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6D(6H8)
8C(6G1)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 6C '85(6H6), 6D '85(6H8) and 8C '85(6G1). When you are ordering replacement parts for the 6C '85(6H6), 6D '85(6H8) and 8C '85(6G1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
S.T.D.	Standard
O.S.	Over Size

3. Parts which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

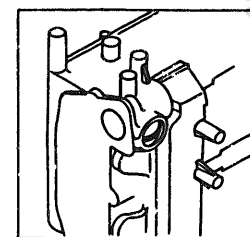
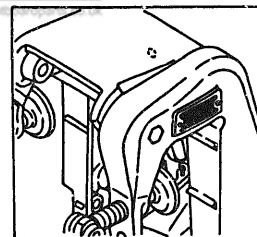
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

A Engine Serial No.	6CM S:002189 and following L:301772 and following UL:700152 and following
	6CEM S:100236 and following L:400251 and following UL:750106 and following
	6DM S:000557 and following L:300191 and following UL:700101 and following
	6DEM S:100176 and following L:400116 and following UL:750101 and following
	8CM S:009590 and following L:306535 and following UL:700427 and following
	8CEM S:100577 and following L:400529 and following UL:750241 and following



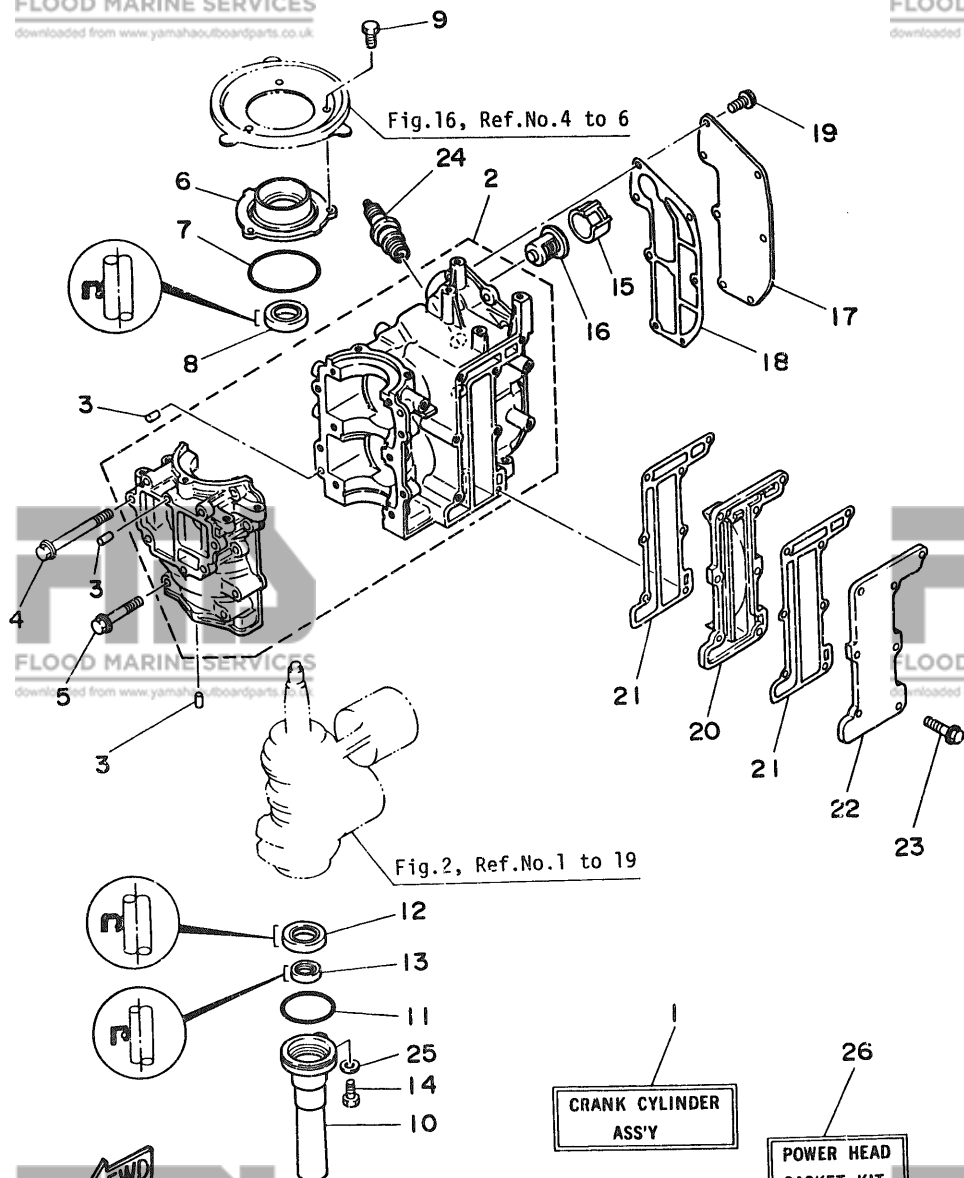
Color Code	Color Name	Abbreviate
EJ	METALIC MARINE BLUE	MMB
36	CLEAN WHITE	W

Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-W0090-00-EJ	CRANK CYLINDER ASS'Y(6C/8C MODEL) (Ref. No. 2 to 25, and Fig. 2, Ref. No. 1 to 19)	1 U.R.	12	93102-20M15	OIL SEAL	1
※	661-W0090-20-EJ	CRANK CYLINDER ASS'Y(6C/8C MODEL) (Ref. No. 2 to 25, and Fig. 2, Ref. No. 1 to 19)	1 U.R.	13	93101-11M23	OIL SEAL	1
※	6H8-W0090-00-EJ	CRANK CYLINDER ASS'Y(6D Model) (Ref. No. 2 to 25, and Fig. 2, Ref. No. 1 to 19)	1 U.R.	14	97395-06016	BOLT	1
2	661-15100-00-94	CRANKCASE ASS'Y	1	15	90387-22M50	COLLAR	1
3	93604-08062	PIN, dowel B	4	16	677-12411-00	THERMOSTAT	1
4	90105-06M26	BOLT	6	17	661-11191-00-9M	COVER, cylinder head	1
5	90105-06M25	BOLT	4	18	661-11193-00	GASKET, head cover	1
6	661-15359-00-94	HOUSING, oil seal 1	1	19	90105-06M14	BOLT	7
7	93210-54M54	O-RING	1	20	661-41111-01-9M	INNER COVER, exhaust	1
8	93102-20M15	OIL SEAL	1	21	661-41112-01	GASKET, exhaust inner cover	2
9	97313-06016	BOLT	3	22	661-41113-01-9M	OUTER COVER, exhaust	1
10	661-15396-00-9M	HOUSING, oil seal 2	1	23	95895-06025	BOLT	7
11	93210-42159	O-RING	1	24	94701-00217	PLUG, spark (B7HS 10) NGK	2 U.R.
				※	94702-00271	PLUG, spark (BR7HS 10) HGK	2 U.R.
				※	94701-00273	PLUG, spark (B6HS 10) NGK	2 U.R.
				25	92990-06600	WASHER	1
				■ 26	6G1-W0001-00	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 25 for detail service parts.



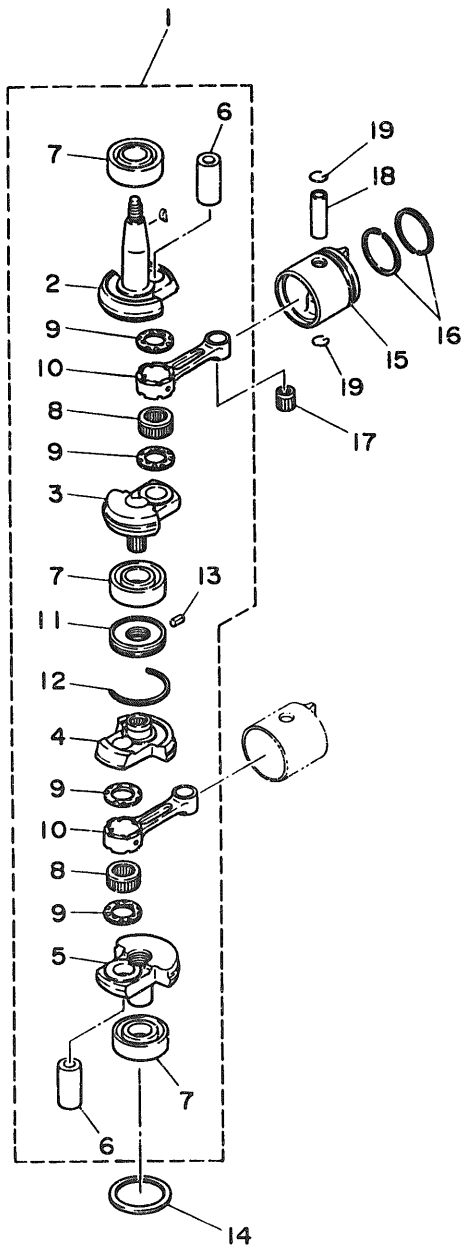
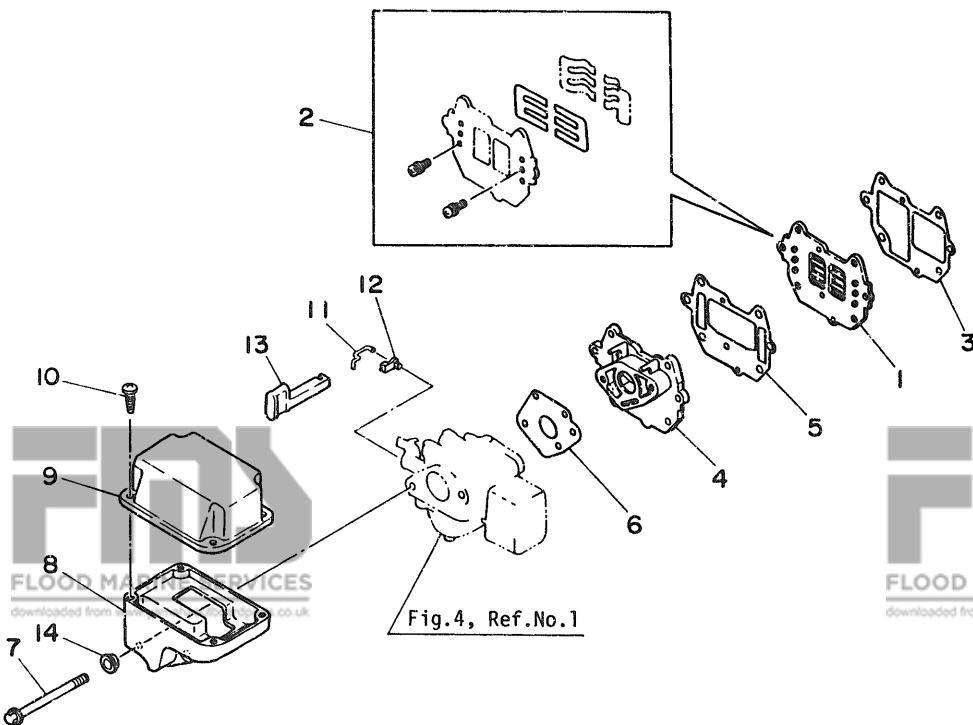


Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-11400-00	CRANK ASS'Y	1	11	6G1-11515-00-94	SEAL, labyrinth	1
2	6G1-11412-00	CRANK 1	1	12	93440-47055	CIRCLIP	1
3	6G1-11422-00	CRANK 2	1	13	91609-20008	PIN, spring	1
4	6G1-11432-00	CRANK 3	1	14	90201-41303	WASHER, plate	1
5	6G1-11442-00	CRANK 4	1	15	6G1-11631-00-98	PISTON	2
6	6G1-11681-00	PIN, crank	2	16	6G1-11610-00	PISTON RING SET	2
7	93306-20411	BEARING (B3062)	3	17	93310-112V0	BEARING	2
8	93310-418V1	BEARING	2	18	6G1-11633-00	PIN, piston	2
9	90209-18112	WASHER	4	19	93450-13022	CIRCLIP	4
10	6G1-11651-00	ROD, connecting	2				

Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-13610-00	REED VALVE ASS'Y	1	8	6G1-14417-00	COVER 1	1
2	6G1-W0004-00	. REED SEY	1	9	6G1-14418-00	COVER 2	1
3	6G1-13621-00	PACKING, valve seat	1	10	97780-50514	SCREW	4
4	6G1-13641-00-94	MANIFOLD, intake	1	11	6G1-41256-00	ROD, choke link	1
5	6G1-13645-00	GASKET, intake manifold	1	12	6G1-41262-02	JOINT, choke lever	1
6	6G1-14198-00	GASKET	1	13	6G1-41271-00	KNOB, choke	1
7	90105-06M27	BOLT	2	14	6G1-42542-00	PIPE 1	2



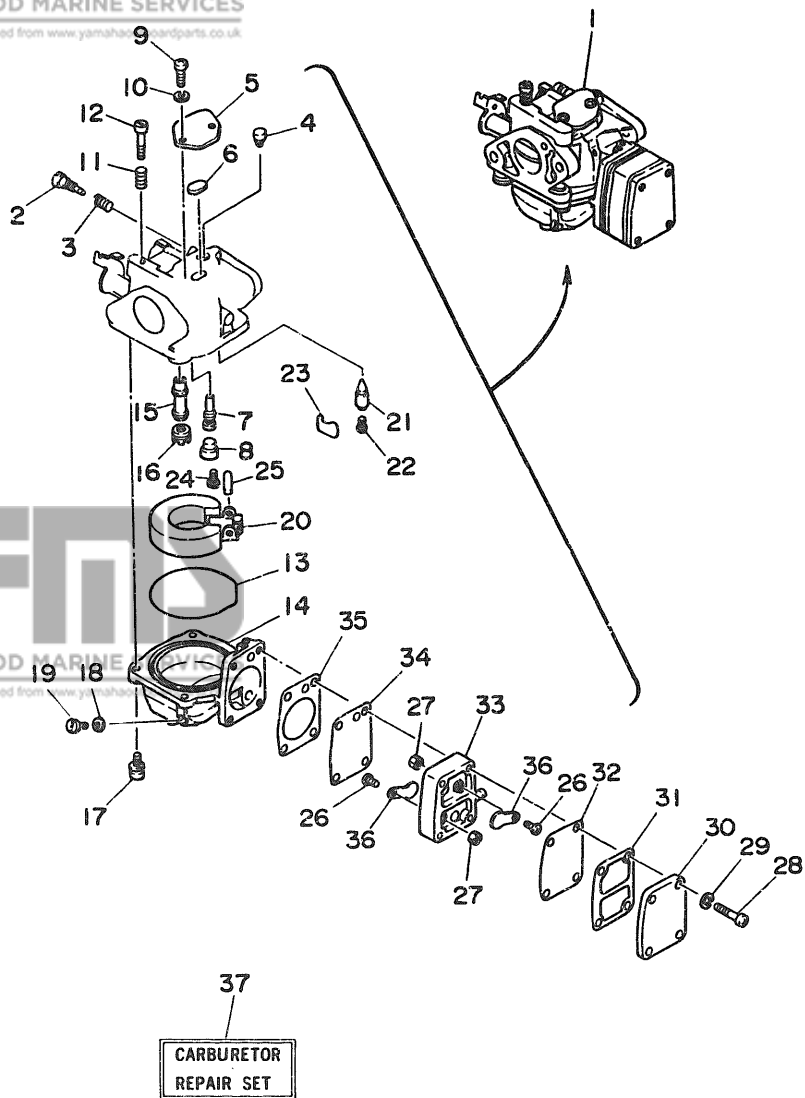


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-14301-00	CARBURETOR ASS'Y (8C Model)	1 U.R.	17	90159-04M00	. SCREW, with washer	4
※	6H6-14301-00	CARBURETOR ASS'Y (6C Model)	1 U.R.	18	661-14398-00	. WASHER	1
※	6H8-14301-00	CARBURETOR ASS'Y (6D Model)	1 U.R.	19	661-14992-00	. SCREW, drain	1
2	679-14923-00	. SCREW, adjusting	1	20	661-14985-00	. FLOAT COMP.	1
3	679-14555-00	. SPRING	1	21	661-14546-00	. VALVE, float	1
4	661-14966-00	. CAP	1	22	676-14186-00	. PIN, valve	1
5	661-14527-00	. PLATE	1	23	663-14159-00	. CLIP	1
6	661-14126-00	. PACKING	1	24	98502-04008	. SCREW	1
7	661-14948-05	. JET, slow (#45)	1	25	688-14548-00	. PIN, arm	1
8	676-14966-00	. CAP	1	26	98902-03006	. SCREW	2
9	97803-04010	. SCREW	2	27	95302-03600	. NUT	2
10	92903-04100	. WASHER	2	28	97803-04025	. SCREW	4
11	90501-10326	. SPRING	1	29	92903-04100	. WASHER	4
12	663-14523-00	. SCREW, stop	1	30	661-24452-00	. COVER, pump	1
13	661-14984-00	. GASKET, float chamber	1	31	661-24432-00	. PACKING	1
14	661-14980-00	. BODY FLOAT CHAMBER COMP.	1	32	661-24471-00	. DIAPHRAGM	1
15	661-14947-00	. NOZZLE, main (8C Model)	1 U.R.	33	661-24412-00	. BODY, pump	1
※	6H6-14947-00	. NOZZLE, main (6C Model)	1 U.R.	34	661-24411-00	. DIAPHRAGM	1
※	6H8-14547-00	. NOZZLE, main (6D Model)	1 U.R.	35	661-24431-00	. PACKING	1
16	676-14943-26	. JET, main (#98) (8C Model)	1 U.R.	36	661-24421-00	. VALVE, check	2
※	676-14943-19	. JET, main (#80) (6C Model)	1 U.R.	※ 37	661-W0093-00	CARBURETOR REPAIR SET	1
※	676-14943-27	. JET, main (#100) (6D Model)	1 U.R.				

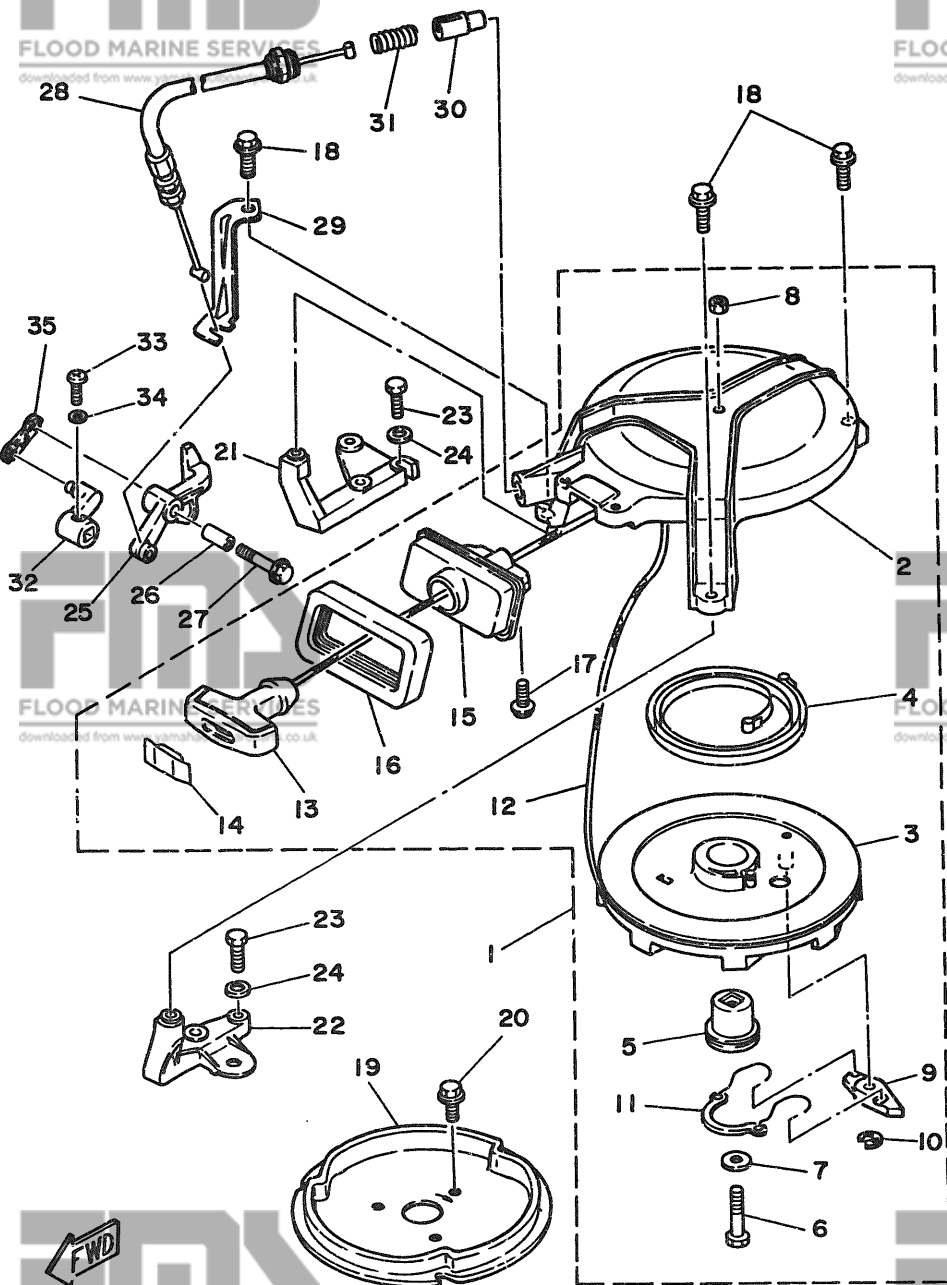
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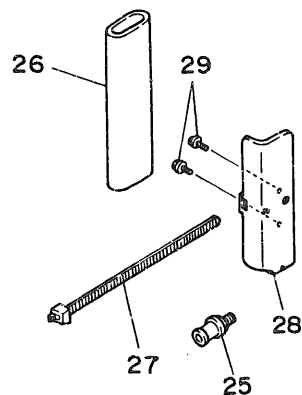
※ See Fig. 25 for detail service parts.

Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-15710-80	STARTER ASS'Y	1	19	6G1-15723-00-94	PULLEY, starter	1
2	6G1-15711-80-94	CASE, starter	1	20	90105-06M29	BOLT	3
3	6G1-15714-00	DRUM, sheave	1	21	6G1-15771-00-94	STAY 1	1
4	90510-08M03	SPRING, spiral	1	22	6G1-15772-00-94	STAY	1
5	6G1-15717-00	SHAFT	1	23	97313-06020	BOLT	4
6	97313-06035	BOLT	1	24	92903-06600	WASHER	4
7	90201-06M30	WASHER, plate	1	25	6G1-15746-81	ARM	1
8	95303-06600	NUT	1	26	6G1-15764-00	COLLAR	1
9	677-15741-01	PAWL, drive	1	27	90105-06M24	BOLT	1
10	93430-06M02	CIRCLIP	1	28	6G1-15770-81	WIRE COMP., starter stop	1
11	6G1-15705-00	SPRING	1	29	6G1-15774-81	STAY 4	1
12	*	WIRE (1850mm)	1	30	656-15748-00	PLUNGER, starter stop	1
13	6G1-15755-00	HANDLE, starter	1	31	90501-10227	SPRING, compression	1
14	689-15779-01	COVER	1	32	6G1-44125-80	LEVER, shift rod 2	1
15	6G1-15758-00	GUIDE, wire	1	33	97803-05016	SCREW	1
16	6G1-15762-00	SEAL 2	1	34	92903-05600	WASHER	1
17	90105-06M14	BOLT	2	35	6G1-15747-80	LINK	1
18	90105-06M15	BOLT	3				

* Cut from 50m rolls, parts No. 90890-44372, cutting length 1.85m.





Ref.No.	Parts
1	6Y0-24203-1
2	6Y1-24246-1
3	6Y1-24255-1

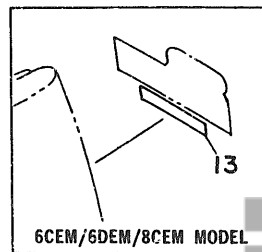
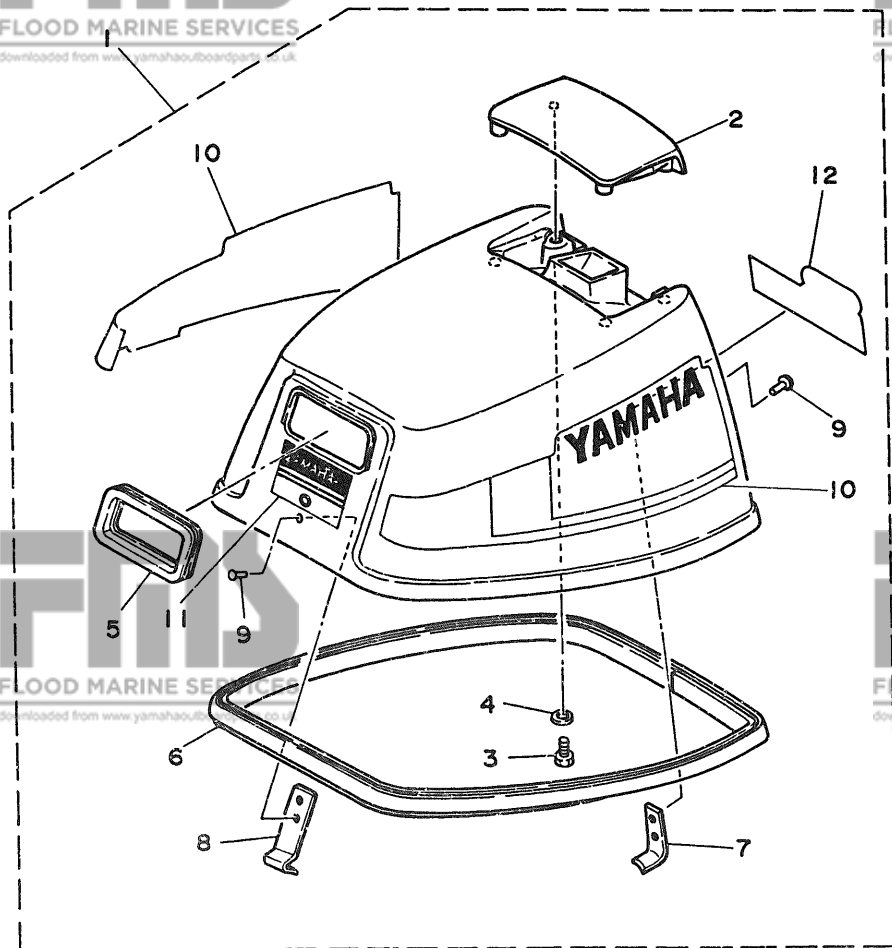
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* Also available in 30m rolls (Parts No. 90890-56878)

Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42610-21-EJ	TOP COWLING ASS'Y (8C Model)	1 U.R.	8	6G1-42651-00	HOOK 1	1
※	6H6-42610-20-EJ	TOP COWLING ASS'Y (6C/6D Model)	1 U.R.	9	90266-04M00	RIVET	4
2	6G1-42613-00-EJ	MOLDING, air duct	1	10	6G1-W0070-20	GRAPHIC SIDE SET	1
3	97313-06012	BOLT	4	11	6G1-42677-01	GRAPHIC, front	1
4	92903-06600	WASHER	4	12	6G1-42678-20	GRAPHIC, rear (8C Model)	1 U.R.
5	6G1-15761-00	SEAL 1	1	※	6H6-42678-20	GRAPHIC, rear (6C/6D Model)	1 U.R.
6	6G1-42615-00	SEAL	1	13	6G1-42683-00	MARK, cowling (6CEM/6DEM/8CEM Model)	1
7	6G1-42647-00	HOLDER, clamp band	1				

※ Not shown



FLOOD MARINE SERVICES
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GROMMET 3	1
GROMMET 4	1
GROMMET	1



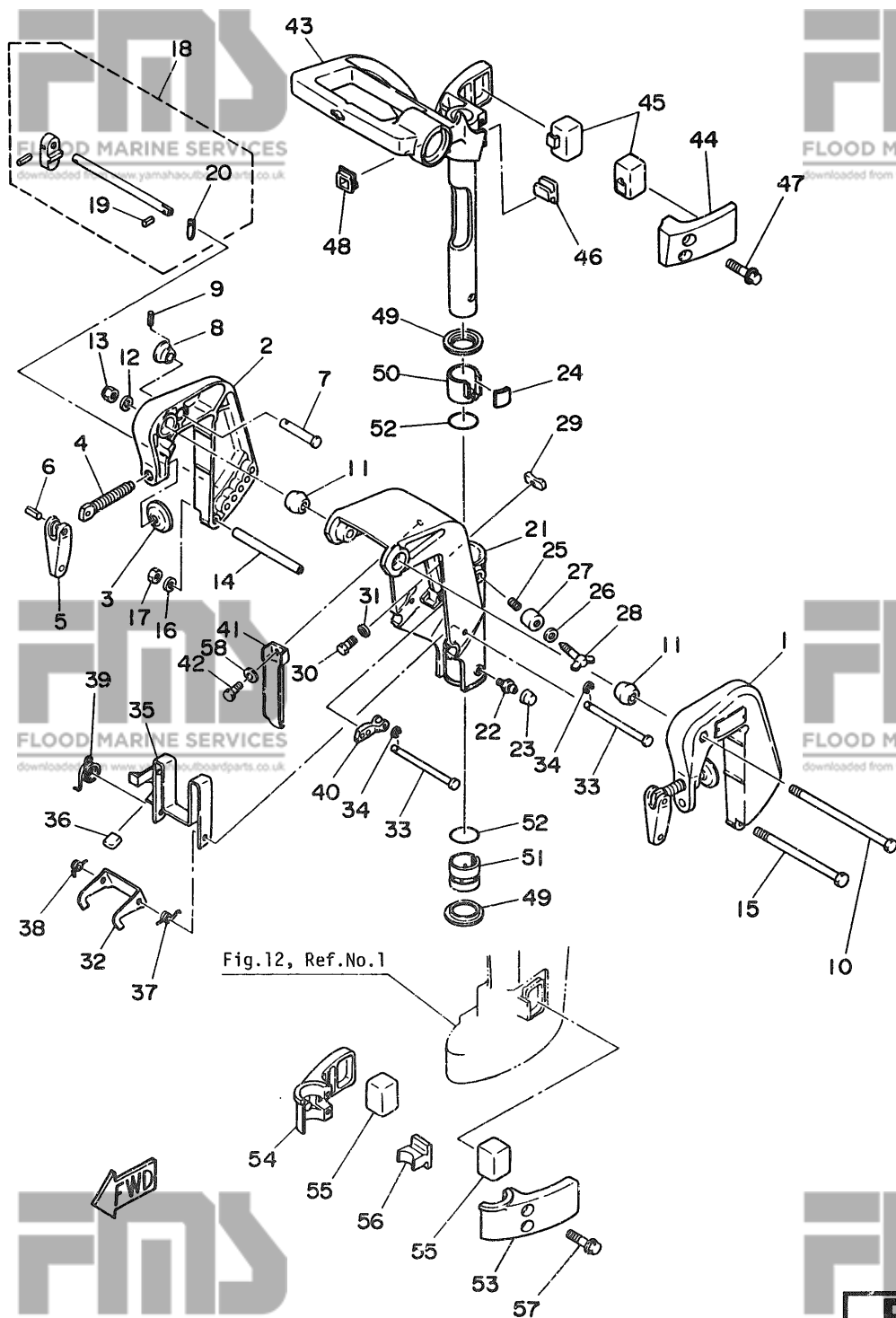


Fig. 9 BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-43111-00-EJ	BRACKET, clamp 1	1	30	97395-06010	BOLT	1
2	6G1-43112-00-EJ	BRACKET, clamp 2	1	31	92990-06600	WASHER	1
3	620-43114-00	PAD, transom clamp	2	32	6G1-43614-00	PLATE, tilt lock	1
4	5G1-43116-00	SCREW, transom clamp	2	33	6G1-43659-00	SHAFT, reverse lock	2
5	6E0-43118-00	HANDLE, transom clamp	2	34	93430-05027	CIRCLIP	2
6	90254-04M00	PIN	2	35	6G1-43681-00	LEVER, shallow water drive	1
7	689-43191-00	SHAFT, stopper	1	36	6G1-43318-01	COVER	1
8	689-43192-01	KNOB, stopper	1	37	90508-10M15	SPRING	1
9	91690-30016	PIN, spring	1	38	90508-10M16	SPRING	1
10	90101-08M73	BOLT	1	39	90508-14M17	SPRING	1
11	6G1-43136-00	PIECE, friction	2	40	6G1-43615-00	PLATE, tilt lock	1
12	92990-08600	WASHER	1	41	6G1-42731-00-36	CARRYING HANDLE	1
13	90185-08M00	NUT, self-locking	1	42	97395-08016	BOLT	1
14	90387-06M28	COLLAR	1	43	6G1-42511-01-EJ	BRACKET, steering	1
15	97395-06135	BOLT	1	44	6G1-44511-00-EJ	COVER, upper mount 1	1
16	92990-06600	WASHER	1	45	6G1-44514-00	MOUNT, upper side	2
17	95380-06600	NUT	1	46	6G1-44516-00	MOUNT, upper front	1
18	6G1-43160-00	TIPT ROD ASS'Y	1	47	95895-06035	BOLT	2
19	91690-30008	. PIN, spring	1	48	6G1-42551-00	GROMMET 1	1
20	656-43165-01	. STOPPER PLATE, tilt lock	1	49	6G1-42535-00	WASHER, thrust 1	2
21	6G1-43311-01-EJ	BRACKET, swivel 1	1	50	6G1-42537-00	BUSHING, pivot shaft 1	1
22	93700-06004	NIPPLE, grease	1	51	6G1-42538-00	BUSHING, pivot shaft 2	1
23	663-45119-00	CAP, grease nipple	1	52	93210-30M31	O-RING	2
24	6G1-42528-00	PIECE, friction	1	53	6G1-44551-00-EJ	HOUSING, lower mount 1	1
25	90501-18M00	SPRING, compression	1	54	6G1-44552-00-EJ	HOUSING, lower mount 2	1
26	92990-08600	WASHER	1	55	6G1-44555-00	MOUNT, lower side	2
27	6G1-43373-00	SEAL	1	56	6G1-44557-00	MOUNT, lower front	1
28	6G1-42529-00	SCREW, friction piece	1	57	95895-06035	BOLT	2
29	6G1-44532-00	STOPPER, upper mount	1	58	92990-08600	WASHER	1

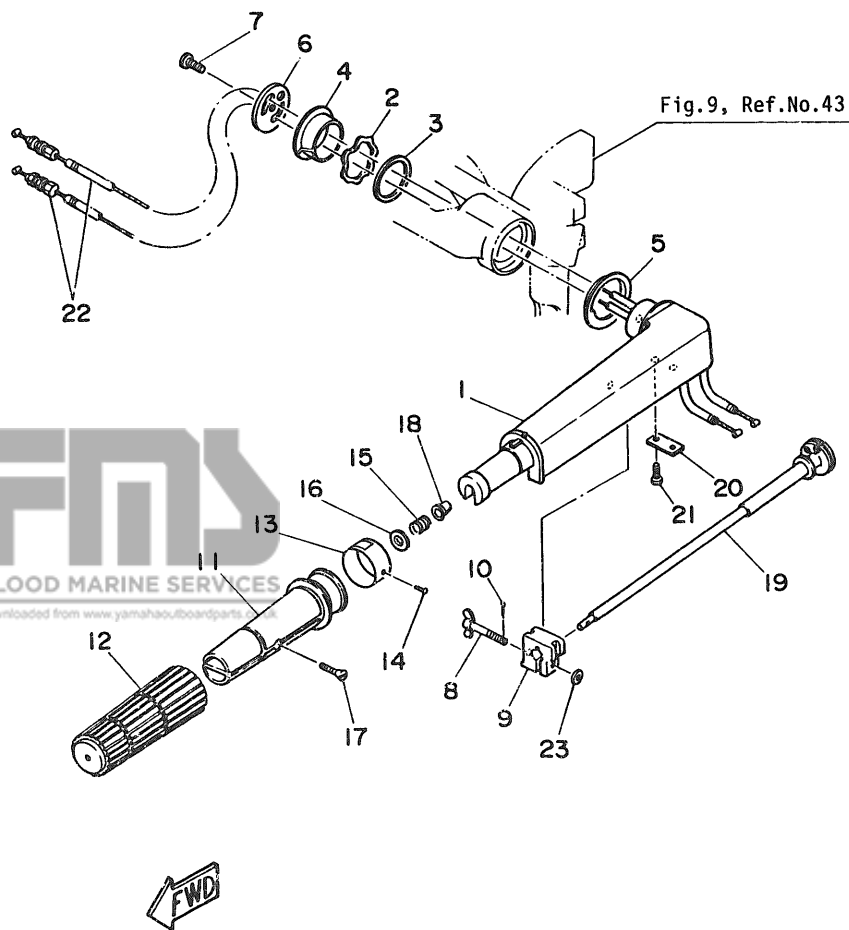


Fig. 10 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-42111-01-EJ	HANDLE, steering	1	13	661-42137-00	INDICATOR, throttle	1
2	90206-35M11	WASHER, wave	1	14	90269-02001	RIVET	1
3	90202-35M24	WASHER, plate	1	15	90501-23215	SPRING	1
4	90386-34M40	BUSHING	1	16	92903-10600	WASHER, plate	1
5	90386-43M55	BUSHING	1	17	98190-05025	SCREW	1
6	661-42131-00	COVER, handle steering	1	18	90386-08032	BUSHING	1
7	97395-06016	BOLT	1	19	661-42138-00	LEVER, throttle	1
8	661-42125-00	BOLT, friction adjusting	1	20	6E0-42159-00	STAY	1
9	661-42126-00	PIECE, friction	1	21	97890-05012	SCREW	2
10	91490-16010	PIN, cotter	1	22	661-26301-01	THROTTLE WIRE COMP.	1
11	664-42119-00	GRIP, steering handle	1	23	90202-05088	WASHER	1
12	661-42177-00	HANDLE	1				

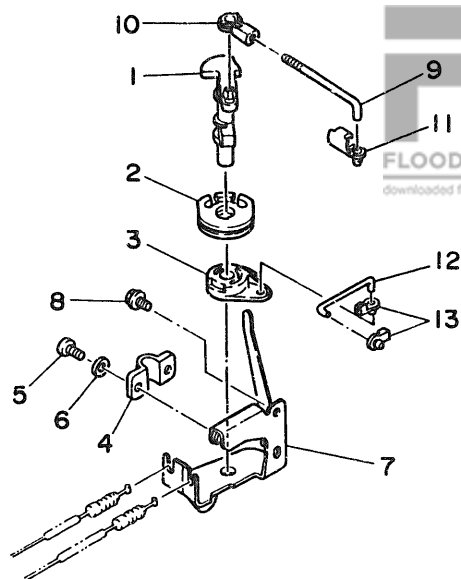


Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41631-00	LEVER, magneto control 1	1	16	97803-05016	SCREW	1
2	6G1-41638-00	PULLEY	1	17	92903-05600	WASHER	1
3	6G1-41283-01	LEVER, free accel.	1	18	6G1-44121-01	LEVER, shift rod	1
4	6G1-41661-00	BRACKET 1	1	19	6G1-41662-00	BRACKET 2	2
5	97803-05010	SCREW	2	20	90105-06M14	BOLT	2
6	92903-05600	WASHER	2	21	6G1-44116-01	SPRING	1
7	6G1-14497-80	STAY, throttle wire	1	22	97395-06012	BOLT	1
8	90105-06M23	BOLT	2	23	92990-06600	WASHER	1
9	6G1-41238-00	JOINT, link 1	1	24	6G1-44110-00	SHIFT ROD ASS'Y	1
10	662-41237-01	JOINT, link 2	1	25	91690-20010	. PIN, spring	1
11	6E9-41237-00	JOINT, link 2	1	26	92990-05600	. WASHER	1
12	6G1-41211-00	LINK, accel.	1	27	6G1-44145-00	CONNECTOR, shift rod	1
13	661-41262-02	JOINT, choke lever	2	28	6G1-44146-00	CONNECTOR, shift rod	1
14	6G1-44111-00	HANDLE, gear shift	1	29	90109-06M17	BOLT	1
15	93210-12327	O-RING	1	30	95380-06600	NUT	1

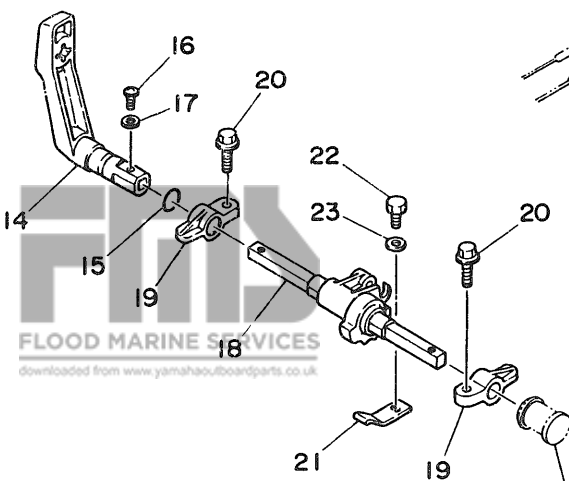
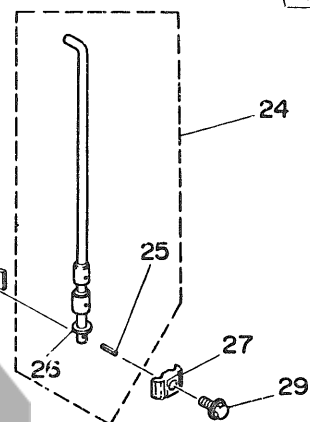


Fig.8, Ref.No.14



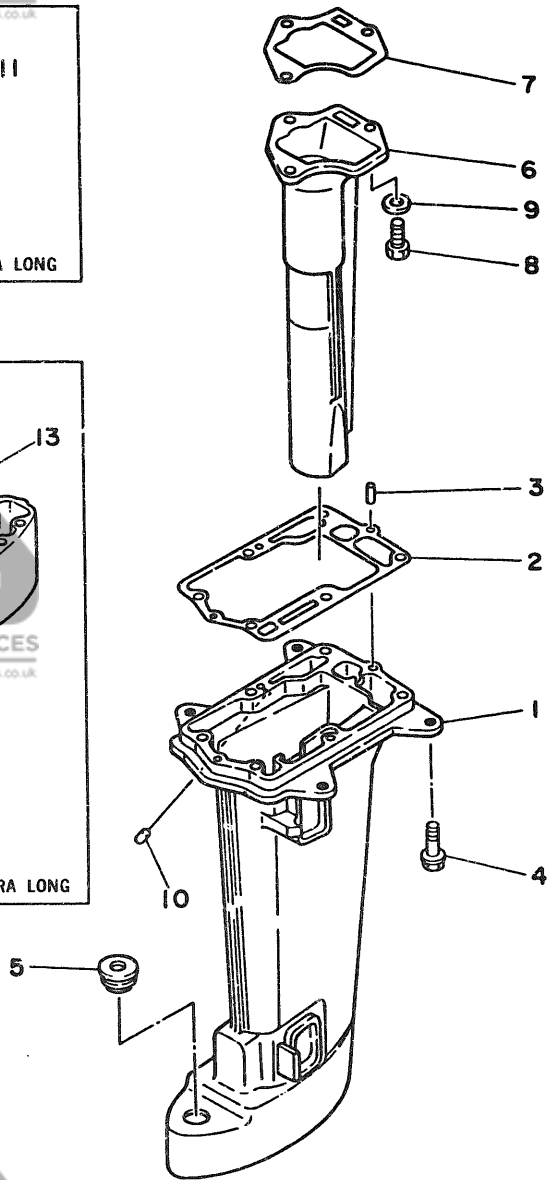
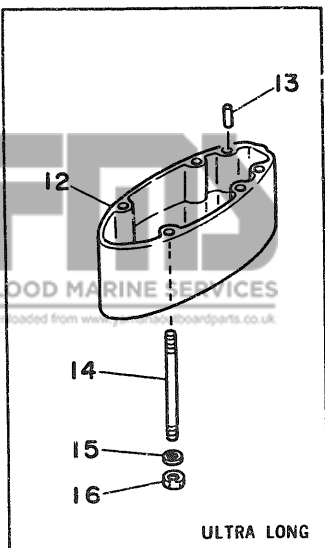
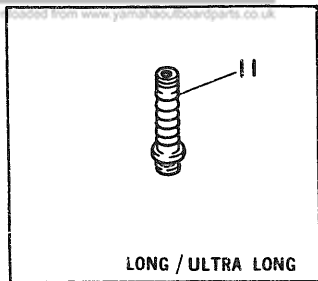


Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45111-00-EJ	CASING, upper (Short)	1 U.R.	8	97395-06020	BOLT	3
※	6G1-45111-10-EJ	CASING, upper (Long/Ultra Long)	1 U.R.	9	92990-06600	WASHER	3
2	6G1-45113-00	GASKET, upper casing	1	10	6G1-45135-00	PIPE 1	1
3	93604-08062	PIN, dowel B	2	11	655-44147-00	BOOT, shift rod (Long/Ultra Long)	1
4	95895-06030	BOLT	6	12	6G1-45211-20-EJ	EXTENSION (Ultra Long)	1
5	90480-20M29	GROMMET	1	13	93604-08062	PIN, dowel (Ultra Long)	2
6	6G1-41131-00-9M	MANIFOLD, exhaust (8C Model)	1 U.R.	14	90116-06M18	BOLT, stud (Ultra Long)	4
※	6H6-41131-00-9M	MANIFOLD, exhaust (6C Model)	1 U.R.	15	92990-06600	WASHER (Ultra Long)	4
※	6H8-41131-00-9M	MANIFOLD, exhaust (6D Model)	1 U.R.	16	95780-06300	NUT (Ultra Long)	4
7	6G1-41133-00	GASKET, exhaust manifold	1				

※ Not shown.

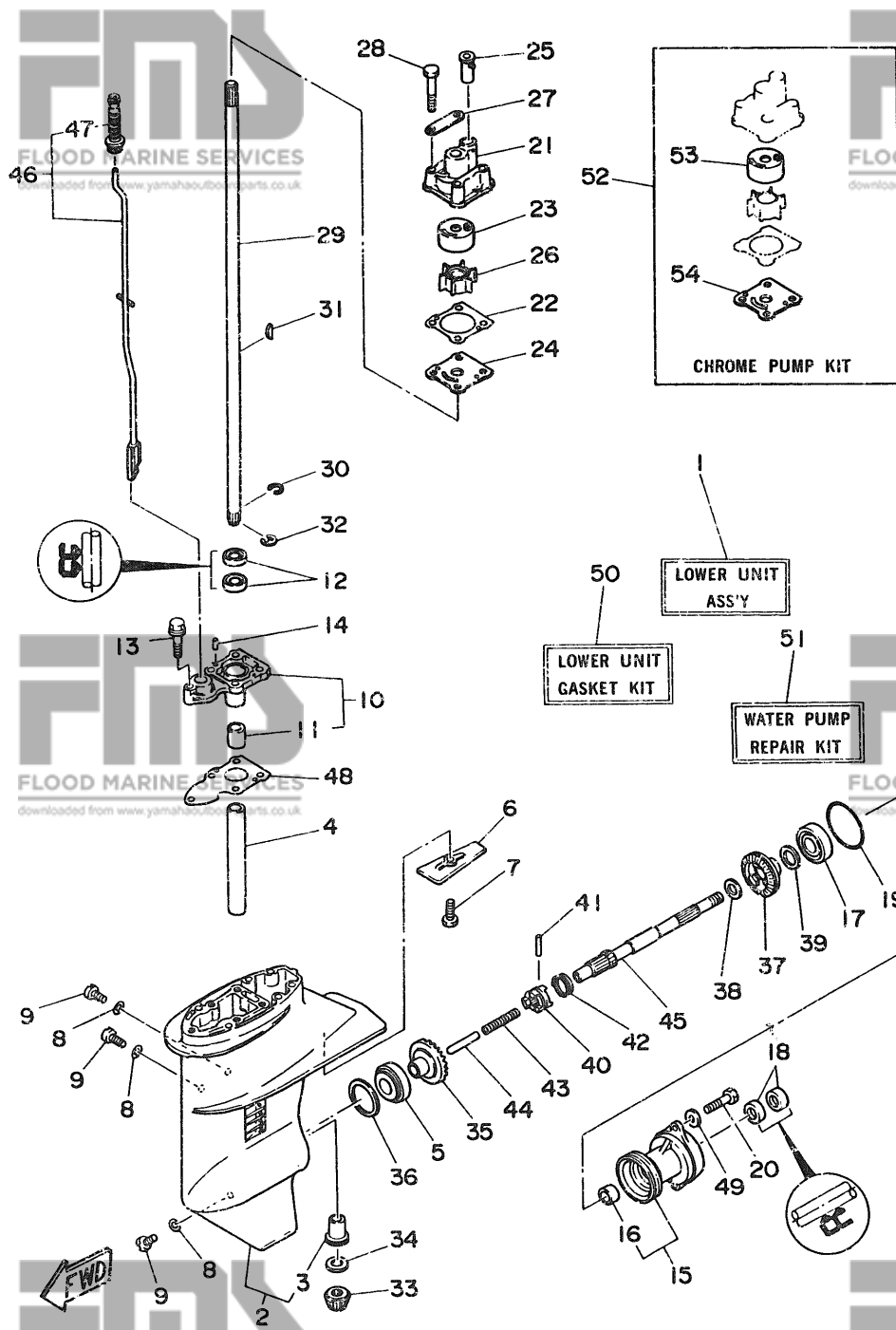


Fig. 13 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45300-09-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 49)	1 U.R.	31	90280-03024	KEY, woodruff	1
2	6G1-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 49)	1 U.R.	32	93430-06005	CIRCLIP	1
3	6G1-45311-00-EJ	CASING, lower	1	33	6G1-45551-00	PINION	1
4	6G1-45317-09	BUSHING	1	34	6G1-45533-00-19	WASHER, thrust 1 (1.9mm)	1 U.R.
5	90387-14M49	COLLAR	1		6G1-45533-00-20	WASHER, thrust 1 (2.0mm)	1 U.R.
6	93332-000U4	BEARING	1		6G1-45533-00-21	WASHER, thrust 1 (2.1mm)	1 U.R.
7	6G1-45251-00	ANODE	1		6G1-45533-00-22	WASHER, thrust 1 (2.2mm)	1 U.R.
8	97395-06012	BOLT	1	35	6G1-45560-00	GEAR 1 ASS'Y	1
9	90430-08020	GASKET	3	36	664-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
10	90340-08014	PLUG	3		664-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
11	6G1-45331-00-9M	HOUSING, bearing	1		664-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
12	6G1-45316-09	BUSHING	1		664-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
13	93101-11M23	OIL SEAL	1		664-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
14	97375-96030	BOLT	1	37	6G1-45571-00	GEAR 2	1
15	93604-08062	PIN, dowel B	2	38	90201-15M89	WASHER, plate	1
16	6G1-45361-00-EJ	CAP, lower casing	1	39	647-45567-00	SHIM, gear adjust (0.1mm)	1 U.N.
17	6G1-45362-09	BUSHING	1	40	6G1-45631-00	CLUTCH, dog	1
18	93306-004U0	BEARING	1	41	6G1-45632-00	PIN, cross	1
19	93101-15074	OIL SEAL	2	42	654-45633-00	RING, cross pin	1
20	93210-49046	O-RING	1	43	90501-10064	SPRING, compression	1
21	97395-06016	BOLT	2	44	6G1-45635-00	PLUNGER, shift	1
22	6G1-44311-00	HOUSING, water pump	1	45	6G1-45611-01	SHAFT, propeller	1
23	6G1-44315-00	GASKET, water pump	1	46	6G1-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
24	6G1-44322-00	INSERT, cartridge	1	*	6G1-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
25	6G1-44323-00	OUTER PLATE, cartridge	1	*	6G1-44150-20	SHIFT CAM ASS'Y (Ultra Long)	1 U.R.
26	647-44366-00	DAMPER, water seal	1	47	655-44147-00	BOOT, shift rod	1
27	6G1-44352-00	IMPELLER	1	48	6G1-45315-00	PACKING, lower casing	1
28	6G1-44328-00	PLATE	2	49	92990-06600	WASHER	2
29	97395-06045	BOLT	4	▲ 50	6G1-W0001-20	LOWER UNIT GASKET KIT	1
30	6G1-45511-00	SHAFT, drive (Short)	1 U.R.	★ 51	6G1-W0078-00	WATER PUMP REPAIR KIT	1
31	6G1-45511-10	SHAFT, drive (Long)	1 U.R.	52	6G1-W0078-0A	CHROME PUMP KIT	1
32	6G1-45511-20	SHAFT, drive (Ultra Long)	1 U.R.	53	6G1-44322-40	INSERT, cartridge	1
33	90467-09M05	CLIP	1	54	6G1-44323-40	OUTER PLATE, cartridge	1

※ Not shown

▲ See Fig. 25 for detail service parts.

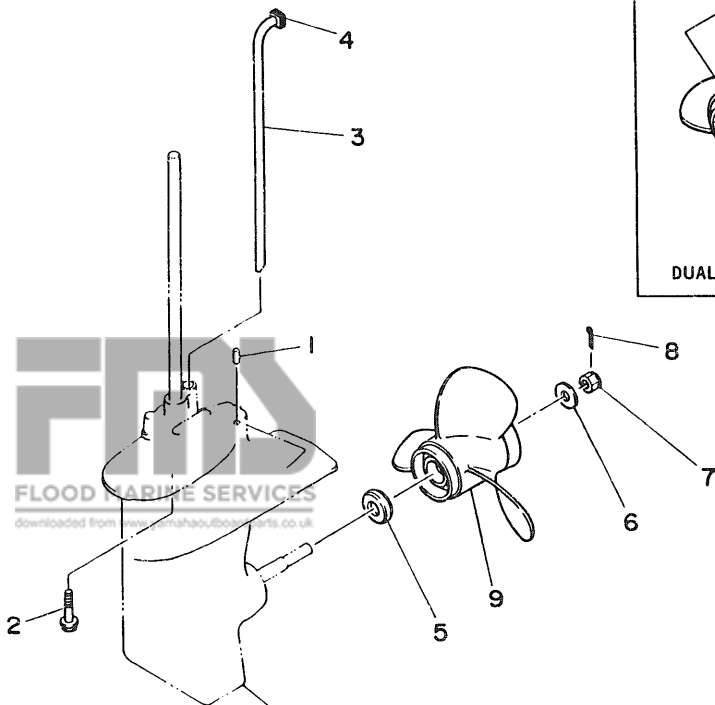


Fig.13, Ref.No.1
LOWER UNIT ASS'Y



Fig. 14 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93604-08062	PIN, dowel	2	8	91490-30020	PIN, cotter	1
2	95895-06030	BOLT	4	9	6G1-45941-00-36	PROPELLER ASS'Y (3x8"x8"x-N)	1 U.R.
3	6G1-44361-00	TUBE, water (Short)	1 U.R.		6G1-45943-00-36	PROPELLER ASS'Y (3x8"x7"x-N)	1 U.R.
※	6G1-44361-10	TUBE, water (Long)	1 U.R.		6G1-45947-00-36	PROPELLER ASS'Y (3x8"x6"x-N)	1 U.R.
※	6G1-44361-20	TUBE, water (Ultra Long)	1 U.R.			DUAL THRUST PROPELLER	
				10	6G1-W4591-01-36	PROPELLER ASS'Y (3x9"x7"x-N)	1 U.R.
4	6G1-44365-00	DAMPER, water seal	1		6G1-W4592-00-36	PROPELLER ASS'Y (3x9"x5"x-N)	1 U.R.
5	6G1-45987-00	SPACER	1				
6	90201-10M14	WASHER	1	11	6G1-45616-01	NUT, propeller	1
7	90171-10M01	NUT, castle	1	12	90201-10M15	WASHER	1

※ Not shown

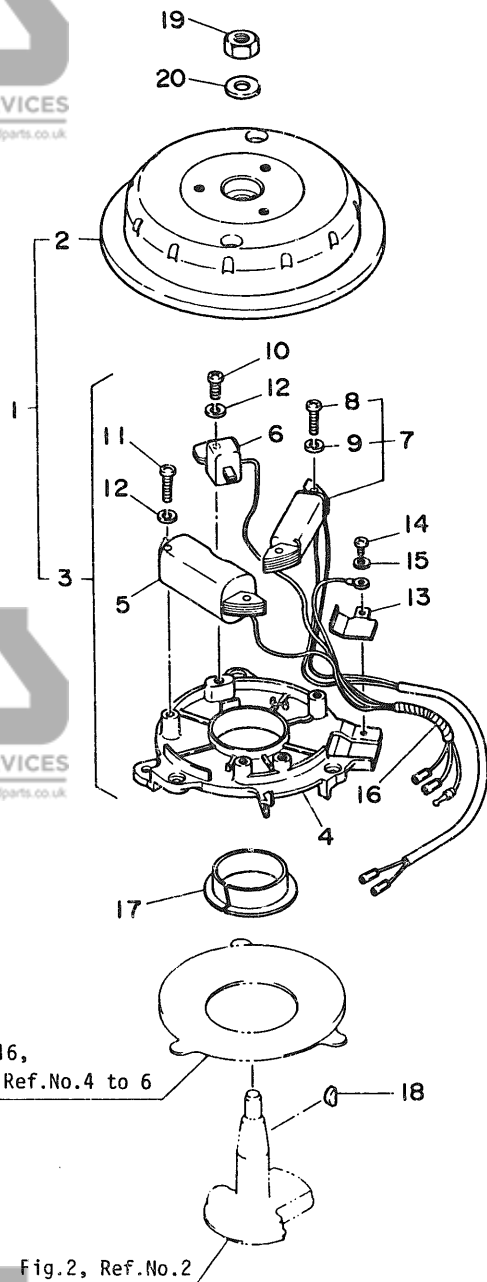


Fig.16,

Ref.No.4 to 6

Fig.2, Ref.No.2

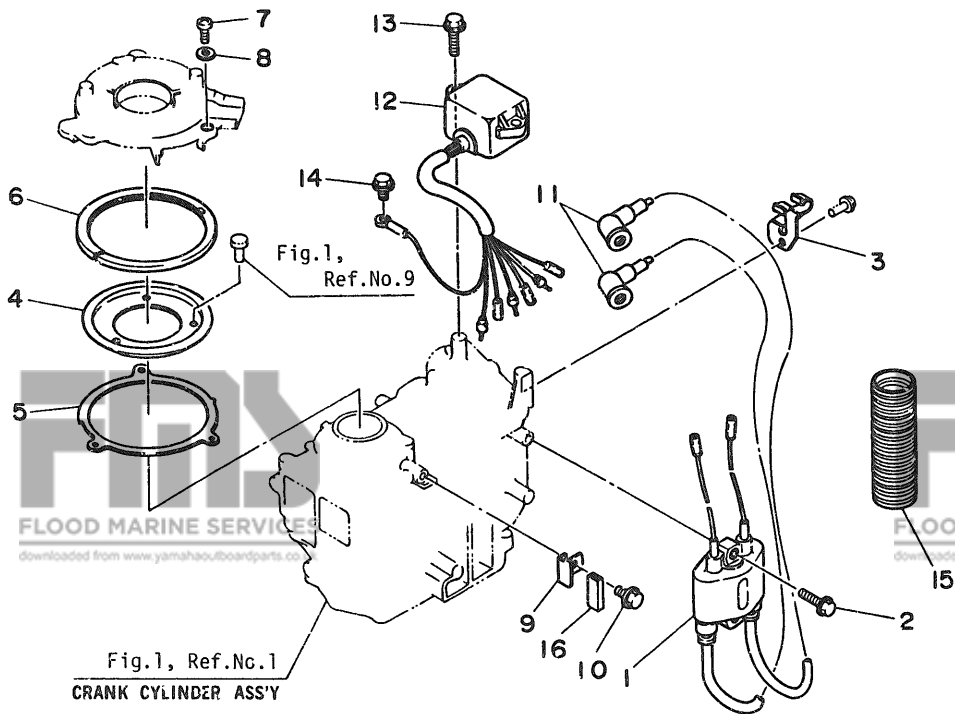
Fig. 15 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-F0	C.D.I. MAGNETO ASS'Y	1	11	97802-05020	. . SCREW	2
2	6G1-85550-70	. . ROTOR ASS'Y	1	12	92902-05100	. . WASHER	3
3	6G1-85560-F0	. . BASE ASS'Y	1	13	6G1-85548-70	. . CLAMP	1
4	6G1-85509-70	. . BASE, magneto	1	14	97802-04008	. . SCREW	1
5	6E7-85520-70	. . CHARGE COIL ASS'Y	1	15	92903-04100	. . WASHER	1
6	6E7-85580-70	. . PULSER COIL ASS'Y	1	16	6G1-85515-70	. . WIRE, lead	1
7	6E7-81303-A0	. . LIGHTING COIL ASS'Y	1	17	90386-44M42	BUSHING	1
8	97802-05025	. . . SCREW	2	18	90280-04006	KEY, woodruff	1
9	92902-05100	. . . WASHER	2	19	90170-10113	NUT	1
10	97802-05016	. . SCREW	1	20	90201-10126	WASHER	1

Fig. 16 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85570-00	IGNITION COIL ASS'Y	1	10	90105-06M23	BOLT	1
2	90105-06M24	BOLT	2	11	663-82370-01	PLUG CAP ASS'Y	2 U.R.
3	90465-08M17	CLAMP	1	*	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
4	6G1-41611-00	RETAINER, magneto base 1	1	12	696-85540-11	C.D.I. UNIT ASS'Y	1
5	6G1-41612-00	RETAINER, magneto base 2	1	13	90105-06M15	BOLT	2
6	695-41613-00	PLATE, base friction	1	14	90105-06M23	BOLT	1
7	97803-05010	SCREW	3	15	6G1-83557-00	TUBE	1
8	92903-05600	WASHER	3	16	6G1-44194-00	CAP	1
9	6C1-41615-00	STOPPER, magneto base	1				

* Not shown



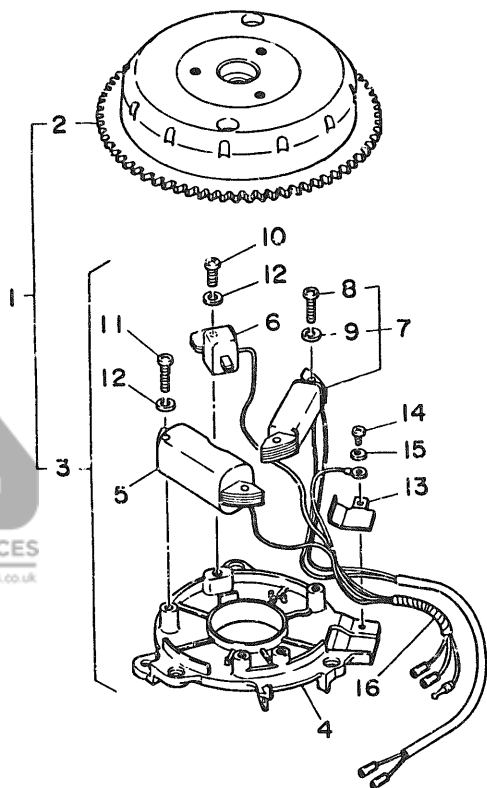


Fig. 17 C.D.I. MAGNETO (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-A0	C.D.I. MAGNETO ASS'Y	1	9	92902-05100	... WASHER	2
2	6G1-85550-40	. ROTOR ASS'Y	1	10	97802-05016	... SCREW	1
3	6G1-85560-F0	. BASE ASS'Y	1	11	97802-05020	... SCREW	2
4	6G1-85509-70	... BASE, magneto	1	12	92903-05100	... WASHER	3
5	6E7-85520-70	... CHARGE COIL ASS'Y	1	13	6G1-85548-70	... CLAMP	2
6	6E7-85580-70	... PULSER COIL ASS'Y	1	14	97802-04008	... SCREW	1
7	6E7-81303-A0	... LIGHTING COIL ASS'Y	1	15	92903-04100	... WASHER	1
8	97802-05025	... SCREW	2	16	6G1-85515-70	... WIRE, lead	1

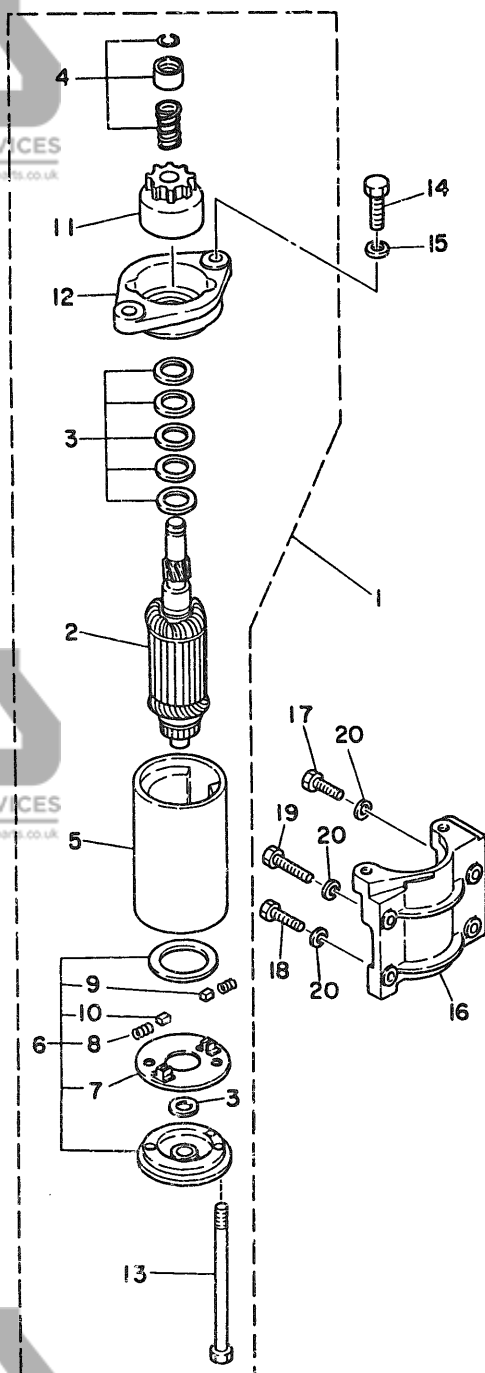


Fig. 18 ELECTRIC MOTOR (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-81800-11	ELECTRIC MOTOR ASS'Y	1	11	682-81832-10	PINION ASS'Y	1
2	682-81850-10	. ARMATURE ASS'Y	1	12	682-81830-10	. FRONT COVER ASS'Y	1
3	682-81809-10	. WASHER KIT	1	13	682-81826-10	. BOLT	2
4	682-81833-10	. PINION STOPPER SET	1	14	97313-06025	BOLT	2
5	682-81810-11	. STATOR ASS'Y	1	15	92903-08600	WASHER	2
6	682-81820-10	. REAR COVER ASS'Y	1	16	682-81822-42-94	BRACKET, electric motor	1
7	682-81840-10	. BRUSH HOLDER ASS'Y	1	17	97313-06025	BOLT	1
8	682-81813-10	. SPRING, brush	2	18	97313-06020	BOLT	2
9	682-81811-10	. BRUSH 1 (+)	1	19	97313-06030	BOLT	1
10	682-81812-10	. BRUSH 2 (-)	1	20	92903-06600	WASHER	4

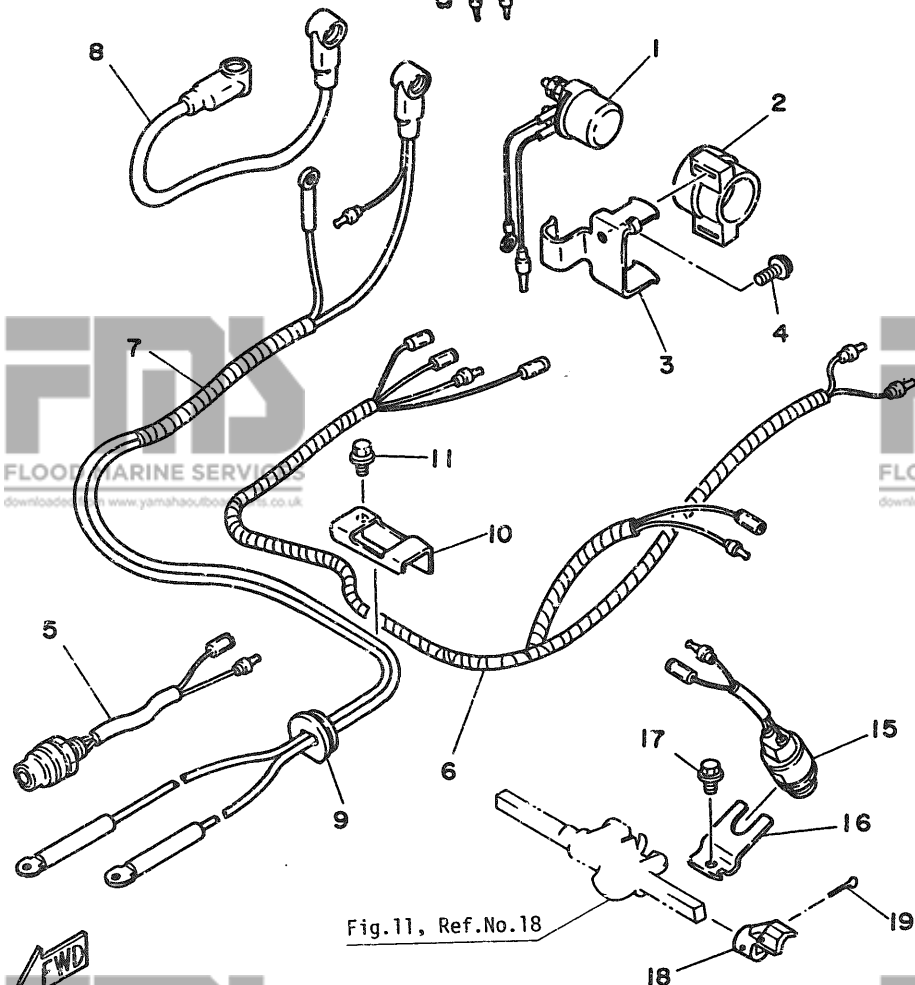


Fig.11, Ref.No.18

Fig. 19 ELECTRIC PARTS (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-81941-10	STARTER RELAY ASS'Y	1	11	90105-06M23	BOLT	1
2	661-81952-00	HOLDER, starter relay	1	12	661-81970-60	RECTIFIER ASS'Y	1
3	661-81945-00	PLATE, switch fitting	1	13	97803-05025	SCREW, panhead	1
4	90105-06M14	BOLT	1	14	92903-05600	WASHER	1
5	689-81870-00	STARTING SWITCH ASS'Y	1	15	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1
6	661-82590-00	WIRE HARNESS ASS'Y	1	16	661-82554-00	STAY, neutral switch	1
7	661-82105-00	WIRE LEAD ASS'Y	1	17	90105-06M23	BOLT	1
8	661-82117-00	WIRE, lead	1	18	661-44125-00	LEVER, shift rod 2	1
9	682-42724-40	GROMMET	1	19	91490-25020	PIN, cotter	1
10	661-82362-00	CLAMP	1				

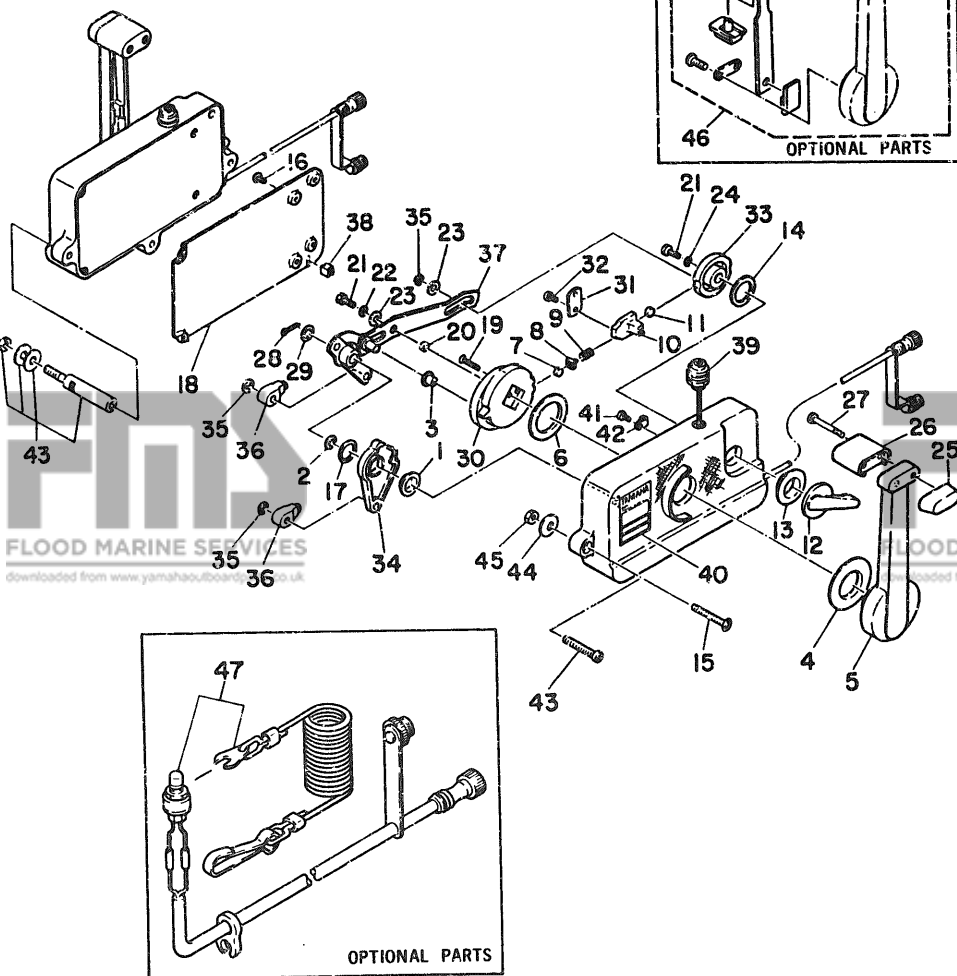


Fig. 20 REMOTE CONTROL ASS'Y

Ref.No.	Parts No.	Description	Q'ty Single Twin	Ref.No.	Parts No.	Description	Q'ty Single Twin
※	701-48101-10	REMOTE CONTROL ASS'Y 1 (Right) (See Fig. 21, Ref. No. 1)	1 -	22	702-48288-00	. WASHER, plain	1 2
※	701-48102-10	REMOTE CONTROL ASS'Y 1 (Left) (See Fig. 21, Ref. No. 5)	1 -	23	701-48246-00	. SPACER 1	2 4
※	701-48110-22	REMOTE CONTROL ASS'Y 2 (For Twin) (See Fig. 21, Ref. No.2)	- 1	24	92990-06300	. WASHER, internal tooth	1 2
1	701-48235-00	. BUSHING 2	1 2	25	701-48229-00	. GRIP, control lever 2	1 2
2	701-48197-10	. WASHER, wave 2	1 2	26	701-48222-00	. GRIP, control lever 1	1 2
3	701-48252-00	. ROLLER, cam	1 2	27	701-48282-00	. SCREW 2 (M5x50mm)	2 4
4	701-48234-00	. BUSHING 1	1 2	28	701-48239-00	. SET PIN, plate	1 2
5	701-48221-00	. LEVER, control	1 2	29	701-48266-00	. SPACER 2	1 2
6	701-48196-11	. WASHER, wave 1	1 2	30	701-48232-00	. GEAR 1	1 2
7	701-48236-00	. ROLLER, detent	1 2	31	701-48189-11	. RETAINER	1 2
8	702-48237-00	. ADAPTOR	1 2	32	98580-05010	. SCREW, penhead	2 4
9	702-48238-00	. SPRING, detent	1 2	33	701-48153-12	. SHAFT, free accel.	1 2
10	701-48249-00	. ADAPTOR, spring	1 2	34	701-48271-00	. ARM, shift (Right)	1 1
11	701-48248-00	. ROLLER, free accel.	1 2	※	701-48271-10	. ARM, shift (Left)	1 1
12	701-48152-11	. KNOB, free accel. (Right)	1 1	35	93430-06024	. CIRCLIP	3 6
※	701-48152-20	. KNOB, free accel. (Left)	1 1	36	701-48345-30	. CABLE END, remote control 2	2 4
13	701-48243-00	. BUSHING 3	1 2	37	701-48261-00	. ARM, throttle (Right)	1 1
14	701-48198-18	. WASHER, wave 3	1 2	※	701-48261-10	. ARM, throttle (Left)	1 1
15	701-48281-00	. SCREW 1	3 -	38	701-48358-00	. ANCHOR, cable 2	1 2
16	701-48289-00	. SCREW 4	4 8	39	701-82550-50	. STOP SWITCH ASS'Y	1 2
17	701-48268-00	. SPACER 3	1 2	40	701-48126-00	. GRAPHIC	1 2
18	701-48213-00	. BACK PLATE	1 2	41	701-48285-00	. SCREW 3 (M4x10mm)	1 2
19	92780-06025	. SCREW, flathead	2 4	42	701-82594-00	. CLAMP	1 2
20	701-48255-00	. COLLAR 1	1 2	43	701-48291-00	. ATTACHMENT (For Twin)	- 1
21	97395-06018	. BOLT	2 4	44	701-48287-00	. WASHER	3 -
				45	95380-06600	. NUT	3 -
				OPTIONAL PARTS			
				46	701-48280-00	NEUTRAL LOCK KIT	1 2
				47	701-82575-51	KILL SWITCH ASS'Y	1 2

※ Not shown

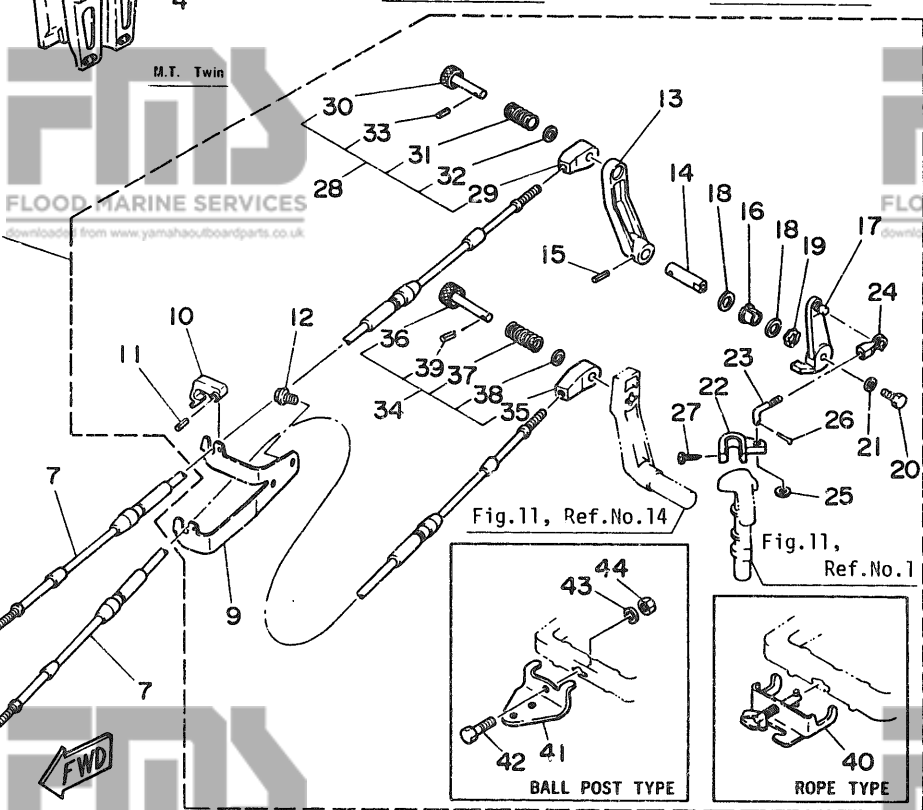
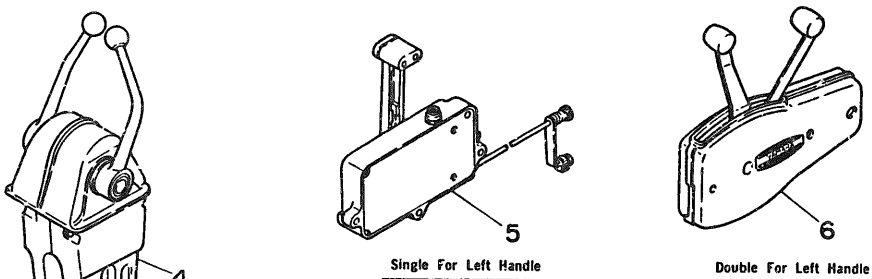
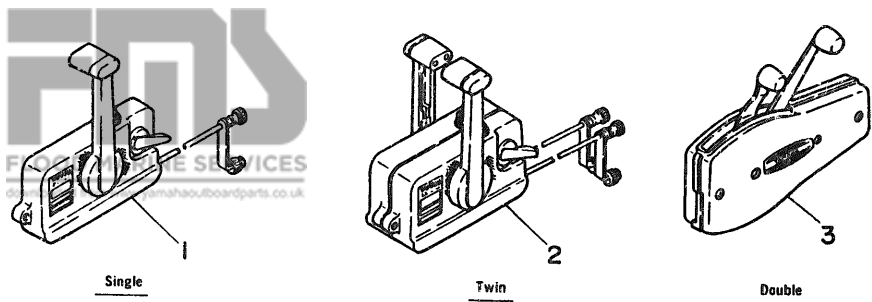


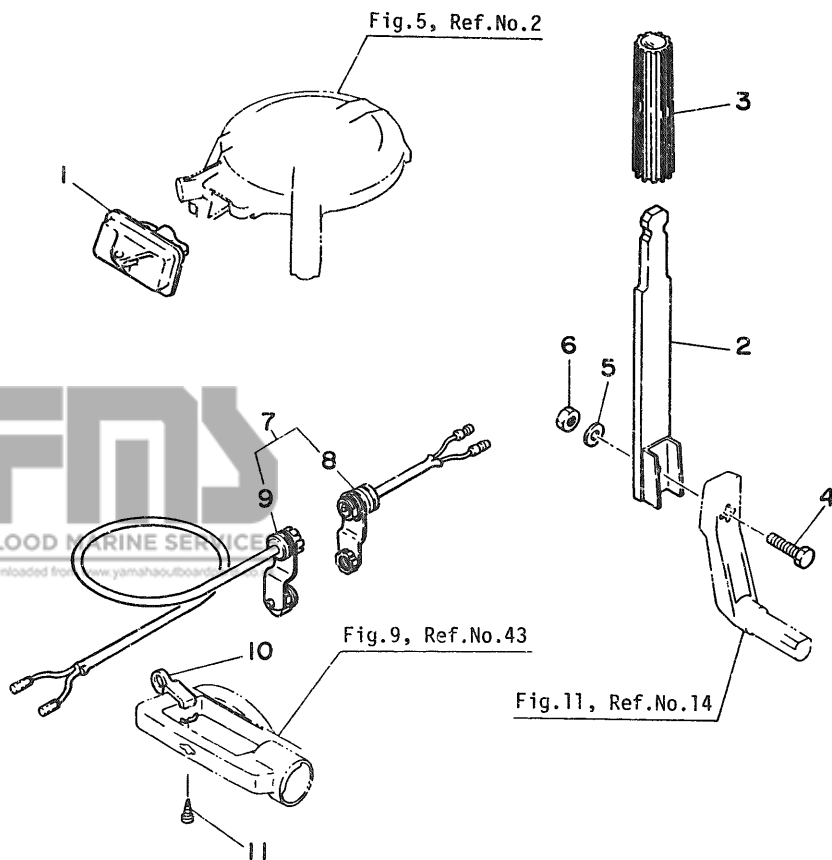
Fig. 21 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
▲ 1	701-48101-10	REMOTE CONTROL ASS'Y 1	1 U.R.	17	661-41632-50-94	LEVER, magneto control 2	1
▲ 2	701-48110-22	REMOTE CONTROL ASS'Y 2	1 U.R.	18	90202-10024	WASHER, plate	2
3	701-48110-31	REMOTE CONTROL ASS'Y 3	1 U.R.	19	90206-10M11	WASHER, wave	1
4	701-48110-80	REMOTE CONTROL ASS'Y 4	1 U.R.	20	97313-05014	BOLT	1
▲ 5	701-48102-10	REMOTE CONTROL ASS'Y 1	1 U.R.	21	92903-05600	WASHER	1
6	701-48120-31	REMOTE CONTROL ASS'Y 3	1 U.R.	22	661-41633-50-94	LEVER, magneto control 3	1
7	701-48310-10	CABLE, remote control (6F)	2 U.R.	23	661-41238-50	JOINT, link 1	1
	701-48310-20	CABLE, remote control (7F)	2 U.R.	24	662-41237-00	JOINT, link 2	1
	701-48310-40	CABLE, remote control (8F)	2 U.R.	25	90202-05088	WASHER	1
	701-48310-60	CABLE, remote control (9F)	2 U.R.	26	91490-25012	PIN, cutter	1
	701-48310-90	CABLE, remote control (11F)	2 U.R.	27	97780-50520	SCREW	1
	701-48320-00	CABLE, remote control (12F)	2 U.R.	28	682-48340-50	CABLE END ASS'Y (Throttle)	1
	701-48320-20	CABLE, remote control (13F)	2 U.R.	29	682-48344-50	CABLE END, remote control 1	1
	701-48320-30	CABLE, remote control (14F)	2 U.R.	30	617-48361-90	HOOK, cable	1
	701-48320-50	CABLE, remote control (15F)	2 U.R.	31	90501-10264	SPRING	1
	701-48320-60	CABLE, remote control (16F)	2 U.R.	32	92990-08600	WASHER	1
	701-48320-80	CABLE, remote control (17F)	2 U.R.	33	91690-30012	PIN, spring	1
	701-48320-90	CABLE, remote control (18F)	2 U.R.	34	682-48330-50	CABLE END ASS'Y (Shift)	1
8	661-48501-00-EJ	ATTACHMENT KIT (Rope Type)	1 U.R.	35	682-48346-50	CABLE END, remote control 3	1
	(Ref. No. 9 to 40)			36	617-48331-90	HOOK, cable	1
	661-48501-10-EJ	ATTACHMENT KIT (Ball Post Type)	1 U.R.	37	90501-10071	SPRING	1
	(Ref. No. 9 to 39, 41 to 44)			38	92990-08600	WASHER	1
9	661-48531-50	BRACKET, remote control 1	1	39	91690-30012	PIN, spring	1
10	682-48538-50	CLAMP, cable	2			ROPE TYPE	
11	91690-30012	PIN, spring	2	40	700-48510-12	STEERING HOOK ASS'Y	1
12	90105-06M23	BOLT	2			BALL POST TYPE	
13	661-41631-50-EJ	LEVER, magneto control 1	1	41	676-48511-10	HOOK, steering	1
14	661-41635-50	SHAFT, link connecting	1	42	97375-10C40	BOLT	1
15	91690-40016	PIN, spring	1	43	92990-10600	WASHER	1
16	90386-10009	BUSHING	1	44	90185-10051	NUT, self-locking	1

▲ See Fig. 20 for detail service parts.

Fig. 22 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
VERTICAL STARTER				CONCENT 2P			
1	661-15758-80-EJ	GUIDE, wire	1	7	682-84380-00	CONCENT 2P ASS'Y	1
TOP MOUNT SHIFT				8	682-84381-00	2P CONCENT 1	1
2	661-44159-00-EJ	HANDLE, gear shift 2	1	9	682-84382-00	2P CONCENT 1	1
3	646-42119-02	GRIP, steering handle	1	10	682-84387-00	HOLDER	1
4	97313-06035	BOLT	1	11	97780-50512	SCREW	1
5	92990-06600	WASHER	1				
6	95380-06600	NUT	1				



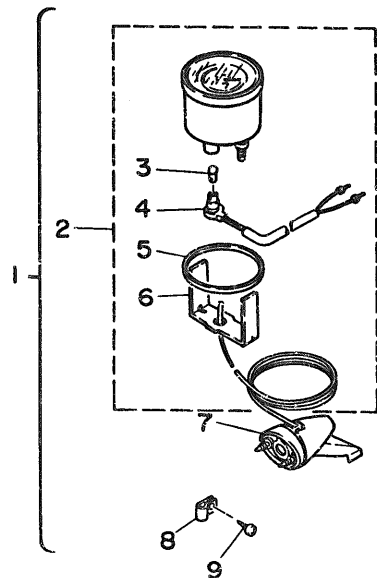
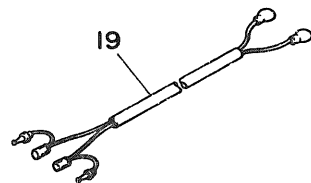
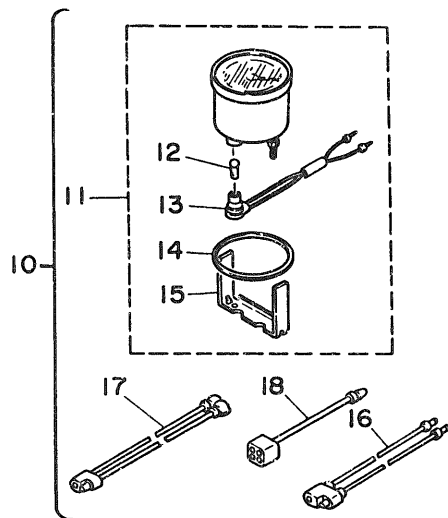


Fig. 23 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-W0081-00	SPEEDOMETER		12	688-83516-00	. . BULB (12V-1.7W)	1
2	688-83510-01	SPEEDOMETER KIT	1	13	688-83536-00	. . SOCKET, meter	1
3	688-83516-00	. . SPEEDOMETER ASS'Y	1	14	688-83523-00	. . DAMPER	1
4	688-83536-00	. . BULB (12V-1.7W)	1	15	688-83544-00	. . PLATE, fitting	1
5	688-83523-00	. . SOCKET, meter	1	16	676-82553-G0	. . EXTENSION, wire lead	1
		. . DAMPER	1				
6	688-83514-00	. . PLATE, fitting	1	17	663-82541-09	. . WIRE, lead	1
7	688-83556-01	. . SENDER	1	18	676-82529-G0	. . CONNECTOR	2
8	90601-31402	. . CLIP, nylon 14	5	19	689-83553-20	EXTENSION, wire lead	1
9	97780-40116	. . SCREW, panhead tapping	5			LAMP SWITCH	
		TACHOMETER		20	688-82520-00	LAMP SWITCH ASS'Y	1 U.R.
10	676-W0080-01	TACHOMETER KIT	1	21	688-82560-00	SWITCH, lamp	1 U.R.
11	688-83540-00	. TACHOMETER ASS'Y	1				



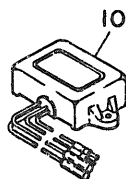
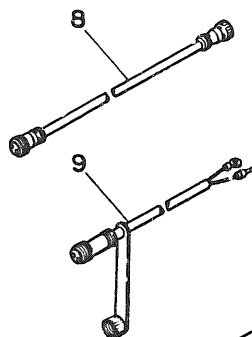
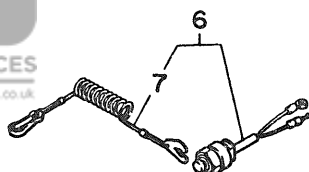
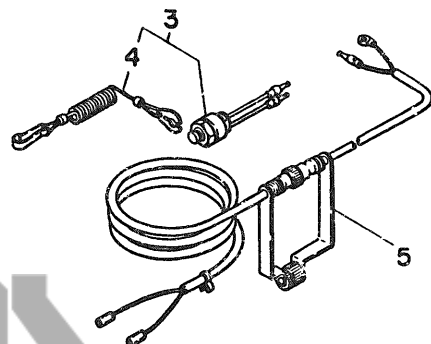
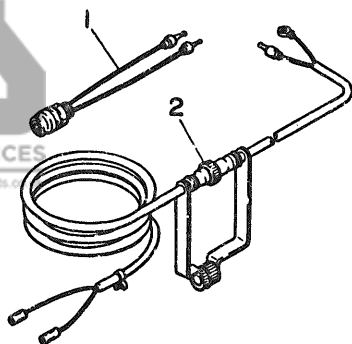


Fig. 24 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
		STOP SWITCH (5m)				STOP SWITCH EXTENSION (Remo-Con Type)	
1	689-82550-11	STOP SWITCH ASS'Y	1	8	689-82553-10	EXTENSION, wire lead (For Stop Switch)	1
2	6A0-82553-20	EXTENSION, wire lead	1	9	689-84340-00	SOCKET CORD ASS'Y (For Stop Switch Extension)	1
		KILL SWITCH (5m)				VOLTAGE REGULATOR	
3	689-82575-12	KILL SWITCH ASS'Y	1	10	663-81910-10	VOLTAGE REGULATOR ASS'Y	1
4	682-82556-00	. STOPPER ASS'Y	1				
5	6A0-82553-20	EXTENSION, wire lead	1				
		KILL SWITCH					
6	6E9-82575-00	KILL SWITCH ASS'Y	1				
7	682-82556-00	. STOPPER ASS'Y	1				

Fig. 25 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0093-00	CARBURETOR REPAIR SET	1	21	6G1-11193-00	GASKET, head cover	1
2	679-14923-00	. SCREW, adjusting	1	22	6G1-41112-00	GASKET, exhaust inner cover	2
3	6G1-14966-00	. CAP	1	23	6G1-45113-00	GASKET, upper casing	1
4	6G1-14126-00	. PACKING	1	24	6G1-41133-00	GASKET, exhaust manifold	1
5	676-14966-00	. CAP	1	25	6G1-W0001-20	LOWER UNIT GASKET KIT	1
6	6G1-14984-00	. GASKET, float chamber	1	26	90430-08020	. GASKET	3
7	90159-04M00	. SCREW, with washer	1	27	93101-11M23	. OIL SEAL	2
8	6G1-14985-00	. FLOAT COMP.	1	28	93101-15074	. OIL SEAL	2
9	6G1-14546-00	. VALVE, float	1	29	93210-49046	. O-RING	1
10	676-14186-00	. PIN, valve	1	30	6G1-44315-00	. GASKET, water pump	1
11	688-14548-00	. PIN, arm	1	31	647-44366-00	. DAMPER, water seal	1
12	6G1-W0001-00	POWER HEAD GASKET KIT	1	32	6G1-45315-00	. PACKING, lower casing	1
13	6G1-14984-00	. GASKET, float chamber	1	33	6G1-W0078-00	WATER PUMP REPAIR KIT	1
14	6G1-13621-00	. PACKING, valve seat	1	34	6G1-44315-00	. GASKET, water pump	1
15	6G1-13645-00	. GASKET, intake manifold	1	35	6G1-44322-00	. INSERT, cartridge	1
16	6G1-14198-00	. GASKET	1	36	6G1-44323-00	. OUTER PLATE, cartridge	1
17	93210-54M54	. O-RING	1	37	647-44366-00	. DAMPER, water seal	1
18	93102-20M15	. OIL SEAL	2	38	6G1-44352-00	. IMPELLER	1
19	93210-42159	. O-RING	1	39	6G1-44328-00	. PLATE	2
20	93101-11M23	. OIL SEAL	1	40	97395-06045	. BOLT	4

PART NO.	REF. NO.
6G1-W0001-00	1-26
	25-12
6G1-W0001-20	13-50
	25-25
6G1-W0004-00	3- 2
6G1-W0070-20	7-10
6G1-W0078-0A	13-52
6G1-W0078-00	13-51
	25-33
676-W0080-01	23-10
688-W0081-00	23- 1
6G1-W0090-00-EJ	1- 1
6G1-W0090-20-EJ	1- 1
6H8-W0090-00-EJ	1- 1
6G1-W0093-00	4-37
	25- 1
6G1-W4591-01-36	14-10
6G1-W4592-00-36	14-10
6G1-11191-00-9M	1-17
6G1-11193-00	1-18
	25-21
6G1-11400-00	2- 1
6G1-11412-00	2- 2
6G1-11422-00	2- 3
6G1-11432-00	2- 4
6G1-11442-00	2- 5
6G1-11515-00-94	2-11
6G1-11610-00	2-16
6G1-11631-00-98	2-15
6G1-11633-00	2-18
6G1-11651-00	2-10
6G1-11681-00	2- 6
6E5-12411-00	1-16
6G1-13610-00	3- 1
6G1-13621-00	3- 3
	25-14
6G1-13641-00-94	3- 4
6G1-13645-00	3- 5
	25-15
6G1-14126-00	4- 6
	25- 4
663-14159-00	4-23
676-14186-00	4-22
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6G1-14198-00	3- 6
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6G1-14301-00	4- 1
6H6-14301-00	4- 1

PART NO.	REF. NO.
6H8-14301-00	4- 1
6G1-14398-00	4-18
6G1-14417-00	3- 8
6G1-14418-00	3- 9
6G1-14497-80	11- 7
663-14523-00	4-12
6G1-14527-00	4- 5
6G1-14546-00	4-21
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688-14548-00	4-25
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679-14555-00	4- 3
679-14923-00	4- 2
	25- 2
676-14943-19	4-16
676-14943-26	4-16
676-14943-27	4-16
6G1-14947-00	4-15
6H6-14947-00	4-15
6H8-14947-00	4-15
5G1-14948-05	4- 7
6G1-14966-00	4- 4
	25- 3
676-14966-00	4- 8
	25- 5
6G1-14980-00	4-14
6G1-14984-00	4-13
	25- 6
6G1-14985-00	4-20
	25- 8
6G1-14992-00	4-19
6G1-15100-00-94	1- 2
6G1-15359-00-94	1- 6
6G1-15396-00-9M	1-10
6G1-15705-00	5-11
6G1-15710-80	5- 1
6G1-15711-80-94	5- 2
6G1-15714-00	5- 3
6G1-15717-00	5- 5
6G1-15723-00-94	5-19
677-15741-01	5- 9
6G1-15746-81	5-25
6G1-15747-80	5-35
656-15748-00	5-30
6G1-15755-00	5-13
6G1-15758-00	5-15
6G1-15758-80-EJ	22- 1

PART NO.	REF. NO.
6G1-15761-00	7- 5
6G1-15762-00	5-16
6G1-15764-00	5-26
6G1-15770-81	5-28
6G1-15771-00-94	5-21
6G1-15772-00-94	5-22
6G1-15774-81	5-29
689-15779-01	5-14
6Y0-24203-80-24	6- 1
6Y1-24246-00	6- 2
646-24251-01	6-21
6Y1-24255-80	6- 3
6Y1-24257-00	6- 4
663-24268-00	6- 9
6Y0-24275-60	6- 6
6G1-24304-00	6-18
655-24305-01	6-15
6Y0-24306-01	6-10
630-24329-00	6- 7
650-24351-00	6-14
	6-17
6Y1-24360-00	6-12
6G1-24411-00	4-34
6G1-24412-00	4-33
6G1-24421-00	4-36
6G1-24431-00	4-35
6G1-24432-00	4-31
6G1-24452-00	4-30
6G1-24471-00	4-32
647-24610-02	6- 5
6G1-26301-01	10-22
6G1-26326-00	8-17
6E0-28100-00	6-26
6G1-28116-00	6-27
6G1-28170-00	6-28
6E0-28193-00-94	6-25
6G1-41111-01-9M	1-20
6G1-41112-00	25-22
6G1-41112-01	1-21
6G1-41113-01-9M	1-22
6G1-41131-00-9M	12- 6
6H6-41131-00-9M	12- 6
6H8-41131-00-9M	12- 6
6G1-41133-00	12- 7
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6E9-41237-00	11-11
662-41237-00	21-24

PART NO.	REF. NO.
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661-41262-02	3-12
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6G1-41271-00	3-13
6G1-41283-01	11- 3
6G1-41611-00	16- 4
6G1-41612-00	16- 5
695-41613-00	16- 6
6G1-41615-00	16- 9
6G1-41631-00	11- 1
6G1-41631-50-EJ	21-13
6G1-41632-50-94	21-17
6G1-41633-50-94	21-22
6G1-41635-50	21-14
6G1-41638-00	11- 2
6G1-41661-00	11- 4
6G1-41662-00	11-19
6G1-42111-01-EJ	10- 1
646-42119-02	22- 3
664-42119-00	10-11
6G1-42125-00	10- 8
6G1-42126-00	10- 9
6G1-42131-00	10- 6
6G1-42137-00	10-13
6G1-42138-00	10-19
6E0-42159-00	10-20
6G1-42177-00	10-12
6G1-42511-01-EJ	9-43
6G1-42528-00	9-24
6G1-42529-00	9-28
6G1-42535-00	9-49
6G1-42537-00	9-50
6G1-42538-00	9-51
6G1-42542-00	3-14
6G1-42551-00	9-48
6G1-42610-21-EJ	7- 1
6H6-42610-20-EJ	7- 1
6G1-42613-00-EJ	7- 2
6G1-42615-00	7- 6
6G1-42647-00	7- 7
6G1-42651-00	7- 8
6G1-42677-01	7-11
6G1-42678-20	7-12
6H6-42678-20	7-12
6G1-42683-00	7-13

PART NO.	REF. NO.
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6G1-42716-00	8-21
6G1-42719-80	8- 8
6G1-42724-00	8-12
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6G1-42725-00	8-13
6G1-42726-00	8-14
6G1-42727-00	8-15
6G1-42731-00-36	9-41
6G1-42748-00	8-16
6G1-42767-00	8- 9
6A1-42792-01	8-23
6G1-42815-00-EJ	8- 2
6E0-42816-00	8- 4
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6G1-43112-00-EJ	9- 2
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6G1-43116-00	9- 4
6E0-43118-00	9- 5
6G1-43136-00	9-11
6G1-43160-00	9-18
656-43165-01	9-20
689-43191-00	9- 7
689-43192-01	9- 8
6G1-43311-01-EJ	9-21
6G1-43318-01	9-36
6G1-43373-00	9-27
6G1-43614-00	9-32
6G1-43615-00	9-40
6G1-43659-00	9-33
6G1-43681-00	9-35
6G1-44110-00	11-24
6G1-44111-00	11-14
6G1-44116-01	11-21
6G1-44121-01	11-18
6G1-44125-00	19-18
6G1-44125-80	5-32
6G1-44145-00	11-27
6G1-44146-00	11-28
655-44147-00	12-11
	13-47
6G1-44150-00	13-46
6G1-44150-10	13-46
6G1-44150-20	13-46
6G1-44159-00-EJ	22- 2
6G1-44194-00	16-16
6G1-44311-00	13-21
6G1-44315-00	13-22

PART NO.	REF. NO.
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6G1-44322-00	13-23
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6G1-44322-40	13-53
6G1-44323-00	13-24
	25-36
6G1-44323-40	13-54
6G1-44328-00	13-27
	25-39
6G1-44352-00	13-26
	25-38
6G1-44361-00	14- 3
6G1-44361-10	14- 3
6G1-44361-20	14- 3
6G1-44365-00	14- 4
647-44366-00	13-25
	25-31
	25-37
6G1-44511-00-EJ	9-44
6G1-44514-00	9-45
6G1-44516-00	9-46
6G1-44532-00	9-29
6G1-44551-00-EJ	9-53
6G1-44552-00-EJ	9-54
6G1-44555-00	9-55
6G1-44557-00	9-56
6G1-45111-00-EJ	12- 1
6G1-45111-10-EJ	12- 1
6G1-45113-00	12- 2
	25-23
663-45119-00	9-23
6G1-45135-00	12-10
6G1-45211-20-EJ	12-12
6G1-45251-00	13- 6
6G1-45300-00-EJ	13- 1
6G1-45300-10-EJ	13- 1
6G1-45311-00-EJ	13- 2
6G1-45315-00	13-48
	25-32
6G1-45316-09	13-11
6G1-45317-09	13- 3
6G1-45331-00-9M	13-10
6G1-45361-00-EJ	13-15
6G1-45362-09	13-16
6G1-45511-00	13-29
6G1-45511-10	13-29
6G1-45511-20	13-29

PART NO.	REF. NO.	PART NO.	REF. NO.
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661-45533-00-22	13-34	701-48243-00	20-13
661-45551-00	13-33	701-48246-00	20-23
661-45560-00	13-35	701-48248-00	20-11
647-45567-00	13-39	701-48249-00	20-10
661-45571-00	13-37	701-48252-00	20- 3
664-45587-00-05	13-36	701-48255-00	20-20
664-45587-00-08	13-36	701-48261-00	20-37
664-45587-00-12	13-36	701-48261-10	20-37
664-45587-00-30	13-36	701-48266-00	20-29
664-45587-00-50	13-36	701-48268-00	20-17
661-45611-01	13-45	701-48271-00	20-34
661-45616-01	14-11	701-48271-10	20-34
661-45631-00	13-40	701-48280-00	20-46
661-45632-00	13-41	701-48281-00	20-15
654-45633-00	13-42	701-48282-00	20-27
661-45635-00	13-44	701-48283-00	20-41
661-45941-00-36	14- 9	701-48287-00	20-44
661-45943-00-36	14- 9	702-48288-00	20-22
661-45947-00-36	14- 9	701-48289-00	20-16
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701-48153-12	20-33	701-48320-90	21- 7
701-48189-11	20-31	682-48330-50	21-34
701-48196-11	20- 6	617-48331-90	21-36
701-48197-10	20- 2	682-48340-50	21-28
701-48198-10	20-14	682-48344-50	21-29
701-48213-00	20-18	701-48345-30	20-36
701-48221-00	20- 5	682-48346-50	21-35
701-48222-00	20-26	701-48358-00	20-38
701-48229-00	20-25	617-48361-90	21-30
701-48232-00	20-30	661-48501-00-EJ	21- 8
701-48234-00	20- 4	661-48501-10-EJ	21- 8
701-48235-00	20- 1	700-48510-12	21-40
701-48236-00	20- 7	676-48511-10	21-41
		661-48531-50	21- 9
		682-48538-50	21-10

PART NO.	REF. NO.	PART NO.	REF. NO.
6E7-81303-A0	15- 7	688-83510-01	23- 2
	17- 7	688-83514-00	23- 6
682-81800-11	18- 1	688-83516-00	23- 3
682-81809-10	18- 3		23-12
682-81810-11	18- 5	688-83523-00	23- 5
682-81811-10	18- 9		23-14
682-81812-10	18-10	688-83536-00	23- 4
682-81813-10	18- 8		23-13
682-81820-10	18- 6	688-83540-00	23-11
682-81822-42-94	18-15	688-83544-00	23-15
682-81826-10	18-13	689-83553-20	23-19
682-81830-10	18-12	688-83556-01	23- 7
682-81832-10	18-11	661-83557-00	16-15
682-81833-10	18- 4	689-84340-00	24- 9
682-81840-10	18- 7	682-84380-00	22- 7
682-81850-10	18- 2	682-84381-00	22- 8
689-81870-00	19- 5	682-84382-00	22- 9
663-81910-10	24-10	682-84387-00	22-10
661-81941-10	19- 1	661-85500-A0	17- 1
661-81945-00	19- 3	661-85500-F0	15- 1
661-81952-00	19- 2	661-85509-70	15- 4
661-81970-60	19-12		17- 4
661-82105-00	19- 7	661-85515-70	15-16
661-82117-00	19- 8		17-16
661-82362-00	19-10	6E7-85520-70	15- 5
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6F5-82540-00	19-15	661-85550-40	17- 2
663-82541-09	23-17	661-85550-70	15- 2
6A0-82550-01	8-22	661-85560-F0	15- 3
689-82550-11	24- 1		17- 3
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682-81810-11	18- 5	688-83523-00	23- 5
682-81811-10	18- 9		23-14
682-81812-10	18-10	688-83536-00	23- 4
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682-81833-10	18- 4	689-84340-00	24- 9
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689-81870-00	19- 5	682-84382-00	22- 9
663-81910-10	24-10	682-84387-00	22-10
661-81941-10	19- 1	661-85500-A0	17- 1
661-81945-00	19- 3	661-85500-F0	15- 1
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661-82117-00	19- 8		17-16
661-82362-00	19-10	6E7-85520-70	15- 5
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688-82520-00	23-20	661-85548-70	15-13
676-82529-60	23-18		17-13
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689-82575-12	24- 3		16-13
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