

# 40H(6H4)

## CONTENTS

|         |                                       |    |
|---------|---------------------------------------|----|
| Fig. 1  | CRANKCASE & CYLINDER                  | A3 |
| Fig. 2  | CRANK & PISTON                        | A4 |
| Fig. 3  | INTAKE                                | A5 |
| Fig. 4  | CARBURETOR                            | A6 |
| Fig. 5  | STARTER                               | A7 |
| Fig. 6  | FUEL 1                                | B1 |
| Fig. 7  | FUEL 2                                | B2 |
| Fig. 8  | TOP COWLING                           | B3 |
| Fig. 9  | BOTTOM COWLING                        | B4 |
| Fig. 10 | BRACKET 1                             | B5 |
| Fig. 11 | BRACKET 2                             | B6 |
| Fig. 12 | STEERING                              | B7 |
| Fig. 13 | CONTROL                               | C1 |
| Fig. 14 | UPPER CASING                          | C2 |
| Fig. 15 | LOWER & DRIVE 1                       | C3 |
| Fig. 16 | LOWER & DRIVE 2                       | C4 |
| Fig. 17 | C.D.I. MAGNETO                        | C5 |
| Fig. 18 | ELECTRIC PARTS                        | C6 |
| Fig. 19 | OIL PUMP                              | C7 |
| Fig. 20 | TOP COWLING (40HEO/40HEPO MODEL)      | D1 |
| Fig. 21 | BRACKET (40HEPO MODEL)                | D2 |
| Fig. 22 | C.D.I. MAGNETO (40HEO/40HEPO MODEL)   | D3 |
| Fig. 23 | ELECTRIC STARTER (40HEO/40HEPO MODEL) | D4 |
| Fig. 24 | ELECTRIC PARTS (40HEO/40HEPO MODEL)   | D5 |
| Fig. 25 | OIL PUMP (40HEO/40HEPO MODEL)         | D6 |
| Fig. 26 | REMOTE CONTROL                        | D7 |
| Fig. 27 | POWER TILT ASS'Y                      | E1 |
| Fig. 28 | STEERING GUIDE ATTACHMENT             | E2 |
| Fig. 29 | REMOTE CONTROL ASS'Y 1 (701 TYPE)     | E3 |
| Fig. 30 | REMOTE CONTROL ASS'Y 2 (703 TYPE)     | E4 |
| Fig. 31 | OPTIONAL PARTS 1                      | E5 |
| Fig. 32 | OPTIONAL PARTS 2                      | E6 |
| Fig. 33 | OPTIONAL PARTS 3                      | E7 |
| Fig. 34 | OPTIONAL PARTS 4                      | F1 |
| Fig. 35 | OPTIONAL PARTS 5                      | F2 |
| Fig. 36 | REPAIR KIT 1                          | F3 |
| Fig. 37 | REPAIR KIT 2                          | F4 |
|         | NUMERICAL INDEX                       |    |

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 40H '87 (6H4). When you are ordering replacement parts for the 40H '87 (6H4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- S.T.D. Standard
- O.S. Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot ( . ) is put against the name of each part.

### EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

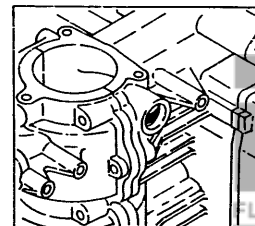
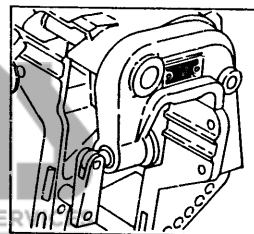
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

### EXAMPLE

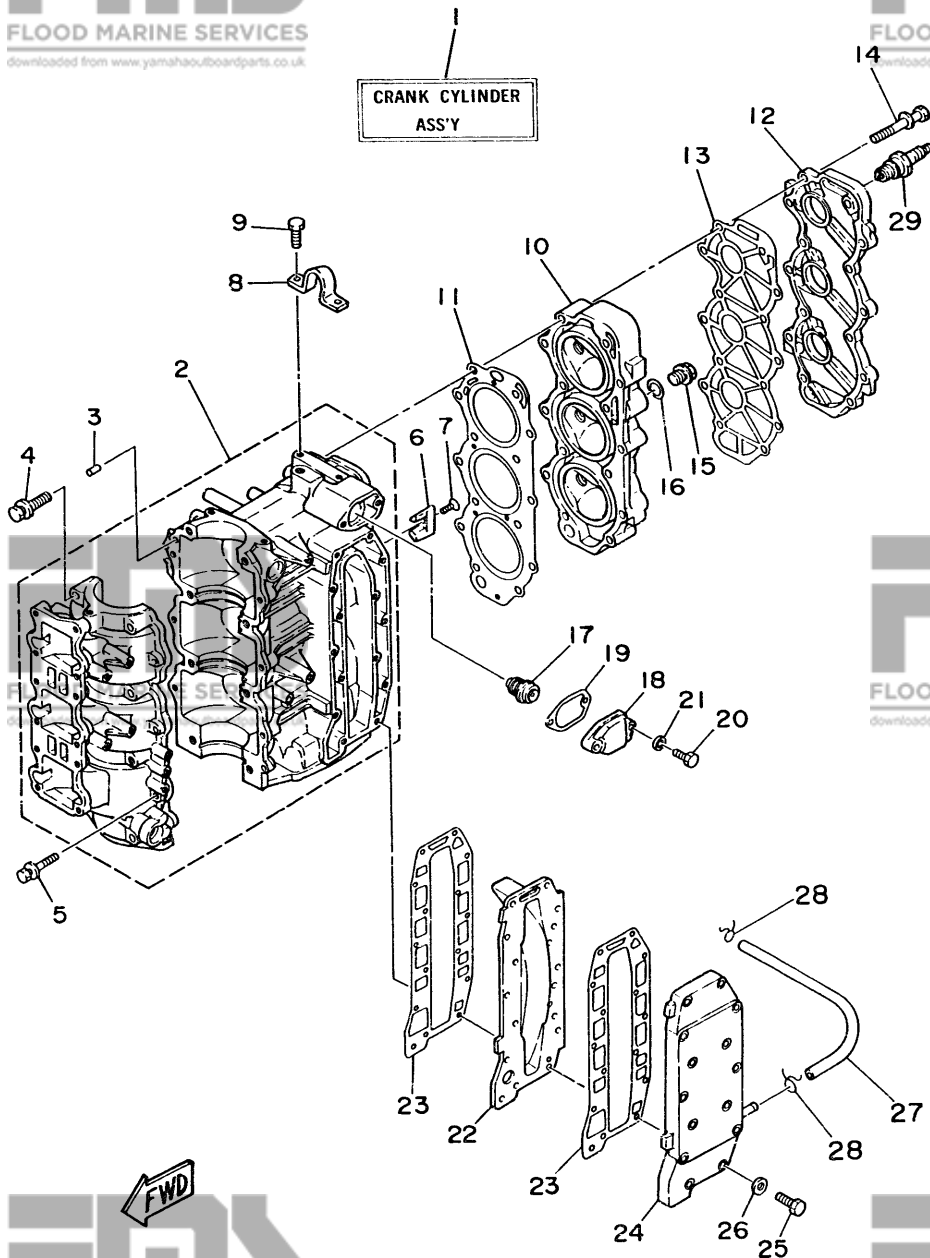
| Part No.        | Description          | Q'ty | Remarks |
|-----------------|----------------------|------|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASS'Y | 1    |         |
| 6E0-85550-70    | . ROTOR ASS'Y        | 1    |         |
| 6E0-15723-00-94 | . . PULLEY, starter  | 1    |         |

5. Initial Serial No. and Color Code

| Engine Serial No. |                                                  |
|-------------------|--------------------------------------------------|
| 40HMO             | S:180206 and following<br>L:480233 and following |
| 40HEO             | S:101344 and following<br>L:409925 and following |
| 40HRO             | S:280101 and following<br>L:590101 and following |
| 40HEPO            | S:250101 and following<br>L:553701 and following |



| Color Code | Color Name           | Abbreviate |
|------------|----------------------|------------|
| EJ         | METALLIC MARINE BLUE | MMB        |



**Fig. 1 CRANKCASE & CYLINDER**

| Ref.No. | Parts No.       | Description                                                                | Q'ty | Ref.No. | Parts No.       | Description                | Q'ty |
|---------|-----------------|----------------------------------------------------------------------------|------|---------|-----------------|----------------------------|------|
| 1       | 6H4-W0090-11-EJ | CRANK CYLINDER ASS'Y<br>(Ref. No. 2 to 28 and<br>Fig. 2, Ref. No. 1 to 20) | 1    | 15      | 90340-14M00     | PLUG, straight screw       | 1    |
| 2       | 6H4-15100-10-94 | CRANKCASE ASS'Y                                                            | 1    | 16      | 90430-14115     | GASKET                     | 1    |
| 3       | 93606-12019     | PIN, dowel                                                                 | 2    | 17      | 6E5-12411-10    | THERMOSTAT                 | 1    |
| 4       | 90119-08M19     | BOLT, with washer                                                          | 8    | 18      | 6H4-12413-00-9M | COVER, thermostat          | 1    |
| 5       | 90119-06M13     | BOLT, with washer                                                          | 6    | 19      | 6H4-12414-00    | GASKET, thermostat         | 1    |
| 6       | 688-11325-00    | ANODE                                                                      | 2    | 20      | 97313-06025     | BOLT                       | 2    |
| 7       | 98680-04016     | SCREW, flathead                                                            | 2    | 21      | 92903-06600     | WASHER                     | 2    |
| 8       | 6H4-11119-00    | HANGER, engine                                                             | 1    | 22      | 6H4-41111-00-9M | INNER COVER, exhaust       | 1    |
| 9       | 97313-06014     | BOLT                                                                       | 2    | 23      | 6H4-41114-00    | GASKET, exhaust cover      | 2    |
| 10      | 6H4-11111-00-94 | HEAD, cylinder                                                             | 1    | 24      | 6H4-41113-00-9M | OUTER COVER, exhaust       | 1    |
| 11      | 6H4-11181-00    | GASKET, cylinder head                                                      | 1    | 25      | 97395-06035     | BOLT                       | 14   |
| 12      | 6H4-11191-00-9M | COVER, cylinder head.                                                      | 1    | 26      | 92990-06600     | WASHER                     | 14   |
| 13      | 6H4-11193-00    | GASKET, head cover                                                         | 1    | 27      | 90445-09M37     | HOSE 2                     | 1    |
| 14      | 90119-08M29     | BOLT, with washer                                                          | 14   | 28      | 90467-08004     | CLIP                       | 2    |
|         |                 |                                                                            |      | 29      | 94702-00271     | PLUG, spark (BR7HS 10) NGK | 3    |



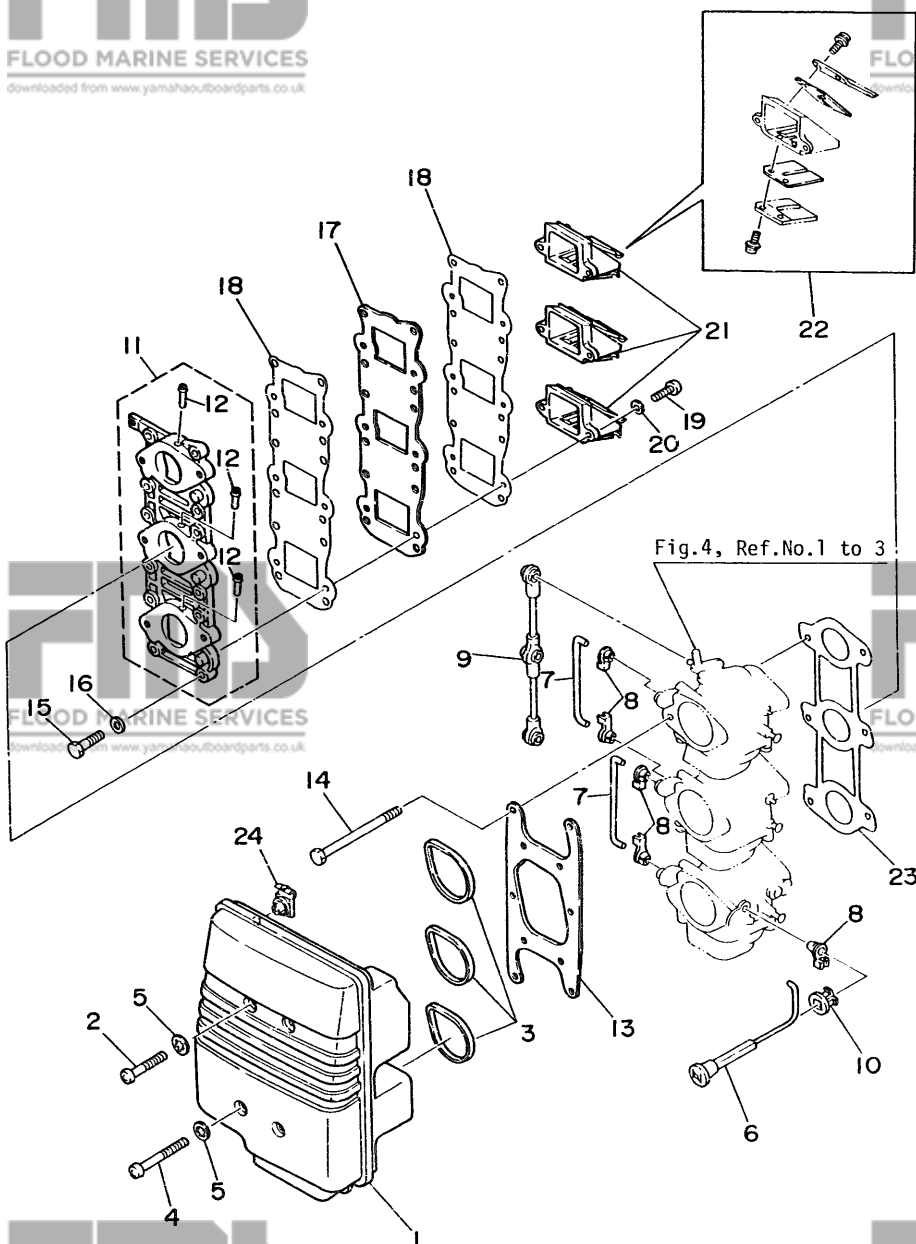
1 6H4-11400-12 CRAWLER  
2 93306-30510 . . . . .  
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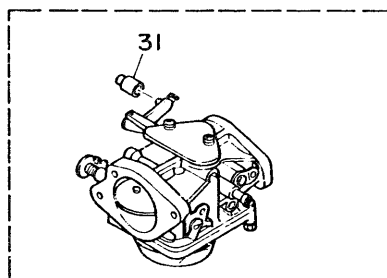
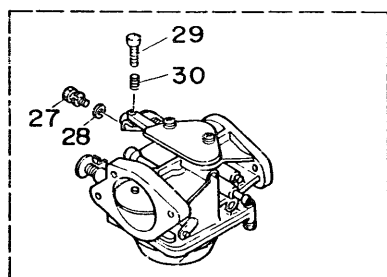
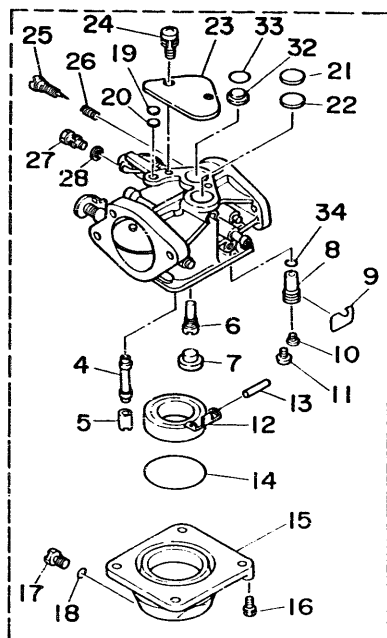
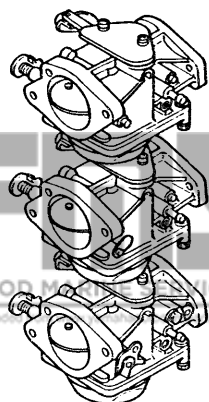
**FMS**  
FLOOD MARINE SERVICES  
downloaded from www.yamahaoutboardparts.co.uk



**Fig. 3 INTAKE**

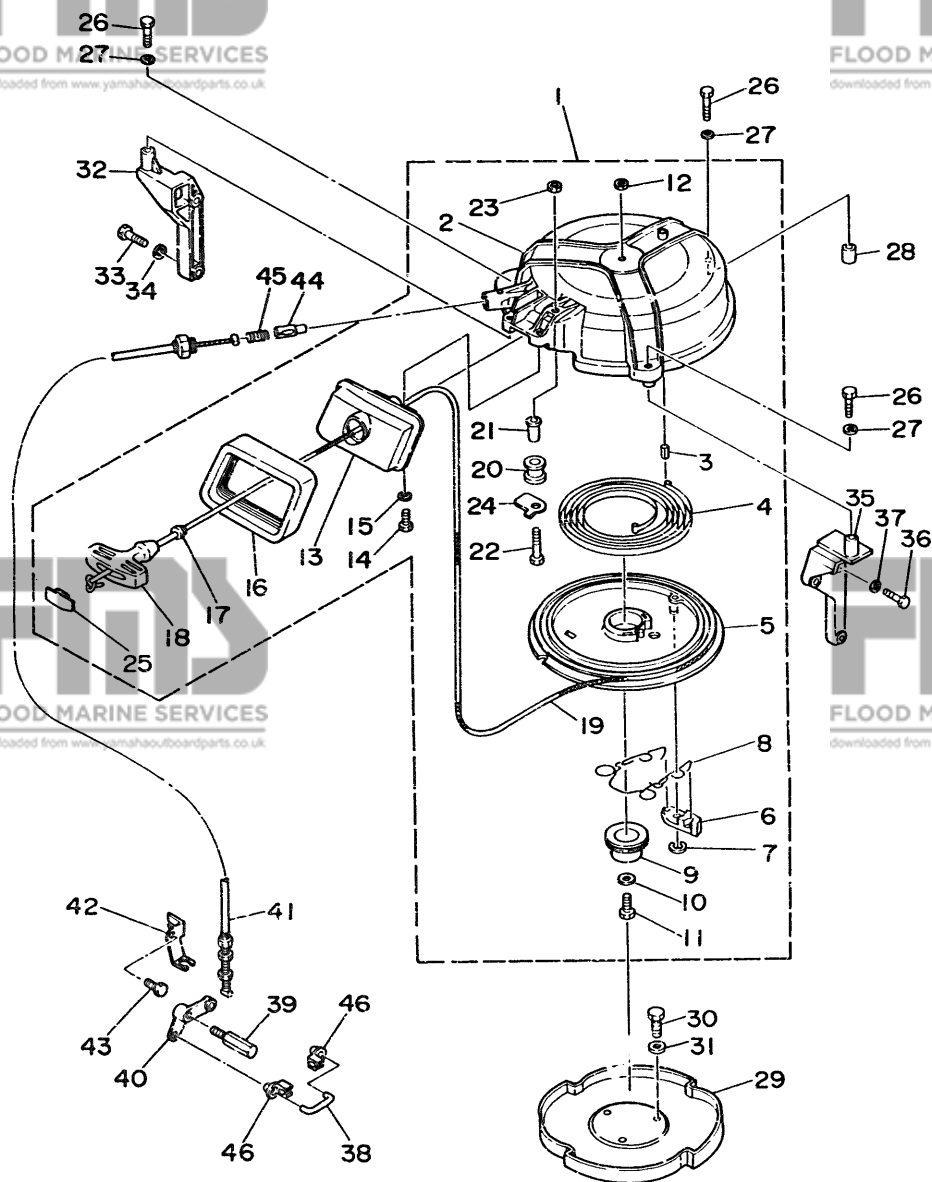
| Ref.No. | Parts No.       | Description                     | Q'ty   | Ref.No. | Parts No.       | Description               | Q'ty |
|---------|-----------------|---------------------------------|--------|---------|-----------------|---------------------------|------|
| 1       | 6H4-14431-10    | SILENCER 1 (40HMO/40HRO Model)  | 1 U.R. | 13      | 6H4-14406-00    | HINGE                     | 1    |
|         | 6H4-14431-00    | SILENCER 1 (40HEO/40HEPO Model) | 1 U.R. | 14      | 97313-06095     | BOLT                      | 6    |
| 2       | 97803-06040     | SCREW                           | 2      | 15      | 97313-06025     | BOLT                      | 12   |
| 3       | 6H3-14457-00    | SEAL                            | 3      | 16      | 92903-06600     | WASHER                    | 12   |
| 4       | 97803-06055     | SCREW                           | 2      | 17      | 6H4-13624-00-94 | PLATE, reed valve         | 1    |
| 5       | 90209-06M05     | WASHER                          | 4      | 18      | 6H4-13621-00    | PACKING, valve seat       | 2    |
| 6       | 6H4-41271-00    | KNOB, choke                     | 1      | 19      | 97803-05014     | SCREW, panhead            | 6    |
| 7       | 6H4-41257-00    | ROD, choke link 2               | 2      | 20      | 92903-05600     | WASHER                    | 6    |
| 8       | 661-41262-02    | JOINT, choke lever              | 5      | 21      | 6H5-13610-00    | REED VALVE ASS'Y          | 3    |
| 9       | 6H4-41217-00    | ROD, accel. lever 1             | 1      | 22      | 6H4-W0004-00    | . REED SET                | 1    |
| 10      | 689-41273-00    | GROMMET                         | 1      | 23      | 6H4-14198-00    | GASKET                    | 1    |
| 11      | 6H4-13641-11-94 | MANIFOLD, intake 1              | 1      | 24      | 90464-06M19     | CLAMP (40HMO/40HRO Model) | 1    |
| 12      | 6H1-14485-00    | . PIPE, joint                   | 3      |         |                 |                           |      |





**Fig. 4 CARBURETOR**

| Ref.No. | Parts No.    | Description                          | Q'ty   | Ref.No. | Parts No.    | Description                    | Q'ty |
|---------|--------------|--------------------------------------|--------|---------|--------------|--------------------------------|------|
| 1       | 6H4-14301-05 | CARBURETOR ASS'Y (Upper)             | 1      | 17      | 663-14992-00 | . SCREW, drain                 | 3    |
| 2       | 6H4-14302-05 | CARBURETOR ASS'Y (Center)            | 1      | 18      | 93210-04230  | . O-RING                       | 3    |
| 3       | 6H4-14303-05 | CARBURETOR ASS'Y (Lower)             | 1      | 19      | 663-14126-00 | . PACKING                      | 3    |
| 4       | 6H4-14947-05 | . NOZZLE, main                       | 3      | 20      | 663-14527-00 | . PLATE                        | 3    |
| 5       | 676-14943-30 | . JET, main (#115)<br>(Upper, Lower) | 2 U.R. | 21      | 688-14126-00 | . PACKING                      | 3    |
|         | 676-14943-31 | . JET, main (#120)(Center)           | 1 U.R. | 22      | 688-14527-00 | . PLATE                        | 3    |
| 6       | 6H4-14948-14 | . JET, slow (#68)                    | 3      | 23      | 6H2-14527-00 | . STAY, plate                  | 3    |
| 7       | 676-14966-00 | . CAP                                | 3      | 24      | 90159-05017  | . SCREW, with washer           | 6    |
| 8       | 6H3-14590-00 | . VALVE SEAT ASS'Y                   | 3      | 25      | 692-14923-00 | . SCREW, adjusting             | 3    |
| 9       | 663-14159-00 | . CLIP                               | 3      | 26      | 679-14555-00 | . SPRING, compression          | 3    |
| 10      | 676-14186-00 | . PIN, valve                         | 3      | 27      | 663-14592-00 | . SCREW (Upper, Center)        | 2    |
| 11      | 98502-04008  | . SCREW, panhead                     | 3      | 28      | 90201-05652  | . WASHER (Upper, Center)       | 2    |
| 12      | 6G1-14985-00 | . FLOAT COMP.                        | 3      | 29      | 663-14523-00 | . SCREW, stop (Center)         | 1    |
| 13      | 688-14548-00 | . PIN, float                         | 3      | 30      | 90501-10326  | . SPRING, compression (Center) | 1    |
| 14      | 6G1-14984-00 | . O-RING                             | 3      | 31      | 676-14578-00 | . COLLAR (Lower)               | 1    |
| 15      | 6H2-14980-00 | . BODY, float chamber                | 3      | 32      | 6H3-14578-00 | . PLATE                        | 3    |
| 16      | 90159-04M00  | . SCREW, with washer                 | 12     | 33      | 93210-15M52  | . O-RING                       | 3    |
|         |              |                                      |        | 34      | 93210-04228  | . O-RING                       | 3    |



**Fig. 5 STARTER**

| Ref.No. | Parts No.       | Description          | Q'ty | Ref.No. | Parts No.       | Description              | Q'ty |
|---------|-----------------|----------------------|------|---------|-----------------|--------------------------|------|
| 1       | 6H4-15710-01-94 | STARTER ASS'Y        | 1    | 24      | 6H4-15787-00    | . STAY                   | 1    |
| 2       | 6H4-15711-01-94 | . CASE, starter      | 1    | 25      | 689-15779-01    | . COVER                  | 1    |
| 3       | 91690-40018     | . PIN, spring        | 1    | 26      | 97313-06035     | BOLT                     | 3    |
| 4       | 90510-08002     | . SPRING, spiral     | 1    | 27      | 92903-06600     | WASHER                   | 3    |
| 5       | 6H4-15714-00    | . DRUM, sheave       | 1    | 28      | 91830-21014     | PIN, dowel A             | 1    |
| 6       | 676-15741-03    | . PAWL, drive        | 1    | 29      | 6H4-15723-00-94 | PULLEY, starter          | 1    |
| 7       | 93430-06M02     | . CIRCLIP            | 1    | 30      | 97313-08016     | BOLT                     | 3    |
| 8       | 6H4-15705-00    | . SPRING, pawl drive | 1    | 31      | 92903-08600     | WASHER                   | 3    |
| 9       | 6H4-15717-00    | . SHAFT              | 1    | 32      | 6H4-15771-00-94 | STAY 1                   | 1    |
| 10      | 90201-06060     | . WASHER             | 1    | 33      | 97313-08030     | BOLT                     | 2    |
| 11      | 97313-06020     | . BOLT               | 1    | 34      | 92903-08600     | WASHER                   | 2    |
| 12      | 95303-06500     | . NUT                | 1    | 35      | 6H4-15772-00-94 | STAY 2                   | 1    |
| 13      | 6H4-15758-00-94 | . GUIDE, wire        | 1    | 36      | 97313-06025     | BOLT                     | 3    |
| 14      | 97313-06016     | . BOLT               | 2    | 37      | 92903-06600     | WASHER                   | 3    |
| 15      | 92903-06600     | . WASHER             | 2    | 38      | 6H4-15747-10    | LINK                     | 1    |
| 16      | 6H4-15762-00    | . SEAL 2             | 1    | 39      | 90109-06M04     | BOLT                     | 1    |
| 17      | 6A0-15789-00    | . DAMPER             | 1    | 40      | 6H4-15746-00    | ARM                      | 1    |
| 18      | 619-15755-01    | . HANDLE, starter    | 1    | 41      | 6H4-15770-10    | WIRE COMP., starter stop | 1    |
| 19      | #               | . WIRE (2095mm)      | 1    | 42      | 6H4-15774-10    | STAY 4                   | 1    |
| 20      | 6H4-15752-00    | . ROLLER, wire       | 1    | 43      | 97313-06012     | BOLT                     | 1    |
| 21      | 90387-06M66     | . COLLAR             | 1    | 44      | 656-15748-00    | PLUNGER, starter stop    | 1    |
| 22      | 97313-06035     | . BOLT               | 1    | 45      | 90501-10227     | SPRING, compression      | 1    |
| 23      | 95380-06600     | . NUT                | 1    | 46      | 661-41262-02    | JOINT, choke lever       | 2    |

# Cut from 50m rolls, Parts No. 90890-44373, cutting length 2.095m.

Fig.4, Ref.No.1 to 3

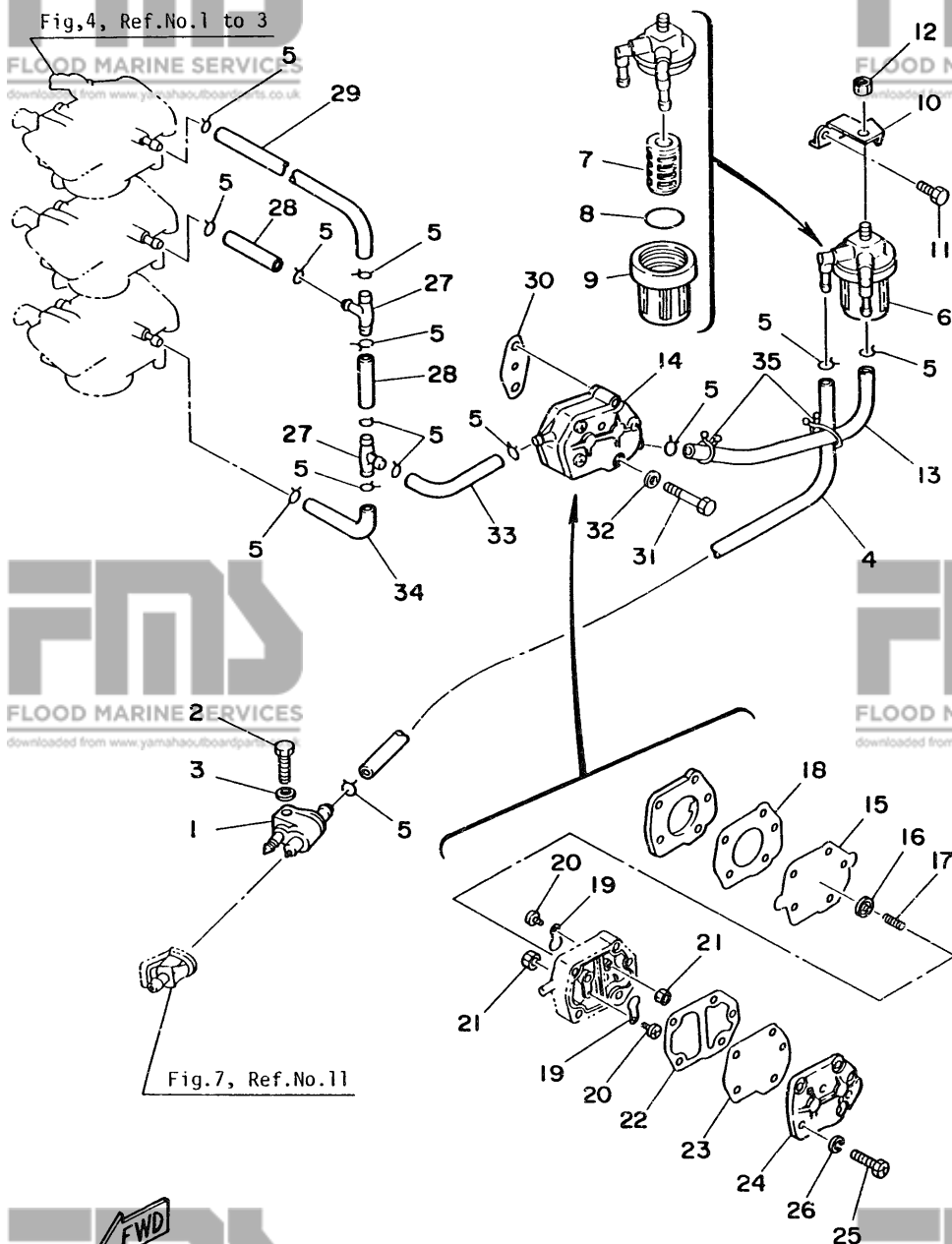
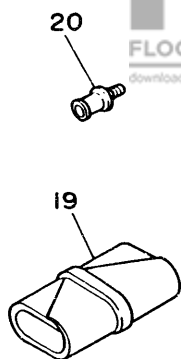
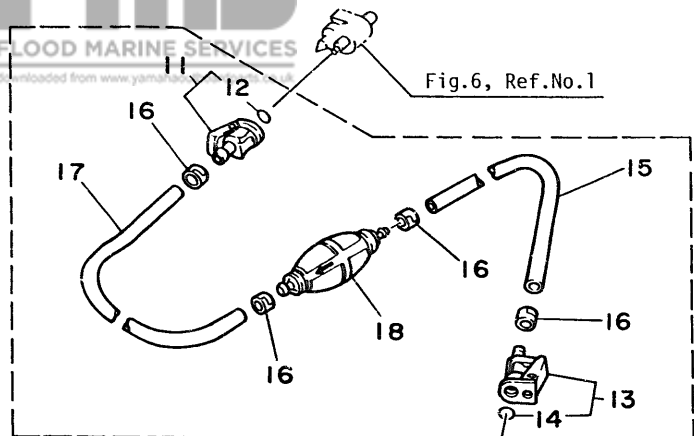


Fig.7, Ref.No.11

Fig. 6 FUEL 1

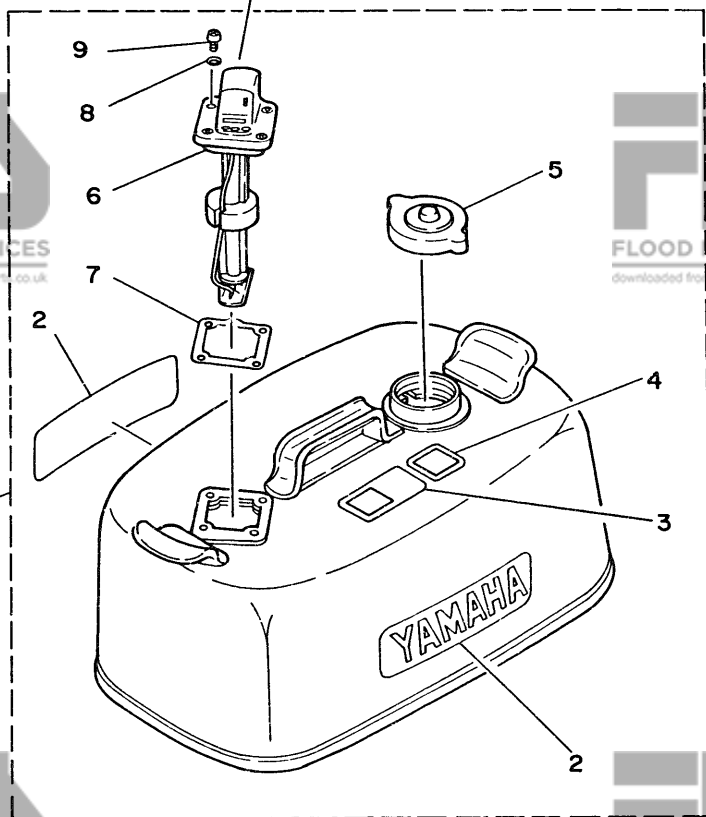
| Ref.No. | Parts No.    | Description             | Q'ty | Ref.No. | Parts No.    | Description       | Q'ty |
|---------|--------------|-------------------------|------|---------|--------------|-------------------|------|
| 1       | 6G1-24304-01 | FUEL PIPE JOINT COMP. 1 | 1    | 19      | 6A0-24421-01 | . VALVE, check    | 2    |
| 2       | 97313-06025  | BOLT                    | 1    | 20      | 90147-03M00  | . SCREW, panhead  | 2    |
| 3       | 92903-06600  | WASHER                  | 1    | 21      | 98813-03100  | . NUT             | 2    |
| 4       | 6H4-24311-00 | HOSE                    | 1    | 22      | 648-24435-02 | . GASKET, body 2  | 1    |
| 5       | 90467-08004  | CLIP                    | 14   | 23      | 663-24411-00 | . DIAPHRAGM, pump | 1    |
| 6       | 655-24560-01 | FILTER ASS'Y            | 1    | 24      | 6A0-24413-00 | . COVER, pump     | 1    |
| 7       | 6F5-24553-00 | . ELEMENT, filter       | 1    | 25      | 98503-05028  | . SCREW, panhead  | 3    |
| 8       | 93210-37M25  | . O-RING                | 1    | 26      | 92990-05100  | . WASHER          | 3    |
| 9       | 655-24521-01 | . CUP, filter           | 1    | 27      | 688-24378-00 | PIPE, joint       | 2    |
| 10      | 6H4-24566-01 | BRACKET, filter         | 1    | 28      | 90445-09057  | HOSE              | 2    |
| 11      | 97313-06012  | BOLT                    | 1    | 29      | 6H4-24313-00 | PIPE 3            | 1    |
| 12      | 95303-08600  | NUT                     | 1    | 30      | 650-24431-00 | GASKET, fuel pump | 1    |
| 13      | 6H4-24314-00 | HOSE                    | 1    | 31      | 97313-06040  | BOLT              | 2    |
| 14      | 6A0-24410-02 | FUEL PUMP ASS'Y         | 1    | 32      | 92903-06600  | WASHER            | 2    |
| 15      | 648-24411-00 | . DIAPHRAGM             | 1    | 33      | 90445-09063  | HOSE 3            | 1    |
| 16      | 648-24424-00 | . PLATE, spring guide   | 1    | 34      | 6H4-24312-00 | PIPE 2            | 1    |
| 17      | 648-24423-00 | . SPRING, diaphragm     | 1    | 35      | 90464-15M11  | CLAMP             | 2    |
| 18      | 648-24434-00 | . GASKET, body 1        | 1    |         |              |                   |      |



**Fig. 7 FUEL 2**

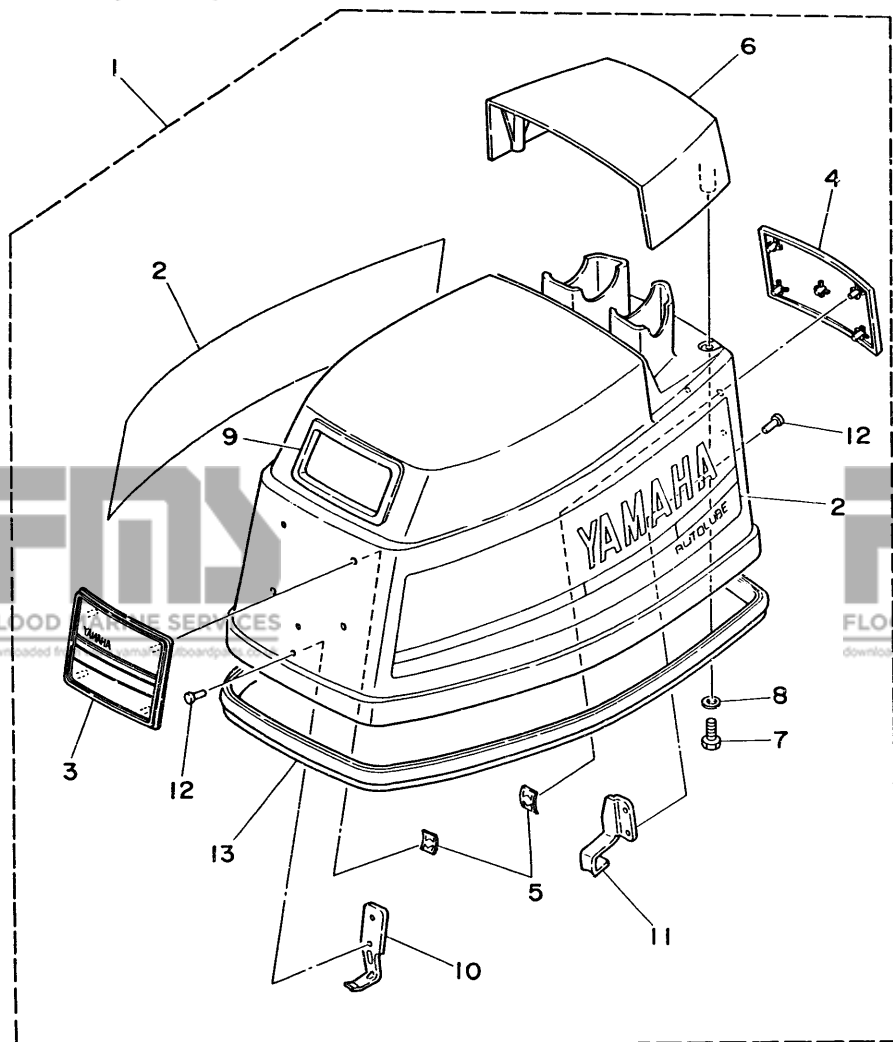
| Ref.No. | Parts No.       | Description                | Q'ty | Ref.No. | Parts No.       | Description                  | Q'ty |
|---------|-----------------|----------------------------|------|---------|-----------------|------------------------------|------|
| 1       | 6Y1-24207-81-24 | FUEL TANK ASS'Y            | 1    | 11      | 6G1-24305-00    | FUEL PIPE JOINT COMP. 2      | 1    |
| 2       | 6Y1-24246-00    | GRAPHIC, side              | 2    | 12      | 93210-08287     | O-RING                       | 1    |
| 3       | 6Y1-24256-80    | GRAPHIC                    | 1    | 13      | 6Y1-24305-01    | FUEL PIPE JOINT COMP.        | 1    |
| 4       | 6Y1-24257-00    | GRAPHIC                    | 1    | 14      | 93210-08287     | O-RING                       | 1    |
| 5       | 6Y1-24610-00    | CAP ASS'Y                  | 1    | #15     | 90445-11M06     | HOSE (L:2050mm)              | 1    |
| 6       | 6Y1-24260-01    | FUEL METER ASS'Y           | 1    | 16      | 650-24351-01    | BAND, fuel pipe 1            | 4    |
| 7       | 6Y1-24268-00    | GASKET, fuel meter housing | 1    | #17     | 90445-11M05     | HOSE (L:850mm)               | 1    |
| 8       | 6Y1-24329-00    | SEAL                       | 4    | 18      | 6Y1-24360-02    | PRIMARY PUMP ASS'Y           | 1    |
| 9       | 98586-05016     | SCREW, panhead             | 4    | 19      | 6E0-28100-01    | TOOL ASS'Y                   | 1    |
| 10      | 6Y1-24306-05    | FUEL PIPE ASS'Y            | 1    | 20      | 6E0-28193-00-94 | PLUG, water check (D:12.5mm) | 1    |

# Also available in 30m rolls. (Parts No. 90890-56878)



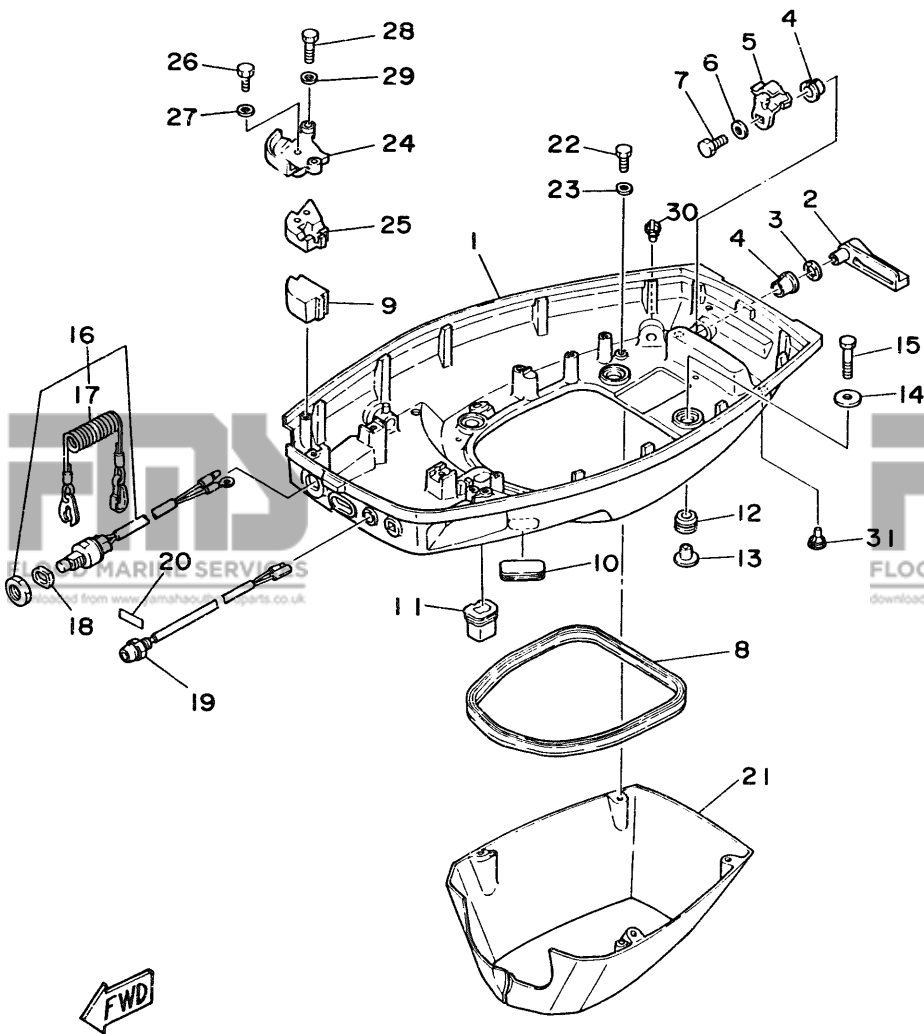
**Fig. 8 TOP COWLING**

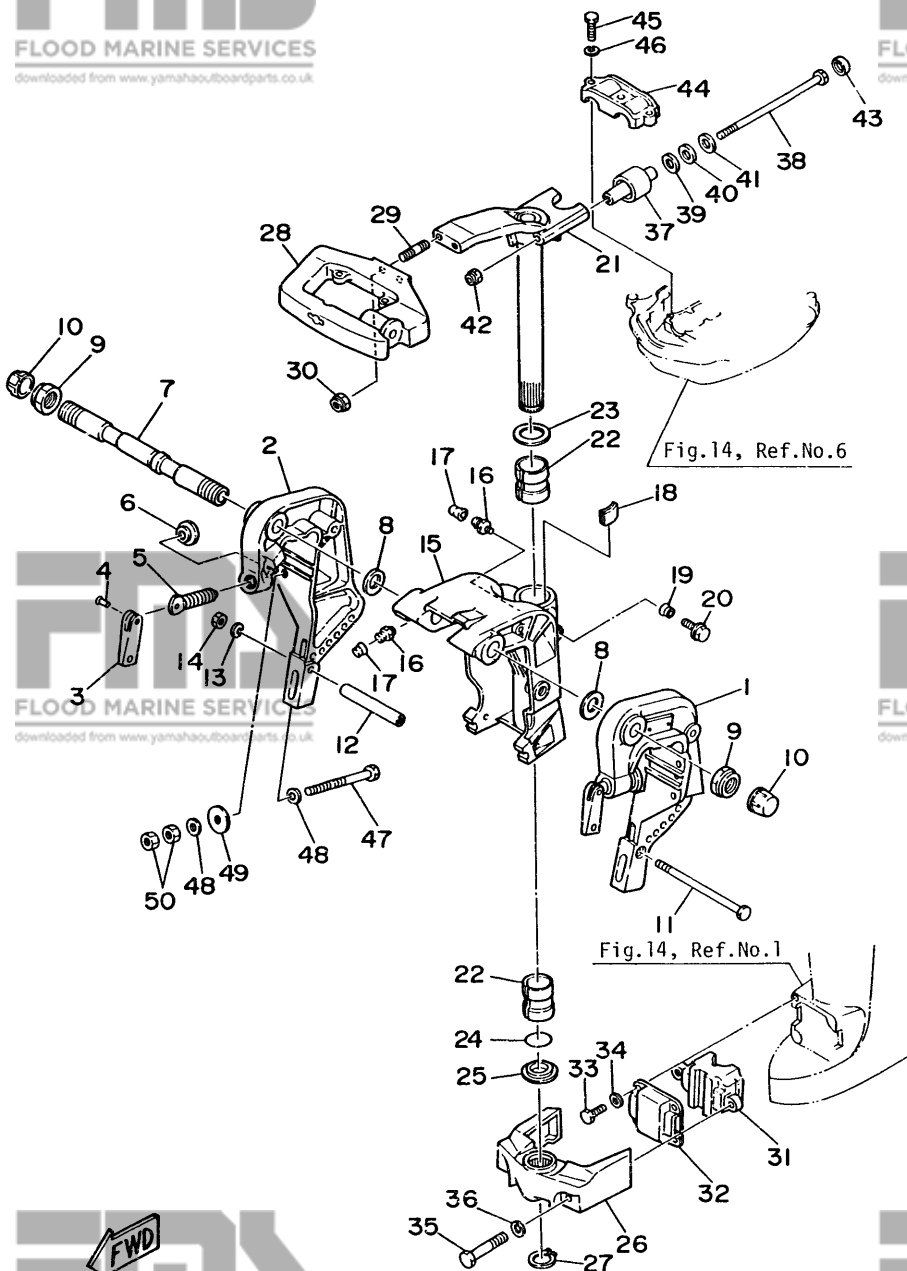
| Ref.No. | Parts No.       | Description                      | Q'ty   | Ref.No. | Parts No.    | Description | Q'ty |
|---------|-----------------|----------------------------------|--------|---------|--------------|-------------|------|
| 1       | 6H4-42610-V0-EJ | TOP COWLING ASS'Y (40HMO Model)  | 1 U.R. | 7       | 97313-06016  | . BOLT      | 4    |
|         | 6H4-42610-N1-EJ | TOP COWLING ASS'Y (40HRO Model)  | 1 U.R. | 8       | 92903-06600  | . WASHER    | 4    |
| 2       | 6H4-W0070-V0    | . GRAPHIC SIDE SET (40HMO Model) | 1 U.R. | 9       | 6H4-15761-00 | . SEAL 1    | 1    |
|         | 6H4-W0070-N1    | . GRAPHIC SIDE SET (40HRO Model) | 1 U.R. | 10      | 6H4-42651-00 | . HOOK 1    | 1    |
| 3       | 6H4-42686-20    | . EMBLEM, front                  | 1      | 11      | 6H4-42652-00 | . HOOK 2    | 1    |
| 4       | 6H4-42687-00    | . EMBLEM, rear                   | 1      | 12      | 90266-04M01  | . RIVET     | 4    |
| 5       | 90183-05M01     | . NUT, spring                    | 10     | 13      | 6H4-42615-00 | . SEAL      | 1    |
| 6       | 6H4-42613-00-EJ | . MOLDING, air duct              | 1      |         |              |             |      |



**Fig. 9 BOTTOM COWLING**

| Ref.No. | Parts No.       | Description              | Q'ty   | Ref.No. | Parts No.       | Description               | Q'ty |
|---------|-----------------|--------------------------|--------|---------|-----------------|---------------------------|------|
| 1       | 6H4-42711-02-EJ | COWLING, bottom          | 1      | 16      | 6H4-82575-00    | KILL SWITCH ASS'Y         | 1    |
| 2       | 6H4-42815-00    | LEVER, clamp             | 1      | 17      | 6B2-82556-00    | . STOPPER ASS'Y           | 1    |
| 3       | 90206-12052     | WASHER                   | 1      | 18      | 6H4-82537-00    | ATTACHMENT, stop switch   | 1    |
| 4       | 90386-12069     | BUSHING                  | 2      | 19      | 6J8-85410-00    | OVERHEAT WARNING LAMP     | 1    |
| 5       | 6H4-42816-00    | LEVER, clamp             | 1      | 20      | 6H4-85415-10    | MARK                      | 1    |
| 6       | 90201-06068     | WASHER                   | 1      | 21      | 6H4-42741-20    | APRON 1                   | 1    |
| 7       | 97313-06010     | BOLT                     | 1      | 22      | 97313-06016     | BOLT                      | 4    |
| 8       | 6H4-42716-00    | SEAL 1                   | 1      | 23      | 92903-06600     | WASHER                    | 4    |
| 9       | 6H4-42724-00    | GROMMET 1                | 1      | 24      | 6H4-48531-00-94 | BRACKET, remote control 1 | 1    |
| 10      | 6H4-42726-00    | GROMMET 3                | 1 U.R. | 25      | 6H4-48532-00-94 | BRACKET, remote control 2 | 1    |
|         | 6H5-42726-00    | GROMMET 3 (40HEPO Model) | 1 U.R. | 26      | 97313-05016     | BOLT                      | 1    |
| 11      | 6B2-42727-00    | GROMMET 4                | 1      | 27      | 92903-05600     | WASHER                    | 1    |
| 12      | 90480-09M21     | GROMMET                  | 4      | 28      | 97313-06020     | BOLT                      | 2    |
| 13      | 90387-06M41     | COLLAR                   | 4      | 29      | 92903-06600     | WASHER                    | 2    |
| 14      | 90201-06416     | WASHER                   | 4      | 30      | 6E5-44391-00    | NIPPLE, hose 1            | 1    |
| 15      | 97313-06030     | BOLT                     | 4      | 31      | 6H4-42748-00    | GROMMET                   | 2    |





**Fig. 10 BRACKET 1**

| Ref.No. | Parts No.       | Description            | Q'ty | Ref.No. | Parts No.       | Description                       | Q'ty   |
|---------|-----------------|------------------------|------|---------|-----------------|-----------------------------------|--------|
| 1       | 6H4-43111-04-EJ | BRACKET, clamp 1       | 1    | 28      | 6H4-42121-01-94 | BRACKET                           | 1      |
| 2       | 6H4-43112-03-EJ | BRACKET, clamp 2       | 1    | 29      | 90116-10175     | BOLT, stud                        | 2      |
| 3       | 616-43118-00-EJ | HANDLE, transom clamp  | 2    | 30      | 90185-10051     | NUT, self-locking                 | 2      |
| 4       | 90243-04001     | Pin                    | 2    | 31      | 6H4-44557-00    | MOUNT RUBBER, lower front (Short) | 1 U.R. |
| 5       | 90149-14M03     | SCREW                  | 2    |         | 6H4-44557-10    | MOUNT RUBBER, lower front (Long)  | 1 U.R. |
| 6       | 648-43114-01    | PAD, transom clamp     | 2    | 32      | 6H4-44553-00    | COVER, lower mount                | 1      |
| 7       | 663-43131-00    | BOLT, clamp bracket    | 1    | 33      | 97395-08025     | BOLT                              | 4      |
| 8       | 90201-22428     | WASHER                 | 2    | 34      | 92990-08600     | WASHER                            | 4      |
| 9       | 90185-22043     | NUT, self-locking      | 2    | 35      | 97395-10060     | BOLT                              | 2      |
| 10      | 663-43145-00    | CAP, clamp bracket     | 2    | 36      | 92990-10600     | WASHER                            | 2      |
| 11      | 90101-08339     | BOLT                   | 1    | 37      | 6H4-44514-00    | MOUNT RUBBER, upper side          | 2      |
| 12      | 90387-09074     | COLLAR                 | 1    | 38      | 90101-08M86     | BOLT                              | 2      |
| 13      | 92990-08600     | WASHER                 | 1    | 39      | 90201-15M98     | WASHER                            | 2      |
| 14      | 95380-08600     | NUT                    | 1    | 40      | 90202-15M30     | WASHER                            | 2      |
| 15      | 6H4-43311-00-EJ | BRACKET, swivel        | 1    | 41      | 90201-09425     | WASHER                            | 2      |
| 16      | 93700-06004     | NIPPLE, grease         | 3    | 42      | 90185-08045     | NUT, self-locking                 | 2      |
| 17      | 663-45119-00    | CAP, grease nipple     | 3    | 43      | 663-44533-00    | DAMPER, upper mount rubber        | 2      |
| 18      | 6H4-42528-00    | PIECE, friction        | 1    | 44      | 6H4-44511-00-EJ | COVER, upper mount rubber         | 1      |
| 19      | 689-43373-01    | DAMPER                 | 1    | 45      | 97375-08035     | BOLT                              | 3      |
| 20      | 90105-06M18     | BOLT                   | 1    | 46      | 92990-08100     | WASHER                            | 3      |
| 21      | 6H4-42510-00-EJ | STEERING BRACKET ASS'Y | 1    | 47      | 90101-10M58     | BOLT                              | 4      |
| 22      | 90386-30048     | BUSHING                | 2    | 48      | 92990-10600     | WASHER                            | 8      |
| 23      | 90201-30420     | WASHER                 | 1    | 49      | 90201-12426     | WASHER                            | 4      |
| 24      | 93210-29375     | O-RING                 | 1    | 50      | 95380-10600     | NUT                               | 8      |
| 25      | 90386-30M50     | BUSHING                | 1    |         |                 |                                   |        |
| 26      | 6H4-44551-01-EJ | HOUSING, lower mount   | 1    |         |                 |                                   |        |
| 27      | 93410-28M06     | CIRCLIP                | 1    |         |                 |                                   |        |

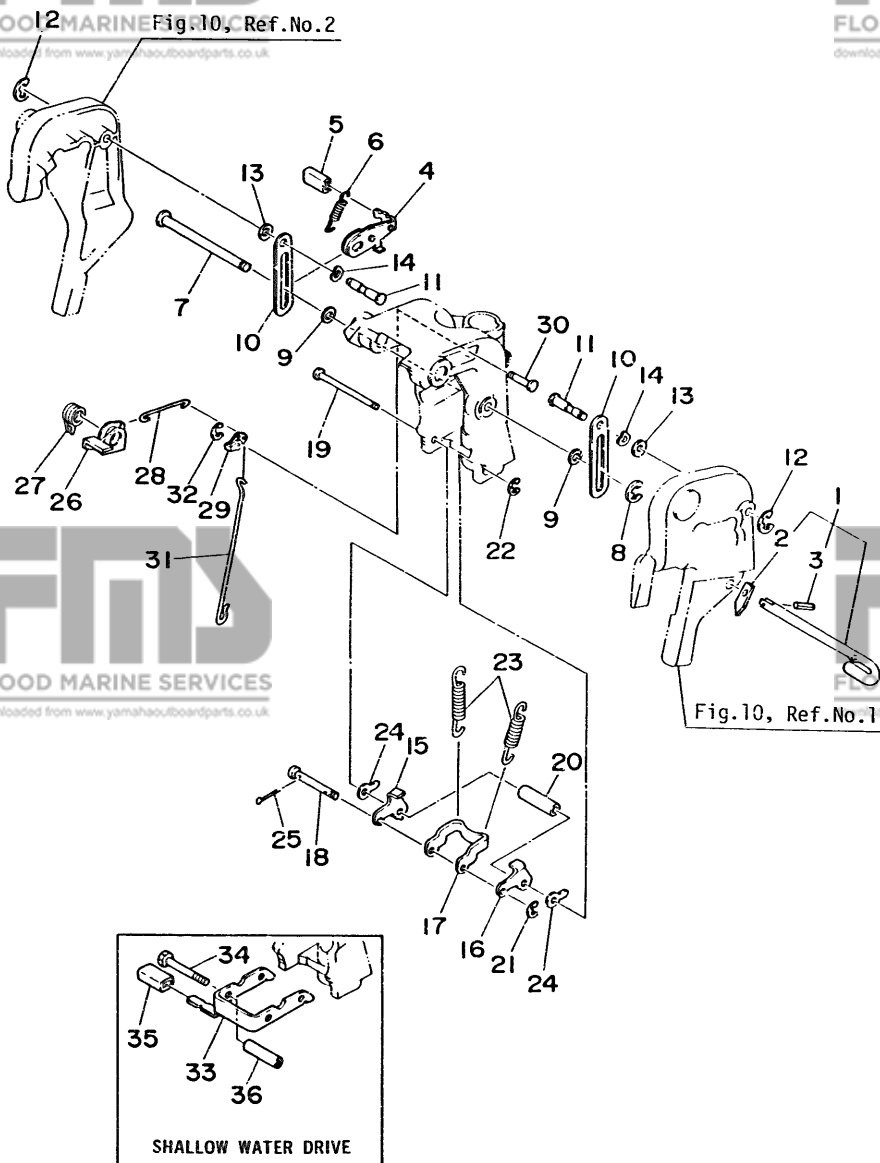


Fig. 11 BRACKET 2

| Ref.No. | Parts No.    | Description         | Q'ty | Ref.No. | Parts No.    | Description                             | Q'ty |
|---------|--------------|---------------------|------|---------|--------------|-----------------------------------------|------|
| 1       | 6H4-43160-00 | TILT ROD ASS'Y      | 1    | 20      | 90387-07M64  | COLLAR                                  | 1    |
| 2       | 676-43165-00 | STOPPER, plate      | 1    | 21      | 93430-06M02  | CIRCLIP                                 | 1    |
| 3       | 91690-30010  | PIN, spring         | 1    | 22      | 93430-05027  | CIRCLIP                                 | 1    |
| 4       | 6J8-43181-00 | LEVER, tilt stop    | 1    | 23      | 90506-32M22  | SPRING, tension                         | 2    |
| 5       | 682-43318-01 | COVER               | 1    | 24      | 6H4-43674-00 | WASHER<br>(Without Shallow Water Drive) | 2    |
| 6       | 90506-12M25  | SPRING, tension     | 1    | 25      | 91490-20015  | PIN, cotter                             | 2    |
| 7       | 90249-12M17  | PIN                 | 1    | 26      | 6H4-43631-01 | LEVER, tilt 1                           | 1    |
| 8       | 93430-10M00  | CIRCLIP             | 1    | 27      | 689-43643-00 | SPRING, torsion                         | 1    |
| 9       | 90202-12031  | WASHER              | 2    | 28      | 6H4-43615-00 | ROD, tilt lock 1                        | 1    |
| 10      | 6J8-43627-00 | STOPPER 1           | 2    | 29      | 682-43641-00 | LEVER, tilt 2                           | 1    |
| 11      | 90249-12M14  | PIN                 | 2    | 30      | 90249-06117  | PIN                                     | 1    |
| 12      | 93430-10M00  | CIRCLIP             | 2    | 31      | 6J8-43617-00 | ROD, tilt lock 2                        | 1    |
| 13      | 90202-12031  | WASHER              | 2    | 32      | 93430-05027  | CIRCLIP                                 | 1    |
| 14      | 90206-12M16  | WASHER, wave        | 2    | 33      | 6J8-43681-00 | LEVER, shallow water drive              | 1    |
| 15      | 6J8-43614-00 | PLATE, tilt lock 1  | 1    | 34      | 97395-06075  | BOLT                                    | 1    |
| 16      | 6J8-43615-00 | PLATE, tilt lock 2  | 1    | 35      | 682-43318-01 | COVER                                   | 1    |
| 17      | 6J8-43613-00 | ARM, tilt lock      | 1    | 36      | 90387-06M00  | COLLAR                                  | 1    |
| 18      | 6H4-43659-00 | SHAFT, reverse lock | 1    |         |              |                                         |      |
| 19      | 6J8-43611-00 | SHAFT, tilt lock    | 1    |         |              |                                         |      |

**Fig. 12 STEERING**

| Ref.No. | Parts No.       | Description             | Q'ty | Ref.No. | Parts No.    | Description              | Q'ty |
|---------|-----------------|-------------------------|------|---------|--------------|--------------------------|------|
| 1       | 6H4-W0084-02-EJ | HANDLE STEERING ASS'Y   | 1    | 15      | 6H4-42131-00 | . COVER, handle steering | 1    |
| 2       | 6H4-42111-00-EJ | . HANDLE, steering      | 1    | 16      | 6H4-26311-02 | . THROTTLE WIRE COMP.    | 2    |
| 3       | 664-42119-00    | . GRIP, steering handle | 1    | 17      | 90386-12089  | . BUSHING                | 1    |
| 4       | 6G1-42177-00    | . HANDLE                | 1    | 18      | 90101-12M37  | . BOLT                   | 1    |
| 5       | 6H4-42137-01    | . INDICATOR, throttle   | 1    | 19      | 92990-12200  | . WASHER                 | 1    |
| 6       | 90269-02001     | . RIVET                 | 1    | 20      | 90202-12092  | . WASHER                 | 2    |
| 7       | 98180-05025     | . SCREW, ovalhead       | 1    | 21      | 90201-12537  | . WASHER                 | 2    |
| 8       | 92903-10600     | . WASHER                | 1    | 22      | 90206-12054  | . WASHER                 | 1    |
| 9       | 90501-23215     | . SPRING, compression   | 1    | 23      | 90185-12058  | . NUT, self-locking      | 1    |
| 10      | 90386-08032     | . BUSHING               | 1    |         |              | THROTTLE FRICTION        |      |
| 11      | 6H4-42138-01    | . LEVER, throttle       | 1    | 24      | 656-42126-01 | PIECE, friction          | 1    |
| 12      | 6H4-42159-00    | . STAY                  | 1    | 25      | 97395-06020  | BOLT                     | 1    |
| 13      | 97880-05016     | . SCREW                 | 4    | 26      | 90185-06062  | NUT, self-locking        | 1    |
| 14      | 92990-05600     | . WASHER                | 4    |         |              |                          |      |

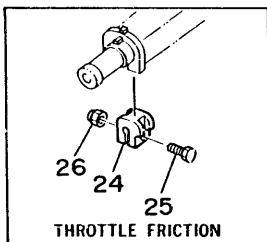
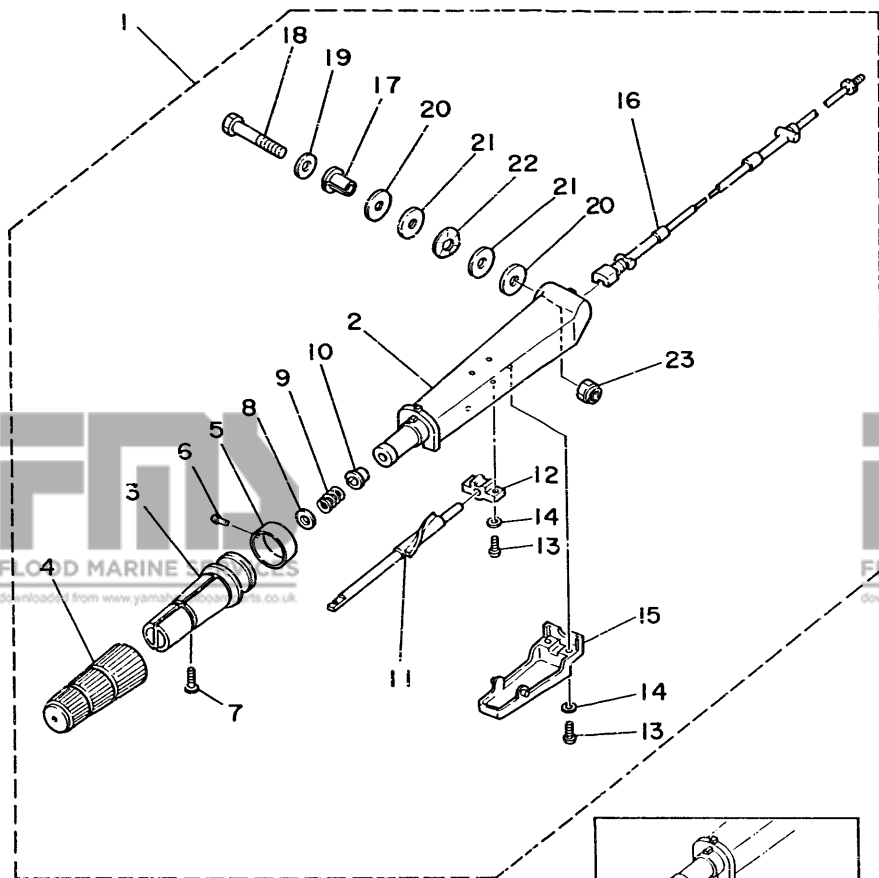


Fig.17, Ref.No.2  
Fig.22, Ref.No.2 (40HEO MODEL)

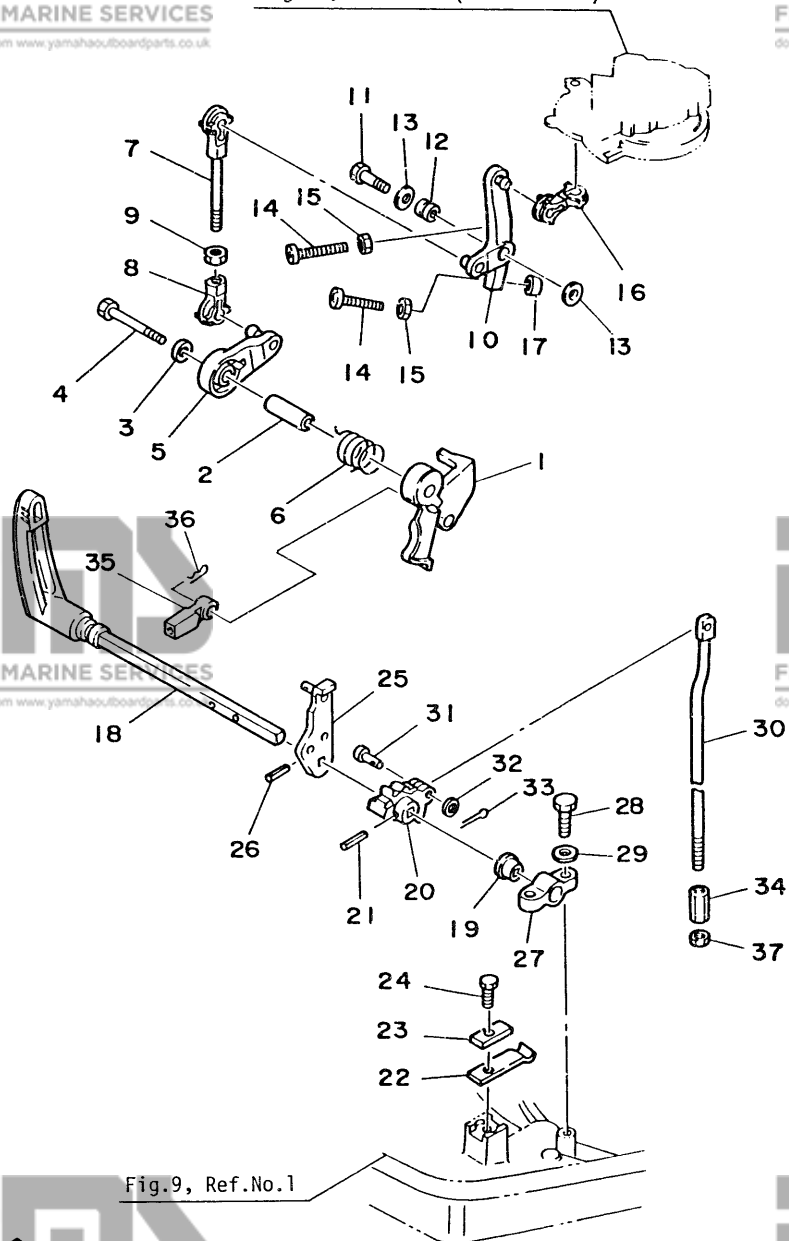
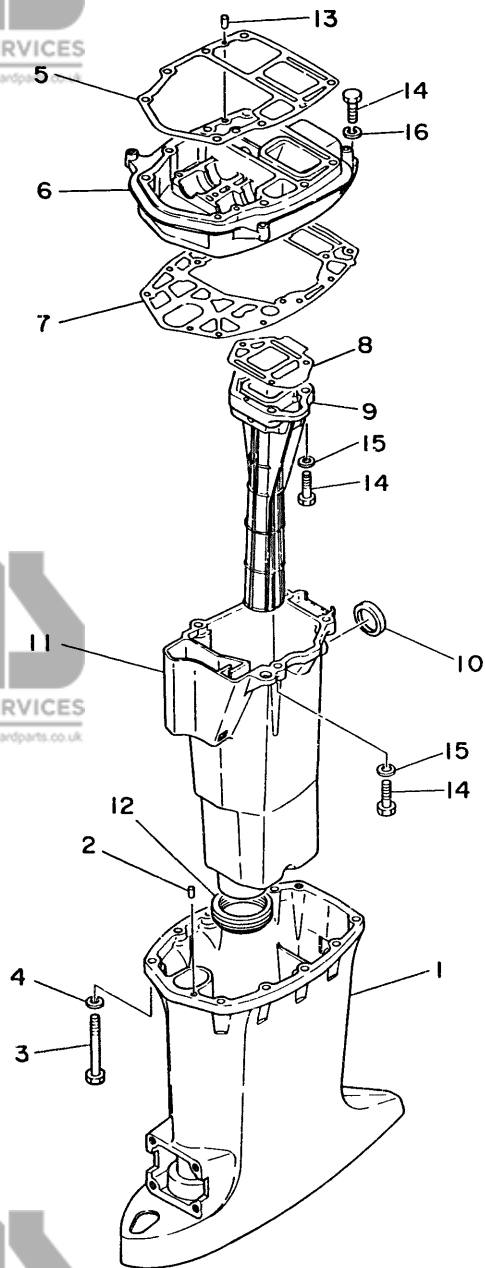


Fig.9, Ref.No.1

**Fig. 13 CONTROL**

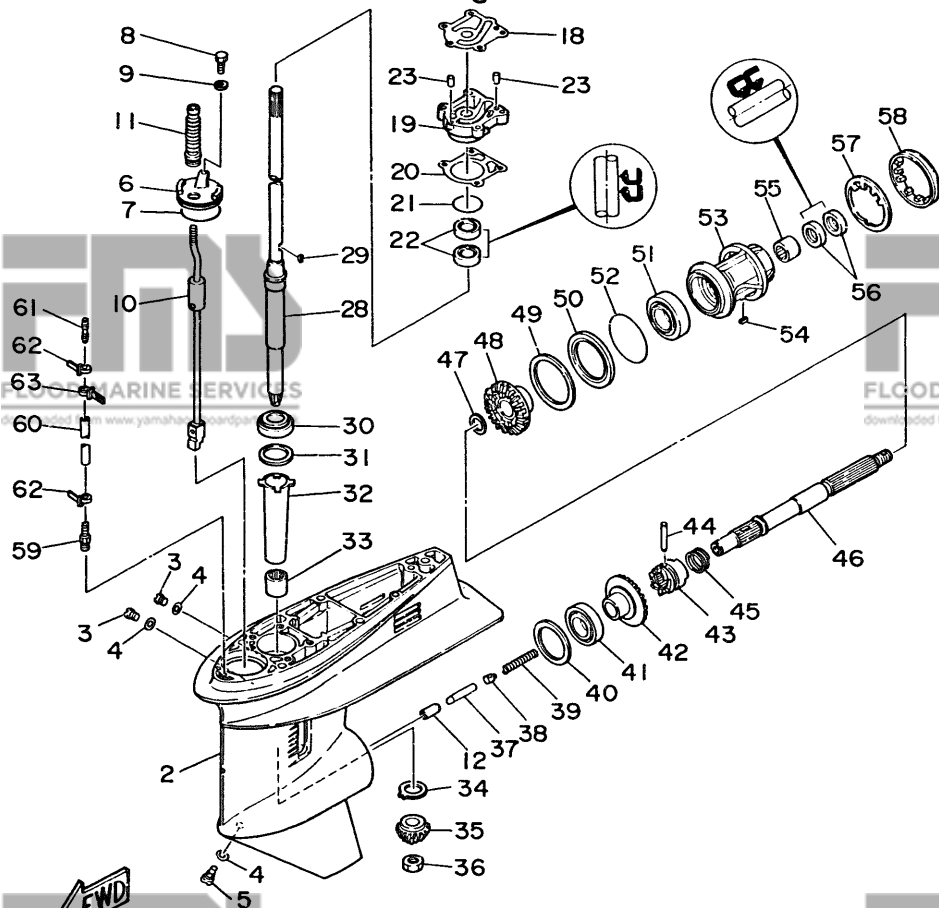
| Ref.No. | Parts No.    | Description                             | Q'ty   | Ref.No. | Parts No.    | Description            | Q'ty |
|---------|--------------|-----------------------------------------|--------|---------|--------------|------------------------|------|
| 1       | 6H4-41213-13 | CAM, accel. (40HMO/40HRO Model)         | 1 U.R. | 19      | 682-44132-00 | BUSHING                | 1    |
|         | 6H4-41213-03 | CAM, accel. (40HEO/40HEPO Model)        | 1 U.R. | 20      | 6H4-44121-01 | LEVER, shift rod 1     | 1    |
| 2       | 90387-06M63  | COLLAR                                  | 1      | 21      | 91690-30318  | PIN, spring            | 1    |
| 3       | 90201-06M31  | WASHER                                  | 1      | 22      | 6H4-44116-00 | SPRING                 | 1    |
| 4       | 97313-06040  | BOLT                                    | 1      | 23      | 682-44117-00 | BRACKET                | 1    |
| 5       | 6H4-41632-00 | LEVER, magneto control 2                | 1      | 24      | 97313-06016  | BOLT                   | 1    |
| 6       | 90508-26M20  | SPRING, torsion                         | 1      | 25      | 6H4-44125-01 | LEVER, shift rod 2     | 1    |
| 7       | 6H4-41636-01 | ROD, magneto control                    | 1      | 26      | 91690-30316  | PIN, spring            | 1    |
| 8       | 682-41237-00 | JOINT, link 2                           | 1      | 27      | 6F5-41662-00 | BRACKET 2              | 1    |
| 9       | 95303-05600  | NUT                                     | 1      | 28      | 97313-06020  | BOLT                   | 2    |
| 10      | 6H4-41631-01 | LEVER, magneto control 1                | 1      | 29      | 92903-06600  | WASHER                 | 2    |
| 11      | 97313-06025  | BOLT                                    | 1      | 30      | 6H4-44143-00 | ROD, shift 1           | 2    |
| 12      | 90387-06M04  | COLLAR                                  | 1      | 31      | 91790-05020  | PIN                    | 1    |
| 13      | 90201-06M31  | WASHER                                  | 2      | 32      | 92990-05600  | WASHER                 | 1    |
| 14      | 90157-06M00  | SCREW                                   | 2      | 33      | 91490-16010  | PIN, cotter            | 1    |
| 15      | 95303-06600  | NUT                                     | 2      | 34      | 648-44146-00 | CONNECTOR, shift rod 2 | 1    |
| 16      | 6H3-41238-00 | JOINT, link                             | 1      | 35      | 663-48344-00 | CABLE, remote control  | 1    |
| 17      | 688-44194-00 | CAP                                     | 2      | 36      | 90468-18008  | PIN, hair              | 1    |
| 18      | 6H4-44111-00 | HANDLE, gear shift (40HMO Model)        | 1 U.R. | 37      | 90170-07021  | NUT                    | 1    |
|         | 6H4-44111-10 | HANDLE, gear shift (40HEO/40HEPO Model) | 1 U.R. |         |              |                        |      |



**Fig. 14 UPPER CASING**

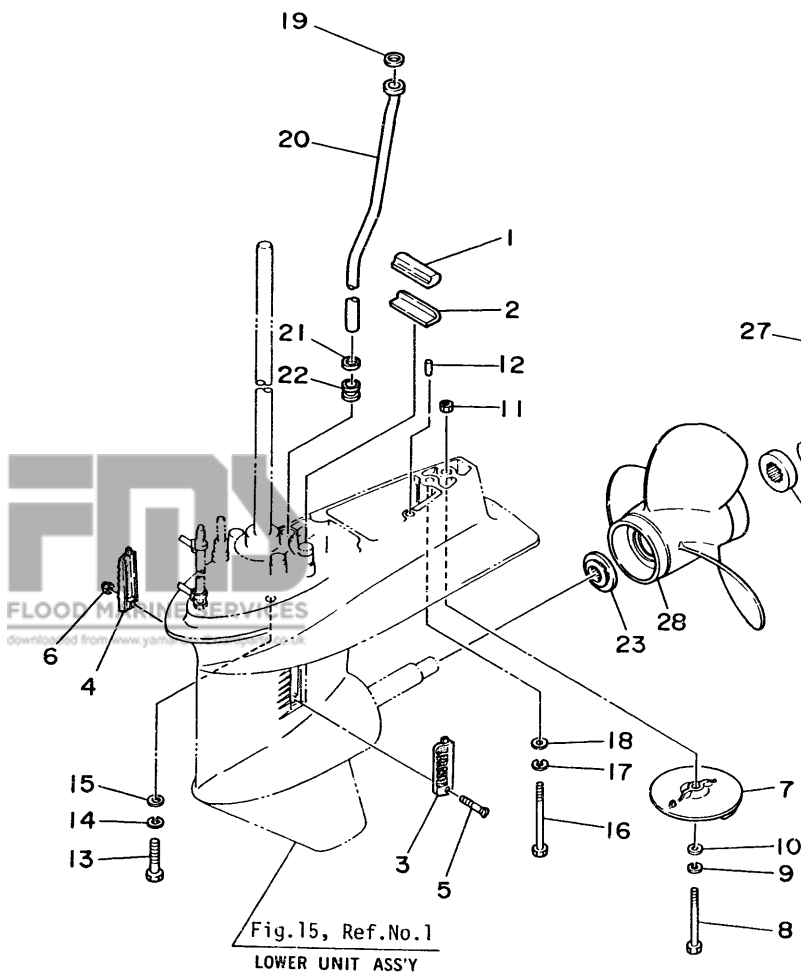
| Ref.No. | Parts No.       | Description                | Q'ty   | Ref.No. | Parts No.       | Description              | Q'ty   |
|---------|-----------------|----------------------------|--------|---------|-----------------|--------------------------|--------|
| 1       | 6H4-45111-00-EJ | CASING, upper (Short)      | 1 U.R. | 9       | 6H4-41131-01-9M | MANIFOLD, exhaust        | 1      |
|         | 6H4-45111-10-EJ | CASING, upper (Long)       | 1 U.R. | 10      | 6H4-41133-00    | GASKET, exhaust manifold | 1      |
| 2       | 93606-12019     | PIN, dowel B               | 2      | 11      | 6H4-14711-00-9M | MUFFLER 1 (Short)        | 1 U.R. |
| 3       | 97395-08080     | BOLT                       | 8      |         | 6H4-14711-10-9M | MUFFLER 1 (Long)         | 1 U.R. |
| 4       | 9299U-08600     | WASHER                     | 8      | 12      | 663-45123-00    | GASKET, muffler          | 1      |
| 5       | 6H4-45113-00    | GASKET, upper casing       | 1      | 13      | 93606-12019     | PIN, dowel B             | 2      |
| 6       | 6H4-41137-00-94 | GUIDE, exhaust             | 1      | 14      | 97375-08030     | BOLT                     | 9      |
| 7       | 6H4-45114-00    | GASKET, upper casing 2     | 1      | 15      | 92990-08600     | WASHER                   | 7      |
| 8       | 6H4-41134-00    | GASKET, exhaust manifold 2 | 1      | 16      | 92990-08100     | WASHER                   | 2      |

LOWER UNIT  
ASS'Y



**Fig. 15 LOWER & DRIVE 1**

| Ref.No. | Parts No.       | Description                                    | Q'ty   | Ref.No. | Parts No.       | Description           | Q'ty   |
|---------|-----------------|------------------------------------------------|--------|---------|-----------------|-----------------------|--------|
| 1       | 6H4-45300-00-EJ | LOWER UNIT ASS'Y (Short)<br>(Ref. No. 2 to 61) | 1 U.R. | 32      | 6H4-45536-00    | SLEEVE, drive shaft   | 1      |
|         | 6H4-45300-10-EJ | LOWER UNIT ASS'Y (Long)<br>(Ref. No. 2 to 61)  | 1 U.R. | 33      | 93315-32224     | BEARING, needle       | 1      |
| 2       | 6H4-45301-00-EJ | CASING, lower                                  | 1      | 34      | 663-45552-00    | BEARING, plain        | 1      |
| 3       | 90340-08014     | PLUG, straight                                 | 2      | 35      | 6H4-45551-00    | PINION (13T)          | 1      |
| 4       | 90430-08020     | GASKET                                         | 3      | 36      | 90170-12138     | NUT                   | 1      |
| 5       | 688-45341-00    | PLUG, straight                                 | 1      | 37      | 676-45635-00    | PLUNGER, shift        | 1      |
| 6       | 6H4-45321-00    | PLATE                                          | 1      | 38      | 663-45634-00    | SLIDE, shift          | 1      |
| 7       | 93210-49046     | O-RING                                         | 1      | 39      | 90501-16M01     | SPRING, compression   | 1      |
| 8       | 97395-06016     | BOLT                                           | 1      | 40      | 6H4-45567-00-05 | SHIM 1 (0.05mm)       | 1 U.R. |
| 9       | 92990-06600     | WASHER                                         | 1      |         | 6H4-45567-00-08 | SHIM 1 (0.08mm)       | 1 U.R. |
| 10      | 6H4-44150-00    | SHIFT CAM ASS'Y (Short)                        | 1 U.R. |         | 6H4-45567-00-12 | SHIM 1 (0.12mm)       | 1 U.R. |
|         | 6H4-44150-10    | SHIFT CAM ASS'Y (Long)                         | 1 U.R. |         | 6H4-45567-00-30 | SHIM 1 (0.30mm)       | 1 U.R. |
| 11      | 655-44147-00    | BOOT, shift rod                                | 1      |         | 6H4-45567-00-50 | SHIM 1 (0.50mm)       | 1 U.R. |
| 12      | 6H4-44160-00    | DETENT COMP.                                   | 1      | 41      | 93332-000V4     | BEARING, taper roller | 1      |
| 13      | 663-44311-02    | HOUSING, water pump 1                          | 1      | 42      | 6H4-45560-00    | GEAR 1 ASS'Y (24T)    | 1      |
| 14      | 663-44322-00    | INSERT, cartridge                              | 1      | 43      | 6H4-45631-00    | CLUTCH, dog           | 1      |
| 15      | 6H4-44352-00    | IMPELLER                                       | 1      | 44      | 90250-06023     | PIN, straight         | 1      |
| 16      | 663-44315-00    | GASKET, water pump 1                           | 1      | 45      | 663-45633-00    | RING, cross pin       | 1      |
| 17      | 663-44323-00    | OUTER PLATE, cartridge                         | 1      | 46      | 679-45611-01    | SHAFT, propeller      | 1      |
| 18      | 663-44324-00    | GASKET, cartridge outer plate                  | 1      | 47      | 90201-22429     | WASHER                | 1      |
| 19      | 663-44341-00-94 | HOUSING, water pump 2                          | 1      | 48      | 6H4-45571-00    | GEAR 2 (24T)          | 1      |
| 20      | 663-44316-00    | GASKET, water pump 2                           | 1      | 49      | 663-45577-00-05 | SHIM 2 (0.05mm)       | 1 U.R. |
| 21      | 93210-41042     | O-RING                                         | 1      |         | 663-45577-00-08 | SHIM 2 (0.08mm)       | 1 U.R. |
| 22      | 93101-23070     | OIL SEAL                                       | 2      |         | 663-45577-00-12 | SHIM 2 (0.12mm)       | 1 U.R. |
| 23      | 93604-08062     | PIN, dowel B                                   | 2      |         | 663-45577-00-30 | SHIM 2 (0.30mm)       | 1 U.R. |
| 24      | 97395-08055     | BOLT                                           | 2      |         | 663-45577-00-50 | SHIM 2 (0.50mm)       | 1 U.R. |
| 25      | 97395-08045     | BOLT                                           | 2      | 50      | 663-45576-00    | WASHER, thrust 2      | 1      |
| 26      | 92990-08600     | WASHER                                         | 4      | 51      | 93306-00702     | BEARING (B6007)       | 1      |
| 27      | 663-44366-00    | WATER SEAL 2                                   | 1      | 52      | 93210-66262     | O-RING                | 1      |
| 28      | 6H4-45501-00    | DRIVE SHAFT ASS'Y (Short)                      | 1 U.R. | 53      | 679-45331-00-94 | HOUSING, bearing      | 1      |
|         | 6H4-45501-10    | DRIVE SHAFT ASS'Y (Long)                       | 1 U.R. | 54      | 90282-04010     | KEY, straight         | 1      |
| 29      | 90280-03024     | KEY, woodruff                                  | 1      | 55      | 93317-22204     | BEARING, needle       | 1      |
| 30      | 93332-00023     | BEARING, taper roller                          | 1      | 56      | 93101-22M00     | OIL SEAL              | 2      |
| 31      | 663-45587-00-05 | SHIM 3 (0.05mm)                                | 1 U.R. | 57      | 90214-48008     | WASHER, claw          | 1      |
|         | 663-45587-00-08 | SHIM 3 (0.08mm)                                | 1 U.R. | 58      | 697-45384-00    | NUT                   | 1      |
|         | 663-45587-00-12 | SHIM 3 (0.12mm)                                | 1 U.R. | 59      | 6E5-45378-00    | NIPPLE, hose          | 1      |
|         | 663-45587-00-30 | SHIM 3 (0.30mm)                                | 1 U.R. | 60      | 90445-07M31     | HOSE                  | 1      |
|         | 663-45587-00-50 | SHIM 3 (0.50mm)                                | 1 U.R. | 61      | 6E5-83558-00    | END, nipple           | 1      |
|         |                 |                                                |        | 62      | 90465-11M10     | CLAMP                 | 2      |
|         |                 |                                                |        | 63      | 90465-13M11     | CLAMP                 | 1      |



**Fig. 16 LOWER & DRIVE 2**

| Ref.No. | Parts No.       | Description           | Q'ty   | Ref.No. | Parts No.       | Description                                       | Q'ty   |
|---------|-----------------|-----------------------|--------|---------|-----------------|---------------------------------------------------|--------|
| 1       | 688-45375-00    | SEAL 2                | 1      | 26      | 90171-16011     | NUT, castle                                       | 1      |
| 2       | 663-45376-00-94 | GUIDE, seal rubber    | 1      | 27      | 91490-30025     | PIN, cotter                                       | 1      |
| 3       | 688-45214-01    | COVER, water inlet 1  | 1      | 28      | 663-45941-01-EL | PROPELLER ASS'Y 1 (3x10"x17"-G)                   | 1 U.R. |
| 4       | 688-45215-01    | COVER, water inlet 2  | 1      |         | 663-45943-02-EL | PROPELLER ASS'Y 2 (3x11"x15"-G)                   | 1 U.R. |
| 5       | 98180-05035     | SCREW, ovalhead       | 1      |         | 663-45945-02-EL | PROPELLER ASS'Y 3 (3x11"x13"-G)                   | 1 U.R. |
| 6       | 90185-05002     | NUT, self-locking     | 1      |         | 663-45947-02-EL | PROPELLER ASS'Y 4 (3x11"x11"-G)                   | 1 U.R. |
| 7       | 664-45371-01    | TAB-TRIM              | 1      |         | 663-45949-01-EL | PROPELLER ASS'Y 5 (3x10"x16"-G)                   | 1 U.R. |
| 8       | 97375-08075     | BOLT                  | 1      |         | 663-45952-02-EL | PROPELLER ASS'Y 6 (3x11"x12"-G)                   | 1 U.R. |
| 9       | 92990-08100     | WASHER                | 1      |         | 663-45954-01-EL | PROPELLER ASS'Y 7 (3x11"x10"-G)                   | 1 U.R. |
| 10      | 92990-08600     | WASHER                | 1      |         | 663-45956-01-EL | PROPELLER ASS'Y 8 (3x12"x9"-G)                    | 1 U.R. |
| 11      | 95380-08600     | NUT                   | 1      |         | 663-45958-01-EL | PROPELLER ASS'Y 9 (3x11"x14"-G)                   | 1 U.R. |
| 12      | 93606-12019     | PIN, dowel B          | 2      |         | 6H5-45943-00-EL | PROPELLER ASS'Y 2 (3x10"x15"-G)<br>(With Lip Cup) | 1 U.R. |
| 13      | 97375-10040     | BOLT                  | 4      |         | 6H5-45945-00-EL | PROPELLER ASS'Y 3 (3x10"x13"-G)<br>(With Lip Cup) | 1 U.R. |
| 14      | 92990-10100     | WASHER                | 4      |         | 6H5-45952-00-EL | PROPELLER ASS'Y 6 (3x10"x12"-G)<br>(With Lip Cup) | 1 U.R. |
| 15      | 92990-10600     | WASHER                | 4      |         | 6H5-45958-00-EL | PROPELLER ASS'Y 9 (3x10"x14"-G)<br>(With Lip Cup) | 1 U.R. |
| 16      | 97375-08025     | BOLT                  | 1      |         |                 | <b>STAINLESS STEEL PROPELLER</b>                  |        |
| 17      | 92990-08100     | WASHER                | 1      |         | 663-45970-60-98 | PROPELLER ASS'Y 20 (3x11"x12"-G)                  | 1 U.R. |
| 18      | 92990-08600     | WASHER                | 1      |         | 663-45972-60-98 | PROPELLER ASS'Y 21 (3x12"x11"-G)                  | 1 U.R. |
| 19      | 90202-12060     | WASHER                | 1      |         | 663-45974-60-98 | PROPELLER ASS'Y 22 (3x11"x13"-G)                  | 1 U.R. |
| 20      | 6H4-44361-00    | TUBE, water 1 (Short) | 1 U.R. |         | 663-45976-00-98 | PROPELLER ASS'Y 23 (3x10"x15"-G)                  | 1 U.R. |
|         | 6H4-44361-10    | TUBE, water 1 (Long)  | 1 U.R. |         | 663-45978-00-98 | PROPELLER ASS'Y 24 (3x10"x16"-G)                  | 1 U.R. |
| 21      | 90430-12072     | GASKET                | 1      |         | 663-45930-00-98 | PROPELLER ASS'Y 25 (3x10"x14"-G)                  | 1 U.R. |
| 22      | 663-44367-00    | DAMPER, water seal 3  | 1      |         |                 |                                                   |        |
| 23      | 663-45987-01    | SPACER 1              | 1      |         |                 |                                                   |        |
| 24      | 670-45997-01    | SPACER 2              | 1      |         |                 |                                                   |        |
| 25      | 92990-16200     | WASHER                | 1      |         |                 |                                                   |        |



**Fig. 17 C.D.I. MAGNETO**

| Ref.No. | Parts No.    | Description         | Q'ty | Ref.No. | Parts No.    | Description              | Q'ty |
|---------|--------------|---------------------|------|---------|--------------|--------------------------|------|
| 1       | 6H4-85550-F0 | ROTOR ASS'Y         | 1    | 14      | 90201-16M44  | WASHER                   | 1    |
| 2       | 6H4-85510-F0 | STATOR ASS'Y        | 1    | 15      | 90464-08M07  | CLAMP                    | 3    |
| 3       | 6H4-85520-00 | CHARGE COIL ASS'Y   | 1    | 16      | 6H4-41611-00 | RETAINER, magneto base 1 | 1    |
| 4       | 97802-06020  | SCREW               | 2    | 17      | 6H4-41618-01 | WASHER, magneto          | 1    |
| 5       | 92902-06100  | WASHER              | 2    | 18      | 6H4-41612-01 | RETAINER, magneto base 2 | 3    |
| 6       | 6H4-85548-00 | CLAMP, cord         | 1    | 19      | 97313-06020  | BOLT                     | 3    |
| 7       | 97802-05008  | SCREW               | 1    | 20      | 6H4-81332-00 | PLATE, timing            | 1    |
| 8       | 92902-05100  | WASHER              | 1    | 21      | 97803-05010  | SCREW                    | 1    |
| 9       | 6H4-81303-A0 | LIGHTING COIL ASS'Y | 1    | 22      | 92903-05600  | WASHER                   | 1    |
| 10      | 97313-06025  | BOLT                | 2    | 23      | 6H4-41613-00 | PLATE, base friction     | 1    |
| 11      | 92903-06600  | WASHER              | 2    | 24      | 97313-06012  | BOLT                     | 2    |
| 12      | 90280-05015  | KEY, woodruff       | 1    | 25      | 92903-06600  | WASHER                   | 2    |
| 13      | 90179-16M05  | NUT                 | 1    |         |              |                          |      |

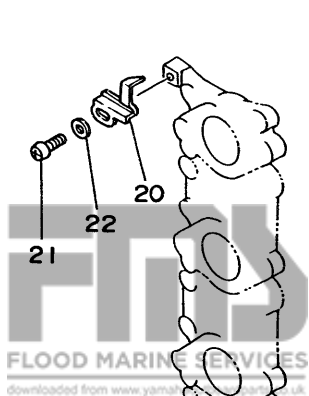


Fig.3, Ref.No.11

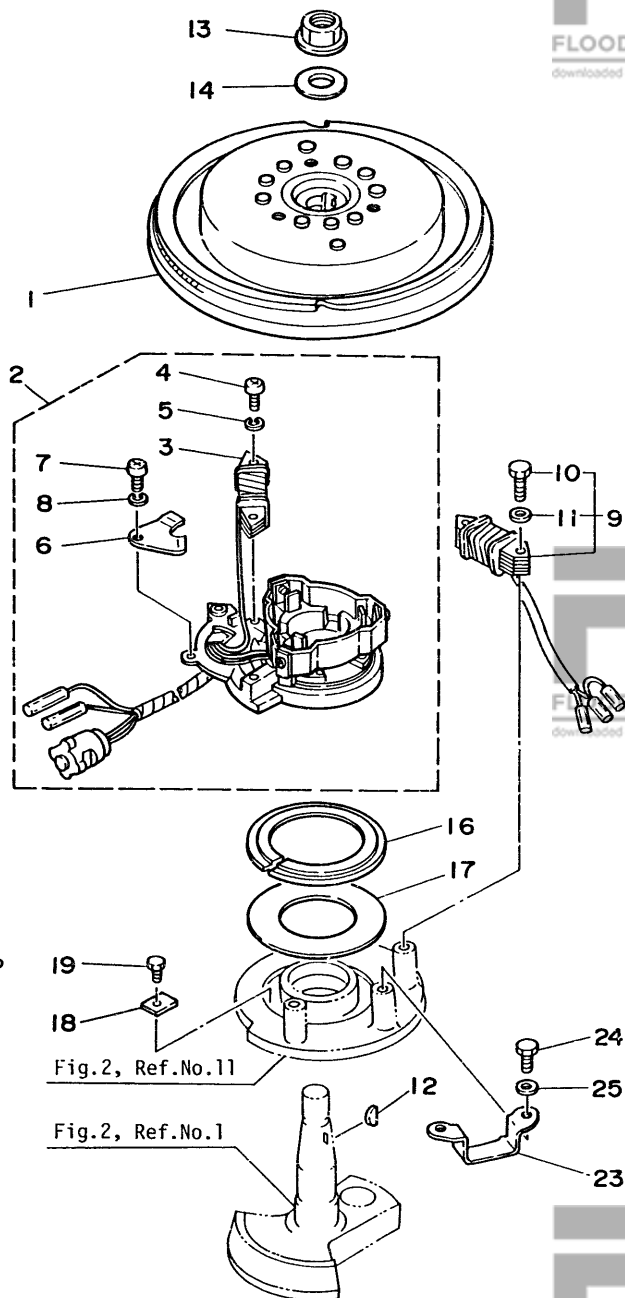
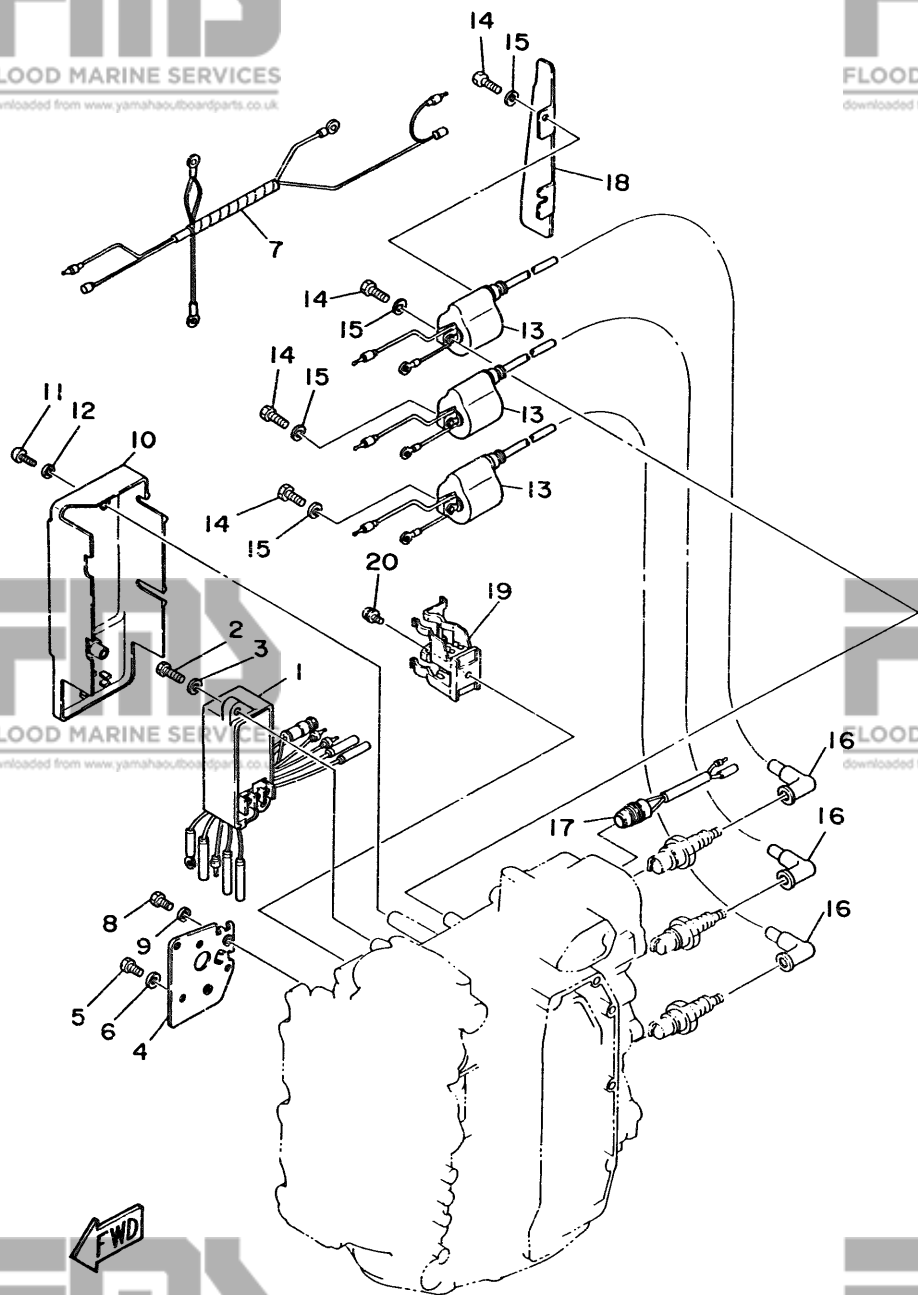


Fig.2, Ref.No.11

Fig.2, Ref.No.1

**Fig. 18 ELECTRIC PARTS**

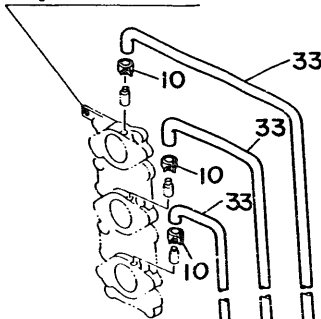
| Ref.No. | Parts No.    | Description              | Q'ty | Ref.No. | Parts No.    | Description         | Q'ty |
|---------|--------------|--------------------------|------|---------|--------------|---------------------|------|
| 1       | 6H4-85540-21 | C.D.I. UNIT ASS'Y        | 1    | 11      | 97803-06025  | SCREW               | 2    |
| 2       | 97313-06025  | BOLT                     | 2    | 12      | 92903-06600  | WASHER              | 2    |
| 3       | 92903-06600  | WASHER                   | 2    | 13      | 6H4-85570-20 | IGNITION COIL ASS'Y | 3    |
| 4       | 6H4-81975-00 | PLATE, rectifier fitting | 1    | 14      | 97313-06020  | BOLT                | 6    |
| 5       | 97313-06012  | BOLT                     | 3    | 15      | 92903-06600  | WASHER              | 6    |
| 6       | 92903-06600  | WASHER                   | 3    | 16      | 6G1-82370-20 | PLUG CAP ASS'Y      | 3    |
| 7       | 6H4-82531-01 | WIRE, lead               | 1    | 17      | 689-82560-00 | THERMO-SWITCH ASS'Y | 1    |
| 8       | 97313-06012  | BOLT                     | 1    | 18      | 6H4-14477-00 | PLATE               | 1    |
| 9       | 92903-06600  | WASHER                   | 1    | 19      | 6H4-82552-00 | CLAMP               | 1    |
| 10      | 6H4-81916-00 | COVER, terminal          | 1    | 20      | 90159-06M07  | SCREW, with washer  | 1    |



**Fig. 19 OIL PUMP**

| Ref.No. | Parts No.    | Description        | Q'ty | Ref.No. | Parts No.    | Description           | Q'ty |
|---------|--------------|--------------------|------|---------|--------------|-----------------------|------|
| 1       | 6H4-13200-01 | OIL PUMP ASS'Y     | 1    | 22      | 90467-08004  | CLIP                  | 2    |
| 2       | 6E5-13471-00 | PLUG, drain        | 1    | 23      | 6A0-82317-00 | DAMPER                | 3    |
| 3       | 6E5-13475-00 | GASKET             | 1    | 24      | 624-42542-00 | PIPE 1                | 3    |
| 4       | 6E5-14562-00 | O-RING             | 1    | 25      | 90201-06050  | WASHER                | 3    |
| 5       | 90T09-06M22  | BOLT               | 2    | 26      | 97313-06030  | BOLT                  | 2    |
| 6       | 90445-07M44  | HOSE               | 1    | 27      | 6H4-85720-20 | OIL LEVER GAUGE ASS'Y | 1    |
| 7       | 90445-07M23  | HOSE               | 1    | 28      | 90201-08M93  | WASHER                | 1    |
| 8       | 90445-07M46  | HOSE               | 1    | 29      | 93210-13M04  | O-RING                | 1    |
| 9       | 90468-07M02  | CLIP               | 3    | 30      | 90464-07M05  | CLAMP                 | 1    |
| 10      | 90468-07M02  | CLIP               | 3    | 31      | 6H4-11537-00 | GEAR, driven          | 1    |
| 11      | 6H4-41241-00 | ROD                | 1    | 32      | 6H1-13117-00 | COLLAR, distance 2    | 1    |
| 12      | 6H1-41237-00 | JOINT, link 2      | 1    | 33      | 90445-07M87  | HOSE                  | 3    |
| 13      | 95303-05600  | NUT                | 1    | 34      | 6E5-13132-00 | JOINT                 | 3    |
| 14      | 6E9-41237-00 | JOINT, link 1      | 1    | 35      | 90468-07M02  | CLIP                  | 6    |
| 15      | 6H4-21707-10 | OIL TANK COMP.     | 1    | 36      | 90202-05088  | WASHER                | 1    |
| 16      | 6H4-21773-00 | GROMMET            | 1    | 37      | 90468-05M03  | CLIP                  | 1    |
| 17      | 6H4-21770-00 | OIL TANK CAP ASS'Y | 1    | 38      | 6H4-24633-00 | CHAIN, ball           | 1    |
| 18      | 6H1-21756-00 | NET, filter        | 1    | 39      | 6H4-24634-00 | HOOK, chain ball      | 1    |
| 19      | 90446-09M08  | HOSE               | 1    | 40      | 6H4-21757-00 | WASHER                | 1    |
| 20      | 90467-08004  | CLIP               | 2    | 41      | 97313-06050  | BOLT                  | 1    |
| 21      | 90445-09M37  | HOSE               | 1    |         |              |                       |      |

**Fig.3, Ref.No.11**

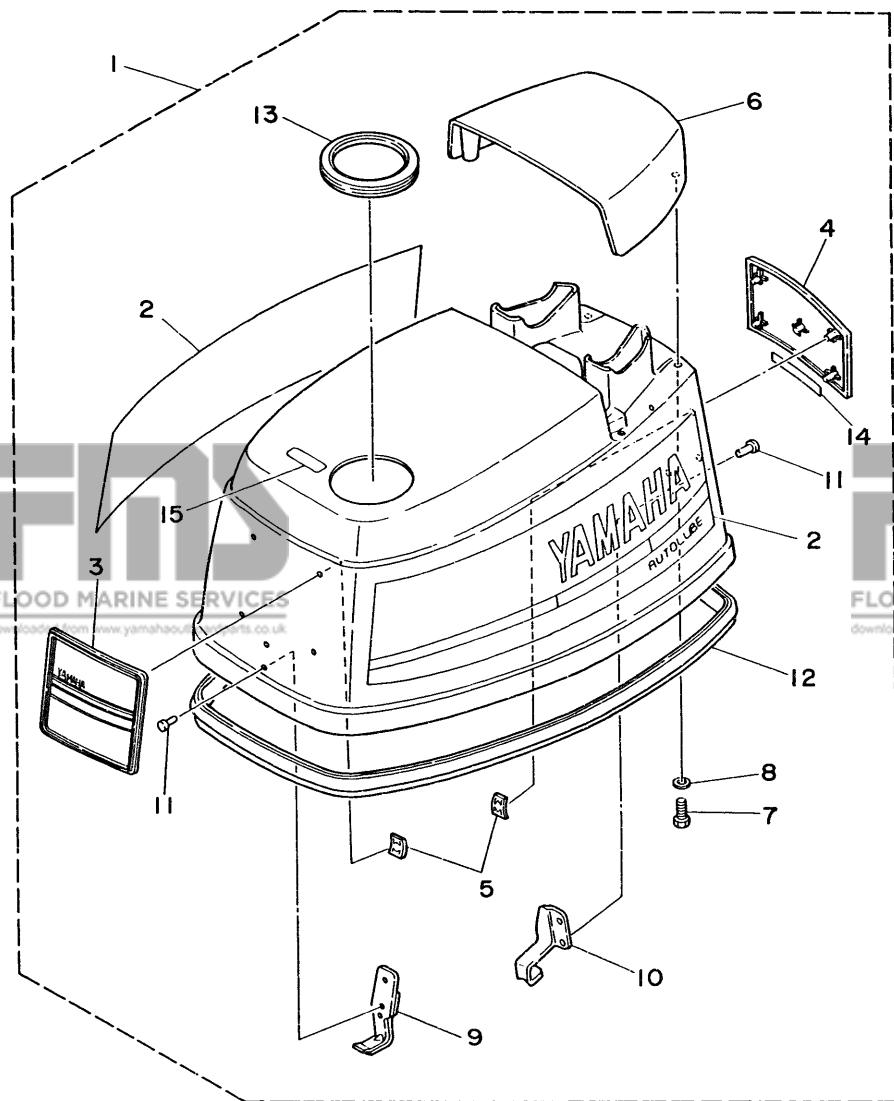


**Fig.4, Ref.No.3**



**Fig. 20 TOP COWLING (40HE0/40HEPO MODEL)**

| Ref.No. | Parts No.       | Description                      | Q'ty   | Ref.No. | Parts No.    | Description                    | Q'ty   |
|---------|-----------------|----------------------------------|--------|---------|--------------|--------------------------------|--------|
| 1       | 6H4-42610-E0-EJ | TOP COWLING ASS'Y (40HE0 Model)  | 1 U.R. | 9       | 6H4-42651-00 | . HOOK 1                       | 1      |
|         | 6H4-42610-G0-EJ | TOP COWLING ASS'Y (40HEPO Model) | 1 U.R. | 10      | 6H4-42652-00 | . HOOK 2                       | 1      |
| 2       | 6H4-W0070-E0    | . GRAPHIC SIDE SET               | 1      | 11      | 90266-04M01  | . RIVET                        | 4      |
| 3       | 6H4-42686-10    | . EMBLEM, front                  | 1      | 12      | 6H4-42615-00 | . SEAL                         | 1      |
| 4       | 6H4-42687-00    | . EMBLEM, rear                   | 1      | 13      | 6H4-21732-00 | . SEAL                         | 1      |
| 5       | 90183-05M01     | . NUT, spring                    | 10     | 14      | 6G1-42683-00 | . MARK, cowling (40HE0 Model)  | 1 U.R. |
| 6       | 6H4-42613-10-EJ | . MOLDING, air duct              | 1      |         | 6H5-42684-00 | . MARK, cowling (40HEPO Model) | 1 U.R. |
| 7       | 97313-06016     | . BOLT                           | 4      | 15      | 6H4-13436-00 | . MARK                         | 1      |
| 8       | 92903-06600     | . WASHER                         | 4      |         |              |                                |        |





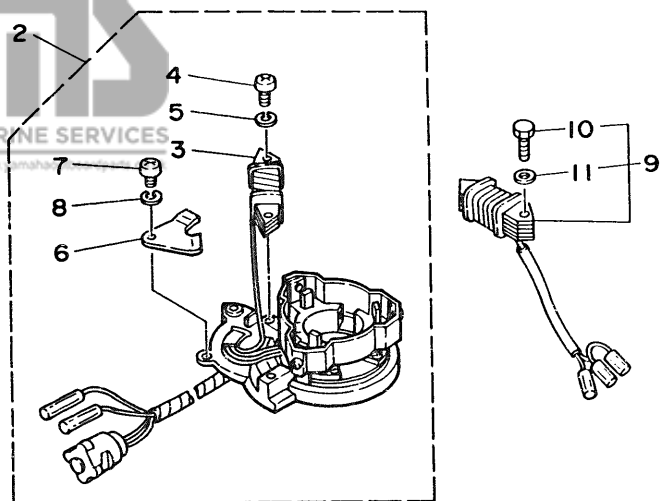
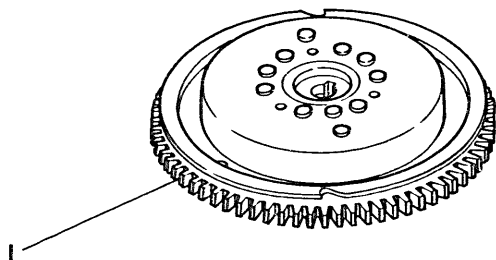
1 6H5-43111-01-EJ BR.  
2 6H5-43112-01-EJ BR.

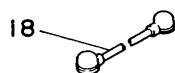
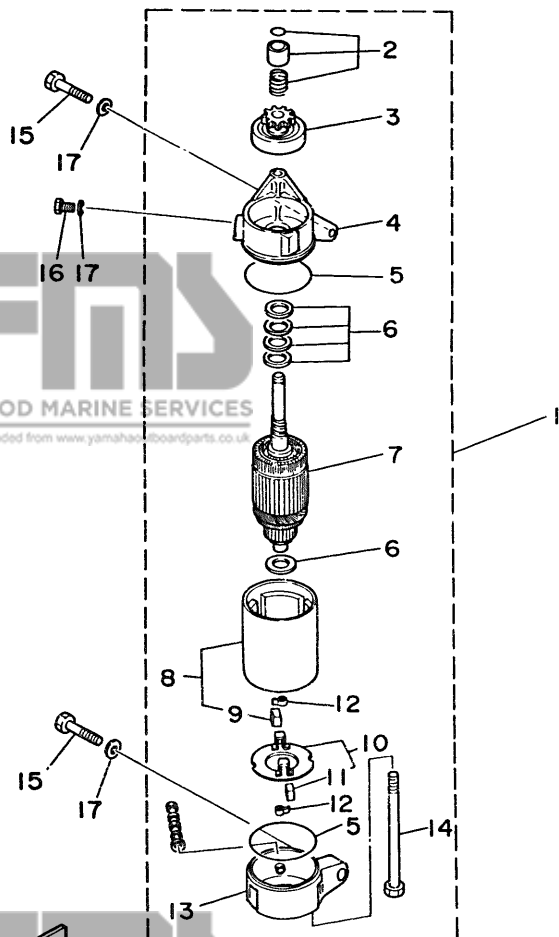
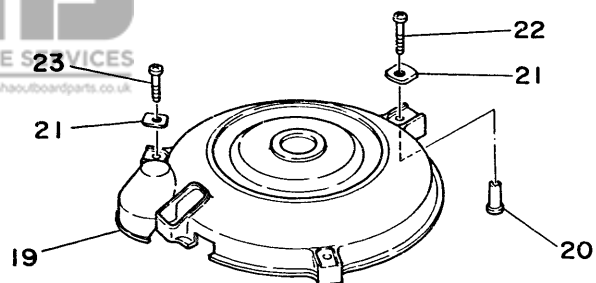
63 25 90386 -12M65 BU

**D2**

**Fig. 22 C.D.I. MAGNETO (40HE0/40HEP0 MODEL)**

| Ref.No. | Parts No.    | Description         | Q'ty | Ref.No. | Parts No.    | Description         | Q'ty |
|---------|--------------|---------------------|------|---------|--------------|---------------------|------|
| 1       | 6H4-85550-A0 | ROTOR ASS'Y         | 1    | 7       | 97802-05008  | . SCREW             | 1    |
| 2       | 6H4-85510-F0 | STATOR ASS'Y        | 1    | 8       | 92902-05100  | . WASHER            | 1    |
| 3       | 6H4-85520-00 | . CHARGE COIL ASS'Y | 1    | 9       | 6H4-81303-A0 | LIGHTING COIL ASS'Y | 1    |
| 4       | 97802-06020  | . SCREW             | 2    | 10      | 97313-06025  | . BOLT              | 2    |
| 5       | 92902-06100  | . WASHER            | 2    | 11      | 92903-06600  | . WASHER            | 2    |
| 6       | 6H4-85548-00 | . CLAMP, cord       | 1    |         |              |                     |      |





**Fig. 23 ELECTRIC STARTER (40HEO/40HEPO MODEL)**

| Ref.No. | Parts No.    | Description          | Q'ty | Ref.No. | Parts No.    | Description        | Q'ty |
|---------|--------------|----------------------|------|---------|--------------|--------------------|------|
| 1       | 6H4-81800-11 | ELECTRIC MOTOR ASS'Y | 1    | 13      | 6H3-81820-11 | . REAR COVER ASS'Y | 1    |
| 2       | 689-81857-11 | . PINION STOPPER SET | 1    | 14      | 689-81826-10 | . BOLT             | 2    |
| 3       | 6H3-81807-10 | . PINION ASS'Y (11T) | 1    | 15      | 90119-08M30  | BOLT, with washer  | 2    |
| 4       | 6H4-81830-10 | . FRONT COVER ASS'Y  | 1    | 16      | 97313-08016  | BOLT               | 1    |
| 5       | 689-81847-11 | . O-RING             | 2    | 17      | 92903-08600  | WASHER             | 3    |
| 6       | 689-81809-11 | . WASHER KIT         | 1    | 18      | 6H4-82117-00 | WIRE, lead         | 1    |
| 7       | 689-81850-11 | . ARMATURE ASS'Y     | 1    | 19      | 6H4-81337-00 | COVER, flywheel    | 1    |
| 8       | 6H3-81810-10 | . STATOR ASS'Y       | 1    | 20      | 90387-06M65  | COLLAR             | 3    |
| 9       | 689-81811-11 | . . BRUSH 1 (+)      | 1    | 21      | 90209-06M04  | WASHER             | 3    |
| 10      | 689-81840-11 | . BRUSH HOLDER ASS'Y | 1    | 22      | 97803-06640  | SCREW              | 1    |
| 11      | 689-81812-11 | . . BRUSH 2 (-)      | 1    | 23      | 97803-06035  | SCREW              | 2    |
| 12      | 689-81813-10 | . SPRING, brush      | 2    |         |              |                    |      |

Fig.9, Ref.No.28

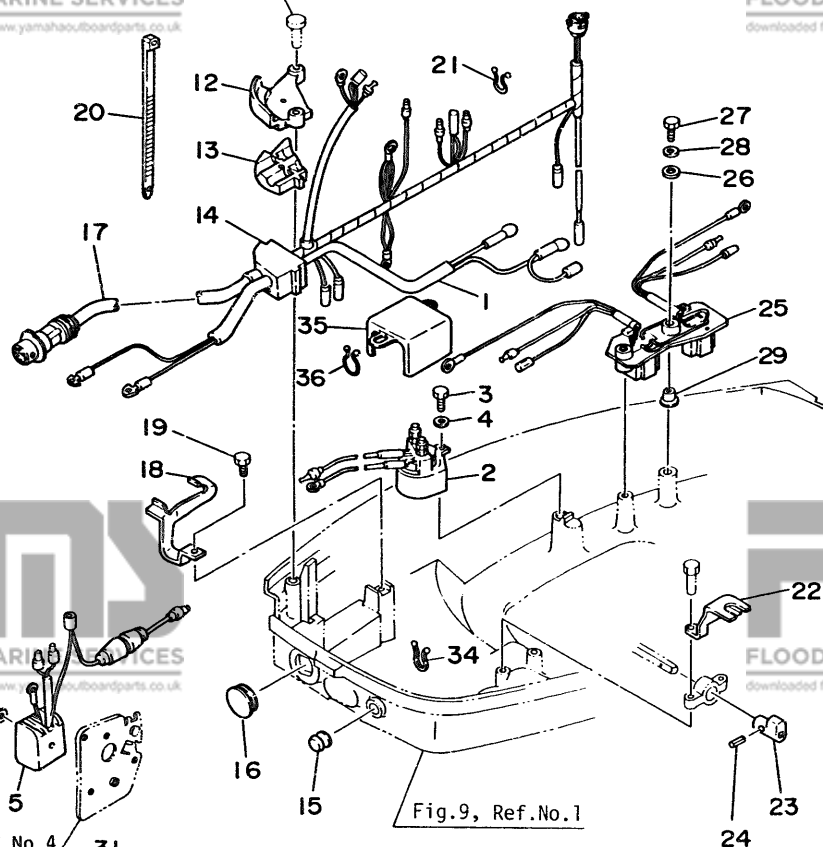
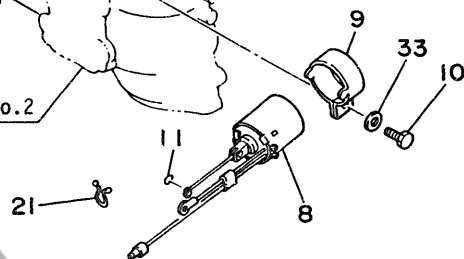


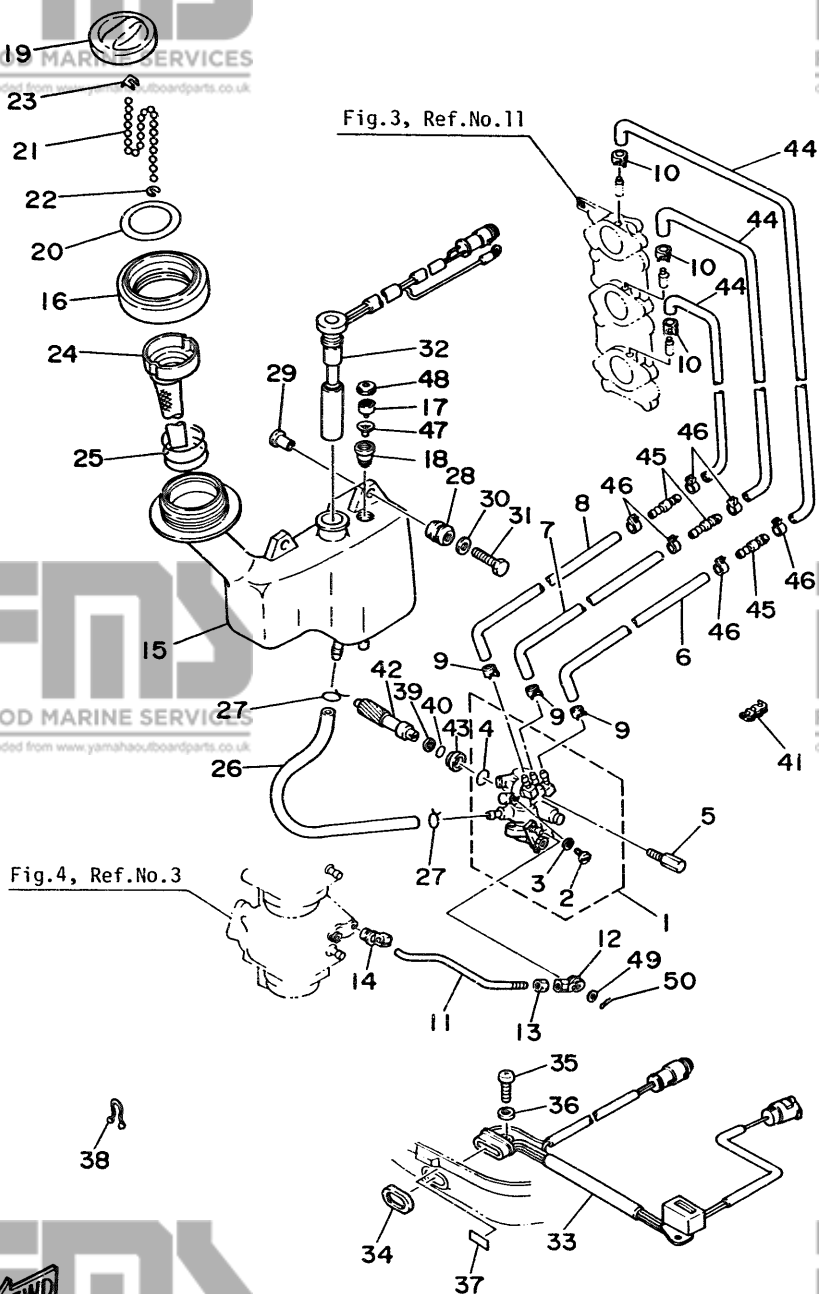
Fig. 24 ELECTRIC PARTS (40HEO/40HEPO MODEL)

| Ref.No. | Parts No.       | Description               | Q'ty | Ref.No. | Parts No.    | Description                           | Q'ty |
|---------|-----------------|---------------------------|------|---------|--------------|---------------------------------------|------|
| 1       | 6H4-82105-00    | WIRE LEAD ASS'Y           | 1    | 20      | 90465-13M24  | CLAMP                                 | 1    |
| 2       | 688-81950-10    | STARTER RELAY ASS'Y       | 1    | 21      | 90465-18147  | CLAMP                                 | 2    |
| 3       | 97313-06016     | BOLT                      | 1    | 22      | 6H4-82554-00 | STAY, neutral switch                  | 1    |
| 4       | 92903-06600     | WASHER                    | 1    | 23      | 6H4-44173-00 | LEVER, shift control                  | 1    |
| 5       | 6G1-81970-60    | RECTIFIER ASS'Y           | 1    | 24      | 91690-30020  | PIN, spring                           | 1    |
| 6       | 97803-05025     | SCREW                     | 1    | 25      | 6H5-81950-10 | STARTER RELAY ASS'Y<br>(40HEPO Model) | 1    |
| 7       | 92903-05600     | WASHER                    | 1    | 26      | 92990-06200  | WASHER (40HEPO Model)                 | 2    |
| 8       | 6H4-86110-01    | SOLENOID COIL ASS'Y       | 1    | 27      | 97313-06025  | BOLT (40HEPO Model)                   | 2    |
| 9       | 6H4-86112-00    | STAY, solenoid            | 1    | 28      | 92903-06600  | WASHER (40HEPO Model)                 | 2    |
| 10      | 97313-06016     | BOLT                      | 1    | 29      | 90387-06M05  | COLLAR (40HEPO Model)                 | 2    |
| 11      | 93210-03261     | O-RING                    | 1    | 30      | 6H5-81920-00 | TERMINAL ASS'Y (40HEPO Model)         | 1    |
| 12      | 6H4-48531-10-94 | BRACKET, remote control 1 | 1    | 31      | 97313-06012  | BOLT (40HEPO Model)                   | 1    |
| 13      | 6H4-48532-10-94 | BRACKET, remote control 2 | 1    | 32      | 92903-06600  | WASHER (40HEPO Model)                 | 1    |
| 14      | 6H4-42724-20    | GROMMET 1                 | 1    | 33      | 92903-06600  | WASHER                                | 1    |
| 15      | 6H4-42725-00    | GROMMET 2                 | 1    | 34      | 90464-08M07  | CLAMP                                 | 1    |
| 16      | 676-42726-00    | GROMMET 3                 | 1    | 35      | 6H3-82164-00 | CASE 2                                | 1    |
| 17      | 6H4-82590-21    | WIRE HARNESS ASS'Y        | 1    | 36      | 90464-15M11  | CLAMP                                 | 1    |
| 18      | 6H4-82588-00    | PLATE                     | 1    |         |              |                                       |      |
| 19      | 97313-06012     | BOLT                      | 1    |         |              |                                       |      |

Fig.17, Ref.No.4

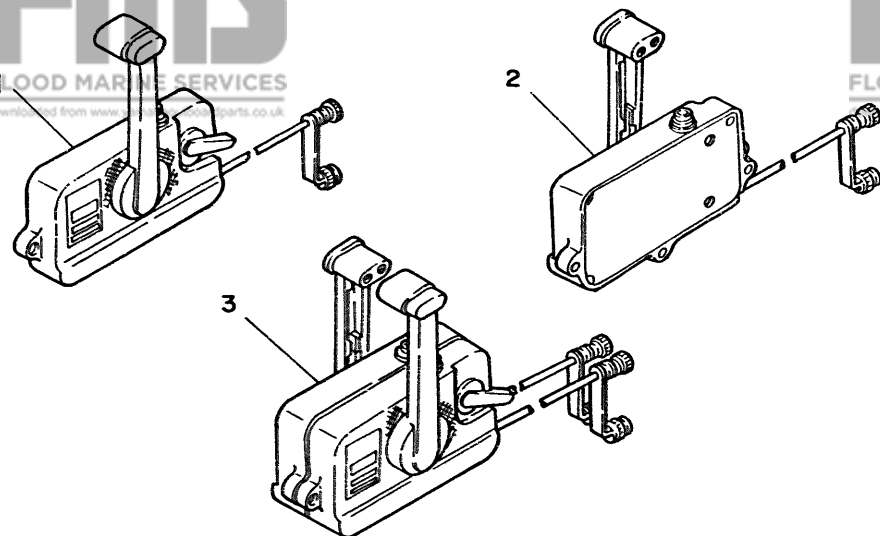
Fig.1, Ref.No.2





**Fig. 25 OIL PUMP (40HE0/40HEP0 MODEL)**

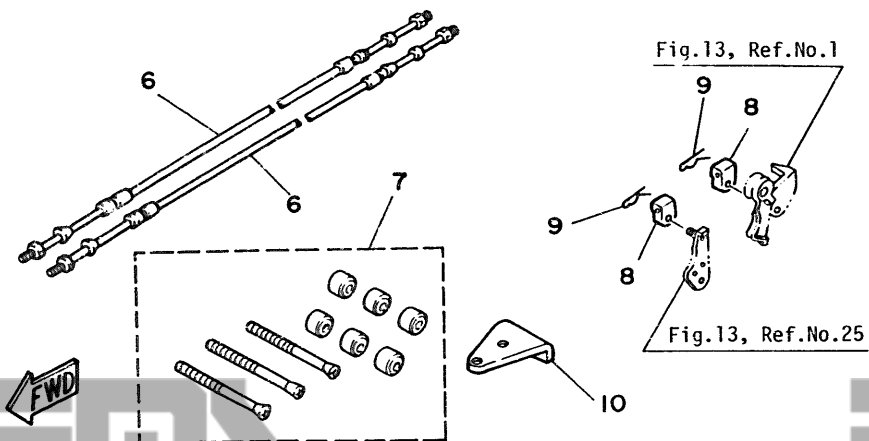
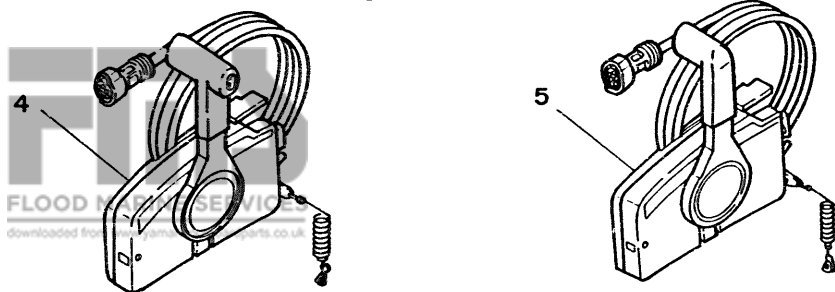
| Ref.No. | Parts No.    | Description      | Q'ty | Ref.No. | Parts No.    | Description           | Q'ty |
|---------|--------------|------------------|------|---------|--------------|-----------------------|------|
| 1       | 6H4-13200-01 | OIL PUMP ASS'Y   | 1    | 26      | 90445-09M37  | HOSE                  | 1    |
| 2       | 6E5-13471-00 | PLUG, drain      | 1    | 27      | 90467-08004  | CLIP                  | 2    |
| 3       | 6E5-13475-00 | GASKET           | 1    | 28      | 6A0-82317-00 | DAMPER                | 3    |
| 4       | 6E5-14562-00 | O-RING           | 1    | 29      | 624-42542-00 | PIPE 1                | 3    |
| 5       | 90109-06M22  | BOLT             | 2    | 30      | 90201-06050  | WASHER                | 3    |
| 6       | 90445-07M44  | HOSE             | 1    | 31      | 97313-06030  | BOLT                  | 3    |
| 7       | 90445-07M23  | HOSE             | 1    | 32      | 6H4-85720-11 | OIL LEVEL GAUGE ASS'Y | 1    |
| 8       | 90445-07M46  | HOSE             | 1    | 33      | 6H4-84301-01 | PILOT LIGHT ASS'Y     | 1    |
| 9       | 90468-07M02  | CLIP             | 3    | 34      | 6H4-83589-00 | PACKING               | 1    |
| 10      | 90468-07M02  | CLIP             | 3    | 35      | 97803-06014  | SCREW                 | 1    |
| 11      | 6H4-41241-00 | ROD              | 1    | 36      | 92903-06600  | WASHER                | 1    |
| 12      | 6H1-41237-00 | JOINT, link 2    | 1    | 37      | 6H4-84342-00 | SEAT, emblem          | 1    |
| 13      | 95303-05600  | NUT              | 1    | 38      | 90464-08M07  | CLAMP                 | 1    |
| 14      | 6E9-41237-00 | JOINT, link 2    | 1    | 39      | 90201-08M93  | WASHER                | 1    |
| 15      | 6H4-21707-01 | OIL TANK COMP.   | 1    | 40      | 93210-13M04  | O-RING                | 1    |
| 16      | 6H4-21735-01 | SEAL 2           | 1    | 41      | 90464-07105  | CLAMP                 | 1    |
| 17      | 6H1-21744-10 | BREATHER         | 1    | 42      | 6H4-11537-00 | GEAR, driven          | 1    |
| 18      | 6H1-21773-00 | GROMMET          | 1    | 43      | 6H1-13117-00 | COLLAR, distance 2    | 1    |
| 19      | 6H1-21771-01 | BODY, cap        | 1    | 44      | 90445-07M87  | HOSE                  | 3    |
| 20      | 6H1-21772-01 | GASKET, cap      | 1    | 45      | 6E5-13132-00 | JOINT                 | 3    |
| 21      | 6H1-24633-00 | CHAIN, ball      | 1    | 46      | 90468-07M02  | CLIP                  | 6    |
| 22      | 6H1-21757-00 | WASHER           | 1    | 47      | 90386-03M59  | BUSHING               | 1    |
| 23      | 6H1-24634-00 | HOOK, chain ball | 1    | 48      | 6H1-24217-00 | COVER                 | 1    |
| 24      | 6H1-24251-01 | STRAINER 1       | 1    | 49      | 90202-05088  | WASHER                | 1    |
| 25      | 90501-14M45  | SPRING           | 1    | 50      | 90468-05M03  | CLIP                  | 1    |



**Fig. 26 REMOTE CONTROL**

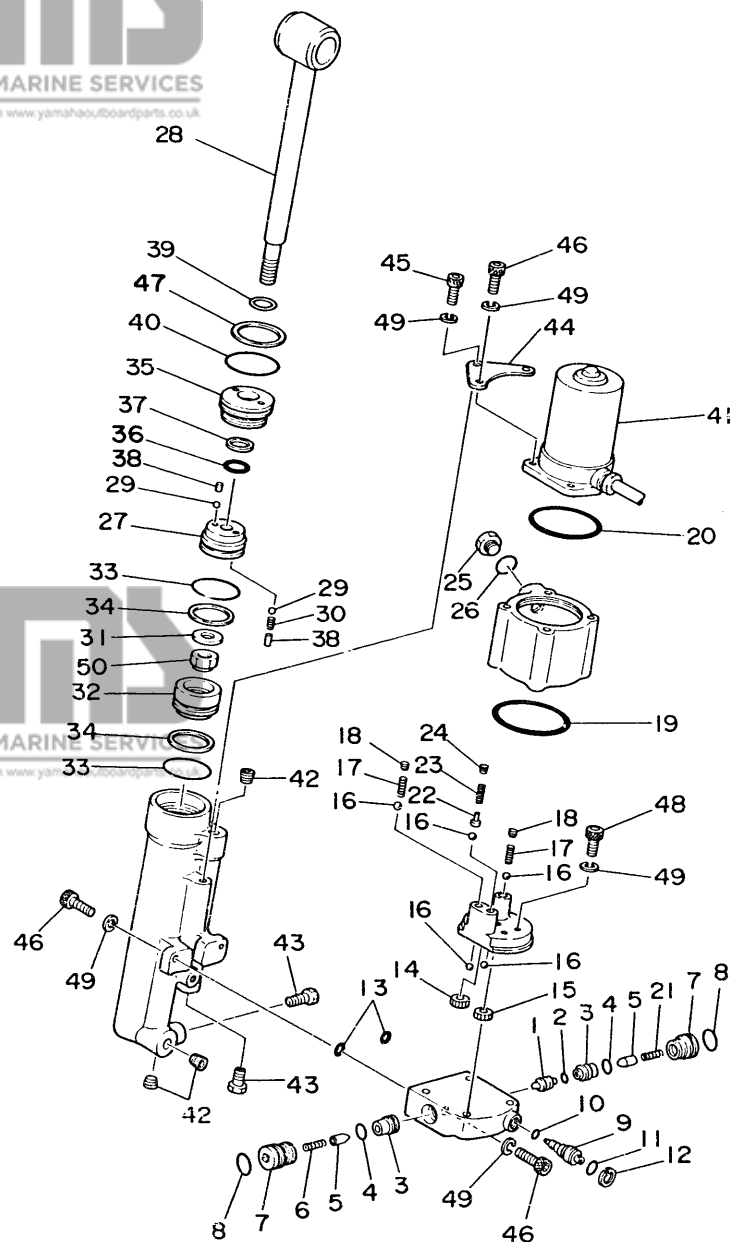
| Ref.No. | Parts No.    | Description                              | Q'ty   | Ref.No.      | Parts No.       | Description                             | Q'ty   |
|---------|--------------|------------------------------------------|--------|--------------|-----------------|-----------------------------------------|--------|
| *1      | 701-48101-10 | REMOTE CONTROL ASS'Y 1 (Right)           | 1 U.R. | 701-48320-50 |                 | CABLE, remote control 15F               | 2 U.R. |
| *2      | 701-48102-10 | REMOTE CONTROL ASS'Y 1 (Left)            | 1 U.R. | 701-48320-60 |                 | CABLE, remote control 16F               | 2 U.R. |
| *3      | 701-48110-22 | REMOTE CONTROL ASS'Y 2                   | 1 U.R. | 701-48320-80 |                 | CABLE, remote control 17F               | 2 U.R. |
| *4      | 703-48210-10 | REMOTE CONTROL ASS'Y                     | 1 U.R. | 701-48320-90 |                 | CABLE, remote control 18F               | 2 U.R. |
| *5      | 703-48280-10 | REMOTE CONTROL ASS'Y<br>(For Twin Lever) | 1 U.R. | 701-48320-40 |                 | CABLE, remote control 19F               | 2 U.R. |
|         |              |                                          |        | 701-48320-70 |                 | CABLE, remote control 20F               | 2 U.R. |
|         |              |                                          |        | 701-48350-00 |                 | CABLE, remote control 21F               | 2 U.R. |
| 6       | 701-48310-10 | CABLE, remote control 6F                 | 2 U.R. | 701-48350-10 |                 | CABLE, remote control 22F               | 2 U.R. |
|         | 701-48310-20 | CABLE, remote control 7F                 | 2 U.R. | 701-48350-20 |                 | CABLE, remote control 23F               | 2 U.R. |
|         | 701-48310-40 | CABLE, remote control 8F                 | 2 U.R. | 7            | 703-48290-01    | TWIN ATTACHMENT (703 Type)              | 1      |
|         | 701-48310-60 | CABLE, remote control 9F                 | 2 U.R. | 8            | 6H4-48344-00    | CABLE END, remote control               | 2      |
|         | 701-48310-80 | CABLE, remote control 10F                | 2 U.R. | 9            | 90468-18008     | PIN, hair                               | 2      |
|         | 701-48310-90 | CABLE, remote control 11F                | 2 U.R. | 10           | 6H4-48511-50-EJ | HOOK, steering<br>(Steering Guide Type) | 1 U.R. |
|         | 701-48320-00 | CABLE, remote control 12F                | 2 U.R. |              | 688-48511-00-EJ | HOOK, steering<br>(Ball Post Type)      | 1 U.R. |
|         | 701-48320-20 | CABLE, remote control 13F                | 2 U.R. |              |                 |                                         |        |
|         | 701-48320-30 | CABLE, remote control 14F                | 2 U.R. |              |                 |                                         |        |

\* See Fig. 29 and 30 for detail service parts.



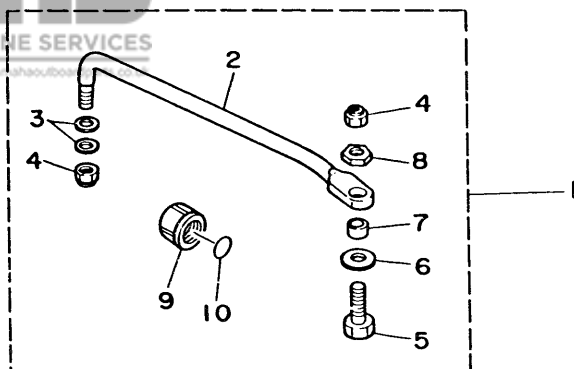
**Fig.13, Ref.No.1**

**Fig.13, Ref.No.25**



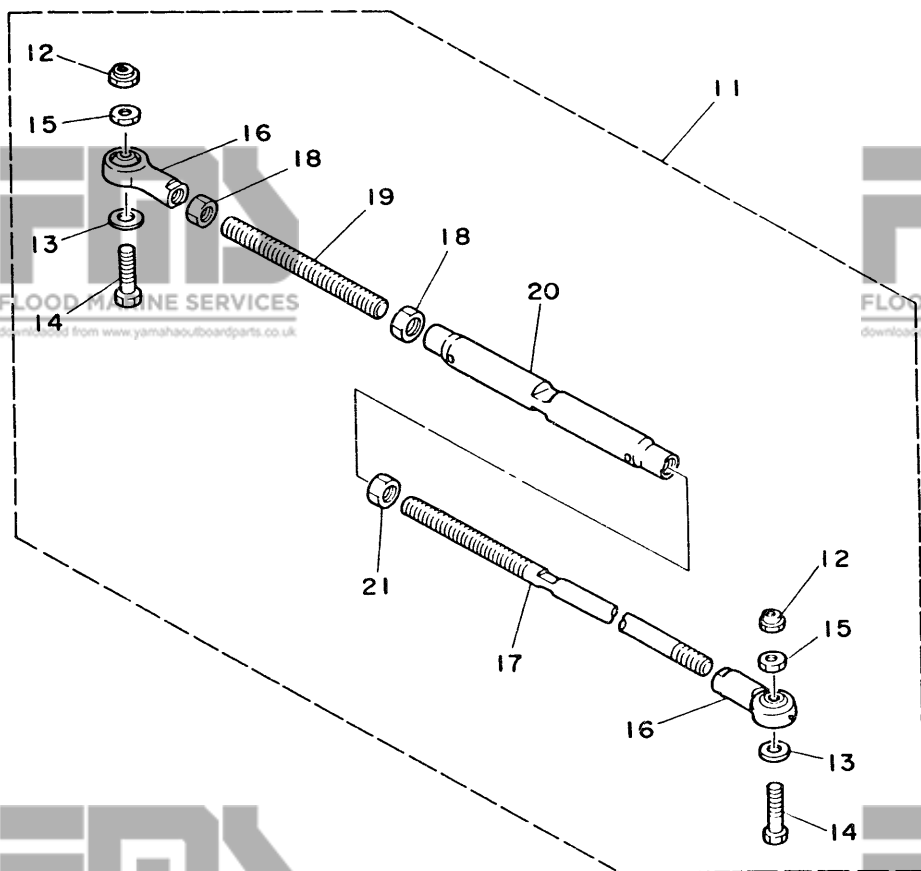
**Fig. 27 POWER TILT ASS'Y**

| Ref.No.                                                        | Parts No.    | Description                | Q'ty | Ref.No. | Parts No.    | Description              | Q'ty |
|----------------------------------------------------------------|--------------|----------------------------|------|---------|--------------|--------------------------|------|
| 6H5-43840-01-EJ POWER TILT ASS'Y<br>(See Fig. 21, Ref. No. 57) |              |                            |      | 25      | 6H5-43829-00 | . PLUG, reservoir        | 1    |
| 1                                                              | 6H5-43841-00 | . PISTON, shuttle          | 1    | 26      | 6H5-43865-00 | . O-RING 5               | 1    |
| 2                                                              | 6H5-43861-00 | . O-RING 1                 | 1    | 27      | 6H5-4385A-00 | . PISTON, tilt           | 1    |
| 3                                                              | 6H5-43891-00 | . BUSHING                  | 2    | 28      | 6H5-43801-00 | . ROD                    | 1    |
| 4                                                              | 6H5-43862-00 | . O-RING 2                 | 2    | 29      | 6H5-43858-00 | . BALL                   | 5    |
| 5                                                              | 6H5-43849-00 | . PIN, valve support       | 2    | 30      | 6H5-43857-00 | . SPRING, absorber valve | 5    |
| 6                                                              | 6H5-43853-00 | . SPRING, main valve       | 1    | 31      | 6H5-43893-00 | . WASHER                 | 1    |
| 7                                                              | 6H5-4382E-00 | . ADAPTOR 2                | 2    | 32      | 6H5-43814-00 | . PISTON, free           | 1    |
| 8                                                              | 6H5-43863-00 | . O-RING 3                 | 2    | 33      | 6H5-43883-00 | . O-RING 10              | 2    |
| 9                                                              | 6H5-43846-10 | . SCREW, manual valve seat | 1    | 34      | 6H5-43871-00 | . RING, back-up 1        | 2    |
| 10                                                             | 6H5-43864-00 | . O-RING 4                 | 1    | 35      | 6H5-4381E-00 | . BRACKET                | 1    |
| 11                                                             | 6H5-43865-00 | . O-RING 5                 | 1    | 36      | 6H5-43896-00 | . O-RING 1               | 1    |
| 12                                                             | 6H5-43875-00 | . RING, snap               | 1    | 37      | 6H5-43873-00 | . RING, back-up 3        | 1    |
| 13                                                             | 6H5-43866-00 | . O-RING                   | 2    | 38      | 6H5-4381A-00 | . SHAFT                  | 5    |
| 14                                                             | 6H5-43837-00 | . GEAR, driven             | 1    | 39      | 6H5-43812-00 | . SEAL, dust             | 1    |
| 15                                                             | 6H5-43836-00 | . GEAR, drive              | 1    | 40      | 6H5-43897-00 | . O-RING 12              | 1    |
| 16                                                             | 6H5-43858-10 | . BALL 1                   | 5    | 41      | 6H5-43880-00 | . MOTOR ASS'Y            | 1    |
| 17                                                             | 6H5-43856-00 | . SPRING, down relief      | 2    | 42      | 6H5-43826-00 | . PLUG, taper screw      | 3    |
| 18                                                             | 6H5-43844-00 | . PIN, valve support       | 2    | 43      | 6H5-43811-00 | . SCREW, cylinder end    | 2    |
| 19                                                             | 6H5-43867-00 | . O-RING 7                 | 1    | 44      | 6H5-4381F-00 | . BRACKET 2              | 1    |
| 20                                                             | 6H5-43868-00 | . O-RING 8                 | 1    | 45      | 6H5-43887-00 | . BOLT, through          | 4    |
| 21                                                             | 6H5-43853-10 | . SPRING, main valve       | 1    | 46      | 6H5-43886-00 | . BOLT                   | 4    |
| 22                                                             | 6H5-43859-00 | . PIN, valve support       | 6    | 47      | 6H5-43872-00 | . RING, back-up 2        | 1    |
| 23                                                             | 6H5-43855-01 | . SPRING, up relief        | 1    | 48      | 91316-06020  | . BOLT                   | 4    |
| 24                                                             | 6H5-4386F-00 | . PIN, straight            | 1    | 49      | 92990-06100  | . WASHER                 | 12   |
|                                                                |              |                            |      | 50      | 95600-12100  | . NUT                    | 1    |



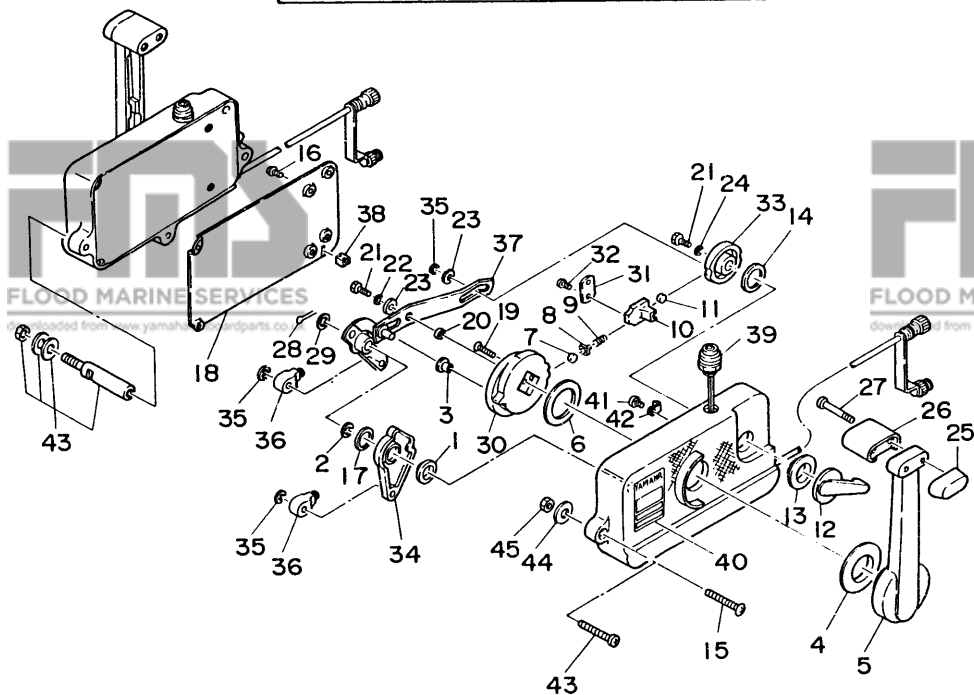
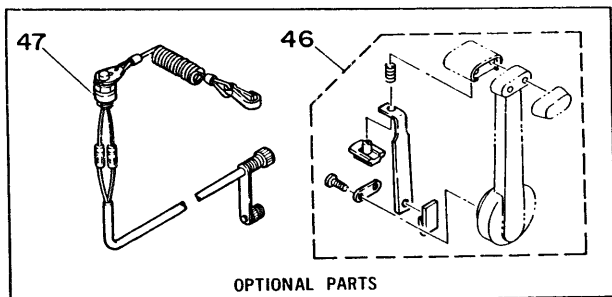
**Fig. 28 STEERING GUIDE ATTACHMENT**

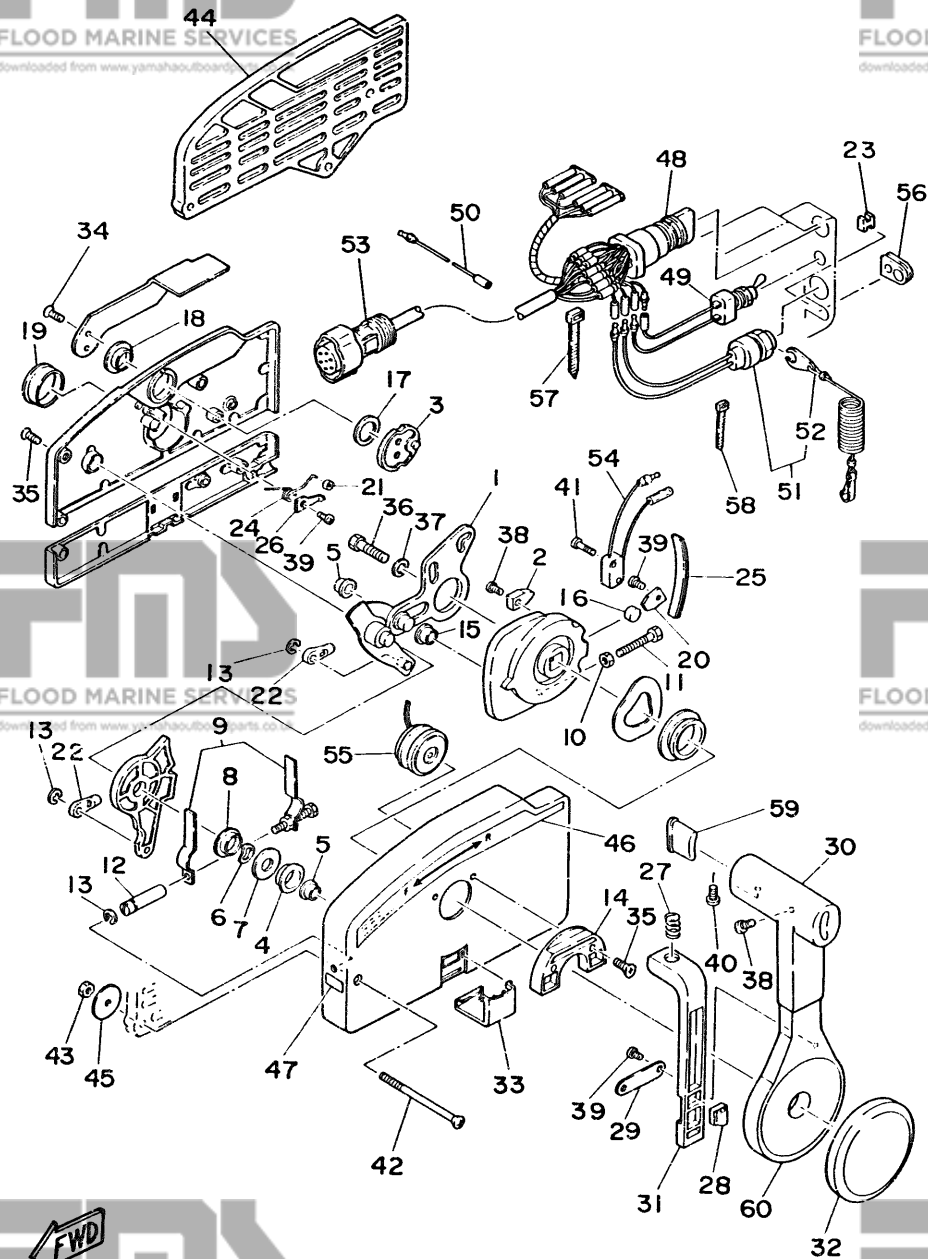
| Ref.No. | Parts No.    | Description                   | Q'ty   | Ref.No. | Parts No.    | Description          | Q'ty   |
|---------|--------------|-------------------------------|--------|---------|--------------|----------------------|--------|
| 1       | 689-61350-02 | STEERING GUIDE ATTACHMENT KIT | 1      | 12      | 90185-09M01  | . NUT, self-locking  | 2      |
| 2       | 689-61351-01 | . ROD, steering link          | 1      | 13      | 90201-10M76  | . WASHER             | 2      |
| 3       | 90201-10M26  | . WASHER                      | 2      | 14      | 90101-09M70  | . BOLT               | 2      |
| 4       | 90185-09M01  | . NUT, self-locking           | 2      | 15      | 90170-09M05  | . NUT                | 2      |
| 5       | 90101-09M66  | . BOLT                        | 1      | 16      | 6E5-61303-00 | . STEERING EYE COMP. | 2      |
| 6       | 90201-10M63  | . WASHER                      | 1      | 17      | 6E5-61311-10 | . TIE BAR 1          | 1 U.R. |
| 7       | 90387-10M42  | . COLLAR                      | 1      |         | 688-61311-11 | . TIE BAR 1          | 1 U.R. |
| 8       | 90170-09M03  | . NUT                         | 1      | 18      | 95380-14700  | . NUT                | 2      |
| 9       | 6E5-43145-00 | . CAP, clamp bracket          | 1      | 19      | 6E5-61315-00 | . TIE BAR 2          | 1      |
| 10      | 93210-16275  | . O-RING                      | 1      | 20      | 6E5-61313-00 | . ADJUSTER           | 1      |
| 11      | 6E5-61301-00 | TWIN KIT (L:600-800)          | 1 U.R. | 21      | 90170-14M06  | . NUT                | 1      |
|         | 688-61301-01 | TWIN KIT (L:430-630)          | 1 U.R. |         |              |                      |        |



**Fig. 29 REMOTE CONTROL ASS'Y 1 (701 TYPE)**

| Ref.No.      | Parts No.    | Description                                                 | Q'ty<br>Single Twin | Ref.No. | Parts No.    | Description                   | Q'ty<br>Single Twin |
|--------------|--------------|-------------------------------------------------------------|---------------------|---------|--------------|-------------------------------|---------------------|
| 701-48101-10 |              | REMOTE CONTROL ASS'Y 1 (Right)<br>(See Fig. 26, Ref. No. 1) | 1 -                 | 23      | 701-48246-00 | . SPACER 1                    | 2 4                 |
| 701-48102-10 |              | REMOTE CONTROL ASS'Y 1 (Left)<br>(See Fig. 26, Ref. No. 2)  | 1 -                 | 24      | 92990-06300  | . WASHER, internal tooth      | 1 2                 |
| 701-48110-22 |              | REMOTE CONTROL ASS'Y 2<br>(See Fig. 26, Ref. No. 3)         | - 1                 | 25      | 701-48229-00 | . GRIP, control lever 2       | 1 2                 |
| 1            | 701-48235-00 | . BUSHING 2                                                 | 1 2                 | 26      | 701-48222-00 | . GRIP, control lever 1       | 1 2                 |
| 2            | 701-48197-10 | . WASHER, wave 2                                            | 1 2                 | 27      | 701-48282-00 | . SCREW 2 (M5x50mm)           | 2 4                 |
| 3            | 701-48252-00 | . ROLLER, cam                                               | 1 2                 | 28      | 701-48239-00 | . SET PIN, plate              | 1 2                 |
| 4            | 701-48234-00 | . BUSHING 1                                                 | 1 2                 | 29      | 701-48266-00 | . SPACER 2                    | 1 2                 |
| 5            | 701-48221-00 | . LEVER, control                                            | 1 2                 | 30      | 701-48232-00 | . GEAR 1                      | 1 2                 |
| 6            | 701-48196-11 | . WASHER, wave 1                                            | 1 2                 | 31      | 701-48189-11 | . RETAINER                    | 1 2                 |
| 7            | 701-48236-00 | . ROLLER, detent                                            | 1 2                 | 32      | 98580-05010  | . SCREW, panhead              | 2 4                 |
| 8            | 702-48237-00 | . ADAPTOR                                                   | 1 2                 | 33      | 701-48153-12 | . SHAFT, free accel.          | 1 2                 |
| 9            | 702-48238-00 | . SPRING, detent                                            | 1 2                 | 34      | 701-48271-00 | . ARM, shift (Right)          | 1 1                 |
| 10           | 701-48249-00 | . ADAPTOR, spring                                           | 1 2                 |         | 701-48271-10 | . ARM, shift (Left)           | 1 1                 |
| 11           | 701-48248-00 | . ROLLER, free accel.                                       | 1 2                 | 35      | 93430-06024  | . CIRCLIP                     | 3 6                 |
| 12           | 701-48152-11 | . KNOB, free accel. (Right)                                 | 1 1                 | 36      | 701-48345-30 | . CABLE END, remote control 2 | 2 4                 |
|              | 701-48152-20 | . KNOB, free accel. (Left)                                  | 1 1                 | 37      | 701-48261-00 | . ARM, throttle (Right)       | 1 1                 |
| 13           | 701-48243-00 | . BUSHING 3                                                 | 1 2                 |         | 701-48261-10 | . ARM, throttle (Left)        | - 1                 |
| 14           | 701-48198-10 | . WASHER, wave 3                                            | 1 2                 | 38      | 701-48358-00 | . ANCHOR, cable 2             | 1 2                 |
| 15           | 701-48281-00 | . SCREW 1                                                   | 3 -                 | 39      | 701-82550-50 | . STOP SWITCH ASS'Y           | 1 2                 |
| 16           | 701-48289-00 | . SCREW 4                                                   | 4 8                 | 40      | 701-48126-00 | . GRAPHIC                     | 1 2                 |
| 17           | 701-48268-00 | . SPACER 3                                                  | 1 2                 | 41      | 701-48283-00 | . SCREW 3 (M4x10mm)           | 1 2                 |
| 18           | 701-48213-00 | . BACK PLATE                                                | 1 2                 | 42      | 701-82594-00 | . CLAMP                       | 1 2                 |
| 19           | 92780-06025  | . SCREW, flathead                                           | 2 4                 | 43      | 701-48291-00 | . ATTACHMENT                  | - 1                 |
| 20           | 701-48255-00 | . COLLAR 1                                                  | 1 2                 | 44      | 701-48287-00 | . WASHER                      | 3 -                 |
| 21           | 97395-06018  | . BOLT                                                      | 2 4                 | 45      | 95380-06600  | . NUT                         | 3 -                 |
| 22           | 702-48288-00 | . WASHER, plain                                             | 1 2                 |         |              | OPTIONAL PARTS                |                     |
|              |              |                                                             |                     | 46      | 701-48280-00 | NEUTRAL LOCK KIT              | 1 2                 |
|              |              |                                                             |                     | 47      | 701-82575-51 | KILL SWITCH ASS'Y             | 1 2                 |





**Fig. 30 REMOTE CONTROL ASS'Y 2 (703 TYPE)**

| Ref.No | Parts No.    | Description                                       | Q'ty | Ref.No | Parts No.    | Description                                  | Q'ty   |
|--------|--------------|---------------------------------------------------|------|--------|--------------|----------------------------------------------|--------|
|        | 703-48210-10 | REMOTE CONTROL ASS'Y<br>(See Fig. 26, Ref. No. 4) | 1    | 30     | 703-48222-00 | . GRIP, control lever                        | 1 U.R. |
|        | 703-48280-10 | REMOTE CONTROL ASS'Y<br>(See Fig. 26, Ref. No. 5) | 1    |        | 703-48222-10 | . GRIP, control lever<br>(For Twin Lever)    | 1 U.R. |
| 1      | 703-48261-10 | . ARM, throttle                                   | 1    | 31     | 703-48223-00 | . LOCK, neutral                              | 1      |
| 2      | 703-82554-00 | . STAY, neutral switch                            | 1    | 32     | 703-48225-00 | . COVER                                      | 1      |
| 3      | 703-48153-00 | . SHAFT, free accel.                              | 1    | 33     | 703-48219-00 | . COVER, lead                                | 1      |
| 4      | 702-48235-00 | . BUSHING 2                                       | 1    | 34     | 98780-05012  | . SCREW                                      | 2      |
| 5      | 703-48273-00 | . BUSHING 5                                       | 2    | 35     | 98780-05016  | . SCREW                                      | 7      |
| 6      | 703-48197-00 | . WASHER, wave 2                                  | 1    | 36     | 97380-08030  | . BOLT                                       | 1      |
| 7      | 703-48268-00 | . SPACER 3                                        | 1    | 37     | 92990-08600  | . WASHER                                     | 1      |
| 8      | 703-48263-00 | . BUSHING 4                                       | 1    | 38     | 98580-04010  | . SCREW                                      | 2      |
| 9      | 703-48264-00 | . THROTTLE, friction                              | 1    | 39     | 98580-04006  | . SCREW                                      | 4      |
| 10     | 95380-05600  | . NUT                                             | 1    | 40     | 98580-05010  | . SCREW                                      | 1      |
| 11     | 97380-05025  | . BOLT                                            | 1    | 41     | 98580-03015  | . SCREW                                      | 2      |
| 12     | 703-48265-00 | . SHAFT, friction                                 | 1    | 42     | 92680-06090  | . SCREW                                      | 3      |
| 13     | 93430-06024  | . CIRCLIP                                         | 3    | 43     | 95380-06600  | . NUT                                        | 3      |
| 14     | 703-48245-00 | . PLATE, lock                                     | 1    | 44     | 703-48293-10 | . SPACER, remote control                     | 1 U.R. |
| 15     | 703-48252-00 | . ROLLER, cam                                     | 1    |        | 703-48293-00 | . SPACER, remote control<br>(For Twin Lever) | 3 U.R. |
| 16     | 701-48248-00 | . ROLLER, free accel.                             | 1    | 45     | 701-48287-00 | . WASHER                                     | 3      |
| 17     | 703-48198-00 | . WASHER, wave 3                                  | 1    | 46     | 703-48215-00 | . GRAPHIC                                    | 1      |
| 18     | 703-48243-00 | . BUSHING 3                                       | 1    | 47     | 702-48217-00 | . MARK 1                                     | 1      |
| 19     | 703-48236-00 | . BUSHING 1                                       | 2    | 48     | 703-82510-01 | . MAIN SWITCH ASS'Y                          | 1      |
| 20     | 703-48189-00 | . RETAINER                                        | 1    | 49     | 703-82574-00 | . SWITCH, choke                              | 1      |
| 21     | 703-48234-00 | . ROLLER, detent                                  | 1    | 50     | 703-82531-00 | . WIRE, lead                                 | 1      |
| 22     | 703-48345-00 | . CABLE END, remote control 2                     | 2    | 51     | 703-82575-00 | . KILL SWITCH ASS'Y                          | 1      |
| 23     | 703-48358-00 | . ANCHOR, cable 2                                 | 1    | 52     | 682-82556-00 | . . STOPPER ASS'Y                            | 1      |
| 24     | 703-48244-00 | . SPRING, free accel.                             | 1    | 53     | 688-8258A-20 | . EXTENSION, wire harness                    | 1      |
| 25     | 703-48238-00 | . SPRING, detent                                  | 5    | 54     | 703-82540-00 | . NEUTRAL SWITCH ASS'Y                       | 1      |
| 26     | 703-48246-00 | . SPACER 1                                        | 1    | 55     | 703-83383-00 | . BUZZER                                     | 1      |
| 27     | 703-48227-00 | . SPRING, neutral lock                            | 1    | 56     | 703-48284-00 | . GROMMET 1                                  | 1      |
| 28     | 703-82594-00 | . CLAMP                                           | 1    | 57     | 703-82591-00 | . BAND                                       | 2      |
| 29     | 703-48226-00 | . PLATE, stopper                                  | 1    | 58     | 703-82592-00 | . BAND                                       | 1      |
|        |              |                                                   |      | 59     | 703-48224-00 | . COVER, control lever                       | 1      |
|        |              |                                                   |      | 60     | 703-48221-00 | . GRIP                                       | 1      |

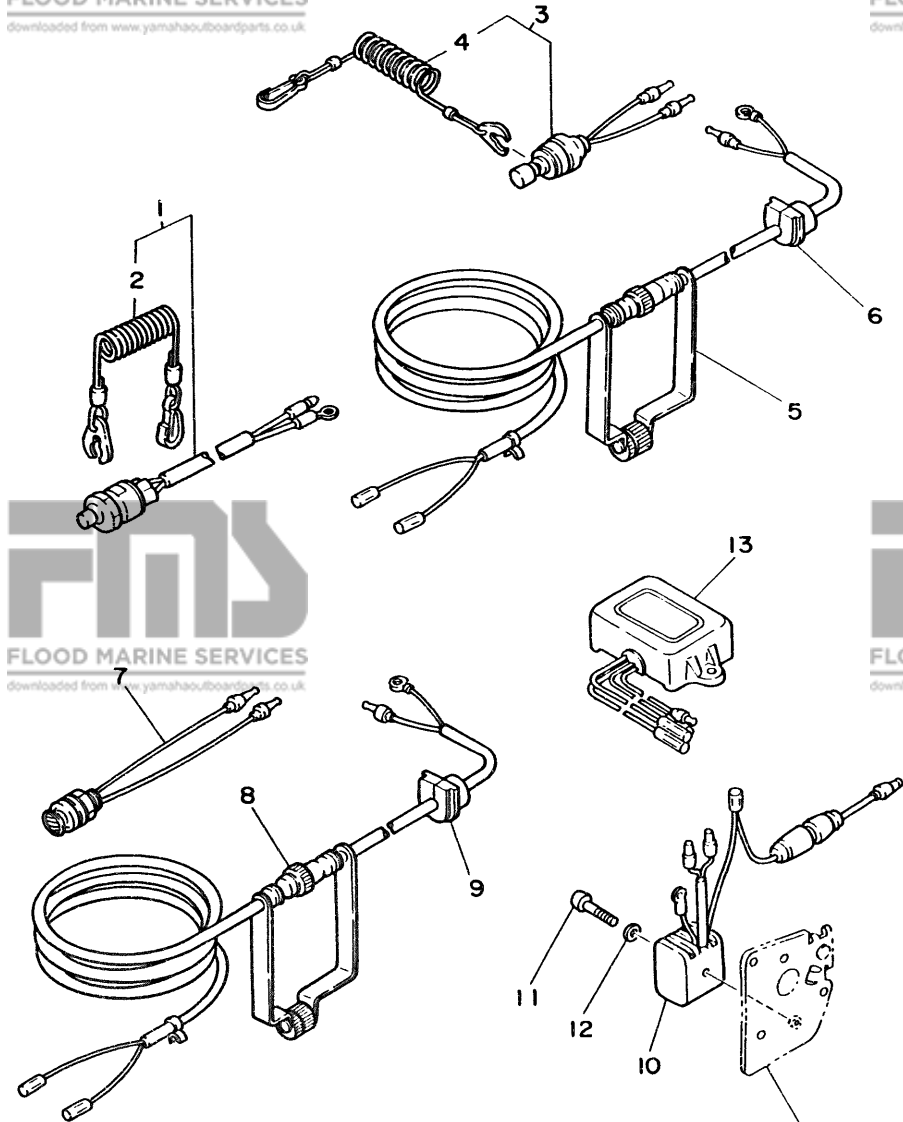
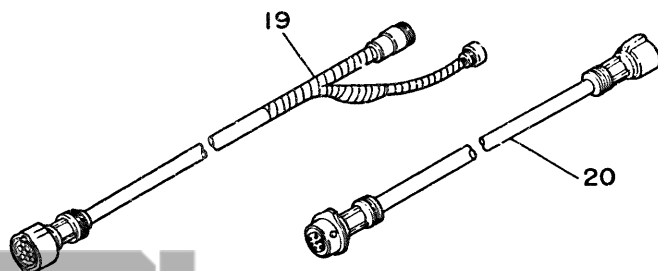
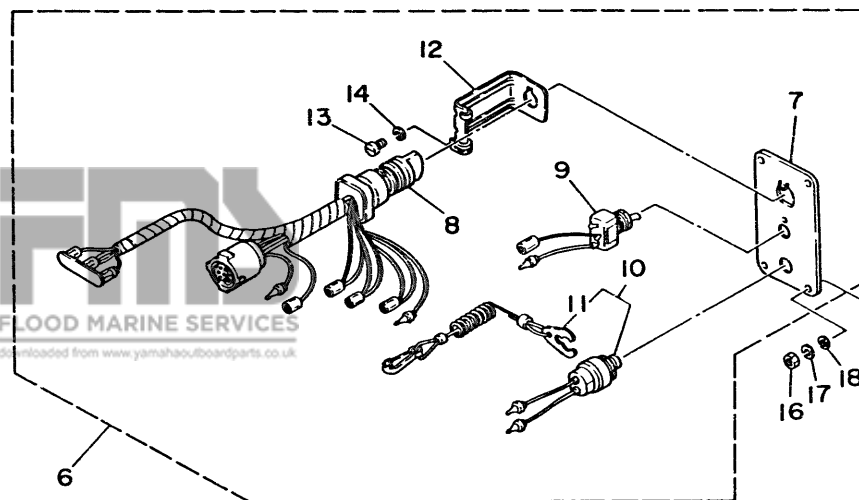
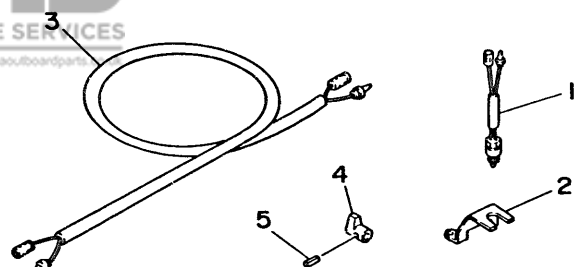


Fig.18, Ref.No.4

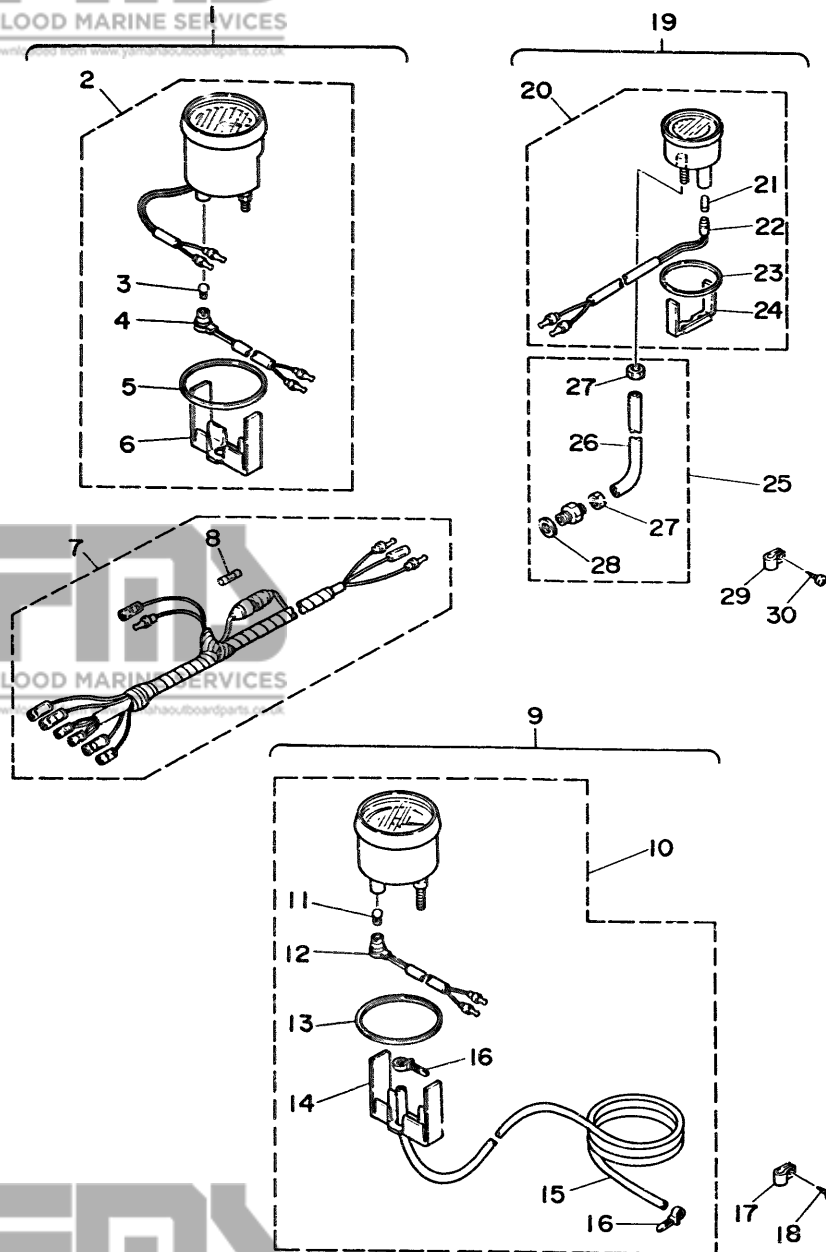
Fig. 31 OPTIONAL PARTS 1

| Ref.No. | Parts No.    | Description             | Q'ty | Ref.No. | Parts No.    | Description              | Q'ty |
|---------|--------------|-------------------------|------|---------|--------------|--------------------------|------|
|         |              | <b>KILL SWITCH</b>      |      | 8       | 6A0-82553-20 | EXTENSION, wire lead     | 1    |
| 1       | 6H4-82575-00 | KILL SWITCH ASS'Y       | 1    | 9       | 676-42726-00 | GROMMET 4                | 1    |
| 2       | 682-82556-00 | STOPPER                 | 1    |         |              | <b>RECTIFIER</b>         |      |
|         |              | <b>KILL SWITCH (5m)</b> |      | 10      | 6G1-81970-60 | RECTIFIER ASS'Y          | 1    |
| 3       | 689-82575-12 | KILL SWITCH ASS'Y       | 1    | 11      | 97803-05025  | SCREW, panhead           | 1    |
| 4       | 682-82556-00 | STOPPER                 | 1    | 12      | 92903-05600  | WASHER                   | 1    |
| 5       | 6A0-82553-20 | EXTENSION, wire lead    | 1    |         |              | <b>VOLTAGE REGULATOR</b> |      |
| 6       | 676-42726-00 | GROMMET 4               | 1    | 13      | 663-81910-10 | VOLTAGE REGULATOR ASS'Y  | 1    |
|         |              | <b>STOP SWITCH (5m)</b> |      |         |              |                          |      |
| 7       | 689-82550-11 | STOP SWITCH ASS'Y       | 1    |         |              |                          |      |



**Fig. 32 OPTIONAL PARTS 2**

| Ref.No. | Parts No.    | Description                           | Q'ty   | Ref.No. | Parts No.    | Description                                                    | Q'ty   |
|---------|--------------|---------------------------------------|--------|---------|--------------|----------------------------------------------------------------|--------|
| 1       | 6F5-82540-00 | NEUTRAL SWITCH ASS'Y                  | 1      | 10      | 688-82575-01 | . KILL SWITCH ASS'Y                                            | 1      |
| 2       | 6H4-82554-00 | STAY, neutral switch<br>(40HEO Model) | 1 U.R. | 11      | 682-82556-00 | . STOPPER ASS'Y                                                | 1      |
|         | 6H4-82554-10 | STAY, neutral switch<br>(40HMO Model) | 1 U.R. | 12      | 663-82581-01 | . STAY, cord clamp                                             | 1      |
| 3       | 6H4-82553-00 | EXTENSION, wire lead                  | 1      | 13      | 98303-04008  | . SCREW, cylinderhead                                          | 1      |
| 4       | 6H4-44173-00 | LEVER, shift control<br>(40HEO Model) | 1 U.R. | 14      | 92901-04100  | . WASHER                                                       | 1      |
|         | 6H4-44173-10 | LEVER, shift control<br>(40HMO Model) | 1 U.R. | 15      | 90149-05M05  | SCREW                                                          | 4      |
| 5       | 91690-30020  | PIN, spring<br>SWITCH PANEL           | 1      | 16      | 95380-05600  | NUT                                                            | 4      |
| 6       | 689-82570-15 | SWITCH PANEL ASS'Y                    | 1      | 17      | 92990-05100  | WASHER                                                         | 4      |
| 7       | 689-82571-02 | . SWITCH PANEL                        | 1      | 18      | 92990-05600  | WASHER                                                         | 4      |
| 8       | 689-82510-00 | . MAIN SWITCH ASS'Y                   | 1      |         |              | EXTENSION WIRE                                                 |        |
| 9       | 688-82574-00 | . SWITCH, choke                       | 1      | 19      | 688-8258A-50 | EXTENSION, wire harness (5m)<br>(For Main Switch, 10P Concent) | 1      |
|         |              |                                       |        | 20      | 688-8258A-10 | EXTENSION, wire harness (2m)<br>(For 10P Concent)              | 1 U.R. |
|         |              |                                       |        |         | 688-8258A-30 | EXTENSION, wire harness (3m)<br>(For 10P Concent)              | 1 U.R. |



**Fig. 33 OPTIONAL PARTS 3**

| Ref.No.            | Parts No.    | Description         | Q'ty | Ref.No.                     | Parts No.    | Description              | Q'ty |
|--------------------|--------------|---------------------|------|-----------------------------|--------------|--------------------------|------|
| 1                  | 6Y5-W0080-10 | TACHOMETER KIT      | 1    | 16                          | 90465-11M10  | . . CLAMP                | 2    |
| 2                  | 6Y5-83540-10 | TACHOMETER ASS'Y    | 1    | 17                          | 90601-31402  | . CLIP, nylon 14         | 5    |
| 3                  | 688-83516-00 | . . BULB (12V-1.7W) | 1    | 18                          | 97780-40116  | . SCREW, panhead tapping | 5    |
| 4                  | 688-83536-00 | . . SOCKET, meter   | 1    | <b>WATER PRESSURE METER</b> |              |                          |      |
| 5                  | 6Y5-83523-00 | . . DAMPER          | 1    | 19                          | 6Y5-W0088-00 | WATER PRESSURE METER KIT | 1    |
| 6                  | 6Y5-83514-00 | . . PLATE, fitting  | 1    | 20                          | 6Y5-83660-00 | . WATER PRESSURE GAUGE   | 1    |
| 7                  | 6Y5-83553-00 | . WIRE, lead        | 1    | 21                          | 6Y5-83518-00 | . . BULB (12V-1.7W)      | 1    |
| 8                  | 1E6-B2151-00 | . . FUSE (6V-10A)   | 1    | 22                          | 6Y5-83536-00 | . . SOCKET, meter        | 1    |
| <b>SPEEDOMETER</b> |              |                     |      | 23                          | 688-83664-00 | . . DAMPER               | 1    |
| 9                  | 6Y5-W0081-30 | SPEEDOMETER KIT     | 1    | 24                          | 688-83665-00 | . . PLATE, fitting       | 1    |
| 10                 | 6Y5-83510-30 | . SPEEDOMETER ASS'Y | 1    | 25                          | 688-83667-00 | . SENDER                 | 1    |
| 11                 | 688-83516-00 | . . BULB (12V-1.7W) | 1    | 26                          | 688-83666-00 | . . TUBE                 | 1    |
| 12                 | 688-83536-00 | . . SOCKET, meter   | 1    | 27                          | 663-83668-00 | . . NUT, nipple          | 2    |
| 13                 | 6Y5-83523-00 | . . DAMPER          | 1    | 28                          | 90430-14115  | . . GASKET               | 1    |
| 14                 | 6Y5-83514-00 | . . PLATE, fitting  | 1    | 29                          | 90601-31402  | . CLIP, nylon 14         | 5    |
| 15                 | 688-83557-00 | . . TUBE            | 1    | 30                          | 97780-40116  | . SCREW, panhead tapping | 5    |

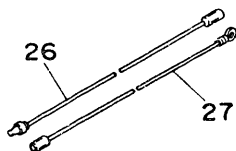
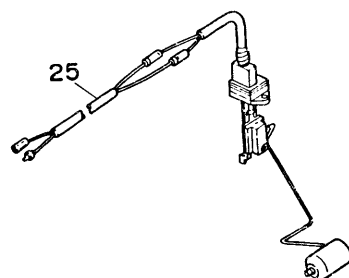
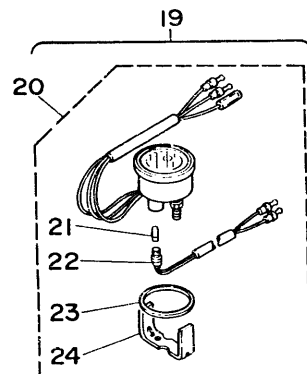
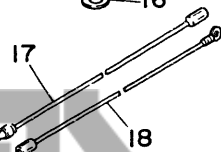
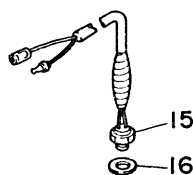
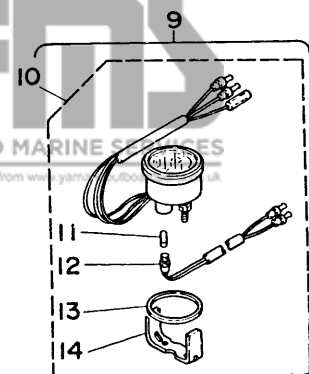
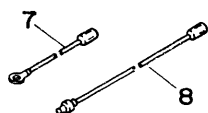
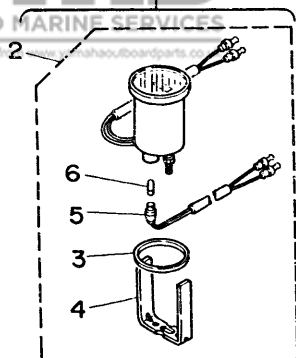
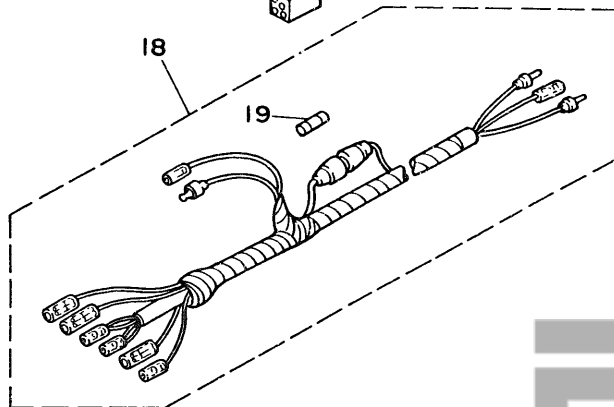
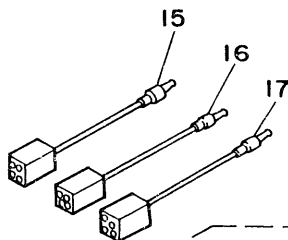
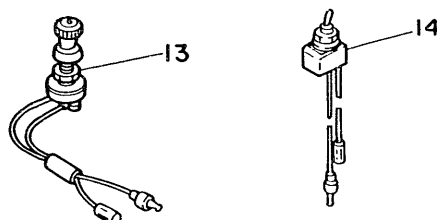
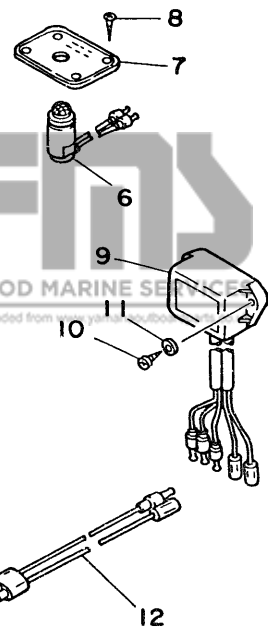
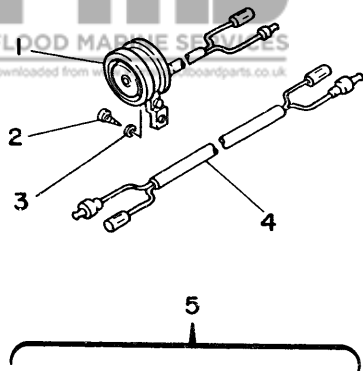


Fig. 34 OPTIONAL PARTS 4

| Ref.No.                        | Parts No.    | Description             | Q'ty | Ref.No.           | Parts No.    | Description             | Q'ty |
|--------------------------------|--------------|-------------------------|------|-------------------|--------------|-------------------------|------|
| <b>HOUR METER</b>              |              |                         |      | <b>FUEL METER</b> |              |                         |      |
| 1                              | 6Y5-W0088-30 | HOUR METER KIT          | 1    | 14                | 688-83665-00 | . . PLATE, fitting      | 1    |
| 2                              | 6Y5-83504-00 | . . HOUR METER ASS'Y    | 1    | 15                | 688-83591-00 | . . THERMO. UNIT        | 1    |
| 3                              | 688-83664-00 | . . DAMPER              | 1    | 16                | 90430-14115  | . . GASKET              | 1    |
| 4                              | 688-83577-00 | . . PLATE, fitting      | 1    | 17                | 663-83553-Y0 | . . WIRE, lead (Yellow) | 1    |
| 5                              | 6Y5-83536-00 | . . SOCKET, meter       | 1    | 18                | 663-83553-A0 | . . WIRE, lead          | 1    |
| <b>WATER TEMPERATURE METER</b> |              |                         |      | <b>FUEL METER</b> |              |                         |      |
| 6                              | 6Y5-83518-00 | . . BULB (12V-1.7W)     | 1    | 19                | 6Y5-W0088-20 | FUEL METER KIT          | 1    |
| 7                              | 663-83553-A0 | . . WIRE, lead          | 1    | 20                | 6Y5-85750-00 | . . FUEL GAUGE          | 1    |
| 8                              | 663-83553-Y0 | . . WIRE, lead (Yellow) | 1    | 21                | 6Y5-83518-00 | . . BULB (12V-1.7W)     | 1    |
| 9                              | 6Y5-W0088-10 | WATER TEMP. METER KIT   | 1    | 22                | 6Y5-83536-00 | . . SOCKET, meter       | 1    |
| 10                             | 6Y5-83590-00 | . . WATER TEMP. GAUGE   | 1    | 23                | 688-83664-00 | . . DAMPER              | 1    |
| 11                             | 6Y5-83518-00 | . . BULB (12V-1.7W)     | 1    | 24                | 688-85756-00 | . . PLATE, fitting      | 1    |
| 12                             | 6Y5-83536-00 | . . SOCKET, meter       | 1    | 25                | 688-85752-01 | . . FUEL SENDER         | 1    |
| 13                             | 688-83664-00 | . . DAMPER              | 1    | 26                | 663-83553-Y0 | . . WIRE, lead (Yellow) | 1    |
|                                |              |                         |      | 27                | 663-83553-A0 | . . WIRE, lead          | 1    |



**Fig. 35 OPTIONAL PARTS 5**

| Ref.No. | Parts No.    | Description                 | Q'ty | Ref.No. | Parts No.    | Description         | Q'ty   |
|---------|--------------|-----------------------------|------|---------|--------------|---------------------|--------|
| 1       | 688-83383-11 | BUZZER                      | 1    | 11      | 92903-06600  | . WASHER            | 2      |
| 2       | 97780-60516  | SCREW, panhead tapping      | 1    | 12      | 663-82521-09 | . WIRE, lead        | 1      |
| 3       | 92903-05600  | WASHER                      | 1    |         |              | LAMP SWITCH         |        |
| 4       | 688-83373-10 | LEAD, horn                  | 1    | 13      | 688-82520-00 | LAMP SWITCH ASS'Y   | 1 U.R. |
| 5       | 688-W0088-40 | PILOT LAMP KIT              | 1    | 14      | 688-82526-00 | SWITCH, lamp        | 1 U.R. |
|         |              | CHARGE WARNING LAMP         |      |         |              | LEAD WIRE           |        |
| 6       | 663-84301-00 | . PILOT LAMP ASS'Y          | 1    | 15      | 688-82149-00 | WIRE, lead (Blue)   | 1 U.R. |
| 7       | 663-84309-00 | . PLATE, set                | 1    | 16      | 688-82117-00 | WIRE, lead (Black)  | 1 U.R. |
| 8       | 95428-31316  | . SCREW, roundhead wood     | 4    | 17      | 688-82521-00 | WIRE, lead (Yellow) | 1 U.R. |
| 9       | 697-83901-60 | . CHARGE WARNING UNIT ASS'Y | 1    | 18      | 6Y5-83553-00 | WIRE, lead          | 1      |
| 10      | 97780-60120  | . SCREW, panhead tapping    | 2    | 19      | 1E6-82151-00 | . FUSE (6V-10A)     | 1      |

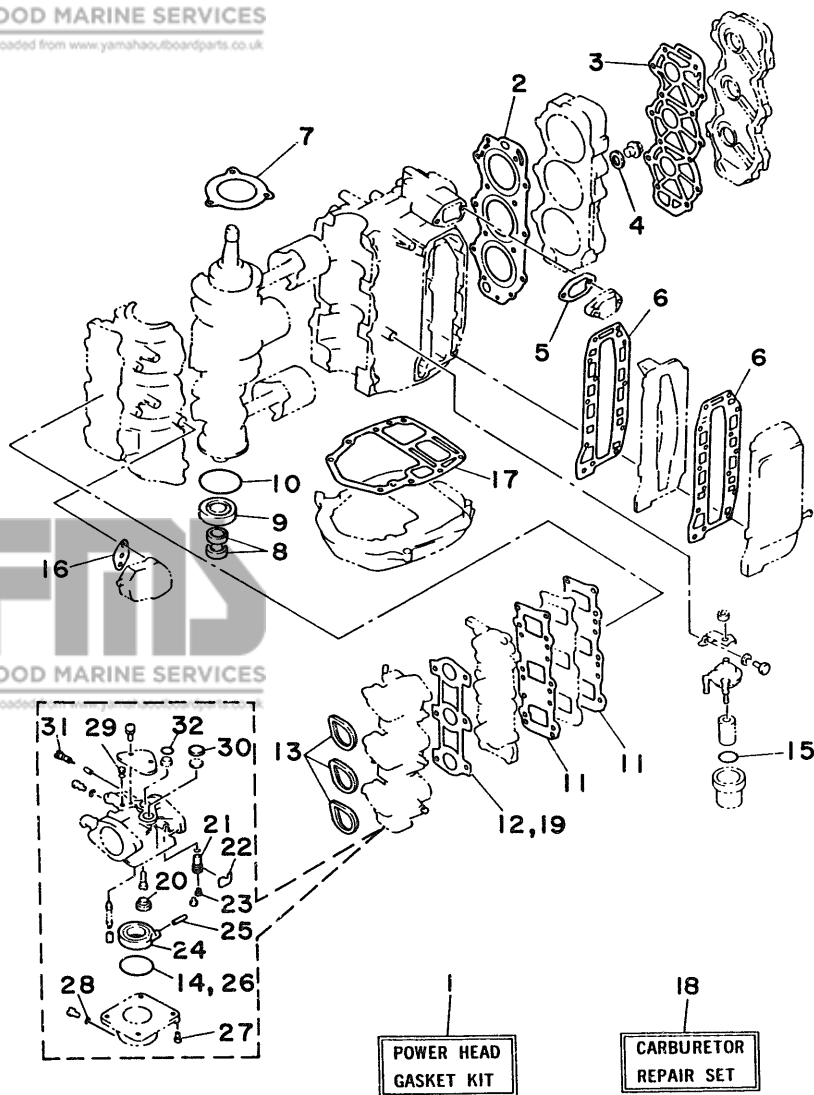
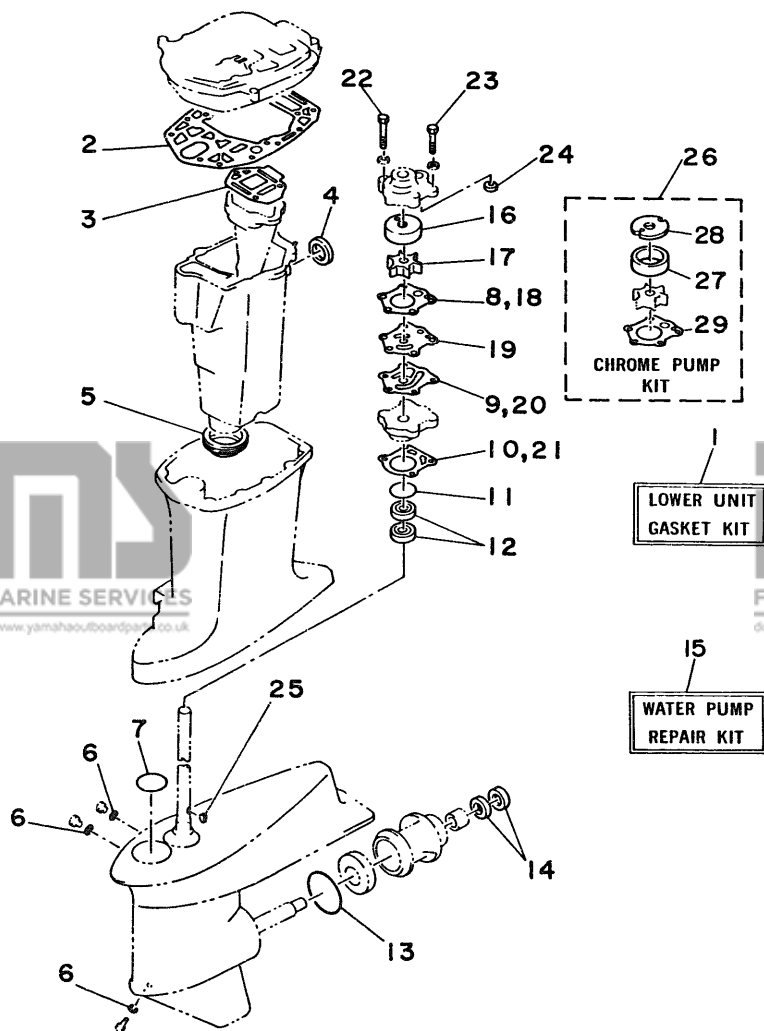


Fig. 36 REPAIR KIT 1

| Ref.No. | Parts No.    | Description                | Q'ty | Ref.No. | Parts No.    | Description            | Q'ty |
|---------|--------------|----------------------------|------|---------|--------------|------------------------|------|
| 1       | 6H4-W0001-00 | POWER HEAD GASKET KIT      | 1    | 17      | 6H4-45113-00 | . GASKET, upper casing | 1    |
| 2       | 6H4-11181-00 | . GASKET, cylinder head    | 1    | 18      | 6H4-W0093-01 | CARBURETOR REPAIR SET  | 1    |
| 3       | 6H4-11193-00 | . GASKET, head cover       | 1    | 19      | 6H4-14198-00 | . GASKET               | 1    |
| 4       | 90430-14115  | . GASKET                   | 1    | 20      | 676-14966-00 | . CAP                  | 3    |
| 5       | 6H4-12414-00 | . GASKET, thermostat       | 1    | 21      | 6H3-14590-00 | . VALVE SEAT ASS'Y     | 3    |
| 6       | 6H4-41114-00 | . GASKET, exhaust cover    | 2    | 22      | 663-14159-00 | . CLIP                 | 3    |
| 7       | 6H4-15369-00 | . GASKET, oil seal housing | 1    | 23      | 676-14186-00 | . PIN, valve           | 3    |
| 8       | 93104-16M01  | . OIL SEAL                 | 2    | 24      | 6G1-14985-00 | . FLOAT COMP.          | 3    |
| 9       | 93102-25M28  | . OIL SEAL                 | 1    | 25      | 688-14548-00 | . PIN, float           | 3    |
| 10      | 93210-58M21  | . O-RING                   | 1    | 26      | 6G1-14984-00 | . O-RING               | 3    |
| 11      | 6H4-13621-00 | . PACKING, valve seat      | 2    | 27      | 90159-04M00  | . SCREW, with washer   | 3    |
| 12      | 6H4-14198-00 | . GASKET                   | 1    | 28      | 93210-04230  | . O-RING               | 3    |
| 13      | 6H3-14457-00 | . SEAL                     | 3    | 29      | 663-14126-00 | . PACKING              | 3    |
| 14      | 6G1-14984-00 | . O-RING                   | 3    | 30      | 688-14126-00 | . PACKING              | 3    |
| 15      | 93210-37M25  | . O-RING                   | 1    | 31      | 692-14923-00 | . SCREW, adjusting     | 3    |
| 16      | 650-24431-00 | . GASKET, fuel pump        | 1    | 32      | 93210-15M52  | . O-RING               | 3    |

**Fig. 37 REPAIR KIT 2**

| Ref.No. | Parts No.    | Description                     | Q'ty | Ref.No. | Parts No.    | Description                     | Q'ty |
|---------|--------------|---------------------------------|------|---------|--------------|---------------------------------|------|
| 1       | 6H4-W0001-20 | LOWER UNIT GASKET KIT           | 1    | 16      | 663-44322-00 | . INSERT, cartridge             | 1    |
| 2       | 6H4-45114-00 | . GASKET, upper casing 2        | 1    | 17      | 6H4-44352-00 | . IMPELLER                      | 1    |
| 3       | 6H4-41134-00 | . GASKET, exhaust manifold 2    | 1    | 18      | 663-44315-00 | . GASKET, water pump 1          | 1    |
| 4       | 6H4-41133-00 | . GASKET, exhaust manifold      | 1    | 19      | 663-44323-00 | . OUTER PLATE, cartridge        | 1    |
| 5       | 663-45123-00 | . GASKET, muffler               | 1    | 20      | 663-44324-00 | . GASKET, cartridge outer plate | 1    |
| 6       | 90430-08020  | . GASKET                        | 3    | 21      | 663-44316-00 | . GASKET, water pump 2          | 1    |
| 7       | 93210-49046  | . O-RING                        | 1    | 22      | 97395-08055  | . BOLT                          | 2    |
| 8       | 663-44315-00 | . GASKET, water pump 1          | 1    | 23      | 97395-08045  | . BOLT                          | 2    |
| 9       | 663-44324-00 | . GASKET, cartridge outer plate | 1    | 24      | 663-44366-00 | . DAMPER, water seal 2          | 1    |
| 10      | 663-44316-00 | . GASKET, water pump 2          | 1    | 25      | 90280-03024  | . KEY, woodruff                 | 1    |
| 11      | 93210-41042  | . O-RING                        | 1    | 26      | 6H4-W0078-0A | CHROME PUMP KIT                 | 1    |
| 12      | 93101-23070  | . OIL SEAL                      | 2    | 27      | 670-44322-01 | . INSERT, cartridge             | 1    |
| 13      | 93210-66262  | . O-RING                        | 1    | 28      | 670-44321-00 | . INNER PLATE, cartridge        | 1    |
| 14      | 93101-22M00  | . OIL SEAL                      | 2    | 29      | 670-44323-00 | . OUTER PLATE, cartridge        | 1    |
| 15      | 6H4-W0078-00 | WATER PUMP REPAIR KIT           | 1    |         |              |                                 |      |



| PART NO.        | REF. NO. | PART NO.        | REF. NO. |
|-----------------|----------|-----------------|----------|
| 6H4-W0001-00    | 36- 1    | 6H4-13200-01    | 25- 1    |
| 6H4-W0001-20    | 37- 1    | 6H4-13436-00    | 20-15    |
| 6H4-W0004-00    | 3-22     | 6E5-13471-00    | 19- 2    |
| 6H4-W0070-E0    | 20- 2    |                 | 25- 2    |
| 6H4-W0070-N1    | 8- 2     | 6E5-13475-00    | 19- 3    |
| 6H4-W0070-V0    | 8- 2     |                 | 25- 3    |
| 6H4-W0078-0A    | 37-26    | 6H5-13610-00    | 3-21     |
| 6H4-W0078-00    | 37-15    | 6H4-13621-00    | 3-18     |
| 6Y5-W0080-10    | 33- 1    |                 | 36-11    |
| 6Y5-W0081-30    | 33- 9    | 6H4-13624-00-94 | 3-17     |
| 6H4-W0084-02-EJ | 12- 1    | 6H4-13641-11-94 | 3-11     |
| 6Y5-W0088-00    | 33-19    | 663-14126-00    | 4-19     |
| 6Y5-W0088-10    | 34- 9    |                 | 36-29    |
| 6Y5-W0088-20    | 34-19    | 688-14126-00    | 4-21     |
| 6Y5-W0088-30    | 34- 1    |                 | 36-30    |
| 688-W0088-40    | 35- 5    | 663-14159-00    | 4- 9     |
| 6H4-W0090-11-EJ | 1- 1     |                 | 36-22    |
| 6H4-W0093-01    | 36-18    | 676-14186-00    | 4-10     |
| 6H4-11111-00-94 | 1-10     |                 | 36-23    |
| 6H4-11119-00    | 1- 8     | 6H4-14198-00    | 3-23     |
| 6H4-11181-00    | 1-11     |                 | 36-12    |
|                 | 36- 2    |                 | 36-19    |
| 6H4-11191-00-9M | 1-12     | 6H4-14301-05    | 4- 1     |
| 6H4-11193-00    | 1-13     | 6H4-14302-05    | 4- 2     |
|                 | 36- 3    | 6H4-14303-05    | 4- 3     |
| 688-11325-00    | 1- 6     | 6H4-14406-00    | 3-13     |
| 6H4-11400-12    | 2- 1     | 6H4-14431-00    | 3- 1     |
| 6H4-11536-00    | 2- 4     | 6H4-14431-10    | 3- 1     |
| 6H4-11537-00    | 19-31    | 6H3-14457-00    | 3- 3     |
|                 | 25-42    |                 | 36-13    |
| 6H4-11610-00    | 2- 6     | 6H4-14477-00    | 18-18    |
| 6H4-11610-10    | 2- 6     | 6H1-14485-00    | 3-12     |
| 6H4-11610-20    | 2- 6     | 663-14523-00    | 4-29     |
| 6H4-11631-00-96 | 2- 5     | 6H2-14527-00    | 4-23     |
| 648-11633-00    | 2- 7     | 663-14527-00    | 4-20     |
| 6H4-11634-01    | 2-10     | 688-14527-00    | 4-22     |
| 6H4-11635-00    | 2- 5     | 688-14548-00    | 4-13     |
| 6H4-11636-00    | 2- 5     |                 | 36-25    |
| 6H4-11641-00    | 2- 9     | 679-14555-00    | 4-26     |
| 6E5-12411-10    | 1-17     | 6E5-14562-00    | 19- 4    |
| 6H4-12413-00-9M | 1-18     |                 | 25- 4    |
| 6H4-12414-00    | 1-19     | 6H3-14578-00    | 4-32     |
|                 | 36- 5    | 676-14578-00    | 4-31     |
| 6H1-13117-00    | 19-32    | 6H3-14590-00    | 4- 8     |
|                 | 25-43    |                 | 36-21    |
| 6E5-13132-00    | 19-34    | 663-14592-00    | 4-27     |
|                 | 25-45    | 6H4-14711-00-9M | 14-11    |
| 6H4-13200-01    | 19- 1    | 6H4-14711-10-9M | 14-11    |

| PART NO.        | REF. NO. | PART NO.        | REF. NO. |
|-----------------|----------|-----------------|----------|
| 692-14923-00    | 4-25     | 6H1-21757-00    | 25-22    |
|                 | 36-31    | 6H4-21757-00    | 19-40    |
| 676-14943-30    | 4- 5     | 6H4-21770-00    | 19-17    |
| 676-14943-31    | 4- 5     | 6H1-21771-01    | 25-19    |
| 6H4-14947-05    | 4- 4     | 6H1-21772-01    | 25-20    |
| 6H4-14948-14    | 4- 6     | 6H1-21773-00    | 25-18    |
| 676-14966-00    | 4- 7     | 6H4-21773-00    | 19-16    |
|                 | 36-20    | 6Y1-24207-81-24 | 7- 1     |
| 6H2-14980-00    | 4-15     | 6H1-24217-00    | 25-48    |
| 6G1-14984-00    | 4-14     | 6Y1-24246-00    | 7- 2     |
|                 | 36-14    | 6H1-24251-01    | 25-24    |
|                 | 36-26    | 6Y1-24256-80    | 7- 3     |
| 6G1-14985-00    | 4-12     | 6Y1-24257-00    | 7- 4     |
|                 | 36-24    | 6Y1-24260-01    | 7- 6     |
| 663-14992-00    | 4-17     | 6Y1-24268-00    | 7- 7     |
| 6H4-15100-10-94 | 1- 2     | 6G1-24304-01    | 6- 1     |
| 6H4-15359-01-94 | 2-11     | 6G1-24305-00    | 7-11     |
| 6H4-15369-00    | 2-13     | 6Y1-24305-01    | 7-13     |
|                 | 36- 7    | 6Y1-24306-05    | 7-10     |
| 6H4-15396-02-9M | 2-14     | 6H4-24311-00    | 6- 4     |
| 6H4-15705-00    | 5- 8     | 6H4-24312-00    | 6-34     |
| 6H4-15710-01-94 | 5- 1     | 6H4-24313-00    | 6-29     |
| 6H4-15711-01-94 | 5- 2     | 6H4-24314-00    | 6-13     |
| 6H4-15714-00    | 5- 5     | 6Y1-24329-00    | 7- 8     |
| 6H4-15717-00    | 5- 9     | 650-24351-01    | 7-16     |
| 6H4-15723-00-94 | 5-29     | 6Y1-24360-02    | 7-18     |
| 676-15741-03    | 5- 6     | 688-24378-00    | 6-27     |
| 6H4-15746-00    | 5-40     | 6A0-24410-02    | 6-14     |
| 6H4-15747-10    | 5-38     | 648-24411-00    | 6-15     |
| 656-15748-00    | 5-44     | 663-24411-00    | 6-23     |
| 6H4-15752-00    | 5-20     | 6A0-24413-00    | 6-24     |
| 619-15755-01    | 5-18     | 6A0-24421-01    | 6-19     |
| 6H4-15758-00-94 | 5-13     | 648-24423-00    | 6-17     |
| 6H4-15761-00    | 8- 9     | 648-24424-00    | 6-16     |
| 6H4-15762-00    | 5-16     | 6A0-24431-00    | 6-30     |
| 6H4-15770-10    | 5-41     |                 | 36-16    |
| 6H4-15771-00-94 | 5-32     | 648-24434-00    | 6-18     |
| 6H4-15772-00-94 | 5-35     | 648-24435-02    | 6-22     |
| 6H4-15774-10    | 5-42     | 655-24521-01    | 6- 9     |
| 689-15779-01    | 5-25     | 655-24560-01    | 6- 6     |
| 6H4-15787-00    | 5-24     | 6F5-24563-00    | 6- 7     |
| 6A0-15789-00    | 5-17     | 6H4-24566-01    | 6-10     |
| 6H4-21707-01    | 25-15    | 6Y1-24610-00    | 7- 5     |
| 6H4-21707-10    | 19-15    | 6H1-24633-00    | 25-21    |
| 6H4-21732-00    | 20-13    | 6H4-24633-00    | 19-38    |
| 6H4-21735-01    | 25-16    | 6H1-24634-00    | 25-23    |
| 6H1-21744-10    | 25-17    | 6H4-24634-00    | 19-39    |
| 6H1-21756-00    | 19-18    | 6H4-26311-02    | 12-16    |

| PART NO.        | REF. NO. | PART NO. | REF. NO. |
|-----------------|----------|----------|----------|
| 624-42542-00    | 19-24    |          |          |
|                 | 25-29    |          |          |
| 6H4-42610-E0-EJ | 20- 1    |          |          |
| 6H4-42610-G0-EJ | 20- 1    |          |          |
| 6H4-42610-N1-EJ | 8- 1     |          |          |
| 6H4-42610-V0-EJ | 8- 1     |          |          |
| 6H4-42613-00-EJ | 8- 6     |          |          |
| 6H4-42613-10-EJ | 20- 6    |          |          |
| 6H4-42615-00    | 8-13     |          |          |
|                 | 20-12    |          |          |
| 6H4-42651-00    | 8-10     |          |          |
|                 | 20- 9    |          |          |
| 6H4-42652-00    | 8-11     |          |          |
|                 | 20-10    |          |          |
| 6G1-42683-00    | 20-14    |          |          |
| 6H5-42684-00    | 20-14    |          |          |
| 6H4-42686-10    | 20- 3    |          |          |
| 6H4-42686-20    | 8- 3     |          |          |
| 6H4-42687-00    | 8- 4     |          |          |
|                 | 20- 4    |          |          |
| 6H4-42711-02-EJ | 9- 1     |          |          |
| 6H4-42716-00    | 9- 8     |          |          |
| 6H4-42724-00    | 9- 9     |          |          |
| 6H4-42724-20    | 24-14    |          |          |
| 6H4-42725-00    | 24-15    |          |          |
| 6H4-42726-00    | 9-10     |          |          |
| 6H5-42726-00    | 9-10     |          |          |
| 676-42726-00    | 24-16    |          |          |
|                 | 31- 6    |          |          |
|                 | 31- 9    |          |          |
| 682-42727-00    | 9-11     |          |          |
| 6H4-42741-20    | 9-21     |          |          |
| 6H4-42748-00    | 9-31     |          |          |
| 6H4-42815-00    | 9- 2     |          |          |
| 6H4-42816-00    | 9- 5     |          |          |
| 6H4-43111-04-EJ | 10- 1    |          |          |
| 6H5-43111-01-EJ | 21- 1    |          |          |
| 6H4-43112-03-EJ | 10- 2    |          |          |
| 6H5-43112-01-EJ | 21- 2    |          |          |
| 648-43114-01    | 10- 6    |          |          |
| 616-43118-00-EJ | 10- 3    |          |          |
| 6H5-43126-01    | 21-24    |          |          |
| 6H5-43128-00-EJ | 21- 3    |          |          |
| 663-43131-00    | 10- 7    |          |          |
|                 | 21- 9    |          |          |
| 6E5-43145-00    | 28- 9    |          |          |
| 663-43145-00    | 10-10    |          |          |
|                 | 21-12    |          |          |

| PART NO.        | REF. NO. | PART NO.     | REF. NO. |
|-----------------|----------|--------------|----------|
| 6H4-43160-00    | 11- 1    | 6H5-43857-00 | 27-30    |
| 676-43160-01    | 21-21    | 6H5-43858-00 | 27-29    |
| 676-43165-00    | 11- 2    | 6H5-43858-10 | 27-16    |
|                 | 21-22    | 6H5-43859-00 | 27-22    |
| 6H5-43181-00    | 21-13    | 6H5-4386F-00 | 27-24    |
| 6J8-43181-00    | 11- 4    | 6H5-43861-00 | 27- 2    |
| 6Y5-43185-00    | 21-14    | 6H5-43862-00 | 27- 4    |
| 6H4-43311-00-EJ | 10-15    | 6H5-43863-00 | 27- 8    |
| 6H5-43311-00-EJ | 21- 6    | 6H5-43864-00 | 27-10    |
| 663-43318-00    | 21-19    | 6H5-43865-00 | 27-11    |
| 682-43318-01    | 11- 5    |              | 27-26    |
|                 | 11-35    | 6H5-43866-00 | 27-13    |
| 689-43373-01    | 10-19    | 6H5-43867-00 | 27-19    |
| 6J8-43611-00    | 11-19    | 6H5-43868-00 | 27-20    |
| 6J8-43613-00    | 11-17    | 6H5-43871-00 | 27-34    |
| 6J8-43614-00    | 11-15    | 6H5-43872-00 | 27-47    |
| 6J8-43615-00    | 11-16    | 6H5-43873-00 | 27-37    |
| 6H4-43616-00    | 11-28    | 6H5-43875-00 | 27-12    |
| 6J8-43617-00    | 11-31    | 6H5-43880-00 | 27-41    |
| 6J8-43627-00    | 11-10    | 6H5-43883-00 | 27-33    |
| 6H4-43631-01    | 11-26    | 6H5-43886-00 | 27-46    |
| 682-43641-00    | 11-29    | 6H5-43887-00 | 27-45    |
| 689-43643-00    | 11-27    | 6H5-43891-00 | 27- 3    |
| 6H4-43659-00    | 11-18    | 6H5-43893-00 | 27-31    |
| 6H4-43674-00    | 11-24    | 6H5-43896-00 | 27-36    |
| 6J8-43681-00    | 11-33    | 6H5-43897-00 | 27-40    |
| 6H5-43801-00    | 27-28    | 6H4-44111-00 | 13-18    |
| 6H5-4381A-00    | 27-38    | 6H4-44111-10 | 13-18    |
| 6H5-4381E-00    | 27-35    | 6H4-44116-00 | 13-22    |
| 6H5-4381F-00    | 27-44    | 682-44117-00 | 13-23    |
| 6H5-43811-00    | 27-43    | 6H4-44121-01 | 13-20    |
| 6H5-43812-00    | 27-39    | 6H4-44125-01 | 13-25    |
| 6H5-43814-00    | 27-32    | 682-44132-00 | 13-19    |
| 6H5-4382E-00    | 27- 7    | 6H4-44143-00 | 13-30    |
| 6H5-43826-00    | 27-42    | 648-44146-00 | 13-34    |
| 6H5-43829-00    | 27-25    | 655-44147-00 | 15-11    |
| 6H5-43836-00    | 27-15    | 6H4-44150-00 | 15-10    |
| 6H5-43837-00    | 27-14    | 6H4-44150-10 | 15-10    |
| 6H5-43840-01-EJ | 21-57    | 6H4-44160-00 | 15-12    |
| 6H5-43841-00    | 27- 1    | 6H4-44173-00 | 24-23    |
| 6H5-43844-00    | 27-18    |              | 32- 4    |
| 6H5-43846-10    | 27- 9    | 6H4-44173-10 | 32- 4    |
| 6H5-43849-00    | 27- 5    | 688-44194-00 | 13-17    |
| 6H5-4385A-00    | 27-27    | 663-44311-02 | 15-13    |
| 6H5-43853-00    | 27- 6    | 663-44315-00 | 15-16    |
| 6H5-43853-10    | 27-21    |              | 37- 8    |
| 6H5-43855-01    | 27-23    |              | 37-18    |
| 6H5-43856-00    | 27-17    | 663-44316-00 | 15-20    |

| PART NO.        | REF. NO. | PART NO.        | REF. NO. |
|-----------------|----------|-----------------|----------|
| 663-44316-00    | 37-10    | 6H4-45300-00-EJ | 15- 1    |
|                 | 37-21    | 6H4-45300-10-EJ | 15- 1    |
| 670-44321-00    | 37-28    | 6H4-45301-00-EJ | 15- 2    |
| 663-44322-00    | 15-14    | 6H4-45321-00    | 15- 6    |
|                 | 37-16    | 679-45331-00-94 | 15-53    |
| 670-44322-01    | 37-27    | 688-45341-00    | 15- 5    |
| 663-44323-00    | 15-17    | 664-45371-01    | 16- 7    |
|                 | 37-19    | 688-45375-00    | 16- 1    |
| 670-44323-00    | 37-29    | 663-45376-00-94 | 16- 2    |
| 663-44324-00    | 15-18    | 6E5-45378-00    | 15-59    |
|                 | 37- 9    | 697-45384-00    | 15-58    |
|                 | 37-20    | 6H4-45501-00    | 15-28    |
| 663-44341-00-94 | 15-19    | 6H4-45501-10    | 15-28    |
| 6H4-44352-00    | 15-15    | 6H4-45536-00    | 15-32    |
|                 | 37-17    | 6H4-45551-00    | 15-35    |
| 6H4-44361-00    | 16-20    | 663-45552-00    | 15-34    |
| 6H4-44361-10    | 16-20    | 6H4-45560-00    | 15-42    |
| 663-44366-00    | 15-27    | 6H4-45567-00-05 | 15-40    |
|                 | 37-24    | 6H4-45567-00-08 | 15-40    |
| 663-44367-00    | 16-22    | 6H4-45567-00-12 | 15-40    |
| 6E5-44391-00    | 9-30     | 6H4-45567-00-30 | 15-40    |
| 6H4-44511-00-EJ | 10-44    | 6H4-45567-00-50 | 15-40    |
|                 | 21-51    | 6H4-45571-00    | 15-48    |
| 6H4-44514-00    | 10-37    | 663-45576-00    | 15-50    |
|                 | 21-44    | 663-45577-00-05 | 15-49    |
| 663-44533-00    | 10-43    | 663-45577-00-08 | 15-49    |
|                 | 21-50    | 663-45577-00-12 | 15-49    |
| 6H4-44551-01-EJ | 10-26    | 663-45577-00-30 | 15-49    |
|                 | 21-36    | 663-45577-00-50 | 15-49    |
| 6H4-44553-00    | 10-32    | 663-45587-00-05 | 15-31    |
|                 | 21-39    | 663-45587-00-08 | 15-31    |
| 6H4-44557-00    | 10-31    | 663-45587-00-12 | 15-31    |
|                 | 21-38    | 663-45587-00-30 | 15-31    |
| 6H4-44557-10    | 10-31    | 663-45587-00-50 | 15-31    |
|                 | 21-38    | 679-45611-01    | 15-46    |
| 6H4-45111-00-EJ | 14- 1    | 6H4-45631-00    | 15-43    |
| 6H4-45111-10-EJ | 14- 1    | 663-45633-00    | 15-45    |
| 6H4-45113-00    | 14- 5    | 663-45634-00    | 15-38    |
|                 | 36-17    | 676-45635-00    | 15-37    |
| 6H4-45114-00    | 14- 7    | 663-45930-00-98 | 16-28    |
|                 | 37- 2    | 663-45941-01-EL | 16-28    |
| 663-45119-00    | 10-17    | 6H5-45943-00-EL | 16-28    |
|                 | 21- 8    | 663-45943-02-EL | 16-28    |
| 663-45123-00    | 14-12    | 6H5-45945-00-EL | 16-28    |
|                 | 37- 5    | 663-45945-02-EL | 16-28    |
| 688-45214-01    | 16- 3    | 663-45947-02-EL | 16-28    |
| 688-45215-01    | 16- 4    | 663-45949-01-EL | 16-28    |
| 688-45251-01    | 21- 4    | 6H5-45952-00-EL | 16-28    |

| PART NO.        | REF. NO. | PART NO.     | REF. NO. |
|-----------------|----------|--------------|----------|
| 663-45952-02-EL | 16-28    | 703-48236-00 | 30-19    |
| 663-45954-01-EL | 16-28    | 702-48237-00 | 29- 8    |
| 663-45956-01-EL | 16-28    | 702-48238-00 | 29- 9    |
| 6H5-45958-00-EL | 16-28    | 703-48238-00 | 30-25    |
| 663-45958-01-EL | 16-28    | 701-48239-00 | 29-28    |
| 663-45970-60-98 | 16-28    | 701-48243-00 | 29-13    |
| 663-45972-60-98 | 16-28    | 703-48243-00 | 30-18    |
| 663-45974-60-98 | 16-28    | 703-48244-00 | 30-24    |
| 663-45976-00-98 | 16-28    | 703-48245-00 | 30-14    |
| 663-45978-00-98 | 16-28    | 701-48246-00 | 29-23    |
| 663-45987-01    | 16-23    | 703-48246-00 | 30-26    |
| 670-45997-01    | 16-24    | 701-48248-00 | 29-11    |
| 701-48101-10    | 26- 1    |              | 30-16    |
| 701-48102-10    | 26- 2    | 701-48249-00 | 29-10    |
| 701-48110-22    | 26- 3    | 701-48252-00 | 29- 3    |
| 701-48126-00    | 29-40    | 703-48252-00 | 30-15    |
| 701-48152-11    | 29-12    | 701-48255-00 | 29-20    |
| 701-48152-20    | 29-12    | 701-48261-00 | 29-37    |
| 701-48153-12    | 29-33    | 701-48261-10 | 29-37    |
| 703-48153-00    | 30- 3    | 703-48261-10 | 30- 1    |
| 701-48189-11    | 29-31    | 703-48263-00 | 30- 8    |
| 703-48189-00    | 30-20    | 703-48264-00 | 30- 9    |
| 701-48196-11    | 29- 6    | 703-48265-00 | 30-12    |
| 701-48197-10    | 29- 2    | 701-48266-00 | 29-29    |
| 703-48197-00    | 30- 6    | 701-48268-00 | 29-17    |
| 701-48198-10    | 29-14    | 703-48268-00 | 30- 7    |
| 703-48198-00    | 30-17    | 701-48271-00 | 29-34    |
| 703-48210-10    | 26- 4    | 701-48271-10 | 29-34    |
| 701-48213-00    | 29-18    | 703-48273-00 | 30- 5    |
| 703-48215-00    | 30-46    | 701-48280-00 | 29-46    |
| 702-48217-00    | 30-47    | 703-48280-10 | 26- 5    |
| 703-48219-00    | 30-33    | 701-48281-00 | 29-15    |
| 701-48221-00    | 29- 5    | 701-48282-00 | 29-27    |
| 703-48221-00    | 30-60    | 701-48283-00 | 29-41    |
| 701-48222-00    | 29-26    | 703-48284-00 | 30-56    |
| 703-48222-00    | 30-30    | 701-48287-00 | 29-44    |
| 703-48223-00    | 30-31    |              | 30-45    |
| 703-48224-00    | 30-59    | 702-48288-00 | 29-22    |
| 703-48225-00    | 30-32    | 701-48289-00 | 29-16    |
| 703-48226-00    | 30-29    | 703-48290-01 | 26- 7    |
| 703-48227-00    | 30-27    | 701-48291-00 | 29-43    |
| 701-48229-00    | 29-25    | 703-48293-10 | 30-44    |
| 701-48232-00    | 29-30    | 701-48310-10 | 26- 6    |
| 701-48234-00    | 29- 4    | 701-48310-20 | 26- 6    |
| 703-48234-00    | 30-21    | 701-48310-40 | 26- 6    |
| 701-48235-00    | 29- 1    | 701-48310-60 | 26- 6    |
| 702-48235-00    | 30- 4    | 701-48310-80 | 26- 6    |
| 701-48236-00    | 29- 7    | 701-48310-90 | 26- 6    |

| PART NO.        | REF. NO. | PART NO.     | REF. NO. |
|-----------------|----------|--------------|----------|
| 701-48320-00    | 26- 6    | 689-81840-11 | 23-10    |
| 701-48320-20    | 26- 6    | 689-81847-11 | 23- 5    |
| 701-48320-30    | 26- 6    | 689-81850-11 | 23- 7    |
| 701-48320-40    | 26- 6    | 689-81857-11 | 23- 2    |
| 701-48320-50    | 26- 6    | 663-81910-10 | 31-13    |
| 701-48320-60    | 26- 6    | 6H4-81916-00 | 18-10    |
| 701-48320-70    | 26- 6    | 6H5-81920-00 | 24-30    |
| 701-48320-80    | 26- 6    | 6H5-81950-10 | 24-25    |
| 701-48320-90    | 26- 6    | 688-81950-10 | 24- 2    |
| 6H4-48344-00    | 26- 8    | 6G1-81970-60 | 24- 5    |
| 663-48344-00    | 13-35    |              | 31-10    |
| 701-48345-30    | 29-36    | 6H4-81975-00 | 18- 4    |
| 703-48345-00    | 30-22    | 6H4-82105-00 | 24- 1    |
| 701-48350-00    | 26- 6    | 6H4-82117-00 | 23-18    |
| 701-48350-10    | 26- 6    | 688-82117-00 | 35-16    |
| 701-48350-20    | 26- 6    | 6H5-82127-00 | 21-59    |
| 701-48358-00    | 29-38    | 688-82149-00 | 35-15    |
| 703-48358-00    | 30-23    | 1E6-82151-00 | 33- 8    |
| 6H4-48511-50-EJ | 21-54    |              | 35-19    |
|                 | 26-10    | 6H3-82164-00 | 24-35    |
| 688-48511-00-EJ | 26-10    | 6A0-82317-00 | 19-23    |
| 6H4-48531-00-94 | 9-24     |              | 25-28    |
| 6H4-48531-10-94 | 24-12    | 6G1-82370-20 | 18-16    |
| 6H4-48532-00-94 | 9-25     | 689-82510-00 | 32- 8    |
| 6H4-48532-10-94 | 24-13    | 703-82510-01 | 30-48    |
| 6E5-61301-00    | 28-11    | 688-82520-00 | 35-13    |
| 688-61301-01    | 28-11    | 663-82521-09 | 35-12    |
| 6E5-61303-00    | 28-16    | 688-82521-00 | 35-17    |
| 6E5-61311-10    | 28-17    | 688-82526-00 | 35-14    |
| 688-61311-10    | 28-17    | 6H4-82531-01 | 18- 7    |
| 6E5-61313-00    | 28-20    | 703-82531-00 | 30-50    |
| 6E5-61315-00    | 28-19    | 6H4-82537-00 | 9-18     |
| 689-61350-02    | 28- 1    | 6F5-82540-00 | 32- 1    |
| 689-61351-01    | 28- 2    | 703-82540-00 | 30-54    |
| 6H4-81303-A0    | 17- 9    | 689-82550-11 | 31- 7    |
|                 | 22- 9    | 701-82550-50 | 29-39    |
| 6H4-81332-00    | 17-20    | 6H4-82552-00 | 18-19    |
| 6H4-81337-00    | 23-19    | 6A0-82553-20 | 31- 5    |
| 6H4-81800-11    | 23- 1    |              | 31- 8    |
| 6H3-81807-10    | 23- 3    | 6H4-82553-00 | 32- 3    |
| 689-81809-11    | 23- 6    | 6H4-82554-00 | 24-22    |
| 6H3-81810-10    | 23- 8    |              | 32- 2    |
| 689-81811-11    | 23- 9    | 6H4-82554-10 | 32- 2    |
| 689-81812-11    | 23-11    | 703-82554-00 | 30- 2    |
| 689-81813-10    | 23-12    | 682-82556-00 | 9-17     |
| 6H3-81820-11    | 23-13    |              | 30-52    |
| 689-81826-10    | 23-14    |              | 31- 2    |
| 6H4-81830-10    | 23- 4    |              | 31- 4    |

NUMERICAL INDEX

| PART NO.     | REF. NO. | PART NO.     | REF. NO. |
|--------------|----------|--------------|----------|
| 682-82556-00 | 32-11    | 663-83553-A0 | 34-18    |
| 689-82560-00 | 18-17    |              | 34-27    |
| 689-82570-15 | 32- 6    | 663-83553-Y0 | 34- 8    |
| 689-82571-02 | 32- 7    |              | 34-17    |
| 688-82574-00 | 32- 9    |              | 34-26    |
| 703-82574-00 | 30-49    | 688-83557-00 | 33-15    |
| 6H4-82575-00 | 9-16     | 6E5-83558-00 | 15-61    |
|              | 31- 1    | 688-83577-00 | 34- 4    |
| 688-82575-01 | 32-10    | 6H4-83589-00 | 25-34    |
| 689-82575-12 | 31- 3    | 6Y5-83590-00 | 34-10    |
| 701-82575-51 | 29-47    | 688-83591-00 | 34-15    |
| 703-82575-00 | 30-51    | 6Y5-83660-00 | 33-20    |
| 688-8258A-10 | 32-20    | 688-83664-00 | 33-23    |
| 688-8258A-20 | 30-53    |              | 34- 3    |
| 688-8258A-30 | 32-20    |              | 34-13    |
| 688-8258A-50 | 32-19    |              | 34-23    |
| 663-82581-01 | 32-12    | 688-83665-00 | 33-24    |
| 6H4-82588-00 | 24-18    |              | 34-14    |
| 6H4-82590-21 | 24-17    | 688-83666-00 | 33-26    |
| 703-82591-00 | 30-57    | 688-83667-00 | 33-25    |
| 703-82592-00 | 30-58    | 663-83668-00 | 33-27    |
| 701-82594-00 | 29-42    | 697-83901-60 | 35- 9    |
| 703-82594-00 | 30-28    | 6H4-84301-01 | 25-33    |
| 688-83373-10 | 35- 4    | 663-84301-00 | 35- 6    |
| 688-83383-11 | 35- 1    | 663-84309-00 | 35- 7    |
| 703-83383-00 | 30-55    | 6H4-84342-00 | 25-37    |
| 6Y5-83504-00 | 34- 2    | 6J8-85410-00 | 9-19     |
| 6Y5-83510-30 | 33-10    | 6H4-85415-10 | 9-20     |
| 6Y5-83514-00 | 33- 6    | 6H4-85510-F0 | 17- 2    |
|              | 33-14    |              | 22- 2    |
| 688-83516-00 | 33- 3    | 6H4-85520-00 | 17- 3    |
|              | 33-11    |              | 22- 3    |
| 6Y5-83518-00 | 33-21    | 6H4-85540-21 | 18- 1    |
|              | 34- 6    | 6H4-85548-00 | 17- 6    |
|              | 34-11    |              | 22- 6    |
|              | 34-21    | 6H4-85550-A0 | 22- 1    |
| 6Y5-83523-00 | 33- 5    | 6H4-85550-F0 | 17- 1    |
|              | 33-13    | 6H4-85570-20 | 18-13    |
| 6Y5-83536-00 | 33-22    | 6H4-85720-11 | 25-32    |
|              | 34- 5    | 6H4-85720-20 | 19-27    |
|              | 34-12    | 6Y5-85750-00 | 34-20    |
|              | 34-22    | 688-85752-01 | 34-25    |
| 688-83536-00 | 33- 4    | 688-85756-00 | 34-24    |
|              | 33-12    | 6H4-86110-01 | 24- 8    |
| 6Y5-83540-10 | 33- 2    | 6H4-86112-00 | 24- 9    |
| 6Y5-83553-00 | 33- 7    | 90101-08M86  | 10-38    |
|              | 35-18    |              | 21-45    |
| 663-83553-A0 | 34- 7    | 90101-08339  | 10-11    |

| PART NO.    | REF. NO. |
|-------------|----------|
| 90101-09M66 | 28- 5    |
| 90101-09M70 | 28-14    |
| 90101-10M58 | 10-47    |
| 90101-12M37 | 12-18    |
| 90101-12M65 | 21-60    |
| 90105-06M18 | 10-20    |
| 90109-06M04 | 5-39     |
| 90109-06M22 | 19- 5    |
|             | 25- 5    |
| 90116-10175 | 10-29    |
|             | 21-55    |
| 90116-18M21 | 21-27    |
| 90119-06M13 | 1- 5     |
| 90119-08M19 | 1- 4     |
| 90119-08M29 | 1-14     |
| 90119-08M30 | 23-15    |
| 90147-03M00 | 6-20     |
| 90149-05M05 | 32-15    |
| 90149-14M03 | 10- 5    |
| 90157-06M00 | 13-14    |
| 90159-04M00 | 4-16     |
|             | 35-27    |
| 90159-05017 | 4-24     |
| 90159-06M07 | 18-20    |
| 90170-07021 | 13-37    |
| 90170-09M03 | 28- 8    |
| 90170-09M05 | 28-15    |
| 90170-12138 | 15-36    |
| 90170-14M06 | 28-21    |
| 90170-18M10 | 21-28    |
| 90171-16011 | 16-26    |
| 90179-16M05 | 17-13    |
| 90183-05M01 | 8- 5     |
|             | 20- 5    |
| 90185-05002 | 16- 6    |
| 90185-06062 | 12-26    |
| 90185-08045 | 10-42    |
|             | 21-49    |
| 90185-09M01 | 28- 4    |
|             | 28-12    |
|             | 10-30    |
| 90185-10051 | 21-56    |
|             | 12-23    |
| 90185-12058 | 10- 9    |
| 90185-22043 | 21-11    |
|             | 4-28     |
| 90201-05652 | 13- 3    |
| 90201-06M31 | 13-13    |

| PART NO.    | REF. NO. |
|-------------|----------|
| 90201-06050 | 19-25    |
|             | 25-30    |
| 90201-06060 | 5-10     |
| 90201-06068 | 9- 6     |
| 90201-06416 | 9-14     |
| 90201-08M93 | 19-28    |
|             | 25-39    |
| 90201-09425 | 10-41    |
|             | 21-48    |
| 90201-10M20 | 28- 3    |
| 90201-10M63 | 28- 6    |
| 90201-10M75 | 28-13    |
| 90201-12426 | 10-49    |
|             | 21-62    |
| 90201-12537 | 12-21    |
| 90201-15M98 | 10-39    |
|             | 21-46    |
| 90201-16M44 | 17-14    |
| 90201-22428 | 10- 8    |
|             | 21-10    |
| 90201-22429 | 15-47    |
| 90201-30420 | 10-23    |
|             | 21-32    |
| 90201-31418 | 21-35    |
| 90202-05088 | 19-36    |
|             | 25-49    |
| 90202-12031 | 11- 9    |
|             | 11-13    |
| 90202-12060 | 16-19    |
| 90202-12092 | 12-20    |
| 90202-15M30 | 10-40    |
|             | 21-47    |
| 90206-12M16 | 11-14    |
| 90206-12052 | 9- 3     |
| 90206-12054 | 12-22    |
| 90209-06M04 | 23-21    |
| 90209-06M05 | 3- 5     |
| 90214-48008 | 15-57    |
| 90243-04001 | 10- 4    |
| 90249-06117 | 11-30    |
| 90249-12M14 | 11-11    |
| 90249-12M17 | 11- 7    |
| 90250-06023 | 15-44    |
| 90266-04M01 | 8-12     |
|             | 20-11    |
| 90269-02001 | 12- 6    |
| 90280-03024 | 15-29    |
|             | 37-25    |

| PART NO.    | REF. NO. | PART NO.    | REF. NO. |
|-------------|----------|-------------|----------|
| 90280-05015 | 17-12    | 90445-11M06 | 7-15     |
| 90282-04010 | 15-54    | 90446-09M08 | 19-19    |
| 90306-12M65 | 21-25    | 90464-06M19 | 3-24     |
| 90340-08014 | 15- 3    | 90464-07M05 | 19-30    |
| 90340-14M00 | 1-15     |             | 25-41    |
| 90386-03M59 | 25-47    | 90464-08M07 | 17-15    |
| 90386-08032 | 12-10    |             | 24-34    |
| 90386-10M16 | 21-15    |             | 25-38    |
| 90386-10M19 | 21-20    | 90464-15M11 | 6-35     |
| 90386-12M64 | 21-64    |             | 24-36    |
| 90386-12069 | 9- 4     | 90465-11M10 | 15-62    |
| 90386-12089 | 12-17    |             | 33-16    |
| 90386-18M44 | 21-30    | 90465-13M11 | 15-63    |
| 90386-30M60 | 10-25    |             | 21-58    |
| 90386-30048 | 10-22    | 90465-13M24 | 24-20    |
|             | 21-33    | 90465-18147 | 24-21    |
|             | 11-36    | 90467-08004 | 1-28     |
| 90387-06M00 | 13-12    |             | 6- 5     |
| 90387-06M04 | 24-29    |             | 19-20    |
| 90387-06M05 | 9-13     |             | 19-22    |
| 90387-06M41 | 13- 2    |             | 25-27    |
| 90387-06M63 | 23-20    | 90468-05M03 | 19-37    |
| 90387-06M65 | 5-21     |             | 25-50    |
| 90387-06M66 | 11-20    | 90468-07M02 | 19- 9    |
| 90387-07M64 | 10-12    |             | 19-10    |
| 90387-09074 | 28- 7    |             | 19-35    |
| 90387-10M42 | 15- 4    |             | 25- 9    |
| 90430-08020 | 37- 6    |             | 25-10    |
| 90430-12072 | 16-21    |             | 25-46    |
| 90430-14115 | 1-16     | 90468-18008 | 13-36    |
|             | 33-28    |             | 26- 9    |
|             | 34-16    | 90480-09M21 | 9-12     |
|             | 36- 4    | 90501-10M21 | 21-17    |
| 90445-07MA6 | 19- 8    | 90501-10227 | 5-45     |
|             | 25- 8    | 90501-10326 | 4-30     |
| 90445-07M23 | 19- 7    | 90501-14M45 | 25-25    |
|             | 25- 7    | 90501-16M01 | 15-39    |
| 90445-07M31 | 15-60    | 90501-23215 | 12- 9    |
| 90445-07M44 | 19- 6    | 90506-12M25 | 11- 6    |
|             | 25- 6    | 90506-32M22 | 11-23    |
| 90445-07M87 | 19-33    | 90508-26M20 | 13- 6    |
|             | 25-44    | 90510-08002 | 5- 4     |
| 90445-09M37 | 1-27     | 90601-31402 | 33-17    |
|             | 19-21    |             | 33-29    |
|             | 25-26    | 90890-44373 | 5-19     |
| 90445-09057 | 6-28     | 91316-06020 | 27-48    |
| 90445-09063 | 6-33     | 91490-16010 | 13-33    |
| 90445-11M05 | 7-17     | 91490-20015 | 11-25    |

NUMERICAL INDEX

| PART NO.    | REF. NO. | PART NO.    | REF. NO. |
|-------------|----------|-------------|----------|
| 91490-30025 | 16-27    | 92903-06600 | 24-33    |
|             | 21-18    |             | 25-36    |
| 91690-30010 | 11- 3    |             | 35-11    |
|             | 21-23    | 92903-08600 | 5-31     |
| 91690-30020 | 24-24    |             | 5-34     |
|             | 32- 5    |             | 23-17    |
| 91690-30316 | 13-26    | 92903-10600 | 12- 8    |
| 91690-30318 | 13-21    | 92990-05100 | 6-26     |
| 91690-40018 | 5- 3     |             | 32-17    |
| 91790-05020 | 13-31    | 92990-05600 | 12-14    |
| 91830-21014 | 5-28     |             | 13-32    |
| 92180-06025 | 21- 5    |             | 32-18    |
| 92680-06090 | 30-42    | 92990-06100 | 27-49    |
| 92780-06025 | 29-19    | 92990-06200 | 24-26    |
| 92901-04100 | 32-14    | 92990-06300 | 29-24    |
| 92902-05100 | 17- 8    | 92990-06600 | 1-26     |
|             | 22- 8    |             | 2-19     |
| 92902-06100 | 17- 5    |             | 15- 9    |
|             | 22- 5    | 92990-08100 | 10-46    |
| 92903-05600 | 3-20     |             | 14-16    |
|             | 9-27     |             | 16- 9    |
|             | 17-22    |             | 16-17    |
|             | 24- 7    |             | 21-53    |
|             | 31-12    | 92990-08600 | 10-13    |
|             | 35- 3    |             | 10-34    |
| 92903-06600 | 1-21     |             | 14- 4    |
|             | 3-16     |             | 14-15    |
|             | 5-15     |             | 15-26    |
|             | 5-27     |             | 16-10    |
|             | 5-37     |             | 16-18    |
|             | 6- 3     |             | 21-41    |
|             | 6-32     |             | 30-37    |
|             | 8- 8     | 92990-10100 | 16-14    |
|             | 9-23     | 92990-10200 | 21-16    |
|             | 9-29     | 92990-10600 | 10-36    |
|             | 13-29    |             | 10-48    |
|             | 17-11    |             | 16-15    |
|             | 17-25    |             | 21-43    |
|             | 18- 3    | 92990-12200 | 12-19    |
|             | 18- 6    |             | 21-61    |
|             | 18- 9    | 92990-16200 | 16-25    |
|             | 18-12    | 92990-18600 | 21-29    |
|             | 18-15    | 93101-22M00 | 15-56    |
|             | 20- 8    |             | 37-14    |
|             | 22-11    | 93101-23070 | 15-22    |
|             | 24- 4    |             | 37-12    |
|             | 24-28    | 93102-23096 | 2-12     |
|             | 24-32    | 93102-25M28 | 2-16     |

| PART NO.    | REF. NO. | PART NO.    | REF. NO. |
|-------------|----------|-------------|----------|
| 93102-25M28 | 36- 9    |             |          |
| 93104-16M01 | 2-15     |             |          |
|             | 36- 8    |             |          |
| 93109-30M03 | 21-34    | 93700-06004 | 10-16    |
| 93210-03261 | 24-11    |             | 21- 7    |
| 93210-04228 | 4-34     | 94702-00271 | 1-29     |
| 93210-04230 | 4-18     | 95303-05600 | 13- 9    |
|             | 36-28    |             | 19-13    |
| 93210-08287 | 7-12     |             | 25-13    |
|             | 7-14     | 95303-06600 | 5-12     |
| 93210-13M04 | 19-29    |             | 13-15    |
|             | 25-40    | 95303-08600 | 6-12     |
| 93210-15M52 | 4-33     | 95380-05600 | 30-10    |
|             | 36-32    |             | 32-16    |
| 93210-16275 | 28-10    | 95380-06600 | 5-23     |
| 93210-29375 | 10-24    |             | 29-45    |
| 93210-37M25 | 6- 8     |             | 30-43    |
|             | 36-15    | 95380-08600 | 10-14    |
| 93210-41042 | 15-21    |             | 16-11    |
|             | 37-11    | 95380-10600 | 10-50    |
| 93210-49046 | 15- 7    | 95380-12600 | 21-63    |
|             | 37- 7    | 95380-14700 | 28-18    |
| 93210-58M21 | 2-17     | 95428-31316 | 35- 8    |
|             | 36-10    | 95600-12100 | 27-50    |
| 93210-66262 | 15-52    | 97313-05016 | 9-26     |
|             | 37-13    | 97313-06010 | 9- 7     |
| 93306-00702 | 15-51    | 97313-06012 | 5-43     |
| 93306-305U2 | 2- 3     |             | 6-11     |
| 93306-30510 | 2- 2     |             | 17-24    |
| 93315-32224 | 15-33    |             | 18- 5    |
| 93317-22204 | 15-55    |             | 18- 8    |
| 93332-000V4 | 15-41    |             | 24-19    |
| 93332-00023 | 15-30    |             | 24-31    |
| 93410-12M08 | 21-26    | 97313-06014 | 1- 9     |
| 93410-28M06 | 10-27    | 97313-06016 | 5-14     |
|             | 21-37    |             | 8- 7     |
| 93430-05027 | 11-22    |             | 9-22     |
|             | 11-32    |             | 13-24    |
| 93430-06M02 | 5- 7     |             | 20- 7    |
|             | 11-21    |             | 24- 3    |
| 93430-06024 | 29-35    |             | 24-10    |
|             | 30-13    | 97313-06020 | 2-18     |
| 93430-10M00 | 11- 8    |             | 5-11     |
|             | 11-12    |             | 9-28     |
| 93440-62057 | 2-20     |             | 13-28    |
| 93602-20M02 | 2- 8     |             | 17-19    |
| 93604-08062 | 15-23    |             | 18-14    |
| 93606-12019 | 1- 3     | 97313-06025 | 1-20     |



FLOOD MARINE SERVICES  
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| PART NO.    | REF. NO. | PART NO.    | REF. NO. |
|-------------|----------|-------------|----------|
| 97313-06025 | 3-15     | 97802-06020 | 17- 4    |
|             | 5-36     |             | 22- 4    |
|             | 6- 2     | 97803-05010 | 17-21    |
|             | 13-11    | 97803-05014 | 3-19     |
|             | 17-10    | 97803-05025 | 24- 6    |
|             | 18- 2    |             | 31-11    |
|             | 22-10    | 97803-06014 | 25-35    |
|             | 24-27    | 97803-06025 | 18-11    |
| 97313-06030 | 9-15     | 97803-06035 | 23-23    |
|             | 19-26    | 97803-06040 | 3- 2     |
|             | 25-31    |             | 23-22    |
| 97313-06035 | 5-22     | 97803-06055 | 3- 4     |
|             | 5-26     | 97880-05016 | 12-13    |
| 97313-06040 | 6-31     | 98180-05025 | 12- 7    |
|             | 13- 4    | 98180-05035 | 16- 5    |
| 97313-06050 | 19-41    | 98303-04008 | 32-13    |
| 97313-06095 | 3-14     | 98502-04008 | 4-11     |
| 97313-08016 | 5-30     | 98503-05028 | 6-25     |
|             | 23-16    | 98580-03015 | 30-41    |
| 97313-08030 | 5-33     | 98580-04006 | 30-39    |
| 97375-08030 | 14-14    | 98580-04010 | 30-38    |
| 97375-08035 | 10-45    | 98580-05010 | 29-32    |
|             | 21-52    |             | 30-40    |
| 97375-08075 | 16- 8    | 98586-05016 | 7- 9     |
| 97375-08085 | 16-16    | 98680-04016 | 1- 7     |
| 97375-10040 | 16-13    | 98780-05012 | 30-34    |
| 97380-05025 | 30-11    | 98780-05016 | 30-35    |
| 97380-08030 | 30-36    | 98813-03100 | 6-21     |
| 97395-06016 | 15- 8    |             |          |
| 97395-06018 | 29-21    |             |          |
| 97395-06020 | 12-25    |             |          |
| 97395-06035 | 1-25     |             |          |
| 97395-06075 | 11-34    |             |          |
| 97395-08025 | 10-33    |             |          |
|             | 21-40    |             |          |
| 97395-08045 | 15-25    |             |          |
|             | 37-23    |             |          |
| 97395-08055 | 15-24    |             |          |
|             | 37-22    |             |          |
| 97395-08080 | 14- 3    |             |          |
| 97395-10060 | 10-35    |             |          |
|             | 21-42    |             |          |
| 97780-40116 | 33-18    |             |          |
|             | 33-30    |             |          |
| 97780-60120 | 35-10    |             |          |
| 97780-60516 | 35- 2    |             |          |
| 97802-05008 | 17- 7    |             |          |
|             | 22- 7    |             |          |



FLOOD MARINE SERVICES  
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NUMERICAL INDEX

| PART NO. | REF. NO. | PART NO. | REF. NO. |
|----------|----------|----------|----------|
|----------|----------|----------|----------|

| PART NO. | REF. NO. |
|----------|----------|
|----------|----------|

| PART NO. | REF. NO. |
|----------|----------|
|----------|----------|



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