# 50D (6H5)

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# FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 50D '85 (6H5). When you are ordering replacement parts for the 50D '85 (6H5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

| | |
|---|---|
| U.R. | Use size (thickness) and/or number as required. |
| U.N. | Use as many as you need. |
| A.P. | Alternate Parts |
| S.T.D. | Standard |
| O.S. | Over Size |

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot ( . ) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

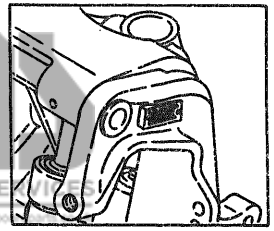
4. Indication of No. of constituent parts for assembly.
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

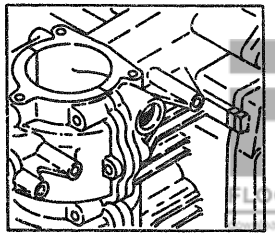
EXAMPLE

| Part No. | Description | Q'ty | Remarks |
|---|---|---|---|
| 6E0-85500-70 | C.D.I. MAGNETO ASS'Y | 1 | |
| 6E0-85550-70 | . ROTOR ASS'Y | 1 | |
| 6E0-15723-00-94 | . . PULLEY, starter | 1 | |

5. Initial Serial No. and Color Code

| | | |
|---|---|---|
| Ⓐ Engine Serial No. | 50DE | S:020404 and following<br>L:320823 and following |
| | 50DET | S:050171 and following<br>L:350186 and following |
| | 50DR | S:150193 and following<br>L:450234 and following |





| Color Code | Color Name | Abbreviate |
|---|---|---|
| EJ | METALIC MARINE BLUE | MMB |
| 36 | CLEAN WHITE | W |



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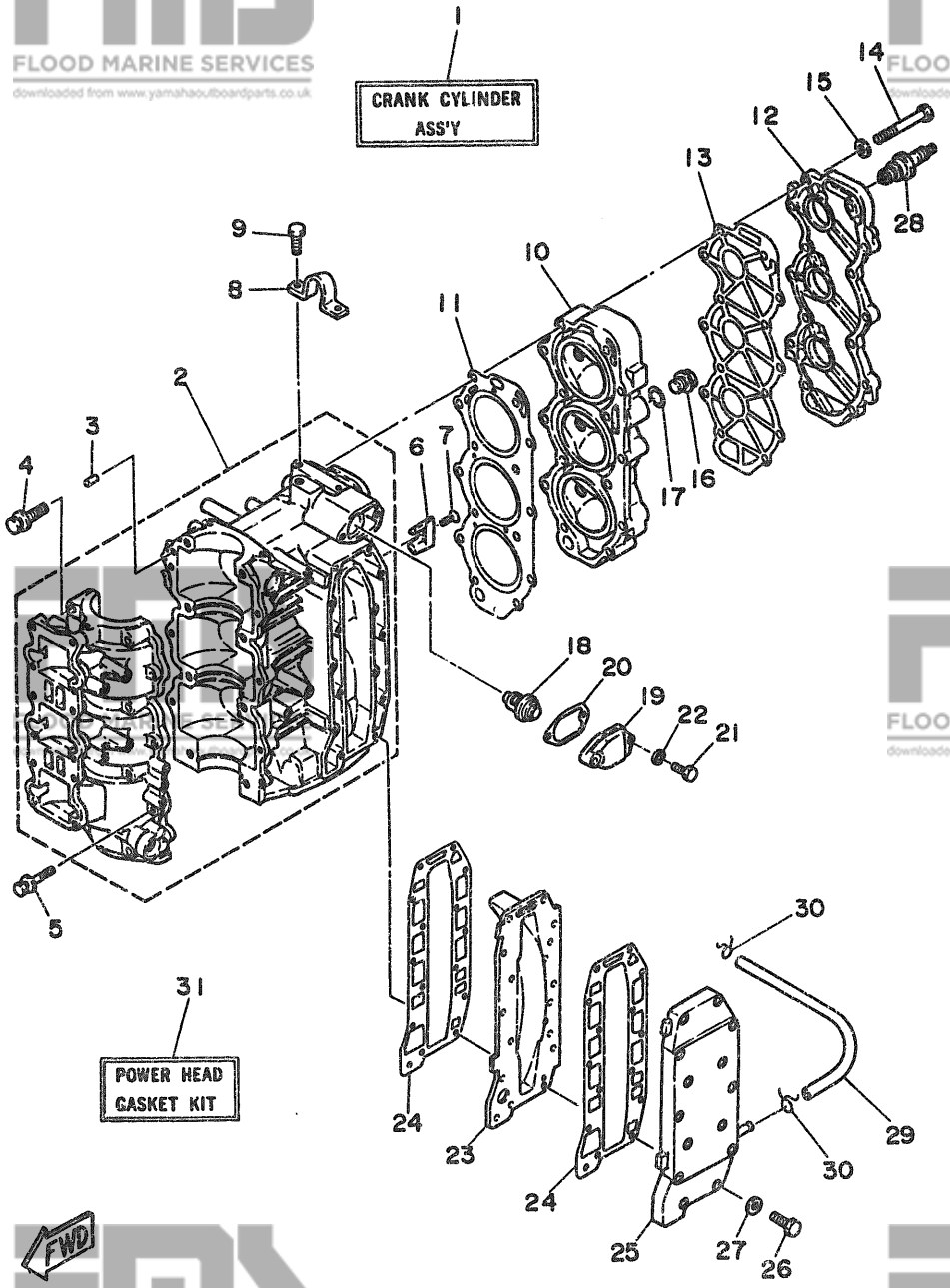
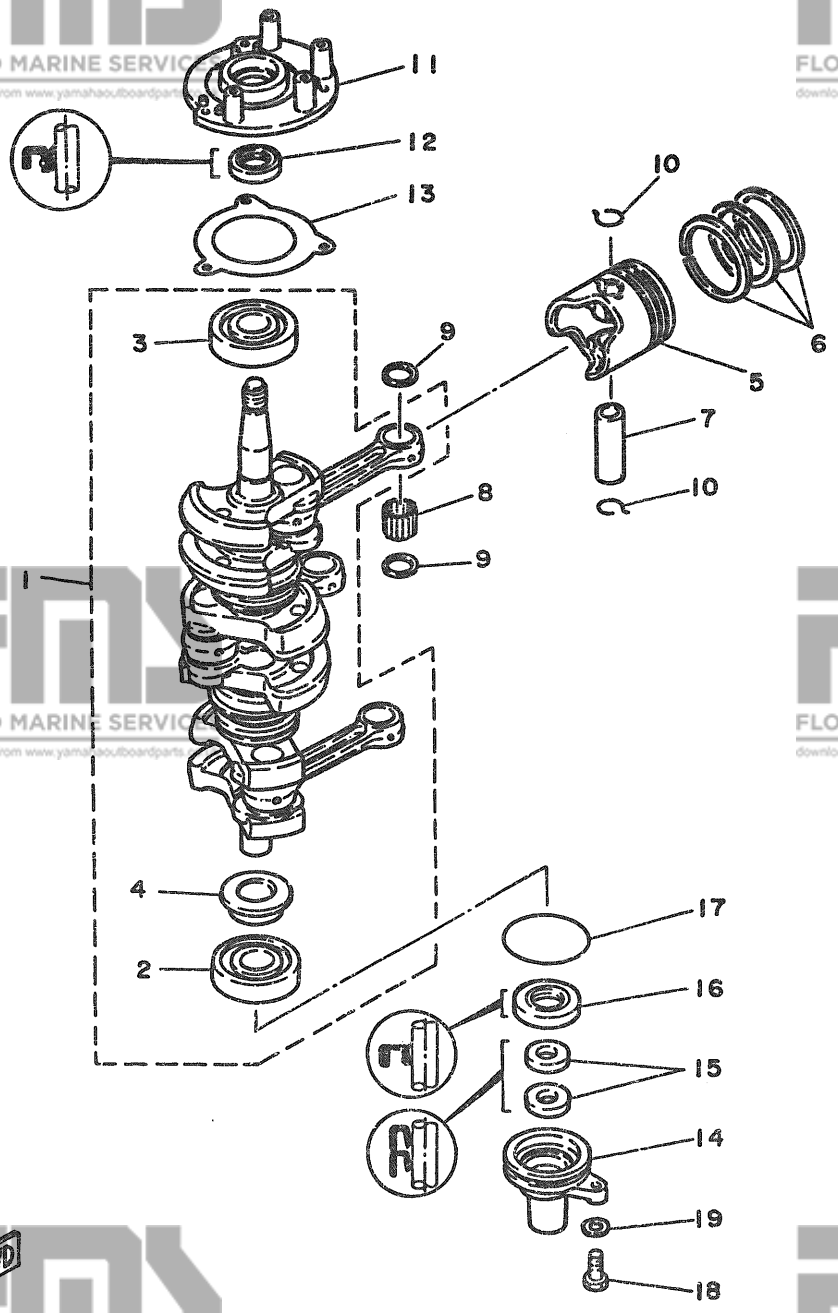
## Fig. 1 CRANKCASE & CYLINDER




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H5-W0090-00-EJ | CRANK CYLINDER ASS'Y (With STD Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19) | 1 U.R. |
| ※ | 6H5-W0090-50-EJ | CRANK CYLINDER ASS'Y (With Resistor Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19) | 1 U.R. |
| 2 | 6H4-15100-00-94 | CRANKCASE ASS'Y | 1 |
| 3 | 93606-12019 | PIN, dowel | 2 |
| 4 | 90119-08M19 | BOLT, with washer | 8 |
| 5 | 90119-06M13 | BOLT, with washer | 6 |
| 6 | 688-11325-00 | ANODE | 2 |
| 7 | 98680-04016 | SCREW, flathead | 2 |
| 8 | 6H4-11119-00 | HANGER, engine | 1 |
| 9 | 97313-06014 | BOLT | 2 |
| 10 | 6H4-11111-00-94 | HEAD, cylinder | 1 |
| 11 | 6H4-11181-00 | GASKET, cylinder head | 1 |
| 12 | 6H4-11191-00-9M | COVER, cylinder head | 1 |
| 13 | 6H4-11193-00 | GASKET, head cover | 1 |
| 14 | 97313-08065 | BOLT | 14 |
| 15 | 92903-08600 | WASHER | 14 |
| 16 | 90340-14M00 | PLUG, straight screw | 1 |
| 17 | 90430-14115 | GASKET | 1 |
| 18 | 688-12411-00 | THERMOSTAT | 1 |
| 19 | 6H4-12413-00-9M | COVER, thermostat | 1 |
| 20 | 6H4-12414-00 | GASKET, thermostat | 1 |
| 21 | 97313-06025 | BOLT | 2 |
| 22 | 92903-06600 | WASHER | 2 |
| 23 | 6H4-41111-00-9M | INNER COVER, exhaust | 1 |
| 24 | 6H4-41114-00 | GASKET, exhaust cover | 2 |
| 25 | 6H4-41113-00-9M | OUTER COVER, exhaust | 1 |
| 26 | 97395-06035 | BOLT | 14 |
| 27 | 92990-06600 | WASHER | 14 |
| 28 | 94701-00160 | PLUG, spark (B8HS 10) NGK | 3 U.R. |
| ※ | 94702-00247 | PLUG, spark (BR8HS 10) NGK | 3 U.R. |
| 29 | 90445-09M37 | HOSE 2 | 1 |
| 30 | 90467-08004 | CLIP | 2 |
| ■31 | 6H4-W0001-00 | POWER HEAD GASKET KIT | 1 |

※Not shown
■See Fig. 32 for detail service parts.

## Fig. 2 CRANK & PISTON




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-11400-00 | CRANK ASS'Y | 1 |
| 2 | 93306-30510 | . BEARING | 1 |
| 3 | 93306-30502 | . BEARING | 1 |
| 4 | 6H4-11445-00 | . SPACER | 1 |
| 5 | 6H4-11631-00-96 | PISTON (S.T.D.) | 3 |
| ※ | 6H4-11635-00 | PISTON (1st O.S.) | 3 A.P. |
| ※ | 6H4-11636-00 | PISTON (2nd O.S.) | 3 A.P. |
| 6 | 6H4-11610-00 | PISTON RING SET (S.T.D.) | 3 |
| ※ | 6H4-11610-10 | PISTON RING SET (1st O.S.) | 3 A.P. |
| ※ | 6H4-11610-20 | PISTON RING SET (2nd O.S.) | 3 A.P. |
| 7 | 648-11633-00 | PIN, piston | 3 |
| 8 | 93602-20M02 | PIN, dowel B | 93 |
| 9 | 6H4-11641-00 | WASHER, piston pin | 6 |
| 10 | 6H4-11634-00 | CLIP, piston pin | 6 |
| 11 | 6H4-15359-00-94 | HOUSING, oil seal | 1 |
| 12 | 93102-23096 | OIL SEAL | 1 |
| 13 | 6H4-15369-00 | GASKET, oil seal housing | 1 |
| 14 | 6H4-15396-00-9M | HOUSING, oil seal | 1 |
| 15 | 93104-16M01 | OIL SEAL | 2 |
| 16 | 93102-25M04 | OIL SEAL | 1 |
| 17 | 93210-58M21 | O-RING | 1 |
| 18 | 97313-06020 | BOLT | 1 |
| 19 | 92990-06600 | WASHER | 1 |

※Not shown

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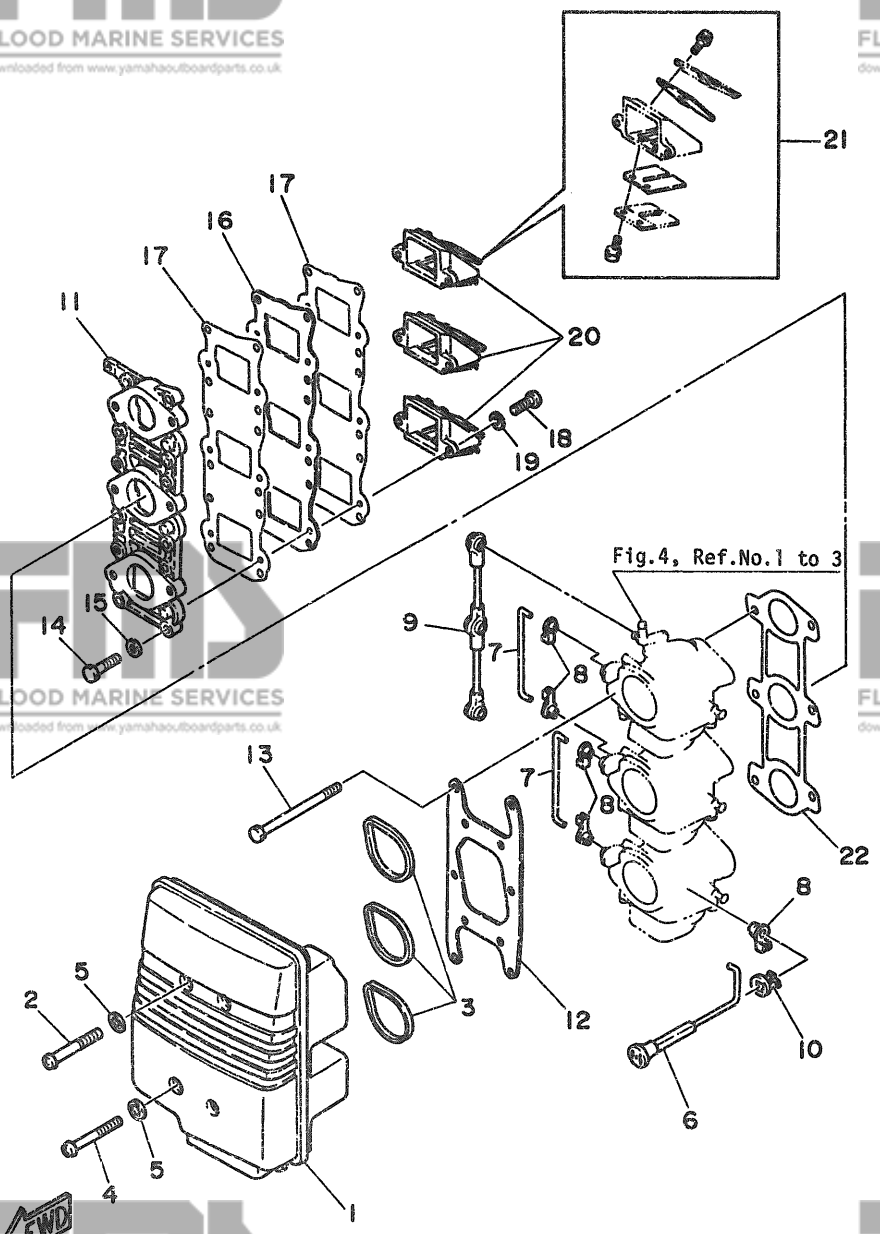
## Fig. 3 INTAKE

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|---|---|---|---|
| 1 | 6H4-14431-00 | SILENCER 1 | 1 | 12 | 6H4-14406-00 | HINGE | 1 |
| 2 | 97803-06040 | SCREW | 2 | 13 | 97313-06095 | BOLT | 6 |
| 3 | 6H3-14457-00 | SEAL | 3 | 14 | 97313-06025 | BOLT | 12 |
| 4 | 97803-06055 | SCREW | 2 | 15 | 92903-06600 | WASHER | 12 |
| 5 | 92990-06400 | WASHER | 4 | 16 | 6H4-13624-00-94 | PLATE, reed valve | 1 |
| 6 | 6H4-41271-00 | KNOB, choke | 1 | 17 | 6H4-13621-00 | PACKING, valve seat | 2 |
| 7 | 6H4-41257-00 | ROD, choke link 2 | 2 | 18 | 97803-05014 | SCREW, panhead | 6 |
| 8 | 661-41262-02 | JOINT, choke lever | 5 | 19 | 92903-05600 | WASHER | 6 |
| 9 | 6H4-41217-00 | ROD, accel. lever 1 | 1 | 20 | 6H5-13610-00 | REED VALVE ASS'Y | 3 |
| 10 | 689-41273-00 | GROMMET | 1 | 21 | 6H4-W0004-00 | . REED SET | 3 |
| 11 | 6H4-13641-01-94 | MANIFOLD, intake 1 | 1 | 22 | 6H4-14198-00 | GASKET | 1 |



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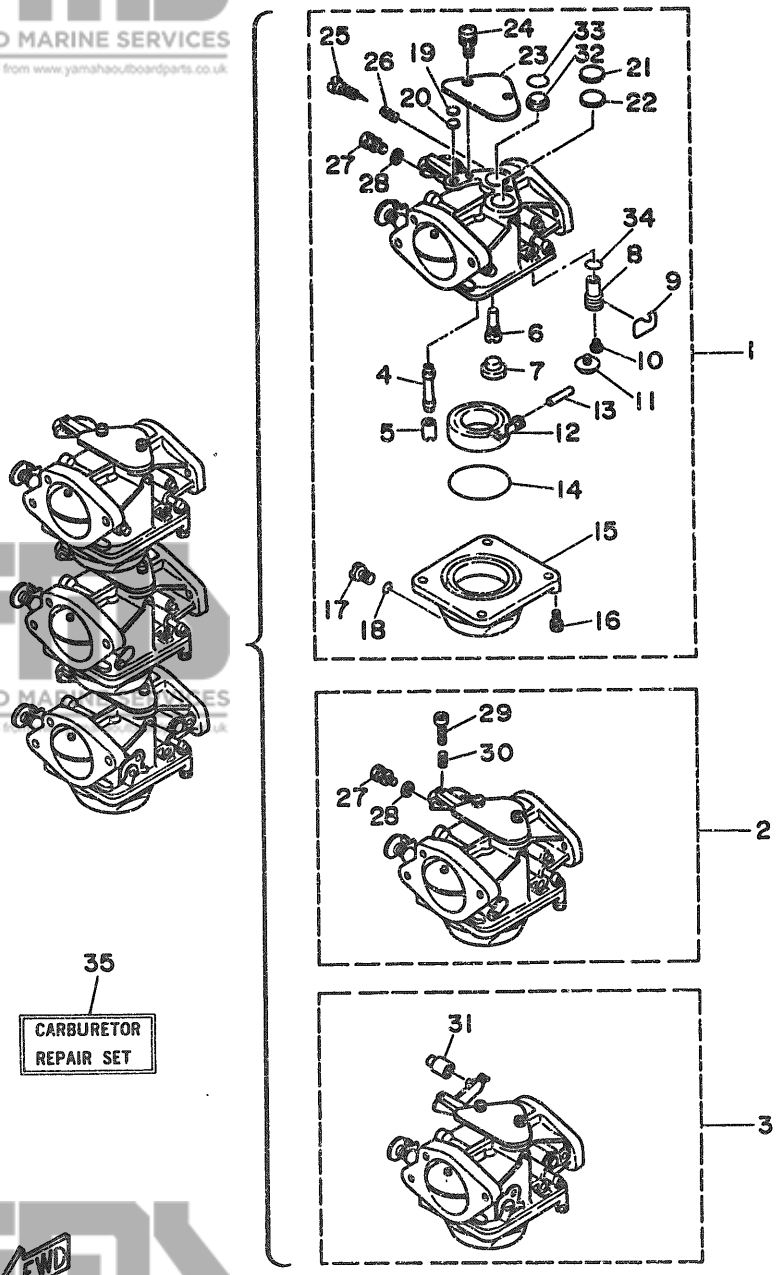
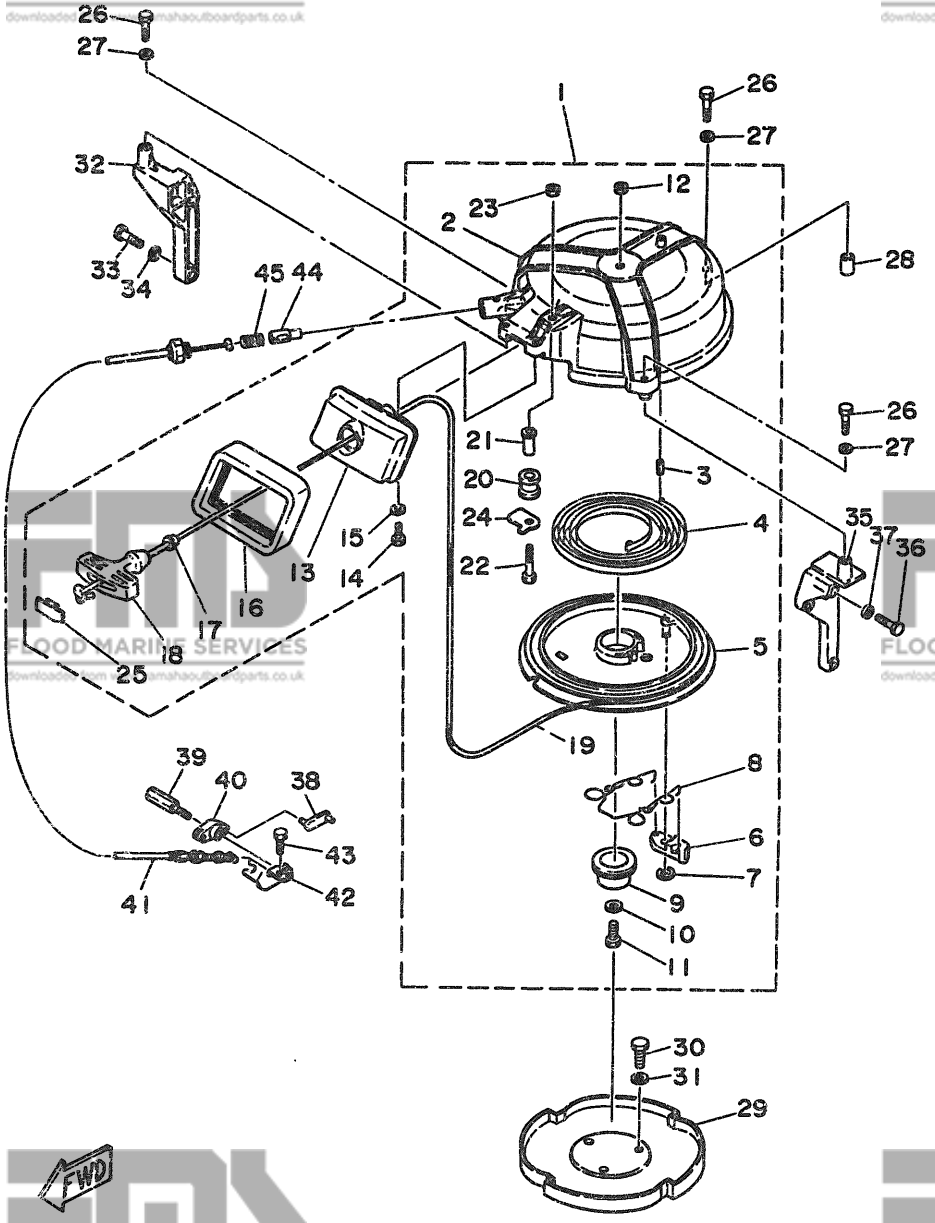
## Fig. 4 CARBURETOR




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H5-14301-02 | CARBURETOR ASS'Y (Upper) | 1 |
| 2 | 6H5-14302-02 | CARBURETOR ASS'Y (Center) | 1 |
| 3 | 6H5-14303-02 | CARBURETOR ASS'Y (Lower) | 1 |
| 4 | 6H5-14947-02 | . NOZZLE, main | 3 |
| 5 | 676-14943-34 | . JET, main (#135) | 3 |
| 6 | 6E9-14948-17 | . JET, slow (#75) | 3 |
| 7 | 676-14966-00 | . CAP | 3 |
| 8 | 6H3-14590-00 | . VALVE SEAT ASS'Y | 3 |
| 9 | 663-14159-00 | . CLIP | 3 |
| 10 | 676-14186-00 | . PIN, valve | 3 |
| 11 | 98502-04008 | . SCREW, panhead | 3 |
| 12 | 6G1-14985-00 | . FLOAT COMP. | 3 |
| 13 | 688-14548-00 | . PIN, float | 3 |
| 14 | 6G1-14984-00 | . O-RING | 3 |
| 15 | 6H2-14980-00 | . BODY, float chamber | 3 |
| 16 | 90159-04M00 | . SCREW, with washer | 12 |
| 17 | 663-14992-00 | . SCREW, drain | 3 |
| 18 | 93210-04230 | . O-RING | 3 |
| 19 | 663-14126-00 | . PACKING | 3 |
| 20 | 663-14527-00 | . PLATE | 3 |
| 21 | 688-14126-00 | . PACKING | 3 |
| 22 | 688-14527-00 | . PLATE | 3 |
| 23 | 6H2-14527-00 | . PLATE | 3 |
| 24 | 90159-05017 | . SCREW, with washer | 6 |
| 25 | 692-14923-00 | . SCREW, adjusting | 3 |
| 26 | 679-14555-00 | . SPRING, compression | 3 |
| 27 | 663-14592-00 | . SCREW (Upper, Center) | 2 |
| 28 | 90201-05652 | . WASHER (Upper, Center) | 2 |
| 29 | 663-14523-00 | . SCREW, stop (Center) | 1 |
| 30 | 90501-10326 | . SPRING, compression (Center) | 1 |
| 31 | 676-14578-00 | . COLLAR (Lower) | 1 |
| 32 | 6H3-14578-00 | . PLATE | 3 |
| 33 | 93210-15M52 | . O-RING | 3 |
| 34 | 93210-04228 | . O-RING | 3 |
| ❖35 | 6H4-W0093-01 | CARBURETOR REPAIR SET | 1 |

❖See Fig. 32 for detail service parts.

## Fig. 5 STARTER




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-15710-00-94 | STARTER ASS'Y | 1 |
| 2 | 6H4-15711-00-94 | . CASE, starter | 1 |
| 3 | 91690-40018 | . PIN, spring | 1 |
| 4 | 90510-08002 | . SPRING, spiral | 1 |
| 5 | 6H4-15714-00 | . DRUM, sheave | 1 |
| 6 | 676-15741-03 | . PAWL, drive | 1 |
| 7 | 93430-06M02 | . CIRCLIP | 1 |
| 8 | 6H4-15705-00 | . SPRING, pawl drive | 1 |
| 9 | 6H4-15717-00 | . SHAFT | 1 |
| 10 | 90201-06060 | . WASHER | 1 |
| 11 | 97313-06020 | . BOLT | 1 |
| 12 | 95303-06600 | . NUT | 1 |
| 13 | 6H4-15758-00-94 | . GUIDE, wire | 1 |
| 14 | 97313-06016 | . BOLT | 2 |
| 15 | 92903-06600 | . WASHER | 2 |
| 16 | 6H4-15762-00 | . SEAL 2 | 1 |
| 17 | 6A0-15789-00 | . DAMPER | 1 |
| 18 | 619-15755-01 | . HANDLE, starter | 1 |
| 19 | * | . WIRE (2095mm) | 1 |
| 20 | 6H4-15752-00 | . ROLLAR, wire | 1 |
| 21 | 90387-06M66 | . COLLAR | 1 |
| 22 | 97313-06035 | . BOLT | 1 |
| 23 | 95380-06600 | . NUT | 1 |
| 24 | 6H4-15787-00 | . STAY | 1 |
| 25 | 689-15779-01 | . COVER | 1 |
| 26 | 97313-06035 | BOLT | 3 |
| 27 | 92903-06600 | WASHER | 3 |
| 28 | 91830-21014 | PIN, dowel A | 1 |
| 29 | 6H4-15723-00-94 | PULLEY, starter | 1 |
| 30 | 97313-08016 | BOLT | 3 |
| 31 | 92903-08600 | WASHER | 3 |
| 32 | 6H4-15771-00-94 | STAY 1 | 1 |
| 33 | 97313-08030 | BOLT | 2 |
| 34 | 92903-08600 | WASHER | 2 |
| 35 | 6H4-15772-00-94 | STAY 2 | 1 |
| 36 | 97313-06025 | BOLT | 3 |
| 37 | 92903-06600 | WASHER | 3 |
| 38 | 6H4-15747-00 | LINK | 1 |
| 39 | 90109-06M14 | BOLT | 1 |
| 40 | 682-15746-00 | ARM | 1 |
| 41 | 6H4-15770-00 | WIRE COMP., starter stop | 1 |
| 42 | 6H4-15774-00 | STAY 4 | 1 |
| 43 | 97313-06012 | BOLT | 1 |
| 44 | 656-15748-00 | PLUNGER, starter stop | 1 |
| 45 | 90501-10227 | SPRING, compression | 1 |

*Cut from 50m rolls, Parts No.90890-44373, cutting length 2.095m.



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Fig.4, Ref.No.1 to 3

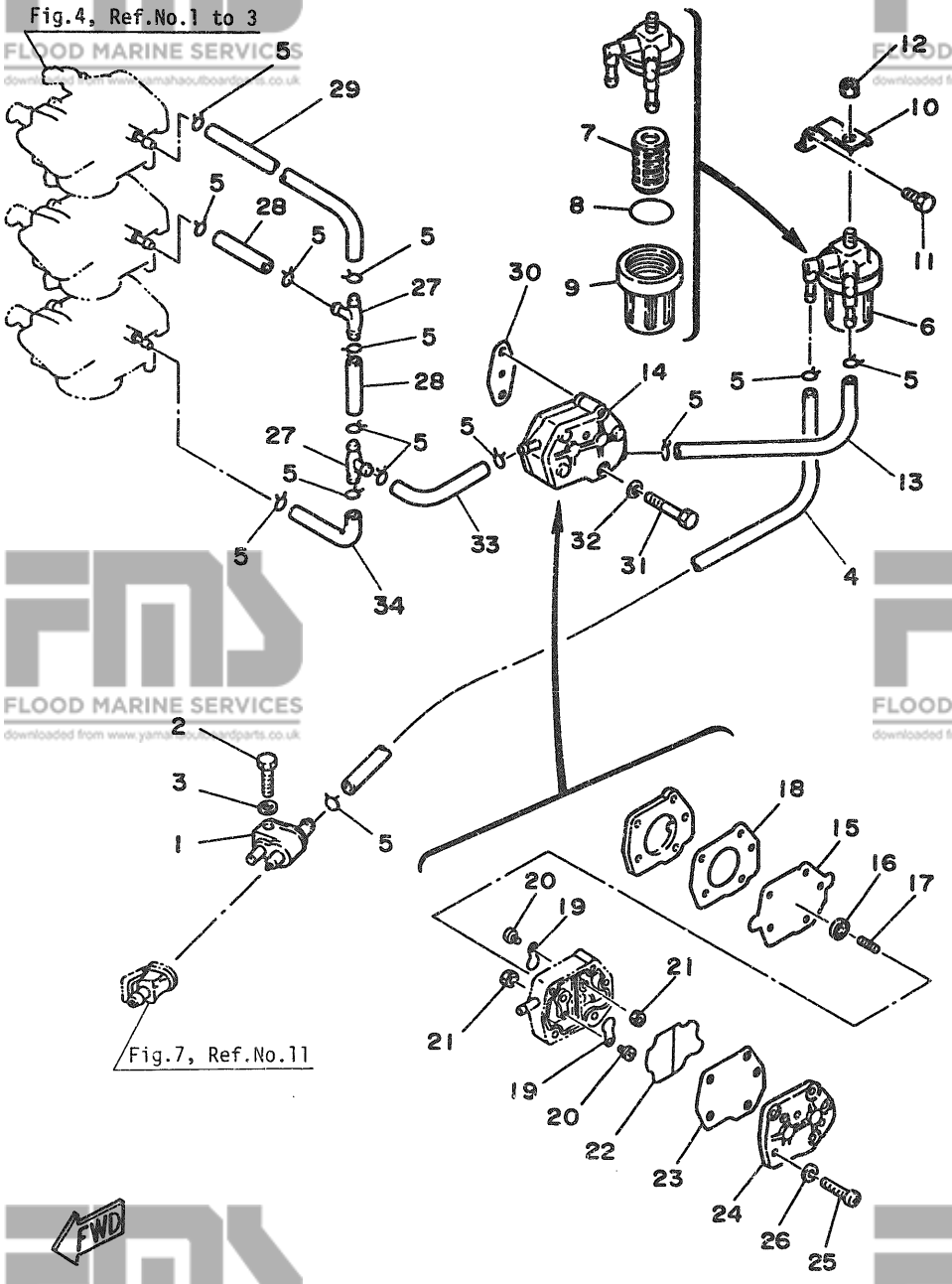


Fig.7, Ref.No.11

## Fig. 6 FUEL 1

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6G1-24304-00 | FUEL PIPE JOINT COMP. 1 | 1 |
| 2 | 97313-06025 | BOLT | 1 |
| 3 | 92903-05600 | WASHER | 1 |
| 4 | 90445-09M37 | HOSE | 1 |
| 5 | 90467-08004 | CLIP | 14 |
| 6 | 655-24560-01 | FILTER ASS'Y | 1 |
| 7 | 6F5-24563-00 | . ELEMENT, filter | 1 |
| 8 | 93210-37M25 | . O-RING | 1 |
| 9 | 655-24521-01 | . CUP, filter | 1 |
| 10 | 6H4-24566-00 | BRACKET, filter | 1 |
| 11 | 97313-06012 | BOLT | 1 |
| 12 | 95303-08600 | NUT | 1 |
| 13 | 90445-09085 | HOSE | 1 |
| 14 | 6A0-24410-01 | FUEL PUMP ASS'Y | 1 |
| 15 | 648-24411-00 | . DIAPHRAGM | 1 |
| 16 | 648-24424-00 | . PLATE, spring guide | 1 |
| 17 | 648-24423-00 | . SPRING, diaphragm | 1 |
| 18 | 648-24434-00 | . GASKET, body 1 | 1 |
| 19 | 6A0-24421-01 | . VALVE, check | 2 |
| 20 | 90147-03M00 | . SCREW, panhead | 2 |
| 21 | 98813-03100 | . NUT | 2 |
| 22 | 6A0-24435-00 | . GASKET, body 2 | 1 |
| 23 | 663-24411-00 | . DIAPHRAGM, pump | 1 |
| 24 | 6A0-24413-00 | . COVER, pump | 1 |
| 25 | 98503-05028 | . SCREW, panhead | 3 |
| 26 | 92990-05100 | . WASHER | 3 |
| 27 | 688-24378-00 | PIPE, joint | 2 |
| 28 | 90445-09057 | HOSE | 2 |
| 29 | 6H4-24313-00 | PIPE 3 | 1 |
| 30 | 650-24431-00 | GASKET, fuel pump | 1 |
| 31 | 97313-06040 | BOLT | 2 |
| 32 | 92903-06600 | WASHER | 2 |
| 33 | 90445-09063 | HOSE 3 | 1 |
| 34 | 6H4-24312-00 | PIPE 2 | 1 |

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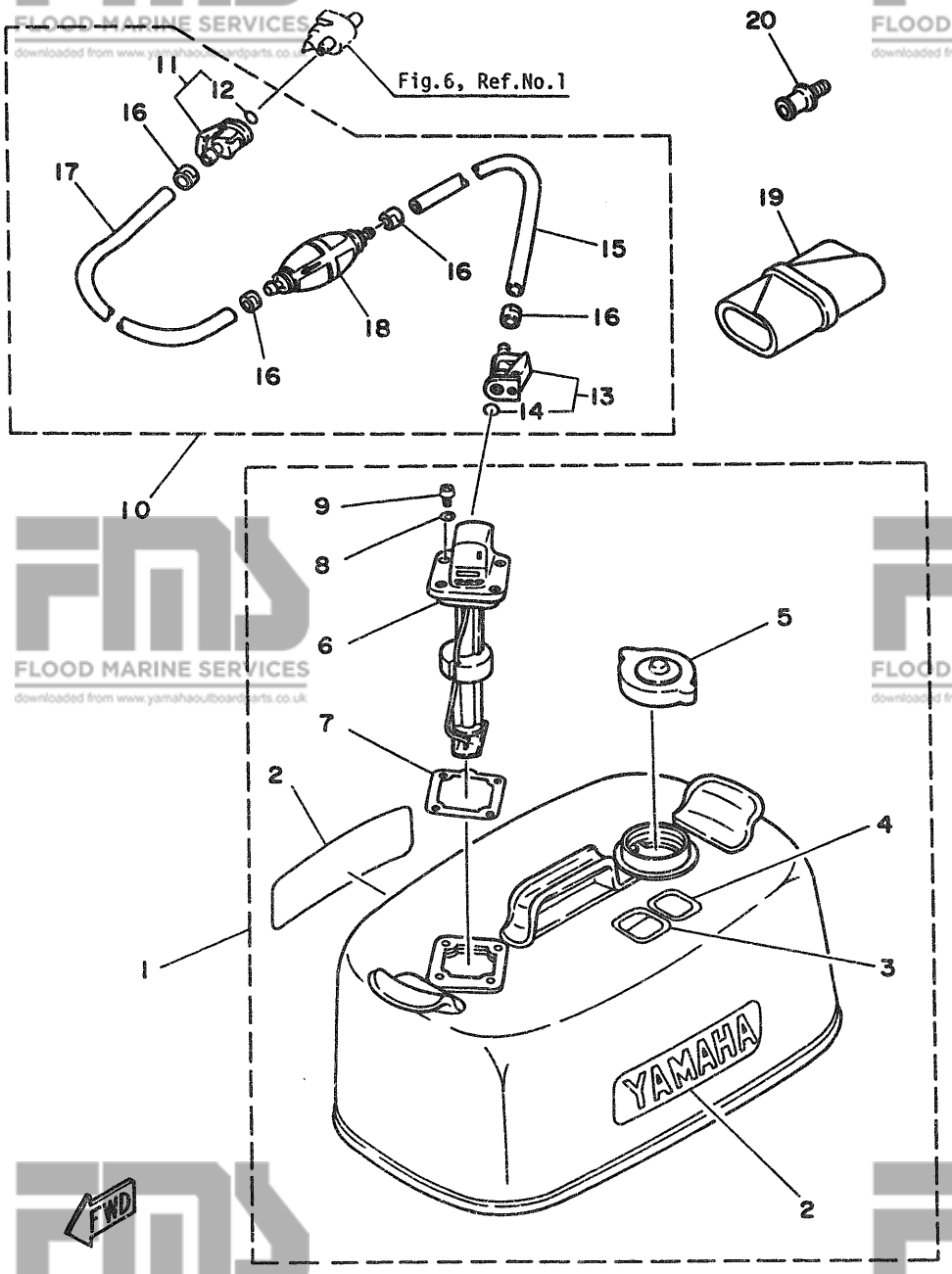
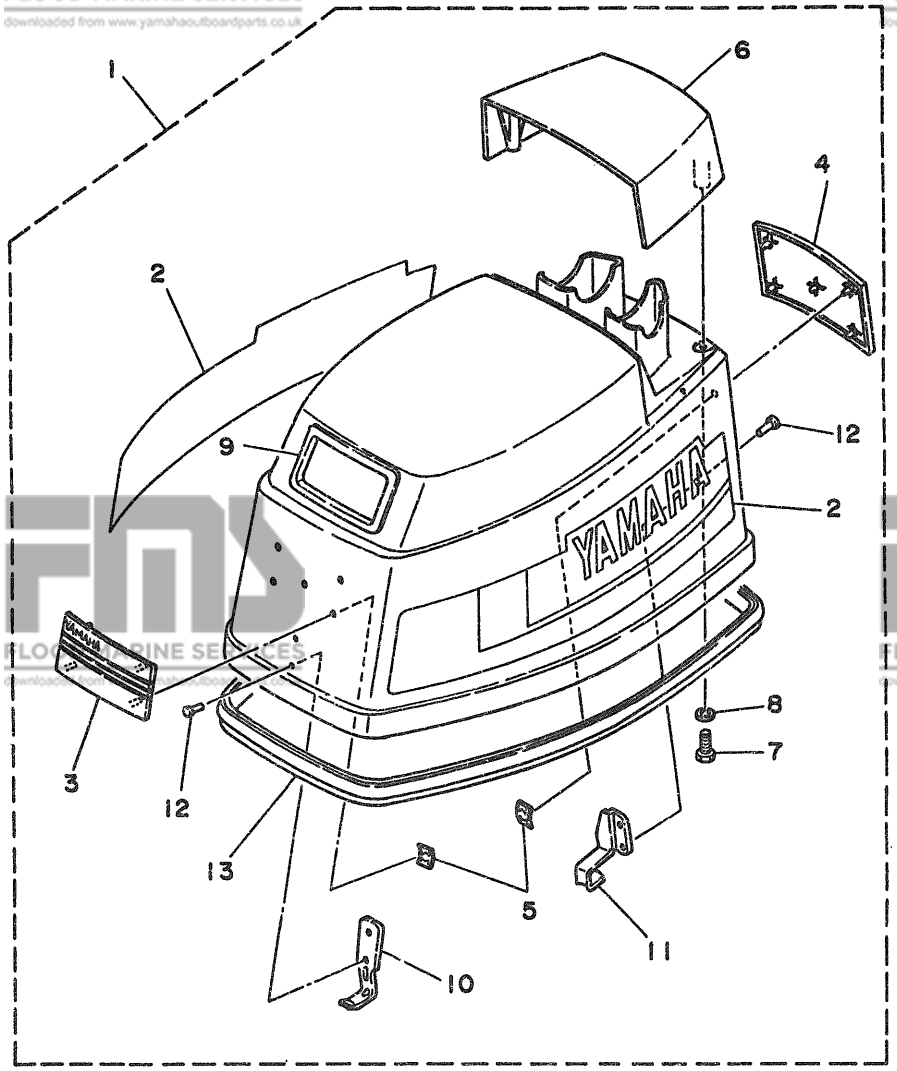



## Fig. 7 FUEL 2

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6Y1-24203-81-24 | FUEL TANK ASS'Y | 1 |
| 2 | 6Y1-24246-00 | . GRAPHIC, side | 2 |
| 3 | 6Y1-24255-80 | . GRAPHIC | 1 |
| 4 | 6Y1-24257-00 | . GRAPHIC | 1 |
| 5 | 6Y1-24610-00 | . CAP ASS'Y | 1 |
| 6 | 6Y1-24260-00 | . FUEL METER ASS'Y | 1 |
| 7 | 6Y1-24268-00 | . GASKET, fuel meter housing | 1 |
| 8 | 6Y1-24329-00 | . SEAL | 4 |
| 9 | 98586-05016 | . SCREW, panhead | 4 |
| 10 | 6Y1-24306-02 | FUEL PIPE ASS'Y | 1 |
| 11 | 655-24305-01 | . FUEL PIPE JOINT COMP. 2 | 1 |
| 12 | 93210-08287 | . . O-RING | 1 |
| 13 | 6Y1-24305-00 | . FUEL PIPE JOINT COMP. | 1 |
| 14 | 93210-08287 | . . O-RING | 1 |
| +15 | 90445-11M80 | . HOSE (1900mm) | 1 |
| 16 | 650-24351-00 | . BAND, fuel pipe 1 | 4 |
| +17 | 90445-11M78 | . HOSE (1000mm) | 1 |
| 18 | 6Y1-24360-00 | . PRIMARY PUMP ASS'Y | 1 |
| 19 | 6E0-28100-00 | TOOL ASS'Y | 1 |
| 20 | 6E0-28193-00-94 | PLUG, water check | 1 |

+Also available in 30m rolls (Parts No. 90890-56878)

## Fig. 8 TOP COWLING




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H5-42610-J0-EJ | TOP COWLING ASS'Y | 1 |
| 2 | 6H4-W0070-20 | . GRAPHIC SIDE SET | 1 |
| 3 | 6H4-42686-00 | . EMBLEM, front | 1 |
| 4 | 6H5-42687-00 | . EMBLEM, rear | 1 |
| 5 | 90183-05M01 | . NUT, spring | 10 |
| 6 | 6H4-42613-00-EJ | . MOLDING, air duct | 1 |
| 7 | 97313-06016 | . BOLT | 4 |
| 8 | 92903-06600 | . WASHER | 4 |
| 9 | 6H4-15761-00 | . SEAL 1 | 1 |
| 10 | 6H4-42651-00 | . HOOK 1 | 1 |
| 11 | 6H4-42652-00 | . HOOK 2 | 1 |
| 12 | 90266-04M01 | . RIVET | 4 |
| 13 | 6H4-42615-00 | . SEAL | 1 |



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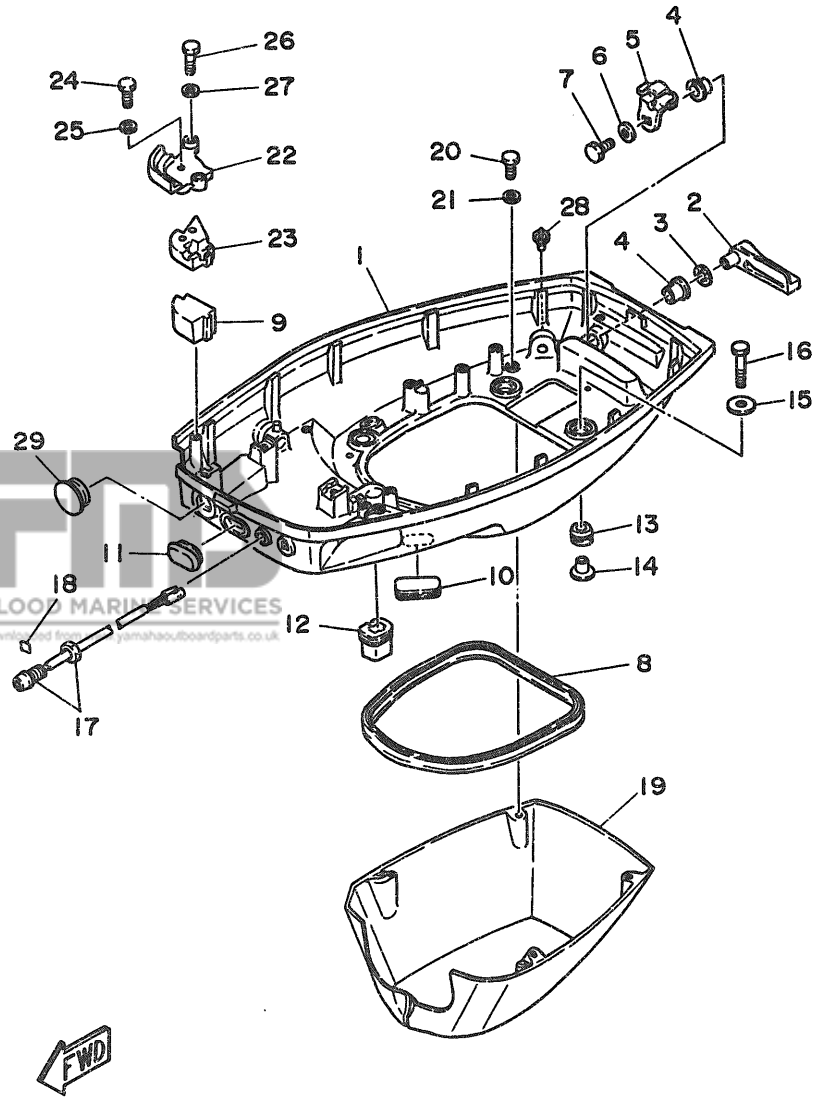
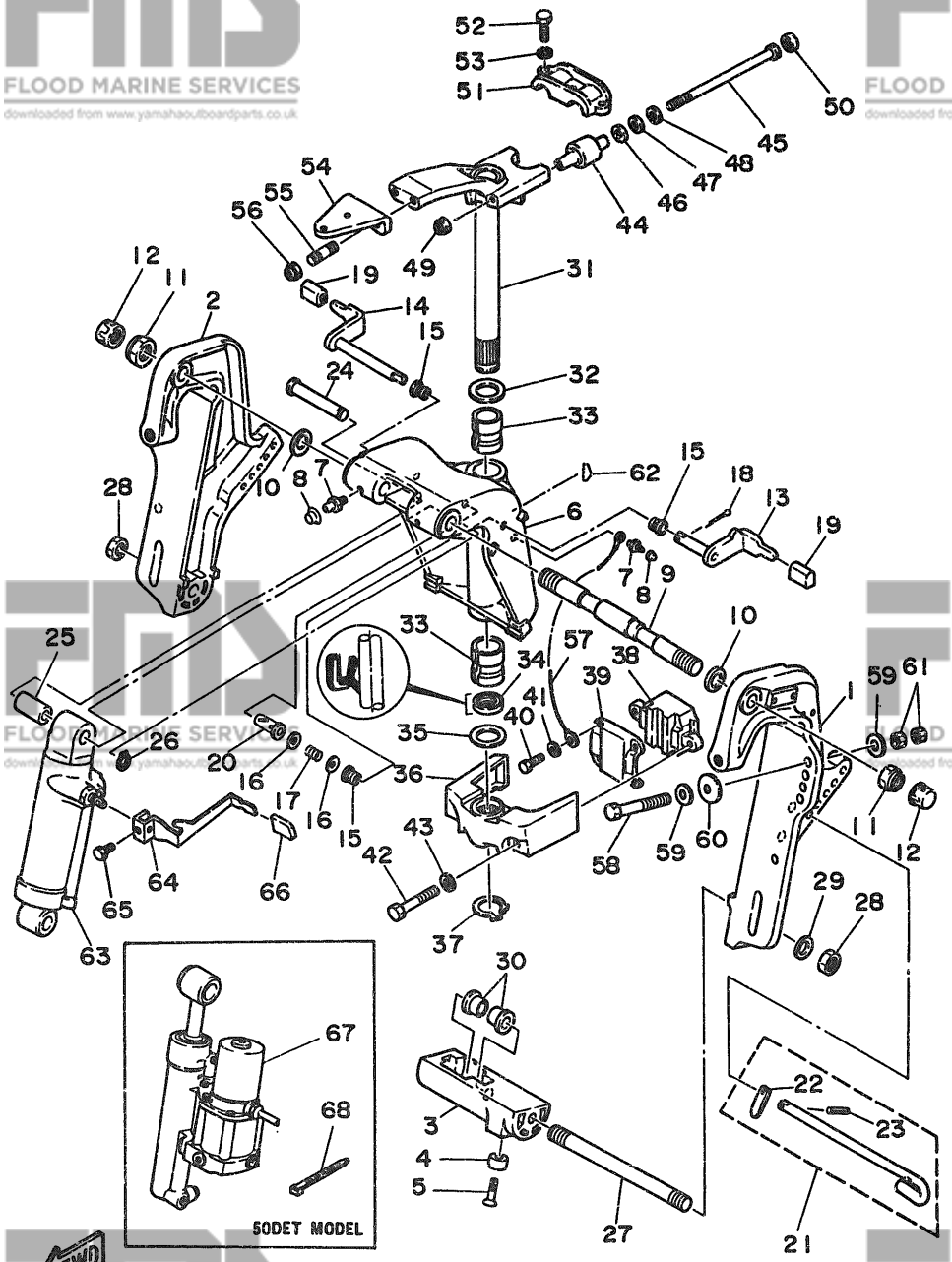



## Fig. 9 BOTTOM COWLING

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-42711-00-EJ | COWLING, bottom | 1 |
| 2 | 6H4-42815-00 | LEVER, clamp | 1 |
| 3 | 90206-12052 | WASHER | 1 |
| 4 | 90386-12069 | BUSHING | 2 |
| 5 | 6H4-42816-00 | LEVER, clamp | 1 |
| 6 | 90201-06068 | WASHER | 1 |
| 7 | 97313-06010 | BOLT | 1 |
| 8 | 6H4-42716-00 | SEAL 1 | 1 |
| 9 | 6H4-42724-00 | GROMMET 1 | 1 |
| 10 | 6H4-42726-00 | GROMMET 3 (50DR/50DE Model) | 1 U.R. |
| ※ | 6H5-42726-00 | GROMMET 3 (50DET Model) | 1 U.R. |
| 11 | 6H3-42727-00 | GROMMET 4 | 1 |
| 12 | 682-42727-00 | GROMMET 4 | 1 |
| 13 | 90480-09M12 | GROMMET | 4 |
| 14 | 90387-06M41 | COLLAR | 4 |
| 15 | 90201-06416 | WASHER | 4 |
| 16 | 97313-06030 | BOLT | 4 |
| 17 | 6H4-85411-00 | OVERHEAT WARNING LAMP | 1 |
| 18 | 6H4-85415-00 | MARK | 1 |
| 19 | 6H4-42741-20 | APRON 1 | 1 |
| 20 | 97313-06016 | BOLT | 4 |
| 21 | 92903-06600 | WASHER | 4 |
| 22 | 6H4-48531-10-94 | BRACKET, remote control 1 | 1 |
| 23 | 6H4-48532-10-94 | BRACKET, remote control 2 | 1 |
| 24 | 97313-05016 | BOLT | 1 |
| 25 | 92903-05600 | WASHER | 1 |
| 26 | 97313-06020 | BOLT | 2 |
| 27 | 92903-06600 | WASHER | 2 |
| 28 | 6E5-44391-00 | NIPPLE, hose 1 | 1 |
| 29 | 676-42726-00 | GROMMET 3 | 1 |

※Not shown

## Fig. 10 BRACKET 1




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H5-43111-00-EJ | BRACKET, clamp 1 (50DR/50DE Model) | 1 U.R. |
| ※ | 6H5-43111-10-EJ | BRACKET, clamp 1(50DET Model) | 1 U.R. |
| 2 | 6H5-43112-00-EJ | BRACKET, clamp 2 | 1 |
| 3 | 6H5-43128-00-EJ | SPACER, clamp bracket | 1 |
| 4 | 688-45251-01 | ANODE | 1 |
| 5 | 92180-06025 | SCREW | 1 |
| 6 | 6H5-43311-00-EJ | BRACKET, swivel | 1 |
| 7 | 93700-06004 | NIPPLE, grease | 3 |
| 8 | 663-45119-00 | CAP, grease nipple | 3 |
| 9 | 663-43131-00 | BOLT, clamp bracket | 1 |
| 10 | 90201-22428 | WASHER | 2 |
| 11 | 90185-22043 | NUT, self-locking | 2 |
| 12 | 663-43145-00 | CAP, clamp bracket | 2 |
| 13 | 6H5-43181-00 | LEVER, tilt stop 1 | 1 |
| 14 | 6H5-43185-00 | LEVER, tilt stop 2 | 1 |
| 15 | 90386-10M16 | BUSHING | 3 |
| 16 | 92990-10200 | WASHER | 2 |
| 17 | 90501-10M21 | SPRING | 1 |
| 18 | 91490-30025 | PIN, cotter | 1 |
| 19 | 663-43318-00 | COVER | 2 |
| 20 | 90386-10M19 | BUSHING | 1 |
| 21 | 676-43160-01 | TILT ROD ASS'Y | 1 |
| 22 | 676-43165-00 | . STOPPER, plate | 1 |
| 23 | 91690-30010 | . PIN, spring | 1 |
| 24 | 6H5-43126-00 | PIN, upper shock mount | 1 |
| 25 | 90386-14M51 | BUSHING | 1 |
| 26 | 93410-14M07 | CIRCLIP | 1 |
| 27 | 90116-18M21 | BOLT, stud | 1 |
| 28 | 90170-18M10 | NUT | 2 |
| 29 | 92990-18600 | WASHER | 1 |
| 30 | 90386-18M44 | BUSHING | 2 |
| 31 | 6H4-42510-00-EJ | BRACKET STEERING ASS'Y | 1 |
| 32 | 90201-30420 | WASHER | 1 |
| 33 | 90386-30048 | BUSHING | 2 |
| 34 | 93109-30M03 | OIL SEAL | 1 |
| 35 | 90201-31418 | WASHER, plate | 1 |
| 36 | 6H4-44551-00-EJ | HOUSING, lower mount | 1 |
| 37 | 93410-28M06 | CIRCLIP | 1 |
| 38 | 6H4-44557-00 | MOUNT RUBBER, lower front (Short) | 1 U.R. |
| ※ | 6H4-44557-10 | MOUNT RUBBER, lower front (Long) | 1 U.R. |
| 39 | 6H4-44553-00 | COVER, lower mount | 1 |
| 40 | 97395-08025 | BOLT | 4 |
| 41 | 92990-08600 | WASHER | 4 |
| 42 | 97395-10060 | BOLT | 2 |
| 43 | 92990-10600 | WASHER | 2 |
| 44 | 6H4-44514-00 | MOUNT RUBBER, upper side | 2 |
| 45 | 90101-08M86 | BOLT | 2 |
| 46 | 90201-15423 | WASHER | 2 |
| 47 | 90202-15065 | WASHER | 2 |
| 48 | 90201-09425 | WASHER | 2 |
| 49 | 90185-08045 | NUT, self-locking | 2 |
| 50 | 663-44533-00 | DAMPER, upper mount rubber | 2 |
| 51 | 6H4-44511-00-EJ | COVER, upper mount rubber | 1 |
| 52 | 97375-08035 | BOLT | 3 |
| 53 | 92990-08100 | WASHER | 3 |
| 54 | 6H4-48511-50-EJ | HOOK, steering | 1 |
| 55 | 90116-10175 | BOLT, stud | 2 |
| 56 | 90185-10051 | NUT | 2 |
| 57 | 6H5-82127-00 | WIRE, lead 3 | 1 |
| 58 | 90101-12M65 | BOLT | 4 |
| 59 | 92990-12200 | WASHER | 8 |
| 60 | 90201-12426 | WASHER | 4 |
| 61 | 95380-12600 | NUT | 8 |
| 62 | 688-43691-01 | INDICATOR, tilt (50DR/50DE Model) | 1 |
| 63 | 6H5-43170-00-EJ | SHOCK ABSORBER ASS'Y (50DR/50DE Model) | 1 |
| 64 | 6H5-43631-00 | LEVER, tilt (50DR/50DE Model) | 1 |
| 65 | 97380-06010 | BOLT (50DR/50DE Model) | 1 |
| 66 | 682-43318-01 | COVER (50DR/50DE Model) | 1 |
| ▲67 | 6H5-43840-00-EJ | POWER TILT ASS'Y (50DET Model) | 1 |
| 68 | 90465-13M11 | CLAMP (50DET Model) | 1 |

※Not shown
▲See Fig. 25 for detail service parts.



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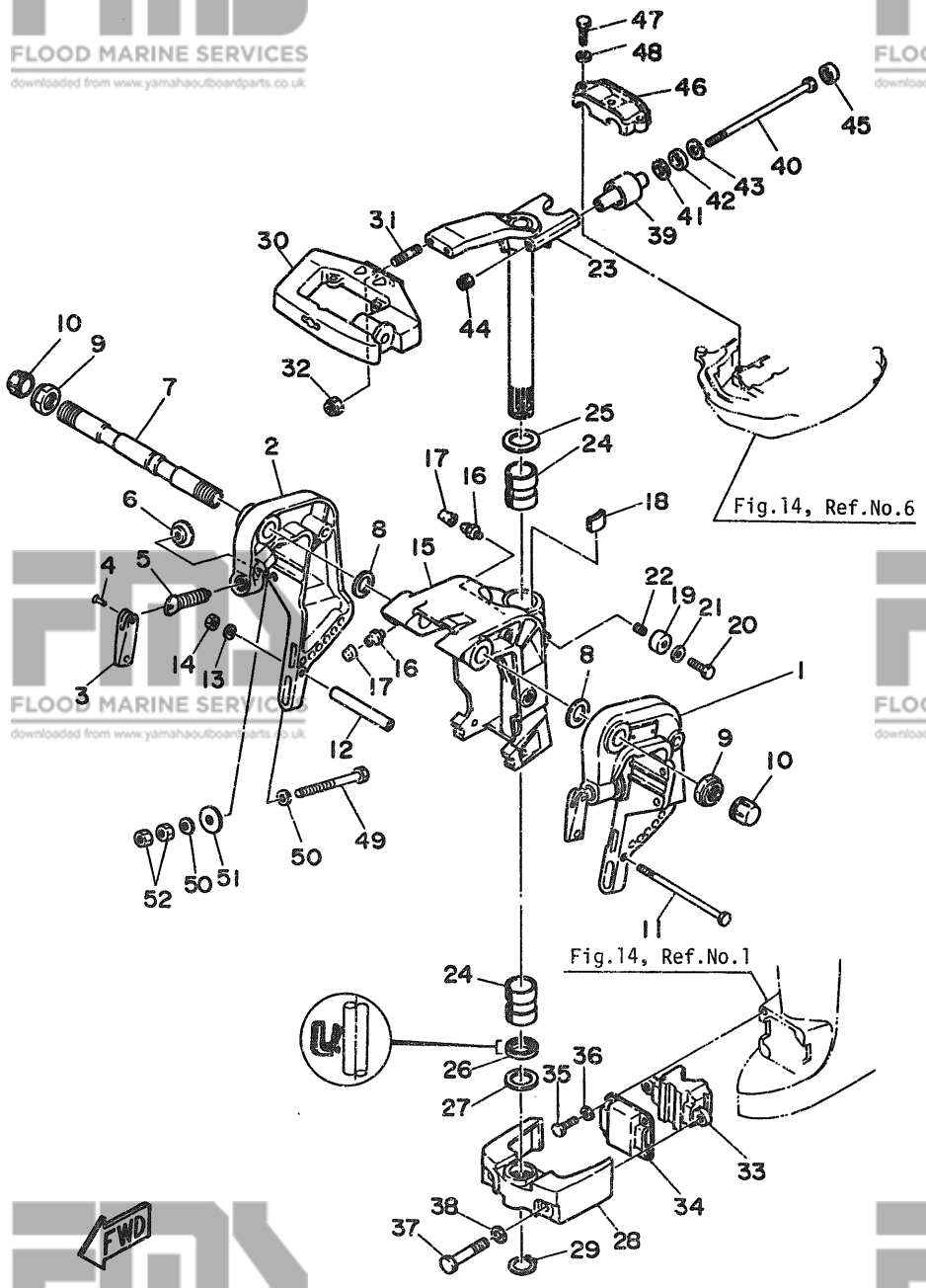


## Fig. 11 BRACKET 1 (50DR SHORT TRANSOM)

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-43111-01-EJ | BRACKET, clamp 1 | 1 |
| 2 | 6H4-43112-00-EJ | BRACKET, clamp 2 | 1 |
| 3 | 616-43118-00-EJ | HANDLE, transom clamp | 2 |
| 4 | 90243-04001 | PIN | 2 |
| 5 | 90149-14030 | SCREW | 2 |
| 6 | 648-43114-01 | PAD, transom clamp | 2 |
| 7 | 663-43131-00 | BOLT, clamp bracket | 1 |
| 8 | 90201-22428 | WASHER | 2 |
| 9 | 90185-22043 | NUT, self-locking | 2 |
| 10 | 663-43145-00 | CAP, clamp bracket | 2 |
| 11 | 90101-08339 | BOLT | 1 |
| 12 | 90387-09074 | COLLAR | 1 |
| 13 | 92990-08600 | WASHER | 1 |
| 14 | 95380-08600 | NUT | 1 |
| 15 | 6H4-43311-00-EJ | BRACKET, swivel | 1 |
| 16 | 93700-06004 | NIPPLE, grease | 3 |
| 17 | 663-45119-00 | CAP, grease nipple | 3 |
| 18 | 6H4-42528-00 | PIECE, friction | 1 |
| 19 | 676-43373-00 | DAMPER | 1 |
| 20 | 97375-08030 | BOLT | 1 |
| 21 | 92990-08600 | WASHER | 1 |
| 22 | 90501-18M00 | SPRING, compression | 1 |
| 23 | 6H4-42510-00-EJ | STEERING BRACKET ASS'Y | 1 |
| 24 | 90386-30048 | BUSHING | 2 |
| 25 | 90201-30420 | WASHER | 1 |
| 26 | 93109-30M03 | OIL SEAL | 1 |
| 27 | 90201-31418 | WASHER | 1 |
| 28 | 6H4-44551-00-EJ | HOUSING, lower mount | 1 |
| 29 | 93410-28M06 | CIRCLIP | 1 |
| 30 | 6H4-42121-00-94 | BRACKET | 1 |
| 31 | 90116-10175 | BOLT, stud | 2 |
| 32 | 90185-10051 | NUT, self-locking | 2 |
| 33 | 6H4-44557-00 | MOUNT RUBBER, lower front | 1 |
| 34 | 6H4-44553-00 | COVER, lower mount | 1 |
| 35 | 97395-08025 | BOLT | 4 |
| 36 | 92990-08500 | WASHER | 4 |
| 37 | 97395-10060 | BOLT | 2 |
| 38 | 92990-10600 | WASHER | 2 |
| 39 | 6H4-44514-00 | MOUNT RUBBER, upper side | 2 |
| 40 | 90101-08M86 | BOLT | 2 |
| 41 | 90201-15423 | WASHER | 2 |
| 42 | 90202-15M30 | WASHER | 2 |
| 43 | 90201-09425 | WASHER | 2 |
| 44 | 90185-08045 | NUT, self-locking | 2 |
| 45 | 663-44533-00 | DAMPER, upper mount rubber | 2 |
| 46 | 6H4-44511-00-EJ | COVER, upper mount rubber | 1 |
| 47 | 97375-08035 | BOLT | 3 |
| 48 | 92990-08100 | WASHER | 3 |
| 49 | 90101-10M58 | BOLT | 4 |
| 50 | 92990-10600 | WASHER | 8 |
| 51 | 90201-12426 | WASHER | 4 |
| 52 | 95380-10600 | NUT | 8 |

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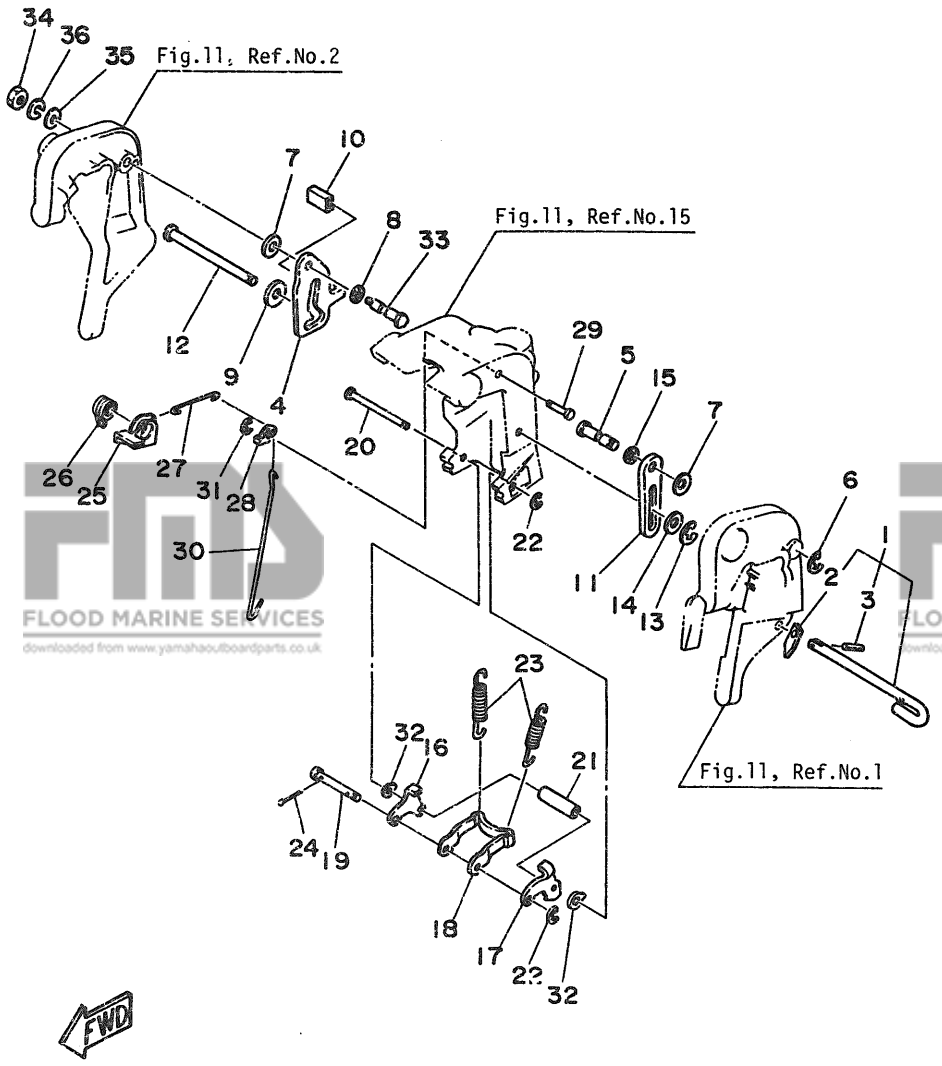


## Fig. 12 BRACKET 2 (50DR SHORT TRANSOM)

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-43160-00 | TILT ROD ASS'Y | 1 |
| 2 | 676-43165-00 | . STOPPER, plate | 1 |
| 3 | 91690-30010 | . PIN, spring | 1 |
| 4 | 6H4-43181-01 | LEVER, tilt stop | 1 |
| 5 | 90249-12M14 | PIN | 1 |
| 6 | 93430-10M00 | CIRCLIP | 1 |
| 7 | 90202-12M01 | WASHER | 2 |
| 8 | 90206-12052 | WASHER, wave | 1 |
| 9 | 90202-12092 | WASHER | 1 |
| 10 | 663-43318-00 | COVER | 1 |
| 11 | 6H4-43627-00 | STOPPER 1 | 1 |
| 12 | 90249-12M17 | PIN | 1 |
| 13 | 93430-10M00 | CIRCLIP | 1 |
| 14 | 90202-12M01 | WASHER | 1 |
| 15 | 90206-12M00 | WASHER, wave | 1 |
| 16 | 6H4-43614-00 | PLATE, tilt lock 1 | 1 |
| 17 | 6H4-43615-00 | PLATE, tilt lock 2 | 1 |
| 18 | 6H4-43613-00 | ARM, tilt lock | 1 |
| 19 | 6H4-43659-00 | SHAFT, reverse lock | 1 |
| 20 | 6H4-43611-00 | SHAFT, tilt lock | 1 |
| 21 | 90387-07M64 | COLLAR | 1 |
| 22 | 93430-06M02 | CIRCLIP | 2 |
| 23 | 90506-30M18 | SPRING, tension | 2 |
| 24 | 91490-20012 | PIN, cotter | 2 |
| 25 | 6H4-43631-01 | LEVER, tilt 1 | 1 |
| 26 | 689-43643-00 | SPRING, torsion | 1 |
| 27 | 6H4-43616-00 | ROD, tilt lock 1 | 1 |
| 28 | 682-43641-00 | LEVER, tilt 2 | 1 |
| 29 | 90249-06117 | PIN | 1 |
| 30 | 6H4-43617-00 | ROD, tilt lock 2 | 1 |
| 31 | 93430-05027 | CIRCLIP | 1 |
| 32 | 6H4-43674-00 | WASHER 2 | 2 |
| 33 | 90109-08M24 | BOLT | 1 |
| 34 | 95380-08700 | NUT | 1 |
| 35 | 92990-08200 | WASHER | 1 |
| 36 | 92990-08100 | WASHER | 1 |

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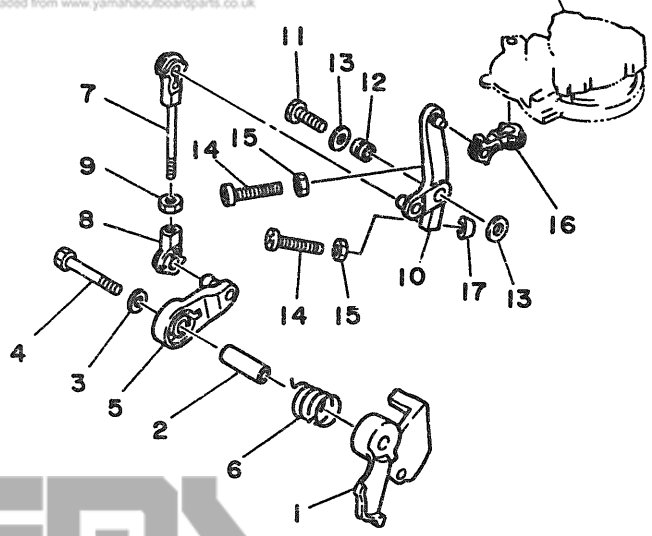
Fig.17, Ref.No.3
Fig.20, Ref.No.3(50DE/50DET MODEL)



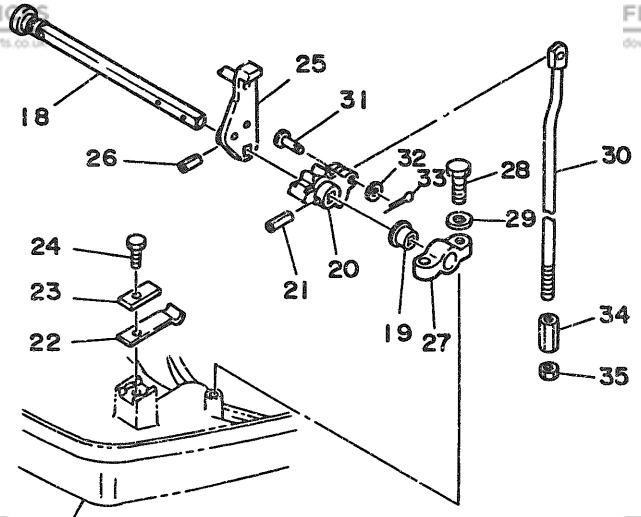



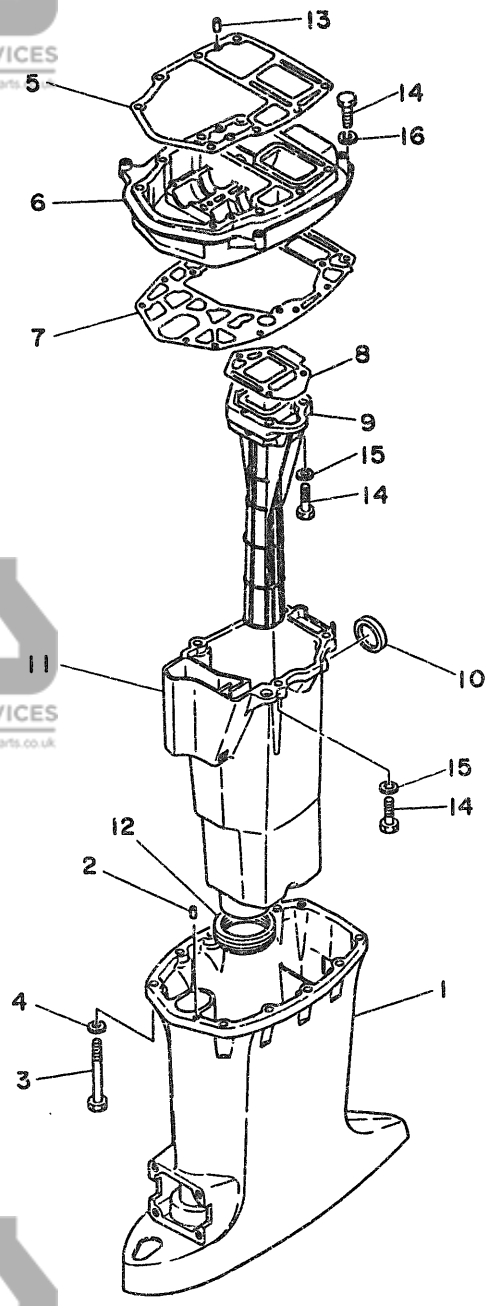

Fig.9, Ref.No.1

FWD

## Fig. 13 CONTROL

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-41213-12 | CAM, accel. (50DR Model) | 1 U.R. |
| ※ | 6H4-41213-02 | CAM, accel. (50DE/50DET Model) | 1 U.R. |
| 2 | 90387-06M63 | COLLAR | 1 |
| 3 | 90387-06298 | COLLAR | 1 |
| 4 | 97313-06040 | BOLT | 1 |
| 5 | 6H4-41632-00 | LEVER, magneto control 2 | 1 |
| 6 | 90508-26M20 | SPRING, torsion | 1 |
| 7 | 6H4-41636-00 | ROD, magneto control | 1 |
| 8 | 662-41237-01 | JOINT, link 2 | 1 |
| 9 | 95303-05600 | NUT | 1 |
| 10 | 6H4-41631-00 | LEVER, magneto control 1 | 1 |
| 11 | 97313-06025 | BOLT | 1 |
| 12 | 90387-06M02 | COLLAR | 1 |
| 13 | 90387-06298 | COLLAR | 2 |
| 14 | 90157-06M00 | SCREW | 2 |
| 15 | 95303-06600 | NUT | 2 |
| 16 | 6H3-41238-00 | JOINT, link | 1 |
| 17 | 688-44194-00 | CAP | 1 |
| 18 | 6H4-44111-10 | HANDLE, gear shift | 1 |
| 19 | 682-44132-00 | BUSHING | 1 |
| 20 | 6H4-44121-01 | LEVER, shift rod 1 | 1 |
| 21 | 91690-30318 | PIN, spring | 1 |
| 22 | 6H4-44116-00 | SPRING | 1 |
| 23 | 682-44117-00 | BRACKET | 1 |
| 24 | 97313-06016 | BOLT | 1 |
| 25 | 6H4-44125-01 | LEVER, shift rod 2 | 1 |
| 26 | 91690-30316 | PIN, spring | 1 |
| 27 | 6F5-41662-00 | BRACKET 2 | 1 |
| 28 | 97313-06020 | BOLT | 2 |
| 29 | 92903-06600 | WASHER | 2 |
| 30 | 6H4-44143-00 | ROD, shift 1 | 1 |
| 31 | 91790-05020 | PIN | 1 |
| 32 | 92990-05600 | WASHER | 1 |
| 33 | 91490-16010 | PIN, cotter | 1 |
| 34 | 648-44146-00 | CONNECTOR, shift rod 2 | 1 |
| 35 | 90170-07021 | NUT | 1 |

※Not shown




## Fig. 14 UPPER CASING

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-45111-00-EJ | CASING, upper (Short) | 1 U.R. |
| ※ | 6H4-45111-10-EJ | CASING, upper (Long) | 1 U.R. |
| 2 | 93606-12019 | PIN, dowel 8 | 2 |
| 3 | 90101-08080 | BOLT | 8 |
| 4 | 92990-08600 | WASHER | 8 |
| 5 | 6H4-45113-00 | GASKET, upper casing | 1 |
| 6 | 6H4-41137-00-94 | GUIDE, exhaust | 1 |
| 7 | 6H4-45114-00 | GASKET, upper casing 2 | 1 |
| 8 | 6H4-41134-00 | GASKET, exhaust manifold 2 | 1 |
| 9 | 6H5-41131-00-9M | MANIFOLD, exhaust | 1 |
| 10 | 6H4-41133-00 | GASKET, exhaust manifold | 1 |
| 11 | 6H4-14711-00-9M | MUFFLER 1 (Short) | 1 U.R. |
| ※ | 6H4-14711-10-9M | MUFFLER 1 (Long) | 1 U.R. |
| 12 | 663-45123-00 | GASKET, muffler | 1 |
| 13 | 93606-12019 | PIN, dowel 8 | 2 |
| 14 | 97375-08030 | BOLT | 9 |
| 15 | 92990-08600 | WASHER | 7 |
| 16 | 92990-08100 | WASHER | 2 |

※Not shown



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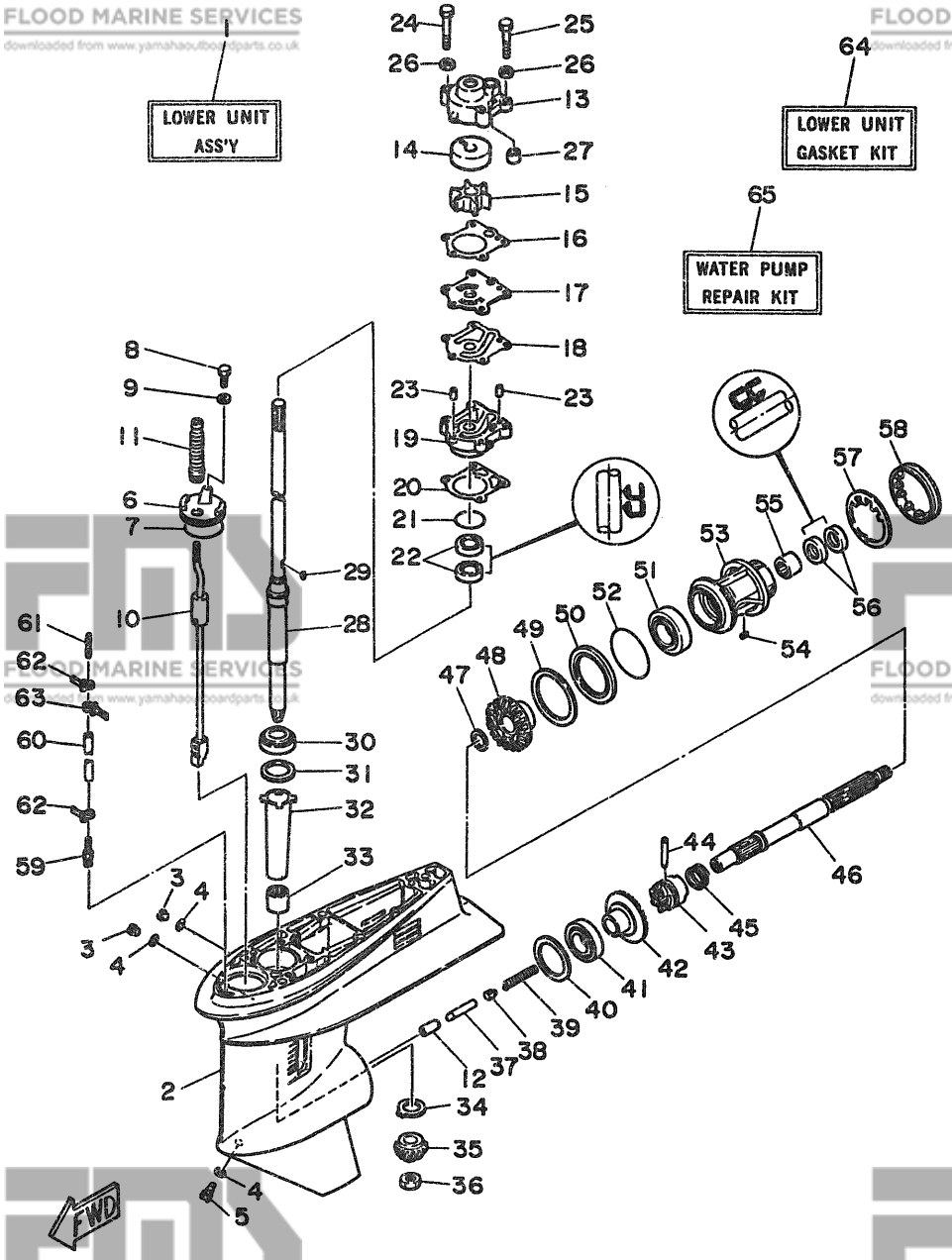
## Fig. 15 LOWER & DRIVE 1




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-45300-00-EJ | LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 63) | 1 U.R. |
| ※ | 6H4-45300-10-EJ | LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 63) | 1 U.R. |
| 2 | 6H4-45301-00-EJ | CASING, lower | 1 |
| 3 | 90340-08014 | PLUG, straight | 2 |
| 4 | 90430-08020 | GASKET | 3 |
| 5 | 90340-06M02 | PLUG, straight | 1 |
| 6 | 6H4-45321-00 | PLATE | 1 |
| 7 | 93210-49046 | O-RING | 1 |
| 8 | 97395-06016 | BOLT | 1 |
| 9 | 92990-06600 | WASHER | 1 |
| 10 | 6H4-44150-00 | SHIFT CAM ASS'Y (Short) | 1 U.R. |
| ※ | 6H4-44150-10 | SHIFT CAM ASS'Y (Long) | 1 U.R. |
| 11 | 655-44147-00 | BOOT, shift rod | 1 |
| 12 | 6H4-44160-00 | DETENT COMP. | 1 |
| 13 | 663-44311-02 | HOUSING, water pump 1 | 1 |
| 14 | 663-44322-00 | INSERT, cartridge | 1 |
| 15 | 6H4-44352-00 | IMPELLER | 1 |
| 16 | 663-44315-00 | GASKET, water pump 1 | 1 |
| 17 | 663-44323-00 | OUTER PLATE, cartridge | 1 |
| 18 | 663-44324-00 | GASKET, cartridge outer plate | 1 |
| 19 | 663-44341-00-94 | HOUSING, water pump 2 | 1 |
| 20 | 663-44316-00 | GASKET, water pump 2 | 1 |
| 21 | 93210-41042 | O-RING | 1 |
| 22 | 93101-23070 | OIL SEAL | 2 |
| 23 | 93604-08062 | PIN, dowel B | 2 |
| 24 | 97395-08055 | BOLT | 2 |
| 25 | 97395-08045 | BOLT | 2 |
| 26 | 92990-08600 | WASHER | 4 |
| 27 | 663-44366-00 | DAMPER, water seal 2 | 1 |
| 28 | 6H4-45501-00 | DRIVE SHAFT ASS'Y (Short) | 1 U.R. |
| ※ | 6H4-45501-10 | DRIVE SHAFT ASS'Y (Long) | 1 U.R. |
| 29 | 90280-03024 | KEY, woodruff | 1 |
| 30 | 93332-00023 | BEARING, taper roller | 1 |
| 31 | 663-45587-00-05 | SHIM 3 (0.05mm) | 1 U.R. |
| | 663-45587-00-08 | SHIM 3 (0.08mm) | 1 U.R. |
| | 663-45587-00-12 | SHIM 3 (0.12mm) | 1 U.R. |
| | 663-45587-00-30 | SHIM 3 (0.30mm) | 1 U.R. |
| | 663-45587-00-50 | SHIM 3 (0.50mm) | 1 U.R. |
| 32 | 6H4-45536-00 | SLEEVE, drive shaft | 1 |
| 33 | 93315-32224 | BEARING, needle | 1 |
| 34 | 663-45552-00 | BEARING, plain | 1 |
| 35 | 6H4-45551-00 | PINION (13T) | 1 |
| 36 | 90170-12138 | NUT | 1 |
| 37 | 676-45635-00 | PLUNGER, shift | 1 |
| 38 | 663-45634-00 | SLIDE, shift | 1 |
| 39 | 90501-16M01 | SPRING, compression | 1 |
| 40 | 6H4-45567-00-05 | SHIM 1 (0.05mm) | 1 U.R. |
| | 6H4-45567-00-08 | SHIM 1 (0.08mm) | 1 U.R. |
| | 6H4-45567-00-12 | SHIM 1 (0.12mm) | 1 U.R. |
| | 6H4-45567-00-30 | SHIM 1 (0.30mm) | 1 U.R. |
| | 6H4-45567-00-50 | SHIM 1 (0.50mm) | 1 U.R. |
| 41 | 93332-000V4 | BEARING, taper roller | 1 |
| 42 | 6H4-45560-00 | GEAR 1 ASS'Y (24T) | 1 |
| 43 | 6H4-45631-00 | CLUTCH, dog | 1 |
| 44 | 90250-06023 | PIN, straight | 1 |
| 45 | 663-45633-00 | RING, cross pin | 1 |
| 46 | 679-45611-01 | SHAFT, propeller | 1 |
| 47 | 90201-22429 | WASHER | 1 |
| 48 | 6H4-45571-00 | GEAR 2 (24T) | 1 |
| 49 | 663-45577-00-05 | SHIM 2 (0.05mm) | 1 U.R. |
| | 663-45577-00-08 | SHIM 2 (0.08mm) | 1 U.R. |
| | 663-45577-00-12 | SHIM 2 (0.12mm) | 1 U.R. |
| | 663-45577-00-30 | SHIM 2 (0.30mm) | 1 U.R. |
| | 663-45577-00-50 | SHIM 2 (0.50mm) | 1 U.R. |
| 50 | 663-45576-00 | WASHER, thrust 2 | 1 |
| 51 | 93306-00702 | BEARING (B6007) | 1 |
| 52 | 93210-66262 | O-RING | 1 |
| 53 | 679-45331-00-94 | HOUSING, bearing | 1 |
| 54 | 90282-04010 | KEY, straight | 1 |
| 55 | 93317-22204 | BEARING, needle | 1 |
| 56 | 93101-22M00 | OIL SEAL | 2 |
| 57 | 90214-48008 | WASHER, claw | 1 |
| 58 | 697-45384-00 | NUT | 1 |
| 59 | 6E5-45378-00 | NIPPLE, hose | 1 |
| 60 | 90445-07M31 | HOSE | 1 |
| 61 | 6E5-83558-00 | END, nipple | 1 |
| 62 | 90465-11M10 | CLAMP | 2 |
| 63 | 90465-13M11 | CLAMP | 1 |
| ▲64 | 6H4-W0001-20 | LOWER UNIT GASKET KIT | 1 |
| ★65 | 6H4-W0078-00 | WATER PUMP REPAIR KIT | 1 |

※ Not shown
▲ ★ See Fig. 32 for detail service parts.



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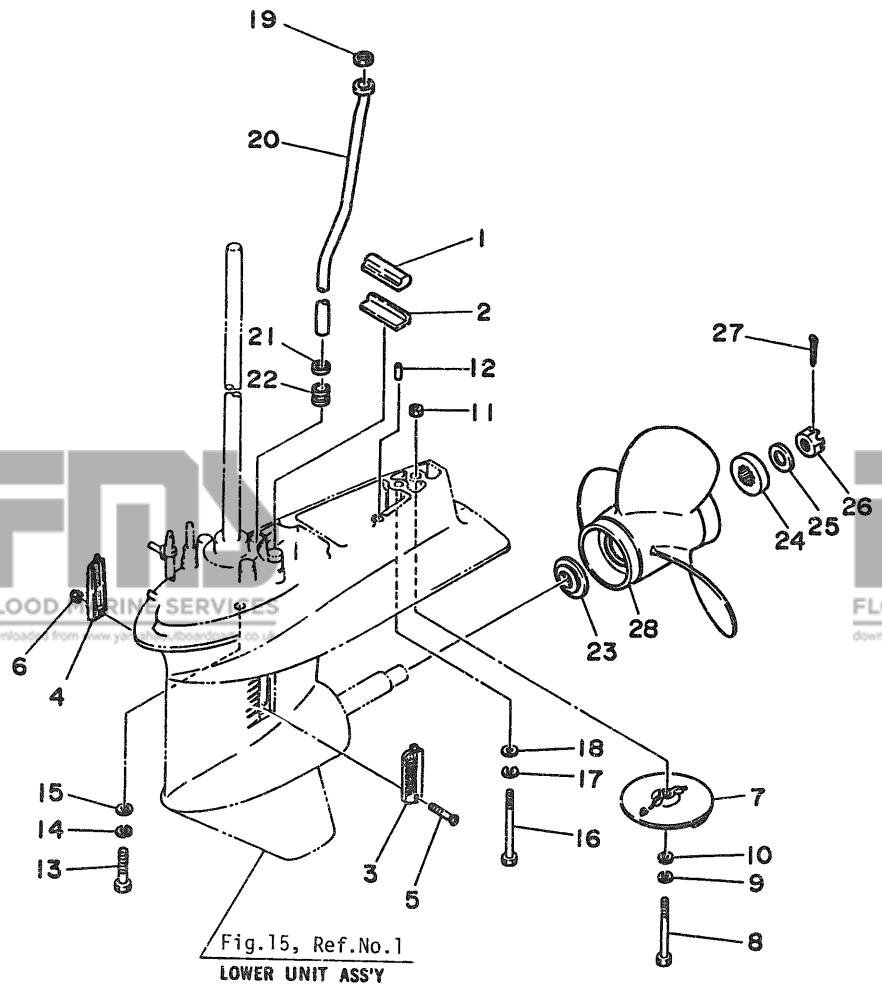


Fig.15, Ref.No.1
LOWER UNIT ASS'Y

## Fig. 16 LOWER & DRIVE 2

| Ref.No. | Parts No. | Description | Q'ty | |
|---|---|---|---|---|
| 1 | 688-45375-00 | SEAL 2 | 1 | |
| 2 | 663-45376-00 | GUIDE, seal rubber | 1 | |
| 3 | 688-45214-01 | COVER, water inlet 1 | 1 | |
| 4 | 688-45215-01 | COVER, water inlet 2 | 1 | |
| 5 | 98180-05035 | SCREW, ovalhead | 1 | |
| 6 | 90185-05002 | NUT, self-locking | 1 | |
| 7 | 664-45371-01 | TAB-TRIM | 1 | |
| 8 | 97375-08075 | BOLT | 1 | |
| 9 | 92990-08100 | WASHER | 1 | |
| 10 | 92990-08600 | WASHER | 1 | |
| 11 | 95380-08600 | NUT | 1 | |
| 12 | 93606-12019 | PIN, dowel 8 | 2 | |
| 13 | 97375-10040 | BOLT | 4 | |
| 14 | 92990-10100 | WASHER | 4 | |
| 15 | 92990-10600 | WASHER | 4 | |
| 16 | 97375-08085 | BOLT | 1 | |
| 17 | 92990-08100 | WASHER | 1 | |
| 18 | 92990-08600 | WASHER | 1 | |
| 19 | 90202-12060 | WASHER | 1 | |
| 20 | 6H4-44361-00 | TUBE, water 1 (Short) | 1 | U.R. |
| ※ | 6H4-44361-10 | TUBE, water 1 (Long) | 1 | U.R. |

※Not shown

| Ref.No. | Parts No. | Description | Q'ty | |
|---|---|---|---|---|
| 21 | 90430-12072 | GASKET | 1 | |
| 22 | 663-44367-00 | DAMPER, water seal 3 | 1 | |
| 23 | 663-45987-01 | SPACER 1 | 1 | |
| 24 | 670-45997-01 | SPACER 2 | 1 | |
| 25 | 92990-16200 | WASHER | 1 | |
| 26 | 90171-16011 | NUT, castle | 1 | |
| 27 | 91490-30025 | PIN, cotter | 1 | |
| 28 | 663-45941-01-36 | PROPELLER ASS'Y 1(3x10¾"x17"-G) | 1 | U.R. |
| | 663-45943-02-36 | PROPELLER ASS'Y 2(3x11"x15"-G) | 1 | U.R. |
| | 663-45945-02-36 | PROPELLER ASS'Y 3(3x11⅛"x13"-G) | 1 | U.R. |
| | 663-45947-02-36 | PROPELLER ASS'Y 4(3x11⅛"x11"-G) | 1 | U.R. |
| | 663-45949-01-36 | PROPELLER ASS'Y 5(3x10¾"x16"-G) | 1 | U.R. |
| | 663-45952-02-36 | PROPELLER ASS'Y 6(3x11⅛"x12"-G) | 1 | U.R. |
| | 663-45954-01-36 | PROPELLER ASS'Y 7(3x11¾"x10"-G) | 1 | U.R. |
| | 663-45956-01-36 | PROPELLER ASS'Y 8(3x12¼"x9"-G) | 1 | U.R. |
| | 663-45958-01-36 | PROPELLER ASS'Y 9(3x11¼"x14"-G) | 1 | U.R. |
| | | STAINLESS STEEL PROPELLER | | |
| | 663-45970-60-96 | PROPELLER ASS'Y 20(3x11¾"x12"-G) | 1 | U.R. |
| | 663-45972-60-98 | PROPELLER ASS'Y 21(3x12"x11"-G) | 1 | U.R. |
| | 663-45974-60-98 | PROPELLER ASS'Y 22(3x11¼"x13"-G) | 1 | U.R. |
| | 697-45970-00-98 | PROPELLER ASS'Y 23(3x11¼"x14"-G) | 1 | U.R. |



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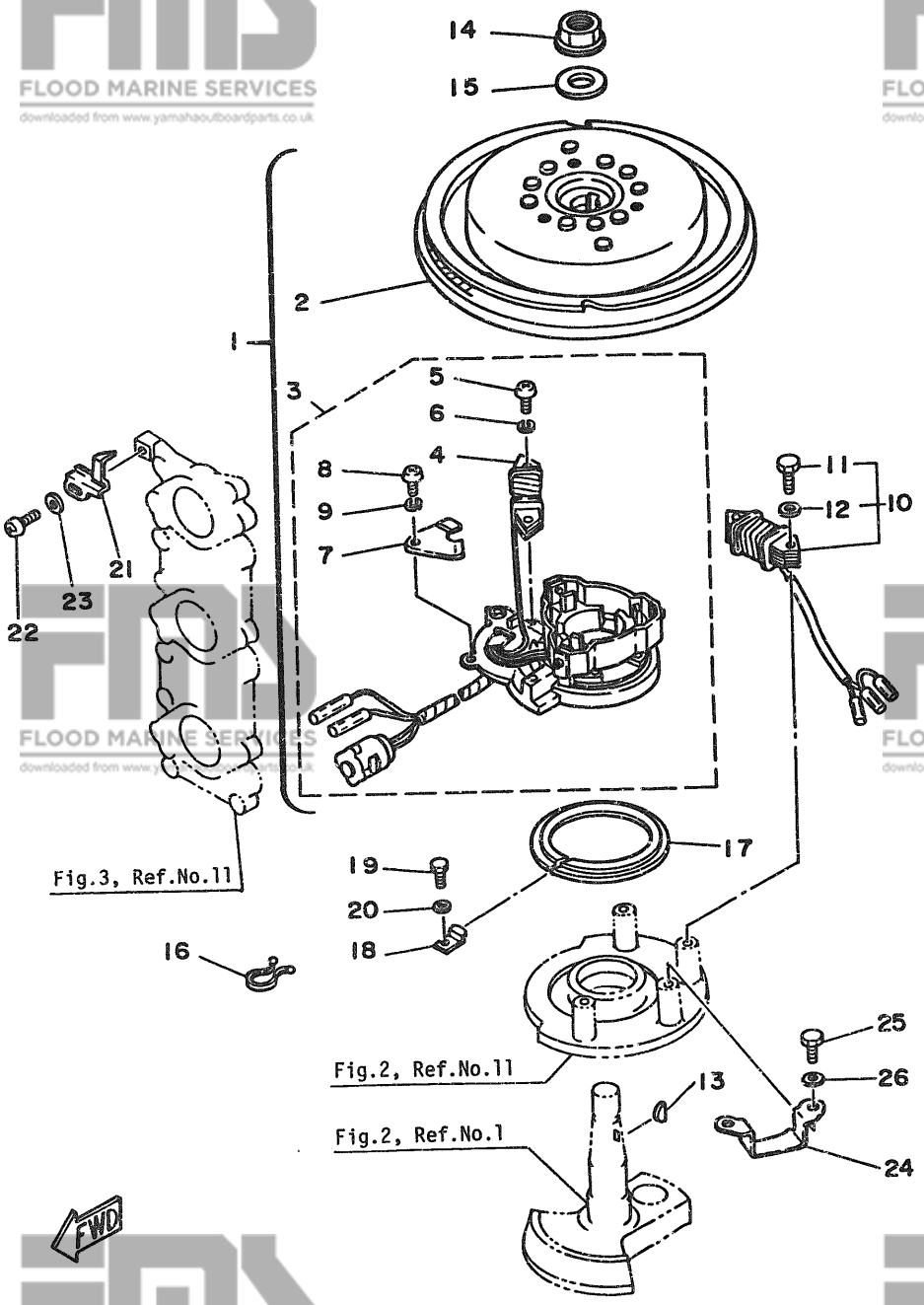
## Fig. 17 C.D.I. MAGNETO

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-85500-F0 | C.D.I. MAGNETO ASS'Y | 1 |
| 2 | 6H4-85550-F0 | . ROTOR ASS'Y | 1 |
| 3 | 6H4-85510-F0 | . STATOR ASS'Y | 1 |
| 4 | 6H4-85520-00 | . . CHARGE COIL ASS'Y | 1 |
| 5 | 97802-06020 | . . SCREW | 2 |
| 6 | 92902-06100 | . . WASHER | 2 |
| 7 | 6H4-85548-00 | . . CLAMP, cord | 1 |
| 8 | 97802-05008 | . . SCREW | 1 |
| 9 | 92902-05100 | . . WASHER | 1 |
| 10 | 6H4-81303-A0 | . LIGHTING COIL ASS'Y | 1 |
| 11 | 97313-06025 | . . BOLT | 2 |
| 12 | 92903-06600 | . . WASHER | 2 |
| 13 | 90280-05015 | KEY, woodruff | 1 |
| 14 | 90179-16M05 | NUT | 1 |
| 15 | 90201-16M44 | WASHER | 1 |
| 16 | 90464-08M07 | CLAMP | 3 |
| 17 | 6H3-41611-00 | RETAINER, magneto base 1 | 1 |
| 18 | 6H4-41612-00 | RETAINER, magneto base 2 | 3 |
| 19 | 97313-06016 | BOLT | 3 |
| 20 | 92903-06600 | WASHER | 3 |
| 21 | 6H4-81332-00 | PLATE, timing | 1 |
| 22 | 97803-05010 | SCREW | 1 |
| 23 | 92903-05600 | WASHER | 1 |
| 24 | 6H4-41613-00 | PLATE, base friction | 1 |
| 25 | 97313-06012 | BOLT | 2 |
| 26 | 92903-06600 | WASHER | 2 |



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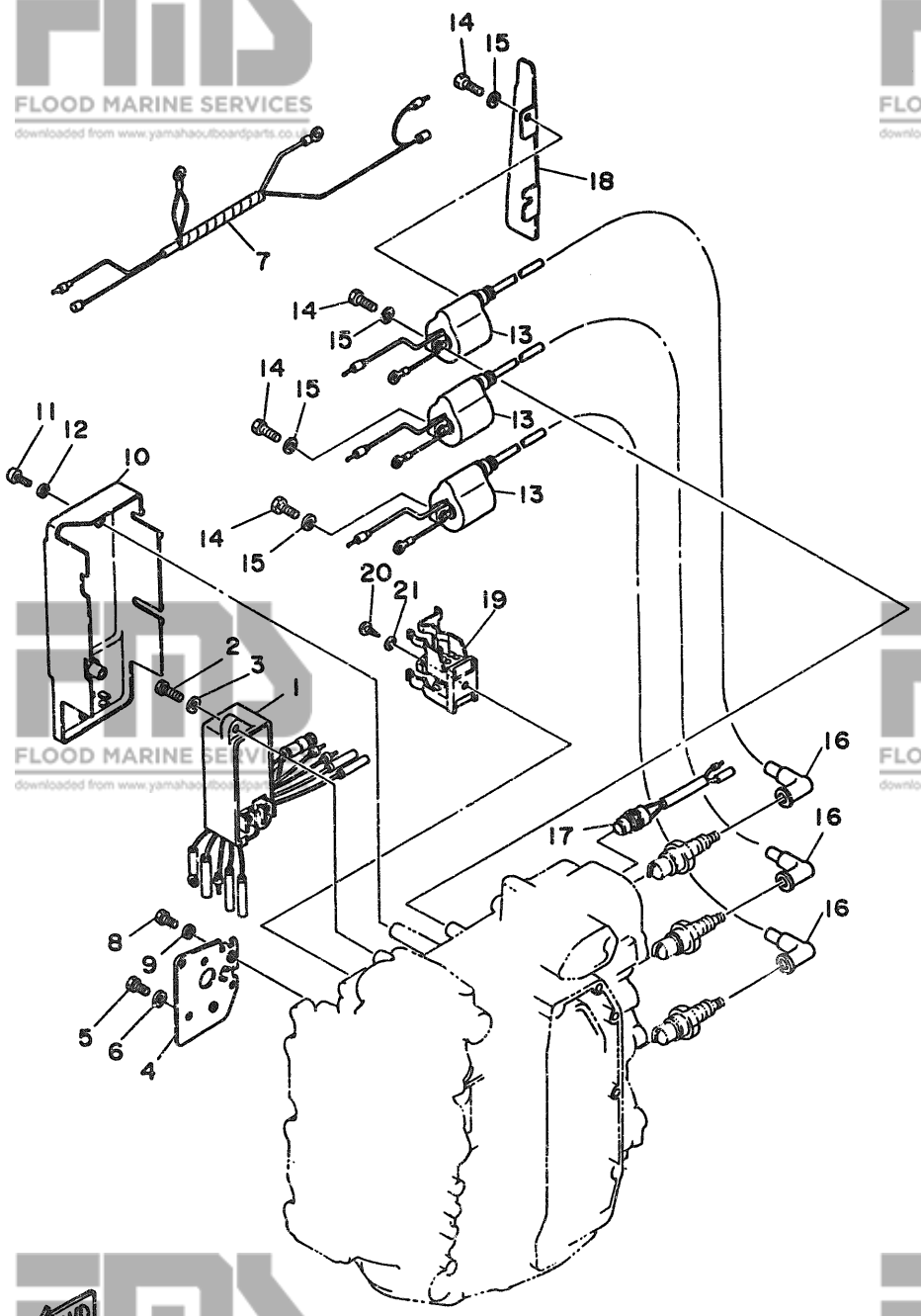


## Fig. 18 ELECTRIC PARTS 1

| Ref.No. | Parts No. | Description | Q'ty | Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|---|---|---|---|
| 1 | 6H4-85540-20 | C.D.I. UNIT ASS'Y | 1 | 12 | 92903-06660 | WASHER | 2 |
| 2 | 97313-06020 | BOLT | 2 | 13 | 6H4-85570-20 | IGNITION COIL ASS'Y | 3 |
| 3 | 92903-06600 | WASHER | 2 | 14 | 97313-06020 | BOLT | 6 |
| 4 | 6H4-81975-00 | PLATE, rectifier fitting | 1 | 15 | 92903-06600 | WASHER | 6 |
| 5 | 97313-06012 | BOLT | 3 | 16 | 663-82370-01 | PLUG CAP ASS'Y | 3 U.R. |
| 6 | 92903-06600 | WASHER | 3 | ※ | 6G1-82370-20 | PLUG CAP ASS'Y (With Resistor) | 3 U.R. |
| 7 | 6H4-82531-00 | WIRE, lead | 1 | 17 | 689-82560-00 | THERMO-SWITCH ASS'Y | 1 |
| 8 | 97313-06012 | BOLT | 1 | 18 | 6H4-14477-00 | PLATE | 1 |
| 9 | 92903-06600 | WASHER | 1 | 19 | 6H4-82552-00 | CLAMP | 1 |
| 10 | 6H4-81916-00 | COVER, terminal | 1 | 20 | 97803-06012 | SCREW | 1 |
| 11 | 97803-06025 | SCREW | 2 | 21 | 92903-06600 | WASHER | 1 |

※Not shown



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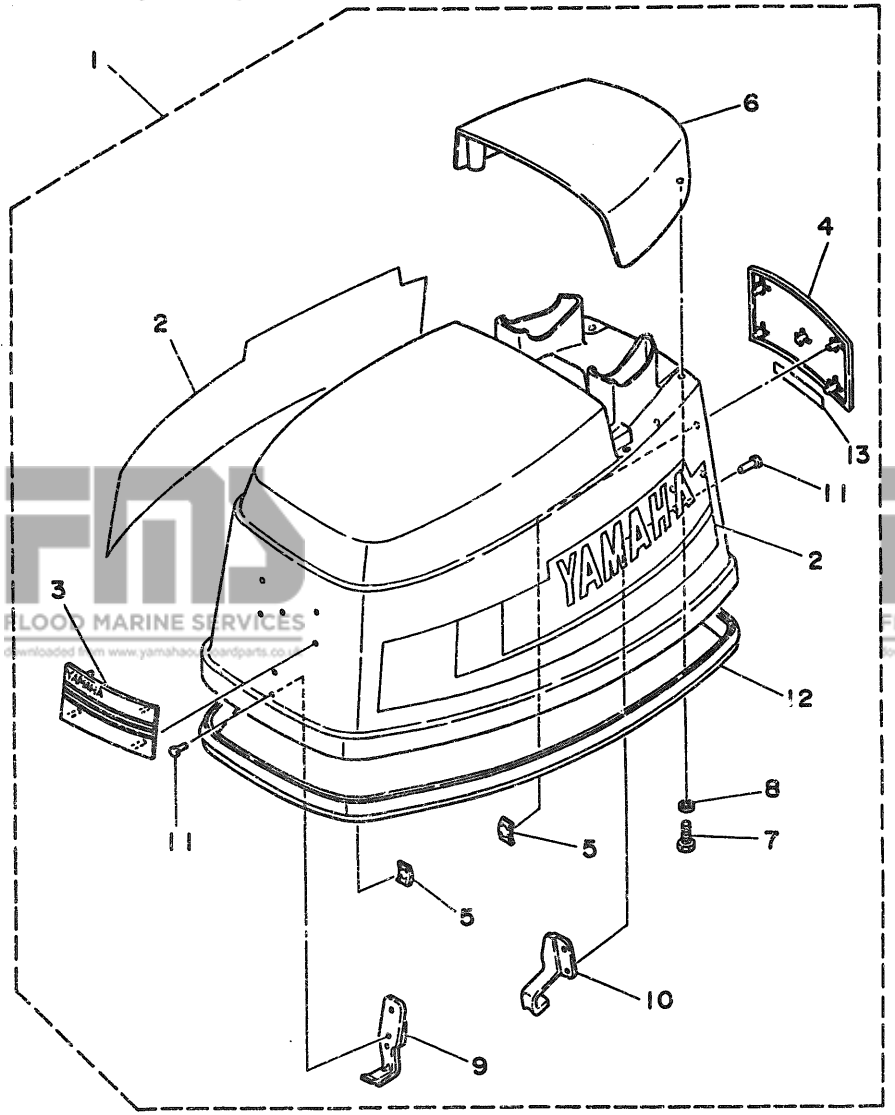
## Fig. 19 TOP COWLING (50DE/50DET MODEL)




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H5-42610-20-EJ | TOP COWLING ASS'Y | 1 |
| 2 | 6H4-W0070-20 | . GRAPHIC SIDE SET | 1 |
| 3 | 6H4-42686-00 | . EMBLEM, front | 1 |
| 4 | 6H5-42687-00 | . EMBLEM, rear | 1 |
| 5 | 90183-05M01 | . NUT, spring | 10 |
| 6 | 6H4-42613-10-EJ | . MOLDING, air duct | 1 |
| 7 | 97313-06016 | . BOLT | 4 |
| 8 | 92903-06600 | . WASHER | 4 |
| 9 | 6H4-42651-00 | . HOOK 1 | 1 |
| 10 | 6H4-42652-00 | . HOOK 2 | 1 |
| 11 | 90266-04M01 | . RIVET | 1 |
| 12 | 6H4-42615-00 | . SEAL | 1 |
| 13 | 6G1-42683-00 | . MARK, cowling | 1 |

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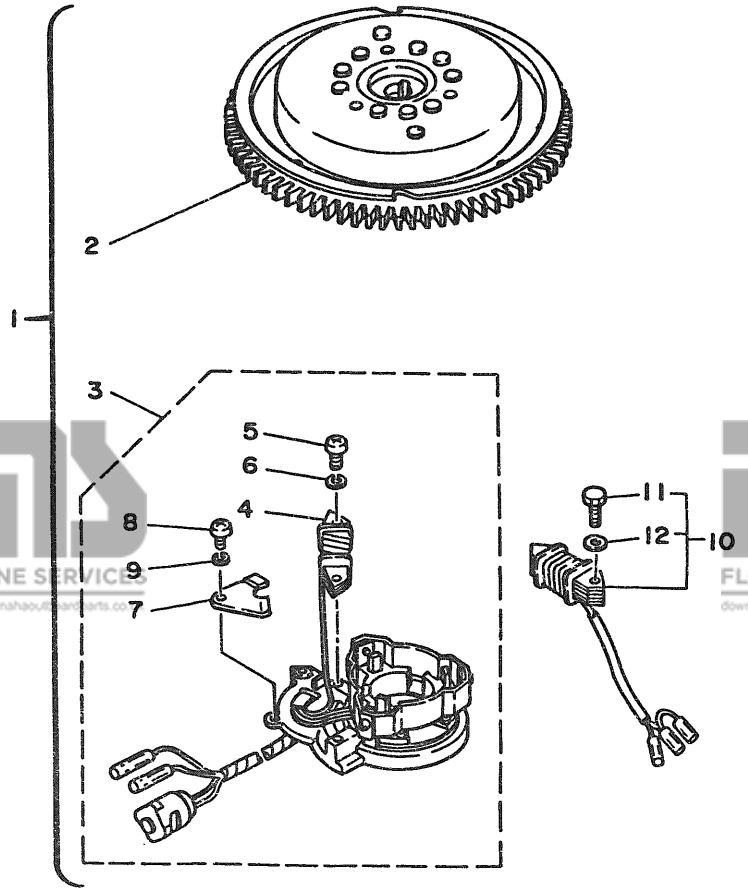
## Fig. 20 C.D.I. MAGNETO (50DE/50DET MODEL)

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-85500-A0 | C.D.I. MAGNETO ASS'Y | 1 |
| 2 | 6H4-85550-A0 | . ROTOR ASS'Y | 1 |
| 3 | 6H4-85510-F0 | . STATOR ASS'Y | 1 |
| 4 | 6H4-85520-00 | . . CHARGE COIL ASS'Y | 1 |
| 5 | 97802-06020 | . . SCREW | 2 |
| 6 | 92902-06100 | . . WASHER | 2 |
| 7 | 6H4-85548-00 | . . CLAMP, cord | 1 |
| 8 | 97802-05008 | . . SCREW | 1 |
| 9 | 92902-05100 | . . WASHER | 1 |
| 10 | 6H4-81303-A0 | . LIGHTING COIL ASS'Y | 1 |
| 11 | 97313-06025 | . . BOLT | 2 |
| 12 | 92903-06600 | . . WASHER | 2 |



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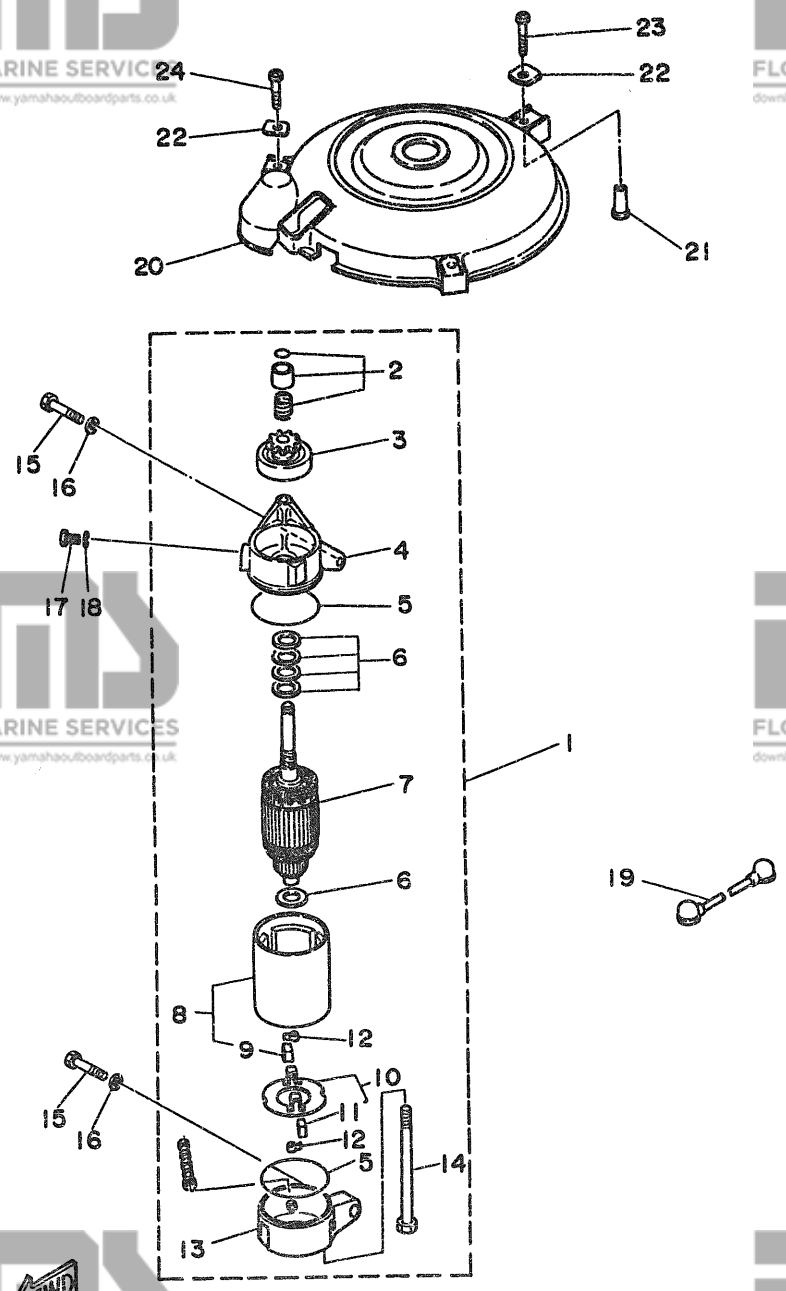
## Fig. 21 ELECTRIC MOTOR (50DE/50DET MODEL)




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-81800-10 | ELECTRIC MOTOR ASS'Y | 1 |
| 2 | 689-81857-11 | . PINION STOPPER SET | 1 |
| 3 | 6H3-81807-10 | . PINION ASS'Y (11T) | 1 |
| 4 | 6H4-81830-10 | . FRONT COVER ASS'Y | 1 |
| 5 | 689-81847-11 | . O-RING | 2 |
| 6 | 689-81809-11 | . WASHER KIT | 1 |
| 7 | 689-81850-11 | . ARMATURE ASS'Y | 1 |
| 8 | 6H3-81810-10 | . STATOR ASS'Y | 1 |
| 9 | 689-81811-11 | . . BRUSH 1 (+) | 1 |
| 10 | 689-81840-11 | . BRUSH HOLDER ASS'Y | 1 |
| 11 | 689-81812-11 | . . BRUSH 2 (-) | 1 |
| 12 | 689-81813-10 | . SPRING, brush | 2 |
| 13 | 6H3-81820-11 | . REAR COVER ASS'Y | 1 |
| 14 | 689-81826-10 | . BOLT | 2 |
| 15 | 97313-08030 | BOLT | 2 |
| 16 | 92903-08600 | WASHER | 2 |
| 17 | 97313-08016 | BOLT | 1 |
| 18 | 92903-08600 | WASHER | 1 |
| 19 | 6H4-82117-00 | WIRE, lead | 1 |
| 20 | 6H4-81337-00 | COVER, flywheel | 1 |
| 21 | 90387-06M65 | COLLAR | 3 |
| 22 | 90209-06M04 | WASHER | 3 |
| 23 | 97803-06035 | SCREW | 1 |
| 24 | 97803-06030 | SCREW | 2 |

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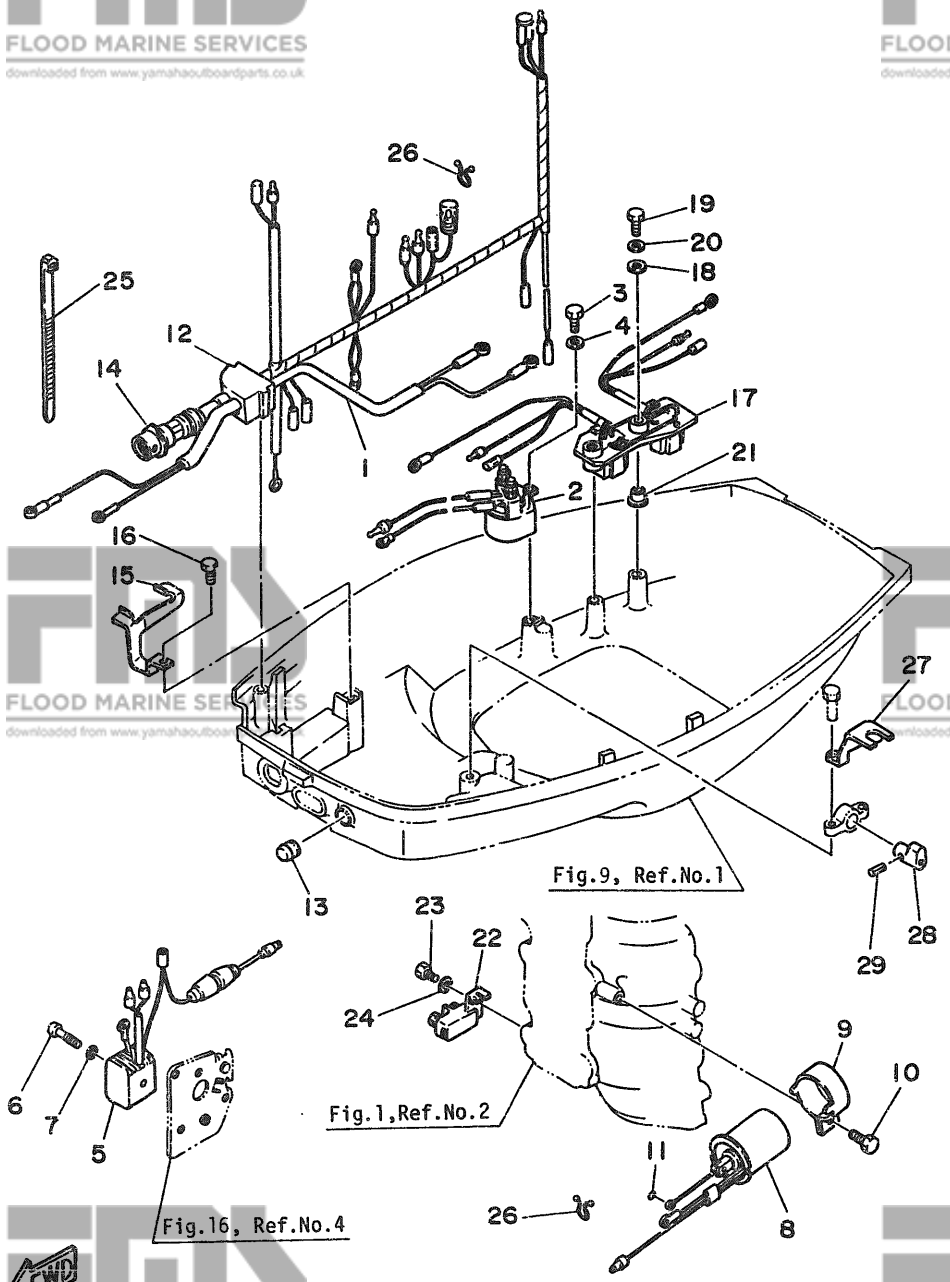
## Fig. 22 ELECTRIC PARTS 2 (50DE/50DET MODEL)

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-82105-00 | WIRE LEAD ASS'Y | 1 |
| 2 | 688-81950-10 | STARTER RELAY ASS'Y | 1 |
| 3 | 97313-06016 | BOLT | 1 |
| 4 | 92903-06600 | WASHER | 1 |
| 5 | 6G1-81970-60 | RECTIFIER ASS'Y | 1 |
| 6 | 97803-05025 | SCREW | 1 |
| 7 | 92903-05600 | WASHER | 1 |
| 8 | 6H4-86110-00 | SOLENOID COIL ASS'Y | 1 |
| 9 | 6H4-86112-00 | STAY, solenoid | 1 |
| 10 | 97313-06014 | BOLT | 1 |
| 11 | 93210-03261 | O-RING | 1 |
| 12 | 6H4-42724-20 | GROMMET 1 | 1 |
| 13 | 6H4-42725-00 | GROMMET 2 | 1 |
| 14 | 6H4-82590-02 | WIRE HARNESS ASS'Y(50DE Model) | 1 U.R. |
| ※ | 6H4-82590-11 | WIRE HARNESS ASS'Y (50DET Model) | 1 U.R. |
| 15 | 6H4-82588-00 | PLATE | 1 |
| 16 | 97313-06012 | BOLT | 1 |
| 17 | 6H5-81950-10 | STARTER RELAY ASS'Y (50DET Model) | 1 |
| 18 | 92990-06200 | WASHER (50DET Model) | 2 |
| 19 | 97313-06025 | BOLT (50DET Model) | 2 |
| 20 | 92903-06600 | WASHER (50DET Model) | 2 |
| 21 | 90387-06M70 | COLLAR (50DET Model) | 2 |
| 22 | 6H5-81920-00 | TERMINAL ASS'Y (50DET Model) | 1 |
| 23 | 97313-06012 | BOLT (50DET Model) | 1 |
| 24 | 92903-06600 | WASHER (50DET Model) | 1 |
| 25 | 90465-13M24 | CLAMP | 1 |
| 26 | 90465-18147 | CLAMP | 2 |
| 27 | 6H4-82554-00 | STAY, neutral switch | 1 |
| 28 | 6H4-44173-00 | LEVER, shift control | 1 |
| 29 | 91690-30020 | PIN, spring | 1 |

※Not shown



## Fig. 23 REMOTE CONTROL

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| ●1 | 701-48101-10 | REMOTE CONTROL ASS'Y 1 (Right) | 1 U.R. |
| ●2 | 701-48102-10 | REMOTE CONTROL ASS'Y 1 (Left) | 1 U.R. |
| ●3 | 701-48110-22 | REMOTE CONTROL ASS'Y 2 | 1 U.R. |
| ▲4 | 703-48230-10 | REMOTE CONTROL ASS'Y (7P) | 1 U.R. |
| ▲※ | 703-48250-10 | REMOTE CONTROL ASS'Y (10P) (With Tilt Switch) | 1 U.R. |
| ▲5 | 703-48220-10 | REMOTE CONTROL ASS'Y (7P) (For Twin Lever) | 1 U.R. |
| ▲※ | 703-48280-10 | REMOTE CONTROL ASS'Y (10P) (For Twin Lever) | 1 U.R. |
| | | **REMOTE CONTROL CABLE** | |
| 6 | 701-48310-10 | CABLE, remote control 6F | 2 U.R. |
| | 701-48310-20 | CABLE, remote control 7F | 2 U.R. |
| | 701-48310-40 | CABLE, remote control 8F | 2 U.R. |
| | 701-48310-60 | CABLE, remote control 9F | 2 U.R. |
| | 701-48310-80 | CABLE, remote control 10F | 2 U.R. |
| | 701-48310-90 | CABLE, remote control 11F | 2 U.R. |
| | 701-48320-00 | CABLE, remote control 12F | 2 U.R. |
| | 701-48320-20 | CABLE, remote control 13F | 2 U.R. |
| | 701-48320-30 | CABLE, remote control 14F | 2 U.R. |
| | 701-48320-50 | CABLE, remote control 15F | 2 U.R. |
| | 701-48320-60 | CABLE, remote control 16F | 2 U.R. |
| | 701-48320-80 | CABLE, remote control 17F | 2 U.R. |
| | 701-48320-90 | CABLE, remote control 18F | 2 U.R. |
| | 701-48320-40 | CABLE, remote control 19F | 2 U.R. |
| | 701-48320-70 | CABLE, remote control 20F | 2 U.R. |
| | 701-48350-00 | CABLE, remote control 21F | 2 U.R. |
| | 701-48350-10 | CABLE, remote control 22F | 2 U.R. |
| | 701-48350-20 | CABLE, remote control 23F | 2 U.R. |
| 7 | 703-48290-01 | TWIN ATTACHMENT | 1 |
| 8 | 6H4-48344-00 | CABLE END, remote control | 2 |
| 9 | 90468-18008 | PIN, hair | 2 |
| 10 | 6H4-48511-50-EJ | HOOK, steering (Steering Guide Type) | 1 U.R. |
| ※ | 688-48511-00-EJ | HOOK, steering (Ball Post Type) | 1 U.R. |

●See Fig. 26 for detail service parts.
▲See Fig. 27 for detail service parts.
※Not shown

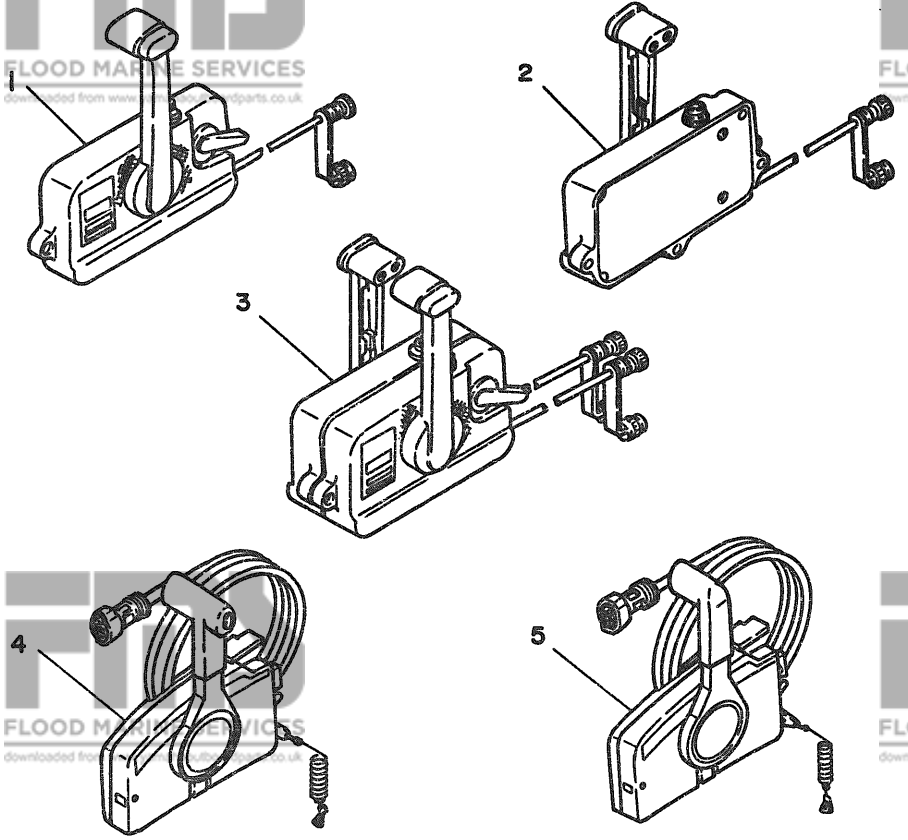



Fig.13, Ref.No.1

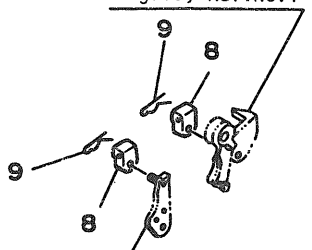
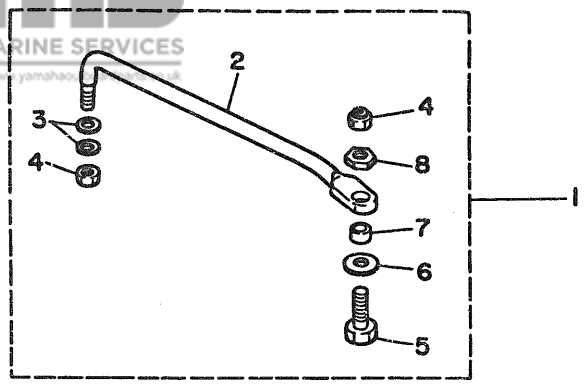


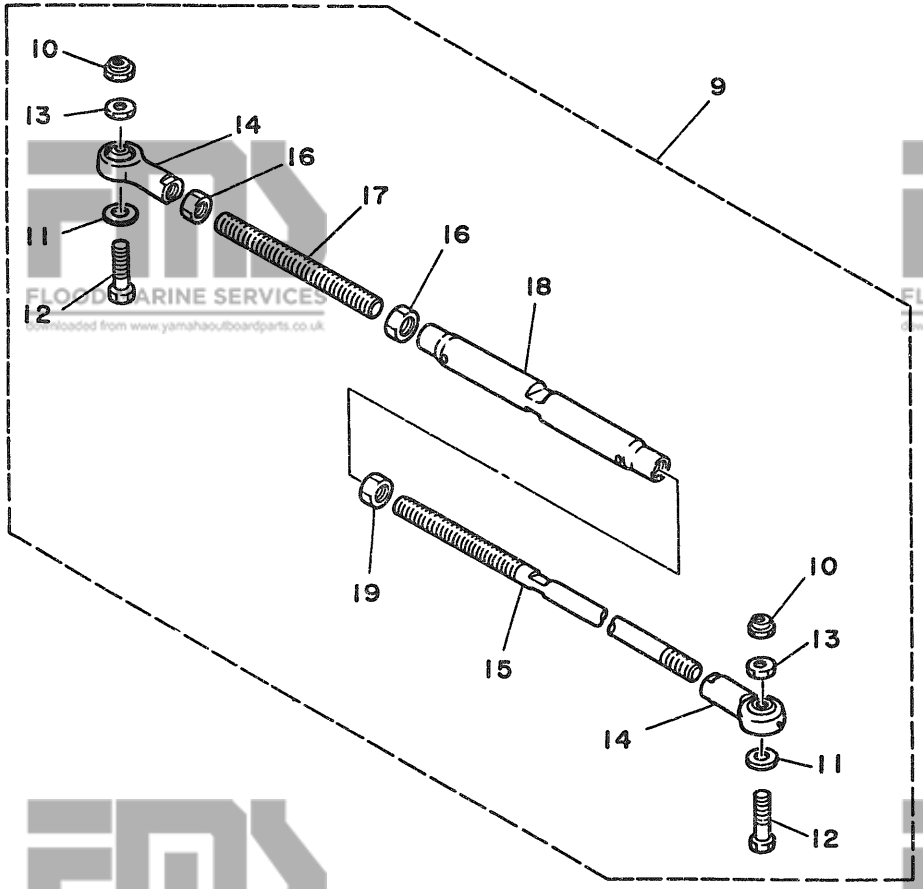

Fig.13, Ref.No.25

## Fig. 24 STEERING GUIDE ATTACHMENT

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 689-61350-01 | STEERING GUIDE ATTACHMENT KIT | 1 |
| 2 | 689-61351-01 | . ROD, steering link | 1 |
| 3 | 90201-10M20 | . WASHER | 2 |
| 4 | 90185-09M01 | . NUT, self-locking | 2 |
| 5 | 90101-09M66 | . BOLT | 1 |
| 6 | 90201-10M63 | . WASHER | 1 |
| 7 | 90387-10M42 | . COLLAR | 1 |
| 8 | 90170-09M03 | . NUT | 1 |
| 9 | 6E5-61301-00 | TWIN KIT (L:600-800mm) | 1 U.R. |
| ※ | 688-61301-00 | TWIN KIT (L:450-650mm) | 1 U.R. |
| 10 | 90185-09M01 | . NUT, self-locking | 2 |
| 11 | 90201-10M76 | . WASHER | 2 |
| 12 | 90101-09M70 | . BOLT | 2 |
| 13 | 90170-09M05 | . NUT | 2 |
| 14 | 6E5-61303-00 | . STEERING EYE COMP. | 2 |
| 15 | 6E5-61311-10 | . TIE BAR 1 | 1 U.R. |
| ※ | 688-61311-10 | . TIE BAR 1 | 1 U.R. |
| 16 | 95380-14700 | . NUT | 2 |
| 17 | 6E5-61315-00 | . TIE BAR 2 | 1 |
| 18 | 6E5-61313-00 | . ADJUSTER | 1 |
| 19 | 90170-14M06 | . NUT | 1 |

※Not shown



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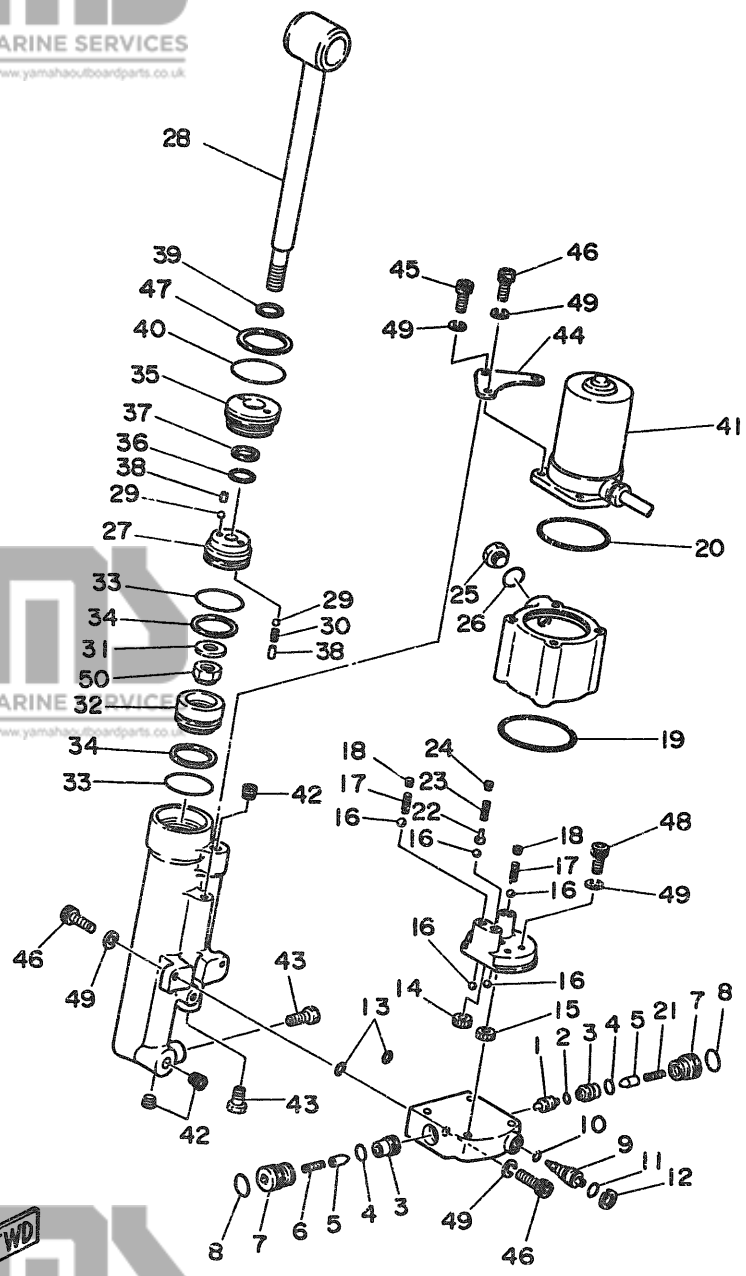
## Fig. 25 POWER TILT ASS'Y




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| ※ | 6H5-43840-00-EJ | POWER TILT ASS'Y (See Fig. 9, Ref. No. 67) | 1 |
| 1 | 6H5-43841-00 | . PISTON, shuttle | 1 |
| 2 | 6H5-43861-00 | . O-RING 1 | 1 |
| 3 | 6H5-43891-00 | . BUSHING | 2 |
| 4 | 6H5-43862-00 | . O-RING 2 | 2 |
| 5 | 6H5-43849-00 | . PIN, valve support | 2 |
| 6 | 6H5-43853-00 | . SPRING, main valve | 1 |
| 7 | 6H5-4382E-00 | . ADAPTOR 2 | 2 |
| 8 | 6H5-43863-00 | . O-RING 3 | 2 |
| 9 | 6H5-43846-00 | . SCREW, manual valve seat | 1 |
| 10 | 6H5-43864-00 | . O-RING 4 | 1 |
| 11 | 6H5-43865-00 | . O-RING 5 | 1 |
| 12 | 6H5-43875-00 | . RING, snap | 1 |
| 13 | 6H5-43866-00 | . O-RING | 2 |
| 14 | 6H5-43837-00 | . GEAR, driven | 1 |
| 15 | 6H5-43836-00 | . GEAR, drive | 1 |
| 16 | 6H5-43858-10 | . BALL 1 | 5 |
| 17 | 6H5-43856-00 | . SPRING, down relief | 2 |
| 18 | 6H5-43844-00 | . PIN, valve support | 2 |
| 19 | 6H5-43867-00 | . O-RING 7 | 1 |
| 20 | 6H5-43868-00 | . O-RING 8 | 1 |
| 21 | 6H5-43853-10 | . SPRING, main valve | 1 |
| 22 | 6H5-43859-00 | . PIN, valve support | 6 |
| 23 | 6H5-43855-00 | . SPRNIG, up relief | 1 |
| 24 | 6H5-4386F-00 | . PIN, straight | 1 |
| 25 | 6H5-43829-00 | . PLUG, reservoir | 1 |
| 26 | 6H5-43865-00 | . O-RING 5 | 1 |
| 27 | 6H5-4385A-00 | . PISTON, tilt | 1 |
| 28 | 6H5-43801-00 | . ROD | 1 |
| 29 | 6H5-43858-00 | . BALL | 5 |
| 30 | 6H5-43857-00 | . SPRING, absorber valve | 5 |
| 31 | 6H5-43893-00 | . WASHER | 1 |
| 32 | 6H5-43814-00 | . PISTON, free | 1 |
| 33 | 6H5-43883-00 | . O-RING 10 | 2 |
| 34 | 6H5-43871-00 | . RING, back up 1 | 2 |
| 35 | 6H5-4381E-00 | . BRACKET | 1 |
| 36 | 6H5-43896-00 | . O-RING 1 | 1 |
| 37 | 6H5-43873-00 | . RING, back up 3 | 1 |
| 38 | 6H5-4381A-00 | . SHAFT | 5 |
| 39 | 6H5-43812-00 | . SEAL, dust | 1 |
| 40 | 6H5-43897-00 | . O-RING 12 | 1 |
| 41 | 6H5-43880-00 | . MOTOR ASS'Y | 1 |
| 42 | 6H5-43826-00 | . PLUG, taper screw | 3 |
| 43 | 6H5-43811-00 | . SCREW, cylinder end | 2 |
| 44 | 6H5-4381F-00 | . BRACKET 2 | 1 |
| 45 | 6H5-43887-00 | . BOLT, through | 4 |
| 46 | 6H5-43886-00 | . BOLT | 4 |
| 47 | 6H5-43872-00 | . RING, back up 2 | 1 |
| 48 | 91316-06020 | . BOLT | 4 |
| 49 | 92990-06100 | . WASHER | 12 |
| 50 | 95600-12100 | . NUT | 1 |

※Not shown



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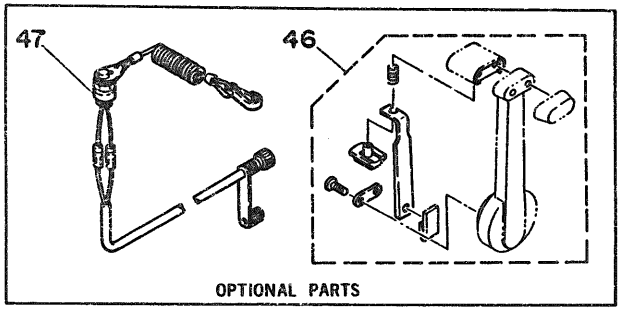
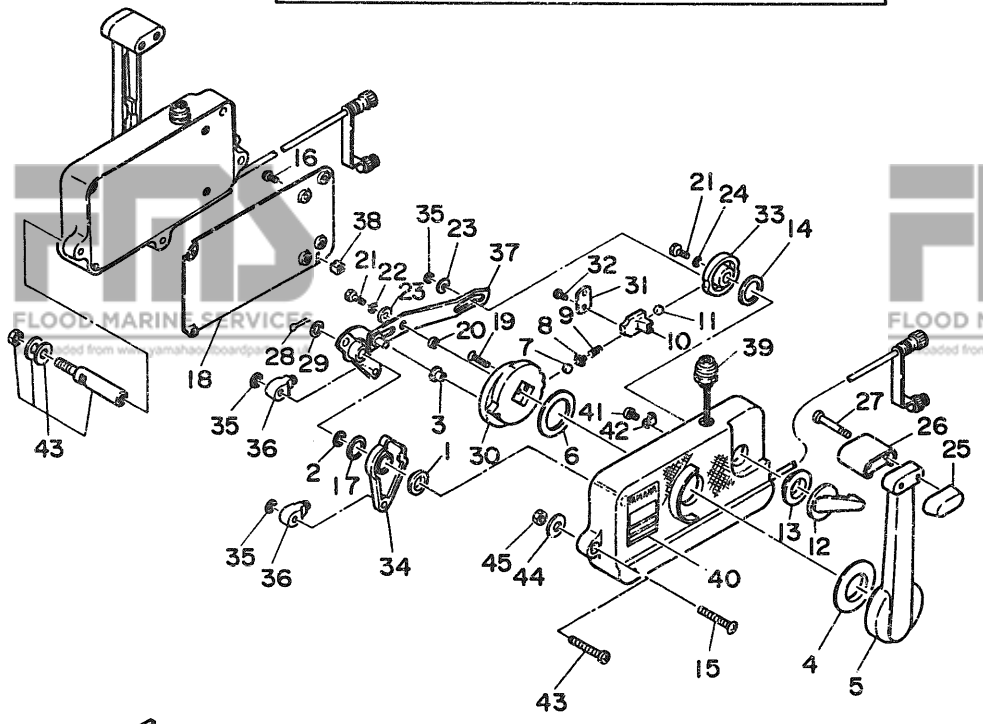
## Fig. 26 REMOTE CONTROL ASS'Y 1

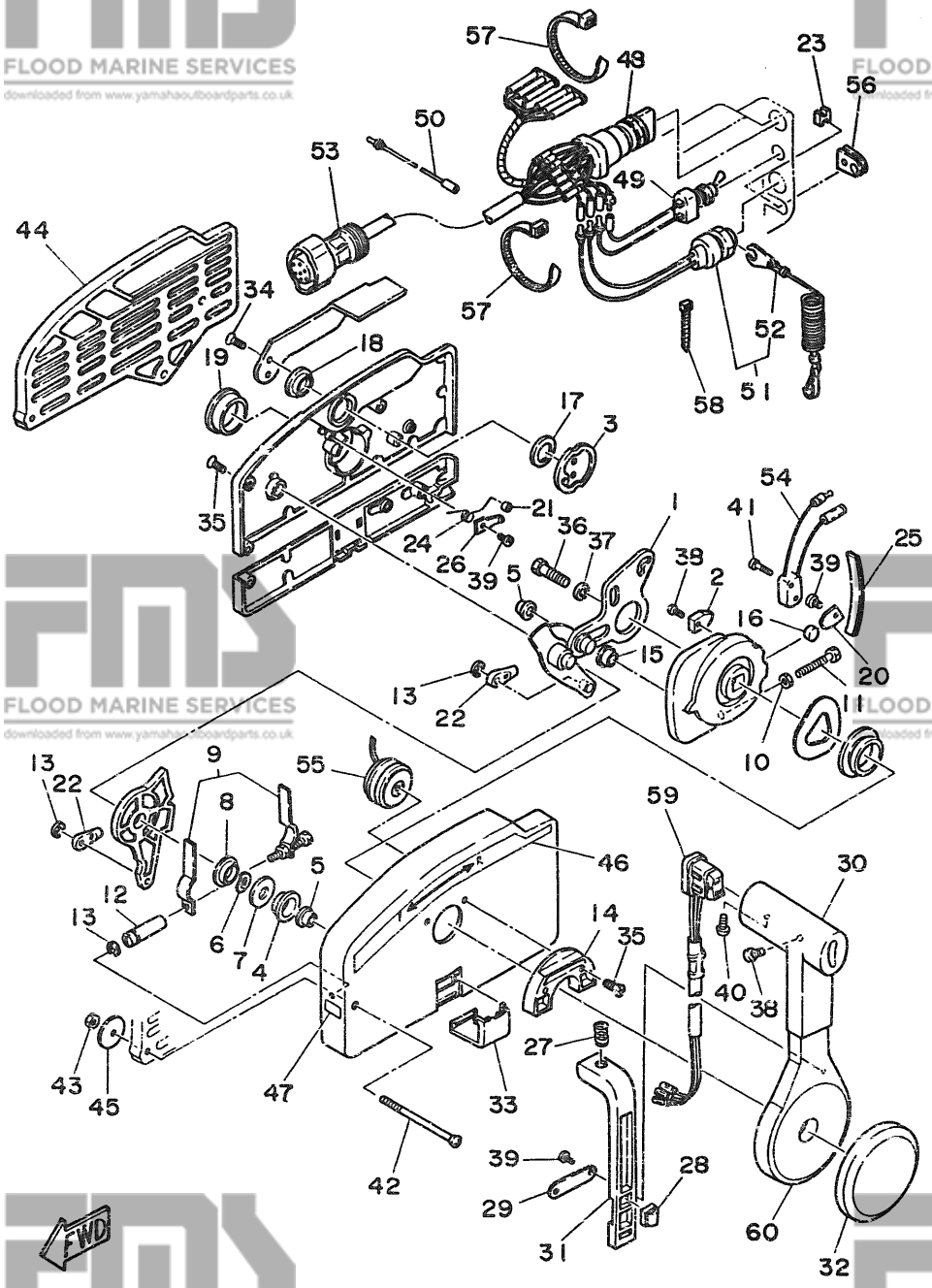



| Ref.No. | Parts No. | Description | Q'ty Single | Q'ty Twin |
|---|---|---|---|---|
| ※ | 701-48101-10 | REMOTE CONTROL ASS'Y 1 (Right) (See Fig. 23, Ref. No. 1) | 1 | - |
| ※ | 701-48102-10 | REMOTE CONTROL ASS'Y 1 (Left) (See Fig. 23, Ref. No. 2) | 1 | - |
| ※ | 701-48110-22 | REMOTE CONTROL ASS'Y 2 (See Fig. 23, Ref. No. 3) | - | 1 |
| 1 | 701-48235-00 | . BUSHING 2 | 1 | 2 |
| 2 | 701-48197-10 | . WASHER, wave 2 | 1 | 2 |
| 3 | 701-48252-00 | . ROLLER, cam | 1 | 2 |
| 4 | 701-48234-00 | . BUSHING 1 | 1 | 2 |
| 5 | 701-48221-00 | . LEVER, control 1 | 1 | 2 |
| 6 | 701-48196-11 | . WASHER, wave 1 | 1 | 2 |
| 7 | 701-48236-00 | . ROLLER, detent | 1 | 2 |
| 8 | 702-48237-00 | . ADAPTOR | 1 | 2 |
| 9 | 702-48238-00 | . SPRING, detent | 1 | 2 |
| 10 | 701-48249-00 | . ADAPTOR, spring | 1 | 2 |
| 11 | 701-48248-00 | . ROLLER, free accel. | 1 | 2 |
| 12 | 701-48152-11 | . KNOB, free accel. (Right) | 1 | 1 |
| ※ | 701-48152-20 | . KNOB, free accel. (Left) | - | 1 |
| 13 | 701-48243-00 | . BUSHING 3 | 1 | 2 |
| 14 | 701-48198-10 | . WASHER, wave 3 | 1 | 2 |
| 15 | 701-48281-00 | . SCREW 1 | 3 | - |
| 16 | 701-48289-00 | . SCREW | 4 | 8 |
| 17 | 701-48268-00 | . SPACER 3 | 1 | 2 |
| 18 | 701-48213-00 | . BACK PLATE | 1 | 2 |
| 19 | 92780-06025 | . SCREW, flathead | 2 | 4 |
| 20 | 701-48255-00 | . COLLAR 1 | 1 | 2 |
| 21 | 97395-06018 | . BOLT | 2 | 4 |
| 22 | 702-48288-00 | . WASHER, plain | 1 | 2 |
| 23 | 701-48246-00 | . SPACE 1 | 2 | 4 |
| 24 | 92990-06300 | . WASHER, internal tooth | 1 | 2 |
| 25 | 701-48229-00 | . GRIP, control lever 2 | 1 | 2 |
| 26 | 701-48222-00 | . GRIF, control lever 1 | 1 | 2 |
| 27 | 701-48282-00 | . SCREW 2(M5x50mm) | 2 | 4 |
| 28 | 701-48239-00 | . SET PIN, plate | 1 | 2 |
| 29 | 701-48266-00 | . SPACER 2 | 1 | 2 |
| 30 | 701-48232-00 | . GEAR 1 | 1 | 2 |
| 31 | 701-48189-11 | . RETAINER | 1 | 2 |
| 32 | 98580-05010 | . SCREW, panhead | 2 | 4 |
| 33 | 701-48153-12 | . SHAFT, free accel. | 1 | 2 |
| 34 | 701-48271-00 | . ARM, shift (Right) | 1 | 1 |
| ※ | 701-48271-10 | . ARM, shift (Left) | - | 1 |
| 35 | 93430-06024 | . CIRCLIP | 3 | 6 |
| 36 | 701-48345-30 | . CABLE END, remote control 2 | 2 | 4 |
| 37 | 701-48261-00 | . ARM, throttle (Right) | 1 | 1 |
| ※ | 701-48261-10 | . ARM, throttle (Left) | - | 1 |
| 38 | 701-48358-00 | . ANCHOR, cable 2 | 1 | 2 |
| 39 | 701-82550-50 | . STOP SWITCH ASS'Y | 1 | 2 |
| 40 | 701-48126-00 | . GRAPHIC | 1 | 2 |
| 41 | 701-48283-00 | . SCREW 3 (M4x10mm) | 1 | 2 |
| 42 | 701-82594-00 | . CLAMP | 1 | 2 |
| 43 | 701-48291-00 | . ATTACHMENT | - | 1 |
| 44 | 701-48287-00 | . WASHER | 3 | - |
| 45 | 95380-06600 | . NUT | 3 | - |
| | | OPTIONAL PARTS | | |
| 46 | 701-48380-00 | NEUTRAL LOCK KIT | 1 | 2 A.P. |
| 47 | 701-82575-51 | KILL SWITCH ASS'Y | 1 | 2 A.P. |

※Not shown

## Fig. 27 REMOTE CONTROL ASS'Y 2




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| ※ | 703-48230-10 | REMOTE CONTROL ASS'Y (7P) (See Fig. 23, Ref. No. 4) | 1 |
| ※ | 703-48250-10 | REMOTE CONTROL ASS'Y (10P) (See Fig. 23, Ref. No. 4) | 1 |
| ※ | 703-48220-10 | REMOTE CONTROL ASS'Y (7P) (See Fig. 23, Ref. No. 5) | 1 |
| ※ | 703-48280-10 | REMOTE CONTROL ASS'Y (10P) (See Fig. 23, Ref. No. 6) | 1 |
| 1 | 703-48261-00 | . ARM, throttle | 1 |
| 2 | 703-82554-00 | . STAY, neutral switch | 1 |
| 3 | 703-48153-00 | . SHAFT, free accel. | 1 |
| 4 | 702-48235-00 | . BUSHING 2 | 1 |
| 5 | 703-48273-00 | . BUSHING 5 | 2 |
| 6 | 703-48197-00 | . WASHER, wave 2 | 1 |
| 7 | 703-48268-00 | . SPACER 3 | 1 |
| 8 | 703-48263-00 | . BUSHING 4 | 1 |
| 9 | 703-48264-00 | . THROTTLE, friction | 1 |
| 10 | 95380-05600 | . NUT | 1 |
| 11 | 97380-05025 | . BOLT | 1 |
| 12 | 703-48265-00 | . SHAFT, friction | 1 |
| 13 | 93430-06024 | . CIRCLIP | 3 |
| 14 | 703-48245-00 | . PLATE, lock | 1 |
| 15 | 703-48252-00 | . ROLLER, cam | 1 |
| 16 | 701-48248-00 | . ROLLER, free accel. | 1 |
| 17 | 703-48198-00 | . WASHER, wave 3 | 1 |
| 18 | 703-48243-00 | . BUSHING 3 | 1 |
| 19 | 703-48236-00 | . BUSHING 1 | 2 |
| 20 | 703-48189-00 | . RETAINER | 1 |
| 21 | 703-48234-00 | . ROLLER, detent | 1 |
| 22 | 703-48345-00 | . CABLE END, remote control 2 | 2 |
| 23 | 703-48358-00 | . ANCHOR, cable 2 | 1 |
| 24 | 703-48244-00 | . SPRING, free accel. | 1 |
| 25 | 703-48238-00 | . SPRING, detent | 5 |
| 26 | 703-48246-00 | . SPACER 1 | 1 |
| 27 | 703-48227-00 | . SPRING, neutral lock | 1 |
| 28 | 703-82594-00 | . CLAMP | 1 |
| 29 | 703-48226-00 | . PLATE, stopper | 1 |
| 30 | 703-48222-00 | . GRIP, control lever | 1 U.R. |
| ※ | 703-48222-10 | . GRIP, control lever (For Twin Lever) | 1 U.R. |
| 31 | 703-48223-00 | . LOCK, neutral | 1 |
| 32 | 703-48225-00 | . COVER | 1 |
| 33 | 703-48219-00 | . COVER, lead | 1 |
| 34 | 98780-05012 | . SCREW | 2 |
| 35 | 98780-05016 | . SCREW | 7 |
| 36 | 97380-08030 | . BOLT | 1 |
| 37 | 92990-08600 | . WASHER | 1 |
| 38 | 98580-04010 | . SCREW | 2 |
| 39 | 98580-04006 | . SCREW | 4 |
| 40 | 98580-05010 | . SCREW | 1 |
| 41 | 98580-03015 | . SCREW | 2 |
| 42 | 92680-06090 | . SCREW | 3 |
| 43 | 95380-06600 | . NUT | 3 |
| 44 | 703-48293-10 | . SPACER, remote control | 1 U.R. |
| ※ | 703-48293-00 | . SPACER, remote control (For Twin Lever) | 3 U.R. |
| 45 | 701-48287-00 | . WASHER | 3 |
| 46 | 703-48215-00 | . GRAPHIC | 1 |
| 47 | 702-48217-00 | . MARK 1 | 1 |
| 48 | 703-82510-01 | . MAIN SWITCH ASS'Y | 1 |
| 49 | 703-82574-00 | . SWITCH, choke | 1 |
| 50 | 703-82531-00 | . WIRE, lead | 1 |
| 51 | 703-82575-01 | . KILL SWITCH ASS'Y | 1 |
| 52 | 682-82556-00 | . . STOPPER ASS'Y | 1 |
| 53 | 688-82586-21 | . EXTENSION, wire harness(7P) | 1 U.R. |
| ※ | 688-8258A-20 | . EXTENSION, wire harness(10P) | 1 U.R. |
| 54 | 703-82540-00 | . NEUTRAL SWITCH ASS'Y | 1 |
| 55 | 703-83383-00 | . BUZZER | 1 |
| 56 | 703-48284-00 | . GROMMET 1 | 1 |
| 57 | 703-82591-00 | . BAND | 2 |
| 58 | 703-82592-00 | . BAND | 1 |
| 59 | 703-82563-00 | . TRIM & TILT SWITCH ASS'Y | 1 U.R. |
| ※ | 703-48224-00 | . COVER, control lever (Without Trim & Tilt Switch) | 1 U.R. |
| 60 | 703-48221-00 | . GRIP | 1 |

※Not shown



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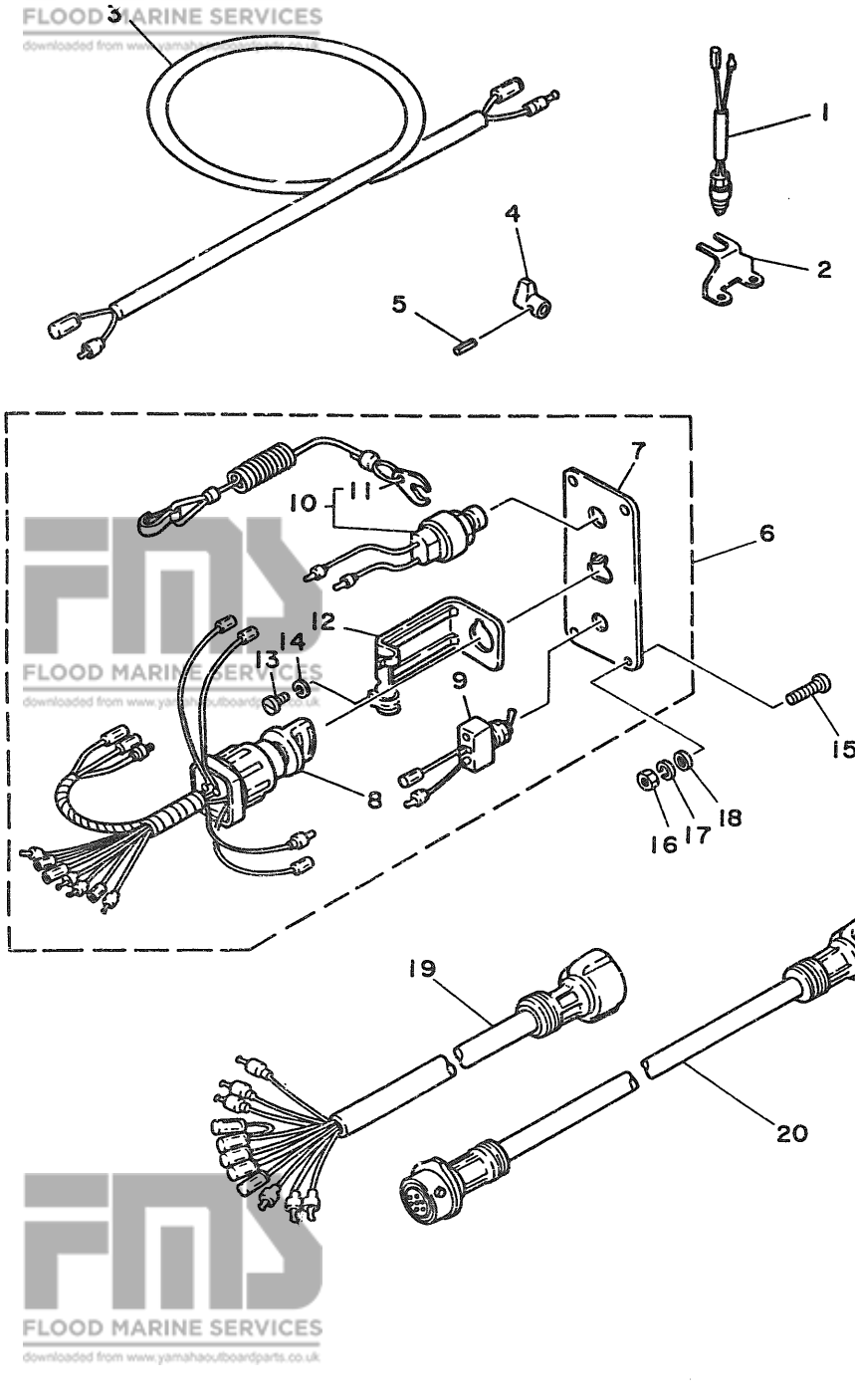
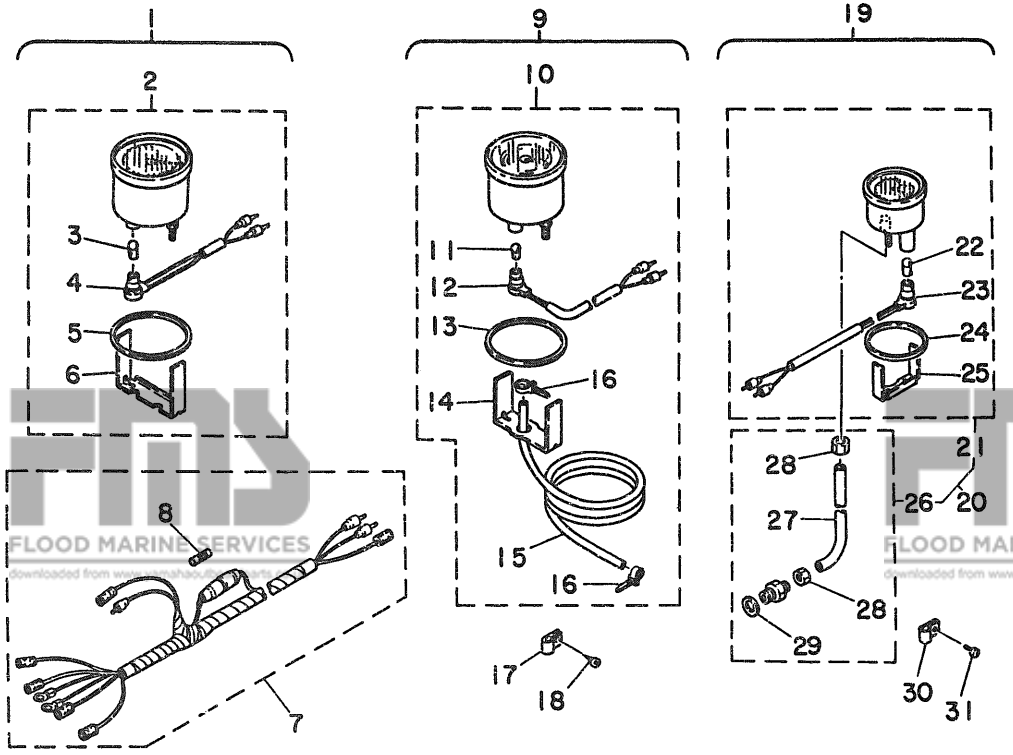



## Fig. 28 OPTIONAL PARTS 1

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6F5-82540-00 | NEUTRAL SWITCH ASS'Y | 1 |
| 2 | 6H4-82554-00 | STAY, neutral switch | 1 |
| 3 | 6H4-82553-00 | EXTENSION, wire lead | 1 |
| 4 | 6H4-44173-00 | LEVER, shift control | 1 |
| 5 | 91690-30020 | PIN, spring | 1 |
| | | SWITCH PANEL | |
| 6 | 689-82570-13 | SWITCH PANEL ASS'Y | 1 |
| 7 | 689-82571-01 | . SWITCH PANEL | 1 |
| 8 | 688-82510-11 | . MAIN SWITCH ASS'Y | 1 |
| 9 | 688-82574-00 | . SWITCH, choke | 1 |
| 10 | 688-82575-01 | . KILL SWITCH ASS'Y | 1 |
| 11 | 682-82556-00 | . . STOPPER ASS'Y | 1 |
| 12 | 663-82581-01 | . STAY, cord lamp | 1 |
| 13 | 98303-04008 | . SCREW, cylinderhead | 1 |
| 14 | 92901-04100 | . WASHER | 1 |
| 15 | 98903-05025 | SCREW, bind | 4 |
| 16 | 95303-05600 | NUT | 4 |
| 17 | 92903-05100 | WASHER | 4 |
| 18 | 92903-05600 | WASHER | 4 |
| | | EXTENSION WIRE | |
| 19 | 688-82586-21 | EXTENSION, wire harness (5m) (For Main Switch,7P Concent) | 1 |
| ※ | 688-8258A-20 | EXTENSION, wire harness (5m) (For Main Switch, 10P Concent) | 1 U.R. |
| 20 | 688-82586-11 | EXTENSION, wire harness (2m) (For 7P Concent) | 1 U.R. |
| ※ | 688-8258A-10 | EXTENSION, wire harness (2m) (For 10P Concent) | 1 U.R. |
| ※ | 688-82586-31 | EXTENSION, wire harness (3m) (For 7P Concent) | 1 U.R. |
| ※ | 688-8258A-30 | EXTENSION, wire harness (3m) (For 10P Concent) | 1 U.R. |

※Not shown

## Fig. 29 OPTIONAL PARTS 2




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| | | TACHOMETER | |
| 1 | 688-W0080-10 | TACHOMETER KIT | 1 |
| 2 | 688-83540-10 | . TACHOMETER ASS'Y | 1 |
| 3 | 688-83516-00 | . . BULB (12V-1.7W) | 1 |
| 4 | 688-83536-00 | . . SOCKET, meter | 1 |
| 5 | 688-83523-00 | . . DAMPER | 1 |
| 6 | 688-83544-00 | . . PLATE, fitting | 1 |
| 7 | 688-83553-10 | . WIRE, lead | 1 |
| 8 | 1E6-82151-00 | . . FUSE (12V-10A) | 1 |
| | | SPEEDOMETER | |
| 9 | 688-W0081-10 | SPEEDOMETER KIT | 1 |
| 10 | 688-83510-01 | . SPEEDOMETER ASS'Y | 1 |
| 11 | 688-83516-00 | . . BULB (12V-1.7W) | 1 |
| 12 | 688-83536-00 | . . SOCKET, meter | 1 |
| 13 | 688-83523-00 | . . DAMPER | 1 |
| 14 | 688-83514-00 | . . PLATE, fitting | 1 |
| 15 | 688-83557-00 | . . TUBE | 1 |
| 16 | 90465-11M10 | . . CLAMP | 2 |

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 17 | 90601-31402 | . CLIP, nylon 14 | 5 |
| 18 | 97780-40116 | . SCREW, panhead tapping | 5 |
| | | WATER PRESSURE METER | |
| 19 | 688-W0088-00 | WATER PRESSURE METER KIT | 1 |
| 20 | 688-83660-00 | . WATER PRESSURE METER ASS'Y | 1 |
| 21 | 688-83661-00 | . . WATER PRESSURE GAUGE | 1 |
| 22 | 688-83516-00 | . . . BULB (12V-1.7W) | 1 |
| 23 | 688-83536-00 | . . . SOCKET, meter | 1 |
| 24 | 688-83664-00 | . . . DAMPER | 1 |
| 25 | 688-83665-00 | . . . PLATE, fitting | 1 |
| 26 | 688-83667-00 | . . SENDER | 1 |
| 27 | 688-83666-00 | . . . TUBE | 1 |
| 28 | 663-83668-00 | . . . NUT, nipple | 2 |
| 29 | 90430-14115 | . . . GASKET | 1 |
| 30 | 90601-31402 | . CLIP, nylon 14 | 5 |
| 31 | 97780-40116 | . SCREW, panhead tapping | 5 |

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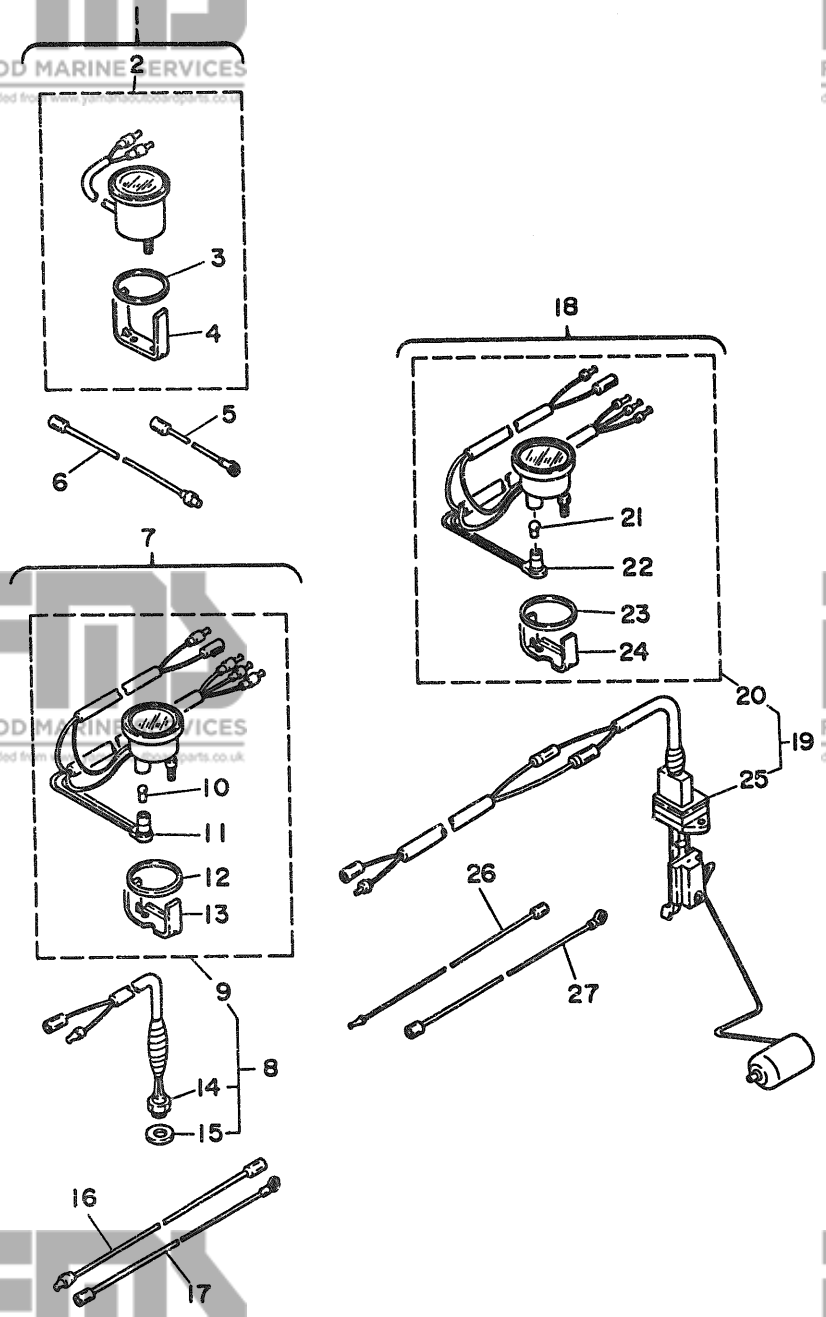


## Fig. 30 OPTIONAL PARTS 3

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| | | HOUR METER | |
| 1 | 688-W0088-30 | HOUR METER KIT | 1 |
| 2 | 688-83504-00 | . HOUR METER ASS'Y | 1 |
| 3 | 688-83664-00 | . . DAMPER | 1 |
| 4 | 688-83577-00 | . . PLATE, fitting | 1 |
| 5 | 663-83553-A0 | . WIRE, lead | 1 |
| 6 | 663-83553-Y0 | . WIRE, lead (Yellow) | 1 |
| | | WATER TEMPERATURE METER | |
| 7 | 688-W0088-10 | WATER TEMP. METER KIT | 1 |
| 8 | 688-83590-00 | . WATER TEMP. METER ASS'Y | 1 |
| 9 | 688-83594-00 | . . WATER TEMP. GAUGE | 1 |
| 10 | 688-83516-00 | . . . BULB (12V-1.7W) | 1 |
| 11 | 688-83536-00 | . . . SOCKET, meter | 1 |
| 12 | 688-83664-00 | . . . DAMPER | 1 |
| 13 | 688-83665-00 | . . . PLATE, fitting | 1 |
| 14 | 688-83591-00 | . . THERMO UNIT | 1 |
| 15 | 90430-14115 | . . GASKET | 1 |
| 16 | 663-83553-Y0 | . WIRE, lead (Yellow) | 1 |
| 17 | 663-83553-A0 | . WIRE, lead | 1 |
| | | FUEL METER | |
| 18 | 688-W0088-21 | FUEL METER KIT | 1 |
| 19 | 688-85750-00 | . FUEL METER ASS'Y | 1 |
| 20 | 688-85751-00 | . . FUEL, gauge | 1 |
| 21 | 688-83516-00 | . . . BULB (12V-1.7W) | 1 |
| 22 | 688-83536-00 | . . . SOCKET, meter | 1 |
| 23 | 688-83664-00 | . . . DAMPER | 1 |
| 24 | 688-85756-00 | . . . PLATE, fitting | 1 |
| 25 | 688-85752-01 | . . FUEL, sender | 1 |
| 26 | 663-83553-Y0 | . WIRE, lead (Yellow) | 1 |
| 27 | 663-83553-A0 | . WIRE, lead | 1 |



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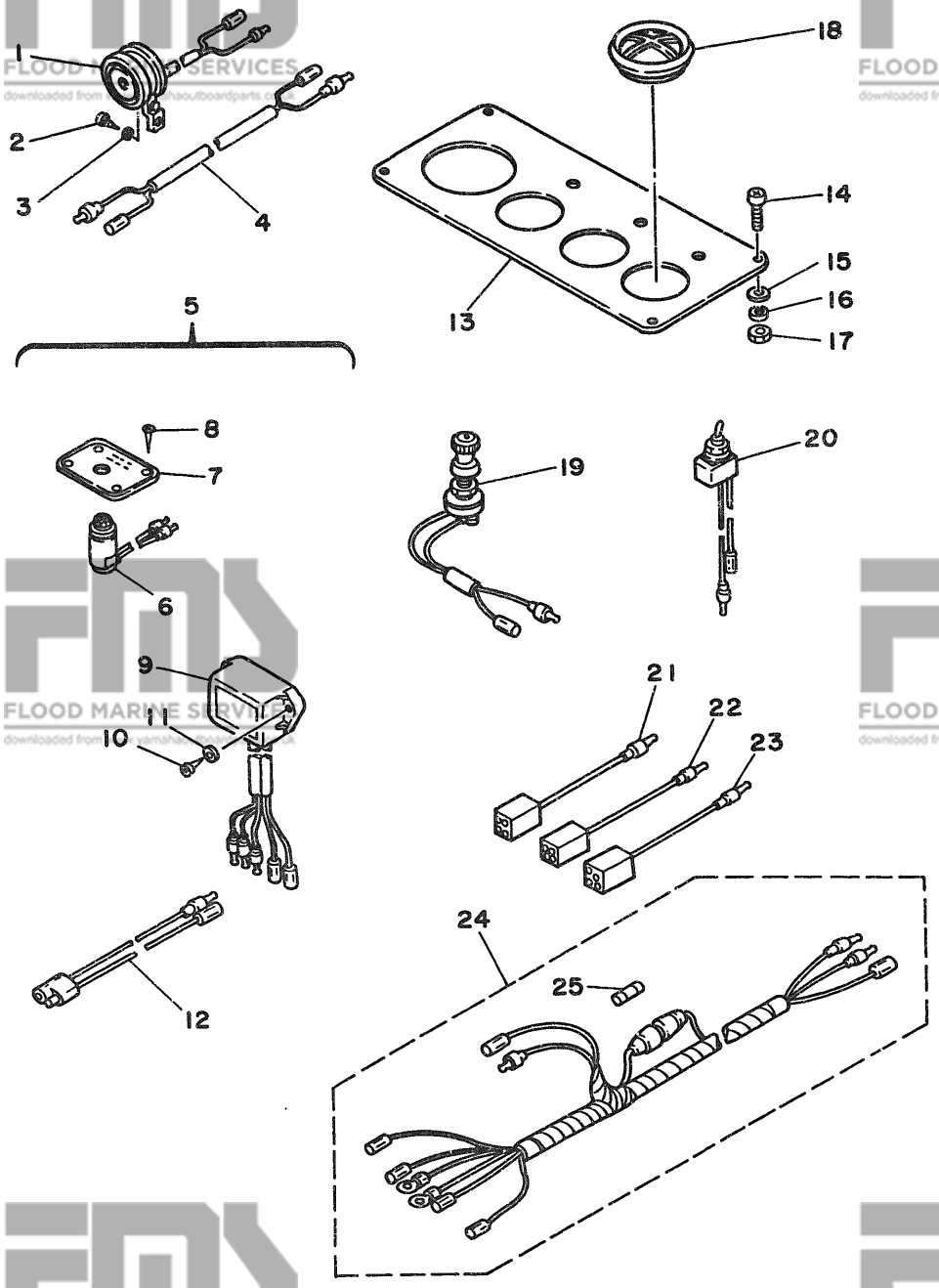
## Fig. 31 OPTIONAL PARTS 4




| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| | | **OVERHEAT BUZZER** | |
| 1 | 688-83383-10 | BUZZER | 1 |
| 2 | 97780-60516 | SCREW, panhead tapping | 1 |
| 3 | 92903-05600 | WASHER | 1 |
| 4 | 688-83373-10 | LEAD, horn | 1 |
| | | **CHARGE WARNING LAMP** | |
| 5 | 688-W0088-40 | PILOT LAMP KIT | 1 |
| 6 | 663-84301-00 | . PILOT LAMP ASS'Y | 1 |
| 7 | 663-84309-00 | . PLATE, set | 1 |
| 8 | 95428-31316 | . SCREW, roundhead wood | 4 |
| 9 | 697-83901-60 | . CHARGE WARNING UNIT ASS'Y | 1 |
| 10 | 97780-60120 | . SCREW, panhead tapping | 2 |
| 11 | 92903-06600 | . WASHER | 2 |
| 12 | 663-82521-09 | . WIRE, lead | 1 |
| | | **METER PANEL** | |
| 13 | 688-83611-00 | PANEL, meter | 1 |
| 14 | 98903-05025 | SCREW, bind | 4 |
| 15 | 92903-05600 | WASHER | 4 |
| 16 | 92903-05100 | WASHER | 4 |
| 17 | 95303-05600 | NUT | 4 |
| 18 | 688-83559-00 | COVER, meter | 1 U.N. |
| | | **LAMP SWITCH** | |
| 19 | 688-82520-00 | LAMP SWITCH ASS'Y | 1 U.R. |
| 20 | 688-82526-00 | SWITCH, lamp | 1 U.R. |
| | | **LEAD WIRE** | |
| 21 | 688-82149-00 | WIRE, lead (Blue) | 1 U.R. |
| 22 | 688-82117-00 | WIRE, lead (Black) | 1 U.R. |
| 23 | 688-82521-00 | WIRE, lead (Yellow) | 1 U.R. |
| 24 | 688-83553-10 | WIRE, lead | 1 |
| 25 | 1E6-82151-00 | . FUSE (12V-10A) | 1 |

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## Fig. 32 REPAIR KIT

| Ref.No. | Parts No. | Description | Q'ty |
|---|---|---|---|
| 1 | 6H4-W0001-00 | POWER HEAD GASKET KIT | 1 |
| 2 | 6H4-11181-00 | . GASKET, cylinder head | 1 |
| 3 | 6H4-11193-00 | . GASKET, head cover | 1 |
| 4 | 90430-14115 | . GASKET | 1 |
| 5 | 6H4-12414-00 | . GASKET, thermostat | 1 |
| 6 | 6H4-41114-00 | . GASKET, exhaust cover | 2 |
| 7 | 6H4-15369-00 | . GASKET, oil seal housing | 1 |
| 8 | 93104-16M01 | . OIL SEAL | 2 |
| 9 | 93102-25M04 | . OIL SEAL | 1 |
| 10 | 93210-58M21 | . O-RING | 1 |
| 11 | 6H4-13621-00 | . PACKING, valve seat | 2 |
| 12 | 6H4-14198-00 | . GASKET | 1 |
| 13 | 6H3-14457-00 | . SEAL | 3 |
| 14 | 6G1-14984-00 | . O-RING | 3 |
| 15 | 655-24564-00 | . PACKING, filter | 1 |
| 16 | 93210-37M25 | . O-RING | 1 |
| 17 | 650-24431-00 | . GASKET, fuel pump | 1 |
| 18 | 6H4-45113-00 | . GASKET, upper casing | 1 |
| 19 | 6H4-W0093-01 | CARBURETOR REPAIR SET | 1 |
| 20 | 6H4-14198-00 | . GASKET | 1 |
| 21 | 676-14956-00 | . CAP | 3 |
| 22 | 6H3-14590-00 | . VALVE SEAT ASS'Y | 3 |
| 23 | 663-14159-00 | . CLIP | 3 |
| 24 | 676-14186-00 | . PIN, valve | 3 |
| 25 | 6G1-14985-00 | . FLOAT COMP. | 3 |
| 26 | 689-14548-00 | . PIN, float | 3 |
| 27 | 6G1-14984-00 | . O-RING | 3 |
| 28 | 90159-04M00 | . SCREW, with washer | 3 |
| 29 | 93210-04230 | . O-RING | 3 |
| 30 | 663-14126-00 | . PACKING | 3 |
| 31 | 689-14126-00 | . PACKING | 3 |
| 32 | 692-14923-00 | . SCREW, adjusting | 3 |
| 33 | 93210-15M52 | . O-RING | 3 |
| 34 | 6H4-W0001-20 | LOWER UNIT GASKET KIT | 1 |
| 35 | 6H4-45114-00 | . GASKET, upper casing 2 | 1 |
| 36 | 6H4-41134-00 | . GASKET, exhaust manifold 2 | 1 |
| 37 | 6H4-41133-00 | . GASKET, exhaust manifold | 1 |
| 38 | 663-45123-00 | . GASKET, muffler | 1 |
| 39 | 90430-08020 | . GASKET | 3 |
| 40 | 93210-49046 | . O-RING | 1 |
| 41 | 663-44315-00 | . GASKET, water pump 1 | 1 |
| 42 | 663-44324-00 | . GASKET, cartridge outer plate | 1 |
| 43 | 663-44316-00 | . GASKET, water pump 2 | 1 |
| 44 | 93210-41042 | . O-RING | 1 |
| 45 | 93101-23070 | . OIL SEAL | 2 |
| 46 | 93210-66262 | . O-RING | 1 |
| 47 | 93101-22M00 | . OIL SEAL | 2 |
| 48 | 6H4-W0078-00 | WATER PUMP REPAIR KIT | 1 |
| 49 | 663-44322-00 | . INSERT, cartridge | 1 |
| 50 | 6H4-44352-00 | . IMPELLER | 1 |
| 51 | 663-44315-00 | . GASKET, water pump 1 | 1 |
| 52 | 663-44323-00 | . OUTER PLATE, cartridge | 1 |
| 53 | 663-44324-00 | . GASKET, cartridge outer plate | 1 |
| 54 | 663-44316-00 | . GASKET, water pump 2 | 1 |
| 55 | 97395-08055 | . BOLT | 2 |
| 56 | 97395-08045 | . BOLT | 2 |
| 57 | 663-44366-00 | . DAMPER, water seal 2 | 1 |
| 58 | 90280-03024 | . KEY, woodruff | 1 |



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