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6D(6H8)
8C(6G1)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 6C '86(6H6), 6D '86(6H8) and 8C '86(6G1). When you are ordering replacement parts for the 6C '86(6H6), 6D '86(6H8) and 8C '86(6G1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
S.T.D.	Standard
O.S.	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

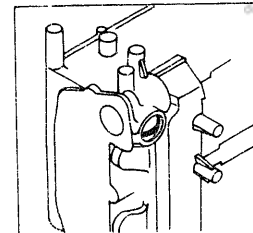
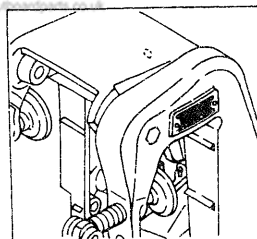
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

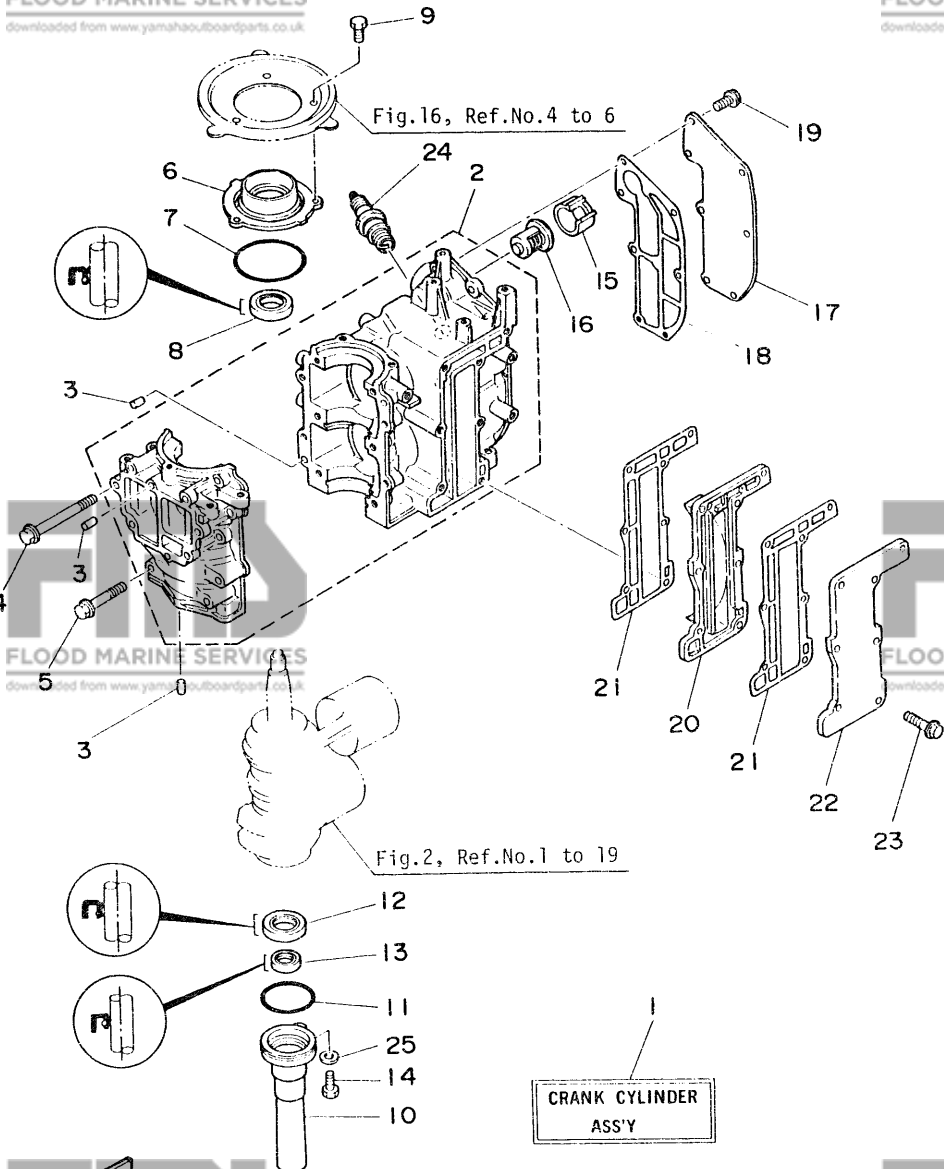
Engine Serial No.	
6CM	S:005962 and following L:304078 and following UL:700162 and following
6CEM	S:100296 and following L:400358 and following UL:750111 and following
6DM	S:000947 and following L:300356 and following UL:700101 and following
6DEM	S:100211 and following L:400161 and following UL:750101 and following
8CM	S:017732 and following L:311953 and following UL:700727 and following
8CEM	S:100815 and following L:400824 and following UL:750246 and following



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0090-20-EJ	CRANK CYLINDER ASS'Y (6C/8C Model)		13	93101-12M26	OIL SEAL	1
		(Ref. No. 2 to 25, and		14	97395-06016	BOLT	1
		Fig. 2, Ref. No. 1 to 19)	1 U.R.	15	90387-22M50	COLLAR	1
	6H8-W0090-20-EJ	CRANK CYLINDER ASS'Y (6D Model)		16	6E5-12411-00	THERMOSTAT	1
		(Ref. No. 2 to 25, and		17	6G1-11191-00-9M	COVER, cylinder head	1
		Fig. 2, Ref. No. 1 to 19)	1 U.R.				
2	6G1-15100-00-94	CRANKCASE ASS'Y	1	18	6G1-11193-00	GASKET, head cover	1
3	93604-08062	PIN, dowel B	4	19	90105-06M14	BOLT	7
4	90105-06M26	BOLT	6	20	6G1-41111-01-9M	INNER COVER, exhaust	1
5	90105-06M25	BOLT	4	21	6G1-41112-01	GASKET, exhaust inner cover	2
6	6G1-15359-01-94	HOUSING, oil seal 1	1	22	6G1-41113-01-9M	OUTER COVER, exhaust	1
7	93210-54M54	O-RING	1				
8	93102-20M25	OIL SEAL	1	23	95895-06025	BOLT	7
9	97313-06016	BOLT	3	24	94702-00271	PLUG, spark (BR7HS 10) NGK	2 U.R.
						(6C/8C Model)	
10	6G1-15396-00-9M	HOUSING, oil seal 2	1		94702-00274	PLUG, spark (BR6HS 10) NGK	2 U.R.
11	93210-42159	O-RING	1			(6D Model)	
12	93102-20M06	OIL SEAL	1	25	92990-06600	WASHER	1



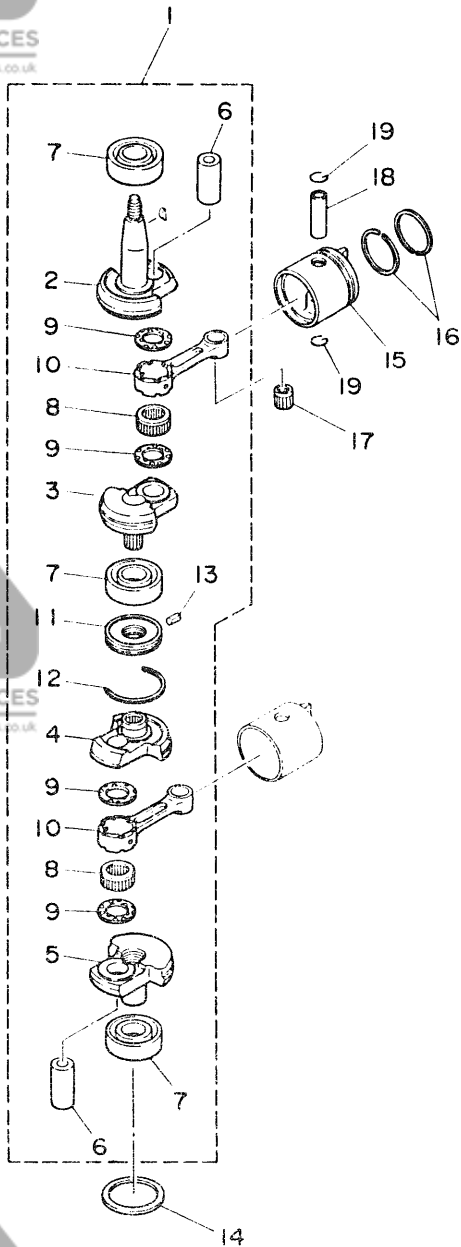
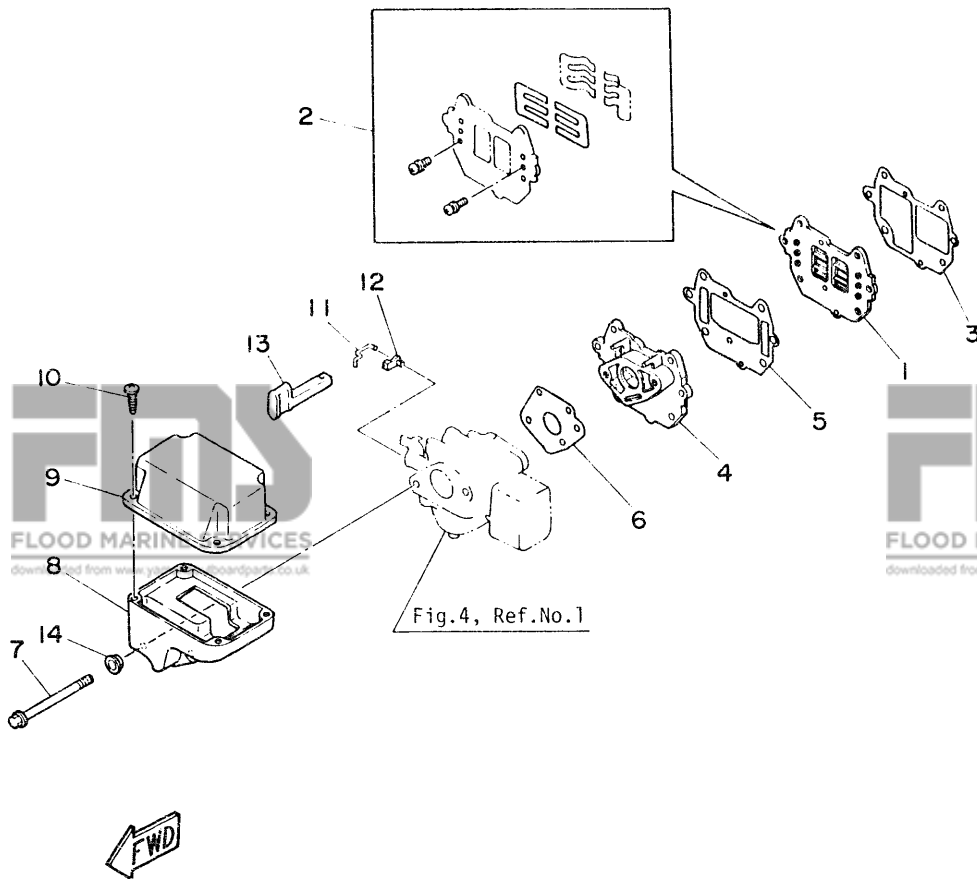


Fig. 2 CRANK & PISTON

Ref.No	Parts No.	Description	Q'ty	Ref.No	Parts No.	Description	Q'ty
1	6G1-11400-00	CRANK ASS'Y	1	11	6G1-11515-00-94	SEAL, labyrinth	1
2	6G1-11412-00	. CRANK 1	1	12	93440-47055	. CIRCLIP	1
3	6G1-11422-00	. CRANK 2	1	13	91609-20008	. PIN, spring	1
4	6G1-11432-00	. CRANK 3	1	14	90201-41528	WASHER, plate	1
5	6G1-11442-00	. CRANK 4	1	15	6G1-11631-00-98	PISTON	2
6	6G1-11681-00	. PIN, crank	2	16	6G1-11610-00	PISTON RING SET	2
7	93306-20411	. BEARING (B3062)	3	17	93310-112V0	BEARING	2
8	93310-418V1	. BEARING	2	18	6G1-11633-00	PIN, piston	2
9	90209-18112	. WASHER	4	19	93450-13022	CIRCLIP	4
10	6G1-11651-00	. ROD, connecting	2				

Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-13610-00	REED VALVE ASS'Y	1	8	6G1-14417-00	COVER 1	1
2	6G1-W0004-00	. REED SET	1	9	6G1-14418-00	COVER 2	1
3	6G1-13621-00	PACKING, valve seat	1	10	97780-50514	SCREW	4
4	6G1-13641-00-94	MANIFOLD, intake	1	11	6G1-41256-00	ROD, choke link	1
5	6G1-13645-00	GASKET, intake manifold	1	12	661-41262-02	JOINT, choke lever	1
6	6G1-14198-00	GASKET	1	13	6G1-41271-00	KNOB, choke	1
7	90105-06M27	BOLT	2	14	6G1-42542-00	PIPE 1	2



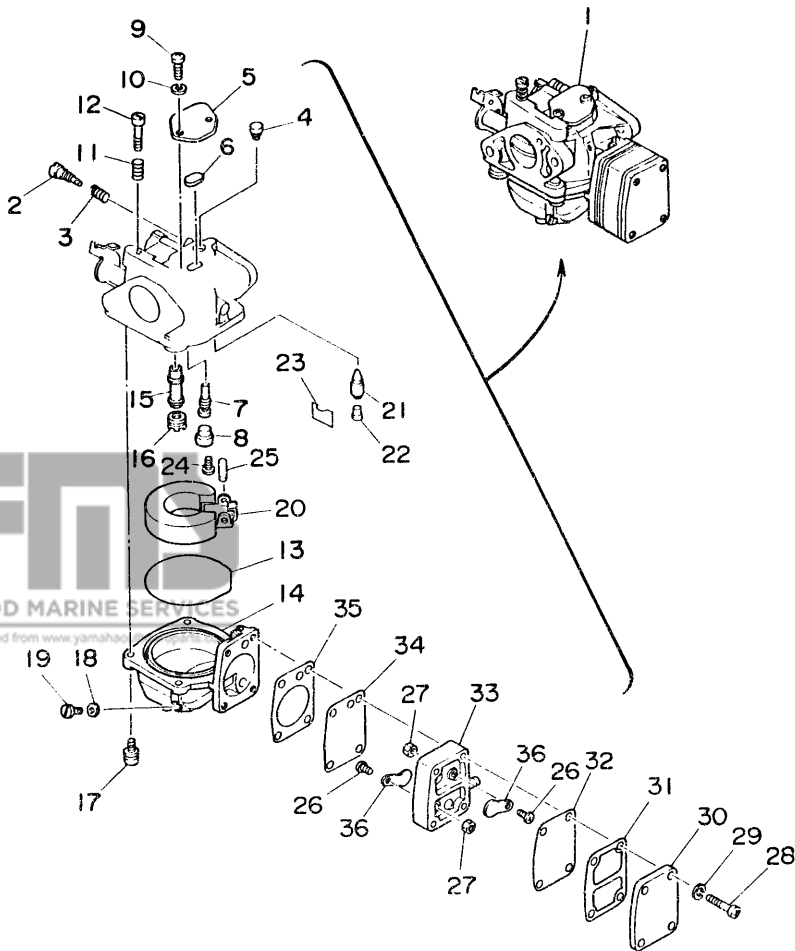


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-14301-00	CARBURETOR ASS'Y (8C Model)	1 U.R.	17	90159-04M00	. SCREW, with washer	4
	6H6-14301-00	CARBURETOR ASS'Y (6C Model)	1 U.R.	18	6G1-14398-00	. WASHER	1
	6H8-14301-00	CARBURETOR ASS'Y (6D Model)	1 U.R.	19	6G1-14992-00	. SCREW, drain	1
2	679-14923-00	. SCREW, adjusting	1	20	6G1-14985-00	. FLOAT COMP.	1
3	679-14555-00	. SPRING	1	21	6G1-14546-00	. VALVE, float	1
4	6G1-14966-00	. CAP	1	22	676-14186-00	. PIN, valve	1
5	6G1-14527-00	. PLATE	1	23	663-14159-00	. CLIP	1
6	6G1-14126-00	. PACKING	1	24	98502-04008	. SCREW	1
7	6G1-14948-05	. JET, slow (#45)	1	25	688-14548-00	. PIN, arm	1
8	676-14966-00	. CAP	1	26	98902-03006	. SCREW	2
9	97803-04010	. SCREW	2	27	95302-03600	. NUT	2
10	92903-04100	. WASHER	2	28	97803-04025	. SCREW	4
11	90501-10326	. SPRING	1	29	92903-04100	. WASHER	4
12	663-14523-00	. SCREW, stop	1	30	6G1-24452-00	. COVER, pump	1
13	6G1-14984-00	. GASKET, float chamber	1	31	6G1-24432-00	. PACKING	1
14	6G1-14980-01	. BODY FLOAT CHAMBER COMP.	1	32	6G1-24471-00	. DIAPHRAGM	1
15	6G1-14947-00	. NOZZLE, main (8C Model)	1 U.R.	33	6G1-24412-00	. BODY, pump	1
	6H6-14947-00	. NOZZLE, main (6C Model)	1 U.R.	34	6G1-24411-00	. DIAPHRAGM	1
	6H8-14947-00	. NOZZLE, main (6D Model)	1 U.R.	35	6G1-24431-00	. PACKING	1
16	676-14943-26	. JET, main (#98) (8C Model)	1 U.R.	36	6G1-24421-00	. VALVE, check	2
	676-14943-19	. JET, main (#80) (6C Model)	1 U.R.				
	676-14943-27	. JET, main (#100) (6D Model)	1 U.R.				

Fig. 5 STARTER

Ref.No.	Parts No	Description	Qty	Ref.No.	Parts No	Description	Qty
1	6G1-15710-80	STARTER ASS'Y	1	19	6G1-15723-00-94	PULLEY, starter	1
2	6G1-15711-80-94	CASE, starter	1	20	90105-06M29	BOLT	3
3	6G1-15714-00	DRUM, sheave	1	21	6G1-15771-00-94	STAY 1	1
4	90510-08M03	SPRING, spiral	1	22	6G1-15772-00-94	STAY	1
5	6G1-15717-00	SHAFT	1	23	97313-06020	BOLT	4
6	97313-06035	BOLT	1	24	92903-06600	WASHER	4
7	90201-06M30	WASHER, plate	1	25	6G1-15746-81	ARM	1
8	95303-06600	NUT	1	26	6G1-15764-00	COLLAR	1
9	677-15741-01	PAWL, drive	1	27	90105-06M24	BOLT	1
10	93430-06M02	CIRCLIP	1	28	6G1-15770-81	WIRE CONP., starter stop	1
11	6G1-15705-00	SPRING	1	29	6G1-15774-81	STAY 4	1
12	+	WIRE (1850mm)	1	30	656-15748-00	PLUNGER, starter stop	1
13	6G1-15755-00	HANDLE, starter	1	31	90501-10227	SPRING, compression	1
14	689-15779-01	COVER	1	32	6G1-44125-80	LEVER, shift rod 2	1
15	6G1-15758-00	GUIDE, wire	1	33	97803-05016	SCREW	1
16	6G1-15762-00	SEAL 2	1	34	92903-05600	WASHER	1
17	90105-06M14	BOLT	2	35	6G1-15747-80	LINK	1
18	90105-06M15	BOLT	3				

+ Cut from 50m rolls, Parts No. 90890-44372, cutting length 1.85m.

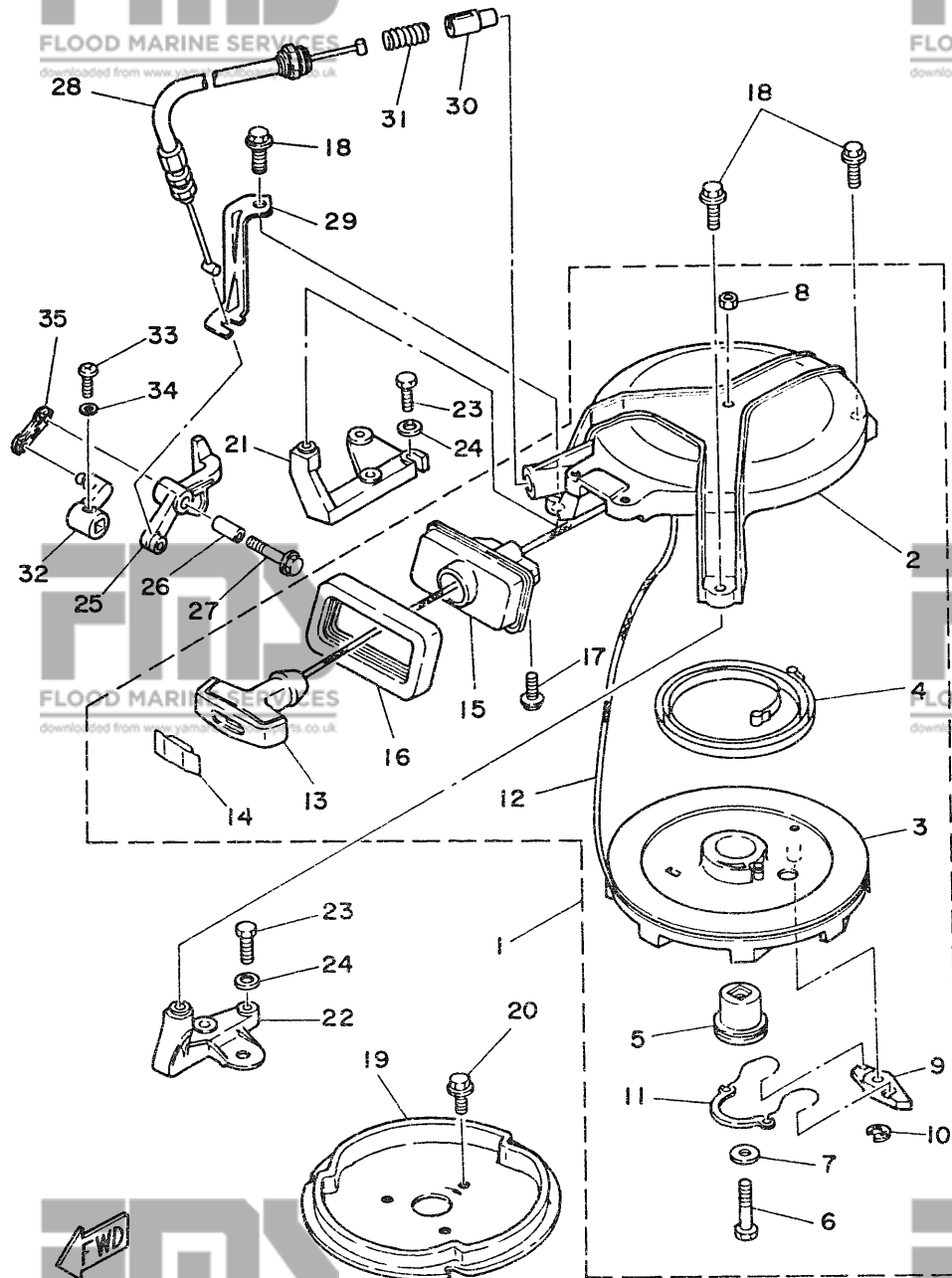


Fig.4, Ref.No.1

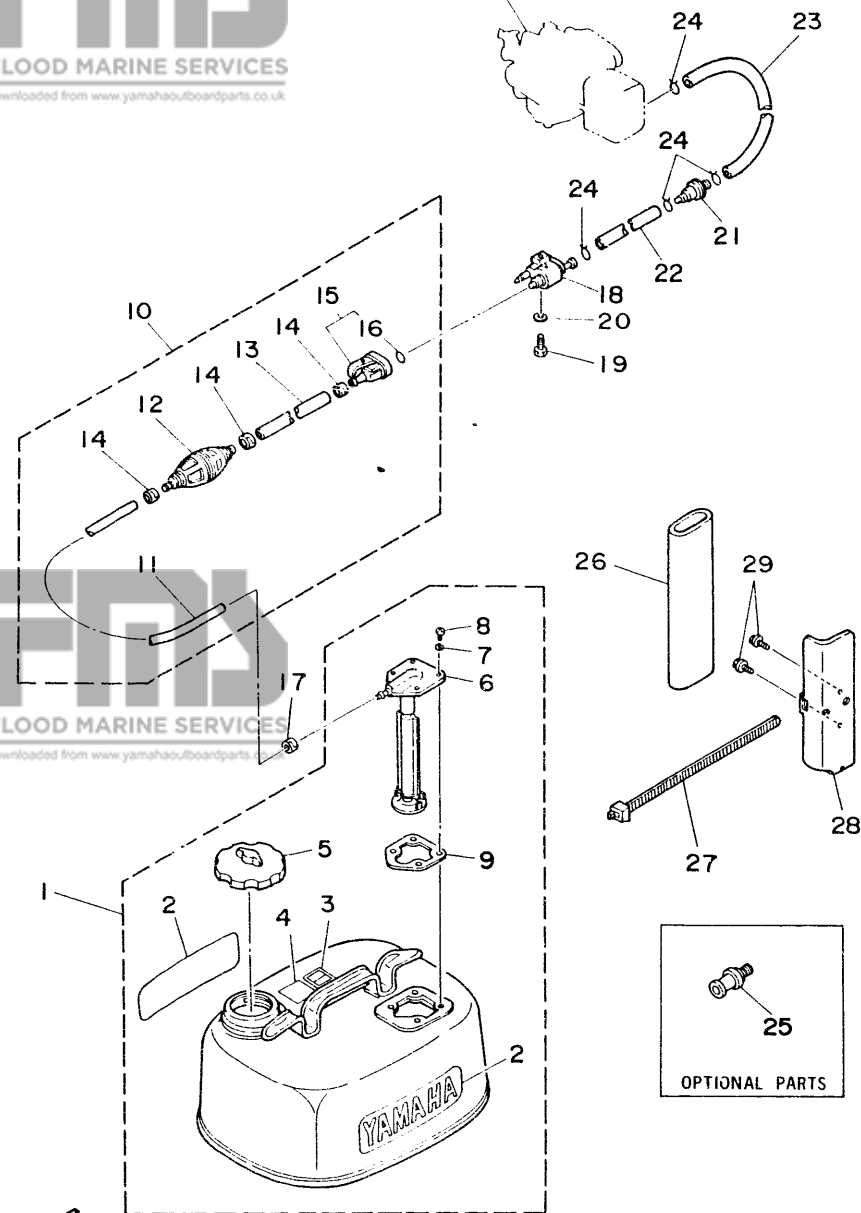
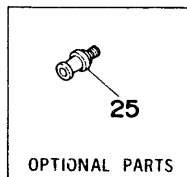
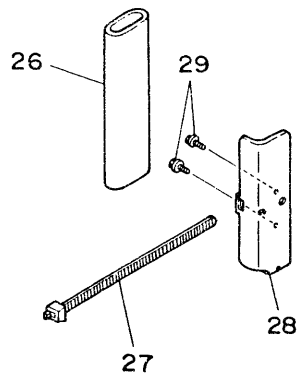


Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-24203-80-24	FUEL TANK ASS'Y	1	16	93210-08287	. O-RING	1
2	6Y1-24246-00	. GRAPHIC, side	2	17	650-24351-00	BAND, fuel pipe 1	1
3	6Y1-24255-80	. GRAPHIC	1	18	6G1-24304-01	FUEL PIPE JOINT COMP. 1	1
4	6Y1-24257-00	. GRAPHIC	1	19	97313-06025	BOLT	1
5	647-24610-03	. CAP ASS'Y	1	20	92903-06600	WASHER	1
6	6Y0-24275-60	. FUEL METER COMP.	1	21	646-24251-01	STRAINER	1
7	6Y1-24329-00	. SEAL	4	22	90445-09094	HOSE	1
8	98586-05016	. SCREW, panhead	4	23	90445-09220	HOSE	1
9	663-24268-00	. GASKET, fuel meter housing	1	24	90467-08004	CLIP	4
10	6Y0-24306-02	FUEL PIPE ASS'Y	1	25	6E0-28193-00-94	PLUG, water check (optional)	1
+ 11	90445-11M79	. HOSE (1500mm)	1	26	6E0-28100-00	TOOL ASS'Y	1
12	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1	27	6G1-2811G-00	BAND	1
+ 13	90445-11M78	. HOSE (1000mm)	1	28	6G1-28170-00	TOOL HOLDER	1
14	650-24351-00	. BAND, fuel pipe 1	3	29	90105-06M23	BOLT	2
15	6G1-24305-00	. FUEL PIPE JOINT COMP. 2	1				

+ Also available in 30m rolls (Parts No. 90890-56878)



OPTIONAL PARTS

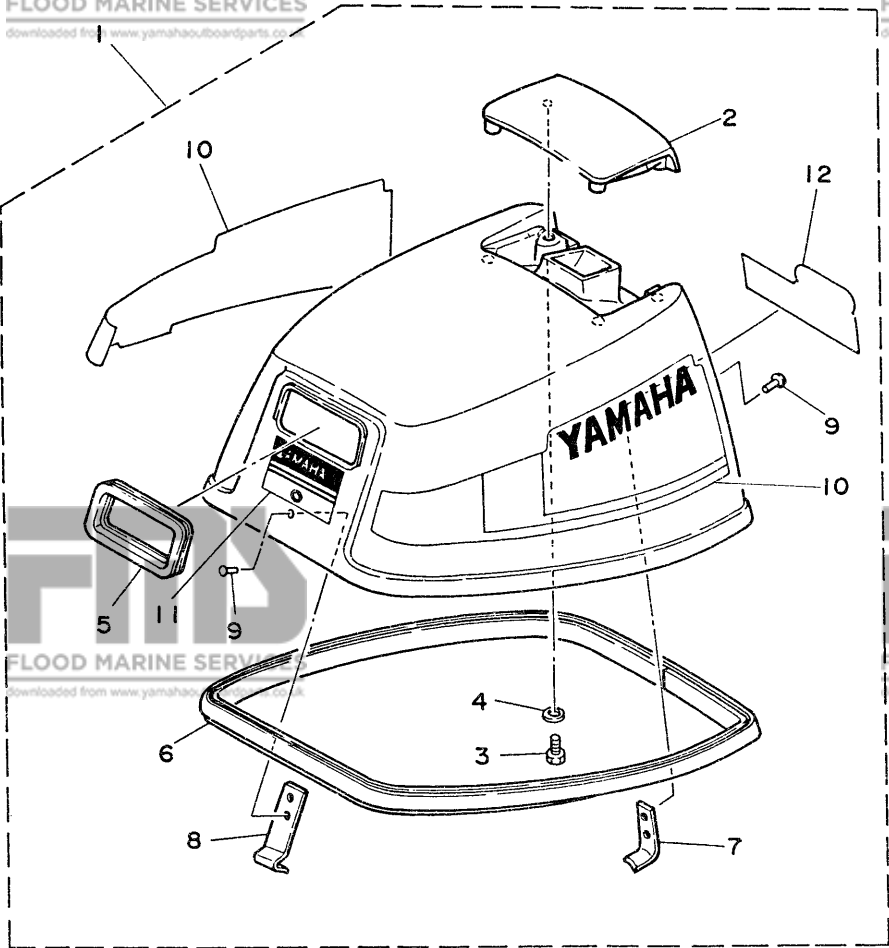


Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42610-22-EJ	TOP COWLING ASS'Y (8C Model)	1 U.R.	8	6G1-42651-00	. HOOK 1	1
2	6H6-42610-21-EJ	TOP COWLING ASS'Y (6C/6D Model)	1 U.R.	9	90266-04M00	. RIVET	4
3	6G1-42613-00-EJ	. MOLDING, air duct	1	10	6G1-W0070-20	. GRAPHIC SIDE SET	1
3	97313-06012	. BOLT	4	11	6G1-42677-01	. GRAPHIC, front	1
4	92903-06600	. WASHER	4	12	6G1-42678-20	. GRAPHIC, rear (8C Model)	1 U.R.
5	6G1-15761-00	. SEAL 1	1		6H6-42678-20	. GRAPHIC, rear (6C/6D Model)	1 U.R.
6	6G1-42615-00	. SEAL	1	13	6G1-42683-00	MARK, cowling (6CEM/6DEM/8CEM Model)	1
7	6G1-42647-00	. HOLDER, clamp band	1				

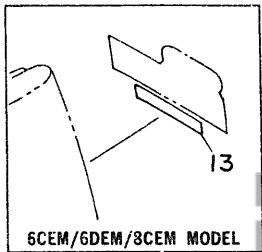
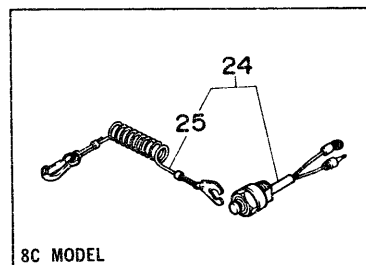
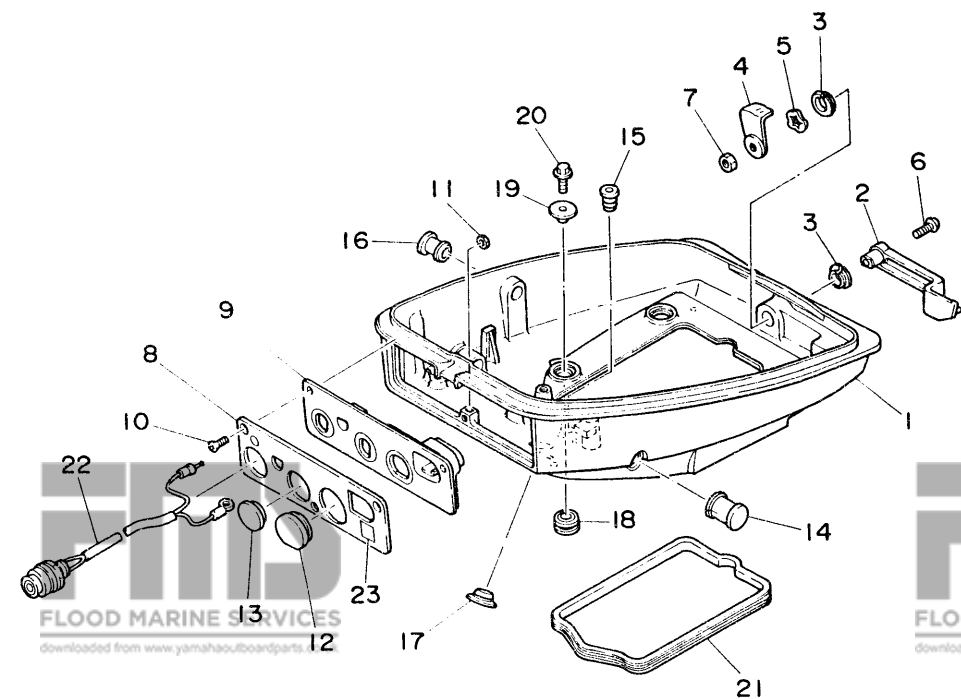


Fig. 8 BOTTOM COWLING

Ref. No.	Parts No.	Description	Q'ty	Ref. No.	Parts No.	Description	Q'ty
1	6G1-42711-01-EJ	COWLING, bottom	1	14	6G1-42726-00	GROMMET 3	1
2	6G1-42815-00-EJ	LEVER, clamp 1	1	15	6G1-42727-00	GROMMET 4	1
3	90386-12M45	BUSHING	2	16	6G1-42748-00	GROMMET	1
4	6E0-42816-00	LEVER, clamp 2	1	17	6G1-26326-00	GROMMET	1
5	90206-12052	WASHER, wave	1	18	90480-15M31	GROMMET	4
6	97890-06030	SCREW	1	19	90387-06M52	COLLAR	4
7	95303-06700	NUT	1	20	90105-06M15	BOLT	4
8	6G1-42719-80	PANEL, front lower	1	21	6G1-42716-00	SEAL 1	1
9	6G1-42767-00	BRACKET 3	1	22	6A0-82550-01	STOP SWITCH ASS'Y (6C/6D Mode1)	1
10	90149-05M02	SCREW	3	23	6A1-42792-01	MARK 3	1
11	95303-05600	NUT	1	24	6E9-82575-00	KILL SWITCH ASS'Y (8C Mode1)	1
12	6G1-42724-00	GROMMET 1	1	25	6B2-82556-00	. STOPPER	1
13	6G1-42725-00	GROMMET 2	1				



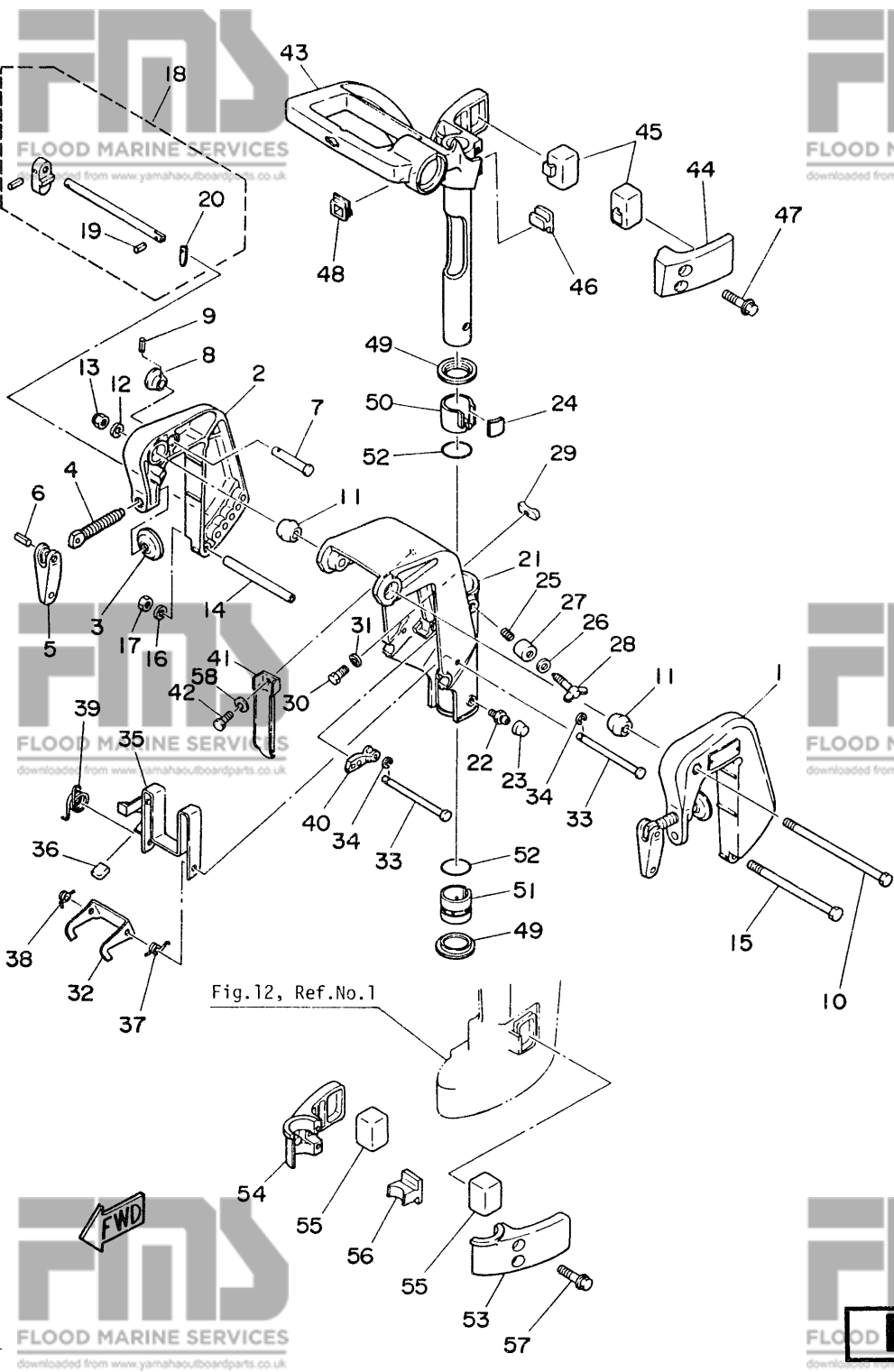


Fig. 9 BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-43111-00-EJ	BRACKET, clamp 1	1	30	97395-06010	BOLT	1
2	6G1-43112-00-EJ	BRACKET, clamp 2	1	31	92990-06600	WASHER	1
3	648-43114-01	PAD, transom clamp	2	32	6G1-43614-00	PLATE, tilt lock	1
4	6G1-43116-00	SCREW, transom clamp	2	33	6G1-43659-00	SHAFT, reverse lock	2
5	6E0-43118-00	HANDLE, transom clamp	2	34	93430-05027	CIRCLIP	2
6	90254-04M00	PIN	2	35	6G1-43681-00	LEVER, shallow water drive	1
7	689-43191-00	SHAFT, stopper	1	36	6G1-43318-01	COVER	1
8	689-43192-01	KNOB, stopper	1	37	90508-10M15	SPRING	1
9	91690-30016	PIN, spring	1	38	90508-10M16	SPRING	1
10	90101-08M73	BOLT	1	39	90508-14M17	SPRING	1
11	6G1-43136-00	PIECE, friction	2	40	6G1-43615-00	PLATE, tilt lock	1
12	92990-08600	WASHER	1	41	6G1-42731-00-36	CARRYING HANDLE	1
13	90185-08M00	NUT, self-locking	1	42	97395-08016	BOLT	1
14	90387-06M28	COLLAR	1	43	6G1-42511-02-EJ	BRACKET, steering	1
15	97395-06135	BOLT	1	44	6G1-44511-00-EJ	COVER, upper mount 1	1
16	92990-06600	WASHER	1	45	6G1-44514-00	MOUNT, upper side	2
17	95380-06600	NUT	1	46	6G1-44516-00	MOUNT, upper front	1
18	6G1-43160-00	TILT ROD ASS'Y	1	47	95895-06035	BOLT	2
19	91690-30008	. PIN, spring	1	48	6G1-42551-00	GROMMET 1	1
20	656-43165-01	. STOPPER PLATE, tilt lock	1	49	6G1-42535-00	WASHER, thrust 1	2
21	6G1-43311-01-EJ	BRACKET, swivel 1	1	50	6G1-42537-00	BUSHING, pivot shaft 1	1
22	93700-06004	NIPPLE, grease	1	51	6G1-42538-00	BUSHING, pivot shaft 2	1
23	663-45119-00	CAP, grease nipple	1	52	93210-30M31	O-RING	2
24	6G1-42528-00	PIECE, friction	1	53	6G1-44551-00-EJ	HOUSING, lower mount 1	1
25	90501-18M00	SPRING, compression	1	54	6G1-44552-00-EJ	HOUSING, lower mount 2	1
26	92990-08600	WASHER	1	55	6G1-44555-00	MOUNT, lower side	2
27	6G1-43373-00	SEAL	1	56	6G1-44557-00	MOUNT, lower front	1
28	6G1-42529-00	SCREW, friction piece	1	57	95895-06035	BOLT	2
29	6G1-44532-00	STOPPER, upper mount	1	58	92990-08600	WASHER	1

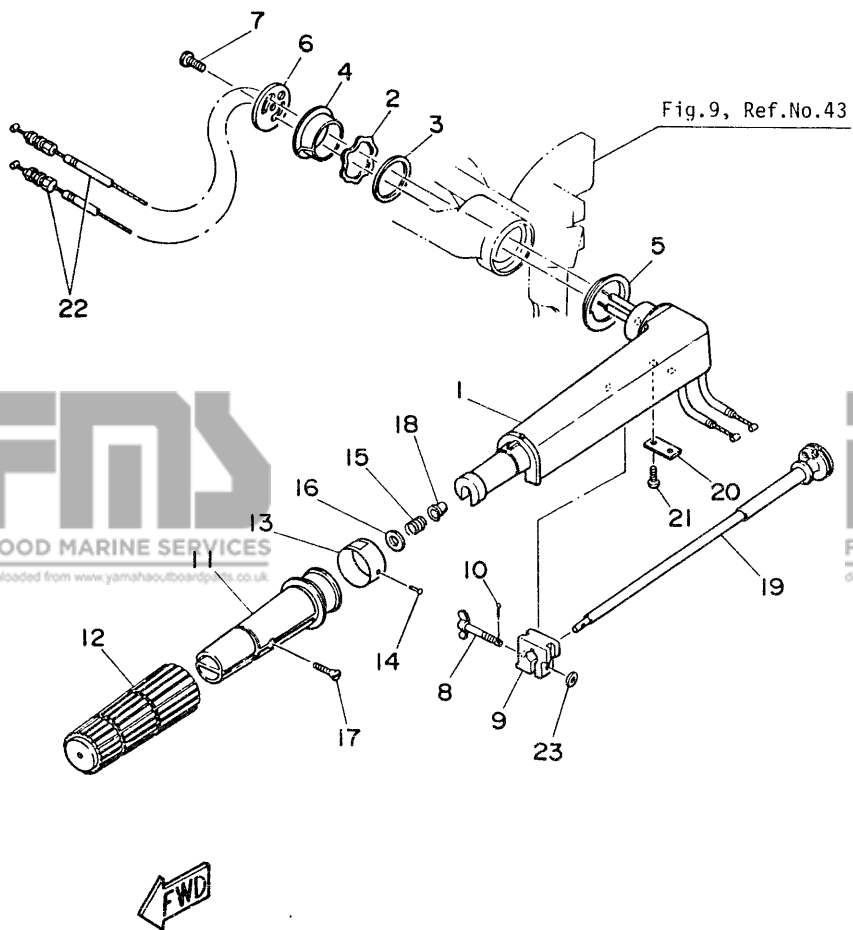
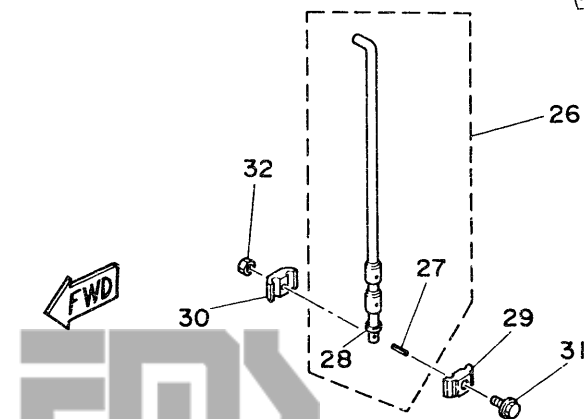
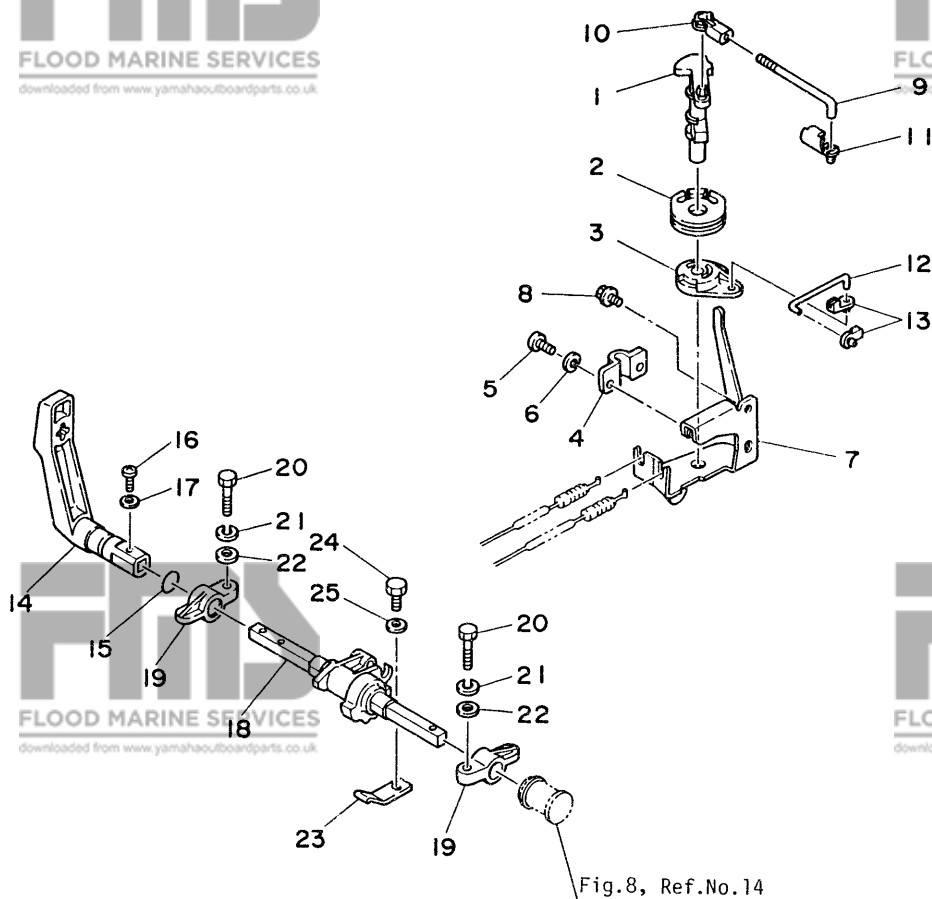


Fig. 10 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42111-02-EJ	HANDLE, steering	1	13	6G1-42137-10	INDICATOR, throttle	1
2	90206-35M11	WASHER, wave	1	14	90269-02001	RIVET	1
3	90202-35M24	WASHER, plate	1	15	90501-23215	SPRING	1
4	90386-34M40	BUSHING	1	16	92903-10600	WASHER, plate	1
5	90386-43M55	BUSHING	1	17	98190-05025	SCREW	1
6	6G1-42131-00	COVER, handle steering	1	18	90386-08032	BUSHING	1
7	97395-06016	BOLT	1	19	6G1-42138-00	LEVER, throttle	1
8	6G1-42125-00	BOLT, friction adjusting	1	20	6E0-42159-00	STAY	1
9	6G1-42126-00	PIECE, friction	1	21	97890-05012	SCREW	2
10	91490-16010	PIN, cotter	1	22	6G1-26301-01	THROTTLE WIRE COMP.	2
11	664-42119-00	GRIP, steering handle	1	23	90202-05088	WASHER	1
12	6G1-42177-00	HANDLE	1				

Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41631-00	LEVER, magneto control 1	1	17	92903-05600	WASHER	1
2	6G1-41638-00	PULLEY	1	18	6G1-44121-01	LEVER, shift rod	1
3	6G1-41283-01	LEVER, free accel.	1	19	6G1-41662-00	BRACKET 2	2
4	6G1-41661-00	BRACKET 1	1	20	97313-06018	BOLT	2
5	97803-05010	SCREW	2	21	92990-06100	WASHER	2
6	92903-05600	WASHER	2	22	92990-06200	WASHER	2
7	6G1-14497-80	STAY, throttle wire	1	23	6G1-44116-01	SPRING	1
8	90105-06M23	BOLT	2	24	97395-06012	BOLT	1
9	6G1-41238-00	JOINT, link 1	1	25	92990-06600	WASHER	1
10	662-41237-01	JOINT, link 2	1	26	6G1-44110-00	SHIFT ROD ASS'Y	1
11	6E9-41237-00	JOINT, link 2	1	27	91690-20010	. PIN, spring	1
12	6G1-41211-00	LINK, accel.	1	28	92990-05600	. WASHER	1
13	661-41262-02	JOINT, choke lever	2	29	6G1-44145-00	CONNECTOR, shift rod	1
14	6G1-44111-00	HANDLE, gear shift	1	30	6G1-44146-00	CONNECTOR, shift rod	1
15	93210-12327	O-RING	1	31	90109-06M17	BOLT	1
16	97803-05016	SCREW	1	32	95380-06600	NUT	1



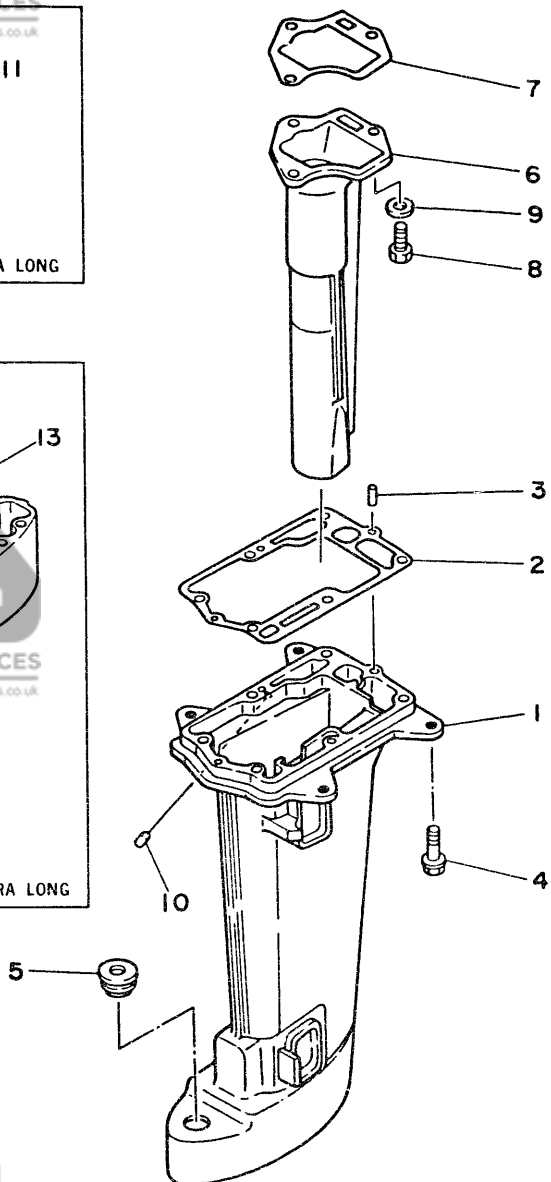
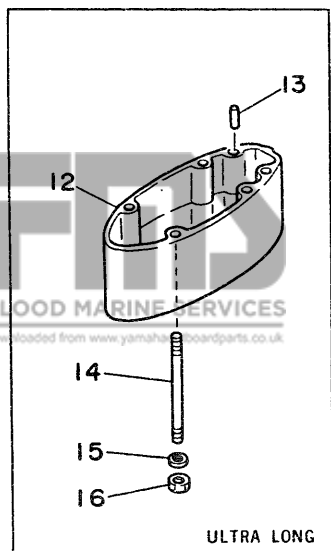
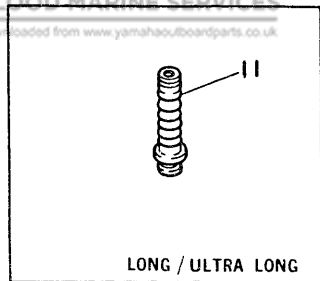


Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45111-00-EJ	CASING, upper (Short)	1 U.R.	9	92990-06600	WASHER	3
	6G1-45111-10-EJ	CASING, upper (Long/Ultra Long)	1 U.R.	10	6G1-45135-00	PIPE 1	1
2	6G1-45113-00	GASKET, upper casing	1	11	655-44147-00	BOOT, shift rod	1
3	93604-08062	PIN, dowel B	2			(Long/Ultra Long)	1
4	95895-06030	BOLT	6	12	6G1-45211-20-EJ	EXTENSION (Ultra Long)	1
				13	93604-08062	PIN, dowel (Ultra Long)	2
5	90480-20M29	GROMMET	1				
6	6G1-41131-00-9M	MANIFOLD, exhaust	1	14	90116-06M18	BOLT, stud (Ultra Long)	4
7	6G1-41133-00	GASKET, exhaust manifold	1	15	92990-06600	WASHER (Ultra Long)	4
8	97395-06020	BOLT	3	16	95780-06300	NUT (Ultra Long)	4

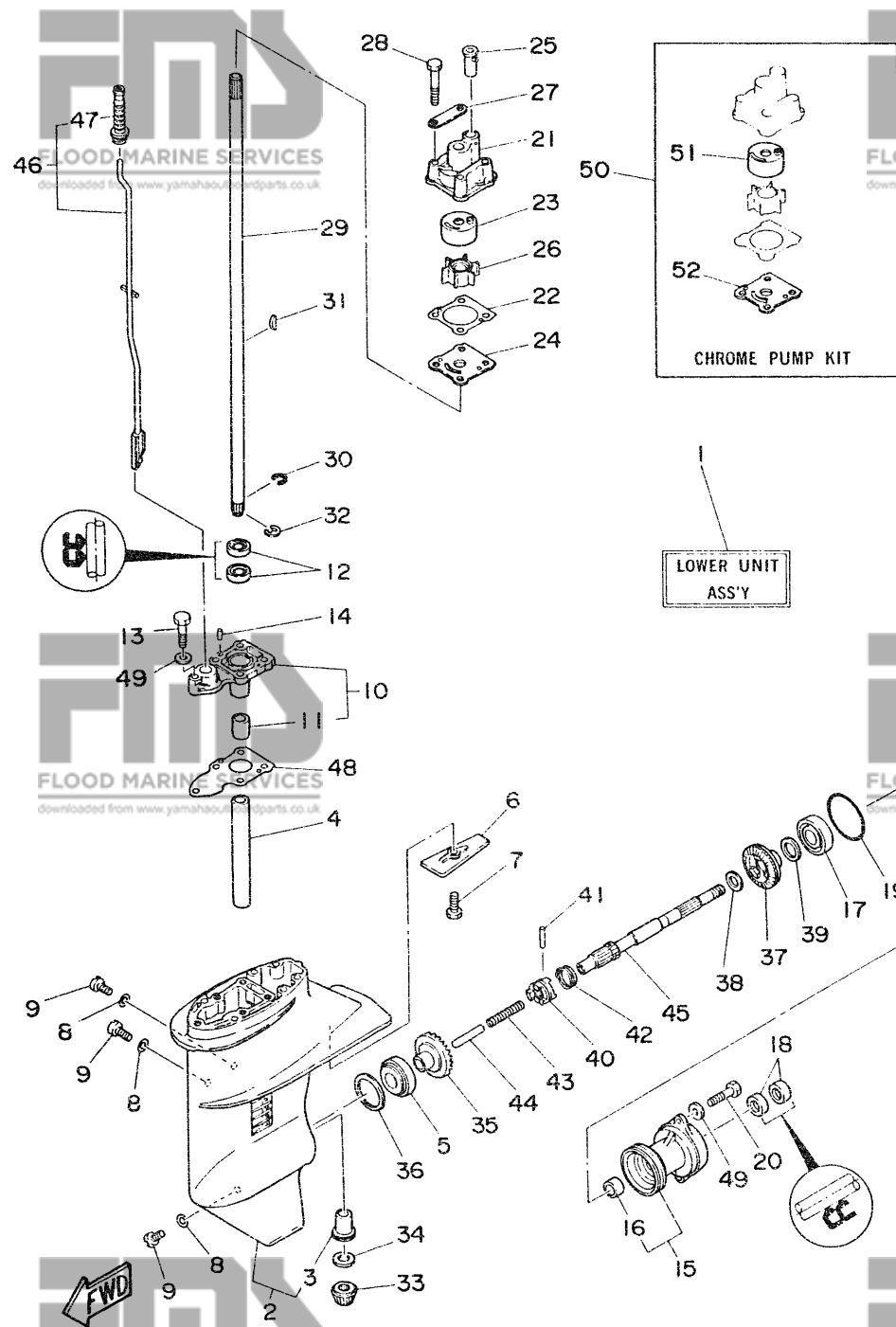


Fig. 13 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty	
1	6G1-45300-00-EJ	LOWER UNIT ASS'Y (Short)		30	90467-09M05	CLIP	1	
		(Ref. No. 2 to 49)	1 U.R.	31	90280-03024	KEY, woodruff	1	
	6G1-45300-10-EJ	LOWER UNIT ASS'Y (Long)		32	99001-06600	CIRCLIP	1	
		(Ref. No. 2 to 49)	1 U.R.	33	6G1-45551-00	PINION	1	
2	6G1-45311-00-EJ	CASING, lower	1	34	6G1-45533-00-19	WASHER, thrust 1 (1.9mm)	1 U.R.	
3	6G1-45317-09	. BUSHING	1		6G1-45533-00-20	WASHER, thrust 1 (2.0mm)	1 U.R.	
4	90387-14M49	COLLAR	1		6G1-45533-00-21	WASHER, thrust 1 (2.1mm)	1 U.R.	
5	93332-000U4	BEARING	1		6G1-45533-00-22	WASHER, thrust 1 (2.2mm)	1 U.R.	
6	6G1-45251-01	ANODE	1	35	6G1-45560-00	GEAR 1 ASS'Y	1	
7	97395-06012	BOLT	1	36	664-45587-00-05	SHIM 3 (0.05mm)	1 U.R.	
8	90430-08020	GASKET	3		664-45587-00-08	SHIM 3 (0.08mm)	1 U.R.	
9	90340-08014	PLUG	3		664-45587-00-12	SHIM 3 (0.12mm)	1 U.R.	
					664-45587-00-30	SHIM 3 (0.30mm)	1 U.R.	
10	6G1-45331-00-9M	HOUSING, bearing	1		664-45587-00-50	SHIM 3 (0.50mm)	1 U.R.	
11	6G1-45316-09	. BUSHING	1	37	6G1-45571-00	GEAR 2	1	
12	93101-11M23	OIL SEAL	1		38	90201-15M89	WASHER, plate	1
13	97375-06030	BOLT	1	39	647-45567-00	SHIM, gear adjust (0.1mm)	1 U.N.	
14	93604-08062	PIN, dowel B	2	40	6G1-45631-00	CLUTCH, dog	1	
15	6G1-45361-00-EJ	CAP, lower casing	1	41	6G1-45632-00	PIN, cross	1	
16	6G1-45362-09	. BUSHING	1	42	654-45633-00	RING, cross pin	1	
17	93306-004U0	BEARING	1		43	90501-12M38	SPRING, compression	1
18	93101-15074	OIL SEAL	2	44	6G1-45635-00	PLUNGER, shift	1	
19	93210-49046	O-RING	1	45	6G1-45611-01	SHAFT, propeller	1	
20	97395-06016	BOLT	2	46	6G1-44150-01	SHIFT CAM ASS'Y (Short)	1 U.R.	
21	6G1-44311-00	HOUSING, water pump	1		6G1-44150-11	SHIFT CAM ASS'Y (Long)	1 U.R.	
22	6G1-44315-00	GASKET, water pump	1		6G1-44150-21	SHIFT CAM ASS'Y (Ultra Long)	1 U.R.	
23	6G1-44322-00	INSERT, cartridge	1	47	655-44147-00	. BOOT, shift rod	1	
24	6G1-44323-00	OUTER PLATE, cartridge	1	48	6G1-45315-00	PACKING, lower casing	1	
25	647-44366-00	DAMPER, water seal	1	49	92990-06600	WASHER	3	
26	6G1-44352-00	IMPELLER	1	50	6G1-W0078-0A	CHROME PUMP KIT	1	
27	6G1-44328-00	PLATE	2					
28	97395-06045	BOLT	4	51	6G1-44322-40	. INSERT, cartridge	1	
29	6G1-45511-00	SHAFT, drive (Short)	1 U.R.	52	6G1-44323-40	. OUTER PLATE, cartridge	1	
	6G1-45511-10	SHAFT, drive (Long)	1 U.R.					
	6G1-45511-20	SHAFT, drive (Ultra Long)	1 U.R.					

Fig. 14 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93604-08062	PIN, dowel	2	8	91490-30020	PIN, cotter	1
2	95895-06030	BOLT	4	9	6G1-45941-00-EL	PROPELLER ASS'Y (3x8"x8"-N)	1 U.R.
3	6G1-44361-00	TUBE, water (Short)	1 U.R.		6G1-45943-00-EL	PROPELLER ASS'Y (3x8"x7"-N)	1 U.R.
	6G1-44361-10	TUBE, water (Long)	1 U.R.		6G1-45947-00-EL	PROPELLER ASS'Y (3x8"x6"-N)	1 U.R.
	6G1-44361-20	TUBE, water (Ultra Long)	1 U.R.			DUAL THRUST PROPELLER	
4	6G1-44365-00	DAMPER, water seal	1	10	6G1-W4591-01-EL	PROPELLER ASS'Y (3x9"x7"-N)	1 U.R.
5	6G1-45987-00	SPACER 1	1		6G1-W4592-00-EL	PROPELLER ASS'Y (3x9"x5"-N)	1 U.R.
6	90201-10M14	WASHER	1	11	6G1-45616-01	NUT, propeller	1
7	90171-10M01	NUT, castle	1	12	90201-10M15	WASHER	1

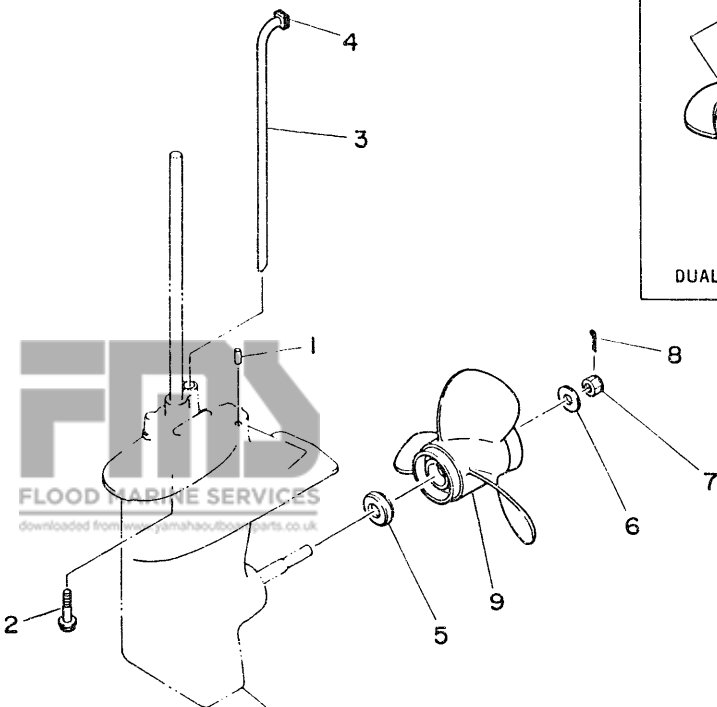
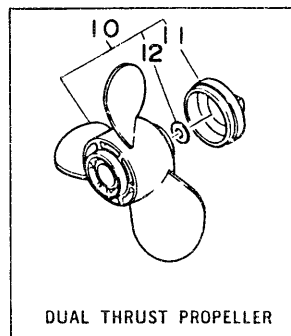


Fig.13, Ref.No.1
LOWER UNIT ASS'Y



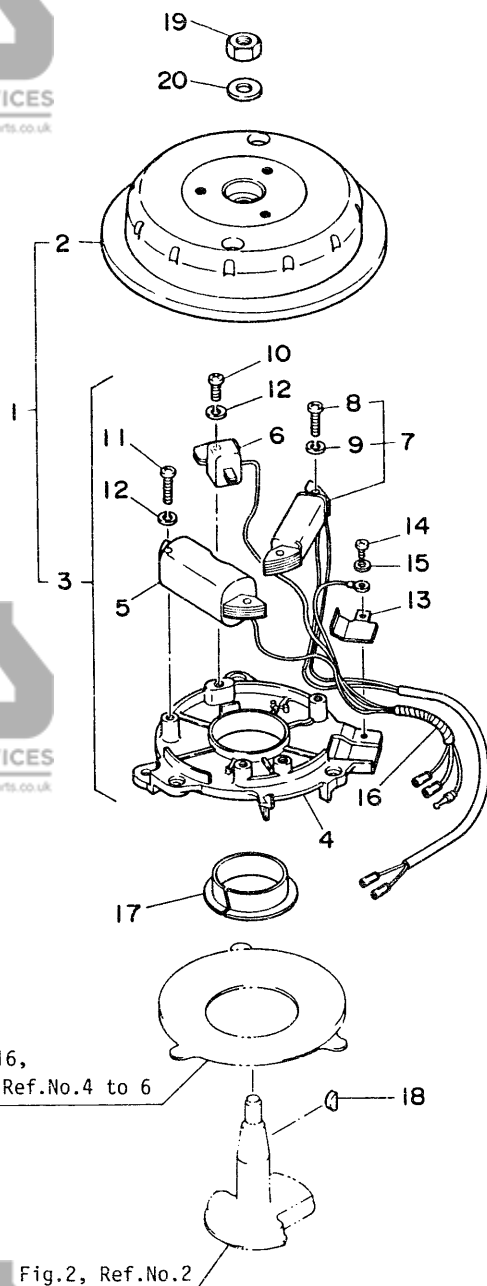


Fig.16,

Ref.No.4 to 6

Fig.2, Ref.No.2

Fig. 15 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-F0	C.D.I. MAGNETO ASS'Y	1	11	97802-05020	SCREW	2
2	6G1-85550-70	ROTOR ASS'Y	1	12	92902-05100	WASHER	3
3	6G1-85560-F0	BASE ASS'Y	1	13	6G1-85548-70	CLAMP	1
4	6G1-85509-70	BASE, magneto	1	14	97802-04008	SCREW	1
5	6E7-85520-70	CHARGE COIL ASS'Y	1	15	92903-04100	WASHER	1
6	6E7-85580-70	PULSER COIL ASS'Y	1	16	6G1-85515-70	WIRE, lead	1
7	6E7-81303-A0	LIGHTING COIL ASS'Y	1	17	90386-44M42	BUSHING	1
8	97802-05025	SCREW	2	18	90290-04006	KEY, woodruff	1
9	92902-05100	WASHER	2	19	90170-10113	NUT	1
10	97802-05016	SCREW	1	20	90201-10126	WASHER	1

Fig. 16 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85570-00	IGNITION COIL ASS'Y	1	9	6G1-41615-00	STOPPER, magneto base	1
2	90105-06M24	BOLT	2	10	90105-06M23	BOLT	1
3	90465-08M17	CLAMP	1	11	6G1-82370-20	PLUG CAP ASS'Y	2
4	6G1-41611-00	RETAINER, magneto base 1	1	12	696-85540-11	C.D.I. UNIT ASS'Y	1
5	6G1-41612-00	RETAINER, magneto base 2	1	13	90105-06M15	BOLT	2
6	695-41613-00	PLATE, base friction	1	14	90105-06M23	BOLT	1
7	97803-05010	SCREW	3	15	6G1-83557-00	TUBE	1
8	92903-05600	WASHER	3	16	6G1-44194-00	CAP	1

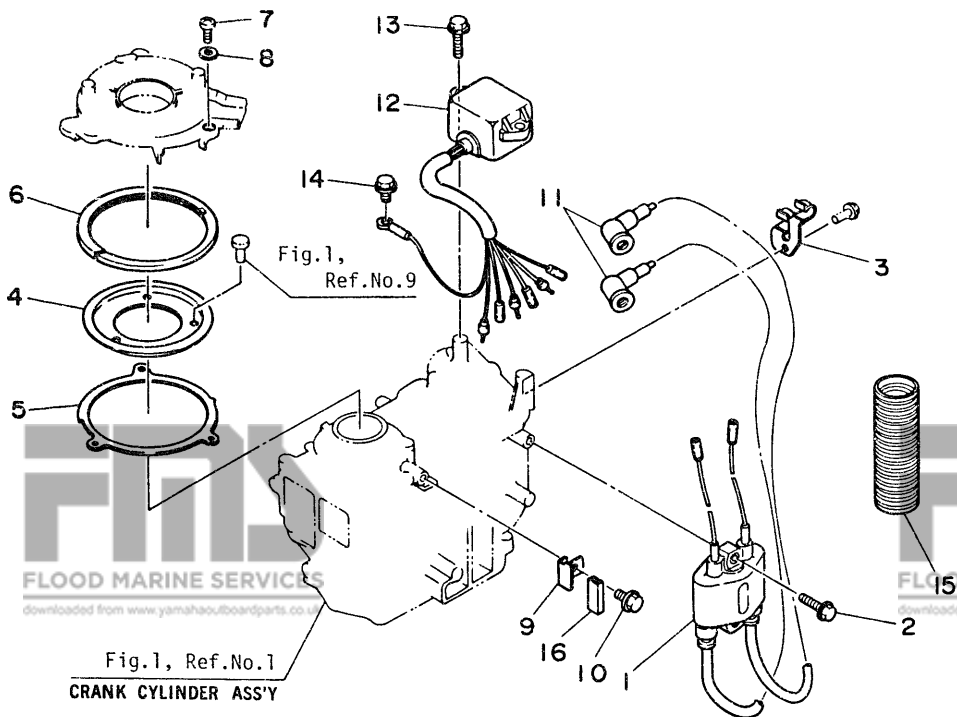
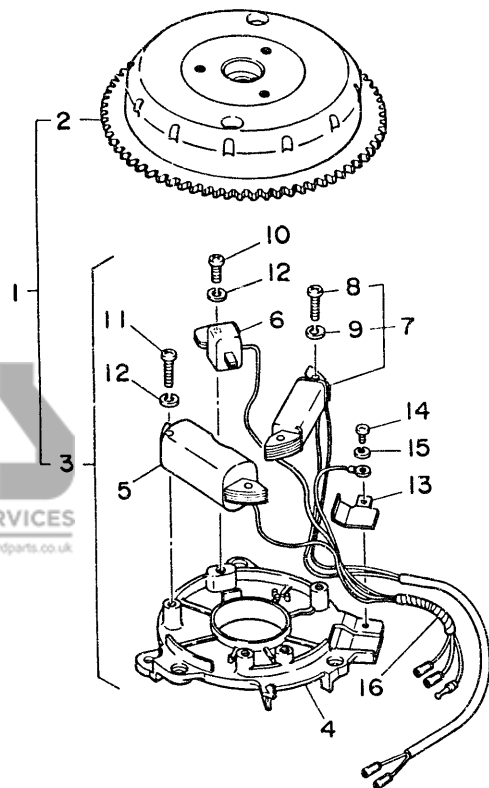


Fig. 17 C.D.I. MAGNETO (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-A0	C.D.I. MAGNETO ASS'Y	1	9	92902-05100	WASHER	2
2	6G1-85550-40	ROTOR ASS'Y	1	10	97802-05016	SCREW	1
3	6G1-85560-F0	BASE ASS'Y	1	11	97802-05020	SCREW	2
4	6G1-85509-70	BASE, magneto	1	12	92903-05100	WASHER	3
5	6E7-85520-70	CHARGE COIL ASS'Y	1	13	6G1-85548-70	CLAMP	2
6	6E7-85580-70	PULSER COIL ASS'Y	1	14	97802-04008	SCREW	1
7	6E7-81303-A0	LIGHTING COIL ASS'Y	1	15	92903-04100	WASHER	1
8	97802-05025	SCREW	2	16	6G1-85515-70	WIRE, lead	1



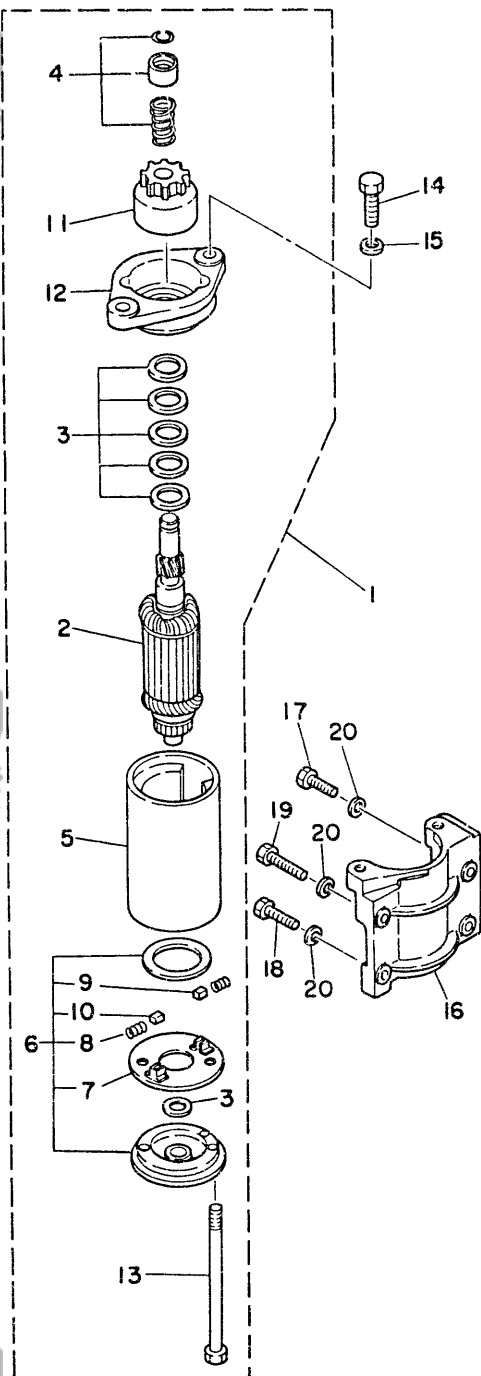


Fig. 18 ELECTRIC MOTOR (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-81800-11	ELECTRIC MOTOR ASS'Y	1	11	682-81832-10	PINION ASS'Y	1
2	682-81850-10	ARMATURE ASS'Y	1	12	682-81830-10	FRONT COVER ASS'Y	1
3	682-81809-10	WASHER KIT	1	13	682-81826-10	BOLT	2
4	682-81833-10	PINION STOPPER SET	1	14	97313-08025	BOLT	2
5	682-81810-11	STATOR ASS'Y	1	15	92903-08600	WASHER	2
6	682-81820-10	REAR COVER ASS'Y	1	16	682-81822-43-94	BRACKET, electric motor	1
7	682-81840-10	BRUSH HOLDER ASS'Y	1	17	97313-06025	BOLT	1
8	682-81813-10	SPRING, brush	2	18	97313-06020	BOLT	2
9	682-81811-10	BRUSH 1 (+)	1	19	97313-06030	BOLT	1
10	682-81812-10	BRUSH 2 (-)	1	20	92903-06600	WASHER	4

Fig. 19 ELECTRIC PARTS (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-81941-10	STARTER RELAY ASS'Y	1	11	90105-06M23	BOLT	1
2	6G1-81952-00	HOLDER, starter relay	1	12	6G1-81970-60	RECTIFIER ASS'Y	1
3	6G1-81945-00	PLATE, switch fitting	1	13	97803-05025	SCREW, panhead	1
4	90105-06M14	BOLT	1	14	92903-05600	WASHER	1
5	689-81870-00	STARTING SWITCH ASS'Y	1	15	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1
6	6G1-82590-00	WIRE HARNESS ASS'Y	1	16	6G1-82554-00	STAY, neutral switch	1
7	6G1-82105-00	WIRE LEAD ASS'Y	1	17	90105-06M23	BOLT	1
8	6G1-82117-00	WIRE, lead	1	18	6G1-44125-00	LEVER, shift rod 2	1
9	682-42724-40	GROMMET	1	19	91490-25020	PIN, cotter	1
10	6G1-82362-00	CLAMP	1				

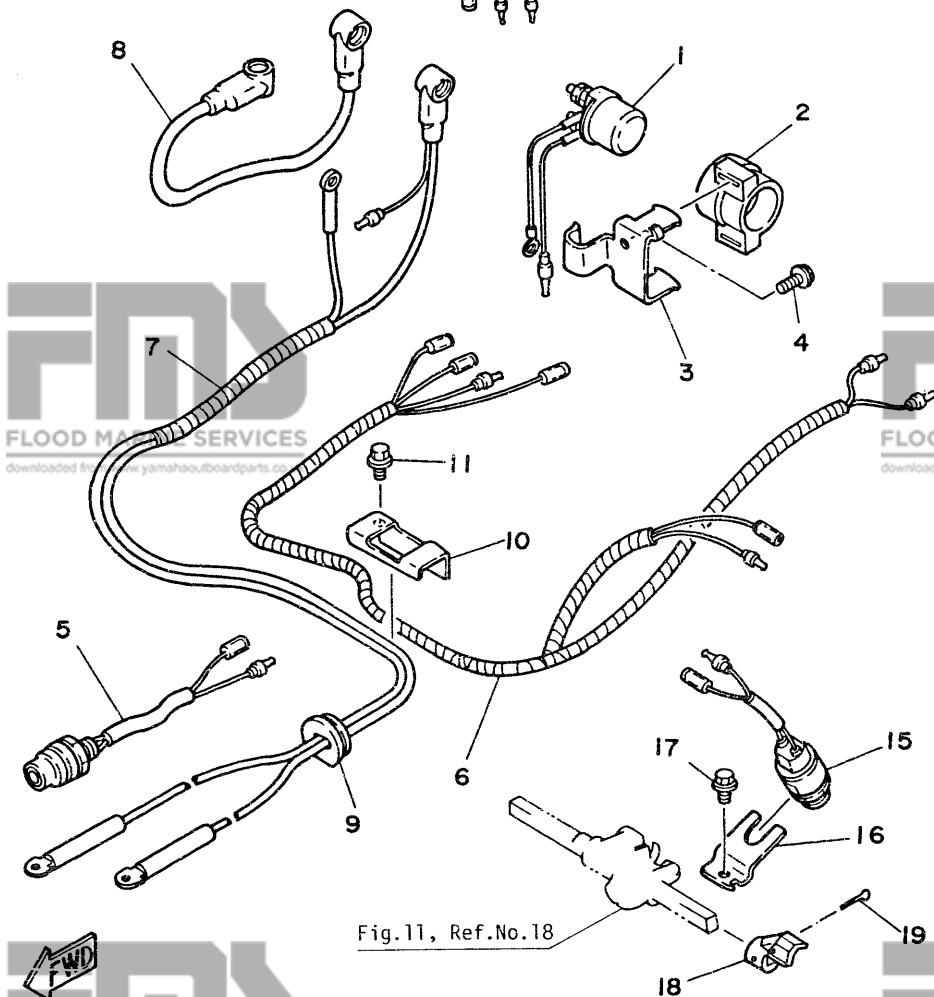
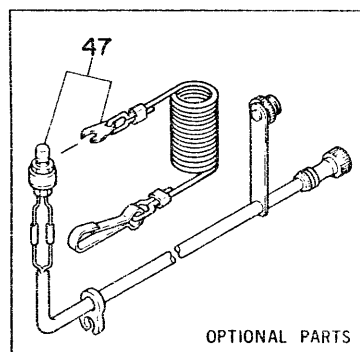
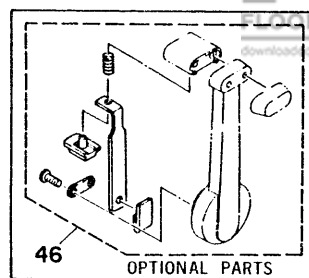


Fig. 11, Ref.No. 18

Fig. 20 REMOTE CONTROL ASS'Y

Ref.No.	Parts No.	Description	Q'ty Single Twin	Ref.No.	Parts No.	Description	Q'ty Single Twin
	701-48101-10	REMOTE CONTROL ASS'Y 1 (Right) (See Fig. 21, Ref. No. 1)	1 -	22	702-48288-00	. WASHER, plain	1 2
	701-48102-10	REMOTE CONTROL ASS'Y 1 (Left) (See Fig. 21, Ref. No. 5)	1 -	23	701-48246-00	. SPACER 1	2 4
	701-48110-22	REMOTE CONTROL ASS'Y 2 (For Twin) (See Fig. 21, Ref. No.2)	- 1	24	92990-06300	. WASHER, internal tooth	1 2
1	701-48235-00	. BUSHING 2	1 2	25	701-48229-00	. GRIP, control lever 2	1 2
2	701-48197-10	. WASHER, wave 2	1 2	26	701-48222-00	. GRIP, control lever 1	1 2
3	701-48252-00	. ROLLER, cam	1 2	27	701-48282-00	. SCREW 2 (M5x50mm)	2 4
4	701-48234-00	. BUSHING 1	1 2	28	701-48239-00	. SET PIN, plate	1 2
5	701-48221-00	. LEVER, control	1 2	29	701-48266-00	. SPACER 2	1 2
6	701-48196-11	. WASHER, wave 1	1 2	30	701-48232-00	. GEAR 1	1 2
7	701-48236-00	. ROLLER, detent	1 2	31	701-48189-11	. RETAINER	1 2
8	702-48237-00	. ADAPTOR	1 2	32	98580-05010	. SCREW, panhead	2 4
9	702-48238-00	. SPRING, detent	1 2	33	701-48153-12	. SHAFT, free accel.	1 2
10	701-48249-00	. ADAPTOR, spring	1 2	34	701-48271-00	. ARM, shift (Right)	1 1
11	701-48248-00	. ROLLER, free accel.	1 2		701-48271-10	. ARM, shift (Left)	1 1
12	701-48152-11	. KNOB, free accel. (Right)	1 1	35	93430-06024	. CIRCLIP	3 6
	701-48152-20	. KNOB, free accel. (Left)	1 1	36	701-48345-30	. CABLE END, remote control 2	2 4
13	701-48243-00	. BUSHING 3	1 2	37	701-48261-00	. ARM, throttle (Right)	1 1
14	701-48198-10	. WASHER, wave 3	1 2		701-48261-10	. ARM, throttle (Left)	1 1
15	701-48281-00	. SCREW 1	3 -	38	701-48358-00	. ANCHOR, cable 2	1 2
16	701-48289-00	. SCREW 4	4 8	39	701-82550-50	. STOP SWITCH ASS'Y	1 2
17	701-48268-00	. SPACER 3	1 2	40	701-48126-00	. GRAPHIC	1 2
18	701-48213-00	. BACK PLATE	1 2	41	701-48283-00	. SCREW 3 (M4x10mm)	1 2
19	92780-06025	. SCREW, flathead	2 4	42	701-82594-00	. CLAMP	1 2
20	701-48255-00	. COLLAR 1	1 2	43	701-48291-00	. ATTACHMENT (For Twin)	- 1
21	97395-06018	. BOLT	2 4	44	701-48287-00	. WASHER	3 -
				45	95380-06600	. NUT	3 -
						OPTIONAL PARTS	
				46	701-48280-00	NEUTRAL LOCK KIT	1 2
				47	701-82575-51	KILL SWITCH ASS'Y	1 2



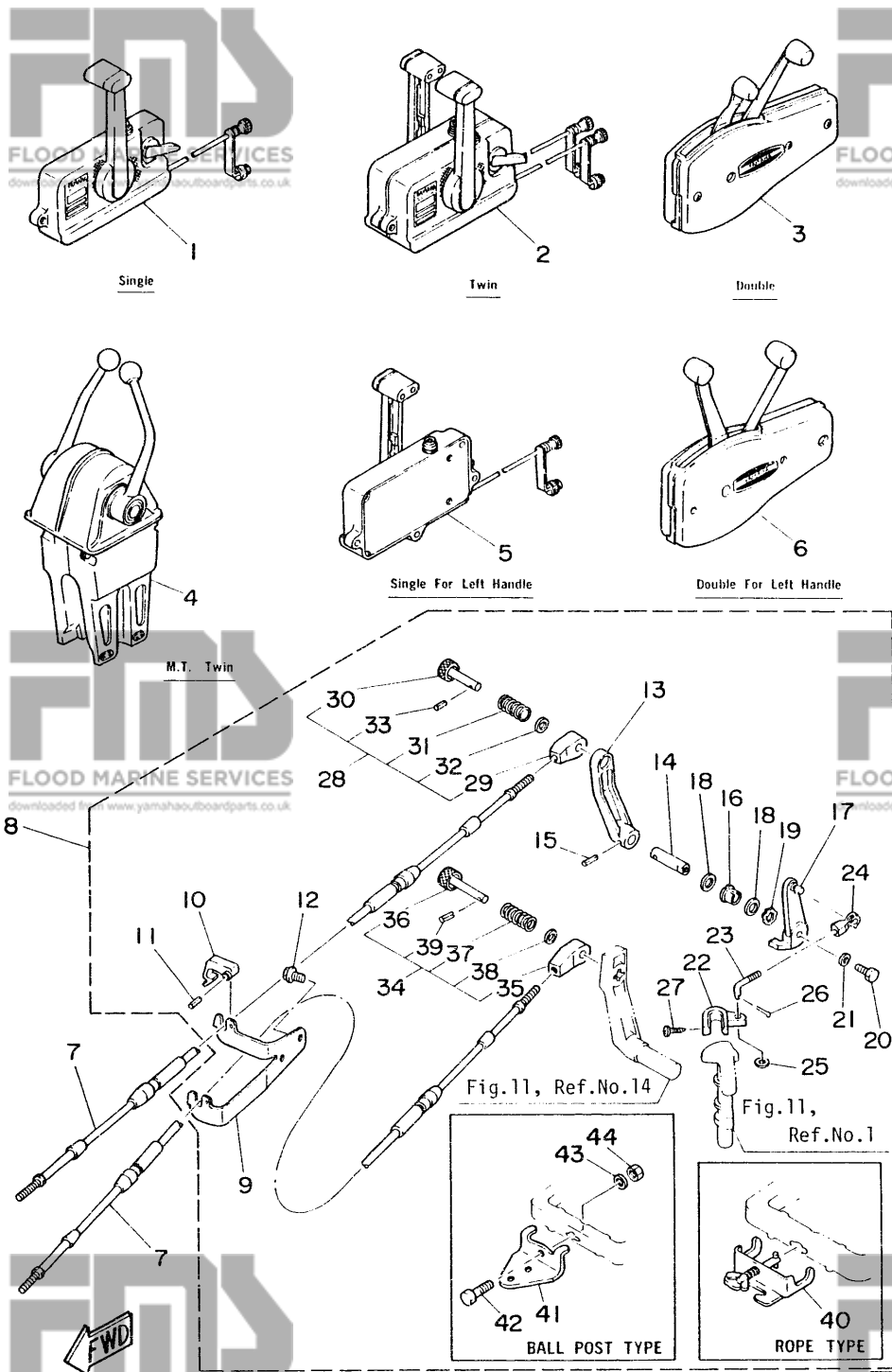


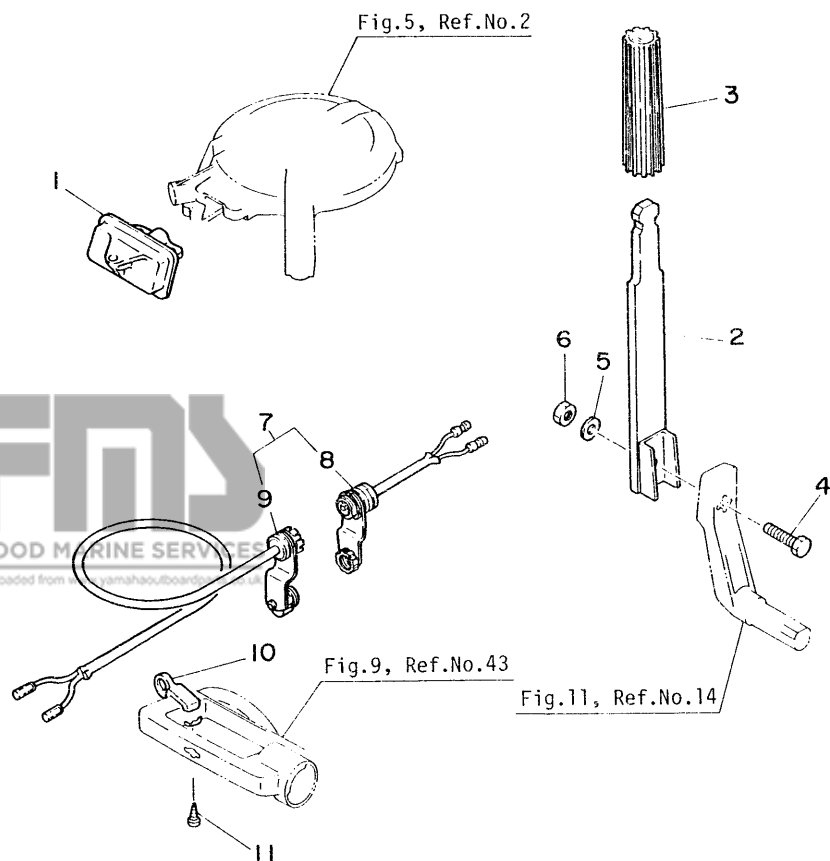
Fig. 21 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
▲ 1	701-48101-10	REMOTE CONTROL ASS'Y 1	1 U.R.	17	661-41632-50-94	. LEVER, magneto control 2	1
▲ 2	701-48110-22	REMOTE CONTROL ASS'Y 2	1 U.R.	18	90202-10024	. WASHER, plate	2
3	701-48110-31	REMOTE CONTROL ASS'Y 3	1 U.R.	19	90206-10M11	. WASHER, wave	1
4	701-48110-80	REMOTE CONTROL ASS'Y 4	1 U.R.	20	97313-05014	. BOLT	1
▲ 5	701-48102-10	REMOTE CONTROL ASS'Y 1	1 U.R.	21	92903-05600	. WASHER	1
6	701-48120-31	REMOTE CONTROL ASS'Y 3	1 U.R.	22	661-41633-50-94	. LEVER, magneto control 3	1
7	70148310-10	CABLE, remote control (6F)	2 U.R.	23	661-41238-50	. JOINT, link 1	1
	701-48310-20	CABLE, remote control (7F)	2 U.R.	24	662-41237-00	. JOINT, link 2	1
	701-48310-40	CABLE, remote control (8F)	2 U.R.	25	90202-05088	. WASHER	1
	701-48310-60	CABLE, remote control (9F)	2 U.R.	26	91490-25012	. PIN, cotter	1
	701-48310-90	CABLE, remote control (11F)	2 U.R.	27	97780-50520	. SCREW	1
	701-48320-00	CABLE, remote control (12F)	2 U.R.	28	682-48340-50	. CABLE END ASS'Y (Throttle)	1
	701-48320-20	CABLE, remote control (13F)	2 U.R.	29	682-48344-50	. CABLE END, remote control 1	1
	701-48320-30	CABLE, remote control (14F)	2 U.R.	30	617-48361-90	. HOOK, cable	1
	701-48320-50	CABLE, remote control (15F)	2 U.R.	31	90501-10264	. SPRING	1
	701-48320-60	CABLE, remote control (16F)	2 U.R.	32	92990-08600	. WASHER	1
	701-48320-80	CABLE, remote control (17F)	2 U.R.	33	91690-30012	. PIN, spring	1
	701-48320-90	CABLE, remote control (18F)	2 U.R.	34	682-48330-50	. CABLE END ASS'Y (Shift)	1
8	661-48501-00-EJ	ATTACHMENT KIT (Rope Type) (Ref. No. 9 to 40)	1 U.R.	35	682-48346-50	. CABLE END, remote control 3	1
	661-48501-10-EJ	ATTACHMENT KIT (Ball Post Type) (Ref. No. 9 to 39, 41 to 44)	1 U.R.	36	617-48331-90	. HOOK, cable	1
9	661-48531-50	. BRACKET, remote control 1	1	37	90501-10071	. SPRING	1
10	682-48538-50	. CLAMP, cable	2	38	92990-08600	. WASHER	1
11	91690-30012	. PIN, spring	2	39	91690-30012	. PIN, spring	1
12	90105-06M23	. BOLT	2	40	700-48510-12	. STEERING HOOK ASS'Y BALL POST TYPE	1
13	661-41631-50-EJ	. LEVER, magneto control 1	1	41	676-48511-10	. HOOK, steering	1
14	661-41635-50	. SHAFT, link connecting	1	42	97375-10040	. BOLT	1
15	91690-40016	. PIN, spring	1	43	92990-10600	. WASHER	1
16	90386-10009	. BUSHING	1	44	90185-10051	. NUT, self-locking	1

▲ See Fig. 20 for detail service parts.

Fig. 22 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
VERTICAL STARTER				CONCENT 2P			
1	661-15758-80-EJ	GUIDE, wire	1	7	682-84380-00	CONCENT 2P ASS'Y	1
TOP MOUNT SHIFT				8	682-84381-00	. 2P-CONCENT 1	1
2	661-44159-00-EJ	HANDLE, gear shift 2	1	9	682-84382-00	. 2P-CONCENT 1	1
3	646-42119-02	GRIP, steering handle	1	10	682-84387-00	HOLDER	1
4	97313-06035	BOLT	1	11	97780-50512	SCREW	1
5	92990-06600	WASHER	1				
6	95380-06600	NUT	1				



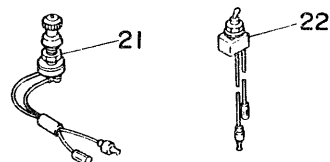
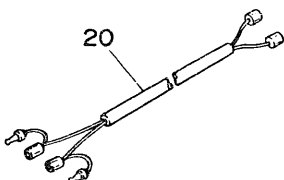
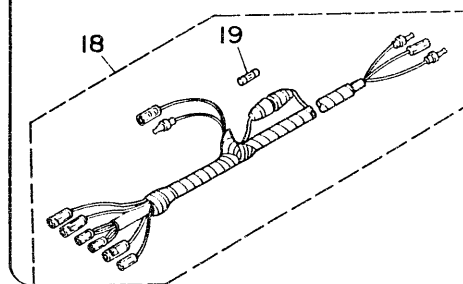
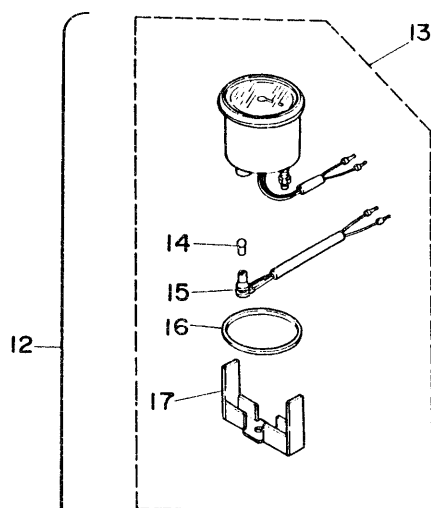
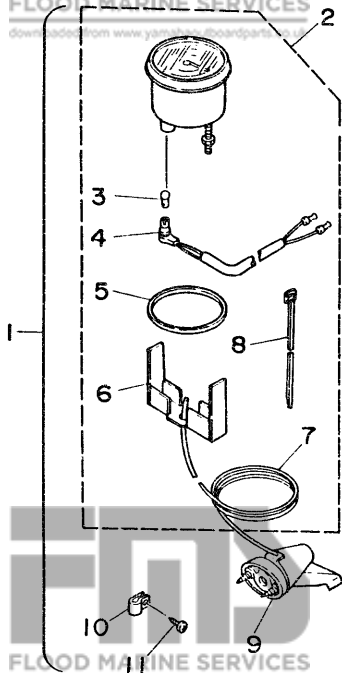


Fig. 23 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
SPEEDOMETER				TACHOMETER			
1	6Y5-W0081-40	SPEEDOMETER KIT	1	12	6Y5-W0080-10	TACHOMETER KIT	1
2	6Y5-83510-30	. . SPEEDOMETER ASS'Y	1	13	6Y5-83540-10	. . TACHOMETER ASS'Y	1
3	688-83516-00	. . BULB (12V-1.7W)	1	14	688-83516-00	. . BULB (12V-1.7W)	1
4	688-83536-00	. . SOCKET, meter	1	15	688-83536-00	. . SOCKET, meter	1
5	6Y5-83523-00	. . DAMPER	1	16	6Y5-83523-00	. . DAMPER	1
6	6Y5-83514-00	. . PLATE, fitting	1	17	6Y5-83514-00	. . PLATE, fitting	1
7	688-83557-00	. . TUBE	1	18	6Y5-83553-00	. . WIRE, lead	1
8	90465-11M10	. . CLAMP	2	19	1E6-82151-00	. . FUSE (6V-10A)	1
9	688-83556-01	. . SENDER	1	20	6Y5-83553-10	EXTENSION, wire lead	1
10	90601-31402	. . CLIP, nylon 14	5			LAMP SWITCH	
11	97780-40116	. . SCREW, panhead tapping	5	21	688-82520-00	LAMP SWITCH ASS'Y	1 U.R.
				22	688-82560-00	SWITCH, lamp	1 U.R.

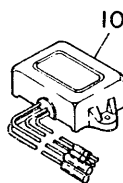
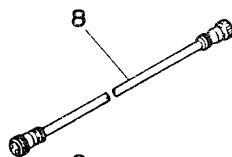
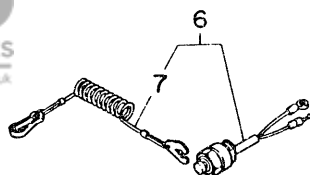
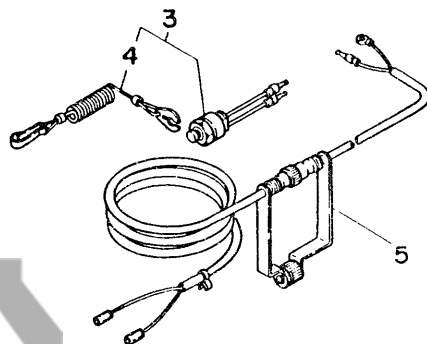
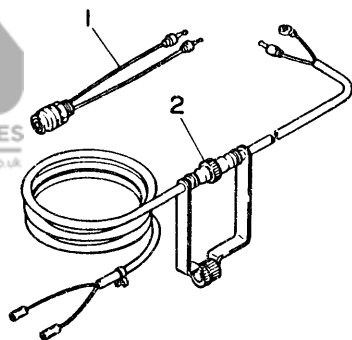


Fig. 24 OPTIONAL PARTS 3

Ref No.	Parts No.	Description	Q'ty	Ref No.	Parts No.	Description	Q'ty
		STOP SWITCH (5m)				STOP SWITCH EXTENSION (Remo-Con Type)	
1	689-82550-11	STOP SWITCH ASS'Y	1				
2	6A0-82553-20	EXTENSION, wire lead	1	8	689-82553-10	EXTENSION, wire lead (For Stop Switch)	1
		KILL SWITCH (5m)		9	689-84340-00	SOCKET CORD ASS'Y (For Stop Switch Extension)	1
3	689-82575-12	KILL SWITCH ASS'Y	1			VOLTAGE REGULATOR	
4	682-82556-00	. STOPPER ASS'Y	1	10	663-81910-10	VOLTAGE REGULATOR ASS'Y	1
5	6A0-82553-20	EXTENSION, wire lead	1				
		KILL SWITCH					
6	6E9-82575-00	KILL SWITCH ASS'Y	1				
7	682-82556-00	. STOPPER ASS'Y	1				

Fig. 25 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0093-00	CARBURETOR REPAIR SET	1	21	6G1-11193-00	. GASKET, head cover	1
2	679-14923-00	. SCREW, adjusting	1	22	6G1-41112-00	. GASKET, exhaust, inner cover	2
3	6G1-14966-00	. CAP	1	23	6G1-45113-00	. GASKET, upper casing	1
4	6G1-14126-00	. PACKING	1	24	6G1-41133-00	. GASKET, exhaust manifold	1
5	676-14966-00	. CAP	1	25	6G1-W0001-20	LOWER UNIT GASKET KIT	1
6	6G1-14984-00	. GASKET, float chamber	1	26	90430-08020	. GASKET	3
7	90159-04M00	. SCREW, with washer	1	27	93101-11M23	. OIL SEAL	2
8	6G1-14985-00	. FLOAT COMP.	1	28	93101-15074	. OIL SEAL	2
9	6G1-14546-00	. VALVE, float	1	29	93210-49046	. O-RING	1
10	676-14186-00	. PIN, valve	1	30	6G1-44315-00	. GASKET, water pump	1
11	688-14548-00	. PIN, arm	1	31	647-44366-00	. DAMPER, water seal	1
12	6G1-W0001-00	POWER HEAD GASKET KIT	1	32	6G1-45315-00	. PACKING, lower casing	1
13	6G1-14984-00	. GASKET, float chamber	1	33	6G1-W0078-00	WATER PUMP REPAIR KIT	1
14	6G1-13621-00	. PACKING, valve seat	1	34	6G1-44315-00	. GASKET, water pump	1
15	6G1-13645-00	. GASKET, intake manifold	1	35	6G1-44322-00	. INSERT, cartridge	1
16	6G1-14198-00	. GASKET	1	36	6G1-44323-00	. OUTER PLATE, cartridge	1
17	93210-54M54	. O-RING	1	37	647-44366-00	. DAMPER, water seal	1
18	93102-20M15	. OIL SEAL	2	38	6G1-44352-00	. IMPELLER	1
19	93210-42159	. O-RING	1	39	6G1-44328-00	. PLATE	2
20	93101-11M23	. OIL SEAL	1	40	97395-06045	. BOLT	4

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