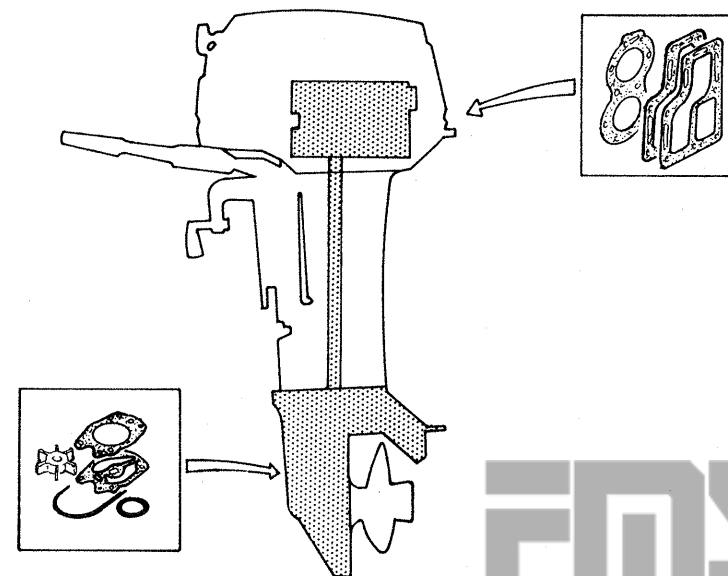


parts list 1978

REPAIR KIT



serial no.

40BM S : 000101 and up
L : 300101 and up
LL : 600101 and up
40BE S : 100101 and up
L : 400101 and up
LL : 620101 and up

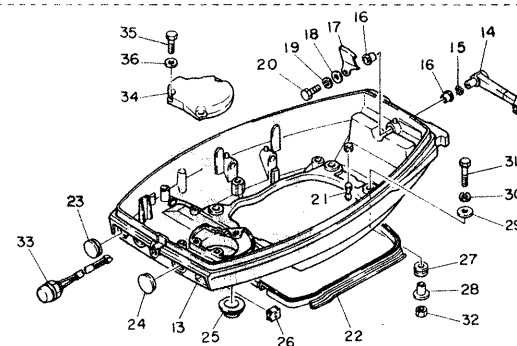
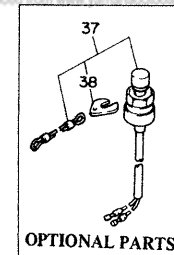
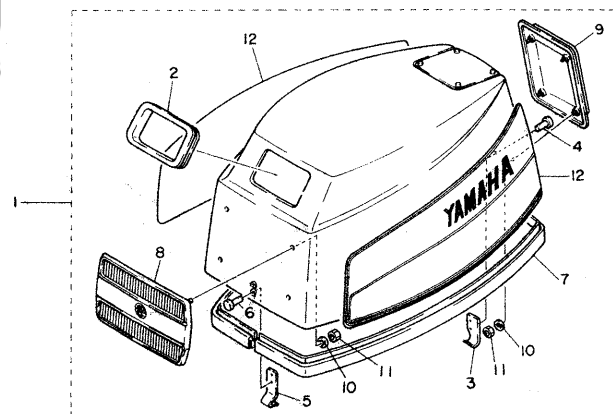


outboard
motor

40B

POWER HEAD GASKET KIT	676-W0001-00
LOWER UNIT GASKET KIT	679-W0001-20
READ SET	676-W0004-00
WATER PUMP REPAIR KIT	676-W0078-00
CHROME PUMP KIT	676-W0078-0A
HANDLE STEERING ASS'Y	676-W0084-00-F6
SAFETY STARTER KIT	676-W0079-00
CARBURETOR REPAIR SET	676-W0093-00
LOWER UNIT ASS'Y (Short)	679-45300-00-F6
LOWER UNIT ASS'Y (Long)	679-45300-10-F6
CRANK CYLINDER ASS'Y	679-W0090-01
PISTON ASS'Y (Standard)	679-11630-00
PISTON ASS'Y (Over size 75.25mm)	679-11630-10
PISTON ASS'Y (Over size 75.50mm)	679-11630-20

Fig. 1 COWLING-1978



Δ	40BM	S	-000670	and below
		L	-300675	and below
	40BE	S	-101080	and below
		L	-402000	and below
▽	40BM	S	-000671	and up
		L	-300676	and up
		LL	-600101	and up
	40BE	S	-101081	and up
		L	-402001	and up
		LL	-620101	and up

FLOOD MARINE SERVICE

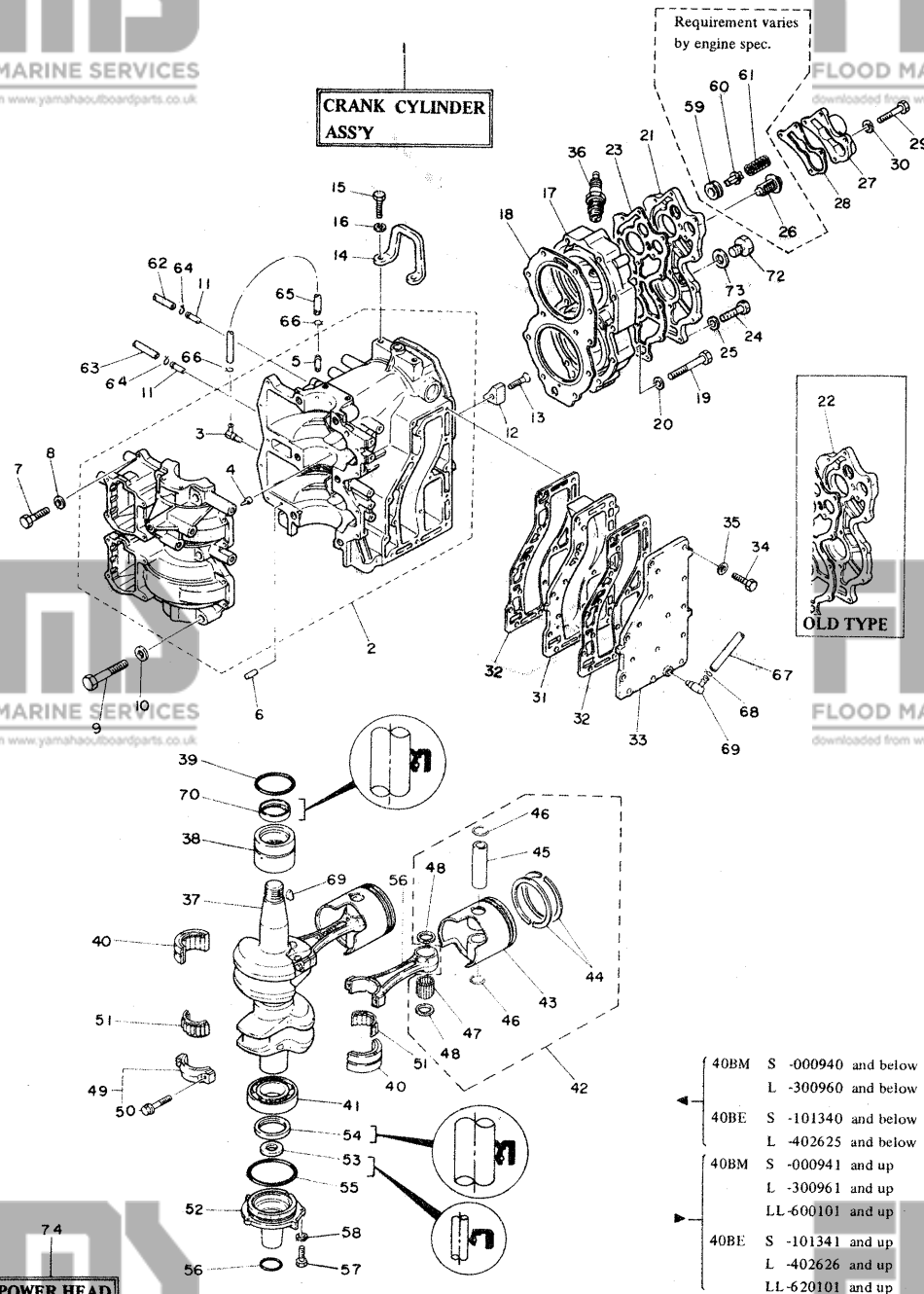
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No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	676-42610-01-F6	TOP COWLING ASS'Y	1	21	676-24376-00	PIPE, joint 1	1
2	648-15761-00	SEAL, rubber 1	1	22	676-42716-01	RUBBER, seal	1
3	648-42651-00	HOOK 1	1	23	676-42716-00	RUBBER, seal	1
4	90266-04004	RIVET 2	2	24	664-42724-00	GROMMET 1	1
5	656-42647-00	HOLDER, clamp band	1	25	676-42726-00	GROMMET 3	1
6	90266-04012	RIVET 1	2	26	676-42727-00	GROMMET 4	1
7	676-42615-00	SEAL	1	27	676-26326-00	GROMMET	1
8	676-42686-00	EMBLEM, front	1	28	90480-15064	GROMMET	4
9	676-42687-00	EMBLEM, rear	1	29	90387-06M03	COLLAR	4
10	92903-05600	WASHER, plate	8	30	90201-06416	WASHER, plate	4
11	95380-05600	NUT, hexagon	8	31	92903-06100	WASHER, spring	4
12	99999-00907	GRAPHIC, side set	1	32	97313-06030	BOLT, hexagon	4
13	676-42711-00-F6	COWLING, bottom	1	33	95390-06600	NUT, hexagon	4
14	676-42815-00-F6	LEVER, clamp 1	1	34	676-82550-00	STOP SWITCH ASS'Y	1
15	90206-12052	WASHER, wave	1	35	676-14418-00	COVER 2	1
16	90386-12069	BUSHING	2	36	97313-06016	BOLT, hexagon	3
17	656-42816-00	LEVER, clamp 2	1	37	92903-06600	WASHER, plain	3
18	90201-06068	WASHER, plate	1	OPTIONAL PARTS			
19	92903-06100	WASHER, spring	1	37	676-82575-00	KILL SWITCH ASS'Y	1
20	97313-06010	BOLT, hexagon	1	38	663-82556-70	STOPPER	1

* Not shown

Fig. 2 CRANKCASE, CYLINDER & PISTON-1978

CRANKCASE, CYLINDER & PISTON-1978

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No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	679-W0090-01	CRANK CYLINDER ASS'Y (Ref. No. 2 to 60, 69 to 70)	1	42	679-11630-00	PISTON ASS'Y (Standard)	2
▶ 2	* 676-15100-01-94	CRANK CASE ASS'Y	1	*	679-11630-10	PISTON ASS'Y (1st. Over size)	2
◀ *	676-15100-00-94	CRANK CASE ASS'Y	1	*	679-11630-20	PISTON ASS'Y (2nd. Over size)	2
3	650-11370-00	CHECK VALVE ASS'Y	1	43	679-11631-00-96	PISTON (Standard 74.96mm)	U.R 2
4	663-11518-01	LOCK, bearing	2		679-11631-00-97	PISTON (Standard 74.97mm)	
5	624-14485-00	PIPE, joint	1		679-11631-00-98	PISTON (Standard 74.98mm)	
6	93608-12063	PIN, dowel B (8φ-12mm)	2	*	679-11635-00	PISTON (1st. Over size)	2
7	97313-06025	BOLT, hexagon	9	*	679-11636-00	PISTON (2nd. Over size)	2
8	90201-06043	WASHER, plate	9	44	679-11610-00	PISTON RING SET (Standard)	2
9	97313-10050	BOLT, hexagon	9	*	679-11610-10	PISTON RING SET (1st. Over size)	2
10	90201-10430	WASHER, plate	6	*	679-11610-20	PISTON RING SET (2nd. Over size)	2
11	676-14485-00	PIPE, joint	2	45	676-11633-00	PIN, piston	2
12	676-11325-00	ANODE 1	1	46	663-11634-00	CLIP, piston pin	4
13	92280-06025	SCREW, flathead	1	47	93603-21111	PIN, dowel B (2.5φ-20.8mm)	56
14	676-11119-00-94	HANGER, engine	1	48	90201-20417	WASHER, plate	4
15	97313-08020	BOLT, hexagon	2	49	679-11650-00	CONNECTING ROD ASS'Y	2
16	92903-08100	WASHER, spring	2	50	90109-08462	BOLT	4
▶ 17	* 676-11111-01-94	HEAD, cylinder	1	51	93310-730A2	BEARING, needle	2
◀ *	676-11111-00-94	HEAD, cylinder	1	52	676-15359-00-94	HOUSING, oil seal	1
■ 18	676-11181-00	GASKET, cylinder head	1	53	93104-16M01	OIL SEAL (S-16φ-30φ-5mm)	1
19	97313-08055	BOLT, hexagon	11	50	93102-28135	OIL SEAL (SD-28φ-47φ-7mm)	1
20	90202-08094	WASHER, plate	11	55	93210-62269	O-RING (2.4φ-61.5φ)	1
▶ 21	* 676-11191-01-94	COVER, cylinder head	1	56	93210-22M02	O-RING (5φ-32.4φ)	1
◀ 22	676-11191-00-94	COVER, cylinder head	1	57	97313-06016	BOLT, hexagon	3
■ 23	676-11193-00	GASKET, head cover	1	58	92990-06600	WASHER, plate	3
24	97313-06020	BOLT, hexagon	11	59	90480-18065	GROMMET	1
25	92903-06600	WASHER, plate	11	60	663-12416-00	VALVE, pressure control	1
26	656-12411-01	THERMOSTAT	1	61	90501-14M02	SPRING, compression	1
27	676-12413-00-94	COVER, thermostat	1	62	90445-07260	HOSE (2.5φ-7φ-276mm)	1
■ 28	676-12414-00	GASKET, cover	1	63	90445-07258	HOSE (2.5φ-7φ-200mm)	1
29	97313-06030	BOLT, hexagon	4	64	90467-06016	CLIP	4
30	92903-06600	WASHER, plate	4	65	676-24312-00	PIPE 2	1
31	676-41111-00-94	INNER COVER, exhaust	1	66	90467-06016	CLIP	2
■ 32	676-41112-00	GASKET, exhaust cover	2	67	663-24312-00	PIPE	1
33	676-41113-00-94	OUTER COVER, exhaust	1	68	90467-08004	CLIP	2
34	97313-06025	BOLT, hexagon	16	69	676-11372-00	NIPPLE, hose	1
35	92903-06600	WASHER, plate	16	70	93102-32136	OIL SEAL (SD-32φ-42φ-6mm)	1
36	94701-00041	PLUG, spark (B-8HS, NGK)	2	71	90280-05015	KEY, woodruff	1
37	676-11411-00	SHAFT, crank	1	▶ 72	90340-14036	PLUG, straight screw	1
38	93311-632U0	BEARING, needle	1	▶ 73	90430-14115	GASKET, (14.1φ-21φ-1mm)	1
■ 39	93210-42159	O-RING (2.4φ-42.4φ)	1	■ 74	676-W0001-00	POWER HEAD GASKET KIT	1
40	93311-83219	BEARING, needle	1				
41	93306-20611	BEARING (B6206)	1				

* Not shown

■ Contents of power head gasket KIT (Parts No. 676-W0001-00).

* New parts number

FLOOD MARINE SERVICES
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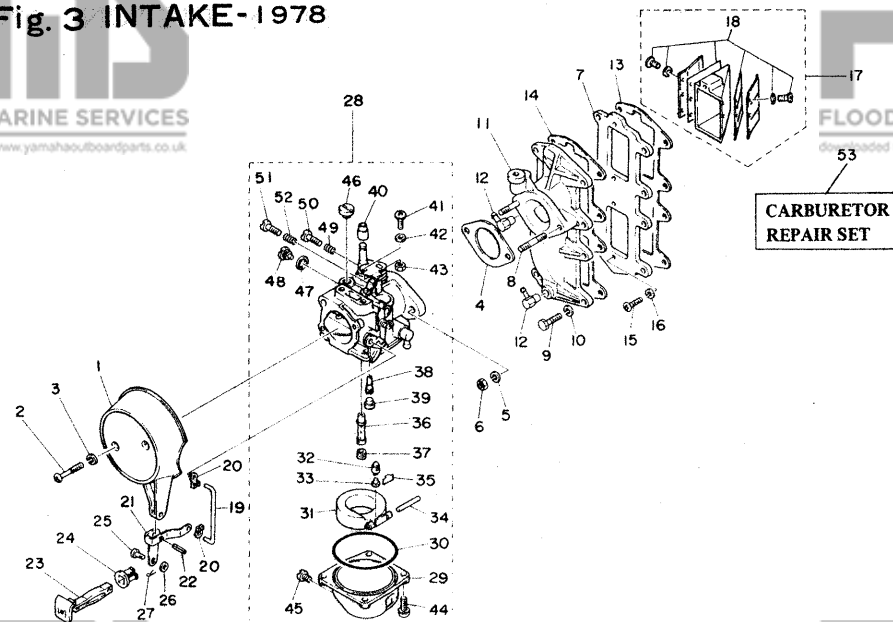
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Fig. 3 INTAKE-1978



No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	676-14417-00	COVER	1	28	679-14301-00	CARBURETOR ASS'Y	1
2	97803-05040	SCREW, panhead	2	29	676-14980-00	BODY, float chamber	1
3	92903-05300	WASHER, tooth	2	30	676-14984-00	O-RING	1
4	676-14198-00	GASKET	1	31	676-14985-01	FLOAT COMP.	1
5	92903-06100	WASHER, spring	2	32	676-14985-00	FLOAT COMP.	1
6	95303-06600	NUT, hexagon	2	33	676-14546-00	VALVE	1
7	676-13642-00-94	MANIFOLD, intake 2	1	34	676-14548-00	PIN, valve	1
8	90116-06122	BOLT, stud	2	35	663-14159-00	PIN, arm	1
9	97313-06025	BOLT, hexagon	8	36	679-14947-00	CLIP	1
10	92903-06100	WASHER, spring	8	37	679-14947-00	NOZZLE, main	1
11	676-13641-00-94	MANIFOLD, intake 1	1	38	676-14943-38	JET, main (#155)	1
12	650-11370-00	CHECK VALVE ASS'Y	1	39	676-14948-09	JET, slow (#55)	1
13	676-13646-00	GASKET, intake manifold 2	1	40	676-14966-00	CAP	1
14	676-13645-00	GASKET, intake manifold 1	1	41	676-14578-00	COLLAR	1
15	97803-05016	SCREW, panhead	4	42	90159-05017	SCREW, with washer	2
16	92903-05100	WASHER, spring	4	43	90201-05652	WASHER	1
17	676-13610-00	REED VALVE ASS'Y	2	44	95303-05600	NUT, hexagon	1
18	676-W0004-00	REED SET	2	45	90159-04M00	SCREW, with washer	4
19	676-41256-00	ROD, choke link 1	1	46	676-14992-00	SCREW, drain	1
20	661-14262-02	JOINT, choke lever	2	47	676-14567-00	SCREW, plug	1
21	676-41252-00	LEVER, choke 1	1	48	679-14557-00	WASHER	1
22	91690-40016	PIN, spring	1	49	676-14557-00	WASHER	1
23	664-41271-00	KNOB, choke 1	1	50	663-14991-00	SCREW, plug	1
24	90480-12154	GROMMET	1	51	679-14555-00	SPRING	1
25	90240-05044	PIN, with hole	1	52	90501-08214	SPRING	1
26	90206-05005	WASHER, wave	1	53	679-14923-00	SCREW, adjust	1
27	90468-10005	CLIP	1	54	663-14523-00	SCREW, stop	1
				55	90501-10326	SPRING	1
				56	676-W0093-00	CARBURETOR REPAIR SET	1

■ Contents of power head gasket KIT (Parts No. 676-W0001-00)

⊕ Contents of carburetor repair set (Parts No. 676-W0093-00)

* New parts number

A7

Fig. 4 UPPER CASING-1978

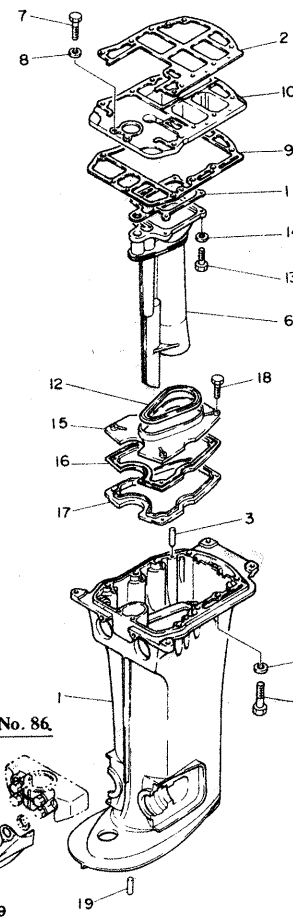


Fig. 6 Ref. No. 86

No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	676-45111-00-F6	CASING, upper (Short)	1	15	676-41116-00-94	PROTECTOR	1
2	679-45111-10-F6	CASING, upper (Long) (Super Long)	1	16	676-45128-00	SEAL, rubber 2	1
3	93606-25M00	GASKET, upper casing 1	1	17	676-45126-00-94	PLATE, seal rubber	1
4	90101-08M34	PIN, dowel (6φ-25mm)	2	18	97470-06052	BOLT	4
5	92990-08100	BOLT, hexagon	8	19	93606-12019	BOLT, hexagon (Super Long)	4
6	676-41137-00-94	WASHER, spring	8	20	676-45211-20-F6	PIN, dowel B (6φ-12mm)	2
7	97370-06025	MANIFOLD, exhaust 1	1	21	676-45211-20-F6	EXTENSION (Super Long)	1
8	92990-06100	BOLT, hexagon (Super Long)	2	22	93606-12019	PIN, dowel B (Super Long)	4
9	676-45114-00	WASHER, spring (Super Long)	2	23	97370-08080	BOLT, hexagon (Super Long)	6
10	676-41137-00-94	WASHER, spring (Super Long)	2	24	92990-08100	WASHER, spring (Super Long)	6
11	676-41133-00	GUIDE, exhaust	1	25	679-45318-00	BUSHING DRIVE SHAFT 3	1
12	676-45127-00	GASKET, exhaust manifold 1	1	26	676-45235-00	BUSHING, solid (Super Long)	1
13	97370-06020	SEAL, rubber 1	1	27	90380-16M03	DAMPER (Super Long)	1
14	92990-06100	CIRCLIP (S-30φ)	1	28	93420-30042	BUSHING, solid (Super Long)	1
				29	679-W0001-20	LOWER UNIT GASKET KIT	1
				30	676-45151-00-F6	COVER, upper casing (Short)	1
				31	676-45151-10-F6	COVER, upper casing (Long) (Super Long)	1

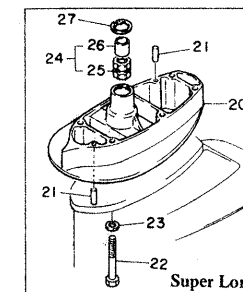
* Not shown

▲ Contents of lower unit gasket KIT (Parts No. 679-W0001-20)

■ Contents of power head gasket KIT (Parts No. 676-W0001-00)

* New parts number

A8



LOWER UNIT GASKET KIT

40BM S -001001 and up
L -301131 and up
LL-600101 and up

40BE S -101431 and up
L -402726 and up
LL-620101 and up

Fig. 5 LOWER & DRIVE-1978

LOWER & DRIVE-1978

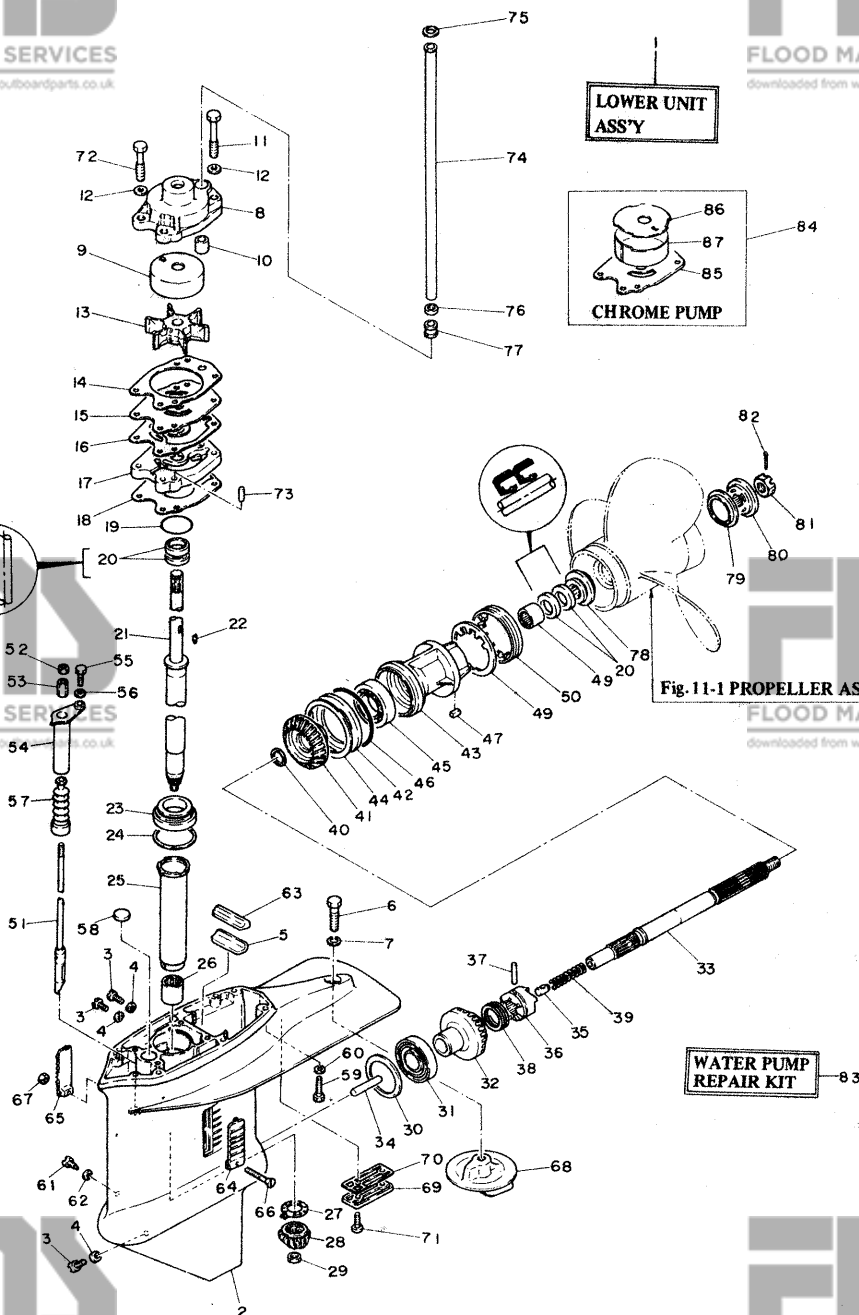


Fig. 11-1 PROPELLER ASS'Y

No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	679-45300-00-F6	LOWER UNIT ASS'Y (Short)	1	44	663-45577-00-05	SHIM 2 (0.05mm)	1
2	679-45300-10-F6	LOWER UNIT ASS'Y (Long)	1		663-45577-00-08	SHIM 2 (0.08mm)	1
		(Ref. No. 2 to 5, 8 to 58, 72, 73)			663-45577-00-12	SHIM 2 (0.12mm)	1
3	679-45311-00-F6	CASING, lower 1	1		663-45577-00-30	SHIM 2 (0.30mm)	1
4	90340-08014	PLUG, straight screw	3		663-45577-00-50	SHIM 2 (0.50mm)	1
5	90430-08020	GASKET	3	45	93306-00702	BEARING, ball	1
6	663-45376-00	GUIDE, seal rubber	1	46	93210-66262	O-RING	1
7	90101-10M36	BOLT, hexagon	1	47	90282-04010	KEY, straight	1
8	92990-10100	WASHER, spring	1	48	93317-22204	BEARING, needle	1
9	676-44311-00	HOUSING, water pump 1	1	49	90214-48008	WASHER, claw	1
10	663-44366-00	INSERT, cartridge	1	50	663-45384-00	NUT	1
11	97370-08055	RUBBER, water seal 2	1	51	679-44150-00	SHIFT CAM ASS'Y (Short)	1
12	92990-08600	BOLT, hexagon	2	*	679-44150-10	SHIFT CAM ASS'Y (Long)	1
13	676-44325-00	WASHER, plate	4	*	679-44150-20	SHIFT CAM ASS'Y (Super Long)	1
14	676-44315-00	IMPELLER	1	52	90170-07021	NUT, hexagon	1
15	676-44323-00	GASKET, water pump 1	1	53	648-44146-00	CONNECTOR, shift rod 2	1
16	676-44324-00	OUTER PLATE, cartridge	1	54	679-44152-00	BUSHING, shift cam	1
17	679-44341-00-94	GASKET, outer plate cartridge	1	55	97370-06018	BOLT, hexagon	1
18	679-44316-00	HOUSING, water pump 2	1	56	92990-06600	WASHER, plain	1
19	93210-41042	GASKET, water pump 2	1	57	650-44147-00	BOOT, shift rod	1
20	93101-22M00	O-RING (3.1φ-41.4mm)	1	58	90338-22007	PLUG	1
21	679-45501-00	OIL SEAL (S-22φ-36φ-7mm)	4	59	97370-08030	BOLT, hexagon	6
22	679-45501-10	DRIVE SHAFT (Short)	1	60	92990-08100	WASHER, spring	6
23	679-45501-20	DRIVE SHAFT (Long)	1	61	90149-06M00	SCREW	1
24	90280-04M00	DRIVE SHAFT (Super Long)	1	62	90430-06015	GASKET	1
25	93332-00001	KEY, woodruff	1	63	663-45375-00	RUBBER, seal 2	1
26	663-45587-00-05	BEARING, taper roller	1	64	663-45214-00-94	COVER, water inlet 1	1
27	663-45587-00-08	SHIM 3 (0.05mm)	1	65	663-45215-00	COVER, water inlet 2	1
28	663-45587-00-12	SHIM 3 (0.08mm)	1	66	98190-05035	SCREW, oval head	1
29	663-45587-00-30	SHIM 3 (0.12mm)	1	67	90185-05002	NUT, self-locking	1
30	663-45587-00-50	SHIM 3 (0.30mm)	1	68	679-45371-00	TAB, trim	1
31	663-45587-00-50	SHIM 3 (0.50mm)	1	69	679-45321-00	PLATE	1
32	679-45536-00	SLEEVE, drive shaft	1	70	679-45315-00	PACKING, lower casing	1
33	93315-32224	BEARING, needle	1	71	97890-06016	SCREW, panhead	2
34	663-45552-00	BEARING, plain	1	72	97370-08045	BOLT, hexagon	2
35	679-45551-00	PINION (13T)	1	73	93604-08062	PIN, dowel B (4φ-8mm)	2
36	90170-12138	NUT, hexagon	1	74	676-44361-00	TUBE, water 1 (Short)	1
37	663-45567-00-05	SHIM, gear adjust (0.05mm)	1	*	676-44361-10	TUBE, water 1 (Long)	1
38	663-45567-00-08	SHIM, gear adjust (0.08mm)	1	*	676-44361-20	TUBE, water 1 (Super Long)	1
39	663-45567-00-12	SHIM, gear adjust (0.12mm)	1	75	90202-12060	WASHER, plate	1
40	663-45567-00-30	SHIM, gear adjust (0.30mm)	1	76	90430-12072	GASKET	1
41	663-45567-00-50	SHIM, gear adjust (0.50mm)	1	77	663-44367-00	RUBBER, water seal 3	1
42	93332-00003	BEARING, taper roller	1	78	663-45987-01	SPACER 1	1
43	679-45560-00	GEAR 1 ASS'Y (26T)	1	79	663-45998-01	CAP, thrust plate 2	1
44	679-45611-00	SHAFT, propeller	1	80	663-45997-01-94	SPACER 2	1
45	676-45635-00	PLUNGER, shift	1	81	90171-16011	NUT, castle	1
46	663-45634-00	SLIDE, shift	1	82	91490-40025	PIN, cotter	1
47	663-45631-01	CLUTCH, dog	1	83	679-W0078-00	WATER PUMP REPAIR KIT	1
48	90250-06023	PIN, straight	1			CHROME PUMP	
49	663-45633-00	RING, cross pin	1	84	676-W0078-0A	CHROME PUMP KIT	1
50	90501-16M01	SPRING, compression	1	85	676-44323-40	OUTER PLATE, cartridge (Chrome)	1
51	90201-22429	WASHER, plate	1	86	676-44321-40	INNER PLATE, cartridge (Chrome)	1
52	679-45571-00	GEAR 2 (26T)	1	87	676-44322-40	INSERT, cartridge (Chrome)	1
53	663-45576-00	WASHER, thrust 2	1				
54	679-45331-00-94	HOUSING, bearing	1				

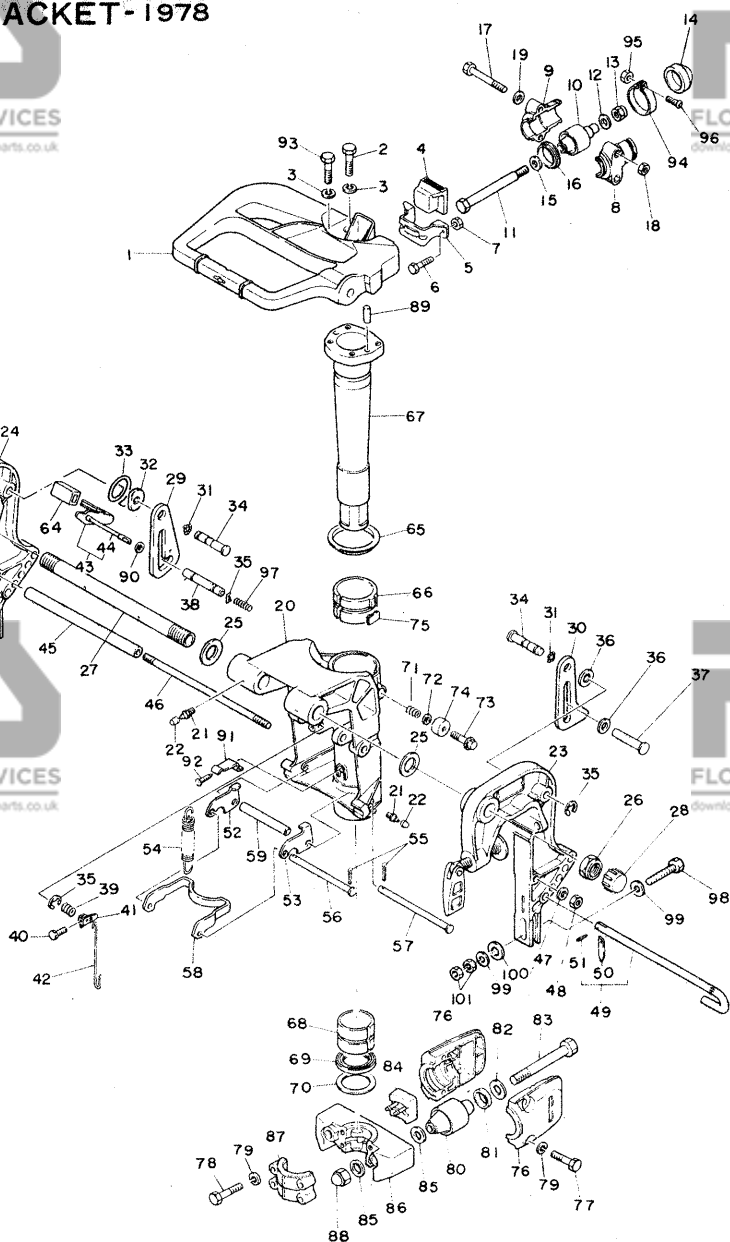
* Not shown

☆ Contents of water pump repair KIT (Parts No. 679-W0078-00)

▲ Contents of lower unit gasket KIT (Parts No. 679-W0001-20)

Fig. 6 BRACKET-1978

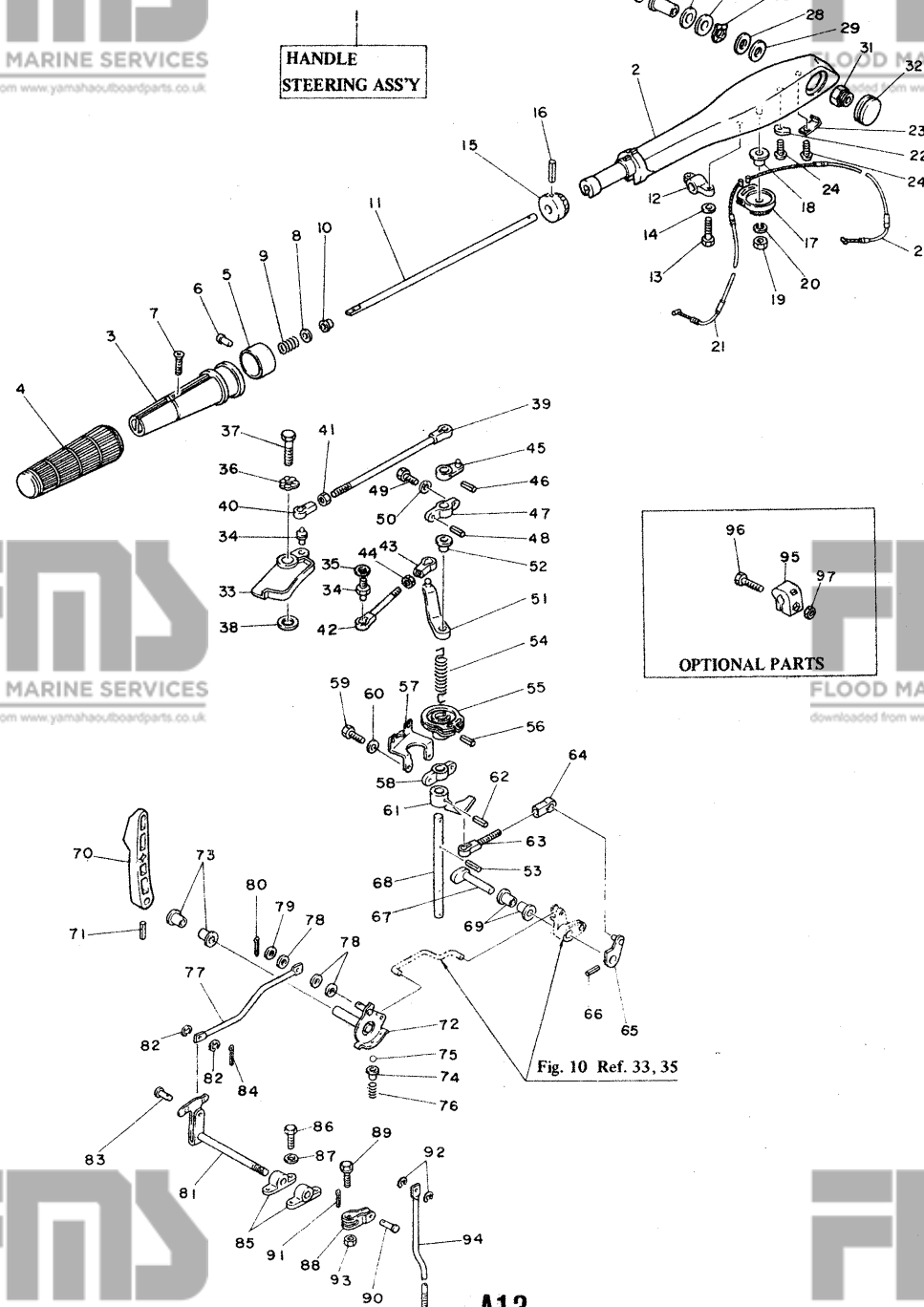
BRACKET-1978



No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	676-42511-00-F6	BRACKET, steering	1	51	91690-30010	PIN, spring	1
2	97370-08030	BOLT, hexagon	2	52	676-43614-00	PLATE, tilt lock	1
3	92990-08100	WASHER, spring	4	53	676-43615-00	PLATE, tilt lock	1
4	676-44533-00	DAMPER, upper mount rubber	1	54	90506-30M00	SPRING, tension	2
5	676-44518-00	BRACKET 1	1	55	91490-20012	PIN, cotter	4
6	97370-06025	BOLT, hexagon	2	56	90249-07M01	PIN	1
7	95380-06600	NUT, hexagon	2	57	90249-07M02	PIN	1
8	676-44511-00-94	COVER, upper mount rubber 1	2	58	667-43613-00	ARM, tilt lock	1
9	676-44512-00-94	COVER, upper mount rubber 2	2	59	90387-07M04	COLLAR	1
10	679-44514-00-94	MOUNT RUBBER, upper side 1	2	60	663-43118-00-F6	HANDLE, transom clamp	2
11	90101-08M02	BOLT, hexagon	2	61	90243-04007	PIN	2
12	90201-08M08	WASHER, plain	2	62	676-43116-00	SCREW, transom clamp	2
13	90185-08M00	NUT, nylon	2	63	648-43114-01	PAD, transom clamp	2
14	676-44522-01	SEAL, rubber 2	2	64	663-43318-00	COVER	1
15	90201-09M00	WASHER, plain	2	65	90209-52M00	WASHER	1
▲ 16	676-44521-00	SEAL, rubber 1	2	66	90386-52M02	BUSHING	1
17	97370-08050	BOLT, hexagon	4	67	676-42521-00-F6	SHAFT, steering pivot	1
18	95390-08600	NUT, hexagon	4	68	90386-44M03	BUSHING	1
19	92990-08600	WASHER, plain	4	69	93109-44M00	OIL SEAL	1
20	676-43311-00-F6	BRACKET, swivel	1	70	90201-44M01	WASHER, plain	1
21	93700-06004	NIPPLE, grease	4	71	90501-18M00	SPRING, compression	1
22	663-45119-00	CAP, grease nipple	4	72	92990-08600	WASHER, plain	1
23	676-43111-00-F6	BRACKET, clamp	1	73	97370-08025	BOLT, hexagon	1
24	676-43112-00-F6	BRACKET, clamp 2	1	74	676-43373-00	RUBBER, seal 1	1
25	90201-22428	WASHER, plate	2	75	648-42528-00	PIECE, friction	1
26	90185-22043	NUT, nylon	1	76	676-44553-00-F6	COVER, lower mount	2
27	663-43131-00	BOLT, clamp bracket	1	77	97370-08030	BOLT, hexagon	4
28	663-43145-00	CAP, clamp bracket	2	78	97370-08045	BOLT, hexagon	4
29	676-43627-00	STOPPER 1	1	79	92990-08100	WASHER, spring	8
30	676-43628-00	STOPPER 2	1	80	679-44555-00-94	MOUNT RUBBER, lower side	2
31	90206-12M00	WASHER, wave	2	81	90202-21100	WASHER, plate	2
32	676-43132-00	WASHER, friction 1	1	82	90201-13M11	WASHER, plate	2
33	676-43642-01	SPRING, lever return	1	83	90101-12M01	BOLT, hexagon	2
34	90249-12M04	PIN	2	84	676-44575-00	DAMPER, lower mount rubber 1	1
35	93430-10M00	CIRCLIP (E-10φ)	5	85	90201-12M16	WASHER, plate	4
36	90202-12M01	WASHER, plate	2	86	676-44551-00-F6	HOUSING, lower mount rubber 1	1
37	90249-12M03	PIN	1	87	676-44552-00-F6	HOUSING, lower mount rubber 2	1
38	676-43191-00	SHAFT, stopper	1	88	95380-12800	NUT, crown	2
39	90508-14M00	SPRING, torsion	1	89	93608-12063	PIN, dowel B (8φ-12mm)	2
40	97370-05010	BOLT, hexagon	1	90	90202-06M00	WASHER, plate	1
41	676-43631-00	LEVER, tilt 1	1	91	676-43643-00	SPRING	1
42	676-43616-00	ROD, tilt lock 1	1	92	90269-04M00	RIVET	1
43	676-43630-00	TILT LEVER ASS'Y	1	93	97370-08035	BOLT, hexagon	2
44	90249-06M00	PIN	1	94	90460-42M00	CLAMP, hose	2
45	90387-08M00	COLLAR	1	95	95780-04200	NUT, projection	2
46	90116-08M00	BOLT, stud	1	96	98580-04010	SCREW, panhead	2
47	92990-08100	WASHER, spring	2	97	90501-14M05	SPRING, compression	1
48	95380-08600	NUT, hexagon	2	98	90101-10209	BOLT	4
49	676-43160-01	TILT ROD ASS'Y	1	99	92990-10600	WASHER	8
50	676-43165-00	STOPPER, plate tilt lock	1	100	90201-12426	WASHER	4
				101	95380-10500	NUT	8

▲ Contents of lower unit gasket kit (Parts No. 679-W0001-20)

Fig. 7 CONTROL-1978



A13

CONTROL-1978

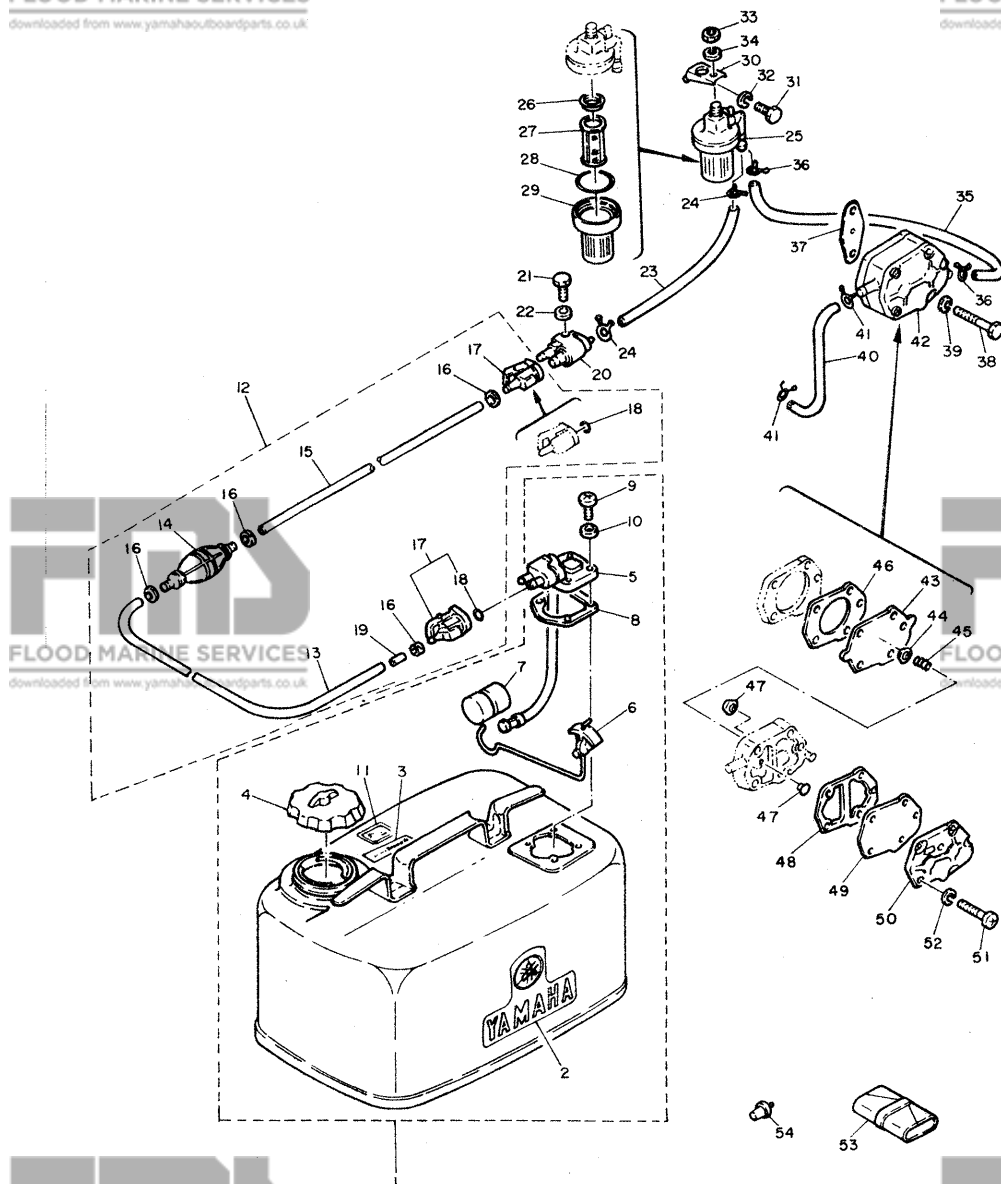
No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	676-W0084-00-F6	HANDLE STEERING ASSY (Ref. to Fig. 2 to 32)	1	50	92903-06600	WASHER, plain	1
2	676-42111-00-F6	HANDLE, steering	1	51	676-41631-00-94	LEVER, magneto control 1	1
3	664-42119-00	GRIP, steering handle	1	52	90386-10009	BUSHING	1
4	647-42177-00	RUBBER, handle 1	1	53	91690-30018	PIN, spring	1
5	676-42137-00	INDICATOR, throttle	1	54	90508-20M01	SPRING, torsion	1
6	90269-02001	RIVET	1	55	679-41638-00	PULLEY	1
7	98180-05025	SCREW, ovalhead	1	56	91690-30018	PIN, spring	1
8	92903-10600	WASHER, plain	1	57	676-14497-00	STAY, throttle wire	1
9	90501-23215	SPRING, compression	1	58	676-41662-00	BRACKET 2	1
10	90386-08032	BUSHING	1	59	97313-06020	BOLT, hexagon	2
11	676-42115-00	SHAFT, steering handle	1	60	92903-06600	WASHER, plain	2
12	676-42159-00	STAY	1	61	679-41632-00-94	LEVER, magneto control	1
13	97370-06020	BOLT, hexagon	2	62	91690-30018	PIN, spring	1
14	92990-06600	WASHER, plain	2	63	679-41241-00	ROD 1	1
15	650-42152-00-94	GEAR	1	64	662-41237-01	JOINT, link	1
16	91690-30025	PIN, spring	1	65	662-41237-00	JOINT, link 2	1
17	676-42151-00-94	PINION	1	66	676-42154-00-94	LEVER, throttle control	1
18	90386-08M00	BUSHING	1	67	91690-40022	PIN, spring	1
19	95380-06600	NUT, hexagon	1	68	676-42153-01-94	SHAFT, throttle control	1
20	92990-06100	WASHER, spring	1	69	676-42153-00-94	SHAFT, throttle control	1
21	676-26311-00	THROTTLE WIRE COMP.	2	70	676-41635-00	SHAFT, link connecting	1
22	676-25391-00	CLIP, wire 1	2	71	90386-10009	BUSHING	2
23	676-26392-00	CLIP, wire 2	2	72	676-44111-00-F6	HANDLE, gear shift	1
24	97890-05010	SCREW, panhead	2	73	91690-50022	PIN, spring	1
25	90386-12089	BUSHING	1	74	679-44113-00	CAM, plate handle	1
26	90101-12M37	BOLT, hexagon	1	75	90386-10009	BUSHING	2
27	92990-12200	WASHER, plain	1	76	676-42715-00	BUSHING 2	1
28	90202-12092	WASHER, plain	2	77	93505-16Q24	BALL, steel	1
29	90201-12537	WASHER, plate	2	78	90501-12274	SPRING, compression	1
30	90206-12054	WASHER, wave	1	79	676-44142-00	JOINT 1	1
31	90185-12058	NUT, nylon	1	80	676-44188-00	WASHER	3
32	90480-26M00	GROMMET	1	81	92903-05600	WASHER, plain	1
33	679-41213-00-94	CAM, accel	1	82	91490-16010	PIN, cotter	1
34	663-85518-00	JOINT, ball	2	83	676-44119-00	SHAFT, change	1
35	92990-05200	WASHER, plain	1	84	676-44188-00	WASHER	2
36	90206-10M04	WASHER, wave	1	85	91790-05012	PIN, clevis	1
37	90109-06260	BOLT	1	86	91490-16010	PIN, cotter	1
38	90201-10M15	WASHER, plate	1	87	676-41662-00	BRACKET 2	2
39	679-41211-00	LINK, accel	1	88	97313-06020	BOLT, hexagon	4
40	662-41237-01	JOINT, link 2	1	89	92903-06600	WASHER, plain	4
41	662-41237-00	JOINT, link 2	1	90	676-44121-00	LEVER, shift rod 1	1
42	95303-05600	NUT, hexagon	1	91	97313-06020	BOLT, hexagon	1
43	679-41636-00	ROD, magneto control	1	92	91790-05014	PIN, clevis	1
44	662-41237-01	JOINT, link 2	1	93	91490-16010	PIN, cotter	1
45	662-41237-00	JOINT, link 2	1	94	91490-16010	PIN, cotter	1
46	95303-05600	NUT, hexagon	1	95	656-42126-01	PIECE, friction	1
47	676-41633-00-94	LEVER, magneto control 3	1	96	97370-06020	BOLT, hexagon	1
48	91690-30018	PIN, spring	1	97	90185-06062	NUT, self-locking	1
49	676-41661-00	BRACKET 1	1				
50	91690-40010	PIN, spring	1				
51	97313-06020	BOLT, hexagon	1				

↑ Superseded by new parts number.

A14

Fig. 8 FUEL TANK-1978

FUEL TANK-1978

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No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	656-24202-04-24	FUEL TANK ASS'Y	1	28	93210-35339	O-RING (2.0φ-34.5φ)	1
4	656-24202-90-24	FUEL TANK ASS'Y (for Brazil)	1	29	655-24521-00	CUP, filter	1
2	656-24244-01	GRAPHIC, side	2	30	648-24556-01	BRACKET, filter	1
3	656-24245-00	GRAPHIC	1	31	97313-06016	BOLT, hexagon	1
4	802-24610-00	CAP ASS'Y	1	32	92903-06100	WASHER, spring	1
5	656-24275-03	FUEL METER COMP.	1	33	95303-08600	NUT, hexagon	1
6	656-24241-03	INDICATOR	1	34	92903-08100	WASHER, spring	1
7	663-24264-00	FLOAT	1	> 35	676-24311-00	PIPE, fuel	1
8	663-24268-00	GASKET, housing fuel meter	1	< +	90445-09085	HOSE	1
9	98380-05018	SCREW, cylinder head	4	36	90467-08004	CLIP	2
10	630-24329-00	SEAL	4	37	650-24431-00	GASKET, fuel pump	1
11	656-24248-00	GRAPHIC	1	38	97313-06040	BOLT, hexagon	2
12	663-24310-61	FUEL PIPE ASS'Y	1	39	92903-06600	WASHER, plain	2
13	90445-12M04	HOSE (6φ-11.5φ-1900mm)	1	40	90445-09085	HOSE (5φ-9φ-215mm)	1
14	650-24360-01	PRIMARY PUMP ASS'Y	1	41	90467-08004	CLIP	2
15	90445-12155	HOSE (6φ-11.5φ-1000mm)	1	42	679-24410-00	FUEL PUMP ASS'Y	1
16	650-24351-00	BAND, fuel pipe	4	43	648-24411-00	DIAPHRAGM, pump	1
17	655-24305-01	FUEL PIPE JOINT COMP. 2	2	44	648-24424-00	PLATE, spring guide	1
18	93210-08287	O-RING (3.0φ-8.0φ)	2	45	648-24423-00	SPRING, pump diaphragm	1
19	663-24397-00	COLLAR	1	46	648-24434-00	GASKET, body 1	1
20	655-24304-02	FUEL PIPE JOINT COMP. 2	1	47	663-24421-00	VALVE, check	2
21	97313-06020	BOLT, hexagon	1	48	648-24435-02	GASKET, body 2	1
22	92903-06100	WASHER, spring	1	49	663-24411-00	DIAPHRAGM, pump	1
> 23	90445-09252	HOSE (9φ-5φ-360mm)	1	50	648-24413-01	COVER, pump	1
< +	90445-09225	HOSE (9φ-5φ-340mm)	1	51	98503-05028	SCREW, panhead	3
24	90467-08004	CLIP	2	52	92990-05100	WASHER	3
25	655-24560-00	FILTER ASS'Y	1	53	670-28100-60	TOOL ASS'Y	1
26	655-24564-00	PACKING, filter	1	54	626-28193-01-94	PLUG, water check	1
27	655-34563-00	ELEMENT, filter	1				

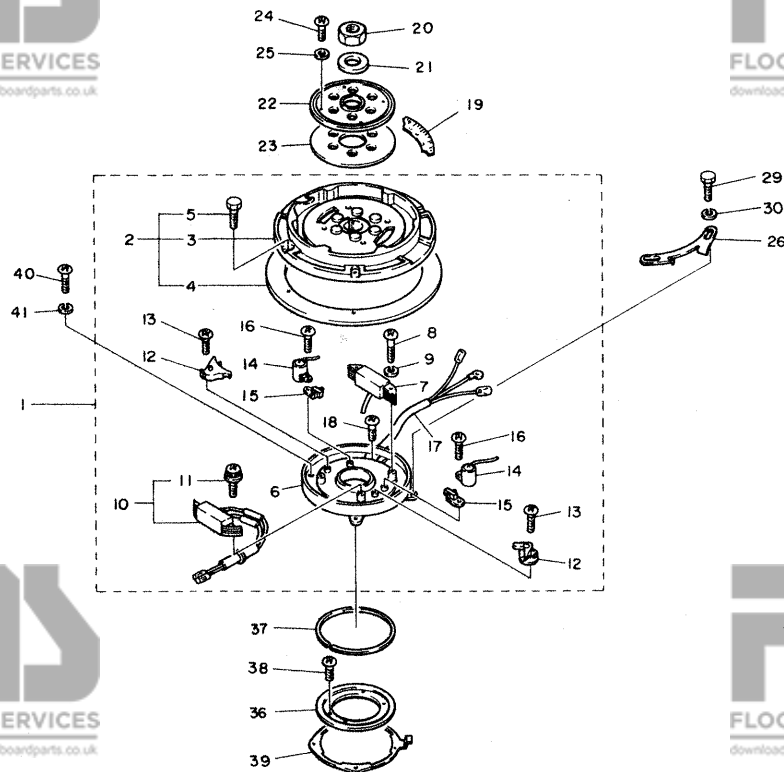
* Not shown

■ Contents of power head gasket Kit (Parts No. 676-W0001-00)

←	{	40BM	S	-000670	and below
		L	-300675	and below	
	{	40BE	S	-101080	and below
		L	-402000	and below	
→	{	40BM	S	-000671	and up
		L	-300676	and up	
		LL	-600101	and up	
	{	40BE	S	-101081	and up
		L	-402001	and up	
		LL	-620101	and up	

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Fig. 9 FLYWHEEL MAGNETO-1978



B3

FLYWHEEL MAGNETO-1978

No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	679-81300-F0	FLYWHEEL MAGNETO ASS'Y	1	27	679-41616-01	STOPPER, magneto base 2	1
2	679-81350-F0	ROTOR ASS'Y	1	28	679-41616-00	STOPPER, magneto base 2	1
3	676-81357-00	DRIVE, ring	1	28	676-44194-00	CAP	1
4	676-81358-00	WEIGHT, ring	1	29	97313-06010	BOLT, hexagon	1
5	90106-08005	BOLT	4	30	92903-06100	WASHER, plain	2
6	676-81309-A0	BASE, magneto	1	31	97313-06016	BOLT, hexagon	2
7	676-81311-G1	COIL, ignition	1	32	92903-06100	WASHER, spring	2
8	802-81345-20	SCREW, panhead	2	33	663-44194-00	CAP	1
9	92901-05100	WASHER, spring	2	34	90157-06M00	SCREW, panhead	1
10	676-81303-A0	LIGHTING COIL ASS'Y	1	35	95303-06700	NUT, hexagon	1
11	647-81324-10	SCREW, with washer	1	36	676-41612-00	RETAINER, magneto base 2	1
12	654-81321-20	CONTACT BREAKER ASS'Y	2	37	676-41611-00	RETAINER, magneto base 1	1
13	110-81346-21	SCREW, panhead	2	38	97890-06012	SCREW, panhead	4
14	676-81325-G1	CONDENSER	2	39	676-41613-00	PLATE, base friction	1
15	116-81331-20	LUBRICATOR	2	40	97890-05012	SCREW, panhead	4
16	110-81347-21	SCREW, panhead	2	41	92903-05100	WASHER, spring	4
17	676-81315-G0	LEAD WIRE ASS'Y	1	42	676-82310-20	IGNITION COIL ASS'Y	1
18	110-81345-21	SCREW, panhead	1	43	676-82320-20	IGNITION COIL ASS'Y	1
19	679-81335-00	MARK, timing	2	44	97313-06030	BOLT, hexagon	4
20	90170-20137	NUT, hexagon	1	45	92903-06100	WASHER, spring	4
21	90201-21419	WASHER, plate	1	46	90465-08028	CLAMP	1
22	676-81362-00	COVER, hole	1	47	90465-08M00	CLAMP	2
23	676-81365-00	PACKING	1	48	663-82370-01	PLUG CAP ASS'Y	2
24	97890-05012	SCREW, panhead	4	49	676-81908-10	DIODE ASS'Y	1
25	92903-05600	WASHER, plate	4	50	676-81980-10	DIODE ASS'Y	1
26	679-41615-00	STOPPER, magneto base 1	1	51	90465-08017	CLAMP	1

OPTIONAL PARTS (noise suppressor)

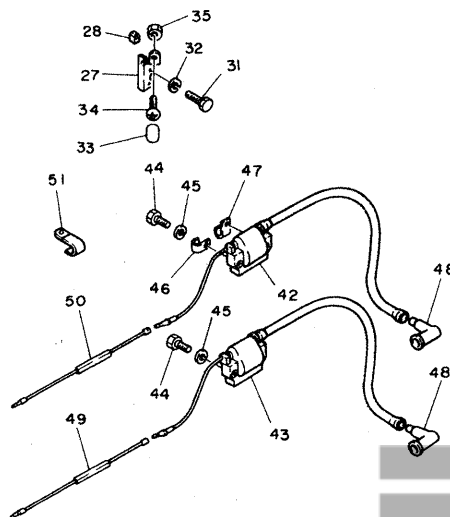
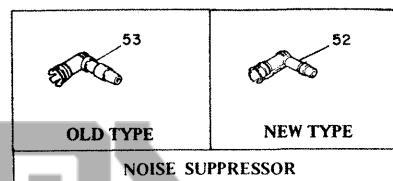
52	677-82370-00	PLUG CAP ASS'Y	1
53	650-82370-00	PLUG CAP ASS'Y	1

◆ Contents of crank cylinder ASS'Y (Parts No. 679-W0090-01)

↑ Superseded by new parts number

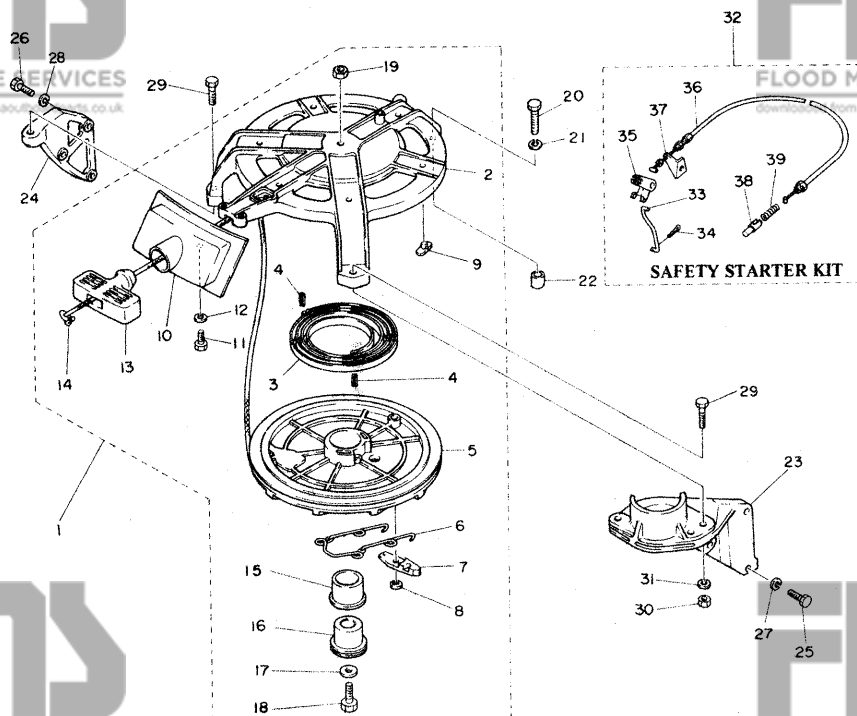
× New parts number

40BM	S	-000940 and below
40BE	S	-101340 and below
40BM	S	-000941 and up
40BE	S	-101341 and up
40BM	S	-300960 and below
40BE	S	-402625 and below
40BM	S	-300961 and up
40BE	S	-402626 and up
40BM	S	LL-600101 and up
40BE	S	LL-620101 and up



B4

Fig. 10 STARTER-1978



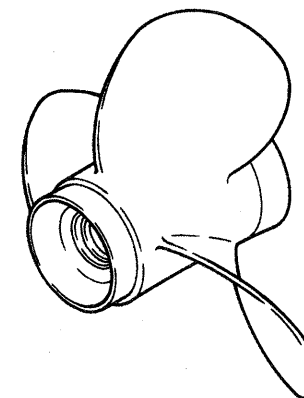
No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	676-15710-00-F6	STARTER ASS'Y	1	21	92903-08100	WASHER, spring	1
2	676-15711-00-94	CASE, starter	1	22	91830-22016	PIN, dowel A (12 ϕ -16mm)	1
3	90510-09M00	SPRING, spiral	1	23	676-15771-00-94	STAY 1	1
4	91690-40020	PIN, spring	2	24	676-15772-00-94	STAY 2	1
5	676-15714-00-94	DRUM, sheave	1	25	97313-08030	BOLT, hexagon	4
6	676-15705-00	SPRING DRIVE PAWL ASS'Y	1	26	97313-06025	BOLT, hexagon	3
7	676-15741-02	PAWL, drive	1	27	92903-08100	WASHER, spring	4
8	676-15741-01	PAWL, drive	1	28	92903-06100	WASHER, spring	3
9	93430-06005	CIRCLIP	1	29	97313-06030	BOLT, hexagon	2
10	676-15773-00	STAY 3	6	30	95303-06600	NUT, hexagon	2
11	676-15758-00-F6	GUIDE, wire	1	31	92903-06100	WASHER, spring	2
12	97313-06016	BOLT, hexagon	2	32	676-W0079-00	SAFETY STARTER KIT	1
13	92903-06100	WASHER, spring	2	33	676-15747-00	LINK	1
14	619-15755-01	HANDLE, starter	1	34	91490-16010	PIN, cotter	1
15	**	WIRE	1	35	676-15746-00	ARM	1
16	90386-35M01	BUSHING	1	36	676-15770-00	WIRE COMP., starter stop	1
17	676-15717-00	SHAFT	1	37	676-15774-00	STAY 4	1
18	90201-08309	WASHER, plate	1	38	656-15748-00	PLUNGER, starter stop	1
19	97313-08025	BOLT, hexagon	1	39	90501-10227	SPRING, compression	1
20	95303-08600	NUT, hexagon	1				
	97313-08040	BOLT, hexagon	1				

* New parts number

** Cut from 50m roll Parts No. 90890-44373, cutting length 2m

† Superseded by new parts number

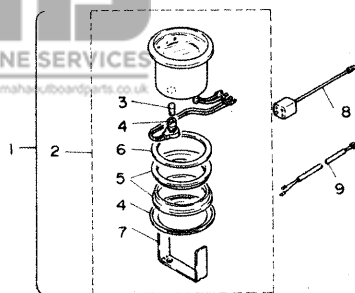
Fig. 11 PROPELLER-1978



Part No.	Description	Q'ty	Blades	Dia	Pitch	Remarks
663-45941-01-36	PROPELLER ASS'Y 1	U.R. 1	3	10 $\frac{1}{2}$ "	17"	
663-45943-01-36	PROPELLER ASS'Y 2		3	11"	15"	
663-45945-01-36	PROPELLER ASS'Y 3		3	11 $\frac{1}{2}$ "	13"	
663-45947-01-36	PROPELLER ASS'Y 4		3	12"	11"	
663-45949-01-36	PROPELLER ASS'Y 5		3	10 $\frac{1}{2}$ "	16"	
663-45952-01-36	PROPELLER ASS'Y 6		3	11 $\frac{1}{2}$ "	12"	
663-45956-01-36	PROPELLER ASS'Y 8		3	12 $\frac{1}{4}$ "	9"	
663-45958-01-36	PROPELLER ASS'Y 9		3	11 $\frac{1}{2}$ "	14"	
* 663-45970-00-36	PROPELLER ASS'Y 20		3	12"	12"	Stainless steel

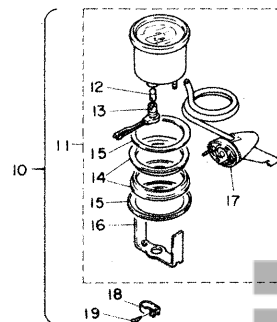
* New parts number

Fig. 12 ACCESSORY PARTS 1-1978

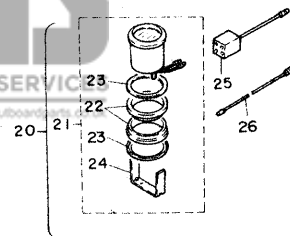


No.	Parts No.	Description	Q'ty
TACHOMETER			
1	676-W0080-00	TACHOMETER KIT	1s
2	663-83540-01	TACHOMETER ASS'Y	1
3	123-83516-21	BULB (12V-3.4W)	1
4	663-83536-00	SOCKET, meter	1
5	663-83523-01	DAMPER	2
6	663-83524-00	WASHER, special	2
7	663-83544-A0	PLATE, fitting	1
8	676-82529-G0	CONNECTOR	2
9	676-82553-G0	WIRE, lead	1

No.	Parts No.	Description	Q'ty
SPEEDOMETER			
10	663-80000-10	SPEEDOMETER KIT	1s
11	663-83510-01	SPEEDOMETER ASS'Y	1
12	123-83516-21	BULB (12V-3.4W)	1
13	663-83536-00	SOCKET, meter	1
14	663-83523-01	DAMPER	2
15	663-83524-00	WASHER, special	2
16	663-83544-E0	PLATE, fitting	1
17	663-83556-00	SENDER	1
18	90601-31402	CLIP, nylon 14	5
19	95428-41316	SCREW, round head	5



No.	Parts No.	Description	Q'ty
HOUR METER			
20	663-80000-50	HOUR METER KIT	1s
21	663-83504-01	HOUR METER ASS'Y	1
22	663-83664-01	DAMPER	2
23	663-83663-00	WASHER, special	2
24	663-83665-G0	PLATE, fitting	1
25	663-83529-Y0	CONNECTOR	1
26	676-82553-Y0	WIRE, lead	1



No.	Parts No.	Description	Q'ty
FUEL METER			
27	663-80000-41	FUEL METER KIT	1s
28	663-85750-01	FUEL METER ASS'Y	1
29	663-85751-00	METER, fuel	1
30	663-83536-00	SOCKET, meter	1
31	123-83516-21	BULB (12V-3.4W)	1
32	663-83664-01	DAMPER	2
33	663-83663-00	WASHER, special	2
34	663-83665-F0	PLATE, fitting	1
35	663-85752-00	SENDER	1
36	663-83553-00	WIRE, lead (Black)	1
37	663-83553-W0	WIRE, lead (White)	1
38	663-24275-00	FUEL METER COMP.	1
39	98503-05010	SCREW	2
40	663-82529-Y0	CONNECTOR	1

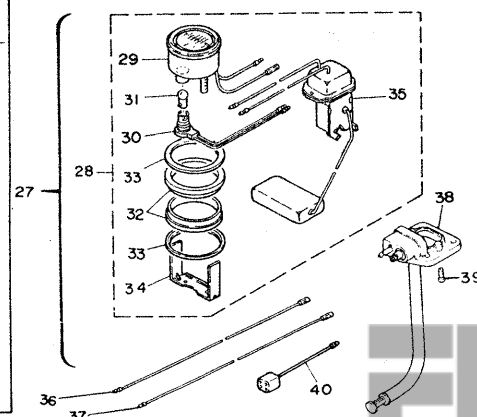
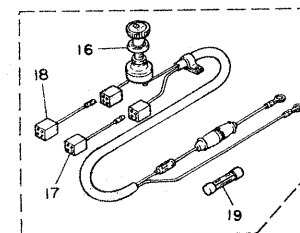
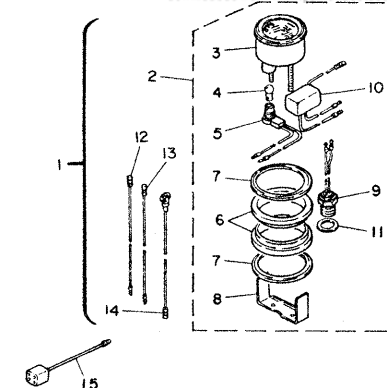


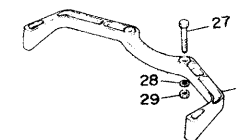
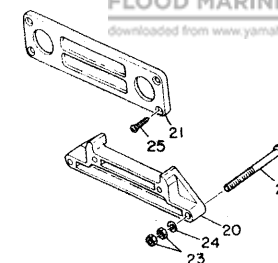
Fig. 13 ACCESSORY PARTS 2-1978

No.	Parts No.	Description	Q'ty
WATER TEMP-METER			
1	663-80000-30	WATER TEMP-METER KIT	1s
2	663-83590-01	WATER TEMPERATURE ASS'Y	1
3	663-83594-00	TEMPERATURE GAUGE	1
4	123-83516-21	BULB (12V-3.4W)	1
5	663-83536-00	SOCKET, meter	1
6	663-83664-01	DAMPER	2
7	663-83663-00	WASHER, special	2
8	663-83665-E0	PLATE, fitting	1
9	663-83591-00	THERMOSTAT	1
10	663-83598-00	REGULATOR	1
11	90430-14115	GASKET	1
12	663-83553-01	WIRE, lead (Black)	1
13	663-83553-L0	WIRE, lead (Blue)	1
14	663-83553-A0	WIRE, lead	1
15	663-82529-Y0	CONNECTOR	1



No.	Parts No.	Description	Q'ty
WIRE LEAD			
16	663-81949-00	WIRE, lead	1
17	663-82526-00	SWITCH, lamp	1
18	663-82529-R0	CONNECTOR (Yellow)	1
19	663-82529-00	CONNECTOR (Black)	1

No.	Parts No.	Description	Q'ty
TRANSOM PLATE			
20	670-43119-00-F6	PLATE, transom	1
21	670-43119-10-94	PLATE, transom	1
22	97370-08110	BOLT	4
23	95380-08600	NUT	8
24	92990-08600	WASHER, plain	4
25	97780-60330	SCREW, ovalhead tapping	4



No.	Parts No.	Description	Q'ty
CARRING HANDLE			
26	676-42731-00-F6	CARRING HANDLE	1
27	97313-10050	BOLT, hexagon	2
28	92903-10600	WASHER, plain	2
29	95303-10600	NUT, hexagon	2

No.	Parts No.	Description	Q'ty
VOLTAGE REGULATOR			
30	663-81910-10	VOLTAGE REGULATOR ASS'Y	1

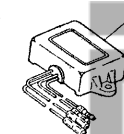
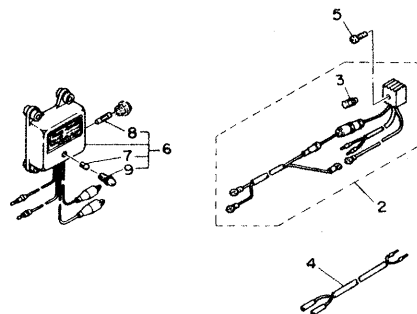
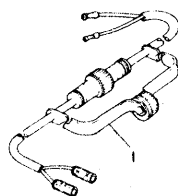


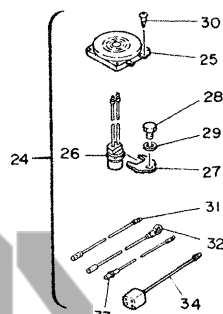
Fig. 14 ACCESSORY PARTS 3-1978

No.	Parts No.	Description	Q'ty
CONCENT			
1	616-83180-30	CONCENT 2P ASS'Y	1



No.	Parts No.	Description	Q'ty
RECTIFIER			
2	676-81970-00	RECTIFIER ASS'Y	1
3	663-82151-00	FUSE	1
4	679-82553-G0	WIRE, lead (EXTENSION)	1
5	97803-05025	SCREW, panhead	1
6	648-81970-41	RECTIFIER ASS'Y (80W)	1
7	648-81977-40	BULB, rectifier	1
8	648-82151-41	FUSE, rectifier	1
9	648-81978-40	LENS, rectifier	1

No.	Parts No.	Description	Q'ty
WATER PRESSURE METER			
10	663-80000-20	WATER PRESSURE METER KIT	1
11	663-83660-01	WATER PRESSURE ASS'Y	1
12	663-83661-01	GAUGE	1
13	123-83516-21	BULB (12V - 3.4W)	1
14	663-83536-00	SOCKET, meter	1
15	663-83664-01	DAMPER	2
16	663-83663-00	WASHER, special	2
17	663-83665-A0	PLATE, fitting	1
18	663-83667-00	SENDER	1
19	663-83666-00	TUBE	1
20	663-83668-00	NUT, nipple	2
21	90430-14115	GASKET	1
22	90601-31402	CLIP, nylon 14	5
23	95428-41316	SCREW, roundhead wood	5



No.	Parts No.	Description	Q'ty
OVERHEAT BUZZER			
24	663-80000-70	OVERHEAT BUZZER KIT	1
25	663-83371-01	HORN	1
26	663-82503-00	SWITCH, alarm	1
27	663-82588-00	PLATE	1
28	97813-06010	BOLT, hexagon	1
29	92903-06100	WASHER, spring	1
30	95428-31316	SCREW, roundhead	4
31	663-83553-00	WIRE, lead (Black)	1
32	663-83374-00	LEAD, horn	1
33	663-83373-00	LEAD, horn	1
34	663-82529-Y0	CONNECTOR	1

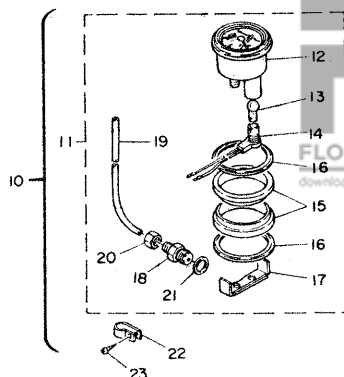
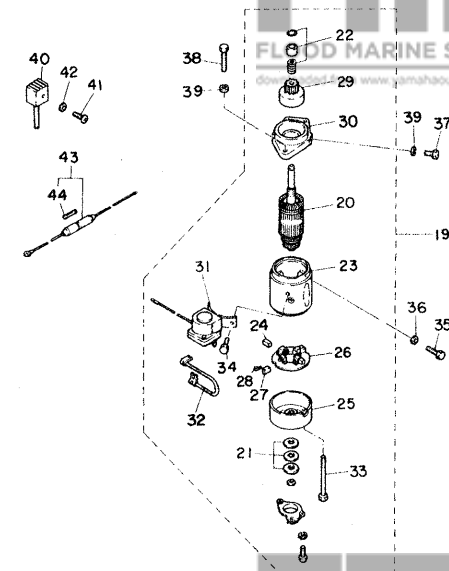
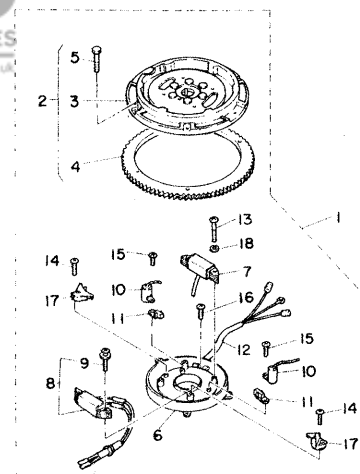


Fig. 15 ELECTRIC STARTER 40BE-1978

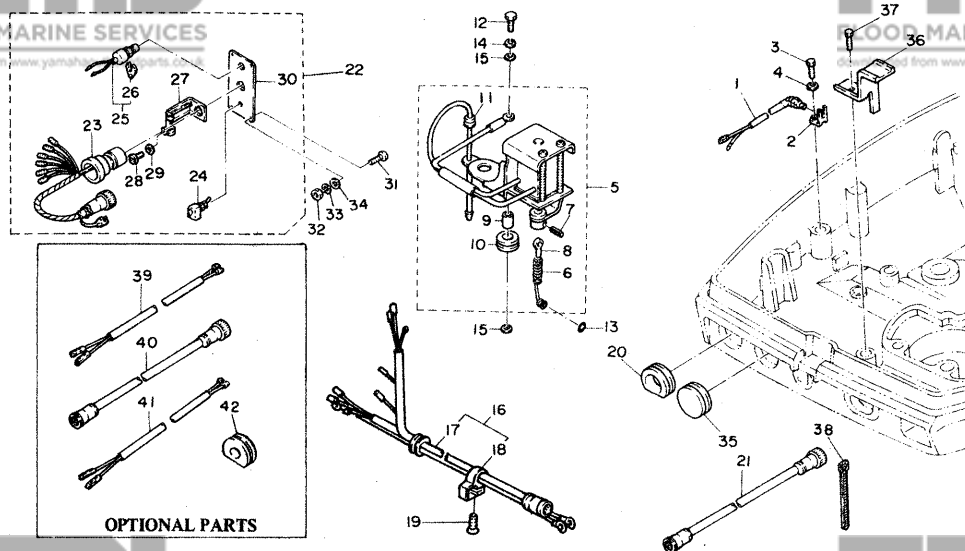


No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	679-81300-A0	FLYWHEEL MAGNETO ASS'Y	1	23	663-81810-11	STARTER ASS'Y	1
2	679-81350-A0	ROTOR ASS'Y	1	24	663-81811-10	BRUSH 1	2
3	676-81357-00	DRIVE, ring	1	25	663-81820-11	REAR COVER ASS'Y	1
4	648-81891-00	GEAR, ring	1	26	663-81840-10	BRUSH HOLDER ASS'Y	1
5	90106-08005	BOLT	4	27	663-81812-10	BRUSH 2	2
6	676-81309-A0	BASE, magneto	1	28	663-81813-10	SPRING, brush 1	4
7	676-81311-G1	COIL, ignition	1	29	663-81832-11	GEAR ASS'Y	1
8	676-81303-A0	LIGHTING COIL ASS'Y	1	30	676-81830-10	FRONT BRACKET ASS'Y	1
9	647-81324-10	SCREW, with washer	2	31	663-81860-11	SWITCH ASS'Y	1
10	676-81325-G1	CONDENSER	2	32	663-81815-11	WIRE, lead 1	1
11	116-81331-20	LUBRICATOR	2	33	663-81826-10	BOLT 1	1
12	676-81315-G0	LEAD WIRE ASS'Y	1	34	97323-06010	BOLT	2
13	802-81345-00	SCREW, panhead	2	35	97313-08012	BOLT, hexagon	1
14	110-81346-21	SCREW, panhead	2	36	92990-08100	WASHER, spring	1
16	110-81347-21	SCREW, panhead	2	37	97313-08025	BOLT, hexagon	1
16	110-81345-21	SCREW, panhead	1	38	97313-08030	BOLT, hexagon	2
17	654-81321-20	CONTACT BREAKER ASS'Y	2	39	92903-08100	WASHER, spring	3
18	92901-05100	WASHER, spring	4	40	664-81970-60	RECTIFIER ASS'Y	1
19	676-81800-10	ELECTRIC MOTOR ASS'Y	1	41	97890-05025	SCREW, panhead	1
20	676-81850-10	ARMATURE ASS'Y	1	42	92903-05100	WASHER, spring	1
21	676-81809-10	WASHER, kit	1	43	664-81150-01	FUSE HOLDER ASS'Y	1
22	663-82813-11	RING, stop	1	44	663-82151-00	FUSE	1

The following parts are not used when using the electric starter.

9- 1	679-81300-F0	FLYWHEEL MAGNETO ASS'Y	1
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Fig. 16 ELECTRIC STARTER 40BE-1978



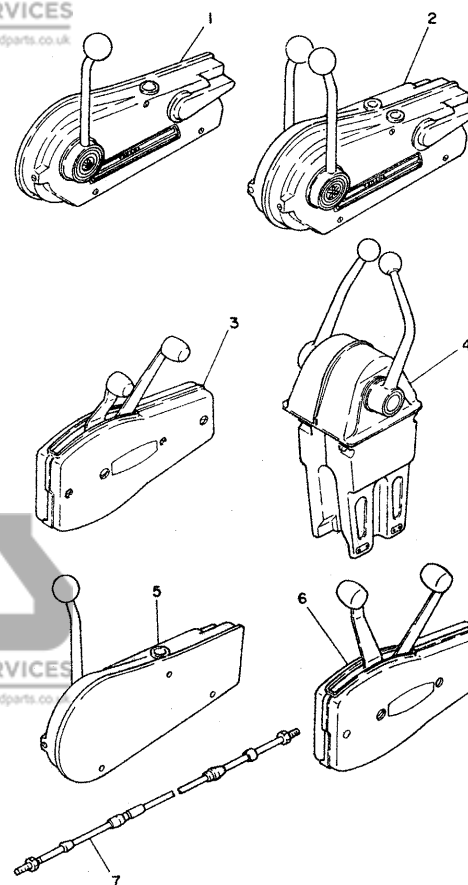
No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	676-82540-00	NEUTRAL SWITCH ASS'Y	1	22	676-82570-11	SWITCH PANEL ASS'Y	1
2	676-82554-00	STAY, neutral switch	1	23	676-82508-11	MAIN SWITCH ASS'Y	1
3	97313-06016	BOLT, hexagon	1	24	663-82574-00	SWITCH, choke	1
4	92903-06100	WASHER, spring	1	25	663-82575-01	KILL SWITCH ASS'Y	1
5*	676-86110-01	SOLENOID COIL ASS'Y	1	26	663-82556-70	STOPPER	1
↑	676-86110-00	SOLENOID COIL ASS'Y	1	27	663-82581-01	STAY, cord clamp	1
6*	676-86116-01	WIRE, pull	1	28	98303-04008	SCREW, cylinder head	1
↑	676-86116-00	WIRE, pull	1	29	92901-04100	WASHER, spring	1
7	91690-30010	PIN, spring	1	30	663-82571-01	SWITCH, panel	1
8	676-86117-00	HOOK, wire pull	1	31	98903-04025	SCREW, bind	4
↑	663-86117-00	HOOK, wire pull	1	32	95303-04600	NUT, hexagon	4
9	676-86129-00	COLLAR	2	33	92903-04100	WASHER, spring	4
10	676-86118-00	DAMPER	2	34	92903-04600	WASHER, plate	4
11	648-86115-40	GROMMET	1	35	90480-17165	GROMMET 1	1
12	97313-05020	BOLT, hexagon	2	36	676-82362-00	CLAMP, cord 2	1
13	93210-03261	O-RING	1	37	97323-06010	BOLT, hexagon	1
14	92903-05100	WASHER, spring	2	38	663-83936-00	BAND	1
15	90201-05660	WASHER, plate	4	OPTIONAL PARTS			
16*	676-82105-11	LEAD WIRE ASS'Y	1	(EXTENSION WIRE HARNESS ASS'Y)			
↑	676-82105-10	LEAD WIRE ASS'Y	1	39	676-82553-20	LEAD WIRE ASS'Y (EXTENSION) (L=5m)	1
17	676-82531-10	WIRE, lead	1	40	663-82586-01	WIRE HARNESS ASS'Y (EXTENSION) (L=2m)	1
18	90464-18018	CLAMP	1	41	676-82553-00	WIRE, lead (EXTENSION) (L=2m)	1
19	90161-06001	SCREW, flathead tapping	1	42	676-42725-00	GROMMET	1
20	676-42724-40	GROMMET 1	1				
21*	676-82590-01	WIRE HARNESS ASS'Y (L=5m)	1				
↑	676-82590-00	WIRE HARNESS ASS'Y	1				

The following parts are not used when using the electric starter.

1-23	664-42724-00	GROMMET	1
1-33	676-82550-00	STOP SWITCH ASS'Y	1

* New parts number

↑ Superseded by new parts number.

Fig. 17 OPTIONAL PARTS I
(REMOTE CONTROL) -1978

No.	Parts No.	Description	Q'ty
REMOTE CONTROL			
1 *	701-48110-10	REMOTE CONTROL ASS'Y 1	1
2 *	701-48110-20	REMOTE CONTROL ASS'Y 2	1
3	701-48110-30	REMOTE CONTROL ASS'Y 3	1
4	701-48110-80	REMOTE CONTROL ASS'Y 8	1
5	701-48120-10	REMOTE CONTROL ASS'Y 1	1
6	701-48120-30	REMOTE CONTROL ASS'Y 3	1
7	701-48310-10	CABLE, remote control 6F	U.R. 2
	701-48310-20	CABLE, remote control 7F	
	701-48310-40	CABLE, remote control 8F	
	701-48310-60	CABLE, remote control 9F	
	701-48310-90	CABLE, remote control 11F	
	701-48320-00	CABLE, remote control 12F	
	701-48320-20	CABLE, remote control 13F	
	701-48320-30	CABLE, remote control 14F	
	701-48320-50	CABLE, remote control 15F	
	701-48320-60	CABLE, remote control 16F	
	701-48320-80	CABLE, remote control 17F	
	701-48320-90	CABLE, remote control 18F	

* See Fig.19 for detail service parts.

No.	Parts No.	Description	Q'ty
STEERING GUIDE FOR SINGLE			
8	663-61350-00	STEERING GUIDE ATTACHMENT KIT	1
9	663-61351-00	ROD, steering link	1
10	90201-09517	WASHER, plate	1
11	90185-09049	NUT, nylon	2
12	90101-09238	BOLT, hexagon	1
13	90201-10516	WASHER, plate	3
14	90501-11331	SPRING, compression	1
15	90385-11019	BUSHING	1
16	90202-10079	WASHER, plate	1
17	663-61352-00	BALL, joint	1
18	663-43145-10	CAP, clamp bracket	1
19	A00-61312-00	SPACER	1

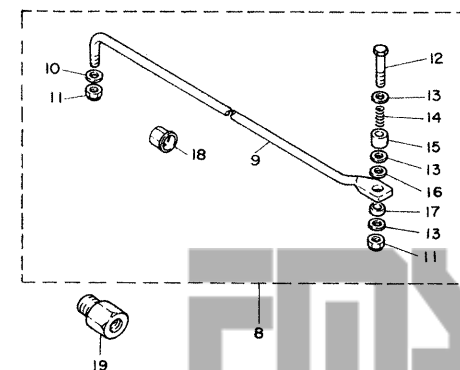
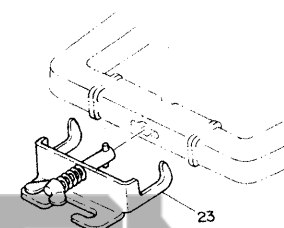
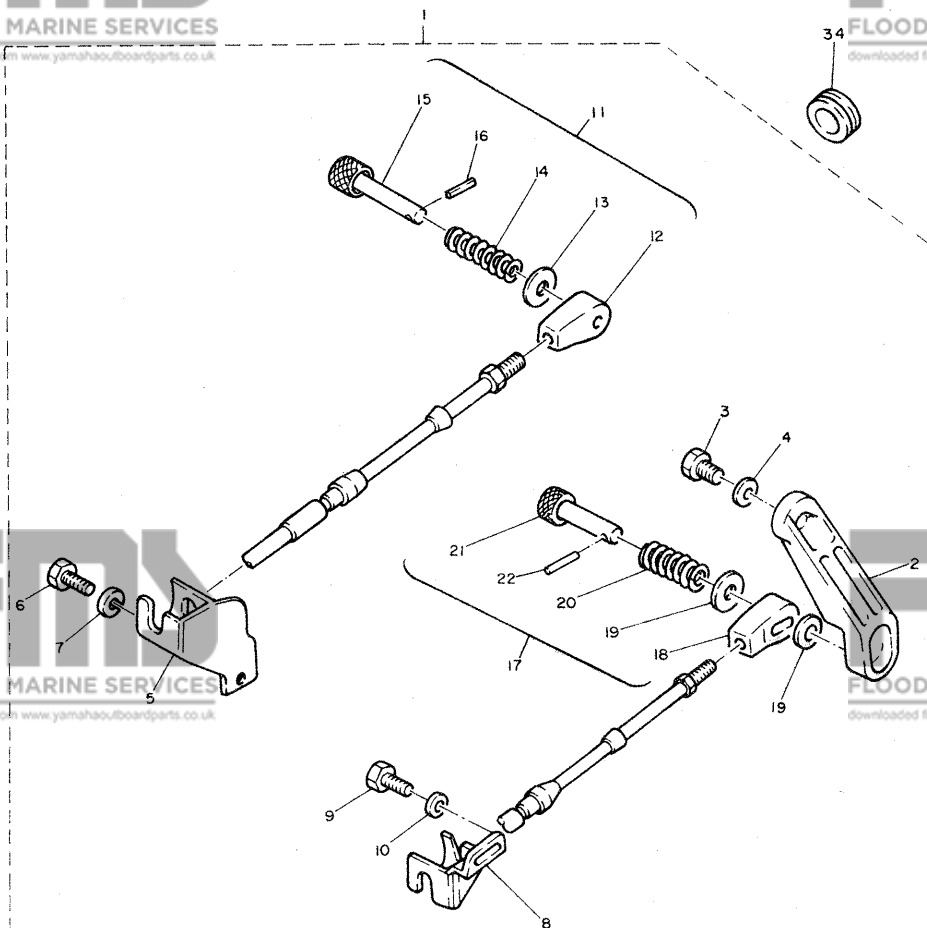
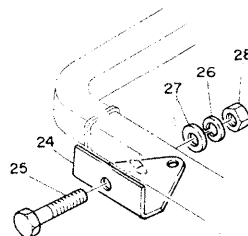


Fig. 18 OPTIONAL PARTS 2
(REMOTE CONTROL) - 1978

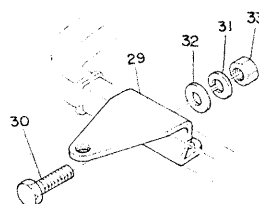
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ROPE TYPE



BALL POST TYPE



RIDE GUIDE TYPE

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B13

OPTIONAL PARTS 2
(REMOTE CONTROL) - 1978

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No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	679-48501-00	REMOTE CONTROL ATTACHMENT KIT(Rope type)(Ref. No. 2 to 22.23)	1	16	91690-30012	· PIN, spring	1
*	679-48501-10	REMOTE CONTROL ATTACHMENT KIT(Ball post type)(Ref. No. 2 to 22.24 to 28)	1	17	679-48340-90	· CABLE END ASS'Y	1
*	679-48501-20	REMOTE CONTROL ATTACHMENT KIT(Ride guide type)(Ref. No. 2 to 22.29 to 33)	1	18	679-48346-90	· CABLE, end	1
2	676-48534-00-94	· THROTTLE LEVER, control	1	19	92990-08200	· WASHER, plain	2
3	97370-06012	· BOLT, hexagon	1	20	90501-10264	· SPRING	1
4	92990-06100	· WASHER, spring	1	21	617-48361-90	· HOOK, cable	1
5	679-48531-00	· BRACKET, remote control 1	1	22	91690-30012	· PIN, steering	1
6	97370-06016	· BOLT, hexagon	1	ROPE TYPE			
7	92990-06100	· WASHER, spring	1	23	700-48510-12	· STEERING HOOK ASS'Y	1
8	679-48532-00	· BRACKET, remote control 2	1	BALL POST TYPE			
9	97370-06016	· BOLT, hexagon	1	24	648-48511-00	· HOOK, steering	1
10	92990-06100	· WASHER, spring	1	25	90101-10M27	· BOLT, hexagon	1
11	648-48330-50	· CABLE END ASS'Y	1	26	92901-10100	· WASHER, spring	1
12	648-48346-50	· CABLE, end	1	27	92990-10600	· WASHER, plate	1
13	92990-08200	· WASHER, plain	1	28	95380-10600	· NUT, hexagon	1
14	90501-10071	· SPRING	1	RIDE GUIDE TYPE			
15	617-48331-90	· HOOK, cable 1	1	29	676-48511-00	· HOOK, steering	1
				30	90101-10M27	· BOLT, hexagon	1
				31	92990-10100	· WASHER, spring	1
				32	92990-10600	· WASHER, plate	1
				33	95380-10600	· NUT, hexagon	1
				34	676-42724-40	GROMMET 1	1

The following parts are not used when using the remote control.

7-12	676-42111-00-16	HANDLE, steering	1	7-17	676-42151-00-94	PINION	1
3	664-42119-00	GRIP, steering handle	1	18	90386-08M00	BUSHING	1
4	647-42117-00	RUBBER, handle	1	21	676-26311-00	THROTTLE WIRE COMP.	1
5	676-42137-00	INDICATOR, throttle	1	22	676-26391-00	CLIP, wire 1	1
6	90369-02001	RIVET	1	23	676-26392-00	CLIP, wire 2	1
7	98180-05025	SCREW, panhead	1	24	97890-05010	SCREW, panhead	2
8	92903-10600	WASHER, plain	1	25	90386-12089	BUSHING	1
9	90501-23215	SPRING, compression	1	26	90101-12M37	BOLT, hexagon	1
10	90386-08032	BUSHING	1	27	92990-12200	WASHER, plain	1
11	676-42115-00	SHAFT, steering handle	1	28	90202-12092	WASHER, plain	2
12	676-42159-00	STAY	1	29	90201-12537	WASHER, plate	2
13	97370-06020	BOLT, hexagon	2	30	90206-12054	WASHER, wave	1
14	92990-06600	WASHER, plain	2	31	90185-12058	NUT, nylon	1
15	650-42152-00-94	GEAR	1	32	90480-26M00	GROMMET	1
16	91690-30025	PIN, spring	1				

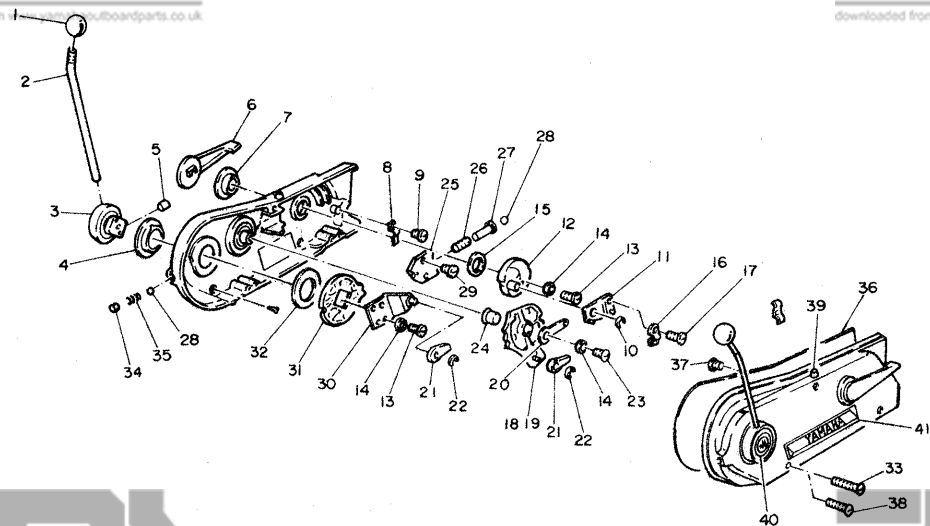
* Not shown

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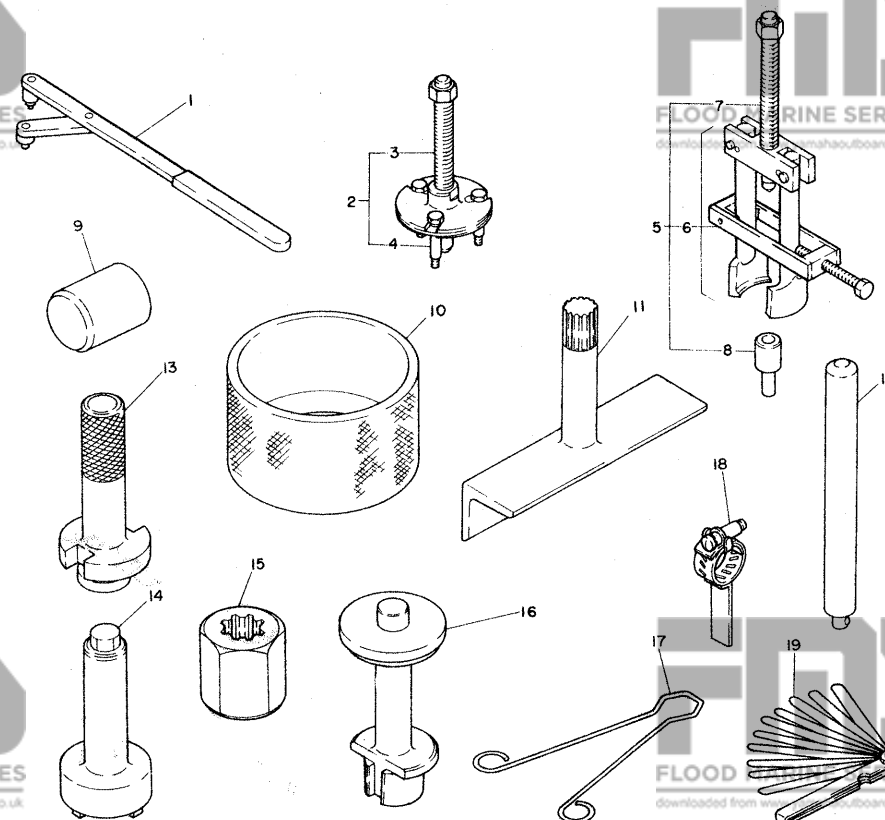
Fig. 19 OPTIONAL PARTS 3
(REMOTE CONTROL) - 1978



No.	Parts No.	Description	Q'ty single twin	No.	Parts No.	Description	Q'ty single twin
*	701-48110-10	REMOTE CONTROL ASS'Y (See Fig. 17 Ref. No. 1)	1	20	701-48147-10	PLATE, lock	1 2
*	701-48110-20	REMOTE CONTROL ASS'Y (See Fig. 17 Ref. No. 2)	1	21	701-48345-30	CABLE END, remote control	2 4
1	701-48118-10	GRIP, shift lever	1 2	22	93430-06024	CIRCLIP (E-6φ)	2 4
2	701-48137-10	LEVER, control	1 2	23	90140-05008	SCREW	1 2
3	701-48114-10	BOSS, control lever	1 2	24	701-48165-10	BUSHING	1 2
4	701-48116-10	BUSHING	1 2	25	701-48189-10	RETAINER	1 2
5	701-48127-10	SCREW	1 2	26	701-48159-10	BUSHING 2	1 2
6	701-48152-10	KNOB, free accel.	1 2	27	701-48155-10	PLUNGER	1 2
7	701-48191-10	WASHER 1	1 2	28	93503-08025	BALL, steel	2 4
8	701-48352-10	ANCHOR, cable	1 2	29	90141-05005	SCREW	2 4
9	90146-05004	SCREW, ovalhead	2 4	30	701-48132-10	LEVER, throttle 2	1 2
10	93430-10025	CIRCLIP (E-10φ)	1 2	31	701-48131-10	LEVER, throttle 1	1 2
11	701-48133-10	PLATE, link	1 2	32	701-48196-10	WASHER, wave	1 2
12	701-48153-10	SHAFT, free accel.	1 2	33	90130-05002	SCREW	1 2
13	90146-06003	SCREW, ovalhead	3 6	34	701-48171-10	BOLT	1 2
14	92990-06300	WASHER, tooth	3 6	35	701-48158-10	SPRING	1 2
15	701-48191-10	WASHER 1	1 2	36	701-48119-10	COVER	1 1
16	701-48352-10	ANCHOR, cable	1 2	37	90140-05009	SCREW	3
17	90146-05004	SCREW, ovalhead	2 4	38	90130-05003	SCREW	3
18	701-48148-10	LEVER, shift	1	39	701-82550-50	STOP SWITCH ASS'Y	1 2
19	701-48136-10	LEVER, shift	1 1	40	701-48125-50	MARK 1	1 1
				41	701-48126-50	MARK 2	1 1

* Not shown

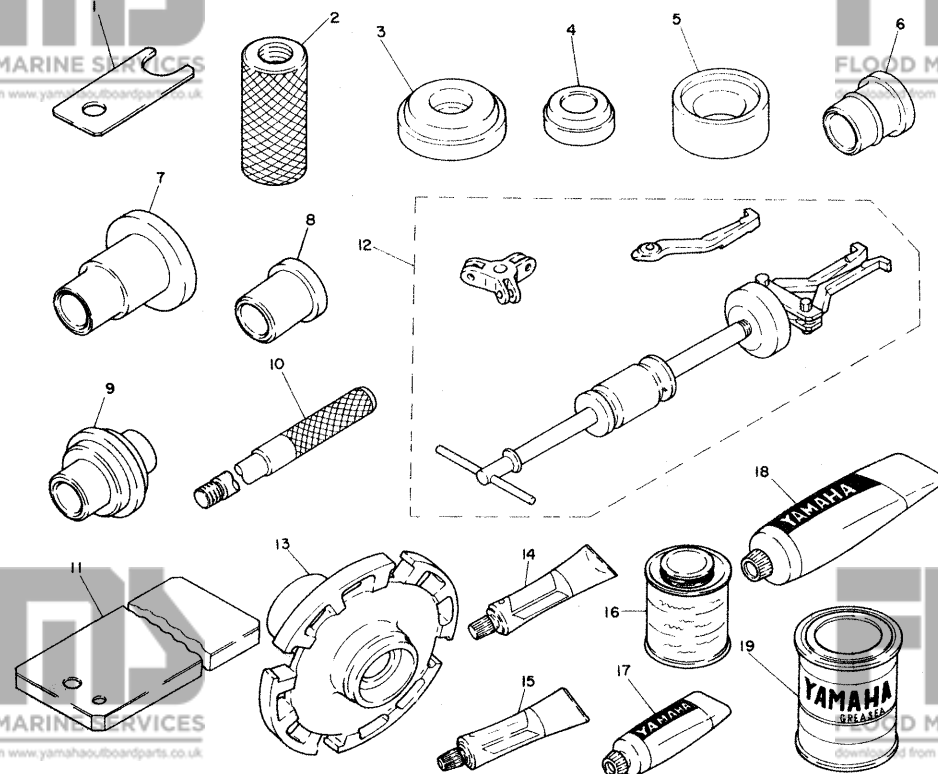
Fig. 20 SPECIAL TOOLS - 1978



No.	Parts No.	Description	Q'ty	Applicable Machine	Remarks
1	90890-06139	FLYWHEEL MAGNETO HOLDER ASS'Y	1s	**	
2	90890-06117	FLYWHEEL MAGNETO PULLER ASS'Y	1s	**	
3	90890-06003	BOLT, center	1	**	
4	90890-06118	BOLT, holder	3	**	
5	90890-06136	BEARING PULLER ASS'Y	1s	**	for lower crankshaft
6	90890-06137	HANGER, bearing puller	1	**	
7	90890-06003	BOLT, center	1	**	
8	90890-06007	CASE, adjusting	1	**	
9	90890-06107	INSTALLER, bearing	1	40A, 48A, 55A	for con-rod small end
10	90890-06134	SLIDER, piston	1	40A	
11	90890-06135	STAND, power unit	1	40A	
12	90890-06013	HANDLE	1	**	
13	90890-06047	GAUGE, shimming	1	48A, 55A	
14	90890-06048	TORQUING TOOL, bearing housing nut	1	48A, 55A	
15	90890-06079	TORQUING TOOL, pinion nut	1	28A	
16	90890-06050	PINION GEAR NUT TOOL	1	48A, 55A	
17	90890-06051	PINION NUT HOLDER	1	48A, 55A	
18	90890-06053	BACK LASH INDICATOR ROD	1	48A, 55A	
19	90890-06054	THICKNESS GAUGE	1	48A, 55A	

Tools with **marks are for common use

Fig. 2 I SPECIAL TOOLS-1978



No.	Parts No.	Description	Q'ty	Applicable Machine	Remarks
1	90890-06055	DRIVE SHAFT PLATE	1	48A, 55A	
2	90890-06057	PULLER HEAD, bearing housing	1	48A, 55A	
3	90890-06143	DRIVER, head	1	*	
4	90890-06110	DRIVER, head	1	48A, 55A	
5	90890-06142	PLATE, needle bearing	1	*	
6	90890-06063	DRIVER, head	1	48A, 55A	
7	90890-06111	DRIVER, head	1	48A, 55A	
8	90890-06112	DRIVER, head	1	48A, 55A	
9	90890-06113	DRIVER, head	1	48A, 55A	
10	90890-06071	ROD, driver	1	48A, 55A	
11	90890-07003	PLATE, magnetic	1	40A, 48A, 55A	
12	90890-06096	SLIDE HAMMER PULLER ASS'Y	1s	48A, 55A	
13	90890-01611	TEST PROPELLER	1	48A, 55A	
YAMAHA BOND					
14	90890-05143	YAMAHA BOND 4	1		200g
15	90890-05144	YAMAHA BOND 5	1		150g
16	90890-05074	YAMAHA BOND 7	1		100g
YAMAHA GREASE					
17	* 90890-69910	YAMAHA GREASE A	U.R		50g
18	* 90890-69911	YAMAHA GREASE A			250g
19	* 90890-69912	YAMAHA GREASE A			4kg

Tools with *marks are for the use of 40B

* New parts number

C3

INTERCHANGEABILITY LIST

The following list shows the standard parts (Bolt, Washer etc.) which are newly added to this catalog and are interchangeable with the old standard parts.

As new parts are listed only in each section of the catalog, please refer to this list when you order these parts. (You will not need to order new parts if you have stock of the old ones as they are completely interchangeable each other)

Please note we will supply you with new parts when we run out of old ones.

Old Parts No.	New Parts No.	Using Section
97370-08040	90101-08M34	4- 4
90185-08057	90185-08M00	6-13
92990-08600	90201-08M08	6-12
90201-12422	90201-12M16	6-85
90201-13421	90201-13M11	6-82
90206-10049	90206-10M04	7-38
90460-41M00	90460-42M00	6-94
90506-29M00	90506-30M00	6-54
91490-40030	91490-40025	5-82
97323-05020	97313-05020	16-12
97323-06010	97313-06010	1-20 9-30
97323-06016	97313-06016	2-57 8-31 9-32 10-11 16- 3
97323-06020	97313-06020	2-24 7-51 7-61 7-88 7-91
97323-06025	97313-06025	2-34 3- 9 10-26
97323-06030	97313-06030	1-31 2-29 10-29 10-45
97323-06040	97313-06040	8-38
97323-08012	97313-08012	15-35
97323-08020	97313-08020	2-15
97323-08025	97313-08025	10-18 15-37
97323-08030	97313-08030	10-25 15-38
97323-08040	97313-08040	10-20
97890-05010	97370-05010	6-40
98389-05010	97890-05010	7-24
90101-12261	90101-12M37	7-26

C4

NUMERICAL INDEX

Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.
17-19 A00-61312-00	15-17 654-81321-20	5-30 663-45567-00-05	14-26 663-82503-00	13- 8 663-83665-E0
9-18 110-81345-21	8-20 655-24304-02	5-30 663-45567-00-08	13-17 663-82526-00	12-34 663-83665-F0
15-16 110-81345-21	8-17 655-24305-01	5-30 663-45567-00-12	13-18 663-82529-R0	12-24 663-83665-G0
9-13 110-81346-21	8-29 655-24521-00	5-30 663-45567-00-30	12-40 663-83666-00	14-19 663-83666-00
15-14 110-81346-21	8-25 655-24560-00	5-30 663-45567-00-50	13-15 663-82929-Y0	14-18 663-83667-00
9-16 110-81347-21	8-26 655-24564-00	5-42 663-45576-00	14-34 663-82529-Y0	14-20 663-83668-00
15-16 110-81347-21	8-27 655-34563-00	5-44 663-45577-00-05	13-19 663-82529-00	16-38 663-83936-00
9-15 116-81331-20	2-26 656-12411-01	5-44 663-45577-00-08	1-38 663-82556-70	7-34 663-85518-00
15-11 116-81331-20	10-38 656-15748-00	5-44 663-45577-00-12	16-26 663-82556-70	12-28 663-85750-01
12- 3 123-83516-21	8- 1 656-24202-04-24	5-44 663-45577-00-30	16-30 663-82571-01	12-29 663-85751-00
12-12 123-83516-21	8- 1 656-24202-00-24	5-44 663-45577-00-50	16-24 663-82574-00	12-35 663-85752-00
12-31 123-83516-21	8- 6 656-24241-03	5-24 663-45587-00-05	16-25 663-82575-01	16- 8 663-86117-00
13- 4 123-83516-21	8- 2 656-24244-01	5-24 663-45587-00-08	16-27 663-82581-01	3-23 664-41271-00
14-13 123-83516-21	8- 3 656-24245-00	5-24 663-45587-00-12	16-40 663-82586-01	7- 3 664-42119-00
14- 1 616-83180-30	8-11 656-24248-00	5-24 663-45587-00-30	14-27 663-82588-00	1-23 664-42724-00
18-15 617-48331-90	8-13 656-24275-03	5-24 663-45587-00-50	15-22 663-82813-11	15-43 664-81150-01
18-21 617-48361-90	7-95 656-42126-01	5-36 663-45631-01	14-25 663-83371-01	15-40 664-81970-60
10-13 619-15755-01	1- 5 656-42647-00	5-38 663-45633-00	14-33 663-83373-00	6-58 667-43613-00
2- 5 624-14485-00	1-17 656-42816-00	5-35 663-45634-00	14-32 663-83374-00	8-53 670-28100-60
8-54 626-28193-01-94	3-20 661-14262-02	11- 1 663-45941-01-36	12-21 663-83504-01	13-20 670-43119-00-F6
8-10 630-24329-00	7-40 662-41237-00	11- 1 663-45943-01-36	12-11 663-83510-01	13-21 670-43119-10-94
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1- 2 648-15761-00	7-43 662-41237-01	11- 1 663-45952-01-36	12-15 663-83524-00	10-32 676-W0079-00
8-43 648-24411-00	7-64 662-41237-01	11- 1 663-45956-01-36	12-25 663-83529-Y0	12- 1 676-W0080-00
8-50 648-24413-01	2- 4 663-11518-01	11- 1 663-45958-01-36	12- 4 663-83536-00	7- 1 676-W0084-00-F6
8-45 648-24423-00	2-46 663-11634-00	5-78 663-45987-01	12-13 663-83536-00	3-53 676-W0093-00
8-44 648-24424-00	2-60 663-12416-00	5-80 663-45997-01-94	12-30 663-83536-00	2-17 676-11111-00-94
8-46 648-24434-00	3-35 663-14159-00	5-79 663-45998-01	13- 5 663-83536-00	2-17 676-11111-01-94
8-48 648-24435-02	3-51 663-14523-00	17- 8 663-61350-00	14-14 663-83536-00	2-14 676-11119-00-94
8-30 648-24556-01	3-48 663-14991-00	17- 9 663-61351-00	12-16 663-83544-E0	2-18 676-11181-00
6-75 648-24528-00	8- 7 663-24264-00	17-17 663-61352-00	13-14 663-83553-A0	2-22 676-11191-00-94
1- 3 648-24651-00	8- 8 663-24268-00	12-10 663-80000-10	12-37 663-83553-W0	2-21 676-11191-01-94
6-63 648-43114-01	8-12 663-24310-61	14-10 663-80000-20	12-36 663-83553-00	2-23 676-11193-00
5-53 648-44146-00	2-67 663-24312-00	13- 1 663-80000-30	14-31 663-83553-00	2-12 676-11325-00
18-11 648-48330-50	8-19 663-24397-00	12-27 663-80000-41	13-12 663-83553-01	2-69 676-11372-00
18-12 648-48346-50	8-49 663-24411-00	12-20 663-80000-50	12- 2 663-83560-01	2-37 676-11411-00
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15- 4 648-81891-00	6-60 663-43118-00-F6	15-23 663-81810-11	12-17 663-83556-00	2-27 676-12413-00-94
14- 6 648-81970-41	6-27 663-43131-00	15-24 663-81811-10	13-17 663-83590-01	2-28 676-12414-00
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14- 8 648-82151-41	6-64 663-43318-00	15-32 663-81815-11	13-10 663-83598-00	3-14 676-13645-00
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7-15 650-42152-00-94	5-63 663-45375-00	13-16 663-81949-00	12-22 663-83664-01	3-32 676-14546-00
5-57 650-44147-00	5- 5 663-45376-00	14- 3 663-82151-00	12-32 663-83664-01	7-85 676-14662-00
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9-12 654-81321-20	5-27 663-45552-00	9-48 663-82370-01	14-15 663-83664-01	3-47 676-14557-00
			14-17 663-83665-A0	3-46 676-14567-00

NUMERICAL INDEX

Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.
3-40 676-14578-00	7- 5 676-42137-00	5-15 676-44323-00	9-43 676-82320-20	7-72 679-44113-00
3-37 676-14943-38	7-17 676-42151-00-94	5-85 676-44323-40	16-36 676-82362-00	5-51 679-44150-00
3-38 676-14948-09	7-67 676-42153-00-94	5-16 676-44324-00	16-23 676-82508-11	5-51 679-44150-10
3-39 676-14966-00	7-67 676-42153-01-94	5-13 676-44325-00	12- 8 676-82529-G0	5-51 679-44150-20
3-29 676-14980-00	7-65 676-42154-00-94	5-74 676-44361-00	16-17 676-82531-10	5-54 679-44152-00
3-30 676-14984-00	7-12 676-42159-00	5-74 676-44361-10	16- 1 676-82540-00	5-18 679-44316-00
3-31 676-14985-00	6- 1 676-42511-00-F6	5-74 676-44361-20	1-33 676-82550-00	5-17 679-44341-00-94
3-31 676-14985-01	1- 1 676-42610-01-F6	6- 8 676-44511-00-94	12- 9 676-82553-G0	6-10 679-44514-00-94
3-45 676-14992-00	1- 7 676-42615-00	6- 9 676-44512-00-94	12-26 676-82553-Y0	6-80 679-44555-00-94
2- 2 676-15100-00-94	1- 8 676-42686-00	6- 5 676-44518-00	16-41 676-82553-00	4- 1 679-45111-10-F6
2- 2 676-15100-01-94	1- 9 676-42687-00	6-16 676-44521-00	16-39 676-82553-20	5- 1 679-45300-00-F6
2-52 676-15359-00-94	1-13 676-42711-00-F6	6-14 676-44522-01	16- 2 676-82554-00	5- 1 679-45300-10-F6
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10- 5 676-15714-00-94	16-20 676-42724-40	6-76 676-44553-00-F6	16-21 676-82590-01	5-69 679-45321-00
10-16 676-15717-00	18-34 676-42724-40	6-84 676-44575-00	16- 5 676-86110-00	5-43 679-45331-00-94
10- 7 676-15741-01	16-42 676-42725-00	4- 1 676-45111-00-F6	16- 5 676-86110-01	5-68 679-45371-00
10- 7 676-15741-02	1-24 676-42726-00	4- 2 676-45113-00	16- 6 676-86116-00	5-21 679-45501-00
10-35 676-15746-00	1-25 676-42727-00	4- 9 676-45114-00	16- 6 676-86116-01	5-21 679-45501-10
10-33 676-15747-00	13-26 676-42731-00-F6	4-12 676-45127-00	16- 8 676-86117-00	5-21 679-45501-20
10-10 676-15758-00-F6	1-14 676-42815-00-F6	4-17 676-45126-00-94	16-10 676-86118-00	5-25 679-45536-00
10-36 676-15770-00	6-23 676-43111-00-F6	4-16 676-45128-00	16- 9 676-86129-00	5-28 679-45551-00
10-23 676-15771-00-94	6-24 676-43112-00-F6	4-29 676-45151-00-F6	9-52 677-82370-00	5-32 679-45560-00
10-24 676-15772-00-94	6-62 676-43116-00	4-29 676-45151-10-F6	4-28 679-W0001-20	5-41 679-45571-00
10- 9 676-15773-00	6-32 676-43132-00	4-20 676-45211-20-F6	5-83 679-W0078-00	5-33 679-45611-00
10-37 676-15774-00	6-49 676-43160-01	4-25 676-45235-00	2- 1 679-W0090-01	18-17 679-48340-90
8-35 676-24311-00	6-50 676-43165-00	5-34 676-45635-00	2-42 679-11630-00	18-18 679-48346-90
2-65 676-24312-00	6-38 676-43191-00	18-29 676-48511-00	2-42 679-11630-10	18- 1 679-48501-00
1-21 676-24376-00	6-20 676-43311-00-F6	9-10 676-81303-A0	2-42 679-11630-20	18- 1 679-48501-10
7-22 676-25391-00	6-74 676-43373-00	15- 8 676-81303-A0	2-43 679-11631-00-96	18- 1 679-48501-20
7-21 676-26311-00	6-52 676-43614-00	9- 6 676-81309-A0	2-43 679-11631-00-97	18- 5 679-48531-00
1-26 676-26326-00	6-53 676-43615-00	15- 6 676-81309-A0	2-43 679-11631-00-98	18- 8 679-48532-00
7-23 676-26392-00	6-42 676-43616-00	9- 7 676-81311-G1	2-43 679-11635-00	15- 1 679-81300-A0
2-31 676-41111-00-94	6-29 676-43627-00	15- 7 676-81311-G1	2-43 679-11636-00	9- 1 679-81300-F0
2-32 676-41112-00	6-30 676-43628-00	9-17 676-81315-G0	2-44 679-11610-10	9-19 679-81335-00
2-33 676-41113-00-94	6-43 676-43630-00	15-12 676-81315-G0	2-44 679-11610-20	15- 2 679-81350-A0
4-15 676-41116-00-94	6-41 676-43631-00	9-14 676-81325-G1	2-44 679-11610-30	9- 2 679-81350-F0
4- 6 676-41131-00-94	6-33 676-43642-01	15-10 676-81325-G1	2-49 679-11650-00	14- 4 679-82553-G0
4-11 676-41133-00	6-91 676-43643-00	9- 3 676-81357-00	3-28 679-14301-00	18-23 700-48510-12
4-10 676-41137-00-94	7-70 676-44111-00-F6	15- 3 676-81357-00	3-49 679-14555-00	17- 1 701-48110-10
3-21 676-41252-00	7-81 676-44119-00	9- 4 676-81358-00	3-47 679-14557-00	17- 2 701-48110-20
3-19 676-41256-00	7-88 676-44121-00	9-22 676-81362-00	3-50 679-14923-00	17- 3 701-48110-30
9-37 676-41611-00	7-77 676-44142-00	9-23 676-81365-00	3-36 679-14947-00	17- 4 701-48110-80
9-36 676-41612-00	7-94 676-44143-00	15-19 676-81800-10	8-42 679-24410-00	19- 3 701-48114-10
9-39 676-41613-00	7-78 676-44188-00	15-21 676-81809-10	7-39 679-41211-00	19- 4 701-48116-10
7-51 676-41633-00-94	7-82 676-44188-00	15-30 676-81830-10	7-33 679-41213-00-94	19- 1 701-4811

NUMERICAL INDEX

Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.
19-30 701-48132-10	19-23 90140-05008	7-30 90206-12054	2-66 90467-06016	20- 2 90890-06117
19-11 701-48133-10	19-37 90140-05009	6-65 90209-52M00	8-24 90467-08004	20- 4 90890-06118
19-19 701-48136-10	19-29 90141-05005	5-49 90214-48008	2-68 90467-08004	20-10 90890-06134
19- 2 701-48137-10	19- 9 90146-05004	3-25 90240-05044	8-36 90467-08004	20-11 90890-06135
19-20 701-48147-10	19-17 90146-05004	6-61 90243-04007	8-41 90467-08004	20- 5 90890-06136
19-18 701-48148-10	19-13 90146-06003	6-44 90249-06M00	3-27 90468-10005	20- 6 90890-06137
19- 6 701-48152-10	5-61 90149-06M00	6-56 90249-07M01	3-24 90480-12154	20- 1 90890-06139
19-12 701-48153-10	9-34 90157-06M00	6-57 90249-07M02	1-27 90480-15064	21- 5 90890-06142
19-27 701-48155-10	3-44 90159-04M00	6-34 90249-12M04	16-35 90480-17165	21- 3 90890-06143
19-35 701-48158-10	3-41 90159-05017	5-37 90250-06023	2-59 90480-18065	21-11 90890-07003
19-26 701-48159-10	16-19 90161-06001	1- 4 90266-04004	7-32 90480-26M00	10-14 90890-44373
19-24 701-48165-10	5-52 90170-07021	1- 6 90266-04012	3-49 90501-08214	21-17 90890-69910
19-34 701-48171-10	5-29 90170-12138	7- 6 90269-02001	18-14 90501-10071	21-18 90890-69911
19-25 701-48189-10	9-20 90170-20137	6-92 90269-04M00	10-39 90501-10227	21-19 90890-69912
19- 7 701-48191-10	5-81 90171-16011	5-22 90280-04M00	18-20 90501-10264	7-80 91490-16010
19-15 701-48191-10	5-67 90185-05002	2-71 90280-05015	3-52 90501-10326	7-84 91490-16010
19-32 701-48196-10	7-97 90185-06062	5-47 90282-04010	17-14 90501-11331	7-91 91490-16010
17- 7 701-48310-10	6-13 90185-08M00	5-58 90338-22007	7-76 90501-12274	10-34 91490-16010
17- 7 701-48310-20	17-11 90185-09049	5- 3 90340-08014	2-61 90501-14M02	6-55 91490-20012
17- 7 701-48310-40	7-31 90185-12058	2-72 90340-14036	6-97 90501-14M05	5-82 91490-40025
17- 7 701-48310-60	6-26 90185-22043	4-26 90380-16M03	5-39 90501-16M01	6-51 91690-30010
17- 7 701-48310-90	3-42 90201-05652	17-15 90385-11019	6-71 90501-18M00	16- 7 91690-30010
17- 7 701-48320-00	16-15 90201-05660	7-18 90386-08M00	7- 9 90501-23215	18-16 91690-30012
17- 7 701-48320-20	2- 8 90201-06043	7-10 90386-08032	6-54 90506-30M00	18-22 91690-30012
17- 7 701-48320-30	1-18 90201-06068	7-52 90386-10009	6-39 90508-14M00	7-46 91690-30018
17- 7 701-48320-50	1-29 90201-06416	7-69 90386-10009	7-54 90508-20M01	7-53 91690-30018
17- 7 701-48320-60	6-12 90201-06416	7-73 90386-10009	10- 3 90510-09M00	7-56 91690-30018
17- 7 701-48320-80	10-17 90201-08309	1-16 90386-12069	12-18 90601-31402	7-62 91690-30018
17- 7 701-48320-90	6-15 90201-09M00	7-25 90386-12089	14-22 90601-31402	7-16 91690-30025
19-21 701-48345-30	17-10 90201-09517	10-25 90386-35M01	21-13 90890-01611	7-48 91690-40010
19- 8 701-48352-10	7-38 90201-10M15	6-68 90386-44M03	21-16 90890-05074	3-22 91690-40016
19-16 701-48532-10	2-10 90201-10430	1-28 90386-52M02	21-14 90890-05143	10- 4 91690-40020
19-39 701-82550-50	17-13 90201-10516	6-59 90387-06M03	21-15 90890-05144	7-66 91690-40022
8- 4 802-24610-00	6-85 90201-12M16	6-59 90387-07M04	20- 3 90890-06003	7-71 91690-50022
15-13 802-81345-00	6-100 90201-12426	6-45 90387-08M00	20- 7 90890-06003	7-83 91790-05012
9- 8 802-81345-20	7-29 90201-12537	5- 4 90430-08020	20- 8 90890-06007	7-90 91790-05014
3-33 810-14186-00	6-82 90201-13M11	5-76 90430-12072	20-12 90890-06013	10-22 91830-22016
6-11 90101-08M02	2-48 90201-20417	2-73 90430-14115	20-13 90890-06047	2-13 92280-06025
4- 4 90101-08M34	9-21 90201-21419	13-11 90430-14115	20-14 90890-06048	16-29 92901-04100
17-12 90101-09238	6-25 90201-22428	14-21 90430-14115	20-16 90890-06050	9- 9 92901-05100
18-25 90101-10M27	5-40 90201-22429	2-63 90445-07258	20-17 90890-06051	15-18 92901-05100
18-30 90101-10M27	6-70 90201-44M01	2-62 90445-07260	20-18 90890-06053	18-26 92901-10100
5- 6 90101-10M36	6-90 90202-06M00	8-35 90445-09085	20-19 90890-06054	16-33 92903-04100
6-98 90101-10209	2-20 90202-08094	8-40 90445-09095	21- 1 90890-06055	16-34 92903-04600
6-83 90101-12M01	17-16 90202-10079	8-23 90445-09225	21- 2 90890-06057	3-16 92903-05100
7-26 90101-12M37	6-36 90202-12M01	8-23 90445-09252	21- 6 90890-06063	9-41 92903-05100
9- 5 90106-08005	5-75 90202-12060	8-13 90445-12M04	21-10 90890-06071	15-42 92903-05100
15- 5 90106-08005	7-28 90202-12092	8-15 90445-12155	20-15 90890-06079	16-14 92903-05100
7-37 90109-06260	6-81 90202-21100	6-94 90460-42M00	21-12 90890-06096	3- 3 92903-05300
2-50 90109-08462	3-26 90206-05005	16-18 90464-18018	20- 9 90890-06107	1-10 92903-05600
3- 8 90116-06122	7-36 90206-10M04	9-47 90465-08M00	21- 4 90890-06110	7-79 92903-05600
6-46 90116-08M00	6-31 90206-12M00	9-51 90465-08017	21- 7 90890-06111	9-25 92903-05600
19-33 90130-05002	1-15 90206-12052	9-46 90465-08028	21- 8 90890-06112	1-19 92903-06100
19-38 90130-05003		2-64 90467-06016	21- 9 90890-06113	1-30 92903-06100
				3- 5 92903-06100

NUMERICAL INDEX

Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.	Ref. No. Parts No.
8-22 92903-06100	18-32 92990-10600	7-19 95380-06600	4-13 97370-06020	
8-32 92903-06100	7-27 92990-12200	6-48 95380-08600	7-13 97370-06020	
9-30 92903-06100	5-20 93101-22M00	13-23 95380-08600	7-96 97370-06020	
9-32 92903-06100	2-50 93102-28135	6-101 95380-10500	4- 7 97370-06025	
9-45 92903-06100	2-70 93102-32136	18-28 95380-10600	6- 6 97370-06025	
10-12 92903-06100	2-53 93104-16M01	18-33 95380-10600	5-59 97370-08030	
10-28 92903-06100	6-69 93109-44M00	6-88 95380-12800	6- 2 97370-08030	
10-31 92903-06100	16-13 93210-03261	1-32 95390-06600	6-77 97370-08030	
14-29 92903-06100	8-18 93210-08287	6-18 95390-08600	6-93 97370-08035	
16- 4 92903-06100	2-56 93210-22M02	14-30 95428-31316	5-72 97370-08045	
1-36 92903-06600	8-28 93210-35339	12-19 95428-41316	6-78 97370-08045	
2-25 92903-06600	5-19 93210-41042	14-23 95428-41316	6-17 97370-08050	
2-30 92903-06600	2-39 93210-42159	6-95 95780-04200	5-11 97370-08055	
2-35 92903-06600	2-55 93210-62269	16-12 97313-05020	4-22 97370-08080	
7-50 92903-06600	5-46 93210-66262	1-20 97313-06010	13-22 97370-08110	
7-60 92903-06600	5-45 93306-00702	9-29 97313-06010	4-18 97470-06052	
7-87 92903-06600	2-41 93306-20611	1-35 97313-06016	6-73 97470-08025	
8-39 92903-06600	2-51 93310-730A2	2-57 97313-06016	13-25 97780-60330	
2-16 92903-08100	2-38 93311-632U0	8-31 97313-06016	3-15 97803-05016	
8-34 92903-08100	2-40 93311-83219	9-31 97313-06016	14- 5 97803-05025	
10-21 92903-08100	5-26 93315-32224	10-11 97313-06016	3- 2 97803-05040	
10-27 92903-08100	5-48 93317-22204	16- 3 97313-06016	7-24 97890-05010	
15-39 92903-08100	5-23 93332-00001	2-24 97313-06020	9-24 97890-05012	
7- 8 92903-10600	5-31 93332-00003	7-49 97313-06020	9-40 97890-05012	
13-28 92903-10600	4-27 93420-30042	7-59 97313-06020	15-41 97890-05025	
8-52 92990-05100	10- 8 93430-06005	7-86 97313-06020	9-38 97890-06012	
7-35 92990-05200	19-22 93430-06024	7-89 97313-06020	5-71 97890-06016	
4- 8 92990-06100	6-35 93430-10M00	8-21 97313-06020	7- 7 98180-05025	
4-14 92990-06100	19-10 93430-10025	2- 7 97313-06025	5-66 98190-05035	
7-20 92990-06100	19-28 93503-08025	2-34 97313-06025	16-28 98303-04008	
18- 4 92990-06100	7-75 93505-16024	3- 9 97313-06025	14-28 98313-06010	
18- 7 92990-06100	2-47 93603-21111	10-26 97313-06025	8- 9 98380-05018	
18-10 92990-06100	5-73 93604-08062	1-31 97313-06030	12-39 98503-05010	
19-14 92990-06300	4-19 93606-12019	2-29 97313-06030	8-51 98503-05028	
2-58 92990-06600	4-21 93606-12019	9-44 97313-06030	6-96 98580-04010	
5-56 92990-06600	4- 3 93606-25M00	10-29 97313-06030	16-31 98903-04025	
7-14 92990-06600	2- 6 93608-12063	8-38 97313-06040	1-12 99999-00907	
4- 5 92990-08100	6-89 93608-12063	15-35 97313-08012		
4-23 92990-08100	6-21 93700-06004	2-15 97313-08020		
5-60 92990-08100	3-10 93903-06100	10-18 97313-08025		
6- 3 92990-08100	2-36 94701-00041	15-37 97313-08025		
6-47 92990-08100	16-32 95303-04600	10-25 97313-08030		
6-79 92990-08100	3-43 95303-05600	15-38 97313-08030		
15-36 92990-08100	7-41 95303-05600	10-20 97313-08040		
18-13 92990-08200	7-44 95303-05600	2-19 97313-08055		
18-19 92990-08200	3- 6 95303-06600	2- 9 97313-10050		
5-12 92990-08600	10-30 95303-06600	13-27 97313-10050		
6-19 92990-08600	9-35 95303-06700	15-34 97323-06010		
6-72 92990-08600	8-33 95303-08600	16-37 97323-06010		
13-24 92990-08600	10-19 95303-08600	6-40 97370-05010		
5- 7 92990-10100	13-29 95303-10600	18- 3 97370-06012		
18-31 92990-10100	7-93 95313-06000	18- 6 97370-06016		
6-99 92990-10600	1-11 95380-05600	18- 9 97370-06016		
18-27 92990-10600	6- 7 95380-06600	5-55 97370-06018		



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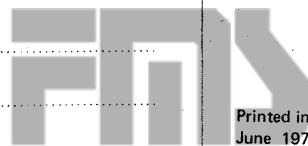
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