50D (6H5)

CONTENTS

Fig. 1
Fig. 2
Fig. 3
Fig. 4
Fig. 5
Fig. 6
Fig. 7
Fig. 8
Fig. 9
Fig. 10
Fig. 11
Fig. 12
Fig. 13
Fig. 14
Fig. 15
Fig. 16
Fig. 17
Fig. 18
Fig. 19
Fig. 20
Fig. 21
Fig. 22
Fig. 23
Fig. 24
Fig. 25
Fig. 26
Fig. 27
Fig. 28
Fig. 29
Fig. 30
Fig. 31
Fig. 32

CRANKCASE & CYLINDER A3
CRANK & PISTON A4
INTAKE A5
CARBURETOR A6
STARTER A7
FUEL 1 ..... B1
FUEL 2 ..... B2
TOP COWLING B3
BOTTOM COWLING B4
BRACKET 1 ..... B5
BRACKET 1 (50DR SHORT TRANSOM) B6
BRACKET 2 (50DR SHORT TRANSOM) B7
CONTROL C1
UPPER CASING C2
LOWER & DRIVE 1 ..... C3
LOWER & DRIVE 2 ..... C4
C.D.I. MAGNETO C5
ELECTRIC PARTS 1 ..... C6
TOP COWLING (50DE/50DET MODEL) C7
C.D.I MAGNETO (50DE/50DET MODEL) D1
ELECTRIC MOTOR (50DE/50DET MODEL) D2
ELECTRIC PARTS 2 (50DE/50DET MODEL) D3
REMOTE CONTROL D4
STEERING GUIDE ATTACHMENT D5
POWER TILT ASS'Y D6
REMOTE CONTROL ASS'Y 1 ..... D7
REMOTE CONTROL ASS'Y 2 ..... E1
OPTIONAL PARTS 1 ..... E2
OPTIONAL PARTS 2 ..... E3
OPTIONAL PARTS 3 ..... E4
OPTIONAL PARTS 4 ..... E5
REPAIR KIT E6
NUMERICAL INDEX

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 50D '85 (6H5). When you are ordering replacement parts for the 50D '85 (6H5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
S.T.D.	Standard
O.S.	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

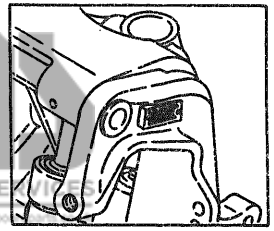
4. Indication of No. of constituent parts for assembly.
   The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

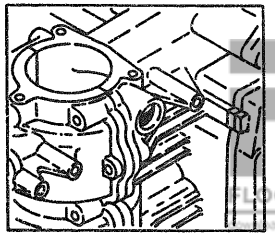
EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Ⓐ Engine Serial No.	50DE	S:020404 and following L:320823 and following
	50DET	S:050171 and following L:350186 and following
	50DR	S:150193 and following L:450234 and following





Color Code	Color Name	Abbreviate
EJ	METALIC MARINE BLUE	MMB
36	CLEAN WHITE	W

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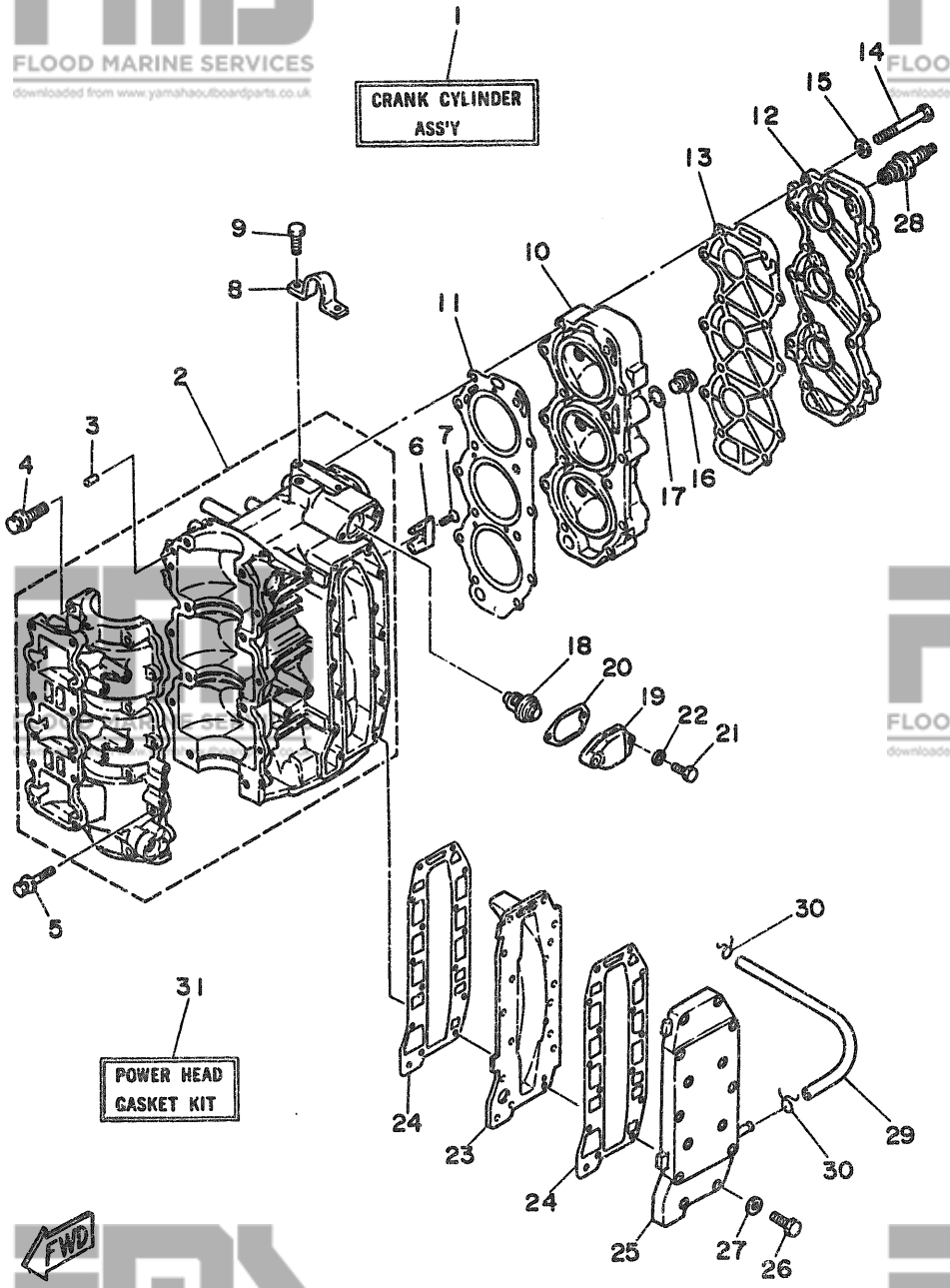
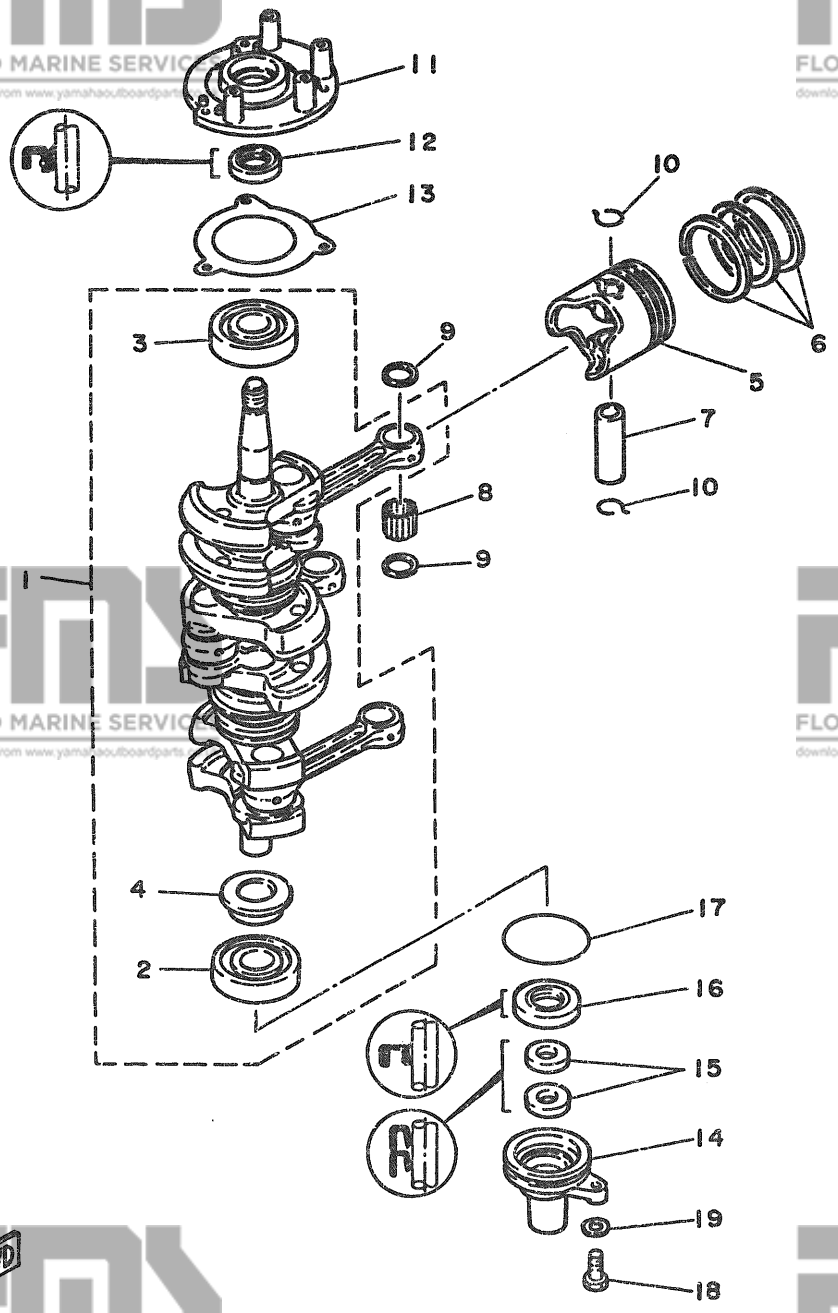
Fig. 1 CRANKCASE & CYLINDER



Ref.No.	Parts No.	Description	Q'ty
1	6H5-W0090-00-EJ	CRANK CYLINDER ASS'Y (With STD Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19)	1 U.R.
※	6H5-W0090-50-EJ	CRANK CYLINDER ASS'Y (With Resistor Plug Spark) (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19)	1 U.R.
2	6H4-15100-00-94	CRANKCASE ASS'Y	1
3	93606-12019	PIN, dowel	2
4	90119-08M19	BOLT, with washer	8
5	90119-06M13	BOLT, with washer	6
6	688-11325-00	ANODE	2
7	98680-04016	SCREW, flathead	2
8	6H4-11119-00	HANGER, engine	1
9	97313-06014	BOLT	2
10	6H4-11111-00-94	HEAD, cylinder	1
11	6H4-11181-00	GASKET, cylinder head	1
12	6H4-11191-00-9M	COVER, cylinder head	1
13	6H4-11193-00	GASKET, head cover	1
14	97313-08065	BOLT	14
15	92903-08600	WASHER	14
16	90340-14M00	PLUG, straight screw	1
17	90430-14115	GASKET	1
18	688-12411-00	THERMOSTAT	1
19	6H4-12413-00-9M	COVER, thermostat	1
20	6H4-12414-00	GASKET, thermostat	1
21	97313-06025	BOLT	2
22	92903-06600	WASHER	2
23	6H4-41111-00-9M	INNER COVER, exhaust	1
24	6H4-41114-00	GASKET, exhaust cover	2
25	6H4-41113-00-9M	OUTER COVER, exhaust	1
26	97395-06035	BOLT	14
27	92990-06600	WASHER	14
28	94701-00160	PLUG, spark (B8HS 10) NGK	3 U.R.
※	94702-00247	PLUG, spark (BR8HS 10) NGK	3 U.R.
29	90445-09M37	HOSE 2	1
30	90467-08004	CLIP	2
■31	6H4-W0001-00	POWER HEAD GASKET KIT	1

※Not shown
■See Fig. 32 for detail service parts.

Fig. 2 CRANK & PISTON



Ref.No.	Parts No.	Description	Q'ty
1	6H4-11400-00	CRANK ASS'Y	1
2	93306-30510	. BEARING	1
3	93306-30502	. BEARING	1
4	6H4-11445-00	. SPACER	1
5	6H4-11631-00-96	PISTON (S.T.D.)	3
※	6H4-11635-00	PISTON (1st O.S.)	3 A.P.
※	6H4-11636-00	PISTON (2nd O.S.)	3 A.P.
6	6H4-11610-00	PISTON RING SET (S.T.D.)	3
※	6H4-11610-10	PISTON RING SET (1st O.S.)	3 A.P.
※	6H4-11610-20	PISTON RING SET (2nd O.S.)	3 A.P.
7	648-11633-00	PIN, piston	3
8	93602-20M02	PIN, dowel B	93
9	6H4-11641-00	WASHER, piston pin	6
10	6H4-11634-00	CLIP, piston pin	6
11	6H4-15359-00-94	HOUSING, oil seal	1
12	93102-23096	OIL SEAL	1
13	6H4-15369-00	GASKET, oil seal housing	1
14	6H4-15396-00-9M	HOUSING, oil seal	1
15	93104-16M01	OIL SEAL	2
16	93102-25M04	OIL SEAL	1
17	93210-58M21	O-RING	1
18	97313-06020	BOLT	1
19	92990-06600	WASHER	1

※Not shown

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Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-14431-00	SILENCER 1	1	12	6H4-14406-00	HINGE	1
2	97803-06040	SCREW	2	13	97313-06095	BOLT	6
3	6H3-14457-00	SEAL	3	14	97313-06025	BOLT	12
4	97803-06055	SCREW	2	15	92903-06600	WASHER	12
5	92990-06400	WASHER	4	16	6H4-13624-00-94	PLATE, reed valve	1
6	6H4-41271-00	KNOB, choke	1	17	6H4-13621-00	PACKING, valve seat	2
7	6H4-41257-00	ROD, choke link 2	2	18	97803-05014	SCREW, panhead	6
8	661-41262-02	JOINT, choke lever	5	19	92903-05600	WASHER	6
9	6H4-41217-00	ROD, accel. lever 1	1	20	6H5-13610-00	REED VALVE ASS'Y	3
10	689-41273-00	GROMMET	1	21	6H4-W0004-00	. REED SET	3
11	6H4-13641-01-94	MANIFOLD, intake 1	1	22	6H4-14198-00	GASKET	1

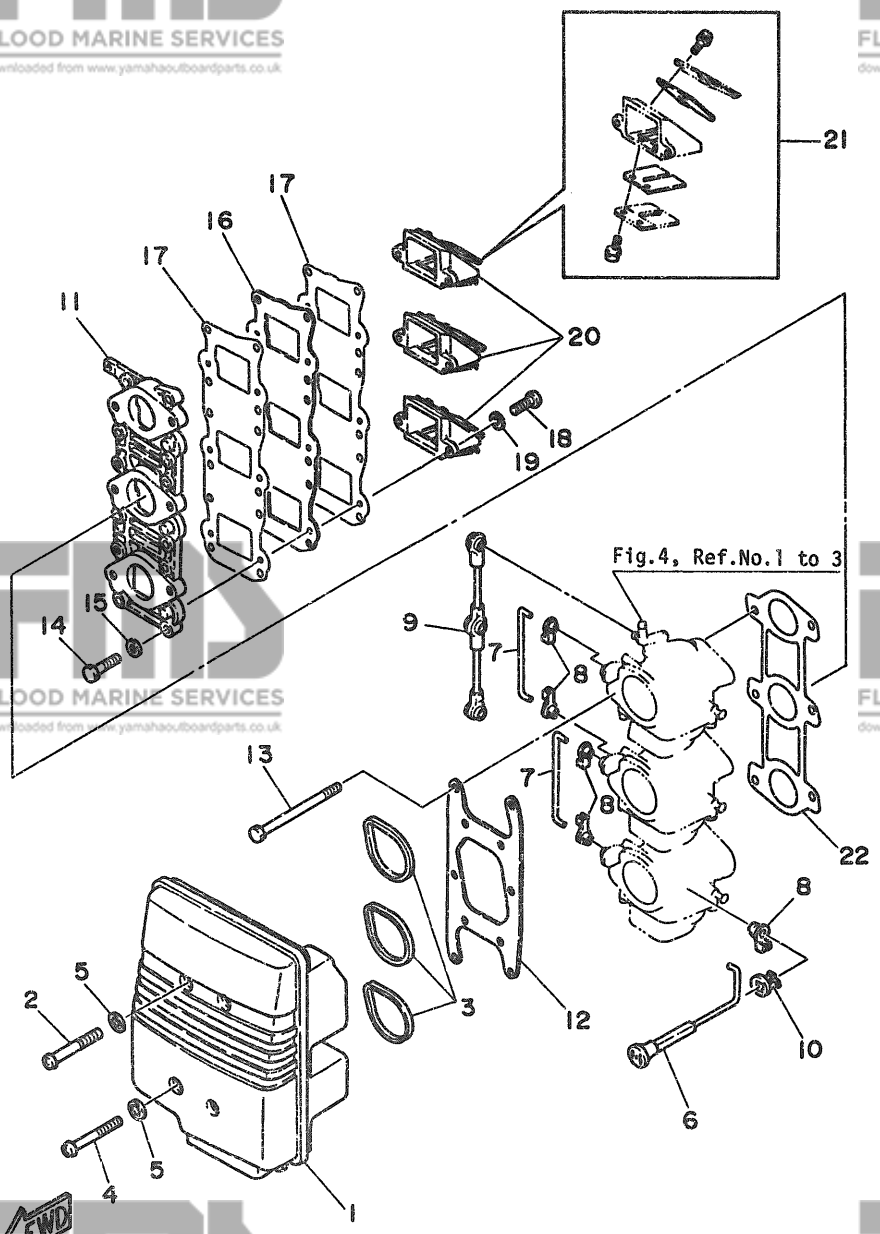

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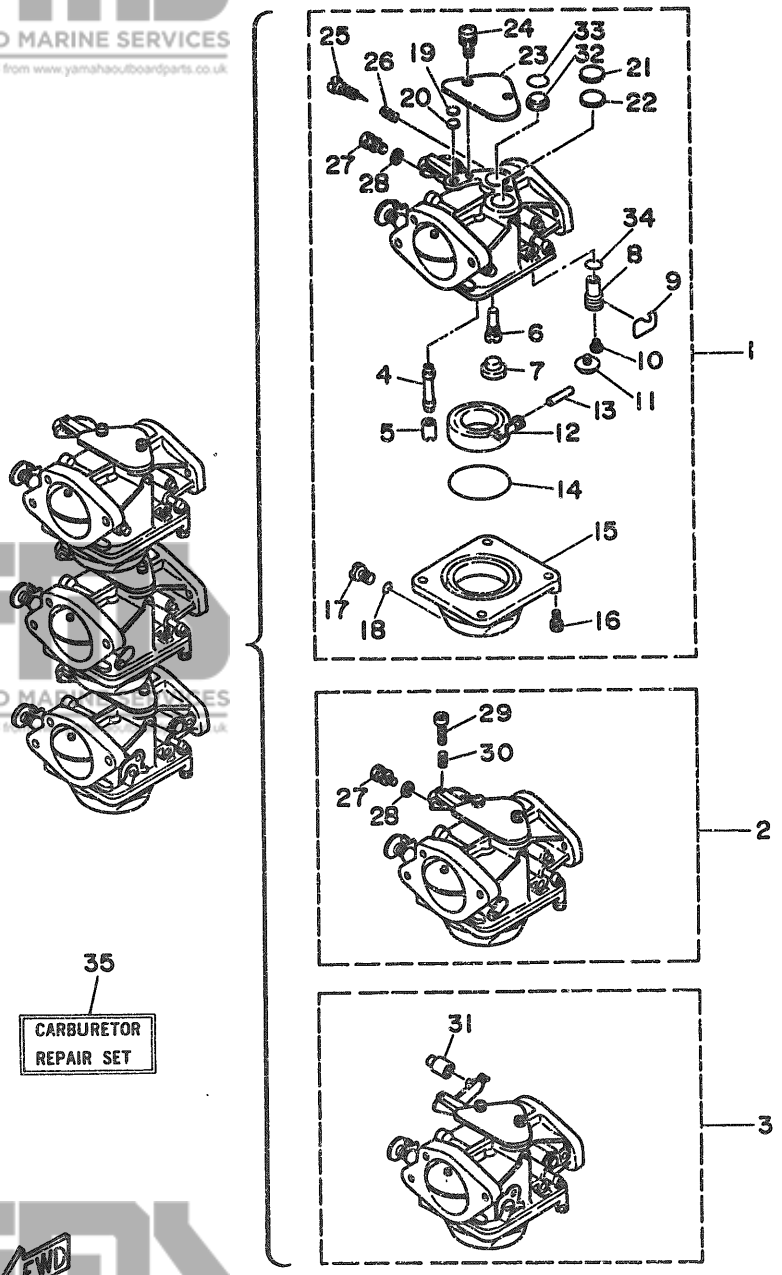
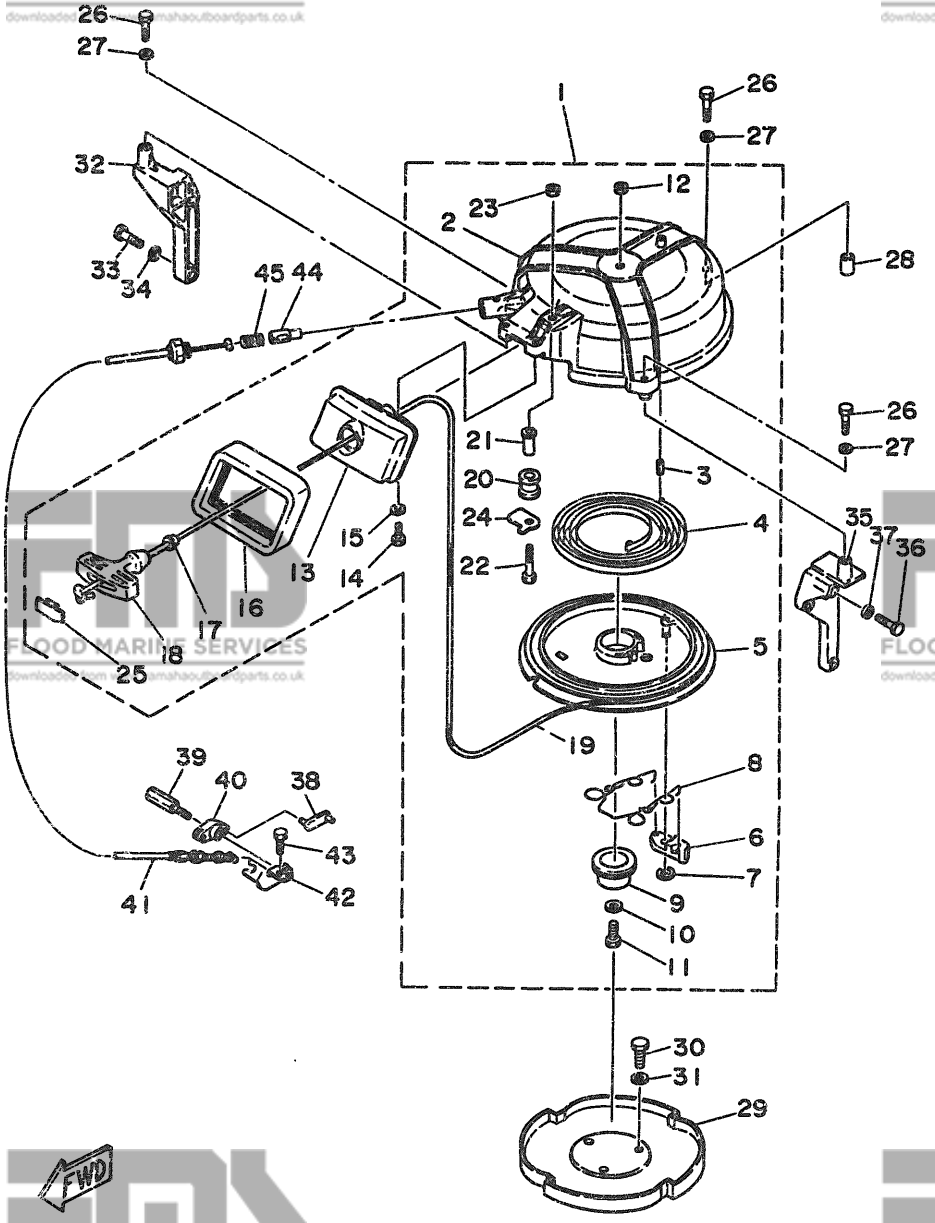
Fig. 4 CARBURETOR



Ref.No.	Parts No.	Description	Q'ty
1	6H5-14301-02	CARBURETOR ASS'Y (Upper)	1
2	6H5-14302-02	CARBURETOR ASS'Y (Center)	1
3	6H5-14303-02	CARBURETOR ASS'Y (Lower)	1
4	6H5-14947-02	. NOZZLE, main	3
5	676-14943-34	. JET, main (#135)	3
6	6E9-14948-17	. JET, slow (#75)	3
7	676-14966-00	. CAP	3
8	6H3-14590-00	. VALVE SEAT ASS'Y	3
9	663-14159-00	. CLIP	3
10	676-14186-00	. PIN, valve	3
11	98502-04008	. SCREW, panhead	3
12	6G1-14985-00	. FLOAT COMP.	3
13	688-14548-00	. PIN, float	3
14	6G1-14984-00	. O-RING	3
15	6H2-14980-00	. BODY, float chamber	3
16	90159-04M00	. SCREW, with washer	12
17	663-14992-00	. SCREW, drain	3
18	93210-04230	. O-RING	3
19	663-14126-00	. PACKING	3
20	663-14527-00	. PLATE	3
21	688-14126-00	. PACKING	3
22	688-14527-00	. PLATE	3
23	6H2-14527-00	. PLATE	3
24	90159-05017	. SCREW, with washer	6
25	692-14923-00	. SCREW, adjusting	3
26	679-14555-00	. SPRING, compression	3
27	663-14592-00	. SCREW (Upper, Center)	2
28	90201-05652	. WASHER (Upper, Center)	2
29	663-14523-00	. SCREW, stop (Center)	1
30	90501-10326	. SPRING, compression (Center)	1
31	676-14578-00	. COLLAR (Lower)	1
32	6H3-14578-00	. PLATE	3
33	93210-15M52	. O-RING	3
34	93210-04228	. O-RING	3
❖35	6H4-W0093-01	CARBURETOR REPAIR SET	1

❖See Fig. 32 for detail service parts.

Fig. 5 STARTER



Ref.No.	Parts No.	Description	Q'ty
1	6H4-15710-00-94	STARTER ASS'Y	1
2	6H4-15711-00-94	. CASE, starter	1
3	91690-40018	. PIN, spring	1
4	90510-08002	. SPRING, spiral	1
5	6H4-15714-00	. DRUM, sheave	1
6	676-15741-03	. PAWL, drive	1
7	93430-06M02	. CIRCLIP	1
8	6H4-15705-00	. SPRING, pawl drive	1
9	6H4-15717-00	. SHAFT	1
10	90201-06060	. WASHER	1
11	97313-06020	. BOLT	1
12	95303-06600	. NUT	1
13	6H4-15758-00-94	. GUIDE, wire	1
14	97313-06016	. BOLT	2
15	92903-06600	. WASHER	2
16	6H4-15762-00	. SEAL 2	1
17	6A0-15789-00	. DAMPER	1
18	619-15755-01	. HANDLE, starter	1
19	*	. WIRE (2095mm)	1
20	6H4-15752-00	. ROLLAR, wire	1
21	90387-06M66	. COLLAR	1
22	97313-06035	. BOLT	1
23	95380-06600	. NUT	1
24	6H4-15787-00	. STAY	1
25	689-15779-01	. COVER	1
26	97313-06035	BOLT	3
27	92903-06600	WASHER	3
28	91830-21014	PIN, dowel A	1
29	6H4-15723-00-94	PULLEY, starter	1
30	97313-08016	BOLT	3
31	92903-08600	WASHER	3
32	6H4-15771-00-94	STAY 1	1
33	97313-08030	BOLT	2
34	92903-08600	WASHER	2
35	6H4-15772-00-94	STAY 2	1
36	97313-06025	BOLT	3
37	92903-06600	WASHER	3
38	6H4-15747-00	LINK	1
39	90109-06M14	BOLT	1
40	682-15746-00	ARM	1
41	6H4-15770-00	WIRE COMP., starter stop	1
42	6H4-15774-00	STAY 4	1
43	97313-06012	BOLT	1
44	656-15748-00	PLUNGER, starter stop	1
45	90501-10227	SPRING, compression	1

*Cut from 50m rolls, Parts No.90890-44373, cutting length 2.095m.

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Fig.4, Ref.No.1 to 3

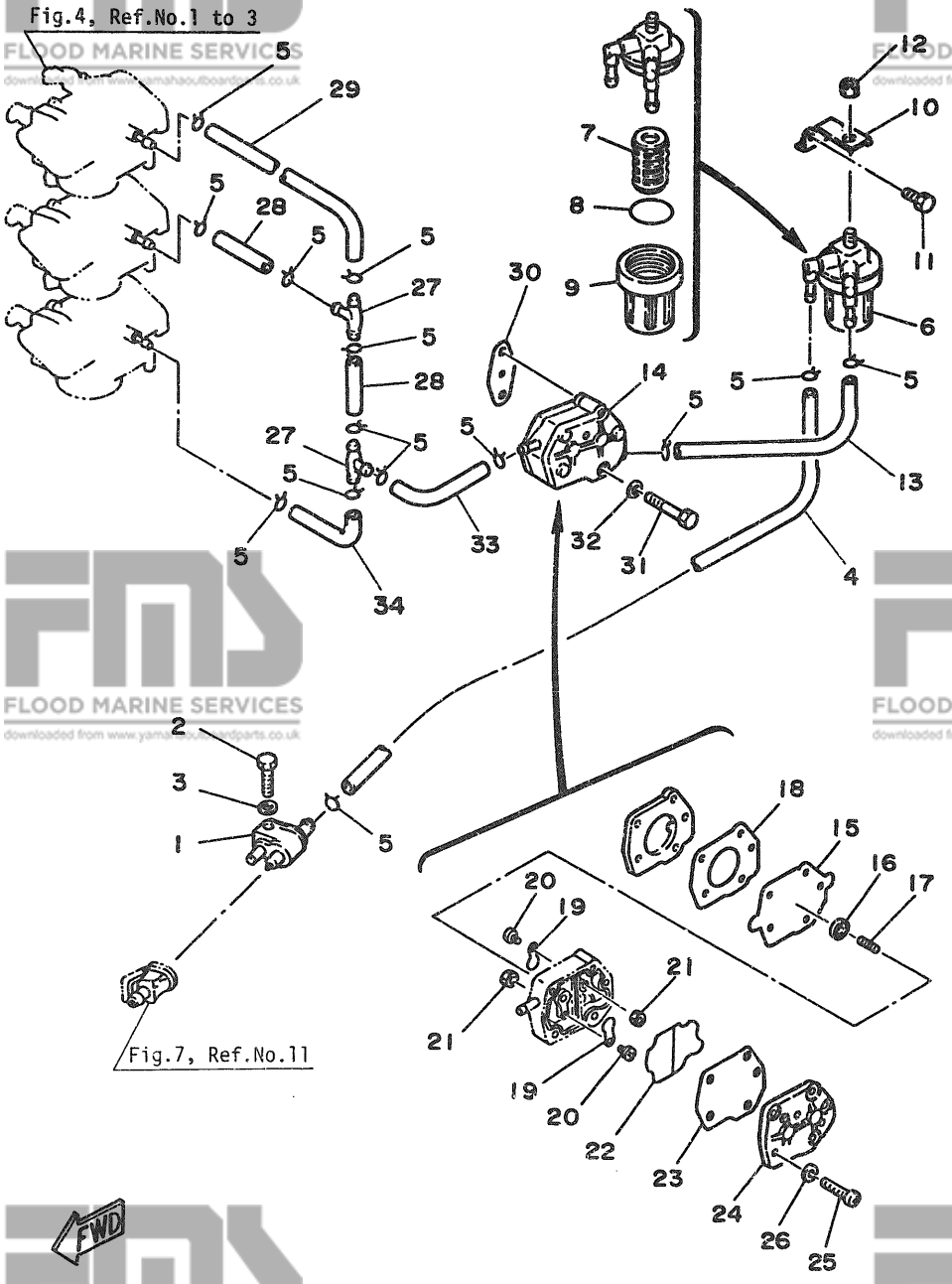

Fig.7, Ref.No.11

Fig. 6 FUEL 1

Ref.No.	Parts No.	Description	Q'ty
1	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1
2	97313-06025	BOLT	1
3	92903-05600	WASHER	1
4	90445-09M37	HOSE	1
5	90467-08004	CLIP	14
6	655-24560-01	FILTER ASS'Y	1
7	6F5-24563-00	. ELEMENT, filter	1
8	93210-37M25	. O-RING	1
9	655-24521-01	. CUP, filter	1
10	6H4-24566-00	BRACKET, filter	1
11	97313-06012	BOLT	1
12	95303-08600	NUT	1
13	90445-09085	HOSE	1
14	6A0-24410-01	FUEL PUMP ASS'Y	1
15	648-24411-00	. DIAPHRAGM	1
16	648-24424-00	. PLATE, spring guide	1
17	648-24423-00	. SPRING, diaphragm	1
18	648-24434-00	. GASKET, body 1	1
19	6A0-24421-01	. VALVE, check	2
20	90147-03M00	. SCREW, panhead	2
21	98813-03100	. NUT	2
22	6A0-24435-00	. GASKET, body 2	1
23	663-24411-00	. DIAPHRAGM, pump	1
24	6A0-24413-00	. COVER, pump	1
25	98503-05028	. SCREW, panhead	3
26	92990-05100	. WASHER	3
27	688-24378-00	PIPE, joint	2
28	90445-09057	HOSE	2
29	6H4-24313-00	PIPE 3	1
30	650-24431-00	GASKET, fuel pump	1
31	97313-06040	BOLT	2
32	92903-06600	WASHER	2
33	90445-09063	HOSE 3	1
34	6H4-24312-00	PIPE 2	1

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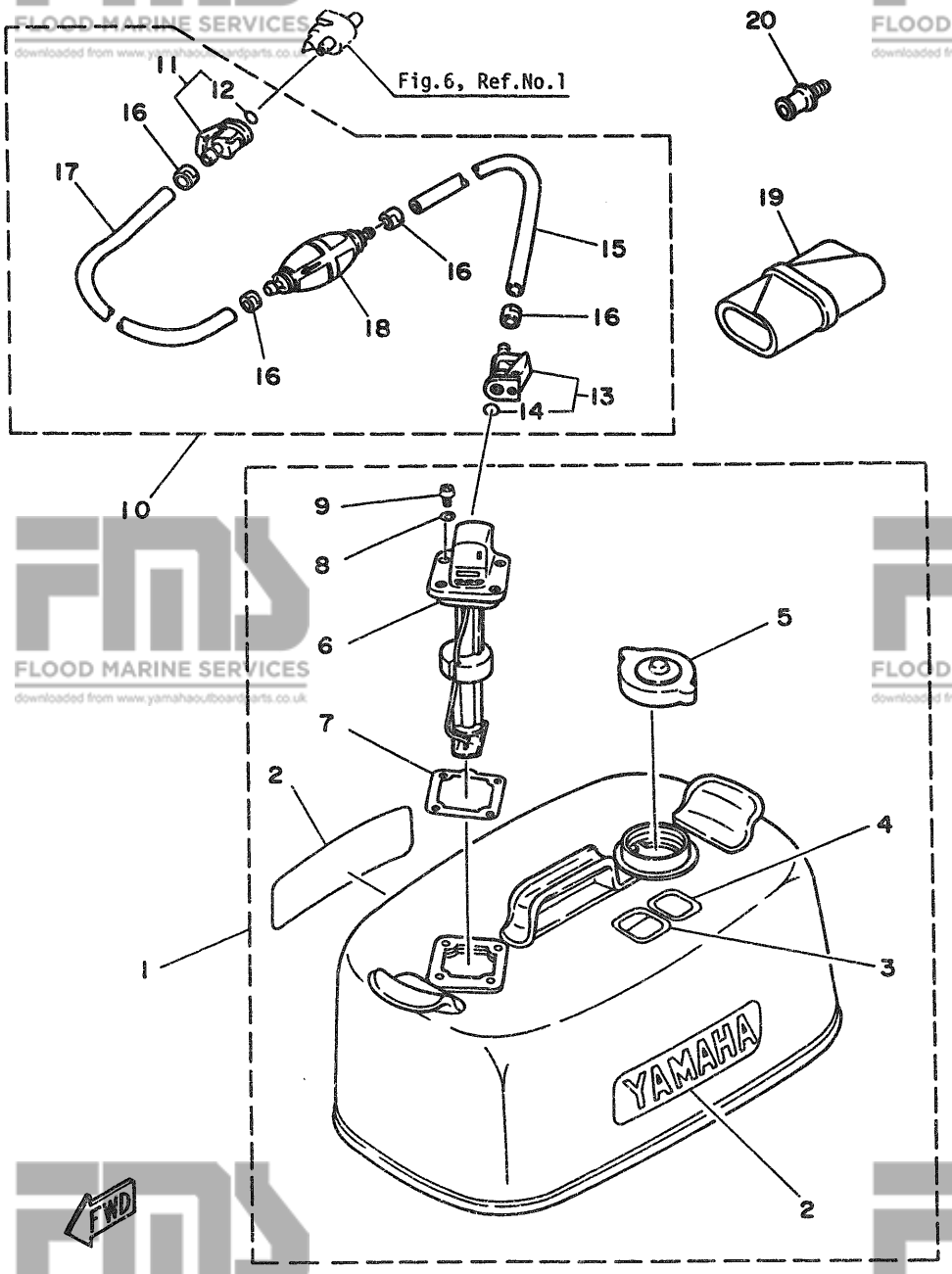
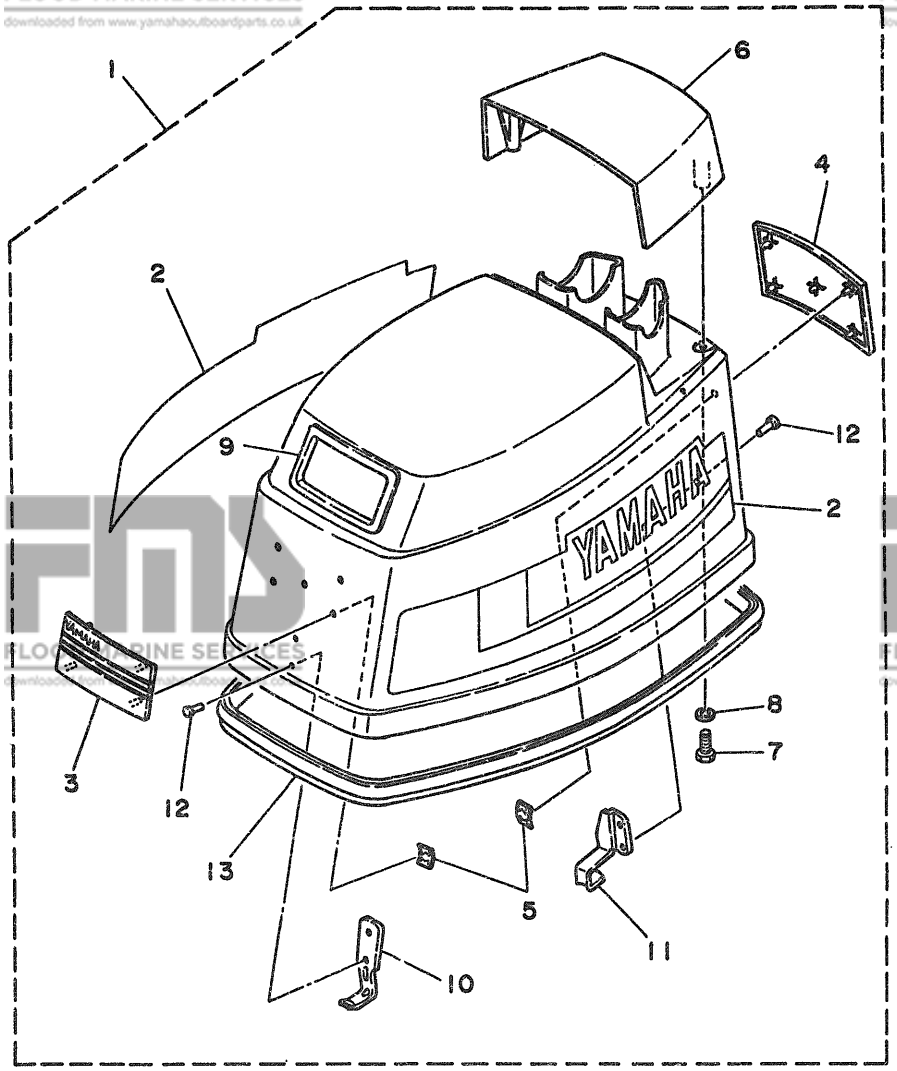


Fig. 7 FUEL 2

Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1
2	6Y1-24246-00	. GRAPHIC, side	2
3	6Y1-24255-80	. GRAPHIC	1
4	6Y1-24257-00	. GRAPHIC	1
5	6Y1-24610-00	. CAP ASS'Y	1
6	6Y1-24260-00	. FUEL METER ASS'Y	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1
8	6Y1-24329-00	. SEAL	4
9	98586-05016	. SCREW, panhead	4
10	6Y1-24306-02	FUEL PIPE ASS'Y	1
11	655-24305-01	. FUEL PIPE JOINT COMP. 2	1
12	93210-08287	. . O-RING	1
13	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1
14	93210-08287	. . O-RING	1
+15	90445-11M80	. HOSE (1900mm)	1
16	650-24351-00	. BAND, fuel pipe 1	4
+17	90445-11M78	. HOSE (1000mm)	1
18	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1
19	6E0-28100-00	TOOL ASS'Y	1
20	6E0-28193-00-94	PLUG, water check	1

+Also available in 30m rolls (Parts No. 90890-56878)

Fig. 8 TOP COWLING



Ref.No.	Parts No.	Description	Q'ty
1	6H5-42610-J0-EJ	TOP COWLING ASS'Y	1
2	6H4-W0070-20	. GRAPHIC SIDE SET	1
3	6H4-42686-00	. EMBLEM, front	1
4	6H5-42687-00	. EMBLEM, rear	1
5	90183-05M01	. NUT, spring	10
6	6H4-42613-00-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H4-15761-00	. SEAL 1	1
10	6H4-42651-00	. HOOK 1	1
11	6H4-42652-00	. HOOK 2	1
12	90266-04M01	. RIVET	4
13	6H4-42615-00	. SEAL	1

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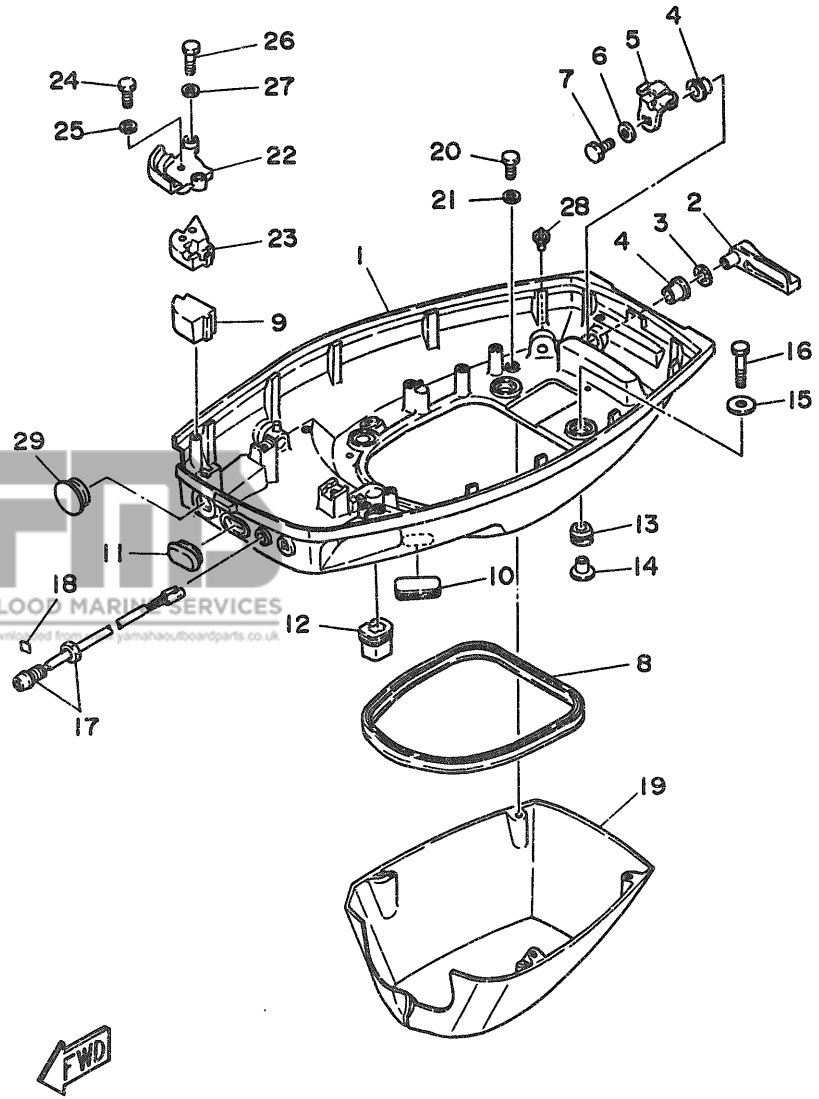
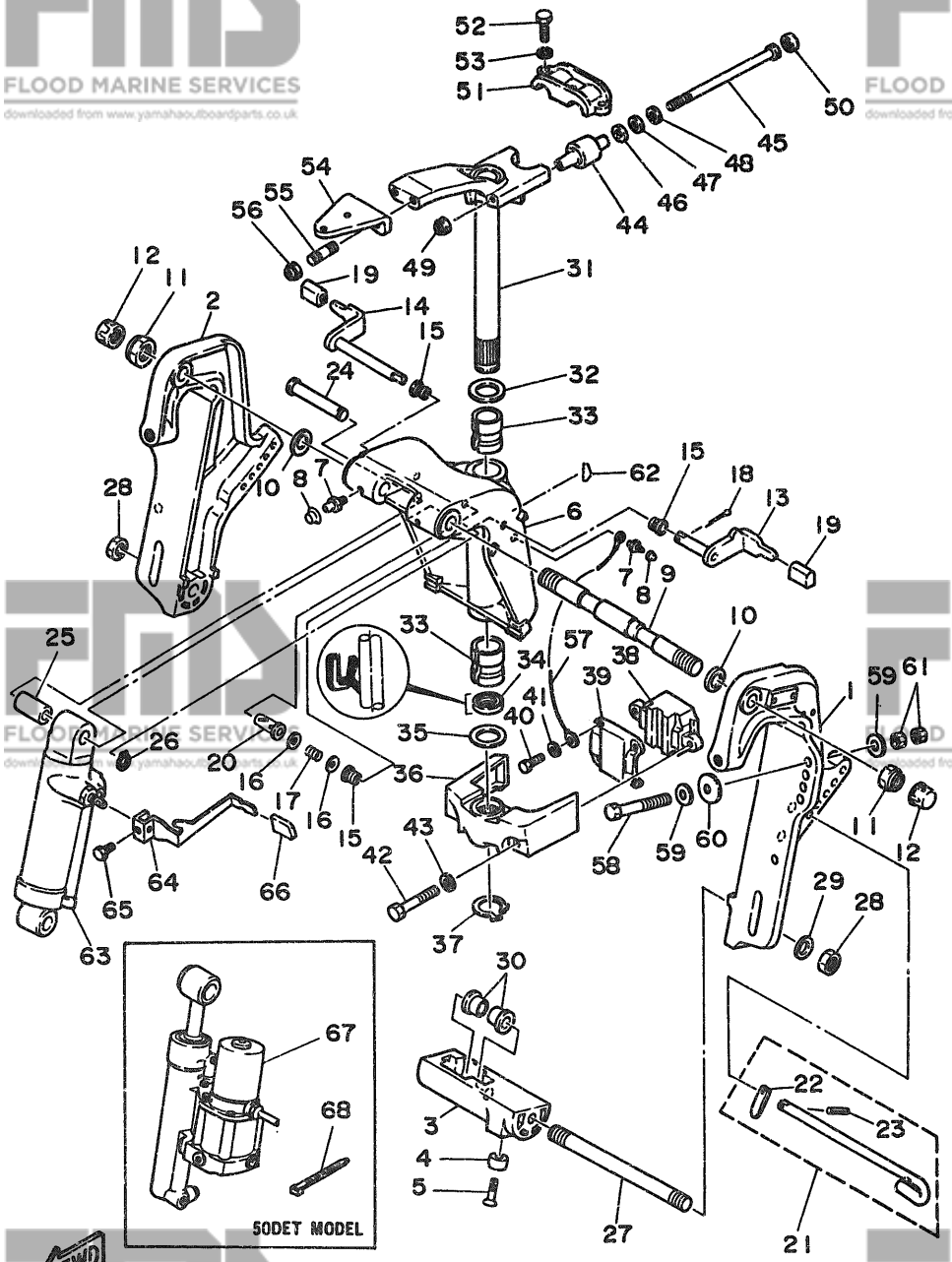


Fig. 9 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-42711-00-EJ	COWLING, bottom	1
2	6H4-42815-00	LEVER, clamp	1
3	90206-12052	WASHER	1
4	90386-12069	BUSHING	2
5	6H4-42816-00	LEVER, clamp	1
6	90201-06068	WASHER	1
7	97313-06010	BOLT	1
8	6H4-42716-00	SEAL 1	1
9	6H4-42724-00	GROMMET 1	1
10	6H4-42726-00	GROMMET 3 (50DR/50DE Model)	1 U.R.
※	6H5-42726-00	GROMMET 3 (50DET Model)	1 U.R.
11	6H3-42727-00	GROMMET 4	1
12	682-42727-00	GROMMET 4	1
13	90480-09M12	GROMMET	4
14	90387-06M41	COLLAR	4
15	90201-06416	WASHER	4
16	97313-06030	BOLT	4
17	6H4-85411-00	OVERHEAT WARNING LAMP	1
18	6H4-85415-00	MARK	1
19	6H4-42741-20	APRON 1	1
20	97313-06016	BOLT	4
21	92903-06600	WASHER	4
22	6H4-48531-10-94	BRACKET, remote control 1	1
23	6H4-48532-10-94	BRACKET, remote control 2	1
24	97313-05016	BOLT	1
25	92903-05600	WASHER	1
26	97313-06020	BOLT	2
27	92903-06600	WASHER	2
28	6E5-44391-00	NIPPLE, hose 1	1
29	676-42726-00	GROMMET 3	1

※Not shown

Fig. 10 BRACKET 1



Ref.No.	Parts No.	Description	Q'ty
1	6H5-43111-00-EJ	BRACKET, clamp 1 (50DR/50DE Model)	1 U.R.
※	6H5-43111-10-EJ	BRACKET, clamp 1(50DET Model)	1 U.R.
2	6H5-43112-00-EJ	BRACKET, clamp 2	1
3	6H5-43128-00-EJ	SPACER, clamp bracket	1
4	688-45251-01	ANODE	1
5	92180-06025	SCREW	1
6	6H5-43311-00-EJ	BRACKET, swivel	1
7	93700-06004	NIPPLE, grease	3
8	663-45119-00	CAP, grease nipple	3
9	663-43131-00	BOLT, clamp bracket	1
10	90201-22428	WASHER	2
11	90185-22043	NUT, self-locking	2
12	663-43145-00	CAP, clamp bracket	2
13	6H5-43181-00	LEVER, tilt stop 1	1
14	6H5-43185-00	LEVER, tilt stop 2	1
15	90386-10M16	BUSHING	3
16	92990-10200	WASHER	2
17	90501-10M21	SPRING	1
18	91490-30025	PIN, cotter	1
19	663-43318-00	COVER	2
20	90386-10M19	BUSHING	1
21	676-43160-01	TILT ROD ASS'Y	1
22	676-43165-00	. STOPPER, plate	1
23	91690-30010	. PIN, spring	1
24	6H5-43126-00	PIN, upper shock mount	1
25	90386-14M51	BUSHING	1
26	93410-14M07	CIRCLIP	1
27	90116-18M21	BOLT, stud	1
28	90170-18M10	NUT	2
29	92990-18600	WASHER	1
30	90386-18M44	BUSHING	2
31	6H4-42510-00-EJ	BRACKET STEERING ASS'Y	1
32	90201-30420	WASHER	1
33	90386-30048	BUSHING	2
34	93109-30M03	OIL SEAL	1
35	90201-31418	WASHER, plate	1
36	6H4-44551-00-EJ	HOUSING, lower mount	1
37	93410-28M06	CIRCLIP	1
38	6H4-44557-00	MOUNT RUBBER, lower front (Short)	1 U.R.
※	6H4-44557-10	MOUNT RUBBER, lower front (Long)	1 U.R.
39	6H4-44553-00	COVER, lower mount	1
40	97395-08025	BOLT	4
41	92990-08600	WASHER	4
42	97395-10060	BOLT	2
43	92990-10600	WASHER	2
44	6H4-44514-00	MOUNT RUBBER, upper side	2
45	90101-08M86	BOLT	2
46	90201-15423	WASHER	2
47	90202-15065	WASHER	2
48	90201-09425	WASHER	2
49	90185-08045	NUT, self-locking	2
50	663-44533-00	DAMPER, upper mount rubber	2
51	6H4-44511-00-EJ	COVER, upper mount rubber	1
52	97375-08035	BOLT	3
53	92990-08100	WASHER	3
54	6H4-48511-50-EJ	HOOK, steering	1
55	90116-10175	BOLT, stud	2
56	90185-10051	NUT	2
57	6H5-82127-00	WIRE, lead 3	1
58	90101-12M65	BOLT	4
59	92990-12200	WASHER	8
60	90201-12426	WASHER	4
61	95380-12600	NUT	8
62	688-43691-01	INDICATOR, tilt (50DR/50DE Model)	1
63	6H5-43170-00-EJ	SHOCK ABSORBER ASS'Y (50DR/50DE Model)	1
64	6H5-43631-00	LEVER, tilt (50DR/50DE Model)	1
65	97380-06010	BOLT (50DR/50DE Model)	1
66	682-43318-01	COVER (50DR/50DE Model)	1
▲67	6H5-43840-00-EJ	POWER TILT ASS'Y (50DET Model)	1
68	90465-13M11	CLAMP (50DET Model)	1

※Not shown
▲See Fig. 25 for detail service parts.

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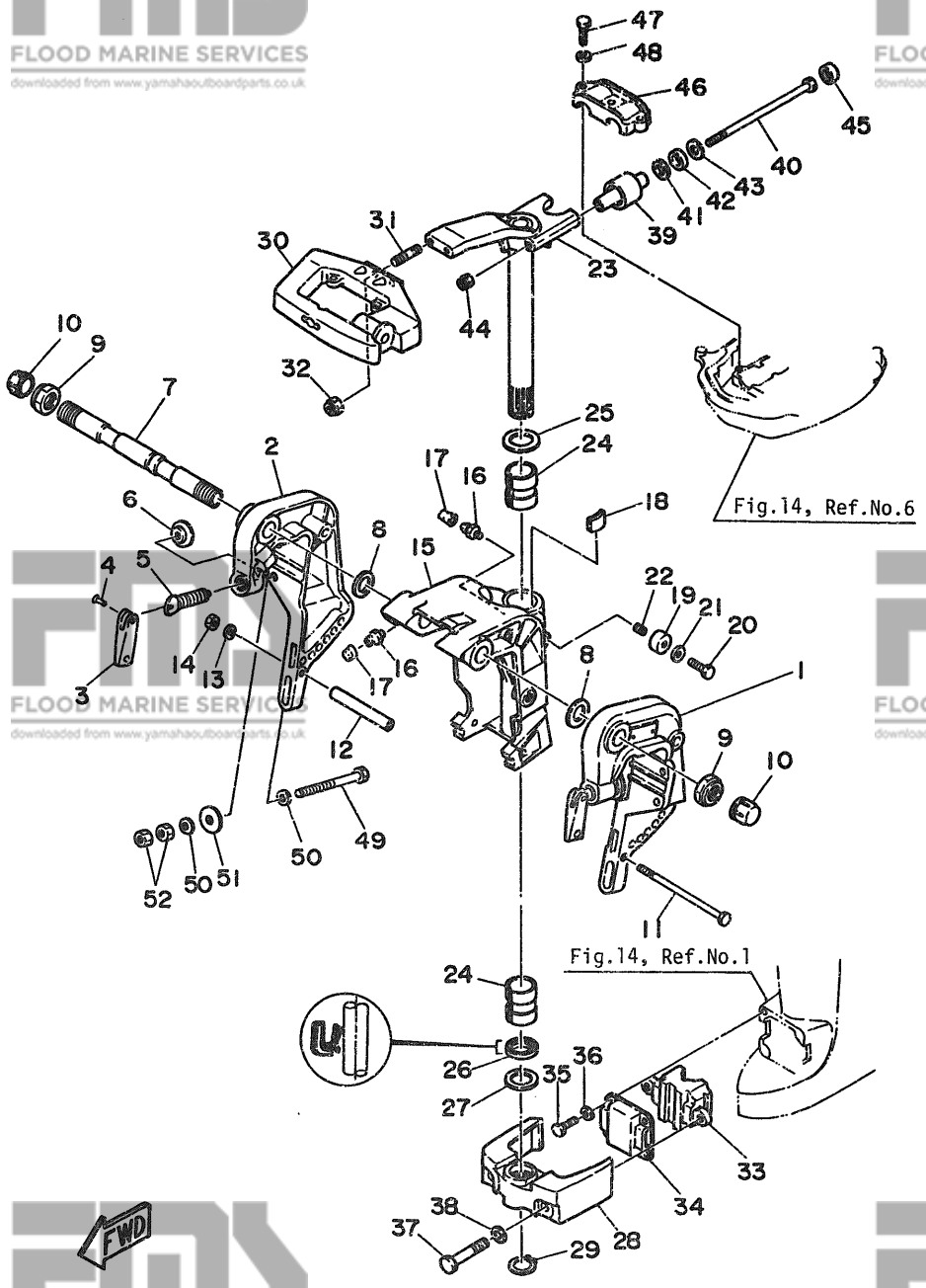

Fig. 11 BRACKET 1 (50DR SHORT TRANSOM)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-01-EJ	BRACKET, clamp 1	1
2	6H4-43112-00-EJ	BRACKET, clamp 2	1
3	616-43118-00-EJ	HANDLE, transom clamp	2
4	90243-04001	PIN	2
5	90149-14030	SCREW	2
6	648-43114-01	PAD, transom clamp	2
7	663-43131-00	BOLT, clamp bracket	1
8	90201-22428	WASHER	2
9	90185-22043	NUT, self-locking	2
10	663-43145-00	CAP, clamp bracket	2
11	90101-08339	BOLT	1
12	90387-09074	COLLAR	1
13	92990-08600	WASHER	1
14	95380-08600	NUT	1
15	6H4-43311-00-EJ	BRACKET, swivel	1
16	93700-06004	NIPPLE, grease	3
17	663-45119-00	CAP, grease nipple	3
18	6H4-42528-00	PIECE, friction	1
19	676-43373-00	DAMPER	1
20	97375-08030	BOLT	1
21	92990-08600	WASHER	1
22	90501-18M00	SPRING, compression	1
23	6H4-42510-00-EJ	STEERING BRACKET ASS'Y	1
24	90386-30048	BUSHING	2
25	90201-30420	WASHER	1
26	93109-30M03	OIL SEAL	1
27	90201-31418	WASHER	1
28	6H4-44551-00-EJ	HOUSING, lower mount	1
29	93410-28M06	CIRCLIP	1
30	6H4-42121-00-94	BRACKET	1
31	90116-10175	BOLT, stud	2
32	90185-10051	NUT, self-locking	2
33	6H4-44557-00	MOUNT RUBBER, lower front	1
34	6H4-44553-00	COVER, lower mount	1
35	97395-08025	BOLT	4
36	92990-08500	WASHER	4
37	97395-10060	BOLT	2
38	92990-10600	WASHER	2
39	6H4-44514-00	MOUNT RUBBER, upper side	2
40	90101-08M86	BOLT	2
41	90201-15423	WASHER	2
42	90202-15M30	WASHER	2
43	90201-09425	WASHER	2
44	90185-08045	NUT, self-locking	2
45	663-44533-00	DAMPER, upper mount rubber	2
46	6H4-44511-00-EJ	COVER, upper mount rubber	1
47	97375-08035	BOLT	3
48	92990-08100	WASHER	3
49	90101-10M58	BOLT	4
50	92990-10600	WASHER	8
51	90201-12426	WASHER	4
52	95380-10600	NUT	8

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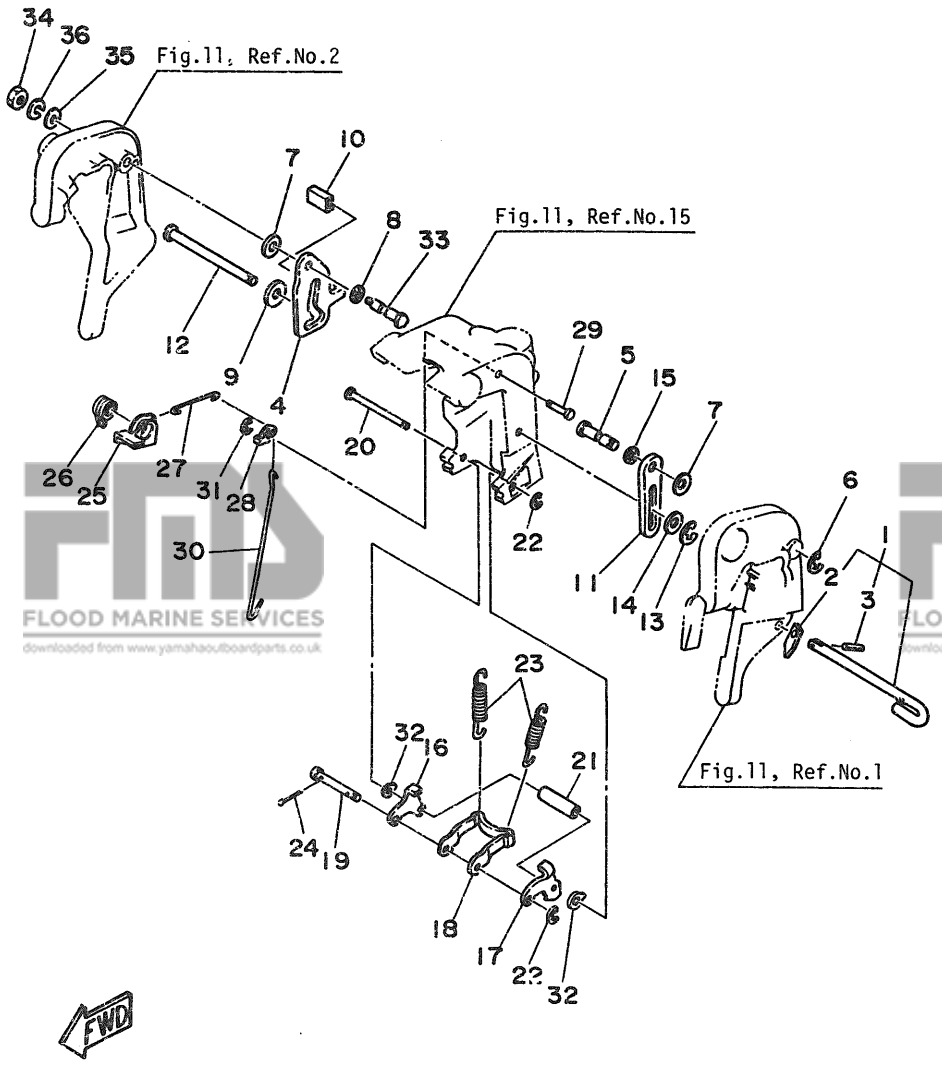

Fig. 12 BRACKET 2 (50DR SHORT TRANSOM)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-43160-00	TILT ROD ASS'Y	1
2	676-43165-00	. STOPPER, plate	1
3	91690-30010	. PIN, spring	1
4	6H4-43181-01	LEVER, tilt stop	1
5	90249-12M14	PIN	1
6	93430-10M00	CIRCLIP	1
7	90202-12M01	WASHER	2
8	90206-12052	WASHER, wave	1
9	90202-12092	WASHER	1
10	663-43318-00	COVER	1
11	6H4-43627-00	STOPPER 1	1
12	90249-12M17	PIN	1
13	93430-10M00	CIRCLIP	1
14	90202-12M01	WASHER	1
15	90206-12M00	WASHER, wave	1
16	6H4-43614-00	PLATE, tilt lock 1	1
17	6H4-43615-00	PLATE, tilt lock 2	1
18	6H4-43613-00	ARM, tilt lock	1
19	6H4-43659-00	SHAFT, reverse lock	1
20	6H4-43611-00	SHAFT, tilt lock	1
21	90387-07M64	COLLAR	1
22	93430-06M02	CIRCLIP	2
23	90506-30M18	SPRING, tension	2
24	91490-20012	PIN, cotter	2
25	6H4-43631-01	LEVER, tilt 1	1
26	689-43643-00	SPRING, torsion	1
27	6H4-43616-00	ROD, tilt lock 1	1
28	682-43641-00	LEVER, tilt 2	1
29	90249-06117	PIN	1
30	6H4-43617-00	ROD, tilt lock 2	1
31	93430-05027	CIRCLIP	1
32	6H4-43674-00	WASHER 2	2
33	90109-08M24	BOLT	1
34	95380-08700	NUT	1
35	92990-08200	WASHER	1
36	92990-08100	WASHER	1

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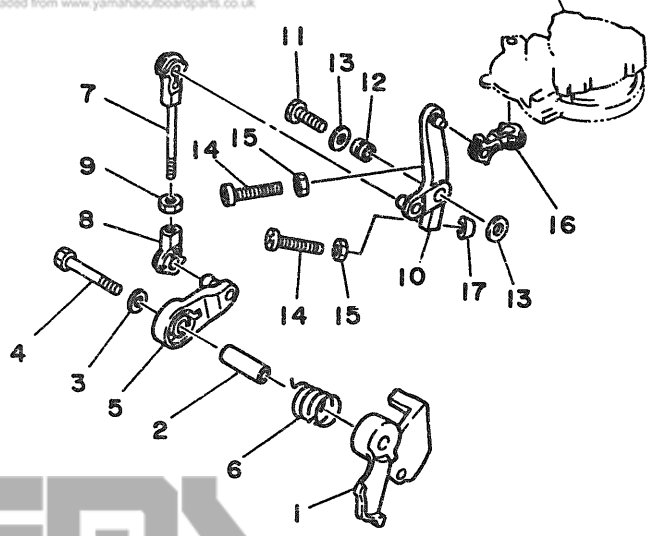
Fig.17, Ref.No.3
Fig.20, Ref.No.3(50DE/50DET MODEL)



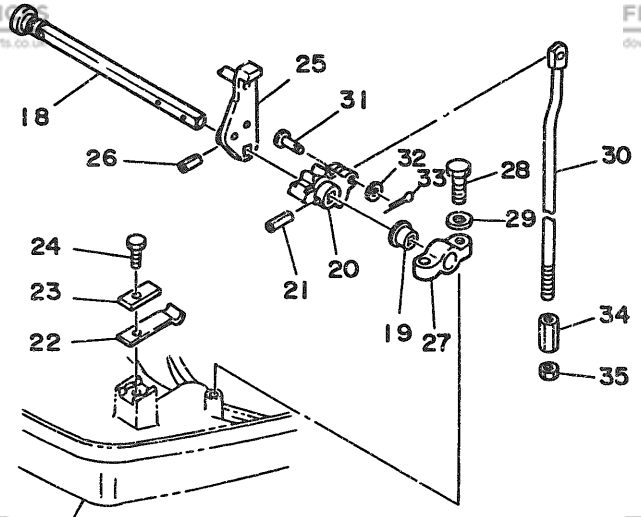


Fig.9, Ref.No.1

FWD

Fig. 13 CONTROL

Ref.No.	Parts No.	Description	Q'ty
1	6H4-41213-12	CAM, accel. (50DR Model)	1 U.R.
※	6H4-41213-02	CAM, accel. (50DE/50DET Model)	1 U.R.
2	90387-06M63	COLLAR	1
3	90387-06298	COLLAR	1
4	97313-06040	BOLT	1
5	6H4-41632-00	LEVER, magneto control 2	1
6	90508-26M20	SPRING, torsion	1
7	6H4-41636-00	ROD, magneto control	1
8	662-41237-01	JOINT, link 2	1
9	95303-05600	NUT	1
10	6H4-41631-00	LEVER, magneto control 1	1
11	97313-06025	BOLT	1
12	90387-06M02	COLLAR	1
13	90387-06298	COLLAR	2
14	90157-06M00	SCREW	2
15	95303-06600	NUT	2
16	6H3-41238-00	JOINT, link	1
17	688-44194-00	CAP	1
18	6H4-44111-10	HANDLE, gear shift	1
19	682-44132-00	BUSHING	1
20	6H4-44121-01	LEVER, shift rod 1	1
21	91690-30318	PIN, spring	1
22	6H4-44116-00	SPRING	1
23	682-44117-00	BRACKET	1
24	97313-06016	BOLT	1
25	6H4-44125-01	LEVER, shift rod 2	1
26	91690-30316	PIN, spring	1
27	6F5-41662-00	BRACKET 2	1
28	97313-06020	BOLT	2
29	92903-06600	WASHER	2
30	6H4-44143-00	ROD, shift 1	1
31	91790-05020	PIN	1
32	92990-05600	WASHER	1
33	91490-16010	PIN, cotter	1
34	648-44146-00	CONNECTOR, shift rod 2	1
35	90170-07021	NUT	1

※Not shown

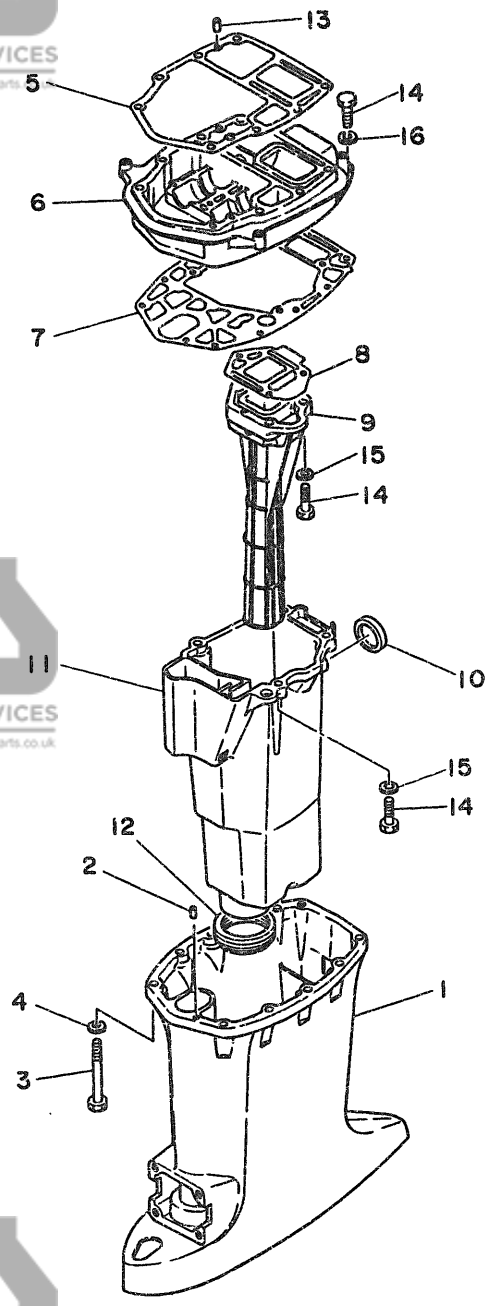


Fig. 14 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty
1	6H4-45111-00-EJ	CASING, upper (Short)	1 U.R.
※	6H4-45111-10-EJ	CASING, upper (Long)	1 U.R.
2	93606-12019	PIN, dowel 8	2
3	90101-08080	BOLT	8
4	92990-08600	WASHER	8
5	6H4-45113-00	GASKET, upper casing	1
6	6H4-41137-00-94	GUIDE, exhaust	1
7	6H4-45114-00	GASKET, upper casing 2	1
8	6H4-41134-00	GASKET, exhaust manifold 2	1
9	6H5-41131-00-9M	MANIFOLD, exhaust	1
10	6H4-41133-00	GASKET, exhaust manifold	1
11	6H4-14711-00-9M	MUFFLER 1 (Short)	1 U.R.
※	6H4-14711-10-9M	MUFFLER 1 (Long)	1 U.R.
12	663-45123-00	GASKET, muffler	1
13	93606-12019	PIN, dowel 8	2
14	97375-08030	BOLT	9
15	92990-08600	WASHER	7
16	92990-08100	WASHER	2

※Not shown

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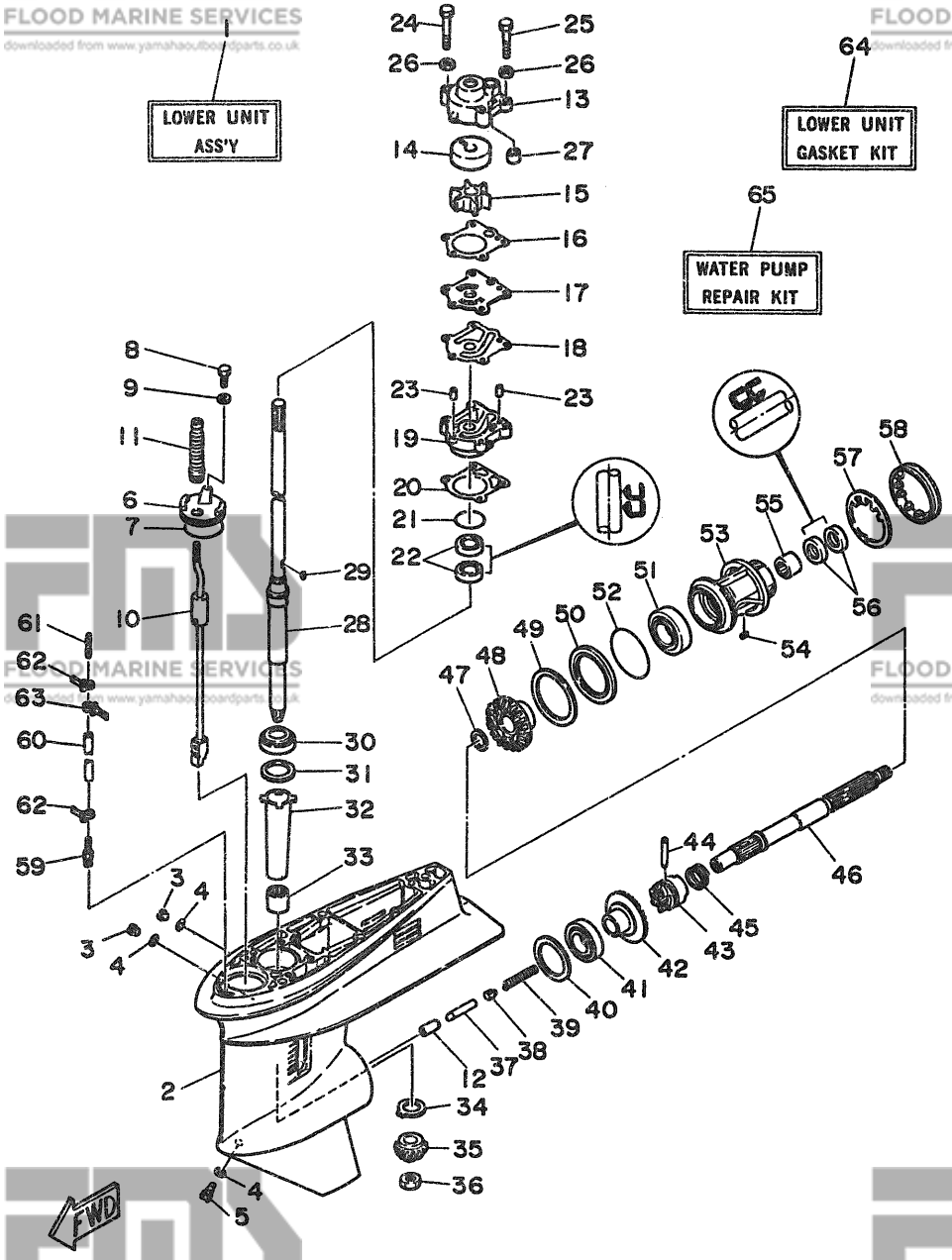
Fig. 15 LOWER & DRIVE 1



Ref.No.	Parts No.	Description	Q'ty
1	6H4-45300-00-EJ	LOWER UNIT ASS'Y (Short) (Ref. No. 2 to 63)	1 U.R.
※	6H4-45300-10-EJ	LOWER UNIT ASS'Y (Long) (Ref. No. 2 to 63)	1 U.R.
2	6H4-45301-00-EJ	CASING, lower	1
3	90340-08014	PLUG, straight	2
4	90430-08020	GASKET	3
5	90340-06M02	PLUG, straight	1
6	6H4-45321-00	PLATE	1
7	93210-49046	O-RING	1
8	97395-06016	BOLT	1
9	92990-06600	WASHER	1
10	6H4-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.
※	6H4-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.
11	655-44147-00	BOOT, shift rod	1
12	6H4-44160-00	DETENT COMP.	1
13	663-44311-02	HOUSING, water pump 1	1
14	663-44322-00	INSERT, cartridge	1
15	6H4-44352-00	IMPELLER	1
16	663-44315-00	GASKET, water pump 1	1
17	663-44323-00	OUTER PLATE, cartridge	1
18	663-44324-00	GASKET, cartridge outer plate	1
19	663-44341-00-94	HOUSING, water pump 2	1
20	663-44316-00	GASKET, water pump 2	1
21	93210-41042	O-RING	1
22	93101-23070	OIL SEAL	2
23	93604-08062	PIN, dowel B	2
24	97395-08055	BOLT	2
25	97395-08045	BOLT	2
26	92990-08600	WASHER	4
27	663-44366-00	DAMPER, water seal 2	1
28	6H4-45501-00	DRIVE SHAFT ASS'Y (Short)	1 U.R.
※	6H4-45501-10	DRIVE SHAFT ASS'Y (Long)	1 U.R.
29	90280-03024	KEY, woodruff	1
30	93332-00023	BEARING, taper roller	1
31	663-45587-00-05	SHIM 3 (0.05mm)	1 U.R.
	663-45587-00-08	SHIM 3 (0.08mm)	1 U.R.
	663-45587-00-12	SHIM 3 (0.12mm)	1 U.R.
	663-45587-00-30	SHIM 3 (0.30mm)	1 U.R.
	663-45587-00-50	SHIM 3 (0.50mm)	1 U.R.
32	6H4-45536-00	SLEEVE, drive shaft	1
33	93315-32224	BEARING, needle	1
34	663-45552-00	BEARING, plain	1
35	6H4-45551-00	PINION (13T)	1
36	90170-12138	NUT	1
37	676-45635-00	PLUNGER, shift	1
38	663-45634-00	SLIDE, shift	1
39	90501-16M01	SPRING, compression	1
40	6H4-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
	6H4-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
	6H4-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
	6H4-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
	6H4-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
41	93332-000V4	BEARING, taper roller	1
42	6H4-45560-00	GEAR 1 ASS'Y (24T)	1
43	6H4-45631-00	CLUTCH, dog	1
44	90250-06023	PIN, straight	1
45	663-45633-00	RING, cross pin	1
46	679-45611-01	SHAFT, propeller	1
47	90201-22429	WASHER	1
48	6H4-45571-00	GEAR 2 (24T)	1
49	663-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
	663-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
	663-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
	663-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
	663-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
50	663-45576-00	WASHER, thrust 2	1
51	93306-00702	BEARING (B6007)	1
52	93210-66262	O-RING	1
53	679-45331-00-94	HOUSING, bearing	1
54	90282-04010	KEY, straight	1
55	93317-22204	BEARING, needle	1
56	93101-22M00	OIL SEAL	2
57	90214-48008	WASHER, claw	1
58	697-45384-00	NUT	1
59	6E5-45378-00	NIPPLE, hose	1
60	90445-07M31	HOSE	1
61	6E5-83558-00	END, nipple	1
62	90465-11M10	CLAMP	2
63	90465-13M11	CLAMP	1
▲64	6H4-W0001-20	LOWER UNIT GASKET KIT	1
★65	6H4-W0078-00	WATER PUMP REPAIR KIT	1

※ Not shown
▲ ★ See Fig. 32 for detail service parts.

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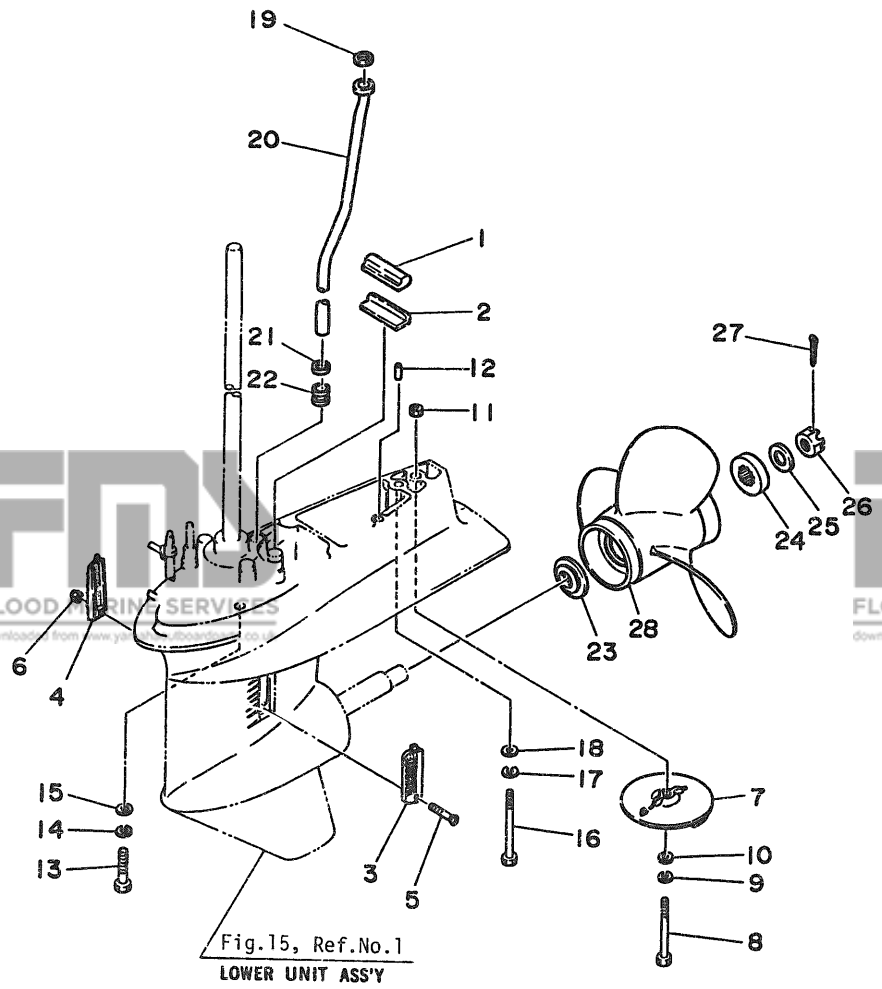

Fig.15, Ref.No.1
LOWER UNIT ASS'Y

Fig. 16 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	
1	688-45375-00	SEAL 2	1	
2	663-45376-00	GUIDE, seal rubber	1	
3	688-45214-01	COVER, water inlet 1	1	
4	688-45215-01	COVER, water inlet 2	1	
5	98180-05035	SCREW, ovalhead	1	
6	90185-05002	NUT, self-locking	1	
7	664-45371-01	TAB-TRIM	1	
8	97375-08075	BOLT	1	
9	92990-08100	WASHER	1	
10	92990-08600	WASHER	1	
11	95380-08600	NUT	1	
12	93606-12019	PIN, dowel 8	2	
13	97375-10040	BOLT	4	
14	92990-10100	WASHER	4	
15	92990-10600	WASHER	4	
16	97375-08085	BOLT	1	
17	92990-08100	WASHER	1	
18	92990-08600	WASHER	1	
19	90202-12060	WASHER	1	
20	6H4-44361-00	TUBE, water 1 (Short)	1	U.R.
※	6H4-44361-10	TUBE, water 1 (Long)	1	U.R.

※Not shown

Ref.No.	Parts No.	Description	Q'ty	
21	90430-12072	GASKET	1	
22	663-44367-00	DAMPER, water seal 3	1	
23	663-45987-01	SPACER 1	1	
24	670-45997-01	SPACER 2	1	
25	92990-16200	WASHER	1	
26	90171-16011	NUT, castle	1	
27	91490-30025	PIN, cotter	1	
28	663-45941-01-36	PROPELLER ASS'Y 1(3x10¾"x17"-G)	1	U.R.
	663-45943-02-36	PROPELLER ASS'Y 2(3x11"x15"-G)	1	U.R.
	663-45945-02-36	PROPELLER ASS'Y 3(3x11⅛"x13"-G)	1	U.R.
	663-45947-02-36	PROPELLER ASS'Y 4(3x11⅛"x11"-G)	1	U.R.
	663-45949-01-36	PROPELLER ASS'Y 5(3x10¾"x16"-G)	1	U.R.
	663-45952-02-36	PROPELLER ASS'Y 6(3x11⅛"x12"-G)	1	U.R.
	663-45954-01-36	PROPELLER ASS'Y 7(3x11¾"x10"-G)	1	U.R.
	663-45956-01-36	PROPELLER ASS'Y 8(3x12¼"x9"-G)	1	U.R.
	663-45958-01-36	PROPELLER ASS'Y 9(3x11¼"x14"-G)	1	U.R.
		STAINLESS STEEL PROPELLER		
	663-45970-60-96	PROPELLER ASS'Y 20(3x11¾"x12"-G)	1	U.R.
	663-45972-60-98	PROPELLER ASS'Y 21(3x12"x11"-G)	1	U.R.
	663-45974-60-98	PROPELLER ASS'Y 22(3x11¼"x13"-G)	1	U.R.
	697-45970-00-98	PROPELLER ASS'Y 23(3x11¼"x14"-G)	1	U.R.

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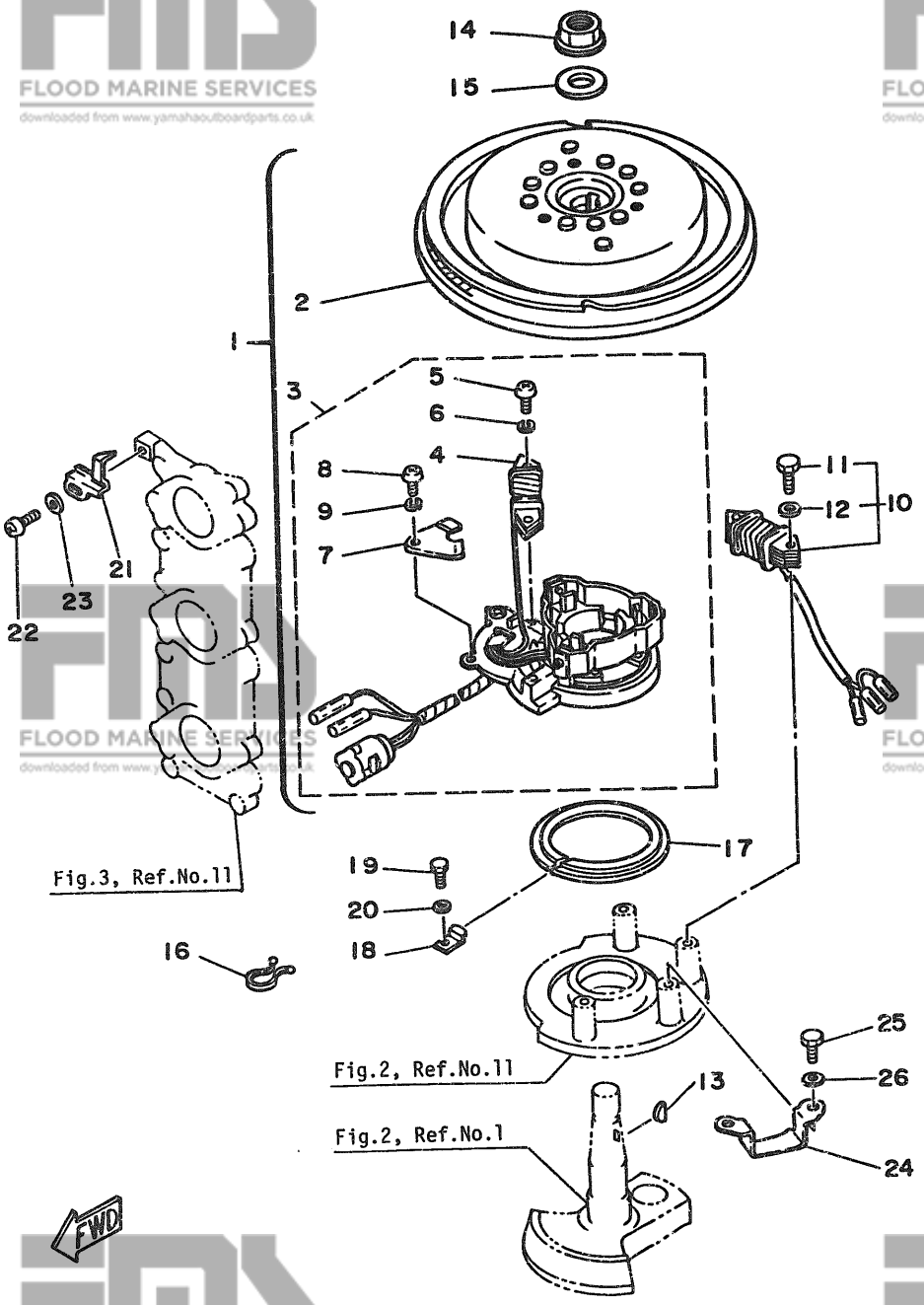
Fig. 17 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-F0	C.D.I. MAGNETO ASS'Y	1
2	6H4-85550-F0	. ROTOR ASS'Y	1
3	6H4-85510-F0	. STATOR ASS'Y	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1
5	97802-06020	. . SCREW	2
6	92902-06100	. . WASHER	2
7	6H4-85548-00	. . CLAMP, cord	1
8	97802-05008	. . SCREW	1
9	92902-05100	. . WASHER	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1
11	97313-06025	. . BOLT	2
12	92903-06600	. . WASHER	2
13	90280-05015	KEY, woodruff	1
14	90179-16M05	NUT	1
15	90201-16M44	WASHER	1
16	90464-08M07	CLAMP	3
17	6H3-41611-00	RETAINER, magneto base 1	1
18	6H4-41612-00	RETAINER, magneto base 2	3
19	97313-06016	BOLT	3
20	92903-06600	WASHER	3
21	6H4-81332-00	PLATE, timing	1
22	97803-05010	SCREW	1
23	92903-05600	WASHER	1
24	6H4-41613-00	PLATE, base friction	1
25	97313-06012	BOLT	2
26	92903-06600	WASHER	2



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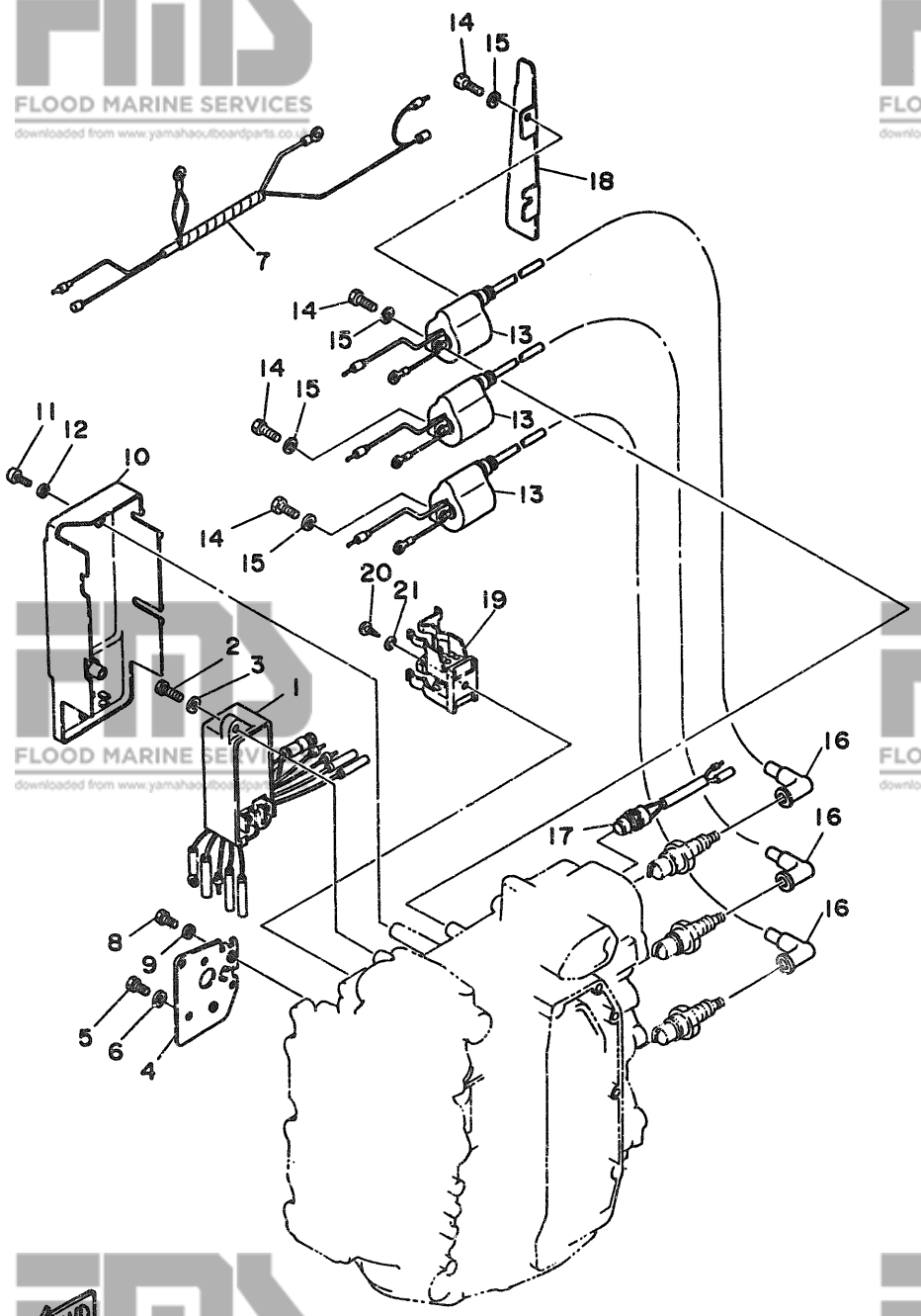

Fig. 18 ELECTRIC PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-85540-20	C.D.I. UNIT ASS'Y	1	12	92903-06660	WASHER	2
2	97313-06020	BOLT	2	13	6H4-85570-20	IGNITION COIL ASS'Y	3
3	92903-06600	WASHER	2	14	97313-06020	BOLT	6
4	6H4-81975-00	PLATE, rectifier fitting	1	15	92903-06600	WASHER	6
5	97313-06012	BOLT	3	16	663-82370-01	PLUG CAP ASS'Y	3 U.R.
6	92903-06600	WASHER	3	※	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	3 U.R.
7	6H4-82531-00	WIRE, lead	1	17	689-82560-00	THERMO-SWITCH ASS'Y	1
8	97313-06012	BOLT	1	18	6H4-14477-00	PLATE	1
9	92903-06600	WASHER	1	19	6H4-82552-00	CLAMP	1
10	6H4-81916-00	COVER, terminal	1	20	97803-06012	SCREW	1
11	97803-06025	SCREW	2	21	92903-06600	WASHER	1

※Not shown

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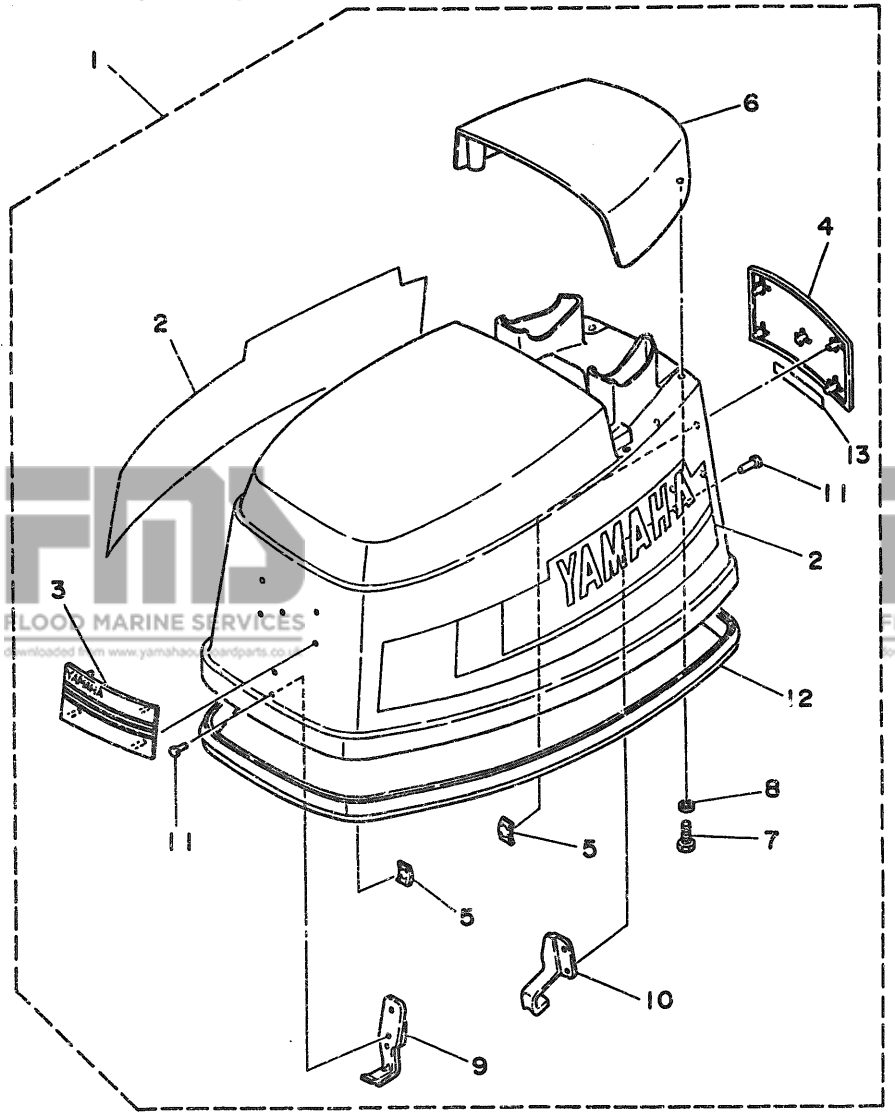
Fig. 19 TOP COWLING (50DE/50DET MODEL)



Ref.No.	Parts No.	Description	Q'ty
1	6H5-42610-20-EJ	TOP COWLING ASS'Y	1
2	6H4-W0070-20	. GRAPHIC SIDE SET	1
3	6H4-42686-00	. EMBLEM, front	1
4	6H5-42687-00	. EMBLEM, rear	1
5	90183-05M01	. NUT, spring	10
6	6H4-42613-10-EJ	. MOLDING, air duct	1
7	97313-06016	. BOLT	4
8	92903-06600	. WASHER	4
9	6H4-42651-00	. HOOK 1	1
10	6H4-42652-00	. HOOK 2	1
11	90266-04M01	. RIVET	1
12	6H4-42615-00	. SEAL	1
13	6G1-42683-00	. MARK, cowling	1

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Fig. 20 C.D.I. MAGNETO (50DE/50DET MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-A0	C.D.I. MAGNETO ASS'Y	1
2	6H4-85550-A0	. ROTOR ASS'Y	1
3	6H4-85510-F0	. STATOR ASS'Y	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1
5	97802-06020	. . SCREW	2
6	92902-06100	. . WASHER	2
7	6H4-85548-00	. . CLAMP, cord	1
8	97802-05008	. . SCREW	1
9	92902-05100	. . WASHER	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1
11	97313-06025	. . BOLT	2
12	92903-06600	. . WASHER	2

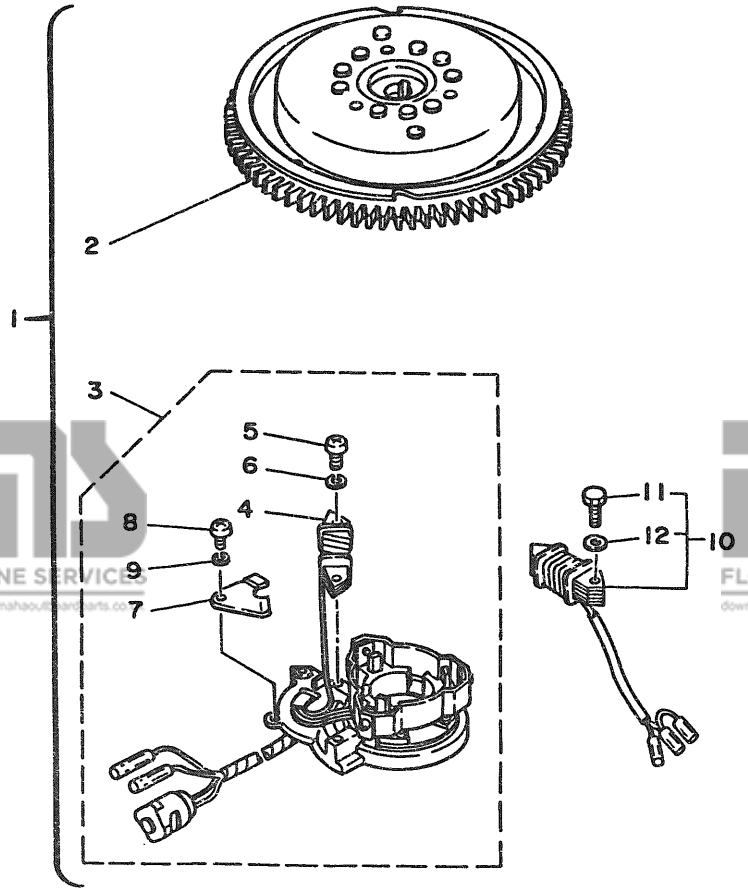

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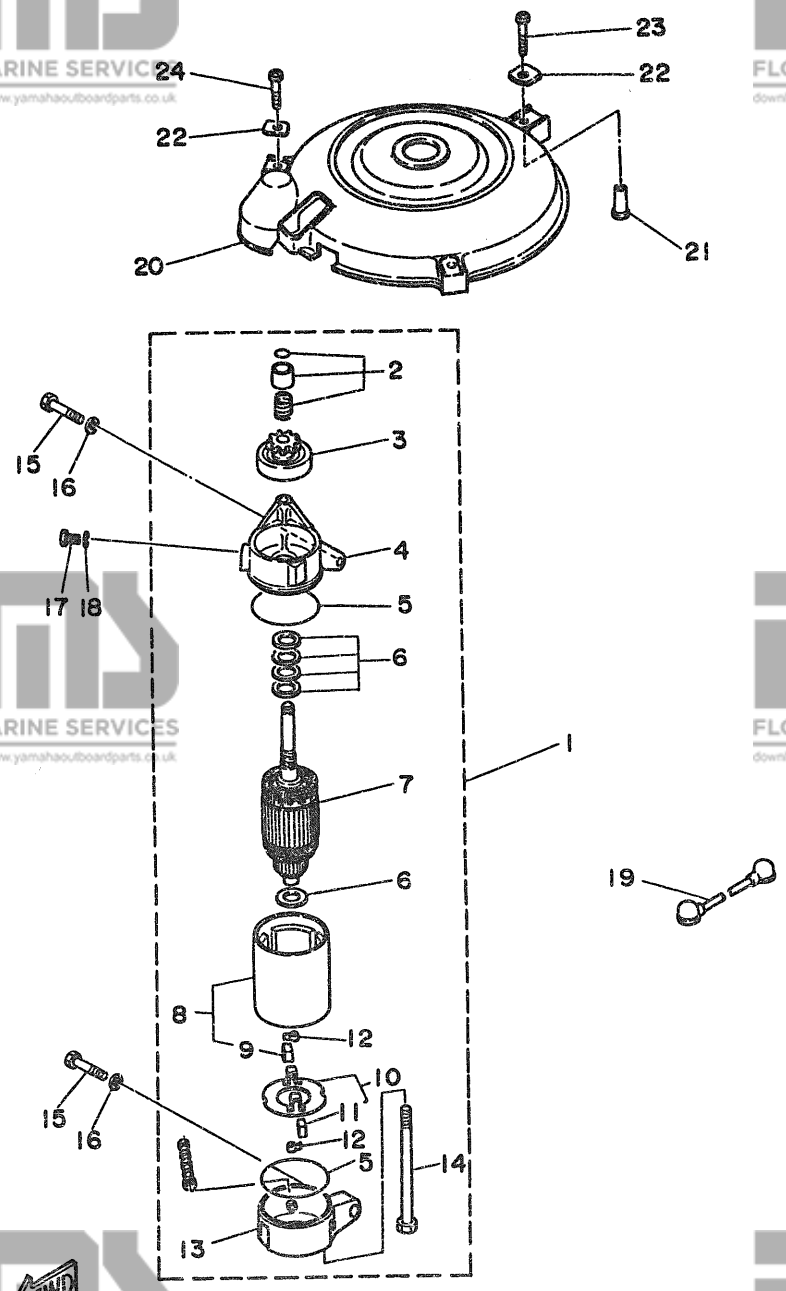
Fig. 21 ELECTRIC MOTOR (50DE/50DET MODEL)



Ref.No.	Parts No.	Description	Q'ty
1	6H4-81800-10	ELECTRIC MOTOR ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1
3	6H3-81807-10	. PINION ASS'Y (11T)	1
4	6H4-81830-10	. FRONT COVER ASS'Y	1
5	689-81847-11	. O-RING	2
6	689-81809-11	. WASHER KIT	1
7	689-81850-11	. ARMATURE ASS'Y	1
8	6H3-81810-10	. STATOR ASS'Y	1
9	689-81811-11	. . BRUSH 1 (+)	1
10	689-81840-11	. BRUSH HOLDER ASS'Y	1
11	689-81812-11	. . BRUSH 2 (-)	1
12	689-81813-10	. SPRING, brush	2
13	6H3-81820-11	. REAR COVER ASS'Y	1
14	689-81826-10	. BOLT	2
15	97313-08030	BOLT	2
16	92903-08600	WASHER	2
17	97313-08016	BOLT	1
18	92903-08600	WASHER	1
19	6H4-82117-00	WIRE, lead	1
20	6H4-81337-00	COVER, flywheel	1
21	90387-06M65	COLLAR	3
22	90209-06M04	WASHER	3
23	97803-06035	SCREW	1
24	97803-06030	SCREW	2

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Fig. 22 ELECTRIC PARTS 2 (50DE/50DET MODEL)

Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-00	WIRE LEAD ASS'Y	1
2	688-81950-10	STARTER RELAY ASS'Y	1
3	97313-06016	BOLT	1
4	92903-06600	WASHER	1
5	6G1-81970-60	RECTIFIER ASS'Y	1
6	97803-05025	SCREW	1
7	92903-05600	WASHER	1
8	6H4-86110-00	SOLENOID COIL ASS'Y	1
9	6H4-86112-00	STAY, solenoid	1
10	97313-06014	BOLT	1
11	93210-03261	O-RING	1
12	6H4-42724-20	GROMMET 1	1
13	6H4-42725-00	GROMMET 2	1
14	6H4-82590-02	WIRE HARNESS ASS'Y(50DE Model)	1 U.R.
※	6H4-82590-11	WIRE HARNESS ASS'Y (50DET Model)	1 U.R.
15	6H4-82588-00	PLATE	1
16	97313-06012	BOLT	1
17	6H5-81950-10	STARTER RELAY ASS'Y (50DET Model)	1
18	92990-06200	WASHER (50DET Model)	2
19	97313-06025	BOLT (50DET Model)	2
20	92903-06600	WASHER (50DET Model)	2
21	90387-06M70	COLLAR (50DET Model)	2
22	6H5-81920-00	TERMINAL ASS'Y (50DET Model)	1
23	97313-06012	BOLT (50DET Model)	1
24	92903-06600	WASHER (50DET Model)	1
25	90465-13M24	CLAMP	1
26	90465-18147	CLAMP	2
27	6H4-82554-00	STAY, neutral switch	1
28	6H4-44173-00	LEVER, shift control	1
29	91690-30020	PIN, spring	1

※Not shown

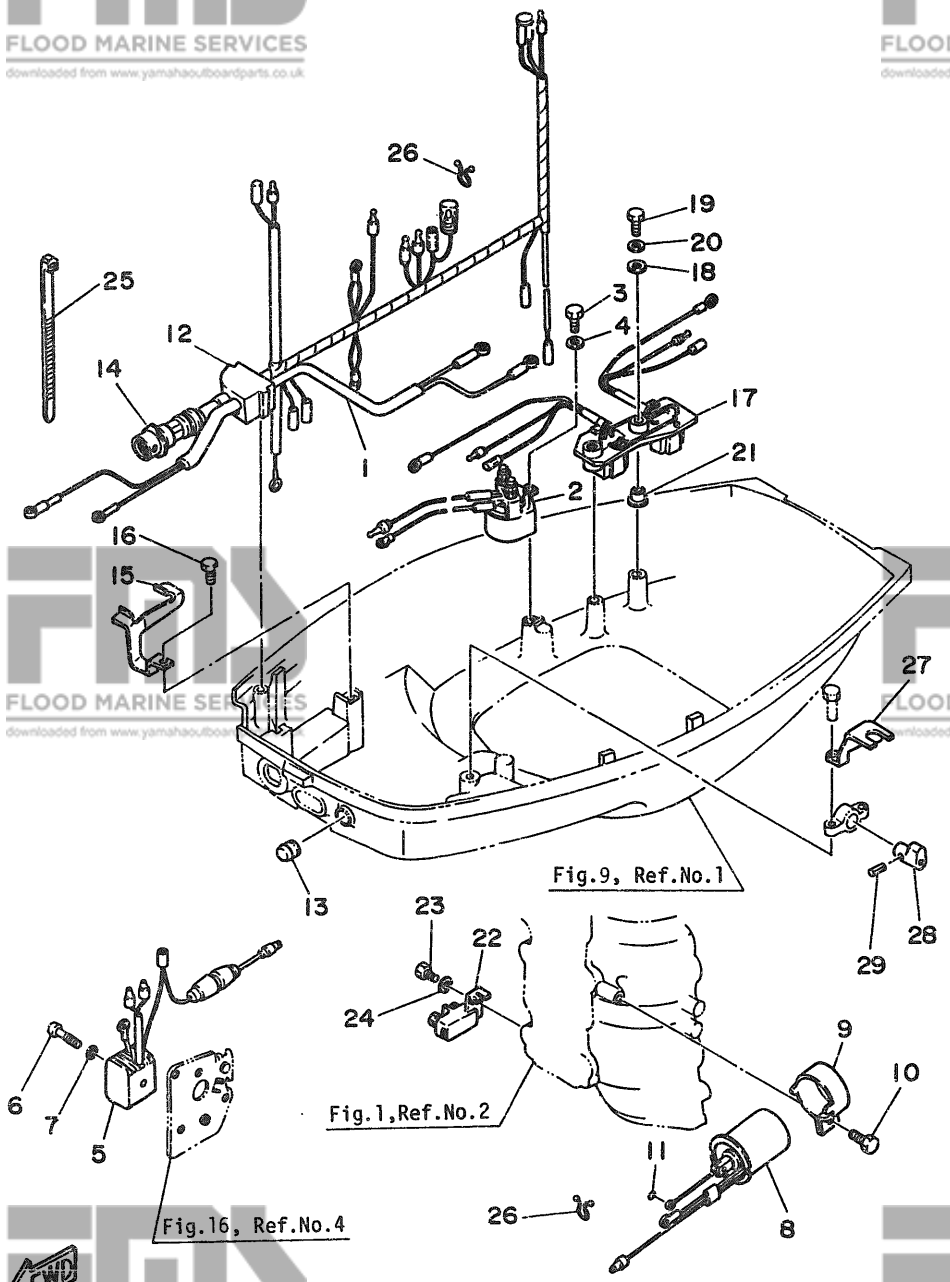


Fig. 23 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty
●1	701-48101-10	REMOTE CONTROL ASS'Y 1 (Right)	1 U.R.
●2	701-48102-10	REMOTE CONTROL ASS'Y 1 (Left)	1 U.R.
●3	701-48110-22	REMOTE CONTROL ASS'Y 2	1 U.R.
▲4	703-48230-10	REMOTE CONTROL ASS'Y (7P)	1 U.R.
▲※	703-48250-10	REMOTE CONTROL ASS'Y (10P) (With Tilt Switch)	1 U.R.
▲5	703-48220-10	REMOTE CONTROL ASS'Y (7P) (For Twin Lever)	1 U.R.
▲※	703-48280-10	REMOTE CONTROL ASS'Y (10P) (For Twin Lever)	1 U.R.
		REMOTE CONTROL CABLE	
6	701-48310-10	CABLE, remote control 6F	2 U.R.
	701-48310-20	CABLE, remote control 7F	2 U.R.
	701-48310-40	CABLE, remote control 8F	2 U.R.
	701-48310-60	CABLE, remote control 9F	2 U.R.
	701-48310-80	CABLE, remote control 10F	2 U.R.
	701-48310-90	CABLE, remote control 11F	2 U.R.
	701-48320-00	CABLE, remote control 12F	2 U.R.
	701-48320-20	CABLE, remote control 13F	2 U.R.
	701-48320-30	CABLE, remote control 14F	2 U.R.
	701-48320-50	CABLE, remote control 15F	2 U.R.
	701-48320-60	CABLE, remote control 16F	2 U.R.
	701-48320-80	CABLE, remote control 17F	2 U.R.
	701-48320-90	CABLE, remote control 18F	2 U.R.
	701-48320-40	CABLE, remote control 19F	2 U.R.
	701-48320-70	CABLE, remote control 20F	2 U.R.
	701-48350-00	CABLE, remote control 21F	2 U.R.
	701-48350-10	CABLE, remote control 22F	2 U.R.
	701-48350-20	CABLE, remote control 23F	2 U.R.
7	703-48290-01	TWIN ATTACHMENT	1
8	6H4-48344-00	CABLE END, remote control	2
9	90468-18008	PIN, hair	2
10	6H4-48511-50-EJ	HOOK, steering (Steering Guide Type)	1 U.R.
※	688-48511-00-EJ	HOOK, steering (Ball Post Type)	1 U.R.

●See Fig. 26 for detail service parts.
▲See Fig. 27 for detail service parts.
※Not shown

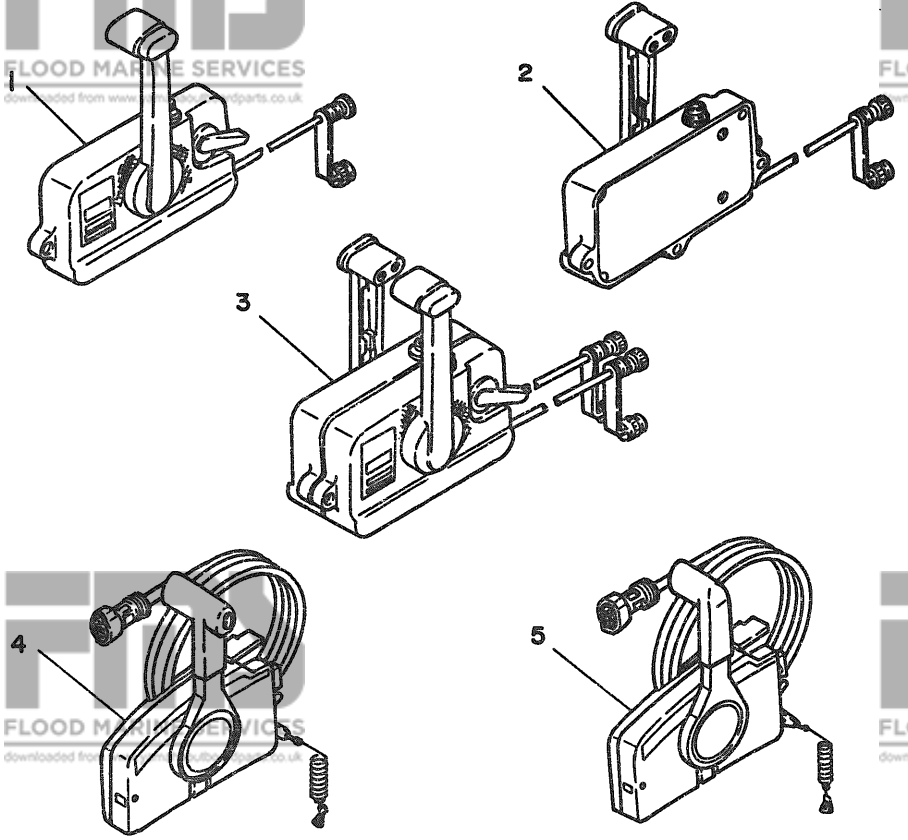


Fig.13, Ref.No.1

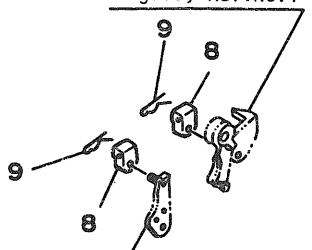
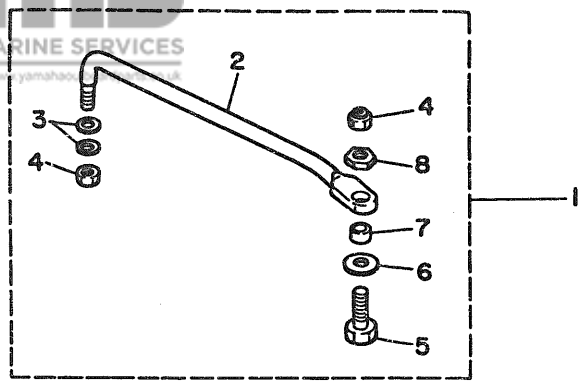


Fig.13, Ref.No.25

Fig. 24 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty
1	689-61350-01	STEERING GUIDE ATTACHMENT KIT	1
2	689-61351-01	. ROD, steering link	1
3	90201-10M20	. WASHER	2
4	90185-09M01	. NUT, self-locking	2
5	90101-09M66	. BOLT	1
6	90201-10M63	. WASHER	1
7	90387-10M42	. COLLAR	1
8	90170-09M03	. NUT	1
9	6E5-61301-00	TWIN KIT (L:600-800mm)	1 U.R.
※	688-61301-00	TWIN KIT (L:450-650mm)	1 U.R.
10	90185-09M01	. NUT, self-locking	2
11	90201-10M76	. WASHER	2
12	90101-09M70	. BOLT	2
13	90170-09M05	. NUT	2
14	6E5-61303-00	. STEERING EYE COMP.	2
15	6E5-61311-10	. TIE BAR 1	1 U.R.
※	688-61311-10	. TIE BAR 1	1 U.R.
16	95380-14700	. NUT	2
17	6E5-61315-00	. TIE BAR 2	1
18	6E5-61313-00	. ADJUSTER	1
19	90170-14M06	. NUT	1

※Not shown



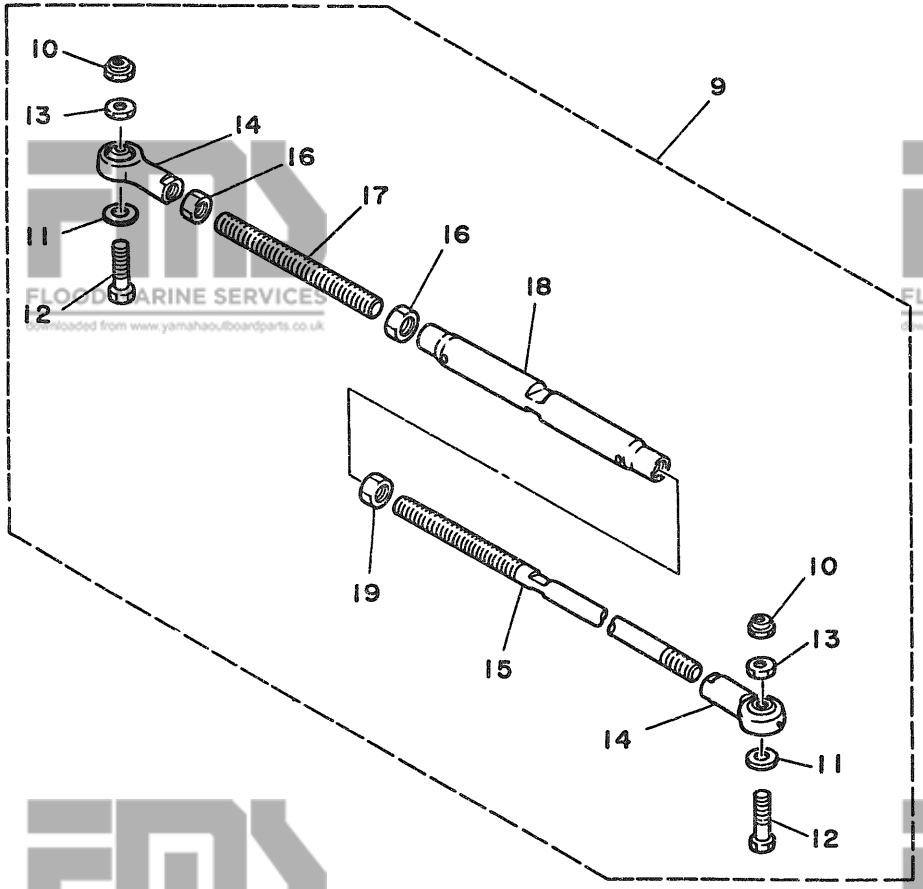


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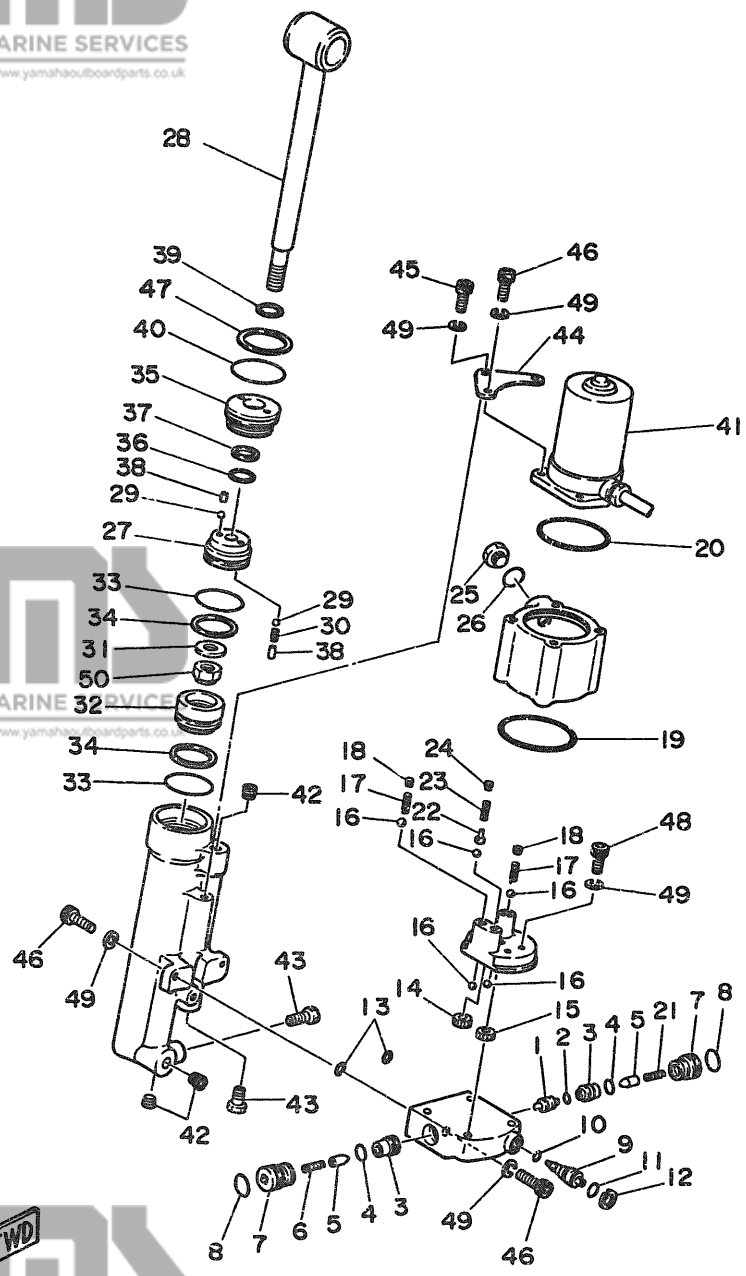
Fig. 25 POWER TILT ASS'Y



Ref.No.	Parts No.	Description	Q'ty
※	6H5-43840-00-EJ	POWER TILT ASS'Y (See Fig. 9, Ref. No. 67)	1
1	6H5-43841-00	. PISTON, shuttle	1
2	6H5-43861-00	. O-RING 1	1
3	6H5-43891-00	. BUSHING	2
4	6H5-43862-00	. O-RING 2	2
5	6H5-43849-00	. PIN, valve support	2
6	6H5-43853-00	. SPRING, main valve	1
7	6H5-4382E-00	. ADAPTOR 2	2
8	6H5-43863-00	. O-RING 3	2
9	6H5-43846-00	. SCREW, manual valve seat	1
10	6H5-43864-00	. O-RING 4	1
11	6H5-43865-00	. O-RING 5	1
12	6H5-43875-00	. RING, snap	1
13	6H5-43866-00	. O-RING	2
14	6H5-43837-00	. GEAR, driven	1
15	6H5-43836-00	. GEAR, drive	1
16	6H5-43858-10	. BALL 1	5
17	6H5-43856-00	. SPRING, down relief	2
18	6H5-43844-00	. PIN, valve support	2
19	6H5-43867-00	. O-RING 7	1
20	6H5-43868-00	. O-RING 8	1
21	6H5-43853-10	. SPRING, main valve	1
22	6H5-43859-00	. PIN, valve support	6
23	6H5-43855-00	. SPRNIG, up relief	1
24	6H5-4386F-00	. PIN, straight	1
25	6H5-43829-00	. PLUG, reservoir	1
26	6H5-43865-00	. O-RING 5	1
27	6H5-4385A-00	. PISTON, tilt	1
28	6H5-43801-00	. ROD	1
29	6H5-43858-00	. BALL	5
30	6H5-43857-00	. SPRING, absorber valve	5
31	6H5-43893-00	. WASHER	1
32	6H5-43814-00	. PISTON, free	1
33	6H5-43883-00	. O-RING 10	2
34	6H5-43871-00	. RING, back up 1	2
35	6H5-4381E-00	. BRACKET	1
36	6H5-43896-00	. O-RING 1	1
37	6H5-43873-00	. RING, back up 3	1
38	6H5-4381A-00	. SHAFT	5
39	6H5-43812-00	. SEAL, dust	1
40	6H5-43897-00	. O-RING 12	1
41	6H5-43880-00	. MOTOR ASS'Y	1
42	6H5-43826-00	. PLUG, taper screw	3
43	6H5-43811-00	. SCREW, cylinder end	2
44	6H5-4381F-00	. BRACKET 2	1
45	6H5-43887-00	. BOLT, through	4
46	6H5-43886-00	. BOLT	4
47	6H5-43872-00	. RING, back up 2	1
48	91316-06020	. BOLT	4
49	92990-06100	. WASHER	12
50	95600-12100	. NUT	1

※Not shown

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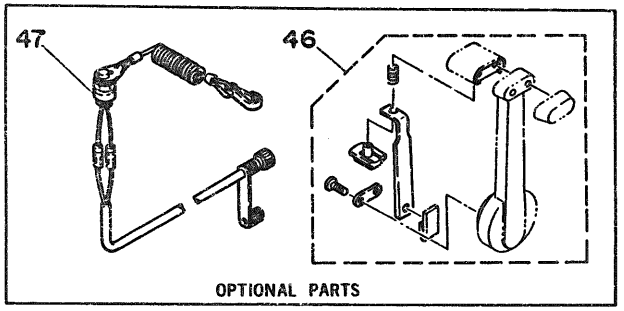
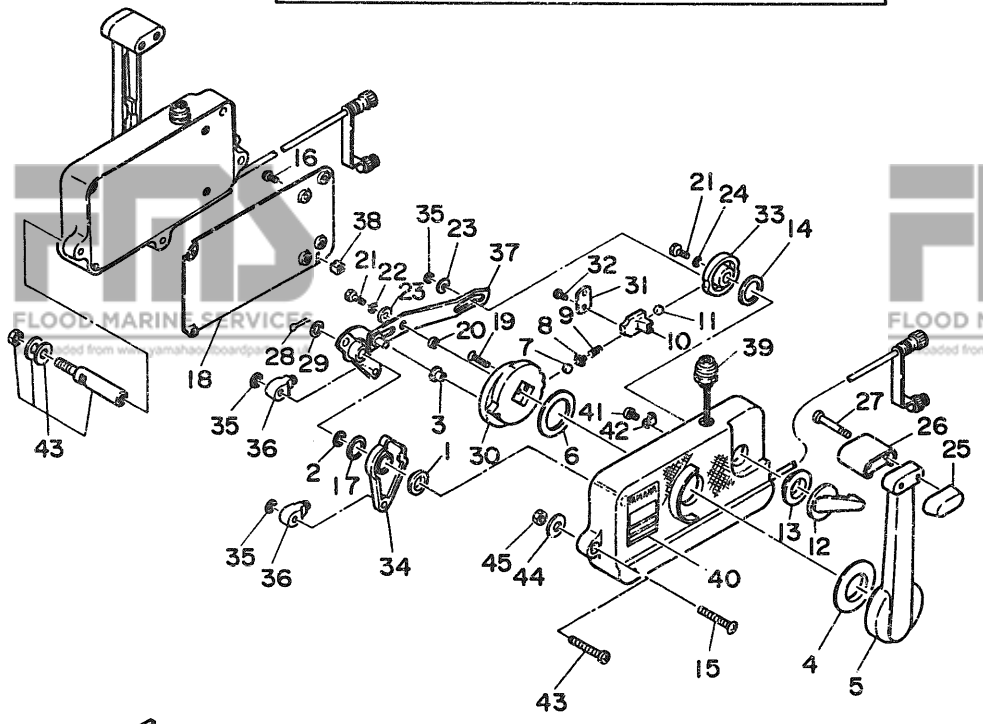
Fig. 26 REMOTE CONTROL ASS'Y 1

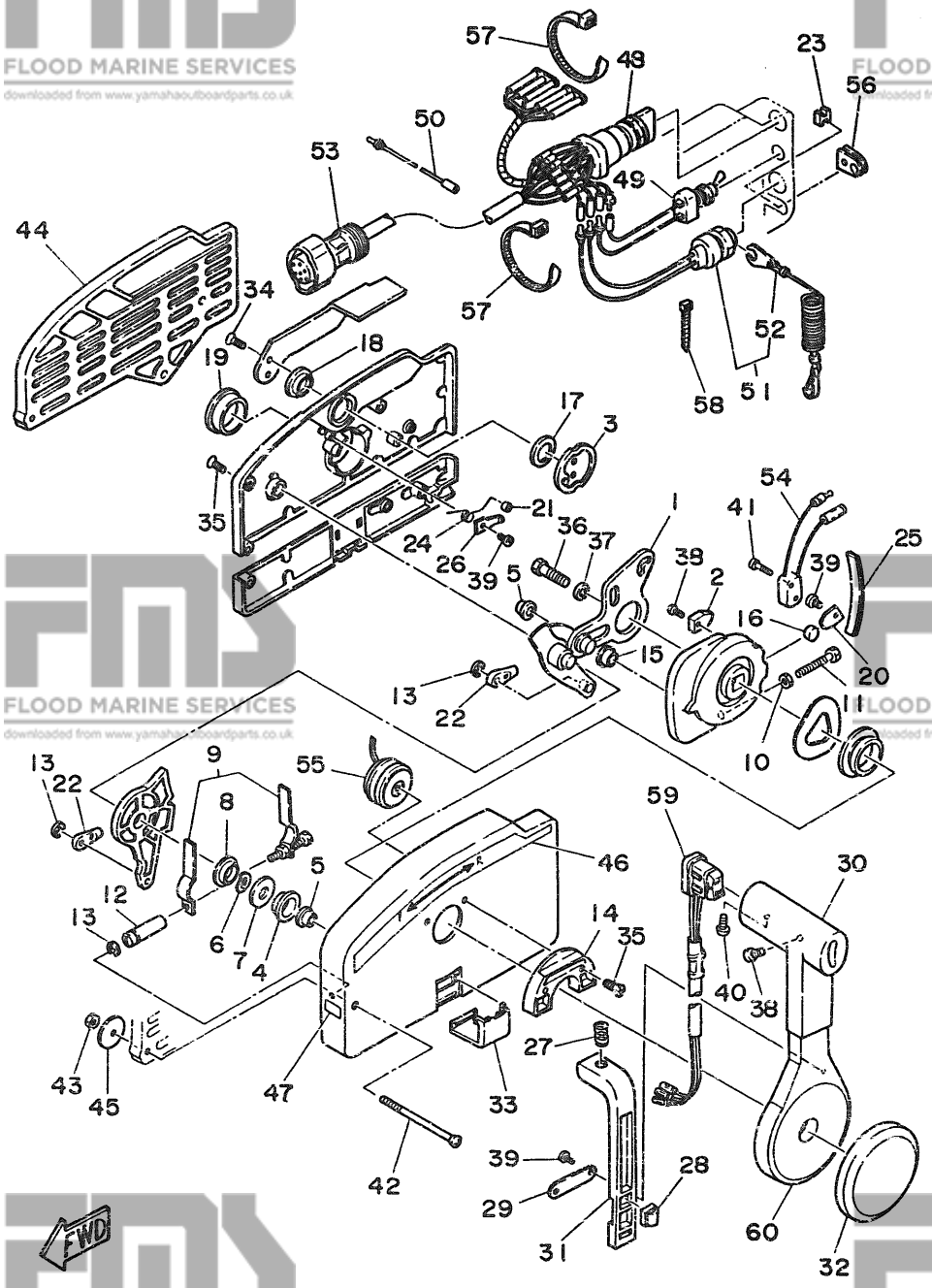




Ref.No.	Parts No.	Description	Q'ty Single	Q'ty Twin
※	701-48101-10	REMOTE CONTROL ASS'Y 1 (Right) (See Fig. 23, Ref. No. 1)	1	-
※	701-48102-10	REMOTE CONTROL ASS'Y 1 (Left) (See Fig. 23, Ref. No. 2)	1	-
※	701-48110-22	REMOTE CONTROL ASS'Y 2 (See Fig. 23, Ref. No. 3)	-	1
1	701-48235-00	. BUSHING 2	1	2
2	701-48197-10	. WASHER, wave 2	1	2
3	701-48252-00	. ROLLER, cam	1	2
4	701-48234-00	. BUSHING 1	1	2
5	701-48221-00	. LEVER, control 1	1	2
6	701-48196-11	. WASHER, wave 1	1	2
7	701-48236-00	. ROLLER, detent	1	2
8	702-48237-00	. ADAPTOR	1	2
9	702-48238-00	. SPRING, detent	1	2
10	701-48249-00	. ADAPTOR, spring	1	2
11	701-48248-00	. ROLLER, free accel.	1	2
12	701-48152-11	. KNOB, free accel. (Right)	1	1
※	701-48152-20	. KNOB, free accel. (Left)	-	1
13	701-48243-00	. BUSHING 3	1	2
14	701-48198-10	. WASHER, wave 3	1	2
15	701-48281-00	. SCREW 1	3	-
16	701-48289-00	. SCREW	4	8
17	701-48268-00	. SPACER 3	1	2
18	701-48213-00	. BACK PLATE	1	2
19	92780-06025	. SCREW, flathead	2	4
20	701-48255-00	. COLLAR 1	1	2
21	97395-06018	. BOLT	2	4
22	702-48288-00	. WASHER, plain	1	2
23	701-48246-00	. SPACE 1	2	4
24	92990-06300	. WASHER, internal tooth	1	2
25	701-48229-00	. GRIP, control lever 2	1	2
26	701-48222-00	. GRIF, control lever 1	1	2
27	701-48282-00	. SCREW 2(M5x50mm)	2	4
28	701-48239-00	. SET PIN, plate	1	2
29	701-48266-00	. SPACER 2	1	2
30	701-48232-00	. GEAR 1	1	2
31	701-48189-11	. RETAINER	1	2
32	98580-05010	. SCREW, panhead	2	4
33	701-48153-12	. SHAFT, free accel.	1	2
34	701-48271-00	. ARM, shift (Right)	1	1
※	701-48271-10	. ARM, shift (Left)	-	1
35	93430-06024	. CIRCLIP	3	6
36	701-48345-30	. CABLE END, remote control 2	2	4
37	701-48261-00	. ARM, throttle (Right)	1	1
※	701-48261-10	. ARM, throttle (Left)	-	1
38	701-48358-00	. ANCHOR, cable 2	1	2
39	701-82550-50	. STOP SWITCH ASS'Y	1	2
40	701-48126-00	. GRAPHIC	1	2
41	701-48283-00	. SCREW 3 (M4x10mm)	1	2
42	701-82594-00	. CLAMP	1	2
43	701-48291-00	. ATTACHMENT	-	1
44	701-48287-00	. WASHER	3	-
45	95380-06600	. NUT	3	-
		OPTIONAL PARTS		
46	701-48380-00	NEUTRAL LOCK KIT	1	2 A.P.
47	701-82575-51	KILL SWITCH ASS'Y	1	2 A.P.

※Not shown

Fig. 27 REMOTE CONTROL ASS'Y 2



Ref.No.	Parts No.	Description	Q'ty
※	703-48230-10	REMOTE CONTROL ASS'Y (7P) (See Fig. 23, Ref. No. 4)	1
※	703-48250-10	REMOTE CONTROL ASS'Y (10P) (See Fig. 23, Ref. No. 4)	1
※	703-48220-10	REMOTE CONTROL ASS'Y (7P) (See Fig. 23, Ref. No. 5)	1
※	703-48280-10	REMOTE CONTROL ASS'Y (10P) (See Fig. 23, Ref. No. 6)	1
1	703-48261-00	. ARM, throttle	1
2	703-82554-00	. STAY, neutral switch	1
3	703-48153-00	. SHAFT, free accel.	1
4	702-48235-00	. BUSHING 2	1
5	703-48273-00	. BUSHING 5	2
6	703-48197-00	. WASHER, wave 2	1
7	703-48268-00	. SPACER 3	1
8	703-48263-00	. BUSHING 4	1
9	703-48264-00	. THROTTLE, friction	1
10	95380-05600	. NUT	1
11	97380-05025	. BOLT	1
12	703-48265-00	. SHAFT, friction	1
13	93430-06024	. CIRCLIP	3
14	703-48245-00	. PLATE, lock	1
15	703-48252-00	. ROLLER, cam	1
16	701-48248-00	. ROLLER, free accel.	1
17	703-48198-00	. WASHER, wave 3	1
18	703-48243-00	. BUSHING 3	1
19	703-48236-00	. BUSHING 1	2
20	703-48189-00	. RETAINER	1
21	703-48234-00	. ROLLER, detent	1
22	703-48345-00	. CABLE END, remote control 2	2
23	703-48358-00	. ANCHOR, cable 2	1
24	703-48244-00	. SPRING, free accel.	1
25	703-48238-00	. SPRING, detent	5
26	703-48246-00	. SPACER 1	1
27	703-48227-00	. SPRING, neutral lock	1
28	703-82594-00	. CLAMP	1
29	703-48226-00	. PLATE, stopper	1
30	703-48222-00	. GRIP, control lever	1 U.R.
※	703-48222-10	. GRIP, control lever (For Twin Lever)	1 U.R.
31	703-48223-00	. LOCK, neutral	1
32	703-48225-00	. COVER	1
33	703-48219-00	. COVER, lead	1
34	98780-05012	. SCREW	2
35	98780-05016	. SCREW	7
36	97380-08030	. BOLT	1
37	92990-08600	. WASHER	1
38	98580-04010	. SCREW	2
39	98580-04006	. SCREW	4
40	98580-05010	. SCREW	1
41	98580-03015	. SCREW	2
42	92680-06090	. SCREW	3
43	95380-06600	. NUT	3
44	703-48293-10	. SPACER, remote control	1 U.R.
※	703-48293-00	. SPACER, remote control (For Twin Lever)	3 U.R.
45	701-48287-00	. WASHER	3
46	703-48215-00	. GRAPHIC	1
47	702-48217-00	. MARK 1	1
48	703-82510-01	. MAIN SWITCH ASS'Y	1
49	703-82574-00	. SWITCH, choke	1
50	703-82531-00	. WIRE, lead	1
51	703-82575-01	. KILL SWITCH ASS'Y	1
52	682-82556-00	. . STOPPER ASS'Y	1
53	688-82586-21	. EXTENSION, wire harness(7P)	1 U.R.
※	688-8258A-20	. EXTENSION, wire harness(10P)	1 U.R.
54	703-82540-00	. NEUTRAL SWITCH ASS'Y	1
55	703-83383-00	. BUZZER	1
56	703-48284-00	. GROMMET 1	1
57	703-82591-00	. BAND	2
58	703-82592-00	. BAND	1
59	703-82563-00	. TRIM & TILT SWITCH ASS'Y	1 U.R.
※	703-48224-00	. COVER, control lever (Without Trim & Tilt Switch)	1 U.R.
60	703-48221-00	. GRIP	1

※Not shown

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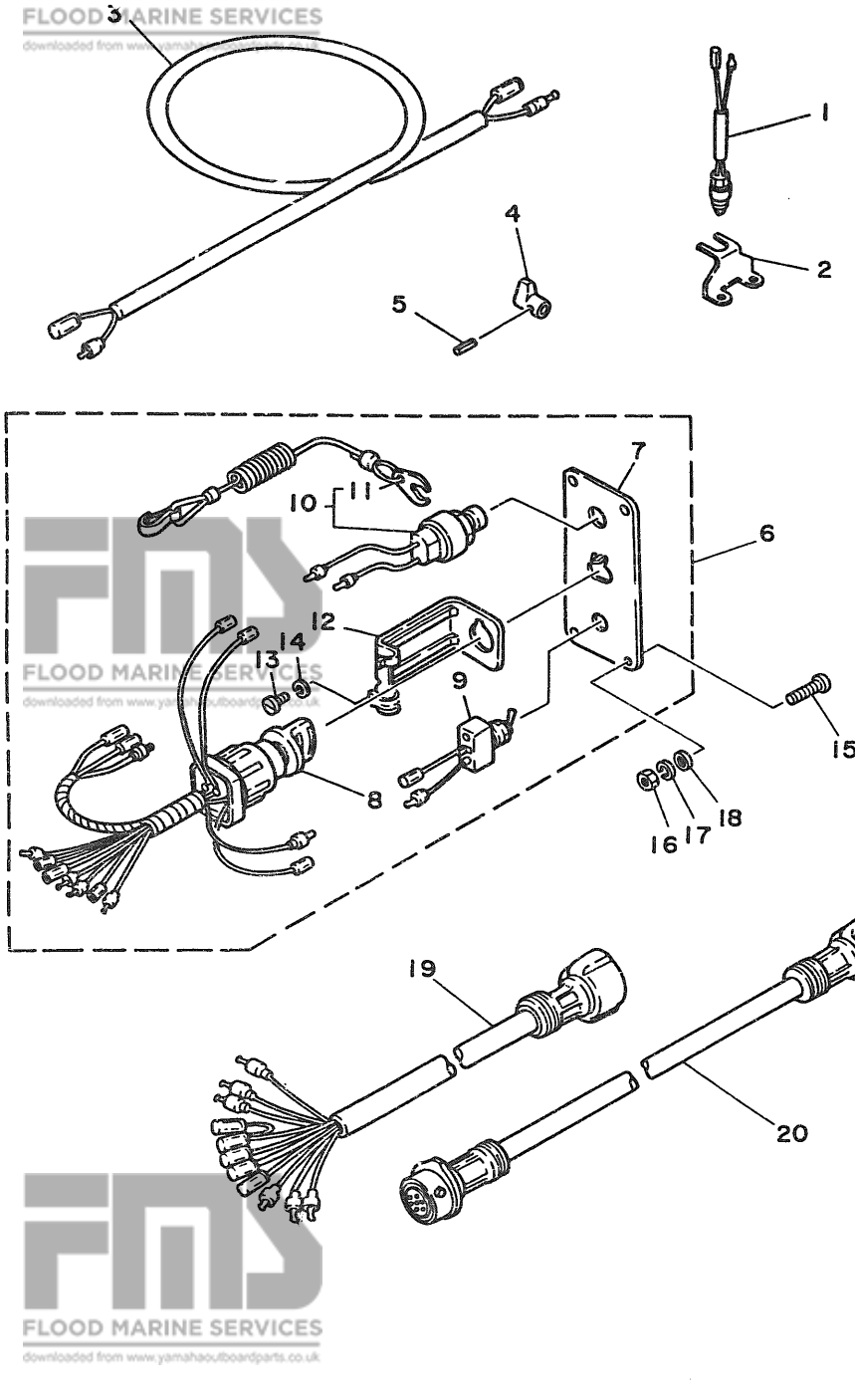
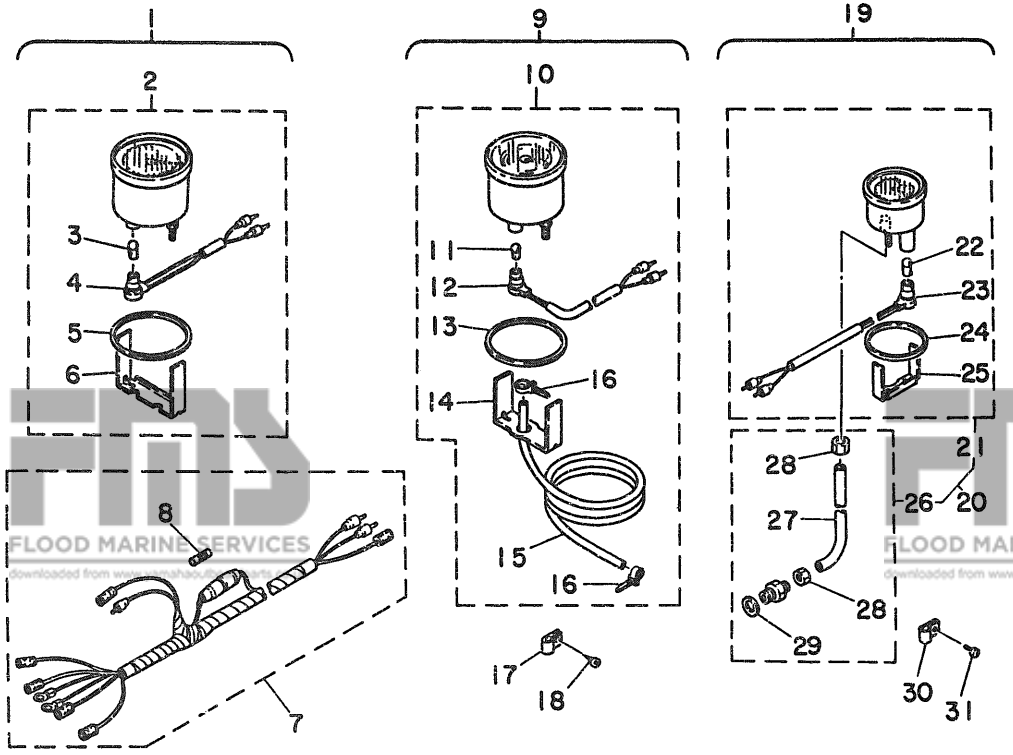


Fig. 28 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty
1	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1
2	6H4-82554-00	STAY, neutral switch	1
3	6H4-82553-00	EXTENSION, wire lead	1
4	6H4-44173-00	LEVER, shift control	1
5	91690-30020	PIN, spring	1
		SWITCH PANEL	
6	689-82570-13	SWITCH PANEL ASS'Y	1
7	689-82571-01	. SWITCH PANEL	1
8	688-82510-11	. MAIN SWITCH ASS'Y	1
9	688-82574-00	. SWITCH, choke	1
10	688-82575-01	. KILL SWITCH ASS'Y	1
11	682-82556-00	. . STOPPER ASS'Y	1
12	663-82581-01	. STAY, cord lamp	1
13	98303-04008	. SCREW, cylinderhead	1
14	92901-04100	. WASHER	1
15	98903-05025	SCREW, bind	4
16	95303-05600	NUT	4
17	92903-05100	WASHER	4
18	92903-05600	WASHER	4
		EXTENSION WIRE	
19	688-82586-21	EXTENSION, wire harness (5m) (For Main Switch,7P Concent)	1
※	688-8258A-20	EXTENSION, wire harness (5m) (For Main Switch, 10P Concent)	1 U.R.
20	688-82586-11	EXTENSION, wire harness (2m) (For 7P Concent)	1 U.R.
※	688-8258A-10	EXTENSION, wire harness (2m) (For 10P Concent)	1 U.R.
※	688-82586-31	EXTENSION, wire harness (3m) (For 7P Concent)	1 U.R.
※	688-8258A-30	EXTENSION, wire harness (3m) (For 10P Concent)	1 U.R.

※Not shown

Fig. 29 OPTIONAL PARTS 2



Ref.No.	Parts No.	Description	Q'ty
		TACHOMETER	
1	688-W0080-10	TACHOMETER KIT	1
2	688-83540-10	. TACHOMETER ASS'Y	1
3	688-83516-00	. . BULB (12V-1.7W)	1
4	688-83536-00	. . SOCKET, meter	1
5	688-83523-00	. . DAMPER	1
6	688-83544-00	. . PLATE, fitting	1
7	688-83553-10	. WIRE, lead	1
8	1E6-82151-00	. . FUSE (12V-10A)	1
		SPEEDOMETER	
9	688-W0081-10	SPEEDOMETER KIT	1
10	688-83510-01	. SPEEDOMETER ASS'Y	1
11	688-83516-00	. . BULB (12V-1.7W)	1
12	688-83536-00	. . SOCKET, meter	1
13	688-83523-00	. . DAMPER	1
14	688-83514-00	. . PLATE, fitting	1
15	688-83557-00	. . TUBE	1
16	90465-11M10	. . CLAMP	2

Ref.No.	Parts No.	Description	Q'ty
17	90601-31402	. CLIP, nylon 14	5
18	97780-40116	. SCREW, panhead tapping	5
		WATER PRESSURE METER	
19	688-W0088-00	WATER PRESSURE METER KIT	1
20	688-83660-00	. WATER PRESSURE METER ASS'Y	1
21	688-83661-00	. . WATER PRESSURE GAUGE	1
22	688-83516-00	. . . BULB (12V-1.7W)	1
23	688-83536-00	. . . SOCKET, meter	1
24	688-83664-00	. . . DAMPER	1
25	688-83665-00	. . . PLATE, fitting	1
26	688-83667-00	. . SENDER	1
27	688-83666-00	. . . TUBE	1
28	663-83668-00	. . . NUT, nipple	2
29	90430-14115	. . . GASKET	1
30	90601-31402	. CLIP, nylon 14	5
31	97780-40116	. SCREW, panhead tapping	5

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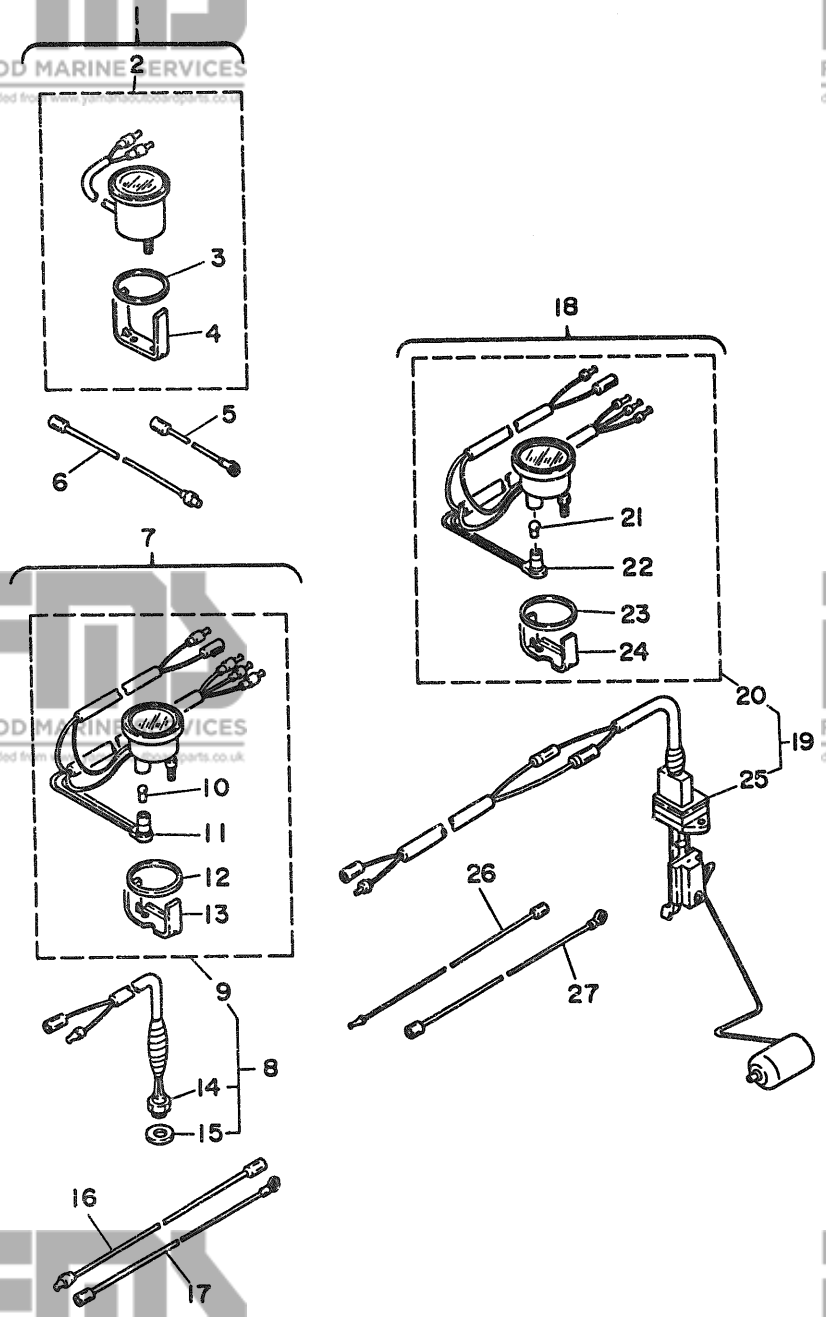

Fig. 30 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty
		HOUR METER	
1	688-W0088-30	HOUR METER KIT	1
2	688-83504-00	. HOUR METER ASS'Y	1
3	688-83664-00	. . DAMPER	1
4	688-83577-00	. . PLATE, fitting	1
5	663-83553-A0	. WIRE, lead	1
6	663-83553-Y0	. WIRE, lead (Yellow)	1
		WATER TEMPERATURE METER	
7	688-W0088-10	WATER TEMP. METER KIT	1
8	688-83590-00	. WATER TEMP. METER ASS'Y	1
9	688-83594-00	. . WATER TEMP. GAUGE	1
10	688-83516-00	. . . BULB (12V-1.7W)	1
11	688-83536-00	. . . SOCKET, meter	1
12	688-83664-00	. . . DAMPER	1
13	688-83665-00	. . . PLATE, fitting	1
14	688-83591-00	. . THERMO UNIT	1
15	90430-14115	. . GASKET	1
16	663-83553-Y0	. WIRE, lead (Yellow)	1
17	663-83553-A0	. WIRE, lead	1
		FUEL METER	
18	688-W0088-21	FUEL METER KIT	1
19	688-85750-00	. FUEL METER ASS'Y	1
20	688-85751-00	. . FUEL, gauge	1
21	688-83516-00	. . . BULB (12V-1.7W)	1
22	688-83536-00	. . . SOCKET, meter	1
23	688-83664-00	. . . DAMPER	1
24	688-85756-00	. . . PLATE, fitting	1
25	688-85752-01	. . FUEL, sender	1
26	663-83553-Y0	. WIRE, lead (Yellow)	1
27	663-83553-A0	. WIRE, lead	1

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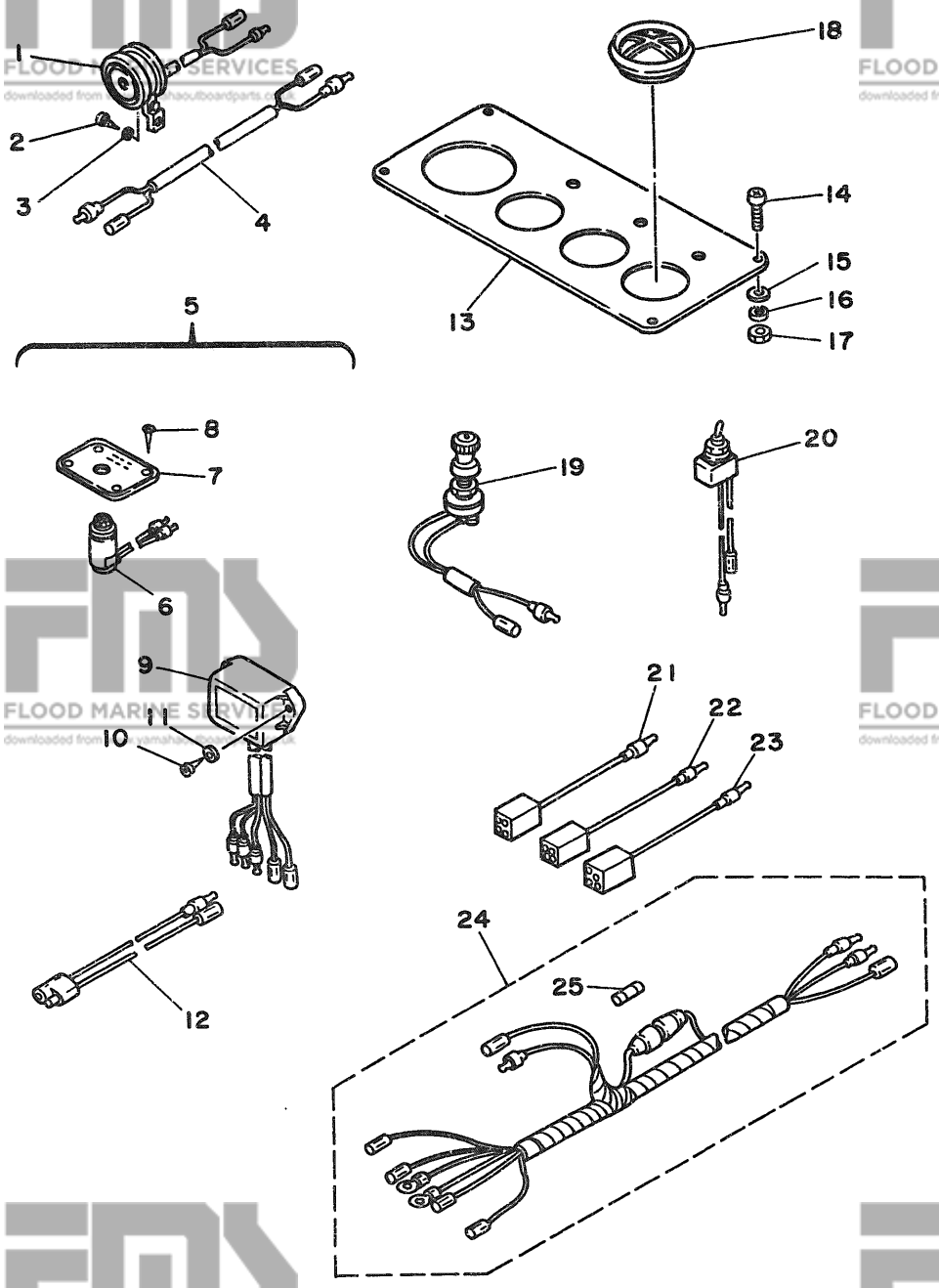
Fig. 31 OPTIONAL PARTS 4



Ref.No.	Parts No.	Description	Q'ty
		OVERHEAT BUZZER	
1	688-83383-10	BUZZER	1
2	97780-60516	SCREW, panhead tapping	1
3	92903-05600	WASHER	1
4	688-83373-10	LEAD, horn	1
		CHARGE WARNING LAMP	
5	688-W0088-40	PILOT LAMP KIT	1
6	663-84301-00	. PILOT LAMP ASS'Y	1
7	663-84309-00	. PLATE, set	1
8	95428-31316	. SCREW, roundhead wood	4
9	697-83901-60	. CHARGE WARNING UNIT ASS'Y	1
10	97780-60120	. SCREW, panhead tapping	2
11	92903-06600	. WASHER	2
12	663-82521-09	. WIRE, lead	1
		METER PANEL	
13	688-83611-00	PANEL, meter	1
14	98903-05025	SCREW, bind	4
15	92903-05600	WASHER	4
16	92903-05100	WASHER	4
17	95303-05600	NUT	4
18	688-83559-00	COVER, meter	1 U.N.
		LAMP SWITCH	
19	688-82520-00	LAMP SWITCH ASS'Y	1 U.R.
20	688-82526-00	SWITCH, lamp	1 U.R.
		LEAD WIRE	
21	688-82149-00	WIRE, lead (Blue)	1 U.R.
22	688-82117-00	WIRE, lead (Black)	1 U.R.
23	688-82521-00	WIRE, lead (Yellow)	1 U.R.
24	688-83553-10	WIRE, lead	1
25	1E6-82151-00	. FUSE (12V-10A)	1

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Fig. 32 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-00	POWER HEAD GASKET KIT	1
2	6H4-11181-00	. GASKET, cylinder head	1
3	6H4-11193-00	. GASKET, head cover	1
4	90430-14115	. GASKET	1
5	6H4-12414-00	. GASKET, thermostat	1
6	6H4-41114-00	. GASKET, exhaust cover	2
7	6H4-15369-00	. GASKET, oil seal housing	1
8	93104-16M01	. OIL SEAL	2
9	93102-25M04	. OIL SEAL	1
10	93210-58M21	. O-RING	1
11	6H4-13621-00	. PACKING, valve seat	2
12	6H4-14198-00	. GASKET	1
13	6H3-14457-00	. SEAL	3
14	6G1-14984-00	. O-RING	3
15	655-24564-00	. PACKING, filter	1
16	93210-37M25	. O-RING	1
17	650-24431-00	. GASKET, fuel pump	1
18	6H4-45113-00	. GASKET, upper casing	1
19	6H4-W0093-01	CARBURETOR REPAIR SET	1
20	6H4-14198-00	. GASKET	1
21	676-14956-00	. CAP	3
22	6H3-14590-00	. VALVE SEAT ASS'Y	3
23	663-14159-00	. CLIP	3
24	676-14186-00	. PIN, valve	3
25	6G1-14985-00	. FLOAT COMP.	3
26	689-14548-00	. PIN, float	3
27	6G1-14984-00	. O-RING	3
28	90159-04M00	. SCREW, with washer	3
29	93210-04230	. O-RING	3
30	663-14126-00	. PACKING	3
31	689-14126-00	. PACKING	3
32	692-14923-00	. SCREW, adjusting	3
33	93210-15M52	. O-RING	3
34	6H4-W0001-20	LOWER UNIT GASKET KIT	1
35	6H4-45114-00	. GASKET, upper casing 2	1
36	6H4-41134-00	. GASKET, exhaust manifold 2	1
37	6H4-41133-00	. GASKET, exhaust manifold	1
38	663-45123-00	. GASKET, muffler	1
39	90430-08020	. GASKET	3
40	93210-49046	. O-RING	1
41	663-44315-00	. GASKET, water pump 1	1
42	663-44324-00	. GASKET, cartridge outer plate	1
43	663-44316-00	. GASKET, water pump 2	1
44	93210-41042	. O-RING	1
45	93101-23070	. OIL SEAL	2
46	93210-66262	. O-RING	1
47	93101-22M00	. OIL SEAL	2
48	6H4-W0078-00	WATER PUMP REPAIR KIT	1
49	663-44322-00	. INSERT, cartridge	1
50	6H4-44352-00	. IMPELLER	1
51	663-44315-00	. GASKET, water pump 1	1
52	663-44323-00	. OUTER PLATE, cartridge	1
53	663-44324-00	. GASKET, cartridge outer plate	1
54	663-44316-00	. GASKET, water pump 2	1
55	97395-08055	. BOLT	2
56	97395-08045	. BOLT	2
57	663-44366-00	. DAMPER, water seal 2	1
58	90280-03024	. KEY, woodruff	1

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PART NO.	REF. NO.
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6H4-W0001-20	15-64
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	19- 2
6H4-W0078-00	15-65
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688-W0081-10	29- 9
688-W0088-00	29-19
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688-W0088-21	30-18
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688-W0088-40	31- 5
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6H4-11181-00	1-11
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6H5-43864-00	25-10

FLOOD MARINE SERVICES
downloaded from www.yamahaoutboardparts.co.uk

PART NO.	REF. NO.
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688-82117-00	31-22
6H5-82127-00	10-57

FLOOD MARINE SERVICES
downloaded from www.yamahaoutboardparts.co.uk

PART NO.	REF. NO.
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90445-11M78	7-17
90445-11M80	7-15
90464-08M07	17-16
90465-11M10	15-62
	29-16
90465-13M11	10-68
	15-63
90465-13M24	22-25
90465-18147	22-26
90467-08004	1-30
	6- 5
90468-18008	23- 9
90480-09M12	9-13
90501-10M21	10-17
90501-10227	5-45
90501-10326	4-30
90501-16M01	15-39
90501-18M00	11-22
90506-30M18	12-23
90508-26M20	13- 6
90510-08002	5- 4
90601-31402	29-17
	29-30
90890-44373	5-19
91316-06020	25-48
91490-16010	13-33
91490-20012	12-24
91490-30025	10-18
	16-27
91690-30010	10-23
	12- 3
91690-30020	22-29
	28- 5
91690-30316	13-26
91690-30318	13-21
91690-40018	5- 3
91790-05020	13-31
91830-21014	5-28
92180-06025	10- 5
92680-06090	27-42
92780-06025	26-19
92901-04100	28-14
92902-05100	17- 9
	20- 9
92902-06100	17- 6
	20- 6
92903-05100	28-17
	31-16
92903-05600	3-19
	9-25
	17-23
	22- 7
	28-18

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