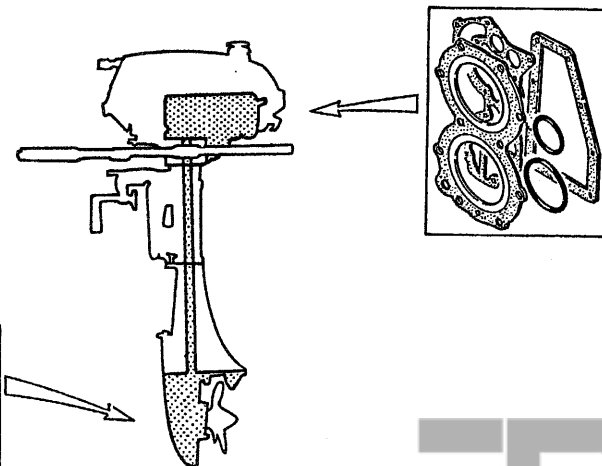


parts list 1979

3.5A (624)
3.5AC(642)

624-28198-02

REPAIR KIT



serial ...

3.5A S : 003651 and up
L : 301161 and up
3.5ACS : 010571 and up
L : 305426 and up


outboard
motor

3.5A

POWER HEAD GASKET KIT	624-W0001-11
LOWER UNIT GASKET KIT	624-W0001-30
REED SET	624-W0004-00
CRANK CYLINDER ASS'Y	624-W0090-61
CARBURETOR REPAIR SET	624-W0093-00
PISTON ASS'Y (Standard)	624-11630-00-80
PISTON ASS'Y (Over Size 45.25 mm)	624-11630-10-80
PISTON ASS'Y (Over Size 45.50 mm)	624-11630-20-80
LOWER UNIT ASS'Y (Short)-3.5AC MODEL	642-45300-00-F6
LOWER UNIT ASS'Y (Long)-3.5AC MODEL	643-45300-10-F6
LOWER UNIT ASS'Y (Short)-3.5A MODEL	624-45300-00-F6
LOWER UNIT ASS'Y (Long)-3.5A MODEL	625-45300-10-F6

Fig. 1 STARTER-1979

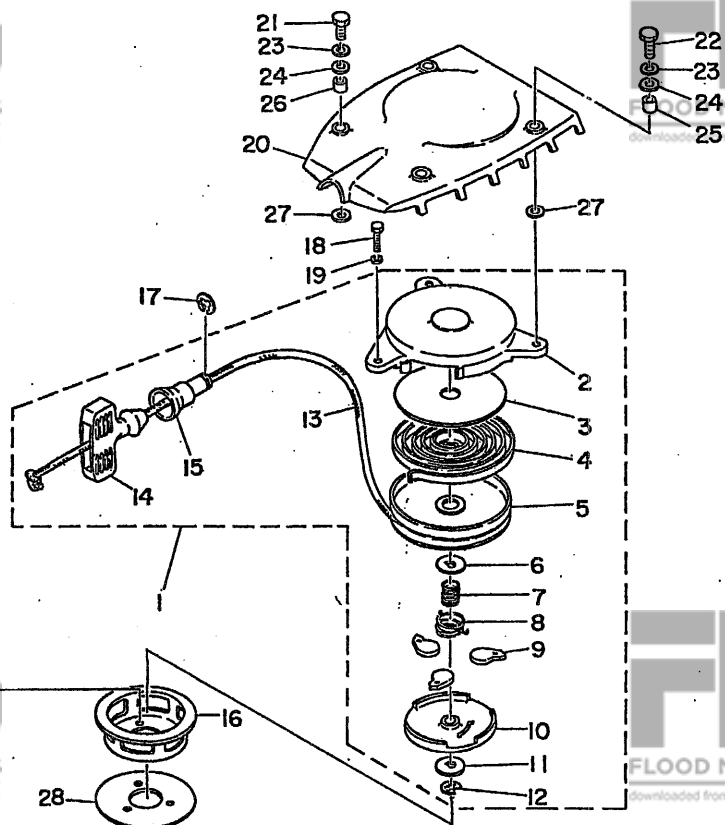
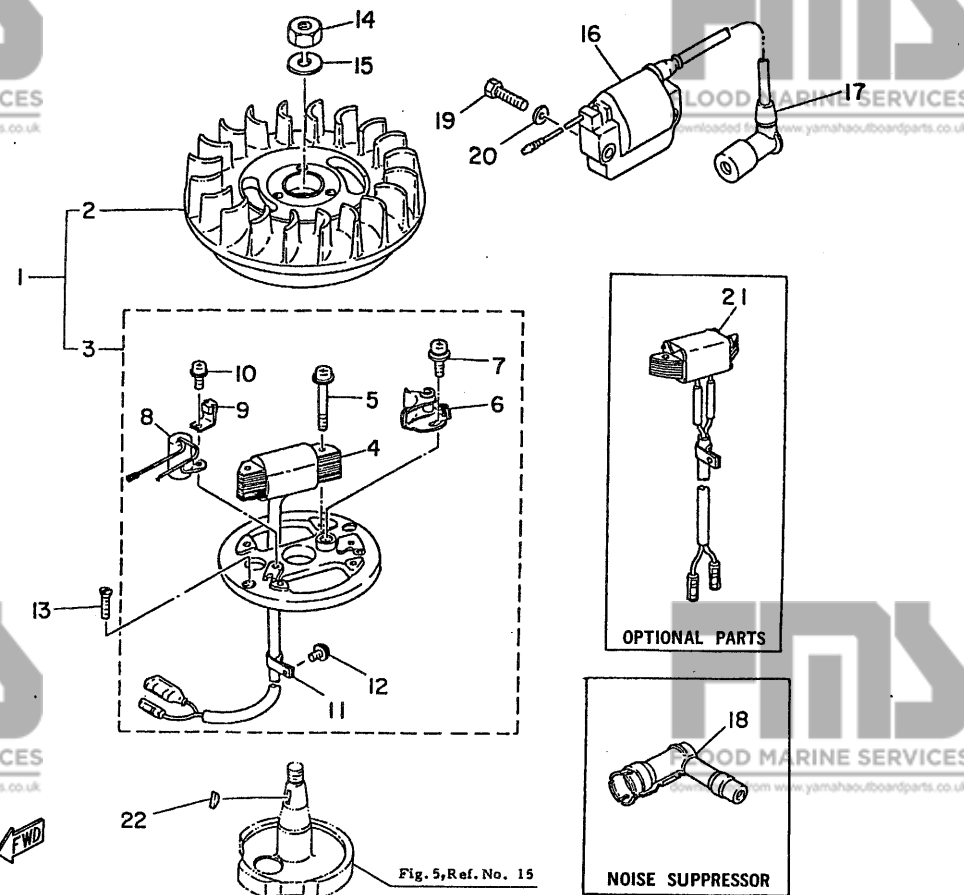


Fig. 2 FLYWHEEL MAGNETO-1979



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	624-15710-04-33	STARTER ASS'Y	1	16	654-15723-00	PULLEY, starter	1
2	624-15711-02-33	CASE, starter	1	17	93430-10016	CIRCLIP (E-100)	1
3	615-15724-00	PLATE, slide	1	18	97313-06010	BOLT	1
4	619-15713-01	SPRING, starter	1	19	92903-06100	WASHER	1
5	619-15714-00	DRUM, sheave	1	20	624-15712-02-F6	COVER, starter case	1
6	619-15719-02	WASHER, thrust 1	1	21	97370-06017	BOLT	2
7	619-15715-00	SPRING, drive plate	1	22	97370-06020	BOLT	2
8	619-15734-00	SPRING, return	1	23	92990-06100	WASHER	4
9	619-15741-01	PAWL, drive	3	24	92990-06200	WASHER	4
10	615-15716-00	PLATE, drive	1	25	90387-08044	COLLAR 1 (80-100-10.5mm)	2
11	615-15719-00	WASHER, thrust 1	1	26	90387-08043	COLLAR 2 (80-100-8.5mm)	2
12	619-15744-00	CIRCLIP (E-70)	1	27	92903-06600	WASHER	4
13	*	WIRE, starter (1450mm)	1	28	603-81362-00	COVER, hole	1
14	619-15755-01	HANDLE, starter	1	29	97313-06012	BOLT	3
15	624-15758-00	GUIDE, rope	1	30	92903-06100	WASHER	3

Interchangeability Mark

Interchangeability Mark

* Cut from 50m roll, part No. 90890-44373, cutting length 1.45m

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	624-81300-21	FLYWHEEL MAGNETO ASS'Y	1	13	98203-05012	SCREW, flathead	2
2	624-81350-20	ROTOR ASS'Y	1	14	95303-10600	NUT	1
3	624-81310-21	BASE ASS'Y	1	15	92903-10100	WASHER	1
4	624-81311-21	COIL, ignition	1	16	624-82310-21	IGNITION COIL ASS'Y	1
5	619-81345-20	SCREW, panhead	2	17	624-82370-00	PLUG CAP ASS'Y	1
6	624-81321-20	CONTACT BREAKER ASS'Y	1	18	677-82370-00	PLUG CAP ASS'Y (Noise Suppressor)	1
7	110-81346-21	SCREW, panhead	1	19 *	97313-06025	BOLT	2
8	617-81325-20	CONDENSER	1	20	92903-06600	WASHER	2
9	116-81331-20	LUBRICATOR	1	21	624-81313-21	COIL, lighting (6V-10W)	1
10	164-81246-21	SCREW, panhead	1	22	90280-03017	KEY, woodruff	1
11	603-81328-20	CLAMP, lead	1				
12	110-81345-21	SCREW, panhead	1				

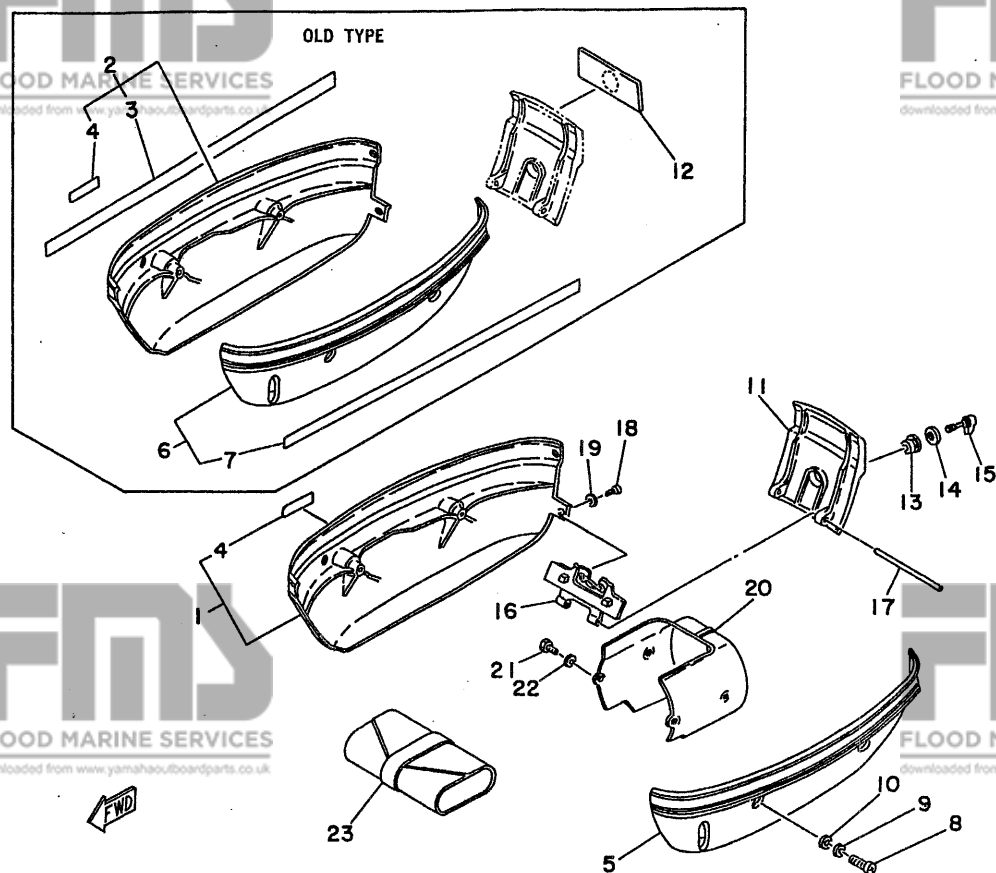
A: ☒ Prev. Part ☒ Prev. Eng.
New Part ☒ New Eng.

Interchangeability Mark

* New parts number
* Not shown

Interchangeability Mark

Fig. 3 COWLING-1979



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
▶ 1 *	642-42749-60-F6	APRON ASS'Y 1	1	13	90385-08021	BUSHING	1
▶ 2	642-42749-01-F6	APRON ASS'Y 1	1 ^B	14	90201-08103	WASHER (8.5φ-22φ-1.0mm)	1
▶ 3	624-42791-00	MARK 1	1 ^B	15	615-42753-01	FASTENER	1
▶ 4	642-44191-70	INDICATOR, shift	1	16	624-42704-00	SPRING ASS'Y	1
▶ 5 *	642-42771-00	APRON 2	1	17	624-42752-00	SHAFT	1
▶ 6	624-42779-01-F6	APRON ASS'Y 2	1 ^B	18	98503-05010	SCREW, panhead	2
▶ 7	624-42791-00	MARK 1	1 ^B	19	92903-05600	WASHER	2
8	97803-06025	SCREW, panhead	4	20	624-12651-03-33	AIR SHROUD, cylinder	1
9	92990-06100	WASHER	4	21	97313-06010	BOLT	4
10	92990-06200	WASHER	4	22	92903-06600	WASHER	4
11	624-42772-01-F6	COVER, apron 1	1	23	670-28100-60	TOOL ASS'Y	1
▶ 12	624-42782-00	GRAPHIC, rear	1 ^B				

B : Prev. Part → Prev. Eng.
New Part → New Eng.

Interchangeability Mark

Interchangeability Mark

▶ /3.5A S: 005185 and below
L: 301455 and below

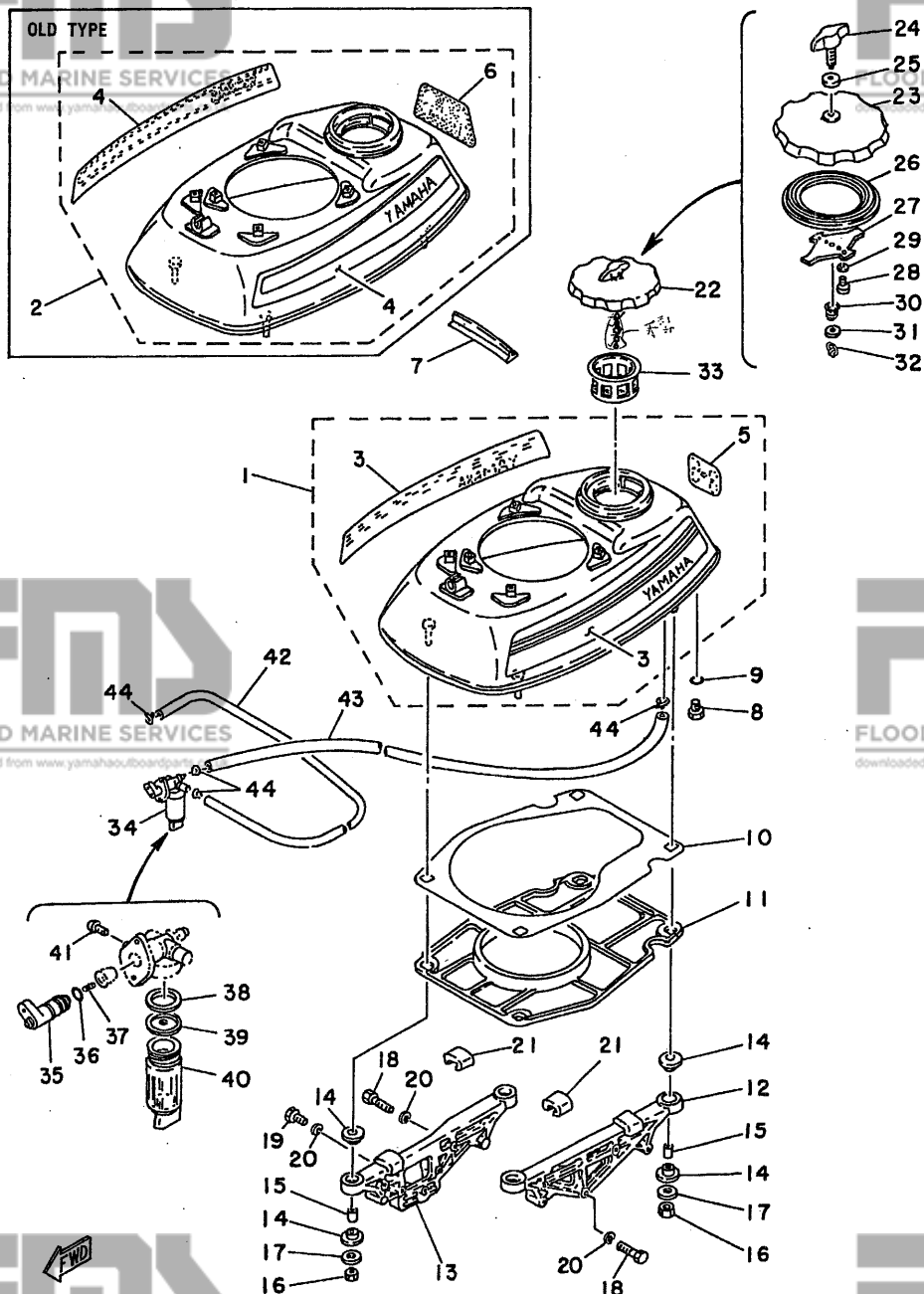
3.5AC S: 010905 and below
L: 307970 and below

▶ /3.5A S: 005186 and up
L: 301456 and up

3.5AC S: 010906 and up
L: 307971 and up

* New parts number

Fig. 4 FUEL SECTION -1979



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
▶ 1 *	624-24101-64-F6	FUEL TANK COMP.	1	26	611-24612-01	. PACKING, cap	1
▶ 2	624-24101-63-F6	FUEL TANK COMP.	1	27	615-24618-03	. LOCK	1
▶ 3 *	624-W0070-00	. GRAPHIC SIDE SET	15	28	98503-05010	. SCREW, panhead	2
▶ 4	99999-00917	. GRAPHIC SIDE SET	15	29	92903-05100	. WASHER	2
▶ 5 *	624-42678-02	. GRAPHIC, rear	1	30	90502-14019	. SPRING, conical	1
▶ 6	624-42678-01	. GRAPHIC, rear	1	31	90202-04200	. WASHER 1	1
7	624-42716-00	SEAL, rubber 1	1	32	90501-10260	. SPRING, compression	1
8	90340-10002	PLUG, drain	1	33	615-24167-00	STRAINER	1
9	93210-08006	O-RING (1.98-7.88)	1	34	624-24500-02	FUEL COCK ASS'Y	1
10	624-24183-00	DAMPER, locating 3	1	35	624-24524-00	. LEVER, cock	1
11	624-24125-00	SEAL, air shroud	1	36	122-24534-00	. O-RING	1
12	624-24191-01-94	BRACKET, fuel tank 1	1	37	90501-07029	. SPRING	1
13	624-24192-00-94	BRACKET, fuel tank 2	1	38	624-24522-00	. PACKING, filter	1
14	624-24181-00	DAMPER, locating 1	8	39	102-24515-00	. NET, filter	1
15	624-24182-00	DAMPER, locating 2	4	40	624-24521-01	. CUP, filter	1
16	95303-06600	NUT	4	41	127-24535-00	. SCREW	1
17	90201-06067	WASHER (6.58-208-1.6mm)	4	42	90445-09091	HOSE (58-98-190mm)	1
18	97313-06030	BOLT	5	43	624-24312-00	HOSE 2 (58-98-240mm)	1
19	97313-06016	BOLT	1	44	90467-08004	CLIP	4
20	92903-06100	WASHER	6				
21	624-24184-00	DAMPER, locating 4	4				
22	647-24610-02	CAP ASS'Y	1				
23	620-24611-02	. BODY, cap	1				
24	620-24631-02	. SCREW, air	1				
25	90430-04005	. GASKET	1				

Interchangeability Mark

Interchangeability Mark

A: { Prev. Part → Prev. Eng.
New Part → New Eng. } B: { Prev. Part → Prev. Eng.
New Part → New Eng. }

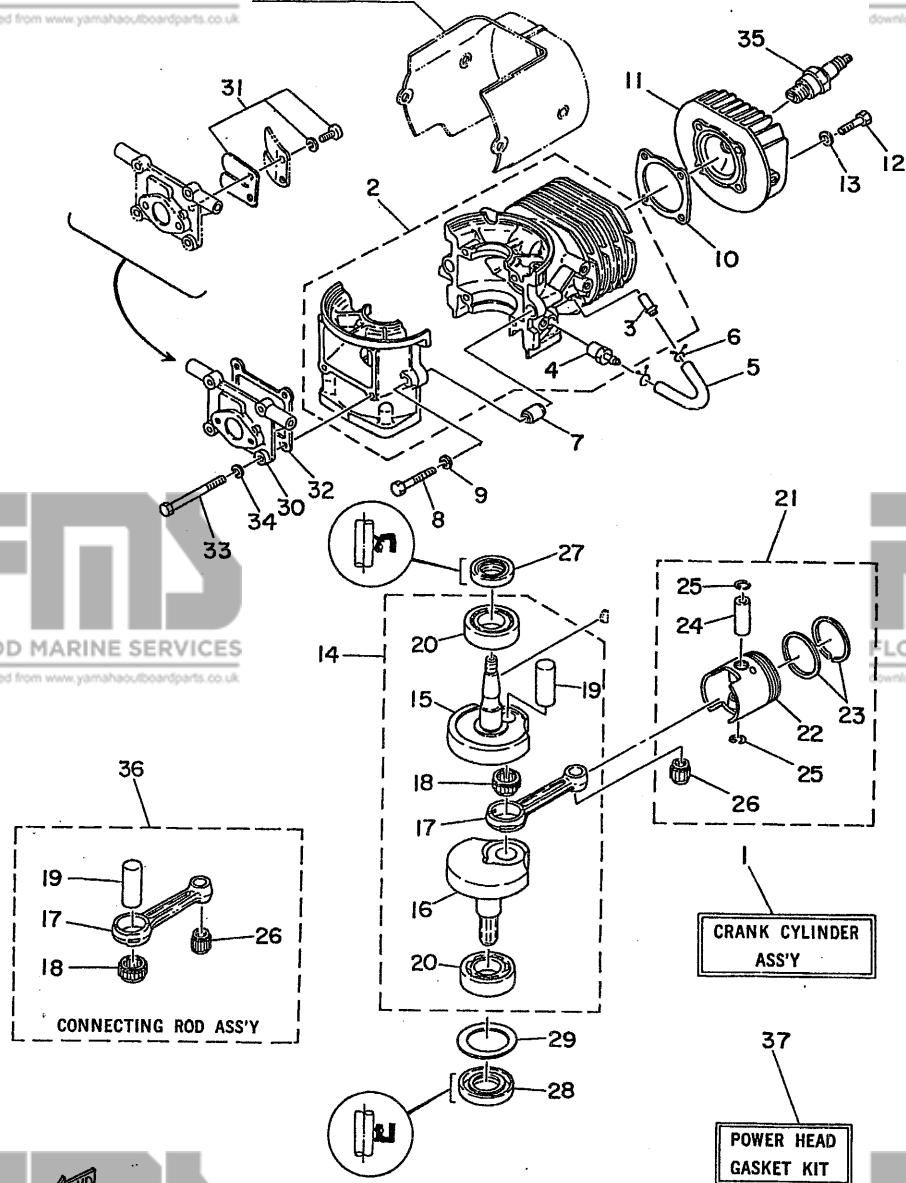
▶ 3.5A S: 005185 and below L: 301455 and below ▶ 3.5A S: 005185 and up L: 301455 and up 3.5AC S: 019066 and up L: 307971 and up

* New parts number

■ Contents of power head gasket kit (Parts No. 624-W0001-11)

Fig. 5 CRANKCASE, CYLINDER & PISTON-1979

Fig. 3, Ref. No. 20



CRANKCASE, CYLINDER & PISTON-1979

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	624-W0090-61	CRANK CYLINDER ASS'Y (Ref. No. 2 to 36)	1	22	624-11631-80-95	PISTON (Standard 44.95mm)	U.R. 1
2	624-15100-62-94	CRANK CASE ASS'Y	1		624-11631-80-96	PISTON (Standard 44.96mm)	
3	624-14485-00	PIPE, joint	1		624-11631-80-97	PISTON (Standard 44.97mm)	
4	624-11370-00	CHECK VALVE ASS'Y	1	*	624-11635-80	PISTON (Over Size 45.25mm)	
5	655-24312-00	HOSE 2	1	*	624-11636-80	PISTON (Over Size 45.50mm)	1
6	90467-06016	CLIP	2	23	624-11610-00	PISTON RING SET (Standard)	15
7	91830-22016	PIN, dowel A (8.4φ-12φ-16mm)	2	*	624-11610-10	PISTON RING SET(Over Size 45.25mm)	15
8	97313-06040	BOLT	2	*	624-11610-20	PISTON RING SET(Over Size 45.50mm)	15
9	92903-06100	WASHER	2	24	603-11633-01	PIN, piston	1
10	603-11181-00	GASKET, cylinder head	1	25	93450-13022	CIRCLIP	2
11	624-11111-02-94	HEAD, cylinder	1	26	93310-11268	BEARING, con-rod small end	1
12	97313-06030	BOLT	4	27	93102-20009	OIL SEAL (SD-20φ-35φ-7mm)	1
13	92903-06600	WASHER	4	28	93102-20060	OIL SEAL (SD-20φ-46φ-8mm)	1
14	624-11400-02	CRANK ASS'Y	1	29	624-11517-01	LOCK, labyrinth seal	1
15	624-11412-01	CRANK 1	1	30	624-13610-00	REED VALVE ASS'Y	1
16	624-11422-01	CRANK 2	1	31	624-W0004-00	REED SET	15
17	* 624-11651-00	ROD, connecting	1	32	624-13621-00	PACKING, valve seat	1
18	* 126-11651-00	ROD, connecting	1	33	97313-06070	BOLT	4
19	* 93310-41809	BEARING, con-rod big end	1	34	92903-06100	WASHER	4
20	* 93310-41810	BEARING, con-rod big end	1	35	94701-00040	PLUG, spark (B-7HS) NGK	1
19	624-11681-00	PIN, crank	1	36	624-11650-00	CONNECTING ROD ASS'Y	1
20	93306-00407	BEARING (B6004C3)	2	37	624-W0001-11	POWER HEAD GASKET KIT	1
21	624-11630-00-80	PISTON ASS'Y (Standard)	1				
*	624-11630-10-80	PISTON ASS'Y (Over Size 45.25mm)	1				
*	624-11630-20-80	PISTON ASS'Y (Over Size 45.50mm)	1				

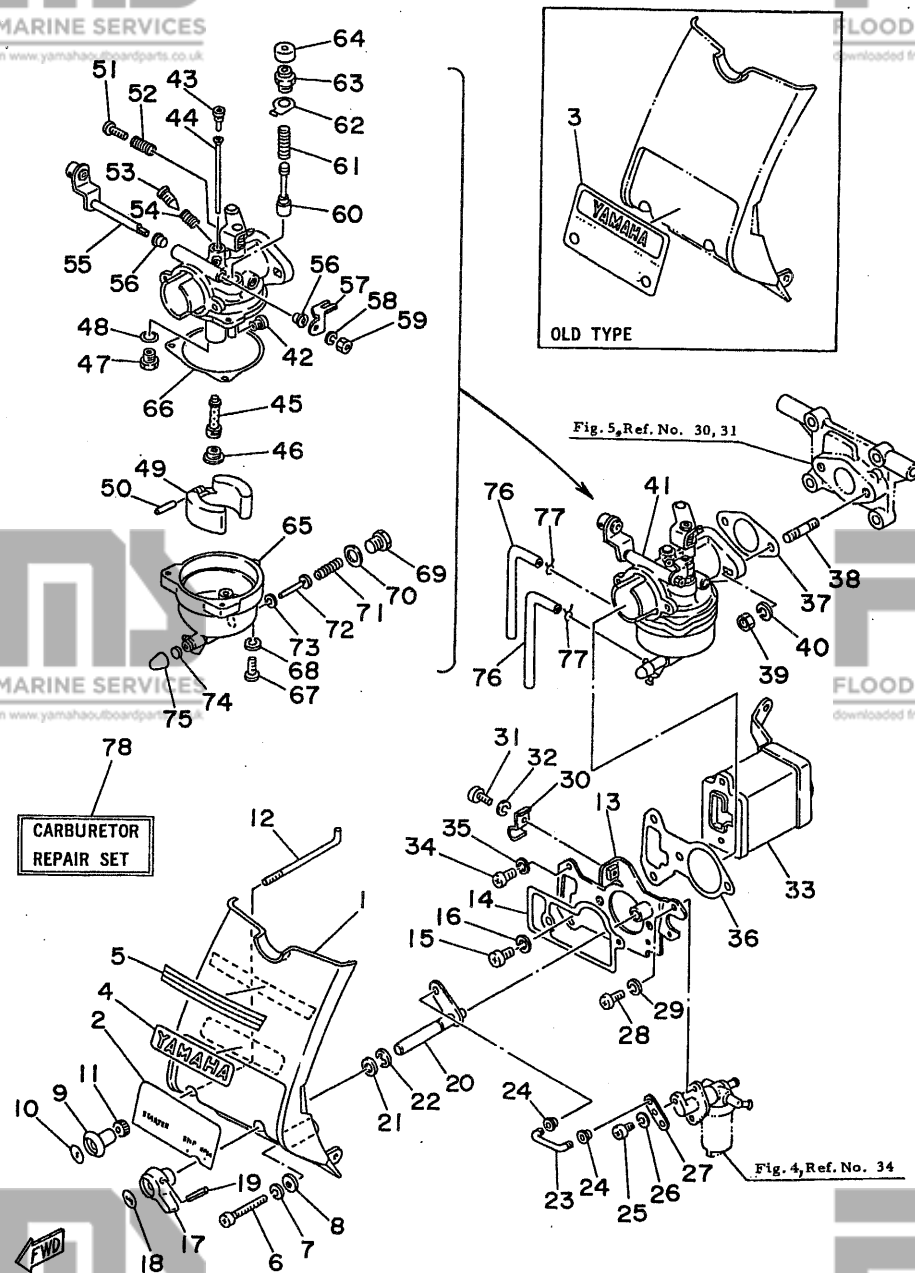
Interchangeability Mark

Interchangeability Mark

- A: { Prev. Part / New Part } { Prev. Eng. / New Eng. }
- * New parts number
- * Not shown
- Contents of power head gasket kit

Fig. 6 INTAKE-1979

INTAKE-1979



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	624-14441-02	SILENCER	1	42	620-14231-14	JET, main (#70)	U.R. 1
▶ 2 *	624-42677-60	GRAPHIC, front	1	620-14231-15	JET, main (#75)		
▶ 3	624-42677-00	GRAPHIC, front	1	620-14231-16	JET, main (#80)		
▶ 4 *	642-42677-00	GRAPHIC, front	1 B	620-14231-17	JET, main (#85)		
▶ 5 *	624-42681-00	MARK COWLING	1 B	43	620-14142-08	JET, pilot (#40)	1
6	98503-05032	SCREW, panhead	2	▶ 44	620-14149-00	PIPE	1
7	92990-05100	WASHER	2	45	624-14141-00	NOZZLE, main	1
8	92990-05600	WASHER	2	46	620-14245-00	SCREW, guide	1
9	624-41271-00	KNOB, choke 1	1	▶ 47	620-14190-20	VALVE SEAT ASS'Y	1
10	624-24156-00	INDICATOR, starter	1	▶ 48	127-14195-00	WASHER, valve seat	1
11	617-41272-01	KNOB, choke 2	1	▶ 49	620-14185-00	FLOAT	1
12	624-41256-00	ROD, choke link	1	▶ 50	620-14186-00	PIN, float	1
13	624-14497-00	STAY, throttle wire	1	51	98302-03014	SCREW, cylinderhead	1
■ 14	624-14452-00	SEAL	1	52	620-14133-01	SPRING, throttle stop	1
15	98503-05010	SCREW, panhead	2	▶ 53	620-14211-00	SCREW, air adjusting	1
16	92903-05100	WASHER	2	54	620-14212-00	SPRING, air adjusting	1
17	624-24575-00	LEVER, fuel change	1	55	624-14175-01	SHAFT ASS'Y	1
18	624-24153-00	INDICATOR, 'cock	1	56	620-14241-00	BUSHING	2
19	91690-20018	PIN, spring	1	57	620-14176-00	LEVER, starter 2	1
20	624-24572-01	SHAFT, fuel change	1	58	92901-05100	WASHER	1
21	92903-06200	WASHER	1	59	95301-05700	NUT	1
22	93430-05011	CIRCLIP (E-50)	1	60	620-14171-00	PLUNGER, starter	1
23	624-24553-00	ROD, connecting	1	61	132-14135-00	SPRING, plunger	1
24	90386-03026	BUSHING, joint	2	62	620-14178-00	PLATE, starter lever	1
25 *	98503-05010	SCREW, panhead	1	63	620-14174-00	CAP, plunger	1
✱ 26	98503-05008	SCREW, panhead	1	▶ 64	132-14173-00	COVER, plunger cap	1
27	92903-05100	WASHER	1	65	624-14181-01	BODY, float chamber	1
28	624-24578-00	LEVER, fuel change 2	1	▶ 66	620-14199-00	GASKET	1
29	98503-04008	SCREW, panhead	2	▶ 67	98501-04012	SCREW, cylinderhead	3
30	92901-04100	WASHER	2	▶ 68	92901-04100	WASHER	3
31	624-26381-00	HOLDER, wire adjusting	1	69	730-14245-00	BOLT	1
32	98503-05010	SCREW, panhead	1	70	831-14979-00	WASHER	1
33	92903-05100	WASHER	1	71	137-14135-00	SPRING, plunger	1
34	624-14410-00-33	AIR CLEANER ASS'Y	1	72	622-14222-01	VALVE, drain	1
35	98503-05010	SCREW, panhead	2	▶ 73	620-14237-00	PACKING 2	1
36	92903-05100	WASHER	2	74	620-14246-00	PUSH, button	1
▶ 37	624-13645-01	GASKET, intake manifold	1	▶ 75	620-14225-00	CAP	1
▶ 38	620-13647-00	GASKET, intake manifold 3	1	76	90445-05015	HOSE (2.50-50-200mm)	2
39	90116-06011	STUD	2	77	90467-05001	CLIP	2
40	95303-06600	NUT	2	▶ 78	624-W0093-00	CARBURETOR REPAIR SET	15
41	92903-06100	WASHER	2				
42	624-14101-02	CARBURETOR ASS'Y	1				

Interchangeability Mark

Interchangeability Mark

A: Prev. Part → Prev. Eng.
New Part → New Eng.

B: Prev. Part → Prev. Eng.
New Part → New Eng.

3.5A S: 005185 and below
L: 301455 and below

3.5AC S: 019085 and below
L: 301970 and below

3.5A' S: 005185 and up
L: 301456 and up

3.5AC S: 019085 and up
L: 301971 and up

* New parts number

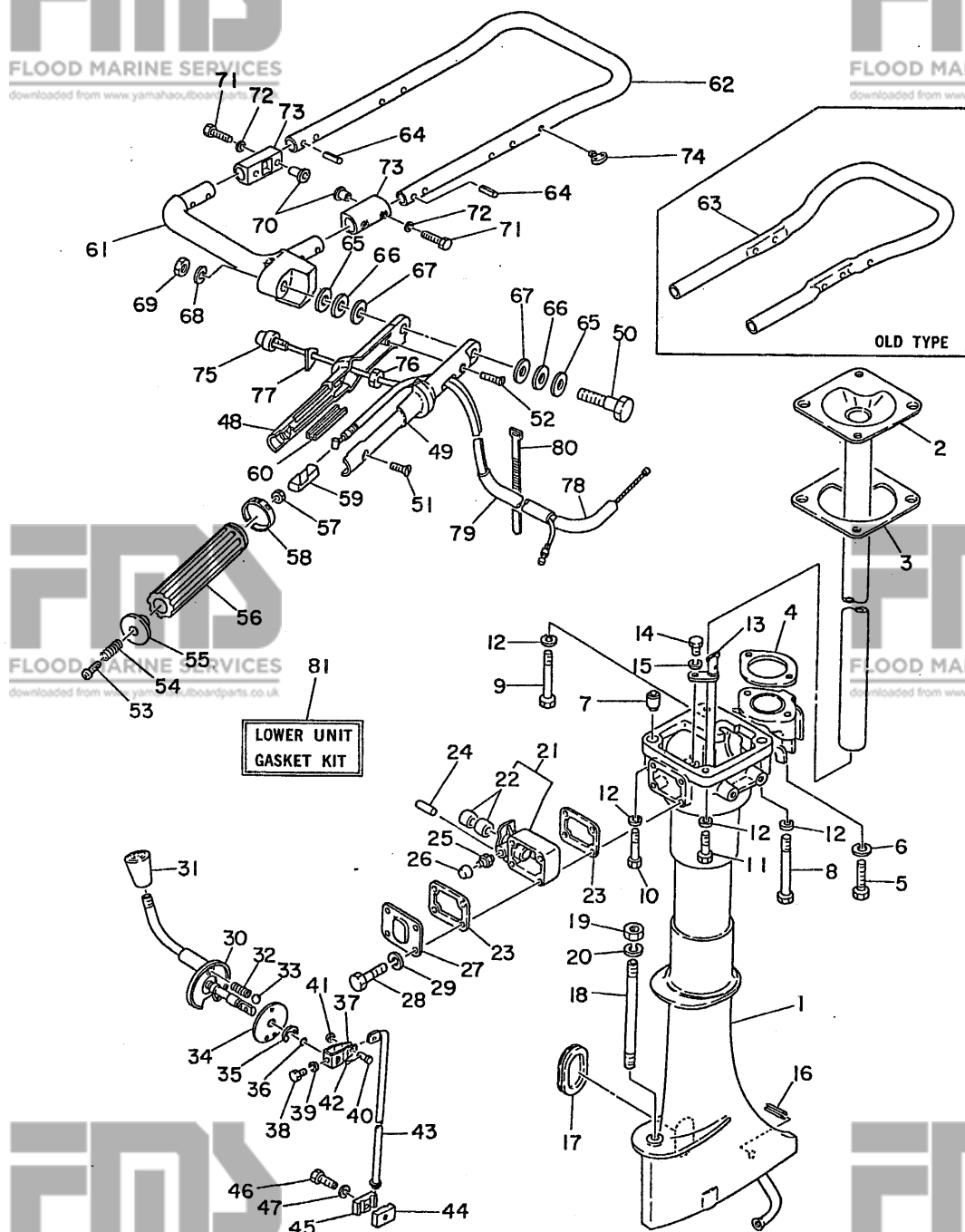
* Not shown

* Contents of power head gasket kit (Parts No. 624-W0001-11)

* Contents of carburetor repair set

Fig. 7 UPPER CASING & STEERING-1979

UPPER CASING & STEERING-1979



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
7-1	642-45111-02-F6	CASING, upper (Short 544.5mm)	1	39	92990-06100	WASHER	1
2	643-45111-02-F6	CASING, upper (Long 679.5mm)	1	40	90240-05038	JOINT	1
3	654-45113-01	GASKET, upper casing 1 (542mm)	1	41	92990-05600	WASHER	1
4	654-45113-11	GASKET, upper casing 1 (678mm)	1	42	91490-16010	PIN, cotter	1
5	624-45114-01	GASKET, upper casing 2	1	43	654-44143-01	ROD, shift 1 (Short 464mm)	1
6	624-41134-00	GASKET, exhaust manifold 2	1	44	654-44143-11	ROD, shift 1 (Long 599mm)	1
7	97375-06030	BOLT	2	45	616-44146-01	CONNECTOR, shift rod 2	1
8	90101-06M05	BOLT	2	46	616-44145-01	CONNECTOR, shift rod 1	1
9	92990-06100	WASHER	2	47	97370-06020	BOLT	1
10	91830-22016	PIN, dowel A (8.4φ-12φ-16mm)	2	48	92990-06100	WASHER	1
11	97370-06065	BOLT	1	49	624-42111-03-F6	HANDLE, steering 1	1
12	97370-06055	BOLT	1	50	644-42112-02-F6	HANDLE, steering 2	1
13	97375-06035	BOLT	1	51	90109-08M00	BOLT	1
14	90101-06M06	BOLT	1	52	98690-04015	SCREW, ovalhead	1
15	97375-06025	BOLT	1	53	98680-04020	SCREW, ovalhead	1
16	90101-06M09	BOLT	1	54	97890-05020	SCREW, panhead	1
17	92990-06100	WASHER	4	55	90501-09053	SPRING	1
18	624-44361-00	TUBE, water (Short 568.5mm)	1	56	624-42126-00-58	FRICITION, steering handle grip	1
19	625-44361-00	TUBE, water (Long 703.5mm)	1	57	624-42119-01	GRIP, steering handle	1
20	97370-06014	BOLT	1	58	95390-05600	NUT	1
21	92990-06100	WASHER	1	59	624-42137-01	INDICATOR, throttle	1
22	91690-35025	PIN, spring	1	60	624-42122-00	SLIDER 2	1
23	654-45151-01	COVER, upper casing 1	1	61	624-42171-00	BUSHING 1	1
24	90116-08110	BOLT, stud	1	62	624-42112-03-F6	HANDLE, steering 2	1
25	95380-08600	NUT	1	63	624-42511-03-F6	BRACKET, steering	1
26	92990-08100	WASHER	1	64	624-42511-02-F6	BRACKET, steering	1
27	642-45270-01-F6	SHIFTER CASING ASS'Y	1	65	91690-40020	PIN, spring	4
28	90386-10087	BUSHING, shift rod lever	2	66	90201-12181	WASHER 3 (12φ-23φ-1mm)	2
29	642-45273-00	GASKET, shifter casing	2	67	90202-11029	WASHER 2 (11.5φ-23φ-1mm)	2
30	93605-20064	PIN, dowel B (5φ-19.8mm)	1	68	90202-11028	WASHER 1 (11.5φ-23φ-3mm)	2
31	93700-06004	NIPPLE, grease	1	69	92990-08100	WASHER	1
32	663-45119-00	CAP, grease nipple	1	70	95380-08700	NUT	1
33	642-45274-01-F6	COVER, shifter casing	1	71	624-42542-00	PIPE 1	4
34	97375-06030	BOLT	4	72	97375-06040	BOLT	4
35	90101-06M05	BOLT	4	73	90101-06M05	BOLT	4
36	92990-06100	WASHER	4	74	92990-06100	WASHER	4
37	642-44120-02	HANDLE GEAR SHIFT ASS'Y	1	75	624-42532-01-F6	COVER 1	2
38	642-44111-00	HANDLE, gear shift	1	76	620-42591-00	HOLDER, shear pin	1
39	90501-12085	SPRING	1	77	624-82550-01	STOP SWITCH ASS'Y	1
40	93505-16006	BALL, steel (5/16")	1	78	95390-08700	NUT	1
41	642-44113-00	CAM PLATE, handle	1	79	624-82556-00	STOPPER	1
42	93430-08007	CIRCLIP (E-8φ)	1	80	624-26301-03	THROTTLE WIRE ASS'Y	1
43	93210-07003	O-RING (1.9φ-6.8φ)	1	81	90446-09010	TUBE	1
44	654-44123-00	ARM, shift rod	1	82	168-83936-01	BAND, switch cord	1
45	97375-06012	BOLT	1	83	624-W0001-30	LOWER UNIT GASKET KIT	1
46	97370-06012	BOLT	1				

Interchangeability Mark

Interchangeability Mark

A: { Prev. Part → Prev. Eng.
New Part → New Eng.

B: { Prev. Part → Prev. Eng.
New Part → New Eng.

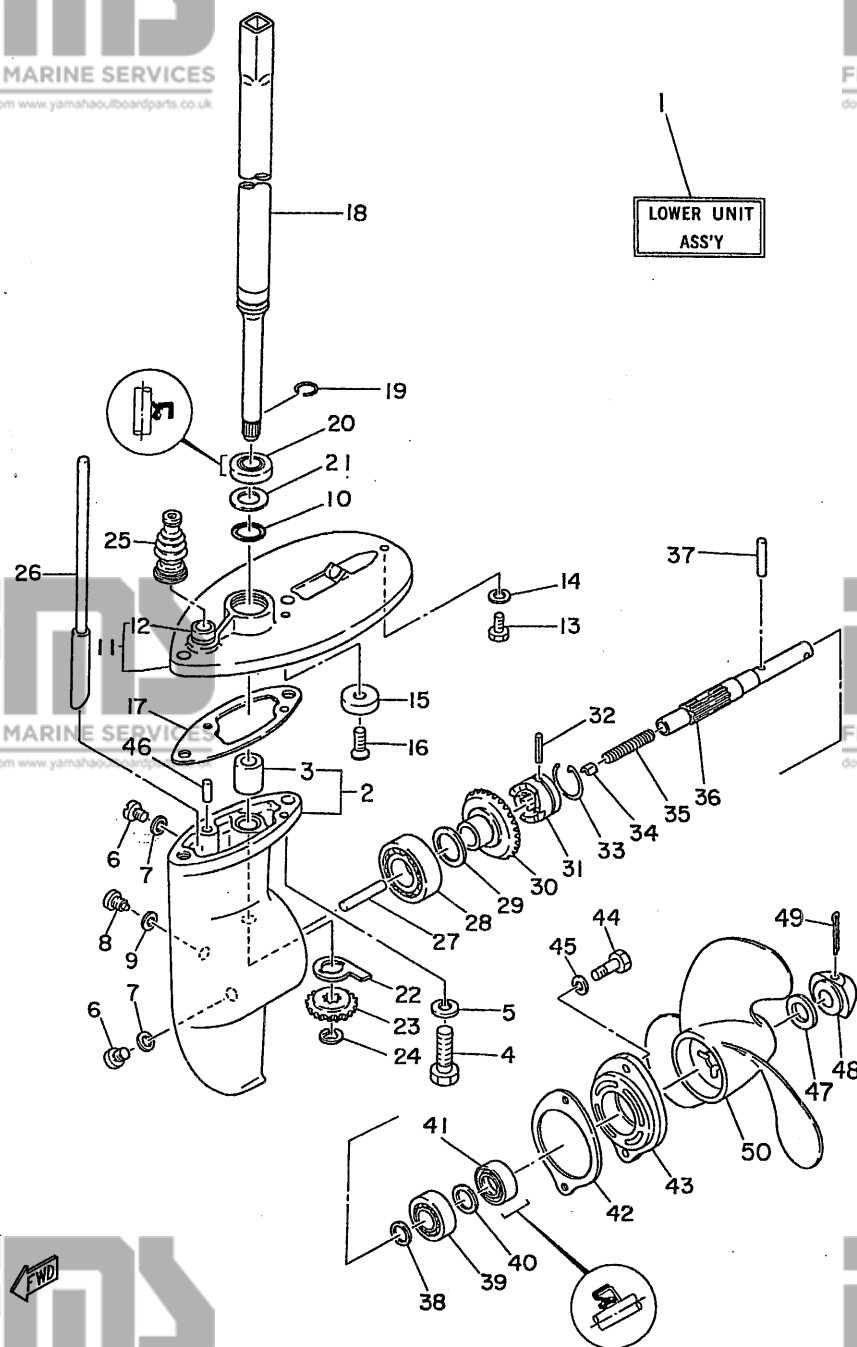
3.5A S: 004895 and below
L: 301405 and below

3.5AC S: 018345 and below
L: 307420 and below

* New parts number
* Not shown

■ Contents of power head gasket kit (Parts No. 624-W0001-11)
▲ Contents of lower unit gasket kit

Fig. 8 LOWER & DRIVE-1979



Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	642-45300-00-F6	LOWER UNIT ASS'Y (Short)	1	27	654-45635-00	PLUNGER, shift (6.90-36mm)	1
	(Ref. No. 2 to 12, 15 to 36, 38 to 46)			28	93306-00401	BEARING (B6004)	1
2	642-45300-10-F6	LOWER UNIT ASS'Y (Long)	1	29	624-45567-00-03	SHIM, gear adjust 1 (0.3mm)	} U.R.
	(Ref. No. 2 to 12, 15 to 36, 38 to 46)			30	624-45567-00-05	SHIM, gear adjust 1 (0.5mm)	
3	90382-12011	BUSHING, drive shaft	2	31	642-45560-01	GEAR 1 ASS'Y (28T)	1
4	* 97375-08030	BOLT	1	32	642-45631-02	CLUTCH, dog	1
				33	90250-05046	PIN, cross (40-21.8mm)	1
5	92990-08100	WASHER	1	34	642-45634-00	SLIDE, shift	1
6	90340-08014	PLUG, straight	2	35	90501-10063	SPRING, shift	1
7	90430-08020	GASKET	2	36	642-45611-01	SHAFT, propeller	1
8	90149-05002	SCREW, detent	1	37	90250-05009	PIN, shear	1
9	90430-05008	GASKET, detent screw	1	38	90201-12164	WASHER (12.30-17.50-1.0mm)	1
10	93210-24108	O-RING (2.50-240)	1	39	93306-20201	BEARING (B6202)	1
11	642-45180-01-F6	PLATE ASS'Y	1	40	131-15644-00-10	SHIM (15.30-220-1.0mm)	} U.R.
12	642-44152-01	BUSHING, shift cam	1		131-15644-00-12	SHIM (15.30-220-1.2mm)	
13	97370-05012	BOLT	1		131-15644-00-16	SHIM (15.30-220-1.6mm)	} U.R.
14	92990-05100	WASHER	1	41	93103-14050	OIL SEAL (SW-140-270-10mm)	
15	616-45251-30	ANODE	1	42	624-45363-00	GASKET, lower casing cap	1
16	90142-06M01	SCREW, slotted	1	43	624-45361-00-F6	CAP, lower casing	1
17	642-45315-00	PACKING, lower casing	1	44	* 97375-06020	BOLT	2
18	624-45510-03	DRIVE SHAFT ASS'Y (Short 632mm)	1		* 97370-06020	BOLT	2
				45	92990-06100	WASHER	2
				46	93606-15020	PIN, dowel B (60-15mm)	2
				47	90202-13033	WASHER (130-260-1.0mm)	1
				48	620-45619-00	CAP	1
				49	91490-30035	PIN, cotter	1
				50	624-45943-01-36	PROPELLER ASS'Y 2 (3X7 1/2"X4"-B)	} U.R.
					624-45915-01-36	PROPELLER ASS'Y 3 (2X7 1/2"X5 1/2"-B)	
					624-45915-01-36	PROPELLER ASS'Y 3 (2X7 1/2"X4 1/2"-B)	
					624-45926-01-36	PROPELLER ASS'Y 8 (2X7 1/2"X4"-B)	1
22	624-45533-01	THRUST WASHER 1	1				
23	615-45551-01	PINION (17T)	1				
24	93430-07012	CIRCLIP (E-70)	1				
25	615-44147-00	BOOT, shift rod	1				
26	642-44150-00	SHIFT CAM ASS'Y	1				

Interchangeability Mark

Interchangeability Mark

A: ☐ Prev. Part ☒ Prev. Eng.
☐ New Part ☒ New Eng.

* New parts number
 * Not shown

▲ Contents of lower unit gasket kit (Parts No. 624-W0001-30)

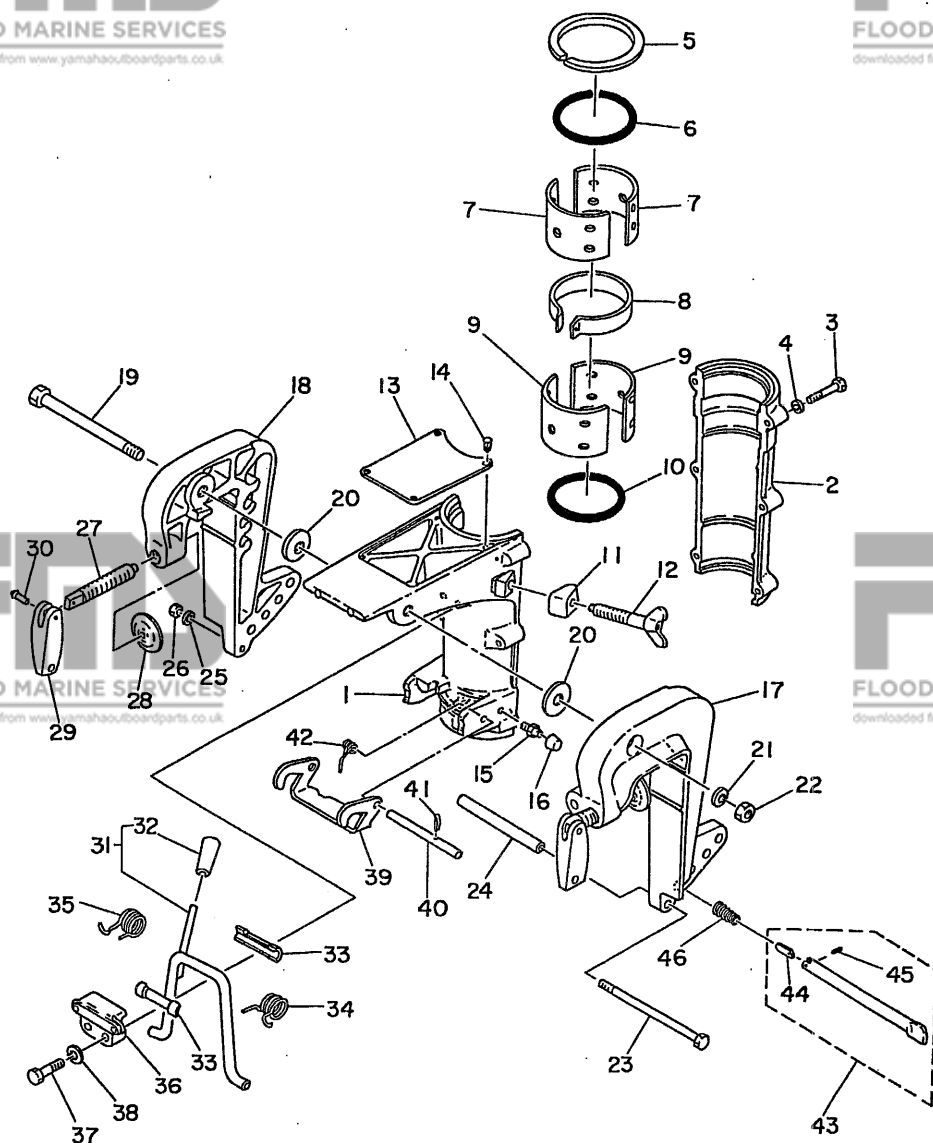
Fig. 9 BRACKET-1979

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BRACKET-1979

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Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	624-43311-00-F6	BRACKET, swivel 1	1	24	90560-07008	SPACER, tube	1
2	620-43312-00-F6	BRACKET, swivel 2	1	25	92990-06100	WASHER	1
3	* 97375-06035	BOLT	6	26	95380-06600	NUT	1
*	90101-06M06	BOLT	6	27	90149-12029	SCREW, transom clamp	2
4	92990-06100	WASHER	6	28	648-43114-01	PAD, transom clamp	2
5	90209-66017	WASHER, thrust 1	1	29	616-43118-00-F6	HANDLE, transom clamp	2
6	93210-61087	O-RING (4.28-61.39)	1	30	90243-04001	PIN, transom clamp	2
7	616-42537-01	BUSHING, pivot shaft 1	2	31	620-43180-09	TILT STOP LEVER ASS'Y	1
8	620-42528-00	PIECE, friction	1	32	620-43632-00	. KNOB, tilt stop	1
9	615-42537-01	BUSHING, pivot shaft 1	2	33	620-43189-00	BUSHING	2
10	93210-57086	O-RING (6.18-57.28)	1	34	90508-16021	SPRING 1	1
11	620-43383-00	SEAL, rubber	1	35	90508-16020	SPRING 2	1
12	624-42529-00	SCREW, friction piece	1	36	654-43313-00-94	BRACKET, swivel 3	1
13	620-43318-00-F6	COVER	1	37	* 97375-06020	BOLT	2
14	90269-02002	RIVET	4	*	97370-06020	BOLT	2
15	93700-06004	NIPPLE, grease	1	38	92990-06100	WASHER	2
16	663-45119-00	CAP, grease nipple	1	39	620-43651-00	LEVER, reverse lock	1
17	620-43111-00-F6	BRACKET, clamp 1	1	40	620-43659-00	SHAFT, reverse lock	1
18	* 672-43112-00-F6	BRACKET, clamp 2	1	41	90468-18008	PIN, half	1
	620-43112-00-F6	BRACKET, clamp 2	1	42	90508-18022	SPRING	1
19	90101-10073	BOLT, clamp bracket	1	43	620-43160-01	TILT ROD ASS'Y	1
20	90201-10524	WASHER (10.58-328-2mm)	2	44	656-43165-01	. STOPPER PLATE	1
21	92990-10100	WASHER	1	45	91690-30008	. PIN, spring	1
22	95380-10600	NUT	1	46	90502-10014	SPRING, tilt rod	1
23	90101-06335	BOLT	1				

Interchangeability Mark

Interchangeability Mark

A: | Prev. Part | Prev. Eng.
New Part | New Eng.

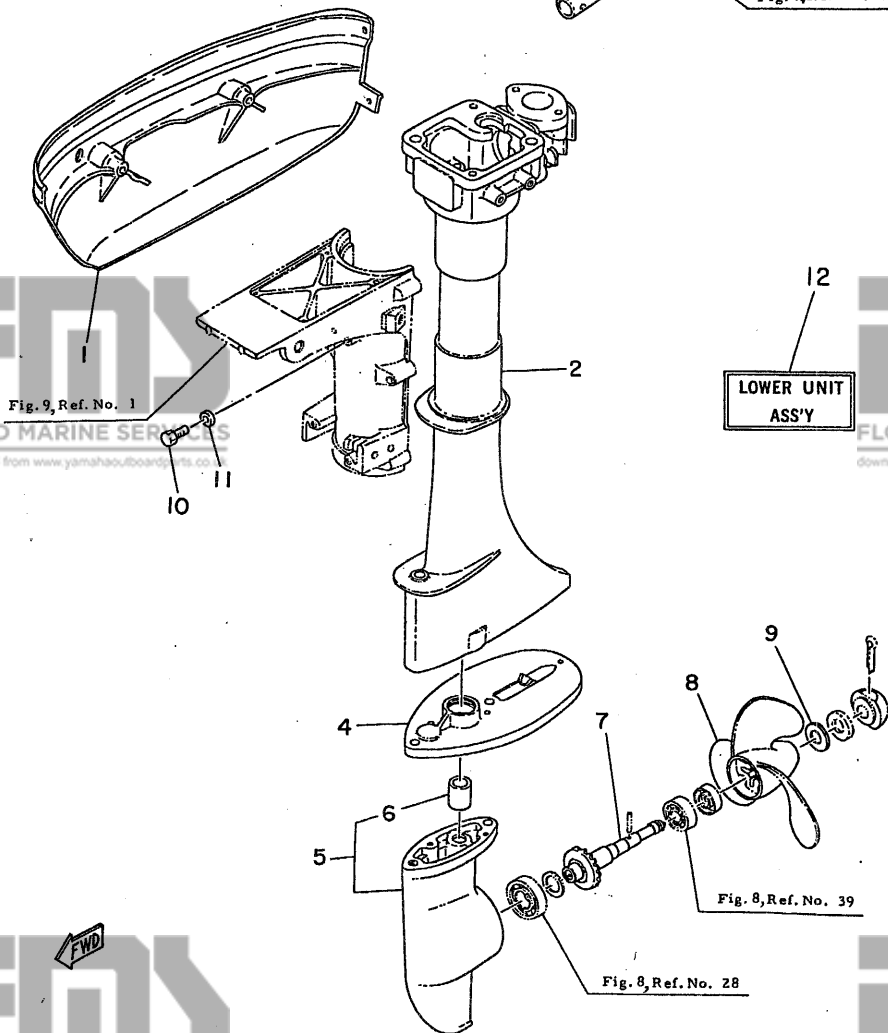
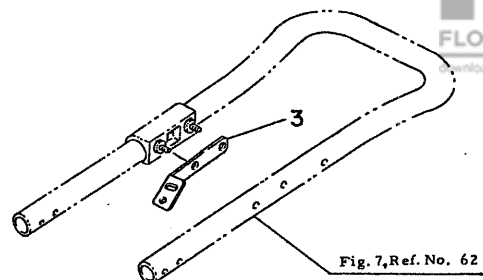
* New parts number
* Not shown

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Fig. 10 3.5A MODEL (WITHOUT CLUTCH)-1979

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3.5A MODEL (WITHOUT CLUTCH)-1979

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	642-42741-00	APRON 1	1	7	624-45560-01	GEAR 1 ASS'Y (28T)	1
2	624-42749-02-F6	APRON 1 ASS'Y	1	8	624-45942-01-36	PROPELLER 2 (3X7 $\frac{1}{2}$ "X4"-B)	1
3	624-45111-02-F6	CASING, upper (Short 544.5mm)	1	9	90201-13204	WASHER (13 ϕ -26 ϕ -3mm)	1
4	625-45111-02-F6	CASING, upper (Long 679.5mm)	1	10	97375-06010	BOLT	2
5	624-24351-00	BAND, fuel pipe	1	11	97370-06010	BOLT	2
6	624-45181-00-F6	PLATE	1	12	92990-06600	WASHER	2
7	624-45310-00-F6	LOWER CASING ASS'Y	1	13	624-45300-00-F6	LOWER UNIT ASS'Y (Short)	1
8	90382-12011	BUSHING, drive shaft	2	14	625-45300-10-F6	LOWER UNIT ASS'Y (Long)	1

Interchangeability Mark

Interchangeability Mark

The following parts are not used when using the without clutch.

3-1	642-42749-60-F6	APRON ASS'Y 1	1	31	90382-12011	BUSHING, drive shaft	2
3	642-44191-70	INDICATOR, shift	1	8	90149-05002	SCREW, detent	1
7-1	642-45111-02-F6	CASING, upper (Short 544.5mm)	1	9	90430-05008	GASKET, detent screw	1
21	642-45270-01-F6	SHIFTER CASING ASS'Y	1	11	642-45180-01-F6	PLATE ASS'Y	1
22	90386-10087	BUSHING, shift rod lever	2	12	642-44152-01	BUSHING, shift cam	1
23	642-45273-00	GASKET, shifter casing	2	25	615-44147-00	BOOT, shift rod	1
24	93605-20064	PIN, dowel B (5 ϕ -19.8mm)	1	26	642-44150-00	SHIFT CAM ASS'Y	1
25	93700-06004	NIPPLE, grease	1	27	654-45635-00	PLUNGER, shift (6.9 ϕ -36mm)	1
26	663-45119-00	CAP, grease nipple	1	30	642-45560-01	GEAR 1 ASS'Y	1
27	642-45274-01-F6	COVER, shifter casing	1	31	642-45631-02	CLUTCH, dog	1
28	97375-06030	BOLT	4	32	90250-05046	PIN, cross (4 ϕ -21.8mm)	1
29	92990-06100	WASHER	4	33	642-45633-00	RING, cross pin	1
30	642-44120-02	HANDLE GEAR SHIFT ASS'Y	1	34	642-45634-00	SLIDE, shift	1
31	642-44111-00	HANDLE, gear shift	1	35	90501-10063	SPRING, shift	1
32	90501-12085	SPRING	1	36	642-45611-01	SHAFT, PROPELLER	1
33	93505-16006	BALL, steel (5/16")	1	38	90201-12164	WASHER (12.3 ϕ -17.5 ϕ -1.0mm)	1
34	642-44113-00	CAM PLATE, handle	1	40	131-15644-00-10	SHIM (15.3 ϕ -22 ϕ -1.0mm)	1
35	93430-08007	CIRCLIP (E-8 ϕ)	1	41	131-15644-00-12	SHIM (15.3 ϕ -22 ϕ -1.2mm)	1
36	93210-07003	O-RING (1.9 ϕ -6.8 ϕ)	1	42	131-15644-00-16	SHIM (15.3 ϕ -22 ϕ -1.6mm)	1
37	654-44123-00	ARM, shift rod	1	48	620-45619-00	CAP	1
38	97370-06012	BOLT	1	50	624-45943-01-36	PROPELLER ASS'Y 2 (3X7 $\frac{1}{2}$ "X4"-B)	1
39	92990-06100	WASHER	1	51	624-45915-01-36	PROPELLER ASS'Y 3 (2X7 $\frac{1}{2}$ "X4"-B)	1
40	90240-05038	JOINT	1	52	624-45915-01-36	PROPELLER ASS'Y 3 (2X7 $\frac{1}{2}$ "X4"-B)	1
41	92990-05600	WASHER	1	53	624-45926-01-36	PROPELLER ASS'Y 8 (2X7 $\frac{1}{2}$ "X4"-B)	1
42	91490-16010	PIN, cotter	1	9-31	620-43180-09	TILT STOP LEVER ASS'Y	1
43	654-44143-01	ROD, shift 1 (Short 464mm)	1	32	620-43632-00	KNOB, tilt stop	1
44	616-44146-01	CONNECTOR, shift rod 2	1	33	620-43189-00	BUSHING	2
45	616-44145-01	CONNECTOR, shift rod 1	1	34	90508-16021	SPRING 1	1
46	97370-06020	BOLT	1	35	90508-16020	SPRING 2	1
47	92990-06100	WASHER	1	36	654-43313-00-94	BRACKET, swivel 3	1
48	642-45300-00-F6	LOWER UNIT ASS'Y (Short)	1	37	97375-06020	BOLT	2
49	643-45300-10-F6	LOWER UNIT ASS'Y (Long)	1	38	92990-06100	WASHER	2
50	642-45310-00-F6	LOWER CASING ASS'Y	1				

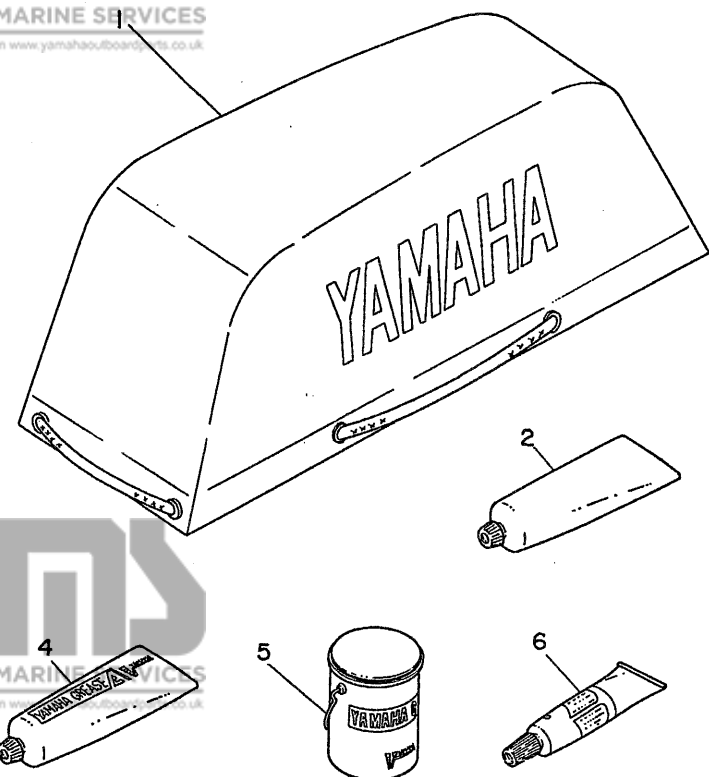
A: { Prev. Part → Prev. Eng. New Part → New Eng. } B: { Prev. Part → Prev. Eng. New Part → New Eng. }

3.5A S: 005185 and below L: 301455 and below 3.5AC S: 010085 and below L: 307370 and below 3.5A S: 005186 and up L: 301456 and up 3.5AC S: 010086 and up L: 307371 and up

* New parts number
* Not shown
* Contents of lower unit ass'y

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Fig. 11 ACCESSORY PARTS-1979

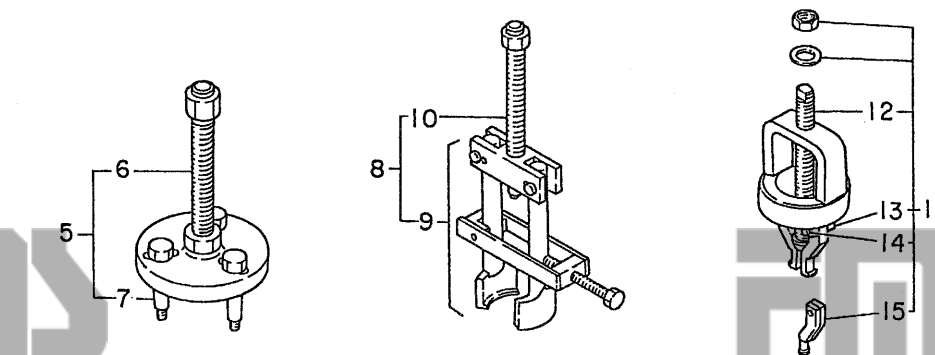
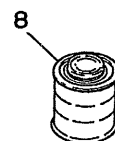
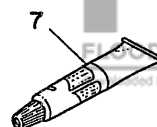
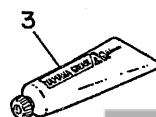
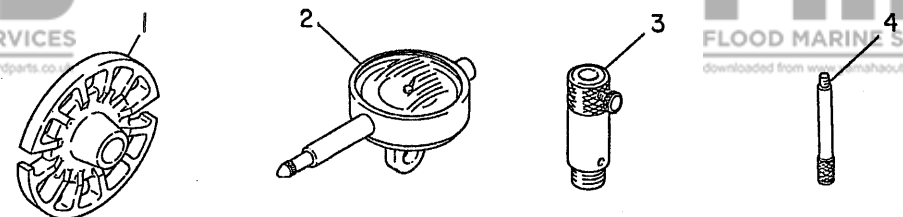
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Ref.No.	Parts No.	Description	Q'ty
1 *	90890-56873	ENGINE COVER	1
2 *	90890-69908	YAMAHA GREASE C (150g)	U.R.
		YAMAHA GREASE	
3	90890-69910	YAMAHA GREASE A (50g)	} U.R.
4	90890-69911	YAMAHA GREASE A (250g)	
5	90890-69912	YAMAHA GREASE A (4kg)	
		YAMAHA BOND	
6	90890-05143	YAMAHA BOND 4 (200g)	} U.R.
7	90890-05144	YAMAHA BOND 5 (150g)	
8	90890-05074	YAMAHA BOND 7 (100g)	

* New parts number

Interchangeability Mark

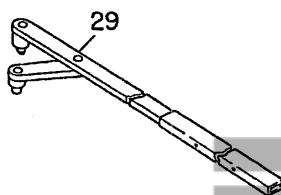
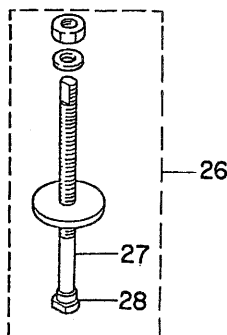
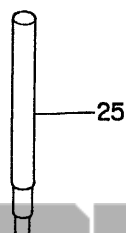
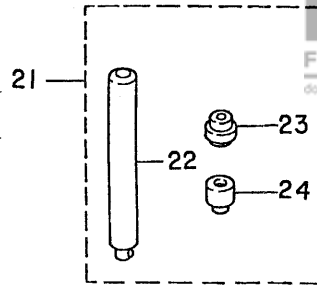
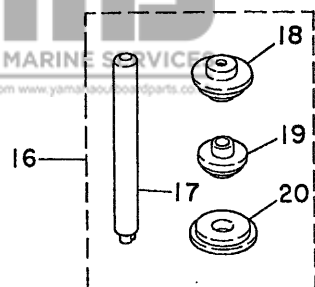
Fig. 12 SPECIAL SERVICE TOOLS-1979

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Ref. No.	Parts No.	Description	Q'ty	Applicable Machine	Remarks
1	90890-01602	TEST PROPELLER	1	※	
2	90890-03097	DIAL GAUGE	1	※※	
3	90890-01195	STAND 2, dial gauge	1	※※	
4	90890-03098	PLUNGER, dial gauge	1	※※	
5	90890-06117	FLYWHEEL MAGNETO PULLER ASS'Y	15	※※	
6	90890-06003	. BOLT, center	1	※※	
7	90890-06118	. BOLT, holder	3	※※	
8	90890-06136	CRANKSHAFT BEARING PULLER ASS'Y	15	※※	
9	90890-06137	. HANGER, bearing puller	1	※※	
10	90890-06003	. BOLT, center	1	※※	
11	90890-06120	BEARING PULLER ASS'Y	15	※※	
12	90890-06033	. BOLT, center	1	※※	
13	90890-06009	. CLAW, hanger	1	※※	
14	90890-06034	. PIN	2	※※	
15	90890-06036	. CLAW B	2	※※	

Tools with ※ marks are for the use of 3.5A/3.5AC.
Tools with ※※ marks are for common use.FLOOD MARINE SERVICES
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SPECIAL SERVICE TOOLS-1979



Ref. No.	Parts No.	Description	Q'ty	Applicable Machine	Remarks
16	90890-06121	BEARING INSTALLING TOOL ASS'Y	15	※※	
17	90890-06013	. HANDLE	1	※※	
18	90890-06016	. ATTACHMENT C	1	※※	
19	90890-06017	. ATTACHMENT D	1	※※	
20	90890-06018	. GUIDE X	1	※※	
21	90890-06020	OIL SEAL PUSHING-IN TOOL ASS'Y	15	※※	
22	90890-06013	. HANDLE	1	※※	
23	90890-06021	. ATTACHMENT E	1	※※	3.5A, 3.5AC, 5B, 5BS
24	90890-06023	. ATTACHMENT G	1	※※	3.5A, 3.5AC, 5B, 5BS
25	90890-06028	TOOL B, bushing puller-in	1	※※	
26	90890-06029	BUSHING PUSHING-IN TOOL ASS'Y	15	※※	
27	90890-06038	. BOLT, center	1	※※	
28	90890-06030	. SUPPORT, bushing	1	※※	
29	90890-06139	FLYWHEEL MAGNETO HOLDER ASS'Y	1	※※	

Tools with ※ marks are for the use of 3.5A/3.5AC.
Tools with ※※ marks are for common use.

NUMERICAL INDEX

Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.
4- 39	102-24515-00	6- 37	620-13647-00	5- 15	624-11412-01	6- 20	624-24572-01	8- 50	624-45926-01-36
2- 12	110-81345-21	6- 52	620-14133-01	5- 16	624-11422-01	6- 17	624-24575-00	10- 8	624-45942-01-36
2- 7	110-81346-21	6- 43	620-14142-08	5- 29	624-11517-01	6- 27	624-24578-00	8- 50	624-45943-01-36
2- 9	116-81331-20	6- 44	620-14149-00	5- 23	624-11610-00	7- 78	624-26301-03	8- 50	624-45943-01-36
4- 36	122-24534-00	6- 60	620-14171-00	5- 23	624-11610-10	6- 30	624-26381-00	2- 1	624-81300-21
5- 17	126-11651-00	6- 63	620-14174-00	5- 23	624-11610-20	7- 4	624-41134-00	2- 3	624-81310-21
6- 48	127-14195-00	6- 57	620-14176-00	5- 21	624-11630-00-80	6- 12	624-41256-00	2- 4	624-81311-21
4- 41	127-24535-00	6- 62	620-14178-00	5- 21	624-11630-10-80	6- 9	624-41271-00	2- 21	624-81313-21
8- 40	131-15644-00-10	6- 49	620-14185-00	5- 21	624-11630-20-80	7- 48	624-42111-03-F6	2- 6	624-81321-20
8- 40	131-15644-00-10	6- 50	620-14186-00	5- 22	624-11631-80-95	7- 61	624-42112-03-F6	2- 2	624-81350-20
8- 40	131-15644-00-12	6- 47	620-14190-20	5- 22	624-11631-80-96	7- 56	624-42119-01	2- 16	624-82310-21
8- 40	131-15644-00-12	6- 66	620-14199-00	5- 22	624-11631-80-97	7- 59	624-42122-00	2- 17	624-82370-00
8- 40	131-15644-00-12	6- 53	620-14211-00	5- 22	624-11635-80	7- 55	624-42126-00-58	7- 75	624-82550-01
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