

150C(6R2) 175B(6R3) 200B(6R4)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 150CETO '90(6R2), 175BETO '90(6R3) and 200BETO '90(6R4). When you are ordering replacement parts for the 150CETO '90(6R2), 175BETO '90(6R3)) and 200BETO '90(6R4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

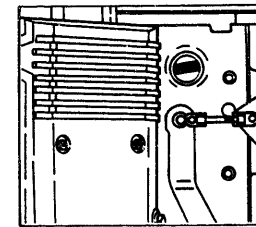
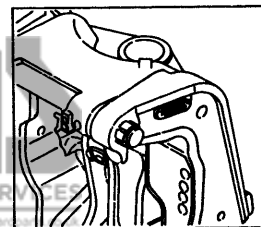
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	150CETO L:406020 and following UL:755604 and following 175BETO L:402814 and following UL:753520 and following 200BETO L:403524 and following UL:757410 and following
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Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

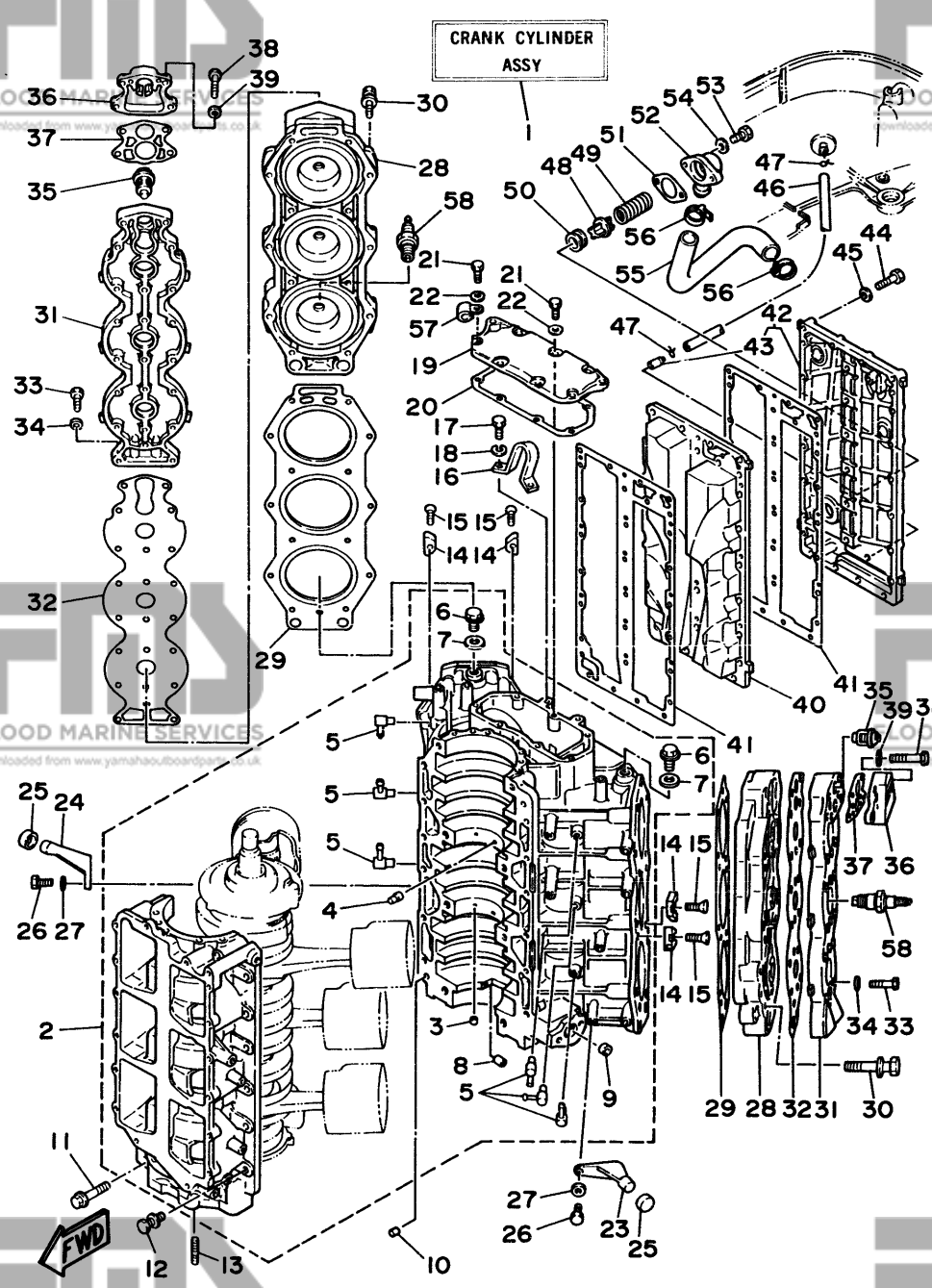


Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R2-W0090-10-EJ	CRANK CYLINDER ASSY (150C MODEL)		26	97313-06020	BOLT	4
		(Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR	27	92990-06600	WASHER, plate	4
	6R3-W0090-10-EJ	CRANK CYLINDER ASSY (175B MODEL)		28	6G4-11111-02-94	HEAD, cylinder 1 (150C MODEL)	2 UR
		(Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR		6G5-11111-02-94	HEAD, cylinder 1 (175B/200B MODEL)	2 UR
	6R4-W0090-10-EJ	CRANK CYLINDER ASSY (200B MODEL)		29	6G5-11181-01	GASKET, cylinder head 1	2
		(Ref.No. 2 to 56 and Fig. 2, Ref.No. 1 to 27)	1 UR	30	90119-08M21	BOLT, with washer	28
2	6R2-15100-00-94	CRANKCASE ASSY (150C MODEL)	1 UR	31	6G5-11191-00-9M	COVER, cylinder head 1	2
	6R3-15100-00-94	CRANKCASE ASSY (175B/200B MODEL)	1 UR	32	6G5-11193-01	GASKET, head cover 1	2
3	624-11379-00	.VALVE, check	2	33	97313-06030	BOLT	36
4	663-11518-01	.LOCK, bearing	2	34	92990-06600	WASHER, plate	36
5	646-11370-00	.CHECK VALVE ASSY	6	35	6E5-12411-10	THERMOSTAT	2
6	90340-14M00	.PLUG, straight screw	2	36	6G5-12413-00-9M	COVER, thermostat	2
7	90430-14115	.GASKET	2	37	688-12414-00	GASKET, cover	2
8	90384-06M07	.BUSH, bimetal formed	1	38	97313-06045	BOLT	8
9	90384-14M09	.BUSH, bimetal formed	1	39	92990-06600	WASHER, plate	8
10	93608-12063	PIN, dowel	2	40	6G5-41111-00-9M	INNER COVER, exhaust	1
11	90105-10M20	BOLT, washer based	8	41	6G5-41112-00	GASKET, exhaust inner cover	2
12	90119-08M23	BOLT, with washer	12	42	6R3-41113-00-9M	OUTER COVER, exhaust	1
13	90116-08M14	BOLT, stud	2	43	650-24378-00	.PIPE, joint 4	1
14	6E5-11325-00	ANODE	8	44	97013-06035	BOLT	29
15	98680-04016	SCREW, oval head	8	45	92990-06600	WASHER, plate	29
16	6E5-11119-00	HANGER, engine	1	46	6E5-24312-00	PIPE 2	1
17	97313-08020	BOLT	2	47	90467-08004	CLIP	2
18	92990-08100	WASHER, spring	2	48	6G5-12416-00	VALVE, pressure control	1
19	6K7-11371-01-9M	COVER	1	49	90501-16M11	SPRING, compression	1
20	6E5-11381-00	GASKET 1	1	50	90480-20M05	GROMMET	1
21	97313-06020	BOLT	7	51	6G5-11382-00	GASKET 2	1
22	92990-06600	WASHER, plate	7	52	6G5-11372-00-5B	COVER, bypass 2	1
23	6E5-42761-00-94	STOPPER	1	53	97313-06020	BOLT	2
24	6E5-42762-00-94	STOPPER	1	54	92990-06600	WASHER, plate	2
25	663-44533-00	DAMPER, upper mount rubber	2	55	6G5-12576-00	HOSE 1	1
				56	90465-13M18	CLAMP	2
				57	90465-08028	CLAMP	1
				58	94702-00247	PLUG, spark (NGK BR8HS 10)	6

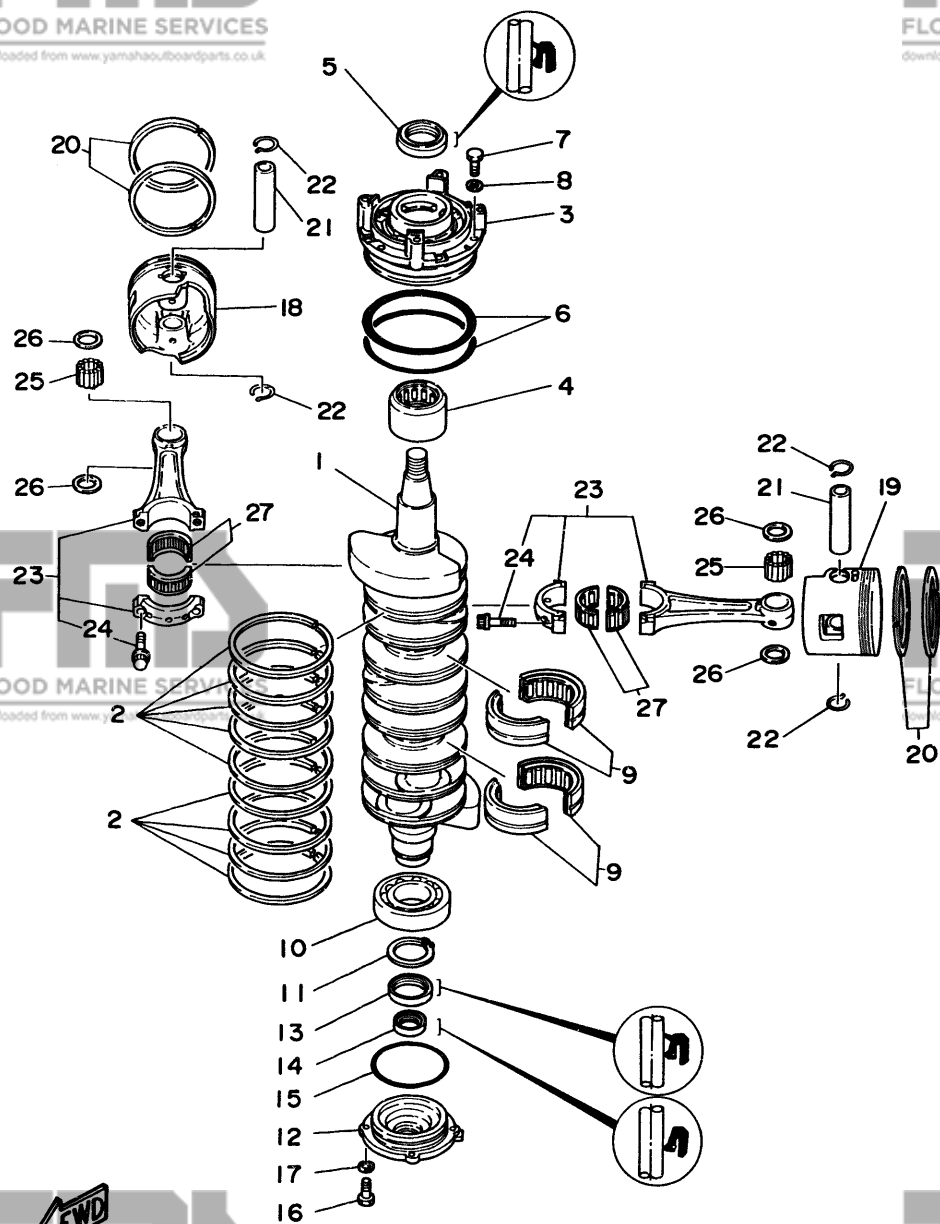
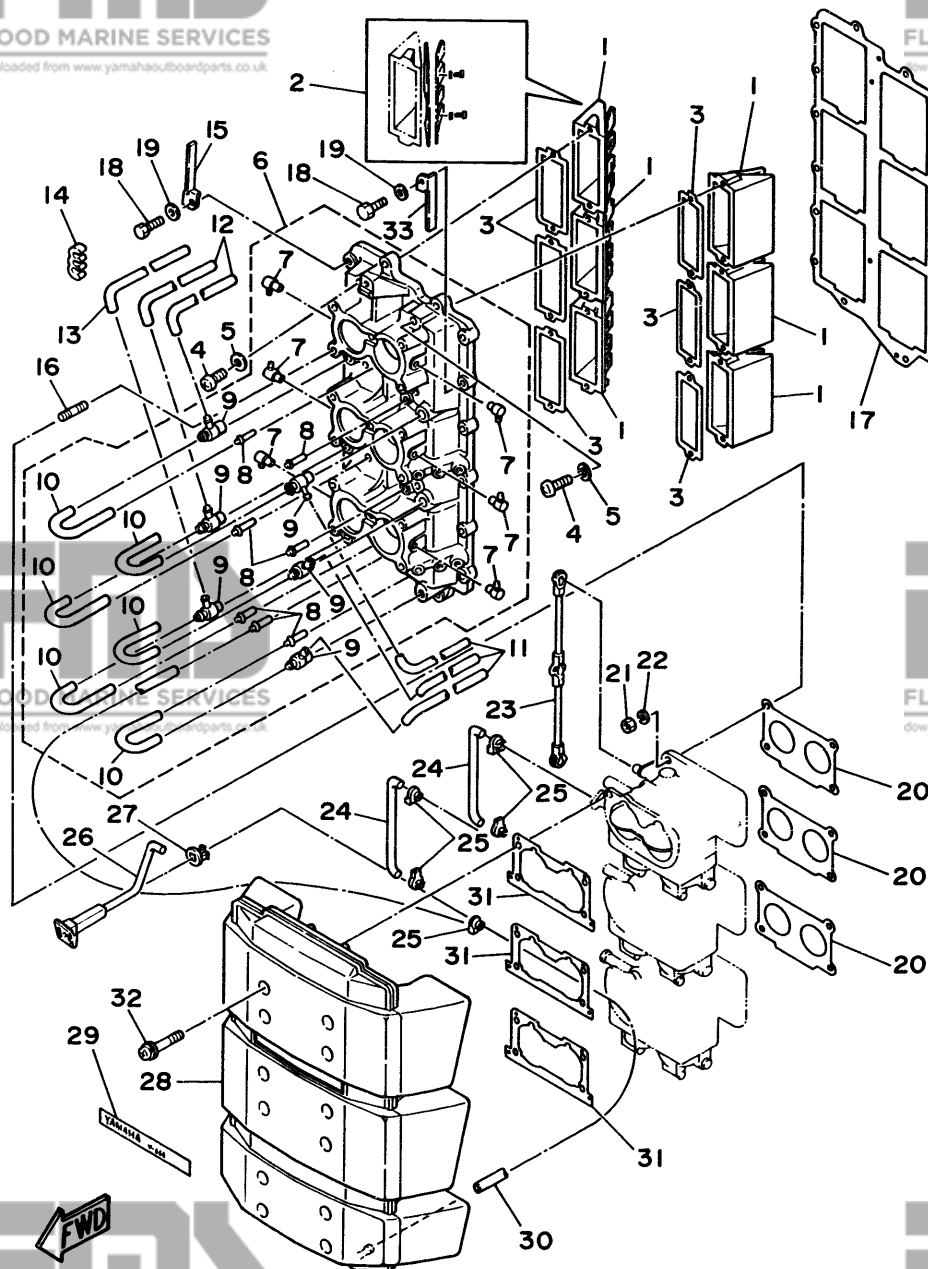


Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-11411-00	CRANKSHAFT	1	18	6L1-11636-01	PISTON (0.50MM O/S) (150C/175B MODEL)	3 AP
2	6E5-11447-00	SEAL, crank	9		6R5-11636-00	PISTON (0.50MM O/S) (200B MODEL)	3 AP
3	6R3-15163-00-94	HOUSING, bearing 1	1	19	6L1-11642-01-93	PISTON 2 (STD) (150C/175B MODEL)	3 UR
4	93311-940U3	BEARING, cylindrical	1		6R5-11642-00-93	PISTON 2 (STD) (200B MODEL)	3 UR
5	93102-40M14	OIL SEAL	1		6L1-11645-01	PISTON 2 (0.25MM O/S) (150C/175B MODEL)	3 AP
6	93211-04384	O-RING	2		6R5-11645-00	PISTON 2 (0.25MM O/S) (200B MODEL)	3 AP
7	97313-06020	BOLT	3		6L1-11646-01	PISTON 2 (0.50MM O/S) (150C/175B MODEL)	3 AP
8	92990-06600	WASHER, plate	3		6R5-11646-00	PISTON 2 (0.50MM O/S) (200B MODEL)	3 AP
9	93310-954V3	BEARING, cylindrical	2	20	6K7-11601-02	PISTON RING SET (STD)	6
10	93306-208U0	BEARING	1		6K7-11601-12	PISTON RING SET (0.25MM O/S)	6 AP
11	93410-40M03	CIRCLIP	1		6K7-11601-22	PISTON RING SET (0.50MM O/S)	6 AP
12	6G5-15359-00-94	HOUSING, oil seal	1	21	6K7-11633-00	PIN, piston	6
13	93102-35M13	OIL SEAL	1	22	6E5-11634-00	CLIP, piston pin	12
14	93101-22M15	OIL SEAL	1	23	6E5-11650-01	CONNECTING ROD ASSY	6
15	93210-74M35	O-RING	1	24	90109-08462	.BOLT	12
16	97395-06020	BOLT	4	25	93603-21111	PIN, dowel	180
17	92990-06600	WASHER, plate	4	26	90201-21M75	WASHER, plate	12
18	6L1-11631-01-93	PISTON (STD) (150C/175B MODEL)	3 UR	27	93310-836V2	BEARING, cylindrical	6
	6R5-11631-00-93	PISTON (STD) (200B MODEL)	3 UR				
	6L1-11635-01	PISTON (0.25MM O/S) (150C/175B MODEL)	3 AP				
	6R5-11635-00	PISTON (0.25MM O/S) (200B MODEL)	3 AP				

Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G5-13610-00	REED VALVE ASSY (150C MODEL)	6 UR	17	6G5-13645-00	GASKET, manifold 1	1
2	6E5-13610-00	REED VALVE ASSY (175B/200B MODEL)	6 UR	18	97313-06025	BOLT	16
3	6E5-W0004-00	.REED SET	1	19	92990-06600	WASHER, plate	16
4	98580-05016	SCREW, pan head	12	20	6E5-14198-00	GASKET	3
5	92990-05600	WASHER, plate	12	21	95380-06600	NUT	12
6	6G5-13641-10-94	MANIFOLD 1	1	22	92990-06100	WASHER, spring	12
7	6E5-13552-00	.NOZZLE	6	23	6G5-41217-01	ROD, accel. lever	1
8	624-14485-00	.PIPE, joint	7	24	6E5-41256-01	ROD, choke 1	2
9	6E5-11370-00	.CHECK VALVE ASSY	6	25	661-41262-02	JOINT, choke lever	5
10	90445-07M28	.HOSE	6	26	6R3-41271-00	KNOB, choke	1
11	90445-07M45	HOSE	3	27	689-41273-00	GROMMET	1
12	90445-07M46	HOSE	2	28	6R3-14440-00	SILENCER ASSY, intake	1
13	90445-07M59	HOSE	1	29	6G5-1441K-00	EMBLEM	1
14	90464-07M05	CLAMP	2	30	90445-07M08	HOSE	1
15	90465-07M20	CLAMP	2	31	6K7-14483-00	GASKET	3
16	90116-06M30	BOLT, stud	12	32	90159-06M14	SCREW, with washer	12
				33	90465-07M20	CLAMP	2



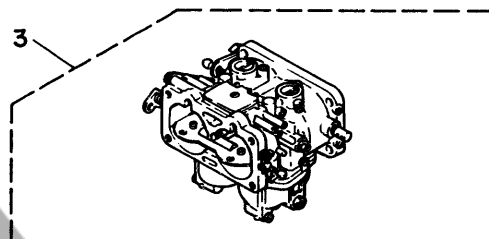
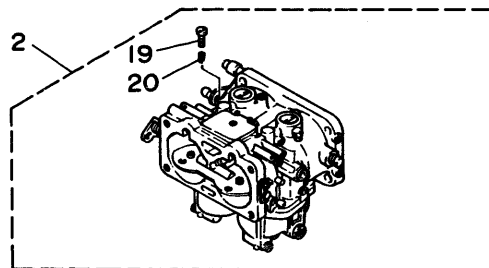
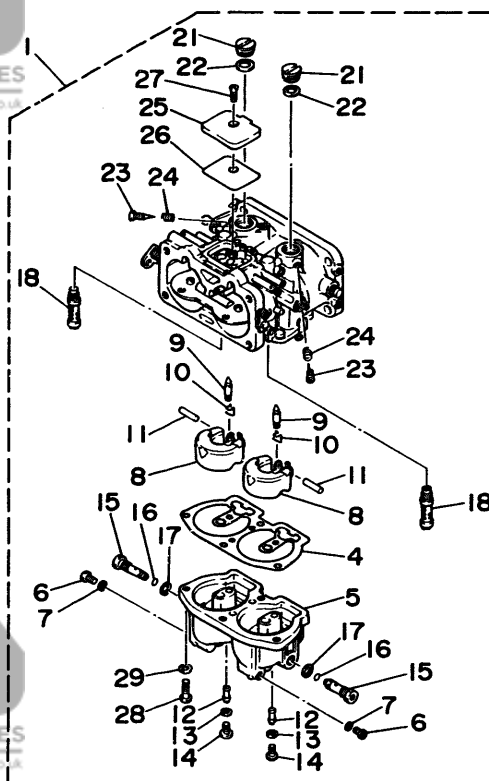
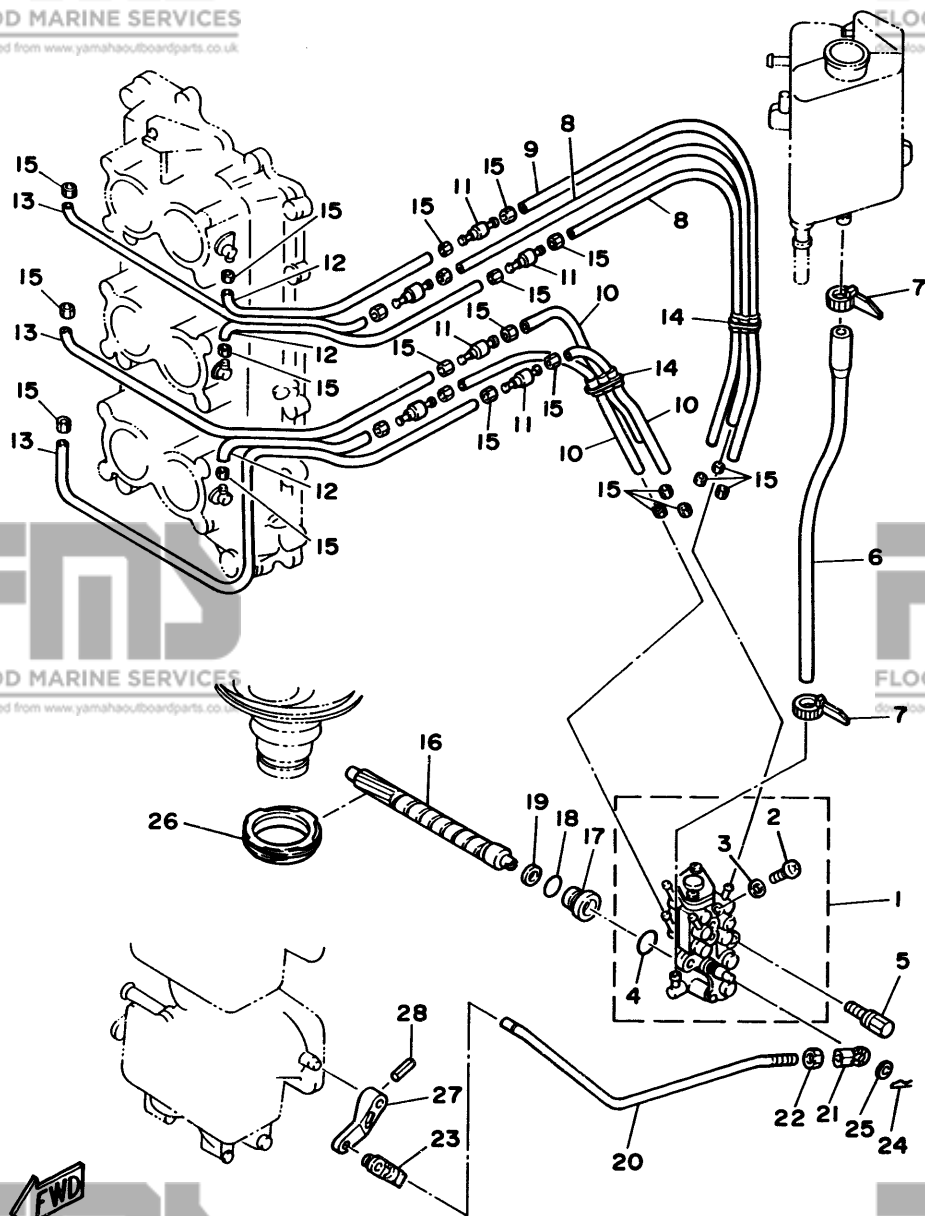


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R2-14301-00	CARBURETOR ASSY 1 (150C MODEL)	1 UR	13	6E5-14397-00	.GASKET	6
	6R3-14301-00	CARBURETOR ASSY 1 (175B MODEL)	1 UR	14	6E5-14394-00	.PLUG, slow jet	6
	6R4-14301-00	CARBURETOR ASSY 1 (200B MODEL)	1 UR	15	6E5-1492E-62	.JET, main (#124) (150C MODEL)	6 UR
2	6R2-14302-00	CARBURETOR ASSY 2 (150C MODEL)	1 UR		6E5-1492E-63	.JET, main (#126) (175B MODEL)	6 UR
	6R3-14302-00	CARBURETOR ASSY 2 (175B MODEL)	1 UR		6E5-1492E-77	.JET, main (#154) (200B MODEL)	6 UR
	6R4-14302-00	CARBURETOR ASSY 2 (200B MODEL)	1 UR	16	6E5-14997-00	.O-RING	6
3	6R2-14303-00	CARBURETOR ASSY 3 (150C MODEL)	1 UR	17	6E5-14398-01	.GASKET	6
	6R3-14303-00	CARBURETOR ASSY 3 (175B MODEL)	1 UR	18	6G5-1492A-00	.NOZZLE, main (150C MODEL)	6 UR
	6R4-14303-00	CARBURETOR ASSY 3 (200B MODEL)	1 UR		6J9-1492A-00	.NOZZLE, main (175B MODEL)	6 UR
4	6E5-14384-03	.GASKET, float chamber	3		6G6-1492A-00	.NOZZLE, main (200B MODEL)	6 UR
5	6E5-14381-03	.BODY, float chamber	3	19	6E5-14321-00	.SCREW, throttle	1
6	6E5-14383-01	.SCREW, drain	6	20	6J8-14334-00	.SPRING, throttle	1
7	6J8-14995-00	.GASKET	6	21	6E5-14328-01	.PLUG	6
8	6E5-14385-02	.FLOAT	6	22	6E5-14979-00	.GASKET	6
9	6E5-14546-00	.VALVE, needle	6	23	6E5-14323-03	.SCREW, air adjusting	6
10	6E5-14159-00	.CLIP	6	24	6E5-14223-00	.SPRING, air adjusting	6
11	6E5-14386-02	.PIN, float	6	25	6E5-14527-00	.PLATE	3
12	6E5-1492F-40	.JET, air slow (#80) (150C MODEL)	6 UR	26	6E5-14959-00	.GASKET	3
	6E5-1492F-38	.JET, air slow (#76) (175B MODEL)	6 UR	27	98701-05008	.SCREW, flat head	3
	6E5-1492F-42	.JET, air slow (#84) (200B MODEL)	6 UR	28	98580-05016	.SCREW, pan head	12
				29	92990-05100	.WASHER, spring	12

Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-13200-00	OIL INJECTION PUMP ASSY (150C/175B MODEL)	1 UR	14	90464-07M05	CLAMP	2
	6R4-13200-00	OIL INJECTION PUMP ASSY (200B MODEL)	1 UR	15	90468-07M02	CLIP	24
2	6H1-13471-00	.PLUG, drain	1	16	6R3-11537-00	GEAR, driven	1
3	6L2-13475-00	.GASKET	1	17	6R3-13117-00	COLLAR, distance	1
4	93210-19MA7	.O-RING	1	18	93210-13595	O-RING	1
5	90109-06M40	BOLT	2	19	90202-08M44	WASHER, plate	1
6	6R3-13416-00	PIPE, oil 1	1	20	6R3-41241-00	ROD, link	1
7	90465-11M10	CLAMP	2	21	6H1-41237-00	JOINT, link	1
8	90445-07M73	HOSE	2	22	95380-05600	NUT	1
9	90445-07M85	HOSE	1	23	6R5-41237-00	JOINT, link	1
10	90445-07M83	HOSE	3	24	90468-05M03	CLIP	1
11	6R3-13183-00	VALVE, check	6	25	90202-05088	WASHER, plate	1
12	90445-07M87	HOSE	3	26	6R3-11536-00	GEAR, drive	1
13	90445-07M96	HOSE	3	27	6E5-14276-00	LEVER	1
				28	91690-30016	PIN, spring	1



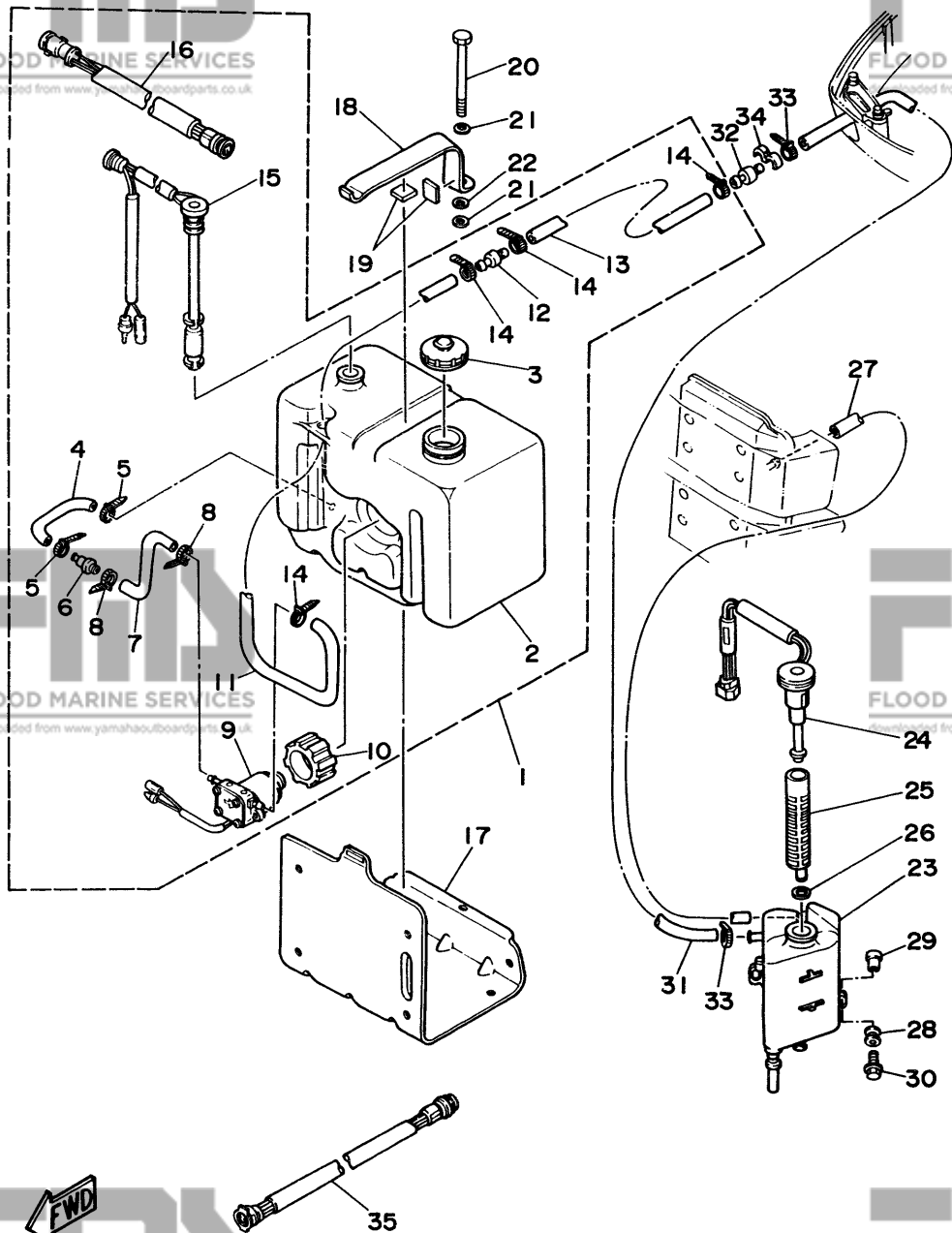


Fig. 6 OIL TANK

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E5-21708-04	OIL TANK SUB-ASSY	1	19	6E5-21746-00	DAMPER	2
2	6E5-21733-02	.SUB TANK, oil	1	20	97380-06100	BOLT	1
3	6E5-21770-03	.OIL TANK CAP ASSY	1	21	92990-06600	WASHER, plate	2
4	6E5-24322-00	.PIPE 1"	1	22	95380-06600	NUT	1
5	90465-13M11	.CLAMP	2	23	6E5-21750-03	OIL TANK ASSY	1
6	646-24251-02	.STRAINER 1	1	24	6R3-85730-00	OIL LEVEL GAUGE ASSY	1
7	6E5-24319-01	.PIPE, oil	1	25	6E5-13411-00	STRAINER, oil	1
8	90465-13M11	.CLAMP	2	26	6E5-13414-00	GASKET, strainer cover	1
9	6E5-81900-01	.OIL FEED PUMP ASSY	1	27	90445-05M02	HOSE	1
10	6E5-81922-00	.GROMMET	1	28	6A0-82317-00	DAMPER, ignition coil	3
11	6E5-24321-01	.PIPE 10	1	29	624-42542-00	PIPE	3
12	6E5-24379-00	.PIPE, joint 4	1	30	90119-06M65	BOLT, with washer	3
13	90445-11M81	.HOSE (L3000)	1	31	6R3-24323-00	PIPE 12	1
14	90465-13M11	.CLAMP	4	32	6E5-24379-00	PIPE, joint 4	1
15	6E5-85720-01	.OIL LEVEL GAUGE ASSY	1	33	90465-11M10	CLAMP	2
16	6E5-85721-01	.WIRE, lead	1	34	90464-13M34	CLAMP	1
17	6E5-21734-01-33	HOLDER, oil sub tank	1	35	6E5-82521-03	WIRE, lead	1
18	6E5-21798-01-33	BRACKET, damper	1				

Fig. 7 FUEL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-24313-00	PIPE 3	1	23	6E5-24471-00	.DIAPHRAGM	1
2	6R3-24377-00	PIPE, joint 3	1	24	6E5-24435-00	.GASKET, body 2	1
3	90465-11M10	CLAMP	3	25	6E5-24411-00	.DIAPHRAGM	1
4	6E5-24560-00	FILTER ASSY	1	26	648-24424-00	.SEAT, spring	1
5	655-24521-01	.CUP, filter	1	27	6E5-24423-00	.SPRING, diaphragm	1
6	93210-37M25	.O-RING	1	28	6E5-24434-02	.GASKET, body	1
7	6F5-24563-00	.ELEMENT, filter	1	29	6A0-24421-01	.VALVE, check	4
8	655-24564-00	.GASKET	1	30	6A0-14325-00	.SCREW, pan head	4
9	648-24566-01	BRACKET, filter	1	31	95380-03600	.NUT	4
10	97313-06014	BOLT	1	32	650-24431-00	GASKET, fuel pump 1	2
11	92990-06100	WASHER, spring	1	33	97395-06050	BOLT	4
12	95380-08600	NUT	1	34	92990-06600	WASHER, plate	4
13	6G5-24314-00	PIPE 4	1	35	6G5-24316-10	PIPE 6	2
14	90465-11M10	CLAMP	2	36	90465-11M10	CLAMP	4
15	6E5-24378-00	PIPE, joint 4	1	37	6G5-24376-00	PIPE, joint 1	1
16	6G5-24315-00	PIPE 5	1	38	6G5-24377-00	PIPE, joint 3	1
17	6E5-24315-00	PIPE 5	1	39	6G5-24317-01	PIPE 7	1
18	90465-11M10	CLAMP	4	40	6G5-24318-10	PIPE, overflow	2
19	6E5-24410-02	FUEL PUMP ASSY	2	41	6G5-24319-10	PIPE, oil	1
20	98503-05035	.SCREW, pan head	3	42	90465-11M10	CLAMP	8
21	92990-05600	.WASHER, plate	3	43	90446-15M07	HOSE	2
22	6E5-24413-00	.BODY 2	1				

Fig. 8 FUEL 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y1-W2420-62-24	FUEL TANK ASSY	1	10	6Y1-24256-80	.GRAPHIC, fuel tank 9	1
2	6Y1-24246-00	.GRAPHIC, side	2	11	6Y2-24306-40	FUEL PIPE COMP. 1	1
3	6Y1-24257-00	.GRAPHIC	1	#12	90445-13M01	.HOSE (L2050)	1
4	6Y1-24260-02	.FUEL METER ASSY	1	13	6E5-24351-01	.BAND 1	3
5	6Y1-24268-00	.GASKET, fuel meter	1	#14	90445-13M35	.HOSE (L2500)	1
6	98586-05016	.SCREW, pan head	4	15	6Y2-24360-51	.PRIMER PUMP ASSY	1
7	6Y1-24329-00	.SEAL	4	16	6Y2-24305-01	.FUEL PIPE JOINT COMP. 2	1
8	6Y1-24610-00	.CAP ASSY	1	17	93210-08287	..O-RING	1
9	6Y1-24167-00	.STRAINER	1	18	656-W2810-01	TOOL KIT	1

Also available in 30m rolls. (Parts No. 90790-77001)

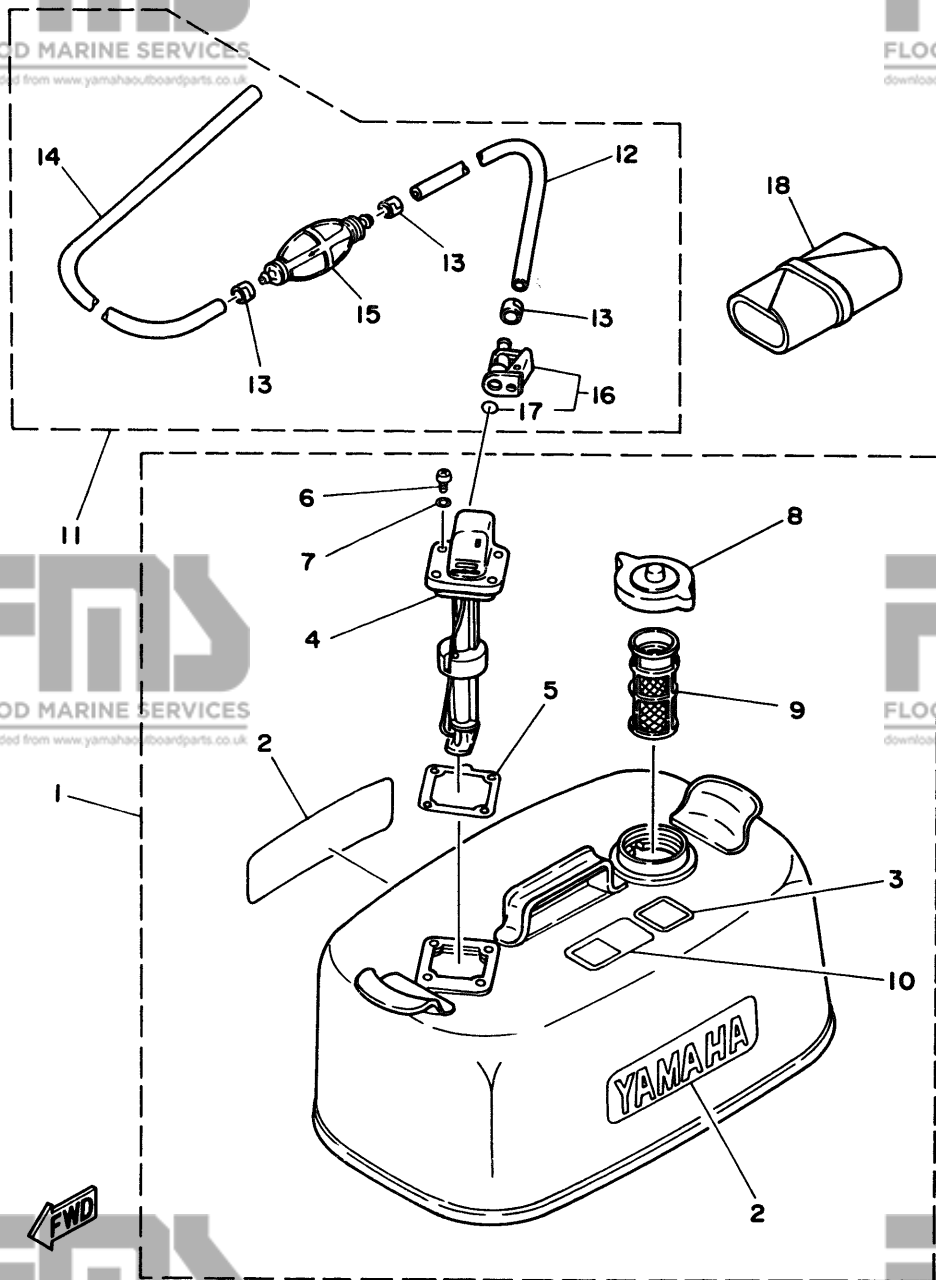


Fig. 9 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R2-42610-G0-EJ	TOP COWLING ASSY (150C MODEL)	1 UR	13	90385-04M05	.BUSH	3
	6R3-42510-G0-EJ	TOP COWLING ASSY (175B MODEL)	1 UR	14	90179-06M12	.NUT	6
	6R4-42610-G0-EJ	TOP COWLING ASSY (200B MODEL)	1 UR	15	6R3-42636-00	.LOUVER, 2	1
2	6R3-42647-00	.HOLDER, clamp band	2	16	92990-04600	.WASHER, plate	3
3	92990-06100	.WASHER, spring	4	17	97780-40520	.SCREW, tapping	3
4	95380-06600	.NUT	4	18	6R2-42686-00	.EMBLEM, front (150C MODEL)	1 UR
5	6R3-42662-00	.DAMPER	3		6R3-42686-00	.EMBLEM, front (175B MODEL)	1 UR
6	6R3-42814-00	.HOOK, clamp	2		6R4-42686-00	.EMBLEM, front (200B MODEL)	1 UR
7	97395-06012	.BOLT	4	19	6R2-42687-00	.EMBLEM, rear (150C MODEL)	1 UR
8	92990-06600	.WASHER, plate	4		6R3-42687-00	.EMBLEM, rear (175B MODEL)	1 UR
9	6R3-42619-00	.DAMPER, form	1		6R4-42687-00	.EMBLEM, rear (200B MODEL)	1 UR
10	6R3-42627-00	.DAMPER, form	1	20	6R3-W0070-G0	.GRAPHIC SET	1
11	6R3-42615-00	.SEAL	1	21	6R3-42678-G0	.GRAPHIC, rear	1
12	6R3-42613-00-EJ	.MOLDING, air duct	1				

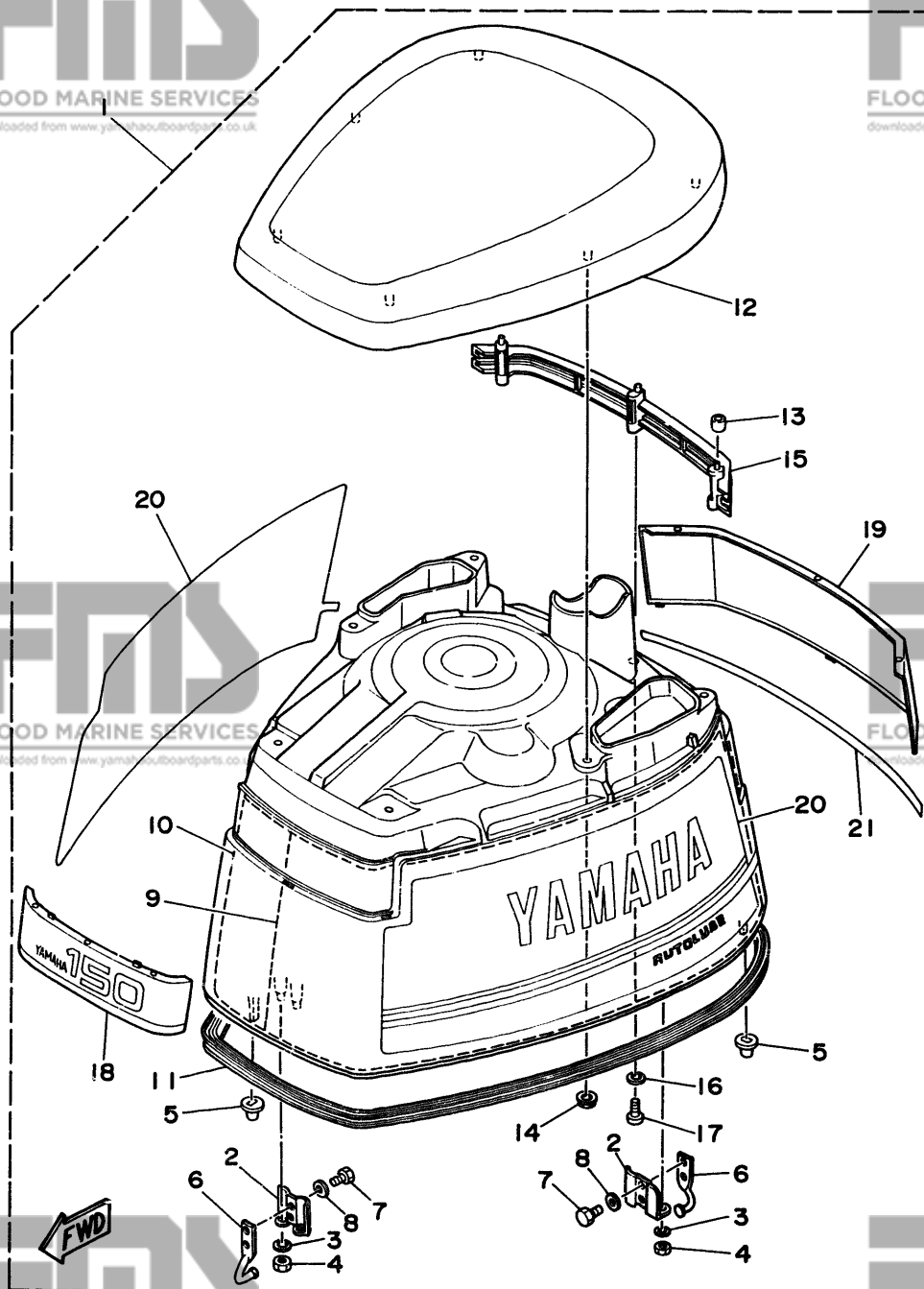
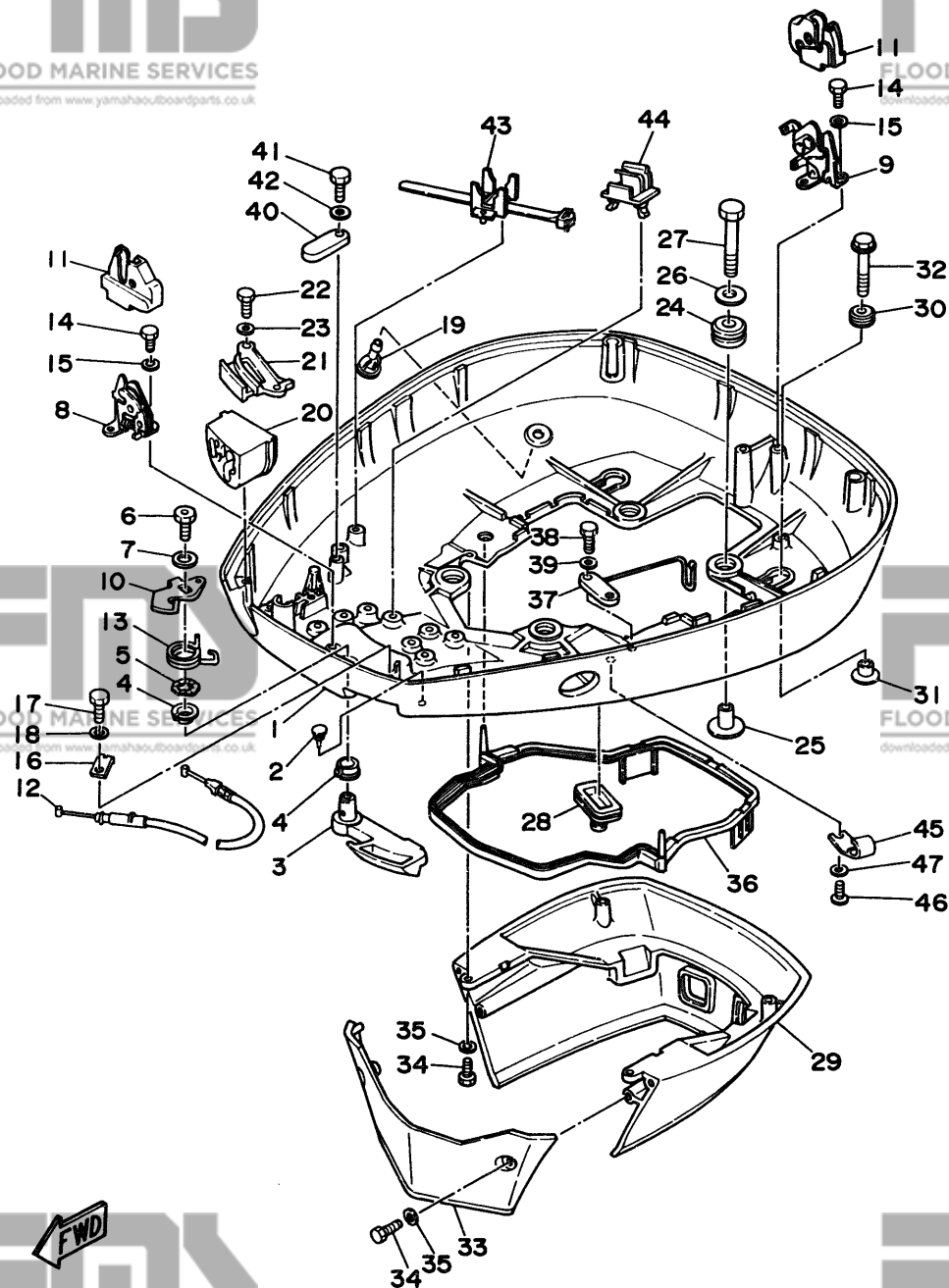


Fig. 10 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-42711-40-EJ	COWLING, bottom	1	25	90387-08M37	COLLAR	4
2	6H4-42748-00	GROMMET	1	26	90201-08M54	WASHER, plate	4
3	6R3-42815-00-EJ	LEVER, clamp	1	27	97090-08035	BOLT	4
4	90386-13M88	BUSH	2	28	688-42726-10	GROMMET	1
5	90206-13M10	WASHER, wave	1	29	6R3-42741-00-EJ	APRON	1
6	90109-08M45	BOLT	1	30	90480-14M45	GROMMET	2
7	92990-08200	WASHER, plain	1	31	90387-06M52	COLLAR	2
8	6R3-42824-00	BASE, clamp lever	1	32	90119-06M64	BOLT, with washer	2
9	6R3-42811-00	STAY	1	33	6R3-42771-00-EJ	APRON	1
10	6R3-42816-00	LEVER, clamp	1	34	97395-06020	BOLT	4
11	6R3-42851-00	COVER, clamp	2	35	92990-06600	WASHER, plate	4
12	6R3-42850-00	WIRE, complete	1	36	6E5-42716-00	RUBBER, seal 1	1
13	6R3-42813-00	SPRING, clamp lever	1	37	6K7-82588-00	PLATE	1
14	97395-06016	BOLT	4	38	97395-06020	BOLT	1
15	92990-06600	WASHER, plate	4	39	92990-06600	WASHER, plate	1
16	6R3-42828-00	PLATE, clamp	1	40	6E5-82588-00	PLATE	1
17	97395-06010	BOLT	1	41	97395-06020	BOLT	1
18	92990-06600	WASHER, plate	1	42	92990-06600	WASHER, plate	1
19	6E5-44391-00	NIPPLE, hose	1	43	688-82594-00	CLAMP	1
20	6R3-42725-10	GROMMET	1	44	6E5-82594-00	CLAMP	4
21	6R3-42738-00-5B	PLATE, fitting	1	45	6E5-24367-10	CLAMP, fuel pipe 2	1
22	97395-06016	BOLT	2	46	90157-06M01	SCREW, pan head	1
23	92990-06600	WASHER, plate	2	47	92990-06600	WASHER, plate	1
24	90480-22M15	GROMMET	4				



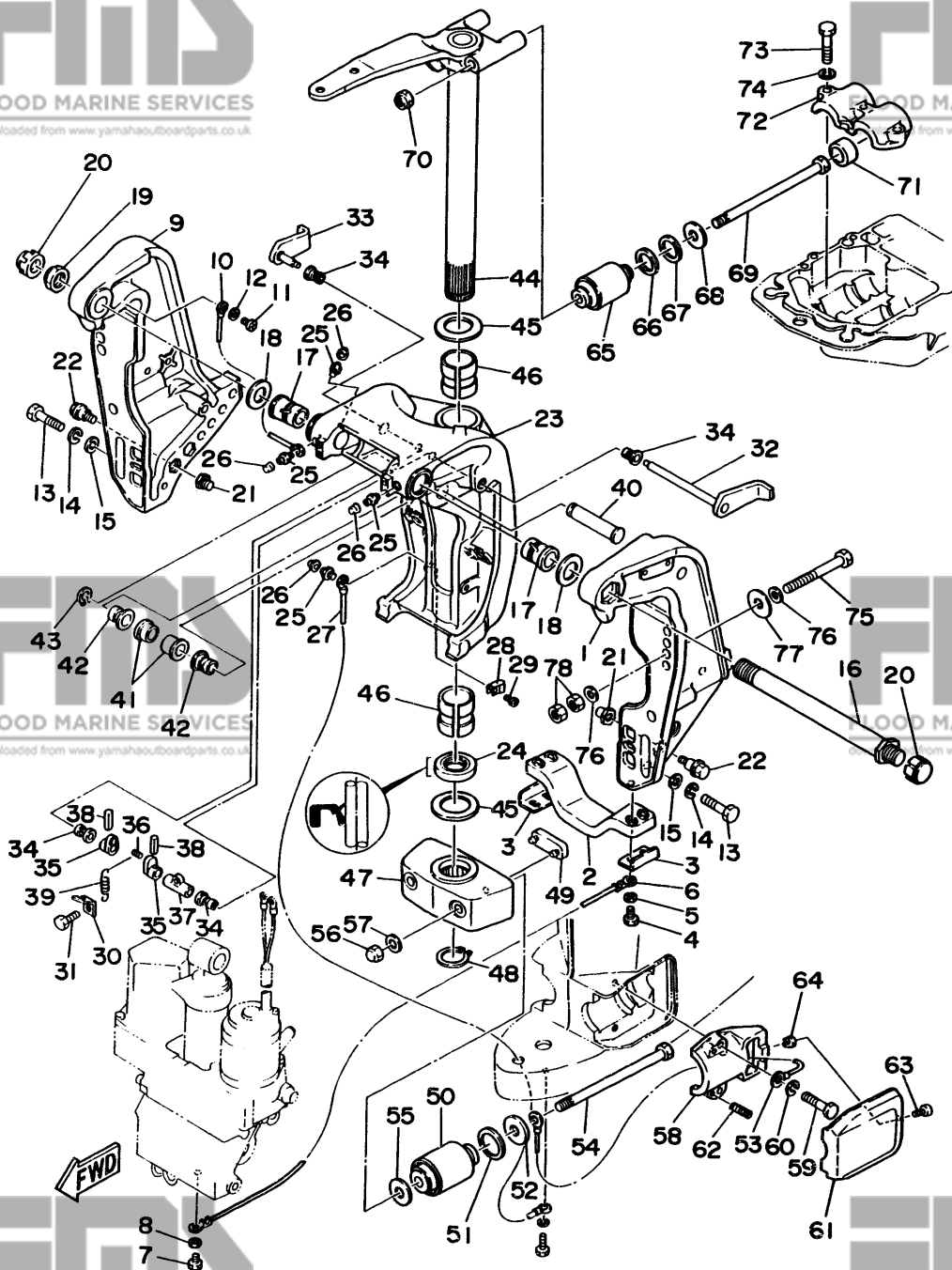


Fig. 11 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	665-43111-01-EJ	BRACKET, clamp	1	40	6E5-43126-01	PIN, upper shock mount	1
2	665-45251-01	ANODE	1	41	90386-18M63	BUSH	2
3	665-44526-00	PLATE	2	42	90386-18M14	BUSH	2
4	97395-06030	BOLT	4	43	93410-18M02	CIRCLIP	1
5	92990-06100	WASHER, spring	4	44	6E5-42510-03-EJ	STEERING BRACKET ASSY (LONG)	1 UR
6	6E5-82148-00	WIRE, lead 4	1		6E5-42510-23-EJ	STEERING BRACKET ASSY (ULTRA LONG)	1 UR
7	97395-06010	BOLT	1				
8	92990-06600	WASHER, plate	1	45	90201-38M60	WASHER, plate	2
9	665-43112-01-EJ	BRACKET, clamp	1	46	90386-38M32	BUSH	2
10	6E5-82148-00	WIRE, lead 4	1	47	665-44551-00-EJ	HOUSING, lower mount rubber	1
11	98580-06012	SCREW, pan head	1	48	93410-37M04	CIRCLIP	1
12	92990-06600	WASHER, plate	1	49	6E5-44575-00	DAMPER, lower mount rubber	1
13	97395-10050	BOLT	6	50	665-44555-00-94	MOUNT DAMPER, lower side	2
14	92990-10100	WASHER, spring	6	51	90202-32M19	WASHER, plate	2
15	92990-10600	WASHER, plate	6	52	90201-16M55	WASHER, plate	2
16	6E5-43131-01	BOLT, clamp bracket	1	53	6E5-82149-00	WIRE, lead 3	1
17	90386-25M31	BUSH	2	54	90109-14M34	BOLT	2
18	90201-26M59	WASHER, plate	2	55	90201-15M58	WASHER, plate	2
19	90185-22043	NUT, self-locking	1	56	95380-14800	NUT	2
20	663-43145-00	CAP, clamp bracket	2	57	92990-14600	WASHER	2
21	665-43164-00	ROD, tilt lock	2	58	6E5-44552-00-94	HOUSING, lower mount rubber	2
22	90109-12M35	BOLT	2	59	97395-10045	BOLT	4
23	665-43311-00-EJ	BRACKET, swivel (LONG)	1 UR	60	92990-10100	WASHER, spring	4
	665-43311-20-EJ	BRACKET, swivel (ULTRA LONG)	1 UR	61	6E5-44553-00-EJ	COVER, lower mount	2
24	93109-38M02	OIL SEAL	1	62	90501-16M28	SPRING, compression	4
25	93700-06004	NIPPLE, grease	5	63	92380-06015	SCREW, cylinder head	2
26	663-45119-00	CAP, grease nipple	5	64	90179-06066	NUT	2
27	6E5-82147-00	WIRE, lead 4 (LONG)	1 UR	65	665-44514-00-94	MOUNT DAMPER, upper side	2
	6E5-82147-20	WIRE, lead 4 (ULTRA LONG)	1 UR	66	90201-26M57	WASHER, plate	2
28	90464-11M18	CLAMP	1	67	90202-26M18	WASHER, plate	2
29	98580-04008	SCREW, pan head	1	68	90201-14M56	WASHER, plate	2
30	665-43144-00	HOOK, spring	1	69	90109-12M37	BOLT	2
31	97395-06010	BOLT	1	70	90185-12058	NUT, self-locking	2
32	665-43181-01	LEVER, tilt stop	1	71	663-44575-00	DAMPER, lower mount rubber	2
33	665-43185-01	LEVER, tilt stop	1	72	6E5-44511-00-58	COVER, upper mount	1
34	90386-10M16	BUSH	4	73	97395-10045	BOLT	3
35	665-43148-00	COLLAR, distance	2	74	92990-10100	WASHER, spring	3
36	90249-06M19	PIN	1	75	90101-12M03	BOLT (L:115MM)	4
37	90387-10M02	COLLAR	1	76	90201-13M01	WASHER, plate	8
38	91690-30020	PIN, spring	2	77	90201-12426	WASHER, plate	4
39	90506-14M24	SPRING, tension	1	78	95380-12600	NUT	8

Fig. 12 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G5-43376-00	BOLT, thrust receiver	2	5	6E5-82553-10	EXTENSION, wire lead	1
2	95780-10300	NUT, flange	2	6	6R3-83672-00	TRIM SENDER	1
3	6Y5-83553-M0	WIRE, lead	1	7	98580-06016	SCREW, pan head	2
4	1E6-82151-00	.FUSE (10A)	2	8	90465-11M10	CLAMP	3

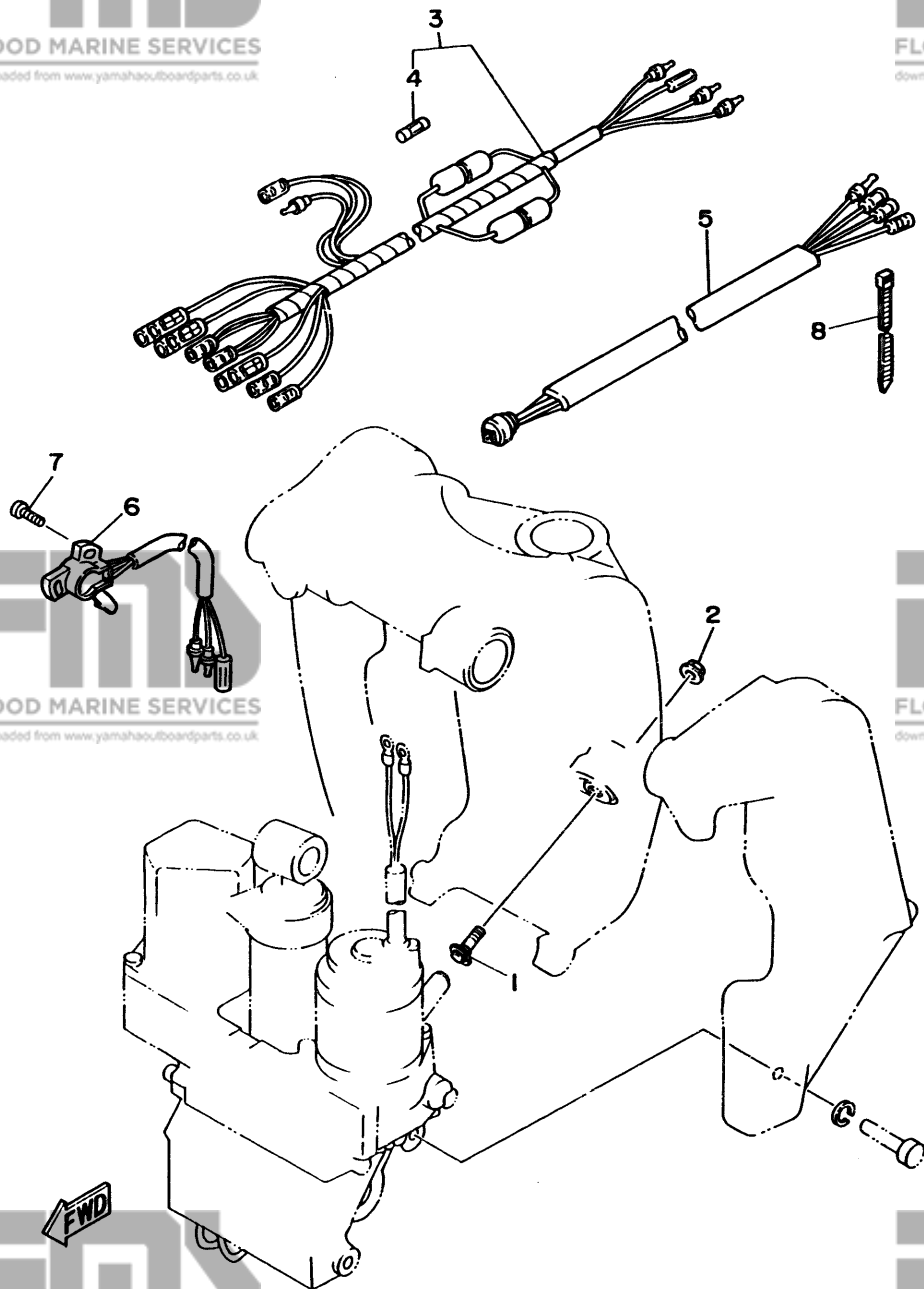


Fig. 13 POWER TRIM & TILT ASSY

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G5-43800-02-EJ	POWER TRIM & TILT ASSY	1	34	6G5-43894-00	.SPRING, shuttle return	2
2	6G5-43880-00	.MOTOR ASSY	1	35	6E5-43868-00	.O-RING	1
3	6G5-43805-00	.ARMATURE ASSY	1	36	6G5-43841-00	.PISTON, shuttle	1
4	6G5-43804-00	.STATOR ASSY	1	37	6E5-43869-00	.O-RING	2
5	6G5-43865-00	.O-RING	2	38	6G5-43835-00	.PIPE	1
6	6G5-43887-00	.BOLT, through	2	39	6G5-43833-00	.PIPE	1
7	6G5-43806-00	.BRUSH HOLDER ASSY	1	40	6G5-43809-00	.SEAT VALVE COMP. 2	1
8	6G5-43899-00	.PLATE STOPPER	1	41	6E5-43896-00	.O-RING	1
9	6G5-43886-00	.BOLT	2	42	6G5-43816-00	.FILTER 1	1
10	6G5-43884-00	.FRAME, commutator end	1	43	6G5-43808-01	.SEAT VALVE COMP. 1	1
11	6G5-43893-00	.WASHER	2	44	6E5-43883-00	.O-RING	1
12	6G5-43889-10	.PLATE SEAT	2	45	6G5-43803-00	.CASE VALVE COMP.	1
13	6G5-43867-00	.O-RING	2	46	6E5-43875-00	.RING, snap	1
14	6G5-43885-00	.GROMMET	1	47	93210-18M75	.O-RING	1
15	6G5-4380E-01	.TILT CYLINDER ASSY	1	48	6G5-43845-00	.SCREW, manual release	1
16	6E5-43861-00	.O-RING	1	49	93210-10M74	.O-RING	1
17	6G5-43862-00	.O-RING	2	50	6E5-4382A-00	.ADAPTOR 1	1
18	6E5-43872-00	.RING, back up	2	51	6E5-43854-01	.SPRING, manual release	1
19	6E5-43814-02	.PISTON, free	1	52	6E5-43847-00	.SEAT, manual valve	2
20	6E5-43829-00	.PLUG, reservoir	1	53	6G5-43849-00	.PIN, valve support	1
21	6E5-43863-00	.O-RING	1	54	6G5-4381A-00	.SHAFT	1
22	6G5-43818-00	.PIN, lower shock mount	1	55	6G5-43842-00	.SCREW, valve seat	1
23	90386-18M14	.BUSH	2	56	6G5-43866-00	.O-RING	1
24	90119-06M42	.BOLT, with washer	6	57	6E5-43824-01	.SPRING, compression	1
25	6G5-43874-00	.RING, back up	2	58	6G5-43830-00	.GEAR PUMP ASSY	1
26	6G5-43864-00	.O-RING	2	59	6G5-43863-00	.O-RING	2
27	6G5-43821-01	.SCREW, trim cylinder end	2	60	6G5-43831-00	.CONNECTOR, shaft	1
28	6E5-43865-00	.O-RING	2	61	6E5-43817-10	.FILTER 2	1
29	6E5-43822-01	.SEAL, trim dust	2	62	6G5-43878-01	.BOLT, socket	2
30	6G5-43861-00	.O-RING	2	63	90201-05M00	.WASHER, plate	3
31	6G5-43802-01	.VALVE SUB ASSY	2	64	6G5-43888-01	.BOLT, socket	1
32	6E5-43866-00	.O-RING	1	65	6G5-43878-10	.BOLT, socket	1
33	6E5-43867-00	.O-RING	1				

Fig. 14 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E5-48531-00	BRACKET, remote control 1	1	32	6H1-41237-00	JOINT, link	1
2	6E5-48538-00	CLAMP, cable 1	2	33	6G5-41213-00	CAM, accel.	1
3	91690-30012	PIN, spring	2	34	90387-06M29	COLLAR	1
4	97395-08020	BOLT	1	35	90206-10M04	WASHER, wave	1
5	92990-08100	WASHER, spring	1	36	97395-06025	BOLT	1
6	6G5-41632-01-94	LEVER, magneto control	1	37	6E5-44117-00-94	BRACKET	1
7	6E5-48344-00	CABLE END, remote control	1	38	97313-06020	BOLT	2
8	92990-06200	WASHER, plain	1	39	92990-06600	WASHER, plate	2
9	90185-06062	NUT, self-locking	1	40	6E5-44121-00	LEVER, shift rod	1
10	6G5-41631-01-94	LEVER, magneto control	1	41	6E5-44122-00	BUSHING, shift rod lever	1
11	663-85518-00	JOINT, ball	1	42	90202-08M20	WASHER, plate	2
12	90157-06013	SCREW, pan head	1	43	90468-18008	CLIP	2
13	90501-16M12	SPRING, compression	1	44	6E5-48344-00	CABLE END, remote control	1
14	95303-06600	NUT	1	45	92990-06200	WASHER, plain	1
15	688-44194-00	CAP	1	46	90185-06062	NUT, self-locking	1
16	97313-08045	BOLT	1	47	90386-06M12	BUSH	1
17	90201-08M54	WASHER, plate	1	48	6E5-44118-01-94	BRACKET	1
18	90386-12089	BUSH	1	49	97313-08030	BOLT	2
19	90387-08M16	COLLAR	1	50	92990-08600	WASHER, plate	2
20	90386-22M13	BUSH	1	51	93501-04M02	BALL	1
21	90202-12092	WASHER, plate	1	52	90501-12082	SPRING, compression	1
22	90201-08M13	WASHER, plate	1	53	648-42715-00	BUSHING	1
23	90508-29M12	SPRING, torsion	1	54	93700-06004	NIPPLE, grease	1
24	6G5-41636-01	ROD, magneto control	1	55	6E5-44120-01	HANDLE GEAR SHIFT ASSY (LONG)	1 UR
25	95380-05600	NUT	1		6E5-44120-21	HANDLE GEAR SHIFT ASSY (ULTRA LONG)	1 UR
26	6H1-41237-00	JOINT, link	1	56	93210-09350	O-RING	1
27	90157-06M00	SCREW, pan head	1	57	90386-16M66	BUSH	1
28	95303-06600	NUT	1	58	90202-16061	WASHER, plate	2
29	688-44194-00	CAP	1	59	99009-16400	CIRCLIP	1
30	6G5-41211-01	LINK, accel.	1				
31	95380-05600	NUT	1				

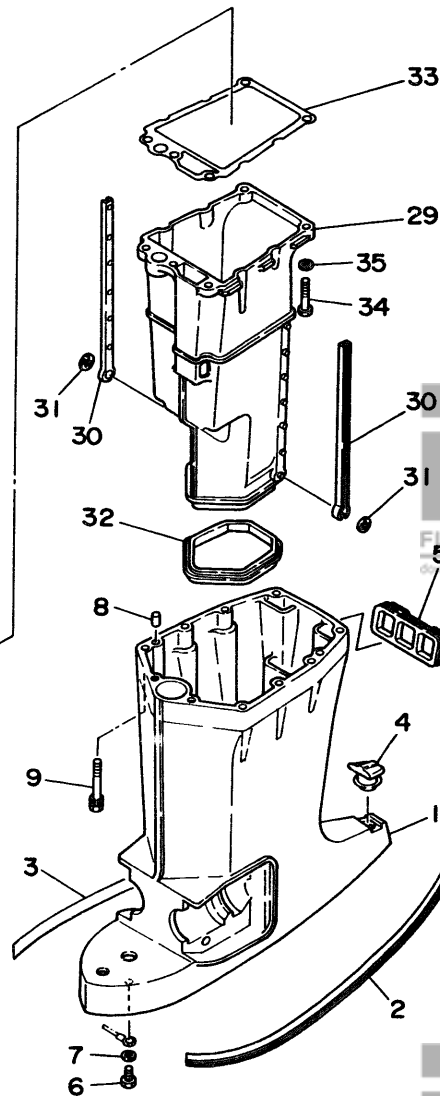
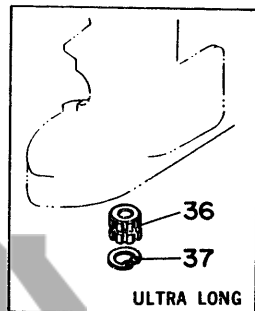
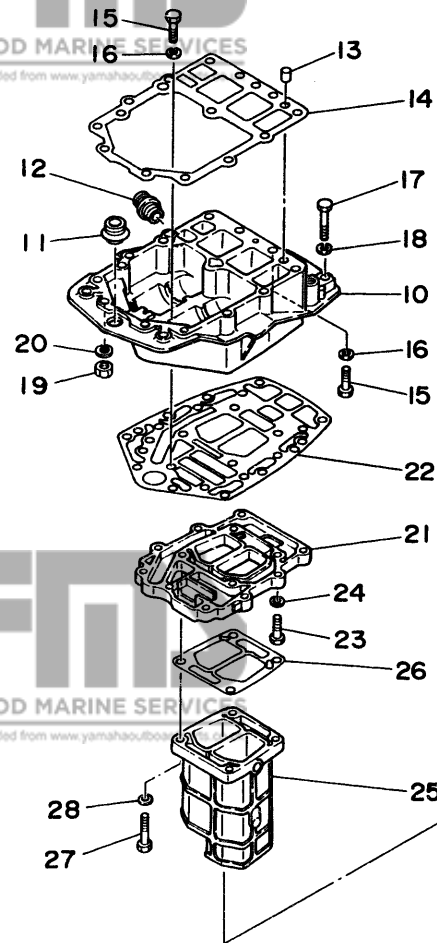
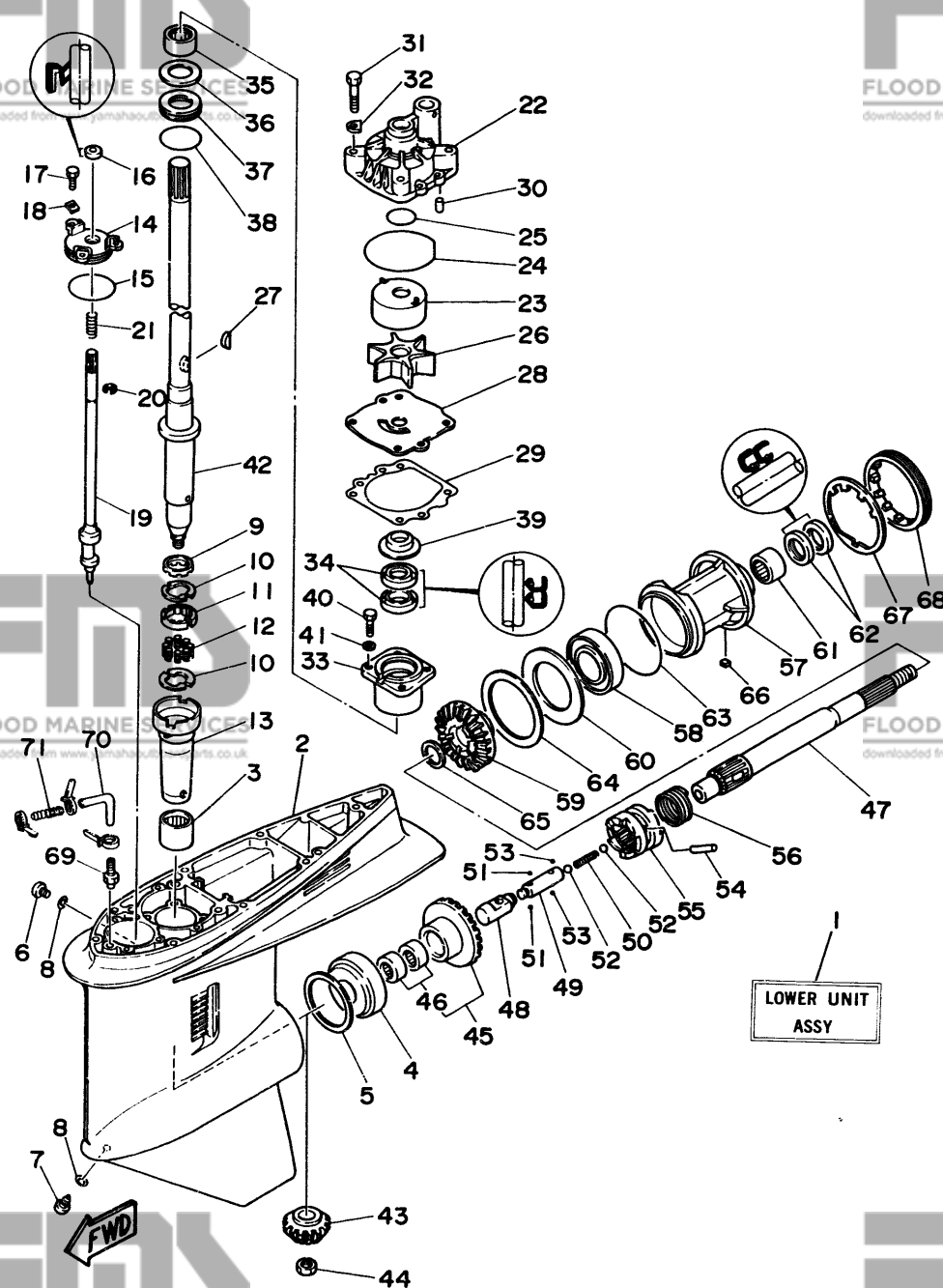


Fig. 15 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E5-45111-00-EJ	CASING, upper (LONG)	1 UR	20	92990-08100	WASHER, spring	2
2	6E5-45111-20-EJ	CASING, upper (ULTRA LONG)	1 UR	21	6G5-41131-00-5B	MANIFOLD, ext.	1
3	6R3-42791-20	MARK 1	1	22	6G5-45114-00	GASKET, upper casing	1
4	6E5-45155-00	CAP	1	23	97395-08030	BOLT	4
5	6E5-42769-00	SEAL, rubber	1	24	92990-08600	WASHER, plate	4
6	97395-06010	BOLT	1	25	6G5-41132-00-5B	MANIFOLD, exhaust	1
7	92990-06600	WASHER, plate	1	26	6G5-41134-00	GASKET, exhaust manifold	1
8	93608-12M05	PIN, dowel	2	27	97395-08045	BOLT	4
9	90119-08M04	BOLT, with washer	6	28	92990-08600	WASHER, plate	4
10	6G5-41137-00-94	GUIDE, exhaust	1	29	6E5-14711-00-5B	MUFFLER 1	1
11	6E5-42724-00	GROMMET	1	30	6E5-14737-00	DAMPER, muffler	2
12	6G5-12581-00	JOINT, hose 1	1	31	90183-05M02	NUT, spring	2
13	93608-12M05	PIN, dowel	2	32	6E5-45123-00	GASKET, muffler	1
14	6G5-45113-00	GASKET, upper casing	1	33	6E5-41135-00	GASKET, exhaust manifold	1
15	97395-08030	BOLT	6	34	97395-08045	BOLT	5
16	92990-08100	WASHER, spring	6	35	92990-08600	WASHER, plate	5
17	97395-08045	BOLT	2	36	6E5-45318-00	BUSHING, drive shaft (ULTRA LONG)	1
18	92990-08100	WASHER, spring	2	37	93420-36M01	CIRCLIP (ULTRA LONG)	1
19	95380-08700	NUT	2				

Fig. 16 LOWER CASING. DRIVE 1



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G5-45300-12-EJ	LOWER UNIT ASSY (LONG)		36	6E5-45587-01-18	SHIM (T:0.18MM)	1 UR
		(Ref.No. 2 to 71)	1 UR		6E5-45587-01-30	SHIM (T:0.30MM)	1 UR
	6G5-45300-22-EJ	LOWER UNIT ASSY (ULTRA LONG)			6E5-45587-01-40	SHIM (T:0.40MM)	1 UR
		(Ref.No. 2 to 71)	1 UR		6E5-45587-01-50	SHIM (T:0.50MM)	1 UR
2	6J9-45301-01-EJ	CASING, lower	1	37	93341-930U0	BEARING	1
3	93311-928U5	BEARING, cylindrical	1	38	93210-54534	O-RING	1
4	93332-000V3	BEARING	1	39	6E5-45344-00	COVER, oil seal	1
5	6G5-45567-01-10	SHIM (T:0.10MM)	1 UR	40	97395-08025	BOLT	4
	6G5-45567-01-12	SHIM (T:0.12MM)	1 UR	41	92990-08600	WASHER, plate	4
	6G5-45567-01-15	SHIM (T:0.15MM)	1 UR	42	6G5-45501-00	DRIVE SHAFT COMP. (LONG)	1 UR
	6G5-45567-01-18	SHIM (T:0.18MM)	1 UR		6G5-45501-20	DRIVE SHAFT COMP. (ULTRA LONG)	1 UR
	6G5-45567-01-30	SHIM (T:0.30MM)	1 UR	43	6G5-45551-00	PINION	1
	6G5-45567-01-40	SHIM (T:0.40MM)	1 UR	44	90170-16M01	NUT	1
	6G5-45567-01-50	SHIM (T:0.50MM)	1 UR	45	6G5-45560-00	GEAR	1
6	90340-08M04	PLUG, straight screw	1	46	93315-425V3	BEARING, cylindrical	2
7	688-45341-00	PLUG, drain	1	47	6J9-45611-01	SHAFT, propeller	1
8	90430-08020	GASKET	2	48	6E5-45641-01	SHIFTER	1
9	90209-33M12	WASHER	1	49	6E5-45634-01	SLIDE, shift	1
10	90209-33M13	WASHER	2	50	90501-16M37	SPRING, compression	1
11	90387-33M00	COLLAR	1	51	93507-32031	BALL	2
12	90501-05M64	SPRING, compression	8	52	93511-32027	BALL	2
13	6G5-45536-01	SLEEVE, drive shaft	1	53	93503-16010	BALL	2
14	6E5-45321-00	PLATE	1	54	90250-08M07	PIN, straight	1
15	93210-58677	O-RING	1	55	6G5-45631-00	CLUTCH, dog	1
16	93106-09014	OIL SEAL	1	56	6E5-45633-01	RING, cross pin	1
17	97395-06020	BOLT	3	57	6J9-45332-00-94	HOUSING, bearing	1
18	90209-06M04	WASHER	3	58	93306-209U0	BEARING	1
19	6G5-44150-01	SHIFT CAM ASSY	1	59	6G5-45571-00	GEAR	1
20	99001-08600	CIRCLIP	1	60	6G5-45576-00	WASHER, thrust	1
21	90501-11M10	SPRING, compression	1	61	93315-430U8	BEARING, cylindrical	1
22	6E5-44311-00	HOUSING, water pump	1	62	93101-30M17	OIL SEAL	2
23	6E5-44322-00	INSERT, cartridge	1	63	93210-97M55	O-RING	1
24	93210-86M38	O-RING	1	64	6G5-45577-02-10	SHIM (T:0.10MM)	1 UR
25	93210-37160	O-RING	1		6G5-45577-02-12	SHIM (T:0.12MM)	1 UR
26	6E5-44352-00	IMPELLER	1		6G5-45577-02-15	SHIM (T:0.15MM)	1 UR
27	90280-04M05	KEY, woodruff	1		6G5-45577-02-18	SHIM (T:0.18MM)	1 UR
28	6G5-44323-00	OUTER PLATE, cartridge	1		6G5-45577-02-30	SHIM (T:0.30MM)	1 UR
29	6E5-44315-00	GASKET, water pump	1		6G5-45577-02-40	SHIM (T:0.40MM)	1 UR
30	93606-12019	PIN, dowel	2		6G5-45577-02-50	SHIM (T:0.50MM)	1 UR
31	97395-08045	BOLT	4	65	90201-30M92	WASHER, plate	1
32	90209-08M02	WASHER	4	66	90282-04M00	KEY, straight	1
33	6E5-45331-00-94	HOUSING, bearing	1	67	6G5-45383-01	WASHER, claw	1
34	93101-28M16	OIL SEAL	2	68	6G5-45384-00	NUT	1
35	93317-330U2	BEARING, cylindrical	1	69	6E5-45378-00	NIPPLE, hose	1
36	6E5-45587-01-10	SHIM (T:0.10MM)	1 UR	70	90445-07ME8	HOSE (LONG)	1 UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1 UR		90445-07ME9	HOSE (ULTRA LONG)	1 UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1 UR	71	6E5-83558-10	END, nipple	1

Fig. 17 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
*1	663-45376-00-94	GUIDE, seal damper	1	24	92990-18200	WASHER	1
*2	688-45375-00	DAMPER, seal	1	25	90171-18M04	NUT, castle	1
3	6J9-45214-00	COVER, water inlet	1	26	91490-40030	PIN, cotter	1
4	6J9-45215-00	COVER, water inlet	1	27	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
5	90142-05M04	SCREW, countersunk	1		6G5-45945-01-98	PROPELLER (3X14"X19"-M)	1 UR
6	90185-05002	NUT, self-locking	1		6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1 UR
7	6J9-45371-01	TAB-TRIM	1		6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1 UR
8	90105-10M00	BOLT, washer based	1		6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1 UR
9	93608-12M05	PIN, dowel	2			STAINLESS STEEL PROPELLER	
10	97395-10045	BOLT	6		6G5-45970-01-98	PROPELLER (3X15-1/4"X15"-M)	1 UR
11	92990-10100	WASHER, spring	6		6G5-45972-01-98	PROPELLER (3X13-3/4"X21"-M)	1 UR
*12	97395-10070	BOLT	1		6G5-45974-01-98	PROPELLER (3X13-3/4"X19"-M)	1 UR
13	92990-10100	WASHER, spring	1		6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1 UR
*14	6E5-44365-00	DAMPER, water seal	1		6G5-45978-01-98	PROPELLER (3X13-3/4"X17"-M)	1 UR
*15	6E5-44312-00	COVER, water pump housing	1		6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1 UR
16	6E5-44366-00	DAMPER, water seal	1		6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1 UR
17	6E5-44361-00	TUBE, water (LONG)	1 UR			HIGH PERFORMANCE PROPELLER	
	6E5-44361-20	TUBE, water (ULTRA LONG)	1 UR	28	6E5-45970-10	PROPELLER (3X14"X20"-P)	1 UR
18	6E5-44365-00	DAMPER, water seal	1		6E5-45972-10	PROPELLER (3X14"X24"-P)	1 UR
19	90445-07M00	HOSE	1		6E5-45974-10	PROPELLER (3X14"X28"-P)	1 UR
20	6E5-83558-00	END, nipple	1		6E5-45976-10	PROPELLER (3X14"X22"-P)	1 UR
21	90465-11M10	CLAMP	4		6E5-45978-10	PROPELLER (3X14"X26"-P)	1 UR
22	6E5-45987-00	SPACER	1	29	6E5-45371-10	TAB-TRIM	1
23	688-45997-01	SPACER	1	30	6E5-45994-10	PLATE, tooth	1

* Contents of lower unit assy. (Parts No. 6G5-45300-12-EJ, 6G5-45300-22-EJ)

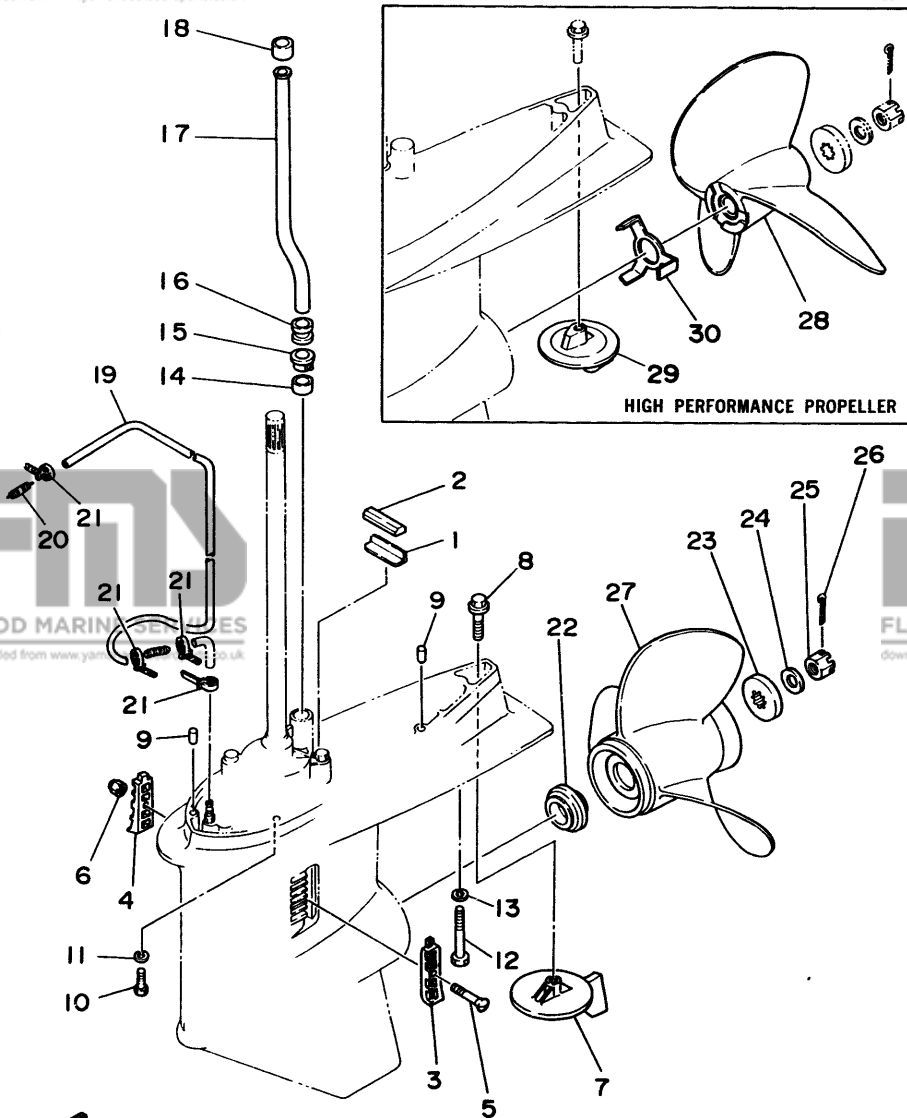
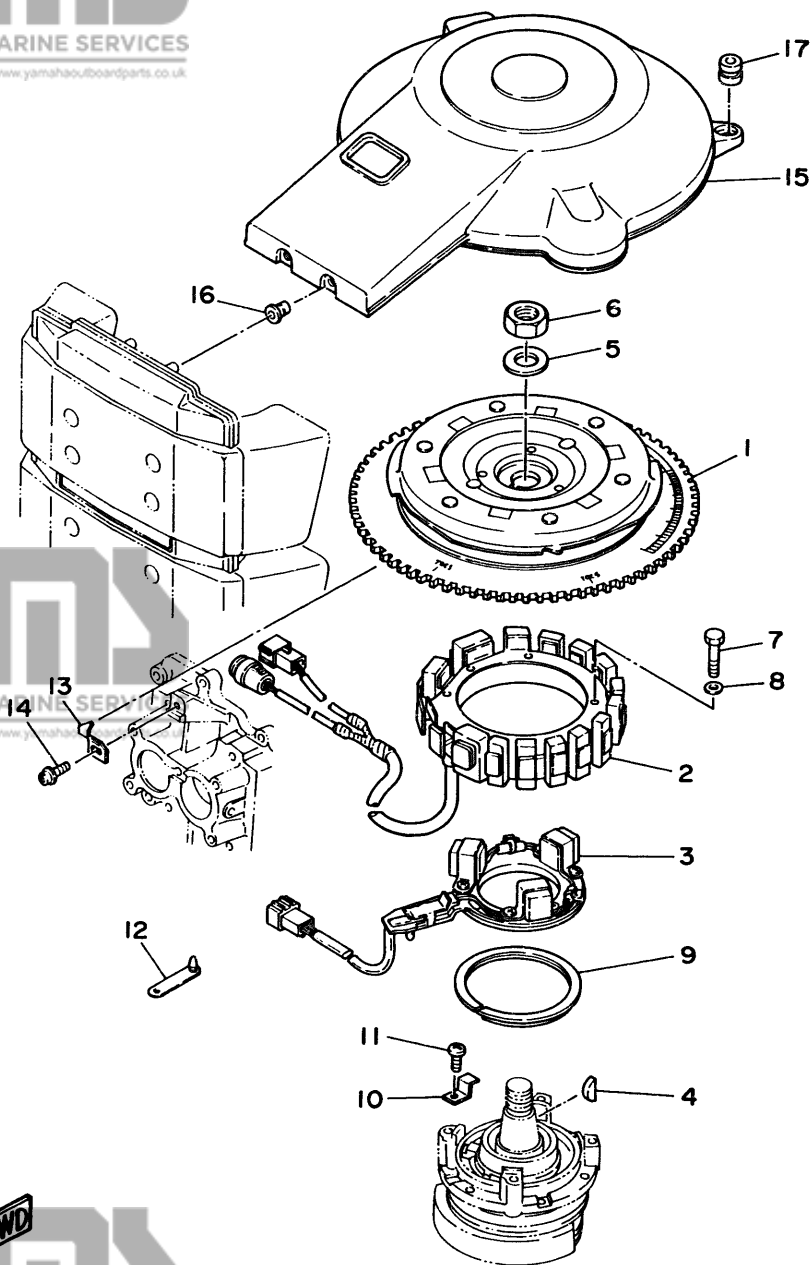


Fig. 18 MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-85550-00	ROTOR ASSY	1	10	688-41612-00	RETAINER, magneto base	4
2	6R3-85510-00	STATOR ASSY	1	11	98503-06018	SCREW, pan head	4
3	6R3-85580-00	COIL, pulser	1	12	90464-12M00	CLAMP	1
4	90280-05049	KEY, woodruff	1	13	6E5-81332-00	PLATE, timing	1
5	90201-21M18	WASHER, plate	1	14	97985-06210	SCREW, with washer	1
6	90170-20137	NUT	1	15	6R3-81337-00	COVER, flywheel	1
7	97313-06070	BOLT	4	16	665-82317-00	DAMPER, ignition coil	2
8	92990-06600	WASHER, plate	4	17	663-82317-00	DAMPER, ignition coil	2
9	688-41611-00	RETAINER, magneto base	1				



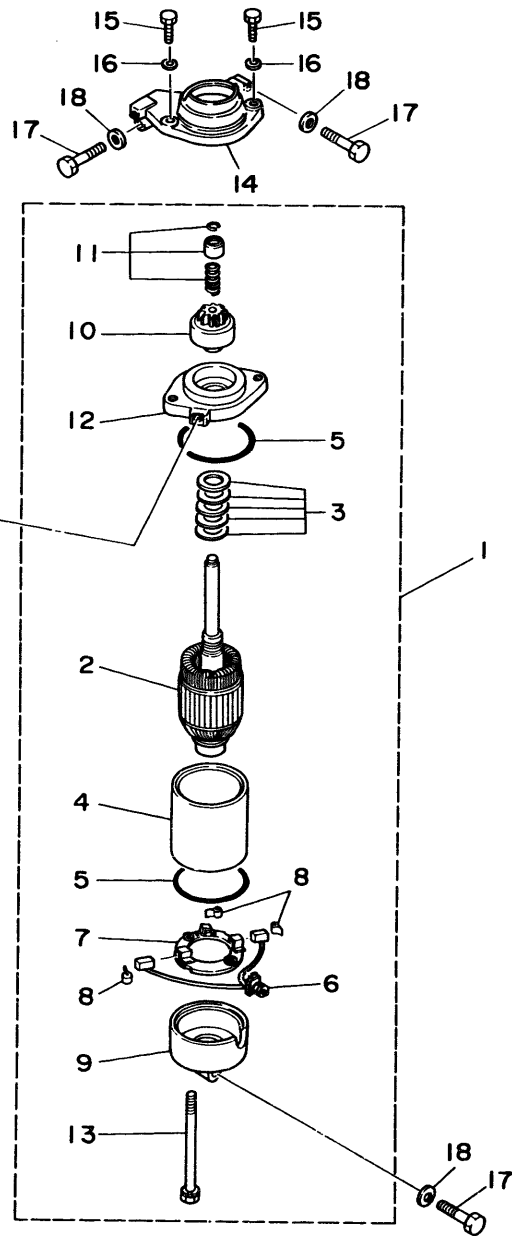
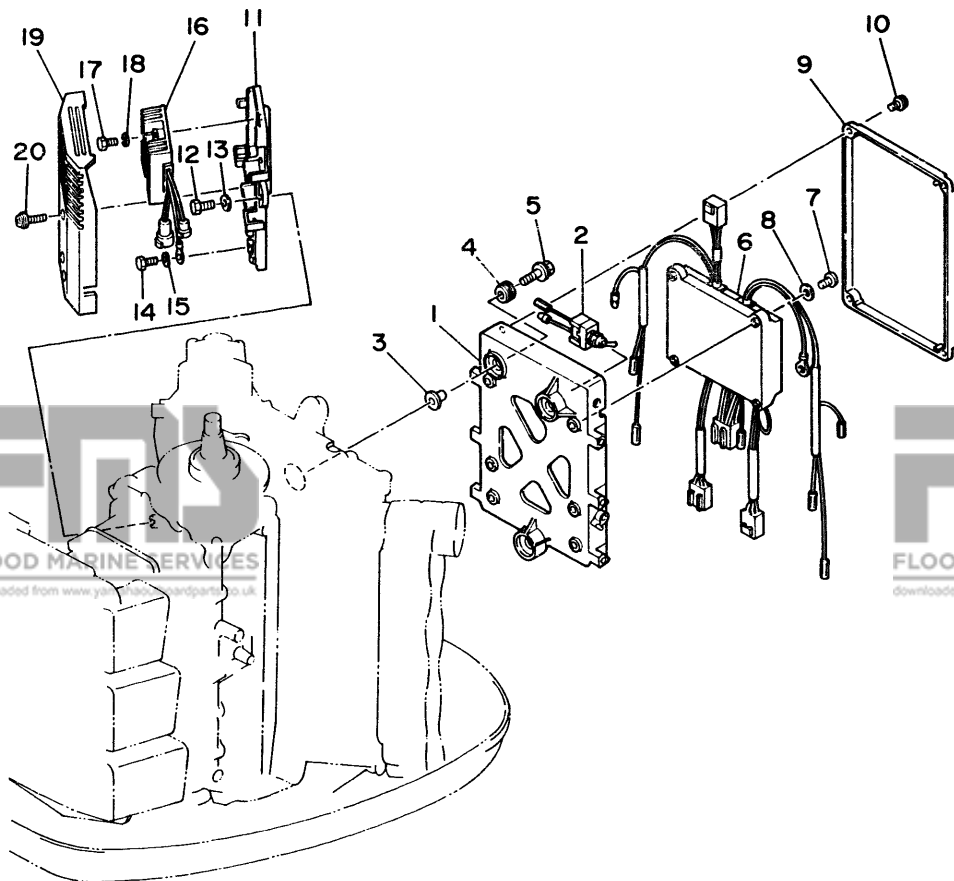


Fig. 19 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E5-81800-11	STARTING MOTOR ASSY	1	11	6E5-81857-10	RETAINER	1
2	6E5-81850-10	ARMATURE ASSY	1	12	6E5-81830-10	FRONT BRACKET ASSY	1
3	6E5-81809-10	WASHER KIT	1	13	6E5-81826-10	BOLT	2
4	6E5-81810-10	STATOR ASSY	1	14	6R3-81822-00-94	BRACKET, starting motor	1
5	6E5-81847-10	O-RING	2	15	97013-08025	BOLT	2
6	6E5-81801-10	BRUSH SET	1	16	92990-08600	WASHER, plate	2
7	6E5-81840-10	BRUSH HOLDER ASSY	1	17	97313-08045	BOLT	3
8	6E5-81813-10	SPRING, brush	3	18	92990-08600	WASHER, plate	3
9	6E5-81820-10	REAR BRACKET ASSY	1	19	97395-08016	BOLT	1
10	6E5-81807-11	GEAR ASSY, starting motor	1	20	92990-08600	WASHER, plate	1

Fig. 20 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-85542-00-EJ	BRACKET	1	11	6R3-81948-00-94	BRACKET	1
2	6R3-8259E-00	SWITCH ASSY	1	12	97313-06016	BOLT	3
3	90387-06M03	COLLAR	3	13	92990-06600	WASHER, plate	3
4	90480-09M12	GROMMET	3	14	97013-06012	BOLT	1
5	90119-06M60	BOLT, with washer	3	15	92990-06600	WASHER, plate	1
6	6R3-85540-01	C.D.I. UNIT ASSY	1	16	6R3-81960-00	RECTIFIER & REGULATOR ASSY	1
7	92580-06020	SCREW, pan head	4	17	97313-06025	BOLT	2
8	92990-06600	WASHER, plate	4	18	92990-06600	WASHER, plate	2
9	6R3-85537-00	COVER	1	19	6R3-81942-00	COVER	1
10	90159-06M11	SCREW, with washer	4	20	90159-06M08	SCREW, with washer	4



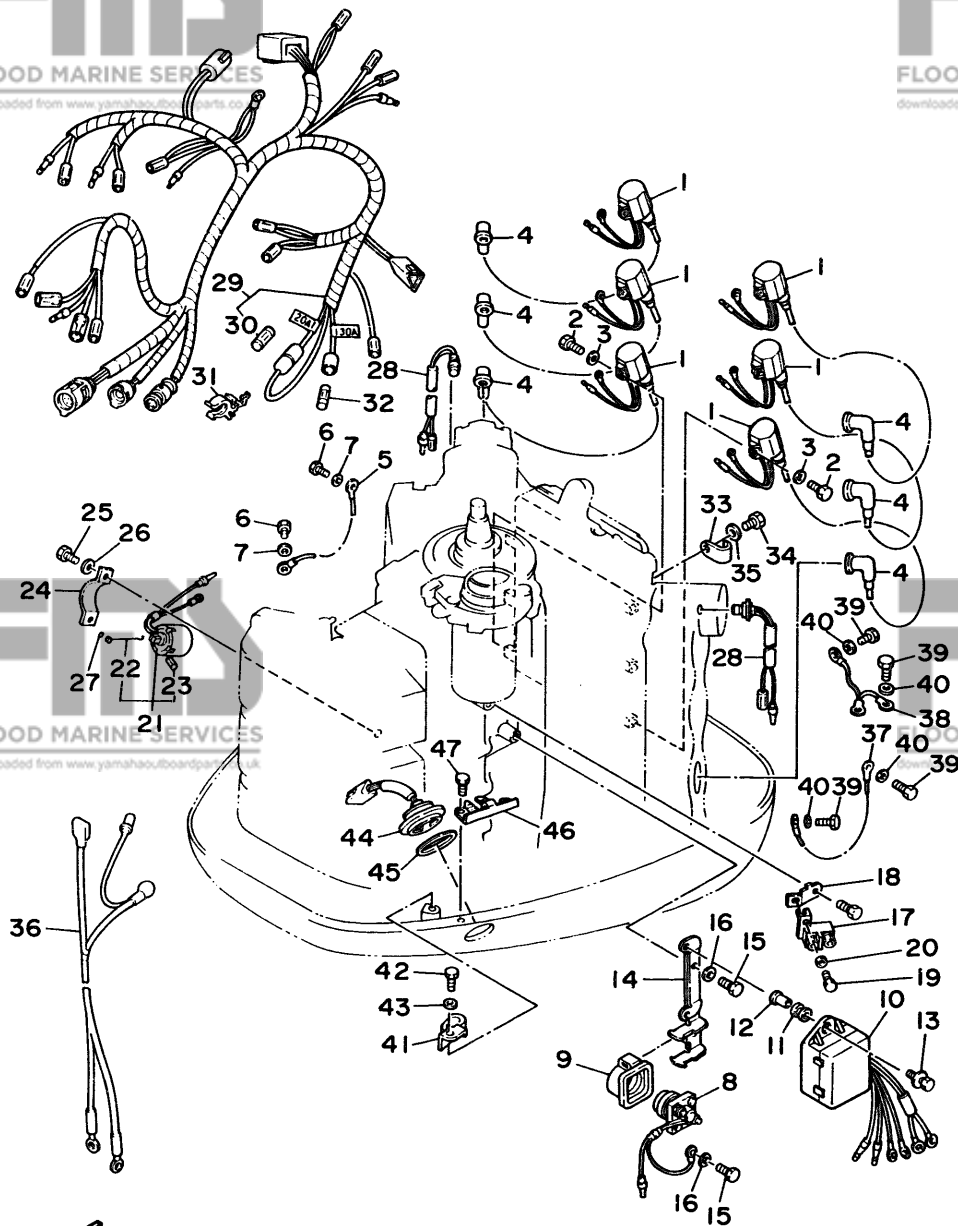


Fig. 21 ELECTRICAL 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-85570-00	IGNITION COIL ASSY	6	25	97313-06016	BOLT	2
2	97313-06020	BOLT	6	26	92990-06600	WASHER, plate	2
3	92990-06600	WASHER, plate	6	27	93210-03261	O-RING	1
4	6E3-82370-20	PLUG CAP ASSY	6	28	688-82560-10	THERMO SWITCH ASSY	2
5	662-82519-00	WIRE, earth lead	1	29	6R3-82590-10	WIRE HARNESS ASSY	1
6	97395-06012	BOLT	2	30	682-82151-00	.FUSE	1
7	92990-06600	WASHER, plate	2	31	6G5-82152-00	HOLDER, fuse	2
8	6E5-81941-11	STARTER RELAY ASSY	1	32	705-82151-00	FUSE (30A)	1
9	689-81952-10	HOLDER, relay	1	33	90465-08028	CLAMP	2
10	6K7-81950-01	RELAY ASSY	1	34	97395-06012	BOLT	2
11	6A0-82317-00	DAMPER, ignition coil	2	35	92990-06600	WASHER, plate	2
12	624-42542-00	PIPE	2	36	6R3-82105-00	WIRE HARNESS	1
13	90119-06M64	BOLT, with washer	2	37	6R3-82519-00	WIRE, earth lead	1
14	6G5-81948-10	BRACKET	1	38	6E5-82531-00	WIRE, lead	1
15	97395-06016	BOLT	2	39	97395-06012	BOLT	4
16	92990-06600	WASHER, plate	2	40	92990-06600	WASHER, plate	4
17	6H5-81920-00	TERMINAL ASSY	1	41	90465-12M25	CLAMP	1
18	6G5-81929-00	BRACKET, terminal	1	42	97395-06012	BOLT	1
19	97395-06012	BOLT	1	43	92990-06600	WASHER, plate	1
20	92990-06600	WASHER, plate	1	44	6R3-82563-00	TRIM & TILT SWITCH ASSY	1
21	6G5-86110-01	SOLENOID	1	45	6E5-82587-00	GASKET	1
22	6G5-86119-00	.WIRE, pull	1	46	6R3-83614-00	BRACKET	1
23	91690-30010	.PIN, spring	1	47	97395-06016	BOLT	2
24	6G5-86115-00	HOLDER, solenoid	1				

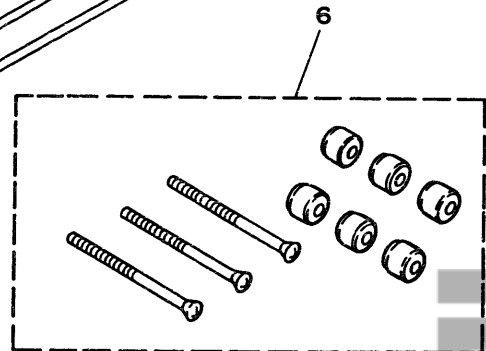
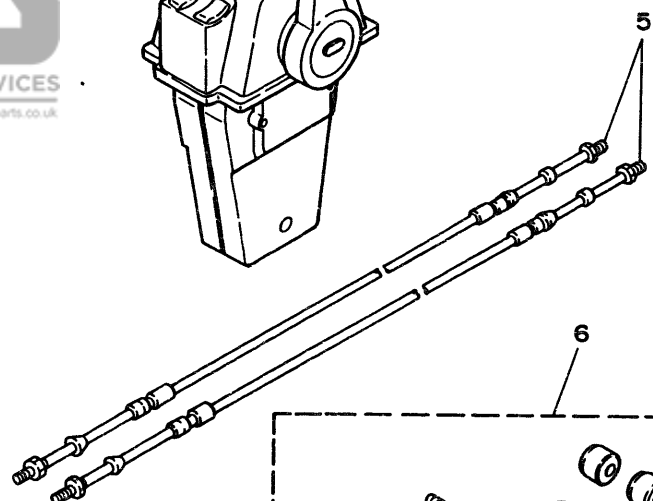
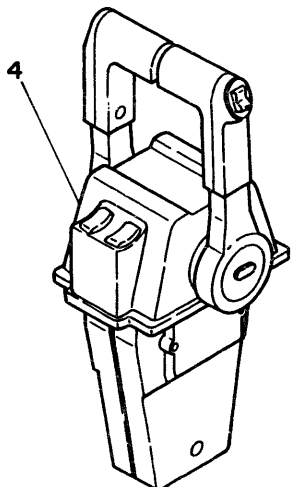
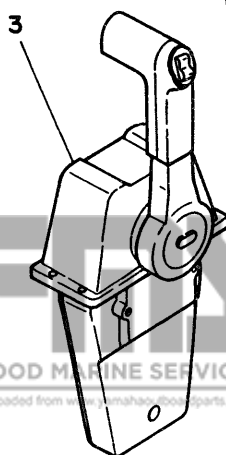
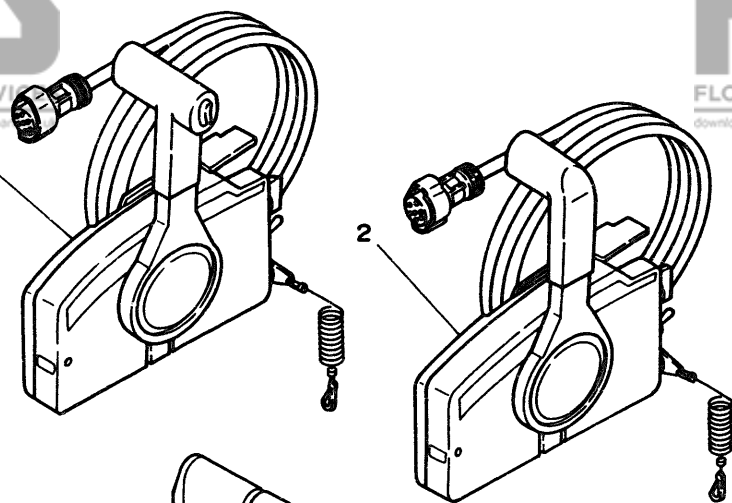


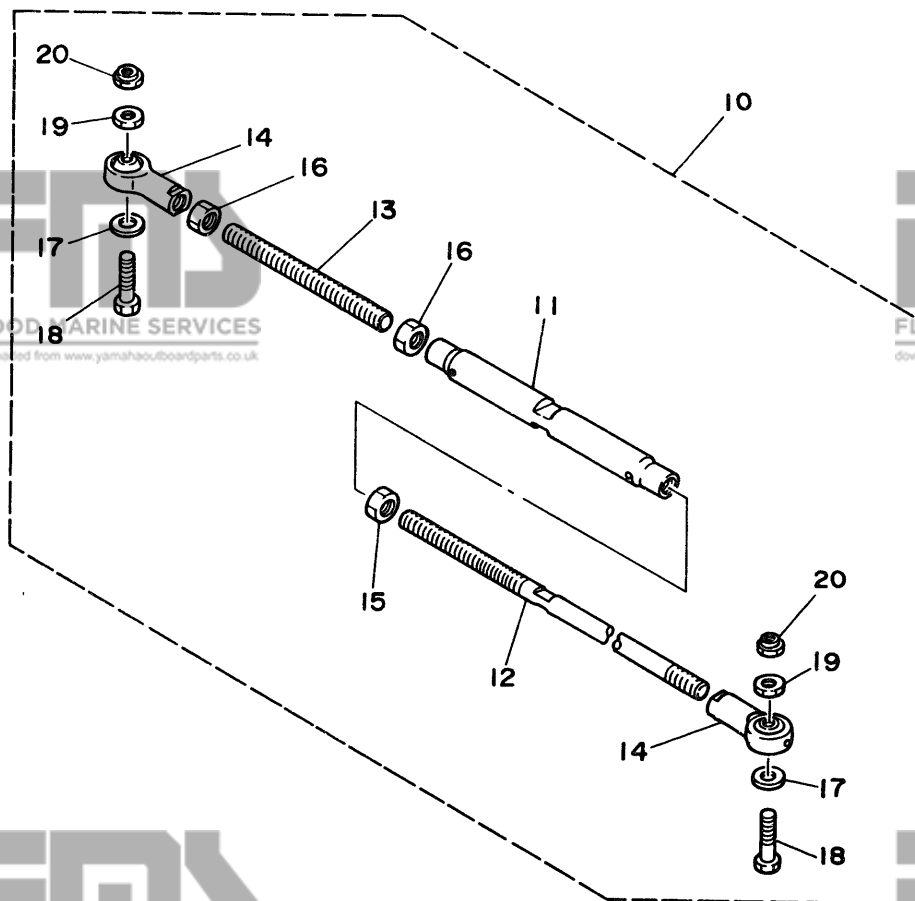
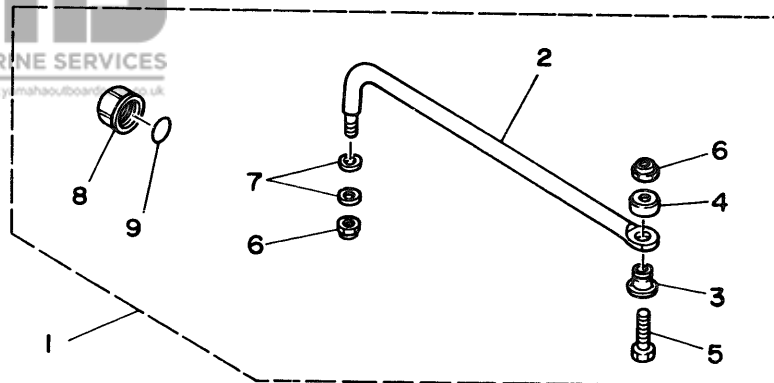
Fig. 22 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
* 1	703-48205-12	REMOTE CONTROL ASSY (10P) (WITH TRIM & TILT SWITCH)	1 UR	701-48320-20	CABLE, remote control (L:13F)		2 UR
* 2	703-48208-12	REMOTE CONTROL ASSY (10P) (TWIN LEVER)	1 UR	701-48320-30	CABLE, remote control (L:14F)		2 UR
* 3	704-48205-12	REMOTE CONTROL ASSY (SINGLE)	1 UR	701-48320-50	CABLE, remote control (L:15F)		2 UR
* 4	704-48207-30	REMOTE CONTROL ASSY (TWIN)	1 UR	701-48320-60	CABLE, remote control (L:16F)		2 UR
5	701-48310-10	CABLE, remote control (L:6F)	2 UR	701-48320-80	CABLE, remote control (L:17F)		2 UR
	701-48310-20	CABLE, remote control (L:7F)	2 UR	701-48320-90	CABLE, remote control (L:18F)		2 UR
	701-48310-40	CABLE, remote control (L:8F)	2 UR	701-48320-40	CABLE, remote control (L:19F)		2 UR
	701-48310-60	CABLE, remote control (L:9F)	2 UR	701-48320-70	CABLE, remote control (L:20F)		2 UR
	701-48310-80	CABLE, remote control (L:10F)	2 UR	701-48350-00	CABLE, remote control (L:21F)		2 UR
	701-48310-90	CABLE, remote control (L:11F)	2 UR	701-48350-10	CABLE, remote control (L:22F)		2 UR
	701-48320-00	CABLE, remote control (L:12F)	2 UR	6 703-48290-01	TWIN ATTACHMENT		1

* See Fig. 24, 25 and 26 for detail service parts.

Fig. 23 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E5-61350-01	STEERING GUIDE ATTACHMENT KIT	1	11	6E5-61313-00	.ADJUSTER	1
2	6E5-61351-00	.ROD, steering link	1	12	6E5-61311-11	.TIE BAR	1
3	90387-10M61	.COLLAR	1	13	6E5-61315-00	.TIE BAR	1
4	90560-12M01	.SPACER	1	14	6E5-61303-00	.STEERING EYE COMP.	2
5	90101-09M66	.BOLT	1	15	90170-14M06	.NUT	1
6	90185-09M01	.NUT, self-locking	2	16	95380-14700	.NUT	2
7	90201-10M20	.WASHER, plate	2	17	90201-10M76	.WASHER, plate	2
8	6E5-43145-00	.CAP, clamp bracket	1	18	90101-09M70	.BOLT	2
9	93210-16275	.O-RING	1	19	90170-09M05	.NUT	2
10	6E5-61301-01	TWIN KIT (L:600-800MM)	1	20	90185-09M01	.NUT, self-locking	2



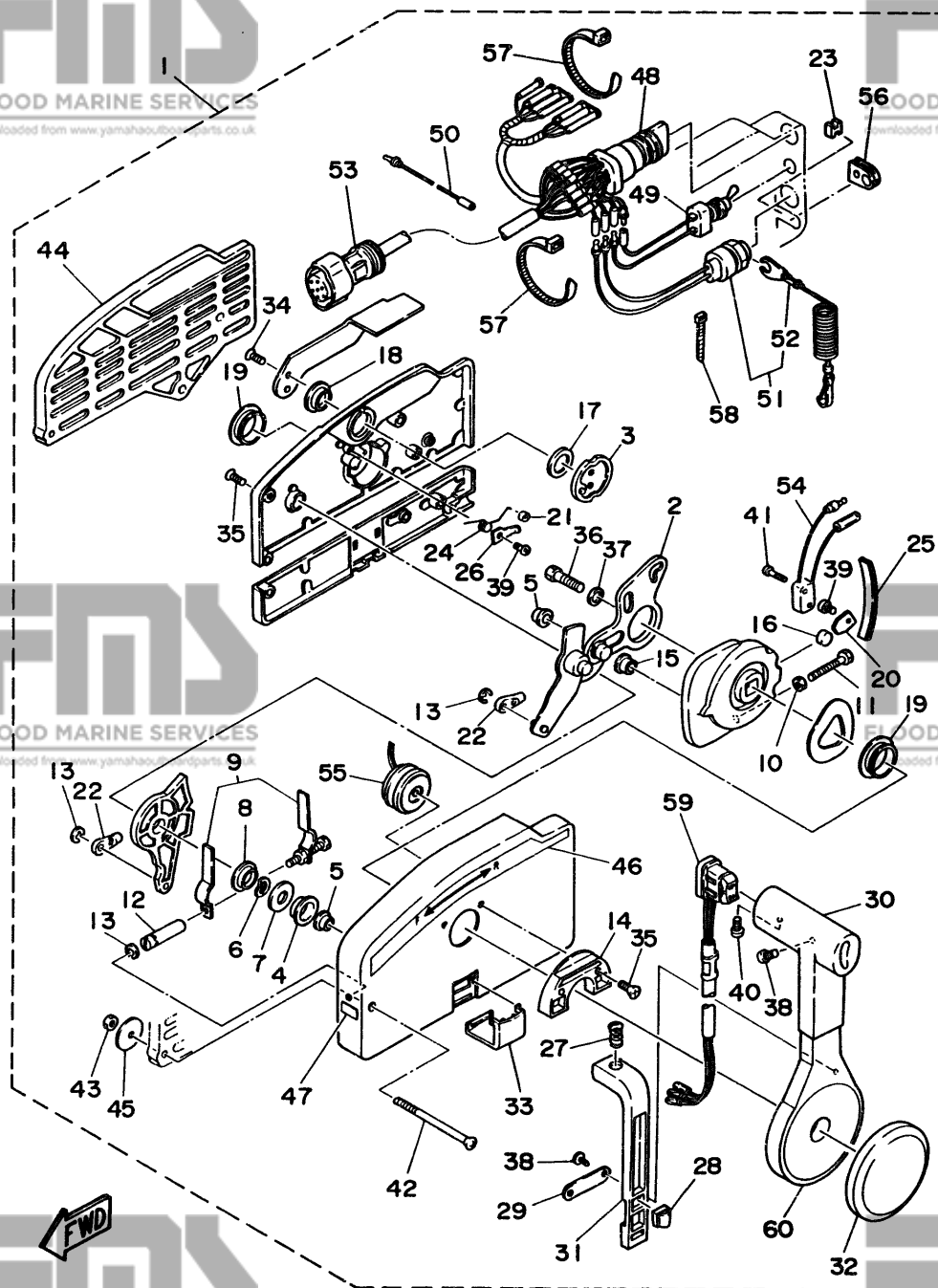


Fig. 24 REMOTE CONTROL ASSY 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	703-48205-12	REMOTE CONTROL ASSY (10P) (WITH TRIM & TILT SWITCH)	1 UR	30	703-48222-10	.GRIP, control lever (TWIN)	1 UR
	703-48208-12	REMOTE CONTROL ASSY (10P) (TWIN LEVER)	1 UR	31	703-48223-00	.LOCK, neutral	1
2	703-48261-00	.ARM, throttle	1	32	703-48225-00	.COVER	1
3	703-48153-00	.SHAFT, free accel.	1	33	703-48219-00	.COVER, lead	1
4	703-48235-00	.BUSHING	1	34	98780-05012	.SCREW, flat head	2
5	703-48273-00	.BUSHING	2	35	98780-05016	.SCREW, flat head	7
6	703-48197-00	.WASHER, wave	1	36	97395-08030	.BOLT	1
7	703-48268-00	.SPACER	1	37	92990-08600	.WASHER, plate	1
8	703-48263-00	.BUSHING	1	38	98580-04010	.SCREW, pan head	3
9	703-48264-00	.THROTTLE, friction	1	39	98580-04006	.SCREW, pan head	2
10	95380-05600	.NUT	1	40	98580-05010	.SCREW, pan head	1
11	97380-05025	.BOLT	1	41	98580-03015	.SCREW, pan head	2
12	703-48265-00	.SHAFT, friction	1	42	92680-06090	.SCREW, oval head	3
13	93430-06024	.CIRCLIP	3	43	95380-06600	.NUT	3
14	703-48245-00	.PLATE, lock	1	44	703-48293-10	.SPACER, remote control (SINGLE)	1 UR
15	703-48252-00	.ROLLER, cam	1		703-48293-00	.SPACER, remote control (TWIN)	2 UR
16	701-48248-00	.ROLLER, free accel.	1	45	701-48287-00	.WASHER	3
17	703-48198-00	.WASHER, wave	1	46	703-48215-00	.GRAPHIC	1
18	703-48243-00	.BUSHING	1	47	702-48217-00	.MARK	1
19	703-48236-00	.BUSHING 1	2	48	703-82510-10	.MAIN SWITCH ASSY	1
20	703-48189-00	.RETAINER	1	49	703-82574-00	.SWITCH, choke	1
21	703-48234-00	.ROLLER, detent	1	50	703-82531-00	.WIRE, lead	1
22	703-48345-01	.CABLE END, remote control 2	2	51	688-82575-01	.ENGINE STOP SWITCH ASSY	1
23	703-48358-00	.ANCHOR, cable	1	52	682-82556-00	.STOPPER	1
24	703-48244-00	.SPRING, free accel.	1	53	688-8258A-20	.EXTENSION, wire harness (10P) (L:5M)	1
25	703-48238-00	.SPRING, detent	5	54	703-82540-00	.NEUTRAL SWITCH ASSY	1
26	703-48246-00	.SPACER	1	55	703-83383-01	.BUZZER	1
27	703-48227-00	.SPRING, neutral lock	1	56	703-48284-00	.GROMMET	1
28	703-82594-00	.CLAMP	1	57	90465-13169	.CLAMP	2
29	703-48226-00	.PLATE, stopper	1	58	80L-26397-00	.BAND	1
30	703-48222-00	.GRIP, control lever (SINGLE)	1 UR	59	703-82563-01	.TRIM & TILT SWITCH ASSY	1
				60	703-48221-00	.LEVER, control	1

Fig. 25 REMOTE CONTROL ASSY 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	704-48205-12	REMOTE CONTROL ASSY (SINGLE)	1	35	EL8-48244-00	.SPRING, free accel.	1
2	98580-05016	.SCREW, pan head	6	36	EL8-48245-00	.PLATE, lock	1
3	EL8-48251-00	.PLATE, cam	1	37	703-48263-00	.BUSHING	1
4	704-48265-00	.SHAFT, friction	1	38	704-48222-00	.GRIP, control lever	1
5	701-48246-00	.SPACER	1	39	704-82594-00	.CLAMP	1
6	93430-06024	.CIRCLIP	3	40	704-48228-00	.HOLDER, switch	1
7	92990-10600	.WASHER, plate	1	41	704-82563-A0	.TRIM & TILT SWITCH ASSY	1
8	EL8-48259-00	.CIRCLIP	2	42	704-48229-00	.GRIP, control lever	1
9	704-48262-00	.SHAFT, throttle	1	43	92990-05300	.WASHER, internal tooth	3
10	704-48264-00	.THROTTLE, friction	1	44	95380-06600	.NUT	2
11	704-48266-00	.SPACER	1	45	701-48248-00	.ROLLER, free accel.	1
12	704-82540-00	.NEUTRAL SWITCH ASSY	1	46	703-48238-00	.SPRING, detent	5
13	6A5-48125-10	.SCREW 3	2	47	EL8-48232-00	.GEAR	1
14	EL8-48281-00	.SCREW	1	48	EL8-48164-00	.PIN 2	1
15	704-48215-00	.GRAPHIC	1	49	704-48242-00	.SHAFT, drive	1
16	704-48281-00	.SCREW	1	50	704-48225-00	.COVER	1
17	98580-05525	.SCREW, pan head	2	51	704-48192-00	.WASHER 2	1
18	704-48261-00	.ARM, throttle	1	52	97890-06018	.SCREW, pan head	2
19	EL8-48191-00	.WASHER 1	1	53	92990-06300	.WASHER, internal tooth	2
20	98580-05540	.SCREW, pan head	4	54	702-48263-00	.BUSHING	1
21	97395-06018	.BOLT	3	55	EL8-48279-00	.CIRCLIP 2	1
22	703-48345-01	.CABLE END, remote control 2	2	56	704-48193-00	.WASHER 3	1
23	704-48287-00	.WASHER	4	57	EL8-48234-00	.BUSHING 1	1
24	95380-05600	.NUT	4	58	704-48219-00	.COVER, lead	1
25	EL8-48271-00	.ARM, shift	1	59	704-48144-00	.PLATE, stopper 2	2
26	EL8-48127-00	.SCREW 1	9	60	704-48176-00	.GROMMET	1
27	703-48358-00	.ANCHOR, cable	1	61	703-48192-00	.WASHER 2	1
28	EL8-48231-00	.HOUSING, gear	1	62	EL8-48233-00	.GEAR 2	1
29	EL8-48241-00	.ARM, drive	1	63	703-48235-00	.BUSHING	1
30	EL8-48254-00	.STOPPER, throttle adjust	1	64	704-48282-00	.SCREW	4
31	98780-06020	.SCREW, flat head	2	65	EL8-48153-10	.SHAFT, free accel.	1
32	EL8-48158-00	.SPRING 1	1	66	704-48166-00	.PLUG	1
33	98580-04006	.SCREW, pan head	1	67	704-48284-00	.GROMMET	2
34	98780-05018	.SCREW, flat head	4	68	704-82541-10	.WIRE, lead	1

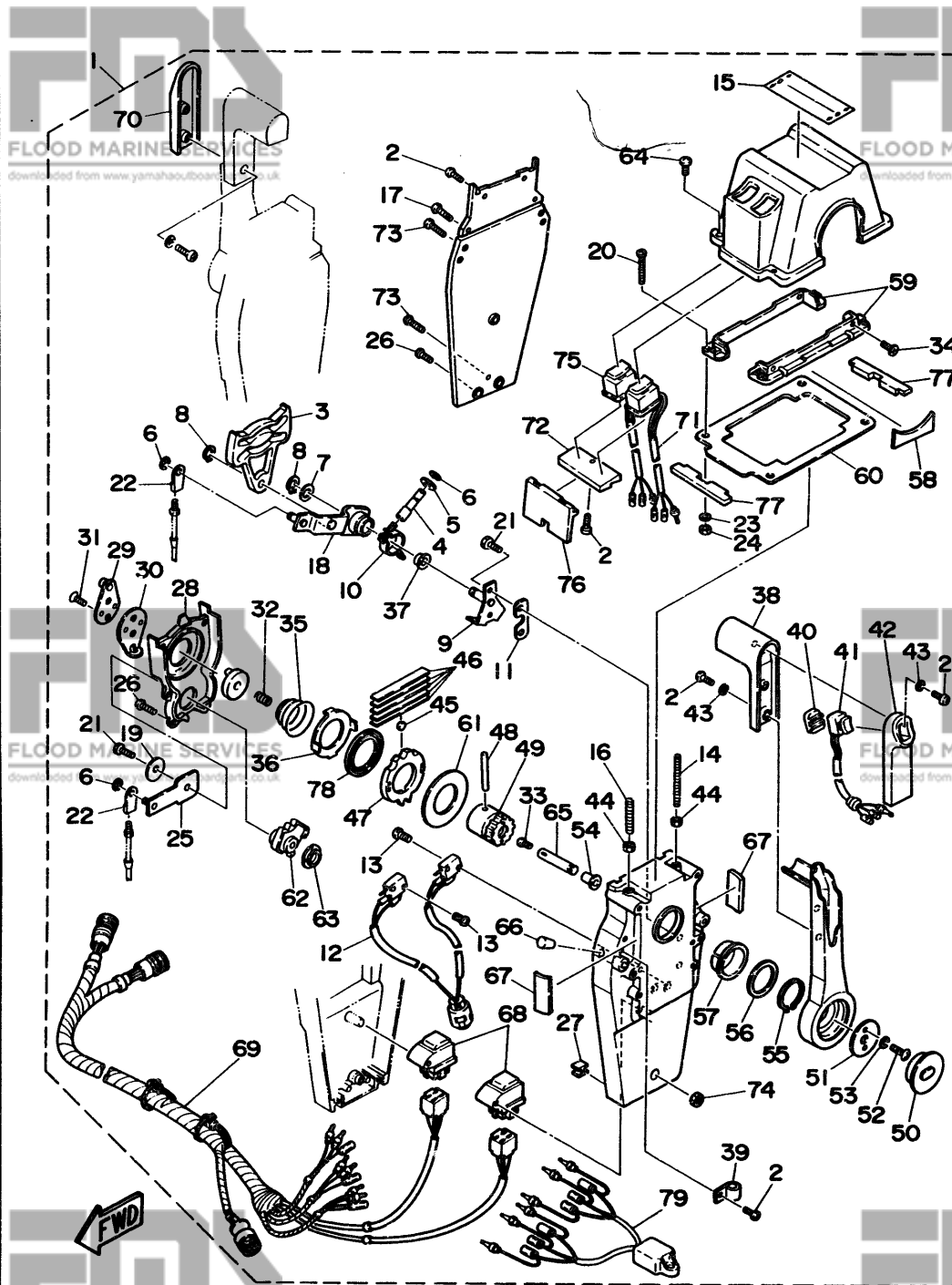


Fig. 26 REMOTE CONTROL ASSY 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	704-48207-30	REMOTE CONTROL ASSY (TWIN)	1	41	704-82563-G0	.TRIM & TILT SWITCH ASSY	1
2	98580-05016	.SCREW, pan head	12	42	704-48229-00	.GRIP, control lever	1
3	EL8-48251-00	.PLATE, cam	2	43	92990-05300	.WASHER, internal tooth	6
4	704-48265-00	.SHAFT, friction	2	44	95380-06600	.NUT	4
5	701-48246-00	.SPACER	2	45	701-48248-00	.ROLLER, free accel.	2
6	93430-06024	.CIRCLIP	8	46	703-48238-00	.SPRING, detent	10
7	92990-10600	.WASHER, plate	2	47	EL8-48232-00	.GEAR	2
8	EL8-48259-00	.CIRCLIP	4	48	EL8-48164-00	.PIN 2	2
9	704-48262-00	.SHAFT, throttle	2	49	704-48242-00	.SHAFT, drive	2
10	704-48264-00	.THROTTLE, friction	2	50	704-48225-00	.COVER	2
11	704-48266-00	.SPACER	2	51	704-48192-00	.WASHER 2	2
12	704-82540-10	.NEUTRAL SWITCH ASSY	1	52	97890-06018	.SCREW, pan head	4
13	6A5-48129-10	.SCREW 3	4	53	92990-06300	.WASHER, internal tooth	4
14	EL8-48281-00	.SCREW	2	54	702-48263-00	.BUSHING	2
15	704-48215-10	.GRAPHIC	1	55	EL8-48279-00	.CIRCLIP 2	2
16	704-48281-00	.SCREW	2	56	704-48193-00	.WASHER 3	2
17	98580-05525	.SCREW, pan head	4	57	EL8-48234-00	.BUSHING 1	2
18	704-48261-00	.ARM, throttle	2	58	704-48219-00	.COVER, lead	2
19	EL8-48191-00	.WASHER 1	2	59	704-48144-00	.PLATE, stopper 2	2
20	98580-05540	.SCREW, pan head	4	60	704-48176-10	.GROMMET	1
21	97395-06018	.BOLT	6	61	703-48192-00	.WASHER 2	2
22	703-48345-01	.CABLE END, remote control 2	4	62	EL8-48233-00	.GEAR 2	2
23	704-48287-00	.WASHER	4	63	703-48235-00	.BUSHING	2
24	95380-05600	.NUT	4	64	704-48282-00	.SCREW	4
25	EL8-48271-00	.ARM, shift	2	65	EL8-48153-10	.SHAFT, free accel.	2
26	EL8-48127-00	.SCREW 1	16	66	704-48166-00	.PLUG	2
27	703-48358-00	.ANCHOR, cable	2	67	704-48284-00	.GROMMET	4
28	EL8-48231-00	.HOUSING, gear	2	68	704-81950-00	.RELAY ASSY	2
29	EL8-48241-00	.ARM, drive	2	69	704-82590-10	.WIRE HARNESS ASSY	1
30	EL8-48254-00	.STOPPER, throttle adjust	2	70	704-48229-10	.GRIP, control lever	1
31	98780-06020	.SCREW, flat head	4	71	704-82563-E0	.TRIM & TILT SWITCH ASSY	1
32	EL8-48158-00	.SPRING 1	2	72	704-48228-10	.HOLDER, switch	1
33	98580-04006	.SCREW, pan head	2	73	98580-05555	.SCREW, pan head	3
34	98780-05018	.SCREW, flat head	4	74	704-48156-00	.NUT 1	1
35	EL8-48244-00	.SPRING, free accel.	2	75	704-82563-F0	.TRIM & TILT SWITCH ASSY	1
36	EL8-48245-00	.PLATE, lock	2	76	704-48285-00	.GROMMET 2	1
37	703-48263-00	.BUSHING	2	77	704-48286-00	.GROMMET 3	2
38	704-48222-00	.GRIP, control lever	2	78	704-48178-00	.PLATE, shaft	2
39	704-82594-00	.CLAMP	2	79	704-87107-00	.CONDENSER ASSY	1
40	704-48228-00	.HOLDER, switch	1				

Fig. 27 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	704-82570-02	PANEL SWITCH ASSY	1	12	90149-05M05	SCREW	4
2	689-82571-02	.PANEL, switch	1	13	95380-05600	NUT	4
3	704-82510-02	.MAIN SWITCH ASSY	1	14	92990-05100	WASHER, spring	4
4	703-82574-00	.SWITCH, choke	1	15	92990-05600	WASHER, plate	4
5	688-82575-01	.ENGINE STOP SWITCH ASSY	1	16	688-8258A-50	EXTENSION, wire harness (10P) (L:5M)	1
6	682-82556-00	..STOPPER	1	17	688-8258A-10	EXTENSION, wire harness (10P) (L:2M)	1 UR
7	704-82581-00	.STAY, cord clamp	1		688-8258A-30	EXTENSION, wire harness (10P) (L:3M)	1 UR
8	97303-05012	.BOLT	1				
9	92990-05100	.WASHER, spring	1				
10	95303-05700	.NUT	1				
11	688-83383-11	.BUZZER	1				

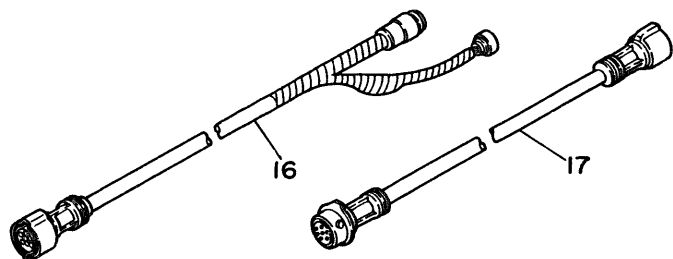
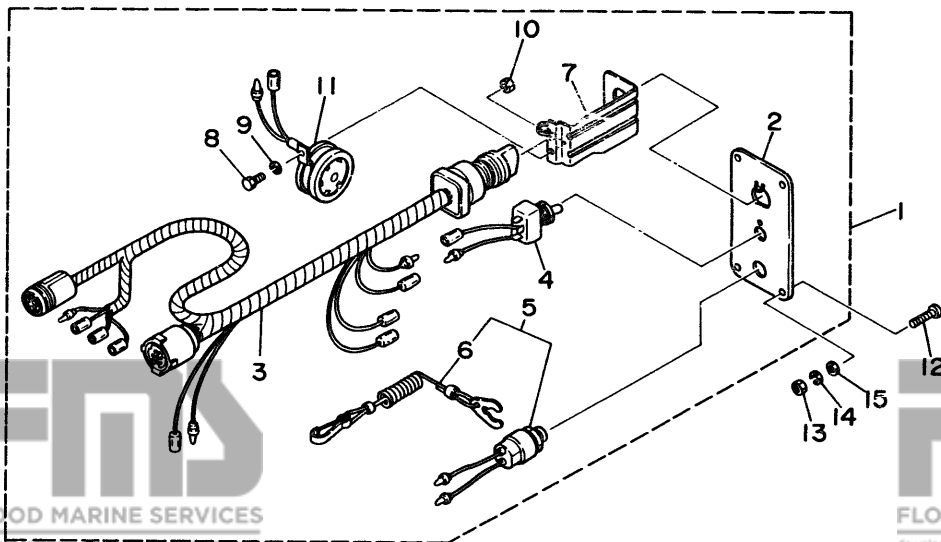


Fig. 28 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6K1-82570-02	PANEL SWITCH ASSY	1	14	98580-05010	.SCREW, pan head	2
2	6K1-82571-00	.PANEL, switch	1	15	92990-05100	.WASHER, spring	2
3	6K1-82510-01	.MAIN SWITCH ASSY	2	16	95380-05600	.NUT	2
4	703-82574-00	.SWITCH, choke	2	17	90149-05M05	SCREW	4
5	6K1-82575-00	.ENGINE STOP SWITCH ASSY	1	18	95380-05600	NUT	4
6	682-82556-00	.STOPPER	1	19	92990-05100	WASHER, spring	4
7	704-82581-00	.STAY, cord clamp	2	20	92990-05600	WASHER, plate	4
8	688-83383-11	.BUZZER	2	21	6K1-8258A-40	EXTENSION, wire harness (L:2M)	1
9	6K1-85830-01	.CONTROL UNIT ASSY	1	22	688-8258A-10	EXTENSION, wire harness (10P) (L:3M)	1 UR
10	6K1-83614-00	.BRACKET	1				
11	92580-06020	.SCREW, pan head	2				
12	92990-06100	.WASHER, spring	2				
13	95380-06600	.NUT	2				

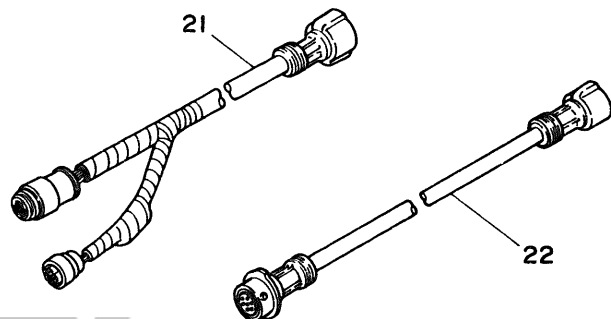
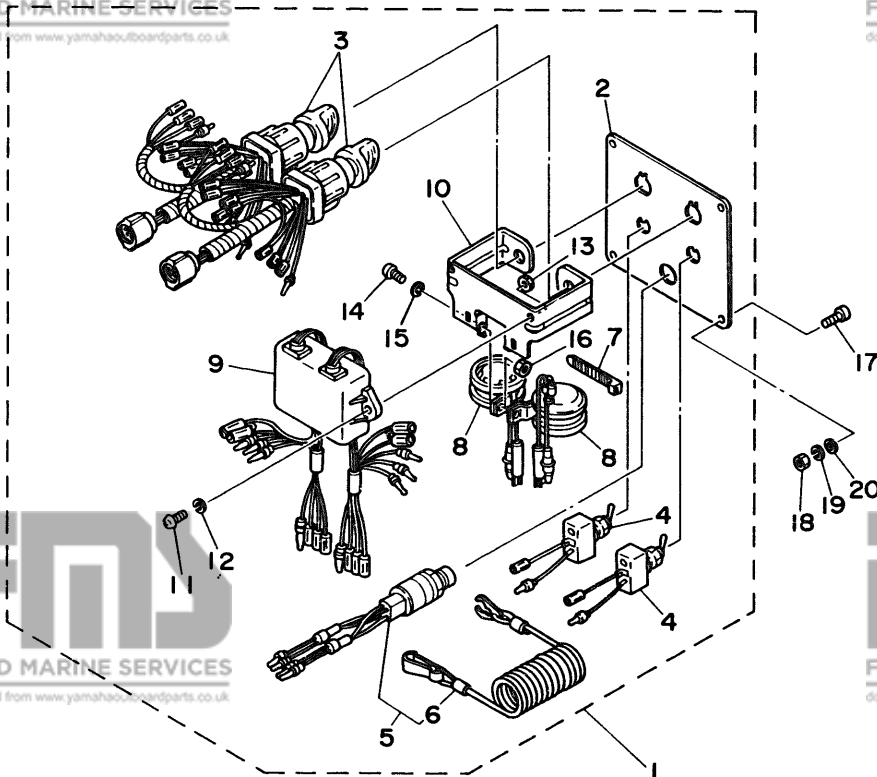


Fig. 29 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-83500-03	METER ASSY	1	13	6Y5-8353J-00	.GASKET, upper	1
2	6Y5-8353J-00	.GASKET, upper	1	14	6Y5-8355X-M0	.BRACKET, meter 1	1
3	6Y5-8355X-01	.BRACKET, meter 1	1	15	6Y5-83586-00	SOCKET ASSY	1
4	6Y5-83586-00	.SOCKET ASSY	1	16	10L-83517-00	.BULB (12V 2W)	1
5	10L-83517-00	.BULB (12V 2W)	1	17	95301-04600	.NUT	2
6	95301-04600	.NUT	2	18	92901-04100	.WASHER, spring	2
7	92901-04100	.WASHER, spring	2	19	6Y5-83589-00	.GASKET	1
8	6Y5-83589-00	.GASKET	1	20	6Y5-8350A-M0	.METER COMP.	1
9	6Y5-8350A-00	.METER COMP.	1	21	90164-03016	.SCREW, tapping	2
10	90164-03016	.SCREW, tapping	2	22	6Y5-8357J-M0	.DISPLAY UNIT	1
11	6Y5-8357J-01	.DISPLAY UNIT	1	23	6Y5-83557-00	TUBE	1
12	6Y5-83500-M0	METER ASSY	1	24	90465-11M10	CLAMP	1

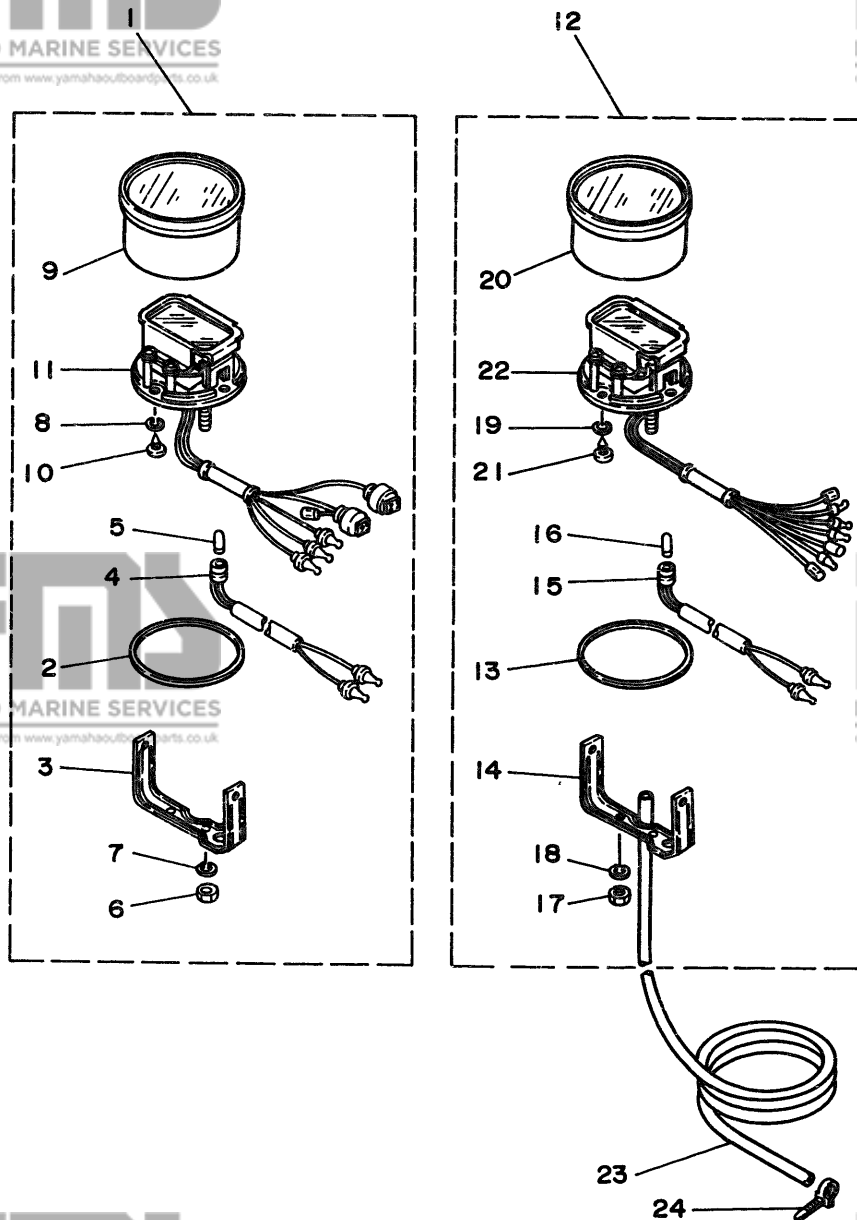
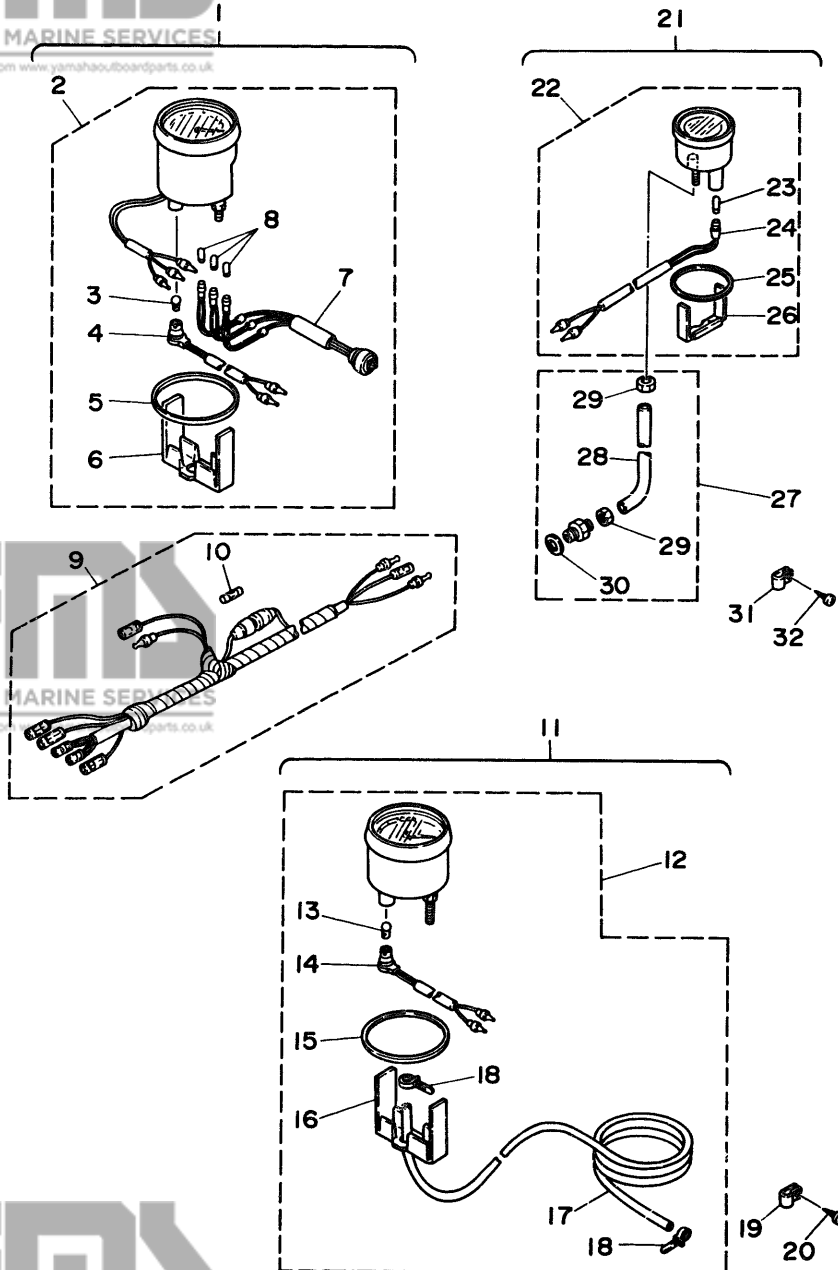


Fig. 30 OPTIONAL PARTS 4

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0080-02	TACHOMETER KIT	1	17	688-83557-00	..TUBE	1
2	6Y5-83540-03	..TACHOMETER ASSY	1	18	90465-11M10	..CLAMP	2
3	6Y5-83516-00	..BULB	1	19	90601-31402	..NYLON CLIP 1	5
4	6Y5-83536-40	..SOCKET, meter	1	20	97780-40116	..SCREW, tapping	5
5	6Y5-83523-00	..DAMPER	1	21	6Y5-W0088-00	WATER PRESSURE METER KIT	1
6	6Y5-83514-00	..PLATE, fitting	1	22	6Y5-83660-00	..WATER PRESSURE METER ASSY	1
7	6Y5-83509-02	..SOCKET CORD ASSY	1	23	6Y5-83518-00	..BULB, meter	1
8	688-83516-00	..BULB	3	24	6Y5-83536-00	..SOCKET, meter	1
9	6Y5-83553-00	..WIRE, lead	1	25	688-83664-00	..DAMPER	1
10	1E6-82151-00	..FUSE (10A)	1	26	688-83665-00	..PLATE, fitting	1
11	6Y5-W0081-20	SPEEDOMETER KIT	1	27	688-83667-00	..SENDER	1
12	6Y5-83510-20	..SPEEDOMETER ASSY	1	28	688-83666-00	..TUBE	1
13	688-83516-00	..BULB	1	29	663-83668-00	..NUT, nipple	2
14	6Y5-83536-10	..SOCKET, meter	1	30	90430-14115	..GASKET	1
15	6Y5-83523-00	..DAMPER	1	31	90601-31402	..NYLON CLIP 1	5
16	6Y5-83514-00	..PLATE, fitting	1	32	97780-40116	..SCREW, tapping	5



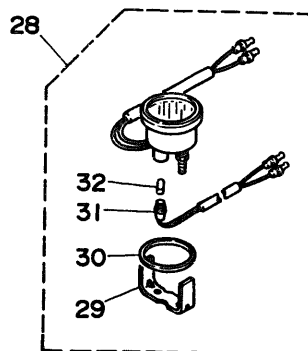
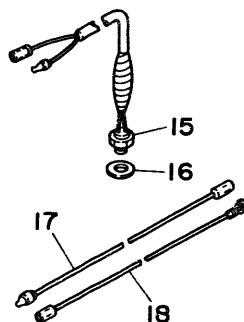
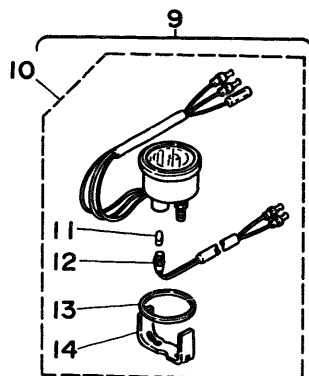
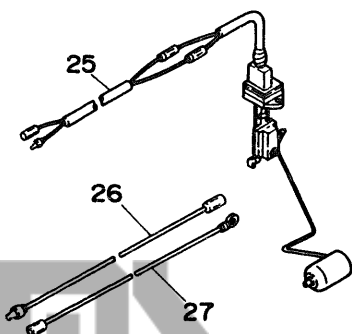
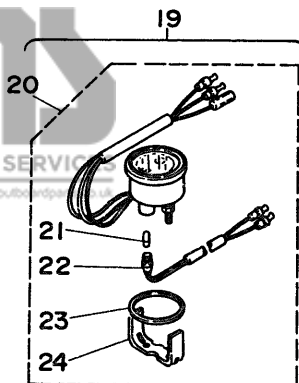
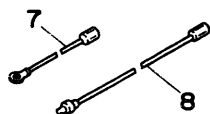
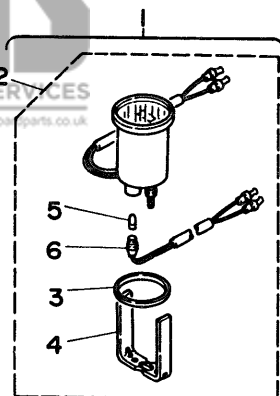


Fig. 31 OPTIONAL PARTS 5

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0088-31	HOUR METER KIT	1	17	663-83553-Y0	.WIRE, lead	1
2	6Y5-83504-01	.HOUR METER ASSY	1	18	663-83553-A0	.WIRE, lead	1
3	688-83664-00	.DAMPER	1	19	6Y5-W0088-20	FUEL METER KIT	1
4	6Y5-83577-00	.PLATE, fitting	1	20	6Y5-85750-00	.FUEL METER ASSY	1
5	6Y5-83518-00	.BULB, meter	1	21	6Y5-83518-00	.BULB, meter	1
6	6Y5-83536-00	.SOCKET, meter	1	22	6Y5-83536-00	.SOCKET, meter	1
7	663-83553-A0	.WIRE, lead	1	23	688-83664-00	.DAMPER	1
8	663-83553-Y0	.WIRE, lead	1	24	6Y5-83544-00	.PLATE, fitting	1
9	6Y5-W0088-10	WATER TEMP. METER KIT	1	25	688-85752-01	.SENDER UNIT ASSY, fuel meter	1
10	6Y5-83590-00	.WATER TEMPERATURE ASSY	1	26	663-83553-Y0	.WIRE, lead	1
11	6Y5-83518-00	.BULB, meter	1	27	663-83553-A0	.WIRE, lead	1
12	6Y5-83536-00	.SOCKET, meter	1	28	6Y5-83503-00	VOLTMETER ASSY	1
13	688-83664-00	.DAMPER	1	29	6Y5-83544-00	.PLATE, fitting	1
14	6Y5-83544-00	.PLATE, fitting	1	30	688-83664-00	.DAMPER	1
15	688-83591-00	.THERMO UNIT	1	31	6Y5-83536-00	.SOCKET, meter	1
16	90430-14115	.GASKET	1	32	6Y5-83518-00	.BULB, meter	1

Fig. 32 OPTIONAL PARTS 6

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-83383-11	BUZZER	1	12	688-82526-00	SWITCH, lamp	1 UR
2	97780-50112	SCREW, tapping	1	13	688-82520-00	LIGHT SWITCH ASSY	1 UR
3	688-83373-10	LEAD, horn	1	14	688-82563-10	TRIM & TILT SWITCH ASSY	1
4	688-W0088-40	PILOT LAMP KIT	1	15	688-82388-00	PLATE	1
5	663-84301-01	.PILOT LIGHT ASSY 1	1	16	97780-40116	SCREW, tapping	2
6	663-84309-00	.PLATE, set	1	17	6Y5-82521-00	WIRE, lead (YELLOW)	1 UR
7	95428-31316	.SCREW, wood	4	18	6Y5-82149-00	WIRE, lead (BLUE)	1 UR
8	697-81901-60	.CHARGE WARNING UNIT ASSY	1	19	6Y5-82117-00	WIRE, lead (BLACK)	1 UR
9	97780-60120	.SCREW, tapping	2	20	6Y5-83553-00	WIRE, lead	1
10	92990-06600	.WASHER, plate	2	21	1E6-82151-00	.FUSE (10A)	1
11	663-82521-09	.WIRE, lead	1				

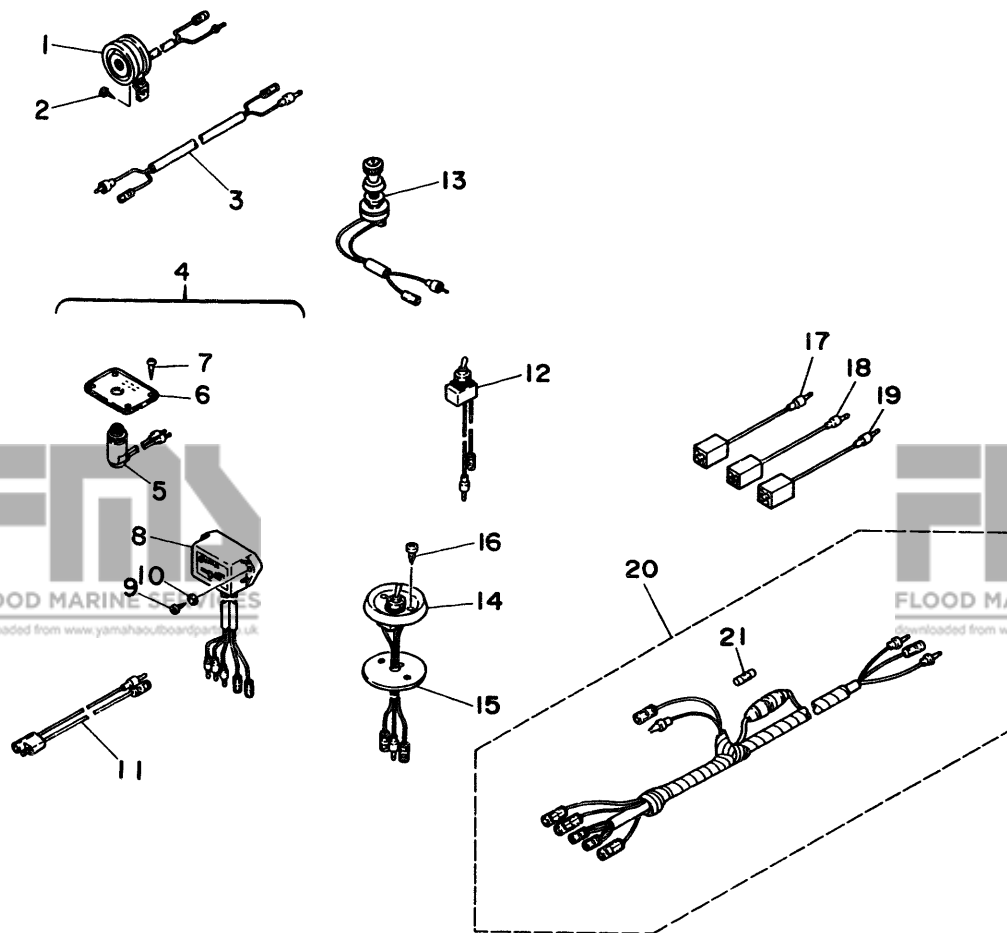
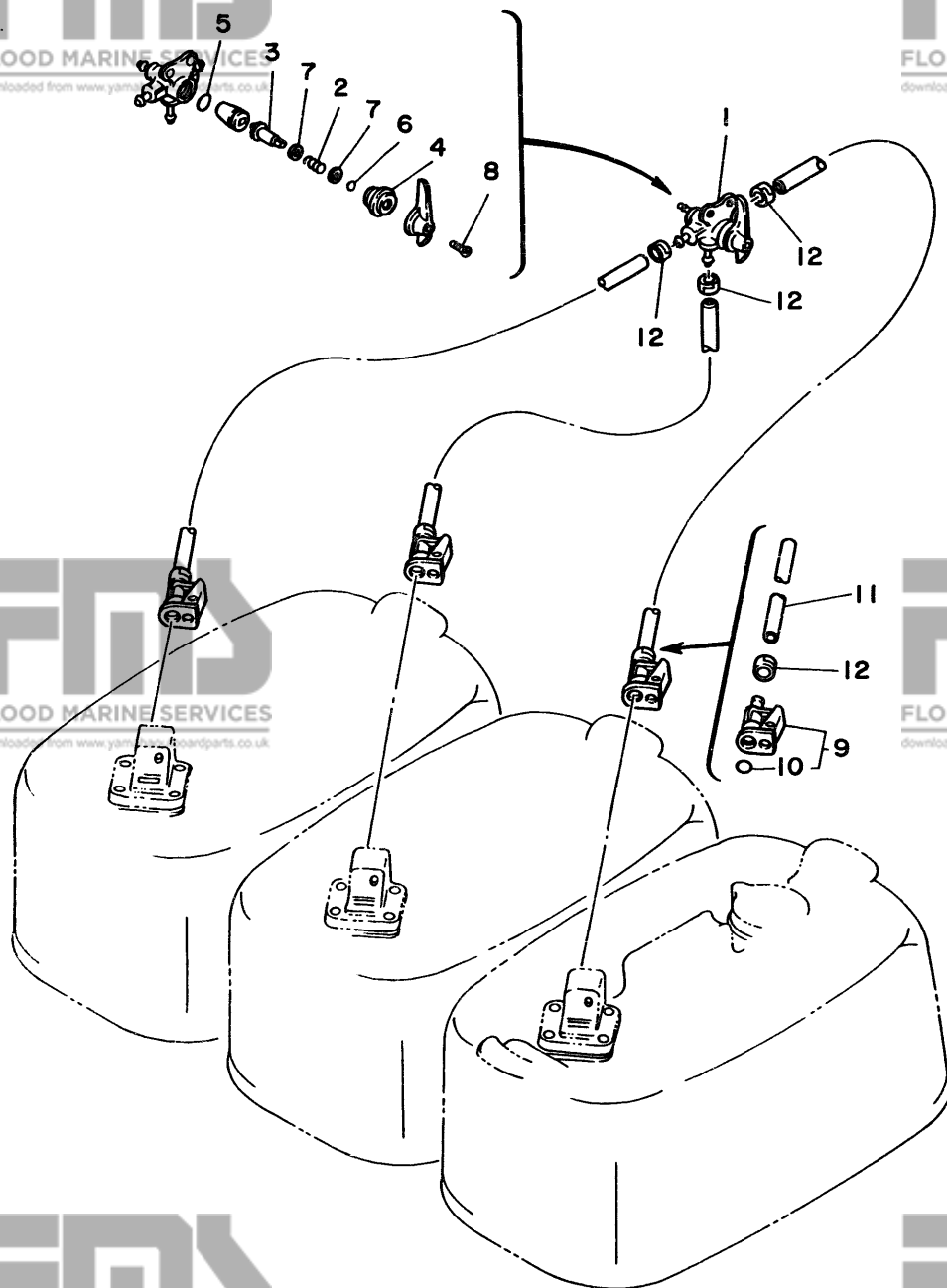


Fig. 33 OPTIONAL PARTS 7

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E5-24540-00	FUEL COCK COMP.	1	7	90201-08M32	.WASHER, plate	2
2	90501-12M13	.SPRING, compression	1	8	98680-04016	.SCREW, oval head	1
3	688-24554-00	.SHAFT, cock	1	9	6E5-24305-01	FUEL PIPE JOINT COMP. 2	3
4	688-24559-00	.BREATHER, filter	1	10	93210-08287	.O-RING	1
5	93210-20M28	.O-RING	1	11	90445-13M32	HOSE	3
6	93210-08M27	.O-RING	1	12	6E5-24351-01	BAND 1	6



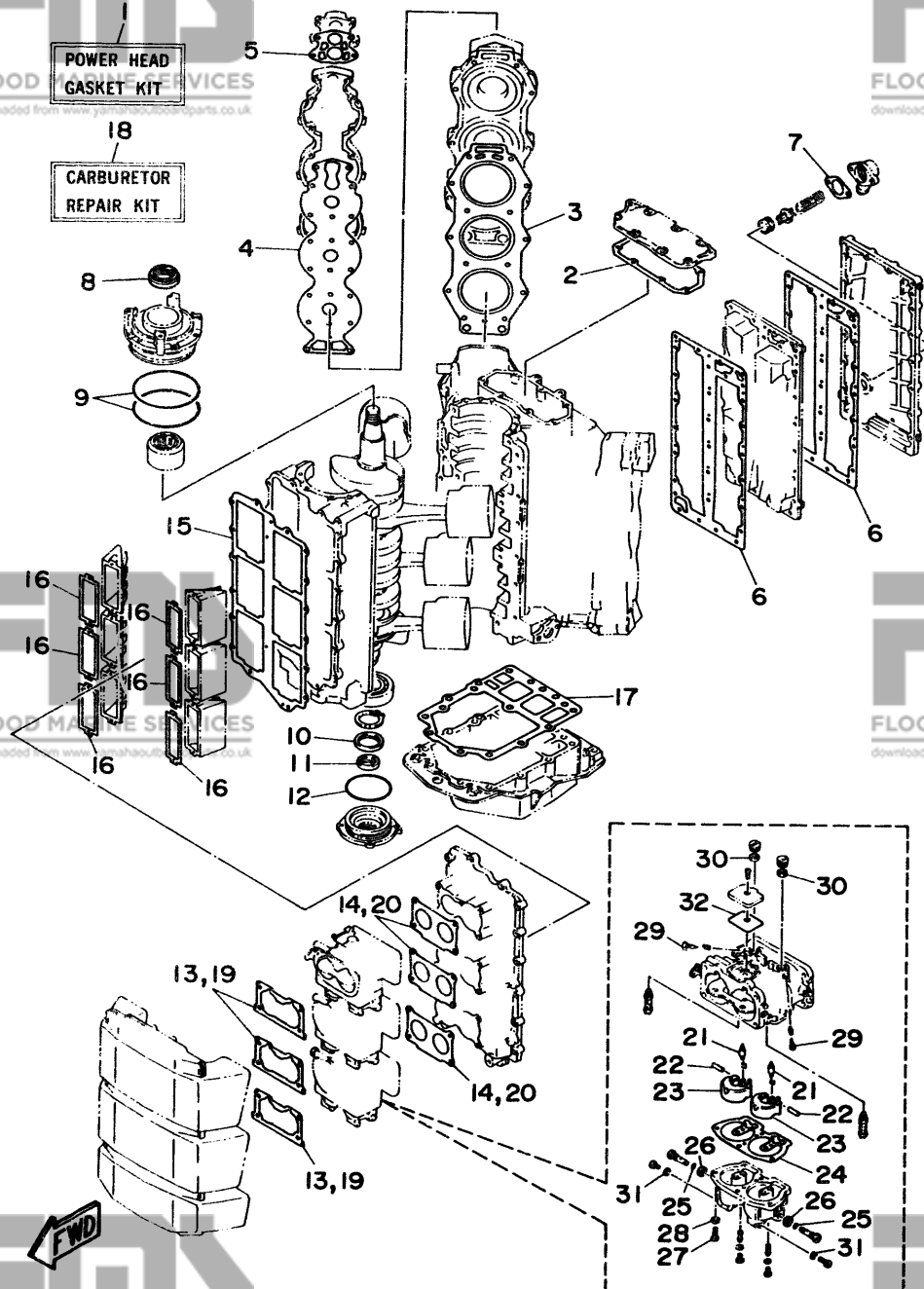


Fig. 34 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6R3-W0001-00	POWER HEAD GASKET KIT	1	17	6G5-45113-00	.GASKET, upper casing	1
2	6E5-11381-00	.GASKET 1	1	18	6K7-W0093-02	CARBURETOR REPAIR KIT	1
3	6G5-11181-01	.GASKET, cylinder head 1	2	19	6K7-14483-00	.GASKET	1
4	6G5-11193-01	.GASKET, head cover 1	2	20	6E5-14198-00	.GASKET	1
5	688-12414-00	.GASKET, cover	2	21	6E5-14546-00	.VALVE, needle	6
6	6G5-41112-00	.GASKET, exhaust inner cover	2	22	6E5-14386-02	.PIN, float	6
7	6G5-11382-00	.GASKET 2	1	23	6E5-14385-02	.FLOAT	6
8	93102-40M14	.OIL SEAL	1	24	6E5-14384-03	.GASKET, float chamber	3
9	93211-04384	.O-RING	2	25	6E5-14997-00	.O-RING	6
10	93102-35M13	.OIL SEAL	1	26	6E5-14398-01	.GASKET	6
11	93101-22M15	.OIL SEAL	1	27	98580-05016	.SCREW, pan head	3
12	93210-74M35	.O-RING	1	28	92990-05100	.WASHER, spring	3
13	6K7-14483-00	.GASKET	3	29	6E5-14323-03	.SCREW, air adjusting	6
14	6E5-14198-00	.GASKET	3	30	6E5-14979-00	.GASKET	6
15	6G5-13645-00	.GASKET, manifold 1	1	31	6J8-14995-00	.GASKET	6
16	6E5-13621-00	.GASKET, valve seat	6	32	6E5-14959-00	.GASKET	3

LOWER UNIT
GASKET KIT

18
WATER PUMP
REPAIR KIT

30
31
CHROME PUMP KIT

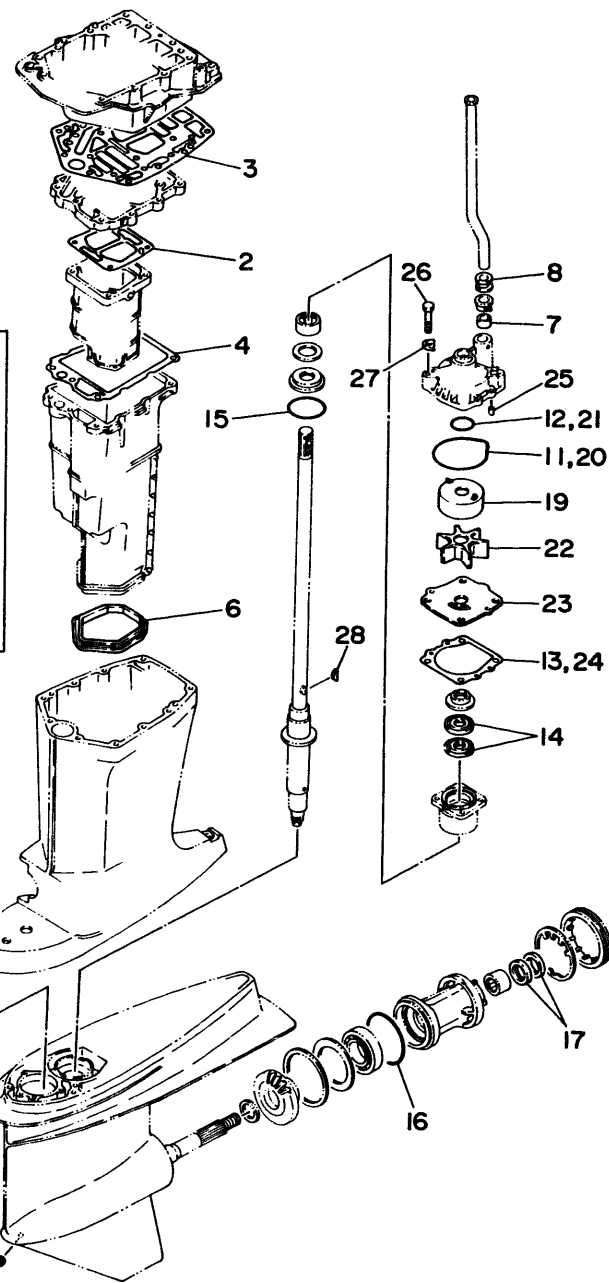


Fig. 35 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G5-W0001-20	LOWER UNIT GASKET KIT	1	17	93101-30M17	.OIL SEAL	2
2	6G5-41134-00	.GASKET, exhaust manifold	1	18	6G5-W0078-00	WATER PUMP REPAIR KIT	1
3	6G5-45114-00	.GASKET, upper casing	1	19	6E5-44322-00	.INSERT, cartridge	1
4	6E5-41135-00	.GASKET, exhaust manifold	1	20	93210-86M38	.O-RING	1
5	90430-08020	.GASKET	2	21	93210-37160	.O-RING	1
6	6E5-41123-00	.GASKET, muffler	1	22	6E5-44352-00	.IMPELLER	1
7	6E5-44365-00	.DAMPER, water seal	1	23	6G5-44323-00	.OUTER PLATE, cartridge	1
8	6E5-44366-00	.DAMPER, water seal	1	24	6E5-44315-00	.GASKET, water pump	1
9	93210-58677	.O-RING	1	25	93606-12019	.PIN, dowel	1
10	93106-09014	.OIL SEAL	1	26	97395-08045	.BOLT	4
11	93210-86M38	.O-RING	1	27	90209-08M02	.WASHER	4
12	93210-37160	.O-RING	1	28	90280-04M05	.KEY, woodruff	1
13	6E5-44315-00	.GASKET, water pump	1	29	6G5-W0078-0A	CHROME PUMP KIT	1
14	93101-28M16	.OIL SEAL	2	30	6E5-44322-41	.INSERT, cartridge	1
15	93210-54534	.O-RING	1	31	6G5-44323-40	.OUTER PLATE, cartridge	1
16	93210-97M55	.O-RING	1				

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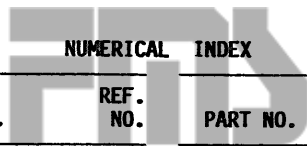
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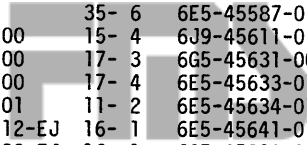
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