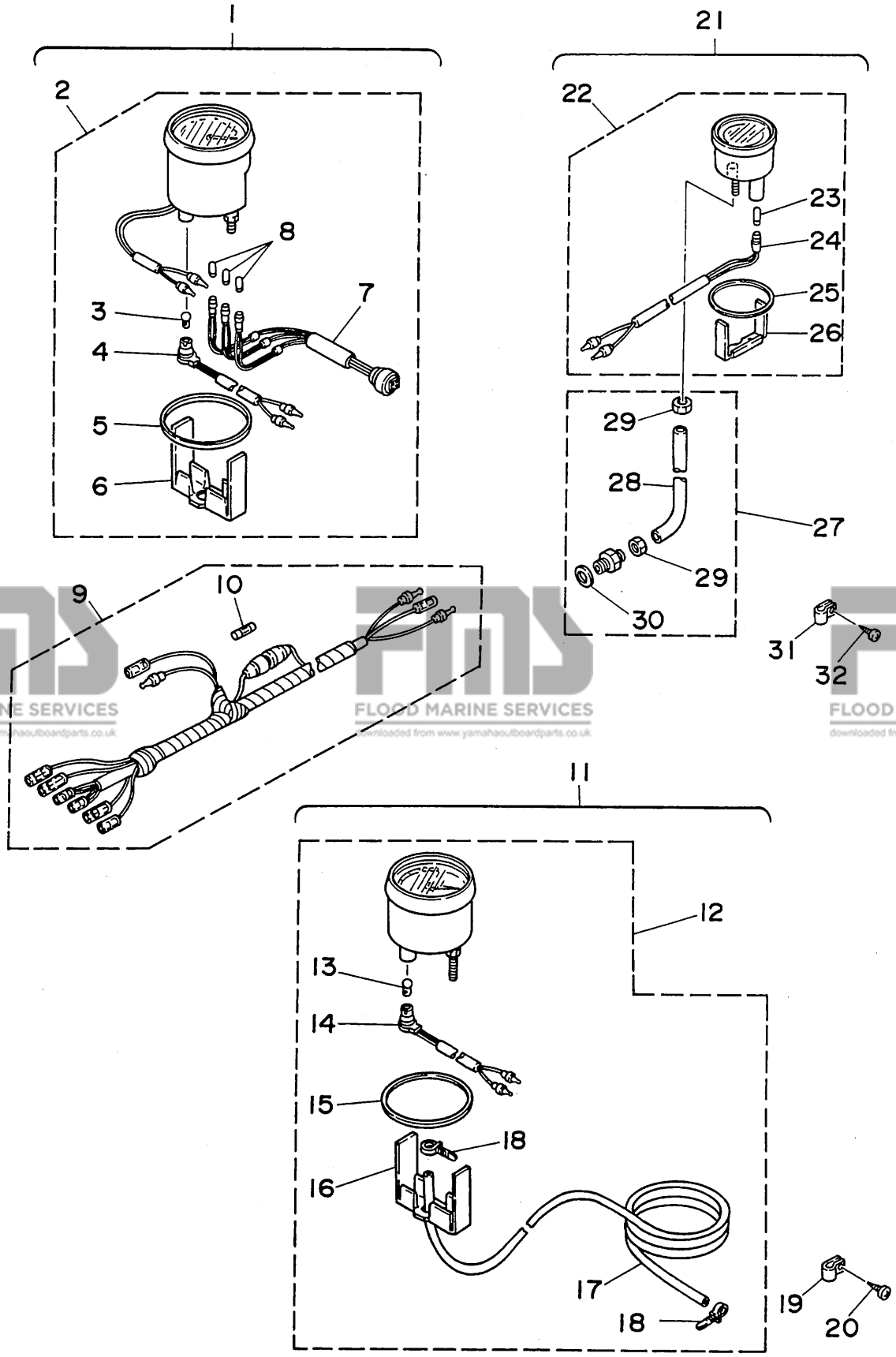


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Fig. 8 METER 1

Ref.No.	Parts No.	Description	Q'ty
1	6Y5-83500-03	METER ASSY	1
2	6Y5-8353J-00	. GASKET, upper	1
3	6Y5-8355X-01	. BRACKET, meter 1	1
4	6Y5-83586-00	. SOCKET ASSY	1
5	10L-83517-00	. BULB (12V 2W)	1
6	95301-04600	. NUT	2
7	92901-04100	. WASHER, spring	2
8	6Y5-83589-00	. GASKET	1
9	6Y5-8350A-00	. METER COMP.	1
10	90164-03016	. SCREW, tapping	2
11	6Y5-8357J-01	. DISPLAY UNIT	1
12	6Y5-83500-M0	METER ASSY	1
13	6Y5-8353J-00	. GASKET, upper	1
14	6Y5-8355X-M0	. BRACKET, meter 1	1
15	6Y5-83586-00	. SOCKET ASSY	1
16	10L-83517-00	. BULB (12V 2W)	1
17	95301-04600	. NUT	2
18	92901-04100	. WASHER, spring	2
19	6Y5-83589-00	. GASKET	1
20	6Y5-8350A-M0	. METER COMP.	1
21	90164-03016	. SCREW, tapping	2
22	6Y5-8357J-M0	. DISPLAY UNIT	1
23	6Y5-83557-00	TUBE	1
24	90465-11M10	CLAMP	2
25	6Y5-83553-M0	WIRE, lead	1
26	1E6-82151-00	. FUSE (10A)	2

Fig. 9 METER 2

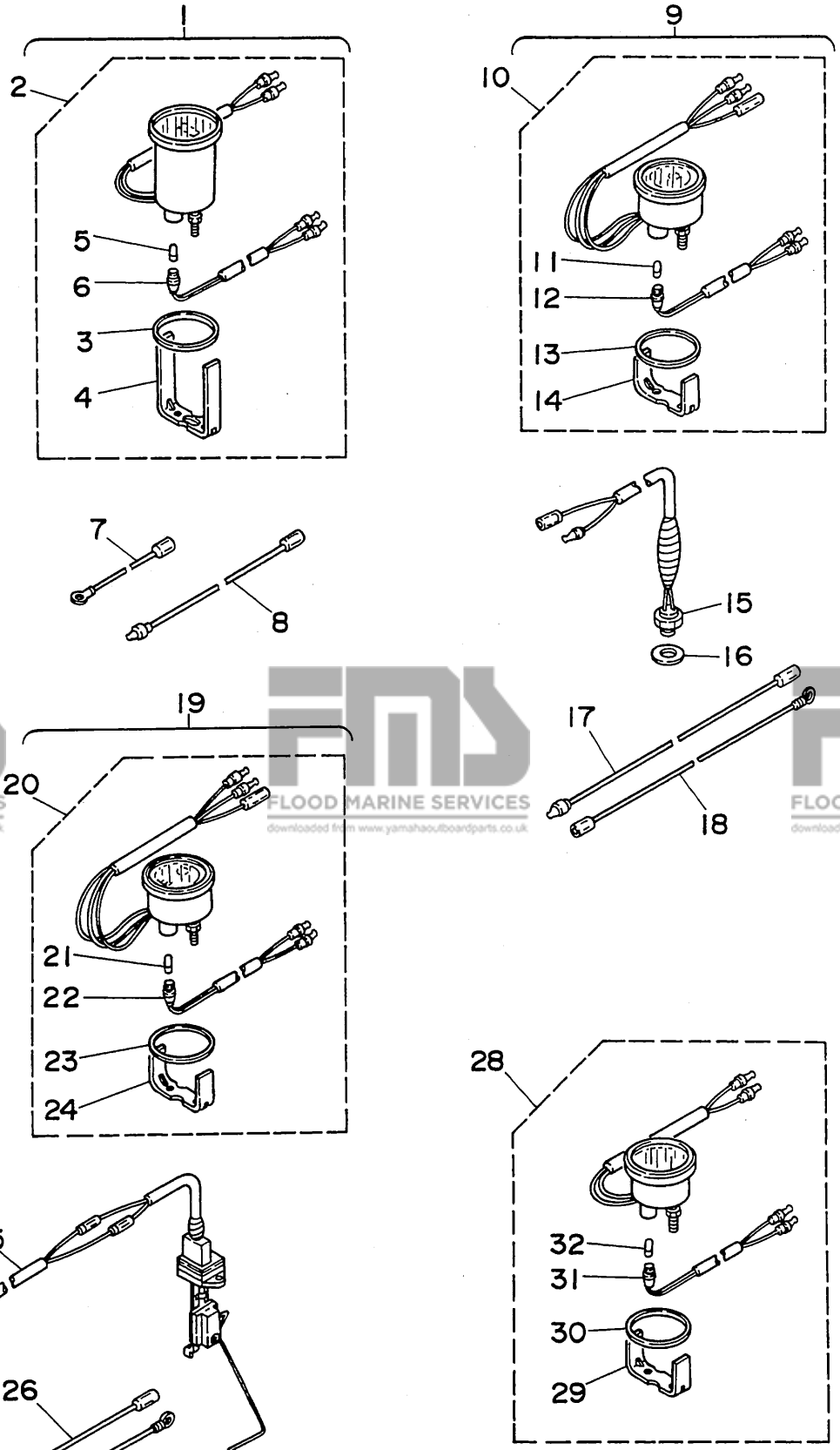

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Fig. 9 METER 2

Ref.No.	Parts No.	Description	Q'ty
		TACHOMETER	
1	6Y5-W0080-02	TACHOMETER KIT	1
2	6Y5-83540-03	. TACHOMETER ASSY	1
3	6Y5-83516-00	. . BULB (12V-1.7W)	1
4	6Y5-83536-40	. . SOCKET, meter	1
5	6Y5-83523-00	. . DAMPER	1
6	6Y5-83514-00	. . PLATE, fitting	1
7	6Y5-83509-02	. . SOCKET CORD ASSY	1
8	688-83516-00	. . BULB (12V-1.7W)	3
9	6Y5-83553-00	. WIRE, lead	1
10	1E6-82151-00	. . FUSE (6V-10A)	1
		SPEEDOMETER	
11	6Y5-W0081-20	SPEEDOMETER KIT	1
12	6Y5-83510-20	. SPEEDOMETER ASSY	1
13	688-83516-00	. . BULB (12V-1.7W)	1
14	6Y5-83536-10	. . SOCKET, meter	1
15	6Y5-83523-00	. . DAMPER	1
16	6Y5-83514-00	. . PLATE, fitting	1
17	688-83557-00	. . TUBE	1
18	90465-11M10	. . CLAMP	2
19	90601-31402	. CLIP, nylon 14	5
20	97780-40116	. SCREW, panhead tapping	5
		WATER PRESSURE METER	
21	6Y5-W0088-00	WATER PRESSURE METER KIT	1
22	6Y5-83660-00	. WATER PRESSURE GAUGE	1
23	6Y5-83518-00	. . BULB (12V-1.7W)	1
24	6Y5-83536-00	. . SOCKET, meter	1
25	688-83664-00	. . DAMPER	1
26	688-83665-00	. . PLATE, fitting	1
27	688-83667-00	. SENDER	1
28	688-83666-00	. . TUBE	1
29	663-83668-00	. . NUT, nipple	2
30	90430-14115	. . GASKET	1
31	90601-31402	. CLIP, nylon 14	5
32	97780-40116	. SCREW, panhead tapping	5

Fig. 10 METER 3



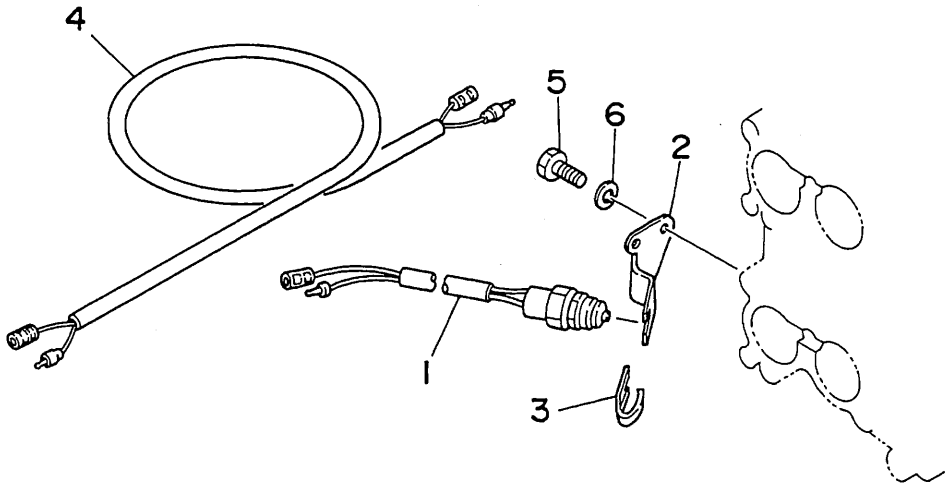
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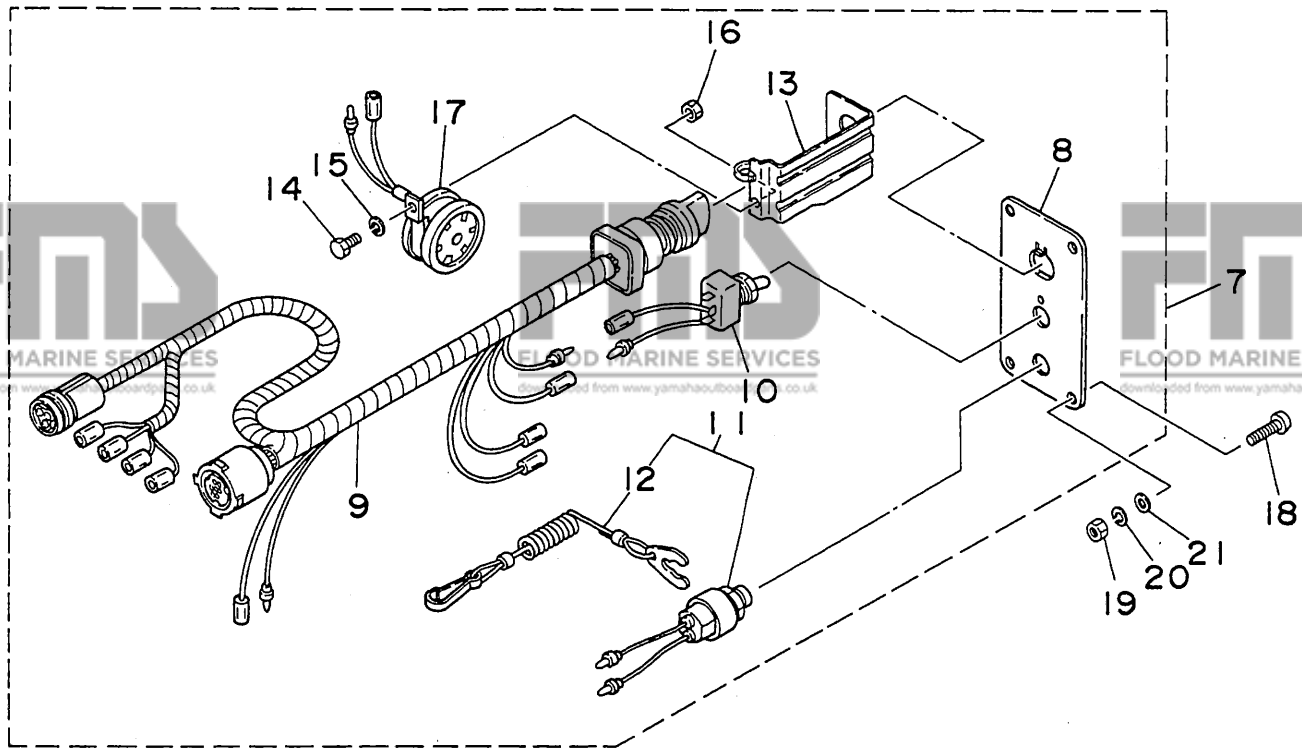
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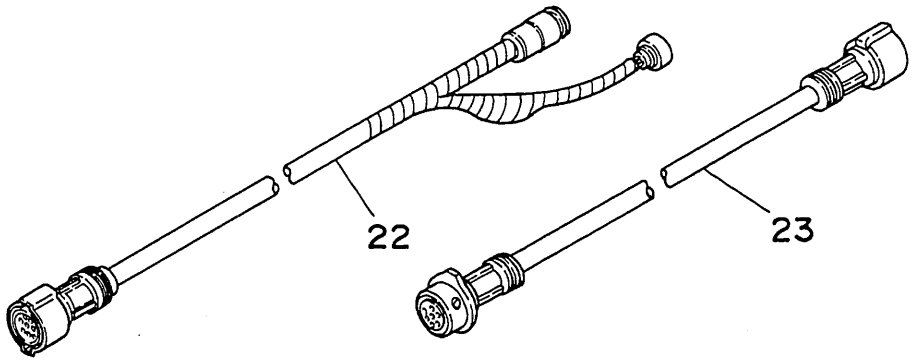
Fig. 10 METER 3

Ref.No.	Parts No.	Description	Q'ty
		HOUR METER	
1	6Y5-W0088-31	HOUR METER KIT	1
2	6Y5-83504-01	. HOUR METER ASSY	1
3	688-83664-00	. . DAMPER	1
4	6Y5-83577-00	. . PLATE, fitting	1
5	6Y5-83518-00	. . BULB (12V-1.7W)	1
6	6Y5-83536-00	. . SOCKET, meter	1
7	663-83553-A0	. WIRE, lead	1
8	663-83553-Y0	. WIRE, lead (Yellow)	1
		WATER TEMPERATURE METER	
9	6Y5-W0088-10	WATER TEMP. METER KIT	1
10	6Y5-83590-00	. WATER TEMP. GAUGE	1
11	6Y5-83518-00	. . BULB (12V-1.7W)	1
12	6Y5-83536-00	. . SOCKET, meter	1
13	688-83664-00	. . DAMPER	1
14	6Y5-83544-00	. . PLATE, fitting	1
15	688-83591-00	. THERMO UNIT	1
16	90430-14115	. GASKET	1
17	663-83553-Y0	. WIRE, lead (Yellow)	1
18	663-83553-A0	. WIRE, lead	1
		FUEL METER	
19	6Y5-W0088-20	FUEL METER KIT	1
20	6Y5-85750-00	. FUEL GAUGE	1
21	6Y5-83518-00	. . BULB (12V-1.7W)	1
22	6Y5-83536-00	. . SOCKET, meter	1
23	688-83664-00	. . DAMPER	1
24	6Y5-83544-00	. . PLATE, fitting	1
25	688-85752-01	. FUEL SENDER	1
26	663-83553-Y0	. WIRE, lead (Yellow)	1
27	663-83553-A0	. WIRE, lead	1
		VOLT METER	
28	6Y5-83503-00	VOLT METER ASSY	1
29	6Y5-83544-00	. PLATE, fitting	1
30	688-83664-00	. DAMPER	1
31	6Y5-83536-00	. SOCKET, meter	1
32	6Y5-83518-00	. BULB (12V-1.7W)	1

Fig. 11 OPTIONAL PARTS 1





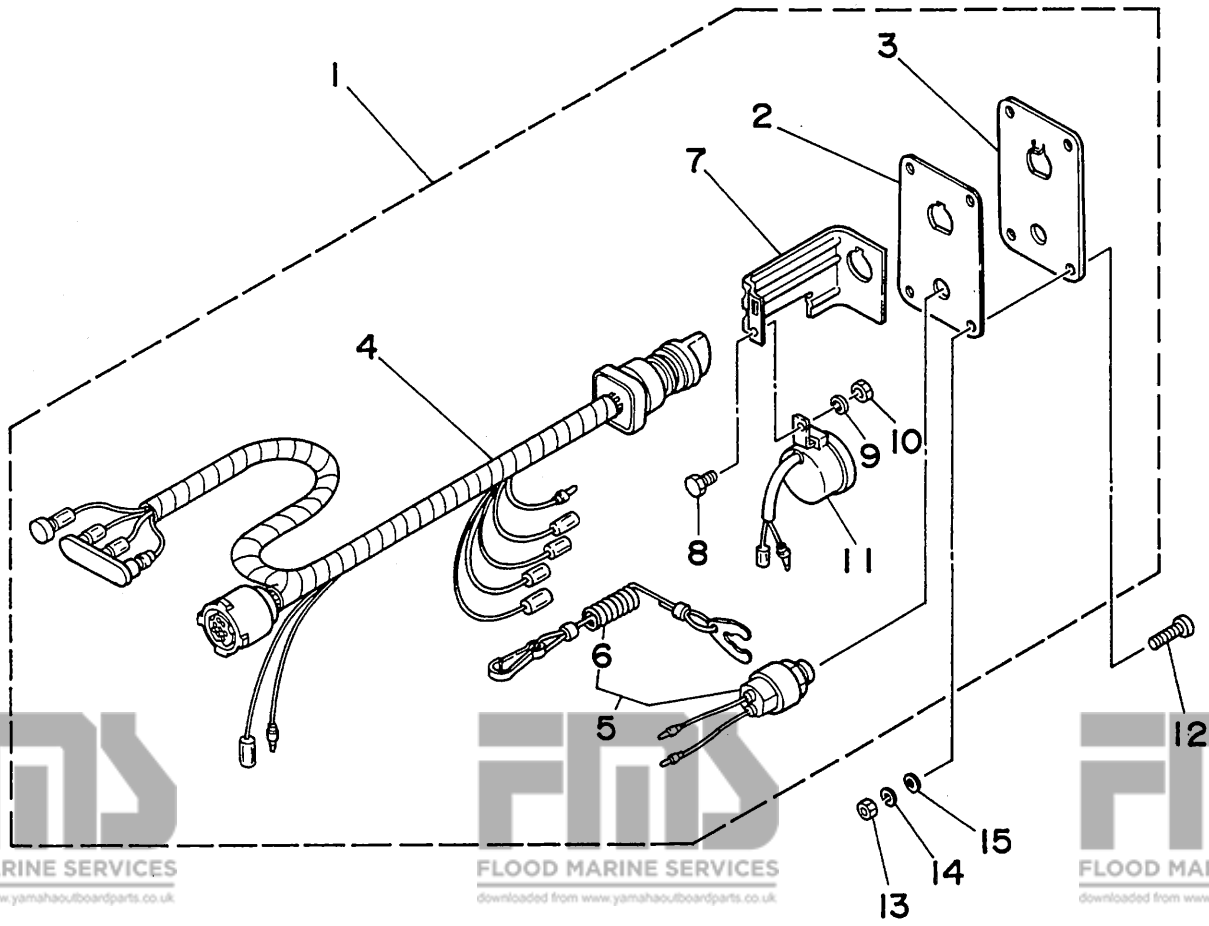


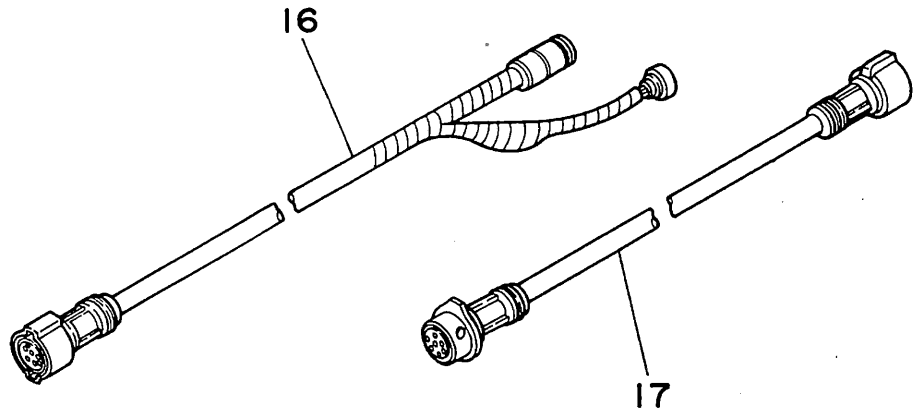
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Fig. 11 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty
		NEUTRAL SWITCH	
1	688-82540-11	NEUTRAL SWITCH ASSY (115B/140B Model)	1
2	6E5-82554-00	STAY, neutral switch (115B/140B Model)	1
3	663-82555-01	PLATE (115B/140B Model)	1
4	688-82541-10	WIRE, lead (115B/140B Model)	1
5	97313-06016	BOLT (115B/140B Model)	2
6	92990-06100	WASHER (115B/140B Model)	2
		SWITCH PANEL	
7	704-82570-02	SWITCH PANEL ASSY (With Buzzer)	1
8	689-82571-02	. SWITCH PANEL	1
9	704-82510-02	. MAIN SWITCH ASSY	1
10	703-82574-00	. SWITCH, choke	1
11	688-82575-01	. ENGINE STOP SWITCH ASSY	1
12	682-82556-00	. . STOPPER ASSY	1
13	704-82581-00	. STAY, cord clamp	1
14	97303-05012	. BOLT	1
15	92990-05100	. WASHER	1
16	95303-05700	. NUT	1
17	688-83383-11	. BUZZER	1
18	90149-05M05	SCREW, bind	4
19	95380-05600	NUT	4
20	92990-05100	WASHER	4
21	92990-05600	WASHER	4
		EXTENSION WIRE	
22	688-8258A-50	EXTENSION, wire harness (5m) (For 10P Concent)	1
23	688-8258A-10	EXTENSION, wire harness (2m) (For 10P Concent)	1 UR
	688-8258A-30	EXTENSION, wire harness (3m) (For 10P Concent)	1 UR

Fig. 12 OPTIONAL PARTS 2 (225B/250A/L250A MODEL)





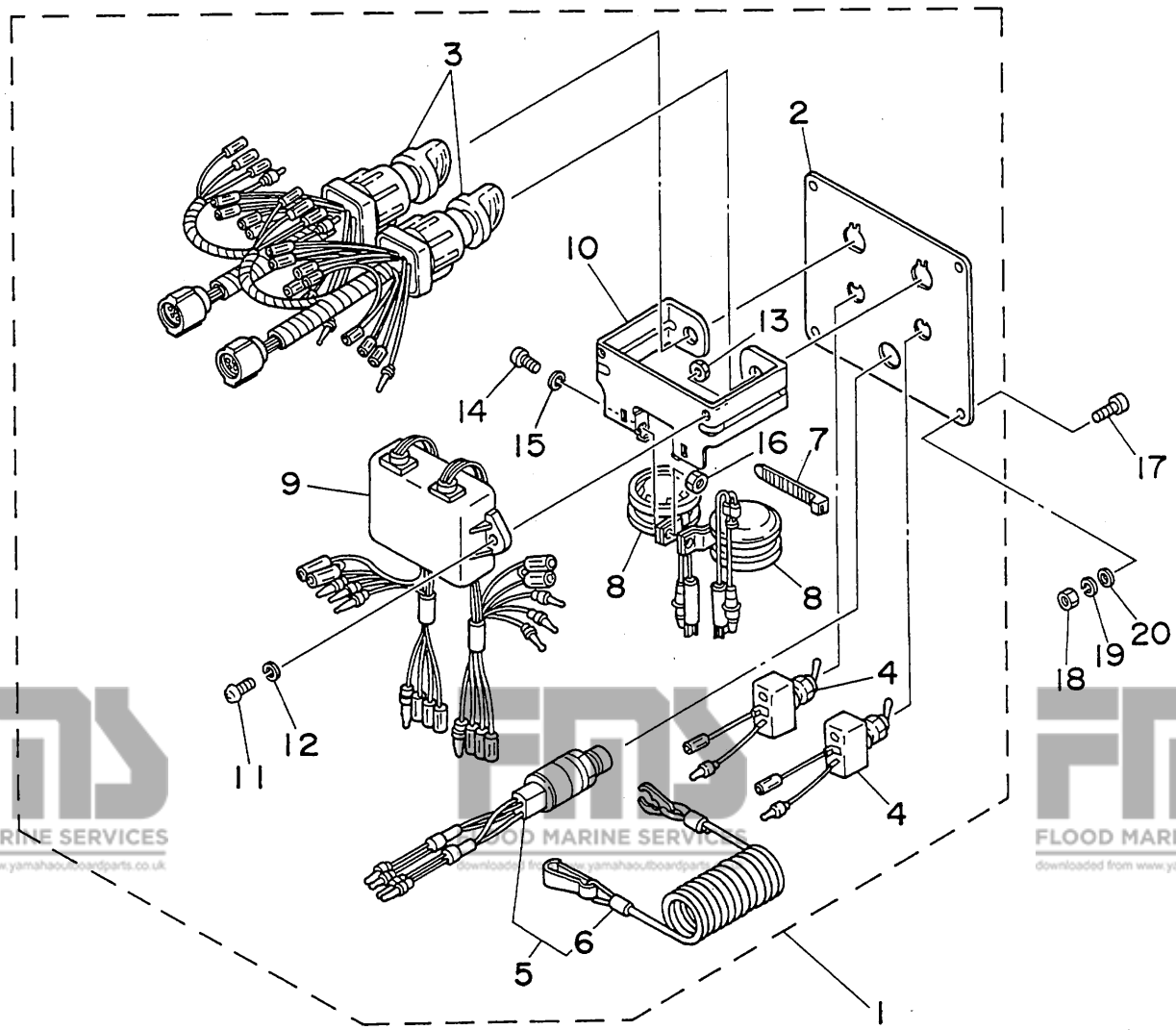
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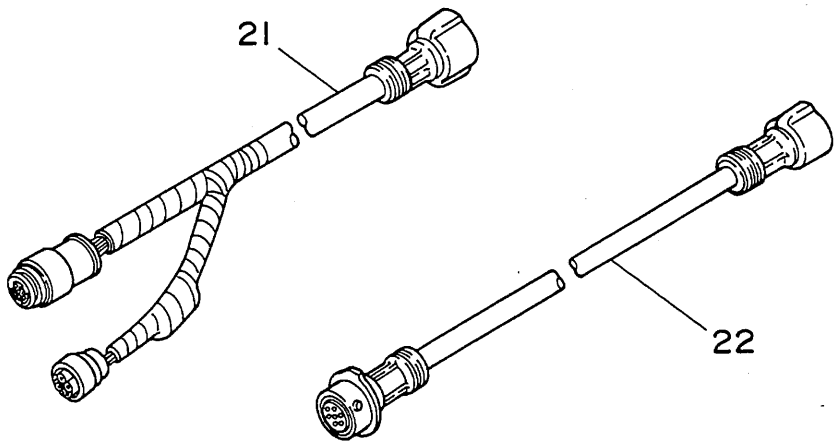
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Fig. 12 OPTIONAL PARTS 2 (225B/250A/L250A MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6R5-82570-00	PANEL SWITCH ASSY	1
2	6R5-82588-00	. PLATE	1
3	6R5-82571-00	. PANEL, switch	1
4	6R5-82510-00	. MAIN SWITCH ASSY	1
5	688-82575-01	. ENGINE STOP SWITCH ASSY	1
6	682-82556-00	. . STOPPER	1
7	6R5-82581-00	. STAY, cord clamp	1
8	97303-05012	. BOLT	1
9	92990-05100	. WASHER, spring	1
10	95303-05700	. NUT	1
11	6R5-83383-00	. BUZZER	1
12	90149-05M05	SCREW	4
13	95380-05600	NUT	4
14	92990-05100	WASHER, spring	4
15	92990-05600	WASHER, plate	4
16	61A-8258A-00	EXTENSION, wire harness (10P) (L:5m)	1
17	688-8258A-10	EXTENSION, wire harness (10P) (L:2m)	1 UR
	688-8258A-30	EXTENSION, wire harness (10P) (L:3m)	1 UR

Fig. 13 OPTIONAL PARTS 3





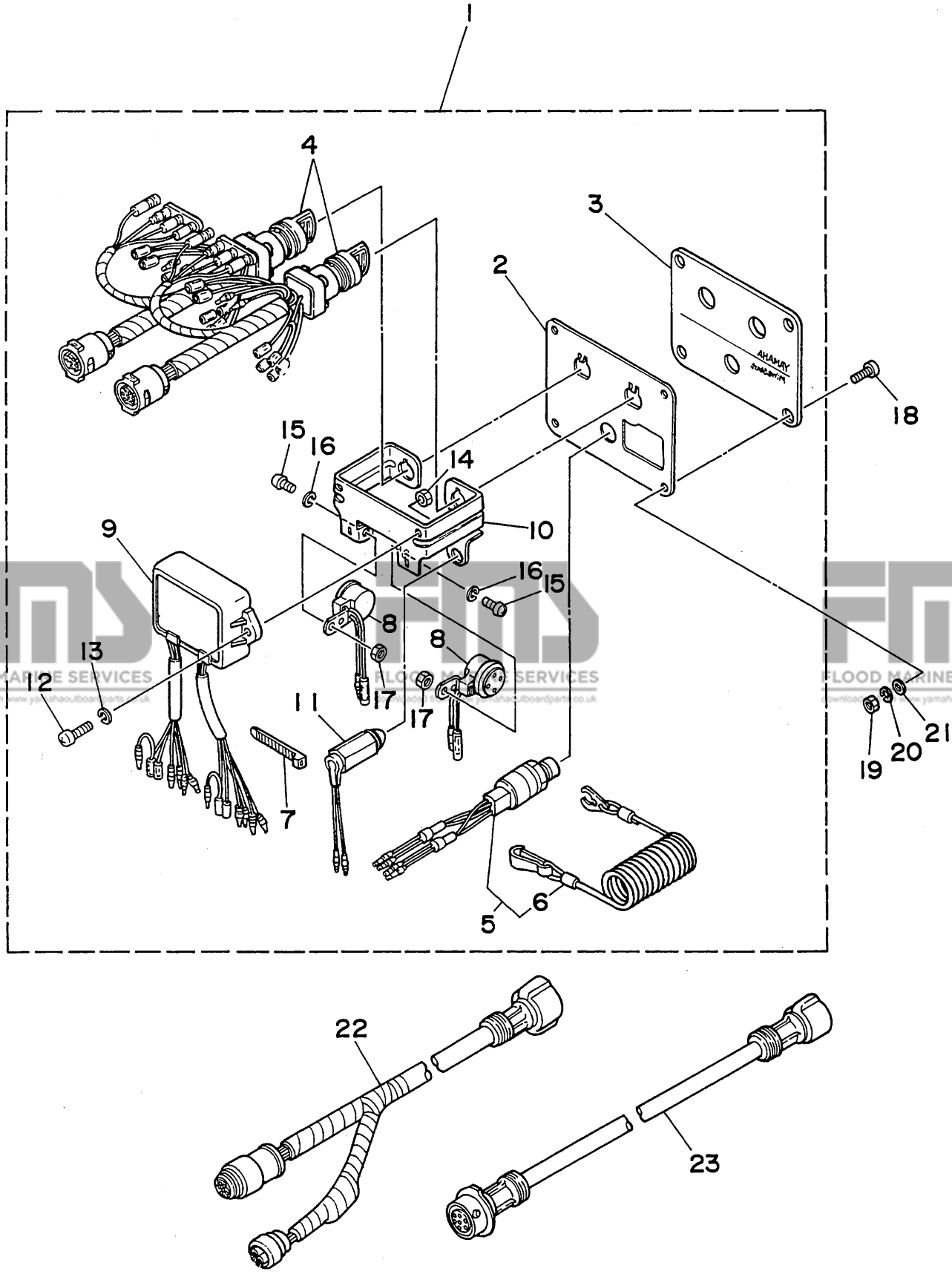
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Fig. 13 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty
1	6K1-82570-02	SWITCH PANEL ASSY	1
2	6K1-82571-00	. SWTICH PANEL	1
3	6K1-82510-02	. MAIN SWITCH ASSY	2
4	703-82574-00	. SWITCH, choke	2
5	6K1-82575-00	. ENGINE STOP SWITCH ASSY	1
6	682-82556-00	. . STOPPER ASSY	1
7	704-82581-00	. CLAMP	2
8	688-83383-11	. BUZZER	2
9	6K1-85830-01	. CONTROL UNIT ASSY	1
10	6K1-83614-00	. BRACKET	1
11	92580-06020	. SCREW	2
12	92990-06100	. WASHER	2
13	95380-06600	. NUT	2
14	98580-05010	. SCREW	2
15	92990-05100	. WASHER	2
16	95380-05600	. NUT	2
17	90149-05M05	SCREW, bind	4
18	95380-05600	NUT	4
19	92990-05100	WASHER	4
20	92990-05600	WASHER	4
		EXTENSION WIRE	
21	6K1-8258A-40	EXTENSION, wire harness (8m) (For Main Switch, 10P Concent)	1
22	688-8258A-10	EXTENSION, wire harness (2m) (For 10P Concent)	1 UR
	688-8258A-30	EXTENSION, wire harness (3m) (For 10P Concent)	1 UR

Fig. 14 OPTIONAL PARTS 4 (225B/250A/L250A MODEL)

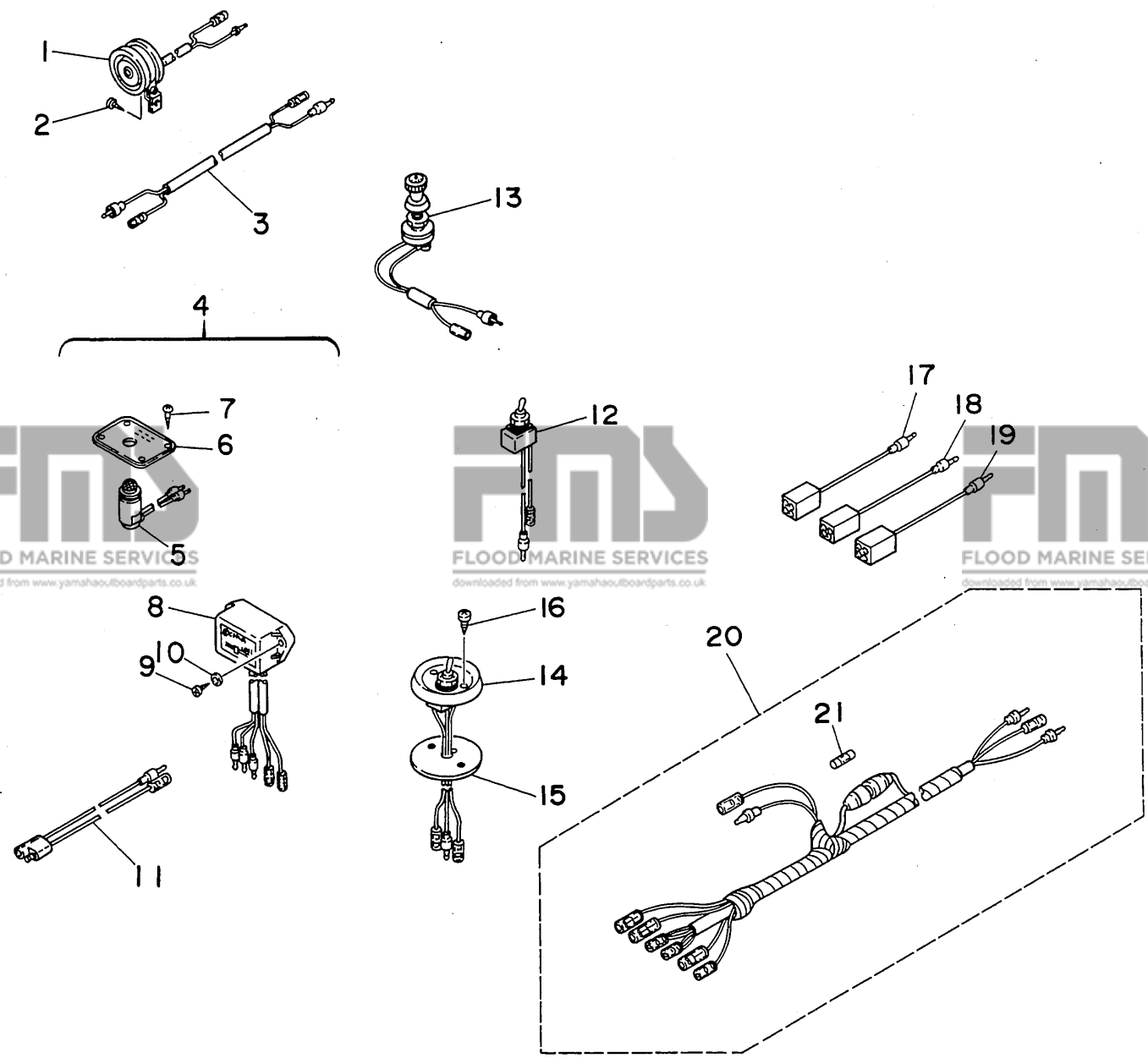


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Fig. 14 OPTIONAL PARTS 4 (225B/250A/L250A MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	61B-82570-00	PANEL SWITCH ASSY	1
2	61B-82571-00	. PANEL, switch	1
3	61B-82588-00	. PLATE	1
4	61B-82510-00	. MAIN SWITCH ASSY	2
5	6K1-82575-00	. ENGINE STOP SWITCH ASSY	1
6	682-82556-00	. . STOPPER	1
7	704-82581-00	. STAY, cord clamp	2
8	6R5-83383-00	. BUZZER	2
9	61B-85830-00	. CONTROL UNIT ASSY	1
10	61B-83614-00	. BRACKET	1
11	61B-84301-00	. PILOT LIGHT ASSY 1	1
12	92580-06020	. SCREW, pan head	2
13	92990-06100	. WASHER, spring	2
14	95380-06600	. NUT	2
15	98580-05010	. SCREW, pan head	2
16	92990-05100	. WASHER, spring	2
17	95380-05600	. NUT	2
18	90149-05M05	SCREW	4
19	95380-05600	NUT	4
20	92990-05100	WASHER, spring	4
21	92990-05600	WASHER, plate	4
22	61B-8258A-00	EXTENSION, wire harness	1
23	688-8258A-10	EXTENSION, wire harness (10P) (L:2m)	1 UR
	688-8258A-30	EXTENSION, wire harness (10P) (L:3m)	1 UR

Fig. 15 OPTIONAL PARTS 5



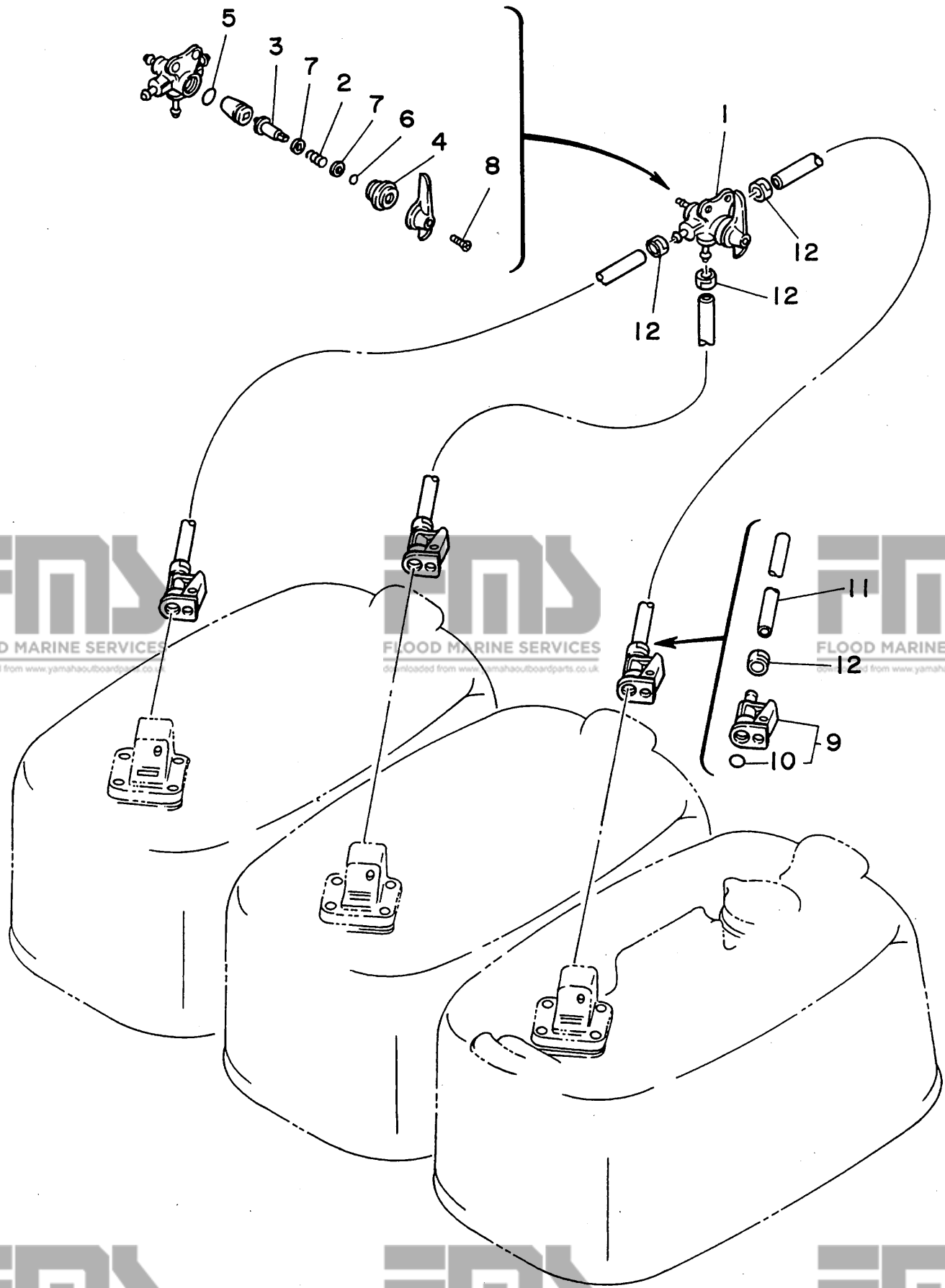
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Fig. 15 OPTIONAL PARTS 5

Ref.No.	Parts No.	Description	Q'ty
		OVERHEAT BUZZER	
1	688-83383-11	BUZZER	1
2	97780-50112	SCREW, panhead tapping	1
3	688-83373-10	LEAD, horn	1
		CHARGE WARNING LAMP	
4	688-W0088-40	PILOT LAMP KIT	1
5	663-84301-01	. PILOT LAMP ASSY	1
6	663-84309-00	. PLATE, set	1
7	95428-31316	. SCREW, roundhead wood	4
8	697-81901-60	. CHARGE WARNING UNIT ASSY	1
9	97780-60120	. SCREW, panhead tapping	2
10	92990-06600	. WASHER	2
11	663-82521-09	. WIRE, lead	1
		LAMP SWITCH	
12	688-82526-00	SWITCH, lamp	1 UR
13	688-82520-00	LAMP SWITCH ASSY	1 UR
		POWER TRIM & TILT SWITCH	
14	688-82563-10	TRIM & TILT SWITCH (Circular Switch Type)	1
15	688-82388-00	PLATE	1
16	97780-40116	SCREW, panhead tapping	2
		LEAD WIRE	
17	6Y5-82521-00	WIRE, lead (Yellow)	1 UR
18	6Y5-82149-00	WIRE, lead (Blue)	1 UR
19	6Y5-82117-00	WIRE, lead (Black)	1 UR
20	6Y5-83553-00	WIRE, lead	1
21	1E6-82151-00	. FUSE (6V-10A)	1

Fig. 16 OPTIONAL PARTS 6



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Fig. 16 OPTIONAL PARTS 6

Ref.No.	Parts No.	Description	Q'ty
		FOUR WAY FUEL COCK	
1	6E5-24540-00	FUEL COCK ASSY	1
2	90501-12M13	. SPRING, compression	1
3	688-24554-00	. CONNECTOR	1
4	688-24559-00	. NUT	1
5	93210-20M28	. O-RING	1
6	93210-08M27	. O-RING	1
7	90201-08M32	. WASHER	2
8	98680-04016	. SCREW, ovalhead	1
		FUEL PIPE JOINT	
9	6Y2-24305-01	FUEL PIPE JOINT COMP. 2	3
10	93210-08287	. O-RING	1
11	90445-13M32	HOSE	3
12	6E5-24351-01	BAND, fuel pipe	6

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NUMERICAL INDEX

NUMERICAL INDEX

Parts No.	Model	Ref.No.
EL8-48127-00	A.P.	5-26
		6-26
EL8-48153-10	A.P.	5-65
		6-65
EL8-48158-00	A.P.	5-32
		6-32
EL8-48164-00	A.P.	5-48
		6-48
EL8-48191-00	A.P.	5-19
		6-19
EL8-48231-00	A.P.	5-28
		6-28
EL8-48232-00	A.P.	5-47
		6-47
EL8-48233-00	A.P.	5-62
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EL8-48234-00	A.P.	5-57
		6-57
EL8-48241-00	A.P.	5-29
		6-29
EL8-48244-00	A.P.	5-35
		6-35
EL8-48245-00	A.P.	5-36
		6-36
EL8-48251-00	A.P.	5- 3
		6- 3
EL8-48254-00	A.P.	5-30
		6-30
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61A-11633-00	250A	3-21
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61A-13117-00	250A	6-21
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61A-13200-00	250A	6- 1
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61A-13411-00	250A	7-25
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61A-13416-00	250A	6- 6
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61A-13552-00	250A	4-16
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61A-13610-00	250A	4- 1
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61A-13621-00	250A	4- 3
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61A-13624-00-94	250A	4- 6
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61A-24316-00	250A	9-17
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61A-41113-00-9M	250A	2-12
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Printed in Japan
Dec. 1989
106N6-300E1 (英語)

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