

CONTENTS

6C'84(6H6)
6D'84(6H8)
8C'84(6G1)

Fig. 1	CRANKCASE & CYLINDER	A3
Fig. 2	CRANK & PISTON	A4
Fig. 3	INTAKE	A5
Fig. 4	CARBURETOR	A6
Fig. 5	STARTER	A7
Fig. 6	FUEL	B1
Fig. 7	TOP COWLING	B2
Fig. 8	BOTTOM COWLING	B3
Fig. 9	BRACKET	B4
Fig. 10	STEERING	B5
Fig. 11	CONTROL	B6
Fig. 12	UPPER CASING	B7
Fig. 13	LOWER & DRIVE 1	C1
Fig. 14	LOWER & DRIVE 2	C2
Fig. 15	C.D.I. MAGNETO	C3
Fig. 16	ELECTRIC PARTS	C4
Fig. 17	C.D.I. MAGNETO (6CEM/6DEM/8CEM MODEL)	C5
Fig. 18	ELECTRIC MOTOR (6CEM/6DEM/8CEM MODEL)	C6
Fig. 19	ELECTRIC PARTS (6CEM/6DEM/8CEM MODEL)	C7
Fig. 20	REMOTE CONTROL ASS'Y	D1
Fig. 21	REMOTE CONTROL	D2
Fig. 22	OPTIONAL PARTS 1	D3
Fig. 23	OPTIONAL PARTS 2	D4
Fig. 24	OPTIONAL PARTS 3	D5
Fig. 25	REPAIR KIT	D6
	NUMERICAL INDEX	

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 6C'84(6H6), 6D'84(6H8) and 8C'84(6G1). When you are ordering replacement parts for the 6C'84(6H6), 6D'84(6H8) and 8C'84(6G1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- S.T.D. Standard
- O.S. Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

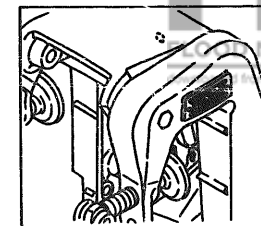
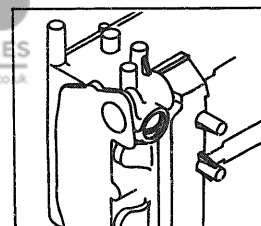
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Ⓐ Engine Serial No.	Ⓐ Engine Serial No.
6CM S:000101 and following L:300101 and following UL:700101 and following	6DEM S:100101 and following L:400101 and following UL:750101 and following
6CEM S:100101 and following L:400101 and following UL:750101 and following	8CM S:003895 and following L:302288 and following UL:700221 and following
6DM S:000101 and following L:300101 and following UL:700101 and following	8CEM S:100216 and following L:400176 and following UL:750101 and following



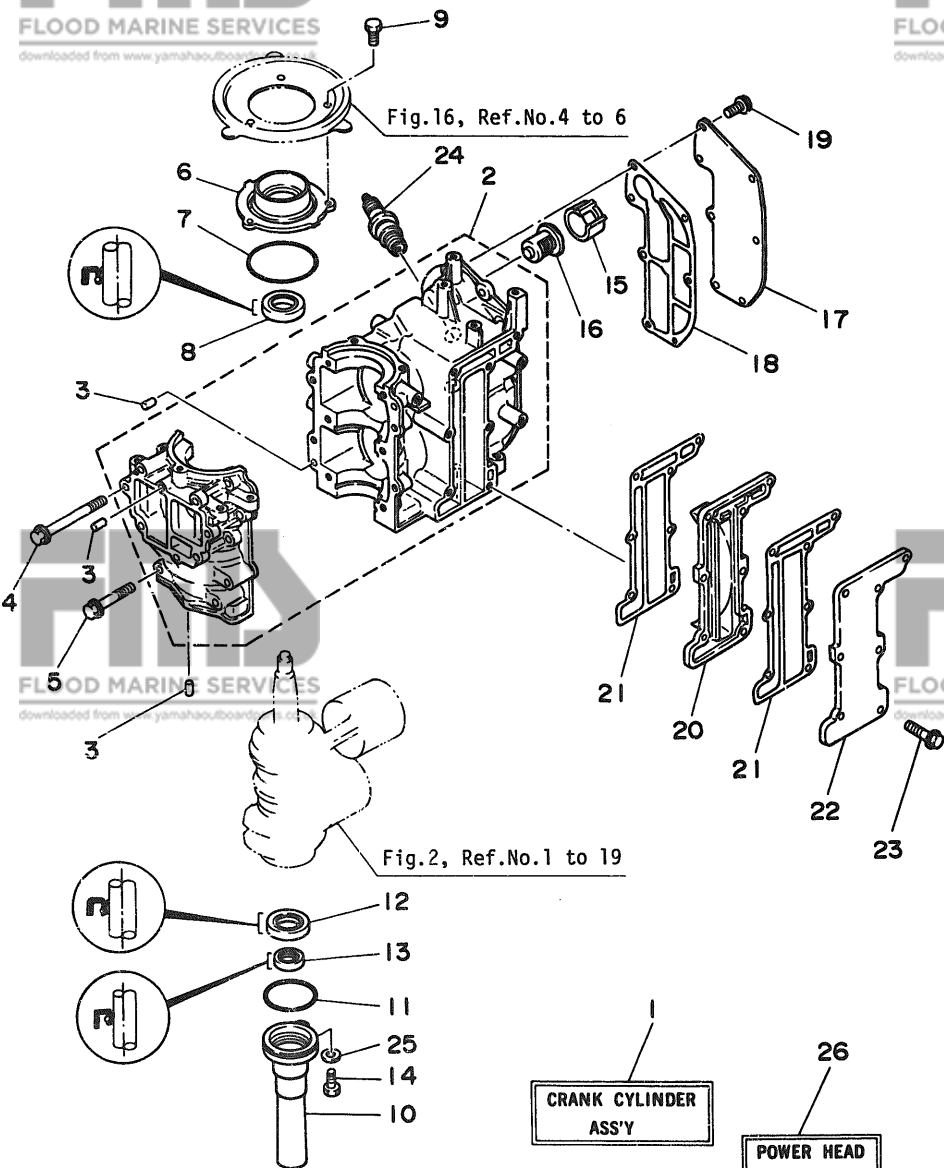
Color Code	Color Name	Abbreviate
EJ	METALIC MARINE BLUE	MMB
36	CLEAN WHITE	W

Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0090-00-EJ	CRANK CYLINDER ASS'Y(6C/8C MODEL)		12	93102-20M15	OIL SEAL	1
	(Ref. No. 2 to 25, and			13	93101-11M23	OIL SEAL	1
	Fig. 2, Ref. No. 1 to 19)	1 U.R.		14	97395-06016	BOLT	1
※	6G1-W0090-20-EJ	CRANK CYLINDER ASS'Y(6C/8C MODEL)		15	90387-22M50	COLLAR	1
	(Ref. No. 2 to 25, and			16	677-12411-00	THERMOSTAT	1
	Fig. 2, Ref. No. 1 to 19)	1 U.R.					
※	6H8-W0090-00-EJ	CRANK CYLINDER ASS'Y(6D Model)		17	6G1-11191-00-9M	COVER, cylinder head	1
	(Ref. No. 2 to 25, and			18	6G1-11193-00	GASKET, head cover	1
	Fig. 2, Ref. No. 1 to 19)	1 U.R.		19	90105-06M14	BOLT	7
2	6G1-15100-00-94	CRANKCASE ASS'Y	1	20	6G1-41111-00-9M	INNER COVER, exhaust	1
3	93604-08062	PIN, dowel B	4	21	6G1-41112-00	GASKET, exhaust inner cover	2
4	90105-06M26	BOLT	6	22	6G1-41113-00-9M	OUTER COVER, exhaust	1
5	90105-06M25	BOLT	4	23	95895-06025	BOLT	7
6	6G1-15359-00-94	HOUSING, oil seal 1	1	24	94701-00217	PLUG, spark (B7HS 10) NGK	2 U.R.
7	93210-54M54	O-RING	1	※	94702-00271	PLUG, spark (BR7HS 10) NGK	2 U.R.
8	93102-20M15	OIL SEAL	1	※	94701-00273	PLUG, spark (B6HS 10) NGK	2 U.R.
9	97313-06016	BOLT	3	25	92990-06600	WASHER	1
10	6G1-15396-00-9M	HOUSING, oil seal 2	1	■ 26	6G1-W0001-00	POWER HEAD GASKET KIT	1
11	93210-42159	O-RING	1				

※ Not shown

■ See Fig. 25 for detail service parts.



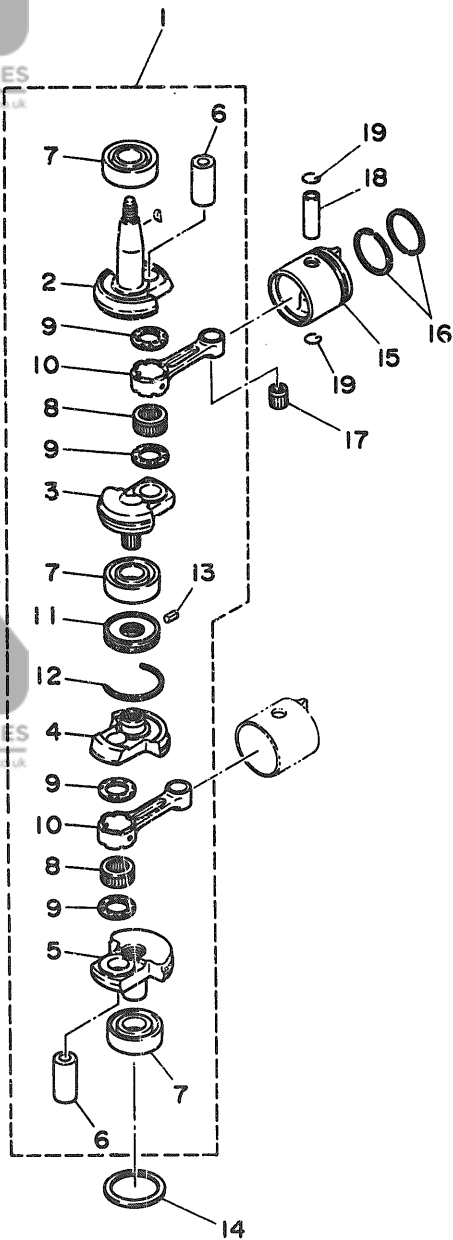
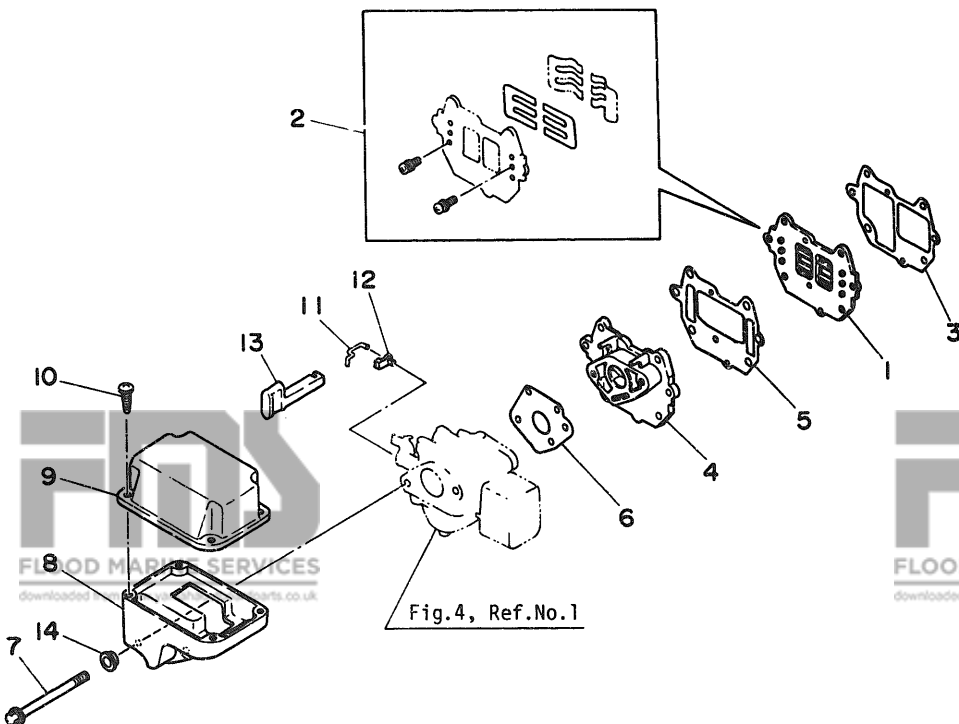


Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-11400-00	CRANK ASS'Y	1	11	6G1-11515-00-94	SEAL, labyrinth	1
2	6G1-11412-00	. CRANK 1	1	12	93440-47055	. CIRCLIP	1
3	6G1-11422-00	. CRANK 2	1	13	91609-20008	. PIN, spring	1
4	6G1-11432-00	. CRANK 3	1	14	90201-41303	WASHER, plate	1
5	6G1-11442-00	. CRANK 4	1	15	6G1-11631-00-98	PISTON	2
6	6G1-11681-00	. PIN, crank	2	16	6G1-11610-00	PISTON RING SET	2
7	93306-20411	. BEARING (B3062)	3	17	93310-112V0	BEARING	2
8	93310-418V1	. BEARING	2	18	6G1-11633-00	PIN, piston	2
9	90209-18112	. WASHER	4	19	93450-13022	CIRCLIP	4
10	6G1-11651-00	. ROD, connecting	2				

Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-13610-00	REED VALVE ASS'Y	1	8	6G1-14417-00	COVER 1	1
2	6G1-W0004-00	. REED SET	1	9	6G1-14418-00	COVER 2	1
3	6G1-13621-00	PACKING, valve seat	1	10	97780-50514	SCREW	4
4	6G1-13641-00-94	MANIFOLD, intake	1	11	6G1-41256-00	ROD, choke link	1
5	6G1-13645-00	GASKET, intake manifold	1	12	6G1-41262-02	JOINT, choke link	1
6	6G1-14198-00	GASKET	1	13	6G1-41271-00	KNOB, choke	1
7	90105-06M27	BOLT	2	14	6G1-42542-00	PIPE 1	2



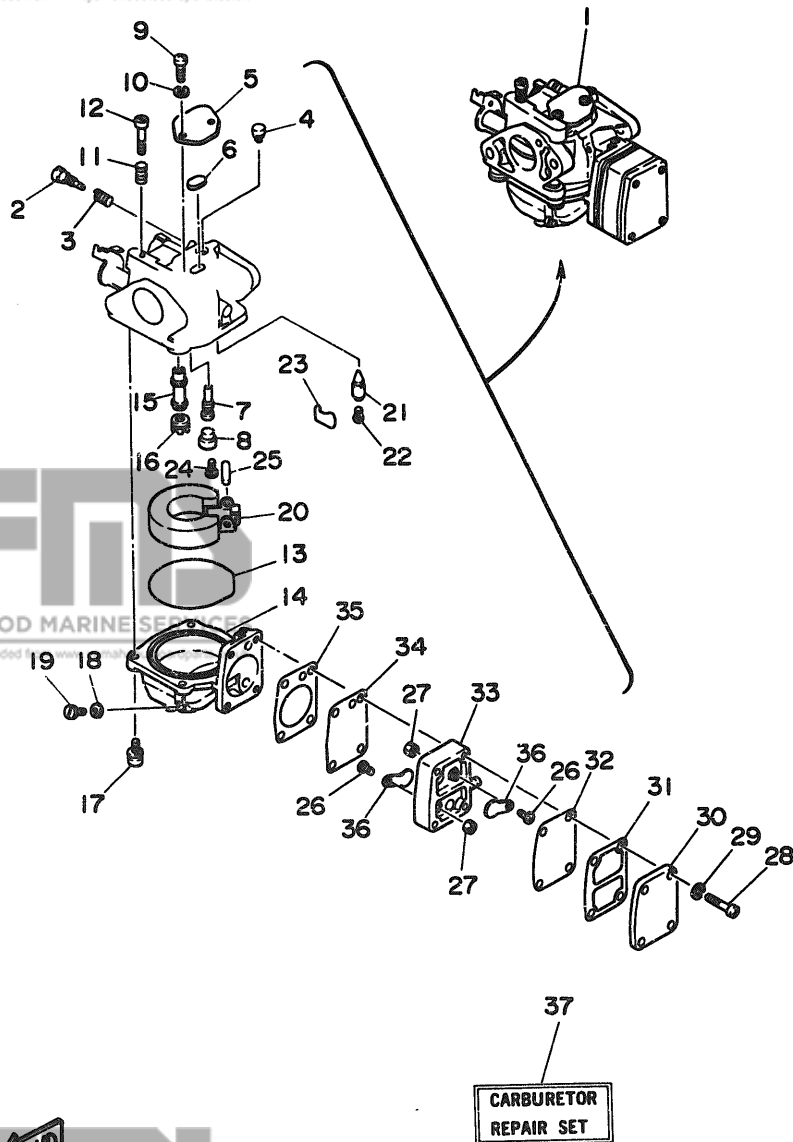


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-14301-00	CARBURETOR ASS'Y (8C Model)	1 U.R.	17	90159-04M00	. SCREW, with washer	4
* 6H6-14301-00	CARBURETOR ASS'Y (6C Model)	1 U.R.		18	6G1-14398-00	. WASHER	1
* 6H8-14301-00	CARBURETOR ASS'Y (6D Model)	1 U.R.		19	6G1-14992-00	. SCREW, drain	1
2	679-14923-00	. SCREW, adjusting	1	20	6G1-14985-00	. FLOAT COMP.	1
3	679-14555-00	. SPRING	1	21	6G1-14546-00	. VALVE, float	1
4	6G1-14966-00	. CAP	1	22	676-14166-00	. PIN, valve	1
5	6G1-14527-00	. PLATE	1	23	663-14159-00	. CLIP	1
6	6G1-14126-00	. PACKING	1	24	98502-04008	. SCREW	1
7	6G1-14948-05	. JET, slow (#45)	1	25	688-14548-00	. PIN, arm	1
8	676-14966-00	. CAP	1	26	98902-03006	. SCREW	2
9	97803-04010	. SCREW	2	27	95302-03600	. NUT	2
10	92903-04100	. WASHER	2	28	97803-04025	. SCREW	4
11	90501-10326	. SPRING	1	29	92903-04100	. WASHER	4
12	663-14523-00	. SCREW, stop	1	30	6G1-24452-00	. COVER, pump	1
13	6G1-14984-00	. GASKET, float chamber	1	31	6G1-24432-00	. PACKING	1
14	6G1-14980-00	. BODY FLOAT CHAMBER COMP.	1	32	6G1-24471-00	. DIAPHRAGM	1
15	6G1-14947-00	. NOZZLE, main (8C Model)	1 U.R.	33	6G1-24412-00	. BODY, pump	1
* 6H6-14947-00	. NOZZLE, main (6C Model)	1 U.R.		34	6G1-24411-00	. DIAPHRAGM	1
* 6H8-14947-00	. NOZZLE, main (6D Model)	1 U.R.		35	6G1-24431-00	. PACKING	1
16	676-14943-26	. JET, main (#98) (8C Model)	1 U.R.	36	6G1-24421-00	. VALVE, check	2
* 676-14943-19	. JET, main (#80) (6C Model)	1 U.R.		37	6G1-W0093-00	CARBURETOR REPAIR SET	1
* 676-14943-27	. JET, main (#100) (6D Model)	1 U.R.					

* Not Shown

♣ See Fig. 25 for detail service parts.

Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-15710-80	STARTER ASS'Y	1	13	6G1-15755-00	. HANDLE, starter	1
2	6G1-15711-80-94	. CASE, starter	1	14	689-15779-01	. COVER	1
3	6G1-15714-00	. DRUM, sheave	1	15	6G1-15758-00	. GUIDE, wire	1
4	90510-08M03	. SPRING, spiral	1	16	6G1-15762-00	. SEAL 2	1
5	6G1-15717-00	. SHAFT	1	17	90105-06M14	. BOLT	2
6	97313-06035	. BOLT	1	18	90105-06M15	BOLT	3
7	90201-06M30	. WASHER, plate	1	19	6G1-15723-00-94	PULLEY, starter	1
8	95303-06600	. NUT	1	20	90105-06M29	BOLT	3
9	677-15741-01	. PAWL, drive	1	21	6G1-15771-00-94	STAY 1	1
10	93430-06M02	. CIRCLIP	1	22	6G1-15772-00-94	STAY	1
11	6G1-15705-00	. SPRING	1	23	97313-06020	BOLT	4
12	+	. WIRE (1850mm)	1	24	92903-06600	WASHER	4

+ Cut from 50m rolls, parts No. 90890-44372, cutting length 1.85m.

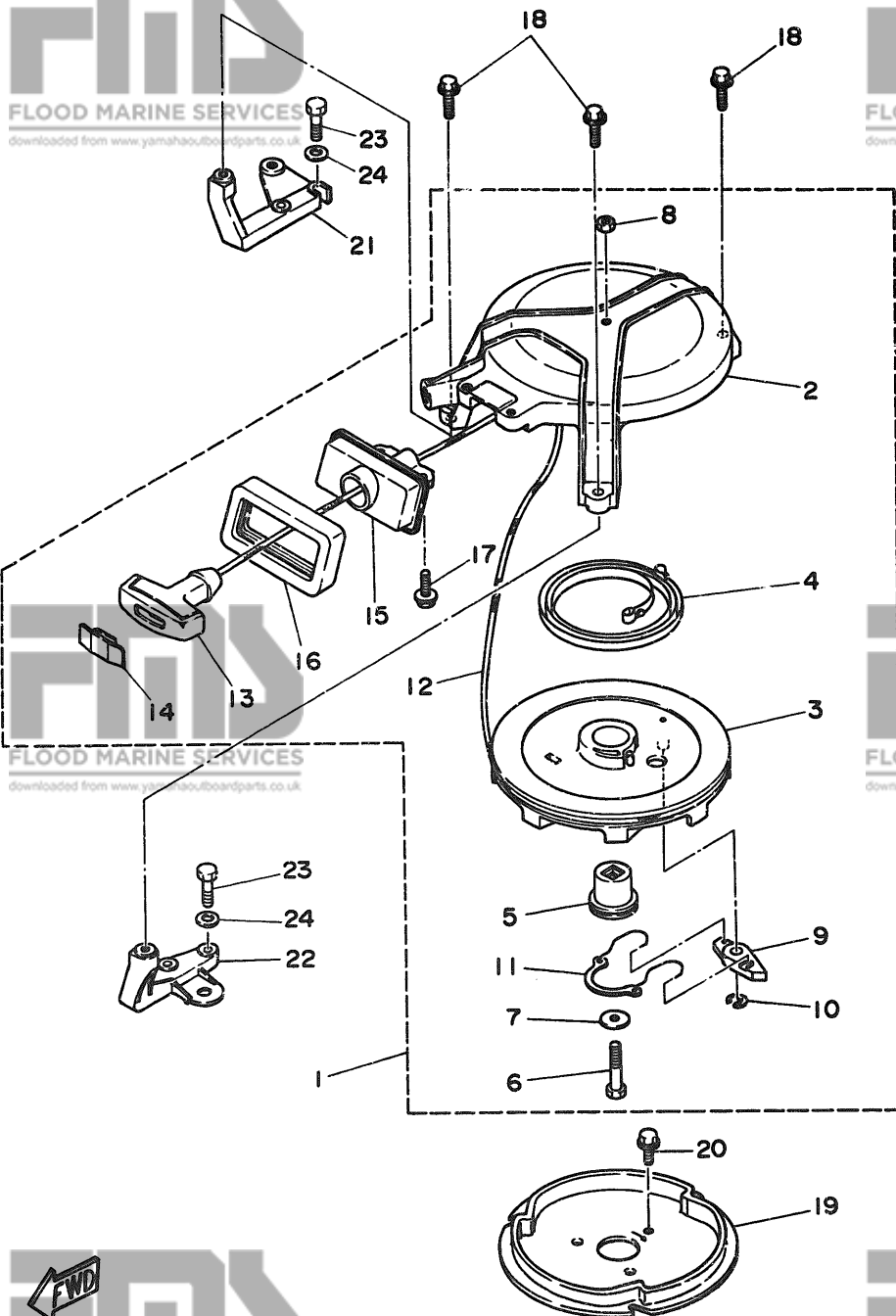


Fig.4, Ref.No.1

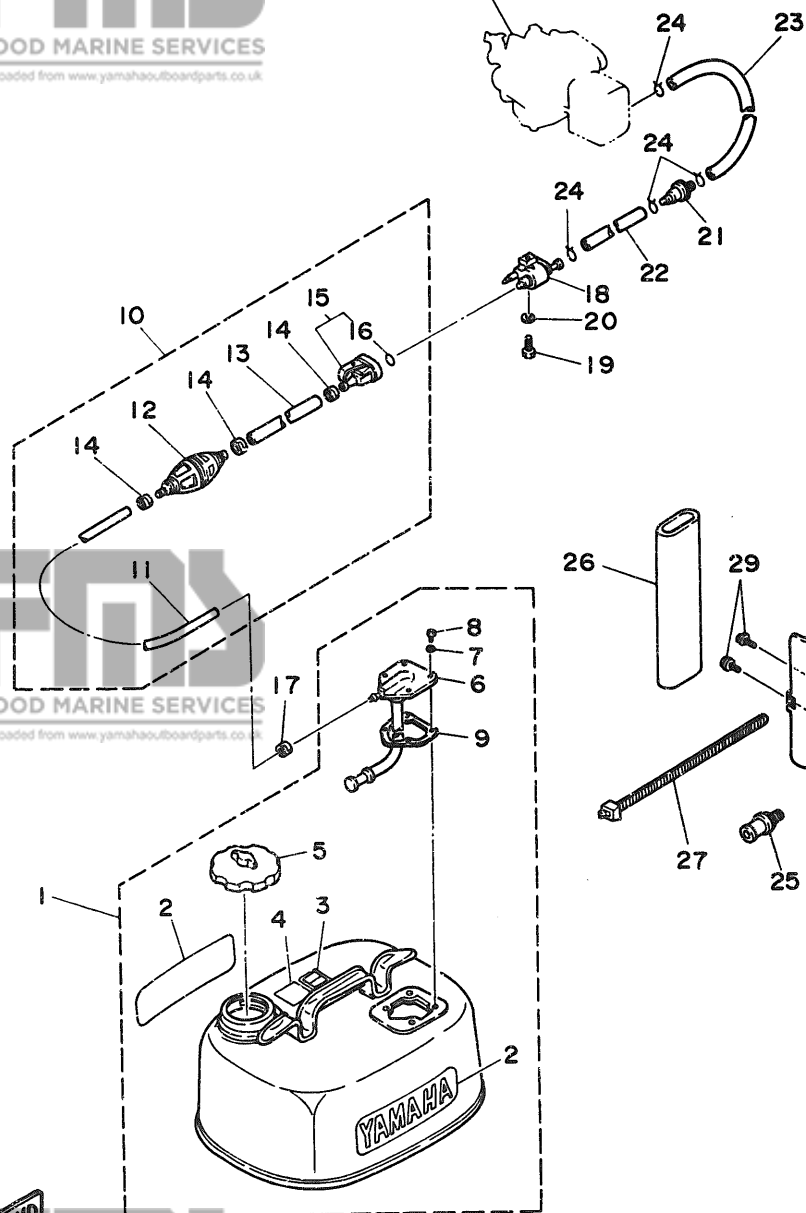
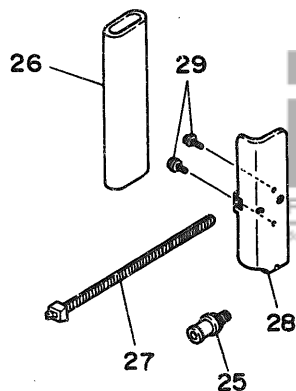


Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y0-24203-80-24	FUEL TANK ASS'Y	1	16	93210-08287	O-RING (3.0φ-8.0φ)	1
2	6Y1-24246-00	GRAPHIC, side	2	17	650-24351-00	BAND, fuel pipe 1	1
3	6Y1-24255-80	GRAPHIC	1	18	661-24304-00	FUEL PIPE JOINT COMP. 1	1
4	6Y1-24257-00	GRAPHIC	1	19	97313-06025	BOLT	1
5	647-24610-02	CAP ASS'Y	1	20	92903-06600	WASHER	1
6	6Y0-24275-60	FUEL METER COMP.	1	21	646-24251-01	STRAINER	1
7	630-24329-00	SEAL	4	22	90445-09221	HOSE	1
8	98580-05015	SCREW, panhead	4	23	90445-09220	HOSE	1
9	663-24268-00	GASKET, fuel meter housing	1	24	90467-08004	CLIP	4
10	6Y0-24306-01	FUEL PIPE ASS'Y	1	25	626-28193-01-94	PLUG, water check	1
+11	90445-12156	HOSE (6φ-11.5φ-1500mm)	1	26	6E0-28100-00	TOOL ASS'Y	1
12	6Y1-24360-00	PRIMARY PUMP ASS'Y	1	27	661-28116-00	BAND	1
+13	90445-12155	HOSE (6φ-11.5φ-1000mm)	1	28	661-28170-00	TOOL, holder	1
14	650-24351-00	BAND, fuel pipe 1	3	29	90105-06M23	BOLT	2
15	655-24305-01	FUEL PIPE JOINT COMP. 2	1				

+Also available in 30m rolls (Parts No. 90890-56878)



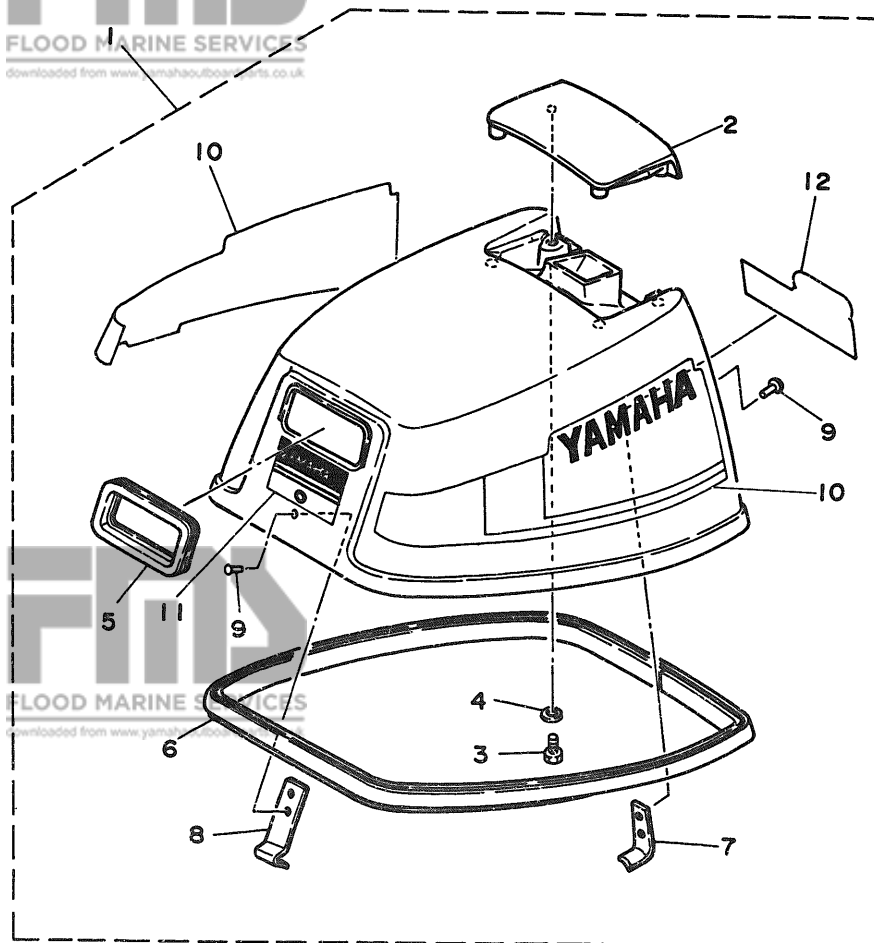


Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42610-21-EJ	TOP COWLING ASS'Y (8C Model)	1 U.R.	8	6G1-42651-00	. HOOK 1	1
*	6H6-42610-20-EJ	TOP COWLING ASS'Y (6C/6D Model)	1 U.R.	9	90266-04M00	. RIVET	4
2	6G1-42613-00-EJ	. MOLDING, air duct	1	10	6G1-W0070-20	. GRAPHIC SIDE SET	1
3	97313-06012	. BOLT	4	11	6G1-42677-01	. GRAPHIC, front	1
4	92903-06600	. WASHER	4	12	6G1-42678-20	. GRAPHIC, rear (8C Model)	1 U.R.
5	6G1-15761-00	. SEAL 1	1	*	6H6-42678-20	. GRAPHIC, rear (6C/6D Model)	1 U.R.
6	6G1-42615-00	. SEAL	1	13	6G1-42683-00	MARK, cowling (6CEM/6DEM/8CEM Model)	1
7	6G1-42647-00	. HOLDER, clamp band	1				

※ Not shown

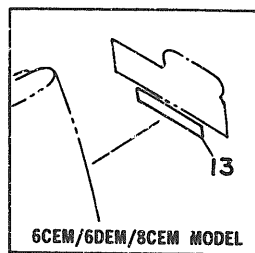
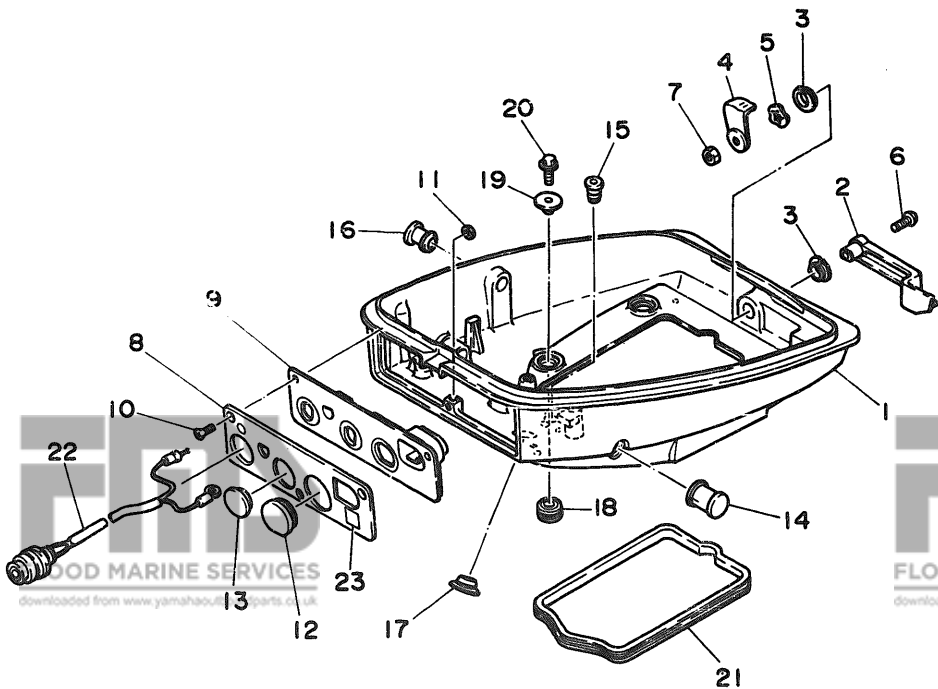


Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42711-00-EJ	COWLING, bottom	1	13	6G1-42725-00	GROMMET 2	1
2	6G1-42815-00-EJ	LEVER, clamp 1	1	14	6G1-42726-00	GROMMET 3	1
3	90386-12M45	BUSHING	2	15	6G1-42727-00	GROMMET 4	1
4	6E0-42816-00	LEVER, clamp 2	1	16	6G1-42748-00	GROMMET	1
5	90206-12052	WASHER, wave	1	17	6G1-26326-00	GROMMET	1
6	97890-06030	SCREW	1	18	90480-15M31	GROMMET	4
7	95303-06700	NUT	1	19	90387-06M52	COLLAR	4
8	6G1-42719-80	PANEL, front lower	1	20	90105-06M15	BOLT	4
9	6G1-42767-00	BRACKET 3	1	21	6G1-42716-00	SEAL 1	1
10	90149-05M02	SCREW	3	22	6A0-82550-01	STOP SWITCH ASS'Y	1
11	95303-05600	NUT	1	23	6A1-42792-00	MARK 3	1
12	6G1-42724-00	GROMMET 1	1				



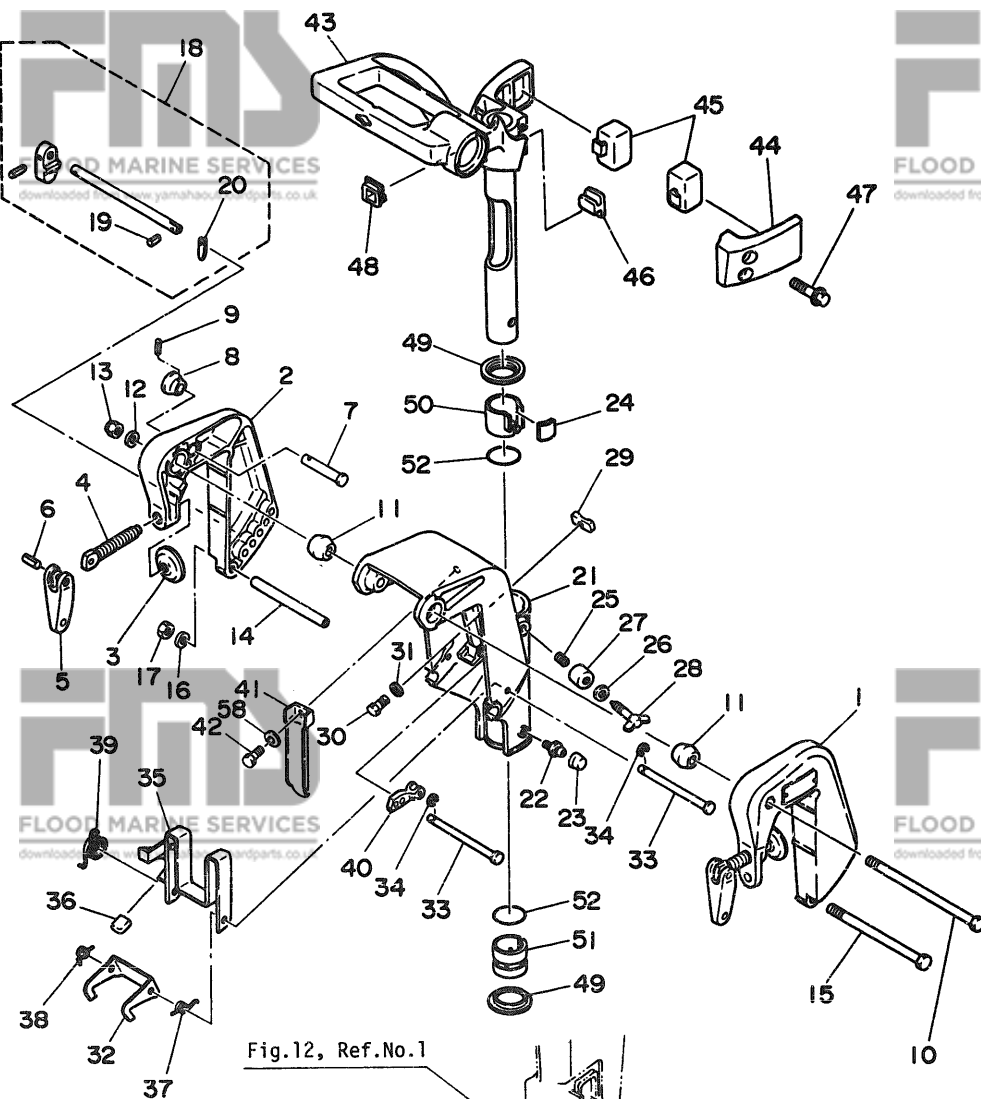


Fig.12, Ref.No.1

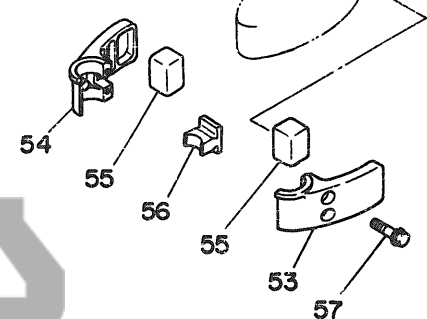


Fig. 9 BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-43111-00-EJ	BRACKET, clamp 1	1	30	97395-06010	BOLT	1
2	661-43112-00-EJ	BRACKET, clamp 2	1	31	92990-06600	WASHER	1
3	620-43114-00	PAD, transom clamp	2	32	661-43614-00	PLATE, tilt lock	1
4	661-43116-00	SCREW, transom clamp	2	33	661-43659-00	SHAFT, reverse lock	2
5	6E0-43118-00	HANDLE, transom clamp	2	34	93430-05027	CIRCLIP	2
6	90254-04M00	PIN	2	35	661-43681-00	LEVER, shallow water drive	1
7	689-43191-00	SHAFT, stopper	1	36	661-43318-00	COVER	1
8	689-43192-00	KNOB, stopper	1	37	90508-10M15	SPRING	1
9	91690-30016	PIN, spring	1	38	90508-10M16	SPRING	1
10	90101-08M73	BOLT	1	39	90508-14M17	SPRING	1
11	661-43136-00	PIECE, friction	2	40	661-43615-00	PLATE, tilt lock	1
12	92990-08600	WASHER	1	41	661-42731-00-36	CARRYING, handle	1
13	90185-08M00	NUT, self-locking	1	42	97395-08016	BOLT	1
14	90387-06M28	COLLAR	1	43	661-42511-00-EJ	BRACKET, steering	1
15	97395-06135	BOLT	1	44	661-44511-00-EJ	COVER, upper mount	1
16	92990-06600	WASHER	1	45	661-44514-00	MOUNT, upper side	2
17	95380-06600	NUT	1	46	661-44516-00	MOUNT, upper front	1
18	661-43160-00	WASHER	1	47	95895-06035	BOLT	2
19	91690-30008	PIN, spring	1	48	661-42551-00	GROMMET 1	1
20	656-43165-01	STOPPER PLATE, tilt lock	1	49	661-42535-00	WASHER, thrust 1	2
21	661-43311-00-EJ	BRACKET, swivel 1	1	50	661-42537-00	BUSHING, pivot shaft 1	1
22	93700-06004	NIPPLE, grease	1	51	661-42538-00	BUSHING, pivot shaft 2	1
23	663-45119-00	CAP, grease nipple	1	52	93210-30M31	O-RING	2
24	661-42528-00	PIECE, friction	1	53	661-44551-00-EJ	HOUSING, lower mount 1	1
25	90501-18M00	SPRING, compression	1	54	661-44552-00-EJ	HOUSING, lower mount 2	1
26	92990-08600	WASHER	1	55	661-44555-00	MOUNT, lower side	2
27	661-43373-00	SEAL	1	56	661-44557-00	MOUNT, lower front	1
28	661-42529-00	SCREW, friction piece	1	57	95895-06035	BOLT	2
29	661-44532-00	STOPPER, upper mount	1	58	92990-08600	WASHER	1



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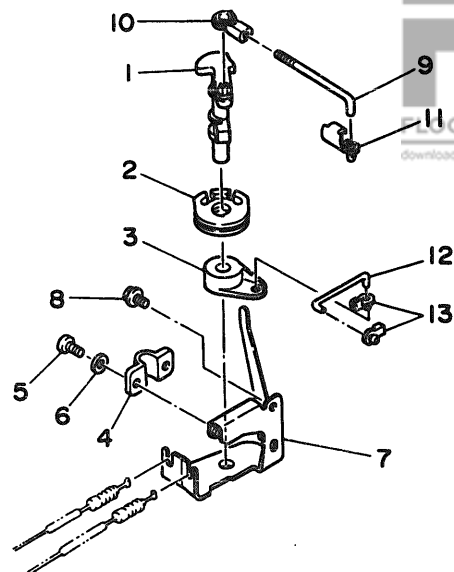


Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41631-00	LEVER, magneto control 1	1	16	97803-05016	SCREW	1
2	6G1-41638-00	PULLEY	1	17	92903-05600	WASHER	1
3	6G1-41283-00	LEVER, free accel.	1	18	6G1-44121-00	LEVER, shift rod	1
4	6G1-41661-00	BRACKET 1	1	19	6G1-41662-00	BRACKET 2	2
5	97803-05010	SCREW	2	20	90105-06M14	BOLT	2
6	92903-05600	WASHER	2	21	6G1-44116-00	SPRING	1
7	6G1-14497-00	STAY, throttle wire	1	22	97395-06012	BOLT	1
8	90105-06M23	BOLT	2	23	92990-06600	WASHER	1
9	6G1-41238-00	JOINT, link 1	1	24	6G1-44110-00	SHIFT ROD ASS'Y	1
10	662-41237-01	JOINT, link 2	1	25	91690-20010	. PIN, spring	1
11	6E9-41237-00	JOINT, link 2	1	26	92990-05600	. WASHER	1
12	6G1-41211-00	LINK, accel.	1	27	6G1-44145-00	CONNECTOR, shift rod	1
13	6G1-41262-02	JOINT, choke lever	2	28	6G1-44146-00	CONNECTOR, shift rod	1
14	6G1-44111-00	HANDLE, gear shift	1	29	90109-06M17	BOLT	1
15	93210-12327	O-RING	1	30	95380-06600	NUT	1

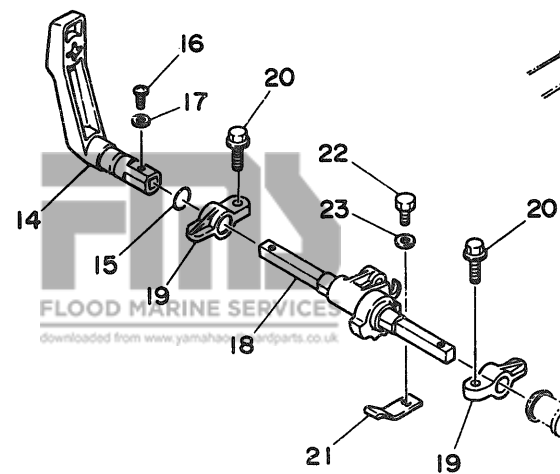
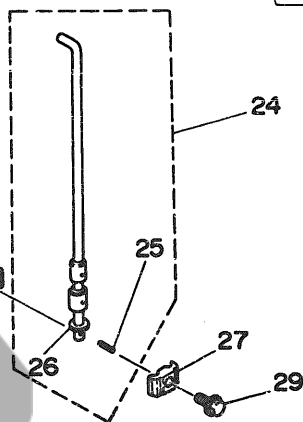


Fig.8, Ref.No.16



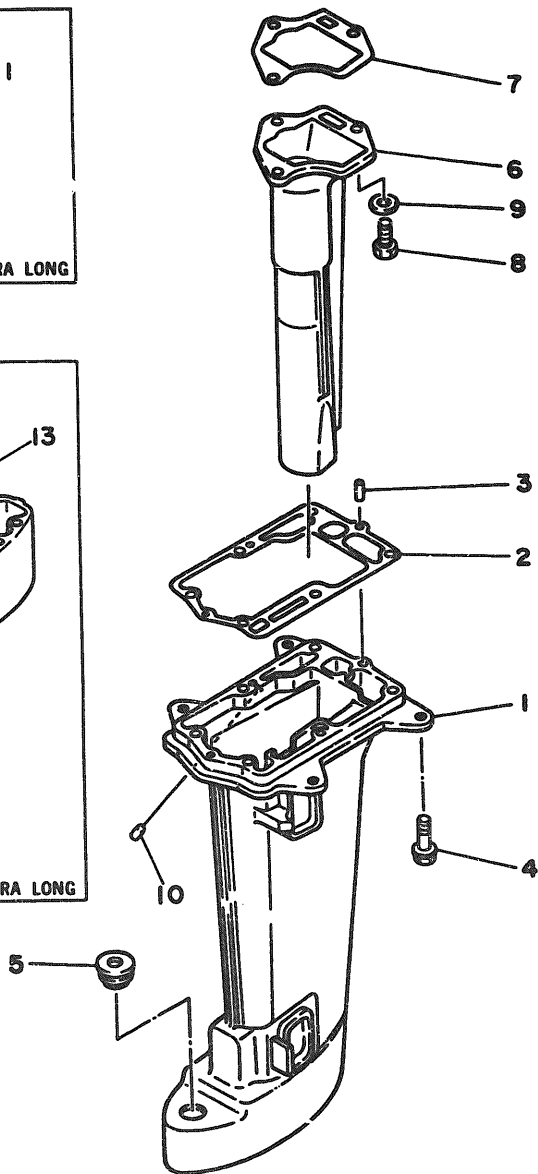
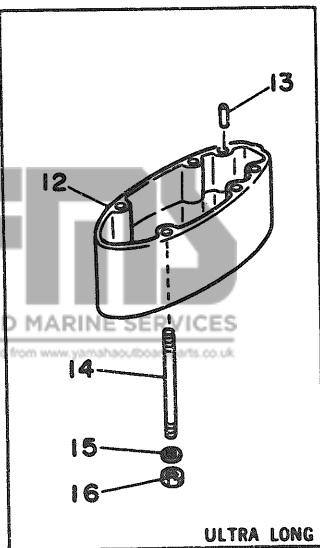
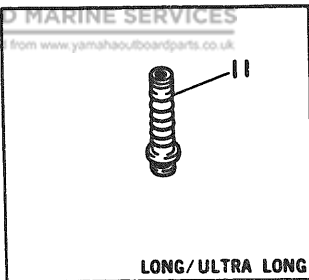


Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45111-00-EJ	CASING, upper (Short)	1 U.R.	8	97395-06020	BOLT	3
※	6G1-45111-10-EJ	CASING, upper (Long/Ultra Long)	1 U.R.	9	92990-06600	WASHER	3
2	6G1-45113-00	GASKET, upper casing	1	10	6G1-45135-00	PIPE 1	1
3	93604-08062	PIN, dowel B	2	11	655-44147-00	BOOT, shift rod (Long/Ultra Long)	1
4	95895-06030	BOLT	6	12	6G1-45211-20-EJ	EXTENSION (Ultra Long)	1
5	90480-20M29	GROMMET	1	13	93604-08062	PIN, dowel (Ultra Long)	2
6	6G1-41131-00-9M	EXHAUST, manifold (8C Model)	1 U.R.	14	90116-06M18	BOLT, stud (Ultra Long)	4
※	6HG-41131-00-9M	EXHAUST, manifold (6C Model)	1 U.R.	15	92990-06600	WASHER (Ultra Long)	4
※	6HB-41131-00-9M	EXHAUST, manifold (6D Model)	1 U.R.	16	95780-06300	NUT (Ultra Long)	4
7	6G1-41133-00	GASKET, exhaust manifold	1				

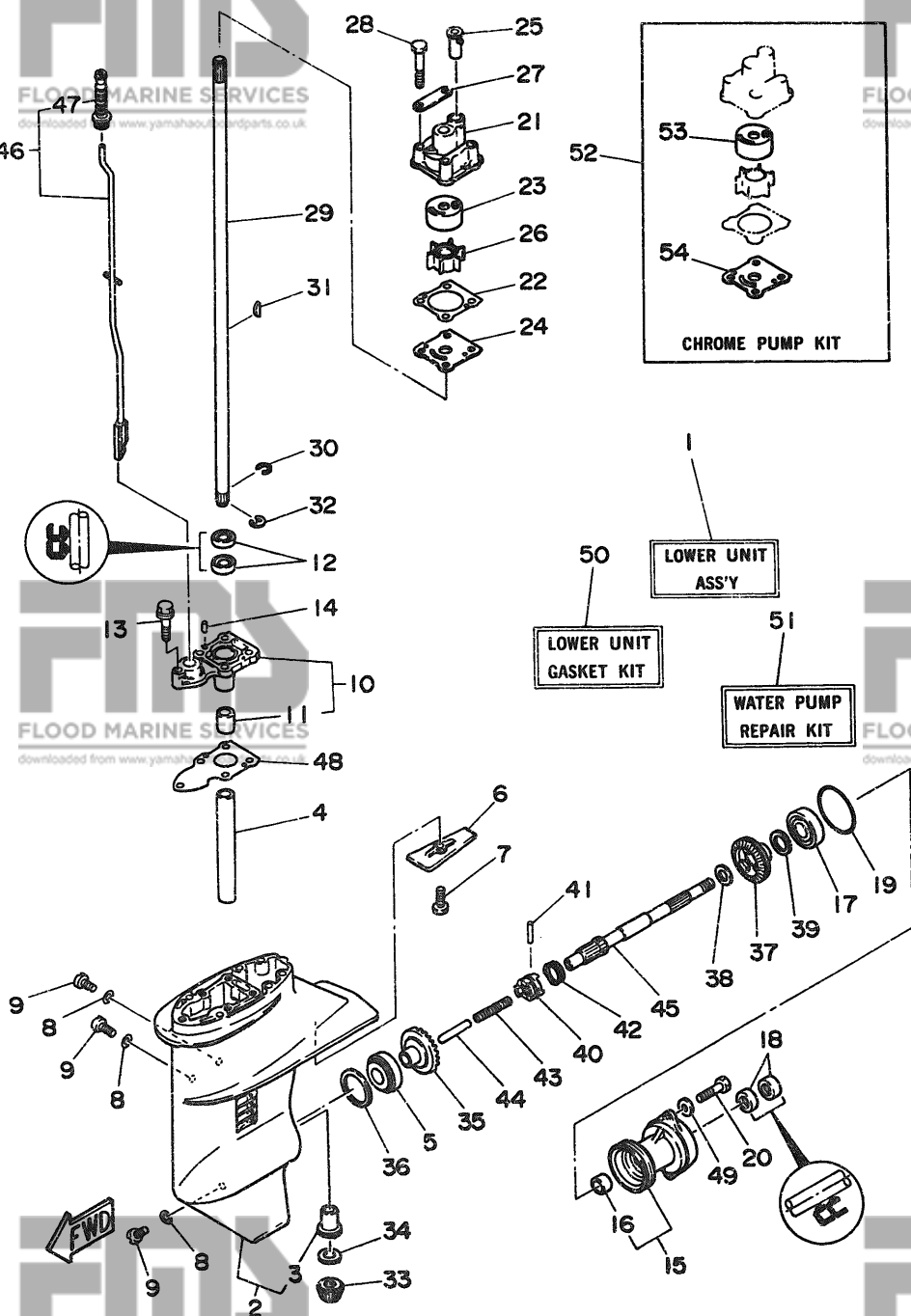
※ Not shown

Fig. 13 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 49)	1 U.R.	31	90280-03024	KEY, woodruff	1
2	6G1-45311-00-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 49)	1 U.R.	32	93430-06005	CIRCLIP	1
3	6G1-45317-09	. BUSHING	1	33	6G1-45551-00	PINION	1
4	90387-14M49	COLLAR	1	34	6G1-45533-00-19	WASHER, thrust 1 (1.9mm)	1 U.R.
5	93332-000U4	BEARING	1		6G1-45533-00-20	WASHER, thrust 1 (2.0mm)	1 U.R.
6	6G1-45251-00	ANODE	1		6G1-45533-00-21	WASHER, thrust 1 (2.1mm)	1 U.R.
7	97395-06012	BOLT	1		6G1-45533-00-22	WASHER, thrust 1 (2.2mm)	1 U.R.
8	90430-08020	GASKET	3	35	6G1-45560-00	GEAR 1 ASS'Y	1
9	90340-08014	PLUG	3	36	664-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
10	6G1-45331-00-9M	HOUSING, bearing	1		664-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
11	6G1-45316-09	. BUSHING	1		664-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
12	93101-11M23	OIL SEAL	1		664-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
13	97375-06030	BOLT	1		664-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
14	93604-08062	PIN, dowel B	2	37	6G1-45571-00	GEAR 2	1
15	6G1-45361-00-EJ	CAP, lower casing	1	38	90201-15M89	WASHER, plate	1
16	6G1-45362-09	. BUSHING	1	39	647-45567-00	SHIM, gear adjust (0.1mm)	1 U.N.
17	93306-004U0	BEARING	1	40	6G1-45631-00	CLUTCH, dog	1
18	93101-15074	OIL SEAL	2	41	6G1-45632-00	PIN, cross	1
19	93210-49046	O-RING	1	42	654-45633-00	RING, corss pin	1
20	97395-06016	BOLT	2	43	90501-10064	SPRING, compression	1
21	6G1-44311-00	HOUSING, water pump	1	44	6G1-45635-00	PLUNGER, shift	1
22	6G1-44315-00	GASKET, water pump	1	45	6G1-45611-00	SHAFT, propeller	1
23	6G1-44322-00	INSERT, cartridge	1	46	6G1-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
24	6G1-44323-00	OUTER PLATE, cartridge	1	※	6G1-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
25	647-44366-00	WATER SEAL	1	※	6G1-44150-20	SHIFT CAM ASS'Y (Ultra Long)	1 U.R.
26	6G1-44352-00	IMPELLER	1	47	655-44147-00	. BOOT, shift rod	1
27	6G1-44328-00	PLATE	2	48	6G1-45315-00	PACKING, lower casing	1
28	97395-06045	BOLT	4	49	92990-06600	WASHER	2
29	6G1-45511-00	SHAFT, drive (Short)	1 U.R.	▲ 50	6G1-W0001-20	LOWER UNIT GASKET KIT	1
※	6G1-45511-10	SHAFT, drive (Long)	1 U.R.	★ 51	6G1-W0078-00	WATER PUMP REPAIR KIT	1
※	6G1-45511-20	SHAFT, drive (Ultra Long)	1 U.R.	52	6G1-W0078-0A	CHROME PUMP KIT	1
30	90467-09M05	CLIP	1	53	6G1-44322-40	. INSERT, cartridge	1
				54	6G1-44323-40	. OUTER PLATE, cartridge	1

※ Not shown

▲ See Fig. 25 for detail service parts.
★



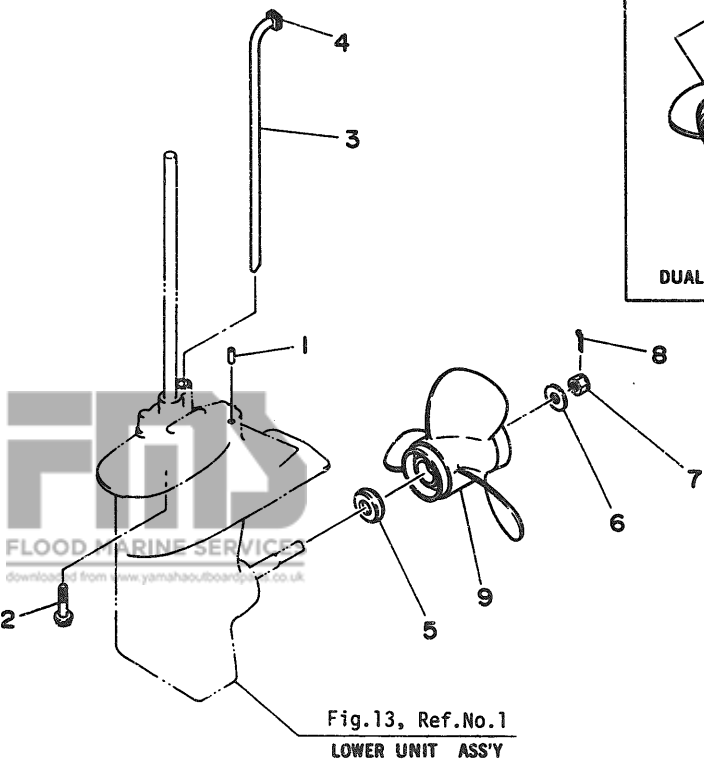


Fig. 14 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93604-08062	PIN, dowel	2	7	90171-10M01	NUT, castle	1
2	95895-06030	BOLT	4	8	91490-30020	PIN, cotter	1
3	6G1-44361-00	TUBE, water (Short)	1 U.R.	9	6G1-45941-00-36	PROPELLER ASS'Y (3x8"x8"-N)	1 U.R.
*	6G1-44361-10	TUBE, water (Long)	1 U.R.		6G1-45943-00-36	PROPELLER ASS'Y (3x8"x7"-N)	1 U.R.
*	6G1-44361-20	TUBE, water (Ultra Long)	1 U.R.		6G1-45947-00-36	PROPELLER ASS'Y (3x8"x6"-N)	1 U.R.
4	6G1-44365-00	WATER SEAL	1	DUAL THRUST PROPELLER			
5	6G1-45987-00	SPACER 1	1	10	6G1-W4591-00-36	PROPELLER ASS'Y (3x9"x7"-W)	1 U.R.
6	90201-10M14	WASHER	1	11	6G1-45616-00	NUT, propeller	1

* Not shown

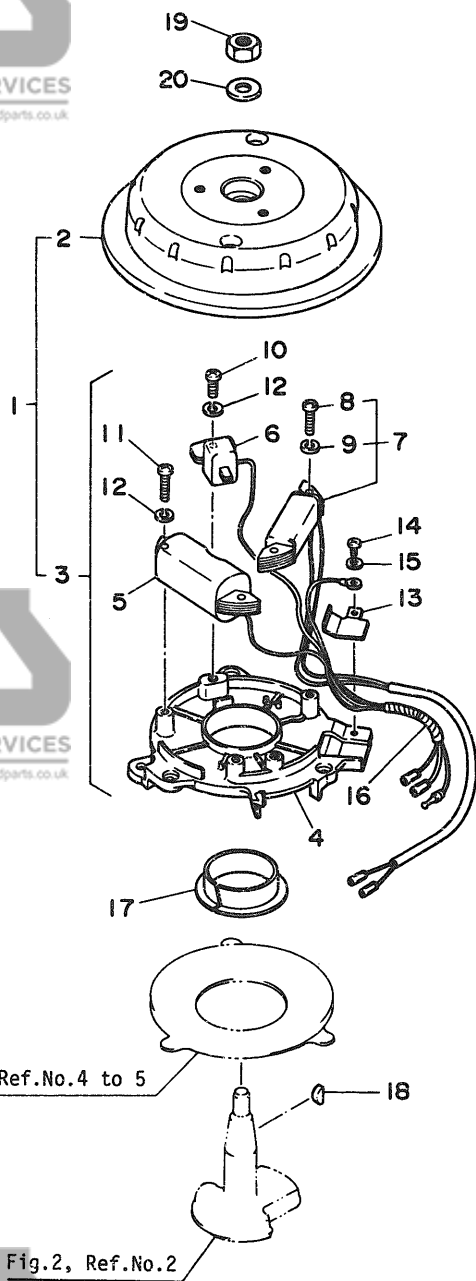


Fig. 15 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-F0	C.D.I. MAGNETO ASS'Y	1	11	97802-05020	. . SCREW	2
2	6G1-85550-70	. . ROTOR ASS'Y	1	12	92902-05100	. . WASHER	3
3	6G1-85560-F0	. . BASE ASS'Y	1	13	6G1-85548-70	. . CLAMP	1
4	6G1-85509-70	. . BASE, magneto	1	14	97802-04008	. . SCREW	1
5	6E7-85520-70	. . CHARGE COIL ASS'Y	1	15	92903-04100	. . WASHER	1
6	6E7-85580-70	. . PULSER COIL ASS'Y	1	16	6G1-85515-70	. . WIRE, lead	1
7	6E7-81303-A0	. . LIGHTING COIL ASS'Y	1	17	90386-44M42	BUSHING	1
8	97802-05025	. . . SCREW	2	18	90280-04006	KEY, woodruff	1
9	92902-05100	. . . WASHER	2	19	90170-10113	NUT	1
10	97802-05016	. . SCREW	1	20	90201-10126	WASHER	1

Fig. 16 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-85570-00	IGNITION COIL ASS'Y.	1	10	90105-06M23	BOLT	1
2	90105-06M21	BOLT	2	11	663-82370-01	PLUG CAP ASS'Y	2 U.R.
3	90465-08M17	CLAMP	1	*	661-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
4	661-41611-00	RETAINER, magneto base 1	1	12	696-85540-10	C.D.I. UNIT ASS'Y	1
5	661-41612-00	RETAINER, magneto base 2	1	13	90105-06M15	BOLT	2
6	695-41613-00	PLATE, base friction	1	14	90105-06M23	BOLT	1
7	97803-05010	SCREW	3	15	661-83557-00	TUBE	1
8	92903-05600	WASHER	3	16	661-44194-00	CAP	1
9	661-41615-00	STOPPER, magneto base	1				

* Not Shown

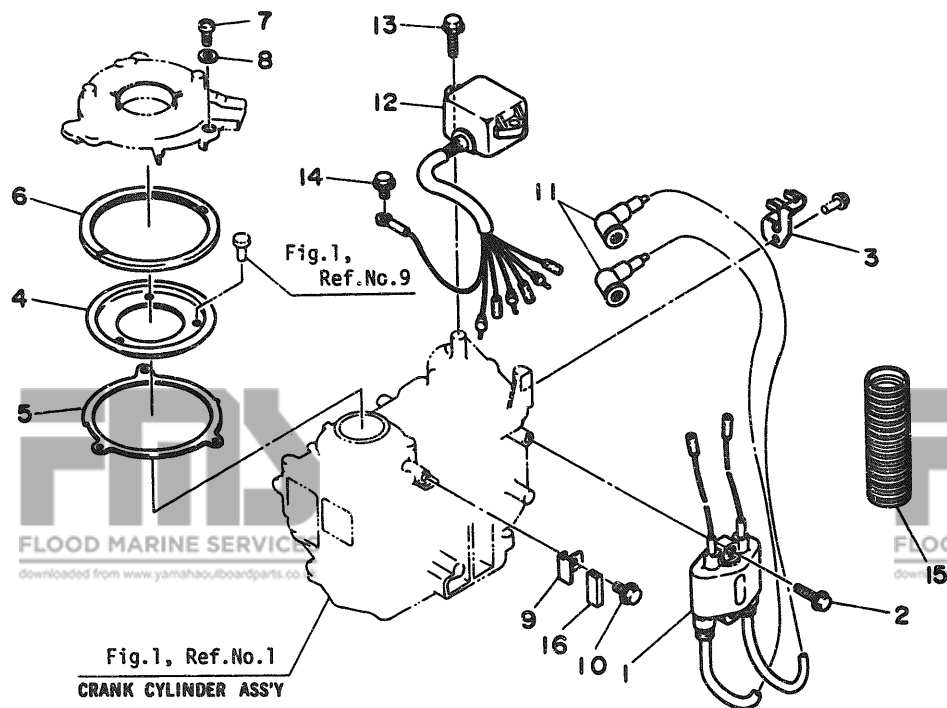
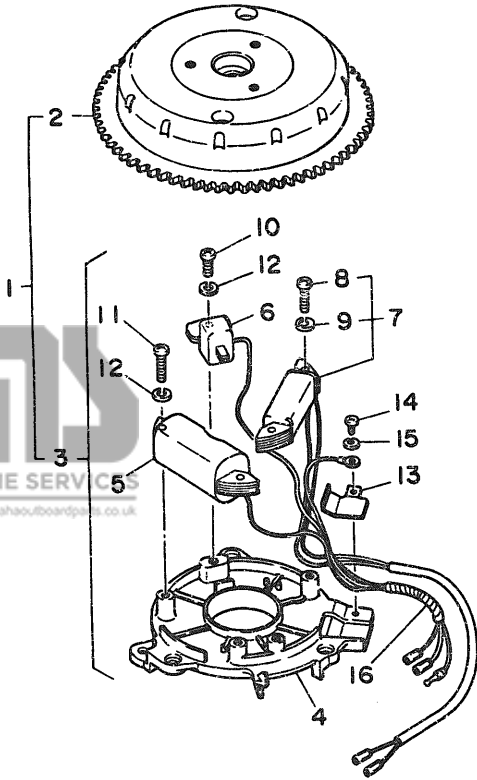


Fig. 17 C.D.I. MAGNETO (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-A0	C.D.I. MAGNETO ASS'Y.	1	9	92902-05100	. . . WASHER	2
2	6G1-85550-40	. ROTOR ASS'Y	1	10	97802-05016	. . SCREW	1
3	6G1-85560-F0	. BASE ASS'Y	1	11	97802-05020	. . SCREW	2
4	6G1-85509-70	. . BASE, magneto	1	12	92903-05100	. . WASHER	3
5	6E7-85520-70	. . CHARGE COIL ASS'Y	1	13	6G1-85548-70	. . CLAMP	2
6	6E7-85580-70	. . PULSER COIL ASS'Y	1	14	97802-04008	. . SCREW	1
7	6E7-81303-A0	. . LIGHTING COIL ASS'Y	1	15	92903-04100	. . WASHER	1
8	97802-05025	. . . SCREW	2	16	6G1-85515-70	. . WIRE, lead	1



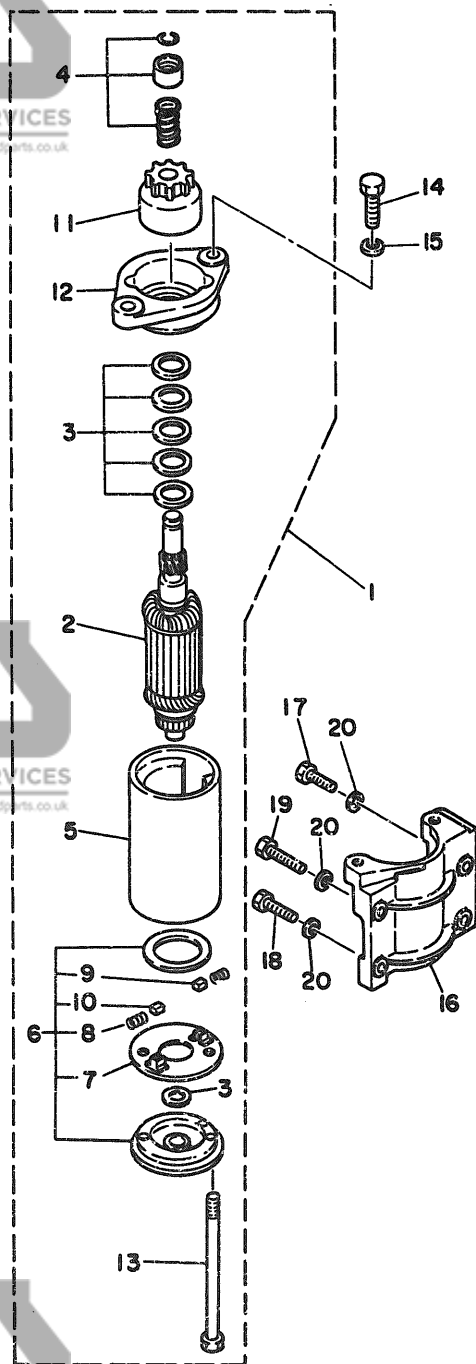


Fig. 18 ELECTRIC MOTOR (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-81800-11	ELECTRIC MOTOR ASS'Y	1	11	682-81832-10	. PINION ASS'Y	1
2	682-81850-10	. ARMATURE ASS'Y	1	12	682-81830-10	. FRONT COVER ASS'Y	1
3	682-81809-10	. WASHER KIT	1	13	682-81826-10	. BOLT	2
4	682-81833-10	. PINION STOPPER SET	1	14	97313-08025	BOLT	2
5	682-81810-11	. STATOR ASS'Y	1	15	92903-08600	WASHER	2
6	682-81820-10	. REAR COVER ASS'Y	1	16	682-81822-42-94	BRACKET, electric motor	1
7	682-81840-10	. BRUSH HOLDER ASS'Y	1	17	97313-06025	BOLT	1
8	682-81813-10	. SPRING, brush	2	18	97313-06020	BOLT	2
9	682-81811-10	. BRUSH 1 (+)	1	19	97313-06030	BOLT	1
10	682-81812-10	. BRUSH 2 (-)	1	20	92903-06600	WASHER	4

Fig. 19 ELECTRIC PARTS (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-81941-11	STARTER RELAY ASS'Y	1	11	90105-06M23	BOLT	1
2	689-81952-10	HOLDER, starter relay	1	12	6G1-81970-60	RECTIFIER ASS'Y	1
3	6G1-81945-00	PLATE, switch fitting	1	13	97803-05025	SCREW, panhead	1
4	90105-06M14	BOLT	1	14	92903-05600	WASHER	1
5	689-81870-00	STARTING SWITCH ASS'Y	1	15	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1
6	6G1-82590-00	WIRE HARNESS ASS'Y	1	16	6G1-82554-00	STAY, neutral switch	1
7	6G1-82105-00	WIRE LEAD ASS'Y	1	17	90105-06M23	BOLT	1
8	6G1-82117-00	WIRE, lead	1	18	6G1-44125-00	LEVER, shift rod 2	1
9	682-42724-40	GROMMET	1	19	91490-25020	PIN, cotter	1
10	6G1-82362-00	CLAMP	1				

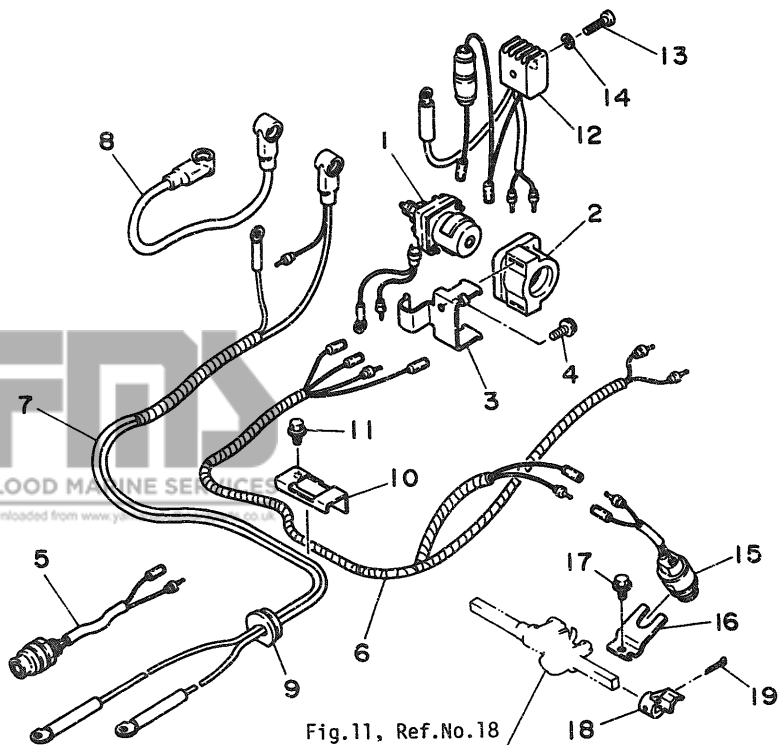
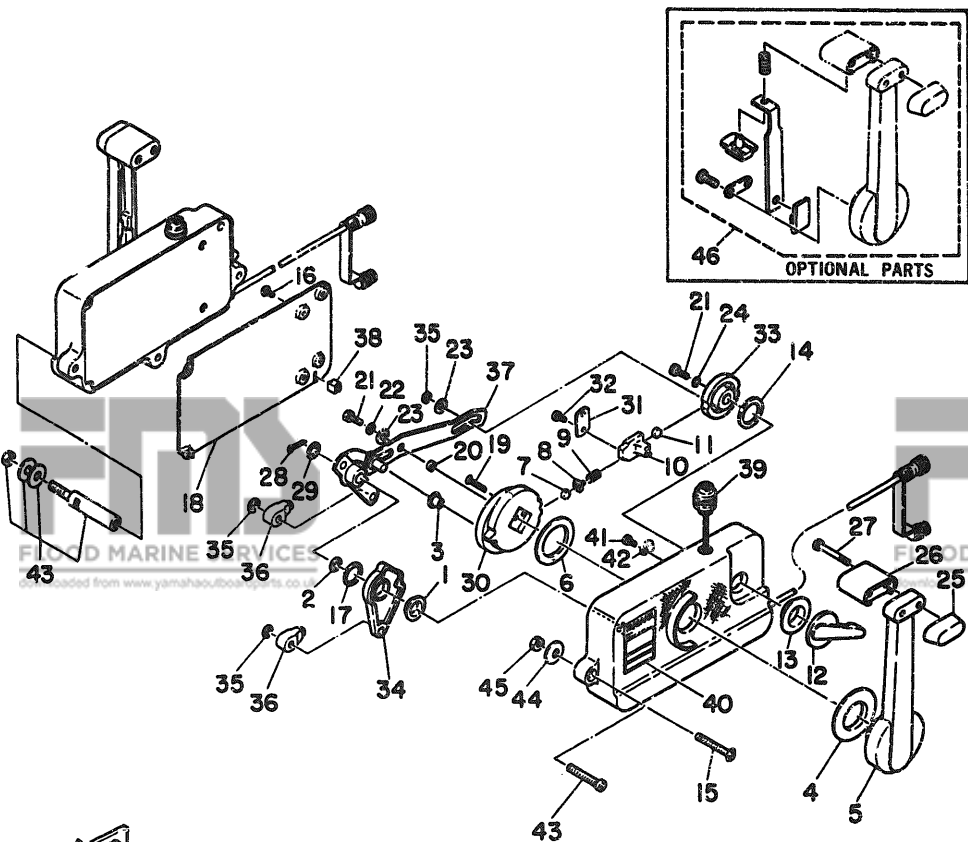


Fig. 20 REMOTE CONTROL ASS'Y

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
※	701-48101-10	REMOTE CONTROL ASS'Y (See Fig. 21, Ref. No. 1)	1	23	701-48246-00	. SPACER 1	2
※	701-48110-22	REMOTE CONTROL ASS'Y (For Twin) (See Fig. 21, Ref. No. 2)	1	24	92990-06300	. WASHER, internal tooth	1
1	701-48235-00	. BUSHING 2	1	25	701-48229-00	. GRIP, control lever 2	1
1	701-48197-10	. WASHER, wave 2	1	26	701-48222-00	. GRIP, control lever 1	1
3	701-48252-00	. ROLLER, cam	1	27	701-48282-00	. SCREW 2 (M5x50mm)	2
4	701-48234-00	. BUSHING 1	1	28	701-48239-02	. SET PIN, plate	1
5	701-48221-00	. LEVER, control	1	29	701-48266-00	. SPACER 2	1
6	701-48196-11	. WASHER, wave 1	1	30	701-48232-00	. GEAR 1	1
7	701-48236-00	. ROLLER, detent	1	31	701-48189-11	. RETAINER	1
8	702-48237-00	. ADAPTOR	1	32	98580-05010	. SCREW, panhead	2
9	702-48238-00	. SPRING, detent	1	33	701-48153-12	. SHAFT, free accel.	1
10	701-48249-00	. ADAPTOR, spring	1	34	701-48271-00	. ARM, shift (Right)	1 U.R.
11	701-48248-00	. ROLLER, free accel.	1	※	701-48271-10	. ARM, shift (Left) (For Twin)	1 U.R.
12	701-48152-11	. KNOB, free accel. (Right)	1 U.R.	35	93430-06024	. CIRCLIP (E-6φ)	3
※	701-48152-20	. KNOB, free accel. (Left) (For Twin)	1 U.R.	36	701-48345-30	. CABLE END, remote control 2	2
13	701-48243-00	. BUSHING 3	1	37	701-48261-00	. ARM, throttle (Right)	1 U.R.
14	701-48198-18	. WASHER, wave 3	1	※	701-48261-10	. ARM, throttle (Left) (For Twin)	1 U.R.
15	701-48281-00	. SCREW 1	3	38	701-48358-00	. ANCHOR, cable 2	1
16	701-48289-00	. SCREW 4	4	39	701-82550-50	. STOP SWITCH ASS'Y	1
17	701-48268-00	. SPACER 3	1	40	701-48126-00	. GRAPHIC	1
18	701-48213-00	. BACK PLATE	1	41	701-48263-00	. SCREW 3 (M4x10mm)	1
19	92780-06025	. SCREW, flathead	2	42	701-82594-00	. CLAMP	1
20	701-48255-00	. COLLAR 1	1	43	701-48291-00	. ATTACHMENT (For Twin)	1
21	97395-06018	. BOLT	2	44	701-48287-00	. WASHER	3
22	702-48288-00	. WASHER, plain	1	45	95380-06600	. NUT	3
				OPTIONAL PARTS			
46	701-48280-00	NEUTRAL LOCK KIT	1				

※Not shown



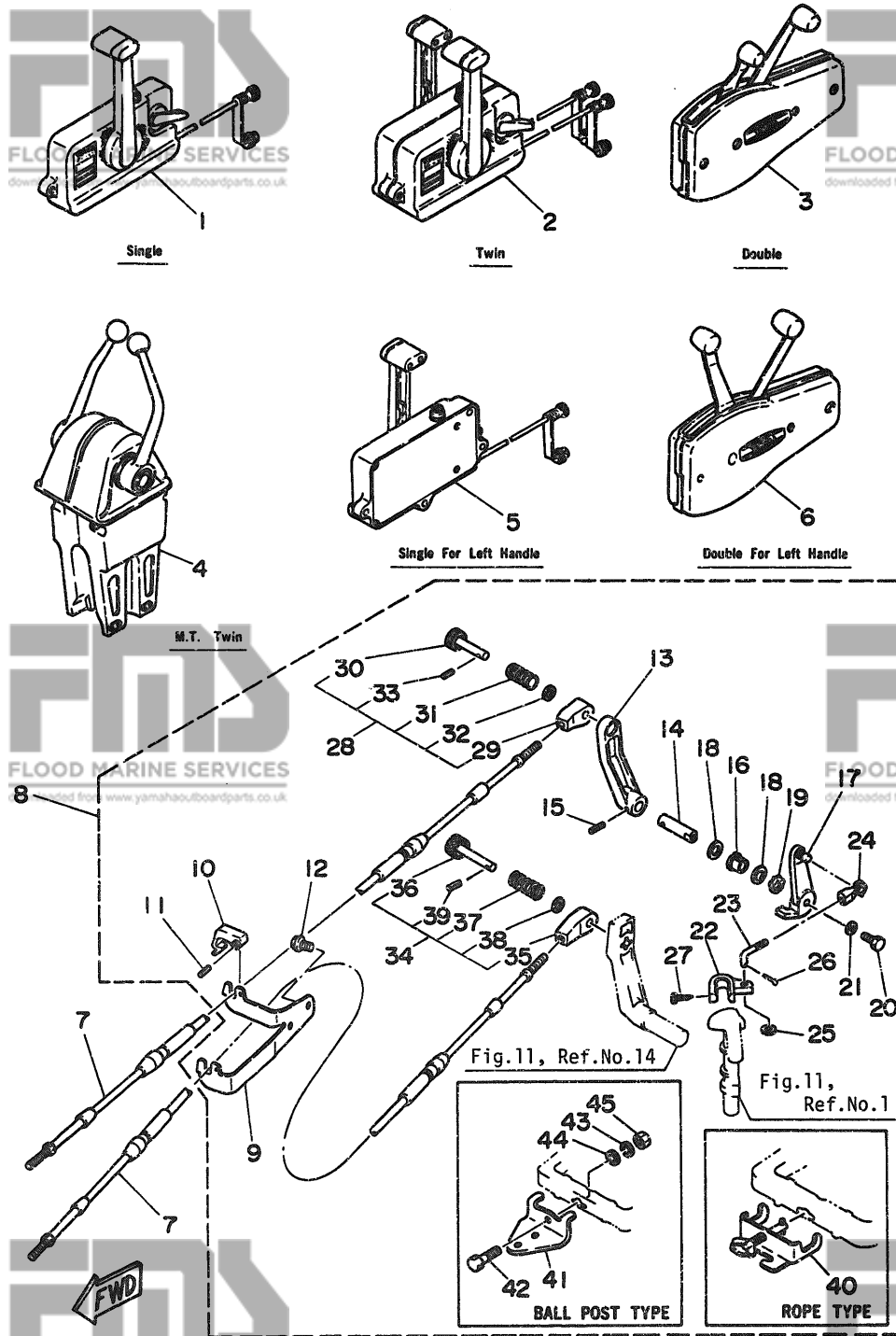


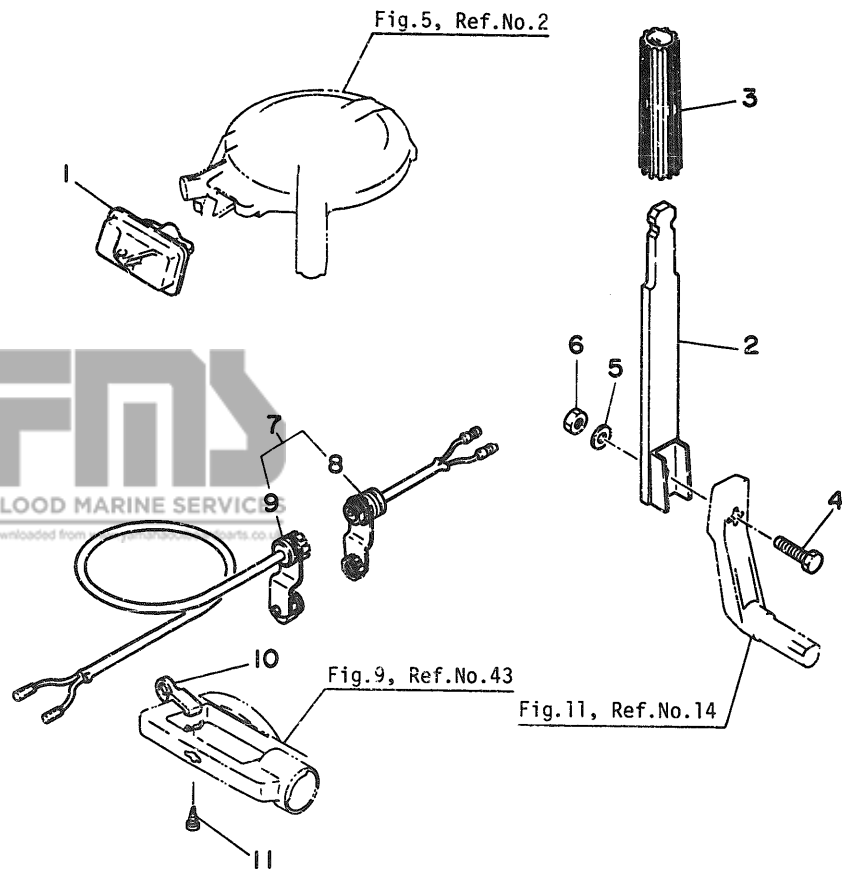
Fig. 21 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
▲ 1	701-48101-10	REMOTE CONTROL ASS'Y 1	1 U.R.	17	661-41632-50-94	LEVER, magneto control 2	1
▲ 2	701-48110-22	REMOTE CONTROL ASS'Y 2	1 U.R.	18	90202-10024	WASHER, plate	2
3	701-48110-31	REMOTE CONTROL ASS'Y 3	1 U.R.	19	90206-10M11	WASHER, wave	1
4	701-48110-80	REMOTE CONTROL ASS'Y 4	1 U.R.	20	97313-05014	BOLT	1
5	701-48102-10	REMOTE CONTROL ASS'Y 1	1 U.R.	21	92903-05600	WASHER	1
6	701-48120-31	REMOTE CONTROL ASS'Y 3	1 U.R.	22	661-41633-50-94	LEVER, magneto control 3	1
7	70148310-10	CABLE, remote control (6F)	2 U.R.	23	661-41239-50	JOINT, link 1	1
	701-48310-20	CABLE, remote control (7F)	2 U.R.	24	662-41237-00	JOINT, link 2	1
	701-48310-40	CABLE, remote control (8F)	2 U.R.	25	90202-05088	WASHER	1
	701-48310-60	CABLE, remote control (9F)	2 U.R.	26	91490-25012	PIN, cotter	1
	701-48310-90	CABLE, remote control (11F)	2 U.R.	27	97780-50520	SCREW	1
	701-48320-00	CABLE, remote control (12F)	2 U.R.	28	682-48340-50	CABLE END ASS'Y (Throttle)	1
	701-48320-20	CABLE, remote control (13F)	2 U.R.	29	682-48344-50	CABLE END, remote control 1	1
	701-48320-30	CABLE, remote control (14F)	2 U.R.	30	617-48361-90	HOOK, cable	1
	701-48320-50	CABLE, remote control (15F)	2 U.R.	31	90501-10264	SPRING	1
	701-48320-60	CABLE, remote control (16F)	2 U.R.	32	92990-08600	WASHER	1
	701-48320-80	CABLE, remote control (17F)	2 U.R.	33	91690-30012	PIN, spring	1
	701-48320-90	CABLE, remote control (18F)	2 U.R.	34	682-48330-50	CABLE END ASS'Y (Shift)	1
8	6G1-48501-00-EJ	ATTACHMENT KIT (Rope Type)	1	35	682-48346-50	CABLE END, remote control 3	1
	(Ref. No. 9 to 40)			36	617-48331-90	HOOK, cable	1
	6G1-48501-10-EJ	ATTACHMENT KIT (Ball Post Type)	1	37	90501-10071	SPRING	1
	(Ref. No. 9 to 39, 41 to 45)			38	92990-08600	WASHER	1
9	6G1-48531-50	BRACKET, remote control 1	1	39	91590-30012	PIN, spring	1
10	682-48538-50	CLAMP, cable	2	40	700-48510-12	STEERING HOOK ASS'Y	1
11	91690-30012	PIN, spring	2		BALL POST TYPE		
12	90105-06M23	BOLT	2	41	676-48511-10	HOOK, steering	1
13	661-41631-50-EJ	LEVER, magneto control 1	1	42	97375-10040	BOLT	1
14	6G1-41635-50	SHAFT, link connecting	1	43	92990-10100	WASHER	1
15	91690-40016	PIN, spring	1	44	92990-10600	WASHER	1
16	90386-10009	BUSHING	1	45	90185-10051	NUT, self-locking	1

▲ See Fig. 20 for detail service parts.

Fig. 22 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
VERTICAL STARTER				CONCENT 2P			
1	6G1-15758-80-EJ	GUIDE, wire	1	7	682-84330-00	CONCENT 2P ASS'Y	1
TOP MOUNT SHIFT				8	682-84381-00	2P CONCENT	1
2	6G1-44159-00-EJ	HANDLE, gear shift 2	1	9	682-84382-00	2P CONCENT	1
3	646-42119-02	GRIP, steering handle	1	10	682-84387-00	HOLDER	1
4	97313-06035	BOLT	1	11	97780-50512	SCREW	1
5	92990-06600	WASHER	1				
6	95380-06600	NUT	1				



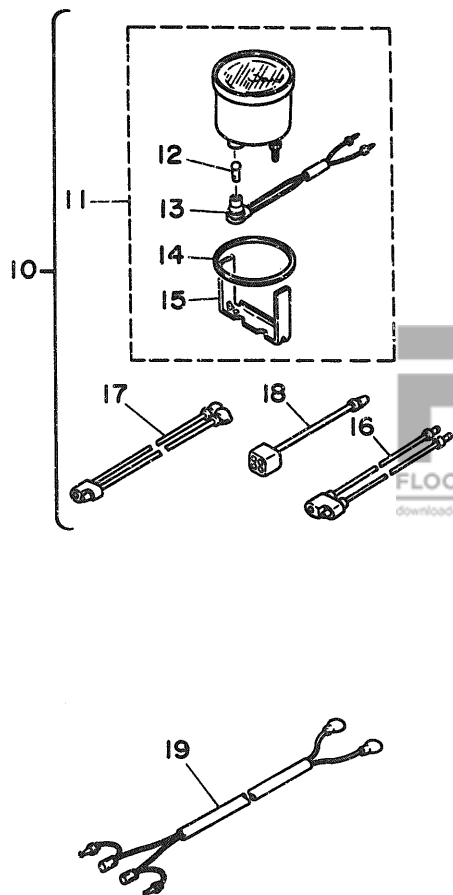
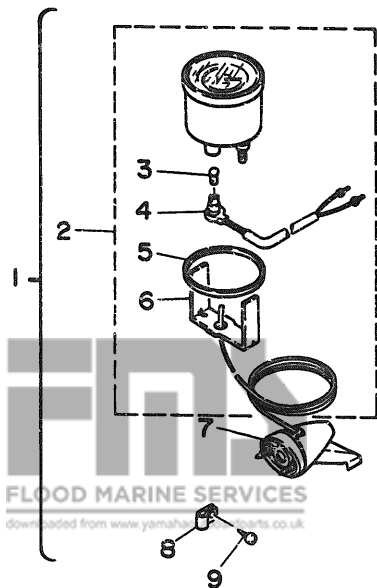


Fig. 23 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-W0081-00	SPEEDOMETER KIT	1	12	688-83516-00	. . BULB (12V-1.7W)	1
2	688-83510-01	. SPEEDOMETER ASS'Y	1	13	688-83536-00	. . SOCKET, meter	1
3	688-83516-00	. . BULB (12V-1.7W)	1	14	688-83523-00	. . DAMPER	1
4	688-83536-00	. . SOCKET, meter	1	15	688-83544-00	. . PLATE, fitting	1
5	688-83523-00	. . DAMPER	1	16	676-82553-G0	. EXTENSION, wire lead	1
6	688-83514-00	. . PLATE, fitting	1	17	663-82541-09	. WIRE, lead	1
7	688-83556-01	. SENDER	1	18	676-82529-G0	. CONNECTOR	2
8	90601-31402	. CLIP, nylon 14	5	19	689-83553-20	EXTENSION, wire lead LAMP SWITCH	1
9	97780-40116	. SCREW, panhead tapping	5	20	688-82520-00	LAMP SWITCH ASS'Y	1 U.R.
10	676-W0080-01	TACHOMETER KIT	1	21	688-82560-00	SWITCH, lamp	1 U.R.
11	688-83540-00	. TACHOMETER ASS'Y	1				

Fig. 24 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
		STOP SWITCH (5m)				STOP SWITCH EXTENSION (Remo-Con Type)	
1	689-82550-11	STOP SWITCH ASS'Y	1	7	689-82553-10	EXTENSION, wire lead (For Stop Switch)	1
2	689-82553-20	EXTENSION, wire lead	1	8	689-84340-00	SOCKET CORD ASS'Y (For Stop Switch Extension)	1
		KILL SWITCH (5m)				VOLTAGE REGULATOR	
3	689-82575-12	KILL SWITCH ASS'Y	1	9	663-81910-10	VOLTAGE REGULATOR ASS'Y	1
4	682-82556-00	STOPPER ASS'Y	1				
5	689-82553-20	EXTENSION, wire lead	1				
		KILL SWITCH					
6	6A0-82550-01	STOP SWITCH ASS'Y	1				

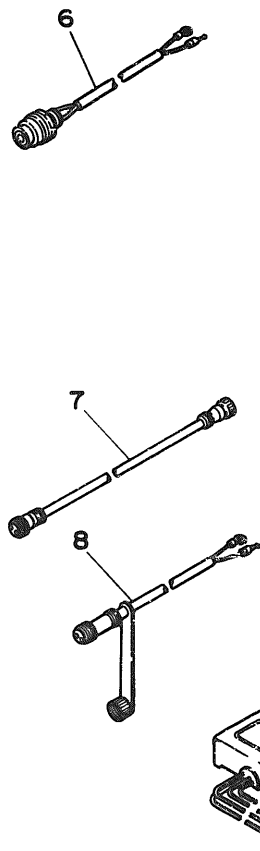
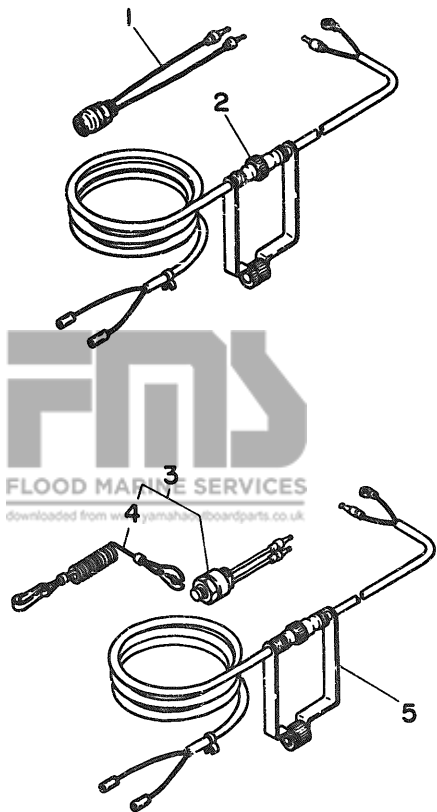


Fig. 25 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-W0093-00	CARBURETOR REPAIR KIT	1	21	661-11193-00	. GASKET, head cover	1
2	679-14923-00	. SCREW, adjusting	1	22	661-41112-00	. GASKET, exhaust inner cover	2
3	661-14966-00	. CAP	1	23	661-45113-00	. GASKET, upper casing	1
4	661-14126-00	. PACKING	1	24	661-41133-00	. GASKET, exhaust manifold	1
5	676-14966-00	. CAP	1	25	661-W0001-20	LOWER UNIT GASKET KIT	1
6	661-14984-00	. GASKET, float chamber	1	26	90430-08020	. GASKET	3
7	90159-04W00	. SCREW, with washer	1	27	93101-11M23	. OIL SEAL	2
8	661-14985-00	. FLOAT COMP.	1	28	93101-15074	. OIL SEAL	2
9	661-14546-00	. VALVE, float	1	29	93210-49046	. O-RING	1
10	676-14186-00	. PIN, valve	1	30	661-44315-00	. GASKET, water pump	1
11	688-14548-00	. PIN, arm	1	31	647-44366-00	. WATER SEAL	1
12	661-W0001-00	POWER HEAD GASKET KIT	1	32	661-45315-00	. PACKING, lower casing	1
13	661-14984-00	. GASKET, float chamber	1	33	661-W0078-00	WATER PUMP REPAIR KIT	1
14	661-13621-00	. PACKING, valve seat	1	34	661-44315-00	. GASKET, water pump	1
15	661-13645-00	. GASKET, intake manifold	1	35	661-44322-00	. INSERT, cartridge	1
16	661-14198-00	. GASKET	1	36	661-44323-00	. OUTER PLATE, cartridge	1
17	93210-54M54	. O-RING	1	37	647-44366-00	. WATER SEAL	1
18	93102-20M15	. OIL SEAL	2	38	661-44352-00	. IMPELLER	1
19	93210-42159	. O-RING	1	39	661-44328-00	. PLATE	2
20	93101-11M23	. OIL SEAL	1	40	97395-06045	. BOLT	4

NUMERICAL INDEX

FLOOD MARINE SERVICES

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PART NO.	REF. NO.
6A0-82550-01	24- 6
6A1-42792-00	8-23
6E0-28100-00	6-26
6E0-42159-00	10-20
6E0-42816-00	8- 4
6E0-43118-00	9- 5
6E7-81303-A0	15- 7
	17- 7
6E7-85520-70	15- 5
	17- 5
6E7-85580-70	15- 6
	17- 6
6E9-41237-00	11-11
6F5-82540-00	19-15
6G1-W0001-00	1-26
	25-12
6G1-W0001-20	13-50
	25-25
6G1-W0004-00	3- 2
6G1-W0070-20	7-10
6G1-W0078-0A	13-52
6G1-W0078-00	13-51
	25-33
6G1-W0090-00-EJ	1- 1
6G1-W0090-20-EJ	1- 1
6G1-W0093-00	4-37
	25- 1
6G1-W4591-00-36	14-10
6G1-11191-00-9M	1-17
6G1-11193-00	1-18
	25-21
6G1-11400-00	2- 1
6G1-11412-00	2- 2
6G1-11422-00	2- 3
6G1-11432-00	2- 4
6G1-11442-00	2- 5
6G1-11515-00-94	2-11
6G1-11610-00	2-16
6G1-11631-00-98	2-15
6G1-11633-00	2-18
6G1-11651-00	2-10
6G1-11681-00	2- 6
6G1-13610-00	3- 1
6G1-13621-00	3- 3
	25-14
6G1-13641-00-94	3- 4
6G1-13645-00	3- 5
	25-15

PART NO.	REF. NO.
6G1-14126-00	4- 6
	25- 4
6G1-14198-00	3- 6
	25-16
6G1-14301-00	4- 1
6G1-14398-00	4-18
6G1-14417-00	3- 8
6G1-14418-00	3- 9
6G1-14497-00	11- 7
6G1-14527-00	4- 5
6G1-14546-00	4-21
	25- 9
6G1-14947-00	4-15
6G1-14948-05	4- 7
6G1-14966-00	4- 4
	25- 3
6G1-14980-00	4-14
6G1-14984-00	4-13
	25- 6
6G1-14985-00	4-20
	25- 8
6G1-14992-00	4-19
6G1-15100-00-94	1- 2
6G1-15359-00-94	1- 6
6G1-15396-00-9M	1-10
6G1-15705-00	5-11
6G1-15710-80	5- 1
6G1-15711-80-94	5- 2
6G1-15714-00	5- 3
6G1-15717-00	5- 5
6G1-15723-00-94	5-19
6G1-15755-00	5-13
6G1-15758-00	5-15
6G1-15758-80-EJ	22- 1
6G1-15761-00	7- 5
6G1-15762-00	5-16
6G1-15771-00-94	5-21
6G1-15772-00-94	5-22
6G1-24304-00	6-18
6G1-24411-00	4-34
6G1-24412-00	4-33
6G1-24421-00	4-36
6G1-24431-00	4-35
6G1-24432-00	4-31
6G1-24452-00	4-30
6G1-24471-00	4-32
6G1-26301-00	10-22

PART NO.	REF. NO.
6G1-26326-00	8-17
6G1-28116-00	6-27
6G1-28170-00	6-28
6G1-41111-00-9M	1-20
6G1-41112-00	1-21
	25-22
6G1-41113-00-9M	1-22
6G1-41131-00-9M	12- 6
6G1-41133-00	12- 7
	25-24
6G1-41211-00	11-12
6G1-41238-00	11- 9
6G1-41238-50	21-23
6G1-41256-00	3-11
6G1-41271-00	3-13
6G1-41283-00	11- 3
6G1-41611-00	16- 4
6G1-41612-00	16- 5
6G1-41615-00	16- 9
6G1-41631-00	11- 1
6G1-41631-50-EJ	21-13
6G1-41632-50-94	21-17
6G1-41633-50-94	21-22
6G1-41635-50	21-14
6G1-41638-00	11- 2
6G1-41661-00	11- 4
6G1-41662-00	11-19
6G1-42111-00-EJ	10- 1
6G1-42125-00	10- 8
6G1-42126-00	10- 9
6G1-42131-00	10- 6
6G1-42137-00	10-13
6G1-42138-00	10-19
6G1-42177-00	10-12
6G1-42511-00-EJ	9-43
6G1-42528-00	9-24
6G1-42529-00	9-28
6G1-42535-00	9-49
6G1-42537-00	9-50
6G1-42538-00	9-51
6G1-42542-00	3-14
6G1-42551-00	9-48
6G1-42610-21-EJ	7- 1
6G1-42613-00-EJ	7- 2
6G1-42615-00	7- 6
6G1-42647-00	7- 7
6G1-42651-00	7- 8
6G1-42677-01	7-11

PART NO.	REF. NO.
6G1-42678-20	7-12
6G1-42683-00	7-13
6G1-42711-00-EJ	8- 1
6G1-42716-00	8-21
6G1-42719-80	8- 8
6G1-42724-00	8-12
6G1-42725-00	8-13
6G1-42726-00	8-14
6G1-42727-00	8-15
6G1-42731-00-36	9-41
6G1-42748-00	8-16
6G1-42767-00	8- 9
6G1-42815-00-EJ	8- 2
6G1-43111-00-EJ	9- 1
6G1-43112-00-EJ	9- 2
6G1-43116-00	9- 4
6G1-43136-00	9-11
6G1-43160-00	9-18
6G1-43311-00-EJ	9-21
6G1-43318-00	9-36
6G1-43373-00	9-27
6G1-43614-00	9-32
6G1-43615-00	9-40
6G1-43659-00	9-33
6G1-43681-00	9-35
6G1-44110-00	11-24
6G1-44111-00	11-14
6G1-44116-00	11-21
6G1-44121-00	11-18
6G1-44125-00	19-18
6G1-44145-00	11-27
6G1-44146-00	11-28
6G1-44150-00	13-46
6G1-44150-10	13-46
6G1-44150-20	13-46
6G1-44159-00-EJ	22- 2
6G1-44194-00	16-16
6G1-44311-00	13-21
6G1-44315-00	13-22
	25-30
	25-34
6G1-44322-00	13-23
	25-35
6G1-44322-40	13-53
6G1-44323-00	13-24
	25-36
6G1-44323-40	13-54
6G1-44328-00	13-27

PART NO.	REF. NO.
6G1-44328-00	25-39
6G1-44352-00	13-26
	25-38
6G1-44361-00	14- 3
6G1-44361-10	14- 3
6G1-44361-20	14- 3
6G1-44365-00	14- 4
6G1-44511-00-EJ	9-44
6G1-44514-00	9-45
6G1-44516-00	9-46
6G1-44532-00	9-29
6G1-44551-00-EJ	9-53
6G1-44552-00-EJ	9-54
6G1-44555-00	9-55
6G1-44557-00	9-56
6G1-45111-00-EJ	12- 1
6G1-45111-10-EJ	12- 1
6G1-45113-00	12- 2
	25-23
6G1-45135-00	12-10
6G1-45211-20-EJ	12-12
6G1-45251-00	13- 6
6G1-45300-00-EJ	13- 1
6G1-45300-10-EJ	13- 1
6G1-45311-00-EJ	13- 2
6G1-45315-00	13-48
	25-32
6G1-45316-09	13-11
6G1-45317-09	13- 3
6G1-45331-00-9M	13-10
6G1-45361-00-EJ	13-15
6G1-45362-09	13-16
6G1-45511-00	13-29
6G1-45511-10	13-29
6G1-45511-20	13-29
6G1-45533-00-19	13-34
6G1-45533-00-20	13-34
6G1-45533-00-21	13-34
6G1-45533-00-22	13-34
6G1-45551-00	13-33
6G1-45560-00	13-35
6G1-45571-00	13-37
6G1-45611-00	13-45
6G1-45616-00	14-11
6G1-45631-00	13-40
6G1-45632-00	13-41
6G1-45635-00	13-44
6G1-45941-00-36	14- 9

PART NO.	REF. NO.
6G1-45943-00-36	14- 9
6G1-45947-00-36	14- 9
6G1-45987-00	14- 5
6G1-48501-00-EJ	21- 8
6G1-48501-10-EJ	21- 8
6G1-48531-50	21- 9
6G1-81945-00	19- 3
6G1-81970-60	19-12
6G1-82105-00	19- 7
6G1-82117-00	19- 8
6G1-82362-00	19-10
6G1-82370-20	16-11
6G1-82554-00	19-16
6G1-82590-00	19- 6
6G1-83557-00	16-15
6G1-85500-A0	17- 1
6G1-85500-F0	15- 1
6G1-85509-70	15- 4
	17- 4
6G1-85515-70	15-16
	17-16
6G1-85548-70	15-13
	17-13
6G1-85550-40	17- 2
6G1-85550-70	15- 2
6G1-85560-F0	15- 3
	17- 3
6G1-85570-00	15- 1
6H6-14301-00	4- 1
6H6-14947-00	4-15
6H6-41131-00-9M	12- 6
6H6-42610-20-EJ	7- 1
6H6-42678-20	7-12
6H8-W0090-00-EJ	1- 1
6H8-14301-00	4- 1
6H8-14947-00	4-15
6H8-41131-00-9M	12- 6
6Y0-24203-80-24	6- 1
6Y0-24275-60	6- 6
6Y0-24306-01	6-10
6Y1-24246-00	6- 2
6Y1-24255-80	6- 3
6Y1-24257-00	6- 4
6Y1-24360-00	6-12
6Y1-48331-90	21-36
6Y1-48361-90	21-30
6Z0-43114-00	9- 3
6Z6-28193-01-94	6-25

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
630-24329-00	6- 7	682-42724-40	19- 9	689-82553-10	24- 7	701-48282-00	20-27	90159-04M00	25- 7	90501-10326	4-11		
646-24251-01	6-21	682-48330-50	21-34	689-82553-20	24- 2	701-48283-00	20-41	90170-10113	15-19	90501-18M00	9-25		
646-42119-02	22- 3	682-48340-50	21-28		24- 5	701-48287-00	20-44	90171-10M01	14- 7	90501-23215	10-15		
647-24610-02	6- 5	682-48344-50	21-29	689-82575-12	24- 3	701-48289-00	20-16	90185-08M00	9-13	90508-10M15	9-37		
647-44366-00	13-25	682-48346-50	21-35	689-83553-20	23-19	701-48291-00	20-43	90185-10051	21-45	90508-10M16	9-38		
	25-31	682-48538-50	21-10	689-84340-00	24- 8	701-48310-20	21- 7	90201-06M30	5- 7	90508-14M17	9-39		
	25-37	682-81800-11	18- 1	695-41613-00	16- 6	701-48310-40	21- 7	90201-10M14	14- 6	90510-08M03	5- 4		
647-45567-00	13-39	682-81809-10	18- 3	696-85540-10	16-12	701-48310-60	21- 7	90201-10126	15-20	90601-31402	23- 8		
650-24351-00	6-14	682-81810-11	18- 5	700-48510-12	21-40	701-48310-90	21- 7	90201-15M89	13-38	90890-44372	5-12		
	6-17	682-81811-10	18- 9	701-48101-10	20- 1	701-48320-00	21- 7	90201-41303	2-14	91490-12008	10-10		
654-45633-00	13-42	682-81812-10	18-10		21- 1	701-48320-20	21- 7	90202-05088	10-23	91490-25012	21-26		
655-24305-01	6-15	682-81813-10	18- 8	701-48102-10	21- 5	701-48320-30	21- 7		21-25	91490-25020	19-19		
655-44147-00	12-11	682-81820-10	18- 5	701-49110-22	20- 1	701-48320-50	21- 7	90202-10024	21-18	91490-30020	14- 8		
	13-47	682-81822-42-94	18-16		21- 2	701-48320-60	21- 7	90202-35M24	10- 3	91609-20008	2-13		
656-43165-01	9-20	682-81826-10	18-13	701-48110-31	21- 3	701-48320-80	21- 7	90206-10M11	21-19	91690-20010	11-25		
661-41262-02	3-12	682-81830-10	18-12	701-48110-80	21- 4	701-48320-90	21- 7	90206-12052	8- 5	91690-30008	9-19		
	11-13	682-81832-10	18-11	701-48120-31	21- 6	701-48345-30	20-36	90206-35M11	10- 2	91690-30012	21-11		
662-41237-00	21-24	682-81833-10	18- 4	701-48126-00	20-40	701-48358-00	20-38	90209-18112	2- 9		21-33		
662-41237-01	11-10	682-81840-10	18- 7	701-48152-11	20-12	701-82550-50	20-39	90254-04M00	9- 6		21-39		
663-14159-00	4-23	682-81850-10	18- 2	701-48152-20	20-12	701-82594-00	20-42	90266-04M00	7- 9	91690-30016	9- 9		
663-14523-00	4-12	682-81941-11	19- 1	701-48153-12	20-33	70148310-10	21- 7	90269-02001	10-14	91690-40016	21-15		
663-24268-00	6- 9	682-82556-00	24- 4	701-48189-11	20-31	702-48237-00	20- 8	90280-03024	13-31	92780-06025	20-19		
663-45119-00	9-23	682-84380-00	22- 7	701-48196-11	20- 6	702-48238-00	20- 9	90280-04006	15-18	92902-05100	15- 9		
663-81910-10	24- 9	682-84381-00	22- 8	701-48197-10	20- 1	702-48288-00	20-22	90340-08014	13- 9		15-12		
663-82370-01	16-11	682-84382-00	22- 9	701-48198-18	20-14	90101-08M73	9-10	90386-08032	10-18		17- 9		
663-82541-09	23-17	682-84387-00	22-10	701-48213-00	20-18	90105-06M14	1-19	90386-10009	21-16	92903-04100	4-10		
664-42119-00	10-11	688-W0081-00	23- 1	701-48221-00	20- 5		5-17	90386-12M45	8- 3		4-29		
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PART NO.	REF. NO.	PART NO.	REF. NO.
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93101-11M23	1-13	95895-06030	12- 4
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	25-27		9-57
93101-15074	13-18	97313-05014	21-20
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93102-20M15	1- 8	97313-06016	1- 9
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93430-06024	20-35		25-40
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93450-13022	2-19	97395-08016	9-42
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94701-00217	1-24	97802-05016	15-10
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94702-00271	1-24	97802-05020	15-11

PART NO.	REF. NO.	PART NO.	REF. NO.
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	16- 7		
97803-05016	11-16		
97803-05025	19-13		
97890-05012	10-21		
97890-06030	8- 6		
98190-05025	10-17		
98502-04008	4-24		
98580-05010	20-32		
98580-05015	6- 8		
98902-03006	4-26		

PART NO.	REF. NO.
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