

**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÉCES  
DETACHEES**

**150CETO '94(6R2)**  
**175BETO '94(6R3)**  
**200BETO '94(6R4)**  
**L150CETO '94(6R0)**  
**L200BETO '94(6R1)**

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 150CETO'94 (6R2)/175BETO'94(6R3)/200BETO'94(6R4)/L150CETO'94(6R0)/L200BETO'94(6R1). When you are ordering replacement parts for the 150CETO'94(6R2)/175BETO'94(6R3)/200BETO'94 (6R4)/L150CETO'94(6R0)/L200BETO'94(6R1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

|     |                                                 |
|-----|-------------------------------------------------|
| UR  | Use size (thickness) and/or number as required. |
| UN  | Use as many as you need.                        |
| AP  | Alternate Parts                                 |
| STD | Standard                                        |
| O/S | Over Size                                       |

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot ( . ) is put against the name of each part.

### EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

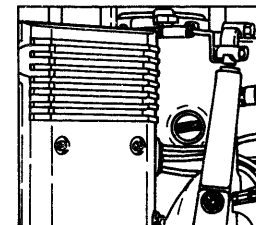
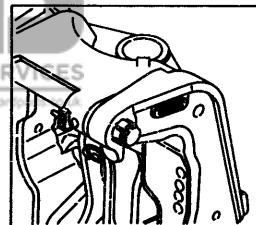
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

### EXAMPLE

| Part No.        | Description          | Q'ty | Remarks |
|-----------------|----------------------|------|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASS'Y | 1    |         |
| 6E0-85550-70    | . ROTOR ASS'Y        | 1    |         |
| 6E0-15723-00-94 | . . PULLEY, starter  | 1    |         |

## 5. Initial Serial No. and Color Code

| Engine Serial No. |                          |                           |
|-------------------|--------------------------|---------------------------|
| 150CETO           | L : 407989 and following | UL : 759520 and following |
| 175BETO           | L : 403783 and following | UL : 755786 and following |
| 200BETO           | L : 405942 and following | UL : 765272 and following |
| L150CETO          | L : 300581 and following | UL : 703102 and following |
| L200BETO          | L : 300337 and following | UL : 705356 and following |



| Color Code | Color Name                  | Abbreviate |
|------------|-----------------------------|------------|
| 4D         | DARK BLuish GRAY METALLIC 2 | DBNM2      |

# AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 150CETO(6R2)/175BETO(6R3)/200BETO(6R4)/L150CETO(6R0)/L200BETO(6R1) rs modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter ar à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pieces et leurs rs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

- 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

|     |                                                          |
|-----|----------------------------------------------------------|
| UR  | Utiliser la taille (épaisseur) et/ou le nombre demandés. |
| UN  | Utiliser autant que vous en avez besoin.                 |
| AP  | Pièces de Rechange                                       |
| STD | Standard                                                 |
| O/S | Cote Réparation                                          |

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point ( . ) est mis devant le nom de chaque pièce.

**EXEMPLE** CARBURATEUR (ENS.)  
.GICLEUR de ralenti  
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

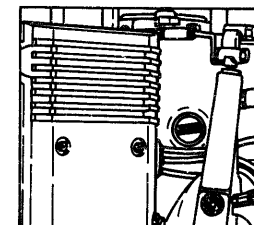
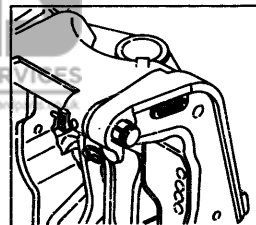
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

**EXEMPLE**

| Référence       | Désignation                        | Q/té Remarques |
|-----------------|------------------------------------|----------------|
| 6E0-85500-70    | VOLANT MAGNETO-ELECTRONIQUE (ENS.) | 1              |
| 6E0-85550-70    | .VOLANT NU (ENS.)                  | 1              |
| 6E0-15723-00-94 | ..POULIE, lanceur                  | 1              |

5. No. de Série de Départ et Code de Couleur

| No. De Série | 150CETO  | L : 407989 et suivants<br>UL : 759520 et suivants |
|--------------|----------|---------------------------------------------------|
|              | 175BETO  | L : 403783 et suivants<br>UL : 755786 et suivants |
|              | 200BETO  | L : 405942 et suivants<br>UL : 765272 et suivants |
|              | L150CETO | L : 300581 et suivants<br>UL : 703102 et suivants |
|              | L200BETO | L : 300337 et suivants<br>UL : 705356 et suivants |



| Code de Couleur | Nom de la Couleur           | Abréviation |
|-----------------|-----------------------------|-------------|
| 4D              | DARK BLUISH GRAY METALLIC 2 | DBNM2       |

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|                 |                                           |        |
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| NUMERICAL INDEX |                                           |        |

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| NUMERICAL INDEX |                                                          |        |

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|         | INDEX NUMERIQUE                                                      |        |

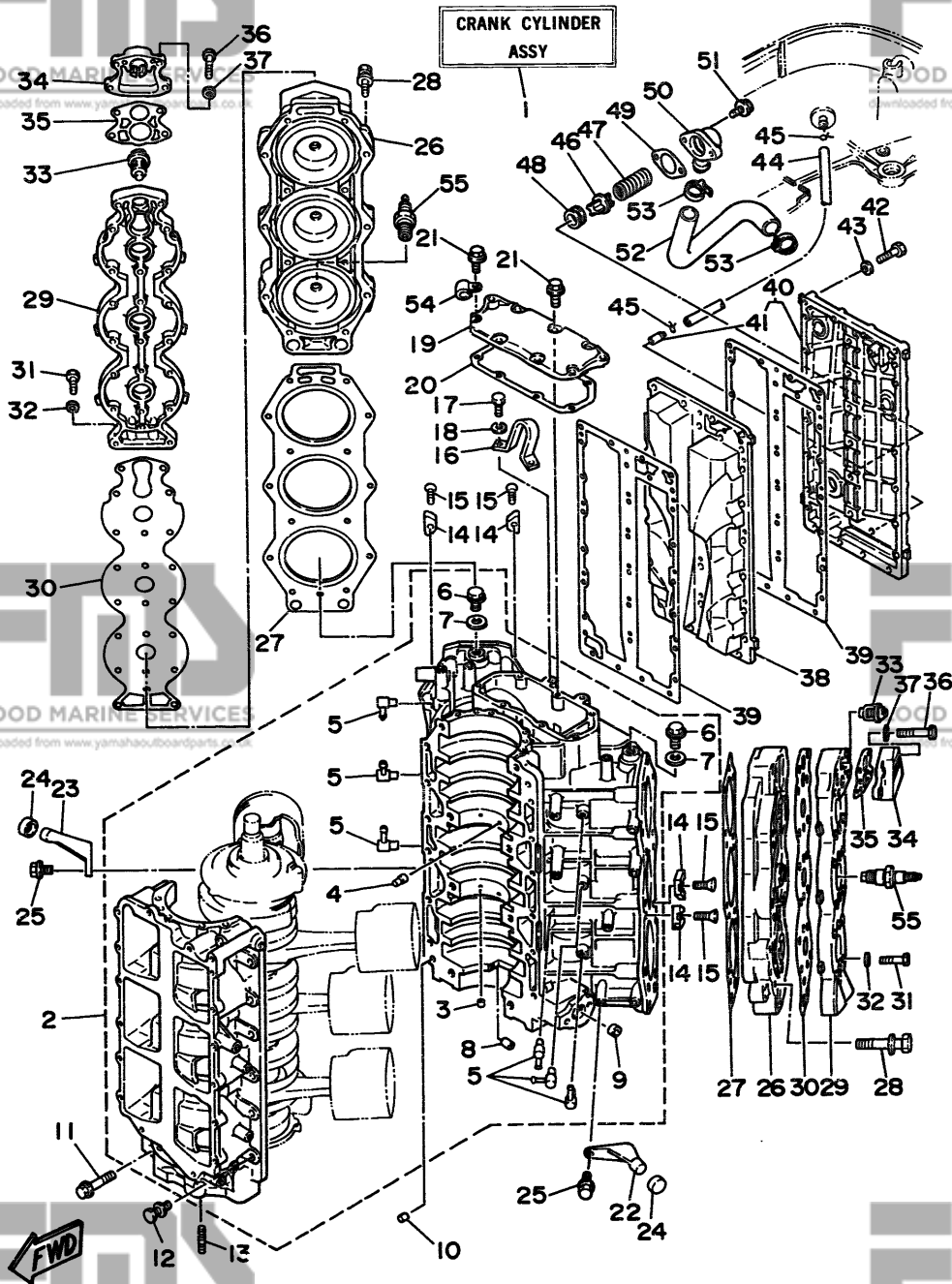


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                                                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------------------------------------------|----------|-------------------|
| 1        | 6R2-W0090-14-4D     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 54,<br>FIG. 2, REF.NO. 1 ~ 25) | 1        | UR 150/L150       |
|          | 6R4-W0090-14-4D     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 54,<br>FIG. 2, REF.NO. 1 ~ 25) | 1        | UR 175/200/L200   |
| 2        | 6R2-15100-00-94     | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                                                       | 1        | UR 150/L150       |
|          | 6R3-15100-00-94     | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                                                       | 1        | UR 175/200/L200   |
| 3        | 624-11379-00        | .VALVE, CHECK<br>.CLAPET                                                                         | 2        |                   |
| 4        | 663-11518-01        | .LOCK, BEARING<br>.CENTREUR, ROULEMENT                                                           | 2        |                   |
| 5        | 646-11370-00        | .CHECK VALVE ASSY<br>.CLAPET (ENS.)                                                              | 6        |                   |
| 6        | 90340-14M00         | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT                                                     | 2        |                   |
| 7        | 90430-14115         | .GASKET<br>.JOINT                                                                                | 2        |                   |
| 8        | 90384-06M07         | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM                                          | 1        |                   |
| 9        | 90384-14M09         | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM                                          | 1        |                   |
| 10       | 93608-12063         | PIN, DOWEL<br>AXE                                                                                | 2        |                   |
| 11       | 90105-10M20         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE                                                      | 8        |                   |
| 12       | 90119-08M23         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                                                       | 12       |                   |
| 13       | 90116-08M45         | BOLT, STUD<br>GOUJON                                                                             | 2        |                   |
| 14       | 6E5-11325-00        | ANODE<br>ANODE                                                                                   | 8        |                   |
| 15       | 98680-04016         | SCREW, OVAL HEAD<br>VIS, TETE FRAISEE BOMBEE                                                     | 8        |                   |
| 16       | 6E5-11119-00        | HANGER, ENGINE<br>ANNEAU, LEVAGE                                                                 | 1        |                   |
| 17       | 97313-08020         | BOLT<br>BOULON                                                                                   | 2        |                   |
| 18       | 92990-08100         | WASHER, SPRING<br>RONDELLE, GROWER                                                               | 2        |                   |
| 19       | 6K7-11371-01-9M     | COVER<br>COUVERCLE                                                                               | 1        |                   |
| 20       | 6E5-11381-A1        | GASKET 1<br>JOINT 1                                                                              | 1        |                   |
| 21       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                                                               | 7        |                   |
| 22       | 6E5-42761-00-94     | STOPPER<br>PLAQUETTE                                                                             | 1        |                   |
| 23       | 6E5-42762-00-94     | STOPPER<br>PLAQUETTE                                                                             | 1        |                   |
| 24       | 663-44533-00        | DAMPER, UPPER MOUNT RUBBER<br>COUVERCLE, SUSPENSION INFRIEU                                      | 2        |                   |

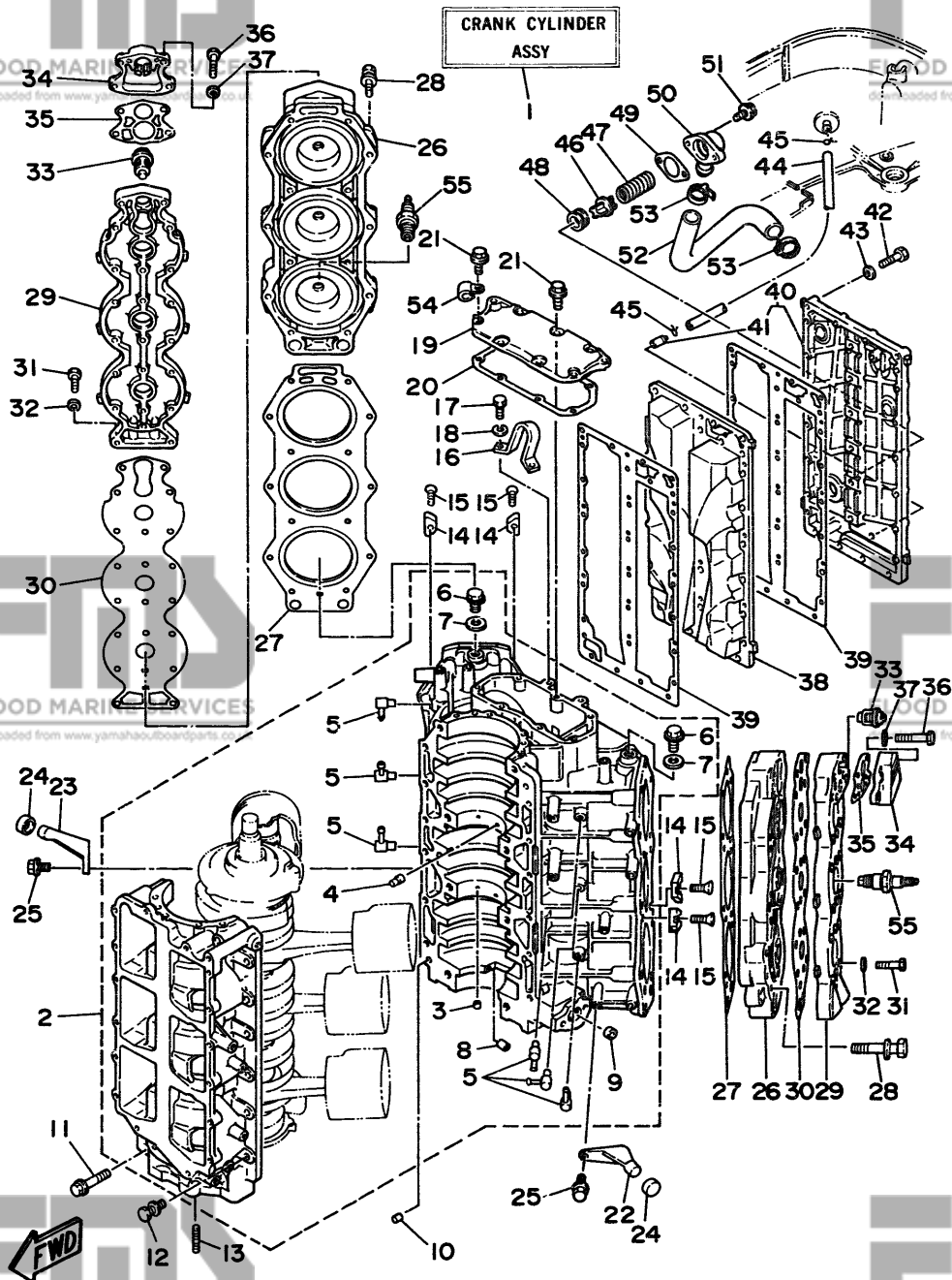


FIG. 1 CYLINDER. CRANKCASE

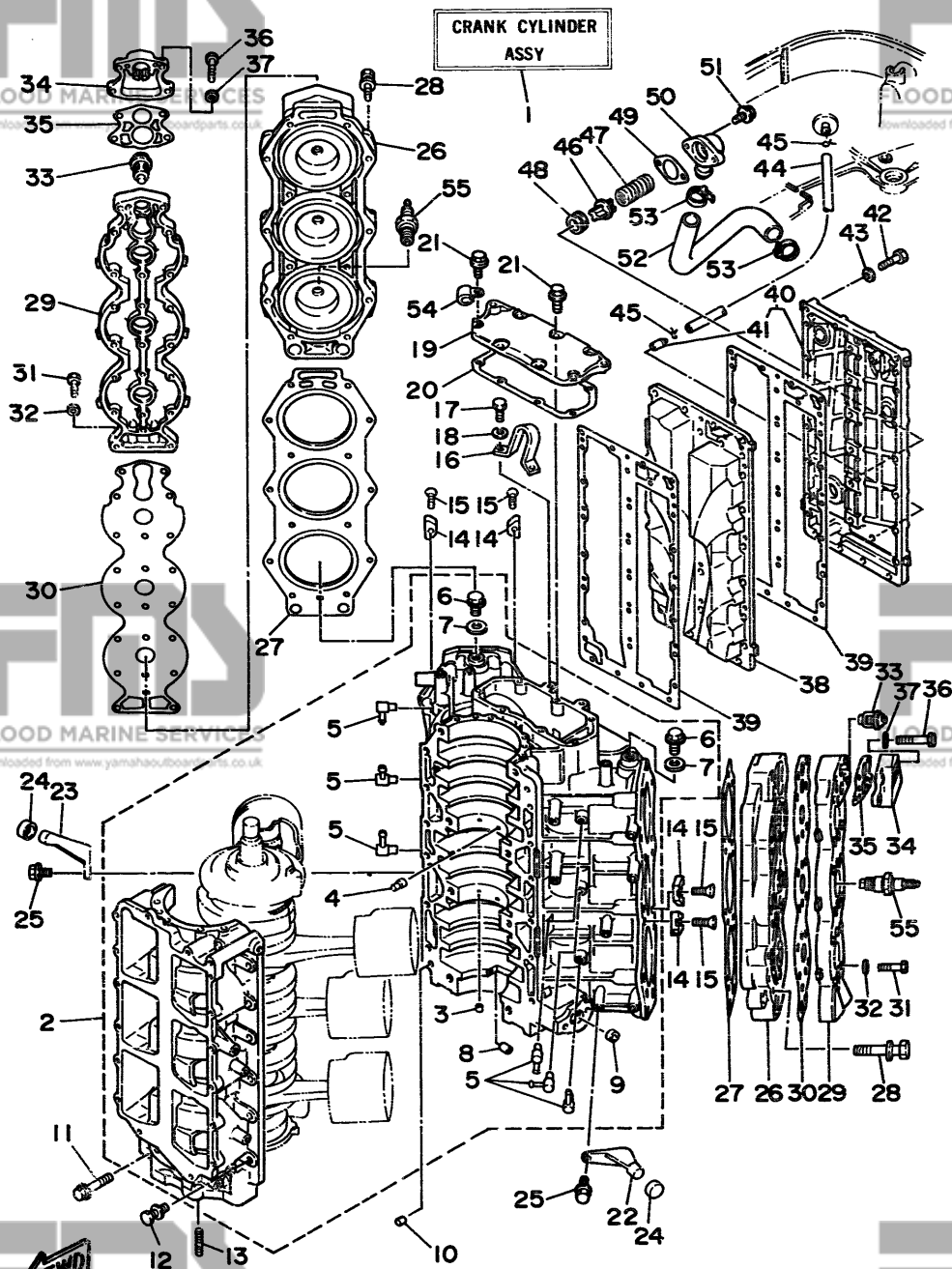
CYLINDRE. CARTER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|----------|-------------------|
| 25       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                         | 4        |                   |
| 26       | 6G4-11111-02-94     | HEAD, CYLINDER 1<br>CULASSE                                | 2        | UR 150/L150       |
|          | 6G5-11111-03-94     | HEAD, CYLINDER 1<br>CULASSE                                | 2        | UR 175/200/L200   |
| 27       | 6G5-11181-A0        | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1             | 2        |                   |
| 28       | 90119-08M21         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 28       |                   |
| 29       | 6G5-11191-00-9M     | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1             | 2        |                   |
| 30       | 6G5-11193-A0        | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1      | 2        |                   |
| 31       | 97095-06030         | BOLT<br>BOULON                                             | 36       |                   |
| 32       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                           | 36       |                   |
| 33       | 6E5-12411-20        | THERMOSTAT<br>THERMOSTAT                                   | 2        |                   |
| 34       | 6G5-12413-00-9M     | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                 | 2        |                   |
| 35       | 688-12414-A1        | GASKET, COVER<br>JOINT, COUVERCLE                          | 2        |                   |
| 36       | 97313-06045         | BOLT<br>BOULON                                             | 8        |                   |
| 37       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                           | 8        |                   |
| 38       | 6G5-41111-00-9M     | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT                | 1        |                   |
| 39       | 6G5-41112-A1        | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT | 2        |                   |
| 40       | 6R3-41113-00-9M     | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT             | 1        |                   |
| 41       | 650-24378-00        | PIPE, JOINT 4<br>.DURITE RACCORDEMENT                      | 1        |                   |
| 42       | 97013-06035         | BOLT<br>BOULON                                             | 29       |                   |
| 43       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                           | 29       |                   |
| 44       | 6E5-24312-00        | PIPE 2<br>DURITE 2                                         | 1        |                   |
| 45       | 90467-08004         | CLIP<br>JONC                                               | 2        |                   |
| 46       | 6G5-12416-00        | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS     | 1        |                   |
| 47       | 90501-16M11         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                | 1        |                   |
| 48       | 90480-20M05         | GROMMET<br>RONDELLE CAOUTCHOUC                             | 1        |                   |
| 49       | 6G5-11382-A1        | GASKET 2<br>JOINT 2                                        | 1        |                   |
| 50       | 6G5-11372-00-5B     | COVER, BYPASS 2<br>CONVERCLE                               | 1        |                   |
| 51       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                         | 2        |                   |

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------|----------|-------------------|
| 52       | 665-12576-00        | HOSE 1<br>TUYAU 1                                              | 1        |                   |
| 53       | 90465-13M36         | CLAMP<br>BRIDE                                                 | 2        |                   |
| 54       | 90465-08028         | CLAMP<br>BRIDE                                                 | 1        |                   |
| 55       | 94702-00247         | PLUG, SPARK (NGK BR8HS-10)<br>BOUGIE D'ALLUMAGE (NGK BR8HS-10) | 6        |                   |



B1

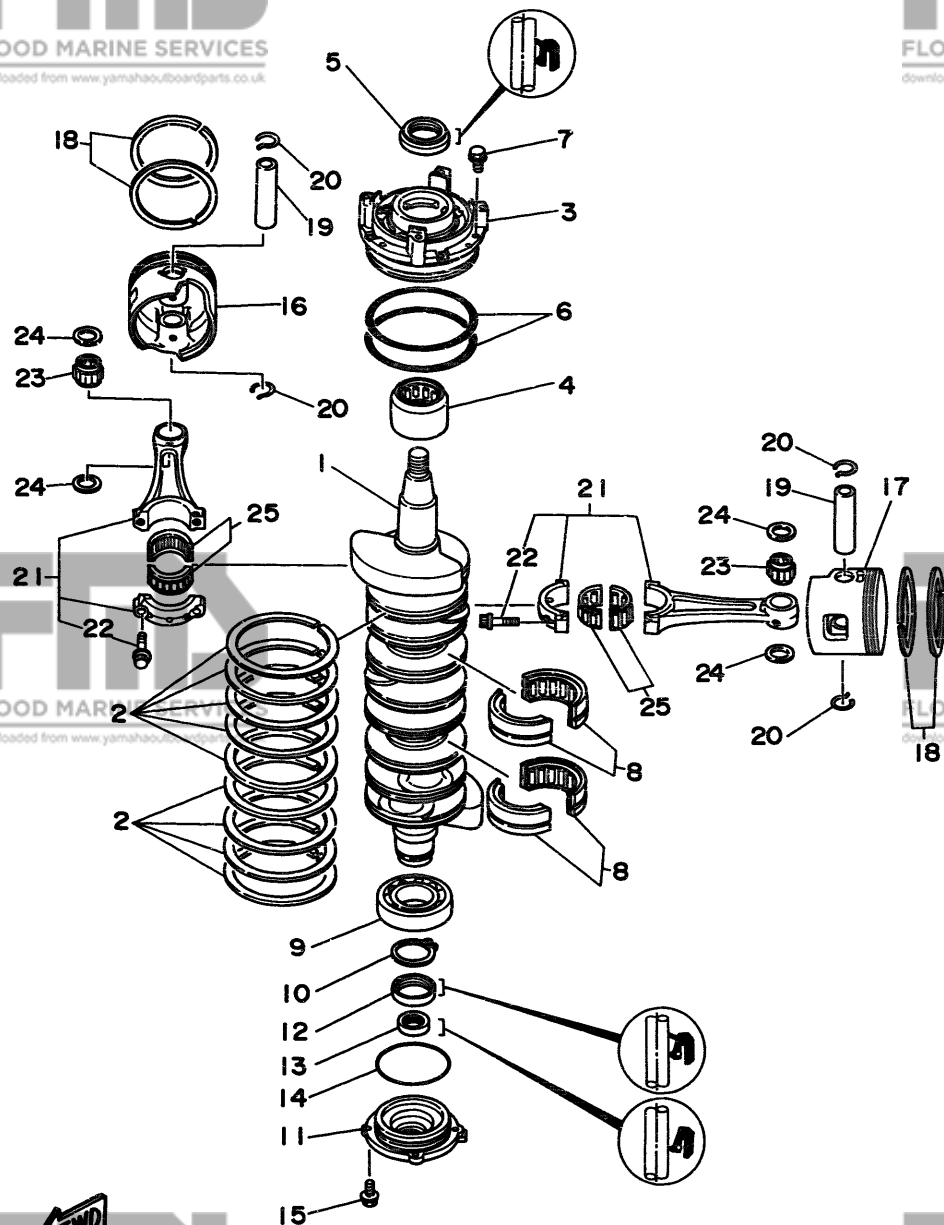


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 1        | 6R3-11411-00        | CRANKSHAFT VILEBREQUIN COMPLET                 | 1        |                   |
| 2        | 6E5-11447-00        | SEAL, CRANK JOINT, VILEBREQUIN                 | 9        |                   |
| 3        | 6R3-15163-00-94     | HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1       | 1        |                   |
| 4        | 93311-940U3         | BEARING, CYLINDRICAL ROULEMENT                 | 1        |                   |
| 5        | 93102-40M38         | OIL SEAL JOINT SPY                             | 1        |                   |
| 6        | 93211-04384         | O-RING JOINT TORIQUE                           | 2        |                   |
| 7        | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL                | 3        |                   |
| 8        | 93310-954V3         | BEARING, CYLINDRICAL ROULEMENT                 | 2        |                   |
| 9        | 93306-208U0         | BEARING ROULEMENT                              | 1        |                   |
| 10       | 93410-40M03         | CIRCLIP CLIPS                                  | 1        |                   |
| 11       | 6G5-15359-00-94     | HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE | 1        |                   |
| 12       | 93102-35M13         | OIL SEAL JOINT SPY                             | 1        |                   |
| 13       | 93101-22M15         | OIL SEAL JOINT SPY                             | 1        |                   |
| 14       | 93210-74M35         | O-RING JOINT TORIQUE                           | 1        |                   |
| 15       | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL                | 4        |                   |
| 16       | 6R5-11631-11-93     | PISTON (STD)                                   | 3        |                   |
|          | 6R5-11635-11        | PISTON (0.25MM O/S)                            | 3        | AP                |
|          | 6R5-11636-11        | PISTON (0.50MM O/S)                            | 3        | AP                |
| 17       | 6R5-11642-11-93     | PISTON 2 (STD)                                 | 3        |                   |
|          | 6R5-11645-11        | PISTON 2 (0.25MM O/S)                          | 3        | AP                |
|          | 6R5-11646-11        | PISTON 2 (0.50MM O/S)                          | 3        | AP                |
| 18       | 6R5-11603-00        | PISTON RING SET (STD)                          | 6        |                   |
|          | 6R5-11604-00        | PISTON RING SET (0.25MM O/S)                   | 6        | AP                |
|          | 6R5-11605-00        | PISTON RING SET (0.50MM O/S)                   | 6        | AP                |
| 19       | 6R5-11633-10        | PIN, PISTON AXE, PISTON                        | 6        |                   |
| 20       | 6R5-11634-10        | CLIP, PISTON PIN AGRAFE, AXE DE PISTON         | 12       |                   |
| 21       | 6R5-11650-10        | CONNECTING ROD ASSY BIELLE COMPLETE            | 6        |                   |
| 22       | 90109-08M61         | BOLT BOULON                                    | 2        |                   |

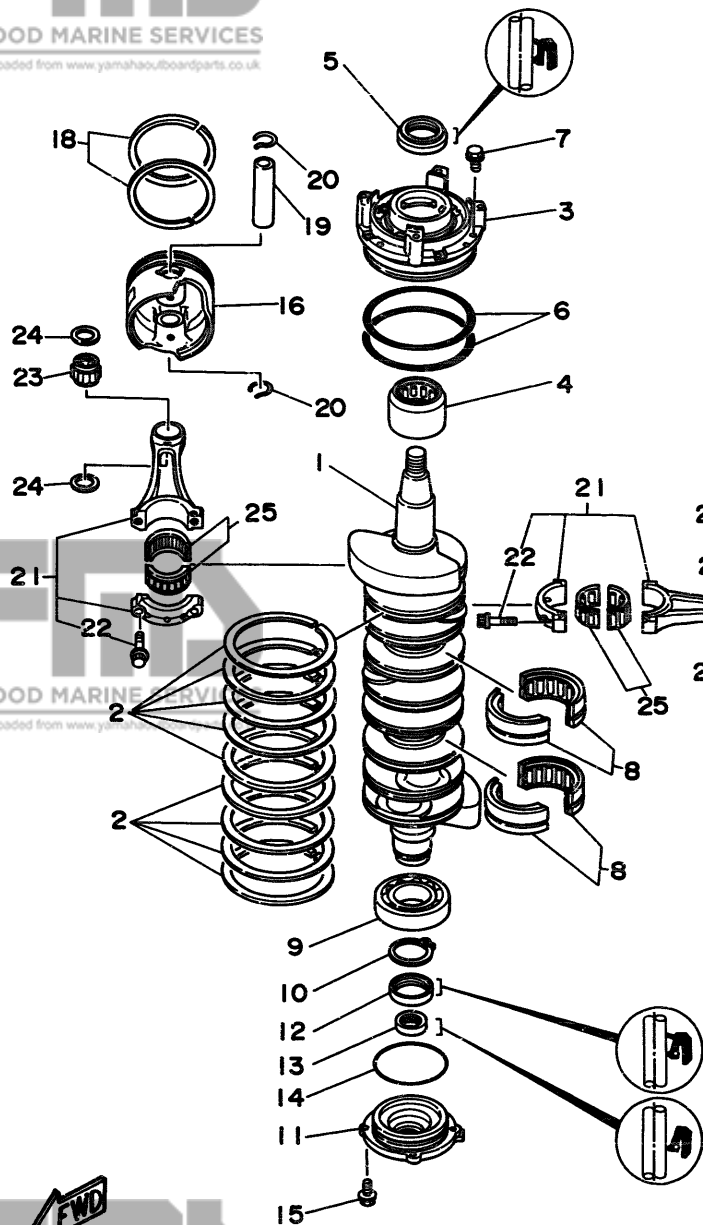


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------|----------|-------------------|
| 23       | 93310-323V6         | BEARING, CYLINDRICAL ROULEMENT | 6        |                   |
| 24       | 90201-23M01         | WASHER, PLATE RONDELLE, PLATE  | 12       |                   |
| 25       | 93310-836V2         | BEARING, CYLINDRICAL ROULEMENT | 6        |                   |

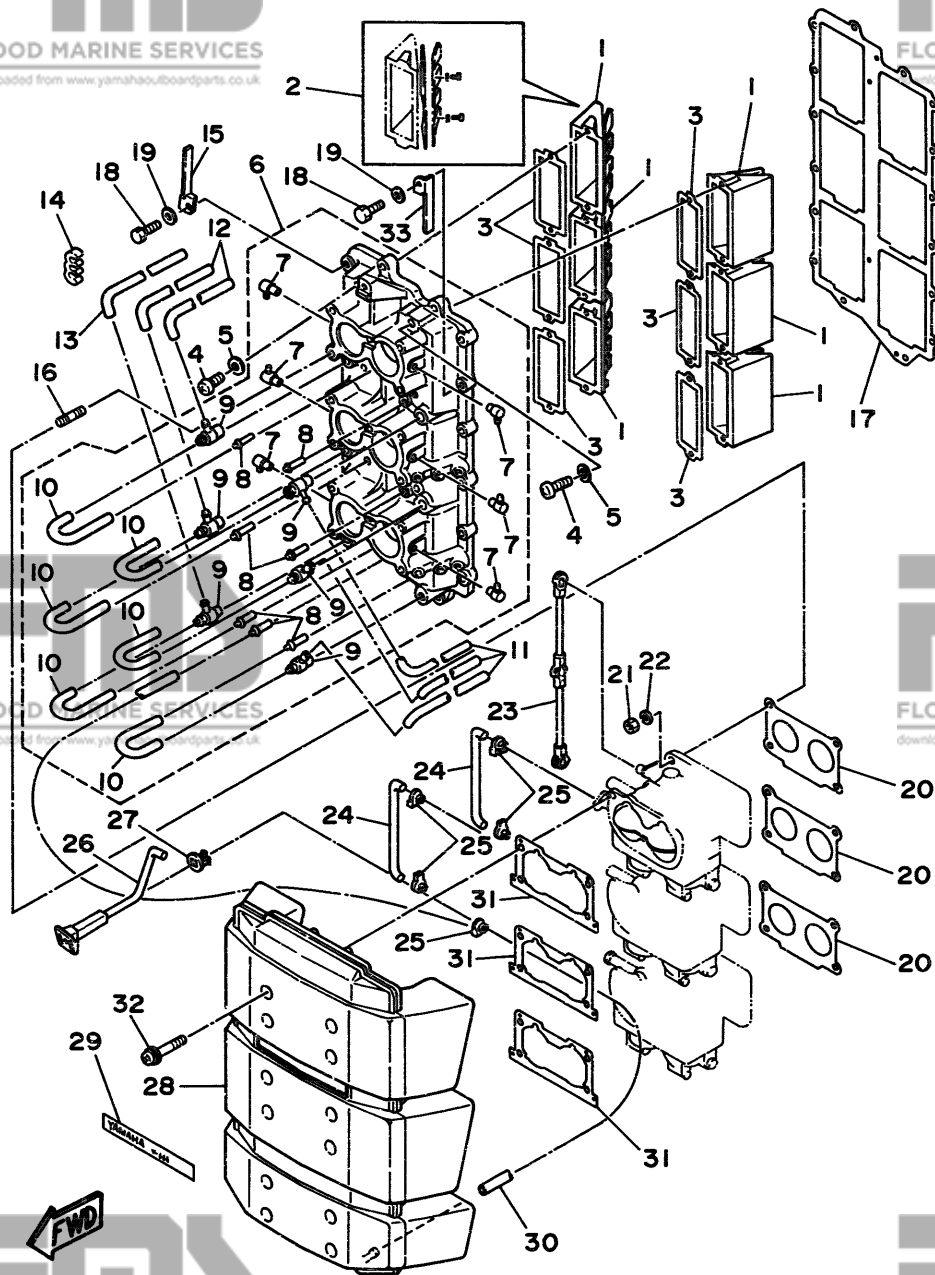


FIG. 3 INTAKE

ADMISSION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|----------|-------------------|
| 1        | 665-13610-00        | REED VALVE ASSY<br>CLAPET COMPLET                | 6        | UR 150/L150       |
|          | 6E5-13610-00        | REED VALVE ASSY<br>CLAPET COMPLET                | 6        | UR 175/200/L200   |
| 2        | 6E5-W0004-00        | .REED SET<br>.JEU DE CLAPETS                     | 1        |                   |
| 3        | 6E5-13621-A1        | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET     | 6        |                   |
| 4        | 98580-05016         | SCREW, PAN HEAD<br>VIS                           | 12       |                   |
| 5        | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                 | 12       |                   |
| 6        | 665-13641-10-94     | MANIFOLD 1<br>TUBULURE 1                         | 1        |                   |
| 7        | 6E5-13552-00        | .NOZZLE<br>.GICLEUR                              | 6        |                   |
| 8        | 624-14485-00        | .PIPE, JOINT<br>.DURITE                          | 7        |                   |
| 9        | 6E5-11370-00        | .CHECK VALVE ASSY<br>.CLAPET (ENS.)              | 6        |                   |
| 10       | 90445-07M28         | .HOSE<br>.DURITE                                 | 6        |                   |
| 11       | 90445-07M45         | HOSE<br>DURITE                                   | 3        |                   |
| 12       | 90445-07M46         | HOSE<br>DURITE                                   | 2        |                   |
| 13       | 90445-07M59         | HOSE<br>DURITE                                   | 1        |                   |
| 14       | 90464-07M05         | CLAMP<br>BRIDE                                   | 2        |                   |
| 15       | 90465-07M20         | CLAMP<br>BRIDE                                   | 2        |                   |
| 16       | 90116-06M30         | BOLT, STUD<br>GOUJON                             | 12       |                   |
| 17       | 665-13645-A1        | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1          | 1        |                   |
| 18       | 97095-06025         | BOLT<br>BOULON                                   | 16       |                   |
| 19       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                 | 16       |                   |
| 20       | 6E5-14198-A1        | GASKET<br>JOINT                                  | 3        |                   |
| 21       | 95380-06600         | NUT<br>ECROU                                     | 12       |                   |
| 22       | 92995-06100         | WASHER, SPRING<br>RONDELLE, GROWER               | 12       |                   |
| 23       | 665-41217-01        | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION   | 1        |                   |
| 24       | 6E5-41256-01        | ROD, CHOKE 1<br>TRINGLE 1, STARTER               | 2        |                   |
| 25       | 661-41262-02        | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 5        |                   |
| 26       | 6R3-41271-00        | KNOB, CHOKE<br>BOUTON DE STARTER                 | 1        |                   |
| 27       | 689-41273-00        | GROMMET<br>PASSE-FIL                             | 1        |                   |

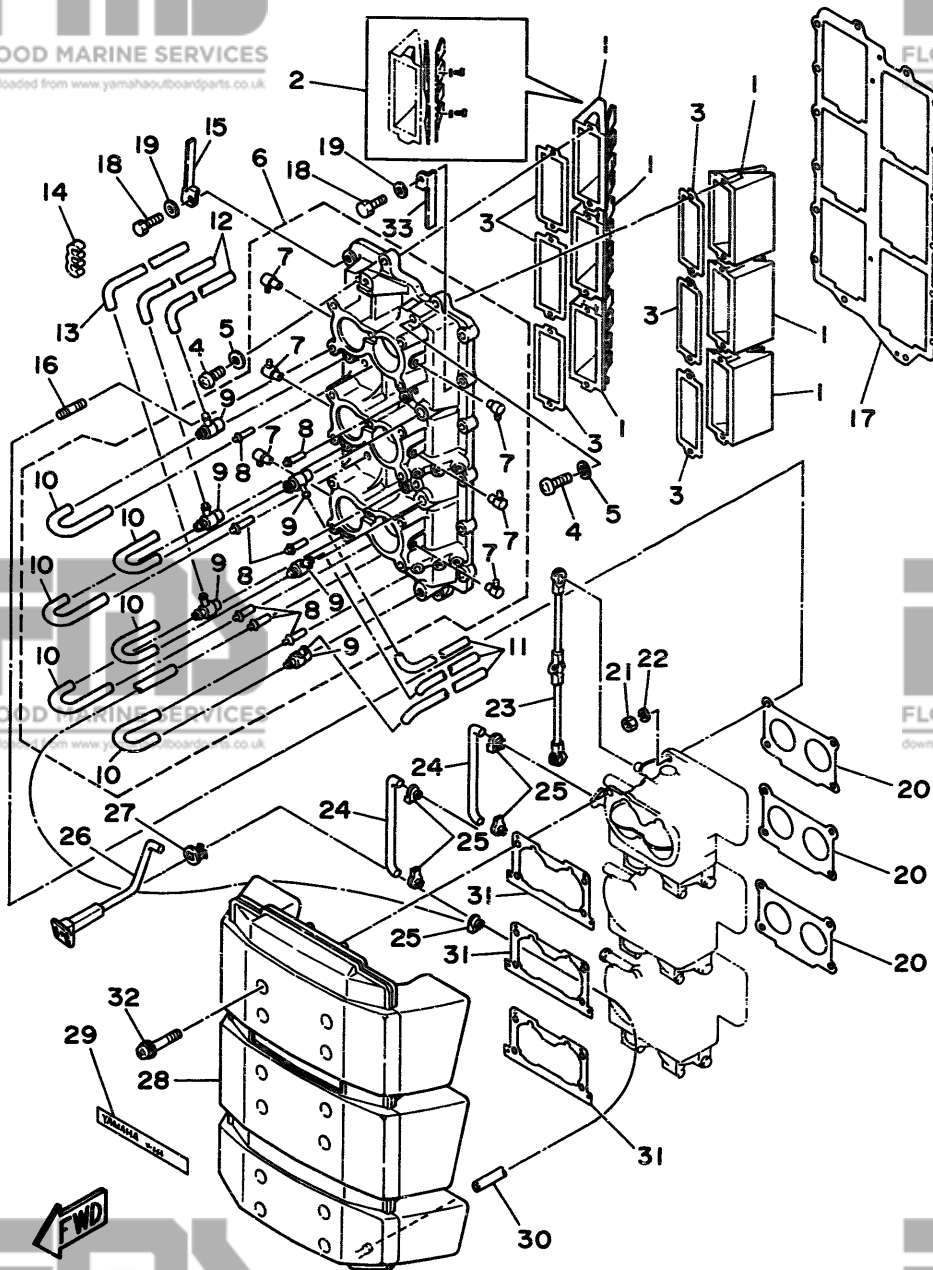
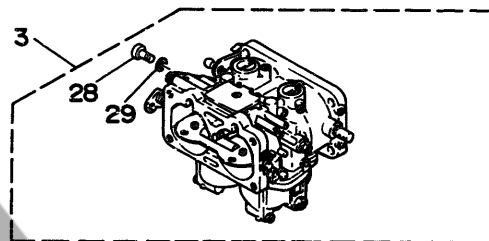
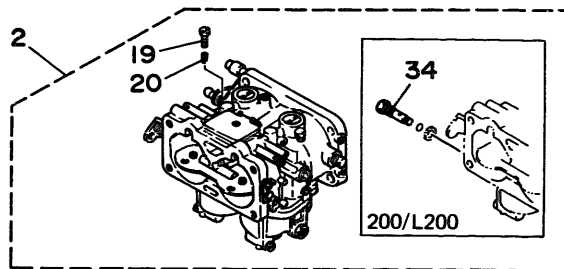
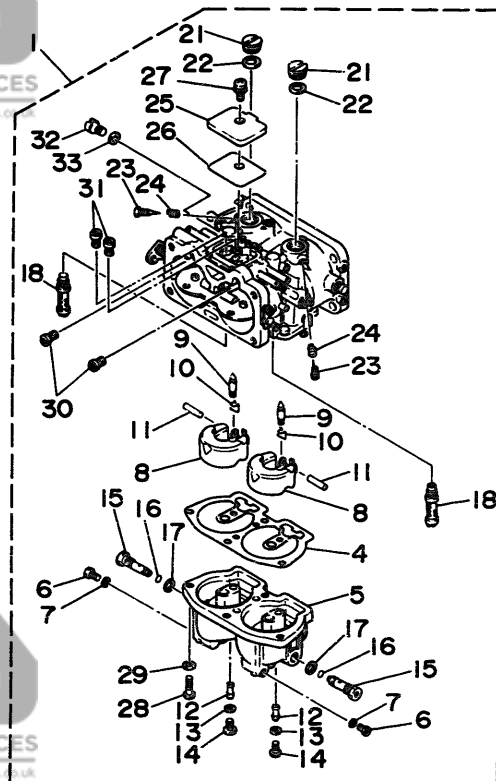


FIG. 3 INTAKE

ADMISSION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 28       | 6R3-14440-00        | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION | 1        |                   |
| 29       | 6G5-1441K-00        | EMBLEM<br>EMBLEM                               | 1        |                   |
| 30       | 90445-07M08         | HOSE<br>DURITE                                 | 1        |                   |
| 31       | 6K7-14483-00        | GASKET<br>JOINT                                | 3        |                   |
| 32       | 90159-06M14         | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE       | 12       |                   |
| 33       | 90465-07M20         | CLAMP<br>BRIDE                                 | 2        |                   |



**FIG. 4 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|----------|-------------------|
| 1        | 6R2-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1         | 1        | UR 150/L150       |
|          | 6R3-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1         | 1        | UR 175            |
|          | 6R4-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1         | 1        | UR 200/L200       |
| 2        | 6R2-14302-01        | CARBURETOR ASSY 2<br>CARBURETEUR COMPLET 2         | 1        | UR 150/L150       |
|          | 6R3-14302-01        | CARBURETOR ASSY 2<br>CARBURETEUR COMPLET 2         | 1        | UR 175            |
|          | 6R4-14302-01        | CARBURETOR ASSY 2<br>CARBURETEUR COMPLET 2         | 1        | UR 200/L200       |
| 3        | 6R2-14303-01        | CARBURETOR ASSY 3<br>CARBURETEUR COMPLET 3         | 1        | UR 150/L150       |
|          | 6R3-14303-01        | CARBURETOR ASSY 3<br>CARBURETEUR COMPLET 3         | 1        | UR 175            |
|          | 6R4-14303-01        | CARBURETOR ASSY 3<br>CARBURETEUR COMPLET 3         | 1        | UR 200/L200       |
| 4        | 6E5-14384-03        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 3        |                   |
| 5        | 6E5-14381-03        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 3        |                   |
| 6        | 6E5-14383-01        | .SCREW, DRAIN<br>.BOUCHON, PURGE                   | 6        |                   |
| 7        | 6J8-14995-00        | .GASKET<br>.JOINT                                  | 6        |                   |
| 8        | 6E5-14385-02        | .FLOAT<br>.FLOTTEUR                                | 6        |                   |
| 9        | 6E5-14546-00        | .VALVE, NEEDLE<br>.POINTEAU                        | 6        |                   |
| 10       | 6E5-14159-00        | .CLIP<br>.JONG                                     | 6        |                   |
| 11       | 6E5-14386-02        | .PIN, FLOAT<br>.AXE, FLOTTEUR                      | 6        |                   |
| 12       | 6E5-1492F-40        | .JET, AIR SLOW (#80)<br>.GICLEUR (#80)             | 6        | UR 150/L150       |
|          | 6E5-1492F-38        | .JET, AIR SLOW (#76)<br>.GICLEUR (#76)             | 6        | UR 175            |
|          | 6E5-1492F-42        | .JET, AIR SLOW (#84)<br>.GICLEUR (#84)             | 6        | UR 200/L200       |
| 13       | 6E5-14397-00        | .GASKET<br>.JOINT                                  | 6        |                   |
| 14       | 6E5-14394-00        | .PLUG, SLOW JET<br>.PLOT                           | 6        |                   |
| 15       | 6E5-1492E-62        | .JET, MAIN (#124)<br>.GICLEUR, PRINCIPAL (#124)    | 6        | UR 150/L150       |
|          | 6E5-1492E-63        | .JET, MAIN (#126)<br>.GICLEUR, PRINCIPAL (#126)    | 6        | UR 175            |
|          | 6E5-1492E-77        | .JET, MAIN (#154)<br>.GICLEUR, PRINCIPAL (#154)    | 5        | UR 200/L200       |
| 16       | 6E5-14997-00        | .O-RING<br>.JOINT TORIQUE                          | 6        |                   |
| 17       | 6E5-14398-01        | .GASKET<br>.JOINT                                  | 6        |                   |
| 18       | 6G5-1492A-00        | .NOZZLE, MAIN<br>.PUITS D'AIGUILLE                 | 6        | UR 150/L150       |

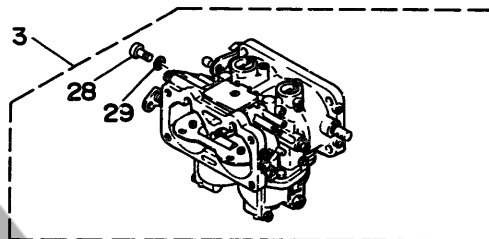
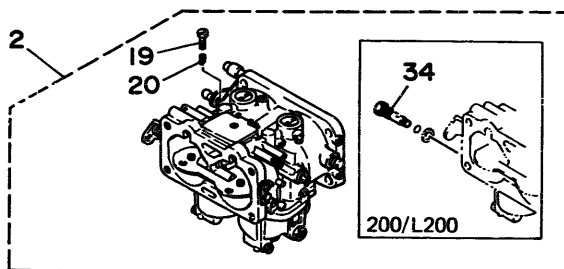
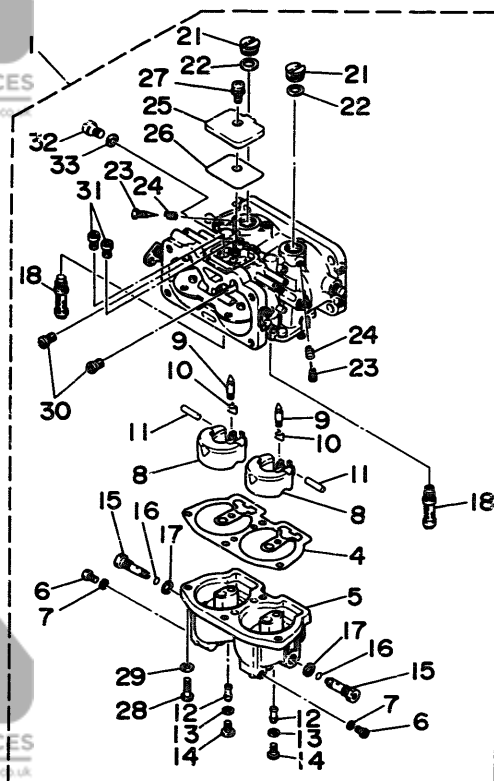


FIG. 4 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                             | Q'TY QTE      | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------------|---------------|-------------------|
| 18       | 6J9-1492A-00        | .NOZZLE, MAIN<br>.PUITS D'AIGUILLE                  | 6 UR 175      |                   |
|          | 6G6-1492A-00        | .NOZZLE, MAIN<br>.PUITS D'AIGUILLE                  | 6 UR 200/L200 |                   |
| 19       | 6E5-14321-00        | .SCREW, THROTTLE<br>.VIS, ACCELERATEUR              | 1 CENTER      |                   |
| 20       | 6J8-14334-00        | .SPRING, THROTTLE<br>.RESSORT, ACCELERATEUR         | 1 CENTER      |                   |
| 21       | 6E5-14328-01        | .PLUG<br>.PLOT                                      | 6             |                   |
| 22       | 6E5-14979-00        | .GASKET<br>.JOINT                                   | 6             |                   |
| 23       | 6E5-14323-03        | .SCREW, AIR ADJUSTING<br>.VIS DE DOSEUR D'AIR       | 6             |                   |
| 24       | 6E5-14223-00        | .SPRING, AIR ADJUSTING<br>.RESSORT, DOSAGE DE L'AIR | 6             |                   |
| 25       | 6E5-14527-01        | .PLATE<br>.PLAQUE                                   | 3             |                   |
| 26       | 6E5-14959-01        | .GASKET<br>.JOINT                                   | 3             |                   |
| 27       | 97980-05108         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE          | 3             |                   |
| 28       | 98580-05016         | .SCREW, PAN HEAD<br>.VIS                            | 13            |                   |
| 29       | 92990-05100         | .WASHER, SPRING<br>.RONDELLE, GROWER                | 13            |                   |
| 30       | 61A-1492H-12        | .JET, SLOW AIR BLEED (#60)<br>.GICLÉUR (#60)        | 6             |                   |
| 31       | 61A-1492G-42        | .JET, MAIN AIR BLEED (#210)<br>.GICLÉUR (#210)      | 6 UR 150/L150 |                   |
|          | 61A-1492G-40        | .JET, MAIN AIR BLEED (#200)<br>.GICLÉUR (#200)      | 6 UR 175      |                   |
|          | 61A-1492G-58        | .JET, MAIN AIR BLEED (#290)<br>.GICLÉUR (#290)      | 6 UR 200/L200 |                   |
| 32       | 6E5-14324-00        | .SCREW, FLAT HEAD<br>.VIS TÊTE PLATE                | 3             |                   |
| 33       | 6J8-14995-00        | .GASKET<br>.JOINT                                   | 3             |                   |
| 34       | 6E5-1492E-79        | .JET, MAIN (#158)<br>.GICLÉUR, PRINCIPAL (#158)     | 1 200/L200    |                   |

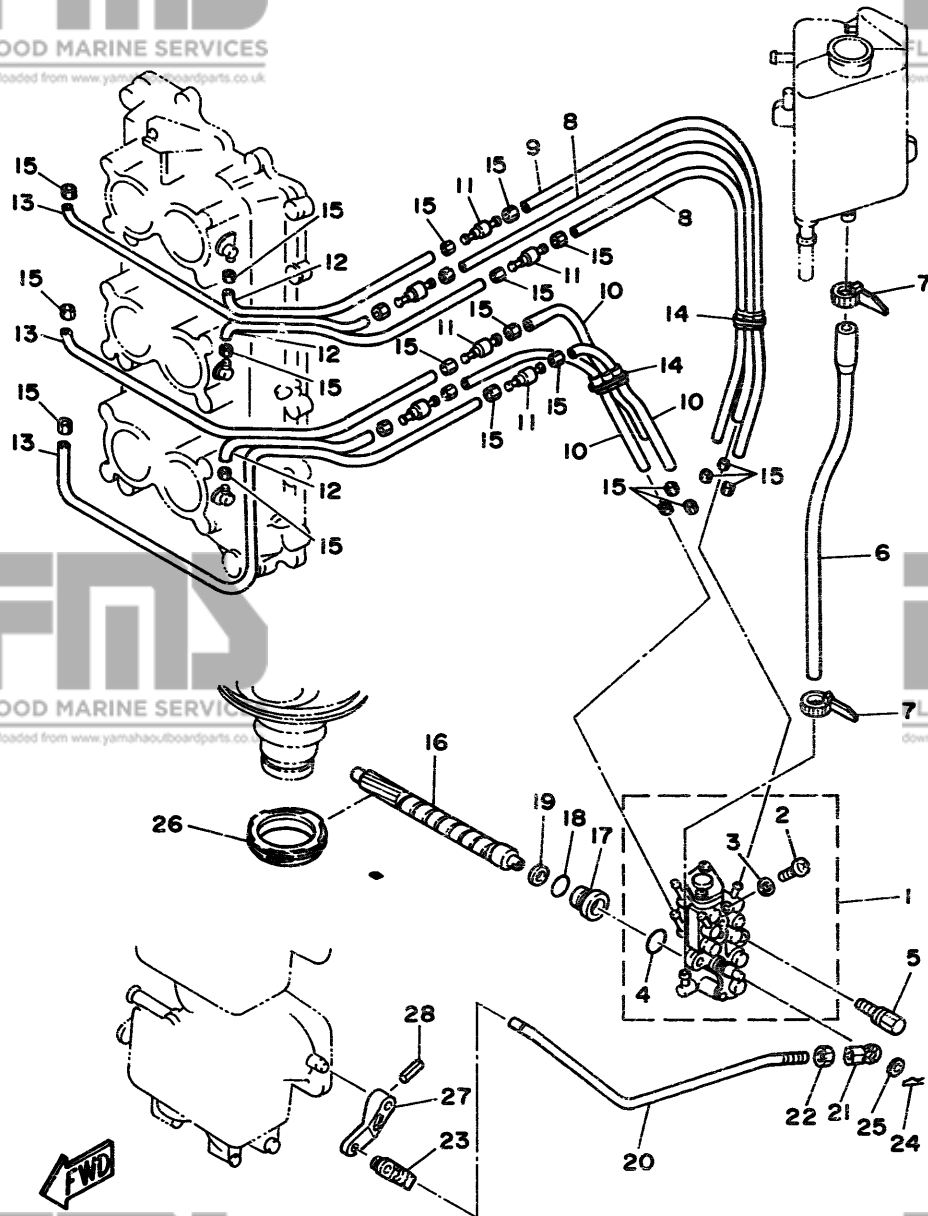


FIG. 5 OIL PUMP

POMPE A HUILE

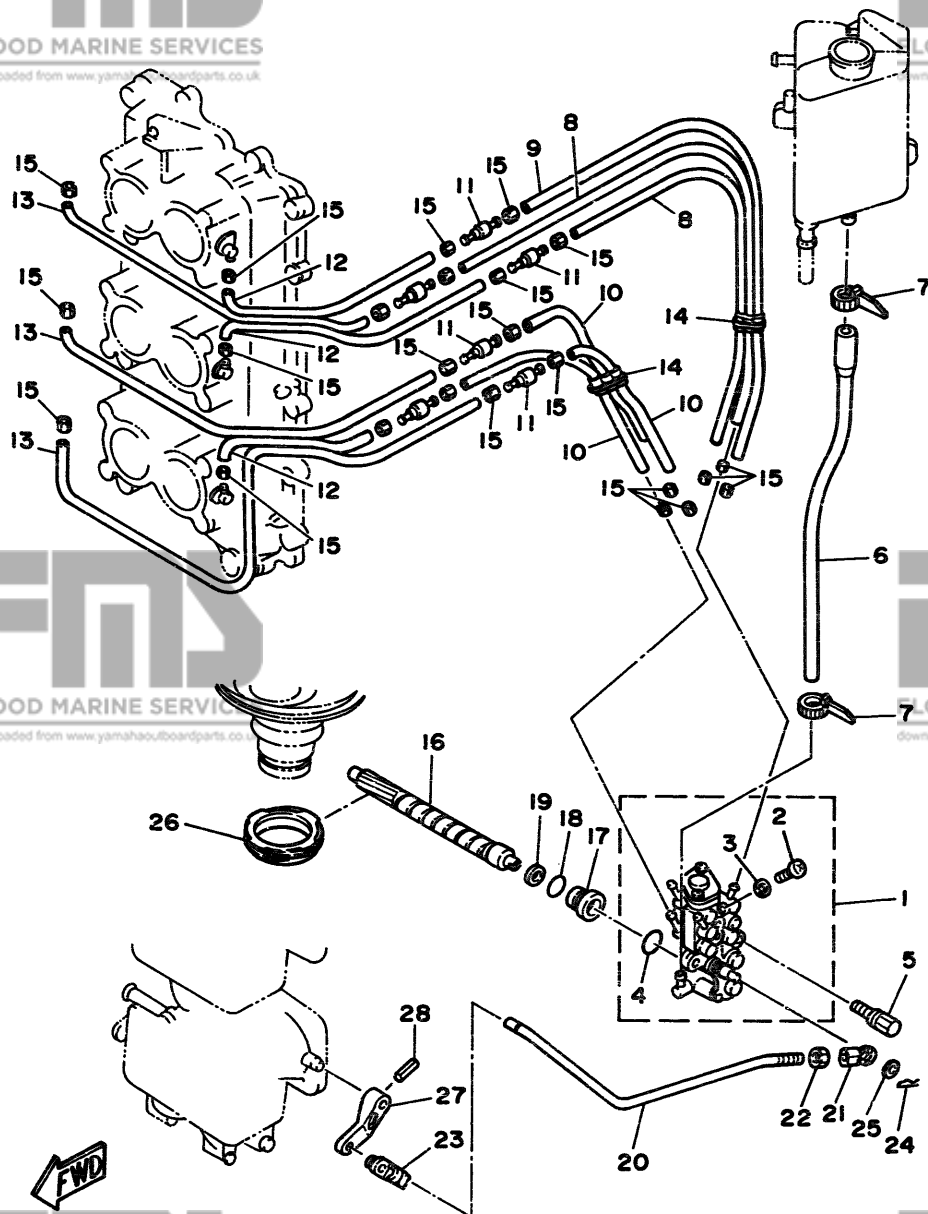
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 1        | 6R3-13200-00        | OIL INJECTION PUMP ASSY | 1        | UR 150/L150/175   |
|          | 6R4-13200-00        | OIL INJECTION PUMP ASSY | 1        | UR 200/L200       |
| 2        | 716-24444-00        | .SCREW                  | 1        |                   |
| 3        | 1YU-13187-00        | .GASKET, BREATHER BOLT  | 1        |                   |
| 4        | 93210-19MA7         | .O-RING                 | 1        |                   |
| 5        | 90109-06M40         | BOLT                    | 2        |                   |
| 6        | 6R3-13416-00        | PIPE, OIL 1             | 1        |                   |
| 7        | 90465-11M10         | CLAMP                   | 2        |                   |
| 8        | 90445-07M72         | HOSE                    | 2        |                   |
| 9        | 90445-07M89         | HOSE                    | 1        |                   |
| 10       | 90445-07M83         | HOSE                    | 3        |                   |
| 11       | 6R3-13183-10        | VALVE, CHECK            | 6        |                   |
| 12       | 90445-07M87         | HOSE                    | 3        |                   |
| 13       | 90445-07M96         | HOSE                    | 3        |                   |
| 14       | 90464-07M05         | CLAMP                   | 2        |                   |
| 15       | 90468-07M02         | CLIP                    | 24       |                   |
| 16       | 6R3-11537-00        | GEAR, DRIVEN            | 1        |                   |
| 17       | 6R3-13117-00        | PIGNON SECONDAIRE       | 1        |                   |
| 18       | 93210-13595         | COLLAR, DISTANCE        | 1        |                   |
| 19       | 90202-08M44         | ENTRETOISE              | 1        |                   |
| 20       | 6R3-41241-00        | O-RING                  | 1        |                   |
| 21       | 6H1-41237-00        | JOINT TORIQUE           | 1        |                   |
| 22       | 95380-05600         | WASHER, PLATE           | 1        |                   |
| 23       | 6R5-41237-00        | RONDELLE, PLATE         | 1        |                   |
| 24       | 90468-05M03         | ROD, LINK               | 1        |                   |
| 25       | 90202-05088         | BIELLE                  | 1        |                   |
| 26       | 6R3-11536-00        | JOINT, LINK             | 1        |                   |
| 27       | 6E5-14276-01        | RACCORD                 | 1        |                   |
|          |                     | NUT                     | 1        |                   |
|          |                     | ECROU                   | 1        |                   |
|          |                     | JOINT, LINK             | 1        |                   |
|          |                     | RACCORD                 | 1        |                   |
|          |                     | CLIP                    | 1        |                   |
|          |                     | JONC                    | 1        |                   |
|          |                     | WASHER, PLATE           | 1        |                   |
|          |                     | RONDELLE, PLATE         | 1        |                   |
|          |                     | GEAR, DRIVE             | 1        |                   |
|          |                     | PIGNON SECONDAIRE       | 1        |                   |
|          |                     | LEVER                   | 1        |                   |
|          |                     | LEVIER                  | 1        |                   |

C1

FIG. 5 OIL PUMP

POMPE A HUILE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 28       | 91690-30016         | PIN, SPRING AGRAFFE     | 1        |                   |



**C2**

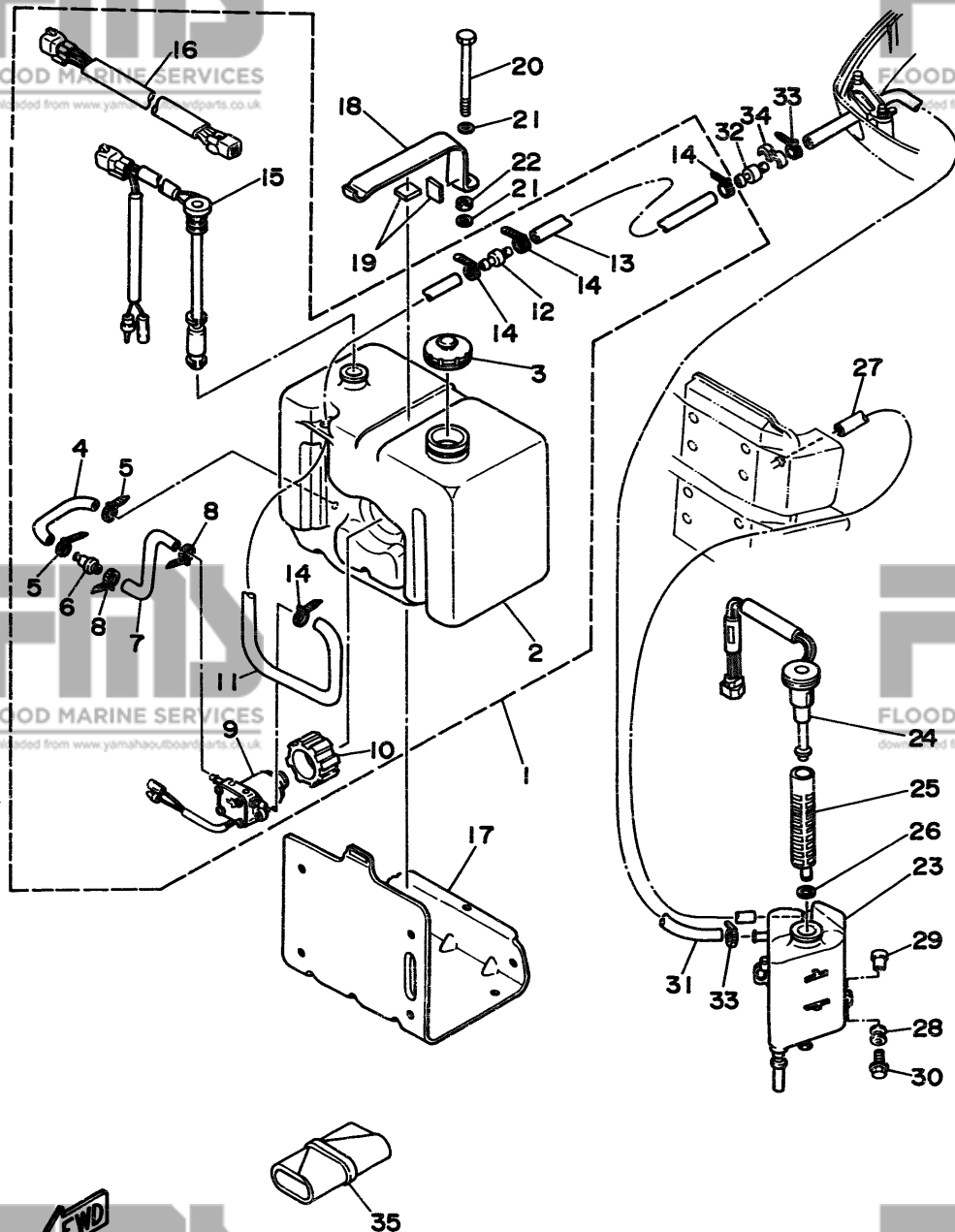


FIG. 6 OIL TANK

RESERVOIR A PETROLE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------|----------|-------------------|
| 1        | 6E5-21708-06        | OIL TANK SUB-ASSY              | 1        | UR 150/175/200    |
|          | 6K1-21708-03        | RESERVOIR A PETROLE (ENS.)     |          |                   |
|          |                     | OIL TANK SUB-ASSY              | 1        | UR L150/L200      |
|          |                     | RESERVOIR A PETROLE (ENS.)     |          |                   |
| 2        | 6E5-21733-02        | .SUB TANK, OIL                 | 1        |                   |
| 3        | 6E5-21770-03        | .RESERVOIR A HUILE SECOURS     | 1        |                   |
|          |                     | .OIL TANK CAP ASSY             | 1        |                   |
|          |                     | .CABOCHON DE RESERVOIR A HUILE | 1        |                   |
| 4        | 6E5-24322-00        | .PIPE 11                       | 1        |                   |
| 5        | 90465-11M10         | .DURITE                        | 2        |                   |
| 6        | 646-24251-02        | .CLAMP                         | 1        |                   |
|          |                     | .BRIDE                         | 1        |                   |
| 7        | 6E5-24319-01        | .STRAINER 1                    | 1        |                   |
|          |                     | .FILTRE 1                      | 1        |                   |
| 8        | 90465-11MT0         | .PIPE, OIL                     | 1        |                   |
|          |                     | .DURITE A HUILE                | 1        |                   |
| 9        | 6E5-81900-01        | .CLAMP                         | 2        |                   |
|          |                     | .BRIDE                         | 1        |                   |
| 10       | 6E5-81922-00        | .OIL FEED PUMP ASSY            | 1        |                   |
|          |                     | .VIEUX                         | 1        |                   |
| 11       | 6E5-81922-00        | .GROMMET                       | 1        |                   |
| 12       | 6E5-24321-01        | .OEILLET CAOUTCHOUC            | 1        |                   |
| 13       | 6E5-24379-00        | .PIPE 10                       | 1        |                   |
|          |                     | .DURITE                        | 1        |                   |
|          |                     | .PIPE, JOINT 4                 | 1        |                   |
|          |                     | .DURITE RACCORDEMENT           | 1        |                   |
| 14       | 90445-11M81         | .HOSE (L:3000)                 | 1        | UR 150/175/200    |
|          | 90445-11M00         | .DURITE (L:3000)               | 1        |                   |
|          |                     | .HOSE (L:8000)                 | 1        | UR L150/L200      |
|          |                     | .DURITE (L:8000)               | 1        |                   |
| 15       | 90465-11M10         | .CLAMP                         | 4        |                   |
|          |                     | .BRIDE                         | 1        |                   |
| 16       | 6E5-85720-03        | .OIL LEVEL GAUGE ASSY          | 1        |                   |
|          |                     | .JAUGE A HUILE CPLT            | 1        |                   |
| 17       | 6R3-82553-30        | .EXTENSION, WIRE LEAD (3M)     | 1        | UR 150/175/200    |
|          | 6R3-82553-80        | .EXTENSION, FAISCEAU (3M)      | 1        |                   |
|          |                     | .EXTENSION, WIRE LEAD (8M)     | 1        | UR L150/L200      |
|          |                     | .EXTENSION, FAISCEAU (8M)      | 1        |                   |
| 18       | 6E5-21734-01-33     | HOLDER, OIL SUB TANK           | 1        |                   |
| 19       | 6E5-21798-01-33     | SUPPORT, RESERV AUXIL A HUILE  | 1        |                   |
| 20       | 6E5-21746-00        | BRACKET, DAMPER                | 1        |                   |
|          |                     | SUPPORT, AMORTISSEUR           | 2        |                   |
| 21       | 97380-06100         | DAMPER                         | 1        |                   |
|          |                     | AMORTISSEUR                    | 1        |                   |
| 22       | 92990-06600         | BOLT                           | 2        |                   |
|          |                     | BOULON, HEXAGONAL              | 1        |                   |
| 23       | 95380-06600         | WASHER, PLATE                  | 1        |                   |
|          |                     | RONDELLE, PLATE                | 1        |                   |
| 24       | 6E5-21750-05        | NUT                            | 1        |                   |
|          |                     | ECROU                          | 1        |                   |
| 25       | 6R3-85730-02        | OIL TANK ASSY                  | 1        |                   |
|          |                     | RESERVOIR A HUILE              | 1        |                   |
|          |                     | OIL LEVEL GAUGE ASSY           | 1        |                   |
|          |                     | VIEUX                          | 1        |                   |
|          |                     | STRAINER, OIL                  | 1        |                   |
|          |                     | FILTRE, HUILE                  | 1        |                   |

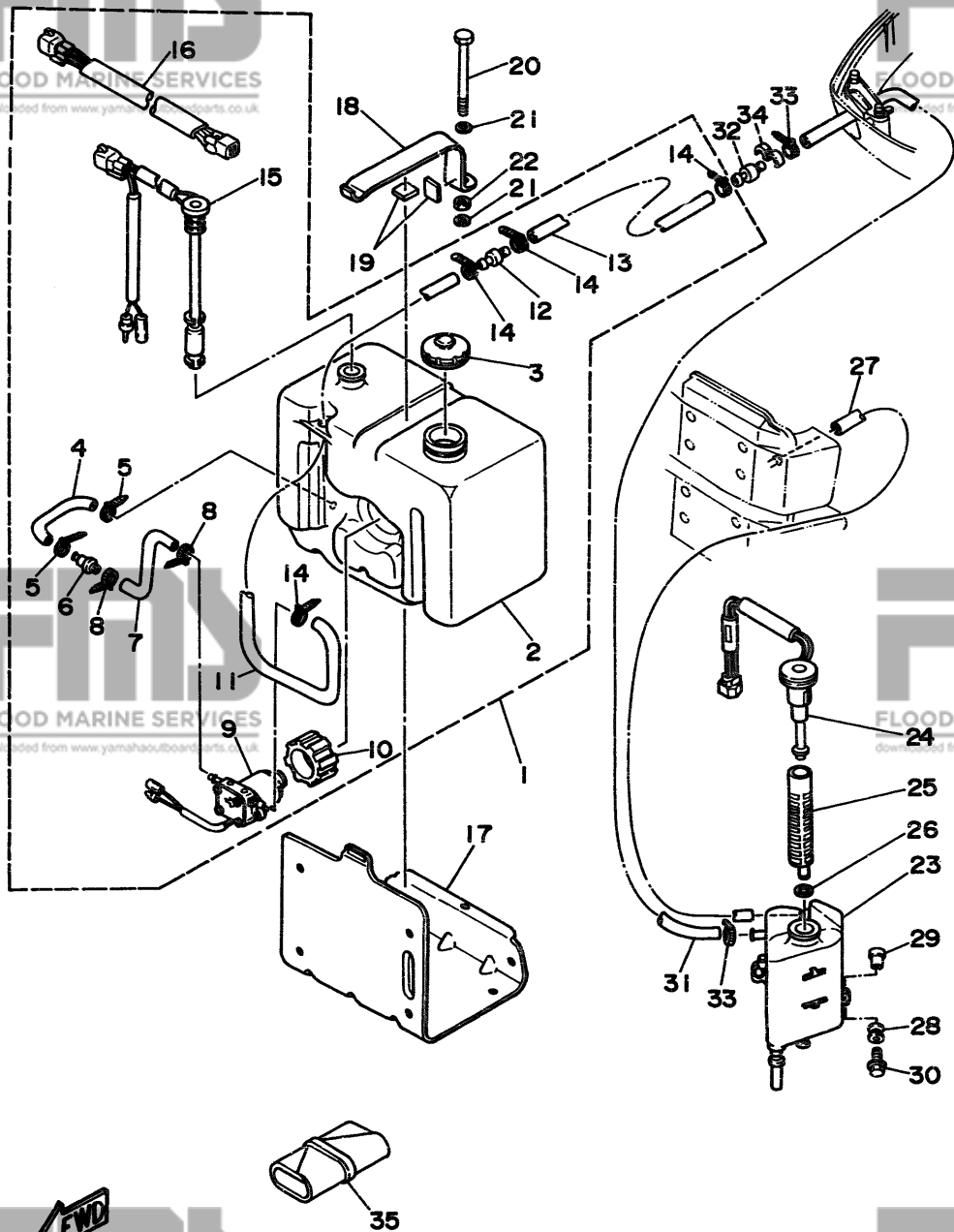


FIG. 6 OIL TANK

RESERVOIR A PETROLE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|----------|-------------------|
| 26       | 6E5-13414-00        | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE | 1        |                   |
| 27       | 90445-05M02         | HOSE<br>DURITE                                       | 1        |                   |
| 28       | 6A0-82317-00        | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 3        |                   |
| 29       | 624-42542-00        | PIPE<br>TUYAU                                        | 3        |                   |
| 30       | 90119-06M65         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 3        |                   |
| 31       | 6R3-24323-00        | PIPE 12<br>DURITE                                    | 1        |                   |
| 32       | 6E5-24379-00        | PIPE, JOINT 4<br>DURITE RACCORDEMENT                 | 1        |                   |
| 33       | 90465-11M10         | CLAMP<br>BRIDE                                       | 2        |                   |
| 34       | 90464-13M34         | CLAMP<br>BRIDE                                       | 1        |                   |
| 35       | 656-W2810-02        | TOOL KIT<br>TROUSSE A OUTILS                         | 1        |                   |

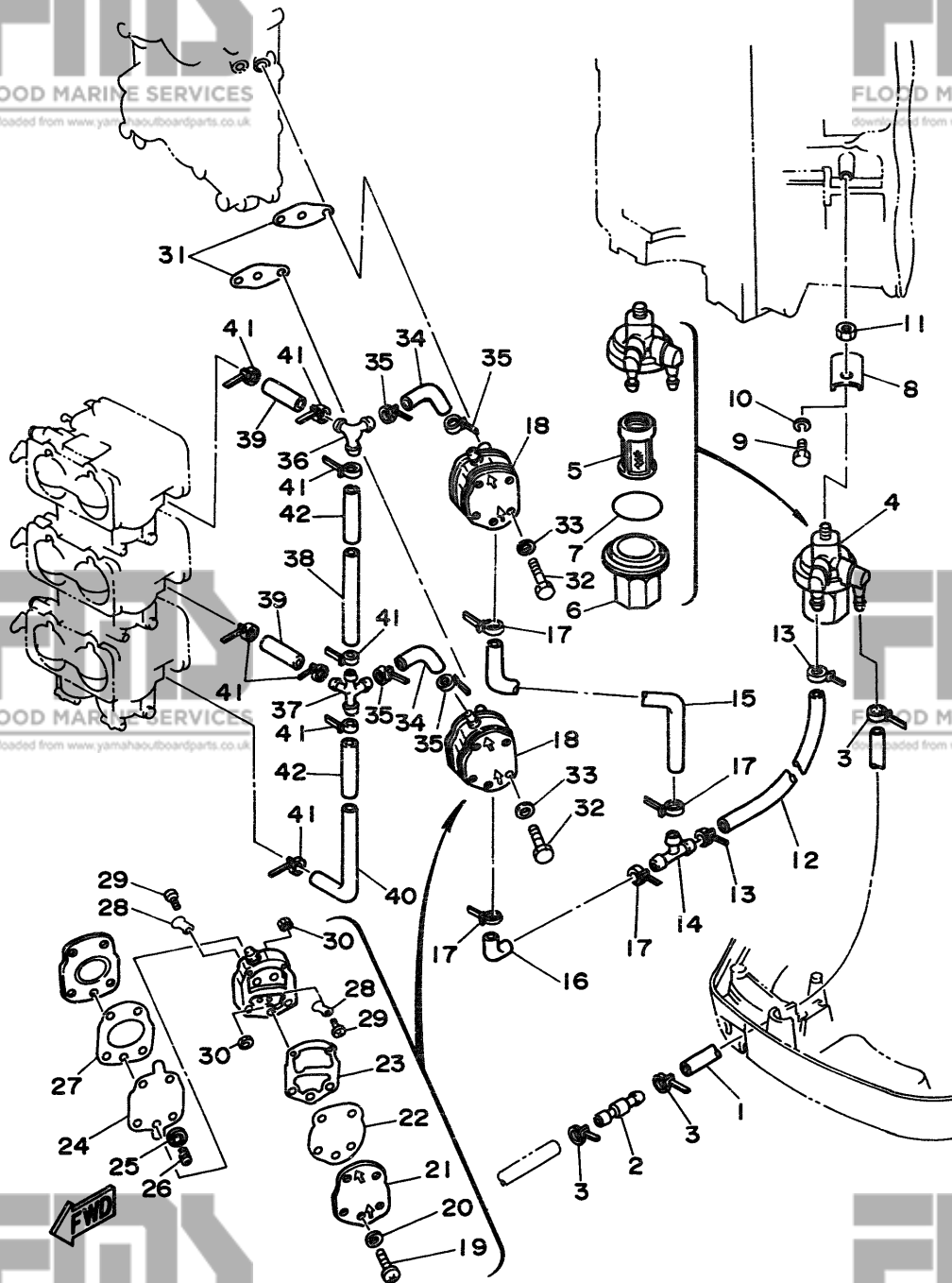


FIG. 7 FUEL

CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 1        | 6R3-24313-00        | PIPE 3 (L:990)          | 1        |                   |
| 2        | 6R3-24377-00        | DURITE 3 (L:990)        | 1        |                   |
| 3        | 90465-11M10         | PIPE, JOINT 3           | 1        |                   |
| 4        | 6R3-24560-00        | DURITE RACCORDEMENT     | 1        |                   |
| 5        | 6R3-24563-00        | CLAMP                   | 3        |                   |
| 6        | 61N-24521-00        | BRIDE                   | 1        |                   |
| 7        | 93210-32738         | FILTER ASSY             | 1        |                   |
| 8        | 648-24566-01        | ENS FILTRE              | 1        |                   |
| 9        | 97313-06014         | ELEMENT, FILTER         | 1        |                   |
| 10       | 92995-06100         | ELEMENT, FILTRE         | 1        |                   |
| 11       | 95380-08600         | CUP, FILTER             | 1        |                   |
| 12       | 665-24314-00        | CUVETTE, FILTRE         | 1        |                   |
| 13       | 90465-11M10         | O-RING                  | 1        |                   |
| 14       | 6E5-24378-00        | JOINT TORIQUE           | 1        |                   |
| 15       | 665-24315-00        | BRACKET, FILTER         | 1        |                   |
| 16       | 6E5-24315-00        | SUPPORT, FILTRE         | 1        |                   |
| 17       | 90465-11M10         | BOLT                    | 1        |                   |
| 18       | 6E5-24410-03        | BOULON                  | 1        |                   |
| 19       | 98580-05035         | WASHER, SPRING          | 1        |                   |
| 20       | 92990-05600         | RONDELLE, GROWER        | 1        |                   |
| 21       | 6E5-24413-00        | NUT                     | 1        |                   |
| 22       | 6E5-24471-00        | ECROU                   | 1        |                   |
| 23       | 6E5-24435-00        | PIPE 4                  | 1        |                   |
| 24       | 6E5-24411-00        | DURITE 4                | 1        |                   |
| 25       | 648-24424-00        | CLAMP                   | 2        |                   |
| 26       | 6E5-24423-00        | BRIDE                   | 1        |                   |
| 27       | 6E5-24434-02        | PIPE, JOINT 4           | 1        |                   |
| 28       | 6A0-24421-01        | DURITE RACCORDEMENT     | 1        |                   |
|          |                     | PIPE 5                  | 1        |                   |
|          |                     | DURITE 5                | 1        |                   |
|          |                     | CLAMP                   | 4        |                   |
|          |                     | BRIDE                   | 2        |                   |
|          |                     | FUEL PUMP ASSY          | 3        |                   |
|          |                     | POMPE A ESSENCE         | 3        |                   |
|          |                     | SCREW, PAN HEAD         | 3        |                   |
|          |                     | VIS                     | 1        |                   |
|          |                     | WASHER, PLATE           | 1        |                   |
|          |                     | RONDELLE, PLATE         | 1        |                   |
|          |                     | BODY 2                  | 1        |                   |
|          |                     | CORPS 2                 | 1        |                   |
|          |                     | DIAPHRAGM               | 1        |                   |
|          |                     | DIAPHRAGME              | 1        |                   |
|          |                     | GASKET, BODY 2          | 1        |                   |
|          |                     | JOINT, CORPS 2          | 1        |                   |
|          |                     | DIAPHRAGM               | 1        |                   |
|          |                     | DIAPHRAGME              | 1        |                   |
|          |                     | SEAT, SPRING            | 1        |                   |
|          |                     | SIEGE, RESSORT          | 1        |                   |
|          |                     | SPRING, DIAPHRAGM       | 1        |                   |
|          |                     | RESSORT, DIAPHRAGME     | 1        |                   |
|          |                     | GASKET, BODY            | 1        |                   |
|          |                     | JOINT, CORPS            | 1        |                   |
|          |                     | VALVE, CHECK            | 4        |                   |
|          |                     | SOUPAPE, RETENUE        |          |                   |

C5

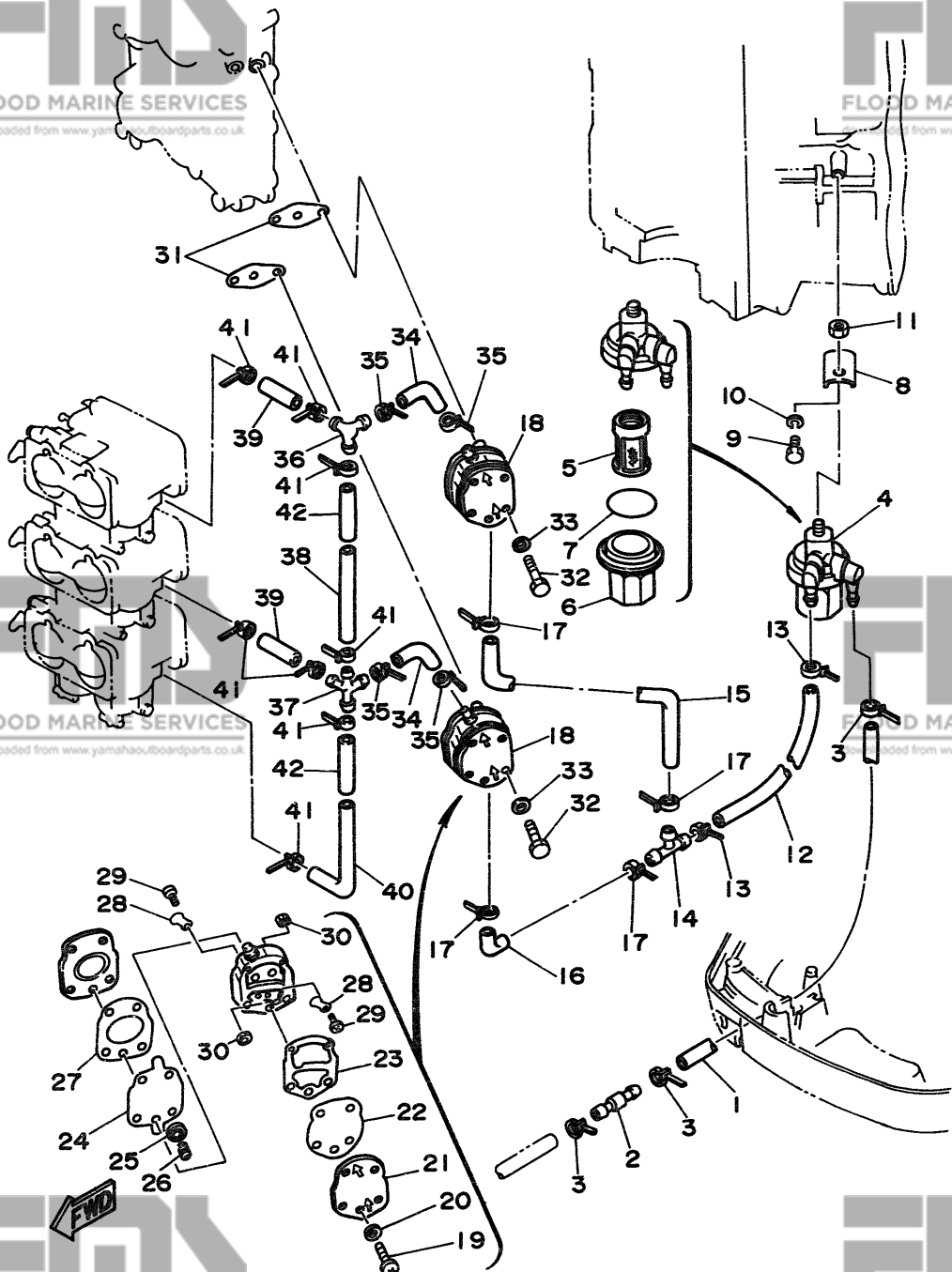


FIG. 7 FUEL

CARBURANT

| REF. NO. | PART NO.<br>NO. PIECES | DESCRIPTION<br>DESCRIPTION                        | Q'TY<br>QTE | REMARKS<br>REMARQUES |
|----------|------------------------|---------------------------------------------------|-------------|----------------------|
| 29       | 6A0-14325-00           | .SCREW, PAN HEAD<br>.VIS TETE CONIQUE             | 4           |                      |
| 30       | 95380-03600            | .NUT<br>.ECROU                                    | 4           |                      |
| 31       | 650-24431-A0           | GASKET, FUEL PUMP 1<br>JOINT 1 DE POMPE A ESSENCE | 2           |                      |
| 32       | 97395-06050            | BOLT<br>BOULON                                    | 4           |                      |
| 33       | 92990-06600            | WASHER, PLATE<br>RONDELLE, PLATE                  | 4           |                      |
| 34       | 665-24316-10           | PIPE 6<br>DURITE 6                                | 2           |                      |
| 35       | 90465-11M10            | CLAMP<br>BRIDE                                    | 4           |                      |
| 36       | 665-24376-00           | PIPE, JOINT 1<br>DURITE 1, RACCORDEMENT           | 1           |                      |
| 37       | 665-24377-00           | PIPE, JOINT 3<br>DURITE RACCORDEMENT              | 1           |                      |
| 38       | 665-24317-01           | PIPE 7<br>DURITE 7                                | 1           |                      |
| 39       | 665-24318-10           | PIPE, OVERFLOW<br>DURITE, REFOULEMENT             | 2           |                      |
| 40       | 665-24319-10           | PIPE, OIL<br>DURITE A HUILE                       | 1           |                      |
| 41       | 90465-11M10            | CLAMP<br>BRIDE                                    | 8           |                      |
| 42       | 90446-15M07            | HOSE<br>DURITE                                    | 2           |                      |

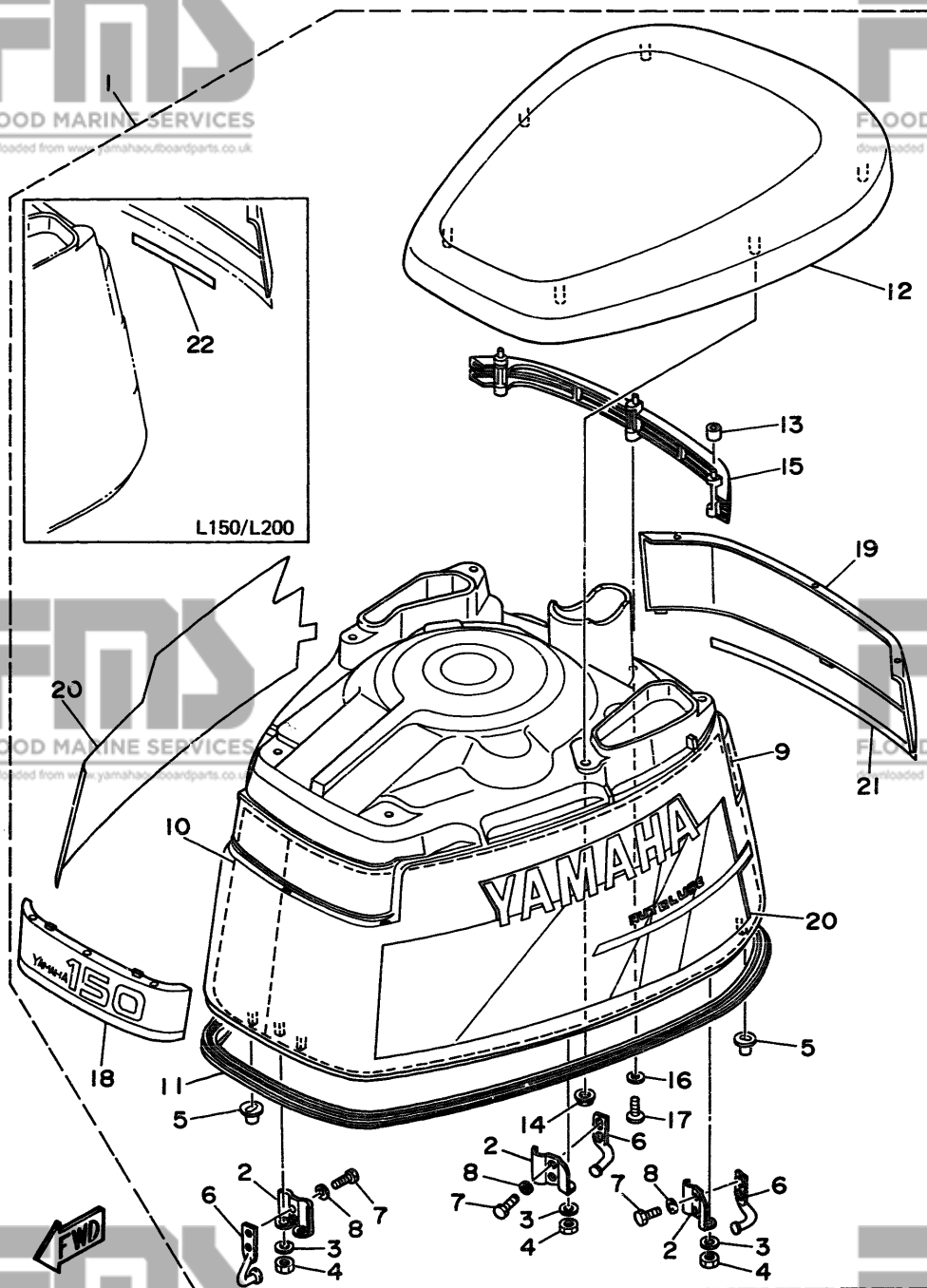


FIG. 8 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE      | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|---------------|-------------------|
| 1        | 6R2-42610-A0-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1 UR 150      |                   |
|          | 6R3-42610-A0-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1 UR 175      |                   |
|          | 6R4-42610-A0-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1 UR 200      |                   |
|          | 6R0-42610-A0-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1 UR L150     |                   |
|          | 6R1-42610-A0-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1 UR L200     |                   |
| 2        | 6R3-42647-00        | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 3             |                   |
| 3        | 92995-06100         | .WASHER, SPRING<br>.RONDELLE, GROWER               | 6             |                   |
| 4        | 95380-06600         | .NUT<br>.ECROU                                     | 6             |                   |
| 5        | 6R3-42662-00        | .DAMPER<br>.AMORTISSEUR                            | 3             |                   |
| 6        | 6R3-42814-00        | .HOOK, CLAMP<br>.CROCHET DE BRIDE                  | 3             |                   |
| 7        | 97095-06012         | .BOLT<br>.BOULON                                   | 6             |                   |
| 8        | 92990-06600         | .WASHER, PLATE<br>.RONDELLE, PLATE                 | 6             |                   |
| 9        | 6R3-42619-00        | .DAMPER, FORM<br>.BOURRELET, CAOUTCHOUC            | 1             |                   |
| 10       | 6R3-42627-00        | .DAMPER, FORM<br>.BOURRELET, CAOUTCHOUC            | 1             |                   |
| 11       | 6R3-42615-01        | .SEAL<br>.JOINT                                    | 1             |                   |
| 12       | 6R3-42613-00-4D     | .MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1             |                   |
| 13       | 90385-04M05         | .BUSH<br>.DOUILLE                                  | 3             |                   |
| 14       | 90179-06M24         | .NUT<br>.ECROU                                     | 6             |                   |
| 15       | 6R3-42636-00        | .LOUVER 2<br>.VOLET 2                              | 1             |                   |
| 16       | 92990-04600         | .WASHER, PLATE<br>.RONDELLE, PLATE                 | 3             |                   |
| 17       | 97780-40120         | .SCREW, TAPPING<br>.VIS, TETE BONDCE               | 3             |                   |
| 18       | 6R2-42686-00        | .EMBLEM, FRONT<br>.EMBLEME, AVANT                  | 1 UR 150/L150 |                   |
|          | 6R3-42686-00        | .EMBLEM, FRONT<br>.EMBLEME, AVANT                  | 1 UR 175      |                   |
|          | 6R4-42686-00        | .EMBLEM, FRONT<br>.EMBLEME, AVANT                  | 1 UR 200/L200 |                   |
| 19       | 6R2-42687-00        | .EMBLEM, REAR<br>.EMBLEME, ARRIERE                 | 1 UR 150/L150 |                   |
|          | 6R3-42687-00        | .EMBLEM, REAR<br>.EMBLEME, ARRIERE                 | 1 UR 175      |                   |
|          | 6R4-42687-00        | .EMBLEM, REAR<br>.EMBLEME, ARRIERE                 | 1 UR 200/L200 |                   |
| 20       | 6R3-W0070-A0        | .GRAPHIC SET<br>.JEU DIEMBLEMES                    | 1             |                   |

**C7**

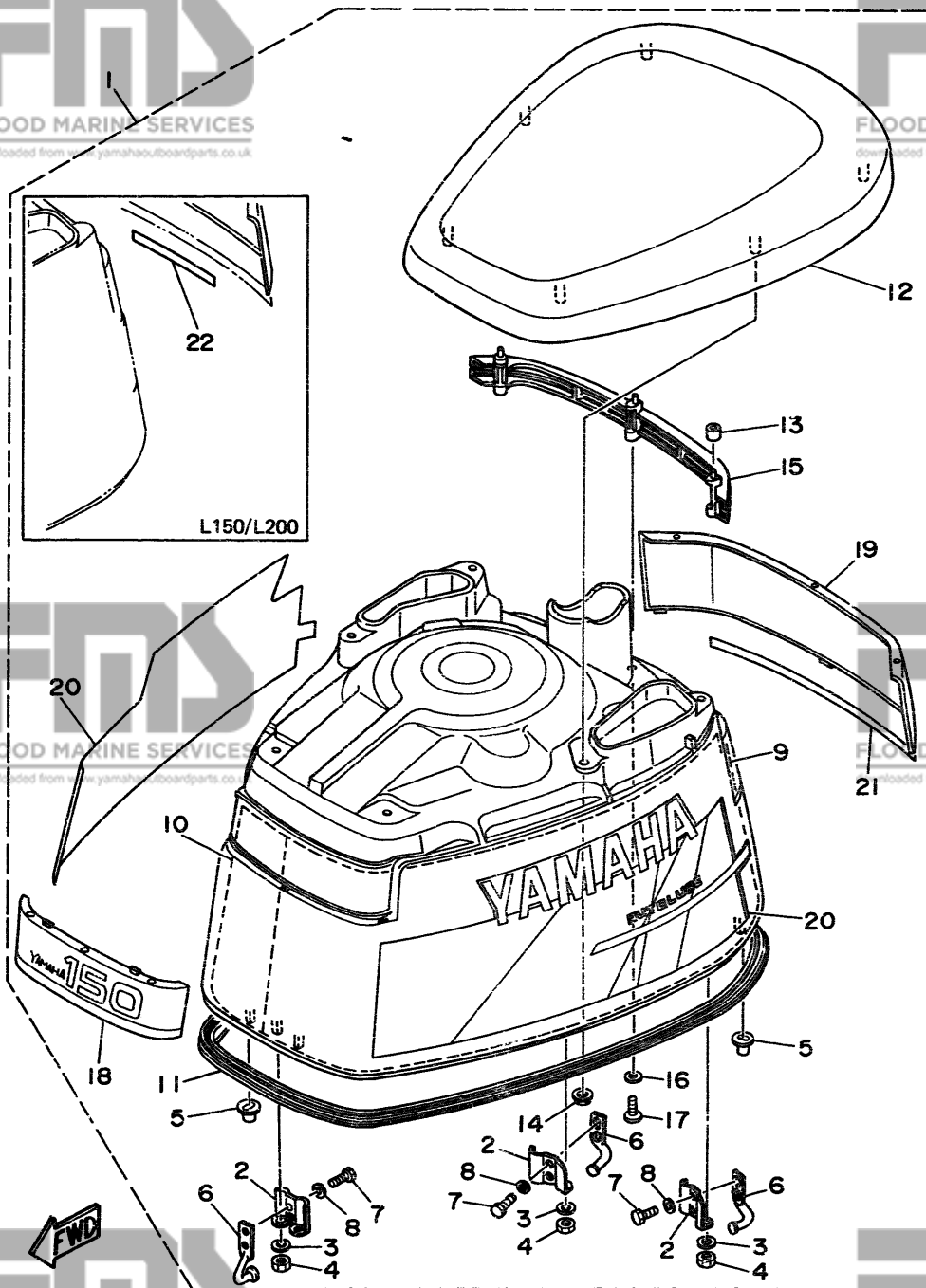


FIG. 8 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                 | Q'TY QTE    | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------|-------------|-------------------|
| 21       | 6R3-4267A-A0        | .GRAPHIC, REAR 2<br>.ADHESIF, ARRIERE 2 | 1           |                   |
| 22       | 6R1-42678-G0        | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE     | 1 L150/L200 |                   |

**D1**

FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

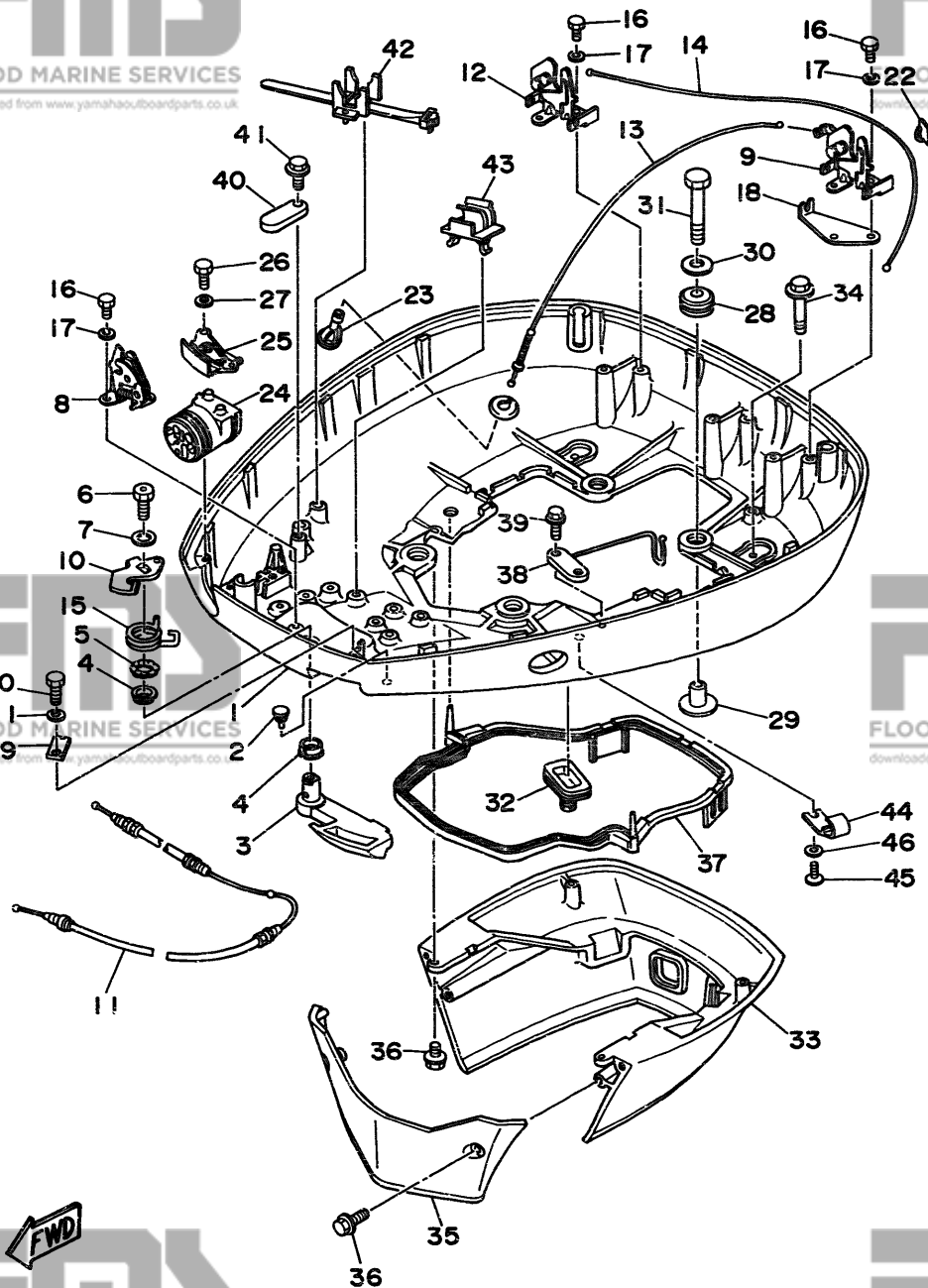
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------|----------|-------------------|
| 1        | 6R3-42711-41-4D     | COWLING, BOTTOM CUVETTE              | 1        |                   |
| 2        | 6H4-42748-00        | GROMMET PASSE-FIL                    | 1        |                   |
| 3        | 6R3-42815-00-4D     | LEVER, CLAMP LEVIER, PRESSE          | 1        |                   |
| 4        | 90386-13M88         | BUSH DOUILLE                         | 2        |                   |
| 5        | 90206-13M10         | WASHER, WAVE RONDELLE, ONDULEE       | 1        |                   |
| 6        | 90109-08M45         | BOLT BOULON                          | 1        |                   |
| 7        | 92990-08200         | WASHER, PLAIN RONDELLE, PLATE        | 1        |                   |
| 8        | 6R3-42824-00        | BASE, CLAMP LEVER BASE, BRIDE LEVIER | 1        |                   |
| 9        | 6R3-42811-01        | STAY SUPPORT                         | 1        |                   |
| 10       | 6R3-42816-00        | LEVER, CLAMP LEVIER, PRESSE          | 1        |                   |
| 11       | 6R3-42850-10        | WIRE, COMPLETE FIL, COMPLET          | 1        |                   |
| 12       | 6R3-42811-10        | STAY SUPPORT                         | 1        |                   |
| 13       | 6N7-42850-10        | WIRE, COMPLETE FIL, COMPLET          | 1        |                   |
| 14       | 6N7-42850-20        | WIRE, COMPLETE FIL, COMPLET          | 1        |                   |
| 15       | 6R3-42813-00        | SPRING, CLAMP LEVER RESSORT          | 1        |                   |
| 16       | 97095-06016         | BOLT BOULON                          | 6        |                   |
| 17       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE        | 6        |                   |
| 18       | 6N7-42828-00        | PLATE, CLAMP PLAQUE, PRESSE          | 1        |                   |
| 19       | 6R3-42828-00        | PLATE, CLAMP PLAQUE, PRESSE          | 1        |                   |
| 20       | 97095-06010         | BOLT BOULON                          | 1        |                   |
| 21       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE        | 1        |                   |
| 22       | 6N7-42841-00        | MARK, CLAMP ADHESIF, BRIDE           | 1        |                   |
| 23       | 6E5-44391-00        | NIPPLE, HOSE RACCORD D'ESSENCE       | 1        |                   |
| 24       | 6R3-42725-20        | GROMMET PASSE-FIL                    | 1        |                   |
| 25       | 6R3-42738-01-5B     | PLATE, FITTING ETRIER                | 1        |                   |
| 26       | 97095-06016         | BOLT BOULON                          | 2        |                   |
| 27       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE        | 2        |                   |
| 28       | 90480-22M15         | GROMMET RONDELLE CAOUTCHOUC          | 4        |                   |

D2

FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 29       | 90387-08M37         | COLLAR COLLERETTE                              | 4        |                   |
| 30       | 90201-08M54         | WASHER, PLATE RONDELLE, PLATE                  | 4        |                   |
| 31       | 97090-08035         | BOLT BOULON                                    | 4        |                   |
| 32       | 688-42726-10        | GROMMET PASSE-FIL                              | 1        |                   |
| 33       | 6R3-42741-00-4D     | APRON CAPOT LATERAL                            | 1        |                   |
| 34       | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL                | 2        |                   |
| 35       | 6R3-42771-00-4D     | APRON CAPOT LATERAL                            | 1        |                   |
| 36       | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL                | 4        |                   |
| 37       | 6E5-42716-00        | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1           | 1        |                   |
| 38       | 6K7-82588-00        | PLATE PLAQUE                                   | 1        |                   |
| 39       | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL                | 1        |                   |
| 40       | 6E5-82588-00        | PLATE PLAQUE                                   | 1        |                   |
| 41       | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL                | 1        |                   |
| 42       | 688-82594-00        | CLAMP BRIDE                                    | 1        |                   |
| 43       | 6E5-82594-00        | CLAMP BRIDE                                    | 4        |                   |
| 44       | 6E5-24367-10        | CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE | 1        |                   |
| 45       | 90157-06M01         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE          | 1        |                   |
| 46       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                  | 1        |                   |



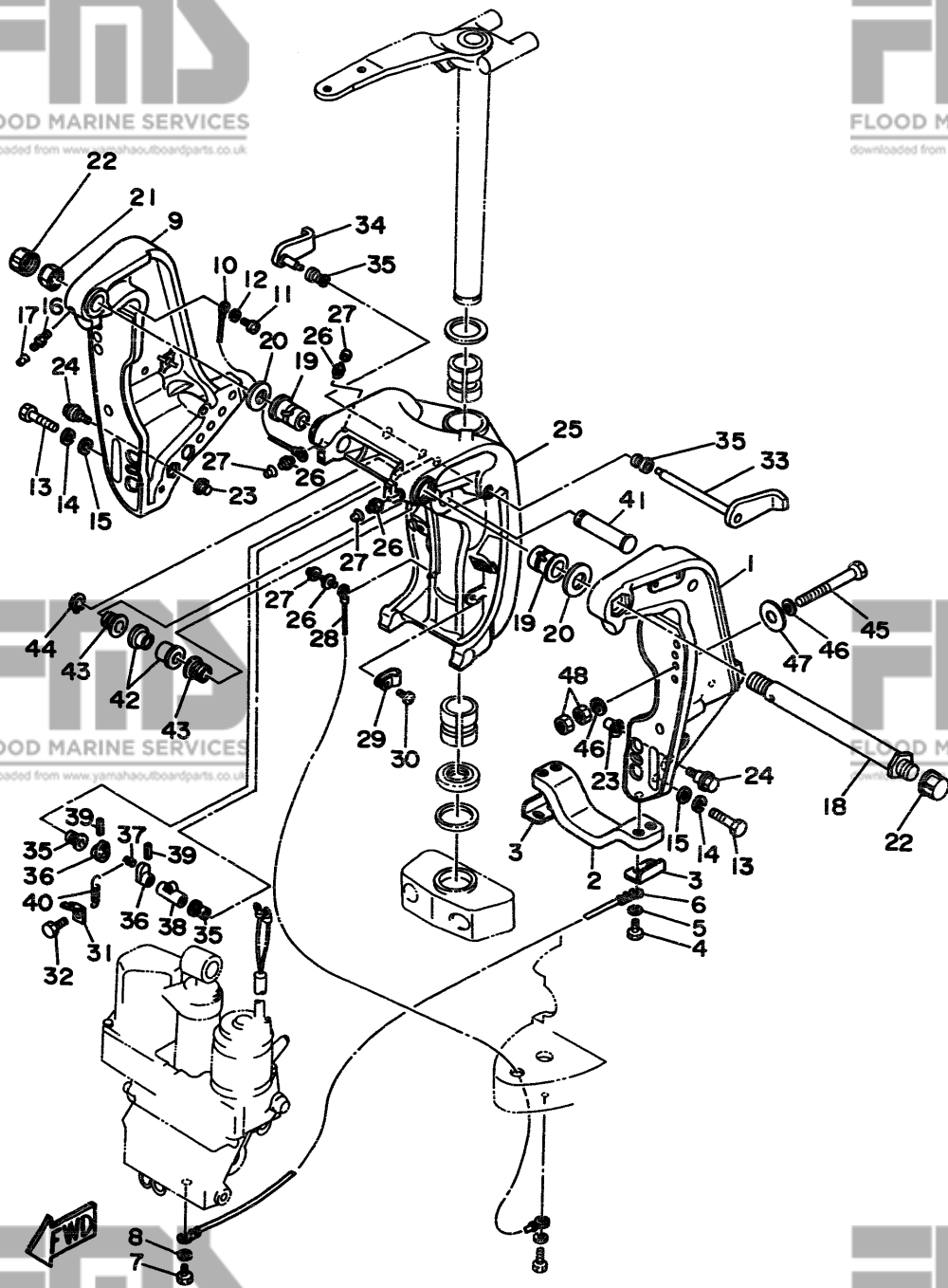


FIG. 10 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------|----------|-------------------|
| 1        | 6G5-43111-01-4D     | BRACKET, CLAMP PRESSE                  | 1        |                   |
| 2        | 6G5-45251-01        | ANODE                                  | 1        |                   |
| 3        | 6G5-44526-00        | ANODE PLATE PLAQUE                     | 2        |                   |
| 4        | 97095-06030         | BOLT BOULON                            | 4        |                   |
| 5        | 92995-06100         | WASHER, SPRING RONDELLE, GROWER        | 4        |                   |
| 6        | 6E5-82148-00        | WIRE, LEAD 4 FIL 4                     | 1        |                   |
| 7        | 97095-06010         | BOLT BOULON                            | 1        |                   |
| 8        | 92990-06600         | WASHER, PLATE RONDELLE, PLATE          | 1        |                   |
| 9        | 6G5-43112-02-4D     | BRACKET, CLAMP PRESSE                  | 1        |                   |
| 10       | 6E5-82148-00        | WIRE, LEAD 4 FIL 4                     | 1        |                   |
| 11       | 98580-06012         | SCREW, PAN HEAD VIS                    | 1        |                   |
| 12       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE          | 1        |                   |
| 13       | 97395-10050         | BOLT BOULON                            | 6        |                   |
| 14       | 92990-10100         | WASHER, SPRING RONDELLE, GROWER        | 6        |                   |
| 15       | 92990-10600         | WASHER, PLATE RONDELLE, PLATE          | 6        |                   |
| 16       | 93700-06M03         | NIPPLE, GREASE PION                    | 1        |                   |
| 17       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR | 1        |                   |
| 18       | 6R3-43131-00        | BOLT, CLAMP BRACKET BOULON, PRESSE     | 1        |                   |
| 19       | 90386-25M31         | BUSH DOUILLE                           | 2        |                   |
| 20       | 90201-26M59         | WASHER, PLATE RONDELLE, PLATE          | 2        |                   |
| 21       | 90185-22M11         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT  | 1        |                   |
| 22       | 6G5-43145-00        | CAP, CLAMP BRACKET CAPUCHON, PRESSE    | 2        |                   |
| 23       | 6G5-43164-00        | ROD, TILT LOCK TIGE                    | 2        |                   |
| 24       | 90109-12M35         | BOLT BOULON                            | 2        |                   |
| 25       | 6G5-43311-00-4D     | BRACKET, SWIVEL SUPPORT, PIVOT         | 1        | UR LONG           |
|          | 6G5-43311-20-4D     | BRACKET, SWIVEL SUPPORT, PIVOT         | 1        | UR ULTRA LONG     |
| 26       | 93700-06M03         | NIPPLE, GREASE PION                    | 5        |                   |
| 27       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR | 5        |                   |

**D4**

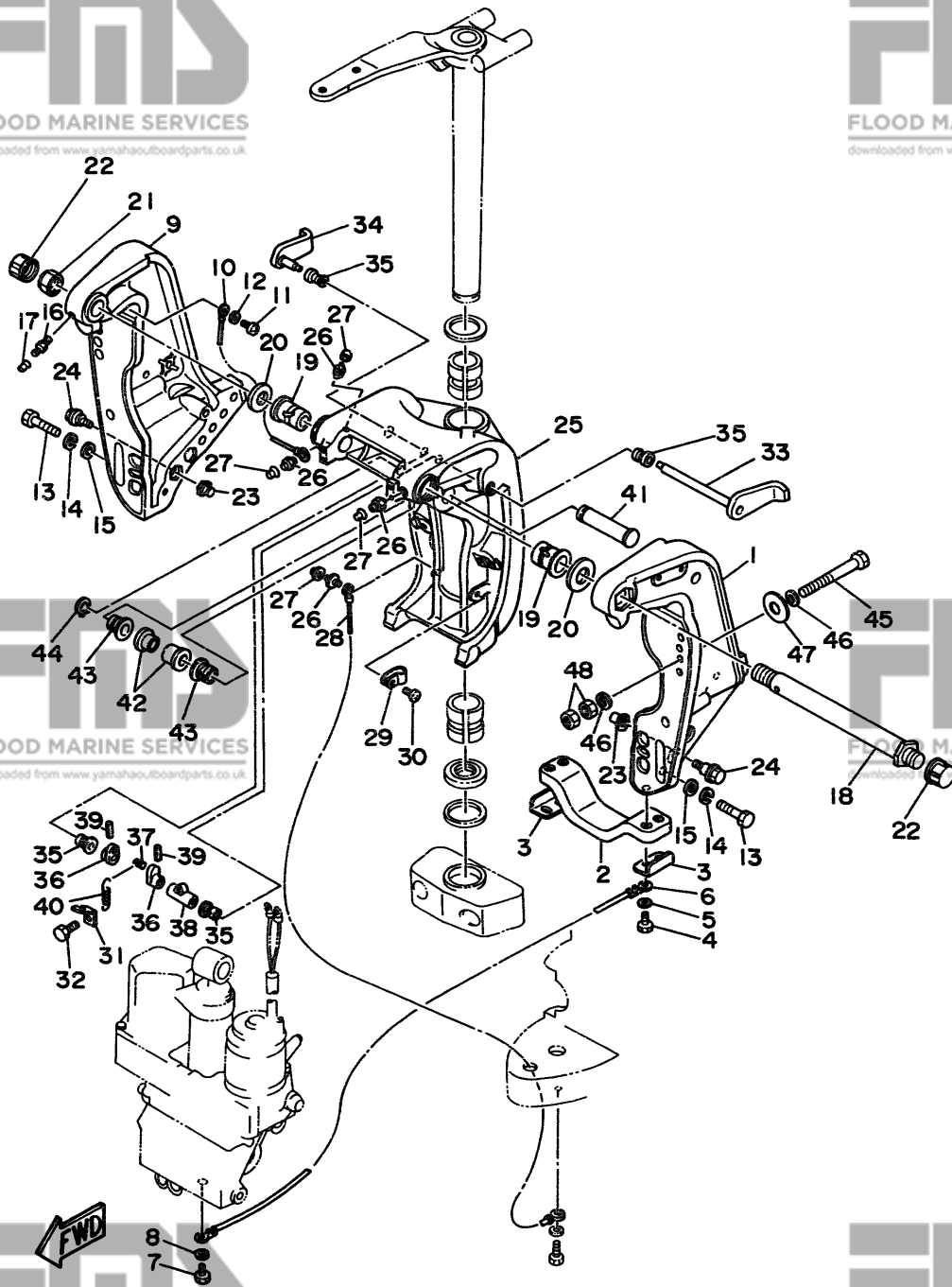


FIG. 10 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|----------|-------------------|
| 28       | 6E5-82147-00        | WIRE, LEAD 4<br>FIL 4                                | 1        | UR LONG           |
|          | 6E5-82147-20        | WIRE, LEAD 4<br>FIL 4                                | 1        | UR ULTRA LONG     |
| 29       | 90464-11M18         | CLAMP<br>BRIDE                                       | 1        |                   |
| 30       | 98580-04008         | SCREW, PAN HEAD<br>VIS                               | 1        |                   |
| 31       | 6G5-43144-00        | HOOK, SPRING<br>CROCHET                              | 1        |                   |
| 32       | 97095-06010         | BOLT<br>BOULON                                       | 1        |                   |
| 33       | 6G5-43181-02        | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE    | 1        |                   |
| 34       | 6G5-43185-02        | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE    | 1        |                   |
| 35       | 90386-10M16         | BUSH<br>DOUILLE                                      | 4        |                   |
| 36       | 6G5-43148-00        | COLLAR, DISTANCE<br>ENTRETOISE                       | 2        |                   |
| 37       | 90249-06M19         | PIN<br>GOUPILLE                                      | 1        |                   |
| 38       | 90387-10M02         | COLLAR<br>COLLERETTE                                 | 1        |                   |
| 39       | 91690-30020         | PIN, SPRING<br>AGRAFFE                               | 2        |                   |
| 40       | 90506-14M24         | SPRING, TENSION<br>RESSORT, TENSION                  | 1        |                   |
| 41       | 6E5-43126-02        | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1        |                   |
| 42       | 90386-18M63         | BUSH<br>DOUILLE                                      | 2        |                   |
| 43       | 90386-18M14         | BUSH<br>DOUILLE                                      | 2        |                   |
| 44       | 93410-18M02         | CIRCLIP<br>CLIPS                                     | 1        |                   |
| 45       | 90101-12M03         | BOLT (L:115MM)<br>BOULON (L:115MM)                   | 4        | UR                |
|          | 90101-12M05         | BOLT (L:130MM)<br>BOULON (L:130MM)                   | 4        | UR                |
| 46       | 90201-13M01         | WASHER, PLATE<br>RONDELLE, PLATE                     | 8        |                   |
| 47       | 90201-12426         | WASHER, PLATE<br>RONDELLE, PLATE                     | 4        |                   |
| 48       | 95380-12600         | NUT<br>ECROU                                         | 8        |                   |

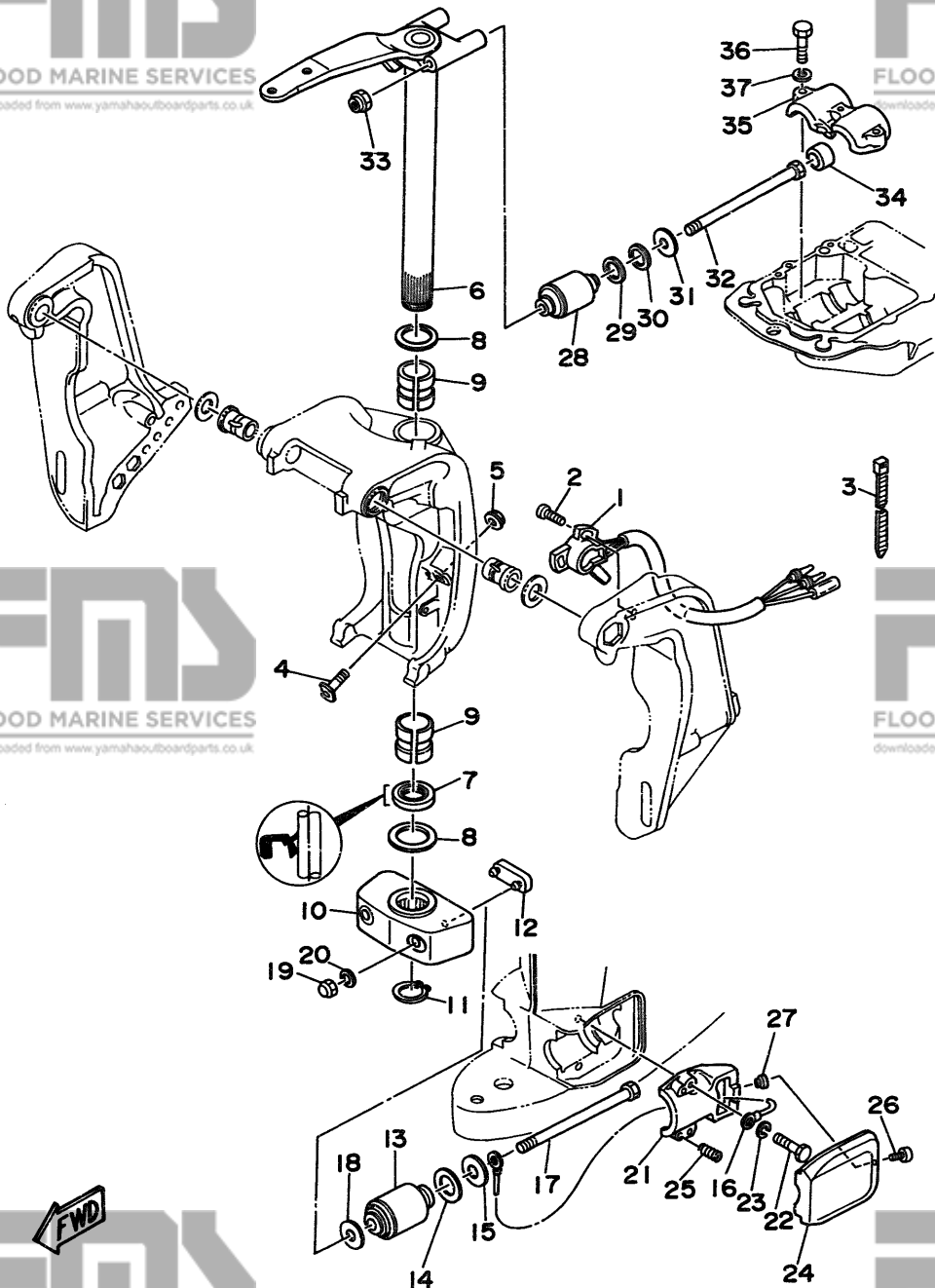


FIG. 11 BRACKET 2

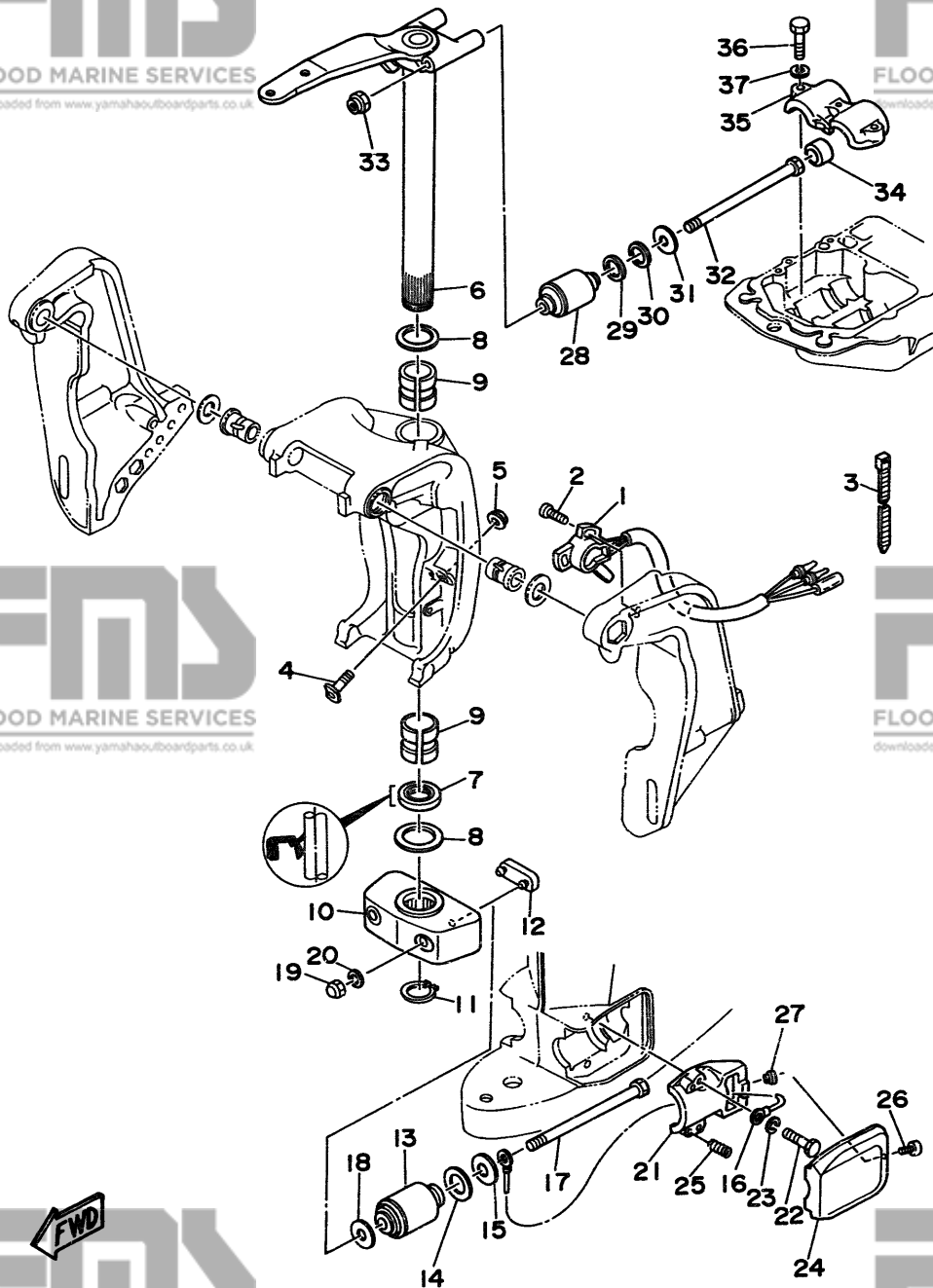
SUPPORT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|----------|-------------------|
| 1        | 6R3-83672-01        | TRIM SENDER                                           | 1        |                   |
| 2        | 98580-06016         | INCLINER RACCORD<br>SCREW, PAN HEAD                   | 2        |                   |
| 3        | 90465-11M10         | VIS<br>CLAMP                                          | 3        |                   |
| 4        | 6G5-43376-00        | BRIDE<br>BOLT, THRUST RECEIVER                        | 2        |                   |
| 5        | 95780-10300         | BOULON<br>NUT, FLANGE                                 | 2        |                   |
| 6        | 6E5-42510-04-4D     | ECROU<br>STEERING BRACKET ASSY                        | 1        | UR LONG           |
|          | 6E5-42510-24-4D     | DIRECTION SUPPORT (ENS.)<br>STEERING BRACKET ASSY     | 1        | UR ULTRA LONG     |
| 7        | 93109-38M02         | DIRECTION SUPPORT (ENS.)<br>OIL SEAL                  | 1        |                   |
| 8        | 90201-38M60         | JOINT SPY<br>WASHER, PLATE                            | 2        |                   |
| 9        | 90386-38M32         | RONDELLE, PLATE<br>BUSH                               | 2        |                   |
| 10       | 6G5-44551-00-4D     | DOUILLE<br>HOUSING, LOWER MOUNT RUBBER                | 1        |                   |
| 11       | 93410-37M04         | BOITIER, SILENT-BLOC INFERIEUR<br>CIRCLIP             | 1        |                   |
| 12       | 6E5-44575-00        | CLIPS<br>DAMPER, LOWER MOUNT RUBBER                   | 1        |                   |
| 13       | 6G5-44555-00-94     | SILENT-BLOC, INFERIEUR<br>MOUNT DAMPER, LOWER SIDE    | 2        |                   |
| 14       | 90202-32M19         | SILENT-BLOC, INFERIEUR LATERAL<br>WASHER, PLATE       | 2        |                   |
| 15       | 90201-16M55         | RONDELLE, PLATE<br>WASHER, PLATE                      | 2        |                   |
| 16       | 6E5-82149-00        | RONDELLE, PLATE<br>WIRE, LEAD 3                       | 1        |                   |
| 17       | 90109-14M34         | FIL 3<br>BOLT                                         | 2        |                   |
| 18       | 90201-15M58         | BOULON<br>WASHER, PLATE                               | 2        |                   |
| 19       | 95380-14800         | RONDELLE, PLATE<br>NUT                                | 2        |                   |
| 20       | 92990-14600         | ECROU<br>WASHER                                       | 2        |                   |
| 21       | 6E5-44552-00-94     | RONDELLE, PLATE<br>HOUSING, LOWER MOUNT RUBBER        | 2        |                   |
| 22       | 97395-10045         | BOITIER, SILENT-BLOC INFERIEUR<br>BOLT                | 4        |                   |
| 23       | 92990-10100         | BOULON<br>WASHER, SPRING                              | 4        |                   |
| 24       | 6E5-44553-00-4D     | RONDELLE, GROWER<br>COVER, LOWER MOUNT                | 2        |                   |
| 25       | 90501-16M28         | COUVERCLE, SUSPENSION INFERIEU<br>SPRING, COMPRESSION | 4        |                   |
| 26       | 98580-06016         | RESSORT, COMPRESSION<br>SCREW, PAN HEAD               | 2        |                   |
| 27       | 90179-06066         | VIS<br>NUT                                            | 2        |                   |
|          |                     | ECROU                                                 |          |                   |

FIG. 11 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------|----------|-------------------|
| 28       | 6G5-44514-00-94     | MOUNT DAMPER, UPPER SIDE       | 2        |                   |
| 29       | 90201-26M57         | SILENT-BLOC, SUPERIEUR LATERAL | 2        |                   |
| 30       | 90202-26M18         | WASHER, PLATE                  | 2        |                   |
| 31       | 90201-14M56         | RONDELLE, PLATE                | 2        |                   |
| 32       | 90109-12M37         | WASHER, PLATE                  | 2        |                   |
| 33       | 90185-12058         | RONDELLE, PLATE                | 2        |                   |
| 34       | 663-44575-00        | BOLT                           | 2        |                   |
| 35       | 6E5-44511-00-5B     | BOULON                         | 2        |                   |
| 36       | 97395-10045         | NUT, SELF-LOCKING              | 2        |                   |
| 37       | 92990-10100         | ECROU, AUTO-BLOCANT            | 2        |                   |
|          |                     | DAMPER, LOWER MOUNT RUBBER     | 2        |                   |
|          |                     | SILENT-BLOC, INFERIEUR         | 2        |                   |
|          |                     | COVER, UPPER MOUNT             | 1        |                   |
|          |                     | COUVERCLE, SUSPENSION SUPERIEU | 3        |                   |
|          |                     | BOLT                           | 3        |                   |
|          |                     | BOULON                         | 3        |                   |
|          |                     | WASHER, SPRING                 | 3        |                   |
|          |                     | RONDELLE, GROWER               | 3        |                   |



D7

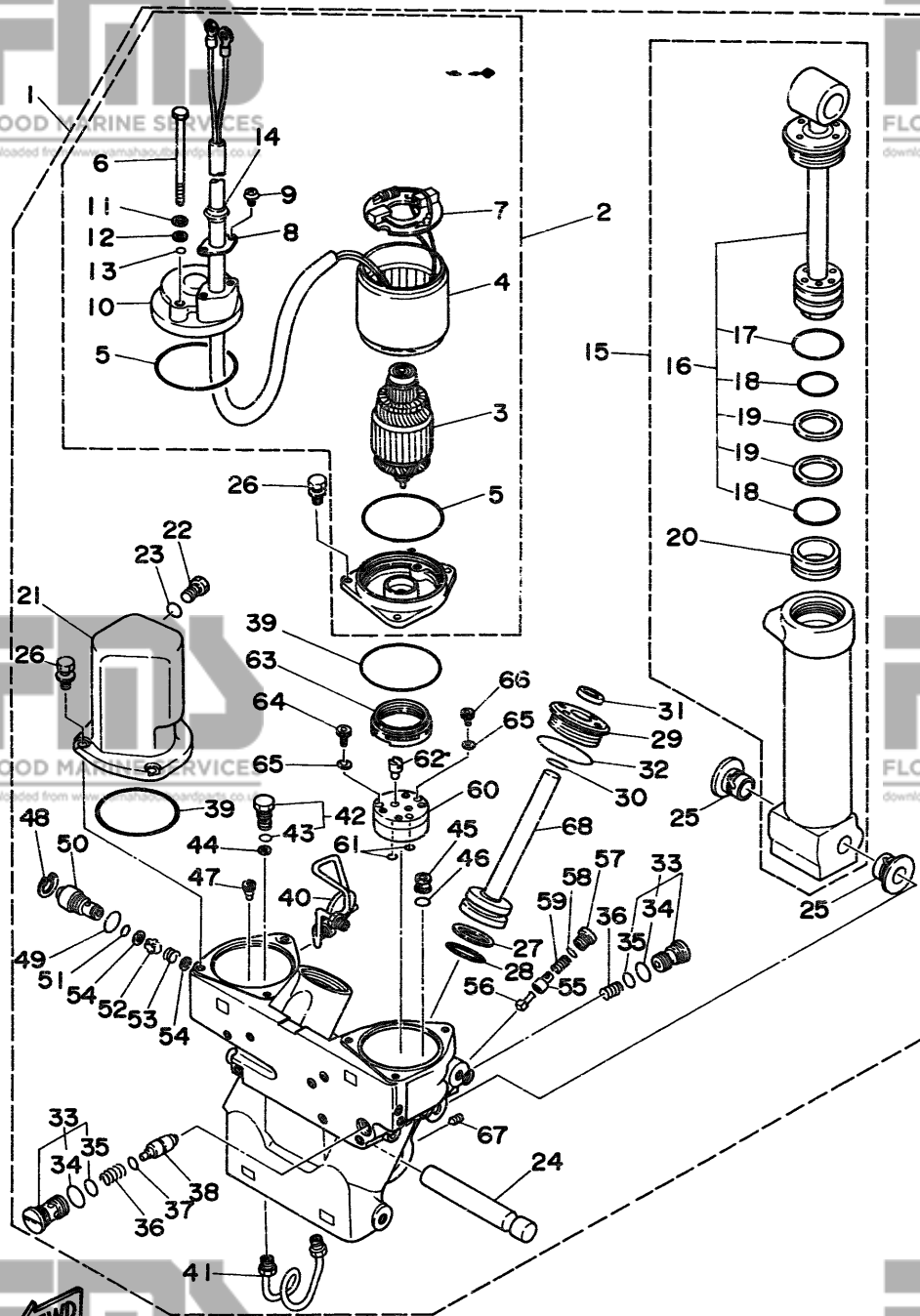


FIG. 12 POWER TRIM &amp; TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|----------|-------------------|
| 1        | 665-43800-05-4D     | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.) | 1        |                   |
| 2        | 665-43880-02        | .MOTOR ASSY<br>.MOTEUR (ENS.)                                | 1        |                   |
| 3        | 665-43805-01        | ..ARMATURE ASSY<br>..INDUIT (ENS.)                           | 1        |                   |
| 4        | 665-43804-00        | ..STATOR ASSY<br>..STATOR (ENS.)                             | 1        |                   |
| 5        | 665-43865-00        | ..O-RING<br>..JOINT TORIQUE                                  | 2        |                   |
| 6        | 665-43887-00        | ..BOLT, THROUGH<br>..BOULON                                  | 2        |                   |
| 7        | 665-43806-00        | ..BRUSH HOLDER ASSY<br>..PORTE-BALAI (ENS.)                  | 1        |                   |
| 8        | 665-43899-00        | ..PLATE STOPPER<br>..PLAQUETTE                               | 1        |                   |
| 9        | 665-43886-00        | ..BOLT<br>..BOULON                                           | 2        |                   |
| 10       | 665-43884-00        | ..FRAME, COMMUTATOR END<br>..BATI                            | 1        |                   |
| 11       | 665-43893-00        | ..WASHER<br>..RONDELLE                                       | 2        |                   |
| 12       | 665-43889-10        | ..PLATE SEAT<br>..PLAQUETTE                                  | 2        |                   |
| 13       | 665-43867-00        | ..O-RING<br>..JOINT TORIQUE                                  | 2        |                   |
| 14       | 665-43885-00        | ..GROMMET<br>..PASSE-FIL                                     | 1        |                   |
| 15       | 665-4380E-01        | .TILT CYLINDER ASSY<br>.INCLINAISON CYLINDRE (ENS.)          | 1        |                   |
| 16       | 665-43810-00        | ..PISTON SUB ASSY<br>..PISTON AUXILIAIRE (ENS.)              | 1        |                   |
| 17       | 6E5-43861-00        | ...O-RING<br>...JOINT TORIQUE                                | 1        |                   |
| 18       | 665-43862-00        | ...O-RING<br>...JOINT TORIQUE                                | 2        |                   |
| 19       | 6E5-43872-00        | ...RING, BACK UP<br>...RESSORT                               | 2        |                   |
| 20       | 6E5-43814-02        | ..PISTON, FREE<br>..PISTON                                   | 1        |                   |
| 21       | 665-43828-00        | .BODY, RESERVOIR<br>.CORPS                                   | 1        |                   |
| 22       | 6E5-43829-00        | .PLUG, RESERVOIR<br>.BOUCHON                                 | 1        |                   |
| 23       | 6E5-43863-00        | .O-RING<br>..JOINT TORIQUE                                   | 1        |                   |
| 24       | 665-43818-00        | .PIN, LOWER SHOCK MOUNT<br>.AXE, INFERIEUR AMORTISSEUR       | 1        |                   |
| 25       | 90386-18M14         | .BUSH<br>..DOUILLE                                           | 2        |                   |
| 26       | 90119-06M42         | .BOLT, WITH WASHER<br>..BOULON, AVEC RONDELLE                | 6        |                   |
| 27       | 665-43874-00        | .RING, BACK UP<br>..RESSORT                                  | 2        |                   |
| 28       | 665-43864-00        | .O-RING<br>..JOINT TORIQUE                                   | 2        |                   |

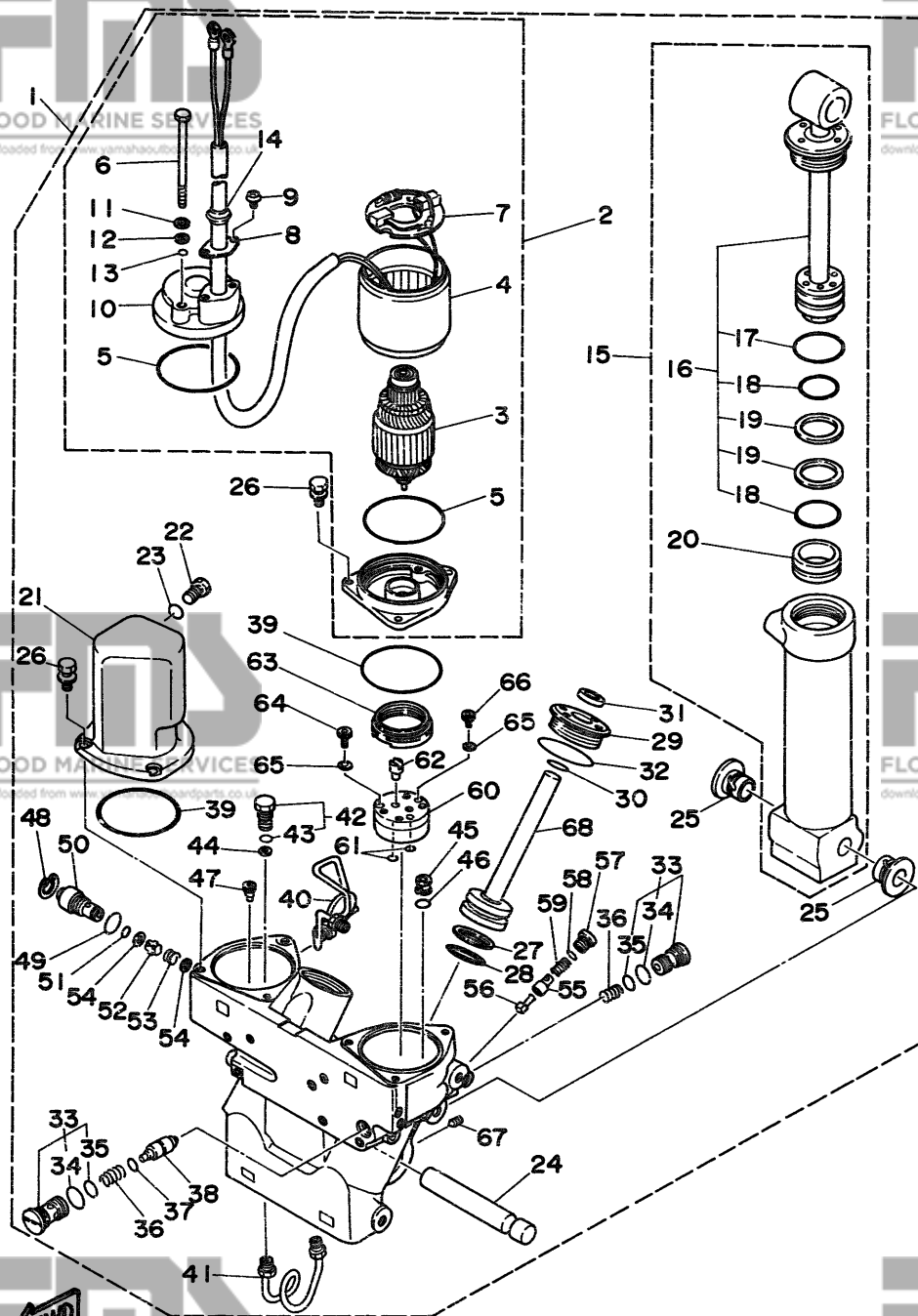


FIG. 12 POWER TRIM &amp; TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------|----------|-------------------|
| 29       | 6G5-43821-01        | .SCREW, TRIM CYLINDER END<br>.VIS                              | 2        |                   |
| 30       | 6E5-43865-00        | .O-RING                                                        | 2        |                   |
| 31       | 6E5-43822-01        | .JOINT TORIQUE<br>.SEAL, TRIM DUST<br>.JOINT                   | 2        |                   |
| 32       | 6G5-43861-00        | .O-RING                                                        | 2        |                   |
| 33       | 6G5-43802-01        | .JOINT TORIQUE<br>.VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.) | 2        |                   |
| 34       | 6E5-43866-00        | .O-RING                                                        | 1        |                   |
| 35       | 6E5-43867-00        | .JOINT TORIQUE<br>.O-RING                                      | 1        |                   |
| 36       | 6G5-43894-00        | .JOINT TORIQUE<br>.SPRING, SHUTTLE RETURN<br>.RESSORT          | 2        |                   |
| 37       | 6E5-43868-00        | .O-RING                                                        | 1        |                   |
| 38       | 6G5-43841-00        | .JOINT TORIQUE<br>.PISTON, SHUTTLE<br>.PISTON                  | 1        |                   |
| 39       | 6E5-43869-00        | .O-RING                                                        | 2        |                   |
| 40       | 6G5-43835-00        | .JOINT TORIQUE<br>.PIPE<br>.TUYAU                              | 1        |                   |
| 41       | 6G5-43833-00        | .PIPE<br>.TUYAU                                                | 1        |                   |
| 42       | 6G5-43809-01        | .SEAT VALVE COMP. 2<br>.SIEGE VALVE COMP. 2                    | 1        |                   |
| 43       | 6E5-43896-00        | .O-RING                                                        | 1        |                   |
| 44       | 6G5-43816-00        | .JOINT TORIQUE<br>.FILTER 1<br>.FILTRE 1                       | 1        |                   |
| 45       | 6G5-43808-02        | .SEAT VALVE COMP. 1<br>.SIEGE VALVE COMP. 1                    | 1        |                   |
| 46       | 6E5-43883-00        | .O-RING                                                        | 1        |                   |
| 47       | 6G5-43803-00        | .JOINT TORIQUE<br>.CASE VALVE COMP.<br>.CARTER VALVE COMP.     | 1        |                   |
| 48       | 6E5-43875-00        | .RING, SNAP<br>.RESSORT                                        | 1        |                   |
| 49       | 93210-18M75         | .O-RING                                                        | 1        |                   |
| 50       | 6G5-43845-00        | .JOINT TORIQUE<br>.SCREW, MANUAL RELEASE<br>.VIS               | 1        |                   |
| 51       | 93210-10M74         | .O-RING                                                        | 1        |                   |
| 52       | 6E5-4382A-00        | .JOINT TORIQUE<br>.ADAPTOR 1<br>.ADAPTEUR 1                    | 1        |                   |
| 53       | 6E5-43854-01        | .SPRING, MANUAL RELEASE<br>.RESSORT                            | 1        |                   |
| 54       | 6E5-43847-00        | .SEAT, MANUAL VALVE<br>.SIEGE                                  | 2        |                   |
| 55       | 6G5-43849-00        | .PIN, VALVE SUPPORT<br>.GOUILLE                                | 1        |                   |
| 56       | 6G5-4381A-00        | .SHAFT<br>.AXE                                                 | 1        |                   |

FIG. 12 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION   | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------|----------|-------------------|
| 57       | 6G5-43842-00        | .SCREW, VALVE SEAT        | 1        |                   |
| 58       | 6G5-43866-00        | .VIS                      | 1        |                   |
| 59       | 6E5-43824-01        | .O-RING                   | 1        |                   |
| 60       | 6G5-43830-01        | .JOINT TORIQUE            | 1        |                   |
| 61       | 6G5-43863-00        | .SPRING, COMPRESSION      | 1        |                   |
| 62       | 6G5-43831-01        | .RESSORT, COMPRESSION     | 1        |                   |
| 63       | 6G5-43817-00        | .GEAR PUMP ASSY           | 1        |                   |
| 64       | 6G5-43878-01        | .POMPE A PIGNON (ENS.)    | 1        |                   |
| 65       | 90201-05M00         | .O-RING                   | 2        |                   |
| 66       | 6G5-43888-01        | .JOINT TORIQUE            | 1        |                   |
| 67       | 6G5-43878-10        | .CONNECTOR, SHAFT         | 1        |                   |
| 68       | 6G5-43820-01        | .RACCORD                  | 1        |                   |
|          |                     | .FILTER 2                 | 1        |                   |
|          |                     | .FILTRE 2                 | 1        |                   |
|          |                     | .BOLT, SOCKET             | 2        |                   |
|          |                     | .BOULON                   | 2        |                   |
|          |                     | .WASHER, PLATE            | 3        |                   |
|          |                     | .RONDELLE, PLATE          | 3        |                   |
|          |                     | .BOLT, SOCKET             | 1        |                   |
|          |                     | .BOULON                   | 1        |                   |
|          |                     | .BOLT, SOCKET             | 1        |                   |
|          |                     | .BOULON                   | 1        |                   |
|          |                     | .PISTON SUB ASSY          | 2        |                   |
|          |                     | .PISTON AUXILIAIRE (ENS.) | 2        |                   |

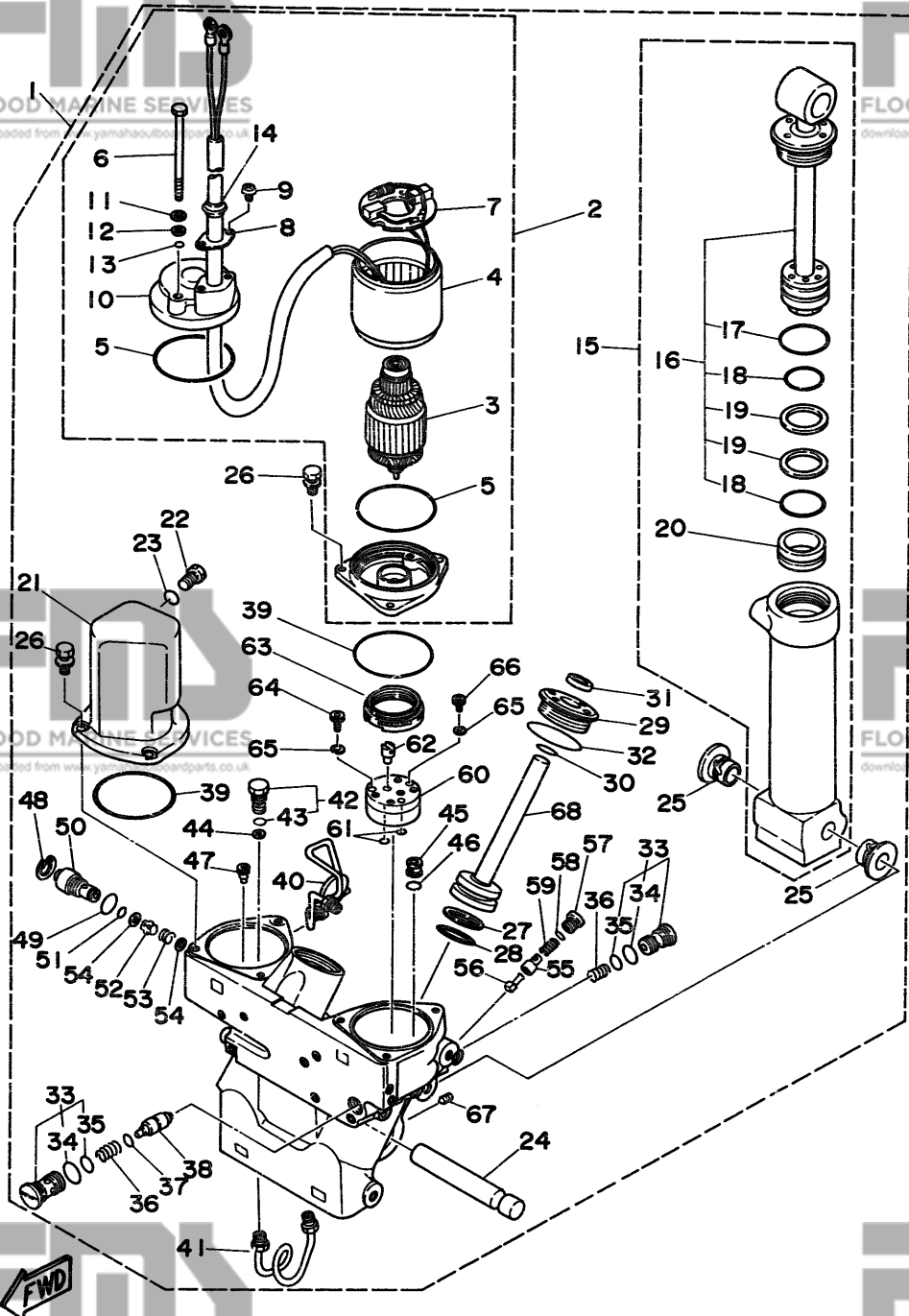


FIG. 13 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|----------|-------------------|
| 1        | 6E5-48531-00        | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE | 1        |                   |
| 2        | 6E5-48538-00        | CLAMP, CABLE 1<br>COLLIER                                  | 2        |                   |
| 3        | 91690-30012         | PIN, SPRING<br>AGRAFFE                                     | 2        |                   |
| 4        | 97395-08020         | BOLT<br>BOULON                                             | 1        |                   |
| 5        | 92990-08100         | WASHER, SPRING<br>RONDELLE, GROWER                         | 1        |                   |
| 6        | 61H-41632-01-94     | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE        | 1        |                   |
| 7        | 6E5-48344-00        | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                   | 1        |                   |
| 8        | 92990-06200         | WASHER, PLAIN<br>RONDELLE, PLATE                           | 1        |                   |
| 9        | 90185-06M07         | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT                   | 1        |                   |
| 10       | 6G5-41631-01-94     | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE        | 1        |                   |
| 11       | 663-85518-00        | JOINT, BALL<br>JOINT SPHERIQUE                             | 1        |                   |
| 12       | 90157-06013         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                   | 1        |                   |
| 13       | 90501-16M12         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                | 1        |                   |
| 14       | 95380-06600         | NUT<br>ECROU                                               | 1        |                   |
| 15       | 688-44194-00        | CAP<br>CAPUCHON                                            | 1        |                   |
| 16       | 97313-08045         | BOLT<br>BOULON                                             | 1        |                   |
| 17       | 90201-08M54         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1        |                   |
| 18       | 90386-12089         | BUSH<br>DOUILLE                                            | 1        |                   |
| 19       | 90387-08M16         | COLLAR<br>COLLERETTE                                       | 1        |                   |
| 20       | 90386-22M13         | BUSH<br>DOUILLE                                            | 1        |                   |
| 21       | 90202-12092         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1        |                   |
| 22       | 90201-08M13         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1        |                   |
| 23       | 90508-29M12         | SPRING, TORSION<br>RESSORT, TORSION                        | 1        |                   |
| 24       | 6G5-41636-01        | ROD, MAGNETO CONTROL<br>BIELLE, COMMANDE D'AVANCE          | 1        |                   |
| 25       | 95380-05600         | NUT<br>ECROU                                               | 1        |                   |
| 26       | 6H1-41237-00        | JOINT, LINK<br>RACCORD                                     | 1        |                   |
| 27       | 90157-06M00         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                   | 1        |                   |
| 28       | 95380-06600         | NUT<br>ECROU                                               | 1        |                   |

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FIG. 13 CONTROL

COMMANDE

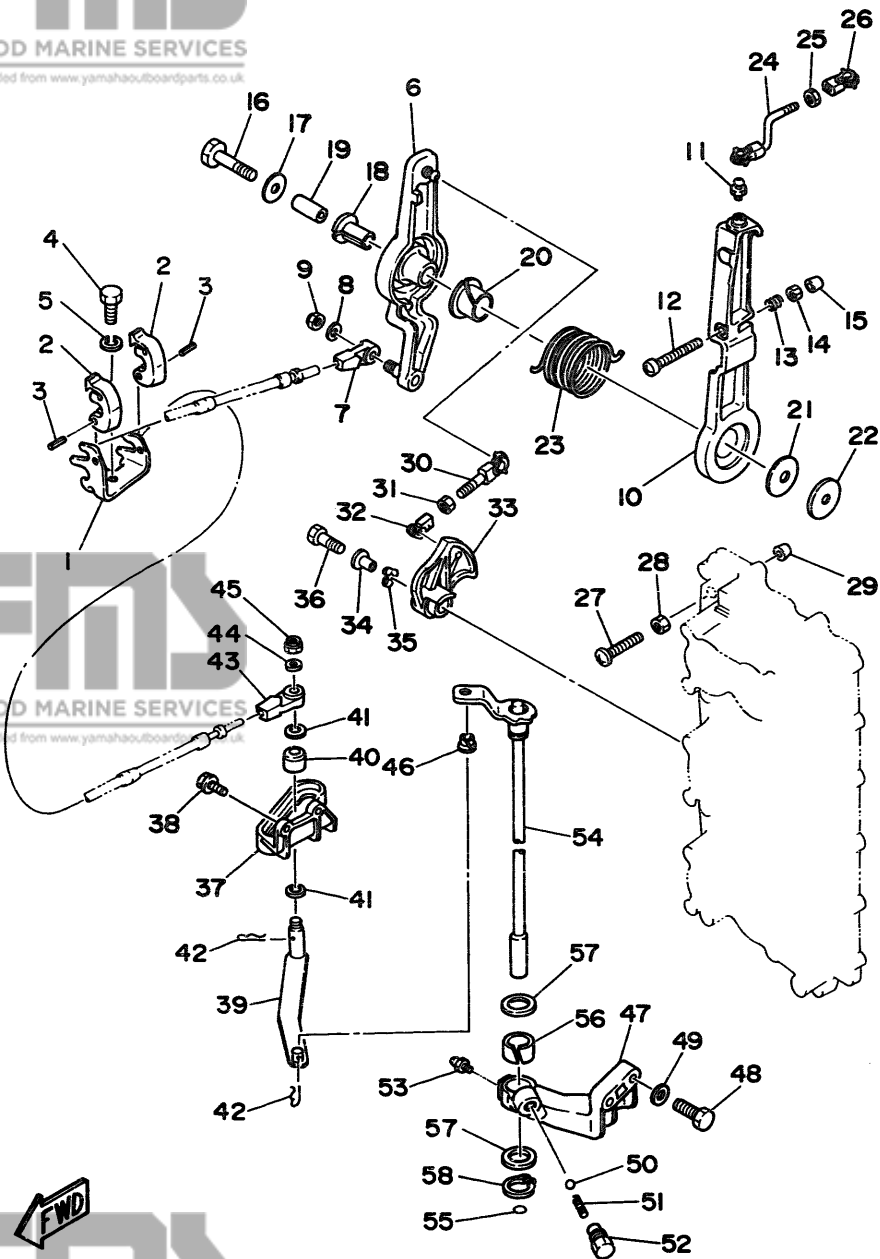
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|----------|-------------------|
| 29       | 688-44194-00        | CAP CAPUCHON                                         | 1        |                   |
| 30       | 6G5-41211-01        | LINK, ACCEL. BIELLETTE, ACCELERATION                 | 1        |                   |
| 31       | 95380-05600         | NUT ECROU                                            | 1        |                   |
| 32       | 6H1-41237-00        | JOINT, LINK RACCORD                                  | 1        |                   |
| 33       | 6G5-41213-00        | CAM, ACCEL. CAME, ACCELERATION                       | 1        |                   |
| 34       | 90387-06M29         | COLLAR COLLERETTE                                    | 1        |                   |
| 35       | 90206-10M04         | WASHER, WAVE RONDELLE, ONDULEE                       | 1        |                   |
| 36       | 97095-06025         | BOLT BOULON                                          | 1        |                   |
| 37       | 6E5-44117-00-94     | BRACKET SUPPORT                                      | 1        |                   |
| 38       | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL                      | 2        |                   |
| 39       | 6E5-44121-00        | LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION            | 1        |                   |
| 40       | 6E5-44122-00        | BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE | 1        |                   |
| 41       | 90202-08M20         | WASHER, PLATE RONDELLE, PLATE                        | 2        |                   |
| 42       | 90468-18008         | CLIP JONC                                            | 2        |                   |
| 43       | 6E5-48344-00        | CABLE END, REMOTE CONTROL CHAPE CABLE                | 1        |                   |
| 44       | 92990-06200         | WASHER, PLAIN RONDELLE, PLATE                        | 1        |                   |
| 45       | 90185-06M07         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT                | 1        |                   |
| 46       | 90386-06M12         | BUSH DOUILLE                                         | 1        |                   |
| 47       | 6E5-44118-01-94     | BRACKET SUPPORT                                      | 1        |                   |
| 48       | 97313-08030         | BOLT BOULON                                          | 2        |                   |
| 49       | 92990-08600         | WASHER, PLATE RONDELLE, PLATE                        | 2        |                   |
| 50       | 93501-04M02         | BALL BILLE                                           | 1        |                   |
| 51       | 90501-12082         | SPRING, COMPRESSION RESSORT, COMPRESSION             | 1        |                   |
| 52       | 648-42715-00        | BUSHING COUSSINET                                    | 1        |                   |
| 53       | 93700-06M03         | NIPPLE, GREASE PION                                  | 1        |                   |
| 54       | 6E5-44120-03        | HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE            | 1        | UR LONG           |
|          | 6E5-44120-23        | HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE            | 1        | UR ULTRA LONG     |
| 55       | 93210-09350         | O-RING JOINT TORIQUE                                 | 1        |                   |

E5

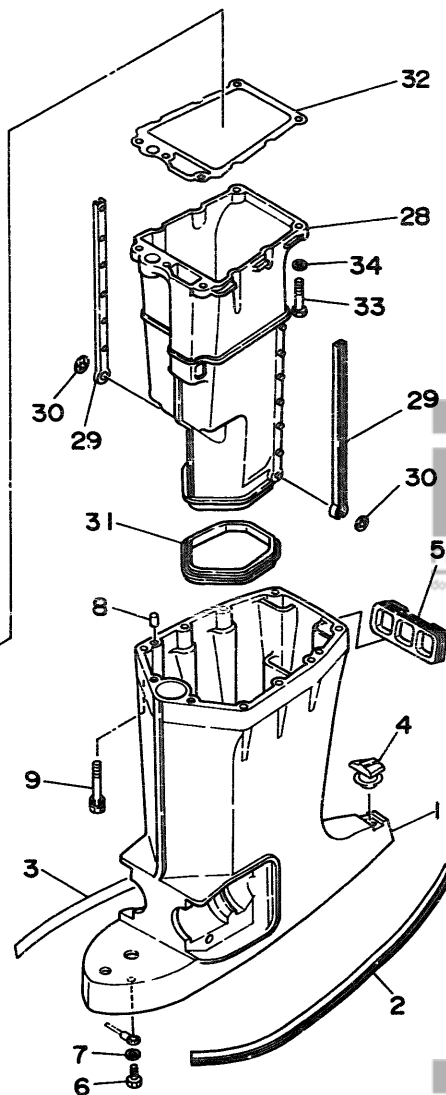
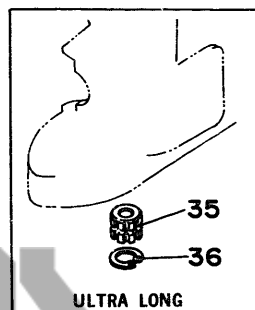
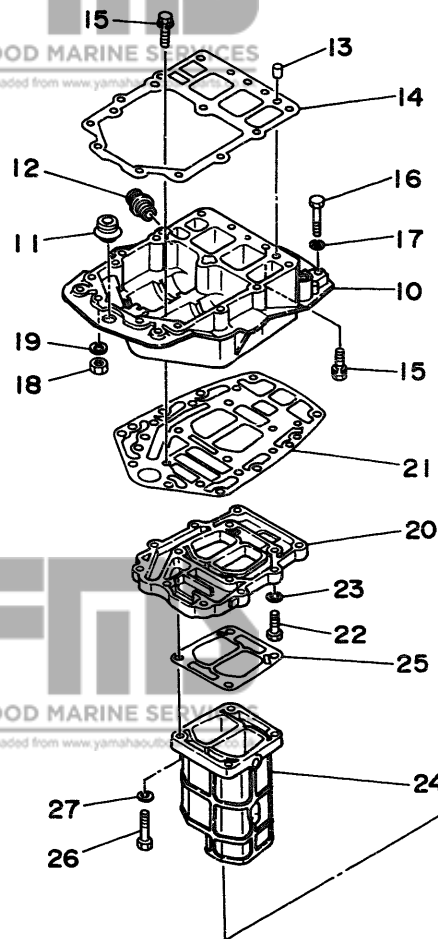
FIG. 13 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------|----------|-------------------|
| 56       | 90386-16M66         | BUSH DOUILLE                  | 1        |                   |
| 57       | 90202-16061         | WASHER, PLATE RONDELLE, PLATE | 2        |                   |
| 58       | 99009-16400         | CIRCLIP CIRCLIP               | 1        |                   |



**E6**



**FIG. 14 UPPER CASING**

**FOURREAU**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|----------|-------------------|
| 1        | 6E5-45111-00-4D     | CASING, UPPER FOURREAU                             | 1        | UR LONG           |
|          | 6E5-45111-20-4D     | CASING, UPPER FOURREAU                             | 1        | UR ULTRA LONG     |
| 2        | 6R3-42791-A0        | MARK 1                                             | 1        |                   |
| 3        | 6R3-42792-A0        | ETIQUETTE 1 MARK                                   | 1        |                   |
| 4        | 6E5-45155-00        | ETIQUETTE                                          | 1        |                   |
| 5        | 6E5-42769-00        | CAP CAPUCHON                                       | 1        |                   |
| 6        | 97095-06010         | SEAL, RUBBER BOURRELET, CAOUTCHOUC                 | 1        |                   |
| 7        | 92990-06600         | BOLT BOULON                                        | 1        |                   |
| 8        | 93608-12M05         | WASHER, PLATE RONDELLE, PLATE                      | 2        |                   |
| 9        | 90119-08M78         | PIN, DOWEL AXE                                     | 6        |                   |
| 10       | 665-41137-00-94     | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 1        |                   |
| 11       | 6E5-42724-00        | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT            | 1        |                   |
| 12       | 665-12581-00        | GROMMET PASSE-FIL                                  | 1        |                   |
| 13       | 93608-12M05         | JOINT, HOSE 1 JOINT DE TUYAU                       | 2        |                   |
| 14       | 665-45113-A0        | PIN, DOWEL AXE                                     | 1        |                   |
| 15       | 90119-08M79         | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 6        |                   |
| 16       | 97395-08045         | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 2        |                   |
| 17       | 92990-08100         | BOLT BOULON                                        | 2        |                   |
| 18       | 95380-08700         | WASHER, SPRING RONDELLE, GROWER                    | 2        |                   |
| 19       | 92990-08100         | NUT ECROU                                          | 2        |                   |
| 20       | 665-41131-00-5B     | WASHER, SPRING RONDELLE, GROWER                    | 1        |                   |
| 21       | 665-45114-A0        | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                | 1        |                   |
| 22       | 97395-08030         | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 4        |                   |
| 23       | 92990-08600         | BOLT BOULON                                        | 4        |                   |
| 24       | 665-41132-00-58     | WASHER, PLATE RONDELLE, PLATE                      | 1        |                   |
| 25       | 665-41134-A0        | MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT               | 1        |                   |
| 26       | 97395-08045         | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 4        |                   |
| 27       | 92990-08600         | BOLT BOULON                                        | 4        |                   |

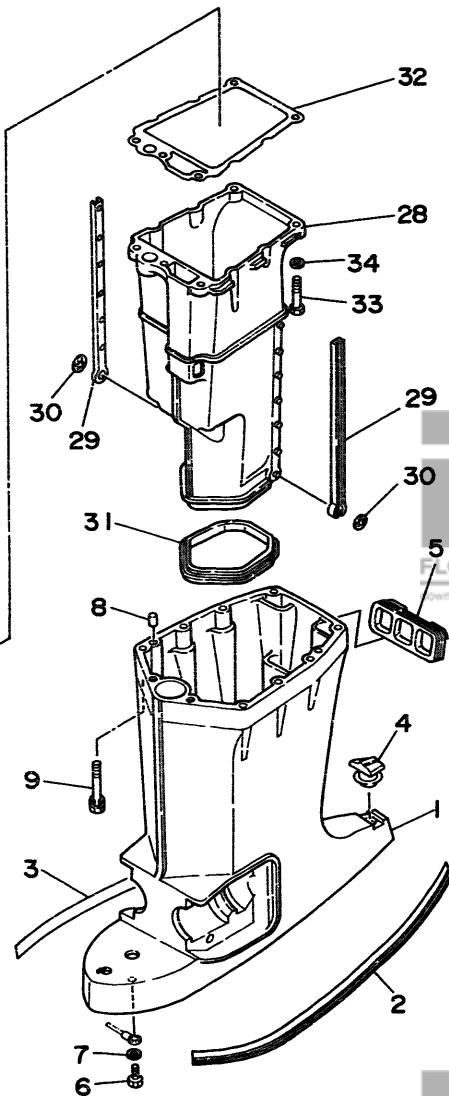
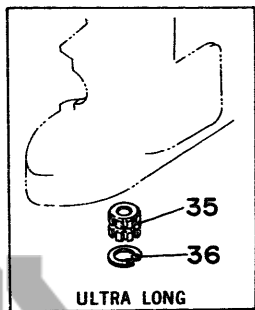
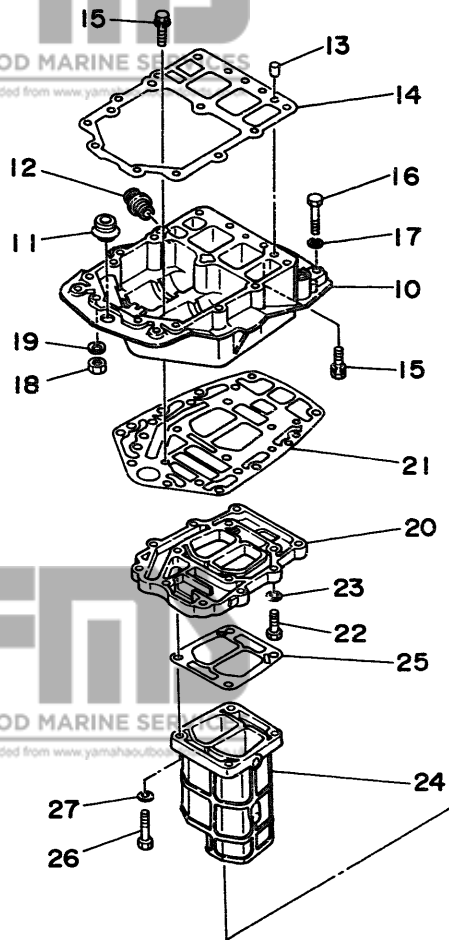


FIG. 14 UPPER CASING

FOURREAU

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|----------|-------------------|
| 28       | 6E5-14711-00-5B     | MUFFLER 1<br>POT D'ECHAPPEMENT 1                      | 1        |                   |
| 29       | 6E5-14737-00        | DAMPER, MUFFLER<br>AMORTISSEUR DE POT D'ECHAPPT       | 2        |                   |
| 30       | 90183-05M02         | NUT, SPRING<br>ECROU, RESSORT                         | 2        |                   |
| 31       | 6E5-45123-00        | GASKET, MUFFLER<br>JOINT, POT DE DETENTE              | 1        |                   |
| 32       | 6E5-41135-A0        | GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ECHAPPEMENT | 1        |                   |
| 33       | 97395-08045         | BOLT<br>BOULON                                        | 5        |                   |
| 34       | 92990-08600         | WASHER, PLATE<br>RONDELLE, PLATE                      | 5        |                   |
| 35       | 6E5-45318-00        | BUSHING, DRIVE SHAFT<br>DOUILLE, ARBRE MOTEUR         | 1        | ULTRA LONG        |
| 36       | 93420-36M01         | CIRCLIP<br>CIRCLIP TYPE R                             | 1        | ULTRA LONG        |

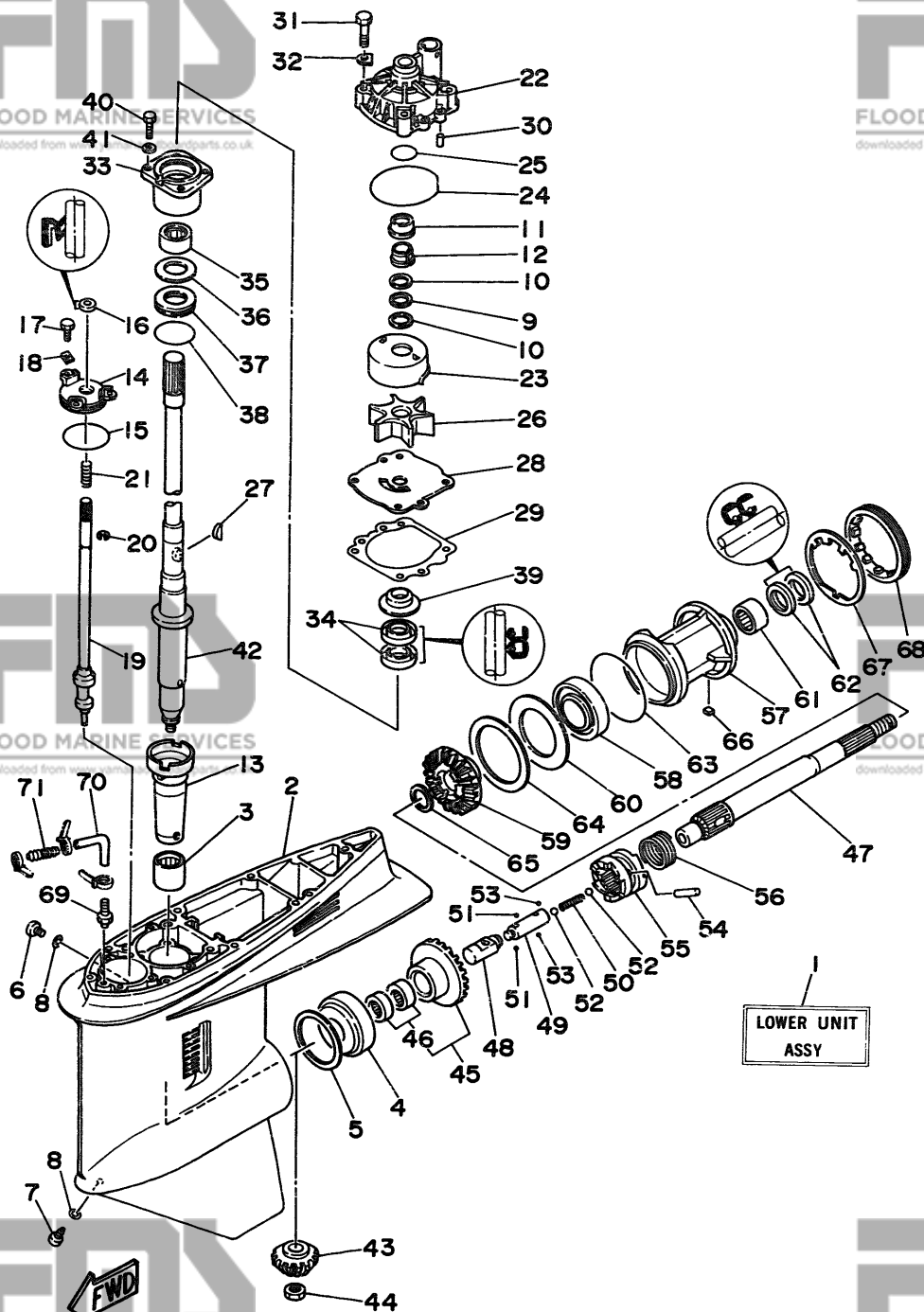


FIG. 15 LOWER CASING. DRIVE 1 (150/175/200)  
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------------------------------------|----------|-------------------|
| 1        | 6G5-45300-14-4D     | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)<br>(REF.NO. 2 ~ 71,<br>FIG.16, REF.NO. 1,2,13,14) | 1        | UR LONG           |
|          | 6G5-45300-24-4D     | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)<br>(REF.NO. 2 ~ 71,<br>FIG.16, REF.NO. 1,2,13,14) | 1        | UR ULTRA LONG     |
| 2        | 6J9-45301-01-4D     | CASING, LOWER<br>BEQUILLE                                                                    | 1        |                   |
| 3        | 93311-928U5         | BEARING, CYLINDRICAL<br>ROULEMENT                                                            | 1        |                   |
| 4        | 93332-000V3         | BEARING<br>ROULEMENT                                                                         | 1        |                   |
| 5        | 6G5-45567-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)                                                           | 1        | UR                |
| 6        | 90340-08M04         | PLUG, STRAIGHT SCREW<br>PLOT, FILET DROIT                                                    | 1        |                   |
| 7        | 688-45341-00        | PLUG, DRAIN<br>BOUCHON DE VIDANGE                                                            | 1        |                   |
| 8        | 90430-08020         | GASKET<br>JOINT                                                                              | 2        |                   |
| 9        | 90206-22M19         | WASHER, WAVE<br>RONDELLE, ONDULÉE                                                            | 1        |                   |
| 10       | 90201-22M01         | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 2        |                   |
| 11       | 61A-45527-00        | COLLAR, DRIVE SHAFT<br>ENTRETOISE                                                            | 1        |                   |
| 12       | 61A-45538-00        | SPACER 1<br>ENTRETOISE                                                                       | 1        |                   |
| 13       | 6G5-45536-01        | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR                                                 | 1        |                   |
| 14       | 6E5-45321-00        | PLATE<br>PLAQUETTE                                                                           | 1        |                   |
| 15       | 93210-58677         | O-RING<br>JOINT TORIQUE                                                                      | 1        |                   |
| 16       | 93106-09014         | OIL SEAL<br>JOINT SPY                                                                        | 1        |                   |
| 17       | 97095-06020         | BOLT<br>BOULON                                                                               | 3        |                   |
| 18       | 90209-06M04         | WASHER<br>RONDELLE                                                                           | 3        |                   |
| 19       | 6G5-44150-01        | SHIFT CAM ASSY<br>CAME D'INVERSION                                                           | 1        |                   |

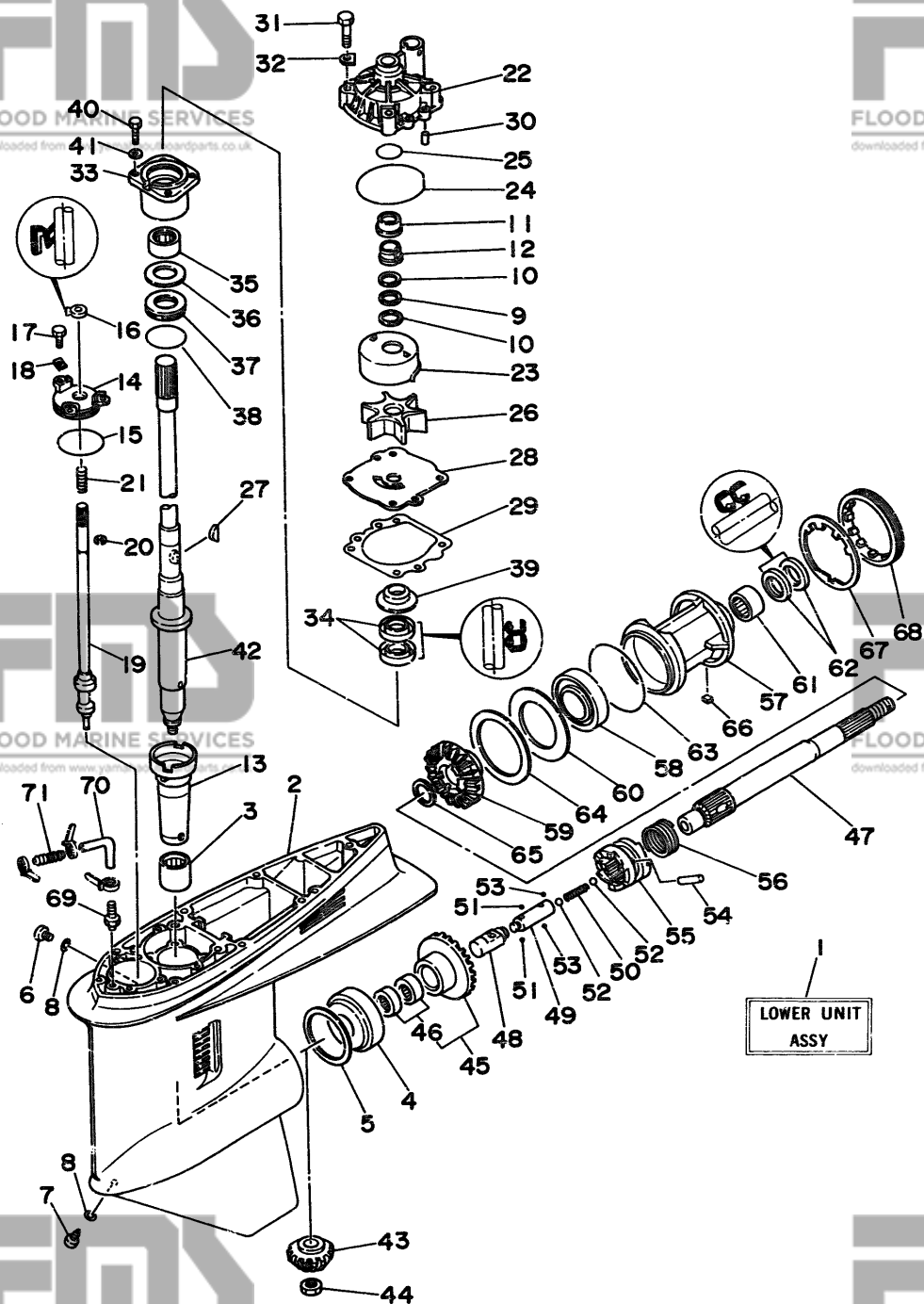


FIG. 15 LOWER CASING. DRIVE 1 (150/175/200)  
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 20       | 99001-08600         | CIRCLIP                 | 1        |                   |
| 21       | 90501-11M10         | CIRCLIP                 | 1        |                   |
| 22       | 61A-44311-00        | SPRING, COMPRESSION     | 1        |                   |
| 23       | 61A-44322-00        | RESSORT, COMPRESSION    | 1        |                   |
| 24       | 93210-86M38         | HOUSING, WATER PUMP     | 1        |                   |
| 25       | 93210-37M67         | CORPS, POMPE A EAU      | 1        |                   |
| 26       | 6E5-44352-00        | INSERT, CARTRIDGE       | 1        |                   |
| 27       | 90280-04M05         | CUVETTE                 | 1        |                   |
| 28       | 6G5-44323-00        | O-RING                  | 1        |                   |
| 29       | 6E5-44315-A0        | JOINT TORIQUE           | 1        |                   |
| 30       | 93606-12019         | O-RING                  | 1        |                   |
| 31       | 97395-08045         | JOINT TORIQUE           | 1        |                   |
| 32       | 90209-08M02         | IMPELLER                | 1        |                   |
| 33       | 6E5-45331-00-94     | TURBINE                 | 1        |                   |
| 34       | 93101-28M16         | KEY, WOODRUFF           | 1        |                   |
| 35       | 93317-330U2         | CLAVETTE, DEMI-LUNE     | 1        |                   |
| 36       | 6E5-45587-01-10     | OUTER PLATE, CARTRIDGE  | 1        |                   |
| 37       | 93341-930U0         | PLAQUE EXTERIEURE       | 1        |                   |
| 38       | 93210-54534         | GASKET, WATER PUMP      | 1        |                   |
| 39       | 6E5-45344-00        | JOINT, POMPE A EAU      | 1        |                   |
| 40       | 97395-08025         | PIN, DOWEL              | 2        |                   |
| 41       | 92990-08600         | GOUPILLE                | 4        |                   |
| 42       |                     | BOLT                    | 4        |                   |
| 43       |                     | BOULON                  | 4        |                   |
| 44       |                     | WASHER                  | 4        |                   |
| 45       |                     | RONDELLE                | 1        |                   |
| 46       |                     | HOUSING, BEARING        | 1        |                   |
| 47       |                     | FLASQUE, ROULEMENT      | 1        |                   |
| 48       |                     | OIL SEAL                | 2        |                   |
| 49       |                     | JOINT SPY               | 1        |                   |
| 50       |                     | BEARING, CYLINDRICAL    | 1        |                   |
| 51       |                     | PIECE                   | 1        |                   |
| 52       |                     | SHIM (T:0.10MM)         | 1        | UR                |
| 53       |                     | CALE (T:0.10MM)         | 1        | UR                |
| 54       |                     | SHIM (T:0.12MM)         | 1        | UR                |
| 55       |                     | CALE (T:0.12MM)         | 1        | UR                |
| 56       |                     | SHIM (T:0.15MM)         | 1        | UR                |
| 57       |                     | CALE (T:0.15MM)         | 1        | UR                |
| 58       |                     | SHIM (T:0.18MM)         | 1        | UR                |
| 59       |                     | CALE (T:0.18MM)         | 1        | UR                |
| 60       |                     | SHIM (T:0.30MM)         | 1        | UR                |
| 61       |                     | CALE (T:0.30MM)         | 1        | UR                |
| 62       |                     | SHIM (T:0.40MM)         | 1        | UR                |
| 63       |                     | CALE (T:0.40MM)         | 1        | UR                |
| 64       |                     | SHIM (T:0.50MM)         | 1        | UR                |
| 65       |                     | CALE (T:0.50MM)         | 1        | UR                |
| 66       |                     | BEARING, THRUST         | 1        |                   |
| 67       |                     | CERVEAUX DE DIRECTION   | 1        |                   |
| 68       |                     | O-RING                  | 1        |                   |
| 69       |                     | JOINT TORIQUE           | 1        |                   |
| 70       |                     | COVER, OIL SEAL         | 1        |                   |
| 71       |                     | FLASQE, JOINT D'HUILE   | 4        |                   |

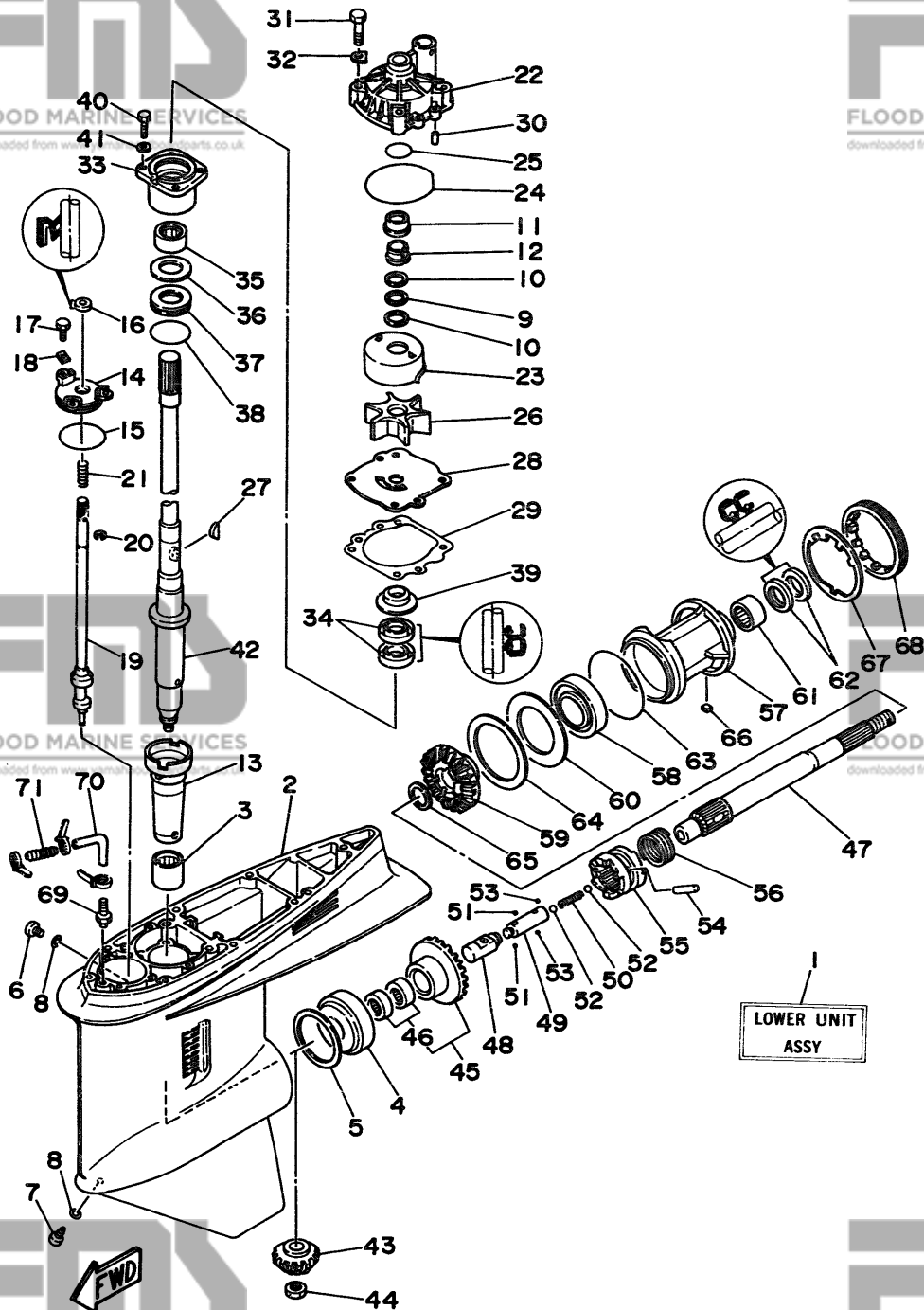


FIG. 15 LOWER CASING. DRIVE 1 (150/175/200)  
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|----------|-------------------|
| 42       | 6G5-45501-01        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1        | UR LONG           |
|          | 6G5-45501-21        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1        | UR ULTRA LONG     |
| 43       | 6G5-45551-01        | PINION PIGNON D'ATTAQUE                  | 1        |                   |
| 44       | 90170-16M01         | NUT ECROU                                | 1        |                   |
| 45       | 6G5-45560-01        | GEAR PIGNON                              | 1        |                   |
| 46       | 93315-425V3         | .BEARING, CYLINDRICAL .ROULEMENT         | 2        |                   |
| 47       | 6J9-45611-01        | SHAFT, PROPELLER ARBRE, HELICE           | 1        |                   |
| 48       | 6E5-45641-01        | SHIFTER EMBRAYAGE                        | 1        |                   |
| 49       | 6E5-45634-01        | SLIDE, SHIFT CONTRE-POUSOIR              | 1        |                   |
| 50       | 90501-16M37         | SPRING, COMPRESSION RESSORT, COMPRESSION | 1        |                   |
| 51       | 93507-32031         | BALL BILLE                               | 2        |                   |
| 52       | 93511-32027         | BALL BILLES                              | 2        |                   |
| 53       | 93503-16010         | BALL BILLE                               | 2        |                   |
| 54       | 90250-08M07         | PIN, STRAIGHT GOUPILLE, DROITE           | 1        |                   |
| 55       | 6G5-45631-00        | CLUTCH, DOG CRABOT                       | 1        |                   |
| 56       | 6E5-45633-01        | RING, CROSS PIN JONG, GOUPILLE CRABOT    | 1        |                   |
| 57       | 6J9-45332-00-94     | HOUSING, BEARING FLASQUE, ROULEMENT      | 1        |                   |
| 58       | 93306-209U0         | BEARING ROULEMENT                        | 1        |                   |
| 59       | 6G5-45571-02        | GEAR PIGNON                              | 1        |                   |
| 60       | 6G5-45576-00        | WASHER, THRUST RONDELLE DE CALAGE        | 1        |                   |
| 61       | 93315-430U8         | BEARING, CYLINDRICAL ROULEMENT           | 1        |                   |
| 62       | 93101-30M17         | OIL SEAL JOINT SPY                       | 2        |                   |
| 63       | 93210-97M55         | O-RING JOINT TORIQUE                     | 1        |                   |
| 64       | 6G5-45577-02-10     | SHIM (T:0.10MM) CALE (T:0.10MM)          | 1        | UR                |
|          | 6G5-45577-02-12     | SHIM (T:0.12MM) CALE (T:0.12MM)          | 1        | UR                |
|          | 6G5-45577-02-15     | SHIM (T:0.15MM) CALE (T:0.15MM)          | 1        | UR                |
|          | 6G5-45577-02-18     | SHIM (T:0.18MM) CALE (T:0.18MM)          | 1        | UR                |
|          | 6G5-45577-02-30     | SHIM (T:0.30MM) CALE (T:0.30MM)          | 1        | UR                |

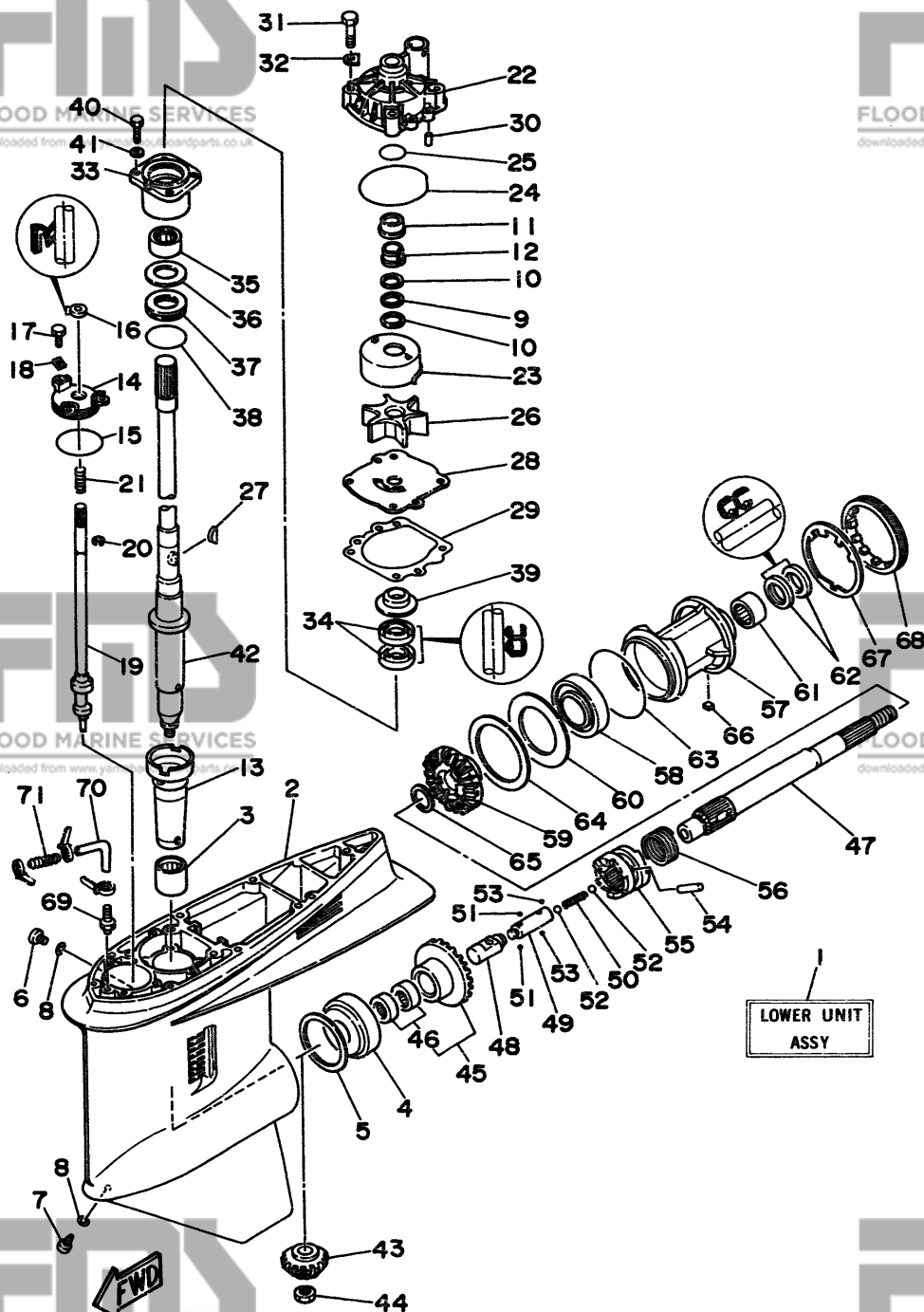


FIG. 15 LOWER CASING, DRIVE 1 (150/175/200)  
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION            | Q'TY QTE        | REMARKS REMARQUES |
|----------|---------------------|------------------------------------|-----------------|-------------------|
| 64       | 6G5-45577-02-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 UR            |                   |
|          | 6G5-45577-02-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 UR            |                   |
| 65       | 90201-30M92         | WASHER, PLATE<br>RONDELLE, PLATE   | 1               |                   |
| 66       | 90282-04M00         | KEY, STRAIGHT<br>CLAVETTE, DROITE  | 1               |                   |
| 67       | 6G5-45383-01        | WASHER, CLAW<br>FREIN D'ECROU      | 1               |                   |
| 68       | 6G5-45384-00        | NUT<br>ECROU                       | 1               |                   |
| 69       | 6E5-45378-00        | NIPPLE, HOSE<br>RACCORD, TUYAU     | 1               |                   |
| 70       | 90445-07ME8         | HOSE<br>DURITE                     | 1 UR LONG       |                   |
|          | 90445-07ME9         | HOSE<br>DURITE                     | 1 UR ULTRA LONG |                   |
| 71       | 6E5-83558-10        | END, NIPPLE<br>RACCORD DE NIPPLE   | 1               |                   |

FIG. 16 LOWER CASING. DRIVE 2 (150/175/200)  
FIG. 16 BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)

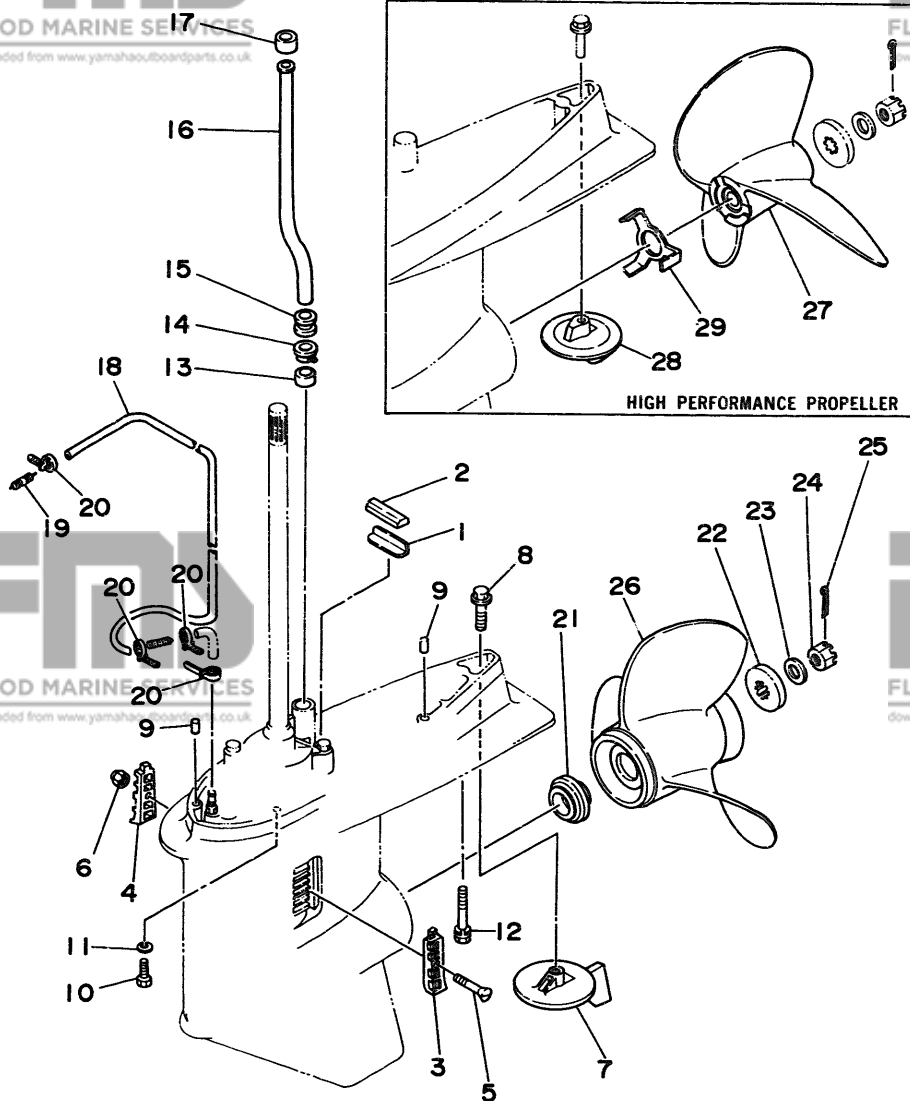
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|----------|-------------------|
| * 1      | 663-45376-00-94     | GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC | 1        |                   |
| * 2      | 688-45375-00        | DAMPER, SEAL BOURRELET, CAOUTCHOUC         | 1        |                   |
| 3        | 6J9-45214-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU    | 1        |                   |
| 4        | 6J9-45215-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU    | 1        |                   |
| 5        | 90142-05M04         | SCREW, COUNTERSUNK VIS, TETE NOYEE         | 1        |                   |
| 6        | 90185-05002         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT      | 1        |                   |
| 7        | 6J9-45371-01        | TAB-TRIM ANODE DERIVE                      | 1        |                   |
| 8        | 90105-10M00         | BOLT, WASHER BASED BOULON, AVEC RONDELLE   | 1        |                   |
| 9        | 93608-12M05         | PIN, DOWEL AXE                             | 2        |                   |
| 10       | 97395-10045         | BOLT BOULON                                | 6        |                   |
| 11       | 92990-10100         | WASHER, SPRING RONDELLE, GROWER            | 6        |                   |
| 12       | 90119-10M89         | BOLT, WITH WASHER BOULON, AVEC RONDELLE    | 1        |                   |
| *13      | 6E5-44365-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1        |                   |
| *14      | 6E5-44312-00        | COVER, WATER PUMP HOUSING COUVERCLE        | 1        |                   |
| 15       | 6E5-44366-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1        |                   |
| 16       | 6E5-44361-00        | TUBE, WATER TUBE D'EAU                     | 1        | UR LONG           |
|          | 6E5-44361-20        | TUBE, WATER TUBE D'EAU                     | 1        | UR ULTRA LONG     |
| 17       | 6E5-44365-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1        |                   |
| 18       | 90445-07MF0         | HOSE DURITE                                | 1        |                   |
| 19       | 6E5-83558-00        | END, NIPPLE RACCORD DE NIPPLE              | 1        |                   |
| 20       | 90465-11M10         | CLAMP BRIDE                                | 4        |                   |
| 21       | 6E5-45987-01        | SPACER ENTRETOISE                          | 1        |                   |
| 22       | 688-45997-01        | SPACER ENTRETOISE                          | 1        |                   |
| 23       | 92990-18200         | WASHER RONDELLE, PLATE                     | 1        |                   |
| 24       | 90171-18M04         | NUT, CASTLE ECROU, CRENELE                 | 1        |                   |

\* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6G5-45300-14-4D, 6G5-45300-24-4D)  
\* CONTENU DE UNITE INFERIEURE (ENS.)(REFERENCE 6G5-45300-14-4D, 6G5-45300-24-4D)

**F6**

FIG. 16 LOWER CASING. DRIVE 2 (150/175/200)  
FIG. 16 BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)

| REF. NO.                                                          | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | Q'TY QTE | REMARKS REMARQUES |
|-------------------------------------------------------------------|---------------------|---------------------------------------------------------|----------|-------------------|
| 25                                                                | 91490-40030         | PIN, COTTER<br>GOUILLE                                  | 1        |                   |
| 26                                                                | 6G5-45941-00-98     | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M) | 1 UR     |                   |
|                                                                   | 6G5-45945-01-98     | PROPELLER (3X14"X19"-M)<br>HELICE (3X14"X19"-M)         | 1 UR     |                   |
|                                                                   | 6G5-45947-01-98     | PROPELLER (3X14-1/2"X17"-M)<br>HELICE (3X14-1/2"X17"-M) | 1 UR     |                   |
|                                                                   | 6G5-45949-00-98     | PROPELLER (3X13-1/2"X23"-M)<br>HELICE (3X13-1/2"X23"-M) | 1 UR     |                   |
|                                                                   | 6G5-45952-00-98     | PROPELLER (3X14-5/8"X16"-M)<br>HELICE (3X14-5/8"X16"-M) | 1 UR     |                   |
| <b>STAINLESS STEEL PROPELLER<br/>ACIER INOXYDABLE HELICE</b>      |                     |                                                         |          |                   |
|                                                                   | 6G5-45970-02-98     | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M) | 1 UR     |                   |
|                                                                   | 6G5-45972-02-98     | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M) | 1 UR     |                   |
|                                                                   | 6G5-45974-02-98     | PROPELLER (3X13-3/4"X19"-M)<br>HELICE (3X13-3/4"X19"-M) | 1 UR     |                   |
|                                                                   | 6G5-45976-01-98     | PROPELLER (3X13-3/8"X23"-M)<br>HELICE (3X13-3/8"X23"-M) | 1 UR     |                   |
|                                                                   | 6G5-45978-02-98     | PROPELLER (3X13-3/4"X17"-M)<br>HELICE (3X13-3/4"X17"-M) | 1 UR     |                   |
|                                                                   | 6G5-45930-00-98     | PROPELLER (3X13-3/8"X25"-M)<br>HELICE (3X13-3/8"X25"-M) | 1 UR     |                   |
|                                                                   | 6G5-45932-00-98     | PROPELLER (3X15-3/4"X13"-M)<br>HELICE (3X15-3/4"X13"-M) | 1 UR     |                   |
| <b>HIGH PERFORMANCE PROPELLER<br/>HELICE RENDEMENT DE HAUTEUR</b> |                     |                                                         |          |                   |
| 27                                                                | 6E5-45970-10        | PROPELLER (3X14"X20"-P)<br>HELICE (3X14"X20"-P)         | 1 UR     |                   |
|                                                                   | 6E5-45972-10        | PROPELLER (3X14"X24"-P)<br>HELICE (3X14"X24"-P)         | 1 UR     |                   |
|                                                                   | 6E5-45974-10        | PROPELLER (3X14"X28"-P)<br>HELICE (3X14"X28"-P)         | 1 UR     |                   |
|                                                                   | 6E5-45976-10        | PROPELLER (3X14"X22"-P)<br>HELICE (3X14"X22"-P)         | 1 UR     |                   |
|                                                                   | 6E5-45978-10        | PROPELLER (3X14"X26"-P)<br>HELICE (3X14"X26"-P)         | 1 UR     |                   |
| 28                                                                | 6E5-45371-10        | TAB-TRIM<br>ANODE DERIVE                                | 1        |                   |
| 29                                                                | 6E5-45994-10        | PLATE, TOOTH<br>PLAQUETTE                               | 1        |                   |



| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6G5-W0001-21           | 24- 1       |
| 6R3-W0001-03           | 23- 1       |
| 6E5-W0004-00           | 3- 2        |
| 6R3-W0070-A0           | 8-20        |
| 61A-W0078-0A           | 24-29       |
| 61A-W0078-01           | 24-18       |
| 6R2-W0090-14-4D        | 1- 1        |
| 6R4-W0090-14-4D        | 1- 1        |
| 6E5-W0093-06           | 23-19       |
| 6S6-W2810-02           | 6-35        |
| 6G4-11111-02-94        | 1-26        |
| 6G5-11111-03-94        | 1-26        |
| 6E5-11119-00           | 1-16        |
| 6G5-11181-A0           | 1-27        |
| 6G5-11191-00-9M        | 23- 3       |
| 6G5-11193-A0           | 1-29        |
| 6E5-11325-00           | 1-14        |
| 6E5-11370-00           | 3- 9        |
| 646-11370-00           | 1- 5        |
| 6K7-11371-01-9M        | 1-19        |
| 6G5-11372-00-5B        | 1-50        |
| 624-11379-00           | 1- 3        |
| 6E5-11381-A1           | 1-20        |
| 6G5-11382-A1           | 23- 2       |
| 6R3-11411-00           | 1-49        |
| 6E5-11447-00           | 23- 7       |
| 663-11518-01           | 2- 1        |
| 6R3-11536-00           | 2- 2        |
| 6R3-11537-00           | 1- 4        |
| 6R5-11603-00           | 5-26        |
| 6R5-11604-00           | 5-16        |
| 6R5-11605-00           | 2-18        |
| 6R5-11631-11-93        | 2-18        |
| 6R5-11633-10           | 2-16        |
| 6R5-11634-10           | 2-19        |
| 6R5-11635-11           | 2-20        |
| 6R5-11636-11           | 2-16        |
| 6R5-11642-11-93        | 2-16        |
| 6R5-11645-11           | 2-17        |
| 6R5-11646-11           | 2-17        |
| 6R5-11650-10           | 2-21        |
| 6E5-12411-20           | 1-33        |
| 6G5-12413-00-9M        | 1-34        |
| 688-12414-A1           | 1-35        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 688-12414-A1           | 23- 5       |
| 6G5-12416-00           | 1-46        |
| 6G5-12576-00           | 1-52        |
| 6G5-12581-00           | 14-12       |
| 6R3-13117-00           | 5-17        |
| 6R3-13183-10           | 5-11        |
| 1YU-13187-00           | 5- 3        |
| 6R3-13200-00           | 5- 1        |
| 6R4-13200-00           | 5- 1        |
| 6E5-13411-00           | 6-25        |
| 6E5-13414-00           | 6-26        |
| 6R3-13416-00           | 5- 6        |
| 6E5-13552-00           | 3- 7        |
| 6E5-13610-00           | 3- 1        |
| 6G5-13610-00           | 3- 1        |
| 6E5-13621-A1           | 3- 3        |
| 6G5-13641-10-94        | 23-16       |
| 6G5-13645-A1           | 3- 6        |
| 6E5-14159-00           | 3-17        |
| 6E5-14198-A1           | 23-15       |
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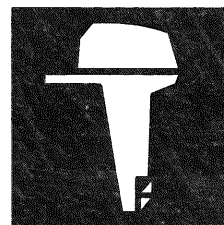
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**PARTS  
CATALOGUE  
CATALOGUE  
DE PIECES  
DETACHEES**

**150CETO '94(6R2)**  
**175BETO '94(6R3)**  
**200BETO '94(6R4)**  
**L150CETO '94(6R0)**  
**L200BETO '94(6R1)**

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 150CETO'94 (6R2)/175BETO'94(6R3)/200BETO'94(6R4)/L150CETO'94(6R0)/L200BETO'94(6R1). When you are ordering replacement parts for the 150CETO'94(6R2)/175BETO'94(6R3)/200BETO'94 (6R4)/L150CETO'94(6R0)/L200BETO'94(6R1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

|     |                                                 |
|-----|-------------------------------------------------|
| UR  | Use size (thickness) and/or number as required. |
| UN  | Use as many as you need.                        |
| AP  | Alternate Parts                                 |
| STD | Standard                                        |
| O/S | Over Size                                       |

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot ( . ) is put against the name of each part.

### EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

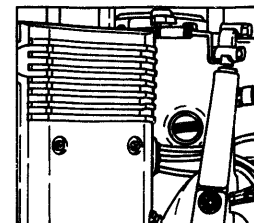
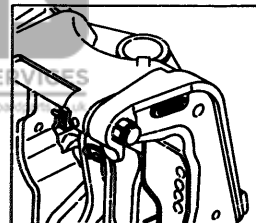
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

### EXAMPLE

| Part No.        | Description          | Q'ty | Remarks |
|-----------------|----------------------|------|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASS'Y | 1    |         |
| 6E0-85550-70    | . ROTOR ASS'Y        | 1    |         |
| 6E0-15723-00-94 | . . PULLEY, starter  | 1    |         |

## 5. Initial Serial No. and Color Code

| Engine Serial No. |                           |  |
|-------------------|---------------------------|--|
| 150CETO           | L : 407989 and following  |  |
|                   | UL : 759520 and following |  |
| 175BETO           | L : 403783 and following  |  |
|                   | UL : 755786 and following |  |
| 200BETO           | L : 405942 and following  |  |
|                   | UL : 765272 and following |  |
| L150CETO          | L : 300581 and following  |  |
|                   | UL : 703102 and following |  |
| L200BETO          | L : 300337 and following  |  |
|                   | UL : 705356 and following |  |



| Color Code | Color Name                  | Abbreviate |
|------------|-----------------------------|------------|
| 4D         | DARK BLUISH GRAY METALLIC 2 | DBNM2      |

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 150CETO(6R2)/175BETO(6R3)/200BETO(6R4)/L150CETO(6R0)/L200BETO(6R1) rs modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs rs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.  
A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

## 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

|     |                                                          |
|-----|----------------------------------------------------------|
| UR  | Utiliser la taille (épaisseur) et/ou le nombre demandés. |
| UN  | Utiliser autant que vous en avez besoin.                 |
| AP  | Pièces de Rechange                                       |
| STD | Standard                                                 |
| O/S | Cote Réparation                                          |

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point ( . ) est mis devant le nom de chaque pièce.

|                |                     |
|----------------|---------------------|
| <b>EXEMPLE</b> | CARBURATEUR (ENS.)  |
|                | .GICLEUR de ralenti |
|                | .TUBE d'émulsion    |

4. Indication du Nbre. de pièces constituant un ensemble

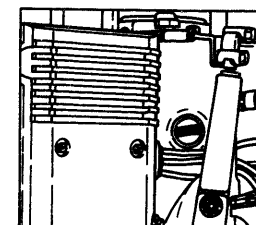
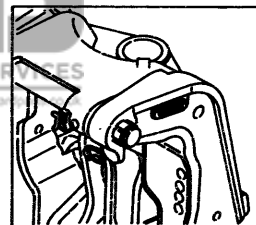
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

### EXEMPLE

| Référence       | Désignation                        | Q/té Remarques |
|-----------------|------------------------------------|----------------|
| 6E0-85500-70    | VOLANT MAGNETO-ELECTRONIQUE (ENS.) | 1              |
| 6E0-85550-70    | .VOLANT NU (ENS.)                  | 1              |
| 6E0-15723-00-94 | ..POULIE, lanceur                  | 1              |

## 5. No. de Série de Départ et Code de Couleur

| No. De Série | 150CETO  | L : 407989 et suivants<br>UL : 759520 et suivants |
|--------------|----------|---------------------------------------------------|
|              | 175BETO  | L : 403783 et suivants<br>UL : 755786 et suivants |
|              | 200BETO  | L : 405942 et suivants<br>UL : 765272 et suivants |
|              | L150CETO | L : 300581 et suivants<br>UL : 703102 et suivants |
|              | L200BETO | L : 300337 et suivants<br>UL : 705356 et suivants |



| Code de Couleur | Nom de la Couleur           | Abréviation |
|-----------------|-----------------------------|-------------|
| 4D              | DARK BLUISH GRAY METALLIC 2 | DBNM2       |

Sheet 1/2 (Fig. 1 to Fig. 16)

|                 |                                           |        |
|-----------------|-------------------------------------------|--------|
| FIG. 1          | CYLINDER. CRANKCASE .....                 | A6~B1  |
| FIG. 2          | CRANKSHAFT. PISTON .....                  | B2, B3 |
| FIG. 3          | INTAKE .....                              | B4, B5 |
| FIG. 4          | CARBURETOR .....                          | B6, B7 |
| FIG. 5          | OIL PUMP .....                            | C1, C2 |
| FIG. 6          | OIL TANK .....                            | C3, C4 |
| FIG. 7          | FUEL .....                                | C5, C6 |
| FIG. 8          | TOP COWLING .....                         | C7, D1 |
| FIG. 9          | BOTTOM COWLING .....                      | D2, D3 |
| FIG. 10         | BRACKET 1 .....                           | D4, D5 |
| FIG. 11         | BRACKET 2 .....                           | D6, D7 |
| FIG. 12         | POWER TRIM & TILT ASSY 1 .....            | E1~E3  |
| FIG. 13         | CONTROL .....                             | E4~E6  |
| FIG. 14         | UPPER CASING .....                        | E7, F1 |
| FIG. 15         | LOWER CASING. DRIVE 1 (150/175/200) ..... | F2~F5  |
| FIG. 16         | LOWER CASING. DRIVE 2 (150/175/200) ..... | F6, F7 |
| NUMERICAL INDEX |                                           |        |

Sheet 2/2 (Fig. 17 to Fig. 24)

|                 |                                                          |        |
|-----------------|----------------------------------------------------------|--------|
| FIG. 17         | MAGNETO .....                                            | A6     |
| FIG. 18         | STARTING MOTOR .....                                     | A7     |
| FIG. 19         | ELECTRICAL 1 .....                                       | B1     |
| FIG. 20         | ELECTRICAL 2 .....                                       | B2, B3 |
| FIG. 21         | ALTERNATE 1<br>(LOWER CASING. DRIVE 1 : L150/L200) ..... | B4~B7  |
| FIG. 22         | ALTERNATE 2<br>(LOWER CASING. DRIVE 2 : L150/L200) ..... | C1, C2 |
| FIG. 23         | REPAIR KIT 1 .....                                       | C3, C4 |
| FIG. 24         | REPAIR KIT 2 .....                                       | C5, C6 |
| NUMERICAL INDEX |                                                          |        |

# TABLE DES MATIERES

## Feuille 1/2 (Fig. 1 ~ Fig. 16)

|         |                                                    |        |
|---------|----------------------------------------------------|--------|
| FIG. 1  | CYLINDRE. CARTER .....                             | A6~B1  |
| FIG. 2  | VILEBREQUIN. PISTON .....                          | B2, B3 |
| FIG. 3  | ADMISSION .....                                    | B4, B5 |
| FIG. 4  | CARBURATEUR .....                                  | B6, B7 |
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| FIG. 8  | CAPOT SUPERIEUR .....                              | C7, D1 |
| FIG. 9  | CAPOT INFERIEUR .....                              | D2, D3 |
| FIG. 10 | SUPPORT 1 .....                                    | D4, D5 |
| FIG. 11 | SUPPORT 2 .....                                    | D6, D7 |
| FIG. 12 | PUISSANCE PARER ET INCLINER (ENS.) 1 .....         | E1~E3  |
| FIG. 13 | COMMANDE .....                                     | E4~E6  |
| FIG. 14 | FOURREAU .....                                     | E7, F1 |
| FIG. 15 | BOITIER D'HELICE, TRANSMISSION 1 (150/175/200) ... | F2~F5  |
| FIG. 16 | BOITIER D'HELICE, TRANSMISSION 2 (150/175/200) ... | F6, F7 |
|         | INDEX NUMERIQUE                                    |        |

## Feuille 2/2 (Fig. 17 ~ Fig. 24)

|         |                                                                      |        |
|---------|----------------------------------------------------------------------|--------|
| FIG. 17 | ALLUMAGE ELECTRONIQUE .....                                          | A6     |
| FIG. 18 | DEMARREUR ELECTRIQUE .....                                           | A7     |
| FIG. 19 | PARTIE ELECTRIQUE 1 .....                                            | B1     |
| FIG. 20 | PARTIE ELECTRIQUE 2 .....                                            | B2, B3 |
| FIG. 21 | OPTIONNELLES 1<br>(BOITIER D'HELICE, TRANSMISSION 1 : L150/L200) ... | B4~B7  |
| FIG. 22 | OPTIONNELLES 2<br>(BOITIER D'HELICE, TRANSMISSION 2 : L150/L200) ... | C1, C2 |
| FIG. 23 | KITS DE REPARATION 1 .....                                           | C3, C4 |
| FIG. 24 | KITS DE REPARATION 2 .....                                           | C5, C6 |
|         | INDEX NUMERIQUE                                                      |        |

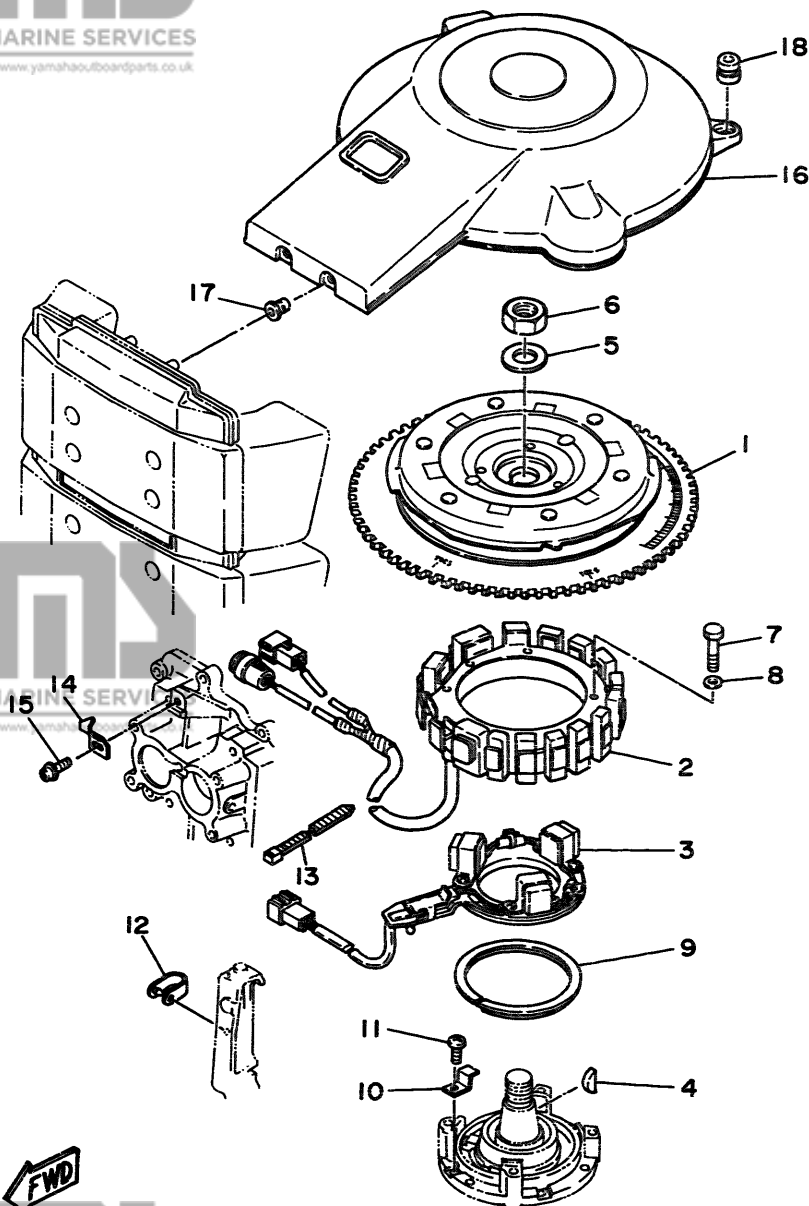
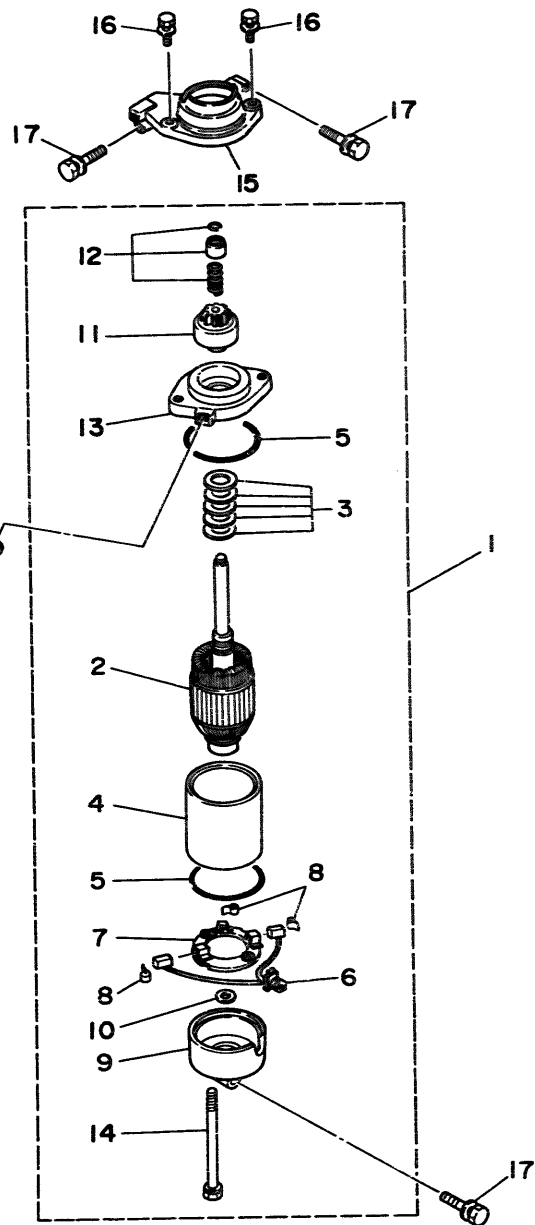


FIG. 17 MAGNETO

ALLUMAGE ELECTRONIQUE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------|----------|-------------------|
| 1        | 6R3-85550-00        | ROTOR ASSY                  | 1        |                   |
| 2        | 6R3-85510-00        | ROTOR CPLT                  | 1        |                   |
| 3        | 6R3-85580-00        | STATOR ASSY                 | 1        |                   |
| 4        | 90280-05049         | STATOR CPLT                 | 1        |                   |
| 5        | 90201-21M18         | COIL, PULSER                | 1        |                   |
| 6        | 90170-20137         | BOBINE, PULSEUR             | 1        |                   |
| 7        | 97313-06070         | KEY, WOODRUFF               | 1        |                   |
| 8        | 92990-06600         | CLAVETTE, DEMI-LUNE         | 1        |                   |
| 9        | 688-41611-00        | WASHER, PLATE               | 1        |                   |
| 10       | 688-41612-00        | RONDELLE, PLATE             | 1        |                   |
| 11       | 98580-06018         | NUT                         | 1        |                   |
| 12       | 90464-12M00         | ECROU                       | 1        |                   |
| 13       | 90465-11M10         | BOLT                        | 4        |                   |
| 14       | 6E5-81332-00        | BOULON                      | 4        |                   |
| 15       | 97985-06210         | WASHER, PLATE               | 4        |                   |
| 16       | 6R3-81337-00        | RONDELLE, PLATE             | 1        |                   |
| 17       | 665-82317-00        | RETAINER, MAGNETO BASE      | 1        |                   |
| 18       | 663-82317-01        | FLASQUE, PLATEAU D'AVANCE   | 4        |                   |
|          |                     | RETAINER, MAGNETO BASE      | 4        |                   |
|          |                     | FLASQUE, PLATEAU D'AVANCE   | 4        |                   |
|          |                     | SCREW, PAN HEAD             | 4        |                   |
|          |                     | VIS                         | 1        |                   |
|          |                     | CLAMP                       | 1        |                   |
|          |                     | BRIDE                       | 1        |                   |
|          |                     | CLAMP                       | 1        |                   |
|          |                     | BRIDE                       | 1        |                   |
|          |                     | PLATE, TIMING               | 1        |                   |
|          |                     | PLATEAU, ALLUMAGE           | 1        |                   |
|          |                     | SCREW, WITH WASHER          | 1        |                   |
|          |                     | VIS, AVEC RONDELLE          | 1        |                   |
|          |                     | COVER, FLYWHEEL             | 1        |                   |
|          |                     | COUVERCLE, VOLANT           | 2        |                   |
|          |                     | DAMPER, IGNITION COIL       | 2        |                   |
|          |                     | AMORTISSEUR, BOBINE D'ALLUM | 2        |                   |
|          |                     | DAMPER, IGNITION COIL       | 2        |                   |
|          |                     | AMORTISSEUR, BOBINE D'ALLUM | 2        |                   |



**FIG. 18 STARTING MOTOR**

**DEMARREUR ELECTRIQUE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------|----------|-------------------|
| 1        | 6E5-81800-12        | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1        |                   |
| 2        | 6E5-81850-11        | .ARMATURE ASSY<br>.INDUIT                                   | 1        |                   |
| 3        | 6E5-81809-10        | .WASHER KIT<br>.JEU DE RONDELLES                            | 1        |                   |
| 4        | 6E5-81810-10        | .STATOR ASSY<br>.STATOR COMPLET                             | 1        |                   |
| 5        | 6E5-81847-10        | .O-RING<br>.JOINT TORIQUE                                   | 2        |                   |
| 6        | 6E5-81801-10        | .BRUSH SET<br>.CHARBON                                      | 1        |                   |
| 7        | 6E5-81840-10        | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1        |                   |
| 8        | 6E5-81813-10        | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 3        |                   |
| 9        | 6E5-81820-11        | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1        |                   |
| 10       | 6E5-81824-00        | .WASHER 2<br>.RONDELLE 2                                    | 1        |                   |
| 11       | 6E5-81807-11        | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1        |                   |
| 12       | 61H-81857-00        | .RETAINER<br>.ARRETOIR                                      | 1        |                   |
| 13       | 6E5-81830-10        | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                       | 1        |                   |
| 14       | 6E5-81826-10        | .BOLT<br>.BOULON                                            | 2        |                   |
| 15       | 6R3-81822-00-94     | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE    | 1        |                   |
| 16       | 90119-08M76         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 2        |                   |
| 17       | 90119-08M77         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 3        |                   |
| 18       | 97395-08016         | BOLT<br>BOULON                                              | 1        |                   |
| 19       | 92990-08600         | WASHER, PLATE<br>RONDELLE, PLATE                            | 1        |                   |

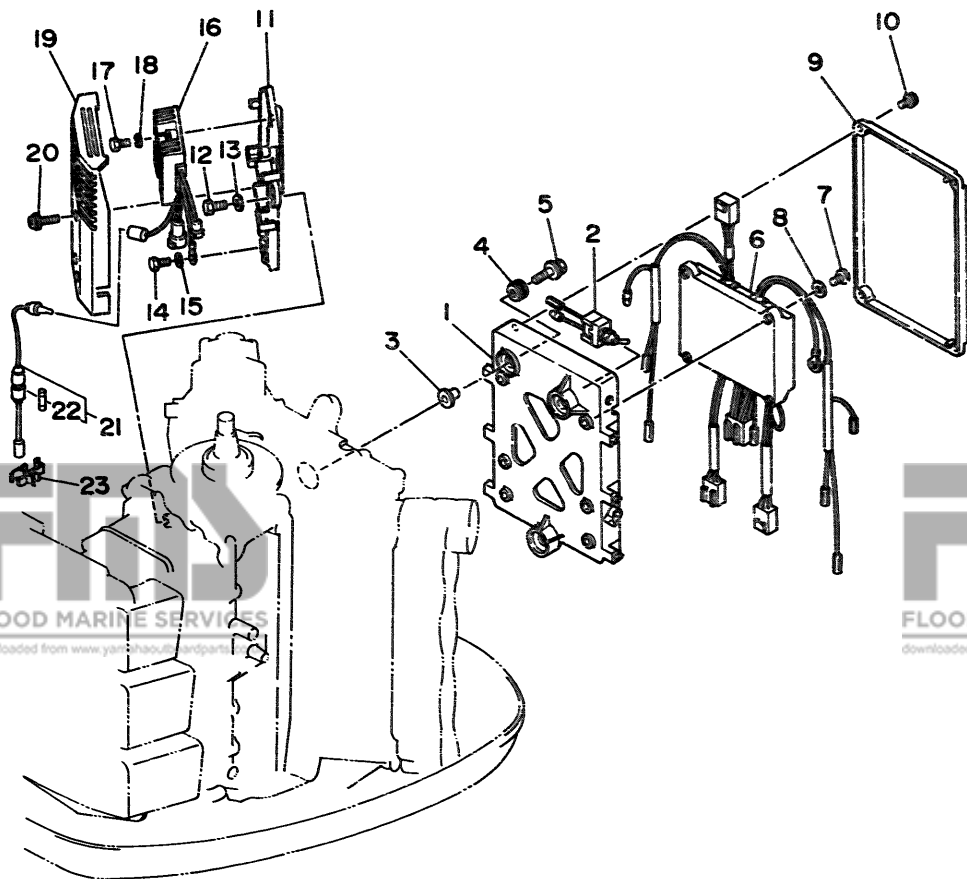


FIG. 19 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|----------|-------------------|
| 1        | 6R3-85542-01-4D     | BRACKET SUPPORT                                       | 1        |                   |
| 2        | 6R3-8259E-00        | SWITCH ASSY COMMUTATEUR COMPLET                       | 1        |                   |
| 3        | 90387-06M03         | COLLAR COLLERETTE                                     | 3        |                   |
| 4        | 90480-09M12         | GROMMET                                               | 3        |                   |
| 5        | 90119-06M60         | RONDELLE CAOUTCHOUC                                   | 3        |                   |
| 6        | 61H-85540-00        | BOLT, WITH WASHER BOULON, AVEC RONDELLE               | 1        |                   |
| 7        | 98580-06020         | C.D.I. UNIT ASSY BLOC C.D.I.                          | 4        |                   |
| 8        | 92990-06600         | SCREW, PAN HEAD VIS                                   | 4        |                   |
| 9        | 6R3-85537-00        | WASHER, PLATE RONDELLE, PLATE                         | 4        |                   |
| 10       | 90159-06M11         | COVER COUVERCLE                                       | 1        |                   |
| 11       | 6R3-81948-00-94     | SCREW, WITH WASHER VIS, AVEC RONDELLE                 | 4        |                   |
| 12       | 97095-06016         | BRACKET JOINT TORIQUE                                 | 1        |                   |
| 13       | 92990-06600         | BOLT BOULON                                           | 3        |                   |
| 14       | 97013-06012         | WASHER, PLATE RONDELLE, PLATE                         | 3        |                   |
| 15       | 92990-06600         | BOLT BOULON                                           | 1        |                   |
| 16       | 6R3-81960-10        | WASHER, PLATE RONDELLE, PLATE                         | 1        |                   |
| 17       | 97095-06025         | RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT | 1        |                   |
| 18       | 92990-06600         | BOLT BOULON                                           | 2        |                   |
| 19       | 6R3-81942-00        | WASHER, PLATE RONDELLE, PLATE                         | 2        |                   |
| 20       | 90159-06M08         | COVER COUVERCLE                                       | 1        |                   |
| 21       | 6R3-82150-00        | SCREW, WITH WASHER VIS, AVEC RONDELLE                 | 4        |                   |
| 22       | 705-82151-00        | FUSE HOLDER ASSY SUPPORT DE FUSIBLE                   | 1        |                   |
| 23       | 6G5-82152-00        | .FUSE (30A) .FUSIBLE (30A)                            | 1        |                   |
|          |                     | HOLDER, FUSE SUPPORT, FUSIBLE                         | 1        |                   |

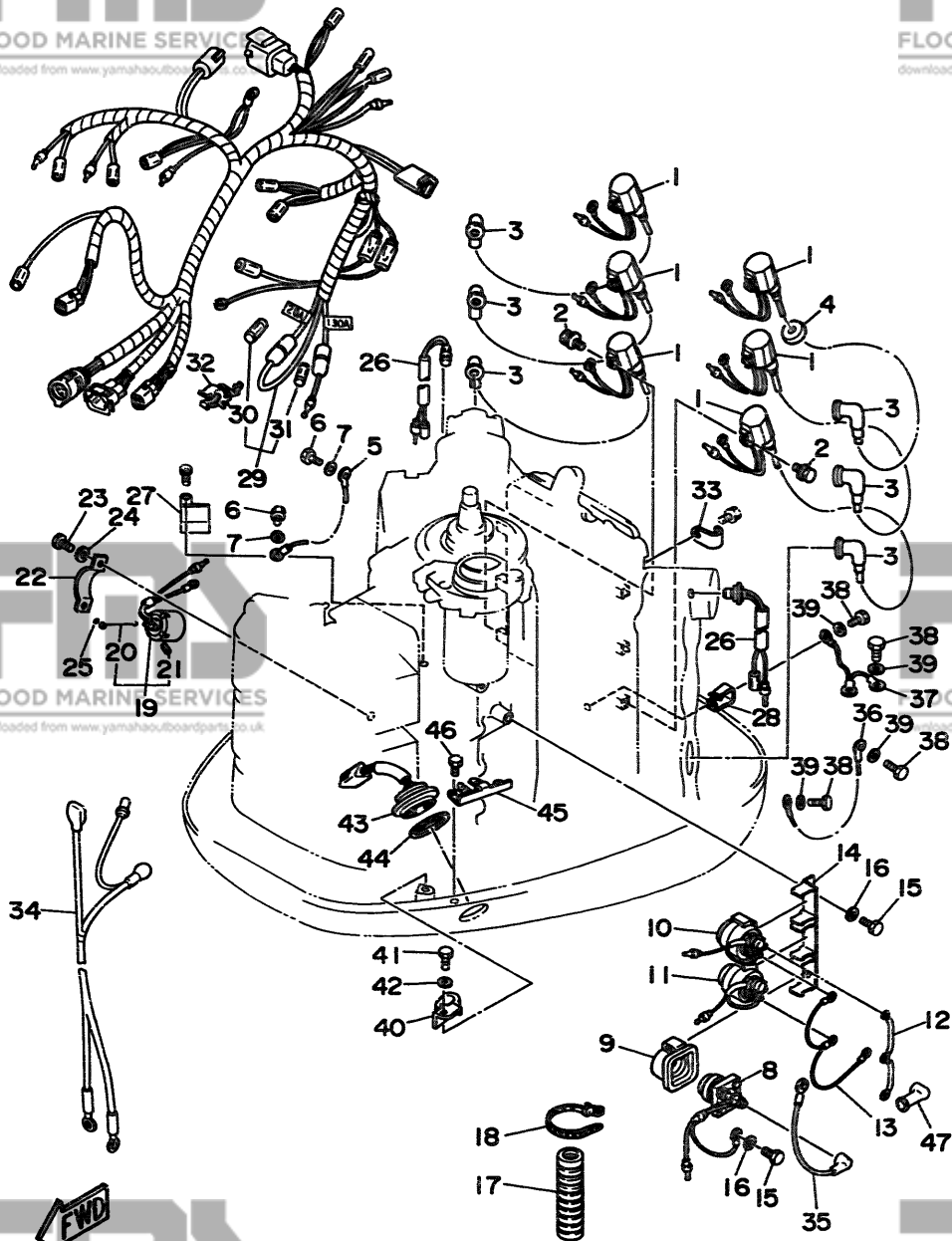


FIG. 20 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|----------|-------------------|
| 1        | 6R3-85570-01        | IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.) | 6        |                   |
| 2        | 97595-06520         | BOLT, WITH WASHER VIS HEXAGONAL             | 6        |                   |
| 3        | 6E3-82370-20        | PLUG CAP ASSY ANTIPARASITE                  | 6        |                   |
| 4        | 90480-25161         | GROMMET RONDELLE CAOUTCHOUC                 | 1        |                   |
| 5        | 662-82519-00        | WIRE, EARTH LEAD FIL, MASSE                 | 1        |                   |
| 6        | 97095-06012         | BOLT BOULON                                 | 2        |                   |
| 7        | 92990-06600         | WASHER, PLATE RONDELLE, PLATE               | 2        |                   |
| 8        | 61A-81941-00        | STARTER RELAY ASSY LANCEUR RELAIS (ENS.)    | 1        |                   |
| 9        | 689-81952-10        | HOLDER, RELAY SUPPORT, RELAIS               | 1        |                   |
| 10       | 6E5-81950-00        | RELAY ASSY RELAIS COMPLET                   | 1        |                   |
| 11       | 6E5-8195A-00        | RELAY ASSY RELAIS COMPLET                   | 1        |                   |
| 12       | 6G5-87149-10        | CONNECTOR RACCORD                           | 1        |                   |
| 13       | 6E5-82116-00        | WIRE, MINUS LEAD FIL, NEGATIF               | 1        |                   |
| 14       | 6G5-81948-11        | BRACKET JOINT TORIQUE                       | 1        |                   |
| 15       | 97095-06016         | BOLT BOULON                                 | 2        |                   |
| 16       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE               | 2        |                   |
| 17       | 6E9-83557-70        | TUBE TUBE                                   | 1        |                   |
| 18       | 90465-13M36         | CLAMP BRIDE                                 | 1        |                   |
| 19       | 6G5-86110-01        | SOLENOID SOLENOID                           | 1        |                   |
| 20       | 6G5-86119-00        | .WIRE, PULL .CABLE, TENSION                 | 1        |                   |
| 21       | 91690-30010         | .PIN, SPRING .AGRAFFE                       | 1        |                   |
| 22       | 6G5-86115-00        | HOLDER, SOLENOID SUPPORT, SOLENOIDE         | 1        |                   |
| 23       | 97095-06016         | BOLT BOULON                                 | 2        |                   |
| 24       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE               | 2        |                   |
| 25       | 93210-03261         | O-RING JOINT TORIQUE                        | 1        |                   |
| 26       | 688-82560-10        | THERMO SWITCH ASSY THERMO-CONTACT COMPLET   | 2        |                   |
| 27       | 90465-08M33         | CLAMP BRIDE                                 | 1        |                   |
| 28       | 90465-10M14         | CLAMP BRIDE                                 | 1        |                   |

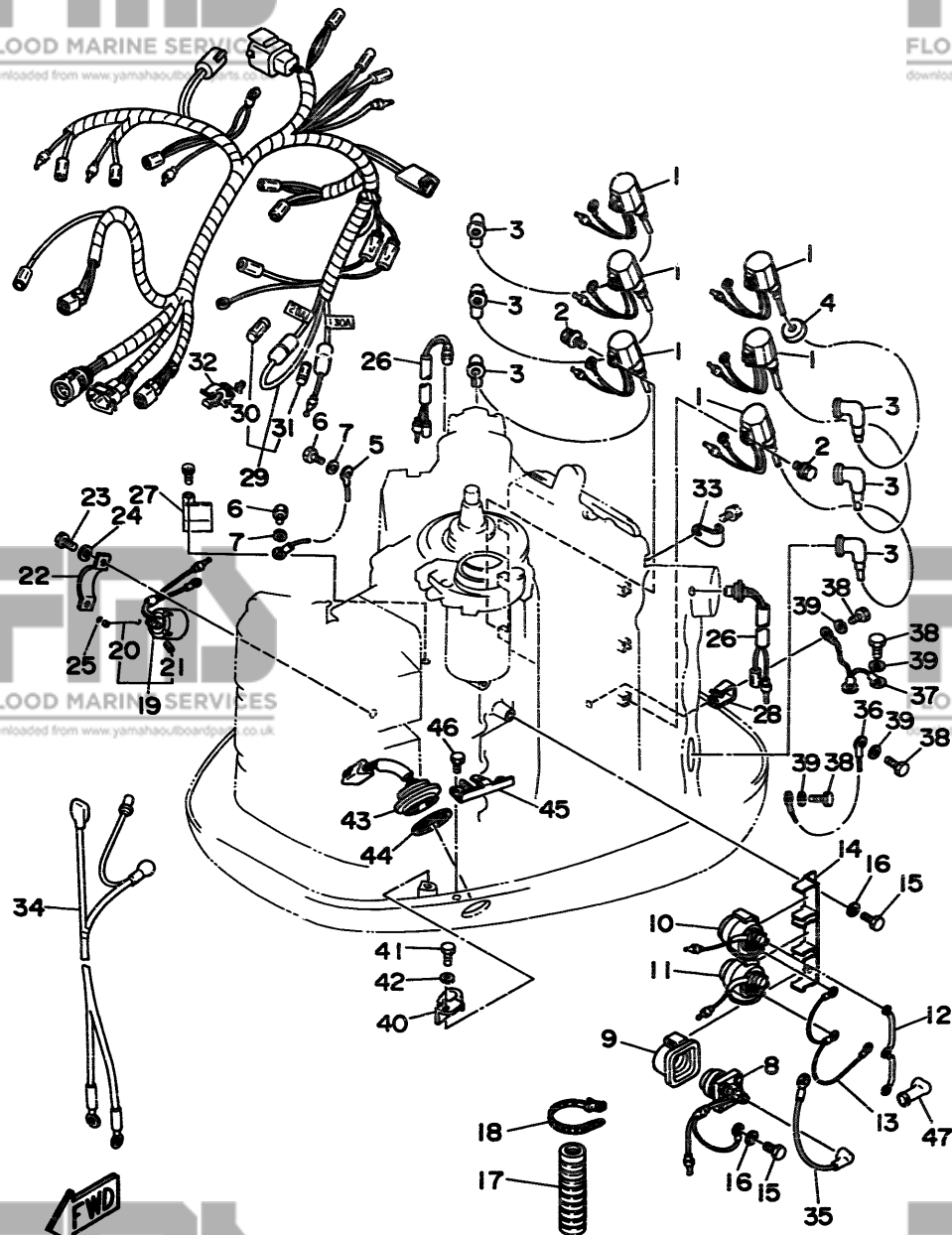


FIG. 20 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|----------|-------------------|
| 29       | 6R3-82590-13        | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET          | 1        |                   |
| 30       | 682-82151-00        | .FUSE (20A)<br>.FUSIBLE (20A)                          | 1        |                   |
| 31       | 705-82151-00        | .FUSE (30A)<br>.FUSIBLE (30A)                          | 1        |                   |
| 32       | 6G5-82152-00        | HOLDER, FUSE<br>SUPPORT, FUSIBLE                       | 2        |                   |
| 33       | 90465-08028         | CLAMP<br>BRIDE                                         | 1        |                   |
| 34       | 6R3-82105-00        | WIRE HARNESS<br>FAISCEAU DE FILS                       | 1        |                   |
| 35       | 6E5-82117-00        | WIRE, LEAD<br>FIL                                      | 1        |                   |
| 36       | 6R3-82519-00        | WIRE, EARTH LEAD<br>FIL, MASSE                         | 1        |                   |
| 37       | 6E5-82531-00        | WIRE, LEAD<br>FIL                                      | 1        |                   |
| 38       | 97095-06012         | BOLT<br>BOULON                                         | 4        |                   |
| 39       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                       | 4        |                   |
| 40       | 90465-12M25         | CLAMP<br>BRIDE                                         | 1        |                   |
| 41       | 97095-06012         | BOLT<br>BOULON                                         | 1        |                   |
| 42       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                       | 1        |                   |
| 43       | 6R3-82563-00        | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTEUR | 1        |                   |
| 44       | 6E5-82587-00        | GASKET<br>JOINT                                        | 1        |                   |
| 45       | 6R3-83614-00        | BRACKET<br>SUPPORT                                     | 1        |                   |
| 46       | 97095-06016         | BOLT<br>BOULON                                         | 2        |                   |
| 47       | 6G5-82119-00        | COVER, LEAD WIRE<br>GARNITURE, FIL                     | 2        |                   |

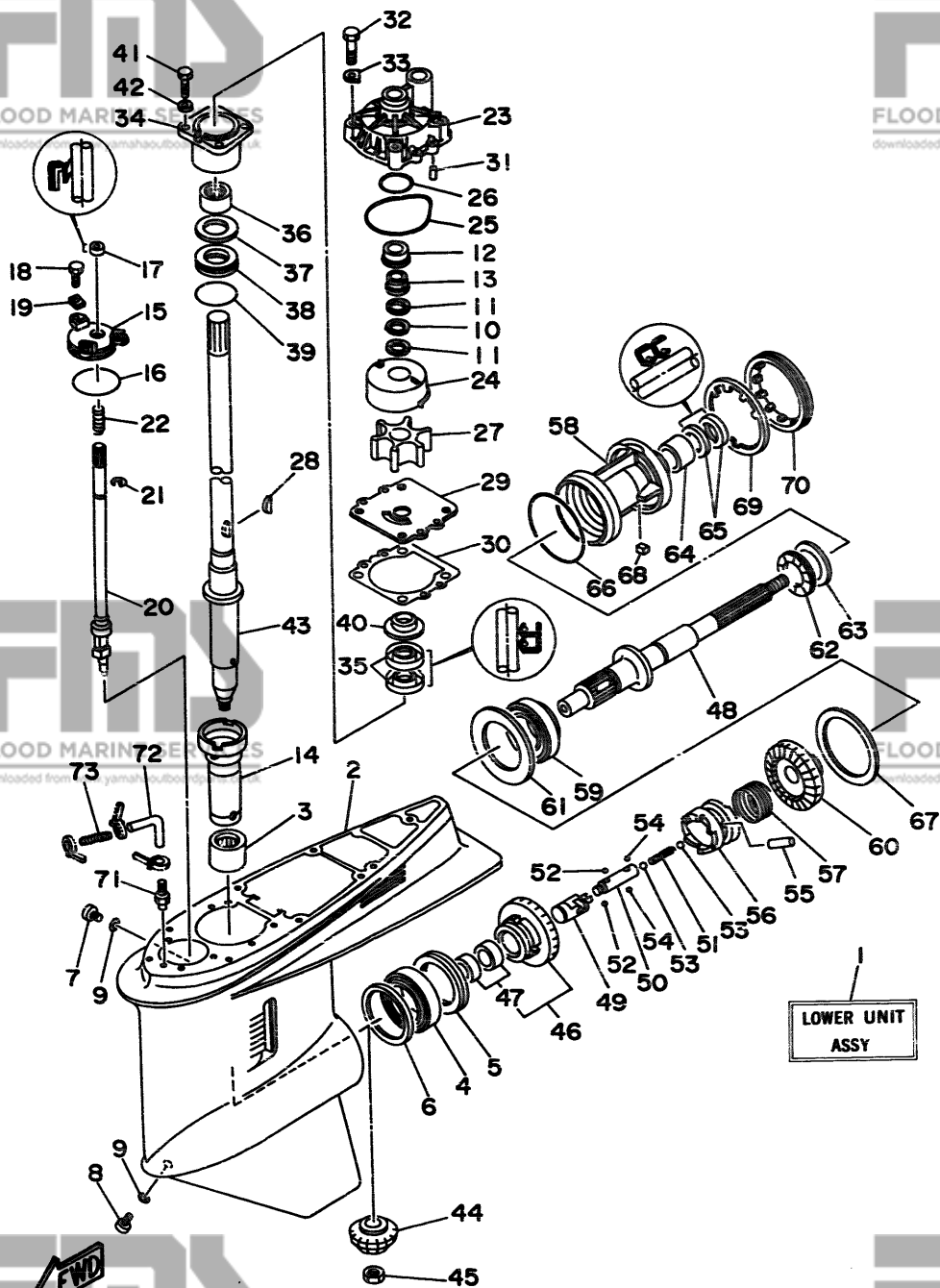


FIG. 21 ALTERNATE 1 (LOWER CASING. DRIVE 1:L150/L200)  
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------------------------------------|----------|-------------------|
| 1        | 6K1-45300-13-4D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)<br>(REF.NO. 2 ~ 73,<br>FIG.22, REF.NO. 1,2,13,14) | 1        | UR LONG           |
|          | 6K1-45300-23-4D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)<br>(REF.NO. 2 ~ 73,<br>FIG.22, REF.NO. 1,2,13,14) | 1        | UR ULTRA LONG     |
| 2        | 6J9-45301-01-4D     | CASING, LOWER<br>BEQUILLE                                                                    | 1        |                   |
| 3        | 93311-928U5         | BEARING, CYLINDRICAL<br>ROULEMENT                                                            | 1        |                   |
| 4        | 93390-000U2         | BEARING<br>ROULEMENT                                                                         | 1        |                   |
| 5        | 93341-465U4         | BEARING, THRUST<br>CEREAUX DE DIRECTION                                                      | 1        |                   |
| 6        | 6G5-45567-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)                                                           | 1        | UR                |
|          | 6G5-45567-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)                                                           | 1        | UR                |
| 7        | 90340-08M04         | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                                                   | 1        |                   |
| 8        | 688-45341-00        | PLUG, DRAIN<br>BOUCHON DE VIDANGE                                                            | 1        |                   |
| 9        | 90430-08020         | GASKET<br>JOINT                                                                              | 2        |                   |
| 10       | 90206-22M19         | WASHER, WAVE<br>RONDELLE, ONDULEE                                                            | 1        |                   |
| 11       | 90201-22M01         | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 2        |                   |
| 12       | 61A-45527-00        | COLLAR, DRIVE SHAFT<br>ENTRETOISE                                                            | 1        |                   |
| 13       | 61A-45538-00        | SPACER 1<br>ENTRETOISE                                                                       | 1        |                   |
| 14       | 6G5-45536-01        | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR                                                 | 1        |                   |
| 15       | 6E5-45321-00        | PLATE<br>PLAQUETTE                                                                           | 1        |                   |
| 16       | 93210-58677         | O-RING<br>JOINT TORIQUE                                                                      | 1        |                   |
| 17       | 93106-09014         | OIL SEAL<br>JOINT SPY                                                                        | 1        |                   |
| 18       | 97095-06020         | BOLT<br>BOULON                                                                               | 3        |                   |
| 19       | 90209-06M04         | WASHER<br>RONDELLE                                                                           | 3        |                   |

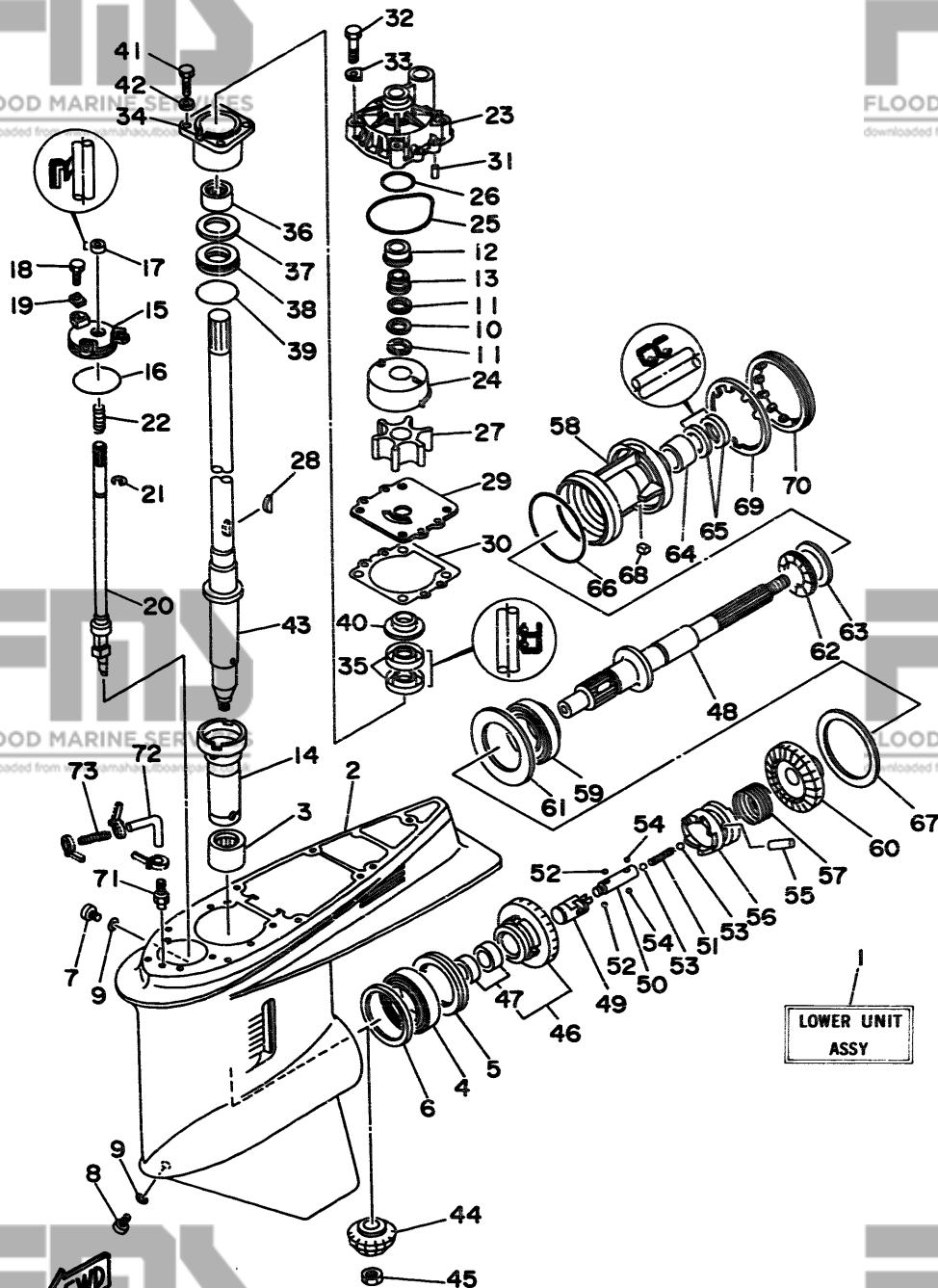


FIG. 21 ALTERNATE 1 (LOWER CASING, DRIVE 1:L150/L200)  
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|----------|-------------------|
| 20       | 6K1-44150-00        | SHIFT CAM ASSY<br>CAME D'INVERSION          | 1        |                   |
| 21       | 99001-08600         | CIRCLIP<br>CIRCLIP                          | 1        |                   |
| 22       | 90501-11M10         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1        |                   |
| 23       | 61A-44311-00        | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1        |                   |
| 24       | 61A-44322-00        | INSERT, CARTRIDGE<br>CUVETTE                | 1        |                   |
| 25       | 93210-86M38         | O-RING<br>JOINT TORIQUE                     | 1        |                   |
| 26       | 93210-37M67         | O-RING<br>JOINT TORIQUE                     | 1        |                   |
| 27       | 6E5-44352-00        | IMPELLER<br>TURBINE                         | 1        |                   |
| 28       | 90280-04M05         | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        | 1        |                   |
| 29       | 6G5-44323-00        | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1        |                   |
| 30       | 6E5-44315-A0        | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    | 1        |                   |
| 31       | 93606-12019         | PIN, DOWEL<br>GOUPILE                       | 2        |                   |
| 32       | 97395-08045         | BOLT<br>BOULON                              | 4        |                   |
| 33       | 90209-08M02         | WASHER<br>RONDELLE                          | 4        |                   |
| 34       | 6E5-45331-00-94     | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1        |                   |
| 35       | 93101-28M16         | OIL SEAL<br>JOINT SPY                       | 2        |                   |
| 36       | 93317-330U2         | BEARING, CYLINDRICAL<br>PIECE               | 1        |                   |
| 37       | 6E5-45587-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1        | UR                |
|          | 6E5-45587-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1        | UR                |
|          | 6E5-45587-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1        | UR                |
|          | 6E5-45587-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1        | UR                |
|          | 6E5-45587-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1        | UR                |
|          | 6E5-45587-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          | 1        | UR                |
|          | 6E5-45587-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          | 1        | UR                |
| 38       | 93341-930U0         | BEARING, THRUST<br>CERVEAUX DE DIRECTION    | 1        |                   |
| 39       | 93210-54534         | O-RING<br>JOINT TORIQUE                     | 1        |                   |
| 40       | 6E5-45344-00        | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   | 1        |                   |
| 41       | 97395-08025         | BOLT<br>BOULON                              | 4        |                   |

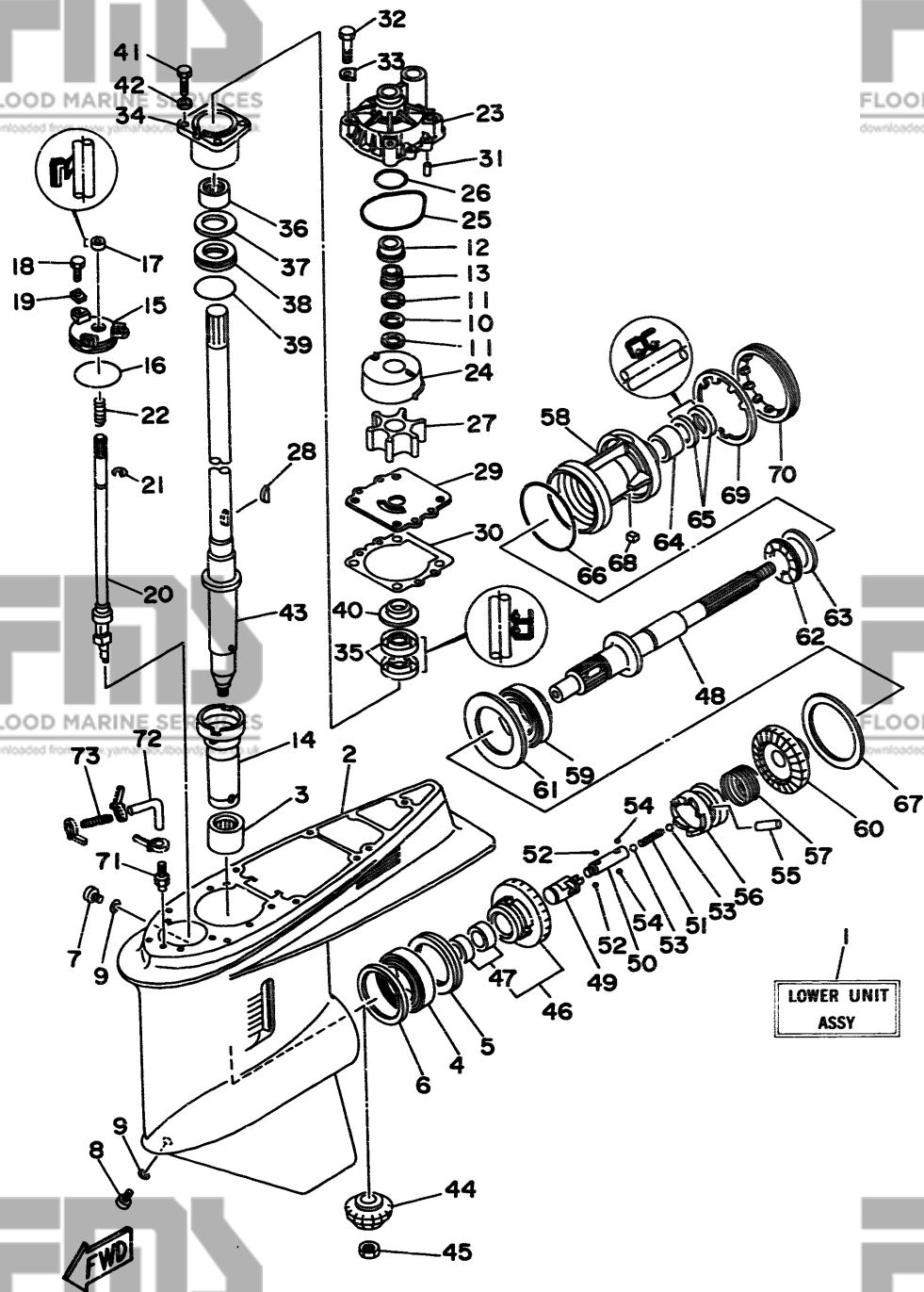


FIG. 21 ALTERNATE 1 (LOWER CASING. DRIVE 1:L150/L200)  
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|----------|-------------------|
| 42       | 92990-08600         | WASHER, PLATE<br>RONDELLE, PLATE            | 4        |                   |
| 43       | 6G5-45501-01        | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     | 1        | UR LONG           |
|          | 6G5-45501-21        | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     | 1        | UR ULTRA LONG     |
| 44       | 6G5-45551-01        | PINION<br>PIGNON D'ATTAQUE                  | 1        |                   |
| 45       | 90170-16M01         | NUT<br>ECROU                                | 1        |                   |
| 46       | 6K1-45560-01        | GEAR<br>PIGNON                              | 1        |                   |
| 47       | 93315-425V3         | BEARING, CYLINDRICAL<br>ROULEMENT           | 2        |                   |
| 48       | 6K1-45611-10        | SHAFT, PROPELLER<br>ARBRE, HELICE           | 1        |                   |
| 49       | 6K1-45641-00        | SHIFTER<br>EMBRAYAGE                        | 1        |                   |
| 50       | 6E5-45634-01        | SLIDE, SHIFT<br>CONTRE-POUSOIR              | 1        |                   |
| 51       | 90501-16M37         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1        |                   |
| 52       | 93507-32031         | BALL<br>BILLE                               | 2        |                   |
| 53       | 93511-32027         | BALL<br>BILLE                               | 2        |                   |
| 54       | 93503-16010         | BALL<br>BILLE                               | 2        |                   |
| 55       | 90250-08M07         | PIN, STRAIGHT<br>GOUPILLE, DROITE           | 1        |                   |
| 56       | 6G5-45631-00        | CLUTCH, DOG<br>CRABOT                       | 1        |                   |
| 57       | 6E5-45633-01        | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT    | 1        |                   |
| 58       | 6K1-45332-01-94     | HOUSING, BEARING<br>FLASQUE, ROULEMENT      | 1        |                   |
| 59       | 93332-00048         | BEARING<br>ROULEMENT                        | 1        |                   |
| 60       | 6K1-45570-01        | GEAR<br>PIGNON                              | 1        |                   |
| 61       | 6K1-45576-00        | WASHER, THRUST<br>RONDELLE DE CALAGE        | 1        |                   |
| 62       | 93341-440U5         | BEARING, THRUST<br>CERVEAUX DE DIRECTION    | 1        |                   |
| 63       | 6K1-45578-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1        | UR                |
|          | 6K1-45578-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1        | UR                |
|          | 6K1-45578-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1        | UR                |
|          | 6K1-45578-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1        | UR                |
|          | 6K1-45578-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1        | UR                |
|          | 6K1-45578-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          | 1        | UR                |

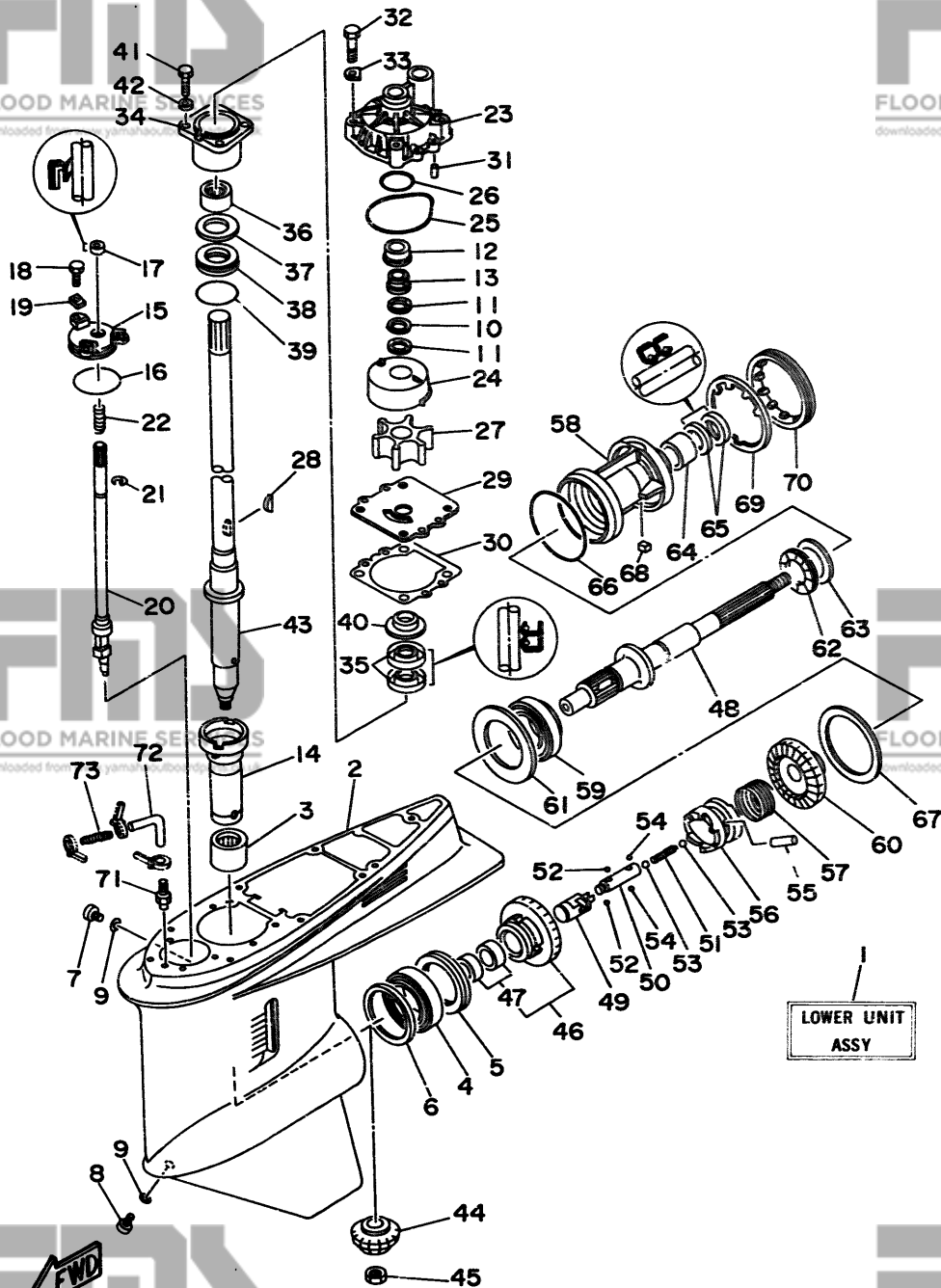


FIG. 21 ALTERNATE 1 (LOWER CASING. DRIVE 1:L150/L200)  
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------|----------|-------------------|
| 63       | 6K1-45578-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 UR     |                   |
| 64       | 93315-430U8         | BEARING, CYLINDRICAL<br>ROULEMENT  | 1        |                   |
| 65       | 93101-30M17         | OIL SEAL<br>JOINT SPY              | 2        |                   |
| 66       | 93210-97M55         | O-RING<br>JOINT TORIQUE            | 1        |                   |
| 67       | 6G5-45577-02-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1 UR     |                   |
|          | 6G5-45577-02-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1 UR     |                   |
|          | 6G5-45577-02-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1 UR     |                   |
|          | 6G5-45577-02-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1 UR     |                   |
|          | 6G5-45577-02-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1 UR     |                   |
|          | 6G5-45577-02-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 UR     |                   |
|          | 6G5-45577-02-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 UR     |                   |
| 58       | 90282-04M00         | KEY, STRAIGHT<br>CLAVETTE, DROITE  | 1        |                   |
| 69       | 6G5-45383-01        | WASHER, CLAW<br>FREIN D'ECROU      | 1        |                   |
| 70       | 6G5-45384-00        | NUT<br>ECROU                       | 1        |                   |
| 71       | 6J8-45378-00        | NIPPLE, HOSE<br>RACCORD, TUYAU     | 1        |                   |
|          | 6E5-45378-00        | NIPPLE, HOSE<br>RACCORD, TUYAU     | 1 AP     |                   |
| 72       | 90445-07ME9         | HOSE<br>DURITE                     | 1 AP     |                   |
| 73       | 6E5-83558-10        | END, NIPPLE<br>RACCORD DE NIPPLE   | 1 AP     |                   |

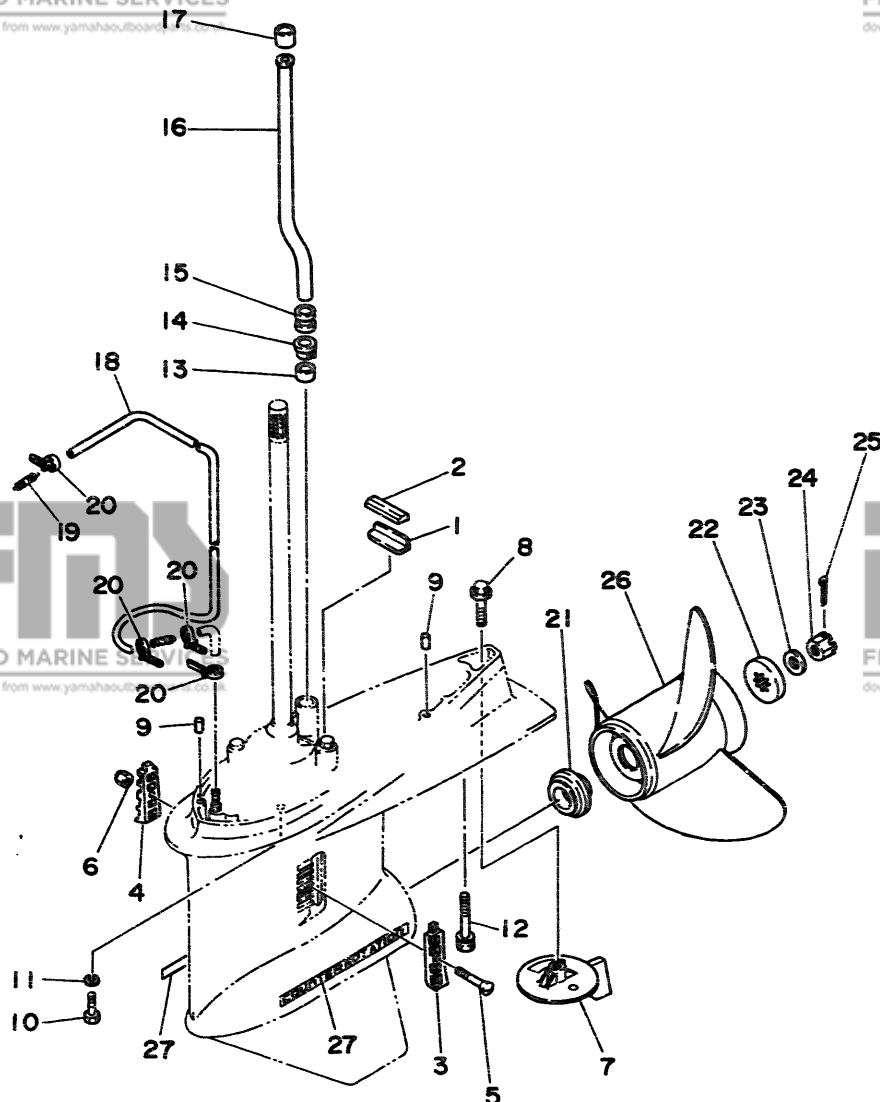


FIG. 22 ALTERNATE 2 (LOWER CASING. DRIVE 2:L150/L200)  
FIG. 22 OPTIONNELLES 2 (BOITIER D'HELICE, TRANSMISSION 2:L150/L200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|----------|-------------------|
| * 1      | 663-45376-00-94     | GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC | 1        |                   |
| * 2      | 688-45375-00        | DAMPER, SEAL BOURRELET, CAOUTCHOUC         | 1        |                   |
| 3        | 6J9-45214-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU    | 1        |                   |
| 4        | 6J9-45215-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU    | 1        |                   |
| 5        | 90142-05M04         | SCREW, COUNTERSUNK VIS, TETE NOYEE         | 1        |                   |
| 6        | 90185-05002         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT      | 1        |                   |
| 7        | 6K1-45371-02        | TAB-TRIM ANODE DERIVE                      | 1        |                   |
| 8        | 90105-10M00         | BOLT, WASHER BASED BOULON, AVEC RONDELLE   | 1        |                   |
| 9        | 93608-12M05         | PIN, DOWEL AXE                             | 2        |                   |
| 10       | 97395-10045         | BOLT BOULON                                | 6        |                   |
| 11       | 92990-10100         | WASHER, SPRING RONDELLE, GROWER            | 6        |                   |
| 12       | 90119-10M89         | BOLT, WITH WASHER BOULON, AVEC RONDELLE    | 1        |                   |
| * 13     | 6E5-44365-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1        |                   |
| * 14     | 6E5-44312-00        | COVER, WATER PUMP HOUSING COUVERCLE        | 1        |                   |
| 15       | 6E5-44366-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1        |                   |
| 16       | 6E5-44361-00        | TUBE, WATER TUBE D'EAU                     | 1        | UR LONG           |
|          | 6E5-44361-20        | TUBE, WATER TUBE D'EAU                     | 1        | UR ULTRA LONG     |
| 17       | 6E5-44365-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU       | 1        |                   |
| 18       | 90445-07MF0         | HOSE DURITE                                | 1        | AP                |
| 19       | 6E5-83558-00        | END, NIPPLE RACCORD DE NIPPLE              | 1        | AP                |
| 20       | 90465-11M10         | CLAMP BRIDE                                | 4        | AP                |
| 21       | 6E5-45987-01        | SPACER ENTRETOISE                          | 1        |                   |
| 22       | 688-45997-01        | SPACER ENTRETOISE                          | 1        |                   |
| 23       | 92990-18200         | WASHER RONDELLE, PLATE                     | 1        |                   |
| 24       | 90171-18M04         | NUT, CASTLE ECROU, CRENELE                 | 1        |                   |

\* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6K1-45300-13-4D, 6K1-45300-23-4D)  
\* CONTENU DE UNITE INFRIEURE (ENS.)(REFERENCE 6K1-45300-13-4D, 6K1-45300-23-4D)

**C1**

FIG. 22 ALTERNATE 2 (LOWER CASING. DRIVE 2:L150/L200)

FIG. 22 OPTIONNELLES 2 (BOITIER D'HELICE, TRANSMISSION 2:L150/L200)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------|----------|-------------------|
| 25       | 91490-40030         | PIN, COTTER<br>GOUPILLE                                     | 1        |                   |
| 26       | 6K1-45972-01-98     | PROPELLER (3X13-3/4"X21"-ML)<br>HELICE (3X13-3/4"X21"-ML)   | 1 UR     |                   |
|          | 6K1-45974-02-98     | PROPELLER (3X13-3/4"X19"-ML1)<br>HELICE (3X13-3/4"X19"-ML1) | 1 UR     |                   |
|          | 6K1-45978-02-98     | PROPELLER (3X13-3/4"X17"-ML1)<br>HELICE (3X13-3/4"X17"-ML1) | 1 UR     |                   |
|          | 6K1-45970-01-98     | PROPELLER (3X15-1/4"X15"-ML)<br>HELICE (3X15-1/4"X15"-ML)   | 1 UR     |                   |
| 27       | 6K1-45392-00        | GRAPHIC, LOWER<br>ADHESIF INFERIEUR                         | 2 AP     |                   |

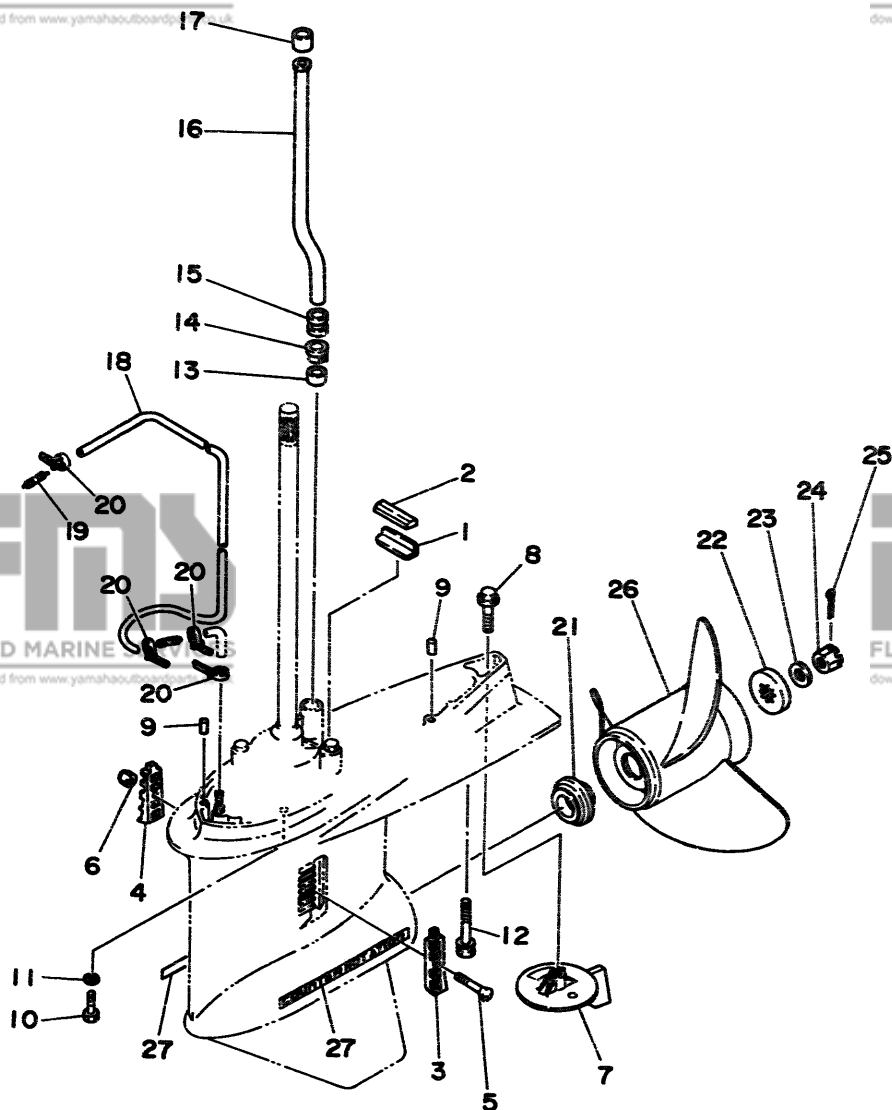


FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|----------|-------------------|
| 1        | 6R3-W0001-03        | POWER HEAD GASKET KIT<br>POCHETTE DE JOINTS TETE MOTRICE     | 1        |                   |
| 2        | 6E5-11381-A1        | .GASKET 1                                                    | 1        |                   |
| 3        | 6G5-11181-A0        | .JOINT 1                                                     | 1        |                   |
| 4        | 6G5-11193-A0        | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1             | 2        |                   |
| 5        | 688-12414-A1        | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1      | 2        |                   |
| 6        | 6G5-41112-A1        | .GASKET, COVER<br>.JOINT, COUVERCLE                          | 2        |                   |
| 7        | 6G5-11382-A1        | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT | 2        |                   |
| 8        | 93102-40M38         | .GASKET 2<br>.JOINT 2                                        | 1        |                   |
| 9        | 93211-04384         | .OIL SEAL<br>.JOINT SPY                                      | 1        |                   |
| 10       | 93102-35M13         | .O-RING<br>.JOINT TORIQUE                                    | 2        |                   |
| 11       | 93101-22M15         | .OIL SEAL<br>.JOINT SPY                                      | 1        |                   |
| 12       | 93210-74M35         | .OIL SEAL<br>.JOINT SPY                                      | 1        |                   |
| 13       | 6K7-14483-00        | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 14       | 6E5-14198-A1        | .GASKET<br>.JOINT                                            | 3        |                   |
| 15       | 6G5-13645-A1        | .GASKET<br>.JOINT                                            | 1        |                   |
| 16       | 6E5-13621-A1        | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1                    | 6        |                   |
| 17       | 6G5-45113-A0        | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET               | 1        |                   |
| 18       | 650-24431-A0        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                | 2        |                   |
| 19       | 6E5-W0093-06        | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE          | 1        |                   |
| 20       | 6E5-14159-00        | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR       | 1        |                   |
| 21       | 6E5-14198-A1        | .CLIP<br>.JONG                                               | 2        |                   |
| 22       | 6E5-14546-00        | .GASKET<br>.JOINT                                            | 1        |                   |
| 23       | 6E5-14386-02        | .VALVE, NEEDLE<br>.POINTEAU                                  | 2        |                   |
| 24       | 6E5-14394-00        | .PIN, FLOAT<br>.AXE, FLOTTEUR                                | 2        |                   |
| 25       | 6E5-14384-03        | .PLUG, SLOW JET<br>.PLOT                                     | 2        |                   |
| 26       | 6E5-14997-00        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR           | 1        |                   |
| 27       | 6E5-14398-01        | .O-RING<br>.JOINT TORIQUE                                    | 2        |                   |
| 28       | 6E5-14328-01        | .GASKET<br>.JOINT                                            | 2        |                   |
|          |                     | .PLUG<br>.PLOT                                               | 2        |                   |

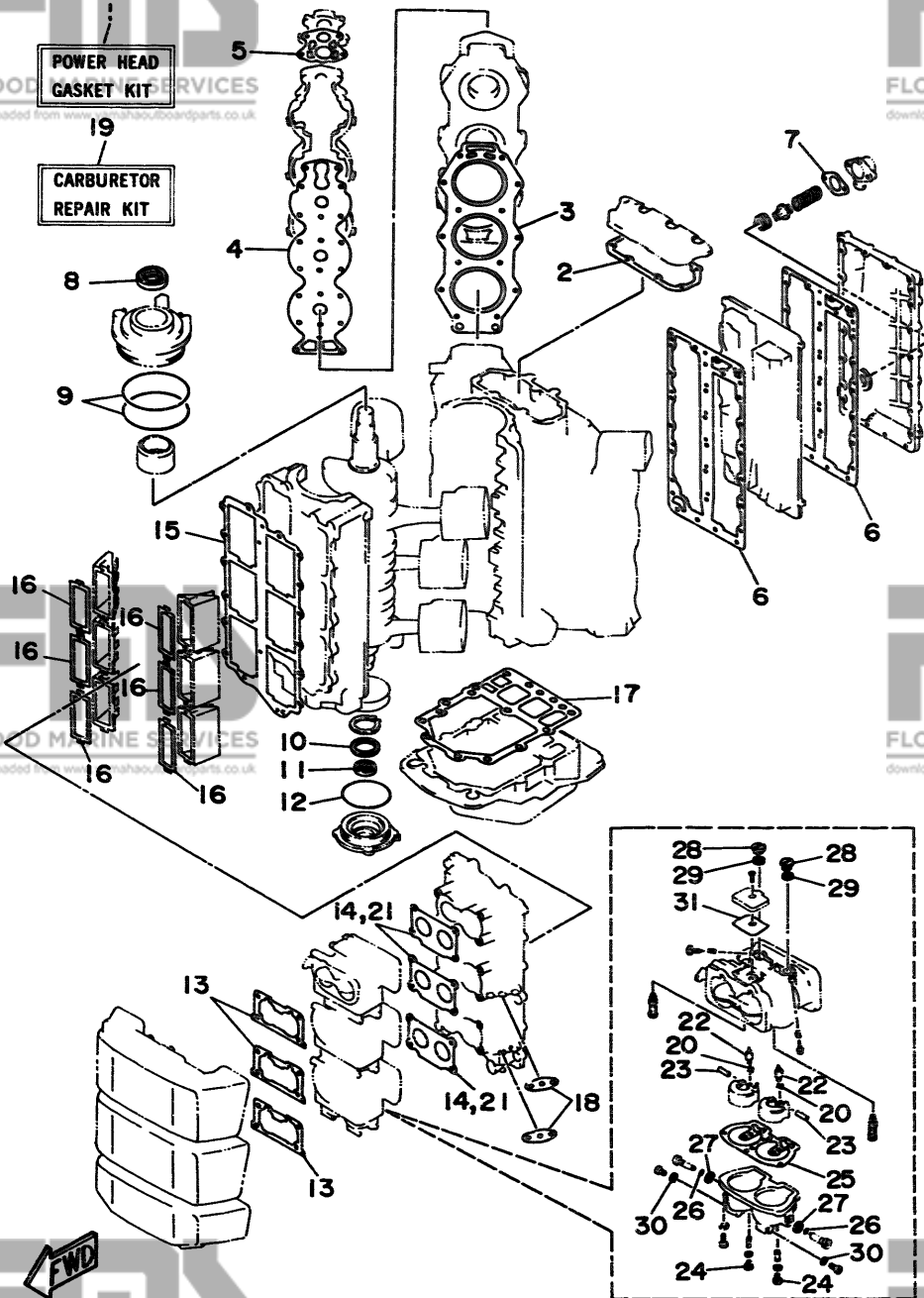
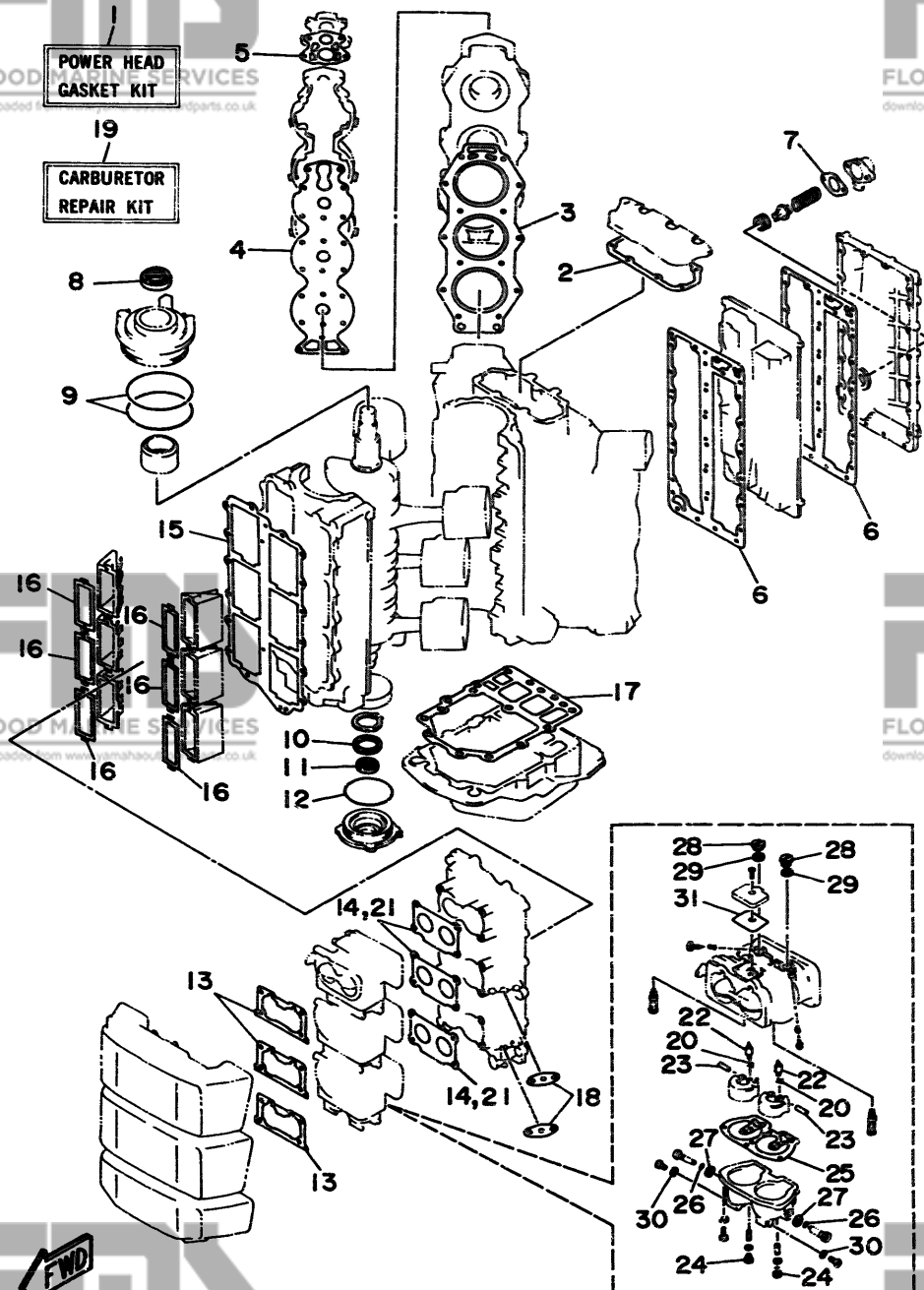


FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 29       | 6E5-14979-00        | .GASKET .JOINT          | 2        |                   |
| 30       | 6J8-14995-00        | .GASKET .JOINT          | 2        |                   |
| 31       | 6E5-14959-00        | .GASKET .JOINT          | 1        |                   |



LOWER UNIT  
GASKET KIT

18  
WATER PUMP  
REPAIR KIT

CHROME PUMP KIT

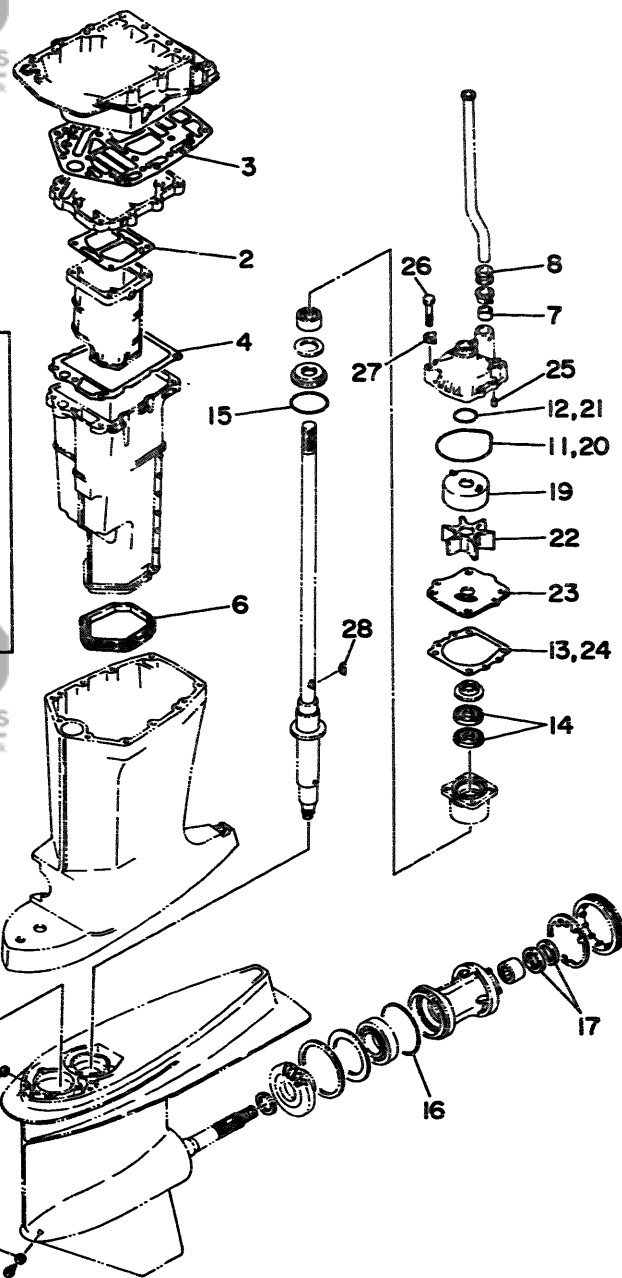


FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|----------|-------------------|
| 1        | 6G5-W0001-21        | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE           | 1        |                   |
| 2        | 6G5-41134-A0        | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT      | 1        |                   |
| 3        | 6G5-45114-A0        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                | 1        |                   |
| 4        | 6E5-41135-A0        | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT      | 1        |                   |
| 5        | 90430-08020         | .GASKET<br>.JOINT                                            | 2        |                   |
| 6        | 6E5-45123-00        | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE                   | 1        |                   |
| 7        | 6E5-44365-00        | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU                    | 1        |                   |
| 8        | 6E5-44366-00        | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU                    | 1        |                   |
| 9        | 93210-58677         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 10       | 93106-09014         | .OIL SEAL<br>.JOINT SPY                                      | 1        |                   |
| 11       | 93210-86M38         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 12       | 93210-37M67         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 13       | 6E5-44315-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                   | 1        |                   |
| 14       | 93101-28M16         | .OIL SEAL<br>.JOINT SPY                                      | 2        |                   |
| 15       | 93210-54534         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 16       | 93210-97M55         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 17       | 93101-30M17         | .OIL SEAL<br>.JOINT SPY                                      | 2        |                   |
| 18       | 61A-W0078-01        | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE A EAU | 1        |                   |
| 19       | 61A-44322-00        | .INSERT, CARTRIDGE<br>.CUVETTE                               | 1        |                   |
| 20       | 93210-86M38         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 21       | 93210-37M67         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 22       | 6E5-44352-00        | .IMPELLER<br>.TURBINE                                        | 1        |                   |
| 23       | 6G5-44323-00        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE                | 1        |                   |
| 24       | 6E5-44315-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU                   | 1        |                   |
| 25       | 93606-12019         | .PIN, DOWEL<br>.GOUPILLE                                     | 1        |                   |
| 26       | 97395-08045         | .BOLT<br>.BOULON                                             | 4        |                   |
| 27       | 90209-08M02         | .WASHER<br>.RONDELLE                                         | 4        |                   |
| 28       | 90280-04M05         | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE                       | 1        |                   |

C5

LOWER UNIT  
GASKET KIT

WATER PUMP  
REPAIR KIT

CHROME PUMP KIT

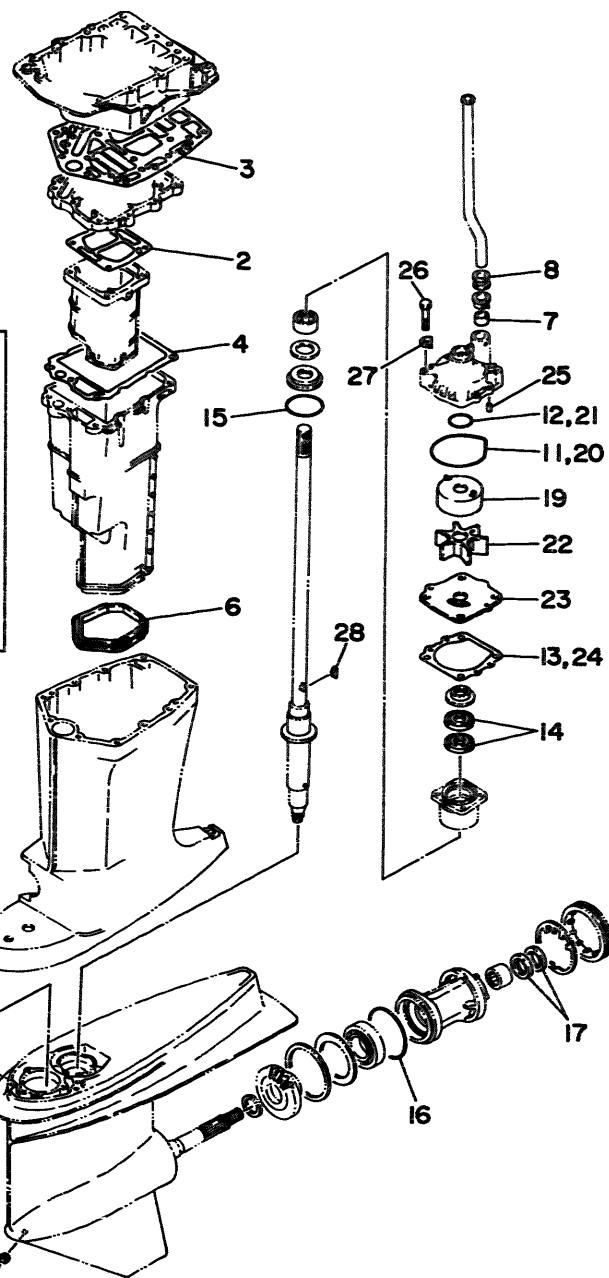


FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 29       | 61A-W0078-0A        | CHROME PUMP KIT         | 1 AP     |                   |
| 30       | 6R3-44322-40        | .INSERT, CARTRIDGE      | 1        |                   |
| 31       | 6G5-44323-40        | .OUTER PLATE, CARTRIDGE | 1        |                   |
|          |                     | .CUVETTE                |          |                   |
|          |                     | .PLAQUE EXTERIEURE      |          |                   |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6G5-W0001-21           | 24- 1       |
| 6R3-W0001-03           | 23- 1       |
| 6E5-W0004-00           | 3- 2        |
| 6R3-W0070-A0           | 8-20        |
| 61A-W0078-OA           | 24-29       |
| 61A-W0078-O1           | 24-18       |
| 6R2-W0090-14-4D        | 1- 1        |
| 6R4-W0090-14-4D        | 1- 1        |
| 6E5-W0093-06           | 23-19       |
| 6S6-W2810-02           | 6-35        |
| 6G4-11111-02-94        | 1-26        |
| 6G5-11111-03-94        | 1-26        |
| 6E5-11119-00           | 1-16        |
| 6G5-11181-A0           | 1-27        |
| 6G5-11191-00-9M        | 23- 3       |
| 6G5-11193-A0           | 1-29        |
| 6E5-11325-00           | 1-14        |
| 6E5-11370-00           | 3- 9        |
| 646-11370-00           | 1- 5        |
| 6K7-11371-01-9M        | 1-19        |
| 6G5-11372-00-5B        | 1-50        |
| 624-11379-00           | 1- 3        |
| 6E5-11381-A1           | 1-20        |
| 6G5-11382-A1           | 23- 2       |
| 6R3-11411-00           | 1-49        |
| 6E5-11447-00           | 23- 7       |
| 6E5-11518-01           | 2- 1        |
| 6R3-11536-00           | 2- 4        |
| 6R3-11537-00           | 5-26        |
| 6R5-11603-00           | 5-16        |
| 6R5-11604-00           | 2-18        |
| 6R5-11605-00           | 2-18        |
| 6R5-11631-11-93        | 2-16        |
| 6R5-11633-10           | 2-19        |
| 6R5-11634-10           | 2-20        |
| 6R5-11635-11           | 2-16        |
| 6R5-11636-11           | 2-16        |
| 6R5-11642-11-93        | 2-17        |
| 6R5-11645-11           | 2-17        |
| 6R5-11646-11           | 2-17        |
| 6R5-11650-10           | 2-21        |
| 6E5-12411-20           | 1-33        |
| 6G5-12413-00-9M        | 1-34        |
| 688-12414-A1           | 1-35        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 688-12414-A1           | 23- 5       |
| 6G5-12416-00           | 1-46        |
| 6G5-12576-00           | 1-52        |
| 6G5-12581-00           | 14-12       |
| 6R3-13117-00           | 5-17        |
| 6R3-13183-10           | 5-11        |
| 1YU-13187-00           | 5- 3        |
| 6R3-13200-00           | 5- 1        |
| 6R4-13200-00           | 5- 1        |
| 6E5-13411-00           | 6-25        |
| 6E5-13414-00           | 6-26        |
| 6R3-13416-00           | 5- 6        |
| 6E5-13552-00           | 3- 7        |
| 6E5-13610-00           | 3- 1        |
| 6G5-13610-00           | 3- 1        |
| 6E5-13621-A1           | 3- 3        |
| 6G5-13641-10-94        | 23-16       |
| 6G5-13645-A1           | 3- 6        |
| 6E5-14159-00           | 3-17        |
| 6E5-14198-A1           | 23-15       |
| 6E5-14223-00           | 3-20        |
| 6E5-14276-01           | 23-14       |
| 6R2-14301-01           | 23-21       |
| 6R3-14301-01           | 4-24        |
| 6R4-14301-01           | 5-27        |
| 6R2-14302-01           | 4- 1        |
| 6R3-14302-01           | 4- 1        |
| 6R4-14302-01           | 4- 1        |
| 6R2-14303-01           | 4- 2        |
| 6R3-14303-01           | 4- 2        |
| 6R4-14303-01           | 4- 3        |
| 6E5-14321-00           | 4- 3        |
| 6E5-14323-03           | 4-19        |
| 6E5-14324-00           | 4-23        |
| 6A0-14325-00           | 4-32        |
| 6E5-14328-01           | 7-29        |
| 6J8-14334-00           | 4-21        |
| 6E5-14381-03           | 23-28       |
| 6E5-14383-01           | 4-20        |
| 6E5-14384-03           | 4- 5        |
| 6E5-14385-02           | 4- 6        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6E5-14386-02           | 4-11        |
| 6E5-14394-00           | 23-23       |
| 6E5-14397-00           | 4-14        |
| 6E5-14398-01           | 23-24       |
| 6G5-1441K-00           | 4-13        |
| 6R3-14440-00           | 4-17        |
| 6K7-14483-00           | 23-27       |
| 624-14485-00           | 3-29        |
| 6E5-14527-01           | 3-28        |
| 6E5-14546-00           | 3-31        |
| 6E5-14711-00-5B        | 23-13       |
| 6E5-14737-00           | 3- 8        |
| 6G5-1492A-00           | 4-25        |
| 6G6-1492A-00           | 4- 9        |
| 6G5-1492E-62           | 23-22       |
| 6G5-1492E-63           | 14-28       |
| 6E5-1492E-77           | 14-29       |
| 6E5-1492E-79           | 4-18        |
| 6E5-1492F-38           | 4-18        |
| 6E5-1492F-40           | 4-15        |
| 6E5-1492F-42           | 4-15        |
| 61A-1492G-40           | 4-15        |
| 61A-1492G-42           | 4-34        |
| 61A-1492G-58           | 4-12        |
| 61A-1492H-12           | 4-12        |
| 6E5-14959-00           | 4-12        |
| 6E5-14959-01           | 4-12        |
| 6E5-14979-00           | 4-12        |
| 6J8-14995-00           | 23-29       |
| 6E5-14997-00           | 4- 7        |
| 6R2-15100-00-94        | 4-33        |
| 6R3-15100-00-94        | 23-30       |
| 6R3-15163-00-94        | 4-16        |
| 6G5-15359-00-94        | 23-26       |
| 6E5-15708-06           | 1- 2        |
| 6K1-21708-03           | 1- 2        |
| 6E5-21733-02           | 2- 3        |
| 6E5-21734-01-33        | 2-11        |

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| 6E5-21746-00           | 6-19        |
| 6E5-21750-05           | 6-23        |
| 6E5-21770-03           | 6- 3        |
| 6E5-21798-01-33        | 6-18        |
| 646-24251-02           | 6- 6        |
| 6E5-24312-00           | 1-44        |
| 6R3-24313-00           | 7- 1        |
| 6G5-24314-00           | 7-12        |
| 6E5-24315-00           | 7-16        |
| 6G5-24315-00           | 7-15        |
| 6G5-24316-10           | 7-34        |
| 6G5-24317-01           | 7-38        |
| 6G5-24318-10           | 7-39        |
| 6E5-24319-01           | 6- 7        |
| 6G5-24319-10           | 7-40        |
| 6E5-24321-01           | 6-11        |
| 6E5-24322-00           | 6- 4        |
| 6R3-24323-00           | 6-31        |
| 6E5-24367-10           | 9-44        |
| 6G5-24376-00           | 7-36        |
| 6G5-24377-00           | 7-37        |
| 6R3-24377-00           | 7- 2        |
| 6E5-24378-00           | 7-14        |
| 650-24378-00           | 1-41        |
| 6E5-24379-00           | 6-12        |
| 6E5-24410-03           | 6-32        |
| 6E5-24411-00           | 7-18        |
| 6E5-24413-00           | 7-24        |
| 6A0-24421-01           | 7-21        |
| 6E5-24423-00           | 7-28        |
| 648-24424-00           | 7-26        |
| 650-24431-A0           | 7-25        |
| 6E5-24434-02           | 7-31        |
| 6E5-24435-00           | 23-18       |
| 716-24444-00           | 7-27        |
| 6E5-24471-00           | 7-23        |
| 61N-24521-00           | 5- 2        |
| 6R3-24560-00           | 7- 2        |
| 6R3-24563-00           | 7- 6        |
| 648-24566-01           | 7- 5        |
| 6G5-41111-00-9M        | 7- 8        |
| 6G5-41112-A1           | 1-38        |
| 6R3-41113-00-9M        | 1-39        |
| 6G5-41131-00-5B        | 23- 6       |
| 6G5-41132-00-5B        | 1-40        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6G5-41134-A0           | 14-25       |
| 6E5-41135-A0           | 24- 2       |
| 6G5-41137-00-94        | 14-32       |
| 6G5-41211-01           | 24- 4       |
| 6G5-41213-00           | 14-10       |
| 6G5-41217-01           | 13-30       |
| 6H1-41237-00           | 13-33       |
| 6R5-41237-00           | 3-23        |
| 6R3-41241-00           | 5-21        |
| 6E5-41256-01           | 13-26       |
| 661-41262-02           | 13-32       |
| 6R3-41271-00           | 5-23        |
| 689-41273-00           | 5-20        |
| 688-41611-00           | 3-24        |
| 688-41612-00           | 3-25        |
| 6G5-41631-01-54        | 3-26        |
| 61H-41632-01-94        | 3-27        |
| 6G5-41636-01           | 17- 9       |
| 6E5-42510-04-4D        | 17-10       |
| 6E5-42510-24-4D        | 13-10       |
| 624-42542-00           | 13- 6       |
| 6R0-42610-A0-4D        | 11- 6       |
| 6R1-42610-A0-4D        | 11- 6       |
| 6R2-42610-A0-4D        | 6-29        |
| 6R3-42610-A0-4D        | 8- 1        |
| 6R4-42610-A0-4D        | 8- 1        |
| 6R3-42613-00-4D        | 8- 1        |
| 6R3-42615-01           | 8-12        |
| 6R3-42619-00           | 8-11        |
| 6R3-42627-00           | 8- 9        |
| 6R3-42636-00           | 8-10        |
| 6R3-42647-00           | 8-15        |
| 6R3-42662-00           | 8- 2        |
| 6R3-4267A-A0           | 8- 5        |
| 6R1-42678-G0           | 8-21        |
| 6R2-42686-00           | 8-22        |
| 6R4-42686-00           | 8-18        |
| 6R2-42687-00           | 8-18        |
| 6R3-42687-00           | 8-19        |
| 6R4-42687-00           | 8-19        |
| 6R3-42711-41-4D        | 8-19        |
| 648-42715-00           | 9- 1        |
| 6E5-42716-00           | 13-52       |

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| 6E5-42724-00           | 14-11       |
| 6R3-42725-20           | 9-24        |
| 688-42726-10           | 9-32        |
| 6R3-42738-01-5B        | 9-25        |
| 6R3-42741-00-4D        | 9-33        |
| 6H4-42748-00           | 9- 2        |
| 6E5-42761-00-94        | 1-22        |
| 6E5-42762-00-94        | 1-23        |
| 6E5-42769-00           | 14- 5       |
| 6R3-42771-00-4D        | 9-35        |
| 6R3-42791-A0           | 14- 2       |
| 6R3-42792-A0           | 14- 3       |
| 6R3-42811-01           | 9- 9        |
| 6R3-42811-10           | 9-12        |
| 6R3-42813-00           | 9-15        |
| 6R3-42814-00           | 8- 6        |
| 6R3-42815-00-4D        | 9- 3        |
| 6R3-42816-00           | 9-10        |
| 6R3-42824-00           | 9- 8        |
| 6N7-42828-00           | 9-18        |
| 6R3-42828-00           | 9-19        |
| 6N7-42841-00           | 9-22        |
| 6N7-42850-10           | 9-13        |
| 6N7-42850-20           | 9-14        |
| 6R3-42850-10           | 9-11        |
| 6G5-43111-01-4D        | 10- 1       |
| 6G5-43112-02-4D        | 10- 9       |
| 6E5-43126-02           | 10-41       |
| 6R3-43131-00           | 10-18       |
| 6G5-43144-00           | 10-31       |
| 6G5-43145-00           | 10-22       |
| 6G5-43148-00           | 10-36       |
| 6G5-43164-00           | 10-23       |
| 6G5-43181-02           | 10-33       |
| 6G5-43185-02           | 10-34       |
| 6G5-43311-00-4D        | 10-25       |
| 6G5-43311-20-4D        | 10-25       |
| 6G5-43376-00           | 11- 4       |
| 6G5-4380E-01           | 12-15       |
| 6G5-43800-05-4D        | 12- 1       |
| 6G5-43802-01           | 12-33       |
| 6G5-43803-00           | 12-47       |
| 6G5-43804-00           | 12- 4       |
| 6G5-43805-01           | 12- 3       |
| 6G5-43806-00           | 12- 7       |
| 6G5-43808-02           | 12-45       |
| 6G5-43809-01           | 12-42       |
| 6G5-4381A-00           | 12-56       |

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|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|
| 6G5-43810-00           | 12-16       | 6G5-43889-10           | 12-12       | 6G5-44514-00-94        | 11-28       | 6G5-45376-00-94        | 22- 1       | 6G5-45577-02-18        | 21-67       | 6E5-45972-10           | 16-27       | 6E5-45972-10           | 16-27       |
| 6E5-43814-02           | 12-20       | 6G5-43893-00           | 12-11       | 6G5-44526-00           | 10- 3       | 6E5-45378-00           | 15-69       | 6G5-45577-02-30        | 15-64       | 6G5-45972-02-98        | 16-26       | 6G5-45972-02-98        | 16-26       |
| 6G5-43816-00           | 12-44       | 6G5-43894-00           | 12-36       | 6G3-44533-00           | 1-24        |                        | 21-71       |                        | 21-67       | 6K1-45972-01-98        | 22-26       | 6K1-45972-01-98        | 22-26       |
| 6G5-43817-00           | 12-63       | 6E5-43896-00           | 12-43       | 6G5-44551-00-4D        | 11-10       | 6J8-45378-00           | 21-71       | 6G5-45577-02-40        | 15-64       | 6E5-45974-10           | 16-27       | 6E5-45974-10           | 16-27       |
| 6G5-43818-00           | 12-24       | 6G5-43899-00           | 12- 8       | 6E5-44552-00-94        | 11-21       | 6G5-45383-01           | 15-67       |                        | 21-67       | 6G5-45974-02-98        | 16-26       | 6G5-45974-02-98        | 16-26       |
| 6E5-4382A-00           | 12-52       | 6E5-44117-00-94        | 13-37       | 6E5-44553-00-4D        | 11-24       |                        | 21-69       | 6G5-45577-02-50        | 15-64       | 6K1-45974-02-98        | 22-26       | 6K1-45974-02-98        | 22-26       |
| 6G5-43820-01           | 12-68       | 6E5-44118-01-94        | 13-47       | 6G5-44555-00-94        | 11-13       | 6G5-45384-00           | 15-68       |                        | 21-67       | 6E5-45976-10           | 16-27       | 6E5-45976-10           | 16-27       |
| 6G5-43821-01           | 12-29       | 6E5-44120-03           | 13-54       | 6E5-44575-00           | 11-12       |                        | 21-70       | 6K1-45578-01-10        | 21-63       | 6G5-45976-01-98        | 16-26       | 6G5-45976-01-98        | 16-26       |
| 6E5-43822-01           | 12-31       | 6E5-44120-23           | 13-54       | 6G3-44575-00           | 11-34       | 6K1-45392-00           | 22-27       | 6K1-45578-01-12        | 21-63       | 6E5-45978-10           | 16-27       | 6E5-45978-10           | 16-27       |
| 6E5-43824-01           | 12-59       | 6E5-44121-00           | 13-39       | 6E5-45111-00-4D        | 14- 1       | 6G5-45501-01           | 15-42       | 6K1-45578-01-15        | 21-63       | 6G5-45978-02-98        | 16-26       | 6G5-45978-02-98        | 16-26       |
| 6G5-43828-00           | 12-21       | 6E5-44122-00           | 13-40       | 6E5-45111-20-4D        | 14- 1       |                        | 21-43       | 6K1-45578-01-18        | 21-63       | 6K1-45978-02-98        | 22-26       | 6K1-45978-02-98        | 22-26       |
| 6E5-43829-00           | 12-22       | 6G5-44150-01           | 15-19       | 6G5-45113-A0           | 14-14       | 6G5-45501-21           | 15-42       | 6K1-45578-01-30        | 21-63       | 6E5-45987-01           | 16-21       | 6E5-45987-01           | 16-21       |
| 6G5-43830-01           | 12-60       | 6K1-44150-00           | 21-20       |                        | 23-17       |                        | 21-43       | 6K1-45578-01-40        | 21-63       |                        | 22-21       |                        | 22-21       |
| 6G5-43831-01           | 12-62       | 688-44194-00           | 13-15       | 6G5-45114-A0           | 14-21       | 61A-45527-00           | 15-11       | 6K1-45578-01-50        | 21-63       | 6E5-45994-10           | 16-29       | 6E5-45994-10           | 16-29       |
| 6G5-43833-00           | 12-41       |                        | 13-29       |                        | 24- 3       |                        | 21-12       | 6E5-45587-01-10        | 15-36       | 688-45997-01           | 16-22       | 688-45997-01           | 16-22       |
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