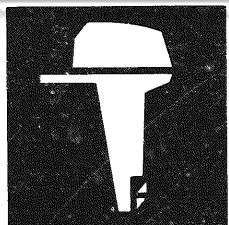


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6C'93 (6H6)
6D'93 (6H8)
8C'93 (6G1)

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2R6G1-300E1

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 6C'93(6H6)/6D'93(6H8)/8C'93(6G1). When you are ordering replacement parts for the 6C'93(6H6)/6D'93(6H8)/8C'93(6G1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

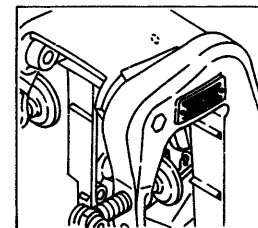
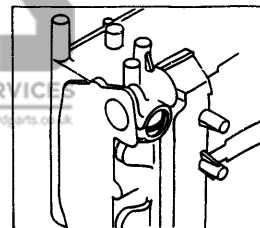
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

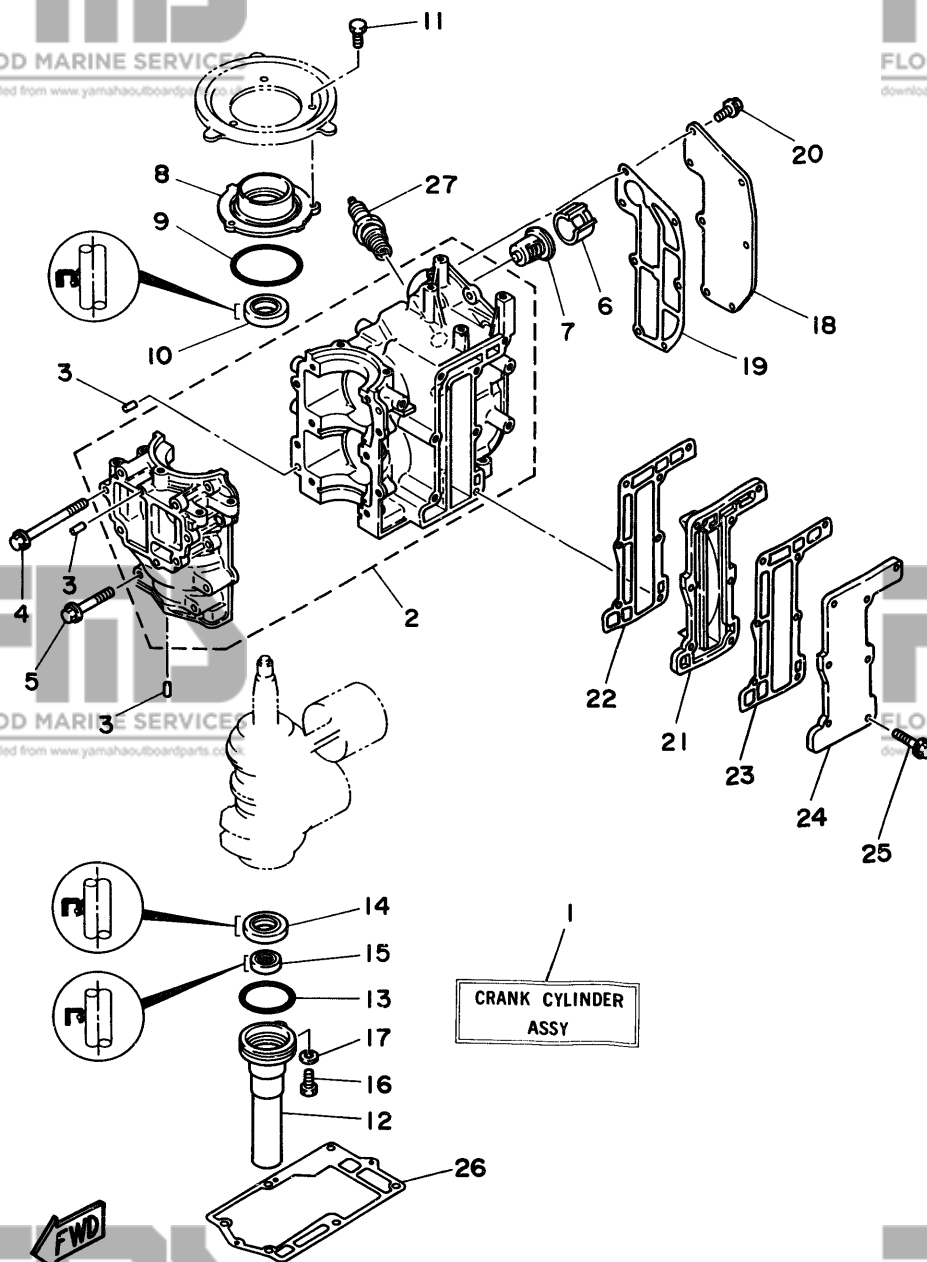
Engine Serial No.	
6CM	S : 025569 and following L : 315720 and following
6CEM	S : 100683 and following L : 400960 and following
6DM	S : 002097 and following L : 300572 and following
6DEM	S : 100332 and following L : 400269 and following
8CM	S : 049057 and following L : 335000 and following UL : 702185 and following
8CEM	S : 101872 and following L : 402378 and following UL : _____



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0090-03-EJ	CRANK CYLINDER ASSY (Ref. No. 2 to 26 and Fig. 2, Ref. No. 1 to 19)	1	15	93101-12M26	OIL SEAL	1
2	6G1-T5100-00-94	CRANKCASE ASSY	1	16	97395-06016	BOLT	1
3	93604-08062	PIN, dowel	4	17	92990-06600	WASHER, plate	1
4	90105-06M26	BOLT, washer based	6	18	6G1-11191-01-9M	COVER, cylinder head 1	1
5	90105-06M25	BOLT, washer based	4	19	6G1-11193-A1	GASKET, head cover 1	1
6	90387-22M50	COLLAR	1	20	90105-06M14	BOLT, washer based	7
7	6E5-12411-01	THERMOSTAT	1	21	6G1-41111-01-9M	INNER COVER, exhaust	1
8	6G1-15359-01-94	HOUSING, oil seal	1	22	6G1-41112-A1	GASKET, exhaust inner cover	1
9	93210-54M54	O-RING	1	23	6G1-41114-A0	GASKET, exhaust outer cover	1
10	93102-20M25	OIL SEAL	1	24	6G1-41113-01-9M	OUTER COVER, exhaust	1
11	97313-06016	BOLT	3	25	90105-06M24	BOLT, washer based	7
12	6G1-15359-01-5B	HOUSING, oil seal	1	26	6G1-45113-A1	GASKET, upper casing	1
13	93210-42159	O-RING	1	27	94702-00271	PLUG, spark (NGK BR7HS 10) (6C/8C Model)	2 UR
14	93101-20M34	OIL SEAL	1		94702-00274	PLUG, spark (NGK BR6HS 10) (6D Model)	2 UR



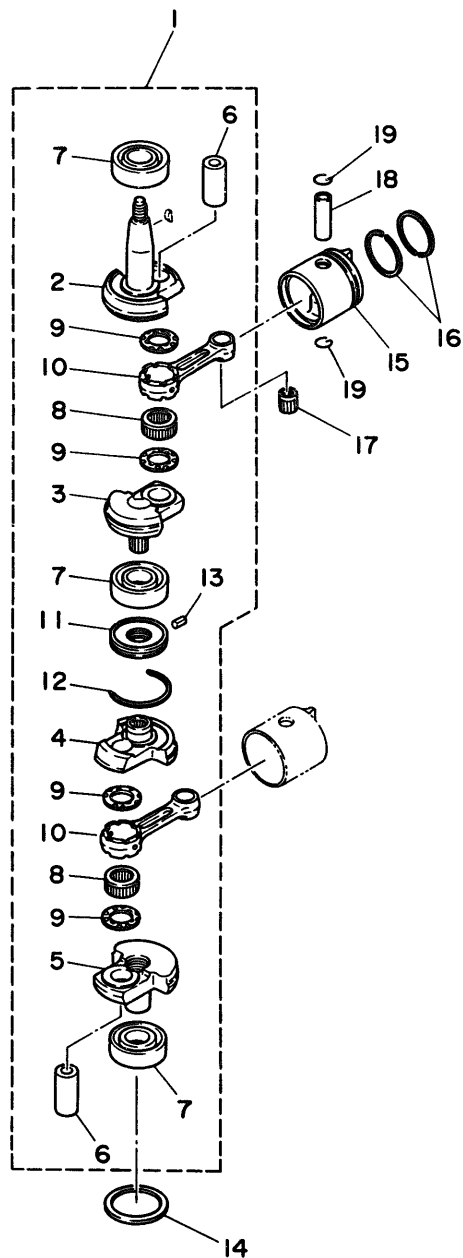
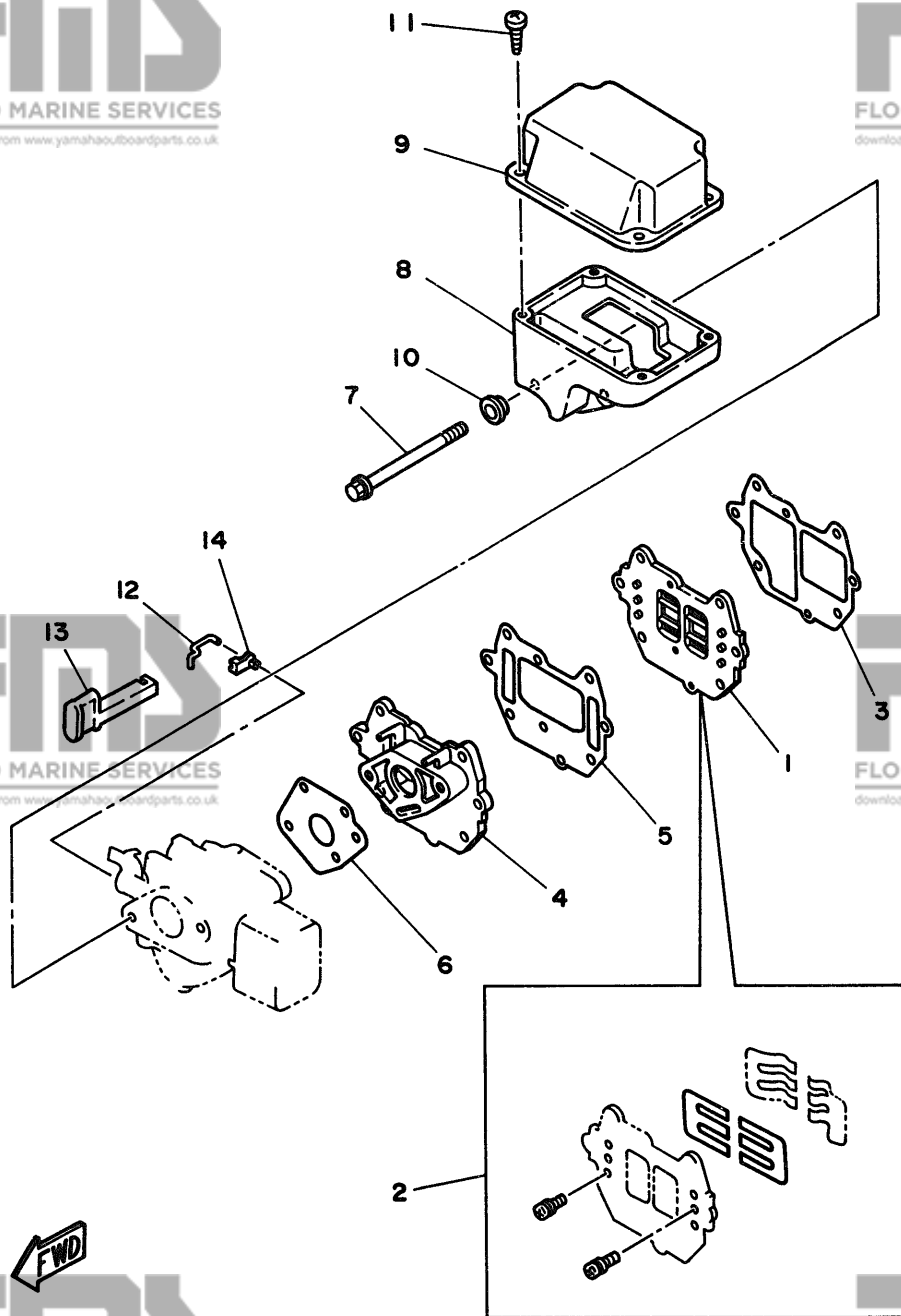


Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-11400-00	CRANKSHAFT ASSY	1	11	6G1-11515-00	.SEAL, labyrinth 1	1
2	6G1-11412-00	.CRANK 1	1	12	93440-47055	.CIRCLIP	1
3	6G1-11422-00	.CRANK 2	1	13	91609-20008	.PIN, spring	1
4	6G1-11432-00	.CRANK 3	1	14	90201-41528	WASHER, plate	1
5	6G1-11442-00	.CRANK 4	1	15	6G1-11631-00-98	PISTON (STD)	2
6	6G1-11681-00	.PIN, crank 1	2	16	6G1-11610-00	PISTON RING SET (STD)	2
7	93306-204U0	.BEARING	3	17	93310-112V0	BEARING, cylindrical	2
8	93310-418V1	.BEARING, cylindrical	2	18	6G1-11633-00	PIN, piston	2
9	90209-18112	.WASHER	4	19	93450-13022	CIRCLIP	4
10	6G1-11651-01	.ROD, connecting	2				

Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-13610-01	REED VALVE ASSY	1	8	6G1-14417-00	COVER 1	1
2	6G1-W0004-00	.REED SET	1	9	6G1-14418-00	COVER 2	1
3	6G1-13621-A1	GASKET, valve seat	1	10	90387-06M70	COLLAR	2
4	6G1-13641-00-94	MANIFOLD 1	1	11	97780-50514	SCREW, tapping	4
5	6G1-13645-A1	GASKET, manifold 1	1	12	6G1-41256-00	ROD, choke 1	1
6	6G1-14198-A1	GASKET	1	13	6G1-41271-00	KNOB, choke	1
7	95895-06085	BOLT, flange	2	14	6G1-41262-02	JOINT, choke lever	1



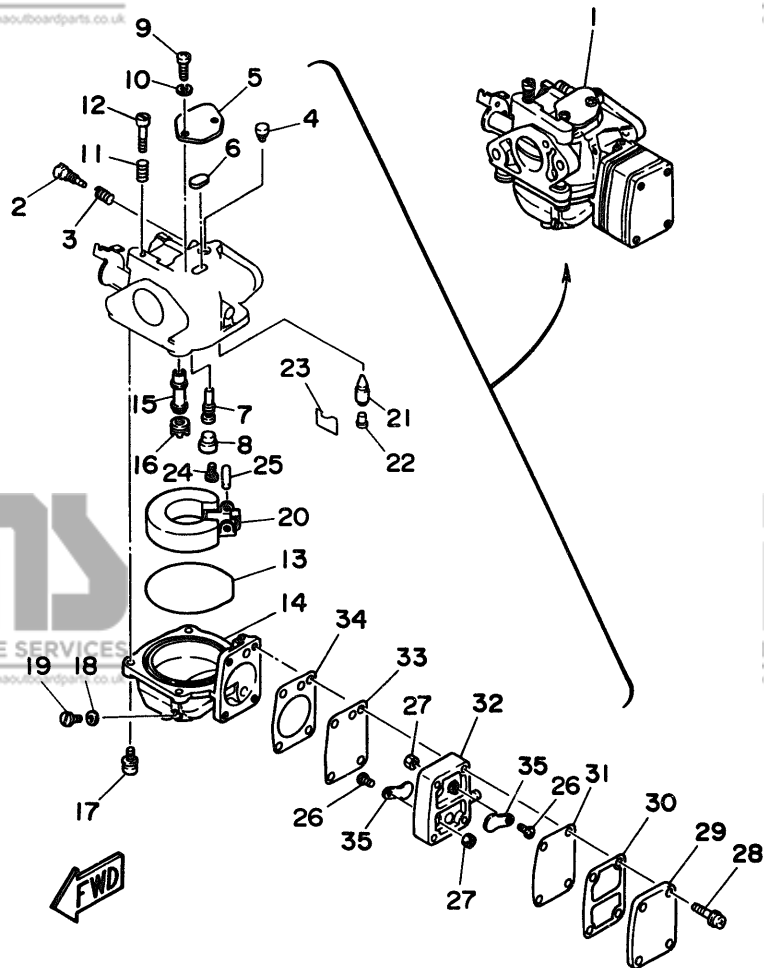


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-14301-01	CARBURETOR ASSY 1 (8C Model)	1 UR	16	676-14943-27	.JET, main (#100) (6D Model)	1 UR
	6H6-14301-01	CARBURETOR ASSY 1 (6C Model)	1 UR	17	97980-04114	.SCREW, with washer	4
	6H8-14301-01	CARBURETOR ASSY 1 (6D Model)	1 UR	18	6G1-14398-00	.WASHER	1
2	679-14923-00	.SCREW, pilot	1	19	6G1-14992-00	.SCREW, drain	1
3	679-14555-00	.SPRING	1	20	6G1-14985-00	.FLOAT	1
4	6G1-14966-00	.CAP	1	21	6G1-14546-00	.VALVE, needle	1
5	6G1-14527-00	.PLATE	1	22	676-14186-00	.PIN, float	1
6	6G1-14126-00	.GASKET	1	23	663-14159-00	.CLIP	1
7	6G1-14948-05	.JET (#45)	1	24	98580-04008	.SCREW, pan head	1
8	676-14966-00	.CAP	1	25	688-14548-00	.PIN, float arm	1
9	98580-04010	.SCREW, pan head	2	26	98580-03006	.SCREW, pan head	2
10	92903-04100	.WASHER, spring	2	27	95380-03600	.NUT	2
11	90501-10326	.SPRING, compression	1	28	97980-04125	.SCREW, with washer	4
12	663-14523-00	.SCREW, stop	1	29	6G1-24452-00	.COVER	1
13	6G1-14984-00	.O-RING	1	30	6G1-24432-00	.GASKET, fuel pump 2	1
14	6G1-14980-01	.BODY, float chamber	1	31	6G1-24471-00	.DIAPHRAGM	1
15	6G1-14947-00	.JET, needle (8C Model)	1 UR	32	6G1-24412-01	.BODY 1	1
	6H6-14947-00	.JET, needle (6C Model)	1 UR	33	6G1-24411-00	.DIAPHRAGM	1
	6H8-14947-00	.JET, needle (6D Model)	1 UR	34	6G1-24431-01	.GASKET, fuel pump 1	1
16	676-14943-26	.JET, main (#98) (6C/8C Model)	1 UR	35	6G1-24421-00	.VALVE, check	2

Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-15710-81	STARTER ASSY	1	19	6G1-15723-00-94	PULLEY, starter	1
2	6G1-15711-80-94	.CASE, starter	1	20	90105-06M29	BOLT, washer based	3
3	6G1-15714-00	.DRUM, sheave	1	21	6G1-15771-00-94	STAY 1	1
4	90510-08M03	.SPRING, spiral	1	22	6G1-15772-00-94	STAY 2	1
5	6G1-15717-00	.SHAFT, starter	1	23	97395-06020	BOLT	4
6	97013-06035	.BOLT	1	24	92990-06600	WASHER, plate	4
7	90201-06M30	.WASHER, plate	1	25	6G1-15746-81	ARM	1
8	95380-06600	.NUT	1	26	6G1-15764-00	COLLAR 1	1
9	677-15741-01	.PAWL, drive	1	27	95895-06025	BOLT, flange	1
10	93430-06M02	.CIRCLIP	1	28	6G1-15770-81	CABLE COMP., starter stop	1
11	6G1-15705-00	.SPRING, drive pawl	1	29	6G1-15774-81	STAY 4	1
12	*	.WIRE (L1850)	1	30	656-15748-00	PLUNGER, starter stop	1
13	6G1-15755-00	.HANDLE, starter	1	31	90501-10227	SPRING, compression	1
14	689-15779-01	.COVER	1	32	6G1-44125-80	LEVER, shift rod	1
15	6G1-15758-00	.GUIDE, rope	1	33	98580-05016	SCREW, pan head	1
16	6G1-15762-00	.SEAL, rubber 2	1	34	92990-05600	WASHER, plate	1
17	95895-06016	.BOLT, flange	2	35	6G1-15747-80	LINK	1
18	95895-06020	BOLT, flange	3				

* Cut from 50m rolls, Parts No. 90890-44372, cutting length 1.85m.

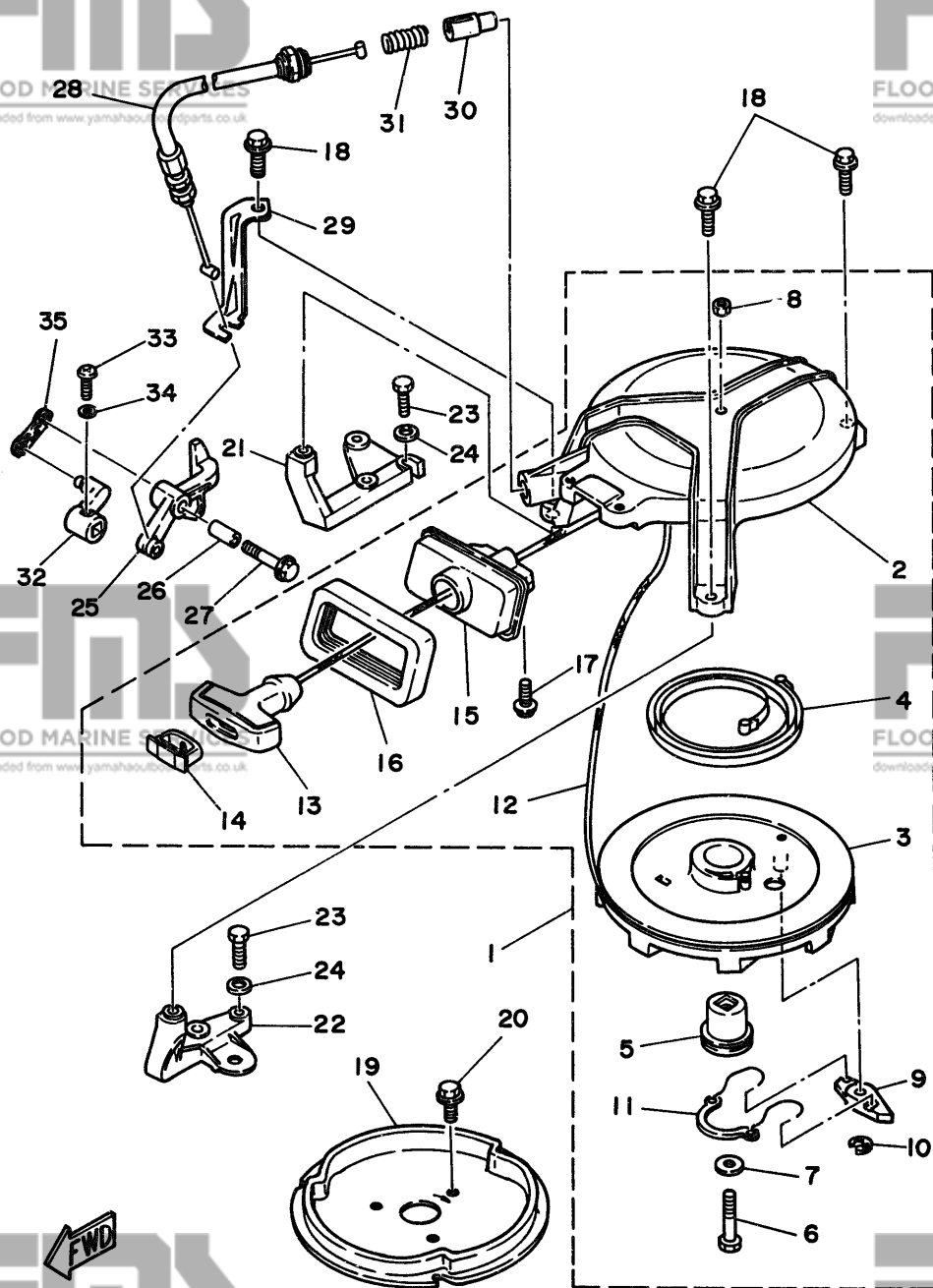
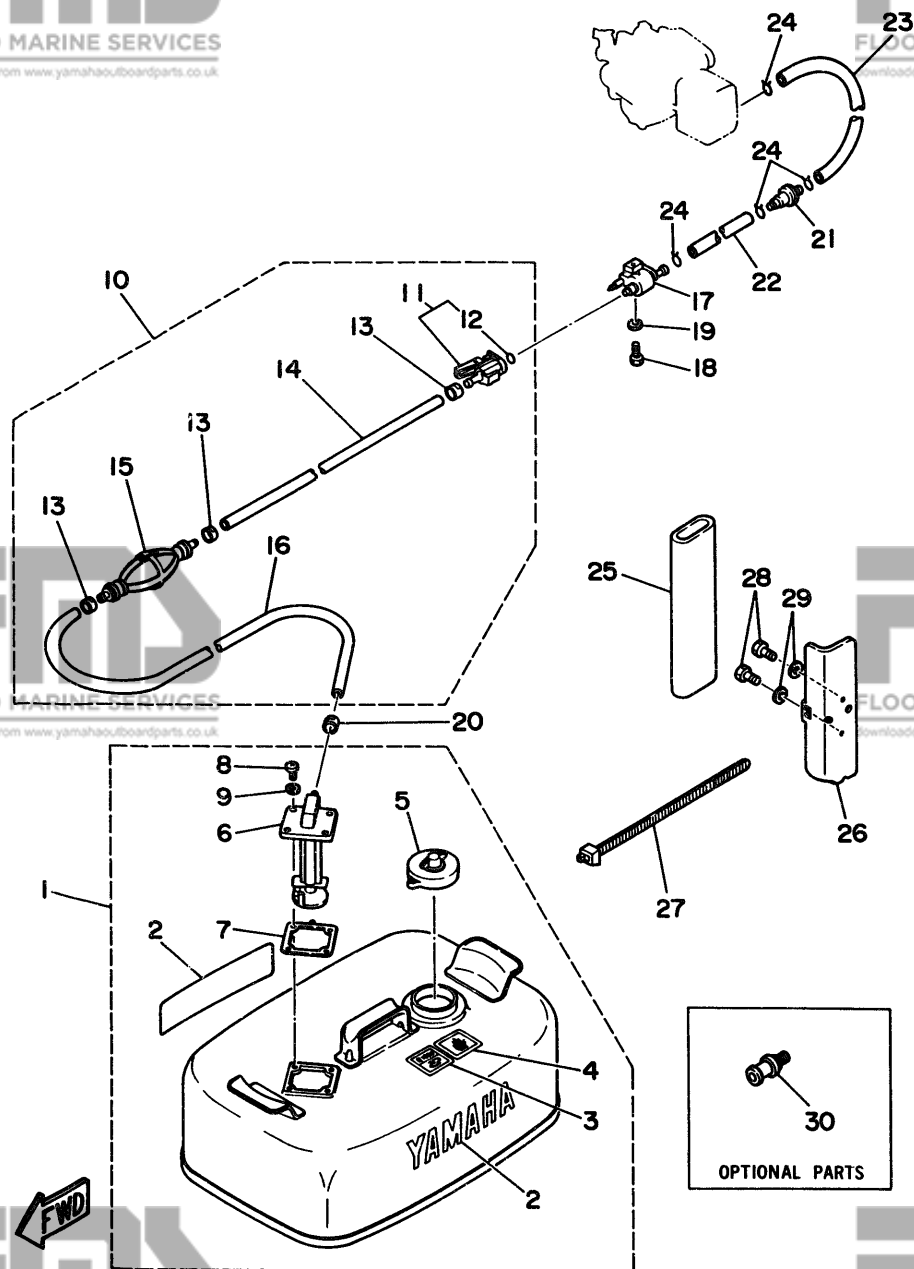


Fig. 6 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y4-W2420-80-24	FUEL TANK ASSY	1	# 16	90445-11M06	.HOSE (L2050)	1
2	6Y1-24246-00	.GRAPHIC, side	2	17	661-24304-02	FUEL PIPE JOINT COMP. 1	1
3	6Y1-24255-80	.GRAPHIC, fuel tank 8	1	18	97395-06025	BOLT	1
4	6Y1-24257-00	.GRAPHIC	1	19	92990-06600	WASHER, plate	1
5	6Y1-24610-12	.CAP ASSY	1	20	650-24351-51	BAND 1	1
6	6Y4-24275-80	.FUEL METER COMP.	1	21	646-24251-02	STRAINER 1	1
7	6Y1-24268-00	.GASKET, fuel meter	1	22	90445-09094	HOSE	1
8	98586-05016	.SCREW, pan head	4	23	90445-09220	HOSE	1
9	6Y1-24329-00	.SEAL	4	24	90467-08004	CLIP	4
10	6Y4-24306-80	FUEL PIPE COMP. 1	1	25	656-W2810-01	TOOL KIT	1
11	661-24305-01	.FUEL PIPE JOINT COMP. 2	1	26	661-28170-00	TOOL, holder	1
12	93210-08287	..O-RING	1	27	6E1-42694-00	BAND	1
13	650-24351-51	.BAND 1	3	28	97395-06012	BOLT	2
# 14	90445-11M05	.HOSE (L850)	1	29	92990-06600	WASHER, plate	2
15	6Y1-24360-51	.PRIMER PUMP ASSY	1	30	6E0-28193-00-93	PLUG, water check	1 AP

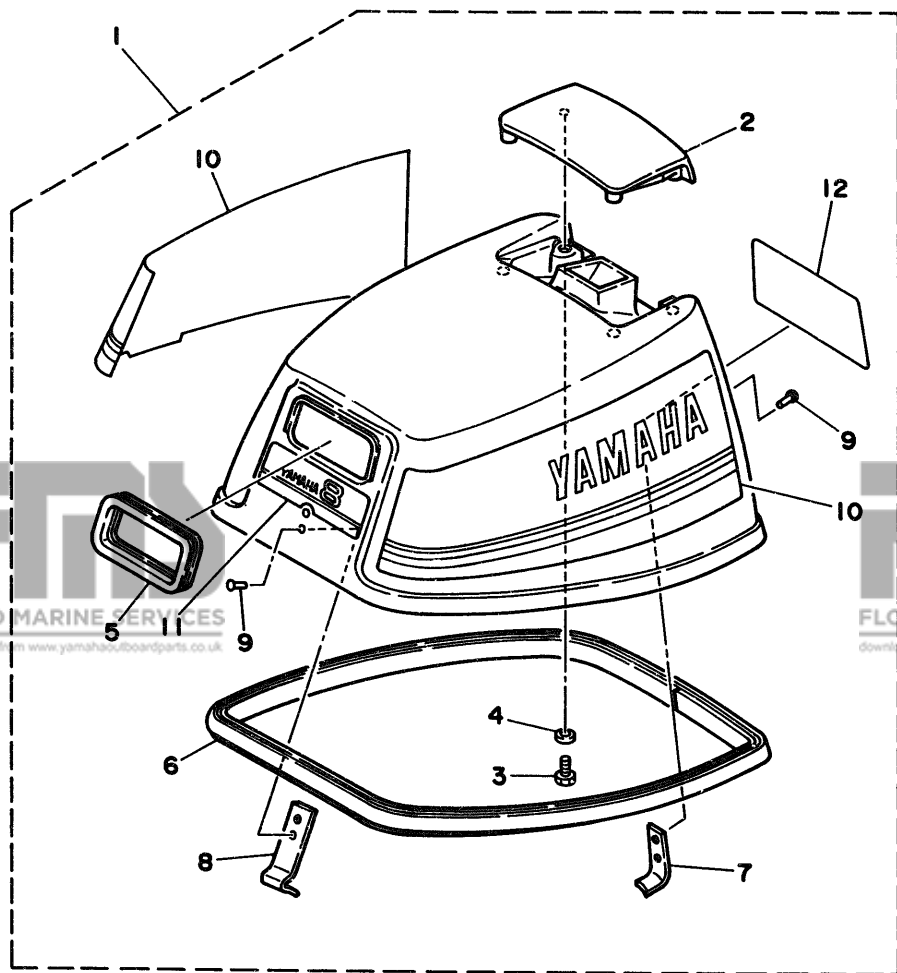
Also available in 30m rolls. (Pats No. 90890-56878)



OPTIONAL PARTS

Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42610-26-EJ	TOP COWLING ASSY (8C Model)	1 UR	8	6G1-42651-02	.HOOK	1
	6H6-42610-25-EJ	TOP COWLING ASSY (6C/6D Model)	1 UR	9	90266-04M00	.RIVET	4
2	6G1-42613-00-EJ	.MOLDING, air duct	1	10	6G1-W0070-23	.GRAPHIC SET	1
3	97395-06016	.BOLT	4	11	6G1-42677-10	.GRAPHIC, front (8C Model)	1 UR
4	92990-06600	.WASHER, plate	4		6H6-42677-10	.GRAPHIC, front (6C/6D Model)	1 UR
5	6G1-15761-00	.SEAL, rubber 1	1	12	6G1-42678-11	.GRAPHIC, rear (8C Model)	1 UR
6	6G1-42615-00	.SEAL	1		6H6-42678-11	.GRAPHIC, rear (6C/6D Model)	1 UR
7	6G1-42647-00	.HOLDER, clamp band	1				



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FLOOD MARINE SERVICES
4 6E0-42816-00
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5 90206-12052

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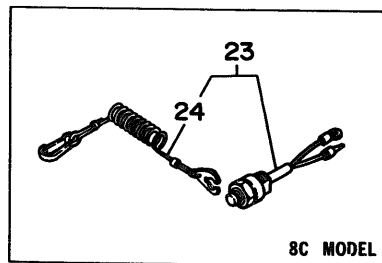
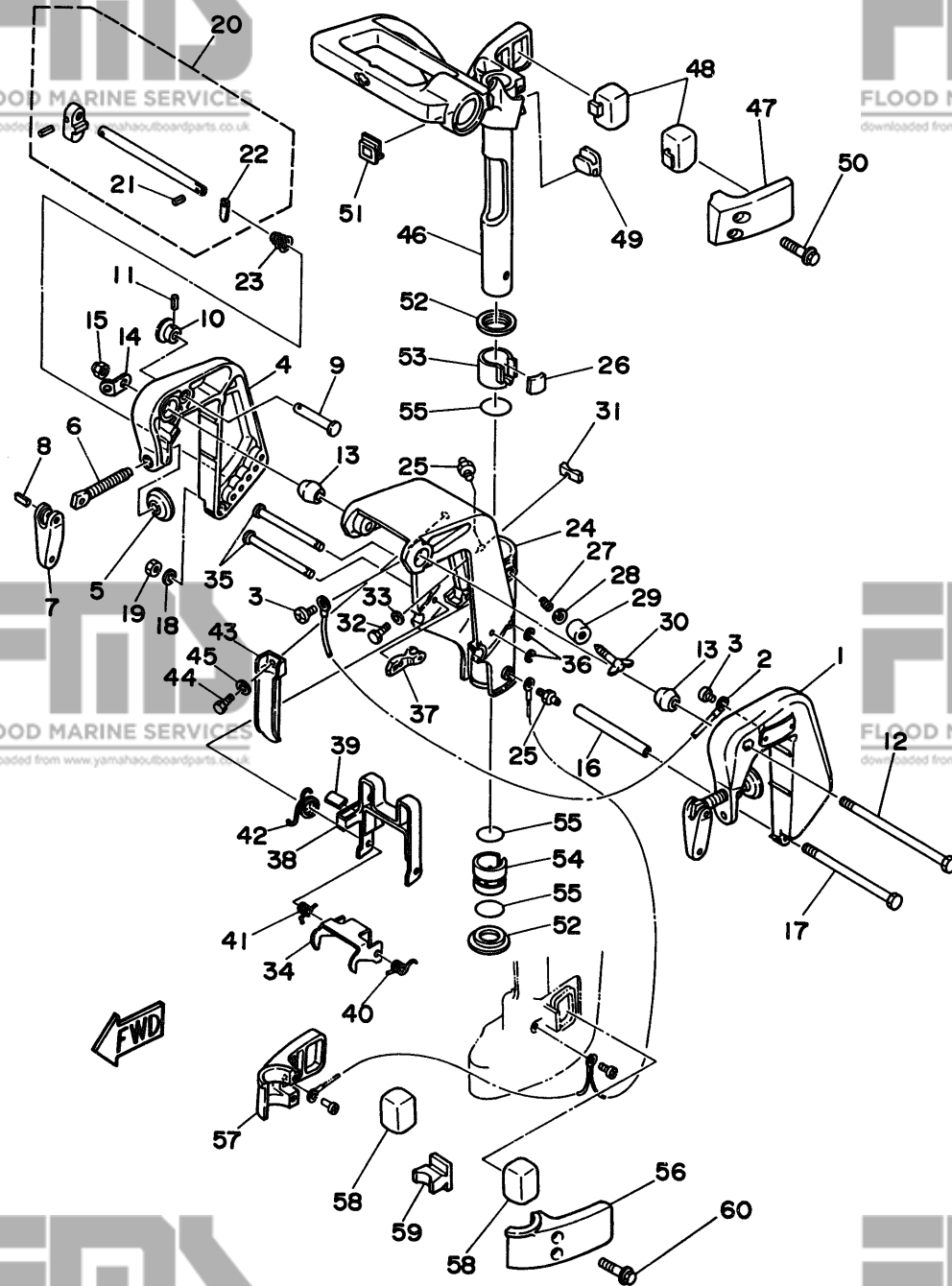


Fig. 9 BRACKET 1



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-43111-02-EJ	BRACKET, clamp	1	31	6G1-44532-00	STOPPER, upper mount	1
2	6E5-82148-00	WIRE, lead 4	1	32	97395-06010	BOLT	1
3	97895-06008	SCREW, pan head	2	33	92990-06600	WASHER, plate	1
4	6G1-43112-01-EJ	BRACKET, clamp	1	34	6G1-43614-00	PLATE, tilt lock	1
5	648-43114-01	PAD, transom clamp	2	35	6G1-43659-00	SHAFT, reverse lock	2
6	6G1-43116-02	SCREW, transom clamp	2	36	99080-05600	CIRCLIP	2
7	6E0-43118-00	HANDLE, transom clamp	2	37	6G1-43615-01	PLATE, tilt lock	1
8	90254-04M00	PIN, spring	2	38	6G1-43681-00	LEVER, shallow water drive	1
9	689-43191-00	SHAFT, stopper	1	39	6G1-43318-01	COVER	1
10	689-43192-01	KNOB, stopper	1	40	90508-10M15	SPRING, torsion	1
11	91690-30016	PIN, spring	1	41	90508-10M16	SPRING, torsion	1
12	90101-08M08	BOLT	1	42	90508-14M17	SPRING, torsion	1
13	6G8-43136-00	PIECE, friction	2	43	6G1-42731-00	CARRYING HANDLE	1
14	6A1-43113-01	PLATE, clamp bracket	1	44	97395-08016	BOLT	1
15	95780-08300	NUT, flange	1	45	92990-08600	WASHER, plate	1
16	90387-06M13	COLLAR	1	46	6G1-42511-04-EJ	BRACKET, steering	1
17	97395-06135	BOLT	1	47	6G1-44511-00-EJ	COVER, upper mount	1
18	92990-06600	WASHER, plate	1	48	6G1-44514-00	MOUNT DAMPER, upper side	2
19	95380-06600	NUT	1	49	6G1-44516-00	MOUNT DAMPER, upper front	1
20	6G1-43160-00	TILT ROD ASSY	1	50	95895-06035	BOLT, flange	2
21	91690-30008	.PIN, spring	1	51	6G1-42551-00	GROMMET	1
22	689-43165-00	.PLATE, tilt lock	1	52	6G1-42535-00	WASHER, thrust	2
23	90502-10M06	SPRING, conical	1	53	6G1-42537-00	BUSHING, pivot shaft	1
24	6G1-43311-13-EJ	BRACKET, swivel	1	54	6G1-42538-01	BUSHING, pivot shaft	1
25	93700-06M03	NIPPLE, grease	2	55	93210-30M31	O-RING	3
26	6G1-42528-00	PLATE, friction	1	56	6G1-44551-01-EJ	HOUSING, lower mount rubber	1
27	90501-18M00	SPRING, compression	1	57	6G1-44552-02-EJ	HOUSING, lower mount rubber	1
28	92990-08600	WASHER, plate	1	58	6G1-44555-A0	MOUNT DAMPER, lower side	2
29	6G1-43373-00	SEAL, damper	1	59	6G1-44557-A0	MOUNT DAMPER, lower front	1
30	6G1-42529-00	SCREW, friction piece	1	60	95895-06035	BOLT, flange	2

Fig. 10 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-42111-03-EJ	HANDLE, steering	1	12	6G1-42177-00	RUBBER, handle	1
2	90206-35M20	WASHER, wave	1	13	6G1-42137-10	INDICATOR, throttle	1
3	90202-35M24	WASHER, plate	1	14	90269-02M09	RIVET	1
4	90386-34M40	BUSH	1	15	90501-23215	SPRING, compression	1
5	90386-43M79	BUSH	1	16	92990-10600	WASHER, plate	1
6	6G1-42131-01	COVER, handle steering	1	17	90149-05M13	SCREW	1
7	97395-06016	BOLT	1	18	90386-08032	BUSH	1
8	6G1-42125-01	BOLT, friction adjusting	1	19	6G1-42138-01	LEVER, throttle	1
9	6G1-42126-00	FRICTION, steering handle grip	1	20	6E0-42159-02	STAY	1
10	91490-16010	PIN, cotter	1	21	97895-05012	SCREW, pan head	2
11	664-42119-00	GRIP, steering handle	1	22	6G1-26301-02	THROTTLE CABLE ASSY	2

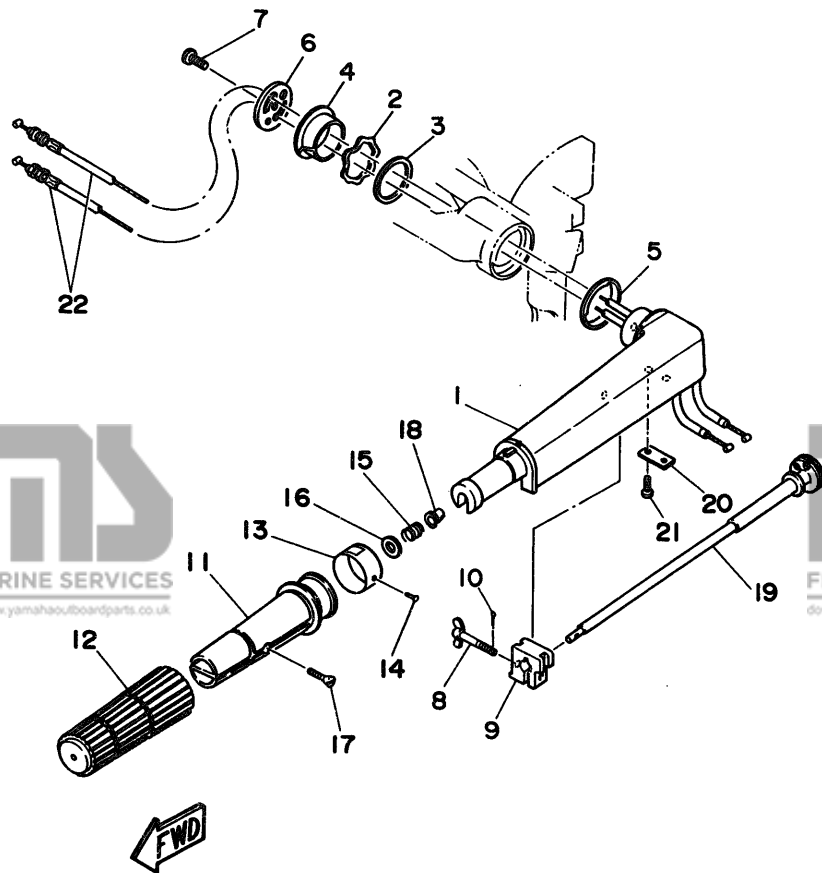
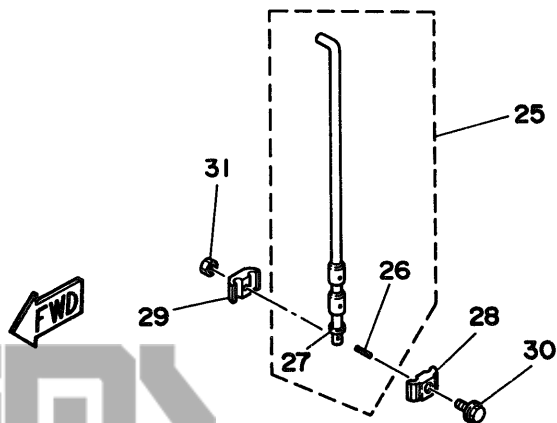
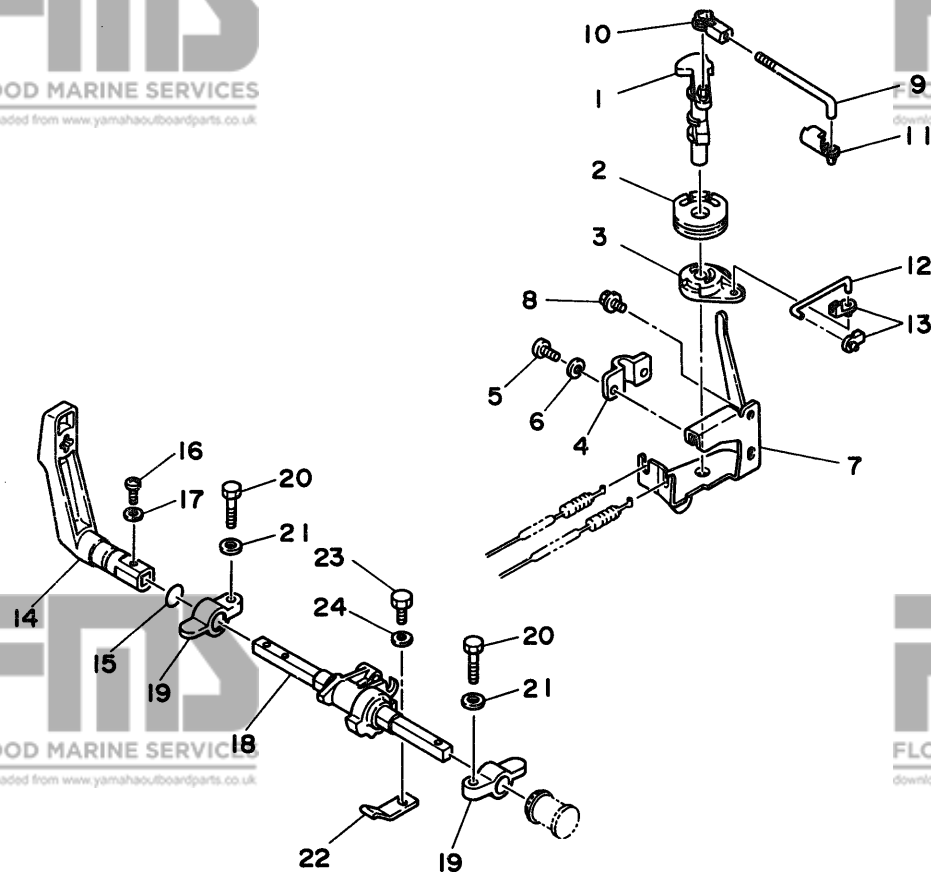


Fig. 11 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41631-00	LEVER, magneto control	1	17	92990-05600	WASHER, plate	1
2	6G1-41638-00	PULLEY	1	18	6G1-44121-02-94	LEVER, shift rod	1
3	6G1-41283-01	LEVER, free accel.	1	19	6G1-41662-01-94	BRACKET	2
4	6G1-41661-00	BRACKET	1	20	97395-06020	BOLT	2
5	97880-05010	SCREW, pan head	2	21	92990-06600	WASHER, plate	2
6	92990-05100	WASHER, spring	2	22	6G1-44116-01	SPRING	1
7	6G1-14497-80	STAY, throttle wire	1	23	97395-06012	BOLT	1
8	95895-06010	BOLT, flange	2	24	92990-06600	WASHER, plate	1
9	6G1-41238-00	JOINT, link	1	25	6G1-44110-00	SHIFT ROD ASSY	1
10	6H1-41237-00	JOINT, link	1	26	91690-20010	.PIN, spring	1
11	6R5-41237-00	JOINT, link	1	27	92990-05600	.WASHER, plate	1
12	6G1-41211-00	LINK, accel.	1	28	6G1-44145-00	CONNECTOR, shift rod	1
13	6G1-41262-02	JOINT, choke lever	2	29	6G1-44146-00	CONNECTOR, shift rod	1
14	6G1-44111-00	HANDLE, gear shift	1	30	90109-06M17	BOLT	1
15	93210-12327	O-RING	1	31	95380-06600	NUT	1
16	98580-05016	SCREW, pan head	1				



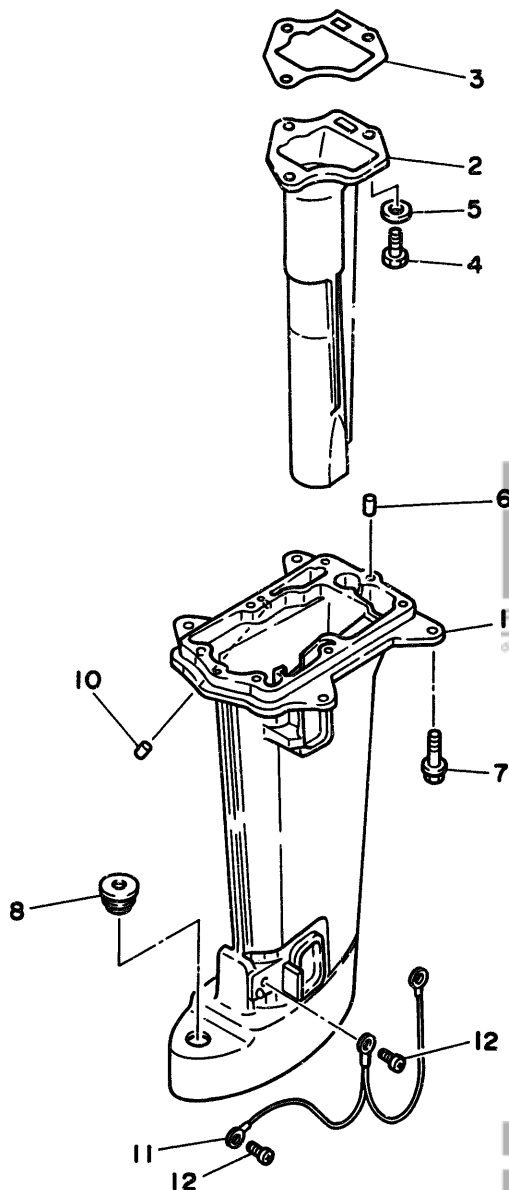
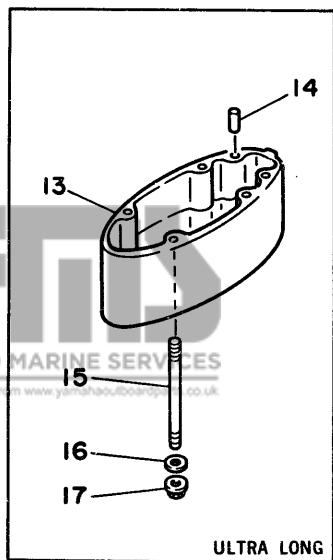
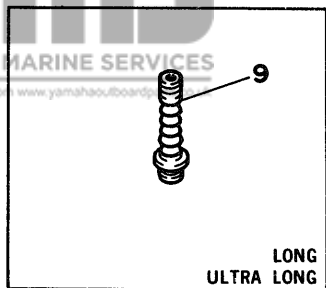


Fig. 12 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45111-01-EJ	CASING, upper (Short)	1 UR	8	90480-20M29	GROMMET	1
	6G1-45111-11-EJ	CASING, upper (Long)	1 UR	9	6G1-44147-00	BOOT, shift rod (Long/Ultra Long)	1
2	6G1-41131-00-5B	MANIFOLD, ext. 1 (8C Model)	1 UR	10	6G1-45135-00	PIPE	1
	6H6-41131-00-5B	MANIFOLD, ext. 1 (6C Model)	1 UR	11	6G1-82127-00	WIRE, lead 2	1
	6H8-41131-00-5B	MANIFOLD, ext. 1 (6D Model)	1 UR	12	97895-06008	SCREW, pan head	2
3	6G1-41133-A0	GASKET, exhaust manifold 1	1	13	6G1-45211-20-EJ	EXTENSION (Ultra Long)	1
4	97395-06020	BOLT	3	14	93604-08062	PIN, dowel (Ultra Long)	2
5	92990-06600	WASHER, plate	3	15	90116-06M18	BOLT, stud (Ultra Long)	4
6	93604-08062	PIN, dowel	2	16	92990-06600	WASHER, plate (Ultra Long)	4
7	95895-06030	BOLT, flange	6	17	95780-06300	NUT, flange (Ultra Long)	4

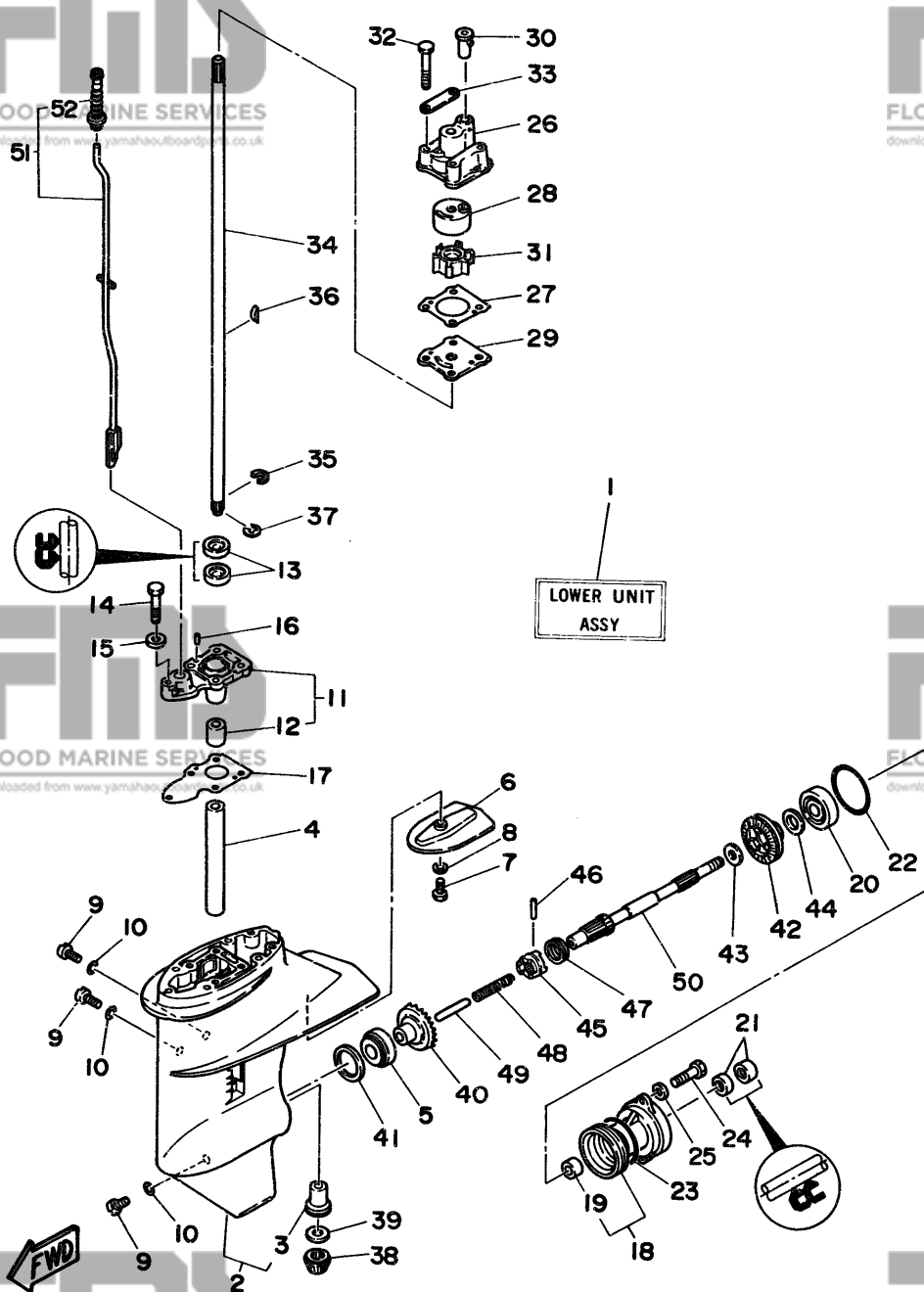
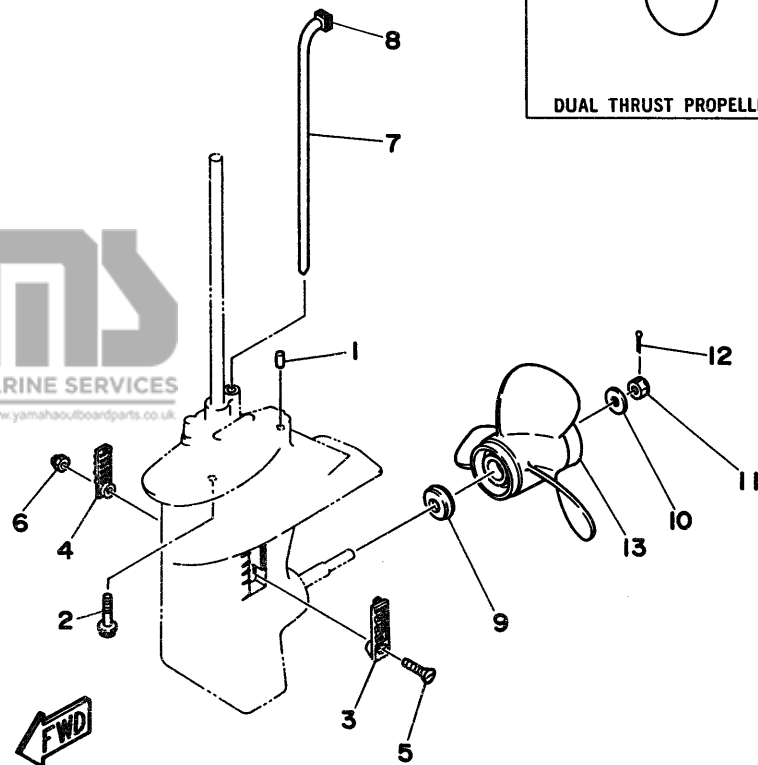
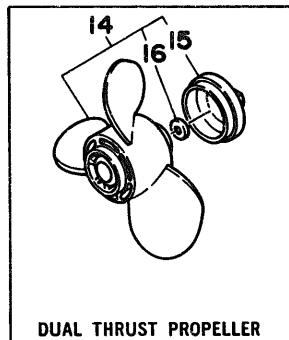


Fig. 13 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-45300-03-EJ	LOWER UNIT ASSY (Short) (Ref. No. 2 to 52)	1 UR	31	6G1-44352-00	IMPELLER	1
	6G1-45300-13-EJ	LOWER UNIT ASSY (Long) (Ref. No. 2 to 52)	1 UR	32	97395-06045	BOLT	4
2	6G1-45311-02-EJ	CASING, lower	1	33	6G1-44328-00	PLATE	2
3	6G1-45317-09	.BUSHING, drive shaft	1	34	6G1-45511-00	SHAFT, drive (Short)	1 UR
4	90387-14M49	COLLAR	1		6G1-45511-10	SHAFT, drive (Long)	1 UR
5	93332-000U4	BEARING	1		6G1-45511-20	SHAFT, drive (Ultra Long)	1 UR
6	6G1-45251-03	ANODE	1	35	90467-09M05	CLIP	1
7	97395-06016	BOLT	1	36	90280-03024	KEY, woodruff	1
8	92990-06600	WASHER, plate	1	37	99009-06600	CIRCLIP	1
9	90340-08M04	PLUG, straight screw	3	38	6G1-45551-00	PINION	1
10	90430-08020	GASKET	3	39	6G1-45533-00-19	SHIM (T1.9)	1 UR
11	6G1-45331-01-5B	HOUSING, bearing	1		6G1-45533-00-20	SHIM (T2.0)	1 UR
12	6G1-45316-09	.BUSHING, drive shaft	1		6G1-45533-00-21	SHIM (T2.1)	1 UR
13	93101-11M23	OIL SEAL	2		6G1-45533-00-22	SHIM (T2.2)	1 UR
14	97395-06030	BOLT	1	40	6G1-45560-00	GEAR	1
15	92990-06600	WASHER, plate	1	41	664-45587-01-10	SHIM (T:0.10MM)	1 UR
16	93604-08062	PIN, dowel	2		664-45587-01-12	SHIM (T:0.12MM)	1 UR
17	6G1-45315-A0	PACKING, lower casing	1		664-45587-01-15	SHIM (T:0.15MM)	1 UR
18	6G1-45361-01-EJ	CAP, lower casing	1		664-45587-01-18	SHIM (T:0.18MM)	1 UR
19	6G1-45362-09	.BUSHING	1		664-45587-01-30	SHIM (T:0.3MM)	1 UR
20	93306-004U0	BEARING	1		664-45587-01-40	SHIM (T:0.4MM)	1 UR
21	93101-15074	OIL SEAL	2		664-45587-01-50	SHIM (T:0.50MM)	1 UR
22	93210-49046	O-RING	1	42	6G1-45571-00	GEAR	1
23	93210-53679	O-RING	1	43	90201-15M89	WASHER, plate	1
24	97395-06016	BOLT	2	44	647-45567-00	SHIM	1 UN
25	92990-06600	WASHER, plate	2	45	6G1-45631-00	CLUTCH, dog	1
26	6G1-44311-00	HOUSING, water pump	1	46	6G1-45632-00	PIN, cross	1
27	6G1-44315-A0	GASKET, water pump	1	47	654-45633-00	RING, cross pin	1
28	6G1-44322-00	INSERT, cartridge	1	48	90501-12M38	SPRING, compression	1
	6G1-44322-40	INSERT, cartridge (Chromate)	1 AP	49	6G1-45635-00	PLUNGER, shift	1
29	6G1-44323-00	OUTER PLATE, cartridge	1	50	6G1-45611-01	SHAFT, propeller	1
	6G1-44323-40	OUTER PLATE, cartridge (Chromate)	1 AP	51	6G1-44150-01	SHIFT CAM ASSY (Short)	1 UR
30	647-44366-00	DAMPER, water seal	1		6G1-44150-11	SHIFT CAM ASSY (Long)	1 UR
					6G1-44150-21	SHIFT CAM ASSY (Ultra Long)	1 UR
				52	6G1-44147-00	.BOOT, shift rod	1

Fig. 14 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	93604-08062	PIN, dowel	2	10	90201-10M01	WASHER, plate	1
2	95895-06030	BOLT, flange	4	11	90171-10M01	NUT, castle	1
3	661-45214-00	COVER, water inlet	1	12	91490-30020	PIN, cotter	1
4	661-45215-00	COVER, water inlet	1	13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N)	1 UR
5	98180-05020	SCREW, oval head	1		6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N)	1 UR
6	90185-05002	NUT, self-locking	1		6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N)	1 UR
7	6G1-44361-00	TUBE, water (Short)	1 UR			DUAL THRUST PROPELLER	
	6G1-44361-10	TUBE, water (Long)	1 UR	14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N)	1 UR
	6G1-44361-20	TUBE, water (Ultra Long)	1 UR	15	6G1-45616-01	NUT, propeller	1
8	6G1-44365-00	DAMPER, water seal	1	16	90201-10M02	WASHER, plate	1
9	6G1-45987-02	SPACER	1				



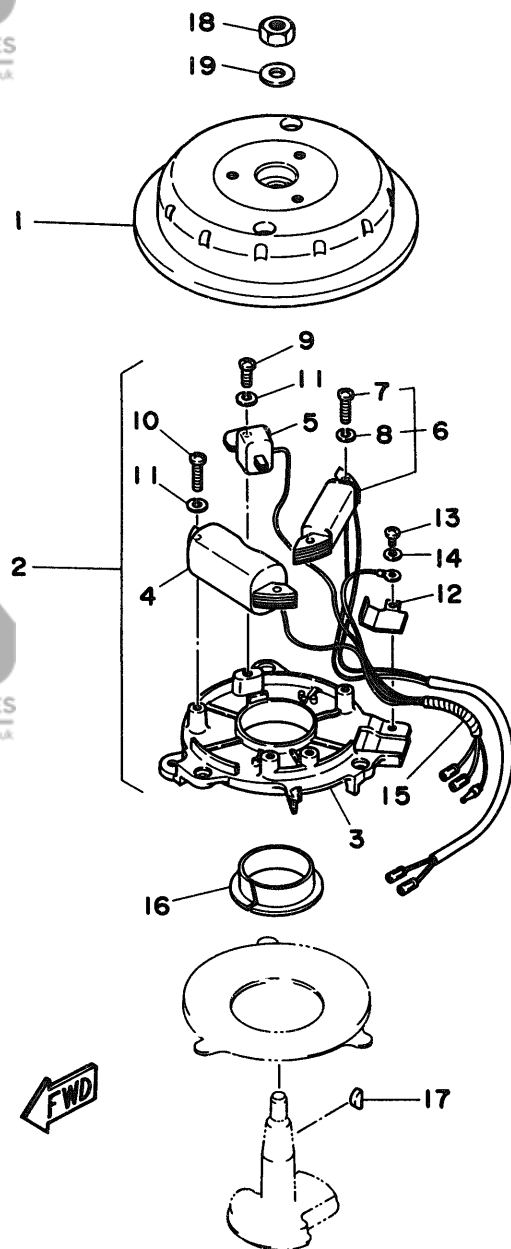
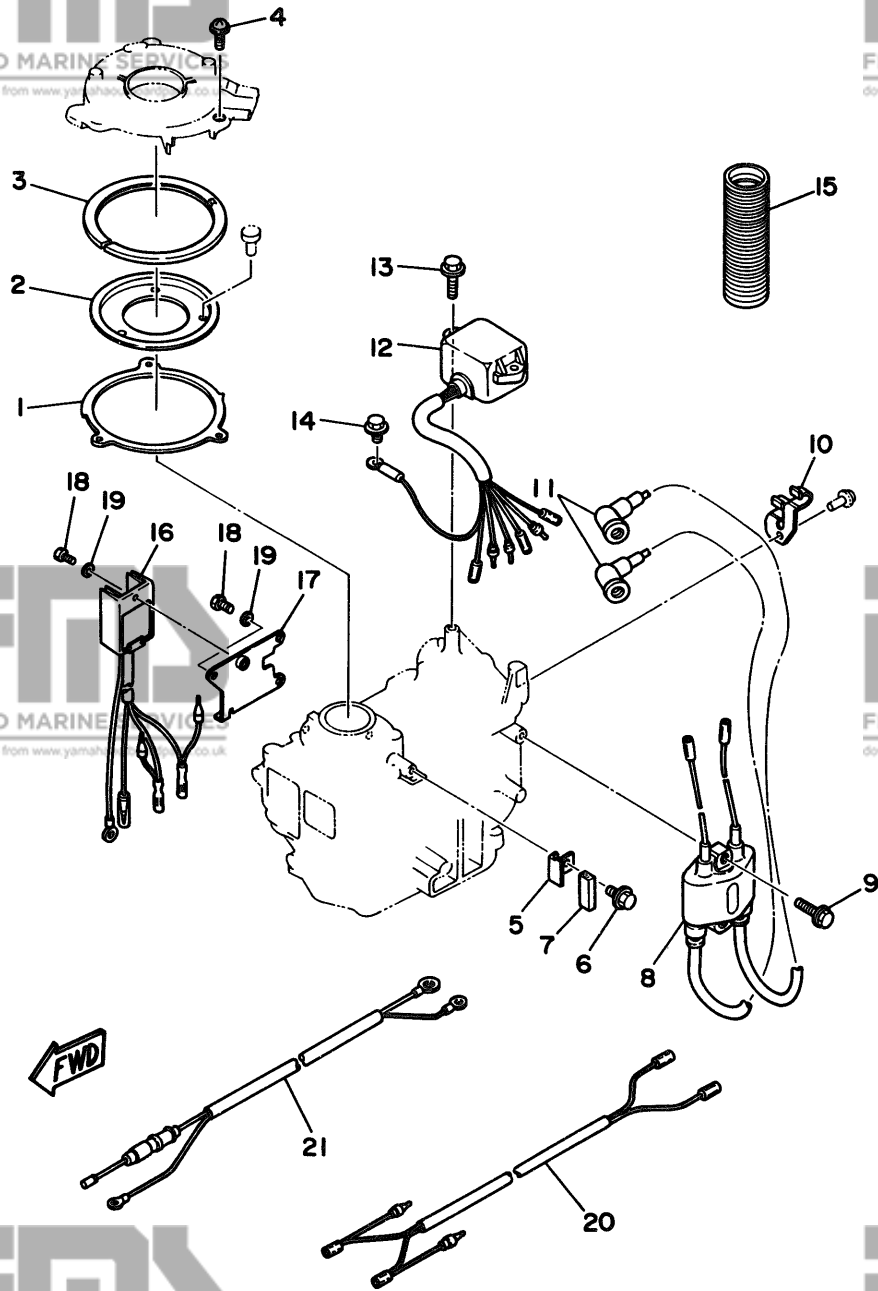


Fig. 15 MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85550-71	ROTOR ASSY	1	11	92990-05100	.WASHER, spring	3
2	6G1-85560-F0	BASE ASSY	1	12	6G1-85548-70	.HOLDER	1
3	6G1-85509-70	.BASE, magneto	1	13	98580-04008	.SCREW, pan head	1
4	6E7-85520-70	.COIL, charge	1	14	92902-04100	.WASHER, spring	1
5	6E7-85580-70	.COIL, pulser	1	15	6G1-85515-70	.LEAD WIRE ASSY	1
6	6E7-81303-A0	.LIGHTING COIL ASSY	1	16	90386-44M42	BUSH	1
7	98503-05025	.SCREW, pan head	2	17	90280-04M06	KEY, woodruff	1
8	92990-05100	.WASHER, spring	2	18	90170-10113	NUT	1
9	98580-05016	.SCREW, pan head	1	19	90201-10269	WASHER, plate	1
10	98501-05020	.SCREW, pan head	2				

Fig. 16 ELECTRICAL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-41611-00	RETAINER, magneto base	1	12	696-85540-11	C.D.I. UNIT ASSY	1
2	6G1-41612-00	RETAINER, magneto base	1	13	95895-06020	BOLT, flange	2
3	695-41613-00	PLATE, base friction	1	14	95895-06010	BOLT, flange	2
4	97985-05210	SCREW, with washer	3	15	6G1-83557-00	TUBE	1
5	6G1-41615-00	STOPPER, magneto base	1	16	6J8-81960-00	RECTIFIER & REGULATOR ASSY	1
6	95895-06010	BOLT, flange	1	17	6G1-81915-00	PLATE, regulator fitting	1
7	6G1-44194-00	CAP	1	18	97395-06012	BOLT	2
8	6G1-85570-00	IGNITION COIL ASSY	1	19	92990-06600	WASHER, plate	2
9	95895-06025	BOLT, flange	2	20	6G1-82553-10	EXTENSION, wire lead	1
10	90465-08M17	CLAMP	1	21	6J8-82105-00	WIRE, harness	1 AP
11	6G1-82370-20	PLUG CAP ASSY	2				



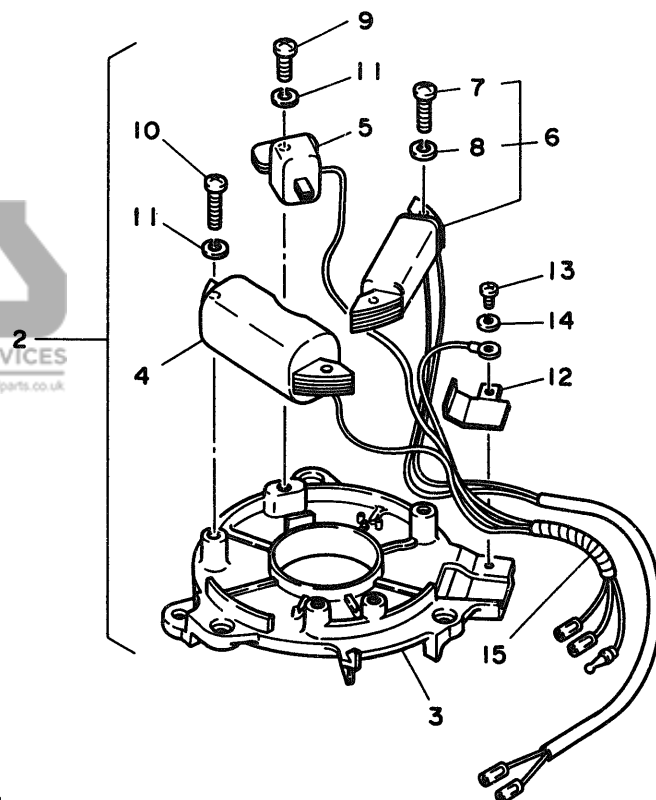
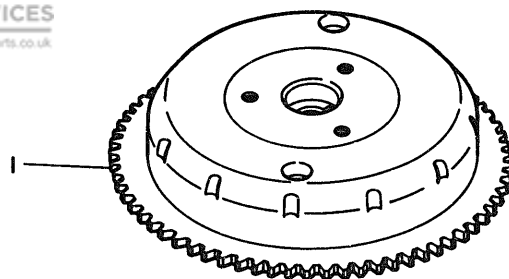


Fig. 17 ALTERNATE 1 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-85550-A0	ROTOR ASSY	1	9	98580-05016	.SCREW, pan head	1
2	6G1-85560-F0	BASE ASSY	1	10	98501-05020	.SCREW, pan head	2
3	6G1-85509-70	.BASE, magneto	1	11	92990-05100	.WASHER, spring	3
4	6E7-85520-70	.COIL, charge	1	12	6G1-85548-70	.HOLDER	1
5	6E7-85580-70	.COIL, pulser	1	13	98580-04008	.SCREW, pan head	1
6	6E7-81303-A0	.LIGHTING COIL ASSY	1	14	92902-04100	.WASHER, spring	1
7	98503-05025	.SCREW, pan head	2	15	6G1-85515-70	.LEAD WIRE ASSY	1
8	92990-05100	.WASHER, spring	2				

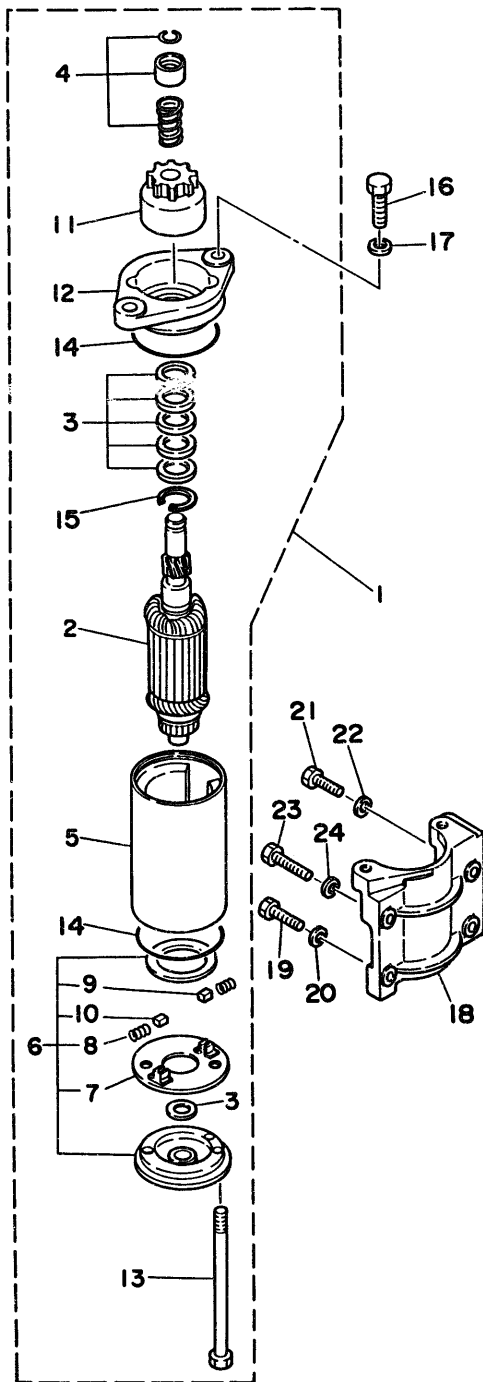
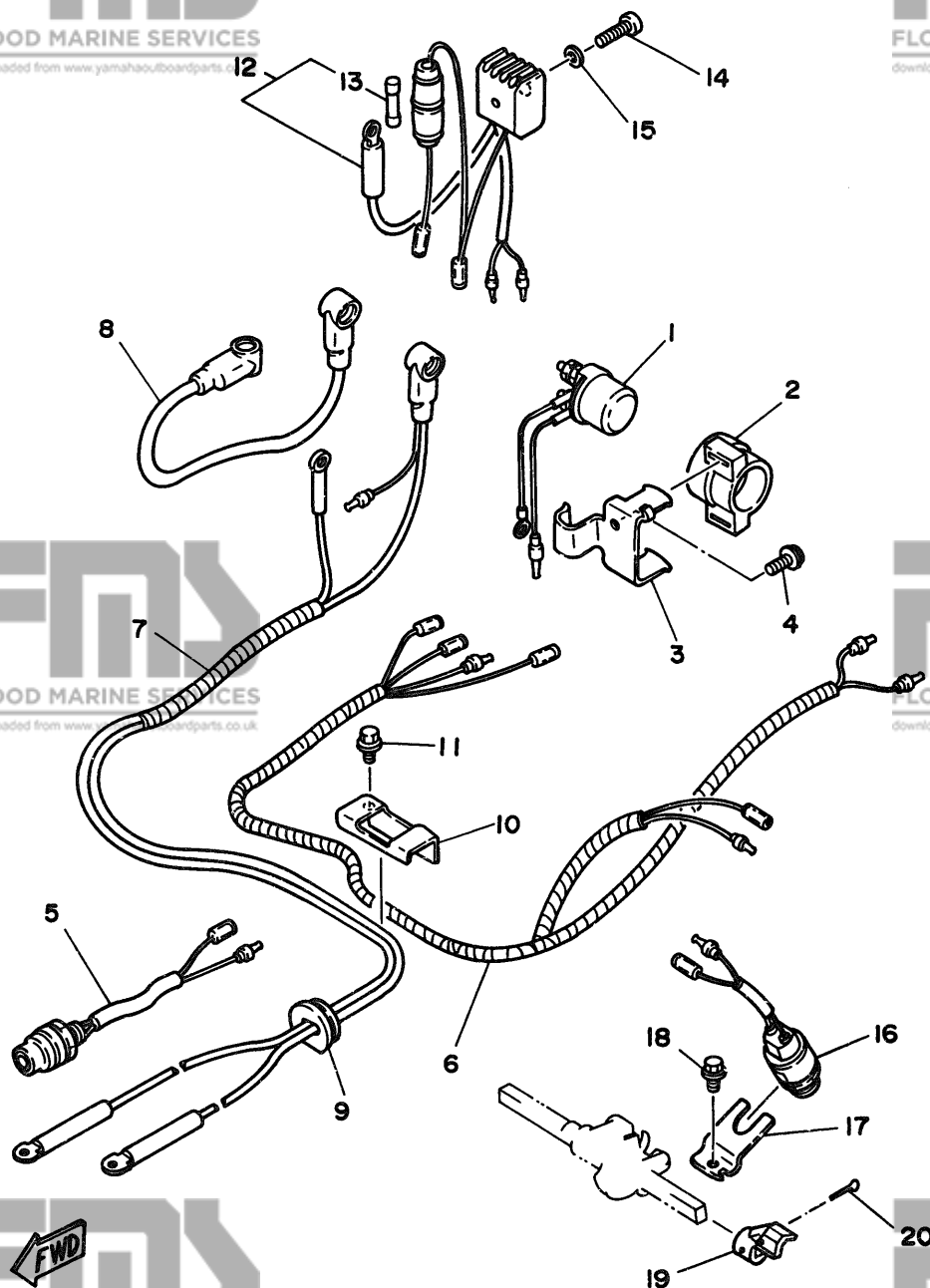


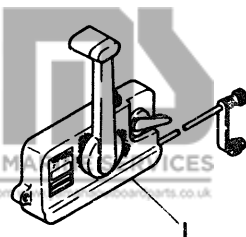
Fig. 18 ALTERNATE 2 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	682-81800-12	STARTING MOTOR ASSY	1	13	682-81826-10	.BOLT	2
2	682-81850-11	.ARMATURE ASSY	1	14	682-81847-10	.O-RING	2
3	682-81809-10	.WASHER KIT	1	15	682-81834-10	.RING	1
4	682-81833-10	.RING, stop	1	16	97013-08025	BOLT	2
5	682-81810-11	.STATOR ASSY	1	17	92990-08600	WASHER, plate	2
6	682-81820-10	.REAR BRACKET ASSY	1	18	682-81822-43-94	BRACKET, starting motor	1
7	682-81840-10	.BRUSH HOLDER ASSY	1	19	97395-06020	BOLT	2
8	682-81813-10	.SPRING, brush	2	20	92990-06600	WASHER, plate	2
9	682-81811-10	.BRUSH 1	1	21	97395-06025	BOLT	1
10	682-81812-10	.BRUSH 2	1	22	92990-06600	WASHER, plate	1
11	682-81832-10	.CLUTCH, over run	1	23	97395-06030	BOLT	1
12	682-81830-10	.FRONT BRACKET ASSY	1	24	92990-06600	WASHER, plate	1

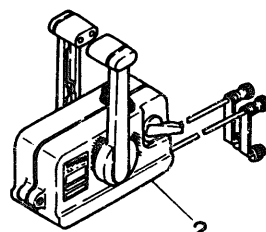
Fig. 19 ALTERNATE 3 (6CEM/6DEM/8CEM MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-81941-10	STARTER RELAY ASSY	1	11	90105-06M23	BOLT, washer based	1
2	6G1-81952-00	HOLDER, relay	1	12	6G1-81970-61	RECTIFIER ASSY	1
3	6G1-81945-00	PLATE, switch fitting	1	13	6G1-82151-00	.FUSE	1
4	90105-06M14	BOLT, washer based	1	14	98503-05025	SCREW, pan head	1
5	689-81870-00	STARTING SWITCH ASSY	1	15	92990-05600	WASHER, plate	1
6	6G1-82590-00	WIRE HARNESS ASSY	1	16	6H3-82540-00	NEUTRAL SWITCH ASSY	1
7	6G1-82105-00	WIRE HARNESS	1	17	6G1-82554-00	STAY, neutral switch	1
8	6G1-82117-00	WIRE, lead	1	18	90105-06H23	BOLT, washer based	1
9	682-42724-40	GROMMET	1	19	6G1-44125-00	LEVER, shift rod	1
10	6G1-02362-00	CLAMP, cord 2	1	20	91490-25020	PIN, cotter	1

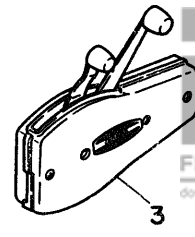




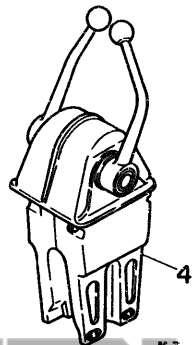
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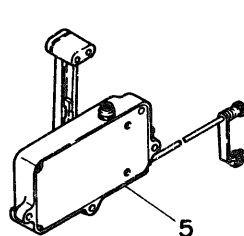
Twin



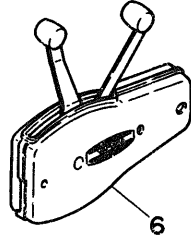
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M.T. Twin



Single For Left Handle



Double For Left Handle

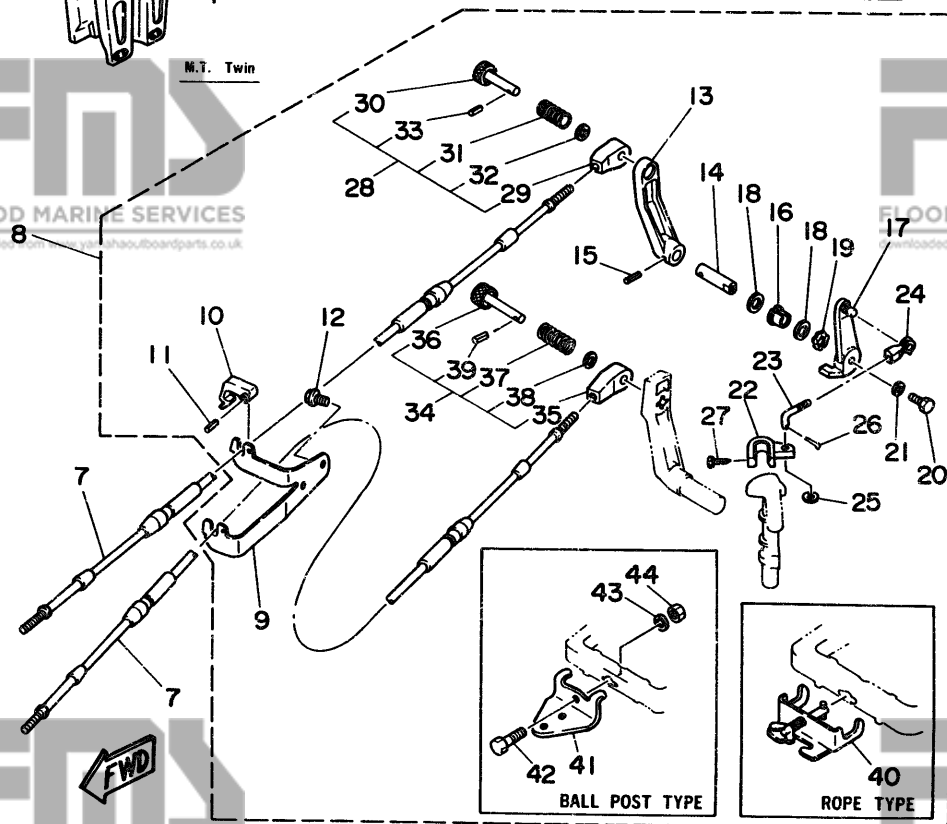
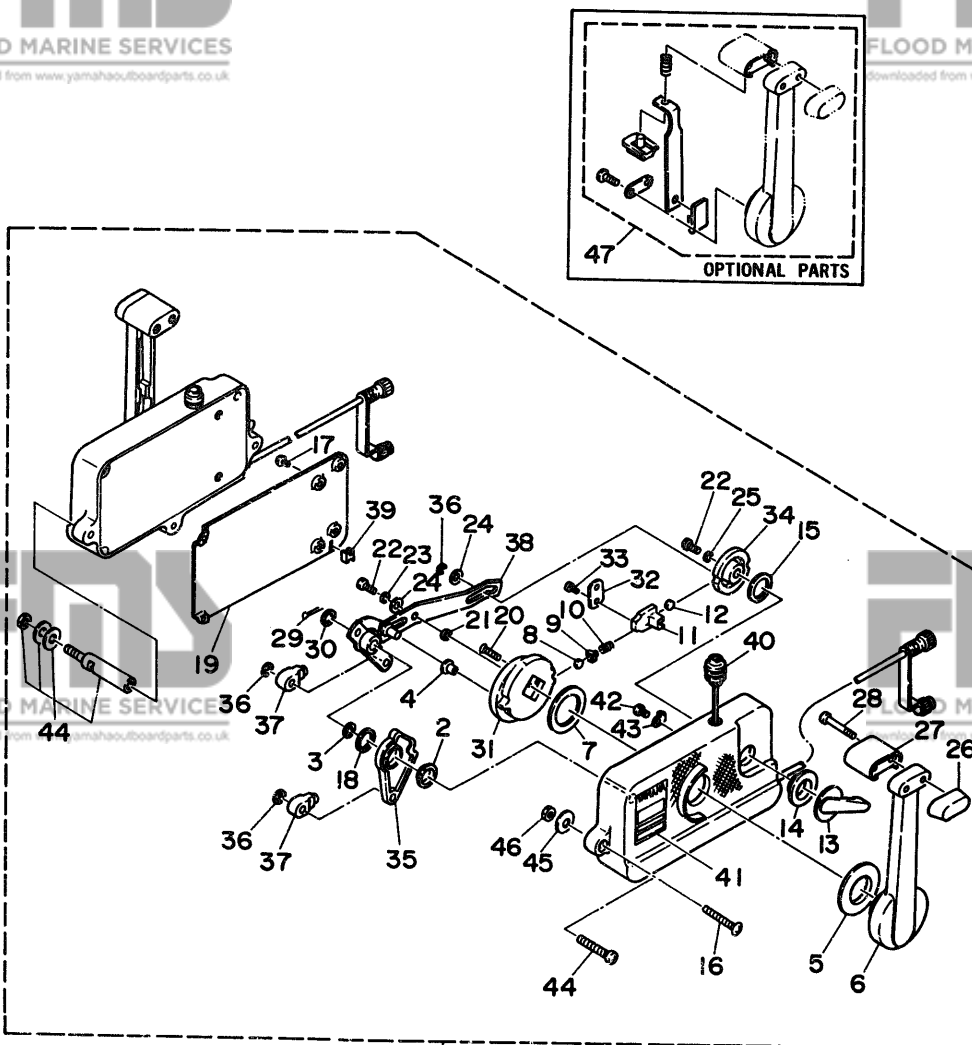


Fig. 20 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
* 1	701-48101-11	REMOTE CONTROL ASSY (Right)	1 UR	13	661-41631-50-EJ	.LEVER, magneto control	1
* 2	701-48110-23	REMOTE CONTROL ASSY (Twin)	1 UR	14	661-41635-50	.SHAFT, link connecting	1
3	701-48110-31	REMOTE CONTROL ASSY	1 UR	15	91690-40016	.PIN, spring	1
4	701-48110-80	REMOTE CONTROL ASSY	1 UR	16	90386-10009	.BUSH	1
* 5	701-48102-11	REMOTE CONTROL ASSY (Left)	1 UR	17	661-41632-50-94	.LEVER, magneto control	1
6	701-48120-31	REMOTE CONTROL ASSY	1 UR	18	90202-10024	.WASHER, plate	2
7	701-48310-10	CABLE, remote control (L:6f)	2 UR	19	90206-10M12	.WASHER, wave	1
	701-48310-20	CABLE, remote control (L:7f)	2 UR	20	97313-05014	.BOLT	1
	701-48310-40	CABLE, remote control (L:8f)	2 UR	21	92990-05600	.WASHER, plate	1
	701-48310-60	CABLE, remote control (L:9f)	2 UR	22	661-41633-50-94	.LEVER, magneto control	1
	701-48310-80	CABLE, remote control (L:10f)	2 UR	23	661-41238-50	.JOINT, link	1
	701-48310-90	CABLE, remote control (L:11f)	2 UR	24	6H1-41237-00	.JOINT, link	1
	701-48320-00	CABLE, remote control (L:12f)	2 UR	25	90202-05088	.WASHER, plate	1
	701-48320-20	CABLE, remote control (L:13f)	2 UR	26	91490-25020	.PIN, cotter	1
	701-48320-30	CABLE, remote control (L:14f)	2 UR	27	97780-50520	.SCREW, tapping	1
	701-48320-50	CABLE, remote control (L:15f)	2 UR	28	682-48340-50	.CABLE END ASSY	1
	701-48320-60	CABLE, remote control (L:16f)	2 UR	29	682-48344-50	.CABLE END, remote control	1
	701-48320-80	CABLE, remote control (L:17f)	2 UR	30	617-48361-91	.HOOK, cable	1
	701-48320-90	CABLE, remote control (L:18f)	2 UR	31	90501-10264	.SPRING, compression	1
	701-48320-40	CABLE, remote control (L:19f)	2 UR	32	92990-08600	.WASHER, plate	1
	701-48320-70	CABLE, remote control (L:20f)	2 UR	33	91690-30012	.PIN, spring	1
	701-48350-00	CABLE, remote control (L:21f)	2 UR	34	682-48330-50	.CABLE END ASSY	1
	701-48350-10	CABLE, remote control (L:22f)	2 UR	35	682-48346-50	.CABLE END, remote control	1
	701-48350-20	CABLE, remote control (L:23f)	2 UR	36	617-48331-91	.HOOK, cable	1
8	661-48501-00-EJ	REMOTE CONT. ATTACHMENT ASSY (Rope Type) (Ref. No. 9 to 40)	1 UR	37	90501-10071	.SPRING, compression	1
	661-48501-10-EJ	REMOTE CONT. ATTACHMENT ASSY. (Ball Post Type) (Ref. No. 9 to 39, 41 to 44)	1 UR	38	92990-08600	.WASHER, plate	1
9	661-48531-50	.BRACKET, remote control 1	1	39	91690-30012	.PIN, spring	1
10	682-48538-50	.CLAMP, cable 1	2	40	700-48510-12	.STEERING HOOK ASSY (Rope Type)	1 UR
11	91690-30012	.PIN, spring	2	41	676-48511-10	.HOOK, steering (Ball Post Type)	1 UR
12	90105-06M23	.BOLT, washer based	2	42	97395-10040	.BOLT (Ball Post Type)	1 UR
				43	92990-10600	.WASHER, plate (Ball Post Type)	1 UR
				44	90185-10051	.NUT, self-locking (Ball Post Type)	1 UR

* See Fig. 21 for detail service parts.

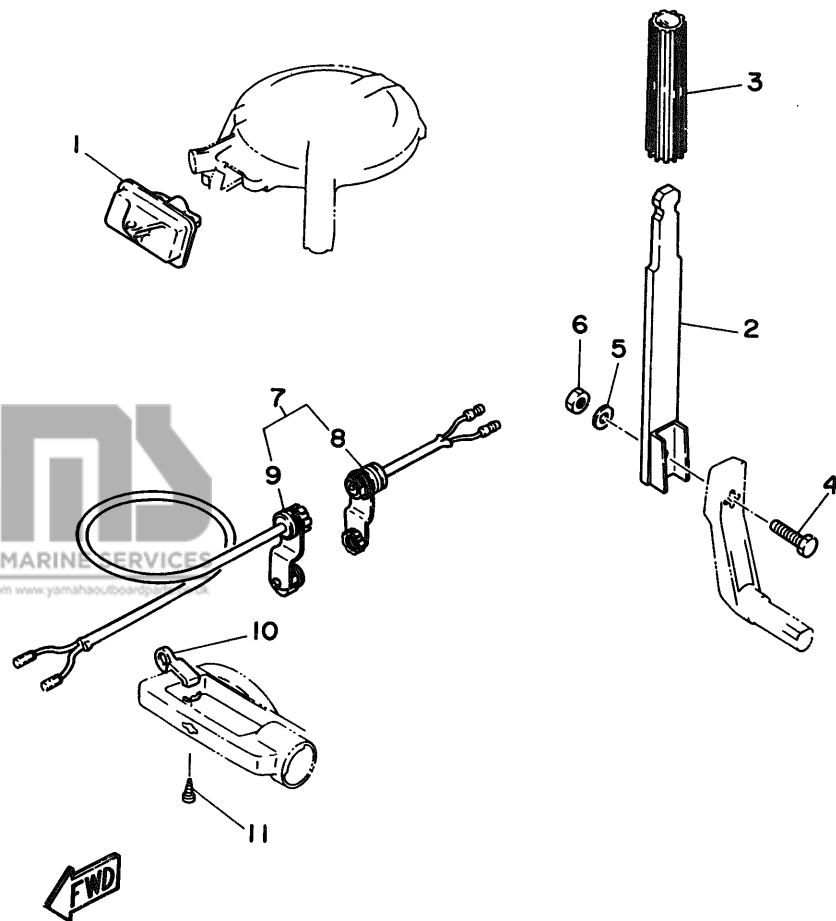
Fig. 21 REMOTE CONTROL ASSY 1



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-11	REMOTE CONTROL ASSY (Right)	1 UR	23	702-48288-00	.WASHER, plain	1
	701-48102-11	REMOTE CONTROL ASSY (Left)	1 UR	24	701-48246-00	.SPACER	2
	701-48110-23	REMOTE CONTROL ASSY (Twin)	1 UR	25	92990-06300	.WASHER, internal tooth	1
2	701-48235-00	.BUSHING	1	26	701-48229-00	.GRIP, control lever	1
3	701-48197-10	.WASHER, wave	1	27	701-48222-00	.GRIP, control lever	1
4	701-48252-00	.ROLLER, cam	1	28	98580-05555	.SCREW	2
5	701-48234-00	.BUSHING 1	1	29	701-48239-00	.SET PIN, plate	1
6	701-48221-00	.LEVER, control	1	30	701-48266-00	.SPACER	1
7	701-48196-11	.WASHER, wave	1	31	701-48232-00	.GEAR	1
8	701-48236-00	.ROLLER, detent	1	32	701-48189-11	.RETAINER	1
9	702-48237-00	.ADAPTOR	1	33	98580-05010	.SCREW, pan head	2
10	702-48238-00	.SPRING, detent	1	34	701-48153-12	.SHAFT, free accel.	1
11	701-48249-00	.ADAPTOR, spring	1	35	701-48271-00	.ARM, shift (Right)	1 UR
12	701-48248-00	.ROLLER, free accel.	1		701-48271-10	.ARM, shift (Left) (Twin)	1 UR
13	701-48152-11	.KNOB, free accel. (Right)	1 UR	36	93430-06024	.CIRCLIP	3
		(Single)	1 UR	37	703-48345-01	.CABLE END, remote control 2	2
	701-48152-20	.KNOB, free accel. (Left)	1 UR	38	701-48261-00	.ARM, throttle (Right)	1 UR
		(Twin)	1 UR		701-48261-10	.ARM, throttle (Left) (Twin)	1 UR
14	701-48243-00	.BUSHING	1	39	701-48358-00	.ANCHOR, cable	1
15	701-48198-10	.WASHER, wave	1	40	701-82550-50	.ENGINE STOP SWITCH ASSY	1
16	701-48281-10	.SCREW (For Single)	3	41	701-48126-00	.GRAPHIC	1
17	701-48289-00	.SCREW	4	42	701-48283-00	.SCREW	1
18	701-48268-00	.SPACER	1	43	701-82594-00	.CLAMP	1
19	701-48213-00	.PLATE	1	44	701-48291-00	.ATTACHMENT (For Twin)	1
20	92780-06025	.SCREW, flat head	2	45	701-48287-00	.WASHER (For Single)	3
21	701-48255-00	.COLLAR	1	46	95380-06600	.NUT (For Single)	3
22	97395-06018	.BOLT	2	47	701-48280-00	NEUTRAL LOCK KIT	1 AP

Fig. 22 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-15758-80-EJ	GUIDE, rope	1	7	682-84380-00	CONCENT 2P	1
2	6G1-44159-00-EJ	HANDLE, gear shift	1	8	682-84381-00	.2P CONCENT	1
3	646-42119-02	GRIP, steering handle	1	9	682-84382-00	.2P CONCENT	1
4	97313-06025	BOLT	1	10	682-84387-00	HOLDER	1
5	92990-06600	WASHER, plate	1	11	97780-50512	SCREW, tapping	1
6	95380-06600	NUT	1				



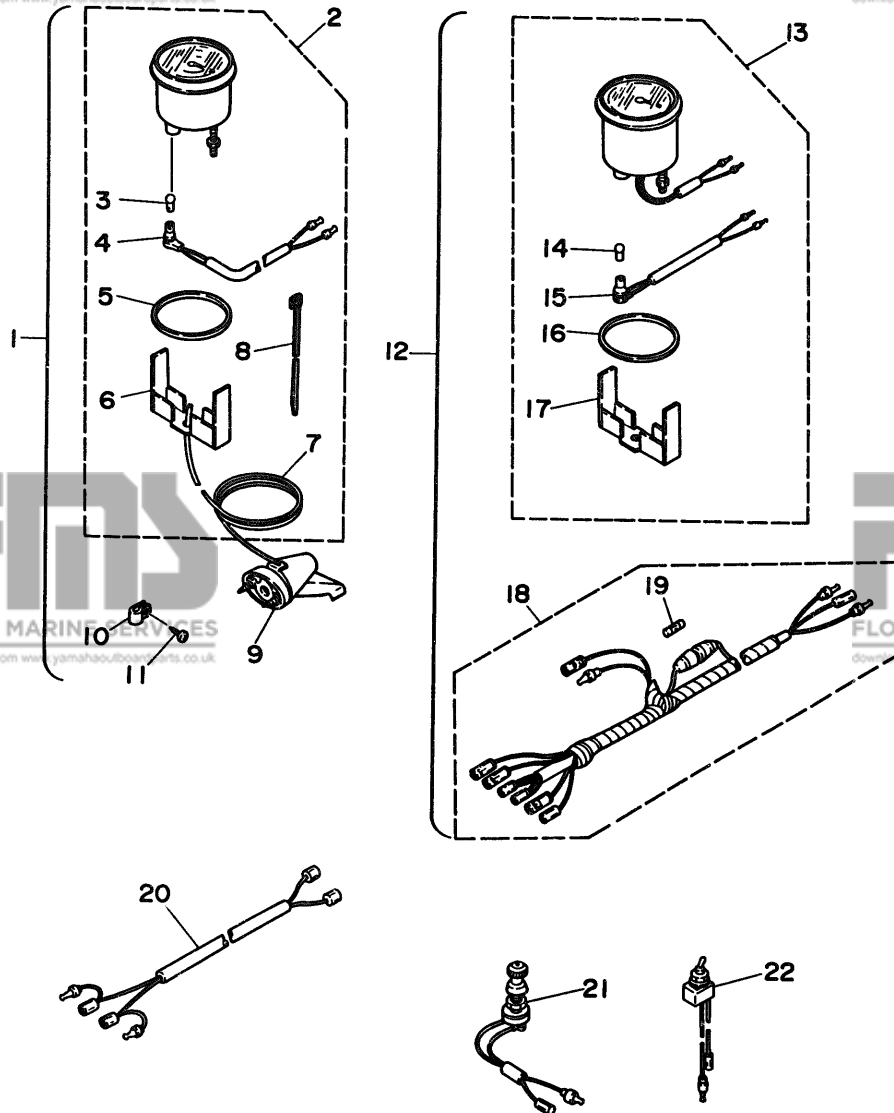


Fig. 23 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0081-40	SPEEDOMETER KIT	1	12	6Y5-W0080-11	TACHOMETER KIT	1
2	6Y5-83510-30	.SPEEDOMETER ASSY	1	13	6Y5-83540-12	.TACHOMETER ASSY	1
3	688-83516-00	..BULB	1	14	688-83516-00	..BULB	1
4	6Y5-83536-10	..SOCKET, meter	1	15	6Y5-83536-10	..SOCKET, meter	1
5	6Y5-83523-00	..DAMPER	1	16	6Y5-83523-00	..DAMPER	1
6	6Y5-83514-00	..PLATE, fitting	1	17	6Y5-83514-00	..PLATE, fitting	1
7	688-83557-00	..TUBE	1	18	6Y5-83553-00	..WIRE, lead	1
8	90465-11M10	..CLAMP	2	19	1E6-82151-00	..FUSE (10A)	1
9	688-83556-01	..SENDER	1	20	6Y5-83553-10	WIRE, lead	1
10	90601-31402	..NYLON CLIP 1	5	21	688-82520-00	LIGHT SWITCH ASSY	1 UR
11	97780-40116	..SCREW, tapping	5	22	688-82526-00	SWITCH, lamp	1 UR

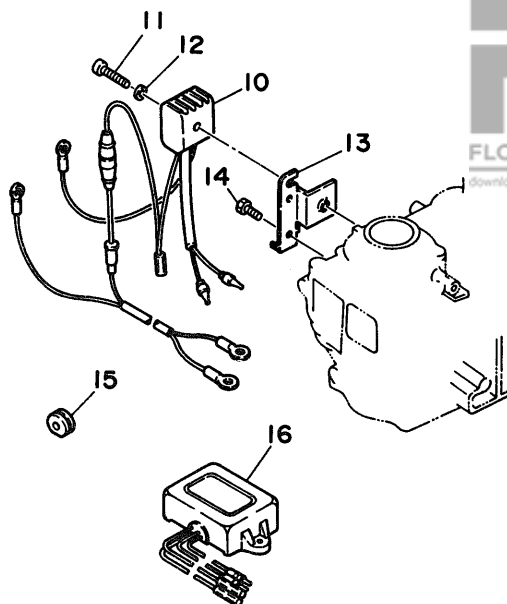
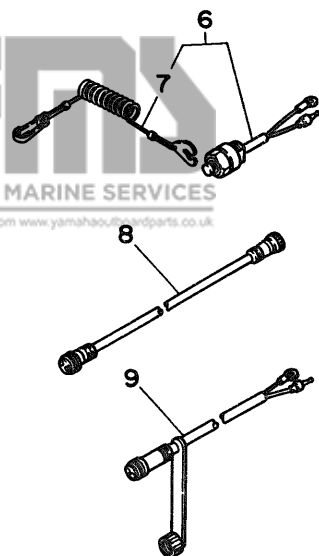
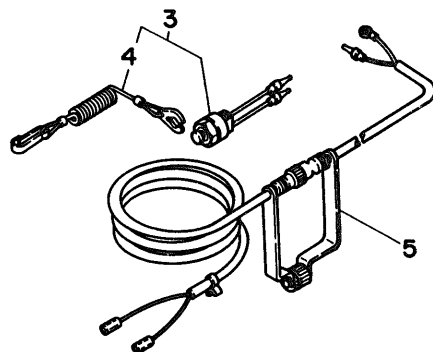
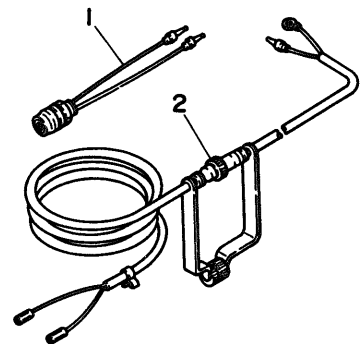
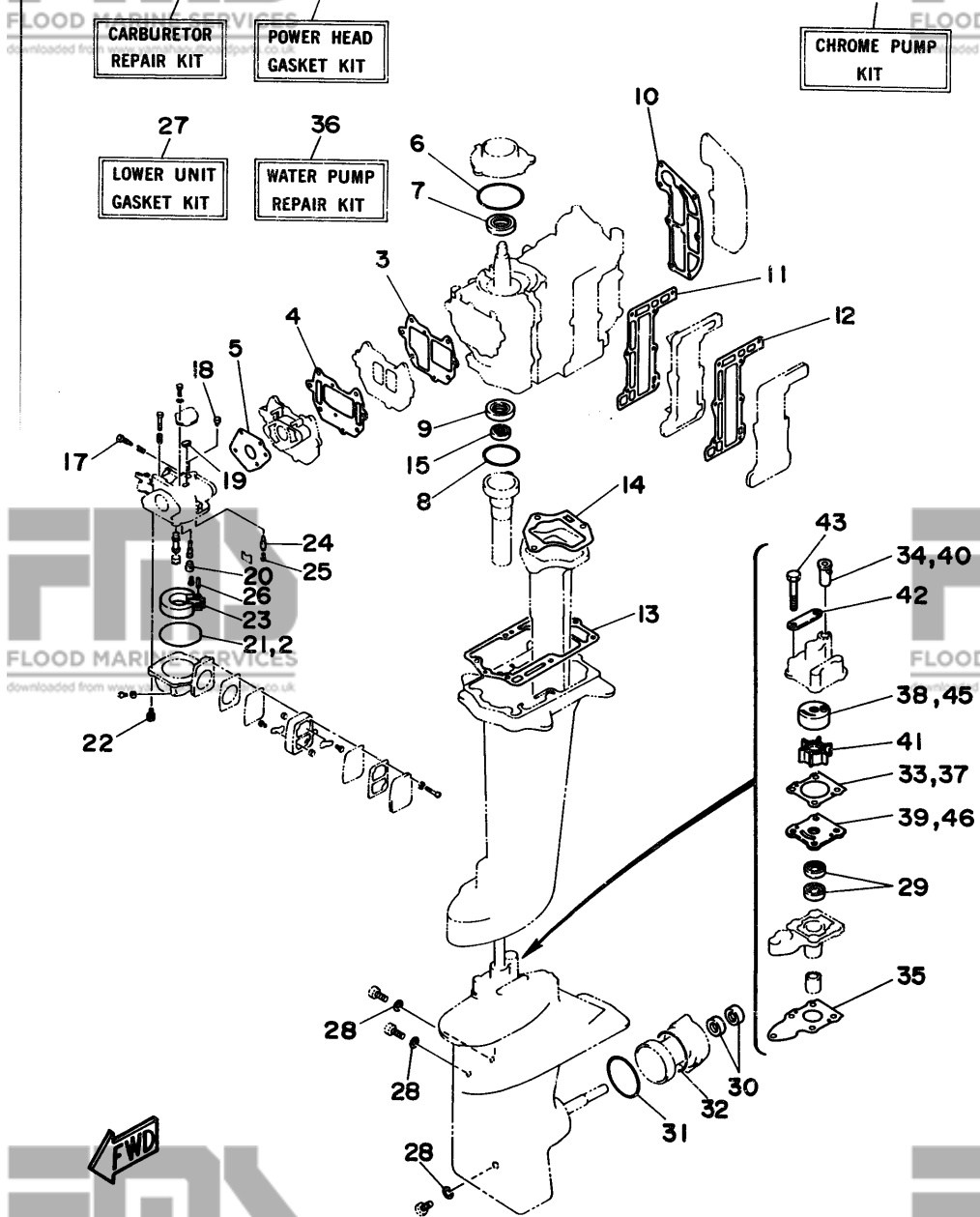


Fig. 24 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-82550-11	ENGINE STOP SWITCH ASSY	1	9	689-84340-00	SOCKET CORD ASSY 1 (For Stop Switch Extension)	1
2	6A0-82553-20	EXTENSION, wire lead	1	10	661-81970-00	RECTIFIER ASSY	1
3	689-82575-12	ENGINE STOP SWITCH ASSY	1	11	98503-05025	SCREW, pan head	1
4	682-82556-00	.STOPPER	1	12	92990-05600	WASHER, plate	1
5	6A0-82553-20	EXTENSION, wire lead	1	13	661-81975-00	PLATE, rectifier fitting	1
6	6E9-82575-00	ENGINE STOP SWITCH ASSY	1	14	90105-06M23	BOLT, washer based	2
7	682-82556-00	.STOPPER	1	15	661-42724-10	GROMMET	1
8	689-82553-10	EXTENSION, wire lead (For Stop Switch)	1	16	663-81910-10	VOLTAGE REGULATOR ASSY	1

Fig. 25 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-W0001-02	POWER HEAD GASKET KIT	1	24	6G1-14546-00	.VALVE, needle	1
2	6G1-14984-00	.O-RING	1	25	676-14186-00	.PIN, float	1
3	6G1-13621-A1	.GASKET, valve seat	1	26	688-14548-00	.PIN, float arm	1
4	6G1-13645-A1	.GASKET, manifold 1	1	27	6G1-W0001-21	LOWER UNIT GASKET KIT	1
5	6G1-14198-A1	.GASKET	1	28	90430-08020	.GASKET	3
6	93210-54M54	.O-RING	1	29	93101-11M23	.OIL SEAL	2
7	93102-20M25	.OIL SEAL	1	30	93101-15074	.OIL SEAL	2
8	93210-42159	.O-RING	1	31	93210-49046	.O-RING	1
9	93101-20M34	.OIL SEAL	1	32	93210-53679	.O-RING	1
10	6G1-11193-A1	.GASKET, head cover 1	1	33	6G1-44315-A0	.GASKET, water pump	1
11	6G1-41112-A1	.GASKET, exhaust inner cover	1	34	647-44366-00	.DAMPER, water seal	1
12	6G1-41114-A0	.GASKET, exhaust outer cover	1	35	6G1-45315-A0	.PACKING, lower casing	1
13	6G1-45113-A1	.GASKET, upper casing	1	36	6G1-W0078-01	WATER PUMP REPAIR KIT	1
14	6G1-41133-A0	.GASKET, exhaust manifold 1	1	37	6G1-44315-A0	.GASKET, water pump	1
15	93101-12M26	.OIL SEAL	1	38	6G1-44322-00	.INSERT, cartridge	1
16	6G1-W0093-00	CARBURETOR REPAIR KIT	1	39	6G1-44323-00	.OUTER PLATE, cartridge	1
17	679-14923-00	.SCREW, pilot	1	40	647-44366-00	.DAMPER, water seal	1
18	6G1-14966-00	.CAP	1	41	6G1-44352-00	.IMPELLER	1
19	6G1-14126-00	.GASKET	1	42	6G1-44328-00	.PLATE	2
20	676-14966-00	.CAP	1	43	97395-06045	.BOLT	4
21	6G1-14984-00	.O-RING	1	44	6G1-W0078-0A	CHROME PUMP KIT	1
22	97980-04114	.SCREW, with washer	1	45	6G1-44322-40	.INSERT, cartridge (Chromate)	1
23	6G1-14985-00	.FLOAT	1	46	6G1-44323-40	.OUTER PLATE, cartridge (Chromate)	1



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