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5CS (6E4)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 5C '89 (6E3). When you are ordering replacement parts for the 5C '89 (6E3), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

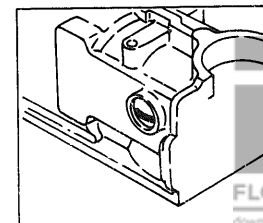
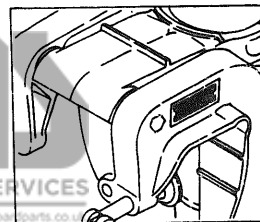
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	5C S:011474 and following L:308236 and following 5CS S:159185 and following L:433183 and following
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Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

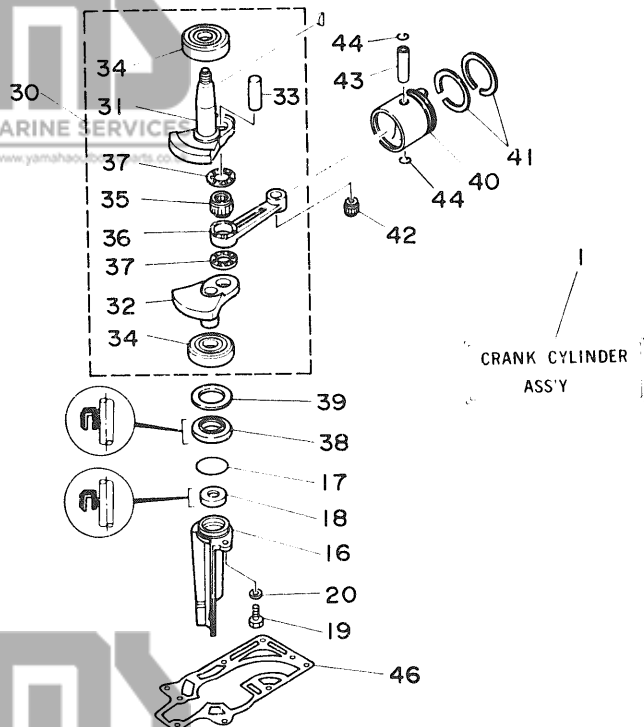
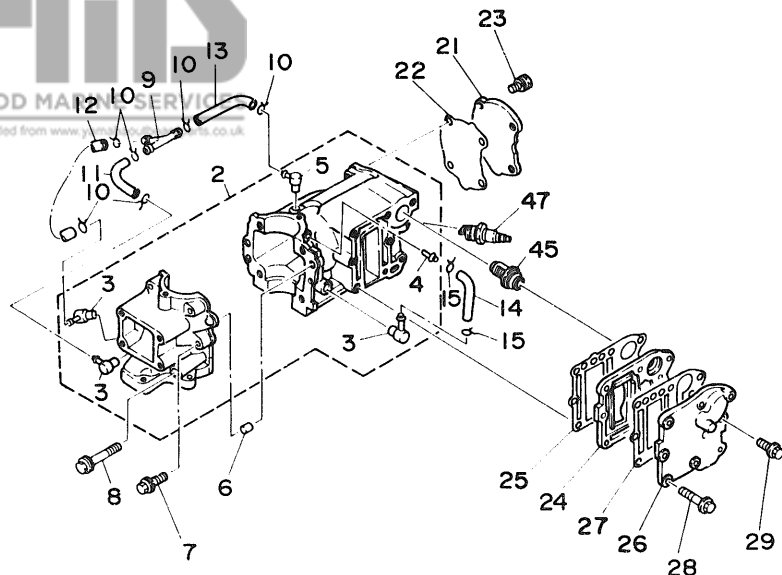


Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E3-W0090-03-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 46)	1	25	6E3-41112-01	GASKET, exhaust inner cover	1
2	6E3-15100-02-94	CRANKCASE ASSY	1	26	6E3-41113-01-9M	OUTER COVER, exhaust	1
3	650-11370-00	.CHECK VALVE ASSY	3	27	6E3-41114-01	GASKET, exhaust outer cover	1
4	624-14485-00	.PIPE, joint	1	28	90105-06M24	BOLT, washer based	8
5	6E5-11372-00	.NIPPLE, hose	1	29	90105-06M14	BOLT, washer based	1
6	93604-08062	PIN, dowel	2	30	6E3-11400-00	CRANKSHAFT ASSY	1
7	90105-06M16	BOLT, washer based	4	31	6E3-11412-00	.CRANK 1	1
8	90105-06M17	BOLT, washer based	2	32	6E3-11422-00	.CRANK 2	1
9	6E0-24378-00	PIPE, joint 4	1	33	6G1-11681-00	.PIN, crank 1	1
10	90467-06016	CLIP	6	34	93306-204U0	.BEARING	2
11	90445-07M00	HOSE	1	35	93310-418V1	.BEARING, cylindrical	1
12	90445-07M28	HOSE	1	36	6E0-11651-01	.ROD, connecting	1
13	90445-07M51	HOSE	1	37	90209-18112	.WASHER	2
14	90445-07M28	HOSE	1	38	93101-20M29	OIL SEAL	1
15	90467-06016	CLIP	2	39	90201-32M48	WASHER, plate	1
16	6E0-15396-02-9M	HOUSING, oil seal	1	40	6E3-11631-00-98	PISTON (STD)	1
17	93210-31114	O-RING	1	41	6J1-11610-00	PISTON RING SET (STD)	1
18	93101-10M25	OIL SEAL	1	42	93310-112V0	BEARING, cylindrical	1
19	97395-06016	BOLT	1	43	6G1-11633-00	PIN, piston	1
20	92990-06600	WASHER, plate	1	44	93450-13022	CIRCLIP	2
21	6E3-11191-01-9M	COVER, cylinder head 1	1	45	6E5-12411-00	THERMOSTAT	1
22	6E3-11193-01	GASKET, head cover 1	1	46	6E0-45113-00	GASKET, upper casing	1
23	90105-06M14	BOLT, washer based	4	47	94702-00272	PLUG, spark (NGK BR7HS)	1
24	6E3-41111-01-9M	INNER COVER, exhaust	1				

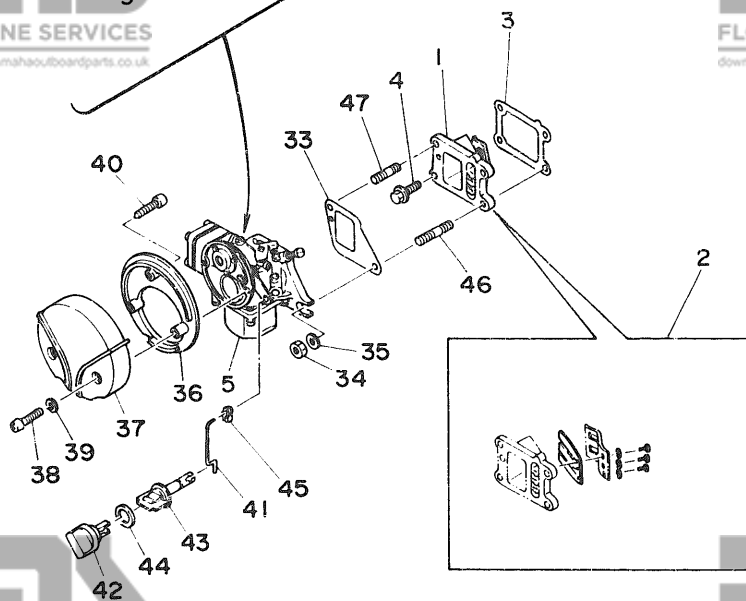
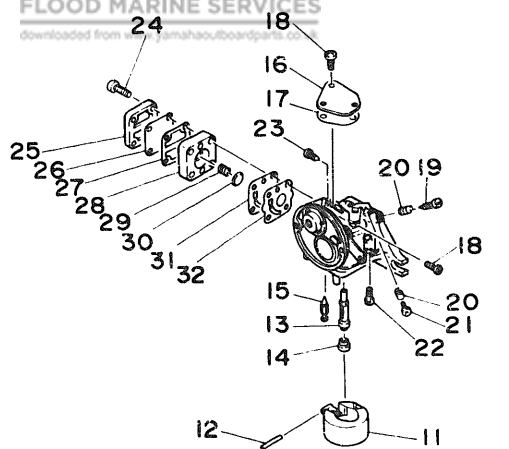


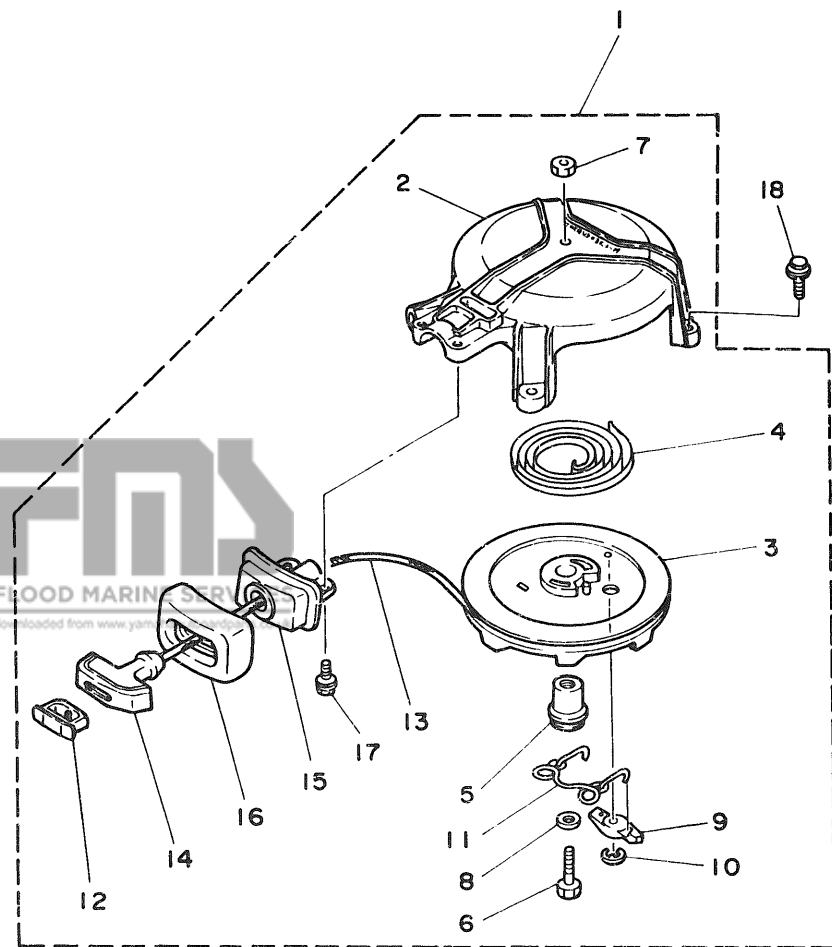
Fig. 2 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E0-13610-00	REED VALVE ASSY	1	25	6E0-24413-00	.COVER	1
2	6E0-W0004-00	.REED SET	1	26	6E0-24471-00	.DIAPHRAGM	1
3	6E0-13621-00	GASKET, valve seat	1	27	6E0-24435-00	.GASKET, body 2	1
4	90105-06M14	BOLT, washer based	2	28	6E0-24412-00	.BODY 1	1
5	6E3-14301-02	CARBURETOR ASSY 1	1	29	6E0-24423-00	.SPRING, diaphragm	1
6	6E0-14381-01	.BODY, float chamber	1	30	6E0-14346-00	.PLATE	1
7	6E0-14384-00	.GASKET, float chamber	1	31	6E0-24411-00	.DIAPHRAGM	1
8	98580-04016	.SCREW, pan head	4	32	6E0-24434-00	.GASKET, body	1
9	677-14383-00	.SCREW, drain	1	33	6E0-14198-00	GASKET	1
10	6A1-14398-00	.GASKET	1	34	95303-06700	NUT	2
11	6E7-14385-00	.FLOAT	1	35	92990-06600	WASHER, plate	2
12	647-14386-00	.PIN, float	1	36	6E0-14417-00	COVER 1	1
13	6E3-14341-02	.NOZZLE, main	1	37	6E0-14418-00	COVER 2	1
14	648-14343-40	.JET, main (# 80)	1	38	98503-05025	SCREW, pan head	2
15	6E0-14392-00	.VALVE, needle	1	39	92990-05600	WASHER, plate	2
16	6E0-14157-00	.COVER, plate	1	40	97780-40720	SCREW, tapping	1
17	6E0-14227-00	.GASKET	1	41	6E0-41256-00	ROD, choke 1	1
18	98580-04008	.SCREW, pan head	4	42	6E0-41271-00	KNOB, choke	1
19	647-14323-00	.SCREW, air adjusting	1	43	6E0-41272-00	KNOB, choke	1
20	646-14212-01	.SPRING, pilot adjusting	2	44	90202-12M16	WASHER, plate	1
21	648-14321-00	.SCREW, throttle	1	45	661-41262-02	JOINT, choke lever	1
22	648-14342-26	.JET, pilot (# 52)	1	46	95621-06325	BOLT, stud	1
23	647-14326-00	.SCREW, guide	1	47	90116-06M08	BOLT, stud	1
24	98580-04020	.SCREW, pan head	4				

Fig. 3 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E3-15710-03-94	STARTER ASSY	1	10	93430-06M02	.CIRCLIP	1
2	6E4-15711-71-94	.CASE, starter	1	11	5E0-15705-00	.SPRING, drive pawl	1
3	6E0-15714-01	.DRUM, sheave	1	12	6G1-15779-00	.COVER	1
4	90510-08M03	.SPRING, spiral	1	13	*	.WIRE (L1850)	1
5	6E0-15717-00	.SHAFT, starter	1	14	6G1-15755-00	.HANDLE, starter	1
6	97013-06035	.BOLT	1	15	6E3-15758-01	.GUIDE, rope	1
7	95303-06600	.NUT	1	16	6E0-15761-00	.SEAL, rubber 1	1
8	90201-06M30	.WASHER, plate	1	17	90105-06M14	.BOLT, washer based	2
9	677-15741-01	.PAWL, drive	1	18	90105-06M15	BOLT, washer based	3

* Cut from 50m rolls, Parts No. 90890-44372, Cutting length 1.85m.



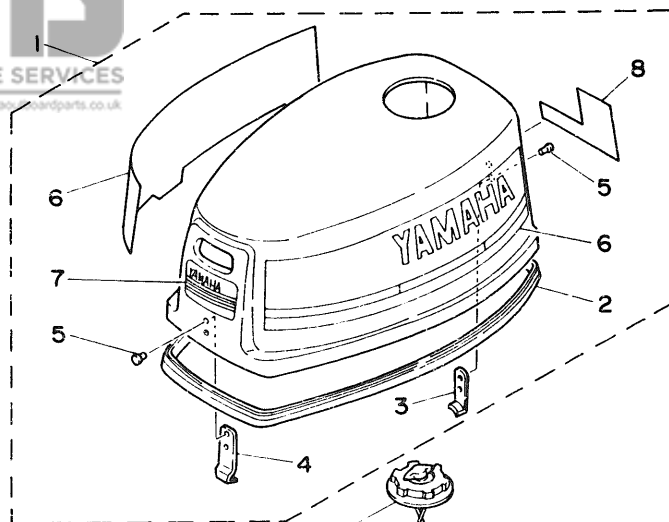


Fig. 4 COWLING. FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E3-42610-23-EJ	TOP COWLING ASSY	1	19	6E3-24182-00	DAMPER, locating 2	2
2	6E0-42615-00	.SEAL	1	20	6E0-42542-00	PIPE	2
3	6E0-42647-01	.HOLDER, clamp band	1	21	95895-06025	BOLT, flange	2
4	6E0-42651-01	.HOOK	1	22	6A1-42792-01	MARK	1
5	90266-04M00	.RIVET	4	23	6E0-24110-00-EJ	FUEL TANK COMP.	1
6	6E0-W0070-22	.GRAPHIC SET	1	24	6E0-24610-02	CAP ASSY	1
7	6E0-42677-01	.GRAPHIC, front	1	25	6E0-24181-00	DAMPER, locating 1	2
8	6E3-42678-20	.GRAPHIC, rear	1	26	6E3-24641-00	GASKET, cap 1	1
9	6E0-42711-03-EJ	COWLING, bottom	1	27	90445-09M37	HOSE	1
10	6E0-42815-00-EJ	LEVER, clamp	1	28	90467-08004	CLIP	2
11	90386-12069	BUSH	2	29	6E0-24500-00	FUEL COCK ASSY 1	1
12	6E0-42816-00	LEVER, clamp	1	30	6E0-24571-00	BUSHING	1
13	90206-12052	WASHER, wave	1	31	6E0-24591-00	GRAPHIC	1
14	97895-06030	SCREW, pan head	1	32	6E0-24572-00	SHAFT, fuel change	1
15	95303-06700	NUT	1	33	6E0-24575-01	LEVER, fuel change	1
16	90480-14M14	GROMMET	2	34	90202-12M17	WASHER, plate	2
17	606-42591-00	HOLDER, shear pin	1	35	6E0-82550-00	ENGINE STOP SWITCH ASSY	1
18	90105-06M15	BOLT, washer based	1	36	656-W2810-01	TOOL KIT	1

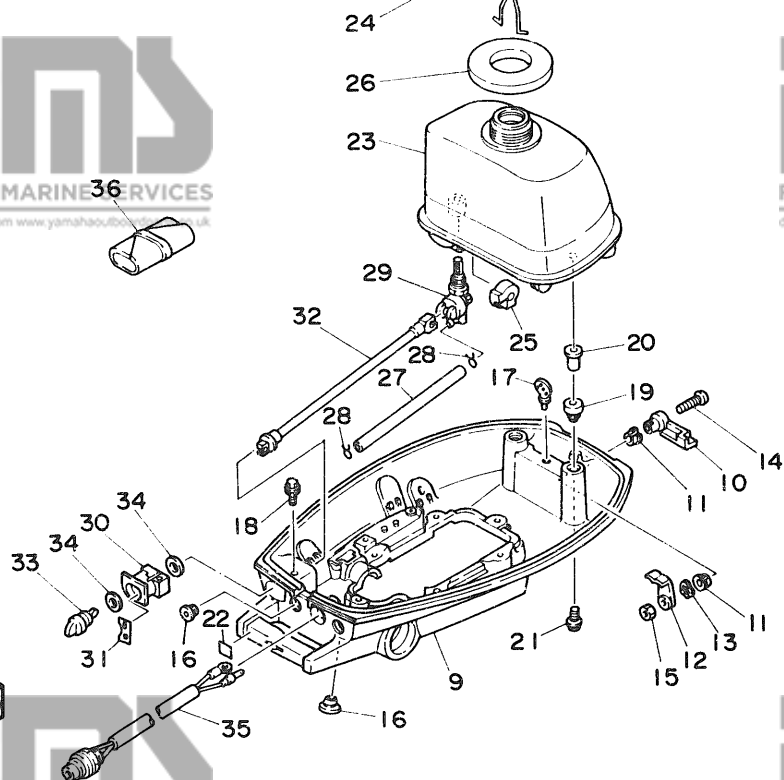
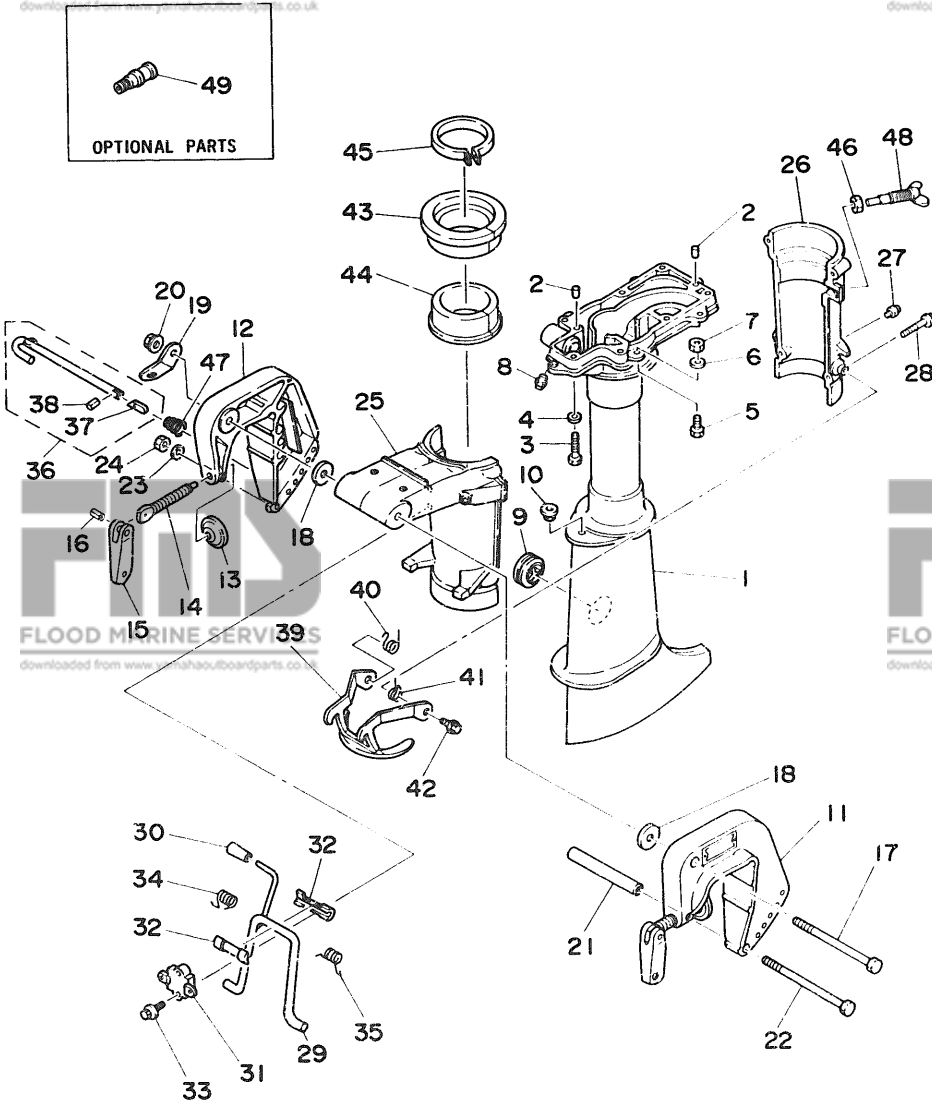


Fig. 5 UPPER CASING. BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E0-45111-02-EJ	CASING, upper (Short)	1 UR	25	6E0-43311-03-EJ	BRACKET, swivel	1
	6E0-45111-12-EJ	CASING, upper (Long)	1 UR	26	6E0-43312-02-EJ	BRACKET, swivel	1
2	93606-12019	PIN, dowel	2	27	93700-06004	NIPPLE, grease	1
3	97395-06030	BOLT	7	28	95895-06035	BOLT, flange	4
4	92990-06600	WASHER, plate	7	29	6E0-43181-00	LEVER, tilt stop	1
5	97395-06016	BOLT	4	30	6E0-43532-00	KNOB, tilt	1
6	92990-06600	WASHER, plate	4	31	6E0-43313-00-94	BRACKET, swivel	1
7	95380-06700	NUT	4	32	620-43189-00	BUSHING	2
8	93700-06004	NIPPLE, grease	1	33	95895-06020	BOLT, flange	2
9	647-45151-01	COVER, upper casing	1	34	90508-16020	SPRING, torsion	1
10	90480-10M13	GROMMET	1	35	90508-16021	SPRING, torsion	1
11	6E0-43111-01-EJ	BRACKET, clamp	1	36	6E0-43160-01	TILT ROD ASSY	1
12	6E0-43112-01-EJ	BRACKET, clamp	1	37	656-43165-01	PLATE, tilt lock	1
13	648-43114-01	PAD, transom clamp	2	38	91690-30008	PIN, spring	1
14	6E0-43116-00	SCREW, transom clamp	2	39	6E0-43614-00-9M	PLATE, tilt lock	1
15	6E0-43118-00	HANDLE, transom clamp	2	40	90508-14M10	SPRING, torsion	1
16	90254-04M00	PIN, spring	2	41	90508-14M11	SPRING, torsion	1
17	90101-08M07	BOLT	1	42	95895-06010	BOLT, flange	2
18	90201-08M00	WASHER, plate	2	43	6E0-42537-01	BUSHING, pivot shaft	1
19	6A1-43113-00	PLATE, clamp bracket	1	44	6E0-42538-01	BUSHING, pivot shaft	1
20	95780-08300	NUT, flange	1	45	6E0-42528-03	PLATE, friction	1
21	90387-06M11	COLLAR	1	46	95380-08600	NUT	1
22	90101-06335	BOLT	1	47	90502-08M05	SPRING, conical	1
23	92990-06600	WASHER, plate	1	48	6E0-42529-02	SCREW, friction piece	1
24	95380-06600	NUT	1	49	6E0-28193-00-94	PLUG, water check	1 AP



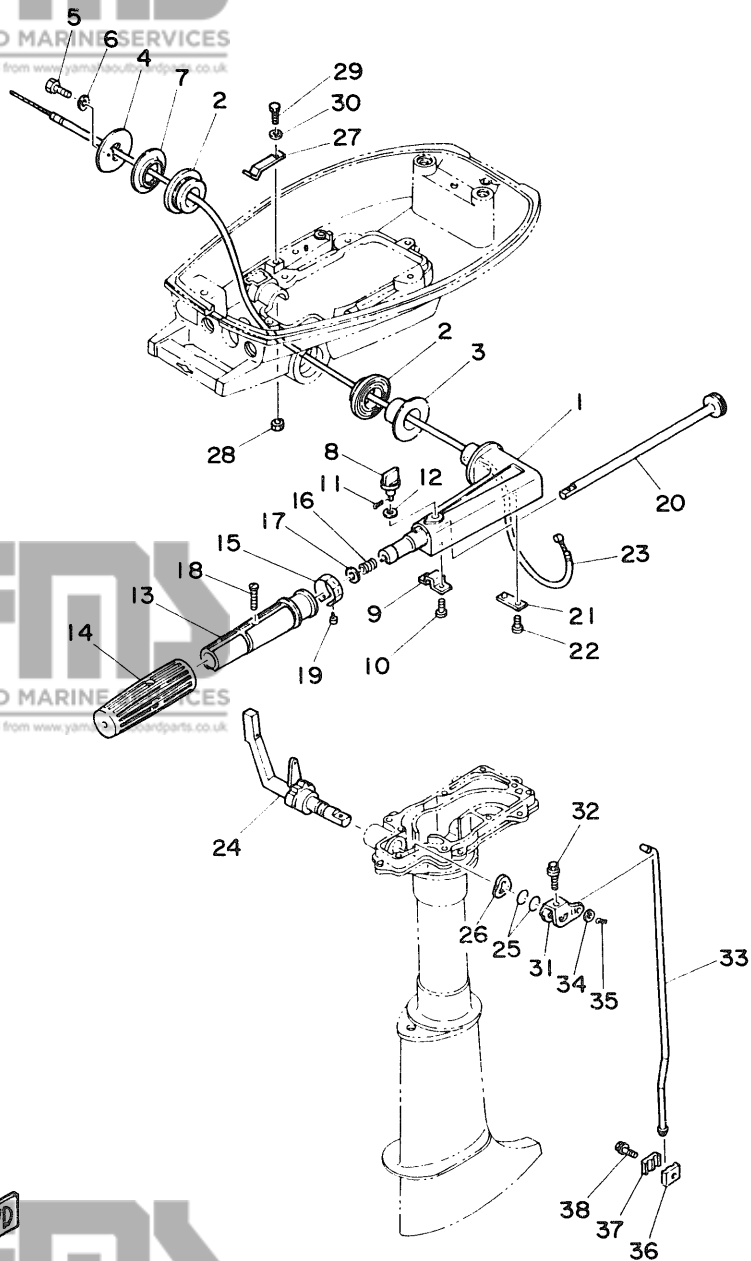


Fig. 6 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E0-42111-01-EJ	HANDLE, steering	1	21	6E0-42159-01	STAY	1
2	6E0-42129-02	BUSHING, rubber	2	22	98580-05012	SCREW, pan head	2
3	90386-26M30	BUSH	1	23	6E0-26301-01	THROTTLE CABLE ASSY	1
4	6E0-42131-02-94	COVER, handle steering	1	24	6E0-44111-01	HANDLE, gear shift	1
5	97313-05020	BOLT	2	25	93210-12327	O-RING	2
6	92990-05600	WASHER, plate	2	26	90206-16M06	WASHER, wave	1
7	90386-26M33	BUSH	1	27	6E0-44116-00	SPRING	1
8	6E0-42125-00	BOLT, friction adjusting	1	28	95380-06700	NUT	1
9	6E0-42134-01	COVER, throttle lever	1	29	97395-06012	BOLT	1
10	98580-05012	SCREW, pan head	2	30	92990-06600	WASHER, plate	1
11	91490-12010	PIN, cotter	1	31	6E0-44121-00	LEVER, shift rod	1
12	90202-07M22	WASHER, plate	1	32	95895-06025	BOLT, flange	1
13	6E0-42119-00	GRIP, steering handle	1	33	6E0-44143-00	ROD, shift (Short)	1 UR
14	6E0-42177-00	RUBBER, handle	1		6E0-44143-10	ROD, shift (Long)	1 UR
15	6E0-42137-10	INDICATOR, throttle	1	34	92990-05600	WASHER, plate	1
16	90501-23215	SPRING, compression	1	35	91490-16010	PIN, cotter	1
17	90201-10119	WASHER, plate	1	36	6E0-44145-00	CONNECTOR, shift rod	1
18	90149-05M06	SCREW	1	37	6E0-44146-00	CONNECTOR, shift rod	1
19	90269-02001	RIVET	1	38	95895-06020	BOLT, flange	1
20	6E0-42138-01	LEVER, throttle	1				

LOWER UNIT
ASS'Y

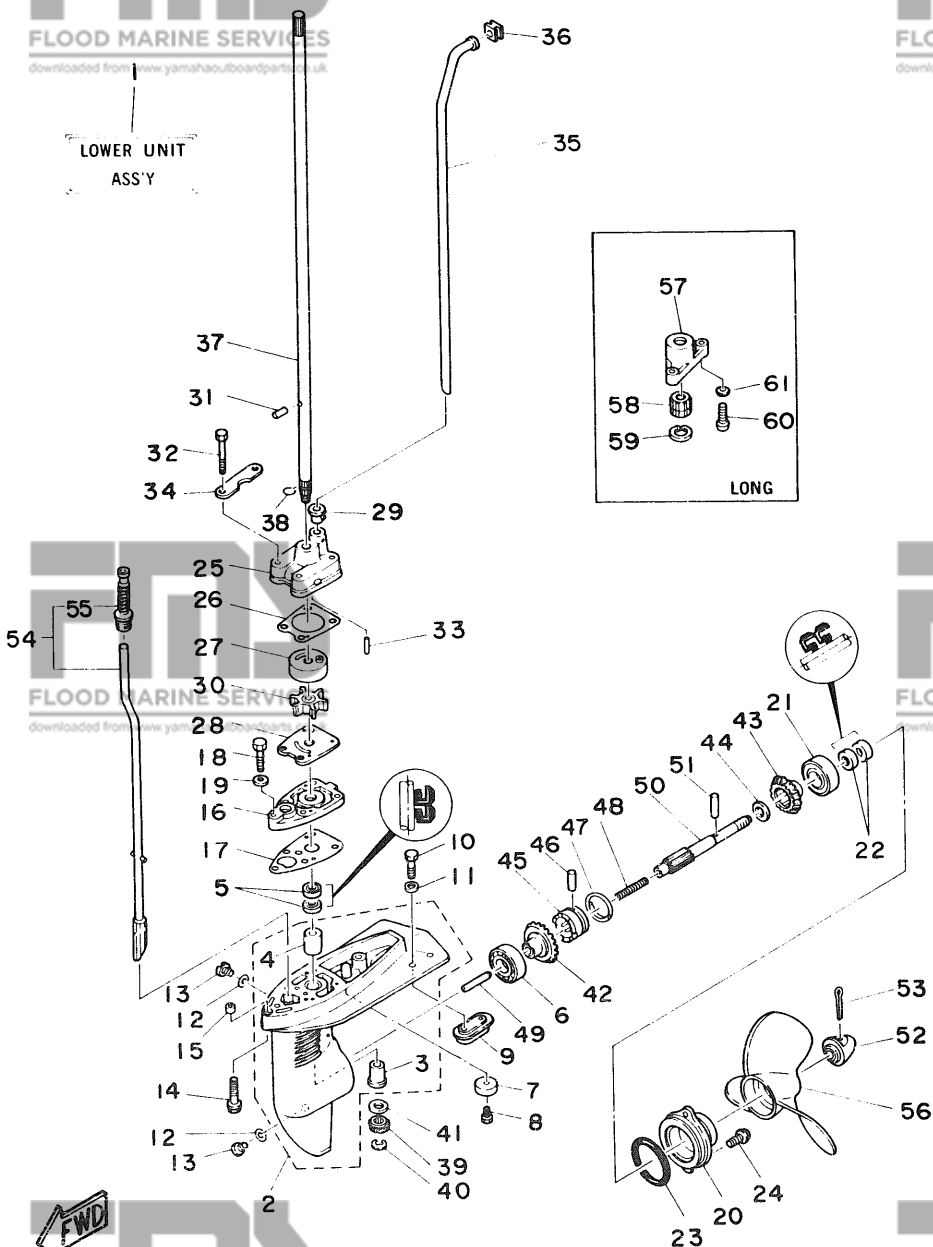


Fig. 7 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E0-45300-01-EJ	LOWER UNIT ASSY (Short)	1 UR	34	6E0-44328-00	PLATE	2
	(Ref.No. 2 to 13, 16 to 34, 37 to 50 and 54 to 55)			35	6E0-44361-00	TUBE, water (Short)	1 UR
	6E0-45300-11-EJ	LOWER UNIT ASSY (Long)	1 UR		6E0-44361-10	TUBE, water (Long)	1 UR
	(Ref.No. 2 to 13, 16 to 34, 37 to 50 and 54 to 55)			36	646-44365-00	DAMPER, water seal	1
2	6E0-45311-01-EJ	CASING, lower	1	37	6E0-45511-00	SHAFT, drive (Short)	1 UR
3	6E0-45317-09	.BUSHING, drive shaft	1		6E0-45511-10	SHAFT, drive (Long)	1 UR
4	6E0-45316-09	.BUSHING, drive shaft	1	38	90467-08M01	CLIP	1
5	93101-10M14	OIL SEAL	2	39	6E0-45551-00	PINION	1
6	93306-004U0	BEARING	1	40	99001-06600	CIRCLIP	1
7	677-45251-00	ANODE	1	41	90201-11M49	WASHER, plate	1
8	97395-06012	BOLT	1	42	6E0-45560-00	GEAR	1
9	6E0-45251-11	ANODE	1	43	6E0-45570-00	GEAR	1
10	97395-06016	BOLT	2	44	90201-13M50	WASHER, plate	1
11	92990-06600	WASHER, plate	2	45	6E0-45631-00	CLUTCH, dog	1
12	90430-08020	GASKET	3	46	90250-05046	PIN, straight	1
13	90340-08M04	PLUG, straight screw	3	47	654-45633-00	RING, cross pin	1
14	90119-06M40	BOLT, with washer	2	48	90501-10064	SPRING, compression	1
15	90387-06M14	COLLAR	2	49	654-45635-00	PLUNGER, shift	1
16	6E0-45321-01-9M	PLATE	1	50	6E0-45611-00	SHAFT, propeller	1
17	6E0-45315-00	PACKING, lower casing	1	51	6E0-45615-00	PIN, share	1
18	97395-06025	BOLT	1	52	647-45616-02	NUT, propeller	1
19	92990-06600	WASHER, plate	1	53	91490-30030	PIN, cotter	1
20	6E0-45361-00-EJ	CAP, lower casing	1	54	6E0-44150-00	SHIFT CAM ASSY (Short)	1 UR
21	93306-004U0	BEARING	1		6E0-44150-10	SHIFT CAM ASSY (Long)	1 UR
22	93101-13M12	OIL SEAL	2	55	6G1-44147-00	.BOOT, shift rod	1
23	93210-48214	O-RING	1	56	6E0-45941-00-EL	PROPELLER (3X7-1/4"X8"-B)	1 UR
24	95895-06016	BOLT, flange	2		6E0-45943-00-EL	PROPELLER (3X7-1/2"X7"-B)	1 UR
25	6E0-44311-00	HOUSING, water pump	1		6E0-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-B)	1 UR
26	6E0-44315-00	GASKET, water pump	1		6E0-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-B)	1 UR
27	6E0-44322-01	INSERT, cartridge	1 UR		654-45941-01-EL	PROPELLER (3X7-1/4"X6-1/2"-B)	1 UR
	6E0-44322-40	INSERT, cartridge (Chromate)	1 AP		654-45943-01-EL	PROPELLER (3X7-1/4"X7-1/4"-B)	1 UR
28	6E0-44323-00	OUTER PLATE, cartridge	1 UR	57	6E0-45331-00-9M	HOUSING, bearing (Long)	1
	6E0-44323-40	OUTER PLATE, cartridge (Chromate)	1 AP	58	6E0-45318-01	BUSHING, drive shaft (Long)	1
29	6E0-44366-00	DAMPER, water seal	1	59	93420-22M03	CIRCLIP	1
30	6E0-44352-00	IMPELLER	1	60	98580-05525	SCREW, pan head	2
31	93604-09066	PIN, dowel	1	61	92990-05600	WASHER, plate	2
32	97395-06045	BOLT	4				
33	93604-18080	PIN, dowel	2				

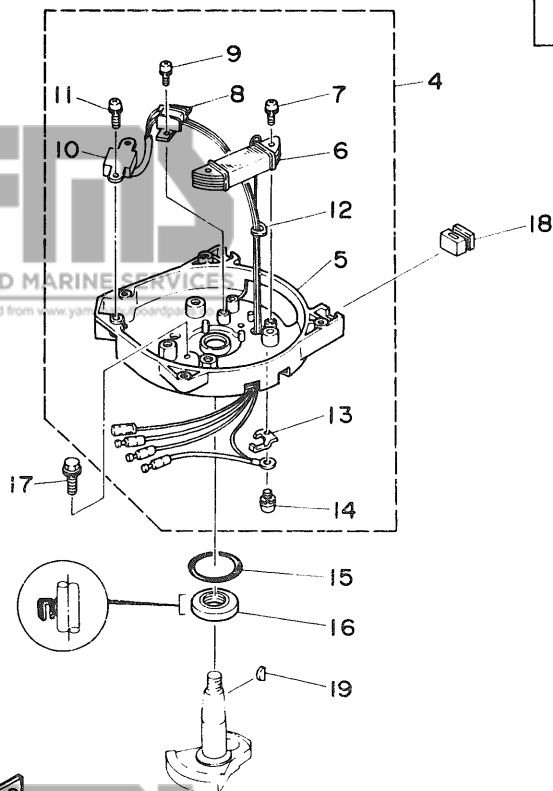
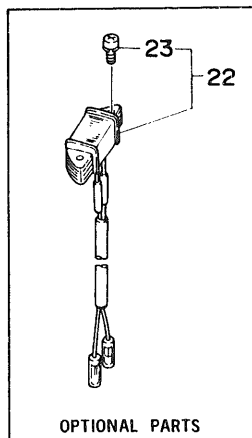
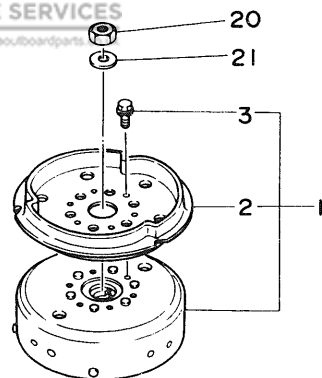
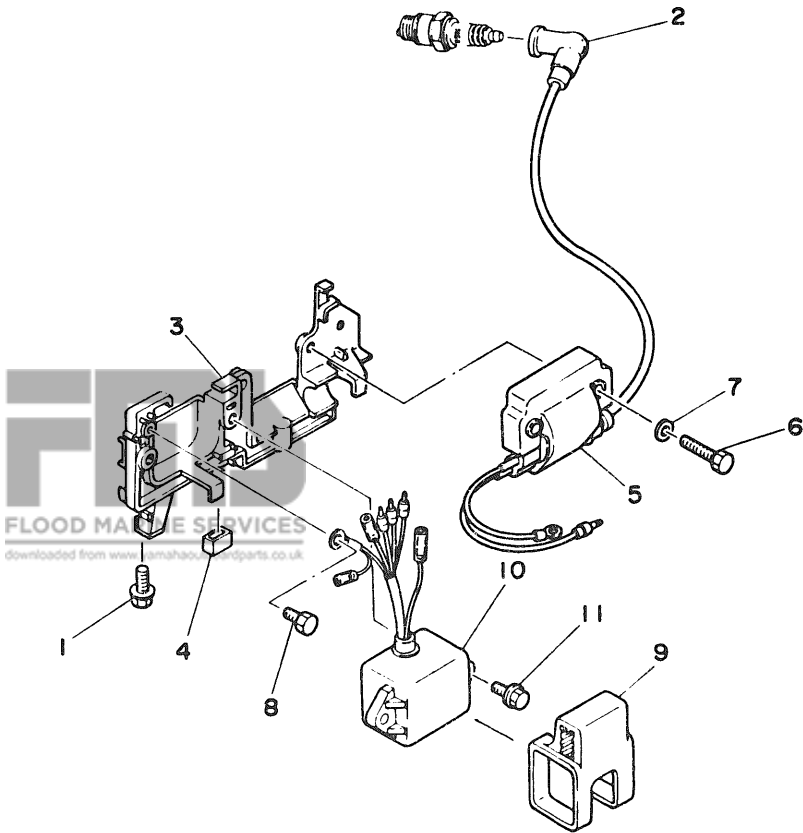


Fig. 8 GENERATOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E0-85550-71	ROTOR ASSY	1	13	6E0-81328-70	.CLAMP	1
2	6E0-15723-00-94	.PULLEY, starter	1	14	90159-04035	.SCREW, with washer	1
3	90105-06M14	.BOLT, washer based	3	15	93210-42159	O-RING	1
4	6E0-85560-70	BASE ASSY	1	16	93102-20M25	OIL SEAL	1
5	6E0-15359-00-94	.HOUSING, oil seal	1	17	90105-06M14	BOLT, washer based	2
6	6E0-85520-70	.COIL, charge	1	18	6E0-24183-00	DAMPER, locating 3	2
7	90159-05038	.SCREW, with washer	2	19	90280-04M06	KEY, woodruff	1
8	6E0-85595-70	.COIL, pulser	1	20	90170-10113	NUT	1
9	90159-04036	.SCREW, with washer	2	21	90201-10269	WASHER, plate	1
10	6E0-85592-70	.PULSER COIL ASSY	1	22	6E0-81303-80	LIGHTING COIL ASSY (60W)	1 AP
11	90159-05037	.SCREW, with washer	2	23	90159-05040	.SCREW, with washer	2
12	6E0-81336-70	.GROMMET	1				

Fig. 9 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	95895-06016	BOLT, flange	2	7	92990-06600	WASHER, plate	2
2	661-82370-20	PLUG CAP ASSY	1	8	97313-06010	BOLT	1
3	6E0-82316-00-94	BRACKET, ignition coil	1	9	6E0-85548-00	HOLDER	1
4	6E0-82317-00	DAMPER, ignition coil	2	10	6E0-85540-71	C.D.I. UNIT ASSY	1
5	6E0-85570-20	IGNITION COIL ASSY	1	11	90105-06M15	BOLT, washer based	2
6	97313-06030	BOLT	2				



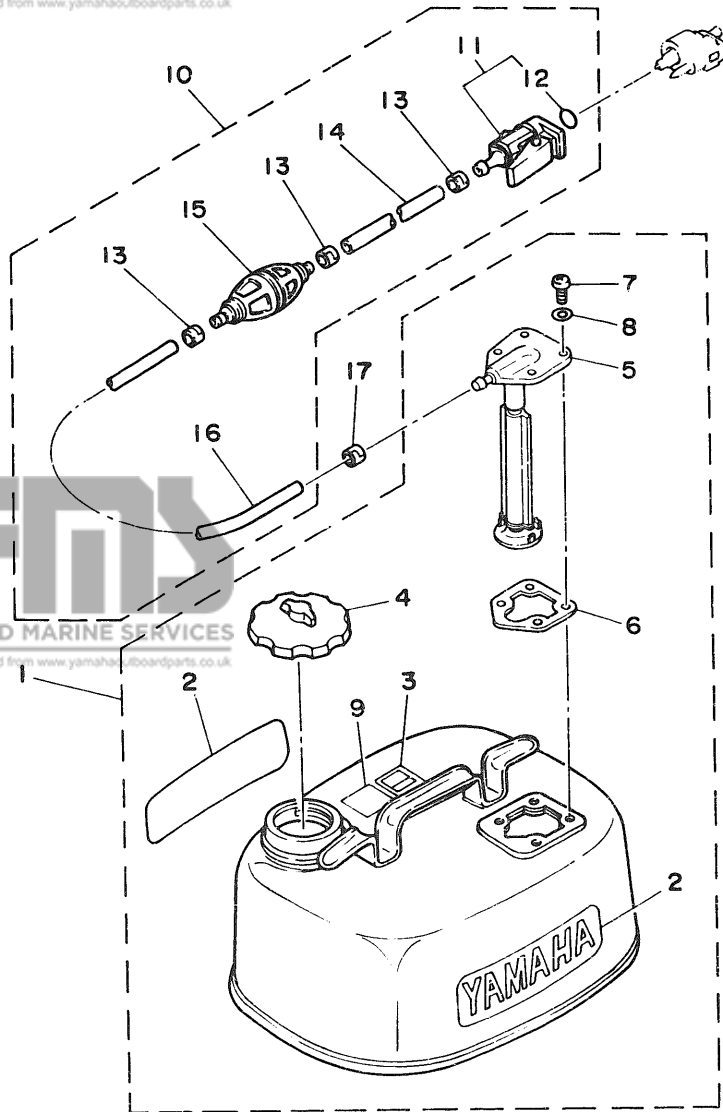


Fig. 10 ALTERNATE 1 (5CS MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-W2420-63-24	FUEL TANK ASSY	1	10	6Y0-24306-04	FUEL PIPE COMP. 1	1
2	6Y1-24246-00	.GRAPHIC, side	2	11	661-24305-00	.FUEL PIPE JOINT COMP. 2	1
3	6Y1-24257-00	.GRAPHIC	1	12	93210-08287	.O-RING	1
4	6Y0-24610-00	.CAP ASSY	1	13	650-24351-01	.BAND 1	3
5	6Y0-24275-60	.FUEL METER COMP.	1	14	90445-11M05	.HOSE (L850)	1
6	663-24268-00	.GASKET, fuel meter	1	15	6Y1-24360-02	.PRIMER PUMP ASSY	1
7	98586-05016	.SCREW, pan head	4	16	90445-11M79	.HOSE	1
8	6Y1-24329-00	.SEAL	4	17	650-24351-01	BAND 1	1
9	6Y1-24255-80	.GRAPHIC, fuel tank 8	1				

Also available in 30m rolls. (Parts No. 90890-56878)

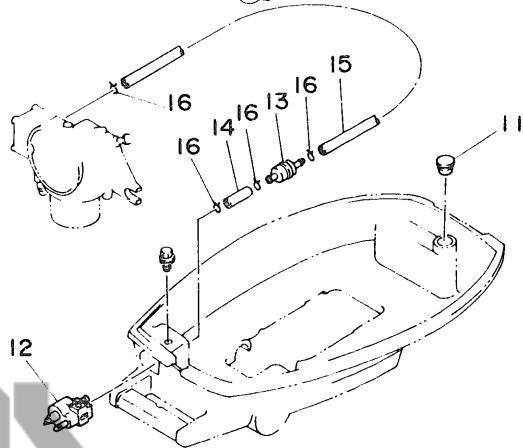
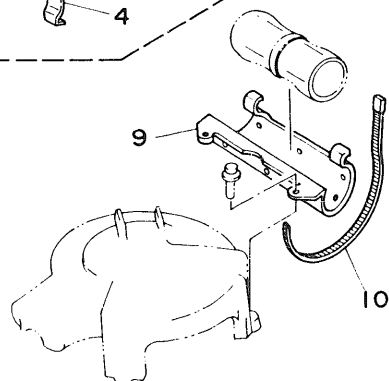
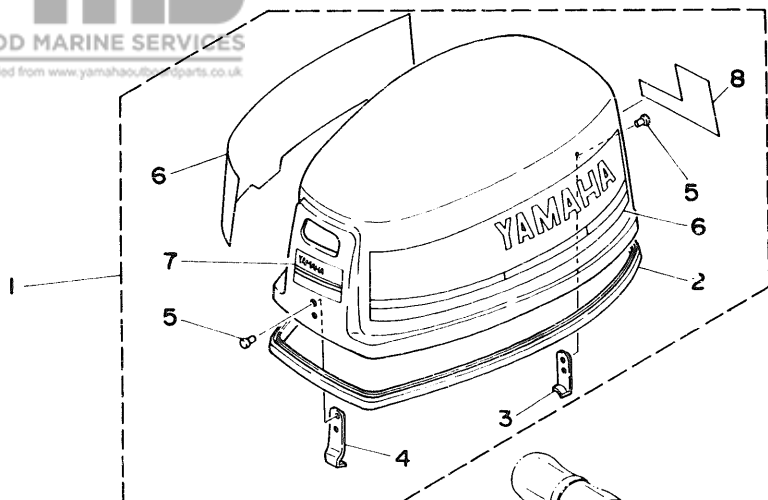
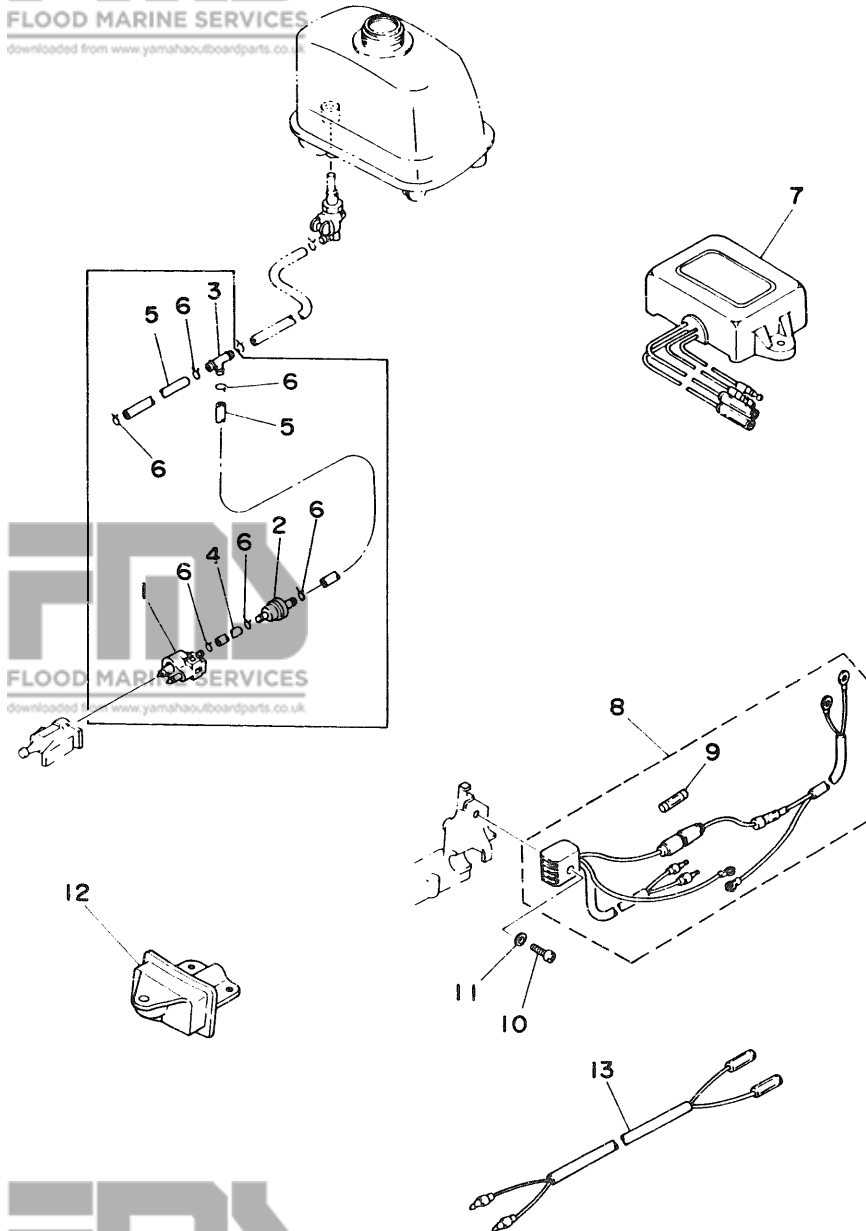


Fig. 11 ALTERNATE 2 (SCS MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E4-42610-24-EJ	TOP COWLING ASSY	1	9	6E1-42643-00	PLATE, clamp	1
2	6E0-42615-00	.SEAL	1	10	90465-13154	CLAMP	1
3	6E0-42647-01	.HOLDER, clamp band	1	11	6E1-24182-00	DAMPER, locating 2	2
4	6E0-42651-01	.HOOK	1	12	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1
5	90266-04M00	.RIVET	4	13	646-24251-02	STRAINER 1	1
6	6E0-W0070-22	.GRAPHIC SET	1	14	90445-09057	HOSE	1
7	6E0-42677-01	.GRAPHIC, front	1	15	90445-09068	HOSE	1
8	6E3-42678-20	.GRAPHIC, rear	1	16	90467-08004	CLIP	4

Fig. 12 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	8	676-81970-00	RECTIFIER ASSY	1
2	646-24251-02	STRAINER 1	1	9	663-82151-00	FUSE (12V-20A)	1
3	688-24378-00	PIPE, joint 4	1	10	98503-05025	SCREW, pan head	1
4	90445-09068	HOSE	1	11	92990-05600	WASHER, plate	1
5	90445-09220	HOSE	2	12	6E0-15758-80-E	GUIDE, rope	1
6	90467-08004	CLIP	6	13	6E0-83553-20	WIRE, lead	1
7	663-81910-10	VOLTAGE REGULATOR ASSY	1				



POWER HEAD
GASKET KIT

CARBURETOR
REPAIR KIT

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

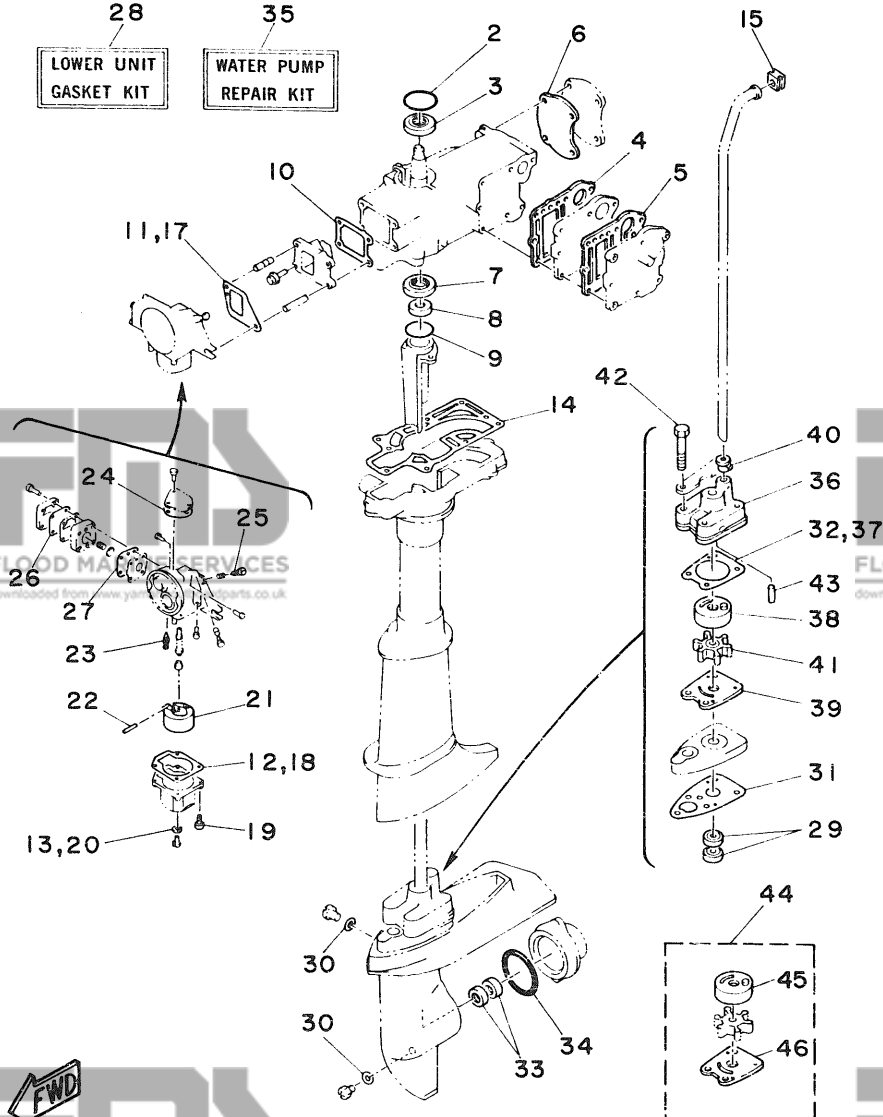


Fig. 13 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E3-W0001-02	POWER HEAD GASKET KIT	1	25	647-14323-00	.SCREW, air adjusting	1
2	93210-42159	.O-RING	1	26	6E0-24471-00	.DIAPHRAGM	1
3	93102-20M25	.OIL SEAL	1	27	6E0-24411-00	.DIAPHRAGM	1
4	6E3-41112-01	.GASKET, exhaust inner cover	1	28	6E0-W0001-20	LOWER UNIT GASKET KIT	1
5	6E3-41114-01	.GASKET, exhaust outer cover	1	29	93101-10M14	.OIL SEAL	2
6	6E3-11193-01	.GASKET, head cover 1	1	30	90430-08020	.GASKET	3
7	93101-20M34	.OIL SEAL	1	31	6E0-45315-00	.PACKING, lower casing	1
8	93101-10M14	.OIL SEAL	1	32	6E0-44315-00	.GASKET, water pump	1
9	93210-31114	.O-RING	1	33	93101-13M12	.OIL SEAL	2
10	6E0-13621-00	.GASKET, valve seat	1	34	93210-48214	.O-RING	1
11	6E0-14198-00	.GASKET	1	35	6E0-W0078-01	WATER PUMP REPAIR KIT	1
12	6E0-14384-00	.GASKET, float chamber	1	36	6E0-44311-00	.HOUSING, water pump	1
13	6A1-14398-00	.GASKET	1	37	6E0-44315-00	.GASKET, water pump	1
14	6E0-45113-00	.GASKET, upper casing	1	38	6E0-44322-01	.INSERT, cartridge	1
15	646-44365-00	.DAMPER, water seal	1	39	6E0-44323-00	.OUTER PLATE, cartridge	1
16	6E0-W0093-01	CARBURETOR REPAIR KIT	1	40	6E0-44366-00	.DAMPER, water seal	1
17	6E0-14198-00	.GASKET	1	41	6E0-44352-00	.IMPELLER	1
18	6E0-14384-00	.GASKET, float chamber	1	42	97395-06045	.BOLT	4
19	98580-04016	.SCREW, pan head	1	43	93604-09066	.PIN, dowel	1
20	6A1-14398-00	.GASKET	1	44	6E0-W0078-0A	CHROME PUMP KIT	1
21	6E7-14385-00	.FLOAT	1	45	6E0-44322-40	.INSERT, cartridge (Chromate)	1
22	647-14386-00	.PIN, float	1	46	6E0-44323-40	.OUTER PLATE, cartridge (Chromate)	1
23	6G8-14392-00	.VALVE, needle	1				
24	6E0-14227-00	.GASKET	1				

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6E5-11372-00	1- 5
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6G1-11681-00	1-33
6E5-12411-00	1-45
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6E0-13621-00	2- 3
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6E0-14157-00	2-16
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90445-07M51	1-13	93101-13M12	7-22	97313-05020	6- 5		
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