

3A

3 A (6L5)



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Fig. 1 CYLINDER. CRANKCASE

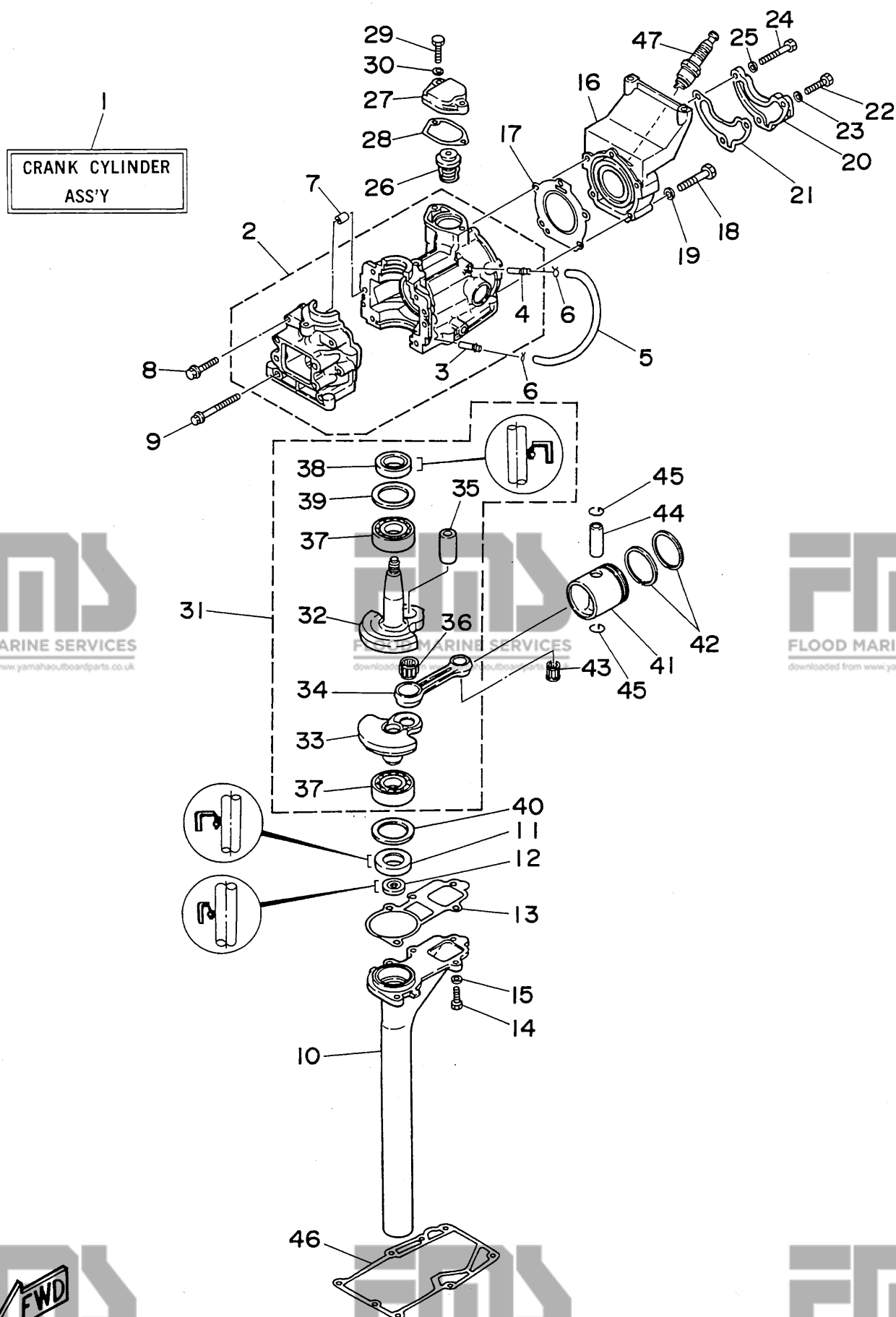


Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-W0090-00-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 46)	1	27	6L5-12413-00-9M	COVER, thermostat	1
2	6L5-15100-00-94	CRANKCASE ASSY	1	28	6L5-12414-00	GASKET, cover	1
3	624-14485-00	.PIPE, joint	1	29	97313-06020	BOLT	2
4	6E5-11372-00	.NIPPLE, hose	1	30	92990-06600	WASHER, plate	2
5	90445-07M29	HOSE	1	31	6L5-11400-00	CRANKSHAFT ASSY	1
6	90467-06016	CLIP	2	32	6L5-11412-00	.CRANK 1	1
7	93606-12019	PIN, dowel	2	33	6L5-11422-00	.CRANK 2	1
8	90105-06M16	BOLT, washer based	4	34	6L5-11651-00	.ROD, connecting	1
9	90105-06M40	BOLT, washer based	2	35	6L5-11681-00	.PIN, crank 1	1
10	6L5-15396-00-94	HOUSING, oil seal	1	36	93310-416F7	.BEARING, cylindrical	1
11	93101-20M29	OIL SEAL	1	37	93306-204U0	.BEARING	2
12	93101-09M42	OIL SEAL	1	38	93101-20M34	.OIL SEAL	1
13	6L5-15369-00	GASKET, oil seal housing	1	39	90201-32M00	.WASHER, plate	1
14	97395-06020	BOLT	5	40	90201-32M01	WASHER, plate	1
15	92990-06600	WASHER, plate	5	41	6L5-11631-00-96	PISTON (STD)	1
16	6L5-11111-00-94	HEAD, cylinder 1	1		6L5-11635-00	PISTON (0.25MM O/S)	1 AP
17	6L5-11181-00	GASKET, cylinder head 1	1		6L5-11636-00	PISTON (0.50MM O/S)	1 AP
18	97313-06028	BOLT	3	42	6L5-11610-00	PISTON RING SET (STD)	1
19	92990-06600	WASHER, plate	3		6L5-11610-10	PISTON RING SET (1ST O/S)	1 AP
20	6L5-11191-00-9M	COVER, cylinder head 1	1		6L5-11610-20	PISTON RING SET (2ND O/S)	1 AP
21	6L5-11193-00	GASKET, head cover 1	1	43	93310-112U0	BEARING, cylindrical	1
22	97313-06020	BOLT	1	44	6L5-11633-00	PIN, piston	1
23	92990-06600	WASHER, plate	1	45	93450-13022	CIRCLIP	2
24	97313-06050	BOLT	2	46	6L5-45113-00	GASKET, upper casing	1
25	92990-06600	WASHER, plate	2	47	94702-00274	PLUG SPARK (NGK BR6HS-10)	1
26	6E5-12411-01	THERMOSTAT	1				

Fig. 2 INTAKE

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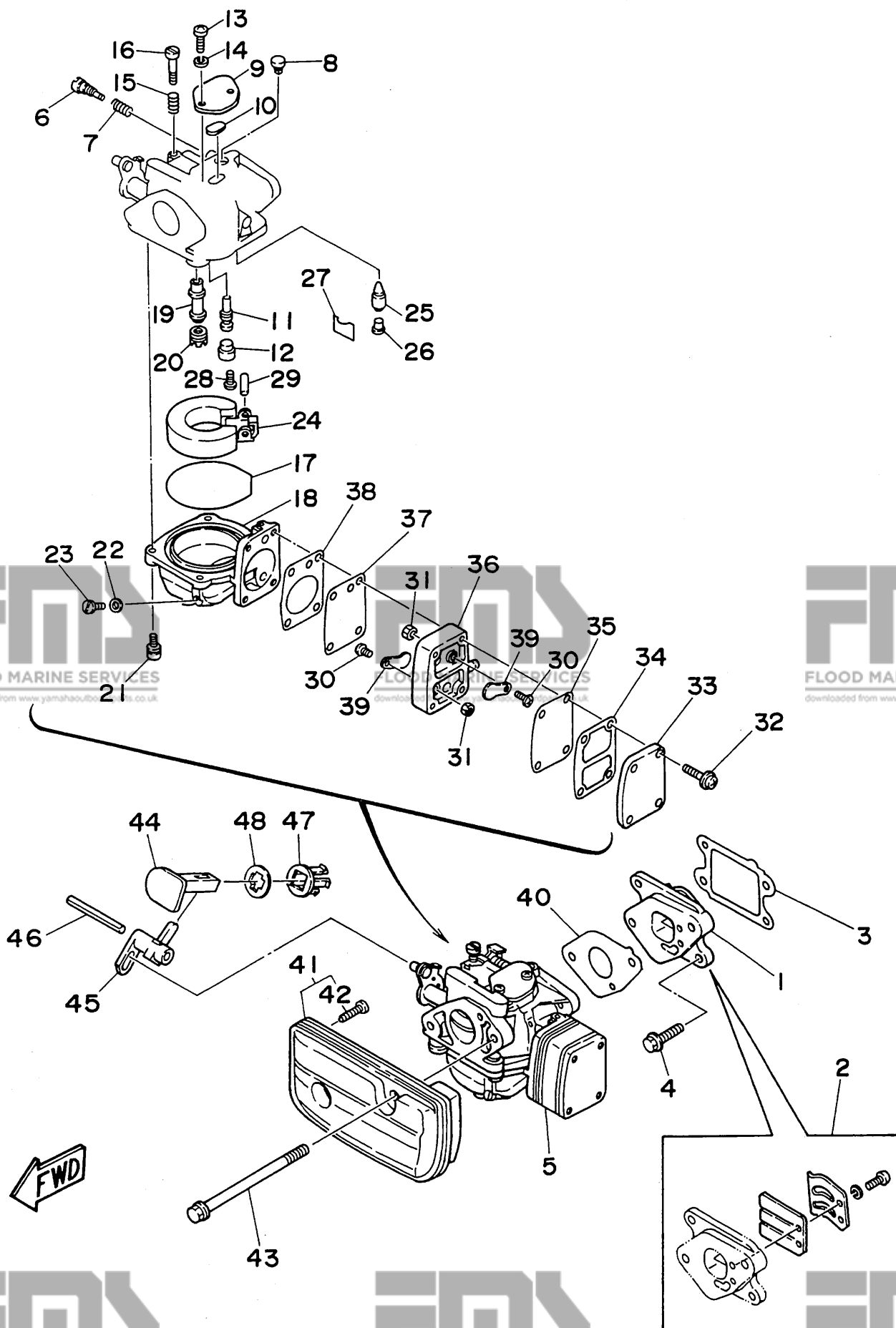
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Fig. 2 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-13610-01	REED VALVE ASSY	1	25	6G1-14546-00	.VALVE, needle	1
2	6L5-W0004-01	.REED SET	1	26	676-14186-00	.PIN, float	1
3	6L5-13621-00	GASKET, valve seat	1	27	663-14159-00	.CLIP	1
4	95895-06016	BOLT, flange	2	28	98580-04008	.SCREW, pan head	1
5	6L5-14301-03	CARBURETOR ASSY 1	1	29	688-14548-00	.PIN, float arm	1
6	679-14923-00	.SCREW, pilot	1	30	98580-03006	.SCREW, pan head	2
7	679-14555-00	.SPRING	1	31	95380-03600	.NUT	2
8	6G1-14966-00	.CAP	1	32	97980-04125	.SCREW, with washer	4
9	6G1-14527-00	.PLATE	1	33	6G1-24452-00	.COVER	1
10	6G1-14126-00	.GASKET	1	34	6G1-24432-00	.GASKET, fuel pump 2	1
11	6L5-14948-03	.JET (#40)	1	35	6G1-24471-00	.DIAPHRAGM	1
12	676-14966-00	.CAP	1	36	6G1-24412-01	.BODY 1	1
13	98580-04010	.SCREW, pan head	2	37	6G1-24411-00	.DIAPHRAGM	1
14	92990-04100	.WASHER, spring	2	38	6G1-24431-01	.GASKET, fuel pump 1	1
15	90501-10326	.SPRING, compression	1	39	6G1-24421-00	.VALVE, check	2
16	663-14523-00	.SCREW, stop	1	40	6L5-14198-01	GASKET	1
17	6G1-14984-00	.O-RING	1	41	6L5-14440-00	SILENCER ASSY, intake	1
18	6G1-14980-01	.BODY, float chamber	1	42	97780-40716	.SCREW, tapping	3
19	6L5-14947-01	.JET, needle	1	43	95895-06095	BOLT, flange	2
20	676-14943-14	.JET, main (#68)	1	44	6L5-41271-20	KNOB, choke	1
21	97980-04114	.SCREW, with washer	4	45	6L5-41252-00	LEVER, choke	1
22	6G1-14398-00	.WASHER	1	46	91690-40048	PIN, spring	1
23	6G1-14992-00	.SCREW, drain	1	47	689-41273-00	GROMMET	1
24	6G1-14985-00	.FLOAT	1	48	6J8-41274-00	GROMMET 2	1



Fig. 3 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-15710-00	STARTER ASSY	1	11	*	.WIRE (L:1650MM)	1
2	6L5-15711-00	.CASE, starter	1	12	95895-06020	BOLT, flange	2
3	90387-06M70	..COLLAR	1	13	95895-06035	BOLT, flange	1
4	6L5-15714-00	.DRUM, sheave	1	14	6L5-15758-00-98	GUIDE, rope	1
5	6L5-15741-00	.PAWL, drive	1	15	95895-06016	BOLT, flange	2
6	6L5-15713-00	.SPRING, starter	1	16	6L5-15761-00	SEAL, rubber 1	1
7	6L5-15716-00	.PLATE, drive	1	17	6L5-42677-00	GRAPHIC, front	1
8	6A1-15705-00	.SPRING, drive pawl	1	18	6L5-15755-00	HANDLE, starter	1
9	97013-06012	.BOLT	1	19	6L5-15779-00	COVER	1
10	6A1-15767-00	.SPRING	1	20	6L5-15789-00	DAMPER	1

* Cut from 50m rolls, parts No. 90790-77002, cutting length 1.65m.

Fig. 4 COWLING. FUEL

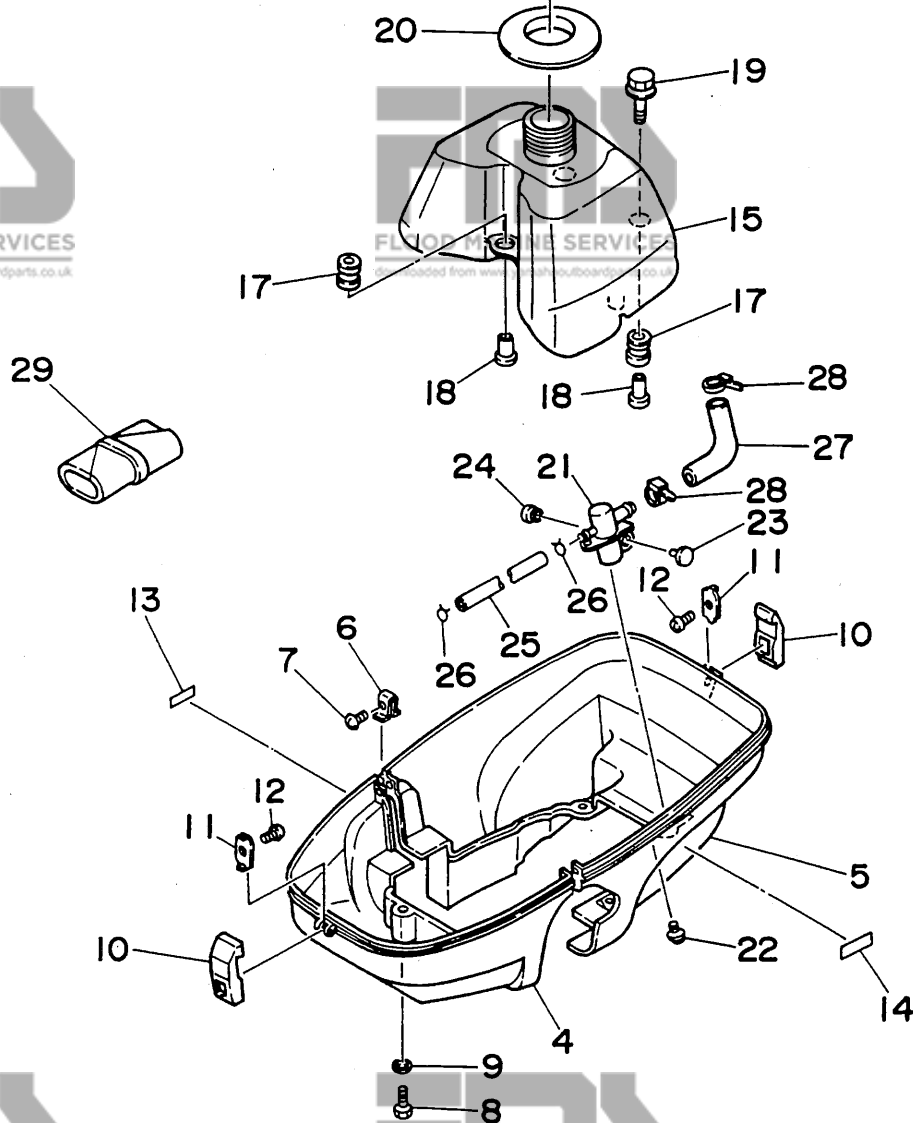
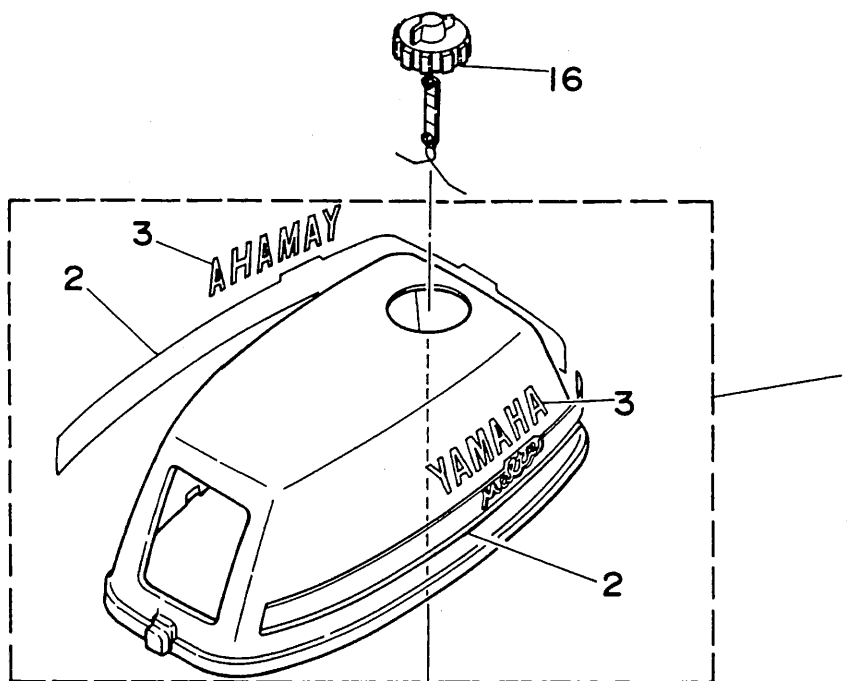


Fig. 4 COWLING. FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-42610-20	TOP COWLING ASSY	1	16	6L5-24610-20	CAP ASSY	1
2	6L5-W0070-20	.GRAPHIC SET	1	17	6A0-82317-00	DAMPER, ignition coil	3
3	6L5-42681-20	.MARK, cowling	2	18	624-42542-00	PIPE	3
4	6L5-42711-20	COWLING, bottom	1	19	90119-06M65	BOLT, with washer	2
5	6L5-42712-20	COWLING, bottom	1	20	6L5-24641-00	GASKET, cap 1	1
6	6L5-42774-00	STAY, apron 1	2	21	6L5-24500-00	FUEL COCK ASSY 1	1
7	98580-05010	SCREW, pan head	2	22	90159-06M10	SCREW, with washer	1
8	97395-06016	BOLT	4	23	6L5-44196-20	INDICATOR 3	1
9	92990-06600	WASHER, plate	4	24	6L5-44197-20	INDICATOR 4	1
10	6L5-42647-00	HOLDER, clamp band	2	25	6L5-24311-00	PIPE, fuel 1	1
11	6L5-42823-00	PLATE, stop	2	26	90467-08004	CLIP	2
12	90167-03M02	SCREW, tapping	2	27	6L5-24312-00	PIPE 2	1
13	6L5-44191-00	INDICATOR, shift	1	28	90465-13M11	CLAMP	2
14	6L5-24591-00	EMBLEM, fuel cock	1	29	656-W2810-01	TOOL KIT	1
15	6L5-24111-02	TANK, fuel	1				

Fig. 5 UPPER CASING. BRACKET

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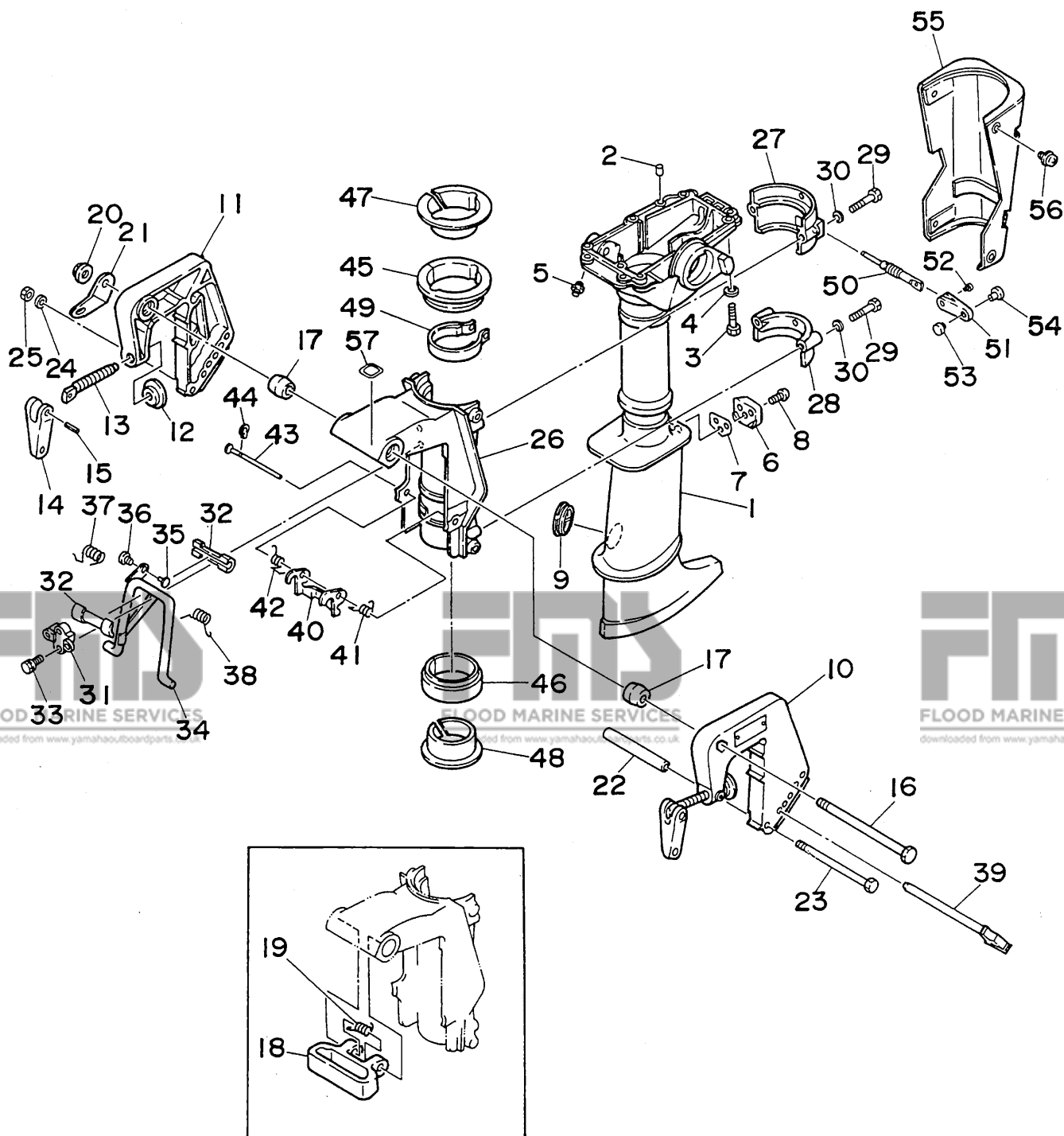
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Fig. 5 UPPER CASING. BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-45111-00-EJ	CASING, upper	1	30	92990-06600	WASHER, plate	4
2	93604-10M03	PIN, dowel	2	31	6E0-43313-00-94	BRACKET, swivel	1
3	97395-06030	BOLT	6	32	620-43189-00	BUSHING	2
4	92990-06600	WASHER, plate	6	33	95895-06020	BOLT, flange	2
5	93700-06004	NIPPLE, grease	1	34	6L5-43181-00	LEVER, tilt stop	1
6	6L5-45152-00	COVER, upper casing 2	1	35	6L5-44196-20	INDICATOR 3	1
7	6L5-45115-00	GASKET, upper casing	1	36	6L5-44197-20	INDICATOR 4	1
8	90149-05M08	SCREW	1	37	90508-16020	SPRING, torsion	1
9	647-45151-01	COVER, upper casing	1	38	90508-16021	SPRING, torsion	1
10	6L5-43111-00-EJ	BRACKET, clamp	1	39	6L5-43160-00	TILT ROD ASSY	1
11	6L5-43112-00-EJ	BRACKET, clamp	1	40	6L5-43614-00	PLATE, tilt lock	1
12	648-43114-01	PAD, transom clamp	2	41	90508-08M26	SPRING, torsion	1
13	6E0-43116-00	SCREW, transom clamp	2	42	90508-08M27	SPRING, torsion	1
14	6E0-43118-00	HANDLE, transom clamp	2	43	6L5-43659-00	SHAFT, reverse lock	1
15	90254-04M00	PIN, spring	2	44	99080-05600	CIRCLIP	1
16	90101-08M10	BOLT	1	45	6L5-42537-00	BUSHING, pivot shaft	1
17	6G1-43136-00	PIECE, friction	2	46	6L5-42538-00	BUSHING, pivot shaft	1
18	6L5-42121-00	BRACKET	1	47	6L5-42539-00	BUSHING, pivot shaft	1
19	90508-16M30	SPRING, torsion	1	48	6L5-42549-00	BUSHING, pivot shaft	1
20	95780-08300	NUT, flange	1	49	6E0-42528-03	PLATE, friction	1
21	6A1-43113-01	PLATE, clamp bracket	1	50	6L5-42529-01	SCREW, friction piece	1
22	90387-06M11	COLLAR	1	51	6L5-42561-00	KNOB, steering lock	1
23	90101-06335	BOLT	1	52	90266-04M05	RIVET	1
24	92990-06600	WASHER, plate	1	53	6L5-44196-20	INDICATOR 3	1
25	95380-06600	NUT	1	54	6L5-44197-20	INDICATOR 4	1
26	6L5-43311-00-EJ	BRACKET, swivel	1	55	6L5-43318-20	COVER	1
27	6L5-44511-00-EJ	COVER, upper mount	1	56	90159-06M10	SCREW, with washer	4
28	6L5-44553-00-EJ	COVER, lower mount	1	57	6A1-42792-01	MARK	1
29	97395-06035	BOLT	4				

Fig. 6 CONTROL

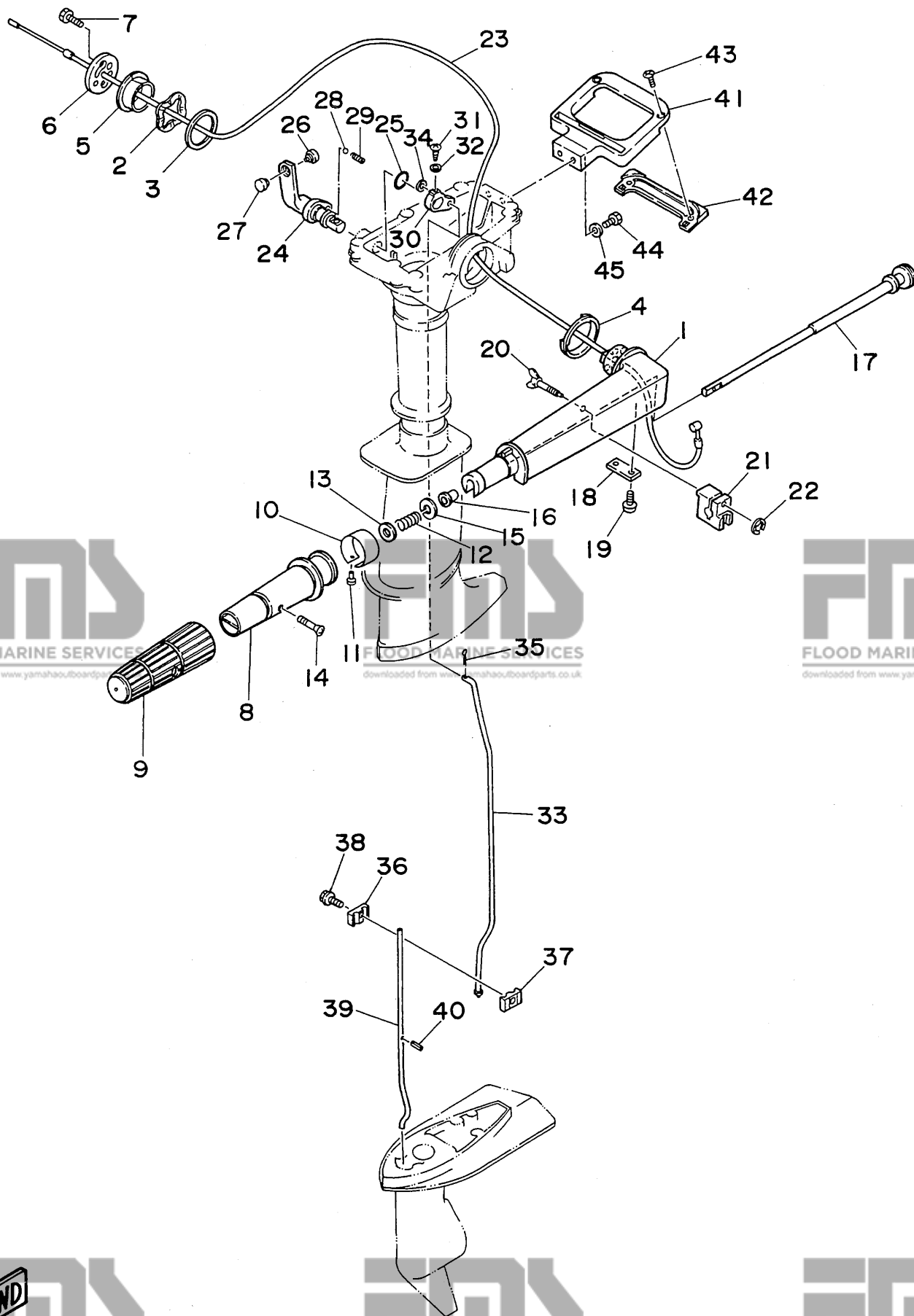


Fig. 6 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42111-03-EJ	HANDLE, steering	1	24	6L5-44111-00	HANDLE, gear shift	1
2	90206-35M11	WASHER, wave	1	25	93210-12327	O-RING	1
3	90202-35M24	WASHER, plate	1	26	6L5-44196-20	INDICATOR 3	1
4	90386-43M79	BUSH	1	27	6L5-44197-20	INDICATOR 4	1
5	90386-34M40	BUSH	1	28	93505-16024	BALL	1
6	6G1-42131-01	COVER, handle steering	1	29	90501-12274	SPRING, compression	1
7	97395-06016	BOLT	1	30	6L5-44121-00	LEVER, shift rod	1
8	664-42119-00	GRIP, steering handle	1	31	97780-40520	SCREW, tapping	1
9	6G1-42177-00	RUBBER, handle	1	32	92990-04600	WASHER, plate	1
10	6L5-42137-20	INDICATOR, throttle	1	33	6L5-44143-00	ROD, shift	1
11	90269-02M09	RIVET	1	34	92990-05600	WASHER, plate	1
12	90501-23215	SPRING, compression	1	35	91490-16010	PIN, cotter	1
13	92990-10600	WASHER, plate	1	36	6E0-44145-00	CONNECTOR, shift rod	1
14	90149-05M06	SCREW	1	37	6E0-44146-00	CONNECTOR, shift rod	1
15	90209-08M17	WASHER	1	38	95895-06020	BOLT, flange	1
16	90386-08032	BUSH	1	39	6L5-44144-00	ROD, shift (Short)	1
17	6G1-42138-01	LEVER, throttle	1		6L5-44144-10	ROD, shift (Long)	1
18	6E0-42159-02	STAY	1	40	91609-25014	PIN, spring	1
19	97895-05012	SCREW, pan head	2	41	6L5-42731-00-EJ	CARRYING HANDLE	1
20	6L5-42125-00	BOLT, friction adjusting	1	42	6L5-42735-20	PROTECTOR	1
21	6G1-42126-00	FRICTION, steering handle grip	1	43	90161-04M02	SCREW, tapping	2
22	99080-03600	CIRCLIP	1	44	97395-06020	BOLT	2
23	6L5-26301-01	THROTTLE CABLE ASSY	1	45	92990-06600	WASHER, plate	2

Fig. 7 LOWER CASING. DRIVE I

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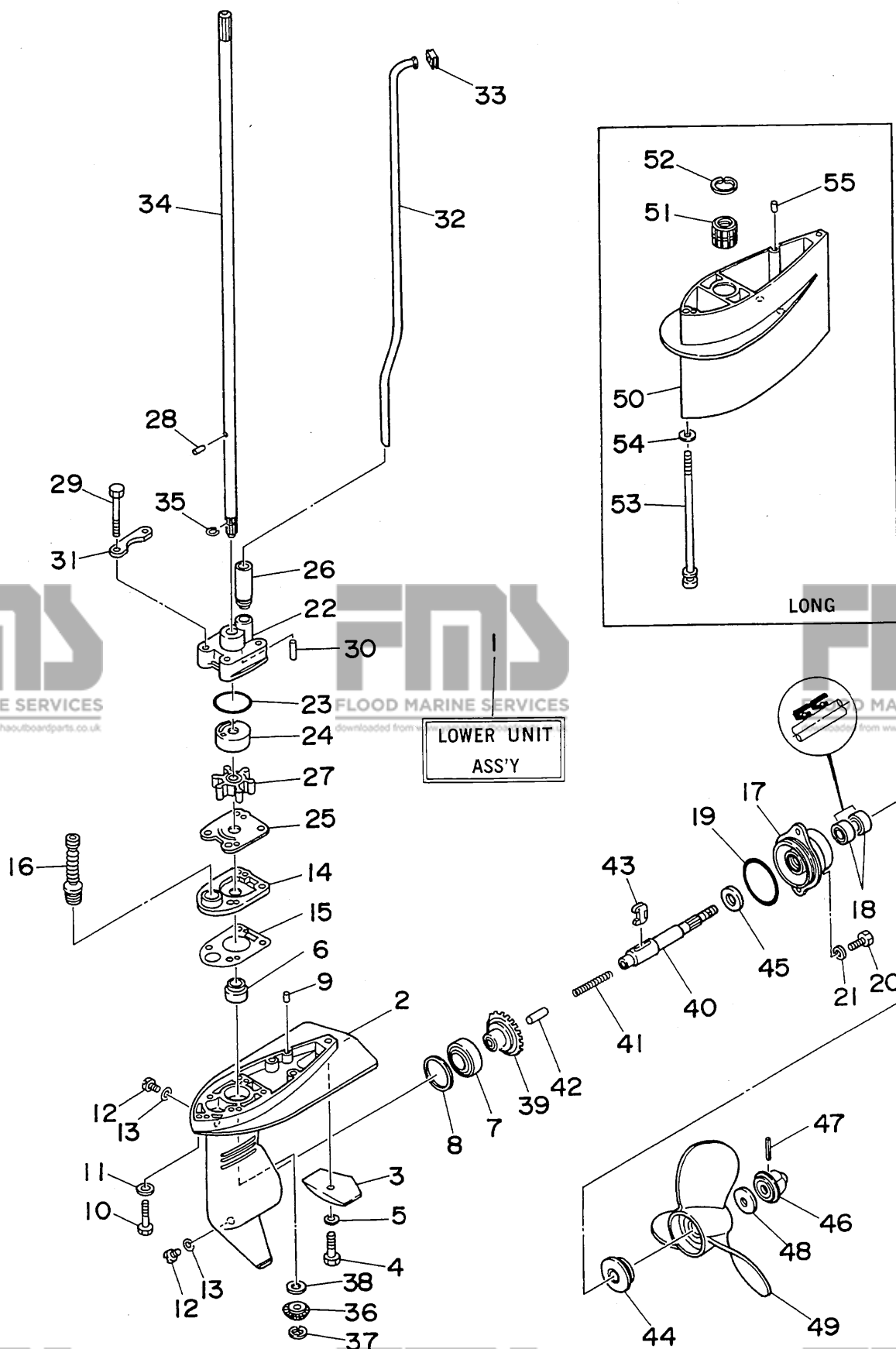
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Fig. 7 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-45300-00-EJ	LOWER UNIT ASSY (Short) (Ref.No. 2 to 8,12 to 31 and 34 to 43)	1 UR	31	6L5-44328-00	PLATE	2
	6L5-45300-10-EJ	LOWER UNIT ASSY (Long) (Ref.No. 2 to 8,12 to 31 and 34 to 43)	1 UR	32	6L5-44361-00	TUBE, water (Short)	1 UR
2	6L5-45311-00-EJ	CASING, lower	1		6L5-44361-10	TUBE, water (Long)	1 UR
3	6L5-45251-02	ANODE	1	33	646-44365-00	DAMPER, water seal	1
4	97395-06030	BOLT (Short)	1 UR	34	6L5-45511-00	SHAFT, drive (Short)	1 UR
	90101-06M18	BOLT (Long)	1 UR		6L5-45511-10	SHAFT, drive (Long)	1 UR
5	92990-06600	WASHER, plate (Short)	1	35	90467-07M12	CLIP	1
6	93103-09M41	OIL SEAL	1	36	6L5-45551-00	PINION	1
7	93316-003U0	BEARING, cylindrical	1	37	99009-06600	CIRCLIP	1
8	6L5-45567-00	SHIM	1 UN	38	6L5-45533-00-20	SHIM (T:2.0MM)	1 UR
9	93604-10M03	PIN, dowel	2		6L5-45533-00-21	SHIM (T:2.1MM)	1 UR
10	97395-06030	BOLT	3		6L5-45533-00-22	SHIM (T:2.2MM)	1 UR
11	92990-06600	WASHER, plate	3		6L5-45533-00-23	SHIM (T:2.3MM)	1 UR
12	90340-08M04	PLUG, straight screw	2	39	6L5-45560-00	GEAR	1
13	90430-08020	GASKET	2	40	6L5-45611-00	SHAFT, propeller	1
14	6L5-45321-00-5B	PLATE	1	41	90501-10064	SPRING, compression	1
15	6L5-45315-00	PACKING, lower casing	1	42	6L5-45635-00	PLUNGER, shift	1
16	6L2-44147-00	BOOT, shift rod	1	43	6L5-45631-00	CLUTCH, dog	1
17	6L5-45361-00-EJ	CAP, lower casing	1	44	6L5-45987-00	SPACER	1
18	93101-13M12	OIL SEAL	2	45	90201-13198	WASHER, plate	1
19	93210-48214	O-RING	1	46	6L5-45616-00	NUT, propeller	1
20	97395-06016	BOLT	2	47	91490-25030	PIN, cotter	1
21	92990-06600	WASHER, plate	2	48	90201-08M54	WASHER, plate	1
22	6L5-44311-00	HOUSING, water pump	1	49	6L5-45943-00-EL	PROPELLER (3X7-1/4"X6"-BS)	1 UR
23	93210-33M85	O-RING	1		6L5-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BS)	1 UR
24	6L5-44322-00	INSERT, cartridge	1		6L5-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-B)	1 UR
25	6L5-44323-00	OUTER PLATE, cartridge	1	50	6L5-45211-00-EJ	EXTENSION (Long)	1
26	6E0-44366-00	DAMPER, water seal	1	51	6L5-45318-00	BUSHING, drive shaft (Long)	1
27	6L5-44352-00	IMPELLER	1	52	93420-22M03	CIRCLIP	1
28	93604-07M13	PIN, dowel	1	53	90101-06M18	BOLT	3
29	97395-06040	BOLT	4	54	92990-06600	WASHER, plate	3
30	93604-18080	PIN, dowel	2	55	93604-10M03	PIN, dowel	2

Fig. 8 GENERATOR

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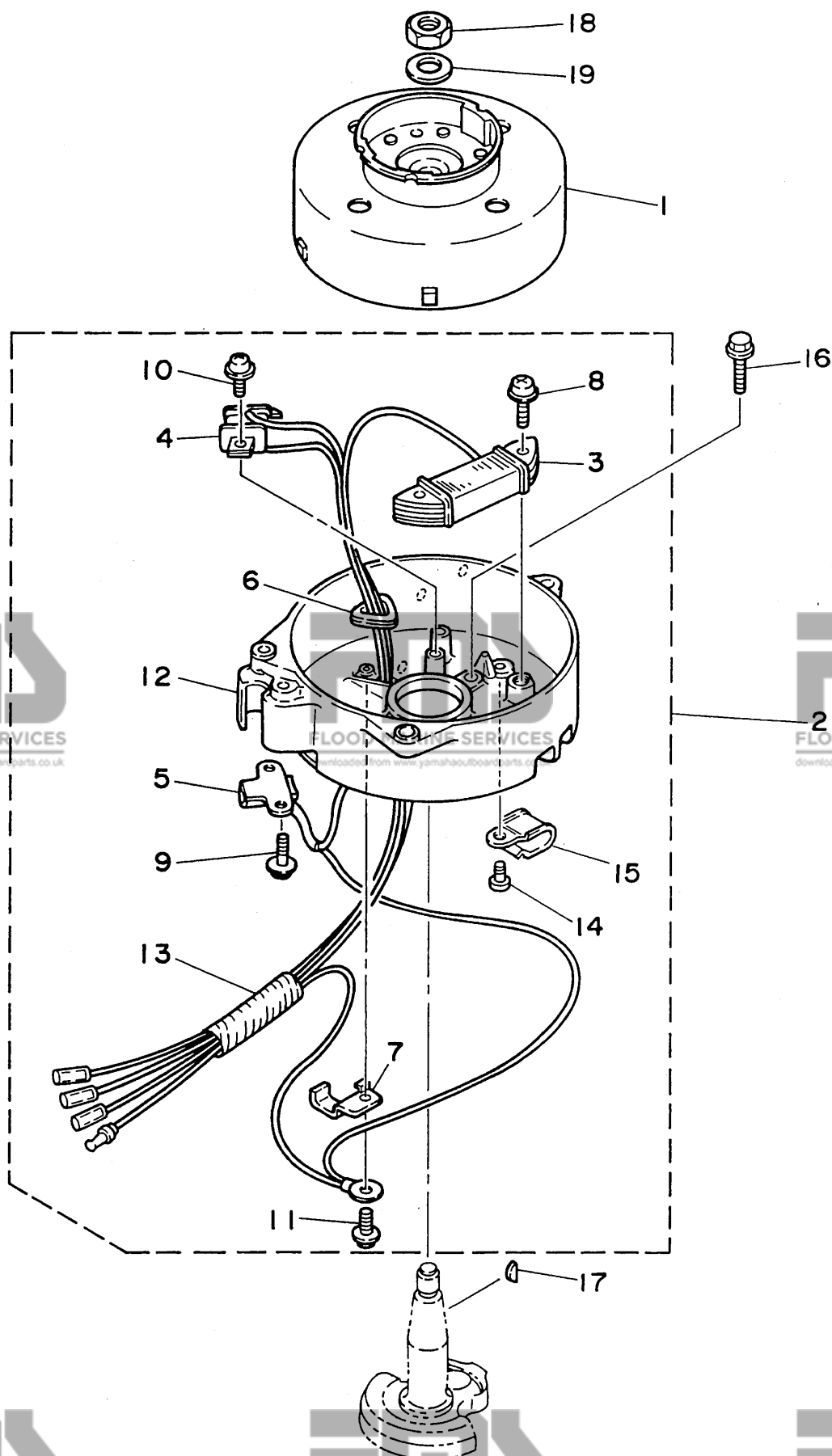
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Fig. 8 GENERATOR

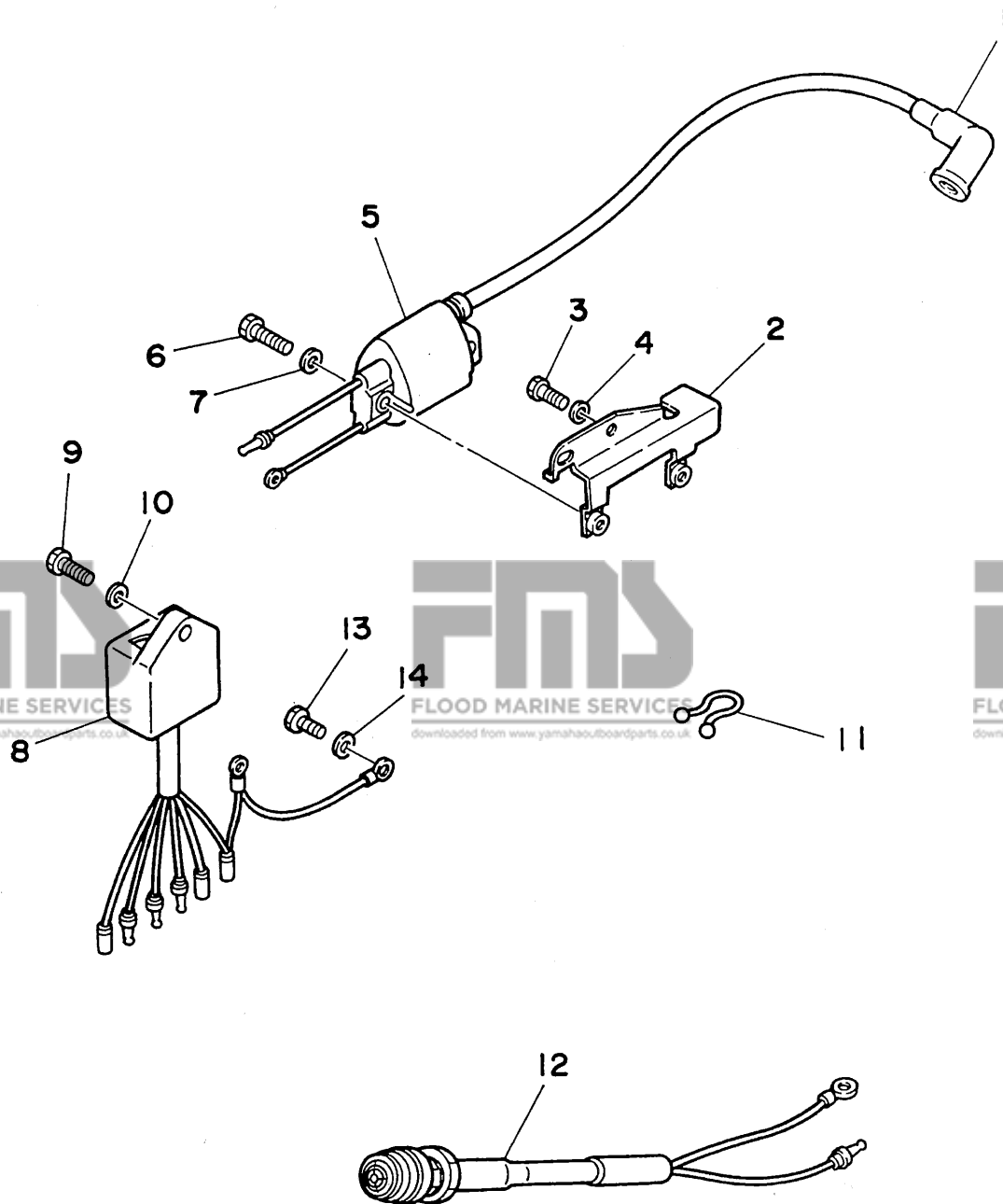
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-85550-M0	ROTOR ASSY	1	11	90159-04035	.SCREW, with washer	1
2	6L5-85560-M1	BASE ASSY	1	12	6L5-15771-01	.STAY 1	1
3	6E0-85520-70	.COIL, charge	1	13	90446-10M01	.HOSE	1
4	6L5-85595-M0	.COIL, pulser	1	14	98580-05008	.SCREW, pan head	1
5	6L5-85592-M0	.PULSER COIL ASSY	1	15	90465-10M34	.CLAMP	1
6	6E0-81336-70	.GROMMET	1	16	90105-06M14	BOLT, washer based	2
7	6E0-81328-70	.CLAMP	1	17	90280-04M06	KEY, woodruff	1
8	90159-05038	.SCREW, with washer	2	18	90170-10113	NUT	1
9	90159-05037	.SCREW, with washer	2	19	90201-10269	WASHER, plate	1
10	90159-04036	.SCREW, with washer	2				

Fig. 9 ELECTRIC PARTS

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Fig. 9 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-82370-20	PLUG CAP ASSY	1	8	6L5-85540-M0	C.D.I. UNIT ASSY	1
2	6L5-82316-00	BRACKET, ignition coil	1	9	97313-06016	BOLT	1
3	97313-06016	BOLT	2	10	92990-06600	WASHER, plate	1
4	92990-06600	WASHER, plate	2	11	90465-18147	CLAMP	1
5	6L5-85570-N0	IGNITION COIL ASSY	1	12	6L5-82550-00	ENGINE STOP SWITCH ASSY	1
6	92503-06015	SCREW, pan head	2	13	97013-06012	BOLT	1
7	92990-06600	WASHER, plate	2	14	92990-06600	WASHER, plate	1

Fig. 10 REPAIR KIT

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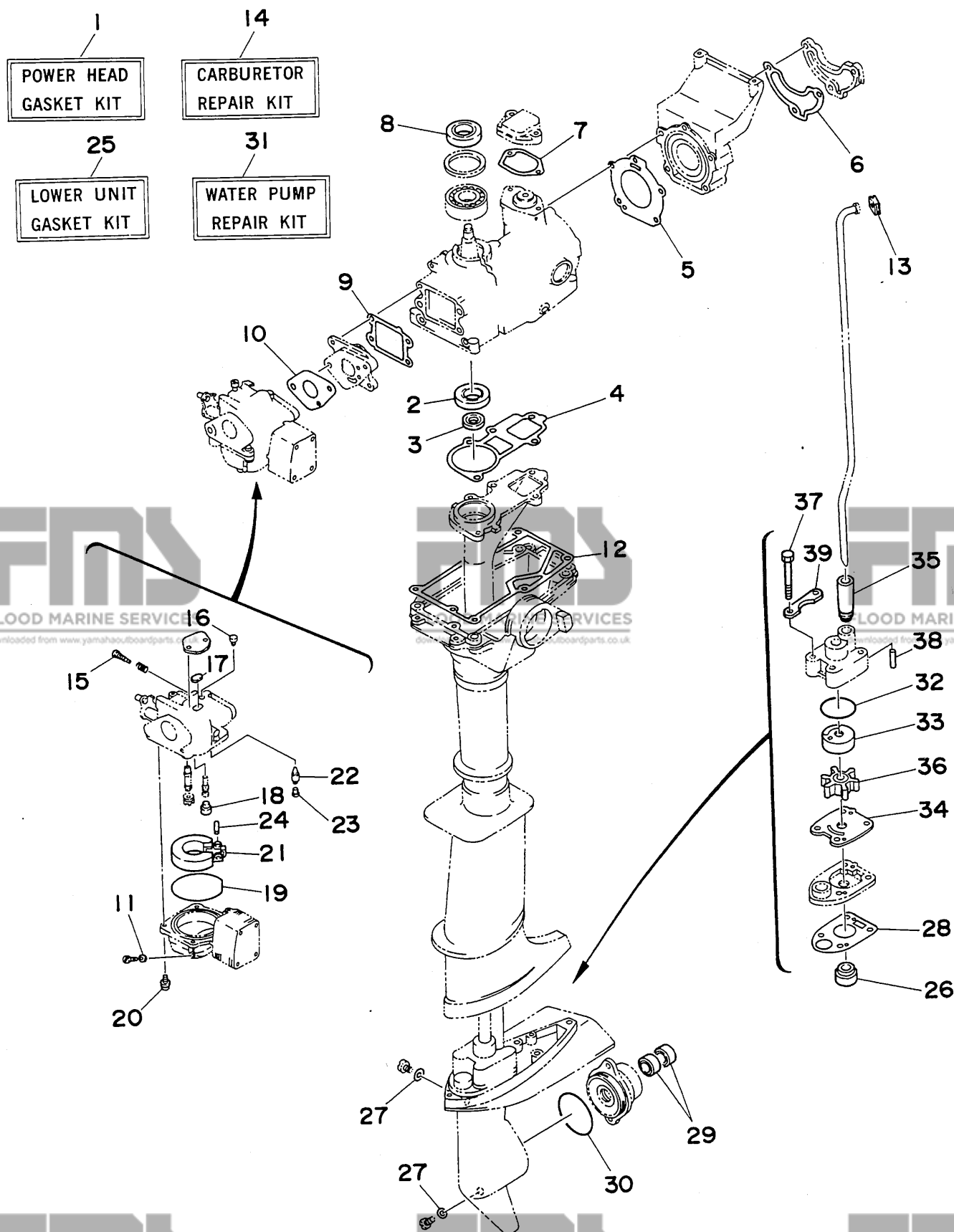
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Fig. 10 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6L5-W0001-01	POWER HEAD GASKET KIT	1	21	6G1-14985-00	.FLOAT	1
2	93101-20M29	.OIL SEAL	1	22	6G1-14546-00	.VALVE, needle	1
3	93101-09M42	.OIL SEAL	1	23	676-14186-00	.PIN, float	1
4	6L5-15369-00	.GASKET, oil seal housing	1	24	688-14548-00	.PIN, float arm	1
5	6L5-11181-00	.GASKET, cylinder head 1	1	25	6L5-W0001-20	LOWER UNIT GASKET KIT	1
6	6L5-11193-00	.GASKET, head cover 1	1	26	93103-09M41	.OIL SEAL	1
7	6L5-12414-00	.GASKET, cover	1	27	90430-08020	.GASKET	2
8	93101-20M34	.OIL SEAL	1	28	6L5-45315-00	.PACKING, lower casing	1
9	6L5-13621-00	.GASKET, valve seat	1	29	93101-13M12	.OIL SEAL	2
10	6L5-14198-01	.GASKET	1	30	93210-48214	.O-RING	1
11	6G1-14398-00	.WASHER	1	31	6L5-W0078-00	WATER PUMP REPAIR KIT	1
12	6L5-45113-00	.GASKET, upper casing	1	32	93210-33M85	.O-RING	1
13	646-44365-00	.DAMPER, water seal	1	33	6L5-44322-00	.INSERT, cartridge	1
14	6G1-W0093-00	CARBURETOR REPAIR KIT	1	34	6L5-44323-00	.OUTER PLATE, cartridge	1
15	679-14923-00	.SCREW, pilot	1	35	6E0-44366-00	.DAMPER, water seal	1
16	6G1-14966-00	.CAP	1	36	6L5-44352-00	.IMPELLER	1
17	6G1-14126-00	.GASKET	1	37	97395-06040	.BOLT	4
18	676-14966-00	.CAP	1	38	93604-18080	.PIN, dowel	2
19	6G1-14984-00	.O-RING	1	39	6L5-44328-00	.PLATE	2
20	97980-04114	.SCREW, with washer	1				