

**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

150CETO '94(6R2)

175BETO '94(6R3)

200BETO '94(6R4)

L150CETO '94(6R0)

L200BETO '94(6R1)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 150CETO'94 (6R2)/175BETO'94(6R3)/200BETO'94(6R4)/L150CETO'94(6R0)/L200BETO'94(6R1). When you are ordering replacement parts for the 150CETO'94(6R2)/175BETO'94(6R3)/200BETO'94 (6R4)/L150CETO'94(6R0)/L200BETO'94(6R1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

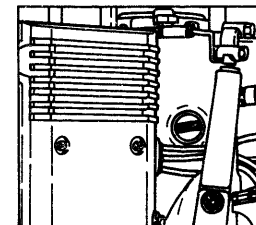
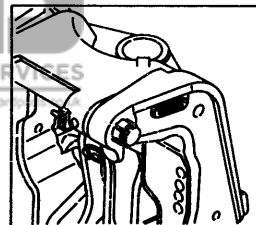
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
150CETO	L : 407989 and following	UL : 759520 and following
175BETO	L : 403783 and following	UL : 755786 and following
200BETO	L : 405942 and following	UL : 765272 and following
L150CETO	L : 300581 and following	UL : 703102 and following
L200BETO	L : 300337 and following	UL : 705356 and following



Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 150CETO(6R2)/175BETO(6R3)/200BETO(6R4)/L150CETO(6R0)/L200BETO(6R1) rs modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter ar à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pieces et leurs rs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

- 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
.GICLEUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

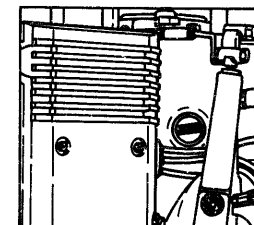
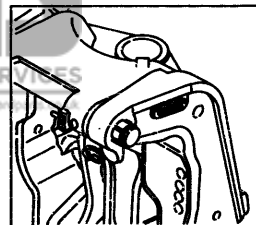
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	150CETO	L : 407989 et suivants UL : 759520 et suivants
	175BETO	L : 403783 et suivants UL : 755786 et suivants
	200BETO	L : 405942 et suivants UL : 765272 et suivants
	L150CETO	L : 300581 et suivants UL : 703102 et suivants
	L200BETO	L : 300337 et suivants UL : 705356 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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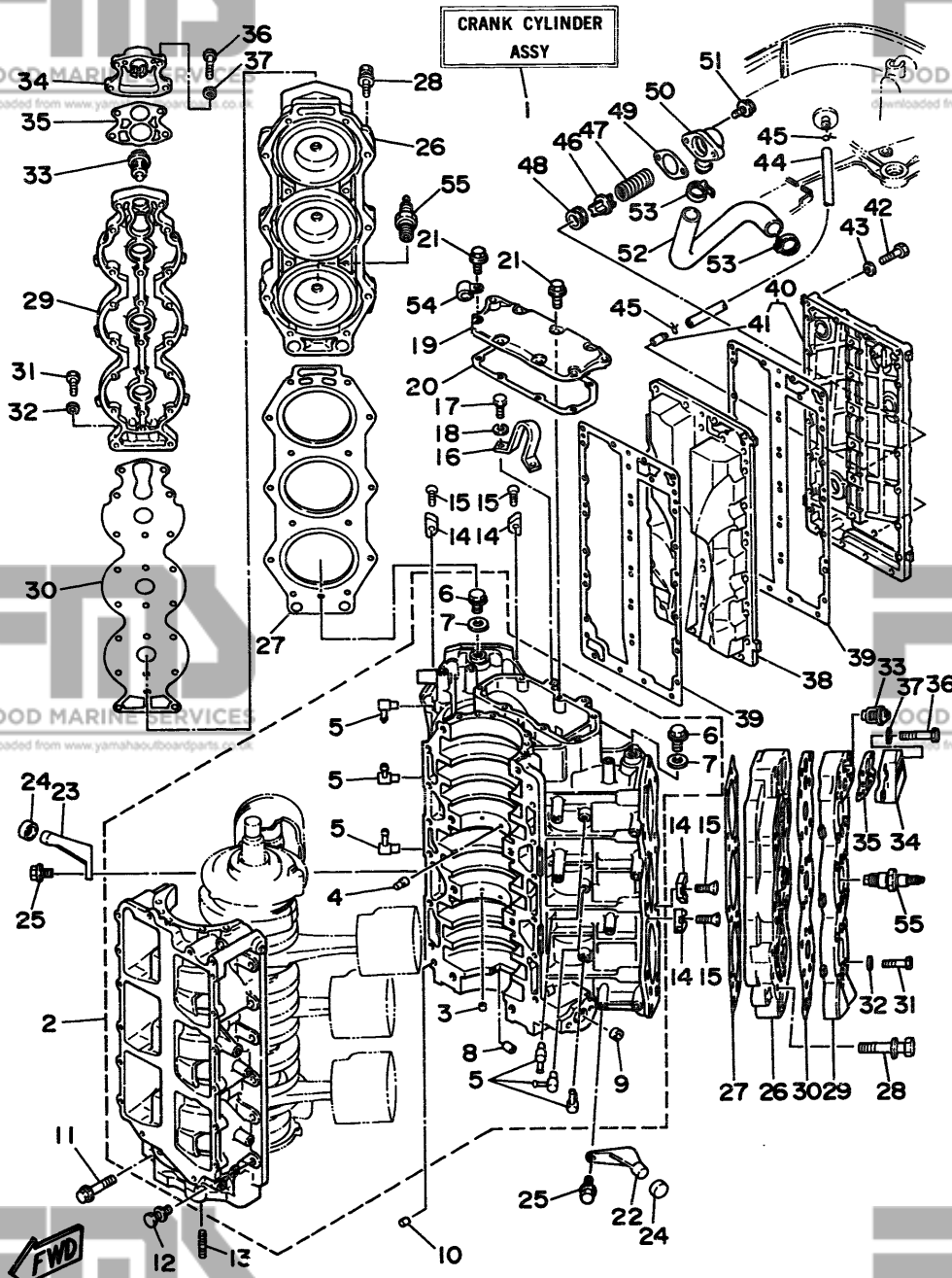
Feuille 2/2 (Fig. 17 ~ Fig. 24)

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INDEX NUMERIQUE		

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R2-W0090-14-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 54, FIG. 2, REF.NO. 1 ~ 25)	1	UR 150/L150
	6R4-W0090-14-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 54, FIG. 2, REF.NO. 1 ~ 25)	1	UR 175/200/L200
2	6R2-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 150/L150
	6R3-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 175/200/L200
3	624-11379-00	.VALVE, CHECK .CLAPET	2	
4	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	
5	646-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	6	
6	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	
7	90430-14115	.GASKET .JOINT	2	
8	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	
9	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	
10	93608-12063	PIN, DOWEL AXE	2	
11	90105-10M20	BOLT, WASHER BASED BOULON, AVEC RONDELLE	8	
12	90119-08M23	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	
13	90116-08M45	BOLT, STUD GOUJON	2	
14	6E5-11325-00	ANODE ANODE	8	
15	98680-04016	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	8	
16	6E5-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
17	97313-08020	BOLT BOULON	2	
18	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
19	6K7-11371-01-9M	COVER COUVERCLE	1	
20	6E5-11381-A1	GASKET 1 JOINT 1	1	
21	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	7	
22	6E5-42761-00-94	STOPPER PLAQUETTE	1	
23	6E5-42762-00-94	STOPPER PLAQUETTE	1	
24	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFRIEU	2	



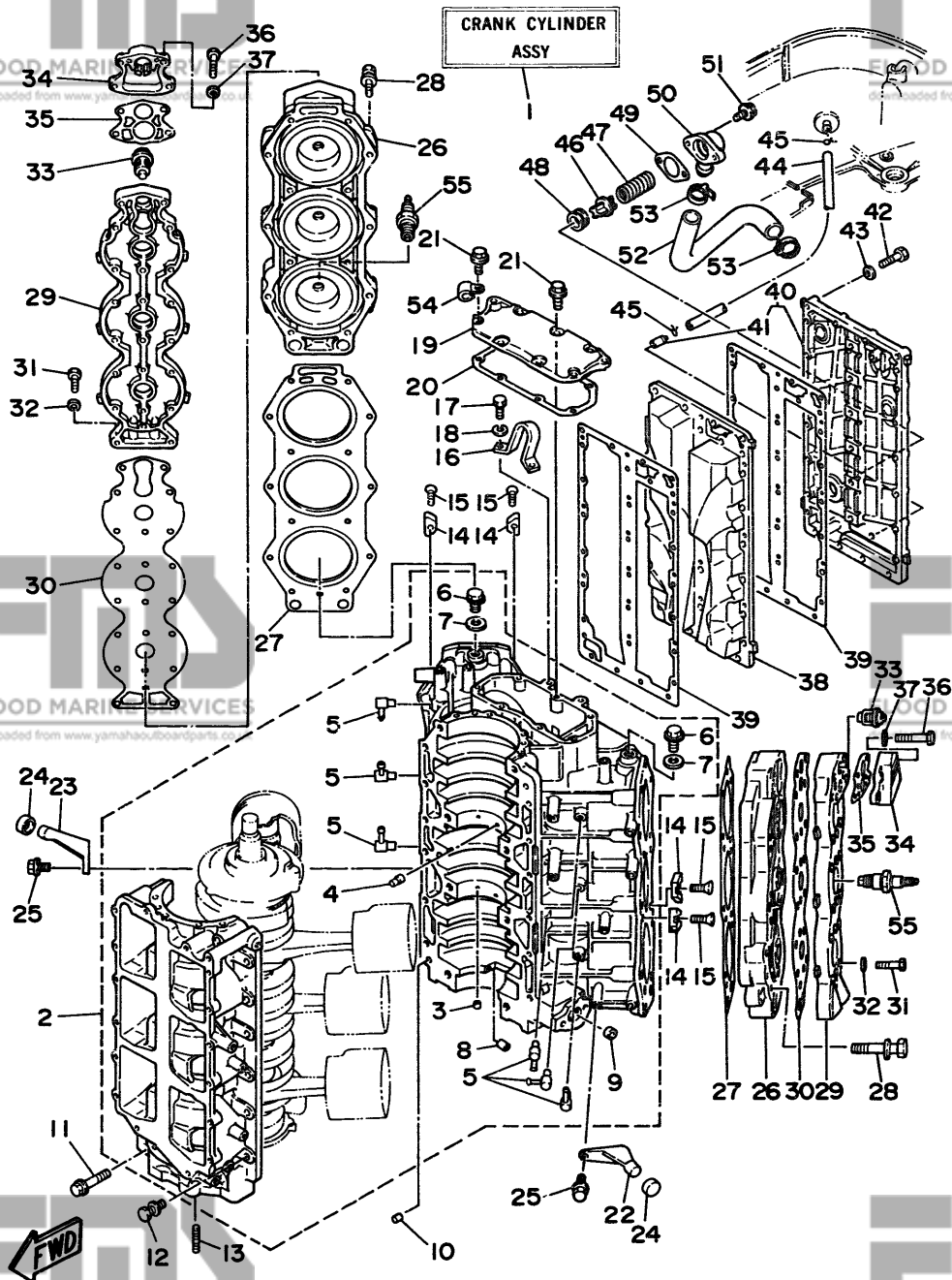


FIG. 1 CYLINDER. CRANKCASE

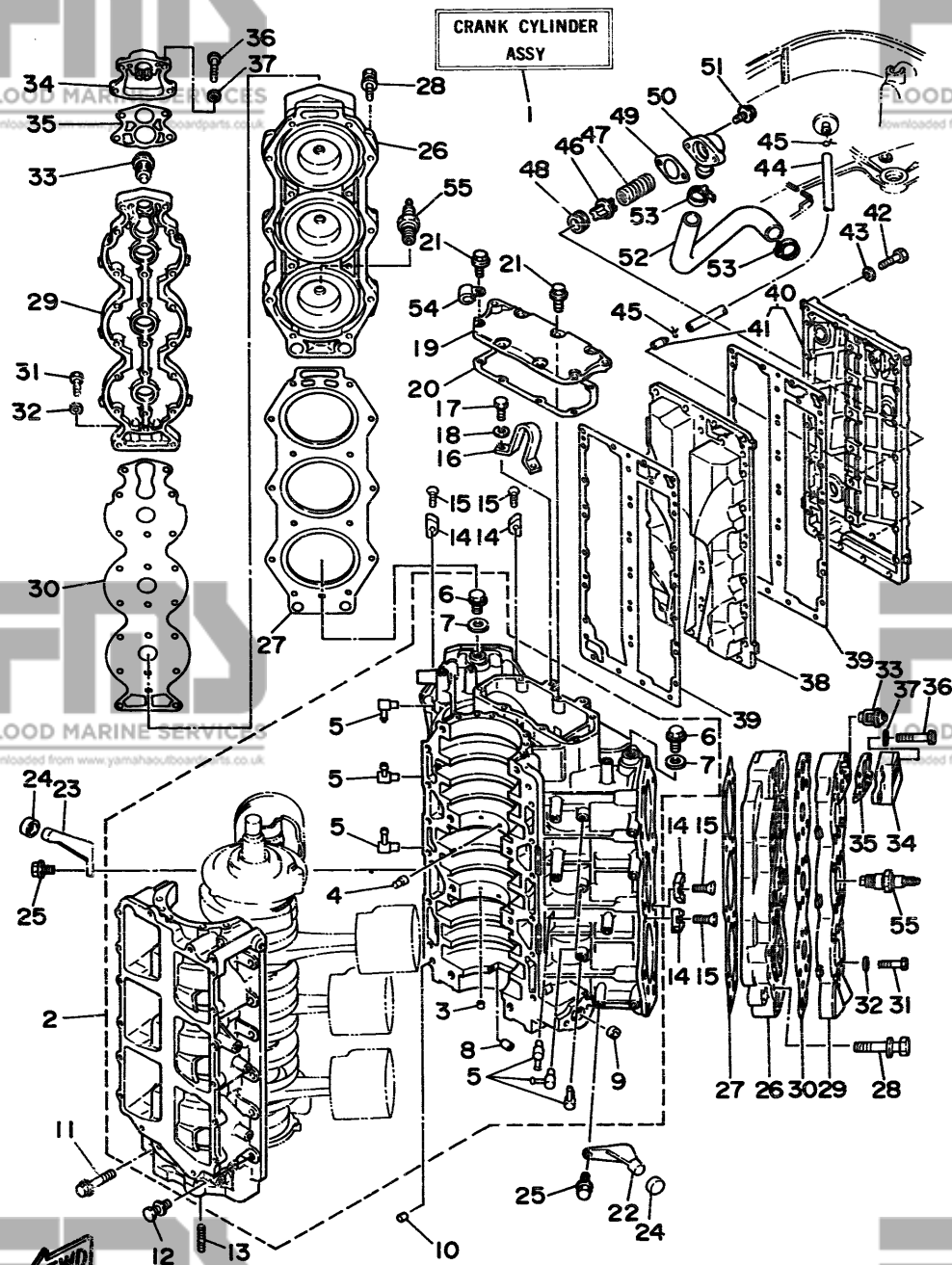
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
26	6G4-11111-02-94	HEAD, CYLINDER 1 CULASSE	2	UR 150/L150
	6G5-11111-03-94	HEAD, CYLINDER 1 CULASSE	2	UR 175/200/L200
27	6G5-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	
28	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	28	
29	6G5-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	
30	6G5-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	
31	97095-06030	BOLT BOULON	36	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	36	
33	6E5-12411-20	THERMOSTAT THERMOSTAT	2	
34	6G5-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	
35	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	
36	97313-06045	BOLT BOULON	8	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
38	6G5-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
39	6G5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
40	6R3-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
41	650-24378-00	PIPE, JOINT 4 .DURITE RACCORDEMENT	1	
42	97013-06035	BOLT BOULON	29	
43	92990-06600	WASHER, PLATE RONDELLE, PLATE	29	
44	6E5-24312-00	PIPE 2 DURITE 2	1	
45	90467-08004	CLIP JONC	2	
46	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	
47	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
48	90480-20M05	GROMMET RONDELLE CAOUTCHOUC	1	
49	6G5-11382-A1	GASKET 2 JOINT 2	1	
50	6G5-11372-00-5B	COVER, BYPASS 2 CONVERCLE	1	
51	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
52	6G5-12576-00	HOSE 1 TUYAU 1	1	
53	90465-13M36	CLAMP BRIDE	2	
54	90465-08028	CLAMP BRIDE	1	
55	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	6	



B1

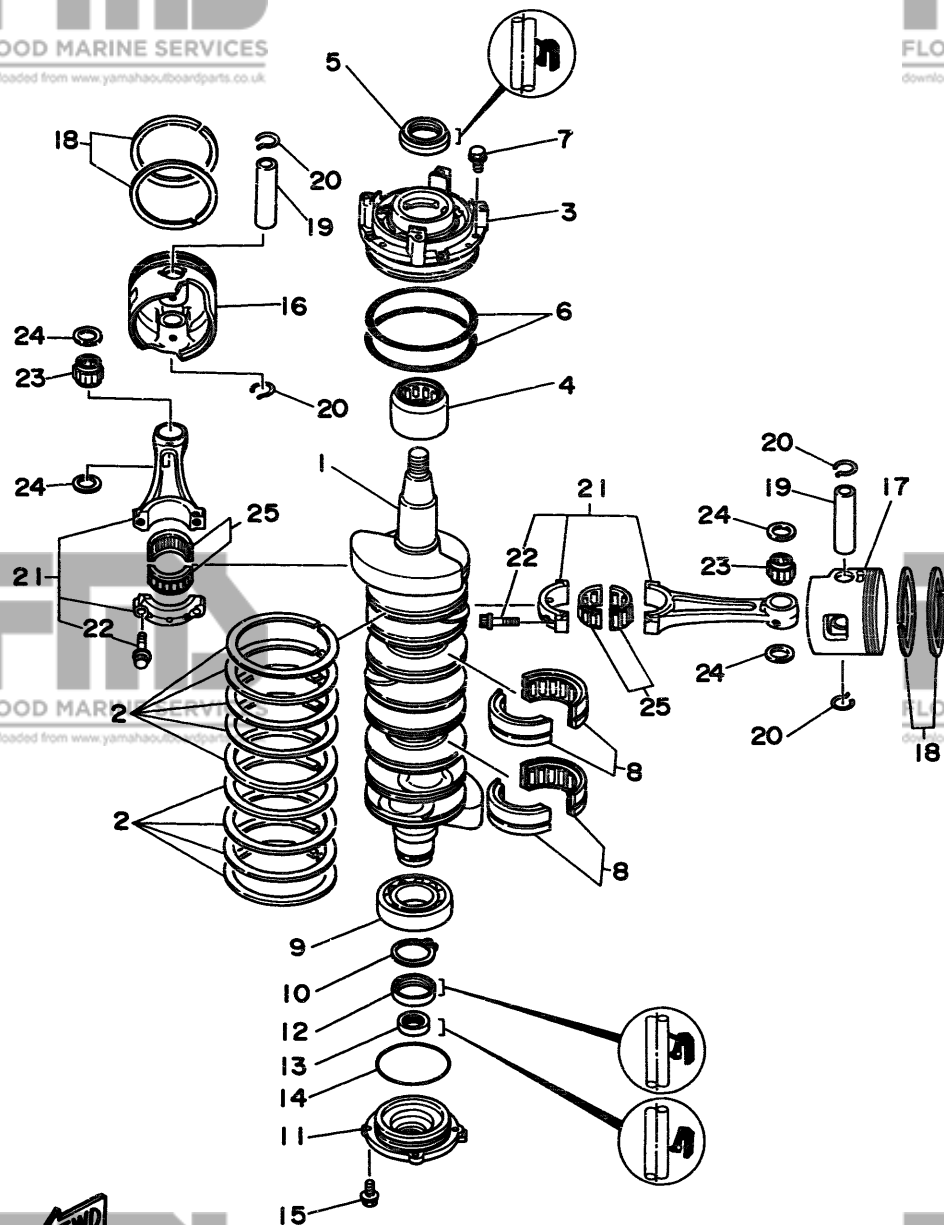


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	
2	6E5-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	
3	6R3-15163-00-94	HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1	1	
4	93311-940U3	BEARING, CYLINDRICAL ROULEMENT	1	
5	93102-40M38	OIL SEAL JOINT SPY	1	
6	93211-04384	O-RING JOINT TORIQUE	2	
7	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
8	93310-954V3	BEARING, CYLINDRICAL ROULEMENT	2	
9	93306-208U0	BEARING ROULEMENT	1	
10	93410-40M03	CIRCLIP CLIPS	1	
11	6G5-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
12	93102-35M13	OIL SEAL JOINT SPY	1	
13	93101-22M15	OIL SEAL JOINT SPY	1	
14	93210-74M35	O-RING JOINT TORIQUE	1	
15	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
16	6R5-11631-11-93	PISTON (STD)	3	
	6R5-11635-11	PISTON (0.25MM O/S)	3	AP
	6R5-11636-11	PISTON (0.50MM O/S)	3	AP
17	6R5-11642-11-93	PISTON 2 (STD)	3	
	6R5-11645-11	PISTON 2 (0.25MM O/S)	3	AP
	6R5-11646-11	PISTON 2 (0.50MM O/S)	3	AP
18	6R5-11603-00	PISTON RING SET (STD)	6	
	6R5-11604-00	PISTON RING SET (0.25MM O/S)	6	AP
	6R5-11605-00	PISTON RING SET (0.50MM O/S)	6	AP
19	6R5-11633-10	PIN, PISTON AXE, PISTON	6	
20	6R5-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	12	
21	6R5-11650-10	CONNECTING ROD ASSY BIELLE COMPLETE	6	
22	90109-08M61	BOLT BOULON	2	

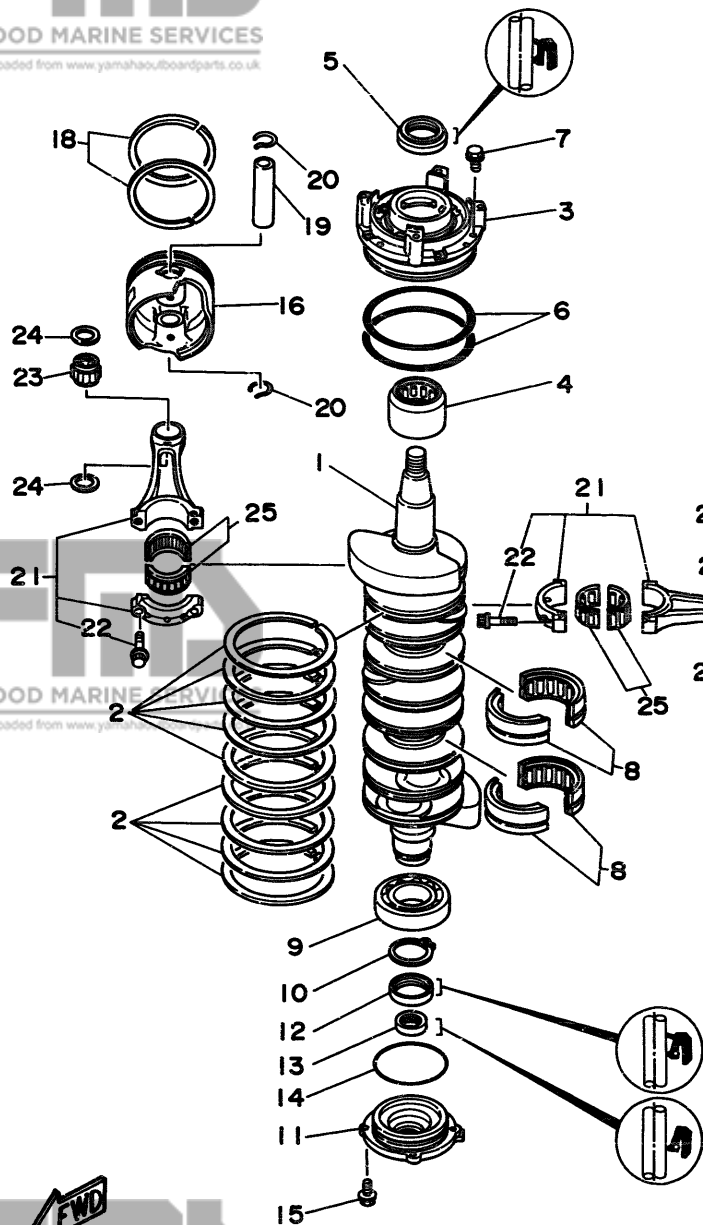


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	93310-323V6	BEARING, CYLINDRICAL ROULEMENT	6	
24	90201-23M01	WASHER, PLATE RONDELLE, PLATE	12	
25	93310-836V2	BEARING, CYLINDRICAL ROULEMENT	6	

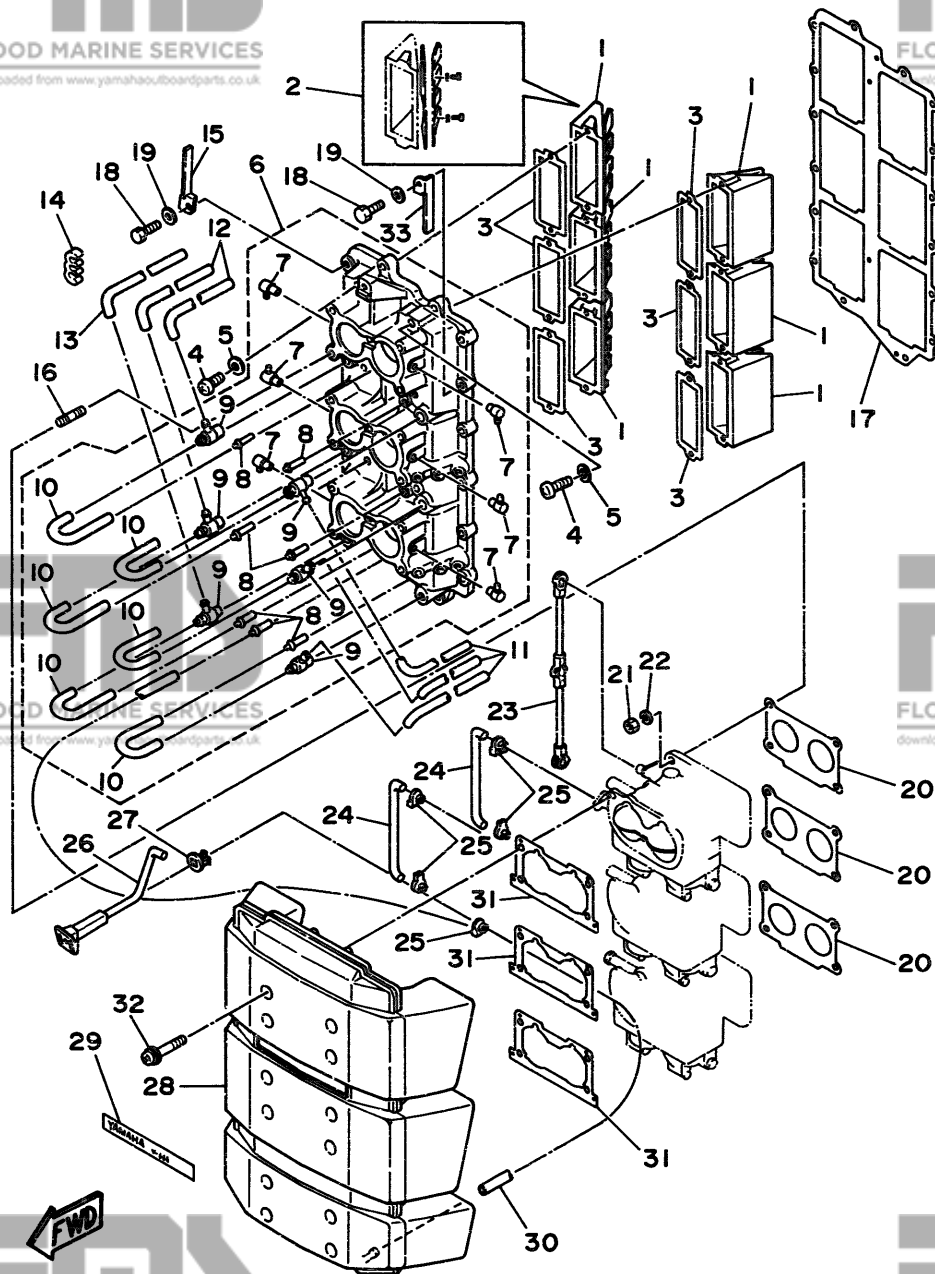


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	665-13610-00	REED VALVE ASSY CLAPET COMPLET	6	UR 150/L150
	6E5-13610-00	REED VALVE ASSY CLAPET COMPLET	6	UR 175/200/L200
2	6E5-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	6	
4	98580-05016	SCREW, PAN HEAD VIS	12	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	12	
6	665-13641-10-94	MANIFOLD 1 TUBULURE 1	1	
7	6E5-13552-00	.NOZZLE .GICLÉUR	6	
8	624-14485-00	.PIPE, JOINT .DURITE	7	
9	6E5-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	6	
10	90445-07M28	.HOSE .DURITE	6	
11	90445-07M45	HOSE DURITE	3	
12	90445-07M46	HOSE DURITE	2	
13	90445-07M59	HOSE DURITE	1	
14	90464-07M05	CLAMP BRIDE	2	
15	90465-07M20	CLAMP BRIDE	2	
16	90116-06M30	BOLT, STUD GOUJON	12	
17	665-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
18	97095-06025	BOLT BOULON	16	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
20	6E5-14198-A1	GASKET JOINT	3	
21	95380-06600	NUT ECROU	12	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	12	
23	665-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
24	6E5-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	2	
25	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	5	
26	6R3-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
27	689-41273-00	GROMMET PASSE-FIL	1	

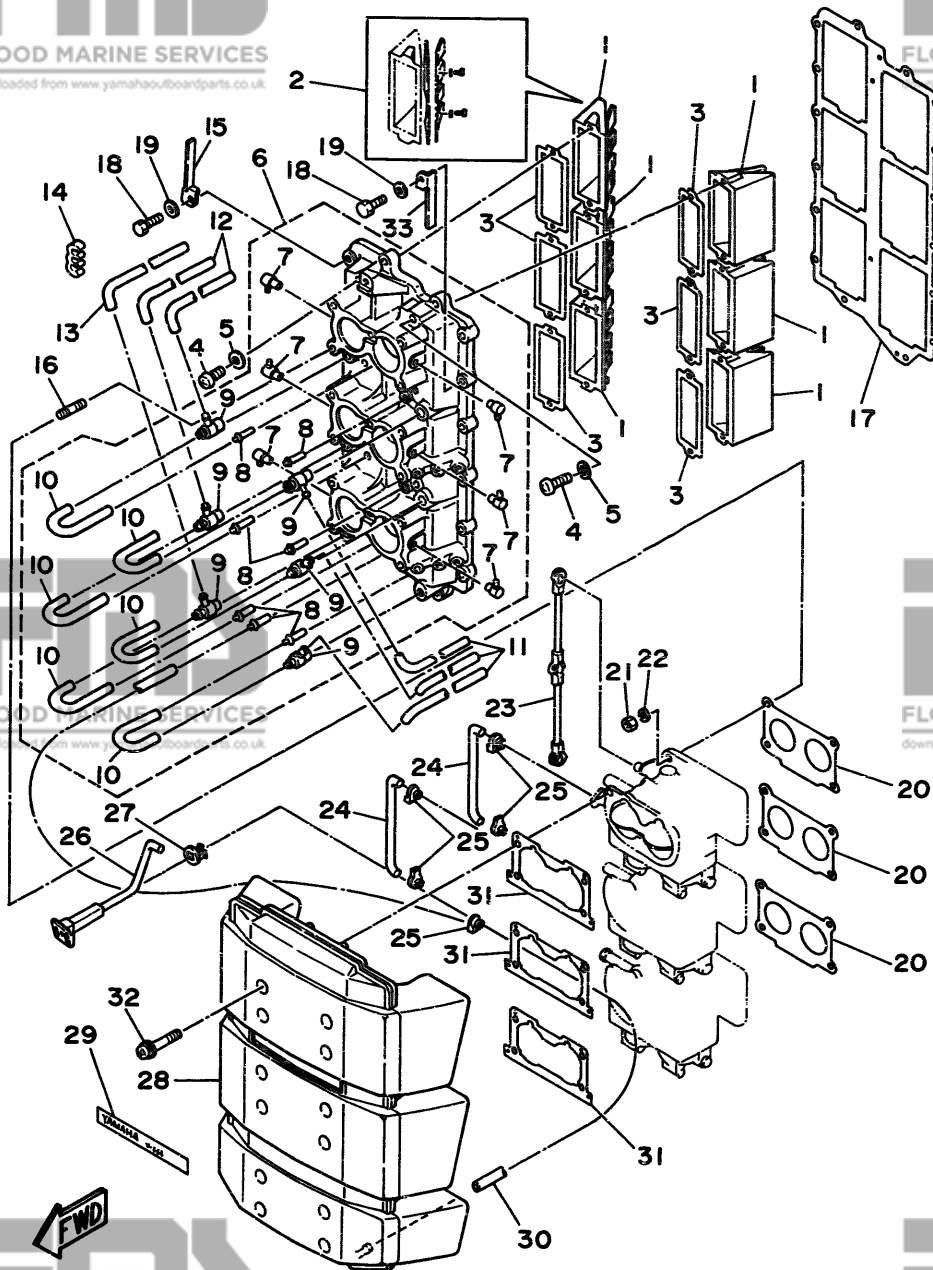


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6R3-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
29	6G5-1441K-00	EMBLEM EMBLEM	1	
30	90445-07M08	HOSE DURITE	1	
31	6K7-14483-00	GASKET JOINT	3	
32	90159-06M14	SCREW, WITH WASHER VIS, AVEC RONDELLE	12	
33	90465-07M20	CLAMP BRIDE	2	

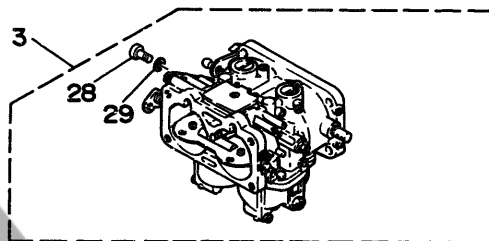
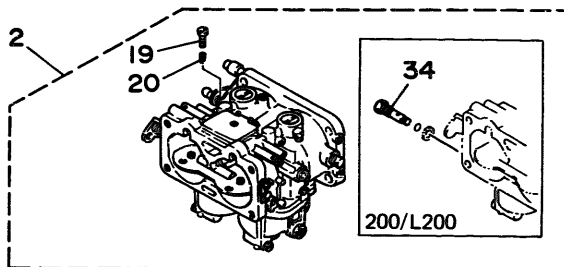
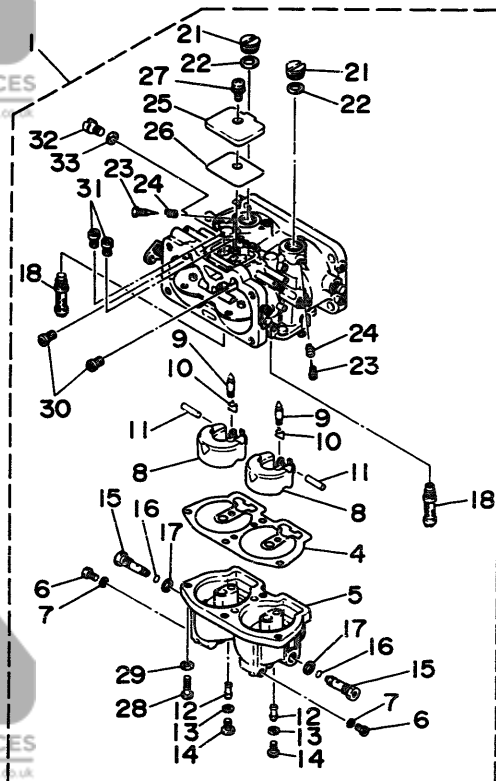


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R2-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1	UR 150/L150
	6R3-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1	UR 175
	6R4-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1	UR 200/L200
2	6R2-14302-01	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2	1	UR 150/L150
	6R3-14302-01	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2	1	UR 175
	6R4-14302-01	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2	1	UR 200/L200
3	6R2-14303-01	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3	1	UR 150/L150
	6R3-14303-01	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3	1	UR 175
	6R4-14303-01	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3	1	UR 200/L200
4	6E5-14384-03	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
5	6E5-14381-03	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	
6	6E5-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	6	
7	6J8-14995-00	.GASKET .JOINT	6	
8	6E5-14385-02	.FLOAT .FLOTTEUR	6	
9	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	6	
10	6E5-14159-00	.CLIP .JONG	6	
11	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	6	
12	6E5-1492F-40	.JET, AIR SLOW (#80) .GICLEUR (#80)	6	UR 150/L150
	6E5-1492F-38	.JET, AIR SLOW (#76) .GICLEUR (#76)	6	UR 175
	6E5-1492F-42	.JET, AIR SLOW (#84) .GICLEUR (#84)	6	UR 200/L200
13	6E5-14397-00	.GASKET .JOINT	6	
14	6E5-14394-00	.PLUG, SLOW JET .PLOT	6	
15	6E5-1492E-62	.JET, MAIN (#124) .GICLEUR, PRINCIPAL (#124)	6	UR 150/L150
	6E5-1492E-63	.JET, MAIN (#126) .GICLEUR, PRINCIPAL (#126)	6	UR 175
	6E5-1492E-77	.JET, MAIN (#154) .GICLEUR, PRINCIPAL (#154)	5	UR 200/L200
16	6E5-14997-00	.O-RING .JOINT TORIQUE	6	
17	6E5-14398-01	.GASKET .JOINT	6	
18	6G5-1492A-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	6	UR 150/L150

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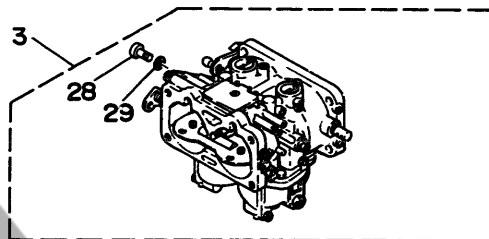
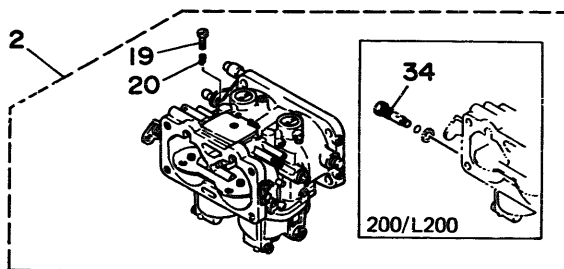
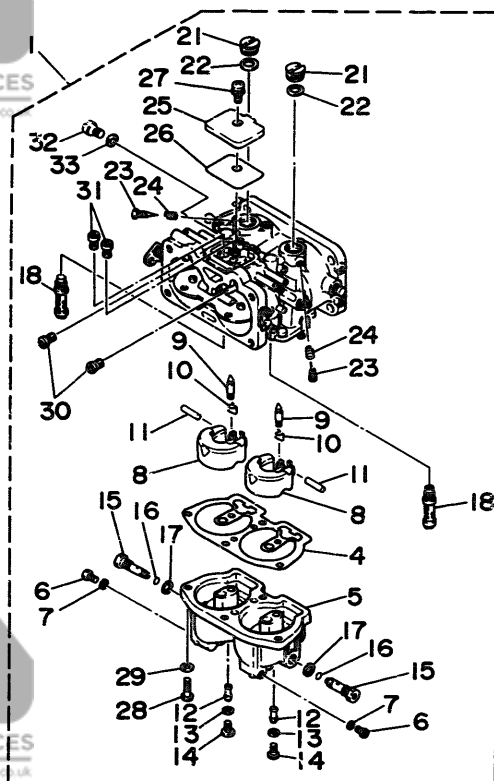


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
18	6J9-1492A-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	6 UR 175	
	6G6-1492A-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	6 UR 200/L200	
19	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1 CENTER	
20	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1 CENTER	
21	6E5-14328-01	.PLUG .PLOT	6	
22	6E5-14979-00	.GASKET .JOINT	6	
23	6E5-14323-03	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	6	
24	6E5-14223-00	.SPRING, AIR ADJUSTING .RESSORT, DOSAGE DE L'AIR	6	
25	6E5-14527-01	.PLATE .PLAQUE	3	
26	6E5-14959-01	.GASKET .JOINT	3	
27	97980-05108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	
28	98580-05016	.SCREW, PAN HEAD .VIS	13	
29	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	13	
30	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .GICLEUR (#60)	6	
31	61A-1492G-42	.JET, MAIN AIR BLEED (#210) .GICLEUR (#210)	6 UR 150/L150	
	61A-1492G-40	.JET, MAIN AIR BLEED (#200) .GICLEUR (#200)	6 UR 175	
	61A-1492G-58	.JET, MAIN AIR BLEED (#290) .GICLEUR (#290)	6 UR 200/L200	
32	6E5-14324-00	.SCREW, FLAT HEAD .VIS TETE PLATE	3	
33	6J8-14995-00	.GASKET .JOINT	3	
34	6E5-1492E-79	.JET, MAIN (#158) .GICLEUR, PRINCIPAL (#158)	1 200/L200	

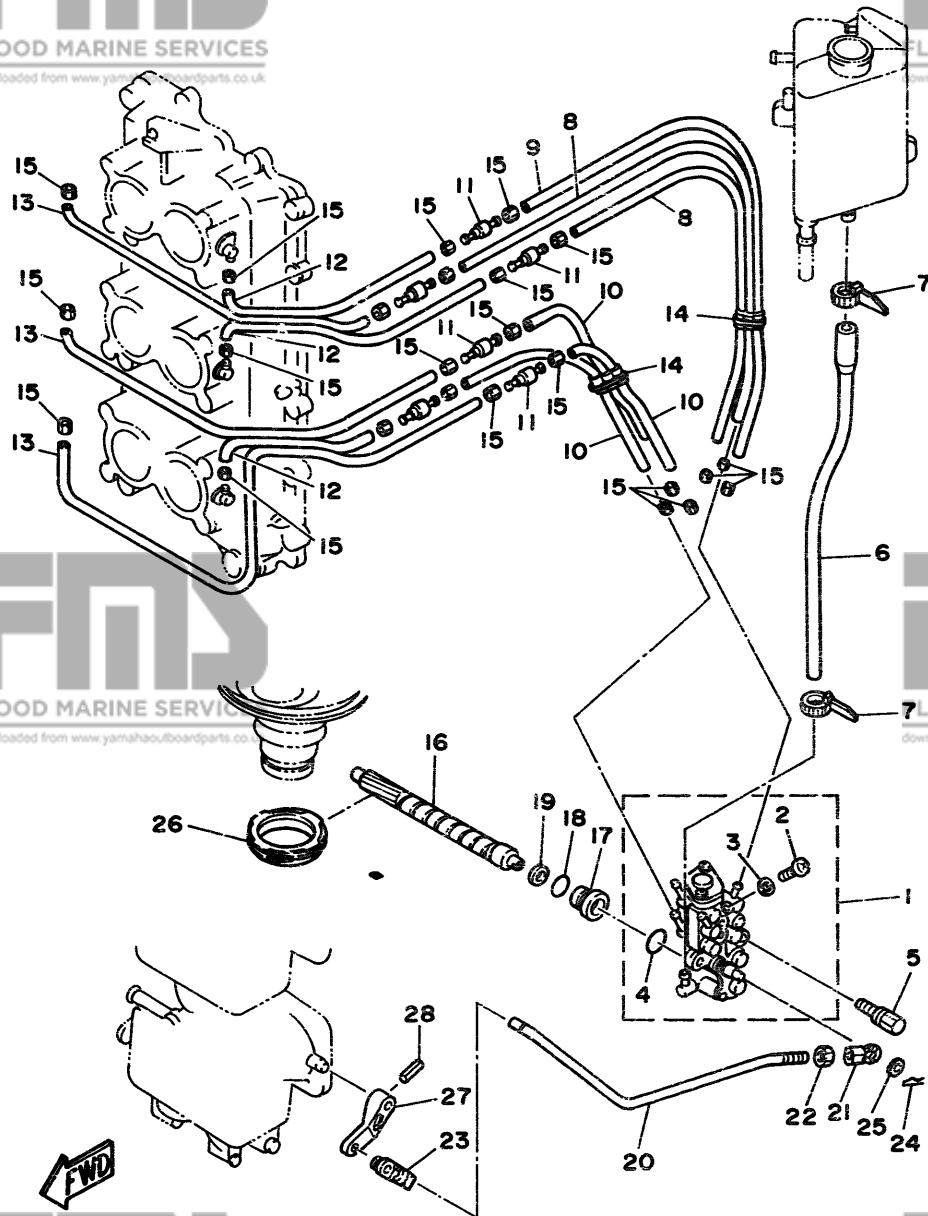


FIG. 5 OIL PUMP

POMPE A HUILE

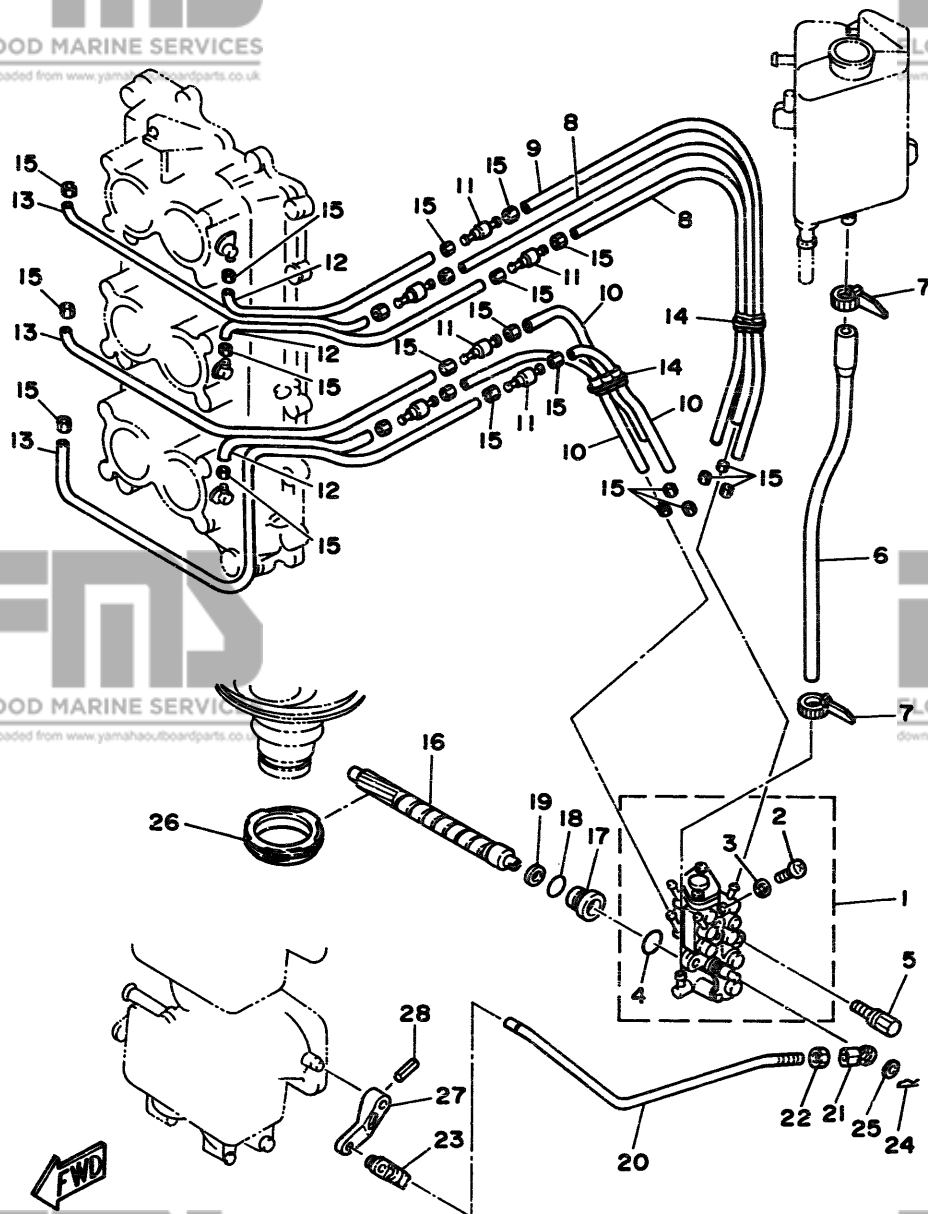
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-13200-00	OIL INJECTION PUMP ASSY	1	UR 150/L150/175
	6R4-13200-00	OIL INJECTION PUMP ASSY	1	UR 200/L200
2	716-24444-00	.SCREW	1	
3	1YU-13187-00	.GASKET, BREATHER BOLT	1	
4	93210-19MA7	.O-RING	1	
5	90109-06M40	BOLT	2	
6	6R3-13416-00	PIPE, OIL 1	1	
7	90465-11M10	CLAMP	2	
8	90445-07M72	HOSE	2	
9	90445-07M89	HOSE	1	
10	90445-07M83	HOSE	3	
11	6R3-13183-10	VALVE, CHECK	6	
12	90445-07M87	HOSE	3	
13	90445-07M96	HOSE	3	
14	90464-07M05	CLAMP	2	
15	90468-07M02	CLIP	24	
16	6R3-11537-00	GEAR, DRIVEN	1	
17	6R3-13117-00	PIGNON SECONDAIRE	1	
18	93210-13595	COLLAR, DISTANCE	1	
19	90202-08M44	ENTRETOISE	1	
20	6R3-41241-00	O-RING	1	
21	6H1-41237-00	JOINT TORIQUE	1	
22	95380-05600	WASHER, PLATE	1	
23	6R5-41237-00	RONDELLE, PLATE	1	
24	90468-05M03	ROD, LINK	1	
25	90202-05088	BIELLE	1	
26	6R3-11536-00	JOINT, LINK	1	
27	6E5-14276-01	RACCORD	1	
		NUT	1	
		ECROU	1	
		JOINT, LINK	1	
		RACCORD	1	
		CLIP	1	
		JONC	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		GEAR, DRIVE	1	
		PIGNON SECONDAIRE	1	
		LEVER	1	
		LEVIER	1	

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FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91690-30016	PIN, SPRING AGRAFFE	1	



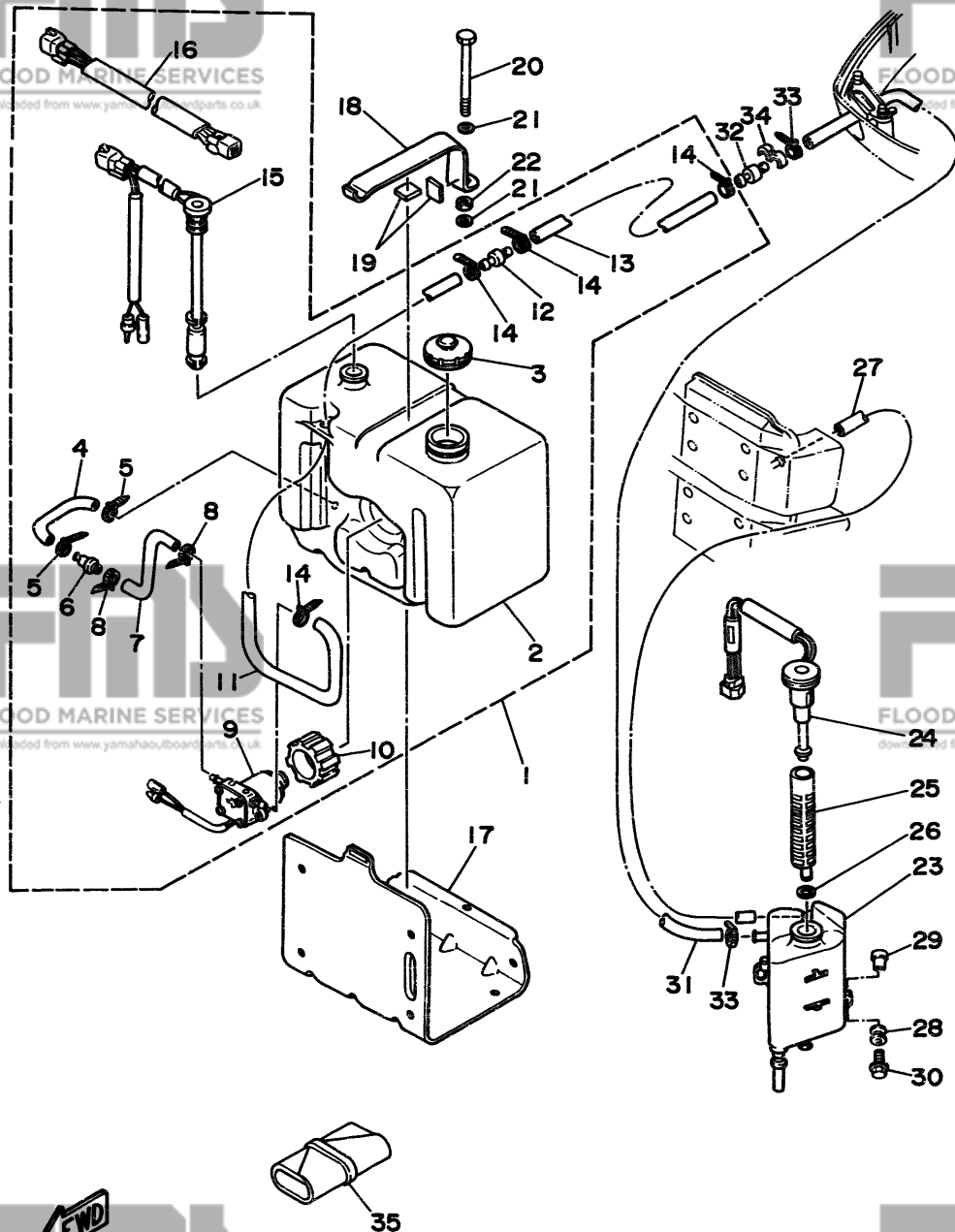


FIG. 6 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-21708-06	OIL TANK SUB-ASSY	1	UR 150/175/200
	6K1-21708-03	RESERVOIR A PETROLE (ENS.)	1	UR L150/L200
2	6E5-21733-02	OIL TANK SUB-ASSY	1	
3	6E5-21770-03	RESERVOIR A PETROLE (ENS.)	1	
4	6E5-24322-00	.SUB TANK, OIL	1	
5	90465-11M10	.RESERVOIR A HUILE SECOURS	1	
6	646-24251-02	.OIL TANK CAP ASSY	1	
7	6E5-24319-01	.CABOCHON DE RESERVOIR A HUILE	1	
8	90465-11MT0	.PIPE 11	1	
9	6E5-81900-01	.DURITE	1	
10	6E5-81922-00	.CLAMP	2	
11	6E5-24321-01	.BRIDE	1	
12	6E5-24379-00	.STRAINER 1	1	
13	90445-11M81	.FILTRE 1	1	
14	90445-11M00	.PIPE, OIL	1	
15	6E5-85720-03	.DURITE A HUILE	1	
16	6R3-82553-30	.CLAMP	2	
17	6E5-21734-01-33	.BRIDE	1	
18	6E5-21798-01-33	.OIL FEED PUMP ASSY	1	
19	6E5-21746-00	.VIEUX	1	
20	97380-06100	.GROMMET	1	
21	92990-06600	.OEILLET CAOUTCHOUC	1	
22	95380-06600	.PIPE 10	1	
23	6E5-21750-05	.DURITE	1	
24	6R3-85730-02	.PIPE, JOINT 4	1	
25	6E5-13411-00	.DURITE RACCORDEMENT	1	
26		.HOSE (L:3000)	1	UR 150/175/200
27		.DURITE (L:3000)	1	
28		.HOSE (L:8000)	1	UR L150/L200
29		.DURITE (L:8000)	1	
30		.CLAMP	4	
31		.BRIDE	1	
32		.OIL LEVEL GAUGE ASSY	1	
33		.JAUGE A HUILE CPLT	1	
34		.EXTENSION, WIRE LEAD (3M)	1	UR 150/175/200
35		.EXTENSION, FAISCEAU (3M)	1	
		.EXTENSION, WIRE LEAD (8M)	1	UR L150/L200
		.EXTENSION, FAISCEAU (8M)	1	
		HOLDER, OIL SUB TANK	1	
		SUPPORT, RESERV AUXIL A HUILE	1	
		BRACKET, DAMPER	1	
		SUPPORT, AMORTISSEUR	1	
		DAMPER	2	
		AMORTISSEUR	1	
		BOLT	1	
		BOULON, HEXAGONAL	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		NUT	1	
		ECROU	1	
		OIL TANK ASSY	1	
		RESERVOIR A HUILE	1	
		OIL LEVEL GAUGE ASSY	1	
		VIEUX	1	
		STRAINER, OIL	1	
		FILTRE, HUILE	1	

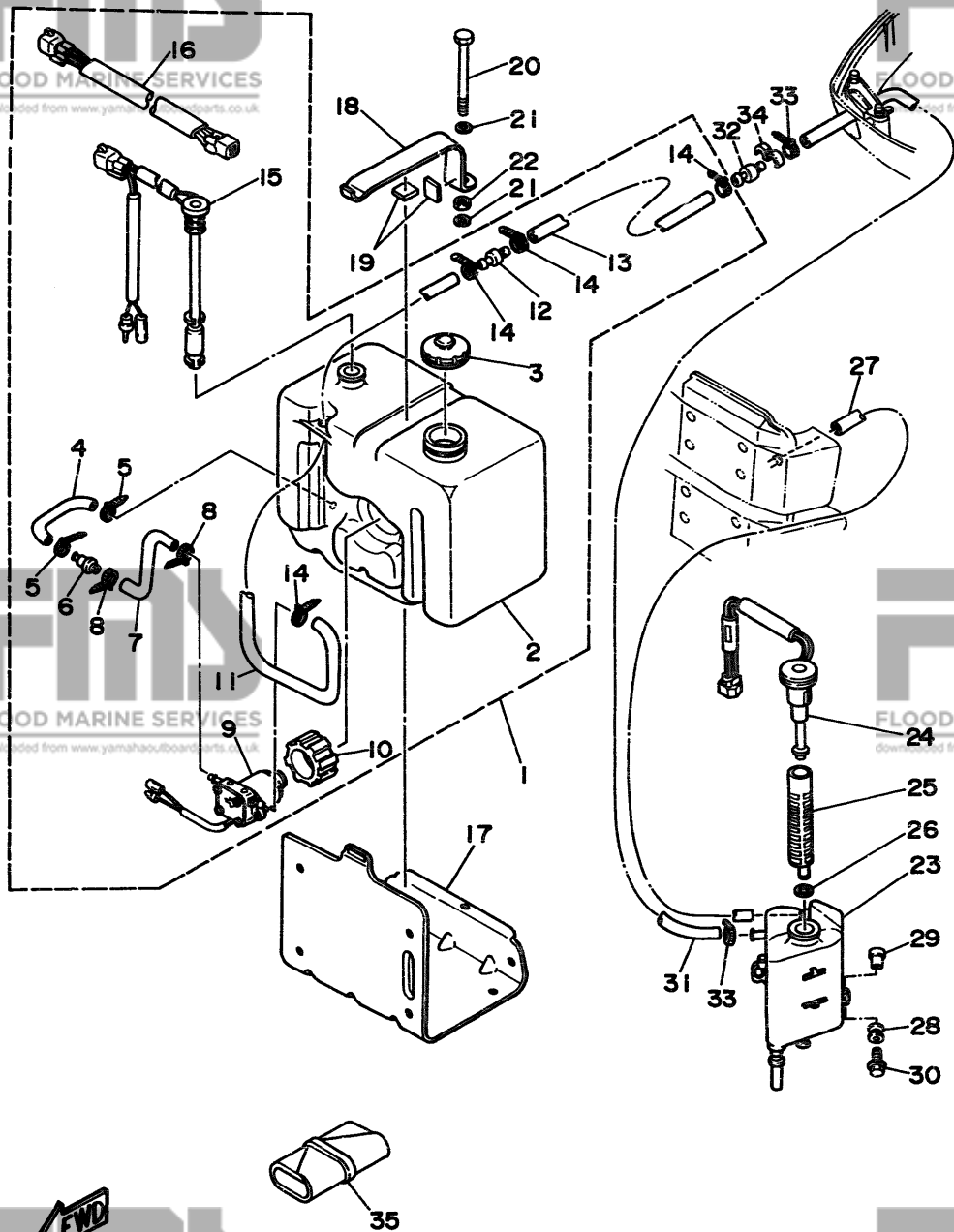


FIG. 6 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
27	90445-05M02	HOSE DURITE	1	
28	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
29	624-42542-00	PIPE TUYAU	3	
30	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
31	6R3-24323-00	PIPE 12 DURITE	1	
32	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	
33	90465-11M10	CLAMP BRIDE	2	
34	90464-13M34	CLAMP BRIDE	1	
35	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

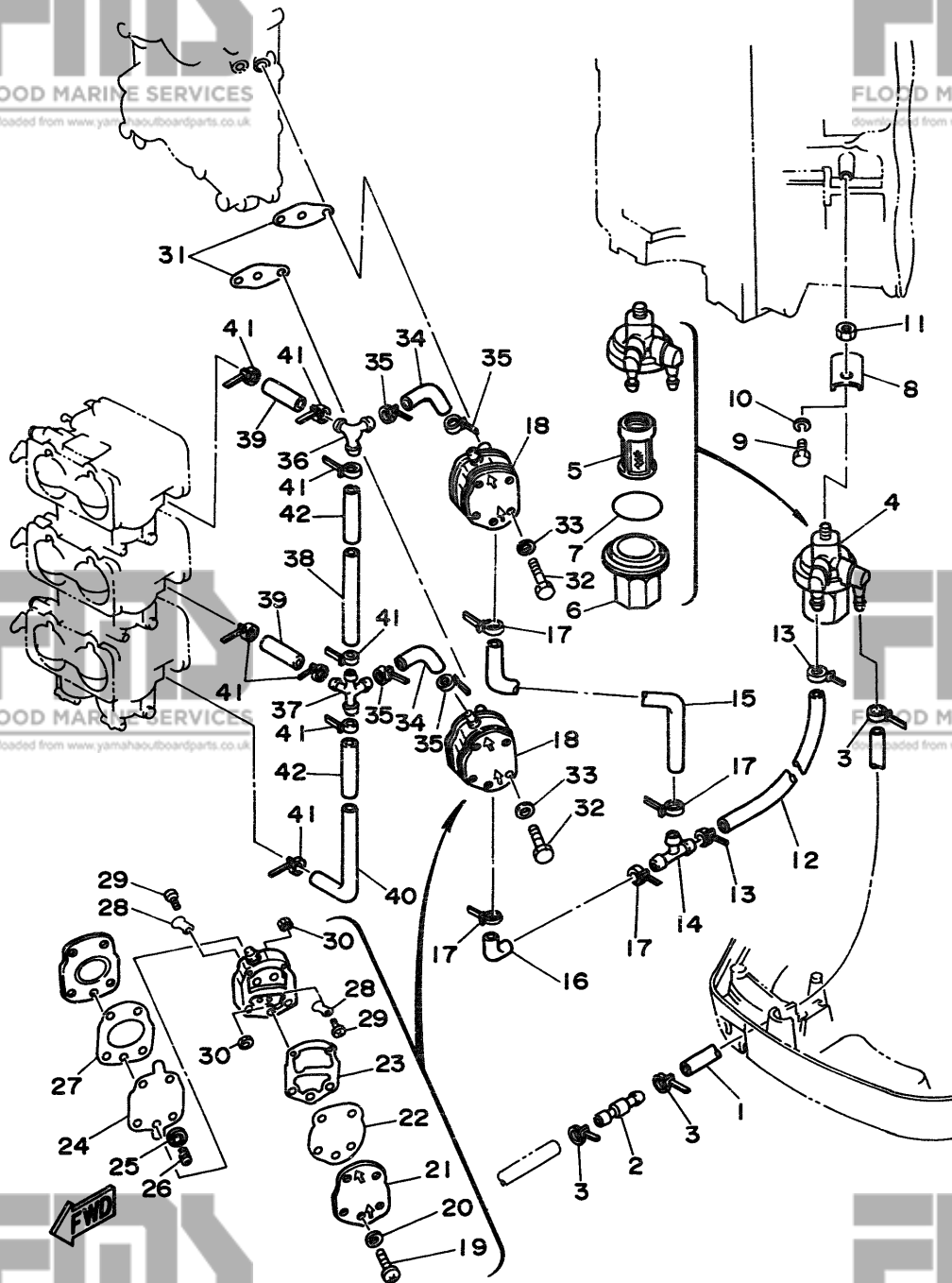


FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-24313-00	PIPE 3 (L:990)	1	
2	6R3-24377-00	DURITE 3 (L:990)	1	
3	90465-11M10	PIPE, JOINT 3	1	
4	6R3-24560-00	DURITE RACCORDEMENT	1	
5	6R3-24563-00	CLAMP	3	
6	61N-24521-00	BRIDE	1	
7	93210-32738	FILTER ASSY	1	
8	648-24566-01	ENS FILTRE	1	
9	97313-06014	ELEMENT, FILTER	1	
10	92995-06100	ELEMENT, FILTRE	1	
11	95380-08600	CUP, FILTER	1	
12	665-24314-00	CUVETTE, FILTRE	1	
13	90465-11M10	O-RING	1	
14	6E5-24378-00	JOINT TORIQUE	1	
15	665-24315-00	BRACKET, FILTER	1	
16	6E5-24315-00	SUPPORT, FILTRE	1	
17	90465-11M10	BOLT	1	
18	6E5-24410-03	BOULON	1	
19	98580-05035	WASHER, SPRING	1	
20	92990-05600	RONDELLE, GROWER	1	
21	6E5-24413-00	NUT	1	
22	6E5-24471-00	ECROU	1	
23	6E5-24435-00	PIPE 4	1	
24	6E5-24411-00	DURITE 4	1	
25	648-24424-00	CLAMP	2	
26	6E5-24423-00	BRIDE	1	
27	6E5-24434-02	PIPE, JOINT 4	1	
28	6A0-24421-01	DURITE RACCORDEMENT	1	
		PIPE 5	1	
		DURITE 5	1	
		CLAMP	4	
		BRIDE	2	
		FUEL PUMP ASSY	3	
		POMPE A ESSENCE	3	
		SCREW, PAN HEAD	3	
		VIS	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		BODY 2	1	
		CORPS 2	1	
		DIAPHRAGM	1	
		DIAPHRAGME	1	
		GASKET, BODY 2	1	
		JOINT, CORPS 2	1	
		DIAPHRAGM	1	
		DIAPHRAGME	1	
		SEAT, SPRING	1	
		SIEGE, RESSORT	1	
		SPRING, DIAPHRAGM	1	
		RESSORT, DIAPHRAGME	1	
		GASKET, BODY	1	
		JOINT, CORPS	1	
		VALVE, CHECK	4	
		SOUPAPE, RETENUE		

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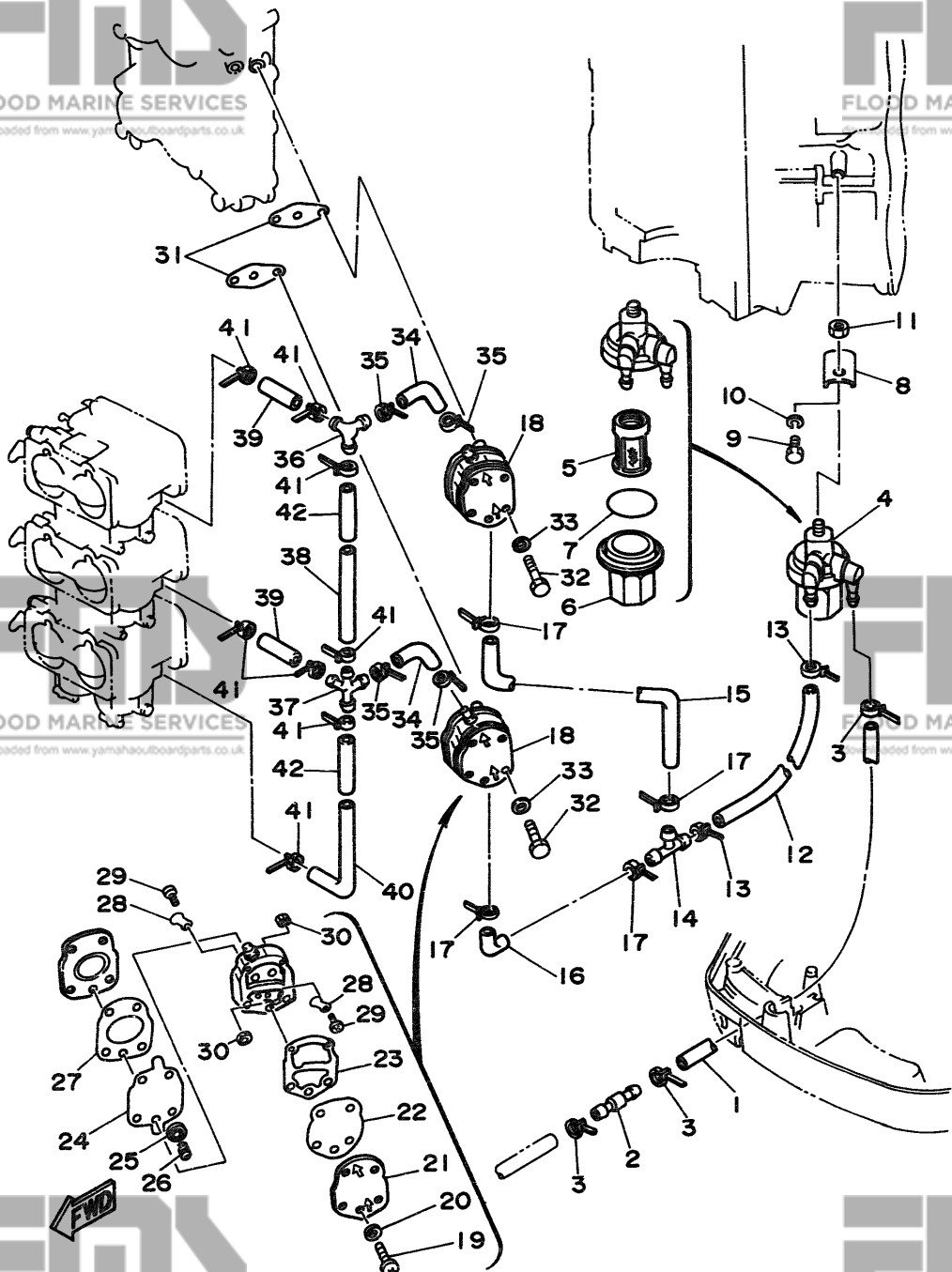


FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	4	
30	95380-03600	.NUT .ECROU	4	
31	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	2	
32	97395-06050	BOLT BOULON	4	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
34	665-24316-10	PIPE 6 DURITE 6	2	
35	90465-11M10	CLAMP BRIDE	4	
36	665-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
37	665-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	
38	665-24317-01	PIPE 7 DURITE 7	1	
39	665-24318-10	PIPE, OVERFLOW DURITE, REFOULEMENT	2	
40	665-24319-10	PIPE, OIL DURITE A HUILE	1	
41	90465-11M10	CLAMP BRIDE	8	
42	90446-15M07	HOSE DURITE	2	

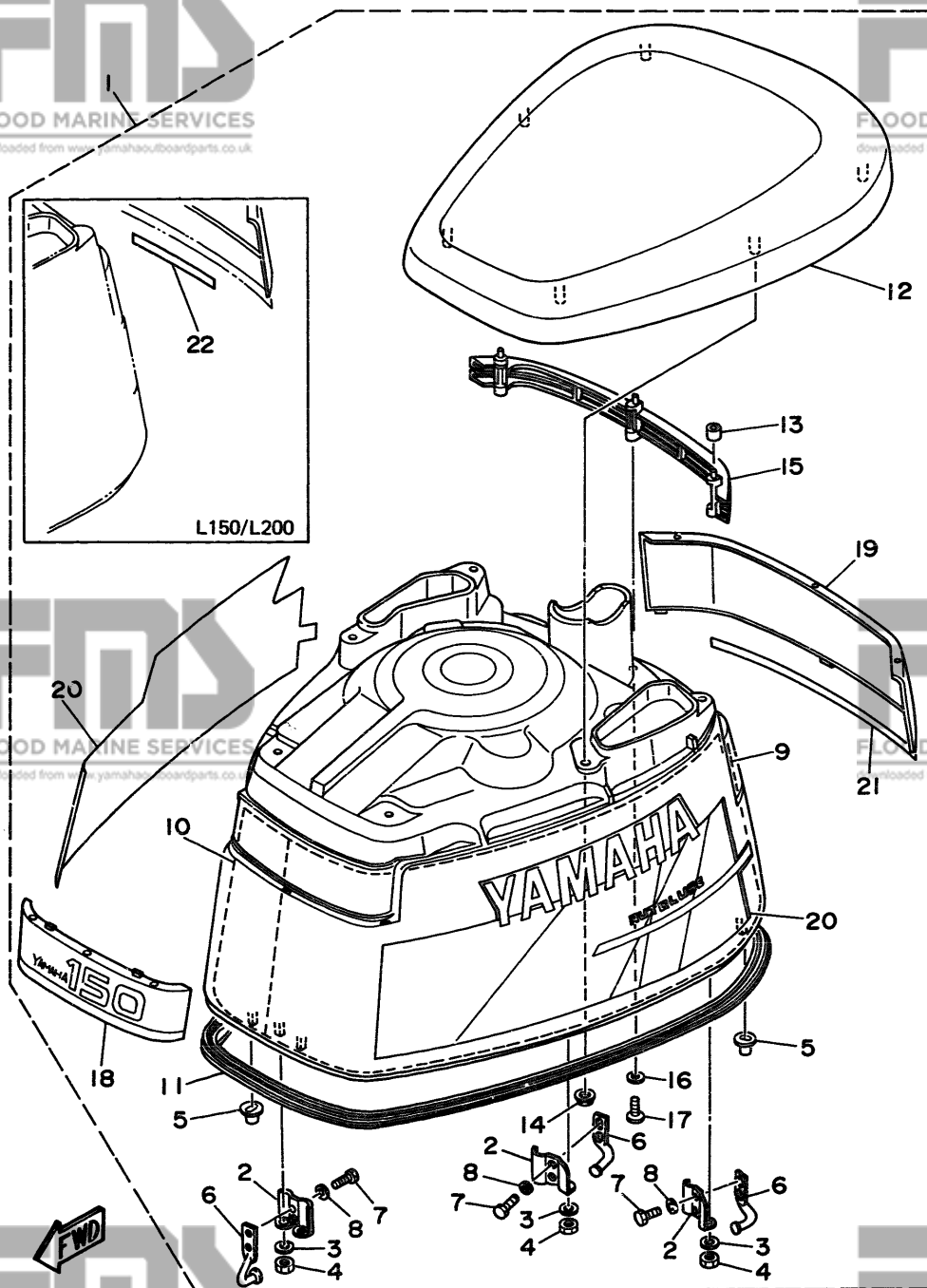


FIG. 8 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R2-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 150	
	6R3-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 175	
	6R4-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 200	
	6R0-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR L150	
	6R1-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR L200	
2	6R3-42647-00	.HOLDER, CLAMP BAND	3	
3	92995-06100	.SUPPORT, SANDOW DE SERRAGE	6	
4	95380-06600	.WASHER, SPRING .RONDELLE, GROWER	6	
5	6R3-42662-00	.NUT .ECROU	3	
6	6R3-42814-00	.DAMPER .AMORTISSEUR	3	
7	97095-06012	.HOOK, CLAMP .CROCHET DE BRIDE	6	
8	92990-06600	.BOLT .BOULON	6	
9	6R3-42619-00	.WASHER, PLATE .RONDELLE, PLATE	1	
10	6R3-42627-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
11	6R3-42615-01	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
12	6R3-42613-00-4D	.SEAL .JOINT	1	
13	90385-04M05	.MOLDING, AIR DUCT .MANCHON A AIR	3	
14	90179-06M24	.BUSH .DOUILLE	6	
15	6R3-42636-00	.NUT .ECROU	1	
16	92990-04600	.LOUVER 2 .VOLET 2	3	
17	97780-40120	.WASHER, PLATE .RONDELLE, PLATE	3	
18	6R2-42686-00	.SCREW, TAPPING .VIS, TETE BONDCE	1 UR 150/L150	
	6R3-42686-00	.EMBLEM, FRONT .EMBLEME, AVANT	1 UR 175	
	6R4-42686-00	.EMBLEM, FRONT .EMBLEME, AVANT	1 UR 200/L200	
19	6R2-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1 UR 150/L150	
	6R3-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1 UR 175	
	6R4-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1 UR 200/L200	
20	6R3-W0070-A0	.GRAPHIC SET .JEU DIEMBLEMES	1	

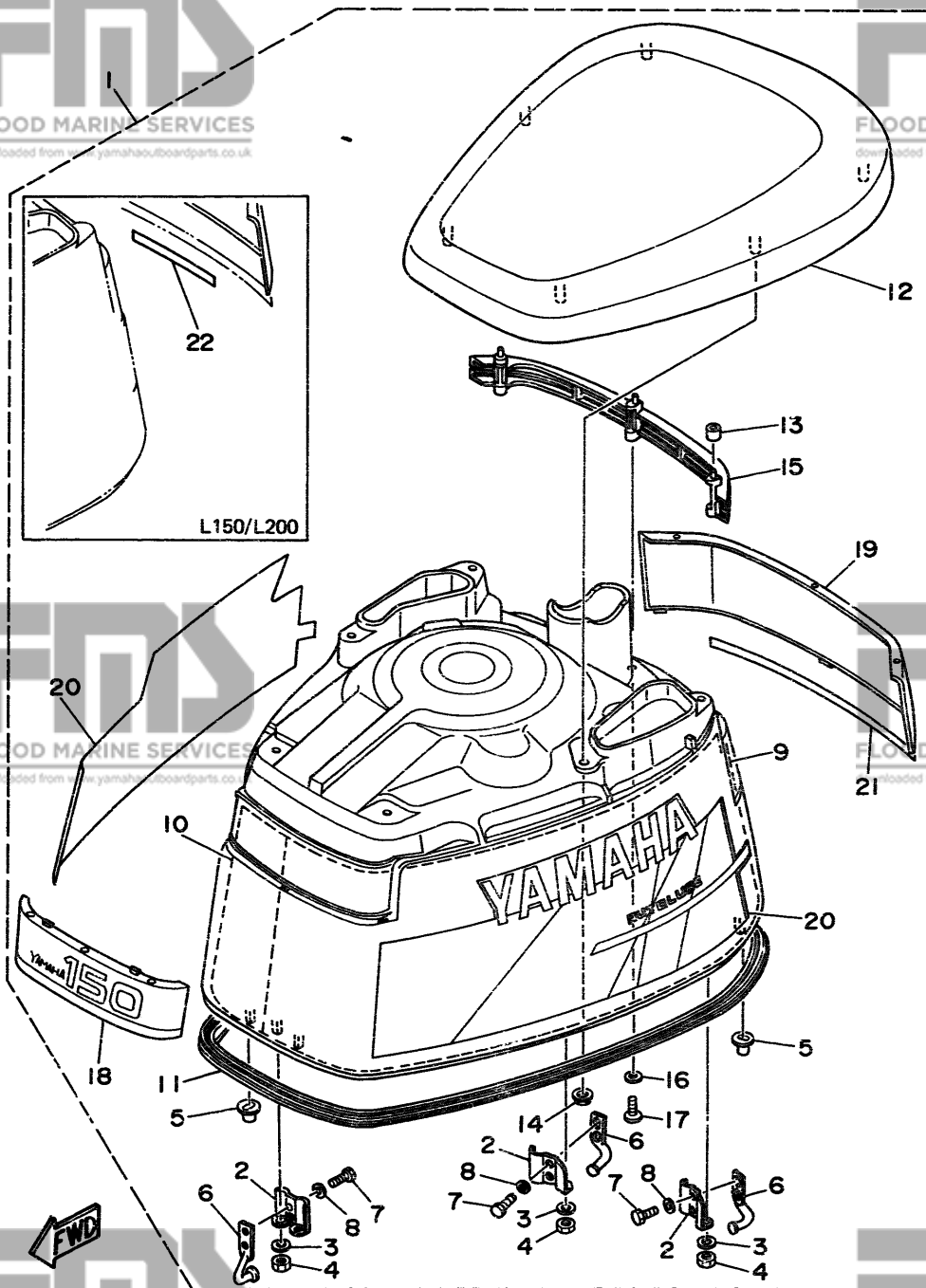


FIG. 8 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	6R3-4267A-A0	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
22	6R1-42678-G0	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 L150/L200	

FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

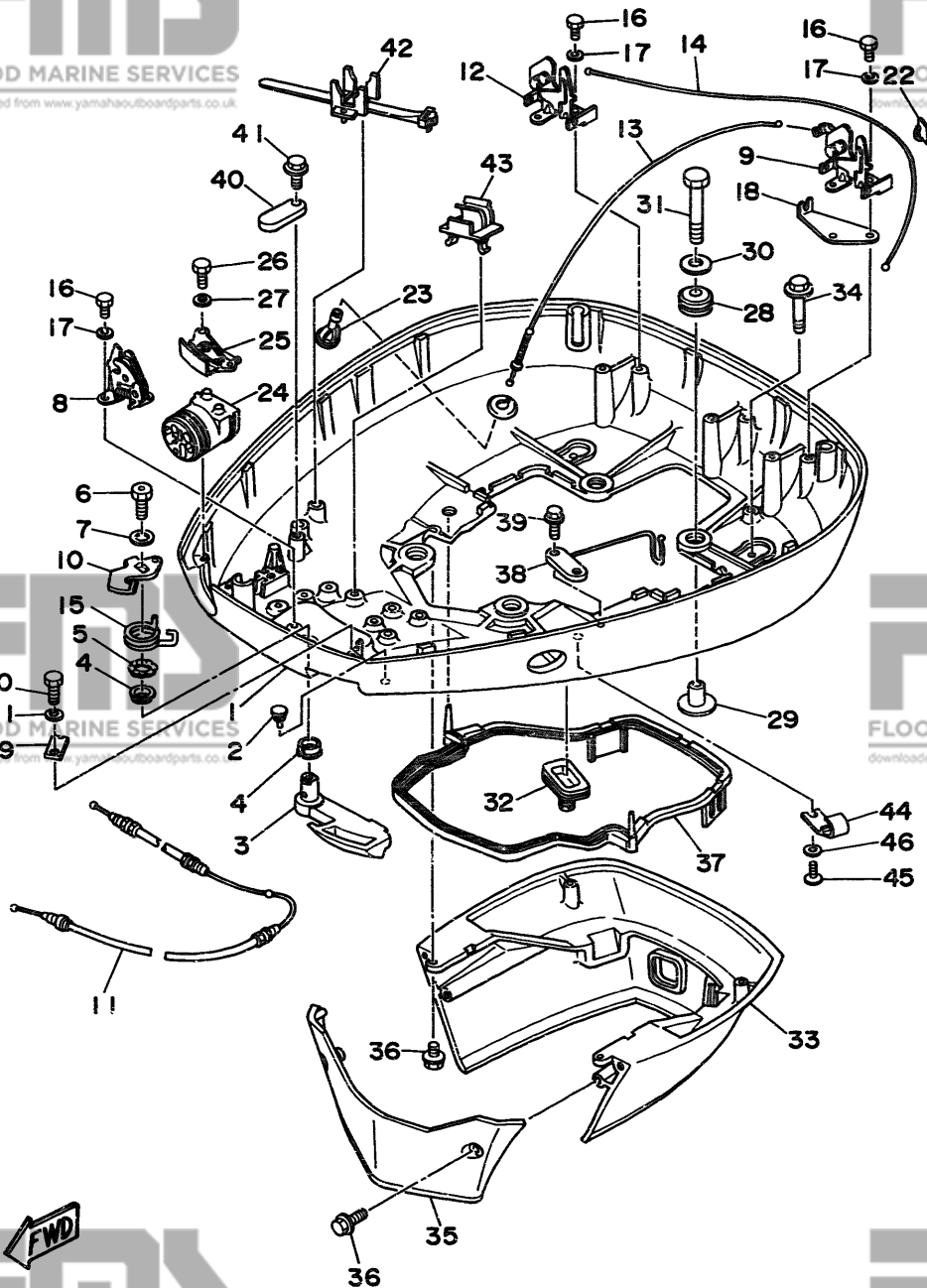
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-42711-41-4D	COWLING, BOTTOM CUVETTE	1	
2	6H4-42748-00	GROMMET PASSE-FIL	1	
3	6R3-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	90386-13M88	BUSH DOUILLE	2	
5	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
6	90109-08M45	BOLT BOULON	1	
7	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
8	6R3-42824-00	BASE, CLAMP LEVER BASE, BRIDE LEVIER	1	
9	6R3-42811-01	STAY SUPPORT	1	
10	6R3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
11	6R3-42850-10	WIRE, COMPLETE FIL, COMPLET	1	
12	6R3-42811-10	STAY SUPPORT	1	
13	6N7-42850-10	WIRE, COMPLETE FIL, COMPLET	1	
14	6N7-42850-20	WIRE, COMPLETE FIL, COMPLET	1	
15	6R3-42813-00	SPRING, CLAMP LEVER RESSORT	1	
16	97095-06016	BOLT BOULON	6	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
18	6N7-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	
19	6R3-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	
20	97095-06010	BOLT BOULON	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
22	6N7-42841-00	MARK, CLAMP ADHESIF, BRIDE	1	
23	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
24	6R3-42725-20	GROMMET PASSE-FIL	1	
25	6R3-42738-01-5B	PLATE, FITTING ETRIER	1	
26	97095-06016	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
28	90480-22M15	GROMMET RONDELLE CAOUTCHOUC	4	

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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90387-08M37	COLLAR COLLERETTE	4	
30	90201-08M54	WASHER, PLATE RONDELLE, PLATE	4	
31	97090-08035	BOLT BOULON	4	
32	688-42726-10	GROMMET PASSE-FIL	1	
33	6R3-42741-00-4D	APRON CAPOT LATERAL	1	
34	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
35	6R3-42771-00-4D	APRON CAPOT LATERAL	1	
36	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
37	6E5-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
38	6K7-82588-00	PLATE PLAQUE	1	
39	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
40	6E5-82588-00	PLATE PLAQUE	1	
41	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
42	688-82594-00	CLAMP BRIDE	1	
43	6E5-82594-00	CLAMP BRIDE	4	
44	6E5-24367-10	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
45	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
46	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	



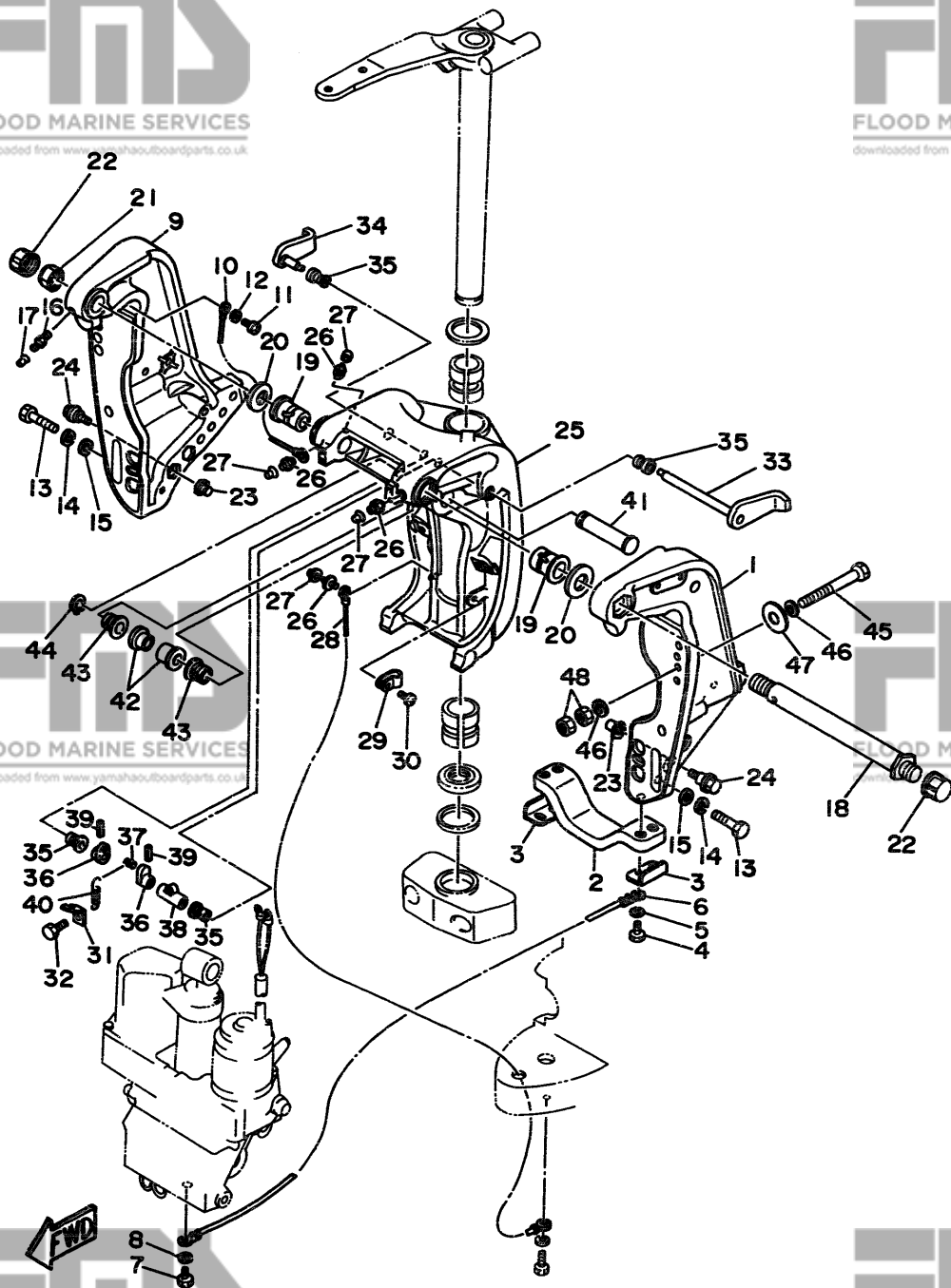


FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-43111-01-4D	BRACKET, CLAMP PRESSE	1	
2	6G5-45251-01	ANODE	1	
3	6G5-44526-00	ANODE PLATE PLAQUE	2	
4	97095-06030	BOLT BOULON	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
7	97095-06010	BOLT BOULON	1	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
9	6G5-43112-02-4D	BRACKET, CLAMP PRESSE	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
11	98580-06012	SCREW, PAN HEAD VIS	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	97395-10050	BOLT BOULON	6	
14	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
15	92990-10600	WASHER, PLATE RONDELLE, PLATE	6	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
18	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
19	90386-25M31	BUSH DOUILLE	2	
20	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	
21	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
22	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
23	6G5-43164-00	ROD, TILT LOCK TIGE	2	
24	90109-12M35	BOLT BOULON	2	
25	6G5-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	6G5-43311-20-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR ULTRA LONG
26	93700-06M03	NIPPLE, GREASE PION	5	
27	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	

D4

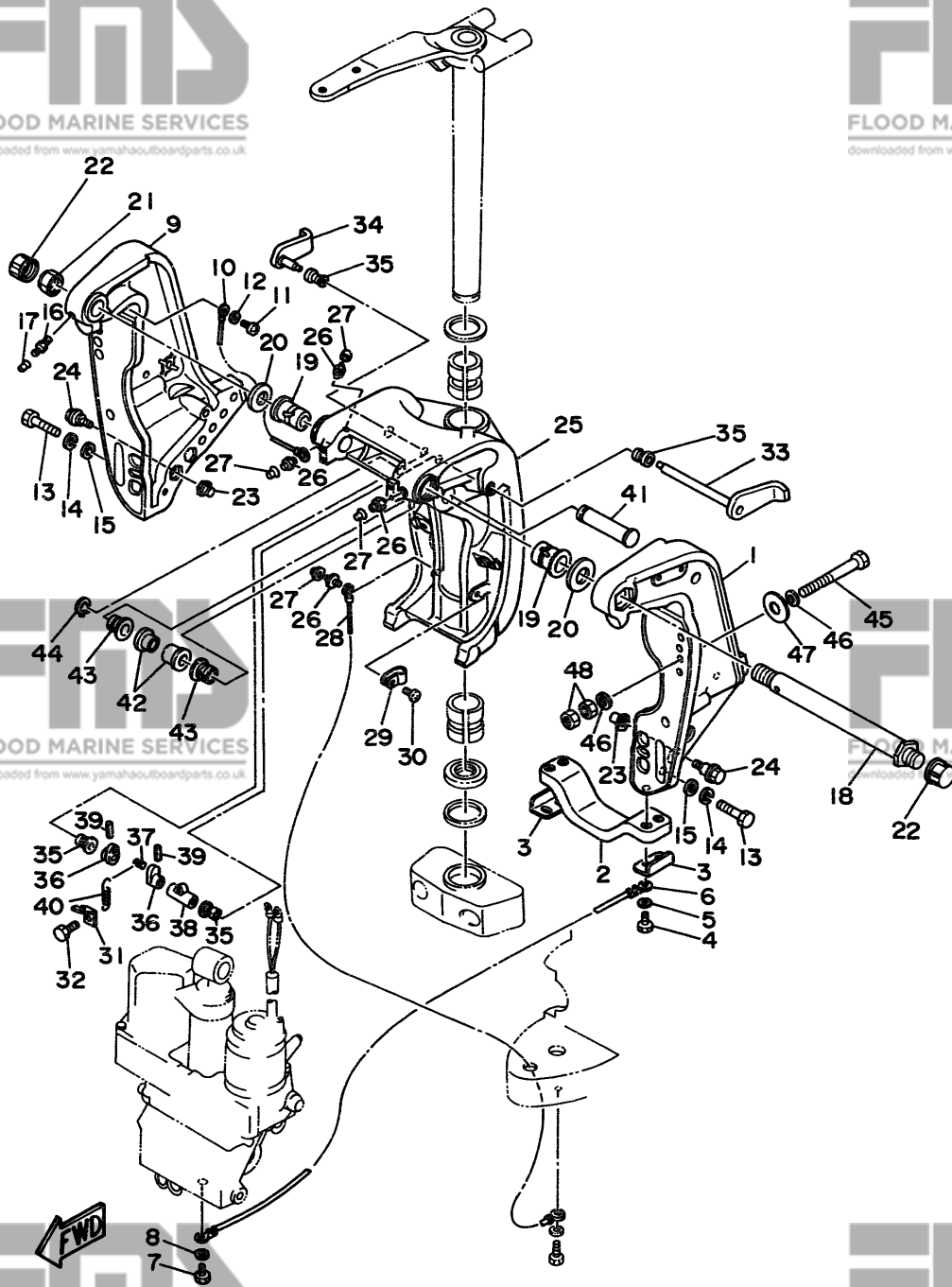


FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-82147-00	WIRE, LEAD 4 FIL 4	1	UR LONG
	6E5-82147-20	WIRE, LEAD 4 FIL 4	1	UR ULTRA LONG
29	90464-11M18	CLAMP BRIDE	1	
30	98580-04008	SCREW, PAN HEAD VIS	1	
31	6G5-43144-00	HOOK, SPRING CROCHET	1	
32	97095-06010	BOLT BOULON	1	
33	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
34	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	90386-10M16	BUSH DOUILLE	4	
36	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
37	90249-06M19	PIN GOUPILLE	1	
38	90387-10M02	COLLAR COLLERETTE	1	
39	91690-30020	PIN, SPRING AGRAFFE	2	
40	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
41	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
42	90386-18M63	BUSH DOUILLE	2	
43	90386-18M14	BUSH DOUILLE	2	
44	93410-18M02	CIRCLIP CLIPS	1	
45	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	UR
	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4	UR
46	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	
47	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
48	95380-12600	NUT ECROU	8	

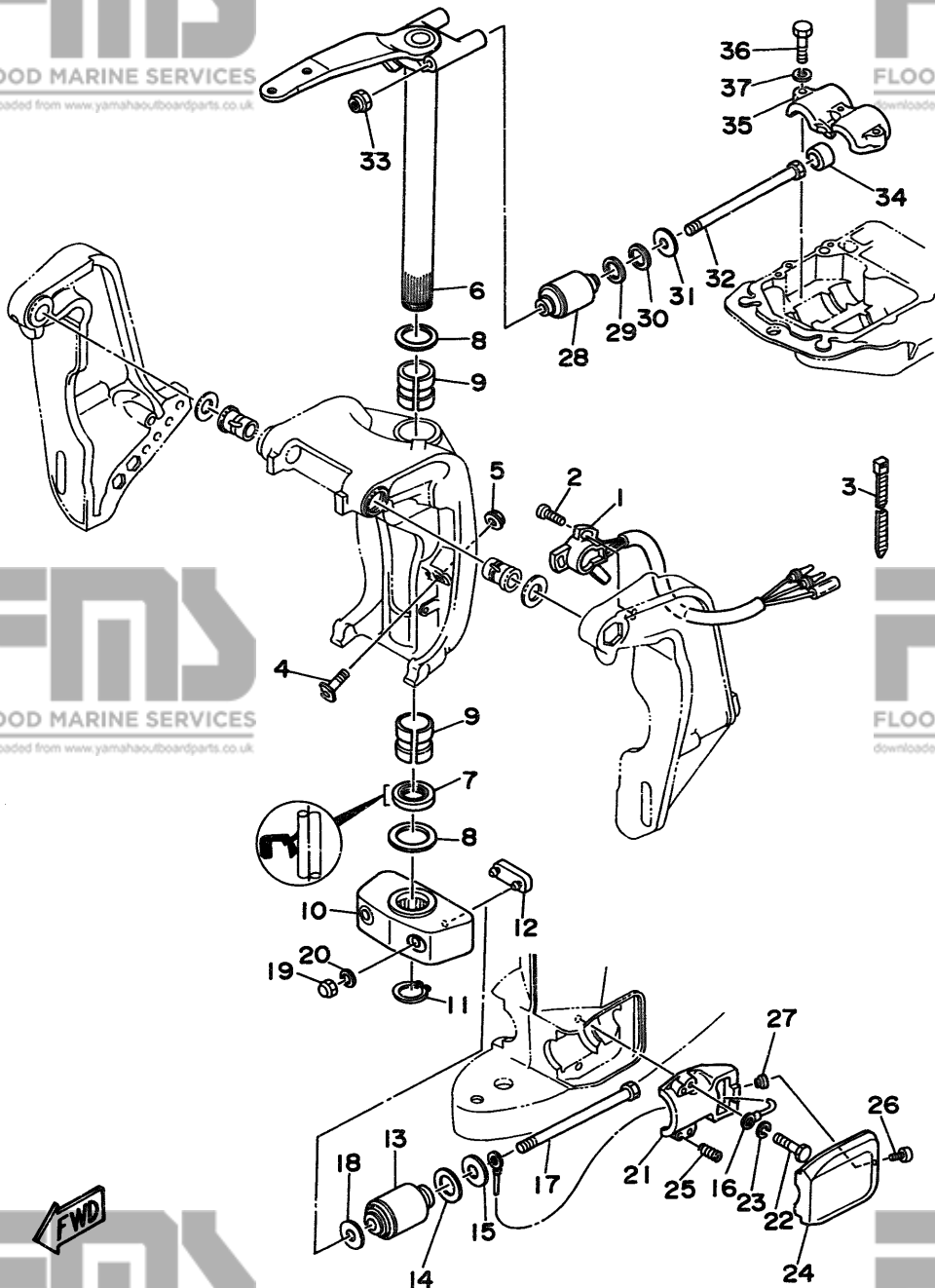


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-83672-01	TRIM SENDER	1	
2	98580-06016	INCLINER RACCORD SCREW, PAN HEAD	2	
3	90465-11M10	VIS CLAMP	3	
4	6G5-43376-00	BRIDE BOLT, THRUST RECEIVER	2	
5	95780-10300	BOULON NUT, FLANGE	2	
6	6E5-42510-04-4D	ECROU STEERING BRACKET ASSY	1	UR LONG
	6E5-42510-24-4D	DIRECTION SUPPORT (ENS.) STEERING BRACKET ASSY	1	UR ULTRA LONG
7	93109-38M02	DIRECTION SUPPORT (ENS.) OIL SEAL	1	
8	90201-38M60	JOINT SPY WASHER, PLATE	2	
9	90386-38M32	RONDELLE, PLATE BUSH	2	
10	6G5-44551-00-4D	DOUILLE HOUSING, LOWER MOUNT RUBBER	1	
11	93410-37M04	BOITIER, SILENT-BLOC INFERIEUR CIRCLIP	1	
12	6E5-44575-00	CLIPS DAMPER, LOWER MOUNT RUBBER	1	
13	6G5-44555-00-94	SILENT-BLOC, INFERIEUR MOUNT DAMPER, LOWER SIDE	2	
14	90202-32M19	SILENT-BLOC, INFERIEUR LATERAL WASHER, PLATE	2	
15	90201-16M55	RONDELLE, PLATE WASHER, PLATE	2	
16	6E5-82149-00	RONDELLE, PLATE WIRE, LEAD 3	1	
17	90109-14M34	FIL 3 BOLT	2	
18	90201-15M58	BOULON WASHER, PLATE	2	
19	95380-14800	RONDELLE, PLATE NUT	2	
20	92990-14600	ECROU WASHER	2	
21	6E5-44552-00-94	RONDELLE, PLATE HOUSING, LOWER MOUNT RUBBER	2	
22	97395-10045	BOITIER, SILENT-BLOC INFERIEUR BOLT	4	
23	92990-10100	BOULON WASHER, SPRING	4	
24	6E5-44553-00-4D	RONDELLE, GROWER COVER, LOWER MOUNT	2	
25	90501-16M28	COUVERCLE, SUSPENSION INFERIEU SPRING, COMPRESSION	4	
26	98580-06016	RESSORT, COMPRESSION SCREW, PAN HEAD	2	
27	90179-06066	VIS NUT	2	
		ECROU		

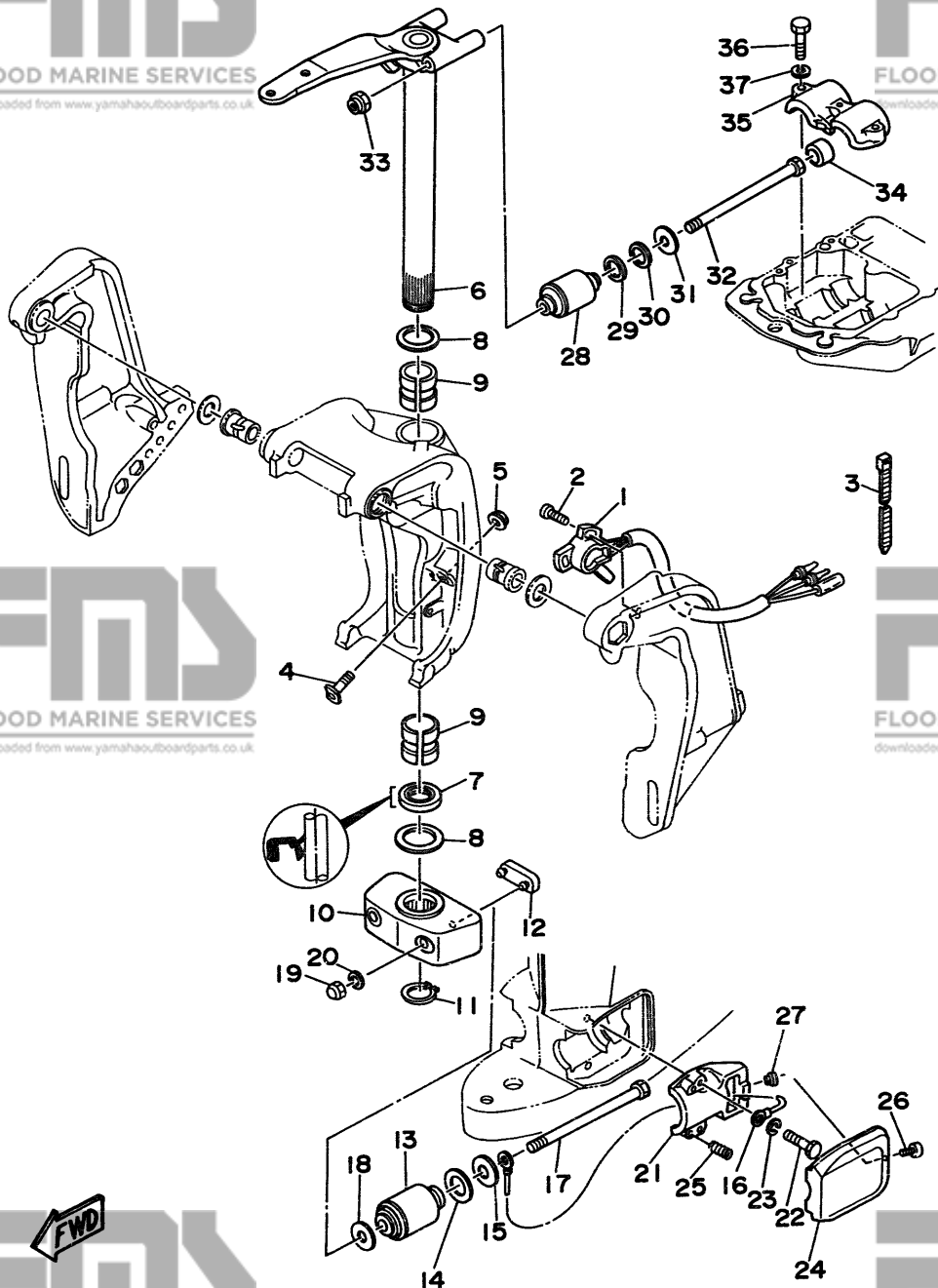


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G5-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
29	90201-26M57	WASHER, PLATE RONDELLE, PLATE	2	
30	90202-26M18	WASHER, PLATE RONDELLE, PLATE	2	
31	90201-14M56	WASHER, PLATE RONDELLE, PLATE	2	
32	90109-12M37	BOLT BOULON	2	
33	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
34	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
35	6E5-44511-00-5B	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
36	97395-10045	BOLT BOULON	3	
37	92990-10100	WASHER, SPRING RONDELLE, GROWER	3	

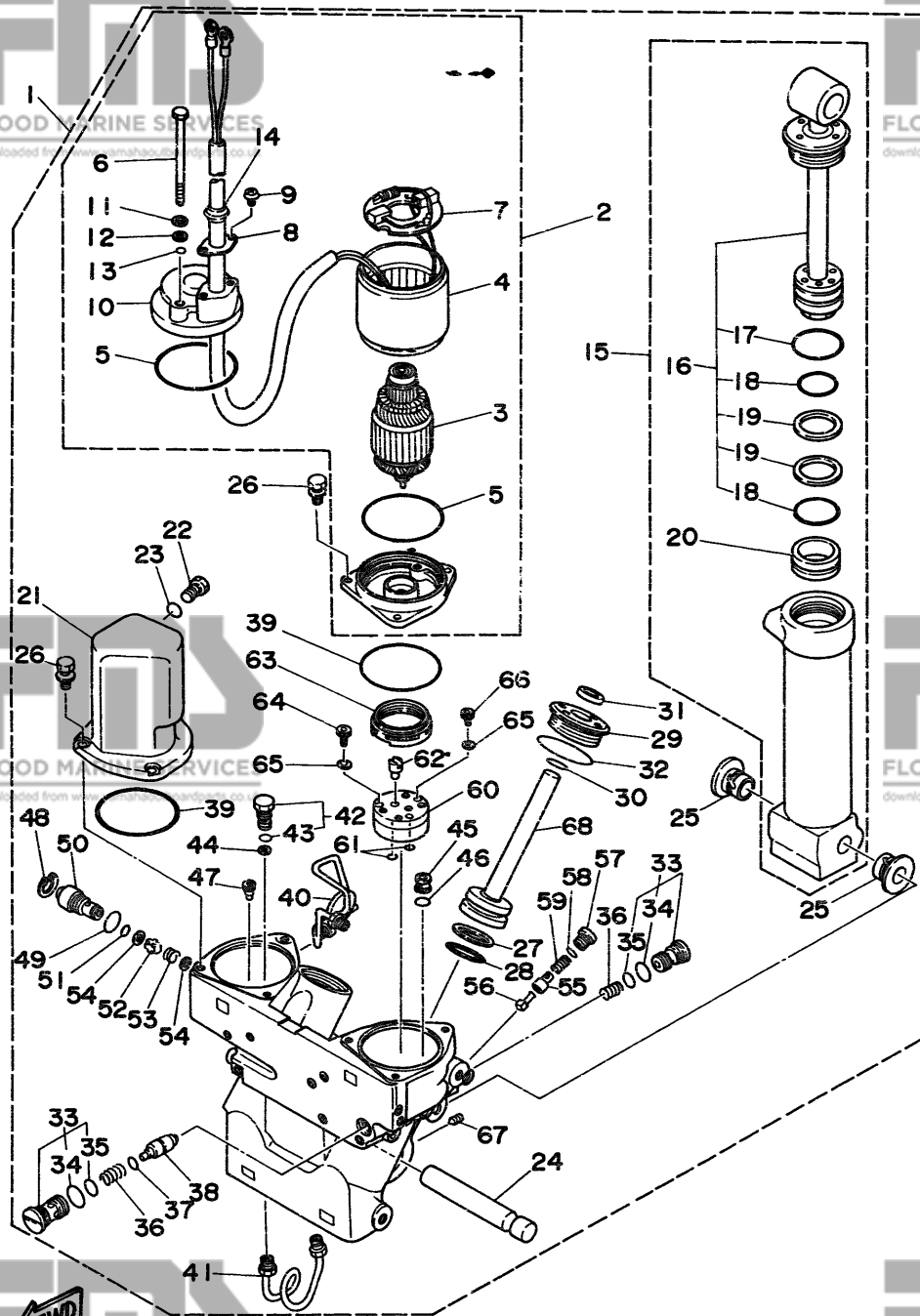


FIG. 12 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	665-43800-05-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	665-43880-02	.MOTOR ASSY .MOTEUR (ENS.)	1	
3	665-43805-01	..ARMATURE ASSY ..INDUIT (ENS.)	1	
4	665-43804-00	..STATOR ASSY ..STATOR (ENS.)	1	
5	665-43865-00	..O-RING ..JOINT TORIQUE	2	
6	665-43887-00	..BOLT, THROUGH ..BOULON	2	
7	665-43806-00	..BRUSH HOLDER ASSY ..PORTE-BALAI (ENS.)	1	
8	665-43899-00	..PLATE STOPPER ..PLAQUETTE	1	
9	665-43886-00	..BOLT ..BOULON	2	
10	665-43884-00	..FRAME, COMMUTATOR END ..BATI	1	
11	665-43893-00	..WASHER ..RONDELLE	2	
12	665-43889-10	..PLATE SEAT ..PLAQUETTE	2	
13	665-43867-00	..O-RING ..JOINT TORIQUE	2	
14	665-43885-00	..GROMMET ..PASSE-FIL	1	
15	665-4380E-01	.TILT CYLINDER ASSY .INCLINAISON CYLINDRE (ENS.)	1	
16	665-43810-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
17	6E5-43861-00	...O-RING ...JOINT TORIQUE	1	
18	665-43862-00	...O-RING ...JOINT TORIQUE	2	
19	6E5-43872-00	...RING, BACK UP ...RESSORT	2	
20	6E5-43814-02	..PISTON, FREE ..PISTON	1	
21	665-43828-00	.BODY, RESERVOIR .CORPS	1	
22	6E5-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
23	6E5-43863-00	.O-RING ..JOINT TORIQUE	1	
24	665-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	
25	90386-18M14	.BUSH ..DOUILLE	2	
26	90119-06M42	.BOLT, WITH WASHER ..BOULON, AVEC RONDELLE	6	
27	665-43874-00	.RING, BACK UP ..RESSORT	2	
28	665-43864-00	.O-RING ..JOINT TORIQUE	2	

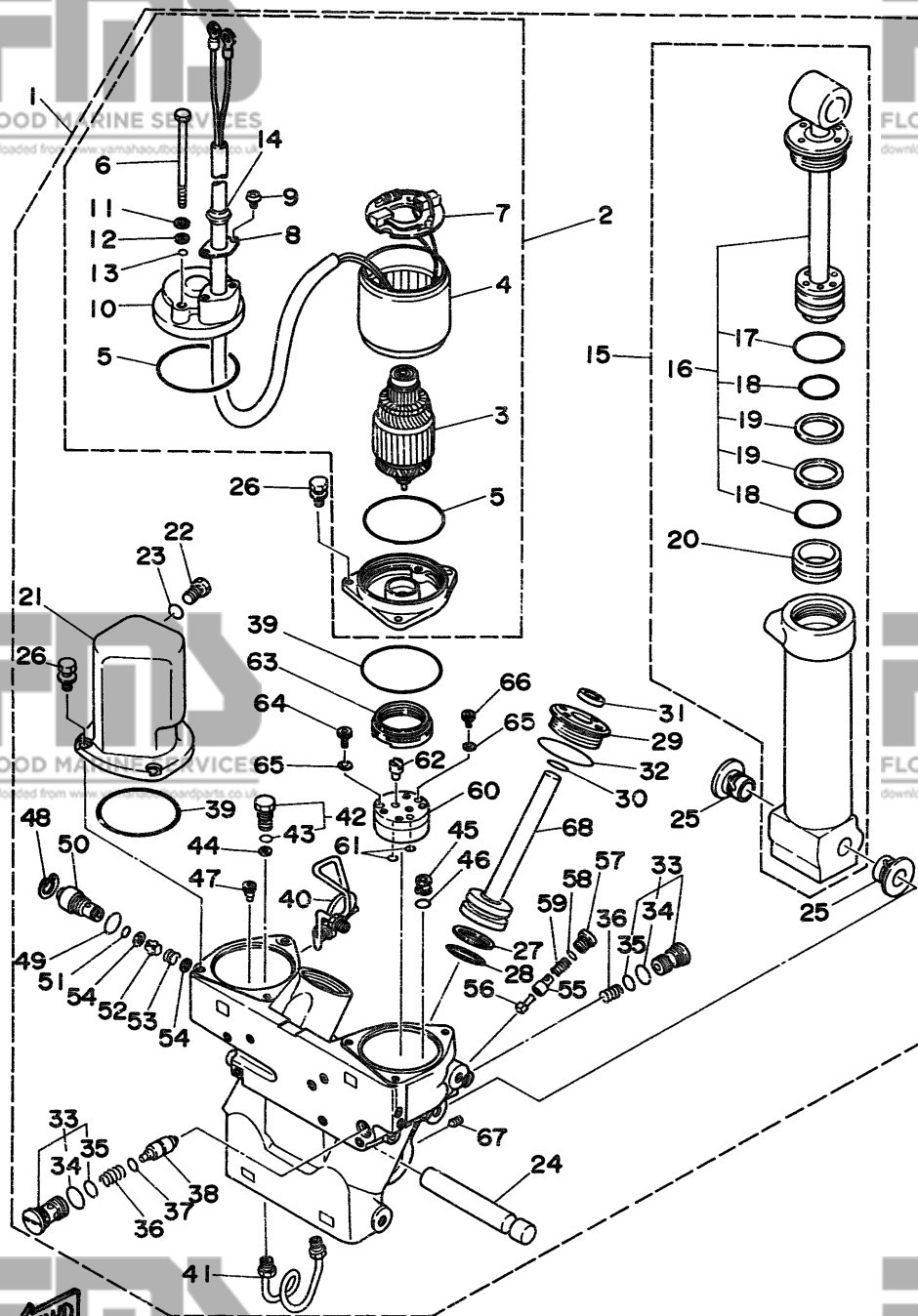


FIG. 12 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G5-43821-01	.SCREW, TRIM CYLINDER END	2	
30	6E5-43865-00	.VIS	2	
31	6E5-43822-01	.O-RING	2	
32	6G5-43861-00	.JOINT TORIQUE	2	
33	6G5-43802-01	.SEAL, TRIM DUST	2	
34	6E5-43866-00	.JOINT	2	
35	6E5-43867-00	.O-RING	2	
36	6G5-43894-00	.JOINT TORIQUE	2	
37	6E5-43868-00	.VALVE SUB ASSY	2	
38	6G5-43841-00	.CLAPET AUXILIAIRE (ENS.)	2	
39	6E5-43869-00	..O-RING	1	
40	6G5-43835-00	..JOINT TORIQUE	1	
41	6G5-43833-00	..O-RING	1	
42	6G5-43809-01	..JOINT TORIQUE	1	
43	6E5-43896-00	.SPRING, SHUTTLE RETURN	2	
44	6G5-43816-00	.RESSORT	1	
45	6G5-43808-02	.O-RING	1	
46	6E5-43883-00	.JOINT TORIQUE	1	
47	6G5-43803-00	.PISTON, SHUTTLE	1	
48	6E5-43875-00	.PISTON	1	
49	93210-18M75	.O-RING	2	
50	6G5-43845-00	.JOINT TORIQUE	1	
51	93210-10M74	.PIPE	1	
52	6E5-4382A-00	.TUYAU	1	
53	6E5-43854-01	.PIPE	1	
54	6E5-43847-00	.TUYAU	1	
55	6G5-43849-00	.SEAT VALVE COMP. 2	1	
56	6G5-4381A-00	.SIEGE VALVE COMP. 2	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		.FILTER 1	1	
		.FILTRE 1	1	
		.SEAT VALVE COMP. 1	1	
		.SIEGE VALVE COMP. 1	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.CASE VALVE COMP.	1	
		.CARTER VALVE COMP.	1	
		.RING, SNAP	1	
		.RESSORT	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.SCREW, MANUAL RELEASE	1	
		.VIS	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.ADAPTOR 1	1	
		.ADAPTEUR 1	1	
		.SPRING, MANUAL RELEASE	1	
		.RESSORT	1	
		.SEAT, MANUAL VALVE	2	
		.SIEGE	1	
		.PIN, VALVE SUPPORT	1	
		.GOUPILE	1	
		.SHAFT	1	
		.AXE	1	

E2

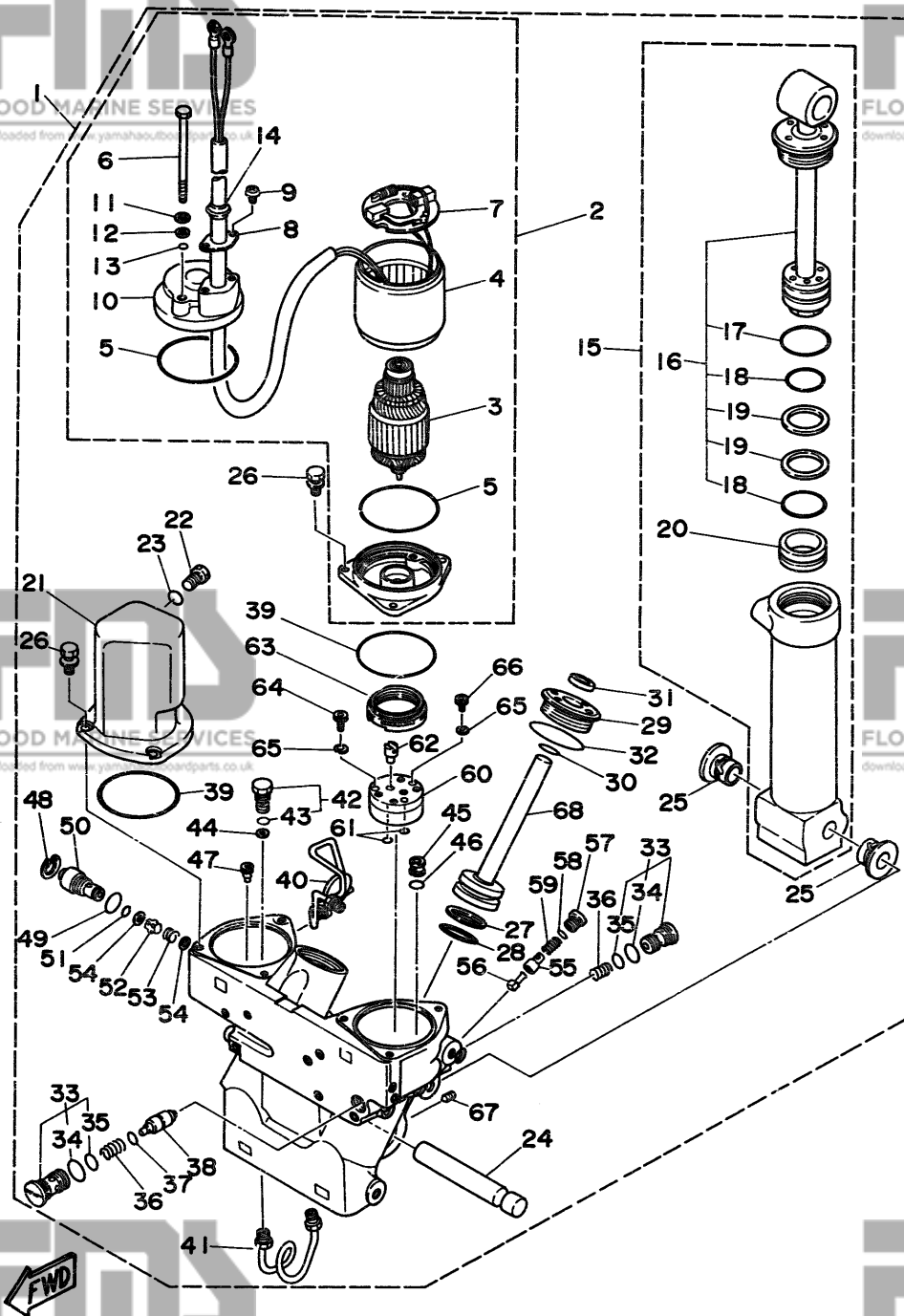


FIG. 12 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6G5-43842-00	.SCREW, VALVE SEAT .VIS	1	
58	6G5-43866-00	.O-RING	1	
59	6E5-43824-01	.JOINT TORIQUE .SPRING, COMPRESSION	1	
60	6G5-43830-01	.RESSORT, COMPRESSION .GEAR PUMP ASSY	1	
61	6G5-43863-00	.POMPE A PIGNON (ENS.) .O-RING	2	
62	6G5-43831-01	.JOINT TORIQUE .CONNECTOR, SHAFT	1	
63	6G5-43817-00	.RACCORD .FILTER 2	1	
64	6G5-43878-01	.FILTRE 2 .BOLT, SOCKET	2	
65	90201-05M00	.BOULON .WASHER, PLATE	3	
66	6G5-43888-01	.RONDELLE, PLATE .BOLT, SOCKET	1	
67	6G5-43878-10	.BOULON .BOLT, SOCKET	1	
68	6G5-43820-01	.BOULON .PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	

FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	6E5-48538-00	ETRIER 1, COMMANDE A DISTANCE	2	
3	91690-30012	CLAMP, CABLE 1	2	
4	97395-08020	COLLIER	1	
5	92990-08100	PIN, SPRING	1	
6	61H-41632-01-94	AGRAFFE	1	
7	6E5-48344-00	BOLT	1	
8	92990-06200	BOULON	1	
9	90185-06M07	WASHER, SPRING	1	
10	6G5-41631-01-94	RONDELLE, GROWER	1	
11	663-85518-00	LEVER, MAGNETO CONTROL	1	
12	90157-06013	LEVIER, COMMANDE D'AVANCE	1	
13	90501-16M12	CABLE END, REMOTE CONTROL	1	
14	95380-06600	CHAPE CABLE	1	
15	688-44194-00	WASHER, PLAIN	1	
16	97313-08045	RONDELLE, PLATE	1	
17	90201-08M54	NUT, SELF-LOCKING	1	
18	90386-12089	ECROU, AUTO-BLOCANT	1	
19	90387-08M16	LEVER, MAGNETO CONTROL	1	
20	90386-22M13	LEVIER, COMMANDE D'AVANCE	1	
21	90202-12092	JOINT, BALL	1	
22	90201-08M13	JOINT SPHERIQUE	1	
23	90508-29M12	SCREW, PAN HEAD	1	
24	665-41636-01	VIS, TETE TRONCONIQUE	1	
25	95380-05600	SPRING, COMPRESSION	1	
26	6H1-41237-00	RESSORT, COMPRESSION	1	
27	90157-06M00	NUT	1	
28	95380-06600	ECROU	1	
29		CAP	1	
30		CAPUCHON	1	
31		BOLT	1	
32		BOULON	1	
33		WASHER, PLATE	1	
34		RONDELLE, PLATE	1	
35		WASHER, PLATE	1	
36		RONDELLE, PLATE	1	
37		WASHER, PLATE	1	
38		RONDELLE, PLATE	1	
39		WASHER, PLATE	1	
40		RONDELLE, PLATE	1	
41		WASHER, PLATE	1	
42		RONDELLE, PLATE	1	
43		WASHER, PLATE	1	
44		RONDELLE, PLATE	1	
45		WASHER, PLATE	1	
46		RONDELLE, PLATE	1	
47		WASHER, PLATE	1	
48		RONDELLE, PLATE	1	
49		WASHER, PLATE	1	
50		RONDELLE, PLATE	1	
51		WASHER, PLATE	1	
52		RONDELLE, PLATE	1	
53		WASHER, PLATE	1	
54		RONDELLE, PLATE	1	
55		WASHER, PLATE	1	
56		RONDELLE, PLATE	1	
57		WASHER, PLATE	1	
58		RONDELLE, PLATE	1	
59		WASHER, PLATE	1	
60		RONDELLE, PLATE	1	

E4

FIG. 13 CONTROL

COMMANDE

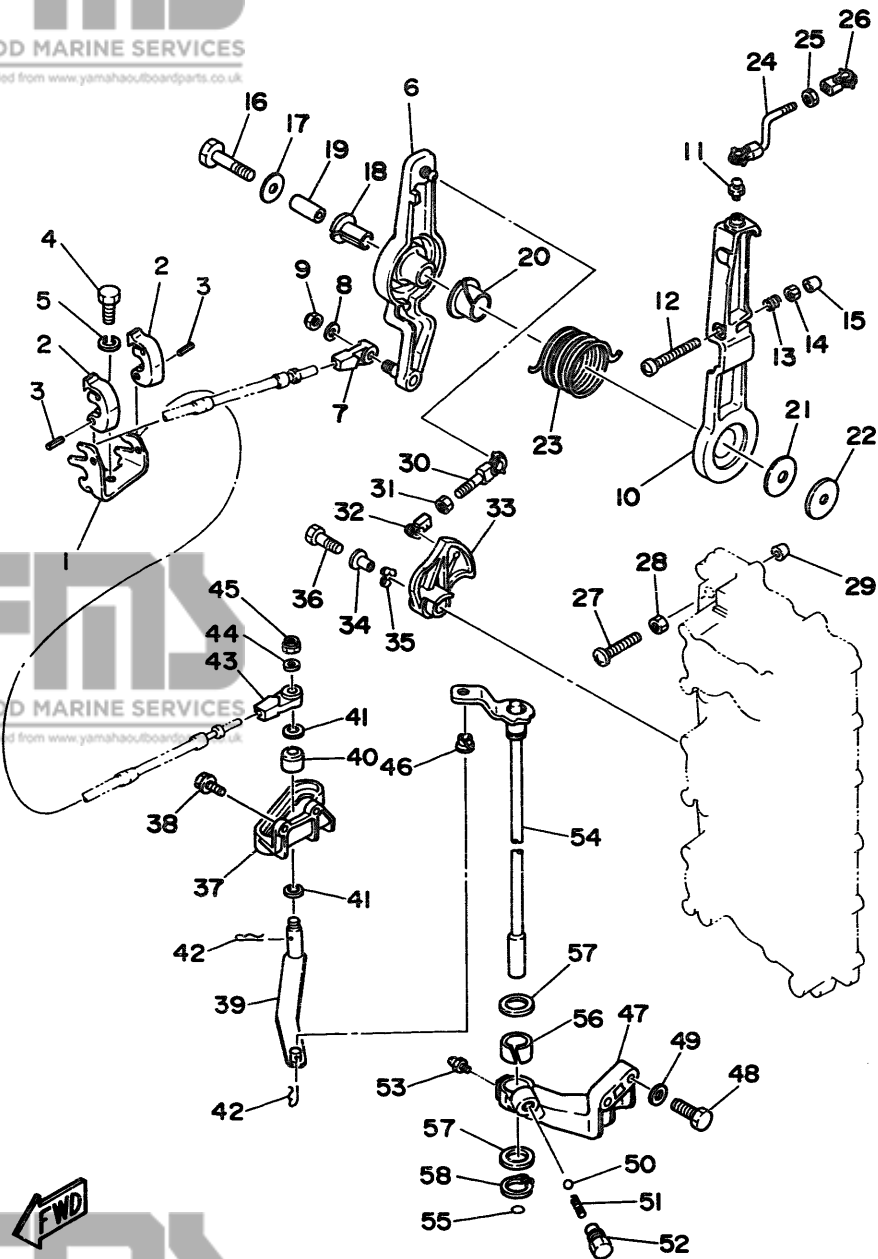
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-44194-00	CAP CAPUCHON	1	
30	6G5-41211-01	LINK, ACCEL. BIELLETTE, ACCELERATION	1	
31	95380-05600	NUT ECROU	1	
32	6H1-41237-00	JOINT, LINK RACCORD	1	
33	6G5-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
34	90387-06M29	COLLAR COLLERETTE	1	
35	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
36	97095-06025	BOLT BOULON	1	
37	6E5-44117-00-94	BRACKET SUPPORT	1	
38	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
39	6E5-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
40	6E5-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
41	90202-08M20	WASHER, PLATE RONDELLE, PLATE	2	
42	90468-18008	CLIP JONC	2	
43	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
44	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1	
45	90185-06M07	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
46	90386-06M12	BUSH DOUILLE	1	
47	6E5-44118-01-94	BRACKET SUPPORT	1	
48	97313-08030	BOLT BOULON	2	
49	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
50	93501-04M02	BALL BILLE	1	
51	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
52	648-42715-00	BUSHING COUSSINET	1	
53	93700-06M03	NIPPLE, GREASE PION	1	
54	6E5-44120-03	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG
	6E5-44120-23	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR ULTRA LONG
55	93210-09350	O-RING JOINT TORIQUE	1	

E5

FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90386-16M66	BUSH DOUILLE	1	
57	90202-16061	WASHER, PLATE RONDELLE, PLATE	2	
58	99009-16400	CIRCLIP CIRCLIP	1	



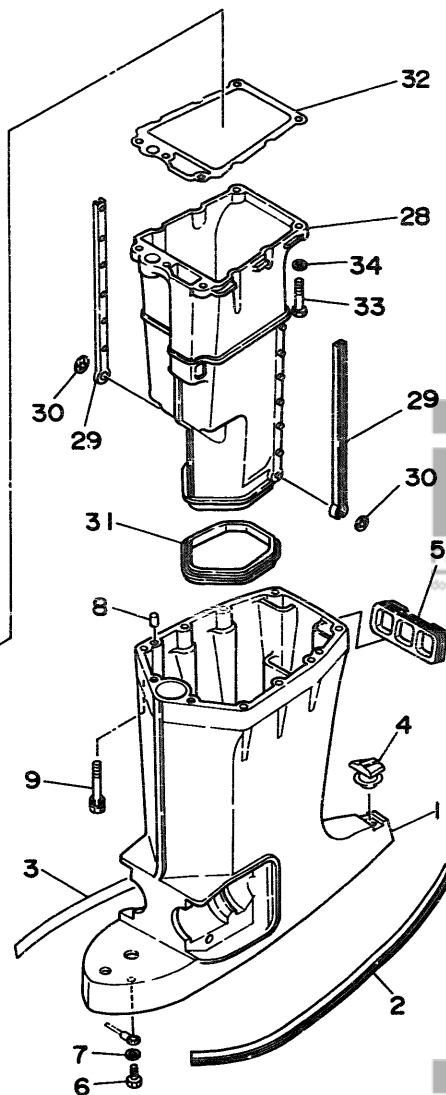
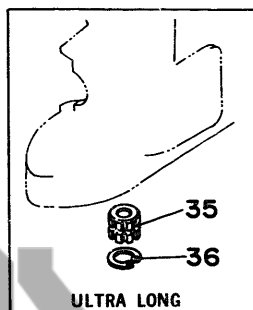
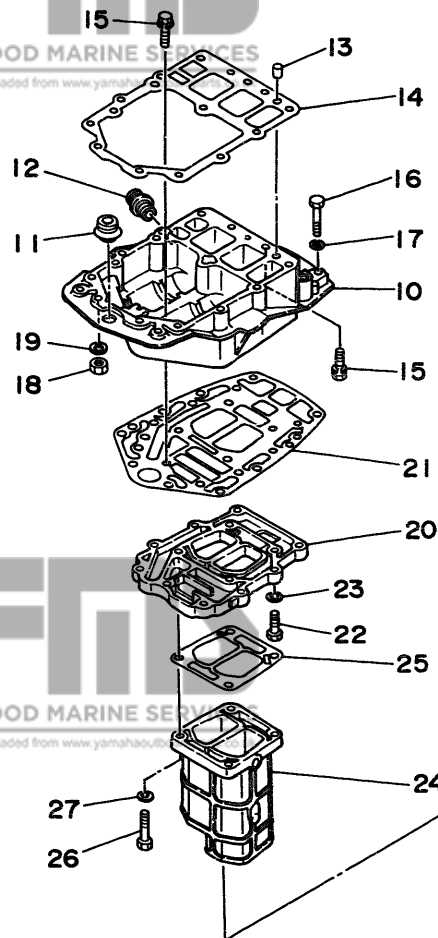


FIG. 14 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-45111-00-4D	CASING, UPPER FOURREAU	1	UR LONG
	6E5-45111-20-4D	CASING, UPPER FOURREAU	1	UR ULTRA LONG
2	6R3-42791-A0	MARK 1	1	
3	6R3-42792-A0	ETIQUETTE 1 MARK	1	
4	6E5-45155-00	ETIQUETTE	1	
5	6E5-42769-00	CAP CAPUCHON	1	
6	97095-06010	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	
7	92990-06600	BOLT BOULON	1	
8	93608-12M05	WASHER, PLATE RONDELLE, PLATE	2	
9	90119-08M78	PIN, DOWEL AXE	6	
10	665-41137-00-94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
11	6E5-42724-00	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
12	665-12581-00	GROMMET PASSE-FIL	1	
13	93608-12M05	JOINT, HOSE 1 JOINT DE TUYAU	2	
14	665-45113-A0	PIN, DOWEL AXE	1	
15	90119-08M79	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	6	
16	97395-08045	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
17	92990-08100	BOLT BOULON	2	
18	95380-08700	WASHER, SPRING RONDELLE, GROWER	2	
19	92990-08100	NUT ECROU	2	
20	665-41131-00-5B	WASHER, SPRING RONDELLE, GROWER	1	
21	665-45114-A0	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
22	97395-08030	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	4	
23	92990-08600	BOLT BOULON	4	
24	665-41132-00-58	WASHER, PLATE RONDELLE, PLATE	1	
25	665-41134-A0	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	
26	97395-08045	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	4	
27	92990-08600	BOLT BOULON	4	

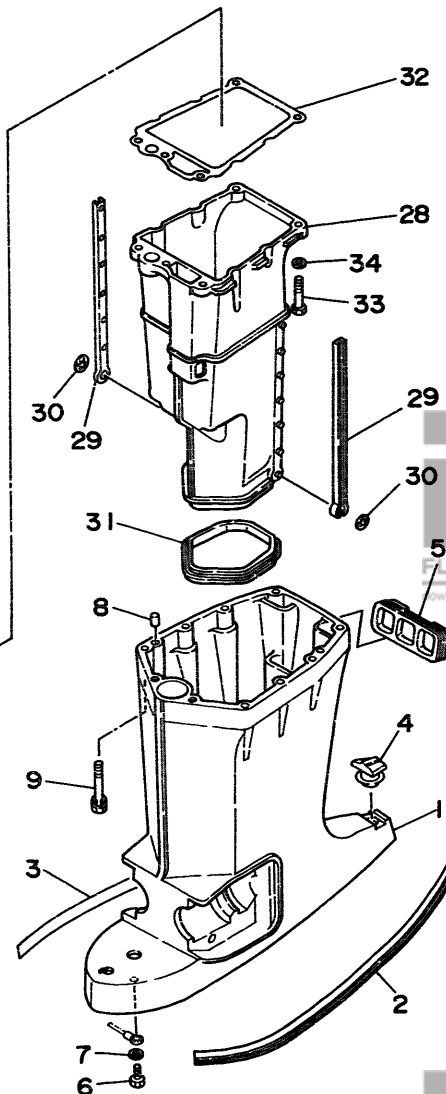
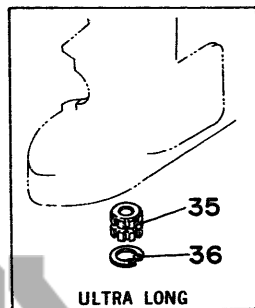
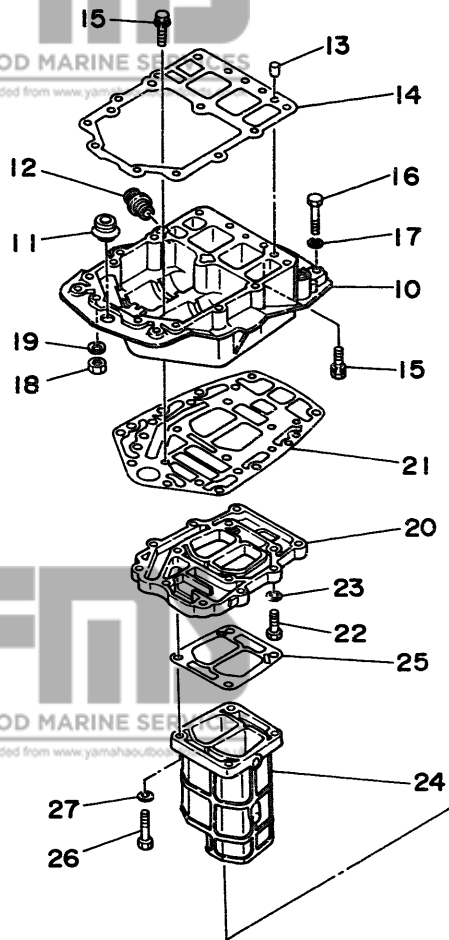


FIG. 14 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	
29	6E5-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	
30	90183-05M02	NUT, SPRING ECROU, RESSORT	2	
31	6E5-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
33	97395-08045	BOLT BOULON	5	
34	92990-08600	WASHER, PLATE RONDELLE, PLATE	5	
35	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	ULTRA LONG
36	93420-36M01	CIRCLIP CIRCLIP TYPE R	1	ULTRA LONG

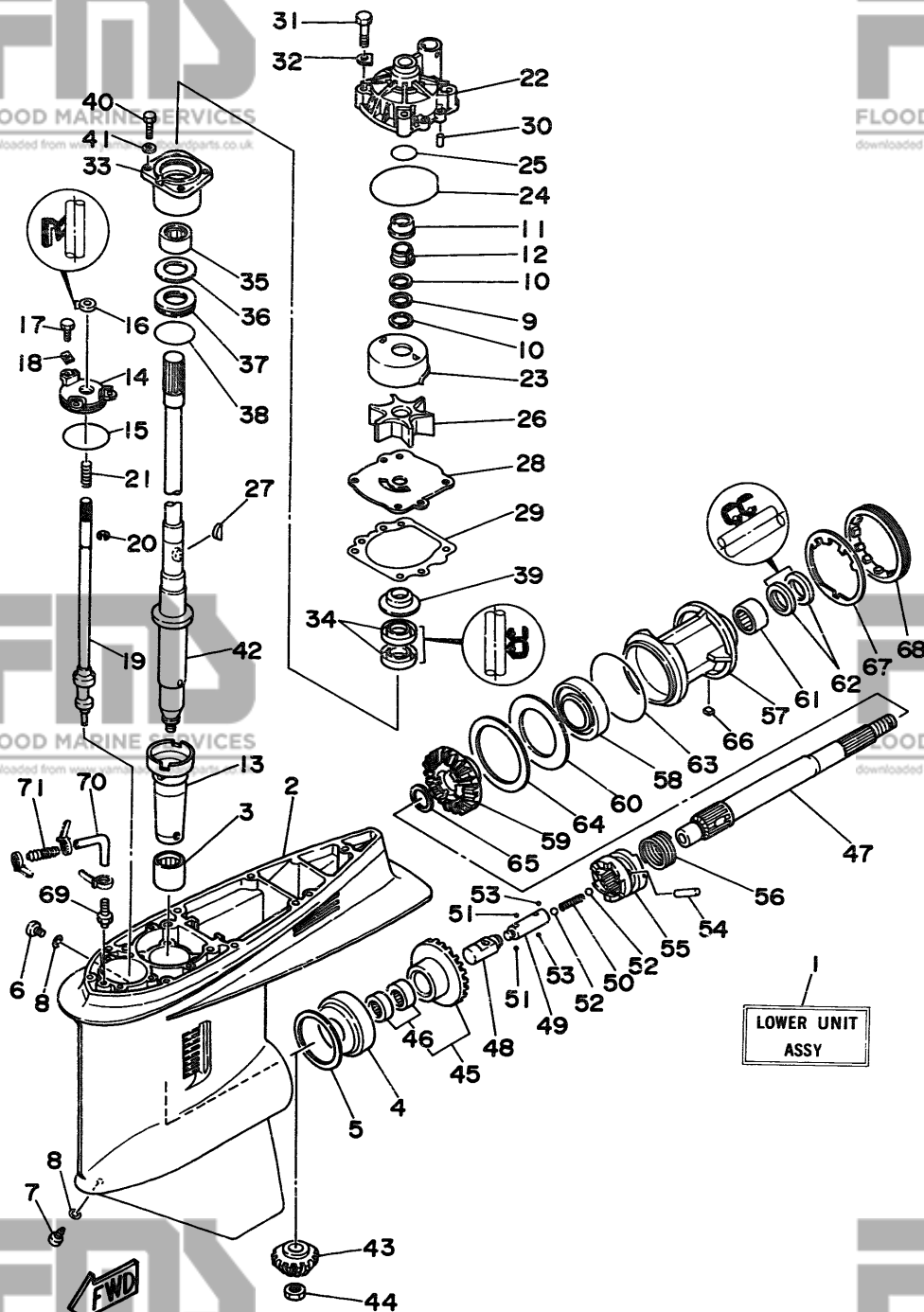


FIG. 15 LOWER CASING. DRIVE 1 (150/175/200)
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-45300-14-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 71, FIG.16, REF.NO. 1,2,13,14)	1	UR LONG
	6G5-45300-24-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 71, FIG.16, REF.NO. 1,2,13,14)	1	UR ULTRA LONG
2	6J9-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93311-928U5	BEARING, CYLINDRICAL ROULEMENT	1	
4	93332-000V3	BEARING ROULEMENT	1	
5	6G5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILET DROIT	1	
7	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
8	90430-08020	GASKET JOINT	2	
9	90206-22M19	WASHER, WAVE RONDELLE, ONDULÉE	1	
10	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	
11	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	
12	61A-45538-00	SPACER 1 ENTRETOISE	1	
13	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
14	6E5-45321-00	PLATE PLAQUETTE	1	
15	93210-58677	O-RING JOINT TORIQUE	1	
16	93106-09014	OIL SEAL JOINT SPY	1	
17	97095-06020	BOLT BOULON	3	
18	90209-06M04	WASHER RONDELLE	3	
19	6G5-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	

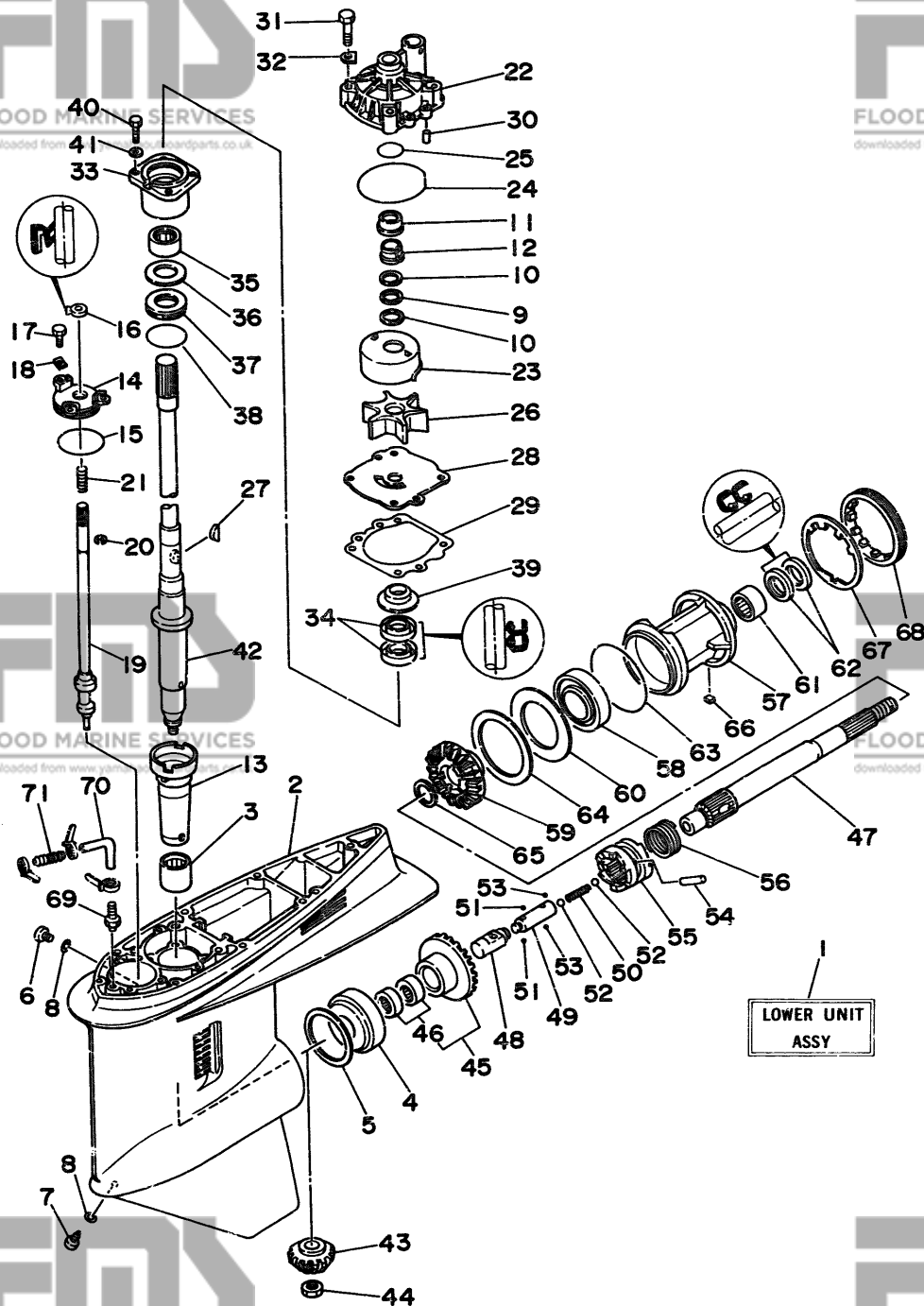


FIG. 15 LOWER CASING. DRIVE 1 (150/175/200)
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	99001-08600	CIRCLIP	1	
21	90501-11M10	CIRCLIP	1	
22	61A-44311-00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
23	61A-44322-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
24	93210-86M38	INSERT, CARTRIDGE CUVETTE	1	
25	93210-37M67	O-RING	1	
26	6E5-44352-00	JOINT TORIQUE	1	
27	90280-04M05	O-RING	1	
28	6G5-44323-00	JOINT TORIQUE	1	
29	6E5-44315-A0	IMPELLER TURBINE	1	
30	93606-12019	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
31	97395-08045	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
32	90209-08M02	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
33	6E5-45331-00-94	PIN, DOWEL GOUILLE	2	
34	93101-28M16	BOULON	4	
35	93317-330U2	WASHER RONDELLE	4	
36	6E5-45587-01-10	HOUSING, BEARING FLASQUE, ROULEMENT	1	
37	93341-930U0	OIL SEAL JOINT SPY	2	
38	93210-54534	BEARING, CYLINDRICAL PIECE	1	
39	6E5-45344-00	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
40	97395-08025	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
41	92990-08600	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
		SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
		SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
		SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
		SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
42	93210-86M38	BEARING, THRUST CERVEAUX DE DIRECTION	1	
43	93210-54534	O-RING	1	
44	6E5-45344-00	JOINT TORIQUE	1	
45	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	
46	97395-08025	BOULON	4	
47	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	

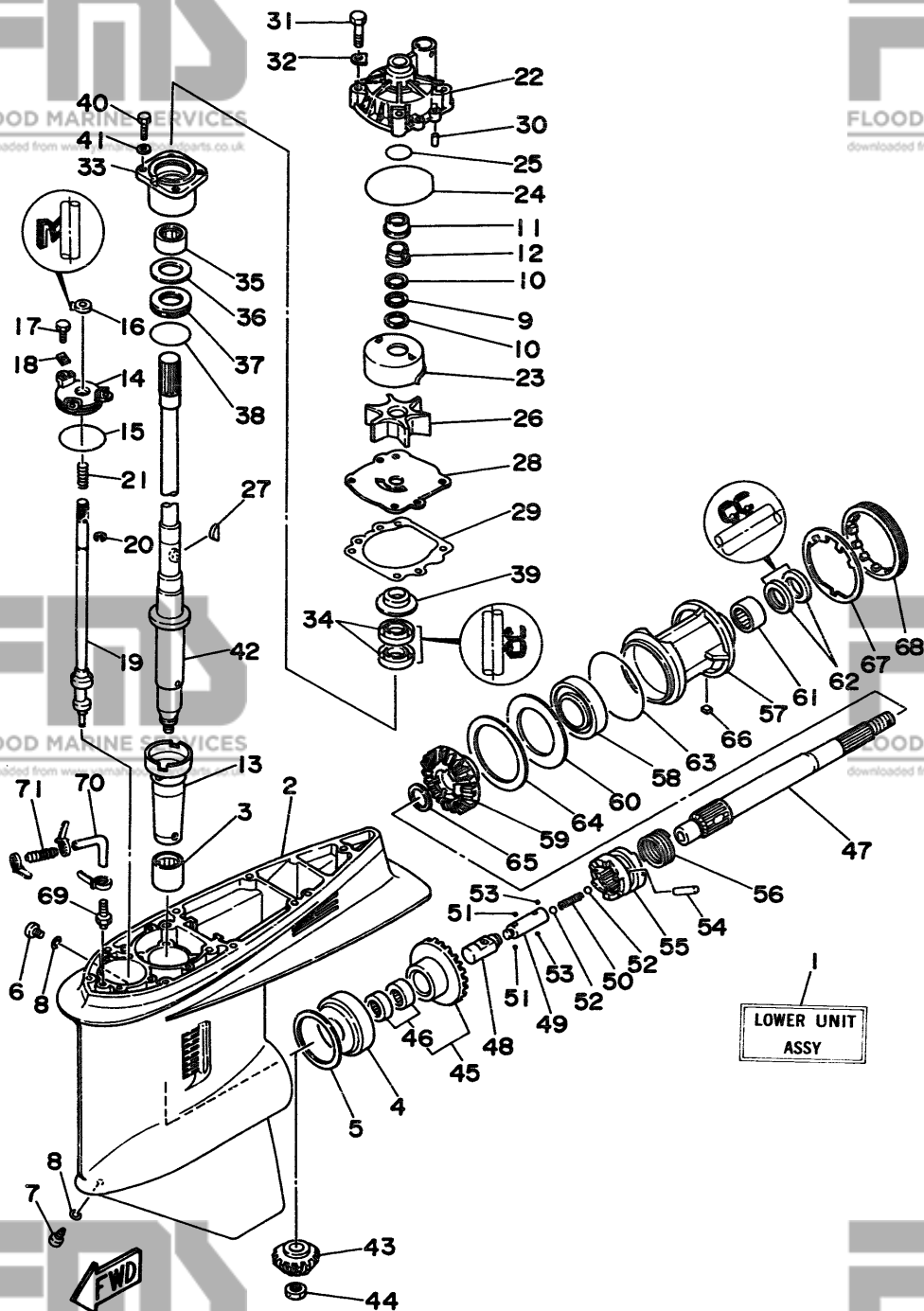


FIG. 15 LOWER CASING. DRIVE 1 (150/175/200)
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6G5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR ULTRA LONG
43	6G5-45551-01	PINION PIGNON D'ATTAQUE	1	
44	90170-16M01	NUT ECROU	1	
45	6G5-45560-01	GEAR PIGNON	1	
46	93315-425V3	.BEARING, CYLINDRICAL .ROULEMENT	2	
47	6J9-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
48	6E5-45641-01	SHIFTER EMBRAYAGE	1	
49	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	
50	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
51	93507-32031	BALL BILLE	2	
52	93511-32027	BALL BILLES	2	
53	93503-16010	BALL BILLE	2	
54	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	
55	6G5-45631-00	CLUTCH, DOG CRABOT	1	
56	6E5-45633-01	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	
57	6J9-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
58	93306-209U0	BEARING ROULEMENT	1	
59	6G5-45571-02	GEAR PIGNON	1	
60	6G5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
61	93315-430U8	BEARING, CYLINDRICAL ROULEMENT	1	
62	93101-30M17	OIL SEAL JOINT SPY	2	
63	93210-97M55	O-RING JOINT TORIQUE	1	
64	6G5-45577-02-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR

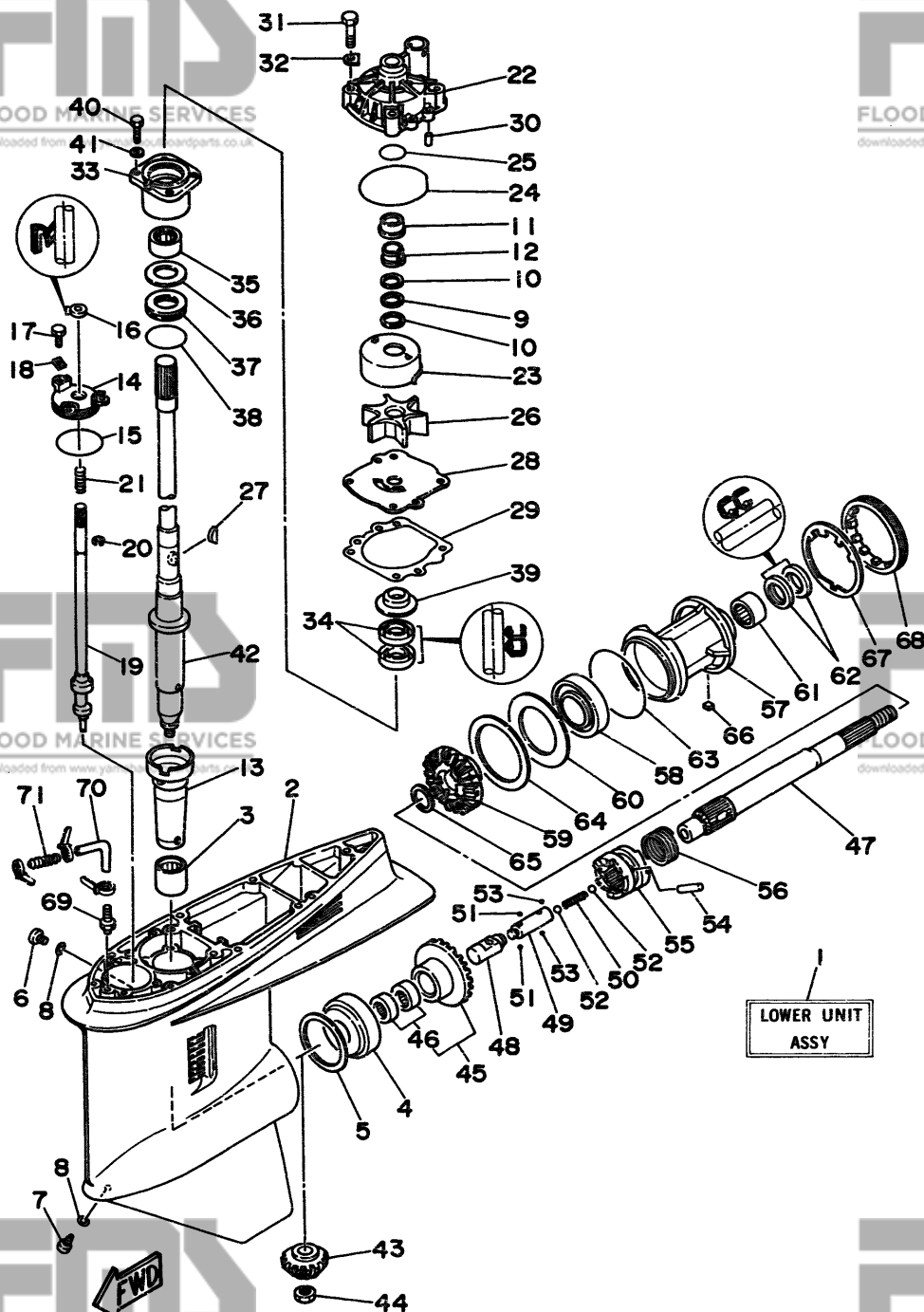


FIG. 15 LOWER CASING, DRIVE 1 (150/175/200)
FIG. 15 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
64	6G5-45577-02-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	6G5-45577-02-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
65	90201-30M92	WASHER, PLATE RONDELLE, PLATE	1	
66	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE	1	
67	6G5-45383-01	WASHER, CLAW FREIN D'ECROU	1	
68	6G5-45384-00	NUT ECROU	1	
69	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
70	90445-07ME8	HOSE DURITE	1 UR LONG	
	90445-07ME9	HOSE DURITE	1 UR ULTRA LONG	
71	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	

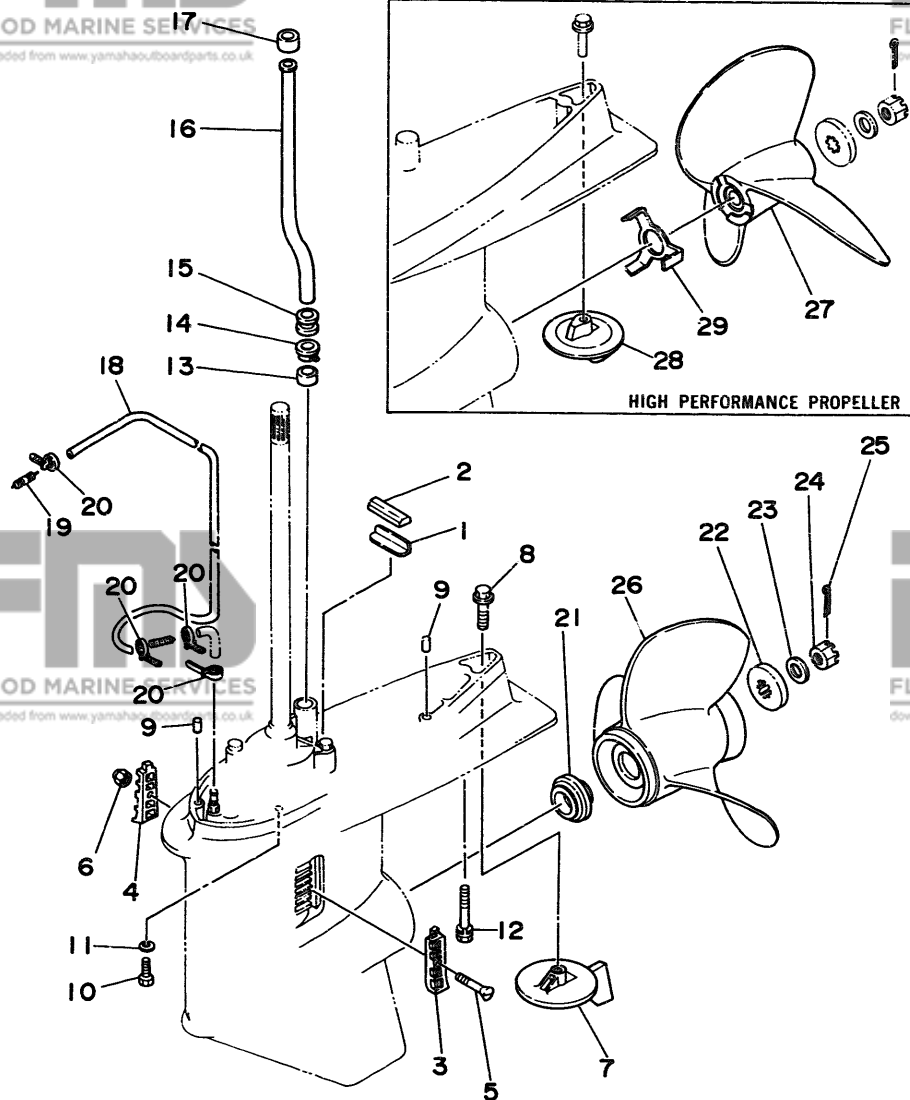
FIG. 16 LOWER CASING. DRIVE 2 (150/175/200)
FIG. 16 BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
* 1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
* 2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	90142-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	6J9-45371-01	TAB-TRIM ANODE DERIVE	1	
8	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	93608-12M05	PIN, DOWEL AXE	2	
10	97395-10045	BOLT BOULON	6	
11	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
12	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
*13	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
*14	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
15	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
16	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	UR LONG
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
17	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
18	90445-07MF0	HOSE DURITE	1	
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
20	90465-11M10	CLAMP BRIDE	4	
21	6E5-45987-01	SPACER ENTRETOISE	1	
22	688-45997-01	SPACER ENTRETOISE	1	
23	92990-18200	WASHER RONDELLE, PLATE	1	
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	

* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6G5-45300-14-4D, 6G5-45300-24-4D)
* CONTENU DE UNITE INFERIEURE (ENS.)(REFERENCE 6G5-45300-14-4D, 6G5-45300-24-4D)

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FIG. 16 LOWER CASING. DRIVE 2 (150/175/200)
FIG. 16 BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	91490-40030	PIN, COTTER GOUILLE	1	
26	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1 UR	
	6G5-45945-01-98	PROPELLER (3X14"X19"-M) HELICE (3X14"X19"-M)	1 UR	
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M) HELICE (3X14-1/2"X17"-M)	1 UR	
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M) HELICE (3X13-1/2"X23"-M)	1 UR	
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M) HELICE (3X14-5/8"X16"-M)	1 UR	
STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE				
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1 UR	
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1 UR	
	6G5-45974-02-98	PROPELLER (3X13-3/4"X19"-M) HELICE (3X13-3/4"X19"-M)	1 UR	
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M) HELICE (3X13-3/8"X23"-M)	1 UR	
	6G5-45978-02-98	PROPELLER (3X13-3/4"X17"-M) HELICE (3X13-3/4"X17"-M)	1 UR	
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M) HELICE (3X13-3/8"X25"-M)	1 UR	
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M) HELICE (3X15-3/4"X13"-M)	1 UR	
HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR				
27	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
28	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	
29	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	

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6G5-W0001-21	24- 1
6R3-W0001-03	23- 1
6E5-W0004-00	3- 2
6R3-W0070-A0	8-20
61A-W0078-0A	24-29
61A-W0078-01	24-18
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6R4-W0090-14-4D	1- 1
6E5-W0093-06	23-19
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6G5-11111-03-94	1-26
6E5-11119-00	1-16
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6R5-11650-10	2-17
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688-12414-A1	23- 5
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6G5-12576-00	1-52
6G5-12581-00	14-12
6R3-13117-00	5-17
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6R3-14303-01	4-24
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6E5-14323-03	4- 1
6E5-14324-00	4- 1
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6J8-14334-00	4- 3
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6E5-14397-00	4-14
6E5-14398-01	23-24
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6E5-21798-01-33	6-18
646-24251-02	6- 6
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90480-25161	20- 4
90501-11M10	15-21
	21-22
90501-12082	13-51
90501-16M11	1-47
90501-16M12	13-13
90501-16M28	11-25
90501-16M37	15-50
	21-51
	10-40
90506-14M24	13-23
90508-29M12	16-25
91490-40030	22-25
	20-21
91690-30010	13- 3
91690-30012	5-28
91690-30016	10-39
91690-30020	8-16
92990-04600	4-29
92990-05100	

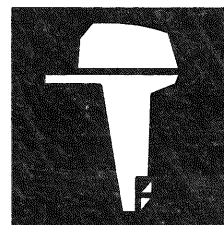
PART NO. NO. PIECES	REF. NO.
92990-05600	3- 5
	7-20
92990-06200	13- 8
	13-44
92990-06600	1-32
	1-37
	1-43
	3-19
	6-21
	7-33
	8- 8
	9-17
	9-21
	9-27
	9-46
	10- 8
	10-12
	14- 7
	17- 8
	19- 8
	19-13
	19-15
	19-18
	20- 7
	20-16
	20-24
	20-39
	20-42
92990-08100	1-18
	13- 5
	14-17
	14-19
92990-08200	9- 7
92990-08600	13-49
	14-23
	14-27
	14-34
	15-41
	18-19
	21-42
92990-10100	10-14
	11-23
	11-37
	16-11
	22-11
92990-10600	10-15
92990-14600	11-20
92990-18200	16-23

PART NO. NO. PIECES	REF. NO.
92990-18200	22-23
92995-06100	3-22
	7-10
	8- 3
	10- 5
93101-22M15	2-13
	23-11
93101-28M16	15-34
	21-35
	24-14
93101-30M17	15-62
	21-65
	24-17
93102-35M13	2-12
	23-10
93102-40M38	2- 5
	23- 8
93106-09014	15-16
	21-17
	24-10
93109-38M02	11- 7
93210-03261	20-25
93210-09350	13-55
93210-10M74	12-51
93210-13595	5-18
93210-18M75	12-49
93210-19MA7	5- 4
93210-32738	7- 7
93210-37M67	15-25
	21-26
	24-12
	24-21
93210-54534	15-38
	21-39
	24-15
93210-58677	15-15
	21-16
	24- 9
93210-74M35	2-14
	23-12
93210-86M38	15-24
	21-25
	24-11
	24-20
93210-97M55	15-63
	21-66
	24-16
93211-04384	2- 6

PART NO. NO. PIECES	REF. NO.
93211-04384	23- 9
93306-208U0	2- 9
93306-209U0	15-58
93310-323V6	2-23
93310-836V2	2-25
93310-954V3	2- 8
93311-928U5	15- 3
	21- 3
93311-940U3	2- 4
93315-425V3	15-46
	21-47
93315-430U8	15-61
	21-64
93317-330U2	15-35
	21-36
93332-000V3	15- 4
93332-00048	21-59
93341-440U5	21-62
93341-465U4	21- 5
93341-930U0	15-37
	21-38
93390-000U2	21- 4
93410-18M02	10-44
93410-37M04	11-11
93410-40M03	2-10
93420-36M01	14-36
93501-04M02	13-50
93503-16010	15-53
	21-54
93507-32031	15-51
	21-52
93511-32027	15-52
	21-53
93606-12019	15-30
	21-31
	24-25
93608-12M05	14- 8
	14-13
	16- 9
	22- 9
93608-12063	1-10
93700-06M03	10-16
	10-26
	13-53
94702-00247	1-55
95380-03600	7-30
95380-05600	5-22
	13-25

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
95380-05600	13-31	97395-08045	14-16
95380-06600	3-21		14-26
	6-22		14-33
	8- 4		15-31
	13-14		21-32
	13-28		24-26
95380-08600	7-11	97395-10045	11-22
95380-08700	14-18		11-36
95380-12600	10-48		16-10
95380-14800	11-19		22-10
95780-10300	11- 5	97395-10050	10-13
97013-06012	19-14	97595-06520	1-21
97013-06035	1-42		1-25
97090-08035	9-31		1-51
97095-06010	9-20		2- 7
	10- 7		2-15
	10-32		9-34
	14- 6		9-36
97095-06012	8- 7		9-39
	20- 6		9-41
	20-38		13-38
	20-41		20- 2
97095-06016	9-16	97780-40120	8-17
	9-26	97980-05108	4-27
	19-12	97985-06210	17-15
	20-15	98580-04008	10-30
	20-23	98580-05016	3- 4
	20-46		4-28
97095-06020	15-17	98580-05035	7-19
	21-18	98580-06012	10-11
97095-06025	3-18	98580-06016	11- 2
	13-36		11-26
	19-17	98580-06018	17-11
97095-06030	1-31	98580-06020	19- 7
	10- 4	98680-04016	1-15
97313-06014	7- 9	99001-08600	15-20
97313-06045	1-36		21-21
97313-06070	17- 7	99009-16400	13-58
97313-08020	1-17		
97313-08030	13-48		
97313-08045	13-16		
97380-06100	6-20		
97395-06050	7-32		
97395-08016	18-18		
97395-08020	13- 4		
97395-08025	15-40		
	21-41		
97395-08030	14-22		



**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

150CETO '94(6R2)
175BETO '94(6R3)
200BETO '94(6R4)
L150CETO '94(6R0)
L200BETO '94(6R1)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 150CETO'94 (6R2)/175BETO'94(6R3)/200BETO'94(6R4)/L150CETO'94(6R0)/L200BETO'94(6R1). When you are ordering replacement parts for the 150CETO'94(6R2)/175BETO'94(6R3)/200BETO'94 (6R4)/L150CETO'94(6R0)/L200BETO'94(6R1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

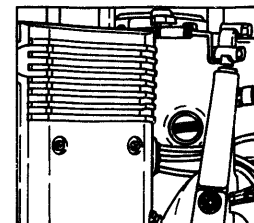
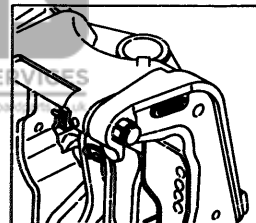
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
150CETO	L : 407989 and following	
	UL : 759520 and following	
175BETO	L : 403783 and following	
	UL : 755786 and following	
200BETO	L : 405942 and following	
	UL : 765272 and following	
L150CETO	L : 300581 and following	
	UL : 703102 and following	
L200BETO	L : 300337 and following	
	UL : 705356 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 150CETO(6R2)/175BETO(6R3)/200BETO(6R4)/L150CETO(6R0)/L200BETO(6R1) rs modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs rs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.
A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Remplacement
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
.GICLÉUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

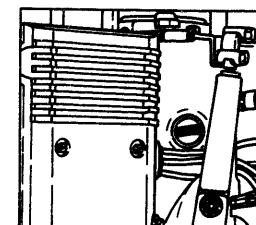
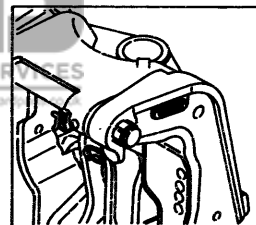
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	150CETO	L : 407989 et suivants UL : 759520 et suivants
	175BETO	L : 403783 et suivants UL : 755786 et suivants
	200BETO	L : 405942 et suivants UL : 765272 et suivants
	L150CETO	L : 300581 et suivants UL : 703102 et suivants
	L200BETO	L : 300337 et suivants UL : 705356 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 16)

FIG. 1	CYLINDER. CRANKCASE	A6~B1
FIG. 2	CRANKSHAFT. PISTON	B2, B3
FIG. 3	INTAKE	B4, B5
FIG. 4	CARBURETOR	B6, B7
FIG. 5	OIL PUMP	C1, C2
FIG. 6	OIL TANK	C3, C4
FIG. 7	FUEL	C5, C6
FIG. 8	TOP COWLING	C7, D1
FIG. 9	BOTTOM COWLING	D2, D3
FIG. 10	BRACKET 1	D4, D5
FIG. 11	BRACKET 2	D6, D7
FIG. 12	POWER TRIM & TILT ASSY 1	E1~E3
FIG. 13	CONTROL	E4~E6
FIG. 14	UPPER CASING	E7, F1
FIG. 15	LOWER CASING. DRIVE 1 (150/175/200)	F2~F5
FIG. 16	LOWER CASING. DRIVE 2 (150/175/200)	F6, F7
NUMERICAL INDEX		

Sheet 2/2 (Fig. 17 to Fig. 24)

FIG. 17	MAGNETO	A6
FIG. 18	STARTING MOTOR	A7
FIG. 19	ELECTRICAL 1	B1
FIG. 20	ELECTRICAL 2	B2, B3
FIG. 21	ALTERNATE 1 (LOWER CASING. DRIVE 1 : L150/L200)	B4~B7
FIG. 22	ALTERNATE 2 (LOWER CASING. DRIVE 2 : L150/L200)	C1, C2
FIG. 23	REPAIR KIT 1	C3, C4
FIG. 24	REPAIR KIT 2	C5, C6
NUMERICAL INDEX		

TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 16)

FIG. 1	CYLINDRE. CARTER	A6~B1
FIG. 2	VILEBREQUIN. PISTON	B2, B3
FIG. 3	ADMISSION	B4, B5
FIG. 4	CARBURATEUR	B6, B7
FIG. 5	POMPE A HUILE	C1, C2
FIG. 6	RESERVOIR A PETROLE	C3, C4
FIG. 7	CARBURANT	C5, C6
FIG. 8	CAPOT SUPERIEUR	C7, D1
FIG. 9	CAPOT INFERIEUR	D2, D3
FIG. 10	SUPPORT 1	D4, D5
FIG. 11	SUPPORT 2	D6, D7
FIG. 12	PUISSANCE PARER ET INCLINER (ENS.) 1	E1~E3
FIG. 13	COMMANDE	E4~E6
FIG. 14	FOURREAU	E7, F1
FIG. 15	BOITIER D'HELICE, TRANSMISSION 1 (150/175/200) ...	F2~F5
FIG. 16	BOITIER D'HELICE, TRANSMISSION 2 (150/175/200) ...	F6, F7
	INDEX NUMERIQUE	

Feuille 2/2 (Fig. 17 ~ Fig. 24)

FIG. 17	ALLUMAGE ELECTRONIQUE	A6
FIG. 18	DEMARREUR ELECTRIQUE	A7
FIG. 19	PARTIE ELECTRIQUE 1	B1
FIG. 20	PARTIE ELECTRIQUE 2	B2, B3
FIG. 21	OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1 : L150/L200) ...	B4~B7
FIG. 22	OPTIONNELLES 2 (BOITIER D'HELICE, TRANSMISSION 2 : L150/L200) ...	C1, C2
FIG. 23	KITS DE REPARATION 1	C3, C4
FIG. 24	KITS DE REPARATION 2	C5, C6
	INDEX NUMERIQUE	

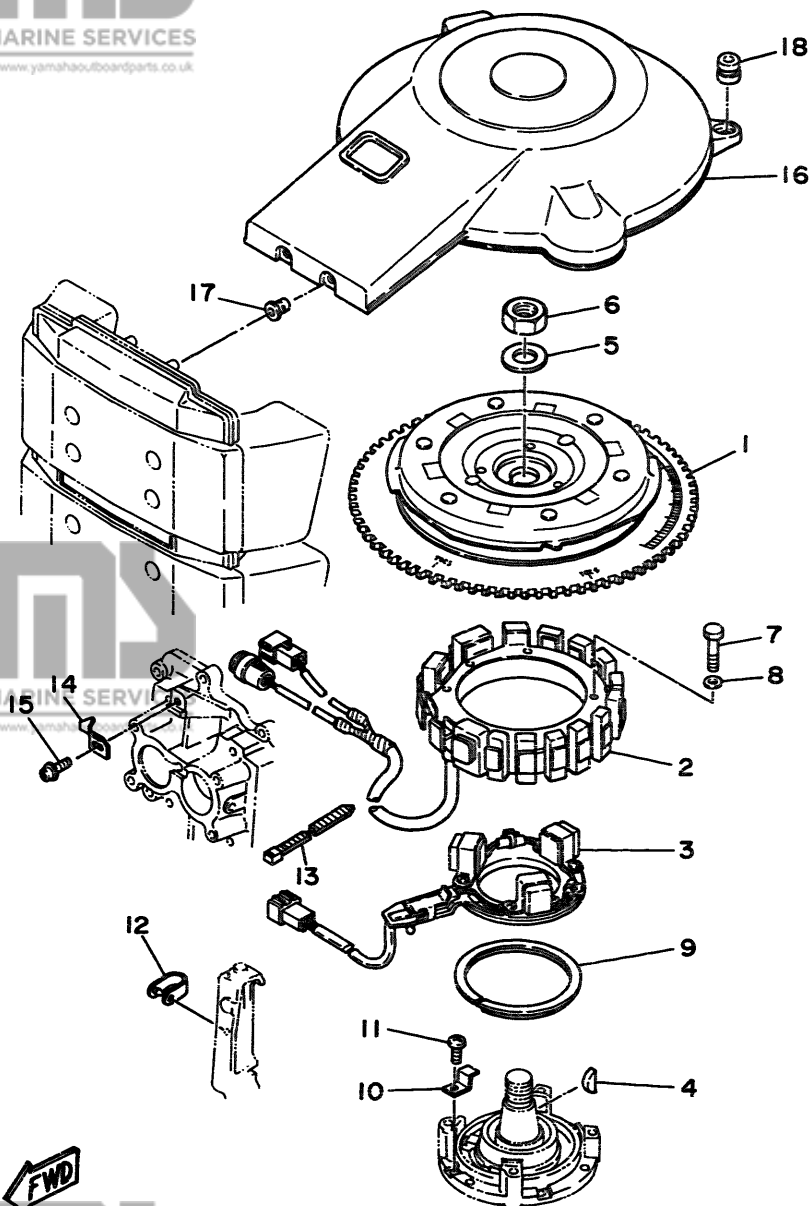


FIG. 17 MAGNETO

ALLUMAGE ELECTRONIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-85550-00	ROTOR ASSY	1	
2	6R3-85510-00	ROTOR CPLT	1	
3	6R3-85580-00	STATOR ASSY	1	
4	90280-05049	STATOR CPLT	1	
5	90201-21M18	COIL, PULSER	1	
6	90170-20137	BOBINE, PULSEUR	1	
7	97313-06070	KEY, WOODRUFF	1	
8	92990-06600	CLAVETTE, DEMI-LUNE	1	
9	688-41611-00	WASHER, PLATE	1	
10	688-41612-00	RONDELLE, PLATE	1	
11	98580-06018	NUT	1	
12	90464-12M00	ECROU	1	
13	90465-11M10	BOLT	4	
14	6E5-81332-00	BOULON	4	
15	97985-06210	WASHER, PLATE	4	
16	6R3-81337-00	RONDELLE, PLATE	1	
17	665-82317-00	RETAINER, MAGNETO BASE	1	
18	663-82317-01	FLASQUE, PLATEAU D'AVANCE	4	
		RETAINER, MAGNETO BASE	4	
		FLASQUE, PLATEAU D'AVANCE	4	
		SCREW, PAN HEAD	4	
		VIS	1	
		CLAMP	1	
		BRIDE	1	
		CLAMP	1	
		BRIDE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT	2	
		DAMPER, IGNITION COIL	2	
		AMORTISSEUR, BOBINE D'ALLUM	2	
		DAMPER, IGNITION COIL	2	
		AMORTISSEUR, BOBINE D'ALLUM	2	

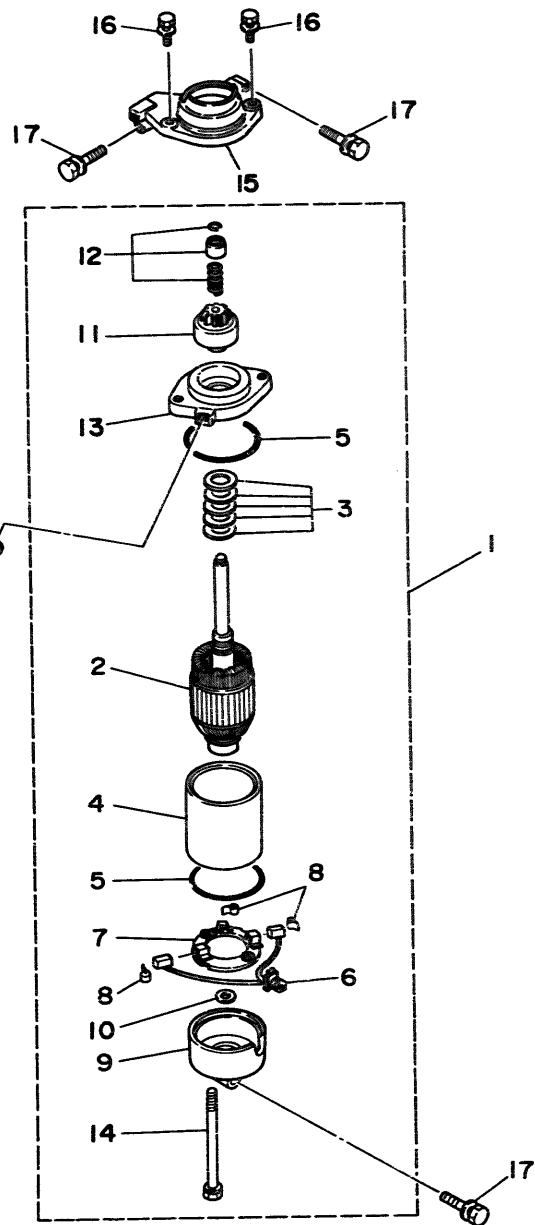


FIG. 18 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6E5-81850-11	.ARMATURE ASSY .INDUIT	1	
3	6E5-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6E5-81810-10	.STATOR ASSY .STATOR COMPLET	1	
5	6E5-81847-10	.O-RING .JOINT TORIQUE	2	
6	6E5-81801-10	.BRUSH SET .CHARBON	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	6E5-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	3	
9	6E5-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
10	6E5-81824-00	.WASHER 2 .RONDELLE 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	61H-81857-00	.RETAINER .ARRETOIR	1	
13	6E5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	6E5-81826-10	.BOLT .BOULON	2	
15	6R3-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
16	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
17	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
18	97395-08016	BOLT BOULON	1	
19	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

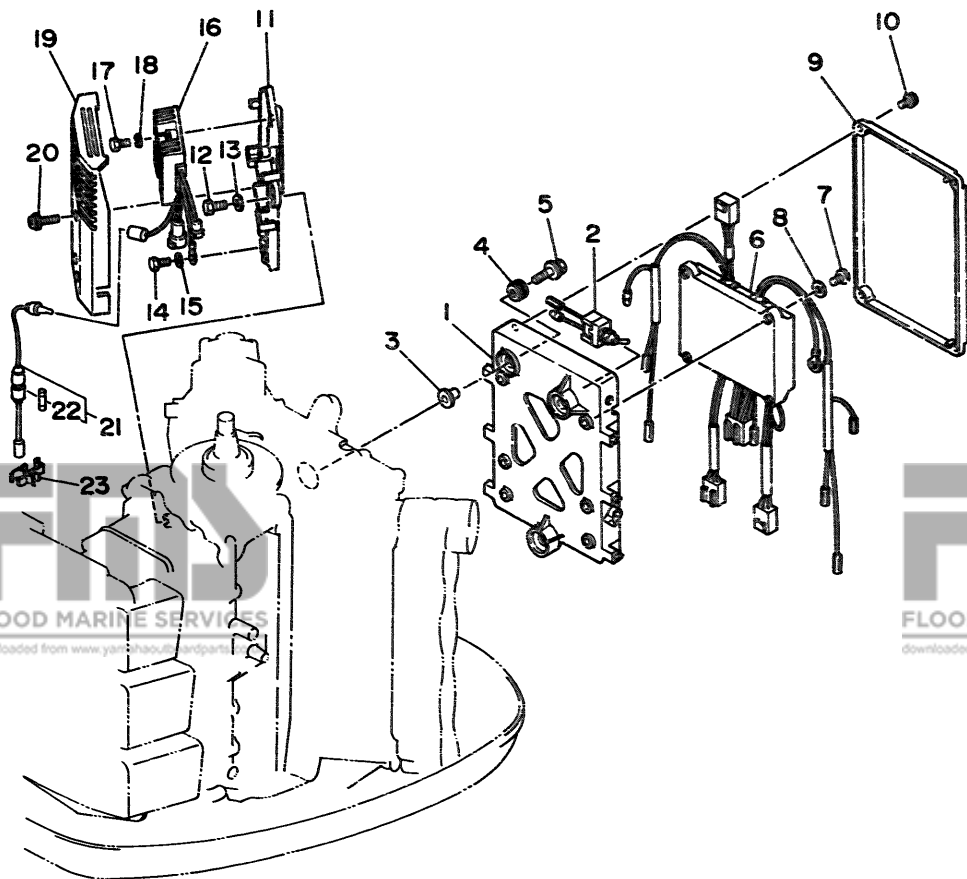


FIG. 19 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-85542-01-4D	BRACKET SUPPORT	1	
2	6R3-8259E-00	SWITCH ASSY COMMUTATEUR COMPLET	1	
3	90387-06M03	COLLAR COLLERETTE	3	
4	90480-09M12	GROMMET	3	
5	90119-06M60	RONDELLE CAOUTCHOUC	3	
6	61H-85540-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
7	98580-06020	C.D.I. UNIT ASSY BLOC C.D.I.	4	
8	92990-06600	SCREW, PAN HEAD VIS	4	
9	6R3-85537-00	WASHER, PLATE RONDELLE, PLATE	1	
10	90159-06M11	COVER COUVERCLE	4	
11	6R3-81948-00-94	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
12	97095-06016	BRACKET JOINT TORIQUE	3	
13	92990-06600	BOLT BOULON	3	
14	97013-06012	WASHER, PLATE RONDELLE, PLATE	1	
15	92990-06600	BOLT BOULON	1	
16	6R3-81960-10	WASHER, PLATE RONDELLE, PLATE	1	
17	97095-06025	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	2	
18	92990-06600	BOLT BOULON	2	
19	6R3-81942-00	WASHER, PLATE RONDELLE, PLATE	1	
20	90159-06M08	COVER COUVERCLE	4	
21	6R3-82150-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
22	705-82151-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
23	6G5-82152-00	.FUSE (30A) .FUSIBLE (30A)	1	
		HOLDER, FUSE SUPPORT, FUSIBLE	1	

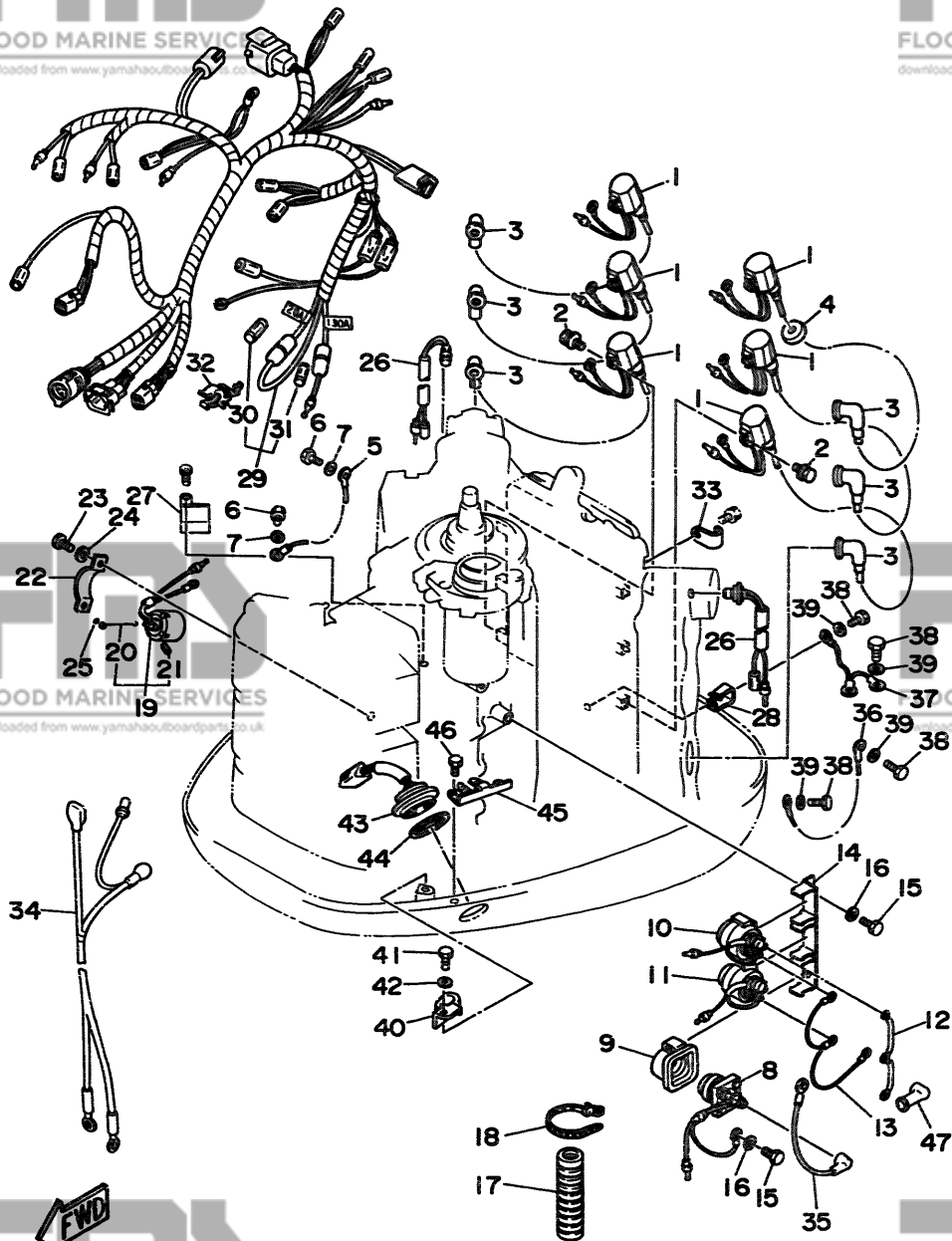


FIG. 20 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	6	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	6	
3	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	6	
4	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
5	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
6	97095-06012	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	61A-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
9	689-81952-10	HOLDER, RELAY SUPPORT, RELAIS	1	
10	6E5-81950-00	RELAY ASSY RELAIS COMPLET	1	
11	6E5-8195A-00	RELAY ASSY RELAIS COMPLET	1	
12	6G5-87149-10	CONNECTOR RACCORD	1	
13	6E5-82116-00	WIRE, MINUS LEAD FIL, NEGATIF	1	
14	6G5-81948-11	BRACKET JOINT TORIQUE	1	
15	97095-06016	BOLT BOULON	2	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
17	6E9-83557-70	TUBE TUBE	1	
18	90465-13M36	CLAMP BRIDE	1	
19	6G5-86110-01	SOLENOID SOLENOID	1	
20	6G5-86119-00	.WIRE, PULL .CABLE, TENSION	1	
21	91690-30010	.PIN, SPRING .AGRAFFE	1	
22	6G5-86115-00	HOLDER, SOLENOID SUPPORT, SOLENOIDE	1	
23	97095-06016	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	93210-03261	O-RING JOINT TORIQUE	1	
26	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	
27	90465-08M33	CLAMP BRIDE	1	
28	90465-10M14	CLAMP BRIDE	1	

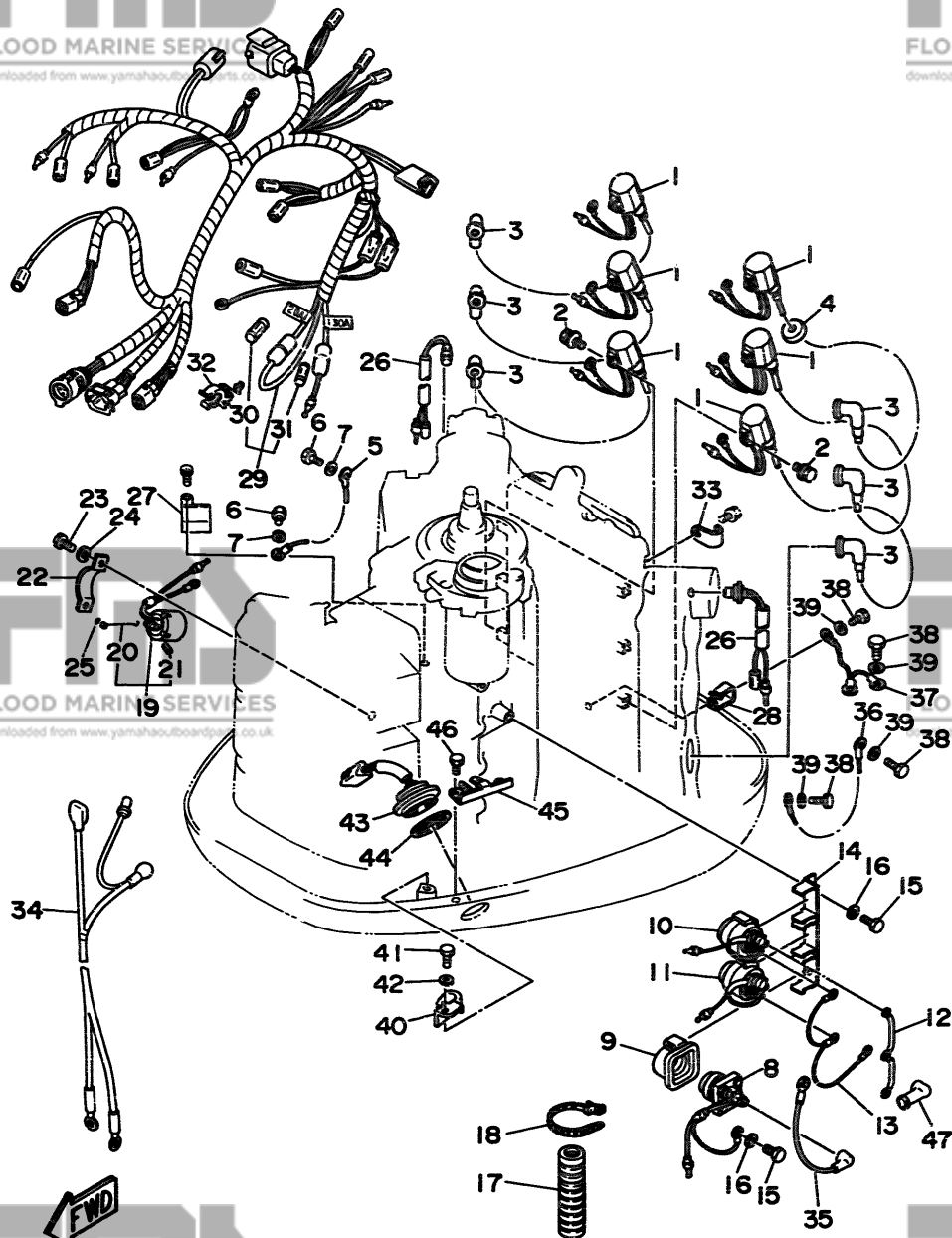


FIG. 20 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6R3-82590-13	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
30	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
31	705-82151-00	.FUSE (30A) .FUSIBLE (30A)	1	
32	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	2	
33	90465-08028	CLAMP BRIDE	1	
34	6R3-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
35	6E5-82117-00	WIRE, LEAD FIL	1	
36	6R3-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
37	6E5-82531-00	WIRE, LEAD FIL	1	
38	97095-06012	BOLT BOULON	4	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
40	90465-12M25	CLAMP BRIDE	1	
41	97095-06012	BOLT BOULON	1	
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
43	6R3-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	
44	6E5-82587-00	GASKET JOINT	1	
45	6R3-83614-00	BRACKET SUPPORT	1	
46	97095-06016	BOLT BOULON	2	
47	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	

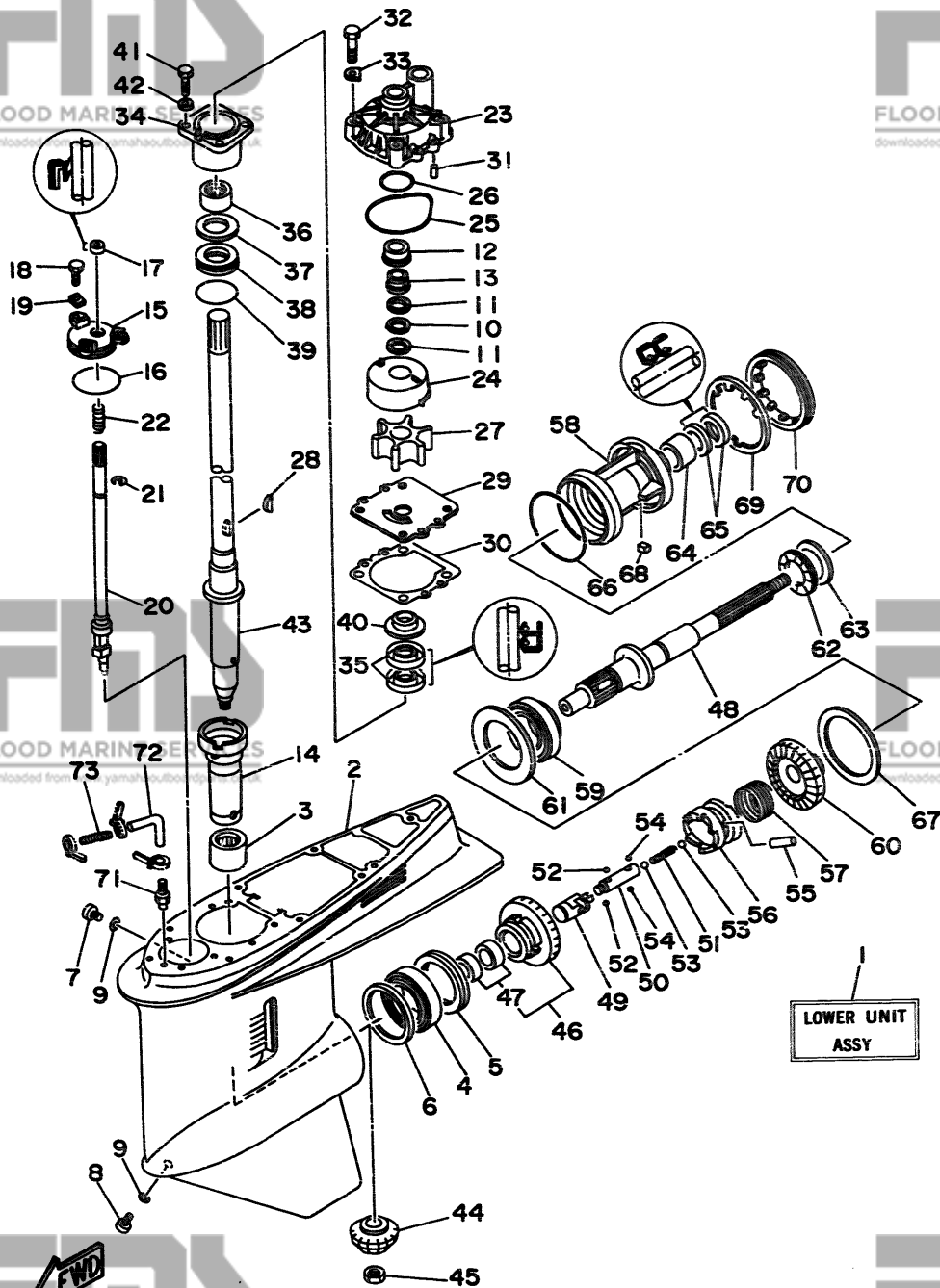


FIG. 21 ALTERNATE 1 (LOWER CASING. DRIVE 1:L150/L200)
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6K1-45300-13-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 73, FIG.22, REF.NO. 1,2,13,14)	1	UR LONG
	6K1-45300-23-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 73, FIG.22, REF.NO. 1,2,13,14)	1	UR ULTRA LONG
2	6J9-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93311-928U5	BEARING, CYLINDRICAL ROULEMENT	1	
4	93390-000U2	BEARING ROULEMENT	1	
5	93341-465U4	BEARING, THRUST CEREAUX DE DIRECTION	1	
6	6G5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
9	90430-08020	GASKET JOINT	2	
10	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	
12	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	
13	61A-45538-00	SPACER 1 ENTRETOISE	1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
15	6E5-45321-00	PLATE PLAQUETTE	1	
16	93210-58677	O-RING JOINT TORIQUE	1	
17	93106-09014	OIL SEAL JOINT SPY	1	
18	97095-06020	BOLT BOULON	3	
19	90209-06M04	WASHER RONDELLE	3	

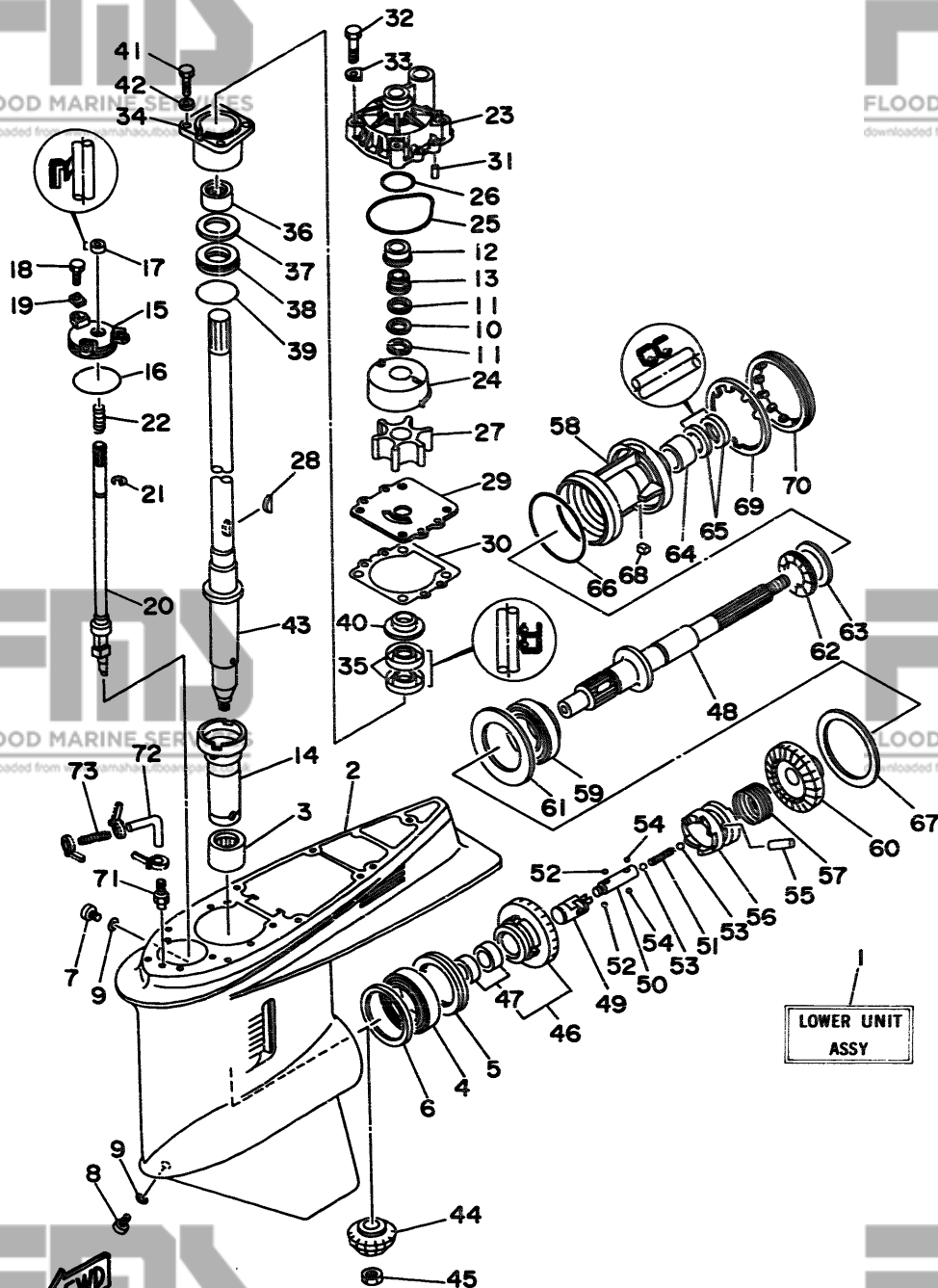


FIG. 21 ALTERNATE 1 (LOWER CASING, DRIVE 1:L150/L200)
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	6K1-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	
21	99001-08600	CIRCLIP CIRCLIP	1	
22	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
23	61A-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
24	61A-44322-00	INSERT, CARTRIDGE CUVETTE	1	
25	93210-86M38	O-RING JOINT TORIQUE	1	
26	93210-37M67	O-RING JOINT TORIQUE	1	
27	6E5-44352-00	IMPELLER TURBINE	1	
28	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
29	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
30	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
31	93606-12019	PIN, DOWEL GOUPILE	2	
32	97395-08045	BOLT BOULON	4	
33	90209-08M02	WASHER RONDELLE	4	
34	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
35	93101-28M16	OIL SEAL JOINT SPY	2	
36	93317-330U2	BEARING, CYLINDRICAL PIECE	1	
37	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
38	93341-930U0	BEARING, THRUST CERVEAUX DE DIRECTION	1	
39	93210-54534	O-RING JOINT TORIQUE	1	
40	6E5-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE	1	
41	97395-08025	BOLT BOULON	4	

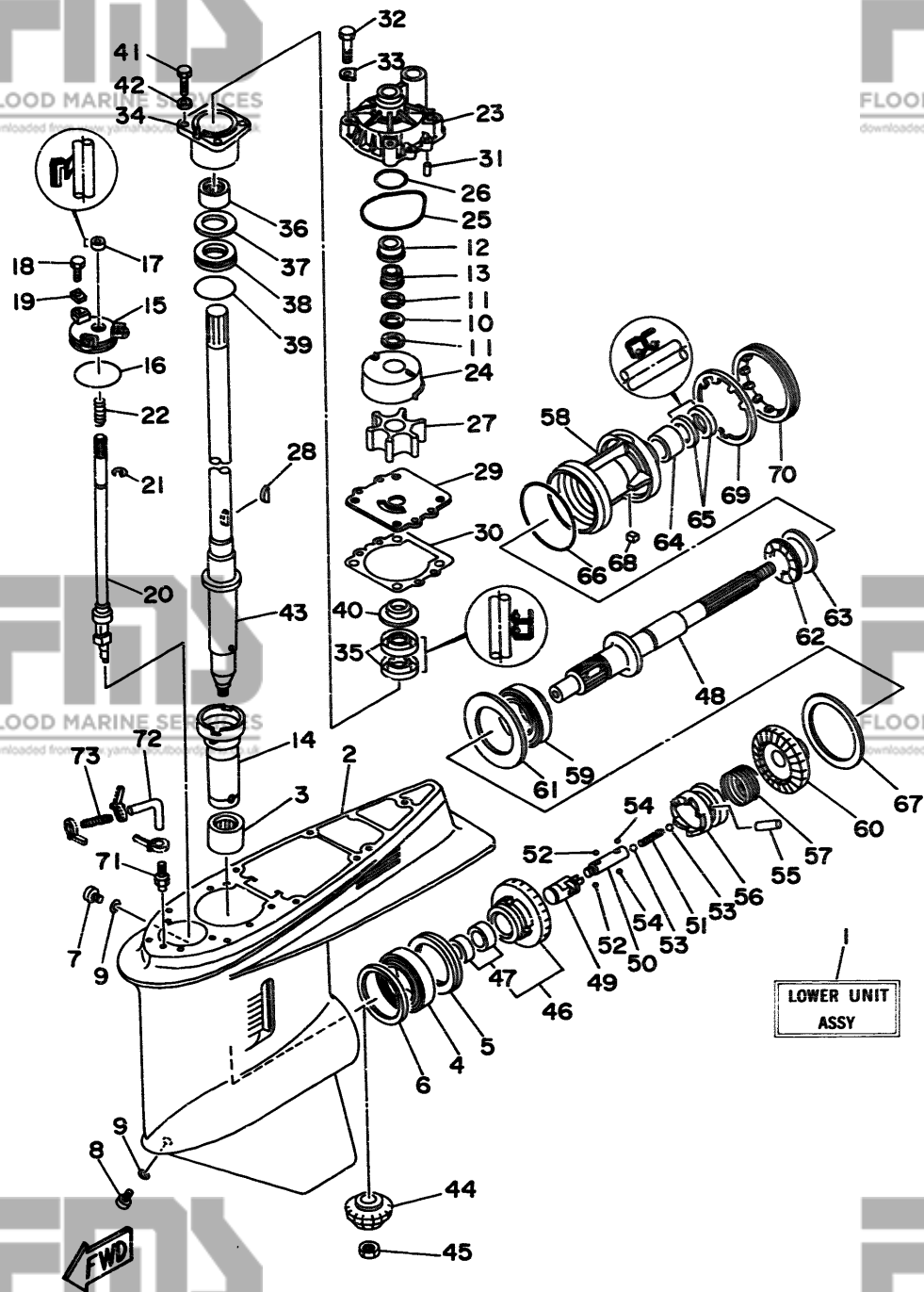


FIG. 21 ALTERNATE 1 (LOWER CASING. DRIVE 1:L150/L200)
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
43	6G5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR ULTRA LONG
44	6G5-45551-01	PINION PIGNON D'ATTAQUE	1	
45	90170-16M01	NUT ECROU	1	
46	6K1-45560-01	GEAR PIGNON	1	
47	93315-425V3	BEARING, CYLINDRICAL ROULEMENT	2	
48	6K1-45611-10	SHAFT, PROPELLER ARBRE, HELICE	1	
49	6K1-45641-00	SHIFTER EMBRAYAGE	1	
50	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	
51	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
52	93507-32031	BALL BILLE	2	
53	93511-32027	BALL BILLE	2	
54	93503-16010	BALL BILLE	2	
55	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	
56	6G5-45631-00	CLUTCH, DOG CRABOT	1	
57	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
58	6K1-45332-01-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
59	93332-00048	BEARING ROULEMENT	1	
60	6K1-45570-01	GEAR PIGNON	1	
61	6K1-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
62	93341-440U5	BEARING, THRUST CERVEAUX DE DIRECTION	1	
63	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6K1-45578-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6K1-45578-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6K1-45578-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6K1-45578-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR

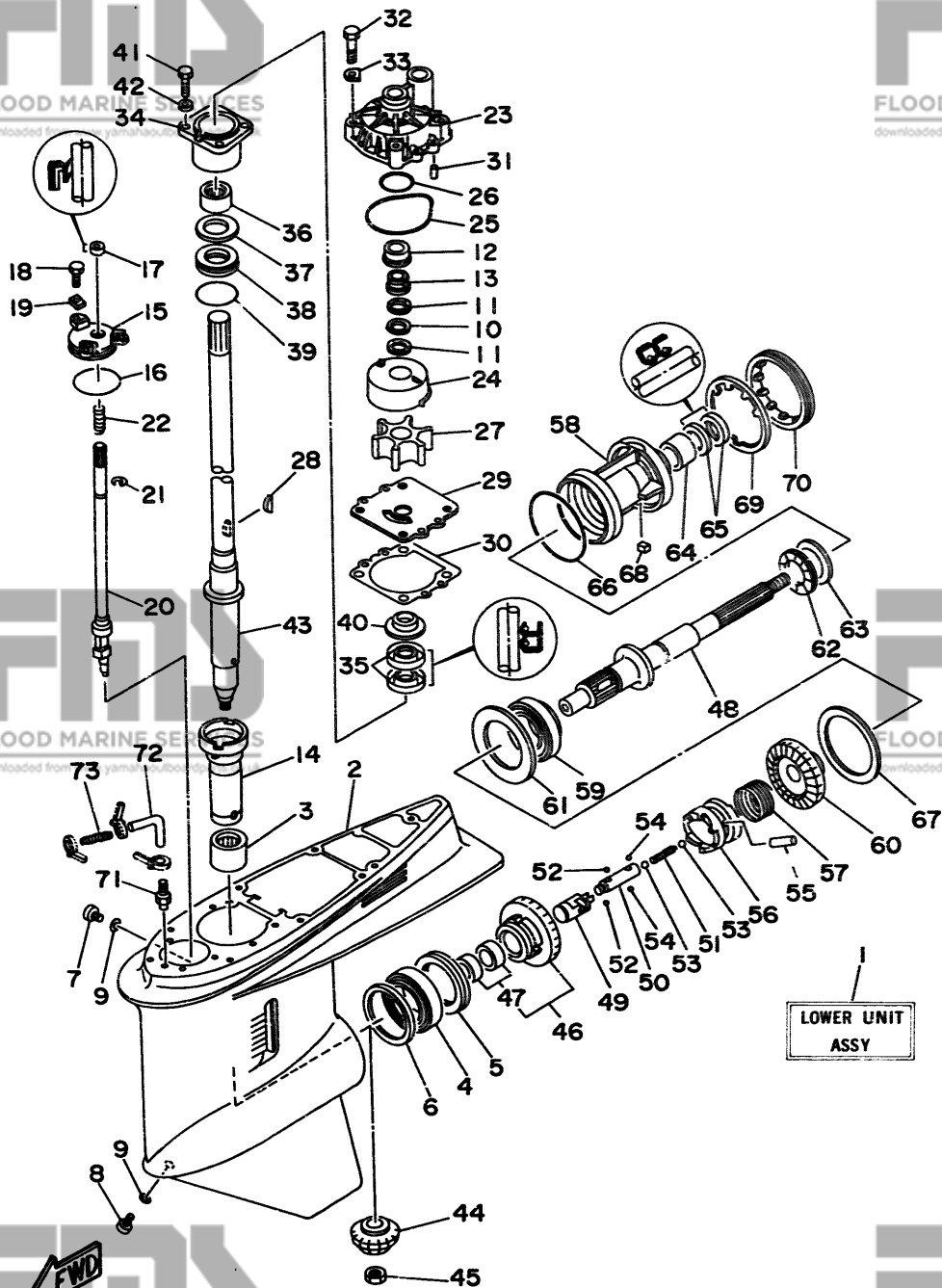


FIG. 21 ALTERNATE 1 (LOWER CASING. DRIVE 1:L150/L200)
FIG. 21 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
63	6K1-45578-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
64	93315-430U8	BEARING, CYLINDRICAL ROULEMENT	1	
65	93101-30M17	OIL SEAL JOINT SPY	2	
66	93210-97M55	O-RING JOINT TORIQUE	1	
67	6G5-45577-02-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	6G5-45577-02-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	6G5-45577-02-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	6G5-45577-02-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	6G5-45577-02-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	6G5-45577-02-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	6G5-45577-02-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
58	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE	1	
69	6G5-45383-01	WASHER, CLAW FREIN D'ECROU	1	
70	6G5-45384-00	NUT ECROU	1	
71	6J8-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1 AP	
72	90445-07ME9	HOSE DURITE	1 AP	
73	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1 AP	

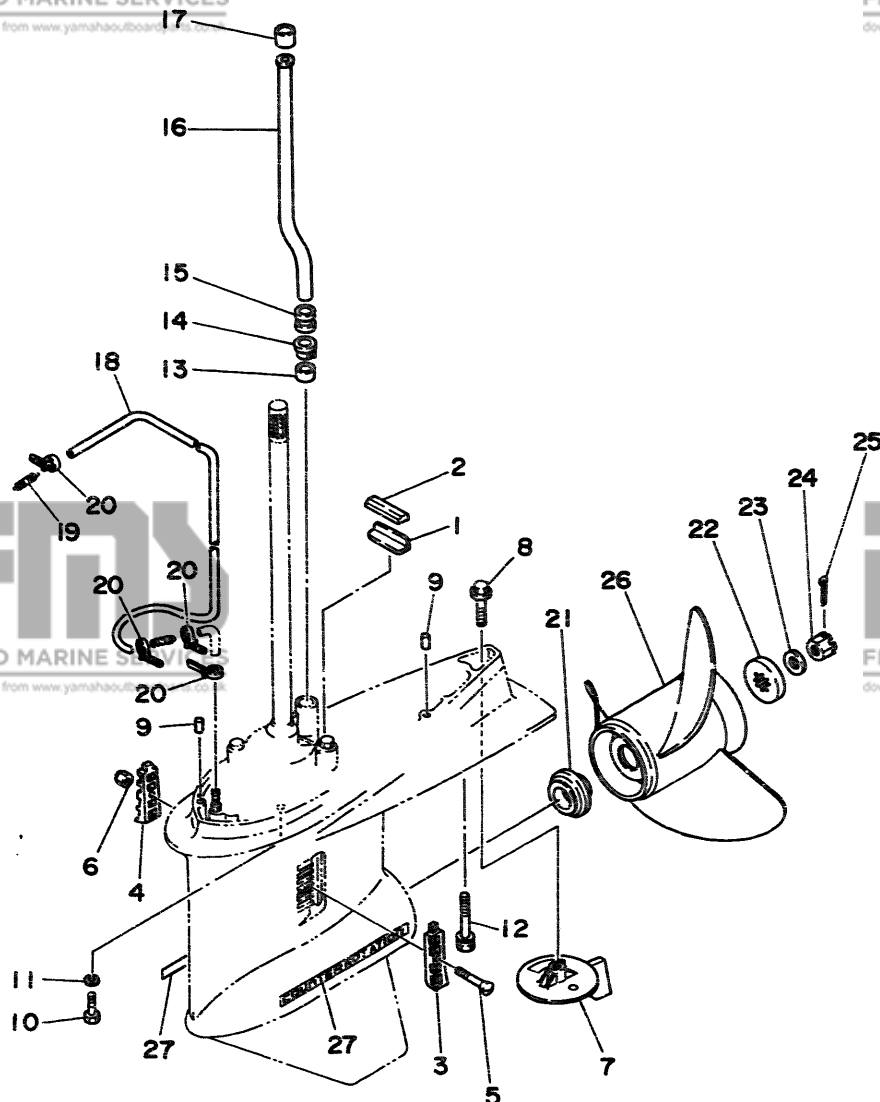


FIG. 22 ALTERNATE 2 (LOWER CASING. DRIVE 2:L150/L200)
FIG. 22 OPTIONNELLES 2 (BOITIER D'HELICE, TRANSMISSION 2:L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
* 1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
* 2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	90142-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	6K1-45371-02	TAB-TRIM ANODE DERIVE	1	
8	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	93608-12M05	PIN, DOWEL AXE	2	
10	97395-10045	BOLT BOULON	6	
11	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
12	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
* 13	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
* 14	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
15	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
16	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	UR LONG
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
17	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
18	90445-07MF0	HOSE DURITE	1	AP
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	AP
20	90465-11M10	CLAMP BRIDE	4	AP
21	6E5-45987-01	SPACER ENTRETOISE	1	
22	688-45997-01	SPACER ENTRETOISE	1	
23	92990-18200	WASHER RONDELLE, PLATE	1	
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	

* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6K1-45300-13-4D, 6K1-45300-23-4D)
* CONTENU DE UNITE INFRIEURE (ENS.)(REFERENCE 6K1-45300-13-4D, 6K1-45300-23-4D)

C1

FIG. 22 ALTERNATE 2 (LOWER CASING. DRIVE 2:L150/L200)

FIG. 22 OPTIONNELLES 2 (BOITIER D'HELICE, TRANSMISSION 2:L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	91490-40030	PIN, COTTER GOUPILLE	1	
26	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)	1 UR	
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)	1 UR	
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)	1 UR	
	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)	1 UR	
27	6K1-45392-00	GRAPHIC, LOWER ADHESIF INFERIEUR	2 AP	

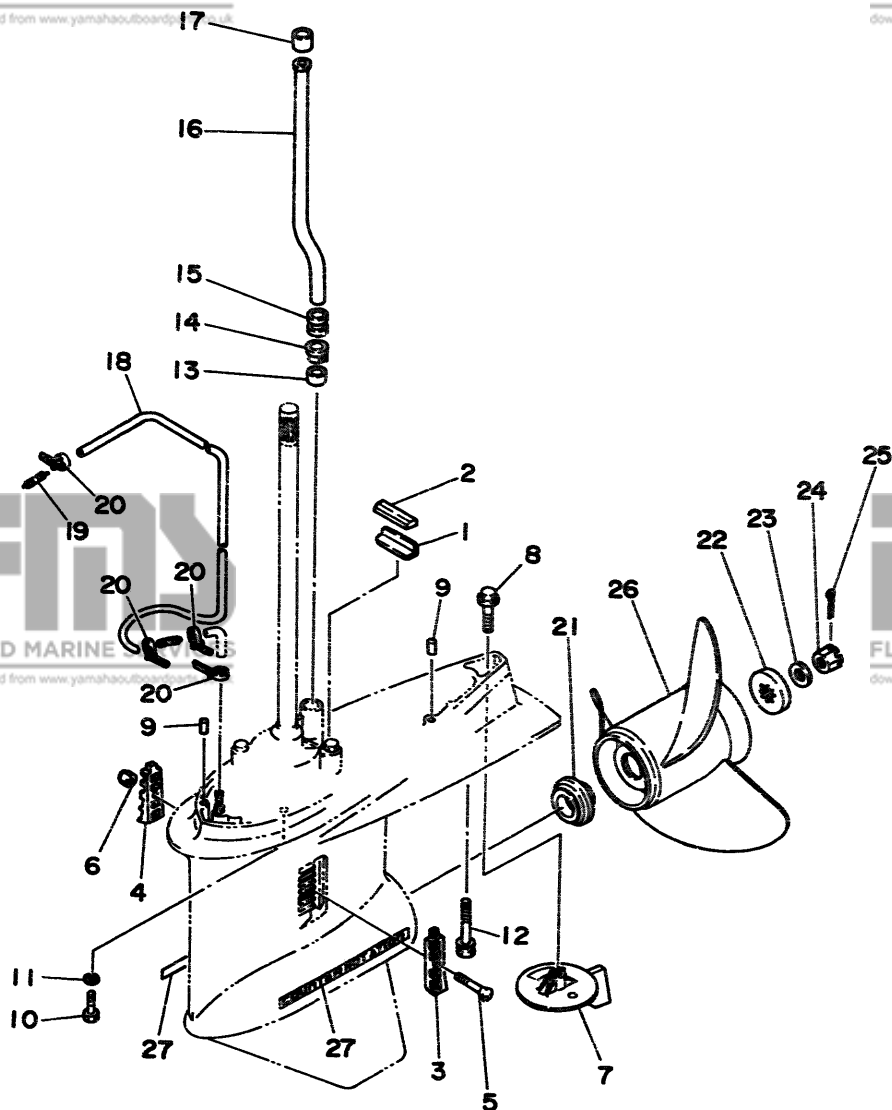


FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6E5-11381-A1	.GASKET 1 .JOINT 1	1	
3	6G5-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	
4	6G5-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	
5	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
7	6G5-11382-A1	.GASKET 2 .JOINT 2	1	
8	93102-40M38	.OIL SEAL .JOINT SPY	1	
9	93211-04384	.O-RING .JOINT TORIQUE	2	
10	93102-35M13	.OIL SEAL .JOINT SPY	1	
11	93101-22M15	.OIL SEAL .JOINT SPY	1	
12	93210-74M35	.O-RING .JOINT TORIQUE	1	
13	6K7-14483-00	.GASKET .JOINT	3	
14	6E5-14198-A1	.GASKET .JOINT	3	
15	6G5-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
16	6E5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	
17	6G5-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	2	
19	6E5-W0093-06	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6E5-14159-00	.CLIP .JONC	2	
21	6E5-14198-A1	.GASKET .JOINT	1	
22	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	2	
23	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	2	
24	6E5-14394-00	.PLUG, SLOW JET .PLOT	2	
25	6E5-14384-03	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
26	6E5-14997-00	.O-RING .JOINT TORIQUE	2	
27	6E5-14398-01	.GASKET .JOINT	2	
28	6E5-14328-01	.PLUG .PLOT	2	

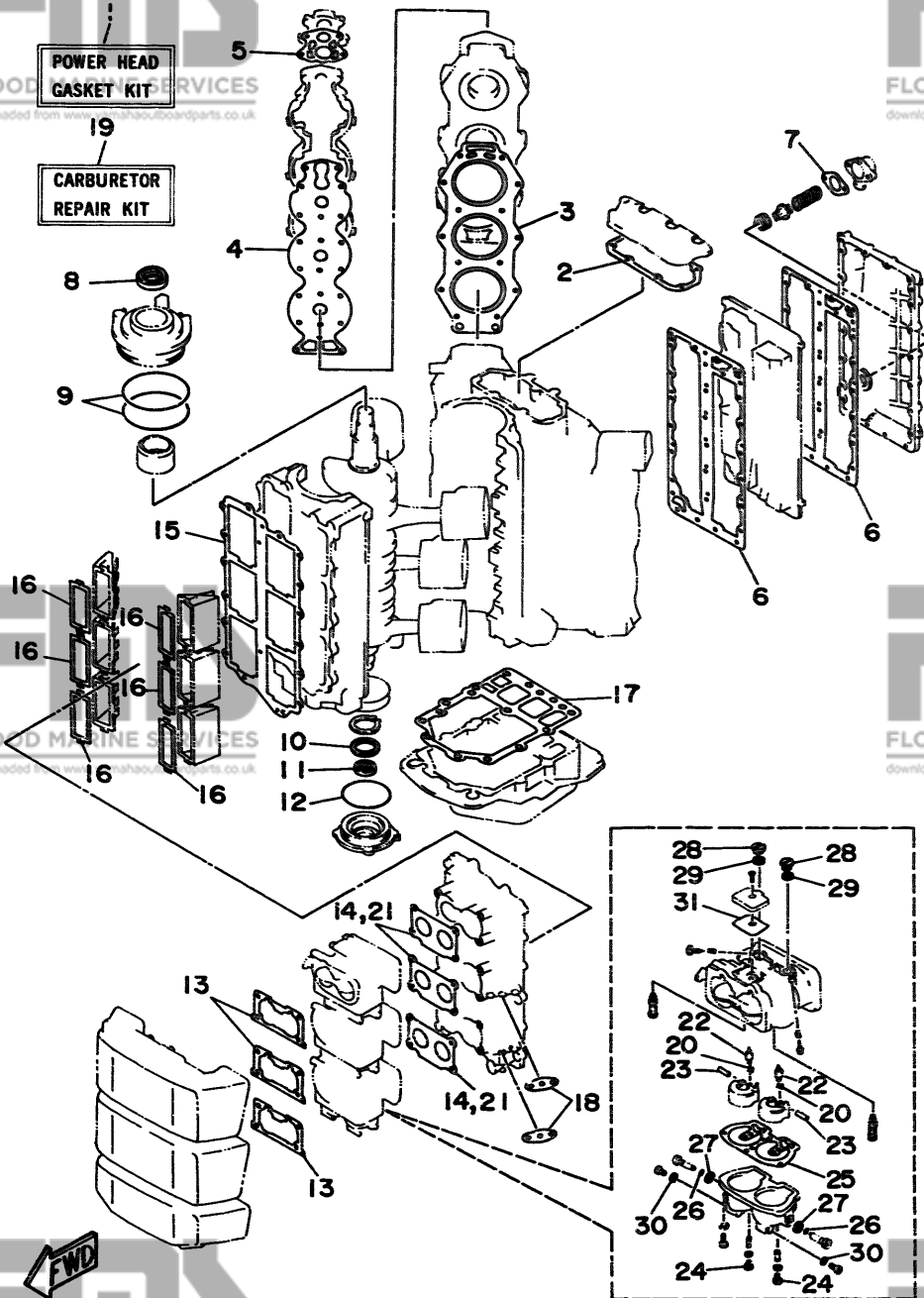
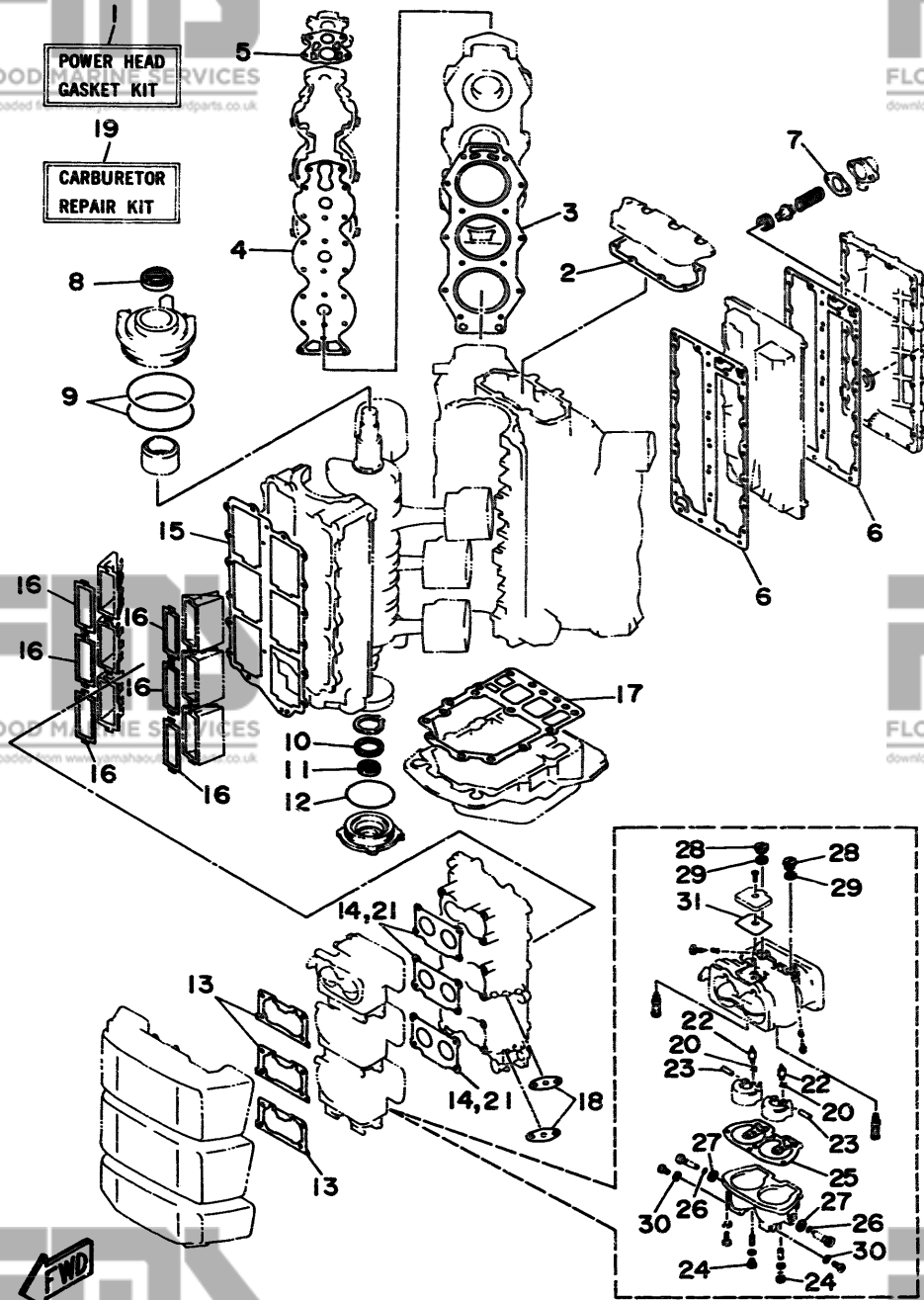


FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-14979-00	.GASKET .JOINT	2	
30	6J8-14995-00	.GASKET .JOINT	2	
31	6E5-14959-00	.GASKET .JOINT	1	



LOWER UNIT
GASKET KIT

18
WATER PUMP
REPAIR KIT

CHROME PUMP KIT

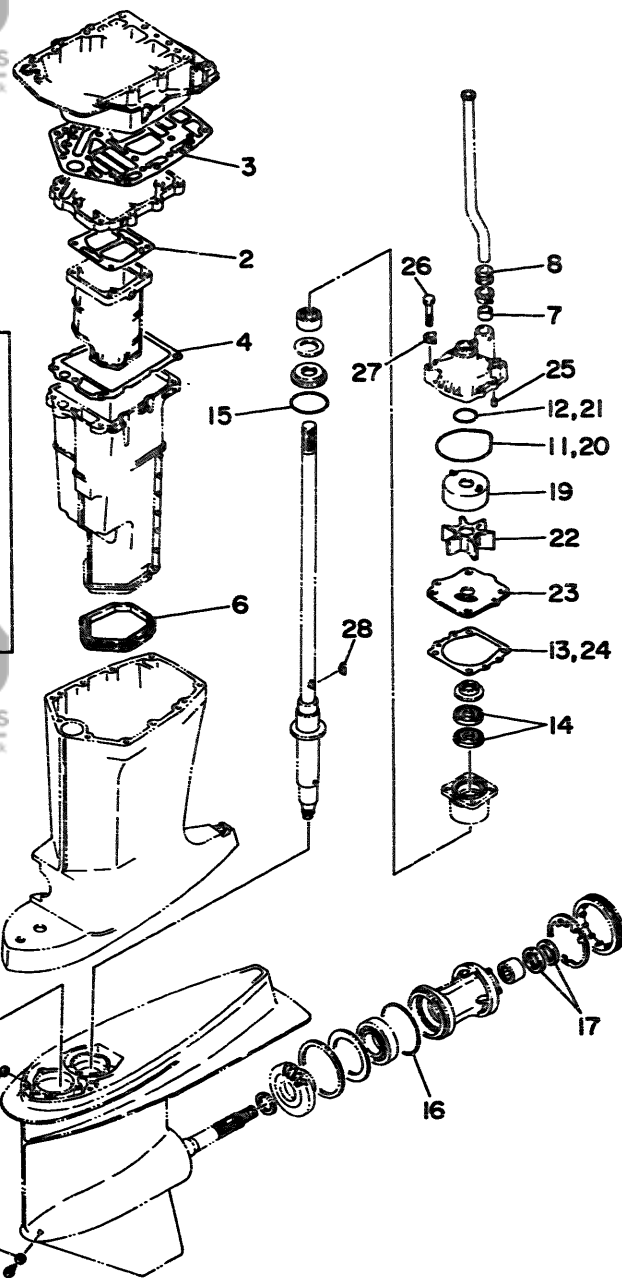


FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	6G5-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
5	90430-08020	.GASKET .JOINT	2	
6	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
7	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
8	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
9	93210-58677	.O-RING .JOINT TORIQUE	1	
10	93106-09014	.OIL SEAL .JOINT SPY	1	
11	93210-86M38	.O-RING .JOINT TORIQUE	1	
12	93210-37M67	.O-RING .JOINT TORIQUE	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
14	93101-28M16	.OIL SEAL .JOINT SPY	2	
15	93210-54534	.O-RING .JOINT TORIQUE	1	
16	93210-97M55	.O-RING .JOINT TORIQUE	1	
17	93101-30M17	.OIL SEAL .JOINT SPY	2	
18	61A-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
19	61A-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
20	93210-86M38	.O-RING .JOINT TORIQUE	1	
21	93210-37M67	.O-RING .JOINT TORIQUE	1	
22	6E5-44352-00	.IMPELLER .TURBINE	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
24	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
25	93606-12019	.PIN, DOWEL .GOUPILLE	1	
26	97395-08045	.BOLT .BOULON	4	
27	90209-08M02	.WASHER .RONDELLE	4	
28	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

CHROME PUMP KIT

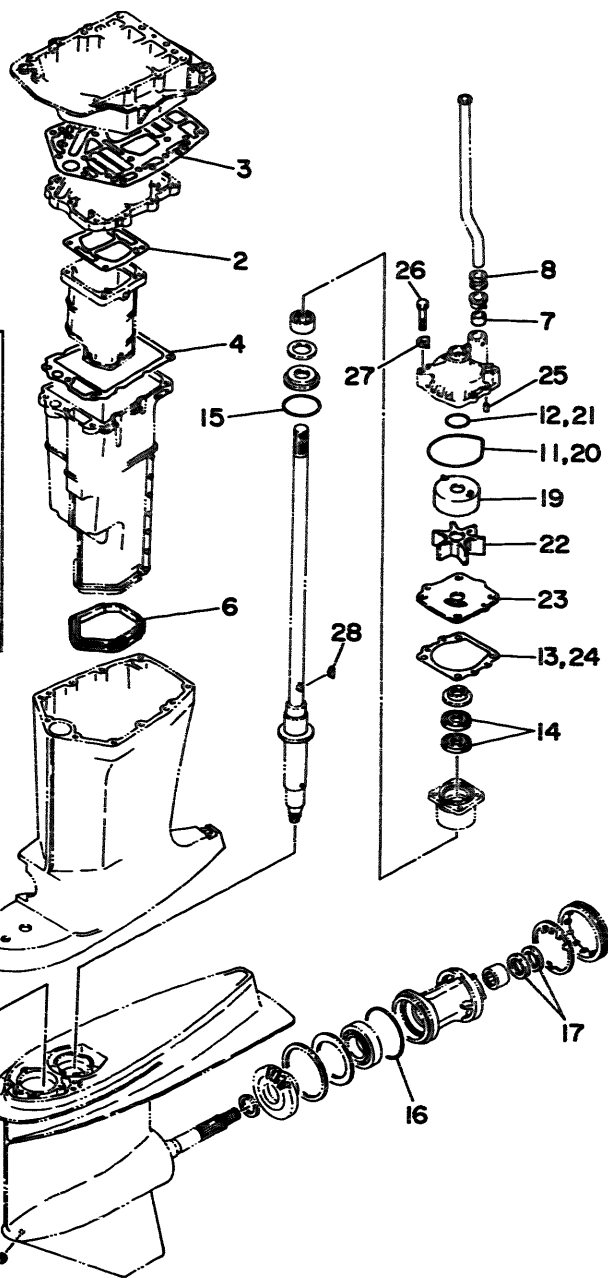


FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	61A-W0078-0A	CHROME PUMP KIT	1 AP	
30	6R3-44322-40	.INSERT, CARTRIDGE	1	
31	6G5-44323-40	.OUTER PLATE, CARTRIDGE	1	
		.CUVETTE		
		.PLAQUE EXTERIEURE		

PART NO. NO. PIECES	REF. NO.
6G5-W0001-21	24- 1
6R3-W0001-03	23- 1
6E5-W0004-00	3- 2
6R3-W0070-A0	8-20
61A-W0078-OA	24-29
61A-W0078-O1	24-18
6R2-W0090-14-4D	1- 1
6R4-W0090-14-4D	1- 1
6E5-W0093-06	23-19
6S6-W2810-02	6-35
6G4-11111-02-94	1-26
6G5-11111-03-94	1-26
6E5-11119-00	1-16
6G5-11181-A0	1-27
6G5-11191-00-9M	23- 3
6G5-11193-A0	1-29
6E5-11325-00	1-14
6E5-11370-00	3- 9
646-11370-00	1- 5
6K7-11371-01-9M	1-19
6G5-11372-00-5B	1-50
624-11379-00	1- 3
6E5-11381-A1	1-20
6G5-11382-A1	23- 2
6R3-11411-00	1-49
6E5-11447-00	23- 7
6E5-11518-01	2- 1
6R3-11536-00	2- 4
6R3-11537-00	5-26
6R5-11603-00	5-16
6R5-11604-00	2-18
6R5-11605-00	2-18
6R5-11631-11-93	2-16
6R5-11633-10	2-19
6R5-11634-10	2-20
6R5-11635-11	2-16
6R5-11636-11	2-16
6R5-11642-11-93	2-17
6R5-11645-11	2-17
6R5-11646-11	2-17
6R5-11650-10	2-21
6E5-12411-20	1-33
6G5-12413-00-9M	1-34
688-12414-A1	1-35

PART NO. NO. PIECES	REF. NO.
688-12414-A1	23- 5
6G5-12416-00	1-46
6G5-12576-00	1-52
6G5-12581-00	14-12
6R3-13117-00	5-17
6R3-13183-10	5-11
1YU-13187-00	5- 3
6R3-13200-00	5- 1
6R4-13200-00	5- 1
6E5-13411-00	6-25
6E5-13414-00	6-26
6R3-13416-00	5- 6
6E5-13552-00	3- 7
6E5-13610-00	3- 1
6G5-13610-00	3- 1
6E5-13621-A1	3- 3
6G5-13641-10-94	23-16
6G5-13645-A1	3- 6
6E5-14159-00	3-17
6E5-14198-A1	23-15
6E5-14223-00	3-20
6E5-14226-01	23-14
6R2-14301-01	23-21
6R3-14301-01	4-24
6R4-14301-01	5-27
6R2-14302-01	4- 1
6R3-14302-01	4- 1
6R4-14302-01	4- 1
6R2-14303-01	4- 2
6R3-14303-01	4- 2
6R4-14303-01	4- 3
6E5-14321-00	4- 3
6E5-14323-03	4-19
6E5-14324-00	4-23
6A0-14325-00	4-32
6E5-14328-01	7-29
6J8-14334-00	4-21
6E5-14381-03	23-28
6E5-14383-01	4-20
6E5-14384-03	4- 5
6E5-14385-02	4- 6

PART NO. NO. PIECES	REF. NO.
6E5-14386-02	4-11
6E5-14394-00	23-23
6E5-14397-00	4-14
6E5-14398-01	23-24
6G5-1441K-00	4-13
6R3-14440-00	4-17
6K7-14483-00	23-27
624-14485-00	3-29
6E5-14527-01	3-28
6E5-14546-00	3-31
6E5-14711-00-5B	23-13
6E5-14737-00	3- 8
6G5-1492A-00	4-25
6G6-1492A-00	4- 9
6G9-1492A-00	23-22
6E5-1492E-62	14-28
6E5-1492E-63	14-29
6E5-1492E-77	4-18
6E5-1492E-79	4-18
6E5-1492F-38	4-15
6E5-1492F-40	4-15
6E5-1492F-42	4-15
61A-1492G-40	4-12
61A-1492G-42	4-12
61A-1492G-58	4-31
61A-1492H-12	4-31
6E5-14959-00	4-30
6E5-14959-01	23-31
6E5-14979-00	4-26
6J8-14995-00	4-22
6E5-14997-00	23-29
6R2-15100-00-94	4- 7
6R3-15100-00-94	4-33
6R3-15163-00-94	23-30
6G5-15359-00-94	4-16
6E5-15708-06	23-26
6K1-21708-03	1- 2
6E5-21733-02	1- 2
6E5-21734-01-33	2- 3

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6E5-21746-00	6-19
6E5-21750-05	6-23
6E5-21770-03	6- 3
6E5-21798-01-33	6-18
646-24251-02	6- 6
6E5-24312-00	1-44
6R3-24313-00	7- 1
6G5-24314-00	7-12
6E5-24315-00	7-16
6G5-24315-00	7-15
6G5-24316-10	7-34
6G5-24317-01	7-38
6G5-24318-10	7-39
6E5-24319-01	6- 7
6G5-24319-10	7-40
6E5-24321-01	6-11
6E5-24322-00	6- 4
6R3-24323-00	6-31
6E5-24367-10	9-44
6G5-24376-00	7-36
6G5-24377-00	7-37
6R3-24377-00	7- 2
6E5-24378-00	7-14
650-24378-00	1-41
6E5-24379-00	6-12
6E5-24410-03	6-32
6E5-24411-00	7-18
6E5-24413-00	7-24
6A0-24421-01	7-21
6E5-24423-00	7-28
648-24424-00	7-26
650-24431-A0	7-25
6E5-24434-02	7-31
6E5-24435-00	23-18
716-24444-00	7-27
6E5-24471-00	7-23
61N-24521-00	5- 2
6R3-24560-00	7- 6
6R3-24563-00	7- 4
648-24566-01	7- 5
6G5-41111-00-9M	7- 8
6G5-41112-A1	1-38
6R3-41113-00-9M	1-39
6G5-41131-00-5B	23- 6
6G5-41132-00-5B	1-40

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6G5-41134-A0	14-25
6E5-41135-A0	24- 2
6G5-41137-00-94	14-32
6G5-41211-01	24- 4
6G5-41213-00	14-10
6G5-41217-01	13-30
6H1-41237-00	13-33
6R5-41237-00	3-23
6R3-41241-00	5-21
6E5-41256-01	13-26
661-41262-02	13-32
6R3-41271-00	5-23
689-41273-00	5-20
688-41611-00	3-24
688-41612-00	3-25
6G5-41631-01-54	3-26
61H-41632-01-94	3-27
6G5-41636-01	17- 9
6E5-42510-04-4D	17-10
6E5-42510-24-4D	13-10
624-42542-00	13- 6
6R0-42610-A0-4D	11- 6
6R1-42610-A0-4D	11- 6
6R2-42610-A0-4D	6-29
6R3-42610-A0-4D	8- 1
6R4-42610-A0-4D	8- 1
6R3-42613-00-4D	8- 1
6R3-42615-01	8-12
6R3-42619-00	8-11
6R3-42627-00	8- 9
6R3-42636-00	8-10
6R3-42647-00	8-15
6R3-42662-00	8- 2
6R3-4267A-A0	8- 5
6R1-42678-G0	8-21
6R2-42686-00	8-22
6R3-42686-00	8-18
6R4-42686-00	8-18
6R2-42687-00	8-19
6R3-42687-00	8-19
6R4-42687-00	8-19
6R3-42711-41-4D	8-19
648-42715-00	9- 1
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6R3-42725-20	9-24
688-42726-10	9-32
6R3-42738-01-5B	9-25
6R3-42741-00-4D	9-33
6H4-42748-00	9- 2
6E5-42761-00-94	1-22
6E5-42762-00-94	1-23
6E5-42769-00	14- 5
6R3-42771-00-4D	9-35
6R3-42791-A0	14- 2
6R3-42792-A0	14- 3
6R3-42811-01	9- 9
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6R3-42813-00	9-15
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6R3-42816-00	9-10
6R3-42824-00	9- 8
6N7-42828-00	9-18
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6N7-42841-00	9-22
6N7-42850-10	9-13
6N7-42850-20	9-14
6R3-42850-10	9-11
6G5-43111-01-4D	10- 1
6G5-43112-02-4D	10- 9
6E5-43126-02	10-41
6R3-43131-00	10-18
6G5-43144-00	10-31
6G5-43145-00	10-22
6G5-43148-00	10-36
6G5-43164-00	10-23
6G5-43181-02	10-33
6G5-43185-02	10-34
6G5-43311-00-4D	10-25
6G5-43311-20-4D	10-25
6G5-43376-00	11- 4
6G5-4380E-01	12-15
6G5-43800-05-4D	12- 1
6G5-43802-01	12-33
6G5-43803-00	12-47
6G5-43804-00	12- 4
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6G5-43810-00	12-16	6G5-43889-10	12-12	6G5-44514-00-94	11-28	6G5-45376-00-94	22- 1	6G5-45577-02-18	21-67	6E5-45972-10	16-27	6E5-45972-10	16-27
6E5-43814-02	12-20	6G5-43893-00	12-11	6G5-44526-00	10- 3	6E5-45378-00	15-69	6G5-45577-02-30	15-64	6G5-45972-02-98	16-26	6G5-45972-02-98	16-26
6G5-43816-00	12-44	6G5-43894-00	12-36	6G3-44533-00	1-24		21-71		21-67	6K1-45972-01-98	22-26	6K1-45972-01-98	22-26
6G5-43817-00	12-63	6E5-43896-00	12-43	6G5-44551-00-4D	11-10	6J8-45378-00	21-71	6G5-45577-02-40	15-64	6E5-45974-10	16-27	6E5-45974-10	16-27
6G5-43818-00	12-24	6G5-43899-00	12- 8	6E5-44552-00-94	11-21	6G5-45383-01	15-67		21-67	6G5-45974-02-98	16-26	6G5-45974-02-98	16-26
6E5-4382A-00	12-52	6E5-44117-00-94	13-37	6E5-44553-00-4D	11-24		21-69	6G5-45577-02-50	15-64	6K1-45974-02-98	22-26	6K1-45974-02-98	22-26
6G5-43820-01	12-68	6E5-44118-01-94	13-47	6G5-44555-00-94	11-13	6G5-45384-00	15-68		21-67	6E5-45976-10	16-27	6E5-45976-10	16-27
6G5-43821-01	12-29	6E5-44120-03	13-54	6E5-44575-00	11-12		21-70	6K1-45578-01-10	21-63	6G5-45976-01-98	16-26	6G5-45976-01-98	16-26
6E5-43822-01	12-31	6E5-44120-23	13-54	6G3-44575-00	11-34	6K1-45392-00	22-27	6K1-45578-01-12	21-63	6E5-45978-10	16-27	6E5-45978-10	16-27
6E5-43824-01	12-59	6E5-44121-00	13-39	6E5-45111-00-4D	14- 1	6G5-45501-01	15-42	6K1-45578-01-15	21-63	6G5-45978-02-98	16-26	6G5-45978-02-98	16-26
6G5-43828-00	12-21	6E5-44122-00	13-40	6E5-45111-20-4D	14- 1		21-43	6K1-45578-01-18	21-63	6K1-45978-02-98	22-26	6K1-45978-02-98	22-26
6E5-43829-00	12-22	6G5-44150-01	15-19	6G5-45113-A0	14-14	6G5-45501-21	15-42	6K1-45578-01-30	21-63	6E5-45987-01	16-21	6E5-45987-01	16-21
6G5-43830-01	12-60	6K1-44150-00	21-20		23-17		21-43	6K1-45578-01-40	21-63		22-21		22-21
6G5-43831-01	12-62	688-44194-00	13-15	6G5-45114-A0	14-21	61A-45527-00	15-11	6K1-45578-01-50	21-63	6E5-45994-10	16-29	6E5-45994-10	16-29
6G5-43833-00	12-41		13-29		24- 3		21-12	6E5-45587-01-10	15-36	688-45997-01	16-22	688-45997-01	16-22
6G5-43835-00	12-40	61A-44311-00	15-22	6G3-45119-00	10-17	6G5-45536-01	15-13		21-37		22-22		22-22
6G5-43841-00	12-38		21-23		10-27		21-14	6E5-45587-01-12	15-36	6E5-48344-00	13- 7	6E5-48344-00	13- 7
6G5-43842-00	12-57	6E5-44312-00	16-14	6E5-45123-00	14-31	61A-45538-00	15-12		21-37		13-43		13-43
6G5-43845-00	12-50		22-14		24- 6		21-13	6E5-45587-01-15	15-36	6E5-48531-00	13- 1	6E5-48531-00	13- 1
6E5-43847-00	12-54	6E5-44315-A0	15-29	6E5-45155-00	14- 4	6G5-45551-01	15-43		21-37	6E5-48538-00	13- 2	6E5-48538-00	13- 2
6G5-43849-00	12-55		21-30	6J9-45214-00	16- 3		21-44	6E5-45587-01-18	15-36	6E5-81332-00	17-14	6E5-81332-00	17-14
6E5-43854-01	12-53		24-13		22- 3	6G5-45560-01	15-45		21-37	6R3-81337-00	17-16	6R3-81337-00	17-16
6E5-43861-00	12-17		24-24	6J9-45215-00	16- 4	6K1-45560-01	21-46	6E5-45587-01-30	15-36	6E5-81800-12	18- 1	6E5-81800-12	18- 1
6G5-43861-00	12-32	6R3-44322-40	24-30		22- 4	6G5-45567-01-10	15- 5		21-37	6E5-81801-10	18- 6	6E5-81801-10	18- 6
6G5-43862-00	12-18	61A-44322-00	15-23	6G5-45251-01	10- 2		21- 6	6E5-45587-01-40	15-36	6E5-81807-11	18-11	6E5-81807-11	18-11
6E5-43863-00	12-23		21-24	6G5-45300-14-4D	15- 1	6G5-45567-01-12	15- 5		21-37	6E5-81809-10	18- 3	6E5-81809-10	18- 3
6G5-43863-00	12-61		24-19	6G5-45300-24-4D	15- 1		21- 6	6E5-45587-01-50	15-36	6E5-81810-10	18- 4	6E5-81810-10	18- 4
6G5-43864-00	12-28	6G5-44323-00	15-28	6K1-45300-13-4D	21- 1	6G5-45567-01-15	15- 5		21-37	6E5-81813-10	18- 8	6E5-81813-10	18- 8
6E5-43865-00	12-30		21-29	6K1-45300-23-4D	21- 1		21- 6		21-37	6E5-81820-11	18- 9	6E5-81820-11	18- 9
6G5-43865-00	12- 5		24-23	6J9-45301-01-4D	15- 2	6G5-45567-01-18	15- 5	6J9-45611-01	15-47	6R3-81822-00-94	18-15	6R3-81822-00-94	18-15
6E5-43866-00	12-34	6G5-44323-40	24-31		21- 2		21- 6	6K1-45611-10	21-48	6E5-81824-00	18-10	6E5-81824-00	18-10
6G5-43866-00	12-58	6E5-44352-00	15-26	6E5-45318-00	14-35	6G5-45567-01-30	15- 5	6G5-45631-00	15-55	6E5-81826-10	18-14	6E5-81826-10	18-14
6E5-43867-00	12-35		21-27	6E5-45321-00	15-14		21- 6	6E5-45633-01	15-56	6E5-81830-10	18-13	6E5-81830-10	18-13
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6E5-43868-00	12-37	6E5-44361-00	16-16	6E5-45331-00-94	15-33		21- 6	6E5-45634-01	15-49	6E5-81847-10	18- 5	6E5-81847-10	18- 5
6E5-43869-00	12-39		22-16		21-34	6G5-45567-01-50	15- 5		21-50	6E5-81850-11	18- 2	6E5-81850-11	18- 2
6E5-43872-00	12-19	6E5-44361-20	16-16	6J9-45332-00-94	15-57		21- 6	6E5-45641-01	15-48	61H-81857-00	18-12	61H-81857-00	18-12
6G5-43874-00	12-27		22-16	6K1-45332-01-94	21-58	6K1-45570-01	21-60	6K1-45641-00	21-49	6E5-81900-01	6- 9	6E5-81900-01	6- 9
6E5-43875-00	12-48	6E5-44365-00	16-13	688-45341-00	15- 7	6G5-45571-02	15-59	6G5-45930-00-98	16-26	6E5-81922-00	6-10	6E5-81922-00	6-10
6G5-43878-01	12-64		16-17		21- 8	6G5-45576-00	15-60	6G5-45932-00-98	16-26	61A-81941-00	20- 8	61A-81941-00	20- 8
6G5-43878-10	12-67		22-13	6E5-45344-00	15-39	6K1-45576-00	21-61	6G5-45941-00-98	16-26	6R3-81942-00	19-19	6R3-81942-00	19-19
6G5-43880-02	12- 2		22-17		21-40	6G5-45577-02-10	15-64	6G5-45945-01-98	16-26	6G5-81948-11	20-14	6G5-81948-11	20-14
6E5-43883-00	12-46		24- 7	6E5-45371-10	16-28		21-67	6G5-45947-01-98	16-26	6R3-81948-00-94	19-11	6R3-81948-00-94	19-11
6G5-43884-00	12-10	6E5-44366-00	16-15	6J9-45371-01	16- 7	6G5-45577-02-12	15-64	6G5-45949-00-98	16-26	6E5-8195A-00	20-11	6E5-8195A-00	20-11
6G5-43885-00	12-14		22-15	6K1-45371-02	22- 7		21-67	6G5-45952-00-98	16-26	6E5-81950-00	20-10	6E5-81950-00	20-10
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