75AE(T)(692)
85AE(T)(688)

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 75AE(T) '90(692)/85AE(T)'90(685). When you are ordering replacement parts for the 75AE(T)'90 (692)/85AE(T)'90(685), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

   EXAMPLE

   CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

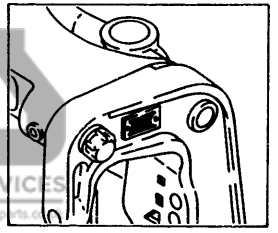
4. Indication of No. of constituent parts for assembly.
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

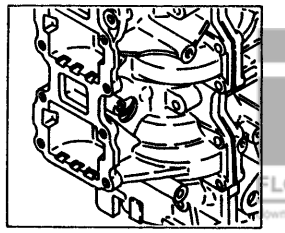
   EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	75AE	L:303807 and following
	75AET	L:403475 and following
	85AE	L:312761 and following
	85AET	L:410736 and following





Color Code	Color Name	Abbreviate
1D	DARK BLUISH GRAY SOLID 1	DBGS 1

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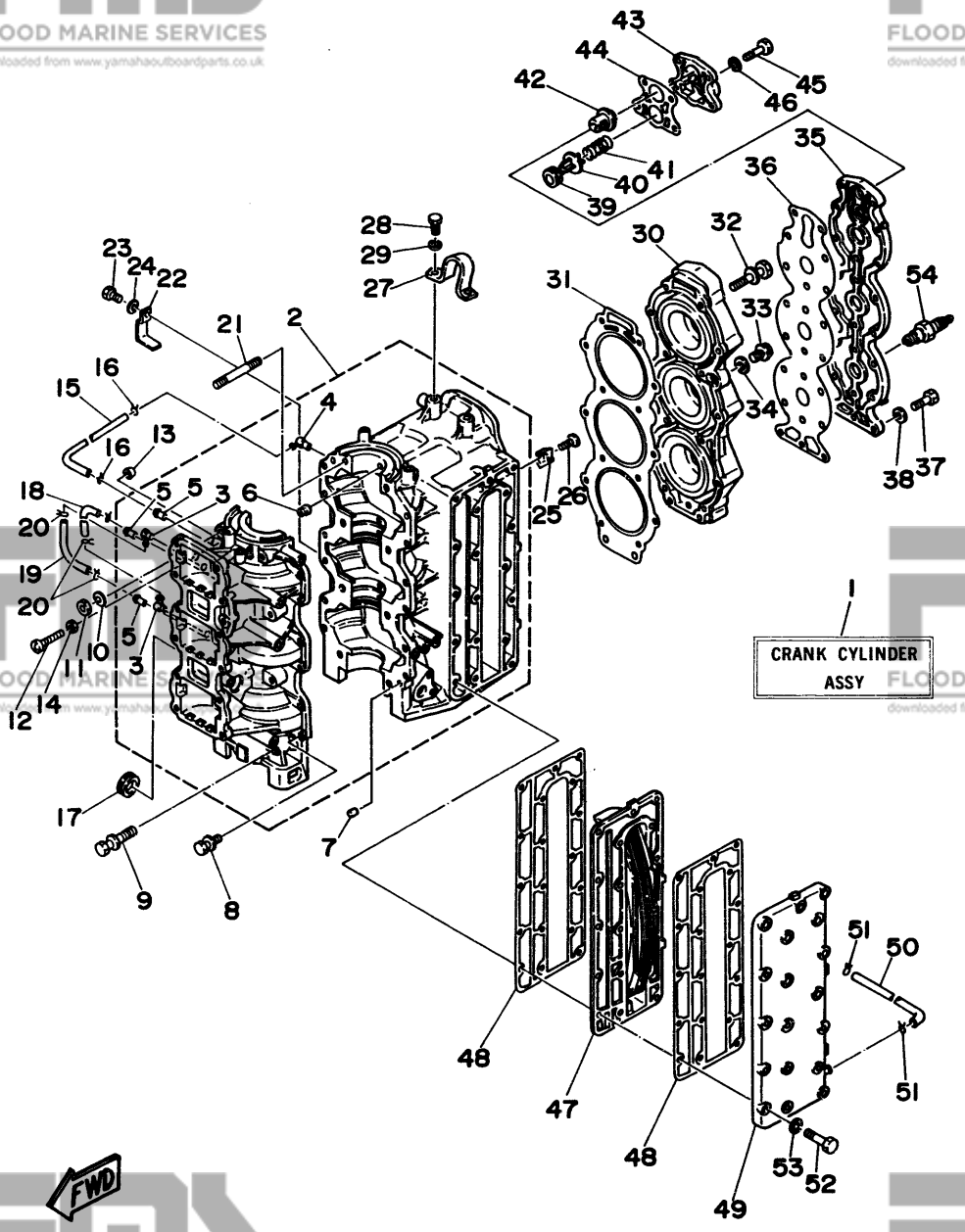
Fig. 1 CYLINDER. CRANKCASE



Ref.No.	Parts No.	Description	Q'ty
1	688-W0090-81-1D	CRANK CYLINDER ASSY (Ref.No. 2 to 53 and Fig. 2, Ref.No. 1 to 23)	1
2	688-15100-04-94	CRANKCASE ASSY	1
3	688-11370-00	.CHECK VALVE ASSY	2
4	650-11370-00	.CHECK VALVE ASSY	1
5	624-14485-00	.PIPE, joint	3
6	663-11518-01	.LOCK, bearing	3
7	93608-12063	PIN, dowel	2
8	90119-06M12	BOLT, with washer	12
9	90119-10M07	BOLT, with washer	6
10	90201-100F7	WASHER, plate	2
11	95313-10600	NUT	2
12	90157-06014	SCREW, pan head	1
13	688-44194-00	CAP	1
14	95303-06700	NUT	1
15	90445-07260	HOSE	1
16	90467-06016	CLIP	2
17	90480-24M04	GROMMET	1
18	90445-07M00	HOSE	1
19	90445-07M23	HOSE	1
20	90467-06016	CLIP	4
21	90116-10M06	BOLT, stud	2
22	90465-12M03	CLAMP	1
23	97313-06010	BOLT	1
24	92990-06100	WASHER, spring	1
25	688-11325-00	ANODE	2
26	98680-04016	SCREW, oval head	2
27	688-11119-00	HANGER,engine	1
28	97313-08020	BOLT	2
29	92990-08100	WASHER, spring	2
30	688-11111-02-94	HEAD, cylinder 1	1
31	688-11181-02	GASKET, cylinder head 1	1
32	90119-08M21	BOLT, with washer	14
33	90340-14M00	PLUG, straight screw	1
34	90430-14115	GASKET	1
35	688-11191-00-9M	COVER, cylinder head 1	1
36	688-11193-01	GASKET, head cover 1	1
37	97313-06025	BOLT	18
38	92990-06600	WASHER, plate	18
39	90480-20M05	GROMMET	1
40	688-12416-00	VALVE, pressure control	1
41	90501-16M11	SPRING, compression	1
42	688-12411-01	THERMOSTAT	1
43	688-12413-00-9M	COVER, thermostat	1
44	688-12414-00	GASKET, cover	1
45	97013-06035	BOLT	4
46	92990-06600	WASHER, plate	4
47	688-41111-00-9M	INNER COVER, exhaust	1
48	688-41112-00	GASKET, exhaust inner cover	2
49	688-41113-00-9M	OUTER COVER, exhaust	1
50	663-24312-01	PIPE 2	1
51	90467-08004	CLIP	2
52	97313-08040	BOLT	18
53	92990-08600	WASHER, plate	18
54	94702-00247	PLUG, spark (NGK BR8HS 10)	3

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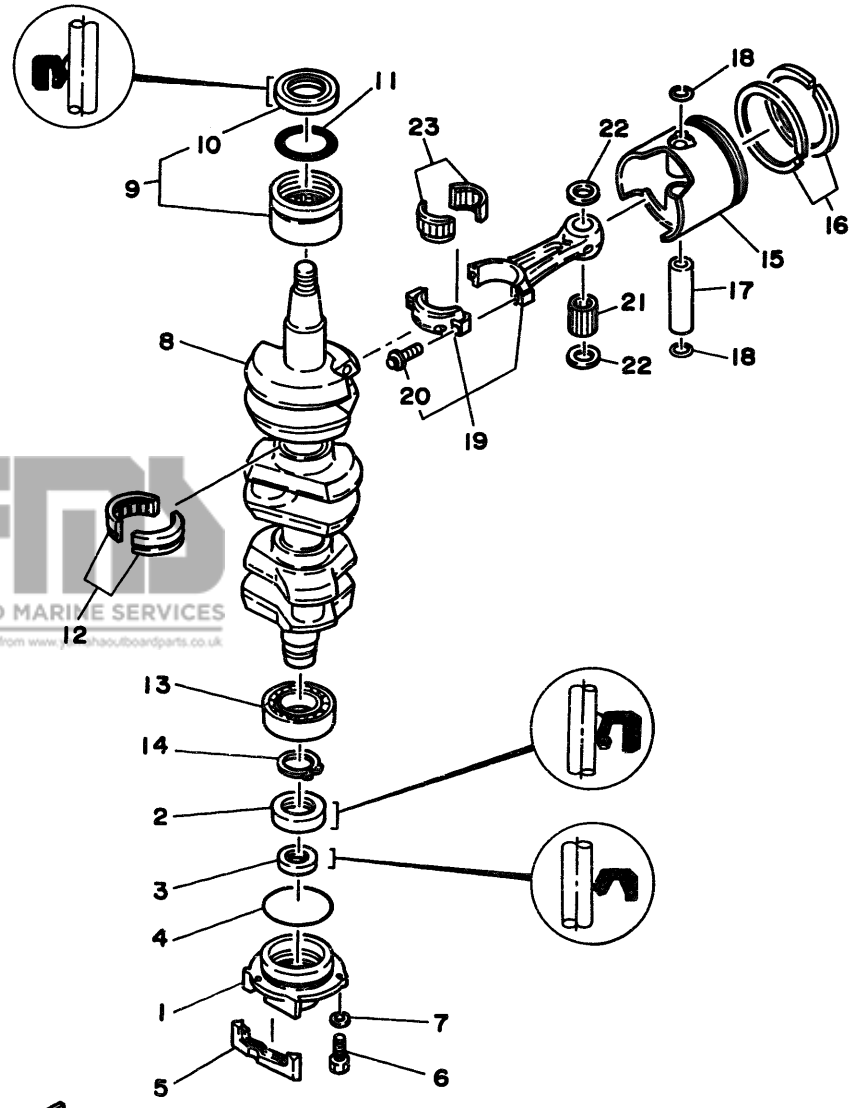
Fig. 2 CRANKSHAFT. PISTON



Ref.No.	Parts No.	Description	Q'ty
1	688-15359-01-94	HOUSING, oil seal	1
2	93102-30M05	OIL SEAL	1
3	93104-20M02	OIL SEAL	1
4	93210-62269	O-RING	1
5	688-15379-00	SEAL, crankcase	1
6	97395-06020	BOLT	3
7	92990-06600	WASHER, plate	3
8	688-11411-01	CRANKSHAFT	1
9	93310-636U4	BEARING, cylindrical	1
10	93102-36M24	.OIL SEAL	1
11	93210-46M16	O-RING	1
12	93310-835U8	BEARING, cylindrical	2
13	93306-206U5	BEARING	1
14	93410-32M00	CIRCLIP	1

Ref.No.	Parts No.	Description	Q'ty
15	688-11631-81-96	PISTON (STD)	3
	688-11635-81	PISTON (0.25MM O/S)	3 AP
	688-11636-81	PISTON (0.50MM O/S)	3 AP
16	688-11610-02	PISTON RING SET (STD)	3
	688-11610-12	PISTON RING SET (0.25MM O/S)	3 AP
	688-11610-22	PISTON RING SET (0.50MM O/S)	3 AP
17	676-11633-00	PIN, piston	3
18	688-11634-10	CLIP, piston pin	6
19	688-11650-03	CONNECTING ROD ASSY	3
20	90109-08462	.BOLT	2
21	93603-21111	PIN, dowel	84
22	90201-20417	WASHER, plate	6
23	93310-730V8	BEARING, cylindrical	3

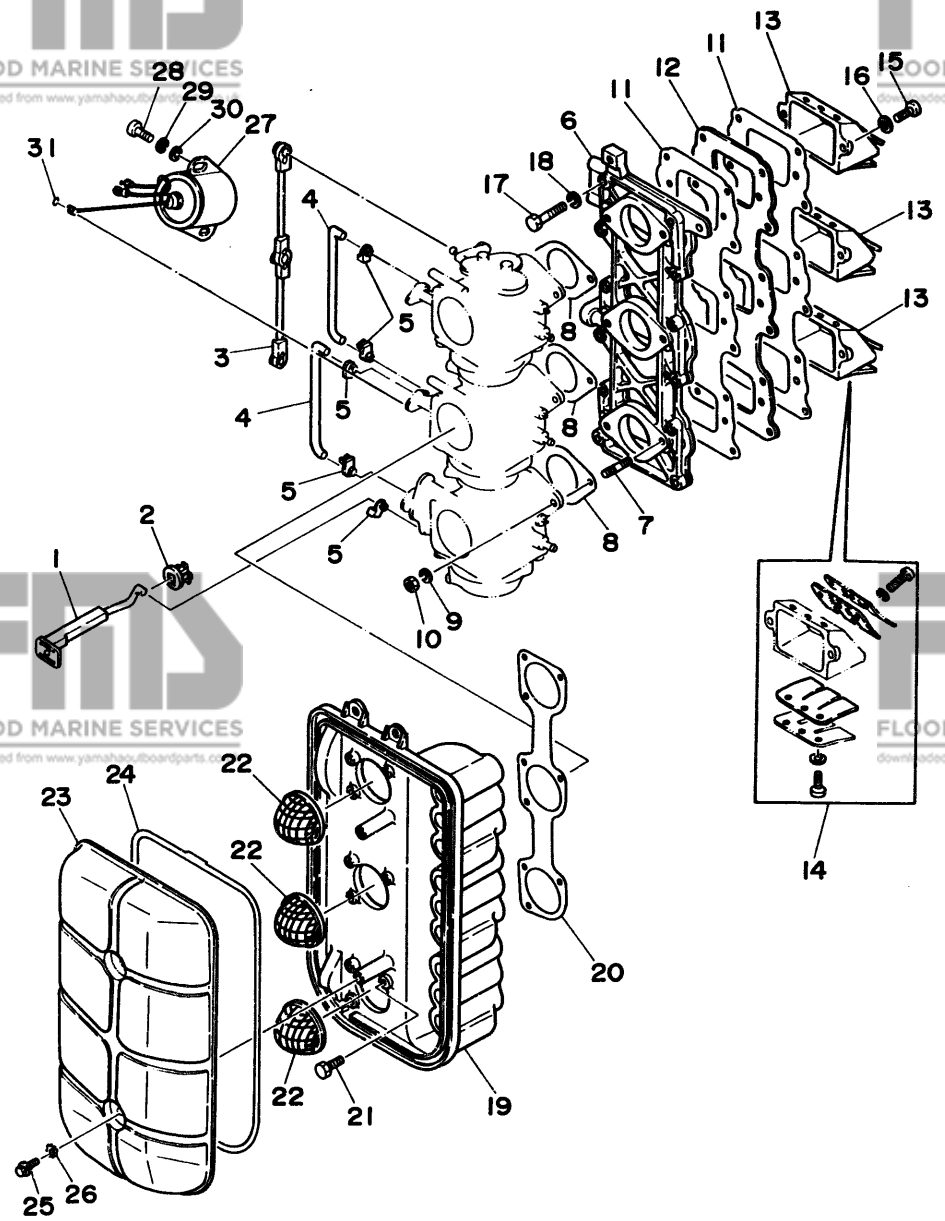


Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	692-41256-00	ROD, choke 1	1
2	689-41273-00	GROMMET	1
3	688-41217-01	ROD, accel. lever	1
4	688-41257-01	ROD, choke 2	2
5	661-41262-02	JOINT, choke lever	5
6	688-13641-00-94	MANIFOLD 1	1
7	90116-06122	BOLT, stud	6
8	688-14198-00	GASKET	3
9	92990-06100	WASHER, spring	6
10	95380-06600	NUT	6
11	688-13621-00	GASKET, valve seat	2
12	688-13624-00	PLATE, reed valve	1
13	688-13610-00	REED VALVE ASSY	3 UR
14	688-W0004-00	.REED SET	3 UR
15	98580-05020	SCREW, pan head	6
16	92990-05100	WASHER, spring	6
17	97313-06030	BOLT	12
18	92990-06100	WASHER, spring	12
19	688-14417-00-94	COVER 1	1
20	688-14483-00	GASKET	1
21	97313-06018	BOLT	6
22	688-14481-00	CAP, carburetor	3
23	688-14418-00	COVER 2	1
24	688-14416-00	GASKET, air cleaner	1
25	95895-06016	BOLT, flange	2
26	90209-06M05	WASHER	2
27	688-86110-01	SOLENOID	1
28	92503-06015	SCREW, pan head	2
29	92990-06100	WASHER, spring	2
30	92990-06200	WASHER, plain	2
31	93210-03261	O-RING	1

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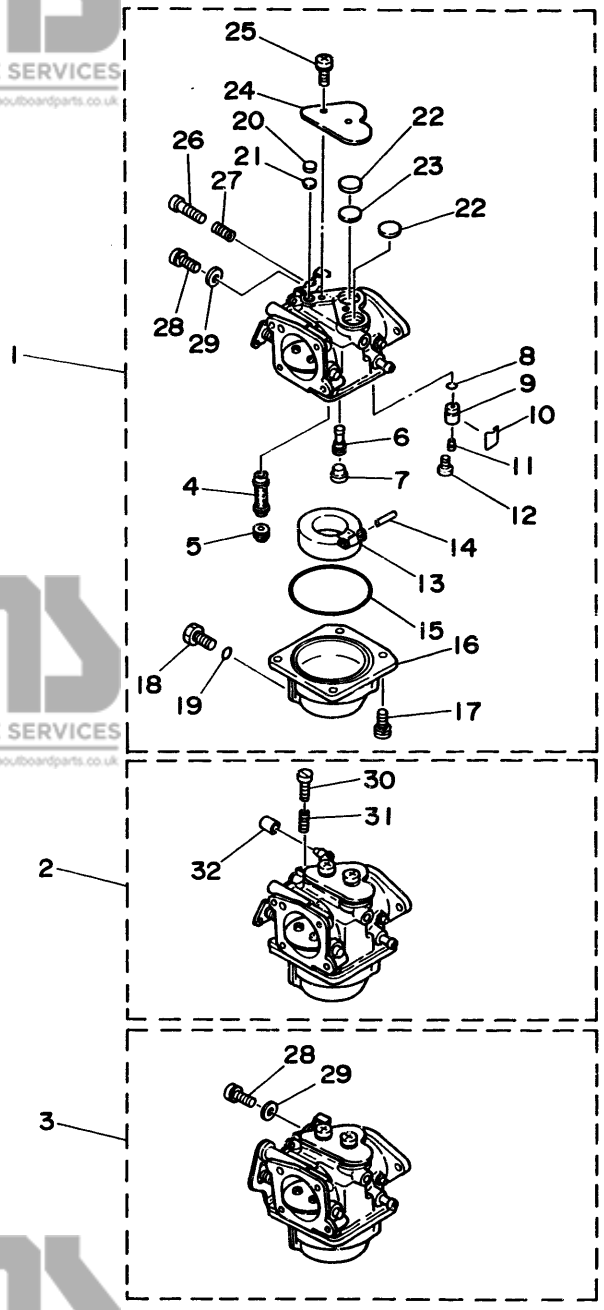

Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	688-14301-14	CARBURETOR ASSY 1 (85A Model)	1 UR
	692-14301-34	CARBURETOR ASSY 1 (75A Model)	1 UR
2	688-14302-14	CARBURETOR ASSY 2 (85A Model)	1 UR
	692-14302-34	CARBURETOR ASSY 2 (75A Model)	1 UR
3	688-14303-14	CARBURETOR ASSY 3 (85A Model)	1 UR
	692-14303-34	CARBURETOR ASSY 3 (75A Model)	1 UR
4	688-14947-00	.JET, needle (85A Model)	3 UR
	692-14947-10	.JET, needle (75A Model)	3 UR
5	676-14943-40	.JET, main (#165) (85A Model)	3 UR
	676-14943-39	.JET, main (#160) (75A Model)	3 UR
6	676-14948-18	.JET (#78) (85A Model)	3 UR
	676-14948-19	.JET (#80) (75A Model)	3 UR
7	676-14966-00	.CAP	3
8	93210-04228	.O-RING	3
9	692-14590-00	.NEEDLE VALVE ASSY	3
10	663-14159-00	.CLIP	3
11	676-14186-00	.PIN, float	3
12	98580-04008	.SCREW, pan head	3
13	676-14985-01	.FLOAT	3
14	688-14548-00	.PIN, float arm	3
15	676-14984-00	.GASKET, float chamber	3
16	688-14980-00	.BODY, float chamber	3
17	97980-04114	.SCREW, with washer	12
18	6H3-14992-00	.SCREW, drain	3
19	93210-04230	.O-RING	3
20	663-14126-00	.GASKET	3
21	663-14527-00	.PLATE	3
22	688-14126-00	.GASKET	6
23	688-14527-00	.PLATE	3
24	688-14572-01	.SEAL	3
25	97980-05310	.SCREW, with washer	6
26	692-14923-00	.SCREW, pilot	3
27	679-14555-00	.SPRING	3
28	663-14592-00	.SCREW (Upper/Lower)	2
29	90201-05652	.WASHER, plate (Upper/Lower)	2
30	663-14523-00	.SCREW, stop (Center)	1
31	90501-10326	.SPRING, compression (Center)	1
32	6H2-14578-00	.COLLAR (Center)	1

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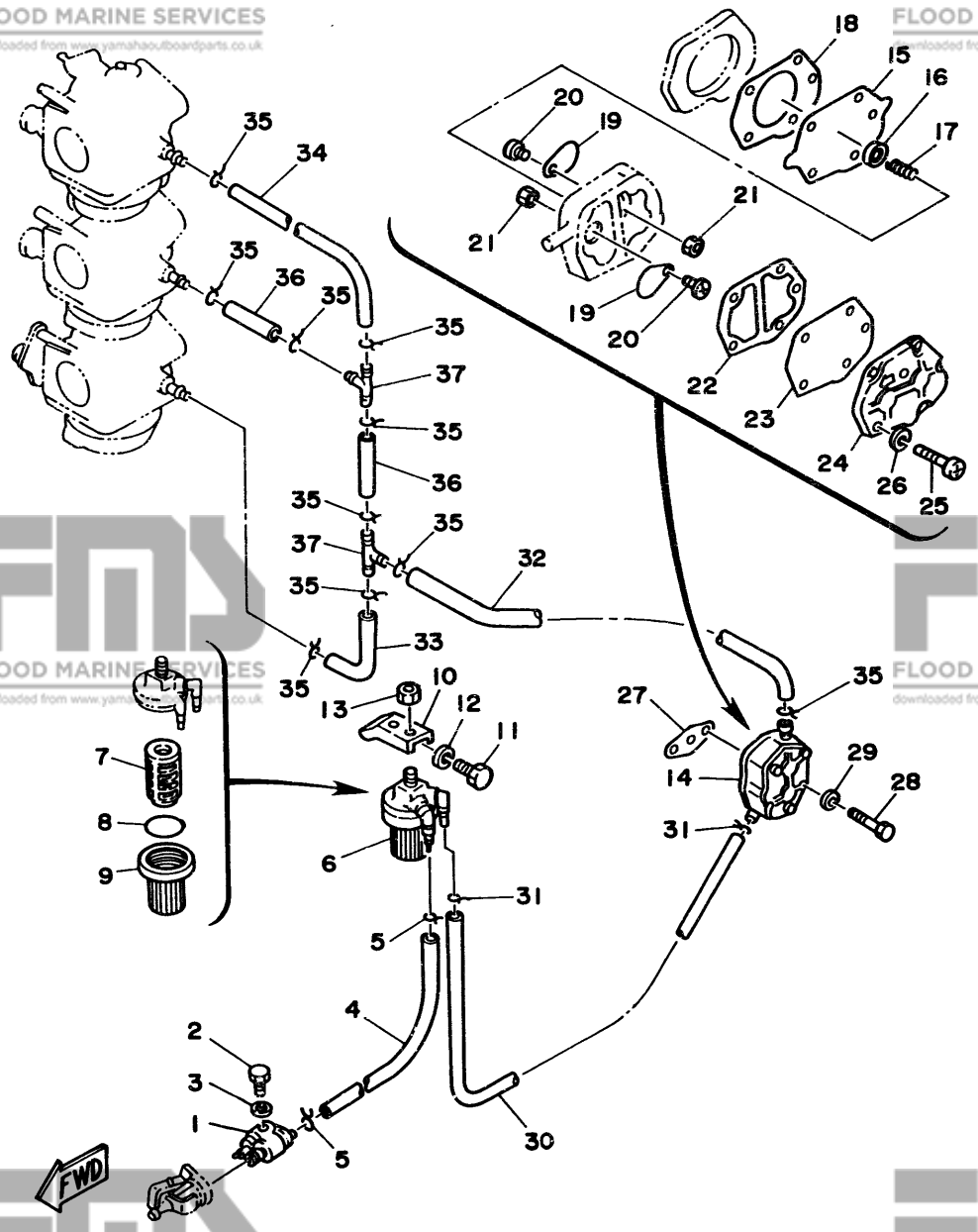
Fig. 5 FUEL 1



Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1
2	97395-06020	BOLT	1
3	92990-06600	WASHER, plate	1
4	90445-09078	HOSE	1
5	90467-08004	CLIP	2
6	655-24560-01	FILTER ASSY	1
7	6F5-24563-00	.ELEMENT, filter	1
8	93210-37M25	.O-RING	1
9	655-24521-01	.CUP, filter	1
10	648-24566-01	BRACKET, filter	1
11	97313-06014	BOLT	1
12	92990-06100	WASHER, spring	1
13	95380-08600	NUT	1
14	6A0-24410-04	FUEL PUMP ASSY	1
15	648-24411-00	.DIAPHRAGM	1
16	648-24424-00	.SEAT, spring	1
17	648-24423-00	.SPRING, diaphragm	1
18	648-24434-01	.GASKET, body	1
19	6A0-24421-01	.VALVE, check	2
20	6A0-14325-00	.SCREW, pan head	2
21	95380-03600	.NUT	2
22	648-24435-02	.GASKET, body 2	1
23	663-24411-00	.DIAPHRAGM	1
24	648-24413-01	.BODY 2	1
25	98580-05530	.SCREW, pan head	3
26	92990-05100	.WASHER, spring	3
27	650-24431-00	GASKET, fuel pump 1	1
28	97395-06040	BOLT	2
29	92990-06600	WASHER, plate	2
30	90445-09094	HOSE	1
31	90467-08004	CLIP	2
32	90445-09100	HOSE	1
33	688-24313-00	PIPE 3	1
34	688-24314-00	PIPE 4	1
35	90467-08004	CLIP	10
36	90445-09220	HOSE	2
37	688-24378-00	PIPE, joint 4	2

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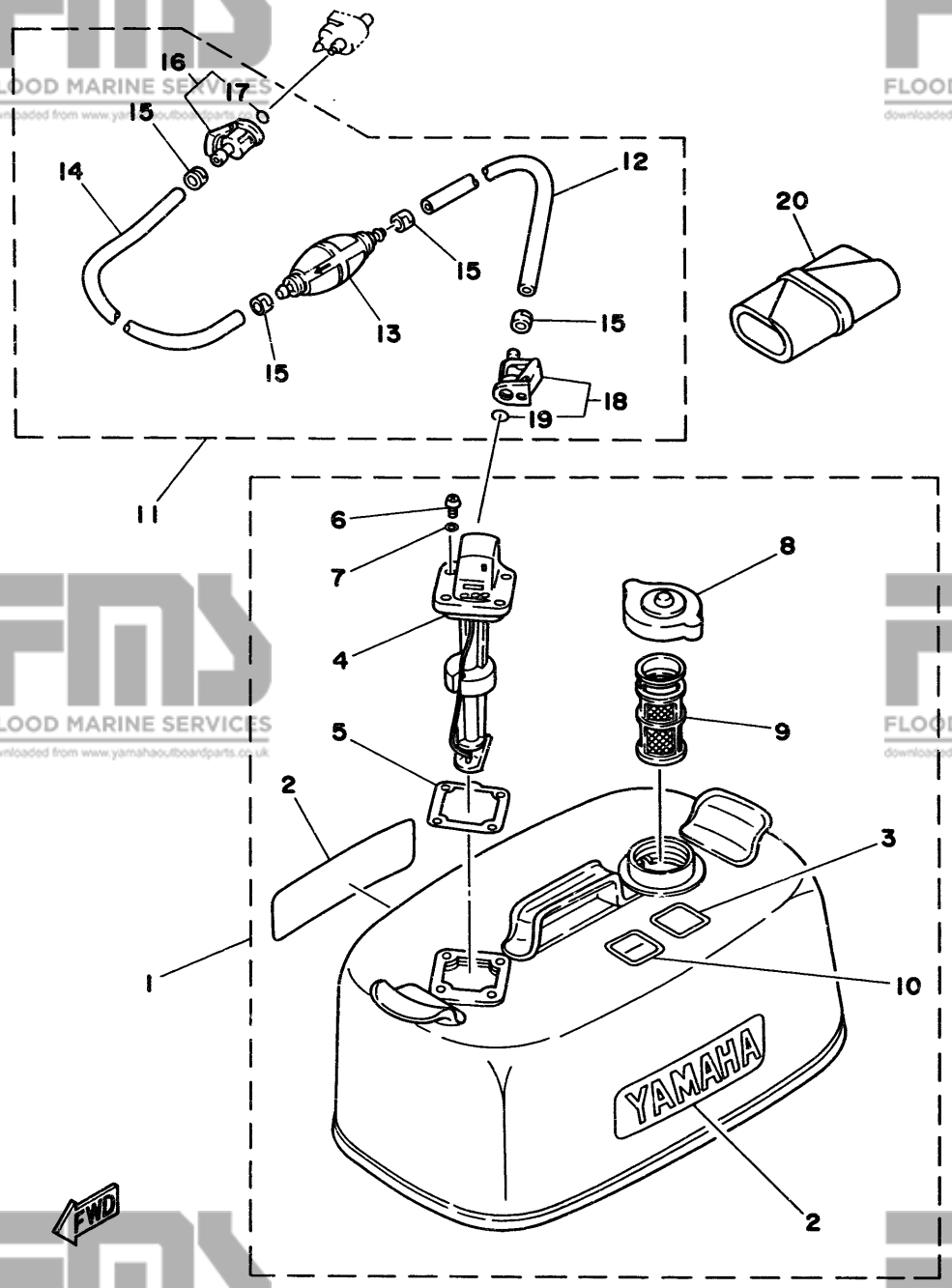

Fig. 6 FUEL 2

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-W2420-62-24	FUEL TANK ASSY	1
2	6Y1-24246-00	.GRAPHIC, side	2
3	6Y1-24257-00	.GRAPHIC	1
4	6Y1-24260-02	.FUEL METER ASSY	1
5	6Y1-24268-00	.GASKET, fuel meter	1
6	98586-05016	.SCREW, pan head	4
7	6Y1-24329-00	.SEAL	4
8	6Y1-24610-00	.CAP ASSY	1
9	6Y1-24167-00	.STRAINER	1
10	6Y1-24254-60	.GRAPHIC	1
11	6Y1-24306-05	FUEL PIPE COMP. 1	1
#12	90445-11M06	.HOSE (L2050)	1
13	6Y1-24360-02	.PRIMER PUMP ASSY	1
#14	90445-11M05	.HOSE (L850)	1
15	650-24351-01	.BAND 1	4
16	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1
17	93210-08287	..O-RING	1
18	6Y1-24305-01	.FUEL PIPE JOINT COMP. 2	1
19	93210-08287	..O-RING	1
20	656-W2810-01	TOOL KIT	1

Also available in 30m rolls. (Parts No. 90890-56878)

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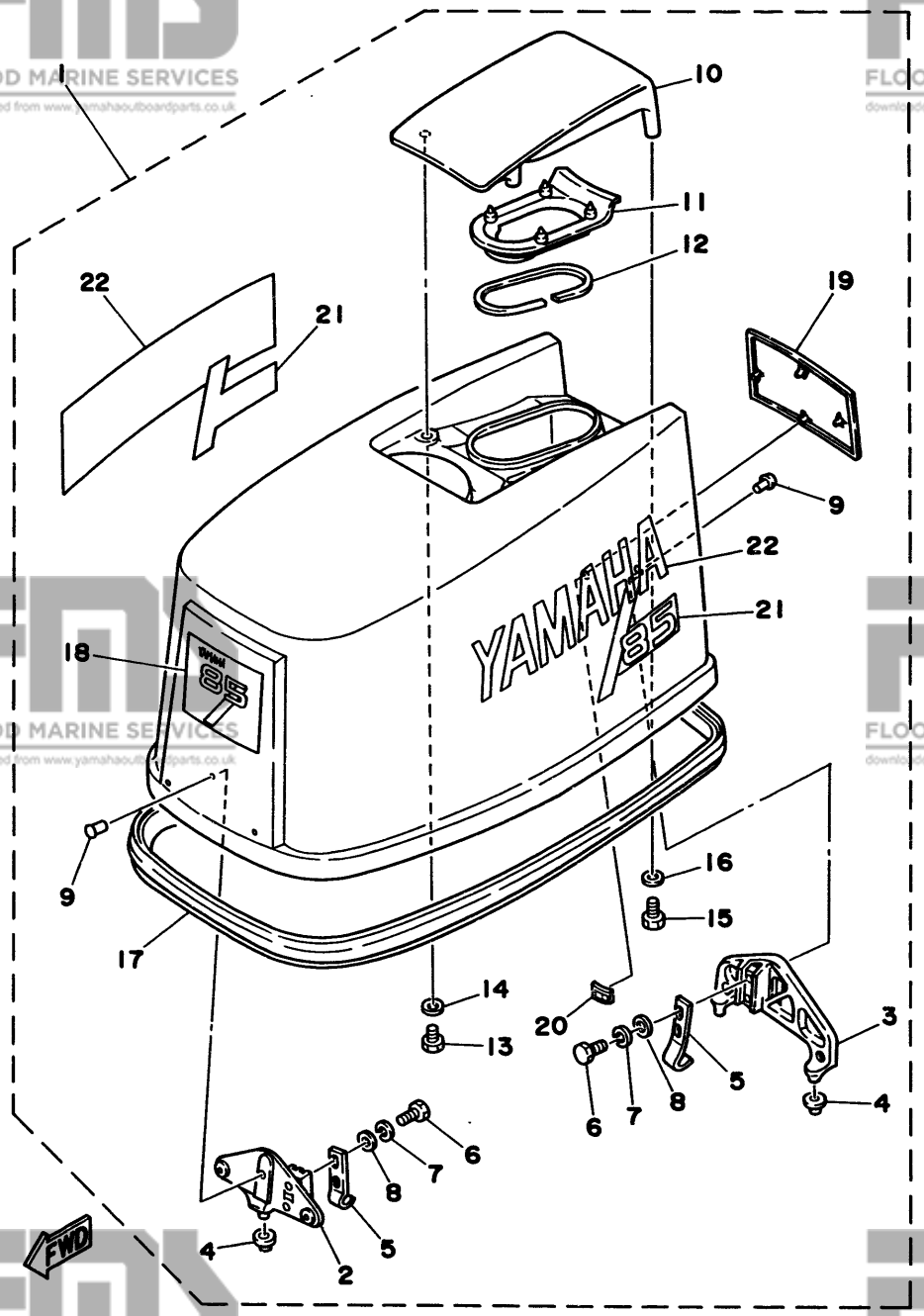
Fig. 7 TOP COWLING



Ref.No.	Parts No.	Description	Q'ty
1	688-42610-B0-1D	TOP COWLING ASSY (85A Model)	1 UR
	692-42610-B0-1D	TOP COWLING ASSY (75A Model)	1 UR
2	688-42647-00-94	.HOLDER, clamp band	1
3	688-42649-00-94	.HOLDER, clamp band	1
4	663-42662-00	.DAMPER	3
5	688-42652-10	.HOOK	2
6	97395-06018	.BOLT	2
7	92990-06100	.WASHER, spring	2
8	92990-06600	.WASHER, plate	2
9	90266-06M02	.RIVET	6
10	688-42613-00-1D	.MOLDING, air duct	1
11	688-42618-00	.AIR SHROUD, top cowling	1
12	688-42628-00	.SEAL	1
13	97395-06016	.BOLT	2
14	92990-06600	.WASHER, plate	2
15	97395-06025	.BOLT	2
16	92990-06600	.WASHER, plate	2
17	688-42615-00	.SEAL	1
18	688-42677-B0	.GRAPHIC, front (85A Model)	1 UR
	692-42677-B0	.GRAPHIC, front (75A Model)	1 UR
19	688-42687-60	.EMBLEM, rear (85A Model)	1 UR
	692-42687-60	.EMBLEM, rear (75A Model)	1 UR
20	90183-05M01	.NUT, spring	4
21	688-W0070-B0	.GRAPHIC SET (85A Model)	1 UR
	692-W0070-B0	.GRAPHIC SET (75A Model)	1 UR
22	688-42681-B0	.MARK, cowling	2

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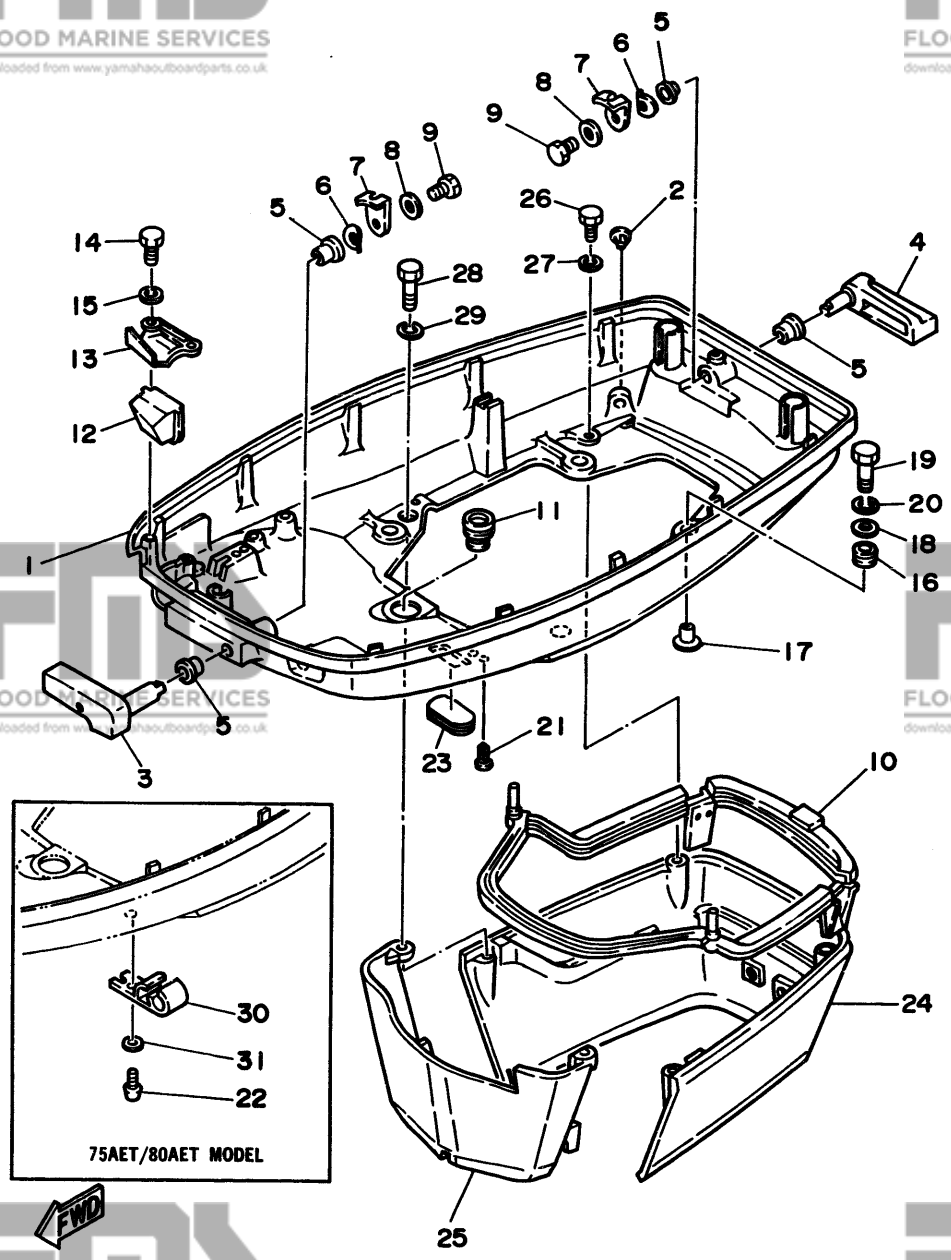
Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	688-42711-03-1D	COWLING, bottom	1
2	6H3-44391-01	NIPPLE, hose	1
3	688-42815-00-1D	LEVER, clamp	1
4	688-42817-00-1D	LEVER, clamp	1
5	90386-13M38	BUSH	4
6	90206-13019	WASHER, wave	2
7	688-42816-00	LEVER, clamp	2
8	90201-06M02	WASHER, plate	2
9	97013-06012	BOLT	2
10	688-42716-02	RUBBER, seal 1	1
11	663-42724-00	GROMMET	1
12	688-42725-01	GROMMET	1 UR
	688-42725-10	GROMMET (75AET/85AET Model)	1 UR
13	688-42738-00-94	PLATE, fitting	1
14	97313-06016	BOLT	2
15	92990-06600	WASHER, plate	2
16	90480-09M12	GROMMET	4
17	90387-06M69	COLLAR	4
18	90201-06416	WASHER, plate	4
19	97395-06030	BOLT	4
20	92990-06100	WASHER, spring	4
21	90338-05M03	PLUG (75AE/85AE Model)	1
22	90157-06M01	SCREW, pan head (75AET/85AET Model)	1
23	6H4-42726-00	GROMMET (75AE/85AE Model)	1 UR
	688-42726-10	GROMMET (75AET/85AET Model)	1 UR
24	688-42741-00-1D	APRON	1
25	688-42771-00-1D	APRON	1
26	97395-06020	BOLT	2
27	92990-06100	WASHER, spring	2
28	97395-06030	BOLT	2
29	92990-06100	WASHER, spring	2
30	6E5-24367-01	CLAMP, fuel pipe 2 (75AET/85AET Model)	1
31	92990-06600	WASHER, plate (75AET/85AET Model)	1



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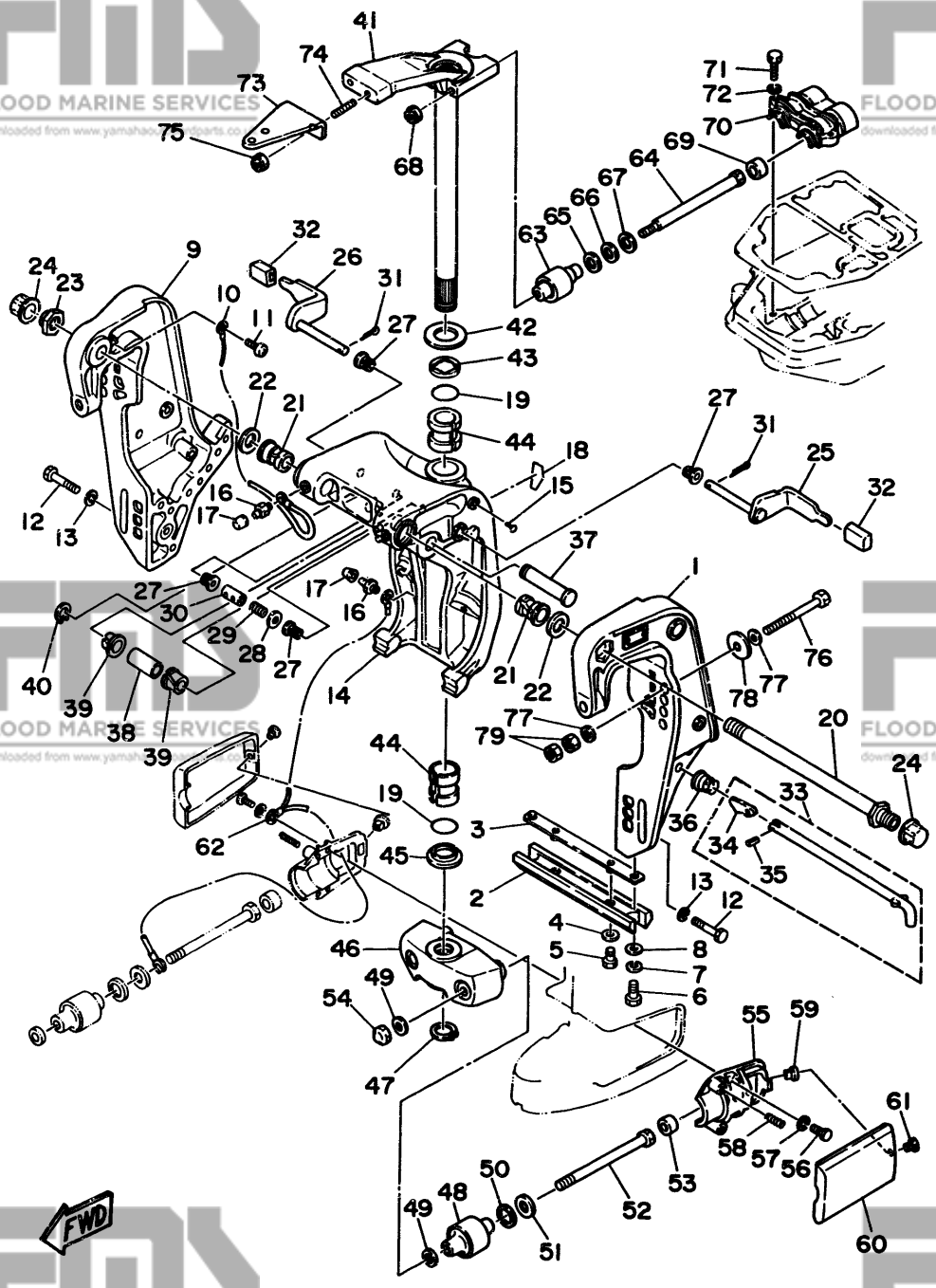

Fig. 9 BRACKET 1 (75AE/85AE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	688-43111-12-1D	BRACKET, clamp	1
2	6H1-45251-02	ANODE	1
3	6H1-44526-00	PLATE	1
4	90201-06M31	WASHER, plate	2
5	97395-06012	BOLT	2
6	97395-06016	BOLT	2
7	92990-06100	WASHER, spring	2
8	92990-06600	WASHER, plate	2
9	688-43112-12-1D	BRACKET, clamp	1
10	6E5-82148-00	WIRE, lead 4	1
11	98580-06012	SCREW, pan head	1
12	97395-10045	BOLT	6
13	92990-10100	WASHER, spring	6
14	688-43311-14-1D	BRACKET, swivel	1
15	90269-03010	RIVET	1
16	93700-06004	NIPPLE, grease	3
17	663-45119-00	CAP, grease nipple	3
18	688-43691-01	INDICATOR, tilt	1
19	93210-29M94	O-RING	2
20	688-43131-03	BOLT, clamp bracket	1
21	90386-22M15	BUSH	2
22	90201-22M67	WASHER, plate	2
23	90185-22043	NUT, self-locking	1
24	663-43145-00	CAP, clamp bracket	2
25	688-43181-03	LEVER, tilt stop	1
26	688-43185-03	LEVER, tilt stop	1
27	90386-10M16	BUSH	4
28	92990-10600	WASHER, plate	1
29	90501-10M21	SPRING, compression	1
30	90387-10M38	COLLAR	1
31	91490-30030	PIN, cotter	2
32	663-43318-00	COVER	2
33	688-43160-01	TILT ROD ASSY	1
34	688-43165-00	.PLATE, tilt lock	1
35	91690-30012	.PIN, spring	1
36	90502-16M02	SPRING, conical	1
37	6E5-43126-01	PIN, upper shock mount	1
38	90386-18M21	BUSH	1
39	90386-18M35	BUSH	2
40	93410-18M02	CIRCLIP	1
41	688-42510-01-1D	STEERING BRACKET ASSY	1

Ref.No.	Parts No.	Description	Q'ty
42	90201-30M00	WASHER, plate	1
43	90386-30M78	BUSH	1
44	90386-30M77	BUSH	2
45	90386-30M60	BUSH	1
46	663-44551-01-1D	HOUSING, lower mount rubber	1
47	93410-28M06	CIRCLIP	1
48	687-44555-00-94	MOUNT DAMPER, lower side	2
49	90201-12M16	WASHER, plate	4
50	90202-25M04	WASHER, plate	2
51	90201-13M19	WASHER, plate	2
52	90109-12261	BOLT	2
53	663-44575-00	DAMPER, lower mount rubber	2
54	95380-12800	NUT, crown	2
55	687-44552-01-94	HOUSING, lower mount rubber	2
56	97395-08025	BOLT	4
57	92990-08100	WASHER, spring	4
58	90501-14236	SPRING, compression	4
59	90179-06066	NUT	2
60	663-44553-00-1D	COVER, lower mount	2
61	92380-06015	SCREW, cylinder head	2
62	688-82127-02	WIRE, lead 2	1
63	688-44514-00-94	MOUNT DAMPER, upper side	2
64	90101-10M49	BOLT	2
65	90201-20M21	WASHER, plate	2
66	90202-20M06	WASHER, plate	2
67	90201-11M22	WASHER, plate	2
68	90185-10051	NUT, self-locking	2
69	663-44575-00	DAMPER, lower mount rubber	2
70	688-44511-00-94	COVER, upper mount	1
71	97090-08035	BOLT	3
72	92990-08100	WASHER, spring	3
73	688-48511-00-1D	HOOK, steering (Ball Post Type)	1 UR
	688-48511-10-1D	HOOK, steering (Steering Guide Type)	1 UR
74	90116-10175	BOLT, stud	2
75	90185-10051	NUT, self-locking	2
76	90101-12M65	BOLT	4
77	92995-12200	WASHER	8
78	90201-12426	WASHER, plate	4
79	95380-12600	NUT	8

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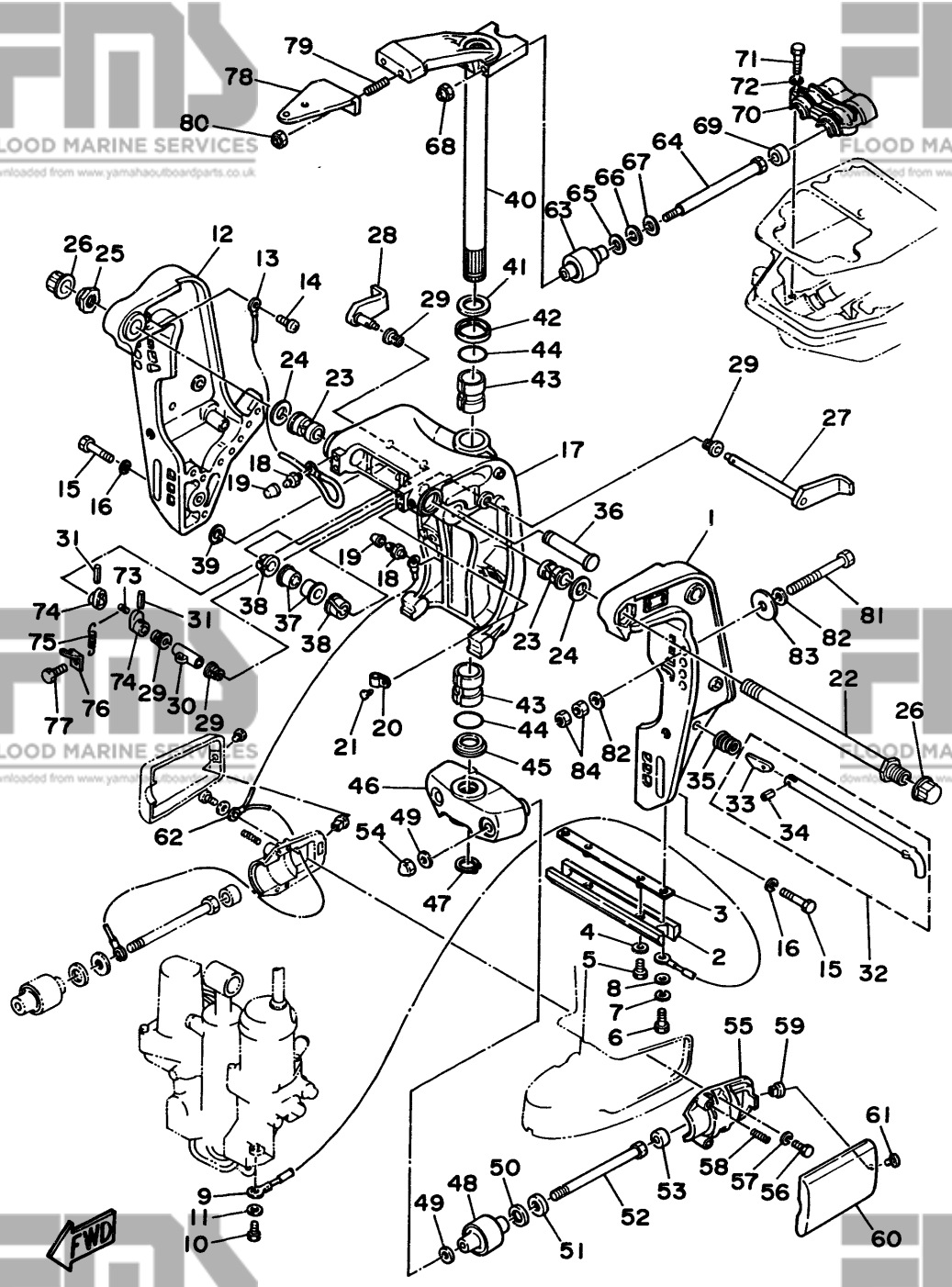

Fig. 10 BRACKET 2 (75AET/85AET MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H1-43111-00-1D	BRACKET, clamp	1
2	6H1-45251-02	ANODE	2
3	6H1-44526-00	PLATE	1
4	90201-06M31	WASHER, plate	2
5	97395-06012	BOLT	2
6	97395-06016	BOLT	2
7	92990-06100	WASHER, spring	2
8	92990-06600	WASHER, plate	2
9	6H1-82148-00	WIRE, lead 4	1
10	97395-06010	BOLT	1
11	92990-06600	WASHER, plate	1
12	6H1-43112-00-1D	BRACKET, clamp	1
13	6E5-82148-00	WIRE, lead 4	1
14	98580-06012	SCREW, pan head	1
15	97395-10045	BOLT	6
16	92990-10100	WASHER, spring	6
17	6H1-43311-01-1D	BRACKET, swivel	1
18	93700-06004	NIPPLE, grease	3
19	663-45119-00	CAP, grease nipple	3
20	90464-11M18	CLAMP	1
21	90338-05M03	PLUG	1
22	688-43131-03	BOLT, clamp bracket	1
23	90386-22M15	BUSH	2
24	90201-22M67	WASHER, plate	2
25	90185-22043	NUT, self-locking	1
26	663-43145-00	CAP, clamp bracket	2
27	6H1-43181-00	LEVER, tilt stop	1
28	6H1-43185-00	LEVER, tilt stop	1
29	90386-10M16	BUSH	4
30	90387-10M02	COLLAR	1
31	91690-30020	PIN, spring	2
32	688-43160-01	TILT ROD ASSY	1
33	688-43165-00	.PLATE, tilt lock	1
34	91690-30012	.PIN, spring	1
35	90502-16M02	SPRING, conical	1
36	6E5-43126-01	PIN, upper shock mount	1
37	90386-18M63	BUSH	2
38	90386-18M35	BUSH	2
39	93410-18M02	CIRCLIP	1
40	688-42510-01-1D	STEERING BRACKET ASSY	1
41	90201-30M00	WASHER, plate	1
42	90386-30M78	BUSH	1
43	90386-30M77	BUSH	2

Ref.No.	Parts No.	Description	Q'ty
44	93210-29M94	O-RING	2
45	90386-30M60	BUSH	1
46	663-44551-01-1D	HOUSING, lower mount rubber	1
47	93410-28M06	CIRCLIP	1
48	687-44555-00-94	MOUNT DAMPER, lower side	2
49	90201-12M16	WASHER, plate	4
50	90202-25M04	WASHER, plate	2
51	90201-13M19	WASHER, plate	2
52	90109-12261	BOLT	2
53	663-44575-00	DAMPER, lower mount rubber	2
54	95380-12800	NUT, crown	2
55	687-44552-01-94	HOUSING, lower mount rubber	2
56	97395-08025	BOLT	4
57	92990-08100	WASHER, spring	4
58	90501-14236	SPRING, compression	4
59	90179-06066	NUT	2
60	663-44553-00-1D	COVER, lower mount	2
61	92380-06015	SCREW, cylinder head	2
62	688-82127-02	WIRE, lead 2	1
63	688-44514-00-94	MOUNT DAMPER, upper side	2
64	90101-10M49	BOLT	2
65	90201-20M21	WASHER, plate	2
66	90202-20M06	WASHER, plate	2
67	90201-11M22	WASHER, plate	2
68	90185-10051	NUT, self-locking	2
69	663-44575-00	DAMPER, lower mount rubber	2
70	688-44511-00-94	COVER, upper mount	1
71	97090-08035	BOLT	3
72	92990-08100	WASHER, spring	3
73	90249-06M19	PIN	1
74	6G5-43148-00	COLLAR, distance	2
75	90506-14M24	SPRING, tension	1
76	6G5-43144-00	HOOK, spring	1
77	97395-06010	BOLT	1
78	688-48511-10-1D	HOOK, steering (Steering Guide Type)	1
79	90116-10175	BOLT, stud	2
80	90185-10051	NUT, self-locking	2
81	90101-12M65	BOLT	4
82	92995-12200	WASHER	8
83	90201-12426	WASHER, plate	4
84	95380-12600	NUT	8

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Fig. 11 BRACKET 3 (75AE/85AE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	688-43128-01-1D	SPACER, clamp bracket	1
2	688-43631-10	LEVER, tilt	1
3	682-43318-01	COVER	1
4	97395-06010	BOLT	1
5	688-43124-02	PIN, lower shock mount	1
6	90386-18M21	BUSH	1
7	90386-18M35	BUSH	4
8	688-43170-04-1D	SHOCK ABSORBER ASSY	1

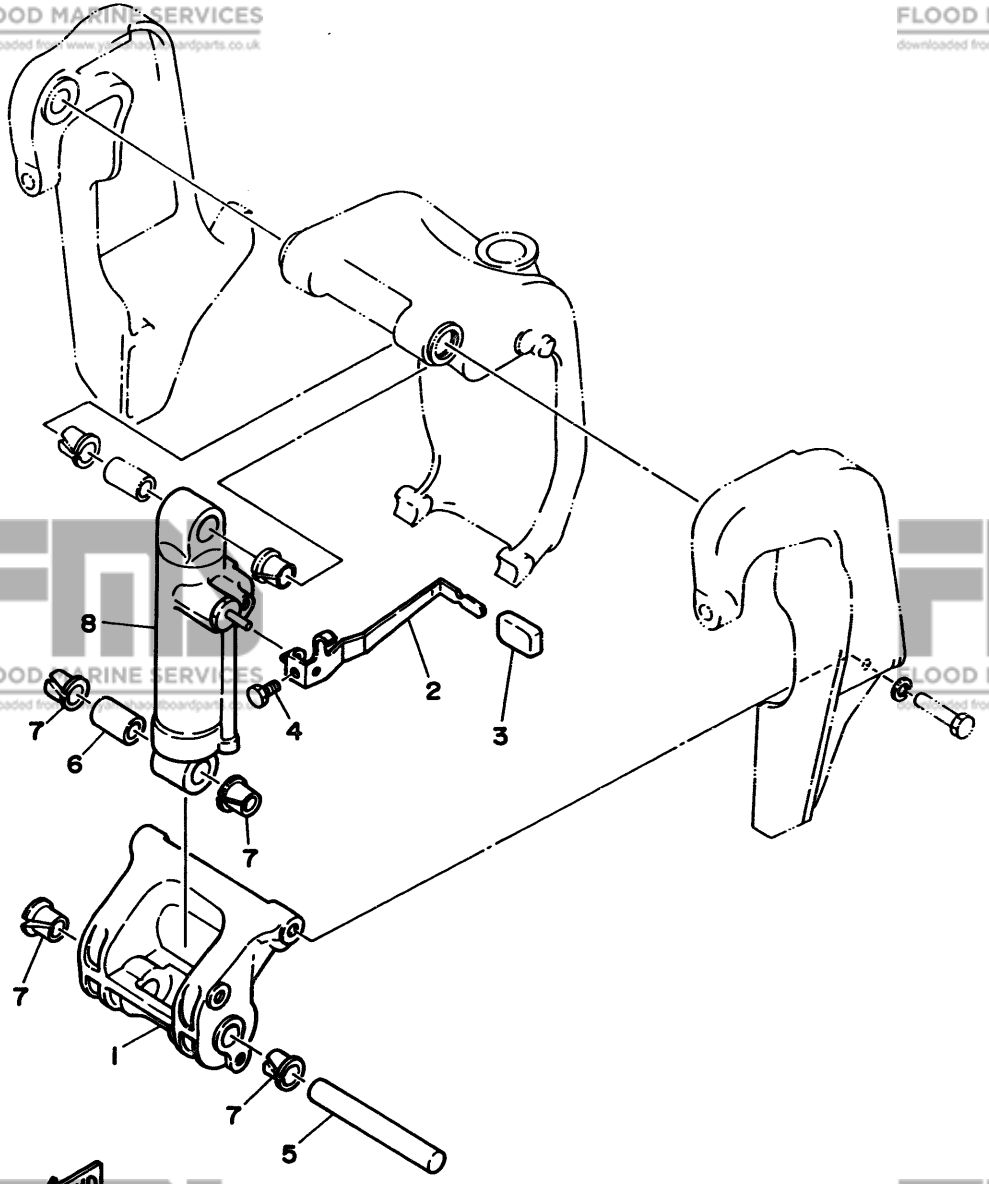

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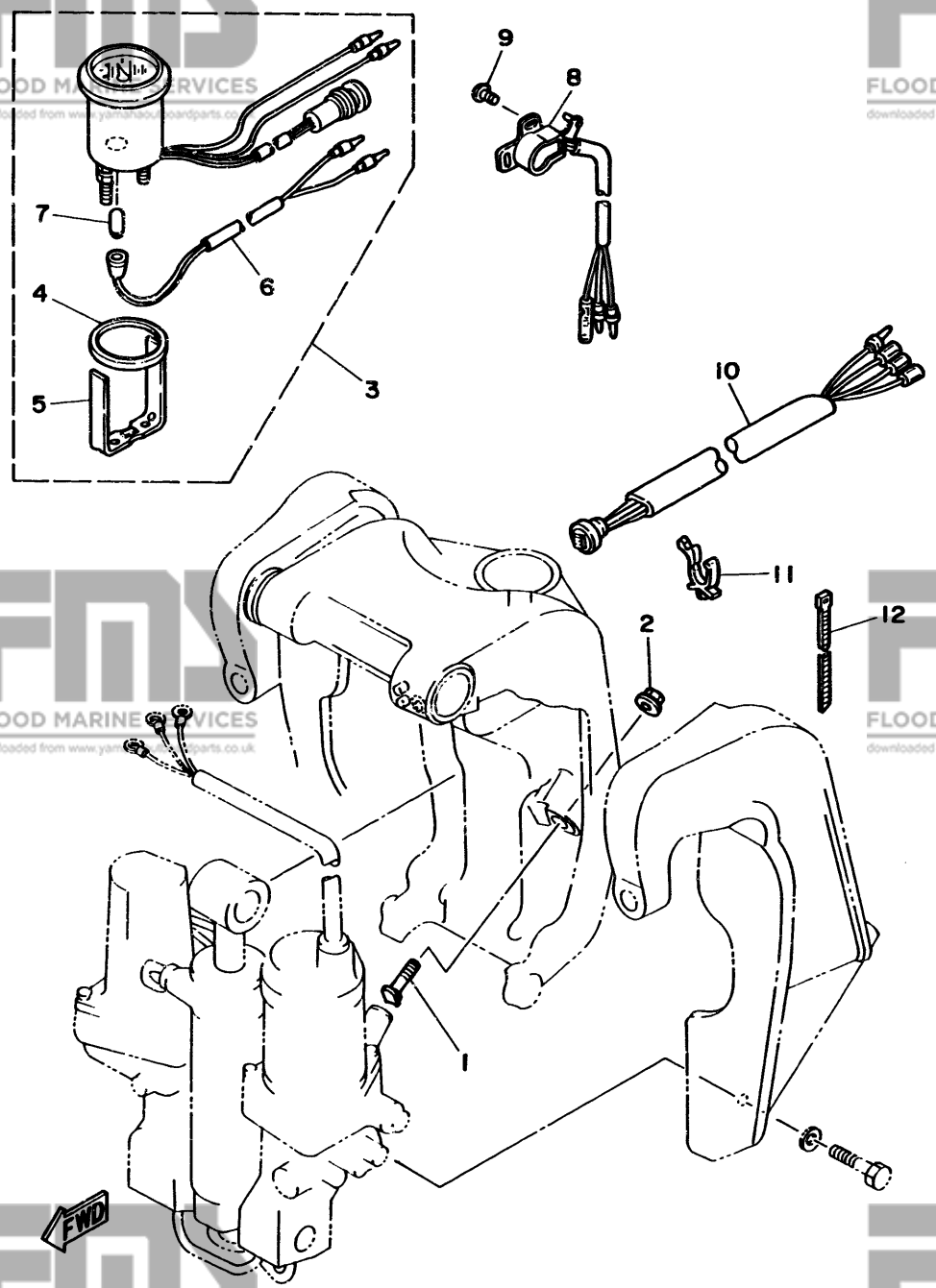
Fig. 12 POWER TRIM. TILT



Ref.No.	Parts No.	Description	Q'ty
1	6H1-43376-00	BOLT, thrust receiver	2
2	95780-08300	NUT, flange	2
3	6Y5-83670-10	TRIM GAUGE	1
4	688-83664-00	.DAMPER	1
5	6Y5-83577-00	.PLATE, fitting	1
6	6Y5-83536-20	.SOCKET, meter	1
7	6Y5-83518-00	.BULB, meter	1
8	6H1-83672-10	TRIM SENDER	1
9	92580-06016	SCREW, pan head	2
10	6E5-82553-10	EXTENSION, wire lead	1
11	90464-15M08	CLAMP	1
12	90465-11M10	CLAMP	1

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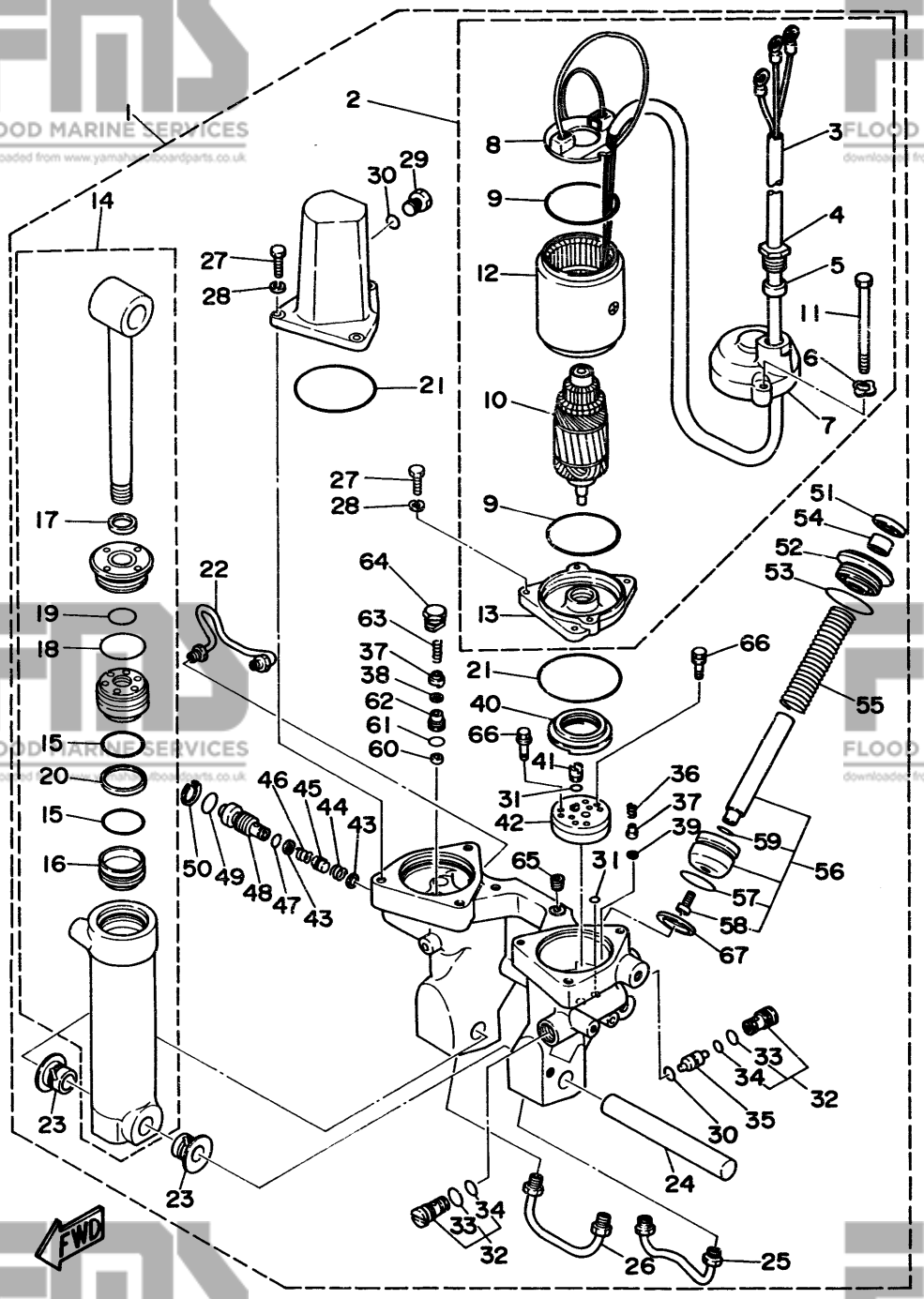
Fig. 13 POWER TRIM & TILT ASSY



Ref.No.	Parts No.	Description	Q'ty
1	6H1-43800-11-1D	POWER TRIM & TILT ASSY	1
2	6H1-43880-00	.MOTOR ASSY	1
3	6H1-43807-00	..WIRE SUB ASSY	1
4	6H1-43886-00	..BOLT	1
5	6H1-43885-00	..GROMMET	1
6	6H1-4382G-00	..WASHER, wave	1
7	6H1-43884-00	..FRAME, commutator end	1
8	6H1-43806-00	..BRUSH HOLDER ASSY	1
9	93210-71M76	..O-RING	2
10	6H1-43805-00	..ARMATURE ASSY	1
11	6H1-43887-00	..BOLT, through	2
12	6H1-43804-00	..STATOR ASSY	1
13	6H1-43881-00	..FRAME, end	1
14	6H1-43840-10	.POWER TILT ASSY	1
15	6H1-43861-10	..O-RING	2
16	6H1-43814-10	..PISTON, free	1
17	6H1-43872-00	..RING, back up	1
18	6H1-43861-00	..O-RING	1
19	6H1-4389H-10	..O-RING	1
20	6H1-43871-10	..RING, back up	1
21	6H1-43869-00	.O-RING	2
22	6H1-43835-10	.PIPE	1
23	90386-18M14	.BUSH	2
24	6E5-43818-00	.PIN, lower shock mount	1
25	6H1-43833-10	.PIPE	1
26	6H1-43834-00	.PIPE	1
27	97395-06020	.BOLT	6
28	92990-06100	.WASHER, spring	6
29	6H1-43829-00	.PLUG, reservoir	1
30	93210-09350	.O-RING	2
31	93210-06519	.O-RING	3
32	6H1-43802-10	.VALVE SUB ASSY	2
33	6H1-43866-00	..O-RING	1
34	6H1-43867-00	..O-RING	1
35	6H1-43841-10	.PISTON, shuttle	1
36	6H1-43856-10	.SPRING, down relief	1
37	6H1-43844-10	.PIN, valve support	2
38	6H1-4384G-11	.SEAL, relief valve	1
39	6H1-4384F-00	.SEAL, main valve	1
40	6H1-43817-00	.FILTER 2	1
41	6H1-43831-00	.CONNECTOR, shaft	1
42	6H1-43830-10	.GEAR PUMP ASSY	1
43	6H1-43847-00	.SEAT, manual valve	2
44	6H1-43899-00	.SPRING, manual release	1
45	6H1-4382A-10	.ADAPTOR 1	1
46	6H1-43854-00	.SPRING, manual release	1
47	93210-10M74	.O-RING	1
48	6H1-43845-01	.SCREW, manual release	1
49	93210-18M75	.O-RING	1
50	6H1-43875-00	.RING, snap	1
51	6H1-43822-10	.SEAL, trim dust	2
52	6H1-43821-10	.SCREW, trim cylinder end	2
53	6H1-43861-10	.O-RING	2
54	90380-16109	.BUSH, solid	2
55	6H1-4384E-10	.SPRING, trim	2
56	6H1-43820-10	.PISTON SUB ASSY	2
57	6H1-43864-00	..O-RING	1
58	91316-06020	..BOLT	1
59	93210-10M74	..O-RING	1
60	6H1-43816-00	.FILTER 1	1
61	6H1-43896-00	.O-RING	1
62	6H1-43895-10	.SEAT, relief valve	1
63	6H1-43855-10	.SPRING, up relief	1
64	6H1-43843-10	.SCREW, valve lock	1
65	6H1-4388E-00	.PLUG, tapper screw	1
66	97501-05225	.BOLT, with washer	3
67	6H1-43874-00	.RING, back up	2

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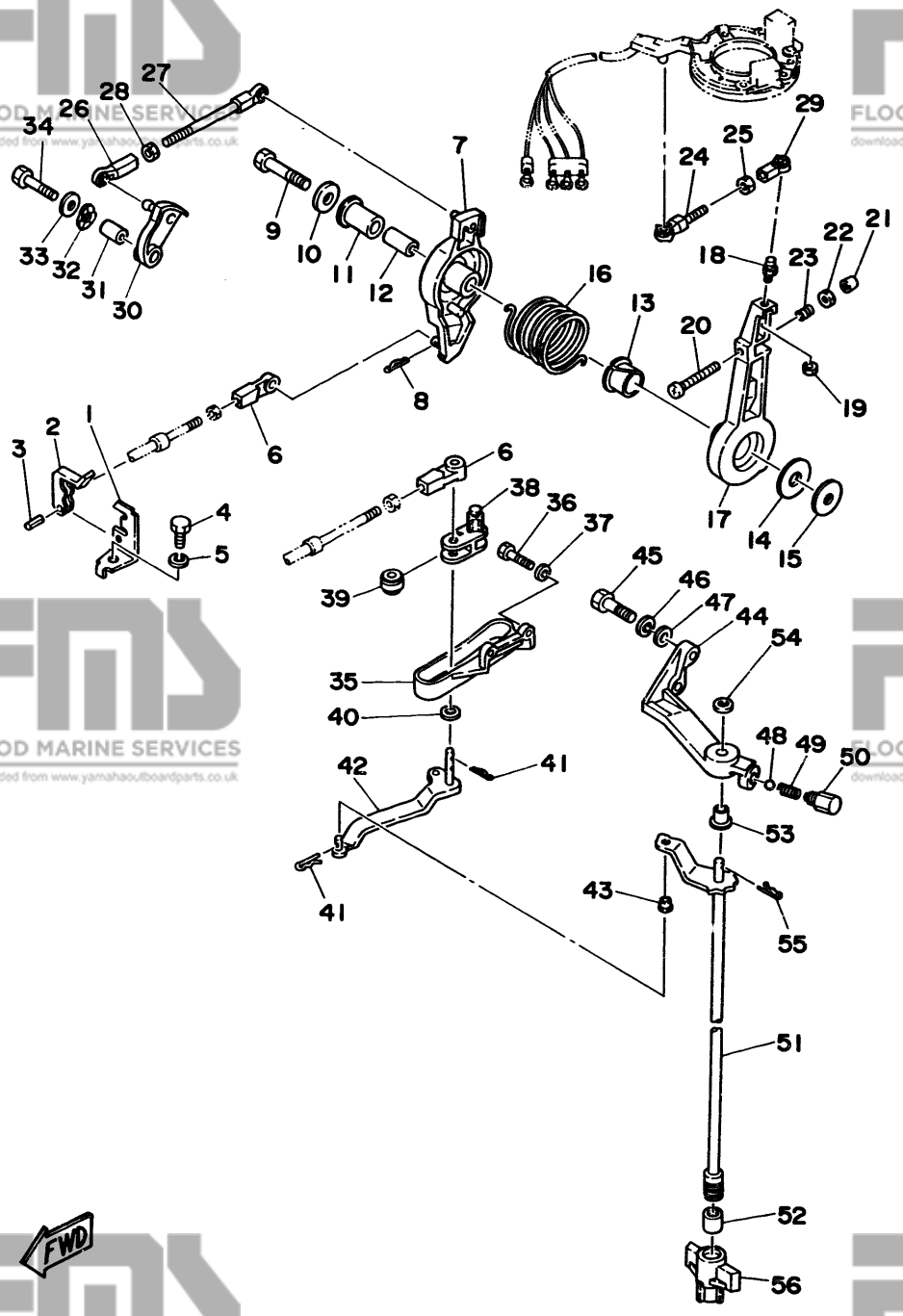
Fig. 14 CONTROL



Ref.No.	Parts No.	Description	Q'ty
1	663-48531-00	BRACKET, remote control 1	1
2	663-48538-00	CLAMP,cable 1	1
3	91690-30012	PIN, spring	1
4	97313-08016	BOLT	1
5	92990-08100	WASHER, spring	1
6	663-48344-00	CABLE END, remote control	2
7	688-41632-01-94	LEVER, magneto control	1
8	90468-18008	CLIP	1
9	97313-08045	BOLT	1
10	90201-08M54	WASHER, plate	1
11	90386-12089	BUSH	1
12	90387-08M16	COLLAR	1
13	90386-22M13	BUSH	1
14	90202-12092	WASHER, plate	1
15	90201-08M13	WASHER, plate	1
16	90508-29M05	SPRING, torsion	1
17	688-41631-00-94	LEVER, magneto control	1
18	663-85518-00	JOINT, ball	1
19	95303-05700	NUT	1
20	90157-06013	SCREW, pan head	1
21	688-44194-00	CAP	1
22	95303-06600	NUT	1
23	90501-16M12	SPRING, compression	1
24	682-41238-01	JOINT, link	1
25	95380-05600	NUT	1
26	6H1-41237-00	JOINT, link	1
27	688-41211-01	LINK, accel.	1
28	95380-05600	NUT	1
29	682-41237-00	JOINT, link	1
30	688-41213-00	CAM, accel.	1
31	90387-06M17	COLLAR	1
32	90206-10M04	WASHER, wave	1
33	90201-06M02	WASHER, plate	1
34	97395-06035	BOLT	1
35	688-44117-00-94	BRACKET	1
36	97313-06020	BOLT	2
37	92990-06600	WASHER, plate	2
38	688-44124-00	LINK, shift rod	1
39	688-44122-00	BUSHING, shift rod lever	1
40	90202-07M07	WASHER, plate	1
41	90468-18008	CLIP	3
42	688-44121-01	LEVER, shift rod	1
43	90386-06M12	BUSH	1
44	688-44118-00-94	BRACKET	1
45	97313-08030	BOLT	2
46	92990-08100	WASHER, spring	2
47	92990-08600	WASHER, plate	2
48	93501-04M02	BALL	1
49	90501-12082	SPRING, compression	1
50	648-42715-00	BUSHING	1
51	688-44120-11	HANDLE GEAR SHIFT ASSY	1
52	696-44147-00	BOOT, shift rod	1
53	90386-08006	BUSH	1
54	92990-08200	WASHER, plain	1
55	90468-18008	CLIP	1
56	697-43662-00	GUIDE, reverse rod	1

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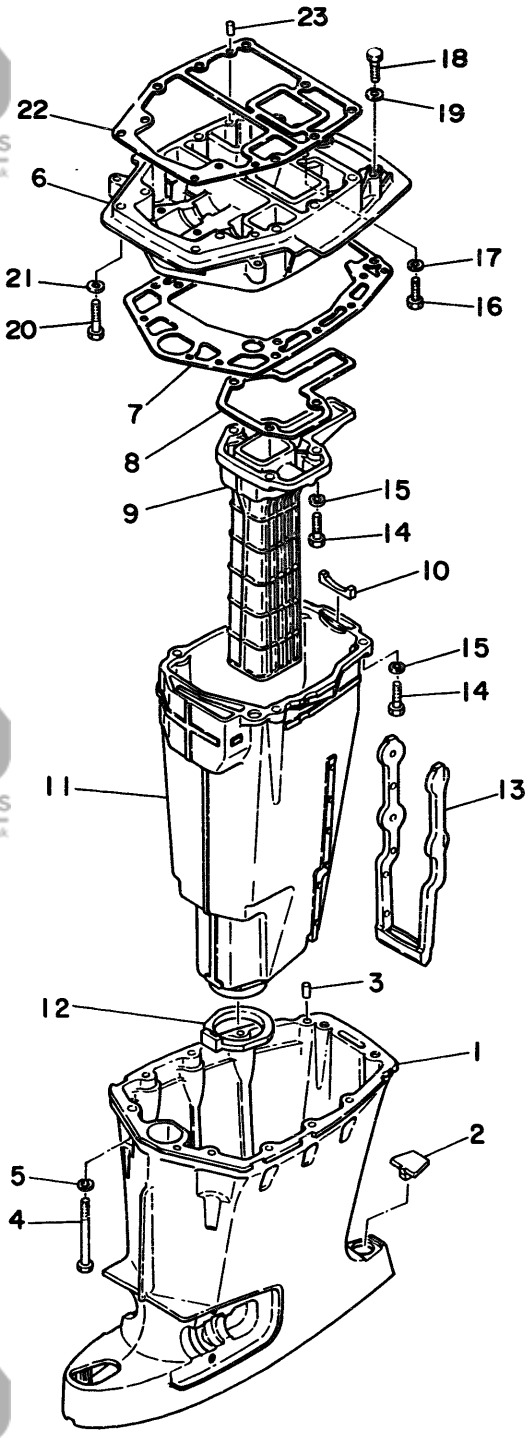

Fig. 15 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	688-45111-03-1D	CASING, upper	1
2	663-45155-10	CAP	1
3	93606-12019	PIN, dowel	2
4	90101-08M50	BOLT	8
5	92990-08100	WASHER, spring	8
6	688-41137-02-94	GUIDE, exhaust	1
7	688-45114-01	GASKET, upper casing	1
8	688-41134-00	GASKET, exhaust manifold	1
9	688-41131-00-5B	MANIFOLD, ext. 1 (85A Model)	1 UR
	692-41131-00-5B	MANIFOLD, ext. 1 (75A Model)	1 UR
10	688-41133-00	GASKET,exhaust manifold 1	1
11	688-14711-01-5B	MUFFLER 1	1
12	688-45123-00	GASKET, muffler	1
13	663-14737-10	DAMPER, muffler	1
14	97395-08030	BOLT	7
15	92990-08100	WASHER, spring	7
16	97395-08025	BOLT	1
17	92990-08100	WASHER, spring	1
18	97395-08030	BOLT	2
19	92990-08100	WASHER, spring	2
20	97090-08035	BOLT	2
21	92990-08100	WASHER, spring	2
22	688-45113-00	GASKET, upper casing	1
23	93606-12019	PIN, dowel	2

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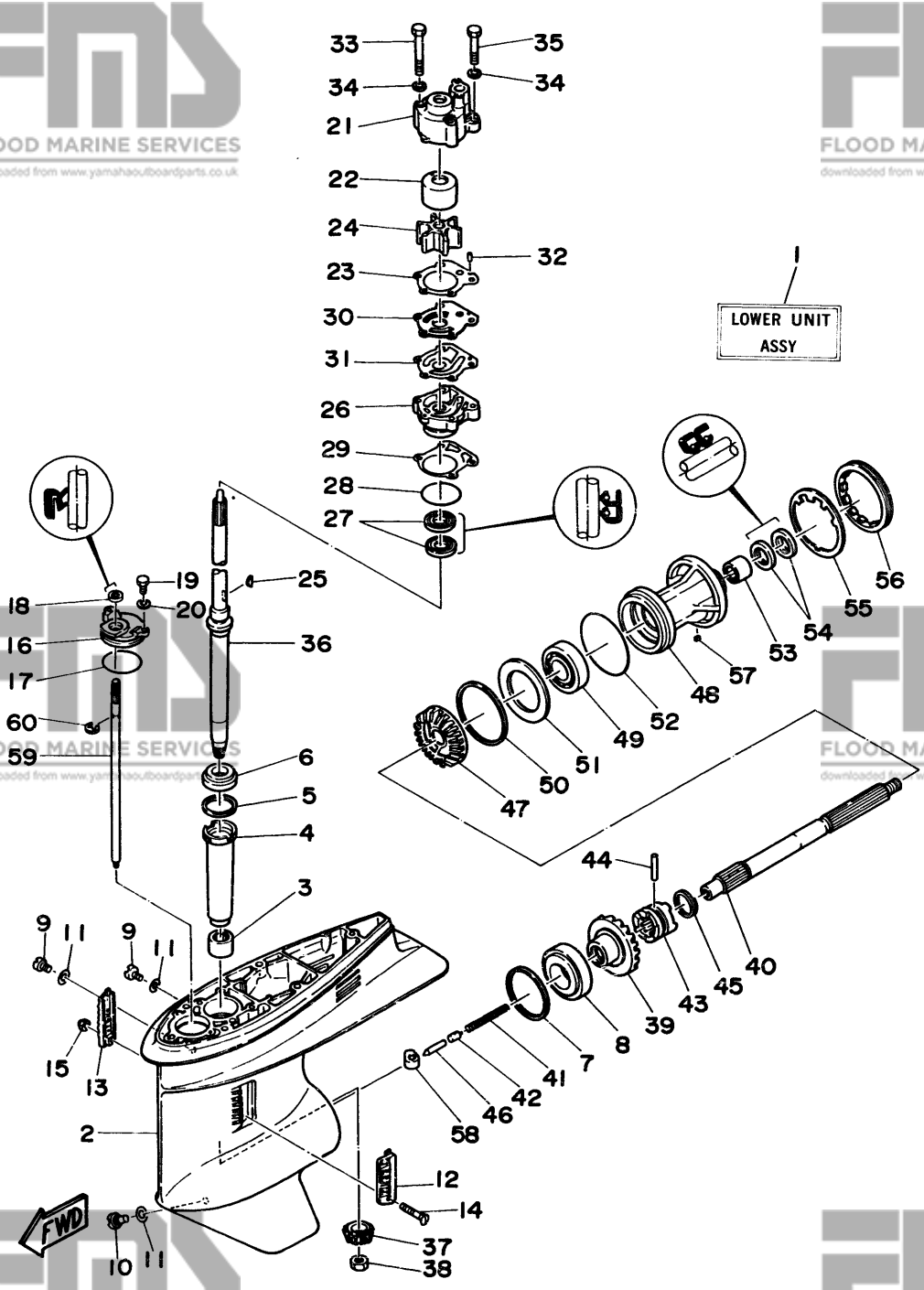
Fig. 16 LOWER CASING. DRIVE 1



Ref.No.	Parts No.	Description	Q'ty
1	692-45300-11-1D	LOWER UNIT ASSY (Ref.No. 2 to 60)	1
2	688-45311-04-1D	CASING, lower	1
3	93315-325V1	BEARING, cylindrical	1
4	688-45536-01	SLEEVE, drive shaft	1
5	688-45587-01-10	SHIM (T:0.10MM)	1 UR
	688-45587-01-12	SHIM (T:0.12MM)	1 UR
	688-45587-01-15	SHIM (T:0.15MM)	1 UR
	688-45587-01-18	SHIM (T:0.18MM)	1 UR
	688-45587-01-30	SHIM (T:0.30MM)	1 UR
	688-45587-01-40	SHIM (T:0.40MM)	1 UR
	688-45587-01-50	SHIM (T:0.50MM)	1 UR
6	93332-000U3	BEARING	1
7	688-45567-01-10	SHIM (T:0.10MM)	1 UR
	688-45567-01-12	SHIM (T:0.12MM)	1 UR
	688-45567-01-15	SHIM (T:0.15MM)	1 UR
	688-45567-01-18	SHIM (T:0.18MM)	1 UR
	688-45567-01-30	SHIM (T:0.30MM)	1 UR
	688-45567-01-40	SHIM (T:0.40MM)	1 UR
	688-45567-01-50	SHIM (T:0.50MM)	1 UR
8	93332-000U5	BEARING	1
9	90340-08M04	PLUG, straight screw	2
10	688-45341-00	PLUG, drain	1
11	90430-08020	GASKET	3
12	688-45214-02	COVER, water inlet	1
13	688-45215-02	COVER, water inlet	1
14	98680-05545	SCREW, oval head	1
15	90185-05002	NUT, self-locking	1
16	688-45321-00	PLATE	1
17	93210-49046	O-RING	1
18	93106-09014	OIL SEAL	1
19	97395-06016	BOLT	2
20	92990-06600	WASHER, plate	2
21	688-44311-01	HOUSING, water pump	1
22	688-44322-00	INSERT, cartridge	1
23	688-44315-00	GASKET, water pump	1
24	688-44352-03	IMPELLER	1
25	90280-04M04	KEY, woodruff	1
26	688-44341-00-94	HOUSING, water pump	1
27	93101-25M03	OIL SEAL	2
28	93210-46044	O-RING	1
29	688-44316-01	GASKET, water pump	1
30	688-44323-00	OUTER PLATE, cartridge	1
31	688-44324-00	GASKET, cartridge	1
32	93604-10M03	PIN, dowel	2
33	97395-08070	BOLT	2
34	90209-08M02	WASHER	4
35	97395-08050	BOLT	2
36	688-45501-10	DRIVE SHAFT COMP.	1
37	688-45551-01	PINION	1
38	90170-16M01	NUT	1
39	688-45560-00	GEAR	1
40	688-45611-00	SHAFT, propeller	1
41	90501-16233	SPRING, compression	1
42	688-45634-00	SLIDE, shift	1
43	688-45631-01	CLUTCH, dog	1
44	90250-07M02	PIN, straight	1
45	688-45633-00	RING, cross pin	1
46	688-45635-00	PLUNGER, shift	1
47	688-45571-01	GEAR	1
48	688-45331-00-94	HOUSING, bearing	1
49	93306-207U0	BEARING	1
50	688-45577-01-10	SHIM (T:0.10MM)	1 UR
	688-45577-01-12	SHIM (T:0.12MM)	1 UR
	688-45577-01-15	SHIM (T:0.15MM)	1 UR
	688-45577-01-18	SHIM (T:0.18MM)	1 UR
	688-45577-01-30	SHIM (T:0.30MM)	1 UR
	688-45577-01-40	SHIM (T:0.40MM)	1 UR
	688-45577-01-50	SHIM (T:0.50MM)	1 UR
51	688-45576-00	WASHER, thrust	1
52	93210-85M97	O-RING	1
53	93317-325U0	BEARING, cylindrical	1
54	93101-25M03	OIL SEAL	2
55	688-45383-02	WASHER, claw	1
56	688-45384-00	NUT	1
57	90282-04010	KEY, straight	1
58	663-44151-00	CAM, shift	1
59	663-44144-01	ROD, shift	1
60	99001-08600	CIRCLIP	1

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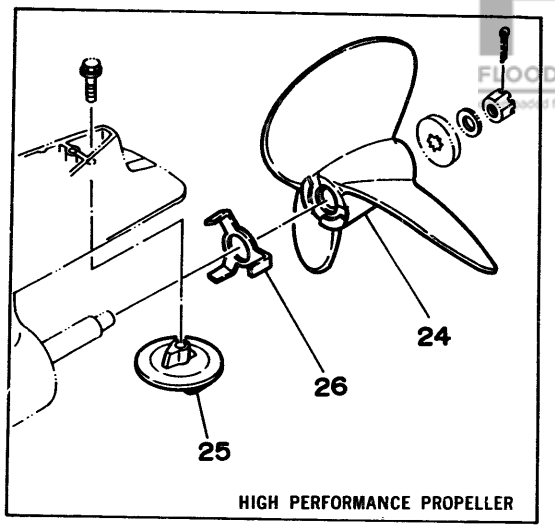
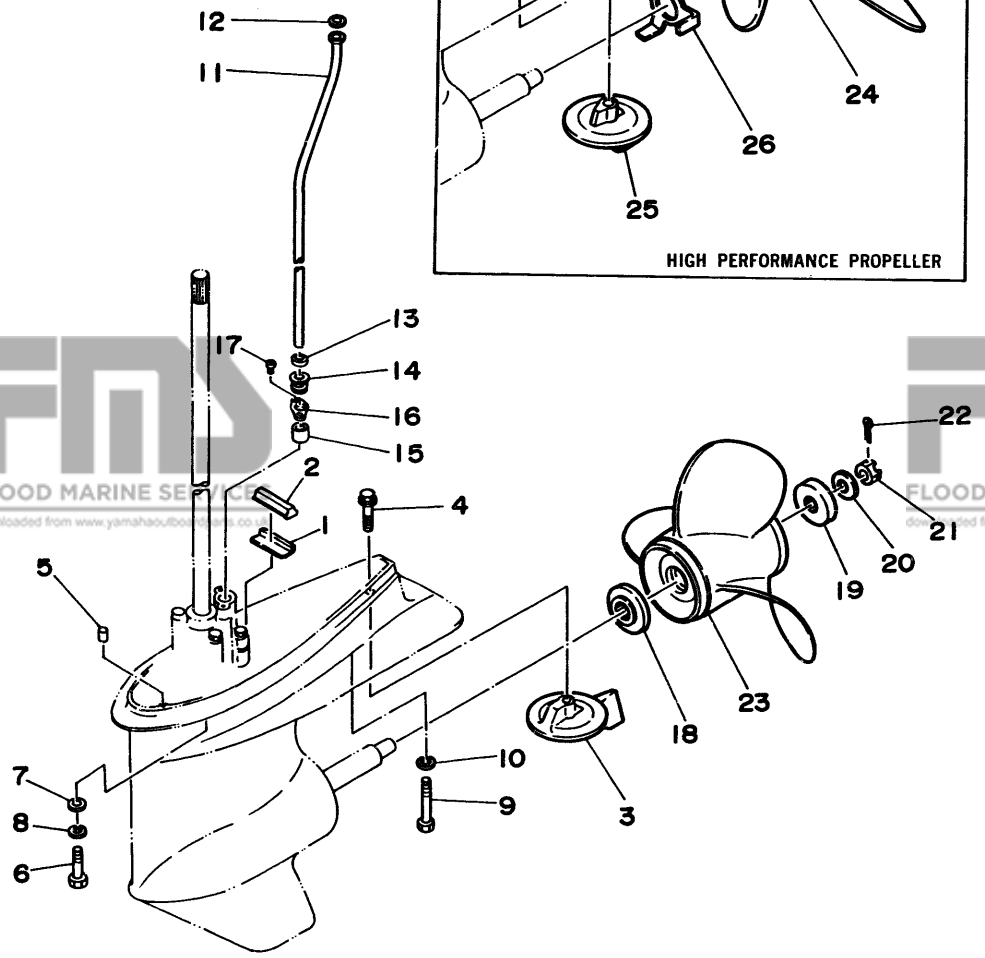
Fig. 17 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	663-45376-00-94	GUIDE, seal damper	1
2	688-45375-00	DAMPER, seal	1
3	688-45371-02	TAB-TRIM	1
4	90105-10M00	BOLT, washer based	1
5	93606-12019	PIN, dowel	2
6	97395-10040	BOLT	4
7	92990-10600	WASHER, plate	4
8	92990-10100	WASHER, spring	4
9	97395-08060	BOLT	1
10	92990-08100	WASHER, spring	1
11	688-44361-10	TUBE, water	1
12	90202-12060	WASHER, plate	1
13	90430-12072	GASKET	1
14	663-44367-00	DAMPER, water seal	1
15	663-44366-00	DAMPER, water seal	1
16	90480-19M06	GROMMET	1
17	97780-40112	SCREW, tapping	2
18	688-45987-01	SPACER	1
19	688-45997-01	SPACER	1
20	90201-17M00	WASHER, plate	1
21	90171-16011	NUT, castle	1
22	91490-40030	PIN, cotter	1
23	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1 UR
23	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1 UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1 UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1 UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1 UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1 UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1 UR
		STAINLESS STEEL PROPELLER	
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1 UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1 UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1 UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1 UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1 UR
	688-45930-01-98	PROPELLER (3X13"X17"-K)	1 UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1 UR
		HIGH PERFORMANCE PROPELLER	
24	6E5-45970-10	PROPELLER (3X14"X20"-P)	1 UR
	6E5-45972-10	PROPELLER (3X14"X24"-P)	1 UR
	6E5-45974-10	PROPELLER (3X14"X28"-P)	1 UR
	6E5-45976-10	PROPELLER (3X14"X22"-P)	1 UR
	6E5-45978-10	PROPELLER (3X14"X26"-P)	1 UR
25	6E5-45371-10	TAB-TRIM	1
26	6E5-45994-10	PLATE, tooth	1





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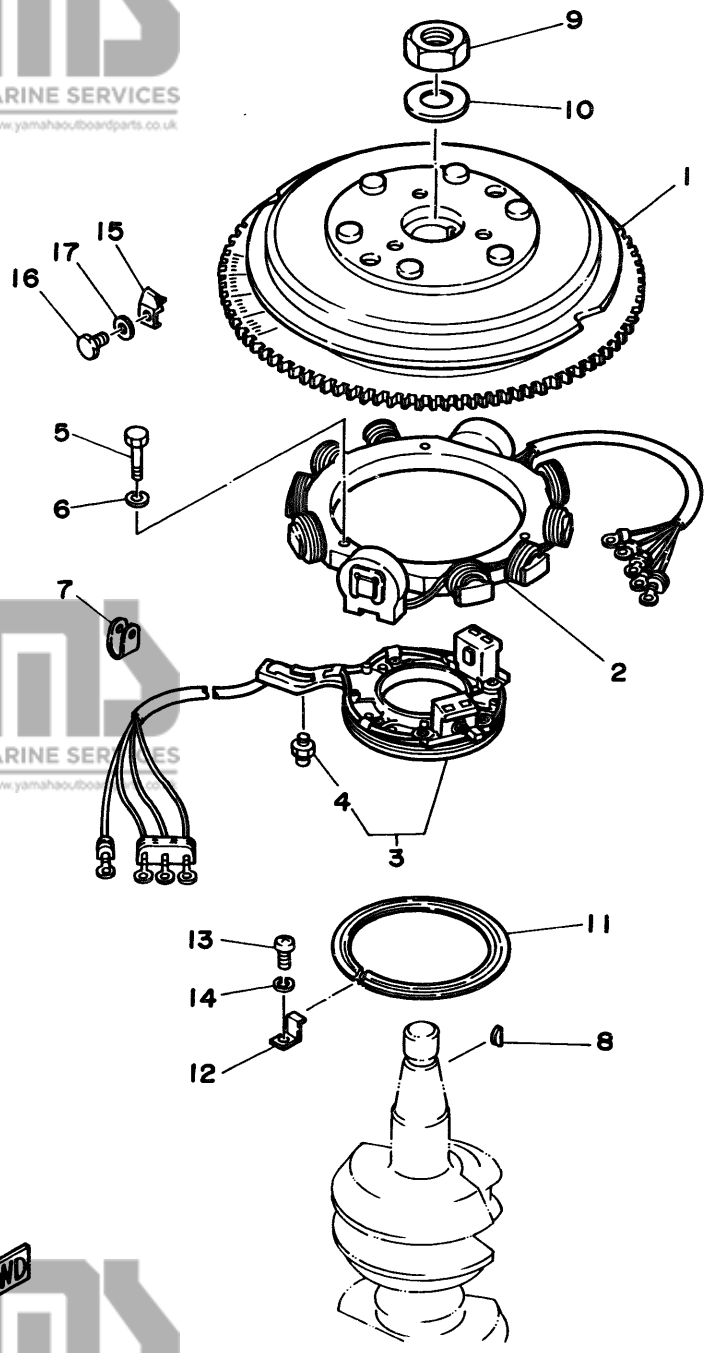

Fig. 18 MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	688-85550-13	ROTOR ASSY	1
2	688-85510-11	STATOR ASSY	1
3	688-85580-12	COIL, pulser	1
4	663-85518-00	.JOINT, ball	1
5	97313-06025	BOLT	3
6	92990-06600	WASHER, plate	3
7	90464-12M00	CLAMP	1
8	90280-05049	KEY, woodruff	1
9	90170-20137	NUT	1
10	90201-21M18	WASHER, plate	1
11	688-41611-00	RETAINER, magneto base	1
12	688-41612-00	RETAINER, magneto base	3
13	98580-06012	SCREW, pan head	3
14	92990-06100	WASHER, spring	3
15	688-81332-01	PLATE, timing	1
16	97395-06010	BOLT	1
17	92990-06600	WASHER, plate	1

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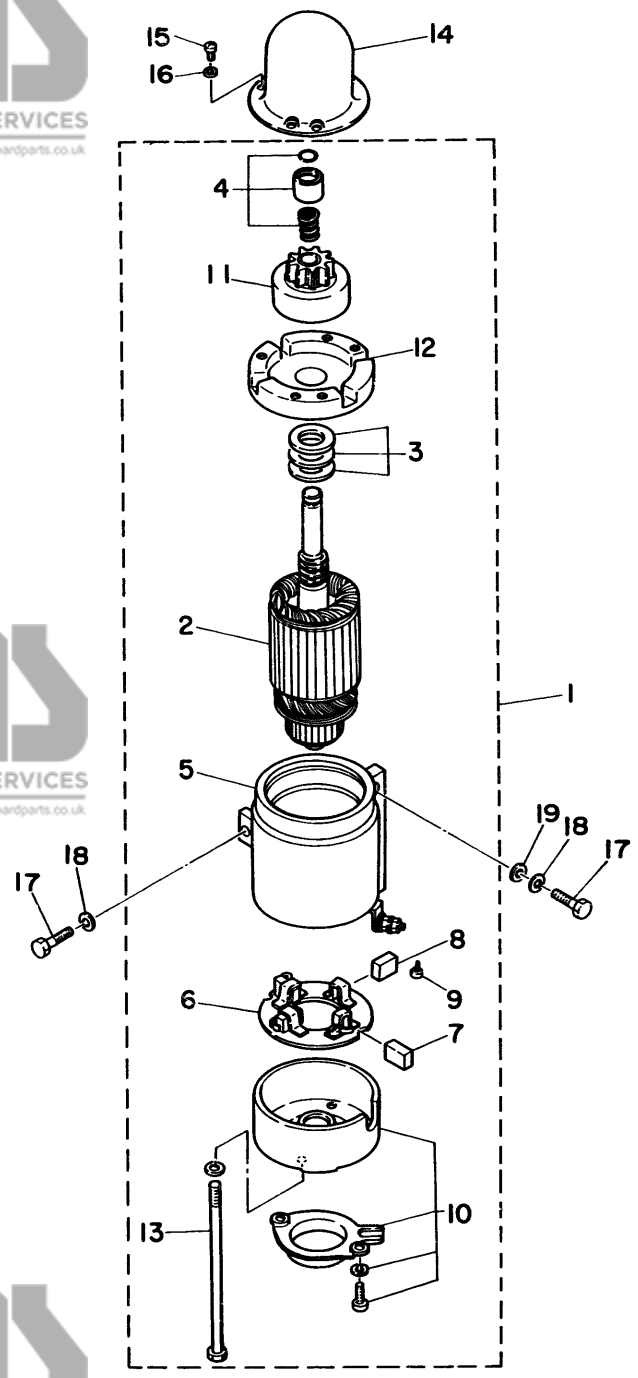

Fig. 19 STARTING MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	688-81800-11	STARTING MOTOR ASSY	1
2	676-81850-10	.ARMATURE ASSY	1
3	676-81809-10	.WASHER KIT	1
4	676-81857-10	.RETAINER	1
5	688-81810-11	.STATOR ASSY	1
6	663-81840-10	.BRUSH HOLDER ASSY	1
7	663-81811-11	.BRUSH 1	2
8	663-81812-11	.BRUSH 2	2
9	663-81813-10	.SPRING, brush	4
10	663-81820-11	.REAR BRACKET ASSY	1
11	663-81832-11	.CLUTCH, over run	1
12	688-81830-11	.FRONT BRACKET ASSY	1
13	663-81826-10	.BOLT	2
14	688-81842-00	COVER	1
15	98580-04010	SCREW, pan head	3
16	92990-04200	WASHER, plain	3
17	97313-08030	BOLT	3
18	92990-08100	WASHER, spring	3
19	92990-08600	WASHER, plate	2

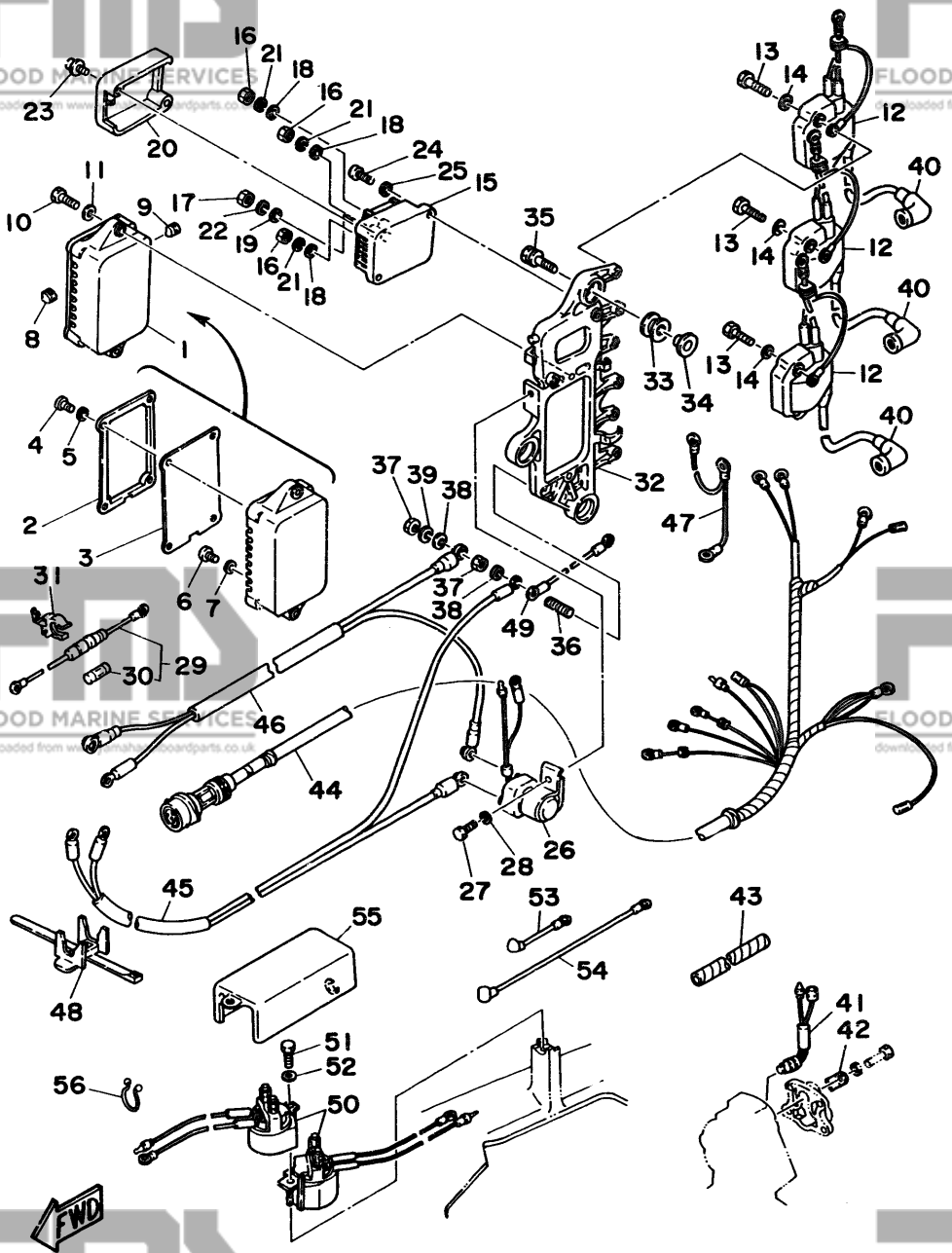

Fig. 20 ELECTRICAL

Ref.No.	Parts No.	Description	Q'ty
1	688-85540-16	C.D.I. UNIT ASSY	1
2	688-85537-12	.COVER	1
3	6E5-85547-10	.DAMPER	1
4	98580-05010	.SCREW, pan head	4
5	92990-05600	.WASHER, plate	4
6	98580-04008	.SCREW, pan head	16
7	92990-04200	.WASHER, plain	16
8	90480-06157	GROMMET	2
9	663-81922-00	GROMMET	1
10	97313-06025	BOLT	2
11	92990-06600	WASHER, plate	2
12	688-85570-10	IGNITION COIL ASSY	3
13	97313-06030	BOLT	6
14	92990-06600	WASHER, plate	6
15	6G5-81960-A0	RECTIFIER & REGULATOR ASSY	1
16	95380-05600	NUT	3
17	95380-06600	NUT	1
18	92990-05200	WASHER, plain	3
19	92990-06200	WASHER, plain	1
20	688-81961-01	COVER	1
21	92990-05100	WASHER, spring	3
22	92990-06100	WASHER, spring	1
23	97985-05225	SCREW, with washer	2
24	97313-06020	BOLT	2
25	92990-06600	WASHER, plate	2
26	688-81940-11	STARTER RELAY ASSY	1
27	97313-06016	BOLT	1
28	92990-06600	WASHER, plate	1
29	688-82150-01	FUSE HOLDER ASSY	1
30	682-82151-00	.FUSE	1

Ref.No.	Parts No.	Description	Q'ty
31	6G5-82152-00	HOLDER, fuse	1
32	688-85542-03-94	BRACKET	1
33	90480-09M12	GROMMET	3
34	90387-06M03	COLLAR	3
35	90119-06M26	BOLT, with washer	3
36	90116-06M22	BOLT, stud	1
37	95380-06700	NUT	2
38	92990-06200	WASHER, plain	2
39	92990-06100	WASHER, spring	1
40	6G1-82370-20	PLUG CAP ASSY	3
41	688-82560-10	THERMO SWITCH ASSY	1
42	688-82588-01	PLATE	1
43	90446-10M01	HOSE	1
44	688-82590-03	WIRE HARNESS ASSY	1 UR
	688-82590-12	WIRE HARNESS ASSY (75AET/85AET Model)	1 UR
45	688-82105-02	WIRE HARNESS	1
46	688-82531-01	WIRE, lead	1
47	697-82519-00	WIRE, earth lead	1
48	688-82594-00	CLAMP	1
49	688-83354-00	WIRE, earth lead 1	1
50	688-81950-10	RELAY ASSY (75AET/85AET Model)	2
51	97313-06020	BOLT (75AET/85AET Model)	1
52	92990-06600	WASHER, plate (75AET/85AET Model)	1
53	688-81949-00	WIRE, lead (75AET/85AET Model)	1
54	688-85515-00	LEAD WIRE ASSY (75AET/85AET Model)	1
55	6H3-82154-00	CASE (75AET/85AET Model)	1
56	90464-16039	CLAMP (75AET/85AET Model)	2

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Fig. 21 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty
*1	703-48203-11	REMOTE CONTROL ASSY (7P)	1 UR
*	703-48205-12	REMOTE CONTROL ASSY (10P) (With Trim & Tilt Switch)	1 UR
*2	703-48202-11	REMOTE CONTROL ASSY (7P) (Twin Lever)	1 UR
*	703-48208-12	REMOTE CONYTOL ASSY (10P) (Twin Lever)	1 UR
3	701-48310-10	CABLE, remote control (L:6F)	2 UR
	701-48310-20	CABLE, remote control (L:7F)	2 UR
	701-48310-40	CABLE, remote control (L:8F)	2 UR
	701-48310-60	CABLE, remote control (L:9F)	2 UR
	701-48310-80	CABLE, remote control (L:10F)	2 UR
	701-48310-90	CABLE, remote control (L:11F)	2 UR
3	701-48320-00	CABLE, remote control (L:12F)	2 UR
	701-48320-20	CABLE, remote control (L:13F)	2 UR
	701-48320-30	CABLE, remote control (L:14F)	2 UR
	701-48320-50	CABLE, remote control (L:15F)	2 UR
	701-48320-60	CABLE, remote control (L:16F)	2 UR
	701-48320-80	CABLE, remote control (L:17F)	2 UR
	701-48320-90	CABLE, remote control (L:18F)	2 UR
	701-48320-40	CABLE, remote control (L:19F)	2 UR
	701-48320-70	CABLE, remote control (L:20F)	2 UR
	701-48350-00	CABLE, remote control (L:21F)	2 UR
	701-48350-10	CABLE, remote control (L:22F)	2 UR
	701-48350-20	CABLE, remote control (L:23F)	2 UR
4	703-48290-01	TWIN ATTACHMENT	1

* See Fig. 23 for detail service parts.

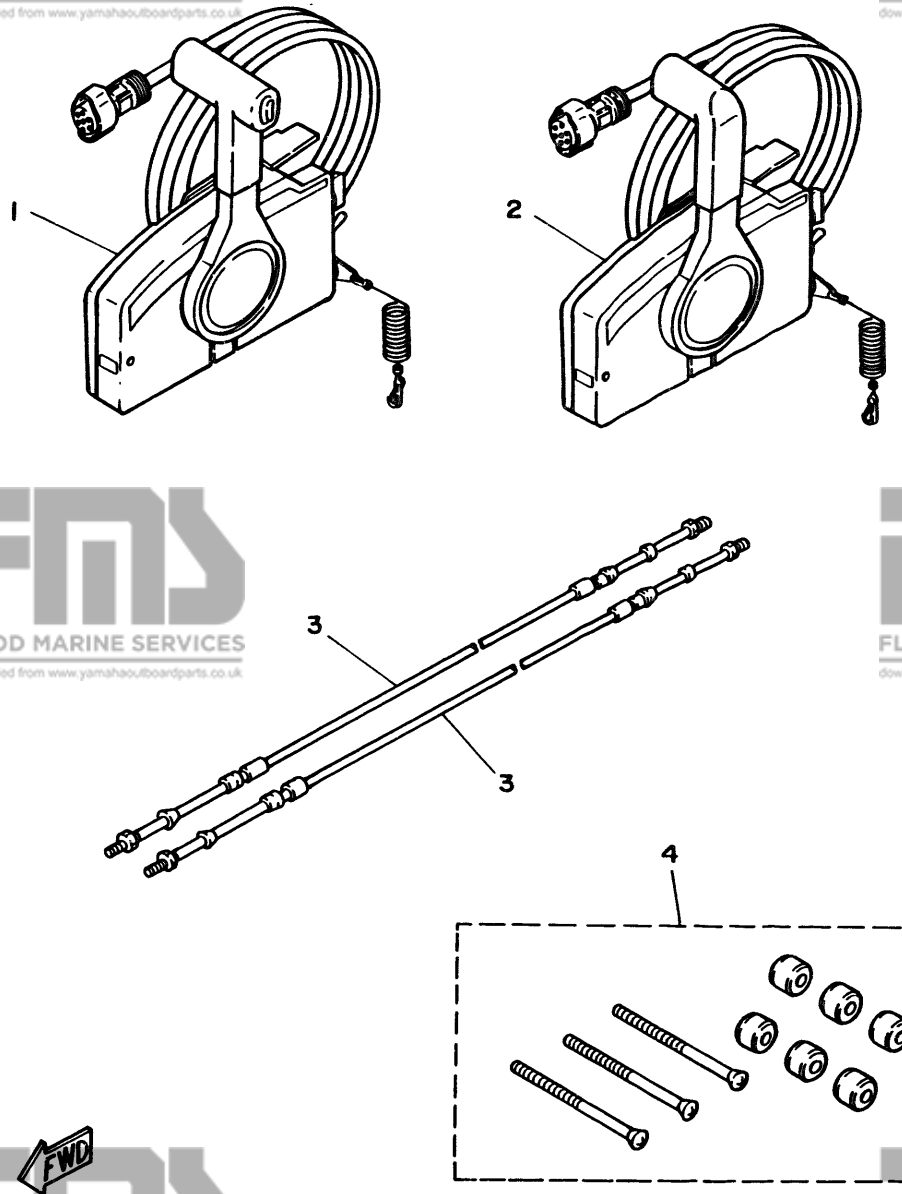

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Fig. 22 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty
1	688-61350-10	STEERING GUIDE ATTACHMENT KIT	1
2	688-61351-10	.ROD, steering link	1
3	90201-10M20	.WASHER, plate	2
4	90185-09M01	.NUT, self-locking	2
5	90170-09M03	.NUT	1
6	90387-10M42	.COLLAR	1
7	90201-10M63	.WASHER, plate	1
8	90101-09M66	.BOLT	1
9	6E5-43145-00	.CAP, clamp bracket	1
10	93210-16275	.O-RING	1
11	6E5-61301-01	TWIN KIT (L:600-800MM)	1 UR
12	6E5-61313-00	.ADJUSTER	1
13	6E5-61311-11	.TIE BAR	1
14	6E5-61315-00	.TIE BAR	1
15	6E5-61303-00	.STEERING EYE COMP.	2
16	90170-14M06	.NUT	1
17	95380-14700	.NUT	2
18	90201-10M76	.WASHER, plate	2
19	90101-09M70	.BOLT	2
20	90170-09M05	.NUT	2
21	90185-09M01	.NUT, self-locking	2
22	688-61301-01	TWIN KIT (L:430-630MM)	1 UR
23	90201-10M76	.WASHER, plate	2
24	90170-09M05	.NUT	2
25	90101-09M70	.BOLT	2
26	90185-09M01	.NUT, self-locking	2
27	6E5-61303-00	.STEERING EYE COMP.	2
28	6E5-61315-00	.TIE BAR	1
29	95380-14700	.NUT	2
30	6E5-61313-00	.ADJUSTER	1
31	688-61311-11	.TIE BAR	1
32	90170-14M06	.NUT	1

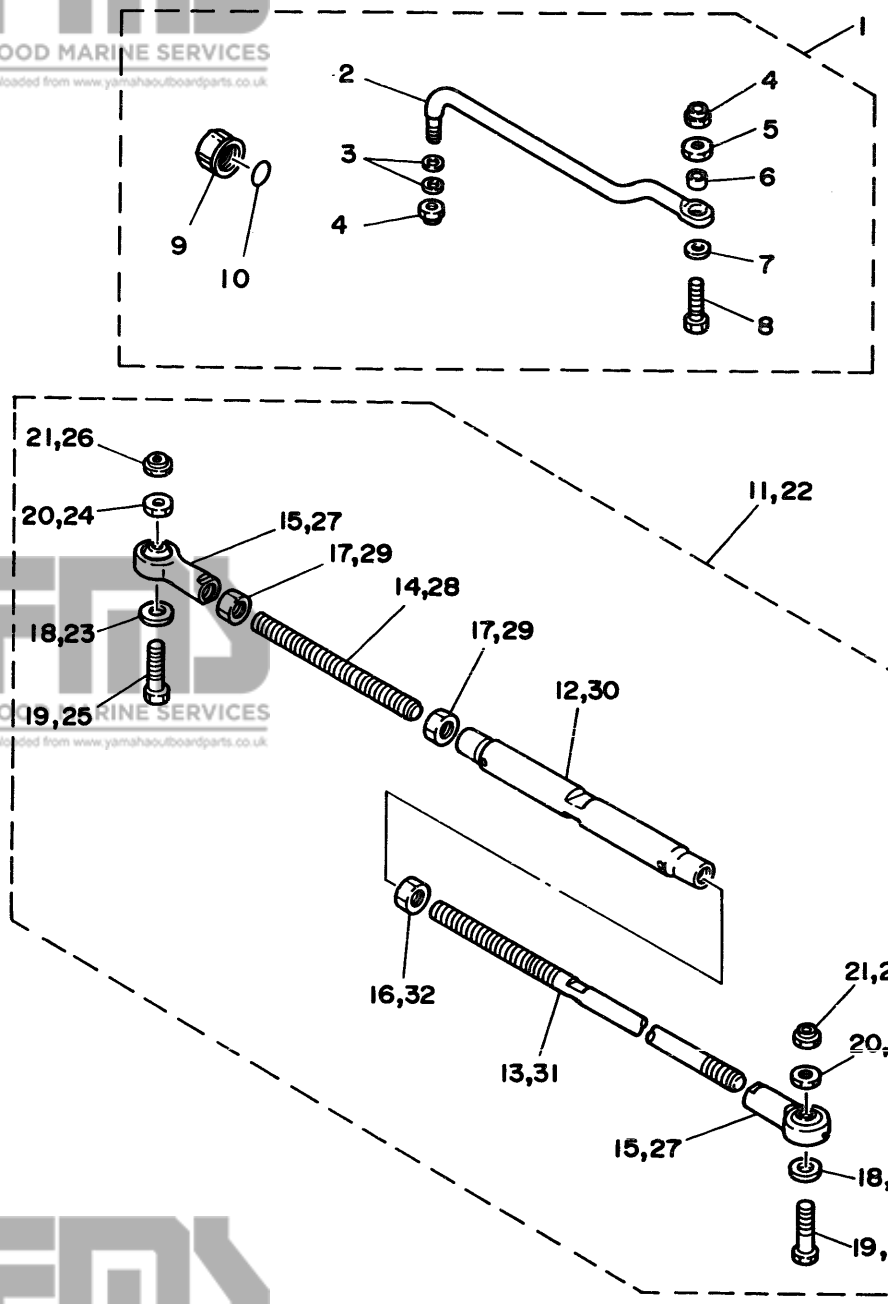

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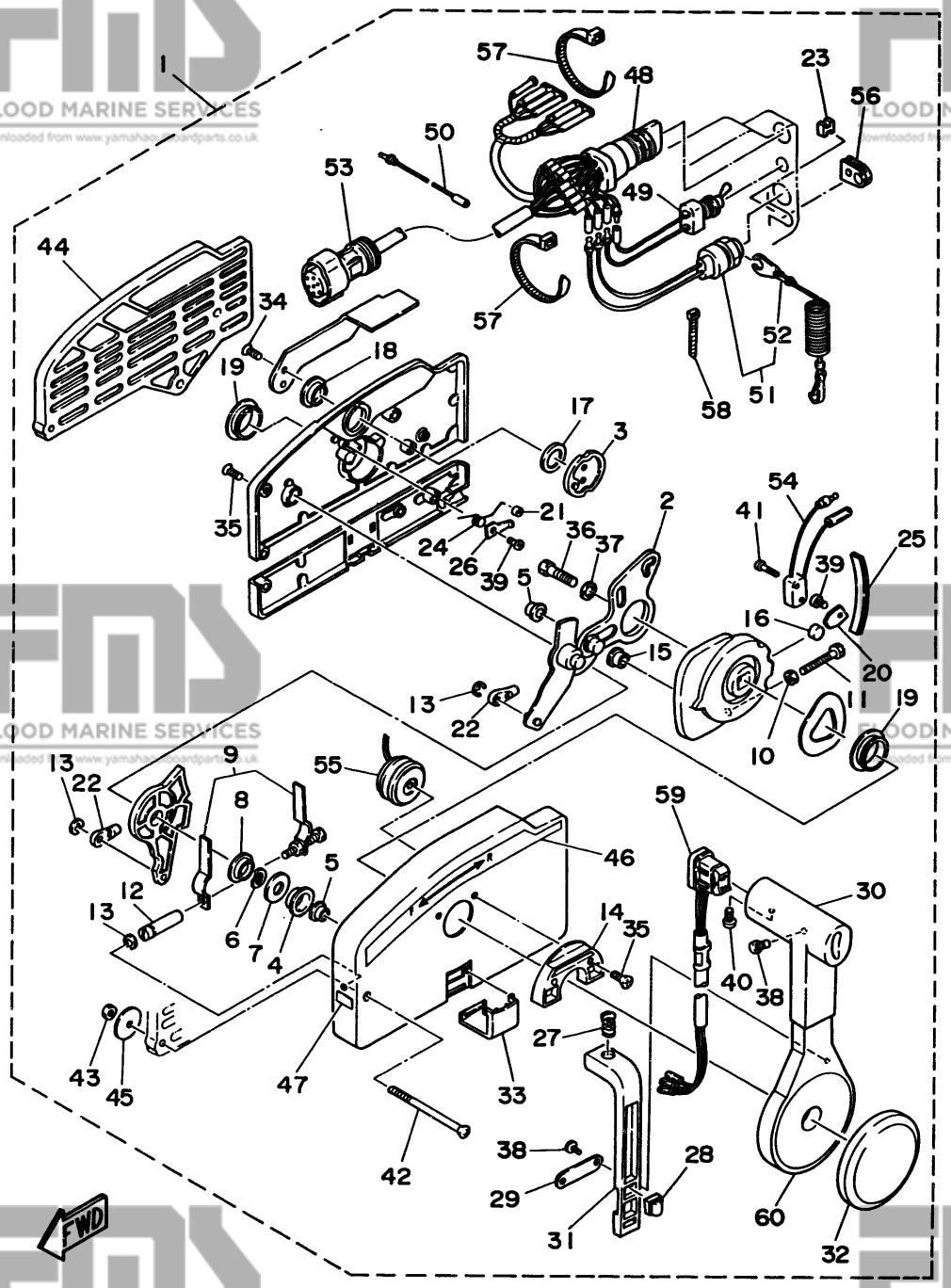
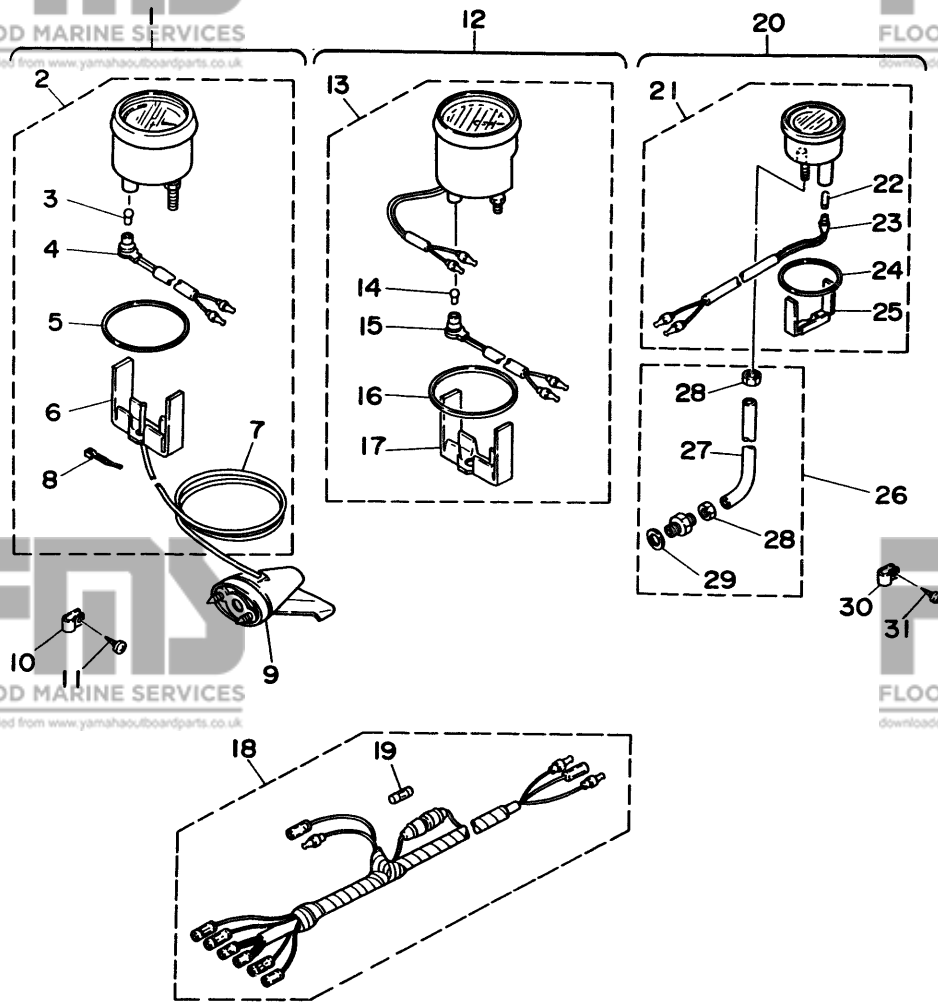
Fig. 23 REMOTE CONTROL ASSY



Ref.No.	Parts No.	Description	Q'ty
1	703-48203-11	REMOTE CONTROL ASSY (7P)	1 UR
	703-48205-12	REMOTE CONTROL ASSY (10P) (With Trim & Tilt Switch)	1 UR
	703-48202-11	REMOTE CONTROL ASSY (7P) (Twin Lever)	1 UR
	703-48208-12	REMOTE CONYTOL ASSY (10P) (Twin Lever)	1 UR
2	703-48261-00	.ARM, throttle	1
3	703-48153-00	.SHAFT, free accel.	1
4	703-48235-00	.BUSHING	1
5	703-48273-00	.BUSHING	2
6	703-48197-00	.WASHER, wave	1
7	703-48268-00	.SPACER	1
8	703-48263-00	.BUSHING	1
9	703-48264-00	.THROTTLE, friction	1
10	95380-05600	.NUT	1
11	97380-05025	.BOLT	1
12	703-48265-00	.SHAFT, friction	1
13	93430-06024	.CIRCLIP	3
14	703-48245-00	.PLATE, lock	1
15	703-48252-00	.ROLLER, cam	1
16	701-48248-00	.ROLLER, free accel.	1
17	703-48198-00	.WASHER, wave	1
18	703-48243-00	.BUSHING	1
19	703-48236-00	.BUSHING 1	2
20	703-48189-00	.RETAINER	1
21	703-48234-00	.ROLLER, detent	1
22	703-48345-01	.CABLE END, remote control 2	2
23	703-48358-00	.ANCHOR, cable	1
24	703-48244-00	.SPRING, free accel.	1
25	703-48238-00	.SPRING, detent	5
26	703-48246-00	.SPACER	1
27	703-48227-00	.SPRING, neutral lock	1
28	703-82594-00	.CLAMP	1
29	703-48226-00	.PLATE, stopper	1
30	703-48222-00	.GRIP, control lever (Single)	1 UR
	703-48222-10	.GRIP, control lever (Twin)	1 UR
31	703-48223-00	.LOCK, neutral	1
32	703-48225-00	.COVER	1
33	703-48219-00	.COVER, lead	1
34	98780-05012	.SCREW, flat head	2
35	98780-05016	.SCREW, flat head	7
36	97395-08030	.BOLT	1
37	92990-08600	.WASHER, plate	1
38	98580-04010	.SCREW, pan head	3
39	98580-04006	.SCREW, pan head	2
40	98580-05010	.SCREW, pan head	1
41	98580-03015	.SCREW, pan head	2
42	92680-06090	.SCREW, oval head	3
43	95380-06600	.NUT	3
44	703-48293-10	.SPACER, remote control (Single)	1 UR
	703-48293-00	.SPACER, remote control (Twin)	3 UR
45	701-48287-00	.WASHER	3
46	703-48215-00	.GRAPHIC	1
47	702-48217-00	.MARK	1
48	703-82510-10	.MAIN SWITCH ASSY (For 10P)	1 UR
	703-82510-01	.MAIN SWITCH ASSY (For 7P)	1 UR
49	703-82574-00	.SWITCH, choke	1
50	703-82531-00	.WIRE, lead	1
51	688-82575-01	.ENGINE STOP SWITCH ASSY	1
52	682-82556-00	..STOPPER	1
53	688-8258A-20	.EXTENSION, wire harness (10P) (L:5M)	1 UR
	688-82586-21	.EXTENSION, wire harness (7P) (L:5M)	1 UR
54	703-82540-00	.NEUTRAL SWITCH ASSY	1
55	703-83383-01	.BUZZER	1
56	703-48284-00	.GROMMET	1
57	90465-13169	.CLAMP	2
58	80L-26397-00	.BAND	1
59	703-82563-01	.TRIM & TILT SWITCH ASSY	1 UR
	703-48224-00	.COVER, control lever (Without P T/T Switch)	1 UR
60	703-48221-00	.LEVER, control	1

Fig. 24 OPTIONAL PARTS 1



Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0081-40	SPEEDOMETER KIT	1
2	6Y5-83510-30	.SPEEDOMETER ASSY	1
3	688-83516-00	..BULB	1
4	6Y5-83536-10	..SOCKET, meter	1
5	6Y5-83523-00	..DAMPER	1
6	6Y5-83514-00	..PLATE, fitting	1
7	688-83557-00	..TUBE	1
8	90465-11M10	..CLAMP	2
9	688-83556-01	.SENDER	1
10	90601-31402	.NYLON CLIP 1	5
11	97780-40116	.SCREW, tapping	5
12	6Y5-W0080-12	TACHOMETER KIT	1
13	6Y5-83540-12	.TACHOMETER ASSY	1
14	688-83516-00	..BULB	1
15	6Y5-83536-10	..SOCKET, meter	1
16	6Y5-83523-00	..DAMPER	1
17	6Y5-83514-00	..PLATE, fitting	1
18	6Y5-83553-00	.WIRE, lead	1
19	1E6-82151-00	..FUSE (10A)	1
20	6Y5-W0088-00	WATER PRESSURE METER KIT	1
21	6Y5-83660-00	.WATER PRESSURE METER ASSY	1
22	6Y5-83518-00	..BULB, meter	1
23	6Y5-83536-00	..SOCKET, meter	1
24	688-83664-00	..DAMPER	1
25	688-83665-00	..PLATE, fitting	1
26	688-83667-00	.SENDER	1
27	688-83666-00	..TUBE	1
28	663-83668-00	..NUT, nipple	2
29	90430-14115	..GASKET	1
30	90601-31402	.NYLON CLIP 1	5
31	97780-40116	.SCREW, tapping	5

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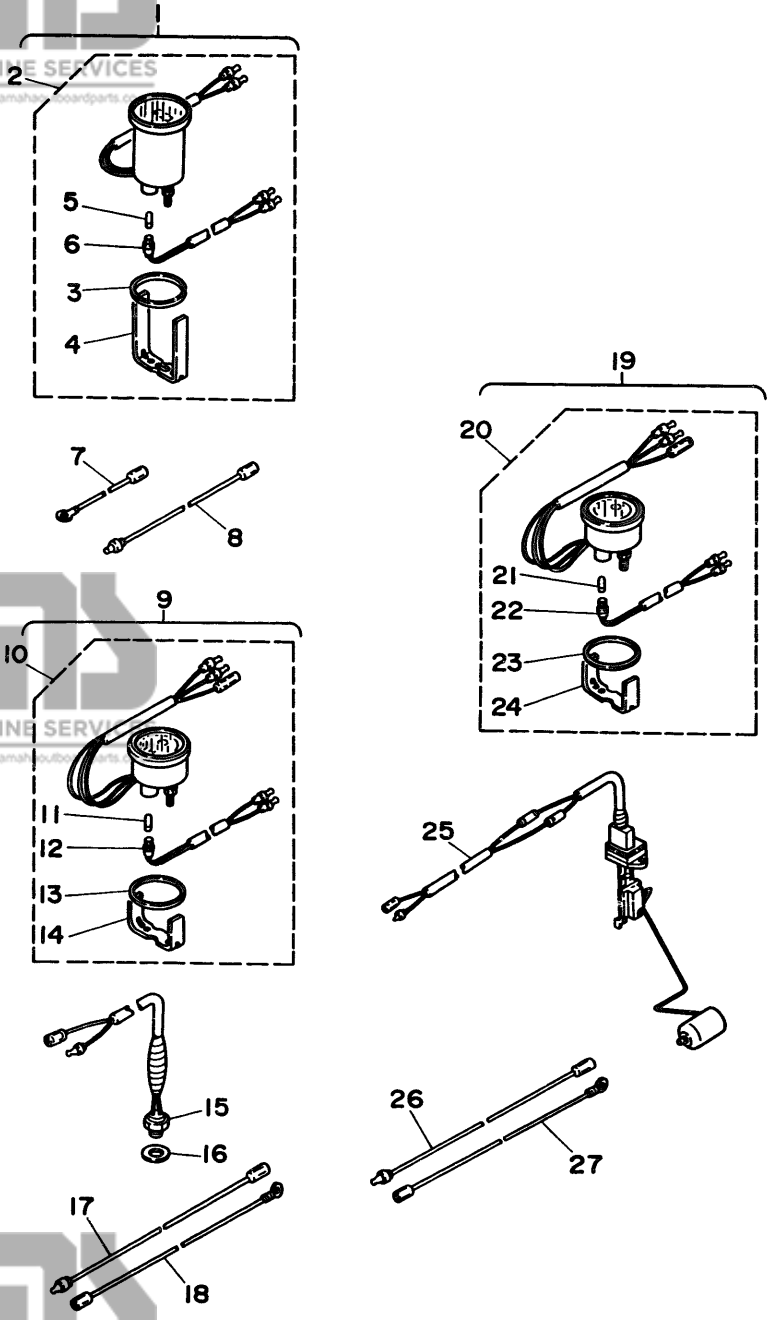
Fig. 25 OPTIONAL PARTS 2



Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0088-31	HOUR METER KIT	1
2	6Y5-83504-01	.HOUR METER ASSY	1
3	688-83664-00	..DAMPER	1
4	6Y5-83577-00	..PLATE, fitting	1
5	6Y5-83518-00	..BULB, meter	1
6	6Y5-83536-00	..SOCKET, meter	1
7	663-83553-A0	.WIRE, lead	1
8	663-83553-Y0	.WIRE, lead	1
9	6Y5-W0088-10	WATER TEMP. METER KIT	1
10	6Y5-83590-00	.WATER TEMPERATURE ASSY	1
11	6Y5-83518-00	..BULB, meter	1
12	6Y5-83536-00	..SOCKET, meter	1
13	688-83664-00	..DAMPER	1
14	6Y5-83544-00	..PLATE, fitting	1
15	688-83591-00	.THERMO UNIT	1
16	90430-14115	.GASKET	1
17	663-83553-Y0	.WIRE, lead	1
18	663-83553-A0	.WIRE, lead	1
19	6Y5-W0088-20	FUEL METER KIT	1
20	6Y5-85750-00	.FUEL METER ASSY	1
21	6Y5-83518-00	..BULB, meter	1
22	6Y5-83536-00	..SOCKET, meter	1
23	688-83664-00	..DAMPER	1
24	6Y5-83544-00	..PLATE, fitting	1
25	688-85752-01	.SENDER UNIT ASSY, fuel meter	1
26	663-83553-Y0	.WIRE, lead	1
27	663-83553-A0	.WIRE, lead	1

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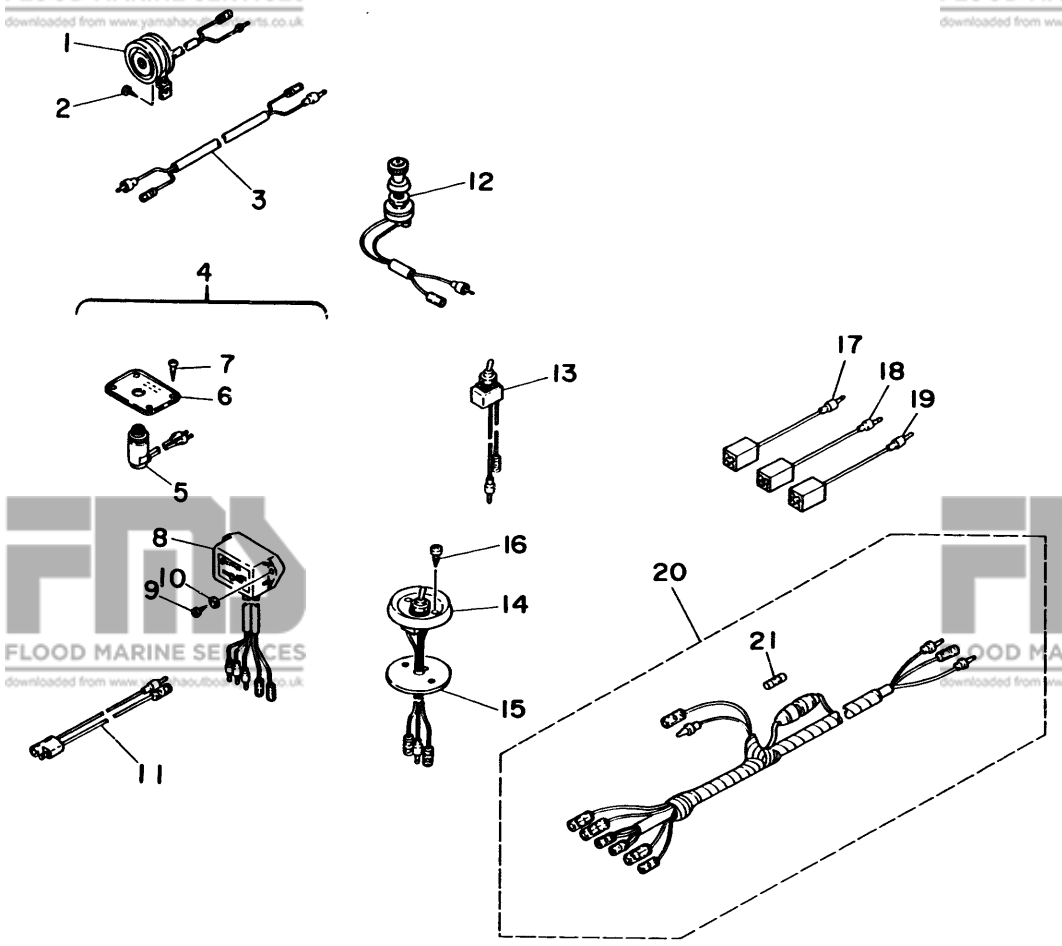
Fig. 26 OPTIONAL PARTS 3



Ref.No.	Parts No.	Description	Q'ty
1	688-83383-11	BUZZER	1
2	97780-50112	SCREW, tapping	1
3	688-83373-10	LEAD, horn	1
4	688-W0088-40	PILOT LAMP KIT	1
5	663-84301-01	.PILOT LIGHT ASSY 1	1
6	663-84309-00	.PLATE, set	1
7	95428-31316	.SCREW, wood	4
8	697-81901-60	.CHARGE WARNING UNIT ASSY	1
9	97780-60120	.SCREW, tapping	2
10	92990-06600	.WASHER, plate	2
11	663-82521-09	.WIRE, lead	1
12	688-82520-00	LIGHT SWITCH ASSY	1 UR
13	688-82526-00	SWITCH, lamp	1 UR
14	688-82563-10	TRIM & TILT SWITCH ASSY	1
15	688-82388-00	PLATE	1
16	97780-40116	SCREW, tapping	2
17	6Y5-82521-00	WIRE, lead (YELLOW)	1 UR
18	6Y5-82149-00	WIRE, lead (BLUE)	1 UR
19	6Y5-82117-00	WIRE, lead (BLACK)	1 UR
20	6Y5-83553-00	WIRE, lead	1
21	1E6-82151-00	.FUSE (10A)	1

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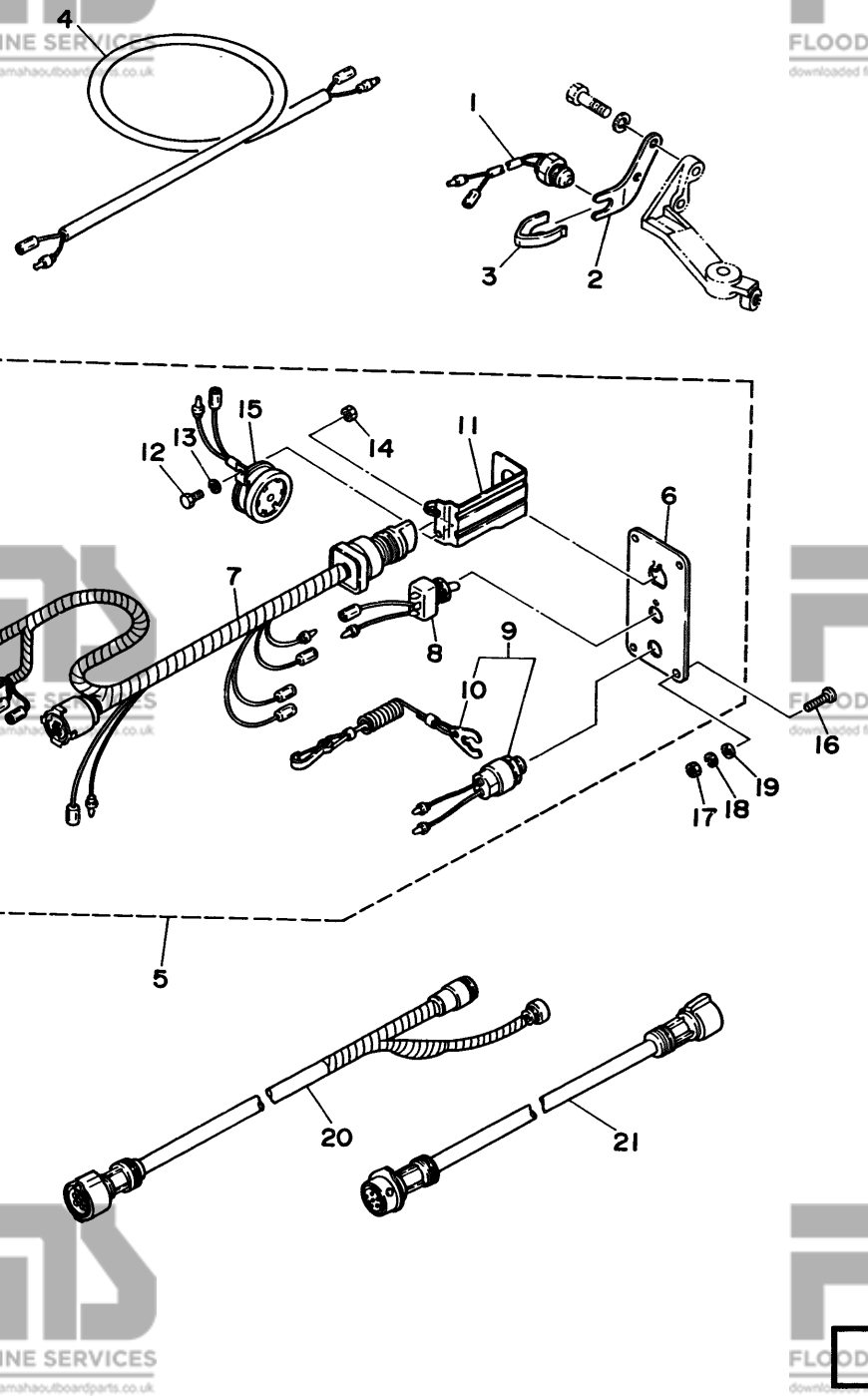
Fig. 27 OPTIONAL PARTS 4



Ref.No.	Parts No.	Description	Q'ty
1	688-82540-11	NEUTRAL SWITCH ASSY	1
2	663-82554-01	STAY, neutral switch	1
3	663-82555-01	DAMPER, main switch 1	1
4	688-82541-10	WIRE, lead	1
5	704-82570-02	PANEL SWITCH ASSY	1
6	689-82571-02	.PANEL, switch	1
7	704-82510-02	.MAIN SWITCH ASSY	1
8	703-82574-00	.SWITCH, choke	1
9	688-82575-01	.ENGINE STOP SWITCH ASSY	1
10	682-82556-00	..STOPPER	1
11	704-82581-00	.STAY, cord clamp	1
12	97303-05012	.BOLT	1
13	92990-05100	.WASHER, spring	1
14	95303-05700	.NUT	1
15	688-83383-11	.BUZZER	1
16	90149-05M05	SCREW	4
17	95380-05600	NUT	4
18	92990-05100	WASHER, spring	4
19	92990-05600	WASHER, plate	4
20	688-82586-50	EXTENSION, wire harness (7P) (L:5M)	1 UR
	688-8258A-50	EXTENSION, wire harness (10P) (L:5M)	1 UR
21	688-82586-11	EXTENSION, wire harness (7P) (L:2M)	1 UR
	688-8258A-10	EXTENSION, wire harness (10P) (L:2M)	1 UR
	688-82586-31	EXTENSION, wire harness (7P) (L:3M)	1 UR
	688-8258A-30	EXTENSION, wire harness (10P) (L:3M)	1 UR

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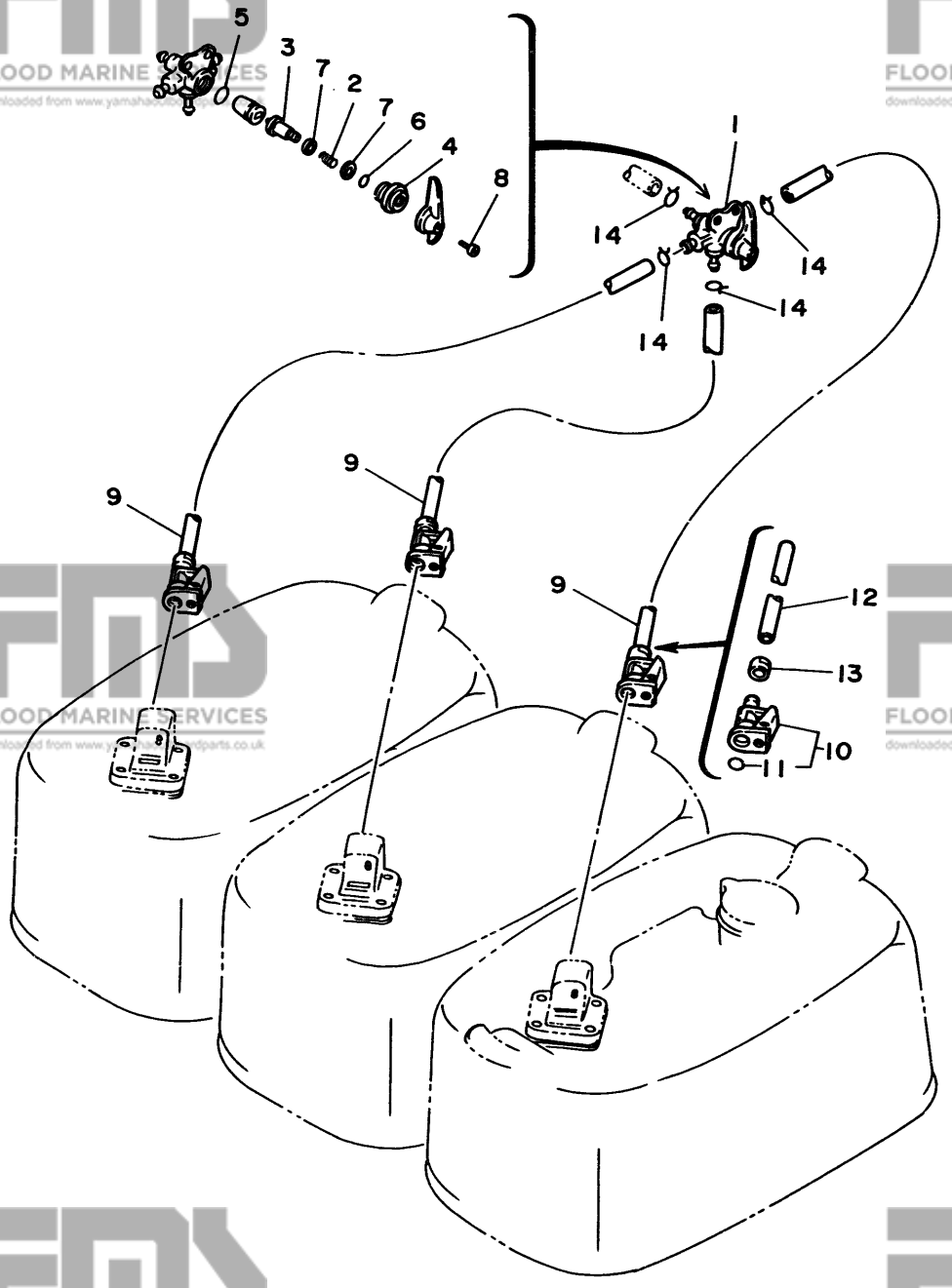
Fig. 28 OPTIONAL PARTS 5



Ref.No.	Parts No.	Description	Q'ty
1	688-24540-00	FUEL COCK COMP.	1
2	90501-12M13	.SPRING, compression	1
3	688-24554-00	.SHAFT, cock	1
4	688-24559-00	.BREATHER, filter	1
5	93210-20M28	.O-RING	1
6	93210-08M27	.O-RING	1
7	90201-08M32	.WASHER, plate	2
8	98680-04016	.SCREW, oval head	1
9	688-24307-01	FUEL PIPE COMP. 2	3
10	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1
11	93210-08287	..O-RING	1
12	90445-12M05	.HOSE	1
13	650-24351-01	.BAND 1	1
14	90467-11M00	CLIP	4

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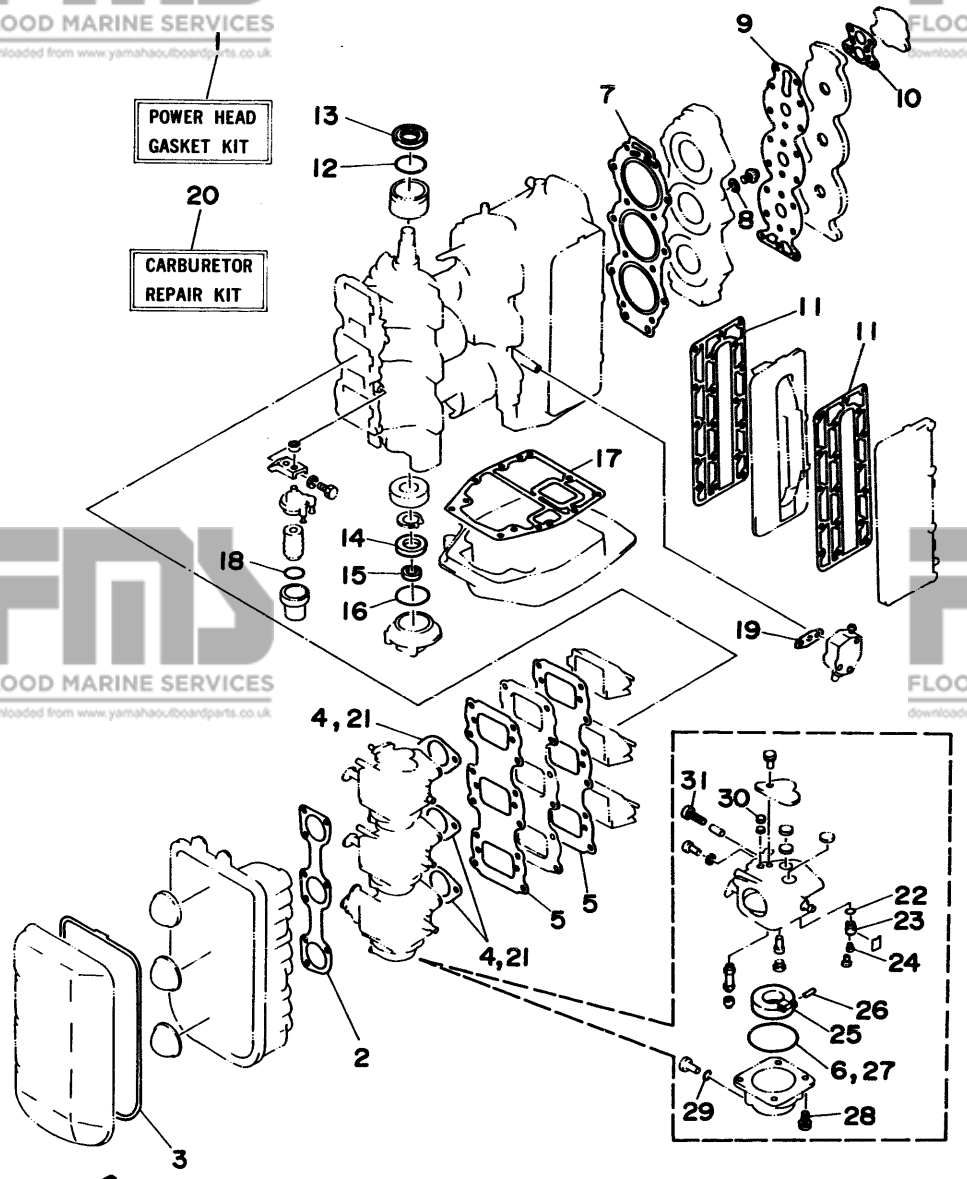
Fig. 29 REPAIR KIT 1



Ref.No.	Parts No.	Description	Q'ty
1	688-W0001-00	POWER HEAD GASKET KIT	1
2	688-14483-00	.GASKET	1
3	688-14416-00	.GASKET, air cleaner	1
4	688-14198-00	.GASKET	3
5	688-13621-00	.GASKET, valve seat	2
6	676-14984-00	.GASKET, float chamber	3
7	688-11181-02	.GASKET, cylinder head 1	1
8	90430-14115	.GASKET	1
9	688-11193-01	.GASKET, head cover 1	1
10	688-12414-00	.GASKET, cover	1
11	688-41112-00	.GASKET, exhaust inner cover	2
12	93210-46M16	.O-RING	1
13	93102-36M24	.OIL SEAL	1
14	93102-30M05	.OIL SEAL	1
15	93104-20M02	.OIL SEAL	1
16	93210-62269	.O-RING	1
17	688-45113-00	.GASKET, upper casing	1
18	93210-37M25	.O-RING	1
19	650-24431-00	.GASKET, fuel pump 1	1
20	6H1-W0093-00	CARBURETOR REPAIR KIT	1
21	688-14198-00	.GASKET	3
22	93210-04228	.O-RING	3
23	692-14590-00	.NEEDLE VALVE ASSY	3
24	676-14186-00	.PIN, float	3
25	676-14985-01	.FLOAT	3
26	688-14548-00	.PIN, float arm	3
27	676-14984-00	.GASKET, float chamber	3
28	97980-04114	.SCREW, with washer	3
29	93210-04230	.O-RING	3
30	663-14126-00	.GASKET	3
31	692-14923-00	.SCREW, pilot	3

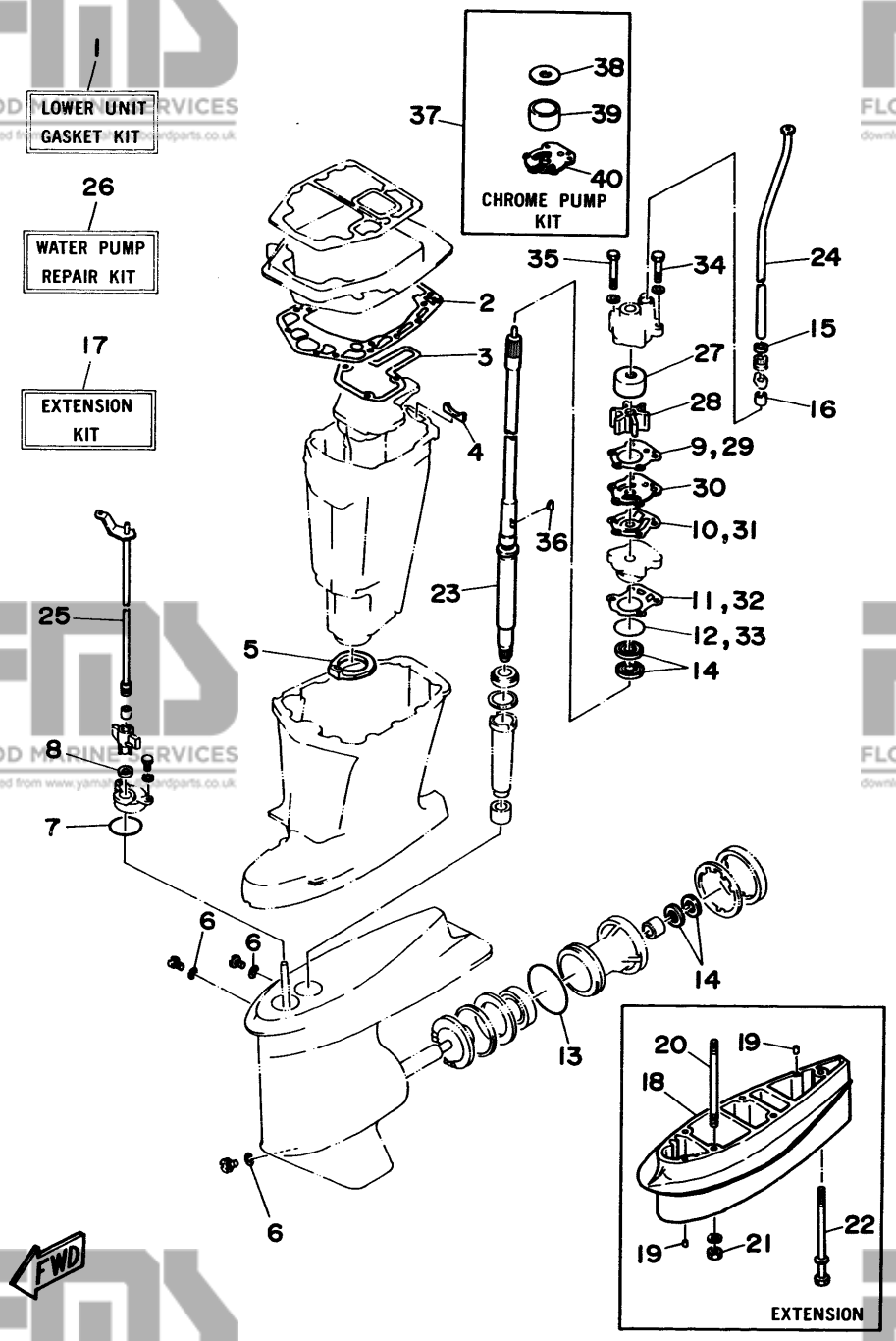


Fig. 30 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty
1	688-W0001-20	LOWER UNIT GASKET KIT	1
2	688-45114-01	.GASKET, upper casing	1
3	688-41134-00	.GASKET, exhaust manifold	1
4	688-41133-00	.GASKET, exhaust manifold 1	1
5	688-45123-00	.GASKET, muffler	1
6	90430-08020	.GASKET	3
7	93210-49046	.O-RING	1
8	93106-09014	.OIL SEAL	1
9	688-44315-00	.GASKET, water pump	1
10	688-44324-00	.GASKET, cartridge	1
11	688-44316-01	.GASKET, water pump	1
12	93210-46044	.O-RING	1
13	93210-85M97	.O-RING	1
14	93101-25M03	.OIL SEAL	4
15	90430-12072	.GASKET	1
16	663-44366-00	.DAMPER, water seal	1
17	688-W0072-00-1D	EXTENSION KIT	1
18	688-45211-00-1D	.EXTENSION	1
19	93606-12019	.PIN, dowel	4
20	90116-10M05	.BOLT, stud	4
21	95380-10600	.NUT	4
22	97375-08190	.BOLT	1
23	688-45501-21	.DRIVE SHAFT COMP.	1
24	688-44361-20	.TUBE, water	1
25	688-44120-21	.HANDLE GEAR SHIFT ASSY	1
26	692-W0078-00	WATER PUMP REPAIR KIT	1
27	688-44322-00	.INSERT, cartridge	1
28	688-44352-03	.IMPELLER	1
29	688-44315-00	.GASKET, water pump	1
30	688-44323-00	.OUTER PLATE, cartridge	1
31	688-44324-00	.GASKET, cartridge	1
32	688-44316-01	.GASKET, water pump	1
33	93210-46044	.O-RING	1
34	97395-08050	.BOLT	2
35	97395-08070	.BOLT	2
36	90280-04M04	.KEY, woodruff	1
37	688-W0078-1A	CHROME PUMP KIT	1
*38	688-44321-41	.INNER PLATE, cartridge	1
39	688-44322-41	.INSERT, cartridge	1
40	688-44323-40	.OUTER PLATE, cartridge	1

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