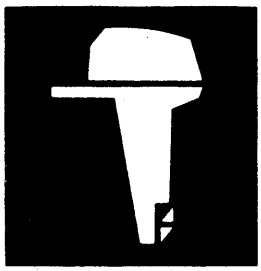
YAMAHA

parts catalogue '85

for 2B to 90A



outboard motor

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 2B to 90A '85 model. When you are ordering replacement parts for the 2B to 90A '85 model, refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
S.T.D.	Standard
O.S.	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

   EXAMPLE

   CARBURETOR ASS'Y
   . JET, pilot
   . NOZZLE, main

4. Indication of No. of constituent parts for assembly.
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

   EXAMPLE

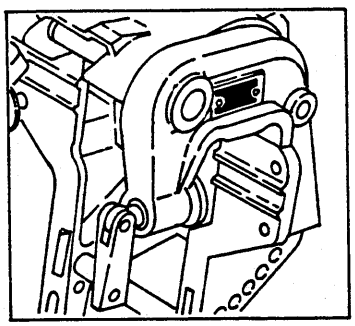
Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

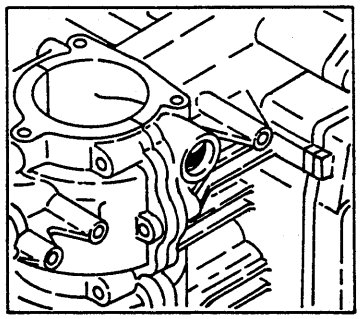
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FOREWORD

5. Initial Serial No. and Color Code

Engine Serial No.	Engine Serial No.	Engine Serial No.
2B :076692 and following	9.9D S:052359 and following	40HM S:000888 and following
	L:353778 and following	L:301105 and following
4A S:004378 and following	SUL:801916 and following	40HE S:050687 and following
L:301177 and following	9.9DPE S:270931 and following	L:351172 and following
4AS S:216170 and following	L:571195 and following	
L:507111 and following	SUL:886101 and following	50DE S:020404 and following
4AC S:055886 and following		L:320823 and following
L:321427 and following	15D S:034572 and following	50DET S:050171 and following
	L:323545 and following	L:350186 and following
5C S:007873 and following	SUL:801196 and following	50DR S:150193 and following
L:305908 and following	15DPE S:270791 and following	L:450234 and following
5CS S:136244 and following	L:571197 and following	
L:420839 and following	SUL:886101 and following	60FE S:000401 and following
		L:301203 and following
6CM S:002189 and following	20CM S:010112 and following	60FET S:050200 and following
L:301772 and following	L:306543 and following	L:350385 and following
UL:700152 and following	LL:600441 and following	
6CEM S:100236 and following	20CE S:250820 and following	70BE S:000140 and following
L:400251 and following	L:550694 and following	L:300374 and following
UL:750106 and following	LL:650101 and following	70BET S:050172 and following
		L:350357 and following
6DM S:000557 and following	25DM S:023896 and following	
L:300191 and following	L:318174 and following	80AE L:300314 and following
UL:700101 and following	LL:600961 and following	UL:700101 and following
6DEM S:100176 and following	25DE S:253862 and following	80AET L:350414 and following
L:400116 and following	L:555960 and following	UL:750101 and following
UL:750101 and following	LL:650246 and following	
		90AE L:300193 and following
8CM S:009590 and following	30AM S:022059 and following	UL:700101 and following
L:306535 and following	L:321377 and following	90AET L:350343 and following
UL:700427 and following	LL:601286 and following	UL:750101 and following
8CEM S:100577 and following	30AE S:105325 and following	
L:400529 and following	L:411947 and following	
UL:750241 and following	LL:620236 and following	





Color Code	Color Name	Abbreviate
EJ	METALIC MARINE BLUE	MMB
36	CLEAN WHITE	W

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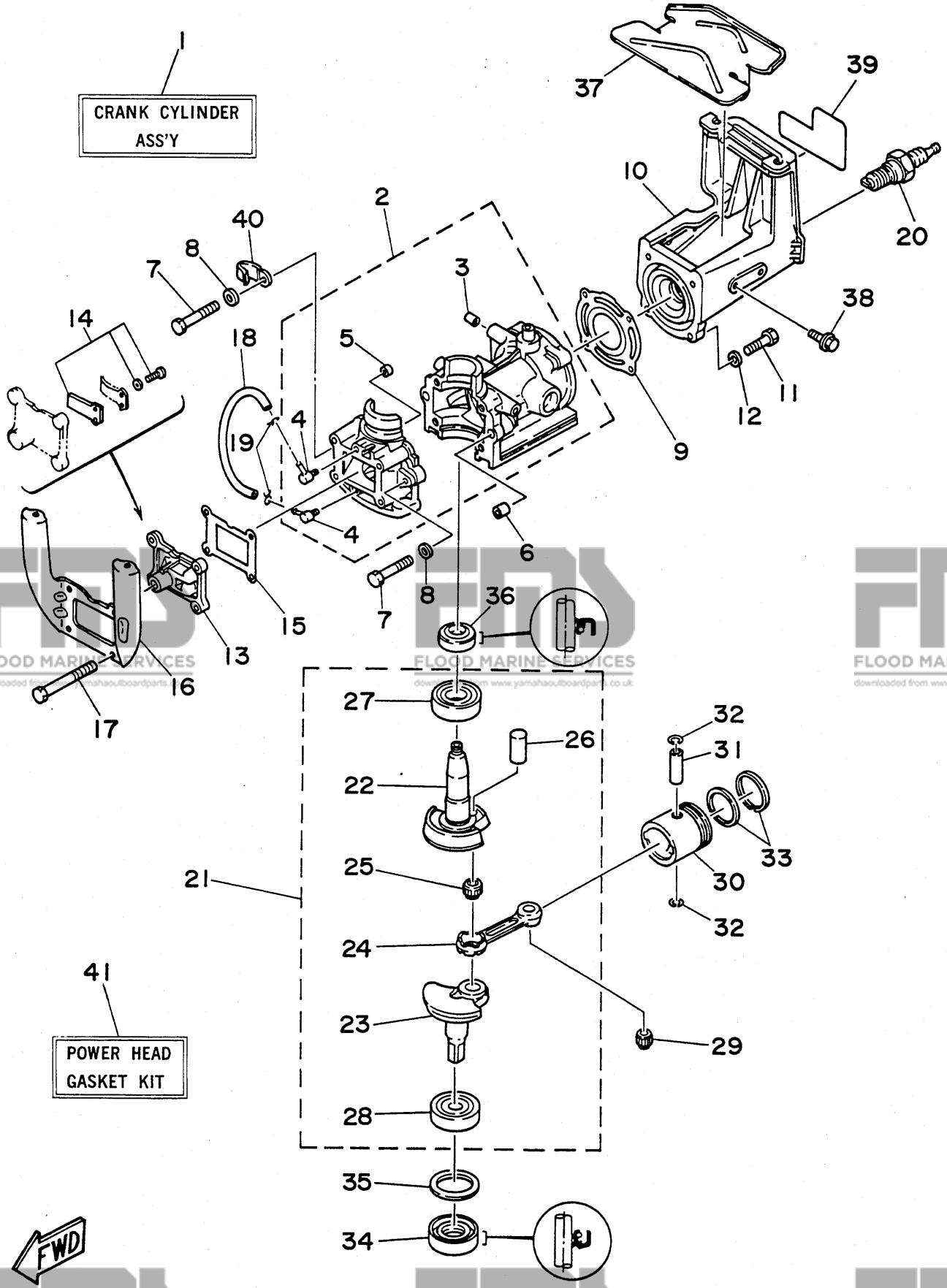
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Fig. 1 CRANKCASE, CYLINDER & PISTON



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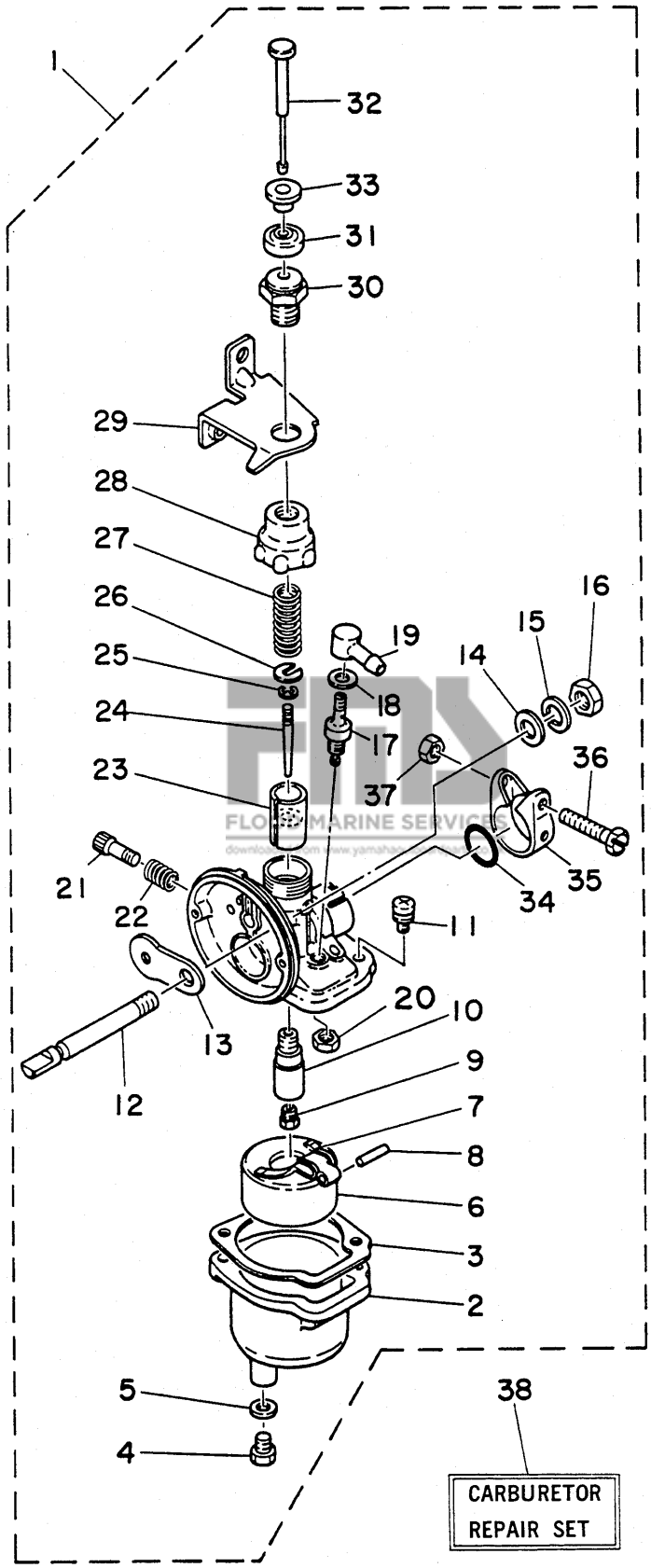
Fig. 1 CRANKCASE, CYLINDER & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6A1-W0090-10	CRANK CYLINDER ASS'Y (Ref. No. 2 to 15, 17 to 38)	1 U.R.
※	6A1-W0090-21	CRANK CYLINDER ASS'Y (Ref. No. 2 to 15, 17 to 38)	1 U.R.
2	6A1-15100-60-94	CRANKCASE ASS'Y	1
3	90336-06001	. PLUG, blind 1	1
4	650-14485-02	. PIPE, joint	2
5	624-11379-00	. VALVE CHECK 1	1
6	91830-21014	PIN, dowel A	2
7	97313-06040	BOLT	2
8	92903-06600	WASHER	2
9	646-11181-01	GASKET, cylinder head	1
10	6A1-11111-01-94	HEAD, cylinder	1
11	97395-06025	BOLT	4
12	92990-06600	WASHER	4
13	6A1-13610-00	REED VALVE ASS'Y	1
14	6A1-W0004-00	. REED SET	1
15	6A1-13621-00	PACKING, valve seat	1
16	6A1-15771-00	STAY 1	1
17	97313-06060	BOLT	4
18	90445-07254	HOSE	1
19	90467-06016	CLIP	2
20	94701-00069	PLUG, spark (B5HS) NGK	1 U.R.
※	94702-00249	PLUG, spark (BR5HS) NGK	1 U.R.
21	6A1-11400-00	CRANK ASS'Y	1
22	646-11412-01	. CRANK 1	1
23	6A1-11422-00	. CRANK 2	1
24	646-11651-01	. ROD, connecting 1	1
25	93310-31439	. BEARING, con-rod big end	1
26	646-11681-00	. PIN, crank	1
27	93306-00409	. BEARING (B6004)	1
28	93306-30204	. BEARING (B6302)	1
29	93310-21038	BEARING, con-rod small end	1
30	646-11631-01-98	PISTON (S.T.D.)	1
※	646-11635-01	PISTON (1st O.S.)	1 A.P.
※	646-11636-01	PISTON (2nd O.S.)	1 A.P.
31	646-11633-00	PIN, piston	1
32	93450-11021	CLIP	2
33	646-11601-01	PISTON RING SET (S.T.D.)	1
※	646-11601-11	PISTON RING SET (1st O.S.)	1 A.P.
※	646-11601-21	PISTON RING SET (2nd O.S.)	1 A.P.
34	93102-20070	OIL SEAL	1
35	90201-35300	WASHER	1
36	93102-15085	OIL SEAL	1
37	6A1-24141-00	PROTECTOR, fuel tank	1
38	90105-06M23	BOLT	2
39	6A1-42678-20	GRAPHIC, rear	1
40	90465-08028	CLAMP	1
■41	6A1-W0001-00	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 9 for detail service parts.

Fig. 2 CARBURETOR



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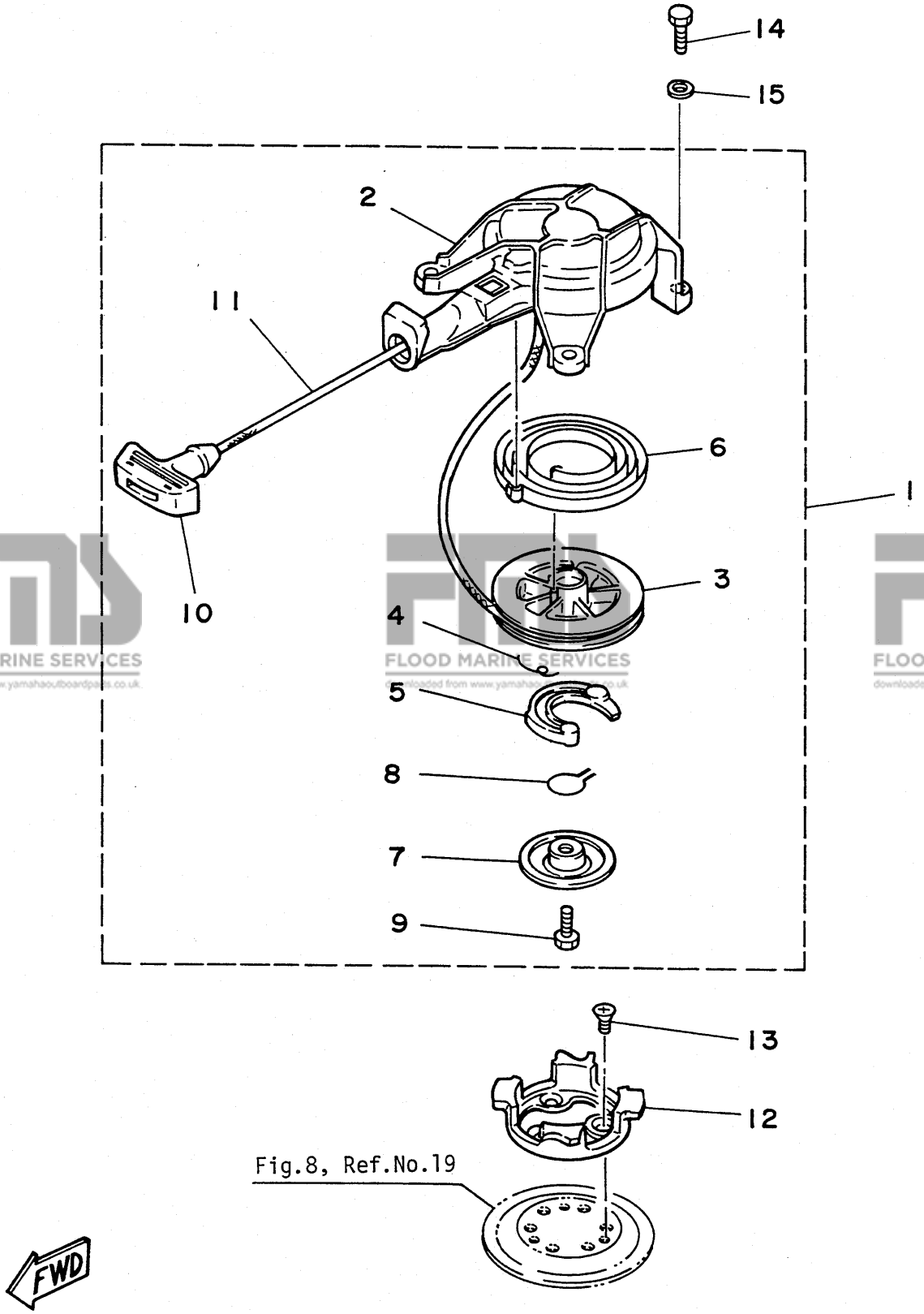
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Fig. 2 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6A1-14301-00	CARBURETOR ASS'Y	1
2	6A1-14381-00	. BODY, float chamber	1
3	646-14384-00	. GASKET, float chamber	1
4	6A1-14394-00	. VALVE, drain	1
5	6A1-14398-00	. GASKET	1
6	646-14385-00	. FLOAT	1
7	646-14387-00	. ARM, float	1
8	646-14386-00	. PIN, float	1
9	646-14343-48	. JET, main (#96)	1
10	6A1-14341-00	. NOZZLE, main	1
11	98503-04010	. SCREW, panhead	2
12	6A1-14448-00	. LEVER, choke valve	1
13	6A1-14217-00	. VALVE, choke	1
14	646-14357-00	. WASHER	1
15	6A1-14356-00	. WASHER	1
16	646-14358-00	. NUT	1
17	6A1-14390-00	. VALVE SEAT ASS'Y	1
18	6A1-14398-10	. GASKET	1
19	6A1-14167-00	. CONNECTOR	1
20	6A1-14358-10	. NUT	1
21	646-14211-02	. SCREW, pilot adjusting	1
22	646-14212-01	. SPRING, pilot adjusting	1
23	646-14312-08	. VALVE, throttle	1
24	6A1-14116-00	. NEEDLE	1
25	646-14137-00	. CLIP	1
26	646-14136-00	. SEAT, spring	1
27	646-14331-01	. SPRING, throttle valve	1
28	646-14158-00	. TOP, mixing chamber	1
29	6A1-14497-00	. STAY, throttle wire	1
30	646-14321-00	. SCREW, throttle	1
31	646-14169-00	. CAP	1
32	6A1-14314-00	. BAR, throttle	1
33	6A1-14163-00	. SPACER	1
34	646-14229-01	. O-RING	1
35	6A1-14127-00	. CLIP, outlet	1
36	646-14125-01	. SCREW, body fitting	1
37	6A1-14358-00	. NUT	1
♣38	6A1-W0093-01	CARBURETOR REPAIR SET	1

♣ See Fig. 9 for detail service parts.

Fig. 3 STARTER



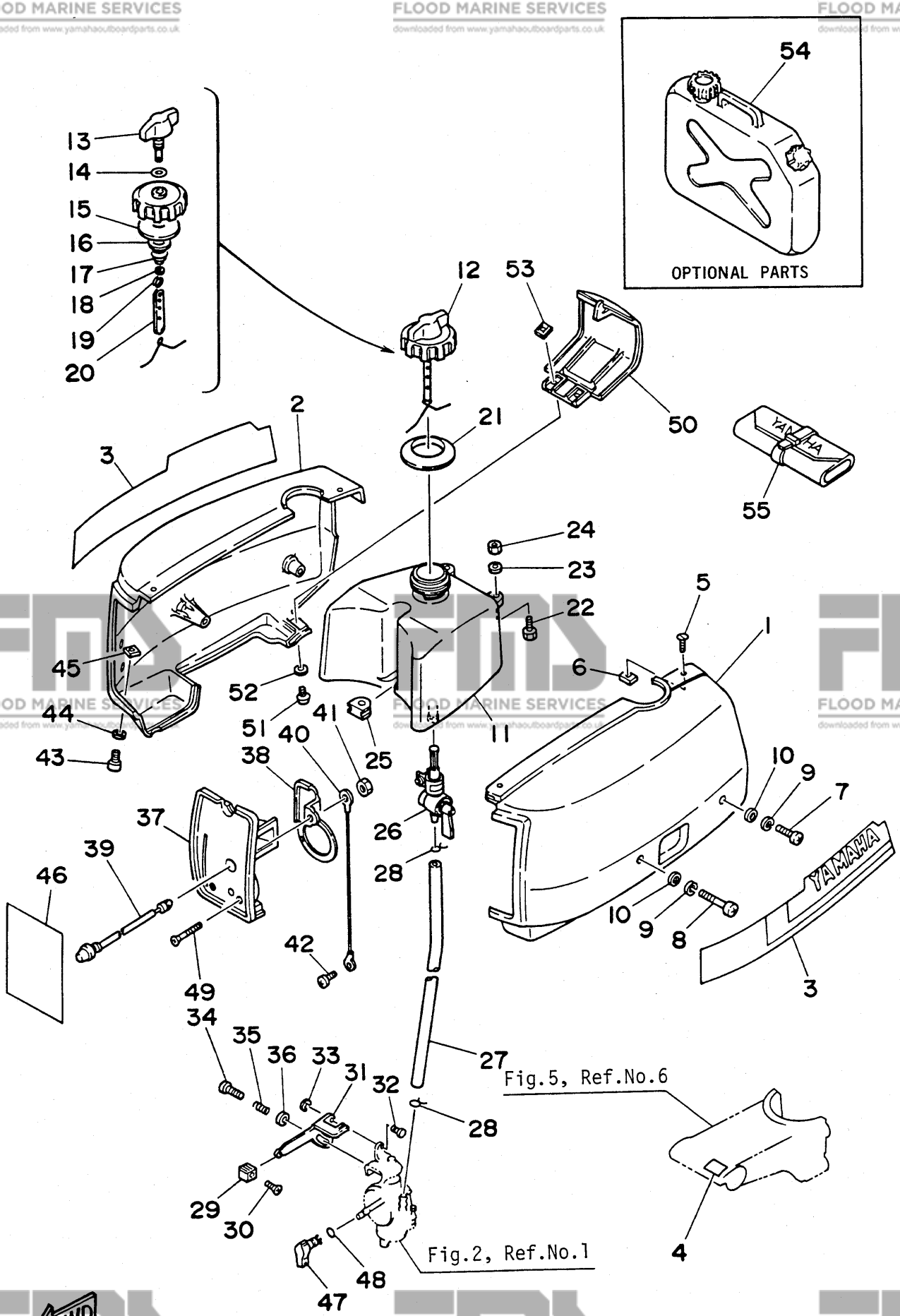
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Fig. 3 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	6A1-15710-00	STARTER ASS'Y	1
2	6A1-15711-00	. CASE, starter	1
3	6A1-15714-00	. DRUM, sheave	1
4	6A1-15767-00	. SPRING, return	1
5	6A1-15741-00	. PAWL, drive	1
6	6A1-15713-00	. SPRING, starter	1
7	6A1-15717-00	. SHAFT	1
8	6A1-15705-00	. SPRING, drive pawl	1
9	97322-06012	. BOLT	1
10	6A1-15755-01	. HANDLE, starter	1
11	*	. WIRE (1300mm)	1
12	6A1-15723-00-94	PULLEY, starter	1
13	92703-06012	SCREW, flathead	3
14	97313-06016	BOLT	3
15	92903-06600	WASHER	3

* Cut from 50m rolls, Parts No. 90890-44372, cutting length 1.3m.

Fig. 4 COWLING & FUEL

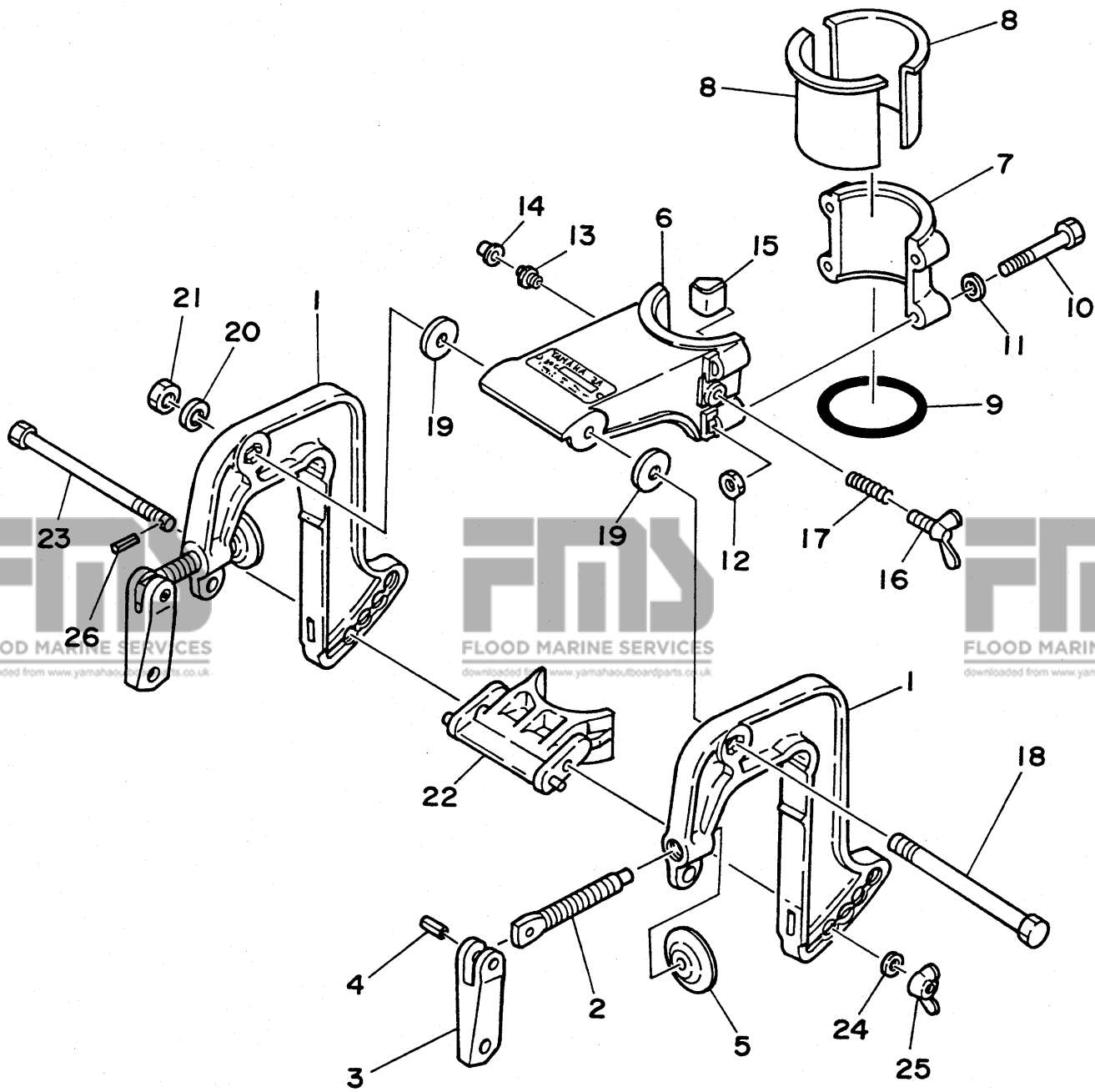


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Fig. 4 COWLING & FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6A1-42741-20	APRON 1	1
2	6A1-42771-20	APRON 2	1
3	6A1-W0070-20	GRAPHIC SIDE SET	1
4	6A1-42792-01	MARK 3	1
5	98280-05012	SCREW, flathead	2
6	90183-05M00	NUT, spring	2
7	97890-06025	SCREW, panhead	2
8	97890-06040	SCREW, panhead	2
9	92990-06100	WASHER	4
10	92990-06600	WASHER	4
11	6A1-24110-01	FUEL TANK COMP.	1
12	6A1-24610-00	CAP ASS'Y	1
13	6A1-24631-00	. SCREW, air	1
14	90430-04005	. GASKET	1
15	90430-14117	. PACKING	1
16	646-24615-01	. GASKET, plate 1	1
17	90501-10374	. SPRING, compression	1
18	92902-04200	. WASHER	1
19	90501-10260	. SPRING, safety	1
20	646-24241-00	. INDICATOR 1	1
21	6A1-24198-00	SEAT, rubber	1
22	97313-06018	BOLT	2
23	90201-06M30	WASHER	2
24	95303-06600	NUT	2
25	6A1-24181-00	DAMPER, locating	1
26	6A1-24500-02	FUEL COCK ASS'Y	1
27	6A1-24311-00	HOSE	1
28	90467-08004	CLIP	2
29	6A1-41637-00	KNOB, magneto control	1
30	97780-30710	SCREW, ovalhead tapping	1
31	6A1-41212-00	ARM, accel.	1
32	6A1-14365-00	PIN, clevis	1
33	93430-04003	CIRCLIP	1
34	97803-05025	SCREW, panhead	1
35	90501-12M16	SPRING, compression	1
36	92903-05200	WASHER	1
37	6A1-14441-01	SILENCER	1
38	6A1-14442-00	SPACER 1	1
39	6A1-82550-00	STOP SWITCH ASS'Y	1
40	6A1-82541-00	WIRE, lead	1
41	95390-08700	NUT	1
42	98501-05008	SCREW, panhead	1
43	97890-05010	SCREW, panhead	2
44	92990-05600	WASHER	2
45	90173-05M00	NUT	2
46	6A1-42677-01	GRAPHIC, front	1
47	6A1-41271-00	KNOB, choke	1
48	93210-08M29	O-RING	1
49	98680-04035	SCREW, ovalhead	2
50	6A1-82375-20	COVER, plug cap	1
51	97890-05012	SCREW, panhead	2
52	92990-05600	WASHER	2
53	90183-05M00	NUT, spring	2
54	806-24200-00	FUEL TANK COMP.	1 A.P.
55	6A1-28100-01	TOOL ASS'Y	1

Fig. 5 BRACKET



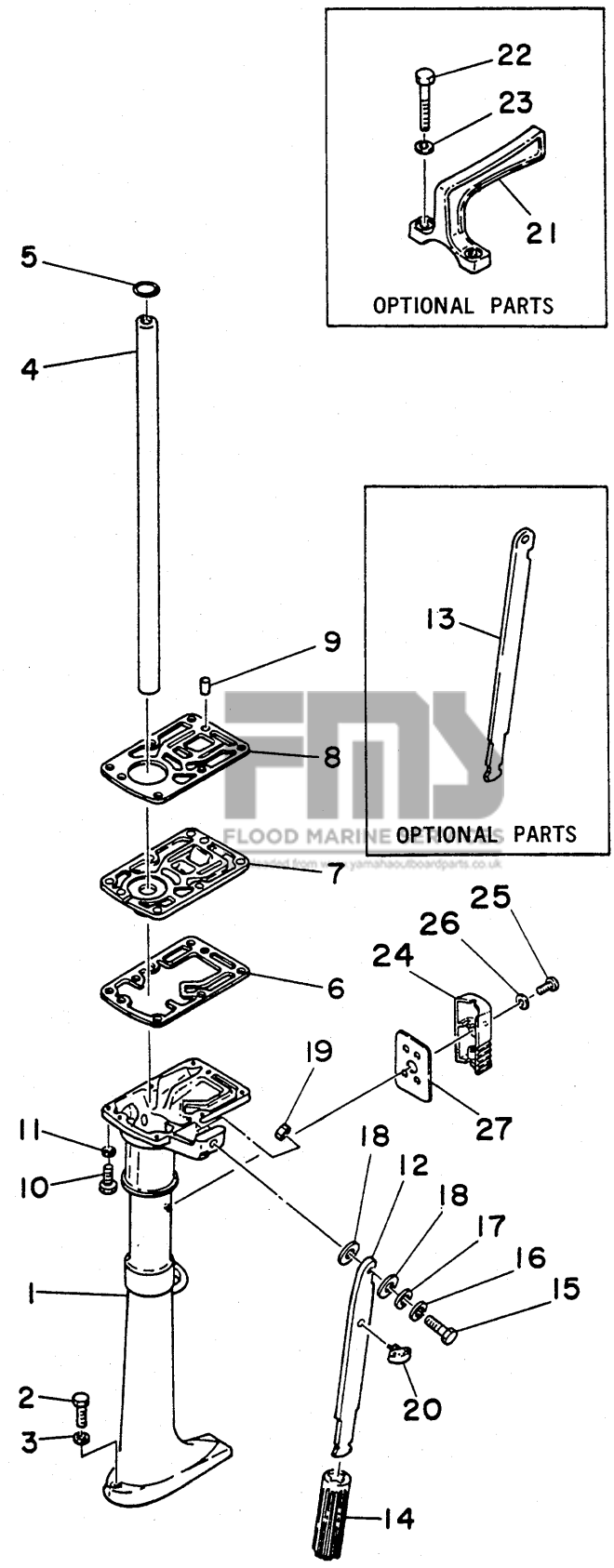
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Fig. 5 BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	6A1-43111-01-EJ	BRACKET, clamp	2
2	6E0-43116-00	SCREW, transom clamp	2
3	6E0-43118-00	HANDLE, transom clamp	2
4	90254-04M00	PIN	2
5	648-43114-01	PAD, transom clamp	2
6	6A1-43311-00-EJ	BRACKET, swivel 1	1
7	6A1-43312-00-EJ	BRACKET, swivel 2	1
8	646-42537-01	BUSHING, pivot shaft	2
9	93210-46044	O-RING	1
10	97395-06045	BOLT	4
11	92990-06600	WASHER	4
12	95380-06600	NUT	4
13	93700-06004	NIPPLE, grease	1
14	663-45119-00	CAP, grease nipple	1
15	646-42528-00	PIECE, friction	1
16	90122-06004	BOLT, wing	1
17	90501-12272	SPRING	1
18	90101-08217	BOLT	1
19	90202-08022	WASHER	2
20	92990-08100	WASHER	1
21	95380-08600	NUT	1
22	6A1-43351-00	RECEIVER, thrust	1
23	6A1-43371-00	BOLT, receiver	1
24	90201-06040	WASHER	1
25	90175-06008	NUT, wing	1
26	91690-20006	PIN, spring	1

Fig. 6 UPPER CASING



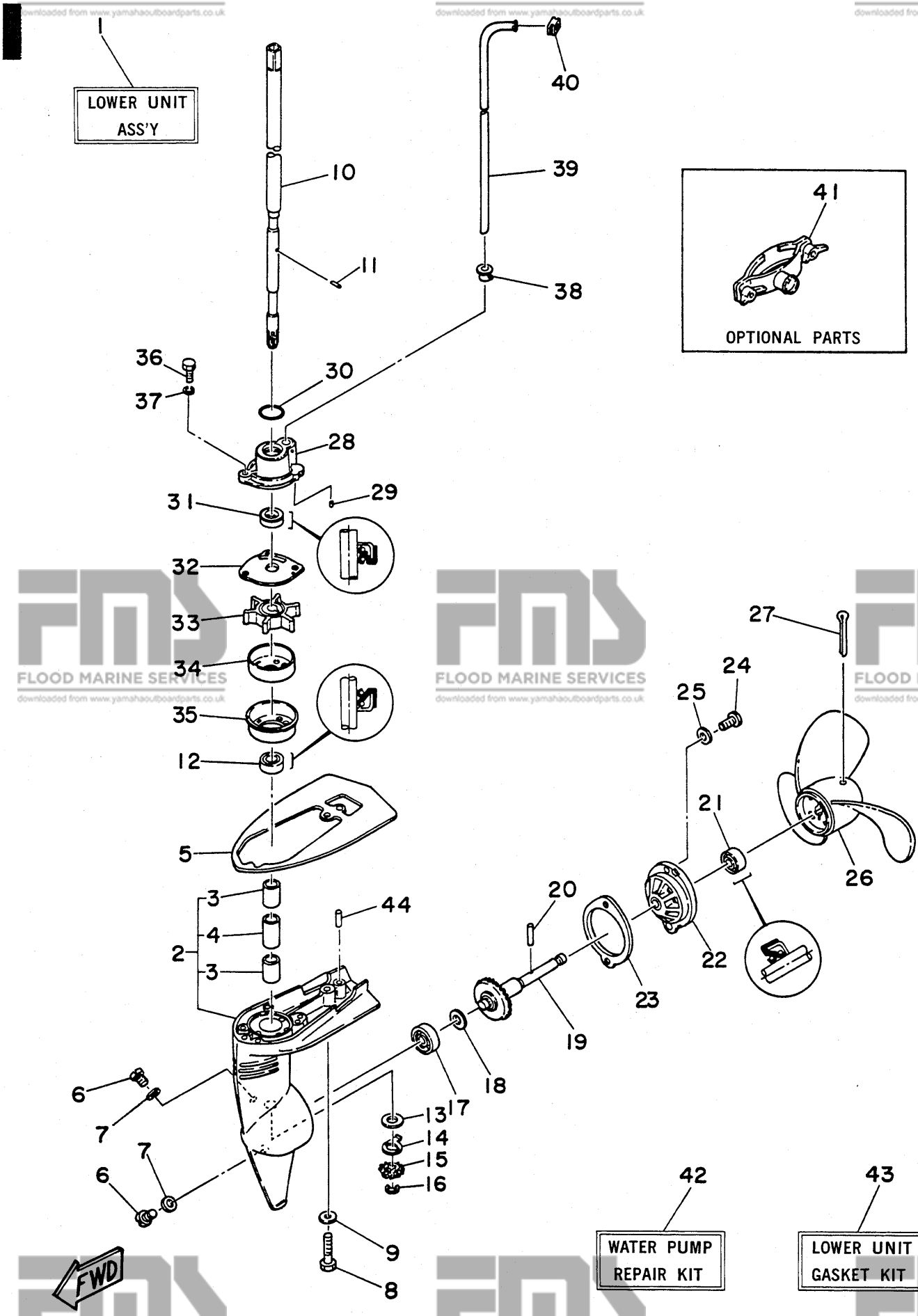
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Fig. 6 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6A1-45111-01-EJ	CASING UPPER	1
2	97395-06030	BOLT	1
3	92990-06600	WASHER	1
4	646-45113-00	GASKET, upper casing	1
5	93210-19123	O-RING	1
6	646-14623-01	GASKET, exhaust 2	1
7	6A1-41137-00-9M	GUIDE, exhaust	1
8	6A1-14613-00	GASKET, exhaust 1	1
9	93605-15065	PIN, dowel B	2
10	97395-06025	BOLT	6
11	92990-06600	WASHER	6
12	646-42111-01-EJ	HANDLE, steering	1
13	646-42112-00-EJ	HANDLE, steering	1 A.P.
14	646-42119-02	GRIP, steering handle	1
15	90101-08094	BOLT	1
16	92990-08100	WASHER	1
17	92990-08200	WASHER	1
18	90201-09117	WASHER	2
19	95380-08600	NUT	1
20	646-42591-00	HOLDER, share pin	1
21	646-42121-00	BRACKET, carrying	1 A.P.
22	97395-06055	BOLT	2 A.P.
23	92990-06100	WASHER	2 A.P.
24	6A1-45151-00	COVER, upper casing	1
25	97890-06016	SCREW	1
26	92990-06600	WASHER	1
27	6A1-45115-00	GASKET, upper casing 3	1

Fig. 7 LOWER & DRIVE



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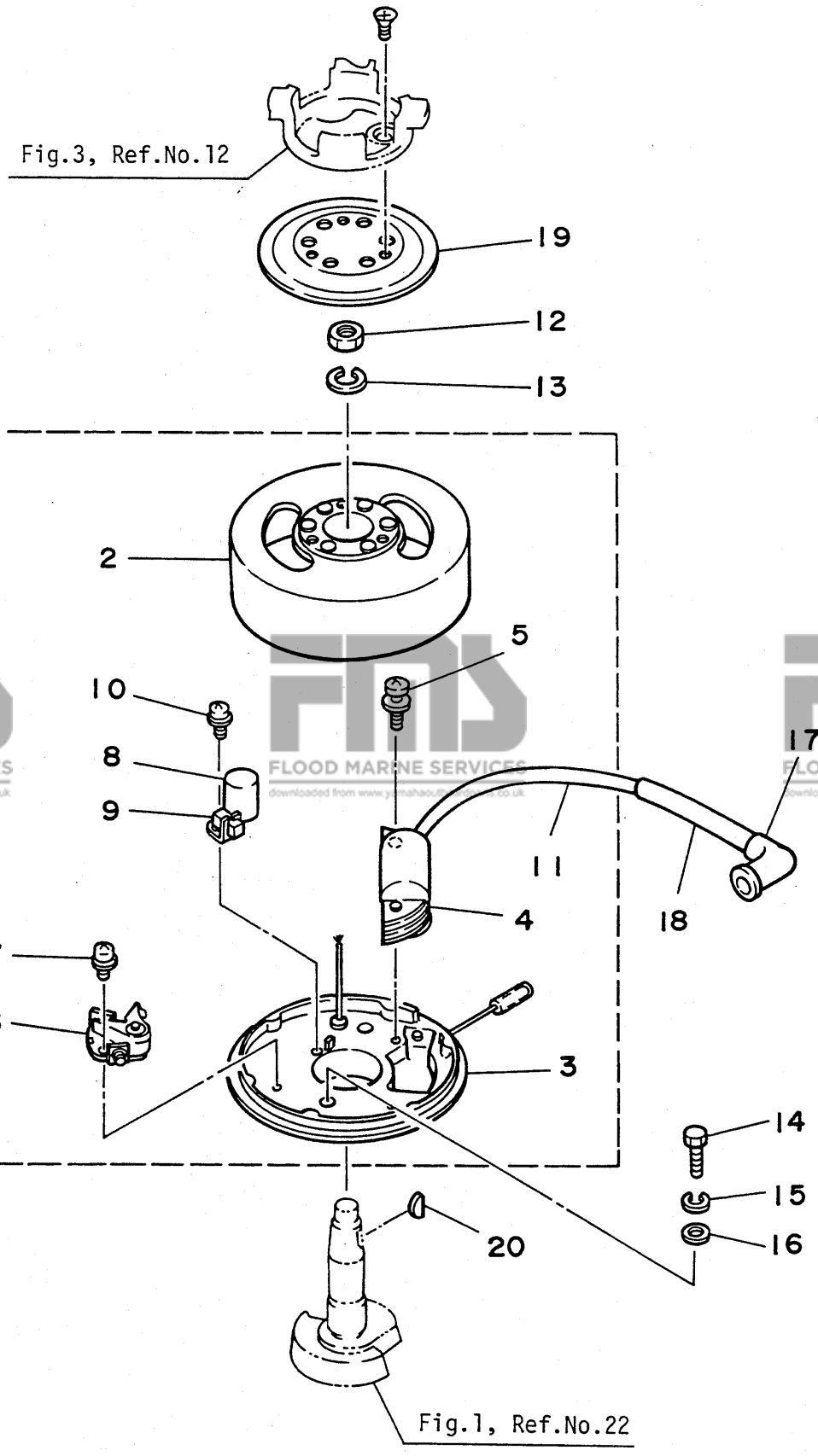
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Fig. 7 LOWER & DRIVE

Ref.No.	Parts No.	Description	Q'ty
1	6A1-45300-00-EJ	LOWER UNIT ASS'Y (Ref. No. 2 to 19, 21 to 25, 28 to 38)	1
2	6A1-45310-00-EJ	LOWER CASING ASS'Y	1
3	646-45316-09	. BUSHING, drive shaft 1	2
4	90387-11319	. BUSHING, drive shaft 2	1
5	6A1-45181-00-EJ	PLATE	1
6	90340-08014	PLUG	2
7	90430-08020	GASKET	2
8	97395-06030	BOLT	1
9	92990-06600	WASHER	1
10	6A1-45510-00	DRIVE SHAFT ASS'Y	1
11	93604-09066	PIN, dowel B	1
12	93103-11051	OIL SEAL	1
13	646-45534-00-03	THRUST WASHER (0.3mm)	1 U.R.
	646-45534-00-05	THRUST WASHER (0.5mm)	1 U.R.
14	90214-11010	WASHER	1
15	646-45551-00	PINION (13T)	1
16	93430-06005	CLIP	1
17	93306-00001	BEARING (B6000)	1
18	646-45567-00-03	SHIM, gear adjust 1 (0.3mm)	1 U.R.
	646-45567-00-05	SHIM, gear adjust 1 (0.5mm)	1 U.R.
19	646-45560-00	GEAR 1 ASS'Y (27T)	1
20	90250-03002	PIN, share	1
21	93103-10052	OIL SEAL	1
22	646-45360-00-EJ	LOWER CASING CAP ASS'Y	1
23	646-45363-00	GASKET, lower casing cap	1
24	97390-06014	BOLT	2
25	92990-06600	WASHER	2
26	6A1-45943-00-36	PROPELLER ASS'Y 2 (3X7¼"X4"-A)	1 U.R.
	646-45942-00-36	PROPELLER 1 (3X7¼"X5½"-A)	1 U.R.
	646-45944-00-36	PROPELLER 2 (3X7¼"X4½"-A)	1 U.R.
27	91490-30040	PIN, cotter	1
28	6A1-44312-00	COVER, water pump housing	1
29	93604-09068	PIN, dowel B	2
30	93210-19123	O-RING	1
31	93103-11051	OIL SEAL	1
32	646-44323-00	OUTER PLATE, cartridge	1
33	646-44352-01	IMPELLER	1
34	646-44322-00	INSERT, cartridge	1
35	6A1-44325-00	PROTECTOR, oil seal	1
36	97390-05016	BOLT	2
37	92990-05100	WASHER	2
38	646-44366-01	RUBBER, water seal 2	1
39	646-44361-00	TUBE, water 1	1
40	646-44365-00	RUBBER, water seal 1	1
41	646-28193-00	PLUG, water check	1 A.P.
★42	6A1-W0078-01	WATER PUMP REPAIR KIT	1
▲43	6A1-W0001-21	LOWER UNIT GASKET KIT	1
44	93605-18M04	PIN, dowel B	2

▲★ See Fig. 9 for detail service parts.

Fig. 8 FLYWHEEL MAGNETO



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Fig. 8 FLYWHEEL MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6A1-81300-20	FLYWHEEL MAGNETO ASS'Y	1
2	6A1-81350-20	. ROTOR ASS'Y	1
3	6A1-81309-20	. BASE, flywheel magneto	1
4	6A1-81311-20	. COIL, ignition	1
5	90159-05040	. SCREW	2
6	806-81321-20	. CONTACT BREAKER ASS'Y	1
7	90159-04036	. SCREW	1
8	624-81325-20	. CONDENSER	1
9	120-81331-20	. LUBRICATOR	1
10	110-81346-21	. SCREW	1
11	650-82340-10	. CORD, hightension	1
12	95303-10600	NUT	1
13	92903-10100	WASHER	1
14	97313-06030	BOLT	2
15	92903-06100	WASHER	2
16	92903-06600	WASHER	2
17	663-82370-01	PLUG CAP ASS'Y	1 U.R.
※	6A1-82370-20	PLUG CAP ASS'Y (With Resistor)	1 U.R.
18	90446-10098	GROMMET	1
19	6A1-81362-00	COVER, hole 1	1
20	90280-04006	KEY, woodruff	1

※Not shown

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Fig. 9 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6A1-W0093-01	CARBURETOR REPAIR SET	1
2	646-14384-00	. GASKET, float chamber	1
3	6A1-14398-00	. GASKET	1
4	646-14385-00	. FLOAT	1
5	646-14386-00	. PIN, float	1
6	98503-04010	. SCREW, panhead	2
7	6A1-14390-00	. VALVE SEAT ASS'Y	1
8	6A1-14398-10	. GASKET	1
9	646-14211-02	. SCREW, pilot adjusting	1
10	6A1-14116-00	. NEEDLE	1
11	646-14137-00	. CLIP	1
12	646-14169-00	. CAP	1
13	646-14229-01	. O-RING	1
14	6A1-W0001-00	POWER HEAD GASKET KIT	1
15	93210-08M29	. O-RING	1
16	646-11181-01	. GASKET, cylinder head	1
17	6A1-13621-00	. PACKING, valve seat	1
18	93102-20070	. OIL SEAL	1
19	93102-15085	. OIL SEAL	1
20	646-14623-01	. GASKET, exhaust 2	1
21	6A1-14613-00	. GASKET, exhaust 1	1
22	646-14384-00	. GASKET, float chamber	1
23	6A1-W0001-21	LOWER UNIT GASKET KIT	1
24	90430-08020	. GASKET	2
25	93103-11051	. OIL SEAL	2
26	646-45363-00	. GASKET, lower casing cap	1
27	93210-19123	. O-RING	2
28	6A1-W0078-01	WATER PUMP REPAIR KIT	1
29	93604-09068	. PIN, dowel B	2
30	93210-19123	. O-RING	1
31	93103-11051	. OIL SEAL	1
32	646-44323-00	. OUTER PLATE, cartridge	1
33	646-44352-01	. IMPELLER	1
34	646-44322-00	. INSERT, cartridge	1
35	6A1-44325-00	. OIL SEAL, protector	1
36	97390-05016	. BOLT	2
37	646-44366-01	. RUBBER, water seal 2	1

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Fig. 1 CRANKCASE, CYLINDER & PISTON

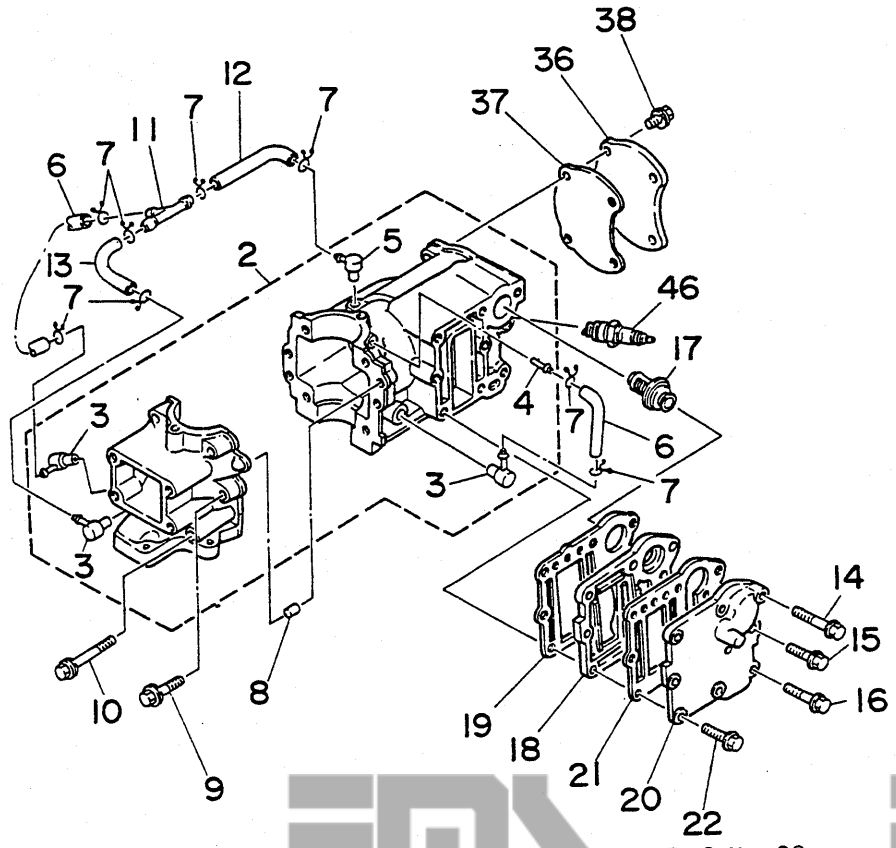
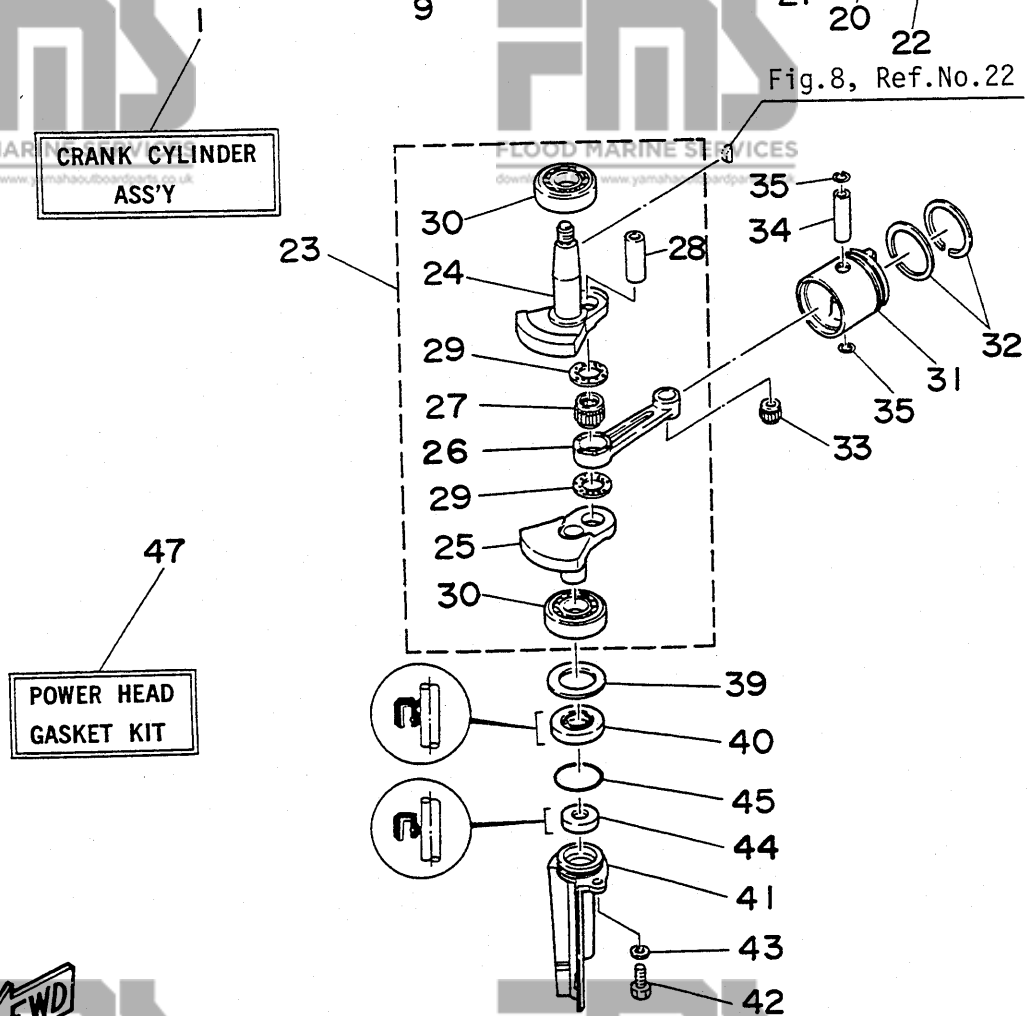


Fig.8, Ref.No.22



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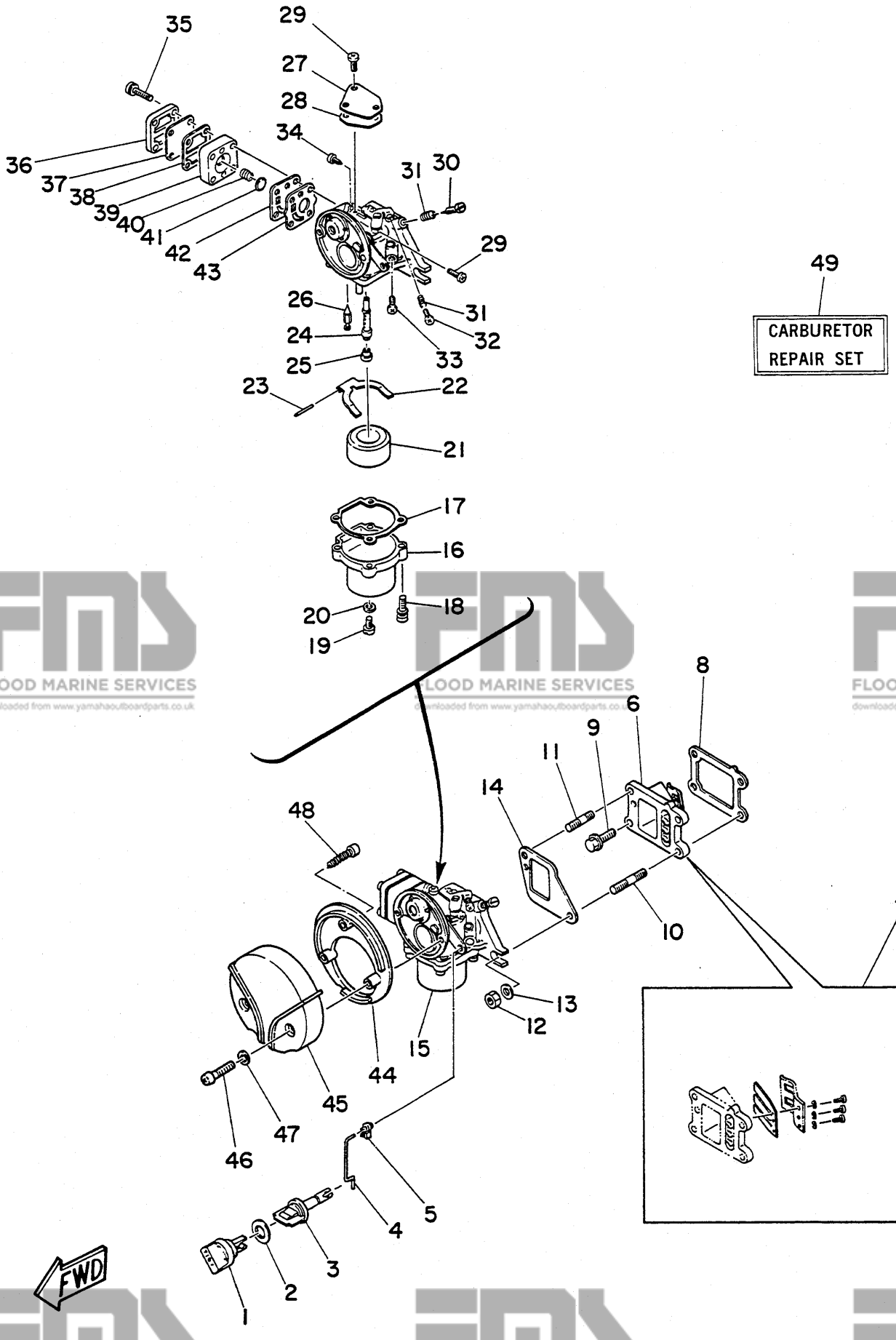
Fig. 1 CRANKCASE, CYLINDER & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6E0-W0090-01-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 46)	1 U.R.
※	6E0-W0090-21-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 46)	1 U.R.
2	6E0-15100-01-94	CRANKCASE ASS'Y 1	1
3	650-11370-00	. CHECK VALVE ASS'Y	3
4	624-14485-00	. PIPE, joint	1
5	6E5-11372-00	. NIPPLE, hose 2	1
6	90445-07M28	HOSE	2
7	90467-06016	CLIP	8
8	93606-12019	PIN, dowel B	2
9	90105-06M16	BOLT	4
10	90105-06M17	BOLT	2
11	6E0-24378-00	PIPE, joint	1
12	90445-07M51	HOSE	1
13	90445-07M00	HOSE	1
14	95895-06025	BOLT	1
15	90105-06M16	BOLT	1
16	90105-06M14	BOLT	1
17	6E5-12411-00	THERMOSTAT	1
18	6E0-41111-01-9M	INNER COVER, exhaust	1
19	6E0-41112-01	GASKET, exhaust inner cover	1
20	6E0-41113-01-9M	OUTER COVER, exhaust	1
21	6E0-41114-01	GASKET, exhaust outer cover	1
22	95895-06025	BOLT	6
23	6E0-11400-00	CRANK ASS'Y	1
24	6E0-11412-00	. CRANK 1	1
25	6E0-11422-00	. CRANK 2	1
26	6E0-11651-00	. ROD, connecting	1
27	93310-418V1	. BEARING, con-rod big end	1
28	6G1-11681-00	. PIN, crank	1
29	90209-18112	. WASHER	2
30	93306-20411	. BEARING (B6204)	2
31	6E0-11631-00-98	PISTON	1
32	6G1-11610-00	PISTON RING SET	1
33	93310-112V0	BEARING, con-rod small end	1
34	6G1-11633-00	PIN, piston	1
35	93450-13022	CIRCLIP	2
36	6E0-11191-01-9M	COVER, cylinder head	1
37	6E0-11193-01	GASKET, head cover	1
38	90105-06M14	BOLT	4
39	90201-32M48	WASHER	1
40	93102-20M06	OIL SEAL	1
41	6E0-15396-00-9M	HOUSING, oil seal 2	1
42	97395-06016	BOLT	1
43	92990-06600	WASHER	1
44	93101-11M25	OIL SEAL	1
45	93210-31114	O-RING	1
46	94701-00040	PLUG, spark (B7HS) NGK	1 U.R.
※	94702-00272	PLUG, spark (BR7HS) NGK	1 U.R.
■47	6E0-W0001-01	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig 12 for detail service parts.

Fig. 2 INTAKE


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REPAIR SET
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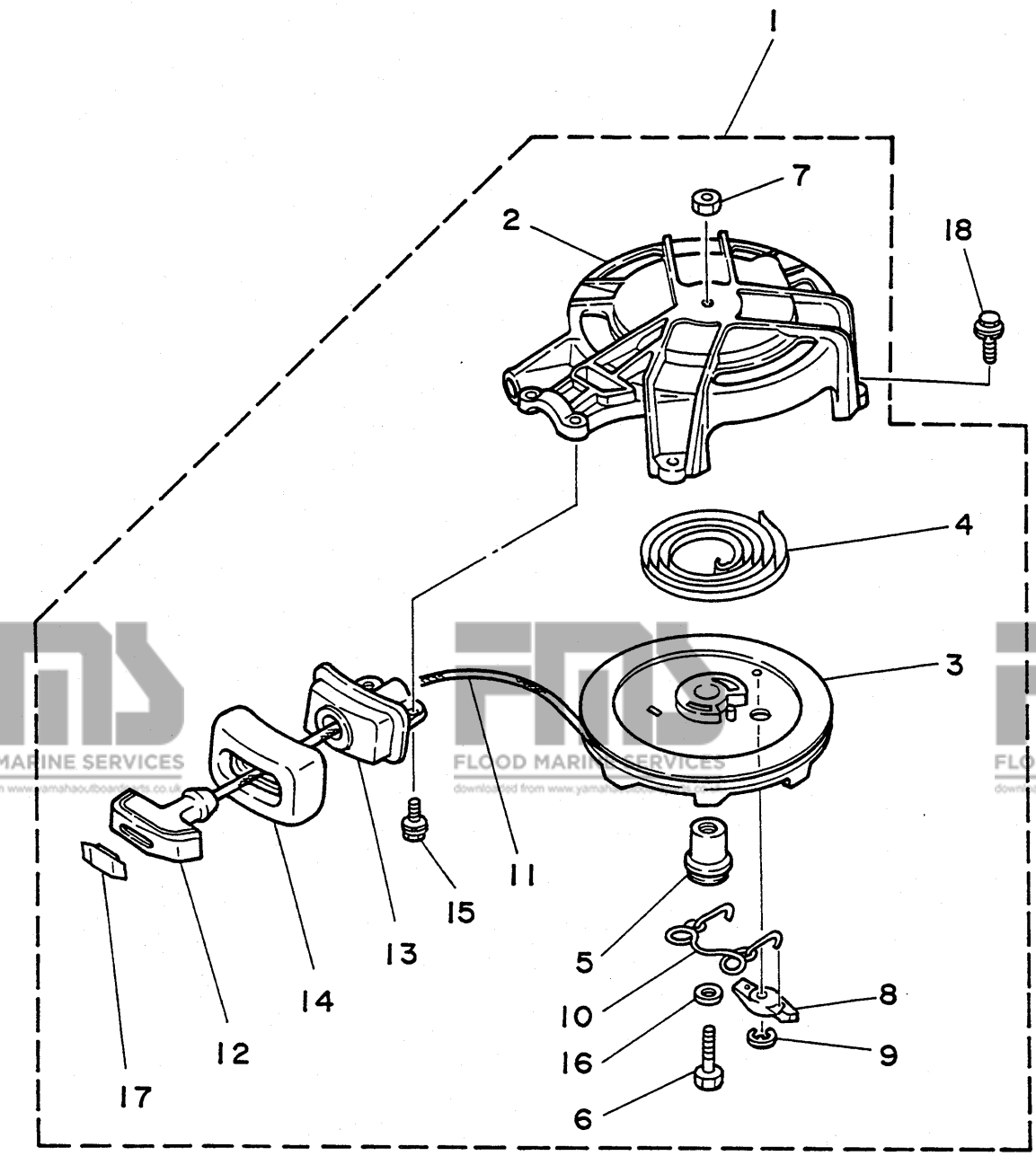
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Fig. 2 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6E0-41271-00	KNOB, choke 1	1
2	90202-12M16	WASHER	1
3	6E0-41272-00	KNOB, choke 2	1
4	6E0-41256-00	ROD, choke link	1
5	661-41262-02	JOINT, choke lever	1
6	6E0-13610-00	REED VALVE ASS'Y	1
7	6E0-W0004-00	. REED SET	1
8	6E0-13621-00	PACKING, valve seat	1
9	90105-06M14	BOLT	2
10	95621-06325	BOLT, stud	1
11	90116-06M08	BOLT, stud	1
12	95303-06700	NUT	2
13	92903-06600	WASHER	2
14	6E0-14198-00	GASKET	1
15	6E0-14301-01	CARBURETOR ASS'Y	1
16	6E0-14381-00	. BODY, float chamber	1
17	654-14384-00	. GASKET, float chamber	1
18	97803-04016	. SCREW	4
19	677-14383-00	. SCREW, drain	1
20	6A1-14398-00	. GASKET	1
21	647-14385-00	. FLOAT	1
22	6E0-14387-00	. ARM	1
23	647-14386-00	. PIN, float	1
24	6E0-14341-00	. NOZZLE, main	1
25	648-14343-40	. JET, main (#80)	1
26	6E0-14392-00	. VALVE, needle	1
27	6E0-14157-00	. COVER, plate	1
28	6E0-14227-00	. PACKING	1
29	97803-04007	. SCREW	4
30	647-14323-00	. SCREW, air adjusting	1
31	646-14212-01	. SPRING, pilot adjusting	2
32	648-14321-00	. SCREW, throttle	1
33	648-14342-23	. JET, pilot (#46)	1
34	647-14326-00	. SCREW, guide	1
35	98503-04020	. SCREW	1
36	6E0-24413-00	. COVER, pump	1
37	6E0-24471-00	. DIAPHRAGM	1
38	6E0-24435-00	. GASKET, pump cover	1
39	6E0-24412-00	. BODY, pump	1
40	6E0-24423-00	. SPRING	1
41	6E0-14346-00	. PLATE	1
42	6E0-24411-00	. DIAPHRAGM	1
43	6E0-24434-00	. GASKET, pump body	1
44	6E0-14417-00	COVER 1	1
45	6E0-14418-00	COVER 2	1
46	97803-05025	SCREW, panhead	2
47	92903-05600	WASHER	2
48	97780-40720	SCREW, ovalhead tapping	1
♣49	6E0-W0093-00	CARBURETOR REPAIR SET	1

♣See Fig. 12 for detail service parts.

Fig. 3 STARTER





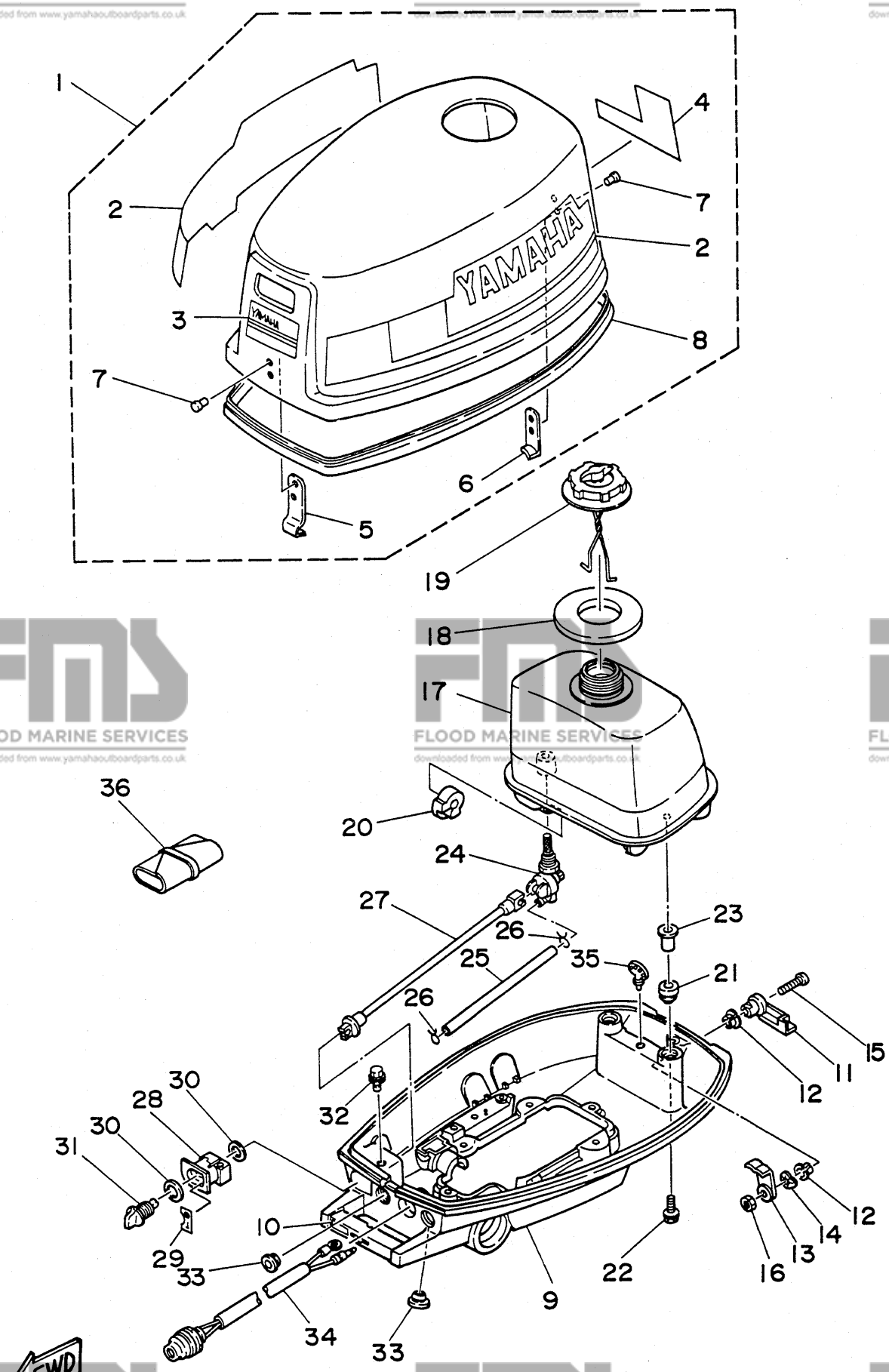
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Fig. 3 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	6E0-15710-02-94	STARTER ASS'Y	1
2	6E0-15711-01-94	. CASE, starter	1
3	6E0-15714-01	. DRUM, sheave	1
4	90510-08M03	. SPRING, spiral	1
5	6E0-15717-00-94	. SHAFT	1
6	97313-06035	. BOLT	1
7	95303-06600	. NUT	1
8	677-15741-01	. PAWL, drive	1
9	93430-06M02	. CIRCLIP	1
10	6E0-15705-00	. SPRING, drive pawl	1
11	*	. WIRE (1850mm)	1
12	6G1-15755-00	. HANDLE, starter	1
13	6E0-15758-01	. GUIDE, wire	1
14	6E0-15761-00	. SEAL 1	1
15	90105-06M14	. BOLT	2
16	90201-06M30	. WASHER	1
17	689-15779-01	. COVER	1
18	90105-06M15	BOLT	3

* Cut from 50m rolls, Parts No. 90890-44372, cutting length 1.85m.

Fig. 4 COWLING & FUEL



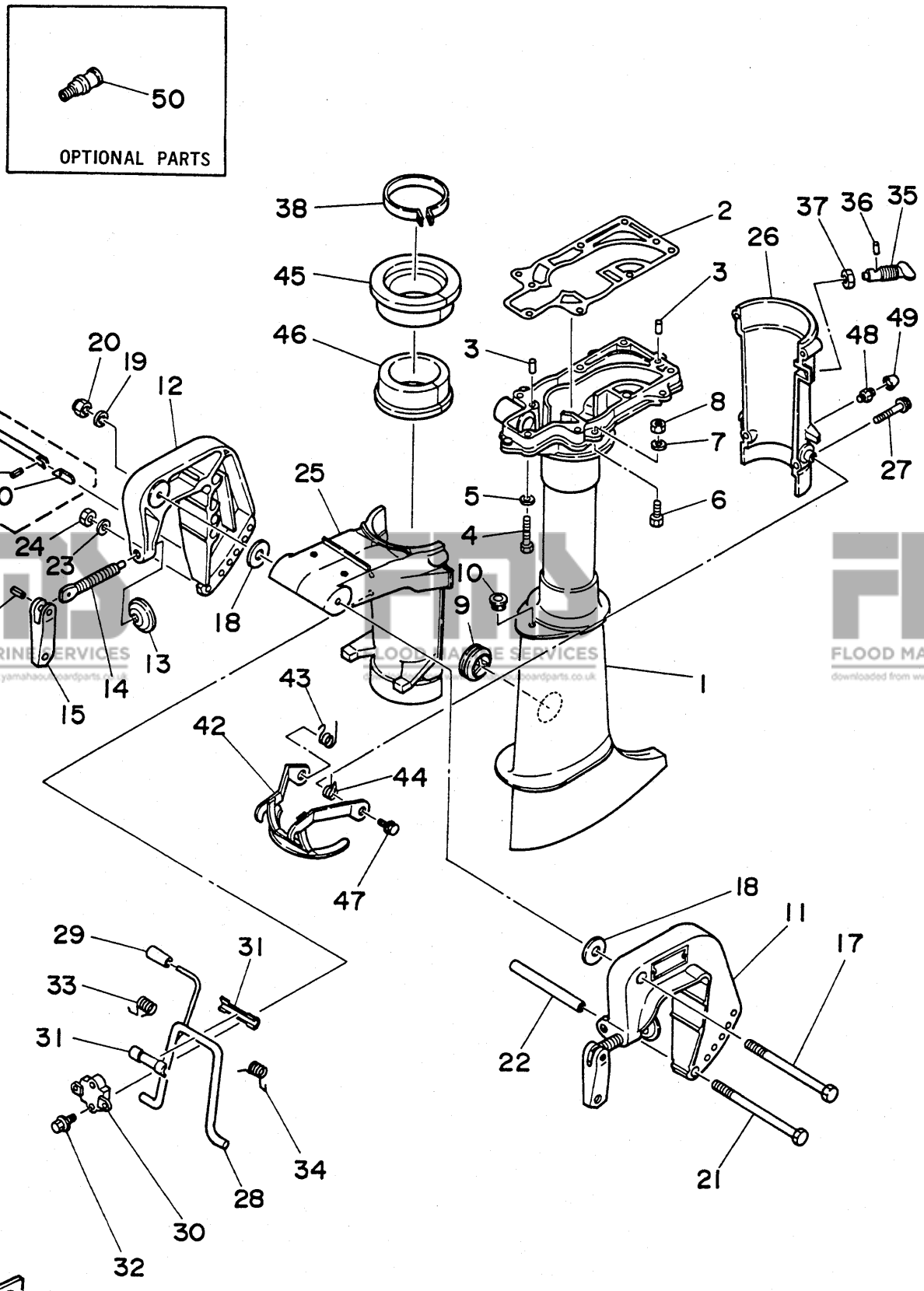
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Fig. 4 COWLING & FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6E0-42610-21-EJ	TOP COWLING ASS'Y	1
2	6E0-W0070-20	. GRAPHIC SIDE SET	1
3	6E0-42677-01	. GRAPHIC, front	1
4	6E0-42678-20	. GRAPHIC, rear	1
5	6E0-42651-00	. HOOK 1	1
6	6E0-42647-01	. HOLDER, clamp band	1
7	90266-04M00	. RIVET 2	4
8	6E0-42615-00	. SEAL	1
9	6E0-42711-02-EJ	COWLING, bottom	1
10	6A1-42792-01	MARK 3	1
11	6E0-42815-00-EJ	LEVER, clamp 1	1
12	90386-12069	BUSHING	2
13	6E0-42816-00	LEVER, clamp 2	1
14	90206-12052	WASHER, wave	1
15	97890-06030	SCREW, panhead	1
16	95303-06700	NUT	1
17	6E0-24110-00-EJ	FUEL TANK COMP.	1
18	6E0-24641-00	GASKET, cap	1
19	6E0-24610-01	CAP ASS'Y	1
20	6E0-24181-00	DAMPER, locating 1	2
21	6E0-24182-00	DAMPER, locating 2	2
22	95895-06025	BOLT	2
23	6E0-42542-00	PIPE 1	2
24	6E0-24500-00	FUEL COCK ASS'Y	1
25	90445-09M37	HOSE	1
26	90467-08004	CLIP, pipe 1	2
27	6E0-24572-00	SHAFT, fuel change	1
28	6E0-24571-00	BUSHING	1
29	6E0-24591-00	GRAPHIC, change lever	1
30	90202-12M17	WASHER	2
31	6E0-24575-01	LEVER, fuel change	1
32	90105-06M15	BOLT	1
33	90480-14M14	GROMMET	2
34	6E0-82550-00	STOP SWITCH ASS'Y	1
35	606-42591-00	HOLDER, share pin	1
36	6E0-28100-00	TOOL ASS'Y	1

Fig. 5 UPPER CASING & BRACKET



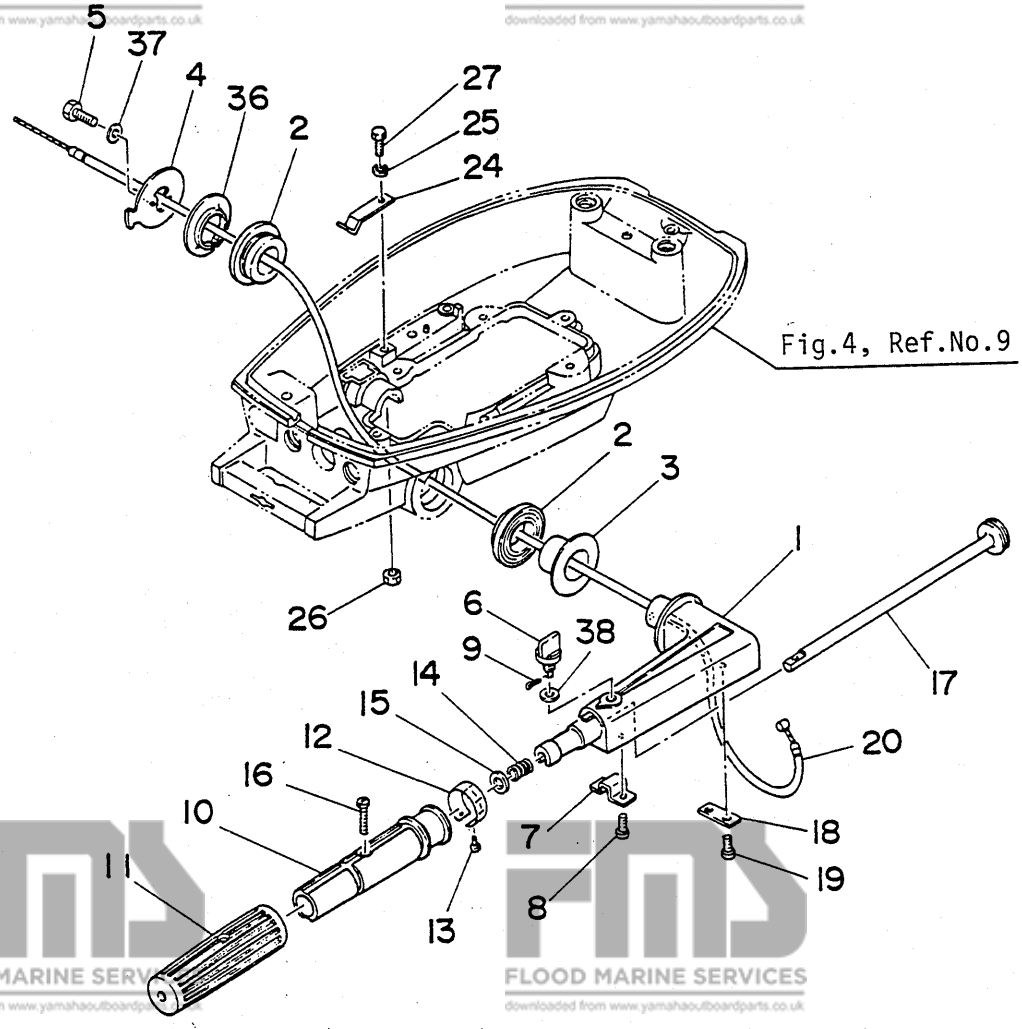
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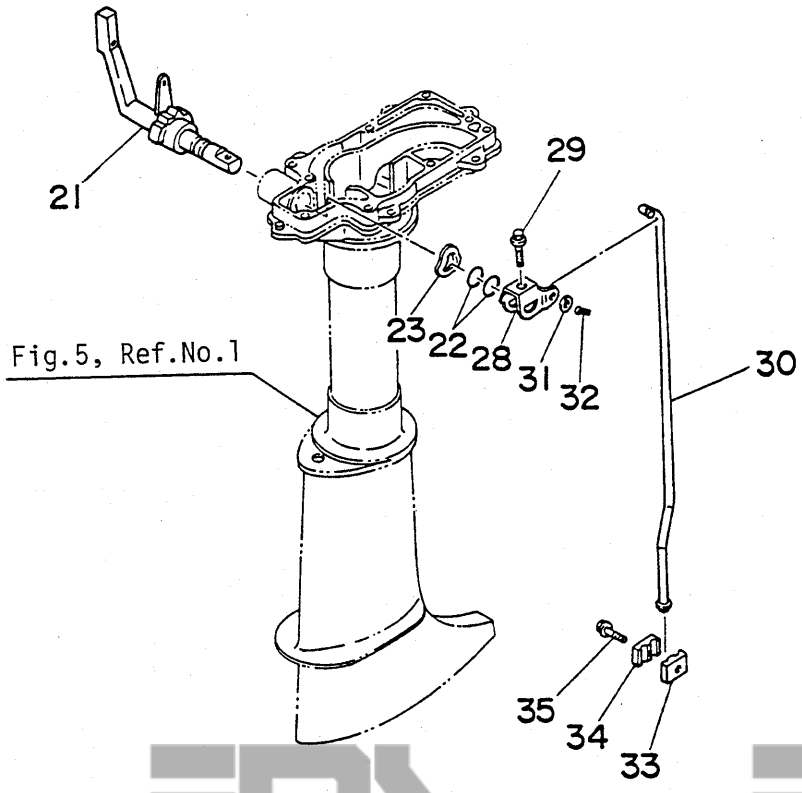
Fig. 5 UPPER CASING & BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	6E0-45111-01-EJ	CASING, upper (Short)	1 U.R.
※	6E0-45111-11-EJ	CASING, upper (Long)	1 U.R.
2	6E0-45113-00	GASKET, upper casing	1
3	93606-12019	PIN, dowel B	2
4	97395-06030	BOLT	7
5	92990-06600	WASHER	7
6	97395-06016	BOLT	4
7	92990-06600	WASHER	4
8	95380-06700	NUT	4
9	647-45151-01	COVER, upper casing	1
10	90480-10M13	GROMMET	1
11	6E0-43111-00-EJ	BRACKET, clamp 1	1
12	6E0-43112-00-EJ	BRACKET, clamp 2	1
13	648-43114-01	PAD, transom clamp	2
14	6E0-43116-00	SCREW, transom clamp	2
15	6E0-43118-00	HANDLE, transom clamp	2
16	90254-04M00	PIN	2
17	90101-08M68	BOLT	1
18	90201-08M47	WASHER	2
19	92990-08600	WASHER	1
20	90185-08M00	NUT, self-locking	1
21	90101-06335	BOLT	1
22	90560-06088	SPACER	1
23	92990-06600	WASHER	1
24	95380-06600	NUT	1
25	6E0-43311-02-EJ	BRACKET, swivel 1	1
26	6E0-43312-02-EJ	BRACKET, swivel 2	1
27	95895-06035	BOLT	4
28	6E0-43181-00	LEVER, tilt stop	1
29	6E0-43632-00	KNOB, tilt	1
30	6E0-43313-00-EJ	BRACKET, swivel 3	1
31	620-43189-00	BUSHING 2	2
32	95895-06020	BOLT	2
33	90508-16020	SPRING, torsion 1	1
34	90508-16021	SPRING, torsion 2	1
35	6E0-42529-01	SCREW, friction piece	1
36	91690-20010	PIN, spring	1
37	95380-08600	NUT	1
38	6E0-42528-02	PIECE, friction	1
39	6E0-43160-00	TILT ROD ASS'Y	1
40	656-43165-01	. STOPPER PLATE	1
41	91690-30008	. PIN, spring	1
42	6E0-43614-00-EJ	PLATE, tilt lock 1	1
43	90508-14M10	SPRING, torsion	1
44	90508-14M11	SPRING, torsion	1
45	6E0-42537-01	BUSHING, pivot shaft 1	1
46	6E0-42538-01	BUSHING, pivot shaft 2	1
47	95895-06010	BOLT	2
48	93700-06004	NIPPLE, grease	1
49	663-45119-00	CAP, grease nipple	1
50	6E0-28193-00-94	PLUG, water check 1	1 A.P.

※ Not shown

Fig. 6 CONTROL





FWD

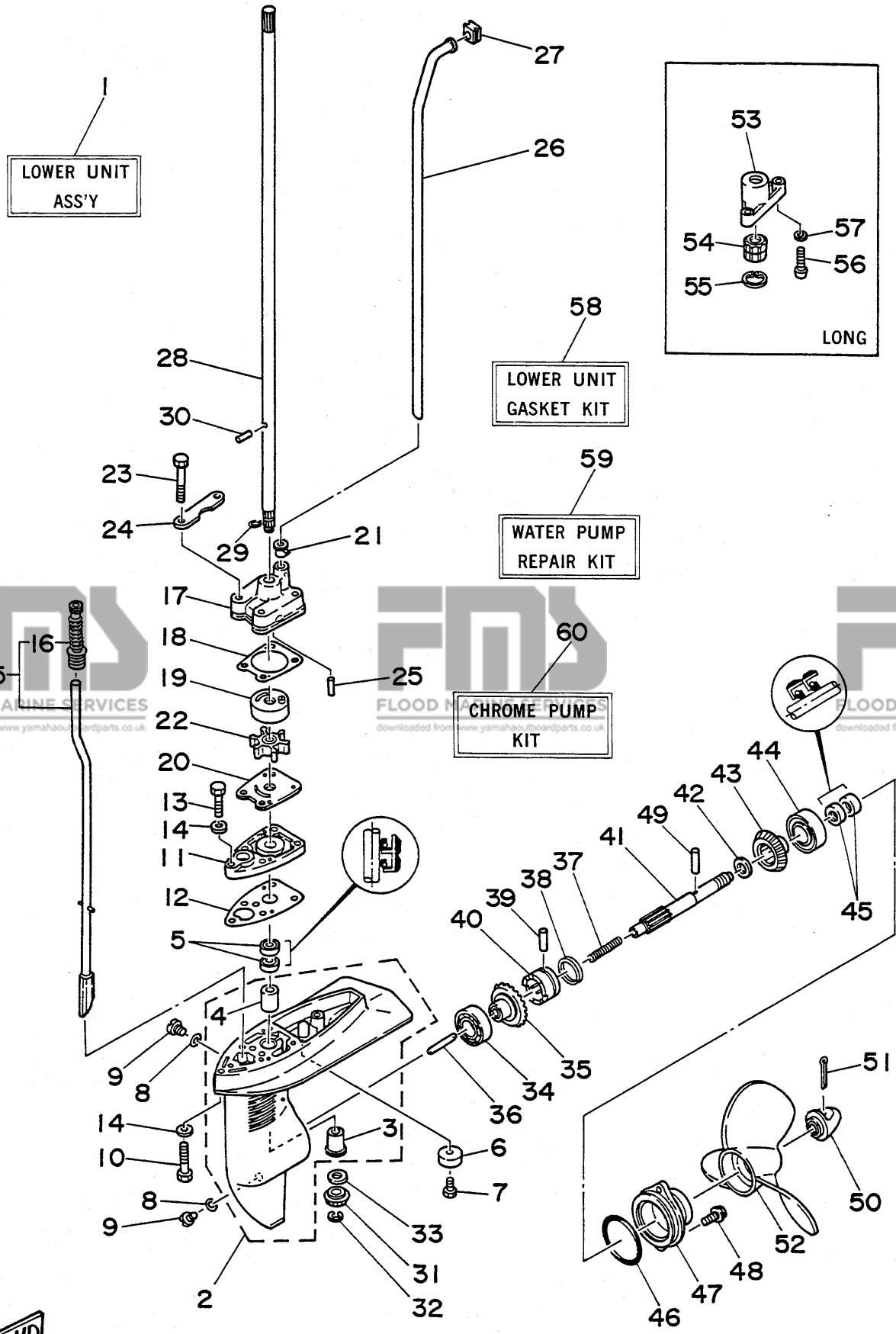
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Fig. 6 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6E0-42111-00-EJ	HANDLE, steering	1
2	6E0-42129-01	BUSHING 1	2
3	90386-26M30	BUSHING	1
4	6E0-42131-01-94	COVER, handle steering	1
5	97313-05016	BOLT	2
6	6E0-42125-00	BOLT, friction adjust	1
7	6E0-42134-00	COVER	1
8	97890-05012	SCREW, panhead	2
9	91490-12008	PIN, cotter	1
10	6E0-42119-00	GRIP, steering handle	1
11	6E0-42117-00	HANDLE	1
12	6E0-42137-01	INDICATOR, throttle	1
13	90269-02001	RIVET	1
14	90501-23215	SPRING, compression	1
15	90201-10119	WASHER	1
16	98180-05025	SCREW	1
17	6E0-42138-01	LEVER, throttle	1
18	6E0-42159-00	STAY	1
19	97890-05012	SCREW, panhead	2
20	6E0-26301-01	THROTTLE WIRE ASS'Y	1
21	6E0-44111-01	HANDLE, gear shift	1
22	93210-12327	O-RING	2
23	90206-16M06	WASHER, wave	1
24	6E0-44116-00	SPRING	1
25	92903-06600	WASHER	1
26	95380-06700	NUT	1
27	97395-06012	BOLT	1
28	6E0-44121-00	LEVER, shift rod 1	1
29	95895-06025	BOLT	1
30	6E0-44143-00	ROD, shift 1 (Short)	1 U.R.
※	6E0-44143-10	ROD, shift 1 (Long)	1 U.R.
31	92990-05600	WASHER	1
32	91490-16010	PIN, cotter	1
33	6E0-44145-00	CONNECTOR, shift rod 1	1
34	6E0-44146-00	CONNECTOR, shift rod 2	1
35	95895-06020	BOLT	1
36	90386-26M33	BUSHING	1
37	92903-05600	WASHER	2
38	90202-07M22	WASHER	1

※ Not shown

Fig. 7 LOWER & DRIVE



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Fig. 7 LOWER & DRIVE

Ref.No.	Parts No.	Description	Q'ty
1	6E0-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 25, 28 to 48)	1 U.R.
※	6E0-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 25, 28 to 48)	1 U.R.
2	6E0-45311-00-EJ	CASING, lower	1
3	6E0-45317-09	. BUSHING, solid	1
4	6E0-45316-09	. BUSHING, solid	1
5	93101-11M14	OIL SEAL	2
6	6E0-45251-00	ANODE	1
7	97395-06012	BOLT	1
8	90430-08020	GASKET	3
9	90340-08014	PLUG, straight screw	3
10	97395-06035	BOLT	2
11	6E0-45321-01-9M	PLATE	1
12	6E0-45315-00	PACKING, lower casing	1
13	97395-06025	BOLT	1
14	92990-06600	WASHER	3
15	6E0-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
※	6E0-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
16	655-44147-00	. BOOT, shift rod	1
17	6E0-44311-00	HOUSING, water pump	1
18	6E0-44315-00	GASKET, water pump	1
19	6E0-44322-01	INSERT, cartridge	1 U.R.
※	6E0-44322-40	INSERT, cartridge (Chromate)	1 U.R.
20	6E0-44323-00	OUTER PLATE, cartridge	1 U.R.
※	6E0-44323-40	OUTER PLATE, cartridge (Chromate)	1 U.R.
21	646-44366-01	RUBBER, water seal 2	1
22	6E0-44352-00	IMPELLER	1
23	97395-06045	BOLT	4
24	6E0-44328-00	PLATE	2
25	93604-18080	PIN, dowel B	2
26	6E0-44361-00	TUBE, water (Short)	1 U.R.
※	6E0-44361-10	TUBE, water (Long)	1 U.R.
27	646-44365-00	RUBBER, water seal 1	1
28	6E0-45511-00	SHAFT, drive (Short)	1 U.R.
※	6E0-45511-10	SHAFT, drive (Long)	1 U.R.
29	90467-08M01	CLIP	1
30	93604-09066	PIN, dowel B	1
31	6E0-45551-00	PINION	1
32	93430-06005	CIRCLIP	1
33	90201-11M49	WASHER	1
34	93306-00401	BEARING (B6004)	1
35	6E0-45560-00	GEAR 1 ASS'Y	1
36	654-45635-00	PLUNGER, shift	1
37	90501-10064	SPRING, compression	1
38	654-45633-00	RING, cross pin	1
39	90250-05046	PIN, cross	1
40	6E0-45631-00	CLUTCH, dog	1
41	6E0-45611-00	SHAFT, propeller	1
42	90201-13M50	WASHER	1
43	6E0-45570-00	GEAR 2 ASS'Y	1
44	93306-004U0	BEARING (B6004)	1
45	93101-13M12	OIL SEAL	2
46	93210-48214	O-RING	1
47	6E0-45361-00-EJ	CAP, lower casing	1
48	95895-06016	BOLT	2
49	90250-05009	PIN, straight	1
50	647-45616-02	NUT, propeller	1
51	91490-30030	PIN, cotter	1
52	6E0-45941-00-36	PROPELLER ASS'Y 1(3x7¼"x8"-B)	1 U.R.
	644-45941-01-36	PROPELLER ASS'Y 1(3x7¼"x5"-B)	1 U.R.
	654-45941-01-36	PROPELLER ASS'Y 1(3x7¼"x6½"-B)	1 U.R.
	6E0-45943-00-36	PROPELLER ASS'Y 2(3x7½"x7"-B)	1 U.R.
	654-45943-01-36	PROPELLER ASS'Y 2(3x7¼"x7¼"-B)	1 U.R.
	6E0-45945-00-36	PROPELLER ASS'Y 3(3x7¼"x7¼"-B)	1 U.R.
	6E0-45947-00-36	PROPELLER ASS'Y 4(3x7¼"x8¼"-B)	1 U.R.
53	6E0-45331-00-9M	HOUSING, bearing (Long)	1
54	6E0-45318-00	BUSHING, drive shaft 3 (Long)	1
55	93420-22M03	CIRCLIP (Long)	1
56	97890-05025	SCREW, panhead (Long)	2
57	92990-05600	WASHER (Long)	2
▲58	6E0-W0001-20	LOWER UNIT GASKET KIT	1
★59	6E0-W0078-00	WATER PUMP REPAIR KIT	1
☆60	6E0-W0078-0A	CHROME PUMP KIT	1

※ Not shown

▲ ★ ☆ See Fig. 12 for detail service parts.

Fig. 8 C·D·I· MAGNETO

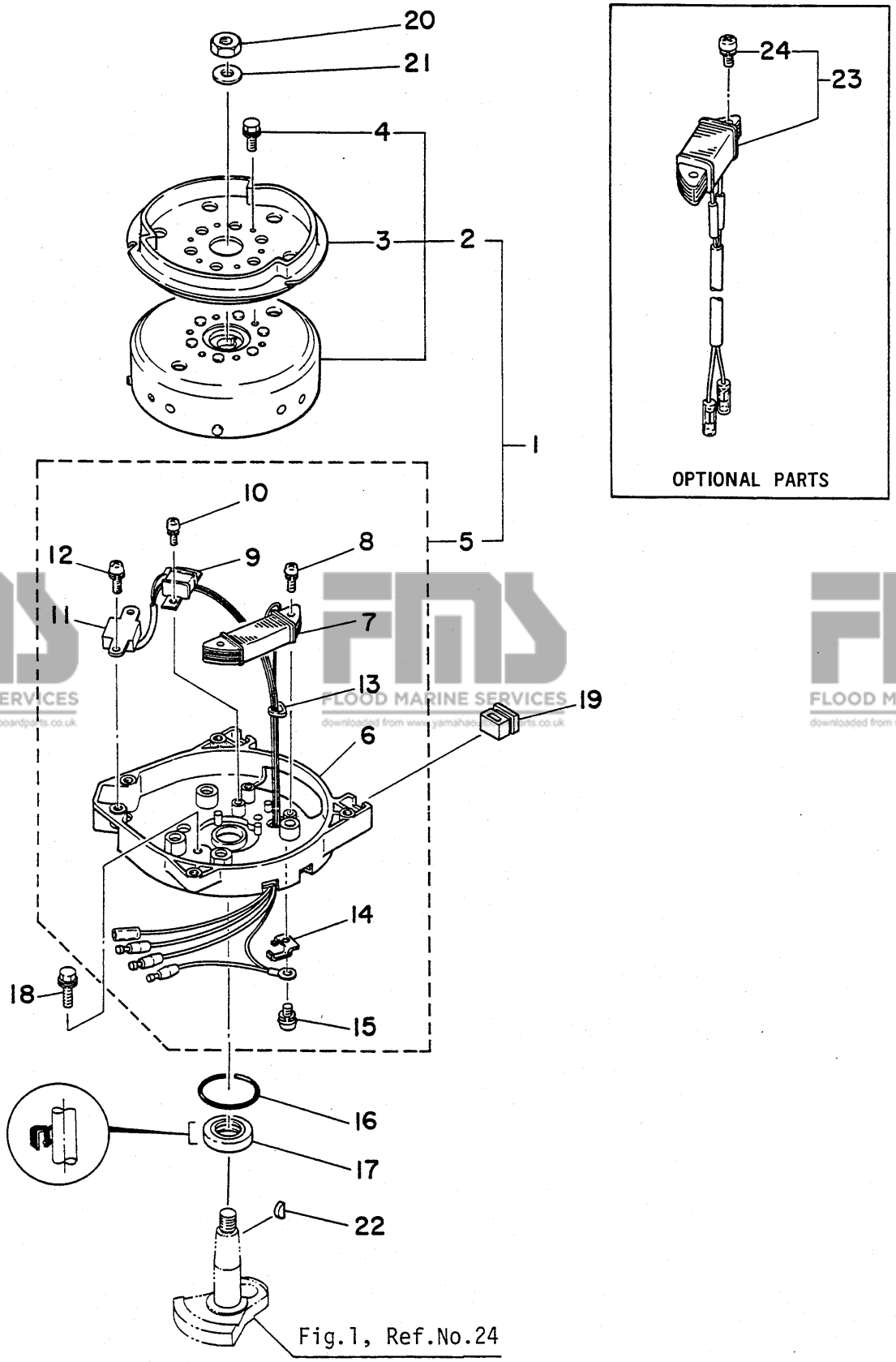


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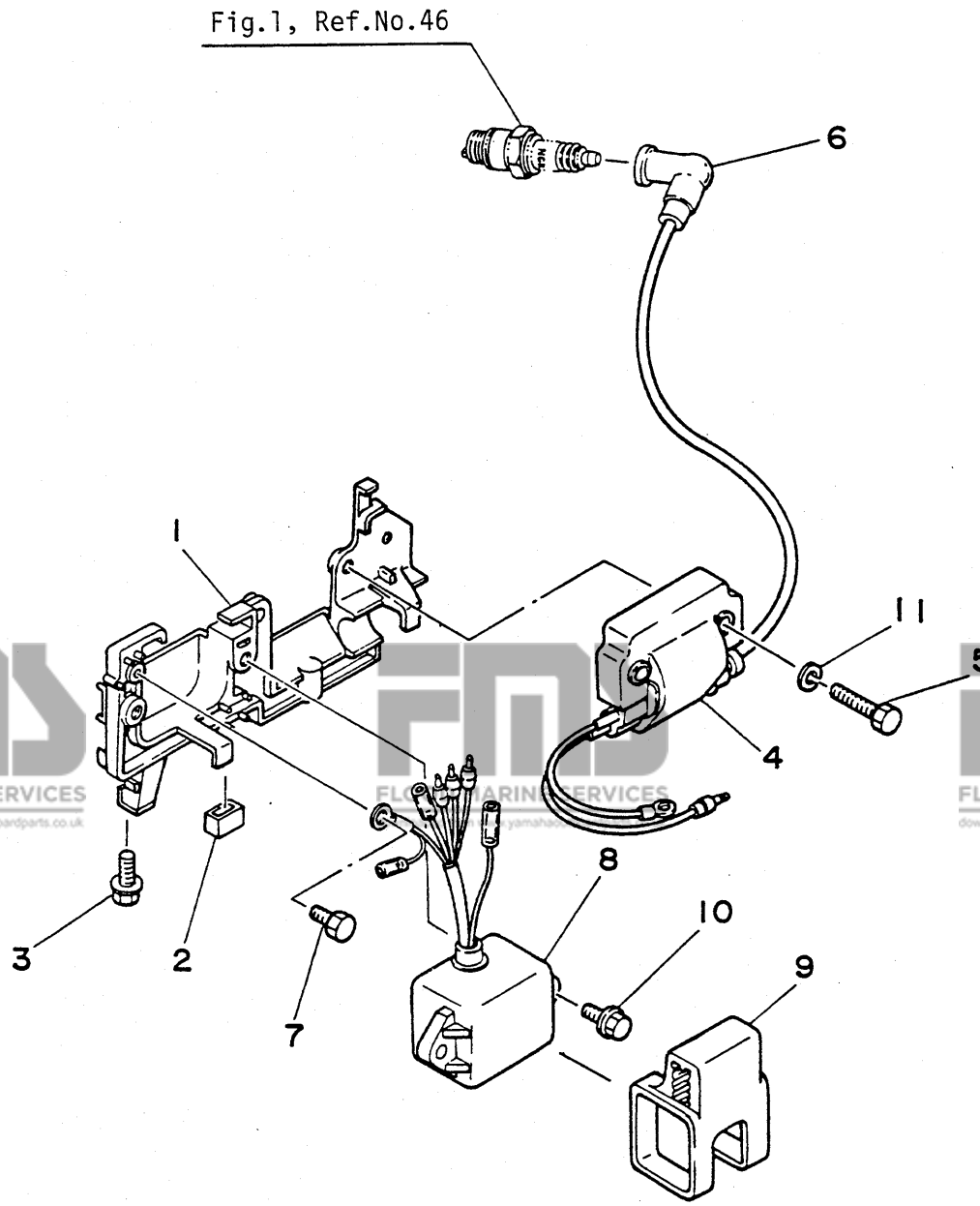
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Fig. 8 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6E0-85500-70	C.D.I. MAGNETO ASS'Y	1
2	6E0-85550-70	. ROTOR ASS'Y	1
3	6E0-15723-00-94	. PULLEY, starter	1
4	90105-06M14	. BOLT	3
5	6E0-85560-70	. BASE ASS'Y	1
6	6E0-15359-00-94	. . HOUSING, oil seal 1	1
7	6E0-85520-70	. . CHARGE COIL ASS'Y	1
8	90159-05038	. . SCREW, with washer	2
9	6E0-85595-70	. . PULSER COIL ASS'Y 1	1
10	90159-04036	. . SCREW, with washer	2
11	6E0-85592-70	. . PULSER COIL ASS'Y 2	1
12	90159-05037	. . SCREW, with washer	2
13	6E0-81336-70	. . GROMMET	1
14	6E0-81328-70	. . CLAMP	1
15	90159-04035	. . SCREW, with washer	1
16	93210-42159	O-RING	1
17	93102-20M15	OIL SEAL	1
18	90105-06M14	BOLT	2
19	6E0-24183-00	DAMPER, locating 3	2
20	90170-10113	NUT	1
21	90201-10126	WASHER	1
22	90280-04006	KEY, woodruff	1
23	6E0-81303-80	LIGHTING COIL ASS'Y (60W)	1 A.P.
24	90159-05040	. SCREW, with washer	2

Fig. 9 ELECTRIC PARTS



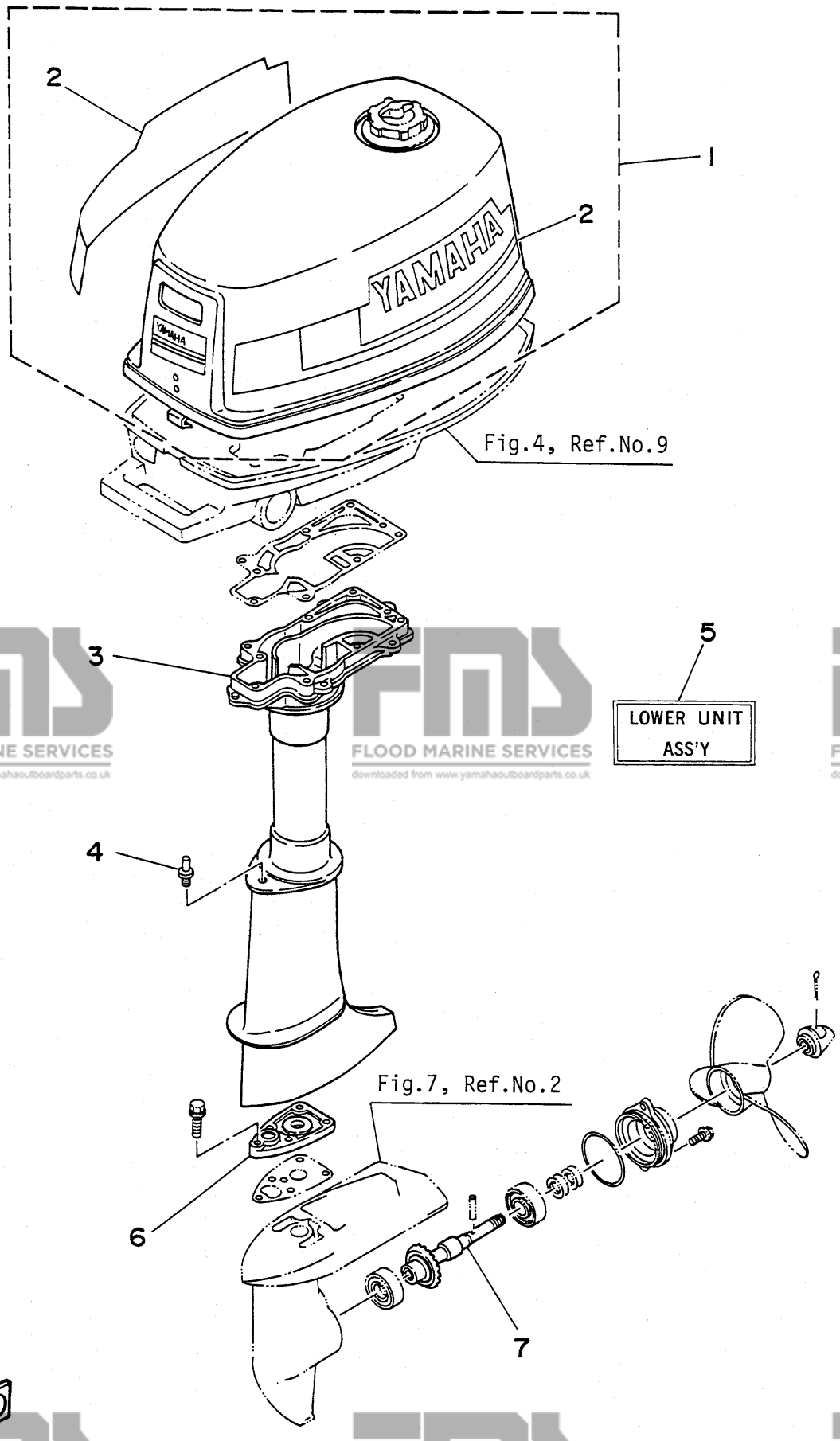
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Fig. 9 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	6E0-82316-00-94	BRACKET, ignition coil	1
2	6E0-82317-00	DAMPER	2
3	95895-06016	BOLT	2
4	6E0-85570-11	IGNITION COIL ASS'Y	1 U.R.
※	6E0-85570-20	IGNITION COIL ASS'Y	1 U.R.
5	97313-06030	BOLT	2
6	663-82370-01	PLUG CAP ASS'Y	1 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	1 U.R.
7	97313-06010	BOLT	1
8	6E0-85540-70	C.D.I. UNIT ASS'Y	1
9	6E0-85548-00	HOLDER, wire harness	1
10	90105-06M15	BOLT	2
11	92903-06100	WASHER	2

※ Not shown

Fig. 10 4A MODEL (WITHOUT CLUTCH TYPE)



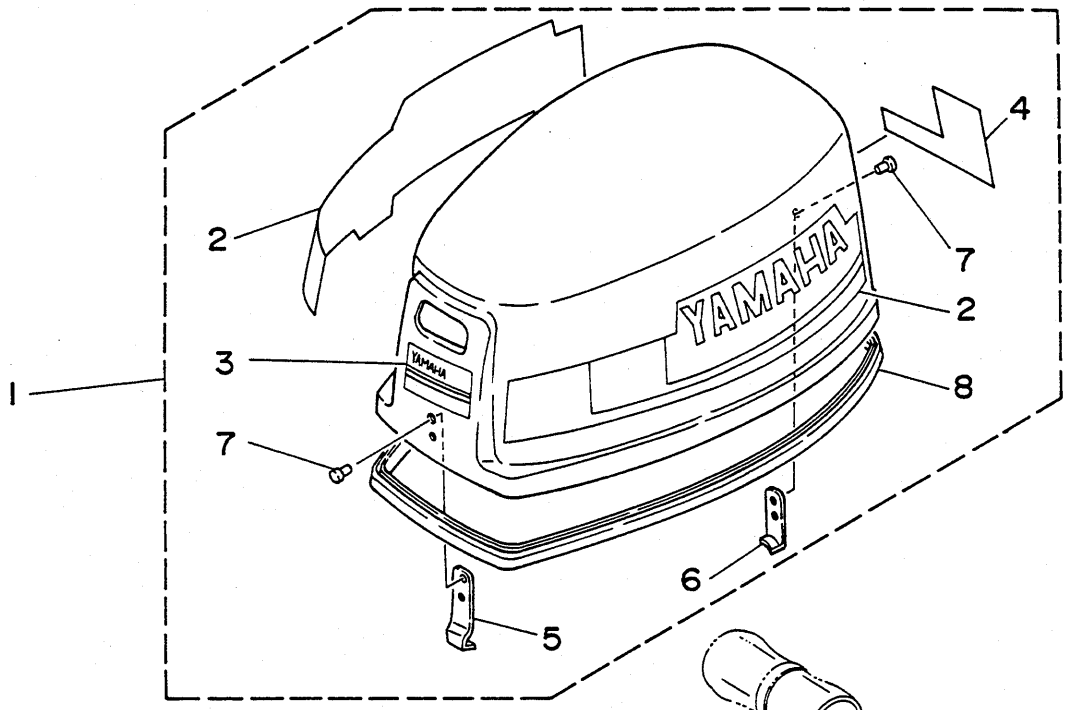
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Fig. 10 4A MODEL (WITHOUT CLUTCH TYPE)

Ref.No.	Parts No.	Description	Q'ty
1	6E2-42610-20-EJ	TOP COWLING ASS'Y	1
2	6E2-W0070-20	. GRAPHIC SIDE SET	1
3	6E2-45111-00-EJ	CASING, upper (Short)	1
※	6E2-45111-10-EJ	CASING, upper (Long)	1
4	6E2-45151-00	COVER, upper casing	1
5	6E2-45300-00-EJ	LOWER UNIT ASS'Y (Short)	1
※	6E2-45300-10-EJ	LOWER UNIT ASS'Y (Long)	1
6	6E2-45321-01-9M	PLATE	1
7	6E2-45560-00	GEAR 1 ASS'Y	1

※ Not shown

Fig. 11 COWLING (4AS MODEL)



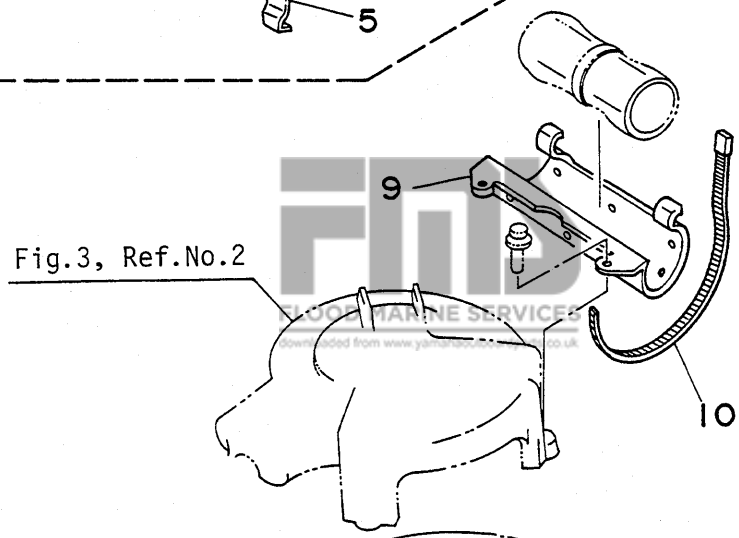


Fig.3, Ref.No.2

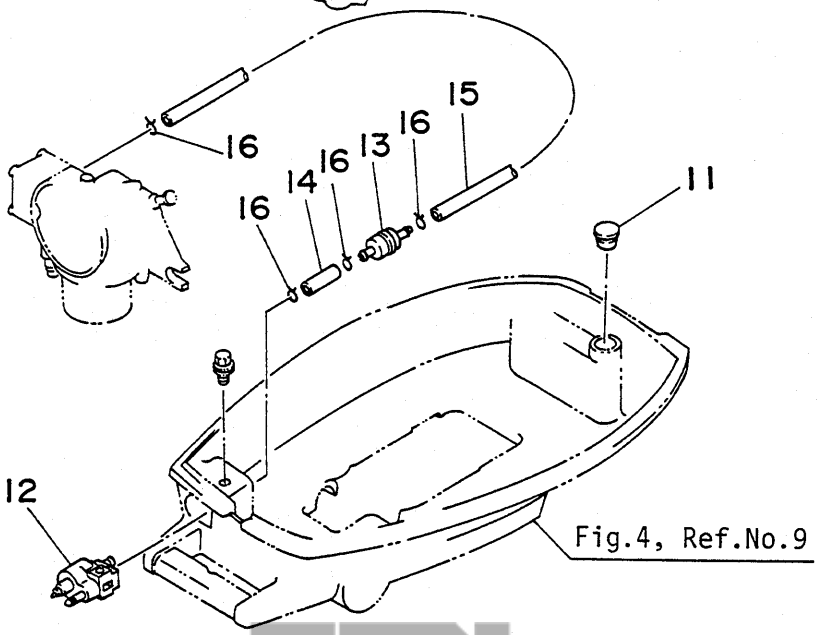


Fig.4, Ref.No.9

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Fig. 11 COWLING (4AS MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6E1-42610-20-EJ	TOP COWLING ASS'Y	1
2	6E0-W0070-20	. GRAPHIC SIDE SET	1
3	6E0-42677-01	. GRAPHIC, front	1
4	6E0-42678-20	. GRAPHIC, rear	1
5	6E0-42651-00	. HOOK 1	1
6	6E0-42647-01	. HOLDER, clamp band	1
7	90266-04M00	. RIVET	4
8	6E0-42615-00	. SEAL	1
9	6E1-42643-00	PLATE, clamp	1
10	6G1-2811G-00	BAND 1	1
11	6E1-24182-00	DAMPER, locating	2
12	6G1-24304-00	FUEL PIPE JOINT COMP.	1
13	646-24251-01	STRAINER	1
14	90445-09068	HOSE	1
15	90445-09057	HOSE	1
16	90467-08004	CLIP	4

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Fig. 12 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6E0-W0001-01	POWER HEAD GASKET KIT	1
2	93210-42159	. O-RING	1
3	93102-20M15	. OIL SEAL	1
4	6E0-41112-01	. GASKET, exhaust inner cover	1
5	6E0-41114-01	. GASKET, exhaust outer cover	1
6	6E0-11193-01	. GASKET, head cover	1
7	93102-20M06	. OIL SEAL	1
8	93101-11M25	. OIL SEAL	1
9	93210-31114	. O-RING	1
10	6E0-13621-00	. PACKING, valve seat	1
11	6E0-14198-00	. GASKET	1
12	654-14384-00	. GASKET, float chamber	1
13	6A1-14398-00	. GASKET	1
14	6E0-45113-00	. GASKET, upper casing	1
15	646-44365-00	. RUBBER, water seal 1	1
16	6E0-W0093-00	CARBURETOR REPAIR SET	1
17	6E0-14198-00	. GASKET	1
18	654-14384-00	. GASKET, float chamber	1
19	97803-04016	. SCREW	1
20	6A1-14398-00	. GASKET	1
21	647-14385-00	. FLOAT	1
22	6E0-14387-00	. ARM	1
23	647-14386-00	. PIN, float	1
24	6E0-14392-00	. VALVE, needle	1
25	6E0-14227-00	. PACKING	1
26	647-14323-00	. SCREW, air adjusting	1
27	6E0-24471-00	. DIAPHRAGM	1
28	6E0-24411-00	. DIAPHRAGM	1
29	6E0-W0001-20	LOWER UNIT GASKET KIT	1
30	93101-11M14	. OIL SEAL	2
31	90430-08020	. GASKET	3
32	6E0-45315-00	. PACKING, lower casing	1
33	6E0-44315-00	. GASKET, water pump	1
34	93101-13M12	. OIL SEAL	2
35	93210-48214	. O-RING	1
36	6E0-W0078-00	WATER PUMP REPAIR KIT	1
37	6E0-44311-00	. HOUSING, water pump	1
38	6E0-44315-00	. GASKET, water pump	1
39	6E0-44322-00	. INSERT, cartridge	1
40	6E0-44323-00	. OUTER PLATE, cartridge	1
41	646-44366-01	. RUBBER, water seal 2	1
42	6E0-44352-00	. IMPELLER	1
43	97395-06045	. BOLT	4
44	93604-09066	. PIN, dowel B	1
45	6E0-W0078-0A	CHROME PUMP KIT	1
46	6E0-44322-40	. INSERT, cartridge	1
47	6E0-44323-40	. OUTER PLATE, cartridge	1

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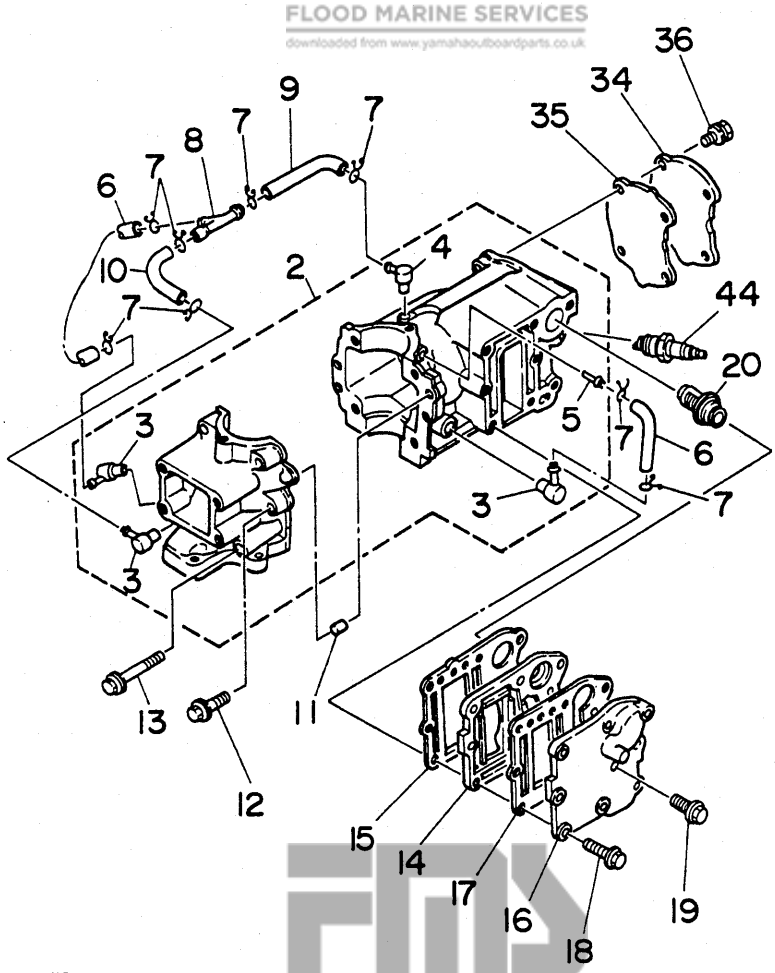
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Fig. 1 CRANKCASE, CYLINDER & PISTON



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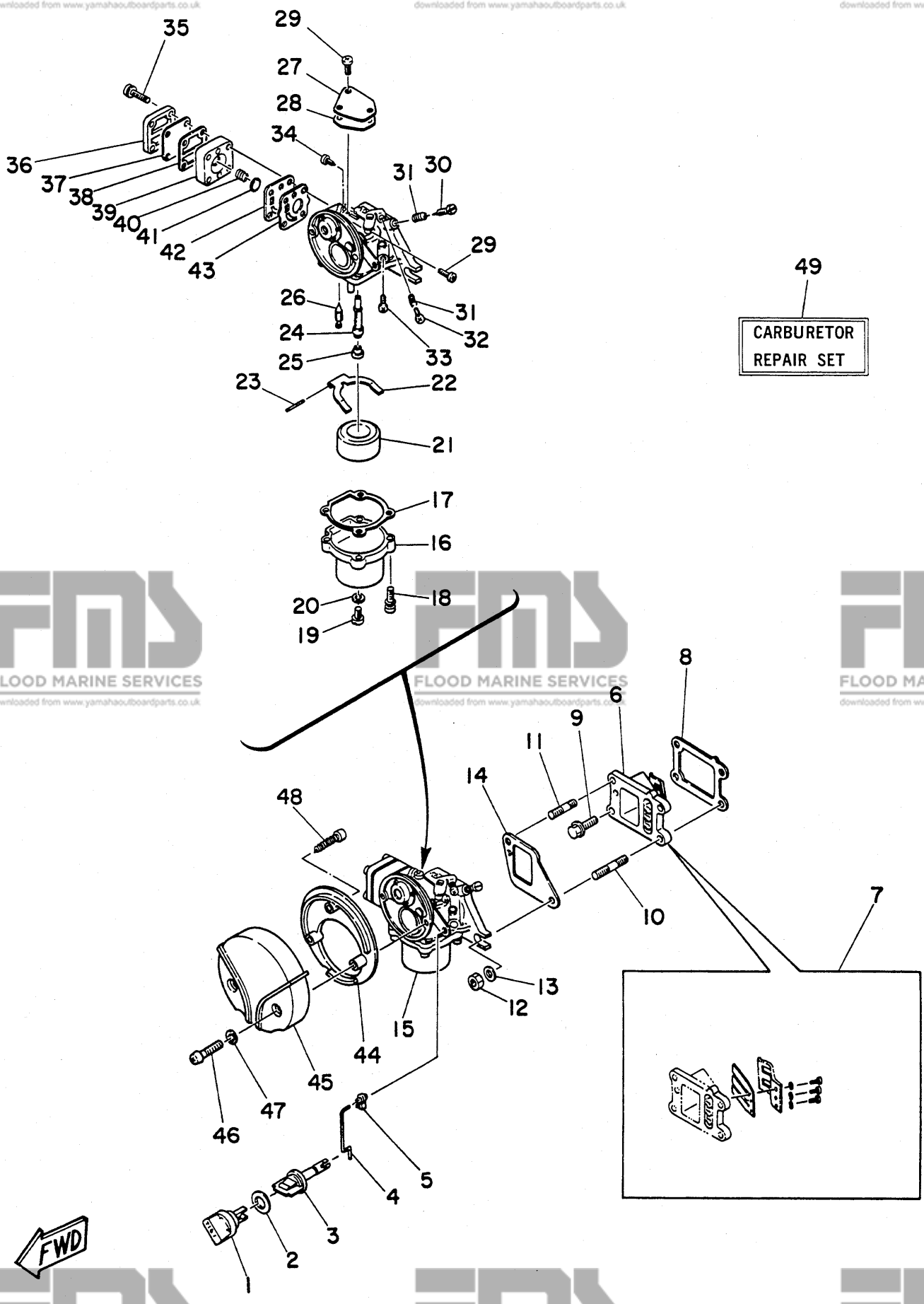
Fig. 1 CRANKCASE, CYLINDER & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6E3-W0090-01-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 44)	1 U.R.
※	6E3-W0090-21-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 44)	1 U.R.
2	6E3-15100-01-94	CRANKCASE ASS'Y	1
3	650-11370-00	. CHECK VALVE ASS'Y	3
4	6E5-11372-00	. NIPPLE, hose 2	1
5	624-14485-00	. PIPE, joint	1
6	90445-07M28	HOSE	2
7	90467-06016	CLIP	8
8	6E0-24378-00	PIPE, joint	1
9	90445-07M51	HOSE	1
10	90445-07M00	HOSE	1
11	93606-12019	PIN, dowel B	2
12	90105-06M16	BOLT	4
13	90105-06M17	BOLT	2
14	6E3-41111-01-9M	INNER COVER, exhaust	1
15	6E3-41112-01	GASKET, exhaust inner cover	1
16	6E3-41113-01-9M	OUTER COVER, exhaust	1
17	6E3-41114-01	GASKET, exhaust outer cover	1
18	95895-06025	BOLT	8
19	90105-06M14	BOLT	1
20	6E5-12411-00	THERMOSTAT	1
21	6E3-11400-00	CRANK ASS'Y	1
22	6E3-11412-00	. CRANK 1	1
23	6E3-11422-00	. CRANK 2	1
24	6E0-11651-00	. ROD, connecting	1
25	93310-418V1	. BEARING, con-rod big end	1
26	6G1-11681-00	. PIN, crank	1
27	90209-18112	. WASHER	2
28	93306-20411	. BEARING (B6204)	2
29	6E3-11631-00-98	PISTON	1
30	6J1-11610-00	PISTON RING SET	1
31	93310-112V0	BEARING, con-rod small end	1
32	6G1-11633-00	PIN, piston	1
33	93450-13022	CIRCLIP	2
34	6E3-11191-01-9M	COVER, cylinder head	1
35	6E3-11193-01	GASKET, head cover	1
36	90105-06M14	BOLT	4
37	90201-32M48	WASHER	1
38	93102-20M06	OIL SEAL	1
39	6E0-15396-00-9M	HOUSING, oil seal 2	1
40	97395-06016	BOLT	1
41	92990-06600	WASHER	1
42	93101-11M25	OIL SEAL	1
43	93210-31114	O-RING	1
44	94701-00040	PLUG, spark (B7HS) NGK	1 U.R.
※	94702-00272	PLUG, spark (BR7HS) NGK	1 U.R.
■45	6E3-W0001-01	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 11 for detail service parts.

Fig. 2 INTAKE



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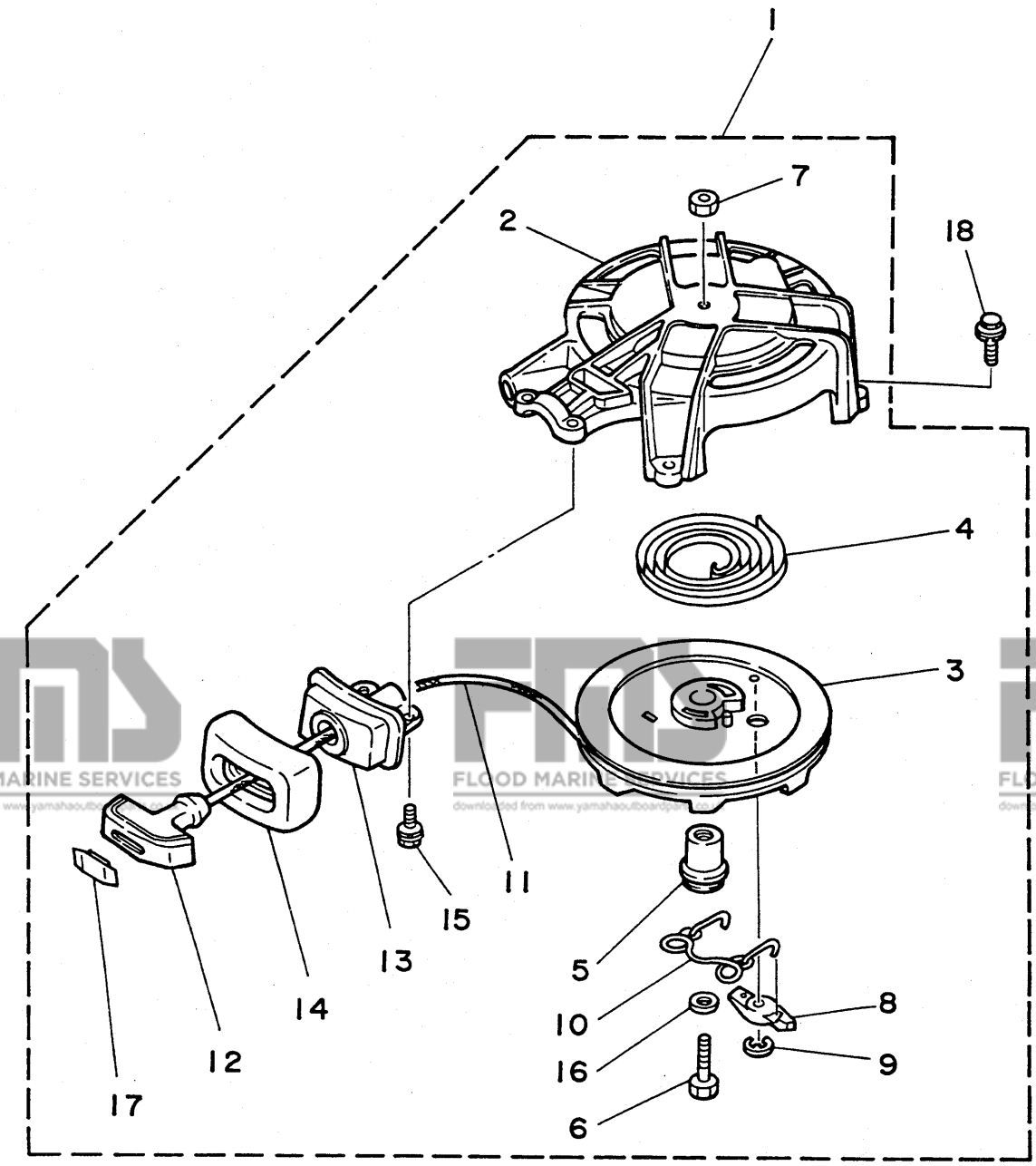
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Fig. 2 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6E0-41271-00	KNOB, choke 1	1
2	90202-12M16	WASHER	1
3	6E0-41272-00	KNOB, choke 2	1
4	6E0-41256-00	ROD, choke link	1
5	661-41262-02	JOINT, choke lever	1
6	6E0-13610-00	REED VALVE ASS'Y	1
7	6E0-W0004-00	. REED SET	1
8	6E0-13621-00	PACKING, valve seat	1
9	90105-06M14	BOLT	2
10	95621-06325	BOLT, stud	1
11	90116-06M08	BOLT, stud	1
12	95303-06700	NUT	2
13	92903-06600	WASHER	2
14	6E0-14198-00	GASKET	1
15	6E3-14301-01	CARBURETOR ASS'Y	1
16	6E0-14381-00	. BODY, float chamber	1
17	654-14384-00	. GASKET, float chamber	1
18	97803-04016	. SCREW	4
19	677-14383-00	. SCREW, drain	1
20	6A1-14398-00	. GASKET	1
21	647-14385-00	. FLOAT	1
22	6E0-14387-00	. ARM	1
23	647-14386-00	. PIN, float	1
24	6E0-14341-00	. NOZZLE, main	1
25	648-14343-43	. JET, main (#86)	1
26	6E0-14392-00	. VALVE, needle	1
27	6E0-14157-00	. COVER, plate	1
28	6E0-14227-00	. PACKING	1
29	97803-04007	. SCREW	4
30	647-14323-00	. SCREW, air adjusting	1
31	646-14212-01	. SPRING, pilot adjusting	2
32	648-14321-00	. SCREW, throttle	1
33	648-14342-23	. JET, pilot (#46)	1
34	647-14326-00	. SCREW, guide	1
35	98503-04020	. SCREW	4
36	6E0-24413-00	. COVER, pump	1
37	6E0-24471-00	. DIAPHRAGM	1
38	6E0-24435-00	. GASKET, pump cover	1
39	6E0-24412-00	. BODY, pump	1
40	6E0-24423-00	. SPRING	1
41	6E0-14346-00	. PLATE	1
42	6E0-24411-00	. DIAPHRAGM	1
43	6E0-24434-00	. GASKET, pump body	1
44	6E0-14417-00	COVER 1	1
45	6E0-14418-00	COVER 2	1
46	97803-05025	SCREW, panhead 1	2
47	92903-05600	WASHER	2
48	97780-40720	SCREW, ovalhead tapping	1
♣49	6E0-W0093-00	CARBURETOR REPAIR SET	1

♣ See Fig. 11 for detail service parts.

Fig. 3 STARTER



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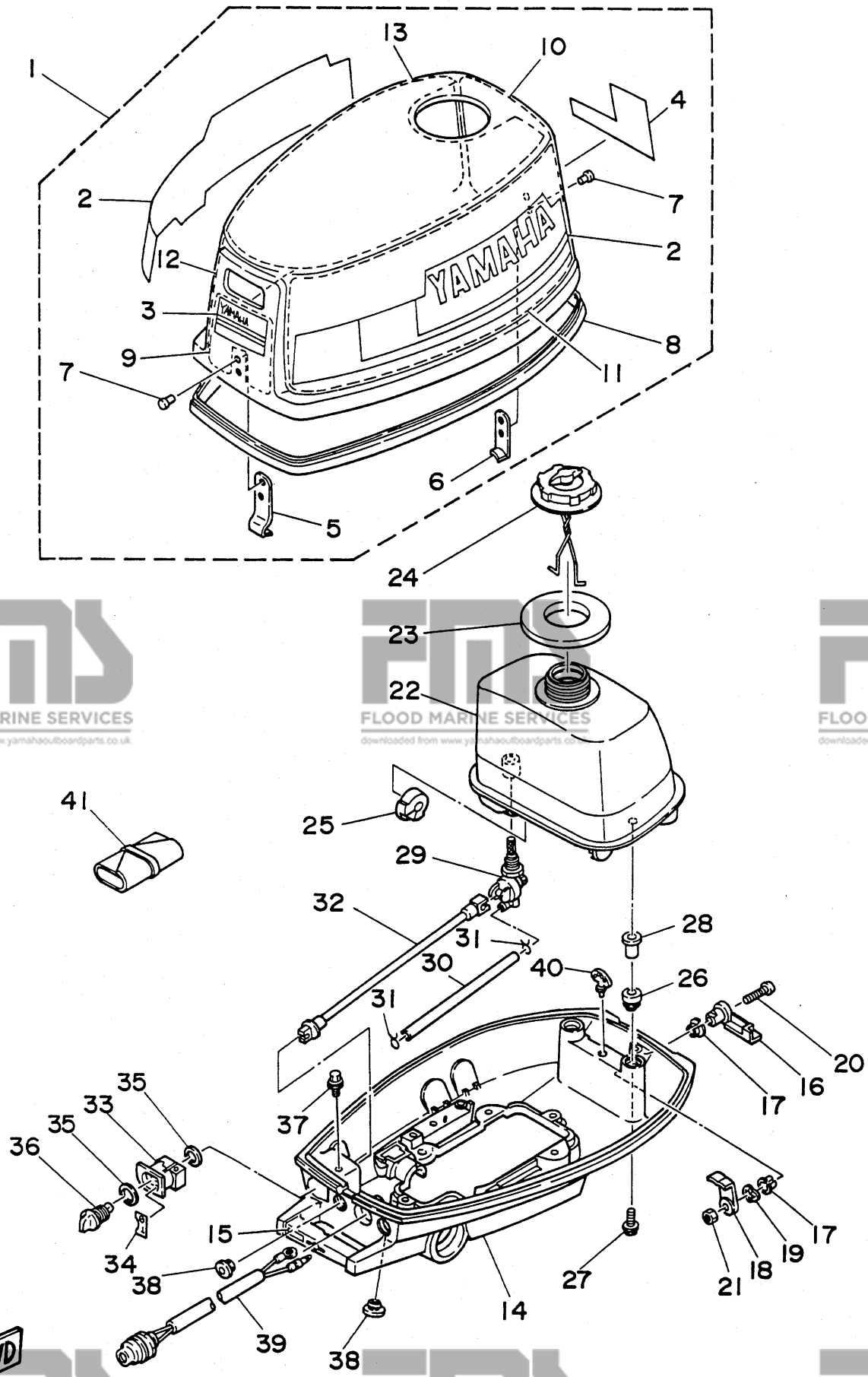
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Fig. 3 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	6E3-15710-02-94	STARTER ASS'Y	1
2	6E0-15711-01-94	. CASE, starter	1
3	6E0-15714-01	. DRUM, sheave	1
4	90510-08M03	. SPRING, spiral	1
5	6E0-15717-00-94	. SHAFT	1
6	97313-06035	. BOLT	1
7	95303-06600	. NUT	1
8	677-15741-01	. PAWL, drive	1
9	93430-06M02	. CIRCLIP	1
10	6E0-15705-00	. SPRING, drive pawl	1
11	*	. WIRE (1850mm)	1
12	6G1-15755-00	. HANDLE, starter	1
13	6E3-15758-01	. GUIDE, wire	1
14	6E0-15761-00	. SEAL	1
15	90105-06M14	. BOLT	2
16	90201-06M30	. WASHER	1
17	689-15779-01	. COVER	1
18	90105-06M15	BOLT	3

* Cut from 50m rolls, Parts No. 90890-44372, cutting length 1.85m.

Fig. 4 COWLING & FUEL



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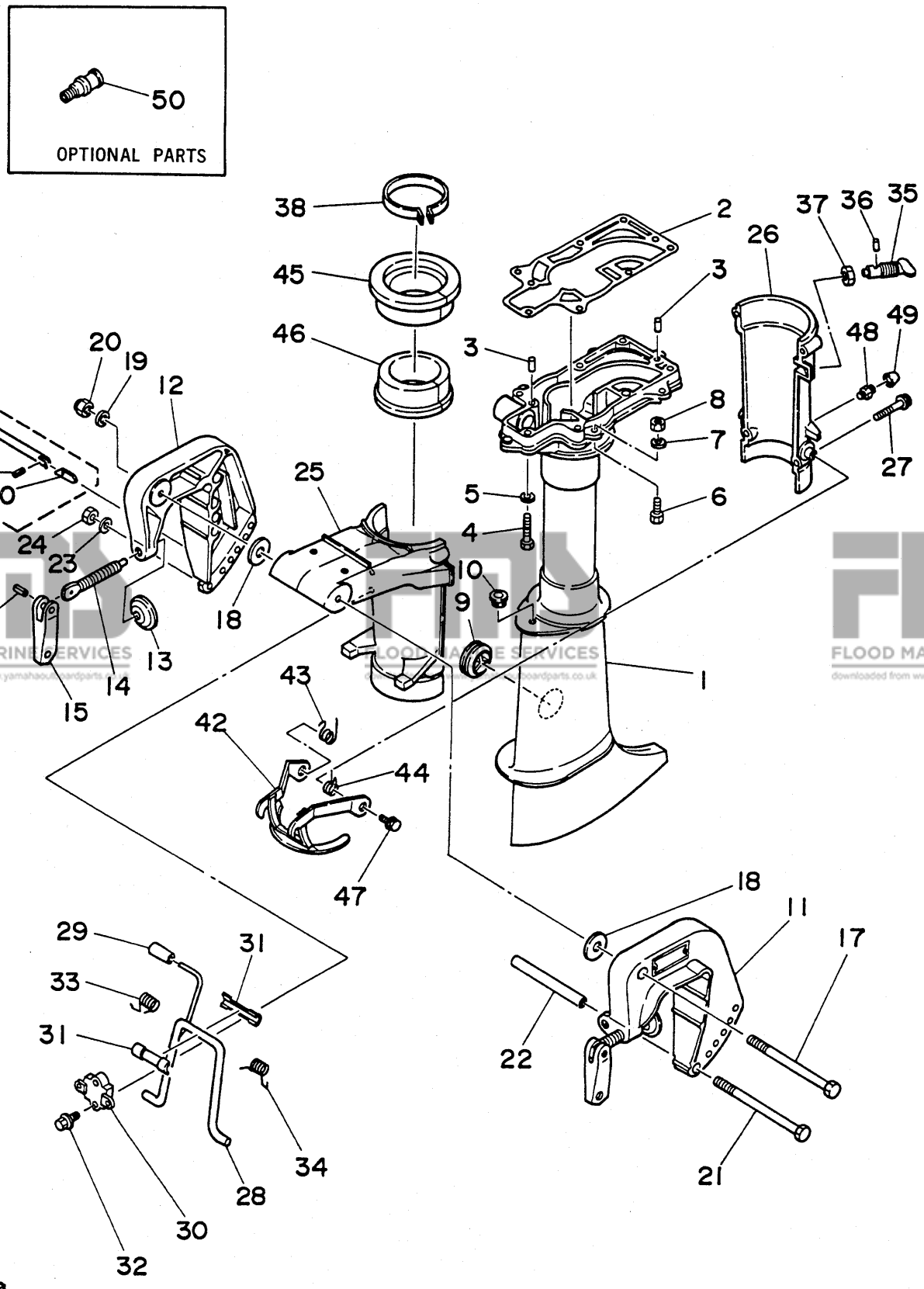
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Fig. 4 COWLING & FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6E3-42610-E0-EJ	TOP COWLING ASS'Y	1
2	6E0-W0070-20	. GRAPHIC SIDE SET	1
3	6E0-42677-01	. GRAPHIC, front	1
4	6E3-42678-20	. GRAPHIC, rear	1
5	6E0-42651-00	. HOOK 1	1
6	6E0-42647-01	. HOLDER, clamp band	1
7	90266-04M00	. RIVET 2	4
8	6E0-42615-00	. SEAL	1
9	6E3-42662-80	. DAMPER 1	1
10	6E3-42663-80	. DAMPER 2	1
11	6E3-42664-80	. DAMPER 3	1
12	6E3-42666-80	. DAMPER 5	1
13	6E3-42665-80	. DAMPER 4	1
14	6E0-42711-02-EJ	COWLING, bottom	1
15	6A1-42792-01	MARK 3	1
16	6E0-42815-00-EJ	LEVER, clamp 1	1
17	90386-12069	BUSHING	2
18	6E0-42816-00	LEVER, clamp 2	1
19	90206-12052	WASHER, wave	1
20	97890-06030	SCREW, panhead	1
21	95303-06700	NUT	1

Ref.No.	Parts No.	Description	Q'ty
22	6E0-24110-00-EJ	FUEL TANK COMP.	1
23	6E3-24641-00	GASKET, cap	1
24	6E0-24610-01	CAP ASS'Y	1
25	6E0-24181-00	DAMPER, locating 1	2
26	6E3-24182-00	DAMPER, locating 2	2
27	95895-06025	BOLT	2
28	6E0-42542-00	PIPE 1	2
29	6E0-24500-00	FUEL COCK ASS'Y	1
30	90445-09M37	HOSE	1
31	90467-08004	CLIP, pipe 1	2
32	6E0-24572-00	SHAFT, fuel change	1
33	6E0-24571-00	BUSHING	1
34	6E0-24591-00	GRAPHIC, change lever	1
35	90202-12M17	WASHER	2
36	6E0-24575-01	LEVER, fuel change	1
37	90105-06M15	BOLT	1
38	90480-14M14	GROMMET	2
39	6E0-82550-00	STOP SWITCH ASS'Y	1
40	606-42591-00	HOLDER, share pin	1
41	6E0-28100-00	TOOL ASS'Y	1

Fig. 5 UPPER CASING & BRACKET



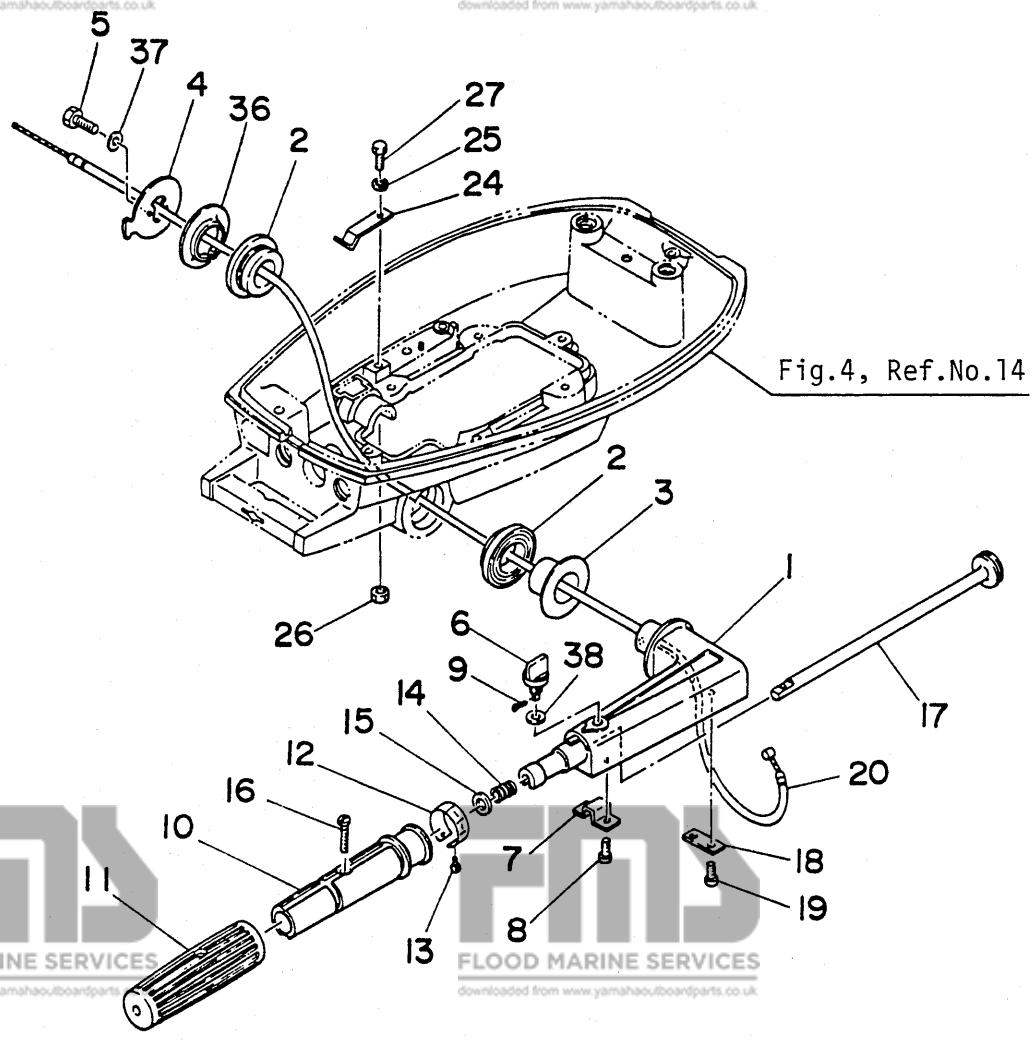
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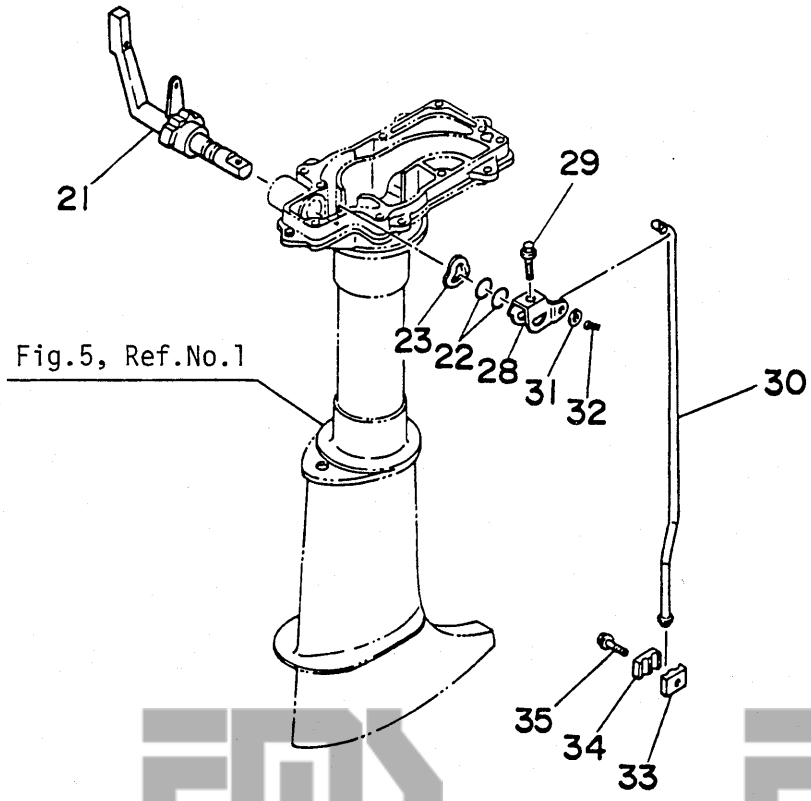
Fig. 5 UPPER CASING & BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	6E0-45111-01-EJ	CASING, upper (Short)	1 U.R.
※	6E0-45111-11-EJ	CASING, upper (Long)	1 U.R.
2	6E0-45113-00	GASKET, upper casing	1
3	93606-12019	PIN, dowel B	2
4	97395-06030	BOLT	7
5	92990-06600	WASHER	7
6	97395-06016	BOLT	4
7	92990-06600	WASHER	4
8	95380-06700	NUT	4
9	647-45151-01	COVER, upper casing	1
10	90480-10M13	GROMMET	1
11	6E0-43111-00-EJ	BRACKET, clamp 1	1
12	6E0-43112-00-EJ	BRACKET, clamp 2	1
13	648-43114-01	PAD, transom clamp	2
14	6E0-43116-00	SCREW, transom clamp	2
15	6E0-43118-00	HANDLE, transom clamp	2
16	90254-04M00	PIN	2
17	90101-08M68	BOLT	1
18	90201-08M47	WASHER	2
19	92990-08600	WASHER	1
20	90185-08M00	NUT, self-locking	1
21	90101-06335	BOLT	1
22	90560-06088	SPACER	1
23	92990-06600	WASHER	1
24	95380-06600	NUT	1
25	6E0-43311-02-EJ	BRACKET, swivel 1	1
26	6E0-43312-02-EJ	BRACKET, swivel 2	1
27	95895-06035	BOLT	4
28	6E0-43181-00	LEVER, tilt stop	1
29	6E0-43632-00	KNOB, tilt	1
30	6E0-43313-00-EJ	BRACKET, swivel 3	1
31	620-43189-00	BUSHING 2	2
32	95895-06020	BOLT	2
33	90508-16020	SPRING, torsion 1	1
34	90508-16021	SPRING, torsion 2	1
35	6E0-42529-01	SCREW, friction piece	1
36	91690-20010	PIN, spring	1
37	95380-08600	NUT	1
38	6E0-42528-02	PIECE, friction	1
39	6E0-43160-00	TILT ROD ASS'Y	1
40	656-43165-01	. STOPPER PLATE	1
41	91690-30008	. PIN, spring	1
42	6E0-43614-00-EJ	PLATE, tilt lock 1	1
43	90508-14M10	SPRING, torsion	1
44	90508-14M11	SPRING, torsion	1
45	6E0-42537-01	BUSHING, pivot shaft 1	1
46	6E0-42538-01	BUSHING, pivot shaft 2	1
47	95895-06010	BOLT	2
48	93700-06004	NIPPLE, grease	1
49	663-45119-00	CAP, grease nipple	1
50	6E0-28193-00-94	PLUG, water check 1	1 A.P.

※ Not shown

Fig. 6 CONTROL





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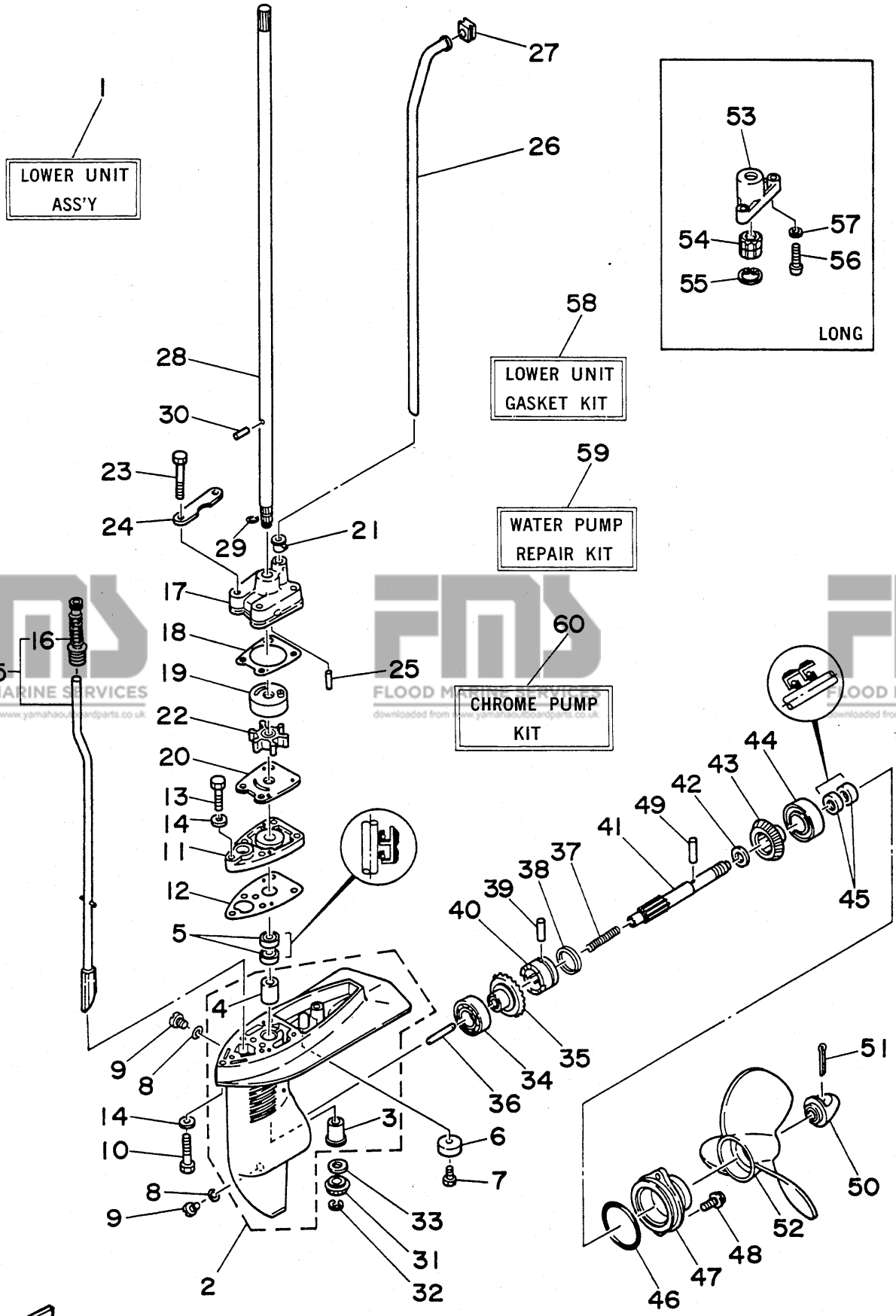
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Fig. 6 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6E0-42111-00-EJ	HANDLE, steering	1
2	6E0-42129-01	BUSHING 1	2
3	90386-26M30	BUSHING	1
4	6E0-42131-01-94	COVER, handle steering	1
5	97313-05016	BOLT	2
6	6E0-42125-00	BOLT, friction adjust	1
7	6E0-42134-00	COVER	1
8	97890-05012	SCREW, panhead	2
9	91490-12008	PIN, cotter	1
10	6E0-42119-00	GRIP, steering handle	1
11	6E0-42117-00	HANDLE	1
12	6E0-42137-01	INDICATOR, throttle	1
13	90269-02001	RIVET	1
14	90501-23215	SPRING, compression	1
15	90201-10119	WASHER	1
16	98180-05025	SCREW	1
17	6E0-42138-01	LEVER, throttle	1
18	6E0-42159-00	STAY	1
19	97890-05012	SCREW, panhead	2
20	6E0-26301-01	THROTTLE WIRE ASS'Y	1
21	6E0-44111-01	HANDLE, gear shift	1
22	93210-12327	O-RING	2
23	90206-16M06	WASHER, wave	1
24	6E0-44116-00	SPRING	1
25	92903-06600	WASHER	1
26	95380-06700	NUT	1
27	97395-06012	BOLT	1
28	6E0-44121-00	LEVER, shift rod 1	1
29	95895-06025	BOLT	1
30	6E0-44143-00	ROD, shift 1 (Short)	1 U.R.
※	6E0-44143-10	ROD, shift 1 (Long)	1 U.R.
31	92990-05600	WASHER	1
32	91490-16010	PIN, cotter	1
33	6E0-44145-00	CONNECTOR, shift rod 1	1
34	6E0-44146-00	CONNECTOR, shift rod 2	1
35	95895-06020	BOLT	1
36	90386-26M33	BUSHING	1
37	92903-05600	WASHER	2
38	90202-07M22	WASHER	1

※ Not shown

Fig. 7 LOWER & DRIVE



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Fig. 7 LOWER & DRIVE

Ref.No.	Parts No.	Description	Q'ty
1	6E0-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 25, 28 to 48)	1 U.R.
※	6E0-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 25, 28 to 48)	1 U.R.
2	6E0-45311-00-EJ	CASING, lower	1
3	6E0-45317-09	. BUSHING, solid	1
4	6E0-45316-09	. BUSHING, solid	1
5	93101-11M14	OIL SEAL	2
6	6E0-45251-00	ANODE	1
7	97395-06012	BOLT	1
8	90430-08020	GASKET	3
9	90340-08014	PLUG, straight screw	3
10	97395-06035	BOLT	2
11	6E0-45321-01-9M	PLATE	1
12	6E0-45315-00	PACKING, lower casing	1
13	97395-06025	BOLT	1
14	92990-06600	WASHER	3
15	6E0-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
※	6E0-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
16	655-44147-00	. BOOT, shift rod	1
17	6E0-44311-00	HOUSING, water pump	1
18	6E0-44315-00	GASKET, water pump	1
19	6E0-44322-01	INSERT, cartridge	1 U.R.
※	6E0-44322-40	INSERT, cartridge (Chromate)	1 U.R.
20	6E0-44323-00	OUTER PLATE, cartridge	1 U.R.
※	6E0-44323-40	OUTER PLATE, cartridge (Chromate)	1 U.R.
21	646-44366-01	RUBBER, water seal 2	1
22	6E0-44352-00	IMPELLER	1
23	97395-06045	BOLT	4
24	6E0-44328-00	PLATE	2
25	93604-18080	PIN, dowel B	2
26	6E0-44361-00	TUBE, water (Short)	1 U.R.
※	6E0-44361-10	TUBE, water (Long)	1 U.R.
27	646-44365-00	RUBBER, water seal 1	1
28	6E0-45511-00	SHAFT, drive (Short)	1 U.R.
※	6E0-45511-10	SHAFT, drive (Long)	1 U.R.
29	90467-08M01	CLIP	1
30	93604-09066	PIN, dowel B	1
31	6E0-45551-00	PINION	1
32	93430-06005	CIRCLIP	1
33	90201-11M49	WASHER	1
34	93306-00401	BEARING (B6004)	1
35	6E0-45560-00	GEAR 1 ASS'Y	1
36	654-45635-00	PLUNGER, shift	1
37	90501-10064	SPRING, compression	1
38	654-45633-00	RING, cross pin	1
39	90250-05046	PIN, cross	1
40	6E0-45631-00	CLUTCH, dog	1
41	6E0-45611-00	SHAFT, propeller	1
42	90201-13M50	WASHER	1
43	6E0-45570-00	GEAR 2 ASS'Y	1
44	93306-004U0	BEARING (B6004)	1
45	93101-13M12	OIL SEAL	2
46	93210-48214	O-RING	1
47	6E0-45361-00-EJ	CAP, lower casing	1
48	95895-06016	BOLT	2
49	90250-05009	PIN, straight	1
50	647-45616-02	NUT, propeller	1
51	91490-30030	PIN, cotter	1
52	6E0-45941-00-36	PROPELLER ASS'Y 1(3x7½"x8"-B)	1 U.R.
	644-45941-01-36	PROPELLER ASS'Y 1(3x7¼"x5"-B)	1 U.R.
	654-45941-01-36	PROPELLER ASS'Y 1(3x7¼"x6½"-B)	1 U.R.
	6E0-45943-00-36	PROPELLER ASS'Y 2(3x7½"x7"-B)	1 U.R.
	654-45943-01-36	PROPELLER ASS'Y 2(3x7¼"x7¼"-B)	1 U.R.
	6E0-45945-00-36	PROPELLER ASS'Y 3(3x7¼"x7¼"-B)	1 U.R.
	6E0-45947-00-36	PROPELLER ASS'Y 4(3x7¼"x8¼"-B)	1 U.R.
53	6E0-45331-00-9M	HOUSING, bearing (Long)	1
54	6E0-45318-00	BUSHING, drive shaft 3 (Long)	1
55	93420-22M03	CIRCLIP (Long)	1
56	97890-05025	SCREW, panhead (Long)	2
57	92990-05600	WASHER (Long)	2
▲ 58	6E0-W0001-20	LOWER UNIT GASKET KIT	1
★ 59	6E0-W0078-00	WATER PUMP REPAIR KIT	1
☆ 60	6E0-W0078-0A	CHROME PUMP KIT	1

※ Not shown

▲ ★ ☆ See Fig. 11 for detail service parts.

Fig. 8 C·D·I· MAGNETO

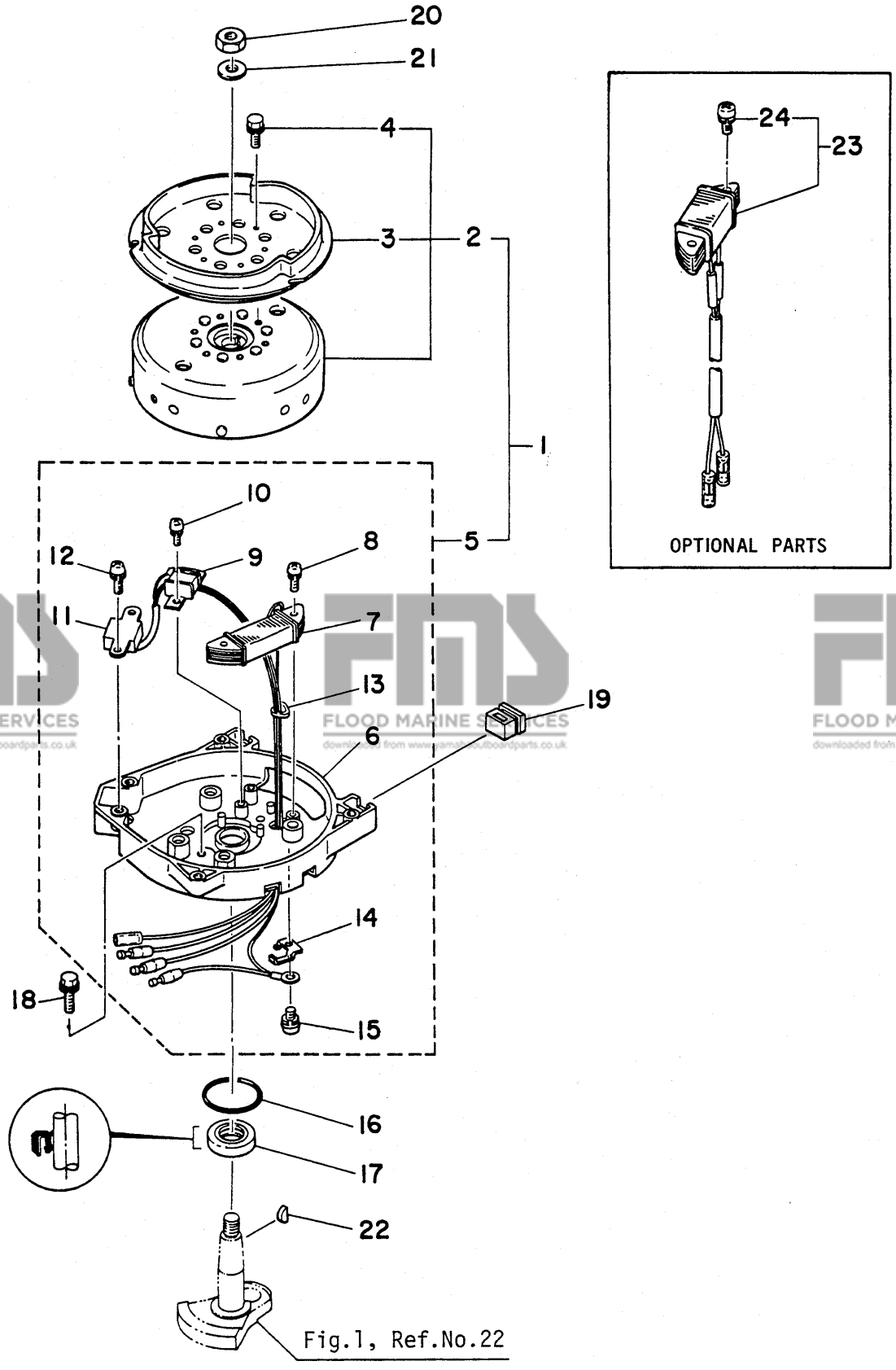


Fig.1, Ref.No.22

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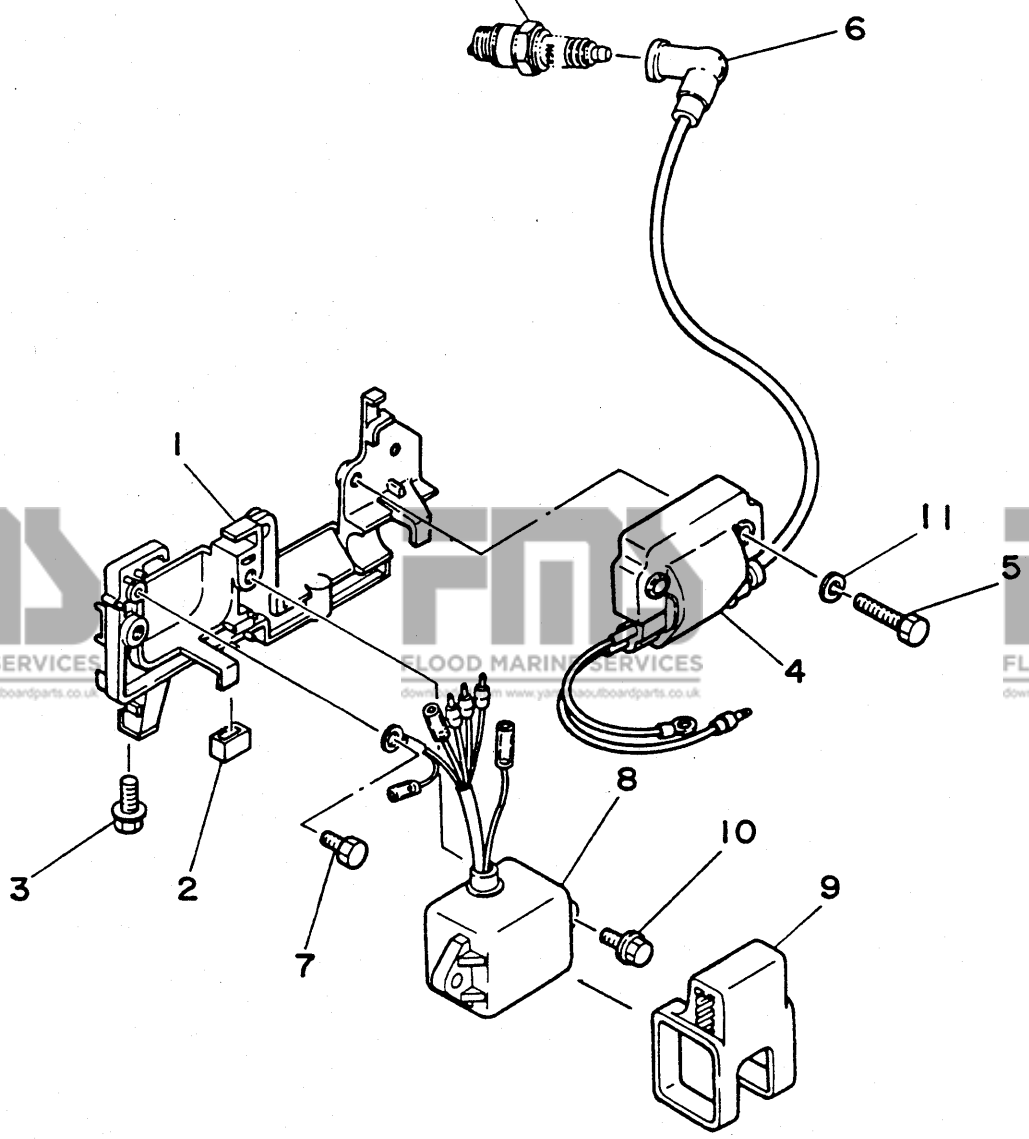
Fig. 8 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6E0-85500-70	C.D.I. MAGNETO ASS'Y	1
2	6E0-85550-70	. ROTOR ASS'Y	1
3	6E0-15723-00-94	. PULLEY, starter	1
4	90105-06M14	. BOLT	3
5	6E0-85560-70	. BASE ASS'Y	1
6	6E0-15359-00-94	. . HOUSING, oil seal 1	1
7	6E0-85520-70	. . CHARGE COIL ASS'Y	1
8	90159-05038	. . SCREW, with washer	2
9	6E0-85595-70	. . PULSER COIL ASS'Y 1	1
10	90159-04036	. . SCREW, with washer	2
11	6E0-85592-70	. . PULSER COIL ASS'Y 2	1
12	90159-05037	. . SCREW, with washer	2
13	6E0-81336-70	. . GROMMET	1
14	6E0-81328-70	. . CLAMP	1
15	90159-04035	. . SCREW, with washer	1
16	93210-42159	O-RING	1
17	93102-20M15	OIL SEAL	1
18	90105-06M14	BOLT	2
19	6E0-24183-00	DAMPER, locating 3	2
20	90170-10113	NUT	1
21	90201-10126	WASHER	1
22	90280-04006	KEY, woodruff	1
23	6E0-81303-80	LIGHTING COIL ASS'Y (60W)	1 A.P.
24	90159-05040	. SCREW, with washer	2

Fig. 9 ELECTRIC PARTS

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Fig.1, Ref.No.44



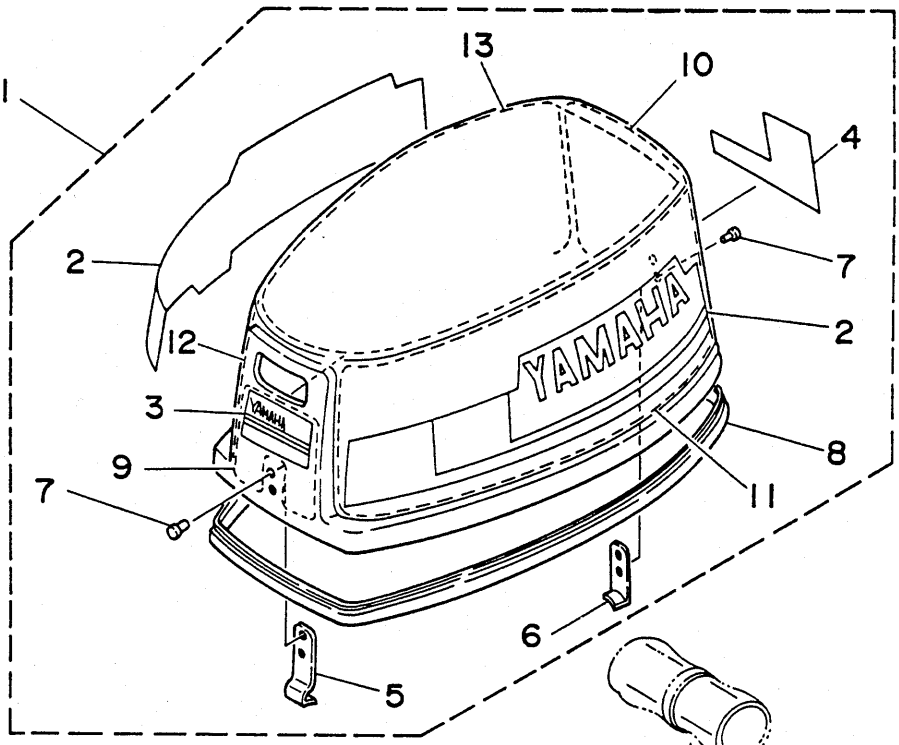
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Fig. 9 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	6E0-82316-00-94	BRACKET, ignition coil	1
2	6E0-82317-00	DAMPER	2
3	95895-06016	BOLT	2
4	6E0-85570-11	IGNITION COIL ASS'Y	1 U.R.
※	6E0-85570-20	IGNITION COIL ASS'Y	1 U.R.
5	97313-06030	BOLT	2
6	663-82370-01	PLUG CAP ASS'Y	1 U.R.
※	6E3-82370-20	PLUG CAP ASS'Y (With Resistor)	1 U.R.
7	97313-06010	BOLT	1
8	6E0-85540-70	C.D.I. UNIT ASS'Y	1
9	6E0-85548-00	HOLDER, wire harness	1
10	90105-06M15	BOLT	2
11	92903-06100	WASHER	2

※ Not shown

Fig. 10 COWLING (5CS MODEL)



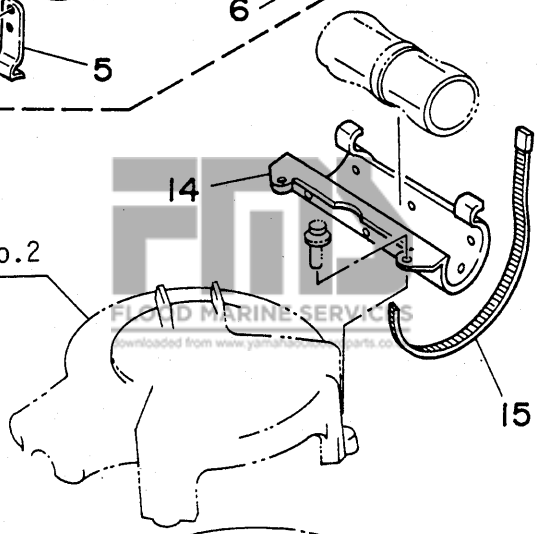
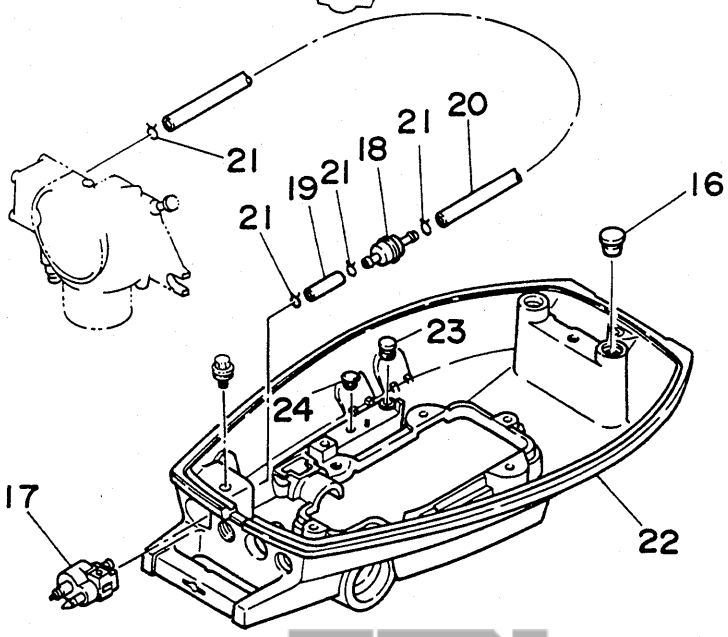


Fig.3, Ref.No.2



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Fig. 10 COWLING (5CS MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6E4-42610-E0-EJ	TOP COWLING ASS'Y	1
2	6E0-W0070-20	. GRAPHIC SIDE SET	1
3	6E0-42677-01	. GRAPHIC, front	1
4	6E3-42678-20	. GRAPHIC, rear	1
5	6E0-42651-00	. HOOK 1	1
6	6E0-42647-01	. HOLDER, clamp band	1
7	90266-04M00	. RIVET	4
8	6E0-42615-00	. SEAL	1
9	6E3-42662-80	. DAMPER 1	1
10	6E3-42663-80	. DAMPER 2	1
11	6E3-42664-80	. DAMPER 3	1
12	6E3-42666-80	. DAMPER 5	1
13	6E4-42665-80	. DAMPER 4	1
14	6E1-42643-00	PLATE, clamp	1
15	6G1-2811G-00	BAND 1	1
16	6E1-24182-00	DAMPER, locating	2
17	6G1-24304-00	FUEL PIPE JOINT COMP.	1
18	646-24251-01	STRAINER	1
19	90445-09057	HOSE	1
20	90445-09068	HOSE	1
21	90467-08004	CLIP	4
22	6E4-42711-80-EJ	COWLING, bottom	1
23	90480-14M18	GROMMET	1
24	90480-06M19	GROMMET	1

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Fig. 11 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6E3-W0001-01	POWER HEAD GASKET KIT	1
2	93210-42159	. O-RING	1
3	93102-20M15	. OIL SEAL	1
4	6E3-41112-01	. GASKET, exhaust inner cover	1
5	6E3-41114-01	. GASKET, exhaust outer cover	1
6	6E3-11193-01	. GASKET, head cover	1
7	93102-20M06	. OIL SEAL	1
8	93101-11M25	. OIL SEAL	1
9	93210-31114	. O-RING	1
10	6E0-13621-00	. PACKING, valve seat	1
11	6E0-14198-00	. GASKET	1
12	654-14384-00	. GASKET, float chamber	1
13	6A1-14398-00	. GASKET	1
14	6E0-45113-00	. GASKET, upper casing	1
15	646-44365-00	. RUBBER, water seal 1	1
16	6E0-W0093-00	CARBURETOR REPAIR SET	1
17	6E0-14198-00	. GASKET	1
18	654-14384-00	. GASKET, float chamber	1
19	97803-04016	. SCREW	1
20	6A1-14398-00	. GASKET	1
21	647-14385-00	. FLOAT	1
22	6E0-14387-00	. ARM	1
23	647-14386-00	. PIN, float	1
24	6E0-14392-00	. VALVE, needle	1
25	6E0-14227-00	. PACKING	1
26	647-14323-00	. SCREW, air adjusting	1
27	6E0-24471-00	. DIAPHRAGM	1
28	6E0-24411-00	. DIAPHRAGM	1
29	6E0-W0001-20	LOWER UNIT GASKET KIT	1
30	93101-11M14	. OIL SEAL	2
31	90430-08020	. GASKET	3
32	6E0-45315-00	. PACKING, lower casing	1
33	6E0-44315-00	. GASKET, water pump	1
34	93101-13M12	. OIL SEAL	2
35	93210-48214	. O-RING	1
36	6E0-W0078-00	WATER PUMP REPAIR KIT	1
37	6E0-44311-00	. HOUSING, water pump	1
38	6E0-44315-00	. GASKET, water pump	1
39	6E0-44322-00	. INSERT, cartridge	1
40	6E0-44323-00	. OUTER PLATE, cartridge	1
41	646-44366-01	. RUBBER, water seal 2	1
42	6E0-44352-00	. IMPELLER	1
43	97395-06045	. BOLT	4
44	93604-09066	. PIN, dowel B	1
45	6E0-W0078-0A	CHROME PUMP KIT	1
46	6E0-44322-40	. INSERT, cartridge	1
47	6E0-44323-40	. OUTER PLATE, cartridge	1

6C(6H6)
6D(6H8)
8C(6G1)

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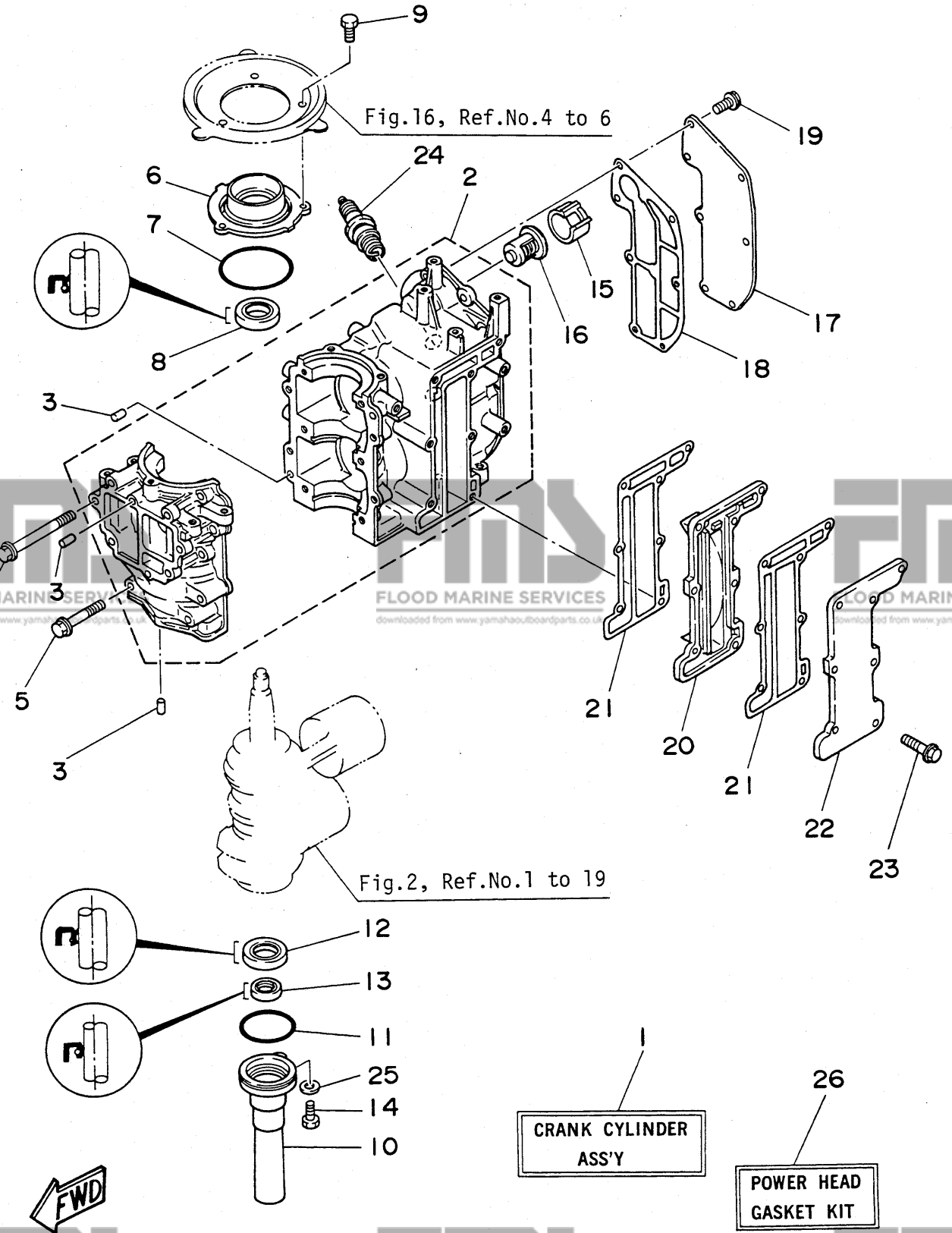
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Fig. 1 CRANKCASE & CYLINDER



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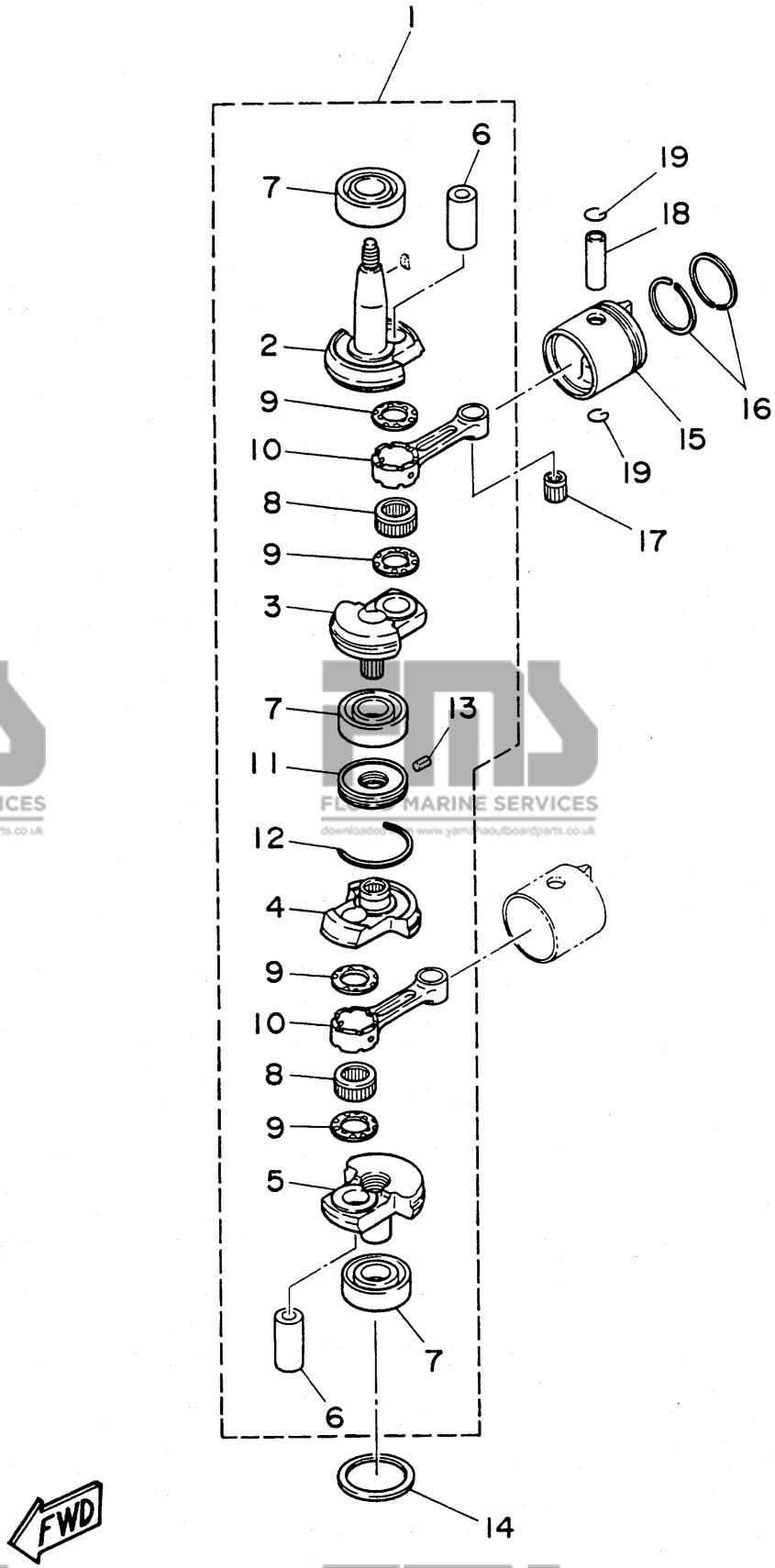
Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0090-00-EJ	CRANK CYLINDER ASS'Y(6C/8C MODEL) (Ref. No. 2 to 25, and Fig. 2, Ref. No. 1 to 19)	1 U.R.
※	6G1-W0090-20-EJ	CRANK CYLINDER ASS'Y(6C/8C MODEL) (Ref. No. 2 to 25, and Fig. 2, Ref. No. 1 to 19)	1 U.R.
※	6H8-W0090-00-EJ	CRANK CYLINDER ASS'Y(6D Model) (Ref. No. 2 to 25, and Fig. 2, Ref. No. 1 to 19)	1 U.R.
2	6G1-15100-00-94	CRANKCASE ASS'Y	1
3	93604-08062	PIN, dowel B	4
4	90105-06M26	BOLT	6
5	90105-06M25	BOLT	4
6	6G1-15359-00-94	HOUSING, oil seal 1	1
7	93210-54M54	O-RING	1
8	93102-20M15	OIL SEAL	1
9	97313-06016	BOLT	3
10	6G1-15396-00-9M	HOUSING, oil seal 2	1
11	93210-42159	O-RING	1
12	93102-20M15	OIL SEAL	1
13	93101-11M23	OIL SEAL	1
14	97395-06016	BOLT	1
15	90387-22M50	COLLAR	1
16	677-12411-00	THERMOSTAT	1
17	6G1-11191-00-9M	COVER, cylinder head	1
18	6G1-11193-00	GASKET, head cover	1
19	90105-06M14	BOLT	7
20	6G1-41111-01-9M	INNER COVER, exhaust	1
21	6G1-41112-01	GASKET, exhaust inner cover	2
22	6G1-41113-01-9M	OUTER COVER, exhaust	1
23	95895-06025	BOLT	7
24	94701-00217	PLUG, spark (B7HS 10) NGK	2 U.R.
※	94702-00271	PLUG, spark (BR7HS 10) NGK	2 U.R.
※	94701-00273	PLUG, spark (B6HS 10) NGK	2 U.R.
25	92990-06600	WASHER	1
■ 26	6G1-W0001-00	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 20 for detail service parts.

Fig. 2 CRANK & PISTON

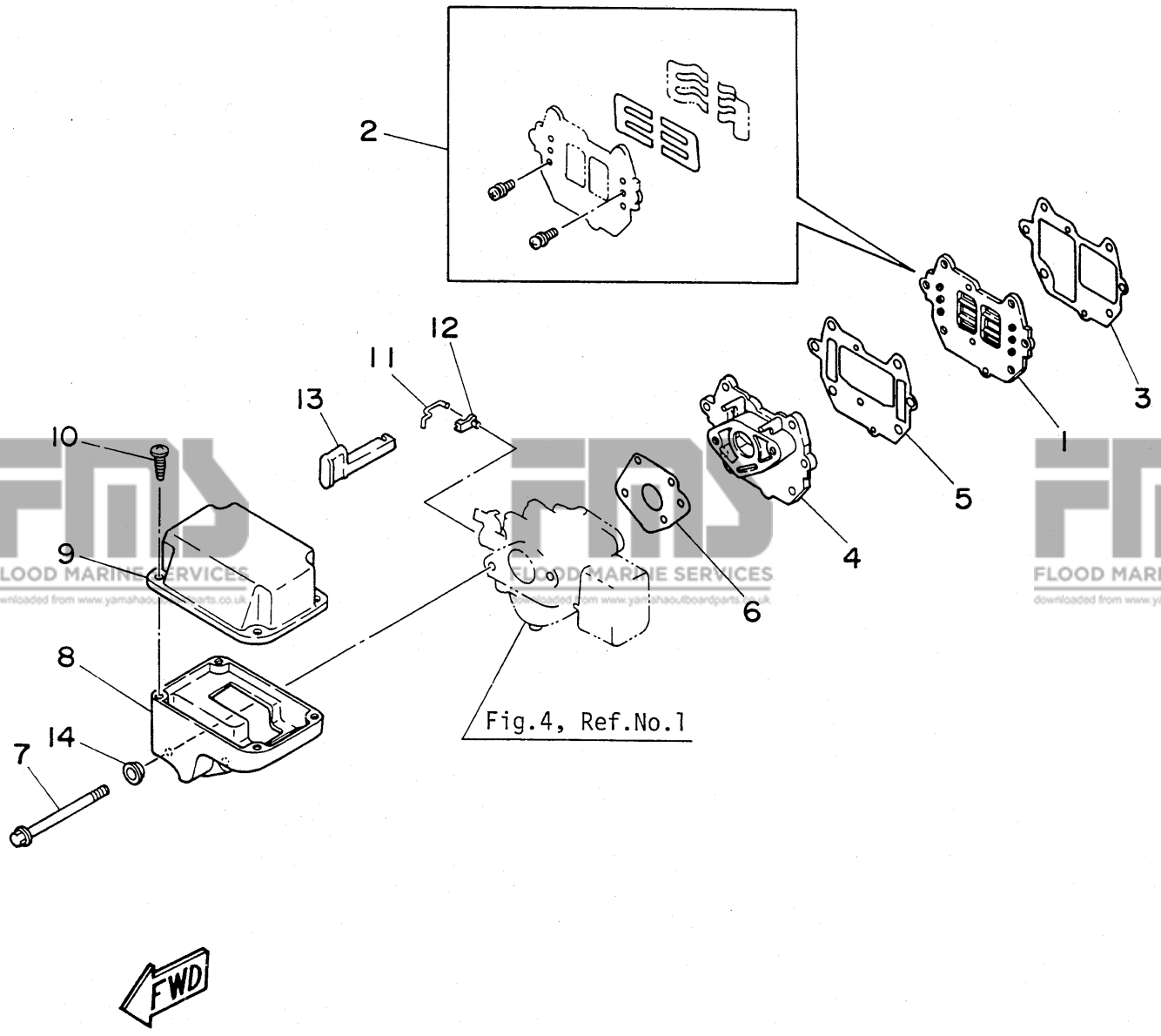


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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6G1-11400-00	CRANK ASS'Y	1
2	6G1-11412-00	. CRANK 1	1
3	6G1-11422-00	. CRANK 2	1
4	6G1-11432-00	. CRANK 3	1
5	6G1-11442-00	. CRANK 4	1
6	6G1-11681-00	. PIN, crank	2
7	93306-20411	. BEARING (B3062)	3
8	93310-418V1	. BEARING	2
9	90209-18112	. WASHER	4
10	6G1-11651-00	. ROD, connecting	2
11	6G1-11515-00-94	. SEAL, labyrinth	1
12	93440-47055	. CIRCLIP	1
13	91609-20008	. PIN, spring	1
14	90201-41303	WASHER, plate	1
15	6G1-11631-00-98	PISTON	2
16	6G1-11610-00	PISTON RING SET	2
17	93310-112V0	BEARING	2
18	6G1-11633-00	PIN, piston	2
19	93450-13022	CIRCLIP	4

Fig. 3 INTAKE

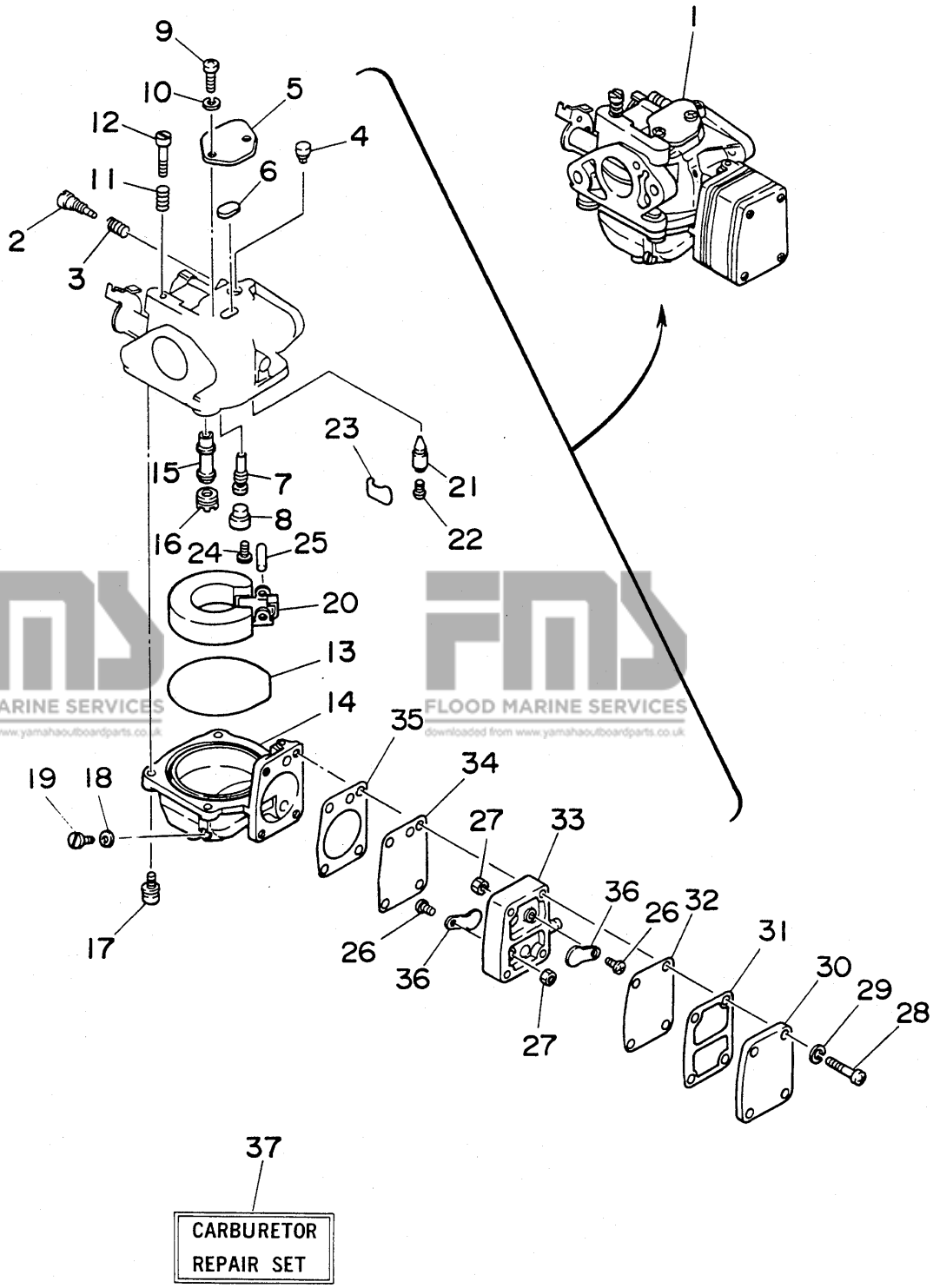


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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6G1-13610-00	REED VALVE ASS'Y	1
2	6G1-W0004-00	. REED SET	1
3	6G1-13621-00	PACKING, valve seat	1
4	6G1-13641-00-94	MANIFOLD, intake	1
5	6G1-13645-00	GASKET, intake manifold	1
6	6G1-14198-00	GASKET	1
7	90105-06M27	BOLT	2
8	6G1-14417-00	COVER 1	1
9	6G1-14418-00	COVER 2	1
10	97780-50514	SCREW	4
11	6G1-41256-00	ROD, choke link	1
12	661-41262-02	JOINT, choke lever	1
13	6G1-41271-00	KNOB, choke	1
14	6G1-42542-00	PIPE 1	2

Fig. 4 CARBURETOR



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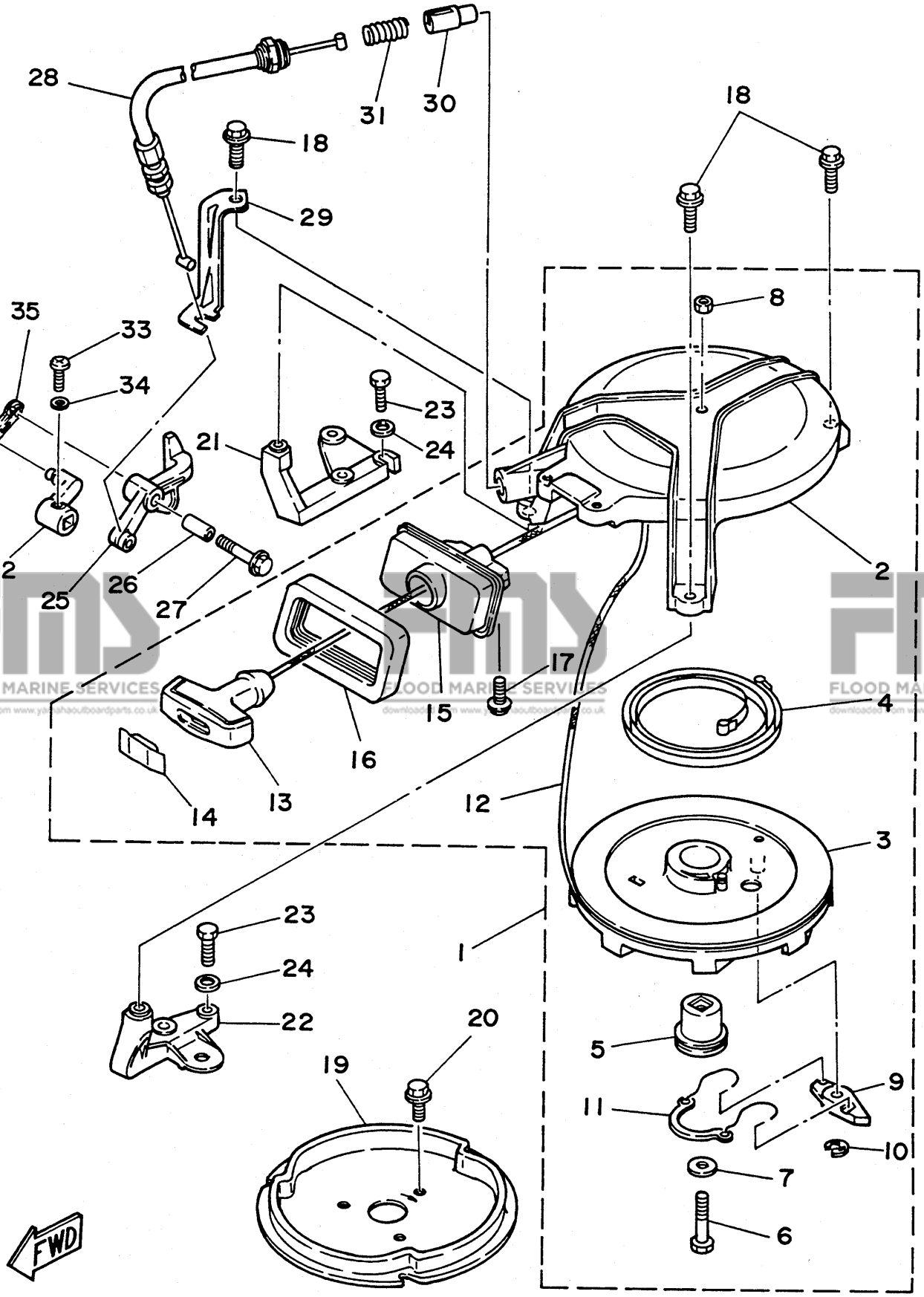
Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6G1-14301-00	CARBURETOR ASS'Y (8C Model)	1 U.R.
※	6H6-14301-00	CARBURETOR ASS'Y (6C Model)	1 U.R.
※	6H8-14301-00	CARBURETOR ASS'Y (6D Model)	1 U.R.
2	679-14923-00	. SCREW, adjusting	1
3	679-14555-00	. SPRING	1
4	6G1-14966-00	. CAP	1
5	6G1-14527-00	. PLATE	1
6	6G1-14126-00	. PACKING	1
7	6G1-14948-05	. JET, slow (#45)	1
8	676-14966-00	. CAP	1
9	97803-04010	. SCREW	2
10	92903-04100	. WASHER	2
11	90501-10326	. SPRING	1
12	663-14523-00	. SCREW, stop	1
13	6G1-14984-00	. GASKET, float chamber	1
14	6G1-14980-00	. BODY FLOAT CHAMBER COMP.	1
15	6G1-14947-00	. NOZZLE, main (8C Model)	1 U.R.
※	6H6-14947-00	. NOZZLE, main (6C Model)	1 U.R.
※	6H8-14947-00	. NOZZLE, main (6D Model)	1 U.R.
16	676-14943-26	. JET, main (#98) (8C Model)	1 U.R.
※	676-14943-19	. JET, main (#80) (6C Model)	1 U.R.
※	676-14943-27	. JET, main (#100) (6D Model)	1 U.R.
17	90159-04M00	. SCREW, with washer	4
18	6G1-14398-00	. WASHER	1
19	6G1-14992-00	. SCREW, drain	1
20	6G1-14985-00	. FLOAT COMP.	1
21	6G1-14546-00	. VALVE, float	1
22	676-14186-00	. PIN, valve	1
23	663-14159-00	. CLIP	1
24	98502-04008	. SCREW	1
25	688-14548-00	. PIN, arm	1
26	98902-03006	. SCREW	2
27	95302-03600	. NUT	2
28	97803-04025	. SCREW	4
29	92903-04100	. WASHER	4
30	6G1-24452-00	. COVER, pump	1
31	6G1-24432-00	. PACKING	1
32	6G1-24471-00	. DIAPHRAGM	1
33	6G1-24412-00	. BODY, pump	1
34	6G1-24411-00	. DIAPHRAGM	1
35	6G1-24431-00	. PACKING	1
36	6G1-24421-00	. VALVE, check	2
♣ 37	6G1-W0093-00	CARBURETOR REPAIR SET	1

※ Not Shown

♣ See Fig. 20 for detail service parts.

Fig. 5 STARTER



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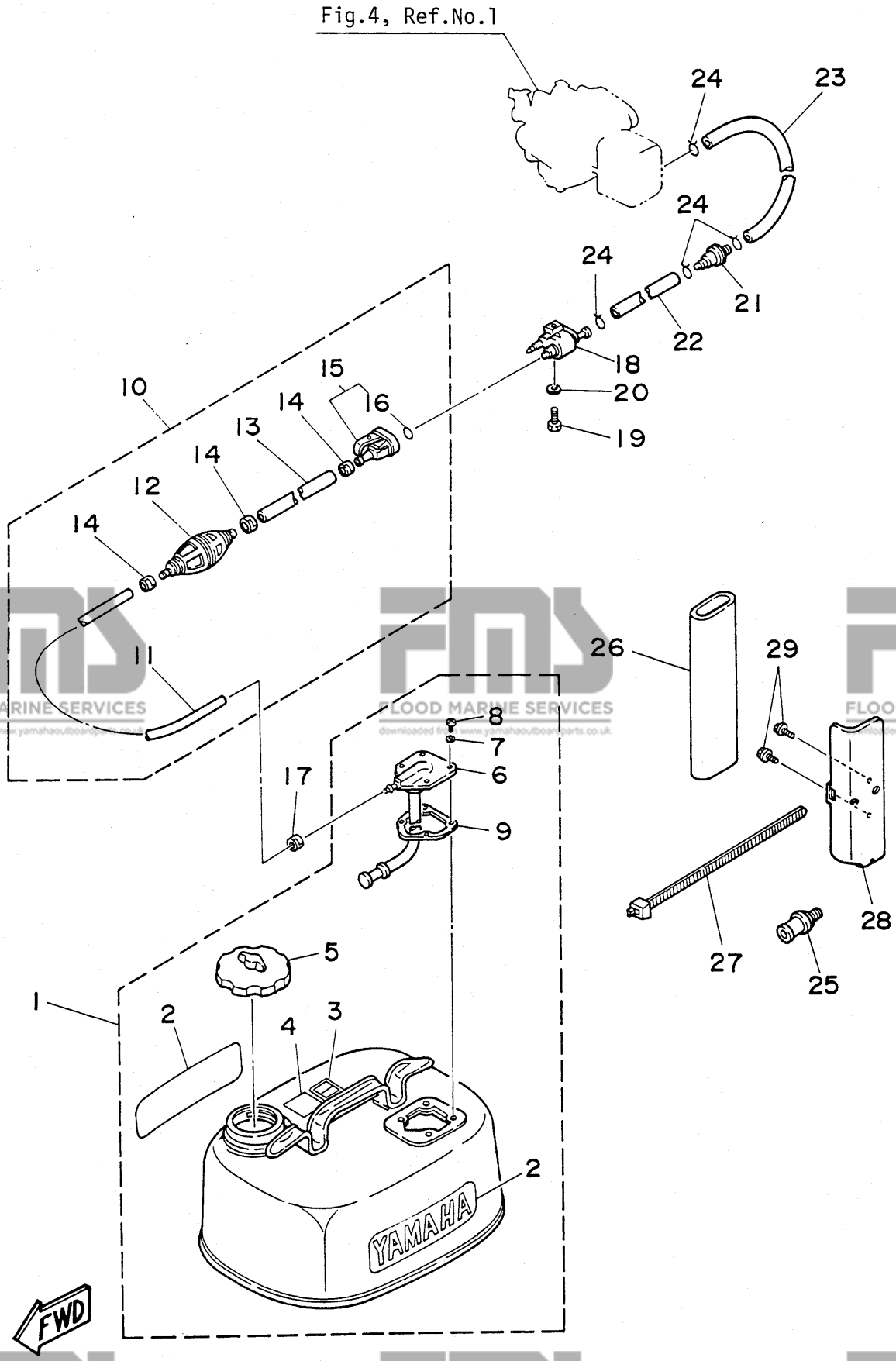
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Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	6G1-15710-80	STARTER ASS'Y	1
2	6G1-15711-80-94	. CASE, starter	1
3	6G1-15714-00	. DRUM, sheave	1
4	90510-08M03	. SPRING, spiral	1
5	6G1-15717-00	. SHAFT	1
6	97313-06035	. BOLT	1
7	90201-06M30	. WASHER, plate	1
8	95303-06600	. NUT	1
9	677-15741-01	. PAWL, drive	1
10	93430-06M02	. CIRCLIP	1
11	6G1-15705-00	. SPRING	1
12	*	. WIRE (1850mm)	1
13	6G1-15755-00	. HANDLE, starter	1
14	689-15779-01	. COVER	1
15	6G1-15758-00	. GUIDE, wire	1
16	6G1-15762-00	. SEAL 2	1
17	90105-06M14	. BOLT	2
18	90105-06M15	BOLT	3
19	6G1-15723-00-94	PULLEY, starter	1
20	90105-06M29	BOLT	3
21	6G1-15771-00-94	STAY 1	1
22	6G1-15772-00-94	STAY	1
23	97313-06020	BOLT	4
24	92903-06600	WASHER	4
25	6G1-15746-81	ARM	1
26	6G1-15764-00	COLLAR	1
27	90105-06M24	BOLT	1
28	6G1-15770-81	WIRE COMP., starter stop	1
29	6G1-15774-81	STAY 4	1
30	656-15748-00	PLUNGER, starter stop	1
31	90501-10227	SPRING, compression	1
32	6G1-44125-80	LEVER, shift rod 2	1
33	97803-05016	SCREW	1
34	92903-05600	WASHER	1
35	6G1-15747-80	LINK	1

* Cut from 50m rolls, parts No. 90890-44372, cutting length 1.85m.

Fig. 6 FUEL


Fig.4, Ref.No.1
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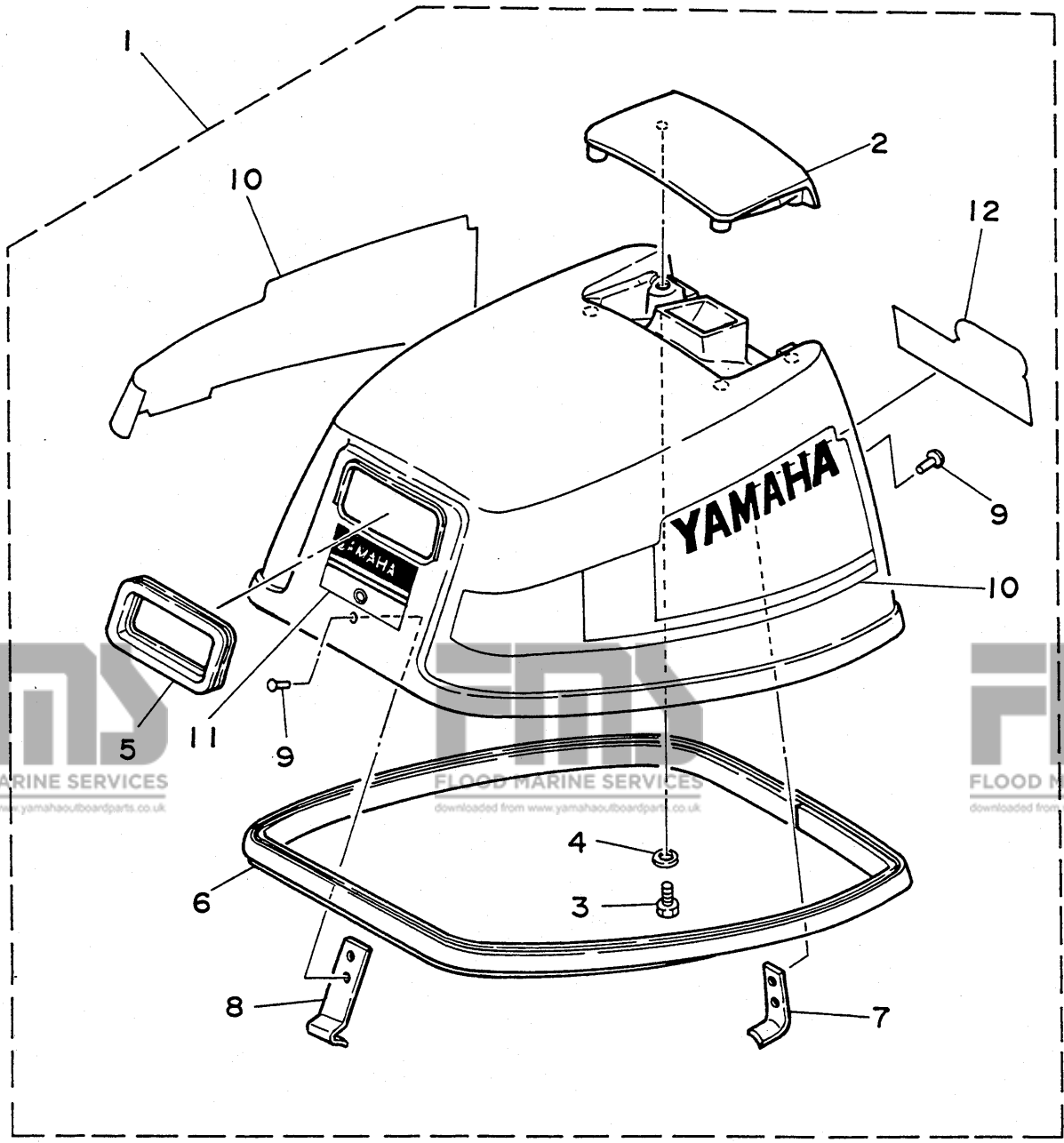
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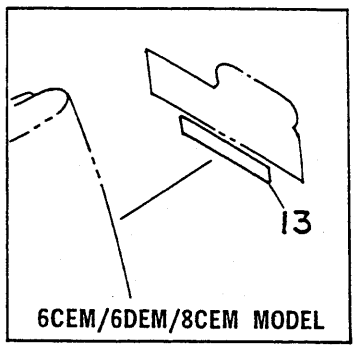
Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6Y0-24203-80-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	647-24610-02	. CAP ASS'Y	1
6	6Y0-24275-60	. FUEL METER COMP.	1
7	630-24329-00	. SEAL	4
8	98580-05015	. SCREW, panhead	4
9	663-24268-00	. GASKET, fuel meter housing	1
10	6Y0-24306-01	FUEL PIPE ASS'Y	1
✣ 11	90445-11M79	. HOSE (1500mm)	1
12	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
✣ 13	90445-11M78	. HOSE (1000mm)	1
14	650-24351-00	. BAND, fuel pipe 1	3
15	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
16	93210-08287	. . O-RING	1
17	650-24351-00	BAND, fuel pipe 1	1
18	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
19	97313-06025	BOLT	1
20	92903-06600	WASHER	1
21	646-24251-01	STRAINER	1
22	90445-09221	HOSE	1
23	90445-09220	HOSE	1
24	90467-08004	CLIP	4
25	6E0-28193-00-94	PLUG, water check	1
26	6E0-28100-00	TOOL ASS'Y	1
27	6G1-2811G-00	BAND	1
28	6G1-28170-00	TOOL HOLDER	1
29	90105-06M23	BOLT	2

✣ Also available in 30m rolls (Parts No. 90890-56878)

Fig. 7 TOP COWLING





FWD

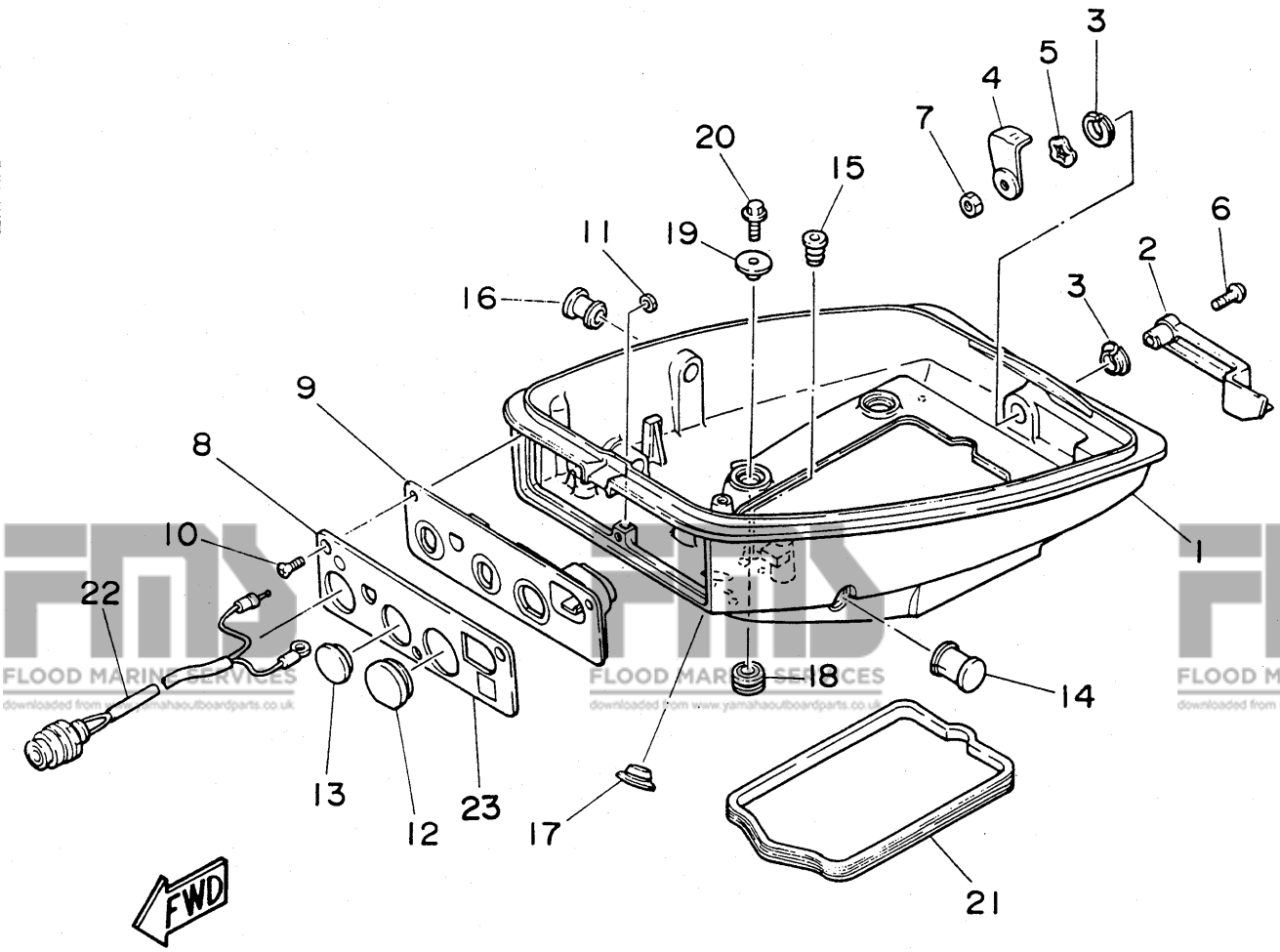
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Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6G1-42610-21-EJ	TOP COWLING ASS'Y (8C Model)	1 U.R.
※	6H6-42610-20-EJ	TOP COWLING ASS'Y (6C/6D Model)	1 U.R.
2	6G1-42613-00-EJ	. MOLDING, air duct	1
3	97313-06012	. BOLT	4
4	92903-06600	. WASHER	4
5	6G1-15761-00	. SEAL 1	1
6	6G1-42615-00	. SEAL	1
7	6G1-42647-00	. HOLDER, clamp band	1
8	6G1-42651-00	. HOOK 1	1
9	90266-04M00	. RIVET	4
10	6G1-W0070-20	. GRAPHIC SIDE SET	1
11	6G1-42677-01	. GRAPHIC, front	1
12	6G1-42678-20	. GRAPHIC, rear (8C Model)	1 U.R.
※	6H6-42678-20	. GRAPHIC, rear (6C/6D Model)	1 U.R.
13	6G1-42683-00	MARK, cowling (6CEM/6DEM/8CEM Model)	1

※ Not shown

Fig. 8 BOTTOM COWLING



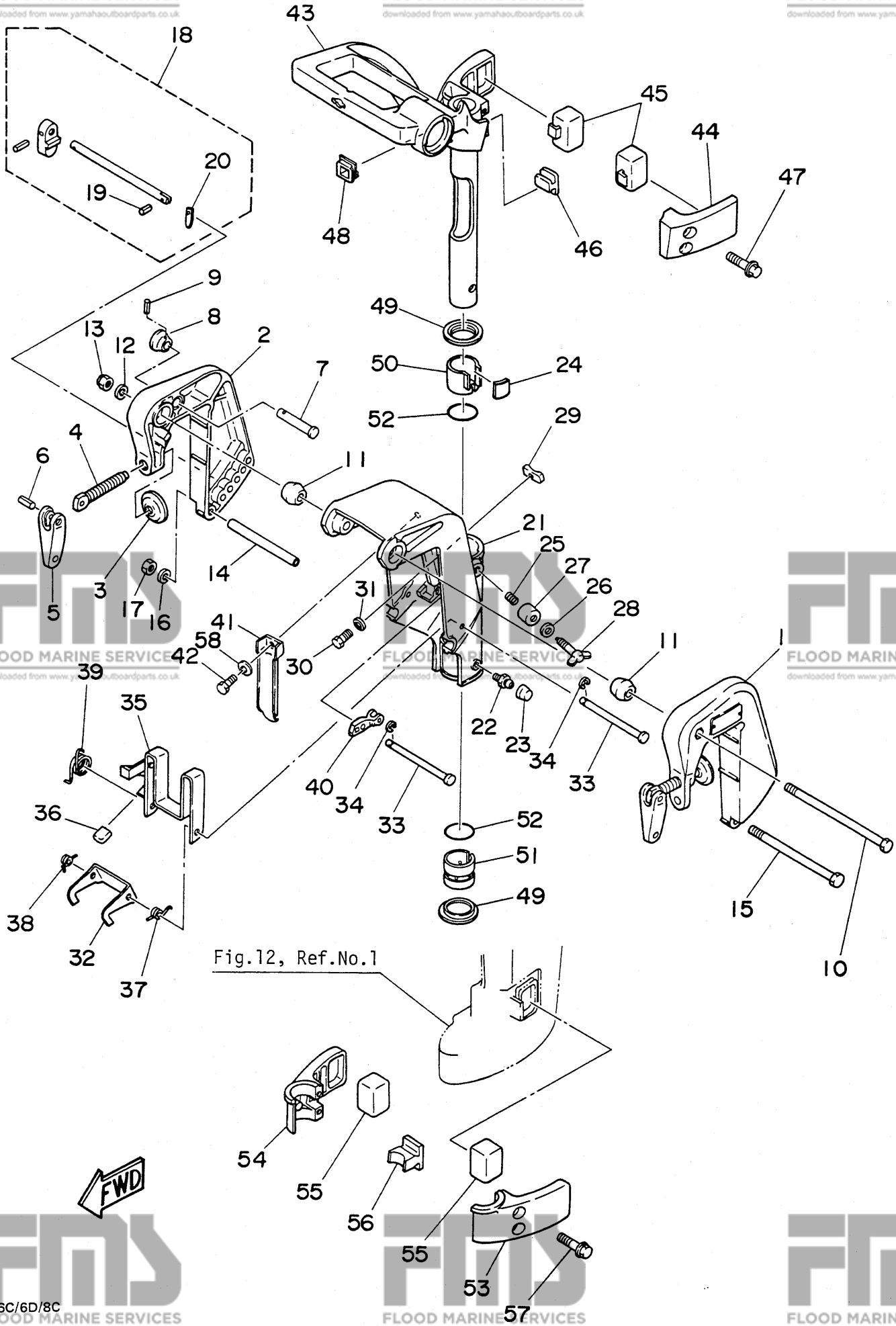
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Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6G1-42711-00-EJ	COWLING, bottom	1
2	6G1-42815-00-EJ	LEVER, clamp 1	1
3	90386-12M45	BUSHING	2
4	6E0-42816-00	LEVER, clamp 2	1
5	90206-12052	WASHER, wave	1
6	97890-06030	SCREW	1
7	95303-06700	NUT	1
8	6G1-42719-80	PANEL, front lower	1
9	6G1-42767-00	BRACKET 3	1
10	90149-05M02	SCREW	3
11	95303-05600	NUT	1
12	6G1-42724-00	GROMMET 1	1
13	6G1-42725-00	GROMMET 2	1
14	6G1-42726-00	GROMMET 3	1
15	6G1-42727-00	GROMMET 4	1
16	6G1-42748-00	GROMMET	1
17	6G1-26326-00	GROMMET	1
18	90480-15M31	GROMMET	4
19	90387-06M52	COLLAR	4
20	90105-06M15	BOLT	4
21	6G1-42716-00	SEAL 1	1
22	6A0-82550-01	STOP SWITCH ASS'Y	1
23	6A1-42792-01	MARK 3	1

Fig. 9 BRACKET

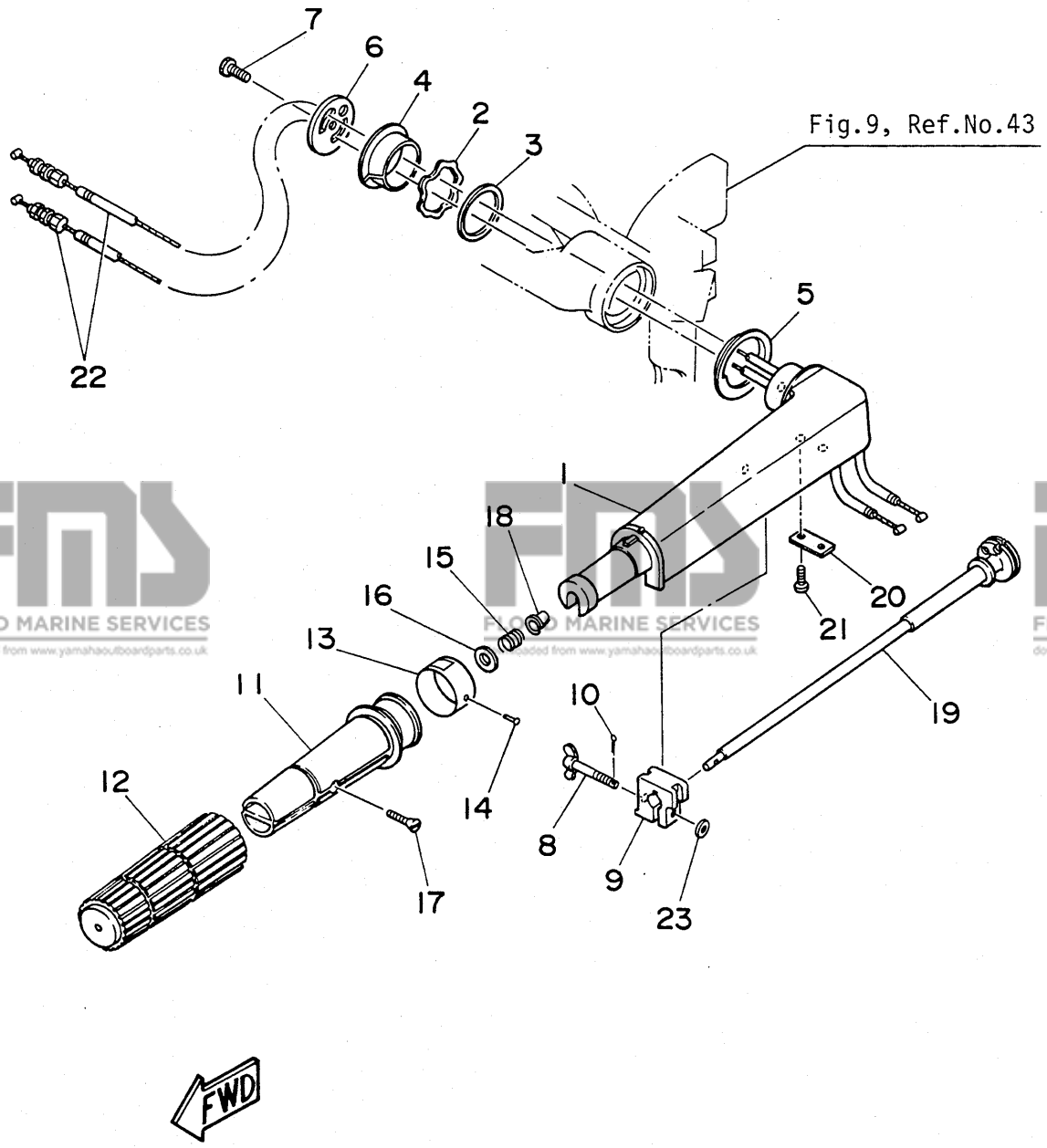


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Fig. 9 BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	6G1-43111-00-EJ	BRACKET, clamp 1	1
2	6G1-43112-00-EJ	BRACKET, clamp 2	1
3	620-43114-00	PAD, transom clamp	2
4	6G1-43116-00	SCREW, transom clamp	2
5	6E0-43118-00	HANDLE, transom clamp	2
6	90254-04M00	PIN	2
7	689-43191-00	SHAFT, stopper	1
8	689-43192-01	KNOB, stopper	1
9	91690-30016	PIN, spring	1
10	90101-08M73	BOLT	1
11	6G1-43136-00	PIECE, friction	2
12	92990-08600	WASHER	1
13	90185-08M00	NUT, self-locking	1
14	90387-06M28	COLLAR	1
15	97395-06135	BOLT	1
16	92990-06600	WASHER	1
17	95380-06600	NUT	1
18	6G1-43160-00	TILT ROD ASS'Y	1
19	91690-30008	. PIN, spring	1
20	656-43165-01	. STOPPER PLATE, tilt lock	1
21	6G1-43311-01-EJ	BRACKET, swivel 1	1
22	93700-06004	NIPPLE, grease	1
23	663-45119-00	CAP, grease nipple	1
24	6G1-42528-00	PIECE, friction	1
25	90501-18M00	SPRING, compression	1
26	92990-08600	WASHER	1
27	6G1-43373-00	SEAL	1
28	6G1-42529-00	SCREW, friction piece	1
29	6G1-44532-00	STOPPER, upper mount	1
30	97395-06010	BOLT	1
31	92990-06600	WASHER	1
32	6G1-43614-00	PLATE, tilt lock	1
33	6G1-43659-00	SHAFT, reverse lock	2
34	93430-05027	CIRCLIP	2
35	6G1-43681-00	LEVER, shallow water drive	1
36	6G1-43318-01	COVER	1
37	90508-10M15	SPRING	1
38	90508-10M16	SPRING	1
39	90508-14M17	SPRING	1
40	6G1-43615-00	PLATE, tilt lock	1
41	6G1-42731-00-36	CARRYING HANDLE	1
42	97395-08016	BOLT	1
43	6G1-42511-01-EJ	BRACKET, steering	1
44	6G1-44511-00-EJ	COVER, upper mount 1	1
45	6G1-44514-00	MOUNT, upper side	2
46	6G1-44516-00	MOUNT, upper front	1
47	95895-06035	BOLT	2
48	6G1-42551-00	GROMMET 1	1
49	6G1-42535-00	WASHER, thrust 1	2
50	6G1-42537-00	BUSHING, pivot shaft 1	1
51	6G1-42538-00	BUSHING, pivot shaft 2	1
52	93210-30M31	O-RING	2
53	6G1-44551-00-EJ	HOUSING, lower mount 1	1
54	6G1-44552-00-EJ	HOUSING, lower mount 2	1
55	6G1-44555-00	MOUNT, lower side	2
56	6G1-44557-00	MOUNT, lower front	1
57	95895-06035	BOLT	2
58	92990-08600	WASHER	1

Fig. 10 STEERING

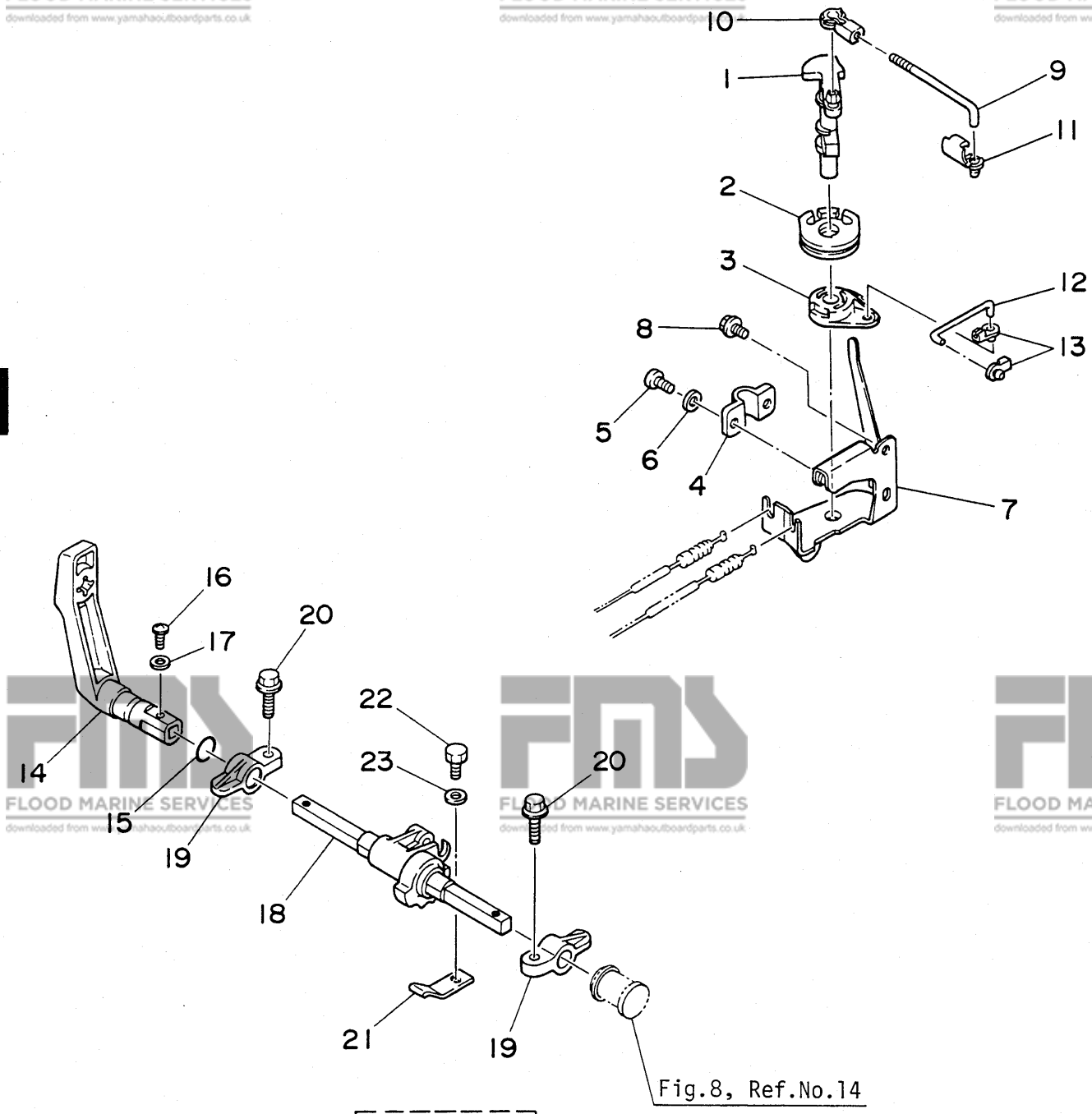


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Fig. 10 STEERING

Ref.No.	Parts No.	Description	Q'ty
1	6G1-42111-01-EJ	HANDLE, steering	1
2	90206-35M11	WASHER, wave	1
3	90202-35M24	WASHER, plate	1
4	90386-34M40	BUSHING	1
5	90386-43M55	BUSHING	1
6	6G1-42131-00	COVER, handle steering	1
7	97395-06016	BOLT	1
8	6G1-42125-00	BOLT, friction adjusting	1
9	6G1-42126-00	PIECE, friction	1
10	91490-16010	PIN, cotter	1
11	664-42119-00	GRIP, steering handle	1
12	6G1-42177-00	HANDLE	1
13	6G1-42137-00	INDICATOR, throttle	1
14	90269-02001	RIVET	1
15	90501-23215	SPRING	1
16	92903-10600	WASHER, plate	1
17	98190-05025	SCREW	1
18	90386-08032	BUSHING	1
19	6G1-42138-00	LEVER, throttle	1
20	6E0-42159-00	STAY	1
21	97890-05012	SCREW	2
22	6G1-26301-01	THROTTLE WIRE COMP.	2
23	90202-05088	WASHER	1

Fig. 11 CONTROL

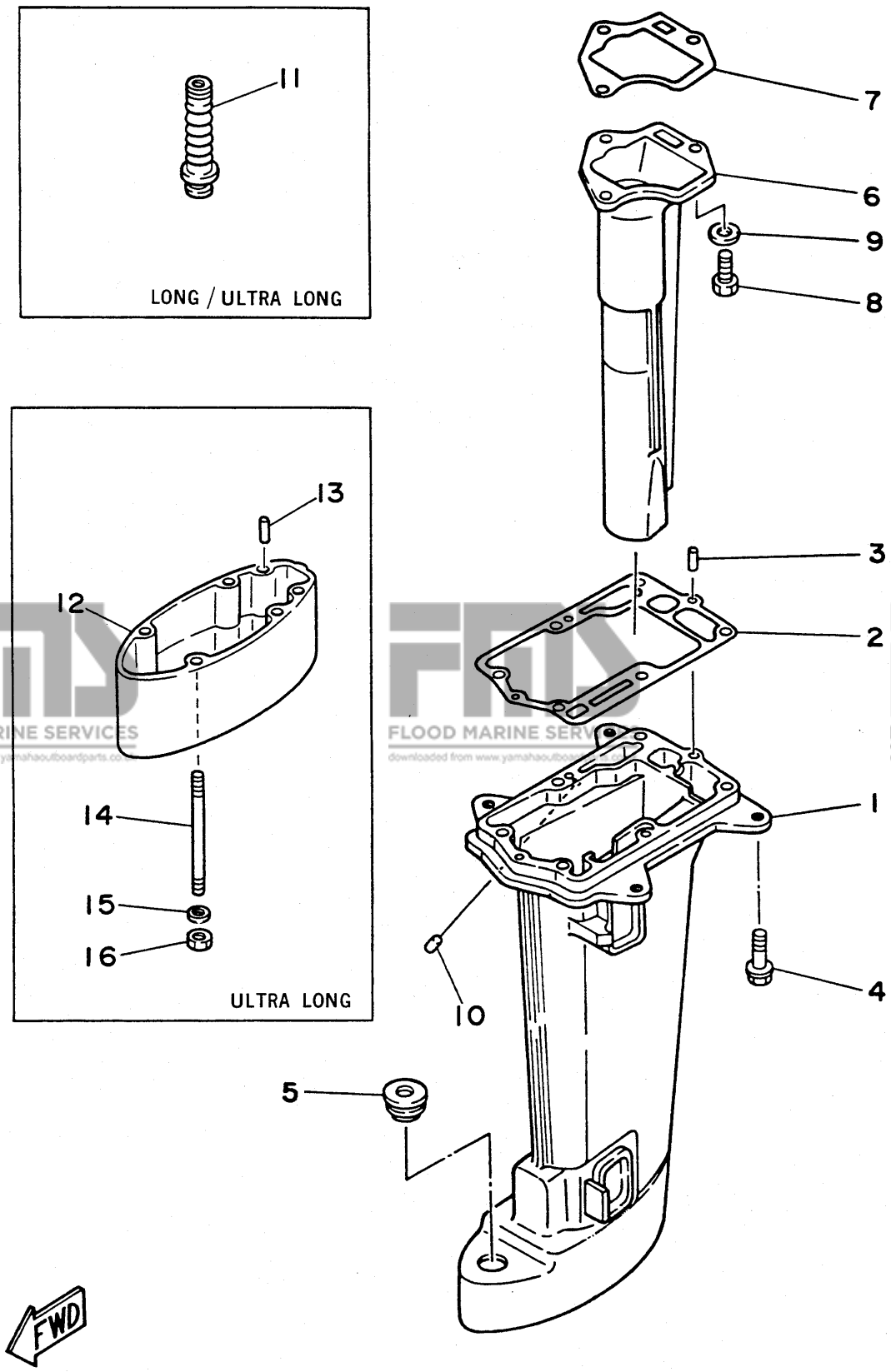


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Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6G1-41631-00	LEVER, magneto control 1	1
2	6G1-41638-00	PULLEY	1
3	6G1-41283-01	LEVER, free accel.	1
4	6G1-41661-00	BRACKET 1	1
5	97803-05010	SCREW	2
6	92903-05600	WASHER	2
7	6G1-14497-80	STAY, throttle wire	1
8	90105-06M23	BOLT	2
9	6G1-41238-00	JOINT, link 1	1
10	662-41237-01	JOINT, link 2	1
11	6E9-41237-00	JOINT, link 2	1
12	6G1-41211-00	LINK, accel.	1
13	661-41262-02	JOINT, choke lever	2
14	6G1-44111-00	HANDLE, gear shift	1
15	93210-12327	O-RING	1
16	97803-05016	SCREW	1
17	92903-05600	WASHER	1
18	6G1-44121-01	LEVER, shift rod	1
19	6G1-41662-00	BRACKET 2	2
20	90105-06M14	BOLT	2
21	6G1-44116-01	SPRING	1
22	97395-06012	BOLT	1
23	92990-06600	WASHER	1
24	6G1-44110-00	SHIFT ROD ASS'Y	1
25	91690-20010	. PIN, spring	1
26	92990-05600	. WASHER	1
27	6G1-44145-00	CONNECTOR, shift rod	1
28	6G1-44146-00	CONNECTOR, shift rod	1
29	90109-06M17	BOLT	1
30	95380-06600	NUT	1

Fig. 12 UPPER CASING



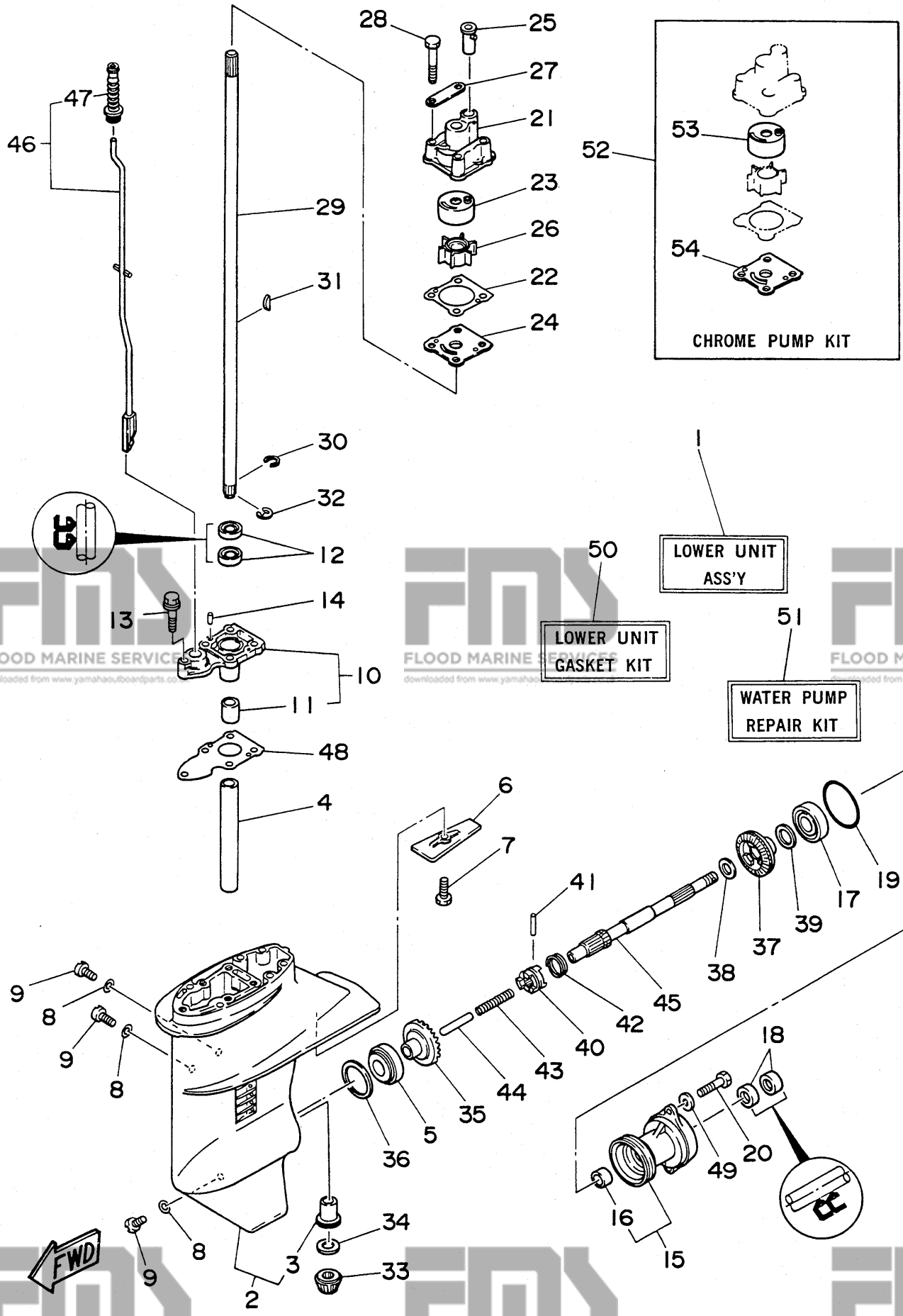
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Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6G1-45111-00-EJ	CASING, upper (Short)	1 U.R.
※	6G1-45111-10-EJ	CASING, upper (Long/Ultra Long)	1 U.R.
2	6G1-45113-00	GASKET, upper casing	1
3	93604-08062	PIN, dowel B	2
4	95895-06030	BOLT	6
5	90480-20M29	GROMMET	1
6	6G1-41131-00-9M	MANIFOLD, exhaust (8C Model)	1 U.R.
※	6H6-41131-00-9M	MANIFOLD, exhaust (6C Model)	1 U.R.
※	6H8-41131-00-9M	MANIFOLD, exhaust (6D Model)	1 U.R.
7	6G1-41133-00	GASKET, exhaust manifold	1
8	97395-06020	BOLT	3
9	92990-06600	WASHER	3
10	6G1-45135-00	PIPE 1	1
11	655-44147-00	BOOT, shift rod (Long/Ultra Long)	1
12	6G1-45211-20-EJ	EXTENSION (Ultra Long)	1
13	93604-08062	PIN, dowel (Ultra Long)	2
14	90116-06M18	BOLT, stud (Ultra Long)	4
15	92990-06600	WASHER (Ultra Long)	4
16	95780-06300	NUT (Ultra Long)	4

※ Not shown

Fig. 13 LOWER & DRIVE 1



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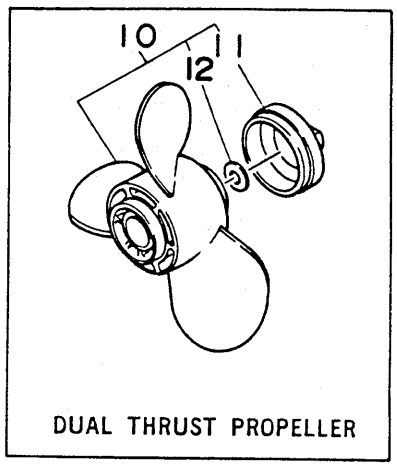
Fig. 13 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	
1	6G1-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 49)	1	U.R.
※	6G1-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 49)	1	U.R.
2	6G1-45311-00-EJ	CASING, lower	1	
3	6G1-45317-09	. BUSHING	1	
4	90387-14M49	COLLAR	1	
5	93332-000U4	BEARING	1	
6	6G1-45251-00	ANODE	1	
7	97395-06012	BOLT	1	
8	90430-08020	GASKET	3	
9	90340-08014	PLUG	3	
10	6G1-45331-00-9M	HOUSING, bearing	1	
11	6G1-45316-09	. BUSHING	1	
12	93101-11M23	OIL SEAL	1	
13	97375-06030	BOLT	1	
14	93604-08062	PIN, dowel B	2	
15	6G1-45361-00-EJ	CAP, lower casing	1	
16	6G1-45362-09	. BUSHING	1	
17	93306-004U0	BEARING	1	
18	93101-15074	OIL SEAL	2	
19	93210-49046	O-RING	1	
20	97395-06016	BOLT	2	
21	6G1-44311-00	HOUSING, water pump	1	
22	6G1-44315-00	GASKET, water pump	1	
23	6G1-44322-00	INSERT, cartridge	1	
24	6G1-44323-00	OUTER PLATE, cartridge	1	
25	647-44366-00	DAMPER, water seal	1	
26	6G1-44352-00	IMPELLER	1	
27	6G1-44328-00	PLATE	2	
28	97395-06045	BOLT	4	
29	6G1-45511-00	SHAFT, drive (Short)	1	U.R.
※	6G1-45511-10	SHAFT, drive (Long)	1	U.R.
※	6G1-45511-20	SHAFT, drive (Ultra Long)	1	U.R.
30	90467-09M05	CLIP	1	
31	90280-03024	KEY, woodruff	1	
32	93430-06005	CIRCLIP	1	
33	6G1-45551-00	PINION	1	
34	6G1-45533-00-19	WASHER, thrust 1 (1.9mm)	1	U.R.
	6G1-45533-00-20	WASHER, thrust 1 (2.0mm)	1	U.R.
	6G1-45533-00-21	WASHER, thrust 1 (2.1mm)	1	U.R.
	6G1-45533-00-22	WASHER, thrust 1 (2.2mm)	1	U.R.
35	6G1-45560-00	GEAR 1 ASS'Y	1	
36	664-45587-00-05	SHIM 3 (0.05mm)	1	U.R.
	664-45587-00-08	SHIM 3 (0.08mm)	1	U.R.
	664-45587-00-12	SHIM 3 (0.12mm)	1	U.R.
	664-45587-00-30	SHIM 3 (0.30mm)	1	U.R.
	664-45587-00-50	SHIM 3 (0.50mm)	1	U.R.
37	6G1-45571-00	GEAR 2	1	
38	90201-15M89	WASHER, plate	1	
39	647-45567-00	SHIM, gear adjust (0.1mm)	1	U.N.
40	6G1-45631-00	CLUTCH, dog	1	
41	6G1-45632-00	PIN, cross	1	
42	654-45633-00	RING, cross pin	1	
43	90501-10064	SPRING, compression	1	
44	6G1-45635-00	PLUNGER, shift	1	
45	6G1-45611-01	SHAFT, propeller	1	
46	6G1-44150-00	SHIFT CAM ASS'Y (Short)	1	U.R.
※	6G1-44150-10	SHIFT CAM ASS'Y (Long)	1	U.R.
※	6G1-44150-20	SHIFT CAM ASS'Y (Ultra Long)	1	U.R.
47	655-44147-00	. BOOT, shift rod	1	
48	6G1-45315-00	PACKING, lower casing	1	
49	92990-06600	WASHER	2	
▲ 50	6G1-W0001-20	LOWER UNIT GASKET KIT	1	
★ 51	6G1-W0078-00	WATER PUMP REPAIR KIT	1	
52	6G1-W0078-0A	CHROME PUMP KIT	1	
53	6G1-44322-40	. INSERT, cartridge	1	
54	6G1-44323-40	. OUTER PLATE, cartridge	1	

※ Not shown

▲ ★ } See Fig. 20 for detail service parts.

Fig. 14 LOWER & DRIVE 2



DUAL THRUST PROPELLER

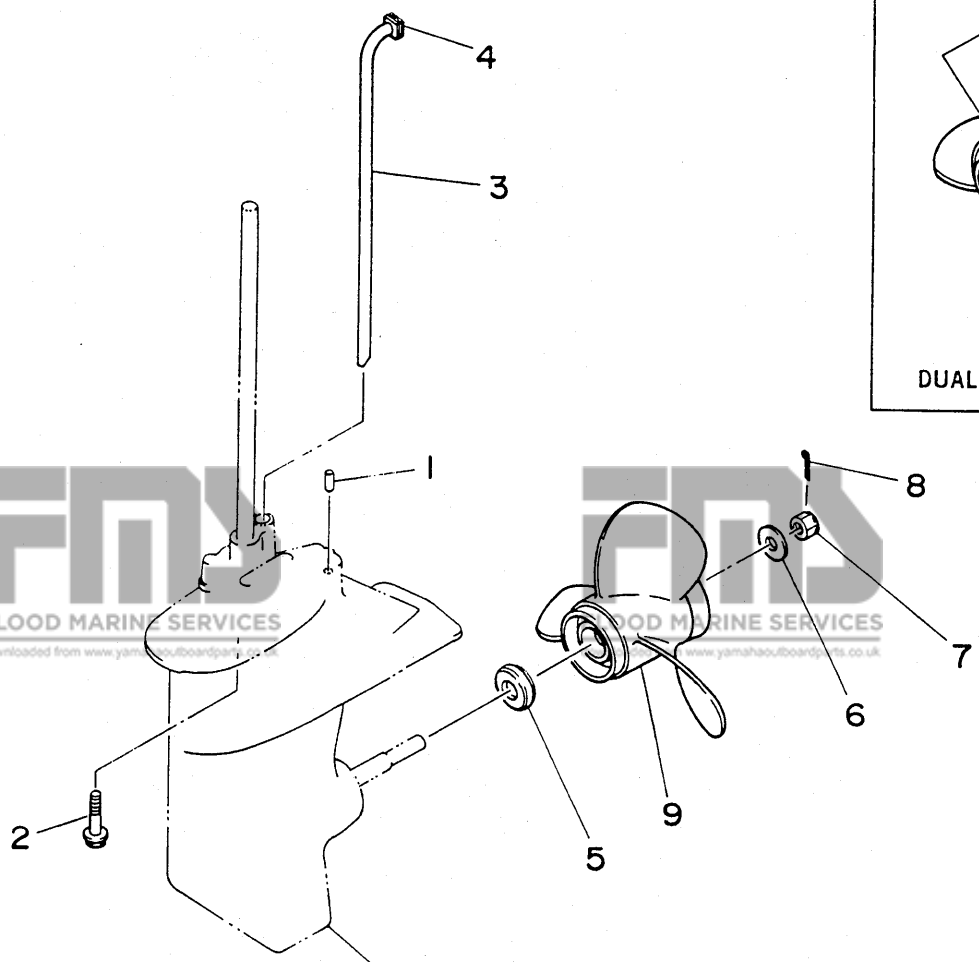


Fig.13, Ref.No.1
LOWER UNIT ASS'Y



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Fig. 14 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	
1	93604-08062	PIN, dowel	2	
2	95895-06030	BOLT	4	
3	6G1-44361-00	TUBE, water (Short)	1	U.R.
※	6G1-44361-10	TUBE, water (Long)	1	U.R.
※	6G1-44361-20	TUBE, water (Ultra Long)	1	U.R.
4	6G1-44365-00	DAMPER, water seal	1	
5	6G1-45987-00	SPACER 1	1	
6	90201-10M14	WASHER	1	
7	90171-10M01	NUT, castle	1	
8	91490-30020	PIN, cotter	1	
9	6G1-45941-00-36	PROPELLER ASS'Y (3x8½"x8½"-N)	1	U.R.
	6G1-45943-00-36	PROPELLER ASS'Y (3x8½"x7½"-N)	1	U.R.
	6G1-45947-00-36	PROPELLER ASS'Y (3x8½"x6½"-N)	1	U.R.
		DUAL THRUST PROPELLER		
10	6G1-W4591-01-36	PROPELLER ASS'Y (3x9"x7"-N)	1	U.R.
	6G1-W4592-00-36	PROPELLER ASS'Y (3x9"x5"-N)	1	U.R.
11	6G1-45616-01	. NUT, propeller	1	
12	90201-10M15	. WASHER	1	

※ Not shown

Fig. 15 C·D·I· MAGNETO

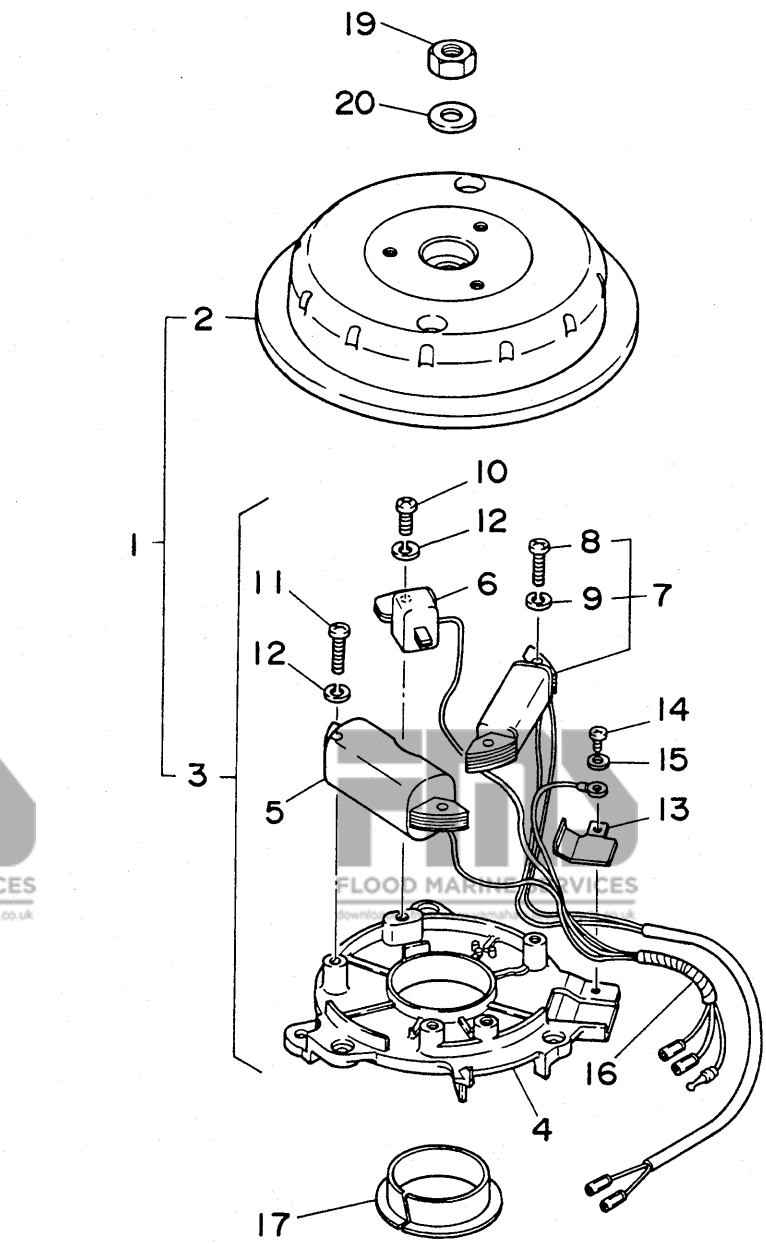


Fig.16,
Ref.No.4 to 6

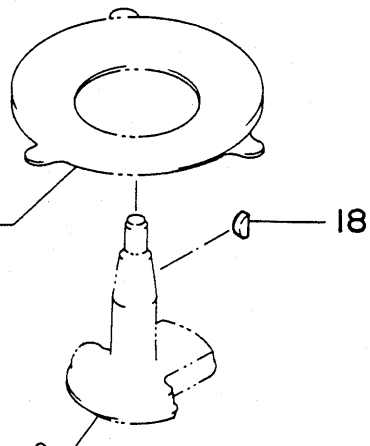


Fig.2, Ref.No.2

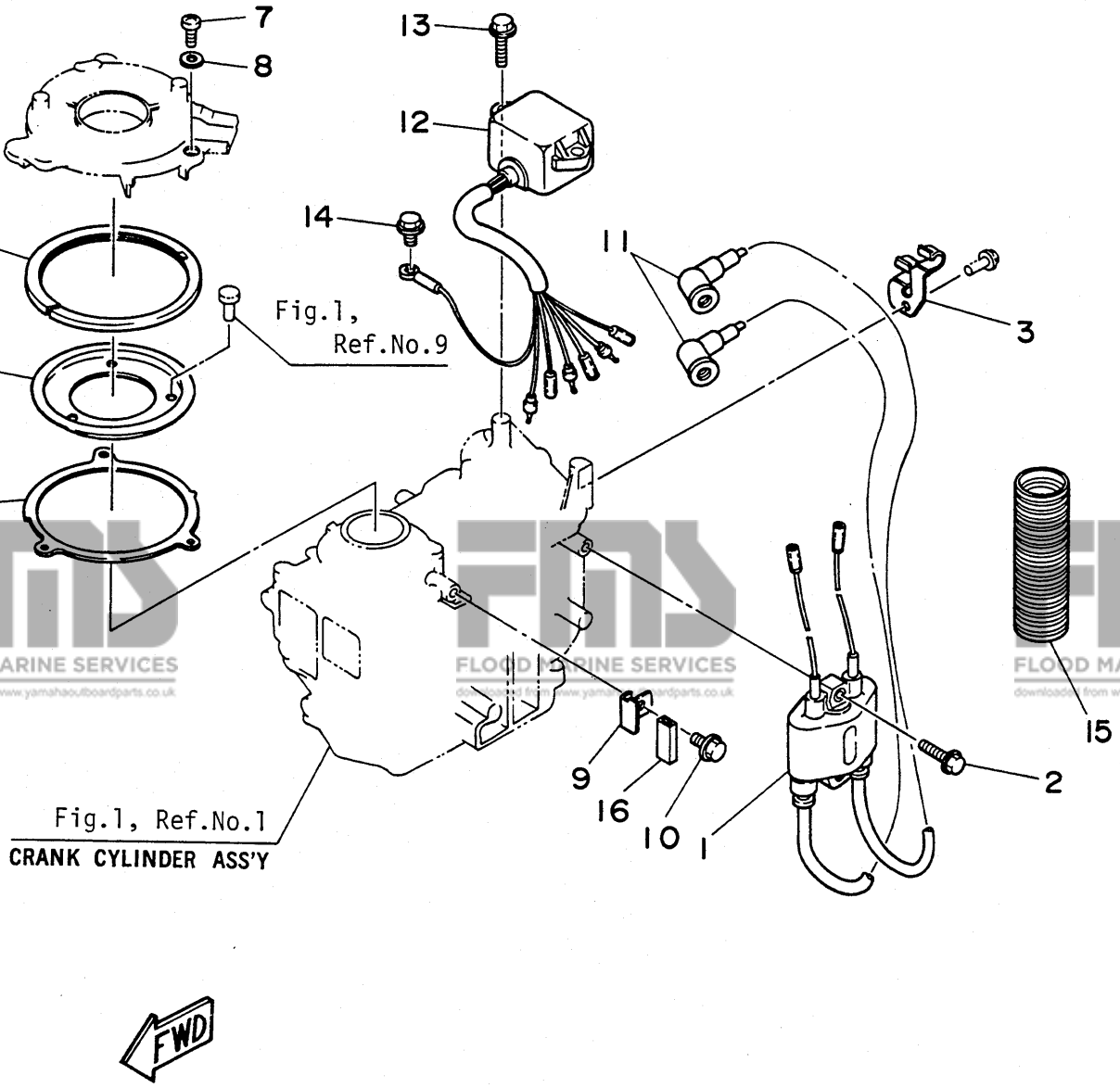
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Fig. 15 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-F0	C.D.I. MAGNETO ASS'Y	1
2	6G1-85550-70	. ROTOR ASS'Y	1
3	6G1-85560-F0	. BASE ASS'Y	1
4	6G1-85509-70	. . BASE, magneto	1
5	6E7-85520-70	. . CHARGE COIL ASS'Y	1
6	6E7-85580-70	. . PULSER COIL ASS'Y	1
7	6E7-81303-A0	. . LIGHTING COIL ASS'Y	1
8	97802-05025	. . . SCREW	2
9	92902-05100	. . . WASHER	2
10	97802-05016	. . SCREW	1
11	97802-05020	. . SCREW	2
12	92902-05100	. . WASHER	3
13	6G1-85548-70	. . CLAMP	1
14	97802-04008	. . SCREW	1
15	92903-04100	. . WASHER	1
16	6G1-85515-70	. . WIRE, lead	1
17	90386-44M42	BUSHING	1
18	90280-04006	KEY, woodruff	1
19	90170-10113	NUT	1
20	90201-10126	WASHER	1

Fig. 16 ELECTRIC PARTS



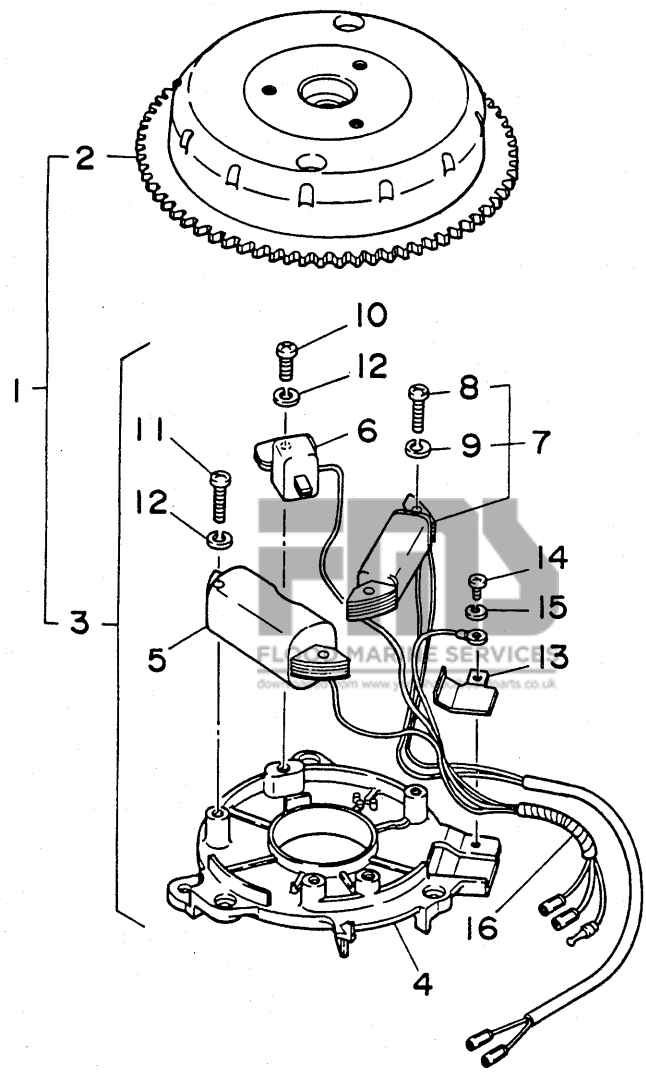
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Fig. 16 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	6G1-85570-00	IGNITION COIL ASS'Y	1
2	90105-06M24	BOLT	2
3	90465-08M17	CLAMP	1
4	6G1-41611-00	RETAINER, magneto base 1	1
5	6G1-41612-00	RETAINER, magneto base 2	1
6	695-41613-00	PLATE, base friction	1
7	97803-05010	SCREW	3
8	92903-05600	WASHER	3
9	6G1-41615-00	STOPPER, magneto base	1
10	90105-06M23	BOLT	1
11	663-82370-01	PLUG CAP ASS'Y	2 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
12	696-85540-11	C.D.I. UNIT ASS'Y	1
13	90105-06M15	BOLT	2
14	90105-06M23	BOLT	1
15	6G1-83557-00	TUBE	1
16	6G1-44194-00	CAP	1

※ Not shown

Fig. 17 C·D·I· MAGNETO (6CEM/6DEM/8CEM MODEL)

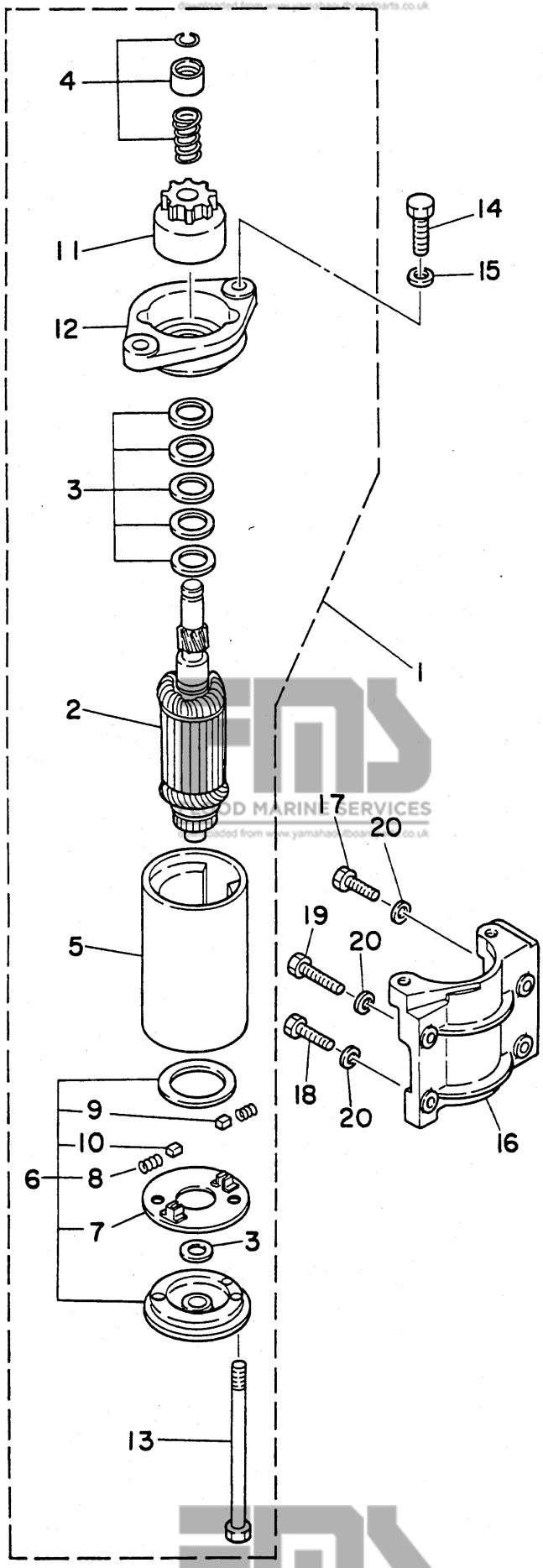


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Fig. 17 C.D.I. MAGNETO (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6G1-85500-A0	C.D.I. MAGNETO ASS'Y	1
2	6G1-85550-40	. ROTOR ASS'Y	1
3	6G1-85560-F0	. BASE ASS'Y	1
4	6G1-85509-70	. . BASE, magneto	1
5	6E7-85520-70	. . CHARGE COIL ASS'Y	1
6	6E7-85580-70	. . PULSER COIL ASS'Y	1
7	6E7-81303-A0	. . LIGHTING COIL ASS'Y	1
8	97802-05025	. . . SCREW	2
9	92902-05100	. . . WASHER	2
10	97802-05016	. . SCREW	1
11	97802-05020	. . SCREW	2
12	92903-05100	. . WASHER	3
13	6G1-85548-70	. . CLAMP	2
14	97802-04008	. . SCREW	1
15	92903-04100	. . WASHER	1
16	6G1-85515-70	. . WIRE, lead	1

Fig. 18 ELECTRIC MOTOR (6CEM/6DEM/8CEM MODEL)



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Fig. 18 ELECTRIC MOTOR (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	682-81800-11	ELECTRIC MOTOR ASS'Y	1
2	682-81850-10	. ARMATURE ASS'Y	1
3	682-81809-10	. WASHER KIT	1
4	682-81833-10	. PINION STOPPER SET	1
5	682-81810-11	. STATOR ASS'Y	1
6	682-81820-10	. REAR COVER ASS'Y	1
7	682-81840-10	. . BRUSH HOLDER ASS'Y	1
8	682-81813-10	. . SPRING, brush	2
9	682-81811-10	. . BRUSH 1 (+)	1
10	682-81812-10	. . BRUSH 2 (-)	1
11	682-81832-10	. PINION ASS'Y	1
12	682-81830-10	. FRONT COVER ASS'Y	1
13	682-81826-10	. BOLT	2
14	97313-08025	BOLT	2
15	92903-08600	WASHER	2
16	682-81822-42-94	BRACKET, electric motor	1
17	97313-06025	BOLT	1
18	97313-06020	BOLT	2
19	97313-06030	BOLT	1
20	92903-06600	WASHER	4

Fig. 19 ELECTRIC PARTS (6CEM/6DEM/8CEM MODEL)

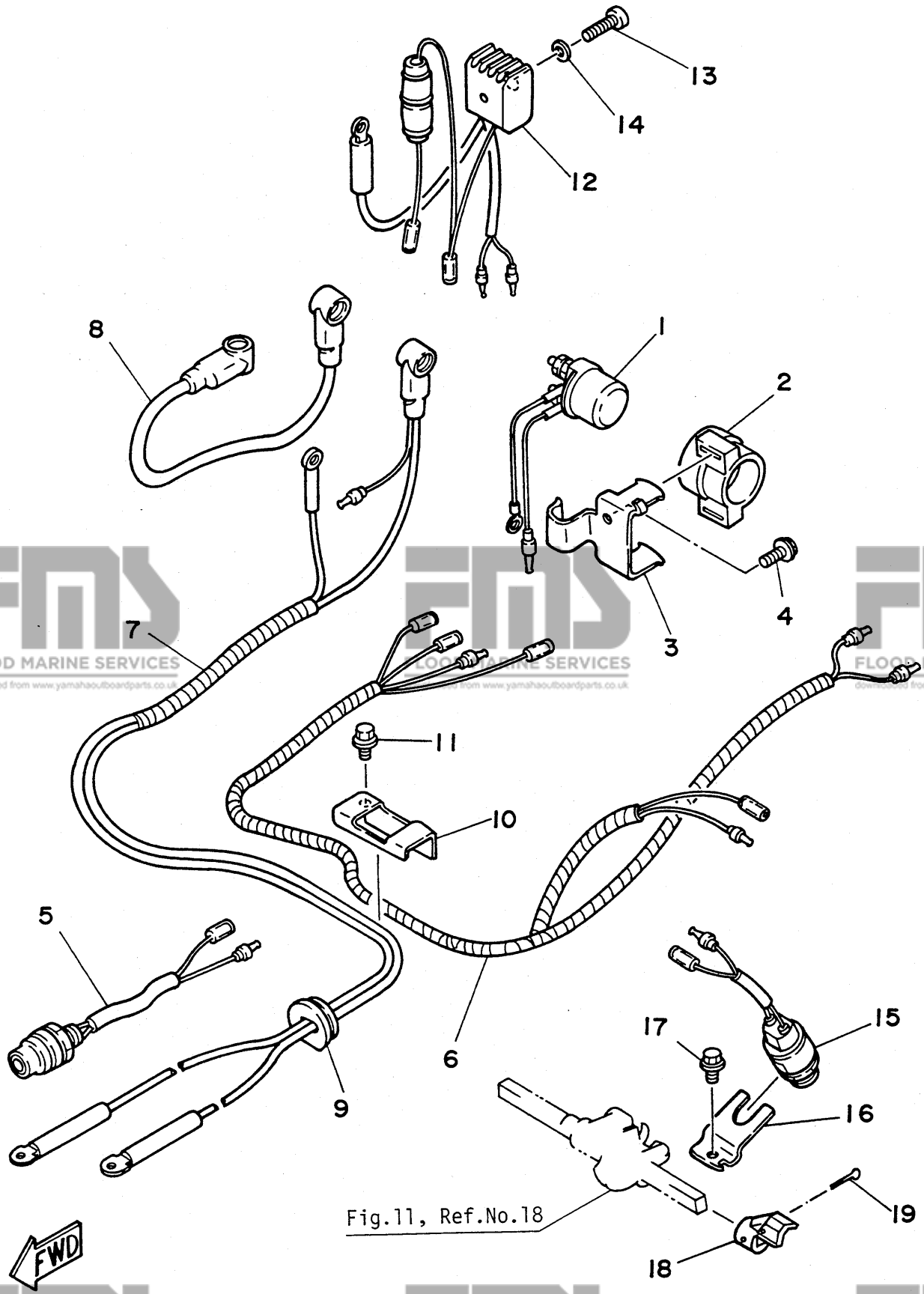


Fig.11, Ref.No.18

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Fig. 19 ELECTRIC PARTS (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6G1-81941-10	STARTER RELAY ASS'Y	1
2	6G1-81952-00	HOLDER, starter relay	1
3	6G1-81945-00	PLATE, switch fitting	1
4	90105-06M14	BOLT	1
5	689-81870-00	STARTING SWITCH ASS'Y	1
6	6G1-82590-00	WIRE HARNESS ASS'Y	1
7	6G1-82105-00	WIRE LEAD ASS'Y	1
8	6G1-82117-00	WIRE, lead	1
9	682-42724-40	GROMMET	1
10	6G1-82362-00	CLAMP	1
11	90105-06M23	BOLT	1
12	6G1-81970-60	RECTIFIER ASS'Y	1
13	97803-05025	SCREW, panhead	1
14	92903-05600	WASHER	1
15	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1
16	6G1-82554-00	STAY, neutral switch	1
17	90105-06M23	BOLT	1
18	6G1-44125-00	LEVER, shift rod 2	1
19	91490-25020	PIN, cotter	1

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Fig. 20 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0093-00	CARBURETOR REPAIR SET	1
2	679-14923-00	. SCREW, adjusting	1
3	6G1-14966-00	. CAP	1
4	6G1-14126-00	. PACKING	1
5	676-14966-00	. CAP	1
6	6G1-14984-00	. GASKET, float chamber	1
7	90159-04M00	. SCREW, with washer	1
8	6G1-14985-00	. FLOAT COMP.	1
9	6G1-14546-00	. VALVE, float	1
10	676-14186-00	. PIN, valve	1
11	688-14548-00	. PIN, arm	1
12	6G1-W0001-00	POWER HEAD GASKET KIT	1
13	6G1-14984-00	. GASKET, float chamber	1
14	6G1-13621-00	. PACKING, valve seat	1
15	6G1-13645-00	. GASKET, intake manifold	1
16	6G1-14198-00	. GASKET	1
17	93210-54M54	. O-RING	1
18	93102-20M15	. OIL SEAL	2
19	93210-42159	. O-RING	1
20	93101-11M23	. OIL SEAL	1
21	6G1-11193-00	. GASKET, head cover	1
22	6G1-41112-00	. GASKET, exhaust inner cover	2
23	6G1-45113-00	. GASKET, upper casing	1
24	6G1-41133-00	. GASKET, exhaust manifold	1
25	6G1-W0001-20	LOWER UNIT GASKET KIT	1
26	90430-08020	. GASKET	3
27	93101-11M23	. OIL SEAL	2
28	93101-15074	. OIL SEAL	2
29	93210-49046	. O-RING	1
30	6G1-44315-00	. GASKET, water pump	1
31	647-44366-00	. DAMPER, water seal	1
32	6G1-45315-00	. PACKING, lower casing	1
33	6G1-W0078-00	WATER PUMP REPAIR KIT	1
34	6G1-44315-00	. GASKET, water pump	1
35	6G1-44322-00	. INSERT, cartridge	1
36	6G1-44323-00	. OUTER PLATE, cartridge	1
37	647-44366-00	. DAMPER, water seal	1
38	6G1-44352-00	. IMPELLER	1
39	6G1-44328-00	. PLATE	2
40	97395-06045	. BOLT	4

9.9D(6E7)
15D (6E8)

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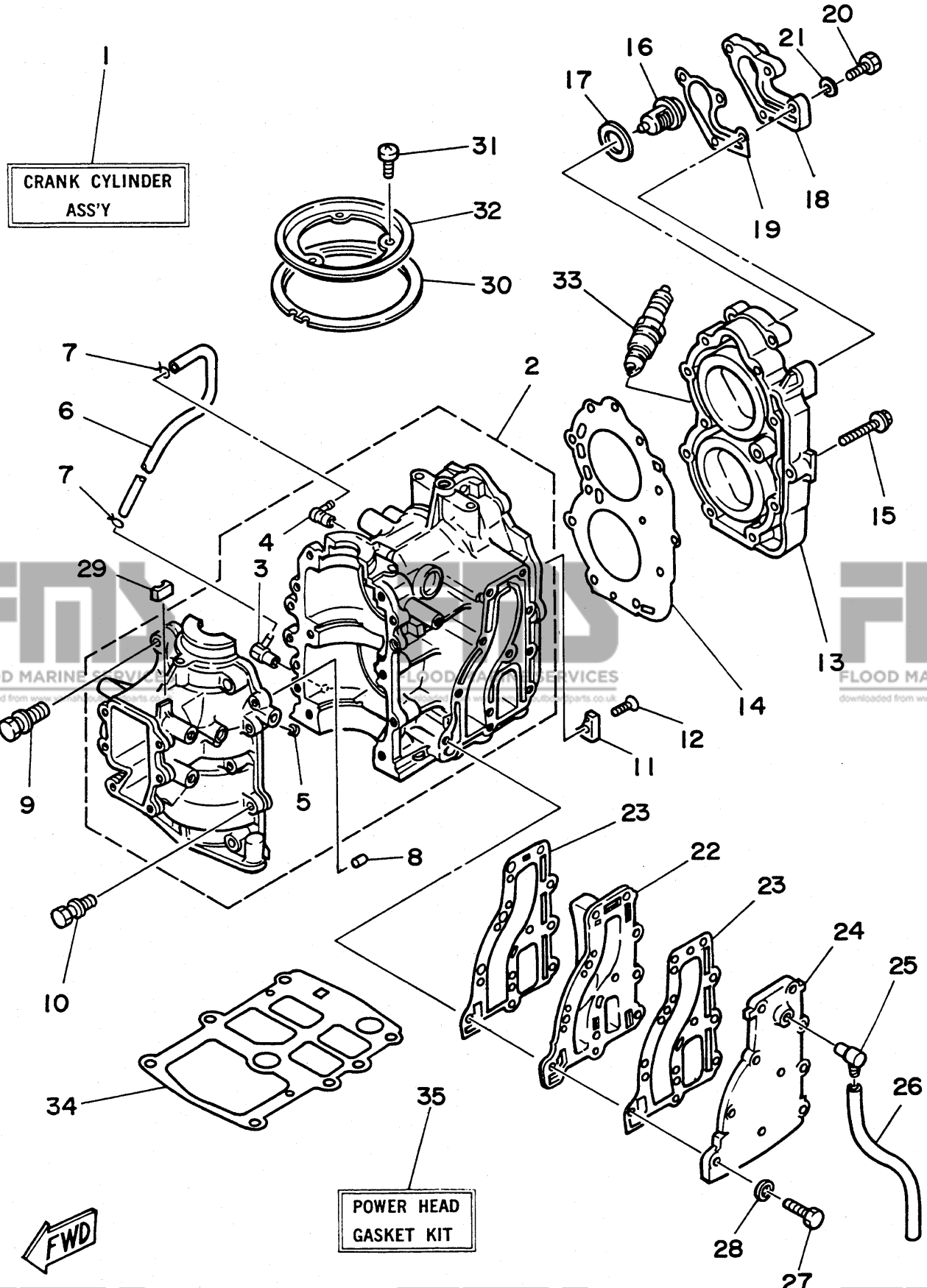
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Fig. 1 CRANKCASE & CYLINDER



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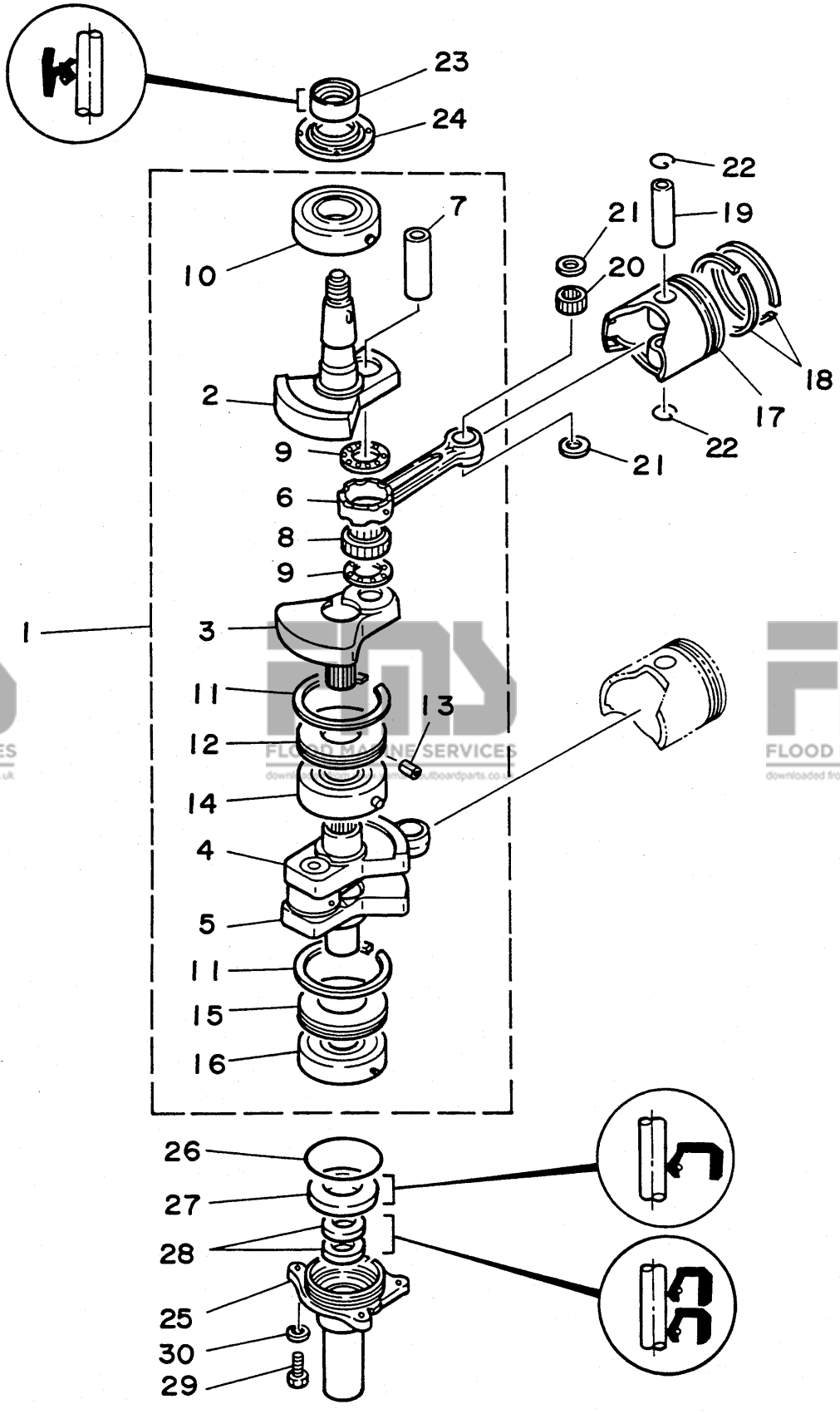
Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	6E7-W0090-00-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 33 and Fig. 2, Ref. No. 1 to 30)	1 U.R.
※	6E7-W0090-20-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 33 and Fig. 2, Ref. No. 1 to 30)	1 U.R.
2	6E7-15100-00-94	CRANKCASE ASS'Y	1
3	650-11370-00	. CHECK VALVE ASS'Y	1
4	650-14485-02	. PIPE, joint	1
5	624-11379-00	. VALVE, check	1
6	90445-07M08	HOSE	1
7	90467-06016	CLIP	2
8	93606-12019	PIN, dowel B	2
9	90119-08M17	BOLT	6
10	90119-06M13	BOLT	4
11	682-11325-00	ANODE	1
12	98780-05016	SCREW, flathead	1
13	6E7-11111-00-94	HEAD, cylinder	1
14	682-11181-01	GASKET, cylinder head	1
15	90105-07M05	BOLT	11
16	6F5-12411-01	THERMOSTAT	1
17	90201-21567	WASHER	1
18	682-12413-00-94	COVER, thermostat	1
19	682-12414-00	GASKET, cover	1
20	97313-06020	BOLT	4
21	92903-06600	WASHER	4
22	682-41111-00-9M	INNER COVER, exhaust	1
23	682-41112-00	GASKET, exhaust inner cover	2
24	682-41113-00-9M	OUTER COVER, exhaust	1
25	676-11372-00	NIPPLE, hose 1	1
26	90445-09095	HOSE	1
27	97395-06025	BOLT	10
28	92990-06600	WASHER	10
29	682-41615-00	STOPPER, magneto base	1
30	682-41612-01	RETAINER, magneto base 2	1
31	97803-06010	SCREW, panhead	3
32	682-41611-00	RETAINER, magneto base 1	1
33	94701-00217	PLUG, spark (B7HS 10) NGK	2 U.R.
※	94702-00271	PLUG, spark (BR7HS 10) NGK	2 U.R.
34	682-11351-02	GASKET, cylinder	1
■ 35	682-W0001-02	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 18 for detail service parts.

Fig. 2 CRANK & PISTON



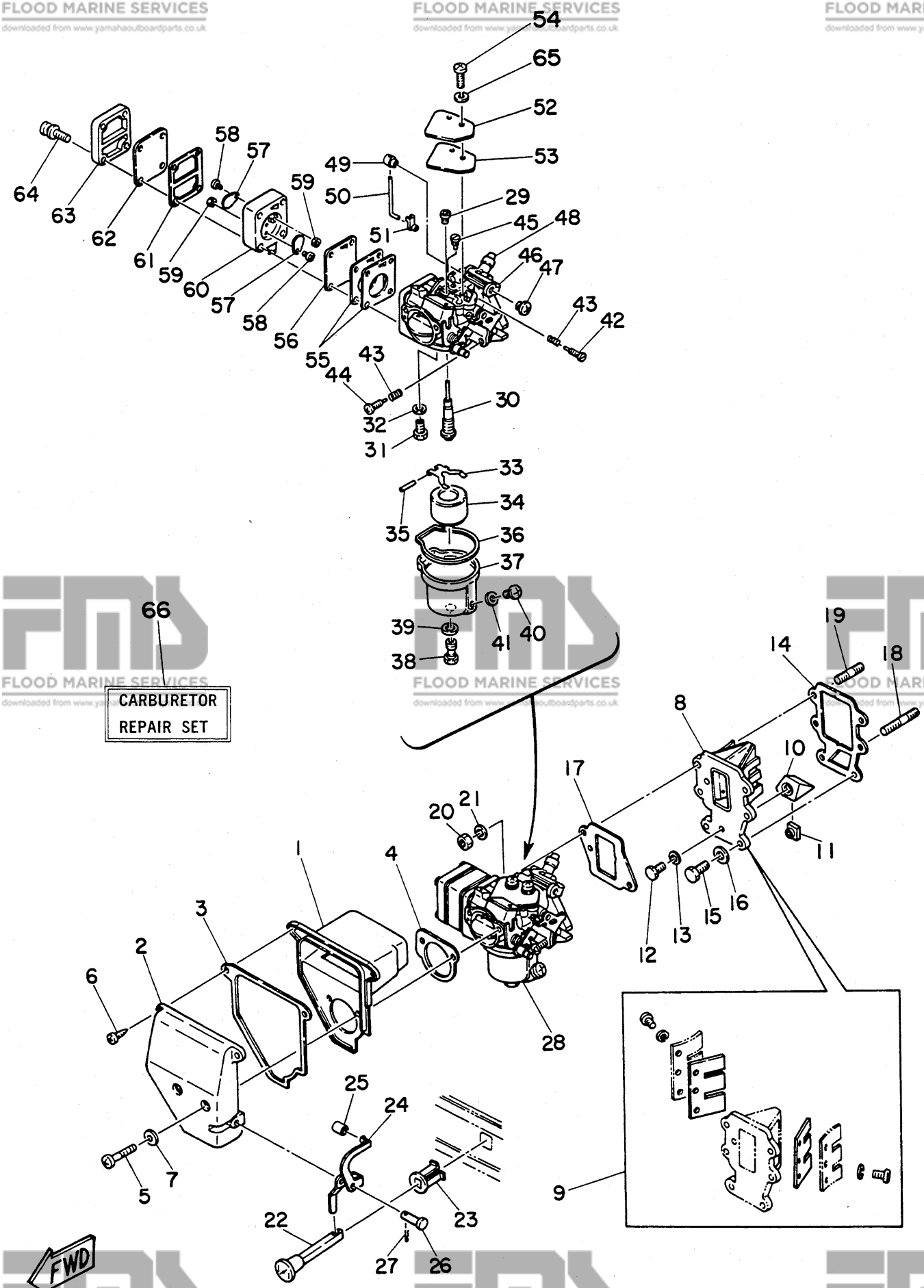
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	682-11400-00	CRANK ASS'Y	1
2	682-11412-00	. CRANK 1	1
3	682-11422-00	. CRANK 2	1
4	682-11432-00	. CRANK 3	1
5	682-11442-00	. CRANK 4	1
6	650-11651-03	. ROD, connecting	2
7	682-11681-00	. PIN, crank	2
8	93310-620V5	. BEARING, big end	2
9	90209-20159	. WASHER	4
10	93306-20514	. BEARING (B6205)	1
11	93440-57M01	. CIRCLIP	2
12	682-11515-01	. SEAL, labyrinth 1	1
13	91609-20008	. PIN, spring	1
14	93304-205U0	. BEARING (B4205)	1
15	682-11525-00	. SEAL, labyrinth 2	1
16	93306-304U0	. BEARING (B6304)	1
17	6E7-11631-00-97	PISTON (S.T.D.)	2
※	6E7-11635-00	PISTON (1st O.S.)	2 A.P.
※	6E7-11636-00	PISTON (2nd O.S.)	2 A.P.
18	682-11610-00	PISTON RING SET (S.T.D.)	2
※	682-11610-10	PISTON RING SET (1st O.S.)	2 A.P.
※	682-11610-20	PISTON RING SET (2nd O.S.)	2 A.P.
19	634-11633-00	PIN, piston	2
20	93602-14104	BEARING, small end	50
21	90201-14377	WASHER	4
22	93450-15023	CLIP, piston pin	4
23	93110-23M00	OIL SEAL	1
24	682-11445-00	SPACER	1
25	682-15359-00-9M	HOUSING, oil seal	1
26	93210-53M08	O-RING	1
27	93101-20M10	OIL SEAL	1
28	93101-13M11	OIL SEAL	2
29	97395-06016	BOLT	3
30	92990-06600	WASHER	3

※ Not shown

Fig. 3 INTAKE


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REPAIR SET
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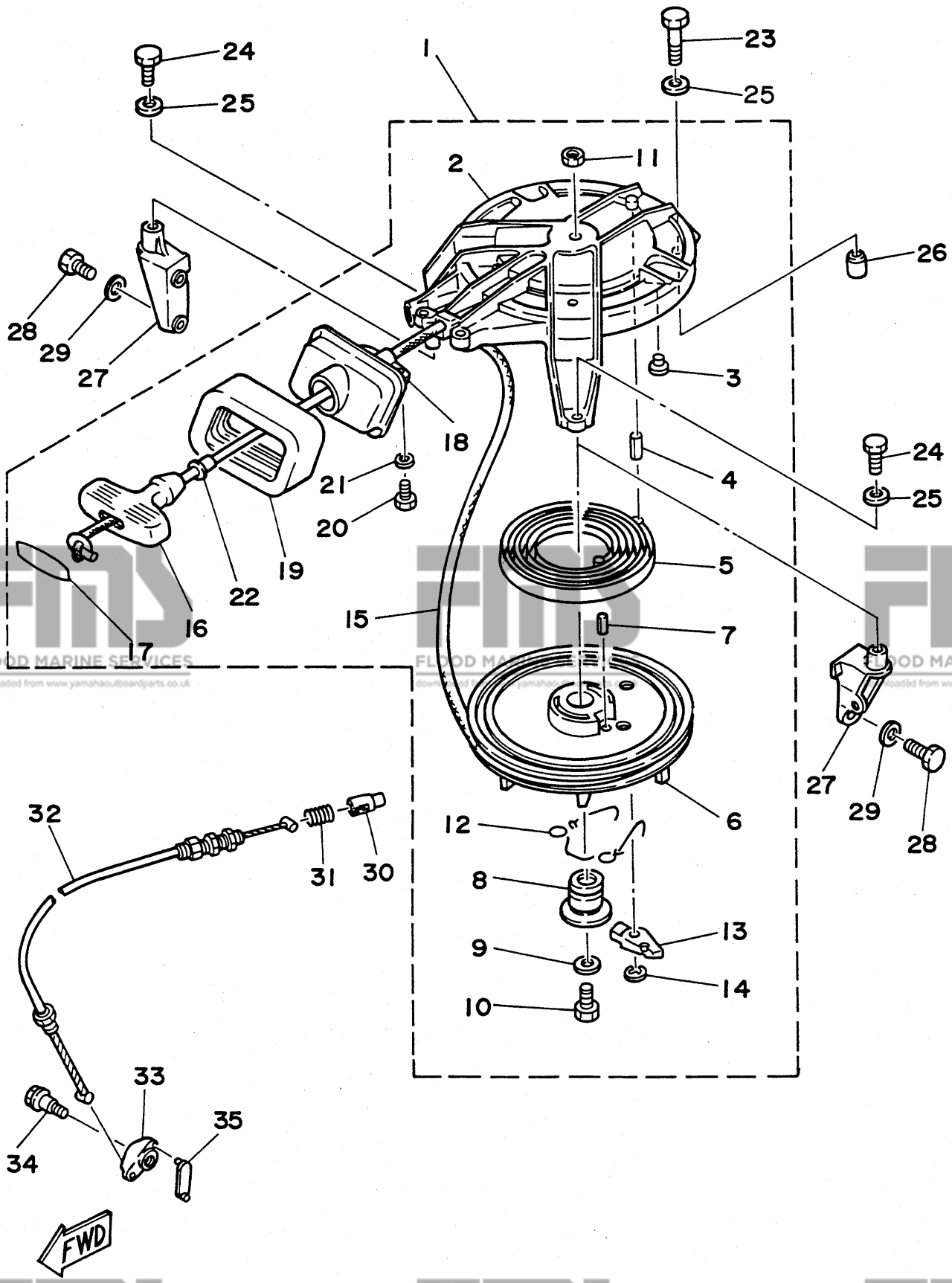
Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	
1	682-14417-02	COVER 1	1	
2	682-14418-01	COVER 2	1	
3	682-14416-00	GASKET	1	
4	682-14483-00	GASKET	1	
5	97890-05030	SCREW, panhead	2	
6	97780-50514	SCREW, panhead tapping	1	
7	92903-05600	WASHER	2	
8	6E7-13610-00	REED VALVE ASS'Y (9.9D Model)	1	U.R.
※	6E8-13610-00	REED VALVE ASS'Y (15D Model)	1	U.R.
9	682-W0004-00	. REED SET	1	
10	6E7-13625-00	SPACER, reed valve	1	
11	6E7-13588-00	NUT	1	
12	97313-06012	BOLT	1	
13	92903-06600	WASHER	1	
14	682-13621-00	PACKING, valve seat	1	
15	97313-06016	BOLT	4	
16	92903-06600	WASHER	4	
17	677-14198-00	GASKET	1	
18	90116-06M04	STUD	1	
19	90116-06130	STUD	1	
20	95303-06700	NUT	2	
21	92903-06600	WASHER	2	
22	682-41271-00	KNOB, choke	1	
23	682-41273-00	GROMMET 1	1	
24	682-41252-01	LEVER, choke	1	
25	682-41267-00	BUSHING, joint	1	
26	682-41263-00	PIN, choke lever	1	
27	90468-10005	PIN, hair	1	
28	6E7-14301-01	CARBURETOR ASS'Y (9.9D Model)	1	U.R.
※	6E8-14301-01	CARBURETOR ASS'Y (15D Model)	1	U.R.
29	6E7-14342-29	. JET, pilot (#58)(9.9D Model)	1	U.R.
※	6E7-14342-28	. JET, pilot (#56) (15D Model)	1	U.R.
30	6E7-14341-00	. NOZZLE, main (9.9D Model)	1	U.R.
※	6E8-14341-00	. NOZZLE, main (15D Model)	1	U.R.
31	677-14390-12	. VALVE SEAT ASS'Y	1	
32	367-14195-00	. WASHER, valve seat	1	
33	626-14387-00	. ARM, float	1	
34	647-14385-00	. FLOAT	1	
35	626-14386-00	. PIN, float	1	
36	677-14384-00	. GASKET, float chamber	1	
37	677-14381-00	. BODY, float chamber	1	
38	677-14343-52	. JET, main (#104)(9.9D Model)	1	U.R.
※	677-14343-68	. JET, main (#135) (15D Model)	1	U.R.
39	1J2-14398-00	. GASKET	1	
40	97803-04005	. SCREW, panhead	1	
41	655-14398-00	. GASKET	1	
42	648-14323-00	. SCREW, air adjusting	1	
43	646-14212-01	. SPRING, pilot adjusting	2	
44	664-14321-00	. SCREW, throttle	1	
45	647-14326-00	. SCREW, guide	1	
46	682-41210-00	. ACCEL. ARM ASS'Y	1	
47	677-14327-00	. SCREW	1	
48	682-41291-00	. BUSHING 1	1	
49	677-41226-00	. END, throttle lever	1	
50	682-41219-00	. ROD	1	
51	661-41262-02	. JOINT, choke lever	1	
52	6E7-14157-00	. PLATE	1	
53	6E7-14227-00	. PACKING	1	
54	98503-04008	. SCREW, panhead	2	
55	677-24434-01	. GASKET, pump 1	2	
56	677-24411-02	. DIAPHRAGM, pump	1	
57	6A0-24421-00	. VALVE, check	2	
58	90147-03M01	. SCREW, panhead	2	
59	98813-03100	. NUT	2	
60	682-24412-01	. BODY, pump	1	
61	677-24435-01	. GASKET, pump 2	1	
62	677-24471-01	. DIAPHRAGM	1	
63	677-24413-01	. COVER	1	
64	677-24444-00	. SCREW	4	
65	92903-04100	. WASHER	2	
♣ 66	677-W0093-00	CARBURETOR REPAIR SET	1	

※ Not shown

♣ See Fig. 18 for detail service parts.

Fig. 4 STARTER



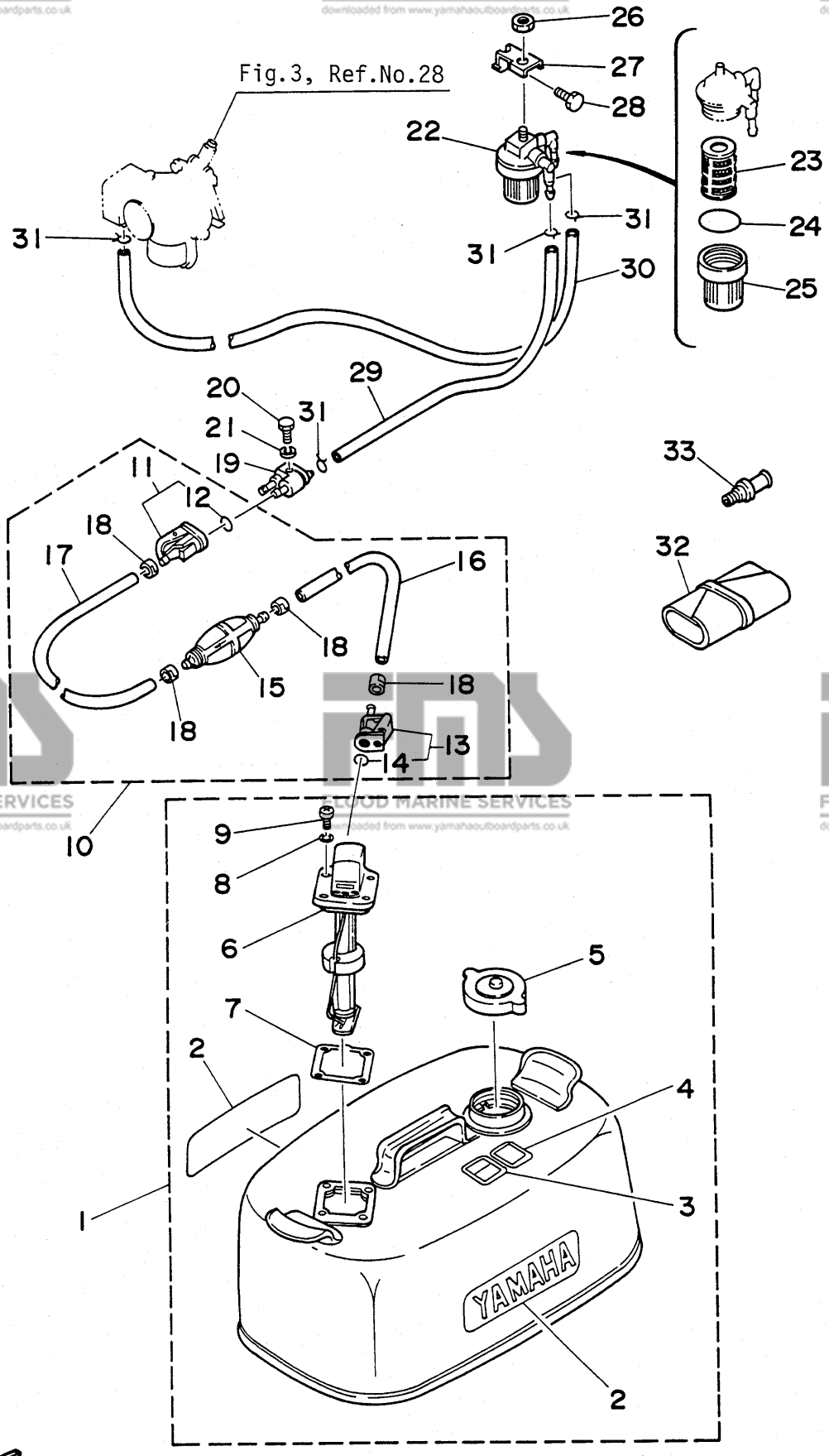
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Fig. 4 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	6E7-15710-01-94	STARTER ASS'Y	1
2	682-15711-71-94	. CASE, starter	1
3	648-15773-00	. STAY 3	1
4	91690-40016	. PIN, spring	1
5	90510-08M04	. SPRING, spiral	1
6	677-15714-00-94	. DRUM, sheave	1
7	91690-40020	. PIN, spring	1
8	677-15717-01	. SHAFT	1
9	90201-06060	. WASHER	1
10	97313-06020	. BOLT	1
11	95303-06600	. NUT	1
12	677-15705-02	. SPRING, drive pawl	1
13	677-15741-01	. PAWL, drive	1
14	93430-06M02	. CIRCLIP	1
15	✣	. WIRE (1650mm)	1
16	619-15755-01	. HANDLE, starter	1
17	689-15779-01	. COVER	1
18	6E7-15758-00-94	. GUIDE, wire	1
19	6E7-15761-00	. SEAL	1
20	97313-06016	. BOLT	2
21	92903-06600	. WASHER	2
22	689-15789-00	. DAMPER	1
23	97313-06035	BOLT	1
24	97313-06020	BOLT	2
25	92903-06600	WASHER	3
26	91830-21014	PIN, dowel A	1
27	6E7-15771-00-94	STAY	2
28	97313-06020	BOLT	4
29	92903-06600	WASHER	4
30	656-15748-00	PLUNGER, starter stop	1
31	90501-10227	SPRING, compression	1
32	682-15770-00	WIRE COMP., starter stop	1
33	682-15746-00	ARM	1
34	90109-06M04	BOLT	1
35	682-15747-00	LINK	1

✣ Cut from 50mm rolls, Parts No. 90890-44373, cutting length 1.65m.

Fig. 5 FUEL


Fig.3, Ref.No.28
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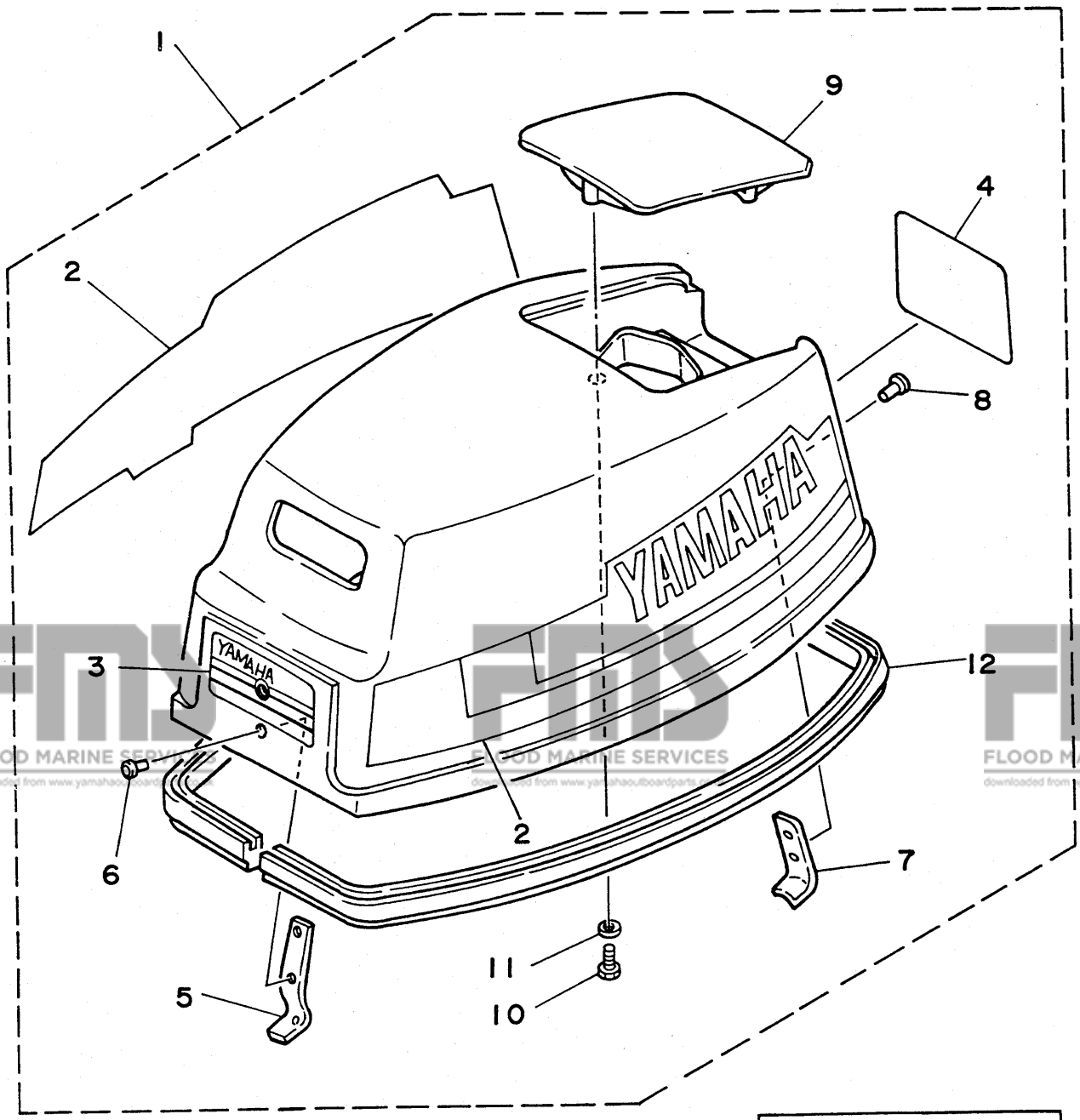
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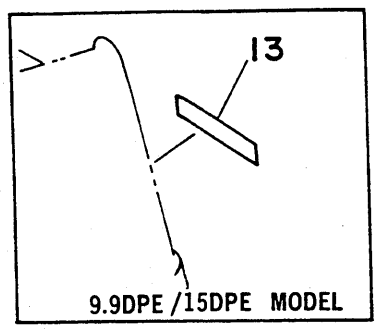
Fig. 5 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	6Y1-24610-00	. CAP ASS'Y	1
6	6Y1-24260-00	. FUEL METER COMP.	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1
8	6Y1-24329-00	. SEAL	4
9	98586-05016	. SCREW	4
10	6Y1-24306-02	FUEL PIPE ASS'Y	1
11	655-24305-01	. FUEL PIPE JOINT COMP.	1
12	93210-08287	. . O-RING	1
13	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1
14	93210-08287	. . O-RING	1
15	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
✣16	90445-11M80	. HOSE (1900mm)	1
✣17	90445-11M78	. HOSE (1000mm)	1
18	650-24351-00	. BAND, fuel pipe	4
19	6G1-24304-00	FUEL PIPE JOINT COMP.	1
20	97313-06020	BOLT	1
21	92903-06600	WASHER	1
22	655-24560-01	FILTER ASS'Y	1
23	6F5-24563-00	. ELEMENT, filter	1
24	93210-37M25	. O-RING	1
25	655-24521-01	. CUP, filter	1
26	95303-08700	NUT	1
27	682-24566-00	BRACKET, filter	1
28	97313-06010	BOLT	1
29	90445-09086	HOSE	1
30	90445-09097	HOSE	1
31	90467-08004	CLIP	4
32	6E0-28100-00	TOOL ASS'Y	1
33	6E0-28193-00-94	PLUG, water check	1

✣ Also available in 30m rolls (Parts No. 90890-56878)

Fig. 6 TOP COWLING







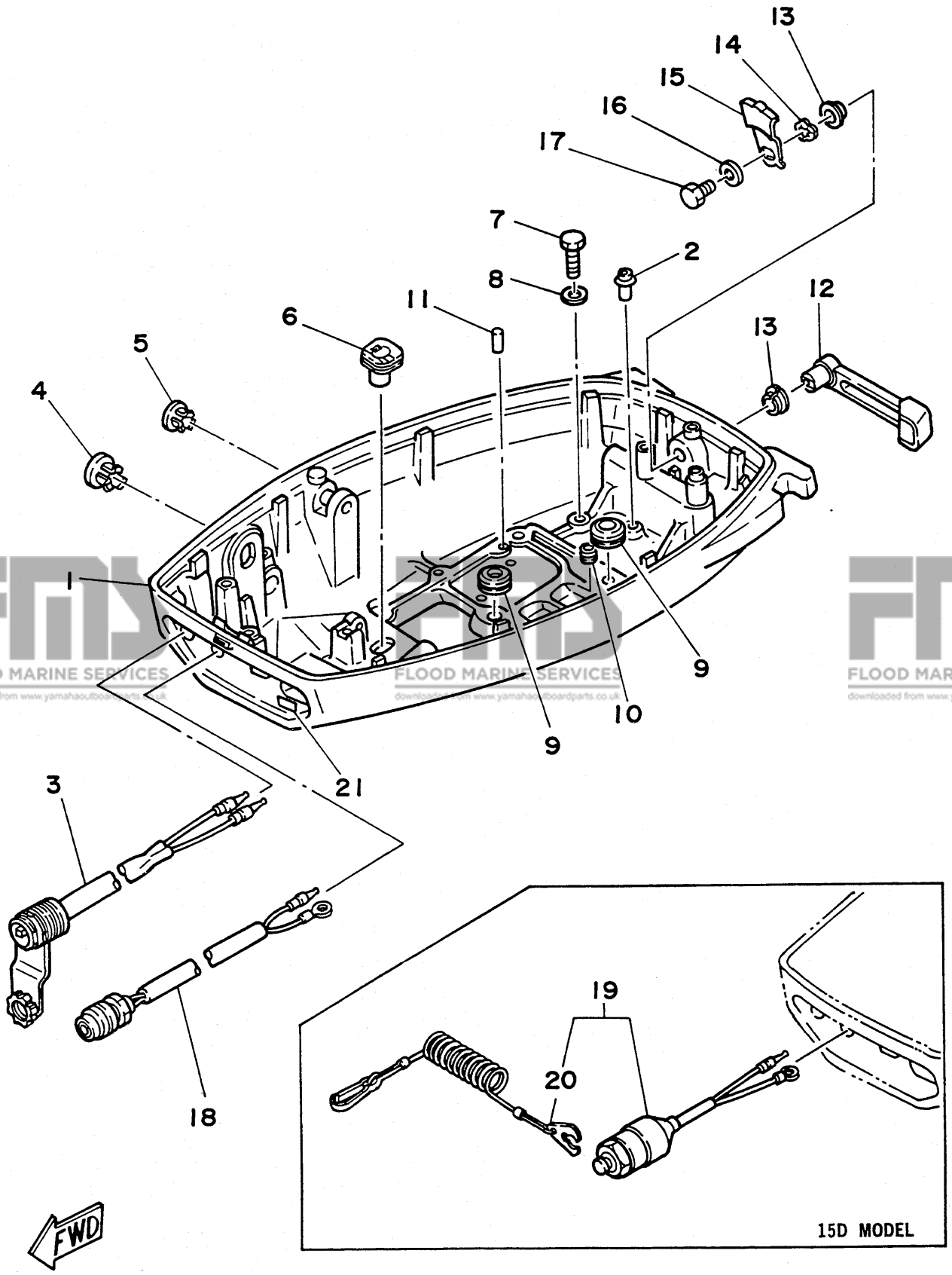
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Fig. 6 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6E7-42610-21-EJ	TOP COWLING ASS'Y (9.9D Model)	1 U.R.
※	6E8-42610-21-EJ	TOP COWLING ASS'Y (15D Model)	1 U.R.
2	6E7-W0070-20	. GRAPHIC SIDE SET	1
3	6E7-42677-01	. GRAPHIC, front	1
4	6E7-42678-20	. GRAPHIC, rear (9.9D Model)	1 U.R.
※	6E8-42678-20	. GRAPHIC, rear (15D Model)	1 U.R.
5	6E7-42651-00	. HOOK 1	1
6	90266-04M00	. RIVET	2
7	6E7-42652-00	. HOOK 2	1
8	90266-04004	. RIVET	2
9	6E7-42613-00-EJ	. MOLDING, air duct	1
10	97313-06016	. BOLT	3
11	92903-06600	. WASHER	3
12	682-42615-00	. SEAL	1
13	6G1-42683-00	MARK, cowling 3 (9.9DPE/15DPE Model)	1

※ Not shown

Fig. 7 BOTTOM COWLING



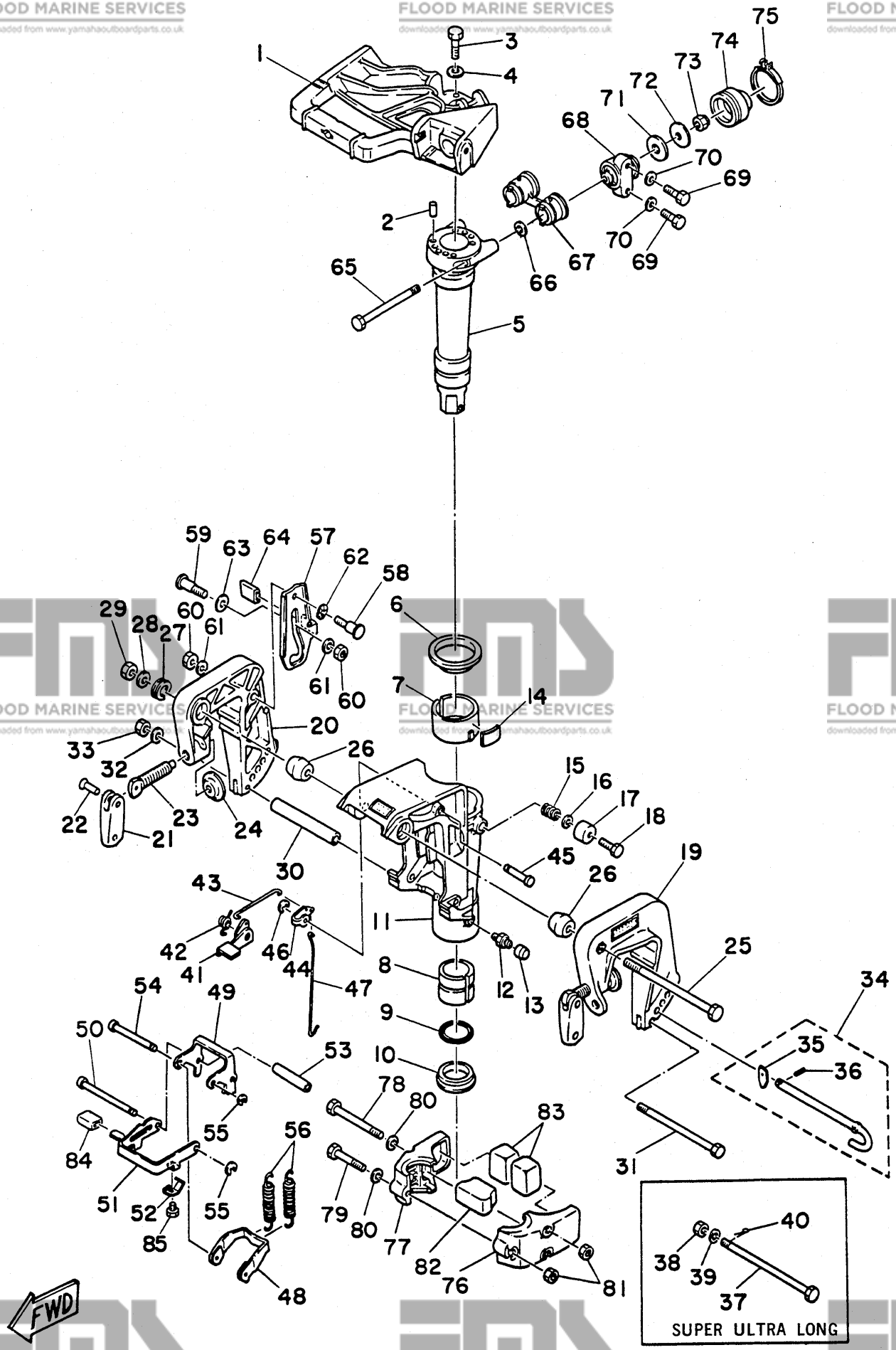
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Fig. 7 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	682-42711-02-EJ	COWLING, bottom	1
2	650-24378-00	PIPE, joint	1
3	682-84381-00	2P CONCENT 1	1
4	682-42725-01	GROMMET 2	1
5	682-42726-00	GROMMET 3	1
6	682-42727-00	GROMMET 4	1
7	97313-06020	BOLT	2
8	92903-06600	WASHER	2
9	682-44367-00	DAMPER, water seal 3	2
10	682-44366-00	DAMPER, water seal 2	1
11	93606-12019	PIN, dowel B	2
12	682-42815-00-EJ	LEVER, clamp 1	1
13	90386-12069	BUSHING	2
14	90206-12052	WASHER, wave	1
15	6E7-42816-00	LEVER, clamp 2	1
16	90201-06068	WASHER	1
17	97313-06010	BOLT	1
18	6A0-82550-01	STOP SWITCH ASS'Y (9.9D Model)	1
19	6E9-82575-00	KILL SWITCH ASS'Y (15D Model)	1
20	682-82556-00	. STOPPER ASS'Y	1
21	6A1-42792-01	MARK 3	1

Fig. 8 BRACKET



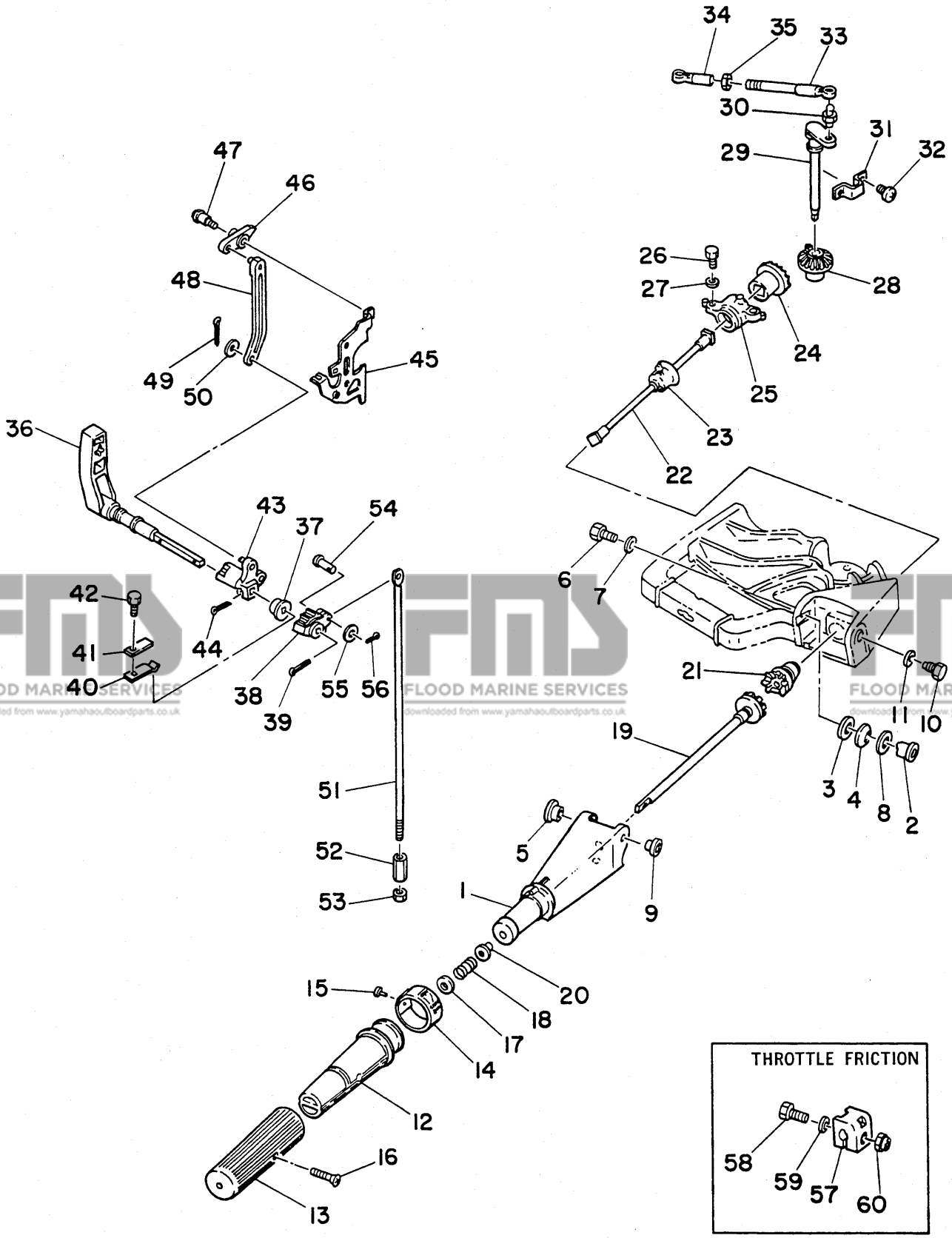
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Fig. 8 BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	682-42511-00-EJ	BRACKET, steering	1
2	93606-12019	PIN, dowel B	2
3	97395-06025	BOLT	3
4	92990-06600	WASHER	3
5	682-42521-00-EJ	SHAFT, steering pivot	1
6	90209-52M01	WASHER	1
7	682-42537-00	BUSHING, pivot shaft	1
8	90386-40M09	BUSHING	1
9	93210-40M10	O-RING	1
10	90386-40M08	BUSHING	1
11	682-43311-02-EJ	BRACKET, swivel	1
12	93700-06004	NIPPLE, grease	1
13	663-45119-00	CAP, grease nipple	1
14	648-42528-00	PIECE, friction	1
15	90501-18M00	SPRING, compression	1
16	92990-08600	WASHER	1
17	676-43373-00	DAMPER, seal	1
18	97375-08025	BOLT	1
19	682-43111-00-EJ	BRACKET, clamp 1	1
20	682-43112-01-EJ	BRACKET, clamp 2	1
21	616-43118-00-EJ	HANDLE, transom clamp	2
22	90243-04001	PIN	2
23	90149-14030	SCREW, transom clamp	2
24	648-43114-01	PAD, transom clamp	2
25	90101-10M57	BOLT	1
26	626-43136-00	PIECE, friction	2
27	90504-59006	SPRING, compression	1
28	92990-10600	WASHER	1
29	95380-10700	NUT	1
30	90387-06M28	COLLAR	1
31	90101-06M29	BOLT	1
32	92990-06600	WASHER	1
33	95380-06700	NUT	1
34	682-43160-01	TILT ROD ASS'Y (Short, Long)	1
35	656-43165-01	. STOPPER PLATE	1
36	91690-30008	. PIN, spring	1
37	90102-08M01	BOLT (Super Ultra Long)	1
38	90171-08M00	NUT (Super Ultra Long)	1
39	92990-08600	WASHER (Super Ultra Long)	1
40	91490-20015	PIN, cotter (Super Ultra Long)	1
41	682-43631-00	LEVER, tilt 1	1
42	90508-12M03	SPRING, torsion	1
43	682-43616-00	ROD, tilt lock 1	1
44	682-43641-00	LEVER, tilt 2	1
45	90249-06117	PIN	1
46	93430-05027	CIRCLIP	1
47	682-43617-00	ROD, tilt lock 2	1
48	682-43614-00	PLATE, tilt lock 1	1
49	682-43615-01	PLATE, tilt lock 2	1
50	682-43659-00	SHAFT, reverse lock	1
51	682-43681-01	LEVER, shallow water drive	1
52	682-43643-00	SPRING	1
53	90387-06M10	COLLAR	1
54	682-43611-00	SHAFT, tilt lock	1
55	93430-05027	CIRCLIP	2
56	90506-26M01	SPRING	2 U.R.
※	90506-26M07	SPRING (For Dual Thrust Prop.)	2 U.R.
57	682-43181-02	LEVER, tilt stop	1
58	90109-06M05	BOLT	1
59	90109-06M03	BOLT	1
60	95380-06700	NUT	2
61	92990-06600	WASHER	2
62	90206-10M04	WASHER	1
63	682-43339-01	WASHER	1
64	682-43318-01	COVER	1
65	90101-08M30	BOLT	2
66	90201-08M12	WASHER	2
67	682-44521-01	SEAL 1	1
68	682-44514-00-94	MOUNT DAMPER, upper side (Short, Long)	2 U.R.
※	682-44514-30-94	MOUNT DAMPER, upper side (Super Ultra Long)	2 U.R.
69	97395-06025	BOLT	4
70	92990-06600	WASHER	4
71	90202-13M02	WASHER	2
72	90201-08M13	WASHER	2
73	90185-08M00	NUT, self-locking	2
74	682-44522-00	SEAL 2	2
75	90460-42M01	CLAMP, hose	2
76	682-44551-01-EJ	HOUSING, lower mount 1	1
77	682-44552-01-EJ	HOUSING, lower mount 2	1
78	97395-08085	BOLT	2
79	97395-08055	BOLT	1
80	92990-08600	WASHER	3
81	95380-08700	NUT	3
82	682-44557-00	MOUNT DAMPER, lower front	1
83	682-44555-00	MOUNT DAMPER, lower side (Short, Long)	2 U.R.
※	682-44555-30	MOUNT DAMPER, lower side (Super Ultra Long)	2 U.R.
84	682-43318-01	COVER	1
85	97395-06008	BOLT	1

※ Not shown

Fig. 9 CONTROL

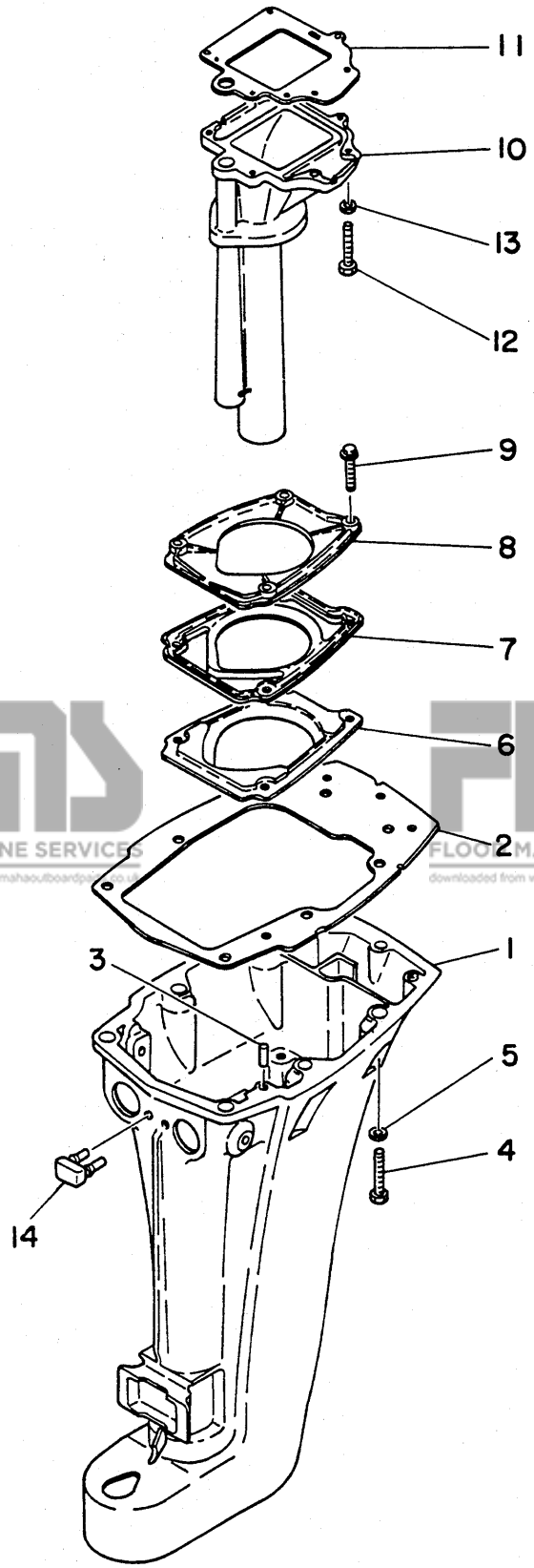


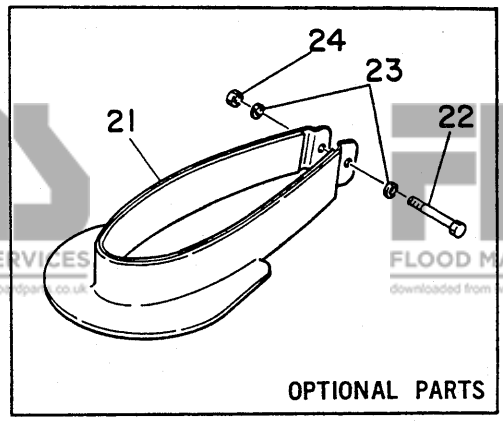
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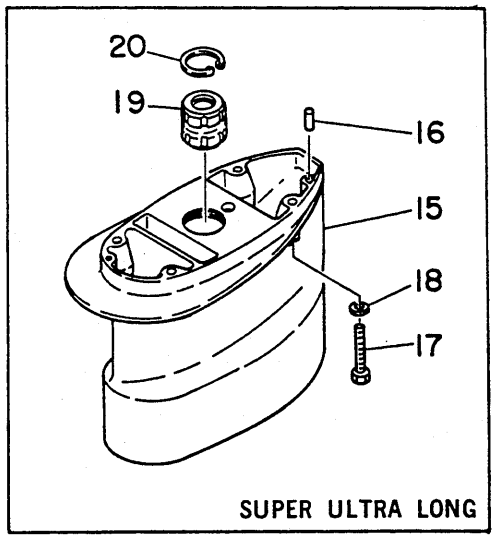
Fig. 9 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	682-42111-00-EJ	HANDLE, steering	1
2	682-42123-01	BOLT, handle joint	1
3	90202-12031	WASHER	1
4	90206-12M06	WASHER	1
5	90386-12M07	BUSHING	1
6	97315-06025	BOLT	1
7	92990-06600	WASHER	1
8	90201-12181	WASHER	1
9	90386-06M06	BUSHING	1
10	90109-08M01	BOLT	1
11	92990-08600	WASHER	1
12	664-42119-00	GRIP, steering handle	1
13	6G1-42177-00	HANDLE	1
14	6E8-42137-00	INDICATOR, throttle	1
15	90269-02001	RIVET	1
16	98680-05025	SCREW, ovalhead	1
17	92903-10600	WASHER	1
18	90501-23215	SPRING, compression	1
19	682-42141-01-94	GEAR, knee 1	1
20	90386-08032	BUSHING	1
21	682-42142-01	GEAR, knee 2	1
22	682-42116-00	SHAFT, steering handle 2	1
23	682-42716-00	SEAL	1
24	682-42151-01	PINION (16T)	1
25	682-42171-01	BUSHING	1
26	97313-06016	BOLT	2
27	92903-06200	WASHER	2
28	682-42152-01	GEAR (16T)	1
29	682-41631-00-94	LEVER, magneto control 1	1
30	663-85518-00	JOINT, ball	1
31	682-41661-00	BRACKET	1
32	97803-06010	SCREW, panhead	2
33	682-41238-00	JOINT, link 1	1
34	682-41237-00	JOINT, link	1
35	95303-05700	NUT	1
36	682-44111-01-94	HANDLE, gear shift	1
37	682-44132-00	BUSHING	1
38	682-44121-00	LEVER, shift rod 1	1
39	91490-25020	PIN, cotter	1
40	682-44116-00	SPRING	1
41	682-44117-00	BRACKET 1	1
42	97313-06012	BOLT	1
43	682-44125-01	LEVER, shift rod 2	1
44	91490-25020	PIN, cotter	1
45	682-44118-01	BRACKET 2	1
46	682-41666-00	STOPPER, magneto control lever	1
47	90109-06M04	BOLT	1
48	682-44124-00	LINK	1
49	91490-20010	PIN, cotter	1
50	92903-05600	WASHER	1
51	682-44143-00	ROD, shift 1	1
52	95380-06700	NUT	1
53	90170-06015	NUT	1
54	91790-05020	PIN, clevis	1
55	92990-05600	WASHER	1
56	91490-16010	PIN, cotter	1
		THROTTLE FRICTION	
57	656-42126-01	PIECE, friction	1
58	97395-06020	BOLT	1
59	92990-06600	WASHER	1
60	90185-06062	NUT, self-locking	1

Fig. 10 UPPER CASING







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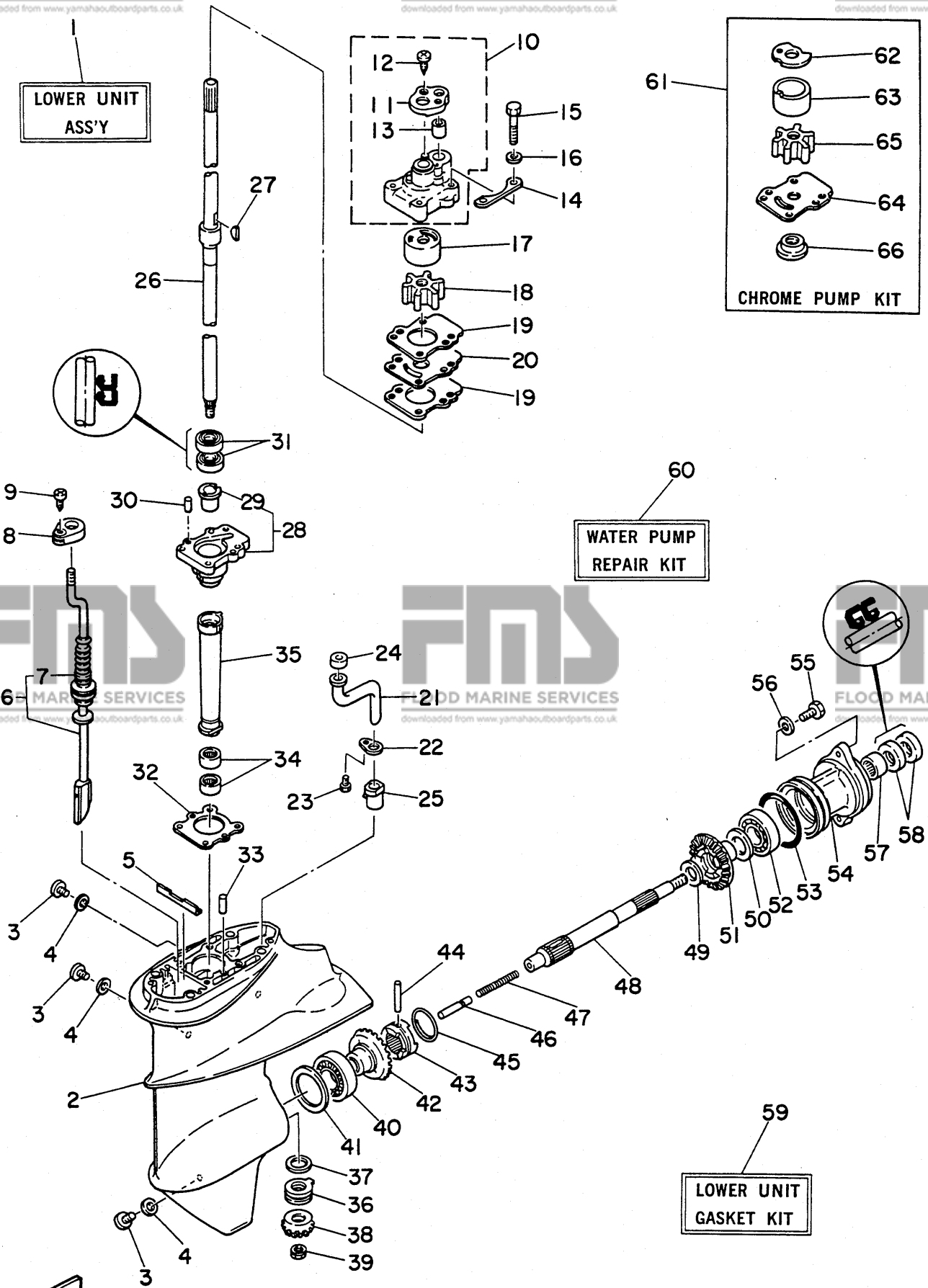
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Fig. 10 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	682-45111-02-EJ	CASING, upper (Short)	1 U.R.
※	682-45111-12-EJ	CASING, upper (Long, Super Ultra Long)	1 U.R.
2	682-45113-02	GASKET, upper casing	1
3	93606-12019	PIN, dowel B	2
4	97395-08040	BOLT	6
5	92990-08600	WASHER	6
6	682-45126-00-9M	PLATE, seal damper	1
7	682-45127-00	SEAL	1
8	682-41116-00-9M	PROTECTOR	1
9	90105-06M01	BOLT	4
10	682-41131-01-9M	MANIFOLD, exhaust	1
11	682-41133-00	GASKET, exhaust manifold	1
12	97395-06020	BOLT	6
13	92990-06600	WASHER	6
14	682-44532-00	STOPPER	1
		SUPER ULTRA LONG	
15	682-45211-30-EJ	EXTENSION	1
16	93606-12019	PIN, dowel B	2
17	97375-08035	BOLT	4
18	92990-08600	WASHER	4
19	90380-13M02	BUSHING	1
20	93420-30042	CIRCLIP	1
		OPTIONAL PARTS (Long Transom)	
21	682-45158-00-EJ	PLATE, splash	1 A.P.
22	97395-06040	BOLT	1 A.P.
23	92990-06600	WASHER	2 A.P.
24	95380-06700	NUT	1 A.P.

※ Not shown

Fig. 11 LOWER & DRIVE 1



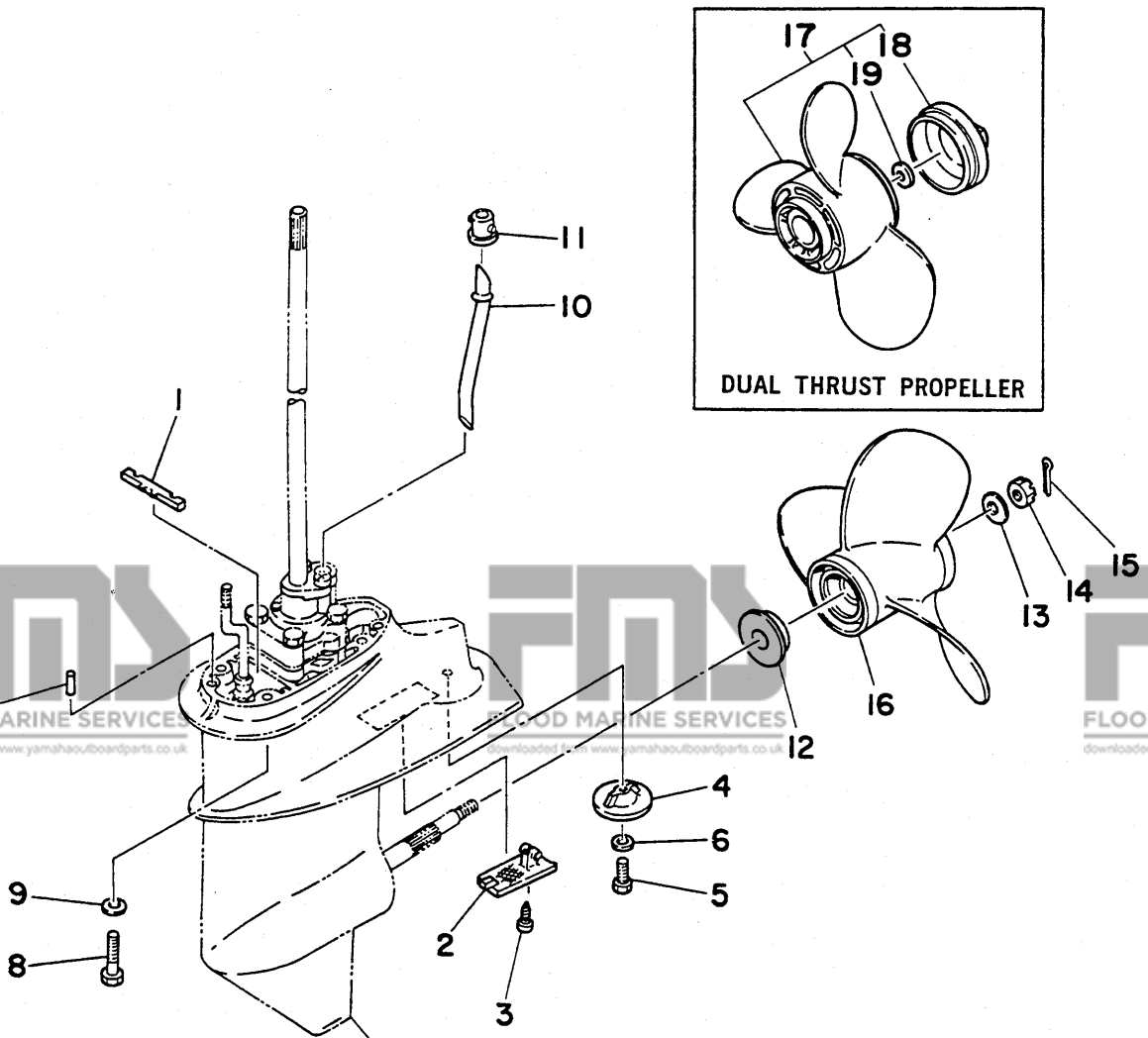
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Fig. 11 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6E7-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 58)	1 U.R.
※	6E7-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 58)	1 U.R.
2	6E7-45311-00-EJ	CASING, lower	1
3	90340-08014	PLUG, straight screw	3
4	90430-08020	GASKET	3
5	682-45376-01	GUIDE, seal damper	1
6	682-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
※	682-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
※	682-44150-30	SHIFT CAM ASS'Y (Super Ultra Long)	1 U.R.
7	682-44147-00	. BOOT, shift rod	1
8	682-44176-00	BRACKET	1
9	97780-50510	SCREW, panhead tapping	1
10	682-44300-01	HOUSING WATER PUMP ASS'Y	1
11	682-44312-00	. COVER, water pump housing	1
12	97780-40112	. SCREW, panhead tapping	2
13	682-44365-00	. DAMPER, water seal 1	1
14	682-44328-00	PLATE	2
15	97395-06040	BOLT	4
16	92990-06200	WASHER	4
17	682-44322-00	INSERT, cartridge	1
18	682-44352-00	IMPELLER	1
19	682-44315-00	GASKET, water pump	2
20	682-44323-00	OUTER PLATE, cartridge	1
21	683-44362-01	TUBE, water 2	1
22	683-44373-00	SET PLATE, water tube	1
23	97395-06010	BOLT	1
24	683-44365-01	DAMPER, water seal	1
25	6E7-44366-00	WATER SEAL 2	1
26	6E7-45501-00	DRIVE SHAFT COMP. (Short)	1 U.R.
※	6E7-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.
※	6E7-45501-30	DRIVE SHAFT COMP. (Super Ultra Long)	1 U.R.
27	90280-03024	KEY, woodruff	1
28	6E7-45331-00-9M	HOUSING, bearing	1
29	626-45316-09	. BUSHING	1
30	93606-12019	PIN, dowel B	2
31	93101-20048	OIL SEAL	2
32	683-45315-00	PACKING, lower casing	1
33	93604-08062	PIN, dowel B	1
34	93315-314V0	BEARING, needle	2
35	6E7-45536-00	SLEEVE, drive shaft	1
36	93341-214U1	BEARING, thrust needle	1
37	6E7-45587-00-05	SHIM (0.05mm)	1 U.R.
	6E7-45587-00-08	SHIM (0.08mm)	1 U.R.
	6E7-45587-00-12	SHIM (0.12mm)	1 U.R.
	6E7-45587-00-30	SHIM (0.30mm)	1 U.R.
	6E7-45587-00-50	SHIM (0.50mm)	1 U.R.
38	6E7-45551-00	PINION (13T)	1
39	90179-08M06	NUT	1
40	93332-00005	BEARING, taper roller	1
41	664-45567-00-05	SHIM (0.05mm)	1 U.R.
	664-45567-00-08	SHIM (0.08mm)	1 U.R.
	664-45567-00-12	SHIM (0.12mm)	1 U.R.
	664-45567-00-30	SHIM (0.30mm)	1 U.R.
	664-45567-00-50	SHIM (0.50mm)	1 U.R.
42	6E7-45560-00	GEAR 1 ASS'Y (27T)	1
43	682-45631-00	CLUTCH, dog	1
44	90250-05010	PIN, straight	1
45	648-45633-00	RING, cross pin	1
46	650-45635-00	PLUNGER, shift	1
47	90501-14M06	SPRING, compression	1
48	683-45611-00	SHAFT, propeller	1
49	90201-17682	WASHER	1
50	626-45577-00-01	SHIM (0.1mm)	1 U.R.
	626-45577-00-03	SHIM (0.3mm)	1 U.R.
	626-45577-00-05	SHIM (0.5mm)	1 U.R.
51	6E7-45571-00	GEAR 2 (27T)	1
52	93306-00501	BEARING (B6005)	1
53	93210-57M09	O-RING	1
54	683-45361-00-EJ	CAP, lower casing	1
55	97395-06020	BOLT	2
56	92990-06600	WASHER	2
57	93315-317U2	BEARING, needle	1
58	93101-17054	OIL SEAL	2
▲ 59	683-W0001-21	LOWER UNIT GASKET KIT	1
★ 60	682-W0078-00	WATER PUMP REPAIR KIT	1
		CHROME PUMP KIT	
61	682-W0078-0A	CHROME PUMP KIT	1
62	682-44321-40	. INNER PLATE, cartridge	1
63	682-44322-40	. INSERT, cartridge	1
64	682-44323-40	. OUTER PLATE, cartridge	1
65	682-44352-40	. IMPELLER	1
66	682-45344-00	. COVER, oil seal	1

※ Not shown
▲ ★ See Fig. 18 for detail service parts.

Fig. 12 LOWER & DRIVE 2



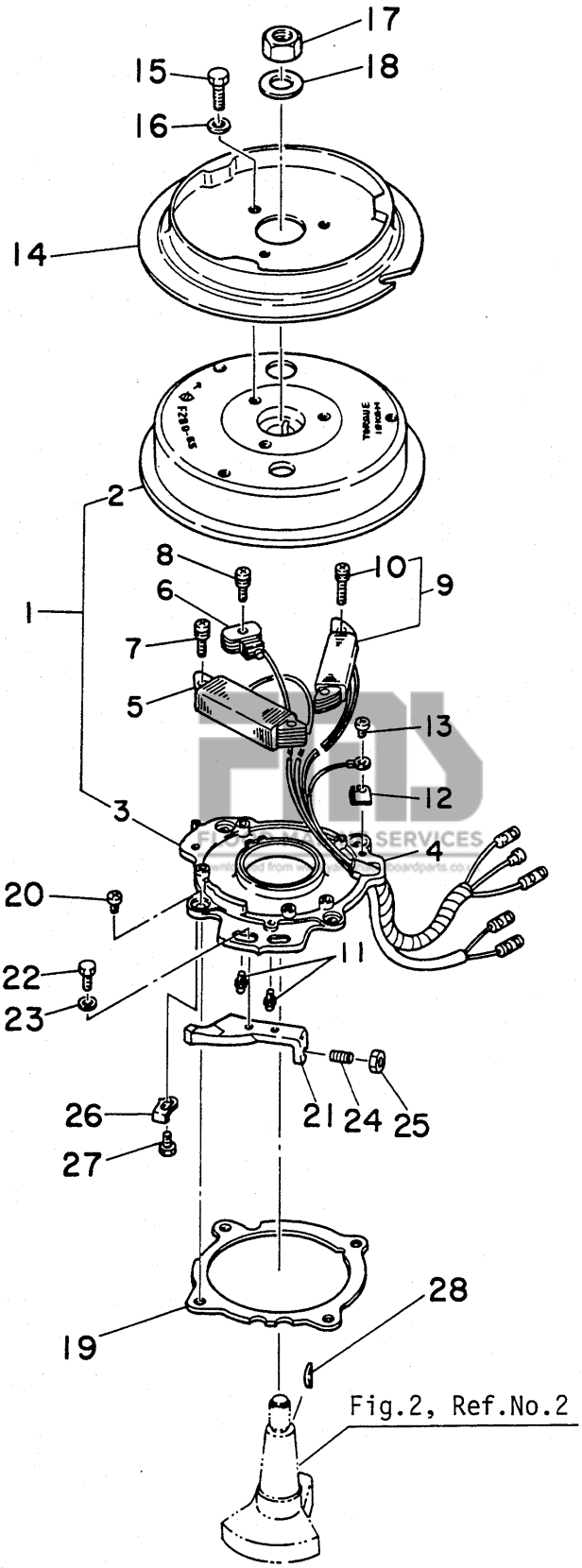
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Fig. 12 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	
1	682-45375-01	DAMPER, seal 2	1	
2	683-45214-01	COVER, water inlet 1	1	
3	97780-50525	SCREW, panhead tapping	1	
4	683-45251-00	ANODE	1	
5	97395-06016	BOLT	1	
6	92990-06600	WASHER	1	
7	93606-12019	PIN, dowel B	2	
8	97375-08035	BOLT	4	
9	92990-08600	WASHER	4	
10	682-44361-00	TUBE, water (Short)	1	U.R.
※	682-44361-10	TUBE, water (Long)	1	U.R.
※	682-44361-30	TUBE, water (Super Ultra Long)	1	U.R.
11	626-44365-01	DAMPER, water seal 1	1	
12	683-45987-01	SPACER 1	1	
13	90201-10M14	WASHER	1	
14	90171-10M01	NUT, castle	1	
15	91490-30020	PIN, cotter	1	
		PROPELLER ASS'Y		
16	683-45941-00-36	PROPELLER ASS'Y 1(3x9¼"x12"-J)	1	U.R.
	683-45943-00-36	PROPELLER ASS'Y 2(3x9¼"x10½"-J)	1	U.R.
	683-45945-00-36	PROPELLER ASS'Y 3(3x9¼"x9"-J)	1	U.R.
	683-45947-00-36	PROPELLER ASS'Y 4(3x9¼"x8"-J)	1	U.R.
	683-45949-00-36	PROPELLER ASS'Y 5(3x9¼"x6½"-J)	1	U.R.
	683-45952-00-36	PROPELLER ASS'Y 6(3x9¼"x9¾"-J)	1	U.R.
		DUAL THRUST PROPELLER		
17	683-W4591-01-36	PROPELLER ASS'Y (3x9¾"x8"-J)	1	U.R.
	683-W4592-01-36	PROPELLER ASS'Y (3x9¾"x6½"-J)	1	U.R.
18	6E7-45616-00	. NUT, propeller	1	
19	90201-10M15	. WASHER	1	

※ Not shown

Fig. 13 C·D·I· MAGNETO

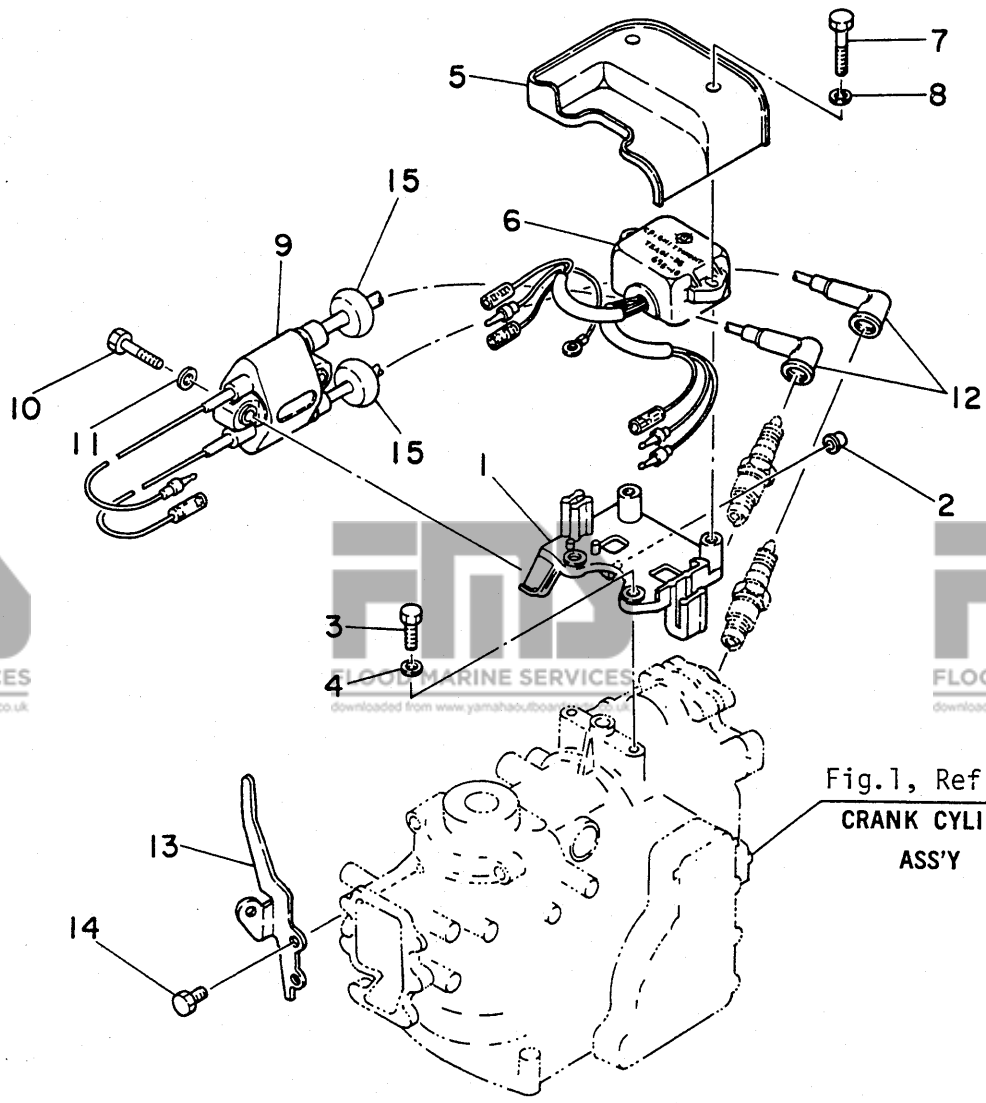


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Fig. 13 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6E7-85500-F0	C.D.I. MAGNETO ASS'Y	1
2	6E7-85550-70	. ROTOR ASS'Y	1
3	6E7-85560-A0	. BASE ASS'Y	1
4	6E7-85509-70	. . BASE, magneto	1
5	6E7-85520-70	. . CHARGE COIL ASS'Y	1
6	6E7-85580-70	. . PULSER COIL ASS'Y	1
7	90159-05039	. . SCREW, with washer	2
8	90159-05038	. . SCREW, with washer	1
9	6E7-81303-A0	. . LIGHTING COIL ASS'Y	1
10	90159-05039	. . . SCREW, with washer	2
11	663-85518-00	. . JOINT, ball	2
12	6E7-81328-70	. . CLAMP, cord	1
13	97802-04006	. . SCREW	1
14	6E7-15723-00-94	PULLEY, starter	1
15	97313-06012	BOLT	3
16	92903-06600	WASHER	1
17	90170-12066	NUT	1
18	90201-12472	WASHER	1
19	682-41613-02	PLATE, base friction	1
20	97803-05008	SCREW, panhead	4
21	6E8-41213-00-94	CAM, accel.	1
22	97313-05010	BOLT	2
23	92903-05600	WASHER	2
24	90113-05M00	BOLT, set	1
25	95380-05700	NUT	1
26	682-41616-00	STOPPER, magneto base 2	1
27	97390-05010	BOLT	1
28	90280-05013	KEY, woodruff	1

Fig. 14 ELECTRIC PARTS



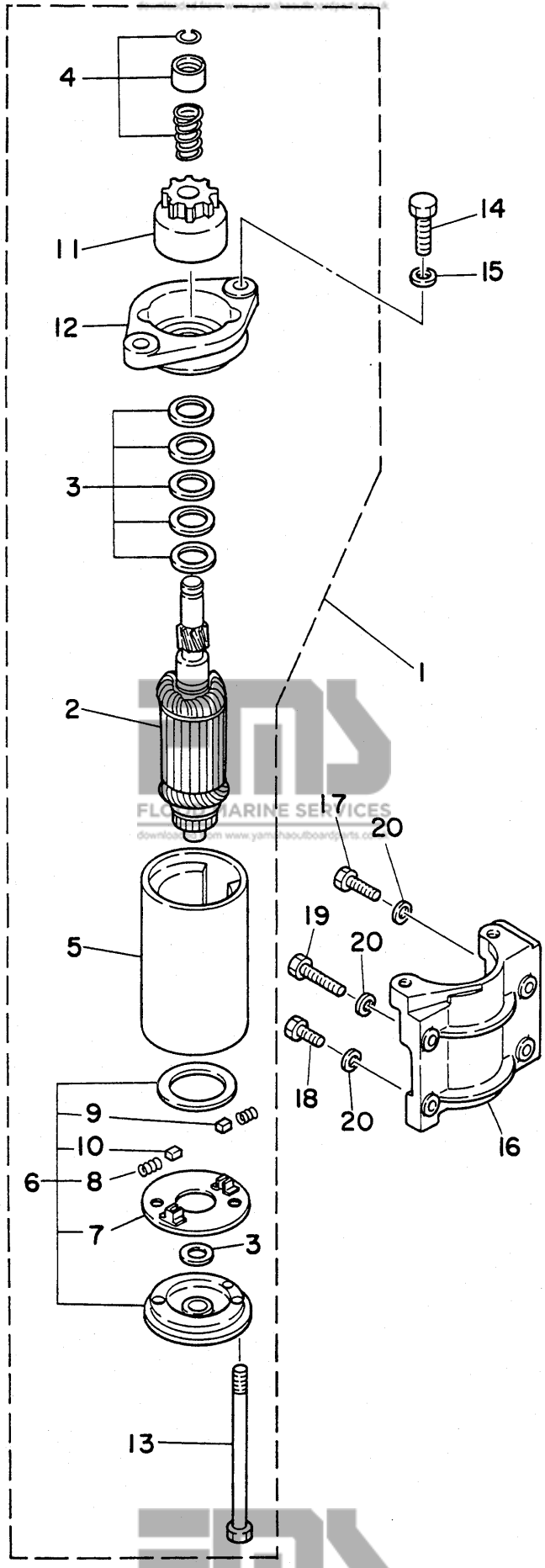
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Fig. 14 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	6E7-85542-00-94	BRACKET	1
2	6E7-82317-00	DAMPER	2
3	97313-06020	BOLT	2
4	92903-06600	WASHER	2
5	6E7-81916-00	COVER, terminal	1
6	695-85540-10	C.D.I. UNIT ASS'Y	1
7	97313-06030	BOLT	2
8	92903-06200	WASHER	2
9	695-85570-10	IGNITION COIL ASS'Y	1
10	97313-06030	BOLT	2
11	92903-06600	WASHER	2
12	663-82370-01	PLUG CAP ASS'Y	2 U.R.
※	6E3-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
13	682-81332-02	PLATE, timing	1
14	97313-06014	BOLT	2
15	90480-25161	GROMMET	2

※ Not shown

Fig. 15 ELECTRIC MOTOR (9.9DPE/15DPE MODEL)



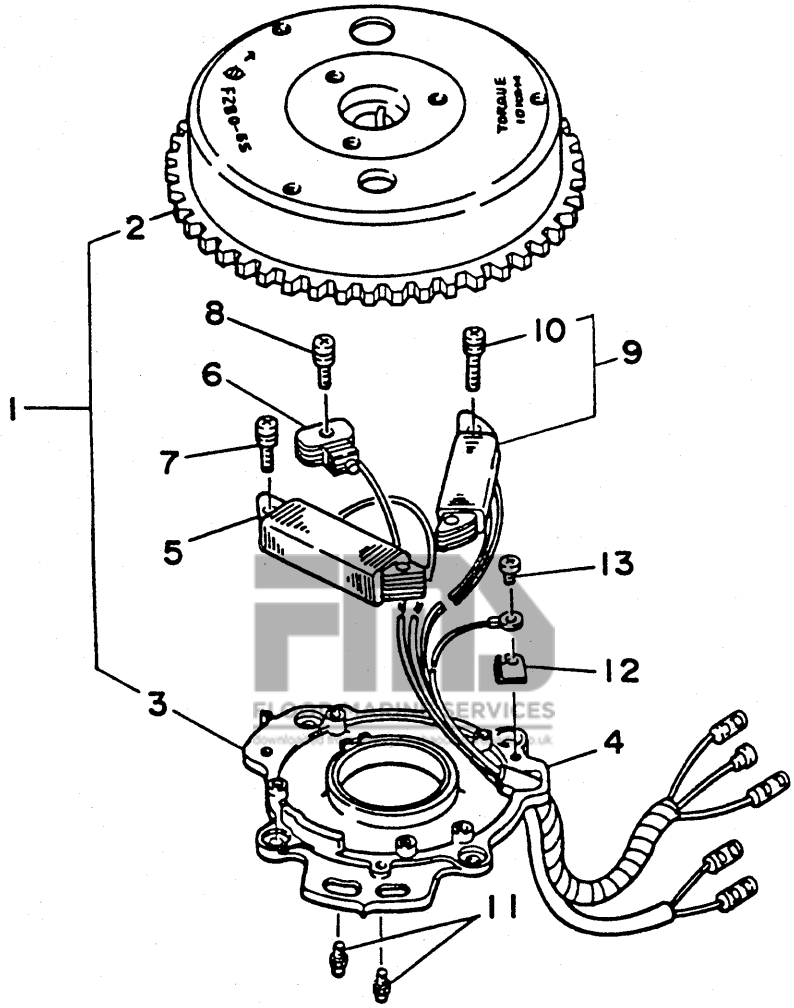
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Fig. 15 ELECTRIC MOTOR (9.9DPE/15DPE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	682-81800-11	ELECTRIC MOTOR ASS'Y	1
2	682-81850-10	. ARMATURE ASS'Y	1
3	682-81809-10	. WASHER KIT	1
4	682-81833-10	. PINION STOPPER SET	1
5	682-81810-11	. STATOR ASS'Y	1
6	682-81820-10	. REAR COVER ASS'Y	1
7	682-81840-10	. . BRUSH HOLDER ASS'Y	1
8	682-81813-10	. . SPRING, brush	2
9	682-81811-10	. . BRUSH 1 (+)	1
10	682-81812-10	. . BRUSH 2 (-)	1
11	682-81832-10	. PINION ASS'Y	1
12	682-81830-10	. FRONT COVER ASS'Y	1
13	682-81826-10	. BOLT	2
14	97313-08025	BOLT	2
15	92903-08600	WASHER	2
16	682-81822-42-94	BRACKET, electric motor	1
17	97313-06025	BOLT	1
18	97313-06020	BOLT	2
19	97313-06030	BOLT	1
20	92903-06600	WASHER	4

Fig. 16 C·D·I· MAGNETO (9.9DPE/15DPE MODEL)



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Fig. 16 C.D.I. MAGNETO (9.9DPE/15DPE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6E7-85500-A0	C.D.I. MAGNETO ASS'Y	1
2	6E7-85550-A0	. ROTOR ASS'Y	1
3	6E7-85560-A0	. BASE ASS'Y	1
4	6E7-85509-70	. . BASE, magneto	1
5	6E7-85520-70	. . CHARGE COIL ASS'Y	1
6	6E7-85580-70	. . PULSER COIL ASS'Y	1
7	90159-05039	. . SCREW, with washer	2
8	90159-05038	. . SCREW, with washer	1
9	6E7-81303-A0	. . LIGHTING COIL ASS'Y	1
10	90159-05039	. . . SCREW, with washer	2
11	663-85518-00	. . JOINT, ball	2
12	6E7-81328-70	. . CLAMP, cord	1
13	97802-04006	. . SCREW	1

Fig. 17 ELECTRIC PARTS (9.9DPE/15DPE MODEL)

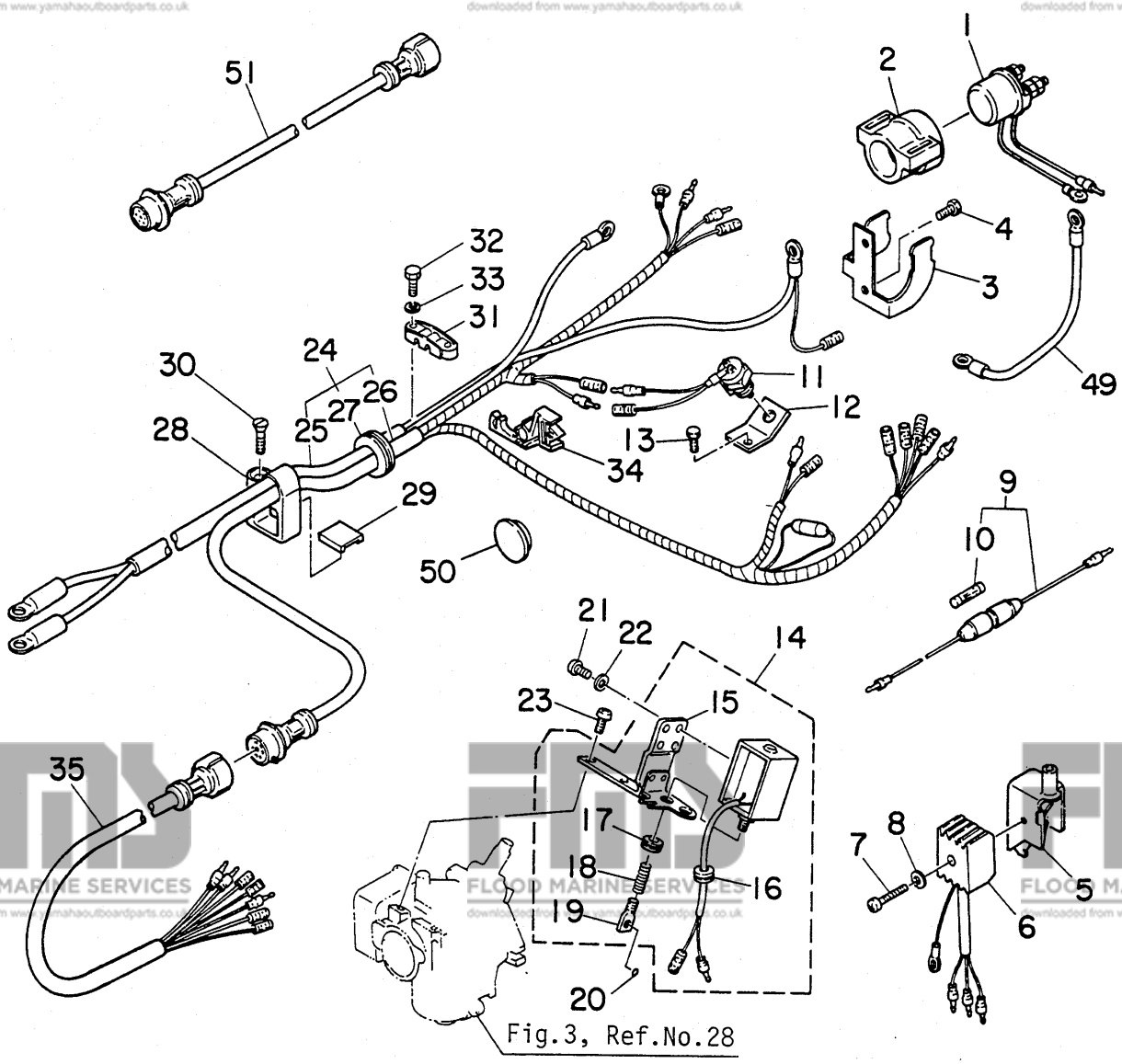
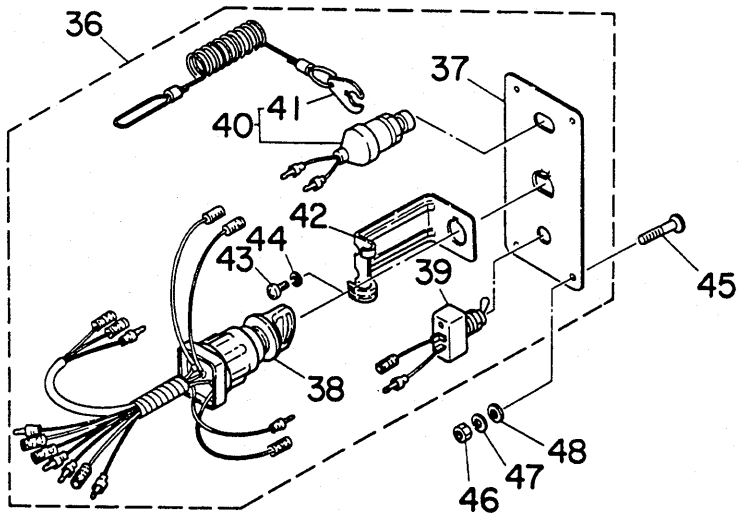


Fig.3, Ref.No.28



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Fig. 17 ELECTRIC PARTS (9.9DPE/15DPE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6G1-81941-10	STARTER RELAY ASS'Y	1
2	6G1-81952-00	HOLDER, starter relay	1
3	6E7-81945-00	PLATE, switch fitting	1
4	97313-06014	BOLT	2
5	6E7-15771-40-94	STAY	1
6	664-81970-60	RECTIFIER ASS'Y	1
7	97803-05025	SCREW, panhead	1
8	92903-05600	WASHER	1
9	682-82150-10	FUSE HOLDER ASS'Y	1
10	663-82151-00	. FUSE (12V-20A)	1
11	689-82540-01	NEUTRAL SWITCH ASS'Y	1
12	682-82554-00	STAY, neutral switch	1
13	97313-06012	BOLT	1
14	682-86110-00	SOLENOID COIL ASS'Y	1
15	682-86112-00	. STAY, solenoid	1
16	648-86115-40	. GROMMET	1
17	90480-10155	. GROMMET	1
18	682-86116-00	. WIRE, pull	1
19	682-86117-00	. HOOK, wire pull	1
20	93210-03261	O-RING	1
21	98503-04005	SCREW, panhead	4
22	92901-04100	WASHER	4
23	97803-05012	SCREW, panhead	2
24	6E7-82580-11	WIRE HARNESS ASS'Y	1
25	6E7-82105-10	. WIRE LEAD ASS'Y	1
26	6E7-82590-11	. WIRE HARNESS ASS'Y	1
27	682-42724-50	. GROMMET	1
28	689-82594-10	CLAMP	1
29	682-42525-00	PLATE, friction 1	1
30	90161-06M00	SCREW, flathead tapping	1
31	90464-08M03	CLAMP	1
32	97313-06016	BOLT	2
33	92903-06600	WASHER	2
34	682-82594-01	CLAMP	1
35	688-82586-21	EXTENSION, wire harness	1
36	689-82570-13	SWITCH PANEL ASS'Y	1
37	689-82571-01	. PANEL, switch	1
38	682-82510-11	. MAIN SWITCH ASS'Y	1
39	688-82574-00	. SWITCH, choke	1
40	688-82575-01	. KILL SWITCH ASS'Y	1
41	682-82556-00	. . STOPPER ASS'Y	1
42	663-82581-01	. STAY, cord clamp	1
43	98303-04008	. SCREW, cylinderhead	1
44	92901-04100	. WASHER	1
45	98903-05025	SCREW, bind	4
46	95303-05600	NUT	4
47	92903-05100	WASHER	4
48	92903-05600	WASHER	4
49	6E7-82117-00	WIRE, lead	1
50	90480-17165	GROMMET	1
51	688-82586-11	EXTENSION, wire harness (2m)	1

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Fig. 18 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	677-W0093-00	CARBURETOR REPAIR SET	1
2	677-14198-00	. GASKET	1
3	626-14390-90	. VALVE SEAT ASS'Y	1
4	367-14195-00	. WASHER, valve seat	1
5	647-14385-00	. FLOAT	1
6	626-14386-00	. PIN, float	1
7	677-14384-00	. GASKET, float chamber	1
8	1J2-14398-00	. GASKET	1
9	655-14398-00	. GASKET	1
10	648-14321-00	. SCREW, throttle	1
11	6E7-14227-00	. PACKING	1
12	682-W0001-02	POWER HEAD GASKET KIT	1
13	682-13621-00	. PACKING, valve seat	1
14	677-14198-00	. GASKET	1
15	682-11181-01	. GASKET, cylinder head	1
16	672-12414-00	. GASKET, cover	1
17	682-41112-00	. GASKET, exhaust inner cover	2
18	93110-23M00	. OIL SEAL	1
19	93210-53M08	. O-RING	1
20	93101-20M10	. OIL SEAL	1
21	93101-13M11	. OIL SEAL	2
22	682-11351-01	. GASKET, cylinder	1
23	682-45113-01	. GASKET, upper casing	1
24	655-24564-00	. PACKING, filter	1
25	93210-37M25	. O-RING	1
26	682-44367-00	. DAMPER, water seal 3	1
27	682-44366-00	. DAMPER, water seal 2	1
28	683-W0001-21	LOWER UNIT GASKET KIT	1
29	682-45113-01	. GASKET, upper casing	1
30	682-41133-00	. GASKET, exhaust manifold	1
31	626-44365-01	. DAMPER, water seal 1	1
32	90430-08020	. GASKET	3
33	682-44315-00	. GASKET, water pump	2
34	6E7-44366-00	. DAMPER, water seal 2	1
35	93101-20048	. OIL SEAL	2
36	683-45315-00	. PACKING, lower casing	1
37	93210-57M09	. O-RING	1
38	93101-17054	. OIL SEAL	2
39	682-W0078-00	WATER PUMP REPAIR KIT	1
40	682-44365-00	. DAMPER, water seal 1	1
41	97395-06040	. BOLT	4
42	682-44322-00	. INSERT, cartridge	1
43	682-44352-00	. IMPELLER	1
44	682-44315-00	. GASKET, water pump	2
45	682-44323-00	. OUTER PLATE, cartridge	1
46	90280-03024	. KEY, woodruff	1

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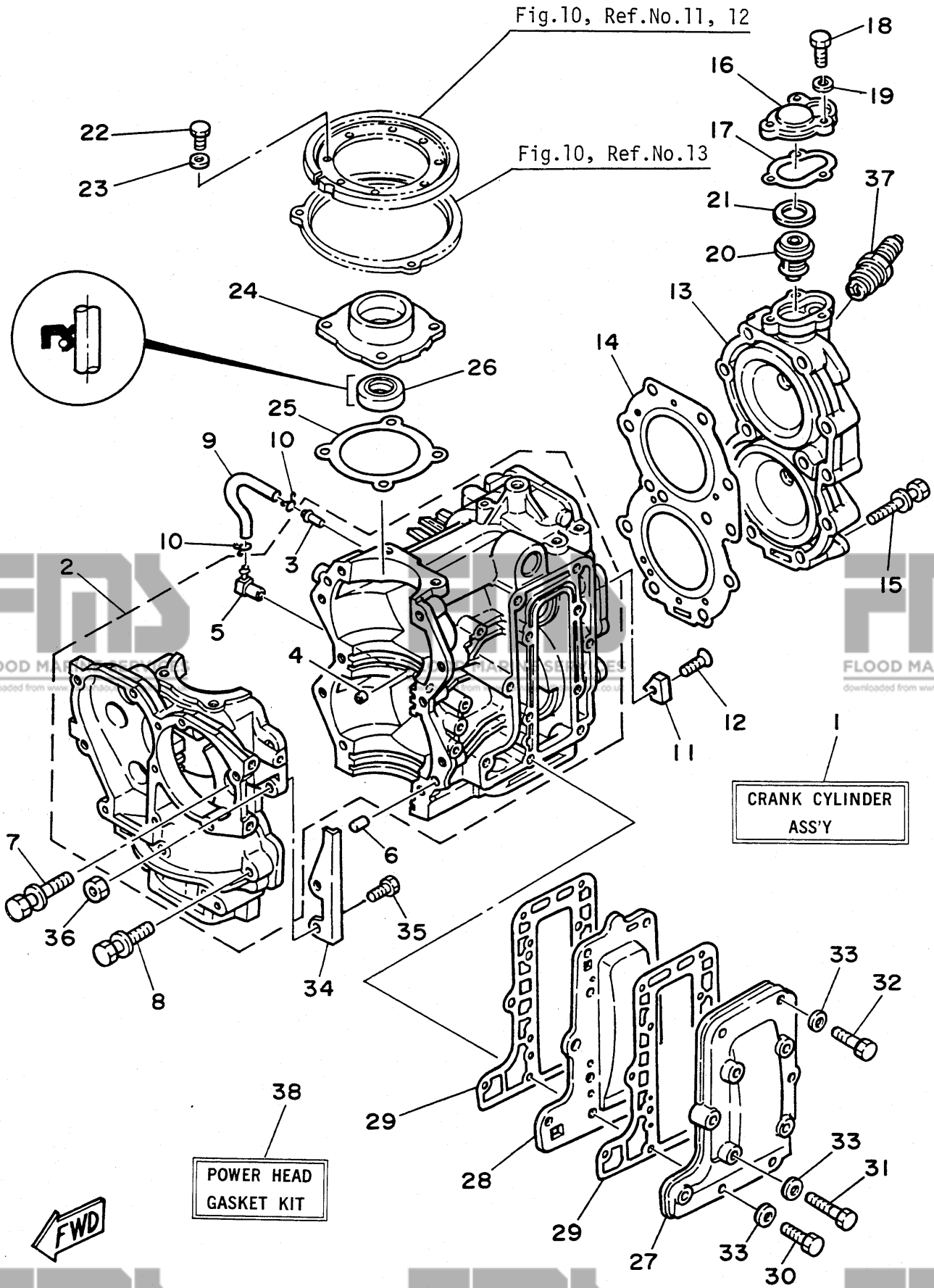
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Fig. 1 CRANKCASE & CYLINDER



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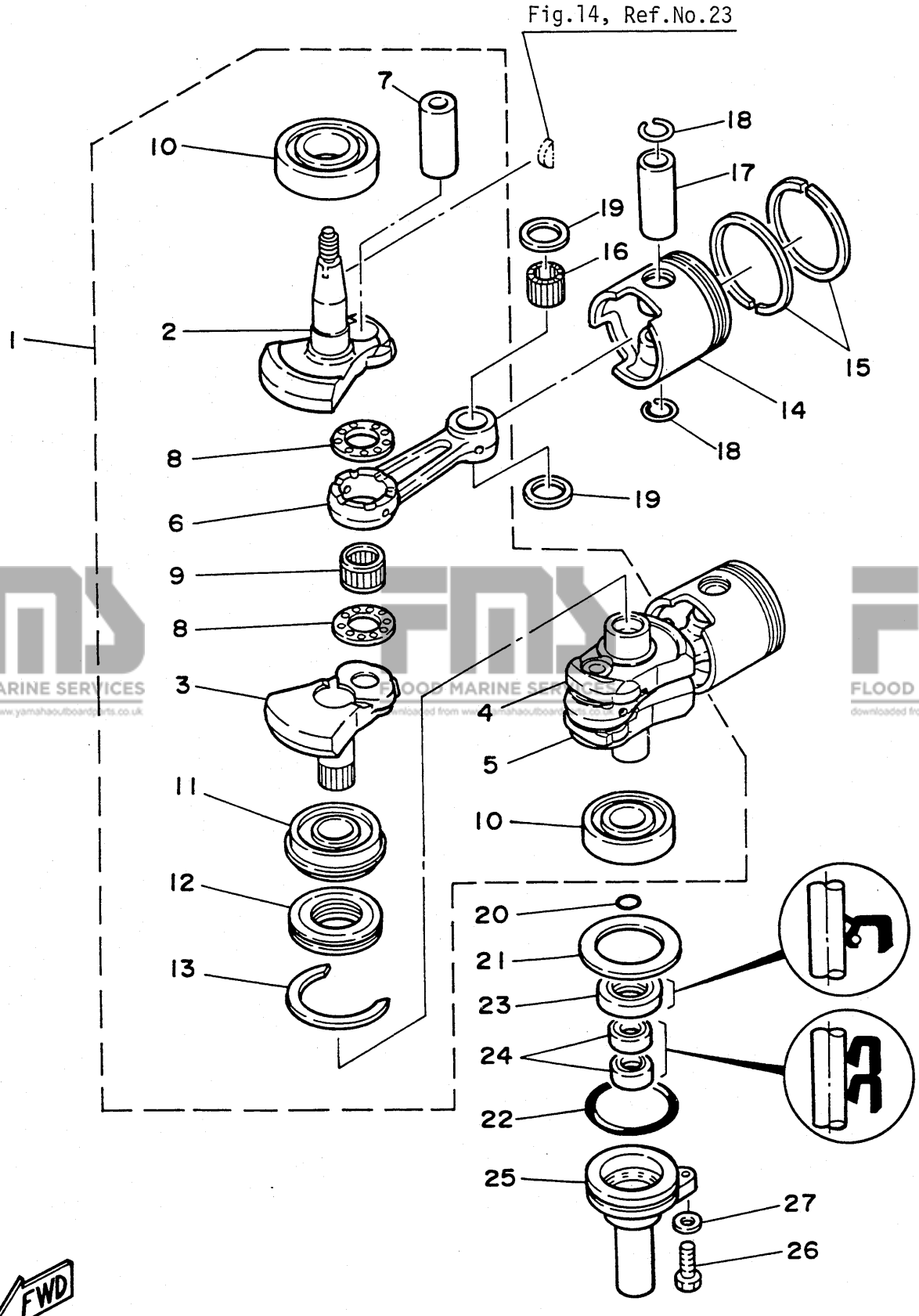
Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	6A9-W0090-80-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 37 and Fig. 2. Ref. No. 1 to 27)	1 U.R.
※	6A9-W0090-50-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 37 and Fig. 2, Ref. No. 1 to 27)	1 U.R.
2	6A9-15100-01-94	CRANKCASE ASS'Y	1
3	624-14485-00	. PIPE, joint	1
4	624-11379-00	. VALVE, check	1
5	650-11370-00	. CHECK VALVE ASS'Y	1
6	93606-12019	PIN, dowel B	2
7	90119-08M18	BOLT, with washer	2
8	90119-08M20	BOLT, with washer	8
9	90445-07260	HOSE	1
10	90467-06016	CLIP	2
11	689-11325-00	ANODE	1
12	92780-06020	SCREW, flathead	1
13	6A9-11111-00-94	HEAD, cylinder	1
14	695-11181-00	GASKET, cylinder head	1
15	90119-08M18	BOLT, with washer	11
16	655-12413-01-94	COVER, thermostat	1
17	655-12414-00	GASKET, cover	1
18	97313-06020	BOLT	3
19	92903-06100	WASHER	3
20	6F5-12411-01	THERMOSTAT	1
21	90201-21567	WASHER	1
22	97313-06020	BOLT	4
23	92903-06600	WASHER	4
24	664-15359-01-94	HOUSING, oil seal 1	1
25	664-15369-00	GASKET, oil seal housing	1
26	93102-23096	OIL SEAL	1
27	664-41113-00-94	OUTER COVER, exhaust	1
28	664-41111-00	INNER COVER, exhaust	1
29	664-41114-00	GASKET, exhaust cover	2
30	97395-06025	BOLT	1
31	97395-06030	BOLT	6
32	97395-06035	BOLT	4
33	92903-06600	WASHER	11
34	695-41616-00	STOPPER, magneto base 2	1
35	97313-06020	BOLT	2
36	95303-06600	NUT	2
37	94701-00040	PLUG, spark (B7HS) NGK	2 U.R.
※	94702-00272	PLUG, spark (BR7HS) NGK	2 U.R.
■38	695-W0001-00	POWER HEAD GASKET KIT	1

※Not shown

■See Fig. 19 for detail service parts.

Fig. 2 CRANK & PISTON



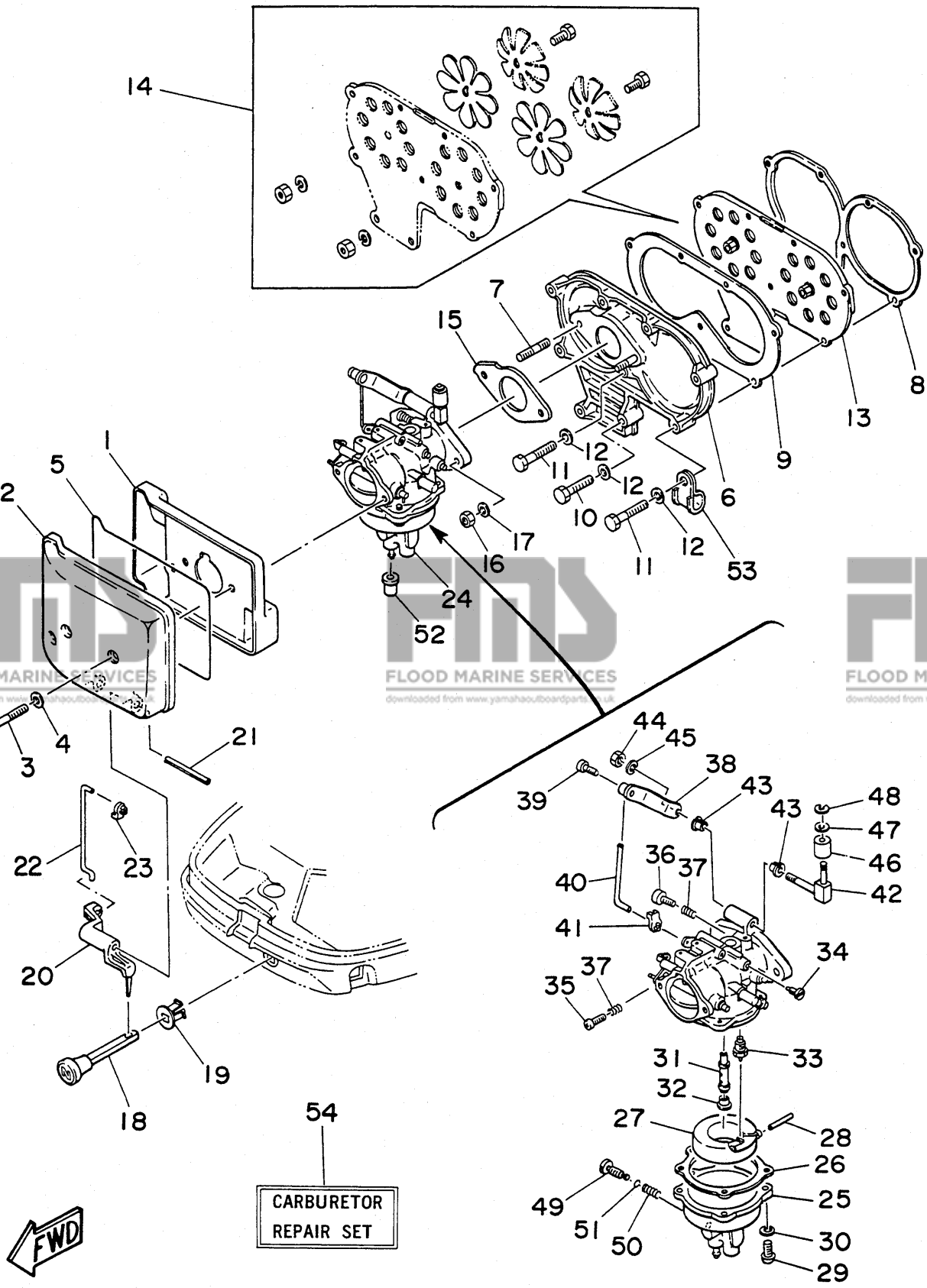
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	695-11400-00	CRANK ASS'Y	1
2	6G0-11412-00	. CRANK 1	1
3	6G0-11422-00	. CRANK 2	1
4	6G0-11432-00	. CRANK 3	1
5	695-11442-00	. CRANK 4	1
6	648-11651-02	. ROD, connecting	2
7	6G0-11681-00	. PIN, crank	2
8	90209-22071	. WASHER	4
9	93310-522A4	. BEARING, con-rod big end	2
10	93306-30510	. BEARING (B6305)	2
11	93390-00009	. BEARING, roller	1
12	656-11515-00	. SEAL, labyrinth	1
13	93440-62057	. CIRCLIP	1
14	664-11631-80-97	PISTON (S.T.D.)	2
※	664-11635-80	PISTON (1ST O.S.)	2
※	664-11636-80	PISTON (2ND O.S.)	2
15	664-11610-80	PISTON RING SET (S.T.D.)	2
※	664-11610-40	PISTON RING SET (1ST O.S.)	2
※	644-11610-50	PISTON RING SET (2ND O.S.)	2
16	93602-20M02	BEARING, con-rod small end	62
17	648-11633-00	PIN, piston	2
18	93450-20026	CLIP, piston pin	4
19	90201-18522	WASHER	4
20	93210-16275	O-RING	1
21	90201-50306	WASHER	1
22	93210-58M21	O-RING	1
23	93102-25M20	OIL SEAL	1
24	93104-16M01	OIL SEAL	2
25	689-15396-00-9M	HOUSING, oil seal 2	1
26	97395-06022	BOLT	1
27	92990-06600	WASHER	1

※ Not shown

Fig. 3 INTAKE



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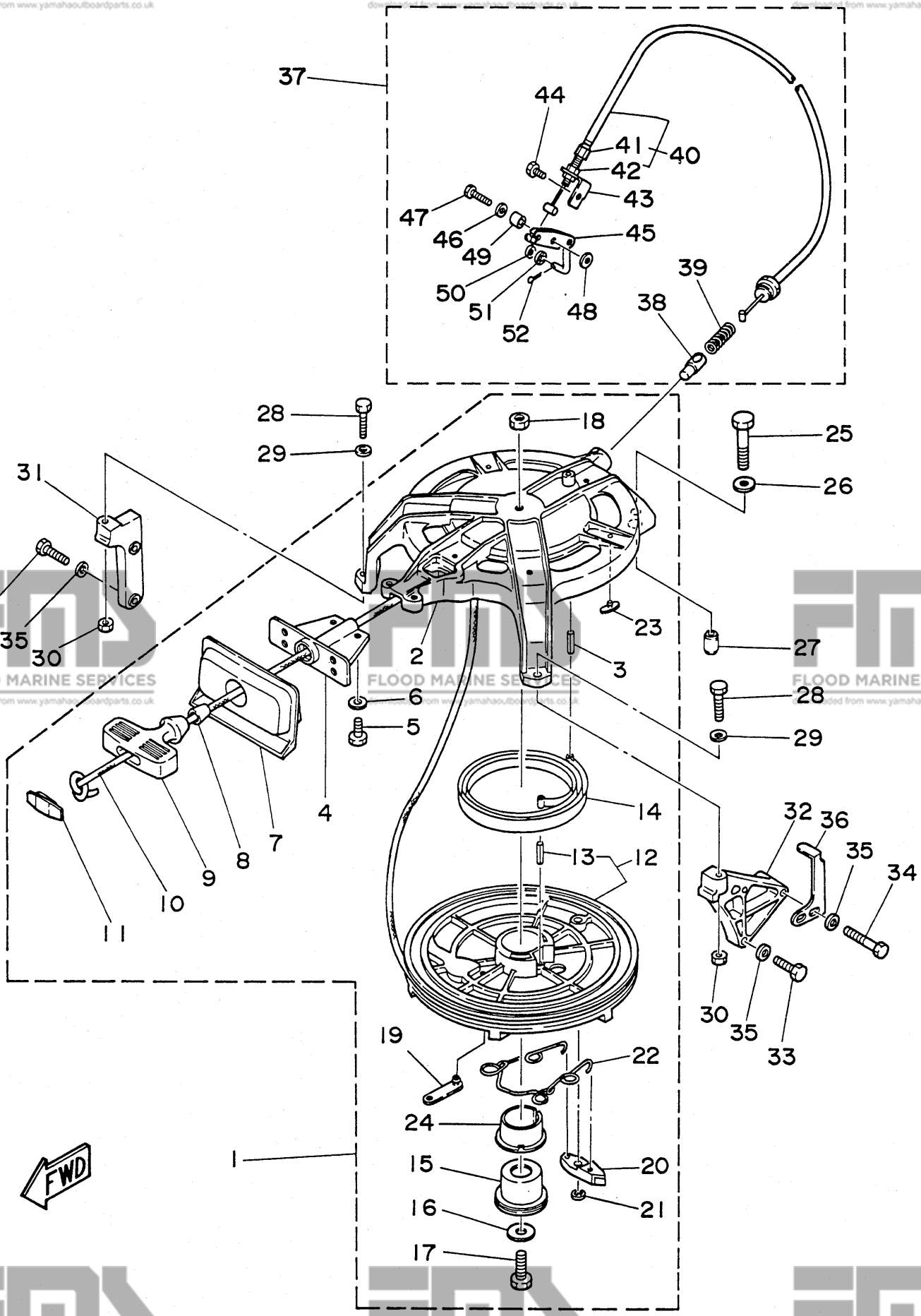
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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	695-14417-00	COVER 1	1
2	695-14418-01	COVER 2	1
3	97803-05030	SCREW, panhead	2
4	92903-05600	WASHER	2
5	695-14476-00	SEAL	1
6	648-13641-01-94	MANIFOLD, intake	1
7	90116-06M08	BOLT, stud	2
8	648-13621-00	PACKING, valve seat	1
9	648-13645-00	GASKET, intake manifold	1
10	97313-06025	BOLT	2
11	97313-06035	BOLT	7
12	92903-06600	WASHER	9
13	689-13610-00	REED VALVE ASS'Y	1
14	689-W0004-00	. REED SET	1
15	648-14198-00	GASKET	1
16	95303-06600	NUT	2
17	92903-06600	WASHER	2
18	682-41271-00	KNOB, choke 1	1
19	689-41273-00	GROMMET 1	1
20	689-41252-00	LEVER, choke	1
21	91690-40048	PIN, spring	1
22	695-41256-00	ROD, choke link	1
23	661-41262-02	JOINT, choke lever	1
24	6A9-14301-01	CARBURETOR ASS'Y	1
25	664-14381-01	. BODY, float chamber	1
26	648-14384-01	. GASKET, float chamber	1
27	648-14385-00	. FLOAT	1
28	689-14386-00	. PIN, float	1
29	98503-04012	. SCREW, panhead	4
30	92990-04100	. WASHER	4
31	6A9-14341-00	. NOZZLE, main (2.9ø)	1
32	689-14343-66	. JET MAIN (#133)	1
33	648-14390-14	. VALVE SEAT ASS'Y (1.4ø)	1
34	648-14342-31	. JET, pilot (#62)	1
35	648-14321-00	. SCREW, throttle	1
36	647-14323-00	. SCREW, air adjusting	1
37	646-14212-01	. SPRING, air adjusting	2
38	648-41210-01	. ACCEL. ARM ASS'Y	1
39	650-14327-00	. SCREW	1
40	656-41241-00	. ROD	1
41	661-41262-02	. JOINT, choke lever	1
42	689-41216-00	. SHEAVE SHAFT, accel. link	1
43	90386-05002	. BUSHING	2
44	95303-05700	. NUT	1
45	92990-05100	. WASHER	1
46	664-41231-00	. COLLAR, guide pin	1
47	92990-05200	. WASHER	1
48	93430-04031	. CIRCLIP	1
49	646-14394-00	. VALVE, drain	1
50	646-14223-01	. SPRING, drain valve	1
51	646-14397-00	. O-RING	1
52	648-14382-60	CAP, drain pipe	1
53	90461-06015	CLAMP	1
♣54	689-W0093-00	CARBURETOR REPAIR SET	1

♣See Fig. 19 for detail service parts.

Fig. 4 STARTER



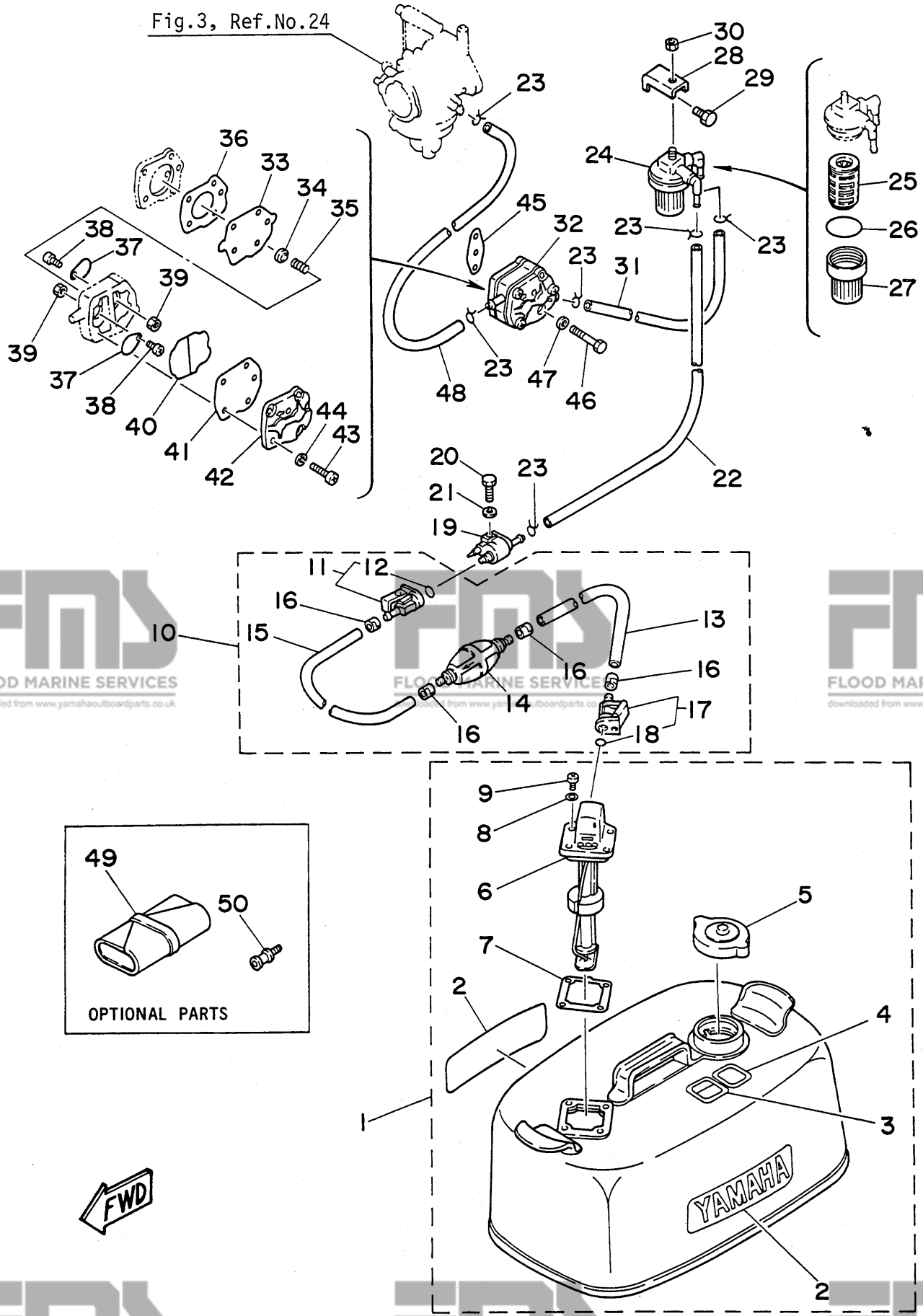
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Fig. 4 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	689-15710-00	STARTER ASS'Y	1
2	676-15711-00-94	. CASE, starter	1
3	91690-40020	. PIN, spring	1
4	689-15758-01-94	. GUIDE, wire	1
5	97313-06016	. BOLT	2
6	92903-06600	. WASHER	2
7	689-15762-01	. SEAL 2	1
8	689-15789-00	. DAMPER	1
9	619-15755-01	. HANDLE, starter	1
10	✣	. WIRE (2075mm)	1
11	689-15779-01	. COVER	1
12	676-15714-00-94	. DRUM, sheave	1
13	91690-40020	. . PIN, spring	1
14	90510-09M00	. SPRING, spiral	1
15	676-15717-00	. SHAFT	1
16	90201-08309	. WASHER	1
17	97313-08025	. BOLT	1
18	95303-08600	. NUT	1
19	676-15799-01	. CLIP	1
20	676-15741-03	. PAWL, drive	1
21	93430-06M02	. CIRCLIP	1
22	676-15705-00	. SPRING, drive pawl	1
23	676-15773-00	. STAY 3	6
24	90386-35M01	. BUSHING	1
25	97313-08040	BOLT	1
26	92903-08600	WASHER	1
27	91830-22016	PIN, dowel A	1
28	97313-06030	BOLT	2
29	92903-06600	WASHER	2
30	95303-06600	NUT	2
31	656-15771-00-94	STAY 1	1
32	656-15772-00-94	STAY 2	1
33	97313-06025	BOLT	4
34	97313-06040	BOLT	1
35	92903-06600	WASHER	5
36	689-81332-01	PLATE, timing	1
37	689-W0079-01	SAFETY STARTER KIT	1
38	656-15748-00	. PLUNGER, starter stop	1
39	90501-10227	. SPRING, compression	1
40	656-15770-00	. WIRE COMP., starter stop	1
41	90123-06049	. . BOLT, wire adjusting	1
42	95303-06600	. . NUT	2
43	689-15774-00	. STAY 4	1
44	97313-06010	. BOLT	1
45	656-15749-00	. LINK COMP., starter stop	1
46	90206-08010	. WASHER, wave	1
47	97313-06020	. BOLT	1
48	92903-06600	. WASHER	1
49	90387-06568	. COLLAR	1
50	92903-05600	. WASHER	1
51	90206-05005	. WASHER, wave	1
52	91490-16010	. PIN, cotter	1

✣ Cut from 50m rolls, No. 90890-44373, cutting length 2.075m.

Fig. 5 FUEL



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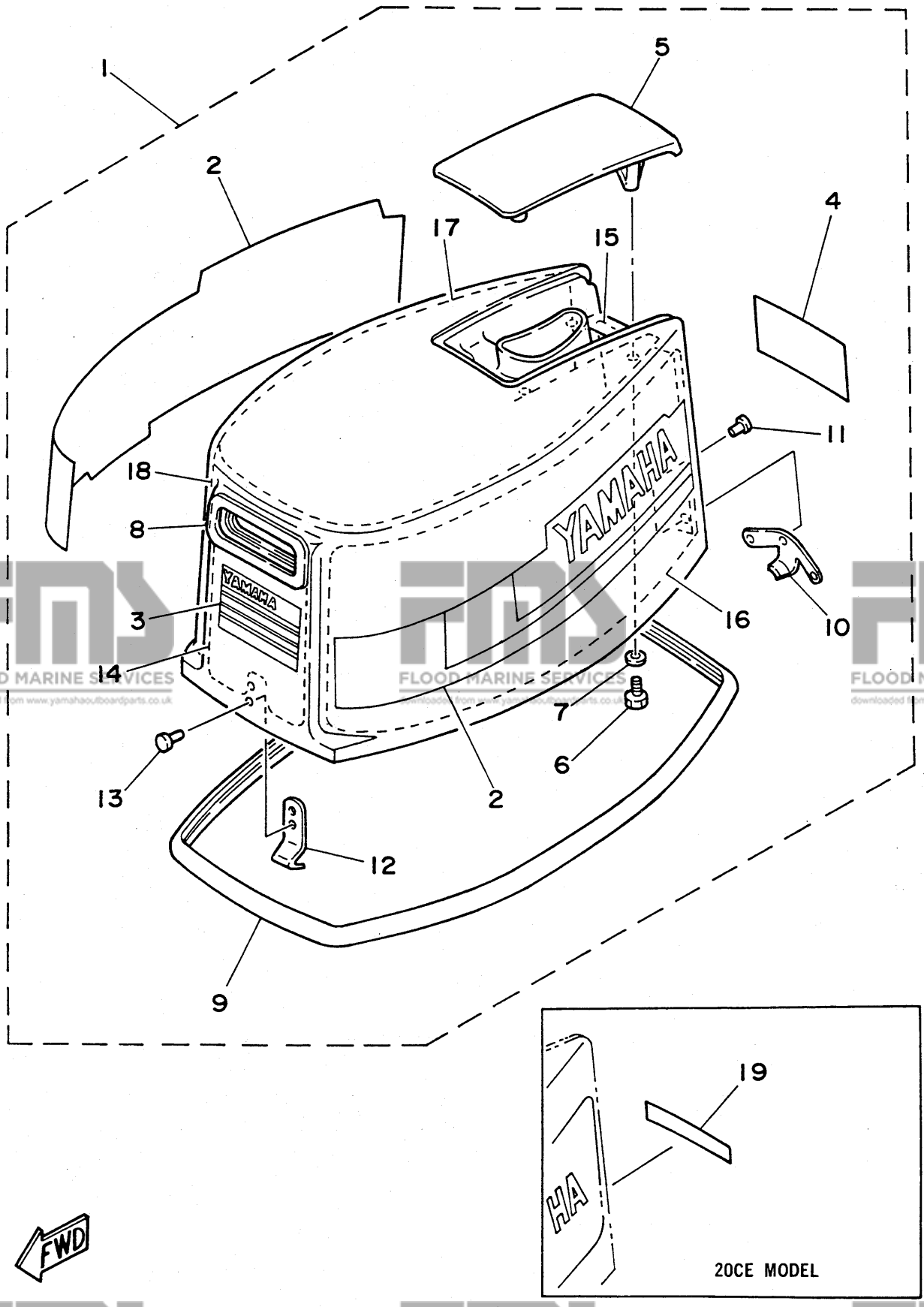
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Fig. 5 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	6Y1-24610-00	. CAP ASS'Y	1
6	6Y1-24260-00	. FUEL METER COMP.	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1
8	6Y1-24329-00	. SEAL	4
9	98586-05016	. SCREW, panhead	4
10	6Y1-24306-02	FUEL PIPE ASS'Y	1
11	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
12	93210-08287	. . O-RING	1
✣ 13	90445-11M80	. HOSE (1900mm)	1
14	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
✣ 15	90445-11M78	. HOSE (1000mm)	1
16	650-24351-00	. BAND, fuel pipe	4
17	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1
18	93210-08287	. . O-RING	1
19	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
20	97313-06020	BOLT	1
21	92903-06600	WASHER	1
22	90445-09M25	HOSE	1
23	90467-08004	CLIP	6
24	655-24560-01	FILTER ASS'Y	1
25	6F5-24563-00	. ELEMENT, filter	1
26	93210-37M25	. O-RING	1
27	655-24521-01	. CUP, filter	1
28	648-24566-01	BRACKET, filter	1
29	97313-06012	BOLT	1
30	95303-08600	NUT	1
31	664-24311-00	HOSE	1
32	6A0-24410-01	FUEL PUMP ASS'Y	1
33	648-24411-00	. DIAPHRAGM, pump	1
34	648-24424-00	. PLATE, spring guide	1
35	648-24423-00	. SPRING, pump diaphragm	1
36	648-24434-00	. GASKET, body 1	1
37	6A0-24421-01	. VALVE, check	2
38	90147-03M00	. SCREW, panhead	2
39	98813-03100	. NUT	2
40	6A0-24435-00	. GASKET, body 2	1
41	663-24411-00	. DIAPHRAGM, pump	1
42	6A0-24413-00	. COVER, pump	1
43	98503-05028	. SCREW, panhead	3
44	92990-05100	. WASHER	3
45	650-24431-00	GASKET, fuel pump	1
46	97313-06040	BOLT	2
47	92903-06600	WASHER	2
48	648-24312-01	HOSE	1
49	6E0-28100-00	TOOL ASS'Y	1 A.P.
50	6E0-28193-00-94	PLUG, water check 1	1 A.P.

✣ Also available in 30m rolls (Parts No. 90890-56878)

Fig. 6 TOP COWLING

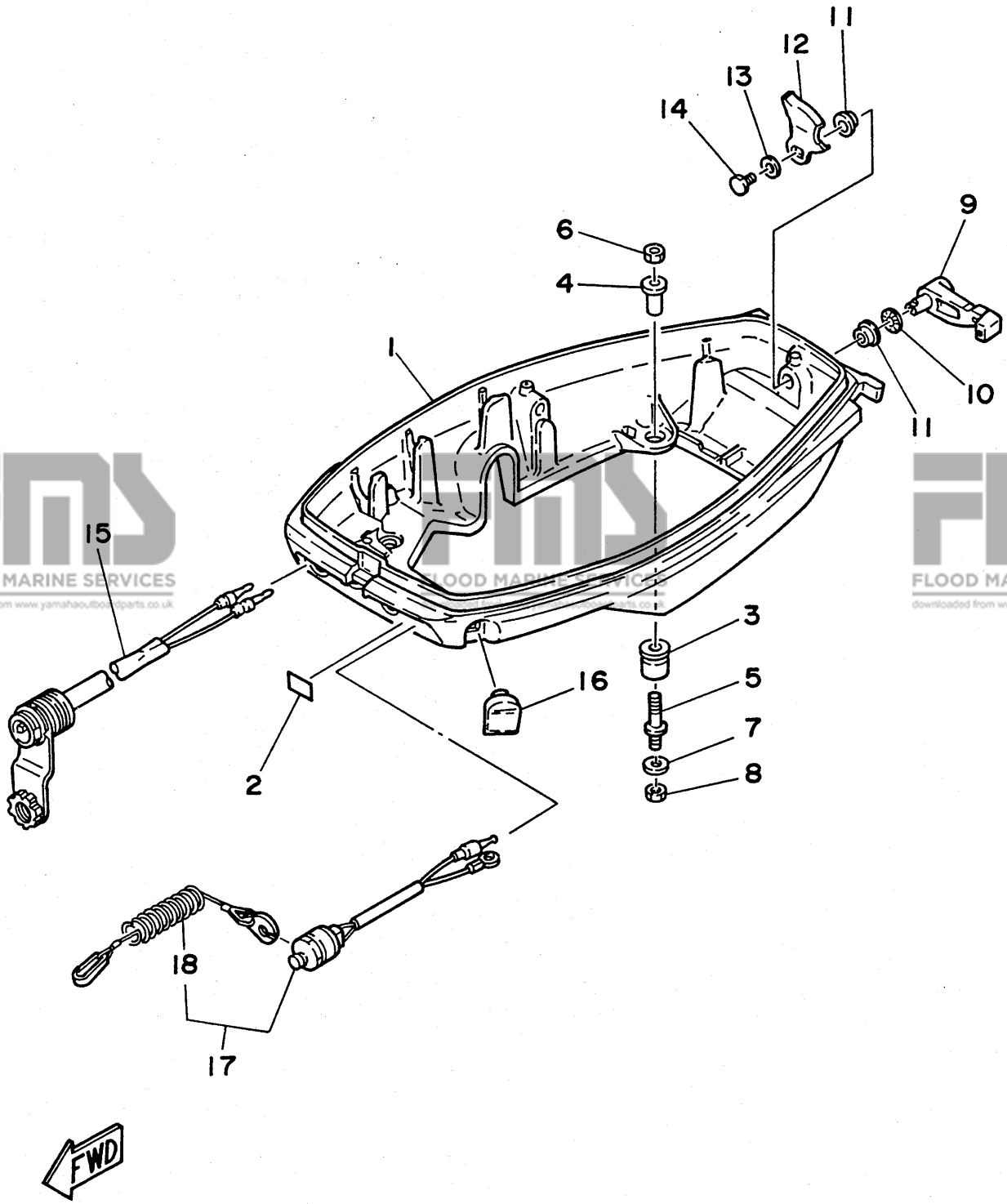


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Fig. 6 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6A9-42610-G0-EJ	TOP COWLING ASS'Y	1
2	689-W0070-20	. GRAPHIC SIDE SET	1
3	689-42677-01	. GRAPHIC, front	1
4	6A9-42678-20	. GRAPHIC, rear	1
5	689-42613-00-EJ	. MOLDING, air duct	1
6	97313-06012	. BOLT	4
7	92903-06600	. WASHER	4
8	689-15761-00	. SEAL, rubber	1
9	6G0-42615-00	. SEAL	1
10	689-42647-00	. HOLDER, clamp band	1
11	90266-04M01	. RIVET	3
12	6G0-42651-00	. HOOK 1	1
13	90266-04M00	. RIVET	2
14	695-42662-01	. DAMPER 1	1
15	695-42663-01	. DAMPER 2	1
16	695-42664-00	. DAMPER 3	1
17	689-42665-00	. DAMPER 4	1
18	695-42666-00	. DAMPER 5	1
19	6G1-42683-00	MARK, cowling 3 (20CE Model)	1

Fig. 7 BOTTOM COWLING



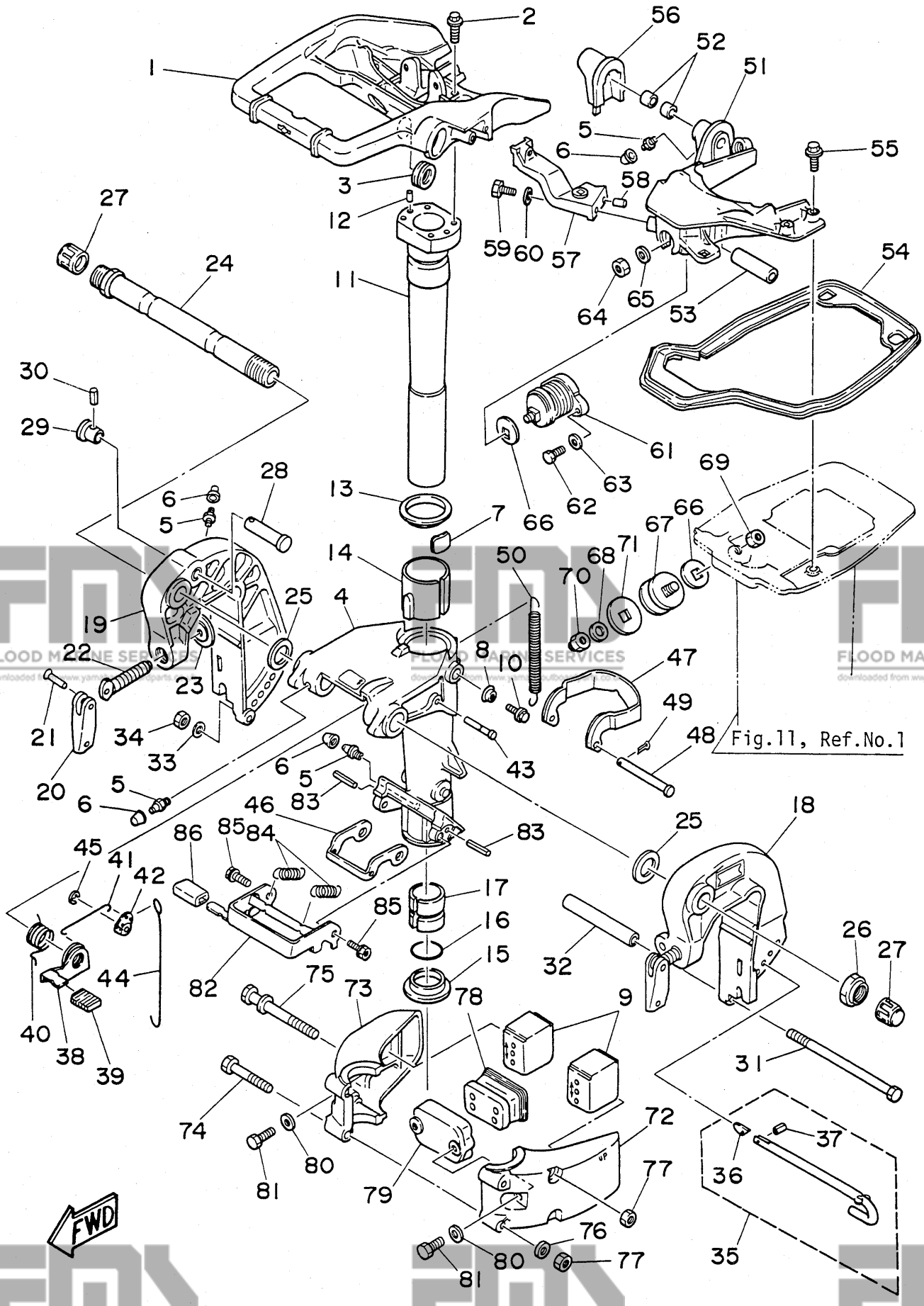
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Fig. 7 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	689-42711-00-EJ	COWLING, bottom	1
2	6A1-42791-00	MARK 3	1
3	90480-15M06	GROMMET	4
4	90387-08M25	COLLAR	4
5	689-42742-00-94	BOLT	4
6	95303-08700	NUT	4
7	92990-08600	WASHER	4
8	95380-08700	NUT	4
9	689-42815-00	LEVER, clamp 1	1
10	90206-12052	WASHER, wave	1
11	90386-12069	BUSHING	2
12	689-42816-00	LEVER, clamp 2	1
13	90201-06068	WASHER	1
14	97313-06010	BOLT	1
15	682-84381-00	2P CONCENT 1	1
16	689-42725-00	GROMMET 2	1
17	689-82575-02	KILL SWITCH ASS'Y	1
18	682-82556-00	. STOPPER ASS'Y	1

Fig. 8 BRACKET



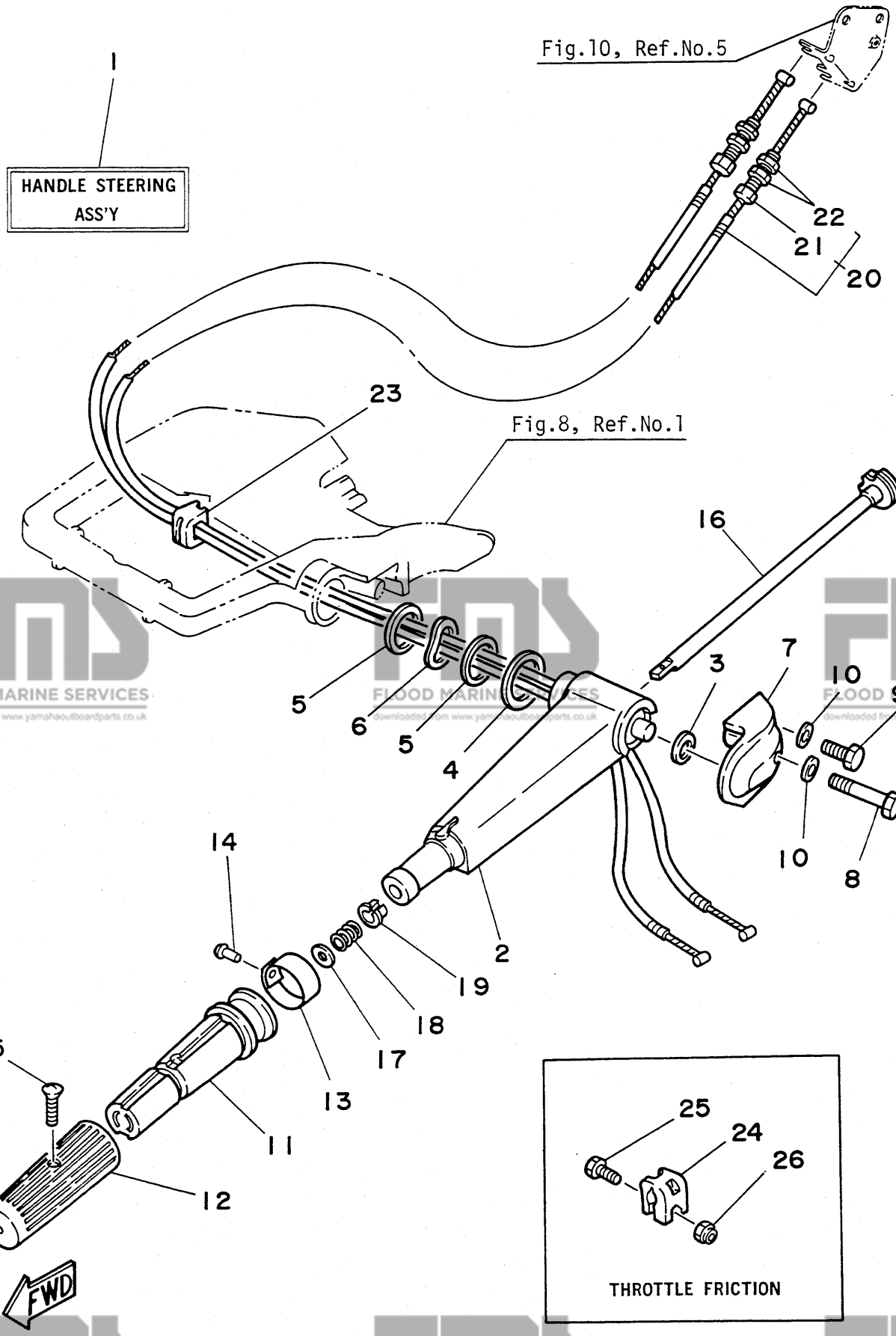
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Fig. 8 BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	656-42511-01-EJ	BRACKET, steering	1
2	90105-06M07	BOLT	4
3	90480-29045	GROMMET	1
4	689-43311-02-EJ	BRACKET, swivel	1
5	93700-06004	NIPPLE, grease	5
6	663-45119-00	CAP, grease nipple	5
7	648-42528-00	PLATE, friction	1
8	689-43373-01	SEAL, damper	1
9	689-44555-00	MOUNT DAMPER, lower side	2
10	90105-06M18	BOLT	1
11	689-42521-00-94	SHAFT, steering pivot	1
12	93608-12063	PIN, dowel B	2
13	90209-47016	WASHER	1
14	90386-47M22	BUSHING	1
15	90386-38022	BUSHING	1
16	93210-37160	O-RING	1
17	90386-38090	BUSHING	1
18	689-43111-01-EJ	BRACKET, clamp 1	1
19	689-43112-01-EJ	BRACKET, clamp 2	1
20	616-43118-00-EJ	HANDLE, transom clamp	2
21	90243-04001	PIN	2
22	90149-14030	SCREW	2
23	648-43114-01	PAD, transom clamp	2
24	689-43131-00	BOLT, clamp bracket	1
25	90201-22428	WASHER	2
26	90185-22043	NUT, self-locking	1
27	663-43145-00	CAP, clamp bracket	2
28	689-43191-00	SHAFT, stopper	1
29	689-43192-01	KNOB, stopper	1
30	91690-30016	PIN, spring	1
31	90101-08339	BOLT	1
32	90387-09074	COLLAR	1
33	92990-08600	WASHER	1
34	95380-08600	NUT	1
35	682-43160-01	TILT ROD ASS'Y	1
36	656-43165-01	. STOPPER PLATE	1
37	91690-30008	. PIN, spring	1
38	689-43631-00	LEVER, tilt 1	1
39	689-43633-00	COVER, tilt lever 1	1
40	689-43643-00	SPRING, torsion	1
41	689-43616-00	ROD, tilt lock 1	1
42	648-43642-00	LEVER, tilt 2	1
43	90249-06M10	PIN	1
44	648-43617-00	ROD, tilt lock 2	1
45	93430-05027	CIRCLIP	1
46	689-43614-00	PLATE, tilt lock 1	1
47	648-43615-00	PLATE, tilt lock 2	2
48	90240-05046	PIN, with hole	1
49	91490-16010	PIN, cotter	1
50	90506-30055	SPRING, tension	1
51	648-44518-01-9M	BRACKET COMP. 1	1
52	90380-12012	BUSHING, solid	2
53	90387-10M39	COLLAR	1
54	689-42716-00	SEAL 1	1
55	90105-06M08	BOLT	4
56	689-42718-00	SEAL 3	1
57	648-44519-00-94	BRACKET 2	1
58	93606-12019	PIN, dowel B	1
59	97395-06018	BOLT	1
60	92990-06600	WASHER	1
61	689-44516-00	MOUNT DAMPER, upper front	1
62	97395-06020	BOLT	2
63	92990-06600	WASHER	2
64	92880-10200	NUT	1
65	92990-10200	WASHER	1
66	648-44591-00	GASKET 1	3
67	664-44514-00-94	MOUNT DAMPER, upper side	2
68	92990-10200	WASHER	2
69	92880-10200	NUT	2
70	92890-10700	NUT, crown	2
71	664-44591-00	GASKET 1	2
72	689-44551-00-EJ	HOUSING, lower mount 1	1
73	689-44552-00-EJ	HOUSING, lower mount 2	1
74	97395-08065	BOLT	2
75	90119-08M03	BOLT	2
76	92990-08600	WASHER	2
77	95380-08600	NUT	4
78	689-44557-00	MOUNT DAMPER, lower front	1
79	689-44553-00-94	COVER, lower mount	1
80	92990-08600	WASHER	2
81	97375-08025	BOLT	1
82	689-43681-00	LEVER, shallow water drive	1
83	90690-40036	PIN, spring	2
84	90506-16M17	SPRING	2
85	90109-06M18	BOLT	2
86	682-43318-01	COVER	1

Fig. 9 STEERING



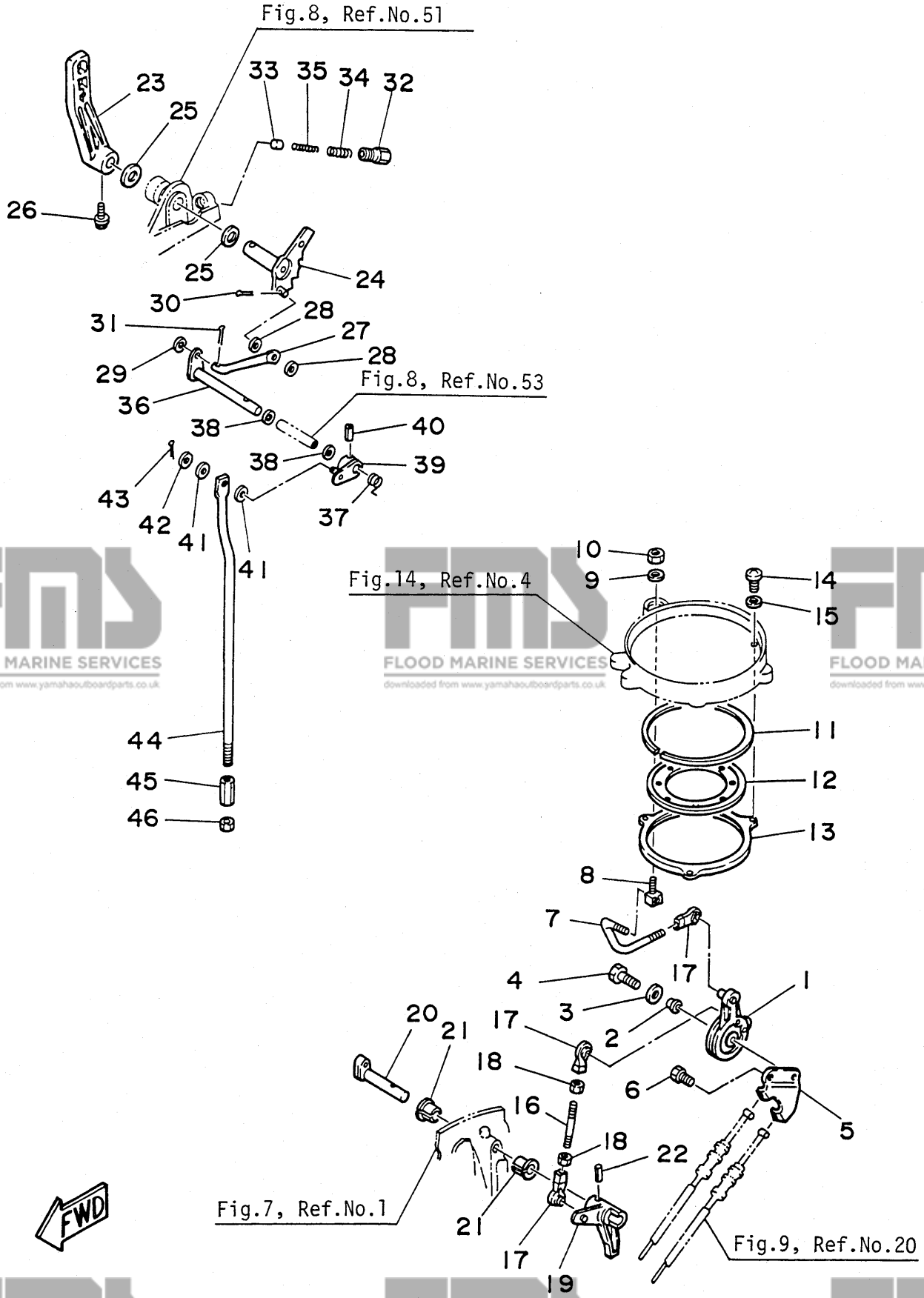
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Fig. 9 STEERING

Ref.No.	Parts No.	Description	Q'ty
1	6A9-W0084-01-EJ	HANDLE STEERING ASS'Y (Ref. No. 2 to 23)	1
2	689-42111-00-EJ	HANDLE, steering	1
3	90560-14076	SPACER	1
4	90202-34043	WASHER	1
5	90201-28M28	WASHER	2
6	90206-20M07	WASHER, wave	1
7	689-42112-00-EJ	HANDLE, steering 2	1
8	97395-06050	BOLT	1
9	97395-06020	BOLT	1
10	92990-06600	WASHER	2
11	664-42119-00	GRIP, steering handle	1
12	6G1-42177-00	RUBBER, handle	1
13	6A9-42137-00	INDICATOR, throttle	1
14	90269-02001	RIVET	1
15	98180-05025	SCREW, ovalhead	1
16	689-42138-00	LEVER, throttle	1
17	92903-10600	WASHER	1
18	90501-23215	SPRING, compression	1
19	90386-08032	BUSHING	1
20	689-26311-02	THROTTLE WIRE COMP.	2
21	90123-06065	. BOLT, wire adjusting	2
22	90170-06183	. NUT	4
23	90480-12156	GROMMET	1
		THROTTLE FRICTION	
24	656-42126-01	PIECE, friction	1
25	97395-06020	BOLT	1
26	90185-06062	NUT, self-locking	1

Fig. 10 CONTROL

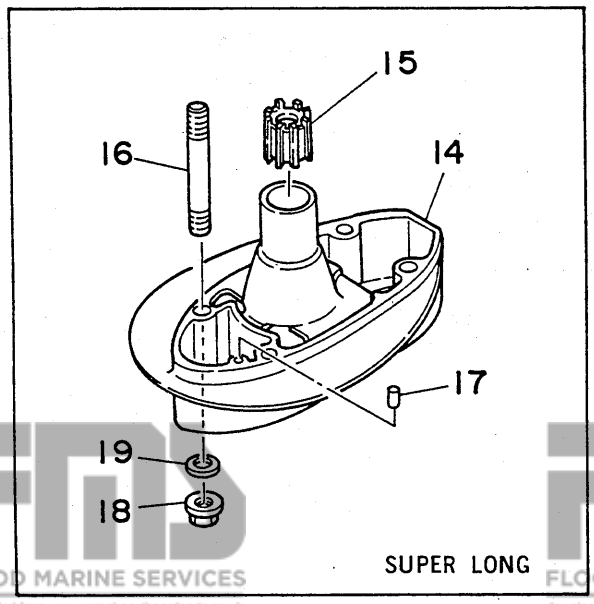


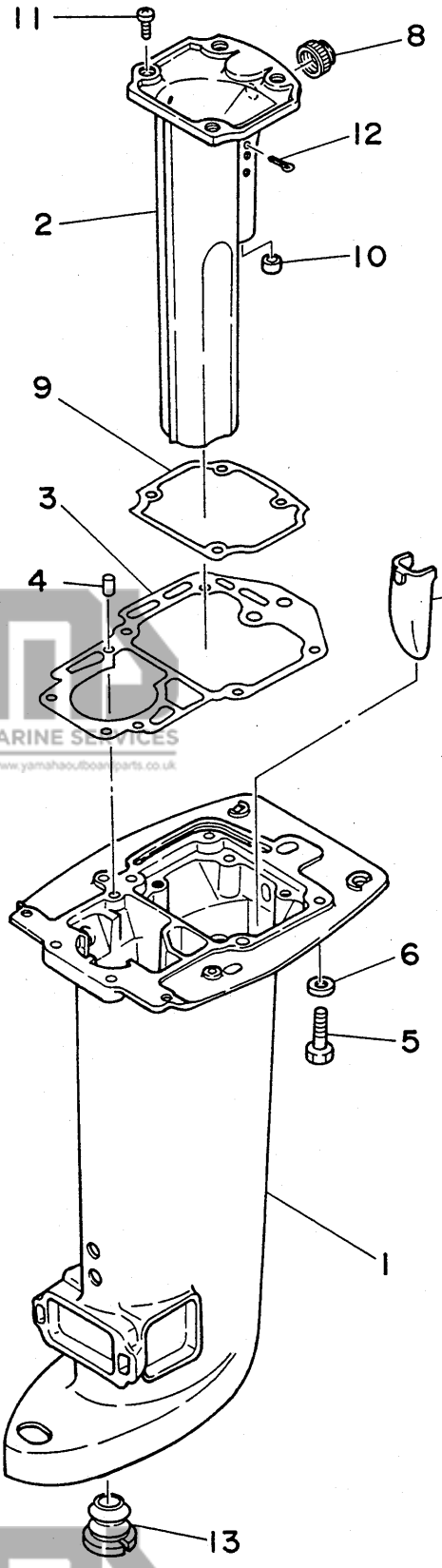
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Fig. 10 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	664-41631-00-94	LEVER, magneto control	1
2	90387-06M02	COLLAR	1
3	90387-06298	COLLAR	1
4	97313-06025	BOLT	1
5	664-14497-00	STAY, throttle wire	1
6	97313-06012	BOLT	1
7	664-41636-00	ROD, magneto control	1
8	648-41635-00	SHAFT, link connecting	1
9	90201-05556	WASHER	1
10	95303-05600	NUT	1
11	695-41613-00	PLATE, base friction	1
12	695-41611-00-94	RETAINER, magneto base 1	1
13	695-41612-00	RETAINER, magneto base 2	1
14	97803-05010	SCREW, panhead	3
15	92903-05600	WASHER	3
16	90116-05220	BOLT, stud	1
17	662-41237-01	JOINT, link 2	3
18	95303-05600	NUT	2
19	6A9-42154-00-94	LEVER, throttle control	1
20	656-42153-00-94	SHAFT, throttle control	1
21	90386-10009	BUSHING	2
22	91690-40018	PIN, spring	1
23	689-44111-00-EJ	HANDLE, gear shift	1
24	664-44113-01	CAM PLATE, handle	1
25	90202-12031	WASHER	2
26	90105-06M07	BOLT	1
27	664-44142-00	JOINT	1
28	90202-06007	WASHER	2
29	92990-05600	WASHER	1
30	91490-16010	PIN, cotter	1
31	91490-12010	PIN, cotter	1
32	664-42715-00	BUSHING 2	1
33	664-44167-00	PLUNGER, shift cam	1
34	90501-14M07	SPRING, compression	1
35	90501-09M08	SPRING, compression	1
36	689-44121-01	LEVER, shift rod 1	1
37	90508-14M13	SPRING, torsion	1
38	90202-10024	WASHER, plate	2
39	689-44125-00	LEVER, shift rod 2	1
40	91690-40016	PIN, spring	1
41	90202-06007	WASHER	2
42	92990-05600	WASHER	1
43	91490-20010	PIN, cotter	1
44	664-44143-00	ROD, shift 1	1
45	648-44146-00	CONNECTOR, shift rod	1
46	90170-07021	NUT	1

Fig. 11 UPPER CASING







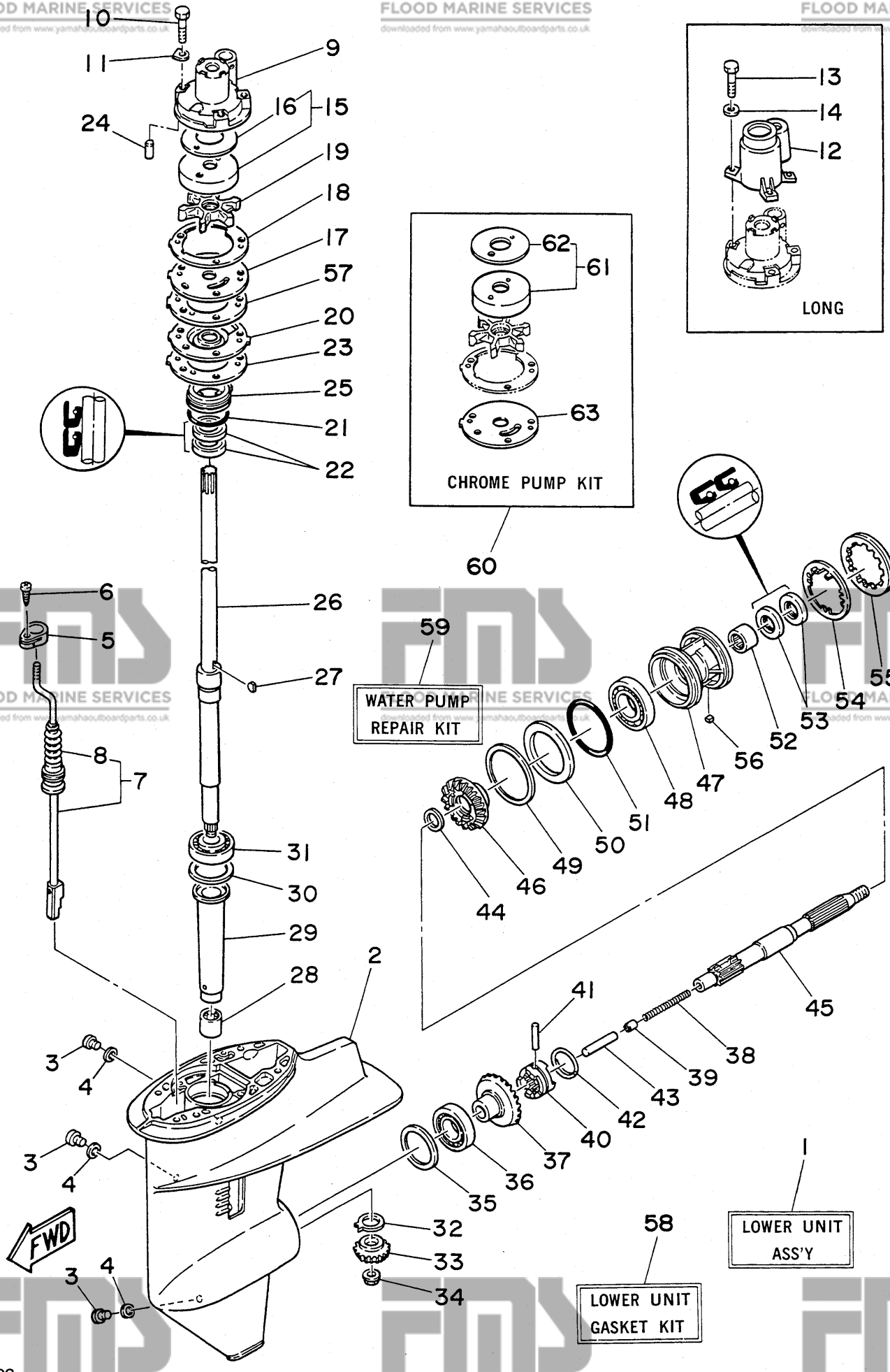
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Fig. 11 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	689-45111-01-EJ	CASING, upper (Short)	1 U.R.
※	689-45111-10-EJ	CASING, upper (Long, Super Long)	1 U.R.
2	664-41131-01-94	MANIFOLD, exhaust 1	1
3	689-45113-01	GASKET, upper casing	1
4	93606-12019	PIN, dowel B	2
5	97375-08030	BOLT	6
6	92990-08600	WASHER	6
7	689-41132-00-94	MANIFOLD, exhaust 2 (Short)	1 U.R.
※	689-41132-10-94	MANIFOLD, exhaust 2 (Long, Super Long)	1 U.R.
8	664-41133-00	GASKET, exhaust manifold 1	1
9	664-41134-00	GASKET, exhaust manifold 2	1
10	664-41135-00	GASKET, exhaust manifold 3	1
11	97890-06016	SCREW, panhead	4
12	91490-30025	PIN, cotter	1
13	689-45127-00	SEAL	1
		SUPER LONG	
14	689-45211-20-EJ	EXTENSION	1
15	689-45318-00	BUSHING, drive shaft 3	1
16	90116-10M10	BOLT, stud	4
17	93606-12019	PIN, dowel B	2
18	90179-10M03	NUT	4
19	92990-10600	WASHER	4

※ Not shown

Fig. 12 LOWER & DRIVE 1



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Fig. 12 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	689-45300-03-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 11, 15 to 57)	1 U.R.
※	689-45300-13-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 9, 12 to 57)	1 U.R.
2	689-45311-02-EJ	CASING, lower	1
3	90340-08014	PLUG, straight screw	3
4	90430-08020	GASKET	3
5	689-44176-00	BRACKET	1
6	97780-50110	SCREW, panhead tapping	1
7	664-44150-01	SHIFT CAM ASS'Y (Short)	1 U.R.
※	664-44150-11	SHIFT CAM ASS'Y (Long)	1 U.R.
※	664-44150-21	SHIFT CAM ASS'Y (Super Long)	1 U.R.
8	664-44147-00	. BOOT, shift rod	1
9	689-44311-03	HOUSING, water pump	1
10	90101-06M56	BOLT	3
11	90209-06M04	WASHER	3
12	689-44312-00-9M	COVER, water pump housing (Long)	1
13	97395-06035	BOLT (Long)	3
14	92990-06600	WASHER (Long)	3
15	689-W4432-02	INSERT CARTRIDGE COMP.	1
16	689-44367-01	. DAMPER, water seal 3	1
17	689-44323-03	OUTER PLATE, cartridge	1
18	689-44324-01	GASKET	1
19	689-44352-02	IMPELLER	1
20	689-44325-02-9M	PROTECTOR, oil seal	1
21	93210-40M10	O-RING	1
22	93101-22067	OIL SEAL	2
23	689-44315-01	GASKET, water pump 1	1
24	93604-12M07	PIN, dowel B	2
25	689-45344-00-94	COVER, oil seal	1
26	689-45501-00	DRIVE SHAFT COMP. (Short)	1 U.R.
※	689-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.
※	689-45501-20	DRIVE SHAFT COMP. (Super Long)	1 U.R.
27	664-44338-00	KEY, woodruff	1
28	93315-017U4	BEARING, needle	1
29	689-45536-00	SLEEVE, drive shaft	1
30	664-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
	664-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
	664-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
	664-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
	664-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
31	93332-000U4	BEARING, taper roller	1
32	664-45552-00	BEARING, plain	1
33	689-45551-00	PINION (13T)	1
34	90179-09M02	NUT	1
35	664-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
	664-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
	664-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
	664-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
	664-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
36	93332-00005	BEARING, taper roller	1
37	689-45560-00	GEAR 1 ASS'Y (24T)	1
38	90501-10065	SPRING, compression	1
39	648-45634-00	SLIDE, shift	1
40	664-45631-00	CLUTCH, dog	1
41	90250-05010	PIN, straight	1
42	648-45633-00	RING, cross pin	1
43	648-45635-00	PLUNGER, shift	1
44	90201-20417	WASHER	1
45	689-45611-00	SHAFT, propeller	1
46	689-45571-00	GEAR 2 (24T)	1
47	689-45331-00-94	HOUSING, bearing 1	1
48	93306-00606	BEARING (B6006)	1
49	664-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
	664-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
	664-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
	664-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
	664-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
50	664-45576-00	WASHER, thrust 2	1
51	93210-60M17	O-RING	1
52	93315-22004	BEARING, needle	1
53	93101-20M07	OIL SEAL	2
54	90214-45M00	WASHER, claw	1
55	664-45384-00	NUT	1
56	90282-04010	KEY, straight	1
57	689-44316-00	GASKET, water pump 2	1
▲58	689-W0001-22	LOWER UNIT GASKET KIT	1
★59	689-W0078-05	WATER PUMP REPAIR KIT	1
		CHROME PUMP KIT	
60	689-W0078-3A	CHROME PUMP KIT	1
61	689-W4432-61	. INSERT CARTRIDGE COMP.	1
62	689-44367-01	. . DAMPER, water seal 3	1
63	689-44323-43	. OUTER PLATE, cartridge	1

※ Not shown
▲ ★ See Fig. 19 for detail service parts.

Fig. 13 LOWER & DRIVE 2

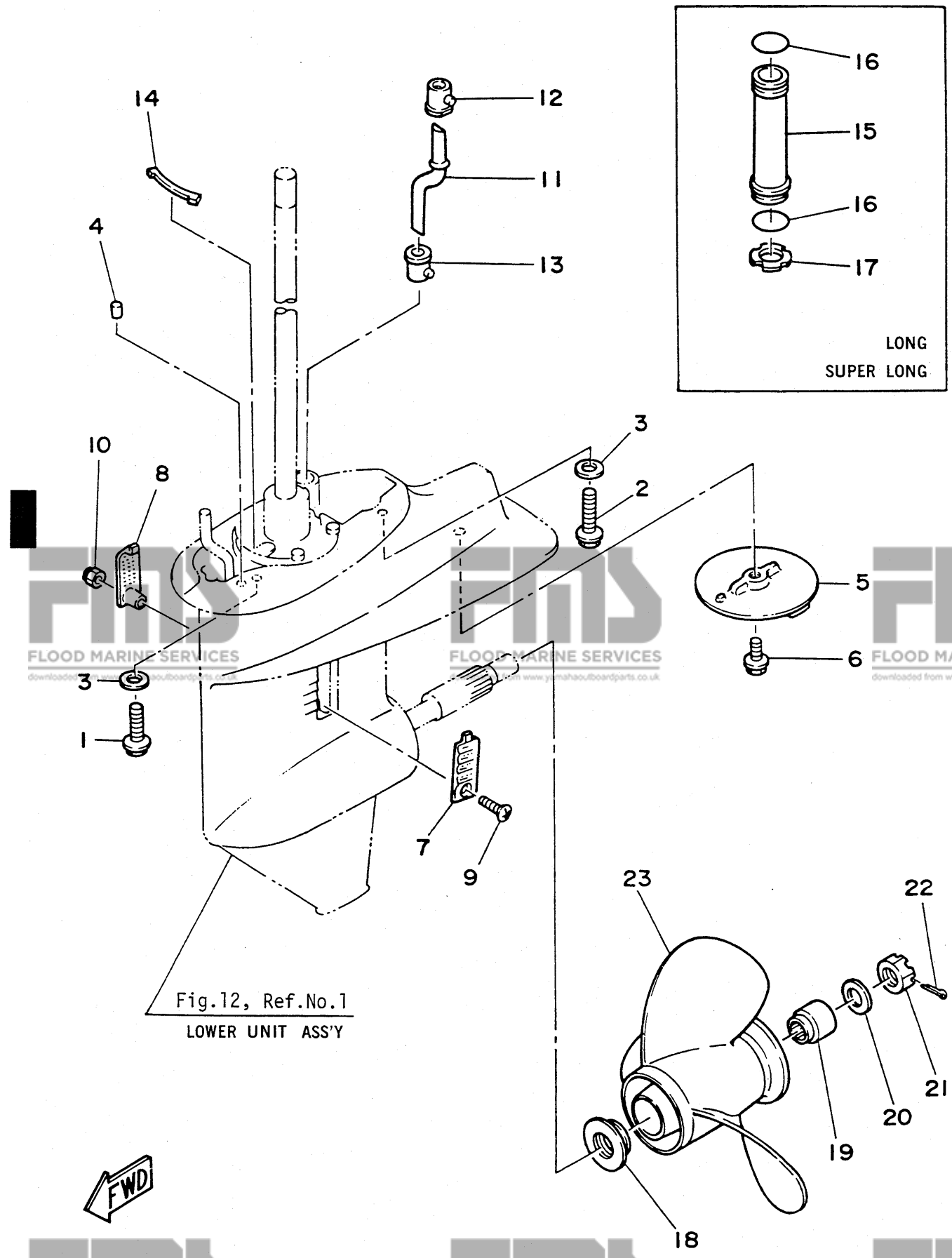


Fig.12, Ref.No.1
LOWER UNIT ASS'Y

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Fig. 13 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	90105-10059	BOLT	2
2	90105-10M12	BOLT	2
3	92990-10600	WASHER	4
4	93606-12019	PIN, dowel B	2
5	664-45371-01	TAB-TRIM	1
6	97475-08020	BOLT	1
7	689-45214-01	COVER, water inlet 1	1
8	689-45215-01	COVER, water inlet 2	1
9	98180-05025	SCREW, ovalhead	1
10	90185-05002	NUT, self-locking	1
11	664-44361-00	TUBE, water 1 (Short)	1 U.R.
※	689-44361-10	TUBE, water 1 (Long)	1 U.R.
※	689-44361-20	TUBE, water 1 (Super Long)	1 U.R.
12	689-44366-00	DAMPER, water seal 2	1
13	626-44365-01	DAMPER, water seal 1	1
14	689-44314-00	SPACER	1
15	689-44362-00-94	TUBE, water 2 (Long, Super Long)	1
16	93210-26240	O-RING (Long, Super Long)	2
17	689-44328-02	PLATE (Long, Super Long)	1
18	664-45987-00	SPACER 1	1
19	689-45997-00	SPACER 2	1
20	92990-14200	WASHER	1
21	90171-14013	NUT, castle	1
22	91490-30022	PIN, cotter	1
23	664-45941-01-36	PROPELLER ASS'Y 1(3x9¾"x9"-F)	1 U.R.
	664-45943-01-36	PROPELLER ASS'Y 2(3x9¾"x8"-F)	1 U.R.
	664-45945-00-36	PROPELLER ASS'Y 3(3x9¾"x10¼"-F)	1 U.R.
	664-45947-01-36	PROPELLER ASS'Y 4(3x9¾"x11¼"-F)	1 U.R.
	664-45949-02-36	PROPELLER ASS'Y 5(3x9¾"x13"-F)	1 U.R.
	664-45952-00-36	PROPELLER ASS'Y 6(3x9¾"x14"-F)	1 U.R.

※Not shown

Fig. 14 C·D·I· MAGNETO

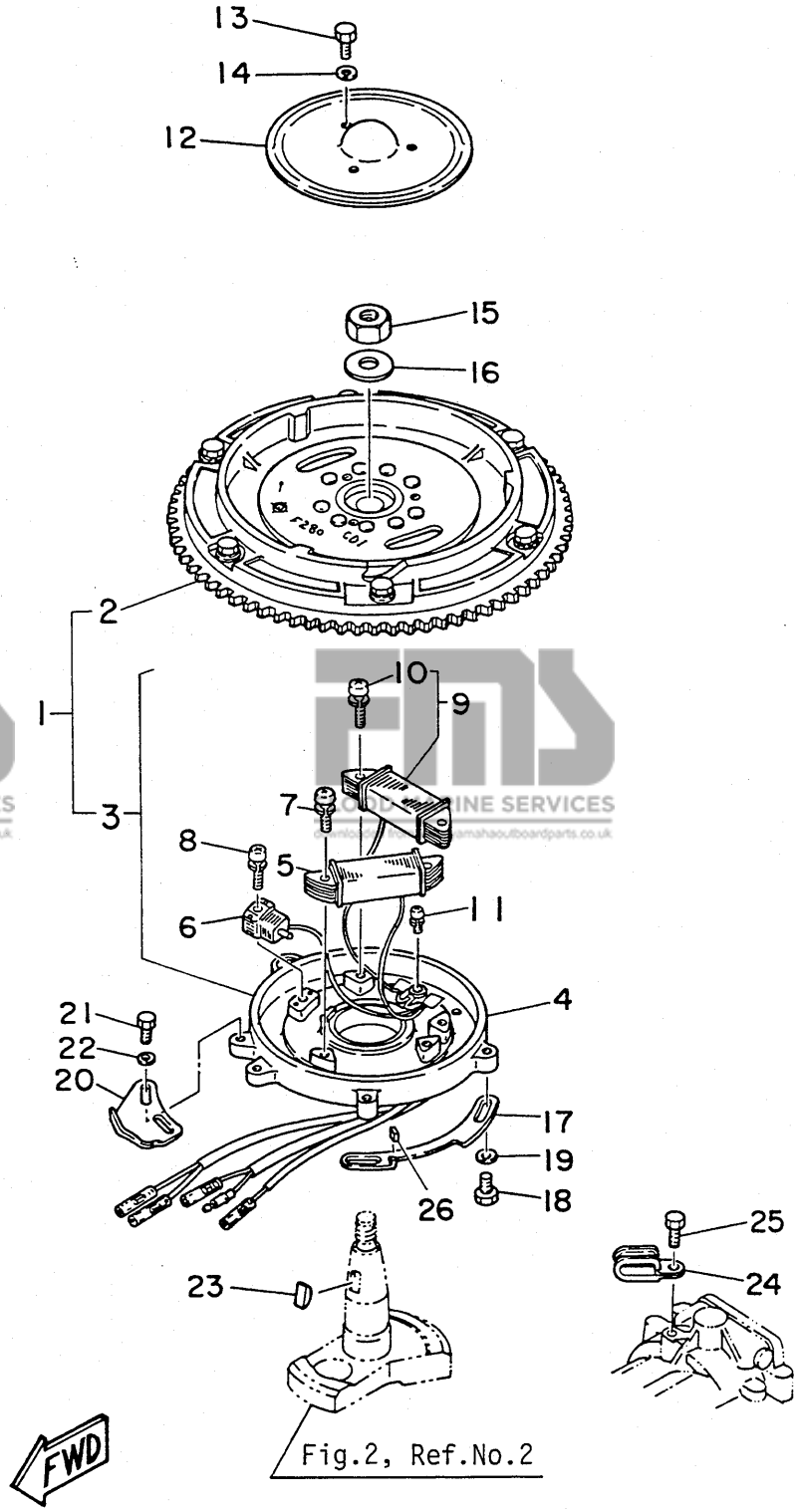


Fig.2, Ref.No.2

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Fig. 14 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	695-85500-A0	C.D.I. MAGNETO ASS'Y	1
2	695-85550-40	. ROTOR ASS'Y	1
3	695-85560-A0	. BASE ASS'Y	1
4	695-85561-70	. . BASE, magneto	1
5	695-85520-70	. . CHARGE COIL ASS'Y	1
6	695-85580-70	. . PULSER COIL ASS'Y	1
7	90159-05039	. . SCREW, with washer	2
8	90159-05038	. . SCREW, with washer	1
9	695-81303-A0	. . LIGHTING COIL ASS'Y	1
10	90159-05040	. . . SCREW, with washer	2
11	90159-04035	. . SCREW, with washer	1
12	648-81362-01	COVER, hole	1
13	97313-06012	BOLT	3
14	92903-06200	WASHER	3
15	90170-12066	NUT	1
16	90201-12472	WASHER	1
17	6A9-41615-01	STOPPER, magneto base 1	1
18	97313-06012	BOLT	2
19	92903-06200	WASHER	2
20	6A9-41213-00-94	CAM, accel.	1
21	97313-05010	BOLT	2
22	92903-05600	WASHER	2
23	90280-05013	KEY, woodruff	1
24	90461-06M01	CLAMP	1
25	97313-06010	BOLT	1
26	695-44194-00	CAP	1

Fig. 15 ELECTRIC PARTS

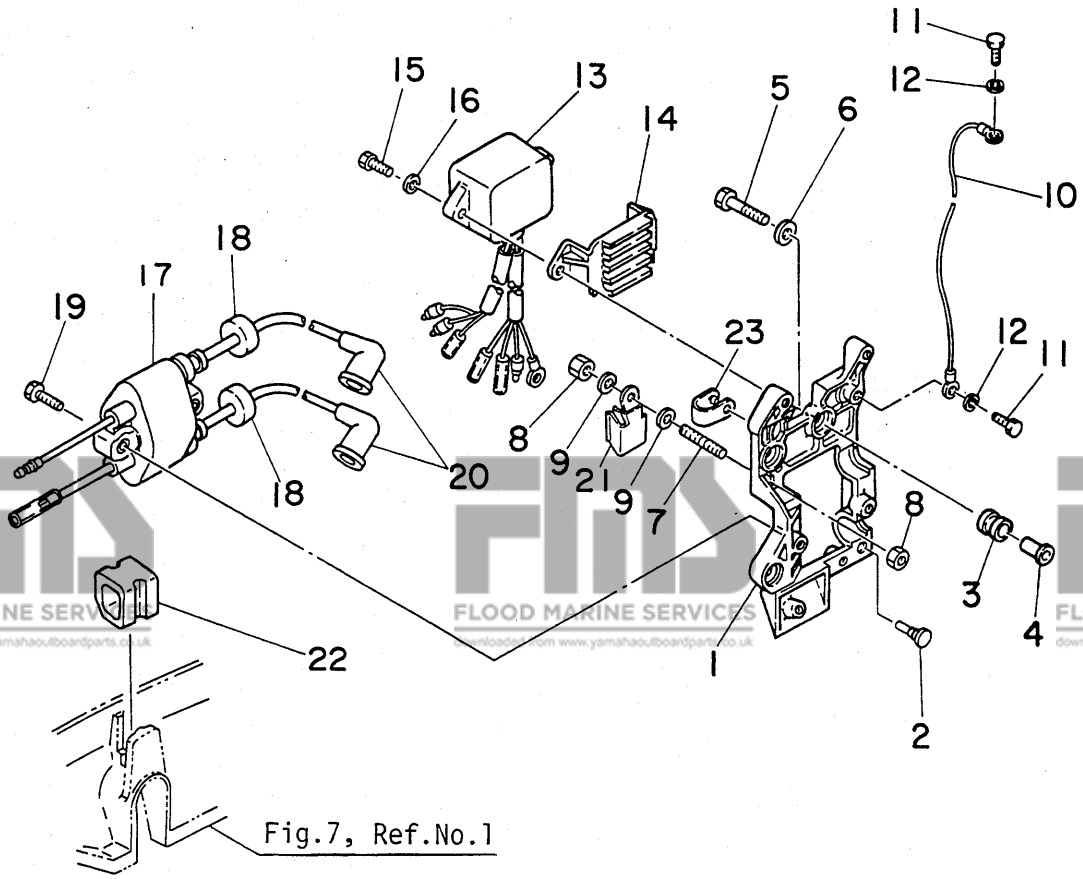


Fig.7, Ref.No.1

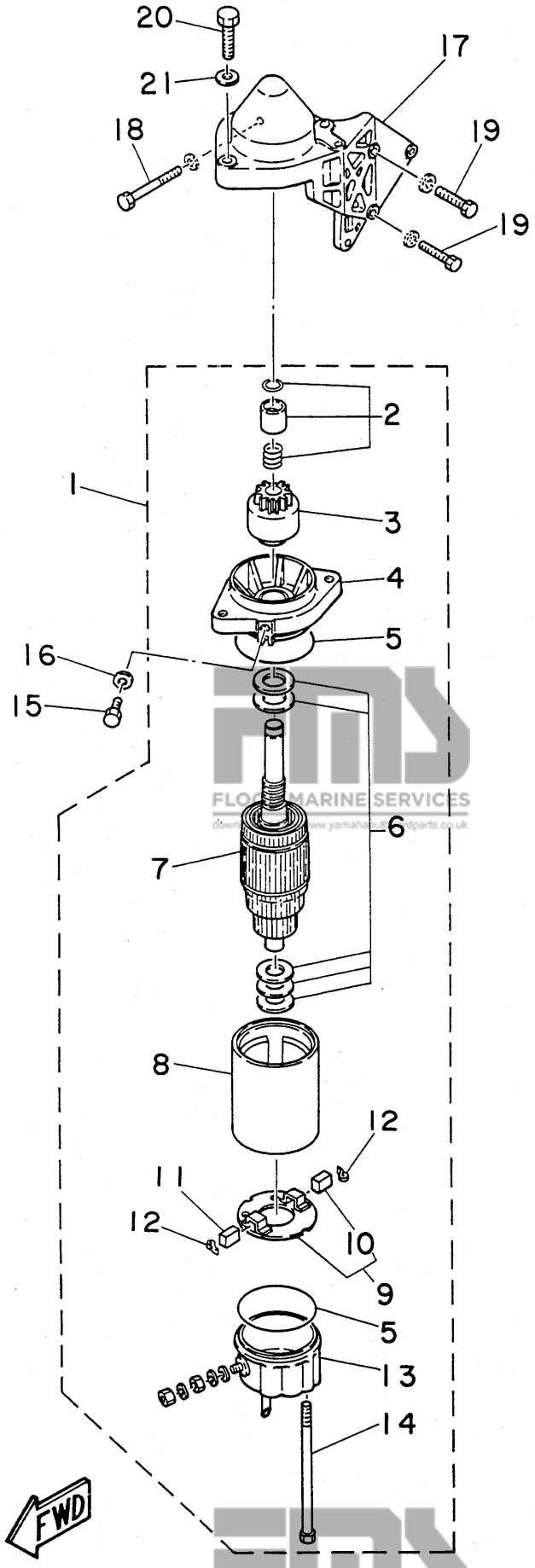
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Fig. 15 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	695-85542-00-94	BRACKET	1
2	689-85547-00	DAMPER	1
3	663-82317-00	DAMPER	3
4	624-42542-00	PIPE 1	3
5	97313-06025	BOLT	3
6	90201-06050	WASHER	3
7	90116-06M07	BOLT, stud	1
8	95303-06600	NUT	2
9	92903-06600	WASHER	2
10	689-82519-00	WIRE, earth lead	1
11	97313-06012	BOLT	2
12	92903-06100	WASHER	2
13	695-85540-10	C.D.I. UNIT ASS'Y	1
14	689-85548-01	HOLDER, wire harness	1
15	97313-06025	BOLT	2
16	92903-06600	WASHER	2
17	6E7-85570-10	IGNITION COIL ASS'Y	1
18	90480-25161	GROMMET	2
19	97313-06025	BOLT	2
20	663-82370-01	PLUG CAP ASS'Y	2 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
21	90465-08M13	CLAMP	1
22	90480-17M08	GROMMET	1
23	90464-12M00	CLAMP	1

※ Not shown

Fig. 16 ELECTRIC MOTOR (20CE MODEL)

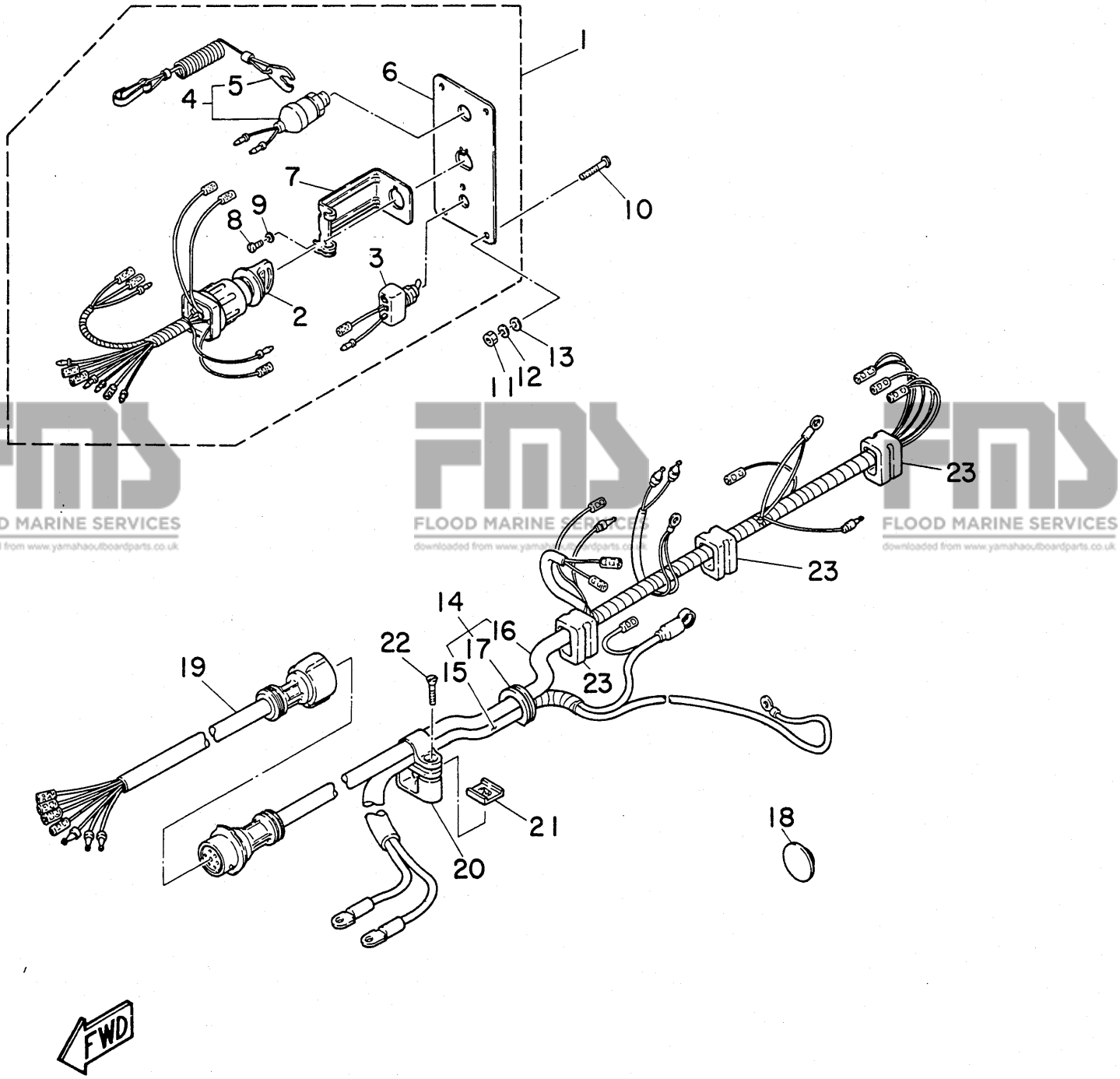


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Fig. 16 ELECTRIC MOTOR (20CE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	689-81800-12	ELECTRIC MOTOR ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1
3	689-81807-12	. PINION ASS'Y (11T)	1
4	689-81830-11	. FRONT COVER ASS'Y	1
5	689-81844-11	. O-RING	2
6	689-81809-11	. WASHER KIT	1
7	689-81850-11	. ARMATURE ASS'Y	1
8	689-81810-11	. STATOR ASS'Y	1
9	689-81840-11	. BRUSH HOLDER ASS'Y	1
10	689-81812-11	. . BRUSH 2 (-)	1
11	689-81811-11	. BRUSH 1 (+)	1
12	689-81813-10	. SPRING, brush	2
13	689-81820-11	. REAR COVER ASS'Y	1
14	689-81826-10	. BOLT	2
15	97370-08012	BOLT	1
16	92903-08600	WASHER	1
17	695-15772-40-94	STAY 2	1
18	97395-06050	BOLT	1
19	97395-06030	BOLT	2
20	97395-08030	BOLT	2
21	92903-08600	WASHER	2

Fig. 17 ELECTRIC PARTS I (20CE MODEL)

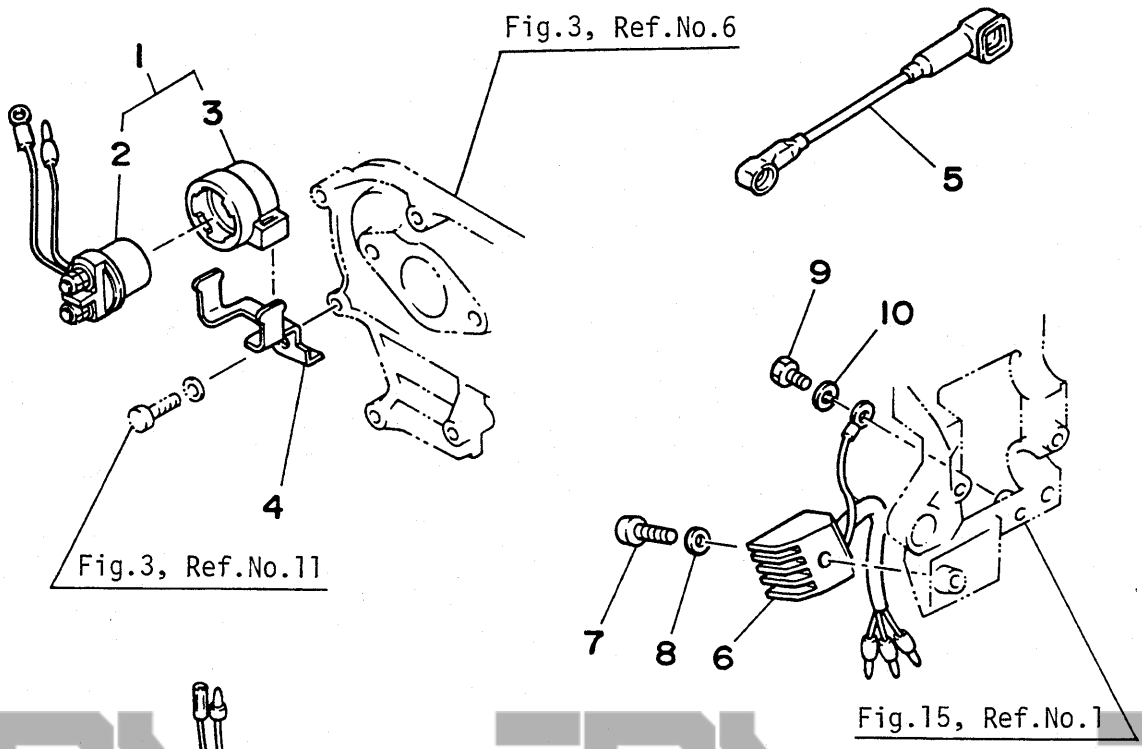


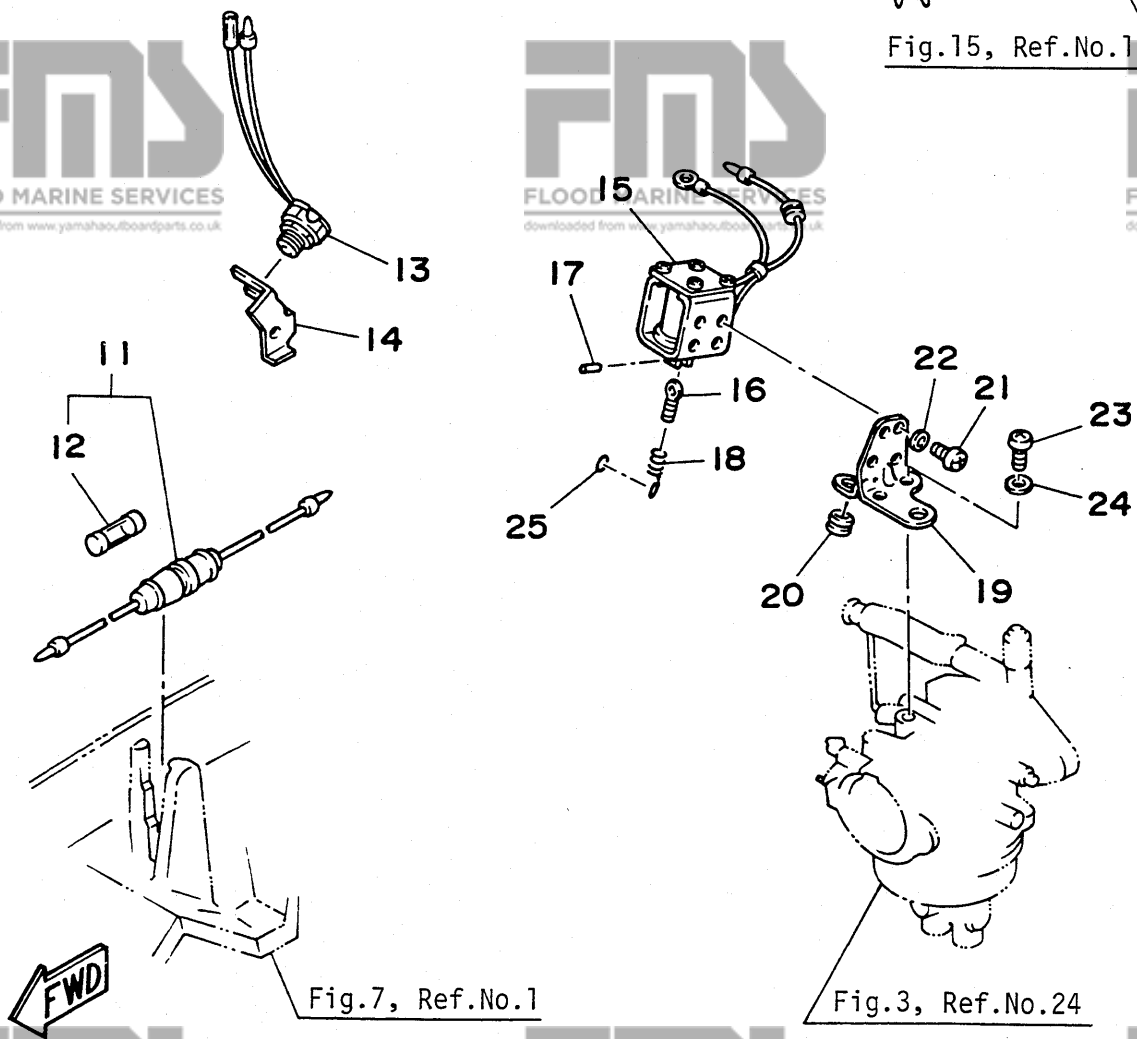
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Fig. 17 ELECTRIC PARTS 1 (20CE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	689-82570-13	SWITCH PANEL ASS'Y	1
2	688-82510-11	. MAIN SWITCH ASS'Y	1
3	688-82574-00	. SWITCH, choke	1
4	688-82575-01	. KILL SWITCH ASS'Y	1
5	682-82556-00	. . STOPPER ASS'Y	1
6	689-82571-01	. PANEL, switch	1
7	663-82581-01	. STAY, cord clamp	1
8	98303-04008	. SCREW, cylinderhead	1
9	92901-04100	. WASHER	1
10	98903-05025	SCREW, bind	4
11	95303-05600	NUT	4
12	92903-05100	WASHER	4
13	92903-05600	WASHER	4
14	689-82580-13	WIRE HARNESS ASS'Y	1
15	689-82105-12	. WIRE LEAD ASS'Y	1
16	689-82590-11	. WIRE LEAD ASS'Y	1
17	689-42724-50	. GROMMET	1
18	90480-17165	GROMMET	1
19	688-82586-21	EXTENSION, wire harness	1
20	689-82594-10	CLAMP	1
21	682-42525-00	PLATE, friction 1	1
22	90161-06M00	SCREW, flathead tapping	1
23	90480-17M08	GROMMET	3

Fig. 18 ELECTRIC PARTS 2 (20CE MODEL)





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Fig. 18 ELECTRIC PARTS 2 (20CE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6G1-81940-00	STATER RELAY ASS'Y	1
2	6G1-81941-10	. STATER RELAY	1
3	6G1-81952-00	. HOLDER, starter relay	1
4	695-81945-00	PLATE, switch fitting	1
5	695-82531-01	WIRE, lead	1
6	664-81970-60	RECTIFIER ASS'Y	1
7	97803-05025	SCREW, panhead	1
8	92903-05600	WASHER	1
9	97313-06012	BOLT	1
10	92903-06100	WASHER	1
11	682-82150-10	FUSE HOLDER ASS'Y	1
12	663-82151-00	. FUSE (12V-20A)	1
13	689-82540-01	NEUTRAL SWITCH ASS'Y	1
14	656-15774-41	STAY 4	1
15	689-86111-01	COIL, solenoid	1
16	682-86117-00	HOOK, wire pull	1
17	91690-30010	PIN, spring	1
18	682-86116-00	WIRE, pull	1
19	689-86112-01	STAY, solenoid	1
20	90480-10155	GROMMET	1
21	98503-04005	SCREW, panhead	4
22	92903-04200	WASHER	4
23	97803-05012	SCREW, panhead	2
24	92903-05600	WASHER	2
25	93210-03261	O-RING	1

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Fig. 19 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	689-W0093-00	CARBURETOR REPAIR SET	1
2	648-14198-00	. GASKET	1
3	648-14384-01	. GASKET, float chamber	1
4	648-14385-00	. FLOAT	1
5	98503-04012	. SCREW, panhead	1
6	92990-04100	. WASHER	1
7	648-14390-14	. VALVE SEAT ASS'Y	1
8	647-14323-00	. SCREW, air adjusting	1
9	90386-05002	. BUSHING	2
10	695-W0001-00	POWER HEAD GASKET KIT	1
11	695-14476-00	. SEAL	1
12	648-13621-00	. PACKING, valve seat	1
13	648-13645-00	. GASKET, intake manifold	1
14	648-14198-00	. GASKET	1
15	648-14384-01	. GASKET, float chamber	1
16	695-11181-00	. GASKET, cylinder head	1
17	655-12414-00	. GASKET, cover	1
18	664-15369-00	. GASKET, oil seal housing	1
19	93102-23096	. OIL SEAL	1
20	664-41114-00	. GASKET, exhaust cover	2
21	93210-16275	. O-RING	1
22	93210-58M21	. O-RING	1
23	93102-25M04	. OIL SEAL	1
24	93104-16M01	. OIL SEAL	2
25	689-45113-01	. GASKET, upper casing	1
26	655-24564-00	. PACKING, filter	1
27	93210-37M25	. O-RING	1
28	650-24431-00	. GASKET, fuel pump	1
29	689-W0001-22	LOWER UNIT GASKET KIT	1
30	664-41134-00	. GASKET, exhaust manifold	1
31	689-44366-00	. DAMPER, water seal 2	1
32	90430-08020	. GASKET	3
33	689-44324-01	. GASKET	1
34	93210-40M10	. O-RING	1
35	93101-22067	. OIL SEAL	2
36	689-44315-01	. GASKET, water pump 1	1
37	93210-60M17	. O-RING	1
38	93101-20M07	. OIL SEAL	2
39	689-44316-00	. GASKET, water pump 2	1
40	689-W0078-05	WATER PUMP REPAIR KIT	1
41	626-44365-01	. DAMPER, water seal	1
42	689-44311-03	. HOUSING, water pump	1
43	90101-06M56	. BOLT	3
44	689-W4432-02	. INSERT CARTRIDGE COMP.	1
45	689-44323-03	. OUTER PLATE, cartridge	1
46	689-44324-01	. GASKET	1
47	689-44352-00	. IMPELLER	1
48	689-44316-00	. GASKET, water pump	1
49	664-44338-00	. KET, woodruff	1

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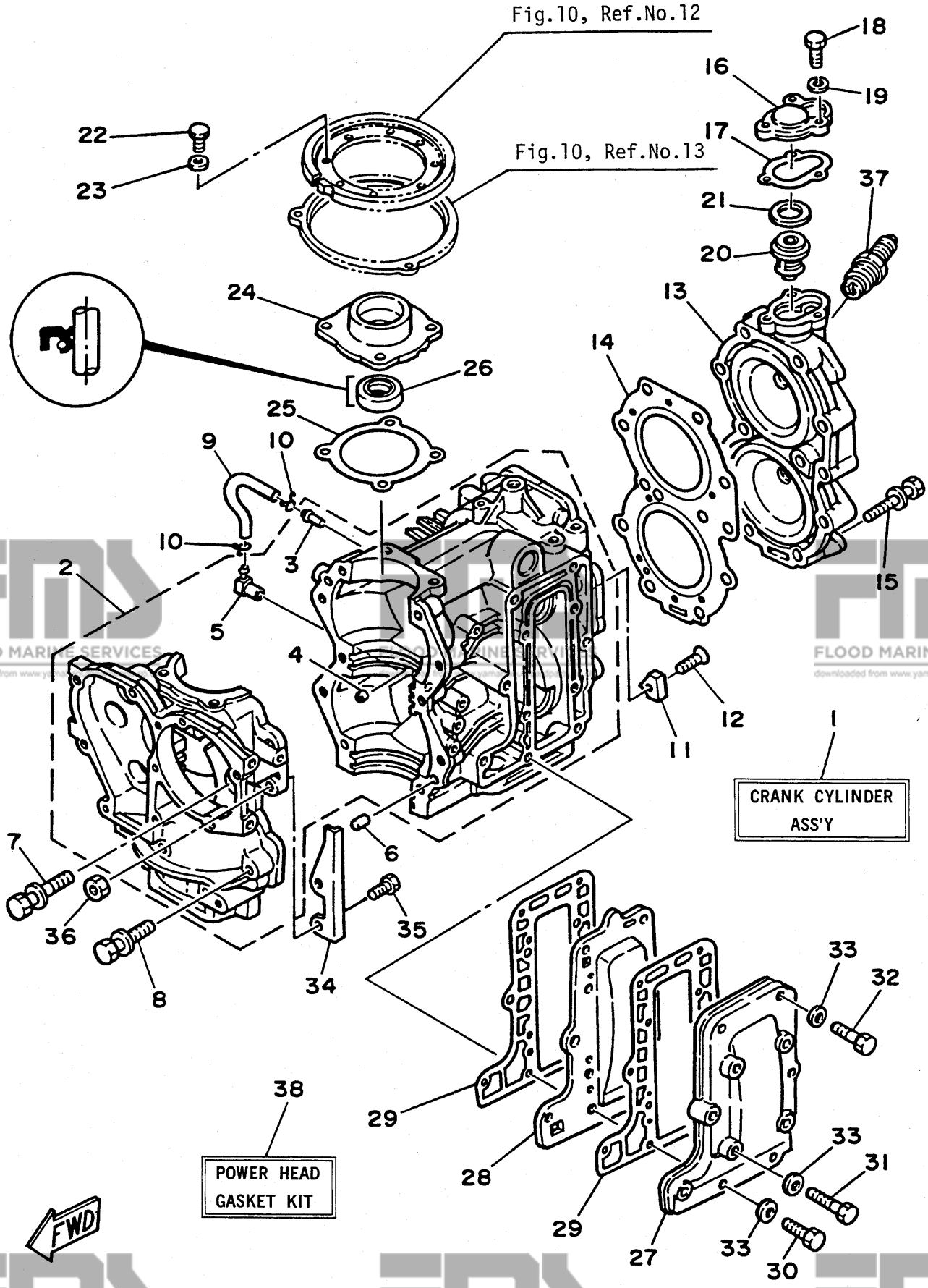
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Fig. 1 CRANKCASE & CYLINDER



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Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	695-W0090-81-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 37 and Fig. 2, Ref. No. 1 to 27)	1 U.R.
※	695-W0090-20-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 37 and Fig. 2, Ref. No. 1 to 27)	1 U.R.
2	695-15100-01-94	CRANKCASE ASS'Y	1
3	624-14485-00	. PIN, joint	1
4	624-11379-00	. VALVE, check	1
5	650-11370-00	. CHECK VALVE ASS'Y	1
6	93606-12019	PIN, dowel B	2
7	90119-08M18	BOLT, with washer	2
8	90119-08M20	BOLT, with washer	8
9	90445-07260	HOSE	1
10	90467-06016	CLIP	2
11	689-11325-00	ANODE	1
12	92780-06020	SCREW, flathead	1
13	695-11111-01-94	HEAD, cylinder	1
14	695-11181-00	GASKET, cylinder head	1
15	90119-08M18	BOLT, with washer	11
16	655-12413-01-94	COVER, thermostat	1
17	655-12414-00	GASKET, cover	1
18	97313-06020	BOLT	3
19	92903-06100	WASHER	3
20	6F5-12411-01	THERMOSTAT	1
21	90201-21567	WASHER	1
22	97313-06020	BOLT	4
23	92903-06600	WASHER	4
24	664-15359-01-94	HOUSING, oil seal 1	1
25	664-15369-00	GASKET, oil seal housing	1
26	93102-23096	OIL SEAL	1
27	664-41113-00-94	OUTER COVER, exhaust	1
28	664-41111-00	INNER COVER, exhaust	1
29	664-41114-00	GASKET, exhaust cover	2
30	97395-06025	BOLT	1
31	97395-06030	BOLT	6
32	97395-06035	BOLT	4
33	92903-06600	WASHER	11
34	695-41616-00	STOPPER, magneto base 2	1
35	97313-06020	BOLT	2
36	95303-06600	NUT	2
37	94701-00040	PLUG, spark (B7HS) NGK	2 U.R.
※	94702-00272	PLUG, spark (BR7HS) NGK	2 U.R.
■38	695-W0001-00	POWER HEAD GASKET KIT	1

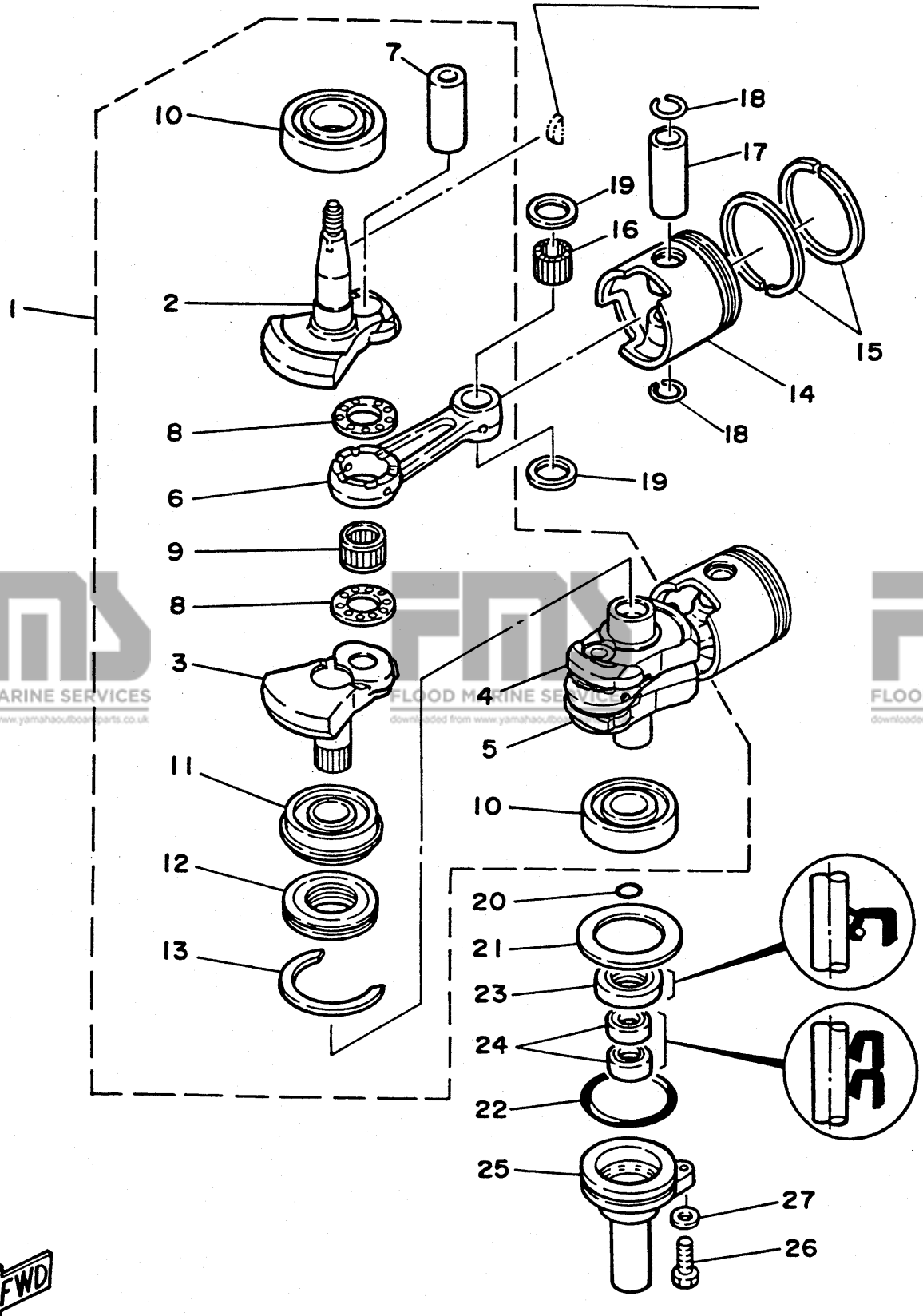
※Not shown

■See Fig. 19 for detail service parts.

Fig. 2 CRANK & PISTON

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Fig.14, Ref.No.23



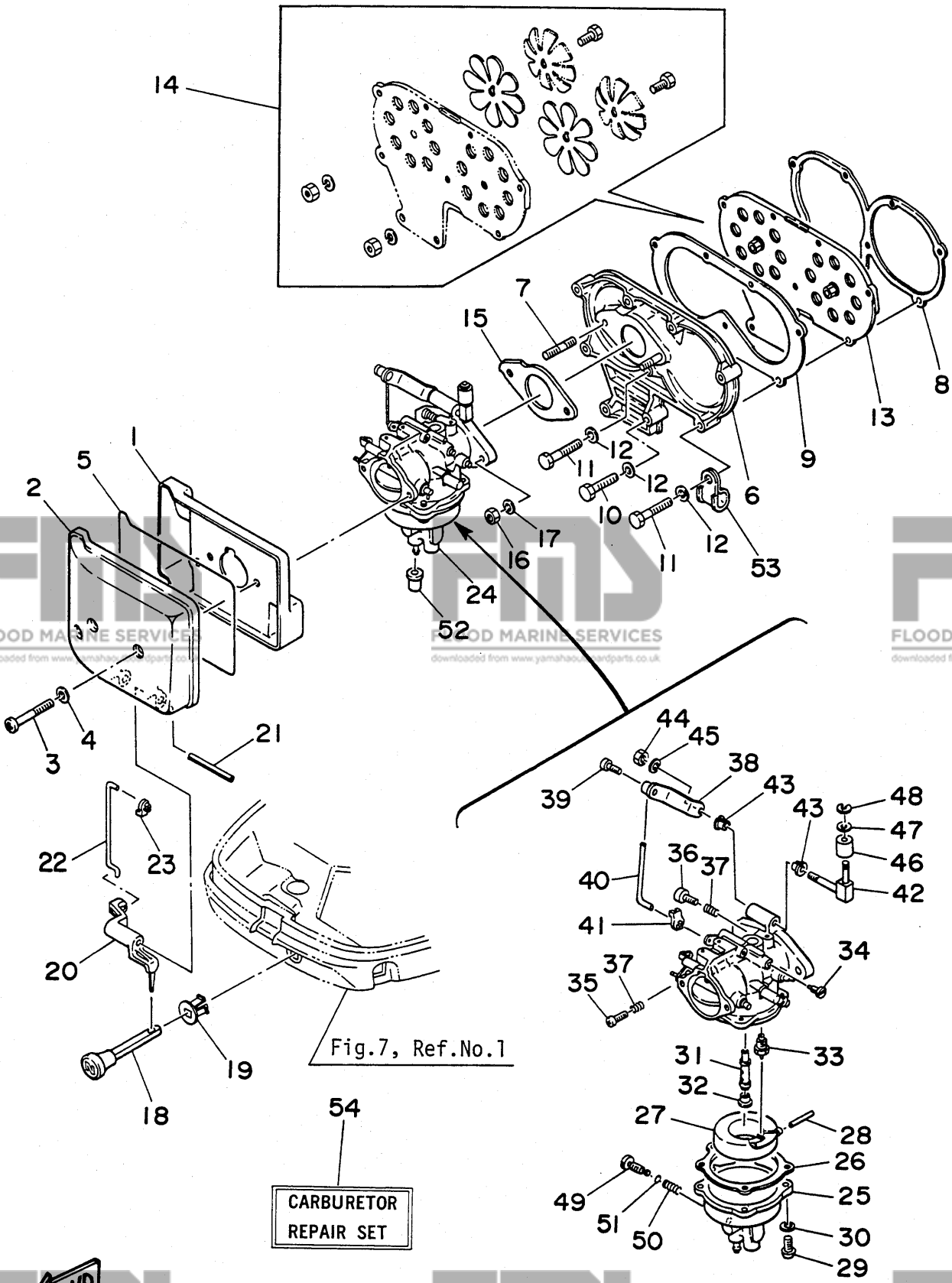
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	695-11400-00	CRANK ASS'Y	1
2	6G0-11412-00	. CRANK 1	1
3	6G0-11422-00	. CRANK 2	1
4	6G0-11432-00	. CRANK 3	1
5	695-11442-00	. CRANK 4	1
6	648-11651-02	. ROD, connecting	2
7	648-11681-00	. PIN, crank	2
8	90209-22071	. WASHER	4
9	93310-522A4	. BEARING, con-rod big end	2
10	93306-30510	. BEARING (B6305)	2
11	93390-00009	. BEARING, roller	1
12	656-11515-00	. SEAL, labyrinth	1
13	93440-62057	. CIRCLIP	1
14	664-11631-80-97	PISTON (S.T.D.)	2
※	664-11635-80	PISTON (1st O.S.)	2 A.P.
※	664-11636-80	PISTON (2nd O.S.)	2 A.P.
15	664-11610-80	PISTON RING SET (S.T.D.)	2
※	664-11610-40	PISTON RING SET (1ST O.S.)	2 A.P.
※	664-11610-50	PISTON RING SET (2nd O.S.)	2 A.P.
16	93602-20M02	BEARING, con-rod small end	62
17	648-11633-00	PIN, piston	2
18	93450-20026	CLIP, piston pin	4
19	90201-18522	WASHER	4
20	93210-16275	O-RING	1
21	90201-50306	WASHER	1
22	93210-58M21	O-RING	1
23	93102-25M20	OIL SEAL	1
24	93104-16M01	OIL SEAL	2
25	689-15396-00-9M	HOUSING, oil seal 2	1
26	97395-06022	BOLT	1
27	92990-06600	WASHER	1

※ Not shown

Fig. 3 INTAKE


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Fig.7, Ref.No.1
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CARBURETOR
REPAIR SET
FWD

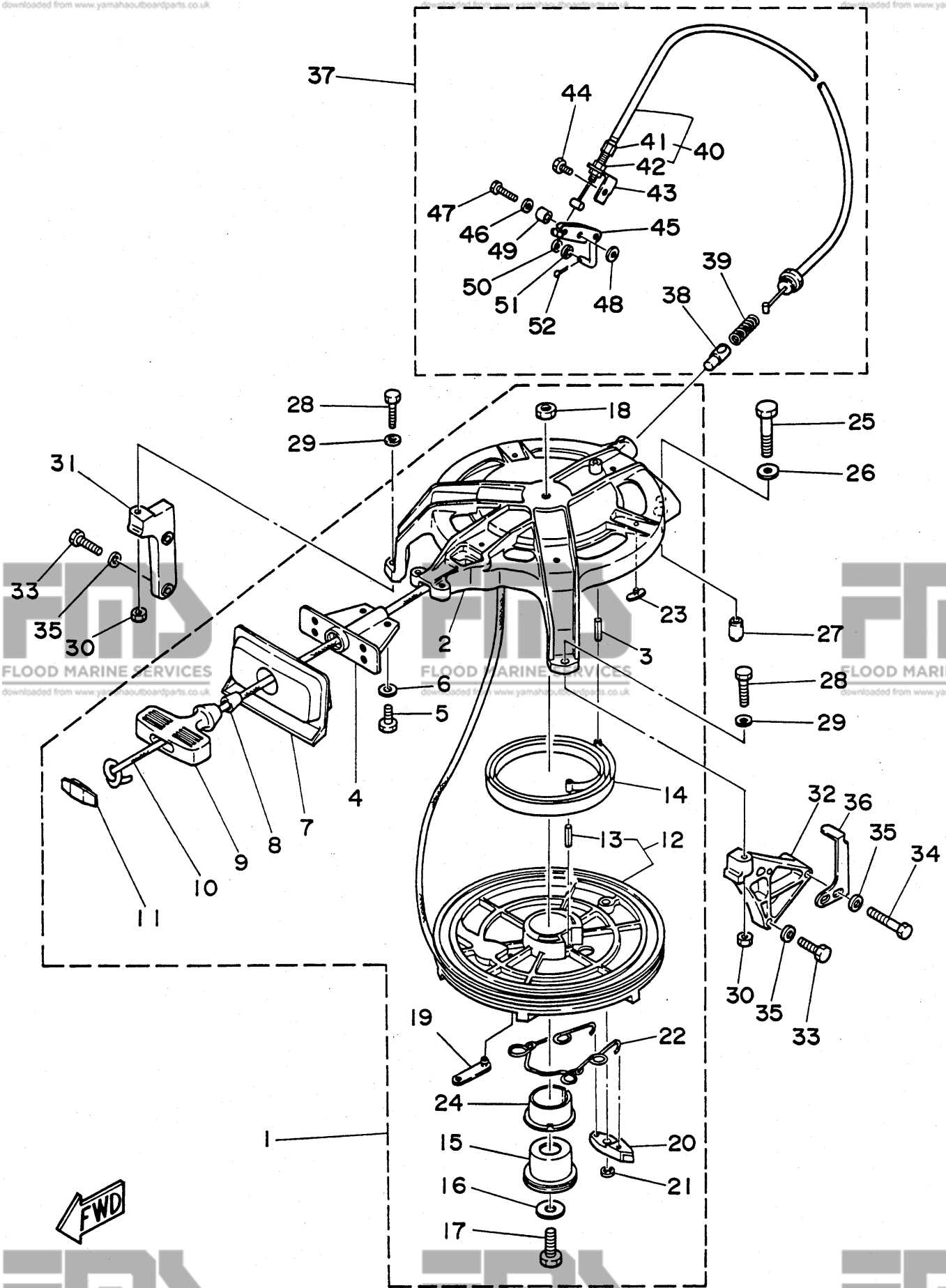
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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	695-14417-00	COVER 1	1
2	695-14418-01	COVER 2	1
3	97803-05030	SCREW, panhead	2
4	92903-05600	WASHER	2
5	695-14476-00	SEAL	1
6	648-13641-01-94	MANIFOLD, intake	1
7	90116-06M08	BOLT, stud	2
8	648-13621-00	PACKING, valve seat	1
9	648-13645-00	GASKET, intake manifold	1
10	97313-06025	BOLT	2
11	97313-06035	BOLT	7
12	92903-06600	WASHER	9
13	689-13610-00	REED VALVE ASS'Y	1
14	689-W0004-00	. REED SET	1
15	648-14198-00	GASKET	1
16	95303-06600	NUT	2
17	92903-06600	WASHER	2
18	682-41271-00	KNOB, choke 1	1
19	689-41273-00	GROMMET 1	1
20	689-41252-00	LEVER, choke	1
21	91690-40048	PIN, spring	1
22	695-41256-00	ROD, choke link	1
23	661-41262-02	JOINT, choke lever	1
24	695-14301-81	CARBURETOR ASS'Y	1
25	664-14381-01	. BODY, float chamber	1
26	648-14384-01	. GASKET, float chamber	1
27	648-14385-00	. FLOAT	1
28	648-14386-00	. PIN, float	1
29	98503-04012	. SCREW, panhead	4
30	92990-04100	. WASHER	4
31	648-14341-00	. NOZZLE, main (3.0ø)	1
32	648-14343-70	. JET, main (#140)	1
33	648-14390-14	. VALVE SEAT ASS'Y (1.4ø)	1
34	648-14342-30	. JET, pilot (#60)	1
35	648-14321-00	. SCREW, throttle	1
36	647-14323-00	. SCREW, air adjusting	1
37	648-14334-00	. SPRING, air adjusting	2
38	648-41210-01	. ACCEL. ARM ASS'Y	1
39	664-14327-00	. SCREW	1
40	656-41241-00	. ROD	1
41	661-41262-02	. JOINT, choke lever	1
42	689-41216-00	. SHEAVE SHAFT, accel. link	1
43	90386-05002	. BUSHING	2
44	95303-05700	. NUT	1
45	92990-05100	. WASHER	1
46	664-41231-00	. COLLAR, guide pin	1
47	92990-05200	. WASHER	1
48	93430-04031	. CIRCLIP	1
49	646-14394-00	. VALVE, drain	1
50	646-14223-01	. SPRING, drain valve	1
51	646-14397-00	. O-RING	1
52	648-14382-60	CAP, drain pipe	1
53	90461-06015	CLAMP	1
♣54	689-W0093-00	CARBURETOR REPAIR SET	1

♣ See Fig. 19 for detail service parts.

Fig. 4 STARTER



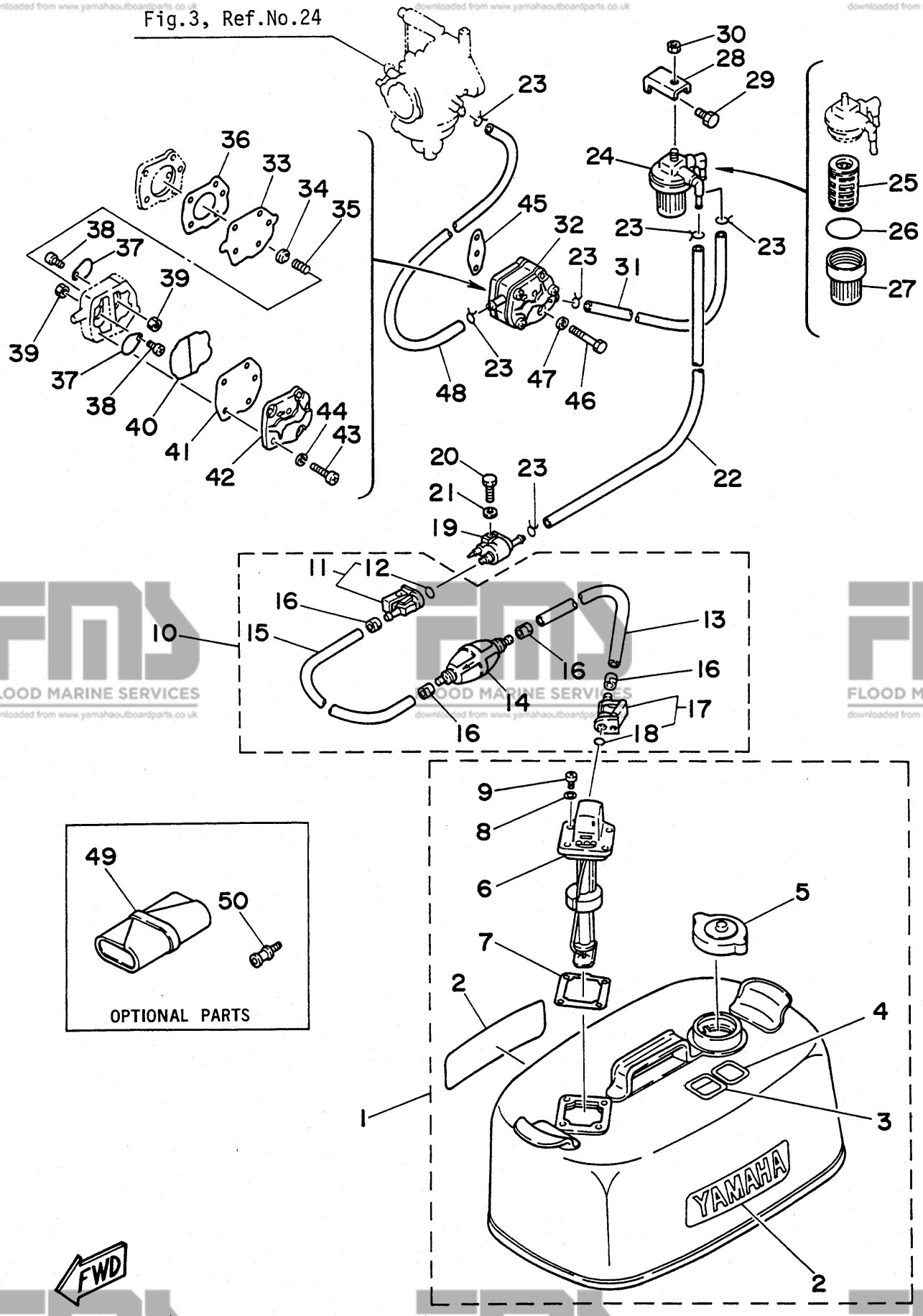
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Fig. 4 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	689-15710-00	STARTER ASS'Y	1
2	676-15711-00-94	. CASE, starter	1
3	91690-40020	. PIN, spring	1
4	689-15758-01-94	. GUIDE, wire	1
5	97313-06016	. BOLT	2
6	92903-06600	. WASHER	2
7	689-15762-01	. SEAL, rubber 2	1
8	689-15789-00	. DAMPER	1
9	619-15755-01	. HANDLE, starter	1
10	✣	. WIRE (2075mm)	1
11	689-15779-01	. COVER	1
12	676-15714-00-94	. DRUM, sheave	1
13	91690-40020	. . PIN, spring	1
14	90510-09M00	. SPRING, spiral	1
15	676-15717-00	. SHAFT	1
16	90201-08309	. WASHER	1
17	97313-08025	. BOLT	1
18	95303-08600	. NUT	1
19	676-15799-01	. CLIP	1
20	676-15741-03	. PAWL, drive	1
21	93430-06M02	. CIRCLIP	1
22	676-15705-00	. SPRING, drive pawl	1
23	676-15773-00	. STAY 3	6
24	90386-35M01	. BUSHING	1
25	97313-08040	BOLT	1
26	92903-08600	WASHER	1
27	91830-22016	PIN, dowel A	1
28	97313-06030	BOLT	2
29	92903-06600	WASHER	2
30	95303-06600	NUT	2
31	656-15771-00-94	STAY 1	1
32	656-15772-00-94	STAY 2	1
33	97313-06025	BOLT	4
34	97313-06040	BOLT	1
35	92903-06600	WASHER	5
36	689-81332-01	PLATE, timing	1
		SAFETY STARTER	
37	689-W0079-01	SAFETY STARTER KIT	1
38	656-15748-00	. PLUNGER, starter stop	1
39	90501-10227	. SPRING, compression	1
40	656-15770-00	. WIRE COMP., starter stop	1
41	90123-06049	. . BOLT, wire adjusting	1
42	95303-06600	. . NUT	2
43	689-15774-00	. STAY 4	1
44	97313-06010	. BOLT	1
45	656-15749-00	. LINK COMP., starter stop	1
46	90206-08010	. WASHER, wave	1
47	97313-06020	. BOLT	1
48	92903-06600	. WASHER	1
49	90387-06568	. COLLAR	1
50	92903-05600	. WASHER	1
51	90206-05005	. WASHER, wave	1
52	91490-16010	. PIN, cotter	1

✣ Cut from 50m rolls, Parts No. 90890-44373, cutting length 2.075m.

Fig. 5 FUEL



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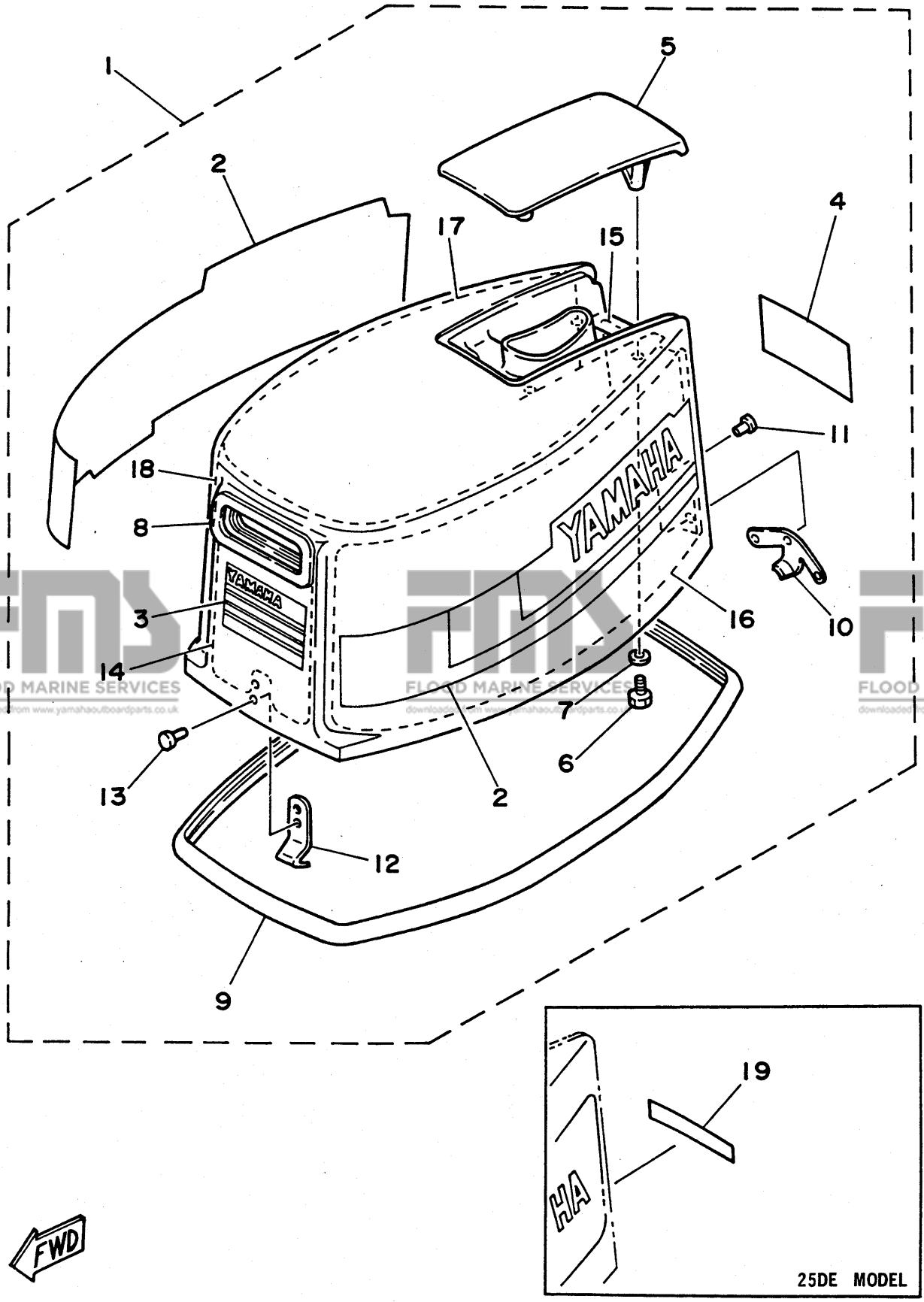
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Fig. 5 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	6Y1-24610-00	. CAP ASS'Y	1
6	6Y1-24260-00	. FUEL METER COMP.	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1
8	6Y1-24329-00	. SEAL	4
9	98586-05016	. SCREW, panhead	4
10	6Y1-24306-02	FUEL PIPE ASS'Y	1
11	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
12	93210-08287	. . O-RING	1
✣13	90445-11M80	. HOSE (1900mm)	1
14	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
✣15	90445-11M78	. HOSE (1000mm)	1
16	650-24351-00	. BAND, fuel pipe	4
17	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1
18	93210-08287	. . O-RING	1
19	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
20	97313-06020	BOLT	1
21	92903-06600	WASHER	1
22	90445-09M25	HOSE	1
23	90467-08004	CLIP	6
24	655-24560-01	FILTER ASS'Y	1
25	6F5-24563-00	. ELEMENT, filter	1
26	93210-37M25	. O-RING	1
27	655-24521-01	. CUP, filter	1
28	648-24566-01	BRACKET, filter	1
29	97313-06012	BOLT	1
30	95303-08600	NUT	1
31	664-24311-00	HOSE	1
32	6A0-24410-01	FUEL PUMP ASS'Y	1
33	648-24411-00	. DIAPHRAGM, pump	1
34	648-24424-00	. PLATE, spring guide	1
35	648-24423-00	. SPRING, pump diaphragm	1
36	648-24434-00	. GASKET, body 1	1
37	6A0-24421-01	. VALVE, check	2
38	90147-03M00	. SCREW	2
39	98813-03100	. NUT	2
40	6A0-24435-00	. GASKET, body 2	1
41	663-24411-00	. DIAPHRAGM, pump	1
42	6A0-24413-00	. COVER, pump	1
43	98503-05028	. SCREW, panhead	3
44	92990-05100	. WASHER	3
45	650-24431-00	GASKET, fuel pump	1
46	97313-06040	BOLT	2
47	92903-06600	WASHER	2
48	648-24312-01	HOSE	1
49	6E0-28100-00	TOOL ASS'Y	1 A.P.
50	6E0-28193-00-94	PLUG, water check 1	1 A.P.

✣ Also available in 30m rolls(Parts No. 90890-56878)

Fig. 6 TOP COWLING

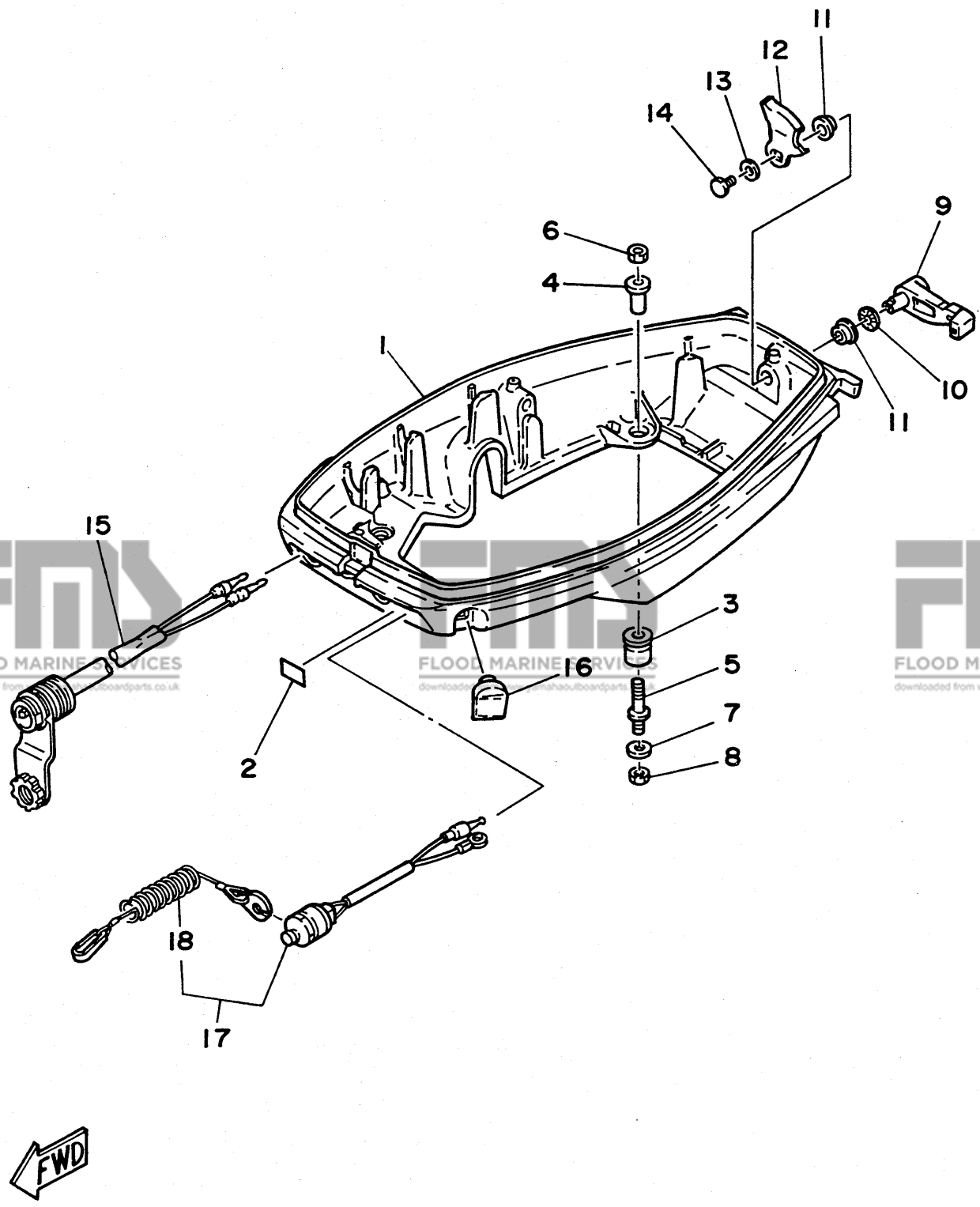


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Fig. 6 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	695-42610-G0-EJ	TOP COWLING ASS'Y	1
2	689-W0070-20	. GRAPHIC SIDE SET	1
3	689-42677-01	. GRAPHIC, front	1
4	695-42678-20	. GRAPHIC, rear	1
5	689-42613-00-EJ	. MOLDING, air duct	1
6	97313-06012	. BOLT	4
7	92903-06600	. WASHER	4
8	648-15761-00	. SEAL, rubber	1
9	6G0-42615-00	. SEAL	1
10	689-42647-00	. HOLDER, clamp band	1
11	90266-04M01	. RIVET	3
12	6G0-42651-00	. HOOK 1	1
13	90266-04M00	. RIVET	2
14	695-42662-01	. DAMPER 1	1
15	695-42663-01	. DAMPER 2	1
16	695-42664-00	. DAMPER 3	1
17	689-42665-00	. DAMPER 4	1
18	695-42666-00	. DAMPER 5	1
19	6G1-42683-00	MARK, cowling (25DE Model)	1

Fig. 7 BOTTOM COWLING



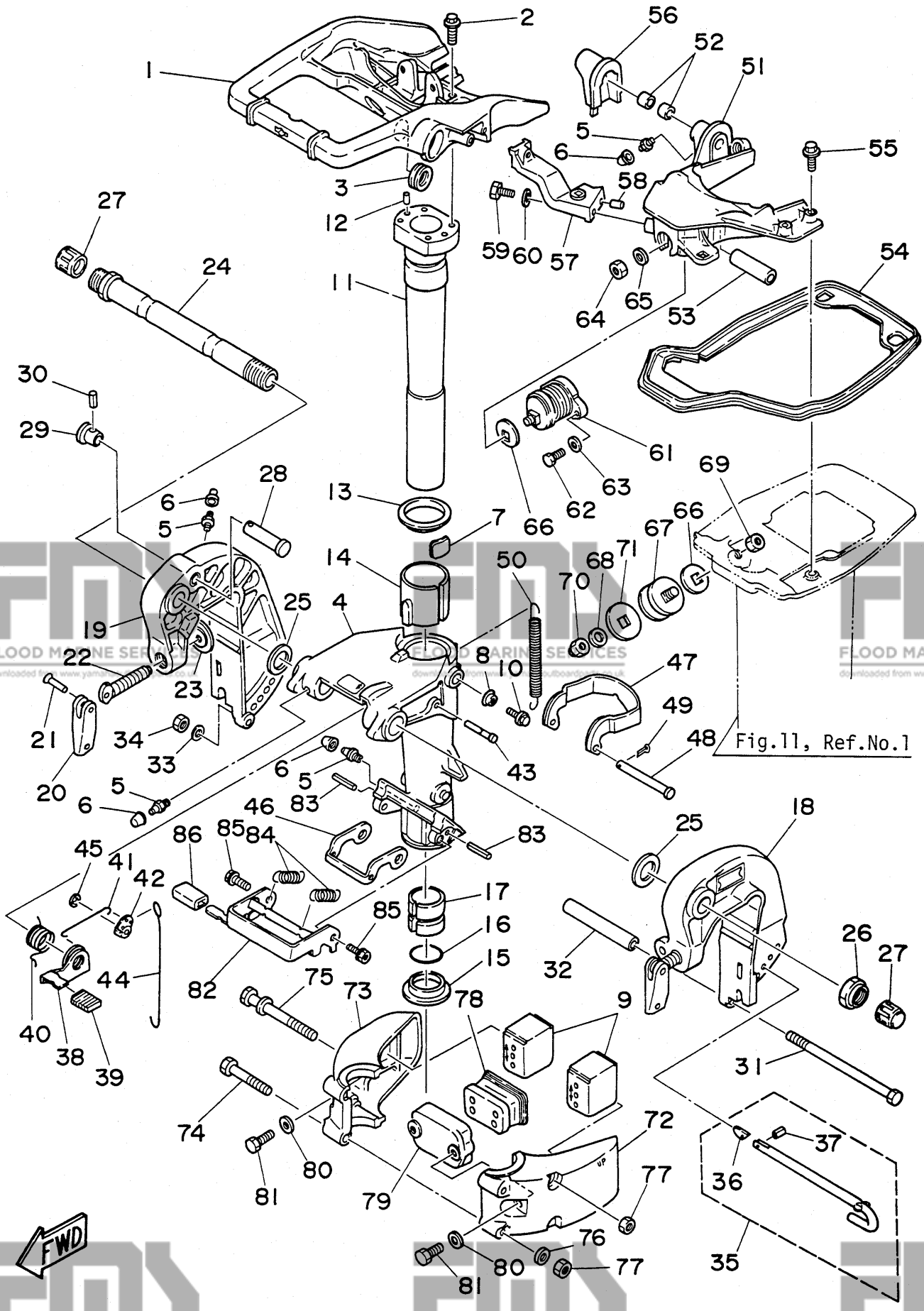
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Fig. 7 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	689-42711-00-EJ	COWLING, bottom	1
2	6A1-42792-01	MARK 3	1
3	90480-15M06	GROMMET	4
4	90387-08M25	COLLAR	4
5	689-42742-00-94	BOLT	4
6	95303-08700	NUT	4
7	92990-08600	WASHER	4
8	95380-08700	NUT	4
9	689-42815-00	LEVER, clamp 1	1
10	90206-12052	WASHER, wave	1
11	90386-12069	BUSHING	2
12	689-42816-00	LEVER, clamp 2	1
13	90201-06068	WASHER	1
14	97313-06010	BOLT	1
15	682-84381-00	2P CONCENT 1	1
16	689-42725-00	GROMMET 2	1
17	689-82575-02	KILL SWITCH ASS'Y	1
18	682-82556-00	. STOPPER ASS'Y	1

Fig. 8 BRACKET



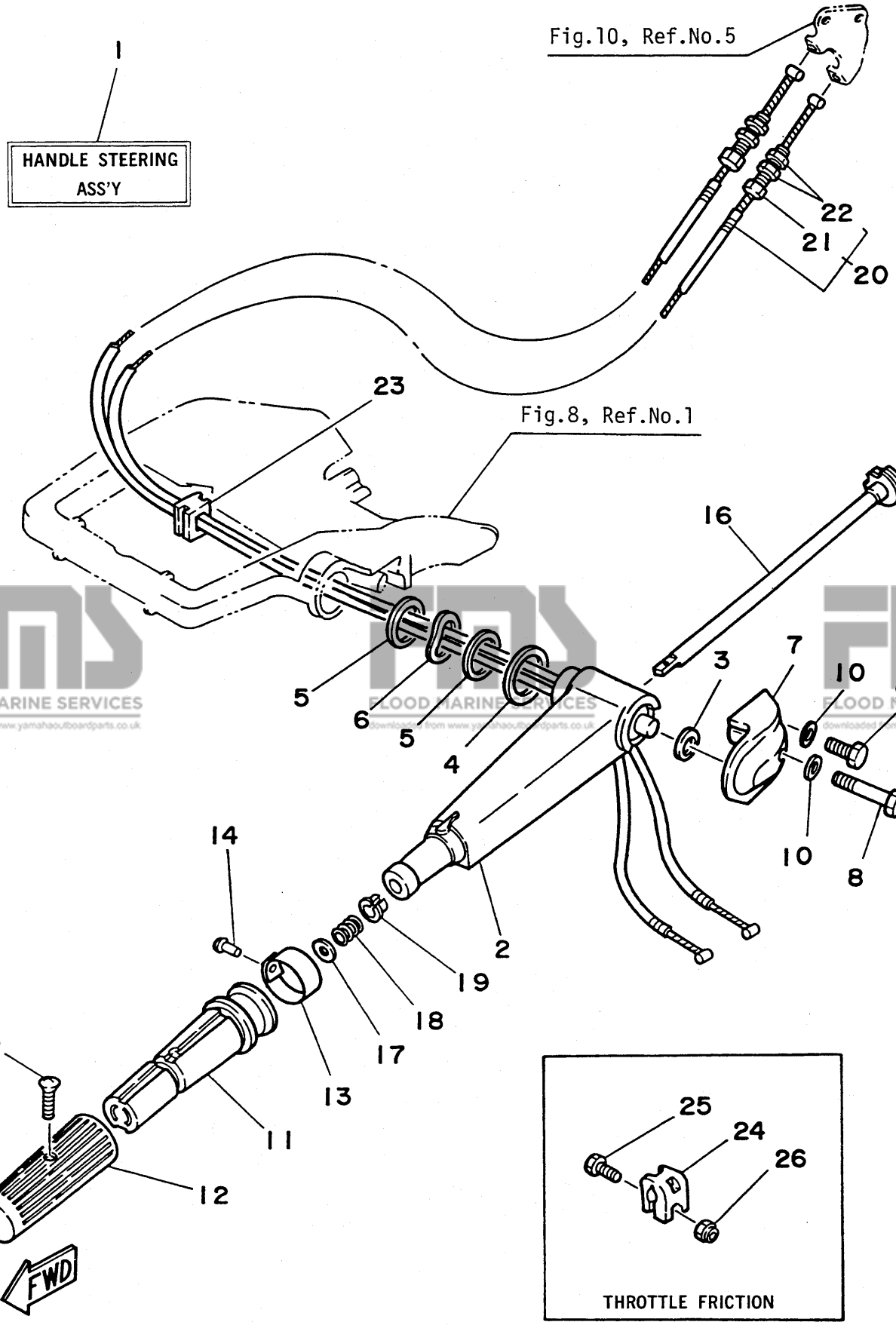
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Fig. 8 BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	656-42511-01-EJ	BRACKET, steering	1
2	90105-06M07	BOLT	4
3	90480-29045	GROMMET	1
4	689-43311-02-EJ	BRACKET, swivel	1
5	93700-06004	NIPPLE, grease	5
6	663-45119-00	CAP, grease nipple	5
7	648-42528-00	PLATE, friction	1
8	689-43373-01	SEAL, damper	1
9	689-44555-00	MOUNT DAMPER, lower side	2
10	90105-06M18	BOLT	1
11	689-42521-00-94	SHAFT, steering pivot	1
12	93608-12063	PIN, dowel B	2
13	90209-47016	WASHER	1
14	90386-47M22	BUSHING	1
15	90386-38022	BUSHING	1
16	93210-37160	O-RING	1
17	90386-38090	BUSHING	1
18	689-43111-01-EJ	BRACKET, clamp 1	1
19	689-43112-01-EJ	BRACKET, clamp 2	1
20	616-43118-00-EJ	HANDLE, transom clamp	2
21	90243-04001	PIN	2
22	90149-14030	SCREW	2
23	648-43114-01	PAD, transom clamp	2
24	689-43131-00	BOLT, clamp bracket	1
25	90201-22428	WASHER	2
26	90185-22043	NUT, self-locking	1
27	663-43145-00	CAP, clamp bracket	2
28	689-43191-00	SHAFT, stopper	1
29	689-43192-01	KNOB, stopper	1
30	91690-30016	PIN, spring	1
31	90101-08339	BOLT	1
32	90387-09074	COLLAR	1
33	92990-08600	WASHER	1
34	95380-08600	NUT	1
35	682-43160-01	TILT ROD ASS'Y	1
36	656-43165-01	. STOPPER PLATE	1
37	91690-30008	. PIN, spring	1
38	689-43631-00	LEVER, tilt 1	1
39	689-43633-00	COVER, tilt lever 1	1
40	689-43643-00	SPRING, torsion	1
41	689-43616-00	ROD, tilt lock 1	1
42	648-43642-00	LEVER, tilt 2	1
43	90249-06M10	PIN	1
44	648-43617-00	ROD, tilt lock 2	1
45	93430-05027	CIRCLIP	1
46	689-43614-00	PLATE, tilt lock 1	1
47	648-43615-00	PLATE, tilt lock 2	1
48	90240-05046	PIN, with hole	1
49	91490-16010	PIN, cotter	1
50	90506-30055	SPRING, tension	1
51	648-44518-01-9M	BRACKET COMP. 1	1
52	90380-12012	BUSHING, solid	2
53	90387-10M39	COLLAR	1
54	689-42716-00	SEAL 1	1
55	90105-06M08	BOLT	4
56	689-42718-00	SEAL 3	1
57	648-44519-00-94	BRACKET 2	1
58	93606-12019	PIN, dowel B	1
59	97395-06018	BOLT	1
60	92990-06600	WASHER	1
61	689-44516-00	MOUNT DAMPER, upper front	1
62	97395-06020	BOLT	2
63	92990-06600	WASHER	2
64	92880-10200	NUT	1
65	92990-10200	WASHER	1
66	648-44591-00	GASKET 1	3
67	664-44514-00-94	MOUNT DAMPER, upper side	2
68	92990-10200	WASHER	2
69	92880-10200	NUT	2
70	92890-10700	NUT, crown	2
71	664-44591-00	GASKET 1	2
72	689-44551-00-EJ	HOUSING, lower mount 1	1
73	689-44552-00-EJ	HOUSING, lower mount 2	1
74	97395-08065	BOLT	2
75	90119-08M03	BOLT	2
76	92990-08600	WASHER	2
77	95380-08600	NUT	4
78	689-44557-00	MOUNT DAMPER, lower front	1
79	689-44553-00-94	COVER, lower mount	1
80	92990-08600	WASHER	2
81	97375-08025	BOLT	2
82	689-43681-00	LEVER, shallow water drive	1
83	91690-40035	PIN, spring	2
84	90506-16M17	SPRING	2
85	90109-06M18	BOLT	2
86	682-43318-01	COVER	1

Fig. 9 STEERING

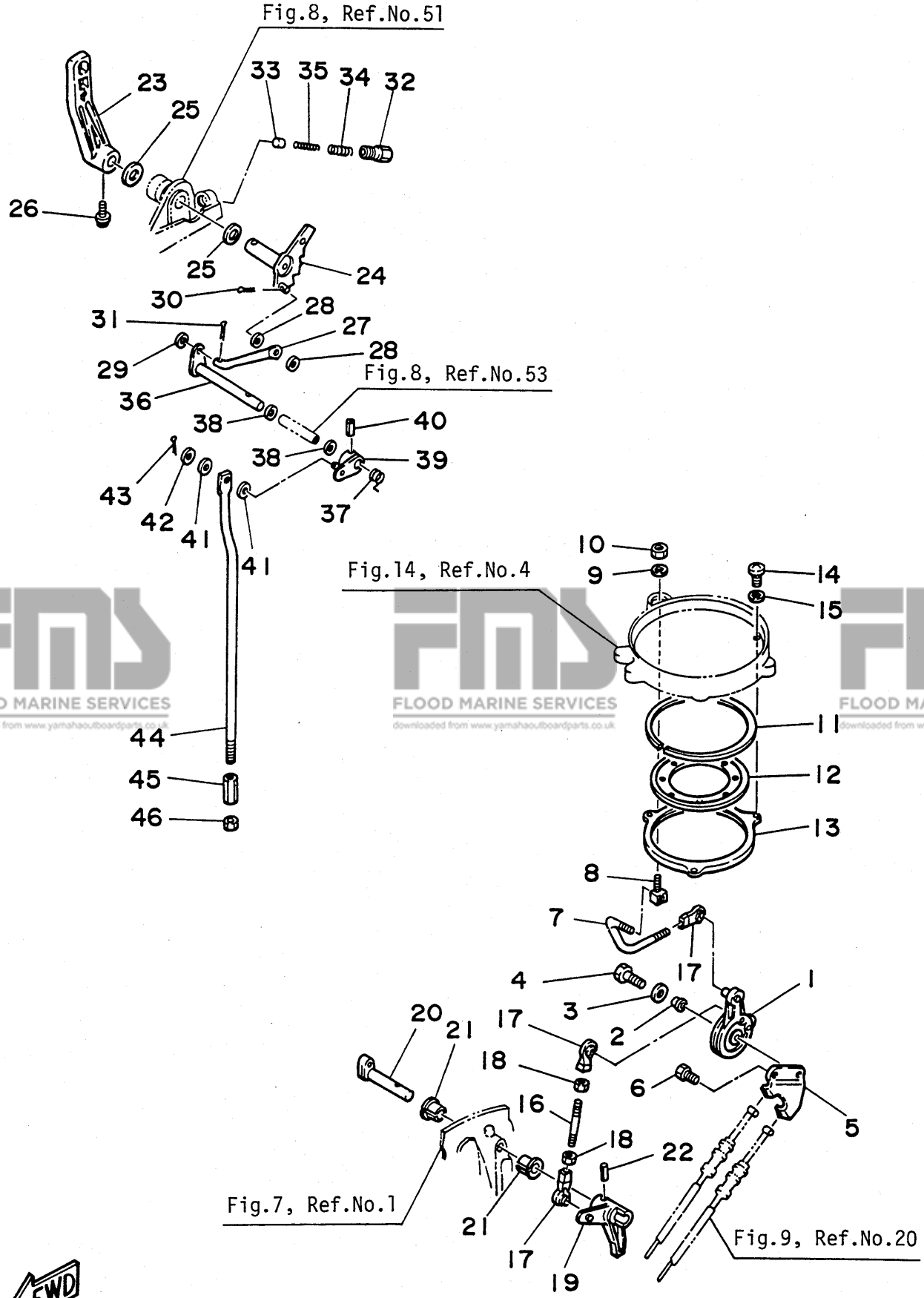


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Fig. 9 STEERING

Ref.No.	Parts No.	Description	Q'ty
1	695-W0084-01-EJ	HANDLE STEERING ASS'Y (Ref. No. 2, 11 to 23)	1
2	689-42111-00-EJ	HANDLE, steering 1	1
3	90560-14076	SPACER	1
4	90202-34043	WASHER	1
5	90201-28M28	WASHER	2
6	90206-28M07	WASHER, wave	1
7	689-42112-00-EJ	HANDLE, steering 2	1
8	97395-06050	BOLT	1
9	97395-06020	BOLT	1
10	92990-06600	WASHER	2
11	664-42119-00	GRIP, steering handle	1
12	6G1-42177-00	RUBBER, handle	1
13	695-42137-02	INDICATOR, throttle	1
14	90269-02001	RIVET	1
15	98180-05025	SCREW, ovalhead	1
16	689-42138-00	LEVER, throttle	1
17	92903-10600	WASHER	1
18	90501-23215	SPRING, compression	1
19	90386-08032	BUSHING	1
20	689-26311-02	THROTTLE WIRE COMP.	2
21	90123-06065	. BOLT, wire adjusting	2
22	90170-06183	. NUT	4
23	90480-12156	GROMMET	1
		THROTTLE FRICTION	
24	656-42126-01	PIECE, friction	1
25	97395-06020	BOLT	1
26	90185-06062	NUT, self-locking	1

Fig. 10 CONTROL

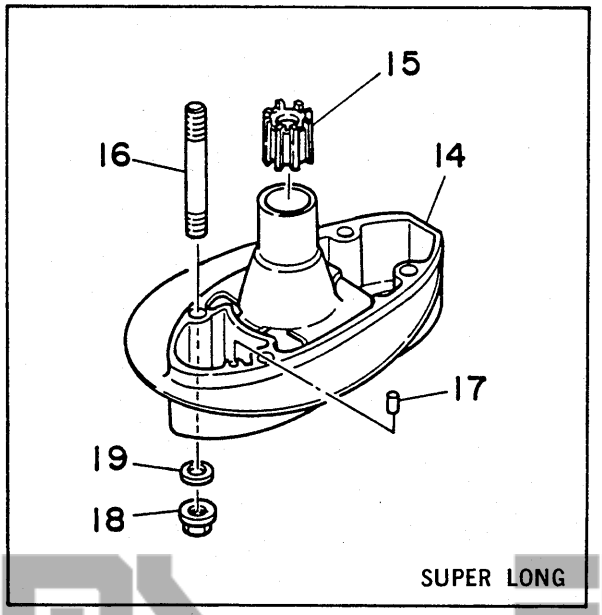


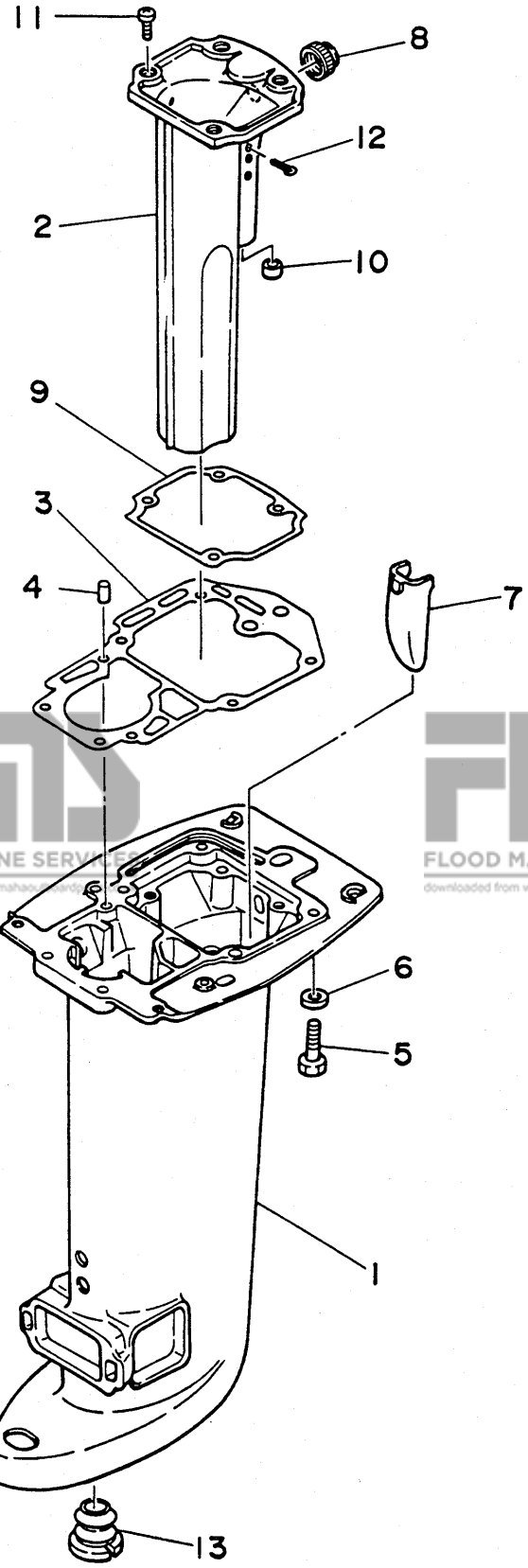
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Fig. 10 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	664-41631-00-94	LEVER, magneto control	1
2	90387-06M02	COLLAR	1
3	90387-06298	COLLAR	1
4	97313-06025	BOLT	1
5	664-14497-00	STAY, throttle wire	1
6	97313-06012	BOLT	1
7	664-41636-00	ROD, magneto control	1
8	648-41635-00	SHAFT, link connecting	1
9	90201-05556	WASHER	1
10	95303-05600	NUT	1
11	695-41613-00	PLATE, base friction	1
12	695-41611-00-94	RETAINER, magneto base 1	1
13	695-41612-00-94	RETAINER, magneto base 2	1
14	97803-05010	SCREW, panhead	3
15	92903-05600	WASHER	3
16	90116-05220	BOLT, stud	1
17	662-41237-01	JOINT, link 2	3
18	95303-05600	NUT	2
19	695-42154-00-94	LEVER, throttle control	1
20	656-42153-00-94	SHAFT, throttle control	1
21	90386-10009	BUSHING	2
22	91690-40018	PIN, spring	1
23	689-44111-00-EJ	HANDLE, gear shift	1
24	664-44113-01	CAM PLATE, handle	1
25	90202-12031	WASHER	2
26	90105-06M07	BOLT	1
27	664-44142-00	JOINT	1
28	90202-06007	WASHER	2
29	92990-05600	WASHER	1
30	91490-16010	PIN, cotter	1
31	91490-12010	PIN, cotter	1
32	664-42715-00	BUSHING 2	1
33	664-44167-00	PLUNGER, shift cam	1
34	90501-14M07	SPRING, compression	1
35	90501-09M08	SPRING, compression	1
36	689-44121-01	LEVER, shift rod 1	1
37	90508-14M13	SPRING, torsion	1
38	90202-10024	WASHER, plate	2
39	689-44125-00	LEVER, shift rod 2	1
40	91690-40016	PIN, spring	1
41	90202-06007	WASHER	2
42	92990-05600	WASHER	1
43	91490-20010	PIN, cotter	1
44	664-44143-00	ROD, shift 1	1
45	648-44164-00	CONNECTOR, shift rod 2	1
46	90170-07021	NUT	1

Fig. 11 UPPER CASING





FWD

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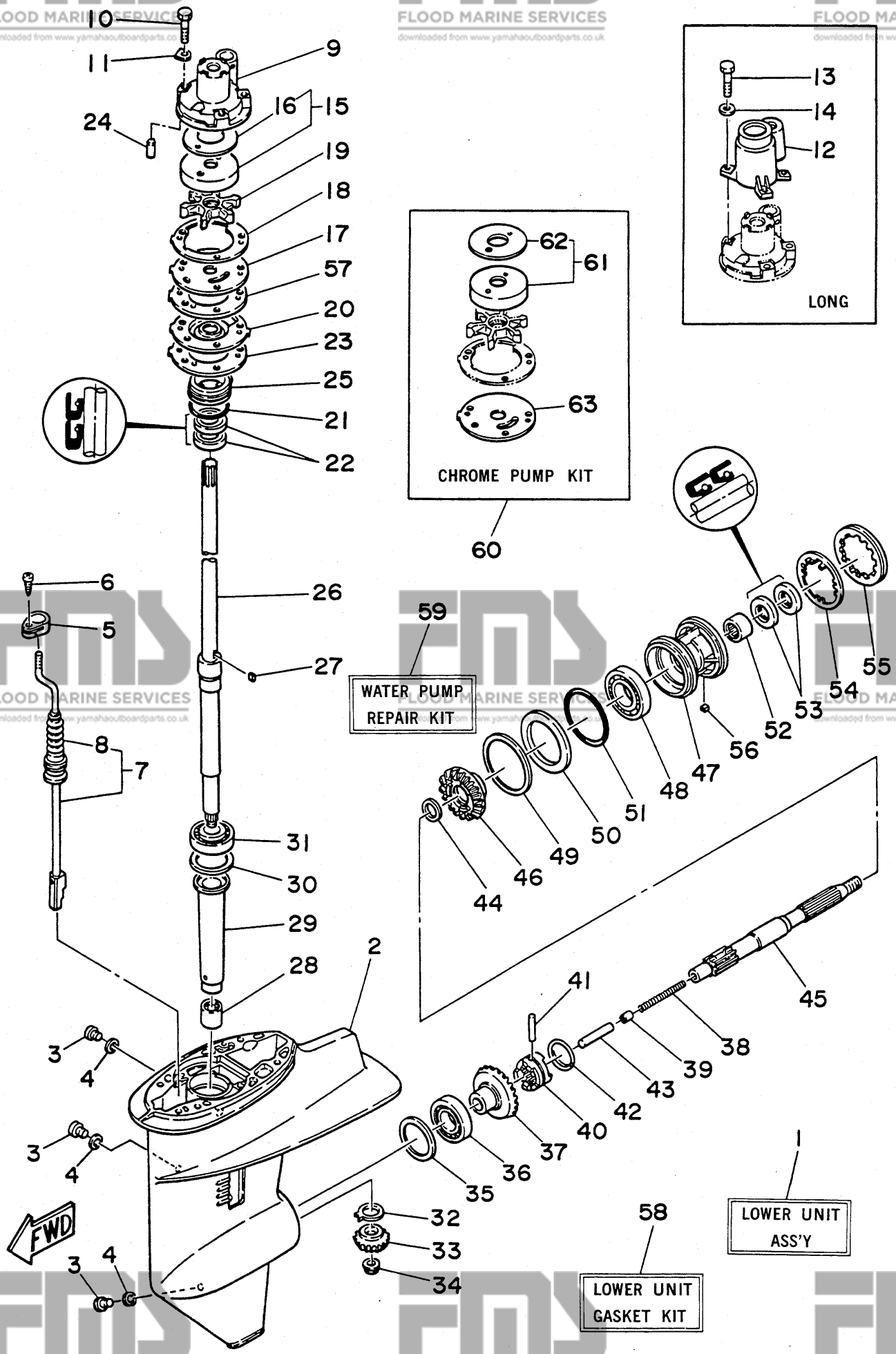
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Fig. 11 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	689-45111-01-EJ	CASING, upper (Short)	1 U.R.
※	689-45111-10-EJ	CASING, upper (Long, Super Long)	1 U.R.
2	664-41131-01-94	MANIFOLD, exhaust 1	1
3	689-45113-01	GASKET, upper casing	1
4	93606-12019	PIN, dowel B	2
5	97375-08030	BOLT	6
6	92990-08600	WASHER	6
7	689-41132-00-94	MANIFOLD, exhaust 2 (Short)	1 U.R.
※	689-41132-10-94	MANIFOLD, exhaust 2 (Long, Super Long)	1 U.R.
8	664-41133-00	GASKET, exhaust manifold 1	1
9	664-41134-00	GASKET, exhaust manifold 2	1
10	664-41135-00	GASKET, exhaust manifold 3	1
11	97890-06016	SCREW, panhead	4
12	91490-30025	PIN, cotter	1
13	689-45127-00	SEAL	1
		SUPER LONG	
14	689-45211-20-EJ	EXTENSION	1
15	689-45318-00	BUSHING, drive shaft 3	1
16	90116-10M10	BOLT, stud	4
17	93606-12019	PIN, dowel B	2
18	90179-10M03	NUT	4
19	92990-10600	WASHER	4

※ Not shown

Fig. 12 LOWER & DRIVE 1



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Fig. 12 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	689-45300-03-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 11, 15 to 57)	1 U.R.
※	689-45300-13-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 9, 12 to 57)	1 U.R.
2	689-45311-02-EJ	CASING, lower	1
3	90340-08014	PLUG, straight screw	3
4	90430-08020	GASKET	3
5	689-44176-00	BRACKET	1
6	97780-50110	SCREW, panhead tapping	1
7	664-44150-01	SHIFT CAM ASS'Y (Short)	1 U.R.
※	664-44150-11	SHIFT CAM ASS'Y (Long)	1 U.R.
※	664-44150-21	SHIFT CAM ASS'Y (Super Long)	1 U.R.
8	664-44147-00	. BOOT, shift rod	1
9	689-44311-03	HOUSING, water pump	1
10	90101-06M56	BOLT	3
11	90209-06M04	WASHER	3
12	689-44312-00-9M	COVER, water pump housing (Long)	1
13	97395-06035	BOLT (Long)	3
14	92990-06600	WASHER (Long)	3
15	689-W4432-02	INSERT CARTRIDGE COMP.	1
16	689-44367-01	. DAMPER, water seal 3	1
17	689-44323-03	OUTER PLATE, cartridge	1
18	689-44324-01	GASKET	1
19	689-44352-02	IMPELLER	1
20	689-44325-02-9M	PROTECTOR, oil seal	1
21	93210-40M10	O-RING	1
22	93101-22067	OIL SEAL	2
23	689-44315-01	GASKET, water pump 1	1
24	93604-12M07	PIN, dowel	2
25	689-45344-00-94	COVER, oil seal	1
26	689-45501-00	DRIVE SHAFT COMP. (Short)	1 U.R.
※	689-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.
※	689-45501-20	DRIVE SHAFT COMP. (Super Long)	1 U.R.
27	664-44338-00	KEY, woodruff	1
28	93315-017U4	BEARING, needle	1
29	689-45536-00	SLEEVE, drive shaft	1
30	664-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
	664-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
	664-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
	664-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
	664-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
31	93332-000U4	BEARING, taper roller	1
32	664-45552-00	BEARING, plain	1
33	689-45551-00	PINION (13T)	1
34	90179-09M02	NUT	1
35	664-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
	664-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
	664-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
	664-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
	664-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
36	93332-00005	BEARING, taper roller	1
37	689-45560-00	GEAR 1 ASS'Y (24T)	1
38	90501-10065	SPRING, compression	1
39	648-45634-00	SLIDE, shift	1
40	664-45631-00	CLUTCH, dog	1
41	90250-05010	PIN, straight	1
42	648-45633-00	RING, cross pin	1
43	648-45635-00	PLUNGER, shift	1
44	90201-20417	WASHER	1
45	689-45611-00	SHAFT, propeller	1
46	689-45571-00	GEAR 2 (24T)	1
47	689-45331-00-94	HOSING, bearing 1	1
48	93306-00606	BEARING (B6006)	1
49	664-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
	664-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
	664-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
	664-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
	664-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
50	664-45576-00	WASHER, thrust 2	1 U.N.
51	93210-60M17	O-RING	1
52	93315-22004	BEARING, needle	1
53	93101-20M07	OIL SEAL	2
54	90214-45M00	WASHER, claw	1
55	664-45384-00	NUT	1
56	90282-04010	KEY, straight	1
57	689-44316-00	GASKET, water pump	1
▲58	689-W0001-22	LOWER UNIT GASKET KIT	1
★59	689-W0078-05	WATER PUMP REPAIR KIT	1
		CHROME PUMP KIT	
60	689-W0078-3A	CHROME PUMP KIT	1
61	689-W4432-61	. INSERT CARTRIDGE COMP.	1
62	689-44367-01	. . DAMPER, water seal 3	1
63	689-44323-43	. OUTER PLATE, cartridge	1

※ Not shown

▲ ★ See Fig. 19 for detail service parts.

Fig. 13 LOWER & DRIVE 2

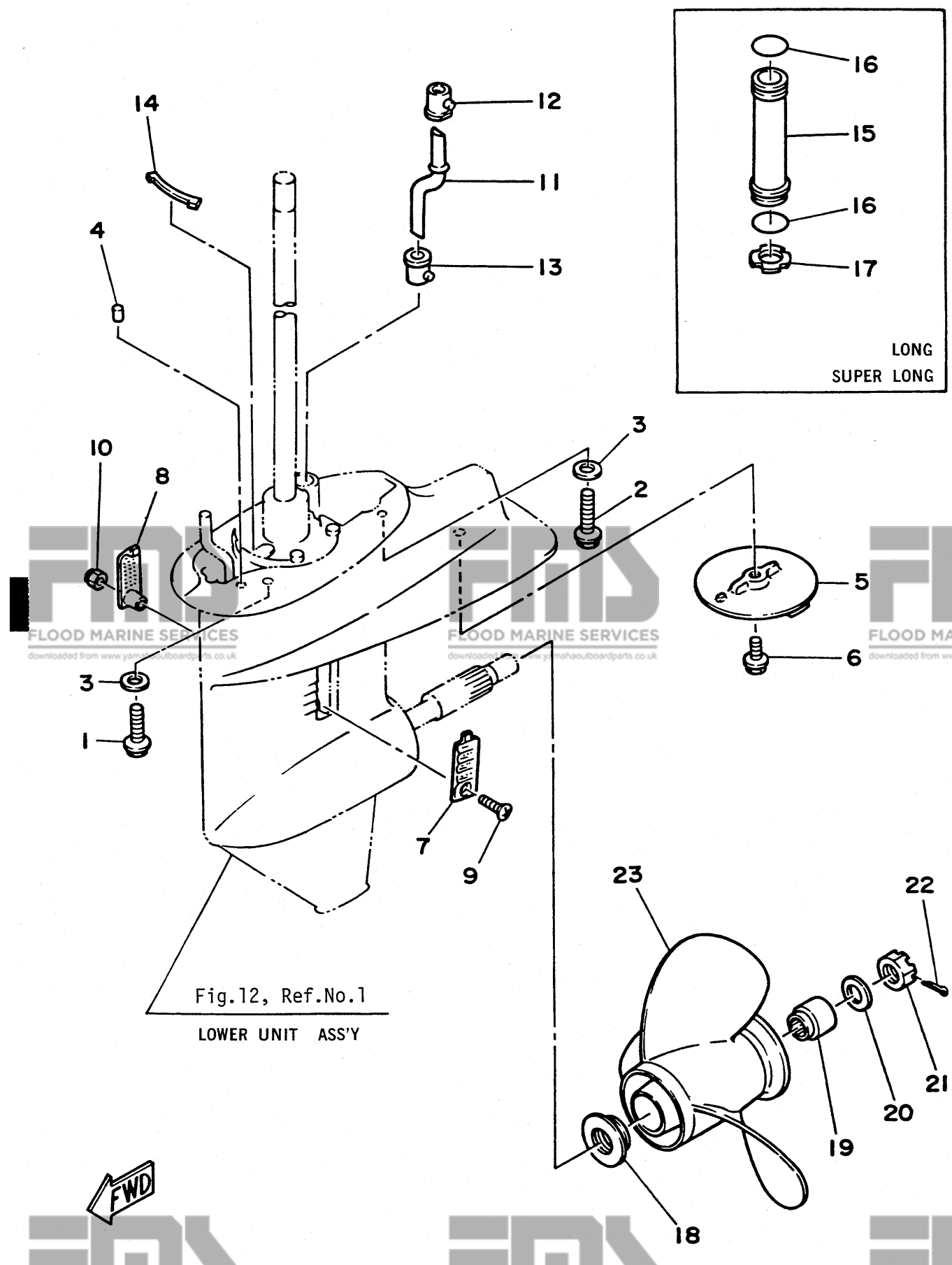


Fig.12, Ref.No.1

LOWER UNIT ASS'Y

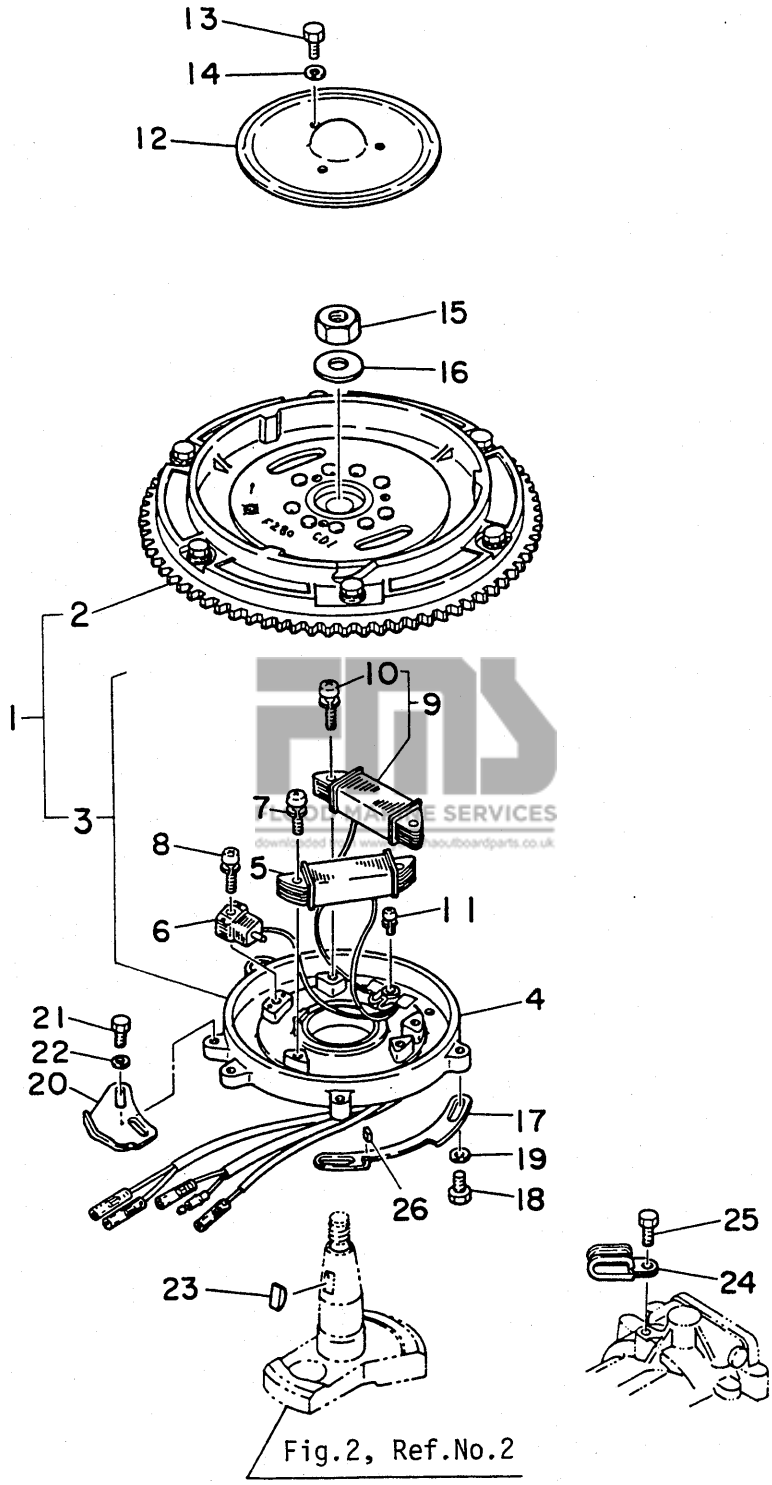
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Fig. 13 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	90105-10059	BOLT	2
2	90105-10M12	BOLT	2
3	92990-10600	WASHER	4
4	93606-12019	PIN, dowel B	2
5	664-45371-01	TAB-TRIM	1
6	97475-08020	BOLT	1
7	689-45214-01	COVER, water inlet 1	1
8	689-45215-01	COVER, water inlet 2	1
9	98180-05025	SCREW, ovalhead	1
10	90185-05002	NUT, self-locking	1
11	664-44361-00	TUBE, water 1 (Short)	1 U.R.
※	689-44361-10	TUBE, water 1 (Long)	1 U.R.
※	689-44361-20	TUBE, water 1 (Super Long)	1 U.R.
12	689-44366-00	DAMPER, water seal 2	1
13	626-44365-01	DAMPER, water seal 1	1
14	689-44314-00	SPACER	1
15	689-44362-00-94	TUBE, water 2 (Long, Super Long)	1
16	93210-26240	O-RING (Long, Super Long)	2
17	689-44328-02	PLATE (Long, Super Long)	1
18	664-45987-00	SPACER 1	1
19	689-45997-00	SPACER 2	1
20	92990-14200	WASHER	1
21	90171-14013	NUT, castle	1
22	91490-30022	PIN, cotter	1
23	664-45941-01-36	PROPELLER ASS'Y 1(3x9⅜"x9"-F)	1 U.R.
	664-45943-01-36	PROPELLER ASS'Y 2(3x9⅜"x8"-F)	1 U.R.
	664-45945-00-36	PROPELLER ASS'Y 3(3x9⅜"x10½"-F)	1 U.R.
	664-45947-01-36	PROPELLER ASS'Y 4(3x9⅜"x11¼"-F)	1 U.R.
	664-45949-02-36	PROPELLER ASS'Y 5(3x9⅜"x13"-F)	1 U.R.
	664-45952-00-36	PROPELLER ASS'Y 6(3x9⅜"x14"-F)	1 U.R.

※ Not shown

Fig. 14 C·D·I· MAGNETO



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Fig. 14 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	695-85500-A0	C.D.I. MAGNETO ASS'Y (80W)	1
2	695-85550-40	. ROTOR ASS'Y	1
3	695-85560-A0	. BASE ASS'Y	1
4	695-85561-70	. . BASE, magneto	1
5	695-85520-70	. . CHARGE COIL ASS'Y	1
6	695-85580-70	. . PULSER COIL ASS'Y	1
7	90159-05039	. . SCREW, with washer	2
8	90159-05038	. . SCREW, with washer	1
9	695-81303-A0	. . LIGHTING COIL ASS'Y (80W)	1
10	90159-05040	. . . SCREW, with washer	2
11	90159-04035	. . SCREW, with washer	1
12	648-81362-01	COVER, hole	1
13	97313-06012	BOLT	3
14	92903-06200	WASHER	3
15	90170-12066	NUT	1
16	90201-12472	WASHER	1
17	695-41615-00	STOPPER, magneto base 1	1
18	97313-06012	BOLT	2
19	92903-06200	WASHER	2
20	695-41213-00-94	CAM, accel.	1
21	97313-05010	BOLT	2
22	92903-05600	WASHER	2
23	90280-05013	KEY, woodruff	1
24	90461-06M01	CLAMP	1
25	97313-06010	BOLT	1
26	695-44194-00	CAP	1

Fig. 15 ELECTRIC PARTS

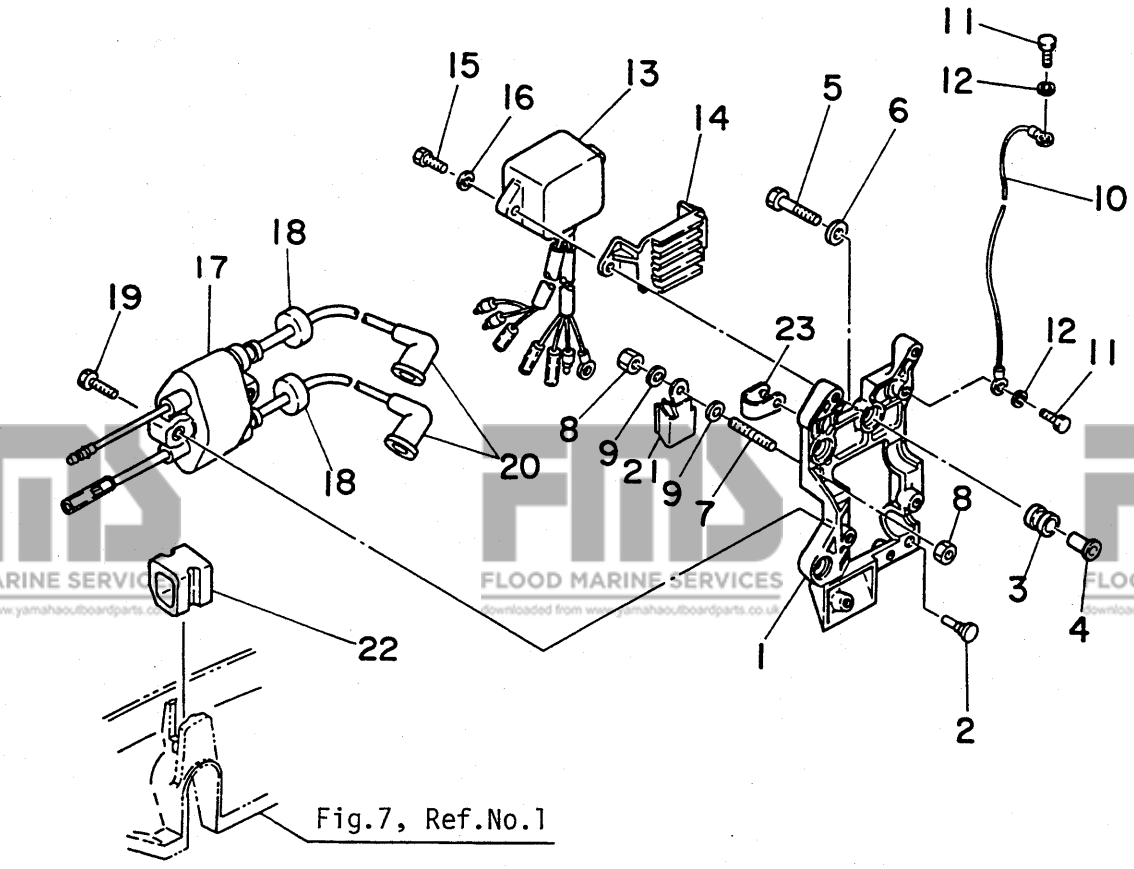


Fig.7, Ref.No.1

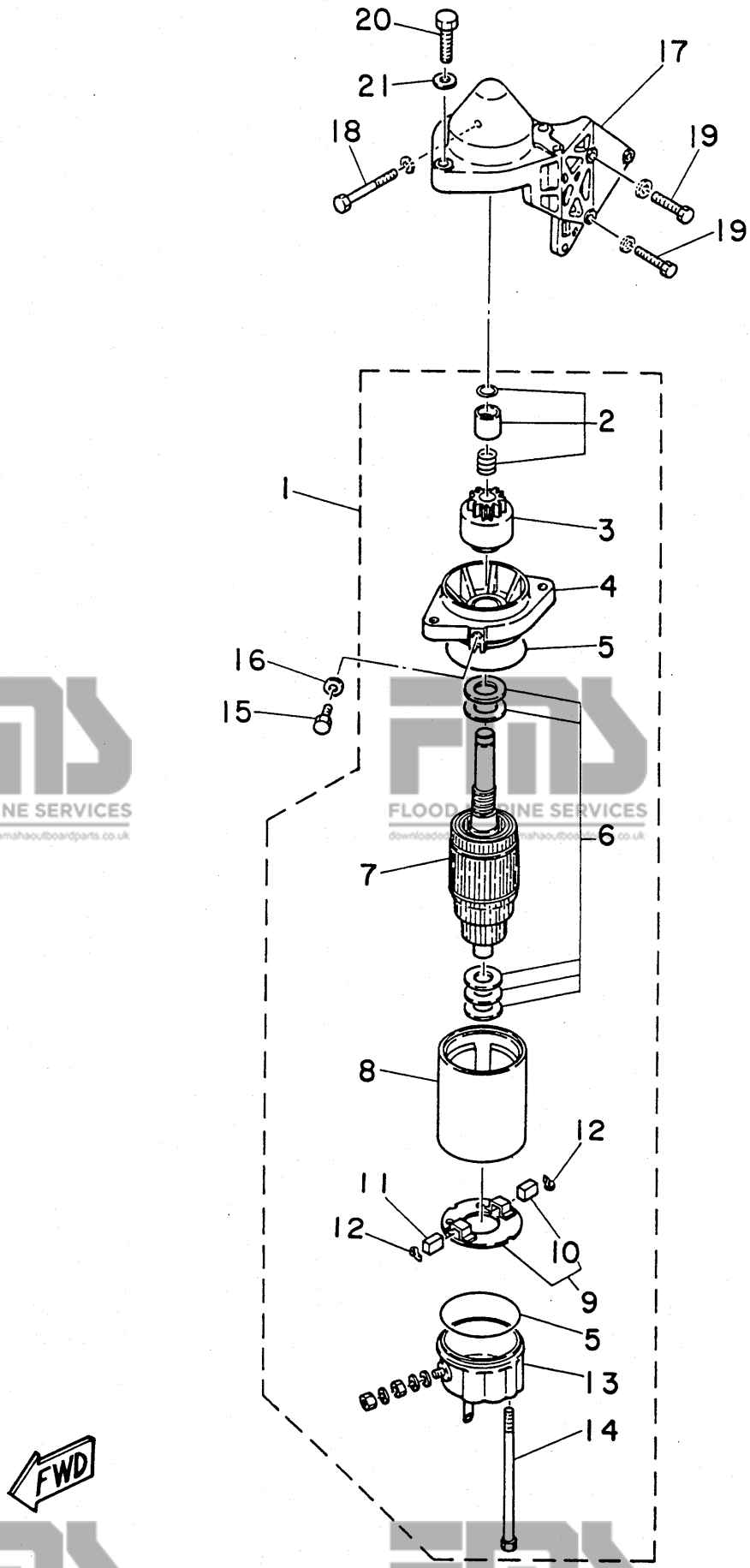
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Fig. 15 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	695-85542-00-94	BRACKET	1
2	689-85547-00	DAMPER	1
3	663-82317-00	DAMPER	3
4	624-42542-00	PIPE 1	3
5	97313-06025	BOLT	3
6	90201-06050	WASHER	3
7	90116-06M07	BOLT, stud	1
8	95303-06600	NUT	2
9	92903-06600	WASHER	4
10	689-82519-00	WIRE, earth lead	1
11	97313-06012	BOLT	2
12	92903-06100	WASHER	2
13	695-85540-10	C.D.I. UNIT ASS'Y	1
14	689-85548-01	HOLDER	1
15	97313-06025	BOLT	2
16	92903-06600	WASHER	2
17	6E7-85570-10	IGNITION COIL ASS'Y	1
18	90480-25161	GROMMET	2
19	97313-06025	BOLT	2
20	663-82370-01	PLUG CAP ASS'Y	2 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
21	90465-08M13	CLAMP	1
22	90480-17M08	GROMMET	1
23	90464-12M00	CLAMP	1

※ Not shown

Fig. 16 ELECTRIC MOTOR (25DE MODEL)



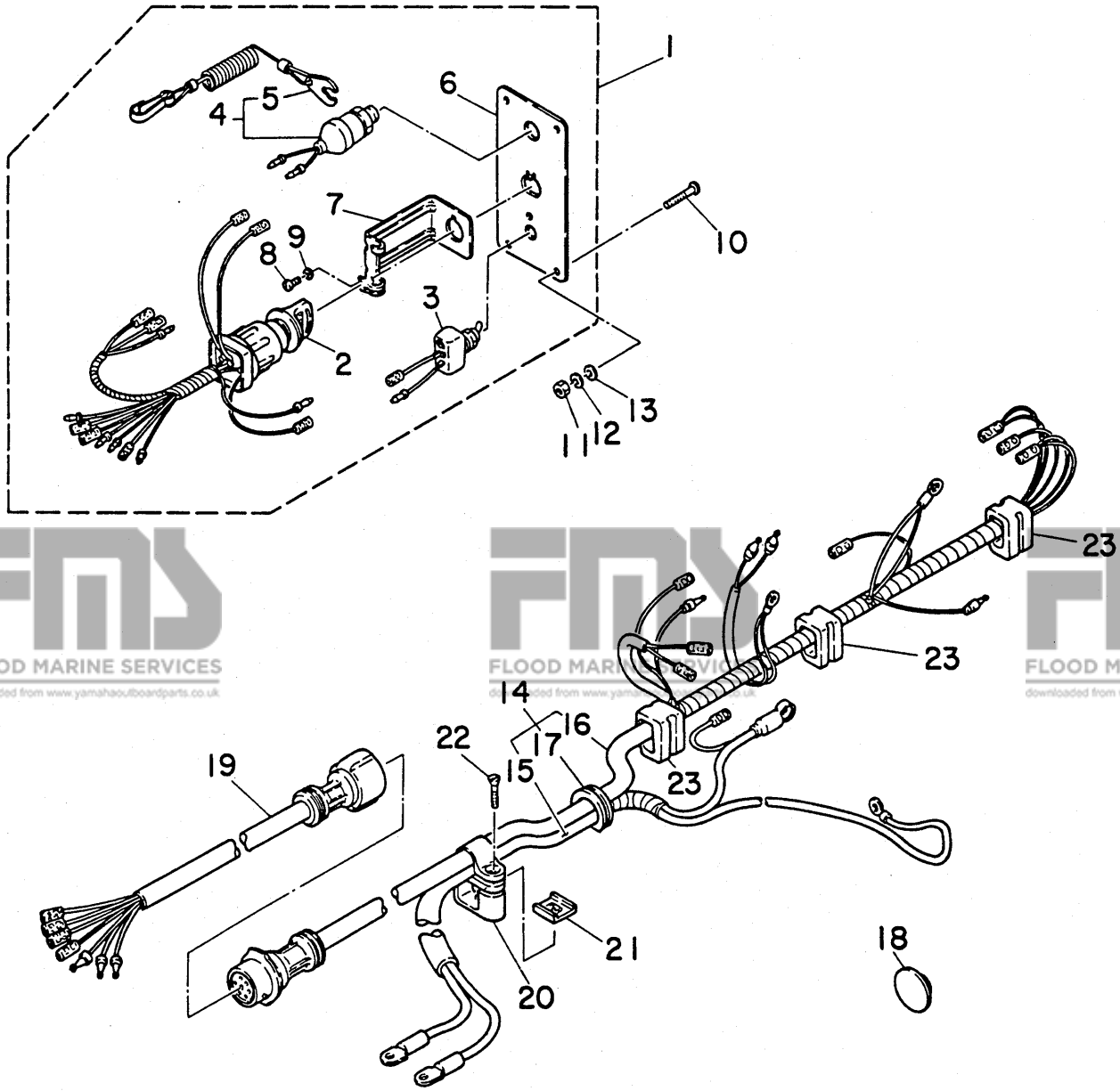
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Fig. 16 ELECTRIC MOTOR (25DE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	689-81800-12	ELECTRIC MOTOR ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1
3	689-81807-12	. PINION ASS'Y (11T)	1
4	689-81830-11	. FRONT COVER ASS'Y	1
5	689-81844-11	. O-RING	2
6	689-81809-11	. WASHER KIT	1
7	789-81850-11	. ARMATURE ASS'Y	1
8	689-81810-11	. STATOR ASS'Y	1
9	689-81840-11	. BRUSH HOLDER ASS'Y	1
10	689-81812-11	. . BRUSH 2 (-)	1
11	689-81811-11	. BRUSH 1 (+)	1
12	689-81813-10	. SPRING, brush	2
13	689-81820-11	. REAR COVER ASS'Y	1
14	689-81826-10	. BOLT	2
15	97370-08012	BOLT	1
16	92903-08600	WASHER	1
17	695-15772-40-94	STAY 2	1
18	97395-06050	BOLT	1
19	97395-06030	BOLT	2
20	97395-08030	BOLT	2
21	92903-08600	WASHER	2

Fig. 17 SWITCH PANEL (25DE MODEL)



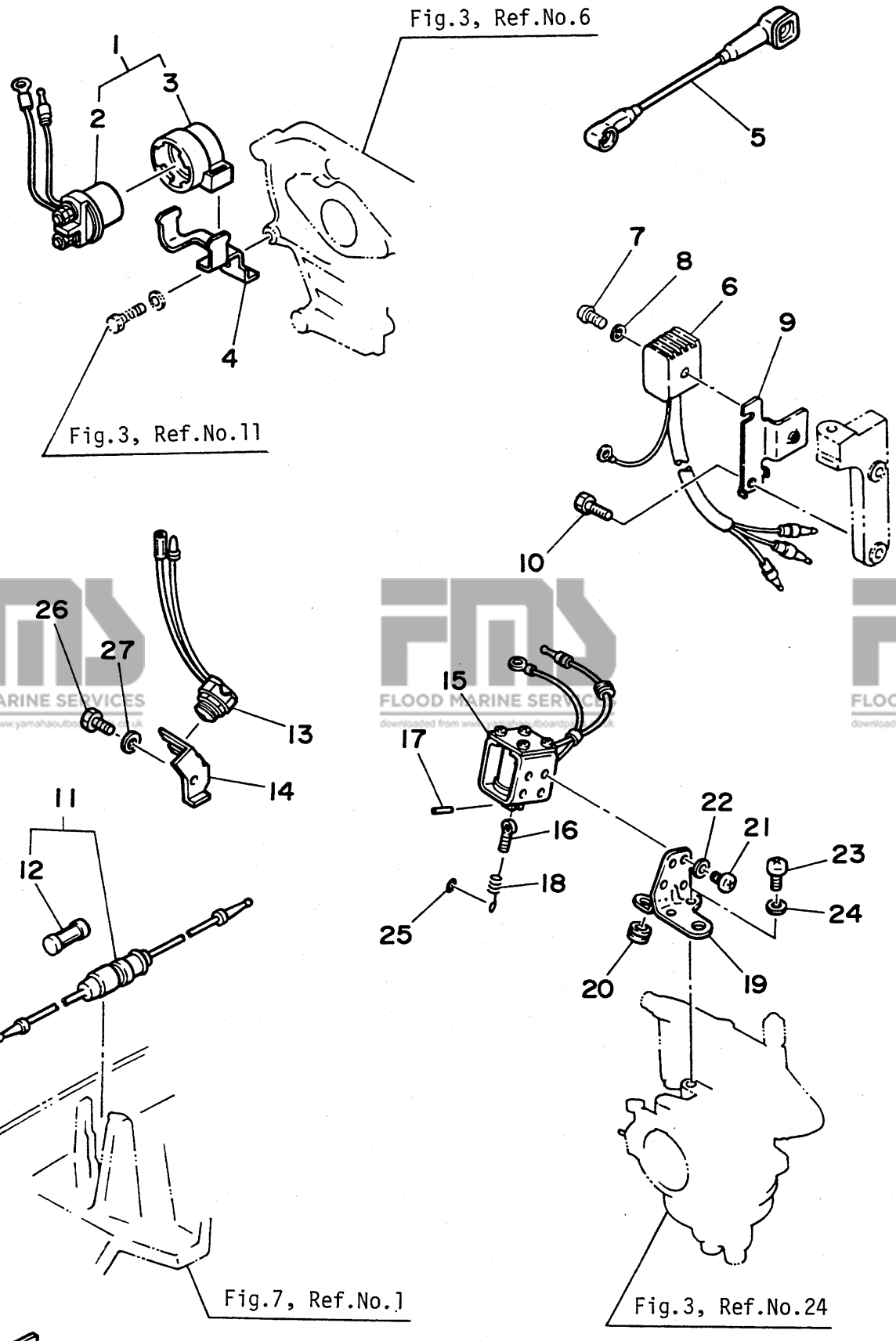
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Fig. 17 SWITCH PANEL (25DE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	689-82570-13	SWITCH PANEL ASS'Y	1
2	688-82510-11	. MAIN SWITCH ASS'Y	1
3	688-82574-00	. SWITCH, choke	1
4	688-82575-01	. KILL SWITCH ASS'Y	1
5	682-82556-00	. . STOPPER ASS'Y	1
6	689-82571-01	. PANEL, switch	1
7	663-82581-01	. STAY, cord clamp	1
8	98303-04008	. SCREW, cylinderhead	1
9	92901-04100	. WASHER	1
10	98903-05025	SCREW, bind	4
11	95303-05600	NUT	4
12	92903-05100	WASHER	4
13	92903-05600	WASHER	4
14	695-82580-13	WIRE HARNESS ASS'Y	1
15	695-82105-12	. WIRE LEAD ASS'Y	1
16	689-82590-11	. WIRE LEAD ASS'Y	1
17	689-42724-50	. GROMMET	1
18	90480-17165	GROMMET	1
19	688-82586-21	EXTENSION, wire harness (5m)	1
20	689-82594-10	CLAMP	1
21	682-42525-00	PLATE, friction 1	1
22	90161-06M00	SCREW, flathead tapping	1
23	90480-17M08	GROMMET	3

Fig. 18 ELECTRIC PARTS (25DE MODEL)



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Fig. 18 ELECTRIC PARTS (25DE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6G1-81940-00	STARTER RELAY ASS'Y	1
2	6G1-81941-10	. STARTER RELAY	1
3	6G1-81952-00	. HOLDER, starter relay	1
4	695-81945-00	PLATE, switch fitting	1
5	695-82531-01	WIRE, lead	1
6	664-81970-60	RECTIFIER ASS'Y	1
7	97803-05025	SCREW, panhead	1
8	92903-05600	WASHER	1
9	695-81975-00	PLATE, rectifier fitting	1
10	97313-06028	BOLT	2
11	682-82150-10	FUSE HOLDER ASS'Y	1
12	663-82151-00	. FUSE (12V-20A)	1
13	689-82540-01	NEUTRAL SWITCH ASS'Y	1
14	656-15774-41	STAY 4	1
15	689-86111-00	COIL, solenoid	1
16	676-86117-00	HOOK, wire pull	1
17	91690-30010	PIN, spring	1
18	664-86116-00	WIRE, pull	1
19	689-86112-01	STAY, solenoid	1
20	90480-10155	GROMMET	1
21	98503-04005	SCREW, panhead	4
22	92903-04200	WASHER	4
23	97803-05012	SCREW, panhead	2
24	92903-05600	WASHER	2
25	93210-03261	O-RING	1
26	97313-06012	BOLT	1
27	92903-06600	WASHER	1

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Fig. 19 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	689-W0093-00	CARBURETOR REPAIR SET	1
2	648-14198-00	. GASKET	1
3	648-14384-01	. GASKET, float chamber	1
4	648-14385-00	. FLOAT	1
5	98501-04012	. SCREW, panhead	1
6	92990-04100	. WASHER	1
7	648-14390-14	. VALVE SEAT ASS'Y	1
8	647-14323-00	. SCREW, air adjusting	1
9	90386-05002	. BUSHING	2
10	646-14397-00	. O-RING	1
11	695-W0001-00	POWER HEAD GASKET KIT	1
12	695-14476-00	. SEAL	1
13	648-13621-00	. PACKING, valve seat	1
14	648-13645-00	. GASKET, intake manifold	1
15	648-14198-00	. GASKET	1
16	648-14384-01	. GASKET, float chamber	1
17	695-11181-00	. GASKET, cylinder head	1
18	655-12414-00	. GASKET, cover	1
19	664-15369-00	. GASKET, oil seal housing	1
20	93102-23096	. OIL SEAL	1
21	664-41114-00	. GASKET, exhaust cover	2
22	93210-16275	. O-RING	1
23	93210-58M21	. O-RING	1
24	93102-25M04	. OIL SEAL	1
25	93104-16M01	. OIL SEAL	2
26	689-45113-01	. GASKET, upper casing	1
27	655-24564-00	. PACKING, filter	1
28	93210-37M25	. O-RING	1
29	650-24431-00	. GASKET, fuel pump	1
30	689-W0001-22	LOWER UNIT GASKET KIT	1
31	664-41134-00	. GASKET, exhaust manifold	1
32	689-44366-00	. DAMPER, water seal 2	1
33	90430-08020	. GASKET	3
34	689-44324-01	. GASKET	1
35	93210-40M10	. O-RING	1
36	93101-22067	. OIL SEAL	2
37	689-44315-01	. GASKET, water pump 1	1
38	93210-60M17	. O-RING	1
39	93101-20M01	. OIL SEAL	2
40	689-44316-00	. GASKET, water pump	1
41	689-W0078-05	WATER PUMP REPAIR KIT	1
42	626-44365-01	. DAMPER, water seal 1	1
43	689-44311-03	. HOUSING, water pump	1
44	90101-06M56	. BOLT	3
45	689-W4432-02	. INSERT CARTRIDGE COMP.	1
46	689-44323-03	. OUTER PLATE, cartridge	1
47	689-44324-01	. GASKET	1
48	689-44352-02	. IMPELLER	1
49	689-44316-00	. GASKET, water pump	1
50	664-44338-00	. KEY, woodruff	1

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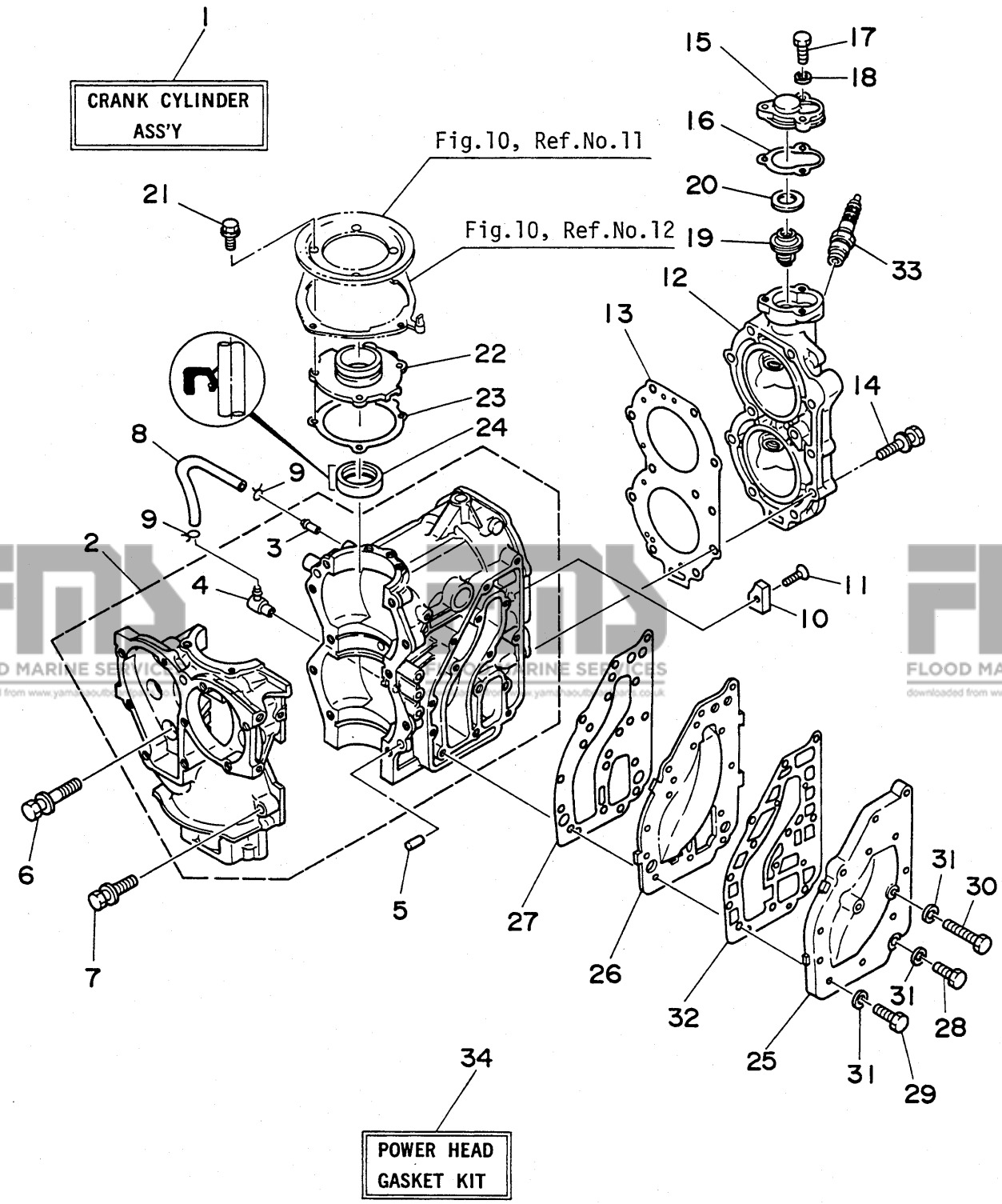
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Fig. 1 CRANKCASE & CYLINDER



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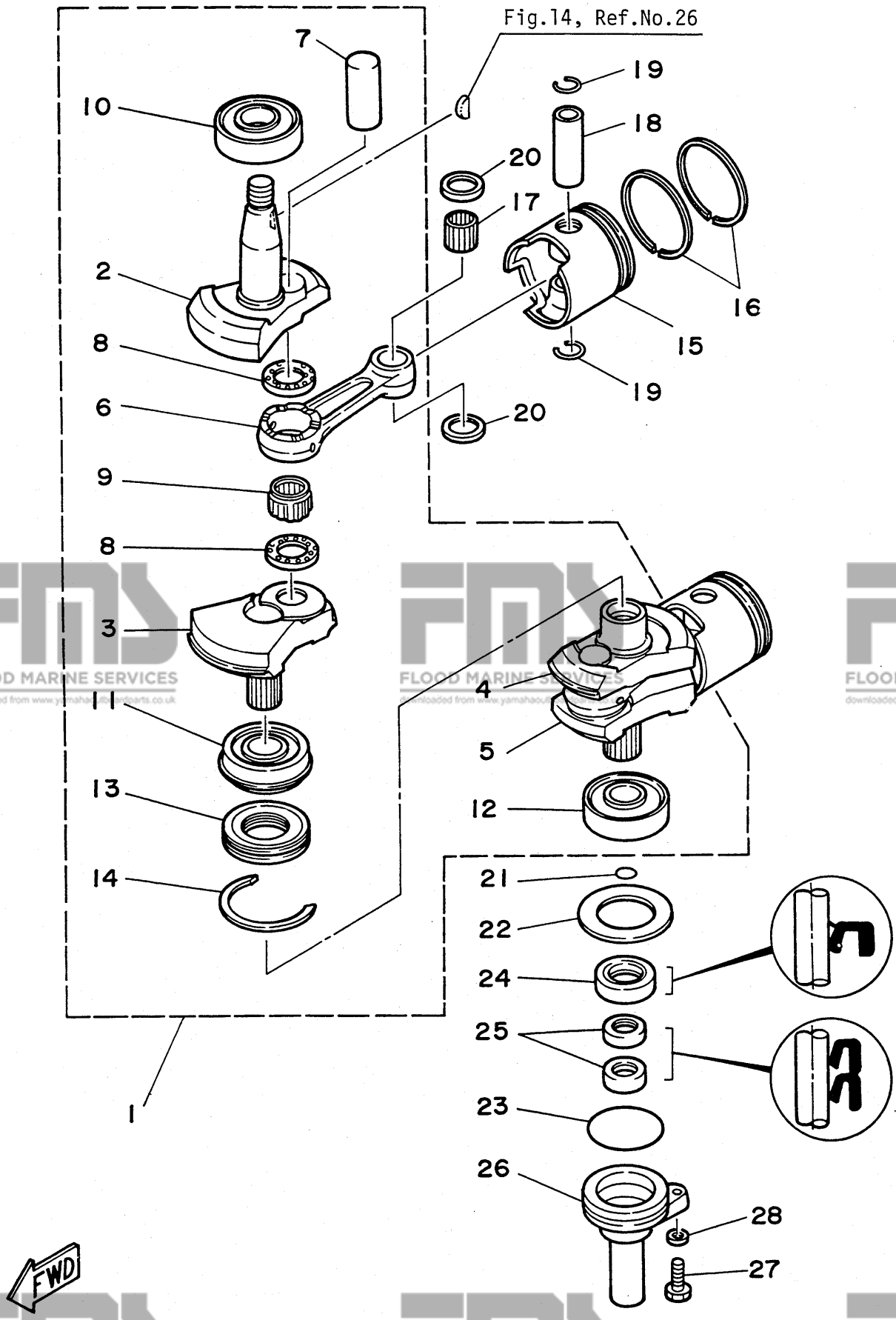
Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	689-W0090-81-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 33 and Fig. 2, Ref. No. 1 to 28)	1 U.R.
※	689-W0090-20-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 33 and Fig. 2 Ref, No. 1 to 28)	1 U.R.
2	689-15100-00-94	CRANKCASE ASS'Y	1
3	624-14485-00	. PIPE, joint	1
4	650-11370-00	. CHECK VALVE ASS'Y	1
5	93606-12019	PIN, dowel B	2
6	90119-08M18	BOLT, with washer	2
7	90119-08M20	BOLT, with washer	8
8	90445-07M24	HOSE	1
9	90467-06016	CLIP	2
10	689-11325-00	ANODE	1
11	92780-06020	SCREW	1
12	689-11111-01-94	HEAD, cylinder	1
13	689-11181-01	GASKET, cylinder head	1
14	90119-08M18	BOLT, with washer	11
15	655-12413-01-94	COVER, thermostat	1
16	655-12414-00	GASKET, cover	1
17	97313-06020	BOLT	3
18	92903-06600	WASHER	3
19	6H7-12411-00	THERMOSTAT	1
20	90201-21567	WASHER	1
21	90105-06M09	BOLT	4
22	689-15359-00-94	HOUSING, oil seal 1	1
23	689-15369-00	GASKET, oil seal housing	1
24	93102-25M11	OIL SEAL	1
25	689-41113-00-9M	OUTER COVER, exhaust	1
26	689-41111-00-9M	INNER COVER, exhaust	1
27	689-41114-00	GASKET, exhaust cover	1
28	97395-06025	BOLT	1
29	97395-06030	BOLT	12
30	97395-06050	BOLT	2
31	92903-06600	WASHER	15
32	689-41112-00	GASKET, exhaust cover 2	1
33	94701-00040	PLUG, spark (B7HS) NGK	2 U.R.
※	94702-00272	PLUG, spark (BR7HS) NGK	2 U.R.
■34	689-W0001-02	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 19 for detail service parts.

Fig. 2 CRANK & PISTON



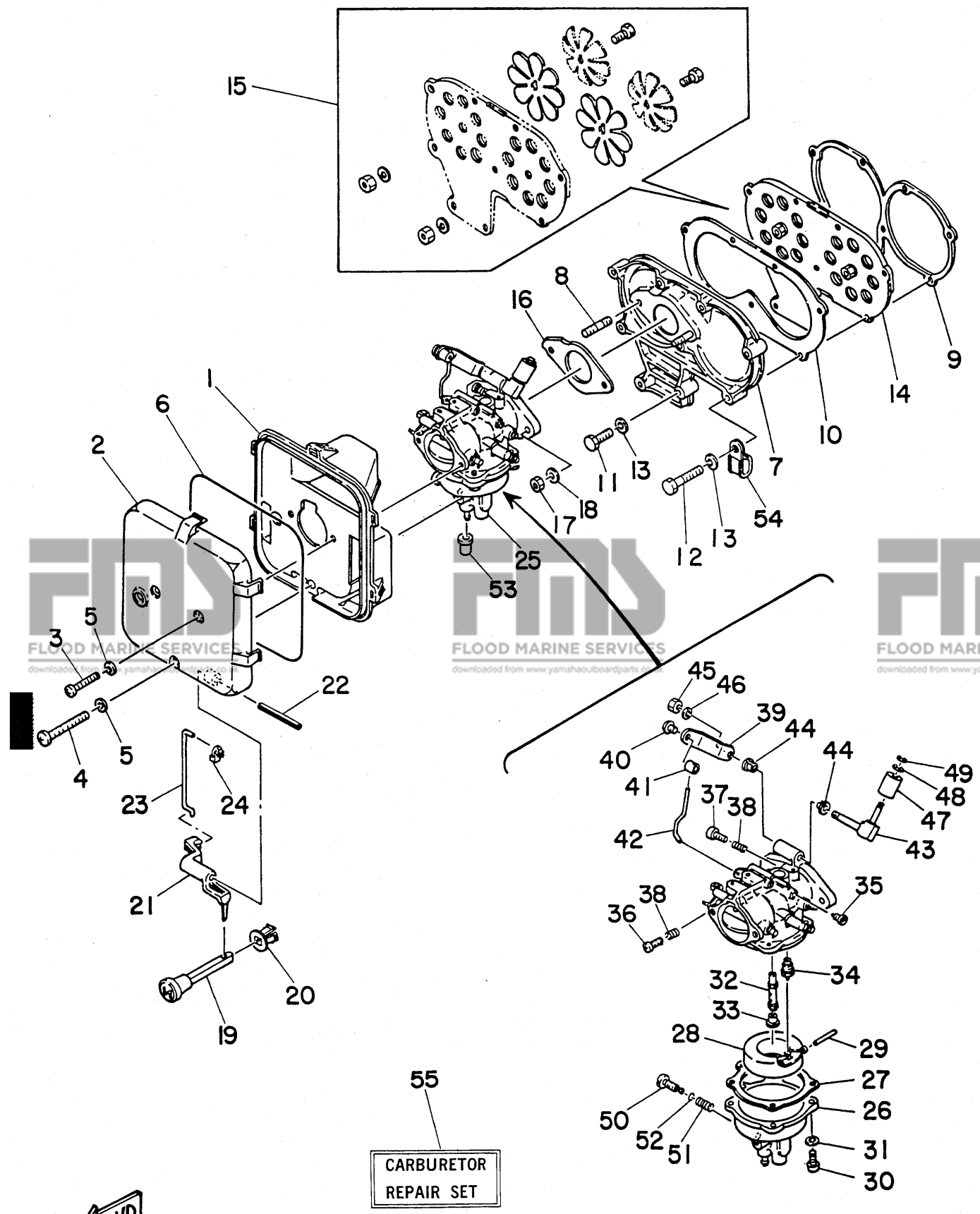
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	689-11400-03	CRANK ASS'Y	1
2	689-11412-03	. CRANK 1	1
3	689-11422-02	. CRANK 2	1
4	689-11432-02	. CRANK 3	1
5	689-11442-02	. CRANK 4	1
6	689-11651-00	. ROD, connecting	2
7	689-11681-01	. PIN, crank	2
8	90209-24M03	. WASHER	4
9	93310-624U5	. BEARING, con-rod big end	2
10	93306-306U1	. BEARING (B6306)	1
11	93390-00009	. BEARING, taper roller	1
12	93306-30510	. BEARING (B6305)	1
13	689-11515-00	. SEAL, labyrinth	1
14	93440-62057	. CIRCLIP	1
15	689-11631-00-95	PISTON (S.T.D.)	2
※	689-11635-00	PISTON (1st O.S.)	2 A.P.
※	689-11636-00	PISTON (2nd O.S.)	2 A.P.
16	689-11610-01	PISTON RING SET (S.T.D.)	2
※	689-11610-11	PISTON RING SET (1st O.S.)	2 A.P.
※	689-11610-21	PISTON RING SET (2nd O.S.)	2 A.P.
17	93602-20M02	BEARING, con-rod small end	68
18	689-11633-00	PIN, piston	2
19	663-11634-00	CLIP, piston pin	4
20	90201-20M27	WASHER	4
21	93210-16275	O-RING	1
22	90201-50306	WASHER	1
23	93210-58M21	O-RING	1
24	93102-25M20	OIL SEAL	1
25	93104-16M01	OIL SEAL	2
26	689-15396-00-94	HOUSING, oil seal 2	1
27	97395-06022	BOLT	1
28	92990-06600	WASHER	1

※ Not shown

Fig. 3 INTAKE


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CARBURETOR
REPAIR SET
FWD

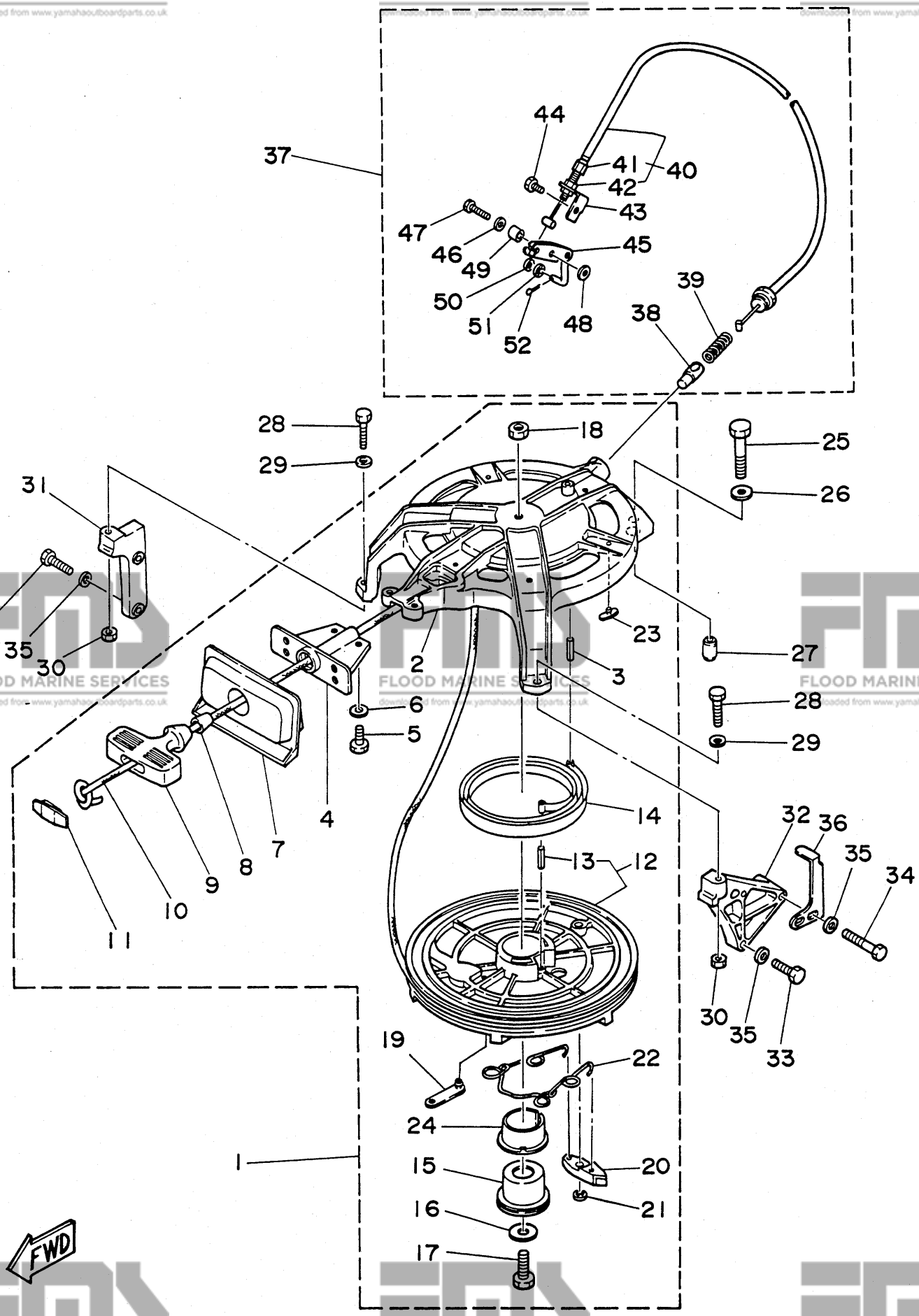
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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	689-14417-00	COVER 1	1
2	689-14418-01	COVER 2	1
3	97803-05030	SCREW, panhead	2
4	97803-05050	SCREW, panhead	1
5	92903-05600	WASHER	3
6	93211-62M24	O-RING	1
7	648-13641-01-94	MANIFOLD, intake	1
8	90116-06M08	BOLT, stud	2
9	648-13621-00	PACKING, valve seat	1
10	648-13645-00	GASKET, intake manifold	1
11	97313-06025	BOLT	2
12	97313-06035	BOLT	7
13	92903-06600	WASHER	9
14	689-13610-00	REED VALVE ASS'Y	1
15	689-W0004-00	. REED SET	1
16	648-14198-00	GASKET	1
17	95303-06600	NUT	2
18	92903-06600	WASHER	2
19	682-41271-00	KNOB, choke 1	1
20	689-41273-00	GROMMET 1	1
21	689-41252-00	LEVER, choke	1
22	91690-40048	PIN, spring	1
23	689-41256-00	ROD, choke link	1
24	661-41262-02	JOINT, choke lever	1
25	689-14301-81	CARBURETOR ASS'Y	1
26	689-14381-01	. BODY, float chamber	1
27	648-14384-01	. GASKET, float chamber	1
28	648-14385-00	. FLOAT	1
29	689-14386-00	. PIN, float	1
30	98503-04012	. SCREW, panhead	4
31	92990-04100	. WASHER	4
32	689-14341-00	. NOZZLE, main (3.4ø-13mm)	1
33	689-14343-67	. JET, main (#135)	1
34	648-14390-14	. VALVE SEAT ASS'Y (1.4ø)	1
35	689-14342-27	. JET, pilot (#54)	1
36	648-14321-00	. SCREW, throttle	1
37	647-14323-00	. SCREW, air adjusting	1
38	646-14212-01	. SPRING, air adjusting	2
39	689-41210-00	. ARM, accel.	1
40	677-14327-00	. SCREW	1
41	689-41226-00	. LEVER END, throttle	1
42	689-41241-00	. ROD	1
43	689-41216-00	. SHEAVE SHAFT, accel. link	1
44	90386-05002	. BUSHING	2
45	95303-05700	. NUT	1
46	92990-05100	. WASHER	1
47	664-41231-00	. COLLAR, guide pin	1
48	92990-05200	. WASHER	1
49	93430-04031	. CIRCLIP	1
50	646-14394-00	. VALVE, drain	1
51	646-14223-01	. SPRING, drain valve	1
52	646-14397-00	. O-RING	1
53	648-14382-60	CAP, drain pipe	1
54	90461-06015	CLAMP	1
♣55	689-W0093-00	CARBURETOR REPAIR SET	1

♣See Fig. 19 for detail service parts.

Fig. 4 STARTER



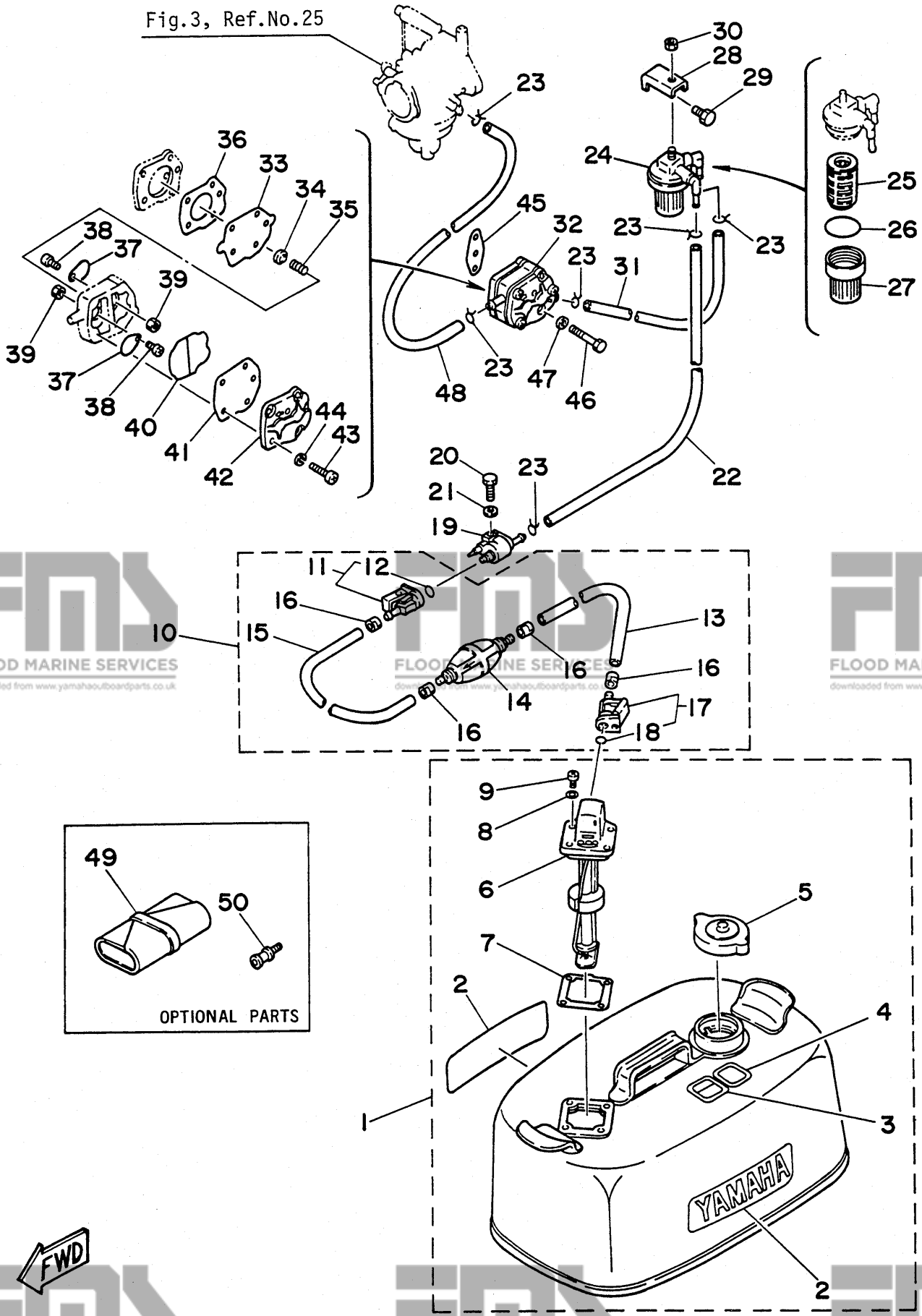
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Fig. 4 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	689-15710-00	STARTER ASS'Y	1
2	676-15711-00-94	. CASE, starter	1
3	91690-40020	. PIN, spring	1
4	689-15758-01-94	. GUIDE, wire	1
5	97313-06016	. BOLT	2
6	92903-06600	. WASHER	2
7	689-15762-01	. SEAL, rubber 2	1
8	689-15789-00	. DAMPER	1
9	619-15755-01	. HANDLE, starter	1
10	✣	. WIRE (2075mm)	1
11	689-15779-01	. COVER	1
12	676-15714-00-94	. DRUM, sheave	1
13	91690-40020	. . PIN, spring	1
14	90510-09M00	. SPRING, spiral	1
15	676-15717-00	. SHAFT	1
16	90201-08309	. WASHER	1
17	97313-08025	. BOLT	1
18	95303-08600	. NUT	1
19	676-15799-01	. CLIP	1
20	676-15741-03	. PAWL, drive	1
21	93430-06M02	. CIRCLIP	1
22	676-15705-00	. SPRING, drive pawl	1
23	676-15773-00	. STAY 3	6
24	90386-35M01	. BUSHING	1
25	97313-08040	BOLT	1
26	92903-08600	WASHER	1
27	91830-22016	PIN, dowel A	1
28	97313-06030	BOLT	2
29	92903-06600	WASHER	2
30	95303-06600	NUT	2
31	656-15771-00-94	STAY 1	1
32	656-15772-00-94	STAY 2	1
33	97313-06025	BOLT	4
34	97313-06040	BOLT	1
35	92903-06600	WASHER	5
36	689-81332-01	PLATE, timing	1
		SAFETY STARTER	
37	689-W0079-01	SAFETY STARTER KIT	1
38	656-15748-00	. PLUNGER, starter stop	1
39	90501-10227	. SPRING, compression	1
40	656-15770-00	. WIRE COMP., starter stop	1
41	90123-06049	. . BOLT, wire adjusting	1
42	95303-06600	. . NUT	2
43	689-15774-00	. STAY 4	1
44	97313-06010	. BOLT	1
45	656-15749-00	. LINK COMP., starter stop	1
46	90206-08010	. WASHER, wave	1
47	97313-06020	. BOLT	1
48	92903-06600	. WASHER	1
49	90387-06568	. COLLAR	1
50	92903-05600	. WASHER	1
51	90206-05005	. WASHER, wave	1
52	91490-16010	. PIN, cotter	1

✣Cut from 50m rolls, Parts No. 90890-44373, cutting length 2.075m.

Fig. 5 FUEL



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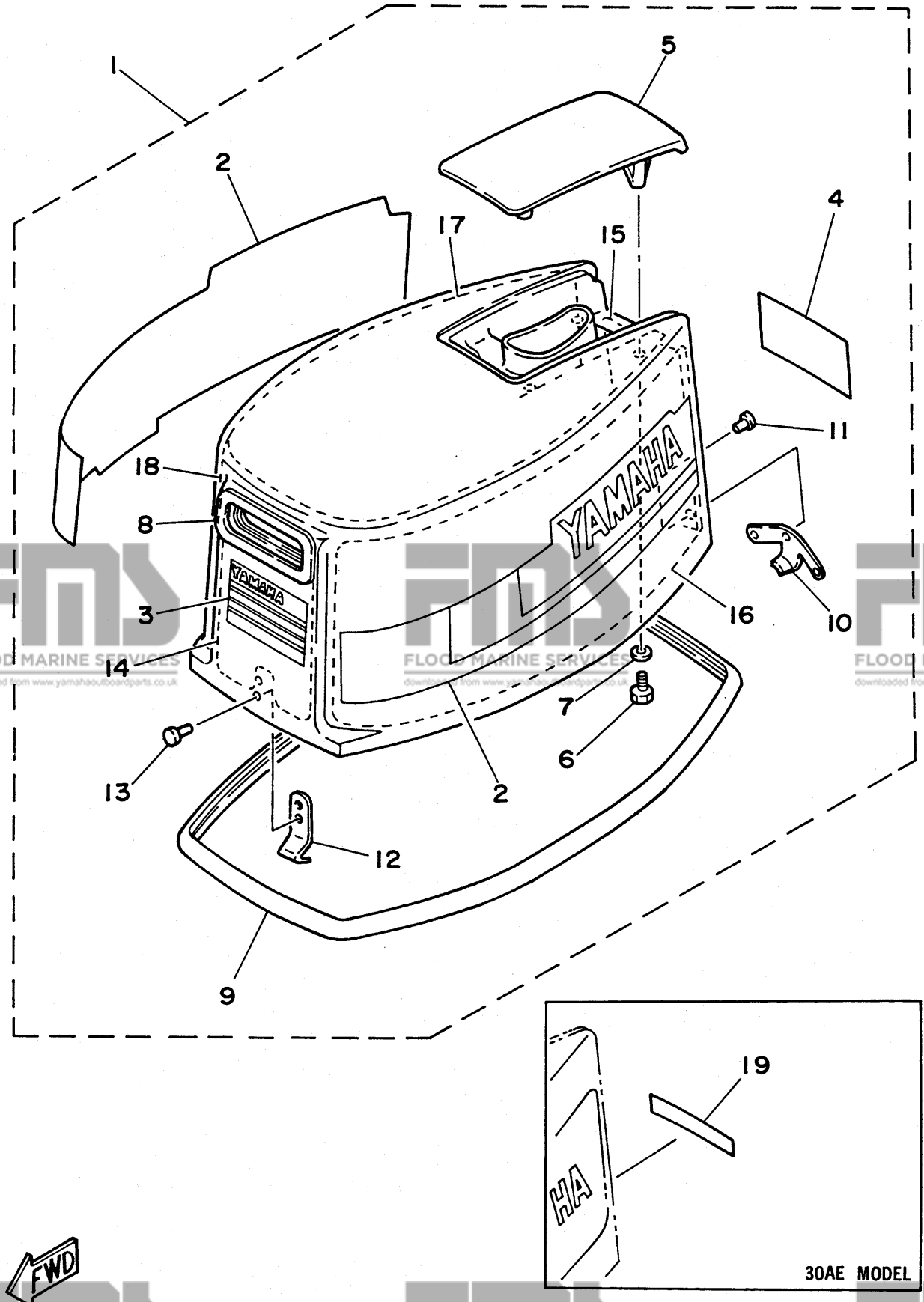
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Fig. 5 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	6Y1-24610-00	. CAP ASS'Y	1
6	6Y1-24260-00	. FUEL METER COMP.	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1
8	6Y1-24329-00	. SEAL	4
9	98586-05016	. SCREW, panhead	4
10	6Y1-24306-02	FUEL PIPE ASS'Y	1
11	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
12	93210-08287	. . O-RING	1
✣13	90445-11M80	. HOSE (1900mm)	1
14	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
✣15	90445-11M78	. HOSE (1000mm)	1
16	650-24351-00	. BAND, fuel pipe	4
17	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1
18	93210-08287	. . O-RING	1
19	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
20	97313-06020	BOLT	1
21	92903-06600	WASHER	1
22	90445-09M25	HOSE	1
23	90467-08004	CLIP	6
24	655-24560-01	FILTER ASS'Y	1
25	6F5-24563-00	. ELEMENT, filter	1
26	93210-37M25	. O-RING	1
27	655-24521-01	. CUP, filter	1
28	648-24566-01	BRACKET, filter	1
29	97313-06012	BOLT	1
30	95303-08600	NUT	1
31	689-24311-00	HOSE	1
32	6A0-24410-01	FUEL PUMP ASS'Y	1
33	648-24411-00	. DIAPHRAGM, pump	1
34	648-24424-00	. PLATE, spring guide	1
35	648-24423-00	. SPRING, pump diaphragm	1
36	648-24434-00	. GASKET, body 1	1
37	6A0-24421-01	. VALVE, check	2
38	90147-03M00	. SCREW	2
39	98813-03100	. NUT	2
40	6A0-24435-00	. GASKET, body 2	1
41	663-24411-00	. DIAPHRAGM, pump	1
42	6A0-24413-00	. COVER, pump	1
43	98503-05028	. SCREW, panhead	3
44	92990-05100	. WASHER	3
45	650-24431-00	GASKET, fuel pump	1
46	97313-06040	BOLT	2
47	92903-06600	WASHER	2
48	648-24312-01	HOSE	1
49	6E0-28100-00	TOOL ASS'Y	1 A.P.
50	6E0-28193-00-94	PLUG, water check 1	1 A.P.

✣ Also available in 30m rolls (Parts No. 90890-56878)

Fig. 6 TOP COWLING



FWD

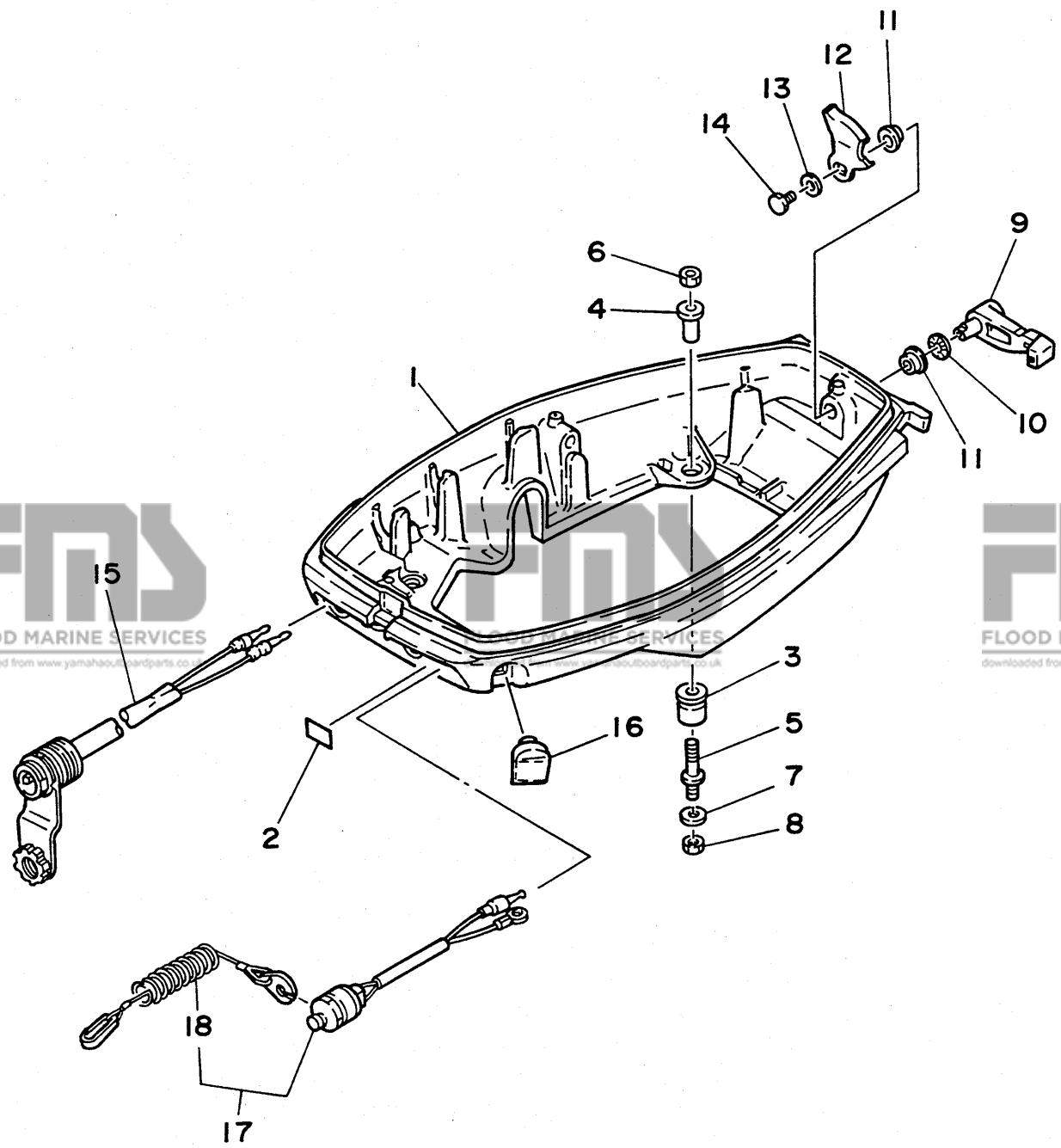
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Fig. 6 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	689-42610-G0-EJ	TOP COWLING ASS'Y	1
2	689-W0070-20	. GRAPHIC SIDE SET	1
3	689-42677-01	. GRAPHIC, front	1
4	689-42678-20	. GRAPHIC, rear	1
5	689-42613-00-EJ	. MOLDING, air duct	1
6	97313-06012	. BOLT	4
7	92903-06600	. WASHER	4
8	689-15761-00	. SEAL	1
9	689-42615-00	. SEAL	1
10	689-42647-00	. HOLDER, clamp band	1
11	90266-04M01	. RIVET	3
12	689-42651-00	. HOOK 1	1
13	90266-04M00	. RIVET	2
14	689-42662-01	. DAMPER 1	1
15	689-42663-01	. DAMPER 2	1
16	689-42664-00	. DAMPER 3	1
17	689-42665-00	. DAMPER 4	1
18	689-42666-00	. DAMPER 5	1
19	6G1-42683-00	MARK, cowling 3 (30AE Model)	1

Fig. 7 BOTTOM COWLING

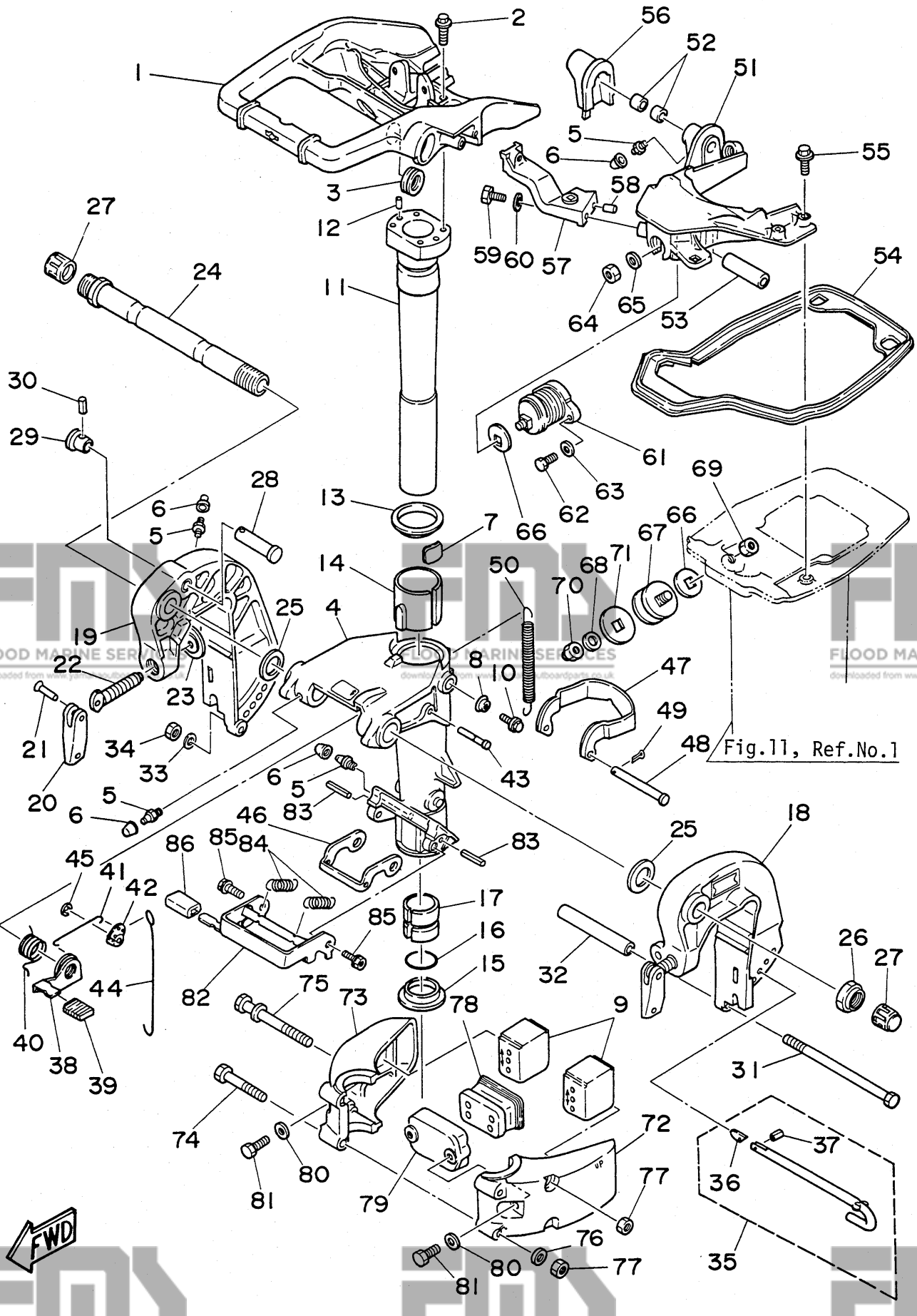


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Fig. 7 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	689-42711-00-EJ	COWLING, bottom	1
2	6A1-42792-01	MARK 3	1
3	90480-15M06	GROMMET	4
4	90387-08M25	COLLAR	4
5	689-42742-00-94	BOLT	4
6	95303-08700	NUT	4
7	92990-08600	WASHER	4
8	95380-08700	NUT	4
9	689-42815-00	LEVER, clamp 1	1
10	90206-12052	WASHER, wave	1
11	90386-12069	BUSHING	2
12	689-42816-00	LEVER, clamp 2	1
13	90201-06068	WASHER	1
14	97313-06010	BOLT	1
15	682-84381-00	2P CONCENT 1	1
16	689-42725-00	GROMMET	1
17	689-82575-02	KILL SWITCH ASS'Y	1
18	682-82556-00	. STOPPER ASS'Y	1

Fig. 8 BRACKET

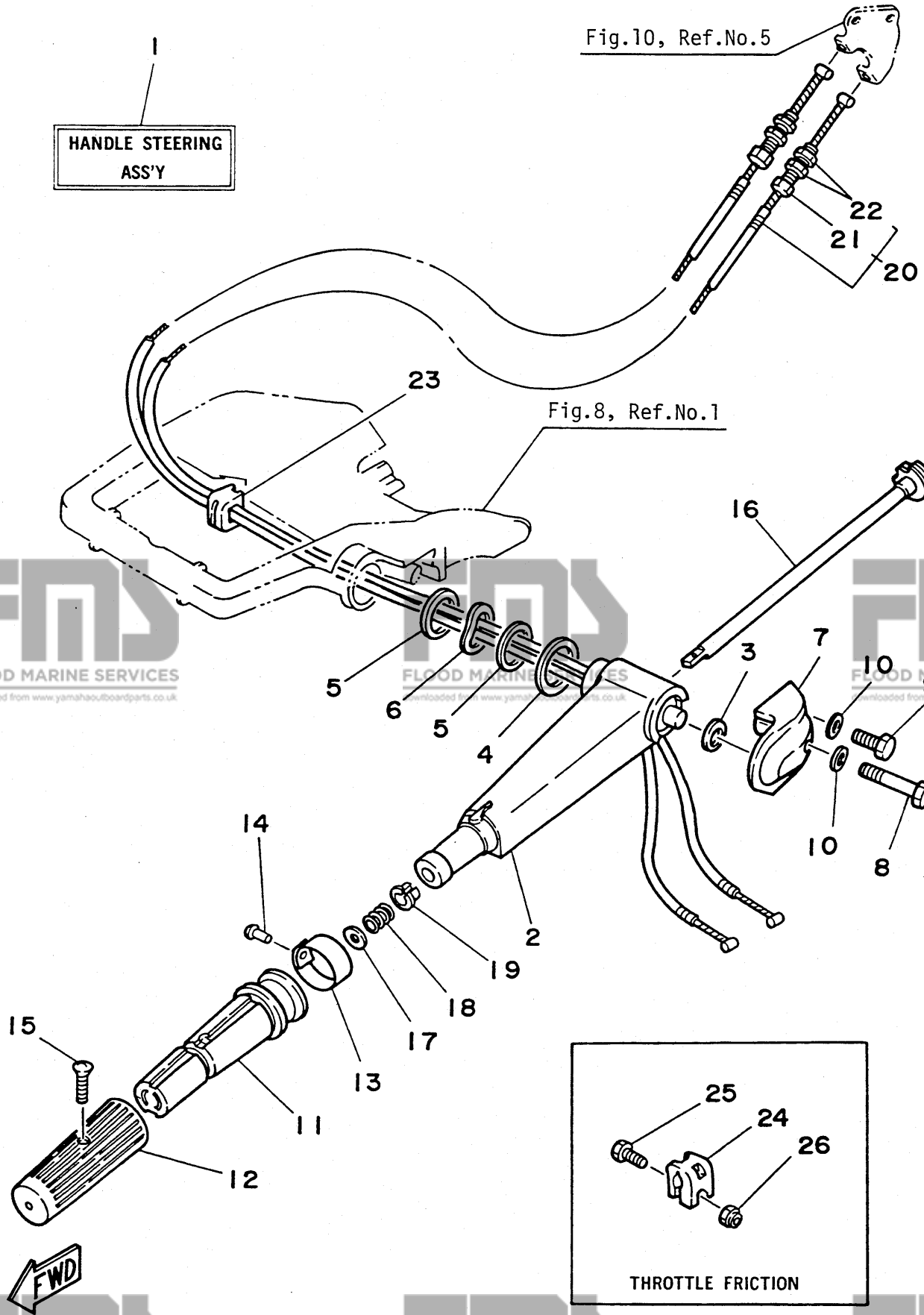


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Fig. 8 BRACKET

Ref.No.	Parts No.	Description	Q'ty
1	656-42511-01-EJ	BRACKET, steering	1
2	90105-06M07	BOLT	4
3	90480-29045	GROMMET	1
4	689-43311-02-EJ	BRACKET, swivel	1
5	93700-06004	NIPPLE, grease	5
6	663-45119-00	CAP, grease nipple	5
7	648-42528-00	PLATE, friction	1
8	689-43373-01	SEAL, damper	1
9	689-44555-00	MOUNT DAMPER, lower side	2
10	90105-06M18	BOLT	1
11	689-42521-00-94	SHAFT, steering pivot	1
12	93608-12063	PIN, dowel B	2
13	90209-47016	WASHER	1
14	90386-47M22	BUSHING	1
15	90386-38022	BUSHING	1
16	93210-37160	O-RING	1
17	90386-38090	BUSHING	1
18	689-43111-01-EJ	BRACKET, clamp 1	1
19	689-43112-01-EJ	BRACKET, clamp 2	1
20	616-43118-00-EJ	HANDLE, transom clamp	2
21	90243-04001	PIN	2
22	90149-14030	SCREW	2
23	648-43114-01	PAD, transom clamp	2
24	689-43131-00	BOLT, clamp bracket	1
25	90201-22428	WASHER	2
26	90185-22043	NUT, self-locking	1
27	663-43145-00	CAP, clamp bracket	2
28	689-43191-00	SHAFT, stopper	1
29	689-43192-01	KNOB, stopper	1
30	91690-30016	PIN, spring	1
31	90101-08339	BOLT	1
32	90387-09074	COLLAR	1
33	92990-08600	WASHER	1
34	95380-08600	NUT	1
35	682-43160-01	TILT ROD ASS'Y	1
36	656-43165-01	. STOPPER PLATE	1
37	91690-30008	. PIN, spring	1
38	689-43631-00	LEVER, tilt 1	1
39	689-43633-00	COVER, tilt lever 1	1
40	689-43643-00	SPRING, torsion	1
41	689-43616-00	ROD, tilt lock 1	1
42	648-43642-00	LEVER, tilt 2	1
43	90249-06M10	PIN	1
44	648-43617-00	ROD, tilt lock 2	1
45	93430-05027	CIRCLIP	1
46	689-43614-00	PLATE, tilt lock 1	1
47	648-43615-00	PLATE, tilt lock 2	1
48	90240-05046	PIN, with hole	1
49	91490-16010	PIN, cotter	1
50	90506-30055	SPRING, tension	1
51	648-44518-01-9M	BRACKET COMP. 1	1
52	90380-12012	BUSHING, solid	2
53	90380-10M39	COLLAR	1
54	689-42716-00	SEAL 1	1
55	90105-06M08	BOLT	4
56	689-42718-00	SEAL 3	1
57	648-44519-00-94	BRACKET 2	1
58	93606-12019	PIN, dowel B	1
59	97395-06018	BOLT	1
60	92990-06600	WASHER	1
61	689-44516-00	MOUNT DAMPER, upper front	1
62	97395-06020	BOLT	2
63	92990-06600	WASHER	2
64	92880-10200	NUT	1
65	92990-10200	WASHER	1
66	648-44591-00	GASKET 1	3
67	664-44514-00-94	MOUNT DAMPER, upper side	2
68	92990-10200	WASHER	2
69	92880-10200	NUT	2
70	92890-10700	NUT, crown	2
71	664-44591-00	GASKET 1	2
72	689-44551-00-EJ	HOUSING, lower mount 1	1
73	689-44552-00-EJ	HOUSING, lower mount 2	1
74	97395-08065	BOLT	2
75	90119-08M03	BOLT	2
76	92990-08600	WASHER	2
77	95380-08600	NUT	4
78	689-44557-00	MOUNT DAMPER, lower front	1
79	689-44553-00-94	COVER, lower mount	1
80	92990-08600	WASHER	2
81	97375-08025	BOLT	2
82	689-43681-00	LEVER, shallow water drive	1
83	91690-40035	PIN, spring	2
84	90506-16M17	SPRING	2
85	90109-06M18	BOLT	2
86	682-43318-01	COVER	1

Fig. 9 STEERING



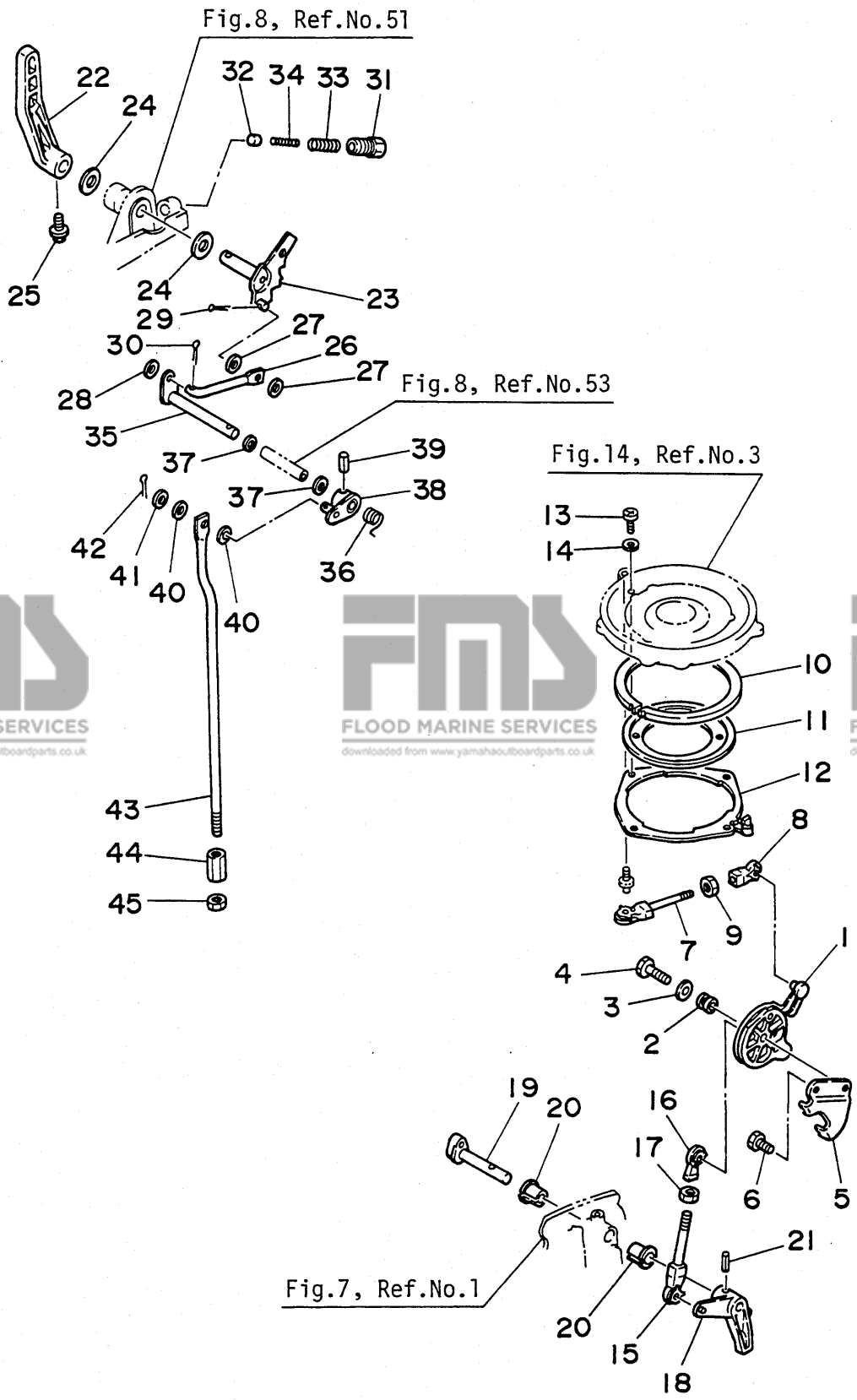
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Fig. 9 STEERING

Ref.No.	Parts No.	Description	Q'ty
1	689-W0084-81-EJ	HANDLE STEERING ASS'Y (Ref. No. 2, 11 to 23)	1
2	689-42111-00-EJ	HANDLE, steering 1	1
3	90560-14076	SPACER	1
4	90202-34043	WASHER	1
5	90201-28M28	WASHER	2
6	90206-28M07	WASHER, wave	1
7	689-42112-00-EJ	HANDLE, steering 2	1
8	97395-06050	BOLT	1
9	97395-06020	BOLT	1
10	92990-06600	WASHER	2
11	664-42119-00	GRIP, steering handle	1
12	6G1-42177-00	HANDLE	1
13	689-42137-81	INDICATOR, throttle	1
14	90269-02001	RIVET	1
15	98180-05025	SCREW, ovalhead	1
16	689-42138-00	LEVER, throttle	1
17	92903-10600	WASHER	1
18	90501-23215	SPRING, compression	1
19	90386-08032	BUSHING	1
20	689-26311-02	THROTTLE WIRE COMP.	2
21	90123-06065	. BOLT, wire adjusting	2
22	90170-06183	. NUT	4
23	90480-12156	GROMMET	1
		THROTTLE FRICTION	
24	656-42126-01	PIECE, friction	1
25	97395-06020	BOLT	1
26	90185-06062	NUT, self-locking	1

Fig. 10 CONTROL

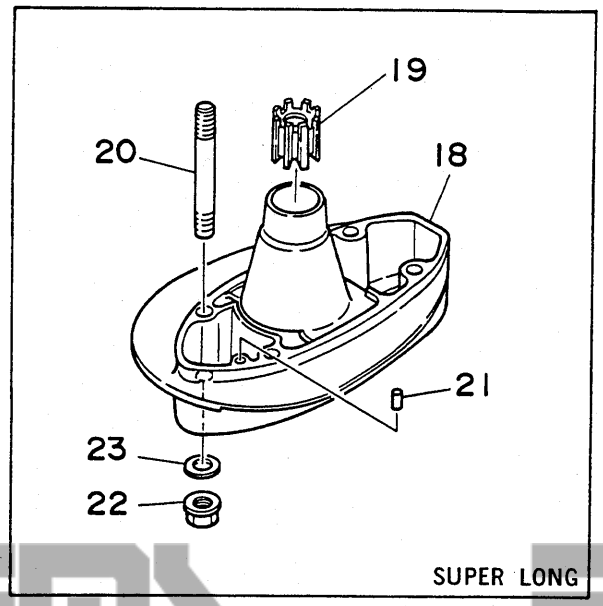


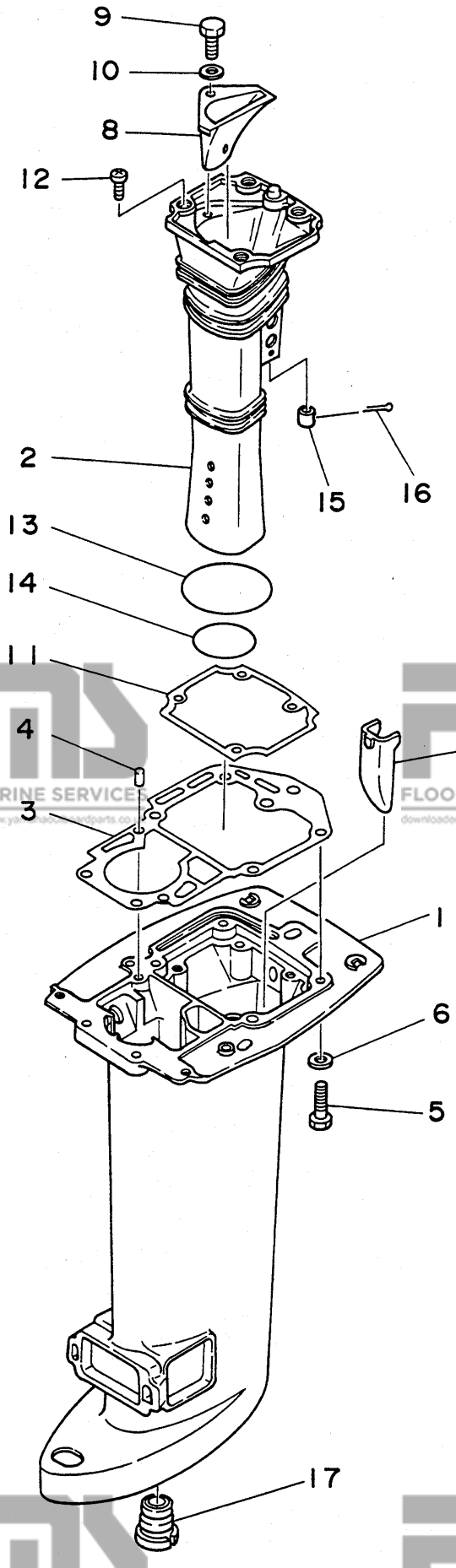
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Fig. 10 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	689-41631-00-94	LEVER, magneto control	1
2	90387-06M02	COLLAR	1
3	90387-06298	COLLAR	1
4	97313-06025	BOLT	1
5	689-14497-00	STAY, throttle wire	1
6	97313-06012	BOLT	1
7	689-41636-00	ROD, magneto control	1
8	662-41237-01	JOINT, link 2	1
9	95303-05600	NUT	1
10	676-41611-00	RETAINER, magneto base 1	1
11	689-41612-00	RETAINER, magneto base 2	1
12	676-41613-00	PLATE, base friction	1
13	97803-05012	SCREW, panhead	4
14	92903-05600	WASHER	4
15	689-42169-00	JOINT	1
16	662-41237-01	JOINT, link 2	1
17	95303-05600	NUT	1
18	689-42154-80-94	LEVER, throttle control	1
19	656-42153-00-94	SHAFT, throttle control	1
20	90386-10009	BUSHING	2
21	91690-40018	PIN, spring	1
22	689-44111-00-EJ	HANDLE, gear shift	1
23	664-44113-01	CAM PLATE, handle	1
24	90202-12031	WASHER	2
25	90105-06M07	BOLT	1
26	664-44142-00	JOINT	1
27	90202-06007	WASHER	2
28	92990-05600	WASHER	1
29	91490-12010	PIN, cotter	1
30	91490-16010	PIN, cotter	1
31	664-42715-00	BUSHING 2	1
32	664-44167-00	PLUNGER, shift cam	1
33	90501-14M07	SPRING, compression	1
34	90501-09M08	SPRING, compression	1
35	689-44121-01	LEVER, shift rod 1	1
36	90508-14M13	SPRING, torsion	1
37	90202-10024	WASHER	2
38	689-44125-00	LEVER, shift rod 2	1
39	91690-40016	PIN, spring	1
40	90202-06007	WASHER	2
41	92990-05600	WASHER	1
42	91490-20010	PIN, cotter	1
43	664-44143-00	ROD, shift 1	1
44	648-44146-00	CONNECTOR, shift rod 2	1
45	90170-07021	NUT	1

Fig. 11 UPPER CASING





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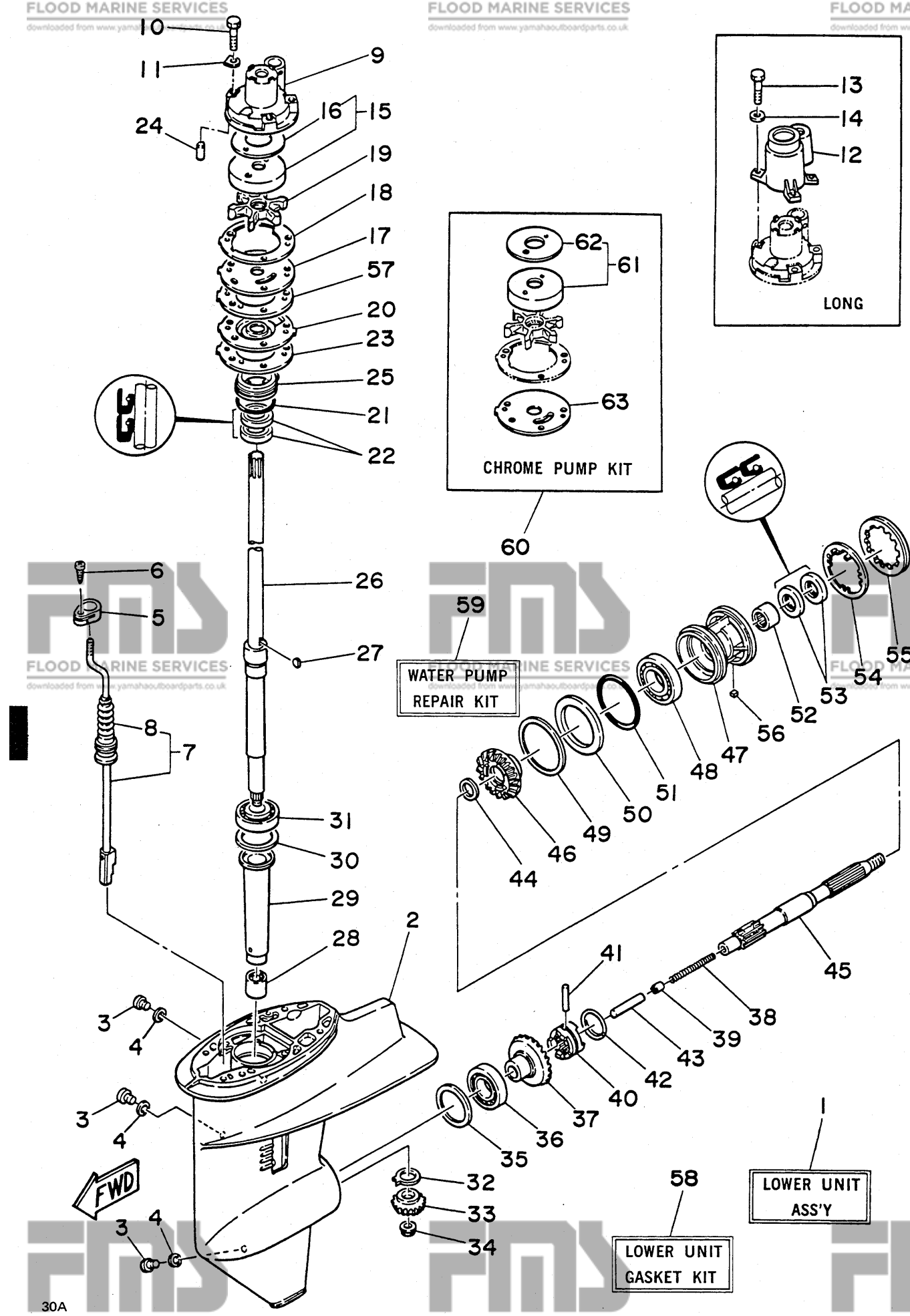
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Fig. 11 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	689-45111-01-EJ	CASING, upper (Short)	1 U.R.
※	689-45111-10-EJ	CASING, upper(Long, super Long)	1 U.R.
2	689-41131-00-9M	MANIFOLD, exhaust 1	1
3	689-45113-01	GASKET, upper casing 1	1
4	93606-12019	PIN, dowel B	2
5	97375-08030	BOLT	6
6	92990-08600	WASHER	6
7	689-41132-00-94	MANIFOLD, exhaust 2 (Short)	1 U.R.
※	689-41132-10-94	MANIFOLD, exhaust 2 (Long, Super Long)	1 U.R.
8	689-41137-00-94	GUIDE, exhaust	1
9	97395-08020	BOLT	1
10	92990-08600	WASHER	1
11	664-41134-00	GASKET, exhaust manifold	1
12	97890-06016	SCREW, panhead	4
13	689-41141-00	SEAL 1	1
14	689-41142-00	SEAL 2	1
15	6A8-41135-00	GASKET, exhaust manifold 3 (Short)	1 U.R.
※	689-41135-00	GASKET, exhaust manifold 3 (Long, Super Long)	1 U.R.
16	91490-30025	PIN, cotter	1
17	689-45127-00	SEAL SUPER LONG	1
18	689-45211-20-EJ	EXTENSION	1
19	689-45318-00	BUSHING, drive shaft 3	1
20	90116-10M10	BOLT, stud	4
21	93606-12019	PIN, dowel B	2
22	90179-10M03	NUT	4
23	92990-10600	WASHER	4

※ Not shown

Fig. 12 LOWER & DRIVE 1



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Fig. 12 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	
1	689-45300-03-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 11, 15 to 57)	1	U.R.
※	689-45300-13-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 9, 12 to 57)	1	U.R.
2	689-45311-02-EJ	CASING, lower	1	
3	90340-08014	PLUG, straight screw	3	
4	90430-08020	GASKET	3	
5	689-44176-00	BRACKET	1	
6	97780-50110	SCREW, panhead tapping	1	
7	664-44150-01	SHIFT CAM ASS'Y (Short)	1	U.R.
※	664-44150-11	SHIFT CAM ASS'Y (Long)	1	U.R.
※	664-44150-21	SHIFT CAM ASS'Y (Super Long)	1	U.R.
8	664-44147-00	. BOOT, shift rod	1	
9	689-44311-03	HOUSING, water pump	1	
10	90101-06M56	BOLT	3	
11	90209-06M04	WASHER	3	
12	689-44312-00-9M	COVER, water pump housing(Long)	1	
13	97395-06035	BOLT (Long)	3	
14	92990-06600	WASHER (Long)	3	
15	689-W4432-02	INSERT CARTRIDGE COMP.	1	
16	689-44367-01	. DAMPER, water seal 3	1	
17	689-44323-03	OUTER PLATE, cartridge	1	
18	689-44324-01	GASKET	1	
19	689-44325-02	IMPELLER	1	
20	689-44325-02-9M	PROTECTOR, oil seal	1	
21	93210-40M10	O-RING	1	
22	93101-22067	OIL SEAL	2	
23	689-44315-01	GASKET, water pump 1	1	
24	93604-10M03	PIN, dowel	2	
25	689-45344-00-94	COVER, oil seal	1	
26	689-45501-00	DRIVE SHAFT COMP. (Short)	1	U.R.
※	689-45501-10	DRIVE SHAFT COMP. (Long)	1	U.R.
※	689-45501-20	DRIVE SHAFT COMP. (Super Long)	1	U.R.
27	664-44338-00	KEY, woodruff	1	
28	93315-017U4	BEARING, needle	1	
29	689-45536-00	SLEEVE, drive shaft	1	
30	664-45587-00-05	SHIM 3 (0.05mm)	1	U.R.
	664-45587-00-08	SHIM 3 (0.08mm)	1	U.R.
	664-45587-00-12	SHIM 3 (0.12mm)	1	U.R.
	664-45587-00-30	SHIM 3 (0.30mm)	1	U.R.
	664-45587-00-50	SHIM 3 (0.50mm)	1	U.R.
31	93332-000U4	BEARING, taper roller	1	
32	664-45552-00	BEARING, plain	1	
33	689-45551-00	PINION (13T)	1	
34	90179-09M02	NUT	1	
35	664-45567-00-05	SHIM 1 (0.05mm)	1	U.R.
	664-45567-00-08	SHIM 1 (0.08mm)	1	U.R.
	664-45567-00-12	SHIM 1 (0.12mm)	1	U.R.
	664-45567-00-30	SHIM 1 (0.30mm)	1	U.R.
	664-45567-00-50	SHIM 1 (0.50mm)	1	U.R.
36	93332-00005	BEARING, taper roller	1	
37	689-45560-00	GEAR 1 ASS'Y (24T)	1	
38	90501-10065	SPRING, compression	1	
39	648-45634-00	SLIDE, shift	1	
40	664-45631-00	CLUTCH, dog	1	
41	90250-05010	PIN, straight	1	
42	648-45633-00	RING, cross pin	1	
43	648-45635-00	PLUNGER, shift	1	
44	90201-20417	WASHER	1	
45	689-45611-00	SHAFT, propeller	1	
46	689-45571-00	GEAR 2 (24T)	1	
47	689-45331-00-94	HOUSING, bearing 1	1	
48	93306-00606	BEARING (B6006)	1	
49	664-45577-00-05	SHIM 2 (0.05mm)	1	U.R.
	664-45577-00-08	SHIM 2 (0.08mm)	1	U.R.
	664-45577-00-12	SHIM 2 (0.12mm)	1	U.R.
	664-45577-00-30	SHIM 2 (0.30mm)	1	U.R.
	664-45577-00-50	SHIM 2 (0.50mm)	1	U.R.
50	664-45576-00	WASHER, thrust 2	1	U.R.
51	93210-60M17	O-RING	1	
52	93315-22004	BEARING, needle	1	
53	93101-20M07	OIL SEAL	2	
54	90214-45M00	WASHER, claw	1	
55	664-45384-00	NUT	1	
56	90282-04010	KEY, straight	1	
57	689-44316-00	GASKET, water pump	1	
▲58	689-W0001-22	LOWER UNIT GASKET KIT	1	
★59	689-W0078-05	WATER PUMP REPAIR KIT	1	
		CHROME PUMP KIT		
60	689-W0078-3A	CHROME PUMP KIT	1	
61	689-W4432-61	. INSERT CARTRIDGE COMP.	1	
62	689-44367-01	. . DAMPER, water seal 3	1	
63	689-44323-43	. OUTER PLATE, cartridge	1	

※ Not shown

▲ ★ } See Fig. 19 for detail service parts.

Fig. 13 LOWER & DRIVE 2

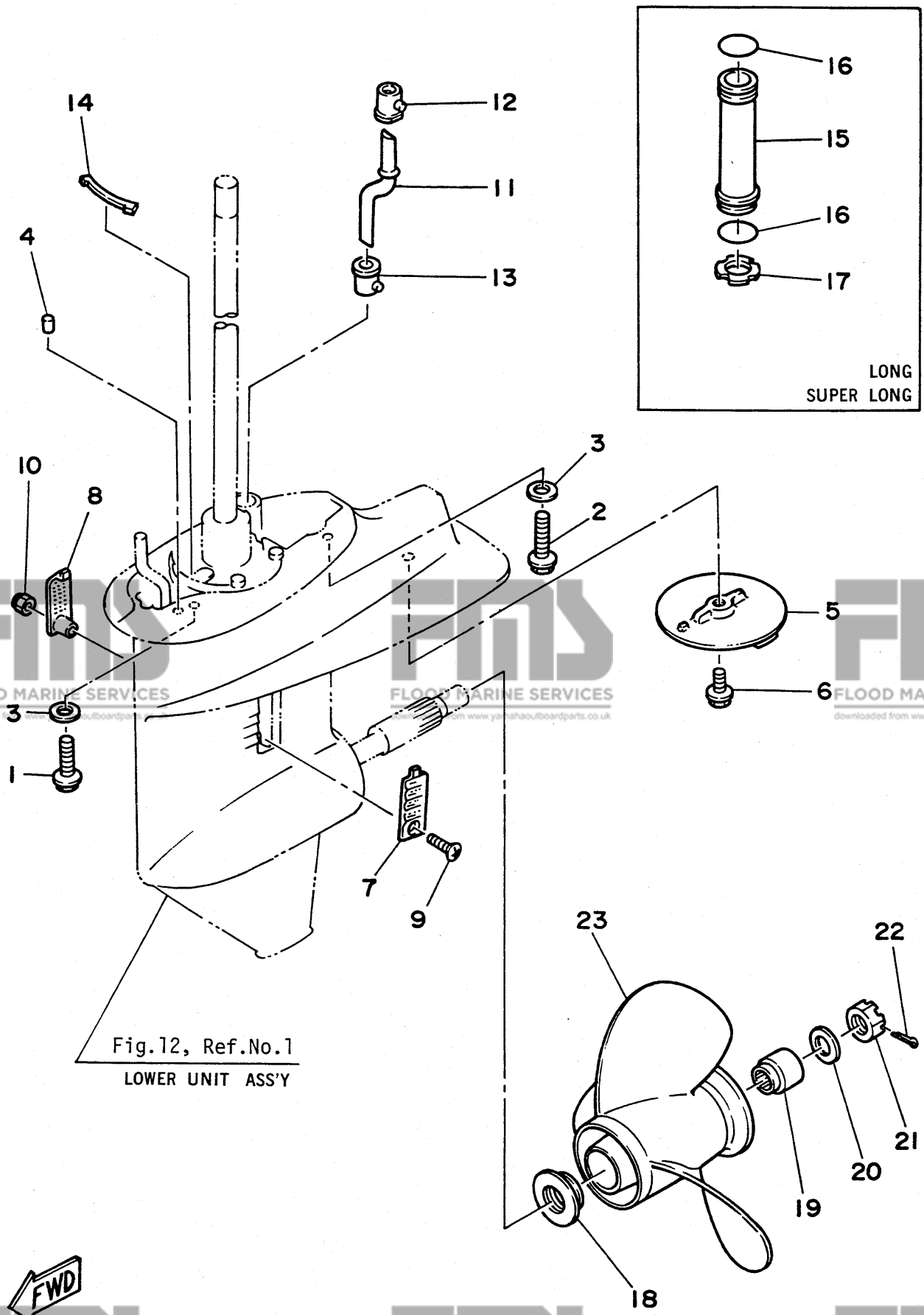


Fig.12, Ref.No.1
LOWER UNIT ASS'Y

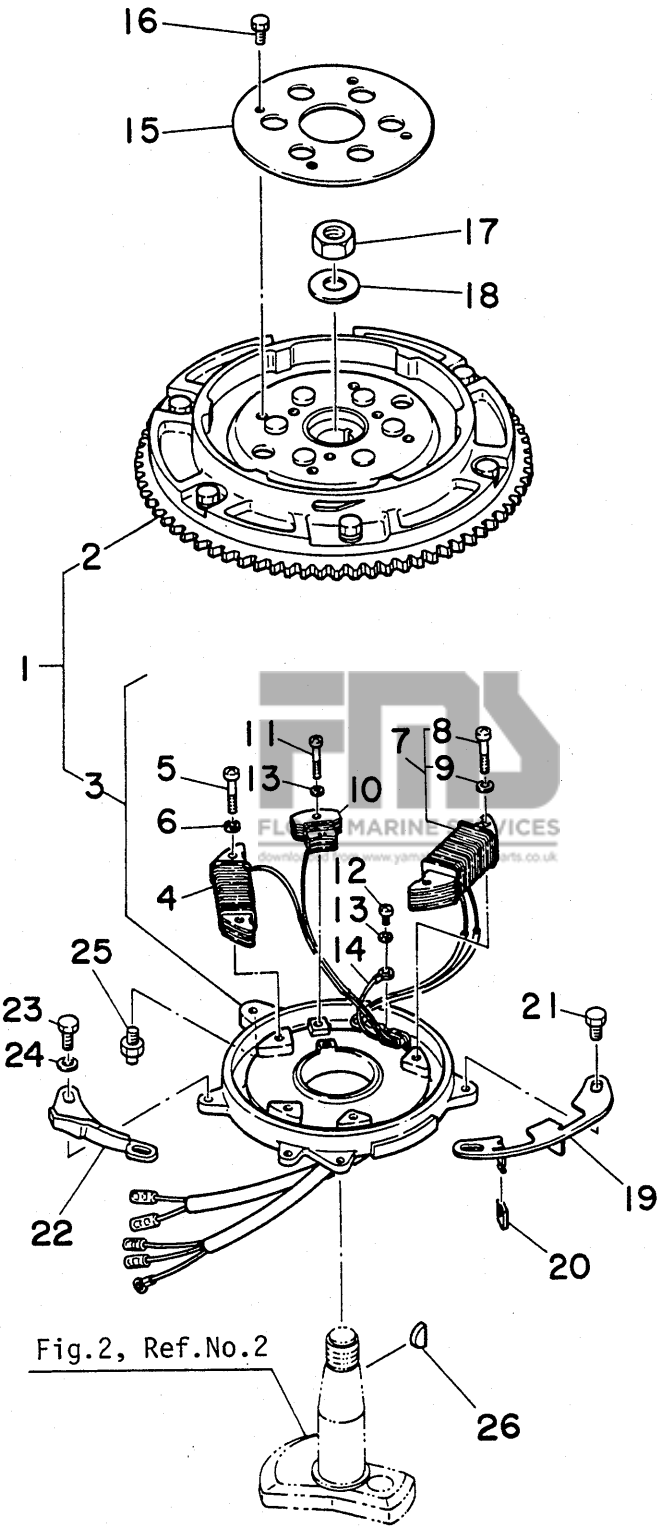
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Fig. 13 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	90105-10059	BOLT	2
2	90105-10M12	BOLT	2
3	92990-10600	WASHER	4
4	93606-12019	PIN, dowel B	2
5	664-45371-01	TAB-TRIM	1
6	97475-08020	BOLT	1
7	689-45214-01	COVER, water inlet 1	1
8	689-45215-01	COVER, water inlet 2	1
9	98180-05025	SCREW, ovalhead	1
10	90185-05002	NUT, self-locking	1
11	664-44361-00	TUBE, water 1 (Short)	1 U.R.
※	689-44361-10	TUBE, water 1 (Long)	1 U.R.
※	689-44361-20	TUBE, water 1(Super Long)	1 U.R.
12	689-44366-00	DAMPER, water seal 2	1
13	626-44365-01	DAMPER, water seal 1	1
14	689-44314-00	SPACER	1
15	689-44362-00-94	TUBE, water 2(Long, Super Long)	1
16	93210-26240	O-RING (Long, Super Long)	2
17	689-44328-02	PLATE (Long, Super Long)	1
18	664-45987-00	SPACER 1	1
19	689-45997-00	SPACER 2	1
20	92990-14200	WASHER	1
21	90171-14013	NUT, castle	1
22	91490-30022	PIN, cotter	1
23	664-45941-01-36	PROPELLER ASS'Y 1(3x9¼"x9"-F)	1 U.R.
	664-45943-01-36	PROPELLER ASS'Y 2(3x9¼"x8"-F)	1 U.R.
	664-45945-00-36	PROPELLER ASS'Y 3(3x9¼"x10½"-F)	1 U.R.
	664-45947-01-36	PROPELLER ASS'Y 4(3x9¼"x11¼"-F)	1 U.R.
	664-45949-02-36	PROPELLER ASS'Y 5(3x9¼"x13"-F)	1 U.R.
	664-45952-00-36	PROPELLER ASS'Y 6(3x9¼"x14"-F)	1 U.R.

※ Not shown

Fig. 14 C·D·I· MAGNETO



FWD

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Fig. 14 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	689-85500-A1	C.D.I. MAGNETO ASS'Y (80W)	1
2	689-85550-41	. ROTOR ASS'Y	1
3	689-85560-A0	. BASE ASS'Y	1
4	689-81311-40	. . COIL	1
5	98501-05025	. . SCREW, panhead	2
6	92901-05100	. . WASHER	2
7	689-81303-A0	. . LIGHTING COIL ASS'Y (80W)	1
8	98501-05025	. . . SCREW, panhead	2
9	92901-05100	. . . WASHER	2
10	689-85580-40	. . PULSER	1
11	98501-04025	. . SCREW, panhead	2
12	98501-04006	. . SCREW, panhead	1
13	92901-04100	. . WASHER	3
14	689-81315-40	. . WIRE, lead	1
15	6A8-81362-00	COVER, hole	1
16	97313-08012	BOLT	3
17	90179-16M05	NUT	1
18	90201-16M44	WASHER	1
19	689-41615-80	STOPPER, magneto base 1	1
20	689-44194-00	CAP	1
21	97313-06010	BOLT	2
22	689-41213-80-94	CAM, accel.	1
23	97313-05010	BOLT	2
24	92903-05600	WASHER	2
25	663-85518-00	JOINT, ball	1
26	90280-05015	KEY, woodruff	1

Fig. 15 ELECTRIC PARTS

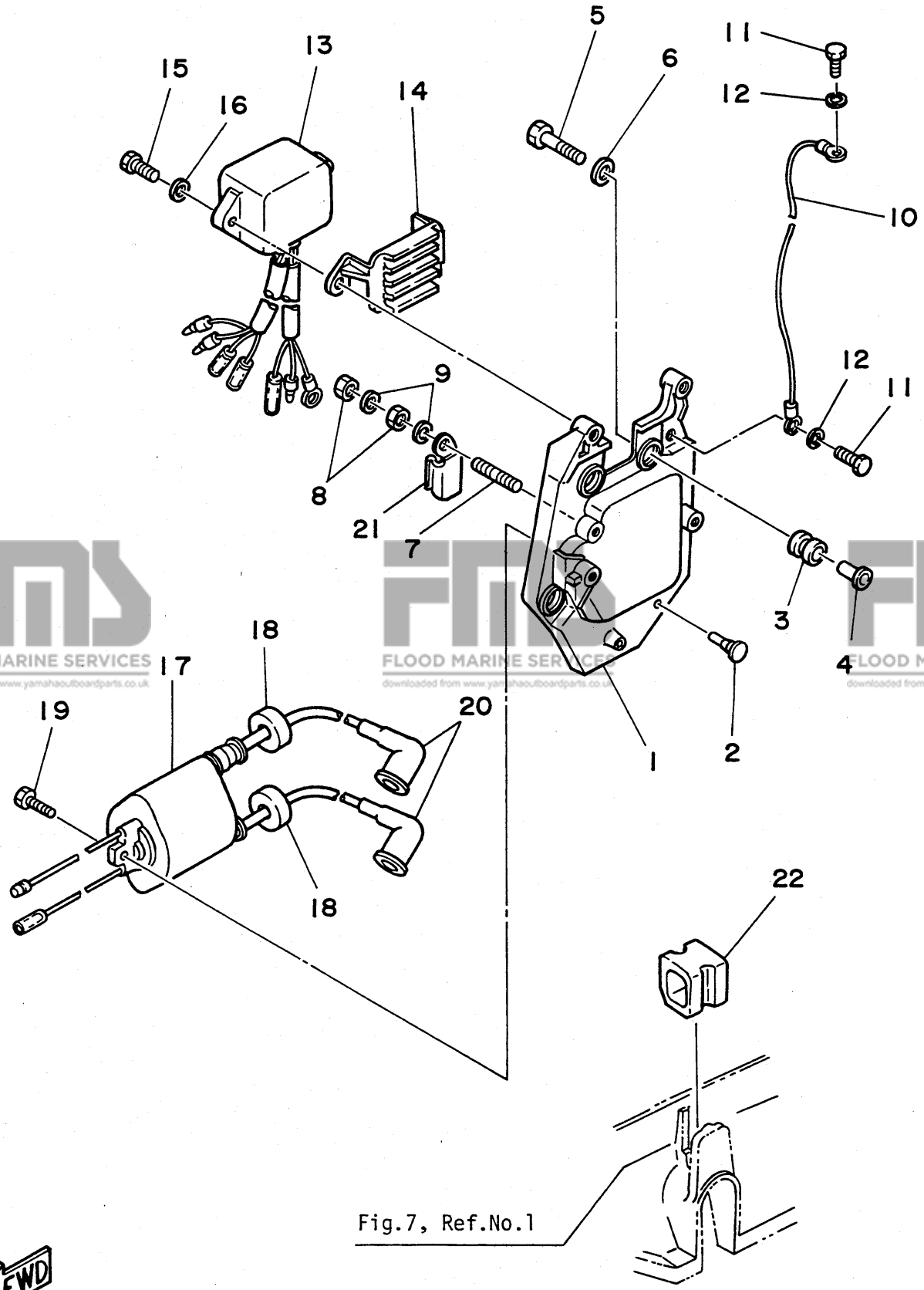


Fig.7, Ref.No.1

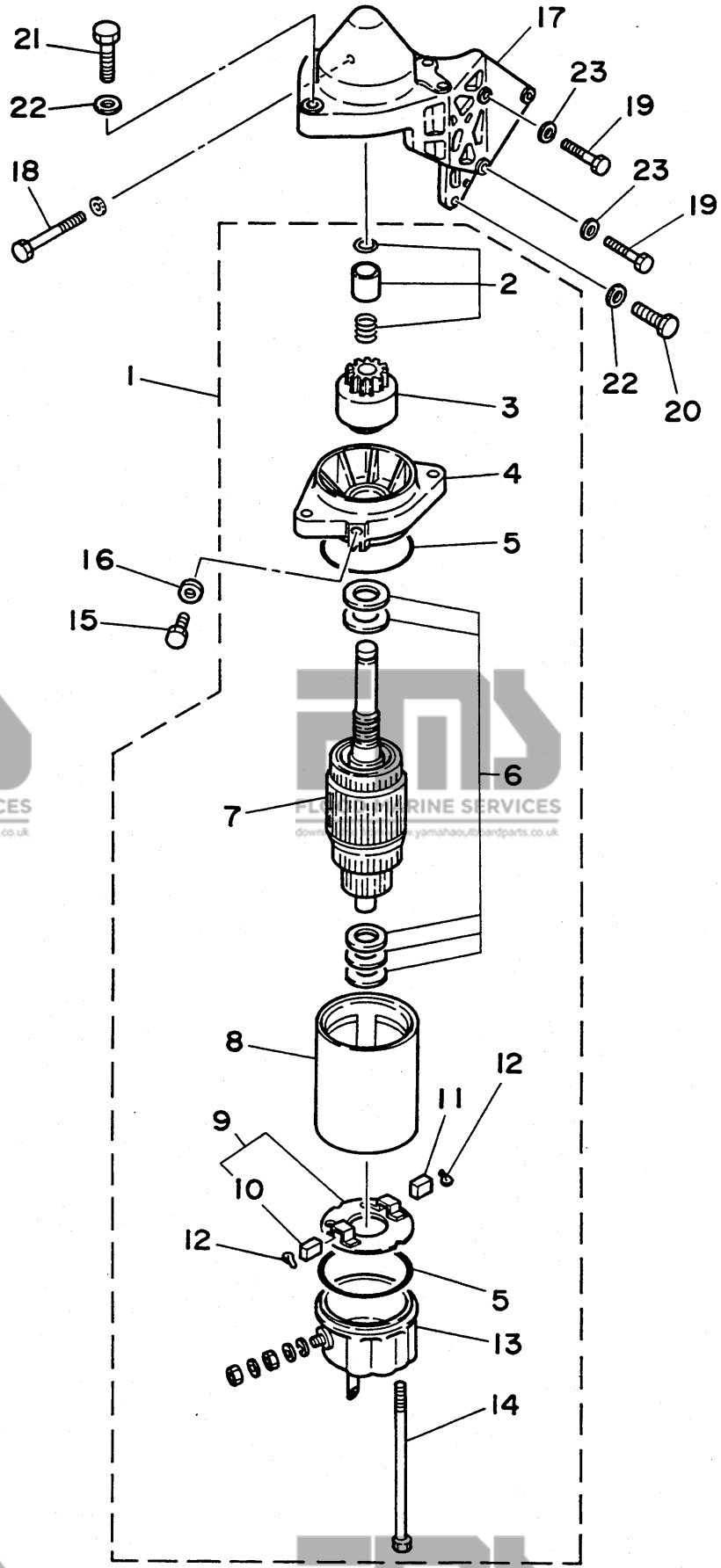
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Fig. 15 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	689-85542-00-94	BRACKET	1
2	689-85547-00	DAMPER	1
3	663-82317-00	DAMPER	3
4	624-42542-00	PIPE 1	3
5	97313-06025	BOLT	3
6	90201-06050	WASHER	3
7	90116-06M07	BOLT, stud	1
8	95303-06600	NUT	2
9	92903-06600	WASHER	2
10	689-82519-00	WIRE, earth lead	1
11	97313-06012	BOLT	2
12	92903-06100	WASHER	2
13	689-85540-20	C.D.I. UNIT ASS'Y	1
14	689-85548-01	HOLDER, wire harness	1
15	97313-06025	BOLT	2
16	92903-06600	WASHER	2
17	689-85570-20	IGNITION COIL ASS'Y	1
18	90480-25161	GROMMET	2
19	97313-06025	BOLT	2
20	663-82370-01	PLUG CAP ASS'Y	2 U.R.
※	6E3-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
21	90465-08M05	CLAMP	1
22	90480-17M08	GROMMET	1

※Not shown

Fig. 16 ELECTRIC MOTOR (30AE MODEL)

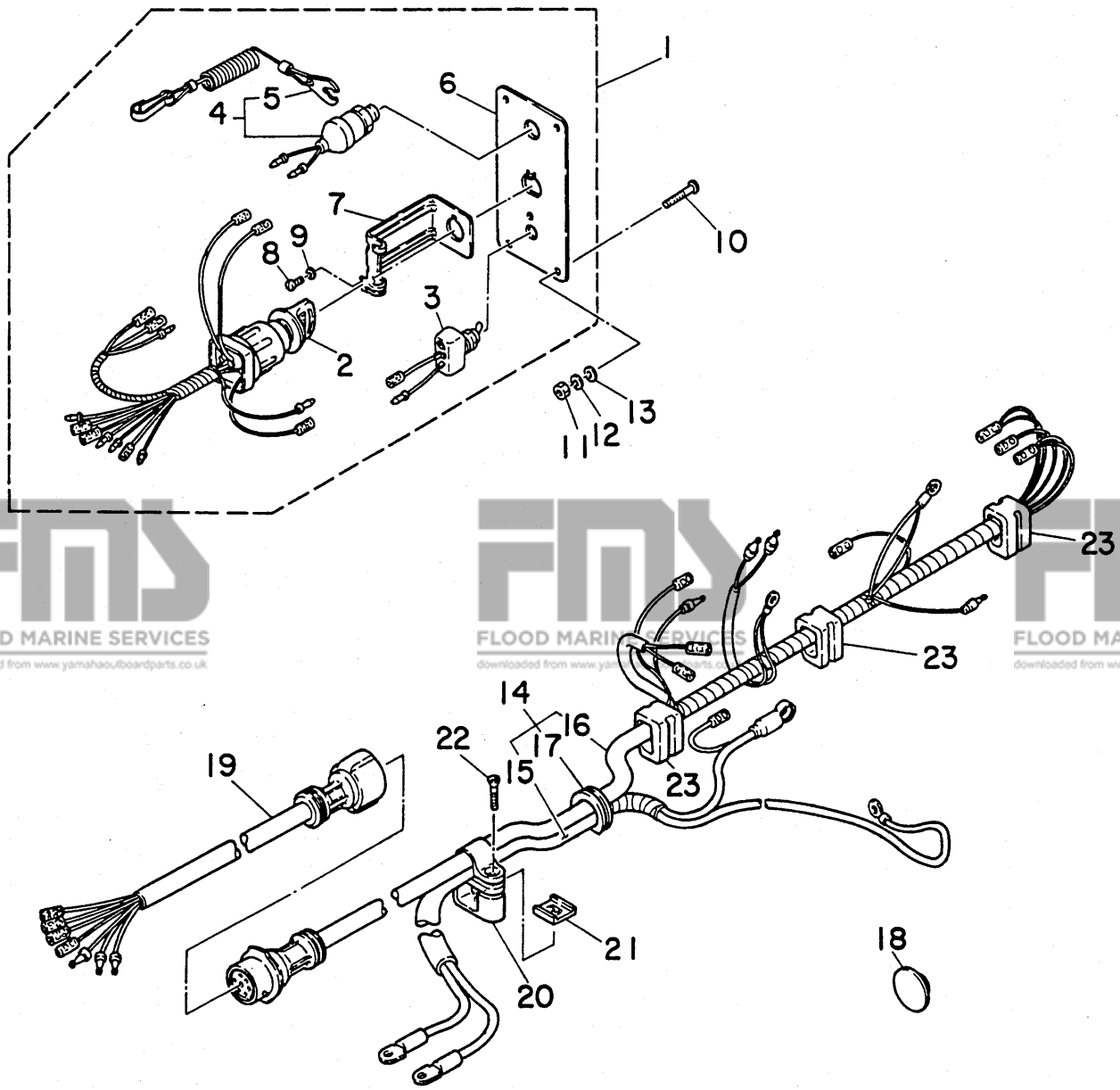


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Fig. 16 ELECTRIC MOTOR (30AE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	689-81800-12	ELECTRIC MOTOR ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1
3	689-81807-12	. PINION ASS'Y (11T)	1
4	689-81830-11	. FRONT COVER ASS'Y	1
5	689-81844-11	. O-RING	2
6	689-81809-11	. WASHER KIT	1
7	689-81850-11	. ARMATURE ASS'Y	1
8	689-81810-11	. STATOR ASS'Y	1
9	689-81840-11	. BRUSH HOLDER ASS'Y	1
10	689-81812-11	. . BRUSH 2 (-)	1
11	689-81811-11	. BRUSH (+)	1
12	689-81813-10	. SPRING, brush	2
13	689-81820-11	. REAR COVER ASS'Y	1
14	689-81826-10	. BOLT	2
15	97313-08012	BOLT	1
16	92903-08600	WASHER	1
17	689-15772-40-94	STAY 2	1
18	97313-06050	BOLT	1
19	97313-06030	BOLT	2
20	97313-08020	BOLT	1
21	97313-08030	BOLT	2
22	92903-08600	WASHER	3
23	92903-06600	WASHER	3

Fig. 17 SWITCH PANEL (30AE MODEL)

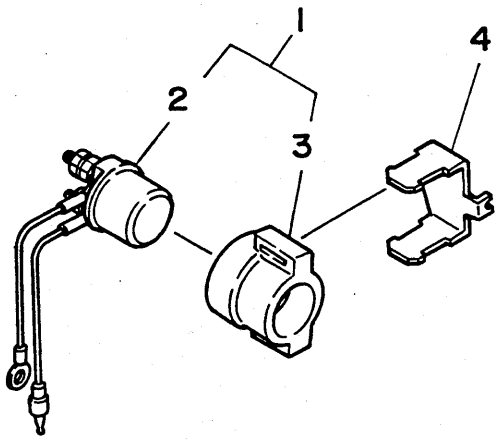


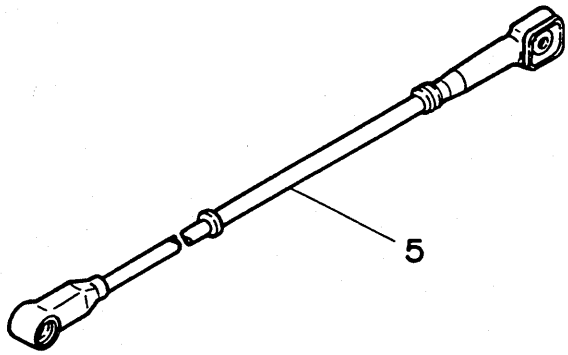
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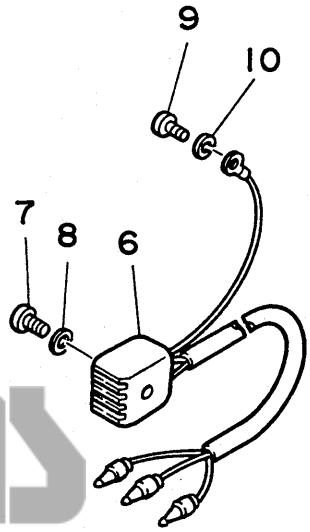
Fig. 17 SWITCH PANEL (30AE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	689-82570-13	SWITCH PANEL ASS'Y	1
2	688-82510-11	. MAIN SWITCH ASS'Y	1
3	688-82574-00	. SWITCH, choke	1
4	688-82575-01	. KILL SWITCH ASS'Y	1
5	682-82556-00	. . STOPPER ASS'Y	1
6	689-82571-01	. PANEL, switch	1
7	663-82581-01	. STAY, cord clamp	1
8	98303-04008	. SCREW, cylinderhead	1
9	92901-04100	. WASHER	1
10	98903-05025	SCREW, bind	4
11	95303-05600	NUT	4
12	92903-05100	WASHER	4
13	92903-05600	WASHER	4
14	689-82580-13	WIRE HARNESS ASS'Y	1
15	689-82105-12	. WIRE LEAD ASS'Y	1
16	689-82590-11	. WIRE LEAD ASS'Y	1
17	689-42724-50	. GROMMET	1
18	90480-17165	GROMMET	1
19	688-82586-21	EXTENSION, wire harness (5m)	1
20	689-82594-10	CLAMP	1
21	682-42525-00	PLATE, friction	1
22	90161-06M00	SCREW, flathead tapping	1
23	90480-17M08	GROMMET	3

Fig. 18 ELECTRIC PARTS (30AE MODEL)







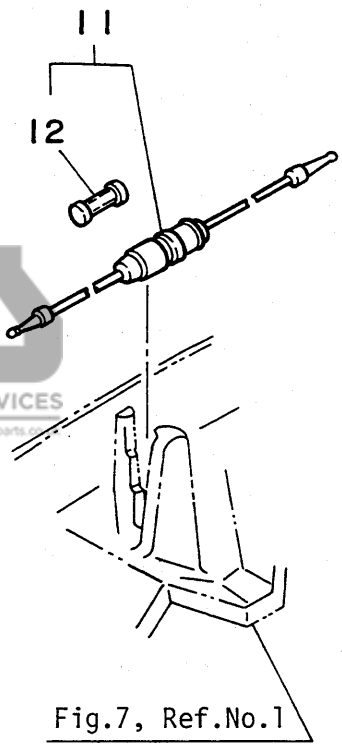
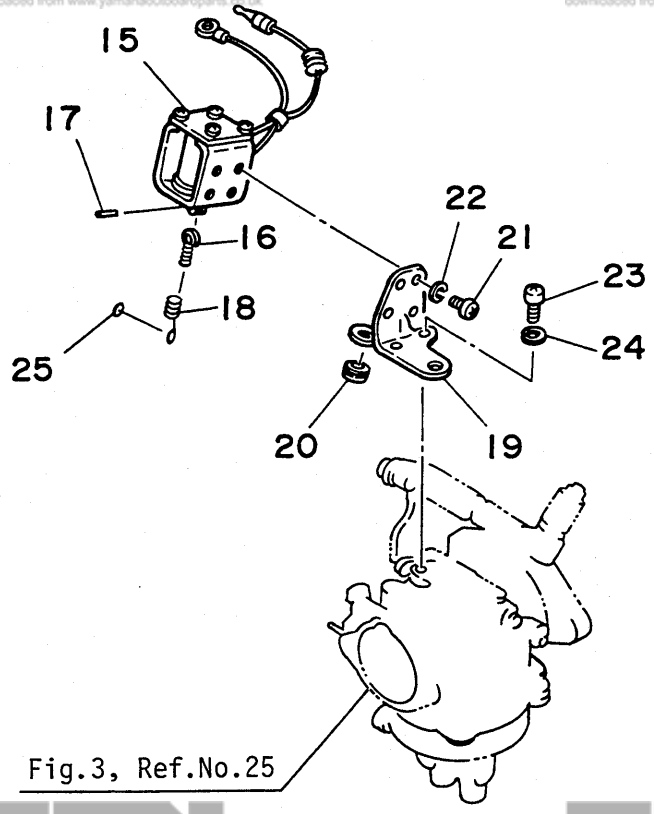


Fig.7, Ref.No.1



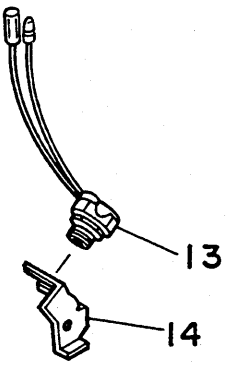


Fig.3, Ref.No.25

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Fig. 18 ELECTRIC PARTS (30AE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6G1-81940-00	STARTER RELAY ASS'Y	1
2	6G1-81941-10	. STARTER RELAY	1
3	6G1-81952-00	. HOLDER, starter relay	1
4	689-81945-00	PLATE	1
5	689-82531-01	WIRE, lead	1
6	664-81970-60	RECTIFIER ASS'Y	1
7	97803-05025	SCREW, panhead	1
8	92903-05600	WASHER	1
9	97313-06012	BOLT	1
10	92903-06100	WASHER	1
11	682-82150-10	FUSE HOLDER ASS'Y	1
12	663-82151-00	. FUSE (12V-20A)	1
13	689-82540-01	NEUTRAL SWITCH ASS'Y	1
14	689-15774-40	STAY 4	1
15	689-86111-00	COIL, solenoid	1
16	676-86117-00	HOOK, wire pull	1
17	91690-30010	PIN, spring	1
18	664-86116-00	WIRE, pull	1
19	689-86112-01	STAY, solenoid	1
20	90480-10155	GROMMET	1
21	98503-04005	SCREW, panhead	4
22	92903-04200	WASHER	4
23	97803-05012	SCREW, panhead	2
24	92903-05600	WASHER	2
25	93210-03261	O-RING	1

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Fig. 19 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	689-W0093-00	CARBURETOR REPAIR SET	1
2	648-14198-00	. GASKET	1
3	648-14384-01	. GASKET, float chamber	1
4	648-14385-00	. FLOAT	1
5	98501-04012	. SCREW, panhead	1
6	92990-04100	. WASHER	1
7	648-14390-14	. VALVE SEAT ASS'Y (1.4ø)	1
8	647-14323-00	. SCREW, air adjusting	1
9	90386-05002	. BUSHING	2
10	646-14397-00	. O-RING	1
11	689-W0001-02	POWER HEAD GASKET KIT	1
12	93211-62M24	. O-RING	1
13	648-13621-00	. PACKING, valve seat	1
14	648-13645-00	. GASKET, intake manifold	1
15	648-14198-00	. GASKET	1
16	648-14384-01	. GASKET, float chamber	1
17	689-11181-01	. GASKET, cylinder head	1
18	655-12414-00	. GASKET, cover	1
19	689-15369-00	. GASKET, oil seal housing	1
20	93102-25M11	. OIL SEAL	1
21	689-41114-00	. GASKET, exhaust cover	1
22	689-41112-00	. GASKET, exhaust cover 2	1
23	93210-16275	. O-RING	1
24	93210-58M21	. O-RING	1
25	93102-25M04	. OIL SEAL	1
26	93104-16M01	. OIL SEAL	2
27	689-45113-01	. GASKET, upper casing	1
28	655-24564-00	. PACKING, filter	1
29	93210-37M25	. O-RING	1
30	650-24431-00	. GASKET, fuel pump	1
31	689-W0001-22	LOWER UNIT GASKET KIT	1
32	664-41134-00	. GASKET, exhaust manifold	1
33	689-44366-00	. DAMPER, water seal 2	1
34	90430-08020	. GASKET	3
35	689-44324-01	. GASKET	1
36	93210-40M10	. O-RING	1
37	93101-22067	. OIL SEAL	2
38	689-44315-01	. GASKET, water pump 1	1
39	93210-60M17	. O-RING	1
40	93101-20M07	. OIL SEAL	2
41	689-44316-00	. GASKET, water pump 1	1
42	689-W0078-05	WATER PUMP REPAIR KIT	1
43	626-44365-01	. DAMPER, water seal 1	1
44	689-44311-03	. HOUSING, water pump	1
45	90101-06M56	. BOLT	3
46	689-W4432-02	. INSERT CARTRIDGE COMP.	1
47	689-44323-03	. OUTER PLATE, cartridge	1
48	689-44324-01	. GASKET	1
49	689-44352-02	. IMPELLER	1
50	689-44316-00	. GASKET, water pump	1
51	664-44338-00	. KEY, woodruff	1

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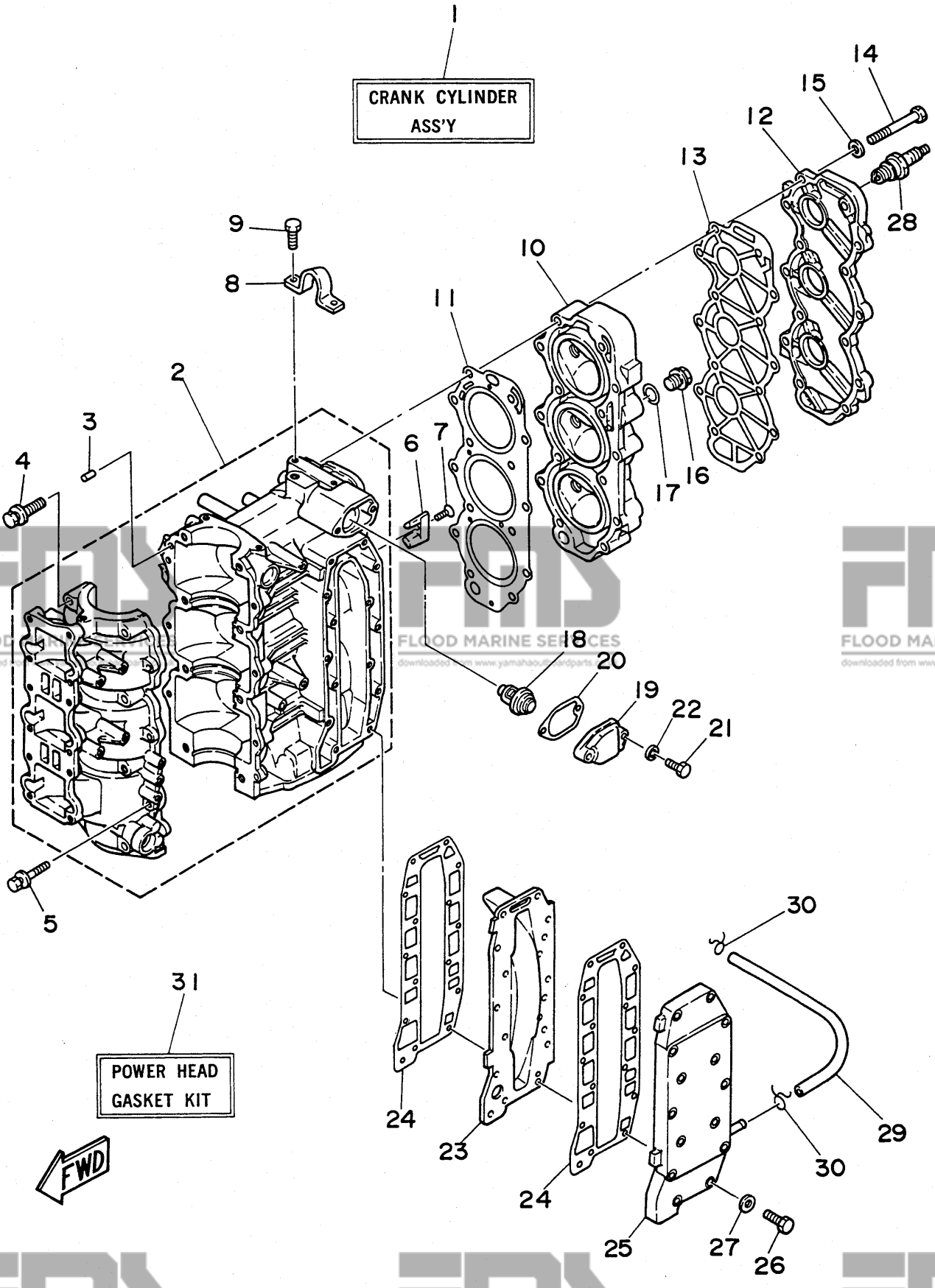
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Fig. 1 CRANKCASE & CYLINDER



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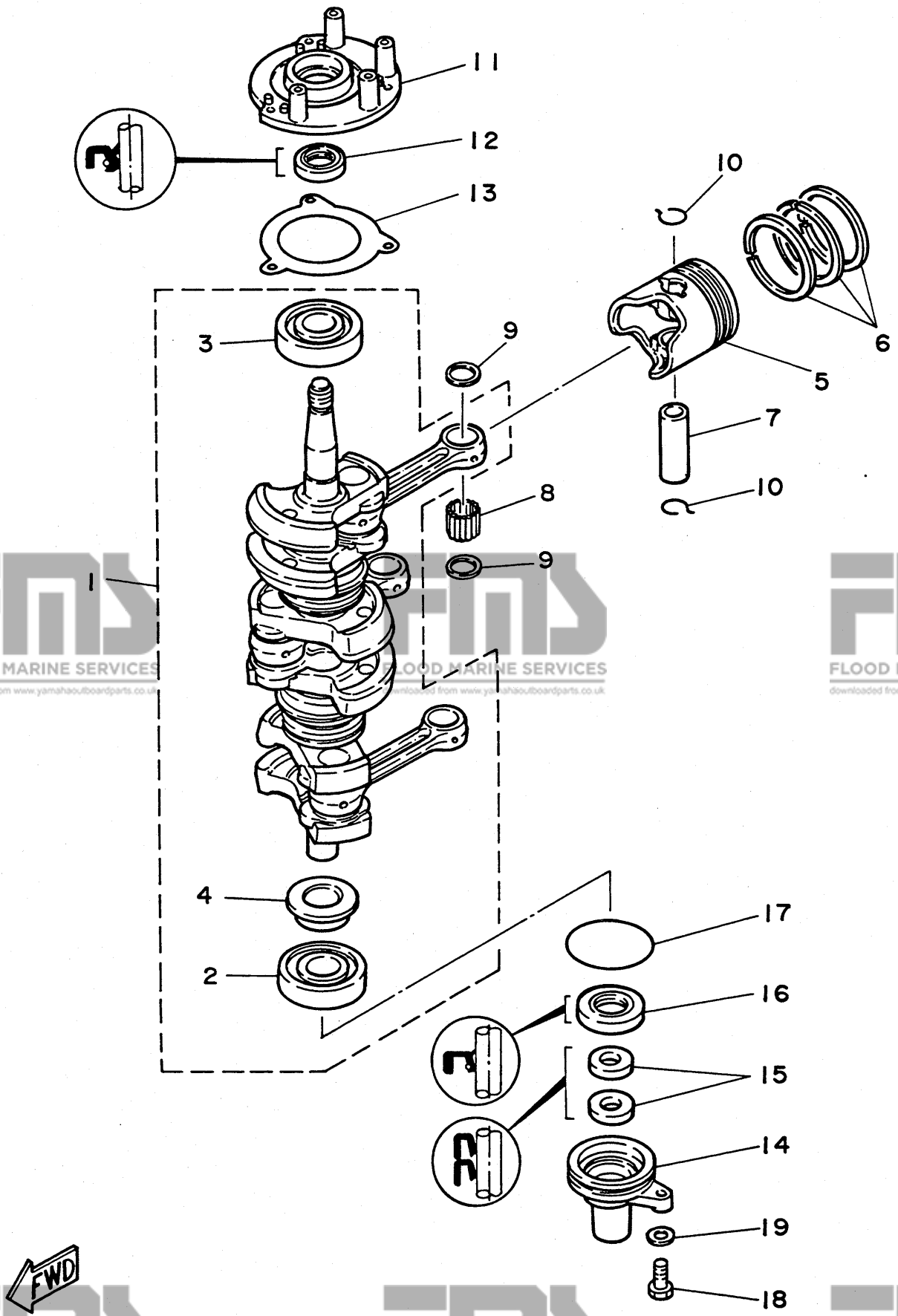
Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0090-00-EJ	CRANK CYLINDER ASS'Y (With S.T.D. Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19)	1 U.R.
※	6H4-W0090-50-EJ	CRANK CYLINDER ASS'Y (With Resistor Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19)	1 U.R.
2	6H4-15100-00-94	CRANKCASE ASS'Y	1
3	93606-12019	PIN, dowel	2
4	90119-08M19	BOLT, with washer	8
5	90119-06M13	BOLT, with washer	6
6	688-11325-00	ANODE	2
7	98680-04016	SCREW, flathead	2
8	6H4-11119-00	HANGER, engine	1
9	97313-06014	BOLT	2
10	6H4-11111-00-94	HEAD, cylinder	1
11	6H4-11181-00	GASKET, cylinder head	1
12	6H4-11191-00-9M	COVER, cylinder head	1
13	6H4-11193-00	GASKET, head cover	1
14	97313-08065	BOLT	14
15	92903-06600	WASHER	14
16	90340-14M00	PLUG, straight screw	1
17	90430-14115	GASKET	1
18	688-12411-00	THERMOSTAT	1
19	6H4-12413-00-9M	COVER, thermostat	1
20	6H4-12414-00	GASKET, thermostat	1
21	97313-06025	BOLT	2
22	92903-06600	WASHER	2
23	6H4-41111-00-9M	INNER COVER, exhaust	1
24	6H4-41114-00	GASKET, exhaust cover	2
25	6H4-41113-00-9M	OUTER COVER, exhaust	1
26	97395-06035	BOLT	14
27	92990-06600	WASHER	14
28	94701-00217	PLUG, spark (B7HS 10) NGK	3 U.R.
※	94702-00271	PLUG, spark (BR7HS 10) NGK	3 U.R.
29	90445-09M37	HOSE 2	1
30	90467-08004	CLIP	2
■31	6H4-W0001-00	POWER HEAD GASKET KIT	1

※Not shown

■See Fig. 22 for detail service parts.

Fig. 2 CRANK & PISTON



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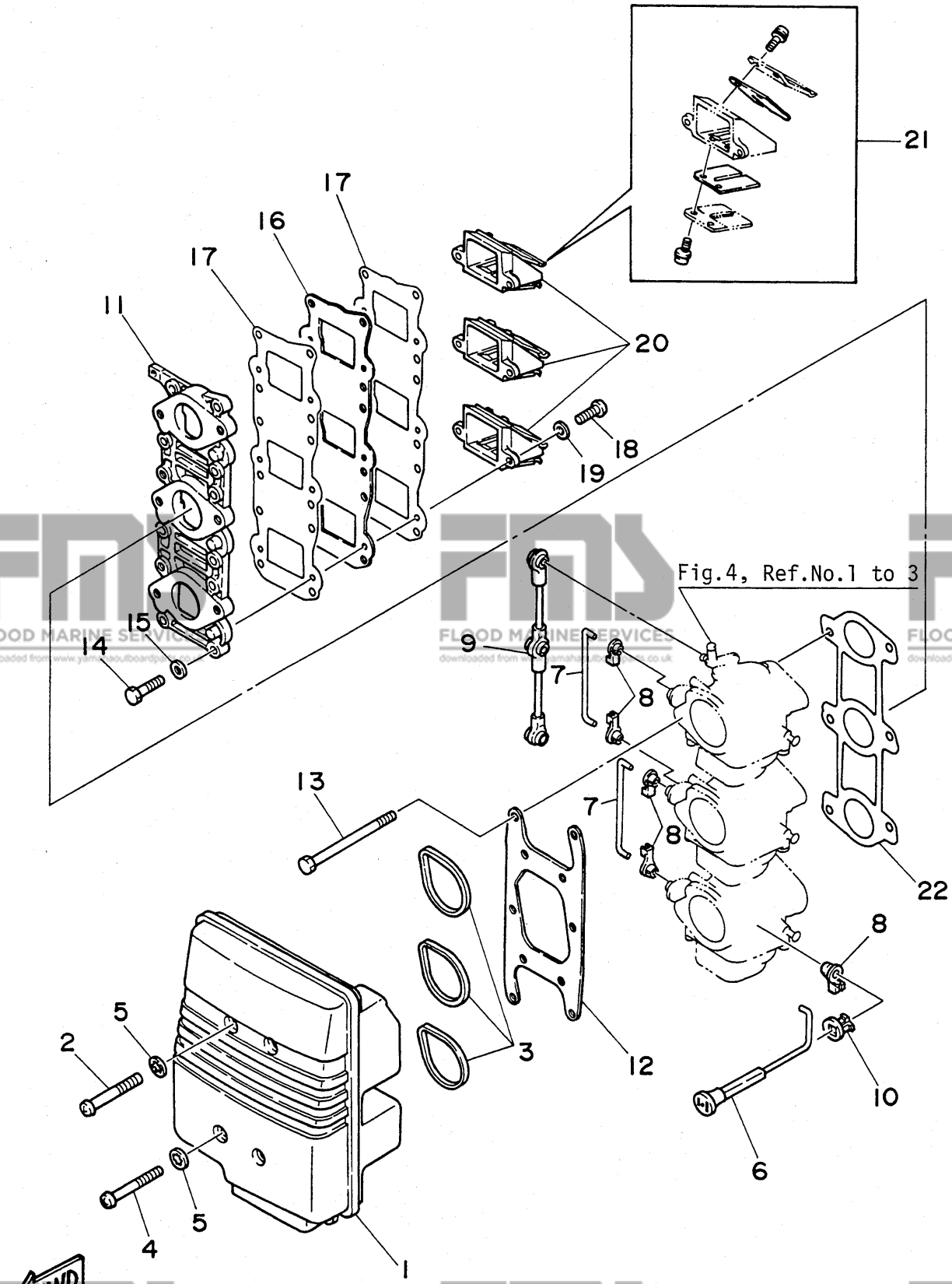
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6H4-11400-00	CRANK ASS'Y	1
2	93306-30510	. BEARING	1
3	93306-305U2	. BEARING	1
4	6H4-11445-00	. SPACER	1
5	6H4-11631-00-96	PISTON (S.T.D.)	3
※	6H4-11635-00	PISTON (1st O.S.)	3 A.P.
※	6H4-11636-00	PISTON (2nd O.S.)	3 A.P.
6	6H4-11610-00	PISTON RING SET (S.T.D.)	3
※	6H4-11610-10	PISTON RING SET (1st O.S.)	3 A.P.
※	6H4-11610-20	PISTON RING SET (2nd O.S.)	3 A.P.
7	648-11633-00	PIN, piston	3
8	93602-20M02	PIN, dowel B	93
9	6H4-11641-00	WASHER, piston pin	6
10	6H4-11634-01	CLIP, piston pin	6
11	6H4-15359-00-94	HOUSING, oil seal	1
12	93102-23096	OIL SEAL	1
13	6H4-15369-00	GASKET, oil seal housing	1
14	6H4-15396-00-9M	HOUSING, oil seal	1
15	93104-16M01	OIL SEAL	2
16	93102-25M04	OIL SEAL	1
17	93210-58M21	O-RING	1
18	97313-06020	BOLT	1
19	92990-06600	WASHER	1

※Not shown

Fig. 3 INTAKE

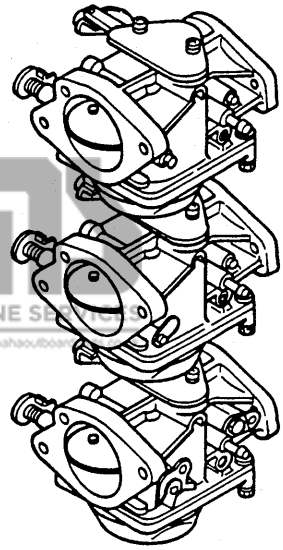

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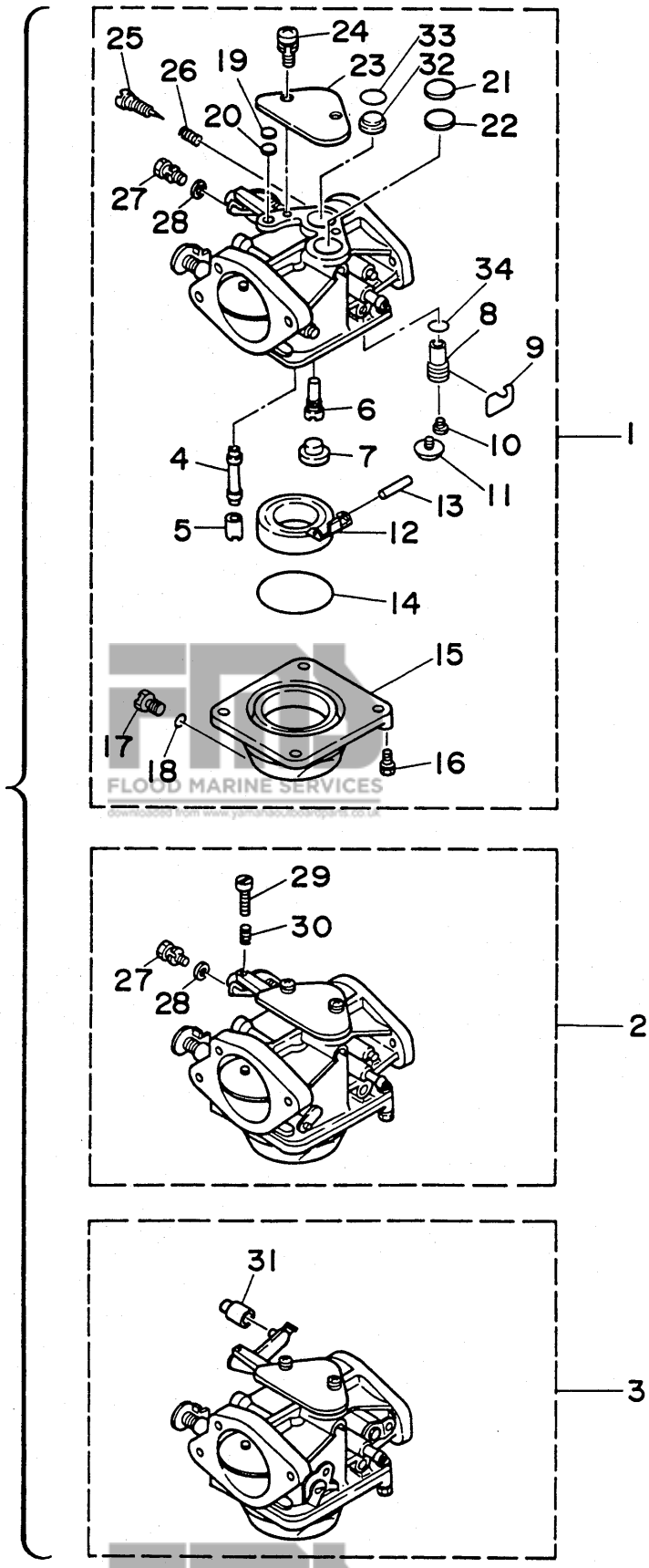
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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6H4-14431-00	SILENCER 1	1
2	97803-06040	SCREW	2
3	6H3-14457-00	SEAL	3
4	97803-06055	SCREW	2
5	92990-06400	WASHER	4
6	6H4-41271-00	KNOB, choke	1
7	6H4-41257-00	ROD, choke link 2	2
8	661-41262-02	JOINT, choke lever	5
9	6H4-41217-00	ROD, accel. lever 1	1
10	689-41273-00	GROMMET	1
11	6H4-13641-01-94	MANIFOLD, intake 1	1
12	6H4-14406-00	HINGE	1
13	97313-06095	BOLT	6
14	97313-06025	BOLT	12
15	92903-06600	WASHER	12
16	6H4-13624-00-94	PLATE, reed valve	1
17	6H4-13621-00	PACKING, valve seat	2
18	97803-05014	SCREW, panhead	6
19	92903-05600	WASHER	6
20	6H4-13610-00	REED VALVE ASS'Y	3
21	6H4-W0004-00	. REED SET	3
22	6H4-14198-00	GASKET	1

Fig. 4 CARBURETOR





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CARBURETOR
REPAIR SET

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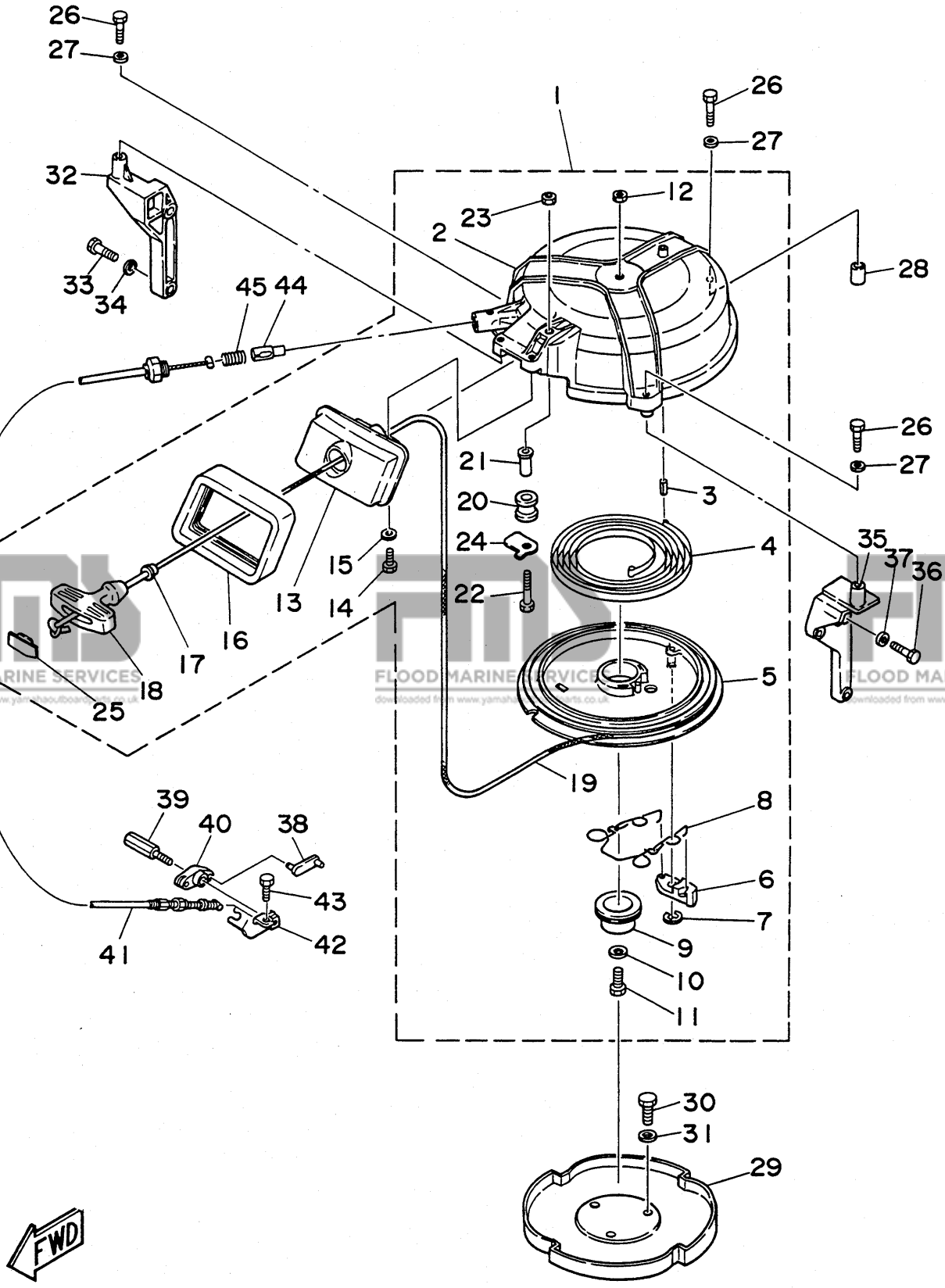
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Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6H4-14301-02	CARBURETOR ASS'Y (Upper)	1
2	6H4-14302-02	CARBURETOR ASS'Y (Center)	1
3	6H4-14303-02	CARBURETOR ASS'Y (Lower)	1
4	6H4-14947-02	. NOZZLE, main	3
5	676-14943-32	. JET, main (#125) (Upper, Lower)	2 U.R.
※	676-14943-33	. JET, main (#130)(Center)	1 U.R.
6	6H4-14948-15	. JET, slow (#70)	3
7	676-14966-00	. CAP	3
8	6H3-14590-00	. VALVE SEAT ASS'Y	3
9	663-14159-00	. CLIP	3
10	676-14186-00	. PIN, valve	3
11	98502-04008	. SCREW, panhead	3
12	6G1-14985-00	. FLOAT COMP.	3
13	688-14548-00	. PIN, float	3
14	6G1-14984-00	. O-RING	3
15	6H2-14980-00	. BODY, float chamber	3
16	90159-04M00	. SCREW, with washer	12
17	663-14992-00	. SCREW, drain	3
18	93210-04230	. O-RING	3
19	663-14126-00	. PACKING	3
20	663-14527-00	. PLATE	3
21	688-14126-00	. PACKING	3
22	688-14527-00	. PLATE	3
23	6H2-14527-00	. STAY, plate	3
24	90159-05017	. SCREW, with washer	6
25	692-14923-00	. SCREW, adjusting	3
26	679-14555-00	. SPRING, compression	3
27	663-14592-00	. SCREW (Upper, Center)	2
28	90201-05652	. WASHER (Upper, Center)	2
29	663-14523-00	. SCREW, stop (Center)	1
30	90501-10326	. SPRING, compression (Center)	1
31	676-14578-00	. COLLAR (Lower)	1
32	6H3-14578-00	. PLATE	3
33	93210-15M52	. O-RING	3
34	92310-04228	. O-RING	3
♣35	6H4-W0093-01	CARBURETOR REPAIR SET	1

♣See Fig. 22 for detail service parts.
※Not shown

Fig. 5 STARTER



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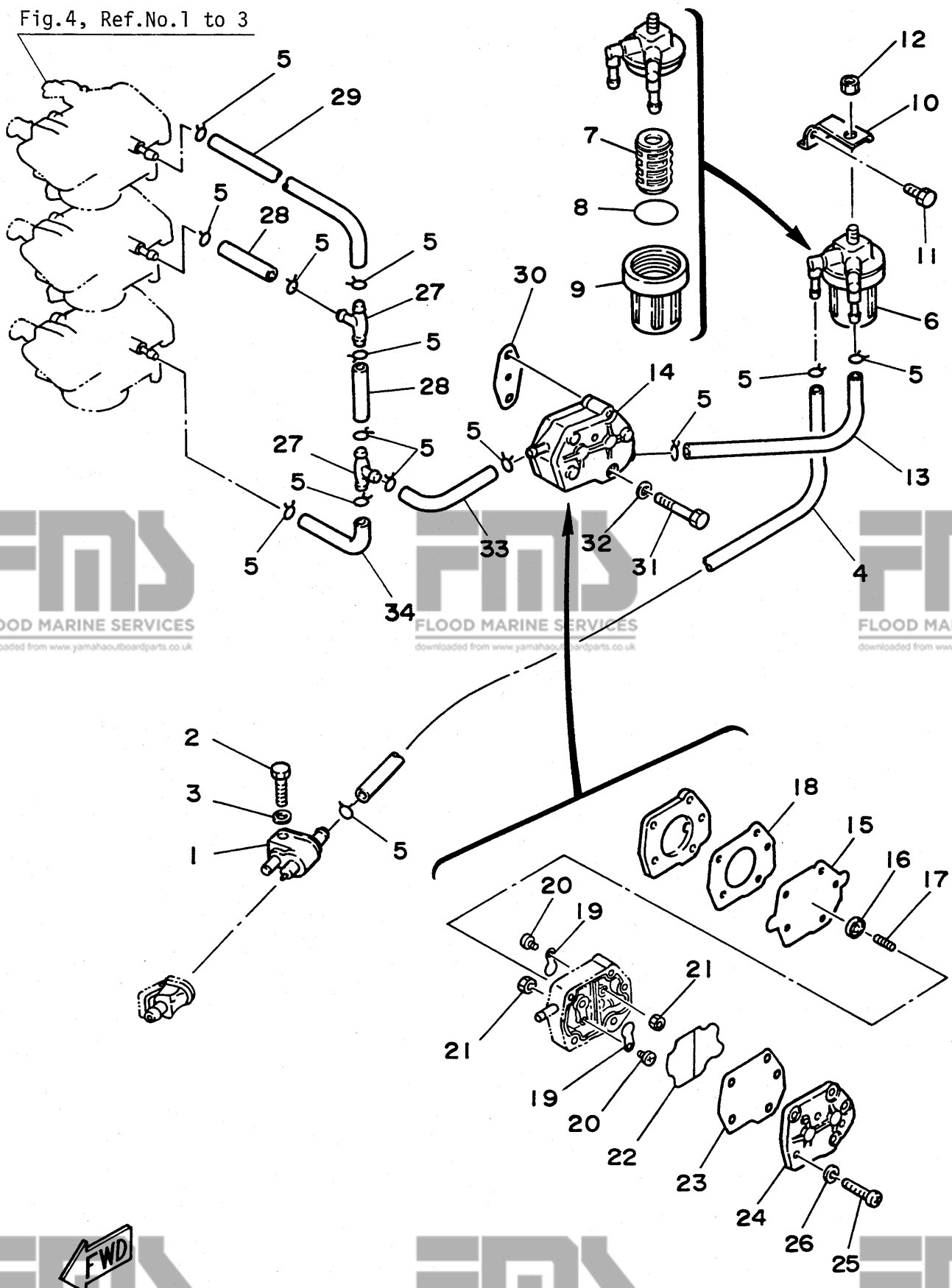
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Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	6H4-15710-00-94	STARTER ASS'Y	1
2	6H4-15711-00-94	. CASE, starter	1
3	91690-40018	. PIN, spring	1
4	90510-08002	. SPRING, spiral	1
5	6H4-15714-00	. DRUM, sheave	1
6	676-15741-03	. PAWL, drive	1
7	93430-06M02	. CIRCLIP	1
8	6H4-15705-00	. SPRING, pawl drive	1
9	6H4-15717-00	. SHAFT	1
10	90201-06060	. WASHER	1
11	97313-06020	. BOLT	1
12	95303-06600	. NUT	1
13	6H4-15758-00-94	. GUIDE, wire	1
14	97313-06016	. BOLT	2
15	92903-06600	. WASHER	2
16	6H4-15762-00	. SEAL 2	1
17	6A0-15789-00	. DAMPER	1
18	619-15755-01	. HANDLE, starter	1
19	✣	. WIRE (2095mm)	1
20	6H4-15752-00	. ROLLER, wire	1
21	90387-06M66	. COLLAR	1
22	97313-06035	. BOLT	1
23	95380-06600	. NUT	1
24	6H4-15787-00	. STAY	1
25	689-15779-01	. COVER	1
26	97313-06035	BOLT	3
27	92903-06600	WASHER	3
28	91830-21014	PIN, dowel A	1
29	6H4-15723-00-94	PULLEY, starter	1
30	97313-08016	BOLT	3
31	92903-08600	WASHER	3
32	6H4-15771-00-94	STAY 1	1
33	97313-08030	BOLT	2
34	92903-08600	WASHER	2
35	6H4-15772-00-94	STAY 2	1
36	97313-06025	BOLT	3
37	92903-06600	WASHER	3
38	6H4-15747-00	LINK	1
39	90109-06M14	BOLT	1
40	682-15746-00	ARM	1
41	6H4-15770-00	WIRE COMP., starter stop	1
42	6H4-15774-00	STAY 4	1
43	97313-06012	BOLT	1
44	656-15748-00	PLUNGER, starter stop	1
45	90501-10227	SPRING, compression	1

✣ Cut from 50m rolls, Parts No. 90890-44373, cutting length 2.095m.

Fig. 6 FUEL



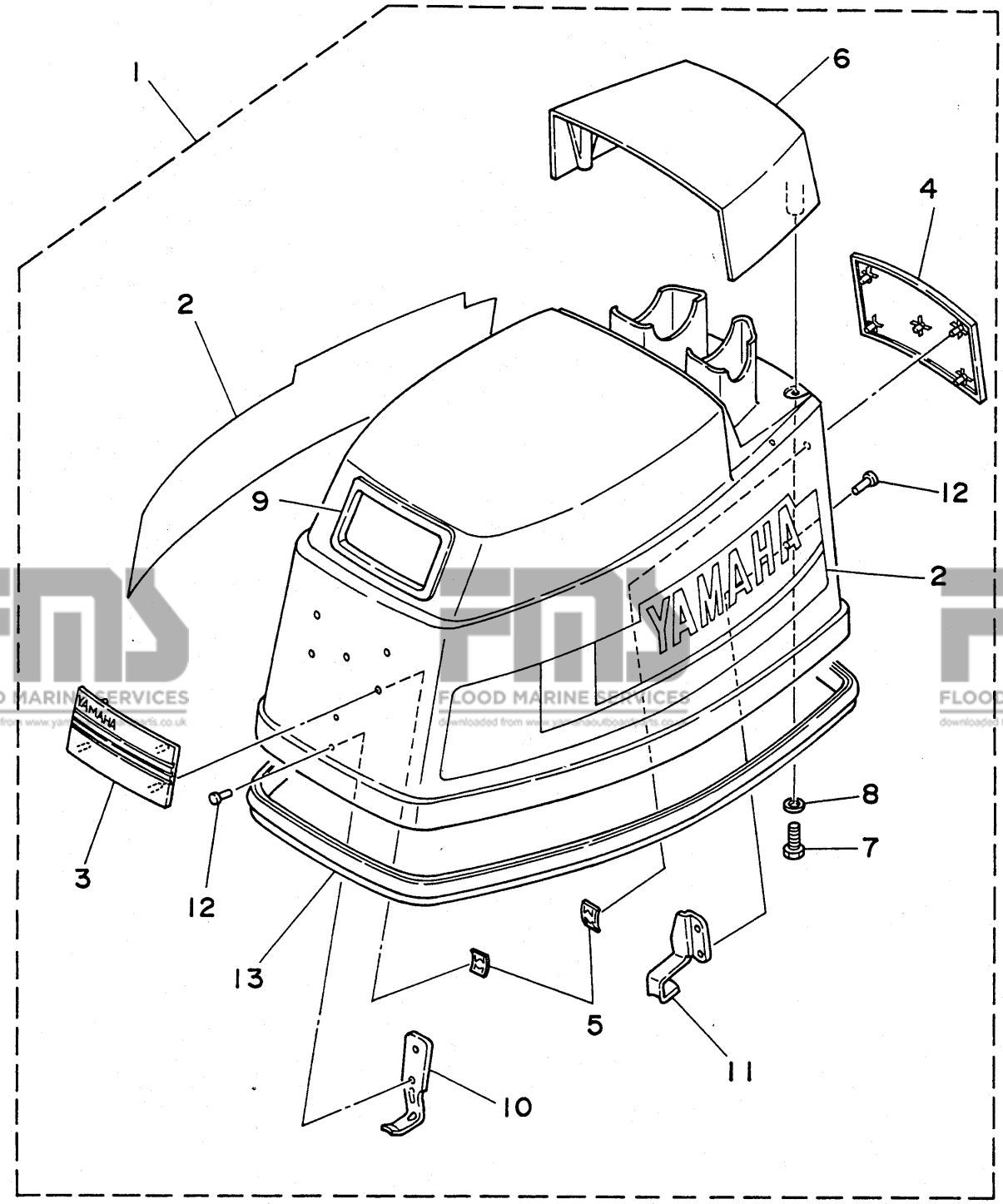
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Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
2	97313-06025	BOLT	1
3	92903-06600	WASHER	1
4	90445-09M37	HOSE	1
5	90467-08004	CLIP	14
6	655-24560-01	FILTER ASS'Y	1
7	6F5-24563-00	. ELEMENT, filter	1
8	93210-37M25	. O-RING	1
9	655-24521-01	. CUP, filter	1
10	6H4-24566-00	BRACKET, filter	1
11	97313-06012	BOLT	1
12	95303-08600	NUT	1
13	90445-09085	HOSE	1
14	6A0-24410-01	FUEL PUMP ASS'Y	1
15	648-24411-00	. DIAPHRAGM	1
16	648-24424-00	. PLATE, spring guide	1
17	648-24423-00	. SPRING, diaphragm	1
18	648-24434-00	. GASKET, body 1	1
19	6A0-24421-01	. VALVE, check	2
20	90147-03M00	. SCREW, panhead	2
21	98813-03100	. NUT	2
22	6A0-24435-00	. GASKET, body 2	1
23	663-24411-00	. DIAPHRAGM, pump	1
24	6A0-24413-00	. COVER, pump	1
25	98503-05028	. SCREW, panhead	3
26	92990-05100	. WASHER	3
27	688-24378-00	PIPE, joint	2
28	90445-09057	HOSE	2
29	6H4-24313-00	PIPE 3	1
30	650-24431-00	GASKET, fuel pump	1
31	97313-06040	BOLT	2
32	92903-06600	WASHER	2
33	90445-09063	HOSE 3	1
34	6H4-24312-00	PIPE 2	1

Fig. 7 TOP COWLING



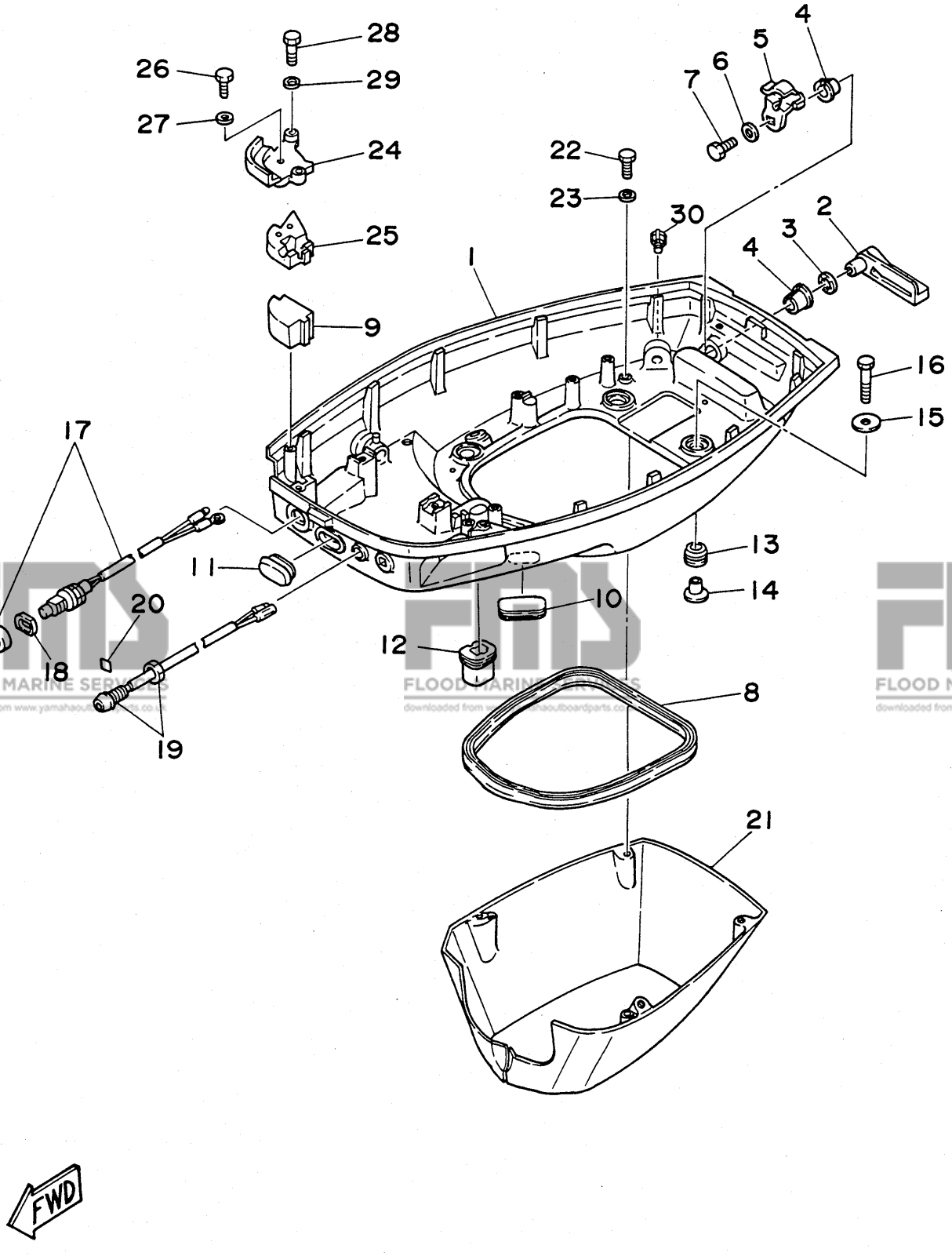
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Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-42610-J0-EJ	TOP COWLING ASS'Y	1
2	6H4-W0070-J0	. GRAPHIC SIDE SET	1
3	6H4-42686-00	. EMBLEM, front	1
4	6H4-42687-00	. EMBLEM, rear	1
5	90183-05M01	. NUT, spring	10
6	6H4-42613-00-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H4-15761-00	. SEAL 1	1
10	6H4-42651-00	. HOOK 1	1
11	6H4-42652-00	. HOOK 2	1
12	90266-04M01	. RIVET	4
13	6H4-42615-00	. SEAL	1

Fig. 8 BOTTOM COWLING

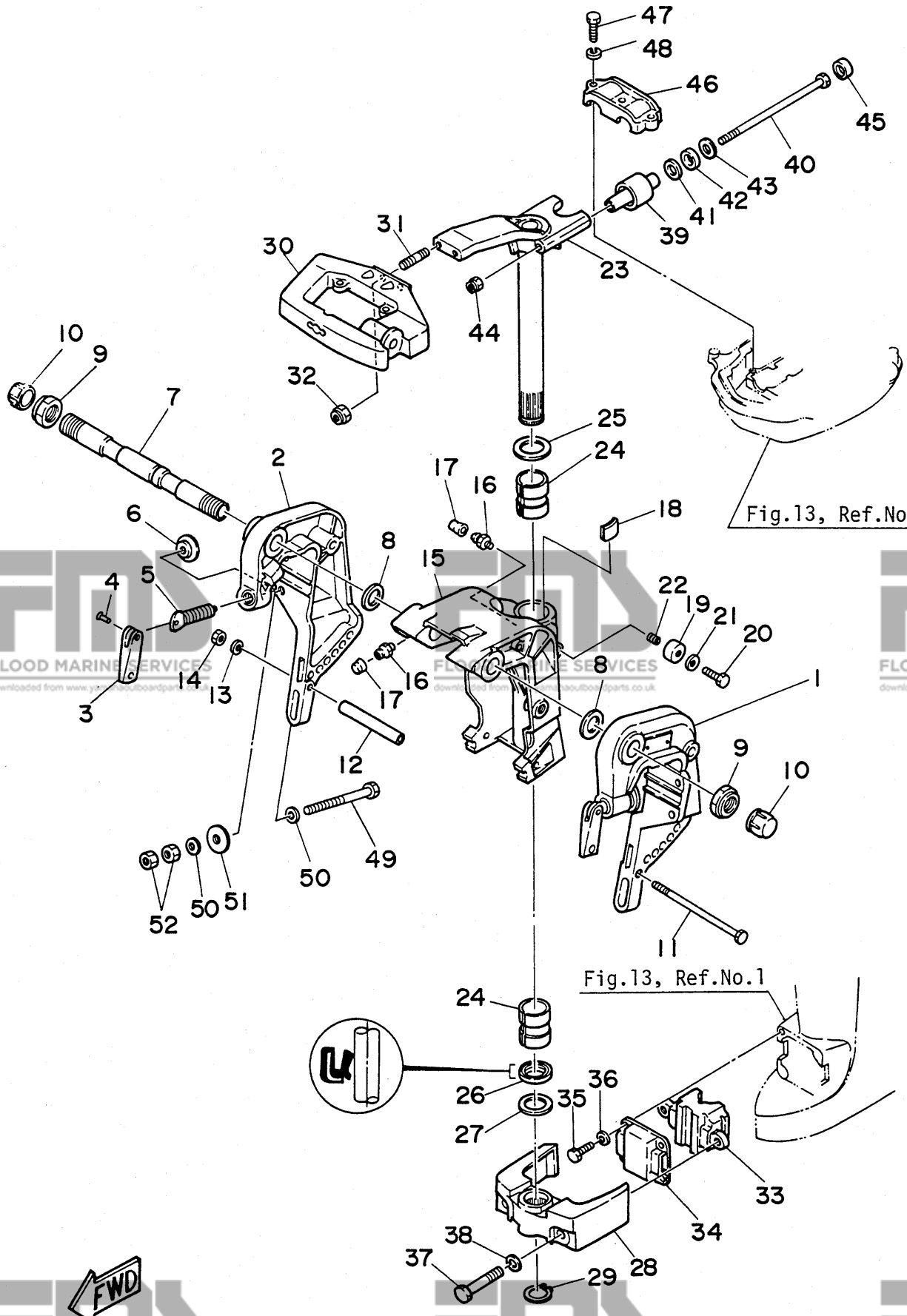


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Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-42711-00-EJ	COWLING, bottom	1
2	6H4-42815-00	LEVER, clamp	1
3	90206-12052	WASHER	1
4	90386-12069	BUSHING	2
5	6H4-42816-00	LEVER, clamp	1
6	90201-06068	WASHER	1
7	97313-06010	BOLT	1
8	6H4-42716-00	SEAL 1	1
9	6H4-42724-00	GROMMET 1	1
10	6H4-42726-00	GROMMET 3	1
11	6H3-42727-00	GROMMET 4	1
12	682-42727-00	GROMMET 4	1
13	90480-09M21	GROMMET	4
14	90387-06M41	COLLAR	4
15	90201-06416	WASHER	4
16	97313-06030	BOLT	4
17	689-82550-01	STOP SWITCH ASS'Y	1
18	6H4-82537-00	ATTACHMENT, stop switch	1
19	6H4-85411-00	OVERHEAT WARNING LAMP	1
20	6H4-85415-00	MARK	1
21	6H4-42741-20	APRON 1	1
22	97313-06016	BOLT	4
23	92903-06600	WASHER	4
24	6H4-48531-00-94	BRACKET, remote control 1	1
25	6H4-48532-00-94	BRACKET, remote control 2	1
26	97313-05016	BOLT	1
27	92903-05600	WASHER	1
28	97313-06020	BOLT	2
29	92903-06600	WASHER	2
30	6E5-44391-00	NIPPLE, hose 1	1

Fig. 9 BRACKET 1



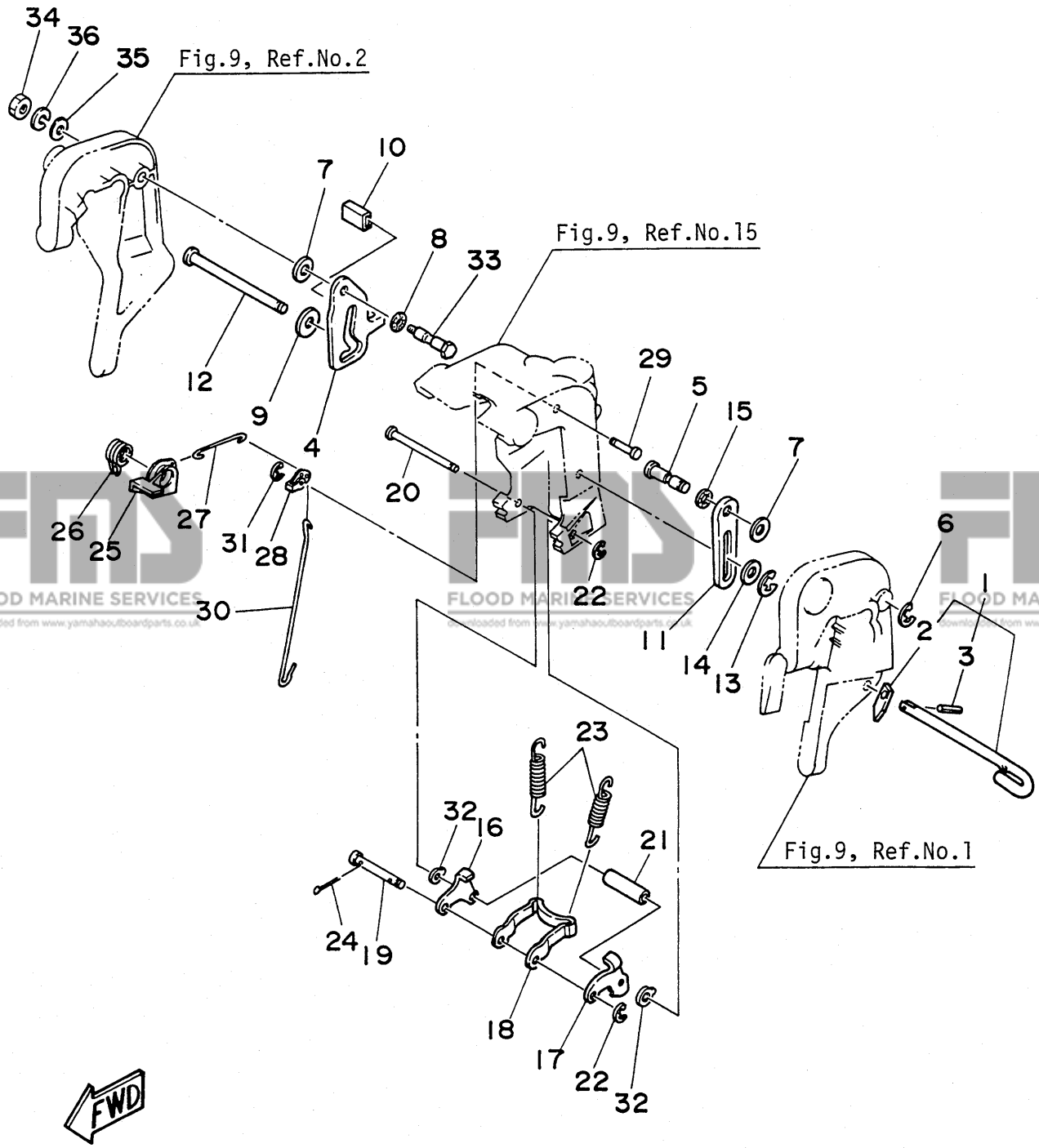
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Fig. 9 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-01-EJ	BRACKET, clamp 1	1
2	6H4-43112-00-EJ	BRACKET, clamp 2	1
3	616-43118-00-EJ	HANDLE, transom clamp	2
4	90243-04001	PIN	2
5	90149-14030	SCREW	2
6	648-43114-01	PAD, transom clamp	2
7	663-43131-00	BOLT, clamp bracket	1
8	90201-22428	WASHER	2
9	90185-22043	NUT, self-locking	2
10	663-43145-00	CAP, clamp bracket	2
11	90101-08339	BOLT	1
12	90387-09074	COLLAR	1
13	92990-08600	WASHER	1
14	95380-08600	NUT	1
15	6H4-43311-00-EJ	BRACKET, swivel	1
16	93700-06004	NIPPLE, grease	3
17	663-45119-00	CAP, grease nipple	3
18	6H4-42528-00	PIECE, friction	1
19	676-43373-00	DAMPER	1
20	97375-08030	BOLT	1
21	92990-08600	WASHER	1
22	90501-18M00	SPRING, compression	1
23	6H4-42510-00-EJ	STEERING BRACKET ASS'Y	1
24	90386-30048	BUSHING	2
25	90201-30420	WASHER	1
26	93109-30M03	OIL SEAL	1
27	90201-31418	WASHER	1
28	6H4-44551-00-EJ	HOUSING, lower mount	1
29	93410-28M06	CIRCLIP	1
30	6H4-42121-00-94	BRACKET	1
31	90116-10175	BOLT, stud	2
32	90185-10051	NUT, self-locking	2
33	6H4-44557-00	MOUNT RUBBER, lower front (Short)	1 U.R.
※	6H4-44557-10	MOUNT RUBBER, lower front (Long)	1 U.R.
34	6H4-44553-00	COVER, lower mount	1
35	97395-08025	BOLT	4
36	92990-08600	WASHER	4
37	97395-10060	BOLT	2
38	92990-10600	WASHER	2
39	6H4-44514-00	MOUNT RUBBER, upper side	2
40	90101-08M86	BOLT	2
41	90201-15423	WASHER	2
42	90202-15M30	WASHER	2
43	90201-09425	WASHER	2
44	90185-08045	NUT, self-locking	2
45	663-44533-00	DAMPER, upper mount rubber	2
46	6H4-44511-00-EJ	COVER, upper mount rubber	1
47	97375-08035	BOLT	3
48	92990-08100	WASHER	3
49	90101-10M58	BOLT	4
50	92990-10600	WASHER	8
51	90201-12426	WASHER	4
52	95380-10600	NUT	8

※ Not shown

Fig. 10 BRACKET 2

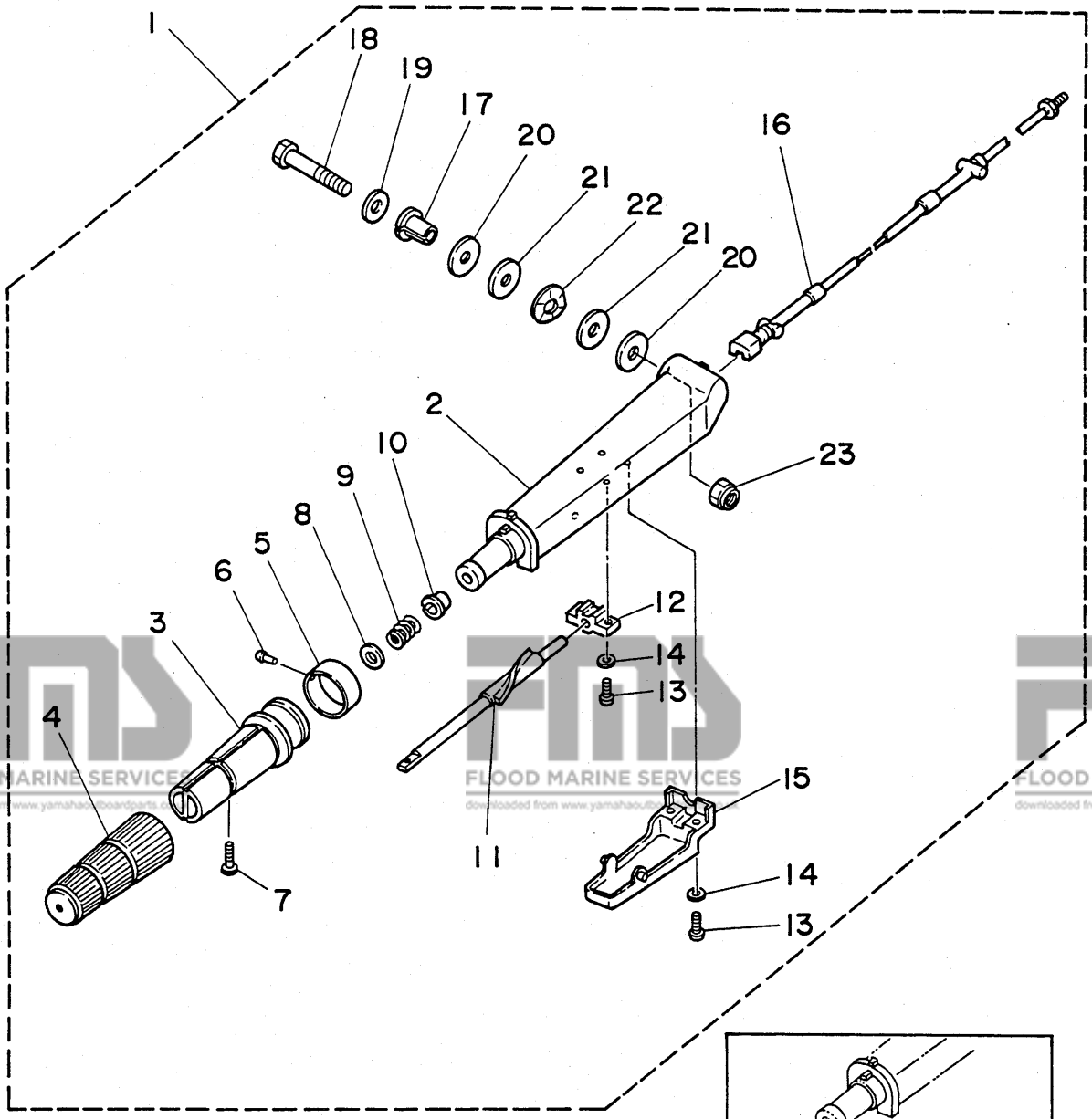


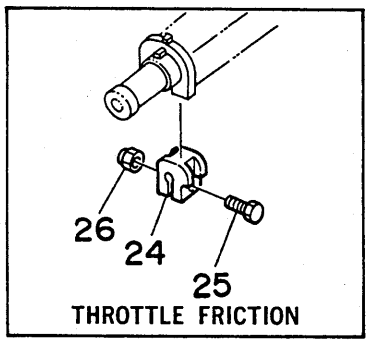
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Fig. 10 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	6H4-43160-00	TILT ROD ASS'Y	1
2	676-43165-00	. STOPPER, plate	1
3	91690-30010	. PIN, spring	1
4	6H4-43181-01	LEVER, tilt stop	1
5	90249-12M14	PIN	1
6	93430-10M00	CIRCLIP	1
7	90202-12M01	WASHER	2
8	90206-12052	WASHER, wave	1
9	90202-12092	WASHER	1
10	663-43318-00	COVER	1
11	6H4-43627-00	STOPPER 1	1
12	90249-12M17	PIN	1
13	93430-10M00	CIRCLIP	1
14	90202-12M01	WASHER	1
15	90206-12M00	WASHER, wave	1
16	6H4-43614-00	PLATE, tilt lock 1	1
17	6H4-43615-00	PLATE, tilt lock 2	1
18	6H4-43613-00	ARM, tilt lock	1
19	6H4-43659-00	SHAFT, reverse lock	1
20	6H4-43611-00	SHAFT, tilt lock	1
21	90387-07M64	COLLAR	1
22	93430-06M02	CIRCLIP	2
23	90506-30M18	SPRING, tension	2
24	91490-20012	PIN, cotter	2
25	6H4-43631-01	LEVER, tilt 1	1
26	689-43643-00	SPRING, torsion	1
27	6H4-43616-00	ROD, tilt lock 1	1
28	682-43641-00	LEVER, tilt 2	1
29	90249-06117	PIN	1
30	6H4-43617-00	ROD, tilt lock 2	1
31	93430-05027	CIRCLIP	1
32	6H4-43674-00	WASHER 2	2
33	90109-08M24	BOLT	1
34	95380-08700	NUT	1
35	92990-08200	WASHER	1
36	92990-08100	WASHER	1

Fig. 11 STEERING





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Fig. 11 STEERING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0084-01-EJ	HANDLE STEERING ASS'Y	1
2	6H4-42111-00-EJ	. HANDLE, steering	1
3	664-42119-00	. GRIP, steering handle	1
4	6G1-42177-00	. HANDLE	1
5	6H4-42137-00	. INDICATOR, throttle	1
6	90269-02001	. RIVET	1
7	98180-05025	. SCREW, ovalhead	1
8	92903-10600	. WASHER	1
9	90501-23215	. SPRING, compression	1
10	90386-08032	. BUSHING	1
11	6H4-42138-01	. LEVER, throttle	1
12	6H4-42159-00	. STAY	1
13	97880-05016	. SCREW	4
14	92990-05600	. WASHER	4
15	6H4-42131-00	. COVER, handle steering	1
16	6H4-26311-01	. THROTTLE WIRE COMP. 1	2
17	90386-12089	. BUSHING	1
18	90101-12M37	. BOLT	1
19	92990-12200	. WASHER	1
20	90202-12092	. WASHER	2
21	90201-12537	. WASHER	2
22	90206-12054	. WASHER	1
23	90185-12058	. NUT, self-locking	1
		THROTTLE FRICTION	
24	656-42126-01	PIECE, friction	1
25	97395-06020	BOLT	1
26	90185-06062	NUT, self-locking	1

Fig. 12 CONTROL

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Fig.16, Ref.No.3
Fig.19, Ref.No.3(40HE MODEL)

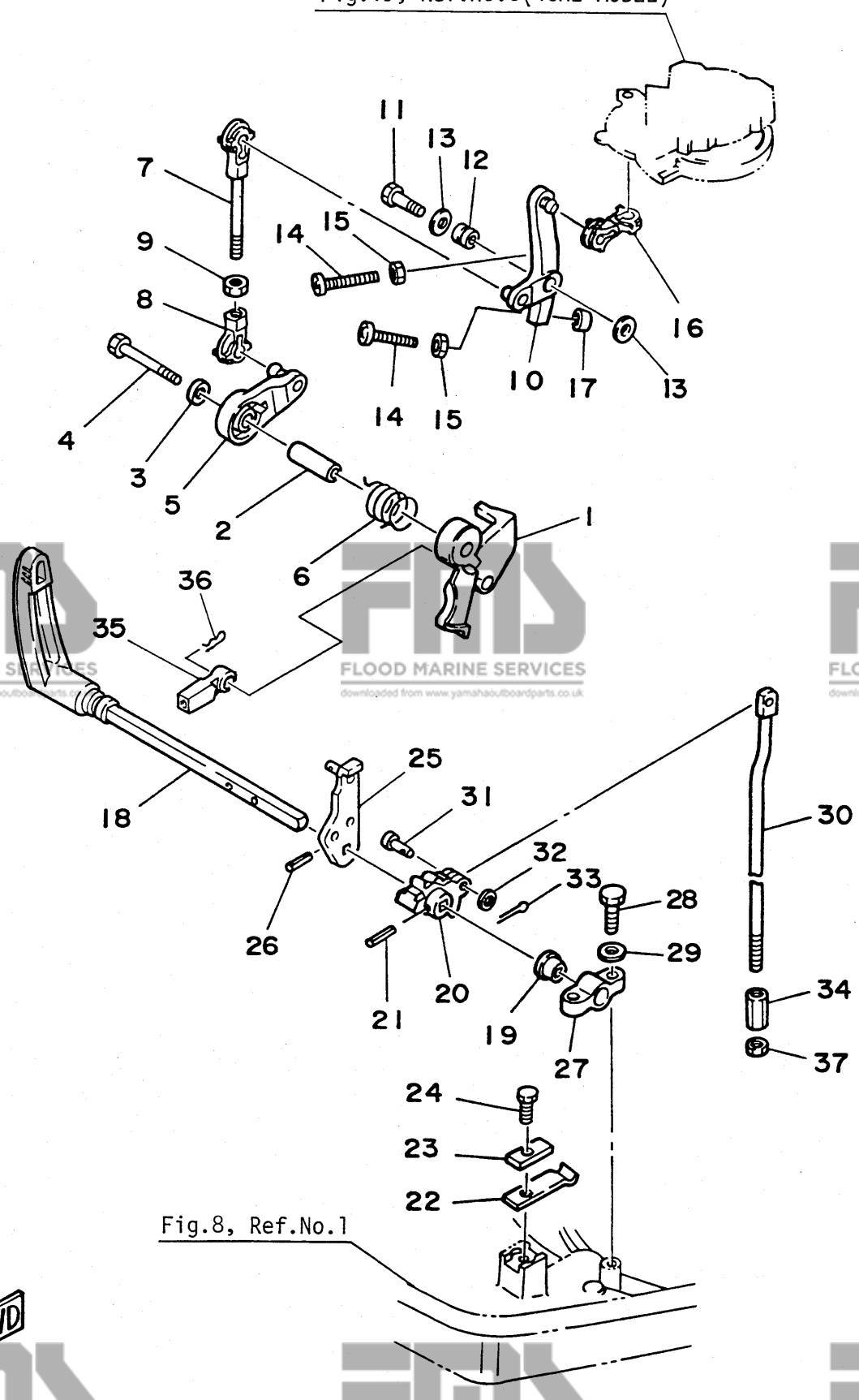


Fig.8, Ref.No.1

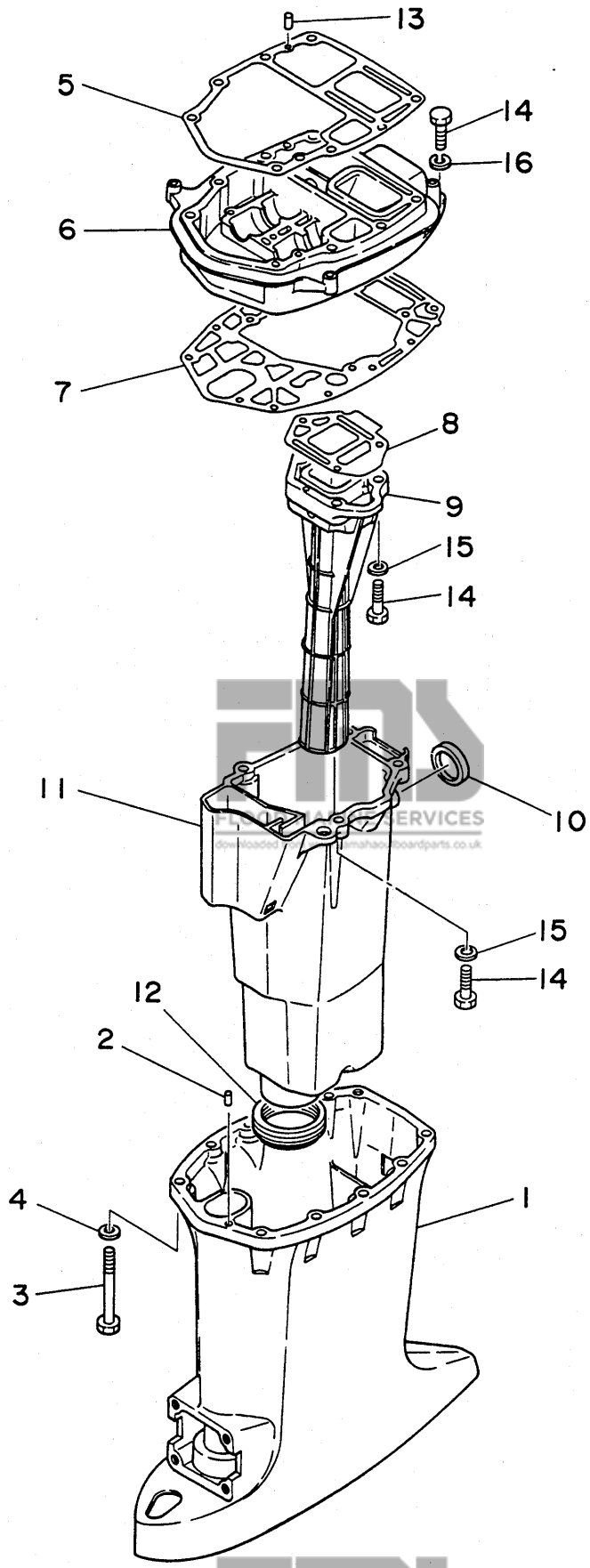
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Fig. 12 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6H4-41213-12	CAM, accel. (40HM Model)	1 U.R.
※	6H4-41213-02	CAM, accel. (40HE Model)	1 U.R.
2	90387-06M63	COLLAR	1
3	90387-06298	COLLAR	1
4	97313-06040	BOLT	1
5	6H4-41632-00	LEVER, magneto control 2	1
6	90508-26M20	SPRING, torsion	1
7	6H4-41636-00	ROD, magneto control	1
8	662-41237-01	JOINT, link 2	1
9	95303-05600	NUT	1
10	6H4-41631-00	LEVER, magneto control 1	1
11	97313-06025	BOLT	1
12	90387-06M02	COLLAR	1
13	90387-06298	COLLAR	2
14	90157-06M00	SCREW	2
15	95303-06600	NUT	2
16	6H3-41238-00	JOINT, link	1
17	688-44194-00	CAP	1
18	6H4-44111-00	HANDLE, gear shift	1
19	682-44132-00	BUSHING	1
20	6H4-44121-01	LEVER, shift rod 1	1
21	91690-30318	PIN, spring	1
22	6H4-44116-00	SPRING	1
23	682-44117-00	BRACKET	1
24	97313-06016	BOLT	1
25	6H4-44125-01	LEVER, shift rod 2	1
26	91690-30316	PIN, spring	1
27	6F5-41662-00	BRACKET 2	1
28	97313-06020	BOLT	2
29	92903-06600	WASHER	2
30	6H4-44143-00	ROD, shift 1	2
31	91790-05020	PIN	1
32	92990-05600	WASHER	1
33	91490-16010	PIN, cotter	1
34	648-44146-00	CONNECTOR, shift rod 2	1
35	663-48344-00	CABLE END, remote control	1
36	90468-18008	PIN, hair	1
37	90170-07021	NUT	1

※Not shown

Fig. 13 UPPER CASING



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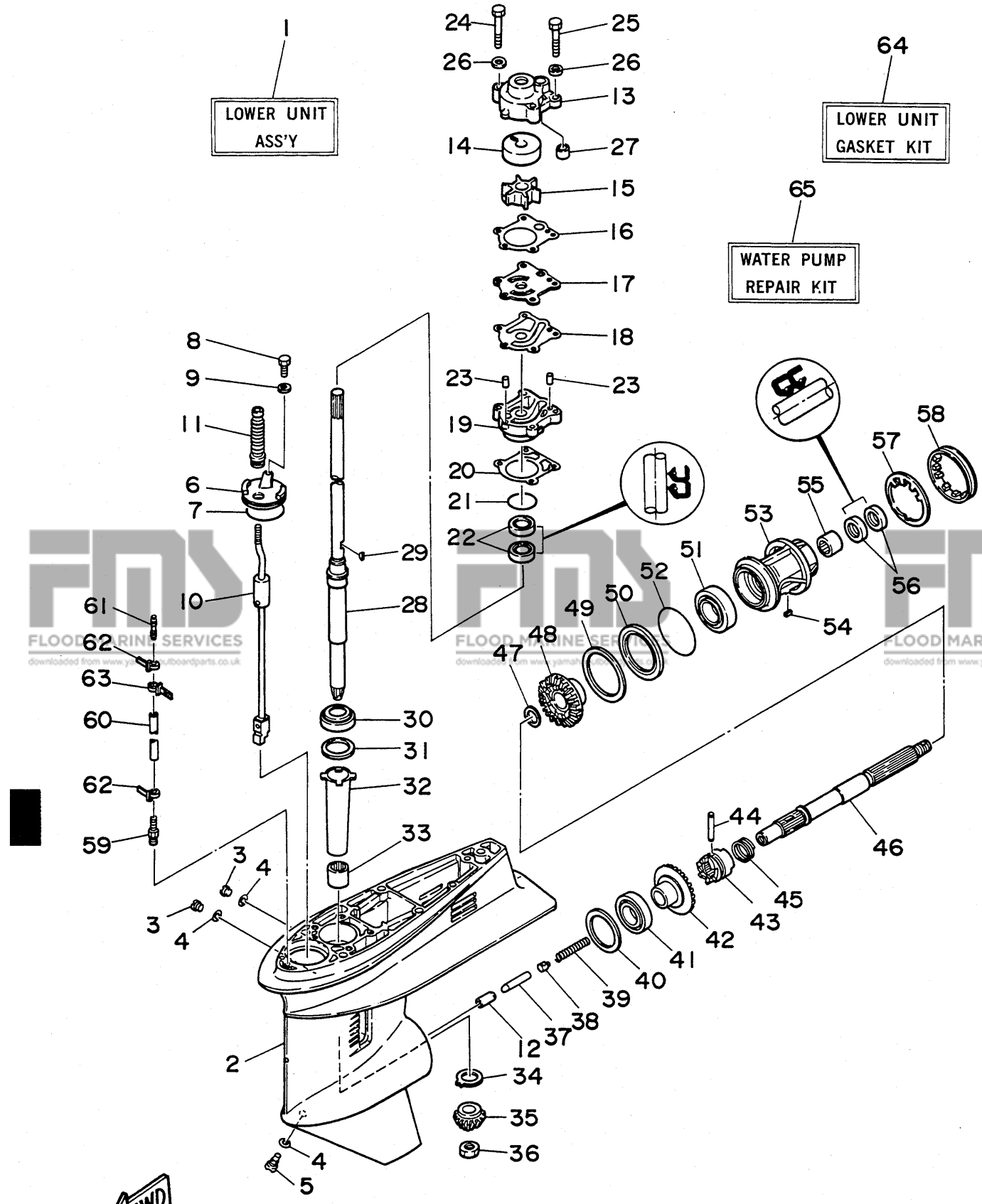
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Fig. 13 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-45111-00-EJ	CASING, upper (Short)	1 U.R.
※	6H4-45111-10-EJ	CASING, upper (Long)	1 U.R.
2	93606-12019	PIN, dowel B	2
3	97395-08080	BOLT	8
4	92990-08600	WASHER	8
5	6H4-45113-00	GASKET, upper casing	1
6	6H4-41137-00-94	GUIDE, exhaust	1
7	6H4-45114-00	GASKET, upper casing 2	1
8	6H4-41134-00	GASKET, exhaust manifold 2	1
9	6H4-41131-00-9M	MANIFOLD, exhaust	1
10	6H4-41133-00	GASKET, exhaust manifold	1
11	6H4-14711-00-9M	MUFFLER 1 (Short)	1 U.R.
※	6H4-14711-10-9M	MUFFLER 1 (Long)	1 U.R.
12	663-45123-00	GASKET, muffler	1
13	93606-12019	PIN, dowel B	2
14	97375-08030	BOLT	9
15	92990-08600	WASHER	7
16	92990-08100	WASHER	2

※Not shown

Fig. 14 LOWER & DRIVE 1



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Fig. 14 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6H4-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 61)	1 U.R.
※	6H4-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 61)	1 U.R.
2	6H4-45301-00-EJ	CASING, lower	1
3	90340-08014	PLUG, straight	2
4	90430-08020	GASKET	3
5	90340-08M02	PLUG, straight	1
6	6H4-45321-00	PLATE	1
7	93210-49046	O-RING	1
8	97395-06016	BOLT	1
9	92990-06600	WASHER	1
10	6H4-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
※	6H4-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
11	655-44147-00	BOOT, shift rod	1
12	6H4-44160-00	DETENT COMP.	1
13	663-44311-02	HOUSING, water pump 1	1
14	663-44322-00	INSERT, cartridge	1
15	6H4-44352-00	IMPELLER	1
16	663-44315-00	GASKET, water pump 1	1
17	663-44323-00	OUTER PLATE, cartridge	1
18	663-44324-00	GASKET, cartridge outer plate	1
19	663-44341-00-94	HOUSING, water pump 2	1
20	663-44316-00	GASKET, water pump 2	1
21	93210-41042	O-RING	1
22	93101-23070	OIL SEAL	2
23	93604-08062	PIN, dowel B	2
24	97395-08055	BOLT	2
25	97395-08045	BOLT	2
26	92990-08600	WASHER	4
27	663-44366-00	DAMPER, water seal 2	1
28	6H4-45501-00	DRIVE SHAFT ASS'Y (Short)	1 U.R.
※	6H4-45501-10	DRIVE SHAFT ASS'Y (Long)	1 U.R.
29	90280-03024	KEY, woodruff	1
30	93332-00023	BEARING, taper roller	1
31	663-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
	663-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
	663-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
	663-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
	663-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
32	6H4-45536-00	SLEEVE, drive shaft	1
33	93315-32224	BEARING, needle	1
34	663-45552-00	BEARING, plain	1
35	6H4-45551-00	PINION (13T)	1
36	90170-12138	NUT	1
37	676-45635-00	PLUNGER, shift	1
38	663-45634-00	SLIDE, shift	1
39	90501-16M01	SPRING, compression	1
40	6H4-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
	6H4-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
	6H4-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
	6H4-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
	6H4-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
41	93332-000V4	BEARING, taper roller	1
42	6H4-45560-00	GEAR 1 ASS'Y (24T)	1
43	6H4-45631-00	CLUTCH, dog	1
44	90250-06023	PIN, straight	1
45	663-45633-00	RING, cross pin	1
46	679-45611-01	SHAFT, propeller	1
47	90201-22429	WASHER	1
48	6H4-45571-00	GEAR 2 (24T)	1
49	663-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
	663-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
	663-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
	663-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
	663-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
50	663-45576-00	WASHER, thrust 2	1
51	93306-00702	BEARING (B6007)	1
52	93210-66262	O-RING	1
53	679-45331-00-94	HOUSING, bearing	1
54	90282-04010	KEY, straight	1
55	93317-22204	BEARING, needle	1
56	93101-22M00	OIL SEAL	2
57	90214-48008	WASHER, claw	1
58	697-45384-00	NUT	1
59	6E5-45378-00	NIPPLE, hose	1
60	90445-07M31	HOSE	1
61	6E5-83558-00	END, nipple	1
62	90465-11M10	CLAMP	2
63	90465-13M11	CLAMP	1
▲64	6H4-W0001-20	LOWER UNIT GASKET KIT	1
★65	6H4-W0078-00	WATER PUMP REPAIR KIT	1

※ Not shown
▲★ See Fig. 22 for detail service parts.

Fig. 15 LOWER & DRIVE 2

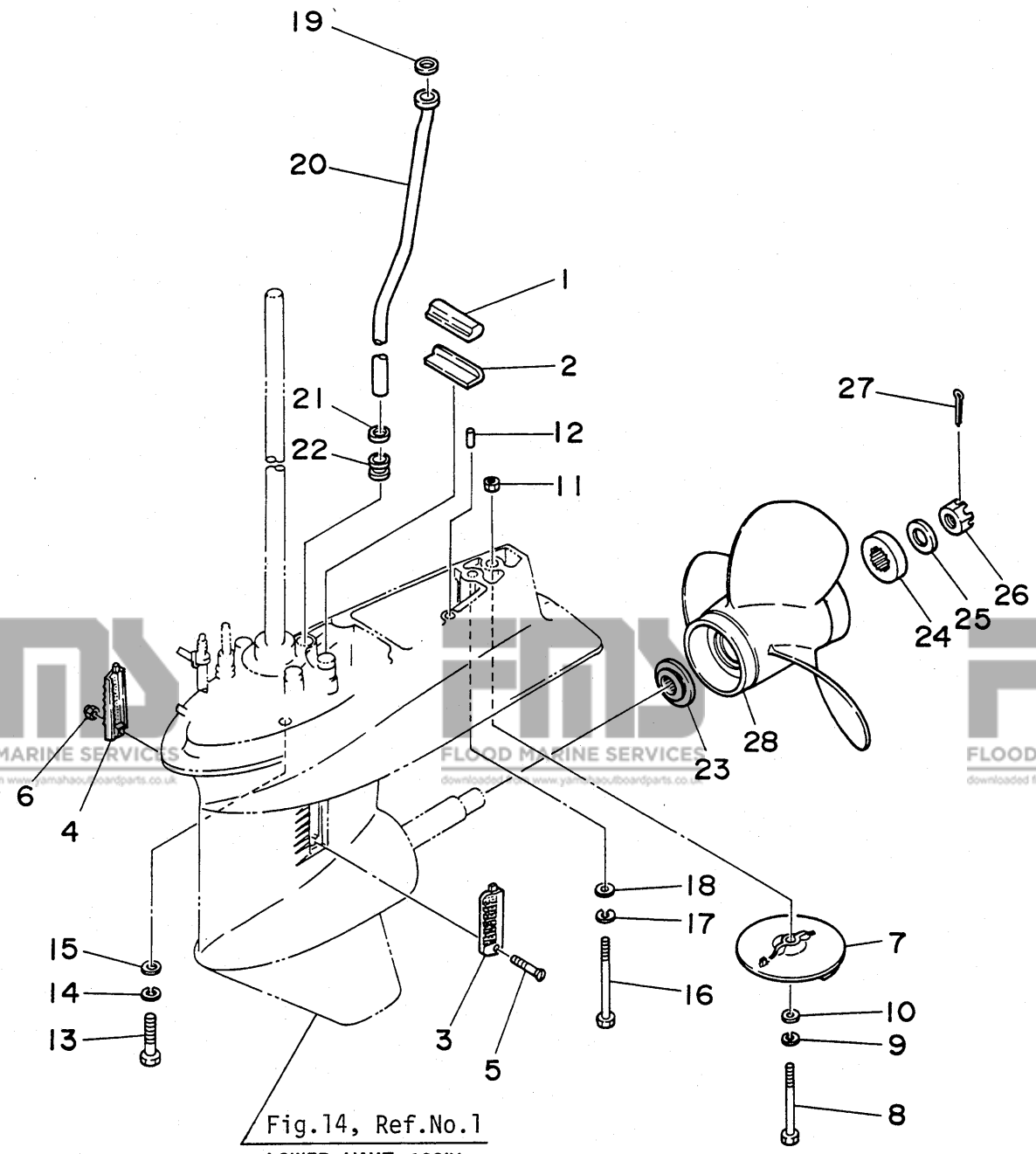


Fig.14, Ref.No.1
LOWER UNIT ASS'Y

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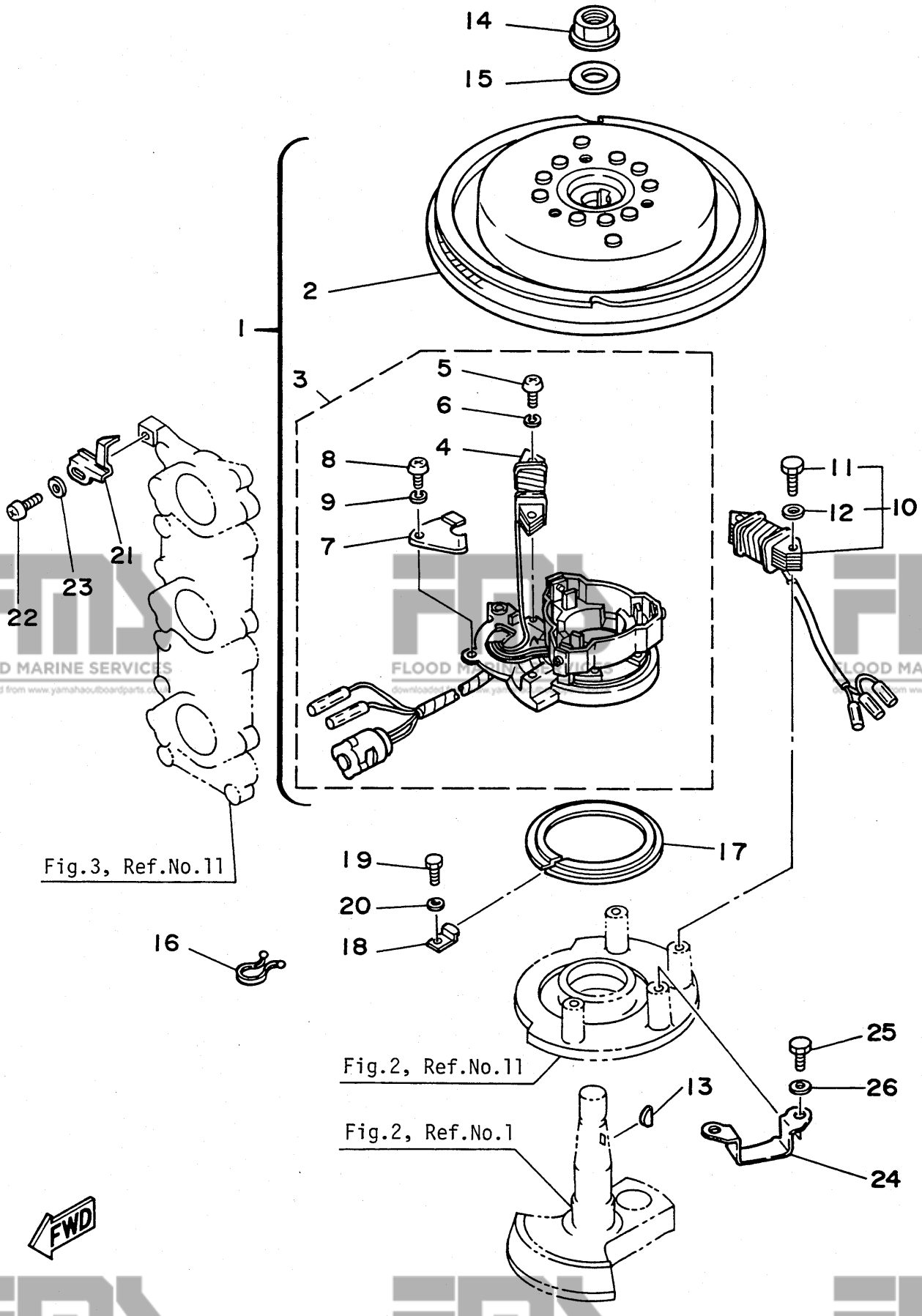
Fig. 15 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	688-45375-00	SEAL 2	1
2	663-45376-00	GUIDE, seal rubber	1
3	688-45214-01	COVER, water inlet 1	1
4	688-45215-01	COVER, water inlet 2	1
5	98180-05035	SCREW, ovalhead	1
6	90185-05002	NUT, self-locking	1
7	664-45371-01	TAB-TRIM	1
8	97375-08075	BOLT	1
9	92990-08100	WASHER	1
10	92990-08600	WASHER	1
11	95380-08600	NUT	1
12	93606-12019	PIN, dowel B	2
13	97375-10040	BOLT	4
14	92990-10100	WASHER	4
15	92990-10600	WASHER	4
16	97375-08085	BOLT	1
17	92990-08100	WASHER	1
18	92990-08600	WASHER	1
19	90202-12060	WASHER	1
20	6H4-44361-00	TUBE, water 1 (Short)	1 U.R.
※	6H4-44361-10	TUBE, water 1 (Long)	1 U.R.

Ref.No.	Parts No.	Description	Q'ty
21	90430-12072	GASKET	1
22	663-44367-00	DAMPER, water seal 3	1
23	663-45987-01	SPACER 1	1
24	670-45997-01	SPACER 2	1
25	92990-16200	WASHER	1
26	90171-16011	NUT, castle	1
27	91490-30025	PIN, cotter	1
28	663-45941-01-36	PROPELLER ASS'Y 1(3x10¾"x17"-G)	1 U.R.
	663-45943-02-36	PROPELLER ASS'Y 2(3x11"x15"-G)	1 U.R.
	663-45945-02-36	PROPELLER ASS'Y 3(3x11⅛"x13"-G)	1 U.R.
	663-45947-02-36	PROPELLER ASS'Y 4(3x11⅜"x11"-G)	1 U.R.
	663-45949-01-36	PROPELLER ASS'Y 5(3x10¾"x16"-G)	1 U.R.
	663-45952-02-36	PROPELLER ASS'Y 6(3x11⅜"x12"-G)	1 U.R.
	663-45954-01-36	PROPELLER ASS'Y 7(3x11¾"x10"-G)	1 U.R.
	663-45956-01-36	PROPELLER ASS'Y 8(3x12¼"x9"-G)	1 U.R.
	663-45958-01-36	PROPELLER ASS'Y 9(3x11¼"x14"-G)	1 U.R.
		STAINLESS STEEL PROPELLER	
	663-45970-60-98	PROPELLER ASS'Y 20(3x11¾"x12"-G)	1 U.R.
	663-45972-60-98	PROPELLER ASS'Y 21(3x12"x11"-G)	1 U.R.
	663-45974-60-98	PROPELLER ASS'Y 22(3x11½"x13"-G)	1 U.R.
	697-45970-00-98	PROPELLER ASS'Y 23(3x11¼"x14"-G)	1 U.R.

※Not shown

Fig. 16 C·D·I· MAGNETO

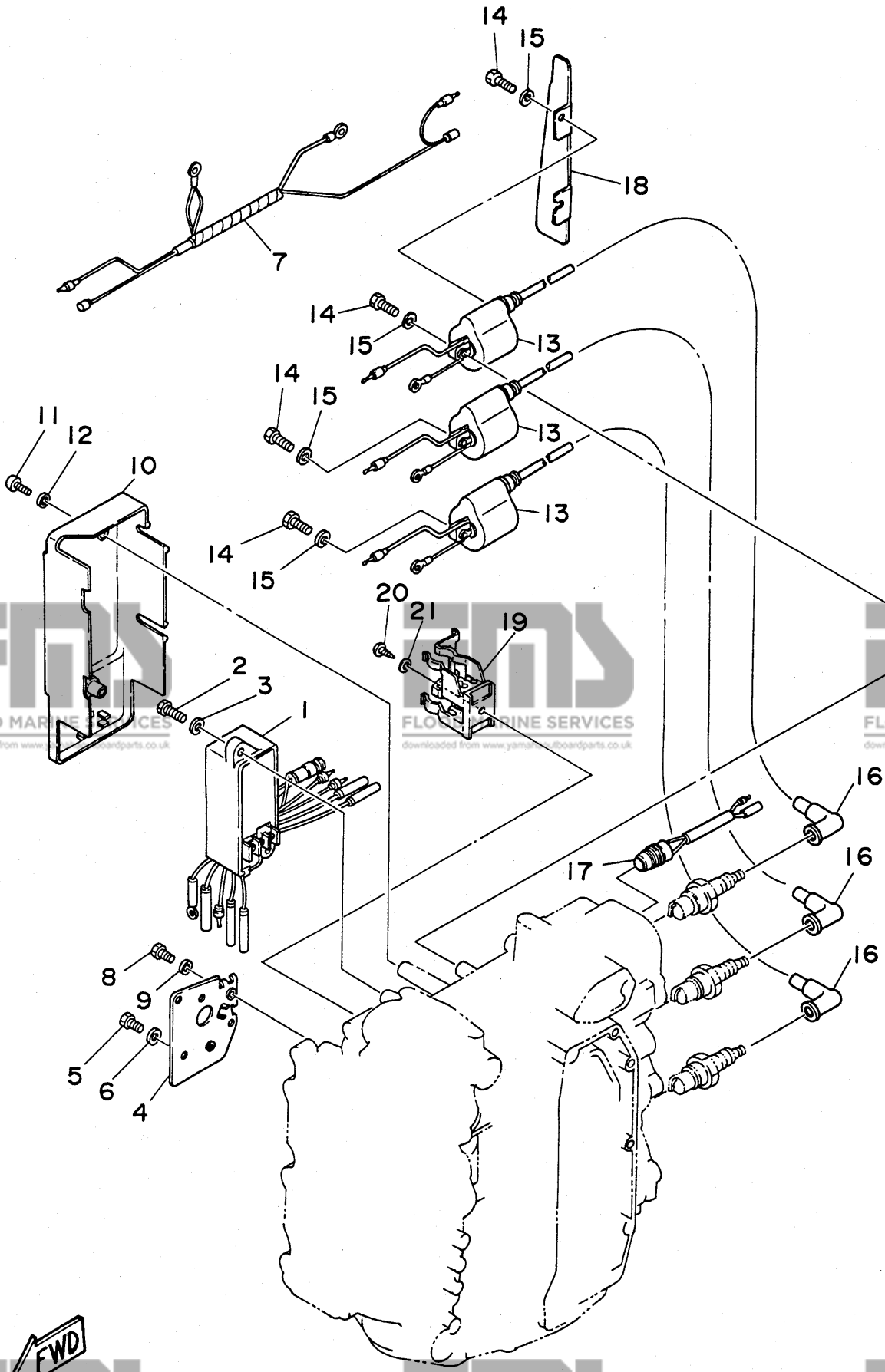


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Fig. 16 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-F0	C.D.I. MAGNETO ASS'Y	1
2	6H4-85550-F0	. ROTOR ASS'Y	1
3	6H4-85510-F0	. STATOR ASS'Y	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1
5	97802-06020	. . SCREW	2
6	92902-06100	. . WASHER	2
7	6H4-85548-00	. . CLAMP, cord	1
8	97802-05008	. . SCREW	1
9	92902-05100	. . WASHER	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1
11	97313-06025	. . BOLT	2
12	92903-06600	. . WASHER	2
13	90280-05015	KEY, woodruff	1
14	90179-16M05	NUT	1
15	90201-16M44	WASHER	1
16	90464-08M07	CLAMP	3
17	6H3-41611-00	RETAINER, magneto base 1	1
18	6H4-41612-00	RETAINER, magneto base 2	3
19	97313-06016	BOLT	3
20	92903-06600	WASHER	3
21	6H4-81332-00	PLATE, timing	1
22	97803-05010	SCREW	1
23	92903-05600	WASHER	1
24	6H4-41613-00	PLATE, base friction	1
25	97313-06012	BOLT	2
26	92903-06600	WASHER	2

Fig. 17 ELECTRIC PARTS



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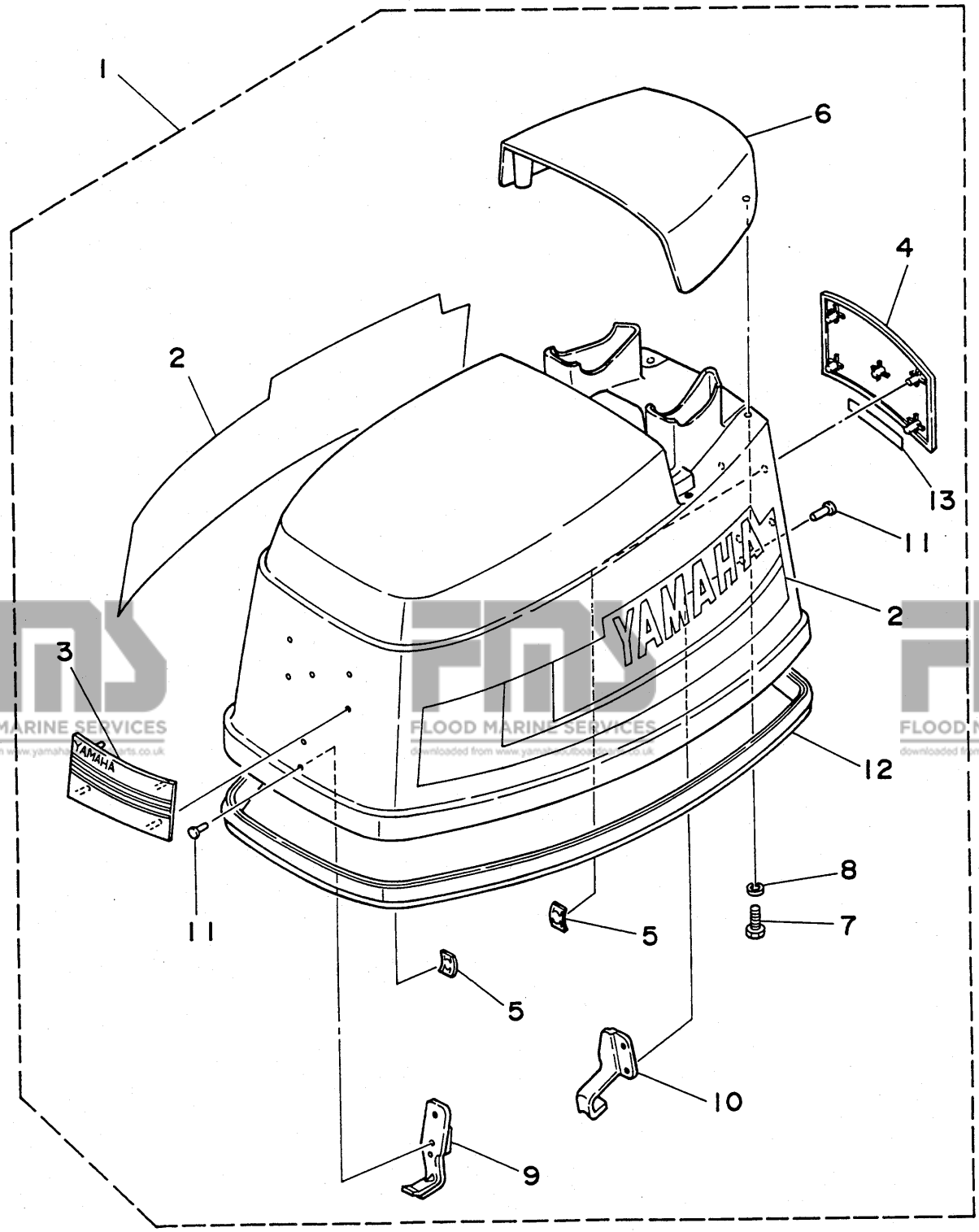
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Fig. 17 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85540-20	C.D.I. UNIT ASS'Y	1
2	97313-06020	BOLT	2
3	92903-06600	WASHER	2
4	6H4-81975-00	PLATE, rectifier fitting	1
5	97313-06012	BOLT	3
6	92903-06600	WASHER	3
7	6H4-82531-00	WIRE, lead	1
8	97313-06012	BOLT	1
9	92903-06600	WASHER	1
10	6H4-81916-00	COVER, terminal	1
11	97803-06025	SCREW	2
12	92903-06600	WASHER	2
13	6H4-85570-20	IGNITION COIL ASS'Y	3
14	97313-06020	BOLT	6
15	92903-06600	WASHER	6
16	663-82370-01	PLUG CAP ASS'Y	3 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	3 U.R.
17	689-82560-00	THERMO-SWITCH ASS'Y	1
18	6H4-14477-00	PLATE	1
19	6H4-82552-00	CLAMP	1
20	97803-06012	SCREW	1
21	92903-06200	WASHER	1

※ Not shown

Fig. 18 TOP COWLING (40HE MODEL)

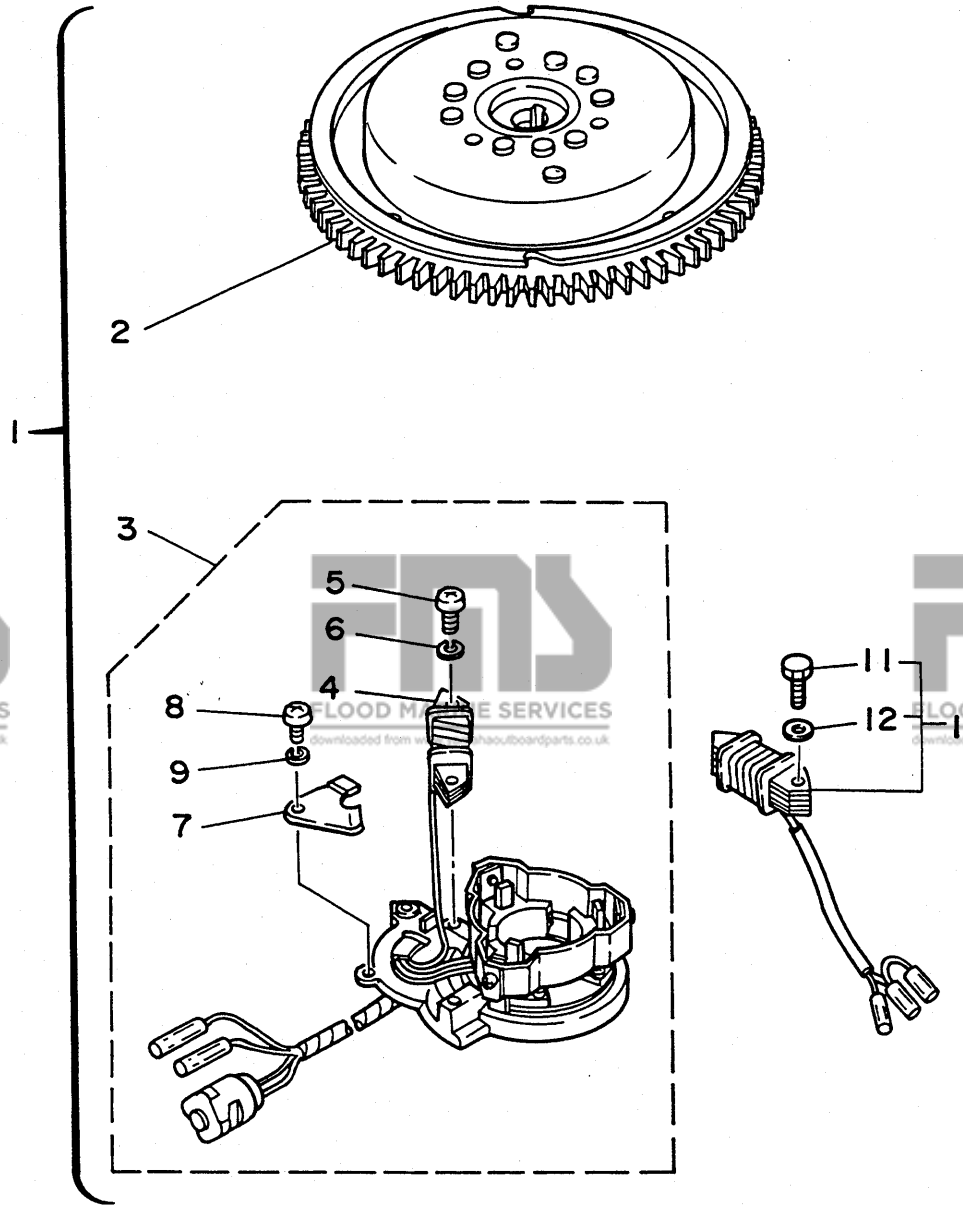


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Fig. 18 TOP COWLING (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-42610-20-EJ	TOP COWLING ASS'Y	1
2	6H4-W0070-20	. GRAPHIC SIDE SET	1
3	6H4-42686-00	. EMBLEM, front	1
4	6H4-42687-00	. EMBLEM, front	1
5	90183-05M01	. NUT, spring	10
6	6H4-42613-10-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H4-42651-00	. HOOK 1	1
10	6H4-42652-00	. HOOK 2	1
11	90266-04M01	. RIVET	4
12	6H4-42615-00	. SEAL	1
13	6G1-42683-00	. MARK, cowling	1

Fig. 19 C·D·I· MAGNETO (40HE MODEL)

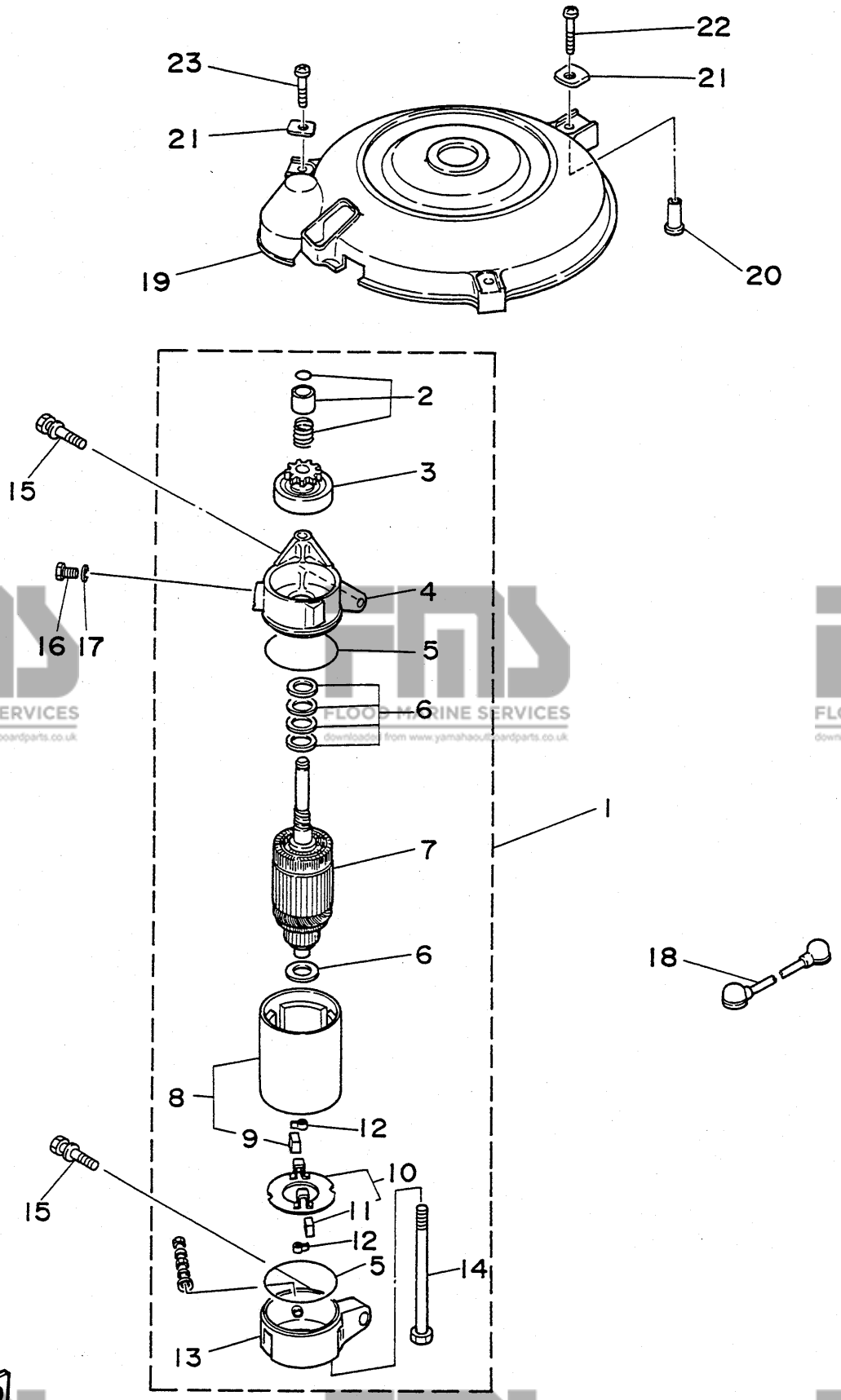


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Fig. 19 C.D.I. MAGNETO (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-A0	C.D.I. MAGNETO ASS'Y	1
2	6H4-85550-A0	. ROTOR ASS'Y	1
3	6H4-85510-F0	. STATOR ASS'Y	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1
5	97802-06020	. . SCREW	2
6	92902-06100	. . WASHER	2
7	6H4-85548-00	. . CLAMP, cord	1
8	97802-05008	. . SCREW	1
9	92902-05100	. . WASHER	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1
11	97313-06025	. . BOLT	2
12	92903-06600	. . WASHER	2

Fig. 20 ELECTRIC STARTER (40HE MODEL)

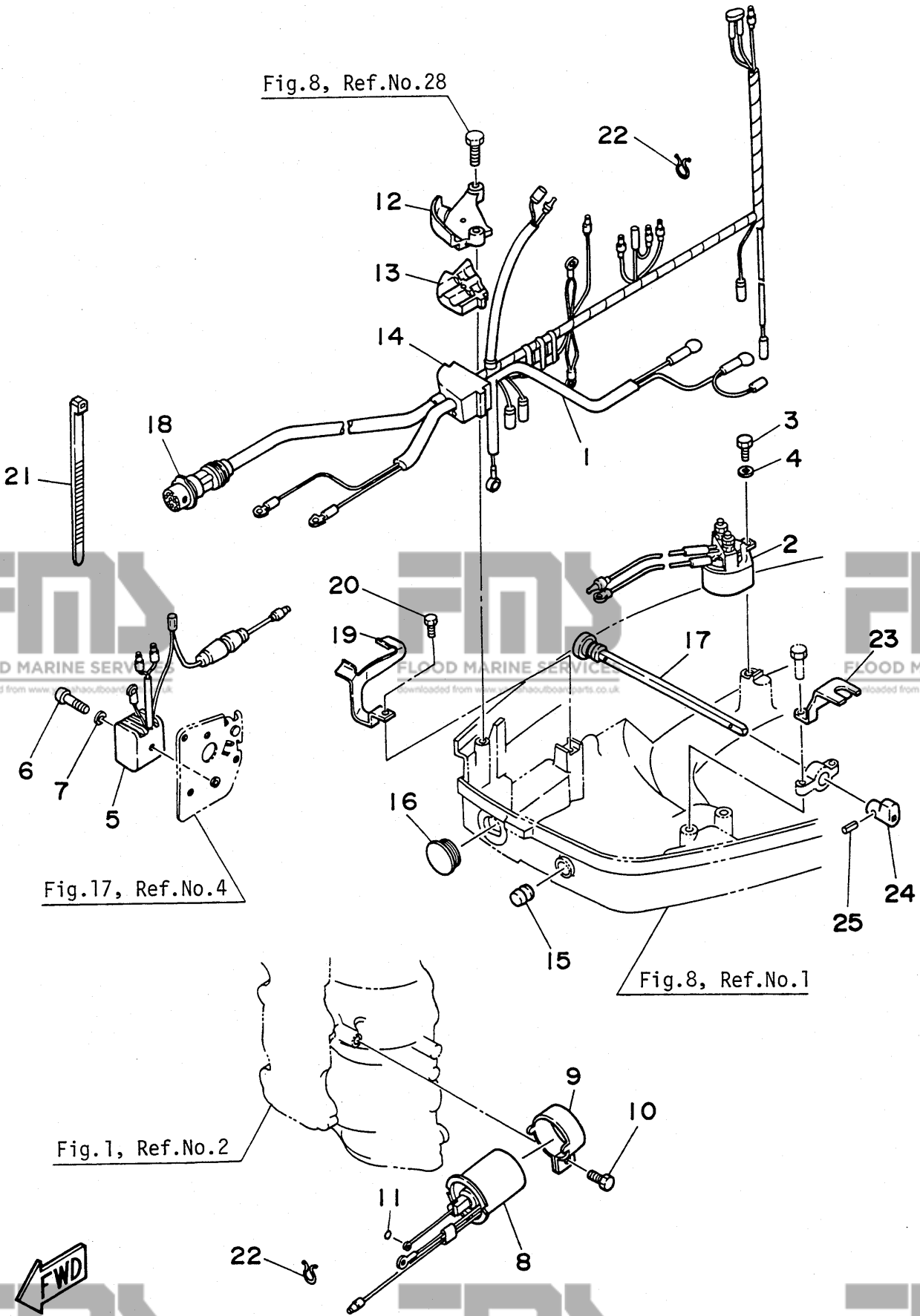


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Fig. 20 ELECTRIC STARTER (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-81800-10	ELECTRIC MOTOR ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1
3	6H3-81807-10	. PINION ASS'Y (11T)	1
4	6H4-81830-10	. FRONT COVER ASS'Y	1
5	689-81847-11	. O-RING	2
6	689-81809-11	. WASHER KIT	1
7	689-81850-11	. ARMATURE ASS'Y	1
8	6H3-81810-10	. STATOR ASS'Y	1
9	689-81811-11	. . BRUSH 1 (+)	1
10	689-81840-11	. BRUSH HOLDER ASS'Y	1
11	689-81812-11	. . BRUSH 2 (-)	1
12	689-81813-10	. SPRING, brush	2
13	6H3-81820-11	. REAR COVER ASS'Y	1
14	689-81826-10	. BOLT	2
15	90119-08M30	BOLT, with washer	2
16	97313-08016	BOLT	1
17	92903-08600	WASHER	1
18	6H4-82117-00	WIRE, lead	1
19	6H4-81337-00	COVER, flywheel	1
20	90387-06M65	COLLAR	3
21	90209-06M04	WASHER	3
22	97803-06035	SCREW	1
23	97803-06030	SCREW	2

Fig. 21 ELECTRIC PARTS (40HE MODEL)



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Fig. 21 ELECTRIC PARTS (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-00	WIRE LEAD ASS'Y	1
2	688-81950-10	STARTER RELAY ASS'Y	1
3	97313-06016	BOLT	1
4	92903-06600	WASHER	1
5	6G1-81970-60	RECTIFIER ASS'Y	1
6	97803-05025	SCREW	1
7	92903-05600	WASHER	1
8	6H4-86110-00	SOLENOID COIL ASS'Y	1
9	6H4-86112-00	STAY, solenoid	1
10	97313-06014	BOLT	1
11	93210-03261	O-RING	1
12	6H4-48531-10-94	BRACKET, remote control 1	1
13	6H4-48532-10-94	BRACKET, remote control 2	1
14	6H4-42724-20	GROMMET 1	1
15	6H4-42725-00	GROMMET 2	1
16	676-42726-00	GROMMET 3	1
17	6H4-44111-10	HANDLE, gear shift	1
18	6H4-82590-01	WIRE HARNESS ASS'Y	1
19	6H4-82588-00	PLATE	1
20	97313-06012	BOLT	1
21	90465-13M24	CLAMP	1
22	90465-18147	CLAMP	2
23	6H4-82554-00	STAY, neutral switch	1
24	6H4-44173-00	LEVER, shift control	1
25	91690-30020	PIN, spring	1

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Fig. 22 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-00	POWER HEAD GASKET KIT	1
2	6H4-11181-00	. GASKET, cylinder head	1
3	6H4-11193-00	. GASKET, head cover	1
4	90430-14115	. GASKET	1
5	6H4-12414-00	. GASKET, thermostat	1
6	6H4-41114-00	. GASKET, exhaust cover	2
7	6H4-15369-00	. GASKET, oil seal housing	1
8	93104-16M01	. OIL SEAL	2
9	93102-25M04	. OIL SEAL	1
10	93210-58M21	. O-RING	1
11	6H4-13621-00	. PACKING, valve seat	2
12	6H4-14198-00	. GASKET	1
13	6H3-14457-00	. SEAL	3
14	6G1-14984-00	. O-RING	3
15	655-24564-00	. PACKING, filter	1
16	93210-37M25	. O-RING	1
17	650-24431-00	. GASKET, fuel pump	1
18	6H4-45113-00	. GASKET, upper casing	1
19	6H4-W0093-01	CARBURETOR REPAIR SET	1
20	6H4-14198-00	. GASKET	1
21	676-14966-00	. CAP	3
22	6H3-14590-00	. VALVE SEAT ASS'Y	3
23	663-14159-00	. CLIP	3
24	676-14186-00	. PIN, valve	3
25	6G1-14985-00	. FLOAT COMP.	3
26	688-14548-00	. PIN, float	3
27	6G1-14984-00	. O-RING	3
28	90159-04M00	. SCREW, with washer	3
29	93210-04230	. O-RING	3
30	663-14126-00	. PACKING	3
31	688-14126-00	. PACKING	3
32	692-14923-00	. SCREW, adjusting	3
33	93210-15M52	. O-RING	3
34	6H4-W0001-20	LOWER UNIT GASKET KIT	1
35	6H4-45114-00	. GASKET, upper casing 2	1
36	6H4-41134-00	. GASKET, exhaust manifold 2	1
37	6H4-41133-00	. GASKET, exhaust manifold	1
38	663-45123-00	. GASKET, muffler	1
39	90430-08020	. GASKET	3
40	93210-49046	. O-RING	1
41	663-44315-00	. GASKET, water pump 1	1
42	663-44324-00	. GASKET, cartridge outer plate	1
43	663-44316-00	. GASKET, water pump 2	1
44	93210-41042	. O-RING	1
45	93101-23070	. OIL SEAL	2
46	93210-66262	. O-RING	1
47	93101-22M00	. OIL SEAL	2
48	6H4-W0078-00	WATER PUMP REPAIR KIT	1
49	663-44322-00	. INSERT, cartridge	1
50	6H4-44352-00	. IMPELLER	1
51	663-44315-00	. GASKET, water pump 1	1
52	663-44323-00	. OUTER PLATE, cartridge	1
53	663-44324-00	. GASKET, cartridge outer plate	1
54	663-44316-00	. GASKET, water pump 2	1
55	97395-08055	. BOLT	2
56	97395-08045	. BOLT	2
57	663-44366-00	. DAMPER, water seal 2	1
58	90280-03024	. KEY, woodruff	1

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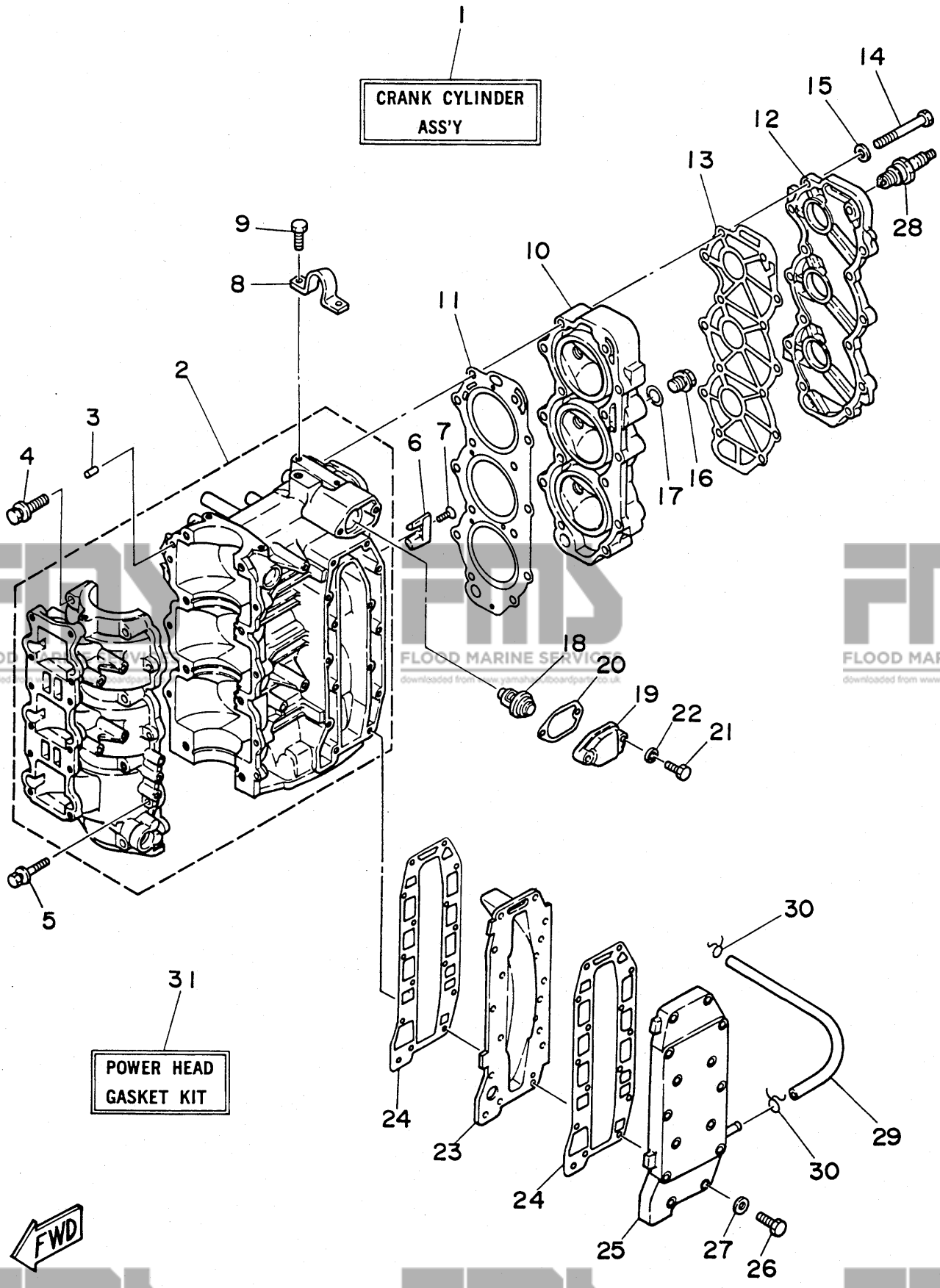
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Fig. 1 CRANKCASE & CYLINDER



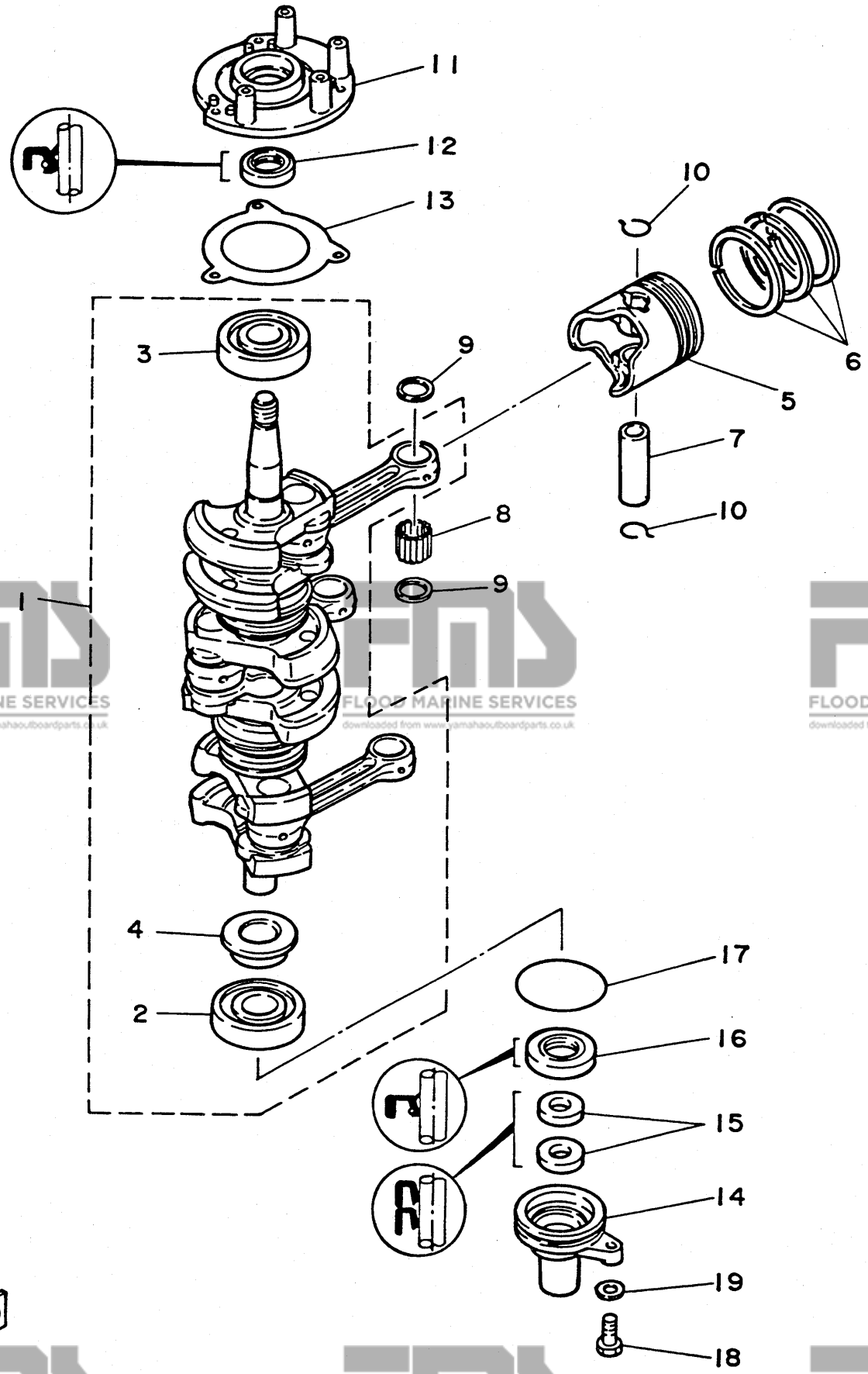
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Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	6H5-W0090-00-EJ	CRANK CYLINDER ASS'Y (With STD Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19)	1 U.R.
※	6H5-W0090-50-EJ	CRANK CYLINDER ASS'Y (With Resistor Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19)	1 U.R.
2	6H4-15100-00-94	CRANKCASE ASS'Y	1
3	93606-12019	PIN, dowel	2
4	90119-08M19	BOLT, with washer	8
5	90119-06M13	BOLT, with washer	6
6	688-11325-00	ANODE	2
7	98680-04016	SCREW, flathead	2
8	6H4-11119-00	HANGER, engine	1
9	97313-06014	BOLT	2
10	6H4-11111-00-94	HEAD, cylinder	1
11	6H4-11181-00	GASKET, cylinder head	1
12	6H4-11191-00-9M	COVER, cylinder head	1
13	6H4-11193-00	GASKET, head cover	1
14	97313-08065	BOLT	14
15	92903-08600	WASHER	14
16	90340-14M00	PLUG, straight screw	1
17	90430-14115	GASKET	1
18	688-12411-00	THERMOSTAT	1
19	6H4-12413-00-9M	COVER, thermostat	1
20	6H4-12414-00	GASKET, thermostat	1
21	97313-06025	BOLT	2
22	92903-06600	WASHER	2
23	6H4-41111-00-9M	INNER COVER, exhaust	1
24	6H4-41114-00	GASKET, exhaust cover	2
25	6H4-41113-00-9M	OUTER COVER, exhaust	1
26	97395-06035	BOLT	14
27	92990-06600	WASHER	14
28	94701-00160	PLUG, spark (B8HS 10) NGK	3 U.R.
※	94702-00247	PLUG, spark (BR8HS 10) NGK	3 U.R.
29	90445-09M37	HOSE 2	1
30	90467-08004	CLIP	2
■31	6H4-W0001-00	POWER HEAD GASKET KIT	1

※Not shown
■See Fig. 23 for detail service parts.

Fig. 2 CRANK & PISTON



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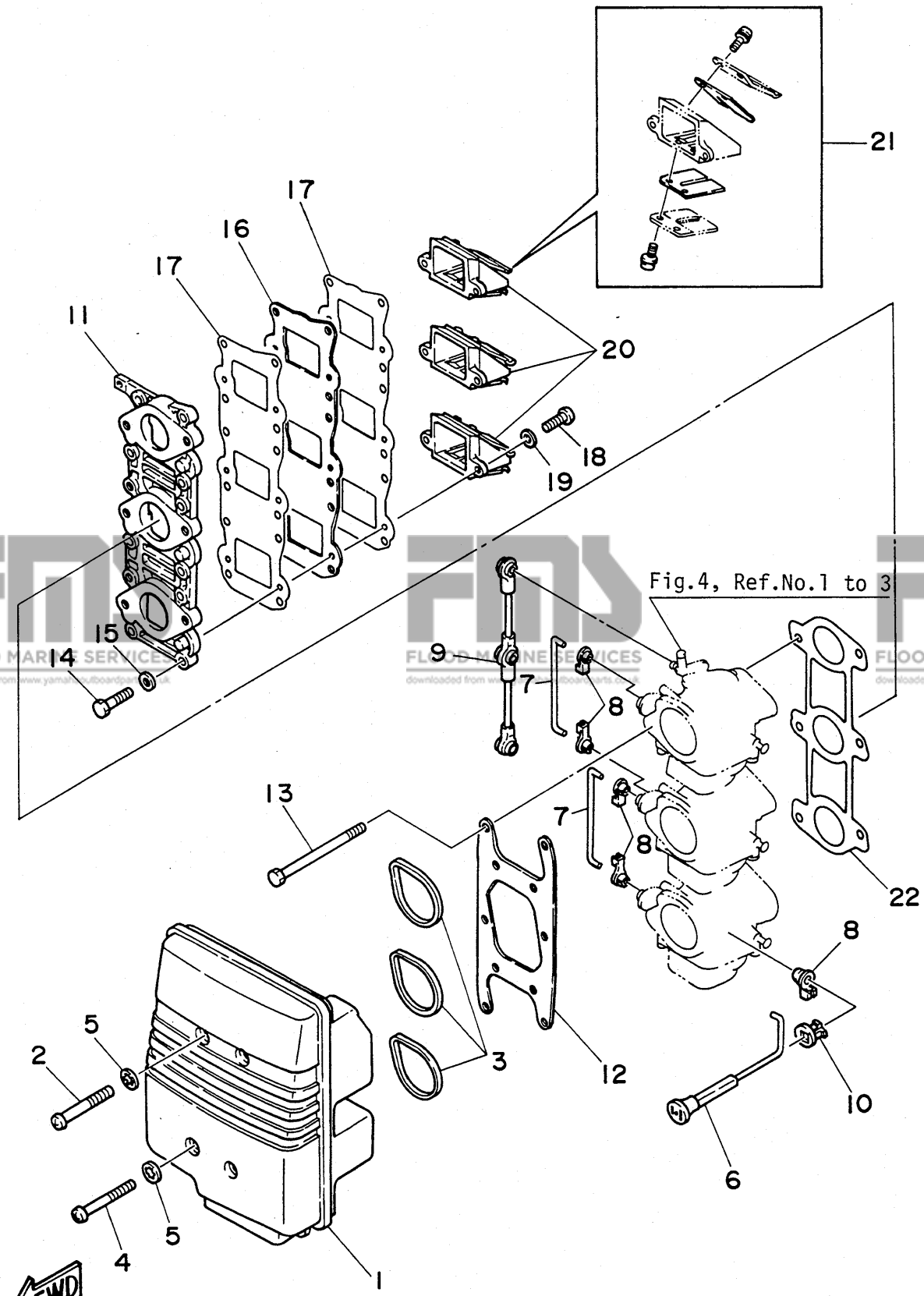
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6H4-11400-00	CRANK ASS'Y	1
2	93306-30510	. BEARING	1
3	93306-305U2	. BEARING	1
4	6H4-11445-00	. SPACER	1
5	6H4-11631-00-96	PISTON (S.T.D.)	3
※	6H4-11635-00	PISTON (1st O.S.)	3 A.P.
※	6H4-11636-00	PISTON (2nd O.S.)	3 A.P.
6	6H4-11610-00	PISTON RING SET (S.T.D.)	3
※	6H4-11610-10	PISTON RING SET (1st O.S.)	3 A.P.
※	6H4-11610-20	PISTON RING SET (2nd O.S.)	3 A.P.
7	648-11633-00	PIN, piston	3
8	93602-20M02	PIN, dowel B	93
9	6H4-11641-00	WASHER, piston pin	6
10	6H4-11634-00	CLIP, piston pin	6
11	6H4-15359-00-94	HOUSING, oil seal	1
12	93102-23096	OIL SEAL	1
13	6H4-15369-00	GASKET, oil seal housing	1
14	6H4-15396-00-9M	HOUSING, oil seal	1
15	93104-16M01	OIL SEAL	2
16	93102-25M04	OIL SEAL	1
17	93210-58M21	O-RING	1
18	97313-06020	BOLT	1
19	92990-06600	WASHER	1

※Not shown

Fig. 3 INTAKE

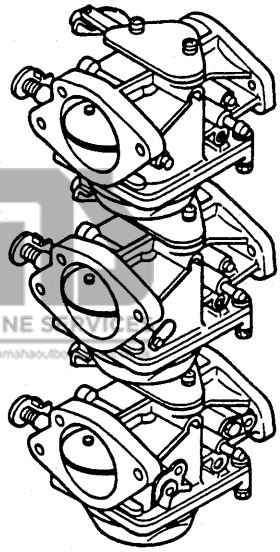

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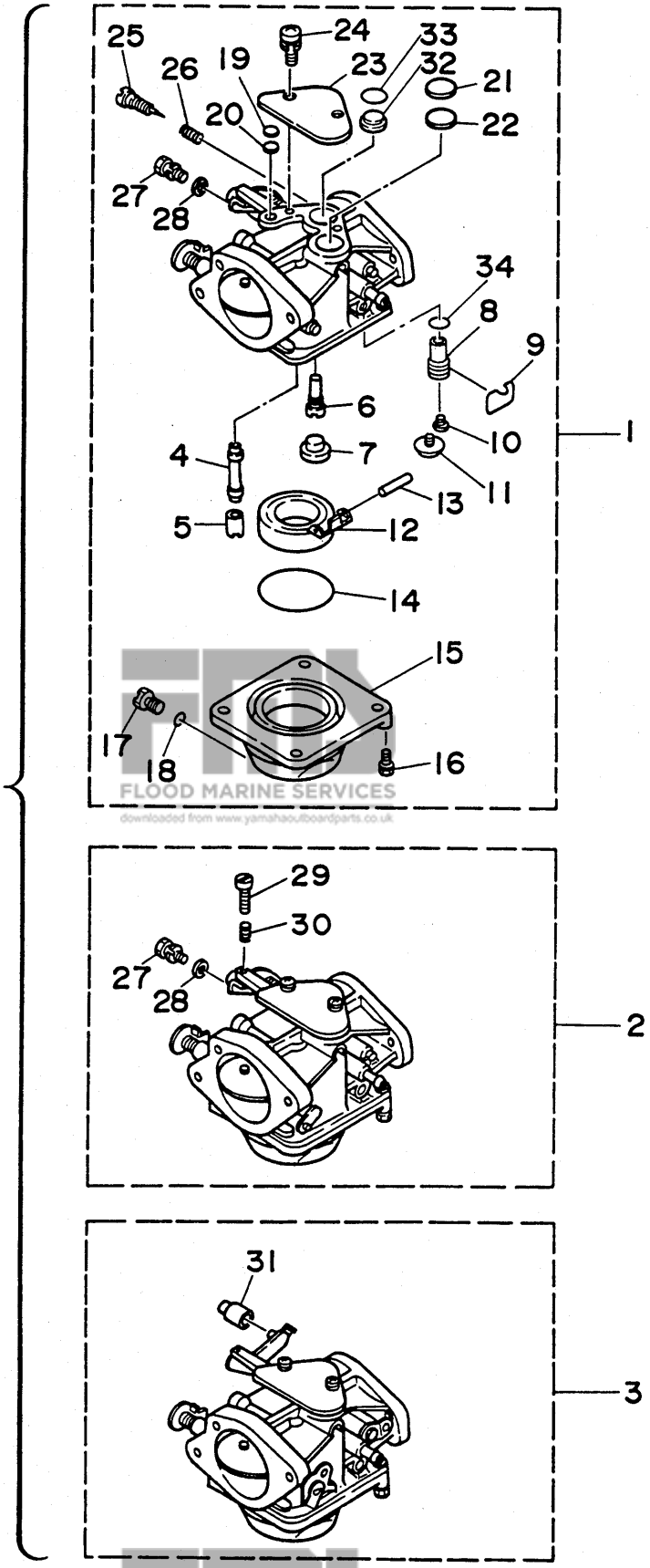
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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6H4-14431-00	SILENCER 1	1
2	97803-06040	SCREW	2
3	6H3-14457-00	SEAL	3
4	97803-06055	SCREW	2
5	92990-06400	WASHER	4
6	6H4-41271-00	KNOB, choke	1
7	6H4-41257-00	ROD, choke link 2	2
8	661-41262-02	JOINT, choke lever	5
9	6H4-41217-00	ROD, accel. lever 1	1
10	689-41273-00	GROMMET	1
11	6H4-13641-01-94	MANIFOLD, intake 1	1
12	6H4-14406-00	HINGE	1
13	97313-06095	BOLT	6
14	97313-06025	BOLT	12
15	92903-06600	WASHER	12
16	6H4-13624-00-94	PLATE, reed valve	1
17	6H4-13621-00	PACKING, valve seat	2
18	97803-05014	SCREW, panhead	6
19	92903-05600	WASHER	6
20	6H5-13610-00	REED VALVE ASS'Y	3
21	6H4-W0004-00	. REED SET	3
22	6H4-14198-00	GASKET	1

Fig. 4 CARBURETOR





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CARBURETOR
REPAIR SET

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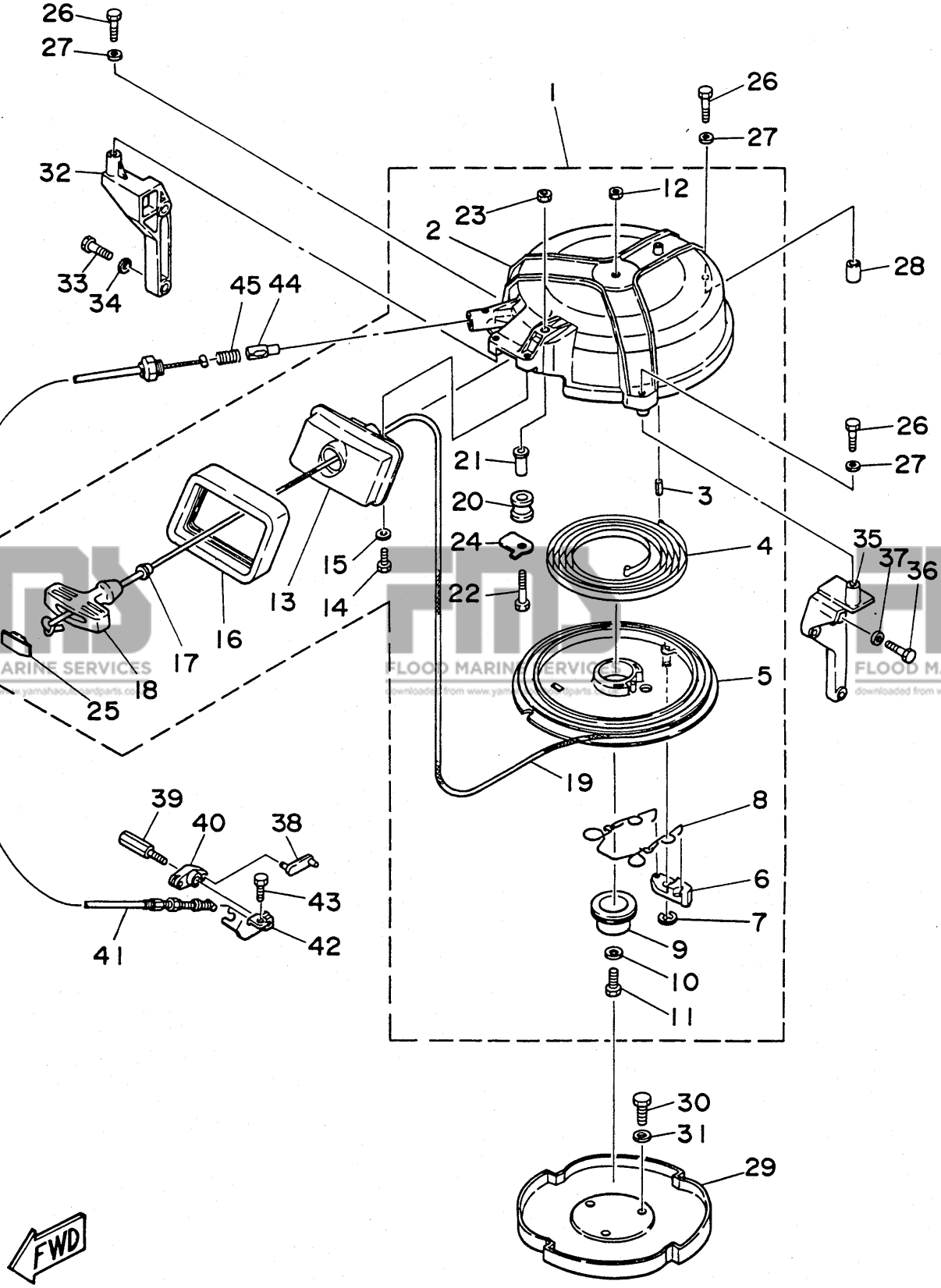
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Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6H5-14301-02	CARBURETOR ASS'Y (Upper)	1
2	6H5-14302-02	CARBURETOR ASS'Y (Center)	1
3	6H5-14303-02	CARBURETOR ASS'Y (Lower)	1
4	6H5-14947-02	. NOZZLE, main	3
5	676-14943-34	. JET, main (#135)	3
6	6E9-14948-17	. JET, slow (#75)	3
7	676-14966-00	. CAP	3
8	6H3-14590-00	. VALVE SEAT ASS'Y	3
9	663-14159-00	. CLIP	3
10	676-14186-00	. PIN, valve	3
11	98502-04008	. SCREW, panhead	3
12	6G1-14985-00	. FLOAT COMP.	3
13	688-14548-00	. PIN, float	3
14	6G1-14984-00	. O-RING	3
15	6H2-14980-00	. BODY, float chamber	3
16	90159-04M00	. SCREW, with washer	12
17	663-14992-00	. SCREW, drain	3
18	93210-04230	. O-RING	3
19	663-14126-00	. PACKING	3
20	663-14527-00	. PLATE	3
21	688-14126-00	. PACKING	3
22	688-14527-00	. PLATE	3
23	6H2-14527-00	. PLATE	3
24	90159-05017	. SCREW, with washer	6
25	692-14923-00	. SCREW, adjusting	3
26	679-14555-00	. SPRING, compression	3
27	663-14592-00	. SCREW (Upper, Center)	2
28	90201-05652	. WASHER (Upper, Center)	2
29	663-14523-00	. SCREW, stop (Center)	1
30	90501-10326	. SPRING, compression (Center)	1
31	676-14578-00	. COLLAR (Lower)	1
32	6H3-14578-00	. PLATE	3
33	93210-15M52	. O-RING	3
34	93210-04228	. O-RING	3
♣35	6H4-W0093-01	CARBURETOR REPAIR SET	1

♣See Fig. 23 for detail service parts.

Fig. 5 STARTER



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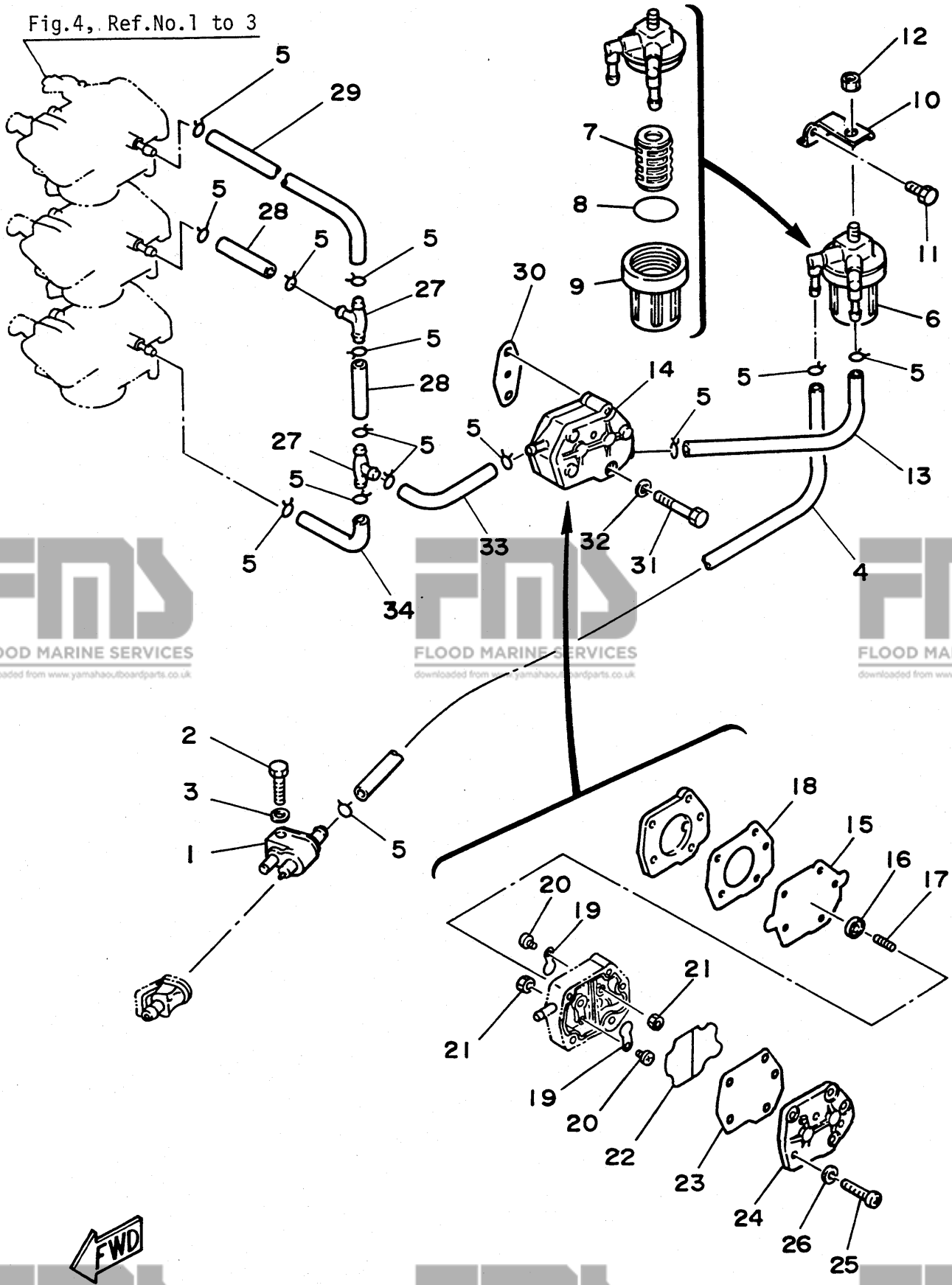
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Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty
1	6H4-15710-00-94	STARTER ASS'Y	1
2	6H4-15711-00-94	. CASE, starter	1
3	91690-40018	. PIN, spring	1
4	90510-08002	. SPRING, spiral	1
5	6H4-15714-00	. DRUM, sheave	1
6	676-15741-03	. PAWL, drive	1
7	93430-06M02	. CIRCLIP	1
8	6H4-15705-00	. SPRING, pawl drive	1
9	6H4-15717-00	. SHAFT	1
10	90201-06060	. WASHER	1
11	97313-06020	. BOLT	1
12	95303-06600	. NUT	1
13	6H4-15758-00-94	. GUIDE, wire	1
14	97313-06016	. BOLT	2
15	92903-06600	. WASHER	2
16	6H4-15762-00	. SEAL 2	1
17	6A0-15789-00	. DAMPER	1
18	619-15755-01	. HANDLE, starter	1
19	✣	. WIRE (2095mmm)	1
20	6H4-15752-00	. ROLLAR, wire	1
21	90387-06M66	. COLLAR	1
22	97313-06035	. BOLT	1
23	95380-06600	. NUT	1
24	6H4-15787-00	. STAY	1
25	689-15779-01	. COVER	1
26	97313-06035	BOLT	3
27	92903-06600	WASHER	3
28	91830-21014	PIN, dowel A	1
29	6H4-15723-00-94	PULLEY, starter	1
30	97313-08016	BOLT	3
31	92903-08600	WASHER	3
32	6H4-15771-00-94	STAY 1	1
33	97313-08030	BOLT	2
34	92903-08600	WASHER	2
35	6H4-15772-00-94	STAY 2	1
36	97313-06025	BOLT	3
37	92903-06600	WASHER	3
38	6H4-15747-00	LINK	1
39	90109-06M14	BOLT	1
40	682-15746-00	ARM	1
41	6H4-15770-00	WIRE COMP., starter stop	1
42	6H4-15774-00	STAY 4	1
43	97313-06012	BOLT	1
44	656-15748-00	PLUNGER, starter stop	1
45	90501-10227	SPRING, compression	1

✣Cut from 50m rolls, Parts No.90890-44373, cutting length 2.095m.

Fig. 6 FUEL

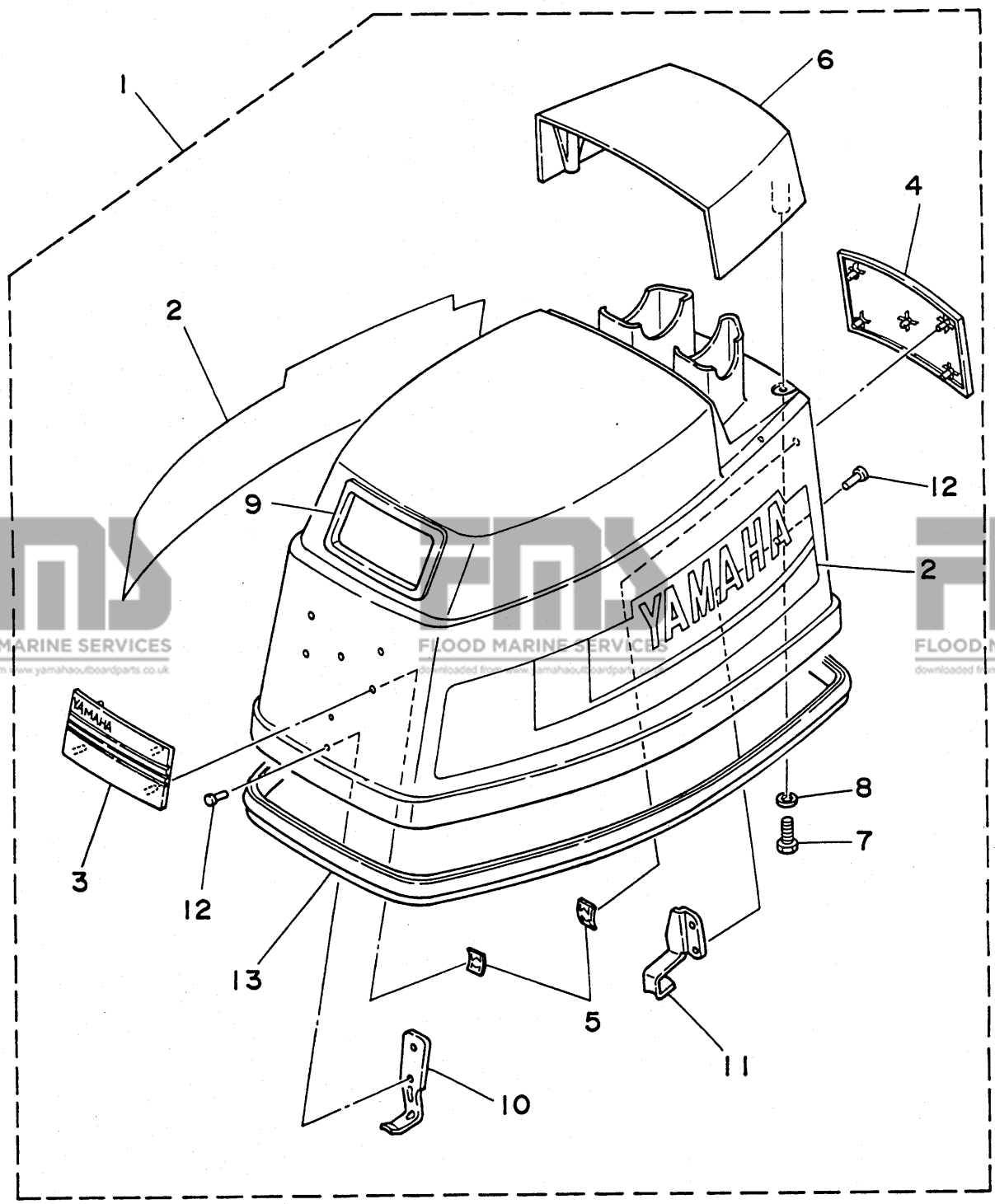


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Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
2	97313-06025	BOLT	1
3	92903-06600	WASHER	1
4	90445-09M37	HOSE	1
5	90467-08004	CLIP	14
6	655-24560-01	FILTER ASS'Y	1
7	6F5-24563-00	. ELEMENT, filter	1
8	93210-37M25	. O-RING	1
9	655-24521-01	. CUP, filter	1
10	6H4-24566-00	BRACKET, filter	1
11	97313-06012	BOLT	1
12	95303-08600	NUT	1
13	90445-09085	HOSE	1
14	6A0-24410-01	FUEL PUMP ASS'Y	1
15	648-24411-00	. DIAPHRAGM	1
16	648-24424-00	. PLATE, spring guide	1
17	648-24423-00	. SPRING, diaphragm	1
18	648-24434-00	. GASKET, body 1	1
19	6A0-24421-01	. VALVE, check	2
20	90147-03M00	. SCREW, panhead	2
21	98813-03100	. NUT	2
22	6A0-24435-00	. GASKET, body 2	1
23	663-24411-00	. DIAPHRAGM, pump	1
24	6A0-24413-00	. COVER, pump	1
25	98503-05028	. SCREW, panhead	3
26	92990-05100	. WASHER	3
27	688-24378-00	PIPE, joint	2
28	90445-09057	HOSE	2
29	6H4-24313-00	PIPE 3	1
30	650-24431-00	GASKET, fuel pump	1
31	97313-06040	BOLT	2
32	92903-06600	WASHER	2
33	90445-09063	HOSE 3	1
34	6H4-24312-00	PIPE 2	1

Fig. 7 TOP COWLING

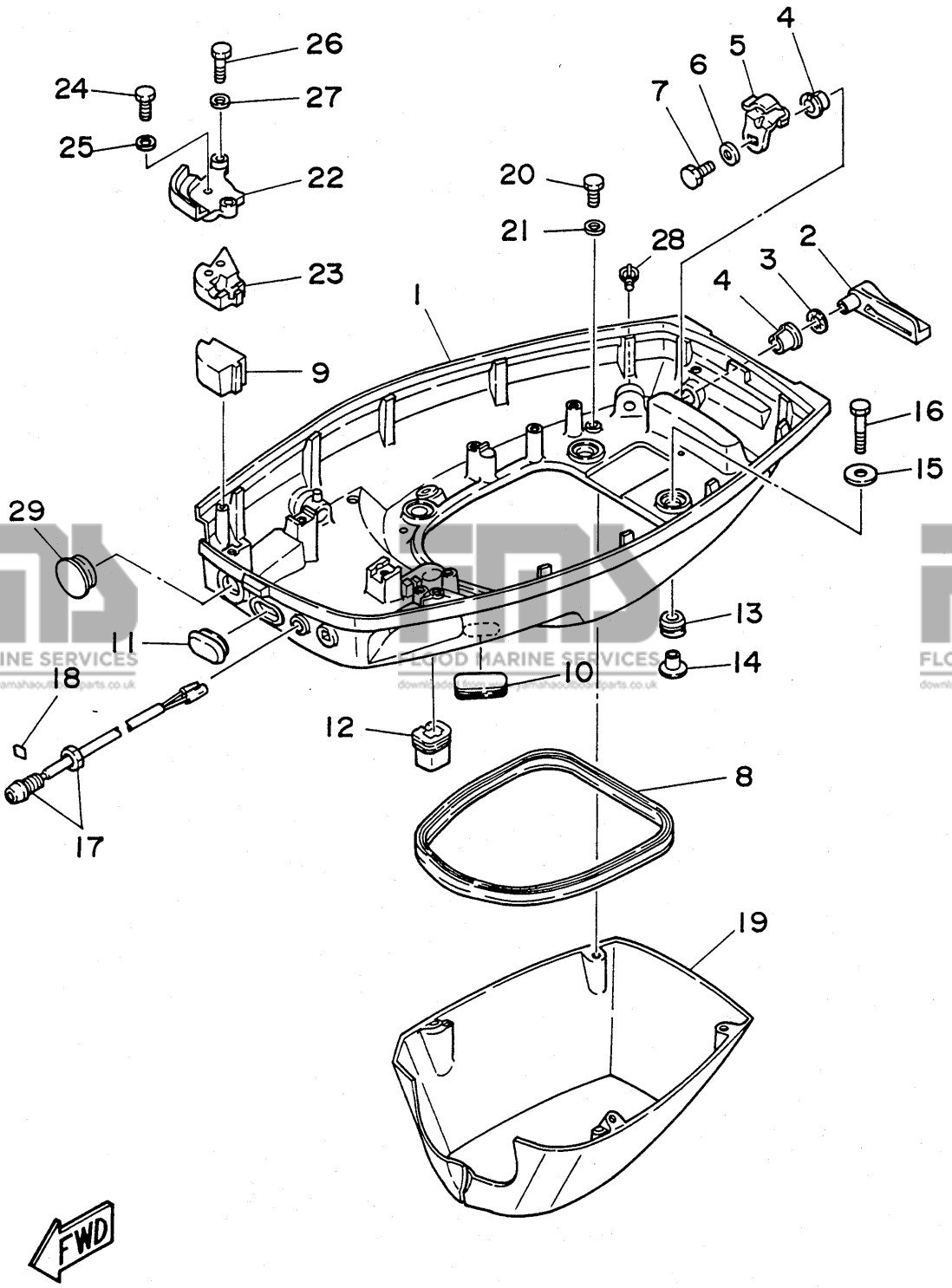


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Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H5-42610-J0-EJ	TOP COWLING ASS'Y	1
2	6H4-W0070-20	. GRAPHIC SIDE SET	1
3	6H4-42686-00	. EMBLEM, front	1
4	6H5-42687-00	. EMBLEM, rear	1
5	90183-05M01	. NUT, spring	10
6	6H4-42613-00-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H4-15761-00	. SEAL 1	1
10	6H4-42651-00	. HOOK 1	1
11	6H4-42652-00	. HOOK 2	1
12	90266-04M01	. RIVET	4
13	6H4-42615-00	. SEAL	1

Fig. 8 BOTTOM COWLING



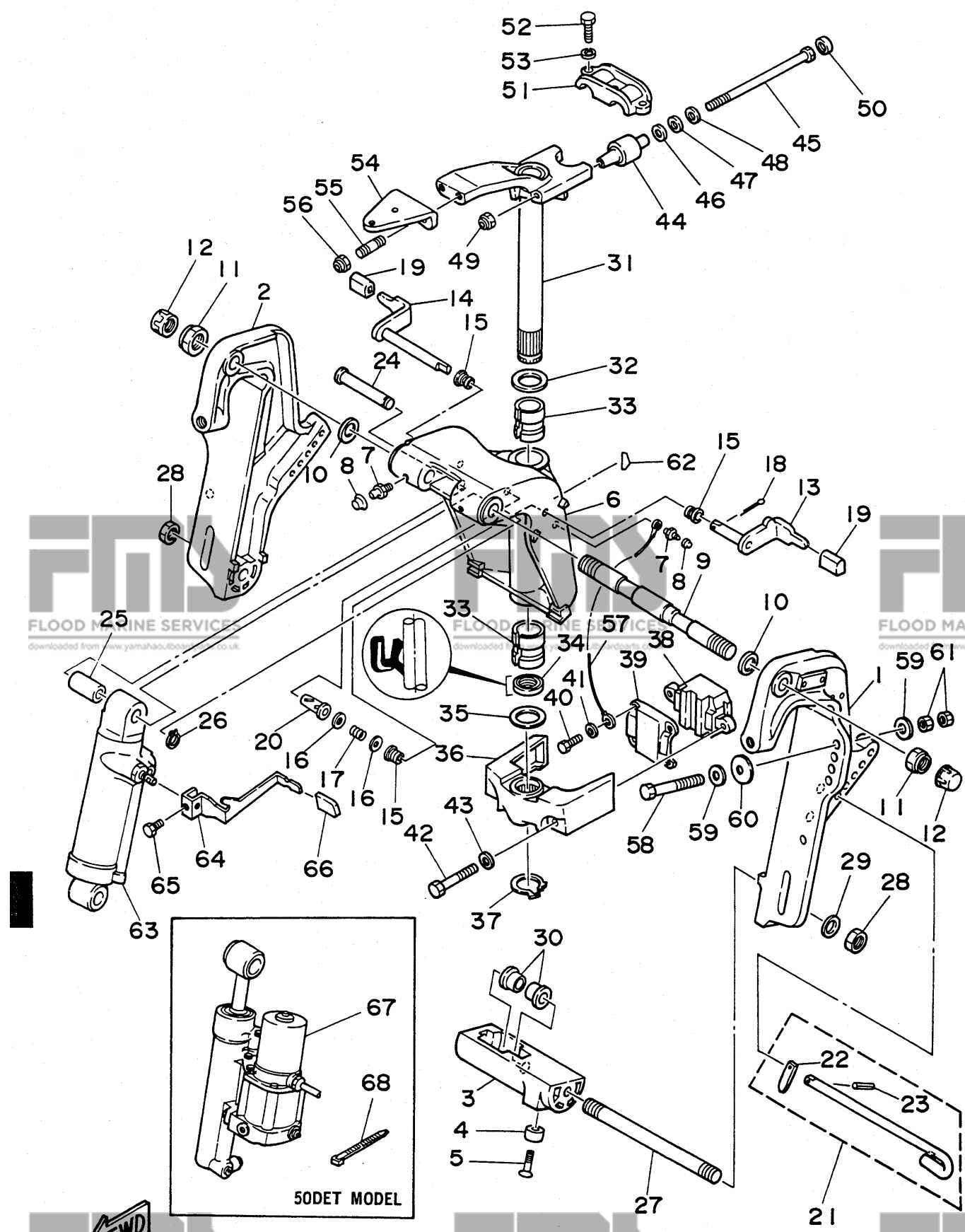
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Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-42711-00-EJ	COWLING, bottom	1
2	6H4-42815-00	LEVER, clamp	1
3	90206-12052	WASHER	1
4	90386-12069	BUSHING	2
5	6H4-42816-00	LEVER, clamp	1
6	90201-06068	WASHER	1
7	97313-06010	BOLT	1
8	6H4-42716-00	SEAL 1	1
9	6H4-42724-00	GROMMET 1	1
10	6H4-42726-00	GROMMET 3 (50DR/50DE Model)	1 U.R.
※	6H5-42726-00	GROMMET 3 (50DET Model)	1 U.R.
11	6H3-42727-00	GROMMET 4	1
12	682-42727-00	GROMMET 4	1
13	90480-09M12	GROMMET	4
14	90387-06M41	COLLAR	4
15	90201-06416	WASHER	4
16	97313-06030	BOLT	4
17	6H4-85411-00	OVERHEAT WARNING LAMP	1
18	6H4-85415-00	MARK	1
19	6H4-42741-20	APRON 1	1
20	97313-06016	BOLT	4
21	92903-06600	WASHER	4
22	6H4-48531-10-94	BRACKET, remote control 1	1
23	6H4-48532-10-94	BRACKET, remote control 2	1
24	97313-05016	BOLT	1
25	92903-05600	WASHER	1
26	97313-06020	BOLT	2
27	92903-06600	WASHER	2
28	6E5-44391-00	NIPPLE, hose 1	1
29	676-42726-00	GROMMET 3	1

※Not shown

Fig. 9 BRACKET I



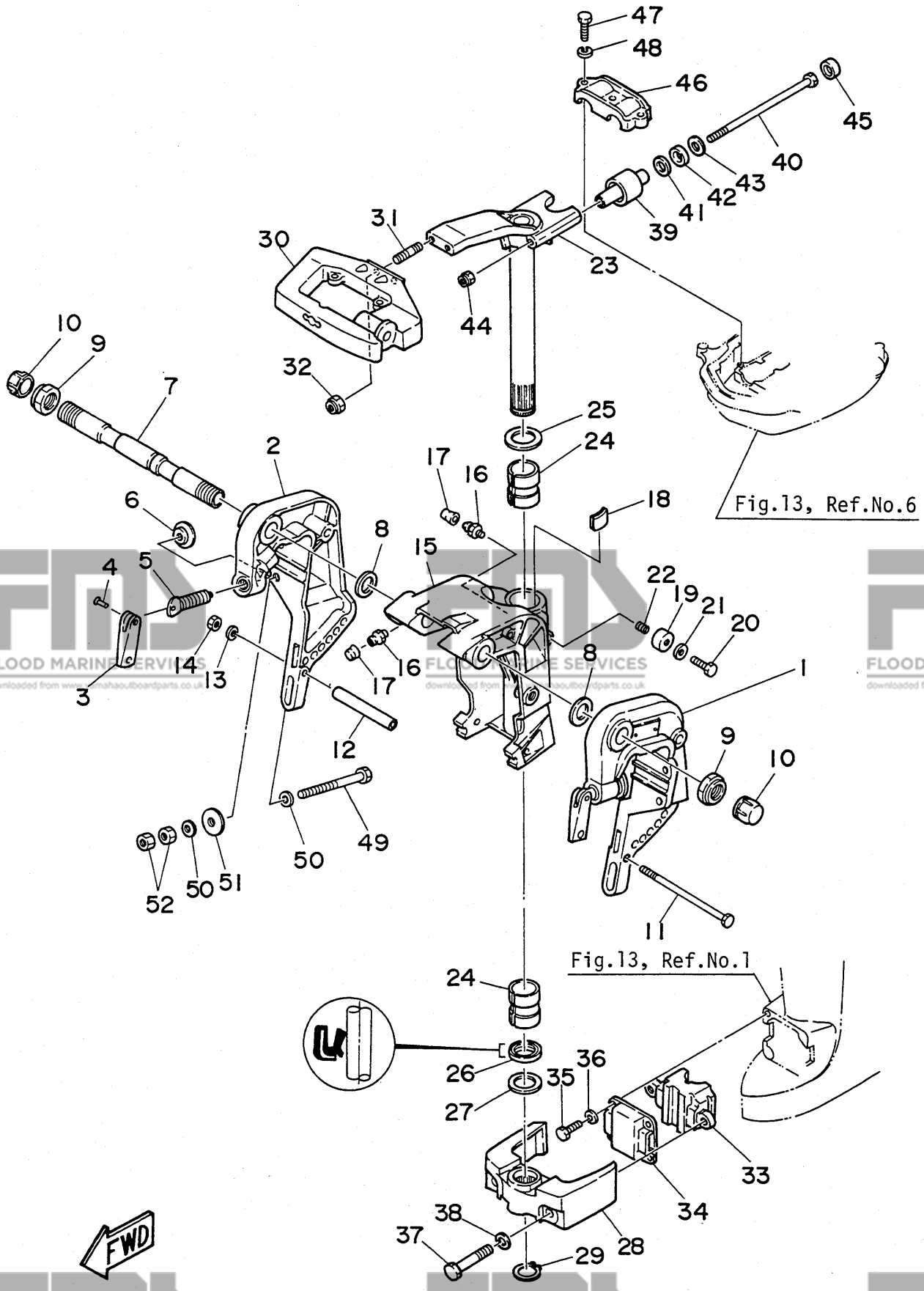
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Fig. 9 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	6H5-43111-00-EJ	BRACKET, clamp 1 (50DR/50DE Model)	1 U.R.
※	6H5-43111-10-EJ	BRACKET, clamp 1(50DET Model)	1 U.R.
2	6H5-43112-00-EJ	BRACKET, clamp 2	1
3	6H5-43128-00-EJ	SPACER, clamp bracket	1
4	688-45251-01	ANODE	1
5	92180-06025	SCREW	1
6	6H5-43311-00-EJ	BRACKET, swivel	1
7	93700-06004	NIPPLE, grease	3
8	663-45119-00	CAP, grease nipple	3
9	663-43131-00	BOLT, clamp bracket	1
10	90201-22428	WASHER	2
11	90185-22043	NUT, self-locking	2
12	663-43145-00	CAP, clamp bracket	2
13	6H5-43181-00	LEVER, tilt stop 1	1
14	6H5-43185-00	LEVER, tilt stop 2	1
15	90386-10M16	BUSHING	3
16	92990-10200	WASHER	2
17	90501-10M21	SPRING	1
18	91490-30025	PIN, cotter	1
19	663-43318-00	COVER	2
20	90386-10M19	BUSHING	1
21	676-43160-01	TILT ROD ASS'Y	1
22	676-43165-00	. STOPPER, plate	1
23	91690-30010	. PIN, spring	1
24	6H5-43126-00	PIN, upper shock mount	1
25	90386-14M51	BUSHING	1
26	93410-14M07	CIRCLIP	1
27	90116-18M21	BOLT, stud	1
28	90170-18M10	NUT	2
29	92990-18600	WASHER	1
30	90386-18M44	BUSHING	2
31	6H4-42510-00-EJ	BRACKET STEERING ASS'Y	1
32	90201-30420	WASHER	1
33	90386-30048	BUSHING	2
34	93109-30M03	OIL SEAL	1
35	90201-31418	WASHER, plate	1
36	6H4-44551-00-EJ	HOUSING, lower mount	1
37	93410-28M06	CIRCLIP	1
38	6H4-44557-00	MOUNT RUBBER, lower front (Short)	1 U.R.
※	6H4-44557-10	MOUNT RUBBER, lower front (Long)	1 U.R.
39	6H4-44553-00	COVER, lower mount	1
40	97395-08025	BOLT	4
41	92990-08600	WASHER	4
42	97395-10060	BOLT	2
43	92990-10600	WASHER	2
44	6H4-44514-00	MOUNT RUBBER, upper side	2
45	90101-08M86	BOLT	2
46	90201-15423	WASHER	2
47	90202-15065	WASHER	2
48	90201-09425	WASHER	2
49	90185-08045	NUT, self-locking	2
50	663-44533-00	DAMPER, upper mount rubber	2
51	6H4-44511-00-EJ	COVER, upper mount rubber	1
52	97375-08035	BOLT	3
53	92990-08100	WASHER	3
54	6H4-48511-50-EJ	HOOK, steering	1
55	90116-10175	BOLT, stud	2
56	90185-10051	NUT	2
57	6H5-82127-00	WIRE, lead 3	1
58	90101-12M65	BOLT	4
59	92990-12200	WASHER	8
60	90201-12426	WASHER	4
61	95380-12600	NUT	8
62	688-43691-01	INDICATOR, tilt (50DR/50DE Model)	1
63	6H5-43170-00-EJ	SHOCK ABSORBER ASS'Y (50DR/50DE Model)	1
64	6H5-43631-00	LEVER, tilt (50DR/50DE Model)	1
65	97380-06010	BOLT (50DR/50DE Model)	1
66	682-43318-01	COVER (50DR/50DE Model)	1
▲67	6H5-43840-00-EJ	POWER TILT ASS'Y (50DET Model)	1
68	90465-13M11	CLAMP (50DET Model)	1

※Not shown
▲See Fig. 22 for detail service parts.

Fig. 10 BRACKET 1 (50DR SHORT TRANSOM)



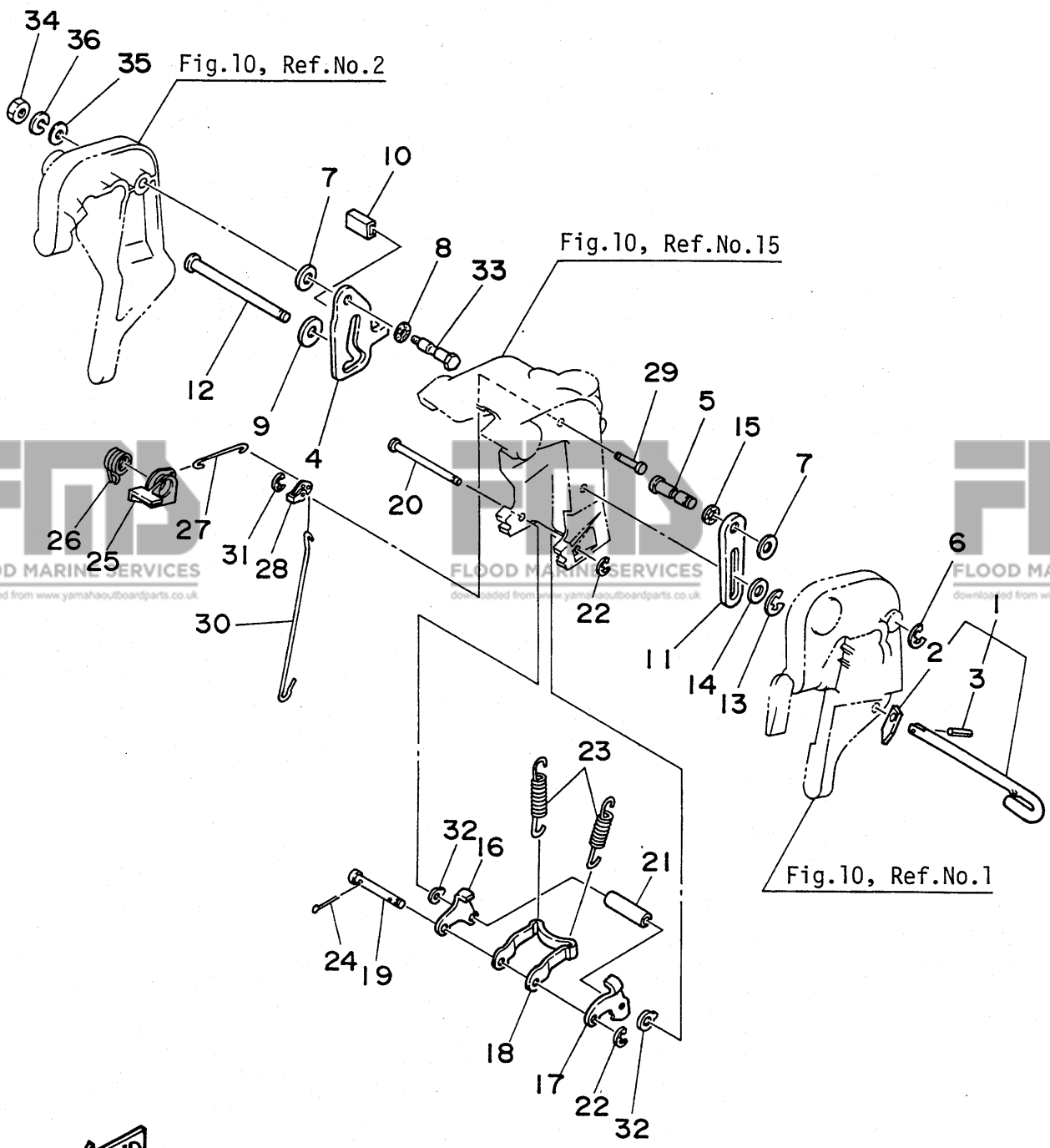
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Fig. 10 BRACKET 1 (50DR SHORT TRANSOM)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-01-EJ	BRACKET, clamp 1	1
2	6H4-43112-00-EJ	BRACKET, clamp 2	1
3	616-43118-00-EJ	HANDLE, transom clamp	2
4	90243-04001	PIN	2
5	90149-14030	SCREW	2
6	648-43114-01	PAD, transom clamp	2
7	663-43131-00	BOLT, clamp bracket	1
8	90201-22428	WASHER	2
9	90185-22043	NUT, self-locking	2
10	663-43145-00	CAP, clamp bracket	2
11	90101-08339	BOLT	1
12	90387-09074	COLLAR	1
13	92990-08600	WASHER	1
14	95380-08600	NUT	1
15	6H4-43311-00-EJ	BRACKET, swivel	1
16	93700-06004	NIPPLE, grease	3
17	663-45119-00	CAP, grease nipple	3
18	6H4-42528-00	PIECE, friction	1
19	676-43373-00	DAMPER	1
20	97375-08030	BOLT	1
21	92990-08600	WASHER	1
22	90501-18M00	SPRING, compression	1
23	6H4-42510-00-EJ	STEERING BRACKET ASS'Y	1
24	90386-30048	BUSHING	2
25	90201-30420	WASHER	1
26	93109-30M03	OIL SEAL	1
27	90201-31418	WASHER	1
28	6H4-44551-00-EJ	HOUSING, lower mount	1
29	93410-28M06	CIRCLIP	1
30	6H4-42121-00-94	BRACKET	1
31	90116-10175	BOLT, stud	2
32	90185-10051	NUT, self-locking	2
33	6H4-44557-00	MOUNT RUBBER, lower front	1
34	6H4-44553-00	COVER, lower mount	1
35	97395-08025	BOLT	4
36	92990-08600	WASHER	4
37	97395-10060	BOLT	2
38	92990-10600	WASHER	2
39	6H4-44514-00	MOUNT RUBBER, upper side	2
40	90101-08M86	BOLT	2
41	90201-15423	WASHER	2
42	90202-15M30	WASHER	2
43	90201-09425	WASHER	2
44	90185-08045	NUT, self-locking	2
45	663-44533-00	DAMPER, upper mount rubber	2
46	6H4-44511-00-EJ	COVER, upper mount rubber	1
47	97375-08035	BOLT	3
48	92990-08100	WASHER	3
49	90101-10M58	BOLT	4
50	92990-10600	WASHER	8
51	90201-12426	WASHER	4
52	95380-10600	NUT	8

Fig. 11 BRACKET 2 (50DR SHORT TRANSOM)



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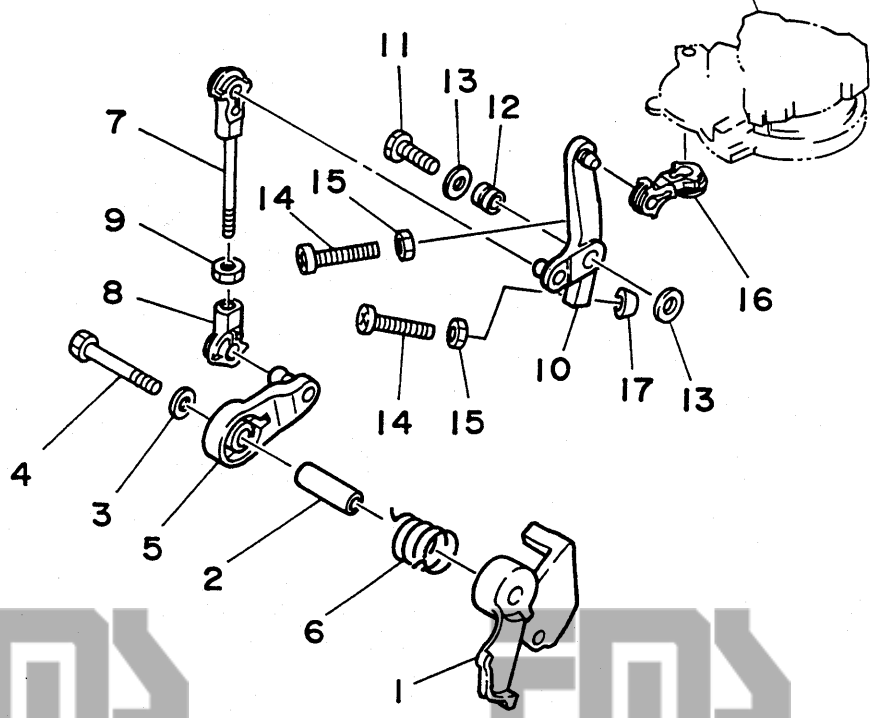
Fig. 11 BRACKET 2 (50DR SHORT TRANSOM)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-43160-00	TILT ROD ASS'Y	1
2	676-43165-00	. STOPPER, plate	1
3	91690-30010	. PIN, spring	1
4	6H4-43181-01	LEVER, tilt stop	1
5	90249-12M14	PIN	1
6	93430-10M00	CIRCLIP	1
7	90202-12M01	WASHER	2
8	90206-12052	WASHER, wave	1
9	90202-12092	WASHER	1
10	663-43318-00	COVER	1
11	6H4-43627-00	STOPPER 1	1
12	90249-12M17	PIN	1
13	93430-10M00	CIRCLIP	1
14	90202-12M01	WASHER	1
15	90206-12M00	WASHER, wave	1
16	6H4-43614-00	PLATE, tilt lock 1	1
17	6H4-43615-00	PLATE, tilt lock 2	1
18	6H4-43613-00	ARM, tilt lock	1
19	6H4-43659-00	SHAFT, reverse lock	1
20	6H4-43611-00	SHAFT, tilt lock	1
21	90387-07M64	COLLAR	1
22	93430-06M02	CIRCLIP	2
23	90506-30M18	SPRING, tension	2
24	91490-20012	PIN, cotter	2
25	6H4-43631-01	LEVER, tilt 1	1
26	689-43643-00	SPRING, torsion	1
27	6H4-43616-00	ROD, tilt lock 1	1
28	682-43641-00	LEVER, tilt 2	1
29	90249-06117	PIN	1
30	6H4-43617-00	ROD, tilt lock 2	1
31	93430-05027	CIRCLIP	1
32	6H4-43674-00	WASHER 2	2
33	90109-08M24	BOLT	1
34	95380-08700	NUT	1
35	92990-08200	WASHER	1
36	92990-08100	WASHER	1

Fig. 12 CONTROL

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Fig.16, Ref.No.3
Fig.19, Ref.No.3(50DE/50DET MODEL)



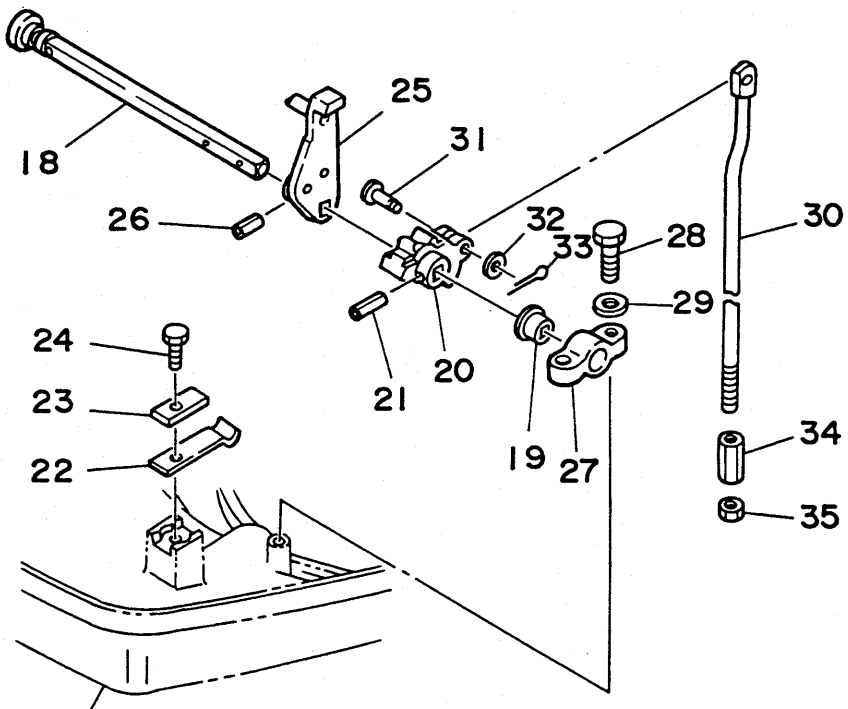


Fig.8, Ref.No.1

FWD

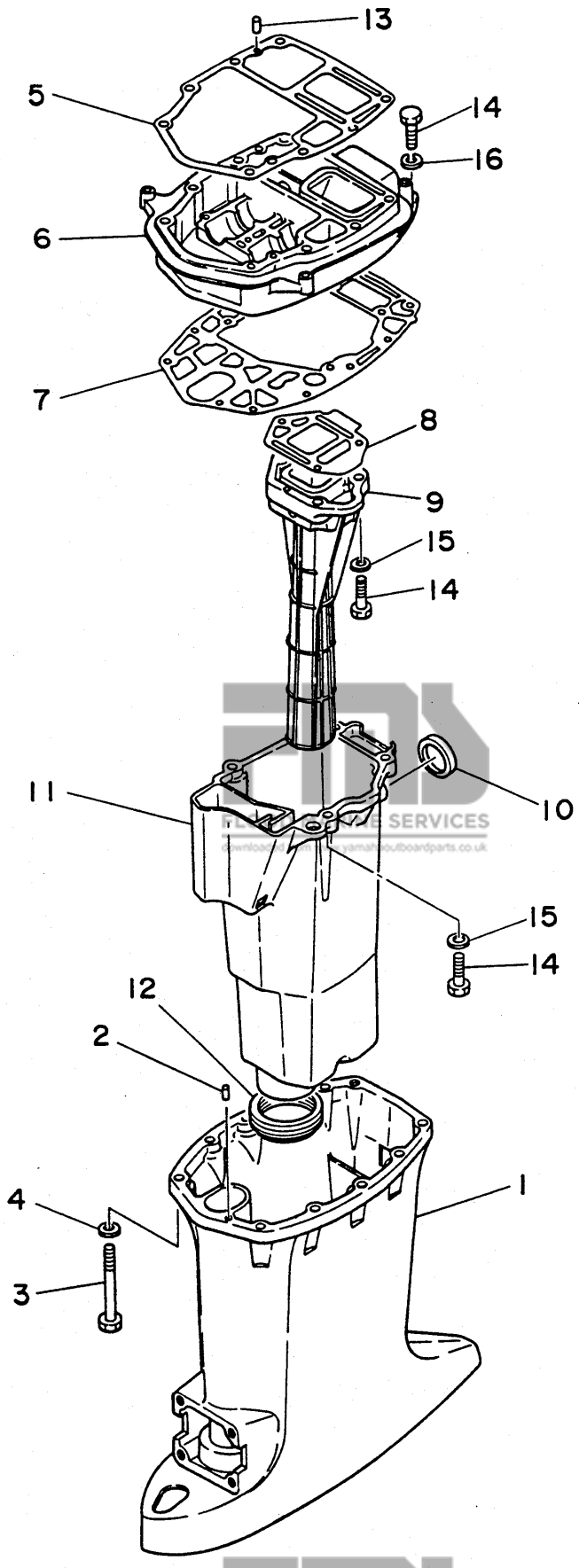
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Fig. 12 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6H4-41213-12	CAM, accel. (50DR Model)	1 U.R.
※	6H4-41213-02	CAM, accel. (50DE/50DET Model)	1 U.R.
2	90387-06M63	COLLAR	1
3	90387-06298	COLLAR	1
4	97313-06040	BOLT	1
5	6H4-41632-00	LEVER, magneto control 2	1
6	90508-26M20	SPRING, torsion	1
7	6H4-41636-00	ROD, magneto control	1
8	662-41237-01	JOINT, link 2	1
9	95303-05600	NUT	1
10	6H4-41631-00	LEVER, magneto control 1	1
11	97313-06025	BOLT	1
12	90387-06M02	COLLAR	1
13	90387-06298	COLLAR	2
14	90157-06M00	SCREW	2
15	95303-06600	NUT	2
16	6H3-41238-00	JOINT, link	1
17	688-44194-00	CAP	1
18	6H4-44111-10	HANDLE, gear shift	1
19	682-44132-00	BUSHING	1
20	6H4-44121-01	LEVER, shift rod 1	1
21	91690-30318	PIN, spring	1
22	6H4-44116-00	SPRING	1
23	682-44117-00	BRACKET	1
24	97313-06016	BOLT	1
25	6H4-44125-01	LEVER, shift rod 2	1
26	91690-30316	PIN, spring	1
27	6F5-41662-00	BRACKET 2	1
28	97313-06020	BOLT	2
29	92903-06600	WASHER	2
30	6H4-44143-00	ROD, shift 1	1
31	91790-05020	PIN	1
32	92990-05600	WASHER	1
33	91490-16010	PIN, cotter	1
34	648-44146-00	CONNECTOR, shift rod 2	1
35	90170-07021	NUT	1

※Not shown

Fig. 13 UPPER CASING



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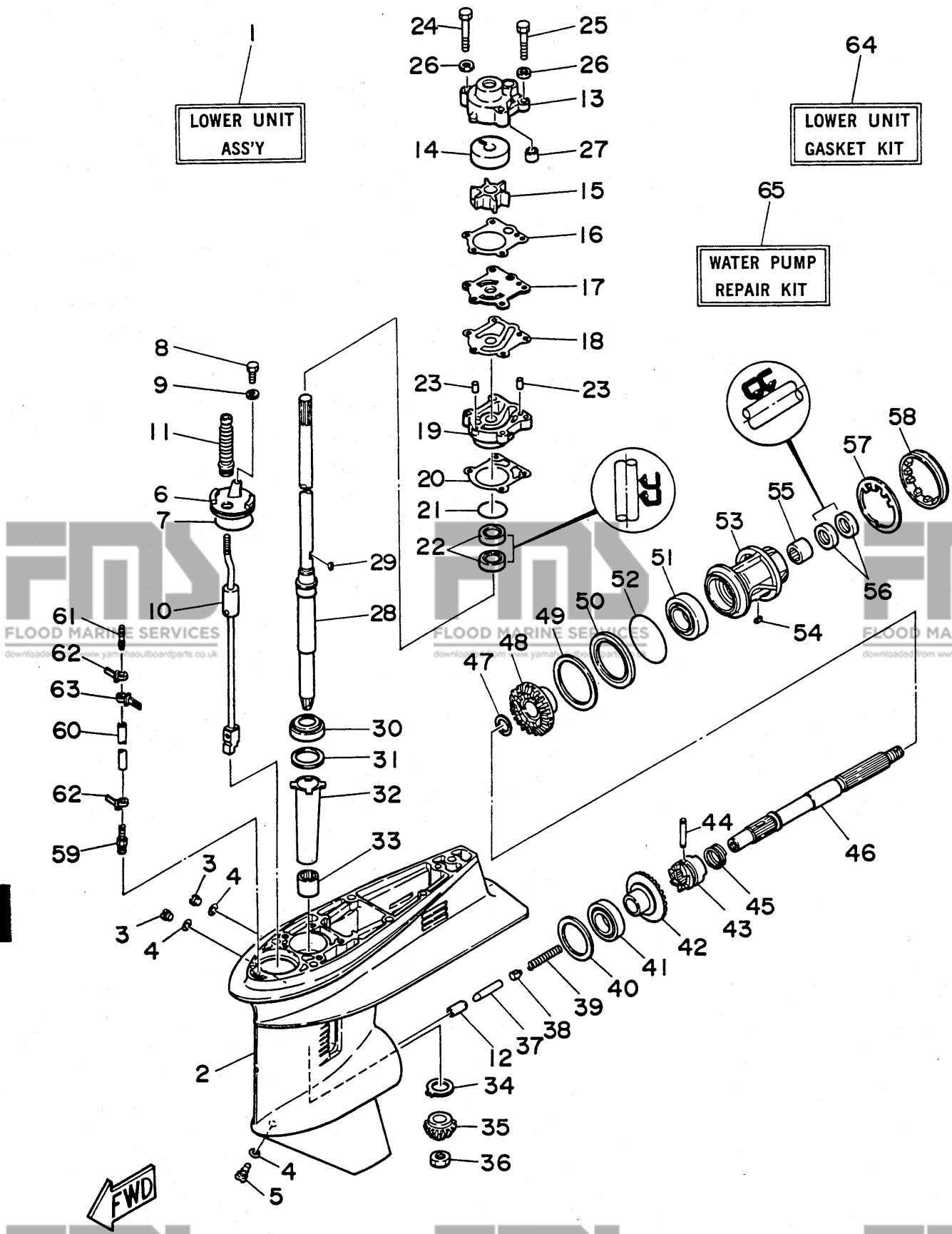
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Fig. 13 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-45111-00-EJ	CASING, upper (Short)	1 U.R.
※	6H4-45111-10-EJ	CASING, upper (Long)	1 U.R.
2	93606-12019	PIN, dowel B	2
3	90101-08080	BOLT	8
4	92990-08600	WASHER	8
5	6H4-45113-00	GASKET, upper casing	1
6	6H4-41137-00-94	GUIDE, exhaust	1
7	6H4-45114-00	GASKET, upper casing 2	1
8	6H4-41134-00	GASKET, exhaust manifold 2	1
9	6H5-41131-00-9M	MANIFOLD, exhaust	1
10	6H4-41133-00	GASKET, exhaust manifold	1
11	6H4-14711-00-9M	MUFFLER 1 (Short)	1 U.R.
※	6H4-14711-10-9M	MUFFLER 1 (Long)	1 U.R.
12	663-45123-00	GASKET, muffler	1
13	93606-12019	PIN, dowel B	2
14	97375-08030	BOLT	9
15	92990-08600	WASHER	7
16	92990-08100	WASHER	2

※Not shown

Fig. 14 LOWER & DRIVE 1



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Fig. 14 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6H4-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 63)	1 U.R.
※	6H4-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 63)	1 U.R.
2	6H4-45301-00-EJ	CASING, lower	1
3	90340-08014	PLUG, straight	2
4	90430-08020	GASKET	3
5	90340-08M02	PLUG, straight	1
6	6H4-45321-00	PLATE	1
7	93210-49046	O-RING	1
8	97395-06016	BOLT	1
9	92990-06600	WASHER	1
10	6H4-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
※	6H4-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
11	655-44147-00	BOOT, shift rod	1
12	6H4-44160-00	DETENT COMP.	1
13	663-44311-02	HOUSING, water pump 1	1
14	663-44322-00	INSERT, cartridge	1
15	6H4-44352-00	IMPELLER	1
16	663-44315-00	GASKET, water pump 1	1
17	663-44323-00	OUTER PLATE, cartridge	1
18	663-44324-00	GASKET, cartridge outer plate	1
19	663-44341-00-94	HOUSING, water pump 2	1
20	663-44316-00	GASKET, water pump 2	1
21	93210-41042	O-RING	1
22	93101-23070	OIL SEAL	2
23	93604-08062	PIN, dowel B	2
24	97395-08055	BOLT	2
25	97395-08045	BOLT	2
26	92990-08600	WASHER	4
27	663-44366-00	DAMPER, water seal 2	1
28	6H4-45501-00	DRIVE SHAFT ASS'Y (Short)	1 U.R.
※	6H4-45501-10	DRIVE SHAFT ASS'Y (Long)	1 U.R.
29	90280-03024	KEY, woodruff	1
30	93332-00023	BEARING, taper roller	1
31	663-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
	663-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
	663-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
	663-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
	663-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
32	6H4-45536-00	SLEEVE, drive shaft	1
33	93315-32224	BEARING, needle	1
34	663-45552-00	BEARING, plain	1
35	6H4-45551-00	PINION (13T)	1
36	90170-12138	NUT	1
37	676-45635-00	PLUNGER, shift	1
38	663-45634-00	SLIDE, shift	1
39	90501-16M01	SPRING, compression	1
40	6H4-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
	6H4-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
	6H4-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
	6H4-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
	6H4-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
41	93332-000V4	BEARING, taper roller	1
42	6H4-45560-00	GEAR 1 ASS'Y (24T)	1
43	6H4-45631-00	CLUTCH, dog	1
44	90250-06023	PIN, straight	1
45	663-45633-00	RING, cross pin	1
46	679-45611-01	SHAFT, propeller	1
47	90201-22429	WASHER	1
48	6H4-45571-00	GEAR 2 (24T)	1
49	663-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
	663-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
	663-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
	663-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
	663-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
50	663-45576-00	WASHER, thrust 2	1
51	93306-00702	BEARING (B6007)	1
52	93210-66262	O-RING	1
53	679-45331-00-94	HOUSING, bearing	1
54	90282-04010	KEY, straight	1
55	93317-22204	BEARING, needle	1
56	93101-22M00	OIL SEAL	2
57	90214-48008	WASHER, claw	1
58	697-45384-00	NUT	1
59	6E5-45378-00	NIPPLE, hose	1
60	90445-07M31	HOSE	1
61	6E5-83558-00	END, nipple	1
62	90465-11M10	CLAMP	2
63	90465-13M11	CLAMP	1
▲64	6H4-W0001-20	LOWER UNIT GASKET KIT	1
★65	6H4-W0078-00	WATER PUMP REPAIR KIT	1

※ Not shown
▲ ★ See Fig. 23 for detail service parts.

Fig. 15 LOWER & DRIVE 2

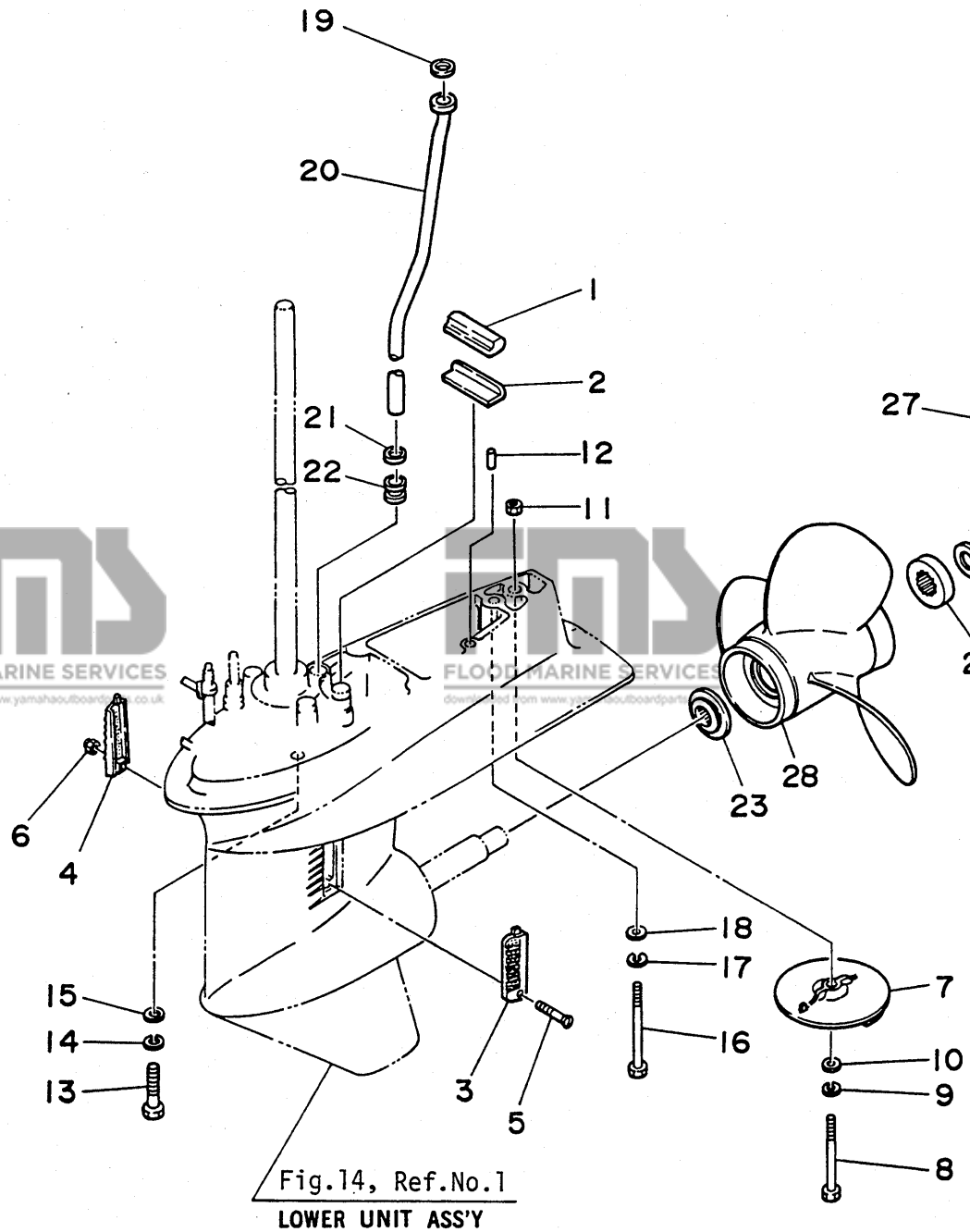


Fig.14, Ref.No.1
LOWER UNIT ASS'Y

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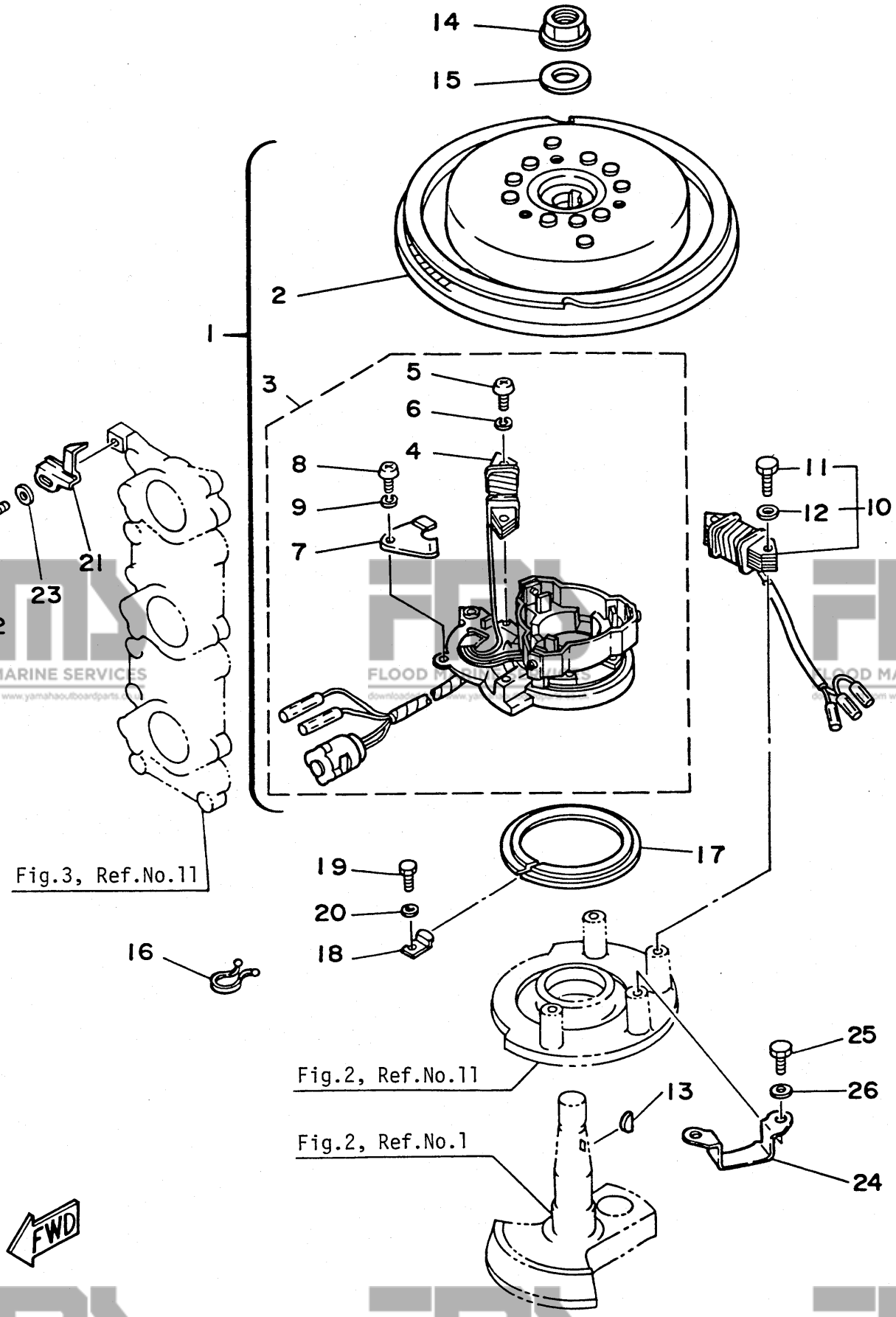
Fig. 15 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	
1	688-45375-00	SEAL 2	1	
2	663-45376-00	GUIDE, seal rubber	1	
3	688-45214-01	COVER, water inlet 1	1	
4	688-45215-01	COVER, water inlet 2	1	
5	98180-05035	SCREW, ovalhead	1	
6	90185-05002	NUT, self-locking	1	
7	664-45371-01	TAB-TRIM	1	
8	97375-08075	BOLT	1	
9	92990-08100	WASHER	1	
10	92990-08600	WASHER	1	
11	95380-08600	NUT	1	
12	93606-12019	PIN, dowel B	2	
13	97375-10040	BOLT	4	
14	92990-10100	WASHER	4	
15	92990-10600	WASHER	4	
16	97375-08085	BOLT	1	
17	92990-08100	WASHER	1	
18	92990-08600	WASHER	1	
19	90202-12060	WASHER	1	
20	6H4-44361-00	TUBE, water 1 (Short)	1	U.R.
※	6H4-44361-10	TUBE, water 1 (Long)	1	U.R.

Ref.No.	Parts No.	Description	Q'ty	
21	90430-12072	GASKET	1	
22	663-44367-00	DAMPER, water seal 3	1	
23	663-45987-01	SPACER 1	1	
24	670-45997-01	SPACER 2	1	
25	92990-16200	WASHER	1	
26	90171-16011	NUT, castle	1	
27	91490-30025	PIN, cotter	1	
28	663-45941-01-36	PROPELLER ASS'Y 1(3x10¾"x17"-G)	1	U.R.
	663-45943-02-36	PROPELLER ASS'Y 2(3x11"x15"-G)	1	U.R.
	663-45945-02-36	PROPELLER ASS'Y 3(3x11⅛"x13"-G)	1	U.R.
	663-45947-02-36	PROPELLER ASS'Y 4(3x11⅜"x11"-G)	1	U.R.
	663-45949-01-36	PROPELLER ASS'Y 5(3x10¾"x16"-G)	1	U.R.
	663-45952-02-36	PROPELLER ASS'Y 6(3x11⅜"x12"-G)	1	U.R.
	663-45954-01-36	PROPELLER ASS'Y 7(3x11¾"x10"-G)	1	U.R.
	663-45956-01-36	PROPELLER ASS'Y 8(3x12¼"x9"-G)	1	U.R.
	663-45958-01-36	PROPELLER ASS'Y 9(3x11¼"x14"-G)	1	U.R.
		STAINLESS STEEL PROPELLER		
	663-45970-60-98	PROPELLER ASS'Y 20(3x11¾"x12"-G)	1	U.R.
	663-45972-60-98	PROPELLER ASS'Y 21(3x12"x11"-G)	1	U.R.
	663-45974-60-98	PROPELLER ASS'Y 22(3x11½"x13"-G)	1	U.R.
	697-45970-00-98	PROPELLER ASS'Y 23(3x11¼"x14"-G)	1	U.R.

※Not shown

Fig. 16 C·D·I· MAGNETO

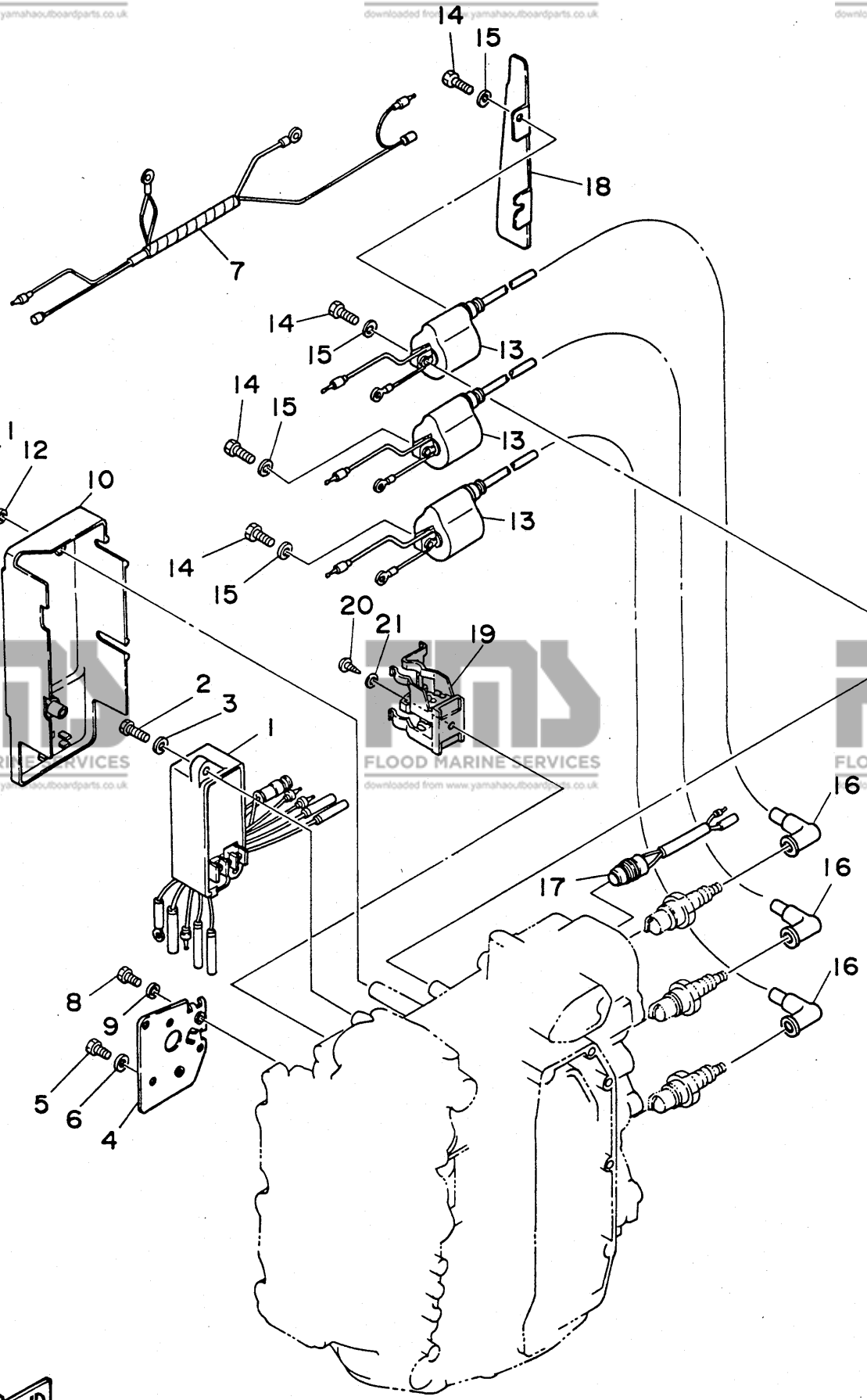


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Fig. 16 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-F0	C.D.I. MAGNETO ASS'Y	1
2	6H4-85550-F0	. ROTOR ASS'Y	1
3	6H4-85510-F0	. STATOR ASS'Y	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1
5	97802-06020	. . SCREW	2
6	92902-06100	. . WASHER	2
7	6H4-85548-00	. . CLAMP, cord	1
8	97802-05008	. . SCREW	1
9	92902-05100	. . WASHER	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1
11	97313-06025	. . BOLT	2
12	92903-06600	. . WASHER	2
13	90280-05015	KEY, woodruff	1
14	90179-16M05	NUT	1
15	90201-16M44	WASHER	1
16	90464-08M07	CLAMP	3
17	6H3-41611-00	RETAINER, magneto base 1	1
18	6H4-41612-00	RETAINER, magneto base 2	3
19	97313-06016	BOLT	3
20	92903-06600	WASHER	3
21	6H4-81332-00	PLATE, timing	1
22	97803-05010	SCREW	1
23	92903-05600	WASHER	1
24	6H4-41613-00	PLATE, base friction	1
25	97313-06012	BOLT	2
26	92903-06600	WASHER	2

Fig. 17 ELECTRIC PARTS 1



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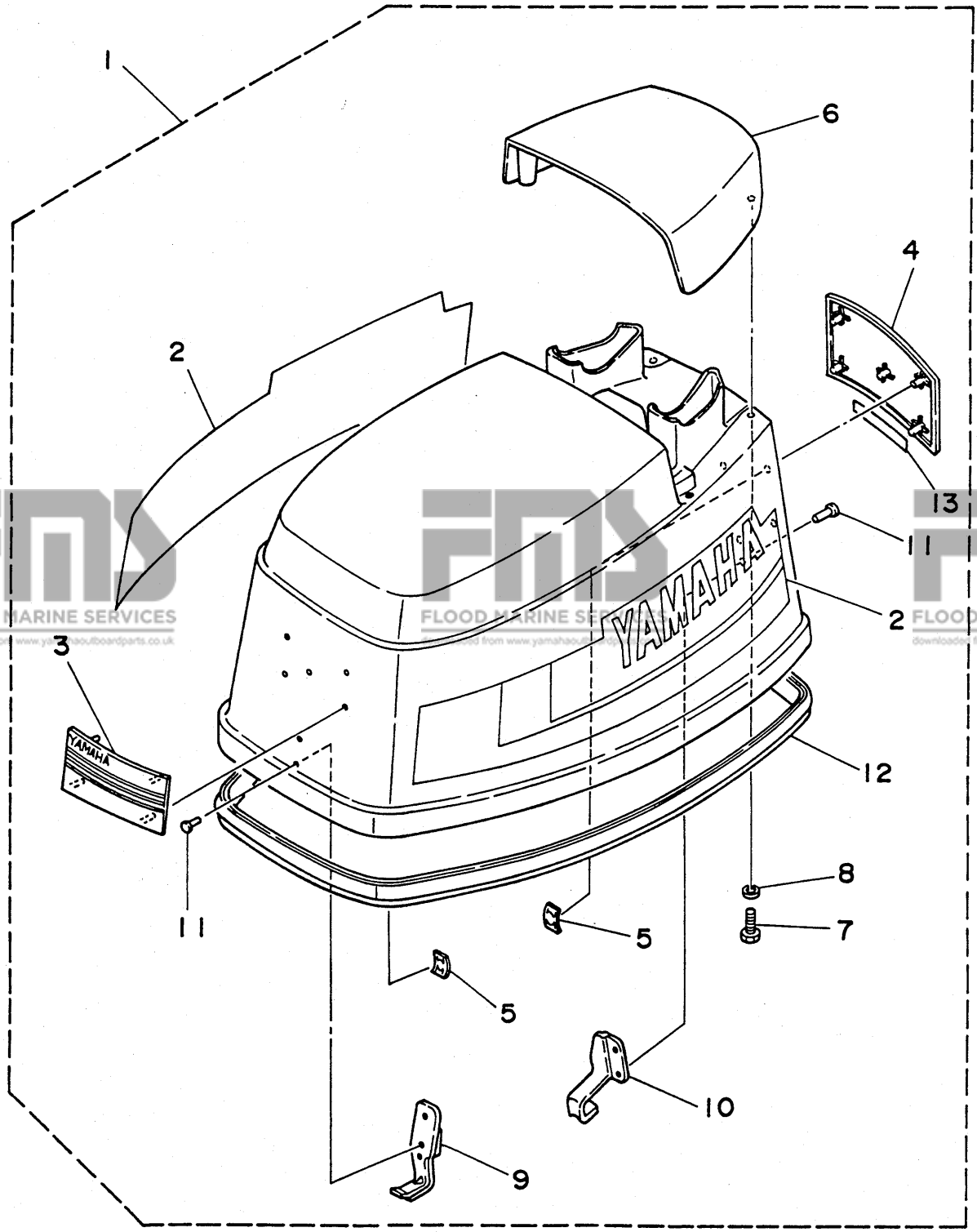
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Fig. 17 ELECTRIC PARTS 1

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85540-20	C.D.I. UNIT ASS'Y	1
2	97313-06020	BOLT	2
3	92903-06600	WASHER	2
4	6H4-81975-00	PLATE, rectifier fitting	1
5	97313-06012	BOLT	3
6	92903-06600	WASHER	3
7	6H4-82531-00	WIRE, lead	1
8	97313-06012	BOLT	1
9	92903-06600	WASHER	1
10	6H4-81916-00	COVER, terminal	1
11	97803-06025	SCREW	2
12	92903-06600	WASHER	2
13	6H4-85570-20	IGNITION COIL ASS'Y	3
14	97313-06020	BOLT	6
15	92903-06600	WASHER	6
16	663-82370-01	PLUG CAP ASS'Y	3 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	3 U.R.
17	689-82560-00	THERMO-SWITCH ASS'Y	1
18	6H4-14477-00	PLATE	1
19	6H4-82552-00	CLAMP	1
20	97803-06012	SCREW	1
21	92903-06600	WASHER	1

※Not shown

Fig. 18 TOP COWLING (50DE/50DET MODEL)



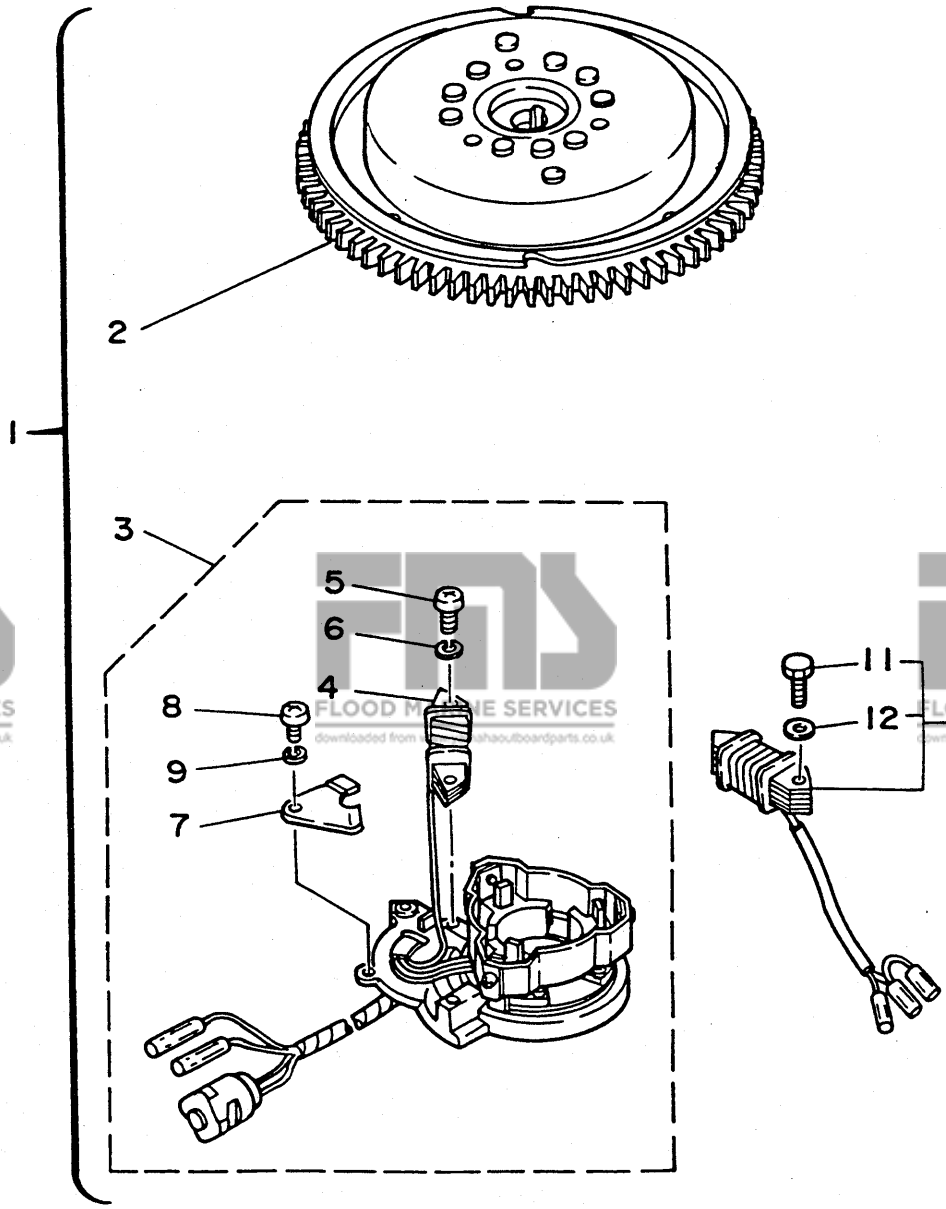
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Fig. 18 TOP COWLING (50DE/50DET MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H5-42610-20-EJ	TOP COWLING ASS'Y	1
2	6H4-W0070-20	. GRAPHIC SIDE SET	1
3	6H4-42686-00	. EMBLEM, front	1
4	6H5-42687-00	. EMBLEM, rear	1
5	90183-05M01	. NUT, spring	10
6	6H4-42613-10-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H4-42651-00	. HOOK 1	1
10	6H4-42652-00	. HOOK 2	1
11	90266-04M01	. RIVET	1
12	6H4-42615-00	. SEAL	1
13	6G1-42683-00	. MARK, cowling	1

Fig. 19 C·D·I· MAGNETO (50DE / 50DET MODEL)

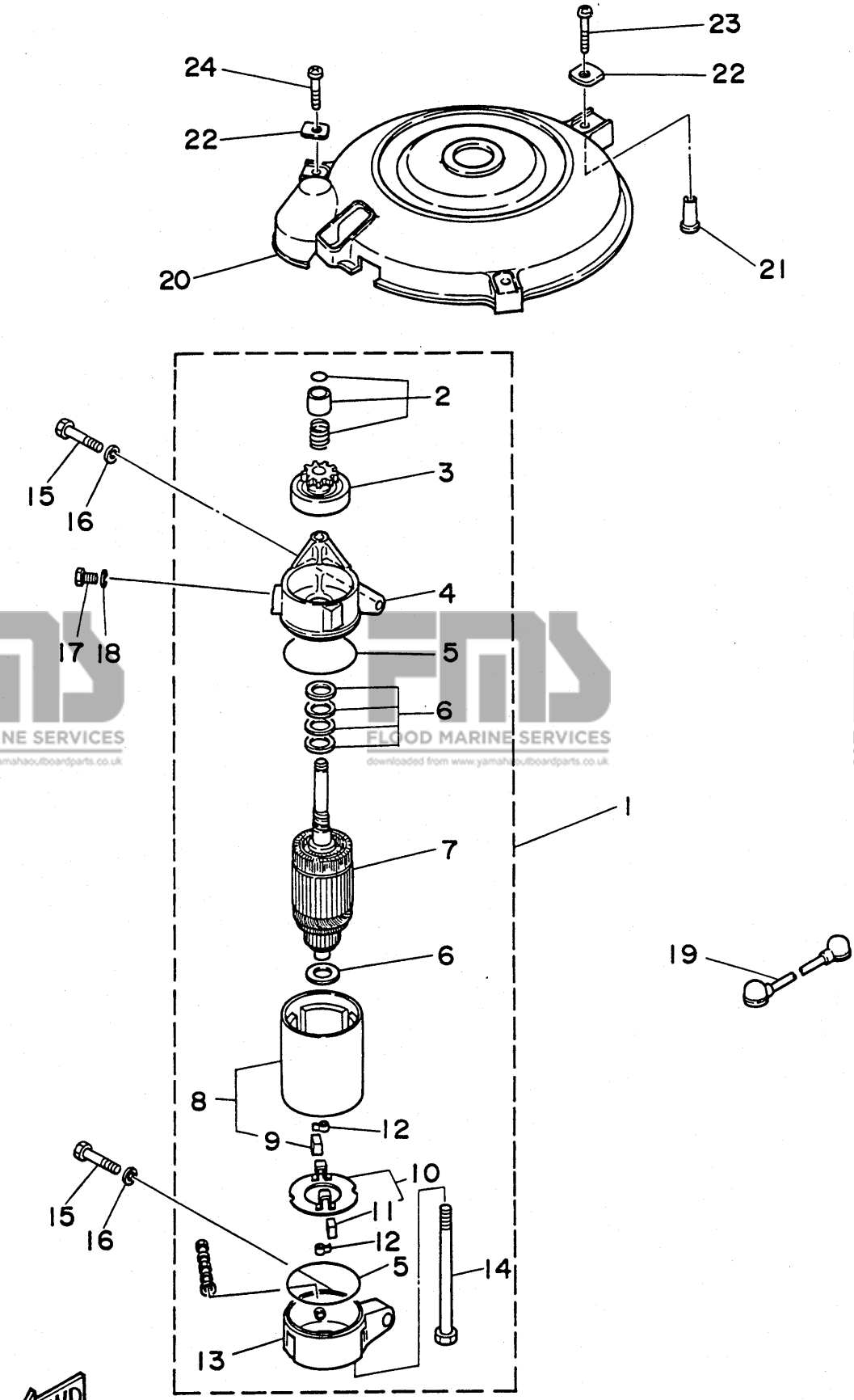


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Fig. 19 C.D.I. MAGNETO (50DE/50DET MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-A0	C.D.I. MAGNETO ASS'Y	1
2	6H4-85550-A0	. ROTOR ASS'Y	1
3	6H4-85510-F0	. STATOR ASS'Y	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1
5	97802-06020	. . SCREW	2
6	92902-06100	. . WASHER	2
7	6H4-85548-00	. . CLAMP, cord	1
8	97802-05008	. . SCREW	1
9	92902-05100	. . WASHER	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1
11	97313-06025	. . BOLT	2
12	92903-06600	. . WASHER	2

Fig. 20 ELECTRIC MOTOR
(50DE/50DET MODEL)



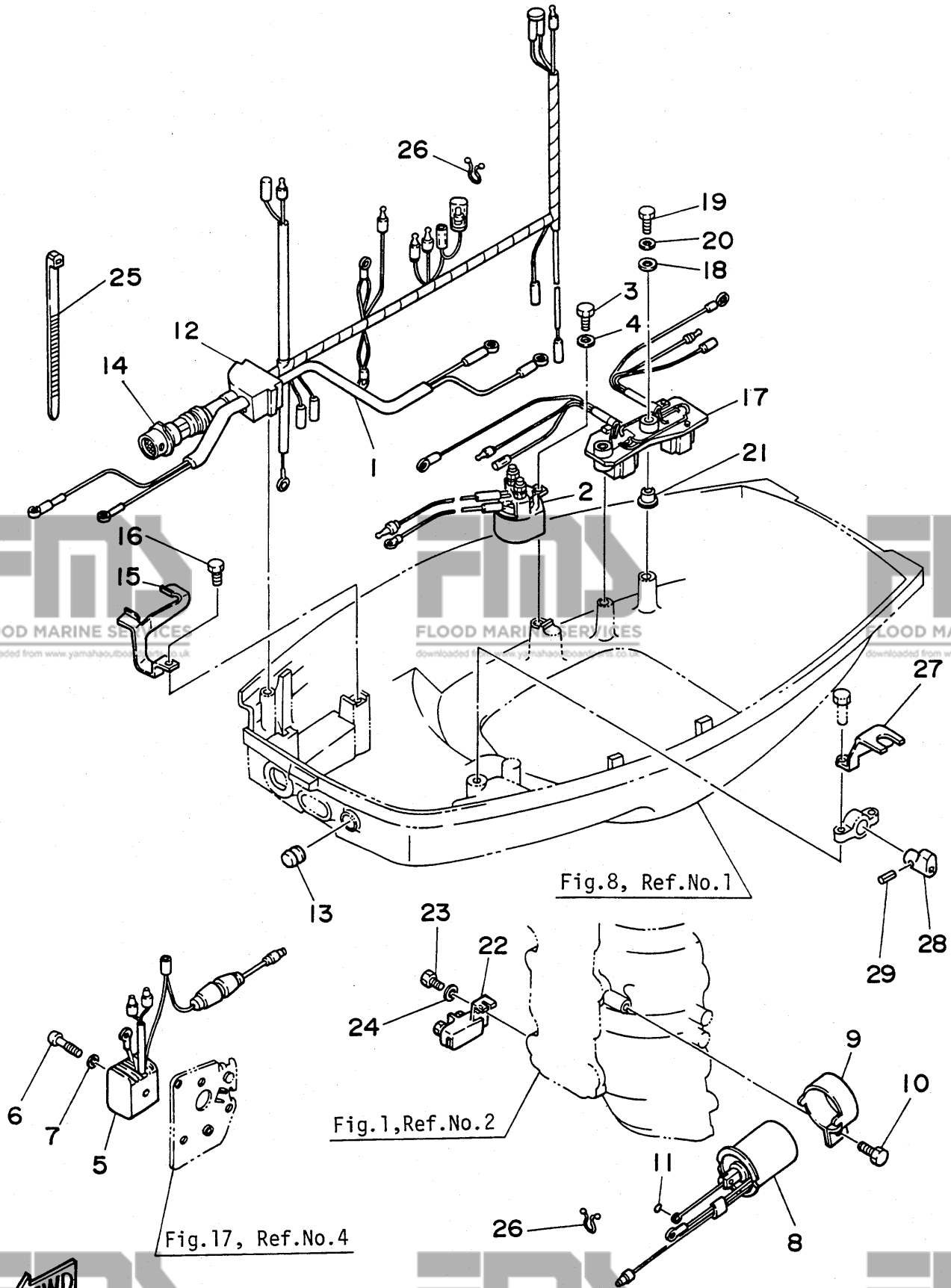
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Fig. 20 ELECTRIC MOTOR (50DE/50DET MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-81800-10	ELECTRIC MOTOR ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1
3	6H3-81807-10	. PINION ASS'Y (11T)	1
4	6H4-81830-10	. FRONT COVER ASS'Y	1
5	689-81847-11	. O-RING	2
6	689-81809-11	. WASHER KIT	1
7	689-81850-11	. ARMATURE ASS'Y	1
8	6H3-81810-10	. STATOR ASS'Y	1
9	689-81811-11	. . BRUSH 1 (+)	1
10	689-81840-11	. BRUSH HOLDER ASS'Y	1
11	689-81812-11	. . BRUSH 2 (-)	1
12	689-81813-10	. SPRING, brush	2
13	6H3-81820-11	. REAR COVER ASS'Y	1
14	689-81826-10	. BOLT	2
15	97313-08030	BOLT	2
16	92903-08600	WASHER	2
17	97313-08016	BOLT	1
18	92903-08600	WASHER	1
19	6H4-82117-00	WIRE, lead	1
20	6H4-81337-00	COVER, flywheel	1
21	90387-06M65	COLLAR	3
22	90209-06M04	WASHER	3
23	97803-06035	SCREW	1
24	97803-06030	SCREW	2

Fig. 21 ELECTRIC PARTS 2
(50DE/50DET MODEL)



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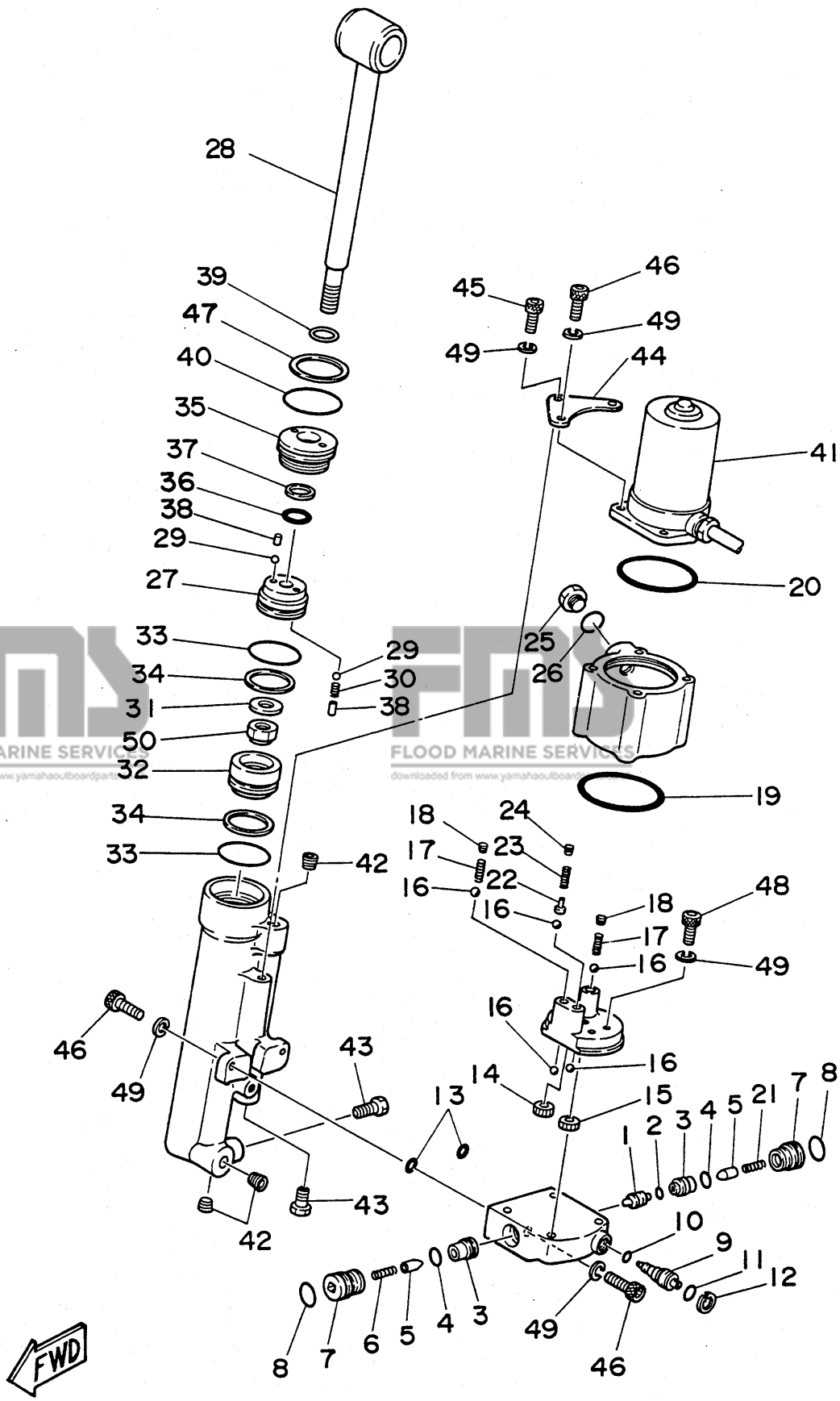
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Fig. 21 ELECTRIC PARTS 2 (50DE/50DET MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-00	WIRE LEAD ASS'Y	1
2	688-81950-10	STARTER RELAY ASS'Y	1
3	97313-06016	BOLT	1
4	92903-06600	WASHER	1
5	6G1-81970-60	RECTIFIER ASS'Y	1
6	97803-05025	SCREW	1
7	92903-05600	WASHER	1
8	6H4-86110-00	SOLENOID COIL ASS'Y	1
9	6H4-86112-00	STAY, solenoid	1
10	97313-06014	BOLT	1
11	93210-03261	O-RING	1
12	6H4-42724-20	GROMMET 1	1
13	6H4-42725-00	GROMMET 2	1
14	6H4-82590-02	WIRE HARNESS ASS'Y(50DE Model)	1 U.R.
※	6H4-82590-11	WIRE HARNESS ASS'Y (50DET Model)	1 U.R.
15	6H4-82588-00	PLATE	1
16	97313-06012	BOLT	1
17	6H5-81950-10	STARTER RELAY ASS'Y (50DET Model)	1
18	92990-06200	WASHER (50DET Model)	2
19	97313-06025	BOLT (50DET Model)	2
20	92903-06600	WASHER (50DET Model)	2
21	90387-06M70	COLLAR (50DET Model)	2
22	6H5-81920-00	TERMINAL ASS'Y (50DET Model)	1
23	97313-06012	BOLT (50DET Model)	1
24	92903-06600	WASHER (50DET Model)	1
25	90465-13M24	CLAMP	1
26	90465-18147	CLAMP	2
27	6H4-82554-00	STAY, neutral switch	1
28	6H4-44173-00	LEVER, shift control	1
29	91690-30020	PIN, spring	1

※Not shown

Fig. 22 POWER TILT ASS'Y



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Fig. 22 POWER TILT ASS'Y

Ref.No.	Parts No.	Description	Q'ty
※	6H5-43840-00-EJ	POWER TILT ASS'Y (See Fig. 9, Ref. No. 67)	1
1	6H5-43841-00	. PISTON, shuttle	1
2	6H5-43861-00	. O-RING 1	1
3	6H5-43891-00	. BUSHING	2
4	6H5-43862-00	. O-RING 2	2
5	6H5-43849-00	. PIN, valve support	2
6	6H5-43853-00	. SPRING, main valve	1
7	6H5-4382E-00	. ADAPTOR 2	2
8	6H5-43863-00	. O-RING 3	2
9	6H5-43846-00	. SCREW, manual valve seat	1
10	6H5-43864-00	. O-RING 4	1
11	6H5-43865-00	. O-RING 5	1
12	6H5-43875-00	. RING, snap	1
13	6H5-43866-00	. O-RING	2
14	6H5-43837-00	. GEAR, driven	1
15	6H5-43836-00	. GEAR, drive	1
16	6H5-43858-10	. BALL 1	5
17	6H5-43856-00	. SPRING, down relief	2
18	6H5-43844-00	. PIN, valve support	2
19	6H5-43867-00	. O-RING 7	1
20	6H5-43868-00	. O-RING 8	1
21	6H5-43853-10	. SPRING, main valve	1
22	6H5-43859-00	. PIN, valve support	6
23	6H5-43855-00	. SPRNIG, up relief	1
24	6H5-4386F-00	. PIN, straight	1
25	6H5-43829-00	. PLUG, reservoir	1
26	6H5-43865-00	. O-RING 5	1
27	6H5-4385A-00	. PISTON, tilt	1
28	6H5-43801-00	. ROD	1
29	6H5-43858-00	. BALL	5
30	6H5-43857-00	. SPRING, absorber valve	5
31	6H5-43893-00	. WASHER	1
32	6H5-43814-00	. PISTON, free	1
33	6H5-43883-00	. O-RING 10	2
34	6H5-43871-00	. RING, back up 1	2
35	6H5-4381E-00	. BRACKET	1
36	6H5-43896-00	. O-RING 1	1
37	6H5-43873-00	. RING, back up 3	1
38	6H5-4381A-00	. SHAFT	5
39	6H5-43812-00	. SEAL, dust	1
40	6H5-43897-00	. O-RING 12	1
41	6H5-43880-00	. MOTOR ASS'Y	1
42	6H5-43826-00	. PLUG, taper screw	3
43	6H5-43811-00	. SCREW, cylinder end	2
44	6H5-4381F-00	. BRACKET 2	1
45	6H5-43887-00	. BOLT, through	4
46	6H5-43886-00	. BOLT	4
47	6H5-43872-00	. RING, back up 2	1
48	91316-06020	. BOLT	4
49	92990-06100	. WASHER	12
50	95600-12100	. NUT	1

※Not shown

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Fig. 23 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-00	POWER HEAD GASKET KIT	1
2	6H4-11181-00	. GASKET, cylinder head	1
3	6H4-11193-00	. GASKET, head cover	1
4	90430-14115	. GASKET	1
5	6H4-12414-00	. GASKET, thermostat	1
6	6H4-41114-00	. GASKET, exhaust cover	2
7	6H4-15369-00	. GASKET, oil seal housing	1
8	93104-16M01	. OIL SEAL	2
9	93102-25M04	. OIL SEAL	1
10	93210-58M21	. O-RING	1
11	6H4-13621-00	. PACKING, valve seat	2
12	6H4-14198-00	. GASKET	1
13	6H3-14457-00	. SEAL	3
14	6G1-14984-00	. O-RING	3
15	655-24564-00	. PACKING, filter	1
16	93210-37M25	. O-RING	1
17	650-24431-00	. GASKET, fuel pump	1
18	6H4-45113-00	. GASKET, upper casing	1
19	6H4-W0093-01	CARBURETOR REPAIR SET	1
20	6H4-14198-00	. GASKET	1
21	676-14966-00	. CAP	3
22	6H3-14590-00	. VALVE SEAT ASS'Y	3
23	663-14159-00	. CLIP	3
24	676-14186-00	. PIN, valve	3
25	6G1-14985-00	. FLOAT COMP.	3
26	688-14548-00	. PIN, float	3
27	6G1-14984-00	. O-RING	3
28	90159-04M00	. SCREW, with washer	3
29	93210-04230	. O-RING	3
30	663-14126-00	. PACKING	3
31	688-14126-00	. PACKING	3
32	692-14923-00	. SCREW, adjusting	3
33	93210-15M52	. O-RING	3
34	6H4-W0001-20	LOWER UNIT GASKET KIT	1
35	6H4-45114-00	. GASKET, upper casing 2	1
36	6H4-41134-00	. GASKET, exhaust manifold 2	1
37	6H4-41133-00	. GASKET, exhaust manifold	1
38	663-45123-00	. GASKET, muffler	1
39	90430-08020	. GASKET	3
40	93210-49046	. O-RING	1
41	663-44315-00	. GASKET, water pump 1	1
42	663-44324-00	. GASKET, cartridge outer plate	1
43	663-44316-00	. GASKET, water pump 2	1
44	93210-41042	. O-RING	1
45	93101-23070	. OIL SEAL	2
46	93210-66262	. O-RING	1
47	93101-22M00	. OIL SEAL	2
48	6H4-W0078-00	WATER PUMP REPAIR KIT	1
49	663-44322-00	. INSERT, cartridge	1
50	6H4-44352-00	. IMPELLER	1
51	663-44315-00	. GASKET, water pump 1	1
52	663-44323-00	. OUTER PLATE, cartridge	1
53	663-44324-00	. GASKET, cartridge outer plate	1
54	663-44316-00	. GASKET, water pump 2	1
55	97395-08055	. BOLT	2
56	97395-08045	. BOLT	2
57	663-44366-00	. DAMPER, water seal 2	1
58	90280-03024	. KEY, woodruff	1

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60F (6H2)
70B (6H3)

60F/70B

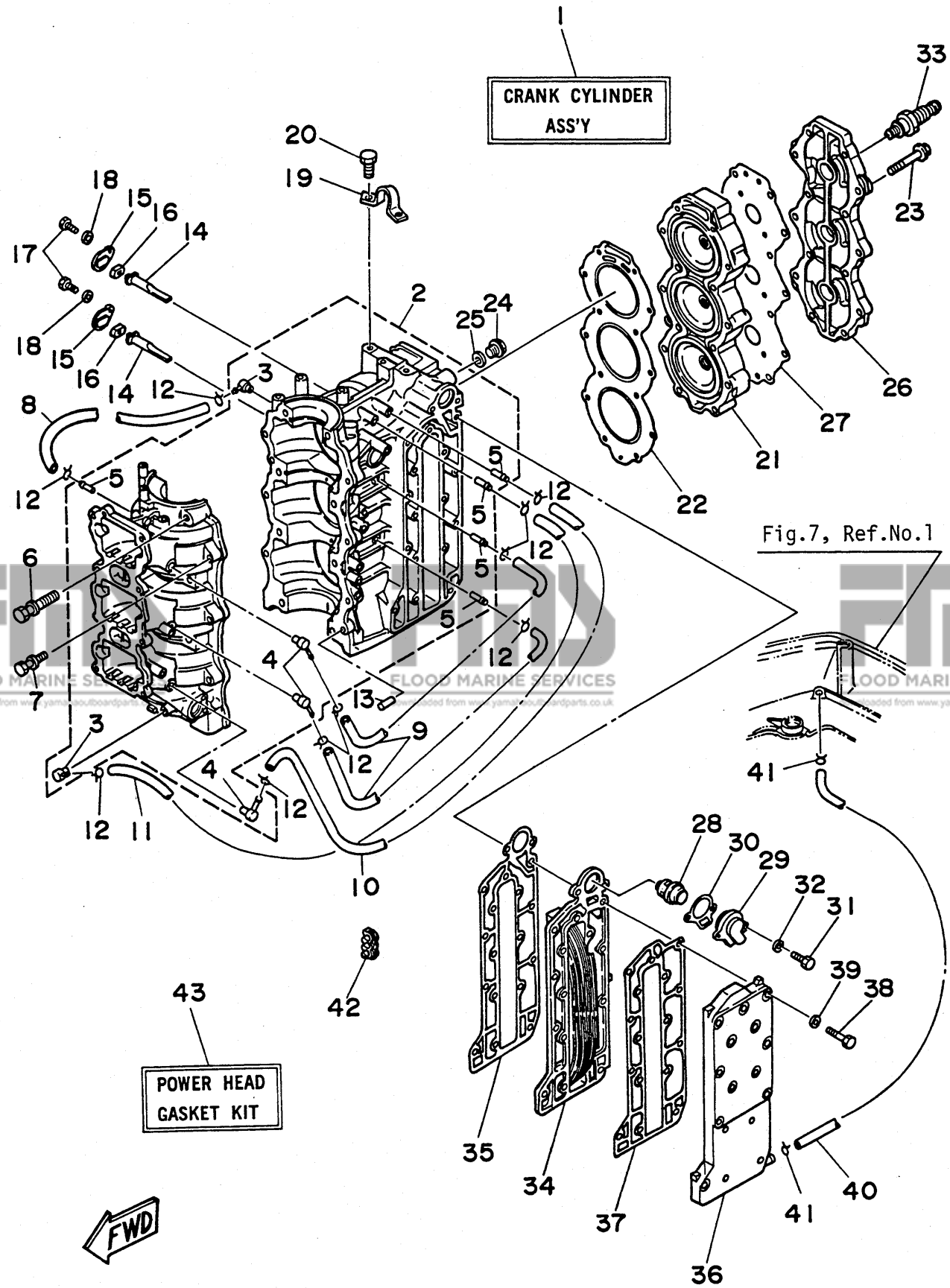
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Fig. 1 CRANKCASE & CYLINDER



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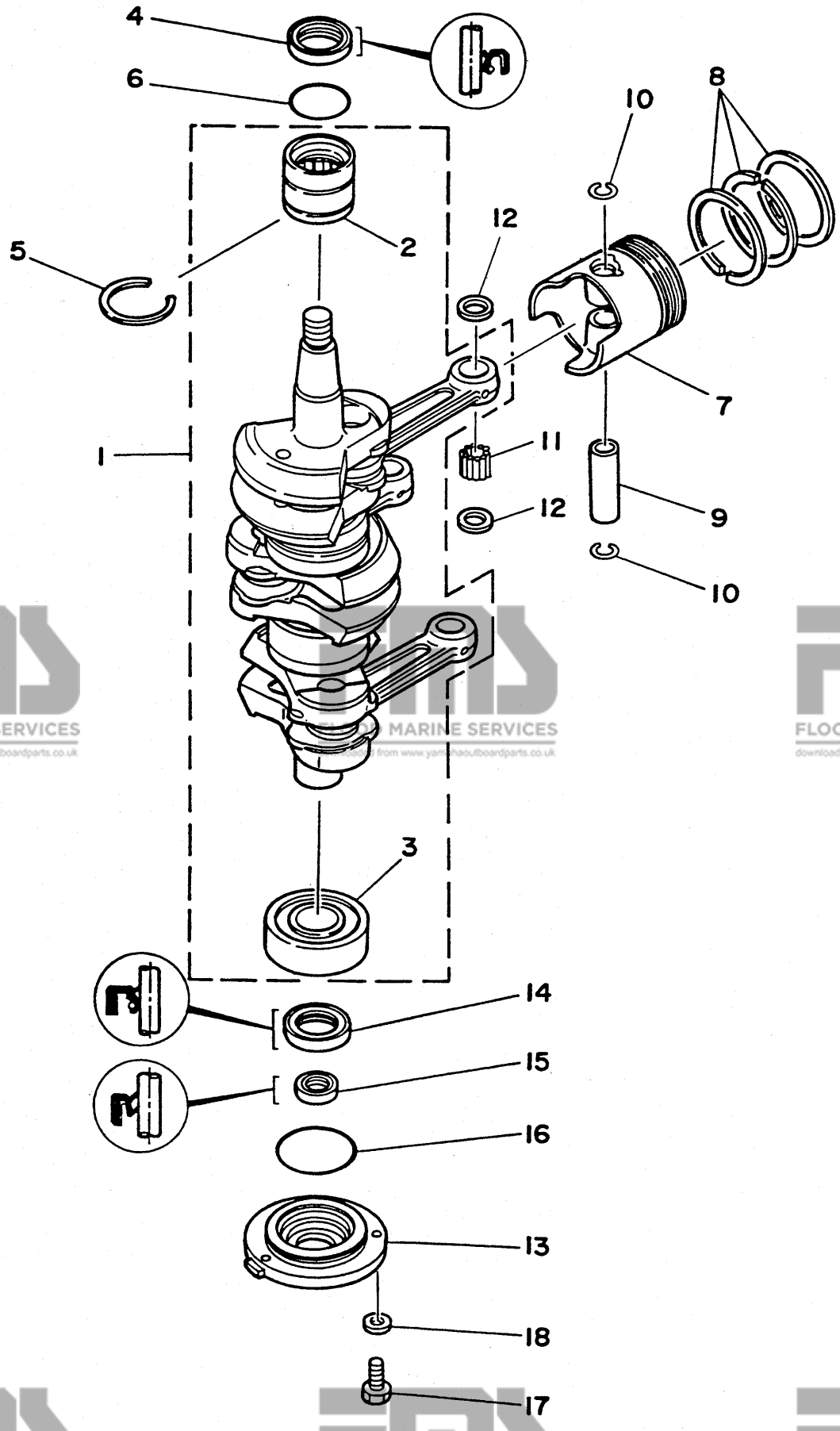
Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	6H3-W0090-00-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 42 and Fig. 2, Ref. No. 1 to 18)	1 U.R.
※	6H3-W0090-50-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 42 and Fig. 2, Ref. No. 1 to 18)	1 U.R.
2	6H3-15100-00-94	CRANKCASE ASS'Y	1
3	688-11370-00	. CHECK VALVE ASS'Y	2
4	650-11370-00	. CHECK VALVE ASS'Y	3
5	624-14485-00	. PIPE, joint	5
6	90119-10M07	BOLT, with washer	8
7	90119-08M17	BOLT, with washer	6
8	90445-07M44	HOSE	1
9	90445-07M02	HOSE	2
10	90445-07M45	HOSE	1
11	90445-07M82	HOSE	1
12	90467-06016	CLIP	10
13	93608-12063	PIN, dowel B	2
14	6H3-11325-00	ANODE	2
15	6H3-11327-00-94	COVER, anode	2
16	6H3-11328-00	GROMMET, anode	2
17	97313-06016	BOLT	2
18	92903-06600	WASHER	2
19	688-11119-00	HANGER, engine	1
20	97313-08020	BOLT	2
21	6H3-11111-00-94	HEAD, cylinder	1
22	6H3-11181-01	GASKET, cylinder head	1
23	90119-08M09	BOLT, with washer	14
24	90340-14M00	PLUG, straight screw	1
25	90430-14115	GASKET	1
26	6H3-11191-00-9M	COVER, cylinder head	1
27	6H3-11193-00	GASKET, head cover	1
28	6H3-12411-00	THERMOSTAT	1
29	6H3-12413-00-94	COVER, thermostat	1
30	6H3-12414-00	GASKET, cover	1
31	97313-06025	BOLT	2
32	92903-06600	WASHER	2
33	94701-00160	PLUG, spark (B8HS 10) NGK	3 U.R.
※	94702-00247	PLUG, spark (BR8HS 10) NGK	3 U.R.
34	6H3-41111-00-9M	INNER COVER, exhaust	1
35	6H3-41112-00	GASKET, exhaust inner cover	1
36	6H3-41113-00-9M	OUTER COVER, exhaust	1
37	6H3-41114-00	GASKET, exhaust outer cover	1
38	97313-06035	BOLT	16
39	92903-06600	WASHER	16
40	663-24312-01	HOSE 2	1
41	90467-08004	CLIP	2
42	90464-07M05	CLAMP	1
■43	6H3-W0001-00	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 19 for detail service parts.

Fig. 2 CRANK & PISTON



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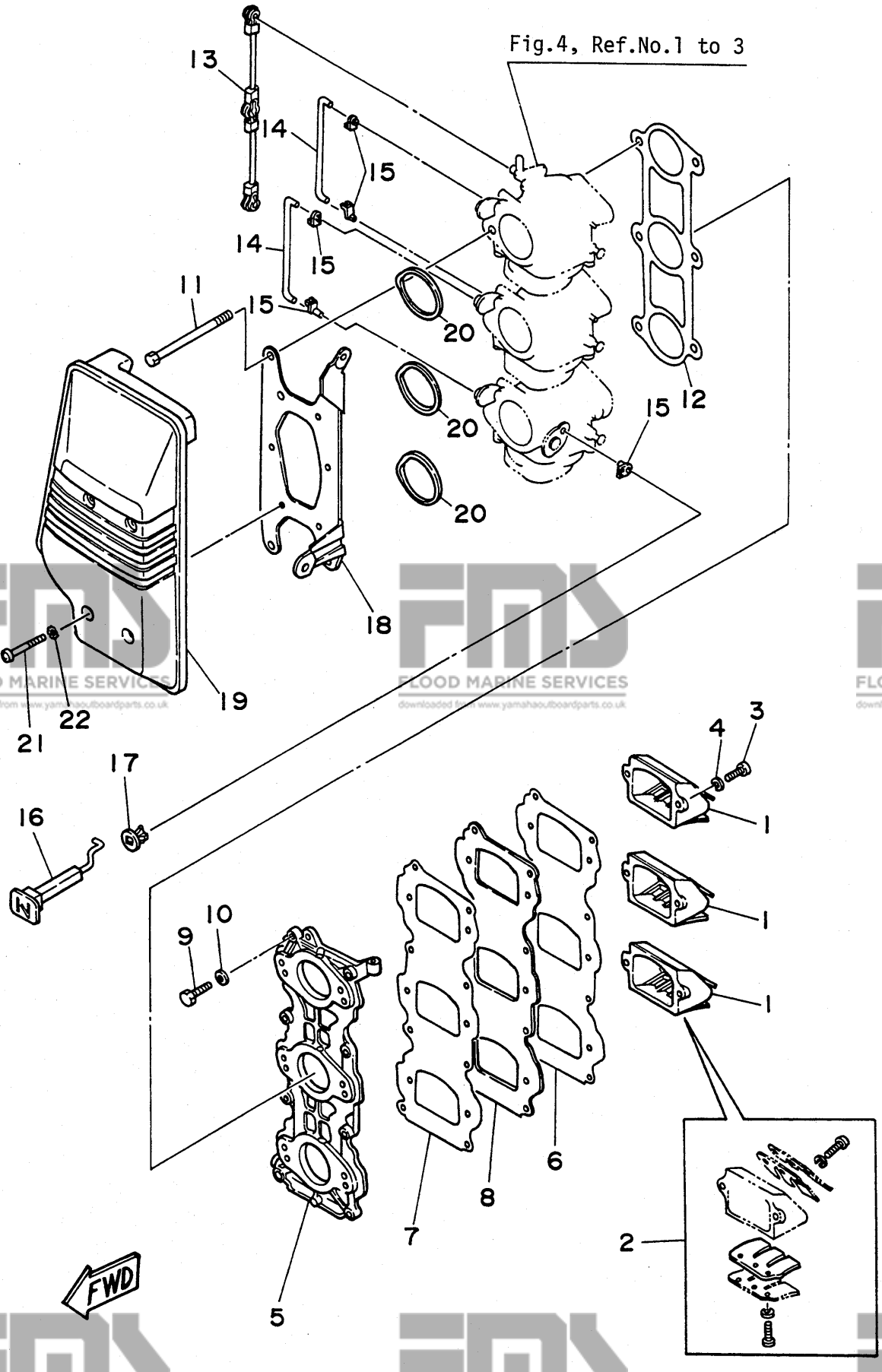
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	6H3-11400-00	CRANK ASS'Y	1
2	93311-636U6	. BEARING, needle	1
3	93306-306U6	. BEARING	1
4	93102-36M24	OIL SEAL	1
5	93440-49M04	CIRCLIP	1
6	93210-46M16	O-RING	1
7	6H3-11631-00-96	PISTON (S.T.D.)	3
※	6H3-11635-00	PISTON (1st O.S.)	3 A.P.
※	6H3-11636-00	PISTON (2nd O.S.)	3 A.P.
8	6H3-11610-00	PISTON RING SET (S.T.D.)	3
※	6H3-11610-10	PISTON RING SET (1st O.S.)	3 A.P.
※	6H3-11610-20	PISTON RING SET (2nd O.S.)	3 A.P.
9	6H3-11633-00	PIN, piston	3
10	688-11634-10	CLIP, piston pin	6
11	93603-18M09	PIN, dowel B	84
12	90201-20417	WASHER, plate	6
13	6H3-15359-00-94	HOUSING, oil seal	1
14	93102-30M23	OIL SEAL	1
15	93106-18M01	OIL SEAL	1
16	93210-65M50	O-RING	1
17	97395-06020	BOLT	3
18	92990-06600	WASHER	3

※ Not shown

Fig. 3 INTAKE


Fig.4, Ref.No.1 to 3
13
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FWD

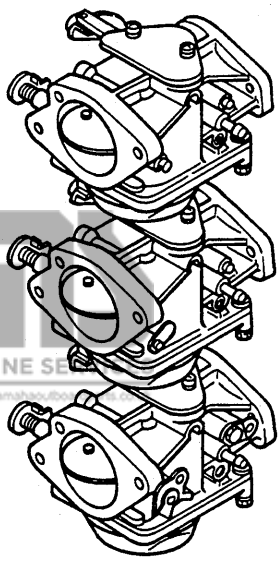
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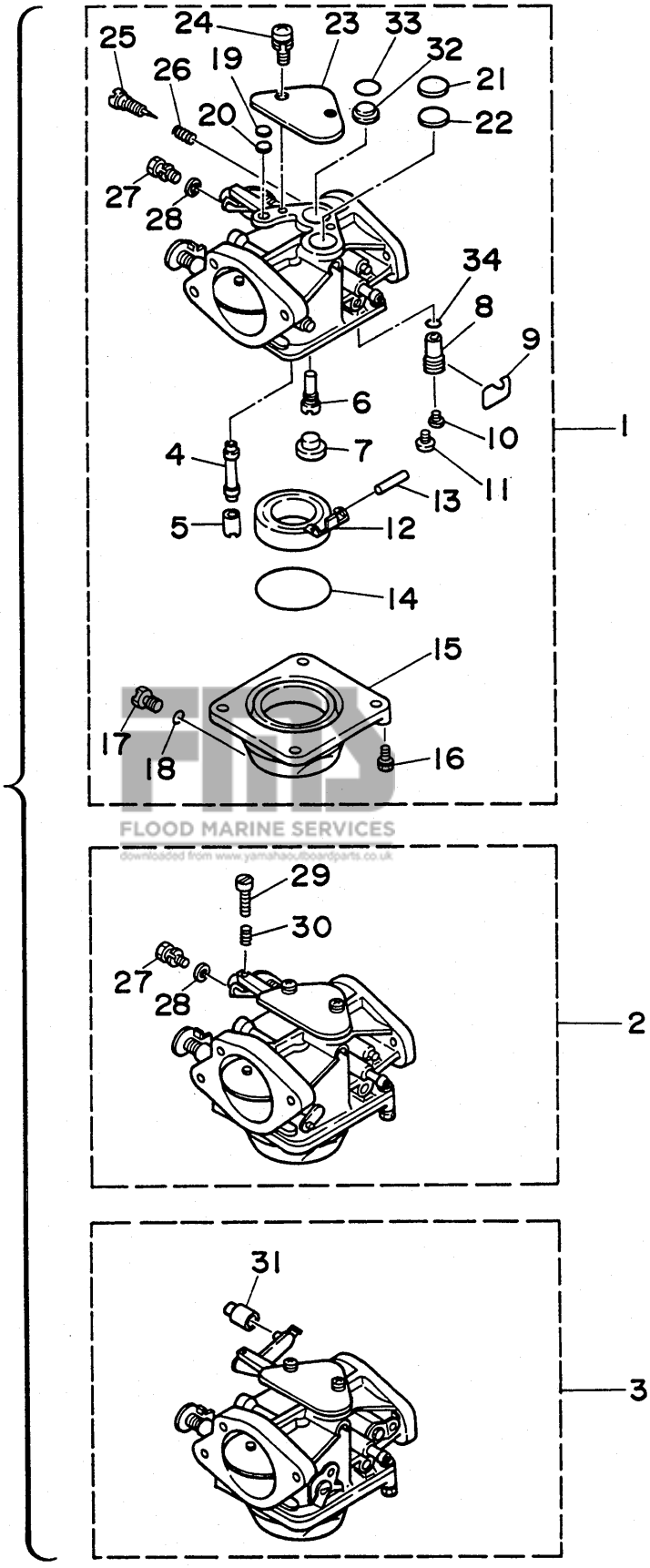
Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty
1	6H2-13610-00	REED VALVE ASS'Y (60F Model)	3 U.R.
※	6H3-13610-00	REED VALVE ASS'Y (70B Model)	3 U.R.
2	688-W0004-00	. REED SET	3
3	97803-05020	SCREW	6
4	92903-05100	WASHER	6
5	6H3-13641-00-94	MANIFOLD, intake	1
6	6H3-13621-00	PACKING, valve seat	1
7	6H3-13622-00	PACKING, valve seat	1
8	6H3-13624-00-94	PLATE, reed valve	1
9	97313-06025	BOLT	8
10	92903-06600	WASHER	8
11	97313-06095	BOLT	6
12	6H3-14198-00	GASKET	1
13	6H3-41217-00	ROD, accel. lever	1
14	6H3-41257-00	ROD, choke link 2	2
15	661-41262-02	JOINT, choke lever	5
16	6H3-41271-00	KNOB, choke	1
17	689-41273-00	GROMMET	1
18	6H3-14413-00	STAY 1	1
19	6H3-14440-00	SILENCER COMP.	1
20	6H3-14457-00	SEAL	3
21	97803-06045	SCREW	4
22	90209-06M05	WASHER	4

※ Not shown

Fig. 4 CARBURETOR





35

CARBURETOR
REPAIR SET

FWD

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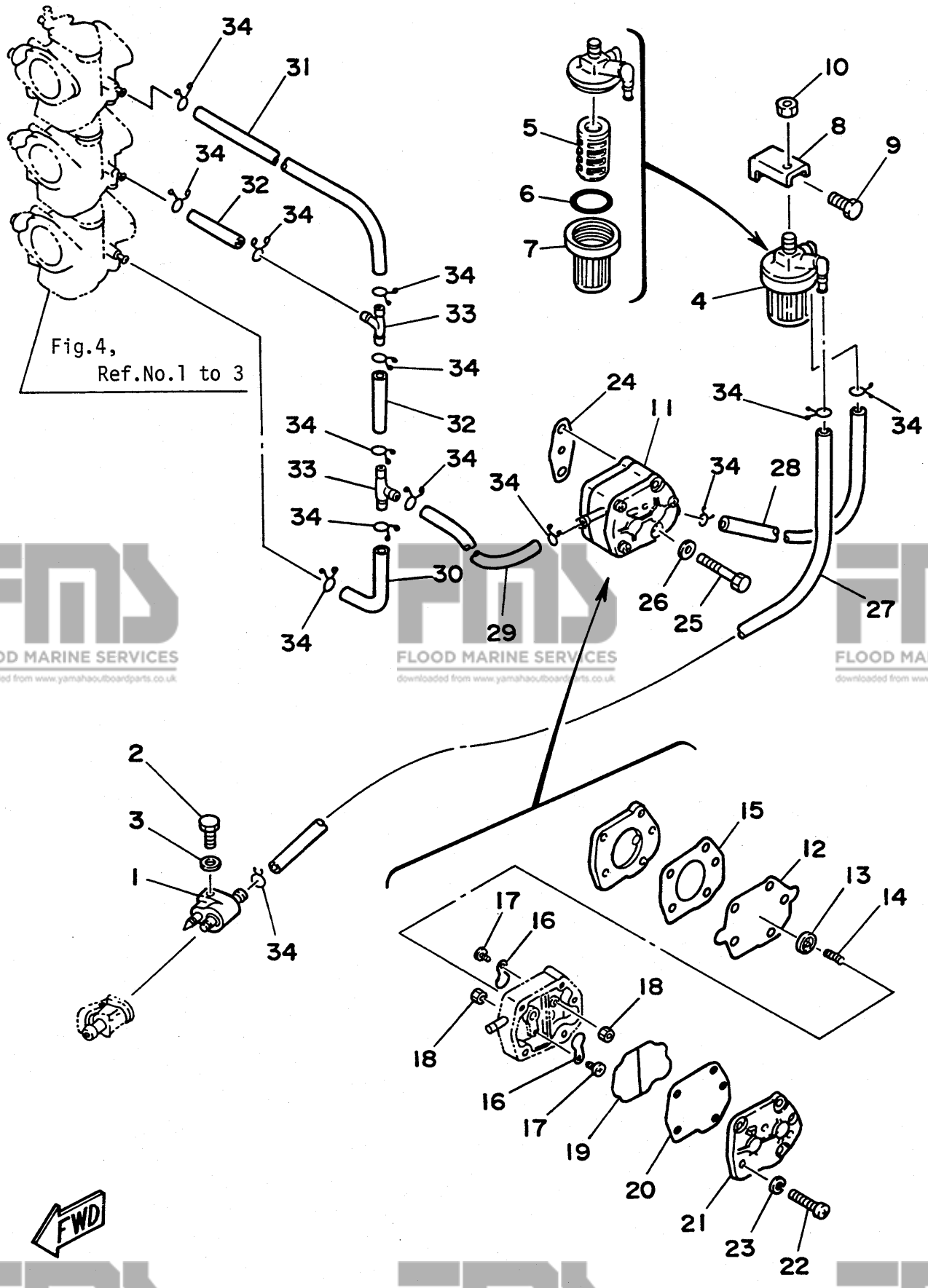
Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty
1	6H2-14301-02	CARBURETOR ASS'Y (Upper) (60F Model)	1 U.R.
※	6H3-14301-02	CARBURETOR ASS'Y (Upper) (70B Model)	1 U.R.
2	6H2-14302-02	CARBURETOR ASS'Y (Center) (60F Model)	1 U.R.
※	6H3-14302-02	CARBURETOR ASS'Y (Center) (70B Model)	1 U.R.
3	6H2-14303-02	CARBURETOR ASS'Y (Lower) (60F Model)	1 U.R.
※	6H3-14303-02	CARBURETOR ASS'Y (Lower) (70B Model)	1 U.R.
4	6H2-14947-02	. NOZZLE, main (60F Model)	3 U.R.
※	6H3-14947-02	. NOZZLE, main (70B Model)	3 U.R.
5	676-14943-35	. JET, main (#140) (Upper/Center)(60F Model)	2 U.R.
※	676-14943-36	. JET, main (#145) (Lower) (60F Model)	1 U.R.
※	676-14943-37	. JET, main (#150)(70B Model)	3 U.R.
6	6H2-14948-15	. JET, slow (#70)(60F Model)	3 U.R.
※	6H2-14948-18	. JET, slow (#78)(70B Model)	3 U.R.
7	676-14966-00	. CAP	3
8	6H3-14590-00	. VALVE SEAT ASS'Y	3
9	663-14159-00	. CLIP	3
10	676-14186-00	. PIN, valve	3
11	98502-04008	. SCREW, panhead	3
12	6G1-14985-00	. FLOAT COMP.	3
13	688-14548-00	. PIN, float	3
14	6G1-14984-00	. O-RING	3
15	6H2-14980-00	. BODY, float chamber	3
16	90159-04M00	. SCREW, with washer	12
17	663-14992-00	. SCREW, drain	3
18	93210-04230	. O-RING	3
19	663-14126-00	. PACKING	3
20	663-14527-00	. PLATE	3
21	688-14126-00	. PACKING	3
22	688-14527-00	. PLATE	3
23	6H2-14527-00	. STAY, plate	3
24	90159-05017	. SCREW, with washer	6
25	692-14923-00	. SCREW, adjusting	3
26	679-14555-00	. SPRING, compression	3
27	663-14592-00	. SCREW (Upper, Center)	2
28	90201-05652	. WASHER (Upper, Center)	2
29	663-14523-00	. SCREW, stop (Center)	1
30	90501-10326	. SPRING, compression (Center)	1
31	676-14578-00	. COLLAR (Lower)	1
32	6H3-14578-00	. COLLAR	3
33	93210-15M52	. O-RING	3
34	93210-04228	. O-RING	3
♣35	6H3-W0093-01	CARBURETOR REPAIR SET	1

※ Not shown

♣ See Fig. 19 for detail service parts.

Fig. 5 FUEL



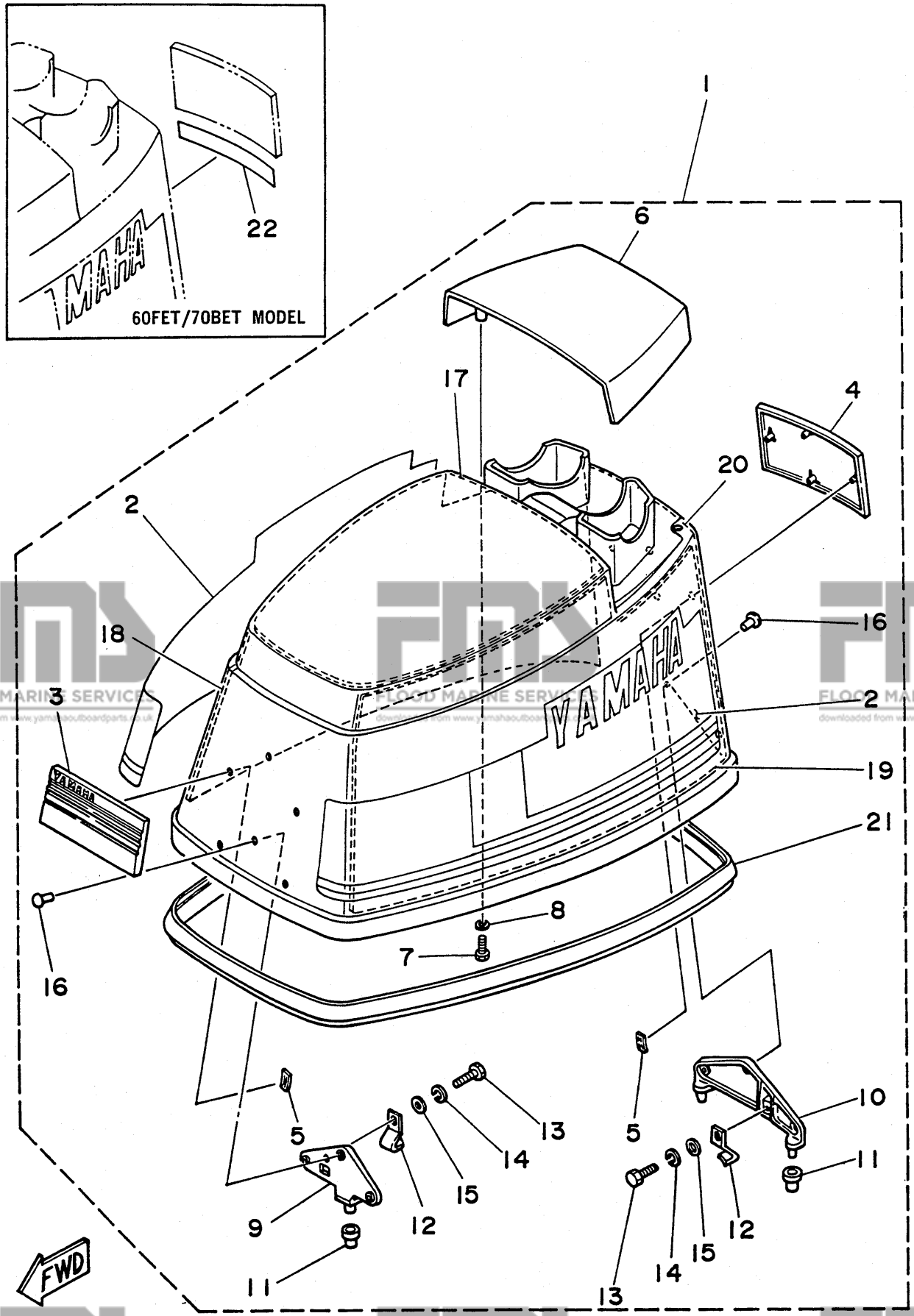
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Fig. 5 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
2	97313-06025	BOLT	1
3	92990-06600	WASHER	1
4	655-24560-01	FILTER ASS'Y	1
5	6F5-24563-00	. ELEMENT, filter	1
6	93210-37M25	. O-RING	1
7	655-24521-01	. CUP, filter	1
8	648-24566-01	BRACKET, filter	1
9	97313-06014	BOLT	1
10	95303-08600	NUT	1
11	6A0-24410-01	FUEL PUMP ASS'Y	1
12	648-24411-00	. DIAPHRAGM	1
13	648-24424-00	. PLATE, spring guide	1
14	648-24423-00	. SPRING, diaphragm	1
15	648-24434-00	. GASKET, body 1	1
16	6A0-24421-01	. VALVE, check	2
17	90147-03M00	. SCREW, panhead	2
18	98813-03100	. NUT	2
19	6A0-24435-00	. GASKET, body 2	1
20	663-24411-00	. DIAPHRAGM	1
21	6A0-24413-00	. COVER, pump	1
22	98503-05028	. SCREW, panhead	3
23	92990-05100	. WASHER	3
24	650-24431-00	GASKET, fuel pump	1
25	97313-06040	BOLT	2
26	92903-06600	WASHER	2
27	90445-09M75	HOSE	1
28	90445-09072	HOSE	1
29	90445-09072	HOSE	1
30	6H3-24313-00	HOSE 3	1
31	6H3-24314-00	HOSE 4	1
32	90445-09M22	HOSE	2
33	688-24378-00	PIPE, joint	2
34	90467-08004	CLIP	14

Fig. 6 TOP COWLING



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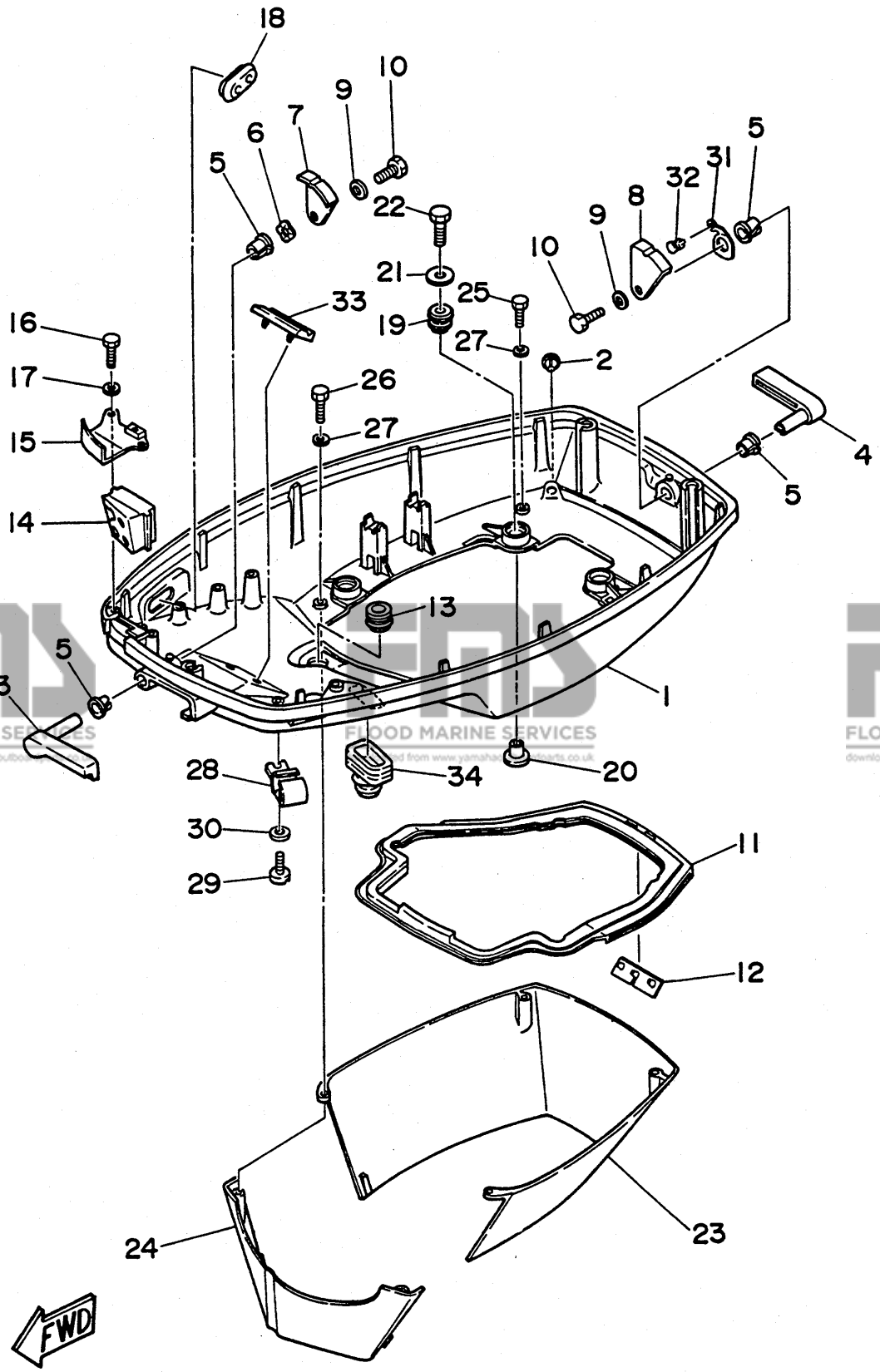
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Fig. 6 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H2-42610-20-EJ	TOP COWLING ASS'Y (60F Model)	1 U.R.
※	6H3-42610-20-EJ	TOP COWLING ASS'Y (70B Model)	1 U.R.
2	6H3-W0070-20	. GRAPHIC SIDE SET	1
3	6H1-42686-00	. EMBLEM, front	1
4	6H2-42687-00	. EMBLEM, rear (60F Model)	1 U.R.
※	6H3-42687-00	. EMBLEM, rear (70B Model)	1 U.R.
5	90183-05M01	. NUT, spring	7
6	6H3-42613-00-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H3-42647-00-94	. HOLDER, clamp band 1	1
10	6H3-42649-00-94	. HOLDER, clamp band 2	1
11	663-42662-00	. DAMPER 1	3
12	6H3-42652-00	. HOOK 2	2
13	97313-06016	. BOLT	2
14	92903-06100	. WASHER	2
15	92903-06600	. WASHER	2
16	90266-06009	. RIVET	6
17	6H3-42617-00	. DAMPER, form 1	1
18	6H3-42619-00	. DAMPER, form 2	1
19	6H3-42627-00	. DAMPER, form 3	1
20	6H3-42637-00	. DAMPER, form 4	1
21	6H3-42615-00	. SEAL	1
22	6H1-42684-00	MARK, cowling (60FET/70BET Model)	1

※ Not shown

Fig. 7 BOTTOM COWLING



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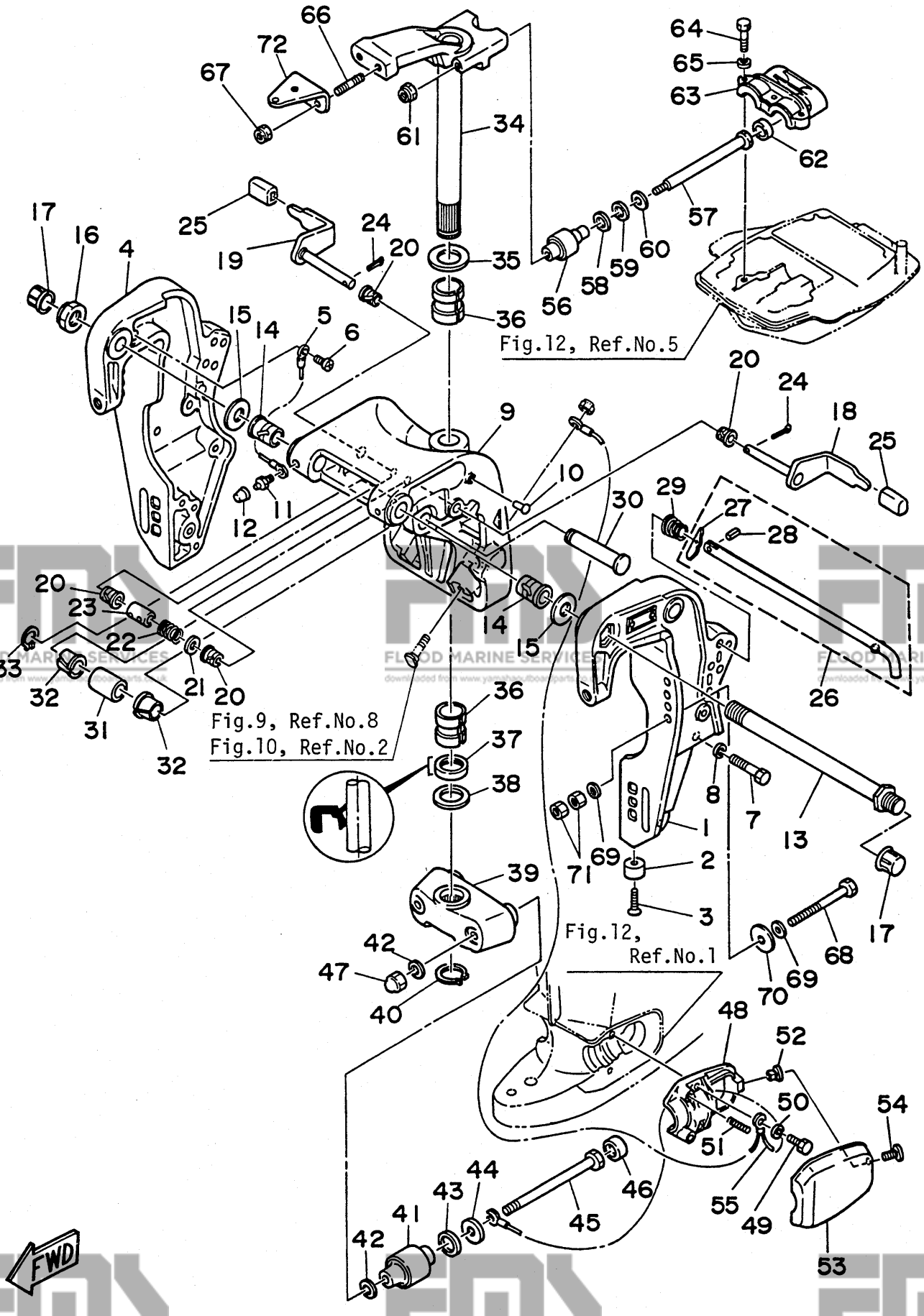
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Fig. 7 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H3-42711-00-EJ	COWLING, bottom	1
2	6H3-44391-00	NIPPLE, hose	1
3	6H3-42815-00-EJ	LEVER, clamp 1	1
4	6H3-42817-00-EJ	LEVER, clamp 3	1
5	90386-13M38	BUSHING	4
6	90206-13M10	WASHER, wave	1
7	6H3-42816-00	LEVER, clamp 2	1
8	6H3-42818-00	LEVER, clamp 4	1
9	90201-06068	WASHER	2
10	97313-06012	BOLT	2
11	6H3-42716-00	SEAL 1	1
12	6H3-42717-00	SEAL 2	1
13	6E5-42724-00	GROMMET 1	1
14	6H3-42725-10	GROMMET 2 (60FET/70BET Model)	1 U.R.
※	6H3-42725-00	GROMMET 2 (60FE/70BE Model)	1 U.R.
15	6H3-42738-00-9M	PLATE, fitting	1
16	97313-06016	BOLT	2
17	92903-06600	WASHER	2
18	6H3-42727-00	GROMMET 4	1
19	90480-09M12	GROMMET	4
20	90387-06M69	COLLAR	4
21	90201-06416	WASHER	4
22	97313-06030	BOLT	4
23	6H3-42741-00-EJ	APRON 1	1
24	6H3-42771-00-EJ	APRON 2	1
25	97313-06020	BOLT	2
26	97313-06025	BOLT	2
27	92903-06600	WASHER	4
28	6E5-24367-01	CLAMP, fuel pipe 2	2
29	90157-06M01	SCREW	2
30	92990-06600	WASHER	2
31	6H3-42813-00	SPRING, clamp lever	1
32	90269-04M03	RIVET	1
33	6H3-42768-00	DAMPER	1
34	688-42726-10	GROMMET 3 (60FET/70BET Model)	1 U.R.
※	6H4-42726-00	GROMMET 3 (60FE/70BE Model)	1 U.R.

※ Not shown

Fig. 8 BRACKET 1



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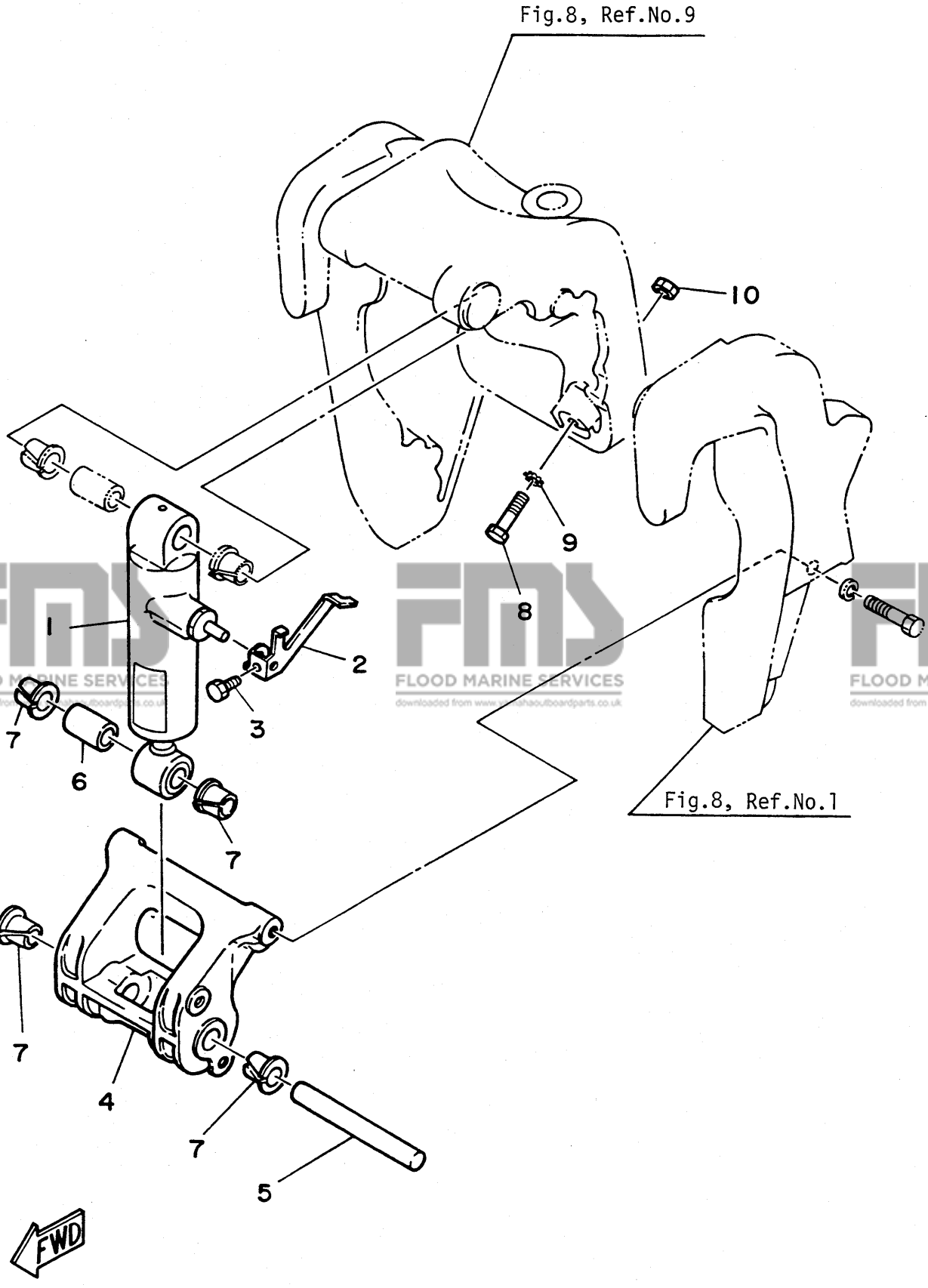
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Fig. 8 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	697-43111-02-EJ	BRACKET, clamp 1 (Short)	1 U.R.
※	688-43111-11-EJ	BRACKET, clamp 1 (Long)	1 U.R.
2	688-45251-01	ANODE	1
3	92180-06025	SCREW, ovalhead	1
4	697-43112-02-EJ	BRACKET, clamp 2 (Short)	1 U.R.
※	688-43112-11-EJ	BRACKET, clamp 2 (Long)	1 U.R.
5	688-82148-00	WIRE, lead 5	1
6	97890-06012	SCREW, panhead	1
7	97395-10045	BOLT	6
8	92990-10100	WASHER	6
9	697-43311-00-EJ	BRACKET, swivel 1 (Short)	1 U.R.
※	688-43311-10-EJ	BRACKET, swivel 1 (Long)	1 U.R.
10	90269-03010	RIVET 1	1
11	93700-06004	NIPPLE, grease	3
12	663-45119-00	CAP, grease nipple	3
13	688-43131-02	BOLT, clamp bracket	1
14	90386-22M15	BUSHING	2
15	90201-22M67	WASHER	2
16	90185-22043	NUT, self-locking	1
17	663-43145-00	CAP, clamp bracket	2
18	688-43181-02	LEVER, tilt stop 1	1
19	688-43185-02	LEVER, tilt stop 2	1
20	90386-10M16	BUSHING	4
21	92990-10200	WASHER	1
22	90501-10M21	SPRING, compression	1
23	90387-10M38	COLLAR	1
24	91490-30025	PIN, cotter	2
25	663-43318-00	COVER	2
26	697-43160-00	TILT ROD ASS'Y (Short)	1 U.R.
※	688-43160-01	TILT ROD ASS'Y (Long)	1 U.R.
27	688-43165-00	. STOPPER PLATE, tilt lock rod	1
28	91690-30012	. PIN, spring	1
29	90502-20M03	SPRING, conical (Short)	1 U.R.
※	90502-16M02	SPRING, conical (Long)	1 U.R.
30	6E5-43126-00	PIN, upper shock mount	1
31	90386-18M21	BUSHING	1
32	90386-18M35	BUSHING	2
33	93410-18M02	CIRCLIP	1
34	6H3-42510-00-EJ	STEERING BRACKET ASS'Y (Short)	1 U.R.
※	6H3-42510-10-EJ	STEERING BRACKET ASS'Y (Long)	1 U.R.
35	90201-30420	WASHER	1
36	90386-30048	BUSHING	2
37	93109-30M03	OIL SEAL	1
38	90201-31418	WASHER	1
39	6H3-44551-00-EJ	HOUSING, lower mount	1
40	93410-28M06	CIRCLIP	1
41	687-44555-00-94	MOUNT DAMPER, lower side	2
42	90201-12M16	WASHER	4
43	90202-25M04	WASHER	2
44	90201-13M19	WASHER	2
45	90109-12M21	BOLT	2
46	663-44575-00	DAMPER, lower mount 1	2
47	95380-12800	NUT, crown	2
48	6H3-44552-00-EJ	HOUSING, lower mount	2
49	97375-08025	BOLT	4
50	92990-08100	WASHER	4
51	90501-14236	SPRING, compression	4
52	90179-06066	NUT	2
53	6H3-44553-00-EJ	COVER, lower mount	2
54	92380-06015	SCREW, cylinderhead	2
55	697-82127-00	WIRE, lead 2 (Short)	1 U.R.
※	688-82127-01	WIRE, lead 2 (Long)	1 U.R.
56	688-44514-00-94	MOUNT DAMPER, upper side	2
57	90101-10M49	BOLT	2
58	90201-20M21	WASHER	2
59	90202-20M06	WASHER	2
60	90201-11M22	WASHER	2
61	90185-10051	NUT, self-locking	2
62	663-44575-00	DAMPER, lower mount	2
63	688-44511-00-94	COVER, upper mount	1
64	97375-08035	BOLT	3
65	92990-08100	WASHER	3
66	90116-10175	BOLT, stud	2
67	90185-10051	NUT, self-locking	2
68	90101-12M65	BOLT	4
69	92990-12200	WASHER	8
70	90201-12426	WASHER	4
71	95380-12600	NUT	8
72	6H3-48511-50-EJ	HOOK, steering (Steering Guide Type)	1 U.R.
※	688-48511-00-EJ	HOOK, steering (Ball Post Type)	1 U.R.

※Not shown

Fig. 9 BRACKET 2 (MANUAL TILT)



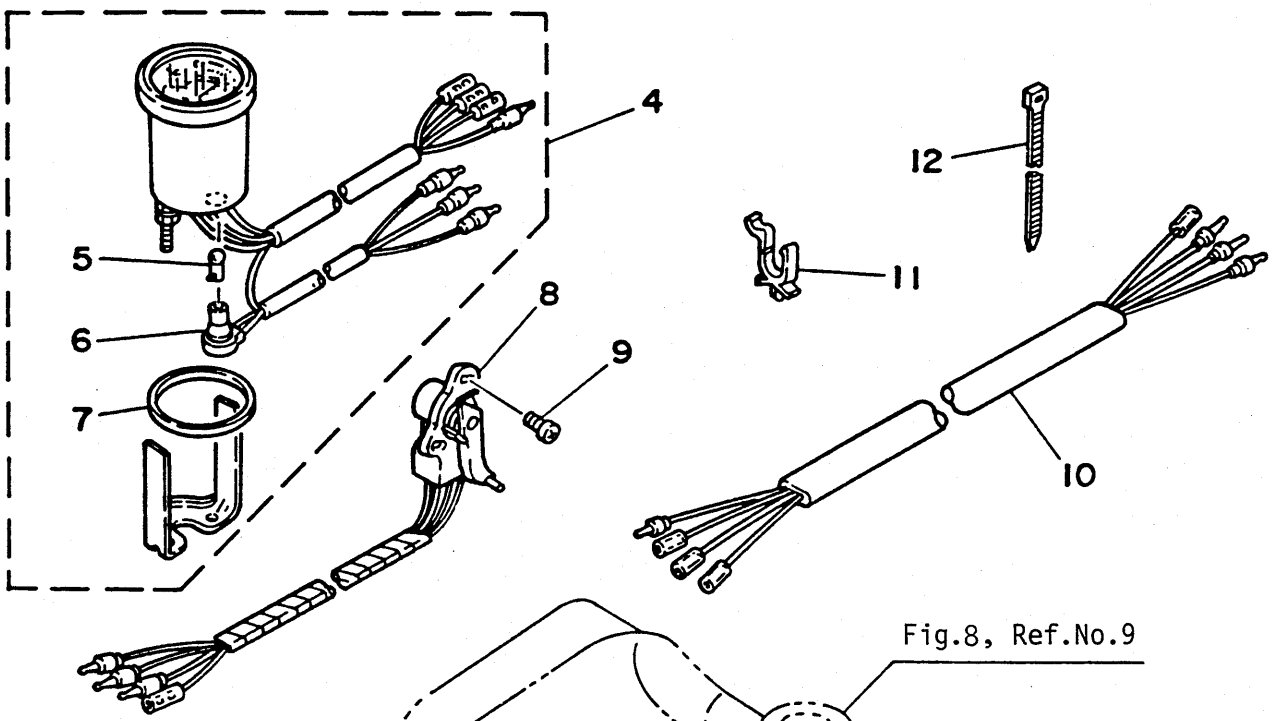
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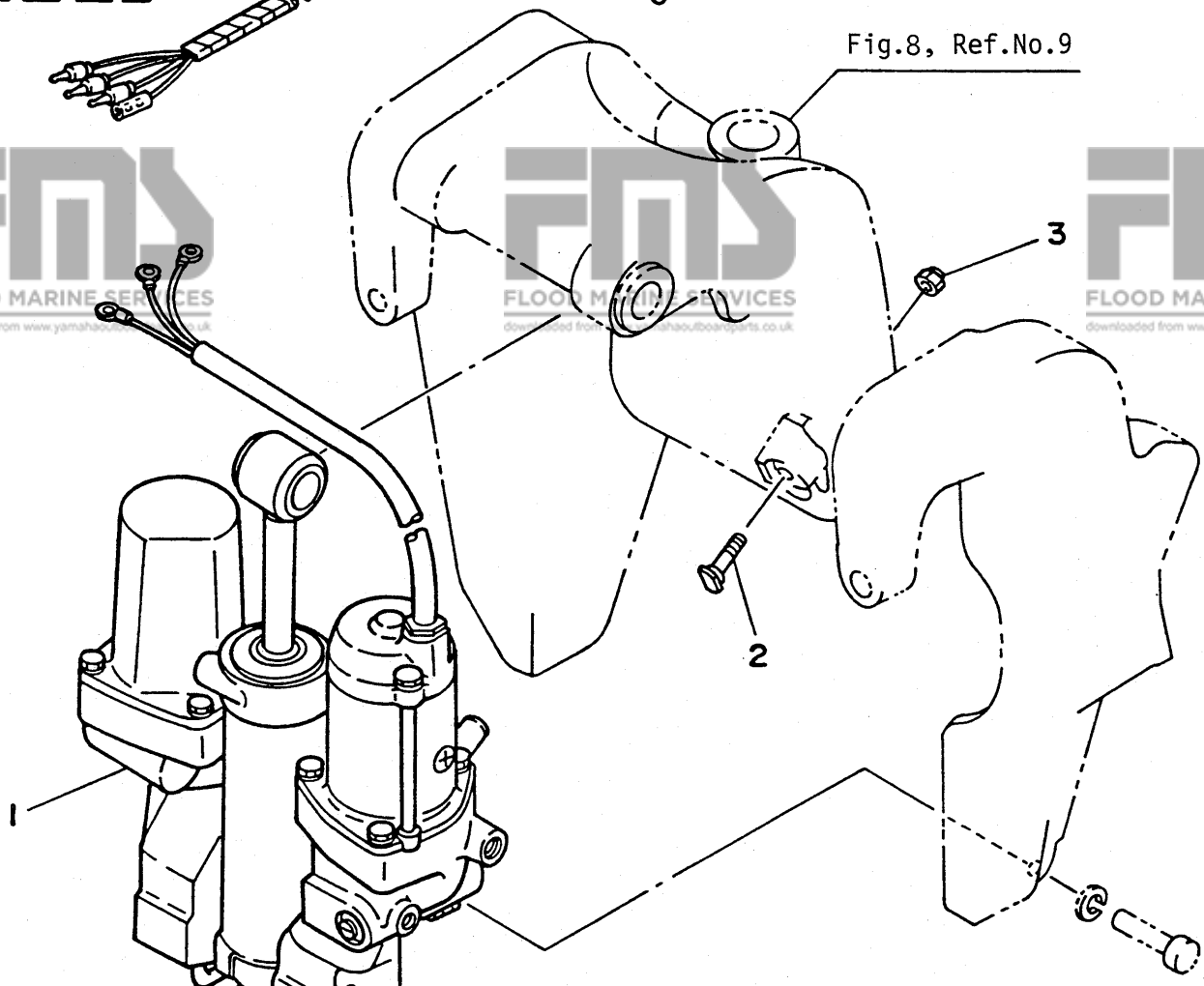
Fig. 9 BRACKET 2 (MANUAL TILT)

Ref.No.	Parts No.	Description	Q'ty
1	697-43170-02-EJ	SHOCK ABSORBER ASS'Y (Short)	1 U.R.
※	688-43170-03-EJ	SHOCK ABSORBER ASS'Y (Long)	1 U.R.
2	688-43631-00	LEVER, tilt 1	1
3	97380-06010	BOLT	1
4	697-43128-00-EJ	SPACER, clamp bracket (Short)	1 U.R.
※	688-43128-01-EJ	SPACER, clamp bracket (Long)	1 U.R.
5	688-43124-01	PIN, lower shock mount	1
6	90386-18M21	BUSHING	1
7	90386-18M35	BUSHING	4
8	97380-08035	BOLT	1
9	92990-08400	WASHER, external tooth	1
10	95380-08600	NUT	1

※Not shown

Fig. 10 POWER TRIM & TILT





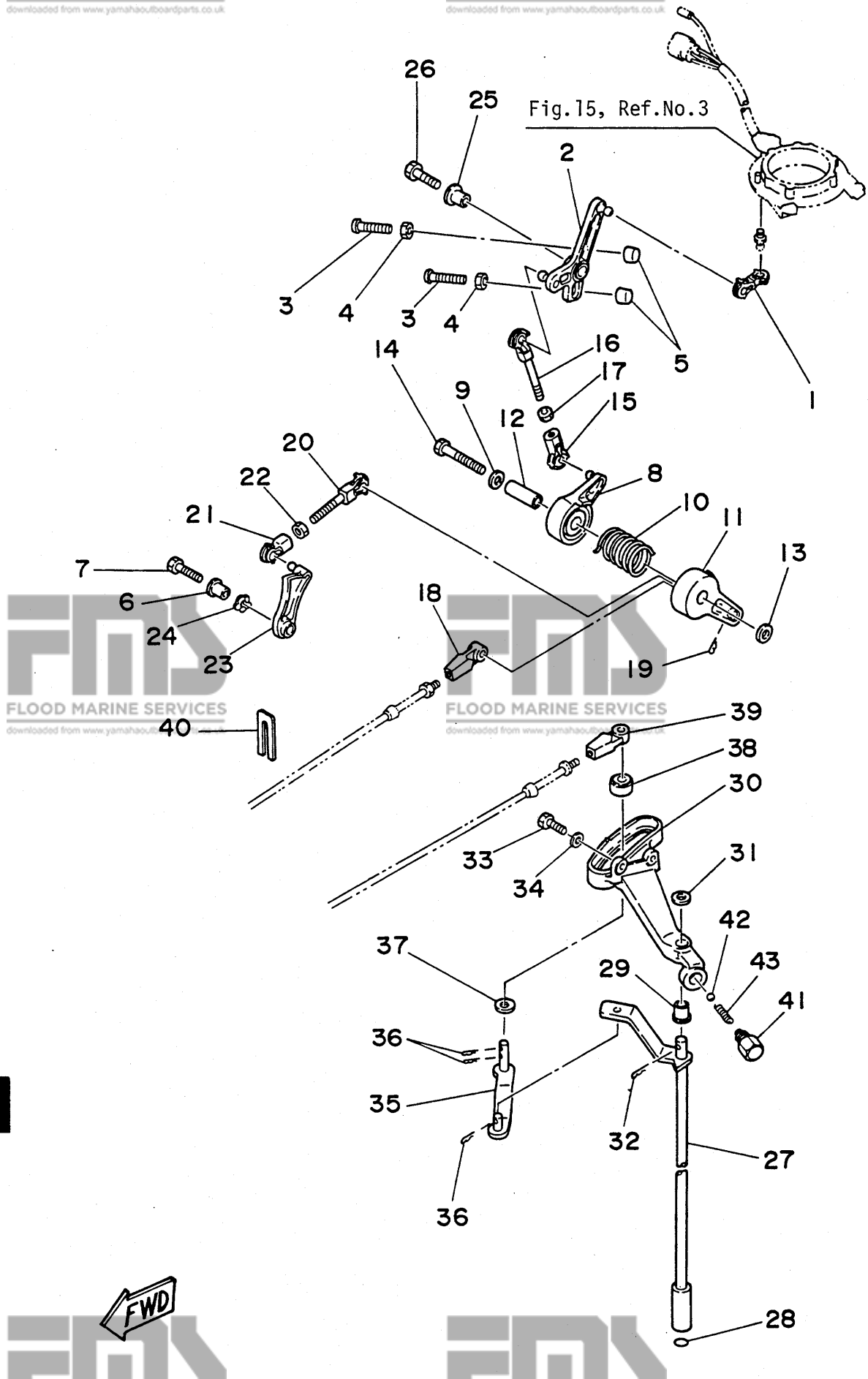
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Fig. 10 POWER TRIM & TILT

Ref.No.	Parts No.	Description	Q'ty
▲ 1	6H3-43800-01-EJ	POWER TRIM & TILT ASS'Y(Short)	1 U.R.
▲※	688-43800-11-EJ	POWER TRIM & TILT ASS'Y (Long)	1 U.R.
2	688-43376-01	BOLT, thrust receiver	2
3	90185-08057	NUT, self-locking	2
4	688-83671-00	TRIM GAUGE	1
5	688-83516-00	. BULB (12V-1.7W)	1
6	688-83536-00	. SOCKET, meter	1
7	688-83666-00	. DAMPER	1
8	6E5-83672-01	TRIM SENDER	1
9	97890-06016	SCREW, panhead	2
10	6E5-82553-00	EXTENSION, wire lead	1
11	90464-15M08	CLAMP	1
12	90465-11M10	CLAMP	1

※Not shown
▲See Fig. 18 for detail service parts.

Fig. 11 CONTROL



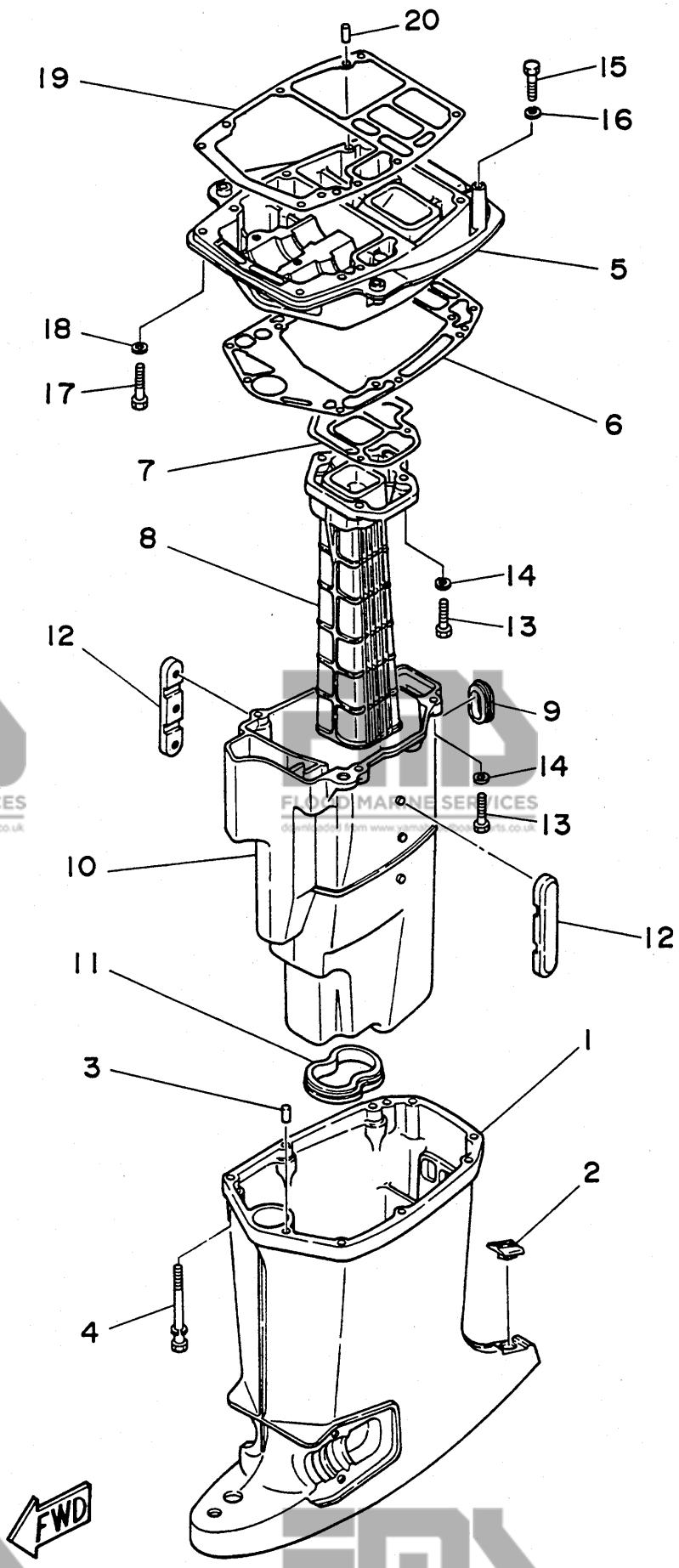
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Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty	
1	6H3-41238-00	JOINT, link 1	1	23	6H3-41213-01	CAM, accel.	1	
2	6H3-41631-00	LEVER, magneto control 1	1	24	90206-10M64	WASHER, wave	1	
3	90157-06M00	SCREW	2	25	90387-06M60	COLLAR	1	
4	95303-06600	NUT	2	26	97313-06025	BOLT	1	
5	688-44194-00	CAP	2	27	6H3-44120-00	HANDLE GEAR SHIFT ASS'Y(Short)	1	U.R.
6	90387-06M60	COLLAR	1	※	6H3-44120-10	HANDLE GEAR SHIFT ASS'Y (Long)	1	U.R.
7	97313-06025	BOLT	1	28	93210-07003	O-RING	1	
8	6H3-41632-00	LEVER, magneto control 2	1	29	90386-08006	BUSHING	1	
9	90201-06M31	WASHER, plate	1	30	6H3-44117-00-94	BRACKET 1	1	
10	90508-29M19	SPRING	1	31	92990-08200	WASHER	1	
11	6H3-41633-00	LEVER, magneto control 3	1	32	91490-20012	PIN, cotter	1	
12	90387-06M59	COLLAR	1	33	97313-06020	BOLT	2	
13	90201-06M31	WASHER, plate	1	34	92903-06600	WASHER	2	
14	97313-06045	BOLT	1	35	6H3-44121-00	LEVER, shift rod 1	1	
15	662-41237-01	JOINT, link 2	1	36	90468-18008	PIN, hair	3	
16	679-41636-00	ROD, magneto control	1	37	90202-07M07	WASHER, plate	1	
17	95303-05600	NUT	1	38	688-44122-00	BUSHING, shift rod lever	1	
18	663-48344-00	CABLE END, remote control	1	39	663-48344-00	CABLE END, remote control	1	
19	90468-18008	PIN, hair	1	40	6H3-48538-00	CLAMP, cable	1	
20	682-41237-50	JOINT, link 2	1	41	648-42715-00	BUSHING	1	
21	662-41237-01	JOINT, link 2	1	42	93501-04M02	BALL	1	
22	95303-05600	NUT	1	43	90501-12082	SPRING, compression	1	

※ Not shown

Fig. 12 UPPER CASING



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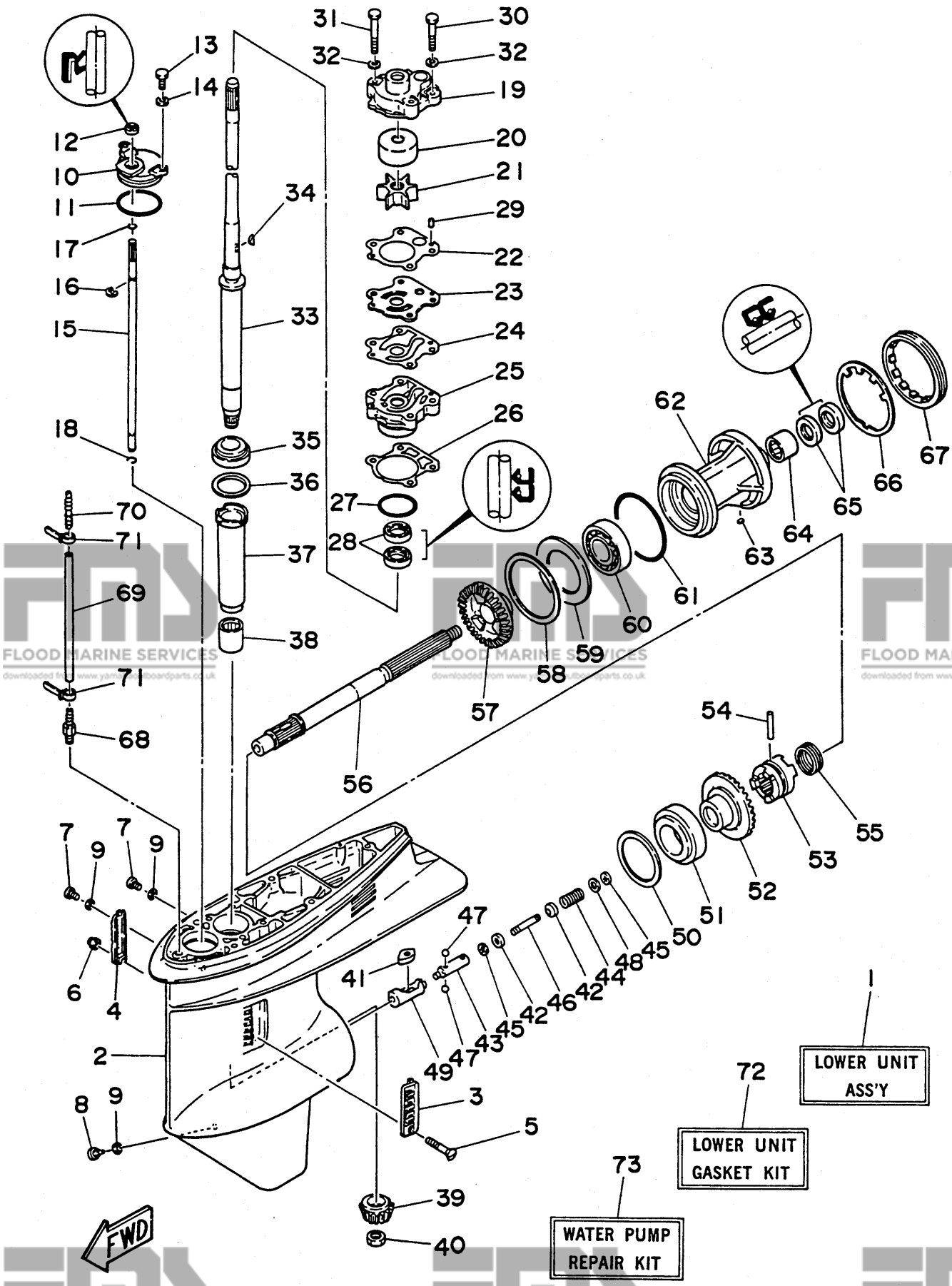
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Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6H3-45111-00-EJ	CASING, upper (Short)	1 U.R.
※	6H3-45111-10-EJ	CASING, upper (Long)	1 U.R.
2	6H3-45155-00	CAP	1
3	93606-12019	PIN, dowel B	2
4	90101-08M85	BOLT	6
5	6H3-41137-00-94	GUIDE, exhaust	1
6	6H3-45114-00	GASKET, upper casing 2	1
7	6H3-41134-00	GASKET, exhaust manifold 2	1
8	6H2-41131-00-9M	MANIFOLD, exhaust	1
9	6H3-45127-00	SEAL	1
10	6H3-14711-00-9M	MUFFLER (Short)	1 U.R.
※	6H3-14711-10-9M	MUFFLER (Long)	1 U.R.
11	6H3-45123-00	GASKET, muffler	1
12	6H3-14737-00	DAMPER, muffler 1 (Short)	2 U.R.
※	6H3-14737-10	DAMPER, muffler 1 (Long)	2 U.R.
13	97375-08030	BOLT	7
14	92990-08100	WASHER	7
15	97375-08030	BOLT	2
16	92990-08100	WASHER	2
17	97375-08035	BOLT	2
18	92990-08100	WASHER	2
19	6H3-45113-00	GASKET, upper casing 1	1
20	93606-12019	PIN, dowel B	2

※ Not shown

Fig. 13 LOWER & DRIVE 1



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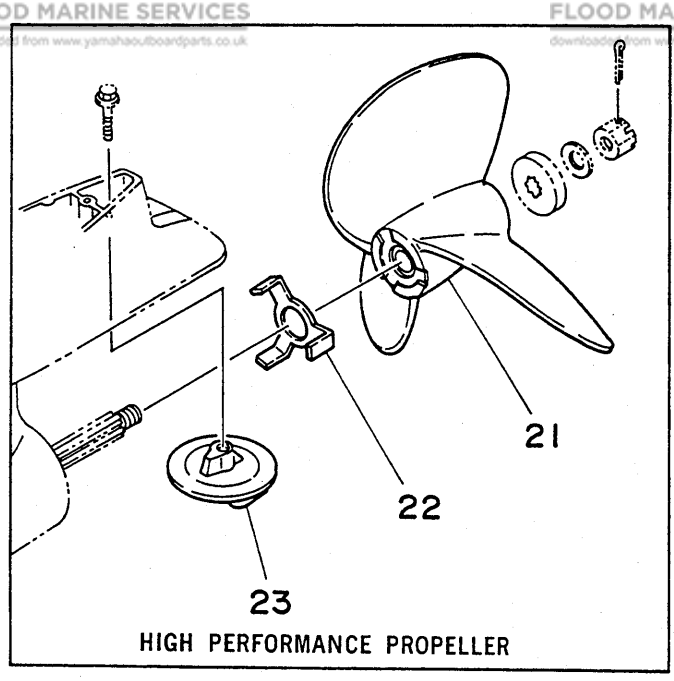
Fig. 13 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty
1	6H3-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 70)	1 U.R.
※	6H3-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 70)	1 U.R.
2	6H1-45301-00-EJ	CASING, lower	1
3	688-45214-01	COVER, water inlet 1	1
4	688-45215-01	COVER, water inlet 2	1
5	98180-05045	SCREW	1
6	90185-05002	NUT, self-locking	1
7	90340-08014	PLUG, straight screw	2
8	688-45341-00	PLUG, drain	1
9	90430-08020	GASKET	3
10	688-45321-00	PLATE	1
11	93210-49046	O-RING	1
12	93106-09014	OIL SEAL	1
13	97395-06016	BOLT	2
14	92990-06600	WASHER	2
15	6H1-44144-00	ROD, shift 2	1
16	93430-08006	CIRCLIP	1
17	93210-07003	O-RING	1
18	93450-07M00	CIRCLIP	1
19	6H3-44311-00	HOUSING, water pump 1	1
20	663-44322-00	INSERT, cartridge	1
21	6H3-44352-00	IMPELLER	1
22	6H3-44315-00	GASKET, water pump 1	1
23	6H3-44323-00	OUTER PLATE, cartridge	1
24	6H3-44324-00	GASKET, outer plate	1
25	6H3-44341-00-94	HOUSING, water pump 2	1
26	688-44316-01	GASKET, water pump 2	1
27	93210-46044	O-RING	1
28	93101-23070	OIL SEAL	2
29	93604-10M03	PIN, dowel B	2
30	97395-08045	BOLT	2
31	97395-08055	BOLT	2
32	90209-08M02	WASHER	4
33	6H3-45501-00	DRIVE SHAFT COMP. (Short)	1 U.R.
※	6H3-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.
34	90280-03M03	KEY, woodruff	1
35	93332-000U3	BEARING, taper roller	1
36	688-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
	688-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
	688-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
	688-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
	688-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
37	688-45536-01	SLEEVE, drive shaft	1
38	93315-325V1	BEARING, needle	1
39	6H3-45551-00	PINION (12T)	1
40	90170-16M01	NUT	1
41	6H1-44151-00	CAM, shift	1
42	6H1-45635-00	PLUNGER, shift	2
43	6H1-45634-00	SLIDE, shift	1
44	90501-12M48	SPRING, compression	1
45	90183-02M03	NUT, spring	2
46	6H1-45668-00	SHAFT, free	1
47	93503-16003	BALL	2
48	90201-03313	WASHER, plate	1
49	6H1-45641-00	SHIFTER	1
50	688-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
	688-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
	688-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
	688-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
	688-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
51	93332-000U5	BEARING, taper roller	1
52	6H3-45560-00	GEAR 1 ASS'Y (28T)	1
53	6H1-45631-00	CLUTCH, dog	1
54	90250-07M02	PIN, straight	1
55	688-45633-00	RING, cross pin	1
56	6H1-45611-00	SHAFT, propeller	1
57	6H3-45571-00	GEAR 2 (28T)	1
58	688-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
	688-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
	688-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
	688-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
	688-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
59	688-45576-00	WASHER, thrust 2	1
60	93306-207U0	BEARING (B6207)	1
61	93210-85M15	O-RING	1
62	688-45331-00-94	HOUSING, bearing 1	1
63	90282-04010	KEY, straight	1
64	93317-325U0	BEARING, needle	1
65	93101-25M03	OIL SEAL	2
66	688-45383-01	WASHER, claw	1
67	688-45384-00	NUT	1
68	6E5-45378-00	NIPPLE, hose	1
69	90445-07M31	HOSE	1
70	6E5-83558-00	END, nipple	1
71	90465-11M10	CLAMP	2
▲72	6H3-W0001-20	LOWER UNIT GASKET KIT	1
★73	6H3-W0078-00	WATER PUMP REPAIR KIT	1

※ Not shown

▲ ★ See Fig. 19 for detail service parts.

Fig. 14 LOWER & DRIVE 2



HIGH PERFORMANCE PROPELLER

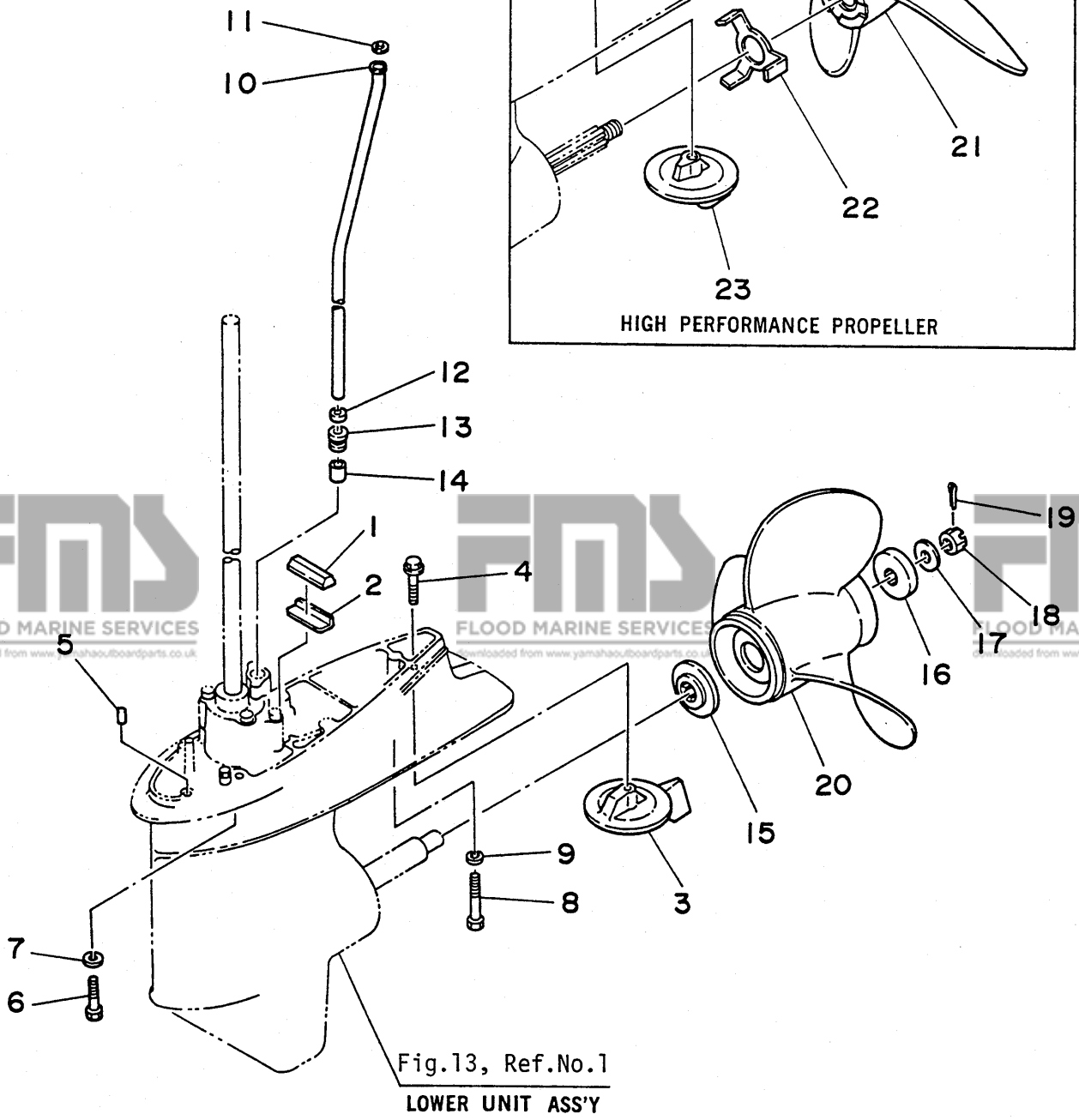


Fig.13, Ref.No.1
LOWER UNIT ASS'Y

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Fig. 14 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	
1	688-45375-00	DAMPER, seal 2	1	
2	663-45376-00-94	GUIDE, seal damper	1	
3	688-45371-02	TAB-TRIM	1	
4	90105-10M00	BOLT	1	
5	93606-12019	PIN, dowel B	2	
6	97375-10040	BOLT	4	
7	92990-10100	WASHER	4	
8	97395-08060	BOLT	1	
9	92990-08100	WASHER	1	
10	6H3-44361-00	TUBE, water (Short)	1	U.R.
※	6H3-44361-10	TUBE, water (Long)	1	U.R.
11	90202-12060	WASHER	1	
12	90430-12072	GASKET	1	
13	663-44367-00	DAMPER, water seal 3	1	
14	663-44366-00	DAMPER, water seal 2	1	
15	688-45987-00	SPACER 1	1	
16	688-45997-00	SPACER 2	1	
17	90201-17M25	WASHER	1	
18	90171-16011	NUT, castle	1	
19	91490-40025	PIN, cotter	1	

Ref.No.	Parts No.	Description	Q'ty	
20	6E5-45941-00-36	PROPELLER ASS'Y 1(3x13"x19"-K)	1	U.R.
	6E5-45943-00-36	PROPELLER ASS'Y 2(3x12⅝"x21"-K)	1	U.R.
	6E5-45945-00-36	PROPELLER ASS'Y 3(3x13½"x17"-K)	1	U.R.
	6E5-45947-00-36	PROPELLER ASS'Y 4(3x13½"x15"-K)	1	U.R.
	6E5-45949-00-36	PROPELLER ASS'Y 5(3x13¾"x13"-K)	1	U.R.
	6E5-45952-00-36	PROPELLER ASS'Y 6(3x13"x23"-K)	1	U.R.
	6E5-45954-00-36	PROPELLER ASS'Y 7(3x14"x11"-K)	1	U.R.
	6E5-45956-00-36	PROPELLER ASS'Y 8(3x13"x25"-K)	1	U.R.
		STAINLESS STEEL PROPELLER		
	688-45970-02-98	PROPELLER ASS'Y 20(3x13½"x19"-K)	1	U.R.
	688-45972-01-98	PROPELLER ASS'Y 21(3x12⅝"x21"-K)	1	U.R.
	688-45974-01-98	PROPELLER ASS'Y 22(3x13"x23"-K)	1	U.R.
	688-45976-01-98	PROPELLER ASS'Y 23(3x13"x25"-K)	1	U.R.
	688-45978-60-98	PROPELLER ASS'Y 24(3x13¼"x16"-K)	1	U.R.
	688-45930-60-98	PROPELLER ASS'Y 25(3x13½"x17"-K)	1	U.R.
	688-45932-60-98	PROPELLER ASS'Y 26(3x13½"x14"-K)	1	U.R.
		HIGH PERFORMANCE PROPELLER		
21	6E5-45970-10	PROPELLER ASS'Y (3x14"x20"-P)	1	U.R.
	6E5-45972-10	PROPELLER ASS'Y (3x14"x24"-P)	1	U.R.
	6E5-45974-10	PROPELLER ASS'Y (3x14"x28"-P)	1	U.R.
	6E5-45976-10	PROPELLER ASS'Y (3x14"x22"-P)	1	U.R.
	6E5-45978-10	PROPELLER ASS'Y (3x14"x26"-P)	1	U.R.
22	6E5-45994-10	PLATE, tooth	1	
23	6E5-45371-10	TAB-TRIM	1	

※Not shwon

Fig. 15 C·D·I· MAGNETO

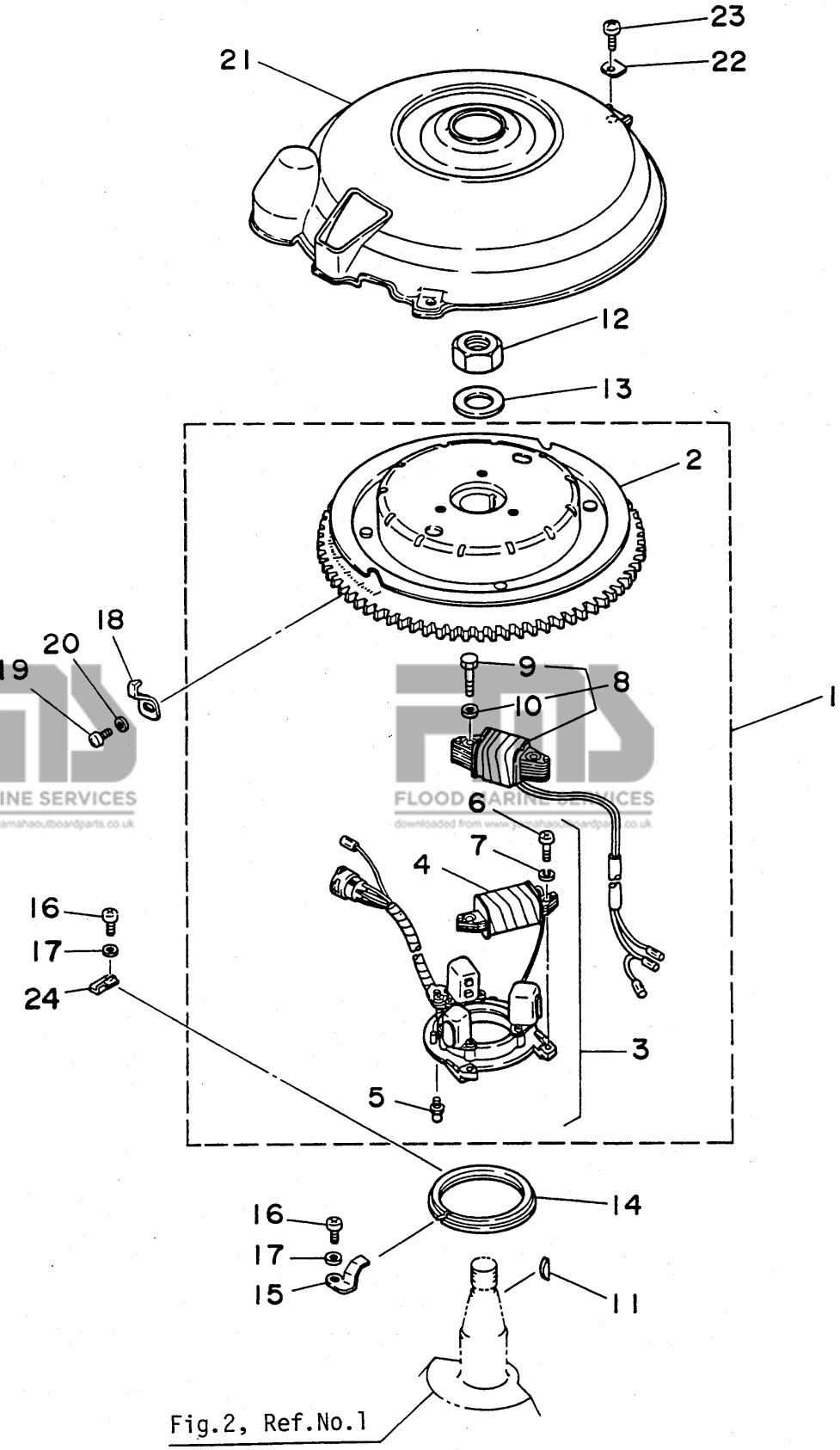


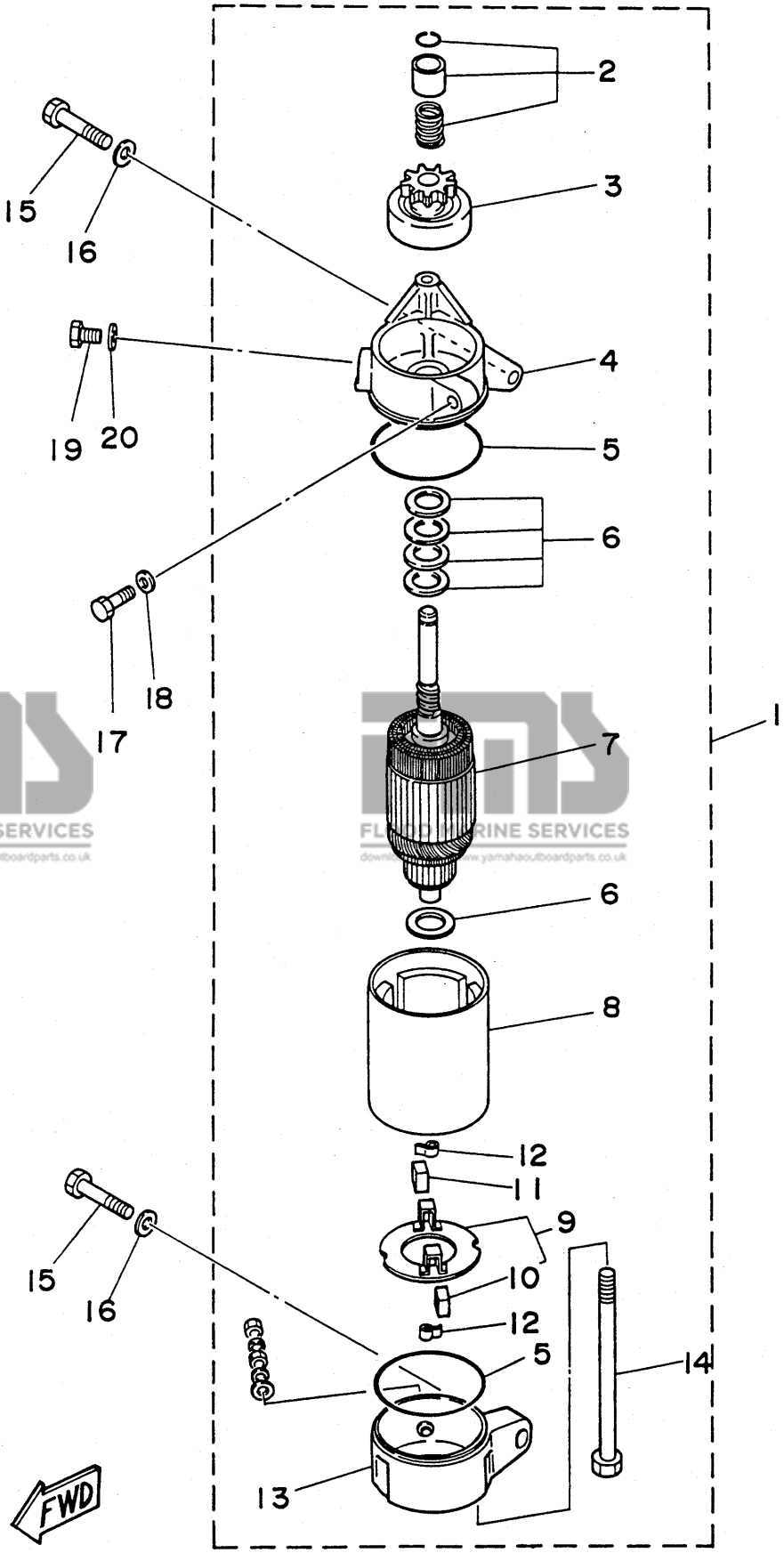
Fig.2, Ref.No.1

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Fig. 15 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6H3-85500-A0	C.D.I. MAGNETO ASS'Y	1
2	6H3-85550-A0	. ROTOR ASS'Y	1
3	6H3-85510-A0	. STATOR ASS'Y	1
4	6H3-85520-00	. . CHARGE COIL ASS'Y	1
5	663-85518-00	. . JOINT, ball	1
6	98502-05016	. . SCREW	2
7	92902-05100	. . WASHER	2
8	6H3-81303-A0	. LIGHTING COIL ASS'Y	1
9	97313-06030	. . BOLT	2
10	92903-06600	. . WASHER	2
11	90280-05015	KEY, woodruff	1
12	90170-20137	NUT	1
13	90201-21M18	WASHER	1
14	6H3-41611-00	RETAINER, magneto base 1	1
15	6H3-41612-00	RETAINER, magneto base 2	2
16	97803-06012	SCREW, panhead	3
17	92903-06600	WASHER	3
18	6E5-81332-00	PLATE, timing	1
19	97803-06010	SCREW, panhead	1
20	92903-06600	WASHER	1
21	6H3-81337-00	COVER, flywheel	1
22	90209-06M04	WASHER	3
23	97803-06016	SCREW	3
24	6H3-41612-10	RETAINER, magneto base 2	1

Fig. 16 ELECTRIC MOTOR

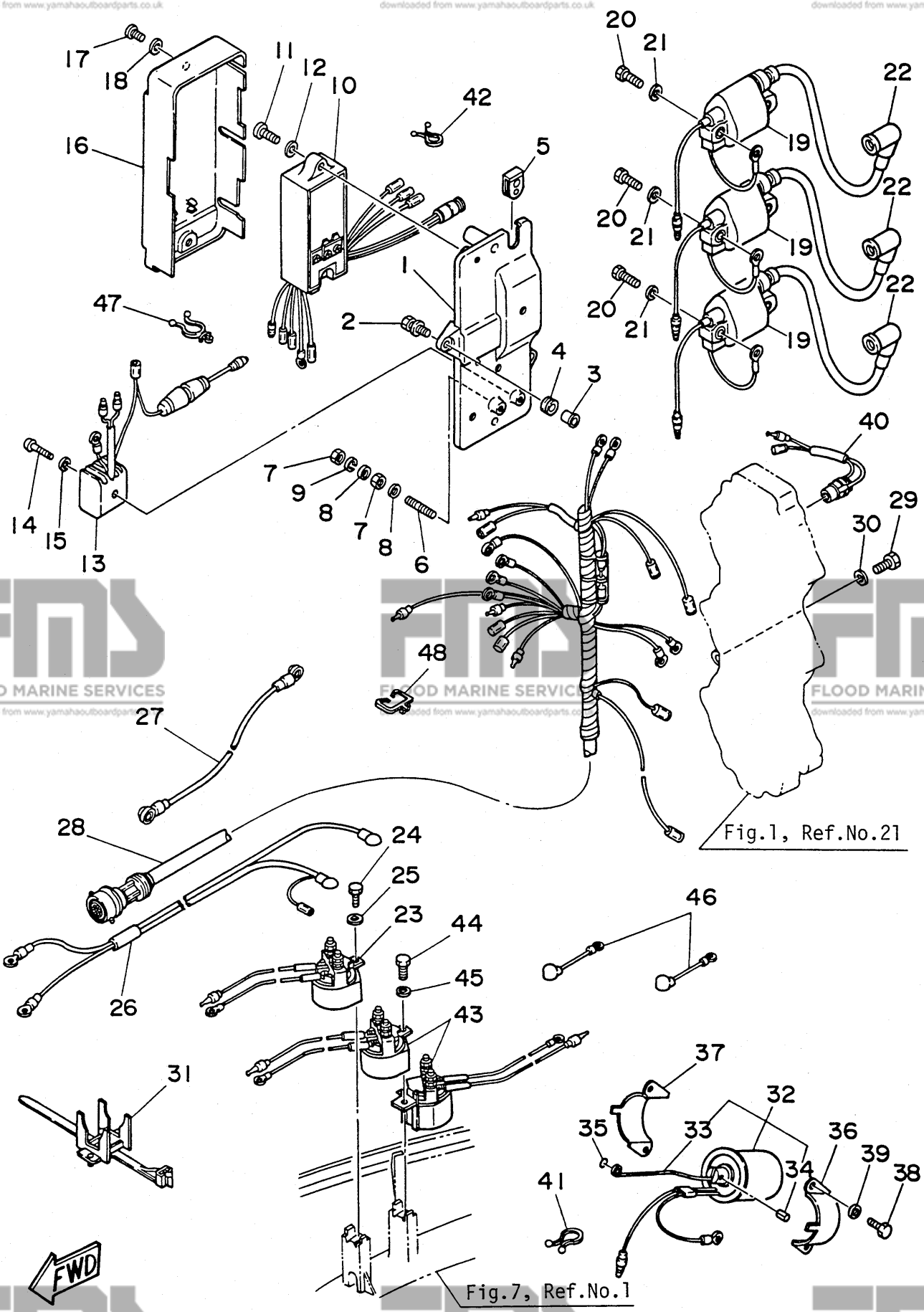


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Fig. 16 ELECTRIC MOTOR

Ref.No.	Parts No.	Description	Q'ty
1	6H3-81800-10	ELECTRIC MOTOR ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1
3	6H3-81807-10	. PINION ASS'Y (11T)	1
4	6H3-81830-10	. FRONT COVER ASS'Y	1
5	689-81844-11	. O-RING	2
6	689-81809-11	. WASHER KIT	1
7	689-81850-11	. ARMATURE ASS'Y	1
8	6H3-81810-10	. STATOR ASS'Y	1
9	689-81840-11	. BRUSH HOLDER ASS'Y	1
10	689-81812-11	. . BRUSH 2 (-)	1
11	689-81811-11	. BRUSH 1 (+)	1
12	689-81813-10	. SPRING, brush	2
13	6H3-81820-11	. REAR COVER ASS'Y	1
14	689-81826-10	. BOLT	2
15	97313-08035	BOLT	2
16	92903-08600	WASHER	2
17	97313-06025	BOLT	1
18	92903-06600	WASHER	1
19	97313-08016	BOLT	1
20	92903-08600	WASHER	1

Fig. 17 ELECTRIC PARTS



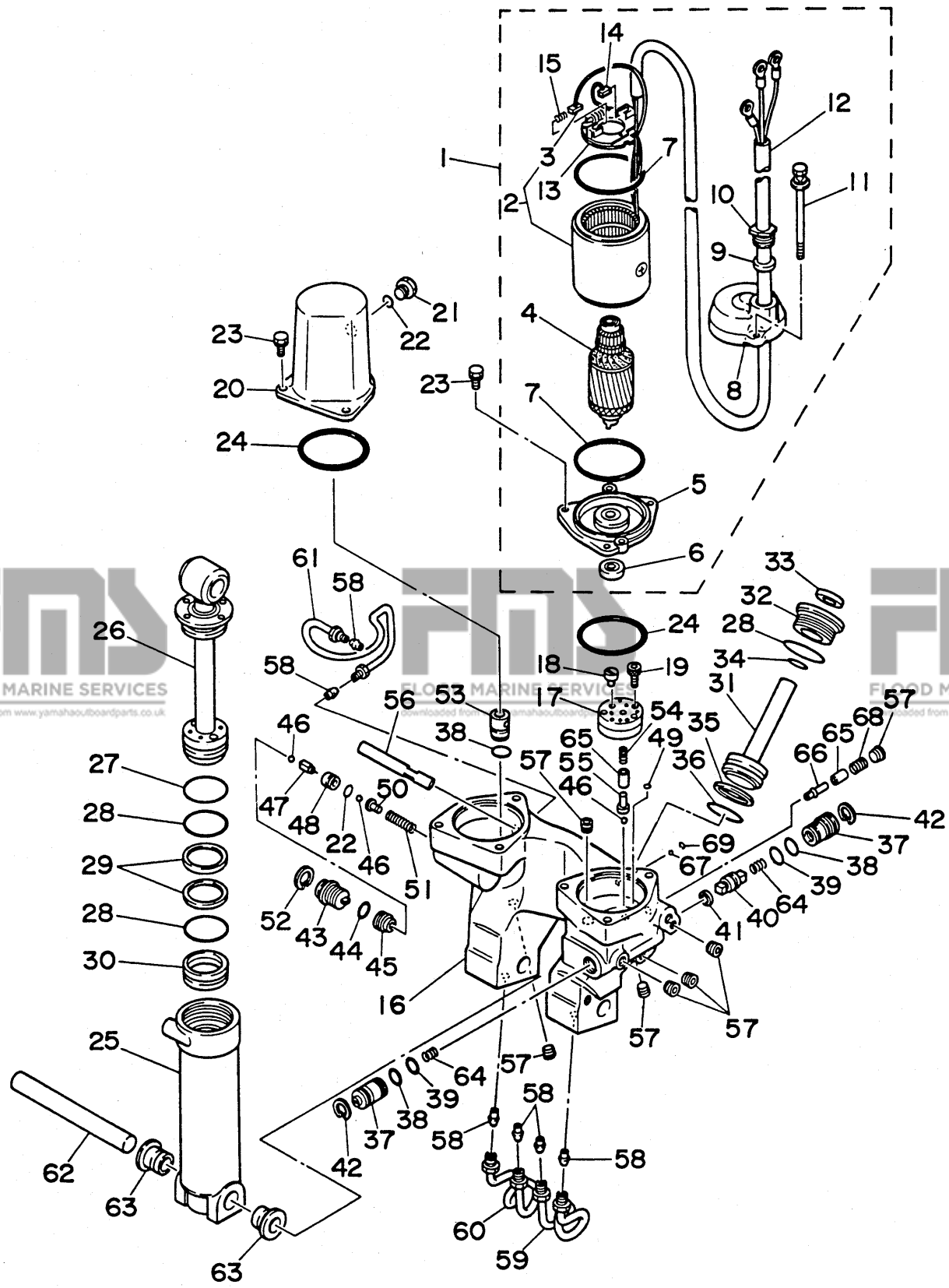
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Fig. 17 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	6H3-85542-00-94	BRACKET	1
2	90105-06M14	BOLT	3
3	90387-06M43	COLLAR	3
4	90480-13M24	GROMMET	3
5	6H3-81922-00	GROMMET	1
6	90116-06M07	BOLT, stud	1
7	95390-06700	NUT	2
8	92990-06200	WASHER	2
9	92990-06100	WASHER	1
10	6H3-85540-11	C.D.I. UNIT ASS'Y	1
11	97803-06025	SCREW	2
12	92903-06600	WASHER	2
13	6G1-81970-60	RECTIFIER ASS'Y	1
14	97803-05025	SCREW	1
15	92903-05600	WASHER	1
16	6H3-81916-00	COVER, terminal	1
17	97803-06012	SCREW	2
18	92903-06600	WASHER	2
19	6H3-85570-10	IGNITION COIL ASS'Y	3
20	97313-06025	BOLT	6
21	92903-06600	WASHER	6
22	663-82370-01	PLUG CAP ASS'Y	3 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resister)	3 U.R.
23	688-81950-10	STARTER RELAY ASS'Y	1
24	97313-06016	BOLT	1
25	92903-06600	WASHER	1
26	6H3-82105-00	WIRE LEAD ASS'Y	1
27	6H3-82117-00	WIRE, lead	1
28	6H3-82590-01	WIRE HARNESS ASS'Y (60FE/70BE Model)	1 U.R.
※	6H3-82590-11	WIRE HARNESS ASS'Y (60FET/70BET Model)	1 U.R.
29	97313-06012	BOLT	1
30	92903-06600	WASHER	1
31	688-82594-00	CLAMP	1
32	6H3-86110-00	SOLENOID COIL ASS'Y	1
33	6H3-86116-00	. WIRE, pull	1
34	91690-30010	. PIN, spring	1
35	93210-03261	O-RING	1
36	6H3-86112-00	STAY, solenoid	1
37	6H3-86115-00	HOLDER, solenoid	1
38	97313-06016	BOLT	2
39	92903-06600	WASHER	2
40	688-82560-10	THERMO-SWITCH ASS'Y	1
41	90465-18147	CLAMP	1
42	90464-08M07	CLAMP	1
43	688-81950-10	STARTER RELAY ASS'Y (60FET/70BET Model)	2 U.R.
44	97312-06020	BOLT (60FET/70BET Model)	1 U.R.
45	92902-06600	WASHER (60FET/70BET Model)	1 U.R.
46	688-81949-00	WIRE, lead	2
47	90464-12M09	CLAMP	1
48	90464-07M10	CLAMP	1

※Not shown

Fig. 18 POWER TRIM & TILT ASS'Y



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Fig. 18 POWER TRIM & TILT ASS'Y

Ref.No.	Parts No.	Description	Q'ty
※	6H3-43800-01-EJ	POWER TRIM & TILT ASS'Y(Short) (See Fig. 10, Ref. No. 1)	1 U.R.
※	688-43800-11-EJ	POWER TRIM & TILT ASS'Y (Long) (See Fig. 10, Ref. No. 1)	1 U.R.
1	688-43880-10	. MOTOR ASS'Y	1
2	688-43804-01	. . STATOR ASS'Y	1
3	688-43891-01	. . . BRUSH 1	1
4	688-43805-01	. . ARMATURE ASS'Y	1
5	688-43881-01	. . FRAME, end	1
6	688-43882-00	. . OIL SEAL	1
7	688-43883-00	. . O-RING	2
8	688-43884-02	. . FRAME, commutator end	1
9	688-43885-01	. . GROMMET	1
10	688-43886-02	. . BOLT	1
11	688-43887-01	. . BOLT, through	2
12	688-43807-10	. . WIRE SUB-ASS'Y	1
13	688-43806-01	. . BRUSH HOLDER ASS'Y	1
14	688-43891-01	. . BRUSH 2	1
15	90501-05M46	. . SPRING, brush	1
16	6E5-43825-01	. HOUSING, trim & tilt	1
17	688-43830-00	. GEAR PUMP ASS'Y	1
18	688-43831-00	. CONNECTOR, shaft	1
19	688-43878-00	. BOLT, socket	3
20	688-43828-00	. BODY, reservoir	1
21	688-43829-01	. PLUG, reservoir	1
22	688-43869-00	. O-RING	2
23	688-43879-00	. SCREW, with washer	6
24	688-43867-00	. O-RING	2
25	6E5-43813-00	. CYLINDER, tilt	1
26	697-43810-10	. PISTON SUB-ASS'Y(Tilt)(Short)	1 U.R.
※	688-43810-01	. PISTON SUB-ASS'Y(Tilt)(Long)	1 U.R.
27	688-43863-00	. O-RING	1
28	688-43862-00	. O-RING	4
29	688-43872-00	. RING, back up	2
30	6E5-43814-00	. PISTON, free	1
31	6E5-43820-01	. PISTON SUB-ASS'Y (Trim)	2
32	6E5-43821-00	. SCREW, trim cylinder end	2
33	6E5-43822-00	. SEAL, trim dust	2
34	93210-16M40	. O-RING	2
35	6E5-43874-00	. RING, back up	2
36	93210-33M41	. O-RING	2
37	688-43802-01	. VALVE SUB-ASS'Y (Main)	2
38	688-43864-00	. O-RING	3
39	688-43865-00	. O-RING	2
40	6E5-43841-00	. PISTON, shuttle	1
41	688-43873-00	. RING, back up	1
42	688-43876-00	. RING, snap	2
43	688-43845-00	. SCREW, manual release	1
44	688-43866-00	. O-RING	1
45	688-43846-00	. SCREW, manual valve seat	1
46	688-43858-00	. BALL	3
47	688-43848-00	. ROD, manual release	1
48	688-43847-00	. SEAT, manual valve	1
49	688-43868-00	. O-RING	1
50	6E5-43849-00	. PIN, valve support	1
51	6E5-43854-00	. SPRING, manual release	1
52	688-43875-00	. RING, snap	1
53	6E5-43850-00	. VALVE SUB-ASS'Y (Upper Relief)	1
54	688-43856-01	. SPRING, down relief	1
55	6E5-43844-00	. PIN, valve support	1
56	688-43838-00	. PIPE, intake	1
57	688-43826-00	. PLUG, taper screw	7
58	688-43832-00	. SEAT, union	6
59	6E5-43833-00	. PIPE	1
60	6E5-43834-00	. PIPE	1
61	688-43835-00	. PIPE	1
62	6E5-43818-00	. PIN, lower shock mount	1
63	90386-18M14	. BUSHING	2
64	6E5-43894-00	. SPRING, shuttle return	2
65	6E5-43898-00	. COLLAR, tension	2
66	6E5-43823-00	. CHECK VALVE SUB-ASS'Y	1
67	6E5-43877-00	. BALL	1
68	6E5-43824-00	. SPRING, compression	1
69	6E5-43827-00	. RING SET	1

※Not shown

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Fig. 19 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6H3-W0001-00	POWER HEAD GASKET KIT	1
2	6H3-11181-00	. GASKET, cylinder head	1
3	90430-14115	. GASKET	1
4	6H3-11193-00	. GASKET, head cover	1
5	6H3-12414-00	. GASKET, cover	1
6	6H3-41112-00	. GASKET, exhaust inner cover	1
7	6H3-41114-00	. GASKET, exhaust outer cover	1
8	93102-36M24	. OIL SEAL	1
9	93210-46M16	. O-RING	1
10	93102-30M23	. OIL SEAL	1
11	93106-18M01	. OIL SEAL	1
12	93210-65M50	. O-RING	1
13	6H3-13621-00	. PACKING, valve seat	2
14	6H3-14198-00	. GASKET	1
15	6G1-14984-00	. O-RING	3
16	655-24564-00	. PACKING, filter	1
17	93210-37M25	. O-RING	1
18	650-24431-00	. GASKET, fuel pump	1
19	6H3-45113-00	. GASKET, upper casing 1	1
20	6H3-W0093-01	CARBURETOR REPAIR SET	1
21	6H3-14198-00	. GASKET	1
22	676-14966-00	. CAP	3
23	6H2-14591-00	. VALVE, float	3
24	663-14159-00	. CLIP	3
25	676-14186-00	. PIN, valve	3
26	6G1-14985-00	. FLOAT COMP.	3
27	688-14548-00	. PIN, float	3
28	6G1-14984-00	. O-RING	3
29	90159-04M00	. SCREW, with washer	3
30	93210-04230	. O-RING	3
31	663-14126-00	. PACKING	3
32	688-14126-00	. PACKING	3
33	692-14923-00	. SCREW, adjusting	3
34	93210-15M52	. O-RING	3
35	6H3-W0001-20	LOWER UNIT GASKET KIT	1
36	6H3-45114-00	. GASKET, upper casing 2	1
37	6H3-41134-00	. GASKET, exhaust manifold 2	1
38	6H3-45123-00	. GASKET, muffler	1
39	90430-08020	. GASKET	3
40	93210-49046	. O-RING	1
41	93106-09014	. OIL SEAL	1
42	6H3-44315-00	. GASKET, water pump 1	1
43	6H3-44324-00	. GASKET, outer plate	1
44	688-44316-01	. GASKET, water pump 2	1
45	93210-46044	. O-RING	1
46	93101-23070	. OIL SEAL	2
47	93101-25M03	. OIL SEAL	2
48	93210-85M15	. O-RING	1
49	663-44366-00	. DAMPER, water seal 2	1
50	6H3-W0078-00	WATER PUMP REPAIR KIT	1
51	663-44322-00	. INSERT, cartridge	1
52	6H3-44352-00	. IMPELLER	1
53	6H3-44315-00	. GASKET, water pump 1	1
54	6H3-44323-00	. OUTER PLATE, cartridge	1
55	6H3-44324-00	. GASKET, outer plate	1
56	688-44316-01	. GASKET, water pump 2	1
57	93210-46044	. O-RING	1
58	97395-08045	. BOLT	2
59	97395-08055	. BOLT	2
60	90280-03M03	. KEY, woodruff	1

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80A (6H0)
90A (6H1)

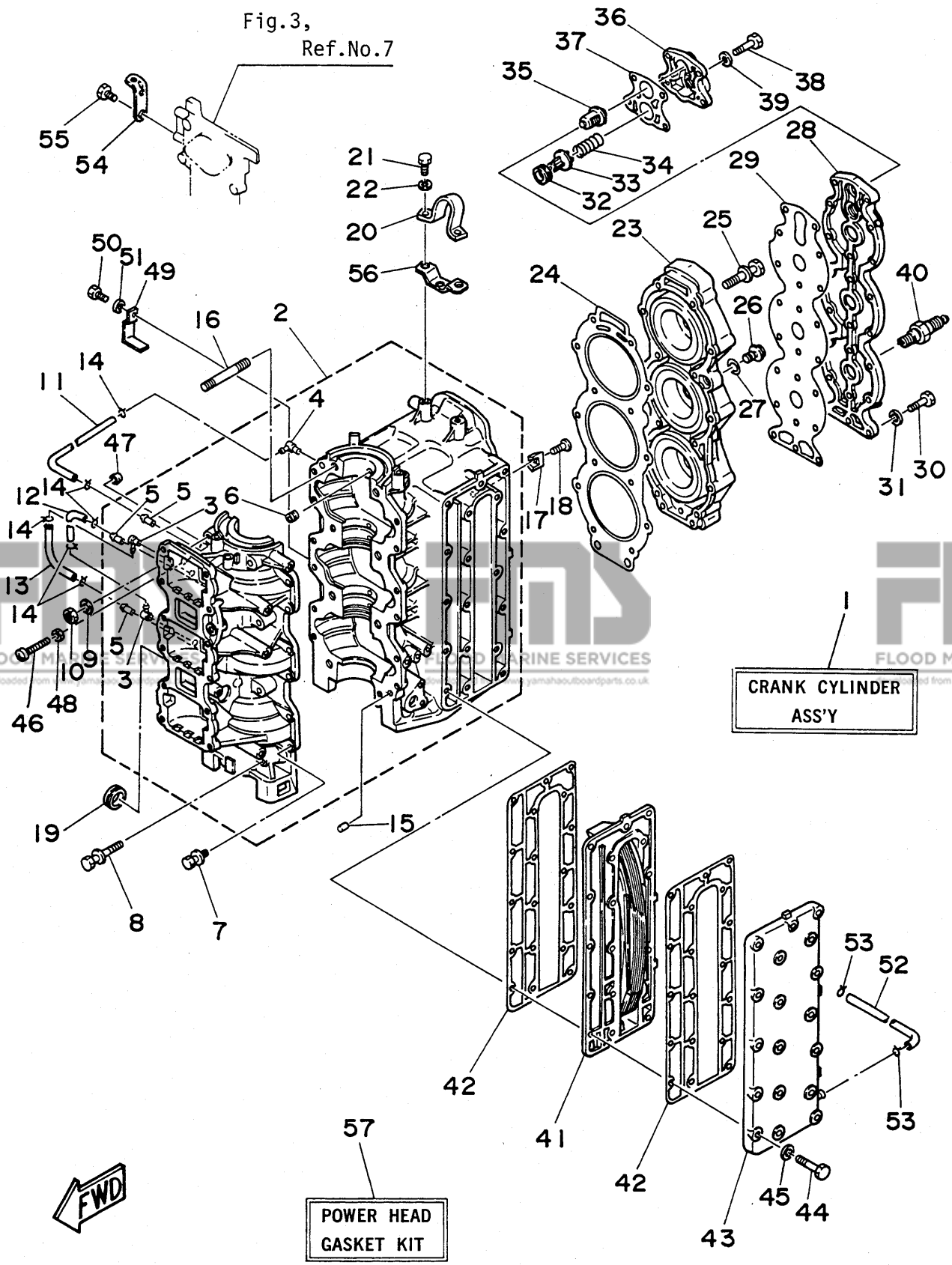
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Fig. 1 CRANKCASE & CYLINDER



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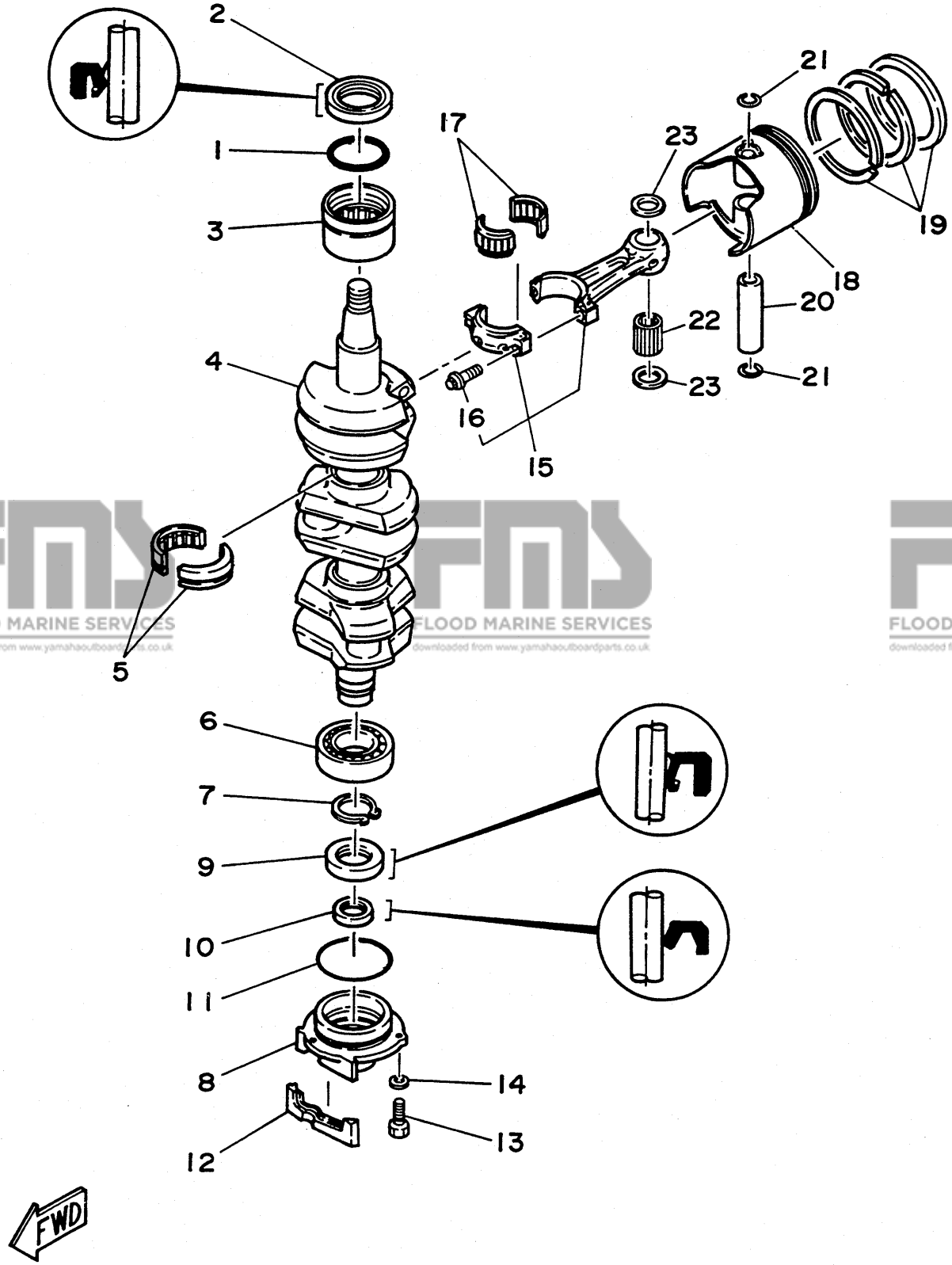
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Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty
1	6H1-W0090-00-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 56 and Fig. 2, Ref. No. 1 to 23)	1 U.R.
※	6H1-W0090-50-EJ	CRANK CYLINDER ASS'Y (With Resistor Plug) (Ref. No. 2 to 56 and Fig. 2, Ref. No. 1 to 23)	1 U.R.
2	688-15100-03-94	CRANKCASE ASS'Y	1
3	688-11370-00	. CHECK VALVE ASS'Y	2
4	650-11370-00	. CHECK VALVE ASS'Y	1
5	624-14485-00	. PIPE, joint	3
6	663-11518-01	. LOCK, bearing	3
7	90119-06M12	BOLT, with washer	12
8	90119-10M07	BOLT, with washer	6
9	90201-10430	WASHER	2
10	95313-10600	NUT	2
11	90445-07260	HOSE	1
12	90445-07M00	HOSE	1
13	90445-07M23	HOSE	1
14	90467-06016	CLIP	6
15	93608-12063	PIN, dowel B	2
16	90116-10M06	BOLT, stud	2
17	688-11325-00	ANODE	2
18	98680-04016	SCREW, ovalhead	2
19	90480-24M04	GROMMET	1
20	688-11119-00	HANGER, engine	1
21	97313-08020	BOLT	2
22	92903-08100	WASHER	2
23	6H1-11111-00-94	HEAD, cylinder	1
24	688-11181-01	GASKET, cylinder head	1
25	90119-08M12	BOLT, with washer	14
26	90340-14M00	PLUG, straight screw	1
27	90430-14115	GASKET	1
28	688-11191-00-9M	COVER, cylinder head	1
29	688-11193-01	GASKET, head cover	1
30	97313-06025	BOLT	18
31	92903-06600	WASHER	18
32	90480-20M05	GROMMET	1
33	688-12416-00	VALVE, pressure control	1
34	90501-16M11	SPRING, compression	1
35	688-12411-00	THERMOSTAT	1
36	688-12413-00-9M	COVER, thermostat	1
37	688-12414-00	GASKET, cover	1
38	97313-06035	BOLT	4
39	92903-06600	WASHER	4
40	94701-00160	PLUG, spark (B8HS 10) NGK	3 U.R.
※	94702-00247	PLUG, spark (BR8HS 10) NGK	3 U.R.
41	688-41111-00-9M	INNER COVER, exhaust	1
42	688-41112-00	GASKET, exhaust inner cover	2
43	688-41113-00-9M	OUTER COVER, exhaust	1
44	97313-08040	BOLT	18
45	92903-08600	WASHER	18
46	90157-06014	SCREW	1
47	688-44194-00	CAP	1
48	95303-06700	NUT	1
49	90465-12M03	CLAMP, cord	1
50	97313-06010	BOLT	1
51	92903-06100	WASHER	1
52	663-24312-01	HOSE 2	1
53	90467-08004	CLIP	2
54	6H1-15772-00	STAY 2	1
55	97323-06012	BOLT	2
56	6H1-15773-00	STAY 3	1
■57	6H1-W0001-00	POWER HEAD GASKET KIT	1

■ See Fig. 19 for detail service parts.
※ Not shown

Fig. 2 CRANK & PISTON



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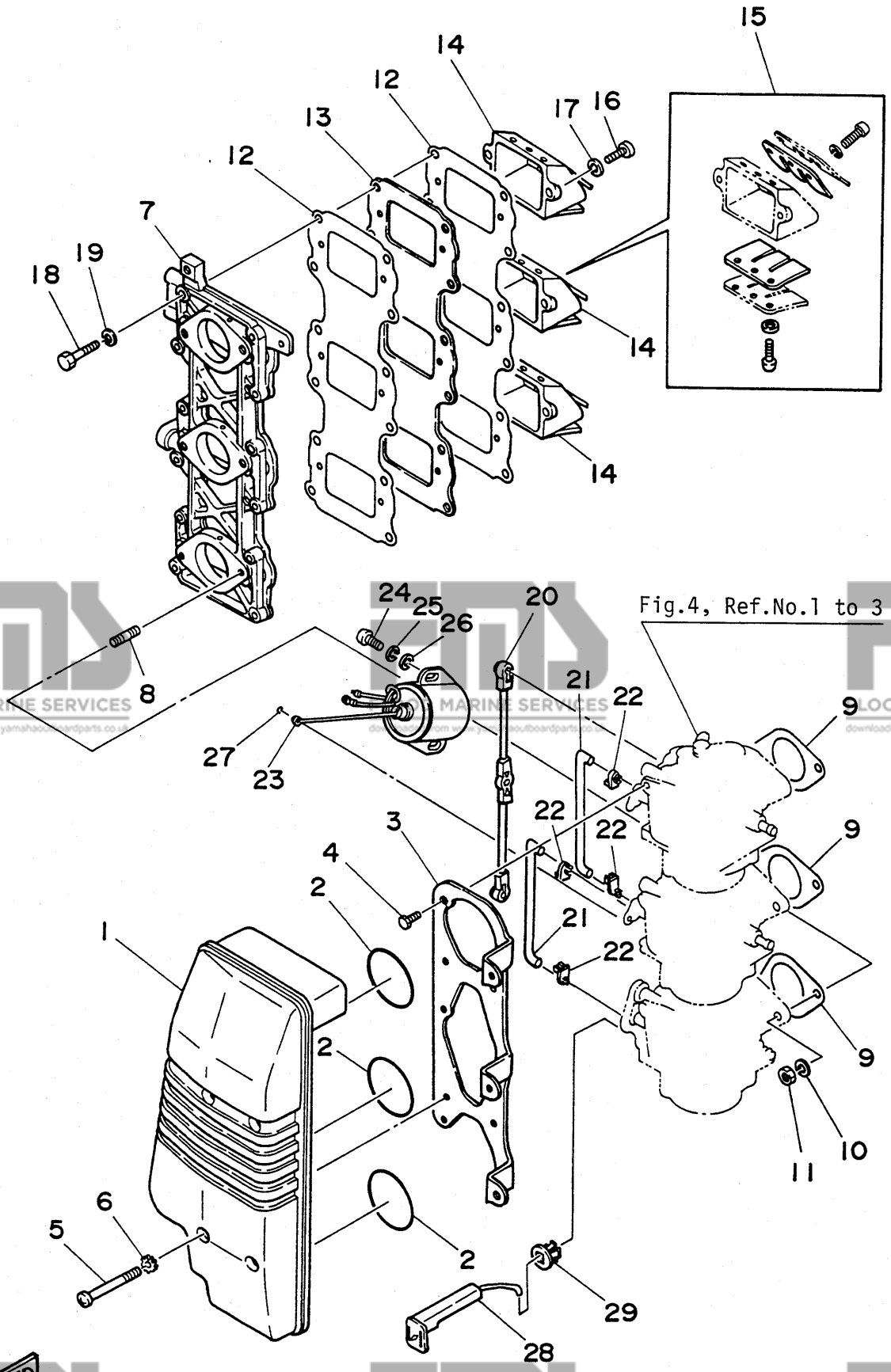
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Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty
1	93210-46M16	O-RING	1
2	93102-36M02	OIL SEAL	1
3	93310-636U4	BEARING, needle	1
4	688-11411-01	CRANK SHAFT	1
5	93310-835U8	BEARING, needle	2
6	93306-206U5	BEARING (B6206)	1
7	93410-32M00	CIRCLIP	1
8	688-15359-01-94	HOUSING, oil seal	1
9	93102-30M05	OIL SEAL	1
10	93104-20M02	OIL SEAL	1
11	93210-62269	O-RING	1
12	688-15379-00	SEAL, crankcase	1
13	97395-06020	BOLT	3
14	92990-06600	WASHER	3
15	688-11650-03	CONNECTING ROD ASS'Y	3
16	90109-08462	. BOLT	6
17	93310-730V8	BEARING, needle	3
18	6H1-11631-00-96	PISTON (S.T.D.)	3
※	6H1-11635-00	PISTON (1st O.S.)	3 A.P.
※	6H1-11636-00	PISTON (2nd O.S.)	3 A.P.
19	6H1-11610-00	PISTON RING SET (S.T.D.)	3
※	6H1-11610-10	PISTON RING SET (1st O.S.)	3 A.P.
※	6H1-11610-20	PISTON RING SET (2nd O.S.)	3 A.P.
20	676-11633-00	PIN, piston	3
21	688-11634-10	CLIP, piston pin	6
22	93603-21111	BEARING, small end	84
23	90201-20417	WASHER	6

※ Not shown

Fig. 3 INTAKE 1

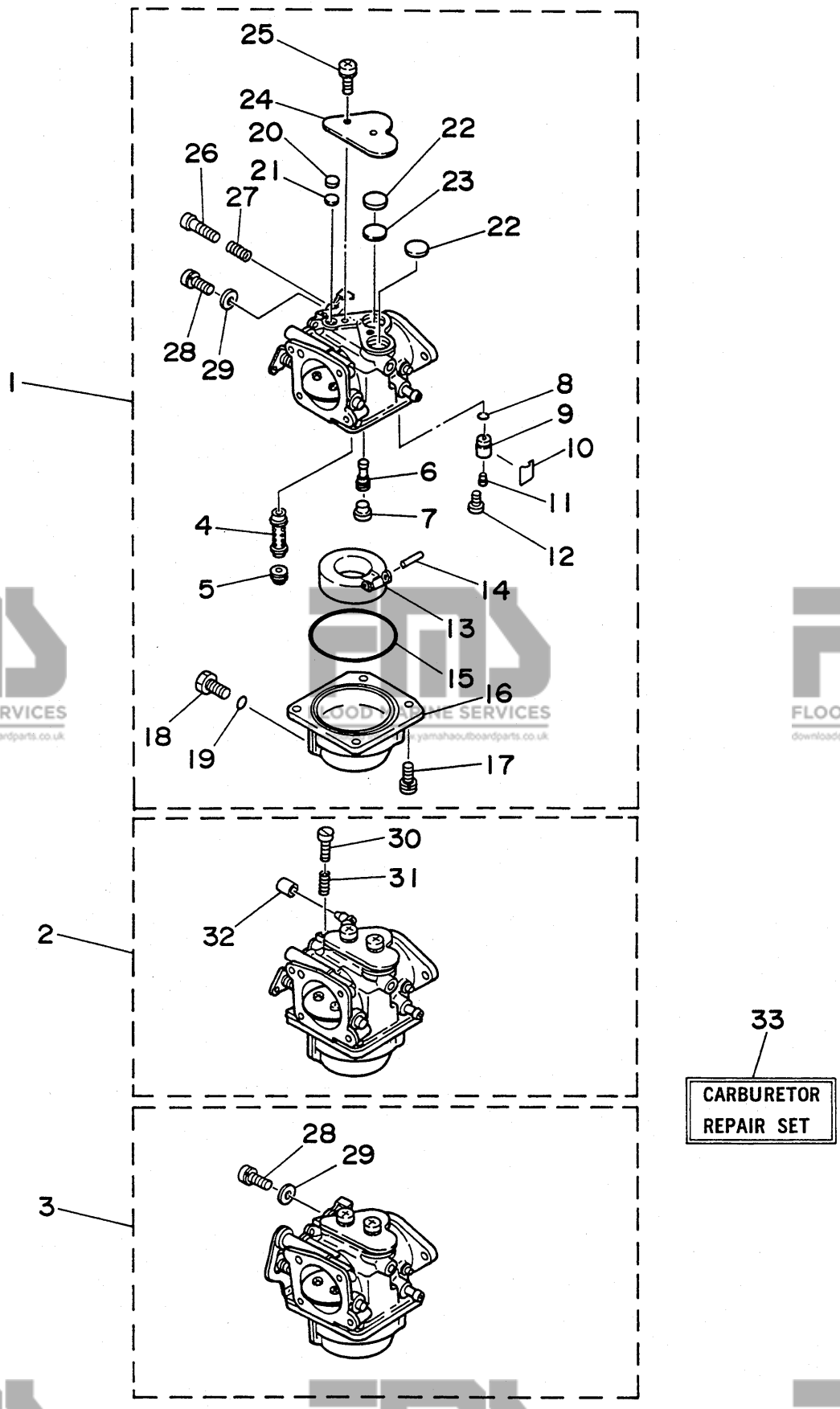


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Fig. 3 INTAKE 1

Ref.No.	Parts No.	Description	Q'ty
1	6H1-14440-00	SILENCER COMP.	1
2	93210-46044	O-RING	3
3	6H1-14413-00	STAY 1	1
4	97313-06012	BOLT	6
5	97803-06055	SCREW, panhead	4
6	90209-06M05	WASHER, tooth	4
7	688-13641-00-94	MANIFOLD, intake 1	1
8	90116-06122	BOLT, stud	6
9	688-14198-00	GASKET	3
10	92903-06100	WASHER	6
11	95303-06600	NUT	6
12	688-13621-00	PACKING, valve seat 1	2
13	688-13624-00	PLATE, reed valve	1
14	688-13610-00	REED VALVE ASS'Y	3
15	688-W0004-00	. REED SET	3
16	97803-05020	SCREW, panhead	6
17	92903-05100	WASHER	6
18	97313-06030	BOLT	12
19	92903-06100	WASHER	12
20	688-41217-00	ROD, accel. lever	1
21	688-41257-00	ROD, choke link 2	2
22	661-41262-02	JOINT, choke lever	4
23	688-86110-00	SOLENOID COIL ASS'Y	1
24	97803-06014	SCREW, panhead	2
25	92903-06100	WASHER	2
26	92903-06200	WASHER	2
27	93210-03261	O-RING	1
28	692-41256-00	ROD, choke link	1
29	689-41273-00	GROMMET	1

Fig. 4 INTAKE 2



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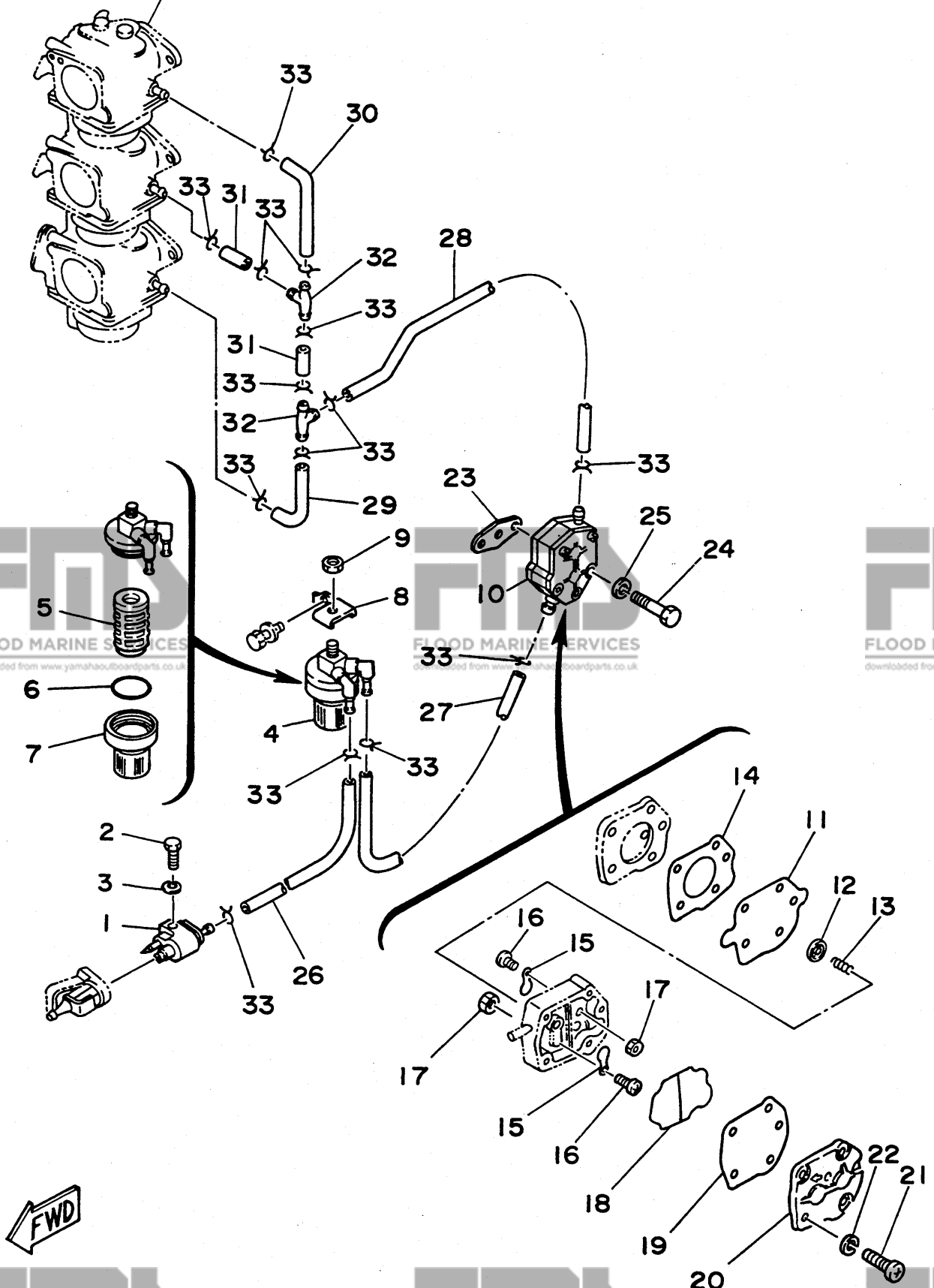
Fig. 4 INTAKE 2

Ref.No.	Parts No.	Description	Q'ty
1	6H1-14301-10	CARBURETOR ASS'Y (Upper) (90A Model)	1 U.R.
※	6H0-14301-10	CARBURETOR ASS'Y (Upper) (80A Model)	1 U.R.
2	6H1-14302-10	CARBURETOR ASS'Y (Center) (90A Model)	1 U.R.
※	6H0-14302-10	CARBURETOR ASS'Y (Center) (80A Model)	1 U.R.
3	6H1-14303-10	CARBURETOR ASS'Y (Lower) (90A Model)	1 U.R.
※	6H0-14303-10	CARBURETOR ASS'Y (Lower) (80A Model)	1 U.R.
4	6H0-14947-01	. NOZZLE, main	3
5	676-14943-40	. JET, main (#165) (90A Model)	3 U.R.
※	676-14943-39	. JET, main (#160) (80A Model)	3 U.R.
6	6E9-14948-19	. JET, slow (#80)	3
7	676-14966-00	. CAP	3
8	93210-04228	. O-RING	3
9	692-14590-00	. VALVE SEAT	3
10	663-14159-00	. CLIP	3
11	676-14186-00	. PIN, valve	3
12	688-14592-00	. SCREW, panhead	3
13	676-14985-01	. FLOAT COMP.	3
14	688-14548-00	. PIN, float	3
15	676-14984-00	. O-RING	3
16	688-14980-00	. BODY, float chamber	3
17	90159-04M00	. SCREW, with washer	12
18	663-14992-00	. SCREW, drain	3
19	93210-04230	. O-RING	3
20	663-14126-00	. PACKING	3
21	663-14527-00	. PLATE	3
22	688-14126-00	. PACKING	6
23	688-14527-00	. PLATE	3
24	688-14572-00	. STAY, plate	3
25	90159-05017	. SCREW, with washer	6
26	692-14923-00	. SCREW, adjusting	3
27	679-14555-00	. SPRING, compression	3
28	663-14592-00	. SCREW (Upper, Lower)	2
29	90201-05652	. WASHER (Upper, Lower)	2
30	663-14523-00	. SCREW, stop (Center)	1
31	90501-10326	. SPRING, compression (Center)	1
32	676-14578-00	. COLLAR (Center)	1
♣33	6H1-W0093-00	CARBURETOR REPAIR SET	1

※Not shown
♣See Fig. 19 for detail service parts.

Fig. 5 FUEL

Fig.4, Ref.No.1 to 3

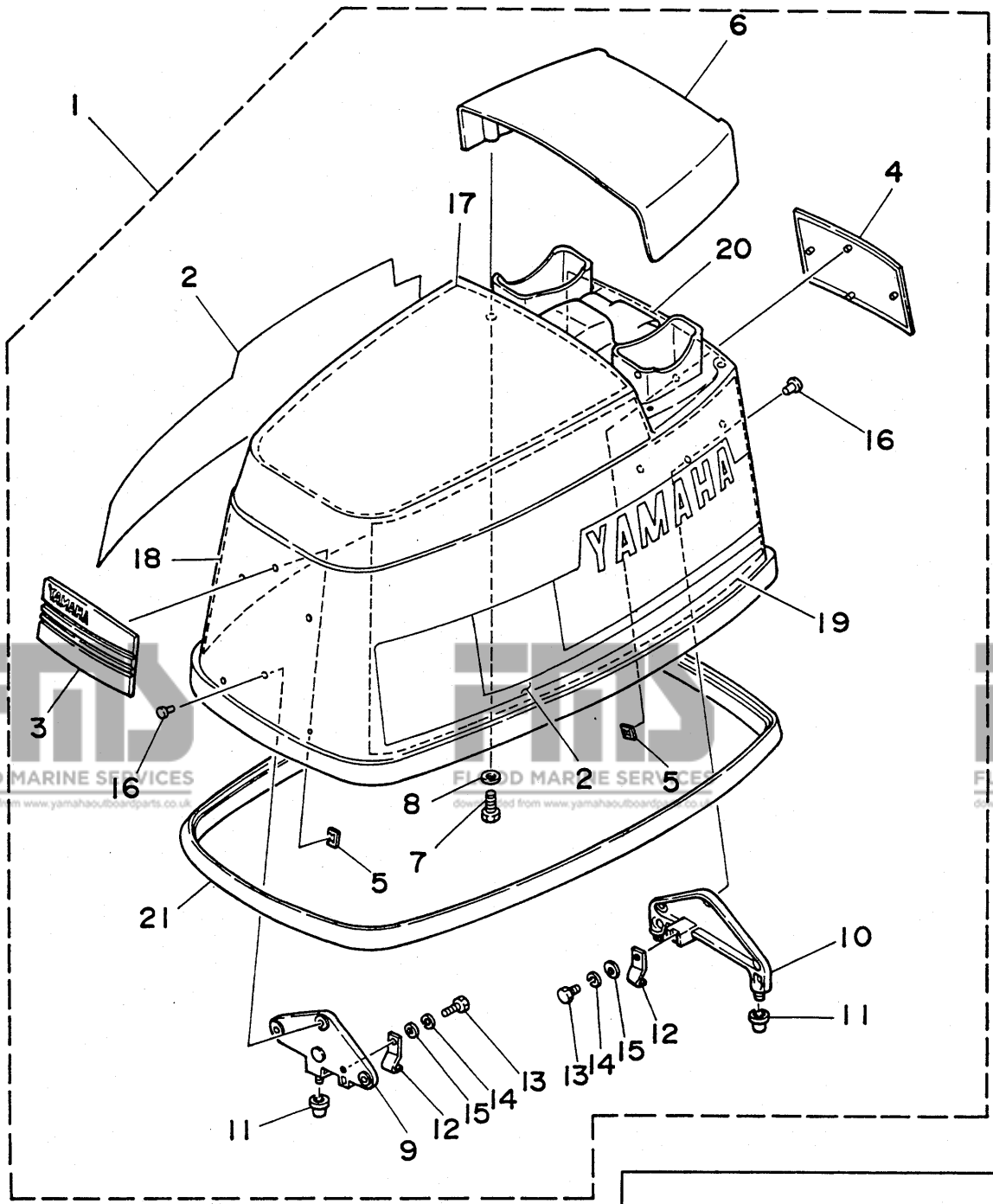


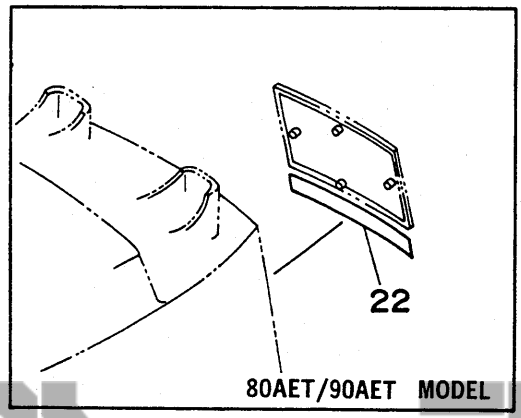
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Fig. 5 FUEL

Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
2	97313-06020	BOLT	1
3	92990-06100	WASHER	1
4	655-24560-01	FILTER ASS'Y	1
5	6F5-24563-00	. ELEMENT, filter	1
6	93210-37M25	. O-RING	1
7	655-24521-01	. CUP, filter	1
8	6H1-24566-00	BRACKET, filter	1
9	95303-08600	NUT	1
10	6A0-24410-01	FUEL PUMP ASS'Y	1
11	648-24411-00	. DIAPHRAGM	1
12	648-24424-00	. PLATE, spring guide	1
13	648-24423-00	. SPRING, diaphragm	1
14	648-24434-00	. GASKET, body 1	1
15	6A0-24421-01	. VALVE, check	2
16	90147-03M00	. SCREW, panhead	2
17	98813-03100	. NUT	2
18	6A0-24435-00	. GASKET, body 2	1
19	663-24411-00	. DIAPHRAGM	1
20	6A0-24413-00	. COVER, pump	1
21	98503-05028	. SCREW, panhead	3
22	92990-05100	. WASHER	3
23	650-24431-00	GASKET, fuel pump	1
24	97313-06040	BOLT	2
25	92903-06600	WASHER	2
26	90445-09105	HOSE	1
27	90445-09074	HOSE	1
28	90445-09097	HOSE	1
29	688-24313-00	HOSE 3	1
30	688-24314-00	HOSE 4	1
31	90445-09220	HOSE	2
32	688-24378-00	PIPE, joint	2
33	90467-08004	CLIP	14

Fig. 6 TOP COWLING





FWD

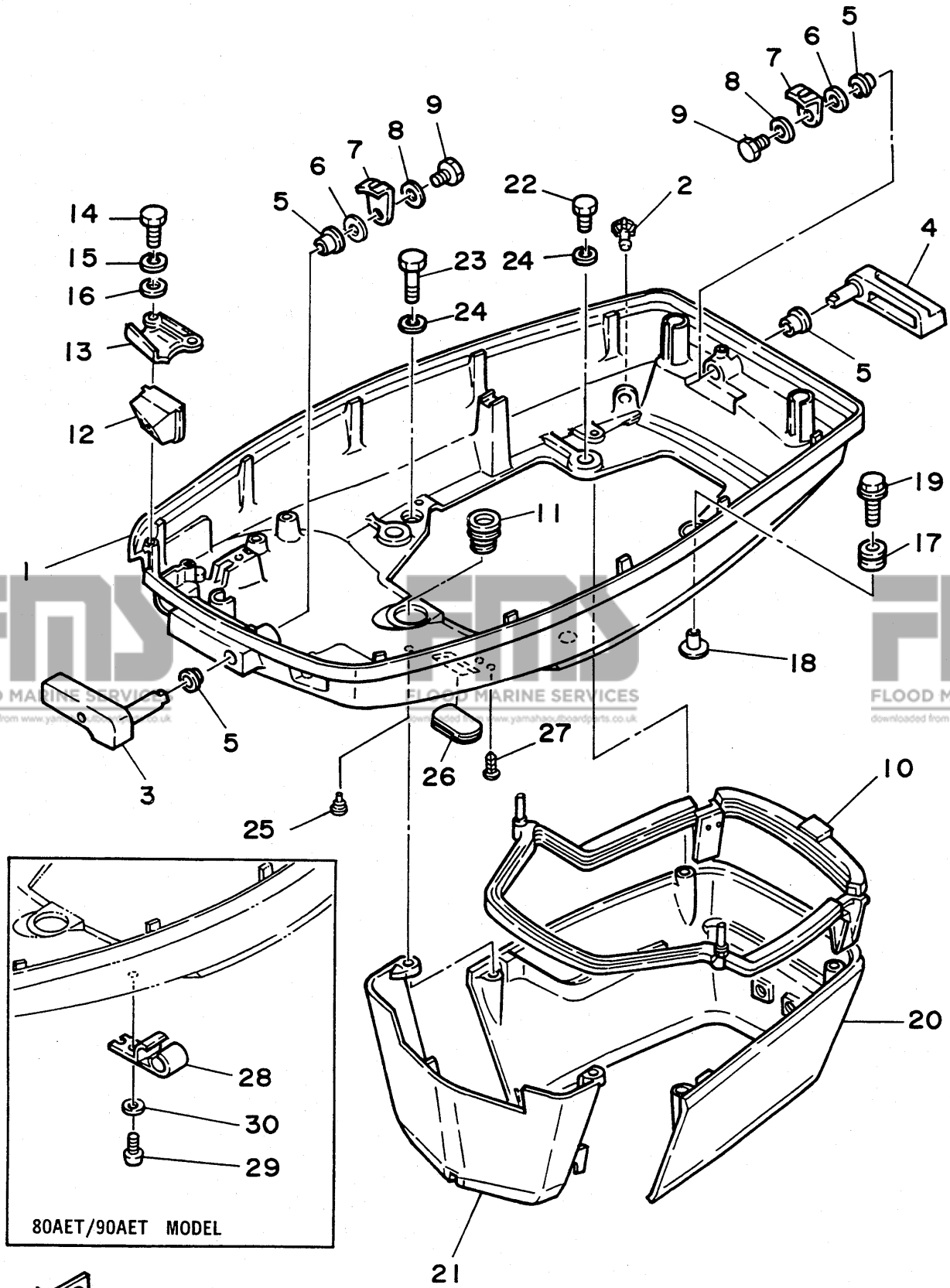
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Fig. 6 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H1-42610-20-EJ	TOP COWLING ASS'Y (90A Model)	1 U.R.
※	6H0-42610-20-EJ	TOP COWLING ASS'Y (80A Model)	1 U.R.
2	6H1-W0070-20	. GRAPHIC SIDE SET	1
3	6H1-42686-00	. EMBLEM, front	1
4	6H1-42687-00	. EMBLEM, rear (90A Model)	1 U.R.
※	6H0-42687-00	. EMBLEM, rear (80A Model)	1 U.R.
5	90183-05M01	. NUT, spring	7
6	6H1-42613-00-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H1-42647-00-94	. HOLDER, clamp band 1	1
10	6H1-42649-00-94	. HOLDER, clamp band 2	1
11	663-42662-00	. DAMPER 1	3
12	688-42652-10	. HOOK 2	2
13	97313-06016	. BOLT	2
14	92903-06100	. WASHER	2
15	92903-06600	. WASHER	2
16	90266-06009	. RIVET	6
17	6H1-42617-00	. DAMPER, form 1	1
18	6H1-42619-00	. DAMPER, form 2	1
19	6H1-42627-00	. DAMPER, form 3	1
20	6H1-42637-00	. DAMPER, form 4	1
21	688-42615-00	. SEAL	1
22	6H1-42684-00	MARK, cowling 4 (80AET/90AET Model)	1

※Not shown

Fig. 7 BOTTOM COWLING



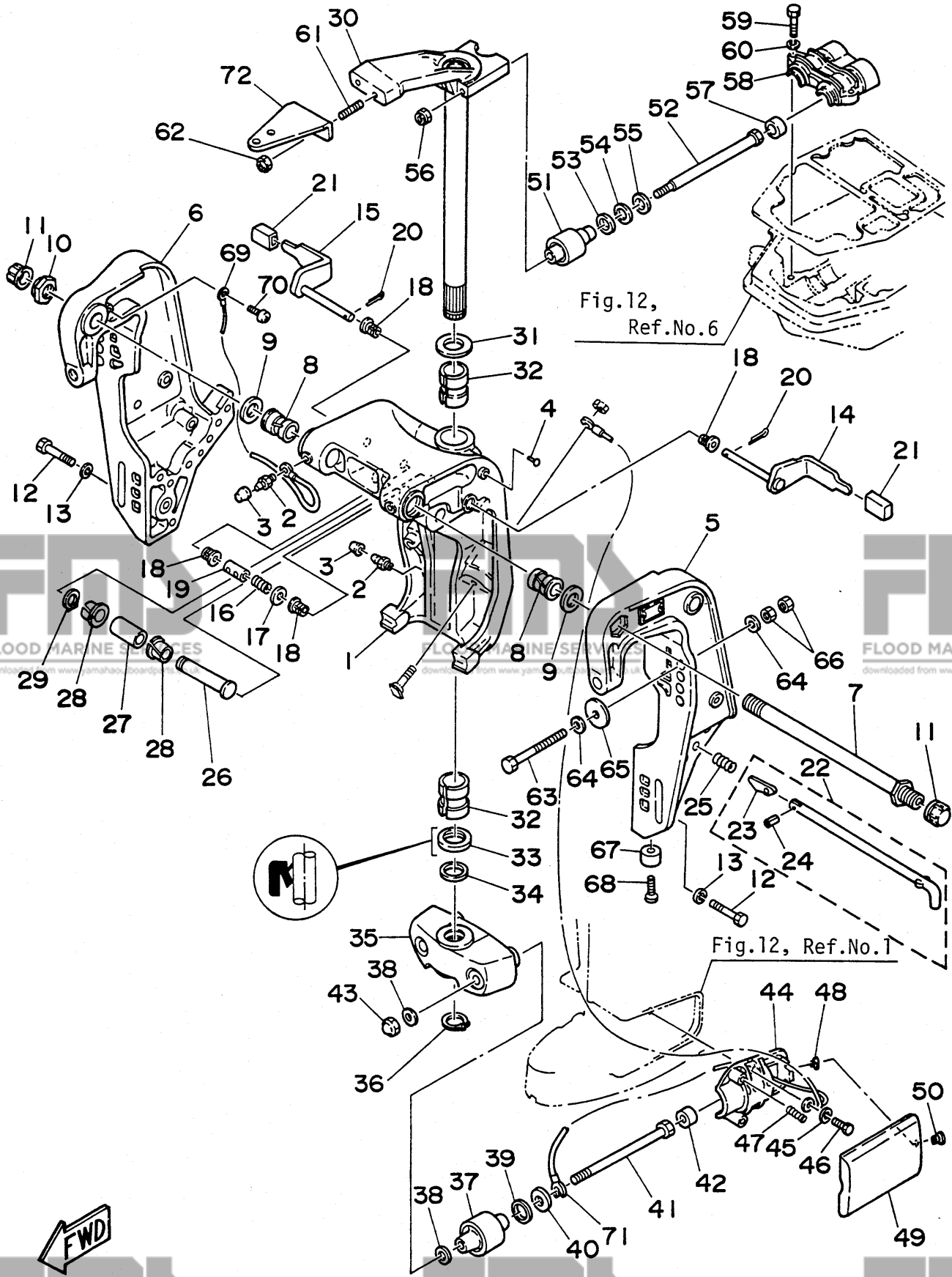
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Fig. 7 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	688-42711-02-EJ	COWLING, bottom	1
2	6H3-44391-00	NIPPLE, hose	1
3	688-42815-00-EJ	LEVER, clamp 1	1
4	688-42817-00-EJ	LEVER, clamp 3	1
5	90386-13M38	BUSHING	4
6	90206-13019	WASHER	2
7	688-42816-00	LEVER, clamp 2	2
8	90201-06068	WASHER	2
9	97313-06012	BOLT	2
10	688-42716-02	SEAL 1	1
11	663-42724-00	GROMMET 1	1
12	688-42725-01	GROMMET 2 (80A/90A Model)	1 U.R.
※	688-42725-10	GROMMET 2 (80AET/90AET Model)	1 U.R.
13	688-42738-00-94	PLATE, fitting	1
14	97313-06016	BOLT	2
15	92903-06100	WASHER	2
16	92903-06600	WASHER	2
17	90480-09M12	GROMMET	4
18	90387-06M69	COLLAR	4
19	90119-06M26	BOLT, with washer	4
20	688-42741-00-EJ	APRON 1	1
21	688-42771-00-EJ	APRON 2	1
22	97313-06020	BOLT	2
23	97313-06030	BOLT	2
24	92903-06100	WASHER	4
25	90480-06M19	GROMMET (80AE/90AE Model)	1
26	6H4-42726-00	GROMMET (80AE/90AE Model)	1 U.R.
※	688-42726-10	GROMMET (80AET/90AET Model)	1 U.R.
27	90338-05M03	PLUG (80AE/90AE Model)	1
28	6E5-24367-01	CLAMP, fuel pipe (80AET/90AET Model)	1
29	90157-06M01	SCREW (80AET/90AET Model)	1
30	92990-06600	WASHER (80AET/90AET Model)	1

※Not shown

Fig. 8 BRACKET 1



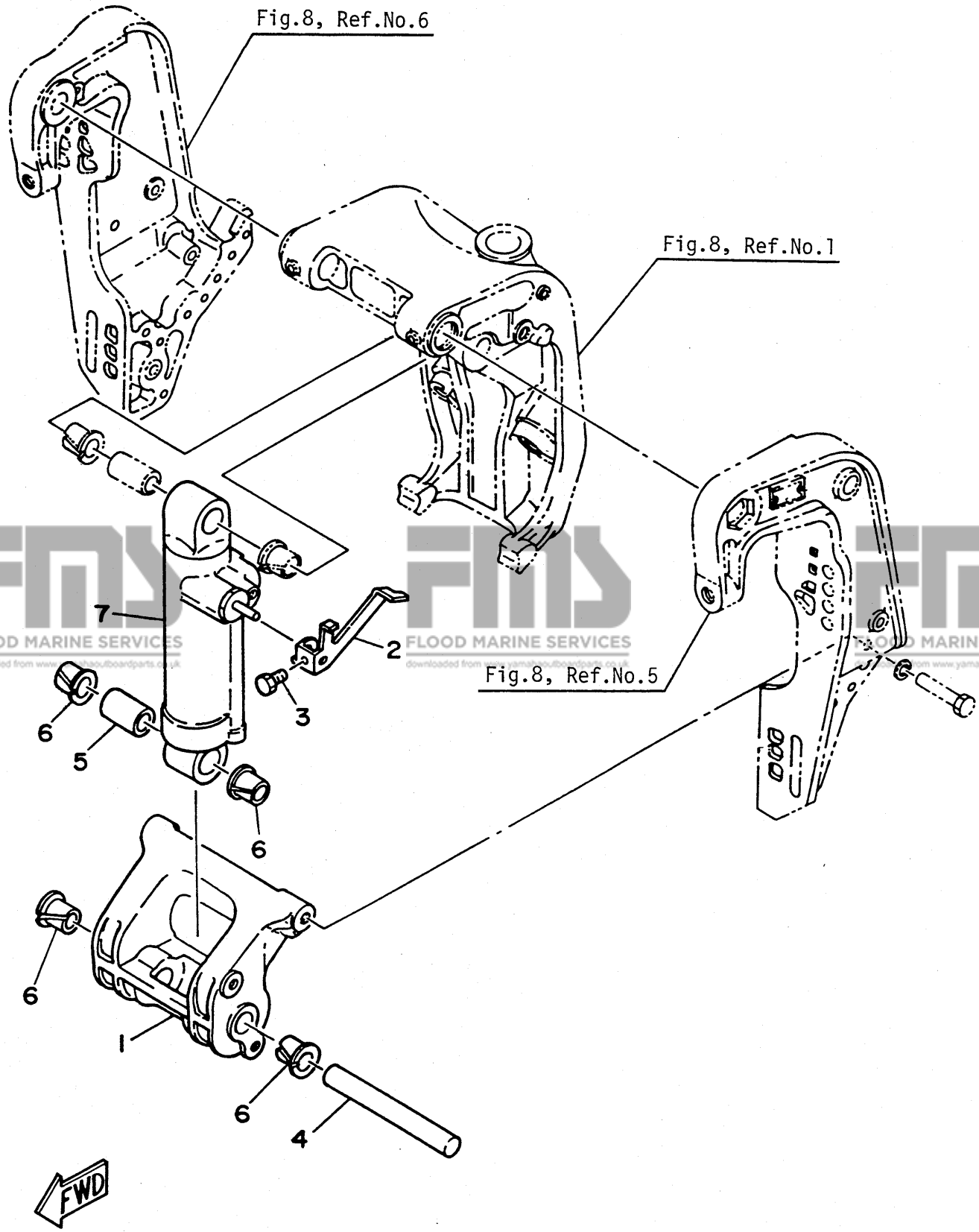
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Fig. 8 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty
1	688-43311-10-EJ	BRACKET, swivel 1	1
2	93700-06004	NIPPLE, grease	3
3	663-45119-00	CAP, grease nipple	3
4	90269-03010	RIVET	1
5	688-43111-11-EJ	BRACKET, clamp 1	1
6	688-43112-11-EJ	BRACKET, clamp 2	1
7	688-43131-02	BOLT, clamp bracket	1
8	90386-22M15	BUSHING	2
9	90201-22M67	WASHER	2
10	90185-22043	NUT, self-locking	1
11	663-43145-00	CAP, clamp bracket	2
12	97395-10045	BOLT	6
13	92990-10100	WASHER	6
14	688-43181-02	LEVER, tilt stop 1	1
15	688-43185-02	LEVER, tilt stop 2	1
16	90501-10M21	SPRING, compression	1
17	92990-10200	WASHER	1
18	90386-10M16	BUSHING	4
19	90387-10M38	COLLAR	1
20	91490-30025	PIN, cotter	2
21	663-43318-00	COVER	2
22	688-43160-01	TILT ROD ASS'Y	1
23	688-43165-00	. STOPPER, plate	1
24	91690-30012	. PIN, spring	1
25	90502-16M02	SPRING, conical	1
26	6E5-43126-00	PIN, upper shock mount	1
27	90386-18M21	BUSHING	1
28	90386-18M35	BUSHING	2
29	93410-18M02	CIRCLIP	1
30	688-42510-00-EJ	BRACKET STEERING ASS'Y	1
31	90201-30420	WASHER	1
32	90386-30048	BUSHING	2
33	93109-30M03	OIL SEAL	1
34	90201-31418	WASHER	1
35	663-44551-01-EJ	HOUSING, lower mount	1
36	93410-28M06	CIRCLIP	1
37	687-44555-00-94	MOUNT DAMPER, lower side	2
38	90201-12M16	WASHER	4
39	90202-25M04	WASHER	2
40	90201-13M19	WASHER	2
41	90109-12261	BOLT	2
42	663-44575-00	DAMPER, lower mount 1	2
43	95380-12800	NUT, crown	2
44	687-44552-00-94	HOUSING, lower mount	2
45	92990-08100	WASHER	4
46	97375-08025	BOLT	4
47	90501-14236	SPRING, compression	4
48	90179-06066	NUT	2
49	663-44553-00-EJ	COVER, lower mount	2
50	92380-06015	SCREW, cylinderhead	2
51	688-44514-00-94	MOUNT DAMPER, upper side	2
52	90101-10M49	BOLT	2
53	90201-20M21	WASHER	2
54	90202-20M06	WASHER	2
55	90201-11M22	WASHER	2
56	90185-10051	NUT, self-locking	2
57	663-44575-00	DAMPER, lower mount 1	2
58	688-44511-00-94	COVER, upper mount	1
59	97375-08035	BOLT	3
60	92990-08100	WASHER	3
61	90116-10175	BOLT, stud	2
62	90185-10051	NUT, self-locking	2
63	90101-12M65	BOLT	4
64	92990-12200	WASHER	8
65	90201-12426	WASHER	4
66	95380-12600	NUT	8
67	688-45251-01	ANODE	1
68	92180-06025	SCREW, ovalhead	1
69	688-82148-00	WIRE, lead 5	1
70	97890-06012	SCREW, panhead	1
71	688-82127-01	WIRE, lead 2	1
72	688-48511-10-EJ	HOOK, steering	1

Fig. 9 BRACKET 2



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Fig. 9 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty
1	688-43128-01-EJ	SPACER, clamp bracket	1
2	688-43631-00	LEVER, tilt 1	1
3	97380-06010	BOLT	1
4	688-43124-01	PIN, lower shock mount	1
5	90386-18M21	BUSHING	1
6	90386-18M35	BUSHING	4
7	688-43170-03-EJ	SHOCK ABSORBER ASS'Y	1

Fig. 10 POWER TRIM & TILT

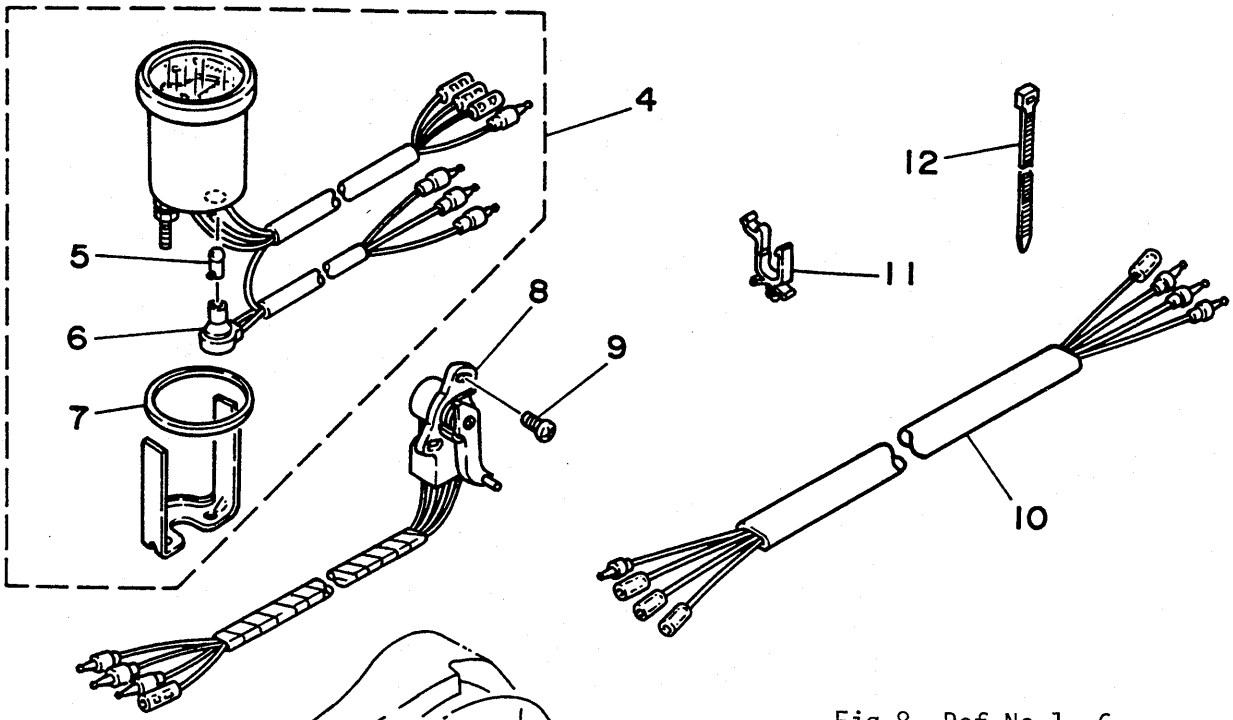
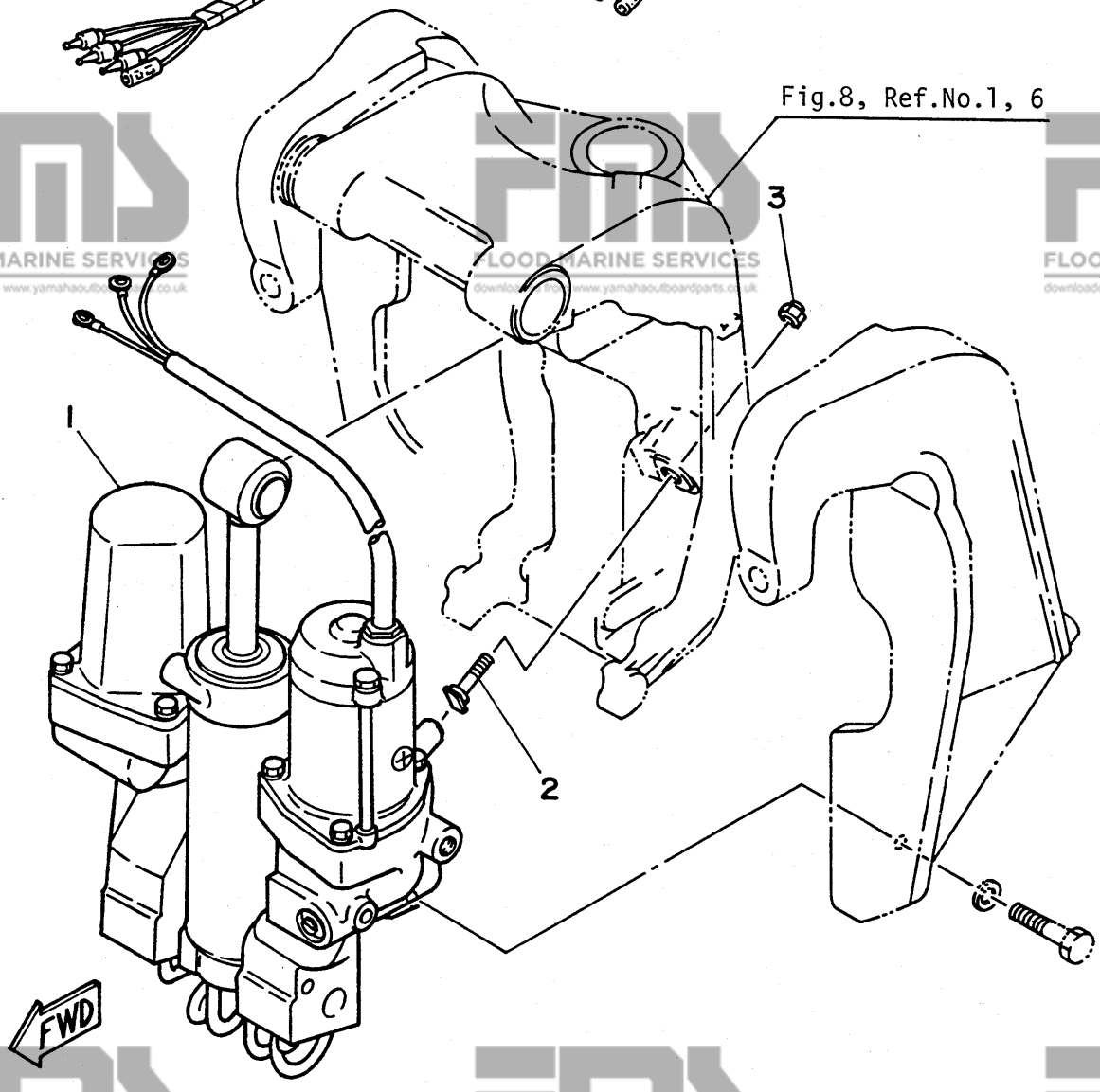


Fig.8, Ref.No.1, 6



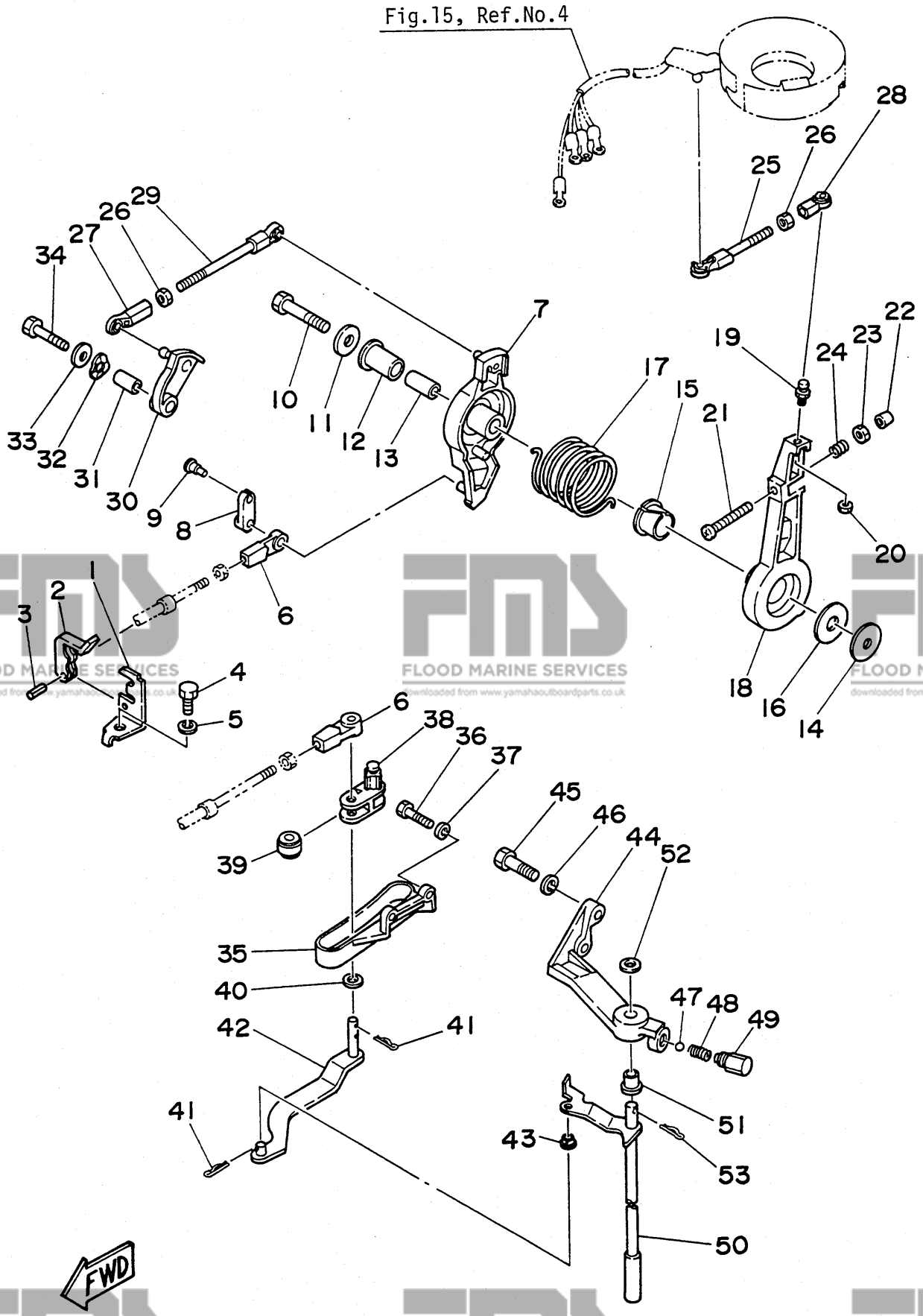
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Fig. 10 POWER TRIM & TILT

Ref.No.	Parts No.	Description	Q'ty
▲1	688-43800-11-EJ	POWER TRIM & TILT ASS'Y	1
2	688-43376-01	BOLT, thrust receiver	2
3	90185-08057	NUT, self-locking	2
4	688-83671-00	TRIM GAUGE	1
5	688-83516-00	. BULB (12V-1.7W)	1
6	688-83536-00	. SOCKET, meter	1
7	688-83666-00	. DAMPER	1
8	6E5-83672-01	TRIM SENDER	1
9	97890-06016	SCREW, panhead	2
10	6E5-82553-00	EXTENSION, wire lead	1
11	90464-15M08	CLAMP	1
12	90465-11M10	CLAMP	1

▲ See Fig. 18 for detail service parts.

Fig. 11 CONTROL



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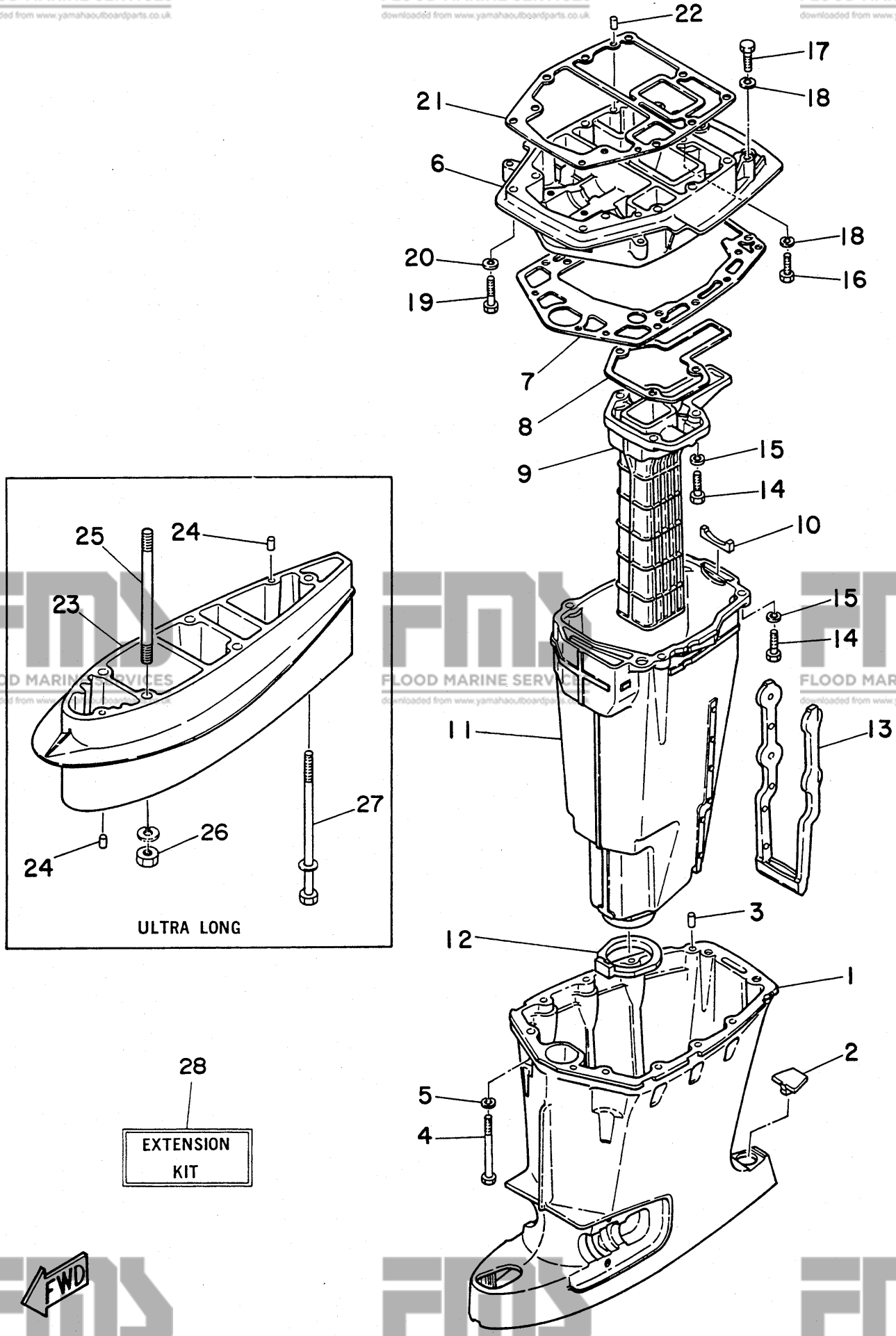
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Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	663-48531-00	BRACKET, remote control 1	1
2	663-48538-00	CLAMP, cable 1	1
3	91690-30012	PIN, spring	1
4	97313-08016	BOLT	1
5	92903-08100	WASHER	1
6	663-48344-00	CABLE END, remote control	2
7	688-41632-00-94	LEVER, magneto control 2	1
8	688-44171-00	LOCK LEVER	1
9	90249-05125	PIN	1
10	97313-08045	BOLT	1
11	90201-08M23	WASHER	1
12	90386-12089	BUSHING	1
13	90387-08M16	COLLAR	1
14	90201-08M13	WASHER	1
15	90386-22M13	BUSHING	1
16	90202-12092	WASHER	1
17	90508-29M05	SPRING, torsion	1
18	688-41631-00-94	LEVER, magneto control 1	1
19	663-85518-00	JOINT, ball	1
20	95303-05700	NUT	1
21	90157-06013	SCREW	1
22	688-44194-00	CAP	1
23	95303-06600	NUT	1
24	90501-16M12	SPRING, compression	1
25	688-41636-00	ROD, magneto control	1
26	95303-05600	NUT	2
27	682-41237-00	JOINT, link 2	1
28	662-41237-01	JOINT, link 2	1
29	688-41211-01	LINK, accel.	1
30	688-41213-00	CAM, accel.	1
31	90387-06M17	COLLAR	1
32	90206-10M04	WASHER	1
33	90201-06068	WASHER	1
34	97313-06035	BOLT	1
35	688-44117-00-94	BRACKET 1	1
36	97313-06020	BOLT	2
37	92903-06600	WASHER	2
38	688-44124-00	LINK, shift rod	1
39	688-44122-00	BUSHING, shift rod lever	1
40	90202-07M07	WASHER	1
41	90468-18008	PIN, hair	3
42	6H1-44121-00	LEVER, shift rod 1	1
43	90386-06M12	BUSHING	1
44	688-44118-00-94	BRACKET 2	1
45	97313-08030	BOLT	2
46	92903-08100	WASHER	2
47	93501-04M02	BALL	1
48	90501-12082	SPRING	1
49	648-42715-00	BUSHING 2	1
50	6H1-44120-10	HANDLE GEAR SHIFT ASS'Y (Long)	1 U.R.
※	6H1-44120-20	HANDLE GEAR SHIFT ASS'Y (Ultra Long)	1 U.R.
51	90386-08006	BUSHING	1
52	92990-08200	WASHER	1
53	90468-18008	PIN, hair	1

※ Not shown

Fig. 12 UPPER CASING



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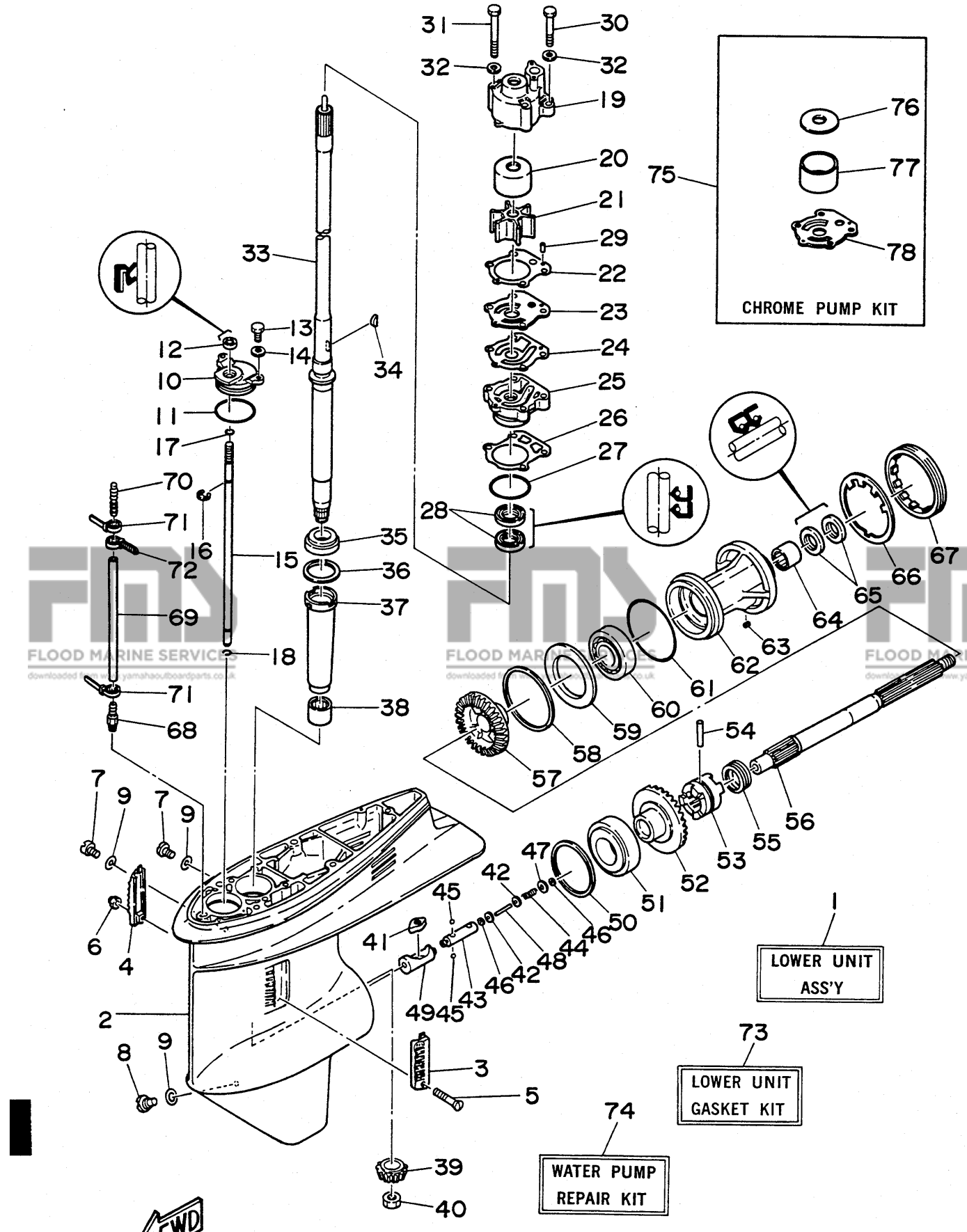
Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	688-45111-03-EJ	CASING, upper	1
2	663-45155-10	CAP	1
3	93606-12019	PIN, dowel B	2
4	90101-08M50	BOLT	8
5	92990-08100	WASHER	8
6	688-41137-02-94	GUIDE, exhaust	1
7	688-45114-01	GASKET, upper casing 2	1
8	688-41134-00	GASKET, exhaust manifold 2	1
9	688-41131-00-9M	MANIFOLD, exhaust (90A Model)	1 U.R.
※	692-41131-00-9M	MANIFOLD, exhaust (80A Model)	1 U.R.
10	688-41133-00	GASKET, exhaust manifold 1	1
11	688-14711-01-9M	MUFFLER	1
12	688-45123-00	GASKET, muffler	1
13	663-14737-10	DAMPER, muffler 1	1
14	97375-08030	BOLT	7
15	92990-08100	WASHER	7
16	97375-08025	BOLT	1
17	97375-08030	BOLT	2
18	92990-08100	WASHER	3
19	97375-08035	BOLT	2
20	92990-08100	WASHER	2
21	688-45113-00	GASKET, upper casing 1	1
22	93606-12019	PIN, dowel B	2
23	688-45211-00-EJ	EXTENSION (Ultra Long)	1
24	93606-12019	PIN, dowel B (Ultra Long)	4
25	90116-10M05	BOLT, stud (Ultra Long)	4
26	95380-10600	NUT (Ultra Long)	4
27	97375-08190	BOLT (Ultra Long)	1
●28	688-W0072-00-EJ	EXTENSION KIT	1

※Not shown

●See Fig. 19 for detail service parts.

Fig. 13 LOWER & DRIVE 1



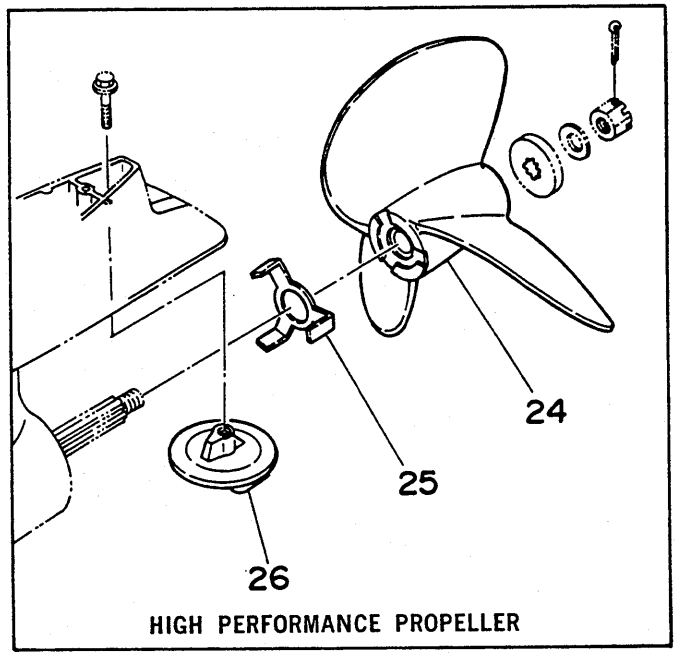
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Ref.No.	Parts No.	Description	Q'ty
1	6H1-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 70)	1 U.R.
※	6H1-45300-20-EJ	LOWER UNIT ASS'Y (Ultra Long) (Ref. No. 2 to 70)	1 U.R.
2	6H1-45301-00-EJ	CASING, lower	1
3	688-45214-01	COVER, water inlet 1	1
4	688-45215-01	COVER, water inlet 2	1
5	98180-05045	SCREW	1
6	90185-05002	NUT, self-locking	1
7	90340-08014	PLUG, straight screw	2
8	688-45341-00	PLUG, drain	1
9	90430-08020	GASKET	3
10	688-45321-00	PLATE	1
11	93210-49046	O-RING	1
12	93106-09014	OIL SEAL	1
13	97395-06016	BOLT	2
14	92990-06600	WASHER	2
15	6H1-44144-00	ROD, shift 2	1
16	93430-08006	CIRCLIP	1
17	93210-07003	O-RING	1
18	93450-07M00	CIRCLIP	1
19	688-44311-01	HOUSING, water pump 1	1
20	688-44322-00	INSERT, cartridge	1
21	688-44352-03	IMPELLER	1
22	688-44315-00	GASKET, water pump 1	1
23	688-44323-00	OUTER PLATE, cartridge	1
24	688-44324-00	GASKET, outer plate	1
25	688-44341-00-94	HOUSING, water pump 2	1
26	688-44316-01	GASKET, water pump 2	1
27	93210-46044	O-RING	1
28	93101-25M03	OIL SEAL	2
29	93604-10M03	PIN, dowel B	2
30	97395-08050	BOLT	2
31	97395-08070	BOLT	2
32	90209-08M02	WASHER	4
33	6H1-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.
※	6H1-45501-20	DRIVE SHAFT COMP. (Ultra Long)	1 U.R.
34	90280-04M04	KEY, woodruff	1
35	93332-000U3	BEARING, taper roller	1
36	688-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
	688-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
	688-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
	688-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
	688-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
37	688-45536-01	SLEEVE, drive shaft	1
38	93315-325V1	BEARING, needle	1
39	688-45551-01	PINION (13T)	1
40	90170-16M01	NUT	1
41	6H1-44151-00	CAM, shift	1
42	6H1-45635-00	PLUNGER, shift	2
43	6H1-45634-00	SLIDE, shift	1
44	90501-12M48	SPRING, compression	1
45	93503-16003	BALL	2
46	90183-02M03	NUT	2
47	90201-03313	WASHER, plate	1
48	6H1-45668-00	SHAFT, free	1
49	6H1-45641-00	SHIFTER	1
50	688-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
	688-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
	688-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
	688-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
	688-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
51	93332-000U5	BEARING, taper roller	1
52	6H1-45560-00	GEAR 1 ASS'Y (26T)	1
53	6H1-45631-00	CLUTCH, dog	1
54	90250-07M02	PIN, straight	1
55	688-45633-00	RING, cross pin	1
56	6H1-45611-00	SHAFT, propeller	1
57	6H1-45571-00	GEAR 2 (26T)	1
58	688-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
	688-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
	688-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
	688-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
	688-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
59	688-45576-00	WASHER, thrust 2	1
60	93306-207U0	BEARING (B6207)	1
61	93210-85M15	O-RING	1
62	688-45331-00-94	HOUSING, bearing 1	1
63	90282-04010	KEY, straight	1
64	93317-325U0	BEARING, needle	1
65	93101-25M03	OIL SEAL	2
66	688-45383-01	WASHER, claw	1
67	688-45384-00	NUT	1
68	6E5-45378-00	NIPPLE, hose	1
69	90445-07M38	HOSE	1
70	6E5-83558-00	END, nipple	1
71	90465-11M10	CLAMP	2
72	90465-13M11	CLAMP	1
▲73	688-W0001-20	LOWER UNIT GASKET KIT	1
★74	692-W0078-00	WATER PUMP REPAIR KIT	1
		CHROME PUMP KIT	
75	688-W0078-1A	CHROME PUMP KIT	1
76	688-44321-41	. INNER PLATE, cartridge	1
77	688-44322-41	. INSERT, cartridge	1
78	688-44323-40	. OUTER PLATE, cartridge	1

※ Not shown
▲ ★) See Fig. 19 for detail service parts.

Fig. 14 LOWER & DRIVE 2

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HIGH PERFORMANCE PROPELLER

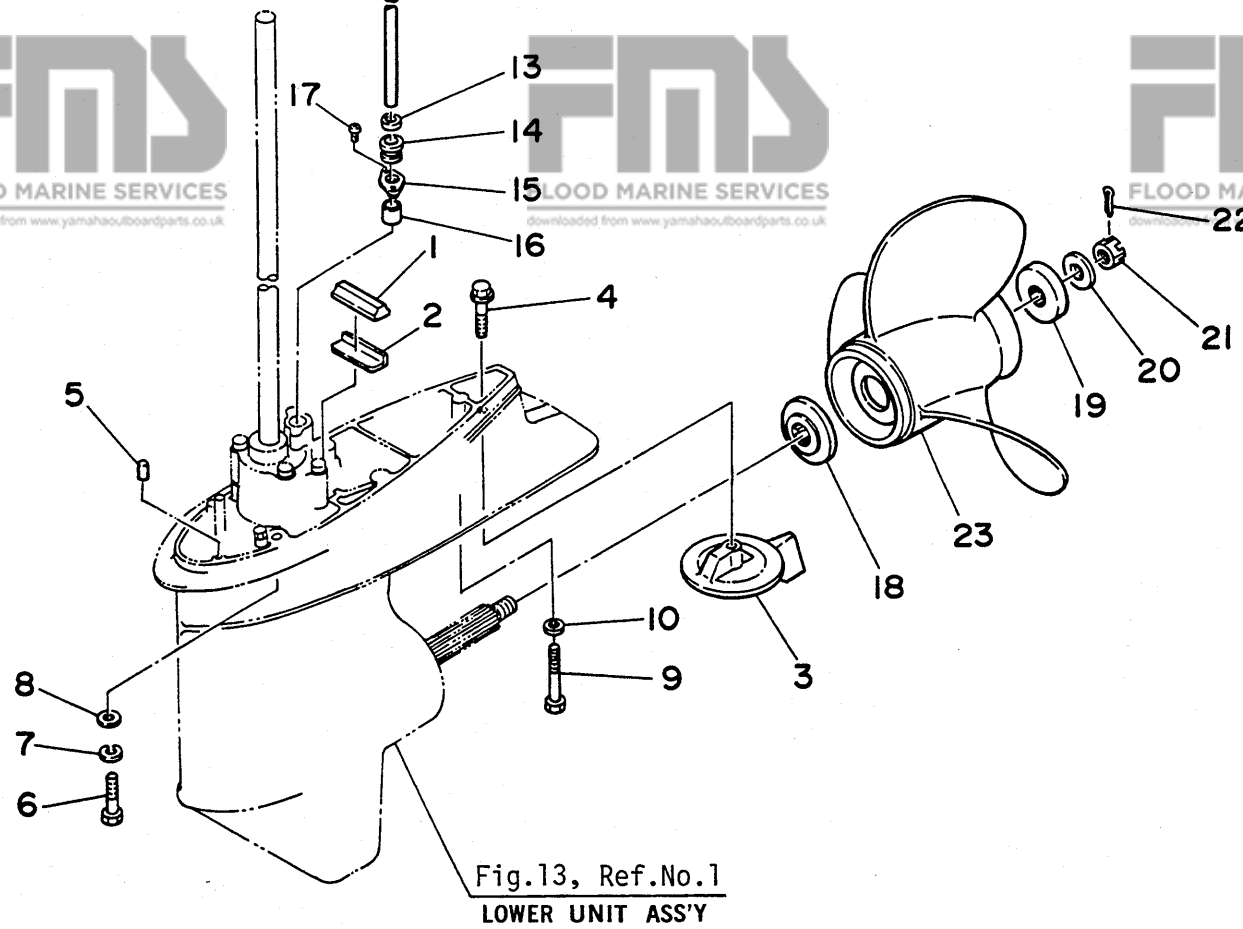


Fig.13, Ref.No.1
LOWER UNIT ASS'Y

FWD

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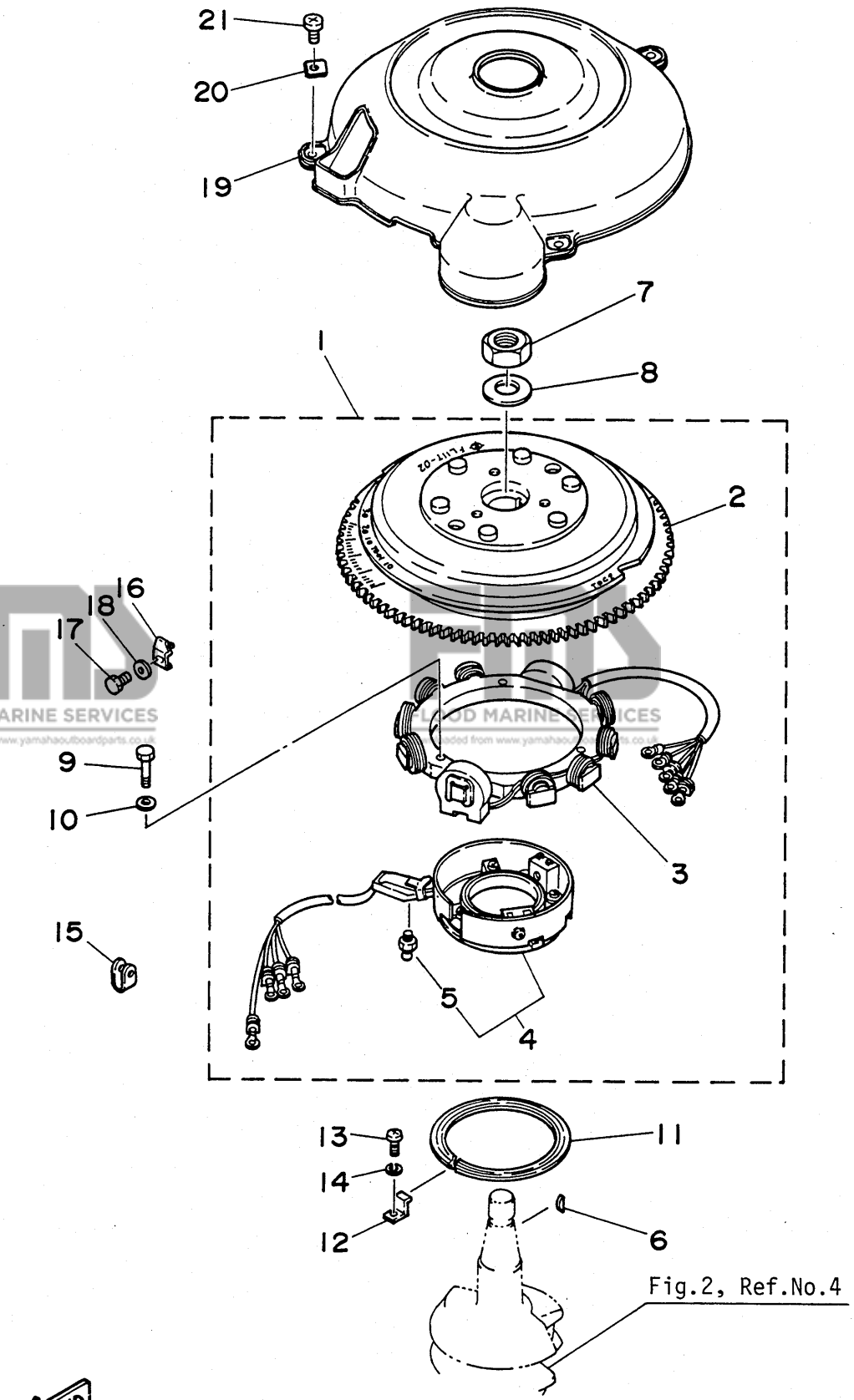
Fig. 14 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty
1	688-45375-00	DAMPER, seal 2	1
2	663-45376-00-94	GUIDE, seal damper	1
3	688-45371-02	TRIM, tab	1
4	90105-10M00	BOLT	1
5	93606-12019	PIN, dowel B	2
6	97375-10040	BOLT	4
7	92990-10100	WASHER	4
8	92990-10600	WASHER	4
9	97395-08060	BOLT	1
10	92990-08100	WASHER	1
11	688-44361-10	TUBE, water (Long)	1 U.R.
※	688-44361-20	TUBE, water (Ultra Long)	1 U.R.
12	90202-12060	WASHER	1
13	90430-12072	GASKET	1
14	663-44367-00	DAMPER, water seal 3	1
15	90480-19M06	GROMMET	1
16	663-44366-00	DAMPER, water seal 2	1
17	97780-40512	SCREW, panhead tapping	2
18	688-45987-00	SPACER 1	1
19	688-45997-00	SPACER 2	1
20	90201-17M25	WASHER	1
21	90171-16011	NUT, castle	1
22	91490-40025	PIN, cotter	1

Ref.No.	Parts No.	Description	Q'ty
23	6E5-45941-00-36	PROPELLER ASS'Y 1(3x13"x19"-K)	1 U.R.
	6E5-45943-00-36	PROPELLER ASS'Y 2(3x12⅝"x21"-K)	1 U.R.
	6E5-45945-00-36	PROPELLER ASS'Y 3(3x13½"x17"-K)	1 U.R.
	6E5-45947-00-36	PROPELLER ASS'Y 4(3x13½"x15"-K)	1 U.R.
	6E5-45949-00-36	PROPELLER ASS'Y 5(3x13⅜"x13"-K)	1 U.R.
	6E5-45952-00-36	PROPELLER ASS'Y 6(3x13"x23"-K)	1 U.R.
	6E5-45954-00-36	PROPELLER ASS'Y 7(3x14"x11"-K)	1 U.R.
	6E5-45956-00-36	PROPELLER ASS'Y 8(3x13"x25"-K)	1 U.R.
		STAINLESS STEEL PROPELLER	
	688-45970-01-98	PROPELLER ASS'Y 20(3x13½"x19"-K)	1 U.R.
	688-45972-01-98	PROPELLER ASS'Y 21(3x12⅝"x21"-K)	1 U.R.
	688-45974-01-98	PROPELLER ASS'Y 22(3x13"x23"-K)	1 U.R.
	688-45976-01-98	PROPELLER ASS'Y 23(3x13"x25"-K)	1 U.R.
	688-45978-60-98	PROPELLER ASS'Y 24(3x13½"x16"-K)	1 U.R.
	688-45930-60-98	PROPELLER ASS'Y 25(3x13½"x17"-K)	1 U.R.
	688-45932-60-98	PROPELLER ASS'Y 26(3x13½"x14"-K)	1 U.R.
		HIGH PERFORMANCE PROPELLER	
24	6E5-45970-10	PROPELLER ASS'Y (3x14"x20"-P)	1 U.R.
	6E5-45972-10	PROPELLER ASS'Y (3x14"x24"-P)	1 U.R.
	6E5-45974-10	PROPELLER ASS'Y (3x14"x28"-P)	1 U.R.
	6E5-45976-10	PROPELLER ASS'Y (3x14"x22"-P)	1 U.R.
	6E5-45978-10	PROPELLER ASS'Y (3x14"x26"-P)	1 U.R.
25	6E5-45994-10	PLATE, tooth	1 U.R.
26	6E5-45371-10	TAB-TRIM	1 U.R.

※Not shown

Fig. 15 C·D·I· MAGNETO

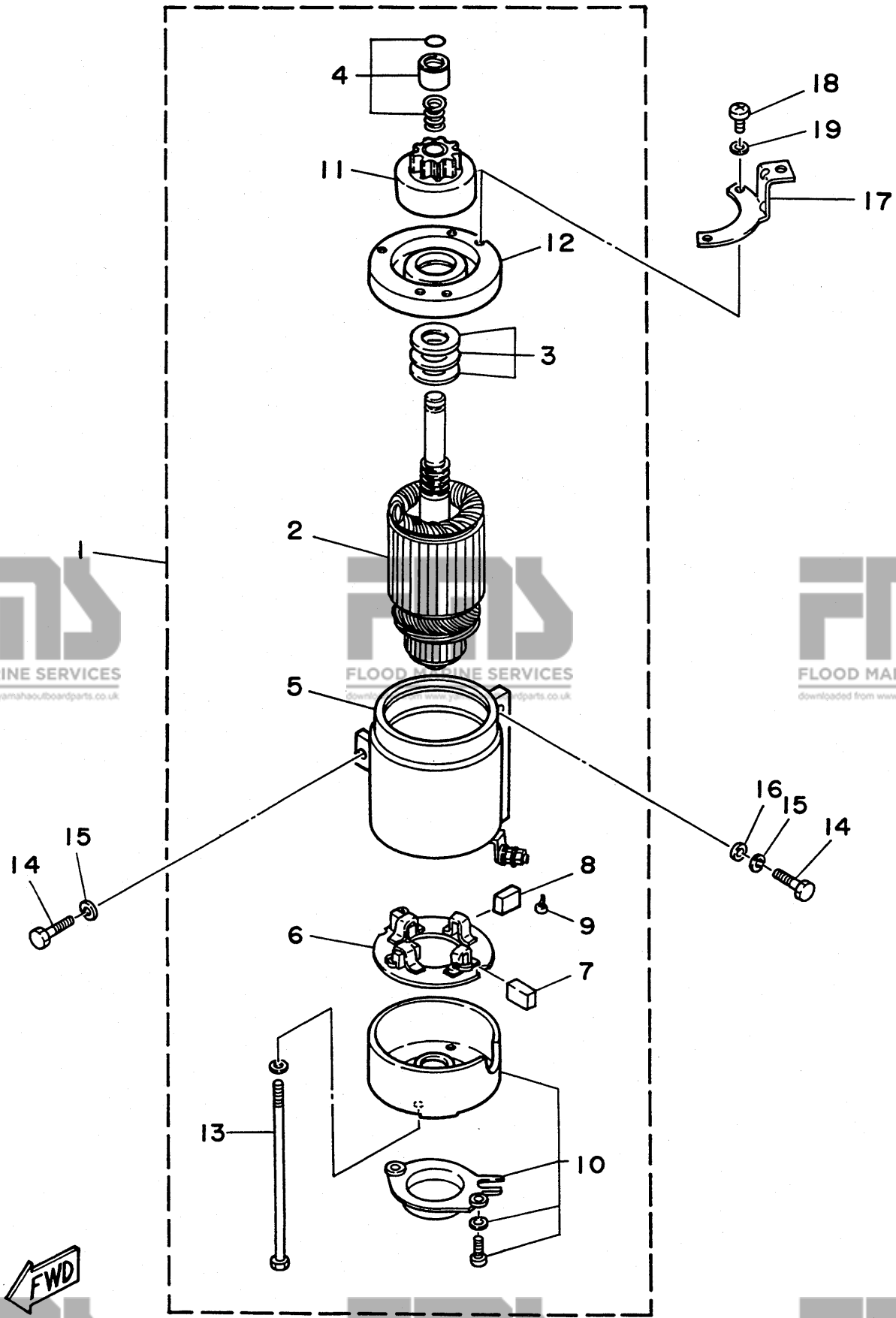


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Fig. 15 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	688-85500-11	C.D.I. MAGNETO ASS'Y	1
2	688-85550-11	. ROTOR ASS'Y	1
3	688-85510-10	. BASE ASS'Y	1
4	688-85580-10	. PULSER ASS'Y	1
5	663-85518-00	. . JOINT, ball	1
6	90280-05015	KEY, woodruff	1
7	90170-20137	NUT	1
8	90201-21M18	WASHER	1
9	97313-06025	BOLT	3
10	92903-06600	WASHER	3
11	688-41611-00	RETAINER, magneto base 1	1
12	688-41612-00	RETAINER, magneto base 2	3
13	97803-06012	SCREW, panhead	3
14	92903-06100	WASHER	3
15	90464-12M00	CLAMP	1
16	688-81332-01	PLATE, timing	1
17	97313-06010	BOLT	1
18	92903-06600	WASHER	1
19	6H1-81337-00	COVER, flywheel	1
20	90209-06M04	WASHER	3
21	97803-06012	SCREW	3

Fig. 16 ELECTRIC STARTER



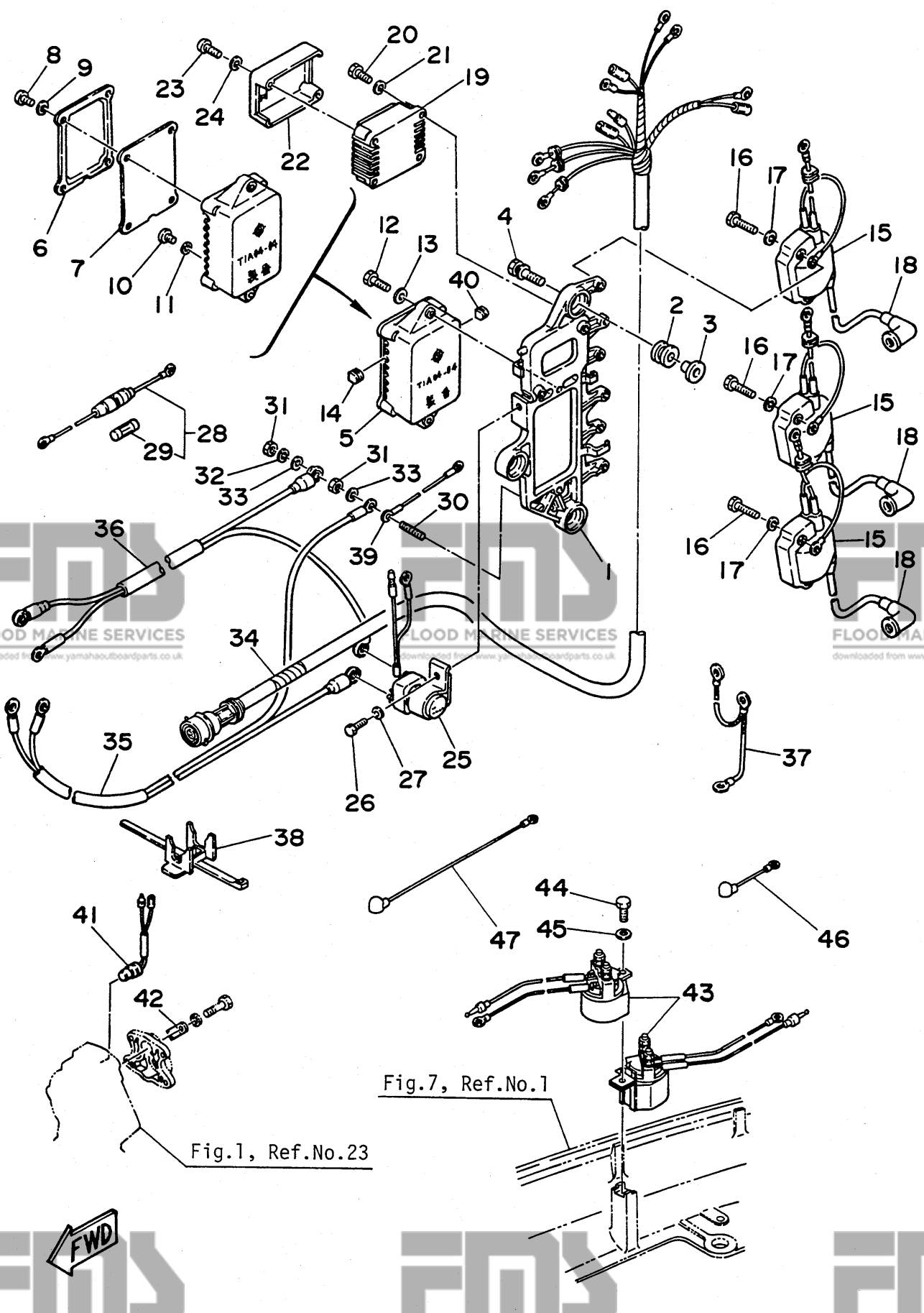
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Fig. 16 ELECTRIC STARTER

Ref.No.	Parts No.	Description	Q'ty
1	688-81800-10	ELECTRIC MOTOR ASS'Y	1
2	676-81850-10	. ARMATURE ASS'Y	1
3	676-81809-10	. WASHER KIT	1
4	676-81857-10	. PINION STOPPER SET	1
5	688-81810-10	. STATOR ASS'Y	1
6	663-81840-10	. BRUSH HOLDER ASS'Y	1
7	663-81811-11	. BRUSH 1 (+)	2
8	663-81812-11	. BRUSH 2 (-)	2
9	663-81813-10	. SPRING, brush	4
10	663-81820-11	. REAR COVER ASS'Y	1
11	663-81832-11	. GEAR ASS'Y	1
12	688-81830-10	. FRONT COVER ASS'Y	1
13	663-81826-10	. BOLT 1	2
14	97313-08030	BOLT	3
15	92903-08100	WASHER	3
16	92990-08600	WASHER	2
17	6H1-15771-00	STAY 1	1
18	97803-04010	SCREW	2
19	92903-04600	WASHER	2

Fig. 17 ELECTRIC PARTS



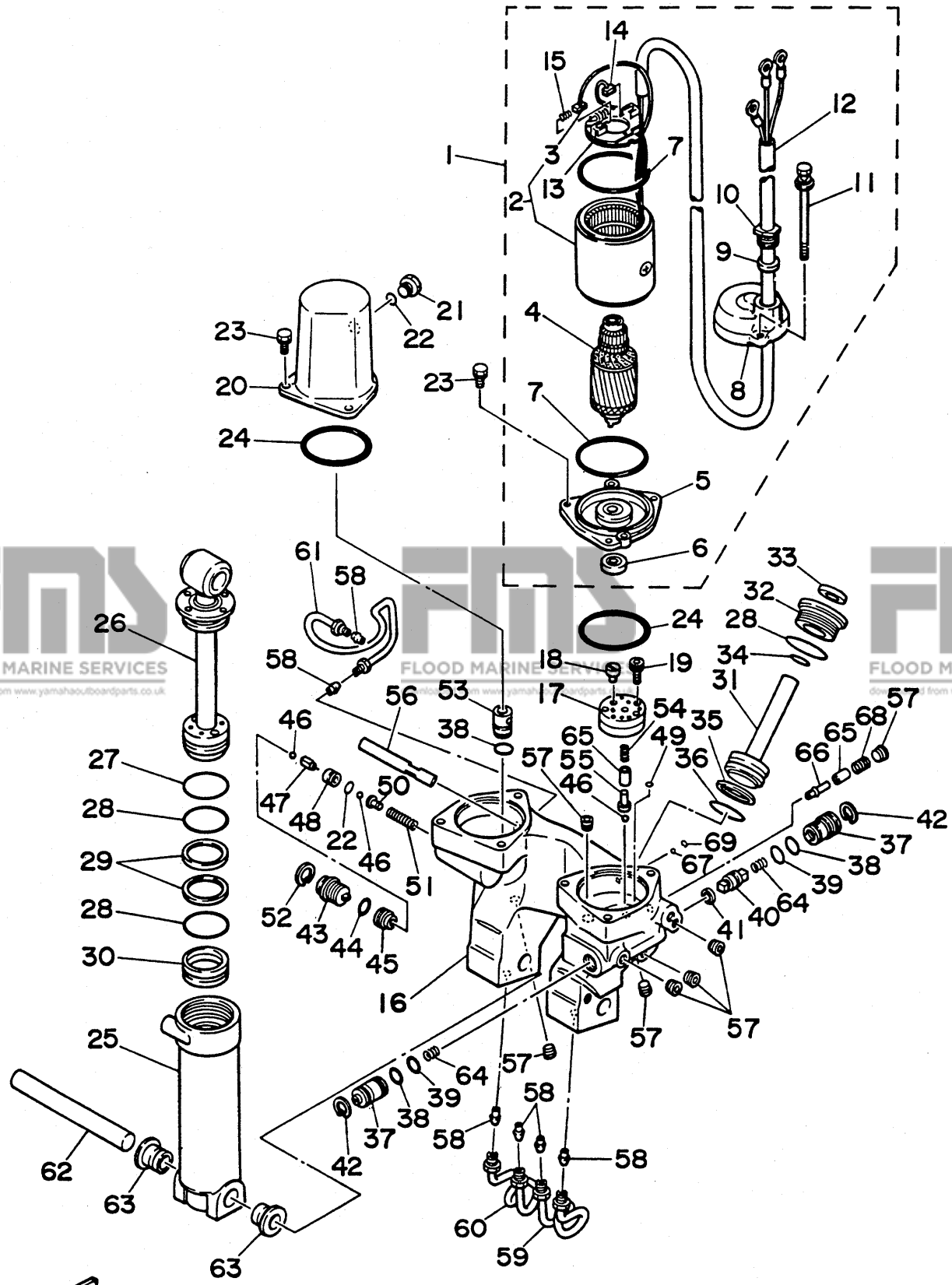
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Fig. 17 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty
1	688-85542-03-94	BRACKET	1
2	90480-15064	GROMMET	3
3	90387-06M03	COLLAR	3
4	90119-06M26	BOLT	3
5	688-85540-13	C.D.I. UNIT ASS'Y	1
6	688-85537-12	. COVER	1
7	6E5-85547-10	. DAMPER	1
8	97890-05010	. SCREW, panhead	4
9	92990-05600	. WASHER	4
10	98503-04008	. SCREW, panhead	16
11	92990-04200	. WASHER	16
12	97395-06025	BOLT	2
13	92903-06600	WASHER	2
14	90480-06157	GROMMET	1
15	697-85570-10	IGNITION COIL ASS'Y	3
16	97313-06030	BOLT	6
17	92903-06100	WASHER	6
18	663-82370-01	PLUG CAP ASS'Y	3 U.R.
※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	3 U.R.
19	688-81960-60	RECTIFIER & REGULATOR ASS'Y	1
20	97313-06020	BOLT	2
21	92903-06600	WASHER	2
22	688-81961-00	COVER	1
23	97803-05025	SCREW, panhead	2
24	92903-05600	WASHER	2
25	688-81940-11	STARTER RELAY ASS'Y	1
26	97395-06016	BOLT	1
27	92903-06600	WASHER	1
28	688-82150-00	FUSE HOLDER ASS'Y	1
29	663-82151-00	. FUSE (12V-20A)	1
30	90116-06M22	BOLT, stud	1
31	95380-06700	NUT	2
32	92990-06100	WASHER	1
33	92990-06200	WASHER	2
34	688-82590-11	WIRE HARNESS ASS'Y	1
35	688-82105-02	WIRE LEAD ASS'Y	1
36	688-82531-01	WIRE, lead	1
37	697-82519-00	WIRE, earth lead	1
38	688-82594-00	CLAMP	1
39	688-83354-00	WIRE, earth lead	1
40	663-81922-00	GROMMET	1
41	688-82560-10	THERMO-SWITCH ASS'Y	1
42	688-82588-01	PLATE	1
43	688-81950-10	STARTER RELAY ASS'Y (80AET/90AET Model)	2
44	97313-06020	BOLT (80AET/90AET Model)	1
45	92990-06600	WASHER (80AET/90AET Model)	1
46	688-81949-00	WIRE, lead (80AET/90AET Model)	1
47	688-85515-00	WIRE, lead (80AET/90AET Model)	1

※Not shown

Fig. 18 POWER TRIM & TILT ASS'Y



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Fig. 18 POWER TRIM & TILT ASS'Y

Ref.No.	Parts No.	Description	Q'ty
※	688-43800-11-EJ	POWER TRIM & TILT ASS'Y (See Fig. 10, Ref. No. 1)	1
1	688-43880-10	. MOTOR ASS'Y	1
2	688-43804-01	. . STATOR ASS'Y	1
3	688-43891-01	. . . BRUSH 1	1
4	688-43805-01	. . ARMATURE ASS'Y	1
5	688-43881-01	. . FRAME, end	1
6	688-43882-00	. . OIL SEAL	1
7	688-43883-00	. . O-RING	2
8	688-43884-02	. . FRAME, commutator end	1
9	688-43885-01	. . GROMMET	1
10	688-43886-02	. . BOLT	1
11	688-43887-01	. . BOLT, through	2
12	688-43807-10	. . WIRE SUB-ASS'Y	1
13	688-43806-01	. . BRUSH HOLDER ASS'Y	1
14	688-43891-01	. . BRUSH 2	1
15	90501-05M46	. . SPRING, brush	1
16	6E5-43825-01	. HOUSING, trim & tilt	1
17	688-43830-00	. GEAR PUMP ASS'Y	1
18	688-43831-00	. CONNECTOR, shaft	1
19	688-43878-00	. BOLT, socket	3
20	688-43828-00	. BODY, reservoir	1
21	688-43829-01	. PLUG, reservoir	1
22	688-43869-00	. O-RING	2
23	688-43879-00	. SCREW, with washer	6
24	688-43867-00	. O-RING	2
25	6E5-43813-00	. CYLINDER, tilt	1
26	688-43810-01	. PISTON SUB-ASS'Y (Tilt)	1
27	688-43863-00	. O-RING	1
28	688-43862-00	. O-RING	4
29	688-43872-00	. RING, back up	2
30	6E5-43814-00	. PISTON, free	1
31	6E5-43820-01	. PISTON SUB-ASS'Y (Trim)	2
32	6E5-43821-00	. SCREW, trim cylinder end	2
33	6E5-43822-00	. SEAL, trim duct	2
34	93210-16M40	. O-RING	2
35	6E5-43874-00	. RING, back up	2
36	93210-33M41	. O-RING	2
37	688-43802-01	. VALVE SUB-ASS'Y (Main)	2
38	688-43864-00	. O-RING	3
39	688-43865-00	. O-RING	2
40	6E5-43841-00	. PISTON, shuttle	1
41	688-43873-00	. RING, back up	1
42	688-43876-00	. RING, snap	2
43	688-43845-00	. SCREW, manual release	1
44	688-43866-00	. O-RING	1
45	688-43846-00	. SCREW, manual valve seat	1
46	688-43858-00	. BALL	3
47	688-43848-00	. ROD, manual release	1
48	688-43847-00	. SEAT, manual valve	1
49	688-43868-00	. O-RING	1
50	6E5-43849-00	. PIN, valve support	1
51	6E5-43854-00	. SPRING, manual release	1
52	688-43875-00	. RING, snap	1
53	6E5-43850-00	. VALVE SUB-ASS'Y (Upper Relief)	1
54	688-43856-01	. SPRING, down relief	1
55	6E5-43844-00	. PIN, valve support	1
56	688-43838-00	. PIPE, intake	1
57	688-43826-00	. PLUG, taper screw	7
58	688-43832-00	. SEAT, union	6
59	6E5-43833-00	. PIPE	1
60	6E5-43834-00	. PIPE	1
61	688-43835-00	. PIPE	1
62	6E5-43818-00	. PIN, lower shock mount	1
63	90386-18M14	. BUSHING	2
64	6E5-43894-00	. SPRING, shuttle return	2
65	6E5-43898-00	. COLLAR, tension	2
66	6E5-43823-00	. CHECK VALVE SUB-ASS'Y	1
67	6E5-43877-00	. BALL	1
68	6E5-43824-00	. SPRING, compression	1
69	6E5-43827-00	. RING SET	1

※Not shown

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Fig. 19 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6H1-W0001-00	POWER HEAD GASKET KIT	1
2	93210-46044	. GASKET, plate	3
3	688-14198-00	. GASKET	3
4	688-13621-00	. PACKING, valve seat 1	2
5	93210-03261	. O-RING	1
6	676-14984-00	. O-RING	3
7	688-11181-01	. GASKET, cylinder head	1
8	90430-14115	. GASKET	1
9	688-11193-01	. GASKET, head cover	1
10	688-12414-00	. GASKET, cover	1
11	688-41112-00	. GASKET, exhaust inner cover	2
12	93210-46M16	. O-RING	1
13	93102-36M02	. OIL SEAL	1
14	93102-30M05	. OIL SEAL	1
15	93104-20M02	. OIL SEAL	1
16	93210-62269	. O-RING	1
17	688-45113-00	. GASKET, upper casing 1	1
18	655-24564-00	. PACKING, filter	1
19	93210-37M25	. O-RING	1
20	650-24431-00	. GASKET, fuel pump	1
21	688-W0001-20	LOWER UNIT GASKET KIT	1
22	688-45114-00	. GASKET, upper casing 2	1
23	688-41134-00	. GASKET, exhaust manifold 2	1
24	688-41133-00	. GASKET, exhaust manifold 1	1
25	688-45123-00	. GASKET, muffler	1
26	90430-08020	. GASKET	3
27	93210-49046	. O-RING	1
28	93106-09014	. OIL SEAL	1
29	688-44315-00	. GASKET, water pump 1	1
30	688-44324-00	. GASKET, outer plate	1
31	688-44316-01	. GASKET, water pump 2	1
32	93210-46044	. O-RING	1
33	93210-85M15	. O-RING	1
34	93101-25M03	. OIL SEAL	2
35	90430-12072	. GASKET	1
36	663-44366-00	. DAMPER, water seal 2	1
37	688-W0072-00-EJ	EXTENSION KIT	1
38	688-45211-00-EJ	. EXTENSION	1
39	93606-12019	. PIN, dowel B	4
40	90116-10M05	. BOLT, stud	4
41	95380-10600	. NUT	4
42	97375-08190	. BOLT	1
43	688-45501-21	. DRIVE SHAFT COMP.	1
44	688-44361-20	. TUBE, water	1
45	688-44120-21	. HANDLE GEAR SHIFT ASS'Y	1
46	692-W0078-00	WATER PUMP REPAIR KIT	1
47	688-44322-00	. INSERT, cartridge	1
48	688-44352-03	. IMPELLER	1
49	688-44315-00	. GASKET, water pump 1	1
50	688-44323-00	. OUTER PLATE, cartridge	1
51	688-44324-00	. GASKET, outer plate	1
52	688-44316-01	. GASKET, water pump 2	1
53	93210-46044	. O-RING	1
54	97395-08050	. BOLT	2
55	97395-08070	. BOLT	2
56	90280-04M04	. KEY, woodruff	1
57	6H1-W0093-00	CARBURETOR REPAIR SET	1
58	688-14198-00	. GASKET	3
59	93210-04228	. O-RING	3
60	692-14590-00	. VALVE SEAT	3
61	676-14186-00	. PIN, valve	3
62	676-14985-01	. FLOAT COMP.	3
63	688-14548-00	. PIN, float	3
64	676-14984-00	. O-RING	3
65	90159-04M00	. SCREW, with washer	3
66	93210-04230	. O-RING	3
67	663-14126-00	. PACKING	3
68	692-14923-00	. SCREW, adjusting	3

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ALTERNATE PARTS

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TABLE OF FUEL TANK ASS'Y

CAPACITY	PART NO.	models											Remark
		4AS 5CS	6C 6D 8C	9.9D 15D	20C	25D	30A	40H	50D	60F	70B	80A	90A	
12 ℓ	6Y0-24203-80-24	●	●											
24 ℓ	6Y1-24201-60-24										●	●	●	For 1: 50
	6Y1-24203-81-24		●	●	●	●	●	●	●	●				For 1:100

TABLE OF FUEL PIPE ASS'Y

LENGTH	PART NO.	models												Remark
		4AS 5CS	6C 6D 8C	9.9D 15D	20C	25D	30A	40H	50D	60F	70B	80A	90A	
2.7m	6Y0-24306-00	●	●											1 Joint Type
3.0m	6Y1-24306-01		●	●	●	●	●	●	●	●	●	●	●	2 Joint Type

TABLE OF ENGINE COVER

PART NO.	models											
	4AS 5CS	6C 6D 8C	9.9D 15D	20C	25D	30A	40H	50D	60F	70B	80A	90A
90890-56885	●	●										
90890-56886			●									
90890-56887				●	●	●						
90890-56888							●	●	●	●		
90890-56889											●	●

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TABLE OF ATTACHMENT KIT

MODELS	6C/6D/8C		9.9D, 15D		20C, 25D, 30A			40H, 50D	
TYPE / KIT NO.	R	B.P.	R	B.P.	R	B.P.	S.G.	B.P.	S.G.
6G1-48501-00-EJ	●								
6G1-48501-10-EJ		●							
682-48501-01			●						
682-48501-11				●					
689-48501-00-EJ					●				
689-48501-20-EJ						●	●		
6H4-48501-80								●	●

R TYPE ····· Rope Type
B.P. TYPE ··· Ball Post Type
S.G. TYPE ··· Steering Guide Type

TABLE OF METER

MODELS / KIT NO.	4A	5C	6C 6D 8C	9.9D	15D	20C	25D	30A	40H	50D	60F	70B	80A	90A
SPEEDMETER KIT (688-W0081-00)	●	●	●	●	●	●	●	●						
(688-W0081-10)									●	●	●	●	●	●
WATER PRESSURE METER KIT (688-W0088-00)									●	●	●	●	●	●
WATER TEMPELATURE METER KIT (688-W0088-10)									●	●	●	●	●	●
FUEL METER KIT (688-W0088-21)			●	●	●	●	●	●	●	●	●	●	●	●
HOUR METER KIT (688-W0088-30)	●	●	●	●	●	●	●	●	●	●	●	●		
TACHOMETER KIT (688-W0080-00)			●	●	●	●	●	●					●	●
(688-W0080-10)									●	●	●	●	●	●
(676-W0080-01)			●	●	●	●	●	●						

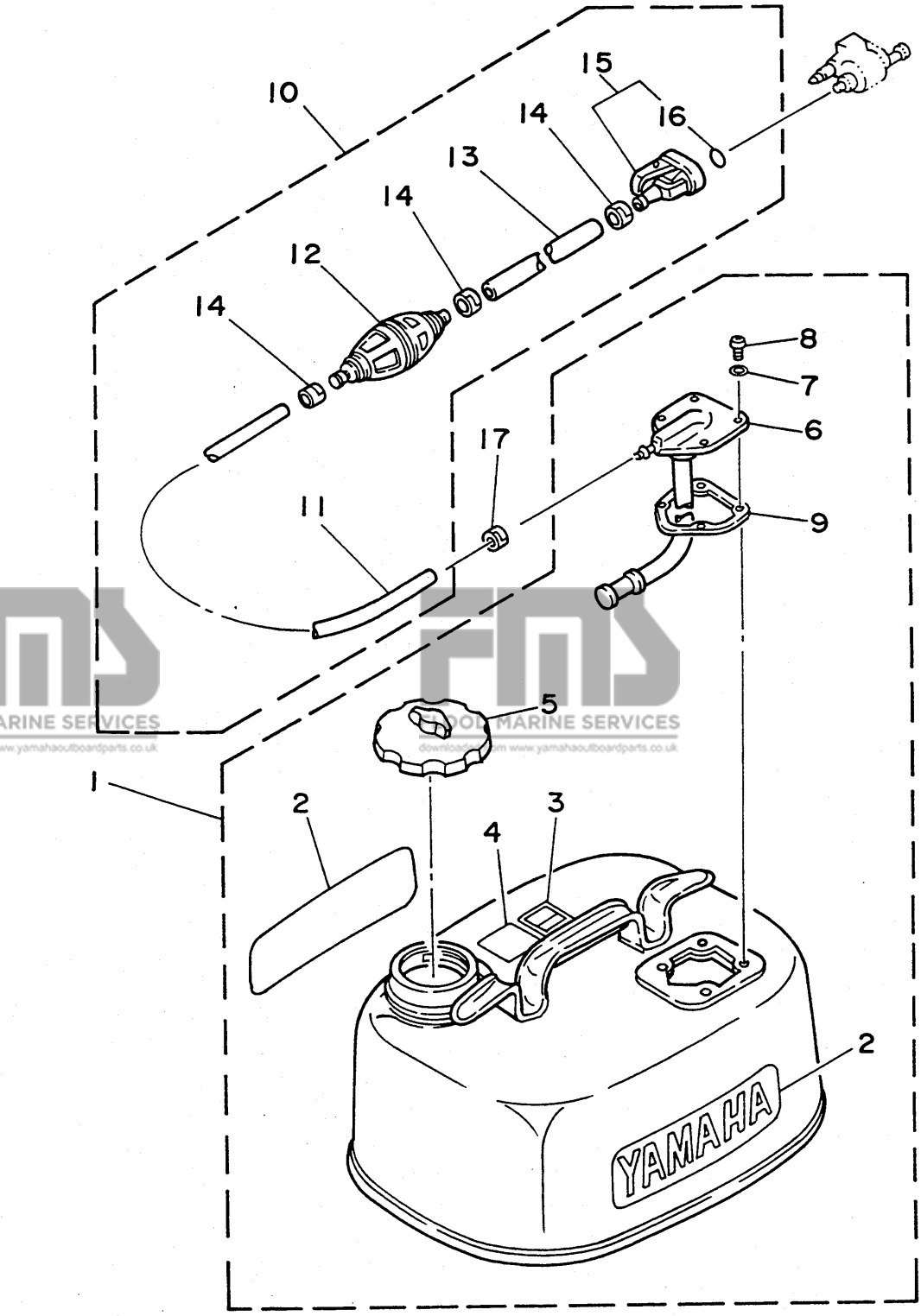
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Fig. 1 FUEL TANK & FUEL PIPE 1 (12 ℓ)



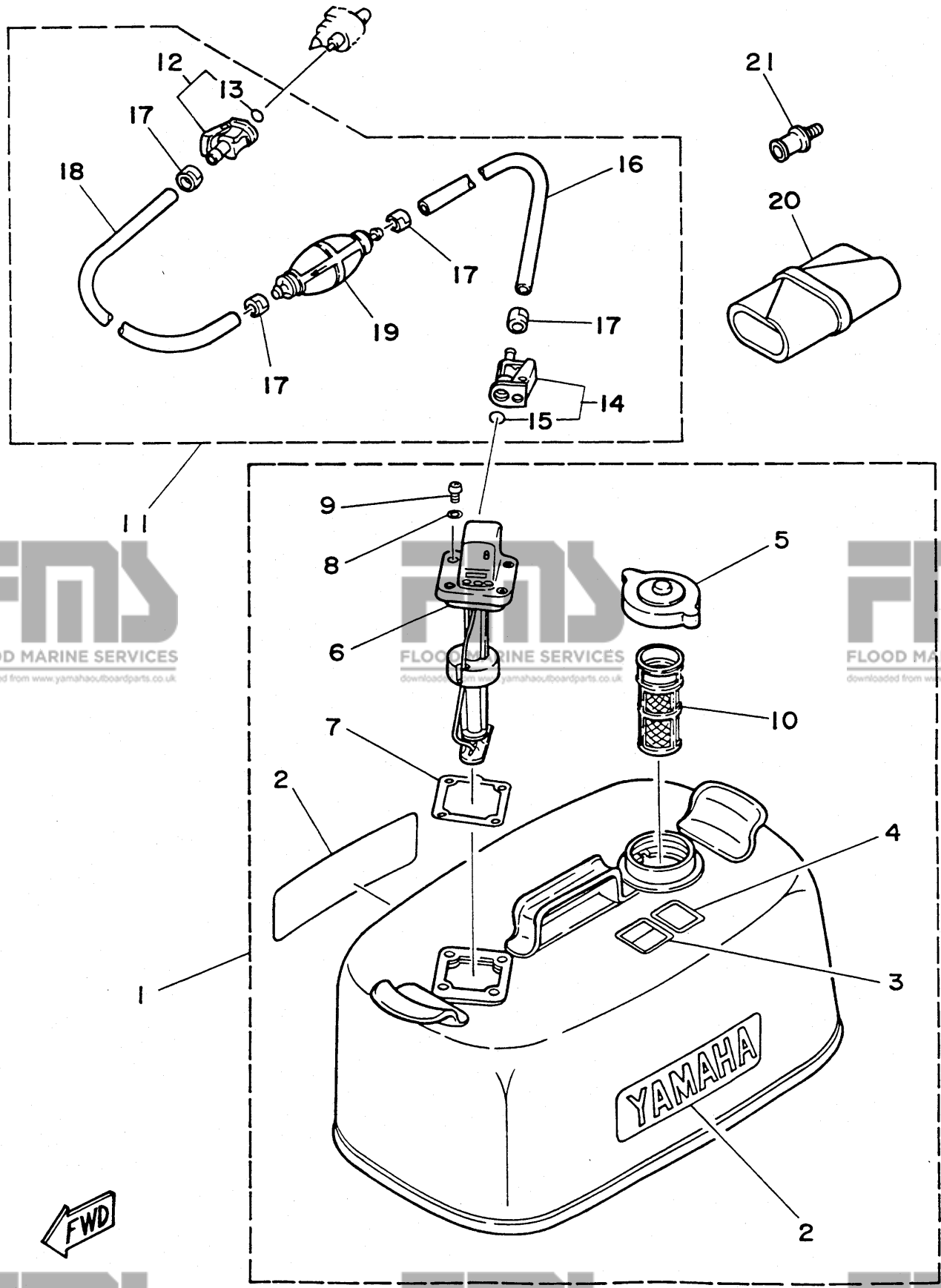
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Fig. 1 FUEL TANK & FUEL PIPE 1 (12ℓ)

Ref.No.	Parts No.	Description	Q'ty
1	6Y0-24203-80-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	647-24610-02	. CAP ASS'Y	1
6	6Y0-24275-00	. FUEL METER COMP.	1
7	630-24329-00	. SEAL	4
8	98580-05015	. SCREW, panhead	4
9	663-24268-00	. GASKET, fuel meter housing	1
10	6Y0-24306-00	FUEL PIPE ASS'Y	1
✣11	90445-12156	. HOSE (1500mm)	1
12	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
✣13	90445-12155	. HOSE (1000mm)	1
14	650-24351-00	. BAND, fuel pipe 1	3
15	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
16	93210-08287	. . O-RING	1
17	650-24351-00	BAND, fuel pipe 1	1

✣ Also available in 30m rolls (Parts No. 90890-56878)

Fig. 2 FUEL TANK & FUEL PIPE 2 (24 ℓ 1:50 MODEL)



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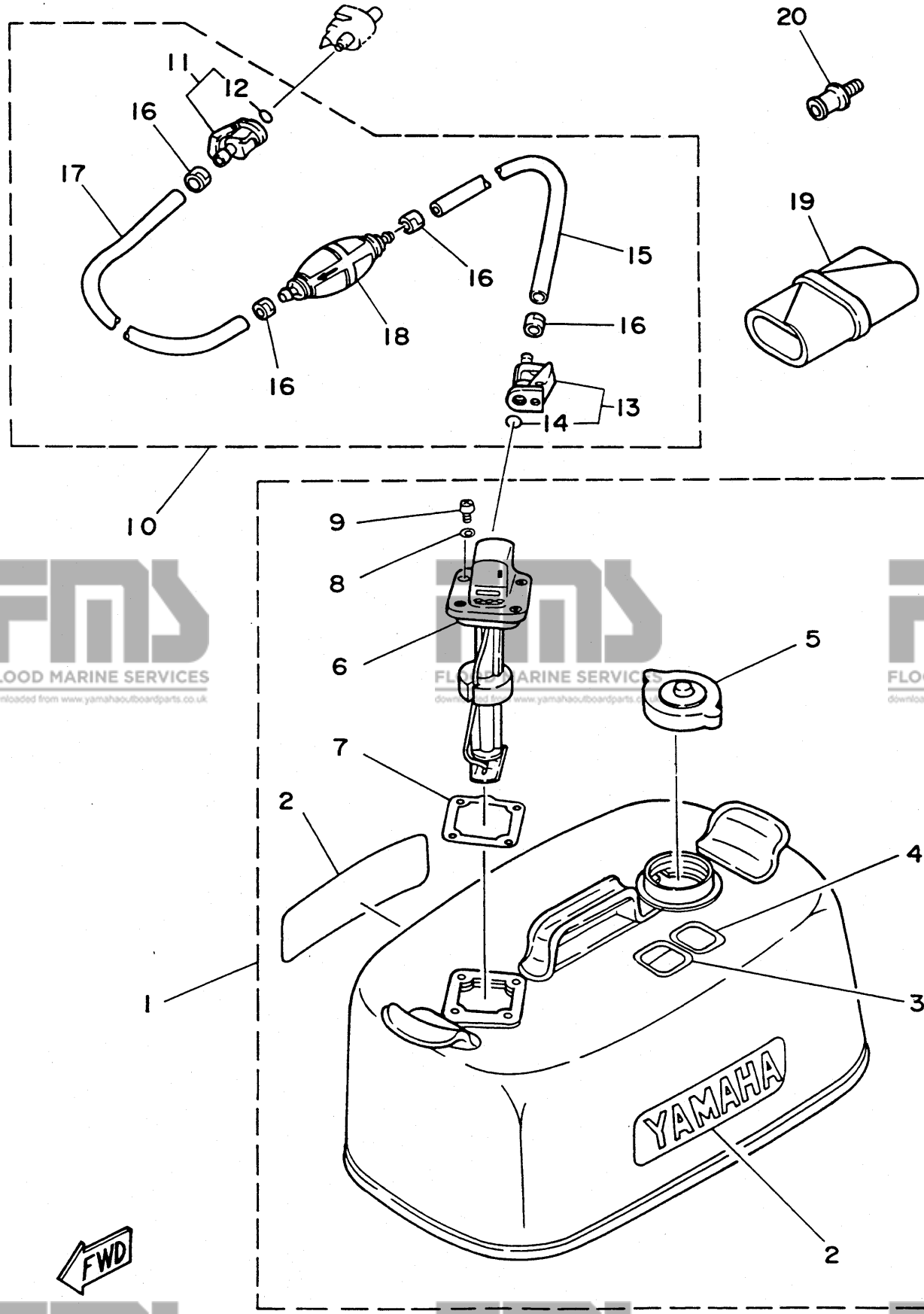
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Fig. 2 FUEL TANK & FUEL PIPE 2 (24ℓ 1:50 MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24201-60-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24254-60	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	6Y1-24610-00	. CAP ASS'Y	1
6	6Y1-24260-00	. FUEL METER ASS'Y	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1
8	6Y1-24329-00	. SEAL	4
9	98586-05016	. SCREW, panhead	4
10	6Y1-24167-00	. STRAINER	1
11	6Y1-24306-02	FUEL PIPE ASS'Y	1
12	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
13	93210-08287	. . O-RING	1
14	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1
15	93210-08287	. . O-RING	1
✣16	90445-12M04	. HOSE (1900mm)	1
17	650-24351-00	. BAND, fuel pipe 1	4
✣18	90445-12155	. HOSE (1000mm)	1
19	6Y1-42360-00	. PRIMARY PUMP ASS'Y	1
20	6E0-28100-00	TOOL ASS'Y	1
21	6E0-28193-00-94	PLUG, water check	1

✣ Also available in 30m rolls (Parts No. 90890-56878)

Fig. 3 FUEL TANK & FUEL PIPE 3 (24ℓ 1:100 MODEL)



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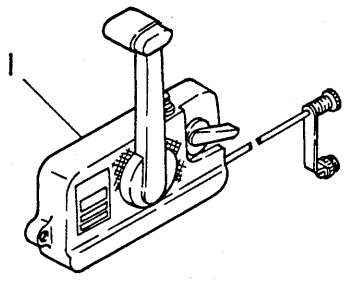
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Fig. 3 FUEL TANK & FUEL PIPE 3 (24ℓ 1:100 MODEL)

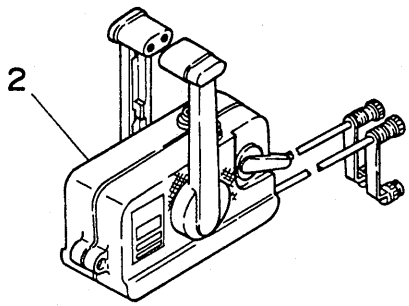
Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	6Y1-24610-00	. CAP ASS'Y	1
6	6Y1-24260-00	. FUEL METER ASS'Y	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1
8	6Y1-24329-00	. SEAL	4
9	98586-05016	. SCREW, panhead	4
10	6Y1-24306-02	FUEL PIPE ASS'Y	1
11	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
12	93210-08287	. . O-RING	1
13	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1
14	93210-08287	. . O-RING	1
✢15	90445-12M04	. HOSE (1900mm)	1
16	650-24351-00	. BAND, fuel pipe 1	4
✢17	90445-12155	. HOSE (1000mm)	1
18	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
19	6E0-28100-00	TOOL ASS'Y	1
20	6E0-28193-00-94	PLUG, water check	1

✢ Also available in 30m rolls (Parts No. 90890-56878)

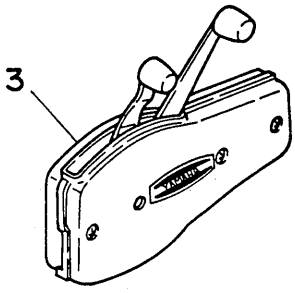
Fig. 4 REMOTE CONTROL



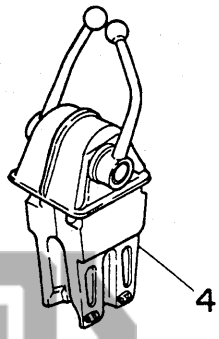
Single



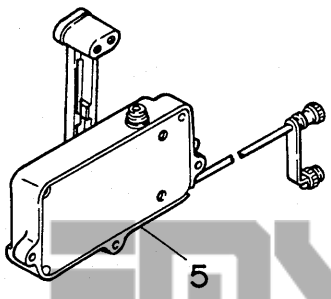
Twin



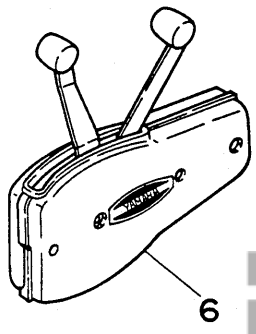
Double



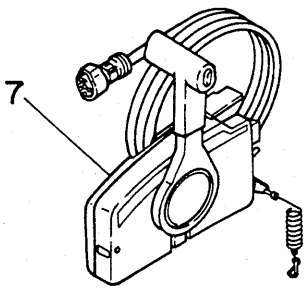
M.T. Twin



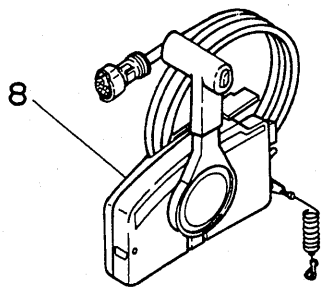
Single For Left Handle



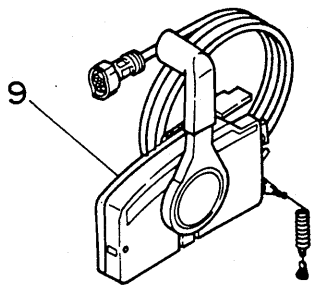
Double For Left Handle



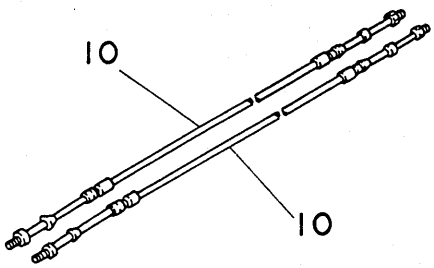
Single

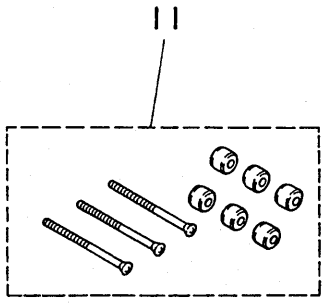


Single



Twin







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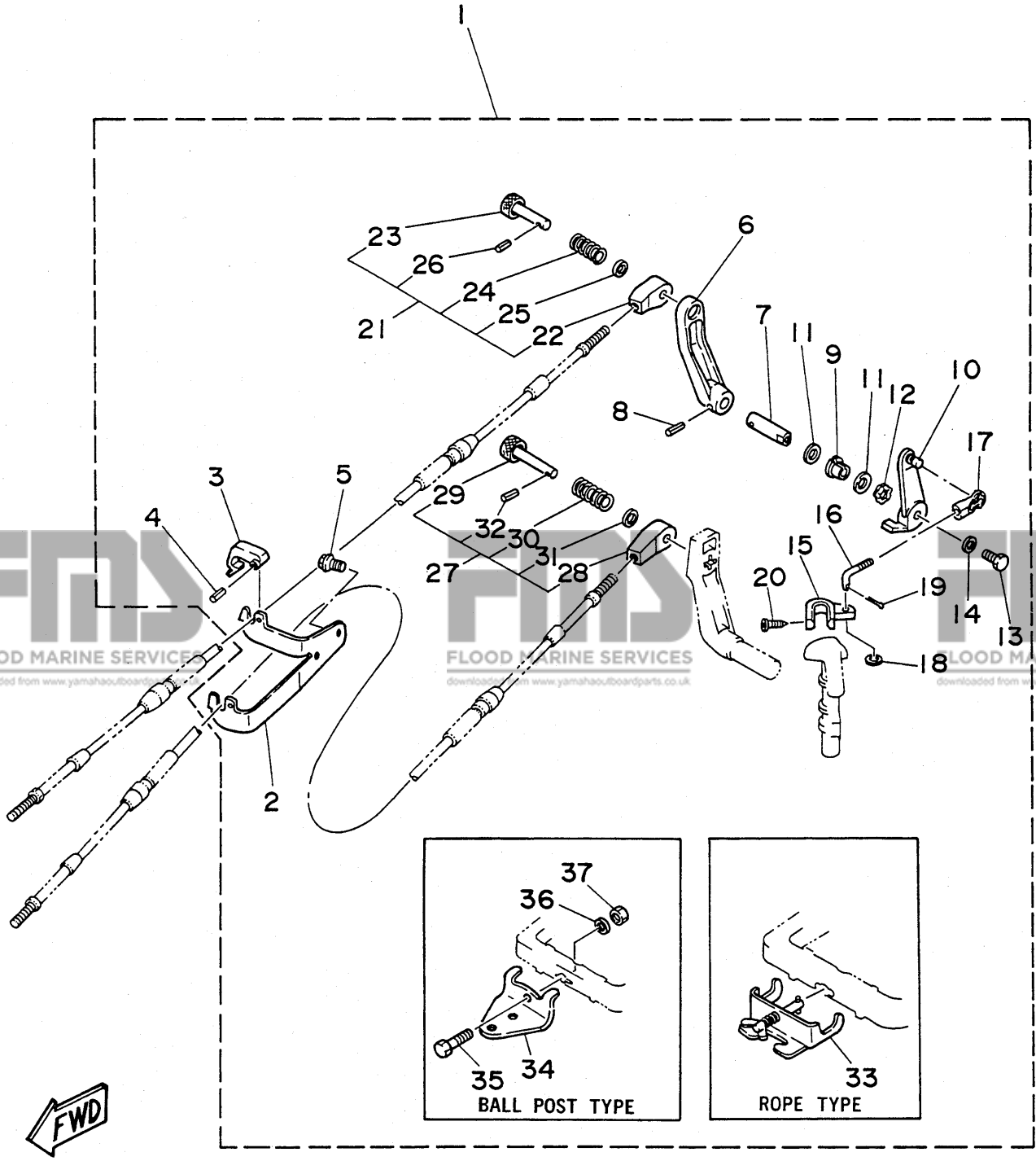
Fig. 4 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty
● 1	701-48101-10	REMOTE CONTROL ASS'Y 1	1 U.R.
● 2	701-48110-22	REMOTE CONTROL ASS'Y 2	1 U.R.
3	701-48110-31	REMOTE CONTROL ASS'Y 3	1 U.R.
4	701-48110-80	REMOTE CONTROL ASS'Y 8	1 U.R.
● 5	701-48102-10	REMOTE CONTROL ASS'Y 1	1 U.R.
6	701-48120-31	REMOTE CONTROL ASS'Y 3	1 U.R.
♣ 7	703-48230-10	REMOTE CONTROL ASS'Y (7P) (Pull To Open Type)	1 U.R.
★ ※	703-48203-10	REMOTE CONTROL ASS'Y (7P) (Push To Open Type)	1 U.R.
♣ 8	703-48250-10	REMOTE CONTROL ASS'Y (10P) (Pull To Open Type)	1 U.R.
★ ※	703-48205-10	REMOTE CONTROL ASS'Y (10P) (Push To Open Type)	1 U.R.
♣ 9	703-48220-10	REMOTE CONTROL ASS'Y (7P) (Twin Lever) (Pull To Open Type)	1 U.R.
♣ ※	703-48280-10	REMOTE CONTROL ASS'Y (10P) (Twin Lever) (Pull To Open Type)	1 U.R.
★ ※	703-48202-10	REMOTE CONTROL ASS'Y (7P) (Twin Lever) (Push To Open Type)	1 U.R.
★ ※	703-48208-10	REMOTE CONTROL ASS'Y (10P) (Twin Lever) (Push To Open Type)	1 U.R.

Ref.No.	Parts No.	Description	Q'ty
10	701-48310-10	CABLE, remote control 6F	2 U.R.
	701-48310-20	CABLE, remote control 7F	2 U.R.
	701-48310-40	CABLE, remote control 8F	2 U.R.
	701-48310-60	CABLE, remote control 9F	2 U.R.
	701-48310-80	CABLE, remote control 10F	2 U.R.
	701-48310-90	CABLE, remote control 11F	2 U.R.
	701-48320-00	CABLE, remote control 12F	2 U.R.
	701-48320-20	CABLE, remote control 13F	2 U.R.
	701-48320-30	CABLE, remote control 14F	2 U.R.
	701-48320-50	CABLE, remote control 15F	2 U.R.
	701-48320-60	CABLE, remote control 16F	2 U.R.
	701-48320-80	CABLE, remote control 17F	2 U.R.
	701-48320-90	CABLE, remote control 18F	2 U.R.
	701-48320-40	CABLE, remote control 19F	2 U.R.
	701-48320-70	CABLE, remote control 20F	2 U.R.
	701-48350-00	CABLE, remote control 21F	2 U.R.
	701-48350-10	CABLE, remote control 22F	2 U.R.
	701-48350-20	CABLE, remote control 23F	2 U.R.
11	703-48290-01	TWIN ATTACHMENT (703 Type)	1

※ Not shown
● See Fig. 10 for detail service parts.
♣ See Fig. 11 for detail service parts.
★ See Fig. 12 for detail service parts.

Fig. 5 ATTACHMENT ASS'Y 1 (6C/6D/8C MODEL)

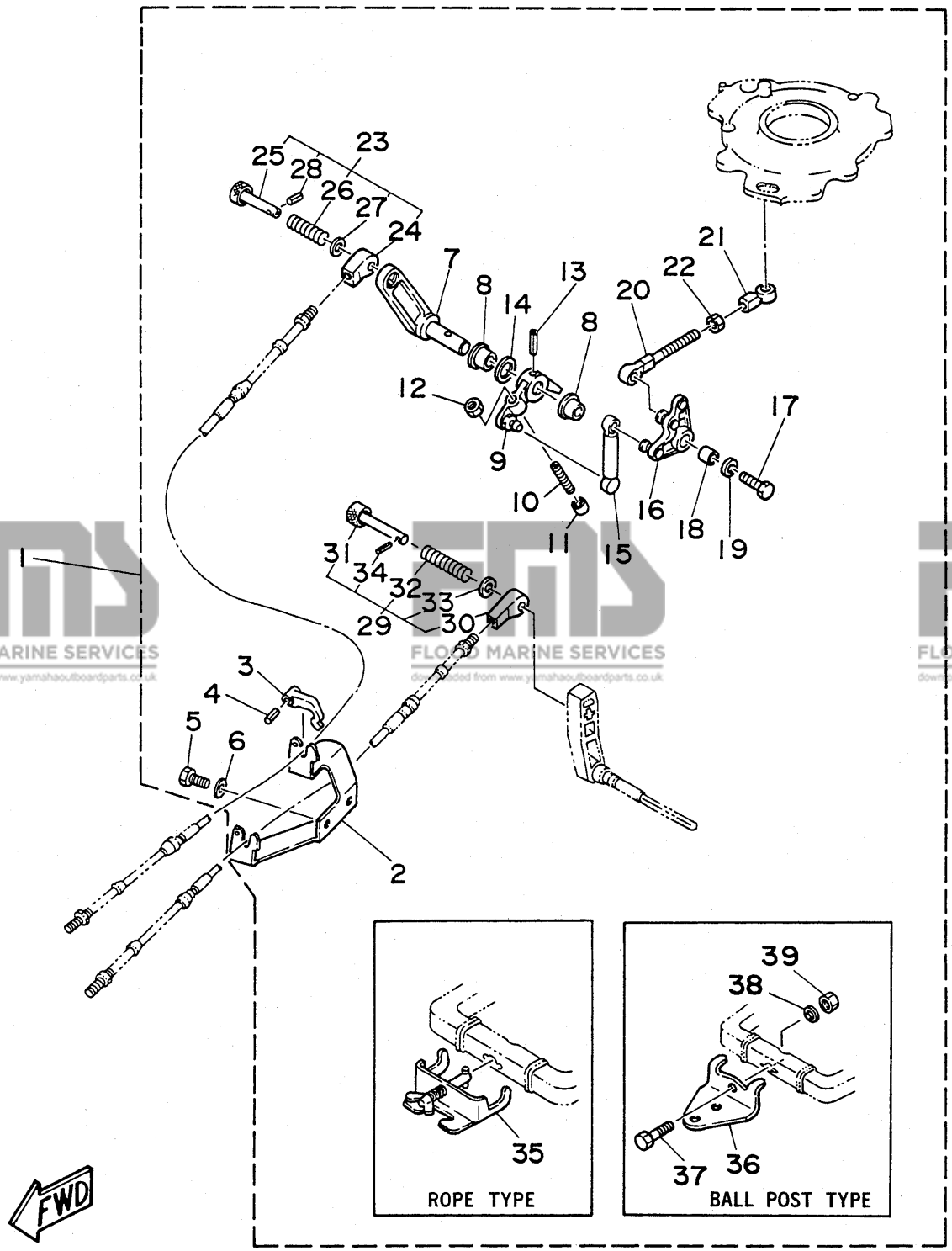


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Fig. 5 ATTACHMENT ASS'Y 1 (6C/6D/8C MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6G1-48501-00-EJ	ATTACHMENT KIT (Rope Type) (Ref. No. 1 to 33)	1 U.R.
	6G1-48501-10-EJ	ATTACHMENT KIT (Ball Post Type) (Ref. No. 1 to 32, 34 to 38)	1 U.R.
2	6G1-48531-50	. BRACKET, remote control 1	1
3	682-48538-50	. CLAMP, cable	2
4	91690-30012	. PIN, spring	2
5	90105-06M23	. BOLT	2
6	6G1-41631-50-EJ	. LEVER, magneto control 1	1
7	6G1-41635-50	. SHAFT, link connecting	1
8	91690-40016	. PIN, spring	1
9	90386-10009	. BUSHING	1
10	6G1-41632-50-94	. LEVER, magneto control 2	1
11	90202-10024	. WASHER, plate	2
12	90206-10M11	. WASHER, wave	1
13	97313-05014	. BOLT	1
14	92903-05600	. WASHER	1
15	6G1-41633-50-94	. LEVER, magneto control 3	1
16	6G1-41238-50	. JOINT, link 1	1
17	662-41237-01	. JOINT, link 2	1
18	90202-05088	. WASHER	1
19	91490-25012	. PIN, cotter	1
20	97780-50520	. SCREW	1
21	682-48340-50	. CABLE END ASS'Y (Throttle)	1
22	682-48344-50	. . CABLE END, remote control 1	1
23	617-48361-90	. . HOOK, cable	1
24	90501-10264	. . SPRING	1
25	92990-08600	. . WASHER	1
26	91690-30012	. . PIN, spring	1
27	682-48330-50	. CABLE END ASS'Y (Shift)	1
28	682-48346-50	. . CABLE END, remote control 3	1
29	617-48331-90	. . HOOK, cable	1
30	90501-10071	. . SPRING	1
31	92990-08600	. . WASHER	1
32	91690-30012	. . PIN, spring	1
		ROPE TYPE	
33	700-48510-12	. STEERING HOOK ASS'Y	1
		BALL POST TYPE	
34	676-48511-10	. HOOK, steering	1
35	97375-10040	. BOLT	1
36	92990-10600	. WASHER	1
37	90185-10051	. NUT, self-locking	1
			1

Fig. 6 ATTACHMENT ASS'Y 2 (9.9D/15D MODEL)

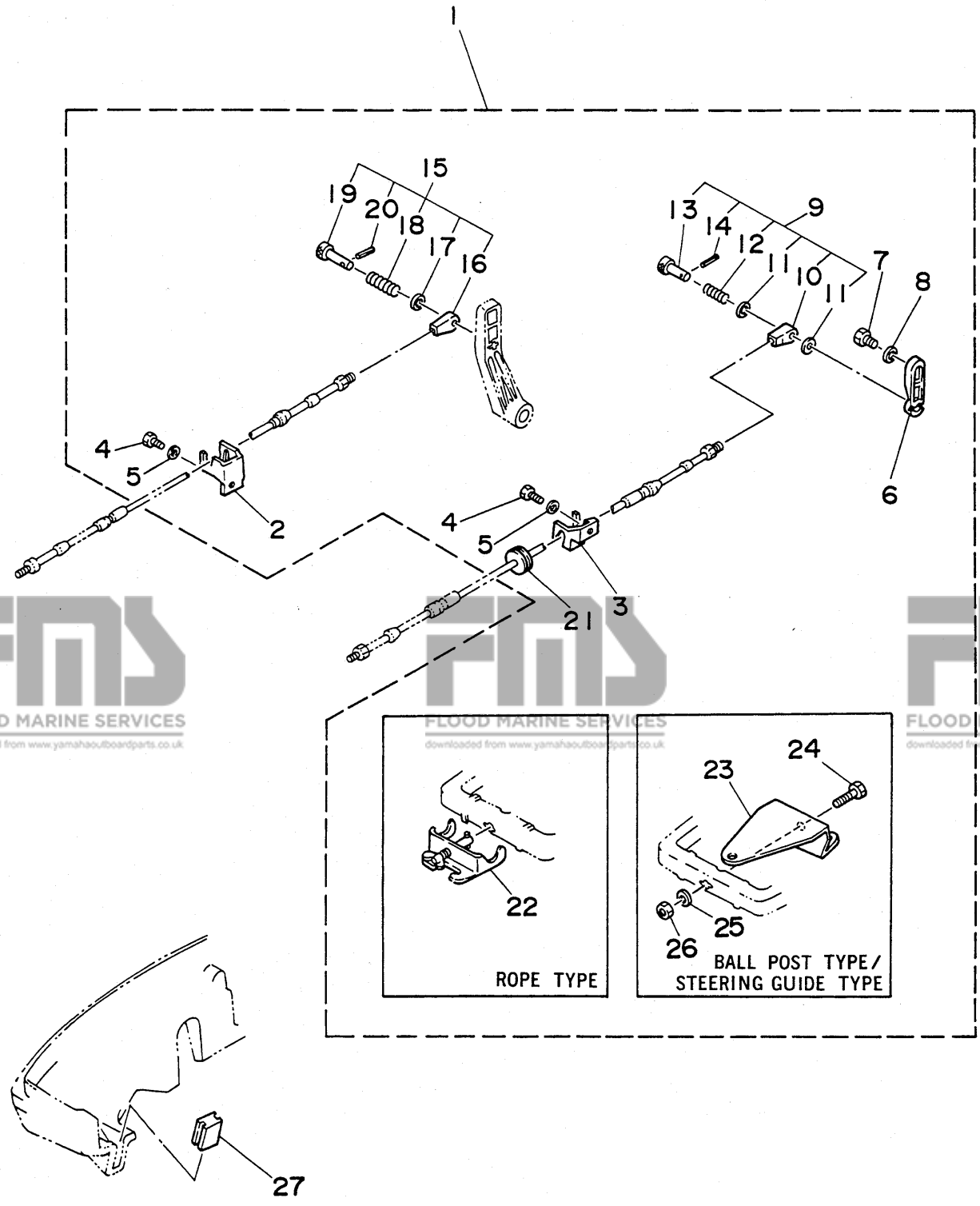


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Fig. 6 ATTACHMENT ASS'Y 2 (9.9D/15D MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	682-48501-01	ATTACHMENT ASS'Y (Rope Type) (Ref. No. 1 to 35)	1 U.R.
	682-48501-11	ATTACHMENT ASS'Y (Ball Post Type) (Ref. No. 1 to 34, 36 to 40)	1 U.R.
2	682-48531-51	. BRACKET, remote control 1	1
3	682-48538-50	. CLAMP, cable	2
4	91690-30012	. PIN, spring	2
5	97395-06016	. BOLT	2
6	92990-06600	. WASHER	2
7	682-41631-50-94	. LEVER, magneto control 1	1
8	90386-10009	. BUSHING	2
9	682-41632-50-94	. LEVER, magneto control 2	1
10	90113-06M01	. BOLT	1
11	663-44194-00	. CAP	1
12	95380-06700	. NUT	1
13	91690-40018	. PIN, spring	1
14	90202-10024	. WASHER	1
15	682-41238-51	. JOINT, link 1	1
16	682-41633-00-94	. LEVER, magneto control 3	1
17	97313-06020	. BOLT	1
18	90387-06M02	. COLLAR	1
19	90387-06298	. COLLAR	1
20	682-41237-50	. JOINT, link 2	1
21	682-41237-00	. JOINT, link 2	1
22	95380-05700	. NUT	1
23	682-48340-50	. CABLE END ASS'Y (Throttle)	1
24	682-48344-50	. . CABLE END, remote control 1	1
25	617-48361-90	. . HOOK, cable	1
26	90501-10264	. . SPRING	1
27	92990-08600	. . WASHER	1
28	91690-30012	. . PIN, spring	1
29	682-48330-50	. CABLE END ASS'Y (Shift)	1
30	682-48346-50	. . CABLE END, remote control 3	1
31	617-48331-90	. . HOOK, cable	1
32	90501-10071	. . SPRING	1
33	92990-08600	. . WASHER	1
34	91690-30012	. . PIN, spring	1
		ROPE TYPE	
35	700-48510-12	. STEERING HOOK ASS'Y	1
		BALL POST TYPE	
36	676-48511-10	. HOOK, steering	1
37	97375-10040	. BOLT	1
38	92990-10600	. WASHER	1
39	90185-10051	. NUT, self-locking	1
			1

Fig. 7 ATTACHMENT ASS'Y 3 (20C/25D/30A MODEL)

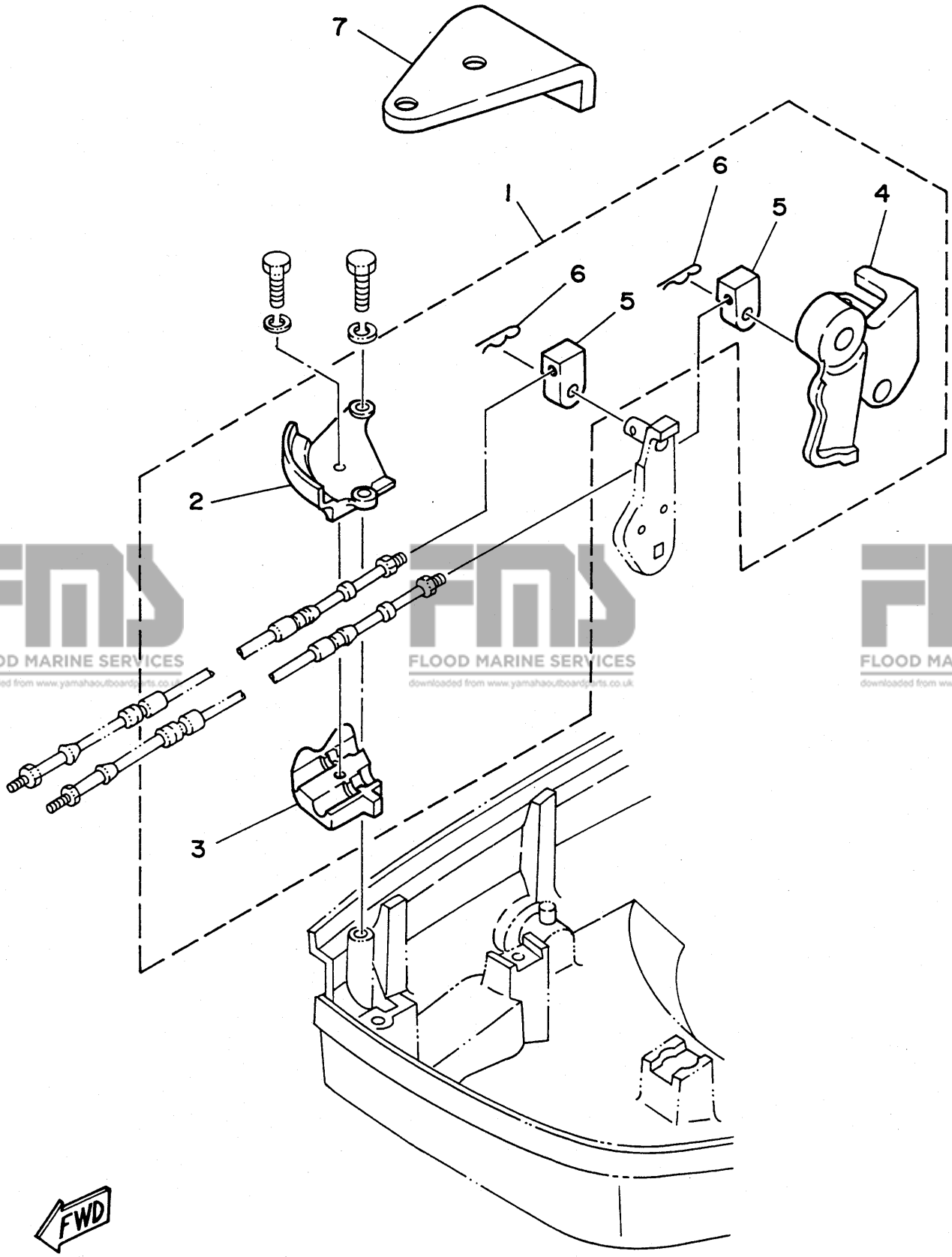


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Fig. 7 ATTACHMENT ASS'Y 3 (20C/25D/30A MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	689-48501-00-EJ	ATTACHMENT ASS'Y (Rope Type) (Ref. No. 1 to 22)	1 U.R.
	689-48501-20-EJ	ATTACHMENT ASS'Y (Ball Post/Steering Guide Type) (Ref. No. 1 to 21, 23 to 27)	1 U.R.
2	648-48531-50	. BRACKET, remote control 1	1
3	648-48532-50	. BRACKET, remote control 2	1
4	97310-06016	. BOLT	2
5	92990-06600	. WASHER	2
6	648-48534-50-EJ	. THROTTLE LEVER, control	1
7	97395-06012	. BOLT	1
8	92990-06600	. WASHER	1
9	679-48340-90	. CABLE END ASS'Y (Throttle)	1
10	679-48346-90	. . CABLE END, remote control	1
11	92990-08200	. . WASHER	2
12	90501-10264	. . SPRING, compression	1
13	617-48361-90	. . HOOK, cable	1
14	91690-30012	. . PIN, spring	1
15	648-48330-50	. CABLE END ASS'Y (Shift)	1
16	648-48346-50	. . CABLE END, remote control	1
17	92990-08200	. . WASHER	1
18	90501-10071	. . SPRING, compression	1
19	617-48331-90	. . HOOK, cable 1	1
20	91690-30012	. . PIN, spring	1
21	90480-22039	. GROMMET	1
		ROPE TYPE	
22	700-48510-12	. STEERING HOOK ASS'Y	1
		BALL POST/STEERING GUIDE TYPE	
23	689-48511-00	. HOOK, steering	1
24	97375-10040	. BOLT	1
25	92990-10600	. WASHER	1
26	90185-10051	. NUT, self-locking	1
		OPTIONAL PARTS	
27	676-42724-40	GROMMET 1 (For Without Manual Steering)	1

Fig. 8 ATTACHMENT ASS'Y 4 (40H/50D MODEL)



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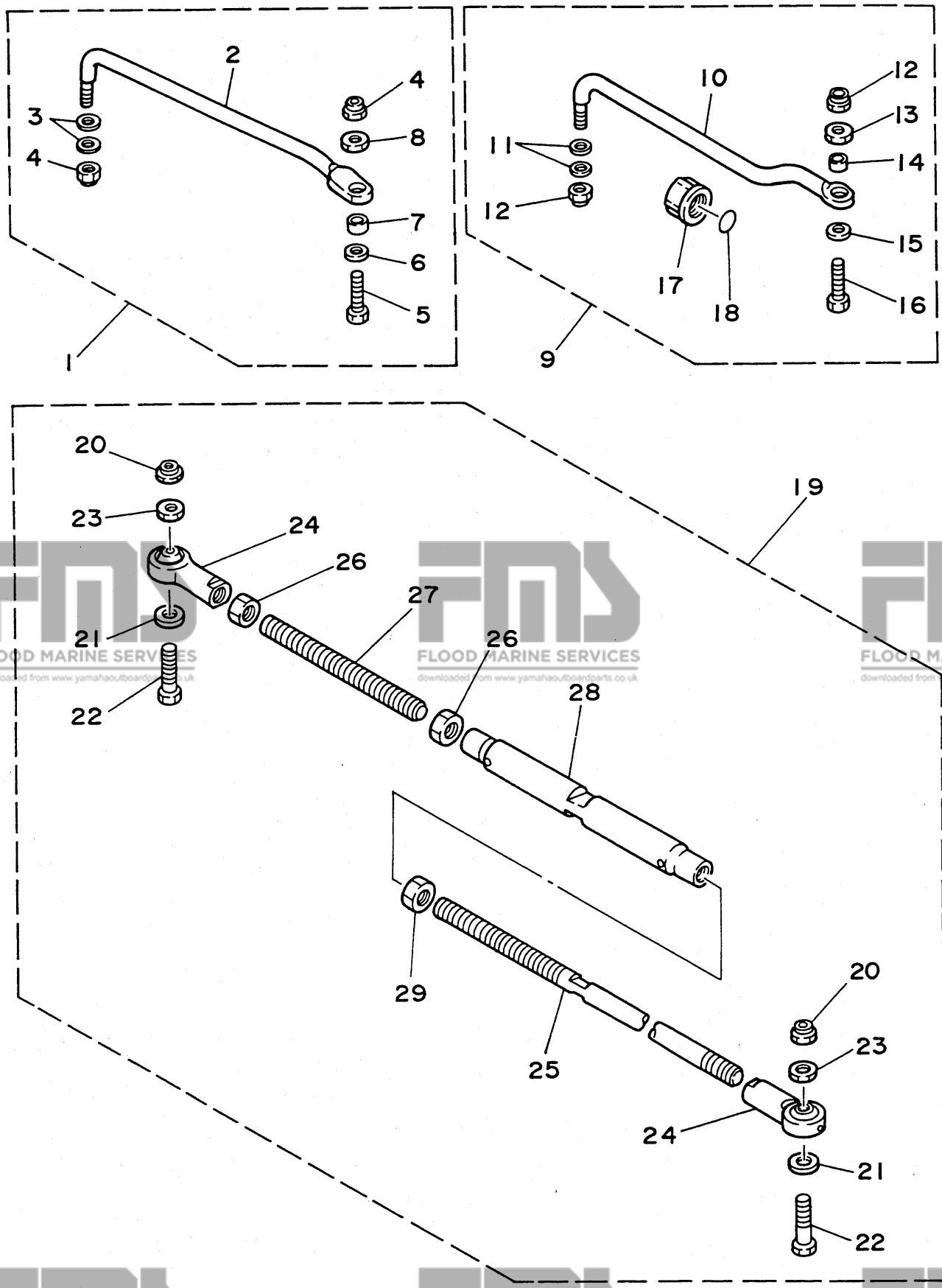
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Fig. 8 ATTACHMENT ASS'Y 4 (40H/50D MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-48501-80	ATTACHMENT KIT	1
2	6H4-48531-10-94	. BRACKET, remote control 1	1
3	6H4-48532-10-94	. BRACKET, remote control 2	1
4	6H4-41213-02	. CAM, accel.	1
5	6H4-48344-00	. CABLE END, remote control	2
6	90468-18008	. PIN, hair	2
7	6H4-48511-50-EJ	HOOK, steering (Steering Guide Type)	1 U.R.
※	688-48511-00-EJ	HOOK, steering (Ball Post Type)	1 U.R.

※ Not shown

Fig. 9 STEERING GUIDE ATTACHMENT



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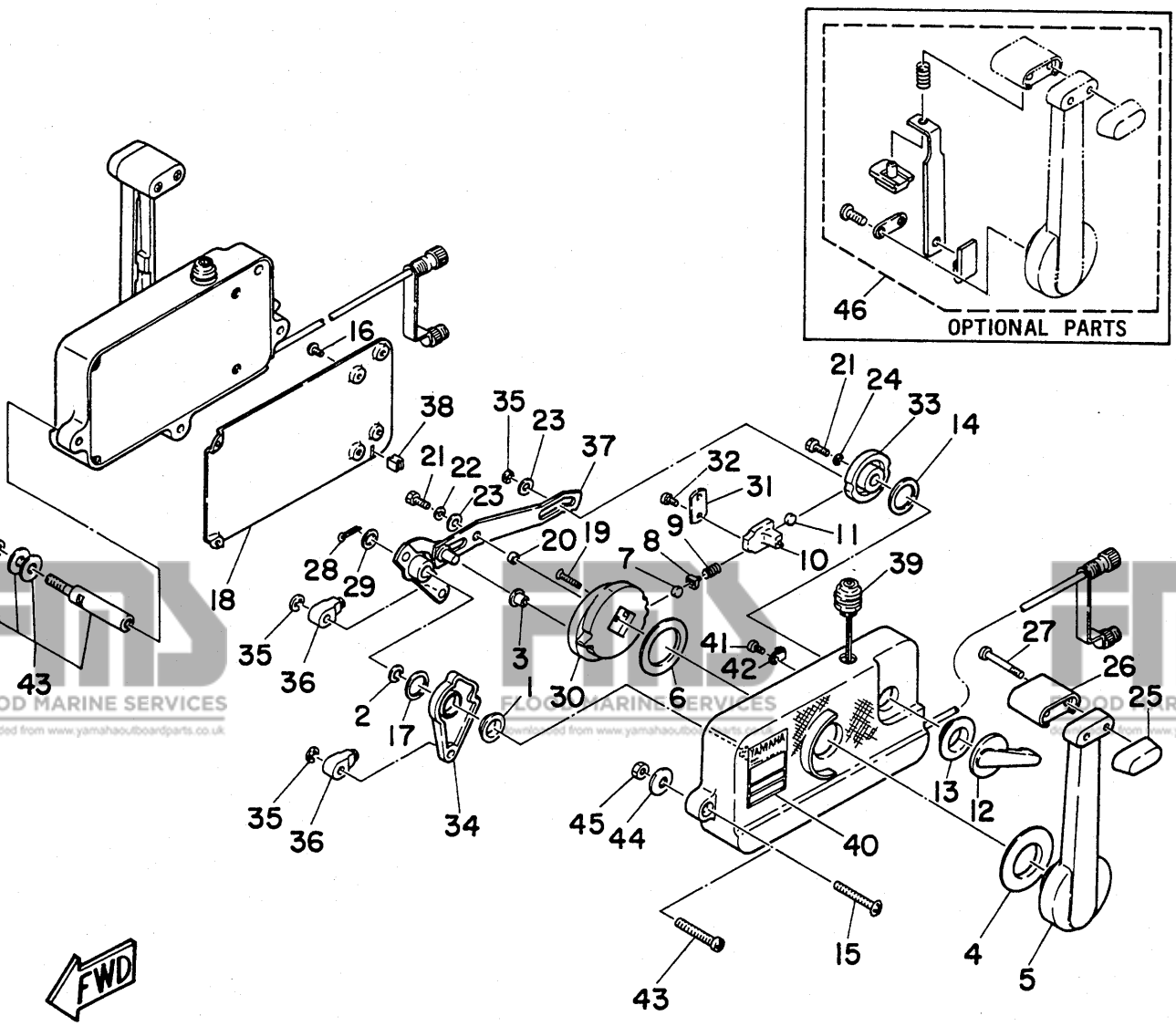
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Fig. 9 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty
1	689-61350-01	STEERING GUIDE ATTACHMENT KIT (Single) (20C thru 50D Model)	1
2	689-61351-01	. ROD, steering link	1
3	90201-10M20	. WASHER	2
4	90185-09M01	. NUT, self-locking	2
5	90101-09M66	. BOLT	1
6	90201-10M63	. WASHER	1
7	90387-10M42	. COLLAR	1
8	90170-09M03	. NUT	1
9	688-61350-10	STEERING GUIDE ATTACHMENT KIT (Single) (60F thru 90A Model)	1
10	688-61351-10	. ROD, steering link	1
11	90201-10M20	. WASHER	2
12	90185-09M01	. NUT, self-locking	2
13	90170-09M03	. NUT	1
14	90387-10M42	. COLLAR	1
15	90201-10M63	. WASHER	1
16	90101-09M66	. BOLT	1
17	6E5-43145-00	. CAP, clamp bracket	1
18	93210-16275	. O-RING	1
19	6E5-61301-00	TWIN KIT (L:600-800mm)	1 U.R.
※	688-61301-00	TWIN KIT (L:450-650mm)	1 U.R.
20	90185-09M01	. NUT, self-locking	2
21	90201-10M76	. WASHER	2
22	90101-09M70	. BOLT	2
23	90170-09M05	. NUT	2
24	6E5-61303-00	. STEERING EYE COMP.	2
25	6E5-61311-10	. TIE BAR 1	1 U.R.
※	688-61311-10	. TIE BAR 1	1 U.R.
26	95380-14700	. NUT	2
27	6E5-61315-00	. TIE BAR 2	1
28	6E5-61313-00	. ADJUSTER	1
29	90170-14M06	. NUT	1

※ Not shown

Fig. 10 REMOTE CONTROL ASS'Y 1



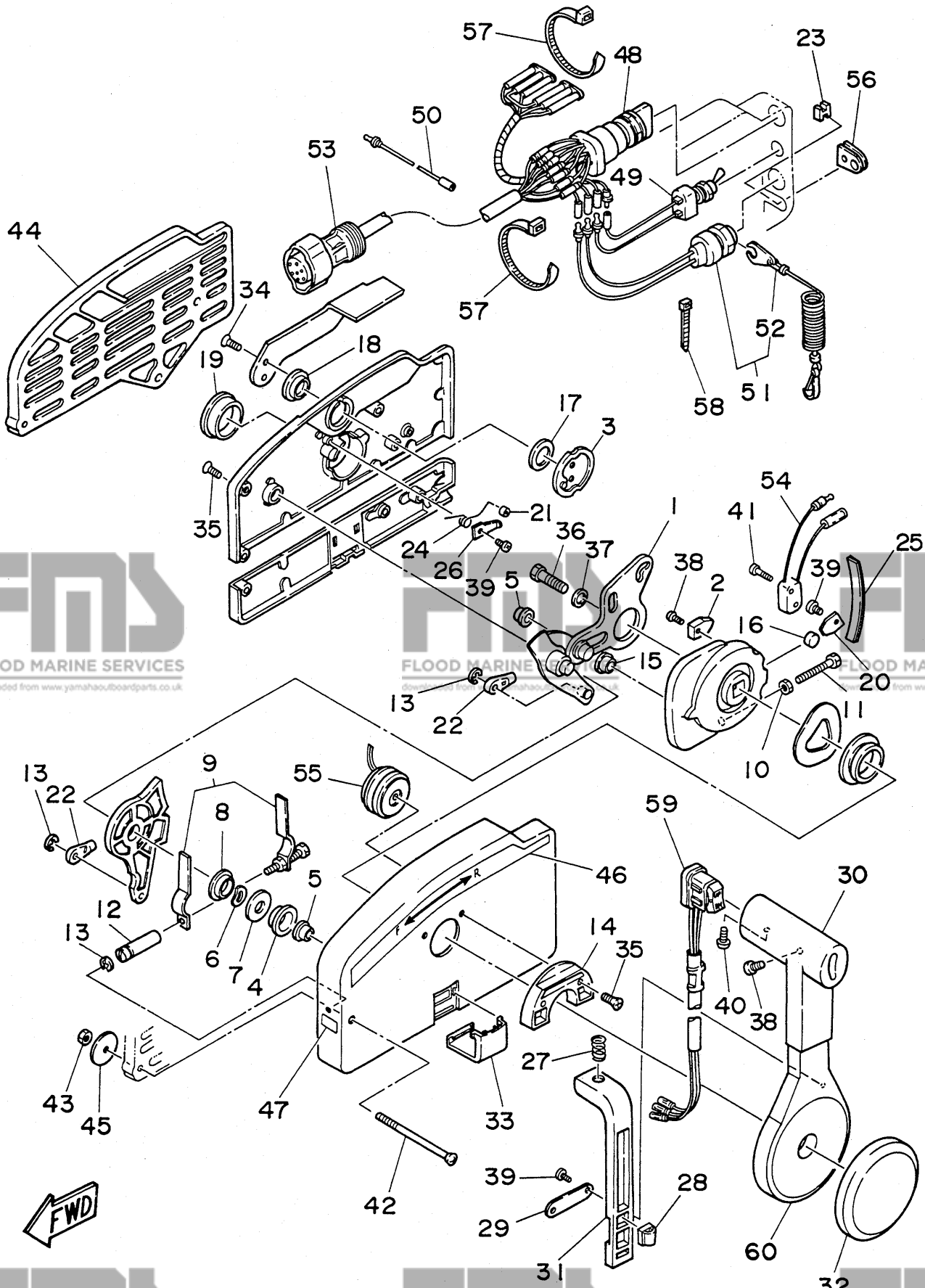
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Fig. 10 REMOTE CONTROL ASS'Y 1

Ref.No.	Parts No.	Description	Q'ty Single	Q'ty Twin
※	701-48101-10	REMOTE CONTROL ASS'Y 1 (Right) (See Fig. 4, Ref. No. 1)	1	-
※	701-48102-10	REMOTE CONTROL ASS'Y 1 (Left) (See Fig. 4, Ref. No. 5)	1	-
※	701-48110-22	REMOTE CONTROL ASS'Y 2 (See Fig. 4, Ref. No. 2)	-	1
1	701-48235-00	. BUSHING 2	1	2
2	701-48197-10	. WASHER, wave 2	1	2
3	701-48252-00	. ROLLER, cam	1	2
4	701-48234-00	. BUSHING 1	1	2
5	701-48221-00	. LEVER, control	1	2
6	701-48196-11	. WASHER, wave 1	1	2
7	701-48236-00	. ROLLER, detent	1	2
8	702-48237-00	. ADAPTOR	1	2
9	702-48238-00	. SPRING, detent	1	2
10	701-48249-00	. ADAPTOR, spring	1	2
11	701-48248-00	. ROLLER, free accel.	1	2
12	701-48152-11	. KNOB, free accel. (Right)	1	1
※	701-48152-20	. KNOB, free accel. (Left)	-	1
13	701-48243-00	. BUSHING 3	1	2
14	701-48198-10	. WASHER, wave 3	1	2
15	701-48281-00	. SCREW 1	3	-
16	701-48289-00	. SCREW 4	4	8
17	701-48268-00	. SPACER 3	1	2
18	701-48213-00	. BACK PLATE	1	2
19	92780-06025	. SCREW, flathead	2	4
20	701-48255-00	. COLLAR 1	1	2
21	97395-06018	. BOLT	2	4
22	702-48288-00	. WASHER, plain	1	2
23	701-48246-00	. SPACER 1	2	4
24	92990-06300	. WASHER, internal tooth	1	2
25	701-48229-00	. GRIP, control lever 2	1	2
26	701-48222-00	. GRIP, control lever 1	1	2
27	701-48282-00	. SCREW 2 (M5x50mm)	2	4
28	701-48239-00	. SET PIN, plate	1	2
29	701-48266-00	. SPACER 2	1	2
30	701-48232-00	. GEAR 1	1	2
31	701-48189-11	. RETAINER	1	2
32	98580-05010	. SCREW, panhead	2	4
33	701-48153-12	. SHAFT, free accel.	1	2
34	701-48271-00	. ARM, shift (Right)	1	1
※	701-48271-10	. ARM, shift (Left)	-	1
35	93430-06024	. CIRCLIP (E-6ø)	3	6
36	701-48345-30	. CABLE END, remote control 2	2	4
37	701-48261-00	. ARM, throttle (Right)	1	1
※	701-48261-10	. ARM, throttle (Left)	-	1
38	701-48358-00	. ANCHOR, cable 2	1	2
39	701-82550-50	. STOP SWITCH ASS'Y	1	2
40	701-48126-00	. GRAPHIC	1	2
41	701-48283-00	. SCREW 3 (M4x10mm)	1	2
42	701-82594-00	. CLAMP	1	2
43	701-48291-00	. ATTACHMENT	-	1
44	701-48287-00	. WASHER	3	-
45	95380-06600	. NUT	3	-
		OPTIONAL PARTS		
46	701-48280-00	NEUTRAL LOCK KIT	1	2

※ Not shown

Fig. 11 REMOTE CONTROL ASS'Y 2 (PULL TO OPEN TYPE)



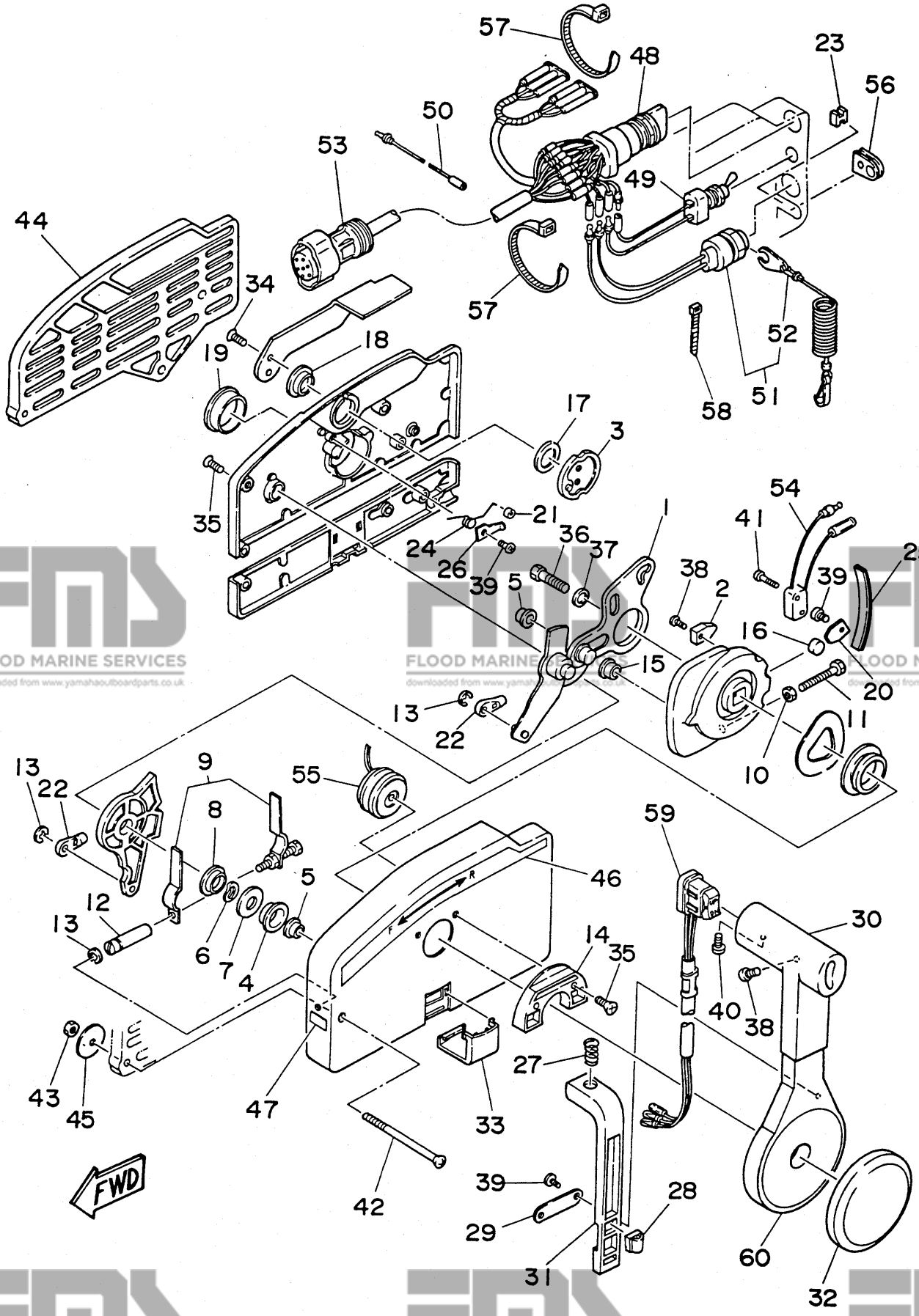
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Fig. 11 REMOTE CONTROL ASS'Y 2 (PULL TO OPEN TYPE)

Ref.No.	Parts No.	Description	Q'ty
※	703-48230-10	REMOTE CONTROL ASS'Y (For 7P) (See Fig. 4, Ref. No. 7)	1 U.R.
※	703-48250-10	REMOTE CONTROL ASS'Y (For 10P) (See Fig. 4, Ref. No. 8)	1 U.R.
※	703-48220-10	REMOTE CONTROL ASS'Y (For 7P) (For Twin Lever) (See Fig. 4, Ref. No. 9)	1 U.R.
※	703-48280-10	REMOTE CONTROL ASS'Y (For 10P) (For Twin Lever) (See Fig. 4, Ref. No. 9)	1 U.R.
1	703-48261-00	. ARM, throttle	1
2	703-82554-00	. STAY, neutral switch	1
3	703-48153-00	. SHAFT, free accel.	1
4	702-48235-00	. BUSHING 2	1
5	703-48273-00	. BUSHING 5	2
6	703-48197-00	. WASHER, wave 2	1
7	703-48268-00	. SPACER 3	1
8	703-48263-00	. BUSHING 4	1
9	703-48264-00	. THROTTLE, friction	1
10	95380-05600	. NUT	1
11	97380-05025	. BOLT	1
12	703-48265-00	. SHAFT, friction	1
13	93430-06024	. CIRCLIP	3
14	703-48245-00	. PLATE, lock	1
15	703-48252-00	. ROLLER, cam	1
16	701-48248-00	. ROLLER, free accel.	1
17	703-48198-00	. WASHER, wave 3	1
18	703-48243-00	. BUSHING 3	1
19	703-48236-00	. BUSHING 1	2
20	703-48189-00	. RETAINER	1
21	703-48234-00	. ROLLER, detent	1
22	703-48345-00	. CABLE END, remote control 2	2
23	703-48358-00	. ANCHOR, cable 2	1
24	703-48244-00	. SPRING, free accel.	1
25	703-48238-00	. SPRING, detent	5
26	703-48246-00	. SPACER 1	1
27	703-48227-00	. SPRING, neutral lock	1
28	703-82594-00	. CLAMP	1
29	703-48226-00	. PLATE, stopper	1
30	703-48222-00	. GRIP, control lever	1 U.R.
※	703-48222-10	. GRIP, control lever (For Twin Lever)	1 U.R.
31	703-48223-00	. LOCK, neutral	1
32	703-48225-00	. COVER	1
33	703-48219-00	. COVER, lead	1
34	98780-05012	. SCREW	2
35	98780-05016	. SCREW	7
36	97380-08030	. BOLT	1
37	92990-08600	. WASHER	1
38	98580-04010	. SCREW	2
39	98580-04006	. SCREW	4
40	98580-05010	. SCREW	1
41	98580-03015	. SCREW	2
42	92680-06090	. SCREW	3
43	95380-06600	. NUT	3
44	703-48293-10	. SPACER, remote control	1 U.R.
※	703-48293-00	SPACER, remote control (For Twin Lever)	3 U.R.
45	701-48287-00	. WASHER	3
46	703-48215-00	. GRAPHIC	1
47	702-48217-00	. MARK 1	1
48	703-82510-01	. MAIN SWITCH ASS'Y	1
49	688-82574-00	. SWITCH, choke	1
50	703-82531-00	. WIRE, lead	1
51	688-82575-00	. KILL SWITCH ASS'Y	1
52	682-82556-00	. . STOPPER ASS'Y	1
53	688-82586-21	. EXTENSION, wire harness (7P)	1 U.R.
※	688-8258A-20	. EXTENSION, wire harness (10P)	1 U.R.
54	703-82540-00	. NEUTRAL SWITCH ASS'Y	1
55	703-83383-00	. BUZZER	1
56	703-48284-00	. GROMMET 1	1
57	703-82591-00	. BAND	2
58	703-82592-00	. BAND	1
59	703-82563-00	. TRIM & TILT SWITCH ASS'Y	1 U.R.
※	703-48224-00	. COVER, control lever (Without Trim & Tilt Switch)	1 U.R.
60	703-48221-00	. GRIP	1

※ Not shown

Fig. 12 REMOTE CONTROL ASS'Y 3 (PUSH TO OPEN TYPE)



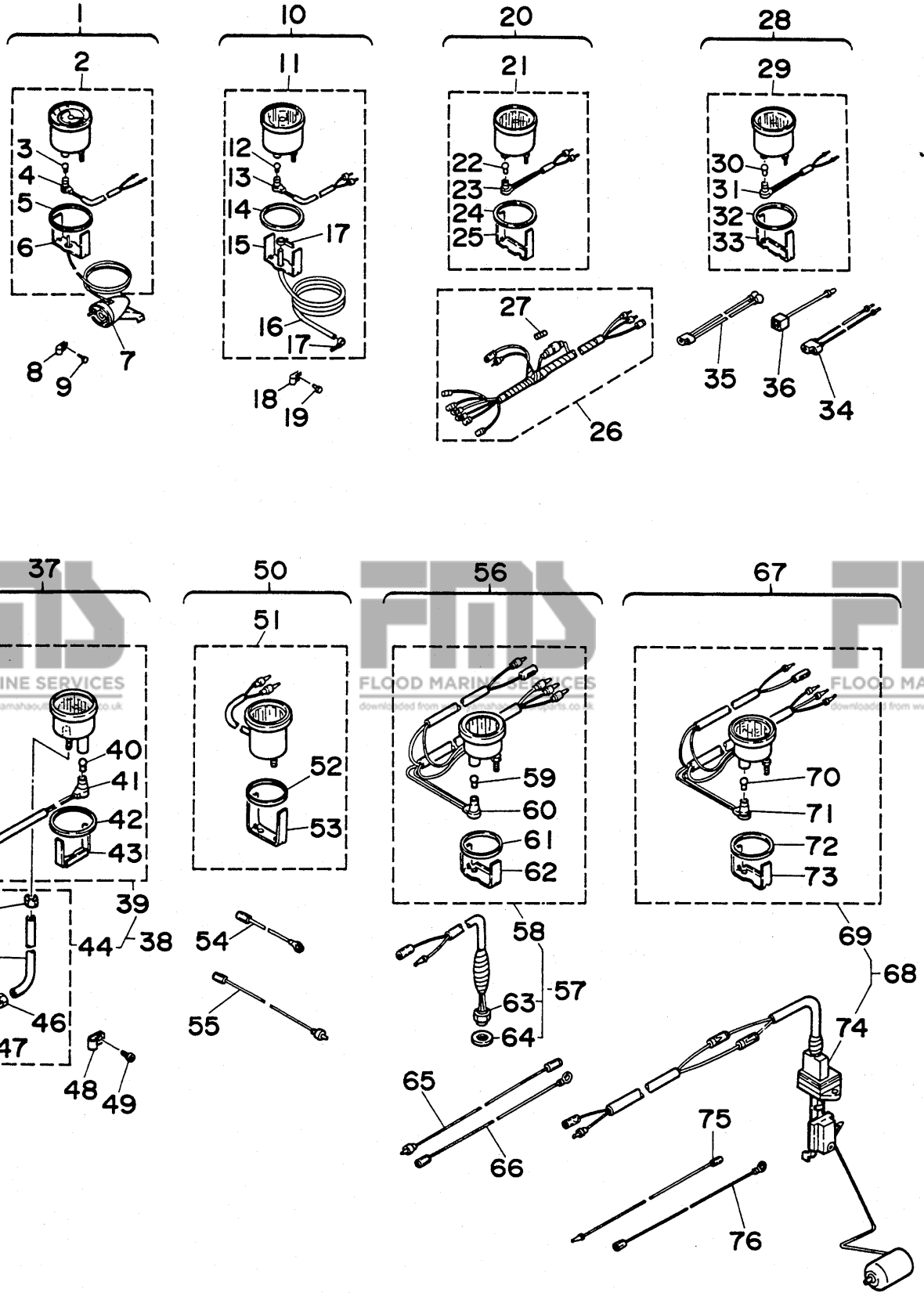
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Fig. 12 REMOTE CONTROL ASS'Y 3 (PUSH TO OPEN TYPE)

Ref.No.	Parts No.	Description	Q'ty
※	703-48203-10	REMOTE CONTROL ASS'Y (For 7P) (See Fig. 4, Ref. No. 7)	1 U.R.
※	703-48205-10	REMOTE CONTROL ASS'Y (For 10P) (See Fig. 4, Ref. No. 8)	1 U.R.
※	703-48202-10	REMOTE CONTROL ASS'Y (For 7P) (For Twin Lever) (See Fig. 4, Ref. No. 9)	1 U.R.
※	703-48208-10	REMOTE CONTROL ASS'Y (For 10) (For Twin Lever) (See Fig. 4, Ref. No. 9)	1 U.R.
1	703-48261-10	. ARM, throttle	1
2	703-82554-00	. STAY, neutral switch	1
3	703-48153-00	. SHAFT, free accel.	1
4	702-48235-00	. BUSHING 2	1
5	703-48273-00	. BUSHING 5	2
6	703-48197-00	. WASHER, wave 2	1
7	703-48268-00	. SPACER 3	1
8	703-48263-00	. BUSHING 4	1
9	703-48264-00	. THROTTLE, friction	1
10	95380-05600	. NUT	1
11	97380-05025	. BOLT	1
12	703-48265-00	. SHAFT, friction	1
13	93430-06024	. CIRCLIP	3
14	703-48245-00	. PLATE, lock	1
15	703-48252-00	. ROLLER, cam	1
16	701-48248-00	. ROLLER, free accel.	1
17	703-48198-00	. WASHER, wave 3	1
18	703-48243-00	. BUSHING 3	1
19	703-48236-00	. BUSHING 1	2
20	703-48189-00	. RETAINER	1
21	703-48234-00	. ROLLER, detent	1
22	703-48345-00	. CABLE END, remote control 2	2
23	703-48358-00	. ANCHOR, cable 2	1
24	703-48244-00	. SPRING, free accel.	1
25	703-48238-00	. SPRING, detent	5
26	703-48246-00	. SPACER 1	1
27	703-48227-00	. SPRING, neutral lock	1
28	703-82594-00	. CLAMP	1
29	703-48226-00	. PLATE, stopper	1
30	703-48222-00	. GRIP, control lever	1 U.R.
※	703-48222-10	. GRIP, control lever (For Twin Lever)	1 U.R.
31	703-48223-00	. LOCK, neutral	1
32	703-48225-00	. COVER	1
33	703-48219-00	. COVER, lead	1
34	98780-05012	. SCREW	2
35	98780-05016	. SCREW	7
36	97380-08030	. BOLT	1
37	92990-08600	. WASHER	1
38	98580-04010	. SCREW	2
39	98580-04006	. SCREW	4
40	98580-05010	. SCREW	1
41	98580-03015	. SCREW	2
42	92680-06090	. SCREW	3
43	95380-06600	. NUT	3
44	703-48293-10	. SPACER, remote control	1 U.R.
※	703-48293-00	. SPACER, remote control (For Twin Lever)	3 U.R.
45	701-48287-00	. WASHER	3
46	703-48215-00	. GRAPHIC	1
47	702-48217-00	. MARK 1	1
48	703-82510-01	. MAIN SWITCH ASS'Y	1
49	703-82574-00	. SWITCH, choke	1
50	703-82531-00	. WIRE, lead	1
51	688-82575-00	. KILL SWITCH ASS'Y	1
52	682-82556-00	. . STOPPER ASS'Y	1
53	688-82586-21	. EXTENSION, wire harness (7P)	1 U.R.
※	688-8258A-20	. EXTENSION, wire harness (10P)	1 U.R.
54	703-82540-00	. NEUTRAL SWITCH ASS'Y	1
55	703-83383-00	. BUZZER	1
56	703-48284-00	. GROMMET 1	1
57	703-82591-00	. BAND	2
58	703-82592-00	. BAND	1
59	703-82563-00	. TRIM & TILT SWITCH ASS'Y	1 U.R.
※	703-48224-00	. COVER, control lever (Without Trim & Tilt Switch)	1 U.R.
60	703-48221-00	. GRIP	1

※ Not shown

Fig. 13 METER


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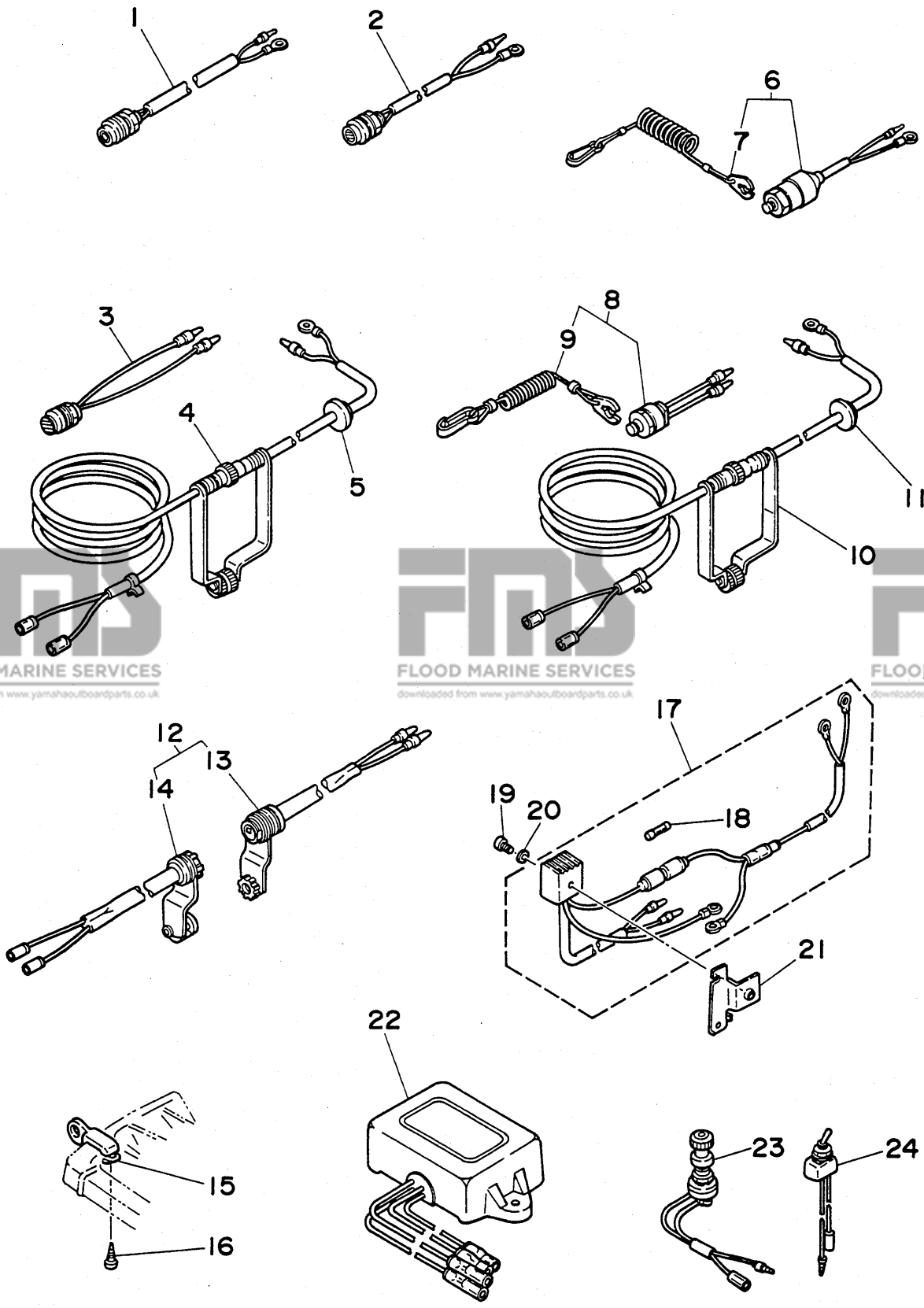
Fig. 13 METER

Ref.No.	Parts No.	Description	Q'ty	
		SPEEDOMETER		
1	688-W0081-00	SPEEDOMETER KIT	1	
2	688-83510-01	. SPEEDOMETER ASS'Y	1	
3	688-83516-00	. . BULB (12V-1.7W)	1	
4	688-83536-00	. . SOCKET, meter	1	
5	688-83523-00	. . DAMPER	1	
6	688-83514-00	. . PLATE, fitting	1	
7	688-83556-01	. SENDER	1	
8	90601-31402	. CLIP, nylon 14	5	
9	97780-40116	. SCREW, panhead tapping	5	
		SPEEDOMETER		
10	688-W0081-10	SPEEDOMETER KIT	1	
11	688-83510-01	. SPEEDOMETER ASS'Y	1	
12	688-83516-00	. . BULB (12V-1.7W)	1	
13	688-83536-00	. . SOCKET, meter	1	
14	688-83523-00	. . DAMPER	1	
15	688-83514-00	. . PLATE, fitting	1	
16	688-83557-00	. . TUBE	2	
17	90465-11M10	. . CLAMP	2	
18	90601-31402	. CLIP, nylon 14	5	
19	97780-40116	. SCREW, panhead tapping	5	
		TACHOMETER		
20	688-W0080-00	TACHOMETER KIT (4/12 Poles)	1	U.R.
※	688-W0080-10	TACHOMETER KIT (6/12 Poles)	1	U.R.
21	688-83540-00	. TACHOMETER ASS'Y (4/12 Poles)	1	U.R.
※	688-83540-10	. TACHOMETER ASS'Y (6/12 Poles)	1	U.R.
22	688-83516-00	. . BULB (12V-1.7W)	1	
23	688-83536-00	. . SOCKET, meter	1	
24	688-83523-00	. . DAMPER	1	
25	688-83544-00	. . PLATE, fitting	1	
26	688-83553-10	. WIRE, lead	1	
27	1E6-82151-00	. . FUSE (12V-10A)	1	
		TACHOMETER		
28	676-W0080-01	TACHOMETER KIT	1	
29	688-83540-00	. TACHOMETER ASS'Y	1	
30	688-83516-00	. . BULB (12V-1.7W)	1	
31	688-83536-00	. . SOCKET, meter	1	
32	688-83523-00	. . DAMPER	1	
33	688-83544-00	. . PLATE, fitting	1	
34	676-82553-G0	. EXTENSION, wire lead	1	
35	663-82541-09	. WIRE, lead	1	
36	676-82529-G0	. CONNECTOR	2	

Ref.No.	Parts No.	Description	Q'ty
		WATER PRESSURE METER	
37	688-W0088-00	WATER PRESSURE METER KIT	1
38	688-83660-00	. WATER PRESSURE METER ASS'Y	1
39	688-83661-00	. . WATER PRESSURE GAUGE	1
40	688-83516-00	. . . BULB (12V-1.7W)	1
41	688-83536-00	. . . SOCKET, meter	1
42	688-83664-00	. . . DAMPER	1
43	688-83665-00	. . . PLATE, fitting	1
44	688-83667-00	. . SENDER	1
45	688-83666-00	. . . TUBE	1
46	663-83668-00	. . . NUT, nipple	2
47	90430-14115	. . . GASKET	1
48	90601-31402	. CLIP, nylon 14	5
49	97780-40116	. SCREW, panhead tapping	5
		HOUR METER	
50	688-W0088-30	HOUR METER KIT	1
51	688-83504-00	. HOUR METER ASS'Y	1
52	688-83664-00	. . DAMPER	1
53	688-83577-00	. . PLATE, fitting	1
54	663-83553-A0	. WIRE, lead	1
55	663-83553-Y0	. WIRE, lead (Yellow)	1
		WATER TEMPERATURE METER	
56	688-W0088-10	WATER TEMP. METER KIT	1
57	688-83590-00	. WATER TEMP. METER ASS'Y	1
58	688-83594-00	. . WATER TEMP. GAUGE	1
59	688-83516-00	. . . BULB (12V-1.7W)	1
60	688-83536-00	. . . SOCKET, meter	1
61	688-83664-00	. . . DAMPER	1
62	688-83665-00	. . . PLATE, fitting	1
63	688-83591-00	. . THERMO UNIT	1
64	90430-14115	. . GASKET	1
65	663-83553-Y0	. WIRE, lead (Yellow)	1
66	663-83553-A0	. WIRE, lead	1
		FUEL METER	
67	688-W0088-21	FUEL METER KIT	1
68	688-85750-00	. FUEL METER ASS'Y	1
69	688-85751-00	. . FUEL GAUGE	1
70	688-83516-00	. . . BULB (12V-1.7W)	1
71	688-83536-00	. . . SOCKET, meter	1
72	688-83664-00	. . . DAMPER	1
73	688-85756-00	. . . PLATE, fitting	1
74	688-85752-01	. . FUEL SENDER	1
75	663-83553-Y0	. WIRE, lead (Yellow)	1
76	663-83553-A0	. WIRE, lead	1

※ Not shown

Fig. 14 OPTIONAL PARTS 1



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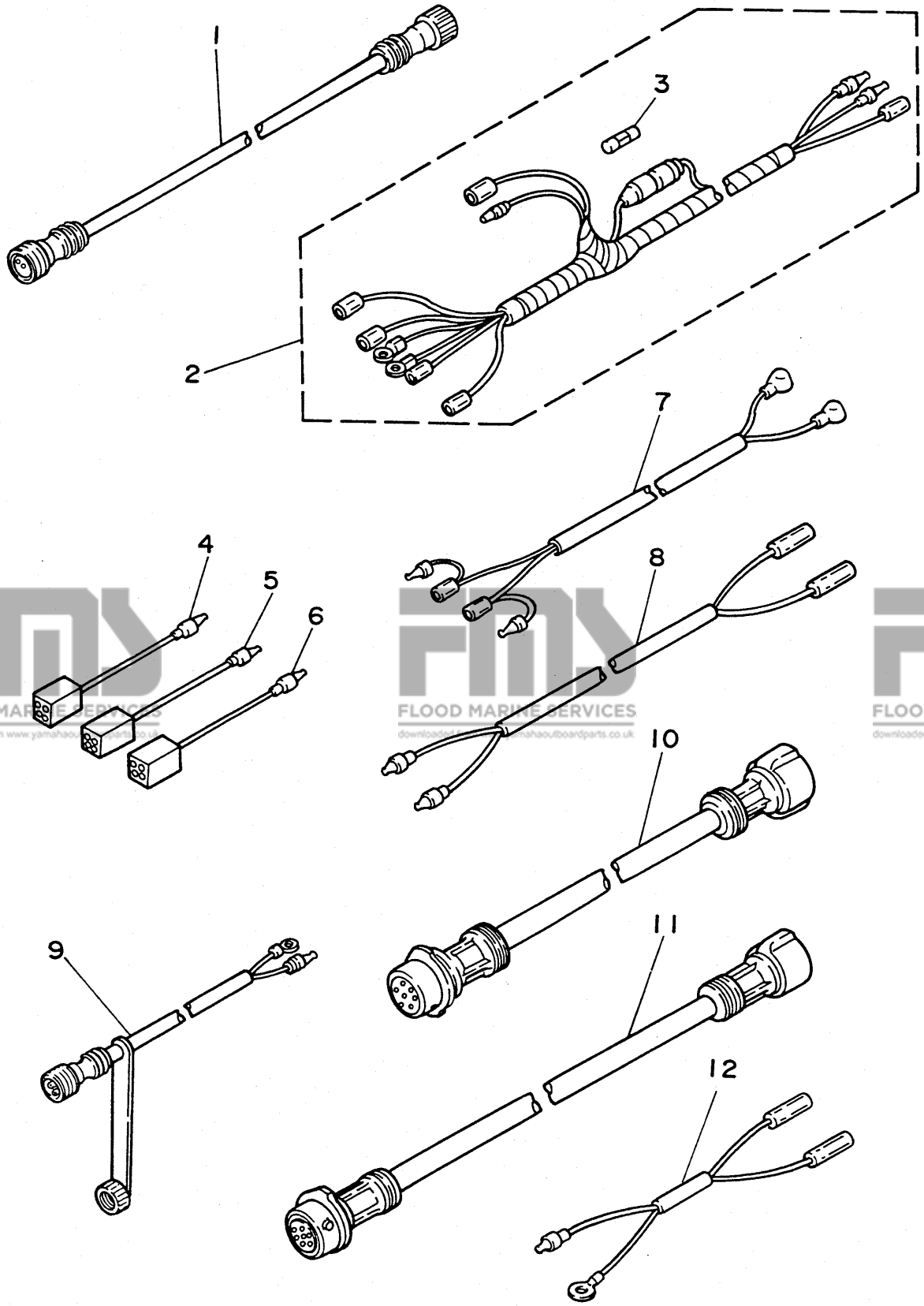
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Fig. 14 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty
		STOP SWITCH	
1	6A0-82550-01	STOP SWITCH ASS'Y (For 15D Model)	1
2	689-82550-01	STOP SWITCH ASS'Y (For 20C thru 50D Model)	1
		STOP SWITCH (5m) (6C thru 30A MODEL)	
3	689-82550-11	STOP SWITCH ASS'Y	1
4	689-82553-20	EXTENSION, wire lead (5m) (20C/25D/30A Model)	1 U.R.
※	6A0-82553-20	EXTENSION, wire lead (5m) (40H/50D Model)	1 U.R.
5	689-42725-40	GROMMET 2 (20C/25D/30A Model)	1 U.R.
※	676-42726-00	GROMMET 4 (40H/50D Model)	1 U.R.
		KILL SWITCH	
6	6E9-82575-00	KILL SWITCH ASS'Y (For 6C thru 9.9D Model)	1 U.R.
※	701-82575-51	KILL SWITCH ASS'Y (701 Remo-Con Box)	1 U.R.
7	682-82556-00	. STOPPER ASS'Y	1
		KILL SWITCH (5m) (6C thru 50D MODEL)	
8	689-82575-12	KILL SWITCH	1
9	682-82556-00	. STOPPER ASS'Y	1
10	689-82553-20	EXTENSION, wire lead (5m) (20C/25C/30A Model)	1 U.R.
※	6A0-82553-20	EXTENSION, wire lead (5m) (40H/50D Model)	1 U.R.
11	689-42725-40	GROMMET 2 (20C/25D/30A Model)	1 U.R.
※	676-42726-00	GROMMET 4 (40H/50D Model)	1 U.R.
		CONCENT 2P (6C thru 30A MODEL)	
12	682-84380-00	CONCENT 2P ASS'Y	1
13	682-84381-00	. 2P CONCENT 1	1
14	682-84382-00	. 2P CONCENT 2	1
15	682-84387-00	HOLDER (6C thru 15D Model)	1
16	97780-50512	SCREW (6C thru 15D Model)	1
		RECTIFIER (4A thru 30A MODEL)	
17	676-81970-00	RECTIFIER ASS'Y	1
18	663-82151-00	. FUSE (12V-20A)	1
19	97803-05025	SCREW, panhead	1
20	92903-05600	WASHER	1
21	695-81975-00	PLATE, rectifier fitting (For 25D Model)	1
		VOLTAGE REGULATOR (4A thru 50D MODEL)	
22	663-81910-10	VOLTAGE REGULATOR ASS'Y	1
		LAMP SWITCH (6C thru 90A MODEL)	
23	688-82520-00	LAMP SWITCH ASS'Y	1 U.R.
24	688-82526-00	SWITCH, lamp	1 U.R.

※ Not shown

Fig. 15 OPTIONAL PARTS 2



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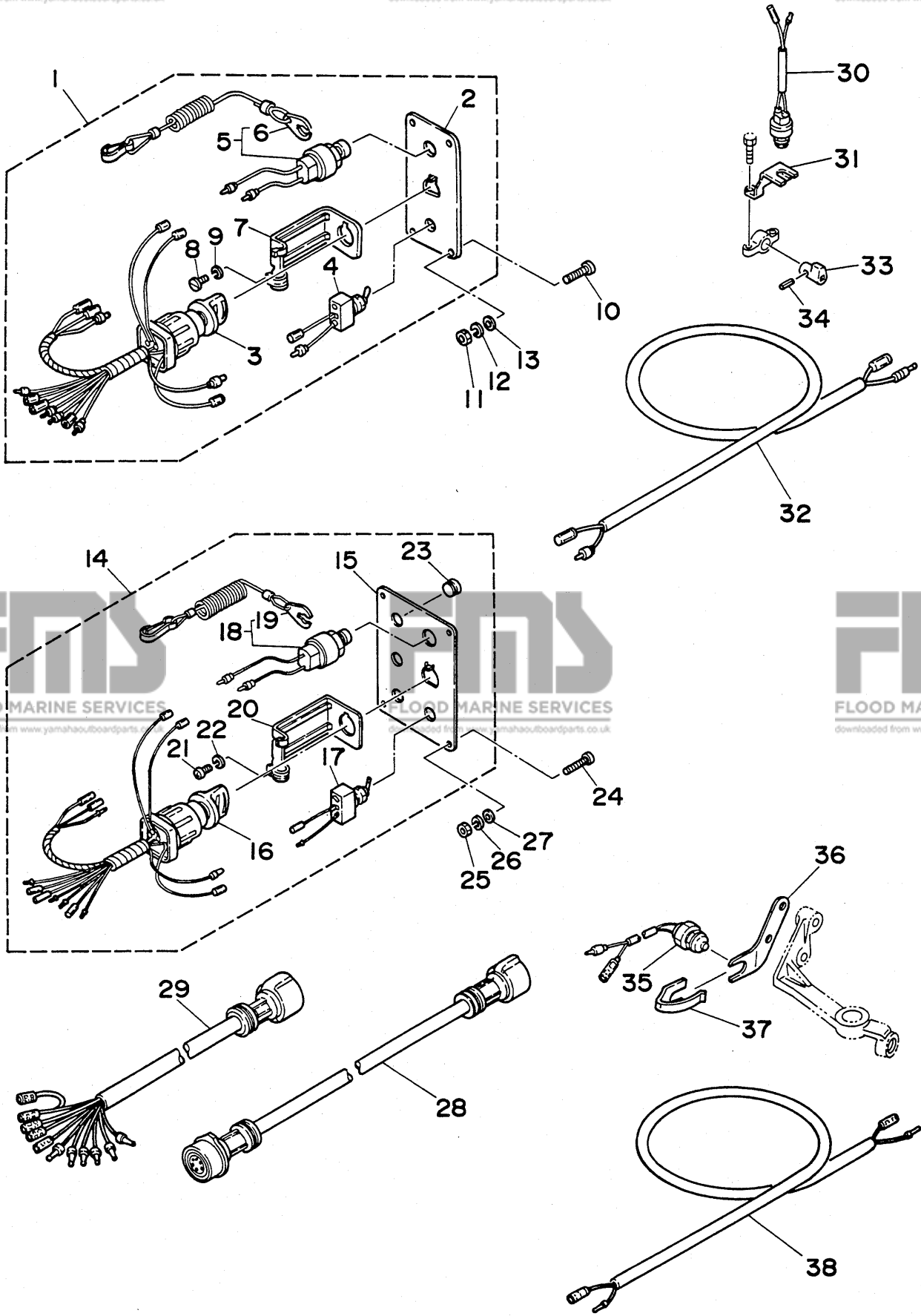
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Fig. 15 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty
1	689-82553-10	EXTENSION, wire lead (2m) (For Stop Switch) (For 6C thru 30A Model)	1
2	688-83553-10	WIRE, lead (For Meter)	1
3	1E6-82151-00	. FUSE (12V-10A)	1
4	688-82149-00	WIRE, lead (Blue)	1 U.R.
5	688-82117-00	WIRE, lead (Black)	1 U.R.
6	688-82521-00	WIRE, lead (Yellow)	1 U.R.
7	689-83553-20	WIRE, lead (For Tachometer) (For 6C thru 30A Model)	1
8	6E0-83553-20	WIRE, lead (For 4A/5C Model)	1
9	689-84340-00	SOCKET CORD ASS'Y (For 6C thru 30A Model)	1
10	688-82586-11	EXTENSION, wire harness (2m) (7P Concent)	1 U.R.
※	688-8258A-10	EXTENSION, wire harness (2m) (10P Concent)	1 U.R.
11	688-82586-31	EXTENSION, wire harness (3m) (7P Concent)	1 U.R.
※	688-8258A-30	EXTENSION, wire harness (3m) (10P Concent)	1 U.R.
12	689-82521-00	WIRE, lead (For remote control box with stop switch)	1

※ Not shown

Fig. 16 OPTIONAL PARTS 3



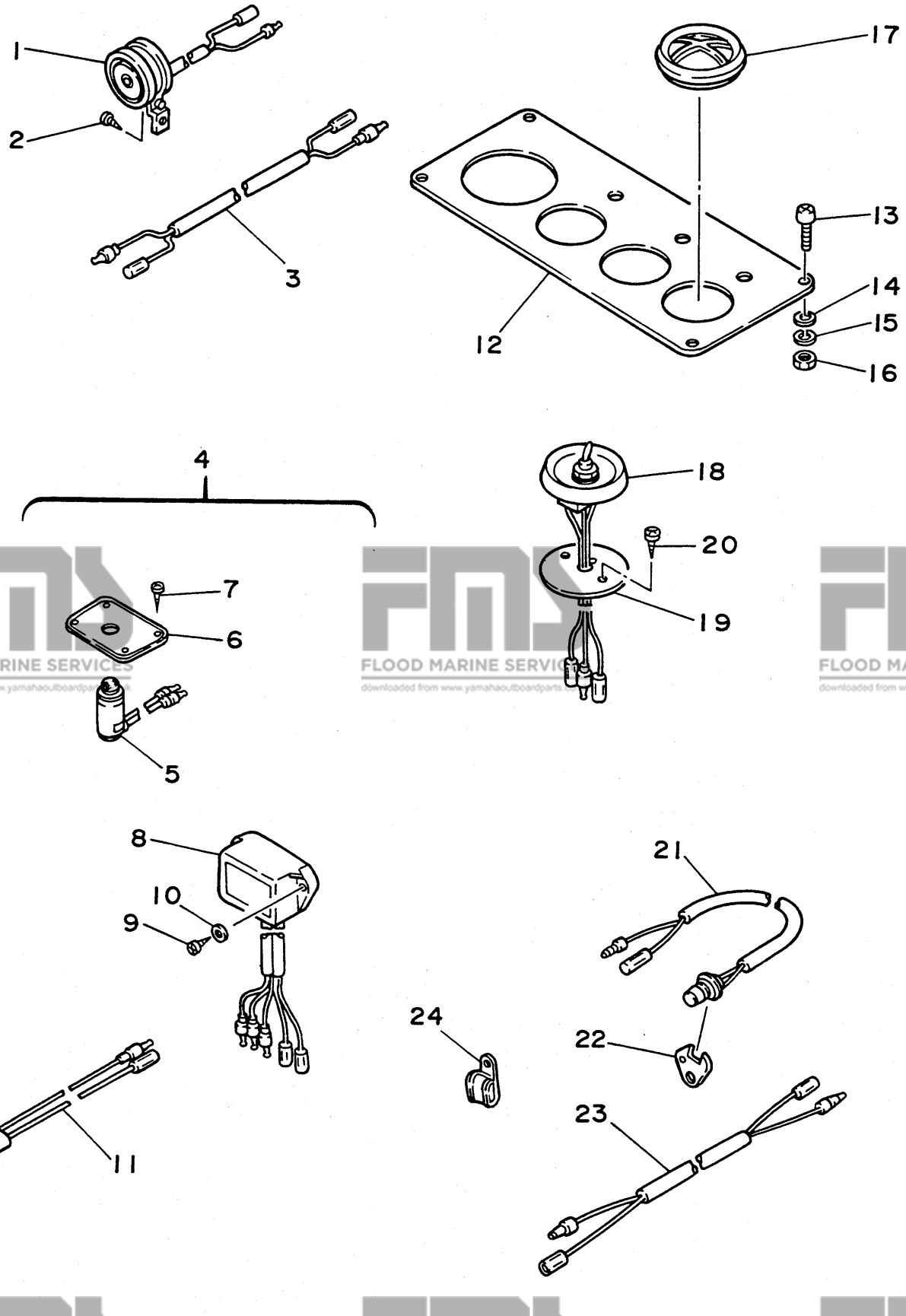
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Fig. 16 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty
		SWITCH PANEL (9.9D thru 50D MODEL)	
1	689-82570-13	SWITCN PANEL ASS'Y	1
2	689-82571-01	. SWITCH PANEL	1
3	688-82510-11	. MAIN SWITCH ASS'Y	1
4	688-82574-00	. SWITCH, choke	1
5	688-82575-01	. KIll SWITCH ASS'Y	1
6	682-82556-00	. . STOPPER ASS'Y	1
7	663-82581-01	. STAY, cord clamp	1
8	98303-04008	. SCREW, cylinderhead	1
9	92901-04100	. WASHER	1
10	98903-05025	SCREW, bind	4
11	95303-05600	NUT	4
12	92903-05100	WASHER	4
13	92903-05600	WASHER	4
		SWITCH PANEL (60F thru 90A MODEL)	
14	688-82570-13	SWITCH PANEL ASS'Y	1
15	688-82571-11	. SWITCH PANEL	1
16	688-82510-11	. MAIN SWITCH ASS'Y	1
17	688-82574-00	. SWITCH, choke	1
18	688-82575-01	. KILL SWITCH ASS'Y	1
19	682-82556-00	. . STOPPER ASS'Y	1
20	663-82581-01	. STAY, cord clamp	1
21	98303-04008	. SCREW, cylinderhead	1
22	92901-04100	. WASHER	1
23	688-82535-00	. GROMMET	3
24	98903-05025	SCREW, bind	4
25	95303-05600	NUT	4
26	92903-05100	WASHER	4
27	92903-05600	WASHER	4
28	688-82586-10	EXTENSION, wire harness (2m)	1 U.R.
※	688-82586-30	EXTENSION, wire harness (3m)	1 U.R.
29	688-82586-20	EXTENSION, wire harness (5m)	1
		NEUTRAL SWITCH (40H/50D MODEL)	
30	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1
31	6H4-82554-00	STAY, neutral switch	1
32	6H4-82553-00	EXTENSION, wire lead	1
33	6H4-44173-00	LEVER, shift control	1
34	91690-30020	PIN, spring	1
		NEUTRAL SWITCH (80A/90A MODEL)	
35	688-82540-11	NUETRAL SWITCH ASS'Y	1
36	663-82554-01	STAY, neutral switch	1
37	663-82555-01	PLATE	1
38	688-82541-10	WIRE, lead	1

※ Not shown

Fig. 17 OPTIONAL PARTS 4



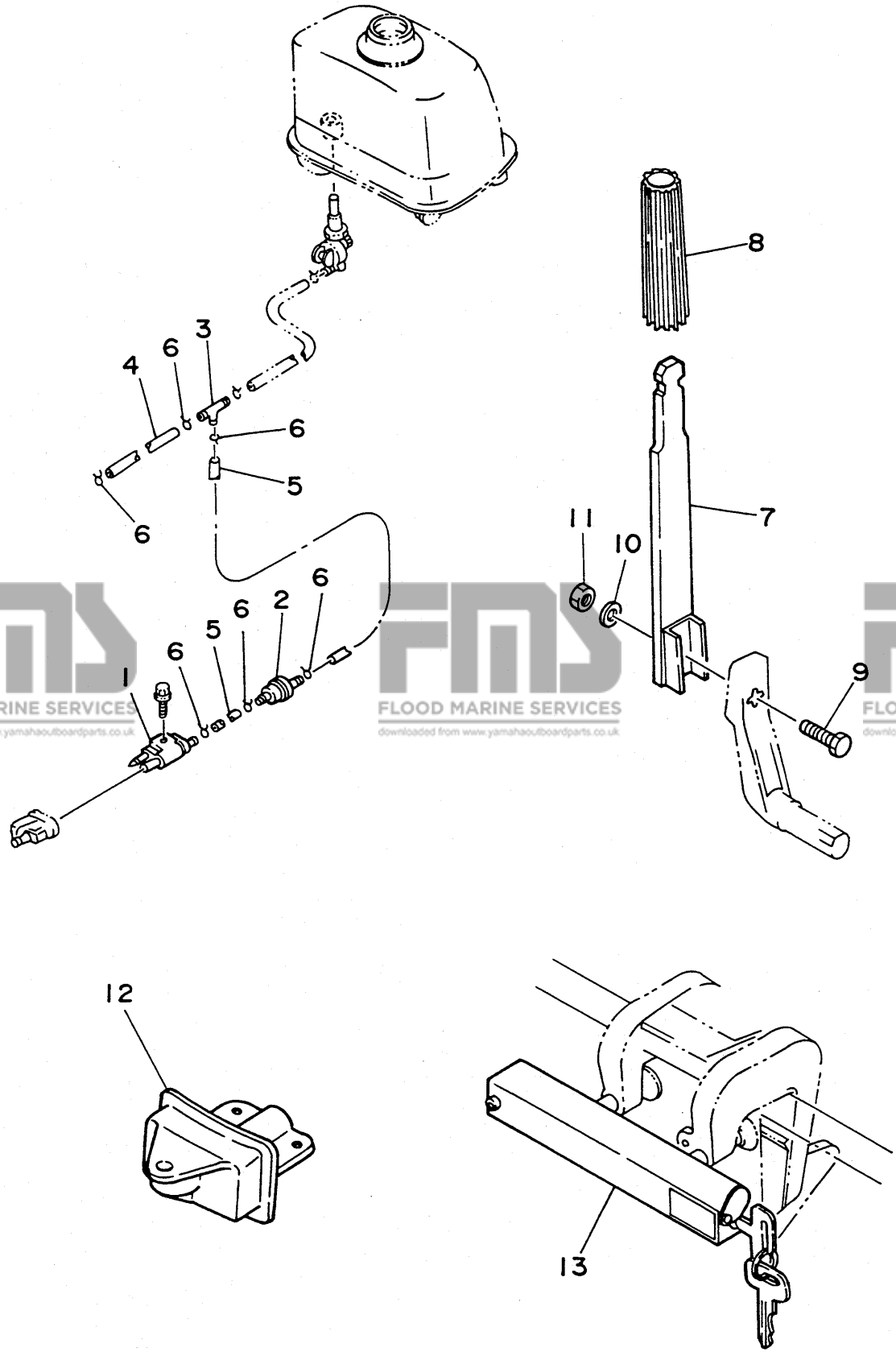
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Fig. 17 OPTIONAL PARTS 4

Ref.No.	Parts No.	Description	Q'ty
		OVERHEAT BUZZER (30A thru 90A MODEL)	
1	688-83383-10	BUZZER	1
2	97780-50112	SCREW, panhead tapping	1
3	688-83373-10	LEAD, horn	1
		CHARGE WARNING LAMP (40H thru 90A MODEL)	
4	688-W0088-40	PILOT LAMP KIT	1
5	663-84301-00	. PILOT LAMP ASS'Y	1
6	663-84309-00	. PLATE, set	1
7	95428-31316	. SCREW, roundhead wood	4
8	697-81901-60	. CHARGE WARNING UNIT ASS'Y	1
9	97780-60120	. SCREW, panhead tapping	2
10	92903-06600	. WASHER	2
11	663-82521-09	. WIRE, lead	1
		METER PANEL (6C thru 90A MODEL)	
12	688-83611-00	PANEL, meter	1
13	98903-05025	SCREW, bind	4
14	92903-05600	WASHER	4
15	92903-05100	WASHER	4
16	95303-05600	NUT	4
17	688-83559-00	COVER, meter	1 U.N.
		POWER TRIM & TILT SWITCH (50D thru 90A MODEL)	
18	688-82563-10	TRIM & TILT SWITCH (Circular Switch Type)	1
19	688-82388-00	PLATE	1
20	97780-40116	SCREW, panhead tapping	2
		THERMO SWITCH (30A MODEL)	
21	688-82560-00	THERMO SWITCH ASS'Y	1
22	689-82588-00	PLATE	1
23	689-82509-00	WIRE, lead	1
24	90461-06M00	CLAMP	1

Fig. 18 OPTIONAL PARTS 5



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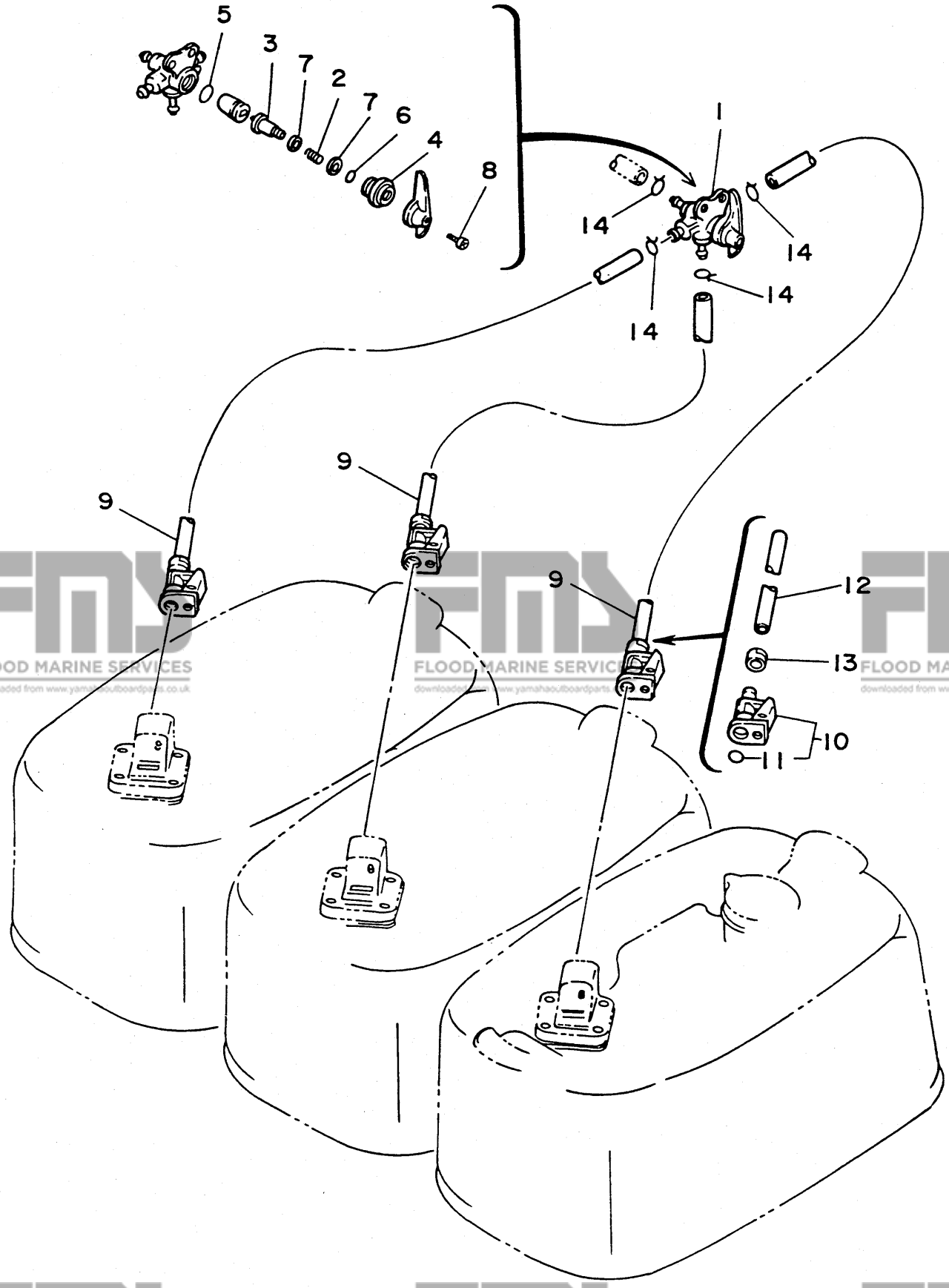
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Fig. 18 OPTIONAL PARTS 5

Ref.No.	Parts No.	Description	Q'ty
		FUEL PIPE JOINT (4A/4AC/5C MODEL)	
1	6G1-24304-00	FUEL PIPE JOINT COMP.	1
2	646-24251-01	STRAINER	1
3	688-24378-00	PIPE, joint	1
4	90445-09068	HOSE	1
5	90445-09220	HOSE	2
6	90467-08004	CLIP	6
		TOP MOUNT SHIFT (6C/8C MODEL)	
7	6G1-44159-00-EJ	HANDLE, gear shift 2	1
8	646-42119-02	GRIP, steering handle	1
9	97313-06035	BOLT	1
10	92990-06600	WASHER	1
11	95380-06600	NUT	1
		VERTICAL STARTER	
12	6E0-15758-80-EJ	GUIDE, wire (4A/5C Model)	1 U.R.
※	6G5-15758-80-EJ	GUIDE, wire (6C/8C Model)	1 U.R.
※	6E7-15758-80-EJ	GUIDE, wire (9.9D/15D Model)	1 U.R.
		OUTBOARD LOCK (4A thru 50D MODEL)	
13	90890-40016	OUTBOARD LOCK	1

※ Not shown

Fig. 19 OPTIONAL PARTS 6



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Fig. 19 OPTIONAL PARTS 6

Ref.No.	Parts No.	Description	Q'ty
		FOUR WAY FUEL COCK (40H thru 90A MODEL)	
1	688-24540-00	FUEL COCK ASS'Y	1
2	90501-12M13	. SPRING, compression	1
3	688-24554-00	. CONNECTOR	1
4	688-24559-00	. NUT	1
5	93210-20M28	. O-RING	1
6	93210-08M27	. O-RING	1
7	90201-08M32	. WASHER	2
8	98680-04016	. SCREW, ovalhead	1
		FUEL PIPE JOINT	
9	688-24307-00	FUEL PIPE COMP. 2	3
10	655-24305-01	. FUEL PIPE JOINT COMP. 2	3
11	93210-08287	. . O-RING	3
12	90445-12M12	. HOSE	3
13	650-24351-00	. BAND, fuel pipe	3
14	90467-11M00	CLIP	4

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110-81346-21	2B	8-10
120-81331-20	2B	8- 9
367-14195-00	9.9/15	3-32
		18- 4
6A0-15789-00	40H	5-17
6A0-15789-00	50D	5-17
6A0-24410-01	20C	5-32
6A0-24410-01	25D	5-32
6A0-24410-01	30A	5-32
6A0-24410-01	40H	6-14
6A0-24410-01	50D	6-14
6A0-24410-01	60F/70B	5-11
6A0-24410-01	80A/90A	5-10
6A0-24413-00	20C	5-42
6A0-24413-00	25D	5-42
6A0-24413-00	30A	5-42
6A0-24413-00	40H	6-24
6A0-24413-00	50D	6-24
6A0-24413-00	60F/70B	5-21
6A0-24413-00	80A/90A	5-20
6A0-24421-00	9.9/15	3-57
6A0-24421-01	20C	5-37
6A0-24421-01	25D	5-37
6A0-24421-01	30A	5-37
6A0-24421-01	40H	6-19
6A0-24421-01	50D	6-19
6A0-24421-01	60F/70B	5-16
6A0-24421-01	80A/90A	5-15
6A0-24435-00	20C	5-40
6A0-24435-00	25D	5-40
6A0-24435-00	30A	5-40
6A0-24435-00	40H	6-22
6A0-24435-00	50D	6-22
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6A0-82550-01	6C/8C	8-22
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6A1-W0090-21	2B	1- 1
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		9- 1
6A1-11111-01-94	2B	1-10
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6A1-24141-00	2B	1-37
6A1-24181-00	2B	4-25
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6A1-24311-00	2B	4-27
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Printed in Japan
Nov. 1984
156A1-300E1 (英語)

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