

CONTENTS

25J (6K9)
30D (6J8)

Fig. 1	CYLINDER, CRANKCASE	A3
Fig. 2	CRANKSHAFT, PISTON	A4
Fig. 3	INTAKE	A5
Fig. 4	CARBURETOR	A6
Fig. 5	OIL PUMP	A7
Fig. 6	STARTER	B1
Fig. 7	FUEL	B2
Fig. 8	TOP COWLING	B3
Fig. 9	BOTTOM COWLING	B4
Fig. 10	BRACKET 1	B5
Fig. 11	BRACKET 2	B6
Fig. 12	STEERING	B7
Fig. 13	CONTROL	C1
Fig. 14	UPPER CASING	C2
Fig. 15	LOWER CASING, DRIVE 1	C3
Fig. 16	LOWER CASING, DR'VE 2	C4
Fig. 17	MAGNETO	C5
Fig. 18	ELECTRICAL 1	C6
Fig. 19	ALTERNATE 1 (25JEO/30DEO MODEL)	C7
Fig. 20	ALTERNATE 2 (25JEO/30DEO MODEL)	D1
Fig. 21	ALTERNATE 3 (25JEO/30DEO MODEL)	D2
Fig. 22	ALTERNATE 4 (25JEO/30DEO MODEL)	D3
Fig. 23	REMOTE CONTROL	D4
Fig. 24	REMO-CON ATTACHMENT	D5
Fig. 25	STEERING GUIDE ATTACHMENT 1	D6
Fig. 26	REMOTE CONTROL ASSY 1	D7
Fig. 27	REMOTE CONTROL ASSY 2	E1
Fig. 28	OPTIONAL PARTS 1	E2
Fig. 29	OPTIONAL PARTS 2	E3
Fig. 30	OPTIONAL PARTS 3	E4
Fig. 31	OPTIONAL PARTS 4	E5
Fig. 32	REPAIR KIT 1	E6
Fig. 33	REPAIR KIT 2	E7
	NUMERICAL INDEX	

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 25J'89 (6K9)/30D'89 (6J8). When you are ordering replacement parts for the 25J'89 (6K9)/30D'89 (6J8), refer to this Parts Catalogue and quote both numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

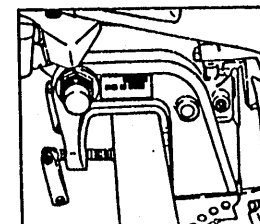
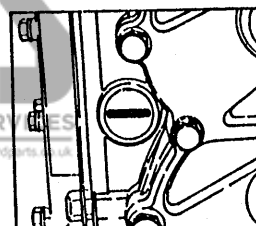
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	
25JMO	S:001701 and following L:300751 and following
25JEO	S:100751 and following L:401301 and following
30DMO	S:103530 and following L:402796 and following
30DEO	S:152851 and following L:455508 and following
30DRO	S:250642 and following L:550244 and following



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

Fig. 1 CYLINDER. CRANKCASE

Rel.No.	Parts No.	Description	Q'ty	Rel.No.	Parts No.	Description	Q'ty
1	6JD-W009D-12-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 37 and Fig.2,Ref.No.1 to 19)	1	20	6JB-11191-00-9M	COVER, cylinder head 1	1
2	6JB-15100-10-94	CRANKCASE ASSY	1	21	6JB-11193-00	GASKET, head cover 1	1
3	650-11370-00	CHECK VALVE ASSY	1	22	90119-08M21	BOLT, with washer	14
4	624-14485-00	PIPE, joint	1	23	6E5-12411-01	THERMOSTAT	1
5	90119-08M19	BOLT, with washer	8	24	6H4-12413-00-9M	COVER, thermostat	1
6	97313-06030	BOLT	6	25	6H4-12414-00	GASKET, cover	1
7	92990-06600	WASHER, plate	6	26	97313-06025	BOLT	2
8	93606-12019	PIN, dowel	2	27	92990-06600	WASHER, plate	2
9	6F5-11119-00	HANGER, engine	1	28	6JB-41113-00-9M	OUTER COVER, exhaust	1
10	97313-08035	BOLT	1	29	676-11372-00	NIPPLE, hose	1
11	6JB-11325-00	ANODE	2	30	6JB-41111-00-9M	INNER COVER, exhaust	1
12	6H3-11327-00-94	COVER, anode	2	31	6JB-41114-00	GASKET, exhaust outer cover	2
13	6H3-11328-00	GROMMET, anode	2	32	6JB-1111J-00	PIPE 1	1
14	97313-06016	BOLT	2	33	97013-06035	BOLT	11
15	92990-06600	WASHER, plate	2	34	92990-06600	WASHER, plate	11
16	90445-07M29	HOSE	1	35	97313-06025	BOLT	1
17	90467-06016	CLIP	2	36	92990-06600	WASHER, plate	1
18	6JB-11111-00-94	HEAD, cylinder 1	1	37	6JB-45113-00	GASKET, upper casing	1
19	6JB-11181-00	GASKET, cylinder head 1	1	38	94702-00271	PLUG, spark (NGK BR7HS 10)	3

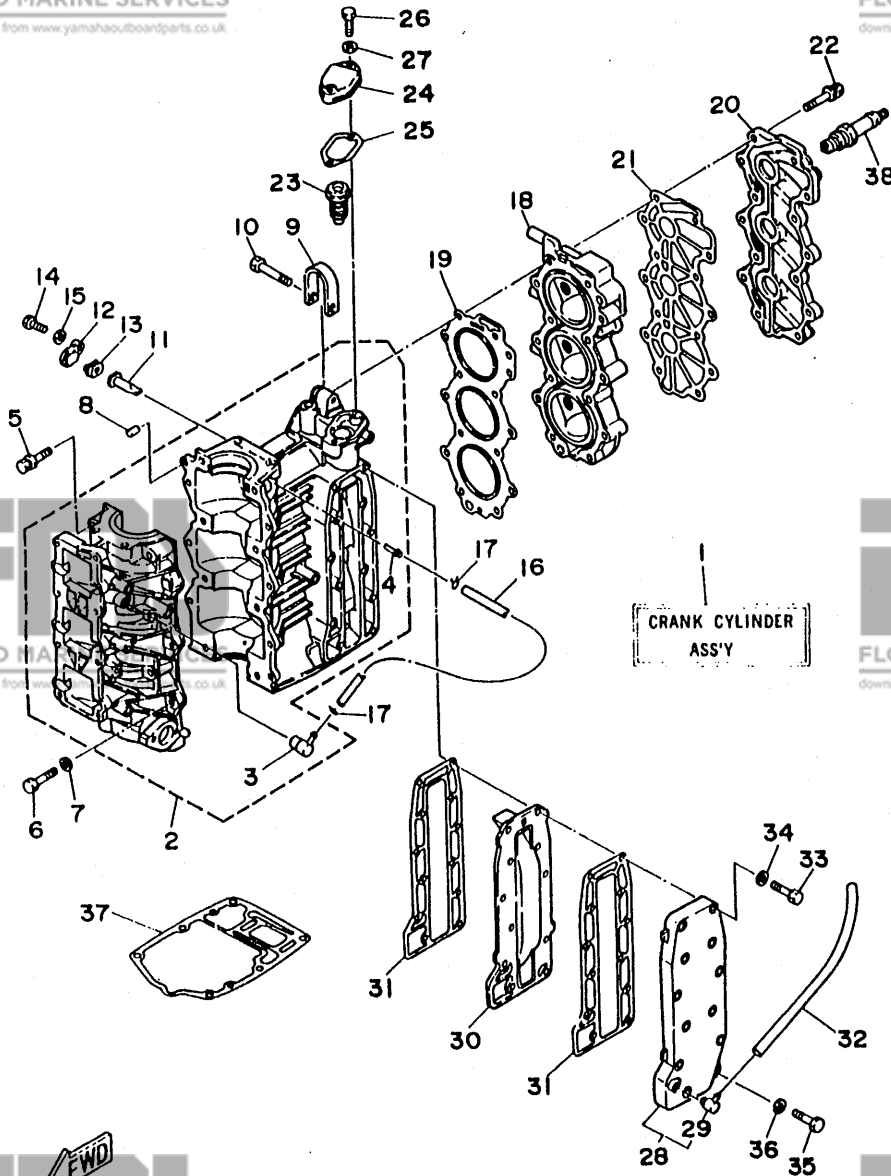


Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-11400-10	CRANKSHAFT ASSY	1	9	6J8-11610-20	PISTON RING SET (2ND O/S)	3 AP
2	6J8-11536-00	.GEAR, drive	1	10	6J8-11633-00	PIN, piston	3
3	93313-628U0	.BEARING, cylindrical	1	11	93602-16M10	PIN, dowel	84
4	93102-26M27	..OIL SEAL	1	12	90201-16379	WASHER, plate	6
5	93210-42159	.O-RING	1	13	4V2-11634-00	CLIP, piston pin	6
6	93306-305U3	.BEARING	1	14	6J8-15396-00-9M	HOUSING, oil seal	1
7	90201-50306	WASHER, plate	1	15	93101-25M28	OIL SEAL	1
8	6J8-11631-01-97	PISTON (STD)	3	16	93104-16M04	OIL SEAL	2
	6J8-11635-01	PISTON (0.25MM O/S)	3 AP	17	93210-56M80	O-RING	1
	6J8-11636-01	PISTON (0.50MM O/S)	3 AP	18	97313-06016	BOLT	2
9	6J8-11610-00	PISTON RING SET (STD)	3	19	92990-06600	WASHER, plate	2
	6J8-11610-10	PISTON RING SET (1ST O/S)	3 AP				

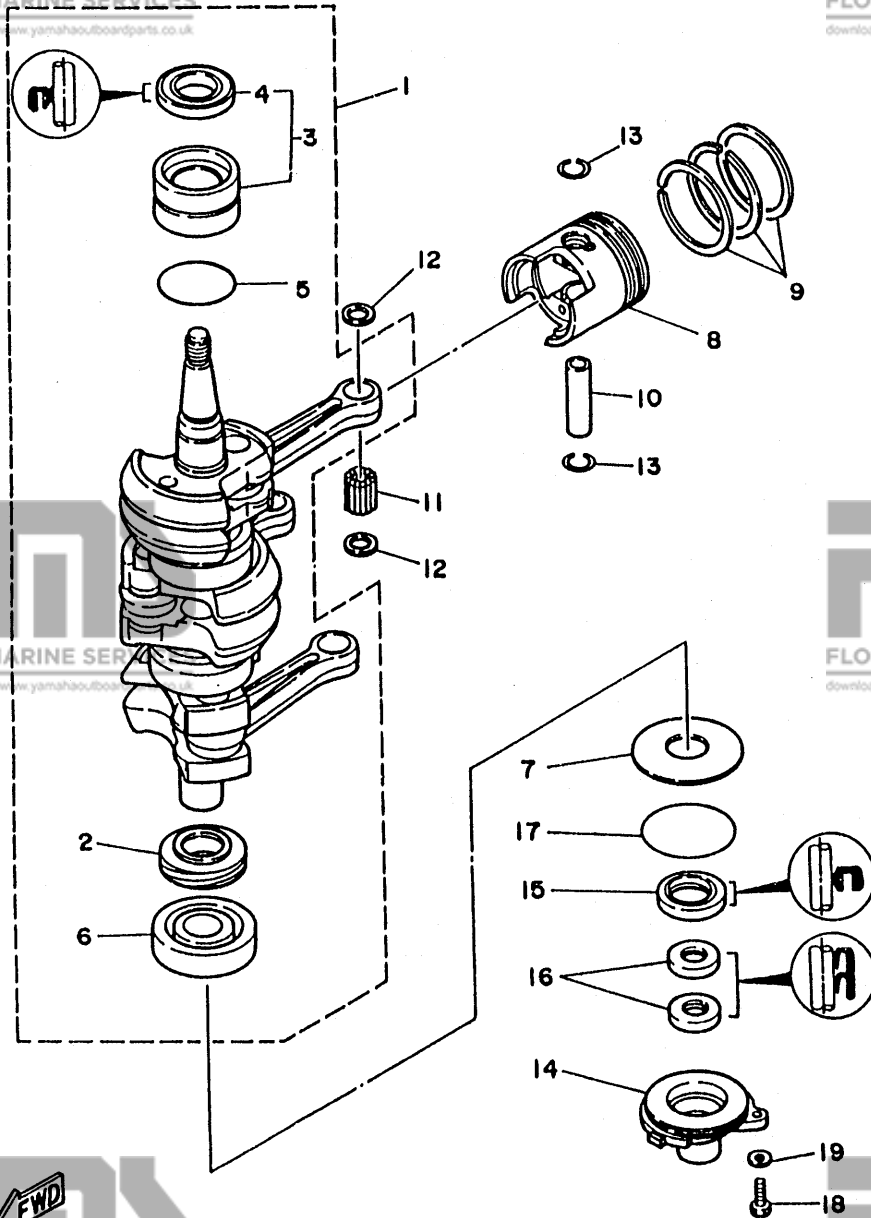


Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-13610-00	REED VALVE ASSY	3	14	6J8-14476-00	SEAL	1
2	6J8-W0004-00	. REED SET	1	15	90119-05M31	BOLT, with washer	6
3	98580-05016	SCREW, pan head	6	16	6J8-14483-00	GASKET	1
4	92990-05600	WASHER, plate	6	17	98580-05540	SCREW, pan head	4
5	6J8-13641-10-94	MANIFOLD 1	1	18	92990-05600	WASHER, plate	4
6	676-14485-00	.PIPE, joint	3	19	6J8-41259-00	ROD, choke 3	2
7	6J8-13621-00	GASKET, valve seat	1	20	661-41262-02	JOINT, choke lever	4
8	97313-06025	BOLT	8	21	6J8-41271-01	KNOB, choke	1
9	92990-06600	WASHER, plate	8	22	6J8-41257-00	ROD, choke 2	1
10	6J8-14198-00	GASKET	3	23	6J8-41262-00	JOINT, choke lever	1
11	90119-06M32	BOLT, with washer	6	24	689-41273-00	GROMMET	1
12	6J8-14417-00	COVER 1	1	25	6J8-41274-00	GROMMET 2	1
13	6J8-14418-00	COVER 2	1	26	6J8-41217-00	ROD, accel. lever	1

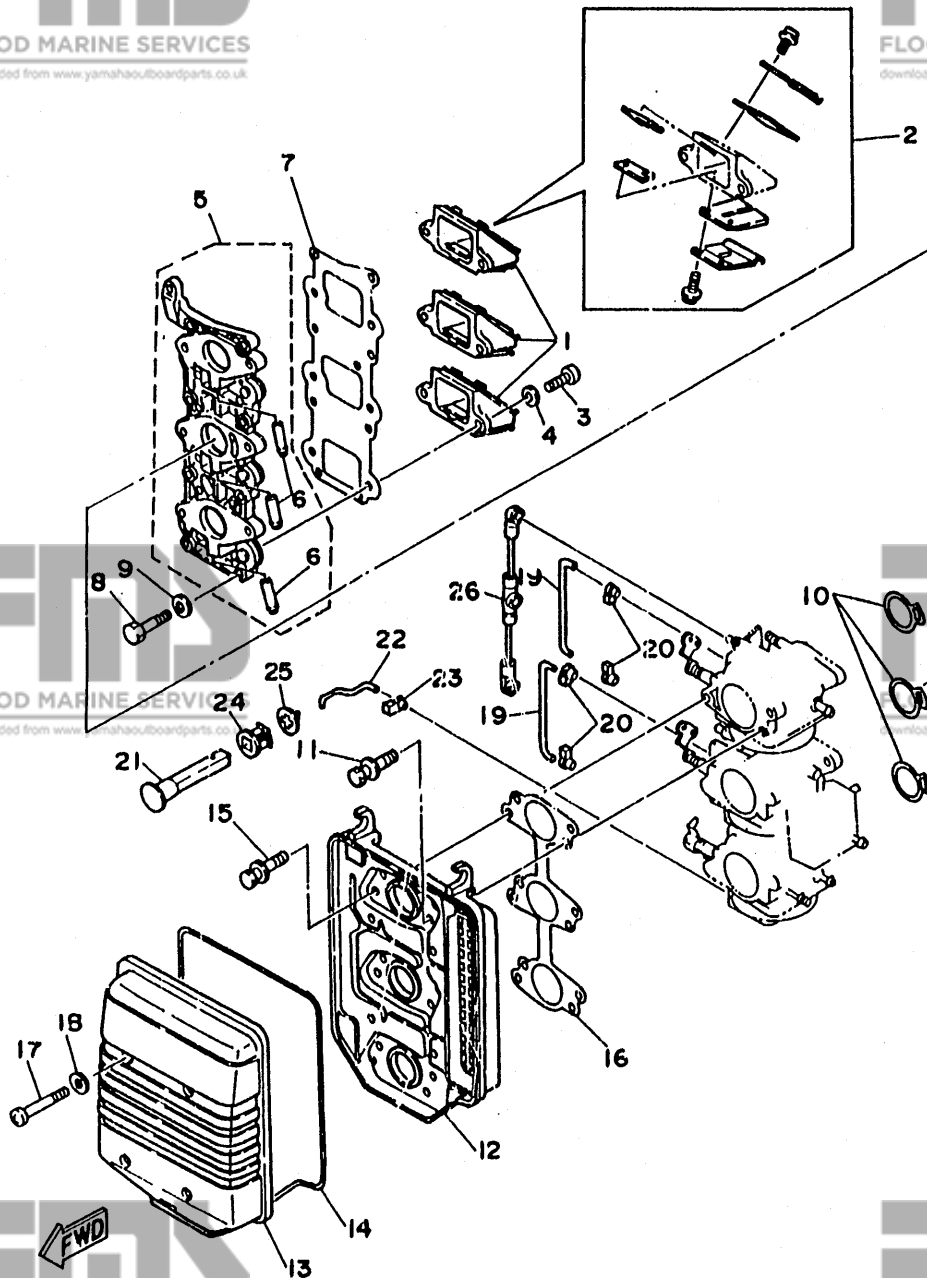


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6J8-14301-10	CARBURETOR ASSY 1 (Upper 300 Model)	1 UR	18	6J8-14923-00	.SCREW, pilot	3
	6K9-14301-10	CARBURETOR ASSY 1 (Upper 25J Model)	1 UR	19	6J8-14555-00	.SPRING	3
2	6J8-14302-00	CARBURETOR ASSY 2 (Center 300 Model)	1 UR	20	97803-04010	.SCREW, pan head	3
	6K9-14302-00	CARBURETOR ASSY 2 (Center 25J Model)	1 UR	21	92903-04100	.WASHER, spring	3
3	6J8-14303-00	CARBURETOR ASSY 3 (Lower 300 Model)	1 UR	22	98580-04012	.SCREW, pan head	12
	6K9-14303-00	CARBURETOR ASSY 3 (Lower 25J Model)	1 UR	23	92903-04100	.WASHER, spring	12
4	6J8-14984-00	.GASKET, float chamber	3	24	98701-05008	.SCREW, flat head	3
5	6J8-14980-00	.BODY, float chamber	2	25	6J8-14592-00	.SCREW	3
6	6J8-14991-00	.SCREW	3	26	92990-05600	.WASHER, plate	3
7	6J8-14995-00	.GASKET	3	27	6J8-14523-00	.SCREW, stop (Upper)	1
8	6J8-14985-00	.FLOAT	3	28	6J8-14334-00	.SPRING, throttle (Upper)	1
9	6J8-14546-00	.VALVE, needle	3	29	6J8-14981-00	.BODY, float chamber (Center)	1
10	6J8-14159-00	.CLIP	3	30	6J8-24471-00	.DIAPHRAGM (Center)	1
11	6J8-14548-00	.PIN, float arm	3	31	6J8-24412-00	.BODY 1 (Center)	1
12	6J8-1492F-25	.JET, air slow (#50) (300 Model)	3 UR	32	6J8-24432-00	.GASKET, fuel pump 2 (Center)	1
	6J8-1492F-27	.JET, air slow (#54) (25J Model)	3 UR	33	6J8-24452-00	.COVER (Center)	1
13	6J8-14966-00	.PLUG	3	34	97803-03022	.SCREW, pan head (Center)	1
14	6J8-1492E-51	.JET, main (#102) (300 Model)	3 UR	35	92990-03100	.WASHER, spring (Center)	1
	6J8-1492E-48	.JET, main (#96) (25J Model)	3 UR	36	98580-04025	.SCREW, pan head (Center)	4
15	6J8-14126-00	.PLUG	3	37	92903-04100	.WASHER, spring (Center)	4
16	6J8-14118-00	.PLUG	3	38	6J8-14578-00	.COLLAR (Center)	1
17	6J8-14527-00	.PLATE	3				

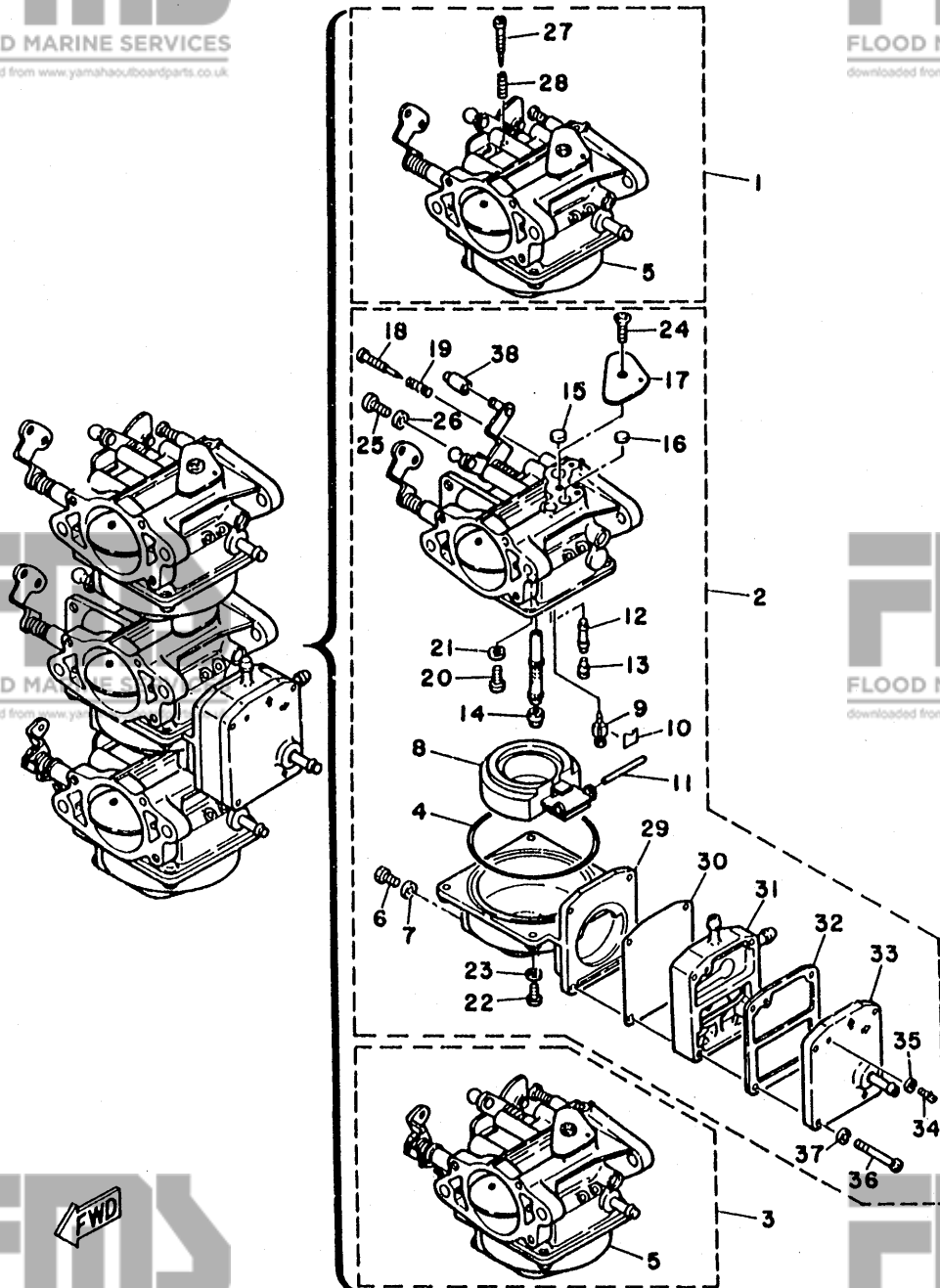


Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90201-08M93	WASHER, plate	1	28	95303-05700	NUT	1
2	6J8-11537-00	GEAR, driven	1	29	6J8-21707-01	OIL TANK COMP. (25JMO/30DMO/30DRO Model)	1 UR
3	6J8-13117-00	COLLAR, distance	1		6J8-21707-11	OIL TANK COMP. (25JEO/30DEO Model)	1 UR
4	93210-13595	O-RING	1	30	6J9-2173M-00	SEAL 3 (25JEO/30DEO Model)	1
5	6J8-13200-00	OIL INJECTION PUMP ASSY	1	31	6H4-21770-00	OIL TANK CAP ASSY	1
6	6J8-13471-00	PLUG, drain	1	32	6H1-21757-00	WASHER, special 1	2
7	6J8-13475-00	GASKET	1	33	6H1-24633-00	CHAIN, ball	1
8	93210-19M82	O-RING	1	34	6J8-21758-00	WASHER, special 2	1
9	90109-05M32	BOLT	1	35	6J8-13411-00	STRAINER, oil	1
10	90109-05M33	BOLT	1	36	6J8-13414-00	GASKET, strainer cover	1
11	90445-07M08	HOSE	1	37	6J8-13416-00	PIPE, oil 1	1
12	90445-07M51	HOSE	1	38	90467-11M08	CLIP	2
13	90445-07M51	HOSE	1	39	90467-08M04	CLIP	1
14	90461-07M02	CLIP	6	40	90445-11M03	HOSE	1
15	90464-07M05	CLAMP	1	41	90446-10M01	HOSE	1
16	6J8-13183-00	VALVE, check	3	42	90445-11M07	HOSE	1
17	90445-07M04	HOSE	3	43	6J8-21744-00	BREATHER	1
18	90445-11M08	HOSE	1	44	90445-11M02	HOSE	1
19	90468-07M02	CLIP	6	45	90445-11M04	HOSE	1
20	6J8-13155-00	LEVER, control	1	46	6E5-24378-00	PIPE, joint 4	1
21	97313-06025	BOLT	1	47	90467-10M04	CLIP	1
22	90387-06M60	COLLAR	1	48	6A0-82317-00	DAMPER, ignition coil	3
23	6J8-41238-00	JOINT, link	1	49	624-42542-00	PIPE	3
24	6J8-41237-00	JOINT, link	1	50	90201-06050	WASHER, plate	3
25	90202-05088	WASHER, plate	1	51	97313-06030	BOLT	3
26	90468-05M03	CLIP	1	52	6J8-85720-00	OIL LEVEL GAUGE ASSY	1
27	682-41237-00	JOINT, link	1				

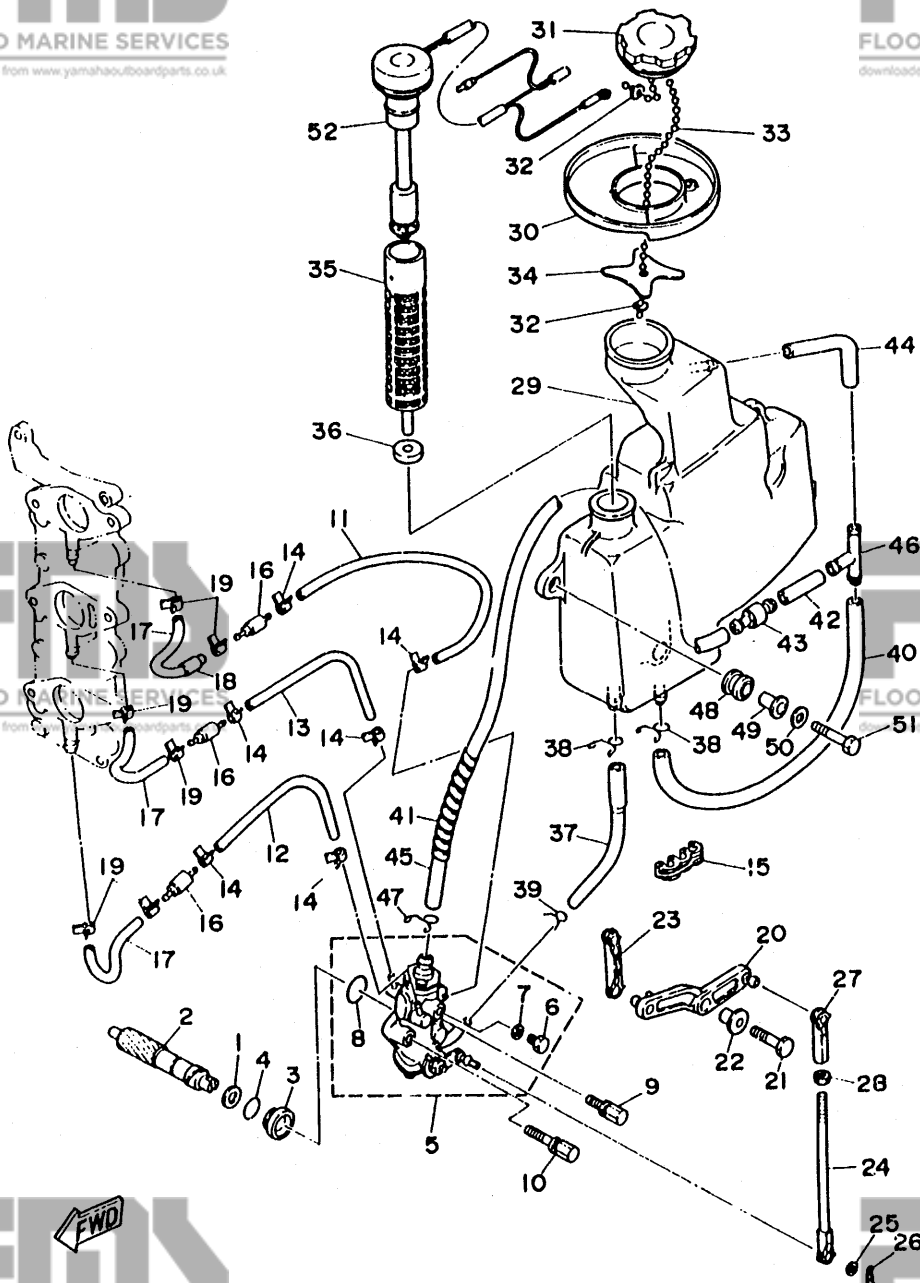


Fig. 6 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-15710-01	STARTER ASSY	1	26	97013-06035	BOLT	1
2	6J8-15711-00-94	.CASE, starter	1	27	92990-06600	WASHER, plate	1
3	91690-40014	.PIN, spring	1	28	97313-06025	BOLT	2
4	6J8-15758-00-94	.GUIDE, rope	1	29	92990-06600	WASHER, plate	2
5	97313-06016	.BOLT	2	30	99530-10014	PIN, dowel	1
6	92990-06600	.WASHER, plate	2	31	656-15748-00	PLUNGER, starter stop	1
7	6J8-15762-00	.SEAL, rubber 2	1	32	90501-10227	SPRING, compression	1
8	6A0-15789-00	.DAMPER	1	33	6J8-15770-00	CABLE COMP., starter stop	1
9	6F5-15752-00	.ROLLER, wire	1	34	6J8-15746-01	ARM	1
10	6F5-15753-00	.BUSH	1	35	90387-06M29	COLLAR	1
11	97313-06025	.BOLT	1	36	97313-06025	BOLT	1
12	95380-06600	.NUT	1	37	92990-06600	WASHER, plate	1
13	6J8-15787-00	.ADAPTOR	1	38	6J8-15747-00	LINK	1
14	689-15755-01	.HANDLE, starter	1	39	6J8-15774-00	STAY 4	1
15	6F5-15779-02	.COVER	1	40	6J8-15771-00-94	STAY 1	1
16	*	.WIRE (L1950)	1	41	6J8-15772-00-94	STAY 2	1
17	6J8-15714-00	.DRUM, sheave	1	42	97313-06020	BOLT	3
18	90510-08M04	.SPRING, spiral	1	43	92990-06600	WASHER, plate	3
19	677-15717-01	.SHAFT, starter	1	44	97313-06020	BOLT	1
20	90201-06060	.WASHER, plate	1	45	97313-06016	BOLT	2
21	97313-06025	.BOLT	1	46	92990-06600	WASHER, plate	2
22	95303-06700	.NUT	1	47	661-41262-02	JOINT, choke lever	2
23	676-15741-03	.PAWL, drive	1	48	6J8-15723-00	PULLEY, starter	1
24	93430-06M02	.CIRCLIP	1	49	97321-08014	BOLT	3
25	6J8-15705-00	.SPRING, drive pawl	1	50	92990-08600	WASHER, plate	3

* Cut from 50m rolls, Parts No. 90890-443/3, cutting length 1.95m.

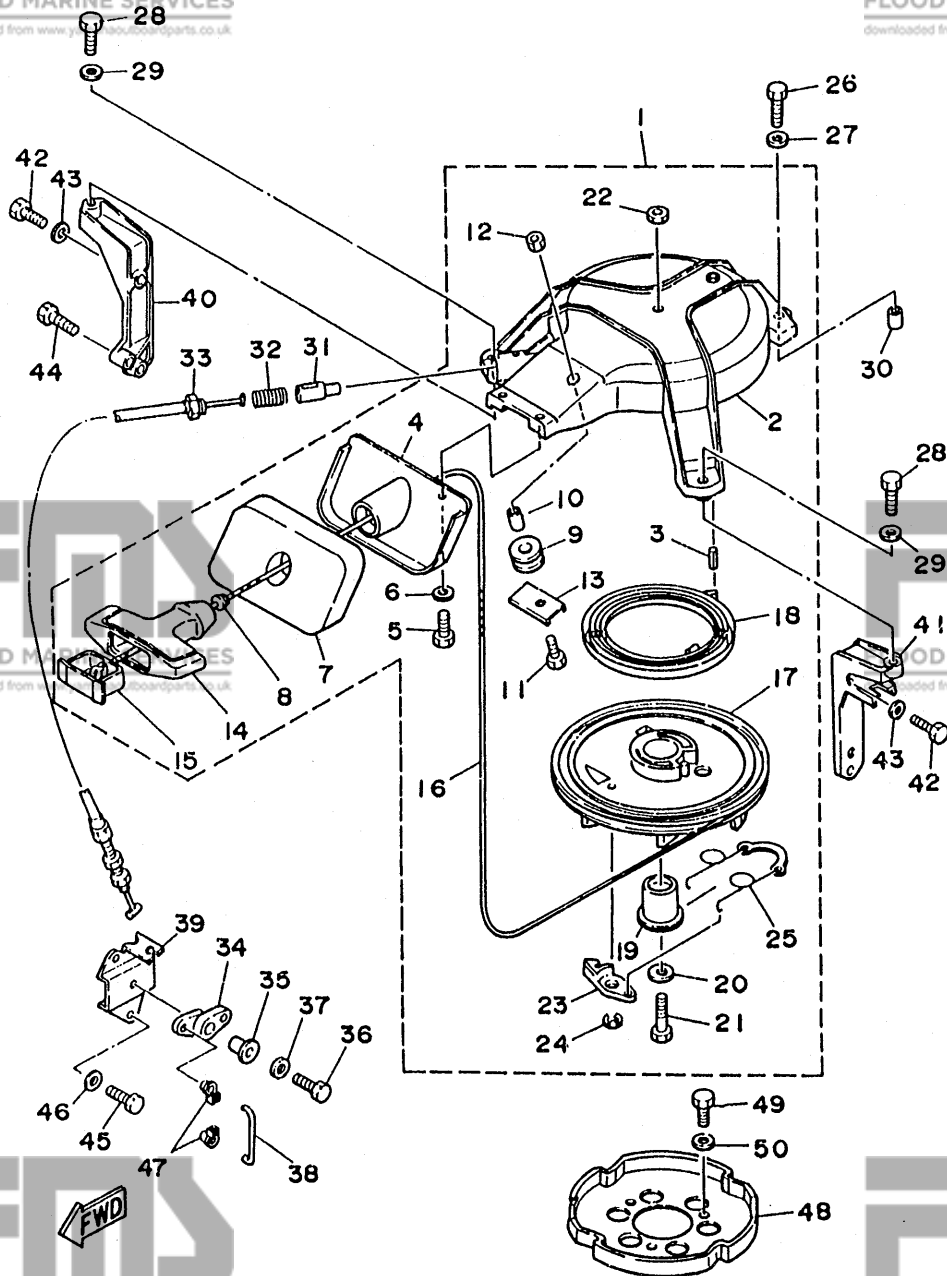


Fig. 7 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y1-W2420-62-24	FUEL TANK ASSY	1	22	92990-06600	WASHER, plate	1
2	6Y1-24246-00	.GRAPHIC, side	2	23	90467-08004	CLIP	2
3	6Y1-24257-00	.GRAPHIC	1	24	90445-09M00	HOSE	1
4	6Y1-24260-02	.FUEL METER ASSY	1	25	655-24560-01	FILTER ASSY	1
5	6Y1-24268-00	.GASKET, fuel meter	1	26	6F5-24563-00	.ELEMENT, filter	1
6	98586-05016	.SCREW, pan head	4	27	93210-37M25	.O-RING	1
7	6Y1-24329-00	.SEAL	4	28	655-24521-01	.CUP, filter	1
8	6Y1-24610-00	.CAP ASSY	1	29	90179-08M15	NUT	1
9	6Y1-24167-00	.STRAINER	1	30	6E5-24312-00	PIPE 2	1
10	6Y1-24256-80	.GRAPHIC, fuel tank 9	1	31	90464-09M21	CLAMP	1
11	6Y1-24306-05	FUEL PIPE COMP. 1	1	32	688-24313-00	PIPE 3	1
12	90445-11M06	.HOSE (L2050)	1	33	6J8-24311-00	PIPE, fuel 1	1
13	6Y1-24360-02	.PRIMER PUMP ASSY	1	34	90467-08004	CLIP	6
14	90445-11M05	.HOSE (L85G)	1	35	656-W2810-01	TOOL KIT	1
15	650-24351-01	.BAND 1	4	36	6J8-28170-00	TOOL, holder	1
16	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1	37	90465-13154	CLAMP	1
17	93210-08287	.O-RING	1	38	97313-08016	BOLT	2
18	6Y1-24305-01	.FUEL PIPE JOINT COMP. 2	1	39	92990-08600	WASHER, plate	2
19	93210-08287	.O-RING	1	40	90464-12M17	CLAMP	6
20	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	41	6E0-28193-00-94	PLUG, water check	1 AP
21	97313-06025	BOLT	1				

Also available in 30m rolls. (Parts No. 90890-56878)

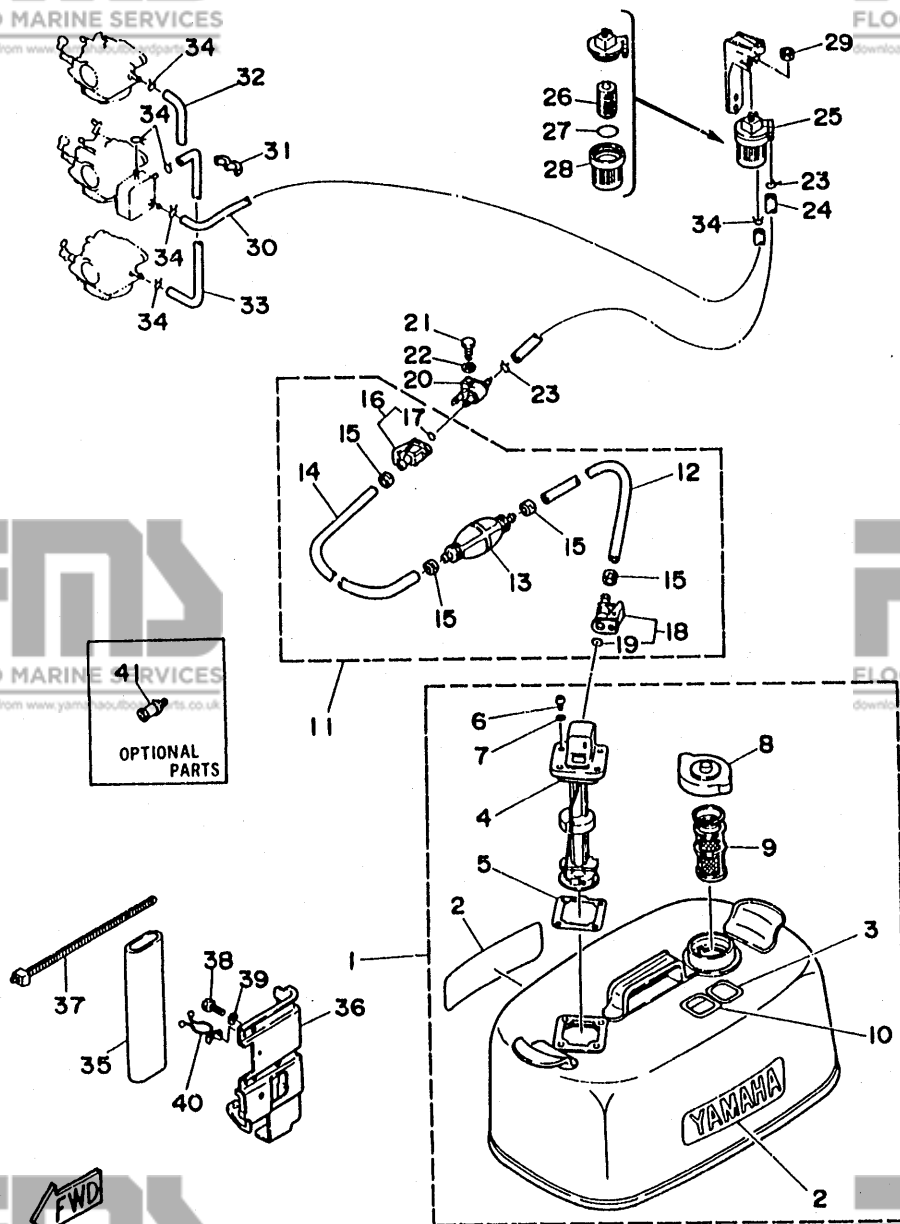


Fig. 8 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-42610-VI-EJ	TOP COWLING ASSY (300MO Model)	1 UR	7	90179-06M12	.NUT	4
	6K9-42610-VI-EJ	TOP COWLING ASSY (25JMO Model)	1 UR	8	6J8-42677-00	.GRAPHIC, front	1
2	6J8-42615-00	.SEAL	1	9	6J8-42678-00	.GRAPHIC, rear (300MO Model)	1 UR
3	6J8-42651-02	.HOOK	1		6K9-42678-00	.GRAPHIC, rear (25JMO Model)	1 UR
4	6J8-42652-00	.HOOK	1	10	6J8-W0070-V0	.GRAPHIC SET	1
5	90266-04M00	.RIVET	4				
6	6J8-42613-00-EJ	.MOLDING, air duct	1				

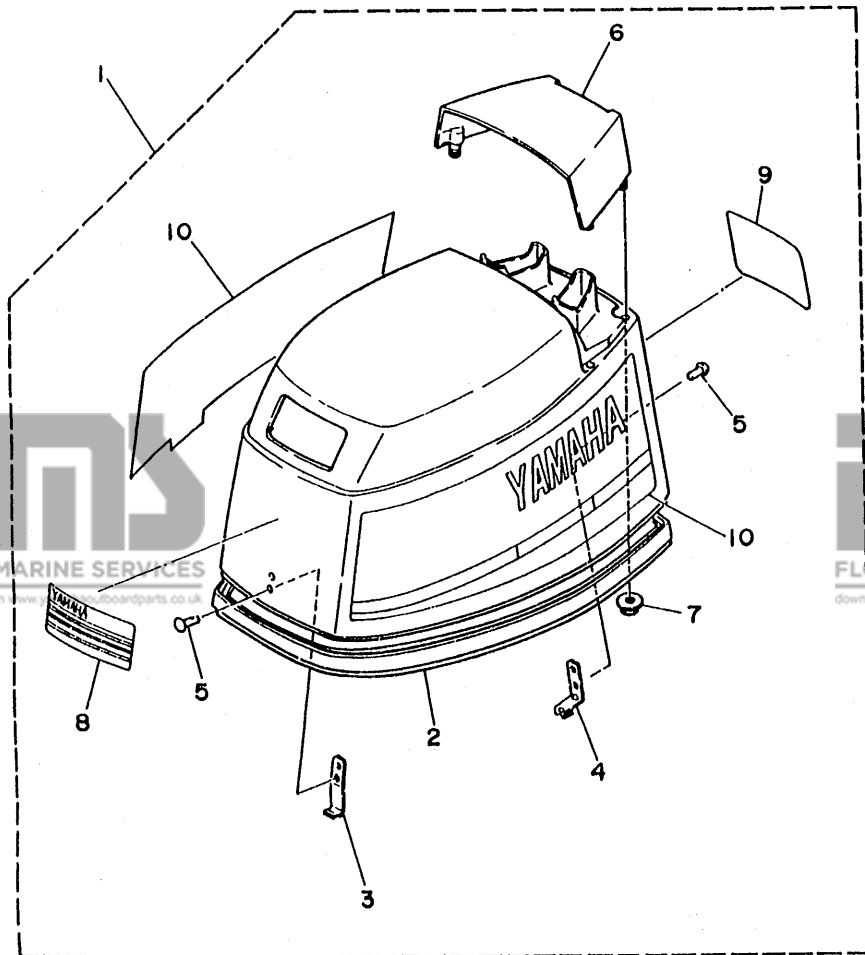


Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-42711-01-EJ	COWLING, bottom	1	16	90387-06H41	COLLAR	4
2	6J8-42815-00-EJ	LEVER, clamp	1	17	90201-06416	WASHER, plate	4
3	90202-12M25	WASHER, plate	1	18	97313-06030	BOLT	4
4	90206-12052	WASHER, wave	1	19	6J8-42741-20	APRON	1
5	90386-12M61	BUSH	1	20	90164-06M01	SCREW, tapping	2
6	6J8-42816-00	LEVER, clamp	1	21	6J8-42723-J0	COVER, bottom (25JHO/30DMO Model)	1UR
7	95895-06012	BOLT, flange	1		6J8-42723-20	COVER, bottom (25JEO/30DEO/30DRO Model)	1UR
8	6J8-42831-00	BUSHING	1	22	6J8-42735-00	PROTECTOR	2
9	6J8-42728-20	CAP	1	23	6J8-42719-20	PANEL, front lower	1
10	6G1-42727-00	GROMMET	1	24	6J8-42846-00	SCREW (25JEO/30DEO/30DRO Model)	1
11	6J8-42724-00	GROMMET	1	25	689-82575-02	ENGINE STOP SWITCH ASSY	1
12	6J8-42726-00	GROMMET	1	26	682-82556-00	.STOPPER	1
13	6H3-44391-00	NIPPLE, hose	1	27	682-84381-00	2P CONCENT	1
14	6J8-42716-00	RUBBER, seal 1	1	28	6J8-84387-00	HOLDER	1
15	90480-09M21	GROMMET	4	29	663-82557-00	NUT	1
				30	6J8-82553-00	EXTENSION, wire lead	2
				31	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY	1

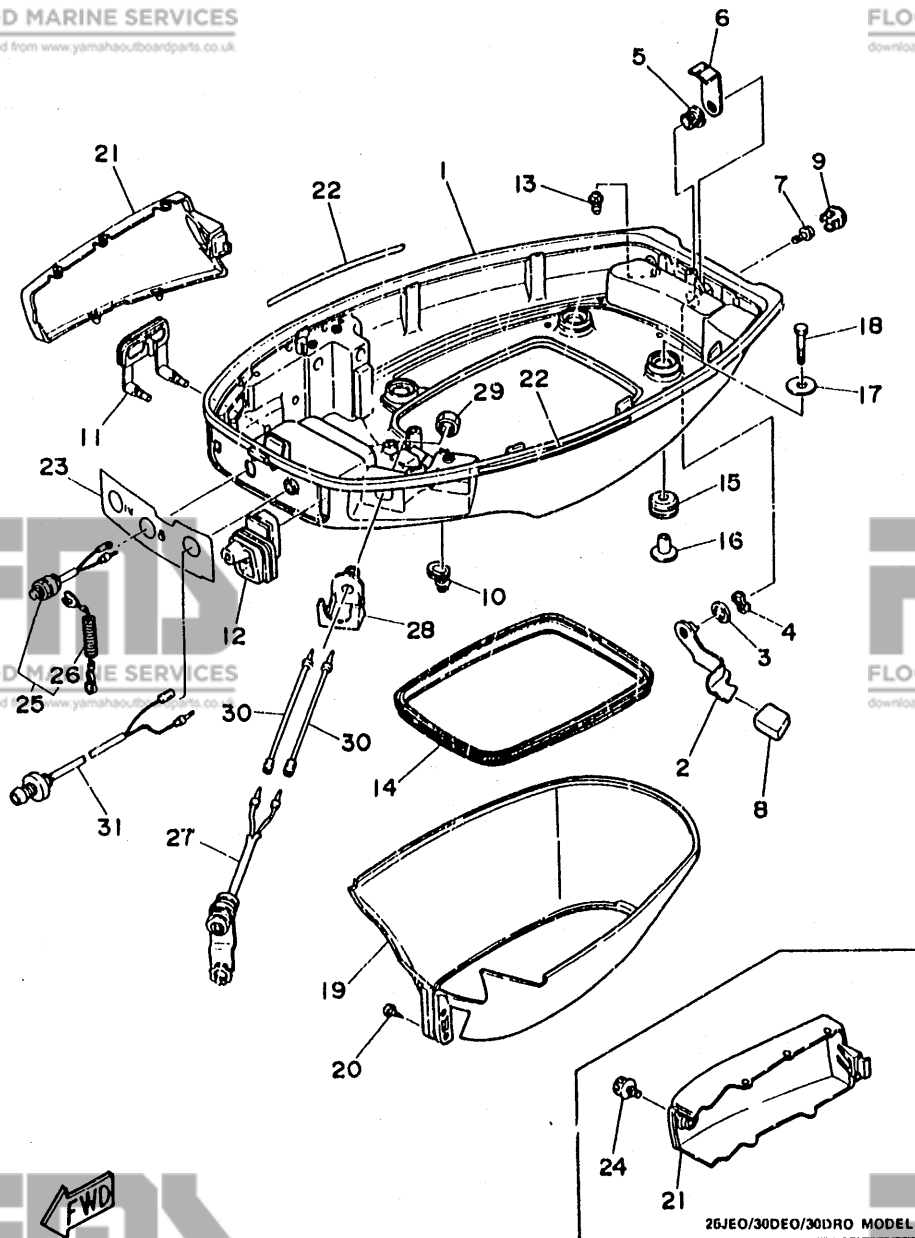


Fig. 10 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-04-EJ	BRACKET, clamp	1	27	93210-29H94	O-RING	2
2	6H4-43112-03-EJ	BRACKET, clamp	1	28	90386-30M60	BUSH	2
3	616-43118-00-EJ	HANDLE, transom clamp	2	29	6H4-44551-01-EJ	HOUSING, lower mount rubber	1
4	90243-04M00	PIN	2	30	93410-28M06	CIRCLIP	1
5	90149-14M03	SCREW	2	31	6J8-42121-00-EJ	BRACKET	1
6	64B-43114-01	PAD, transom clamp	2	32	90116-10M28	BOLT, stud	2
7	6J8-43131-00	BOLT, clamp bracket	1	33	92990-10600	WASHER, plate	2
8	90386-22M69	BUSH	2	34	90185-10051	NUT, self-locking	2
9	90201-22M28	WASHER, plate	2	35	6H4-44557-00	MOUNT DAMPER, lower front (Short)	1 UR
10	6J8-43113-01	PLATE, clamp bracket	1		6H4-44557-10	MOUNT DAMPER, lower front (Long)	1 UR
11	90185-22043	NUT, self-locking	2	36	6H4-44553-01	COVER, lower mount	1
12	663-43145-00	CAP, clamp bracket	2	37	97395-08025	BOLT	4
13	90101-08339	BOLT	1	38	92990-08600	WASHER, plate	4
14	90387-08M03	COLLAR	1	39	97395-10060	BOLT	2
15	92990-08600	WASHER, plate	1	40	92990-10600	WASHER, plate	2
16	95380-08600	NUT	1	41	6H4-44514-00	MOUNT DAMPER, upper side	2
17	6J8-43311-04-EJ	BRACKET, swivel	1	42	90109-00M26	BOLT	2
18	93700-16004	NIPPLE, grease	3	43	90201-09425	WASHER, plate	2
19	663-451 9-00	CAP, grease nipple	3	44	90185-08045	NUT, self-locking	2
20	6J8-42528-00	PLATE, friction	1	45	6J8-44511-00-EJ	COVER, upper mount	1
21	689-43373-01	SEAL, damper	1	46	97090-08035	BOLT	3
22	90105-06M18	BOLT, washer based	1	47	92990-08100	WASHER, spring	3
23	6J8-42510-01-EJ	STEERING BRACKET ASSY	1	48	90101-10M58	BOLT	4
24	90386-30M77	BUSH	2	49	92990-10600	WASHER, plate	8
25	90386-30M78	BUSH	1	50	90201-12426	WASHER, plate	4
26	90201-30M00	WASHER, plate	1	51	95380-10600	NUT	8

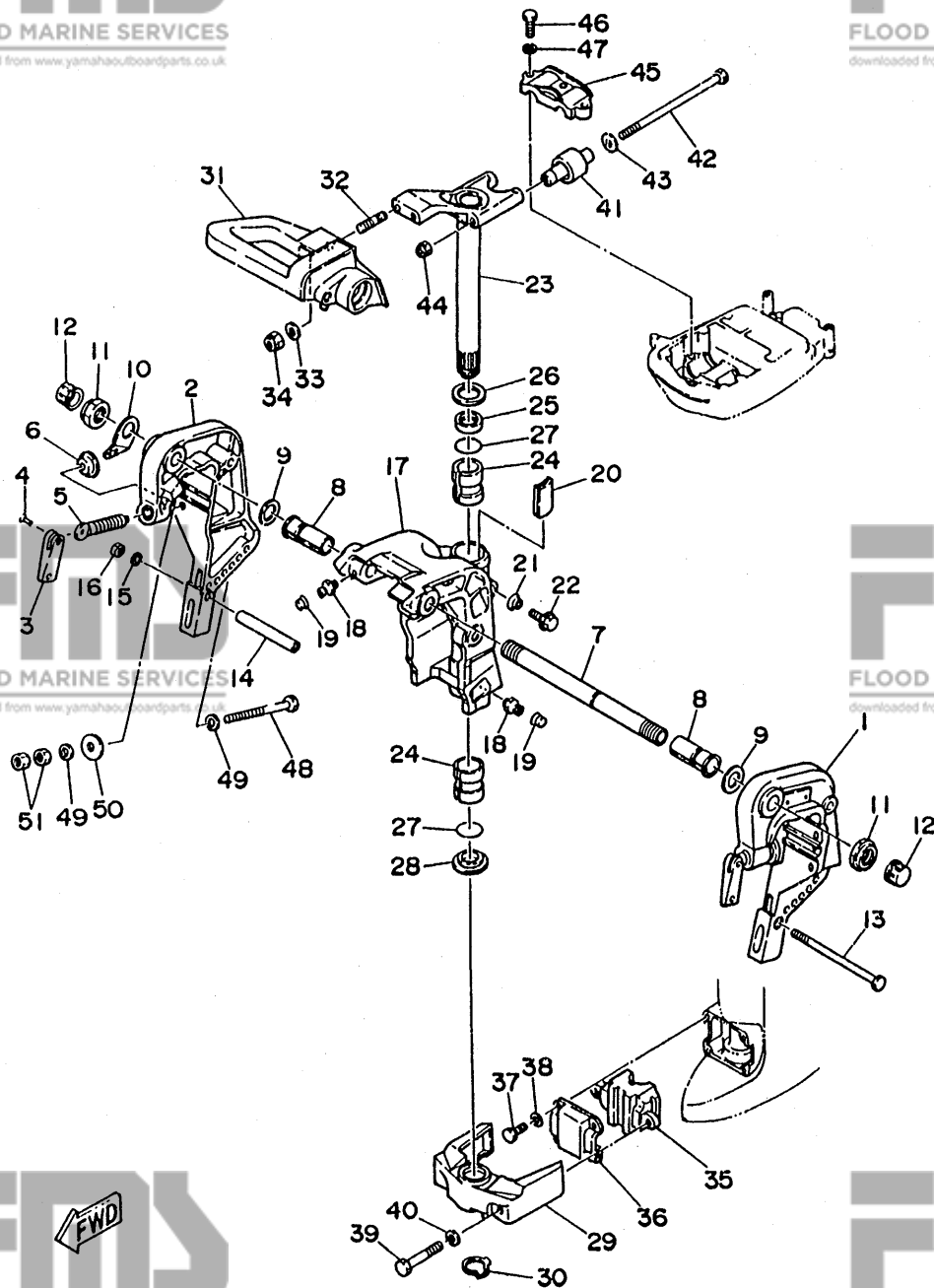


Fig. 11 BRACKET 2

Ref.No.	Parts No	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-4160-01	TILT ROD ASSY	1	27	6J8-43631-00	LEVER, tilt	1
2	676-43165-00	PLATE, tilt lock	1	28	6J8-43633-00	COVER, tilt lever	1
3	91690-31010	PIN, spring	1	29	90508-18M24	SPRING, torsion	1 UR
4	90502-10M04	SPRING, conical	1		90508-18M23	SPRING, torsion	1 UR
5	6J3-4181-01	LEVER, tilt stop	1			(For Shallow Water Drive)	1 UR
6	662-3318-01	COVER	1	30	6H4-43616-00	ROD, tilt lock	1
7	90506-12M25	SPRING, tension	1	31	6J8-43641-00	LEVER, tilt	1
8	90249-12M28	PIN	1	32	90249-06M23	PIN	1 UR
9	93430-10M00	CIRCLIP	1		90249-06M24	PIN (For Shallow Water Drive)	1 UR
10	50202-12031	WASHER, plate	2	33	6J8-43617-00	ROD, tilt lock	1
11	6J8-43627-00	STOPPER	2	34	99080-05600	CIRCLIP	1
12	90249-12M27	PIN	2	35	6J8-43681-01	LEVER, shallow water drive	1
13	93430-10M00	CIRCLIP	2	36	6J8-43673-00	WASHER 1	2
14	90202-12031	WASHER, plate	2	37	6J8-43631-10	LEVER, tilt	1
15	90206-12M16	WASHER, wave	2	38	6J8-43633-00	COVER, tilt lever	1
16	6J8-43614-00	PLATE, tilt lock	1	39	6H4-43616-00	ROD, tilt lock	1
17	6J8-43615-00	PLATE, tilt lock	1	40	6J8-43641-00	LEVER, tilt	1
18	6J8-43613-01	ARM, tilt lock	1	41	6J8-43617-10	ROD, tilt lock	1
19	6H4-43659-00	SHAFT, reverse lock	1	42	6J8-43186-00	LEVER	1
20	6J8-43611-01	SHAFT, tilt lock	1	43	6J8-43187-00	LEVER 2	1
21	90387-07M64	COLLAR	1	44	90508-25M21	SPRING, torsion	1
22	93430-06M02	CIRCLIP	1	45	90249-07M25	PIN	1
23	99080-05600	CIRCLIP	1	46	99080-05600	CIRCLIP	1
24	90506-32422	SPRING, tension	2	47	6J8-41262-00	JOINT, choke lever	3
25	6H4-43674-00	WASHER	2	48	6J8-43616-10	ROD, tilt lock	1
		(Without Shallow Water Drive)	2	49	90508-20M22	SPRING, torsion	1
26	91490-20010	PIN, cotter	2				

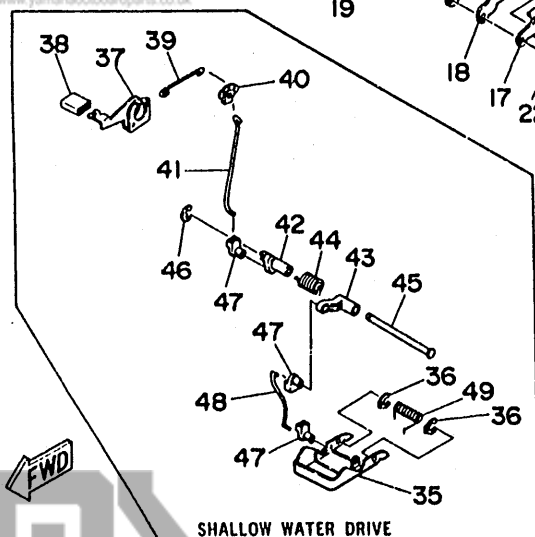


Fig. 12 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-W0084-00-EJ	HANDLE STEERING ASSY (Ref. No. 2 to 24, Fig. 9, Ref. No. 12 and Fig. 10, Ref. No. 31)	1	16	90269-02001	RIVET	1
2	6G1-42111-03-EJ	HANDLE, steering	1	17	90501-23215	SPRING, compression	1
3	6E0-44191-11	INDICATOR, shift	1	18	92990-10600	WASHER, plate	1
4	90206-35H11	WASHER, wave	1	19	90149-05M06	SCREW	1
5	90202-35M24	WASHER, plate	1	20	90386-08032	BUSH	1
6	90386-34M40	BUSH	1	21	6G1-42138-01	LEVER, throttle	1
7	90386-43M62	BUSH	1	22	6E0-42159-01	STAY	1
8	6G1-42131-01	COVER, handle steering	1	23	98580-05012	SCREW, pan head	2
9	97395-06016	BOLT	1	24	6J8-26301-00	THROTTLE CABLE ASSY	2
10	6G1-42125-01	BOLT, friction adjusting	1	25	6J8-44111-00-EJ	HANDLE, gear shift	1
11	6G1-42126-00	FRICTION, steering handle grip	1	26	6J8-44125-00	LEVER, shift rod	1
12	91490-16010	PIN, cotter	1	27	682-44132-00	BUSHING	2
13	664-42119-00	GRIP, steering handle	1	28	91690-30318	PIN, spring	1
14	6G1-42177-00	RUBBER, handle	1	29	90386-06M12	BUSH	1
15	6J8-42137-00	INDICATOR, throttle	1	30	6J8-44124-00	LINK, shift rod	1
				31	92990-06200	WASHER, plain	1
				32	91490-20015	PIN, cotter	1

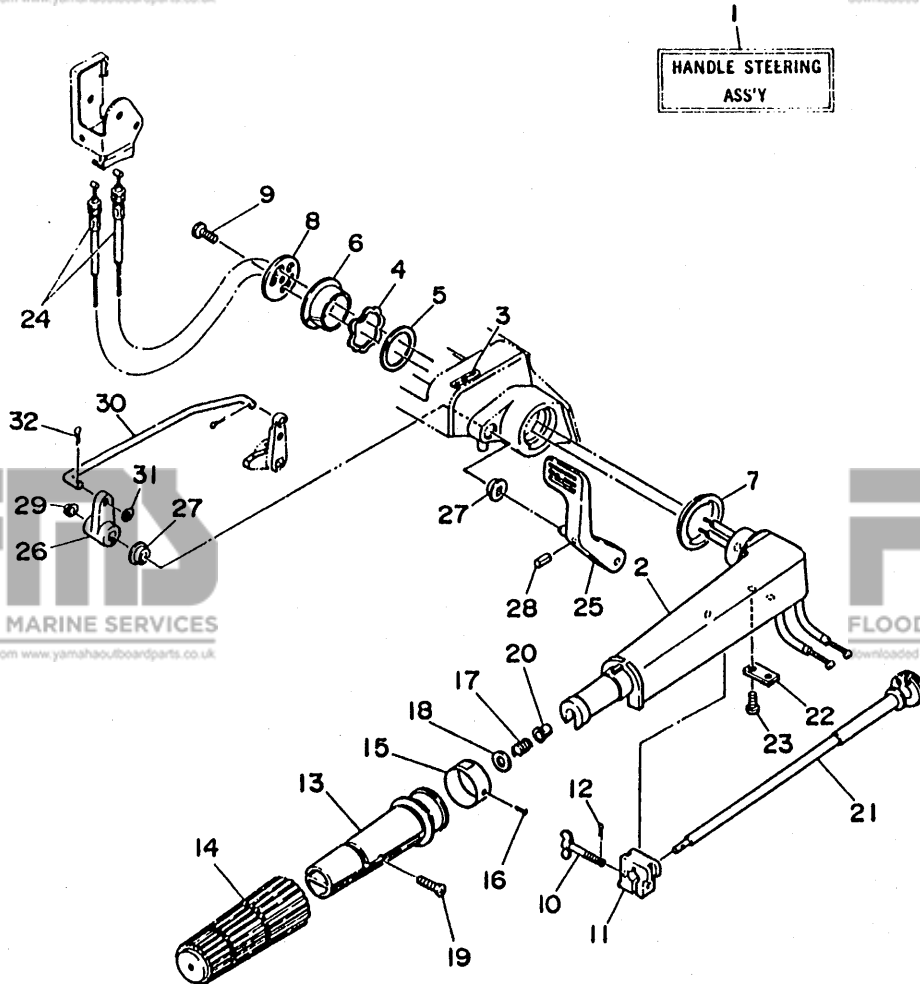
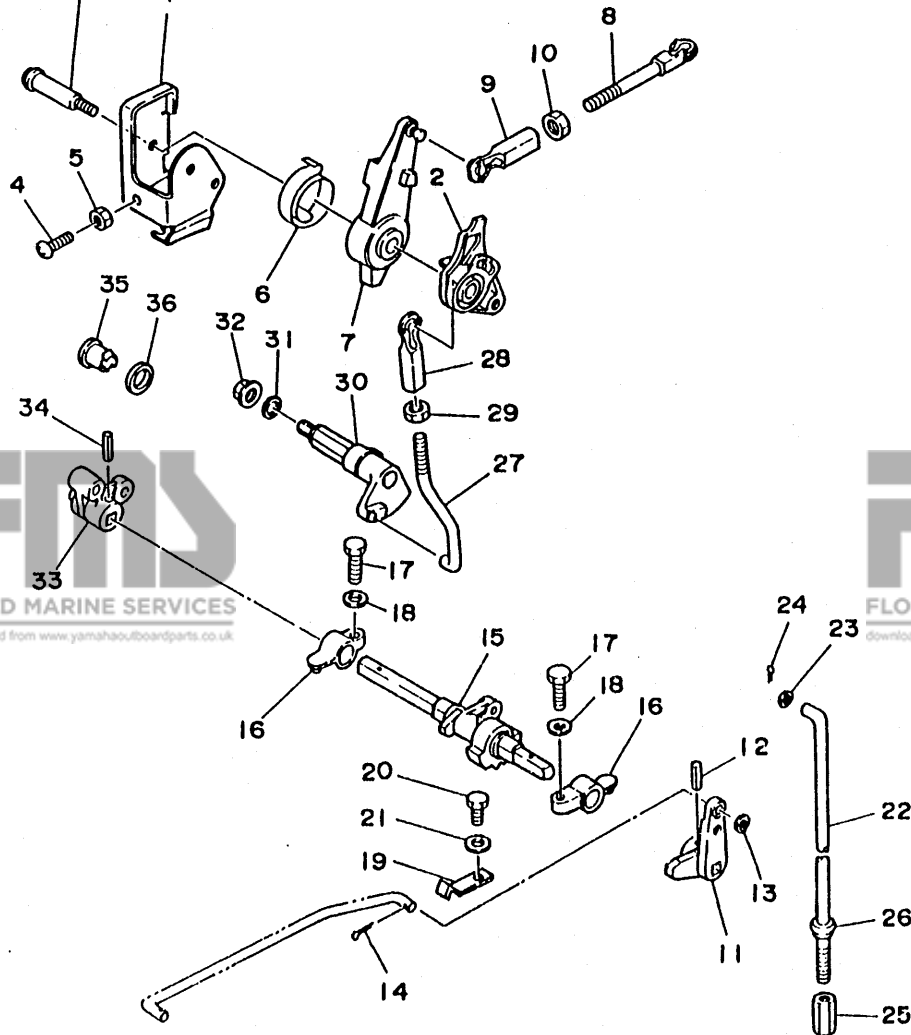


Fig. 13 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-14497-00	STAY, throttle wire	1	19	6J8-44116-00	SPRING	1
2	6J8-41213-00	CAM, accel.	1	20	97395-06012	BOLT	1
3	90109-06M28	BOLT	1	21	92990-06600	WASHER, plate	1
4	92580-06025	SCREW, pan head	1	22	6J8-44143-00	ROD, shift	1
5	95303-06600	NUT	1	23	92990-05600	WASHER, plate	1
6	6J8-42167-00	SPRING 1	1	24	91490-16010	PIN, cotter	1
7	6J8-41631-02	LEVER, magneto control	1	25	90170-06015	NUT	1
8	689-42169-01	JOINT	1	26	689-43373-01	SEAL, damper	1
9	682-41237-00	JOINT, link	1	27	6J8-42192-00	ROD 2	1
10	95303-05600	NUT	1	28	682-41237-00	JOINT, link	1
11	6J8-44123-00	ARM, shift rod	1	29	95303-05600	NUT	1
12	91690-30318	PIN, spring	1	30	6J8-42154-01	LEVER, throttle control	1
13	92990-06260	WASHER, plain	1	31	90202-10024	WASHER, plate	1
14	91490-20015	PIN, cotter	1	32	95780-08300	NUT, flange	1
15	6J8-44121-00	LEVER, shift rod	1	33	6J8-44142-00	JOINT	1
16	6G1-41662-01-94	BRACKET	2	34	91690-30318	PIN, spring	1
17	97313-06020	BOLT	2	35	682-42726-00	GROMMET	1
18	92990-06600	WASHER, plate	2	36	90202-12M17	WASHER, plate	1



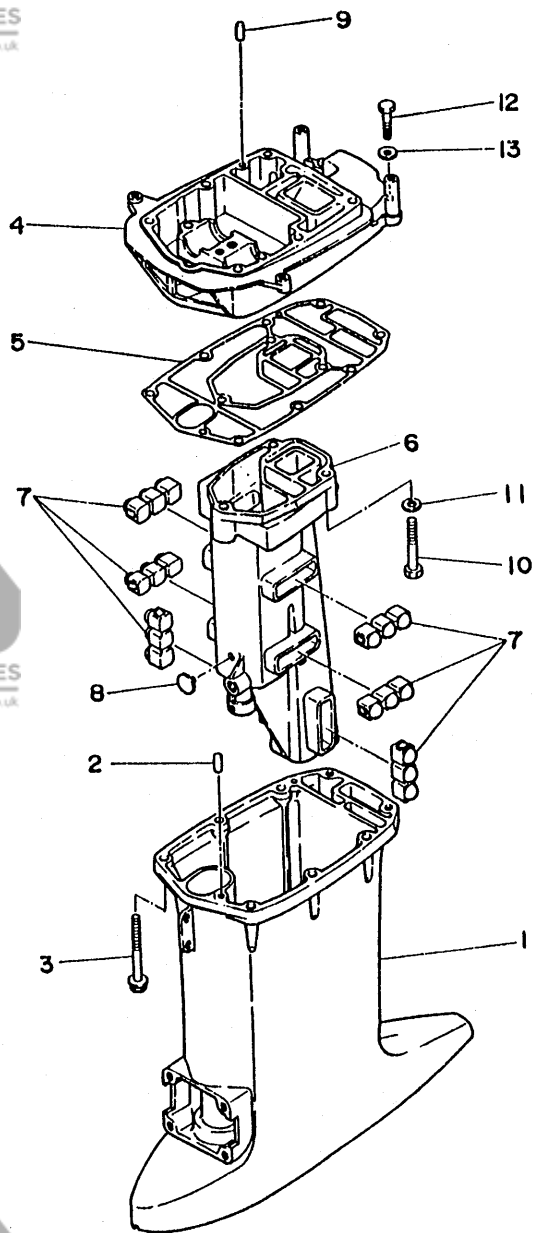


Fig. 14 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-45111-00-EJ CASING, upper (Short)		1 UR	7	6J8-14737-00	DAMPER, muffler	6
	6J8-45111-10-EJ CASING, upper (Long)		1 UR	8	90338-07M00	PLUG	1
2	93606-12019	PIN, dowel	2	9	93606-12019	PIN, dowel	2
3	90119-08H31	BOLT, with washer	6	10	97395-08050	BOLT	3
4	6J8-41137-00-94 GUIDE, exhaust		1	11	92990-08600	WASHER, plate	3
5	6J8-45114-01	GASKET, upper casing	1	12	97395-08030	BOLT	2
6	6J8-41131-00-9M MANIFOLD, ext. 1 (30D Model)		1 UR	13	92990-08600	WASHER, plate	2
	6K9-41131-00-9M MANIFOLD, ext. 1 (25J Model)		1 UR				

Fig. 15 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-45300-02-EJ	LOWER UNIT ASSY (Short) (Ref.No.2 to 57)	1 UR	32	97395-08040	BOLT	2
	6J8-45300-12-EJ	LOWER UNIT ASSY (Long) (Ref.No.2 to 57)	1 UR	33	90209-08M02	WASHER	4
2	6J8-45301-01-EJ	CASING, Tower	1	34	6J8-45501-00	DRIVE SHAFT COMP. (Short)	1 UR
3	93315-220V7	BEARING, cylindrical	1		6J8-45501-10	DRIVE SHAFT COMP. (Long)	1 UR
4	6J8-45536-00	SLEEVE, drive shaft	1	35	6J8-45551-00	PINION	1
5	663-45587-01-10	SHIM (T:0.10MM)	1 UR	36	90179-10M14	NUT	1
	663-45587-01-12	SHIM (T:0.12MM)	1 UR	37	6J8-45560-00	GEAR	1
	663-45587-01-15	SHIM (T:0.15MM)	1 UR	38	93332-000V6	BEARING	1
	663-45587-01-18	SHIM (T:0.18MM)	1 UR	39	6J8-45567-01-10	SHIM (T:0.10MM)	1 UR
	663-45587-01-30	SHIM (T:0.30MM)	1 UR		6J8-45567-01-12	SHIM (T:0.12MM)	1 UR
	663-45587-01-40	SHIM (T:0.40MM)	1 UR		6J8-45567-01-15	SHIM (T:0.15MM)	1 UR
	663-45587-01-50	SHIM (T:0.50MM)	1 UR		6J8-45567-01-18	SHIM (T:0.18MM)	1 UR
6	93332-00023	BEARING	1		6J8-45567-01-30	SHIM (T:0.30MM)	1 UR
7	6E5-45378-00	NIPPLE, hose	1		6J8-45567-01-40	SHIM (T:0.40MM)	1 UR
8	90445-07ME9	HOSE (Short)	1 UR		6J8-45567-01-50	SHIM (T:0.50MM)	1 UR
	90445-07H31	HOSE (Long)	1 UR	40	6J8-45611-00	SHAFT, propeller	1
9	6E5-83558-00	END, nipple	1	41	90501-10065	SPRING, compression	1
10	90465-11M10	CLAMP	2	42	6J8-45631-00	CLUTCH, dog	1
11	90340-08M04	PLUG, straight screw	3	43	90250-05010	PIN, straight	1
12	90430-08020	GASKET	3	44	64B-45633-00	R'NG, cross pin	1
13	682-44176-00	BRACKET	1	45	6J8-45635-00	PLUNGER, shift	1
14	97780-50510	SCREW, tapping	1	46	90201-20417	WASHER, plate	1
15	6J8-44150-00	SHIFT CAM ASSY (Short)	1 UR	47	6J8-45571-00	GEAR	1
	6J8-44150-10	SHIFT CAM ASSY (Long)	1 UR	48	689-45331-00-94	HOUSING, bearing	1
16	682-44147-00	.BOOT, shift rod	1	49	93306-00609	BEARING	1
17	95380-06700	NUT	1	50	664-45577-01-10	SHIM (T:0.10MM)	1 UR
18	6J8-44311-00	HOUSING, water pump	1		664-45577-01-12	SHIM (T:0.12MM)	1 UR
19	663-44322-00	INSERT, cartridge	1		664-45577-01-15	SHIM (T:0.15MM)	1 UR
20	6H4-44352-02	IMPELLER	1		664-45577-01-18	SHIM (T:0.18MM)	1 UR
21	663-44315-00	GASKET, water pump	1		664-45577-01-30	SHIM (T:0.30MM)	1 UR
22	663-44366-00	DAMPER, water seal	1		664-45577-01-40	SHIM (T:0.40MM)	1 UR
23	90280-03024	KEY, woodruff	1		664-45577-01-50	SHIM (T:0.50MM)	1 UR
24	663-44341-00-94	HOUSING, water pump	1	51	664-45576-00	WASHER, thrust	1
25	93101-23070	OIL SEAL	1	52	93210-60M17	O-RING	1
26	93210-41042	O-RING	2	53	93315-22004	BEARING, cylindrical	1
27	663-44316-00	GASKET, water pump	1	54	93101-20M07	OIL SEAL	2
28	663-44323-00	OUTER PLATE, cartridge	1	55	90214-45M02	WASHER, claw	1
29	663-44324-00	GASKET, cartridge	1	56	664-45384-00	NUT	1
30	93604-08062	PIN, dowel	2	57	90282-04010	KEY, straight	1
31	97395-08050	BOLT	2				

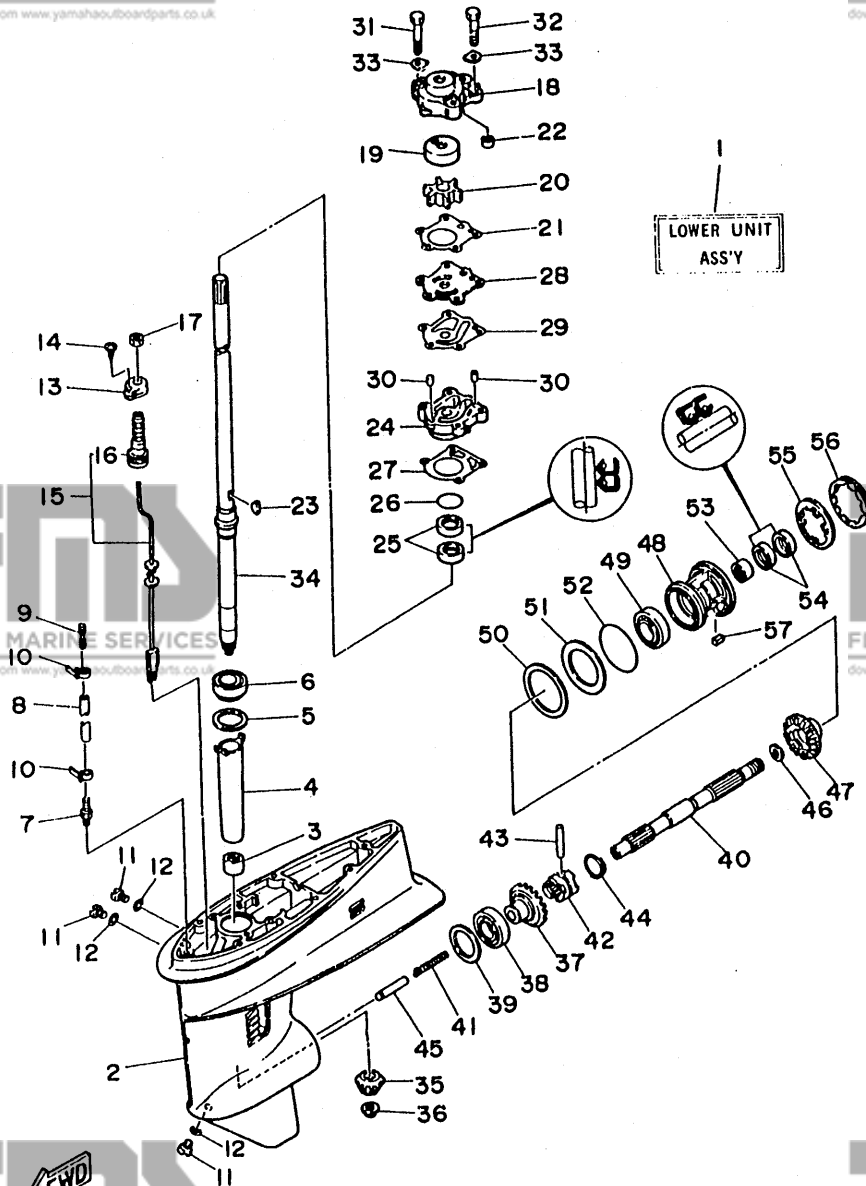


Fig. 16 LOWER CASING, DRIVE 2

Rel.No.	Parts No.	Description	Q'ty	Rel.No.	Parts No.	Description	Q'ty
1	6J8-44361-00	TUBE, water (Short)	1 UR	20	97395-08020	BOLT	1
	6J8-44361-10	TUBE, water (Long)	1 UR	21	92990-08100	WASHER, spring	1
2	6J8-44366-00	DAMPER, water seal	1	22	92990-08600	WASHER, plate	1
3	6E3-44367-00	DAMPER, water seal	1	23	664-45987-00	SPACER	1
4	688-45375-00	DAMPER, seal	1	24	689-45997-00	SPACER	1
5	6J8-45224-10	COVER, water inlet 3	1	25	92990-14200	WASHER, plain	1
6	92580-06012	SCREW, pan head	2	26	90171-14013	NUT, castle	1
7	663-45376-00-94	GUIDE, seal damper	1	27	91490-30025	PIN, cotter	1
8	93606-12019	PIN, dowel	2	28	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F)	1 UR
9	97375-10040	BOLT	4		664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F)	1 UR
10	92990-10100	WASHER, spring	4		664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F)	1 UR
11	92990-10600	WASHER, plate	4		664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F)	1 UR
12	97395-08085	BOLT	1		664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F)	1 UR
13	92990-08100	WASHER, spring	1		664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F)	1 UR
14	92990-08600	WASHER, plate	1		664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F)	1 UR
15	689-45214-01	COVER, water inlet	1			STAINLESS STEEL PROPELLER	
16	6J8-45215-00	COVER, water inlet	1		664-45970-00-98	PROPELLER (3X9-1/8"X13"-F)	1 UR
17	98680-05525	SCREW, oval head	1			DUAL THRUST PROPELLER	
18	90185-U5002	NUT, self-locking	1	29	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F)	1 UR
19	664-45371-G1	TAB-TRIM	1	30	6J8-45986-10-98	.RING, deflector	1

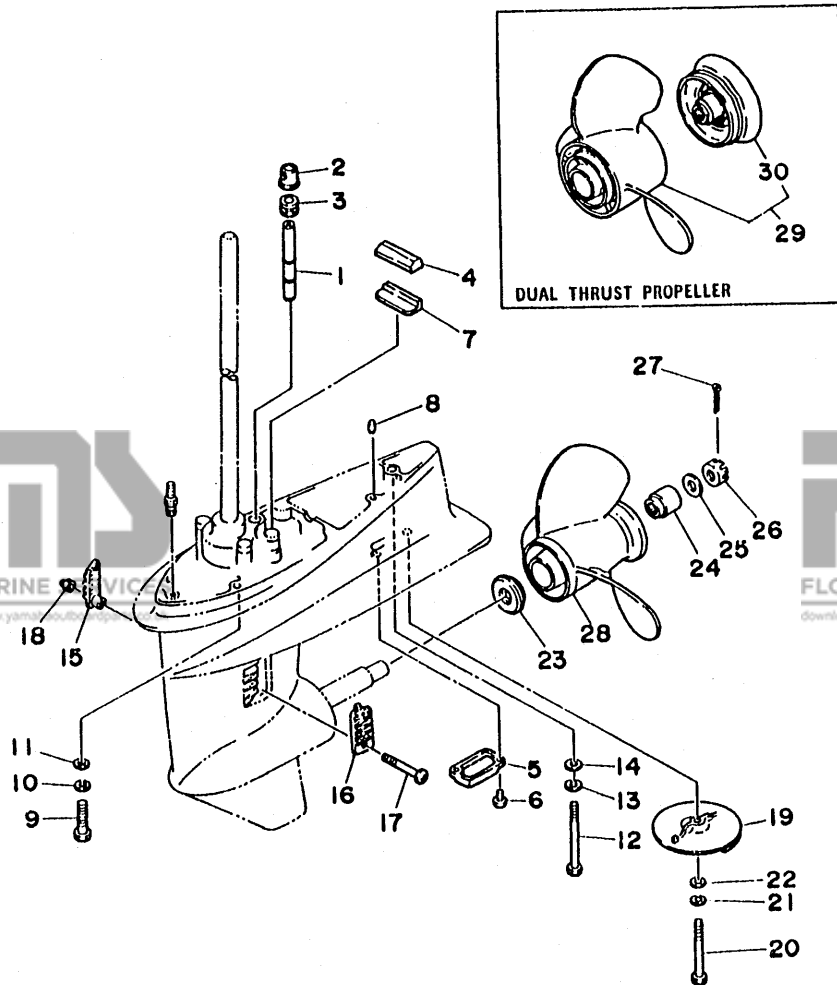


Fig. 17 MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-85550-F0	ROTOR ASSY	1	13	90201-16H44	WASHER, plate	1
2	6H4-85510-F0	STATOR ASSY	1	14	6H4-41611-10	RETAINER, magneto base	1
3	6H4-85520-00	.COIL, charge	1	15	6J8-41615-00	STOPPER, magneto base	2
4	97802-06020	.SCREW, pan head	2	16	6J8-41618-00	WASHER, magneto	1
5	92990-06100	.WASHER, spring	2	17	92580-06012	SCREW, pan head	2
6	6H4-85548-00	.HOLDER	1	18	6J8-85548-00	HOLDER	1
7	98501-05008	.SCREW, pan head	1	19	90101-06H00	BOLT	2
8	92990-05100	.WASHER, spring	1	20	90387-06H76	COLLAR	2
9	6H4-85533-A0	COIL, lighting	1	21	6J8-81332-00	PLATE, timing	1
10	663-85518-00	JOINT, ball	1	22	98580-05010	SCREW, pan head	1
11	90280-05013	KEY, woodruff	1	23	92990-05600	WASHER, plate	1
12	90179-16H05	HUT	1				

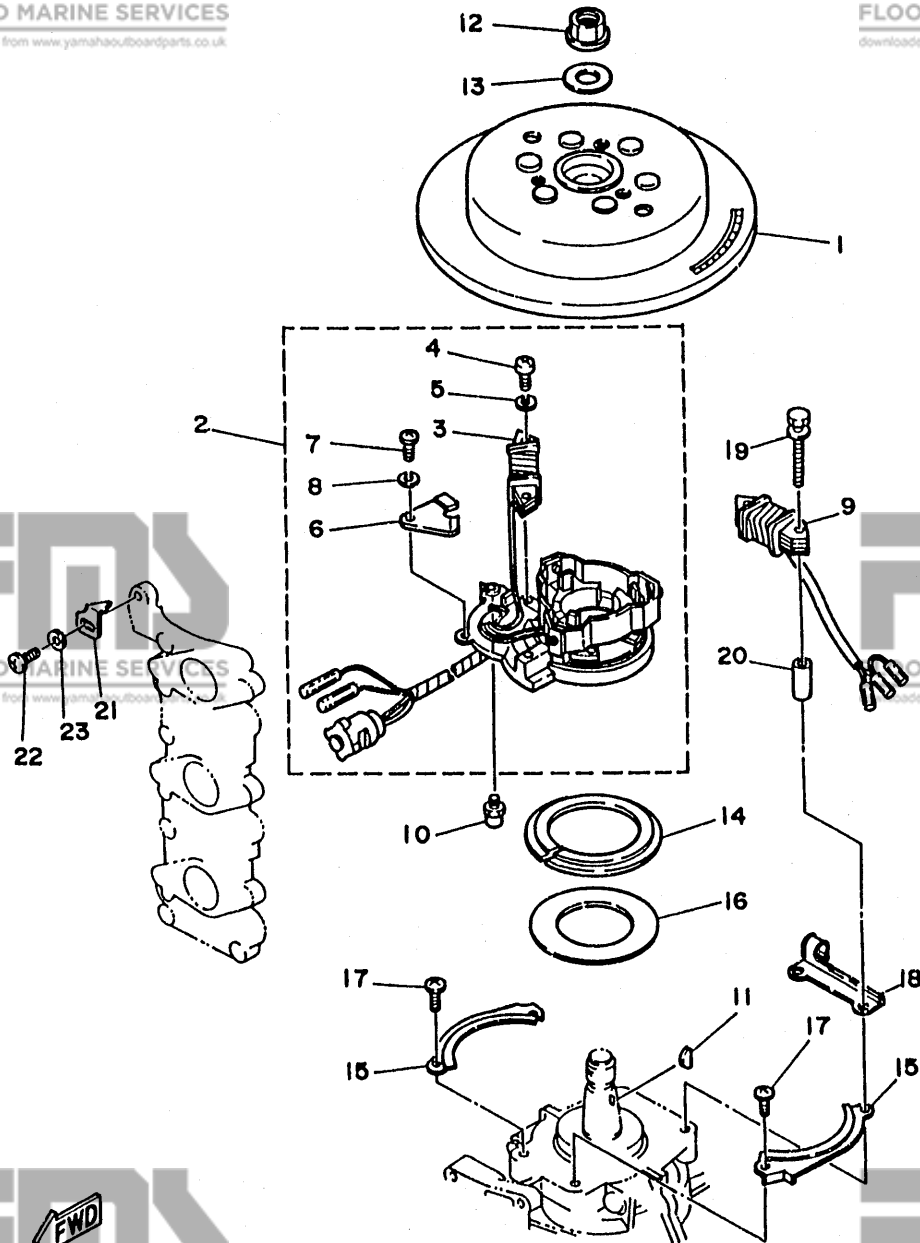


Fig. 18 ELECTRICAL 1

Rel.No.	Parts No.	Description	Q'ty	Rel.No.	Parts No.	Description	Q'ty
1	6J8-85540-H0	C.D.I. UNIT ASSY	1	9	92990-06600	WASHER, plate	1
2	97313-06025	BOLT	2	10	6J8-85570-20	IGNITION COIL ASSY	3
3	92990-06600	WASHER, plate	2	11	97313-06020	BOLT	6
4	90464-16039	CLAMP	1	12	92990-06100	WASHER, spring	6
5	97313-06012	BOLT	1	13	6G1-82370-20	PLUG CAP ASSY	3
6	92990-06600	WASHER, plate	1	14	689-82560-00	THERMO SWITCH ASSY	1
7	6J8-82531-00	WIRE, lead	1	15	90480-25161	GROMMET	1
8	97313-06012	BOLT	1				

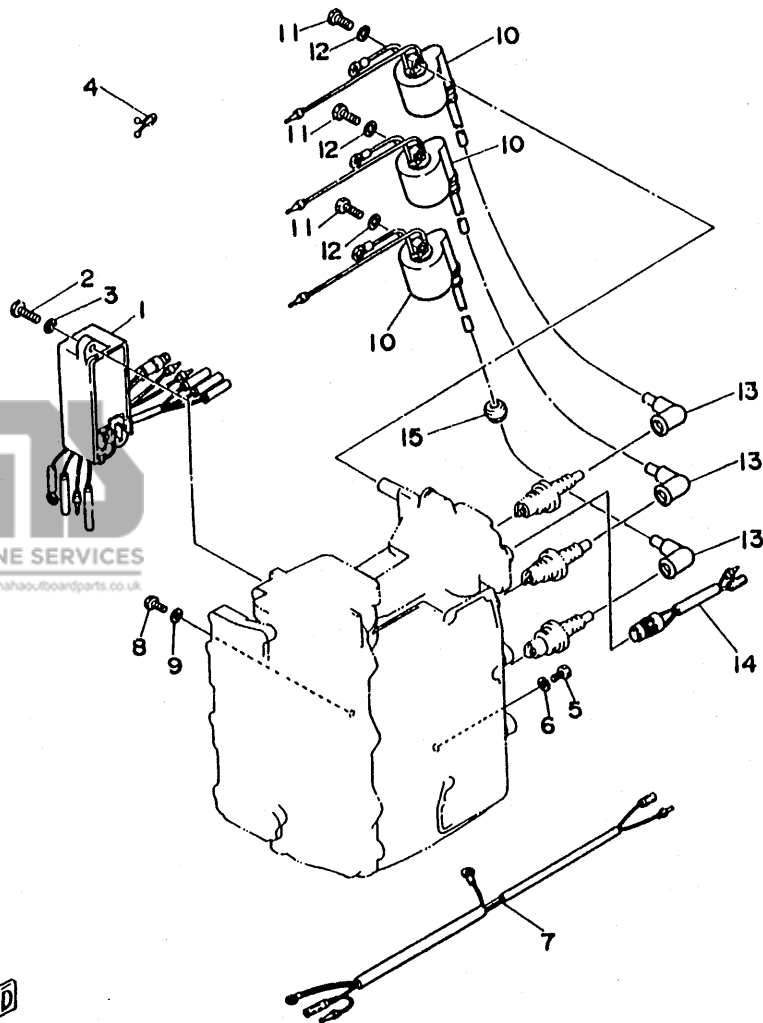
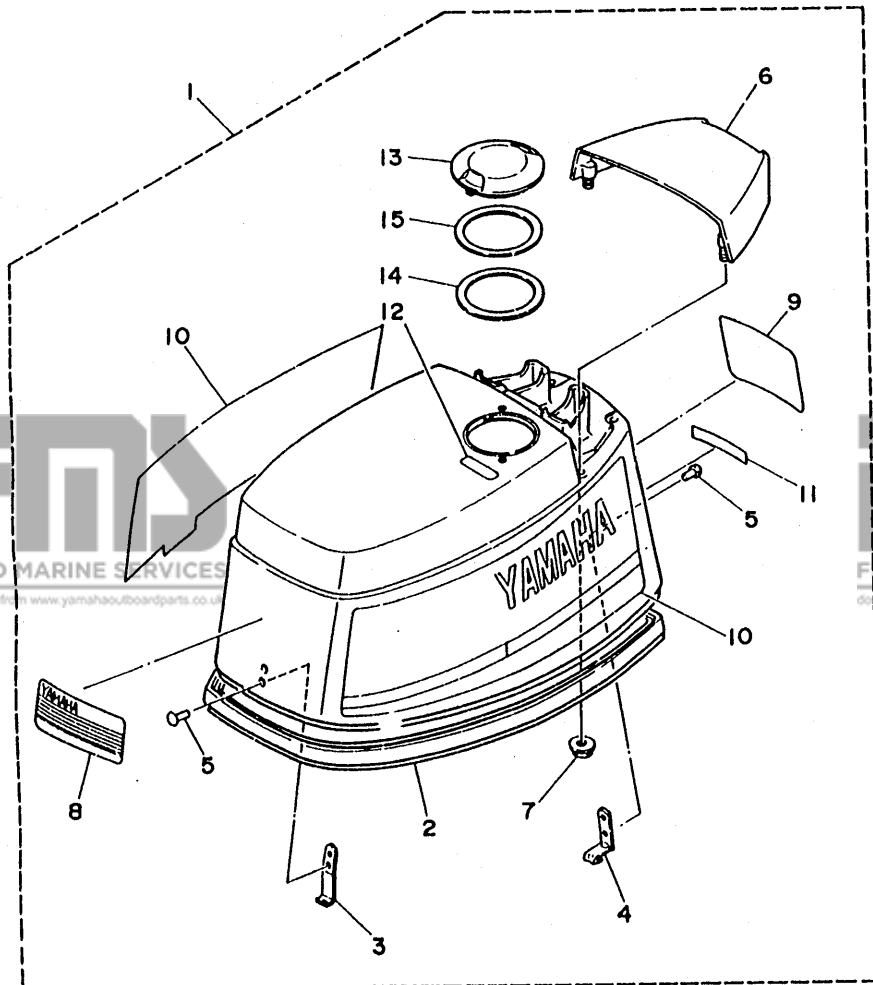


Fig. 19 ALTERNATE 1 (25JEO/30DEO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-42610-E1-EJ	TOP COWLING ASSY (30DEO Model)	1 UR	9	6J8-42678-00	.GRAPHIC, rear (30DEO Model)	1 UR
	6K9-42610-E1-EJ	TOP COWLING ASSY (25JEO Model)	1 UR		6K9-42678-00	.GRAPHIC, rear (25JEO Model)	1 UR
2	6J8-42615-00	.SEAL	1	10	6J8-M0J70-E0	.GRAPHIC SET	1
3	6J8-42651-02	.HOOK	1	11	6G1-42683-00	.MARK, cowling	1
4	6J8-42652-00	.HOOK	1	12	6J8-13436-00	.MARK	1
5	90266-04H00	.RIVET	4	13	6J8-2177H-00	.DISK CAP 2	1
6	6J8-42613-10-EJ	.MOLDING, air duct	1	14	6J8-21732-00	.SEAL 1	1
7	90179-06H12	.PUT	4	15	6J8-21735-00	.SEAL 2	1
8	6J8-42677-00	.GRAPHIC, front	1				



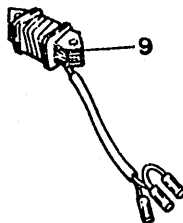
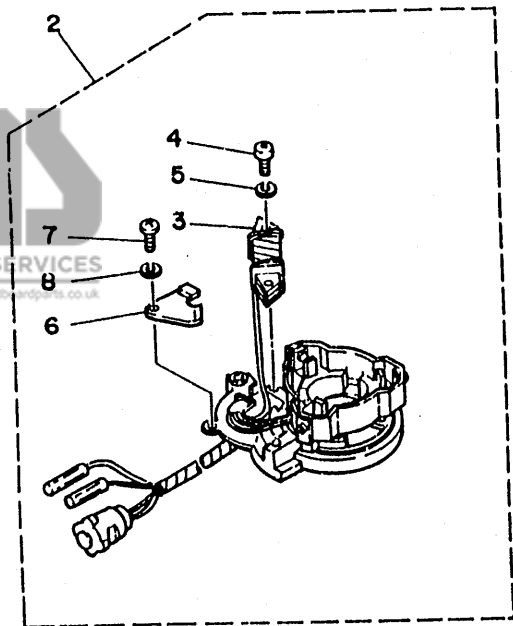
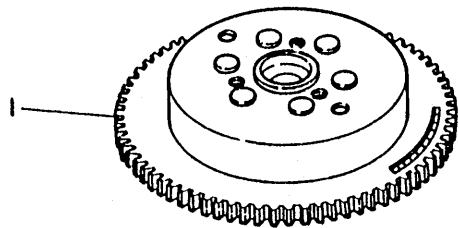


Fig. 20 ALTERNATE 2 (25JEO/30DE0 MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-85550-A0	ROTOR ASSY	1	6	6H4-85548-00	.HOLDER	1
2	6H4-85510-F0	STATOR ASSY	1	7	98501-05008	.SCREW, pan head	1
3	6H4-85520-00	.COIL, charge	1	8	92990-05100	.WASHER, spring	1
4	97802-06020	.SCREW, pan head	2	9	6H4-85533-A0	COIL, lighting	1
5	92990-06100	.WASHER, spring	2				

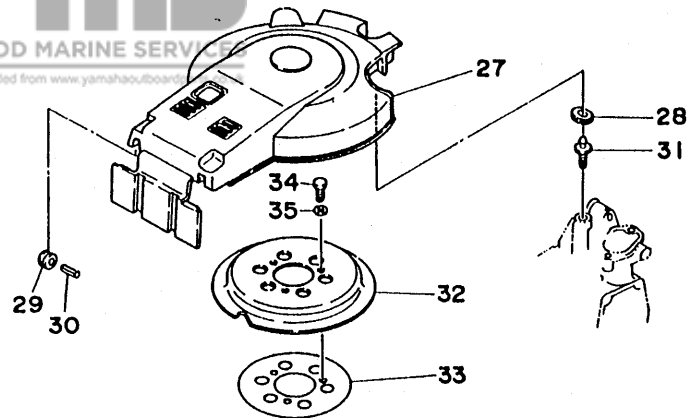


Fig. 21 ALTERNATE 3 (25JE0/30DE0 MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6F5-81800-10	STARTING MOTOR ASSY	1	19	92990-08600	WASHER, plate	2
2	689-81857-11	.RETAINER	1	20	6J8-81822-00-94	BRACKET, starting motor	1
3	689-81807-12	.GEAR ASSY, starting motor	1	21	90464-12M09	CLAMP	2
4	6F5-81830-11	.FRONT BRACKET ASSY	1	22	90464-03M15	CLAMP	1
5	689-81844-11	.GASKET	2	23	97313-08035	BOLT	2
6	689-81809-11	.WASHER KIT	1	24	92990-08600	WASHER, plate	2
7	689-81850-11	.ARMATURE ASSY	1	25	97313-08055	BOLT	1
8	689-81810-11	.STATOR ASSY	1	26	92990-08600	WASHER, plate	1
9	689-81811-11	.BRUSH 1	1	27	6J8-81337-10	COVER, flywheel	1
10	689-81840-11	.BRUSH HOLDER ASSY	1	28	90480-14M17	GROMMET	1
11	689-81812-11	.BRUSH 2	1	29	90480-10M16	GROMMET	2
12	689-81813-10	.SPRING, brush	2	30	91690-50022	PIN, spring	2
13	689-81820-11	.REAR BRACKET ASSY	1	31	6J8-81338-00	STAY	1
14	689-81826-10	.BOLT	2	32	6J8-15723-E1	PULLEY, starter	1
15	97313-08016	BOLT	1	33	6J8-81365-00	GASKET, hole cover	1
16	92990-08600	WASHER, plate	1	34	97321-08014	BOLT	3
17	97313-08030	BOLT	2	35	92990-08600	WASHER, plate	3
18	92990-08100	WASHER, spring	2				

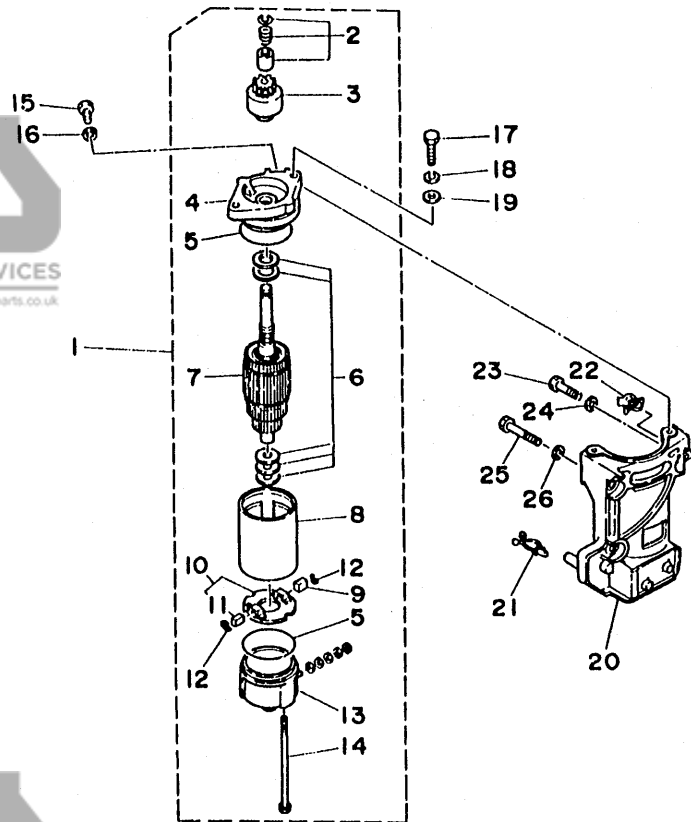
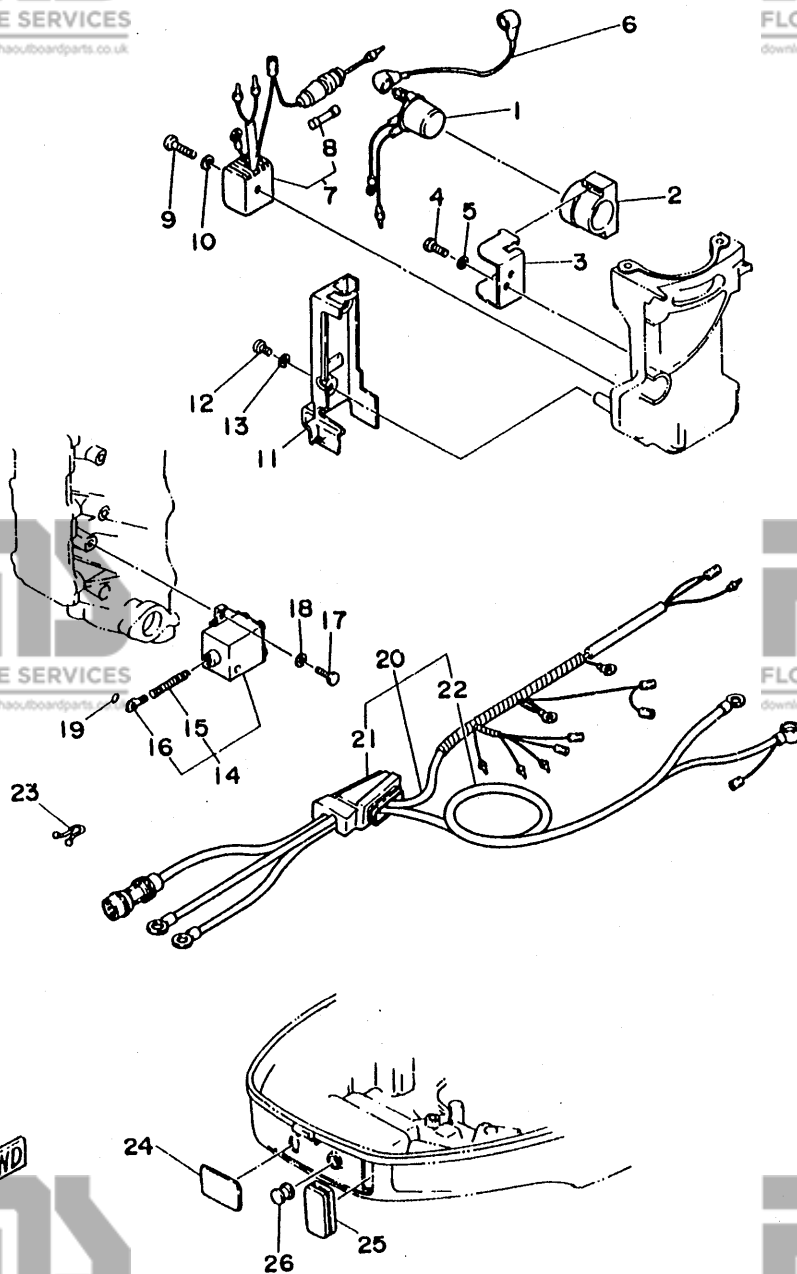


Fig. 22 ALTERNATE 4 (25JEO/30DEO MODEL)

Rel.No.	Parts No.	Description	Q'ty	Rel.No.	Parts No.	Description	Q'ty
1	6G1-81941-10	STARTER RELAY ASSY	1	14	6J8-86110-00	SOLENOID	1
2	6G1-81952-00	HOLDER, relay	1	15	6J8-86116-00	.WIRE, pull	1
3	6J8-81945-00	PLATE, switch fitting	1	16	682-86117-00	.HOOK, wire pull	1
4	97313-06016	BOLT	1	17	97313-06016	BOLT	2
5	92990-06600	WASHER, plate	1	18	92990-06600	WASHER, plate	2
6	6F5-82117-00	WIRE, lead	1	19	93210-03261	O-RING	1
7	6G1-81970-61	RECTIFIER ASSY	1	20	6J8-82580-00	WIRE HARNESS ASSY 2	1
8	6G1-82151-00	.FUSE	1	21	6J8-42724-50	.GROMMET	1
9	98503-05025	SCREW, pan head	1	22	689-82105-12	.WIRE HARNESS	1
10	92990-05600	WASHER, plate	1	23	90464-05M16	L.AMP	1
11	6J8-81916-00	COVER, terminal	1	24	6J8-42726-20	GROMMET	1
12	98580-05010	SCREW, pan head	2	25	6J8-42726-10	GROMMET	1
13	92990-05600	WASHER, plate	2	26	6H4-42725-00	GROMMET	1



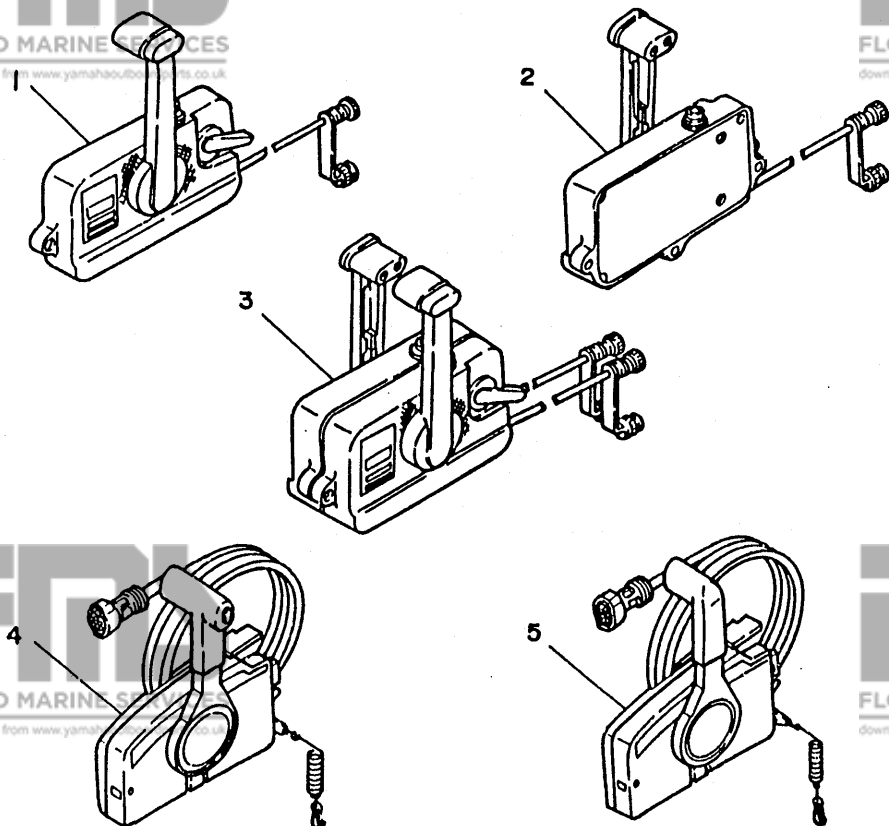


Fig. 23 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
*1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	6	701-48320-20	CABLE, remote control (L:13F)	2 UR
*2	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR		701-48320-30	CABLE, remote control (L:14F)	2 UR
*3	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR		701-48320-50	CABLE, remote control (L:15F)	2 UR
*4	703-48230-11	REMOTE CONTROL ASSY (Single)	1 UR		701-48320-60	CABLE, remote control (L:16F)	2 UR
*5	703-48220-11	REMOTE CONTROL ASSY (Twin Lever) (10P)	1 UR		701-48320-80	CABLE, remote control (L:17F)	2 UR
					701-48320-90	CABLE, remote control (L:18F)	2 UR
6	701-48310-10	CABLE, remote control (L:6F)	2 UR		701-48320-40	CABLE, remote control (L:19F)	2 UR
	701-48310-20	CABLE, remote control (L:7F)	2 UR		701-48320-70	CABLE, remote control (L:20F)	2 UR
	701-48310-40	CABLE, remote control (L:8F)	2 UR		701-48350-00	CABLE, remote control (L:21F)	2 UR
	701-48310-60	CABLE, remote control (L:9F)	2 UR		701-48350-10	CABLE, remote control (L:22F)	2 UR
	701-48310-80	CABLE, remote control (L:10F)	2 UR		701-48350-20	CABLE, remote control (L:23F)	2 UR
	701-48310-90	CABLE, remote control (L:11F)	2 UR	7	703-48290-01	TWIN ATTACHMENT	1
	701-48320-00	CABLE, remote control (L:12F)	2 UR				

* See Fig. 26 and 27 for detail service parts.

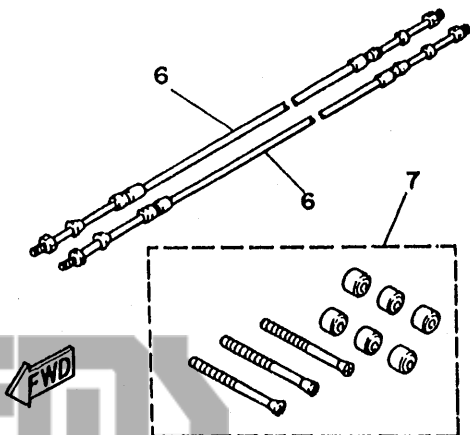
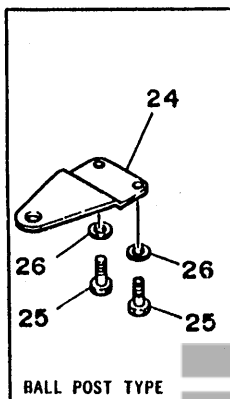
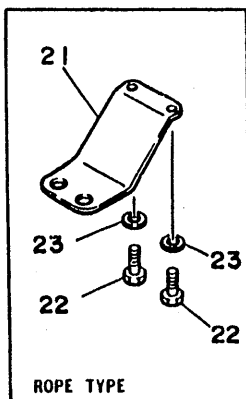
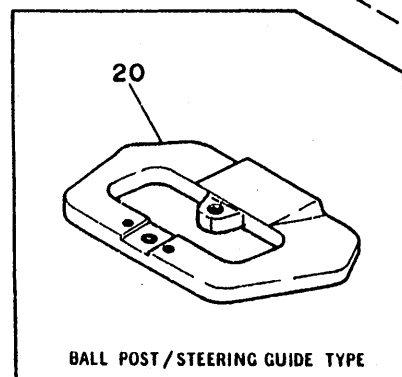
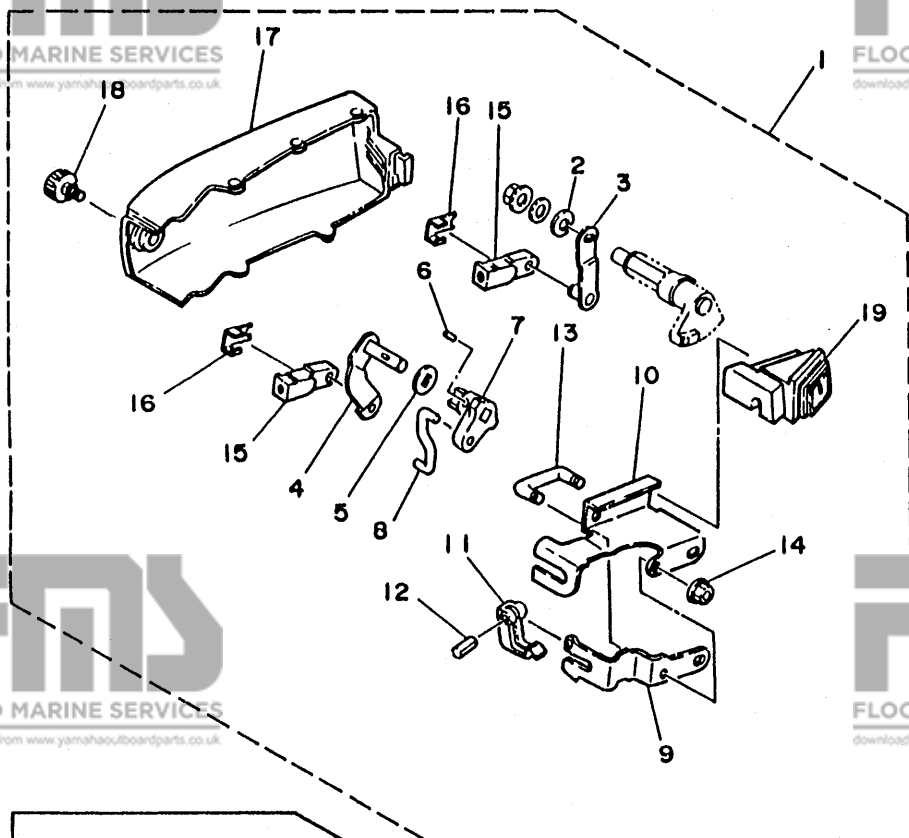


Fig. 24 REMO-CON ATTACHMENT

Rel.No.	Parts No.	Description	Q'ty	Rel.No.	Parts No.	Description	Q'ty
1	6J8-48501-02-EJ	REMOTE CONT. ATTACHMENT ASSY	1	15	6G8-26363-00	.END, cable	2
2	92990-08100	.WASHER, spring	1	16	6G8-26364-00	.END, cable 2	2
3	6J8-48534-00	.THROTTLE LEVER, control	1	17	6J8-42723-20	.COVER, bottom	1
4	6J8-48544-01	.LEVER, shiftcontrol	1	18	6J8-42846-00	.SCREW	1
5	6J8-44177-00	.WASHER	1	19	6J8-42724-10	.GROMMET	1
6	91690-30316	.PIN, spring	1	20	6J8-48511-00-EJ	HOOK, steering (Ball Post/Steering Guide Type)	1
7	6J8-44173-02	.LEVER, shift control	1	21	6G8-48511-00	HOOK, steering (Rope Type)	1
8	6J8-42169-01	.JOINT	1	22	97395-06016	BOLT	2
9	6J8-48531-00	.BRACKET, remote control 1	1	23	92990-06600	WASHER, plate	2
10	6J8-48532-00	.BRACKET, remote control 2	1	24	6G8-48511-10	HOOK, steering (Ball Post Type)	1
11	682-48538-50	.CLAMP, cable 1	1	25	97395-06016	BOLT	2
12	91690-30012	.PIN, spring	1	26	92990-06600	WASHER, plate	2
13	90109-06M29	.BOLT	1				
14	90179-06M12	.NUT	2				



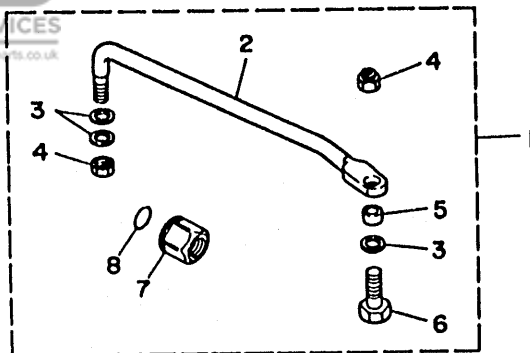
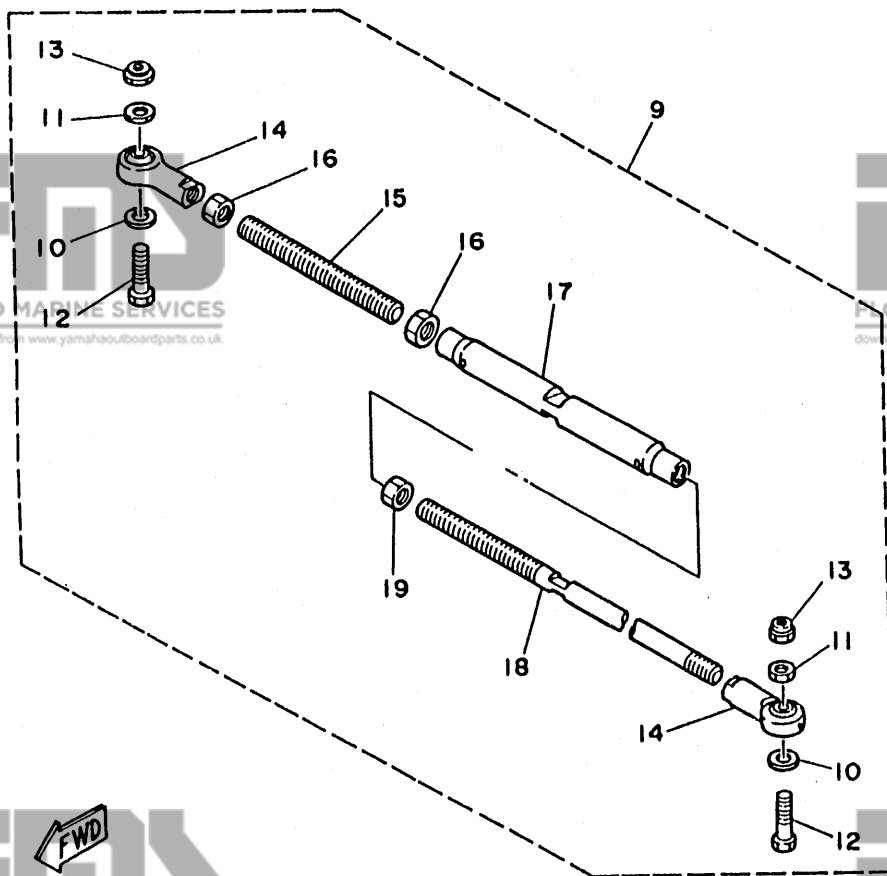


Fig. 25 STEERING GUIDE ATTACHMENT 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-61350-02	STEERING GUIDE ATTACHMENT KIT	1	11	90170-09M05	.NUT	2
2	689-61351-01	.ROD, steering link	1	12	90101-09M70	.BOLT	2
3	90201-10M20	.WASHER, plate	3	13	90185-09M01	.NUT, self-locking	2
4	90185-09M01	.NUT, self-locking	2	14	6E5-61303-00	.STEERING EYE COMP.	2
5	90387-10M61	.COLLAR	1	15	6E5-61315-00	.TIE BAR	1
6	90101-09M70	.BOLT	1	16	95380-14700	.NUT	2
7	6E5-43145-00	.CAP, clamp bracket	1	17	6E5-61313-00	.ADJUSTER	1
8	93210-16275	.O-RING	1	18	688-61311-10	.TIE BAR	1
9	688-61301-01	TWIN KIT (L:430-630MM)	1	19	90170-14M06	.NUT	1
10	90201-10M76	.WASHER, plate	2				



FWD

D6

Fig. 26 REMOTE CONTROL ASSY 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-10	REMOTE CONTROL ASSY (Right)	1 UR	24	701-48246-00	.SPACER	2
2	701-48102-10	REMOTE CONTROL ASSY (Left)	1 UR	25	92990-06300	.WASHER, internal tooth	1
3	701-48110-22	REMOTE CONTROL ASSY (Twin)	1 UR	26	701-48229-00	.GRIP, control lever	1
4	701-48235-00	.BUSHING	1	27	701-48222-00	.GRIP, control lever	1
5	701-48197-10	.WASHER, wave	1	28	701-48282-00	.SCREW	2
6	701-48252-00	.ROLLER, cam	1	29	701-49239-00	.SET PIN, plate	1
7	701-48234-00	.BUSHING 1	1	30	701-48266-00	.SPACER	1
8	701-48221-00	.LEVER, control	1	31	701-48232-00	.GEAR	1
9	701-48196-11	.WASHER, wave	1	32	701-48189-11	.RETAINER	1
10	701-48236-00	.ROLLER, detent	1	33	98580-05010	.SCREW, pan head	2
11	702-48237-00	.ADAPTOR	1	34	701-48153-12	.SHAFT, free accel.	1
12	702-48238-00	.SPRING, detent	1	35	701-48271-00	.ARM, shift (Right)	1 UR
13	701-48249-00	.ADAPTOR, spring	1	36	701-48271-10	.ARM, shift (Left)	1 UR
14	701-48248-00	.ROLLER, free accel.	1	37	93430-06624	.CIRCLIP	3
15	701-48152-11	.KNOB, free accel. (Right)	1 UR	38	703-48345-01	.CABLE END, remote control 2	2
16	701-48152-20	.KNOB, free accel. (Left)	1 UR	39	701-48261-00	.ARM, throttle (Right)	1 UR
17	701-48243-00	.BUSHING	1	40	701-48261-10	.ARM, throttle (Left)	1 UR
18	701-48198-10	.WASHER, wave	1	41	701-48358-00	.ANCHOR, cable	1
19	701-48281-00	.SCREW (For Single)	3	42	701-82550-50	.ENGINE STOP SWITCH ASSY	1
20	701-48289-00	.SCREW	4	43	701-48126-00	.GRAPHIC	1
21	701-48268-00	.SPACER	1	44	701-48283-00	.SCREW	1
22	701-48213-00	.PLATE	1	45	701-C2594-00	.CLAMP	1
23	92780-06025	.SCREW, flat head	2	46	701-48291-00	.ATTACHMENT (For Twin)	1
24	701-48255-00	.COLLAR	1	47	701-48287-00	.WASHER (For Single)	3
25	97395-06618	.BOLT	2	48	95380-06600	.NUT (For Single)	3
26	702-48288-00	.WASHER, plain	1	49	701-48280-00	NEUTRAL LOCK KIT	1 AP

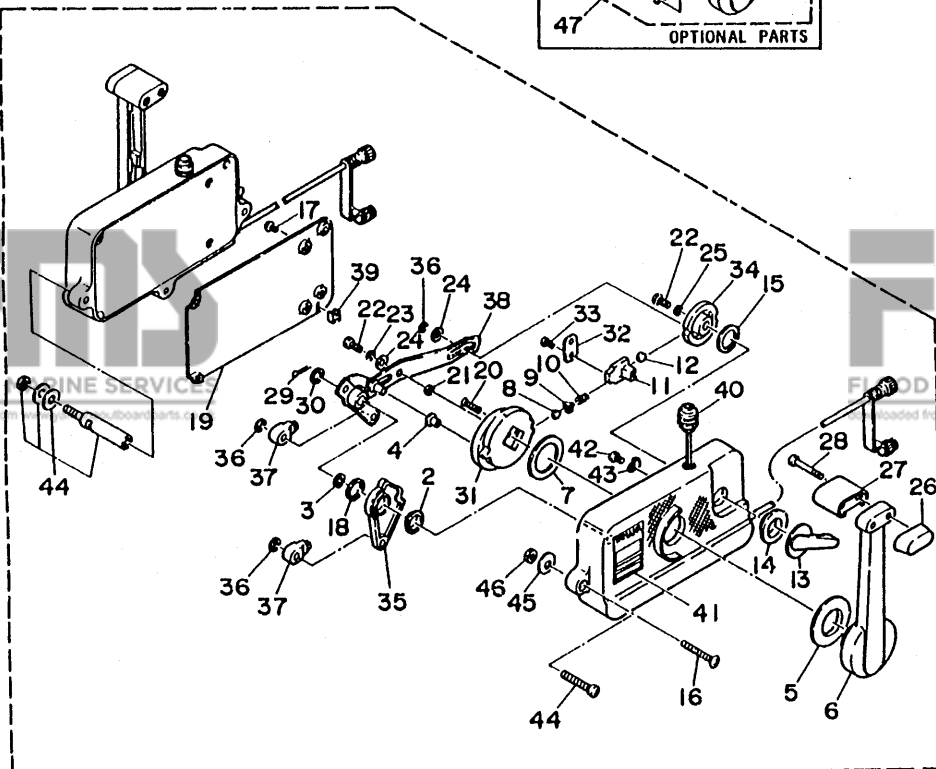
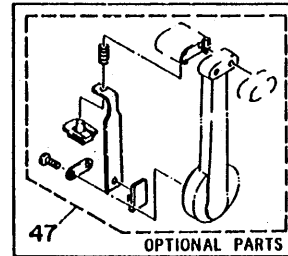


Fig. 27 REMOTE CONTROL ASSY 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	703-48230-11	REMOTE CONTROL ASSY (Single)	1 UR	31	703-48223-00	.LOCK, neutral	1
	703-48220-11	REMOTE CONTROL ASSY (Twin Lever) (10P)	1 UR	32	703-48225-00	.COVER	1
2	703-48261-10	.ARM, throttle	1	33	703-48219-00	.COVER, lead	1
3	703-48153-00	.SHAFT, free accel.	1	34	98780-05012	.SCREW, flat head	2
4	703-48235-00	.BUSHING	1	35	98780-05016	.SCREW, flat head	7
5	703-48273-00	.BUSHING	2	36	97395-08030	.BOLT	1
6	703-48197-00	.WASHER, wave	1	37	92990-08600	.WASHER, plate	1
7	703-48268-00	.SPACER	1	38	98580-04010	.SCREW, pan head	3
8	703-48263-00	.BUSHING	1	39	98580-04006	.SCREW, pan head	2
9	703-48264-00	.THROTTLE, friction	1	40	98580-05010	.SCREW, pan head	1
10	95380-05600	.NUT	1	41	98580-03015	.SCREW, pan head	2
11	97380-05025	.BOLT	1	42	92680-06090	.SCREW, oval head	3
12	703-48265-00	.SHAFT, friction	1	43	95380-06600	.NUT	3
13	93430-06024	.CIRCLIP	3	44	703-48293-10	.SPACER, remote control (Single)	1 UR
14	703-48245-00	.PLATE, lock	1		703-48293-00	.SPACER, remote control (Twin)	3 UR
15	703-48252-00	.ROLLER, cam	1	45	701-48287-00	.WASHER	3
16	701-48248-00	.ROLLER, free accel.	1	46	703-48215-00	.GRAPHIC	1
17	703-48198-00	.WASHER, wave	1	47	702-48217-00	.MARK	1
18	703-48243-00	.BUSHING	1	48	703-82510-01	.MAIN SWITCH ASSY	1
19	703-48236-00	.BUSHING 1	2	49	703-82531-00	.WIRE, lead	1
20	703-48189-00	.RETAINER	1	50	703-82574-00	.SWITCH, choke	1
21	703-48234-00	.ROLLER, detent	1	51	688-82575-01	.ENGINE STOP SWITCH ASSY	1
22	703-48345-01	.CABLE END, remote control 2	2	52	682-82556-00	.STOPPER	1
23	703-48358-00	.ANCHOR, cable	1	53	688-82586-21	.EXTENSION, wireharness (1.5m) (7P)	1
24	703-48244-00	.SPRING, free accel.	1	54	703-82540-00	.NEUTRAL SWITCH ASSY	1
25	703-48238-00	.SPRING, detent	5	55	703-83383-01	.BUZZER	1
26	703-48246-00	.SPACER	1	56	703-48284-00	.GROMMET	1
27	703-48227-00	.SPRING, neutral lock	1	57	90465-13169	.CLAMP	2
28	703-82594-00	.CLAMP	1	58	80L-26397-00	.BAND	1
29	703-48226-00	.PLATE, stopper	1	59	703-48224-00	.COVER, control lever	1
30	703-48222-00	.GRIP, control lever (Single)	1 UR	60	703-48221-00	.LEVER, control	1
	703-48222-10	.GRIP, control lever (Twin)	1 UR				

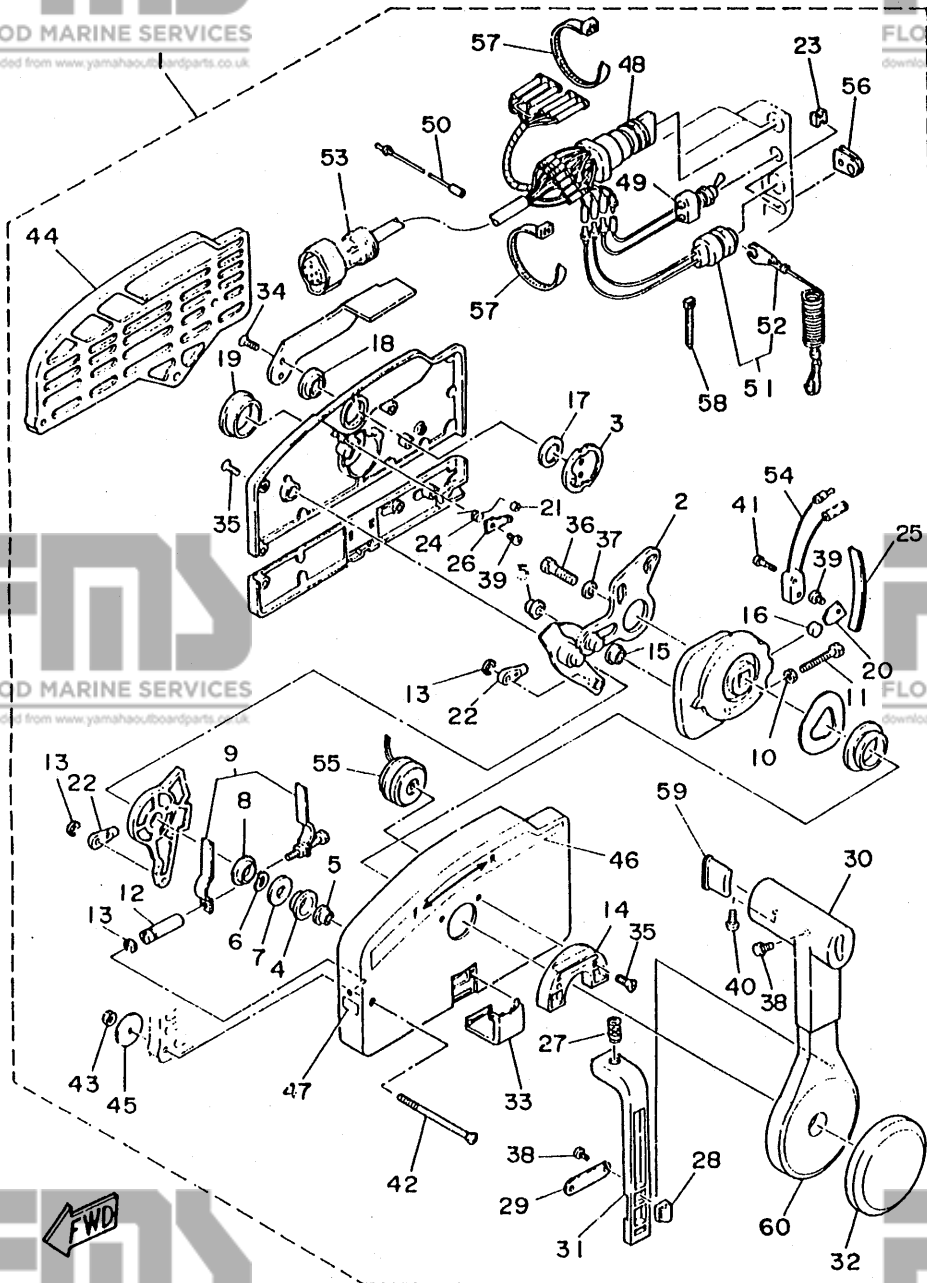
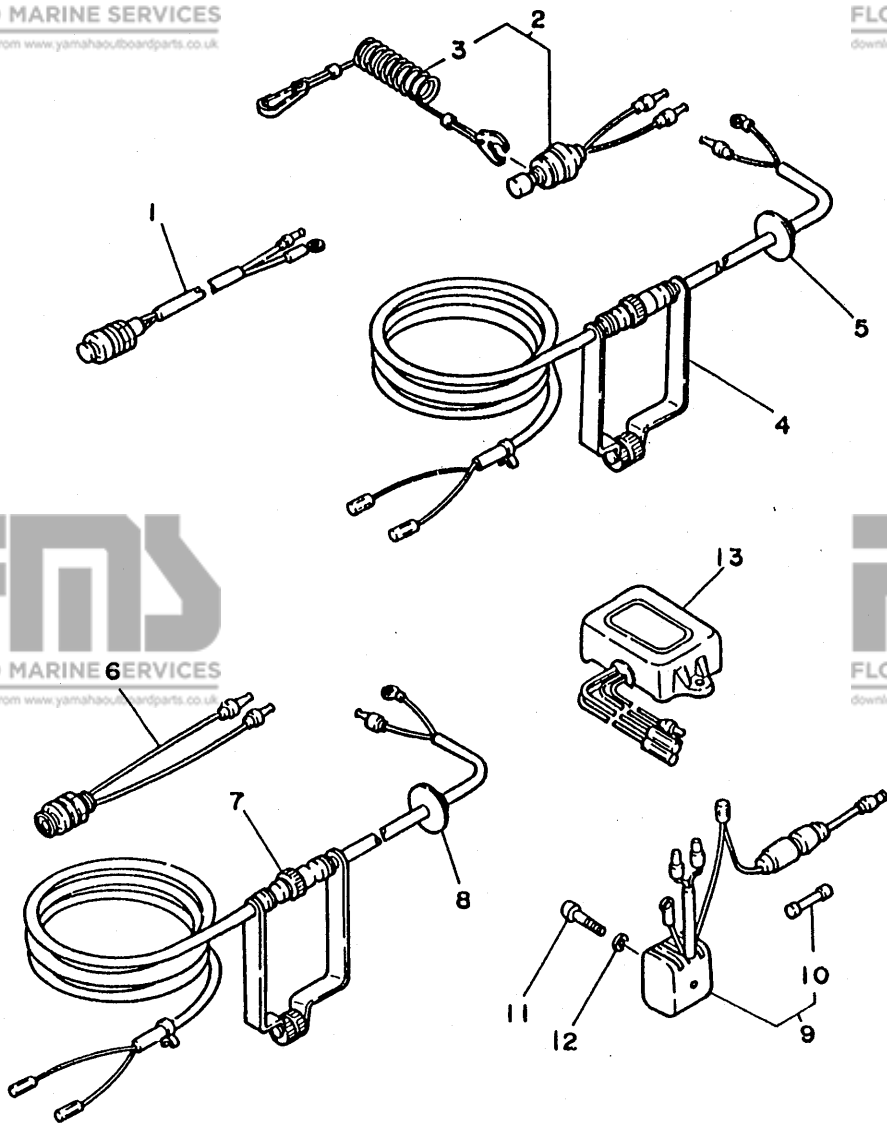


Fig. 28 OPTIONAL PARTS 1

Rel.No.	Parts No.	Description	Q'ty	Rel.No.	Parts No.	Description	Q'ty
1	689-82550-01	ENGINE STOP SWITCH ASSY	1	8	689-42725-40	GROMMET	1
2	689-82575-12	ENGINE STOP SWITCH ASSY	1	9	6G1-81970-61	RECTIFIER ASSY	1
3	682-82556-00	.STOPPER	1	10	6G1-82151-00	.FUSE	1
4	6A0-82553-20	EXTENSION, wire lead	1	11	98503-05025	SCREW, pan head	1
5	689-42725-40	GROMMET	1	12	92990-05600	WASHER, plate	1
6	689-82550-11	ENGINE STOP SWITCH ASSY	1	13	663-81910-10	VOLTAGE REGULATOR ASSY	1
7	689-82553-20	EXTENSION, wire lead	1				



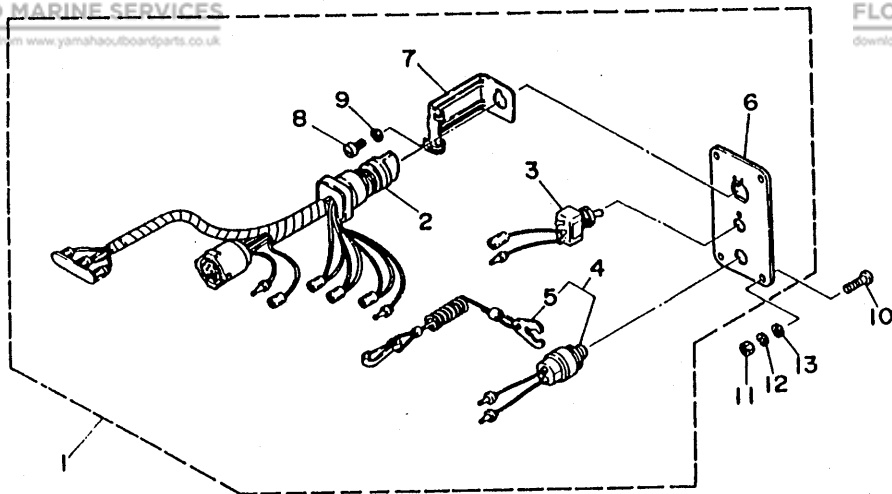


Fig. 29 OPTIONAL PARTS 2

Rel.No.	Parts No.	Description	Q'ty	Rel.No.	Parts No.	Description	Q'ty
1	689-82570-15	PANEL SWITCH ASSY	1	12	92990-05100	WASHER, spring	4
2	689-82510-00	.MAIN SWITCH ASSY	1	13	92990-05600	WASHER, plate	4
3	703-82574-00	.SWITCH, choke	1	14	688-82586-50	EXTENSION, wireharness (L:5m) (7P)	1
4	680-82575-01	.ENGINE STOP SWITCH ASSY	1	15	688-82586-11	EXTENSION, wireharness (L:2m) (7P)	1 UR
5	682-82556-00	..STOPPER	1		688-82586-31	EXTENSION, wireharness (L:3m) (7P)	1 UR
6	689-82571-02	.PANEL, switch	1	16	6H3-82540-00	NEUTRAL SWITCH ASSY	1
7	663-82581-01	.STAY, cord clamp	1	17	6H4-82553-00	EXTENSION, wire lead	1
8	98303-04008	.SCREW, cylinder head	1	18	6J8-82554-00	STAY, neutral switch	1
9	92901-04100	.WASHER, spring	1	19	97313-06012	BOLT	1
10	90149-05H05	SCREW	4	20	90465-18147	CLAMP	1
11	95380-05600	NUT	4				

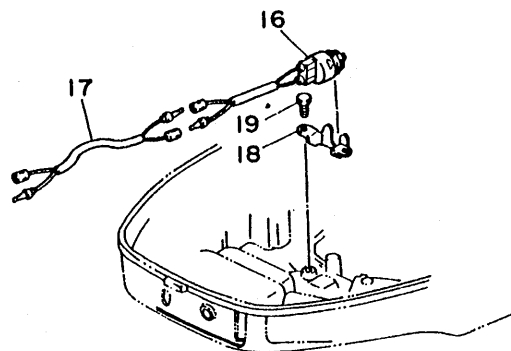
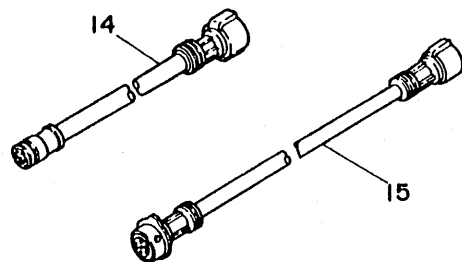
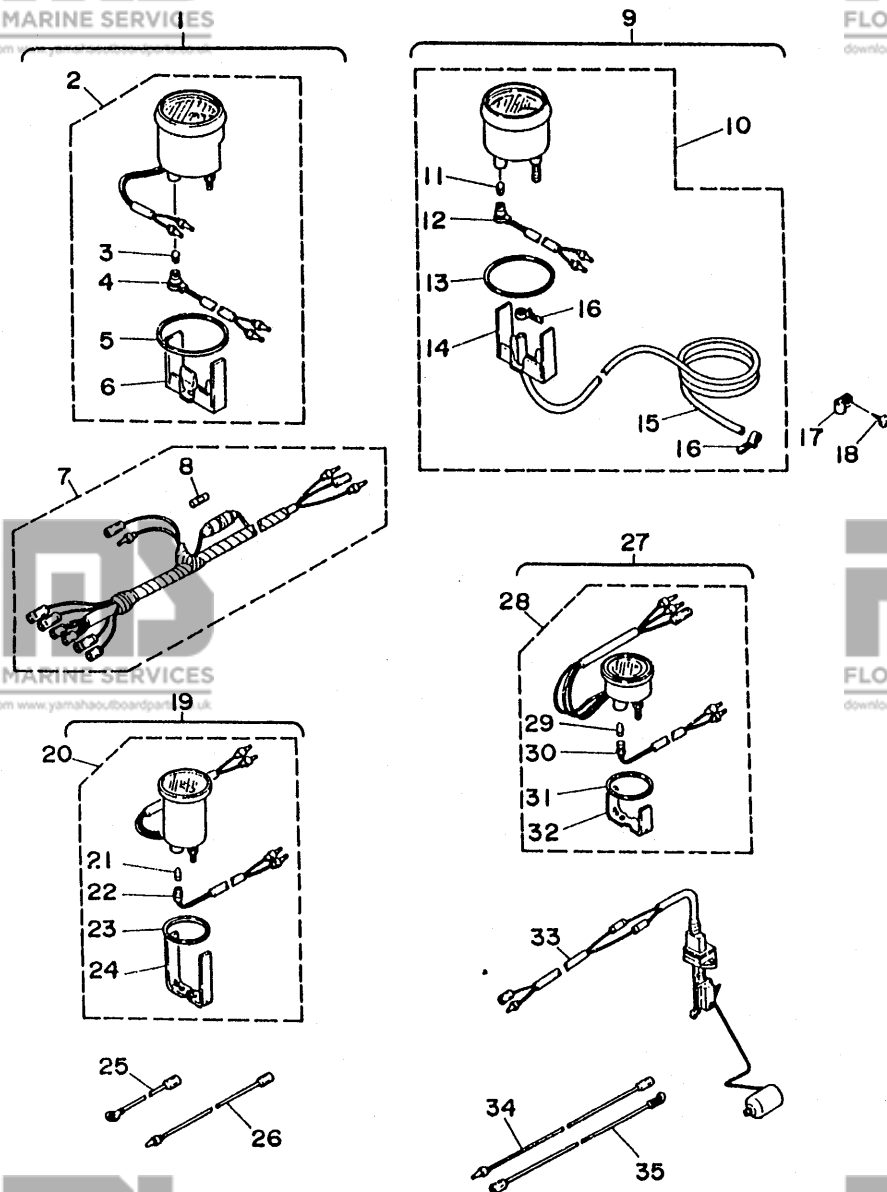


Fig. 30 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0080-11	TACHOMETER KIT	1	19	6Y5-W0088-31	HOURLY METER KIT	1
2	6Y5-83540-12	.TACHOMETER ASSY	1	20	6Y5-83504-00	.HOURLY METER ASSY	1
3	688-83516-00	.BULB	1	21	6Y5-83518-00	.BULB, meter	1
4	6Y5-83536-10	.SOCKET, meter	1	22	6Y5-83536-00	.SOCKET, meter	1
5	6Y5-83523-00	.DAMPER	1	23	688-83664-00	.DAMPER	1
6	6Y5-83514-00	.PLATE, fitting	1	24	6Y5-83577-00	.PLATE, fitting	1
7	6Y5-83553-00	.WIRE, lead	1	25	663-83553-A0	.WIRE, lead	1
8	1E6-82151-00	.FUSE (10A)	1	26	663-83553-Y0	.WIRE, lead	1
9	6Y5-W0081-30	SPEEDOMETER KIT	1	27	6Y5-W0088-20	FUEL METER KIT	1
10	6Y5-83510-30	.SPEEDOMETER ASSY	1	28	6Y5-85750-00	.FUEL METER ASSY	1
11	6Y5-83516-10	.BULB	1	29	6Y5-83518-00	.BULB, meter	1
12	688-83536-00	.SOCKET, meter	1	30	6Y5-83536-00	.SOCKET, meter	1
13	6Y5-83523-00	.DAMPER	1	31	688-83664-00	.DAMPER	1
14	6Y5-83514-00	.PLATE, fitting	1	32	6Y5-83544-00	.PLATE, fitting	1
15	688-83557-00	.TUBE	1	33	688-85752-01	.SENDER UNIT ASSY, fuel meter	1
16	90465-11M10	.CLAMP	2	34	663-83553-Y0	.WIRE, lead	1
17	90601-31402	.NYLON CLIP 1	5	35	663-83553-A0	.WIRE, lead	1
18	97780-40116	.SCREW, tapping	5				



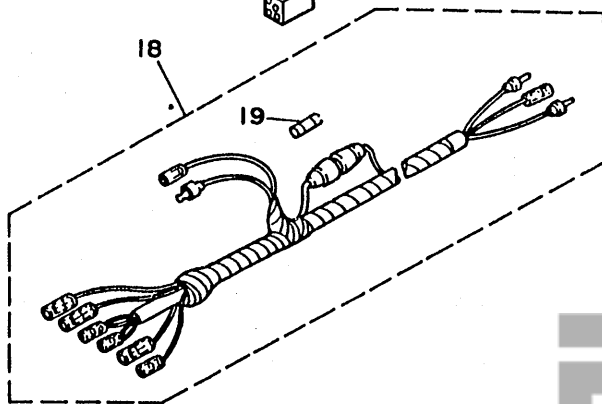
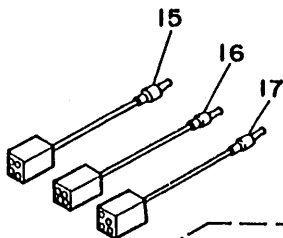
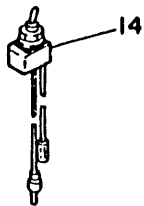
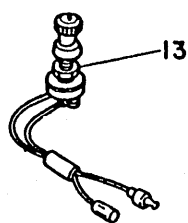
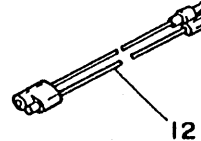
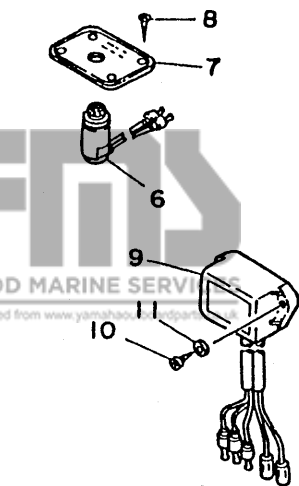
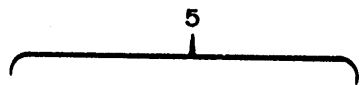
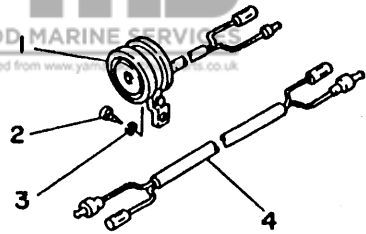


Fig. 31 OPTIONAL PARTS 4

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-83383-11	BUZZER	1	11	92990-06600	.WASHER, plate	2
2	97780-60516	SCREW, tapping	1	12	663-82521-09	.WIRE, lead	1
3	92990-05600	WASHER, plate	1	13	688-82520-00	LIGHT SWITCH ASSY	1
4	688-83373-10	LEAD, horn	1	14	688-82526-00	SWITCH, lamp	1
5	688-W0088-40	PILOT LAMP KIT	1	15	6Y5-82149-00	WIRE, lead (BLUE)	1
6	663-84301-01	.PILOT LIGHT ASSY 1	1	16	6Y5-82117-00	WIRE, lead (BLACK)	1
7	663-84309-00	.PLATE, set	1	17	6Y5-82521-00	WIRE, lead (YELLOW)	1
8	95428-31316	.SCREW, wood	4	18	6Y5-83553-00	WIRE, lead	1
9	697-81901-60	.CHARGE WARNING UNIT ASSY	1	19	1E6-82151-00	.FUSE (10A)	1
10	97780-60120	.SCREW, tapping	2				

Fig. 32 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-W0001-00	POWER HEAD GASKET KIT	1	15	93210-42159	.O-RING	1
2	93101-25H28	.OIL SEAL	1	16	6J8-W0093-00	CARBURETOR REPAIR KIT	1
3	93104-16M04	.OIL SEAL	2	17	6J8-14198-00	.GASKET	3
4	93210-56H80	.O-RING	1	18	6J8-14984-00	.GASKET, float chamber	3
5	6J8-11181-00	.GASKET, cylinder head 1	1	19	6J8-14995-00	.GASKET	3
6	6J8-11193-00	.GASKET, head cover 1	1	20	6J8-14985-00	.FLOAT	3
7	6H4-12414-00	.GASKET, cover	1	21	6J8-14546-00	.VALVE, needle	3
8	6J8-41114-00	.GASKET, exhaust outer cover	2	22	6J8-14159-00	.CLIP	3
9	93102-26M27	.OIL SEAL	1	23	6J8-14548-00	.PIN, float arm	3
10	6J8-13621-00	.GASKET, valve seat	1	24	6J8-14966-00	.PLUG	3
11	6J8-14984-00	.GASKET, float chamber	3	25	6J8-14126-00	.PLUG	3
12	6J8-14198-00	.GASKET	3	26	6J8-14118-00	.PLUG	3
13	93210-37M25	.O-RING	1	27	98580-04012	.SCREW, pan head	3
14	6J8-45113-00	.GASKET, upper casing	1	28	92903-04100	.WASHER, spring	3

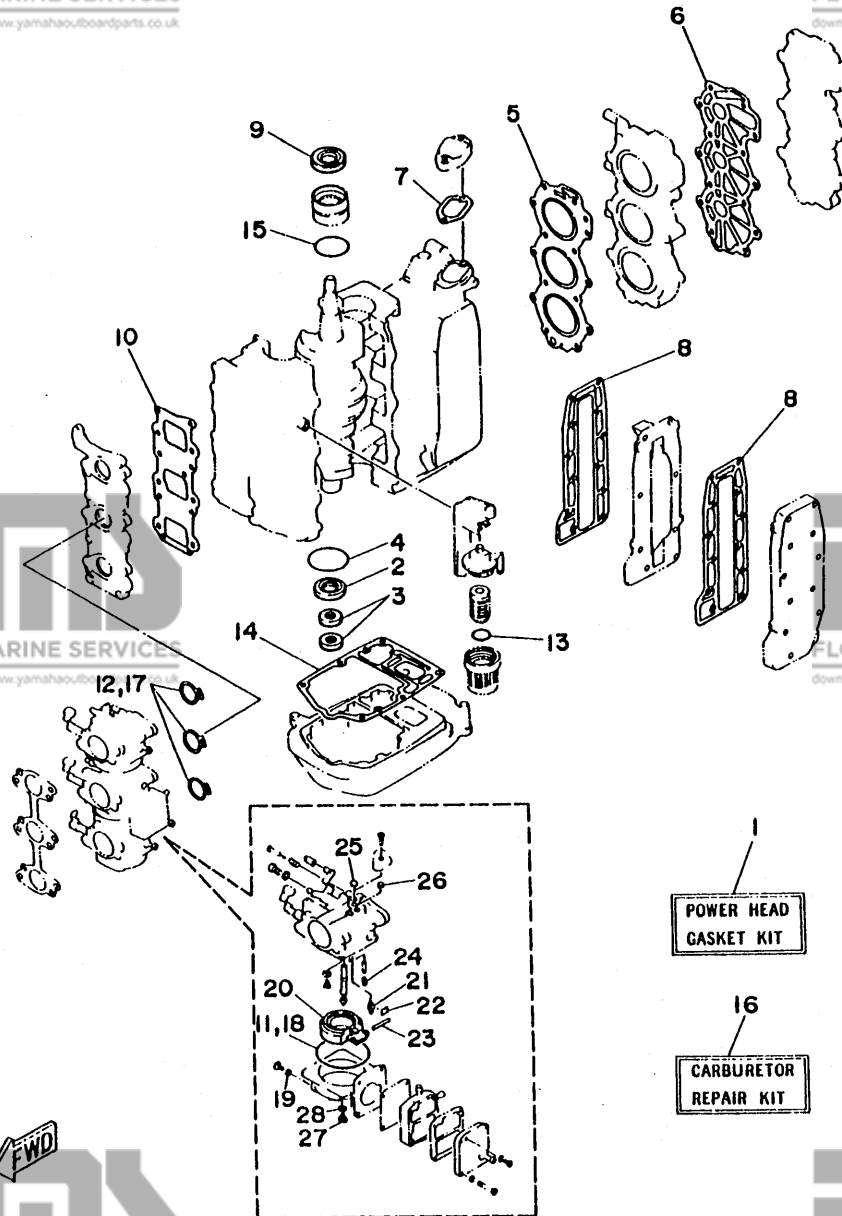
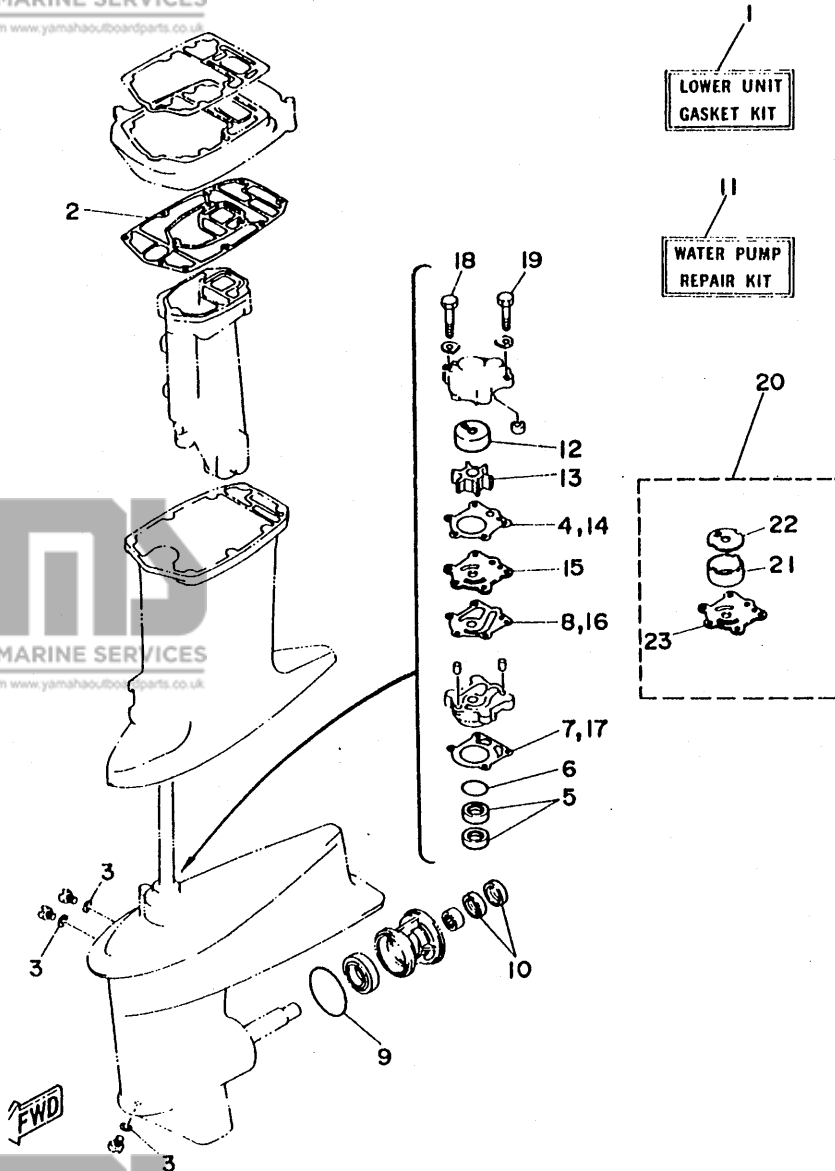


Fig. 33 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6J8-W0001-21	LOWER UNIT GASKET KIT	1	13	6H4-44352-00	.IMPELLER	1
2	6J8-45114-01	.GASKET, upper casing	1	14	663-44315-00	.GASKET, water pump	1
3	90430-08020	.GASKET	2	15	663-44323-00	.OUTER PLATE, cartridge	1
4	663-44315-00	.GASKET, water pump	1	16	663-44324-00	.GASKET, cartridge	1
5	93101-23070	.OIL SEAL	2	17	663-44316-00	.GASKET, water pump	1
6	93210-41042	.O-RING	1	18	97395-08050	.BOLT	2
7	663-44316-00	.GASKET, water pump	1	19	97395-08040	.BOLT	2
8	663-44324-00	.GASKET, cartridge	1	20	6H4-W0078-0A	CHROME PUMP KIT	1
9	93210-60H17	.O-RING	1	21	670-44322-01	.INSERT, cartridge	1
10	93101-20M07	.OIL SEAL	2	22	670-44321-00	.INNER PLATE, cartridge	1
11	6J8-W0078-00	WATER PUMP REPAIR KIT	1	23	670-44323-00	.OUTER PLATE, cartridge	1
12	663-44322-00	.INSERT, cartridge	1				



PART NO.	REF. NO.
6J8-W0001-00	32- 1
6J8-W0001-21	33- 1
6J8-W0004-00	3- 2
6J8-W0070-E0	19-10
6J8-W0070-V0	8-10
6H4-W0078-0A	33-20
6J8-W0078-00	33-11
6Y5-W0080-11	30- 1
6Y5-W0081-30	30- 9
6J8-W0084-00-EJ	12- 1
6Y5-W0088-20	30-27
6Y5-W0088-31	30-19
688-W0088-40	31- 5
6J8-W0090-12-EJ	1- 1
6J8-W0093-00	32-16
6Y1-W2420-62-24	7- 1
656-W2810-01	7-35
6J8-W4591-00-E1	16-29
6J8-1111J-00	1-32
6J8-11111-00-94	1-18
6F5-11119-00	1- 9
6J8-11181-00	1-19
6J8-11191-00-9M	32- 5
6J8-11193-00	1-20
6J8-11325-00	1-21
6H3-11327-00-94	32- 6
6H3-11328-00	1-11
650-11370-00	1-12
676-11372-00	1-13
6J8-11400-10	1- 3
6J8-11536-00	1-29
6J8-11537-00	2- 1
6J8-11610-00	2- 2
6J8-11610-10	5- 2
6J8-11610-20	2- 9
6J8-11631-01-97	2- 9
6J8-11633-00	2- 8
4V2-11634-00	2-10
6J8-11635-01	2-13
6J8-11636-01	2- 8
6E5-12411-01	2- 8
6H4-12413-00-9M	1-23
6H4-12414-00	1-24
6J8-13117-00	1-25
6J8-13155-00	32- 7
	5- 3
	5-20

PART NO.	REF. NO.
6J8-13183-00	5-16
6J8-13200-00	5- 5
6J8-13411-00	5-35
6J8-13414-00	5-36
6J8-13416-00	5-37
6J8-13436-00	19-12
6J8-13471-00	5- 6
6J8-13475-00	5- 7
6J8-13610-00	3- 1
6J8-13621-00	3- 7
6J8-13641-10-94	32-10
6J8-14118-00	3- 5
6J8-14126-00	4-16
6J8-14159-00	32-26
6J8-14198-00	4-15
6J8-14301-10	32-25
6K9-14301-10	4-10
6J8-14302-00	6-25
6K9-14302-00	6- 1
6J8-14303-00	6- 2
6K9-14303-00	6-17
6J8-14334-00	6-19
6J8-14417-00	21-32
6J8-14418-00	6-48
6J8-14476-00	6-23
6J8-14483-00	6-34
624-14485-00	6-38
676-14485-00	6-31
6J8-14497-00	6- 9
6J8-14523-00	6-10
6J8-14527-00	6-14
6J8-14546-00	6- 4
6J8-14555-00	6- 7
6J8-14578-00	6-33
6J8-14592-00	6-40
6J8-14737-00	6-41
6J8-1492E-48	6-39
6J8-1492E-51	6-15
6J8-1492F-25	6-13
	6- 8
	5-29
	5-29
	5-30
	19-14
	19-15
	5-43
	5-32
	5-34
	19-13

PART NO.	REF. NO.
6J8-1492F-27	4-12
6J8-14923-00	4-18
6J8-14966-00	4-13
6J8-14980-00	32-24
6J8-14981-00	4- 5
6J8-14984-00	4-29
6J8-14985-00	4- 4
6J8-14991-00	32-11
6J8-14995-00	32-18
6J8-15100-10-94	4- 8
6J8-15396-00-9M	32-20
6J8-15705-00	4- 6
6J8-15710-01	4- 7
6J8-15711-00-94	32-19
6J8-15714-00	1- 2
677-15717-01	2-14
6J8-15723-E1	6-25
6J8-15723-00	6- 1
676-15741-03	6- 2
6J8-15746-01	6-17
6J8-15747-00	6-19
656-15748-00	21-32
6F5-15752-00	6-48
6F5-15753-00	6-23
689-15755-01	6-34
6J8-15758-00-94	6-38
6J8-15762-00	6-31
6J8-15770-00	6- 9
6J8-15771-00-94	6-10
6J8-15772-00-94	6-14
6J8-15774-00	6- 4
6F5-15779-02	6- 7
6J8-15787-00	6-33
6A0-15789-00	6-40
6J8-21707-01	6-41
6J8-21707-11	6-39
6J8-2173M-00	6-15
6J8-21732-00	6-13
6J8-21735-00	6- 8
6J8-21744-00	5-29
6H1-21757-00	5-29
6J8-21758-00	5-30
6J8-2177H-00	19-14
	19-15
	5-43
	5-32
	5-34
	19-13

NUMERICAL INDEX

FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk

PART NO.	REF. NO.
6H4-21770-00	5-31
6Y1-24167-00	7- 9
6Y1-24246-00	7- 2
6Y1-24256-80	7-10
6Y1-24257-00	7- 3
6Y1-24260-02	7- 4
6Y1-24268-00	7- 5
6G1-24304-02	7-20
6G1-24305-00	7-16
6Y1-24305-01	7-18
6Y1-24306-05	7-11
6J8-24311-00	7-33
6E5-24312-00	7-30
688-24313-00	7-32
6Y1-24329-00	7- 7
650-24351-01	7-15
6Y1-24360-02	7-13
6E5-24378-00	5-46
6J8-24412-00	4-31
6J8-24432-00	4-32
6J8-24452-00	4-33
6J8-24471-00	4-30
655-24521-01	7-28
655-24560-01	7-25
6F5-24563-00	7-26
6Y1-24610-00	7- 8
6H1-24633-00	5-33
6J8-26301-00	5-33
6G8-26363-00	12-24
6G8-26364-00	24-15
80L-26397-00	24-16
6J8-28170-00	27-58
6E0-28193-00-94	7-36
6J8-41111-00-9M	7-41
6J8-41113-00-9M	1-30
6J8-41114-00	1-28
6J8-41131-00-9M	1-31
6K9-41131-00-9M	32- 8
6J8-41137-00-94	14- 6
6J8-41213-00	14- 4
6J8-41217-00	13- 2
6J8-41237-00	3-26
682-41237-00	5-24
	5-27
	13- 9
	13-28
	5-23
	3-22

PART NO.	REF. NO.
6J8-41259-00	3-19
6J8-41262-00	3-23
661-41262-02	11-47
6J8-41271-01	3-20
689-41273-00	6-47
6J8-41274-00	3-21
6H4-41611-10	3-24
6J8-41615-00	3-25
6J8-41618-00	17-14
6J8-41631-02	17-15
6G1-41662-01-94	17-16
6G1-42111-03-EJ	13- 7
664-42119-00	13-16
6J8-42121-00-EJ	12- 2
6G1-42125-01	12-13
6G1-42126-00	10-31
6G1-42131-01	12-10
6J8-42137-00	12-11
6G1-42138-01	12- 8
6J8-42154-01	12-15
6E0-42159-01	12-21
6J8-42167-00	13-30
6J8-42169-01	12-22
689-42169-01	13- 6
6G1-42177-00	24- 8
6J8-42192-00	13- 8
6J8-42510-01-EJ	12-14
6J8-42528-00	13-27
624-42542-00	10-23
6J8-42610-E1-EJ	10-20
6J8-42610-V1-EJ	5-49
6K9-42610-E1-EJ	19- 1
6K9-42610-V1-EJ	8- 1
6J8-42613-00-EJ	19- 1
6J8-42613-10-EJ	8- 1
6J8-42615-00	8- 6
6J8-42651-02	19- 2
6J8-42652-00	19- 3
6J8-42677-00	8- 4
6J8-42678-00	19- 4
6K9-42678-00	8- 8
	19- 8
	8- 9
	19- 9
	8- 9

PART NO.	REF. NO.
6K9-42678-00	19- 9
6G1-42683-00	19-11
6J8-42711-01-EJ	9- 1
6J8-42716-00	9-14
6J8-42719-20	9-23
6J8-42723-J0	9-21
6J8-42723-20	9-21
6J8-42724-00	24-17
6J8-42724-10	9-11
6J8-42724-50	24-19
6H4-42725-00	22-21
689-42725-40	22-26
6J8-42726-00	28- 5
6J8-42726-10	28- 8
6J8-42726-20	9-12
682-42726-00	22-25
6G1-42727-00	22-24
6J8-42728-20	13- 5
6J8-42735-00	9-16
6J8-42741-20	9- 9
6J8-42815-00-EJ	9-22
6J8-42816-00	9-19
6J8-42831-00	9- 2
6J8-42846-00	9- 6
6H4-43111-04-EJ	9- 8
6H4-43112-03-EJ	9-24
6J8-43113-01	24-18
648-43114-01	10- 1
616-43118-00-EJ	10- 2
6J8-43131-00	10-10
6E5-43145-00	10- 6
663-43145-00	10- 3
6H4-43160-01	10- 7
676-43165-00	25- 7
6J8-43181-01	10-12
6J8-43186-00	11- 1
6J8-43187-00	11- 2
6J8-43311-04-EJ	11- 5
682-43318-01	11-42
689-43373-01	11-43
6J8-43611-01	10-17
6J8-43613-01	11- 6
6J8-43614-00	10-21
6J8-43615-00	13-26
	11-20
	11-18
	11-16
	11-17

REF. NO. PART NO.

6H4-43616-00 11-30
11-39
6J8-43616-10 11-48
6J8-43617-00 11-33
6J8-43617-10 11-41
6J8-43627-00 11-11
6J8-43631-00 11-27
6J8-43631-10 11-37
6J8-43633-00 11-28
11-38
6J8-43641-00 11-31
11-40
6H4-43659-00 11-19
6J8-43673-00 11-36
6H4-43674-00 11-25
6J8-43681-01 11-35
6J8-44111-00-EJ 12-25
6J8-44116-00 13-19
6J8-44121-00 13-15
6J8-44123-00 13-11
6J8-44124-00 12-30
6J8-44125-00 12-26
682-44132-00 12-27
6J8-44142-00 13-33
6J8-44143-00 13-22
682-44147-00 15-16
6J8-44150-00 15-15
6J8-44150-10 15-15
6J8-44173-02 24- 7
682-44176-00 15-13
6J8-44177-00 24- 5
6E0-44191-11 12- 3
6J8-44311-00 15-18
663-44315-00 15-21
33- 4
33-14
663-44316-00 15-27
33- 7
33-17
670-44321-00 33-22
663-44322-00 15-19
33-12
670-44322-01 33-21
563-44323-00 15-28
33-15
670-44323-00 33-23
663-44324-00 15-29
33- 8

REF. NO. PART NO.

663-44324-00 33-16
663-44341-00-94 15-24
6H4-44352-00 33-13
6H4-44352-02 15-20
6J8-44361-00 16- 1
6J8-44361-10 16- 1
6J8-44366-00 16- 2
663-44366-00 15-22
663-44367-00 16- 3
6H3-44391-00 9-13
6J8-44511-00-EJ 10-45
6H4-44514-00 10-41
6H4-44551-01-EJ 10-29
6H4-44553-01 10-36
6H4-44557-00 10-35
6H4-44557-10 10-35
6J8-45111-00-EJ 14- 1
6J8-45111-10-EJ 14- 1
6J8-45113-00 1-37
32-14
6J8-45114-01 14- 5
33- 2
663-45119-00 10-19
689-45214-01 16-15
6J8-45215-00 16-16
6J8-45224-10 16- 5
6J8-45300-02-EJ 15- 1
6J8-45300-12-EJ 15- 1
6J8-45301-01-EJ 15- 2
689-45331-00-94 15-48
664-45371-01 16-19
688-45375-00 16- 4
663-45376-00-94 16- 7
6E5-45378-00 15- 7
664-45384-00 15-56
6J8-45501-00 15-34
6J8-45501-10 15-34
6J8-45536-00 15- 4
6J8-45551-00 15-35
6J8-45560-00 15-37
6J8-45567-01-10 15-39
6J8-45567-01-12 15-39
6J8-45567-01-15 15-39
6J8-45567-01-18 15-39
6J8-45567-01-30 15-39
6J8-45567-01-40 15-39
6J8-45567-01-50 15-39
6J8-45571-00 15-47

NUMERICAL INDEX

REF. NO. PART NO.

664-45576-00 15-51
664-45577-01-10 15-50
664-45577-01-12 15-50
664-45577-01-15 15-50
664-45577-01-18 15-50
664-45577-01-30 15-50
664-45577-01-40 15-50
664-45577-01-50 15-50
663-45587-01-10 15- 5
663-45587-01-12 15- 5
663-45587-01-15 15- 5
663-45587-01-18 15- 5
663-45587-01-30 15- 5
663-45587-01-40 15- 5
663-45587-01-50 15- 5
6J8-45611-00 15-40
6J8-45631-00 15-42
648-45633-00 15-44
6J8-45635-00 15-45
664-45941-01-EL 16-28
664-45943-01-EL 16-28
664-45945-00-EL 16-28
664-45947-01-EL 16-28
664-45949-02-EL 16-28
664-45952-00-EL 16-28
664-45954-00-EL 16-28
664-45970-00-98 16-28
6J8-45986-10-98 16-30
664-45987-00 16-23
689-45997-00 16-24
701-48101-10 23- 1
26- 1
23- 2
26- 1
23- 3
26- 1
26-41
26-13
26-13
26-34
27- 3
26-32
27-20
26- 7
26- 3
27- 6
26-15
27-17
701-48213-00 26-19
703-48215-00 27-46
702-48217-00 27-47
703-48219-00 27-33
703-48220-11 23- 5
27- 1
26- 6
27-60
26-27
27-30
27-30
27-31
27-59
27-32
27-29
27-27
26-26
23- 4
27- 1
26-31
26- 5
27-21
26- 2
27- 4
26- 8
27-19
26- 9
26-10
27-25
26-29
26-14
27-18
27-24
27-14
26-24
27-26
26-12
27-16
26-11
26- 4
27-15
26-21
26-38
26-38
27- 2
27- 8
27- 9
27-12

REF. NO. PART NO.

701-48266-00 26-30
701-48268-00 26-18
703-48268-00 27- 7
701-48271-00 26-35
701-48271-10 26-35
703-48273-00 27- 5
701-48280-00 26-47
701-48281-00 26-16
701-48282-00 26-28
701-48283-00 26-42
703-48284-00 27-56
701-48287-00 26-45
27-45
702-48288-00 26-23
701-48289-00 26-17
703-48290-01 23- 7
701-48291-00 26-44
703-48293-00 27-44
703-48293-10 27-44
701-48310-10 23- 6
701-48310-20 23- 6
701-48310-40 23- 6
701-48310-60 23- 6
701-48310-80 23- 6
701-48310-90 23- 6
701-48320-00 23- 6
701-48320-20 23- 6
701-48320-30 23- 6
701-48320-40 23- 6
701-48320-50 23- 6
701-48320-60 23- 6
701-48320-70 23- 6
701-48320-80 23- 6
701-48320-90 23- 6
703-48345-01 26-37
27-22
23- 6
23- 6
23- 6
26-39
27-23
24- 1
24-21
24-24
24-20
24- 9
24-10
24- 3

REF. NO. PART NO.

682-48538-50 24-11
6J8-48544-01 24- 4
688-61301-01 25- 9
6E5-61303-00 25-14
688-61311-10 25-18
6E5-61313-00 25-17
6E5-61315-00 25-15
689-61350-02 25- 1
689-61351-01 25- 2
6J8-81332-00 17-21
6J8-81337-10 21-27
6J8-81338-00 21-31
6J8-81365-00 21-33
6F5-81800-10 21- 1
689-81807-12 21- 3
689-81809-11 21- 6
689-81810-11 21- 8
689-81811-11 21- 9
689-81812-11 21-11
689-81813-10 21-12
689-81820-11 21-13
6J8-81822-00-94 21-20
689-81826-10 21-14
6F5-81830-11 21- 4
689-81840-11 21-10
689-81844-11 21- 5
689-81850-11 21- 7
689-81857-11 21- 2
697-81901-60 31- 9
663-81910-10 28-13
6J8-81916-00 22-11
6G1-81941-10 22- 1
6J8-81945-00 22- 3
6G1-81952-00 22- 2
6G1-81970-61 22- 7
28- 9
22-22
22- 6
31-16
31-15
30- 8
31-19
22- 8
28-10
5-45
18-13
29- 2
27-48

PART NO.	REF. NO.	PART NO.	REF. NO.
688-82520-00	31-13	6Y5-83518-00	30-29
6Y5-82521-00	31-17	6Y5-83523-00	30- 5
663-82521-09	31-12		30-13
688-82526-00	31-14	6Y5-83536-00	30-22
6J8-82531-00	18- 7		30-30
703-82531-00	27-49	6Y5-83536-10	30- 4
6H3-82540-00	29-16		30-12
703-82540-00	27-54	6Y5-83540-12	30- 2
689-82550-01	28- 1	6Y5-83544-00	30-32
689-82550-11	28- 6	6Y5-83553-00	30- 7
701-82550-50	26-40		31-18
6A0-82553-20	28- 4	663-83553-A0	30-25
6H4-82553-00	29-17		30-35
6J8-82553-00	9-30	663-83553-Y0	30-26
689-82553-20	28- 7		30-34
6J8-82554-00	29-18	688-83557-00	30-15
682-82556-00	9-26	6E5-83558-00	15- 9
	27-52	6Y5-83577-00	30-24
	28- 3	688-83664-00	30-23
	29- 5		30-31
663-82557-00	9-29	663-84301-01	31- 6
689-82560-00	18-14	663-84309-00	31- 7
689-82570-15	29- 1	682-84381-00	9-27
689-82571-02	29- 6	6J8-84387-00	9-28
703-82574-00	27-50	6J8-85410-00	9-31
	29- 3	6H4-85510-F0	17- 2
688-82575-01	27-51		20- 2
	29- 4	663-85518-00	17-10
689-82575-02	9-25	6H4-85520-00	17- 3
689-82575-12	28- 2		20- 3
6J8-82580-00	22-20	6H4-85533-A0	17- 9
663-82581-01	29- 7		20- 9
688-82586-11	29-15	6J8-85540-H0	18- 1
688-82586-21	27-53	6H4-85548-00	17- 6
688-82586-31	29-15		20- 6
688-82586-50	29-14	6J8-85548-00	17-18
701-82594-00	26-43	6J8-85550-A0	20- 1
703-82594-00	27-28	6J8-85550-F0	17- 1
688-83373-10	31- 4	6J8-85570-20	18-10
688-83383-11	31- 1	6J8-85720-00	5-52
703-83383-01	27-55	6Y5-85750-00	30-28
6Y5-83504-00	30-20	688-85752-01	30-33
6Y5-83510-30	30-10	6J8-86110-00	22-14
6Y5-83514-00	30- 6	6J8-86116-00	22-15
	30-14	682-86117-00	22-16
688-83516-00	30- 3	90101-06M00	17-19
	30-11	90101-08339	10-13
6Y5-83518-00	30-21	90101-09M70	25- 6

NUMERICAL INDEX

REF. NO.	PART NO.	REF. NO.	PART NO.
25-12	90202-05088	5-25	90445-07M29
10-48	90202-10024	13-31	90445-07M31
10-22	90202-12M17	13-36	90445-07M51
5- 9	90202-12M25	9- 3	
5-10	90202-12031	11-10	90445-09M00
13- 3		11-14	90445-11M02
24-13	90202-35M24	12- 5	90445-11M03
10-42	90206-12M16	11-15	90445-11M04
10-32	90206-12052	9- 4	90445-11M05
3-15	90206-35M11	12- 4	90445-11M06
3-11	90209-08M02	15-33	90445-11M07
1- 5	90214-45M02	15-55	90445-11M08
1-22	90243-04M00	10- 4	90446-10M01
14- 3	90249-06M23	11-32	90464-03M15
29-10	90249-06M24	11-32	90464-05M16
12-19	90249-07M25	11-45	90464-07M05
10- 5	90249-12M27	11-12	90464-09M21
9-20	90249-12M28	11- 8	90464-12M09
13-25	90250-05010	15-43	90464-12M17
25-11	90266-04M00	8- 5	90464-16039
25-19		19- 5	90465-11M10
16-26	90269-02001	12-16	
8- 7	90280-03024	15-23	90465-13154
19- 7	90280-05013	17-11	90465-13169
24-14	90282-04010	15-57	90465-18147
7-29	90338-07M00	14- 8	90467-06016
15-36	90340-08M04	15-11	90467-08004
17-12	90386-06M12	12-29	
16-18	90386-08032	12-20	
10-44	90386-12M61	9- 5	90467-10M04
25- 4	90386-22M69	10- 8	90467-11M08
25-13	90386-30M60	10-28	90468-05M03
10-34	90386-30M77	10-24	90468-07M02
10-11	90386-30M78	10-25	
5-50	90386-34M40	12- 6	90480-09M21
6-20	90386-43M62	12- 7	90480-10M16
9-17	90387-06M29	6-35	90480-14M17
5- 1	90387-06M41	9-16	90480-25161
10-43	90387-06M60	5-22	90501-10065
25- 3	90387-06M76	17-20	90501-10227
25-10	90387-07M64	11-21	90501-23215
10-50	90387-08M03	10-14	90502-10M04
17-13	90387-10M61	25- 5	90506-12M25
2-12	90430-08020	11-24	90506-32M22
15-46		33- 3	90508-18M23
10- 9	90445-07ME9	15- 8	90508-18M24
10-26	90445-07M04	5-17	90508-20M22
2- 7	90445-07M08	5-11	90508-25M21

PART NO.	REF. NO.	PART NO.	REF. NO.
90510-08M04	6-18		
90601-31402	30-17		
90890-44373	6-16		
91490-16010	12-12		
	13-24		
91490-20010	11-26		
91490-20015	12-32		
	13-14		
91490-30025	16-27		
91690-30010	11- 3		
91690-30012	24-12		
91690-30316	24- 6		
91690-30318	12-28		
	13-12		
	13-34		
91690-40014	6- 3		
91690-50022	21-30		
92580-06012	16- 6		
	17-17		
92580-06025	13- 4		
92680-06090	27-42		
92780-06025	26-20		
92901-04100	29- 9		
92903-04100	4-21		
	4-23		
	4-37		
	32-28		
	4-35		
92990-03100	17- 8		
92990-05100	20- 8		
	29-12		
92990-05600	3- 4		
	3-18		
	4-26		
	13-23		
	17-23		
	22-10		
	22-13		
	28-12		
	29-13		
	31- 3		
92990-06100	17- 5		
	18-12		
	20- 5		
92990-06200	12-31		
	13-13		
92990-06300	26-25		
92990-06600	1- 7		



FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk

PART NO.	REF. NO.	PART NO.	REF. NO.
92990-06600	1-15	92990-14200	16-25
	1-27	93101-20M07	15-54
	1-34		33-10
	1-36	93101-23070	15-25
	2-19		33- 5
	3- 9	93101-25M28	2-15
	6- 6		32- 2
	6-27	93102-26M27	2- 4
	6-29		32- 9
	6-37	93104-16M04	2-16
	6-43		32- 3
	6-46	93210-03261	22-19
	7-22	93210-08287	7-17
	13-18		7-19
	13-21	93210-13595	5- 4
	18- 3	93210-16275	25- 8
	18- 6	93210-19M82	5- 8
	18- 9	93210-29M94	10-27
	22- 5	93210-37M25	7-27
	22-18		32-13
	24-23	93210-41042	15-26
	24-26		33- 6
	31-11	93210-42159	2- 5
	10-47		32-15
	16-13	93210-56M80	2-17
	16-21		32- 4
	21-18	93210-60M17	15-52
	24- 2		33- 9
92990-08100			
92990-08600	6-50	93306-00609	15-49
	7-39	93306-305U3	2- 6
	10-15	93313-628U0	2- 3
	10-38	93315-220V7	15- 3
	14-11	93315-22004	15-53
	14-13	93332-000V6	15-38
	16-14	93332-00023	15- 6
	16-22	93410-28M06	10-30
	21-16	93430-06M02	6-24
	21-19		11-22
	21-24	93430-06024	26-36
	21-26		27-13
	21-35	93430-10M00	11- 9
	27-37		11-13
92990-10100	16-10	93602-16M10	2-11
92990-10600	10-33	93604-08062	15-30
	10-40	93606-12019	1- 8
	10-49		14- 2
	12-18		14- 9
	16-11		16- 8

NUMERICAL INDEX

REF. NO.	PART NO.	REF. NO.
10-18	97313-08016	7-38
1-38		21-15
13-10	97313-08030	21-17
13-29	97313-08035	1-10
5-28		21-23
13- 5	97313-08055	21-25
6-22	97321-08014	6-49
27-10		21-34
29-11	97375-10040	16- 9
6-12	97380-05025	27-11
26-46	97395-06012	13-20
27-43	97395-06016	12- 9
15-17		24-22
10-16		24-25
10-51	97395-06018	26-22
25-16	97395-08020	16-20
31- 8	97395-08025	10-37
13-32	97395-08030	14-12
9- 7		27-36
1-33	97395-08040	15-32
6-26		33-19
10-46	97395-08050	14-10
18- 5		15-31
18- 8		33-18
29-19	97395-08085	16-12
1-14	97395-10060	10-39
2-18	97780-40116	30-18
6- 5	97780-50510	15-14
6-45	97780-60120	31-10
22- 4	97780-60516	31- 2
22-17	97802-06020	17- 4
6-42		20- 4
6-44	97803-03022	4-34
13-17	97803-04010	4-20
18-11	98303-04008	29- 8
1-26	98501-05008	17- 7
1-35		20- 7
3- 8	98503-05025	22- 9
5-21		28-11
6-11	98580-03015	27-41
6-21	98580-04006	27-39
6-28	98580-04010	27-38
6-36	98580-04012	4-22
7-21		32-27
18- 2	98580-04025	4-36
1- 6	98580-05010	17-22
5-51		22-12
9-18		26-33



FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk

PART NO.	REF. NO.	PART NO.	REF. NO.
98580-05010	27-40		
98580-05012	12-23		
98580-05016	3- 3		
98580-05540	3-17		
98586-05016	7- 6		
98680-05525	16-17		
98701-05008	4-24		
98780-05012	27-34		
98780-05016	27-35		
99080-05600	11-23		
	11-34		
	11-46		
99530-10014	6-30		



FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk



FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk



FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk



FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk



FLOOD MARINE SERVICES

downloaded from www.yamahaoutboardparts.co.uk



196J8-300E1 '89

