

40H(6H4)

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NUMERICAL INDEX

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 40H '86 (6H4).

When you are ordering replacement parts for the 40H '86 (6H4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- S.T.D. Standard
- O.S. Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

- . JET, pilot
- . NOZZLE, main

4. Indication of No. of constituent parts for assembly.

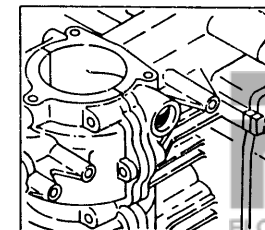
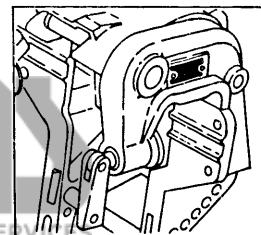
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	
40HM	S:001988 and following L:302196 and following
40HE	S:051658 and following L:352759 and following
40HR	S:200961 and following L:500546 and following



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

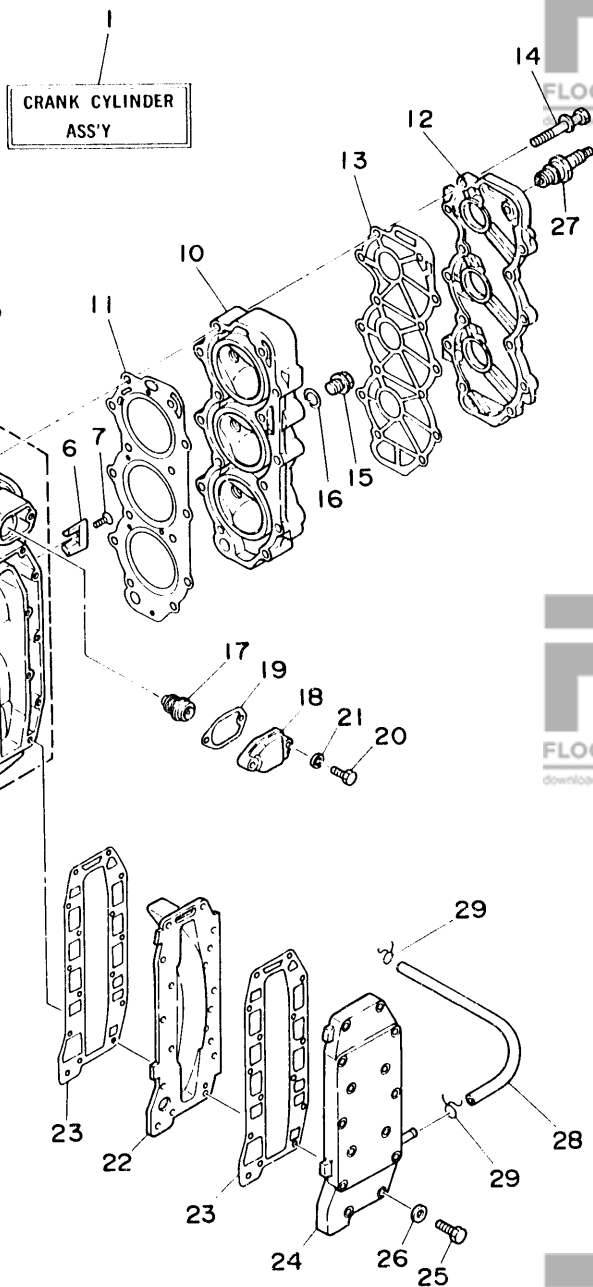


Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0090-50-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 29 and Fig. 2, Ref. No. 1 to 20)	1	15	90340-14M00	PLUG, straight screw	1
2	6H4-15100-01-94	CRANKCASE ASS'Y	1	16	90430-14115	GASKET	1
3	93606-12019	PIN, dowel	2	17	6E5-12411-10	THERMOSTAT	1
4	90119-08M19	BOLT, with washer	8	18	6H4-12413-00-9M	COVER, thermostat	1
5	90119-06M13	BOLT, with washer	6	19	6H4-12414-00	GASKET, thermostat	1
6	688-11325-00	ANODE	2	20	97313-06025	BOLT	2
7	98680-04016	SCREW, flathead	2	21	92903-06600	WASHER	2
8	6H4-11119-00	HANGER, engine	1	22	6H4-41111-00-9M	INNER COVER, exhaust	1
9	97313-06014	BOLT	2	23	6H4-41114-00	GASKET, exhaust cover	2
10	6H4-11111-00-94	HEAD, cylinder	1	24	6H4-41113-00-9M	OUTER COVER, exhaust	1
11	6H4-11181-00	GASKET, cylinder head	1	25	97395-06035	BOLT	14
12	6H4-11191-00-9M	COVER, cylinder head	1	26	92990-06600	WASHER	14
13	6H4-11193-00	GASKET, head cover	1	27	94702-00271	PLUG, spark (BR7HS 10) NGK	3
14	90119-08M29	BOLT, with washer	14	28	90445-09M37	HOSE 2	1
				29	90467-08004	CLIP	2

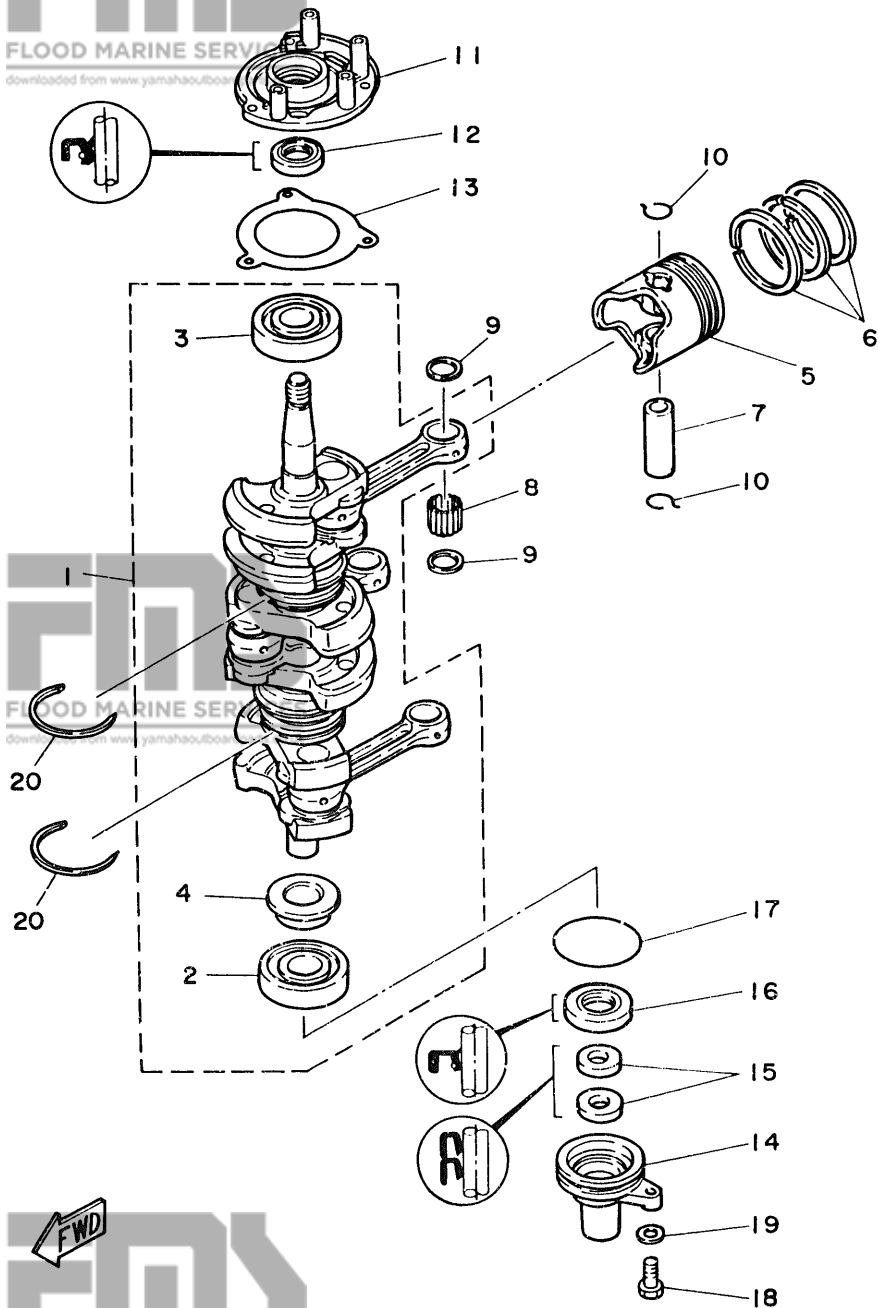
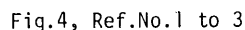


Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-11400-01	CRANK ASS'Y	1	9	6H4-11641-00	WASHER, piston pin	6
2	93306-30510	. BEARING	1	10	6H4-11634-01	CLIP, piston pin	6
3	93306-30502	. BEARING	1	11	6H4-15359-01-94	HOUSING, oil seal	1
4	6H4-11445-00	. SPACER	1	12	93102-23096	OIL SEAL	1
5	6H4-11631-00-96	PISTON (S.T.D.)	3	13	6H4-15369-00	GASKET, oil seal housing	1
	6H4-11635-00	PISTON (1st O.S.)	3 A.P.	14	6H4-15396-00-9M	HOUSING, oil seal	1
	6H4-11636-00	PISTON (2nd O.S.)	3 A.P.	15	93104-16M01	OIL SEAL	2
6	6H4-11610-00	PISTON RING SET (S.T.D.)	3	16	93102-25M04	OIL SEAL	1
	6H4-11610-10	PISTON RING SET (1st O.S.)	3 A.P.	17	93210-58M21	O-RING	1
	6H4-11610-20	PISTON RING SET (2nd O.S.)	3 A.P.	18	97313-06020	BOLT	1
7	648-11633-00	PIN, piston	3	19	92990-06600	WASHER	1
8	93602-20M02	PIN, dowel B	93	20	93440-62057	CIRCLIP	2



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-14431-00	SILENCER 1	1	12	6H4-14406-00	HINGE	1
2	97803-06040	SCREW	2	13	97313-06095	BOLT	6
3	6H3-14457-00	SEAL	3	14	97313-06025	BOLT	12
4	97803-06055	SCREW	2	15	92903-06600	WASHER	12
5	90209-06M09	WASHER	4	16	6H4-13624-00-94	PLATE, reed valve	1
6	6H4-41271-00	KNOB, choke	1	17	6H4-13621-00	PACKING, valve seat	2
7	6H4-41257-00	ROD, choke link 2	2	18	97803-05014	SCREW, panhead	6
8	661-41262-02	JOINT, choke lever	5	19	92903-05600	WASHER	6
9	6H4-41217-00	ROD, accel. lever 1	1	20	6H4-13610-00	REED VALVE ASS'Y	3
10	689-41273-00	GROMMET	1	21	6H4-W0004-00	. REED SET	1
11	6H4-13641-01-94	MANIFOLD, intake 1	1	22	6H4-14198-00	GASKET	1

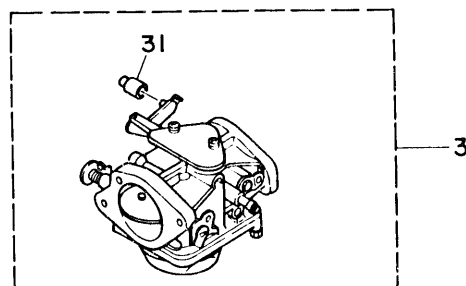
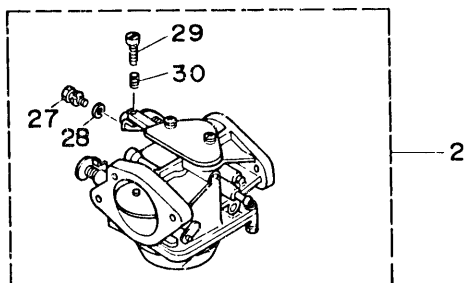
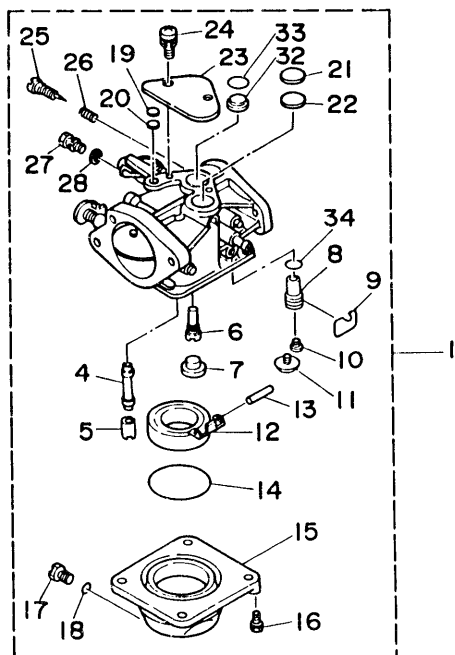
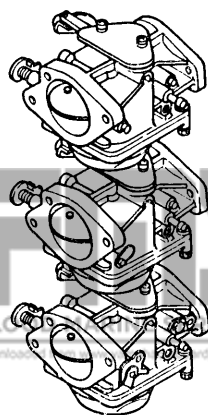


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-14301-03	CARBURETOR ASS'Y (Upper)	1	17	663-14992-00	. SCREW, drain	3
2	6H4-14302-03	CARBURETOR ASS'Y (Center)	1	18	93210-04230	. O-RING	3
3	6H4-14303-03	CARBURETOR ASS'Y (Lower)	1	19	663-14126-00	. PACKING	3
4	6H4-14947-02	. NOZZLE, main	3	20	663-14527-00	. PLATE	3
5	676-14943-32	. JET, main (#125) (Upper, Lower)	2 U.R.	21	688-14126-00	. PACKING	3
	676-14943-33	. JET, main (#130)(Center)	1 U.R.	22	688-14527-00	. PLATE	3
6	6H4-14948-15	. JET, slow (#70)	3	23	6H2-14527-00	. STAY, plate	3
7	676-14966-00	. CAP	3	24	90159-05017	. SCREW, with washer	6
8	6H3-14590-00	. VALVE SEAT ASS'Y	3	25	692-14923-00	. SCREW, adjusting	3
9	663-14159-00	. CLIP	3	26	679-14555-00	. SPRING, compression	3
10	676-14186-00	. PIN, valve	3	27	663-14592-00	. SCREW (Upper, Center)	2
11	98502-04008	. SCREW, panhead	3	28	90201-05652	. WASHER (Upper, Center)	2
12	6G1-14985-00	. FLOAT COMP.	3	29	663-14523-00	. SCREW, stop (Center)	1
13	688-14548-00	. PIN, float	3	30	90501-10326	. SPRING, compression (Center)	1
14	6G1-14984-00	. O-RING	3	31	676-14578-00	. COLLAR (Lower)	1
15	6H2-14980-00	. BODY, float chamber	3	32	6H3-14578-00	. PLATE	3
16	90159-04M00	. SCREW, with washer	12	33	93210-15M52	. O-RING	3
				34	92310-04228	. O-RING	3

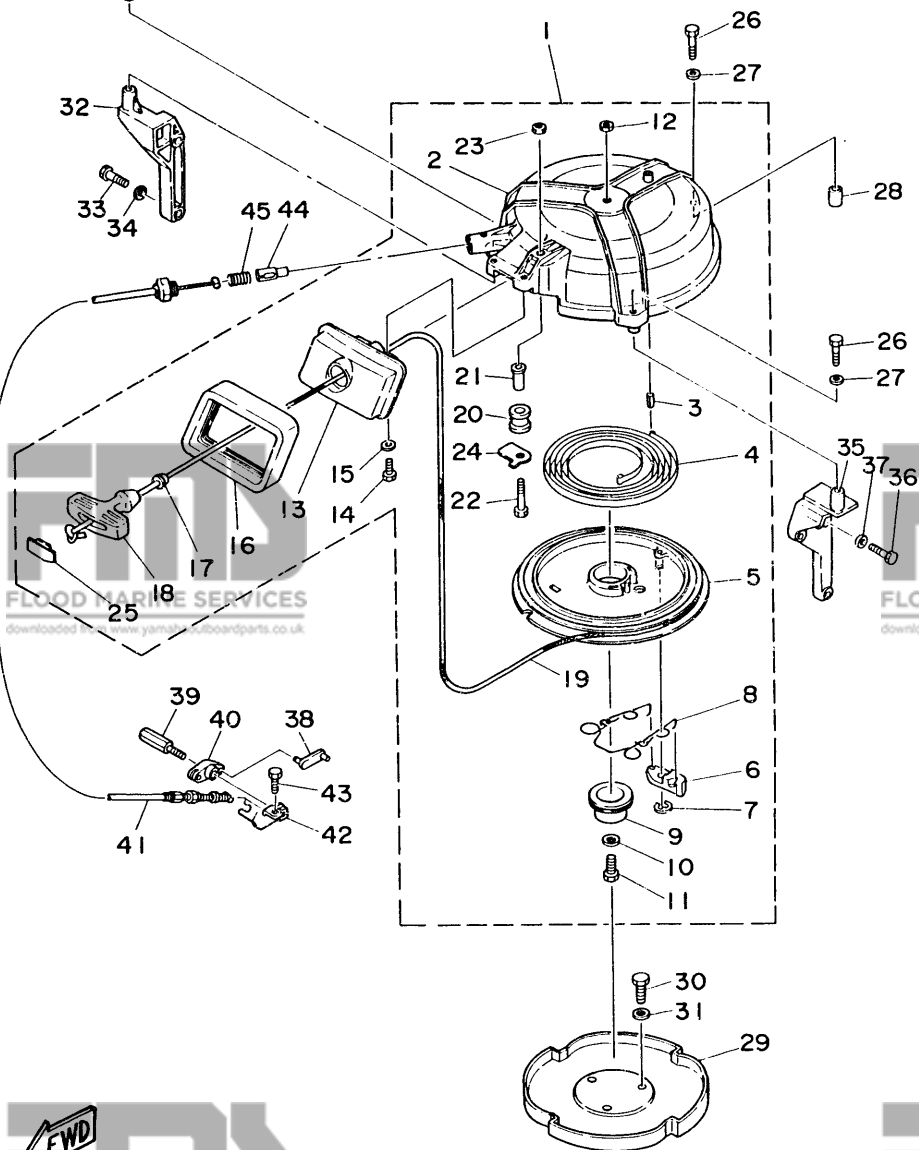


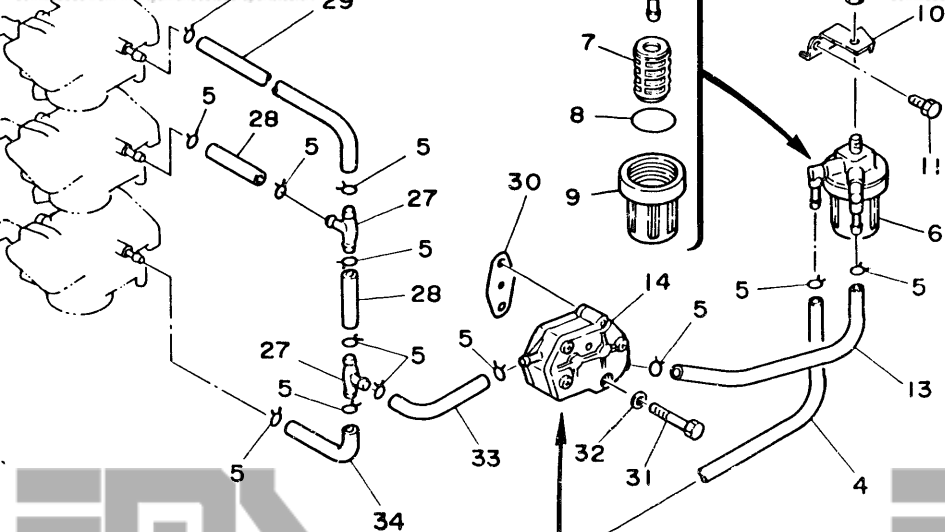
Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-15710-00-94	STARTER ASS'Y	1	24	6H4-15787-00	. STAY	1
2	6H4-15711-00-94	. CASE, starter	1	25	689-15779-01	. COVER	1
3	91690-40018	. PIN, spring	1	26	97313-06035	BOLT	3
4	90510-08002	. SPRING, spiral	1	27	92903-06600	WASHER	3
5	6H4-15714-00	. DRUM, sheave	1	28	91830-21014	PIN, dowel A	1
6	676-15741-03	. PAWL, drive	1	29	6H4-15723-00-94	PULLEY, starter	1
7	93430-06M02	. CIRCLIP	1	30	97313-08016	BOLT	3
8	6H4-15705-00	. SPRING, pawl drive	1	31	92903-08600	WASHER	3
9	6H4-15717-00	. SHAFT	1	32	6H4-15771-00-94	STAY 1	1
10	90201-06060	. WASHER	1	33	97313-08030	BOLT	2
11	97313-06020	. BOLT	1	34	92903-08600	WASHER	2
12	95303-06600	. NUT	1	35	6H4-15772-00-94	STAY 2	1
13	6H4-15758-00-94	. GUIDE, wire	1	36	97313-06025	BOLT	3
14	97313-06016	. BOLT	2	37	92903-06600	WASHER	3
15	92903-06600	. WASHER	2	38	6H4-15747-00	LINK	1
16	6H4-15762-00	. SEAL 2	1	39	90109-06M04	BOLT	1
17	6A0-15789-00	. DAMPER	1	40	682-15746-00	ARM	1
18	619-15755-01	. HANDLE, starter	1	41	6H4-15770-00	WIRE COMP., starter stop	1
19	#	. WIRE (2095mm)	1	42	6H4-15774-00	STAY 4	1
20	6H4-15752-00	. ROLLER, wire	1	43	97313-06012	BOLT	1
21	90387-06M66	. COLLAR	1	44	656-15748-00	PLUNGER, starter stop	1
22	97313-06035	. BOLT	1	45	90501-10227	SPRING, compression	1
23	95380-06600	. NUT	1				

Cut from 50m rolls, Parts No. 90890-44373, cutting length 2.095m.

Fig.4, Ref.No.1 to 3

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Fig. 6 FUEL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1	18	648-24434-00	. GASKET, body 1	1
2	97313-06025	BOLT	1	19	6A0-24421-01	. VALVE, check	2
3	92903-06600	WASHER	1	20	90147-03M00	. SCREW, panhead	2
4	90445-09M37	HOSE	1	21	98813-03100	. NUT	2
5	90467-08004	CLIP	14	22	6A0-24435-00	. GASKET, body 2	1
6	655-24560-01	FILTER ASS'Y	1	23	663-24411-00	. DIAPHRAGM, pump	1
7	6F5-24563-00	. ELEMENT, filter	1	24	6A0-24413-00	. COVER, pump	1
8	93210-37M25	. O-RING	1	25	98503-05028	. SCREW, panhead	3
9	655-24521-01	. CUP, filter	1	26	92990-05100	. WASHER	3
10	6H4-24566-01	BRACKET, filter	1	27	688-24378-00	PIPE, joint	2
11	97313-06012	BOLT	1	28	90445-09057	HOSE	2
12	95303-08600	NUT	1	29	6H4-24313-00	PIPE 3	1
13	6H4-24314-00	HOSE	1	30	650-24431-00	GASKET, fuel pump	1
14	6A0-24410-01	FUEL PUMP ASS'Y	1	31	97313-06040	BOLT	2
15	648-24411-00	. DIAPHRAGM	1	32	92903-06600	WASHER	2
16	648-24424-00	. PLATE, spring guide	1	33	90445-09063	HOSE 3	1
17	648-24423-00	. SPRING, diaphragm	1	34	6H4-24312-00	PIPE 2	1

Fig.7, Ref.No.11

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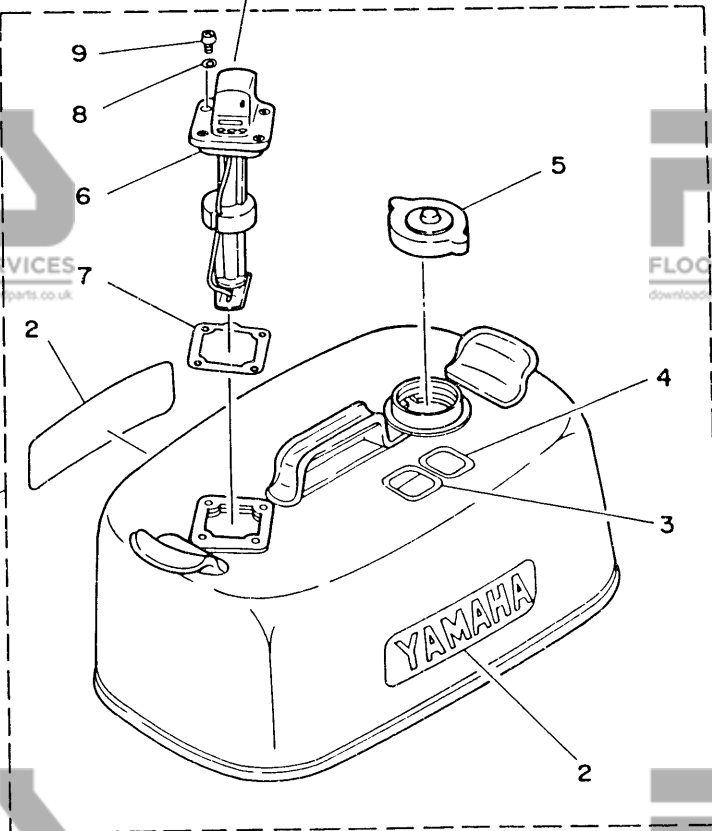
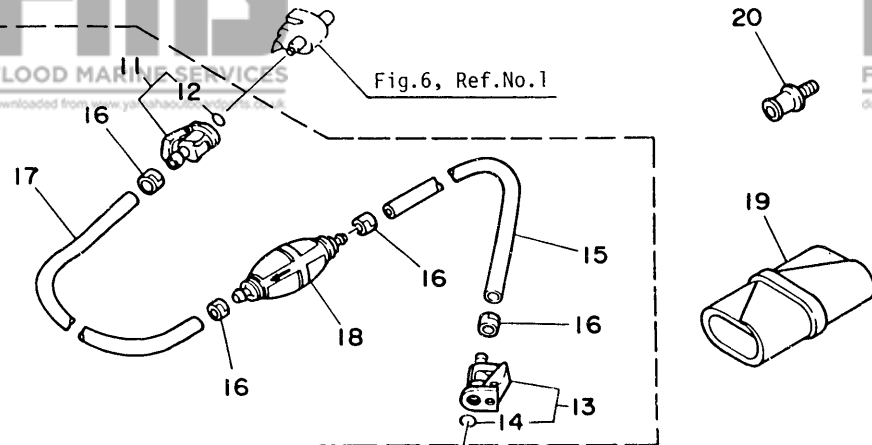
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Fig. 7 FUEL 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-01-24	FUEL TANK ASS'Y	1	11	6G1-24305-00	FUEL PIPE JOINT COMP. 2	1
2	6Y1-24246-00	. GRAPHIC, side	2	12	93210-08287	. . O-RING	1
3	6Y1-24255-80	. GRAPHIC	1	13	6Y1-24305-01	FUEL PIPE JOINT COMP.	1
4	6Y1-24257-00	. GRAPHIC	1	14	93210-08287	. . O-RING	1
5	6Y1-24610-00	. CAP ASS'Y	1	#15	90445-11M80	. HOSE (1900mm)	1
6	6Y1-24260-01	. FUEL METER ASS'Y	1	16	650-24351-00	. BAND, fuel pipe 1	4
7	6Y1-24268-00	. GASKET, fuel meter housing	1	#17	90445-11M78	. HOSE (1000mm)	1
8	6Y1-24329-00	. SEAL	4	18	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
9	98586-05016	. SCREW, panhead	4	19	6E0-28100-00	TOOL ASS'Y	1
10	6Y1-24306-03	FUEL PIPE ASS'Y	1	20	6E0-28193-00-94	PLUG, water check (12.5mm)	1

Also available in 30m rolls (Parts No. 90890-56878)

Fig.6, Ref.No.1



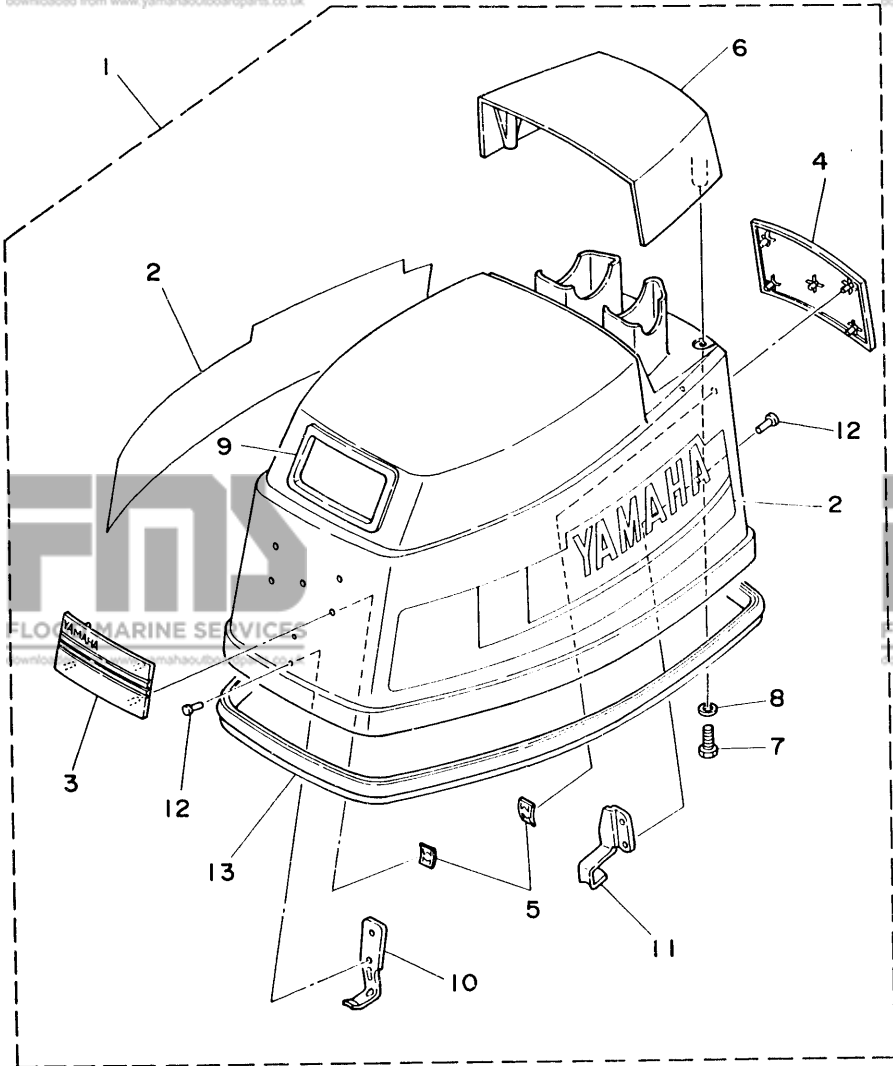


Fig. 8 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42610-J1-EJ	TOP COWLING ASS'Y	1	8	92903-06600	WASHER	4
2	6H4-W0070-J1	GRAPHIC SIDE SET	1	9	6H4-15761-00	SEAL 1	1
3	6H4-42686-00	EMBLEM, front	1	10	6H4-42651-00	HOOK 1	1
4	6H4-42687-00	EMBLEM, rear	1	11	6H4-42652-00	HOOK 2	1
5	90183-05M01	NUT, spring	10	12	90266-04M01	RIVET	4
6	6H4-42613-00-EJ	MOLDING, air duct	1	13	6H4-42615-00	SEAL	1
7	97313-06016	BOLT	4				

Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42711-01-EJ	COWLING, bottom	1	17	689-82550-01	STOP SWITCH ASS'Y	1
2	6H4-42815-00	LEVER, clamp	1	18	6H4-82537-00	ATTACHMENT, stop switch	1
3	90206-12052	WASHER	1	19	6H4-85411-00	OVERHEAT WARNING LAMP	1
4	90386-12069	BUSHING	2	20	6H4-85415-00	MARK	1
5	6H4-42816-00	LEVER, clamp	1	21	6H4-42741-20	APRON 1	1
6	90201-06068	WASHER	1	22	97313-06016	BOLT	4
7	97313-06010	BOLT	1	23	92903-06600	WASHER	4
8	6H4-42716-00	SEAL 1	1	24	6H4-48531-00-94	BRACKET, remote control 1	1
9	6H4-42724-00	GROMMET 1	1	25	6H4-48532-00-94	BRACKET, remote control 2	1
10	6H4-42726-00	GROMMET 3	1	26	97313-05016	BOLT	1
11	6H3-42727-00	GROMMET 4	1	27	92903-05600	WASHER	1
12	682-42727-00	GROMMET 4	1	28	97313-06020	BOLT	2
13	90480-09M21	GROMMET	4	29	92903-06600	WASHER	2
14	90387-06M41	COLLAR	4	30	6E5-44391-00	NIPPLE, hose 1	1
15	90201-06416	WASHER	4	31	6H4-42748-00	GROMMET	2
16	97313-06030	BOLT	4				

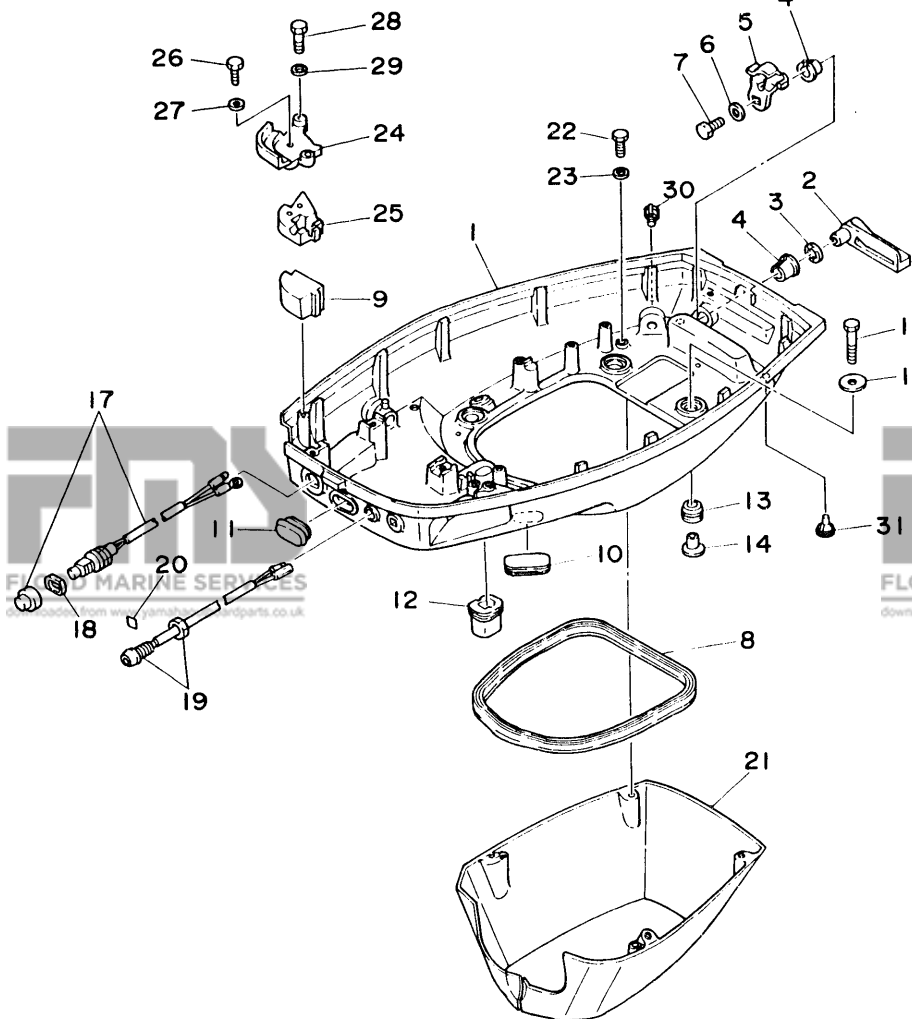


Fig. 10 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-02-EJ	BRACKET, clamp 1	1	29	93410-28M06	CIRCLIP	1
2	6H4-43112-01-EJ	BRACKET, clamp 2	1	30	6H4-42121-00-94	BRACKET	1
3	616-43118-00-EJ	HANDLE, transom clamp	2	31	90116-10175	BOLT, stud	2
4	90243-04001	PIN	2	32	90185-10051	NUT, self-locking	2
5	90149-14030	SCREW	2	33	6H4-44557-00	MOUNT RUBBER, lower front (Short)	1 U.R.
6	648-43114-01	PAD, transom clamp	2		6H4-44557-10	MOUNT RUBBER, lower front (Long)	1 U.R.
7	663-43131-00	BOLT, clamp bracket	1	34	6H4-44553-00	COVER, lower mount	1
8	90201-22428	WASHER	2	35	97395-08025	BOLT	4
9	90185-22043	NUT, self-locking	2	36	92990-08600	WASHER	4
10	663-43145-00	CAP, clamp bracket	2	37	97395-10060	BOLT	2
11	90101-08339	BOLT	1	38	92990-10600	WASHER	2
12	90387-09074	COLLAR	1	39	6H4-44514-00	MOUNT RUBBER, upper side	2
13	92990-08600	WASHER	1	40	90101-08M86	BOLT	2
14	95380-08600	NUT	1	41	90201-15M98	WASHER	2
15	6H4-43311-00-EJ	BRACKET, swivel	1	42	90202-15M30	WASHER	2
16	93700-06004	NIPPLE, grease	3	43	90201-09425	WASHER	2
17	663-45119-00	CAP, grease nipple	3	44	90185-08045	NUT, self-locking	2
18	6H4-42528-00	PIECE, friction	1	45	663-44533-00	DAMPER, upper mount rubber	2
19	676-43373-00	DAMPER	1	46	6H4-44511-00-EJ	COVER, upper mount rubber	1
20	97375-08030	BOLT	1	47	97375-08035	BOLT	3
21	92990-08600	WASHER	1	48	92990-08100	WASHER	3
22	90501-18M00	SPRING, compression	1	49	90101-10M58	BOLT	4
23	6H4-42510-00-EJ	STEERING BRACKET ASS'Y	1	50	92990-10600	WASHER	8
24	90386-30048	BUSHING	2	51	90201-12426	WASHER	4
25	90201-30420	WASHER	1	52	95380-10600	NUT	8
26	93109-30M03	OIL SEAL	1				
27	90201-31418	WASHER	1				
28	6H4-44551-00-EJ	HOUSING, lower mount	1				

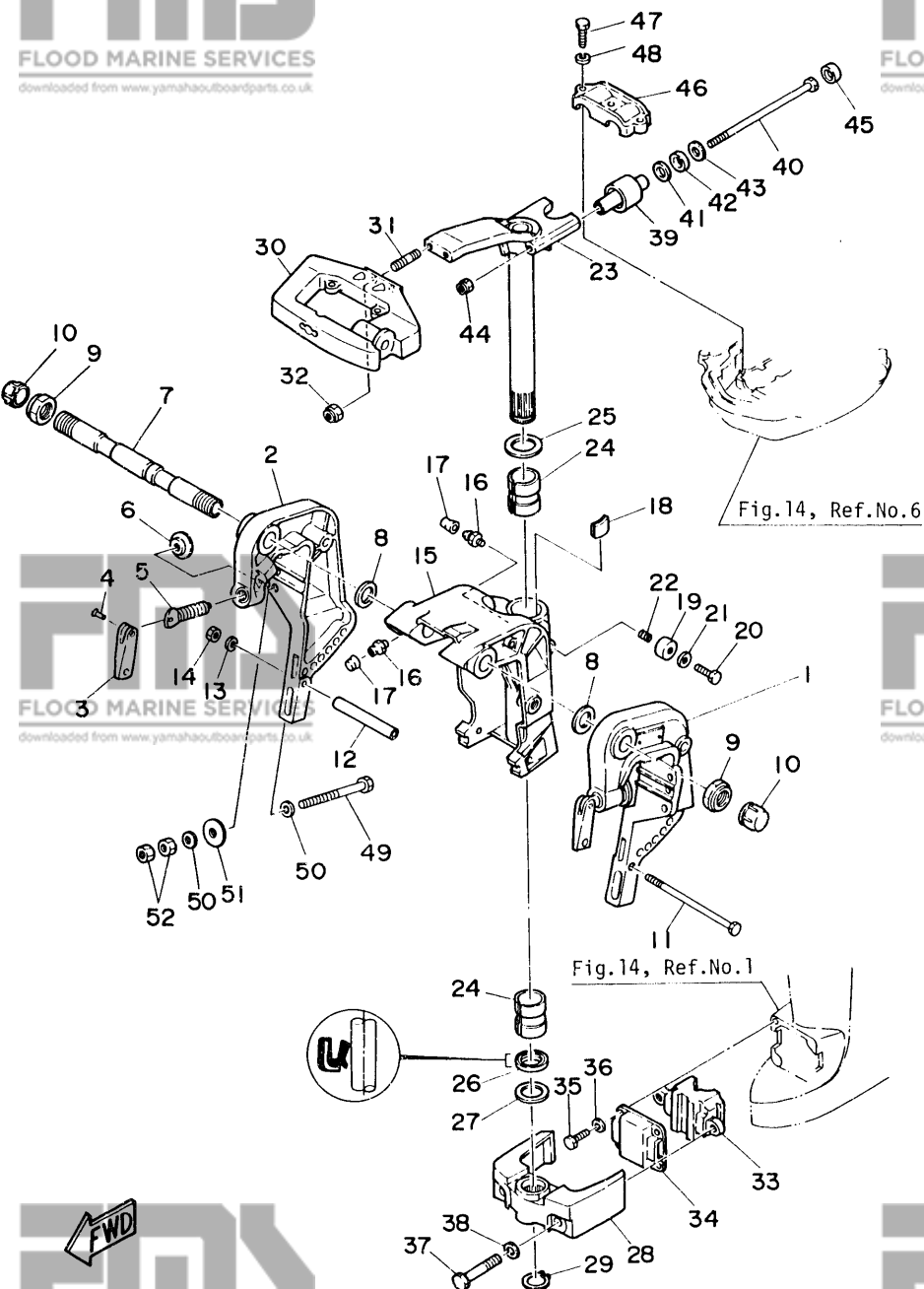


Fig. 11 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43160-00	TILT ROD ASS'Y	1	19	6H4-43659-00	SHAFT, reverse lock	1
2	676-43165-00	. STOPPER, plate	1	20	6H4-43611-00	SHAFT, tilt lock	1
3	91690-30010	. PIN, spring	1	21	90387-07M64	COLLAR	1
4	6H4-43181-01	LEVER, tilt stop	1	22	93430-06M02	CIRCLIP	2
5	90249-12M14	PIN	1	23	90506-30M18	SPRING, tension	2
6	93430-10M00	CIRCLIP	1	24	91490-20012	PIN, cotter	2
7	90202-12M01	WASHER	2	25	6H4-43631-01	LEVER, tilt 1	1
8	90206-12052	WASHER, wave	1	26	689-43643-00	SPRING, torsion	1
9	90202-12092	WASHER	1	27	6H4-43616-00	ROD, tilt lock 1	1
10	663-43318-00	COVER	1	28	682-43641-00	LEVER, tilt 2	1
11	6H4-43627-00	STOPPER 1	1	29	90249-06117	PIN	1
12	90249-12M17	PIN	1	30	6H4-43617-00	ROD, tilt lock 2	1
13	93430-10M00	CIRCLIP	1	31	93430-05027	CIRCLIP	1
14	90202-12M01	WASHER	1	32	6H4-43674-00	WASHER 2	2
15	90206-12M00	WASHER, wave	1	33	90109-08M24	BOLT	1
16	6H4-43614-00	PLATE, tilt lock 1	1	34	95380-08700	NUT	1
17	6H4-43615-00	PLATE, tilt lock 2	1	35	92990-08200	WASHER	1
18	6H4-43613-00	ARM, tilt lock	1	36	92990-08100	WASHER	1

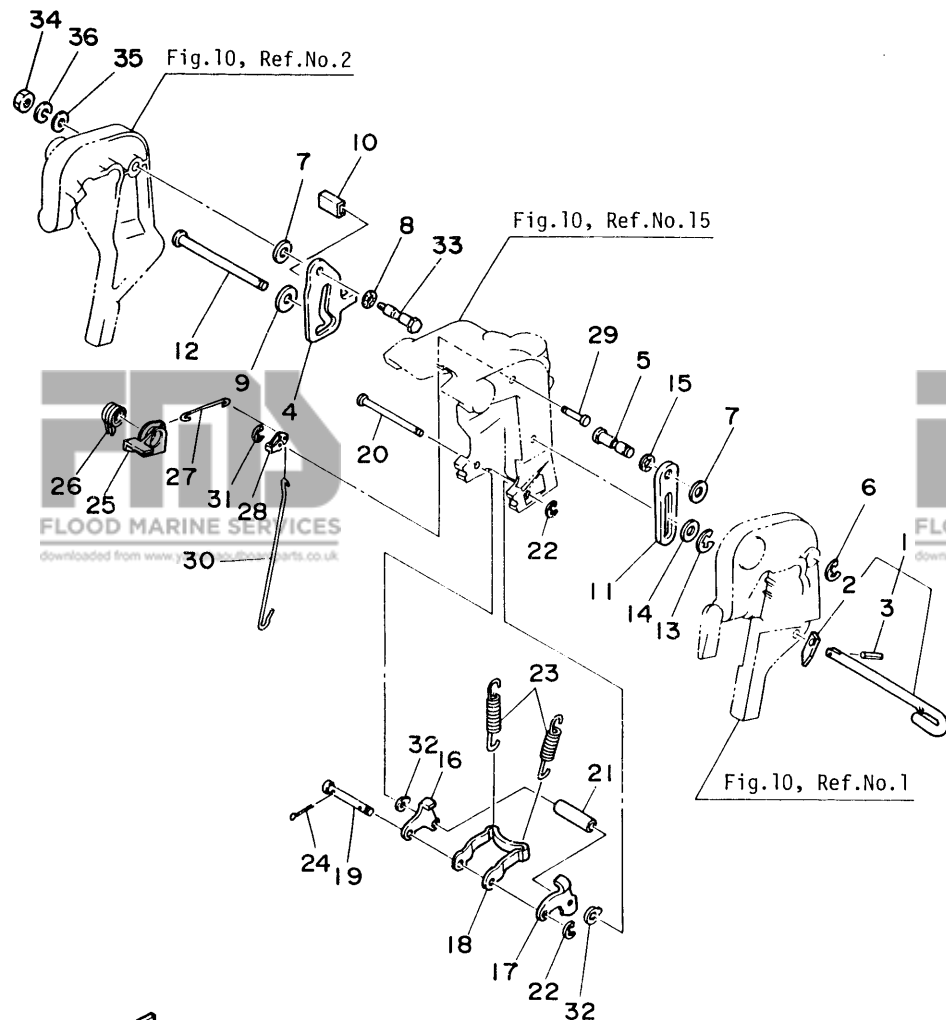


Fig. 12 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0084-02-EJ	HANDLE STEERING ASS'Y	1	15	6H4-42131-00	COVER, handle steering	1
2	6H4-42111-00-EJ	HANDLE, steering	1	16	6H4-26311-02	THROTTLE WIRE COMP.	2
3	6G4-42119-00	GRIP, steering handle	1	17	90386-12089	BUSHING	1
4	6G1-42177-00	HANDLE	1	18	90101-12M37	BOLT	1
5	6H4-42137-01	INDICATOR, throttle	1	19	92990-12200	WASHER	1
6	90269-02001	RIVET	1	20	90202-12092	WASHER	2
7	98180-05025	SCREW, ovalhead	1	21	90201-12537	WASHER	2
8	92903-10600	WASHER	1	22	90206-12054	WASHER	1
9	90501-23215	SPRING, compression	1	23	90185-12058	NUT, self-locking	1
10	90386-08032	BUSHING	1	THROTTLE FRICTION			
11	6H4-42138-01	LEVER, throttle	1	24	656-42126-01	PIECE, friction	1
12	6H4-42159-00	STAY	1	25	97395-06020	BOLT	1
13	97880-05016	SCREW	4	26	90185-06052	NUT, self-locking	1
14	92990-05600	WASHER	4				

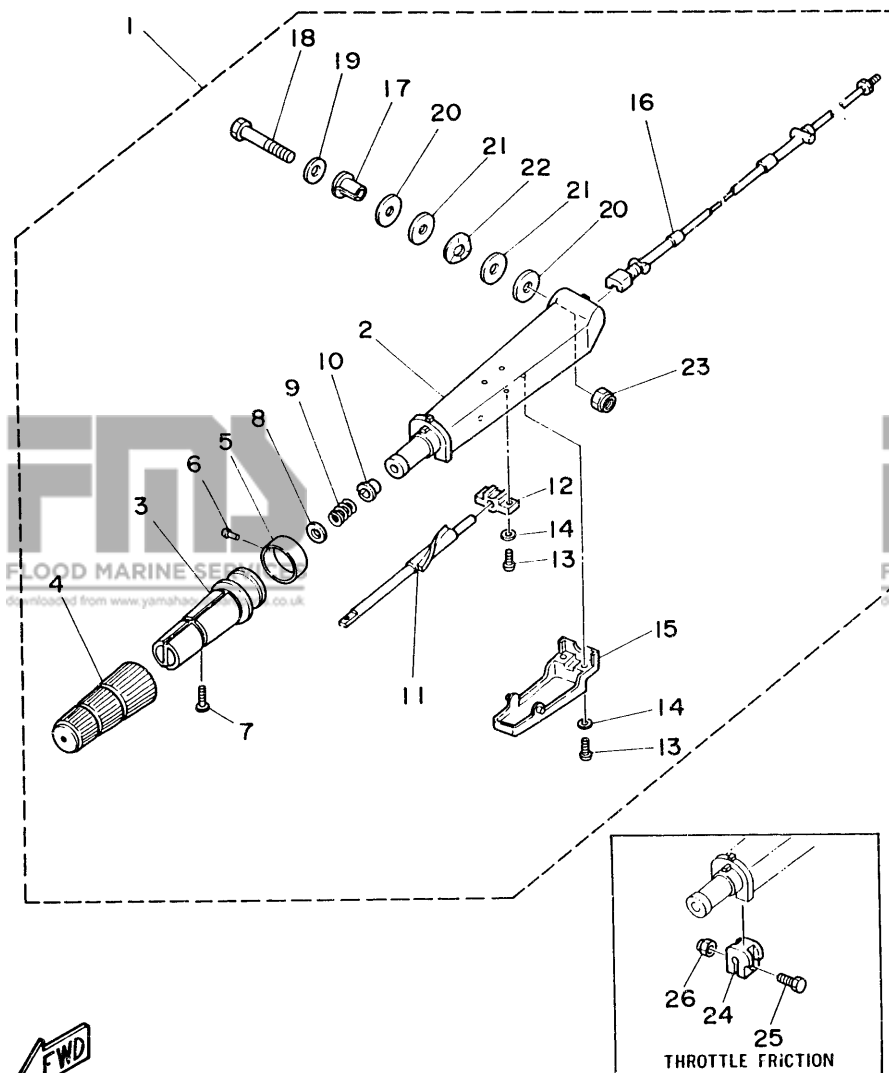


Fig.17, Ref.No.3
Fig.20, Ref.No.3(40HE MODEL)

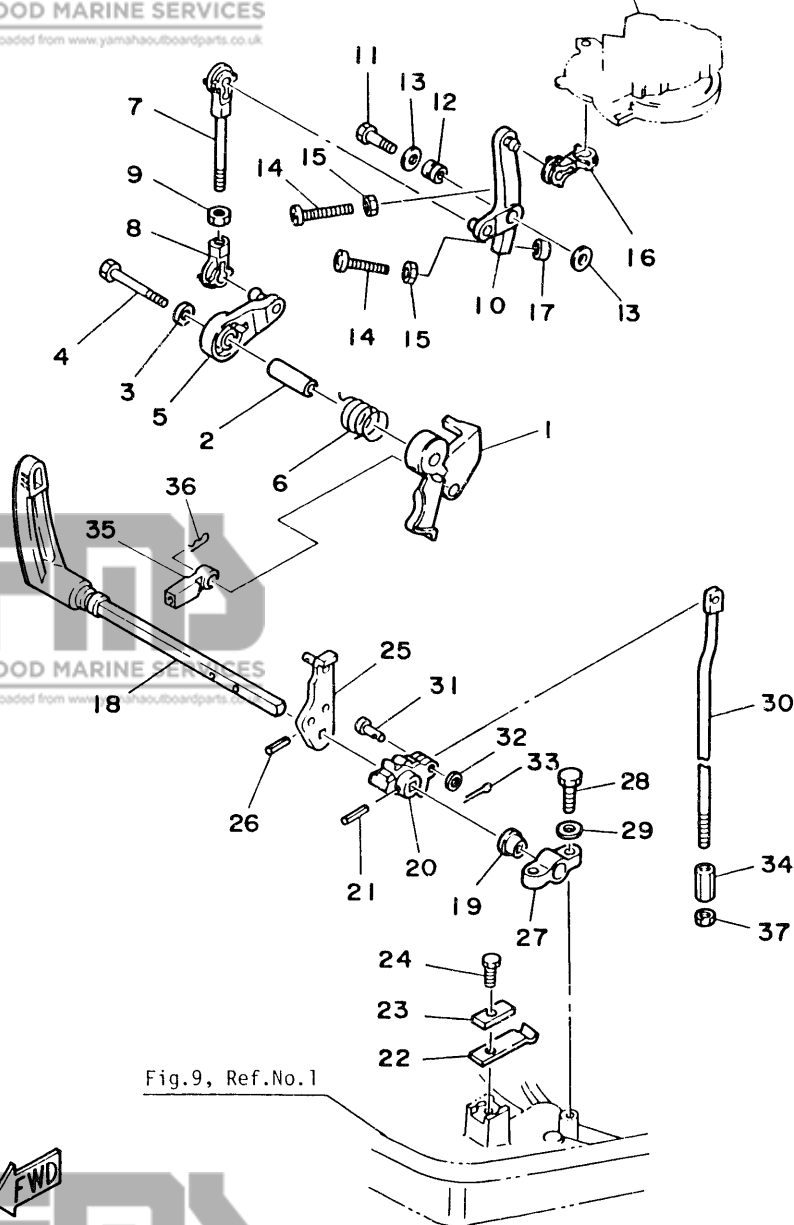


Fig.9, Ref.No.1

Fig.13 CONTROL

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6H4-41213-12	CAM, accel. (40HM/4UHR Model)	1 U.R.	19	682-44132-00	BUSHING	1
	6H4-41213-02	CAM, accel. (40HE Model)	1 U.R.	20	6H4-44121-01	LEVER, shift rod 1	1
2	90387-06M63	COLLAR	1	21	91690-30318	PIN, spring	1
3	90387-06298	COLLAR	1	22	6H4-44116-00	SPRING	1
4	97313-06040	BOLT	1	23	682-44117-00	BRACKET	1
5	6H4-41632-00	LEVER, magneto control 2	1	24	97313-06016	BOLT	1
6	90508-26M20	SPRING, torsion	1	25	6H4-44125-01	LEVER, shift rod 2	1
7	6H4-41636-01	ROD, magneto control	1	26	91690-30316	PIN, spring	1
8	682-41237-00	JOINT, link 2	1	27	6F5-41662-00	BRACKET 2	1
9	95303-05600	NUT	1	28	97313-06020	BOLT	2
10	6H4-41631-00	LEVER, magneto control 1	1	29	92903-06600	WASHER	2
11	97313-06025	BOLT	1	30	6H4-44143-00	ROD, shift 1	2
12	90387-06M02	COLLAR	1	31	91790-05020	PIN	1
13	90387-06298	COLLAR	2	32	92990-05600	WASHER	1
14	90157-06M00	SCREW	2	33	91490-16010	PIN, cotter	1
15	95303-06600	NUT	2	34	648-44146-00	CONNECTOR, shift rod 2	1
16	6H3-41238-00	JOINT, link	1	35	663-48344-00	CABLE, remote control	1
17	688-44194-00	CAP	1	36	90468-18008	PIN, hair	1
18	6H4-44111-00	HANDLE, gear shift	1	37	90170-07021	NUT	1

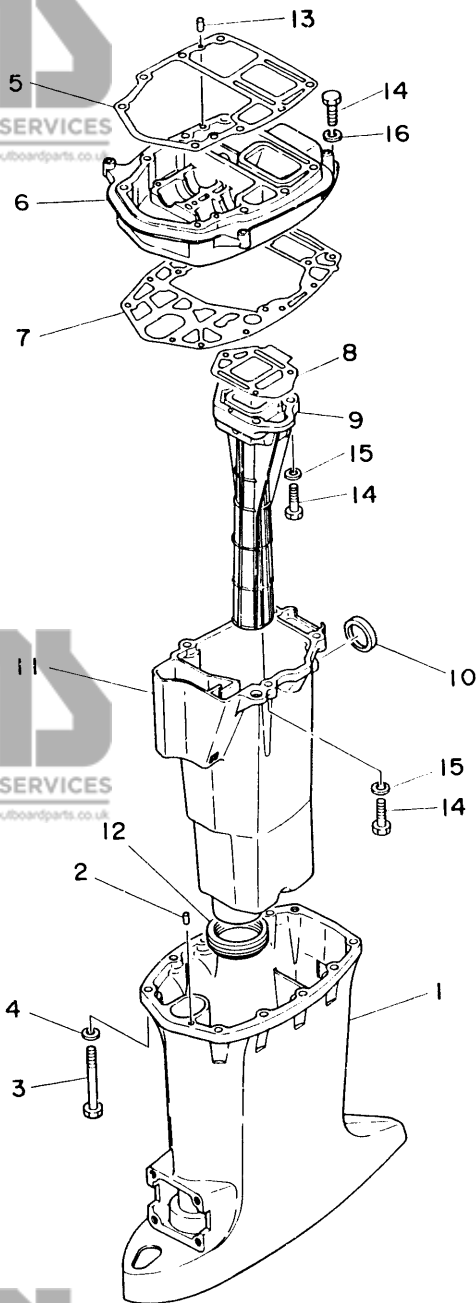


Fig. 14 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45111-00-EJ CASING, upper (Short)		1 U.R.	9	6H4-41131-00-9M MANIFOLD, exhaust		1
	6H4-45111-10-EJ CASING, upper (Long)		1 U.R.	10	6H4-41133-00 GASKET, exhaust manifold		1
2	93606-12019 PIN, dowel B		2	11	6H4-14711-00-9M MUFFLER 1 (Short)		1 U.R.
3	97395-08080 BOLT		8		6H4-14711-10-9M MUFFLER 1 (Long)		1 U.R.
4	92990-08600 WASHER		8	12	663-45123-00 GASKET, muffler		1
5	6H4-45113-00 GASKET, upper casing		1	13	93606-12019 PIN, dowel B		2
6	6H4-41137-00-94 GUIDE, exhaust		1	14	97375-08030 BOLT		9
7	6H4-45114-00 GASKET, upper casing 2		1	15	92990-08600 WASHER		7
8	6H4-41134-00 GASKET, exhaust manifold 2		1	16	92990-08100 WASHER		2

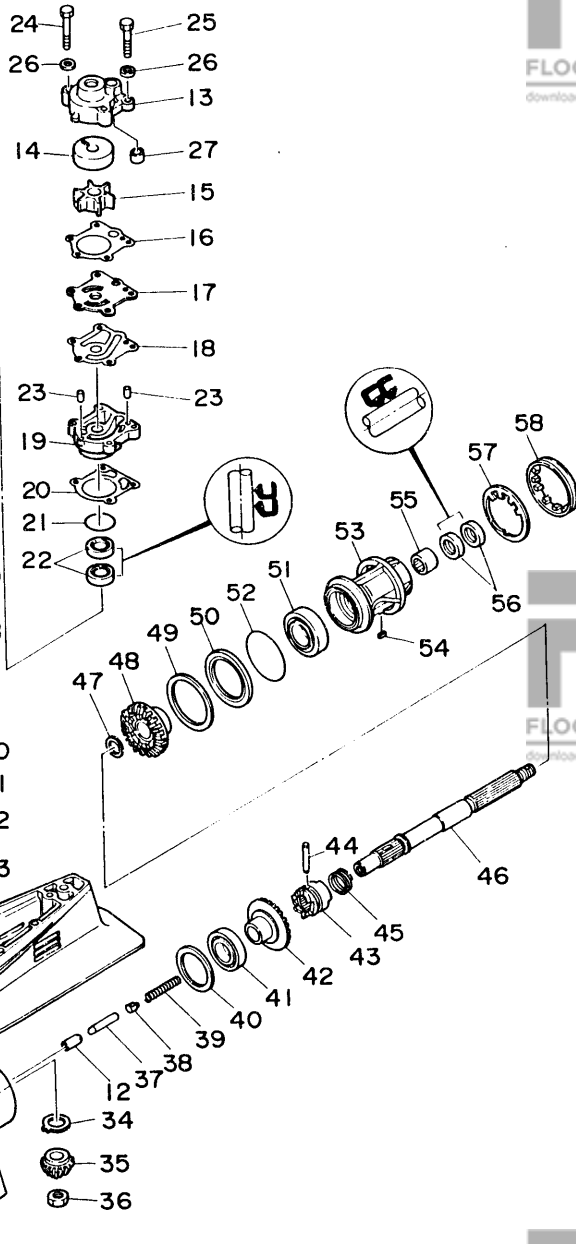


Fig. 15 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45300-00-EJ	LOWER UNIT ASS'Y (Short)	1 U.R.	32	6H4-45536-00	SLEEVE, drive shaft	1
	(Ref. No. 2 to 61)			33	93315-32224	BEARING, needle	1
	6H4-45300-10-EJ	LOWER UNIT ASS'Y (Long)	1 U.R.	34	663-45552-00	BEARING, plain	1
	(Ref. No. 2 to 61)			35	6H4-45551-00	PINION (13T)	1
2	6H4-45301-00-EJ	CASING, lower	1	36	90170-12138	NUT	1
3	90340-08014	PLUG, straight	2				
4	90430-08020	GASKET	3	37	676-45635-00	PLUNGER, shift	1
				38	663-45634-00	SLIDE, shift	1
5	688-45341-00	PLUG, straight	1	39	90501-16M01	SPRING, compression	1
6	6H4-45321-00	PLATE	1	40	6H4-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
7	93210-49046	O-RING	1		6H4-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
8	97395-06016	BOLT	1		6H4-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
9	92990-06600	WASHER	1		6H4-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
					6H4-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
10	6H4-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.	41	93332-000V4	BEARING, taper roller	1
	6H4-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.	42	6H4-45560-00	GEAR 1 ASS'Y (24T)	1
11	655-44147-00	BOOT, shift rod	1				
12	6H4-44160-00	DETENT COMP.	1	43	6H4-45631-00	CLUTCH, dog	1
13	663-44311-02	HOUSING, water pump 1	1	44	90250-06023	PIN, straight	1
				45	663-45633-00	RING, cross pin	1
14	663-44322-00	INSERT, cartridge	1	46	679-45611-01	SHAFT, propeller	1
15	6H4-44352-00	IMPELLER	1	47	90201-22429	WASHER	1
16	663-44315-00	GASKET, water pump 1	1				
17	663-44323-00	OUTER PLATE, cartridge	1	48	6H4-45571-00	GEAR 2 (24T)	1
18	663-44324-00	GASKET, cartridge outer plate	1	49	663-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
					663-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
19	663-44341-00-94	HOUSING, water pump 2	1		663-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
20	663-44316-00	GASKET, water pump 2	1		663-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
21	93210-41042	O-RING	1		663-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
22	93101-23070	OIL SEAL	2				
23	93604-08062	PIN, dowel B	2	50	663-45576-00	WASHER, thrust 2	1
				51	93306-00702	BEARING (B6007)	1
24	97395-08055	BOLT	2	52	93210-66262	O-RING	1
25	97395-08045	BOLT	2	53	679-45331-00-94	HOUSING, bearing	1
26	92990-08600	WASHER	4				
27	663-44366-00	DAMPER, water seal 2	1	54	90282-04010	KEY, straight	1
28	6H4-45501-00	DRIVE SHAFT ASS'Y (Short)	1 U.R.	55	93317-22204	BEARING, needle	1
	6H4-45501-10	DRIVE SHAFT ASS'Y (Long)	1 U.R.	56	93101-22M00	OIL SEAL	2
29	90280-03024	KEY, woodruff	1	57	90214-48008	WASHER, claw	1
30	93332-00023	BEARING, taper roller	1	58	697-45384-00	NUT	1
31	663-45587-00-05	SHIM 3 (0.05mm)	1 U.R.				
	663-45587-00-08	SHIM 3 (0.08mm)	1 U.R.	59	6E5-45378-00	NIPPLE, hose	1
	663-45587-00-12	SHIM 3 (0.12mm)	1 U.R.	60	90445-07M31	HOSE	1
	663-45587-00-30	SHIM 3 (0.30mm)	1 U.R.	61	6E5-83558-00	END, nipple	1
	663-45587-00-50	SHIM 3 (0.50mm)	1 U.R.	62	90465-11M10	CLAMP	2
				63	90465-13M11	CLAMP	1

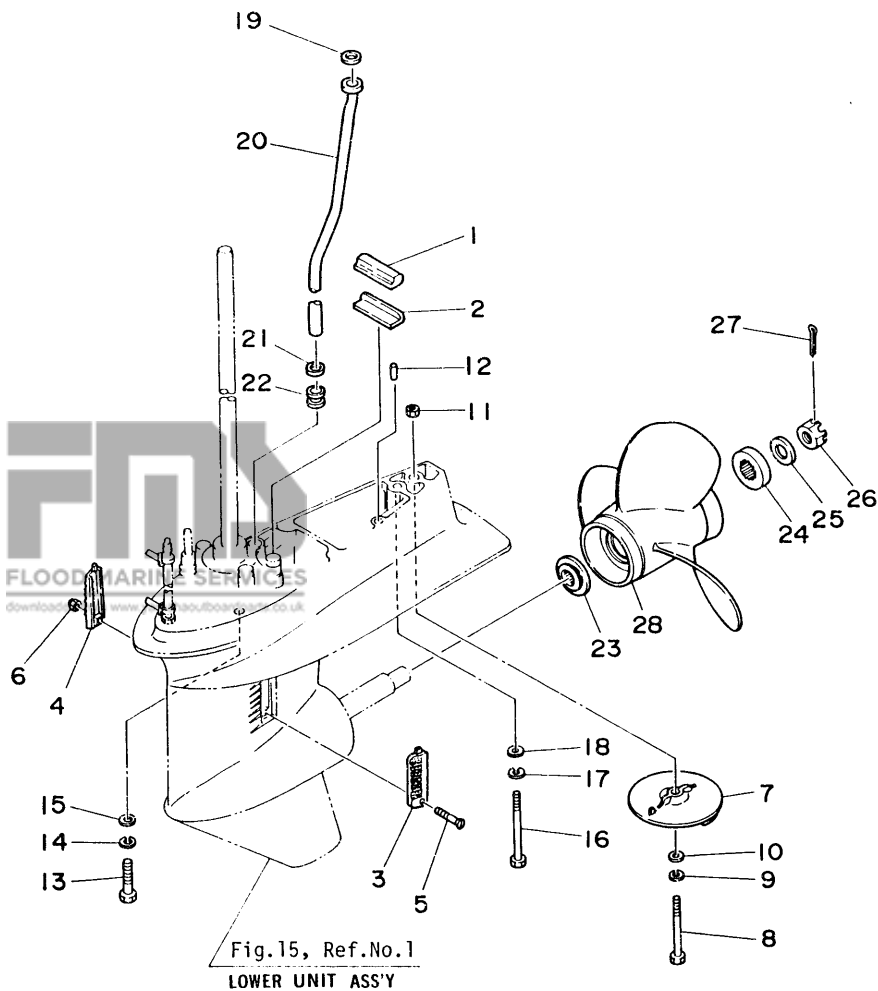
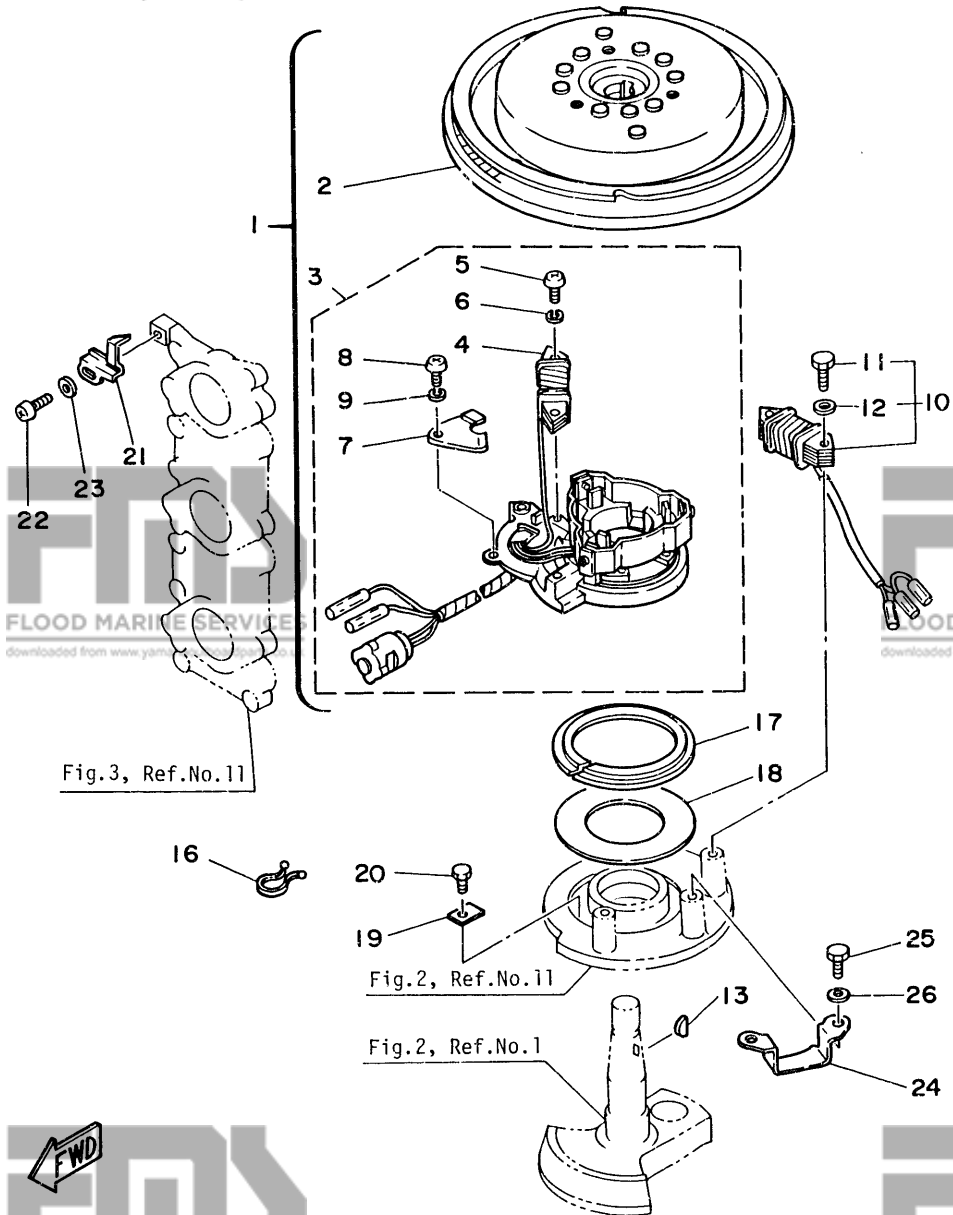


Fig. 16 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-45375-00	SEAL 2	1	21	90430- 172	GASKET	1
2	663-45376-00-94	GUIDE, seal rubber	1	22	663-44367-00	DAMPER, water seal 3	1
3	688-45214-01	COVER, water inlet 1	1	23	663-45987-01	SPACER 1	1
4	688-45215-01	COVER, water inlet 2	1	24	670-45997-01	SPACER 2	1
5	98180-05035	SCREW, ovalhead	1	25	92990-16200	WASHER	1
6	90185-05002	NUT, self-locking	1	26	90171-16011	NUT, castle	1
7	664-45371-01	TAB-TRIM	1	27	91490-30025	PIN, cotter	1
8	97375-08075	BOLT	1	28	663-45941-01-EL	PROPELLER ASS'Y 1(3x10-"x17"-G)	1 U.R.
9	92990-08100	WASHER	1		663-45943-02-EL	PROPELLER ASS'Y 2(3x11-"x15"-G)	1 U.R.
10	92990-08600	WASHER	1		663-45945-02-EL	PROPELLER ASS'Y 3(3x11-"x13"-G)	1 U.R.
11	95380-08600	NUT	1		663-45947-02-EL	PROPELLER ASS'Y 4(3x11-"x11"-G)	1 U.R.
12	93606-12019	PIN, dowel B	2		663-45949-01-EL	PROPELLER ASS'Y 5(3x10-"x16"-G)	1 U.R.
13	97375-10040	BOLT	4		663-45952-02-EL	PROPELLER ASS'Y 6(3x11-"x12"-G)	1 U.R.
14	92990-10100	WASHER	4		663-45954-01-EL	PROPELLER ASS'Y 7(3x11-"x10"-G)	1 U.R.
15	92990-10500	WASHER	4		663-45956-01-EL	PROPELLER ASS'Y 8(3x12-"x9"-G)	1 U.R.
16	97375-08085	BOLT	1		663-45958-01-EL	PROPELLER ASS'Y 9(3x11-"x14"-G)	1 U.R.
17	92990-08100	WASHER	1			STAINLESS STEEL PROPELLER	
18	92990-08600	WASHER	1		663-45970-60-98	PROPELLER ASS'Y 20(3x11-"x12"-G)	1 U.R.
19	90202-12060	WASHER	1		663-45972-60-98	PROPELLER ASS'Y 21(3x12-"x11"-G)	1 U.R.
20	6H4-44361-00	TUBE, water 1 (Short)	1 U.R.		663-45974-60-98	PROPELLER ASS'Y 22(3x11-"x13"-G)	1 U.R.
	6H4-44361-10	TUBE, water 1 (Long)	1 U.R.		697-45970-00-98	PROPELLER ASS'Y 23(3x11-"x14"-G)	1 U.R.

Fig. 17 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-F0	C.D.I. MAGNETO ASS'Y	1	14	90179-16M05	NUT	1
2	6H4-85550-F0	. ROTOR ASS'Y	1	15	90201-16M44	WASHER	1
3	6H4-85510-F0	. STATOR ASS'Y	1	16	90464-08M07	CLAMP	3
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1	17	6H4-41611-00	RETAINER, magneto base 1	1
5	97802-06020	. . SCREW	2	18	6H4-41618-01	WASHER, magneto	1
6	92902-06100	. . WASHER	2	19	6H4-41612-01	RETAINER, magneto base 2	3
7	6H4-85548-00	. . CLAMP, cord	1	20	97313-06020	BOLT	3
8	97802-05008	. . SCREW	1	21	6H4-81332-00	PLATE, timing	1
9	92902-05100	. . WASHER	1	22	97803-05010	SCREW	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1	23	92903-05600	WASHER	1
11	97313-06025	. . BOLT	2	24	6H4-41613-00	PLATE, base friction	1
12	92903-06600	. . WASHER	2	25	97313-06012	BOLT	2
13	90280-05015	KEY, woodruff	1	26	92903-06600	WASHER	2



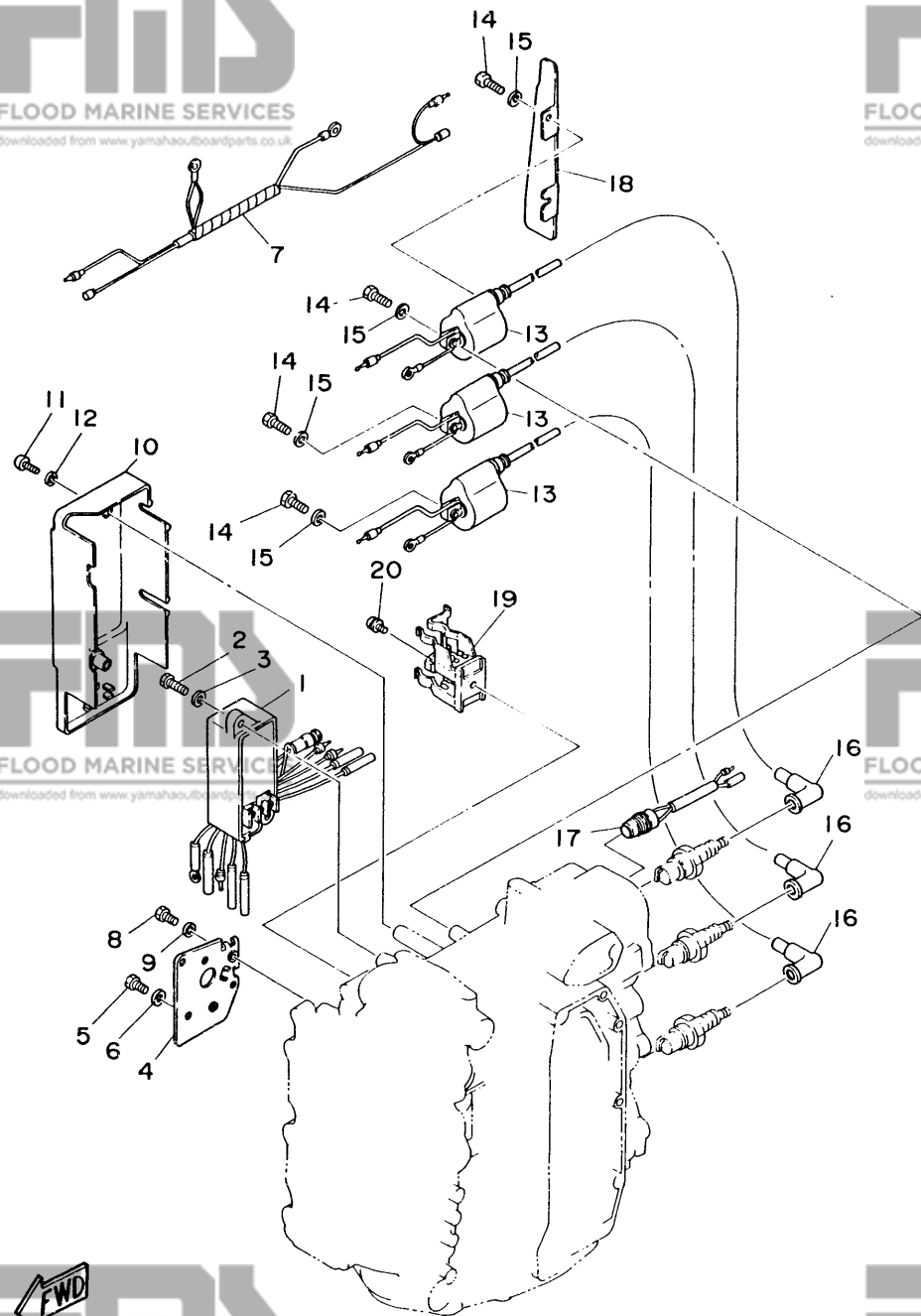
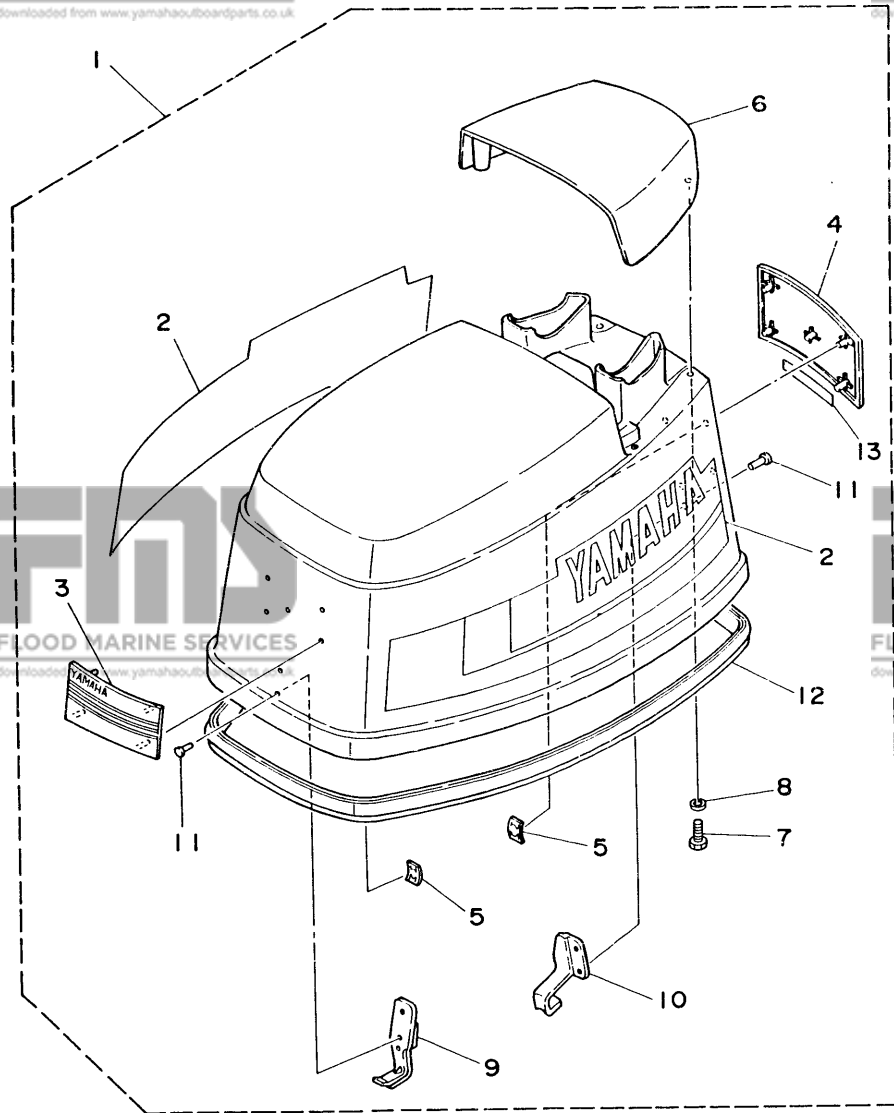


Fig. 18 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-85540-20	C.D.I. UNIT ASS'Y	1	11	97803-06025	SCREW	2
2	97313-06025	BOLT	2	12	92903-06600	WASHER	2
3	92903-06600	WASHER	2	13	6H4-85570-20	IGNITION COIL ASS'Y	3
4	6H4-81975-00	PLATE, rectifier fitting	1	14	97313-06020	BOLT	6
5	97313-06012	BOLT	3	15	92903-06600	WASHER	6
6	92903-06600	WASHER	3	16	6G1-82370-20	PLUG CAP ASS'Y	3
7	6H4-82531-00	WIRE, lead	1	17	689-82560-00	THERMO-SWITCH ASS'Y	1
8	97313-06012	BOLT	1	18	6H4-14477-00	PLATE	1
9	92903-06600	WASHER	1	19	6H4-82552-00	CLAMP	1
10	6H4-81916-00	COVER, terminal	1	20	90159-06M07	SCREW, with washer	1

Fig. 19 TOP COWLING (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42610-20-EJ	TOP COWLING ASS'Y	1	8	92903-06600	. WASHER	4
2	6H4-W0070-20	. GRAPHIC SIDE SET	1	9	6H4-42651-00	. HOOK 1	1
3	6H4-42686-00	. EMBLEM, front	1	10	6H4-42652-00	. HOOK 2	1
4	6H4-42687-00	. EMBLEM, rear	1	11	90266-04M01	. RIVET	4
5	90183-05M01	. NUT, spring	10	12	6H4-42615-00	. SEAL	1
6	6H4-42613-10-EJ	. MOLDING, air duct	1	13	6G1-42683-00	. MARK, cowling	1
7	97313-06016	. BOLT	4				



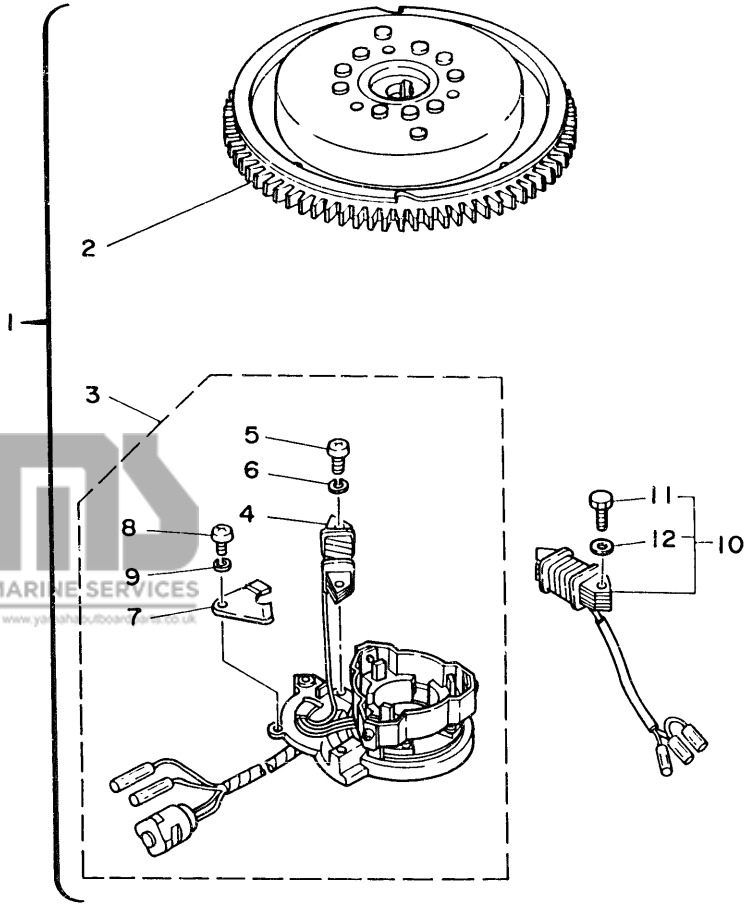


Fig. 20 C.D.I. MAGNETO (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-A0	C.D.I. MAGNETO ASS'Y	1	7	6H4-85548-00	. . CLAMP, cord	1
2	6H4-85550-A0	. . ROTOR ASS'Y	1	8	97802-05008	. . SCREW	1
3	6H4-85510-F0	. . STATOR ASS'Y	1	9	92902-05100	. . WASHER	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1	10	6H4-81303-A0	. . LIGHTING COIL ASS'Y	1
5	97802-06020	. . SCREW	2	11	97313-06025	. . BOLT	2
6	92902-06100	. . WASHER	2	12	92903-06600	. . WASHER	2

FWD

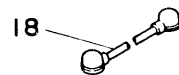
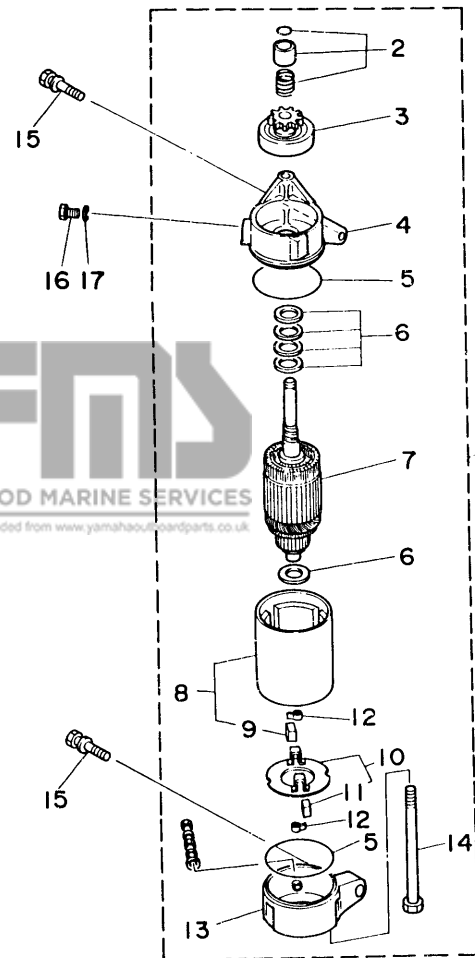
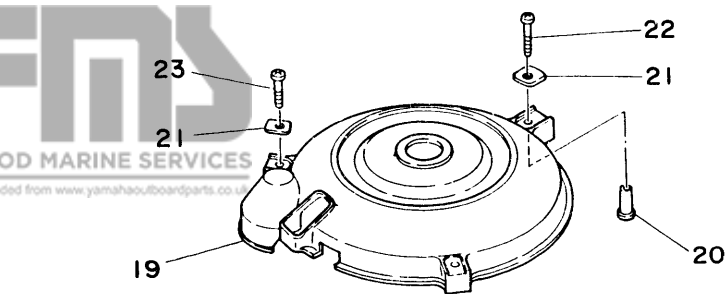


Fig. 21 ELECTRIC STARTER (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-81800-11	ELECTRIC MOTOR ASS'Y	1	13	6H3-81820-11	. REAR COVER ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1	14	689-81826-10	. BOLT	2
3	6H3-81807-10	. PINION ASS'Y (11T)	1	15	90119-08M30	BOLT, with washer	2
4	6H4-81830-10	. FRONT COVER ASS'Y	1	16	97313-08016	BOLT	1
5	689-81847-11	. O-RING	2	17	92903-08600	WASHER	1
6	689-81809-11	. WASHER KIT	1	18	6H4-82117-00	WIRE, lead	1
7	689-81850-11	. ARMATURE ASS'Y	1	19	6H4-81337-00	COVER, flywheel	1
8	6H3-81810-10	. STATOR ASS'Y	1	20	90387-06M65	COLLAR	3
9	689-81811-11	. BRUSH 1 (+)	1	21	90209-06M04	WASHER	3
10	689-81840-11	. BRUSH HOLDER ASS'Y	1	22	97803-06040	SCREW	1
11	689-81812-11	. BRUSH 2 (-)	1	23	97803-06035	SCREW	2
12	689-81813-10	. SPRING, brush	2				

Fig.9, Ref.No.28

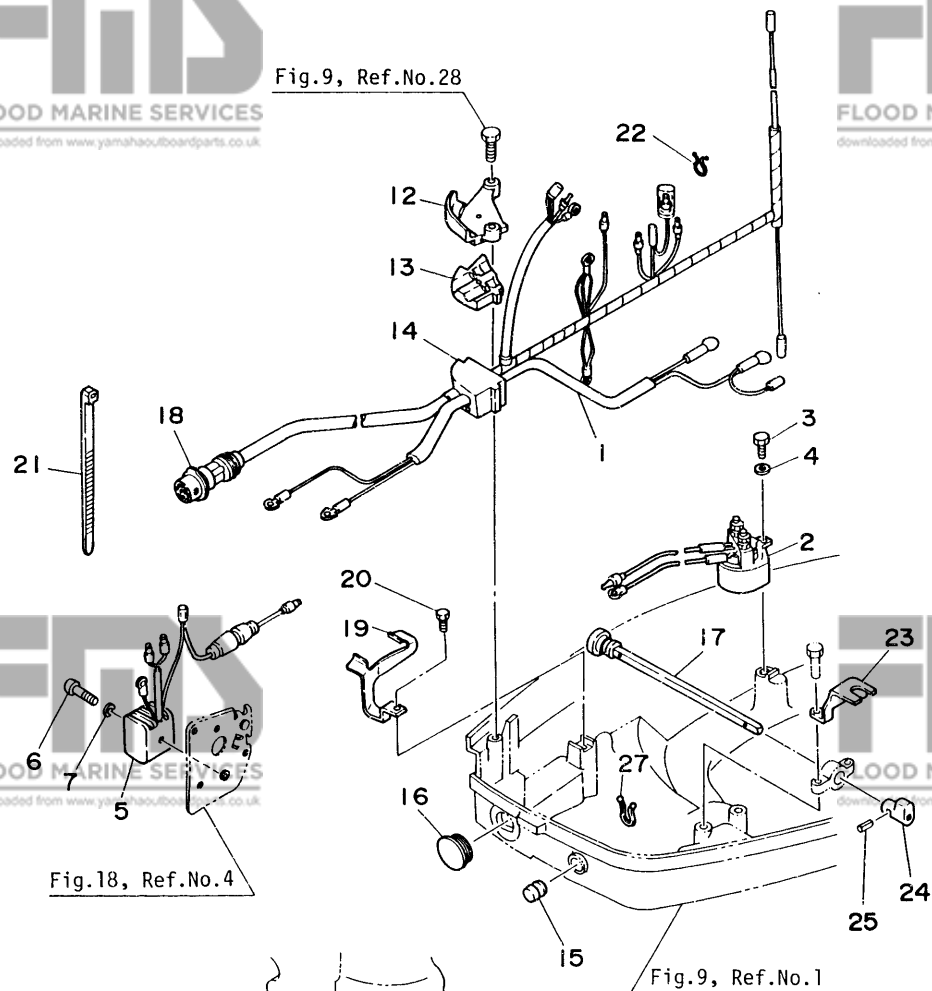


Fig. 22 ELECTRIC PARTS (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-00	WIRE LEAD ASS'Y	1	15	6H4-42725-00	GROMMET 2	1
2	688-81950-10	STARTER RELAY ASS'Y	1	16	676-42726-00	GROMMET 3	1
3	97313-06016	BOLT	1	17	6H4-44111-10	HANDLE, gear shift	1
4	92903-06600	WASHER	1	18	6H4-82590-01	WIRE HARNESS ASS'Y	1
5	661-81970-60	RECTIFIER ASS'Y	1	19	6H4-82588-00	PLATE	1
6	97803-05025	SCREW	1	20	97313-06012	BOLT	1
7	92903-05600	WASHER	1	21	90465-13M24	CLAMP	1
8	6H4-86110-01	SOLENOID COIL ASS'Y	1	22	90465-18147	CLAMP	2
9	6H4-86112-00	STAY, solenoid	1	23	6H4-82554-00	STAY, neutral switch	1
10	97313-06016	BOLT	1	24	6H4-44173-00	LEVER, shift control	1
11	93210-03261	O-RING	1	25	91690-30020	PIN, spring	1
12	6H4-48531-10-94	BRACKET, remote control 1	1	26	92903-06600	WASHER	1
13	6H4-48532-10-94	BRACKET, remote control 2	1	27	90464-08M07	CLAMP	1
14	6H4-42724-20	GROMMET 1	1				

Fig.18, Ref.No.4

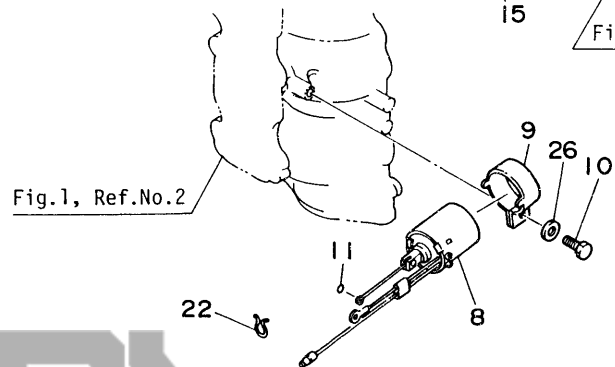


Fig.9, Ref.No.1

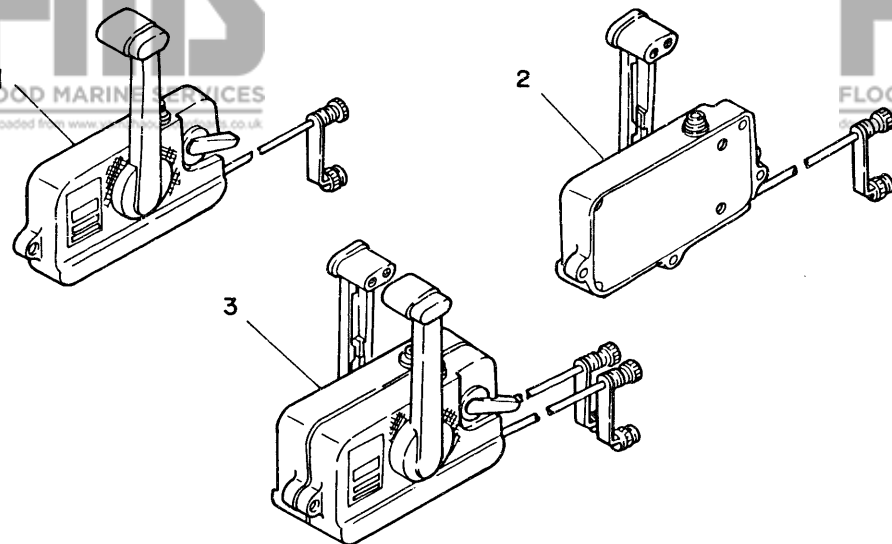


Fig. 23 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
*1	701-48101-10	REMOTE CONTROL ASS'Y 1 (Right)	1 U.R.		701-48320-60	CABLE, remote control 16F	2 U.R.
*2	701-48102-10	REMOTE CONTROL ASS'Y 1 (Left)	1 U.R.		701-48320-80	CABLE, remote control 17F	2 U.R.
*3	701-48110-22	REMOTE CONTROL ASS'Y 2	1 U.R.		701-48320-90	CABLE, remote control 18F	2 U.R.
*4	703-48230-10	REMOTE CONTROL ASS'Y	1 U.R.		701-48320-40	CABLE, remote control 19F	2 U.R.
*5	703-48220-10	REMOTE CONTROL ASS'Y (For Twin Lever)	1 U.R.		701-48320-70	CABLE, remote control 20F	2 U.R.
REMOTE CONTROL CABLE							
6	701-48310-10	CABLE, remote control 6F	2 U.R.		701-48350-00	CABLE, remote control 21F	2 U.R.
	701-48310-20	CABLE, remote control 7F	2 U.R.		701-48350-10	CABLE, remote control 22F	2 U.R.
	701-48310-40	CABLE, remote control 8F	2 U.R.		701-48350-20	CABLE, remote control 23F	2 U.R.
	701-48310-60	CABLE, remote control 9F	2 U.R.	7	703-48290-01	TWIN ATTACHMENT (703 Type)	1
	701-48310-80	CABLE, remote control 10F	2 U.R.	8	6H4-48344-00	CABLE END, remote control	2
	701-48310-90	CABLE, remote control 11F	2 U.R.	9	90468-18008	PIN, hair	2
	701-48320-00	CABLE, remote control 12F	2 U.R.	10	6H4-48511-50-EJ	HOOK, steering (Steering Guide Type)	1 U.R.
	701-48320-20	CABLE, remote control 13F	2 U.R.		688-48511-00-EJ	HOOK, steering (Ball Post Type)	1 U.R.
	701-48320-30	CABLE, remote control 14F	2 U.R.				
	701-48320-50	CABLE, remote control 15F	2 U.R.				

* See Fig. 25 and 26 for detail service parts.

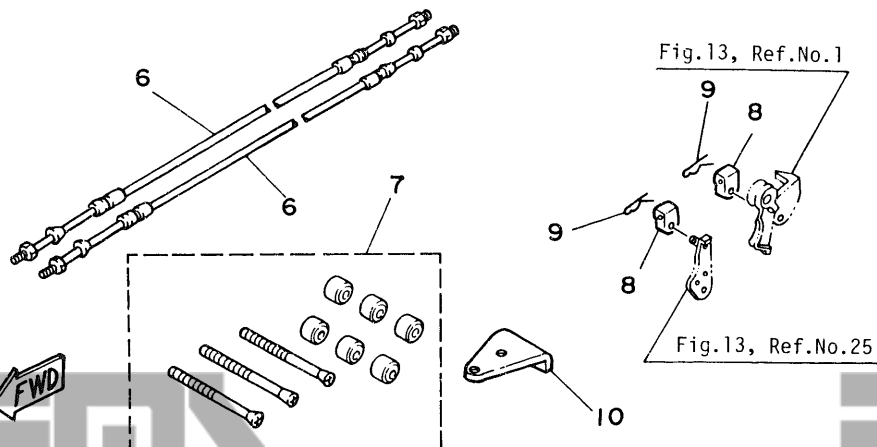
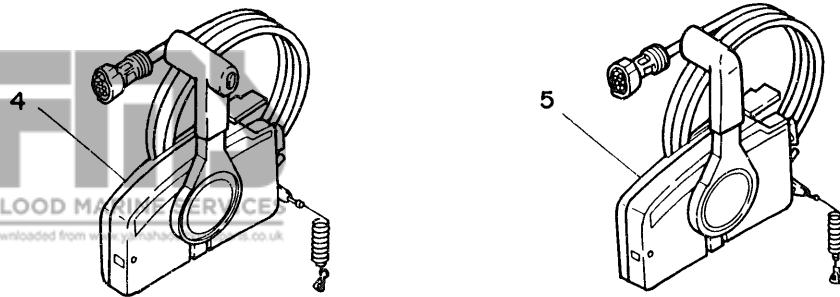


Fig.13, Ref.No.1

Fig.13, Ref.No.25

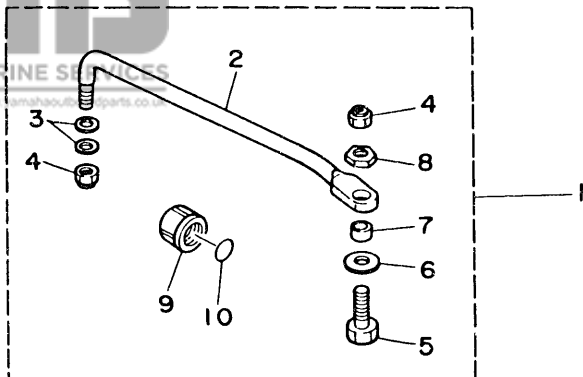


Fig. 24 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-61350-02	STEERING GUIDE ATTACHMENT KIT	1	12	90185-09M01	. NUT, self-locking	2
2	689-61351-01	. ROD, steering link	1	13	90201-10M76	. WASHER	2
3	90201-10M20	. WASHER	2	14	90101-09M70	. BOLT	2
4	90185-09M01	. NUT, self-locking	2	15	90170-09M05	. NUT	2
5	90101-09M66	. BOLT	1	16	6E5-61303-00	. STEERING EYE COMP.	2
6	90201-10M63	. WASHER	1	17	6E5-61311-10	. TIE BAR 1	1 U.R.
7	90387-10M42	. COLLAR	1		688-61311-10	. TIE BAR 1	1 U.R.
8	90170-09M03	. NUT	1	18	95380-14700	. NUT	2
9	6E5-43145-00	. CAP, clamp bracket	1	19	6E5-61315-00	. TIE BAR 2	1
10	93210-16275	. O-RING	1	20	6E5-61313-00	. ADJUSTER	1
11	6E5-61301-00	TWIN KIT (L:600-800)	1 U.R.	21	90170-14M06	. NUT	1
	688-61301-00	TWIN KIT (L:450-650)	1 U.R.				

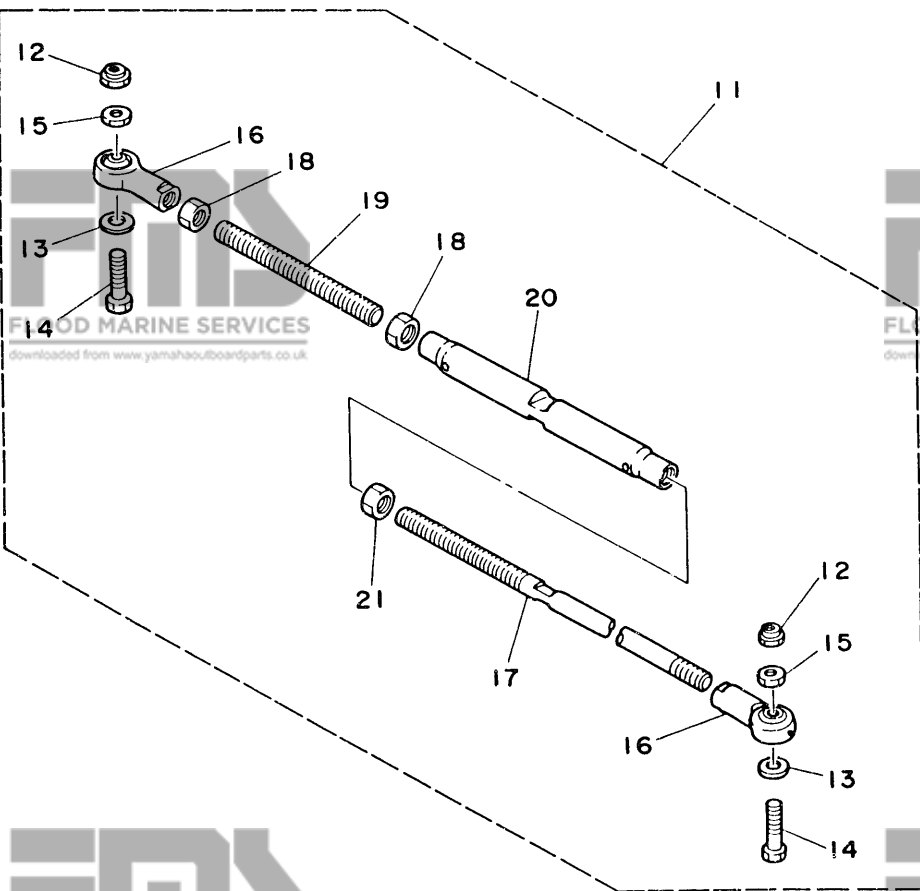
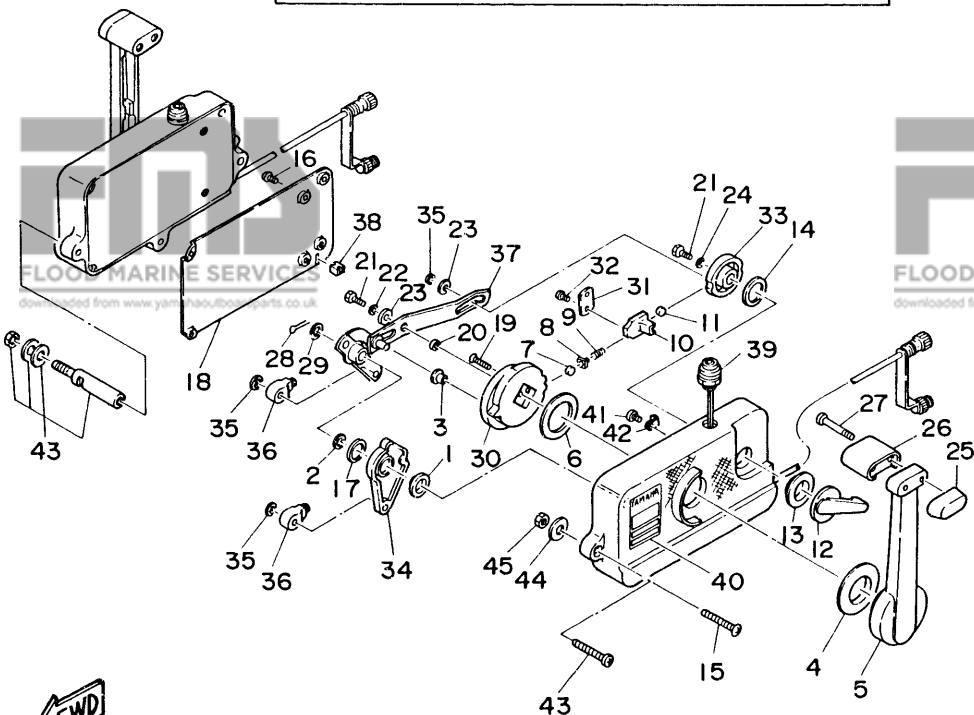
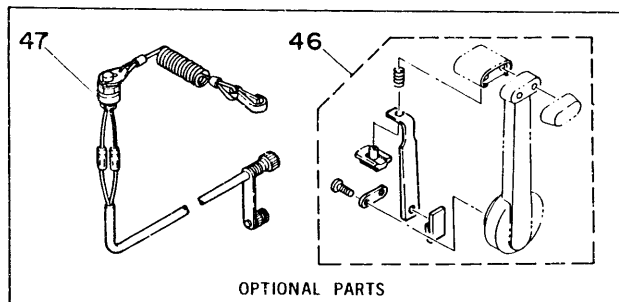


Fig. 25 REMOTE CONTROL ASS'Y 1 (701 TYPE)

Ref.No.	Parts No.	Description	Q'ty Single Twin	Ref.No.	Parts No.	Description	Q'ty Single Twin
701-48101-10		REMOTE CONTROL ASS'Y 1 (Right)		23	701-48246-00	. SPACER 1	2 4
		(See Fig. 23, Ref. No. 1)	1 -	24	92990-06300	. WASHER, internal tooth	1 2
701-48102-10		REMOTE CONTROL ASS'Y 1 (Left)		25	701-48229-00	. GRIP, control lever 2	1 2
		(See Fig. 23, Ref. No. 2)	1 -	26	701-48222-00	. GRIP, control lever 1	1 2
701-48110-22		REMOTE CONTROL ASS'Y 2		27	701-48282-00	. SCREW 2 (M5x50mm)	2 4
		(See Fig. 23, Ref. No. 3)	- 1				
1	701-48235-00	. BUSHING 2	1 2	28	701-48239-00	. SET PIN, plate	1 2
2	701-48197-10	. WASHER, wave 2	1 2	29	701-48266-00	. SPACER 2	1 2
3	701-48252-00	. ROLLER, cam	1 2	30	701-48232-00	. GEAR 1	1 2
4	701-48234-00	. BUSHING 1	1 2	31	701-48189-11	. RETAINER	1 2
5	701-48221-00	. LEVER, control	1 2	32	98580-05010	. SCREW, panhead	2 4
6	701-48196-11	. WASHER, wave 1	1 2				
7	701-48236-00	. ROLLER, detent	1 2	33	701-48153-12	. SHAFT, free accel.	1 2
8	702-48237-00	. ADAPTOR	1 2	34	701-48271-00	. ARM, shift (Right)	1 1
9	702-48238-00	. SPRING, detent	1 2		701-48271-10	. ARM, shift (Left)	1 1
10	701-48249-00	. ADAPTOR, spring	1 2	35	93430-06024	. CIRCLIP	3 6
11	701-48248-00	. ROLLER, free accel.	1 2	36	701-48345-30	. CABLE END, remote control 2	2 4
12	701-48152-11	. KNOB, free accel. (Right)	1 1				
				37	701-48261-00	. ARM, throttle (Right)	1 1
701-48152-20		. KNOB, free accel. (Left)	1 1		701-48261-10	. ARM, throttle (Left)	- 1
13	701-48243-00	. BUSHING 3	1 2	38	701-48358-00	. ANCHOR, cable 2	1 2
14	701-48198-10	. WASHER, wave 3	1 2	39	701-82550-50	. STOP SWITCH ASS'Y	1 2
15	701-48281-00	. SCREW 1	3 -	40	701-48126-00	. GRAPHIC	1 2
16	701-48289-00	. SCREW 4	4 8				
17	701-48268-00	. SPACER 3	1 2	41	701-48283-00	. SCREW 3 (M4x10mm)	1 2
18	701-48213-00	. BACK PLATE	1 2	42	701-82594-00	. CLAMP	1 2
19	92780-06025	. SCREW, flathead	2 4	43	701-48291-00	. ATTACHMENT	- 1
20	701-48255-00	. COLLAR 1	1 2	44	701-48287-00	. WASHER	3 -
21	97395-06018	. BOLT	2 4	45	95380-06600	. NUT	3 -
22	702-48288-00	. WASHER, plain	1 2				
						OPTIONAL PARTS	
				46	701-48280-00	NEUTRAL LOCK KIT	1 2
				47	701-82575-51	KILL SWITCH ASS'Y	1 2



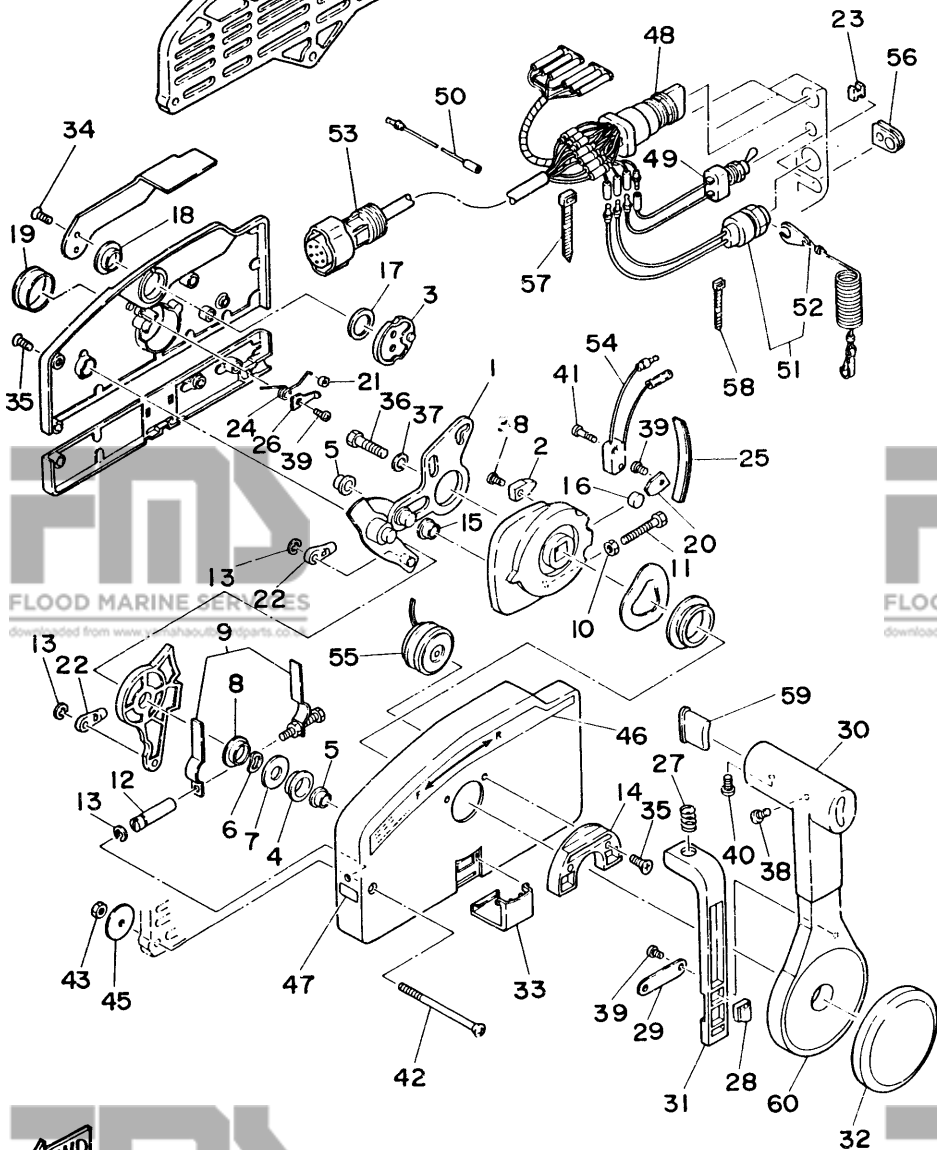


Fig. 26 REMOTE CONTROL ASS'Y 2 (703 TYPE)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
703-48230-10		REMOTE CONTROL ASS'Y (See Fig. 23, Ref. No. 4)	1	30	703-48222-00	. GRIP, control lever	1 U.R.
703-48220-10		REMOTE CONTROL ASS'Y (See Fig. 23, Ref. No. 5)	1	703-48222-10		. GRIP, control lever (For Twin Lever)	1 U.R.
1	703-48261-00	. ARM, throttle	1	31	703-48223-00	. LOCK, neutral	1
2	703-82554-00	. STAY, neutral switch	1	32	703-48225-00	. COVER	1
3	703-48153-00	. SHAFT, free accel.	1	33	703-48219-00	. COVER, lead	1
4	702-48235-00	. BUSHING 2	1	34	98780-05012	. SCREW	2
5	703-48273-00	. BUSHING 5	2	35	98780-05016	. SCREW	7
6	703-48197-00	. WASHER, wave 2	1	36	97380-08030	. BOLT	1
7	703-48268-00	. SPACER 3	1	37	92990-08600	. WASHER	1
8	703-48263-00	. BUSHING 4	1	38	98580-04010	. SCREW	2
9	703-48264-00	. THROTTLE, friction	1	39	98580-04006	. SCREW	4
10	95380-05600	. NUT	1	40	98580-05010	. SCREW	1
11	97380-05025	. BOLT	1	41	98580-03015	. SCREW	2
12	703-48265-00	. SHAFT, friction	1	42	92680-06090	. SCREW	3
13	93430-06024	. CIRCLIP	3	43	95380-06600	. NUT	3
14	703-48245-00	. PLATE, lock	1	44	703-48293-10	. SPACER, remote control	1 U.R.
15	703-48252-00	. ROLLER, cam	1	703-48293-00		. SPACER, remote control (For Twin Lever)	3 U.R.
16	701-48248-00	. ROLLER, free accel.	1	45	701-48287-00	. WASHER	3
17	703-48198-00	. WASHER, wave 3	1	46	703-48215-00	. GRAPHIC	1
18	703-48243-00	. BUSHING 3	1	47	702-48217-00	. MARK 1	1
19	703-48236-00	. BUSHING 1	2	48	703-82510-01	. MAIN SWITCH ASS'Y	1
20	703-48189-00	. RETAINER	1	49	703-82574-00	. SWITCH, choke	1
21	703-48234-00	. ROLLER, detent	1	50	703-82531-00	. WIRE, lead	1
22	703-48345-00	. CABLE END, remote control 2	2	51	703-82575-00	. KILL SWITCH ASS'Y	1
23	703-48358-00	. ANCHOR, cable 2	1	52	682-82556-00	. STOPPER ASS'Y	1
24	703-48244-00	. SPRING, free accel.	1	53	688-82586-21	. EXTENSION, wire harness	1
25	703-48238-00	. SPRING, detent	5	54	703-82540-00	. NEUTRAL SWITCH ASS'Y	1
26	703-48246-00	. SPACER 1	1	55	703-83383-01	. BUZZER	1
27	703-48227-00	. SPRING, neutral lock	1	56	703-48284-00	. GROMMET 1	1
28	703-82594-00	. CLAMP	1	57	703-82591-00	. BAND	2
29	703-48226-00	. PLATE, stopper	1	58	703-82592-00	. BAND	1
				59	703-48224-00	. COVER, control lever	1
				60	703-48221-00	. GRIP	1

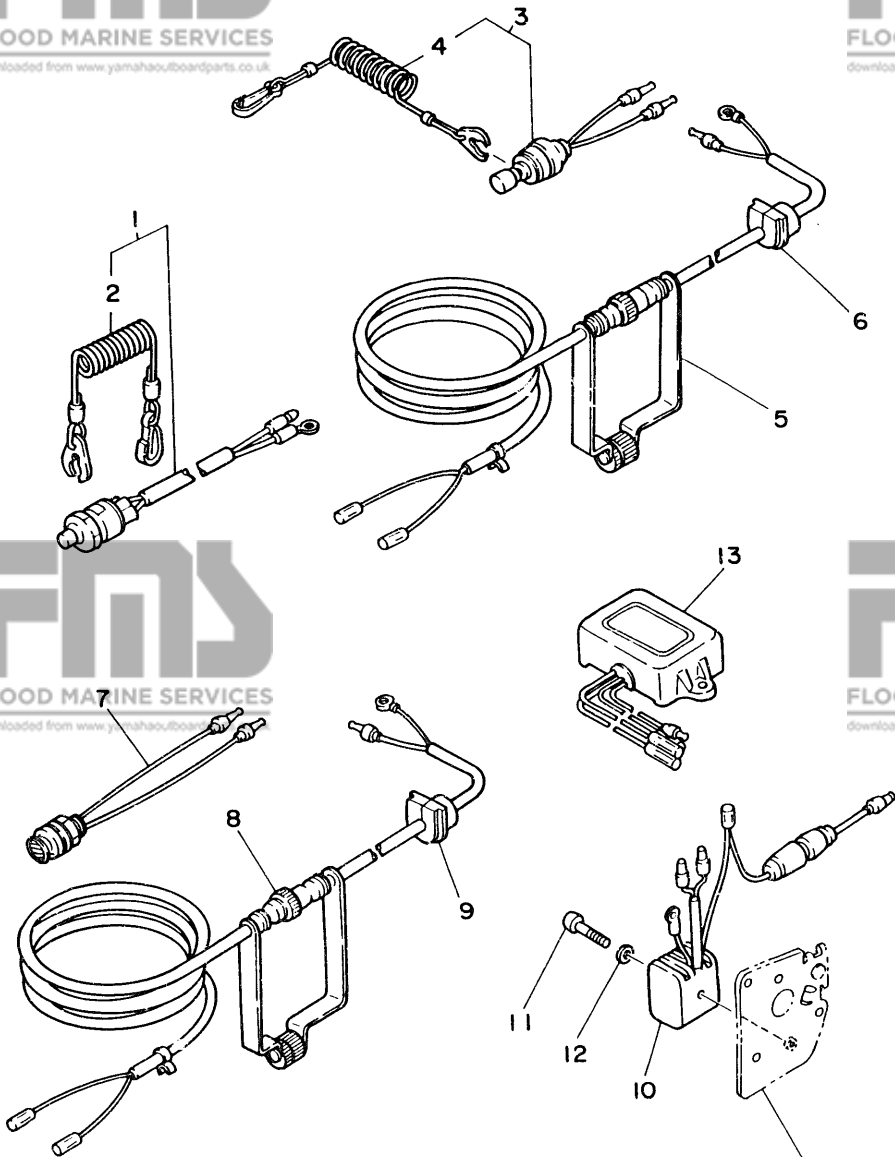


Fig.18, Ref.No.4

Fig. 27 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-82575-00	KILL SWITCH ASS'Y	1	8	6A0-82553-20	EXTENSION, wire lead	1
2	682-82556-00	. STOPPER	1	9	676-42726-00	GROMMET 4	1
3	689-82575-12	KILL SWITCH ASS'Y	1			RECTIFIER	
4	682-82556-00	. STOPPER	1	10	6G1-81970-60	RECTIFIER ASS'Y	1
5	6A0-82553-20	EXTENSION, wire lead	1	11	97803-05025	SCREW, panhead	1
6	676-42726-00	GROMMET 4	1	12	92903-05600	WASHER	1
7	689-82550-11	STOP SWITCH ASS'Y	1			VOLTAGE REGULATOR	
		STOP SWITCH (5m)		13	663-81910-10	VOLTAGE REGULATOR ASS'Y	1

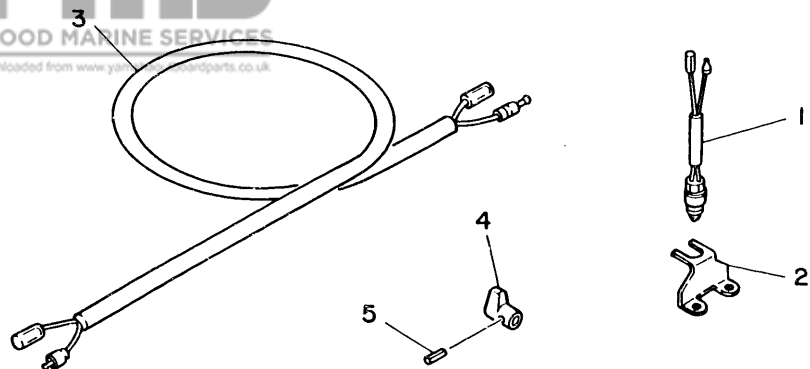


Fig. 28 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1	13	98303-04008	. SCREW, cylinderhead	1
2	6H4-82554-00	STAY, neutral switch	1	14	92901-04100	. WASHER	1
3	6H4-82553-00	EXTENSION, wire lead	1	15	98903-05025	SCREW, blind	4
4	6H4-44173-00	LEVER, shift control	1	16	95303-05600	NUT	4
5	91690-30020	PIN, spring	1	17	92903-05100	WASHER	4
SWITCH PANEL							
6	689-82570-13	SWITCH PANEL ASS'Y	1	18	92903-05600	WASHER	4
7	689-82571-01	. SWITCH PANEL	1	EXTENSION WIRE			
8	688-82510-11	. MAIN SWITCH ASS'Y	1	19	688-82586-21	EXTENSION, wire harness (5m) (For Main Switch, 7P Concent)	1
9	688-82574-00	. SWITCH, choke	1	20	688-82586-11	EXTENSION, wire harness (2m) (For 7P Concent)	1 U.R.
10	688-82575-01	. KILL SWITCH ASS'Y	1		688-82586-31	EXTENSION, wire harness (3m) (For 7P Concent)	1 U.R.
11	682-82556-00	. . STOPPER ASS'Y	1				
12	663-82581-01	. STAY, cord clamp	1				

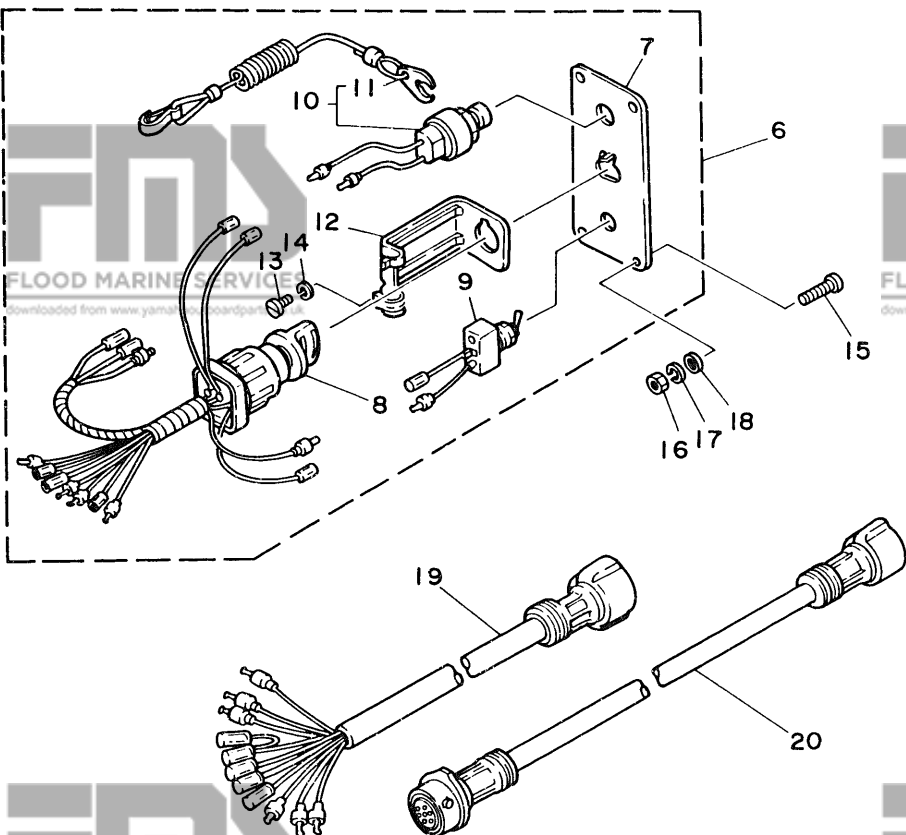


Fig. 29 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
TACHOMETER							
1	6Y5-W0080-10	TACHOMETER KIT	1	16	90465-11M10	. . CLAMP	2
2	6Y5-83540-10	. TACHOMETER ASS'Y	1	17	90601-31402	. CLIP, nylon 14	5
3	688-83516-00	. . BULB (12V-1.7W)	1	18	97780-40116	. SCREW, panhead tapping	5
4	688-83536-00	. . SOCKET, meter	1	WATER PRESSURE METER			
5	6Y5-83523-00	. . DAMPER	1	19	6Y5-W0088-00	WATER PRESSURE METER KIT	1
				20	6Y5-83660-00	. WATER PRESSURE GAUGE	1
6	6Y5-83514-00	. . PLATE, fitting	1	21	6Y5-83518-00	. . BULB (12V-1.7W)	1
7	6Y5-83553-00	. WIRE, lead	1	22	6Y5-83536-00	. . SOCKET, meter	1
8	1E6-82151-00	. . FUSE (6V-10A)	1	23	688-83664-00	. . DAMPER	1
9	6Y5-W0081-30	SPEEDOMETER KIT	1	24	688-83665-00	. . PLATE, fitting	1
10	6Y5-83510-30	. SPEEDOMETER ASS'Y	1	25	688-83667-00	. SENDER	1
				26	688-83666-00	. . TUBE	1
11	688-83516-00	. . BULB (12V-1.7W)	1	27	663-83668-00	. . NUT, nipple	2
12	688-83536-00	. . SOCKET, meter	1	28	90430-14115	. . GASKET	1
13	6Y5-83523-00	. . DAMPER	1	29	90601-31402	. CLIP, nylon 14	5
14	6Y5-83514-00	. . PLATE, fitting	1	30	97780-40116	. SCREW, panhead tapping	5
15	688-83557-00	. . TUBE	1				

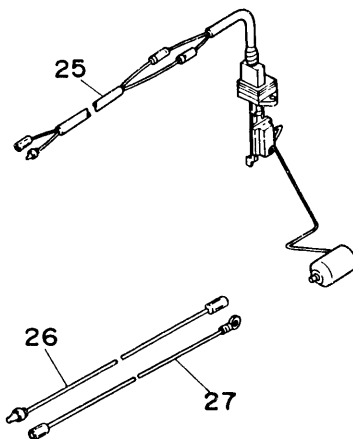
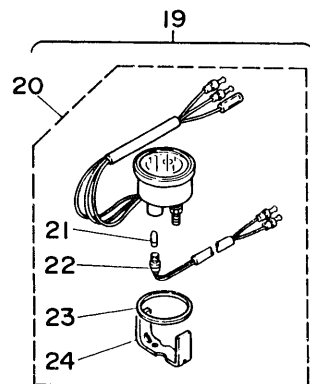
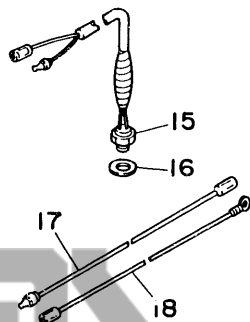
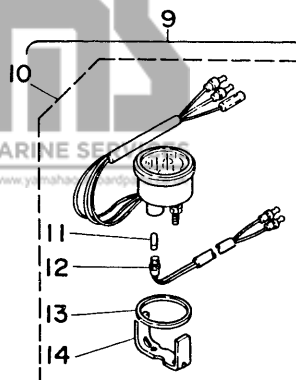
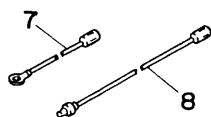
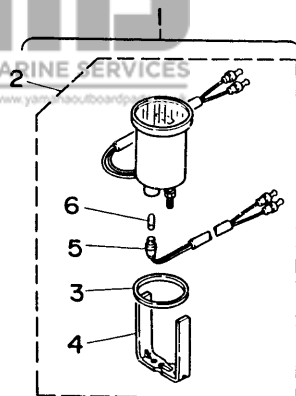


Fig. 30 OPTIONAL PARTS 4

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
HOUR METER				FUEL METER			
1	6Y5-W0088-30	HOUR METER KIT	1	14	688-83665-00	. . PLATE, fitting	1
2	6Y5-83504-00	. . HOUR METER ASS'Y	1	15	688-83591-00	. . THERMO UNIT	1
3	688-83664-00	. . DAMPER	1	16	90430-14115	. . GASKET	1
4	688-83577-00	. . PLATE, fitting	1	17	663-83553-Y0	. . WIRE, lead (Yellow)	1
5	6Y5-83536-00	. . SOCKET, meter	1	18	663-83553-A0	. . WIRE, lead	1
6	6Y5-83518-00	. . BULB (12V-1.7W)	1	FUEL METER			
7	663-83553-A0	. . WIRE, lead	1	19	6Y5-W0088-20	FUEL METER KIT	1
8	663-83553-Y0	. . WIRE, lead (Yellow)	1	20	6Y5-85750-00	. . FUEL GAUGE	1
WATER TEMPERATURE METER				21	6Y5-83518-00	. . BULB (12V-1.7W)	1
9	6Y5-W0088-10	WATER TEMP. METER KIT	1	22	6Y5-83536-00	. . SOCKET, meter	1
10	6Y5-83590-00	. . WATER TEMP. GAUGE	1	23	688-83664-00	. . DAMPER	1
11	6Y5-83518-00	. . BULB (12V-1.7W)	1	24	688-85756-00	. . PLATE, fitting	1
12	6Y5-83536-00	. . SOCKET, meter	1	25	688-85752-01	. . FUEL SENDER	1
13	688-83664-00	. . DAMPER	1	26	663-83553-Y0	. . WIRE, lead (Yellow)	1
				27	663-83553-A0	. . WIRE, lead	1

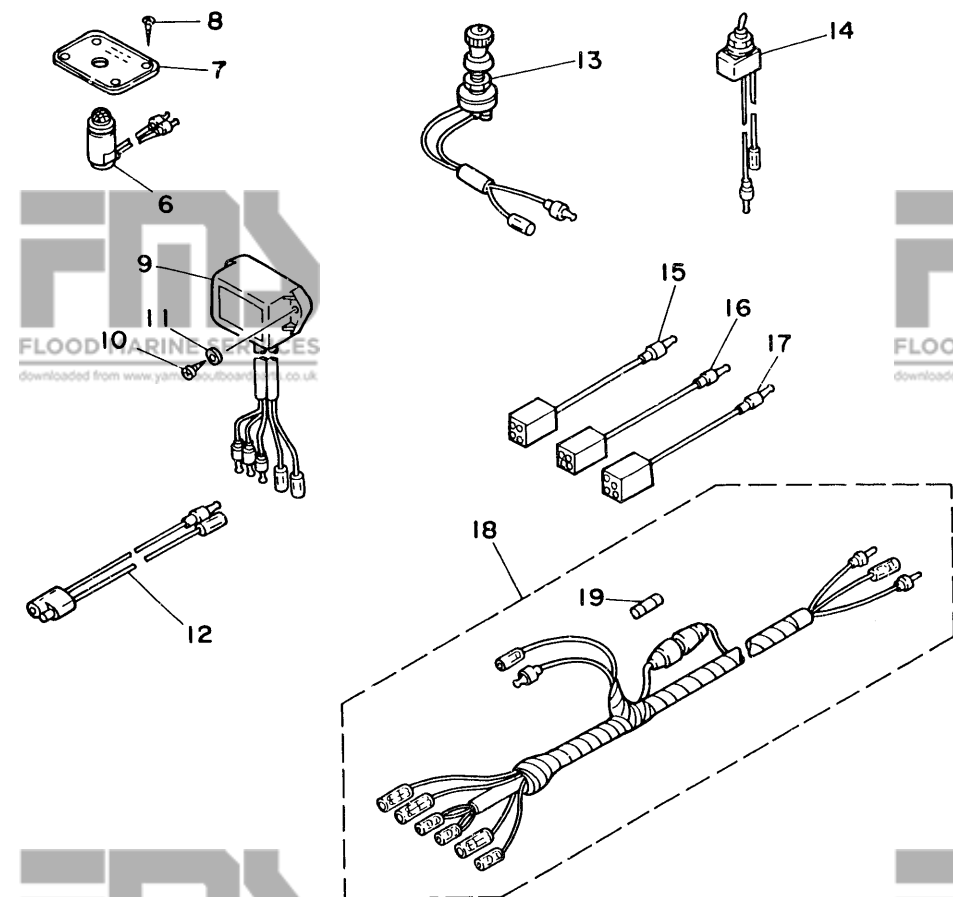
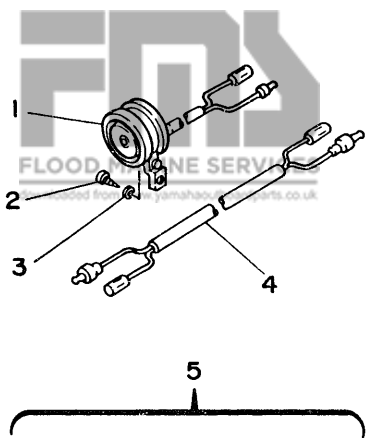


Fig. 31 OPTIONAL PARTS 5

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
		OVERHEAT BUZZER		11	92903-06600	. WASHER	2
1	688-83383-11	BUZZER	1	12	663-82521-09	. WIRE, lead	1
2	97780-60516	SCREW, panhead tapping	1			LAMP SWITCH	
3	92903-05600	WASHER	1	13	688-82520-00	LAMP SWITCH ASS'Y	1 U.R.
4	688-83373-10	LEAD, horn	1	14	688-82526-00	SWITCH, lamp	1 U.R.
		CHARGE WARNING LAMP				LEAD WIRE	
5	688-W0088-40	PILOT LAMP KIT	1	15	688-82149-00	WIRE, lead (Blue)	1 U.R.
6	663-84301-00	. PILOT LAMP ASS'Y	1	16	688-82117-00	WIRE, lead (Black)	1 U.R.
7	663-84309-00	. PLATE, set	1	17	688-82521-00	WIRE, lead (Yellow)	1 U.R.
8	95428-31316	. SCREW, roundhead wood	4	18	615-83553-00	WIRE, lead	1
9	697-83901-60	. CHARGE WARNING UNIT ASS'Y	1	19	1E6-82151-00	. FUSE (6V-10A)	1
10	97780-60120	. SCREW, panhead tapping	2				

Fig. 32 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-00	POWER HEAD GASKET KIT	1	32	692-14923-00	. SCREW, adjusting	3
2	6H4-11181-00	. GASKET, cylinder head	1	33	93210-15M52	. O-RING	3
3	6H4-11193-00	. GASKET, head cover	1	34	6H4-W0001-20	LOWER UNIT GASKET KIT	1
4	90430-14115	. GASKET	1	35	6H4-45114-00	. GASKET, upper casing 2	1
5	6H4-12414-00	. GASKET, thermostat	1	36	6H4-41134-00	. GASKET, exhaust manifold 2	1
6	6H4-41114-00	. GASKET, exhaust cover	2	37	6H4-41133-00	. GASKET, exhaust manifold	1
7	6H4-15369-00	. GASKET, oil seal housing	1	38	663-45123-00	. GASKET, muffler	1
8	93104-16M01	. OIL SEAL	2	39	90430-08020	. GASKET	3
9	93102-25M04	. OIL SEAL	1	40	93210-49046	. O-RING	1
10	93210-58M21	. O-RING	1	41	663-44315-00	. GASKET, water pump 1	1
11	6H4-13621-00	. PACKING, valve seat	2	42	663-44324-00	. GASKET, cartridge outer plate	1
12	6H4-14198-00	. GASKET	1	43	663-44316-00	. GASKET, water pump 2	1
13	6H3-14457-00	. SEAL	3	44	93210-41042	. O-RING	1
14	6G1-14984-00	. O-RING	3	45	93101-23070	. OIL SEAL	2
15	655-24564-00	. PACKING, filter	1	46	93210-66262	. O-RING	1
16	93210-37M25	. O-RING	1	47	93101-22M00	. OIL SEAL	2
17	650-24431-00	. GASKET, fuel pump	1	48	6H4-W0078-00	WATER PUMP REPAIR KIT	1
18	6H4-45113-00	. GASKET, upper casing	1	49	663-44322-00	. INSERT, cartridge	1
19	6H4-W0093-01	CARBURETOR REPAIR SET	1	50	6H4-44352-00	. IMPELLER	1
20	6H4-14198-00	. GASKET	1	51	663-44315-00	. GASKET, water pump 1	1
21	676-14966-00	. CAP	3	52	663-44323-00	. OUTER PLATE, cartridge	1
22	6H3-14590-00	. VALVE SEAT ASS'Y	3	53	663-44324-00	. GASKET, cartridge outer plate	1
23	663-14159-00	. CLIP	3	54	663-44316-00	. GASKET, water pump 2	1
24	576-14186-00	. PIN, valve	3	55	97395-08055	. BOLT	2
25	6G1-14985-00	. FLOAT COMP.	3	56	97395-08045	. BOLT	2
26	688-14548-00	. PIN, float	3	57	663-44366-00	. DAMPER, water seal 2	1
27	6G1-14984-00	. O-RING	3	58	90280-03024	. KEY, woodruff	1
28	90159-04M00	. SCREW, with washer	3	59	6H4-W0078-0A	CHROME PUMP KIT	1
29	93210-04230	. O-RING	3	60	670-44322-01	. INSERT, cartridge	1
30	663-14126-00	. PACKING	3	61	670-44321-00	. INNER PLATE, cartridge	1
31	688-14126-00	. PACKING	3	62	670-44323-00	. OUTER PLATE, cartridge	1

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6H4-W0001-00	32- 1	688-14126-00	32-31	6H4-15369-00	32- 7	650-24431-00	6-30	6G1-42177-00	12- 4	6H4-43614-00	11-16
6H4-W0001-20	32-34	663-14159-00	4- 9	6H4-15396-00-9M	2-14		32-17	6H4-42510-00-EJ	10-23	6H4-43615-00	11-17
6H4-W0004-00	3-21		32-23	6H4-15705-00	5- 8	648-24434-00	6-18	6H4-42528-00	10-18	6H4-43616-00	11-27
6H4-W0070-J1	8- 2	676-14186-00	4-10	6H4-15710-00-94	5- 1	6A0-24435-00	6-22	6H4-42610-J1-EJ	8- 1	6H4-43617-00	11-30
6H4-W0070-20	19- 2		32-24	6H4-15711-00-94	5- 2	655-24521-01	6- 9	6H4-42610-20-EJ	19- 1	6H4-43627-00	11-11
6H4-W0078-0A	32-59	6H4-14198-00	3-22	6H4-15714-00	5- 5	655-24560-01	6- 6	6H4-42613-00-EJ	8- 6	6H4-43631-01	11-25
6H4-W0078-00	32-48		32-12	6H4-15717-00	5- 9	6F5-24563-00	6- 7	6H4-42613-10-EJ	19- 6	682-43641-00	11-28
6Y5-W0080-10	29- 1		32-20	6H4-15723-00-94	5-29	655-24564-00	32-15	6H4-42615-00	8-13	689-43643-00	11-26
6Y5-W0081-30	29- 9	6H4-14301-03	4- 1	676-15741-03	5- 6	6H4-24566-01	6-10		19-12	6H4-43659-00	11-19
6H4-W0084-02-EJ	12- 1	6H4-14302-03	4- 2	682-15746-00	5-40	6Y1-24610-00	7- 5	6H4-42651-00	8-10	6H4-43674-00	11-32
6Y5-W0088-00	29-19	6H4-14303-03	4- 3	6H4-15747-00	5-38	6H4-26311-02	12-16		19- 9	6H4-44111-00	13-18
6Y5-W0088-10	30- 9	6H4-14406-00	3-12	656-15748-00	5-44	6E0-28100-00	7-19	6H4-42652-00	8-11	6H4-44111-10	22-17
6Y5-W0088-20	30-19	6H4-14431-00	3- 1	6H4-15752-00	5-20	6E0-28193-00-94	7-20		19-10	6H4-44116-00	13-22
6Y5-W0088-30	30- 1	6H3-14457-00	3- 3	619-15755-01	5-18	6H4-41111-00-9M	1-22	6G1-42683-00	19-13	682-44117-00	13-23
688-W0088-40	31- 5		32-13	6H4-15758-00-94	5-13	6H4-41113-00-9M	1-24	6H4-42686-00	8- 3	6H4-44121-01	13-20
6H4-W0090-50-EJ	1- 1	6H4-14477-00	18-18	6H4-15761-00	8- 9	6H4-41114-00	1-23		19- 3	6H4-44125-01	13-25
6H4-W0093-01	32-19	663-14523-00	4-29	6H4-15762-00	5-16		32- 6	6H4-42687-00	8- 4	682-44132-00	13-19
6H4-11111-00-94	1-10	6H2-14527-00	4-23	6H4-15770-00	5-41	6H4-41131-00-9M	14- 9		19- 4	6H4-44143-00	13-30
6H4-11119-00	1- 8	663-14527-00	4-20	6H4-15771-00-94	5-32	6H4-41133-00	14-10	6H4-42711-01-EJ	9- 1	648-44146-00	13-34
6H4-11181-00	1-11	688-14527-00	4-22	6H4-15772-00-94	5-35		32-37	6H4-42716-00	9- 8	655-44147-00	15-11
	32- 2	688-14548-00	4-13	6H4-15774-00	5-42	6H4-41134-00	14- 8	6H4-42724-00	9- 9	6H4-44150-00	15-10
6H4-11191-00-9M	1-12		32-26	689-15779-01	5-25		32-36	6H4-42724-20	22-14	6H4-44150-10	15-10
6H4-11193-00	1-13	679-14555-00	4-26	6H4-15787-00	5-24	6H4-41137-00-94	14- 6	6H4-42725-00	22-15	6H4-44160-00	15-12
	32- 3	6H3-14578-00	4-32	6A0-15789-00	5-17	6H4-41213-02	13- 1	6H4-42726-00	9-10	6H4-44173-00	22-24
688-11325-00	1- 6	676-14578-00	4-31	6Y1-24203-81-24	7- 1	6H4-41213-12	13- 1	676-42726-00	22-16		28- 4
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6H4-11610-00	2- 6	663-14592-00	4-27	6Y1-24257-00	7- 4	6H3-41238-00	13-16	6H3-42727-00	9-11	663-44315-00	15-16
6H4-11610-10	2- 6	6H4-14711-00-9M	14-11	6Y1-24260-01	7- 6	6H4-41257-00	3- 7	682-42727-00	9-12		32-41
6H4-11610-20	2- 6	6H4-14711-10-9M	14-11	6Y1-24268-00	7- 7	661-41262-02	3- 8	6H4-42741-20	9-21		32-51
6H4-11631-00-96	2- 5	692-14923-00	4-25	6G1-24304-00	6- 1	6H4-41271-00	3- 6	6H4-42748-00	9-31	663-44316-00	15-20
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6H4-11635-00	2- 5	676-14943-33	4- 5	6Y1-24306-03	7-10	6H4-41612-01	17-19	6H4-43111-02-EJ	10- 1	670-44321-00	32-61
6H4-11636-00	2- 5	6H4-14947-02	4- 4	6H4-24312-00	6-34	6H4-41613-00	17-24	6H4-43112-01-EJ	10- 2	663-44322-00	15-14
6H4-11641-00	2- 9	6H4-14948-15	4- 6	6H4-24313-00	6-29	6H4-41618-01	17-18	648-43114-01	10- 6		32-49
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6H4-13624-00-94	3-16		32-25	663-24411-00	6-23	656-42126-01	12-24	6H4-43311-00-EJ	10-15	663-44341-00-94	15-19
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663-14126-00	4-19	6H4-15100-01-94	1- 2	6A0-24421-01	6-19	6H4-42137-01	12- 5	676-43373-00	10-19		32-50
	32-30	6H4-15359-01-94	2-11	648-24423-00	6-17	6H4-42138-01	12-11	6H4-43611-00	11-20	6H4-44361-00	16-20
688-14126-00	4-21	6H4-15369-00	2-13	648-24424-00	6-16	6H4-42159-00	12-12	6H4-43613-00	11-18	6H4-44361-10	16-20

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663-44366-00	15-27	663-45577-00-12	15-49	701-48221-00	25-5	701-48281-00	25-15	6E5-61315-00	24-19	6H4-82552-00	18-19	6H4-82552-00	18-19
663-44367-00	32-57	663-45577-00-30	15-49	703-48221-00	26-60	701-48282-00	25-27	689-61350-02	24-1	6A0-82553-20	27-5	6A0-82553-20	27-5
6E5-44391-00	16-22	663-45577-00-50	15-49	701-48222-00	25-26	701-48283-00	25-41	689-61351-01	24-2		27-8		27-8
6H4-44511-00-EJ	9-30	663-45587-00-05	15-31	703-48222-00	26-30	703-48284-00	26-56	6H4-81303-A0	17-10	6H4-82553-00	28-3	6H4-82553-00	28-3
6H4-44514-00	10-46	663-45587-00-08	15-31	703-48222-10	26-30	701-48287-00	25-44		20-10	6H4-82554-00	22-23	6H4-82554-00	22-23
663-44533-00	10-39	663-45587-00-12	15-31	703-48223-00	26-31		26-45	6H4-81332-00	17-21		28-2		28-2
6H4-44551-00-EJ	10-45	663-45587-00-30	15-31	703-48224-00	26-59	702-48288-00	25-22	6H4-81337-00	21-19	703-82554-00	26-2	703-82554-00	26-2
6H4-44553-00	10-28	663-45587-00-50	15-31	703-48225-00	26-32	701-48289-00	25-16	6H4-81800-11	21-1	682-82556-00	26-52	682-82556-00	26-52
6H4-44557-00	10-34	679-45611-01	15-46	703-48226-00	26-29	703-48290-01	23-7	6H3-81807-10	21-3		27-2		27-2
6H4-44557-10	10-33	6H4-45631-00	15-43	703-48227-00	26-27	701-48291-00	25-43	689-81809-11	21-6		27-4		27-4
6H4-45111-00-EJ	14-1	663-45633-00	15-45	701-48229-00	25-25	703-48293-00	26-44	6H3-81810-10	21-8		28-11		28-11
6H4-45111-10-EJ	14-5	663-45634-00	15-38	703-48230-10	23-4	703-48293-10	26-44	689-81811-11	21-9	689-82560-00	18-17	689-82560-00	18-17
6H4-45113-00	32-18	676-45635-00	15-37	701-48232-00	25-30	701-48310-10	23-6	689-81812-11	21-11	689-82570-13	28-6	689-82570-13	28-6
	14-7	663-45941-01-EL	16-28	701-48234-00	25-4	701-48310-20	23-6	689-81813-10	21-12	689-82571-01	28-7	689-82571-01	28-7
6H4-45114-00	32-35	663-45943-02-EL	16-28	703-48234-00	26-21	701-48310-40	23-6	6H3-81820-11	21-13	688-82574-00	28-9	688-82574-00	28-9
	14-7	663-45945-02-EL	16-28	701-48235-00	25-1	701-48310-60	23-6	689-81826-10	21-14	703-82574-00	26-49	703-82574-00	26-49
663-45119-00	32-35	663-45947-02-EL	16-28	702-48235-00	26-4	701-48310-80	23-6	6H4-81830-10	21-4	6H4-82575-00	27-1	6H4-82575-00	27-1
663-45123-00	10-17	663-45949-01-EL	16-28	701-48236-00	25-7	701-48310-90	23-6	689-81840-11	21-10	688-82575-01	28-10	688-82575-01	28-10
	14-12	663-45952-02-EL	16-28	703-48236-00	26-19	701-48320-00	23-6	689-81847-11	21-5	689-82575-12	27-3	689-82575-12	27-3
	32-38	663-45954-01-EL	16-28	702-48237-00	25-8	701-48320-20	23-6	689-81850-11	21-7	701-82575-51	25-47	701-82575-51	25-47
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6H4-45300-00-EJ	15-1	663-45970-60-98	16-28	701-48239-00	25-28	701-48320-50	23-6	6H4-81916-00	18-10	688-82586-11	28-20	688-82586-11	28-20
6H4-45300-10-EJ	15-1	697-45970-00-98	16-28	701-48243-00	25-13	701-48320-60	23-6	688-81950-10	22-2	688-82586-21	26-53	688-82586-21	26-53
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