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20C(6A9)

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This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 20C '85 (6A9). When you are ordering replacement parts for the 20C '85(6A9), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- S.T.D. Standard
- O.S. Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

- . JET, pilot
- . NOZZLE, main

4. Indication of No. of constituent parts for assembly.

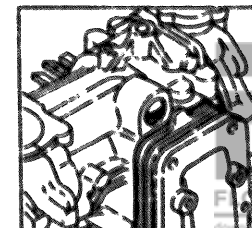
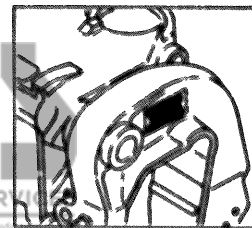
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0 85500 70	C.D.I. MAGNETO ASS'Y	1	
6E0 85550 70	. ROTOR ASS'Y	1	
6E0 15723 00 94	. PULLEY, starter	1	

5. Initial Serial No. and Color Code

A Engine Serial No.	20CM S:010112 and following
	L:306543 and following
	20CE S:250820 and following
	L:550694 and following



Color Code	Color Name	Abbreviate
EJ	METALIC MARINE BLUE	MMB
36	CLEAN WHITE	W

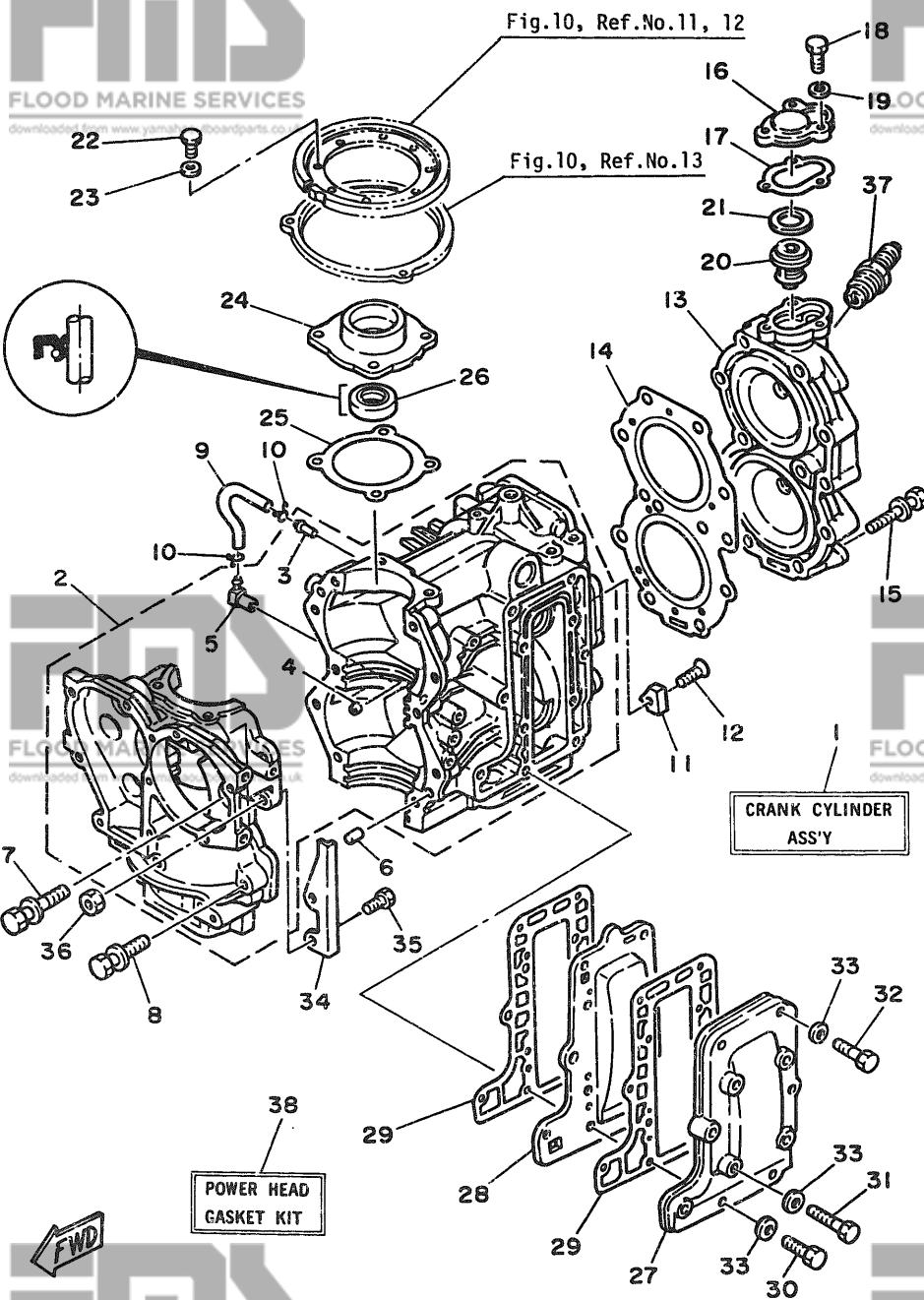
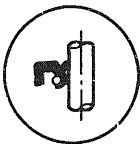


Fig. 1 CRANKCASE & CYLINDER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6A9-M0090-80-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 37 and Fig. 2, Ref. No. 1 to 27)	1 U.R.	19	92903-06100	WASHER	3
2	6A9-15100-01-94	CRANKCASE ASS'Y	1	20	6F5-12411-01	THERMOSTAT	1
3	624-14495-00	. PIPE, joint	1	21	90201-21567	WASHER	1
4	624-11379-00	. VALVE, check	1	22	97313-06020	BOLT	4
5	650-11370-00	. CHECK VALVE ASS'Y	1	23	92903-06600	WASHER	4
6	93606-12019	PIN, dowel B	2	24	664-15359-01-94	HOUSING, oil seal 1	1
7	90119-08M18	BOLT, with washer	2	25	664-15369-00	GASKET, oil seal housing	1
8	90119-08M20	BOLT, with washer	8	26	93102-23096	OIL SEAL	1
9	90445-07260	HOSE	1	27	664-41113-00-94	OUTER COVER, exhaust	1
10	90467-06016	CLIP	2	28	664-41111-00	INNER COVER, exhaust	1
11	689-11325-00	ANODE	1	29	664-41114-00	GASKET, exhaust cover	2
12	92780-06020	SCREW, flathead	1	30	97395-06025	BOLT	1
13	6A9-11111-00-94	HEAD, cylinder	1	31	97395-06030	BOLT	6
14	695-11181-00	GASKET, cylinder head	1	32	97395-06035	BOLT	4
15	90119-08M18	BOLT, with washer	11	33	92903-06600	WASHER	11
16	655-12413-01-94	COVER, thermostat	1	34	695-41616-00	STOPPER, magneto base 2	1
17	655-12414-00	GASKET, cover	1	35	97313-06020	BOLT	2
18	97313-06020	BOLT	3	36	95303-06600	NUT	2
				37	94701-00040	PLUG, spark (B7HS) NGK	2 U.R.
				※ 94702-00272	PLUG, spark (BR7HS) NGK	2 U.R.	
				■ 38	695-W0001-00	POWER HEAD GASKET KIT	1

※ Not shown

■ See Fig. 25 for detail service parts.

Fig.14, Ref.No.23

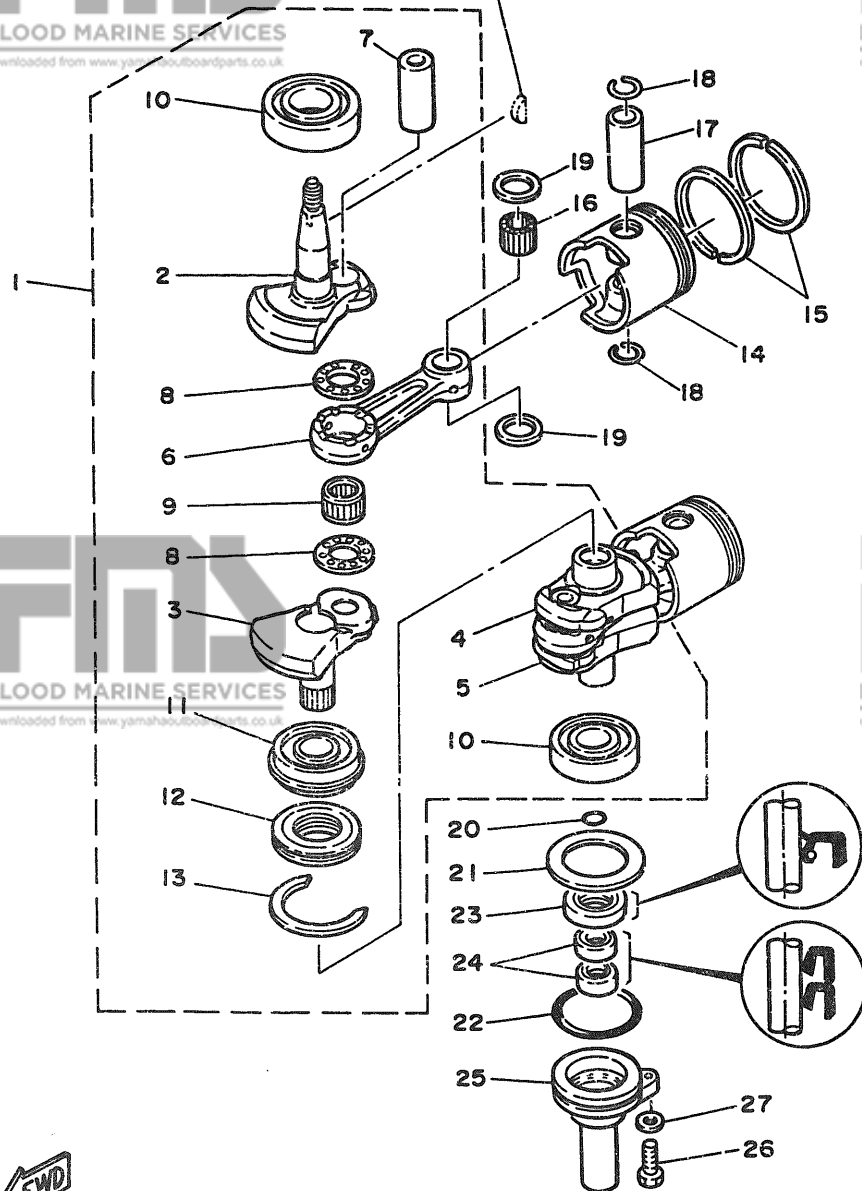


Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	695-11400-00	CRANK ASS'Y	1	15	664-11610-80	PISTON RING SET (S.T.D.)	2
2	660-11412-00	. CRANK 1	1	*	664-11610-40	PISTON RING SET (1ST O.S.)	2 A.P.
3	660-11422-00	. CRANK 2	1	*	644-11610-50	PISTON RING SET (2ND O.S.)	2 A.P.
4	660-11432-00	. CRANK 3	1	16	93602-20M02	BEARING, con-rod small end	62
5	695-11442-00	. CRANK 4	1	17	648-11633-00	PIN, piston	2
6	648-11651-02	. ROD, connecting	2	18	93450-20026	CLIP, piston pin	4
7	660-11681-00	. PIN, crank	2	19	90201-18522	WASHER	4
8	90209-22071	. WASHER	4	20	93210-16275	O-RING	1
9	93310-522A4	. BEARING, con-rod big end	2	21	90201-50306	WASHER	1
10	93306-30510	. BEARING (B6305)	2	22	93210-58M21	O-RING	1
11	93390-00009	. BEARING, roller	1	23	93102-25M20	OIL SEAL	1
12	656-11515-00	. SEAL, labyrinth	1	24	93104-16M01	OIL SEAL	2
13	93440-62057	. CIRCLIP	1	25	689-15396-00-9M	HOUSING, oil seal 2	1
14	664-11631-80-97	PISTON (S.T.D.)	2	26	97395-06022	BOLT	1
*	664-11635-80	PISTON (1ST O.S.)	2 A.P.	27	92990-06600	WASHER	1
*	664-11636-80	PISTON (2ND O.S.)	2 A.P.				

* Not shown

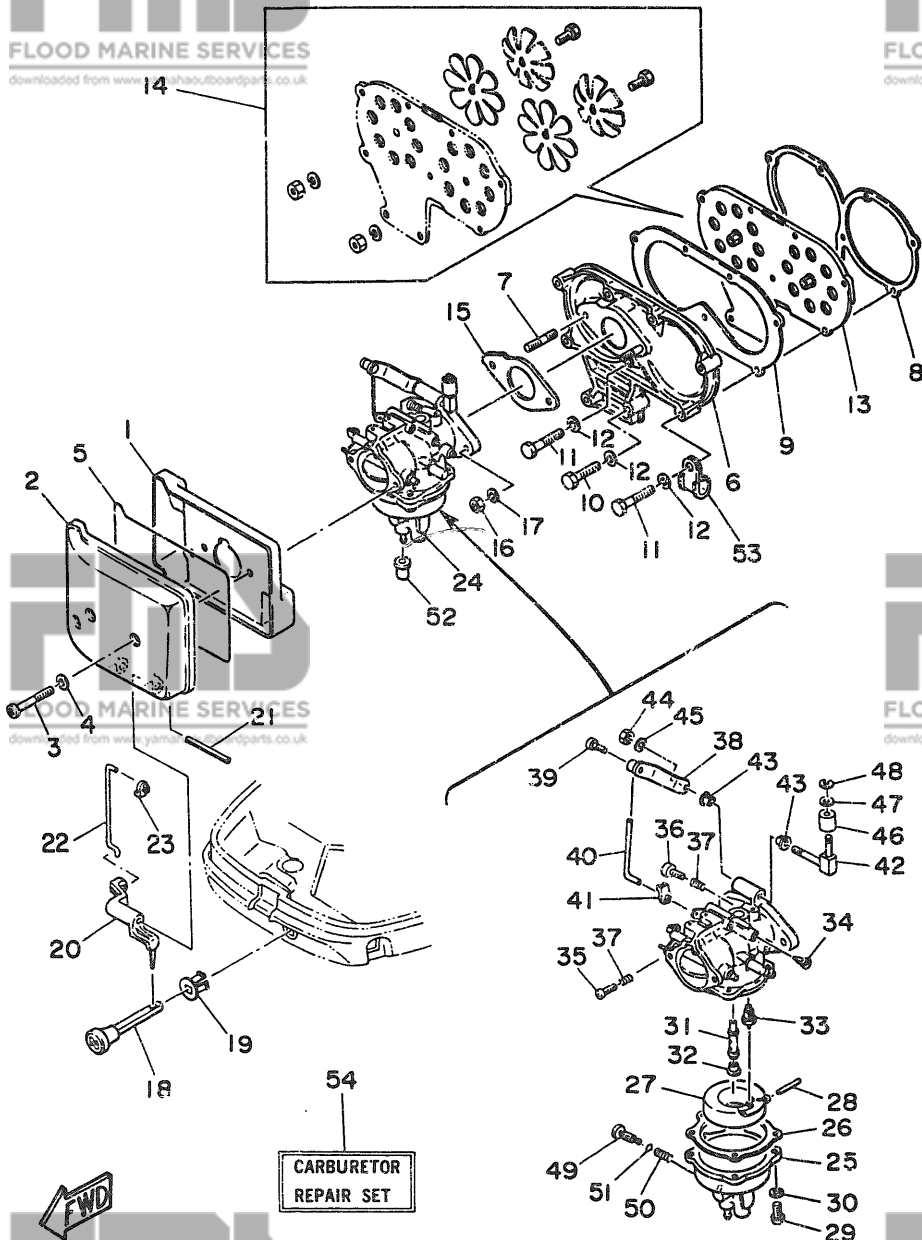


Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	695-14417-00	COVER 1	1	28	689-14386-00	. PIN, float	1
2	695-14418-01	COVER 2	1	29	98503-04012	. SCREW, panhead	4
3	97803-05030	SCREW, panhead	2	30	92990-04100	. WASHER	4
4	92903-05600	WASHER	2	31	6A9-14341-00	. NOZZLE, main (2.9d)	1
5	695-14476-00	SEAL	1	32	689-14343-66	. JET MAIN (#133)	1
6	648-13641-01-94	MANIFOLD, intake	1	33	648-14390-14	. VALVE SEAT ASS'Y (1.4d)	1
7	90116-06M08	BOLT, stud	2	34	648-14342-31	. JET, pilot (#62)	1
8	648-13621-00	PACKING, valve seat	1	35	648-14321-00	. SCREW, throttle	1
9	648-13645-00	GASKET, intake manifold	1	36	647-14323-00	. SCREW, air adjusting	1
10	97313-06025	BOLT	2	37	646-14212-01	. SPRING, air adjusting	2
11	97313-06035	BOLT	7	38	648-41210-01	. ACCEL. ARM ASS'Y	1
12	92903-06600	WASHER	9	39	650-14327-00	. SCREW	1
13	689-13810-00	REED VALVE ASS'Y	1	40	656-41241-00	. ROD	1
14	689-W0004-00	. REED SET	1	41	661-41262-01	. JOINT, choke lever	1
15	648-14198-00	GASKET	1	42	689-41216-00	. SHEAVE SHAFT, accel. link	1
16	95303-06600	NUT	2	43	90386-05002	. BUSHING	2
17	92903-06600	WASHER	2	44	95303-05700	. NUT	1
18	682-41271-00	KNOB, choke 1	1	45	92990-05100	. WASHER	1
19	689-41273-00	GROMMET 1	1	46	664-41231-00	. COLLAR, guide pin	1
20	689-41252-00	LEVER, choke	1	47	92990-05200	. WASHER	1
21	91690-40048	PIN, spring	1	48	93430-04031	. CIRCLIP	1
22	695-41256-00	ROD, choke link	1	49	646-14394-00	. VALVE, drain	1
23	661-41262-02	JOINT, choke lever	1	50	646-14223-01	. SPRING, drain valve	1
24	6A9-14301-01	CARBURETOR ASS'Y	1	51	646-14397-00	. O-RING	1
25	664-14381-01	. BODY, float chamber	1	52	648-14382-60	CAP, drain pipe	1
26	648-14384-01	. GASKET, float chamber	1	53	90461-06015	CLAMP	1
27	648-14385-00	. FLOAT	1	*54	689-W0093-00	CARBURETOR REPAIR SET	1

*See Fig. 25 for detail service parts.



* Cut from 50m rolls, No. 90890-44373, cutting length 2.075m.

Fig.3, Ref.No.24

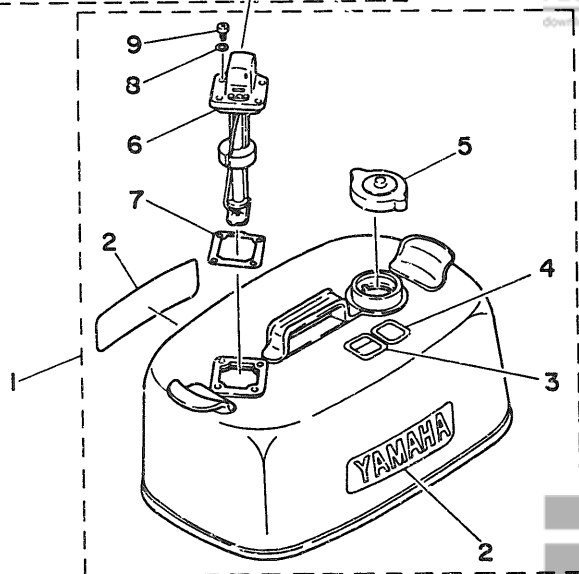
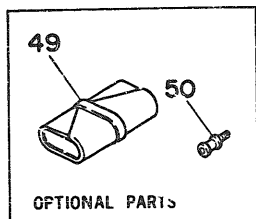
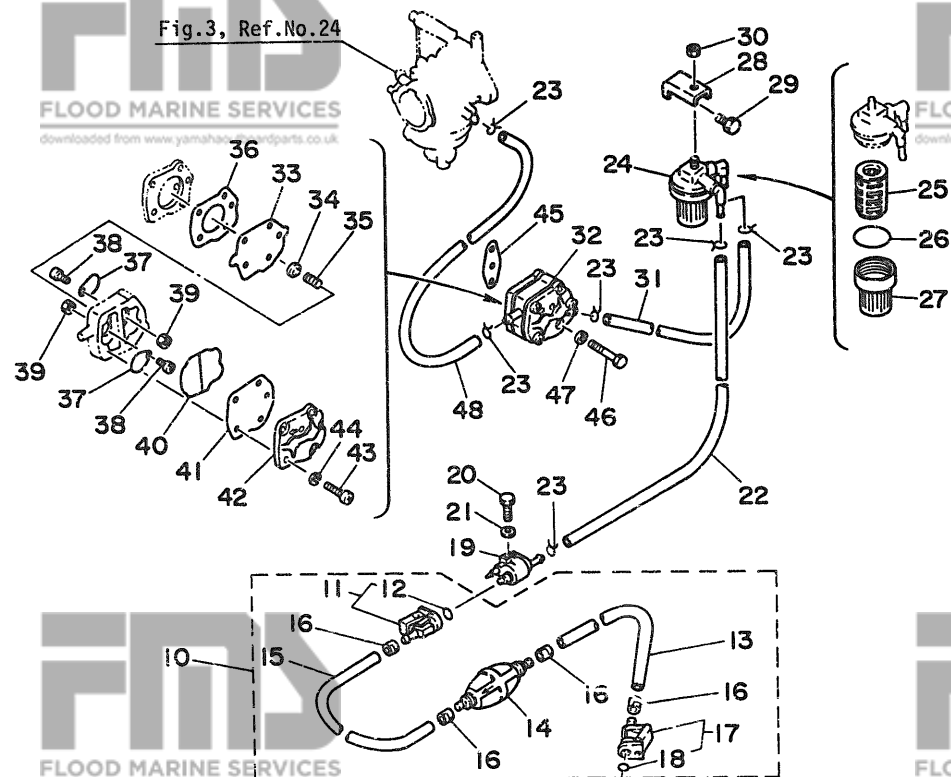


Fig. 5 FUEL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1	26	93210-37M25	. O-RING	1
2	6Y1-24246-00	. GRAPHIC, side	2	27	655-24521-01	. CUP, filter	1
3	6Y1-24255-80	. GRAPHIC	1	28	648-24566-01	BRACKET, filter	1
4	6Y1-24257-00	. GRAPHIC	1	29	97313-06012	BOLT	1
5	6Y1-24610-00	. CAP ASS'Y	1	30	95303-08600	NUT	1
6	6Y1-24260-00	. FUEL METER COMP.	1	31	664-24311-00	HOSE	1
7	6Y1-24268-00	. GASKET, fuel meter housing	1	32	6A0-24410-01	FUEL PUMP ASS'Y	1
8	6Y1-24329-00	. SEAL	4	33	648-24411-00	. DIAPHRAGM, pump	1
9	98586-05016	. SCREW, panhead	4	34	648-24424-00	. PLATE, spring guide	1
10	6Y1-24306-02	FUEL PIPE ASS'Y	1	35	648-24423-00	. SPRING, pump diaphragm	1
11	655-24305-01	. FUEL PIPE JOINT COMP. 2	1	36	648-24434-00	. GASKET, body 1	1
12	93210-08287	. . O-RING	1	37	6A0-24421-01	. VALVE, check	2
+ 13	90445-11M80	. HOSE (1900mm)	1	38	90147-03M00	. SCREW, panhead	2
14	6Y1-24360-00	. PRIMARY PUMP ASS'Y	1	39	98813-03100	. NUT	2
+ 15	90445-11M78	. HOSE (1000mm)	1	40	6A0-24435-00	. GASKET, body 2	1
16	650-24351-00	. BAND, fuel pipe	4	41	663-24411-00	. DIAPHRAGM, pump	1
17	6Y1-24305-00	. FUEL PIPE JOINT COMP.	1	42	6A0-24413-00	. COVER, pump	1
18	93210-08287	. . O-RING	1	43	98503-05028	. SCREW, panhead	3
19	6G1-24304-00	FUEL PIPE JOINT COMP. 1	1	44	92990-05100	. WASHER	3
20	97313-06020	BOLT	1	45	650-24431-00	GASKET, fuel pump	1
21	92903-06600	WASHER	1	46	97313-06040	BOLT	2
22	90445-09M25	HOSE	1	47	92903-06600	WASHER	2
23	90467-08004	CLIP	6	48	648-24312-01	HOSE	1
24	655-24560-01	FILTER ASS'Y	1	49	6E0-28100-00	TOOL ASS'Y	1 A.P.
25	6F5-24563-00	. ELEMENT, filter	1	50	6E0-28193-00-94	PLUG, water check 1	1 A.P.

+ Also available in 30m rolls (Parts No. 90890-56878)

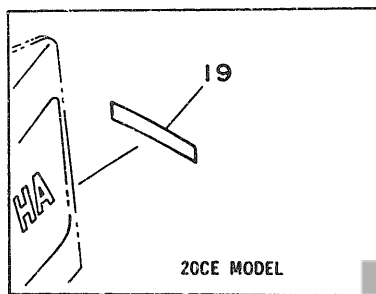
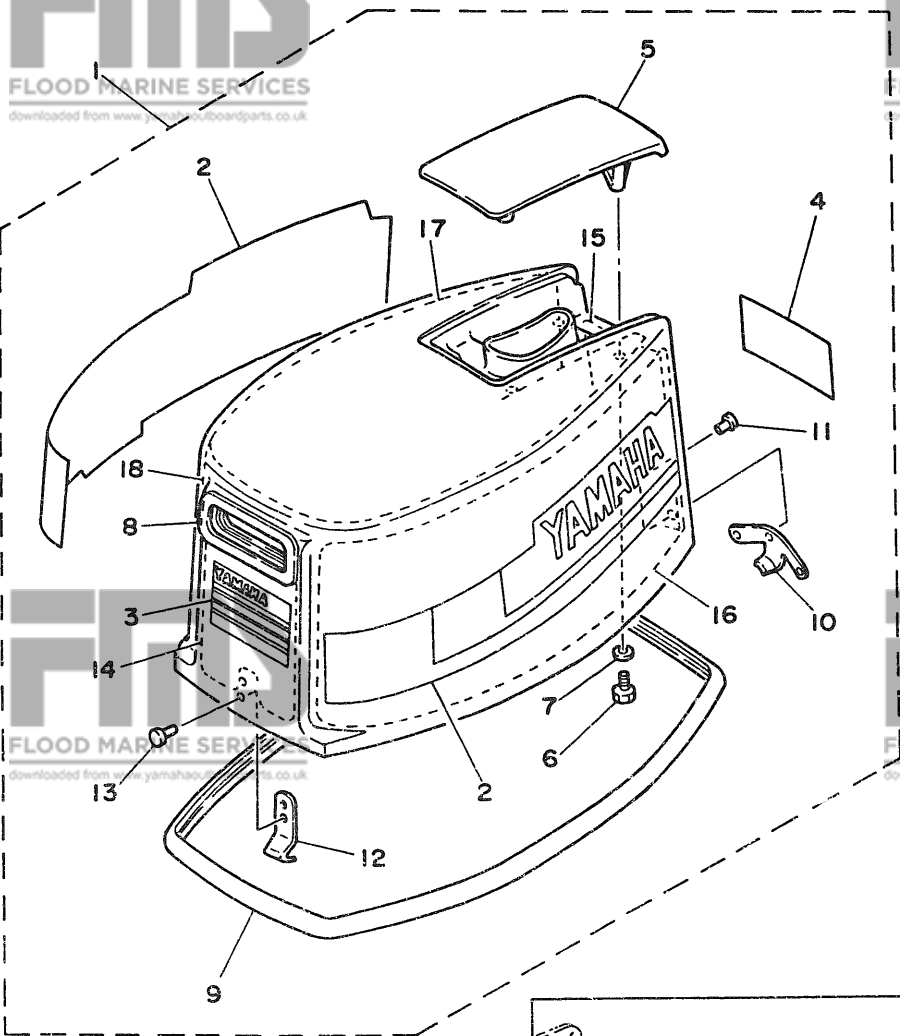
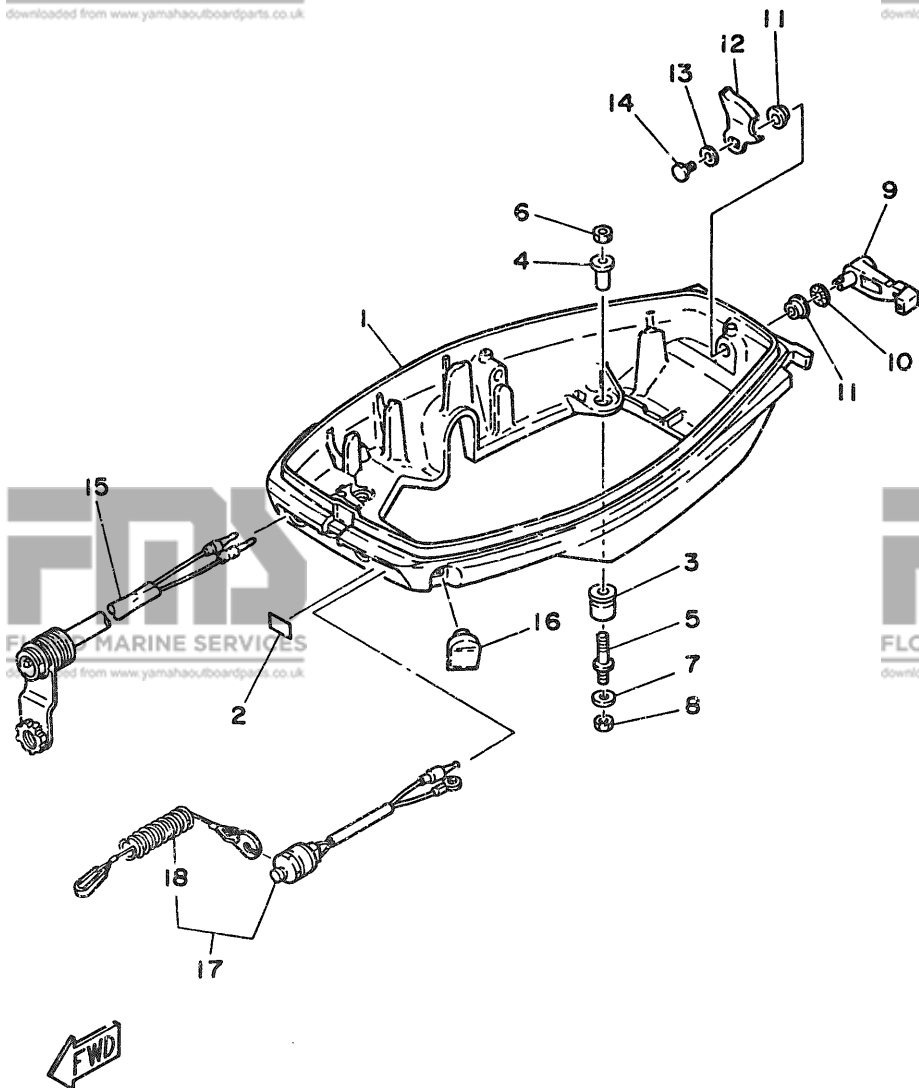


Fig. 6 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6A9-42610-G0-EJ	TOP COWLING ASS'Y	1	11	90266-04M01	. RIVET	3
2	689-W0070-20	. GRAPHIC SIDE SET	1	12	660-42651-00	. HOOK 1	1
3	689-42677-01	. GRAPHIC, front	1	13	90266-04M00	. RIVET	2
4	6A9-42678-20	. GRAPHIC, rear	1	14	695-42662-01	. DAMPER 1	1
5	689-42613-00-EJ	. MOLDING, air duct	1	15	695-42663-01	. DAMPER 2	1
6	97313-06012	. BOLT	4	16	695-42664-00	. DAMPER 3	1
7	92903-06600	. WASHER	4	17	689-42665-00	. DAMPER 4	1
8	689-15761-00	. SEAL, rubber	1	18	695-42666-00	. DAMPER 5	1
9	660-42615-00	. SEAL	1	19	661-42683-00	MARK, cowling ? (20CE Model)	1
10	689-42647-00	. HOLDER, clamp band	1				

Fig. 7 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-42711-00-EJ	COWLING, bottom	1	10	90206-12052	WASHER, wave	1
2	6A1-42791-00	MARK 3	1	11	90386-12069	BUSHING	2
3	90480-15M06	GROMMET	4	12	689-42816-00	LEVER, clamp 2	1
4	90387-08M25	COLLAR	4	13	90201-06068	WASHER	1
5	689-42742-00-94	BOLT	4	14	97313-06010	BOLT	1
6	95303-08700	NUT	4	15	682-84381-00	2P CONCENT 1	1
7	92990-08606	WASHER	4	16	689-42725-00	GROMMET 2	1
8	95380-08700	NUT	4	17	689-82575-02	KILL SWITCH ASS'Y	1
9	689-42815-00	LEVER, clamp 1	1	18	682-82556-00	STOPPER ASS'Y	1



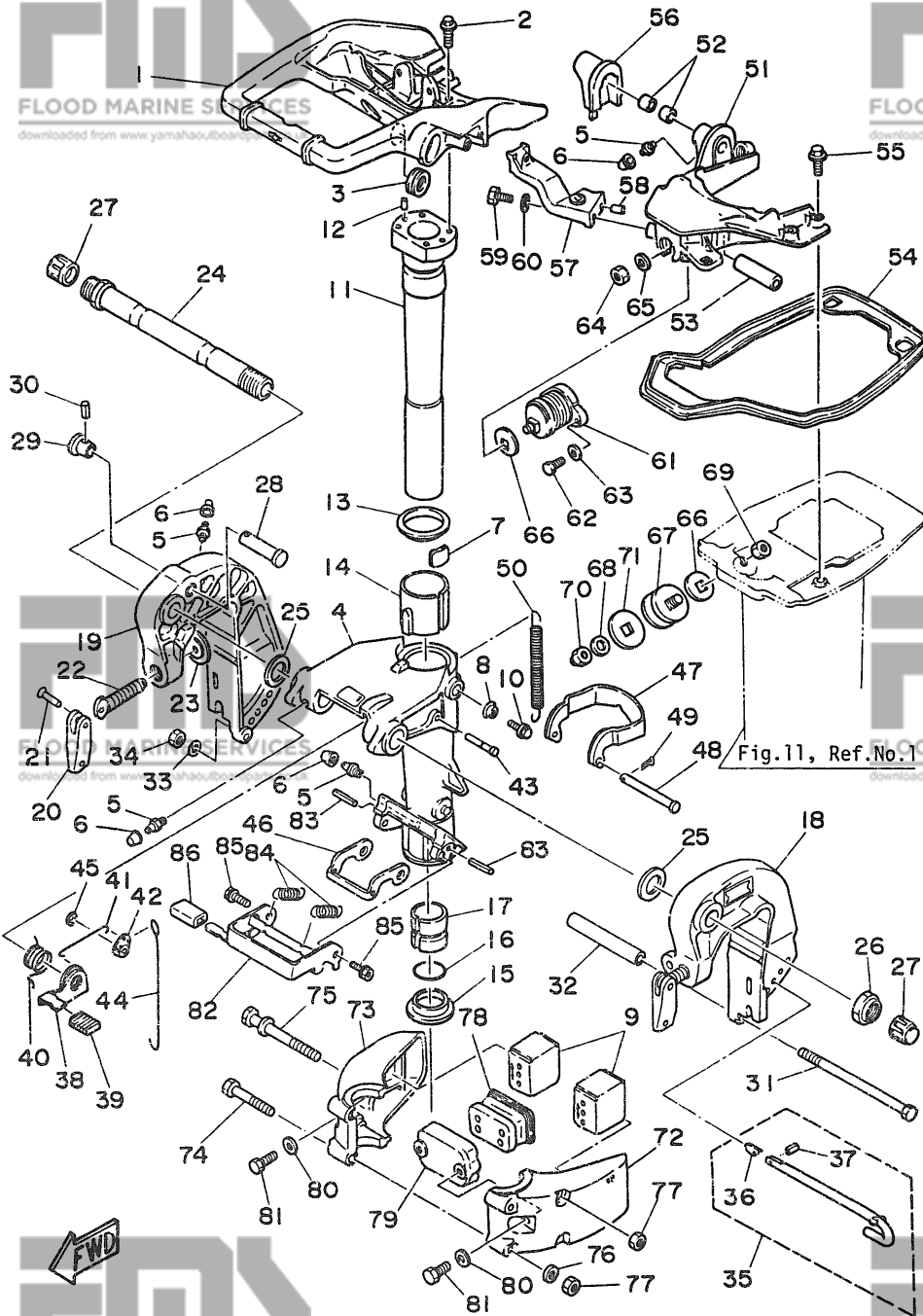


Fig. 8 BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	656-42511-01-EJ	BRACKET, steering	1	44	648-43617-00	ROD, tilt lock 2	1
2	90105-06M07	BOLT	4	45	93430-05027	CIRCLIP	1
3	90480-29045	GROMMET	1	46	689-43614-00	PLATE, tilt lock 1	1
4	689-43311-02-EJ	BRACKET, swivel	1	47	648-43615-00	PLATE, tilt lock 2	2
5	93700-06004	NIPPLE, grease	5	48	90240-05046	PIN, with hole	1
6	663-45119-00	CAP, grease nipple	5	49	91490-16010	PIN, cotter	1
7	648-42528-00	PLATE, friction	1	50	90506-30055	SPRING, tension	1
8	689-43373-01	SEAL, damper	1	51	648-44518-01-9M	BRACKET COMP. 1	1
9	689-44555-00	MOUNT DAMPER, lower side	2	52	90380-12012	BUSHING, solid	2
10	90105-06M18	BOLT	1	53	90387-10M39	COLLAR	1
11	689-42521-00-94	SHAFT, steering pivot	1	54	689-42716-00	SEAL 1	1
12	93608-12063	PIN, dowel B	2	55	90105-06M08	BOLT	4
13	90209-47016	WASHER	1	56	689-42718-00	SEAL 3	1
14	90386-47M22	BUSHING	1	57	648-44519-00-94	BRACKET 2	1
15	90386-38022	BUSHING	1	58	93606-12019	PIN, dowel B	1
16	93210-37160	O-RING	1	59	97395-06018	BOLT	1
17	90386-38090	BUSHING	1	60	92990-06600	WASHER	1
18	689-43111-01-EJ	BRACKET, clamp 1	1	61	689-44516-00	MOUNT DAMPER, upper front	1
19	689-43112-01-EJ	BRACKET, clamp 2	1	62	97395-06020	BOLT	2
20	616-43118-00-EJ	HANDLE, transom clamp	2	63	92990-06600	WASHER	2
21	90233-04001	PIN	2	64	92880-10200	NUT	1
22	90149-14030	SCREW	2	65	92990-10200	WASHER	1
23	648-43114-01	PAD, transom clamp	2	66	648-44591-00	GASKET 1	3
24	689-43131-00	BOLT, clamp bracket	1	67	664-44514-00-94	MOUNT DAMPER, upper side	2
25	90201-22428	WASHER	2	68	92990-10200	WASHER	2
26	90185-22043	NUT, self-locking	1	69	92880-10200	NUT	2
27	663-43145-00	CAP, clamp bracket	2	70	92890-10700	NUT, crown	2
28	689-43191-00	SHAFT, stopper	1	71	664-44591-00	GASKET 1	2
29	689-43192-01	KNOB, stopper	1	72	689-44551-00-EJ	HOUSING, lower mount 1	1
30	91690-30016	PIN, spring	1	73	689-44552-00-EJ	HOUSING, lower mount 2	1
31	90101-08339	BOLT	1	74	97395-08065	BOLT	2
32	90387-09074	COLLAR	1	75	90119-08M03	BOLT	2
33	92990-08600	WASHER	1	76	92990-08600	WASHER	2
34	95380-08600	NUT	1	77	95380-08600	NUT	4
35	682-43160-01	TIPT ROD ASS'Y	1	78	689-44557-00	MOUNT DAMPER, lower front	1
36	656-43165-01	STOPPER PLATE	1	79	689-44553-00-94	COVER, lower mount	1
37	91690-30008	PIN, spring	1	80	92990-08600	WASHER	2
38	689-43631-00	LEVER, tilt 1	1	81	97375-08025	BOLT	1
39	689-43633-00	COVER, tilt lever 1	1	82	689-43681-00	LEVER, shallow water drive	1
40	689-43643-00	SPRING, torsion	1	83	90690-40036	PIN, spring	2
41	689-43616-00	ROD, tilt lock 1	1	84	90506-16M17	SPRING	2
42	648-43642-00	LEVER, tilt 2	1	85	90109-06M18	BOLT	2
43	90249-06M10	PIN	1	86	682-43318-01	COVER	1

Fig.11, Ref.No.1

HANDLE STEERING
ASS'Y

Fig.10, Ref.No.5

Fig.8, Ref.No.1

Fig. 9 STEERING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6A9-W0084-01-EJ	HANDLE STEERING ASS'Y (Ref. No. 2 to 23)	1	14	90269-02001	RI'VET	1
2	689-42111-00-EJ	HANDLE, steering	1	15	98180-05025	SCREW, ovalhead	1
3	90560-14076	SPACER	1	16	689-42138-00	LEVER, throttle	1
4	90202-34043	WASHER	1	17	92903-10600	WASHER	1
5	90201-28M28	WASHER	2	18	90501-23215	SPRING, compression	1
6	90206-20M07	WASHER, wave	1	19	90386-08032	BUSHING	1
7	689-42112-00-EJ	HANDLE, steering 2	1	20	689-26311-02	THROTTLE WIRE COMP.	2
8	97395-06050	BOLT	1	21	90123-06065	. BOLT, wire adjusting	2
9	97395-06020	BOLT	1	22	90170-06183	. NUT	4
10	92990-06600	WASHER	2	23	90480-12156	GROMMET	1
11	664-42119-00	GRIP, steering handle	1	THROTTLE FRICTION			
12	661-42177-00	RUBBER, handle	1	24	656-42126-01	PIECE, friction	1
13	6A9-42137-00	INDICATOR, throttle	1	25	97395-06020	BOLT	1
				26	90185-06062	NUT, self-locking	1

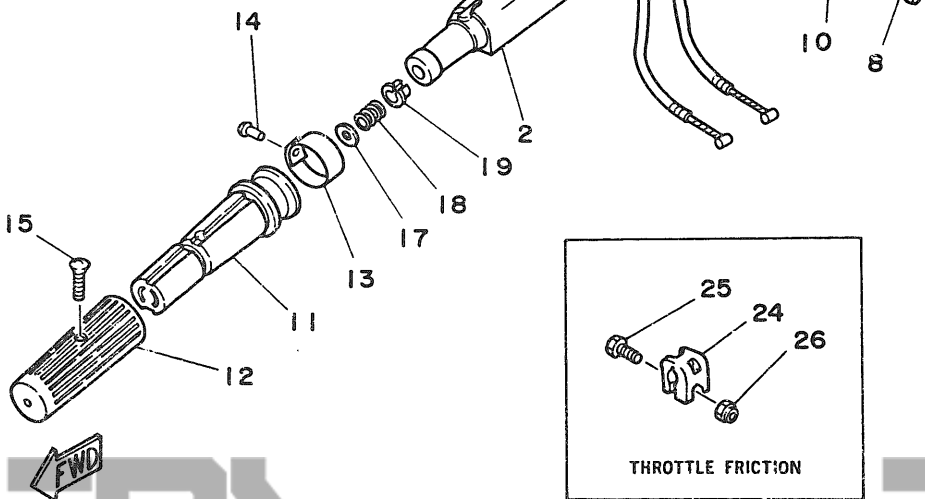


Fig.8, Ref.No.51

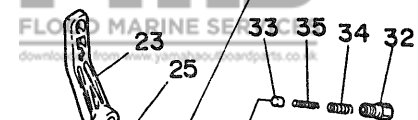


Fig.8, Ref.No.53

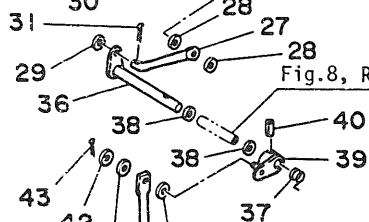


Fig.14, Ref.No.4

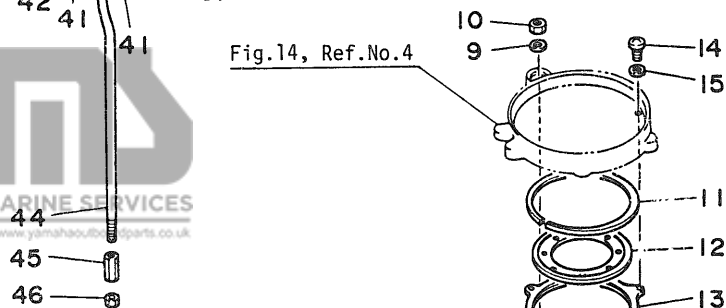


Fig.7, Ref.No.1

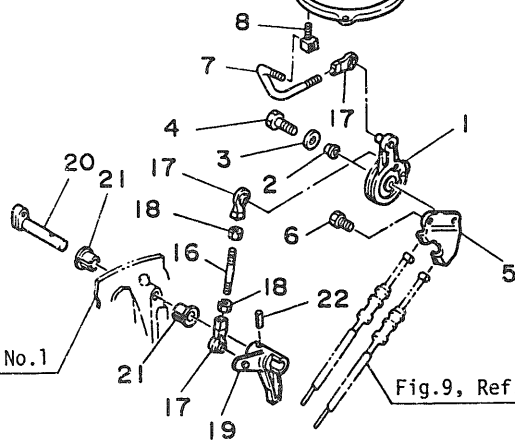


Fig.9, Ref.No.20

Fig. 10 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	664-41631-00-94	LEVER, magneto control	1	24	664-44113-01	CAM PLATE, handle	1
2	90387-06M02	COLLAR	1	25	90202-12031	WASHER	2
3	90387-06298	COLLAR	1	26	90105-06M07	BOLT	1
4	97313-06025	BOLT	1	27	664-44142-00	JOINT	1
5	664-14497-00	STAY, throttle wire	1	28	90202-06007	WASHER	2
6	97313-06012	BOLT	1	29	92990-05600	WASHER	1
7	664-41636-00	ROD, magneto control	1	30	91490-16010	PIN, cotter	1
8	648-41635-00	SHAFT, link connecting	1	31	91490-12010	PIN, cotter	1
9	90201-05556	WASHER	1	32	664-42715-00	BUSHING 2	1
10	95303-05600	NUT	1	33	664-44167-00	PLUNGER, shift cam	1
11	695-41613-00	PLATE, base friction	1	34	90501-14M07	SPRING, compression	1
12	695-41611-00-94	RETAINER, magneto base 1	1	35	90501-09M08	SPRING, compression	1
13	695-41612-00	RETAINER, magneto base 2	1	36	689-44121-01	LEVER, shift rod 1	1
14	97803-05010	SCREW, panhead	3	37	90508-14M13	SPRING, torsion	1
15	92903-05600	WASHER	3	38	90202-10024	WASHER, plate	2
16	90116-05220	BOLT, stud	1	39	689-44125-00	LEVER, shift rod 2	1
17	662-41237-01	JOINT, link 2	3	40	91690-40016	PIN, spring	1
18	95303-05600	NUT	2	41	90202-05007	WASHER	2
19	6A9-42154-00-94	LEVER, throttle control	1	42	92990-05600	WASHER	1
20	656-42153-00-94	SHAFT, throttle control	1	43	91490-20010	PIN, cotter	1
21	90386-10009	BUSHING	2	44	664-44143-00	ROD, shift 1	1
22	91690-40018	PIN, spring	1	45	648-44146-00	CONNECTOR, shift rod	1
23	689-44111-00-EJ	HANDLE, gear shift	1	46	90170-07021	NUT	1

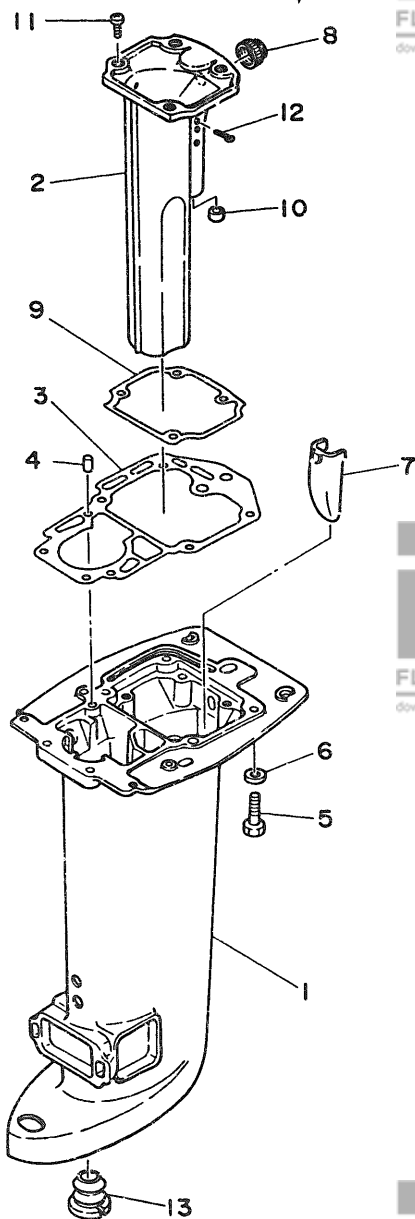
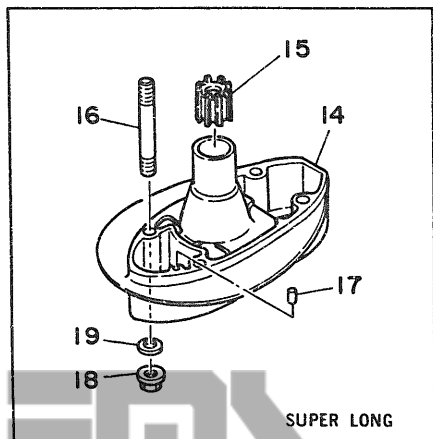


Fig. 11 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-45111-01-EJ	CASING, upper (Short)	1 U.R.	10	664-41135-00	GASKET, exhaust manifold 3	1
※	689-45111-10-EJ	CASING, upper (Long, Super Long)	1 U.R.	11	97890-06016	SCREW, panhead	4
2	664-41131-01-94	MANIFOLD, exhaust 1	1	12	91490-30025	PIN, cotter	1
3	689-45113-01	GASKET, upper casing	1	13	689-45127-00	SEAL	1
4	93606-12019	PIN, dowel B	2	SUPER LONG			
5	97375-C8030	BOLT	6	14	689-45211-20-EJ	EXTENSION	1
6	92990-08600	WASHER	6	15	689-45318-00	BUSHING, drive shaft 3	1
7	689-41132-00-94	MANIFOLD, exhaust 2 (Short)	1 U.R.	16	90116-10M10	BOLT, stud	4
※	689-41132-10-94	MANIFOLD, exhaust 2 (Long, Super Long)	1 U.R.	17	93606-12019	PIN, dowel B	2
8	664-41133-00	GASKET, exhaust manifold 1	1	18	90179-10M03	NUT	4
9	664-41134-00	GASKET, exhaust manifold 2	1	19	92990-10600	WASHER	4

※ Not shown

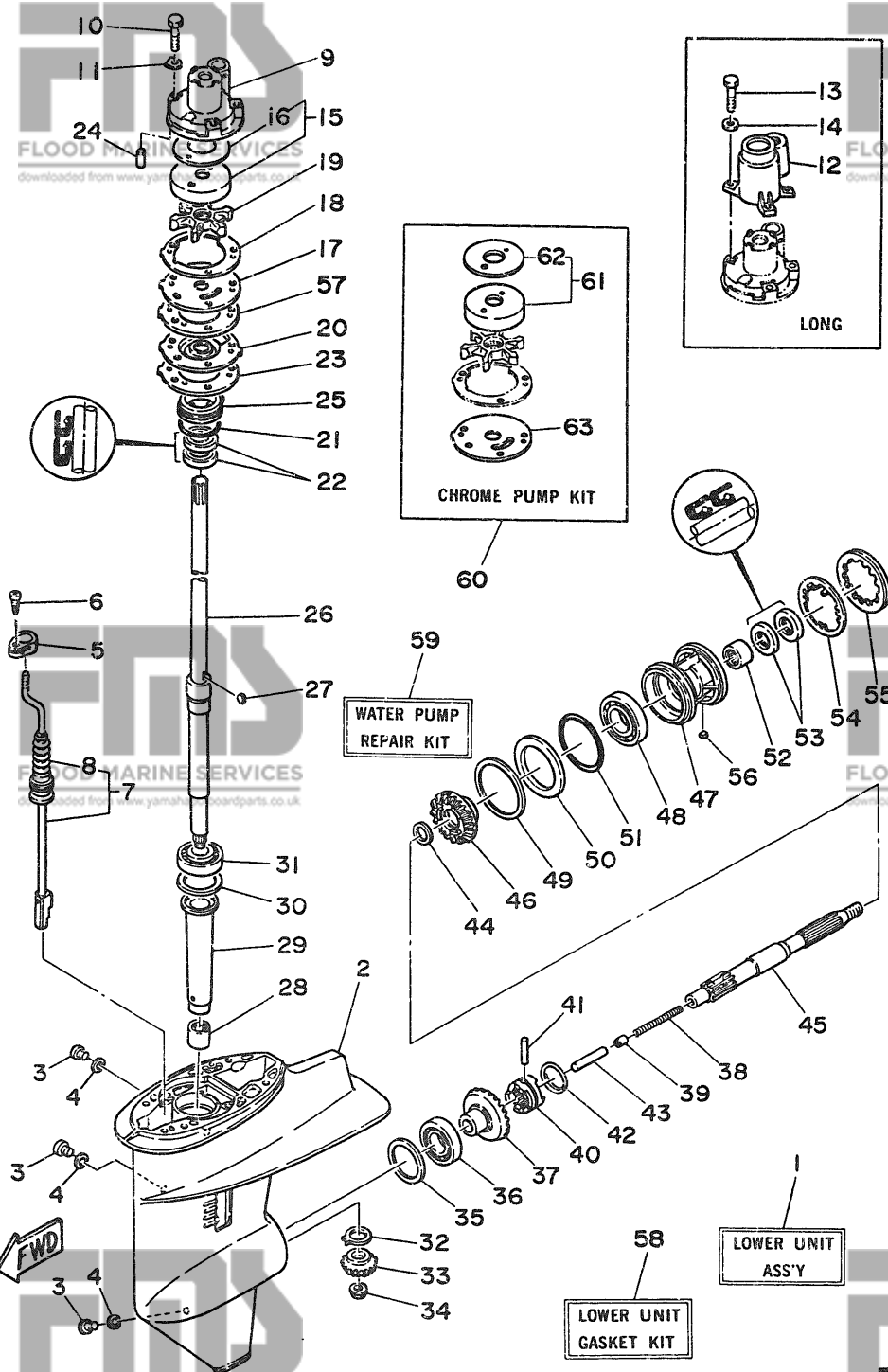


Fig. 12 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-45300-03-EJ	LOWER UNIT ASS'Y (Short)		32	664-45552-00	BEARING, plain	1
		(Ref. No. 2 to 11, 15 to 57)	1 U.R.	33	689-45551-00	PINION (13T)	1
2	689-45300-13-EJ	LOWER UNIT ASS'Y (Long)		34	90179-09M02	NUT	1
		(Ref. No. 2 to 9, 12 to 57)	1 U.R.	35	664-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
3	689-45311-02-EJ	CASING, lower	1		664-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
4	90340-08014	PLUG, straight screw	3		664-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
5	90430-08020	GASKET	3		664-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
6	689-44176-00	BRACKET	1		664-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
7	97780-50110	SCREW, panhead tapping	1	36	93332-00005	BEARING, taper roller	1
8	664-44150-01	SHIFT CAM ASS'Y (Short)	1 U.R.	37	689-45560-00	GEAR 1 ASS'Y (24T)	1
9	664-44150-11	SHIFT CAM ASS'Y (Long)	1 U.R.	38	90501-10065	SPRING, compression	1
10	664-44150-21	SHIFT CAM ASS'Y (Super Long)	1 U.R.	39	648-45634-00	SLIDE, shift	1
11	664-44147-00	. BOOT, shift rod	1	40	664-45631-00	CLUTCH, dog	1
12	689-44311-03	HOUSING, water pump	1	41	90250-05010	PIN, straight	1
13	90101-06M56	BOLT	3	42	648-45633-00	RING, cross pin	1
14	90209-06M04	WASHER	3	43	648-45635-00	PLUNGER, shift	1
15	689-44312-00-9M	COVER, water pump housing		44	90201-20417	WASHER	1
		(Long)	1	45	689-45611-00	SHAFT, propeller	1
16	97395-06035	BOLT (Long)	3	46	689-45571-00	GEAR 2 (24T)	1
17	92990-06600	WASHER (Long)	3	47	689-45331-00-94	HOUSING, bearing 1	1
18	689-44432-02	INSERT CARTRIDGE COMP.	1	48	93306-00606	BEARING (B6006)	1
19	689-44367-01	. DAMPER, water seal 3	1	49	664-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
20	689-44323-03	OUTER PLATE, cartridge	1		664-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
21	689-44324-01	GASKET	1		664-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
22	689-44352-02	IMPELLER	1		664-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
23	689-44325-02-9M	PROTECTOR, oil seal	1		664-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
24	93210-40M10	O-RING	1	50	664-45576-00	WASHER, thrust 2	1 U.N.
25	93101-22067	OIL SEAL	2	51	93210-60M17	O-RING	1
26	689-44315-01	GASKET, water pump 1	1	52	93315-22004	BEARING, needle	1
27	93604-12M07	PIN, dowel B	2	53	93101-20M07	OIL SEAL	2
28	689-45344-00-94	COVER, oil seal	1	54	90214-45M00	WASHER, claw	1
29	689-45501-00	DRIVE SHAFT COMP. (Short)	1 U.R.	55	664-45384-00	NUT	1
30	689-45501-10	DRIVE SHAFT COMP. (Long)	1 U.R.	56	90282-04010	KEY, straight	1
31	689-45501-20	DRIVE SHAFT COMP. (Super Long)	1 U.R.	57	689-44316-00	GASKET, water pump 2	1
32	664-44338-00	KEY, woodruff	1	58	689-W0001-22	LOWER UNIT GASKET KIT	1
33	93315-017U4	BEARING, needle	1	59	689-W0078-05	WATER PUMP REPAIR KIT	1
34	689-45536-00	SLEEVE, drive shaft	1			CHROME PUMP KIT	
35	664-45587-00-05	SHIM 3 (0.05mm)	1 U.R.	60	689-W0078-3A	CHROME PUMP KIT	1
36	664-45587-00-08	SHIM 3 (0.08mm)	1 U.R.	61	689-W4432-61	. INSERT CARTRIDGE COMP.	1
37	664-45587-00-12	SHIM 3 (0.12mm)	1 U.R.	62	689-44367-01	. . DAMPER, water seal 3	1
38	664-45587-00-30	SHIM 3 (0.30mm)	1 U.R.	63	689-44323-43	. OUTER PLATE, cartridge	1
39	664-45587-00-50	SHIM 3 (0.50mm)	1 U.R.				
40	93332-000U4	BEARING, taper roller	1				

* Not shown

▲ See Fig. 25 for detail service parts.

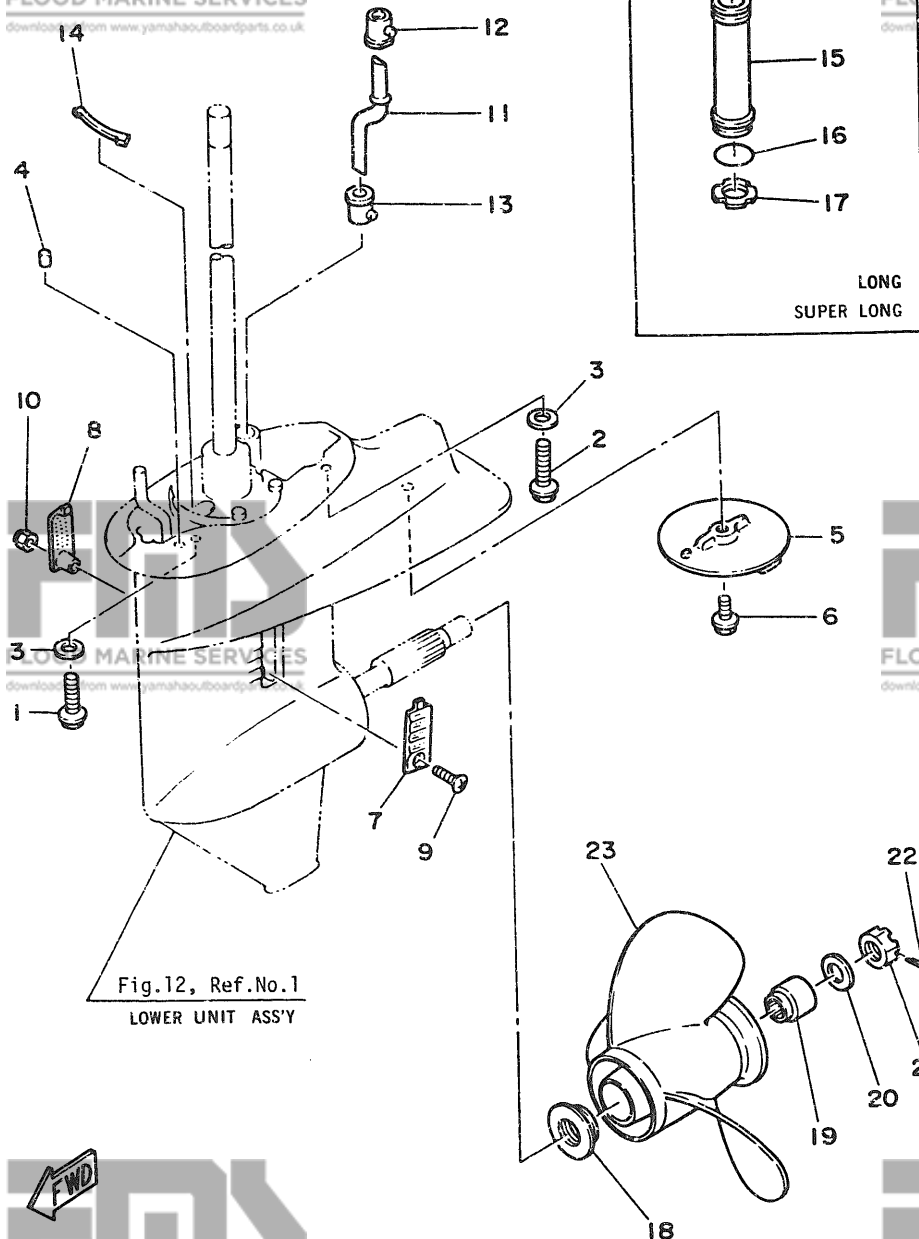


Fig. 13 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90105-10059	BOLT	2	14	689-44314-00	SPACER	1
2	90105-10412	BOLT	2	15	689-44362-00-94	TUBE, water 2 (Long, Super Long)	1
3	92990-10600	WASHER	4	16	93210-26240	O-RING (Long, Super Long)	2
4	93606-12019	PIN, dowel B	2	17	689-44328-02	PLATE (Long, Super Long)	1
5	664-45371-01	TAB-TRIM	1	18	664-45987-00	SPACER	1
6	97475-08020	BOLT	1	19	689-45997-00	SPACER 2	1
7	689-45214-01	COVER, water inlet 1	1	20	92990-14200	WASHER	1
8	689-45215-01	COVER, water inlet 2	1	21	90171-14013	NUT, castle	1
9	98180-05025	SCREW, ovalhead	1	22	91490-30022	PIN, cotter	1
10	90185-05002	NUT, self-locking	1	23	664-45941-01-36	PROPELLER ASS'Y 1(3x9"x9"-F)	1 U.R.
11	664-44361-00	TUBE, water 1 (Short)	1 U.R.		664-45943-01-36	PROPELLER ASS'Y 2(3x9"x8"-F)	1 U.R.
*	689-44361-10	TUBE, water 1 (Long)	1 U.R.		664-45945-00-36	PROPELLER ASS'Y 3(3x9"x10"-F)	1 U.R.
*	689-44361-20	TUBE, water 1 (Super Long)	1 U.R.		664-45947-01-36	PROPELLER ASS'Y 4(3x9"x11"-F)	1 U.R.
12	689-44366-00	DAMPER, water seal 2	1		664-45949-02-36	PROPELLER ASS'Y 5(3x9"x13"-F)	1 U.R.
13	626-44365-01	DAMPER, water seal 1	1		664-45952-00-36	PROPELLER ASS'Y 6(3x9"x14"-F)	1 U.R.

*Not shown

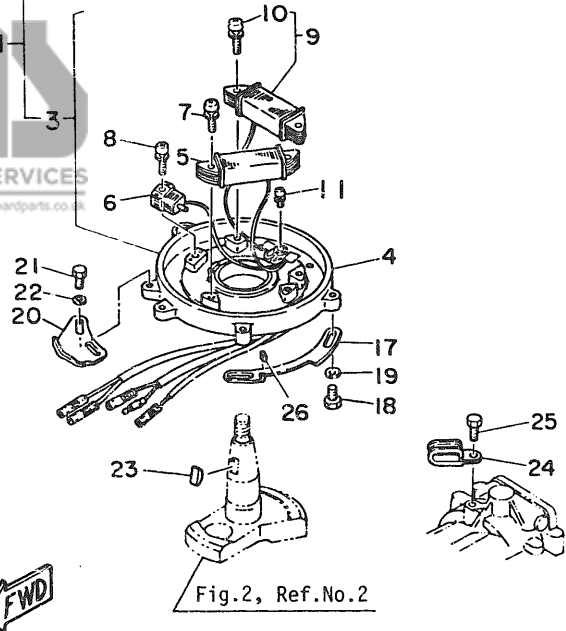
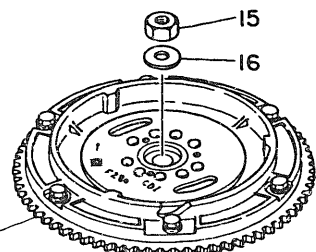
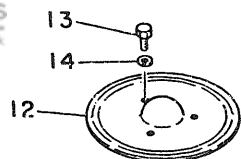


Fig. 14 C.D.I. MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	695-85500-A0	C.D.I. MAGNETO ASS'Y	1	14	92903-06200	WASHER	3
2	695-85550-A0	. ROTOR ASS'Y	1	15	90170-12066	NUT	1
3	695-85560-A0	. BASE ASS'Y	1	16	90201-12472	WASHER	1
4	695-85561-70	. . BASE, magneto	1	17	6A9-41615-01	STOPPER, magneto base 1	1
5	695-85520-70	. . CHARGE COIL ASS'Y	1	18	97313-06012	BOLT	2
6	695-85580-70	. . PULSER COIL ASS'Y	1	19	92903-06200	WASHER	2
7	90159-05039	. . SCREW, with washer	2	20	6A9-41213-00-94	CAM, accel.	1
8	90159-05038	. . SCREW, with washer	1	21	97313-05010	BOLT	2
9	695-81303-A0	. . LIGHTING COIL ASS'Y	1	22	92903-05600	WASHER	2
10	90159-05040	. . . SCREW, with washer	2	23	90280-05013	KEY, woodruff	1
11	90159-04035	. . SCREW, with washer	1	24	90461-06M01	CLAMP	1
12	648-81362-01	COVER, hole	1	25	97313-06010	BOLT	1
13	97313-06012	BOLT	3	26	695-44194-00	CAP	1

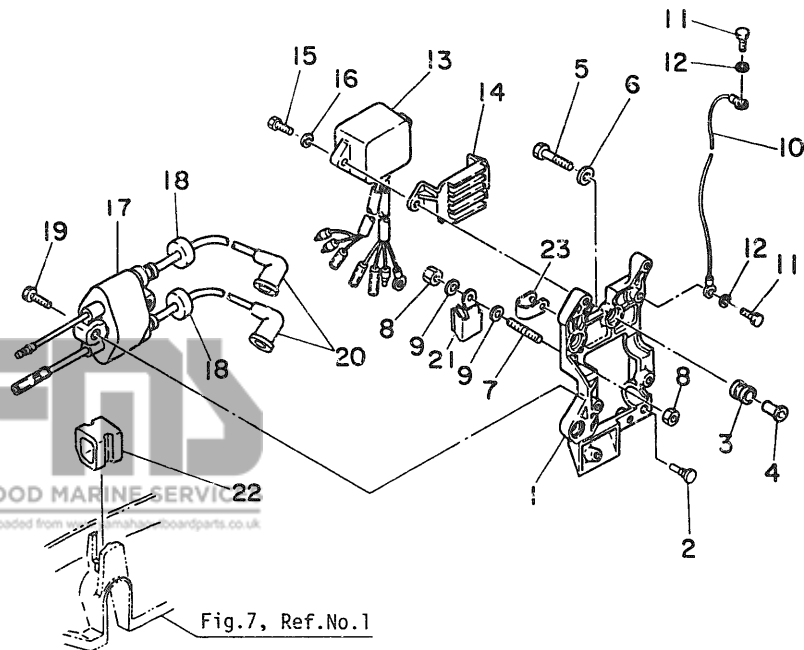


Fig. 15 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	695-85542-00-94	BRACKET	1	13	695-85540-10	C.D.I. UNIT ASS'Y	1
2	689-85547-00	DAMPER	1	14	689-85548-01	HOLDER, wire harness	1
3	663-82317-60	DAMPER	3	15	97313-06025	BOLT	2
4	624-42542-00	PIPE 1	3	16	92903-06600	WASHER	2
5	97313-06025	BOLT	3	17	6E7-85570-10	IGNITION COIL ASS'Y	1
6	90201-06050	WASHER	3	18	90480-25161	GROMMET	2
7	90116-06M07	BOLT, stud	1	19	97313-06025	BOLT	2
8	95303-06600	NUT	2	20	663-82370-01	PLUG CAP ASS'Y	2 U.R.
9	92903-06600	WASHER	2	*	6G1-82370-20	PLUG CAP ASS'Y (With Resistor)	2 U.R.
10	689-82519-00	WIRE, earth lead	1	21	90465-08M13	CLAMP	1
11	97313-06012	BOLT	2	22	90480-17M08	GROMMET	1
12	92903-06100	WASHER	2	23	90464-12M00	CLAMP	1

* Not shown

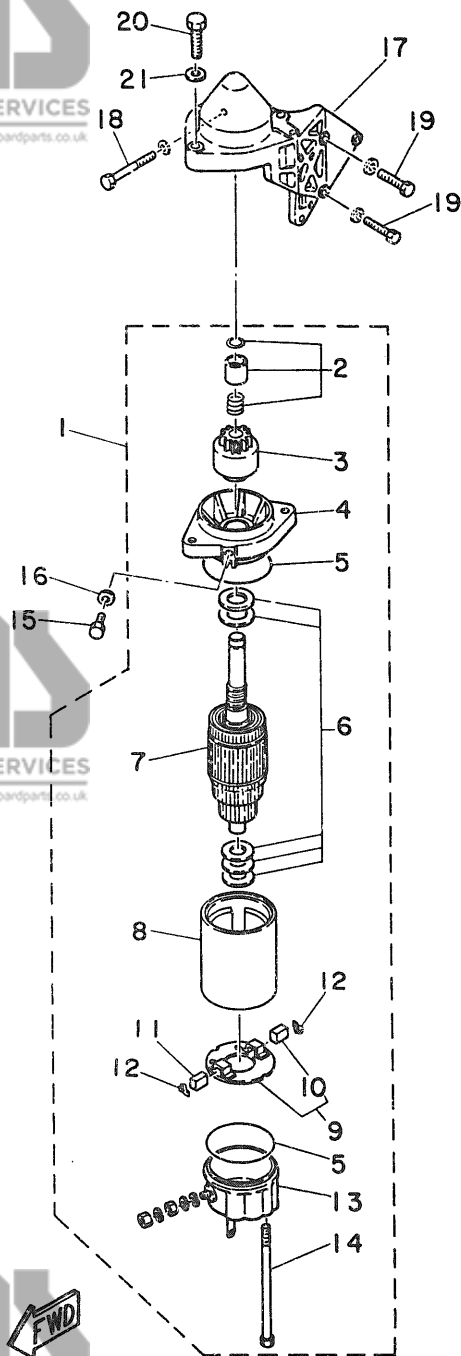


Fig. 16 ELECTRIC MOTOR (20CE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-81800-12	ELECTRIC MOTOR ASS'Y	1	12	689-81813-10	. SPRING, brush	2
2	689-81857-11	. PINION STOPPER SET	1	13	689-81820-11	. REAR COVER ASS'Y	1
3	689-81807-12	. PINION ASS'Y (11T)	1	14	689-81826-10	. BOLT	2
4	689-81830-11	. FRONT COVER ASS'Y	1	15	97370-08012	BOLT	1
5	689-81844-11	. O-RING	2	16	92903-08600	WASHER	1
6	689-61809-11	. WASHER KIT	1	17	695-15772-40-94	STAY 2	1
7	689-81850-11	. ARMATURE ASS'Y	1	18	97395-06050	BOLT	1
8	689-81810-11	. STATOR ASS'Y	1	19	97395-06030	BOLT	2
9	689-81840-11	. BRUSH HOLDER ASS'Y	1	20	97395-08030	BOLT	2
10	689-81812-11	. BRUSH 2 (-)	1	21	92903-08600	WASHER	2
11	689-81811-11	. BRUSH 1 (+)	1				

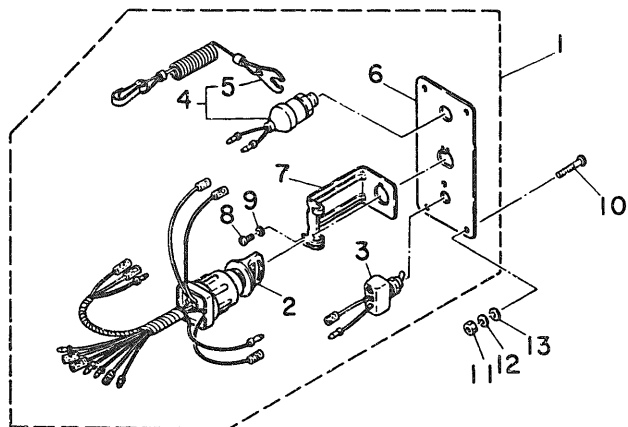
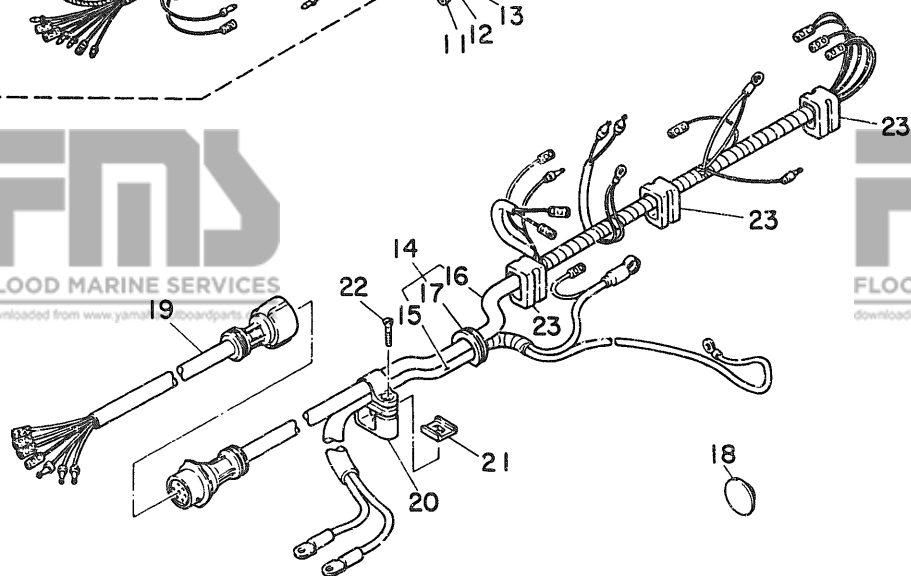


Fig. 17 ELECTRIC PARTS 1 (20CE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-82570-13	SWITCH PANEL ASS'Y	1	13	92903-05600	WASHER	4
2	688-82510-11	. MAIN SWITCH ASS'Y	1	14	689-82580-13	WIRE HARNESS ASS'Y	1
3	688-82574-00	. SWITCH, choke	1	15	689-82105-12	. WIRE LEAD ASS'Y	1
4	688-82575-01	. KILL SWITCH ASS'Y	1	16	689-82590-11	. WIRE LEAD ASS'Y	1
5	682-82556-00	. . STOPPER ASS'Y	1	17	689-42724-50	. GROMMET	1
6	689-82571-01	. PANEL, switch	1	18	90480-17165	GROMMET	1
7	683-82581-01	. STAY, cord clamp	1	19	688-82586-21	EXTENSION, wire harness	1
8	98303-04008	. SCREW, cylinderhead	1	20	689-82594-10	CLAMP	1
9	92901-04100	. WASHER	1	21	682-42525-00	PLATE, friction 1	1
10	98903-05025	SCREW, bind	4	22	90161-06M00	SCREW, flathead tapping	1
11	95303-05600	NUT	4	23	90480-17M08	GROMMET	3
12	92903-05100	WASHER	4				



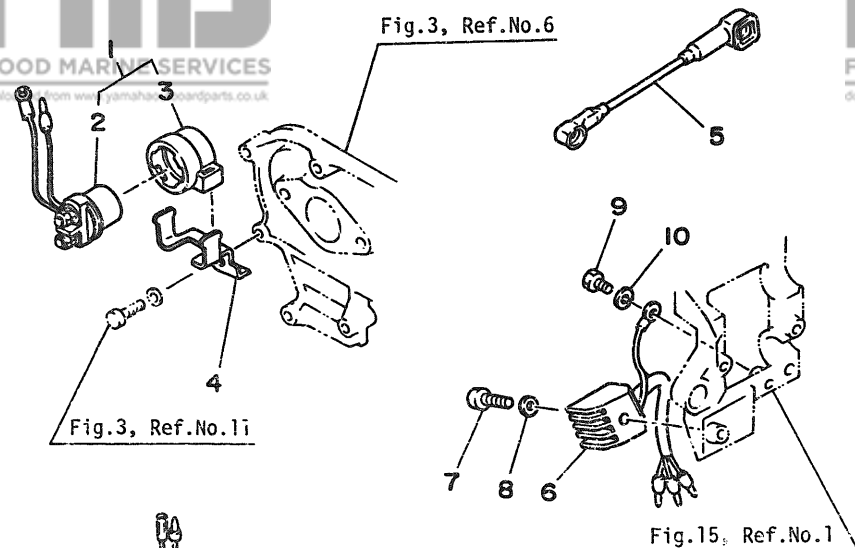


Fig. 18 ELECTRIC PARTS 2 (20CE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6G1-81940-00	STATER RELAY ASS'Y	1	14	656-15774-41	STAY 4	1
2	6G1-81941-10	. STATER RELAY	1	15	689-86111-01	COIL, solenoid	1
3	6G1-81952-00	. HOLDER, starter relay	1	16	682-86117-00	HOOK, wire pull	1
4	695-81945-00	PLATE, switch fitting	1	17	91690-30010	PIN, spring	1
5	695-82531-01	WIRE, lead	1	18	692-86116-00	WIRE, pull	1
6	664-81970-60	RECTIFIER ASS'Y	1	19	689-86112-01	STAY, solenoid	1
7	97803-05025	SCREW, panhead	1	20	90480-10155	GROMMET	1
8	92903-05600	WASHER	1	21	98503-04005	SCREW, panhead	4
9	97313-06012	BOLT	1	22	92903-04200	WASHER	4
10	92903-06100	WASHER	1	23	97803-05012	SCREW, panhead	2
11	682-82150-10	FUSE HOLDER ASS'Y	1	24	92903-05600	WASHER	2
12	663-82151-00	. FUSE (12V-20A)	1	25	93210-03261	O-RING	1
13	689-82540-01	NEUTRAL SWITCH ASS'Y	1				

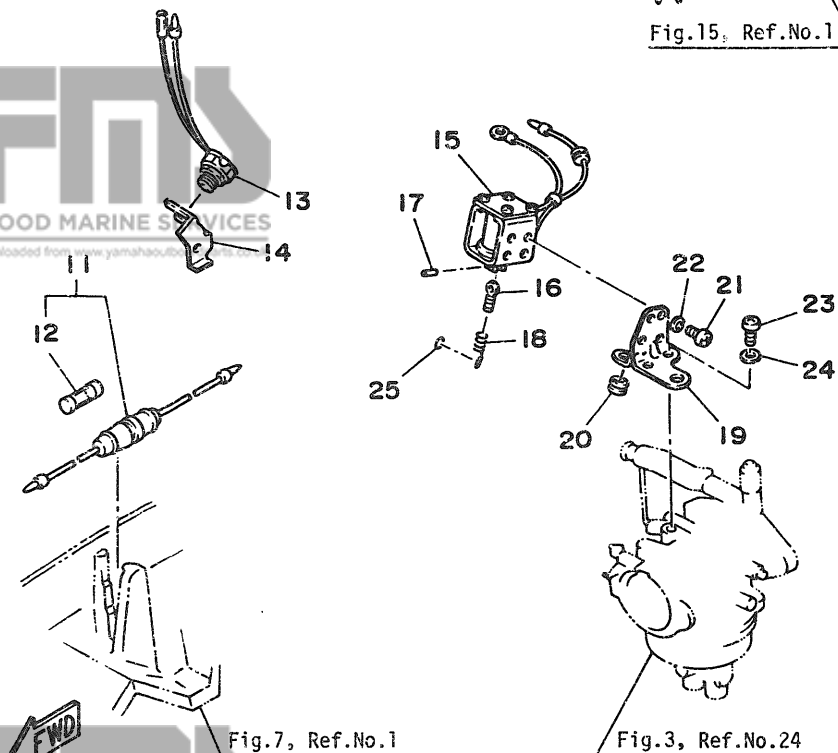
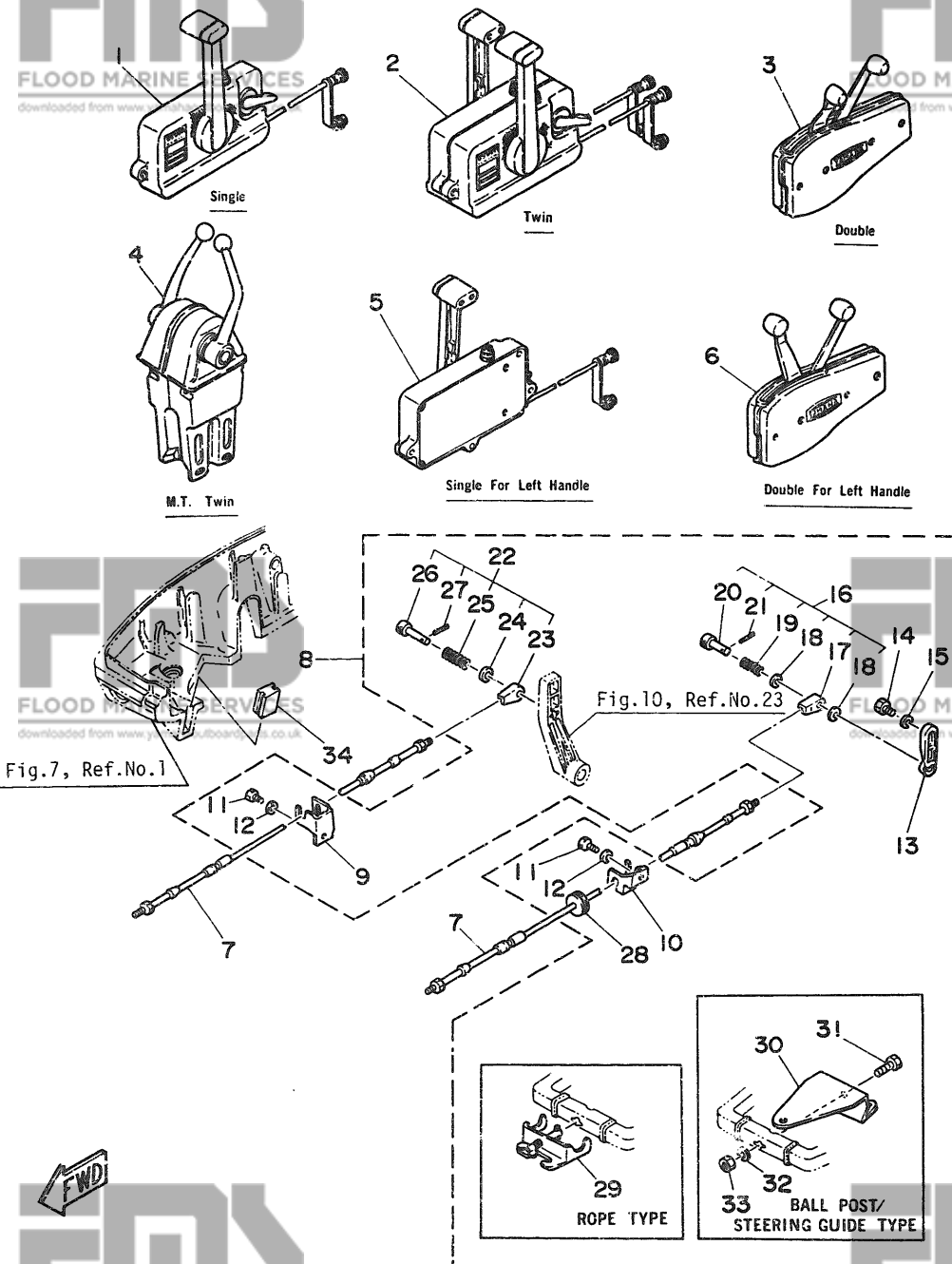


Fig. 19 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
REMOTE CONTROL							
1	701-48101-10	REMOTE CONTROL ASS'Y 1	1	9	648-48531-50	. BRACKET, remote control 1	1
2	701-48110-22	REMOTE CONTROL ASS'Y 2	1	10	648-48532-50	. BRACKET, remote control 2	1
3	701-48110-31	REMOTE CONTROL ASS'Y 3	1	11	97310-06016	. BOLT	2
4	701-48110-80	REMOTE CONTROL ASS'Y 8	1	12	92990-06600	. WASHER	2
5	701-48102-10	REMOTE CONTROL ASS'Y 1	1	13	648-48534-50-EJ	. THROTTLE LEVER, control	1
6	701-46120-31	REMOTE CONTROL ASS'Y 3	1	14	97395-06612	. BOLT	1
7	701-48310-40	CABLE, remote control 8F	2	15	92990-06600	. WASHER	1
	701-48310-60	CABLE, remote control 9F	2	16	679-48340-90	. CABLE END ASS'Y (Throttle)	1
	701-48310-80	CABLE, remote control 10F	2	17	679-48346-90	. CABLE END, remote control	1
	701-48310-90	CABLE, remote control 11F	2	18	92990-08200	. WASHER	2
	701-48320-00	CABLE, remote control 12F	2	19	90501-10264	. SPRING, compression	1
	701-48320-20	CABLE, remote control 13F	2	20	617-48361-90	. HOOK, cable	1
	701-48320-30	CABLE, remote control 14F	2	21	91690-30012	. PIN, spring	1
	701-48320-50	CABLE, remote control 15F	2	22	648-48330-50	. CABLE END ASS'Y (Shift)	1
	701-48320-60	CABLE, remote control 16F	2	23	648-48346-50	. CABLE END, remote control	1
	701-48320-80	CABLE, remote control 17F	2	24	92990-08200	. WASHER	1
	701-48320-90	CABLE, remote control 18F	2	25	90501-10071	. SPRING, compression	1
	701-48320-40	CABLE, remote control 19F	2	26	617-48331-90	. HOOK, cable 1	1
	701-48320-70	CABLE, remote control 20F	2	27	91690-30012	. PIN, spring	1
	701-48350-00	CABLE, remote control 21F	2	28	90480-22039	. GROMMET	1
	701-48350-10	CABLE, remote control 22F	2	ROPE TYPE			
	701-48350-20	CABLE, remote control 23F	2	29	700-48510-12	. STEERING HOOK ASS'Y	1
REMOTE CONTROL ATTACHMENT							
8	689-48501-00-EJ	ATTACHMENT ASS'Y	1	BALL POST/STEERING GUIDE TYPE			
	(Ref. No. 9 to 29)			30	689-48511-00	. HOOK, steering	1
	689-48501-20-EJ	ATTACHMENT ASS'Y	1	31	97375-10040	. BOLT	1
	(Ref. No. 9 to 28, 30 to 33)			32	92990-10600	. WASHER	1
				33	90185-10051	. NUT, self-locking	1
OPTIONAL PARTS							
34	676-42724-40	GROMMET 1	1	(For Without Manual Steering)			

▲ See Fig. 21 for detail service parts.



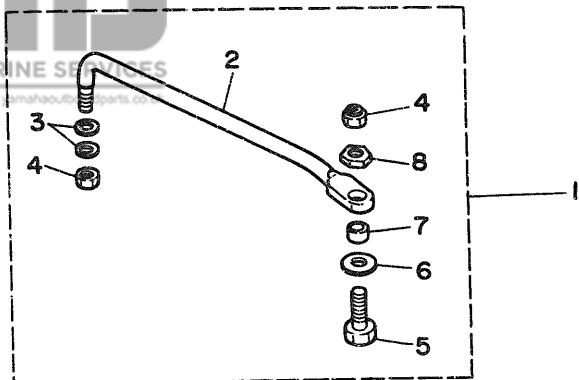


Fig. 20 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-61350-01	STEERING GUIDE ATTACHMENT KIT	1	11	90201-10M76	. WASHER	2
2	689-61351-01	. ROD, steering link	1	12	90101-09M70	. BOLT	2
3	90201-10M20	. WASHER	2	13	90170-09M05	. NUT	2
4	90185-09M01	. NUT, self-locking	2	14	6E5-61303-00	. STEERING EYE COMP.	2
5	90101-09M66	. BOLT	1	15	688-61311-10	. TIE BAR 1	1
6	90201-10M63	. WASHER	1	16	95380-14700	. NUT	2
7	90387-10M42	. COLLAR	1	17	6E5-61315-00	. TIE BAR 2	1
8	90170-09M03	. NUT	1	18	6E5-61313-00	. ADJUSTER	1
9	688-61301-00	TWIN KIT	1	19	90170-14M06	. NUT	1
10	90185-09M01	. NUT, self-locking	2				

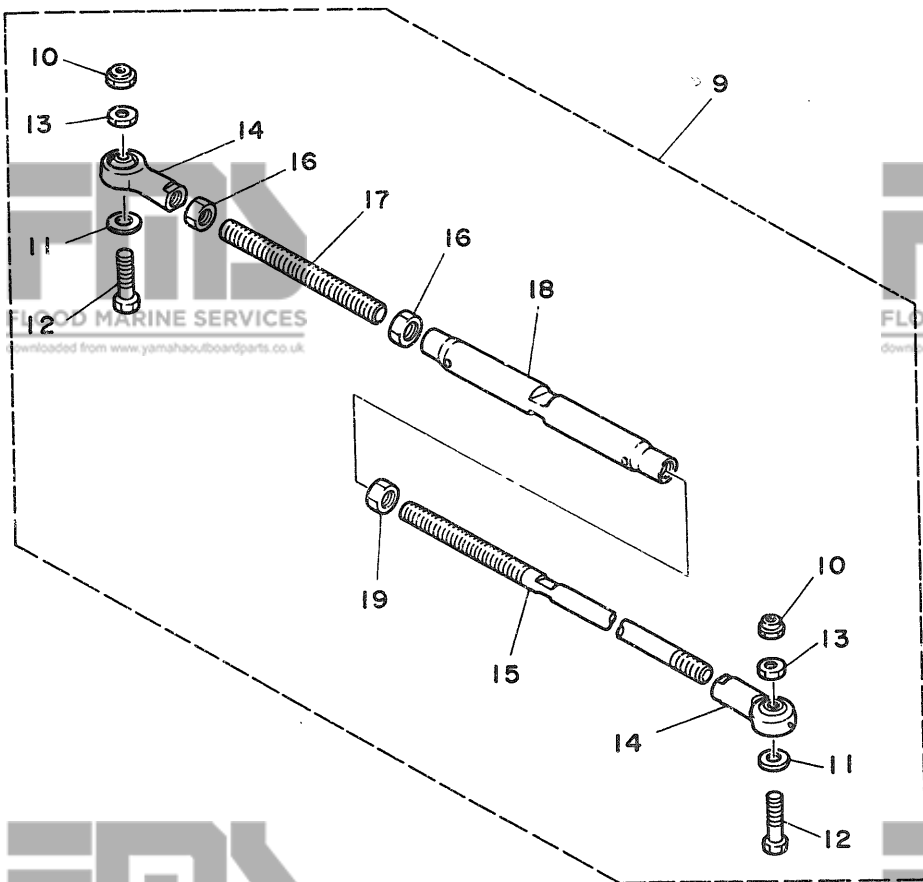
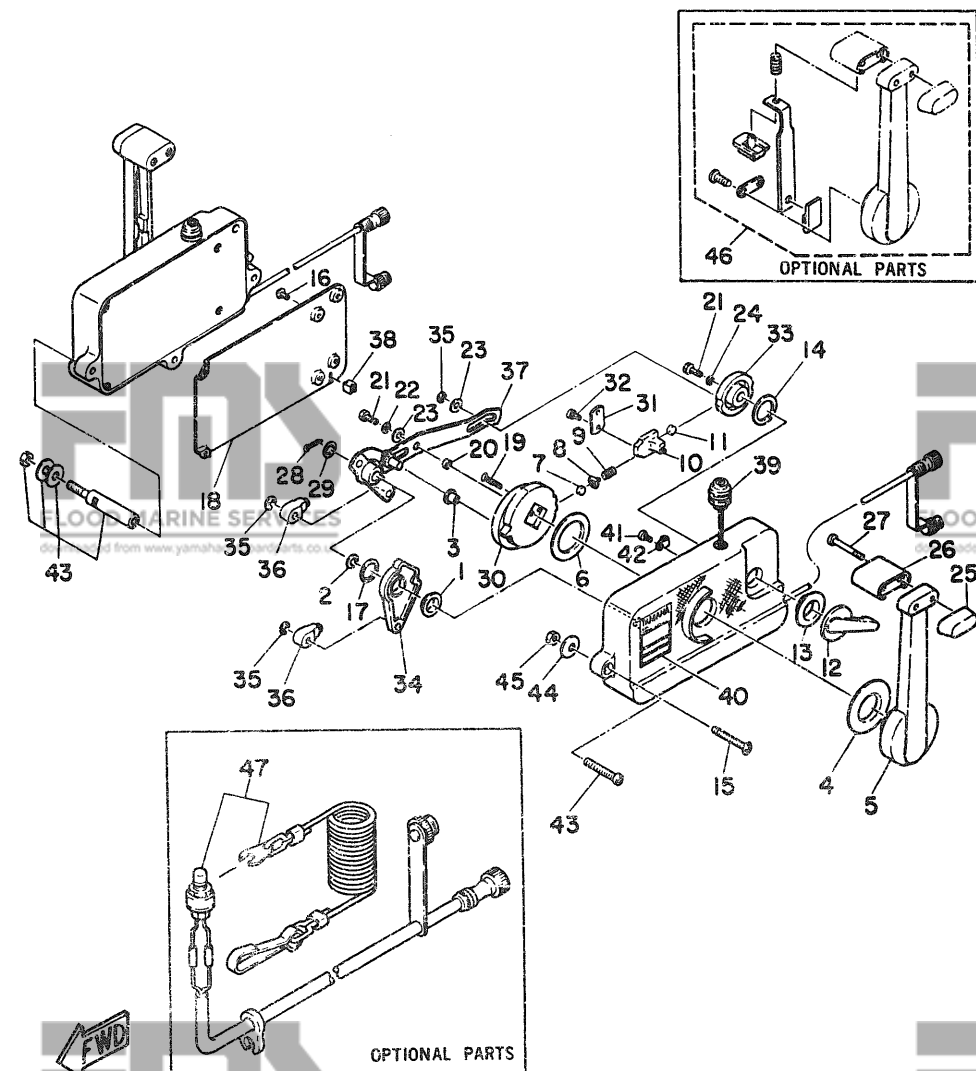


Fig. 21 REMOTE CONTROL ASS'Y

Ref.No.	Parts No.	Description	Q'ty Single Twin	Ref.No.	Parts No.	Description	Q'ty Single Twin
* 701-48101-10		REMOTE CONTROL ASS'Y (Right) (See Fig. 19, Ref. No. 1)	1 -	22	702-48268-00	. WASHER, plain	1 2
* 701-48102-10		REMOTE CONTROL ASS'Y (Left) (See Fig. 19, Ref. No. 5)	1 -	23	701-48246-00	. SPACER 1	2 4
* 701-48110-22		REMOTE CONTROL ASS'Y (See Fig. 19, Ref. No. 2)	- 1	24	92990-06300	. WASHER, internal tooth	1 2
1	701-48235-00	. BUSHING 2	1 2	25	701-48229-00	. GRIP, control lever 2	1 2
2	701-48197-10	. WASHER, wave 2	1 2	26	701-48222-00	. GRIP, control lever 1	1 2
3	701-48252-00	. ROLLER, cam	1 2	27	701-48282-00	. SCREW 2	2 4
4	701-48234-00	. BUSHING 1	1 2	28	701-48239-00	. SET PIN, plate	1 2
5	701-48221-00	. LEVER, control	1 2	29	701-48266-00	. SPACER 2	1 2
6	701-48196-11	. WASHER, wave 1	1 2	30	701-48232-00	. GEAR 1	1 2
7	701-48236-00	. ROLLER, detent	1 2	31	701-48189-11	. RETAINER	1 2
8	702-48237-00	. ADAPTOR	1 2	32	98580-05010	. SCREW, panhead	2 4
9	702-48238-00	. SPRING, detnet	1 2	33	704-48153-12	. SHAFT, free accel.	1 2
10	701-48249-00	. ADAPTOR, spring	1 2	34	701-48271-00	. ARM, shift (Right)	1 1
11	701-48248-00	. ROLLER, free accel.	1 2	* 701-48271-10	. ARM, shift (Left)	1 1	
12	701-48152-11	. KNOB, free accel. (Right)	1 2	35	93430-06024	. CIRCLIP	3 6
* 701-48152-20		. KNOB, free accel. (Left)	1 2	36	701-48345-30	. CABLE END, remote control 2	2 4
13	701-48243-00	. BUSHING 3	1 2	37	701-48261-00	. ARM, throttle (Right)	1 2
14	701-48198-10	. WASHER, wave 3	1 2	* 701-48261-10	. ARM, throttle (Left)	1 2	
15	701-48281-10	. SCREW 1	3 -	38	701-48358-00	. ANCHOR, cable 2	1 2
16	701-48289-00	. SCREW 4	4 8	39	701-82550-50	. STOP SWITCH ASS'Y	1 2
17	701-48268-00	. SPACER 3	1 2	40	701-48126-00	. GRAPHIC	1 2
18	701-48213-00	. PLATE	1 2	41	701-48283-00	. SCREW 3	1 2
19	92780-06025	. SCREW, flathead	2 4	42	701-82594-00	. CLAMP	1 2
20	701-48255-00	. COLLAR 1	1 2	43	701-48291-00	. ATTACHMENT	- 1
21	97390-06018	. BOLT	2 4	44	701-48287-00	. WASHER	3 -
				45	95380-06600	. NUT	3 -
						OPTIONAL PARTS	
				46	701-48280-00	NEUTRAL LOCK KIT	1 2 A.P.
				47	701-82575-51	KILL SWITCH ASS'Y	1 2 A.P.

* Not shown



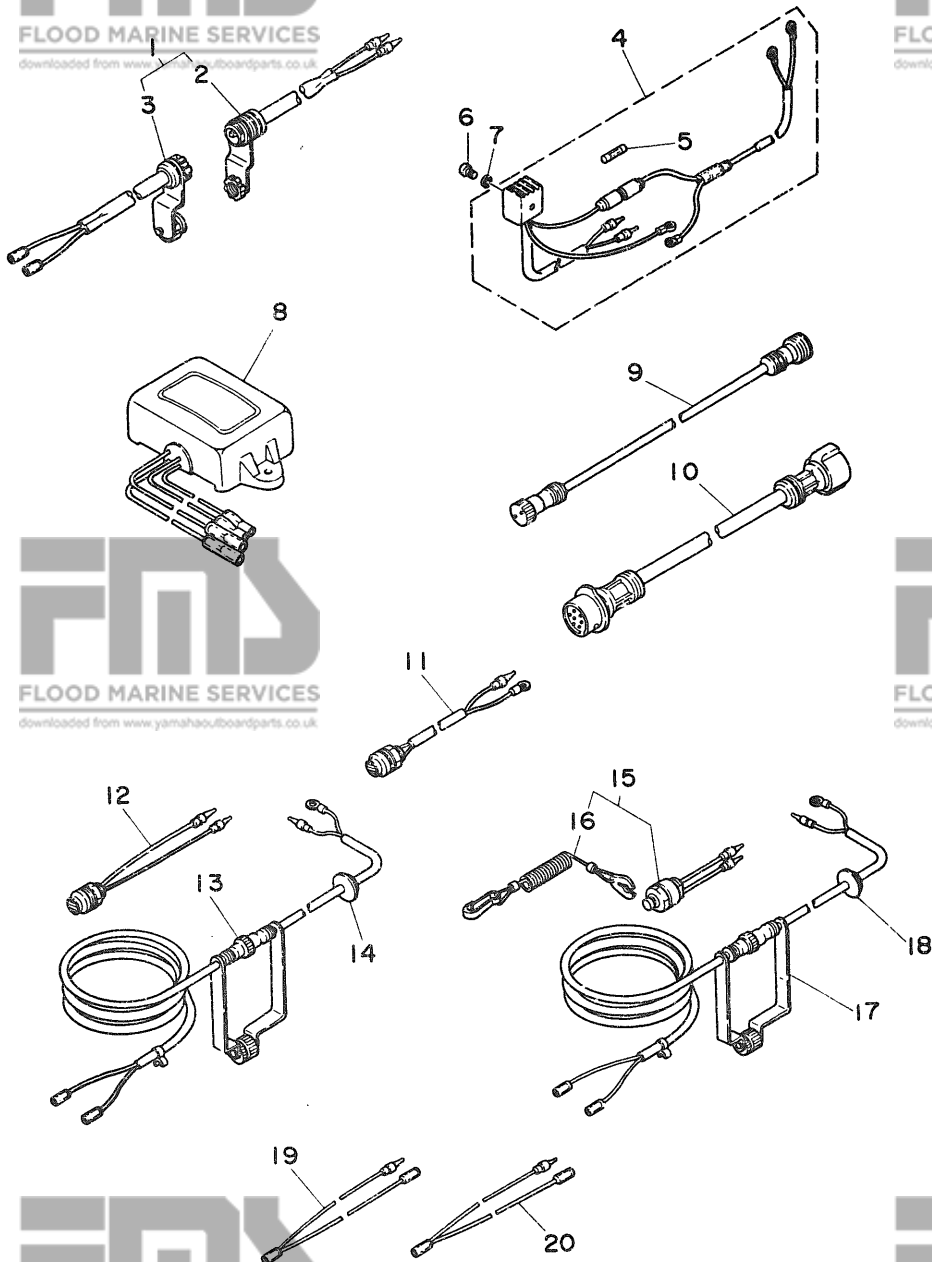


Fig. 22 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
		CONCENT 2P				STOP SWITCH	
1	682-84380-00	CONCENT 2P ASS'Y	1	11	689-82550-01	STOP SWITCH ASS'Y	1
2	682-84381-00	. 2P CONCENT 1	1			STOP SWITCH (5m)	
3	682-84382-00	. 2P CONCENT 2	1	12	689-82550-11	STOP SWITCH ASS'Y	1
		RECTIFIER		13	689-82553-20	EXTENSION, wire lead (5m)	1
4	676-81970-00	RECTIFIER ASS'Y	1	14	689-42725-40	GROMMET 2	1
5	663-82151-00	. FUSE (12V-20A)	1			KILL SWITCH (5m)	
				15	689-82575-12	KILL SWITCH ASS'Y	1
6	97803-06025	SCREW, panhead	1				
7	92903-05600	WASHER	1	16	682-82556-00	. STOPPER ASS'Y	1
		VOLTAGE REGULATOR		17	689-82553-20	EXTENSION, wire lead (5m)	1
8	663-81910-10	VOLTAGE REGULATOR ASS'Y	1	18	689-42725-40	GROMMET 2	1
		EXTENSION WIRE				LEAD WIRE	
9	689-82553-10	EXTENSION, wire lead (2m)	1	19	699-82149-A0	WIRE, lead (Gray)	1
		(For Stop Switch)		20	699-82149-00	WIRE, lead (Orange)	1
10	688-82586-11	EXTENSION, wire harness (2m)	1				
		(For 7P Concent)					

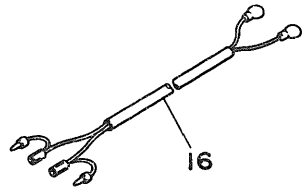
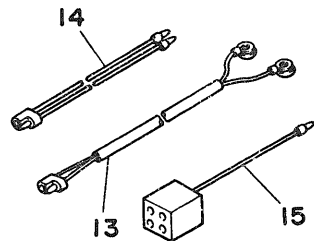
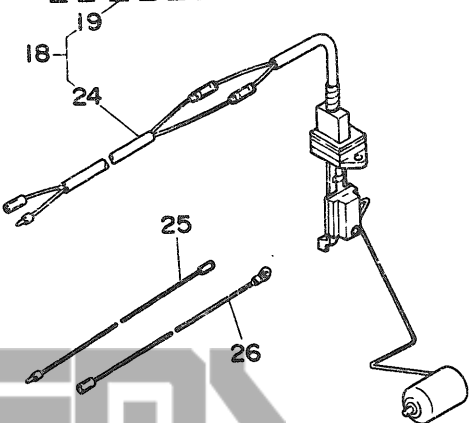
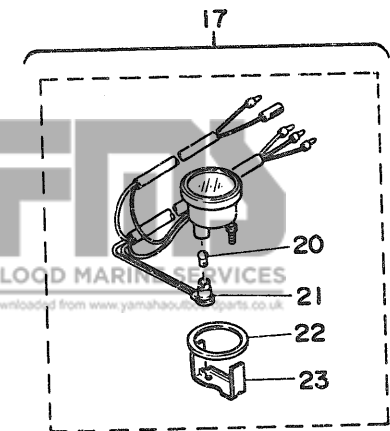
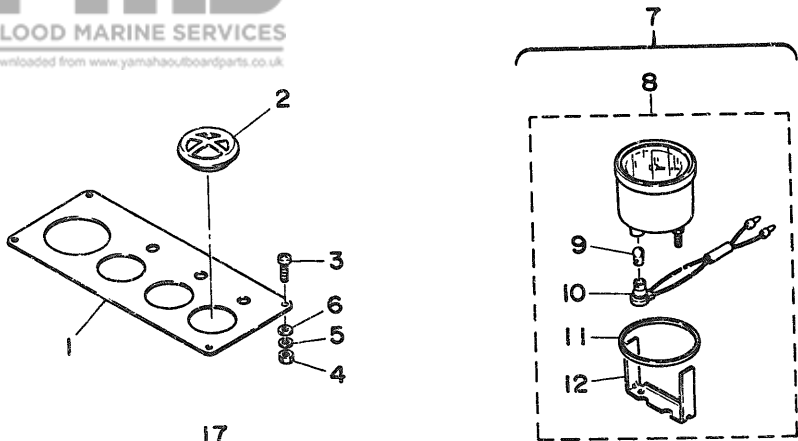


Fig. 23 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-83611-00	PANEL, meter	1	14	676-82553-G0	. WIRE, lead	1
2	688-82559-00	COVER, meter	1	15	676-82529-G0	. CONNECTOR	1
3	98903-05025	SCREW, bind	4	16	689-83553-20	WIRE, lead	1
4	95303-05600	NUT	4	17	688-W0088-21	FUEL METER KIT	1
5	92903-05100	WASHER	4	18	688-85750-00	. FUEL METER ASS'Y	1
6	92903-05600	WASHER	4	19	688-85751-00	. . FUEL GAUGE	1
7	676-W0080-01	TACHOMETER KIT	1	20	688-83516-00	. . . BULB (12V-1.7W)	1
8	688-83540-00	. TACHOMETER ASS'Y	1	21	688-83536-00	. . . SOCKET, meter	1
9	688-83516-00	. . BULB (12V-1.7W)	1	22	688-83664-00	. . . DAMPER	1
10	688-83536-00	. . SOCKET, meter	1	23	688-85756-00	. . . PLAET, fitting	1
11	688-83597-00	. . DAMPER	1	24	688-85752-01	. . FUEL SENDER	1
12	688-83544-00	. . PLATE, fitting	1	25	563-83553-Y0	. WIER, lead (Yellow)	1
13	663-82541-09	. WIRE, lead	1	26	663-83553-A0	. WIER, lead	1

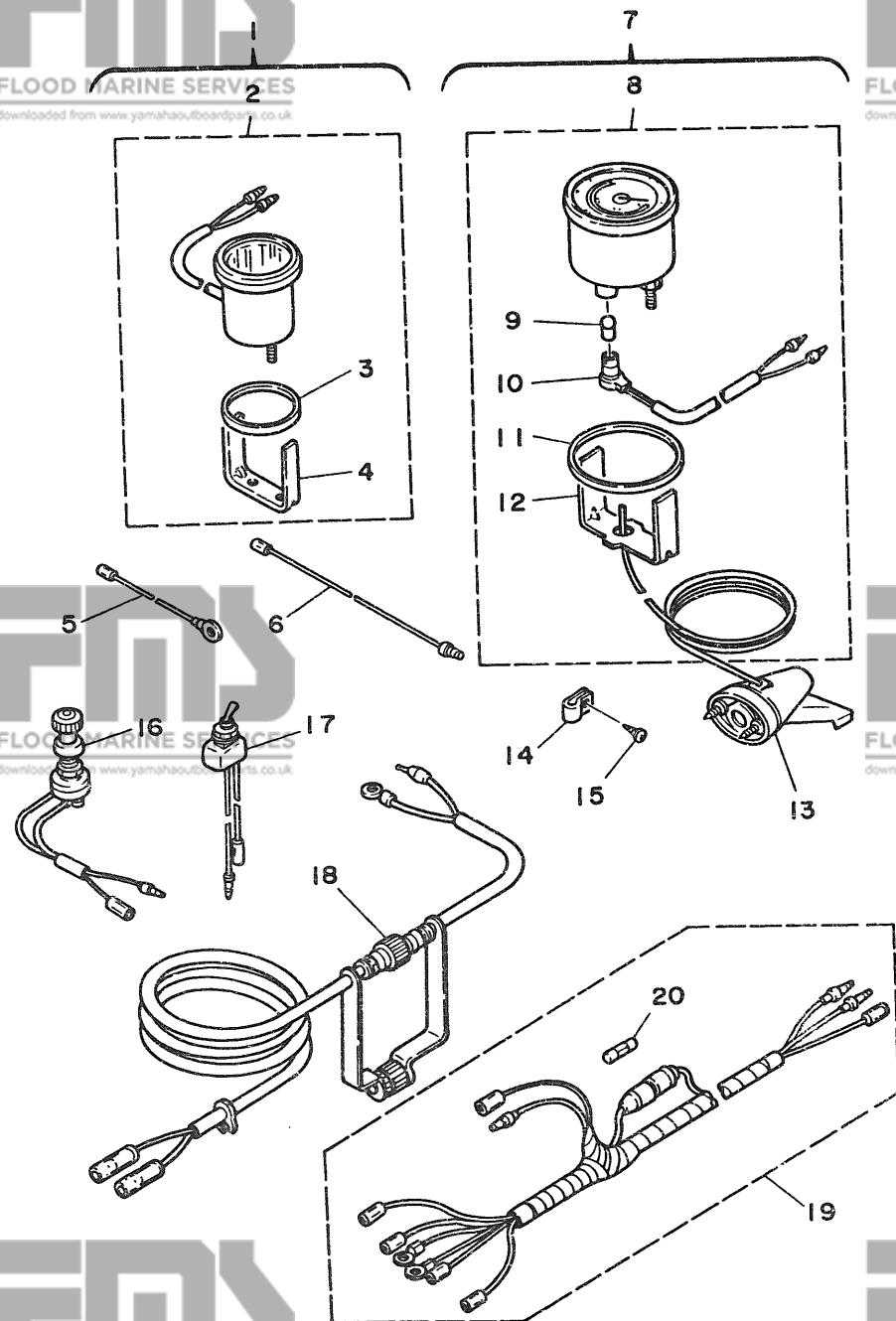


Fig. 24 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-W0088-30	1 HOUR METER KIT	1	11	688-83577-00	. . DAMPER	1
2	688-83504-00	. HOUR METER ASS'Y	1	12	688-83514-00	. . PLATE, fitting	1
3	688-83664-00	. . DAMPER	1	13	688-83556-01	. . SENDER	1
4	688-83557-00	. . PLATE, fitting	1	14	90601-31402	. CLIP, nylon 14	5
5	663-83553-A0	. WIRE, lead	1	15	97780-40116	. SCREW, panhead tapping	5
6	663-83553-Y0	. WIRE (Yellow)	1	16	686-82520-00	LAMP SWITCH ASS'Y	1
7	688-W0081-00	SPEEDOMETER KIT	1	17	688-82526-00	SWITCH, lamp	1
8	688-83510-01	. SPEEDOMETER ASS'Y	1	18	689-82553-20	WIRE, lead	1
9	688-83516-00	. . BULB (12V-1.7W)	1	19	689-83553-10	WIRE, lead	1
10	688-83536-00	. . SOCKET, meter	1	20	156-82151-00	. FUSE (12V-10A)	1

Fig. 25 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-W0093-00	CARBURETOR REPAIR SET	1	26	655-24564-00	. PACKING, filter	1
2	648-14198-00	. GASKET	1	27	93210-37M25	. O-RING	1
3	648-14384-01	. GASKET, float chamber	1	28	650-24431-00	. GASKET, fuel pump	1
4	648-14385-00	. FLOAT	1	29	689-W0001-22	LOWER UNIT GASKET KIT	1
5	98503-04012	. SCREW, panhead	1	30	664-41134-00	. GASKET, exhaust manifold	1
6	92990-04100	. WASHER	1	31	689-44366-00	. DAMPER, water seal 2	1
7	648-14390-14	. VALVE SEAT ASS'Y	1	32	90430-08020	. GASKET	3
8	647-14323-00	. SCREW, air adjusting	1	33	689-44324-01	. GASKET	1
9	90386-05002	. BUSHING	2	34	93210-40M10	. O-RING	1
10	695-W0001-00	POWER HEAD GASKET KIT	1	35	93101-22067	. OIL SEAL	2
11	695-14476-00	. SEAL	1	36	689-44315-01	. GASKET, water pump 1	1
12	648-13621-00	. PACKING, valve seat	1	37	93210-60M17	. O-RING	1
13	648-13645-00	. GASKET, intake manifold	1	38	93101-20M07	. OIL SEAL	2
14	648-14198-00	. GASKET	1	39	689-44316-00	. GASKET, water pump 2	1
15	648-14384-01	. GASKET, float chamber	1	40	689-W0078-05	WATER PUMP REPAIR KIT	1
16	695-11181-00	. GASKET, cylinder head	1	41	626-44365-01	. DAMPER, water seal	1
17	655-12414-00	. GASKET, cover	1	42	689-44311-03	. HOUSING, water pump	1
18	664-15369-00	. GASKET, oil seal housing	1	43	90101-06M56	. BOLT	3
19	93102-23096	. OIL SEAL	1	44	689-W4432-02	. INSERT CARTRIDGE COMP.	1
20	664-41114-00	. GASKET, exhaust cover	2	45	689-44323-03	. OUTER PLATE, cartridge	1
21	93210-16275	. O-RING	1	46	689-44324-01	. GASKET	1
22	93210-58M21	. O-RING	1	47	689-44352-00	. IMPELLER	1
23	93102-25M04	. OIL SEAL	1	48	689-44316-00	. GASKET, water pump	1
24	93104-16M01	. OIL SEAL	2	49	664-44338-00	. KEY, woodruff	1
25	689-45113-01	. GASKET, upper casing	1				

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695-W0001-00	1-38
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689-W0004-00	3-14
689-W0070-20	6-2
689-W0078-05	12-59
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689-W0078-3A	12-60
689-W0079-01	4-37
676-W0080-01	23-7
688-W0081-00	24-7
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646-14397-00	3-51
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676-15711-00-94	4-2
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656-15770-00	4-40
656-15771-00-94	4-31
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676-15773-00	4-23
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689-15789-00	4-8
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6Y1-24305-00	5-17
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664-24311-00	5-31
648-24312-01	5-48
6Y1-24329-00	5-8
650-24351-00	5-16
6Y1-24360-00	5-14
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664-41231-00	3-46
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689-41252-00	3-20
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656-42126-01	9-24
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689-42138-00	9-16
656-42153-00-94	10-20
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